

Fiber Optics Instrumentation Development



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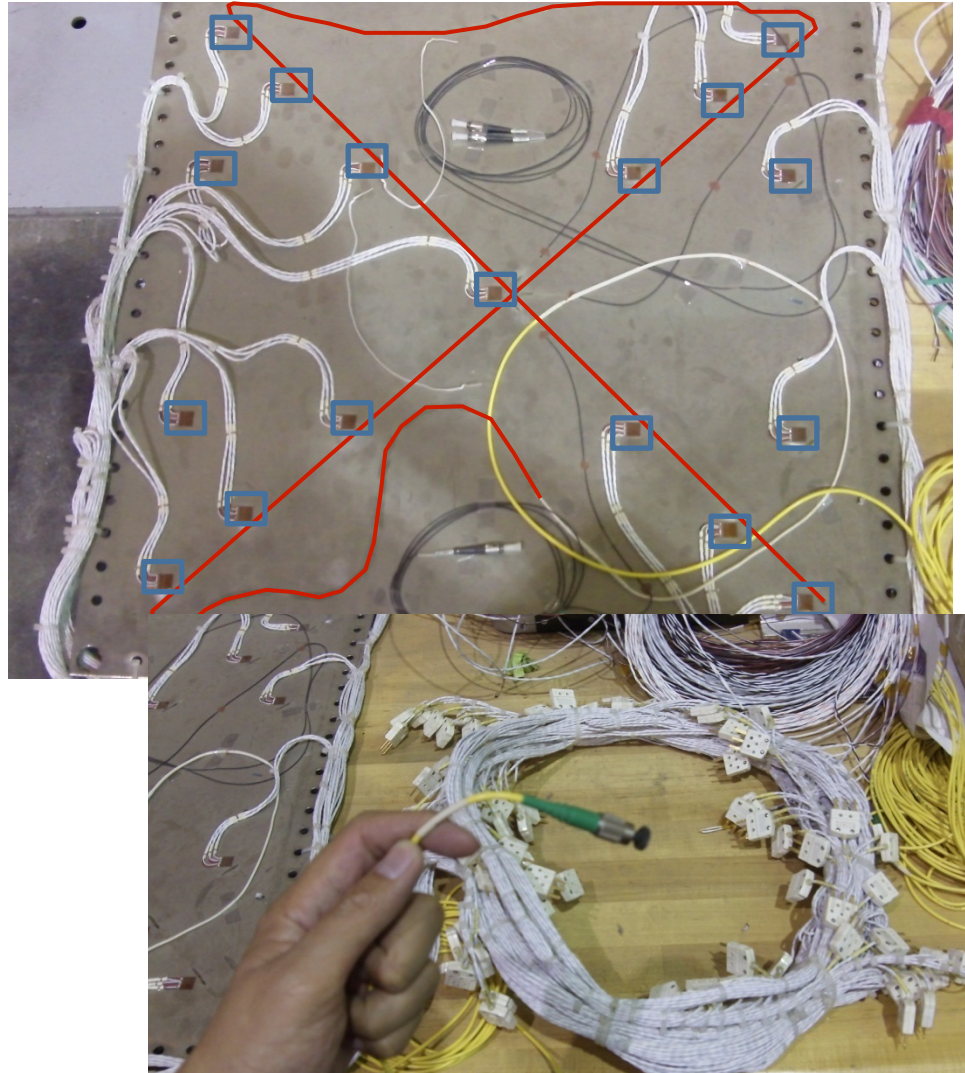
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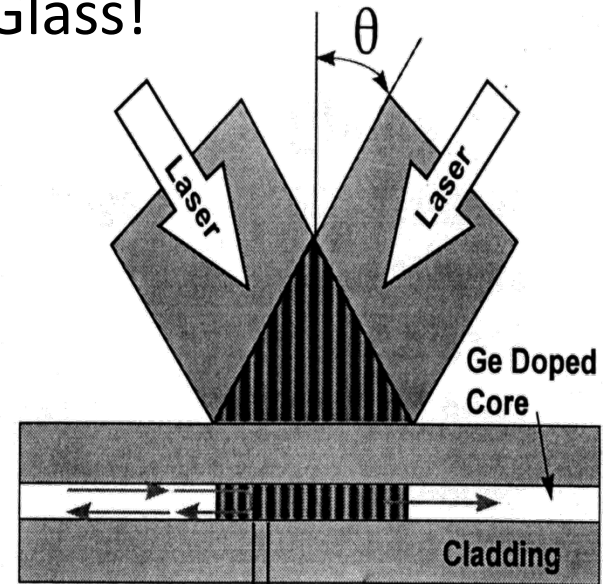
Introduction: Why Use Fiber?

