LABORATORY DISCHARGE STUDIES OF A 6 V ALKALINE LANTERN-TYPE BATTERY EVEREADY ENERGIZER NO. 528, UNDER VARIOUS AMBIENT TEMPERATURES (-15°C AND + 22°C) AND LOADS (30 Ω AND 60 Ω)

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ABSTRACT

Using a dual channel chart recorder, the voltages of two Eveready No. 528 batteries--one the test battery, the other the control battery--were simultaneously recorded as they were discharged across 30 Ω loads. The test battery was initially put in a freezer at -15 ± 3°C. After its voltage had fallen to .6 V, it was brought back out into the room at 22 ± 3°C. A second run was made with 60 Ω loads.

Assuming a 3.0 V cut-off, the total energy output of the test battery at -15°C was 26 WHr @ 30 Ω and 35 WHr @ 60 Ω , and the corresponding numbers for the control battery at 22°C were 91 WHr and 100 WHr. When the test battery was subsequently allowed to warm up, the voltage rose above 4 V and the total energy output rose to 80 WHr @ 30 Ω and 82 WHR @ 60 Ω .

INTRODUCTION

During the past three years, while getting our experiments ready, we have spent a considerable amount of time looking for a battery suitable for our payload. Most recently, our attention has been focused on a 6 V alkaline lantern-type battery, the Eveready Energizer No. 528 (.850 kg, 434 cm^3).

Our interest in alkalines was motivated primarily by their generally acknowledged excellent shelf-life, high energy density and minimal hazzard potential. We picked the 6 V lantern-type battery because our power requirements called for the equivalent of many D-size alkaline cells. The 6 V lantern-type with its 4 F-size cells--each F cell being approximately 50% bigger than a D cell--and its rugged construction would thus cut down greatly on the number of electrical connections that would have to be checked out every time these primary batteries had to be replaced. The Eveready brand was chosen because Eveready D-size alkalines had already been successfully used by another GAS user.

In studying the Eveready No. 528, we attempted to answer the following questions:

- 1. What do the discharge curve and total energy output look like?
- 2. How are these two characteristics affected by different temperatures and different load levels?

We were able to secure from Eveready a handbook¹ and some data sheets on alkalines. Unfortunately, only very general data was found for the F cells and the 528.

APPARATUS

The setup used is seen in Fig. 1. It consists of a dual channel chart recorder, two decade resistance boxes, two batteries--one the test battery, the other the control battery--and a freezer.

Not shown in the figure is a second chart recorder and two thermocouples used to monitor ambient temperatures of the test and control batteries.

PROCEDURE

Two batteries were chosen at random from an initial collection of a 20 Ω donated by Union Carbide. Both decade resistance boxes were adjusted for 30.0 Ω and checked with a digital multimeter. The control battery was left on the laboratory bench at 22 ± 3°C. The test battery was placed in the freezer at -15 ± 3°C. Both batteries were simultaneously connected to their resistance boxes and their voltages were monitored by digital multimeters and recorded by a calibrated chart recorder set a 1 cm/hr.

When the test battery voltage reached .6 V, it was removed from the freezer and placed alongside the control battery, where the discharge was allowed to proceed uninterrupted. The recording of voltages continued until both were below .6 V.

A second run was then made using the same procedures with two fresh batteries and new load resistances of 60.0 Ω .

RESULTS AND DISCUSSION

The raw data resulting from this study was in the form of curve traces on chart recorder paper. Even at the slowest selectable speed available (1 cm/hr) the output for the 30 Ω discharge was 11 feet long while the output for the 60 Ω discharge was 19 feet long. In order to be able to easily see the major patterns in the discharge curves, the results have been replotted using a highly compressed time scale (Fig. 2). The replotted curves accurately represent the original curves with one exception. Namely, in the original curves <u>below</u> 3.0 V, there were occasional small bumps (up to 2 hrs in duration and .2 V high) and numerous spikes (less than 1 sec in duration and up to .5 V high). The spikes were most abundant in the control battery. Wherever the bumps and spikes were found time averages have been used to simplify the replotting. Above 3.0 V the original curves were all very smooth and thus the replotted curves are very realistic.

