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IMPLEMENTATION OF

ELASTIC-PLASTIC STRUCTURAL ANALYSIS

INTO NASTRAN +

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SUMMARY

Elastic-plastic analytic capabilities have been incorporated into the NASTRAN program. The present implementation includes a general rigid format and additional bulk data cards as well as two new modules. The modules are specialized to include only perfect plasticity of the CTRMEM and CROD elements but can easily be expanded to include other plasticity theories and elements. The practical problem of an elastic-plastic analysis of a ship's bracket connection is demonstrated and compared to an equivalent analysis using Grumman's PLANS program. The present work demonstrates the feasibility of incorporating general elastic-plastic capabilities into NASTRAN.

INTRODUCTION

A feasibility study on incorporating state-of-the-art nonlinear capabilities into NASTRAN has been conducted and reported on in ref. 1. It was pointed out that each class of nonlinear behavior has a "best" solution strategy. For an elastic-plastic analysis, the "initial-strain" approach is the most efficient finite element analytic method. In this approach, an incremental pseudo-load vector is formulated assuming an initial strain equal to the sum of the estimated plastic strain for the current increment and an equilibrium correction term which corrects for the difference between the resulting plastic strain and assumed plastic strain of the previous incremental step. This method, characterized by the plastic behavior being incorporated into an incremental pseudo-load vector, leaves the stiffness matrix unaltered from step to step. Thus, the stiffness matrix need only be decomposed once. Consistent with the initial-strain approach, ref. 2 provides the pseudo-load vector formulation due to plastic behavior for a number of elements in the NASTRAN library. The general approach is to transfer the integral form of the pseudo-load vector into a numerical representation by utilizing various integration schemes. For many of the finite elements the choice of the number and type of integration points is left to the user. The choice of integration points for the integration of the pseudo-load vector determines the allowable variation of the plastic strain within each element. This allowable variation can be changed by choosing a different set of integration points. This may eliminate the costly process of changing the

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finite element idealization if the plastic strain variation was more complex than originally modeled for. One may only have to change the choice of integration points. A more complete discussion of these methods is given in ref. 3.

The initial-strair approach, as outlined above, has been incorporated into the NASTRAN program. This has been done by writing a new rigid format along with two new modules. Also included are three new bulk data cards. Although the methods are general, only perfectly-plastic behavior of a membrane and a rod element have been initially considered. This first step is sufficient to examine the feasibility and efficiency of the implemented techniques within the NASTRAN framework.

The practical problem of an elastic-plastic structural analysis of a ship's bracket connection has been carried out using the implemented NASTRAN program and the results have been compared to those obtained from the PLANS finite element computer program (ref. 4). The results are in exact agreement and the cpu time and associated costs are approximately the same.

ELASTIC-PLASTIC FORMULATION

The initial-strain method is chosen to solve small displacement plasticity problems. The governing equation, d. ived from energy principles. is written in incremental form as follows:

$$[K] \left\{ \Delta U \right\}_{i}^{=} \left\{ \Delta P \right\}_{i}^{+} \left\{ \Delta \Omega \right\}_{i}^{+} \left\{ R \right\}_{i}^{-}$$

$$[K] \equiv \text{elastic shiftness matrix}$$

$$\left\{ \Delta U \right\}_{i}^{=} \equiv \text{incremental displacement of } i^{\text{th}} \text{ step}$$

$$\left\{ \Delta P \right\}_{i}^{=} \equiv \text{incremental external load of } i^{\text{th}} \text{ step}$$

$$\left\{ \Delta \Omega \right\}_{i}^{=} \equiv \frac{\text{incremental pseudo load based on}}{\text{predicted inelastic strain of } i^{\text{th}} \text{step}}$$

$$\left\{ \Delta \Omega \right\}_{i}^{=} \equiv \text{aguilibrium correction therm correction any balancies}$$

equilibrium correction term representing any balancing force due to drift from equilibrium during the incremental application of the load

