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Aerodynamic Tests and Analysis of a Turbojet-Boosted Launch Vehicle Concept (Spacejet) Over a Mach Number Range of 1.50 to 2.86

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Aerodynamic Tests and Analysis of a Turbojet-Boosted Launch Vehicle Concept (Spacejet) Over a Mach Number Range of 1.50 to 2.86

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Scientific and Technical Information Branch

SUMMARY

Results from analytical and experimental studies of the aerodynamic characteristics of a turbojet-boosted launch vehicle concept through a Mach number range of 1.50 to 2.86 are presented. The vehicle consists of a winged orbiter utilizing an area-ruled axisymmetric body and two winged turbojet boosters mounted underneath the orbiter wing. This study concentrated primarily on drag characteristics near zero lift. Force measurements and flow visualization techniques were employed. Estimates from wave drag theory, supersonic lifting surface theory, and impact theory are compared with data and indicate the ability of these theories to adequately predict the aerodynamic characteristics of the vehicle. Despite the existence of multiple wings and bodies in close proximity to each other, no large scale effects of boundary-layer separation on drag or lift could be discerned. Total drag levels were, however, sensitive to booster locations.

INTRODUCTION

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Various studies have been made in an effort to identify key requirements and problems of possible second-generation space transportation systems. Several concepts have been put forth as offering solutions to perceived future needs. (See refs. 1 to 5.) This paper will address the supersonic aerodynamics of one of these concepts, a turbojet-boosted orbiter referred to as the Spacejet. (See refs. 3 and 5.)

Key features of the Spacejet concept are illustrated in figure 1. The system is completely reusable and would operate from runways in a manner much like conventional aircraft. A rocket-powered orbiter containing liquid hydrogen and oxygen propellants is supported by twin boosters during take-off. These boosters each have six to eight large hydrocarbon-fueled turbojet engines of the type proposed for future supersonic transports. The boosters contain their own fuel and the heavy take-off rolling gear which can typically weigh as much as the orbiter payload (29 500 kg (65 000 lb)). At take-off rotation, lift forces of nearly 580 000 N (2.6 \times 10⁶ lb) must be generated by the complete vehicle, including orbiter and booster lifting surfaces and any lift component of booster thrust. After a high angle-of-attack take-off, the vehicle accelerates on turbojet thrust to a staging Mach number near 3.5. During acceleration to this staging Mach number, a high dynamic-pressure trajectory is followed to maximize thrust of the turbojet engines minus vehicle drag. At staging, both boosters separate and fly back to base. At the same time, rocket engines are ignited which propel the orbiter into Earth orbit. Reentry and landing of the orbiter are similar to present space shuttle operation.

Preliminary design studies of the Spacejet concept indicated vehicle area ruling was theoretically of great importance in reducing transonic wave drag (ref. 6). The full-scale concept, therefore, was area ruled to optimize the complete vehicle wave drag at Mach 1.3. The geometrical complexity of the concept, however, gave rise to concerns that flow separation caused by interaction effects between wings and bodies could drastically increase drag above the theoretically calculated values. Accordingly, a 1/100-scale wind-tunnel-model representation of the full-scale concept was built to test the validity of theoretical methods for this class of configurations. This paper presents the results of the high-speed (Mach 1.50 to 2.86) wind-tunnel investigation of this model. A general overview of the aerodynamics of the Spacejet across the Mach number range from 0.3 to 2.86 is presented in reference 6.

SYMBOLS

The longitudinal characteristics are presented about the stability-axis system. The moment reference point was at a longitudinal station 75.0 percent of the fuselage length aft of the nose. Measurements and calculations were made in the U.S. Customary Units. They are presented herein in the International System of Units (SI) and parenthetically in U.S. Customary Units. For a description of model nomenclature, see the appendix.

 C_D drag coefficient, $Drag/q_{\infty}S_{ref}$

C_{D,min}

minimum drag coefficient

 C_{I} lift coefficient, Lift/ $q_{\omega}S_{ref}$

C_{L.0} lift coefficient at C_{D,min}

 $C_{L_{\alpha}}$ change of lift with angle of attack, $\partial C_{L}/\partial \alpha$, per degree

C_{lo} change of rolling-moment coefficient with angle of sideslip,

$$\frac{C_{1_{\beta=3}\circ} - C_{1_{\beta=0}\circ}}{3}, \text{ per degree}$$

C_m pitching-moment coefficient, Pitching moment/q_∞S_{ref}L

C_{no} change of yawing-moment coefficient with angle of sideslip,

$$\frac{C_{n \beta=3} \circ - C_{n \beta=0} \circ}{3}, \text{ per degree}$$

$$C_p$$
 coefficient of pressure, $\frac{p - p_{\infty}}{q_{\infty}}$

h altitude

- K drag due to lift, $\partial C_D / \partial (C_L C_{L,0})^2$ L body length, 0.701 m (27.6 in.)
- 2

L/D	lift-drag ratio, $C_{\rm L}/C_{\rm D}$
М	free-stream Mach number
^N Re	Reynolds number per unit length
р	static pressure
р _о	free-stream total pressure
₽∞	free-stream static pressure
₫ _∞	free-stream dynamic pressure
R	radius
S	area
S _{ref}	reference area, approximately equal to area of orbiter theoretical main delta wing (0.0929 m^2 (1 ft ²))
т _о	free-stream total temperature
x	coordinate direction along body axis
x _{ac}	aerodynamic center location measured from fuselage nose
α	angle of attack, deg
β	angle of sideslip, deg

DESCRIPTION OF MODEL

A photograph of the Spacejet model in the Langley Unitary Plan Wind Tunnel is shown in figure 2. A model drawing is shown in figure 3. The orbiter fuselage is of circular cross section with an area distribution based on the arearuled full-scale concept previously described. The 55° leading-edge sweep, 8-percent-thick delta wing of the orbiter can accept the booster in a variety of positions as shown in figure 3. Model wing leading edges have a radius of 0.102 cm (0.040 in.). The gothic strake shown in figure 3 was designed by John E. Lamar using the procedure of reference 7 to maximize vortex lift at low speeds.

Twin orbiter vertical fins are located outboard of a possible opened shuttle-type payload door. Twin canted booster fins were designed to provide longitudinal as well as directional stability and control for booster-alone flight. Only limited tests were conducted with the fins in place, primarily to determine any adverse effects on drag and lift. Booster pods are of circular cross section with constant-area, circular, flow-through ducts, as seen in figures 3 and 4. Notice in figure 4 that the cross-sectional area at the booster-pod exit is larger than the area of the duct, resulting in a booster base area. This base area was pressure instrumented to facilitate base drag corrections to the data.

A numerical model of the Spacejet wind-tunnel model is presented in table I. This listing is in the format described in reference 8 (Wave Drag Input).

EXPERIMENTAL PROCEDURE

Tests were conducted in the Langley Unitary Plan Wind Tunnel at Mach numbers of 1.50, 2.00, and 2.86. In order to obtain a minimum drag profile across the Mach number range, a few configurations were also tested at Mach numbers of 1.60, 1.70, and 2.36. The tests were conducted under the following conditions:

	P.	- 0	Т	5	N _{Re}								
M	kPa	psf	К	٩R	per meter	per foot							
1.50	53.5	1117	339	610	6.56 × 10 ⁶	2.00 × 10 ⁶							
1.60	54.8	1144											
1.70	56.4	1179											
2.00	63.5	1326											
2.36	75.5	1577											
2.86	98.4	2055	*	*	•	•							

Boundary-layer transition inducing strips of No. 50 sand grit were applied 1.016 cm (0.40 in.) streamwise behind the leading edge of all wings, fins, strakes, boosters, and booster ducts. A strip was also applied to the orbiter body 3.048 cm (1.20 in.) aft of the nose. The grit size and location were selected according to the method of reference 9 to insure fully turbulent boundary-layer flow aft of the transition inducing strips. Skin-friction drag on the booster ducts was estimated by the method of reference 10 and was removed from all measured axial forces. Forces and moments on the model were measured by means of a six-component strain-gage balance contained within the model. The balance was connected through a supporting sting to the permanent model actuating system in the wind tunnel. The angle-of-attack range was from -4° to 15° at 0° and 3° sideslip. The angle of attack was corrected for tunnel airflow misalignment and for deflection of the sting and balance under load.