- Immunity to electromagnetic interference, radio-frequency interference, and radiation.
- Compact, lightweight, ruggedized device for smart structure
 - Embedded into structure
 - Harsh environment (under water)
- The ability to be multiplexed. (100s of sensors on a single fiber).
- Ease of installation and use (single fiber vs. multitude of lead wires).
- Potential low cost as a result of high-volume telecommunications manufacturing.
- WEIGHT SAVING vs Strain gauge



Background: A Piece of Glass!

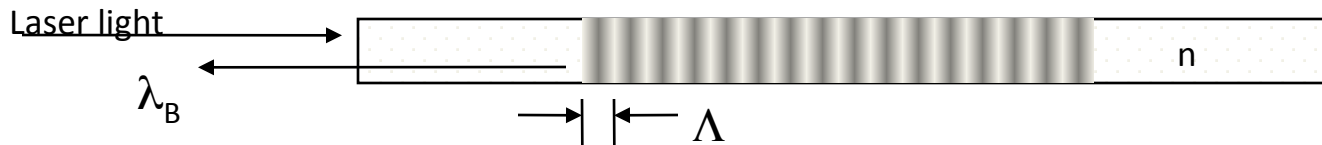
- Fiber Bragg Grating (FBG) sensor is that a change in strain state will alter the center wavelength (λ) of the light reflected from an FBG.
- A fiber's index of refraction (n) depends on the density of the dopants it contains.
- FBGs are created by redistributing dopants to create areas that contain greater or lesser amounts, using a technique called laser writing or dopant modulation.
- The index of refraction is modulated throughout the length of the grating.
- This grating reflects a narrow spectrum of light that is directly proportional to the period of the index modulation (Λ) and the effective index of refraction (n).
- The Bragg wavelength (λ_B), is expressed by $\lambda_B = 2 n \Lambda$. Because change in temperature (ΔT) and strain ($\Delta \epsilon$) directly affect Λ and n , any change in temperature or strain directly affects the λ_B .



$$\lambda_B = 2n\Lambda$$

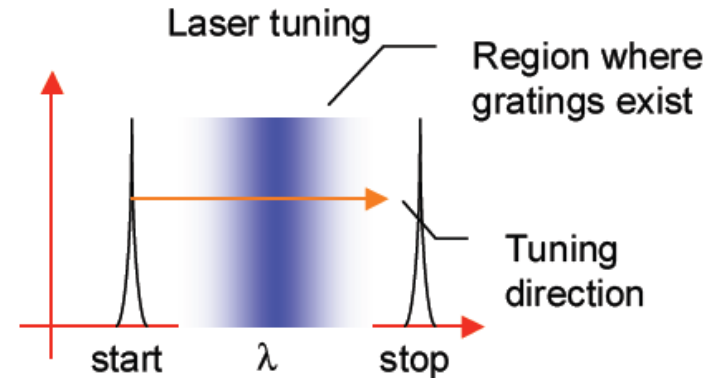
$$\Lambda = \frac{\lambda}{2\sin\theta}$$