The elastic stiffness matrix is found to be

where

$$[K] = \int [B]^T [E] [B] dV$$
 (2)

where [B] is obtained from the strain-displacement relation

(3) $\left\{ \Delta \mathbf{e} \right\}_{i} = [\mathbf{B}] \left\{ \Delta \mathbf{U} \right\}_{i}$

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and $[\mathbf{E}]$ is obtained from the stress-strain relation

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(4)

 $\left\{ \Delta \sigma \right\}_{i} = [E] \left(\left\{ \Delta e \right\}_{i}^{-} \left\{ \Delta \epsilon^{P} \right\}_{i}^{-} \right)$

with

$$\left\{ \Delta \sigma \right\}_{i} \equiv \text{incremental stress} \\ \left\{ \Delta e \right\}_{i} \equiv \text{incremental total strain} \\ \left\{ \Delta e^{\mathbf{P}} \right\}_{i} \equiv \text{incremental plastic strain}$$

Plasticity enters the analysis through the increment in plastic strain, $\Delta \epsilon^{P}$. These as well as other path dependent quantities depend on the implemented plasticity theory.

The nredicted $v_{seudo-load}$ vector for the (i+1) st step is found to be

$$\left\{\Delta \Omega_{1i+1}^{i} = \frac{\delta_{i+1}}{\delta_{i}} \int \left\{B\right\}^{T} \left[E\right] \left\{\Delta \epsilon^{P}\right\}_{i} dV$$
(5)

where ${}^{\delta}$ i+1 and ${}^{\delta}$ i correspond to the (i+1)st and ith step sizes respectively. We can expect the successive linearization procedure to drift from a true equilibrium position for the nonlinear response. This drifting is a combined result of truncation, the successive linearization procedure and the fact that information not yet available is required for a true solution (in Eq 75) the predicted pseudo-load vector is based on the incremental plastic strains of the preceding step rather than on the current step). The simplest corrective procedure involves the introduction of an equilibrium correction term that may be added as a load vector in the incremental procedure. The equilibrium correction term is defined as

$$\left\{ \mathbf{R} \right\}_{i+1} = \int [\mathbf{B}]^{\mathsf{T}} [\mathbf{E}] \left(\left\{ \Delta \epsilon^{\mathsf{P}} \right\}_{i} - \left\{ \Delta \epsilon^{\mathsf{P}} \right\}_{i-1} \right) d\mathsf{V}$$
 (6)

This is a simpler method than a complete iterative scheme and in effect the equilibrium correction term represents a one step iteration.

The pseudo-load vector is computed by various integration schemes (e.g., trapezoidal and Gaussian) in which Eqs (5) and (6) are combined and written as

$$\left\{\Delta C\right\}_{i+1}^{+} \left\{R\right\}_{i+1} = \sum_{J=1}^{n} A_{j} \left[B\left(\tau_{j}\right)\right]^{T} \left[E(\tau_{j})\right] \left(1 + \frac{\delta_{i+1}}{\delta_{i}}\right) \left\{\Delta \epsilon^{P}\right\}_{i} - \left\{\Delta \epsilon^{P}\right\}_{i-1}\right)$$
(7)

where n represents the number of integration points, r_j represents the spatial location of the th integration point and A_i corresponds to an

integration weight factor for the jth integration point. The derivation of the pseudo-load vector for many of the NASTRAN elements is presented in ref. 2. The present study utilizes only the triangular membrane element (CTRMEM) and the extensional rod element (CRC $^{\circ}$).

IMPLEMENTATION OF ELASTIC-PLASTIC ANALYSIS INTO NASTRAN

Elastic-plastic capabilities have been incorporated into the NASTRAN program. A flow diagram, representing the intital-strain method, is shown in Appendix A. The function of each step in the flow diagram is explained. A corresponding rigid format was written as a modification to rigid format 1 (Level 17.0). The ALTER package and resulting new rigid format are shown in Appendices B1 and B2, respectively.