Pressures were measured on the bases of both the orbiter and the boosters, and the experimental data were corrected to free-stream static pressure on these bases. A representative set of these measurements is shown in figure 5. (Note that this figure includes data from tests on this same model made in the Langley 8-Foot Transonic Pressure Tunnel.) The two sketches in the top right of the figure show cross-sectional views of the base of the orbiter and a booster; the sketches also show the location of the pressure measurements and, in the case of the orbiter, the cross-sectional area of the two different stings used. In calculating the orbiter base drag, the pressures measured at the location of tubes 1 and 2 were assumed to act over areas 1 and 2, respectively, while the balance chamber pressure was assumed to act over the body cavity area. For the booster base, the pressure was measured by a circular manifold with four holes in it, as shown in figure 5. This pressure was assumed to act over the whole base area, exclusive of the opened duct. The pressure coefficients at each location are plotted in the figure as a function of Mach number. For reference, the parameter $-1/M^2$, which corresponds to a 0.7 vacuum pressure coefficient, is also plotted.

DISCUSSION

Drag Characteristics

The drag on a vehicle can be divided into two components: a minimum drag and a drag component due to lift. In the case of the Spacejet, the most important of these is the minimum drag because the flight trajectory involves a low angle-of-attack supersonic acceleration in order to maximize thrust minus Supersonic zero-lift wave drag for the model was calculated by the fardrag. field wave drag theory of reference 11 which analyzes the overall system area distribution and is not concerned with the details of local surface interac-This method of wave drag analysis determines the average wave drag for a tion. series of equivalent bodies which are formed by calculating the cross-sectional area distributions of the complete configuration along Mach planes. A computer-generated drawing of the geometry input to this program is shown in figure 6. All parts of the configuration are represented except for the booster strakes, which contribute only negligibly to total cross-sectional area and, because of program limitations, are not included.

The theoretical results have shown surprisingly good agreement with experiment especially when considering the complexity of the model. Figure 7 presents a comparison of experimental data and theoretical results for the model without fins for the boosters in four different positions. The theoretical drag consists of a wave drag contribution calculated by the method of reference 11 and a skin-friction contribution calculated by the T-prime method (ref. 10). Notice the reduction in drag as the boosters are moved forward, especially at the lower Mach numbers. According to the supersonic area rule theory, lowering the maximum cross-sectional area and/or smoothing the area distribution curve results in a lower wave drag. Such an effect can be seen in figure 8, which is an example of area-distribution contours calculated by the program of reference 11 for the numerical model without fins at a Mach number of 1.50. Notice that as the boosters move aft, the longitudinal changes in cross-sectional area become more severe, which implies increasing drag. Inspection of the curves in figure 7 shows this to be true. The forward booster position produces the lowest drag and is seen here to have the smoothest area distribution. The theoretical wave drag for any booster location at a particular Mach number could perhaps be reduced by employing an optimum area distribution for that Mach number; however, this could cause an undesirable drag increase at other Mach numbers and could reduce the overall efficiency of the total acceleration trajectory. In general, it can be seen that the drag of this vehicle is sensitive to area-ruling effects. Furthermore, these effects can be predicted especially well at the lower Mach numbers where thrust-minus-drag levels become very critical.

Theoretical and experimental minimum drag variation with Mach number for the configuration buildup is shown in figure 9. Orbiter-alone drag is well predicted by theory. Addition of the boosters causes some mismatch between theory and experiment, with further discrepancy accompanying the addition of fins.

In general, however, the agreement between theory and experiment was good considering the complexity of the model and the many possibilities for local flow-separation effects. Schlieren photographs (fig. 10) show no obvious regions of undesirable subsonic flow. In particular, the booster inlets are seen to be started, and the booster exit flows appear supersonic.

Oil-flow tests of the model with fins and with boosters at the inboard nominal position were conducted at Mach numbers of 1.50 and 2.86 with a fluorescent-oil technique. Photographs of typical oil-flow patterns are shown in figure 11. Overall, no large areas of flow separation appear. Top views of the model reveal an interaction between orbiter vertical fins and disturbances emanating from the orbiter strake-wing intersection. Considerable flow angularity about the fins is also evident from the asymmetrical flow patterns produced by the orbiter fins on adjacent wing surfaces. These local flow interactions are, of course, not treated in the far-field wave drag theory of reference 11 and, for that reason, are likely to contribute to the overall discrepancy between theory and experiment noted in the discussion of figure 9. Views of the model lower surface at M = 1.50 (fig. 11(a)) show a small separated region on the orbiter body center line near the intersection of boosterpod shock waves. This separation region apparently disappears at the higher Mach numbers.

Lift Characteristics

Comparisons between the theoretical lifting surface method of reference 12 and angle-of-attack data at supersonic speeds are shown in figure 12. The upper diagram in figure 12 illustrates the input planforms of the orbiterbooster combination and the orbiter alone. The orbiter boosters were represented as an uncambered flat plate with a planform equivalent to the subtended outline of the orbiter boosters. The orbiter alone was input similarly. Considering the simplicity of the representation, agreement between theory and experiment is surprisingly good - implying that in those regions where the boosters overlap the orbiter, mutual cancellation of forces occurs. It should be pointed out that experimental-data values correspond to a model angle of attack of 4°, the likely attitude of the vehicle during acceleration. At higher angles of attack, the experimental pitching moment is not well predicted by lifting-surface theory as used in this paper.

Comparison of Linear Theory and Impact Theory

Figure 13 presents the theoretical results from linear theory and impact theory and the experimental data at Mach numbers of 2.00 and 2.86. The impact methods were applied through a modified version of the program of references 13 and 14. A discussion of these modifications can be found in the appendix of reference 15. The compressive impact methods consisted of tangent-cone theory over the orbiter and booster bodies and tangent-wedge theory applied to the wing and strake surfaces. Prandtl-Meyer expansion pressures were used on all lee-side surfaces. Skin friction for the impact methods was calculated within the program by the method of Spalding and Chi (ref. 16). In general, lift and drag forces were better predicted by using linear theory techniques than by using impact theory methods. These impact methods do not consider mutual interference effects such as between the orbiter and booster surfaces; however, interference is accounted for in the wave drag program of reference 11 and was implicitly assumed in the lifting-surface program of reference 12 by representing the geometry as a single planar surface. Pitching moments are better predicted by impact theory although neither theory could be considered accurate, especially at the higher angles of attack and lower Mach number (M = 2.00). It is understandable that as the Mach number increases, flow interactions between boosters and orbiter decrease as a result of the more highly swept nature of Mach angles and shock waves. The impact methods, which do not account for these mutual flow interactions, become more accurate at the higher Mach numbers.

Lateral-Directional Characteristics

Figure 14 presents experimental results for lateral and directional stability parameters. It is interesting to note that the destabilizing effect on lateral stability $C_{1\beta}$ of adding the booster to the orbiter is almost negated by the addition of the orbiter and booster fins.

Directional stability $C_{n\beta}$ of the orbiter is not changed appreciably by the addition of the boosters. This is because the booster is conceptually designed to be longitudinally located in the vicinity of the orbiter's center of gravity. The addition of fins to the orbiter and boosters do provide large margins of positive directional stability throughout the supersonic speed range.

Effect of Orbiter Wing Vertical Position

As mentioned previously (also see ref. 6), the Spacejet concept was arearuled by reducing the orbiter body cross-sectional area distribution in the vicinity of the orbiter wing and boosters. The standard, or low-wing version of the orbiter is the one shown in figures 2 and 3. For this version the reduced fuselage area is separated from the boosters by the orbiter wing planform. The far-field wave drag program of reference 11 treats all geometrical components as transparent; thus, for example, the orbiter body above the wing can theoretically interact aerodynamically with the boosters below this wing.

To test these assumptions of wave drag theory and to investigate other interactions between a close-coupled orbiter body and booster, a high-wing arrangement of the Spacejet model without fins was tested. Figure 15 presents a comparison of the minimum drag of the high-wing and low-wing configurations. As can be seen, the difference in the drag levels is negligible. Indirectly, the similarity of the two results implies that separated flow problems caused by local interactions are of a minor nature on this configuration.