^{&#}x27;Eveready Battery Engineering Data, Union Carbide, Vol. II, 1982.

The first major feature that can be readily seen in the discharge curves of Fig. 2 is the significantly quicker drop-off rate for the test battery at -15°C. At 30 Ω with a 3.0 V cut-off the control battery lasted for about 6 days, whereas the test battery lasted approximately 2 days. At 60 Ω the same general pattern is seen with the number of days being approximately 13 days and 6 days respectively.

The second, and definitely most surprising, feature seen in the discharge curves of both runs is the rise in the voltage of the test battery from .6 V to over 4.0 V when it was removed from the freezer and put along side the control battery.

Some numerical analysis of the chart recorder data was also done. For each run, a convenient sampling time interval was chosen. For the 30 Ω run quarter days were used; for the 60 Ω run half-days. For each time interval, the average voltage was determined from the chart recorder output. If the discharge was linear over the interval, mid points were used; if the discharge was non-linear, the interval was broken down further into a subset of smaller intervals from which an overall average voltage was calculated. Using the average voltages found, further calculations were done for each interval to give average current, average power and average energy output in amp-hours and watt-hours. In addition, a running total of amp-hours and watt-hours was kept. The results are given in Tables 1, 2, 3 and 4 and summarized in Table 5.

Table 5 shows how temperature affects the 528 Energizer. Again using a 3.0 Ω cut-off, the total energy output of the test battery at -15°C was 26 WHr @ 30 Ω and 35 WHr @ 60 Ω . The corresponding numbers from the control battery at 22°C were 91 WHr and 100 WHr. In addition, when the test battery was subsequently allowed to warm up to 22°C, the total energy output recovered to 80 WHr @ 30 Ω and 82 WHr @ 60 Ω .

CONCLUSION

The performance of the Eveready No. 528:

- 1. Is severely hurt at the low temperatures used in this study.
- 2. Improves significantly if the battery is subsequently warmed back up.
- 3. Is, as expected, greatest with the slowest discharge rate.

ACKNOWLEDGEMENTS

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FIGURE 1. BATTERY TESTING LAYOUT