Some of the important features of the new rigid format will be mentioned. Firstly, two new modules have been written, PLANS1 and PLANS2. PLANS1 determines the critical load, i.e., the lowest load amplitude for which at least one element stress point has become plastic. In addition a new table, PLI, is initialized. This table contains the last known field quantities such as stress, strain and plastic strain. PLANS2 implements the elastic-plastic constitutive equations for incremental stress, strain and plastic strain. Initially only perfect plastic behavior of the CTRMEM and CROD elements have been included. In addition PLANS2 updates the PLI table and forms the pseudo-load vector the the next plastic increment. The calculations needed to perform an elastic-plastic analysis are divided into those that are performed one time and those that are performed in each incremental step. Among those that are performed once are all the usual functions necessary in an elastic finite element analysis, i.e., reading input, all global functions such as setting up data tables, and solving for the elastic displacement field. These functions are performed by the operational sequence currently in rigid format 1 and are represented by the first block of the flow diagram. In addition, the critical load calculation and some preliminary plastic analysis definitions are carried cut as shown in the flow diagram above LOOPA, which is the start of the plasticity loop The calculations performed during each incremental step are contained in the plasticity loop as shown in the flow diagram. During each pass through the plasticity loop the SSG3 module solves for the incremental displacements due to the plastic pseudo-load only. The incremental displacement due to the external load or prescribed displacements are known and are added to the incremental displacements due to the pseudo-load vector. The plasticity constitutive equations are implemented and the new pseudo-load vector, to be used in the next incremental step, is formed (PLANS2). The plasticity loop is repeated for each incremental step.

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Three new bulk data cards have been added for later use in a general elastic-plastic analytic capability program. These are described in Appendix C. The MATS2 bulk data card defines the plastic material properties; the PLFAC2 bulk data card defines the load history and step size information; and the TABLEY1 bulk data card defines the yield stress as a function of accumulated plastic strain.

SAMPLE PROBLEM

In order to validate the implemented NASTRAN capability an elasticplastic analysis of a typical structural detail of a ship, namely a bracket connection, was performed using NASTRAN and the Grumman PLANS program. Figure 1 shows the intersection of a horizontal girder with a transverse bulkhead. The shaded area represents the structural component that was analyzed. Loads and boundary displacements on this section were provided from a finite element model of the entire structure. The finite element model consisted of 657 membrane triangles for the webs, 103 rod elements for the flanges (shown as dotted lines in Fig. 3) resulting in 704 degrees of freedom with a semi-band width of 40. Figures 2 and 3 show the details of the finite element model. Figure 4 shows the resulting yrowth of the plastic region of the highest stressed section.

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The NASTRAN analysis was performed on a CDC cyber 172 computer and required 20 cpu seconds for each incremental step. The PLANS program,run on an IBM 370/3033 computer, used 5 cpu seconds for each incremental step. The results from each program were identical. Taking into account the difference between computational speed of each computer (about 5:1), the running time for the NASTRAN program is competitive with the PLANS program.

CONCLUSIONS

The present work demonstrates the feasibility of incorporating elasticplastic capabilities into NASTRAN. The present implementation included a general new rigid format and bulk data cards as well as two new modules. The modules are specialized to include only perfect plasticity of the CTRMEM and CROD elements.

An extension of these capabilities to include general plastic behavior of the complete NASTRAN element library should present no new pitfalls and will be briefly outlined. Firstly, an extension to the flow chart and ALTER package would include one new module, PLA5, used to accumulate the total displacements (Table UGVPAC) as well as stress, strain and plastic strain (Table PLIAC) at the end of each increment. It would apear as

PLA5 UGVP, PLI/UGVPAC, PLIAC/V, N, PLACOUNT/V, N, P

In addition, new tables would be set up in PLANS1 and would contain element integration point information. To form these tables, use specified information would be supplied on bulk data cards through new element property cards.

Module PLANS2 must be generalized to build a pseudo-load vector, Eq (7), from the new tables set up in PLANS1. In addition, the plasticity theory contained in PLANS2 should be expanded to include, in addition to perfect plasticity, linear strain-hardening, nonlinear strain-hardening using either a Ramberg-Osgood function or a stress-strain table, or any other theory consistant with the initial strain approach that the developer wants to incorporate.