Experimental Longitudinal Aerodynamic Characteristics

The aerodynamic characteristics of all model configurations tested are presented in figures 16 to 29. Each figure presents the data for one configuration at Mach numbers of 1.50, 2.00, and 2.86. Included in each figure are six plots: lift coefficient, drag coefficient, and moment coefficient as functions of angle of attack and drag coefficient, moment coefficient, and lift-drag ratio as functions of lift coefficient. The figures are presented in the following order (for a description of model nomenclature, see the appendix):

	Figure
Configuration breakdown:	
$O(B+W+S+F)LW + B(P+W+S+F)IN; \beta = 0^{\circ}$	16
$O(B+W+S+F)LW + B(P+W+S+F)IN; \beta = 3^{\circ}$	17
$O(B+W+S)LW + B(P+W+S)IN; \beta = 0^{\circ}$	18
$O(B+W+S)IW + B(P+W+S)IN; \beta = 3^{\circ}$	19
$O(B+W+S)LW + B(P)IN; \beta = 0^{\circ}$	20
$O(B+W+S)LW + B(P)IN; \beta = 3^{\circ}$	21
$O(B+W+S)IW: \beta = 0^{\circ}$	22
$O(B+W+S)LW; \beta = 3^{\circ}$	23
$O(B+W)LW; \beta = 0^{\circ}$	24
Different booster locations:	
$O(B+W+S)LW + B(P+W+S)IF; \beta = 0^{\circ}$	25
$O(B+W+S)LW + B(P+W+S)IA; \beta = 0^{\circ}$	26
$O(B+W+S)LW + B(P+W+S)ON; \beta = 0^{\circ}$	27
High wing:	
$O(B+W+S)HW + B(P+W+S)IN; \beta = 0^{\circ}$	28
$O(B+W+S)HW + B(P+W+S)IN; \beta = 3^{\circ}$	29

CONCLUDING REMARKS

Predictions from standard linear supersonic drag theories were in very good agreement with experimental data for a complex vehicle having multiple bodies and wing surfaces in close proximity to one another. These results, in conjunction with flow-visualization studies, indicate that separated flow problems caused by local interactions are of a minor nature on this configuration.

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The application of area-ruling principles for selecting booster location was found to have a very significant effect on supersonic drag levels. Small changes in booster fore and aft location had very significant effects on drag.

Impact theory was not as effective as linear theory in predicting the aerodynamic characteristics of the vehicle.

Langley Research Center National Aeronautics and Space Administration Hampton, VA 23665 June 9, 1981

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APPENDIX

MODEL NOMENCLATURE

The model nomenclature used to describe the various configurations of the Spacejet is outlined below. (Also, see fig. 3.)

Orbiter or booster:

- orbiter 0
- booster в

Component:

В	body	of	orbiter
В	pour	OT	OLDICCI

- pod of booster Р
- W wing
- strake S
- fins F

Orbiter wing position:

low wing LW

high wing HW

Booster position:

- inboard forward IF
- inboard aft IA
- ON outboard nominal

For example:

O(B+W+S)LW + B(P+W+S)IN

t	¥
Orbiter with body	Booster with pod + wing
+ wing + strake,	+ strake, positioned at
low wing	inboard nominal location
	on orbiter wing

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TABLE I.- NUMERICAL DESCRIPTION OF SPACEJET MODEL

[See reference 8]

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(a) Dimensions in centimeters

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25.30	6.08	-1.75	47.89							WAFORG 7
34.15	7.30	-1.75	39.04							WAEDRG 8
47.19	8.51	-1.75	26.00							WAFORG 9
48.92	9.73	-1.75	24.26							WAFORG10
50.65	10.95	-1.75	22.52						· ·	WAFDRG11
52.40	12.16	-1.75	20.78							WAFORG12
54.14	13,38	-1.75	19.04							WAFDRG13
55.87	14.60	-1.75	17.30							WAFORG14
57,61	15.81	-1.75	15.56							WAFORG15
59.32	17.03	-1.75	13.82		_					WAFQ <u>R</u> G16
61.09	18.24	-1.75	12.08							WAFORG17
62.82	19,46	-1.75	10.35							WAFORG18
64.56	20.68	-1.75	8.61							WAFORG19
66.30	21.89	-1.75	6.87						-	WAFDRG20
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0.00	0.00	0.00								TZORD 14
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	TZORD 15
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	TZORD 15
0.00	0.00	0.00								T7080 15
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	T7020 16
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	T70PD 16
0.00	0.00	0.00	••••	0.00	0.00	0.00	0.00	0.00	0.00	T7000 14
0.00	0.00	0.00	0 00	0 00	0 00	0 00	0 00	0 00		12080.10
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1ZURD 17
0.09	0,00	0.00								TZORD 17
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	TZORD 18
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	TZORD 18
0.00	0.00	0.00								TZORD 18
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	TZORD 19
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	TZORD 19
0.00	0.00	0.00								TZORD 19
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	TZORD 20
0.02	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	T7080 20
0.00	0.00	0.00						0.00	0.00	T7000 20
0.000	. 004	.015	. 030	. 046	. 260	260	260	260	260	
260	260	329	1 120	1 527	2 026	2 2 2 7	2 2 2 0	2 0 8 0	1 701	WAFURD 2
1 225	- 200	- 000	1.120	1. 231	2.030	2.0231	2.239	2.009	1./91	WAFURD 5
1.555	• / 40	000		• • •	200					WAFURD 5
0.000	•004	.014	.030	•049	.290	.290	.290	• 290	•290	WAFURD 6
.249	.290	• 369	1.108	1.663	2.040	2.260	2.277	2.149	1.849	WAFORD 6
1.340	• 742	000								WAFORD 6
0.000	.004	•014	.030	•049	•263	•332	•332	• 332	•332	WAFORD 7
• 33?	.332	1.111	1.591	2.046	2.320	2.459	2.426	2.275	1.936	WAFORD 7
1.485	. 793	-•0 <u>0</u> 0		-						WAFORD 7
0.000	.004	.014	.030	.049	.195	.407	.407	• 407	.407	WAFORD 8
•779	1.555	2.082	2.394	2.716	2.822	2.839	2.678	2.494	1.952	WAFORD 8
1.549	•71 (000								WAFORD 8
0.000	.160	.295	.376	.409	1.186	1.867	2.453	2.943	3.340	WAERRD 9
3.643	3.854	3.972	3.997	3.929	3.767	3.512	3.163	2.720	2.182	WAENRD 9
1.550	.823	000					00100	20.20		WAENRD O
0.000	.167	. 308	205	. 433	1.206	1.884	2.466	2.053	3 347	
3.648	3.857	3.073	3.006	3,927	2 765	2 500	2 160	2 717	2 170	UAE ORDIO
1 549	992	- 000	3 • 770	3.727	5.105	3.009	5.100	2.0111	1.14	
1, 940	175	000	410	441	1 220	1 000	3 4 6 3	2 04 5	3 9 F /	WAFURDIU
0.000	-175	• 522	.410	• 401	1.230	1.903	2.401	2.907	3.370	WAFURDII
3 6 7 7 4	3.000	3.9/4	3.990	3.920	3 • 102	3.202	3.170	2. (13	2.110	WAFURUII
1.545	• 820	000								WAFORD11
0.000	.184	• 339	• 4 4 5	• 494	1.257	1.925	2.499	2.979	3.366	WAFORD12
3.661	3.864	3.976	3.996	3.923	3.759	3.502	3.152	2.709	2.172	WAFORD12
1.542	.810	000								WAFORD12
0.000	.195	• 36 1	.476	• 533	1.290	1.952	2.520	2.995	3.378	WAFORD13
3.667	3.869	3.977	3.995	3.921	3.755	3.497	3.146	2.703	2.167	WAFORD13
1.539	.816	000								WAFORD13
0.000	.209	.385	.512	• 577	1.329	1.984	2.546	3.015	3.392	WAE ORD 1.4
3.679	3.874	3.979	3.994	3.918	3.750	3.491	3.140	2.697	2.162	WAFORD14
1.534	.814	000								WAFORD14
0.000	.216	.401	• 542	• 623	1.376	2.022	2.576	3.038	3.409	WAFORD15
3.690	3.881	3,982	3,993	3.913	3.744	3.483	3.132	2,689	2.155	WAFORD15
1.529	.811	000								WAFORD15
0.000	.208	418	.579	.681	1.435	2.070	2.614	3.067	3.430	WAEDRD16
3.704	3.888	3.984	3.991	3.908	3.736	3.474	3.122	2.679	2.146	
1.522	.807	0.000								
▲▼ 26.5	• C V 7	V I V V V								##LA¥ATQ