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			able	L. Test	t Batte	sry					Tabl	e 2.	Contro	l Bati	cery	
	Ę	oad =	30.0	G	$\mathbf{T} = 1$	'4 Day				Loi	ad = 5	30.0 n		11 =	1/4 Da	y
-	AVG. (V)	AVG.(I)	AVG. (P)	A.H./ T	CUNN. AH	H.H./ T	CUNKLUH			AVG. (V)	AVG.(1)	AVG. (P)	A.H./ T	CUNN. AH	¥.H./ T	CUMN. WH
l	4.970	0.166A	0.8230	0.994AH	0.994	4.940WH	4.940			5,350	0.178A	0.9540	1.070AH	1.070	5.725UH	5,725
<u>cum</u>	4.380	0.146A 0.136A	0.6394	0.876AH 0.816AH	1.870	3.329WH	12.106		- 6 41-7	4.810	0.16/8	0.7718	1.0046H	3:036	4.627UH	10,000
	3,850	0.128A	0.4541	0.770AH	3,456	2,965WH	15.071	i, die	م - ۱	4,700	0.157A	0./364	0,940AH	3,7/6 A.R96	4,418WH	74,047
n v	3.630	0.1154	0.3994	0.692AH	4.874	2.394WH	20,101	. <u></u>	<u>م. د</u>	4.550	0.152A	0.690	0.910AH	2.900	4.1410	28,182
2	022 °	0.111A	0.3704	0.666AH	040.0	2,21,841	22,318	مغيم	۲ - ۲	4.500	0.150A	0.6754	0,920AH	6.706	4,050UH	521255 76, 225
œ 0	3,200	0.10/A	0.3104	0.610AH	6.790	1.861WH	26,227		٥ 0	4.420	0.147A	0.6514	0,834AH	8,484	3.907uH	40.136
10	2.920	0.097A	0.284W	0.5844H	7.374	1.705WH	27,932		\$	4.380	0.1464	0.6394	0.8756H	0,350	3.837UH	43, 573
=	2+780	0.093A	0.2584	0.556AH	7+330	1.546WH	29,478	nuñ,		4.310	0.144A	0.6084	0.85466	11.076	3.647WH	51,334
<u>n</u>	2,390	0.0524	0.0804	0.310AH	8,718	0,481WH	31,101		i m	4.250	0.142A	0.602W	0.850AH	11.926	3.6134H	54.947
4	1.450	0,048A	0.0701	0.290AH	9.008	0.421WH	31,521		40	4.180	0.139A	0.582W	0.836AH	12,762	3, 49 4 WH	50,441
5	1,320	0.0446	0.0584	0.264AH	9,272	0, 348MH	31+8/0	÷	27	4.050	0.135A	0.5474	0, 810AH	10,100	3, 281 WH	65,084
25	1040	0.035A	0.0374	0.212AH	9,720	0.225WH	32,373		12	3.920	0.131A	0.5124	0.784AH	15,176	3,073WH	68.137
19	1,000	0.033A	0,0334	0.200AH	9.920	0.200WH	32,573		8	3,830	0.128A	0.4391	0.766AH	15,942	2.934WH	71,091
5	0.940	0.031A	0,029W	0.188AH	10,108	0.177WH	32,730		6.0	3,750	0.1254	0.469W	0.776AH	10.072	2. 70Sult	76.617
85	0.410	0.0200	0.0734	0.120AH	10.410	0.0724H	32,987		32	3.600	0.1204	0.4326	0.720AH	18,148	2, 552 WH	79,204
10	0.60V	0.020A	0.0124	0.120AH	10.530	0.072WH	33,059			3.540	0.118A	0.418W	0.703AH	18,826	2.506WH	81.710
R	0.600	0,020A	0.0124	0.120AH	10,630	0.072WH	121-22		20	5,46V	0.1100	0.4044	0.630AH	20,0770	11121212	36.444