REFERENCES

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- 4. Pifko, A.B., Levine, H.S., Armen, Jr., H., and Levy, A., "PLANS A finite element program for nonlinear analysis of structures," ASME Preprint 74-WA/PVP-6(1974).

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APPENDIX A



FLOW DIAGRAM OF MAIN FEATURES OF ELASTO-PLASTIC ANALYSIS

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A Apply constraints to incremental SSG2 pseudo-load vector (DELTAP $\equiv \left\{ \Delta P_{q} \right\}$, $\left\{ \Delta \mathsf{P}_{\mathsf{g}} \right\} = \left\{ \frac{\Delta \overline{\mathsf{P}}_{\mathsf{n}}}{\Delta \mathsf{P}_{\mathsf{m}}} \right\} \left\{ \Delta \mathsf{P}_{\mathsf{n}} \right\} = \left\{ \Delta \overline{\mathsf{P}}_{\mathsf{n}} \right\} + \left[\mathsf{G}_{\mathsf{m}} \right] \left\{ \Delta \mathsf{P}_{\mathsf{m}} \right\}$ $\left| \Delta \mathbf{P}_{\mathbf{n}} \right| = \left| \frac{\Delta \widetilde{\mathbf{P}}_{\mathbf{f}}}{\Delta \mathbf{P}_{\mathbf{e}}} \right|, \left| \Delta \widetilde{\mathbf{F}}_{\mathbf{f}} \right| = \left| \Delta \widetilde{\mathbf{P}}_{\mathbf{f}} \right| - \left[\mathbf{K}_{\mathbf{f}S} \right] \left| \Delta \mathbf{YS} \right|$ $\left\{ \Delta \mathsf{P}_{\mathsf{f}} \right\} = \left\{ \frac{\Delta \tilde{\mathsf{P}}_{\mathsf{a}}}{\Delta \mathsf{P}_{\mathsf{o}}} \right\}, \left\{ \Delta \mathsf{P}_{\mathsf{a}} \right\} = \left\{ \Delta \tilde{\mathsf{P}}_{\mathsf{a}} \right\} + \left[\mathsf{G}_{\mathsf{o}} \right]^{\mathsf{T}} \left\{ \Delta \tilde{\mathsf{P}}_{\mathsf{o}} \right\}$ $\left\{ \Delta \mathbf{P}_{\mathbf{a}} \right\} = \left\{ \frac{\Delta \mathbf{P}_{\mathbf{i}}}{\Delta \mathbf{P}_{\mathbf{i}}} \right\}$ Solve for independent degree of SSG3 freedom displacements due to incremental pseudo-load, $\left\{ \Delta U_{i} \right\} = \left[K_{ii} \right] = 1 \left\{ \Delta P_{ij} \right\}$ $\left| \Delta U_{o}^{o} \right| = \left[K_{oo} \right]^{-1} \left| \Delta P_{o} \right|$ $\left\{ \delta \Delta \mathsf{P}_{\mathsf{I}} \right\} = \left\{ \Delta \mathsf{P}_{\mathsf{I}} \right\} - \left\{ \mathsf{K}_{\mathsf{II}} \right\} \left\{ \Delta \mathsf{U}_{\mathsf{I}} \right\}$ $\epsilon_{\mathbf{I}} = \frac{\left\{ \Delta \mathbf{U}_{\mathbf{I}} \right\}^{\mathsf{T}} \left\{ \delta \Delta \mathbf{P}_{\mathbf{I}} \right\}}{\left\{ \Delta \mathbf{U}_{\mathbf{I}} \right\}^{\mathsf{T}} \left\{ \Delta \mathbf{P}_{\mathbf{I}} \right\}}$ B