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0.000	.209	.445	.627	•756	1.511	2.132	2.663	3,104	3.457	WAFORD17
3.721	3.898	3.987	3.988	3.901	3.725	3.461	3.108	2.666	2.134	WAFORD17
1.513	.802	000	••••		•••					WAEDRD17
0.000	.218	. 482	. 694	. 845	1.614	2.216	2.729	3,155	3.403	WAEDRD18
3.745	2.011	2.000	2 084	2 901	2 711	2.444	3.080	2.647	2.118	WACOPD19
1 500	705	- 000	20704	2.047	5.111	3.111	3.007	2.041	2.110	UAEDOD10
1.000	• 7 9 9		704	0.24	1 740	3 334	2 0 2 2	2 225	3 543	WAFORD10
2,000		2 004	• / 00	• 7 30	1.700	2.334	2.023	3.620		WAFURD19
3. / / /	3.928	3.994	3.410	2.815	3.000	5.410	3.062	2.020	2.094	WAFURUI9
1,452	• 78 5	000								WAFURDI9
0.000	•212	.605	.865	1,076	1,983	2.514	2.964	3.331	3.618	WAFURDZO
3.824	3.950	3.996	3.962	3.847	3.651	3.375	3.016	2.577	2.055	WAFURDZO
1.452	.767	-•0 <u>0</u> 0								WAFORD20
0.00	3.81	7.62	11.43	15.24	19.05	22.86	26.67	30.48	34.29	XFUS 20
38.10	41.91	45.72	49.53	53.34	57.15	60.96	64.77	68.58	70.10	XFUS 20
0.00	0.00	0,00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	Y 1
0.00	0.00	0,00								Y 1
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	7. 1
0.00	0.00	0.00								Z 1
0.00	0.26	0.5i	0.72	0.88	0.98	1.02	0.98	0.88	0.72	Y 2
0.51	0.26	0.00				÷ · ·				Y 2
-1.02	-0.98	-0.88	-0.72	-0.51	-0.26	0.00	0.26	0.51	0.72	7 2
0.88	0.98	1.02	0.12	0,001	.0.10	0.00	0.020			7 2
0.00	0.40	0.02	1 22	1 6 2	- Î 82	1.80	<u> </u>	1 62	1 22	v
0.00	0.49	0.94	1.22	1.03	1.02	1.04	1.02	1.02	1.33	י - י ס ע - י ס
1 00	_ 0.49	0.00	1		0.40	0 00	0 40	·	1 33	
-1.89	-1.82	-1.04	-1.33	-0.94	-0.49	0.00	0.49	0.94	1.33	2 3
1.64	1.82	1.89					<u> </u>	·		Ζ 3
0.00	0.68	1.31	1.84	2.25	2.52	2.62	2 • 52	2.25	1.84	Y 4
1.31	0.68	0.00				، بر دیو ،				Y 4
-2,62	-2.52	-2.27	-1.84	-1.30	-0.68	0.00	0.68	1.30	1.84	Z 4
2.27	2.52	2,.62					-			Z 4
0.00	0.83	1.60	2.26	2.76	3.09	3.21	_3.09	2.76	2.26	Y 5
1.60	0.83	0.00								Y 5
-3.21	-3.09	-2.78	-2.26	-1.60	-0.83	0.00	0.83	1.60	2.26	Z 5
2.79	3.09	3.21								Ζ 5
0.00	0.94	1.83	2.58	3.15	3.53	3.66	3.53	3.15	2.58	Y 6
1.83	0.94	0.00					-	• •		Y 6
-3.66	-3.53	-3.17	-2.58	-1.82	-0.94	0.00	0.94	1.82	2.58	Ż 6
3,17	3.53	3.66				····.				7 6
0.00	1.03	1.99	2.80	3.43	3.84	3.99	3.84	3.43	2.80	Ŷ 7
1.00	1 03	n . óó	2.00	5.45	3.04	5	5.01			v 7
1	1.05	0.00	-					-		
-3.99	-3.84	-3-45	-2.81	-1.98	-1.03	00.0	1.03	1.98	2,81	Z _7
3.45	3.84	3.99								Z 7
0.00	1.08	2.09	2.94	3.60	4.02	4.18	4.02	3.60	2.94	Y 8
2.09	1.08	0.00								Y 8
-4.18	-4.03									
3.62		-3.62	-2.94	-2.08	-1.08	0.00	1.08	2.08	2.94	Z 8
	4.03	-3.62	-2.94	-2.08	-1.08	0.00	1.08	2.08	2.94	<u>7</u> 8 78
0.00	4.03	-3.62 4.18 2.12	-2.94	-2.08	-1.08	0.00 4.24	1.08	2.08	2.94	Z 8 Z 8 Y 9
$\frac{0.00}{2.12}$	4.03	-3.62 4.18 2.12	-2.94	-2.08 3.65	-1.08 4.08	0.00 4.24	1.08 _4.08	2.08 3.65	2•94 2 <u>•99</u>	Z 8 Z 8 Y <u>9</u> Y 9
<u>0.00</u> 2.12	4.03 1.09 1.09	-3.62 4.18 2.12 0.00	-2.94	-2.08 3.65	-1.08 4.08	0.00 4.24	1.08 _4. <u>08</u>	2.08 3.65	2•94 2•99.	Z 8 Z 8 Y <u>9</u> Z 9
0.00 2.12 -4.24 3.67	4.03 1.09 1.09 -4.09	-3.62 4.18 2.12 0.00 -3.67	-2.94 2.99 -2.99	-2.08 3.65 -2.11	-1.08 4.08 -1.09	0.00 4.24 0.00	1.08 _4. <u>08</u> 1.09	2.08 3.65 2.11	2•94 2 <u>•99</u> 2•99	Z 8 Z 8 Y <u>9</u> Z 9 Z 9
0.00 2.12 -4.24 3.67	4.03 1.09 -4.09 4.09	-3.62 4.18 2.12 0.00 -3.67 4.24 2.10	-2.94 2.99 -2.99	-2.08 3.65 -2.11	-1.08 .4.08 -1.09	0.00 4.24 0.00	1.08 _4.08 1.09	2.08 3.65 2.11	2.94 2.99 2.99	Z 8 Z 8 Y <u>9</u> Z 9 Z 9 Z 9
0.00 2.12 -4.24 3.67 0.00	4.03 1.09 -4.09 4.09 1.09	-3.62 4.18 2.12 0.00 -3.67 4.24 2.10	-2.94 2.99 -2.99 2.97	-2.08 3.65 -2.11 3.65	-1.08 _4.08 _1.09 _4.07	0.00 4.24 0.00 4.22	1.08 4. <u>08</u> 1.09 4.06	2.08 3.65 2.11 3.63	2.94 2.99 2.99 2.99	Z 8 Z 8 Y <u>9</u> Z 9 Z 9 Y 10
0.00 2.12 -4.24 3.67 0.00 2.11	4.03 1.09 1.09 -4.09 1.09 1.09	-3.62 4.18 2.12 0.00 -3.67 4.24 2.10 0.00	-2.94 2.99 -2.99 2.97	-2.08 3.65 -2.11 3.65	-1.08 .4.08 -1.09 4.07	0.00 4.24 0.00 4.22	1.08 _4.08 1.09 4.06	2.08 3.65 2.11 3.63	2.94 2.99 2.99 2.97	Z 8 Z 9 Y 9 Z 9 Z 9 Y 10 Y 10 Y 10
0.00 2.12 -4.24 3.67 0.00 2.11 -4.22	4.03 1.09 1.09 -4.09 4.09 1.09 1.09 1.09	-3.62 4.18 2.12 0.00 -3.67 4.24 2.10 0.00 -3.63	-2.94 2.99 -2.99 2.97 _2.97_	-2.08 3.65 -2.11 3.65 -2.11	-1.08 -4.08 -1.09 4.07 -1.09	0.00 4.24 0.00 4.22 0.00	1.08 4.08 1.09 4.06 1.09	2.08 3.65 2.11 3.63 2.10	2.94 2.99 2.99 2.97 2.97	Z 8 Z 8 Y 9 Z 9 Z 9 Z 9 Y 10 Y 10 Z 10
$\begin{array}{c} 0.00\\ 2.12\\ -4.24\\ 3.67\\ 0.00\\ 2.11\\ -4.22\\ 3.65\\ 0.02\end{array}$	4.03 1.09 -4.09 4.09 1.09 1.09 1.09 -4.06 4.07	-3.62 4.18 2.12 0.00 -3.67 4.24 2.10 0.00 -3.63 4.22	-2.94 _2.99 -2.99 2.97 -2.97_	-2.08 3.65 -2.11 3.65 -2.11	-1.08 .4.08 -1.09 4.07 -1.09	0.00 4.24 0.00 4.22 0.00	1.08 _4.08 1.09 4.06 1.09	2.08 3.65 2.11 3.63 2.10	2.94 2.99 2.99 2.97 2.97 2.97	Z 8 Z 9 Y 9 Z 9 Z 9 Y 10 Y 10 Z 10 Z 10 Z 10
0.00 2.12 -4.24 3.67 0.00 2.11 -4.22 3.65 0.00	4.03 1.09 -4.09 4.09 1.09 1.09 1.09 -4.06 4.07 1.07	-3.62 4.18 2.12 0.00 -3.67 4.24 2.10 0.00 -3.63 4.22 2.07	-2.94 -2.99 -2.99 2.97 -2.97 -2.97 2.92	-2.08 3.65 -2.11 3.65 -2.11 3.57	-1.08 .4.08 -1.09 4.07 -1.09 3.99	0.00 4.24 0.00 4.22 0.00 4.15	1.08 _4.08 1.09 4.06 1.09 3.99	2.08 3.65 2.11 3.63 2.10 3.57	2.94 2.99 2.99 2.97 2.97 2.92	Z 8 Z 9 Y 9 Z 9 Z 9 Z 9 Y 10 Y 10 Z 10 Z 10 Z 10 Y 11
0.00 2.12 -4.24 3.67 0.00 2.11 -4.22 3.65 0.00 2.07	4.03 1.09 -4.09 4.09 1.09 1.09 -4.06 4.07 1.07 1.07	-3.62 4.18 2.12 0.00 -3.67 4.24 2.10 0.00 -3.63 4.22 2.07 0.00	-2.94 2.99 -2.99 2.97 -2.97 2.97 2.92	-2.08 3.65 -2.11 3.65 -2.11 3.57	-1.08 4.08 -1.09 4.07 -1.09 3.99	0.00 4.24 0.00 4.22 0.00 4.15	1.08 _4.08 1.09 4.06 1.09 3.99	2.08 3.65 2.11 3.63 2.10 3.57	2.94 2.99 2.99 2.97 2.97 2.92	Z 8 Z 9 Y 9 Z 9 Z 9 Y 10 Y 10 Z 10 Z 10 Z 10 Y 11 Y 11
0.00 2.12 -4.24 3.67 0.00 2.11 -4.22 3.65 0.00 2.07 -4.15	4.03 1.09 -4.09 4.09 1.09 1.09 -4.06 4.07 1.07 1.07 -4.00	-3.62 4.18 2.12 0.00 -3.67 4.24 2.10 0.00 -3.63 4.22 2.07 0.00 -3.59	-2.94 .2.99 -2.99 2.97 -2.97 2.97 2.92 -2.92	-2.08 3.65 -2.11 3.65 -2.11 3.57 -2.06	-1.08 .4.08 -1.09 4.07 -1.09 3.99 -1.07	0.00 4.24 0.00 4.22 0.00 4.15 0.00	1.08 _4.08 1.09 4.06 1.09 3.99 1.07	2.08 3.65 2.11 3.63 2.10 3.57 2.06	2.94 2.99 2.99 2.97 2.97 2.92 2.92	Z 8 Z 9 Y 9 Z 9 Z 9 Y 10 Y 10 Z 10 Z 10 Z 10 Y 11 Y 11 Z 11