$$\frac{\Delta\lambda_B}{\lambda_B} = K\epsilon$$



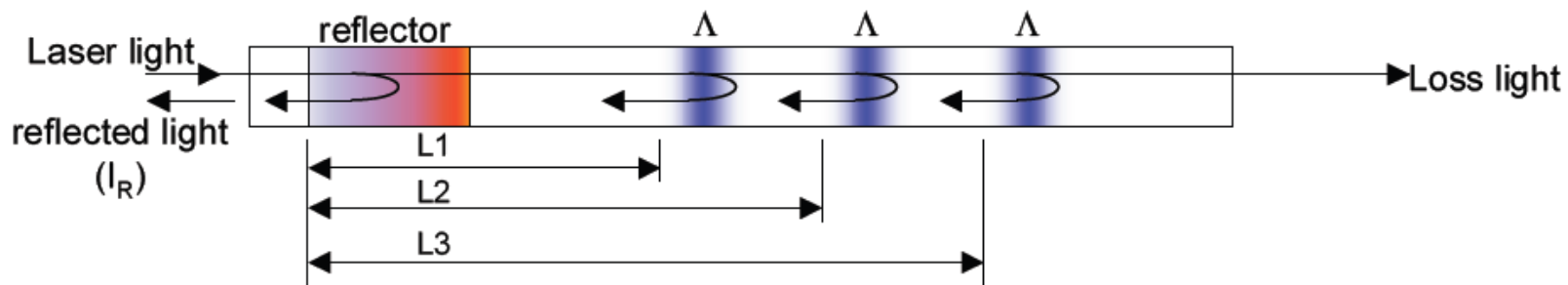
NASA Grating Modulation Multiplexing Method

- Multiplex 100s of sensors onto one fiber.
- All gratings are written at the same wavelength.
- A narrowband wavelength tunable laser source must be used to interrogate sensors.
- Sensor size can be from 0.1mm to 100mm gage lengths.

