MOD-1 WIND TURBINE GENERATOR ANALYSIS

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ABSTRACT

A general summary of the MOD-1 Wind Turbine Generator control system and simulation is presented. Mechanical and speed stabilization control means to add drive train damping are mentioned and MOD-1 simulation results showing the effects of speed stabilization are displayed.

INTRODUCTION

This is an overview of the MOD-1 Wind Turbine Generator dynamic simulation performance characteristics and control. The MOD-1, designed by the General Electric Company, Space Division, Advanced Energy Programs, will be installed at a site near Boone, North Carolina. Under NASA Lewis Research Center direction, the design is a horizontal axis, constant speed system for a mean wind regime of 8 meters per second (18 mph) and rated at 2000 KW electrical at 11 meters per second (24.5 mph) at sea level.

Figure 1 shows the system which has a two-bladed, 200 foot downwind rotor. A step-up gearbox transfers rotor power to a synchronous generator housed in a nacelle which is supported by a truss type tower. Generation is at 4160 volts and the design provided for connection to the utility grid at a nominal 12-47 KV distribution level. The overall design is similar to the MOD-OA system but an order of magnitude larger in rating.

DRIVE TRAIN

Power flow in the drive train shown in Figures 2 and 4, is from the blades, into the rotor hub, through a low-speed shaft with gear coupling ends into the gearbox, then through a torque limiting coupling and high-speed shaft to the generator. System inertia at the rotor is just above 2 million lb.-ft.second squared.

Drive train frequencies, exclusive of blade responses, can be represented with a three-inertia system for phenomenon in the wind frequency range. The rotor, gearbox, and generator are the reference inertias with stiffness and damping elements between the rotor and gearbox representing the low-speed shaft and similar elements between the gearbox and generator representing the gearbox and high-speed shaft flexibilities. Generator air gap torque applied to the generator inertia when on-line has stiffness and damping characteristics relative to the electrical grid synchronous reference, as well as an active torque contribution due to excitation system influence. The design range of operating power and effective impedance to the utility grid reference make the apparent stiffness of the air gap vary over a three to one range which results in drive train frequency migration.

MOD-1 on-line fundamental drive train frequency is less than 1 per rev over the entire range and the second drive train torsional frequency is above 4 per rev. This places them outside the dominant 1 to 4 per rev excitation and blade response from wind shear and tower shadow. Shaft speed is 35 rpm.

DYNAMIC CONTROL

The dynamic control system on MOD-1 has two effective means of control. One input controls blade power gain by full span pitch control. The second input controls excitation or rotating magnetic field strength on the salient pole synchronous generator. Figure 3 shows the basic control loops of the system.

Inputs to the control system are wind speed via multiple sensors, rotor speed, generator speed, generator voltage, real power, and reactive power.

During start up and off-line rated speed operation blade power gain is closed loop controlled from generator speed. During on-line operation, blade power gain is closed loop controlled from generator power with wind speed feed forward augmentation. The excitation system on-line is closed loop controlled from voltage, speed, and reactive power. By modulating excitation with a speed derived stabilization signal, increased damping is provided at the drive train fundamental frequency.

Start up and shut down sequencing, yaw control, alarm monitoring, operator interface and general signal and command information are provided by means of a distributed processor system. System control and monitoring may be performed on site or remotely.

MECHANICAL STABILIZATION

The MOD-O systems are utilizing fluid couplings in the drive train to obtain near critical damping at the drive train fundamental with a few percent speed difference, or slip. Implementation of a similar device on an order of magnitude larger MOD-1 system, while analytically sound, is a cost, size, and loss dissipation problem when the major benefit, more damping, can be provided via an active excitation control in a more cost effective manner.

In the same vein, a squirrel cage induction generator in the megawatt class has the slip mechanical characteristic to provide damping but is less efficient and removes the control opportunity of an excitation system. Torque control must be upgraded to provide the same electrical system performance as a synchronous machine or a loss in voltage excursion control must be accepted.

SPEED STABILIZATION

Inputs to synchronous generator excitation systems to improve power transfer stability margins have been used on large power systems for some time. Reference 1 is one of the early papers on the technique. Signals derived from shaft speed and output power have been used to modulate the excitation system to improve the apparent damping of the generator mechanical system.

Limitations exist in the frequency response of an excitation system that determine whether stabilization techniques will be effective at the desired frequency. For example, an attempt, reported in Reference 2, was made to decrease the 2 per rev response on MOD-0 with less than encouraging results. A careful analysis of each system and suitable compensation of the control signal must be provided for optimum effect.

On the MOD-1 system, a shaft speed signal, suitably compensated, is utilized to vary excitation and improve the effective damping of the fundamental on-line drive train torsional frequency. This frequency is relatively stable over the power range of operation because the mechanical stiffness elements are relatively "soft" and the variable generator stiffness thus has less influence on the fundamental.

The unstabilized fundamental is around 2.4 radians per second or 0.7 per rev with an unstabilized damping of around 5 percent of critical. These numbers vary slightly with the voltage regulator gain settings, power level, and electrical system effective impedance and voltage. The speed stabilization system improves the MOD-1 damping to a respectable 25 percent in the results following.

SIMULATION MODEL

Since the MOD-1 system is not yet built, the characteristics presented are based on analytical frequency and time domain studies using the general model shown in Figure 3. In addition to the drive train previously noted, blade and electrical dynamics are carried as well as detail modelling of the torque and excitation control systems. Figure 4 shows the basic drive train mechanical model.