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$\begin{array}{cccccccccccccccccccccccccccccccccccc$	0.00	1.04	2.01	2.83	3.46	3.87	4.03	3.87	3.46	2.83	Y 12 Y 12
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	-4.03	-3.88	3 -3.48	-2.84	-2.00	-1.04	0.00	1.04	2.00	2.84	Z 12
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	0.00	0.90	9 1.92	2.72	3.34	3.72	3.86	3.71	3.32	2.7?	Y 13
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1.93 -3.86	1.00	0.00 0.00 0.3.32	-2.72	-1.93	-1.00	0.00	0.99	1.92	2.72	Y 13 Z 13
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	3.34	3.72	2 3.86	2.56	3,13	3,50	3.64	3.50	3,13	2.56	Z 13 Y 14
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1.92	0.94	0.00			0.04				2.50	Y 14
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	-3.64 3.15	-3.51	L -3.15 L 3.64	-2.50	-1.81	-0,94	0.00	0.94	1.81	2.56	z 14 z 14
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	0.00	0.87		2.36	2.89	3.23	3.36	3.23	2.89	2.36	Y 15 Y 15
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	-3.36	-3.24	-2.91	-2.36	-1.67	-0.87	0.00	0.87	1.67	2.36	7 15
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	2.91	3.24	· 3.36 ? 1.58	2.23	2.72	3.05	3.16	3.05	2.72	2.23	2 15 Y 16
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1.59	0.82	0.00	-2.23	-1.57	-0.82	0.00	0.82	1.57	2.23	Y 16 7 16
0.00 0.80 1.55 2.18 2.18 2.98 3.10 2.98 2.67 2.18 17 1.55 0.80 0.00 -2.99 -2.68 -2.18 -1.54 -0.80 0.00 0.80 1.54 2.18 7 17 -3.10 -2.99 -2.68 -2.18 -1.54 -0.80 0.00 0.80 1.54 2.18 7 17 2.68 2.99 3.10 2.68 2.18 7 17 17 0.00 0.85 1.64 2.32 2.83 3.16 3.29 3.16 2.83 2.32 7 18 1.64 0.85 0.00 -2.85 1.64 -0.85 0.00 0.85 1.64 2.32 7 18 -3.29 -3.17 -2.85 -2.32 -1.64 -0.85 0.00 0.85 1.64 2.32 7 18 2.95 3.17 3.29 7 3.48 2.65 3.11 2.68 2.40 2.13 2.55 7 18	2.74	3.05	3.16	2 10		2 00	2 1 6	0.002	2 (7	<u> </u>	7 16
-3.10 -2.99 -2.68 -2.18 -1.54 -0.80 0.00 0.80 1.54 2.18 Z 17 2.68 2.99 3.10 Z 17 Z 17 0.00 0.85 1.64 2.32 2.83 3.16 3.29 3.16 2.83 2.32 Y 18 1.64 0.85 0.00 Y 18 Y 18 -3.29 -3.17 -2.32 -1.64 -0.85 0.00 0.85 1.64 2.32 Z 18 2.95 3.17 3.29 Z 2.55 3.11 2.68 2.40 3.13 2.55 Y 18	1.55	0.80	0.00	2.18	2.67	2.98	3.10	2.98	2.01	2.18	Y 17 Y 17
0.00 0.85 1.64 2.32 2.83 3.16 3.29 3.16 2.83 2.32 Y 18 1.64 0.85 0.00 Y 18 -3.29 -3.17 -2.85 -2.32 -1.64 -0.85 0.00 0.85 1.64 2.32 Z 18 2.85 3.17 3.29 Z 18 2.95 3.17 3.29 Z 18	-3.10	-2.99	-2.68	-2.18	-1.54	-0.80	0.00	0.80	1.54	2.18	Z 17 Z 17
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	0.00	0.85	1.64	2.32	2.83	3.16	3.29	3.16	2 . 83	2.32	Y 18
	-3.29	-3.17	-?.85	-2.32	-1.64	-0.85	0.00	0.85	1.64	2.32	7 18 Z 18
	2.85	3.17 0.93	3.29	2.55	3.11	3.48	3.62	3.49	3.13	2.55	Z 18 Y 19
1.80 0.93 0.00 Y 19	1.80	0.93	0.00	-2 55	-1 90	-0.03	0.00	0.03	1 01		Y 19
3.11 3.48 3.62 Z 19	3.11	3.48	3.62	-2.55	-1.00	-0.93	0.00	0.75	1.01	2.05	Z 19 Z 19
0.00 0.95 1.84 2.59 3.17 3.55 3.68 3.55 3.17 2.59 Y 20	0.00	0.95	1.84	2.59	3.17	3.55	3.68	3.55	3.17	2,59	Ŷ 20
-3.68 -3.55 -3.19 -2.60 -1.83 -0.95 0.00 0.95 1.83 2.60 Z 20	-3.68	-3.55	-3.19	-2.60	-1.83	-0,95	0.00	0,95	1.83	2.60	z 20
3.19 3.55 3.68 Z 20 42.67 11.89 -7.62 PODOPG1	3.19 42.67	3.55 11.89	5 3.68 7.62								Z 20 POD 09 G1
0.00 1.52 3.05 6.10 9.14 10.67 12.19 13.72 15.24 18.29 XPD01	0.00	1.52	3,05	6,10	9.14	10,67	12,19	13.72	15,24	18.29	XPDD1 XPDD1
2.11 2.56 2.90 3.38 3.66 3.74 3.75 3.71 3.62 3.33 PODR1	2.11	2.56	2.90	3.38	3.66	3.74	3.75	3.71	3.62	3.33	PODR1
2,95 61.47 6.35 -1.27 15.11 79.45 6.35 11.28 6.20 FINORG1	2,95	6.35	-1.27	15.11	79.45	6.35	11.28	6,20			PODR1 FINORG1
0. 6.7 17.074 27.439 37.807 53.352 68.9 79.266 89.631 100.0 XFIN1	0.	6.7	17.074 2	27.439 3	7.807 5	3.352 6	8.9 7	9.266 8	39.631	100.0	XFIN1
52.07 11.89 -4.15 11.05 57.78 11.89 -2.06 11.05 FINDRG2	52.07	11.89	-4.15	11.05	• <i>37</i> •78	11.89	-2.06	11.05	907	J.J.	FINDRG2
0.0 11.11 22.22 33.333 44.444 55.56 66.66 77.777 88.900 100. XFIN2	0.0	11.11	22.222	33.333 4	4.444 5	5.56 6	6.66 7	7.777 8	8.900	100.	XFIN2
0. 2.40 4.160 5.340 5.93 5.93 5.340 4.160 2.400 0. FINORD2	0.	2.40	4.160	5.340 5	.93 5	.93 5	.340 4	.160 2	2.400	D.	FINDRD2
65.13 9.78 -9.65 6.73 72.14 6.73 -4.32 2.54 FINORG3	65.13	9.78	-9.65	6.73	72.14	6.73	-4.32	2.54			FINORG3
045 12.39 24.34 36.29 48.23 60.18 72.13 84.07 100. XFIN3	0.	• 45	12.39 2	24.34 3	6.29 4	8.23 6	0.18 7	2.13 8	34.07	100.	XFIN3
0577 1.848 2.748 3.06 3.464 2.864 2.714 1.801 0. FINDRD3	0.	• 577	1.848 2	2.748 3	•06. 3	.464 2	.864 2	-714 1	. 801 (),	FINORD3
65.13 14.00 -9.65 6.55 72.14 17.05 -4.32 2.54 FINORG4	65.13	14.00	-9.65	6.55	72.14	17.05	-4.32	2.54			FINORG4
U45 12.39 24.34 36.29 48.23 60.18 72.13 84.07 100. XFIN4	0.	•45	12.39	4.34 3	0.29 4	8.23 6	0.18 7	2.13 8	94.07	.00.	XHIN4
D5// 1.848 2.748 3.06 3.464 2.864 2.714 1.801 D. FINARDA	Ø.	•577	1.848 2	4.748 3	•06 3	•464 2	.864 2	•714	•801 (.	FINDRD4
51.85 U.63 -8.64 4.11 20.66 8.46 -8.64 15.34 CANDRGI	51.89	0.63	-8.64	4.11	50.66	8.46	-8.64	15.34			CANURGI
02674 12.24 24.21 36.18 48.14 60.11 72.08 84.04 100. XCAN1	U	.2654	12.24 2	24.21 3	0.18 4	8.14 6	V.11 7	2.08 8	54.04 I		XCAN1
U304 I.475 2.304 2.815 3. 2.852 2.383 1.58 0		.309	1.475 7	ו309 2	• 8 1 2 3	• 2	•852 2	• 383 1	. 28 (••••••••••••••••••••••••••••••••••••••	CANUKUI
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0309 3.475 2.309 2.815 3. 2.852 2.383 3.58 0. CANDRD2	0.	.309	1.475 2	2.309 2	.815 3	0.14 0	.852 2	2000 C	.58 ().).	CANDRD2