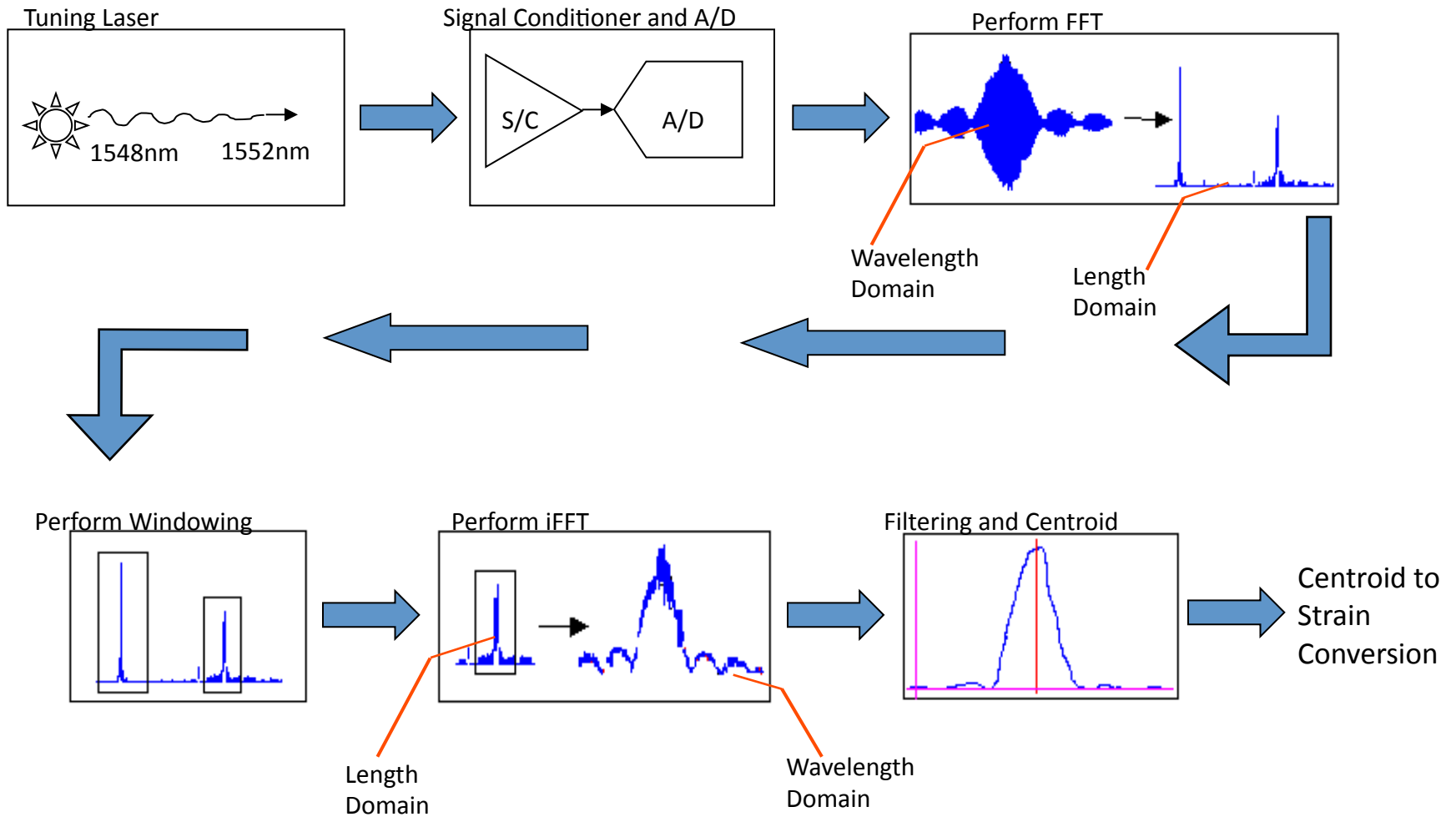


$$I_R = \sum_i R_i \cos(k2nL_i) \quad k = \frac{2\pi}{\lambda}$$