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APPENDIX B1

"ALTERS" TO RIGID FORMAT 1 FOR ELASTO-PLASTIC ANALYSIS

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APPENDIX B2

"ALTERED" RIGID FORMAT FOR ELASTO-PLASTIC ANALYSIS

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LEVEL 2.0 NASTRAN DMAP CUMPTLER - SHURCE LISTING 79 EQUIV KGG,KNN/MPCF1 & CHKPNT KINN S 80 COND 1815. 40CES 1 81 MCE1 USET, RG/GM S 52 GM \$ CHKPNT 83 84 MCEP USFT,G",KGG,,,/KNN,,, K CHKPNT KNN S 85 86 LABEL LBL2 S ERUTY KINN, KEE/SINGLE \$ 87 CHKPNT KFF . 88 89 COND LHLS, STYGLE \$ USFT, KNV., . /KFF, KFS, KSS, ., & SCEI 90 CHKPNT KF9,KSS,KFF \$ 91 LABEL 1813 \$ 56 EQUIV KFF,KAA/AMTI S 93 CHKPNT KAA S 94 Lots, CMIT 5 CUND 95 USET.KFF.,,/GD,KAA,KOU,LOU,,,, F 96 SMP1 CHKPNT GU, KAA, KOU, LOU \$ 97 LABFL LBL5 \$ 98 KAA, KLL/REACT & 99 EQUTY KLL S 100 CHKPNT COND LBLO, RFACT 3 101 USFT, KAA. / KLR, KLR, KRR, , S 102 RRMG1 CHKPNT KLL, KLR, KRR S 103

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LEVEL 2.0 WASTRAW DWAP CUMPTLER . SOURCE LISTING

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104 LABEL LULO 3 KELZULU S RANGS 105 106 CHKPNT LLL S CUND LELT.REACT \$ 107 LLL, KLO, KRR/DH S RAMGS 108 P.M. B 109 CHKPNT 110 L81.7 5 LADFL SLT, AGPUT, CSTM, SIL, EST, MPT, GPTT, EDT, MGG, CASECC, UIT/PG/V, N, LURET/V, M, MSKIP S \$8G1 111 CHKPNT PG \$ 115 PG, PL/NUSET . 113 £Ωu†V 110 CHKPNT PL 3 LELIG, MUSET \$ 115 CIND 116 8862 USFT,GH,YS,KFS,GH,NM,PG/QR,PN,PS,PL \$ CHKPNT GR, PR, PS, PL S 117 11A LABEL LULIC \$ LLL, KLL, PL, LDU, KDD, PD/ULV, UUDV, RULV, PUOV/V, N, UMIT/V, Y, IRES=1/ V, N, HSKIP/V, M, FFSI \$ 119 \$8G3 SAVE FPSI 4 150 CHKPNT HEV, HOAV, RHEV, RUAV S 121 122 COND 1814,10ES 5 GPL, USFT, STL, RULV//C, N,L S MATGPR 123 124 MATGPR GPL, HSFT, SIL, HUUV//C.N.U \$ 125 LABEL L819 3 USET, PG, UL V, HONV, YS, GU, GM, PS, KFS, KSS, WR/UGV, PGG, QG/V, N, NSKIP/ C, N, STATTCS S 126 SDRI CHKPNT HEV, PLG, NG \$