4.6	1,550	0,122A	0.4050	0,850AH	11.510	HINE DU TOLION	37,224		្រខ	3,320	0.111A	0,367W	0.6646H	20.876	2,2044H	33,645
1.0	4.250	0,142A	0.6024	0,850AH	12.660	3,613WH	40,837			3,150	0.1054	0.3316	0.630AH	21.526	1.56541	50,633
58	4,180	0.1396	0.5324	0.836AH	13,496	3,45461	44.331		28	2,670	0.0404	0,1094	0.367AH	22,466	0.6550H	52,959
32	4.030	0.1346	0.5416	0,806AH	15,124	3,248WH	50.958		32	1.500	0.050A	0.0754	0.300AH	22+766	0.450UH	93,409
R	3, 910	0.130A	0.5101	0.782AH	15.706	3,050WH	54.015		OF F		0.046A	0.0634	0.276AH	23,042	0, 331 WH	921200
22	120 . 2	0.1284	0.4944	0.770AH	10.0/0	2,843WH	20, 700 27, 623		122	1.100	0.037A	0,0404	0.220AH	23,512	0.24268	54.344
113	3.700	0.123A	0.4564	0.740AH	18.170	2.7384H	62,561		E	1.100	0.037A	0.040W	0.2206H	23,732	0.242WH	94,586
÷.	3,650	0.122A	0.4444	0.7306H	19.420	HNC65.C	62, 60		4 10 10	0.800	0.027A	0.0214	0.160AH	24.092	0.128WH	94.914
328	3,550	0.118A	0.420	0.710AH	20,330	2,5214	70.333		2	0.750	0.025A	0.0194	0.150AH	24.242	0.112HH	95.027
	3,500	0.1174	0.4034	0.700AH	21,030	HMORA Z	75.145		10	0.530	0.0188	0,0094	0.106AH	24,543	0,030WH	202124
2.0	21-1-0 0-1-1-0 0-1-1-0	0.1124	0.374	0.670AH	22,390		214.77		36.	0.450	0.015A	0.007U	0.090AH	14.538	0.041WH	52.174
40	3.200	0.1074	0.3418	0,6406H	23,030	Z.0400H	/Y+401 S1.201		0	0.450	0.0158	0.00/1	0.0206H	271.708	UNTED O	412402
14	2,150	0.070A	0.1546	0.4306H	24,050	0.9256H	82,126			0.350	0.012A	0.0044	0.070AH	24.778	0.0254H	52.271
12	1,400	0.047A	0.0650	0.280AH	24,330	0.372WH	82,513		5	0.330	0.0114	0.0048	0.056AH	24.844	0.0220H	95,292
4 4 4 4 4	1.360	0.0468	0.051	0.248AH	24.854	0.308%H	83,206		r LO	0.25V	0.008A	0.0024	0.050AH	24.944	0.012WH	2117
40	1.080	0.036A	0.0394	0.216AH	25,070	10.233415	83,439		-91	0.300	0.010A	0,003W	0.060AH	25,004	0.018WH	52,335
7 6	0.910	0.0304	0.0284	0.182AH	25.420	0.14141	83,746		2₽	0.200	0.007A	0.0014	0.040AH	25,094	0.0084H	95.356
43	0.750	0.0254	0.0194	0.150AH	25,570	0.112WH	83,858 67 9A7		64	0.200	0.007A	0.0010	0,040AH	25,134	HNSOO*0	72, 364
នគ	0.650	0.0228	0.0144	0.1306H	25,770	0.0254H	641 440 841 947		35	0.150	0.005A	0.0014	0.030AH	25,204	0.004uH	35.376
15	0.300	0.010A	0,0034	0.060AH	23,830	0,016WH	83,985	_	22	0.100	0,003A	0.0004	0.020AH	25,224	0,002WH	95.3/6