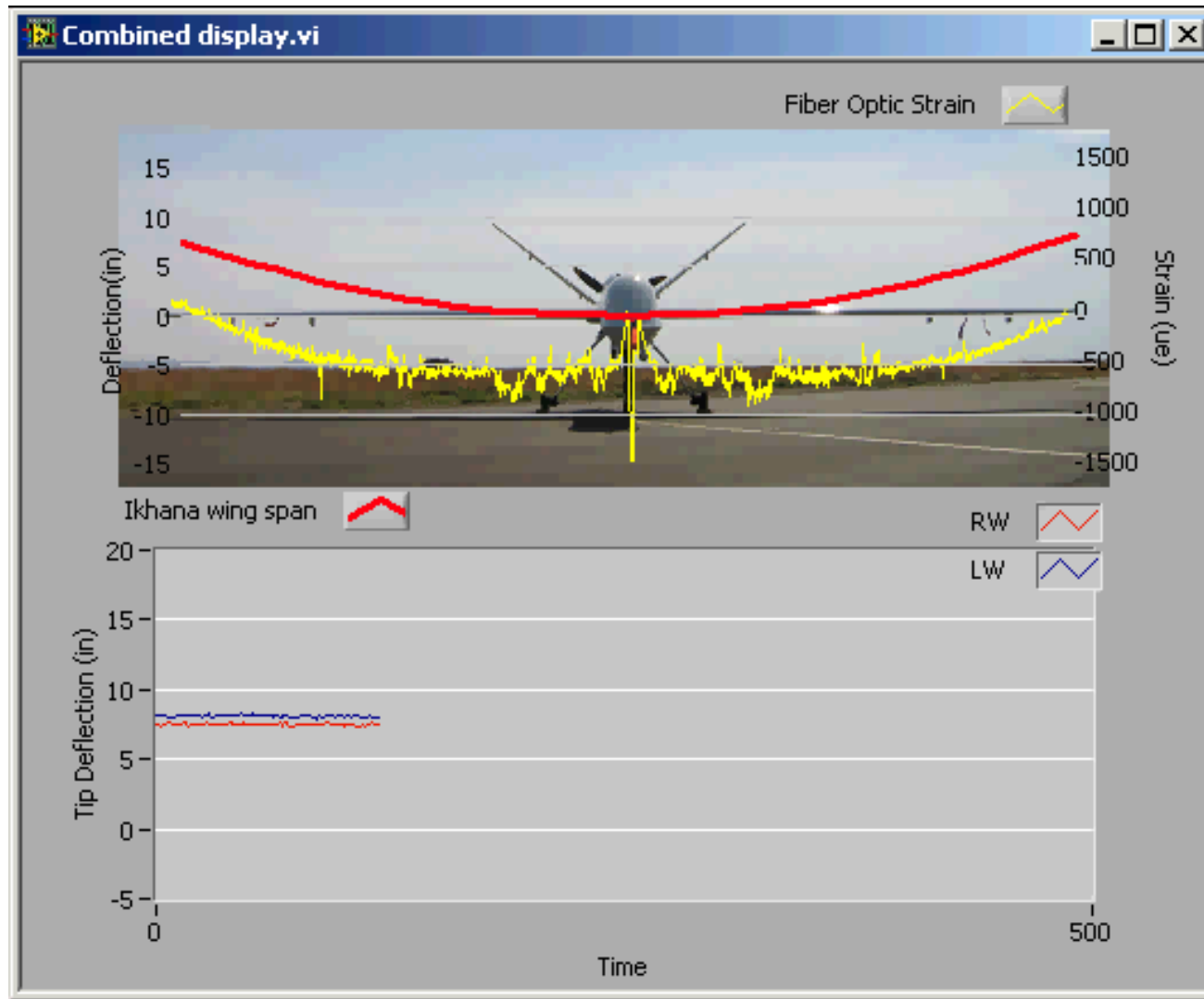
R_i – spectrum of i^{th} grating
 n – effective index
 L – path difference
 k – wavenumber



