

**AIR FORCE STANDARDS FOR
NICKEL HYDROGEN BATTERY**

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AF NICKEL HYDROGEN STANDARDIZATION GOALS

- PROMOTE INTERCHANGEABILITY
 - AMONG VENDOR PRODUCTS
 - BETWEEN PROGRAMS
- INCREASE RELIABILITY
 - DESIGN AND PROCESS STABILITY
 - UNIFORM DATA BASE
 - APPROPRIATE HANDLING AND STORAGE
- PERMIT INNOVATIONS AND IMPROVEMENTS
- REDUCE LIFE CYCLE COST



AF NICKEL HYDROGEN STANDARDIZATION PHILOSOPHY

- **CONCENTRATE ON STANDARDIZATION AT CELL LEVEL**
 - **INTERCHANGEABILITY AND RELIABILITY ISSUES ARE MORE IMPORTANT AT THE CELL LEVEL**
 - **BATTERY DESIGN OFTEN HIGHLY INTEGRATED WITH SPECIFIC POWER SYSTEM AND SPACECRAFT DESIGNS**
- **CELL LEVEL STANDARDIZATION IS BASICALLY FORM/FIT/
FUNCTION TYPE**
 - **ALLOWS IMPROVEMENT OF INTERNAL DESIGNS**
 - **INCLUDES STANDARDIZATION OF TESTS, STORAGE,
AND HANDLING**
- **BATTERY LEVEL STANDARDIZATION INCLUDES
INTERFACES, TESTS, STORAGE, AND HANDLING**



AF NICKEL HYDROGEN STANDARDIZATION PROJECT OUTLINE

- **SURVEY AF PROGRAMS TO DETERMINE BATTERY USAGES
AND NEEDS**
- **REVIEW PREVIOUS SPACECRAFT BATTERY STANDARDS**
- **DEFINE STANDARDIZATION AT CELL LEVEL**
- **DEFINE STANDARDIZATION AT BATTERY LEVEL**
- **DISTRIBUTE TO SPACE BATTERY COMMUNITY FOR
REVIEW**
- **INCORPORATE INPUTS INTO STANDARDS**



AF NICKEL HYDROGEN STANDARDIZATION CELL LEVEL STANDARDIZATION

- **CAPACITY, SIZE, WEIGHT**
- **INTERFACES**
- **PERFORMANCE REQUIREMENTS**
- **CORE ACCEPTANCE TESTS**
- **MANUFACTURING PROCESS CONTROL**
- **GENERIC QUALIFICATION TESTS**
- **STORAGE AND HANDLING REQUIREMENTS**



AF NICKEL HYDROGEN STANDARDIZATION BATTERY LEVEL STANDARDIZATION

- INTERFACES
- CORE ACCEPTANCE TESTS
- GENERIC QUALIFICATION TESTS
- STORAGE AND HANDLING REQUIREMENTS

AF NICKEL HYDROGEN STANDARDIZATION SCHEDULE

COMPLETE INTERNAL DRAFT	FEBRUARY 1994
DISTRIBUTE FOR EXTERNAL REVIEW	MARCH 1994
INPUTS FROM REVIEW	JUNE 1994
COMPLETE FINAL DRAFT	SEPTEMBER 1994