TABLE I.- Continued

(b) Dimensions in inches

SP/	۱C	E,	15.	T	MC	D	ΕL			1	t N	1 B O	A	RD	N	OM	I	A P	ι		W	IT	'H	S 1	RA	KE	ΞS															
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.000	.000	.000								TZORD 20
0.000	.004	.015	.030	.046	.260	.260	.260	.260	.260	WAFORD 5
.260	.260	.328	1.120	1.537	2.036	2.237	2.239	2.089	1.791	WAFORD 5
1.335	.740	000								WAFORD 5
0.001	.004	. 014	.030	.049	. 290	. 290	.290	. 290	.290	WAEDRO 6
.290	.290	368	1.108	1.663	2.040	2.260	2.277	2.149	1.849	WAERRD 6
1.340	.742	000	1.100	10005	2.0010			L. 147	1.047	WAEDRO 6
0.000	.004	.014	- 030	.049	. 263	. 332	. 332	. 332	. 332	WAENPD 7
. 332	. 332	1,111	1.591	2.046	2.320	2.450	2.426	2.275	1.936	UAERPD 7
1.495	.702	000	1.341	2.040	2.520	2.437	2.420	2.0215	1.750	WAFURD 7
0.000	.004	.014	. 030	. 04 9	195	. 407	. 407	607	. 607	WAENDD 9
779	1 555	2 092	2 204	2.716	2 922	2 920	2 679	2 404	1 052	WAFURD 0
1.540	.716	000	20374	24110	2.0022	2.037	2.070	6	1.772	WAFORD 0
0.000	160	. 205	. 276	. 400	1.196	1.867	2 482	2.043	2 240	WAFURD O
2 642	2 964	3 073	3 007	2 0 2 0	2 767	2 612	2 163	2 7 7 2 0	2 1 9 2	WAFURU 7
1 550	9.004	- 000	3.771	5.727	5.101	3.712	5.105	20120	2.102	WAFURU 9
0 000	• • • 2 5		205	433	1 204	1 994	2 666	2 052	2 247	WAFURU 7
3 660	3 957	3 073	3 004	3 0 2 7	2 745	2 6007	2 140	2 717	2 170	WAPUKUIU
3.048 1.540	3.037	3.973	3.990	3.921	3.109	3.509	5.100	2.111	2.1/9	WAFURDIO
1.090	178	000	410	449	1 220	1 003	2 / 01	2 04 6	3 384	WAFURUIU
0.000	•1/5	• 322	• 410	• 401	1.230	1.903	2.401	2.903	3.320	WAFORDII
3.074	3.850	3.9/4	3.990	3.920	3.102	3.505	3.170	2.113	2.170	WAFURUII
1.247	.820	000			1 957	1				WAFURDII
0.000	.184	• 339	• 4 4 7	• 4 9 4	1.257	1.925	2.499	2.979	3.300	WAFURD12
3.001	3.804	3.976	3.990	3.923	3.159	3.502	3.152	2.709	2.172	WAFURD12
1+742	.819	000								WAFURD12
0.000	•195	• 361	•476	• 533	1.290	1.952	2.520	2.995	3.378	WAFURD13
3.669	3.869	3.977	3.995	3.921	3.755	3.497	3.146	2.703	2.167	WAFORD13
1.539	.816	000								WAFORD13
0.000	.209	.385	.512	.577	1.329	1.984	2.546	3.015	3.392	WAFORD14
3.679	3.874	3,979	3.994	3.918	3.750	3.491	3.140	2.697	2.162	WAFORD14
1.534	.814	000								WAFORD14
0.000	.216	. 401	• 542	.623	1.376	2.022	2.576	3.038	3.409	WAFORD15
3.690	3.881	3.982	3.993	3,913	3.744	3.483	3.132	2.689	2.155	WAFORD15
1.529	.811	000		•	-					WAFORD15
0.000	.208	.418	.579	.681	1.435	2.070	2.614	3.067	3.430	WAFORD16
3.704	3.888	3.984	3.991	3.908	3.736	3.474	3.122	2.679	2.146	WAFORD16
1.522	.807	0.000								WAFORD16