Processing Procedure



Fiber Strain Sensors in Action



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Fiber Optics Wing Shape Sensing System (FOWSS) for Ikhana

- Fiber count: 4
- Max Fiber length: 40 ft
- Max sensing length: 20 ft
- Max gages/fiber: 480
- Total gages/system: 1920
- Sample rate:
50 Hz @ 2 fibers
30 Hz @ 4 fibers
- Power: 28Vdc @ 4 Amps
- Weight: 23 lbs
- Size: 7.5 x 13 x 13 in



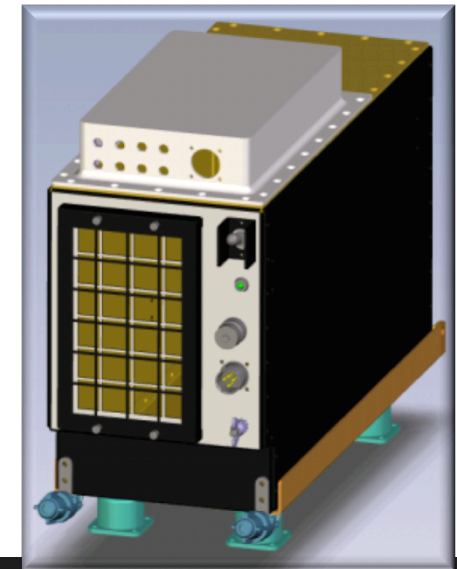
Fiber Optics Instrumentation Development System for NASA Composite Crew Module

- Fiber count 4
- Max. fiber length 40 ft
- Max sensing length 20 ft
- Max. sensors / fiber 480
- Total sensors per system 1920
- Min. grating spacing 0.5 in
- Sample rate 2 fibers @ 50 sps
4 fibers @ 24 sps
- Interface Gigabit Ethernet
- Power 120 VAC
- Weight 12 lbs
- Size 9 x 5 x 11 in



Fiber Optics Instrumentation Development System for Global Observer

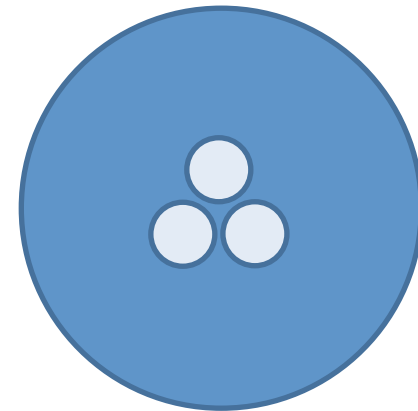
- Fiber count: 8
- Max Fiber length: 80 ft
- Max sensing length: 40 ft
- Max gages/fiber: 1000
- Total gages/system: 8000
- Sample rate: 0-50 Hz
- Power: 28Vdc
- Weight: 28 lbs
- Size: 7.5 x 13 x 18 in



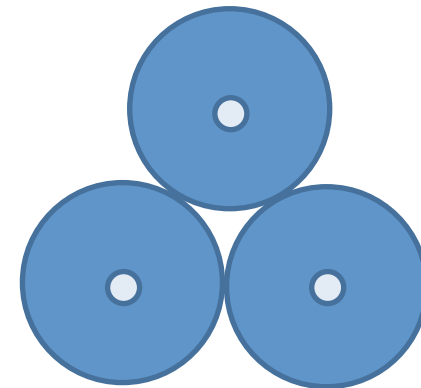
Recent Development

Shape Sensing using fiber strain sensors

- From collaboration with NASA LaRC, shape sensing using fiber strain sensors has been realized
 - Initial research focuses upon 3-core fiber
 - This speciality fiber can be replaced with 3 conventional fibers superposition from one another at 120°
- From knowing the strain value of each fiber, the 3-dimensional position of the fiber can be accurately rendered in real-time
 - Strain \rightarrow 3D Position