		UNH , WH	5,941	20-230	25,462	34.260	33,472	46.719	2010	53, 265 61, 966	62.494	72.334	75,632	S1.733 84.606		72,600	77,431	99,543	101.022	101.500	101.730	101.500	101.932	101.754	101.964	101.780	101, 735	102.002	102.017
ry	/2 Day	I.H./ T (5.941UH 5.304UH	5.0000H 4.7054H	4,512WI	4.360WH	4.232WH	4.050WH	21976un	3,696WH	Haden	HIN 292 12	3,13641	2, 365WH		2.532WH	2,450WH 2,380WH	2.113uH	0.4216H	0,2428H	0.125WH	0,093uH	HN210'0	0.012WH 0.01CWH	0.010wh	0.0030H	0,005011	0.007UH	0.007WH
l Batte	1T = 1	CUNN, AH	1.090	3.120	040 1040	6.916	7,836 8,750	7.650		12,282	196.121	11.042	15.240	18,010		20,5580	21,658 22,348	256.55 858		24,228	24.388	249 440 249 440	24,752	24,812	24,900	14, 980	22,020 25,058	22,095	22,172
Contro		A.H./ T	1.090AH 1.030AH	1.000AH 0.570AH	0.550AH	0.936AH	0.920AH 0.914AH	0.960AH	0.8924H 0.6504H	0.850AH	0.8406H	0,8204H	0.5226H	110110 110110	HH072.0	HAO27.0	0.700AH	0.6504H	HESSE O	0.220AH	0.160AH	H4041-0	0.054AH	0.050AH	0.04468	0,040AH	0.040AH	0.03848	0,033AH
e 4.	0.0 n	AVG.(P)	0.4954	0.3920	0.3764	0.365W	0.3530	0,3354	0.3324	0.3054		0.2804	0.2718	1247W		0.2164	0.1984	0.1750	0.035µ	0.0284	0.0110	0.0081	0.0014	0.0018	0.0010	0.0014	0,0010	0.0010	0,0010
Tabl	19 = p	AVG.(I)	0.0914 0.0868	0.083A 0.051A	0.0794	0.0784	0.0778	0.075A	0.074A 0.073A	0.072A	0.0704	0.0686	0.0678	0.0646	H20010	0.060A	0.0534	0.054A	0.024A	0.0224	0.0136	0.012A	0,005A	0.0048	0.0046	0,003A	0.0038	0.003A	0.003A
	Loa	AVG. (V)	5,450	5,000	4.750	4,70V 4,68V	4,600	4.500	4,460	1,300	2000	4.100	4,03V		2022	3,600	3.500	100 100 100 100	1.450	1.100	0.800	0.70V	0.270	0.250		0,200	0.200	0.190	0.190
		F		117 4	רעי	-01-		10	그업	<u>m</u>	10	10	<u>(0</u>	22	19	242	87 202	21~ C	9 C4	ЯF	121	241	19 19 19	57	200	0 4	425	4	45
																									-				
		CUMM. WH	4.900 8.051	12.649	18.971	21.709	26,751	271,043	33.289	36.207	361,752	37,482	31.946	2011-001 2011-001	36, 333	36,554 36,647	38,731	43.053	47.351	54.452	60.812	63,777 66,665	69.477	74.836	77.307	81,921 62,451	83.272	83,876	83,936 83,992
y	1/2 Day	U.H./ T CUNK.WH	4.900UH 4.900	3,698WH 12,649	3,042WH 18,971	2.7384H 21.709	2,450UH 26,751	Z.JIZWH Z71.003	2.045WH 33.289 1.641WH 35.149	1.058WH 36.207	0.5454H 36.752 0.3724H 37.144	0.338WH 37.482	0.200WH 37.946	0,1284H 38,127	0.122WH 36.353 0.076WH 35.456	0.055WH 38.554 0.072WH 35.647	0.035WH 38.731	1.200WH 37.353	3.6584H 47.551 3.5754H 51.130	3,362WH 54,492	3.120WH 50.812	2.965WH 63.777 2.888WH 66.665	2.813WH 69.477	2.621WH 74.836	2.380WH 77.807	2.1130H 81.921 0.7700H 62.451	0.641WH 83.292	0.192WH 83.876	0.061WH 83.936 0.056WH 83.992