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LEVEL 2.0 NASTHAN DMAP COMPTLER - SOURCE LISTING

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134	CHKPNT	CSTM 3
135	GPEDR	CASECC, UGV, KELM, KOTCT, FCT, EQEXIN, GPECT, PGG, QG/ONRGY1, U GPF81/ C, N, STATTCS &
136	OFP	DRRGY1,UGPFB1, /// \$
140	PARAN	//C,N,ADD/V,N,PLACHUNT/C,N,1/C,N,0 \$
140	PLANS1	EST, MPT, DIT, UGV/PLT/V, V, PPCT/V, N, PCRIT 3
140	SAVE	PP: T, PCRIT S
140	CHEPNT	PLI *
140	MATPRT	UGV// S
140	PARAMR	//C,N,MPY/V,N,DELP/V,Y,PPCT/V,N,PCRIT S
140	PARAMR	//C,N,ADD/V,N,P11/V,N,PCRIT/V,N,DELP \$
140	PARAME	//C,N,CUMPLEX//V,N,P11//V,N,P11C \$
140	PARAMR	//C,N,CUMPLEX//V,N,PCRTT//V,N,PCRITC S
140	PARAMR	//C,N,CUMPLEX//V,N,DELP//V,N,DELPC \$
140	PARAMR	//C,N,ADD/V,N,P/V,N,PCRIT// \$
140	ADD	UGV, /UELTAUGP/V, N, DELPC 5
140	ADD	UGV,/UGVP/V,N,P11C 5
140	CHKPNT	DELTAUGP,UGVP S
140	PARAM	//C,N,ADD/V,N,PLACOUNT/V,N,PLACUUNT/C,N,1 \$
140	EQUIV	PLIPLII/NEVER S
140	PLANSS	PLI, MPT, EST, DELTAUGP, DIT/PLI1, DELTAP/V, N, PLACOUNT/V, N, PLAST/ V, N, PRINTINC/V, N, P/V, N, DELP/V, Y, PMAX S
140	SAVE	PLAST, PRINTINC, P 5
140	EDUIV	PLI1, PLI/ALWAYS S
140	CHKPNT	PLI,DELTAP S
140	COND	N22, PRINTINC \$

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LEVEL 2.0 NASTRAN DMAP CUMPILER - SOURCE LISTING

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140	PRTPARM	//C,N,n/C,N,P S
140	MATPRT	UGVP// S
140	LABEL	N22 \$
140	ADD	YS,/DELTAYS/C,N, (0,0,0,0) 8
140	CHKPNT	DELTAYS S
140	LABEL	LOOPA S
140	\$8G2	USET,GM,DELTAYS,KFS,GD,DM,DELTAP/DELTAQR,DELTAPU,DELTAPS, DELTAPL S
140	CHKPNT	DELTAGR, DELTAPO, DELTAPS, DELTAPL S
140	8 8G3	LLL,KLL,DELTAPL,LON,KON,DELTAPO/DELTAULV,DELTAUUDV,DRULV,DRUDV/ V,N,DMTT/V,N,IRESE-1/V,N,NSKIP/V,N,EPSI
140	SAVE	EPSI S
140	CHKPNT	DELTAULV, DELTAUUDV, DRULV, DRUDV S
140	COND	L22, IRFS 3
140	MATGPR	GPL, USET, SIL, DRULV//C, N, L S
140	MATGPR	GPL, USET, SIL, DRUDV //C, N, D \$
140	LABEL	1.55 8
140	SDRI	USET, DELTAP, DELTAULV, DELTAUDOV, DELTAYS, GO, GM, DELTAPS, KF S, KSS, PELTAUR/DELTAUGV, DELTAPLG, /C, N, 1/C, N, STATICS
140	CHKPNT	DELTAUGY, DELTAPLE S
140	ADD	UGV, DELTAUGV/DELTAUGT/V, N, DELPC S
140	ADD.	DELTAUGT, UGVP/UGVPT/ \$
140	EQUIV	UGVPT, UGVP/ALWAYS \$
140	CHKPNT	UGVP S
140	PARAM	//C,N,ADD/V,N,PLACOUNT/V,N,PLACOUNT/C,N,1 \$