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(b) Continued

0.000	.209	.445	•627	.756	1.511	2.132	2.663	3.104	3.457	WAFORD17
3.721	3.898	3.987	3.988	3.901	3.725	3.461	3.108	2.666	2.134	WAFORD17
1.513	.802	000								WAFORD17
0.000	.218	.482	•694	.845	1.614	2.216	2.729	3.155	3.493	WAFDRD18
3.745	3.911	3.990	3.984	3.891	3.711	3.444	3.089	2.647	2.118	WAFORD18
1.500	.795	000								WAFORD18
0.000	.210	• 529	.786	.936	1.760	2.334	2.823	3.225	3.543	WAFORD19
3.777	3.928	3.994	3.976	3.875	3.688	3.418	3.062	2,620	2.094	WAFORD19
1.482	.785	000								WAFORD19
0.000	•212	.605	.865	1.076	1.983	2.514	2.964	3.331	3.618	WAFORD20
3.824	3.950	3.996	3.962	3.847	3.651	3.375	3.016	2.577	2.055	WAFORD20
1.452	.767	000								WAFORDZO
0.000	1.500	3.000	4.500	6.000	7.500	9.000	10.500	12.000	13,500	XFUS 20
15.000	16.500	18.000	19.500	21.000	22.500	24.000	25.500	27.000	27.600	XFUS 20
0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	Y 1
0.000	0.000	0.000								Y 1
0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	Z 1
0.000	0.000	0.000								Z 1
0.000	.104	.201	.283	.346	.386	.402	.386	.346	.283	Y 2
.201	.104	0.000		-			-			Y 2
402	387	348	283	200	104	0.000	.104	.200	.283	Z 2
.348	.387	. 402								Z 2
0.000	.192	. 372	.524	.641	.716	.744	.716	.641	.524	Y 3
.372	.192	0.000								Y 3
744	718	645	524	370	192	0.000	.192	.370	.524	Z 3
.645	.718	.744				••••		• • • •		Z 3
0.000	.266	.515	. 726	.887	.992	1.031	.992	. 887	.726	Ý 4
.515	.266	0.000	••==	••••	• • • • •		••••	••••	•••=-	Y 4
-1.031	994	893	726	513	266	0.000	.266	. 513	.726	7 4
.893	.994	1.031	•••••						•••==	Z 4
0.000	. 326	. 631	. 889	1.087	1.215	1.263	1.215	1.087	.889	Ý 5
.631	. 326	0.000		10000		11205			,	Ý 5
-1.263	-1.218	-1.094	890	628	326	0.000	.326	. 628	.890	7 5
1.094	1.218	1.263	• • • •						• - · •	2 5
0.000	.372	.720	1.015	1.241	1.388	1.442	1.388	1.241	1.015	Ý 6
.720	.372	0.000								Y 6
-1.442	-1.390	-1.249	-1.016	717	372	0.000	. 372	.717	1.016	7 6
1.249	1.390	1.442						•••	10010	7 6
0.000	.405	.784	1.104	1.350	1.510	1.569	1.510	1.350	1.104	Ŷ 7
.784	405	0.000								Y 7
-1 640	-1 512	-1 350	-1 105	- 790	- 405	0 000	405	780	1 105	7 7
1.350	1.513	1.560	-1.105	/80		0.000	. 409	. 100	1.109	7 7
1.399	1.513	1.007	1 159	1 416	1 593	1 645	1 592	1 416	1 159	2 / V 8
0.000	• 7 2 7	• • • • • • • • • • • • • • • • • • • •	1.190	1+410	1.903	1.049	1.000	1.410	1.199	
-1 445	-1 504	-1 425	-1 150	- 019	- 474	0 000	676	010	1 150	1 0 7 P
1 425	1 594	-1.465	-1.174	010		0.000	• 7 4 7	.010	1+104	7 9
1.725	1.000	1.047	1 174	1 4 3 8	1 607	1 670	1 607	1 4 2 9	1 176	2 0 2 0
934	431	.034	1.110	1.430	1.00/	1.0/0	1.001	T+420	1.170	Y 0
-1 670	-1 610	-1 666	-1 177	- 930	- 421	0 000	4.21	920	1 177	7 0
-1.075	-1.010	-1.470	-1.1.1.1	050	431	0.000	• 4 3 1	• 0 5 0	1.1.1.1	7 7
1.4440	T • 010	7.010	1 170	1 4 2 9	1 401	1 444	1 604	1 4 2 0	1 140	× 10
0.000		1 000 1 000	1.110	1.430	1.001	1.000	1.240	10467	1.104	1 10
-1 440	-1.809	-1.420	_1 140	_ 030	- 420	0 000	1 20	0.94	1 170	7 10
1 420	-1 401	-1.4429	-1.104	030	429	0.000	• 420	.020	1.110	7 10
1.000	.421	1+00U	1.140	1.405	1.671	1.633	1.671	1.405	1.140	Y 11
	. 4 2 3	• 010	10144	T + 403	14211	1.032	74317	10403	1 · 1 7 7	Y 11
-1.433	+721	-1.414	-1.160		- 491	0.000	. 4 2 1	. 011	1.150	7 11
- 1 0 J C		-1.422	-10100	011		0.000	• 7 4 1	.011	1.190	7 11
1+414	**214	1.035								4 II