Battery	1T = 1/2 Day	CUNH.AH W.H./ T CUNN.WH	0,990 4,900UH 4,900	2.750 3.698WH 12.649	4.340 3.042WH 18.971	5.080 2.733WH 21.709	6,500 2,450WH 26,751	/.180 Z.JIZWH Z7.903 7 GAA 7.17804 T1.721	8,460 2,048WH 33,289	9.550 1.0384H 36.207	9,880 0,5454H 36,752 10,160 0,3724H 37,144	10,420 0,338WH 37,482 10,450 0,345WH 37,748	10-850 0-2004H 37-946	11,150 0,1284H 381.236	11.346 0.122WH 36.353 11.486 0.076WH 35.456	11.626 0.058WH 38.554 11.762 0.037WH 38.647	11.892 0.035WH 38.731	13+272 3+520WH 57+581 13+272 3+572WH 43+553	14.132 3.6584H 47.551 14.978 3.5754H 51.130	15.753 3.362WH 54.452	17,338 3,200H 60.812	18.158 2.965WH 63.777 18.913 2.888WH 66.665	19.668 2.813WH 69.477 20.408 2.739WH 72.215	21,132 2,621WH 74.836	21.852 2.3800H 77.809	23.152 2.113WH 81.921 27.574 0.770MH 82.651	23.932 0.641WH 83.292	24.408 0.192WH 83.876	24.518 0.061WH 83.936 24.624 0.055WH 83.992
Test Battery	1T = 1/2 Day	A.H./ T CUNH.AH W.H./ T CUNH.WH	0,990AH 0,990 4,900AH 4,900 0,990AH 1,900 4,900AH 8,900	0.860AH 2.750 3.6984H 12.649 0.860AH 2.750 3.6984H 12.649	0.780AH 4.340 3.042WH 18.971	0.7406H 5.080 2.733WH 21.709	0.7200H 6.500 2.450UH 26.751	0.660AH /.180 Z.JIZWH Z7.705 0 11544 7 240 7.17944 71.741	0,6406H 8,460 2,048WH 33,289 0,6406H 8,460 2,048WH 33,289 0,5106U 5,060 1,6210H 35,148	0.460AH 9.550 1.058MH 36.207	0.3304H 9.880 0.5454H 36.752 0.2804H 10.160 0.372WH 37.144	0.2606H 10.420 0.3384H 37.482 0.2206H 10.450 0.9584H 37.742	0.200AH 10.850 0.200AH 37.946	0.150AH 11.050 0.150AH 35.107 0.160AH 11.150 0.1284H 38.236	0.156AH 11.346 0.122WH 30.333 0.140AH 11.465 0.076WH 35.456	0.140AH 11.626 0.05BWH 38.554 0.134AH 11.742 0.052WH 38.647	0.130H 11.852 0.085WI 38.731	0.500AH 12.372 1.200H 37.781 0.880AH 13.272 3.872NH 43.353	0.360AH 14.132 3.678WH 47.551 0.846AH 14.978 3.575WH 51.130	0.820AH 15.793 3.362WH 54.452	0.790AH 17.338 3.120WH 50.812	0.770AH 18.153 2.965WH 63.777 0.760AH 18.913 2.888WH 66.665	0.750AH 19.668 2.813UH 69.477 0.7402H 20.408 2.778UH 72.215	0,7246H 21,132 2,621WH 74,836	0./20AH 21.852 2.572WH 77.809 0.690AH 22.542 2.380WH 77.809	0.650AH 23.192 2.113WH 81.921 0.182AH 21.574 0.770UH 82.651	0,358AH 23,932 0,641WH 83,292	0.1964H 24.408 0.1924H 83.876	0.110AH 24.518 0.061WH 83.936 0.106AH 24.624 0.055WH 83.992
le 3. Test Battery	$0.0 \ \alpha$ $1T = 1/2 \ Day$	AVG. (F) A.H./ T CUNN.AH W.H./ T CUNN.WH	0.4084 0.990AH 0.990 0.4084 0.990AH 0.990 1.4084 1.900AH 1.900 4.900AH 8.951	0.305W 0.800HN 1.150 1.69WH 12.649	0.254V 0.780AH 4.340 3.042WH 18.971	0.228W 0.7406H 5.080 2.738WH 21.709	0.204W 0.700AH 0.500 2.450WH 24.301	0.193W 0.660AH /.180 Z.JIZWH Z7.903 A 100U A 1104U 7 94A 7.174H 71.741	0.1710 0.6400H 7.4400 2.4470 2.4270 33.289 0.1710 0.6400H 8.480 2.4480H 33.289 0.1710 0.6400H 9.060 1.6410H 35.149	0.088W 0.460AH 9.550 1.058WH 36.207	0.045W 0.130AH 9.860 0.545WH 36.752 0.013W 0.280AH 10.160 0.372WH 37.144	0.028U 0.260AH 10.420 0.338WH 37.482	0.017W 0.200MH 10.850 0.200MH 37.946	0.014W 0.150AH 11.050 0.156HH 58.127	0.010W 0.156AH 11.346 0.122WH 36.353 0.005W 0.140AH 11.466 0.076WH 35.456	0.008W 0.140AH 11.626 0.095WH 38.554 0.06AW 0.134AH 11.626 0.097WH 38.647	0.007W 