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LEVEL 2.0 NASTRAN DMAP COMPTLER - SOURCE LISTING
 140
       EQUTV
                  PLI, PLI1/NEVER
                                         5
                  PLT, MPT, EST, DELTAUGT, DIT/PL11, DELTAP/V, N, PLACOUNT/V, N, PLAST/
V, N, PRTNTINC/V, N, P/V, N, DELP/V, Y, PMAX S
 140
       PLANS2
 140
       SAVE
                  PLAST, PRINTINC, P
                                           5
 140
      EQUTV
                  PLI1, PL1/ALWAYS
                                          5
 140
       CHKPNT
                  PLI, DEL TAP
                                    5
 140
                  N21, PRINTINC
       COND
                                      5
 140
       PRTPARM
                  //C, N, n/C, N, P
                                       $
 140
      MATPRT
                 UGVP//
                               5
140
      LABEL
                 N21
                           $
140
      COND
                 LUDPED, PLAST
                                      5
140 REPT
                 LUDPA, 20
                             ٩,
140
      LABEL
                 LONPED
                              5
165
                 FINIS S
      JUMP
168
                 ERRUR2 $
      LABEL
169
      PRTPARM
                 //C,N,=2/C,N,STATICS $
170
      LABEL
                 ERROR3 3
      PRTPARM
171
                 //C,N,=3/C,N,STATICS $
172
                 ERRURA S
      LABEL
      PRTPARM
173
                 //C, N, =4/C, N, STATICS S
176
     LABEL
                FINIS S
177
     END
                 $
```

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NEW BULK DATA CARDS

MATS2: Material Properties - defines stress-strain function for either Ramberg-Osgood representation, linear strain hardening or perfect plasticity.

	1	2	3	4	5	6	7	8
			TABLEY1	TABLES1	n	^σ 0.7	α	
Ramberg-Osgood	MATS2	17			12	0.6+5		
Linear Hardening	MATS2	17					0.25	
Perfect Plasticity	MATS2	17					0.0	
Tabular	MATS2	17		100				

Field Contents

Material identification number which matches the identification number MID on some basic MAT1 card (Integer > 0)

shape parameter used in Ramberg-Osgood stress-strain function (Integer) n

 E_{T}/E for linear strain hardening (Real) α

Ramberg-Osgood parameter (Real) °0.7 -

TABLES1-Table number for Stress-strain function - TABLES1 Table (Integer)

TABLEY1-Table number for yield stress vs. accumulated plastic strain, for near linear strain hardening (Integer)

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Remarks: 1. Ramberg-Osgood representation: $\varepsilon = \frac{\sigma}{E} + \frac{3\sigma}{7E} \left(\frac{\sigma}{\sigma_{0.7}}\right)^{11}$ n-1

2. TABLEY1 may be used with any of the options listed.

1	2	3		5	6	7	8	9	10
PLFAC2	SID	P1	N1	NLD1	P2	N 2	NLD2	Ń	+abc
PLFAC2	5	1.0	5	1	2.0	10	1	K	ABC
+abc		P3	N3	NLD3	-etc-		<u> </u>	\mathbf{N}	
+BC		3.0	5	2					

PLFAC2: Load history and step size information

Field Contents

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SID - Set identification number (Integer > 0)
Pi - Load magnitude (Real)
Ni - Number of increments for current load (Integer ≥ 0)
NLDi - Load set reference (Integer)

Remarks: 1. Load history is contained with PLFAC2. Each Pi corresponds to total load for that set (NLDi).

 One or Two sets of data may be included on each card. Fields 3, 4, and 5 must be used on each card, but fields 6, 7, and 8 may be omitted from any card even though continuation cards follow.

3. If Ni = 0, incrementation steps will be chosen automatically.

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1	2	3	4	5	6	7	8	9	10
TABLEY1	SID	σyt	σ ys	Σε ^p	σ yt	σys	ΣεΡ	\mathbf{X}	+abc
TABLEY1	10					1			ABC
+abc	$\overline{\times}$	σ _{yt}	o ys	ΣεΡ	-etc	ł		\bowtie	
+вс	_								

TABLEY1: Yield stress vs. accumulated plastic strain

Field Contents

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SID	-	<pre>set identification number (Integer > 0)</pre>
σyt	-	yield stress in tension (Real)
σ ys	-	yield stress in shear (Real)
Σε ^P		accumulated plastic strain (Real)

- Remarks: 1. If accumulated plastic strain is less than first value in table then first values of σ_{yt} and σ_{ys} are chosen, if accumulated plastic strain is greater than last value in table than last values of σ_{t} and σ_{t} are chosen, otherwise a linear interpolation is used.
 - One or two sets of data may be included on each card.
 Fields 3, 4, and 5 must be used on each card, but fields
 6, 7, and 8 may be omitted from any card even though continuation cards follow.