Simulation for time domain results on the MOD-1 system is implemented on a hybrid computer system. The mix of small time constants in the controls and low frequency mechanical responses plus the desire to examine long time response to filtered random noise "wind" make this analytical tool superior to the conventional digital numerical integration approach. Digital techniques are utilized for frequency domain analysis. Hybrid output is on 24 channels of pen recorder with 16 channels on fixed variables. Table 1 shows the fixed output variables used.

STABILIZER SIMULATION RESULTS

In the limited scope of this presentation, only the damping augmentation performance provided by the MOD-1 speed stabilizer will be shown.

First, the system response to a step initial deflection condition will be shown with the excitation system closed loop but without wind input or torque control. Figure 5a shows the case without the stabilizer. Time scale is one second per division and amplitude scales are indicated. The nigh frequency oscillation superimposed on the fundamental is a gearbox inertia mode. The fundamental is 2.4 radians per second at 5% damping ratio.

Figure 5b illustrates the excitation system response to a 1.5% step change in on-line voltage reference. The MOD-1 solid state voltage regulator is capable of negative field forcing and is set for about 15% damping ratio oscillatory behavior.

In Figure 6a, the same initial condition as in 5a is applied but with the stabilizer circuit closed loop. The damping has increased to a respectable 25 percent of critical at the fundamental. No improvement is observed or expected at higher frequencies of oscillation as the stabilizer loop is keyed to a single frequency. Figure 6b illustrates the response to a step change in on-line voltage reference with the stabilizer. Note that there is a penalty to pay for the stabilizer, a slight increase in excitation system oscillation which will contribute to increased voltage variation.

Figure 7 shows the effect of steady wind forcing the system, with response to tower shadow and wind shear continuous excitation clearly showing up in mechanical and electrical system response. System response to two steps, down and up, in voltage reference are shown. The steady state peak to peak terminal voltage excursion is less than 1.0 percent, will be reduced with suitable compensation and will be less at a critical load bus. This magnitude is within acceptable utility standards at the frequency of occurance.

CONCLUSIONS

The technique of stabilization by utilizing the excitation system capabilities of synchronous generators is shown to be an effective means of increasing the damping of the fundamental torsional frequency of megawatt class horizontal axis wind turbines and is being applied for that purpose on the MOD-1 system.

REFERENCES

- Demello, F. P. and Concordia, C., <u>Concepts of Synchronous Machine</u> <u>Stability as Affected by Excitation Control</u>, IEEE Transactions, Vol. PAS-88 No. 4, pp 316-328, 1969.
- Gebben, V. D., <u>Investigation of Excitation Control For Wind Turbine</u> Stability, ERDA/NASA/1028-77/3, NASA TM-73745, August, 1977.

DISCUSSION

- Q. Were systems with and without wind feed forward tried? MOD-O test data shows both good and bad results.
- A. MOD-1 simulation has used wind feed forward in an idealized manner with good results. The idealization incorporates sensor and mechanism time constants but assumes that the wind sensed for control purposes is the same as the wind producing rotor torque with suitable time shift to accommodate upwind sensor mounting.

MOD-1 has hardware to sense the wind field with more than one sensor where MOD-0 uses a single sensor. If the sensed wind for control is not representative of the wind field producing rotor torque, ambivalent results can be expected. Further work is indicated in the implementation of an inexpensive means of large area wind sensing for wind turbine control.

- Q. What was the technical tradeoff concerning selection of a synchronous generator with active excitation control versus an induction generator?
- A. Basically, an induction generator was rejected for MOD-1 because of excessive voltage dips due to wind gusts when connected by reasonable distribution system connection impedances. Performance simulation runs had twice the voltage dip with induction than with synchronous for the same effective pitch control gain and wind disturbance. Also, the MOD-1 specification called for a synchronous machine.

The MOD-l synchronous with speed stabilizer provides comparable on-line drivetrain torsional frequency damping with that resulting from an induction generator without the loss in efficiency. This type of machine decision tends to be site oriented and such factors as very small connection impedance, faster response blade power gain control, and smaller machine rating may contribute to a different conclusion for a different application.

Q. Is the blade pitch control loop inactive in damping the system as you have modeled it?

No, closed loop pitch control increases system stability and improves drivetrain damping. The results showing speed stabilizer and excitation system performance to step inputs were run with open loop pitch control and no wind disturbance in order to better illustrate the main topic.

TABLE 1. - MOD-1 HYBRID SIMULATION FIXED OUTPUT VARIABLES

Vw	Wind at Nacelle Centerline	
VwB1	Wind on Blade 1 including shear and tower shadow affects	
∆TB1	Aerodynamic torque on Blade 1 - Variational	
Д ØВ1	Blade degree of freedom response - Variational	
∆øls	Rotor to gearbox response - Variational	
Дøнs	Gearbox to generator response - Variational	
ATE	Air gap torque - Variational	
ß	Pitch angle at .75 blade radius	
EFD	Generator field voltage	
Vr	Voltage regulator output voltage	
Δet	Generator terminal voltage - Variational	
Cos 8	Generator power angle to infinite bus voltage	
∆Wg	Generator speed - Variational	
∆Wr	Rotor speed - Variational	
Pe	Real Power	
Qe	Reactive Power	



Figure 1. - Mod-1 wind turbine generator.



Figure 2. - Drive train power flow.



Figure 3. - Simulation block diagram.



Figure 4. - Drive train model.

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Figure 5.

ƯLS .01 rad/line		
<pre></pre>		
∆rtE .02 pu/line		
ECONDS		
		mannim
.2 pu/line		
Vr 1 pu/line		producerskinter Marinisessenskippingere
▲ET .0625%/line		
Cos& .05/line		
	Anome	
	(a)	(b)

Figure 6.