0.1306H 11,872 0.035WH 38.731	0.104W 0.500AH 12.592 1.250WH 57.781 0.323W 0.860AH 13.272 3.872WH 43.953	0.306W 0.360AH 14.132 3.676WH 47.551 0.376W 0.846AH 14.978 3.575WH 51.130	0.2800 0.820AH 15.753 3.362WH 54.472	0.260W 0.790AH 17.388 3.120WH 60.812	0.247W 0.7704H 18.158 2.965WH 63.777 0.241W 0.760AH 18.913 2.888WH 66.665	0.234U 0.730AH 19.668 2.813UH 69.477 0.234U 0.730AH 79.668 2.738UH 72.715	0.218W 0.724AH 21,132 2,621WH 74,836	0.216W 0./20AH 21.852 2.352WH 77.420 0.198W 0.690AH 22.542 2.380WH 77.307	0.176W 0.650AH 23.192 2.113WH 81.921 0.021U 0.782AH 27.574 0.770UH 67.651	0.053U 0.358AH 23.932 0.64UH 83.272	0.035W 0.200HH 24.212 0.072WH 03.009 0.016W 0.196AH 24.408 0.192WH 83.876	0.005W 0.110AH 24.518 0.061WH 83.736 0.005W 0.106AH 24.624 0.055WH 83.992
Table 3. Test Battery	$d = 60.0 \ \Omega$ 1T = 1/2 Day	AVG.(I) AVG.(F) A.H./ T CUNN.AH W.H./ T CUNN.WH	0.0824 0.4084 0.990AH 0.990 4.9004H 4.900 0.4725 0.47014 0.990AH 0.990 4.9004H 8.951	0.072A 0.308V 0.800AH 2.750 3.698H 12.649	0.0656 0.254W 0.780AH 4.340 3.042WH 18.971	0.062A 0.228U 0.740AH 5.080 2.733HH 21.709	0.0604 0.2164 0.2044 0.2064 2.500 2.45044 24.301	0.057A 0.193W 0.680AH /.180 2.512WH 27.005 A AFEA A 107U A 125AU 7 94A 7.179WH 71.241	0.023A 0.171V 0.400AH 7.407 2.070 1.1212 0.053A 0.171V 0.40AH 8.460 2.0484H 33.289	0.038A 0.088W 0.460AH 9.550 1.058WH 36.207	0.0284 0.0454 0.3304H 9.880 0.5454H 36.752 0.0234 0.0334 0.2804H 10.160 0.3724H 37.144	0.022A 0.023U 0.260AH 10.420 0.338WH 37.482	0.0174 0.0174 0.2004H 10.850 0.200H 37.946	0.0120 0.0114 0.1400H 11.020 0.1254 35.127	0.0134 0.010W 0.156AH 11.346 0.122WH 30.353 0.0124 0.006W 0.140AH 11.466 0.056WH 35.456	0.012A 0.008U 0.140AH 11.626 0.05BUH 38.554 0.0112 0.008U 0.134AH 11.242 0.052UH 38.647	0.011A 0.007W 0.1304H 11.892 0.035WH 38.731	0.0420 0.104W 0.5006H 12.392 1.230WH 37.781 0.0736 0.323W 0.880AH 13.272 3.872WH 43.353	0.0724 0.306W 0.360AH 14.132 3.678WH 47.551 0.0714 0.798W 0.846AH 14.978 3.579WH 51.130	0,068A 0,280W 0,820AH 15,773 3,362WH 54,472	0.064A 0.260W 0.790AH 12.378 3.220WH 50.812 0.066A 0.260W 0.790AH 17.388 3.120WH 60.812	0,054A 0,247W 0,7704H 13,153 2,955WH 63,777 0.054A 0,241W 0,750AH 18,913 2,588WH 66,665	0.063A 0.234W 0.750AH 19.66B 2.813WH 69.477 0.065A 0.234W 0.750AH 39.46B 2.813WH 79.475	0.060A 0.2184 0.724AH 21.132 2.621WH 74.836	0.057A 0.1984 0.420AH 21.852 2.352AH 77.420 0.057A 0.1984 0.690AH 22.542 2.380AH 77.807	0.054A 0.1764 0.6500H 23.152 2.113WH 81.721 0.0720 0.0444 0.18264 21.574 0.7700H 82.451	0.030A 0.053U 0.358AH 23.932 0.641WH 83.292	0.0236 0.033W 0.2504H 24.408 0.0324H 83.609 0.0166 0.016W 0.1966H 24.408 0.192WH 83.676	0.009A 0.005W 0.110AH 24.51S 0.061WH 83.936 0.009A 0.005W 0.106AH 24.624 0.055WH 83.992