(b) Concluded

0.00	0 .40	9.79	2 1.11	5 1.36	4 1.52	5 1.585	1.525	i 1.36	4 1.115	Y 12
.79	2 .40	9 0.00	0							Y 12
-1.58	5 -1.52	8 -1.37	2 -1.11	778	840	9 0.000	.409	• 78	8 1.117	Z 12
1.37	2 1.52	8 1.58	5							Z 12
0.00	0.39	1.75	5 1.07	0 1.31	5 1.46	4 1.518	1.461	1.30	7 1.069	Y 13
.75	8 .39	2 0.00	0							Y 13
-1.51	8 -1.46	1 -1.30	7 -1.06	975	839	2 0.000	.391	•75	5 1.070	Z 13
1.31	5 1.46	4 1.51	8							Z 13
0.00	0.37	0.71	6 1.00	9 1.23	3 1.37	9 1.433	1.379	1.23	3 1.009	Y 14
.71	6 .37	0 0.00	0							Y 14
-1.43	3 -1.38	2 -1.24	1 -1.00	971	236	9 0.000	.369	• 71:	2 1.009	Z 14
1.24	1 1.38	2 1.43	3							Z 14
0.00	0 .34	1 .66	.93	0 1.13	7 1.27	2 1.321	1.272	1.13	.930	Ý 15
.66	0.34	1 0.00	0							Y 15
-1.32	1 -1.27	4 -1.14	493	165	734	1 0.000	.341	. 65	7 .931	Z 15
1.14	4 1.27	4 1.32	1							Z 15
0.00	0 .32	1 .62	.87	7 1.07	2 1.19	9 1.245	1.199	1.072	2 .877	Ŷ 16
.62	2 .32	1 0.00	0							Ý 16
-1.24	5 -1.20	1 -1.07	9871	361	932	1 0.000	.321	.619	.878	7 16
1.07	9 1.20	1 1.24	5						••••	7 16
0.00	0 .31	5 .61	0 .859	9 1.05	0 1.17	4 1.220	1.174	1.050	.859	Y 17
. 61	0 .31	5 0.00	n tee						••••	Ý 17
-1.22	0 - 1 - 17	6 -1.05	7 - 860	60	731	5 0.000	.315	• 607	7 .860	7 17
1.05	7 1.17	6 1.22	0							7 17
0.00	0 .33	4 . 64	7.91:	> 1.11	5 1.24	6 1.295	1,246	1.11	5 .912	Y 18
. 64	7 .33	4 0.00							• • • • • •	Y 18
-1.20	5 -1.24	-1.12	2 - 012	64	4 33	4 0.000	. 334	. 644	. 012	7 18
1 12	$2 - 1 \cdot 2 + 1$	0 1 20	5		• • • • • • •	4 0.000	• 5 5 4	•0+-	• • • • • • •	7 19
0 00	L 1027	9 1027 0 71	2 1.003	2 1.22	6 1.37	1 1.424	1.274	1.234	1.004	V 10
70	0 100 0 100	7 0 00	n 1.000	5 1.022	U 1.51.	1.1.464	1.5/4	1+234	1.004	Y 10
-1.42	4 -1.37	6 -1.23	1.004	70	8 - 363	7 0.000	. 368	. 71 2	1.003	7 10
- 1 - 72					050	0.000	• 500	• • • • •	. 1.005	1 19
1.220	5 1.571	1 1 42	• • • • • •	1 24	9 1 204		1 204	1 340	1 0 2 2	2 19
0.000			1.021	. 1.24	0 1.340	1.420	1.340	1.540	1.021	Y 20
• 1 2 4	• • • • • • •				1		274	701	1 0 2 2	7 20
-1.470	J = 1 + 398	5 -1.20	-1.022	12	13/4	• 0.000	• 3 / 4	• 721	1.022	2 20
1.250	5 1.398	5 1.470)							2 20
10.8	4.00	-3.0	. .							PUDURGI
0.0	• 0	1.2	2.4	3.0	4.2	4.8	5.4	0.	7.2	XP001
M•28										XPUDI
.829	1.007	1.141	1.33	1.442	1.4/1	1.4/0	1.40	1.424	1.312	PUDRI
1.16	- F	-	F 0 F		, ,					PODR1
24.2	2	~	5.95	31.28	2.7	4.44	2. 44			FINURGI
0.	0./	11.074	27.439	37.807	23.352	00.9	14.500	04+031	140.	XFINI
0.	1.967	2.496	2.836	2.992	2.873	2.336	1.746	•967	0.0	FINORDI
20.5	4.68	-1.635	4.35	22.75	4.68	812	4.35			FINDRG2
0.0	11.11	22.222	33.333	44.444	25.56	00.60	11.777	88.900	100.	XFIN2
0.	2.40	4.160	5.340	5.93	5.93	5.340	4.160	2.400	0.	FINORD2
25.64	3.85	-3.8	2.65	28.4	2.65	-1.7]	L.			FINORG3
0.	• 45	12.39	24.34	36.29	48.23	60.18 7	72.13	B4.07	100.	XFIN3
0.	.577	1.848	2.748	3.06	3.464	2.864 2	2.714	1.801	0.	FINORD3
25.64	5.513	-3.8	2.58	28.4	6.713	-1.7]	.0			FINORG4
0.	.45	12.39	24.34	36.29	48.23	60.18 7	72.13	84.07	100.	XFIN4
0.	• 577	1.848	2.748	3.06	3.464	2.864 2	2.714	1.801	0.	FINDRD4
24.363	• 25	-3.4	1.62	19.943	3.33	-3.4 6	• 04			CANORGI
0.	.2654	12.24	24.21	36.18	48.14	60.11 7	72.08	84.04	100.	XCAN1
0.	•309	1.475	2.309	2.815	3.	2.852 2	2.383	1.58	0.	CANORD1
19.943	6.03	-3.4	6.04	24.363	9.11	-3,4 1	. 62			CANORG2
0.	.2654	12.24	24.21	36.18	48.14	60.11 7	2.08	84.04	100.	XCAN2
0.	.309	1.475	2.309	2.815	3.	2.852 2	.383	1.58	0.	CANORDZ



Figure 1.- Advanced space transportation concept (Spacejet).



Figure 2.- Photograph of model in Langley Unitary Plan Wind Tunnel.



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Figure 3.- Spacejet wind-tunnel model.

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Figure 4.- Spacejet booster wind-tunnel model. L = 0.701 m.



Figure 5.- Base and chamber pressure measurements. $\alpha = 0^{\circ}$.





ORBITER + BOOSTERS + FINS





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Figure 7.- Booster location effects on minimum drag.



Figure 8.- Equivalent body area distribution for different inboard booster locations. M = 1.50; without fins.

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Figure 9.- Effect of configuration buildup on minimum drag.

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Figure 10.- Schlieren photographs of O(B+W+S+F)LW + B(P+W+S+F)IN configuration. $\alpha = 0^{\circ}$.



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(a) M = 1.50.

Figure 11.- Oil-flow patterns of O(B+W+S+F)LW + B(P+W+S+F)IN configuration.

(b) M = 2.86.

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SIDE VIEWS $\alpha = 0^0$











Figure 12.- Comparison of supersonic lifting surface theory with experiment.

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(a) Lift coefficient.





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(b) Drag coefficient.

Figure 13.- Continued.



(c) Moment coefficient.

Figure 13.- Concluded.



Figure 14.- Lateral-directional experimental characteristics of configuration buildup. $\alpha = 0^{\circ}$.



Figure 15.- Effect on minimum drag of orbiter wing position.



Figure 16.- Experimental aerodynamics at $\beta = 0^{\circ}$ for O(B+W+S+F)LW + B(P+W+S+F)IN configuration.



Figure 17.- Experimental aerodynamics at $\beta = 3^{\circ}$ for O(B+W+S+F)LW + B(P+W+S+F)IN configuration.



Figure 18.- Experimental aerodynamics at $\beta = 0^{\circ}$ for O(B+W+S)LW + B(P+W+S)IN configuration.



Figure 19.- Experimental aerodynamics at $\beta = 3^{\circ}$ for O(B+W+S)LW + B(P+W+S)IN configuration.



Figure 20.- Experimental aerodynamics at $\beta = 0^{\circ}$ for O(B+W+S)LW + B(P)IN configuration.

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Figure 21.- Experimental aerodynamics at $\beta = 3^{\circ}$ for O(B+W+S)LW + B(P)IN configuration.



Figure 22.- Experimental aerodynamics at $\beta = 0^{\circ}$ for O(B+W+S)LW configuration.

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Figure 23.- Experimental aerodynamics at $\beta = 3^{\circ}$ for O(B+W+S)LW configuration.



Figure 24.- Experimental aerodynamics at $\beta = 0^{\circ}$ for O(B+W)LW configuration.

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Figure 25.- Experimental aerodynamics at $\beta = 0^{\circ}$ for 0(B+W+S)LW + B(P+W+S)IF configuration.



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Figure 26.- Experimental aerodynamics at $\beta = 0^{\circ}$ for O(B+W+S)LW + B(P+W+S)IA configuration.



Figure 27.- Experimental aerodynamics at $\beta = 0^{\circ}$ for 0(B+W+S)LW + B(P+W+S)ON configuration.



Figure 28.- Experimental aerodynamics at $\beta = 0^{\circ}$ for O(B+W+S)HW + B(P+W+S)IN configuration.



Figure 29.- Experimental aerodynamics at $\beta = 3^{\circ}$ for O(B+W+S)HW + B(P+W+S)IN configuration.

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Results from analytical	and experimental	studies	of the aerody	namic characteristics			
of a turbojet-boosted 1	aunch vehicle conc	ept thro	ugh a Mach nu	mber range of 1.50 to			
2.86 are presented. Th	e vehicle consists	of a wi	nged orbiter	utilizing an area-ruled			
axisymmetric body and t	wo winged turbojet	booster	s mounted und	erneath the orbiter			
wing. This study conce	entrated primarily	on drag	characteristi -	cs near zero lift.			
Force measurements and	flow visualization	techniq	ues were empl	oyed. Estimates from			
wave drag theory, super	sonic lifting surf	ace theo	ry, and impac	t theory are compared			
with data and indicate	the ability of the	se theor	ito the evict	and of multiple wings			
aerodynamic characteris	vimity to each oth	e. Desp er nol	arge scale ef	fects of boundary-laver			
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