Table 3. Test Battery	Load = $60.0 \ 0$ 1T = $1/2 \ Day$	AVG.(V) AVG.(I) AVG.(P) A.H./ T CUNK.AH W.H./ T CUNK.WH	4.750 0.0824 0.4084 0.990AH 0.590 4.9004H 4.900 4.500 0.0824 0.4084 0.990AH 0.990 4.9004H 8.900	4.30V 0.072A 0.308U 0.860H 2.750 3.698HH 12.649	4.000 0.00/H 0.275W 0.780AH 3.340 3.042WH 18.971	3.700 0.062A 0.228U 0.740AH 5.080 2.730H 21.709	3.500 0.058A 0.216H 0.720AH 0.720AH 0.500 2.450UH 24.301	3,400 0.057A 0.193W 0.660AH /.180 2.512WH 27,205 7 700 6 655A 0.193W 0.226AH 7 940 0.175WH 71.241	5.200 0.0554 0.11024 0.6000H 7.107 2.1725H 33.289 7.200 0.0555 0.1714 0.640AH 8.460 2.0464H 33.289 7.751 0.0556 0.1714 0.640AH 9.060 1.844H 75.149	2.30V 0.038A 0.088W 0.460AH 9.550 1.058WH 36.207	1.659 0.028A 0.045W 0.3304H 9.880 0.545WH 36.752 1.400 0.073A 0.033W 0.2804H 10.160 0.552WH 37.144	1,30V 0,022A 0,028U 0,260AH 10,420 0,338WH 37,482 1,50V 0,022A 0,028U 0,3260AH 10,420 0,356WH 37,482	1.120 0.0174 0.0174 0.2004H 10.850 0.2004H 37.746	0.500 0.0134 0.014W 0.1800H 11.050 0.128WH 35.137 0.80V 0.0134 0.011W 0.1604H 11.150 0.128WH 35.254	0.75V 0.0134 0.010V 0.156AH 11.346 0.1220H 30.353 0.70V 0.0124 0.006M 0.1404H 11.466 0.076WH 35.456	0.70V 0.012A 0.008W 0.140AH 11.626 0.058WH 38.554 0.49V 0.011A 0.008W 0.134AH 11.742 0.052WH 35.647	0.65V 0.011A 0.007W 0.130AH 11.892 0.083WH 38.731	2.50V 0.042A 0.104W 0.500AH 12.392 1.230WH 37.781 4.40V 0.073A 0.323U 0.860AH 13.272 3.572WH 43.353	4.30V 0.072A 0.306W 0.360AH 14.132 3.658WH 47.551 4.27U 0.071A 0.256W 0.846AH 14.978 3.579WH 51.130	4.100 0.0688 0.2800 0.8204H 15.753 3.3624H 54.452	3.05V 0.066A 0.260W 0.790AH 17.383 3.120WH 60.812	3.65V 0.064A 0.247W 0.7704H 18.153 2.965WH 63.777 3.60V 0.643A 0.241W 0.760AH 18.913 2.888WH 66.665	1.750 0.063A 0.234W 0.750AH 19.668 2.813WH 69.477 1.750 0.063A 0.234W 0.750AH 19.668 2.813WH 69.477	3.62V 0.060A 0.218W 0.724AH 21.132 2.621WH 74.836	3.600 0.060A 0.216W 0.720AH 21.852 2.372WH 77.420 3.450 0.057A 0.198W 0.690AH 22.542 2.380WH 77.807	3.25V 0.054A 0.176W 0.650AH 23.192 2.113WH 81.921 1 81V A ATTA A ALTU ALTSTAH 21.574 A.270AH 87.451	1.790 0.030A 0.053W 0.358AH 23.932 0.641WH 53.292	1.400 0.023A 0.033W 0.260AH 24.412 0.322WH 03.009 0.980 0.016A 0.016W 0.1964H 24.408 0.192WH 83.876	0.559 0.009A 0.005W 0.110AH 24.518 0.061WH 83.936 0.539 0.009A 0.005W 0.106AH 24.624 0.055WH 83.992

Table 5. Summary

i	1	1				
	, BATTERY	CUMULATIVE WATT-HRS	100	102		
NCE + 60.0 a	CONTROL	CONDITIONS	Room (3.0 V cut-off)	Room (.6 V cut-off		
LOAD RESISTA	ATTERY	CUMULATIVE WATT-HRS	35	36	8	84
	TEST B.	CONDITIONS	Freezer (3.0 V cut-off)	Freezer (.6 V cut-off	Room (3.0 V cut-off)	Room (.6 V cut-off)
	BATTERY	CUMULATIVE WATT-HRS	91	95		
NCE = 30.0 n	CONTROL	CONDITIONS	Room (3.0 V cut-off)	Room (.6 V cut-off)	,	
LOAD RESISTA	ATTERY	CUMULATIVE WATT-HRS	26	33	80	84
	TEST B	CONDITIONS	Freezer (3.0 V cut-off)	Freezer (.6 V cut-off)	Room (3.0 V cut-off)	Room (.6 V cut-off)

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