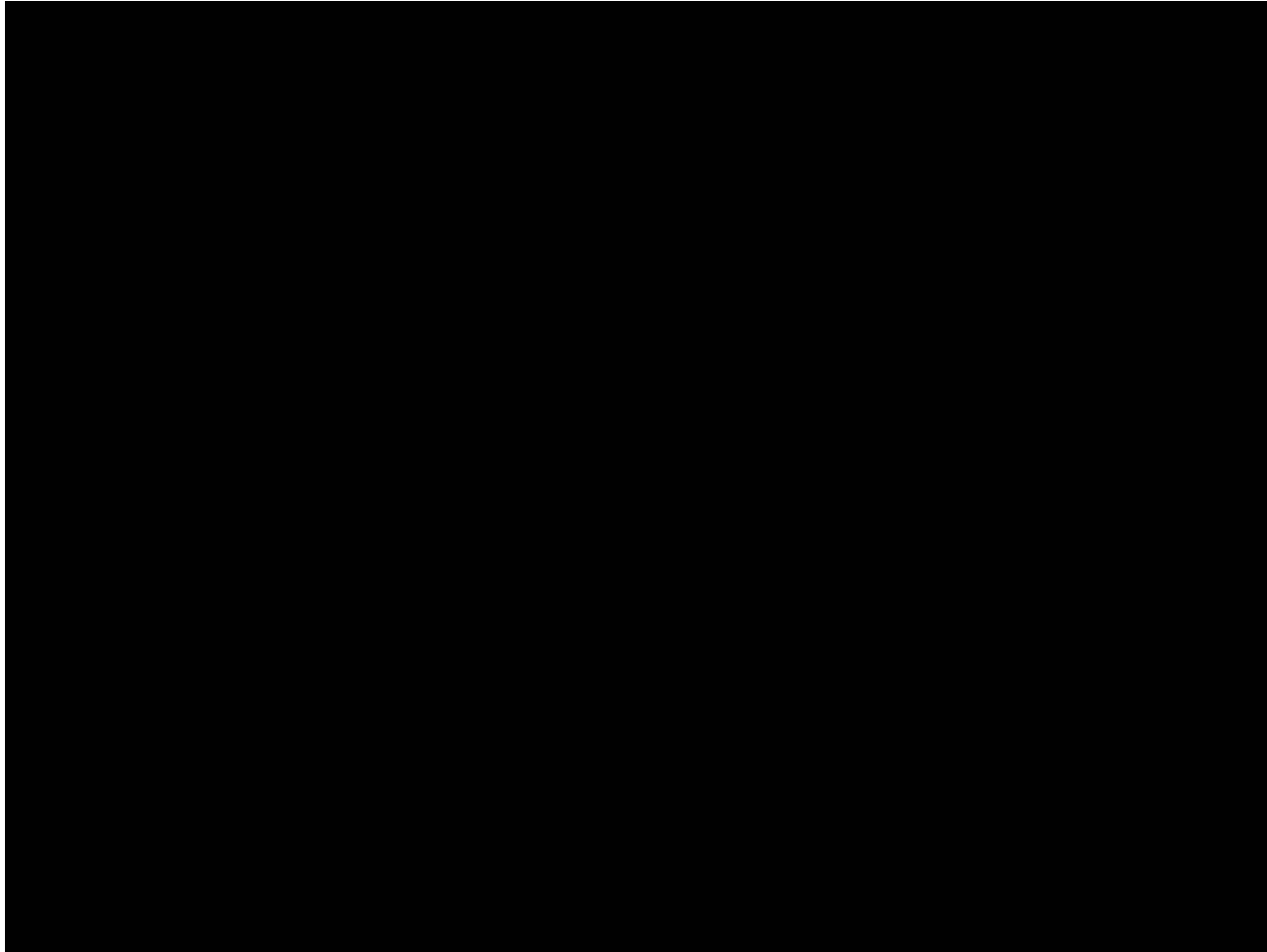
3 core fiber



3 SMFs aligned in 120°

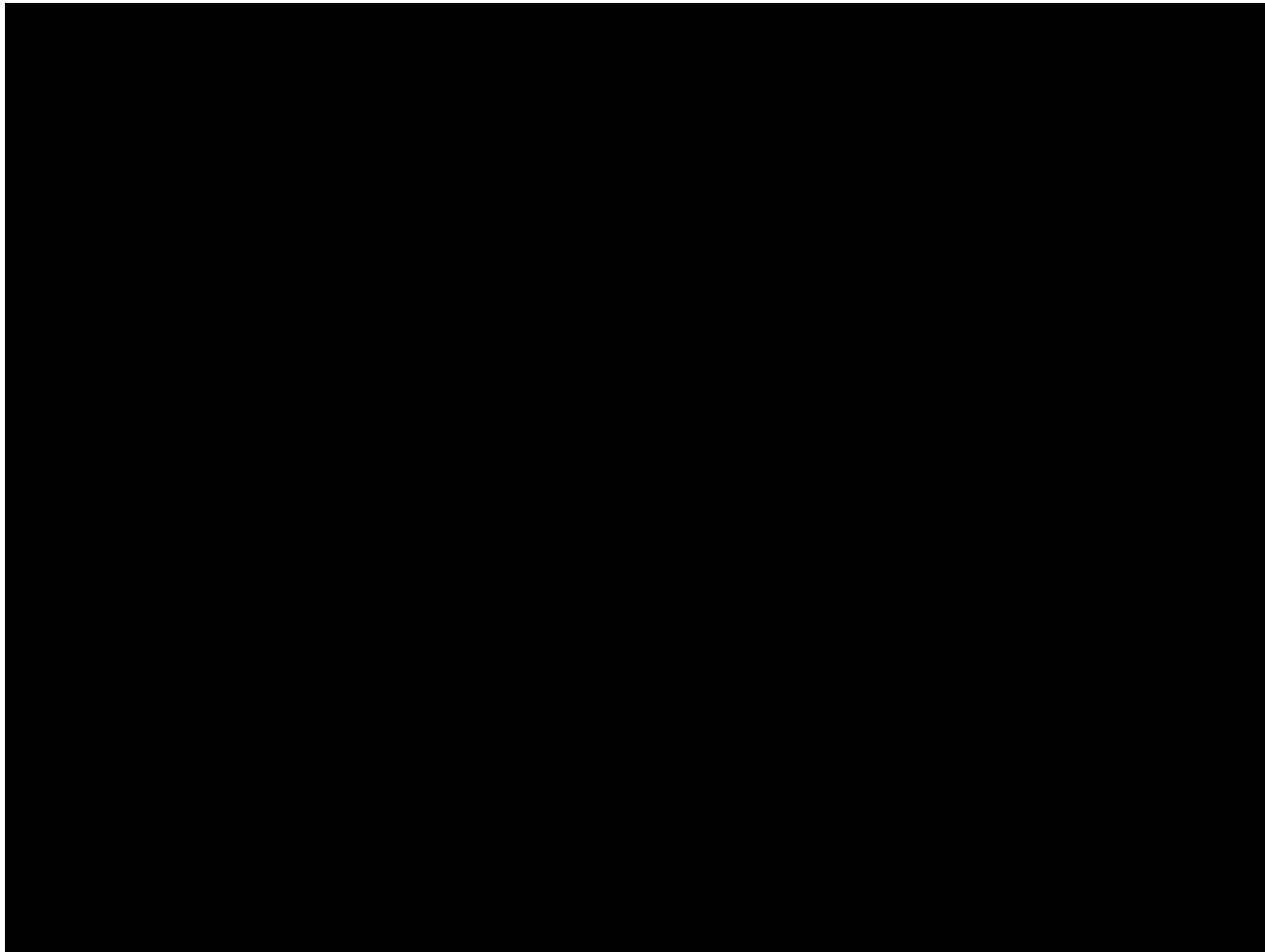


Prototype – Hexagon strain rod



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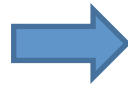
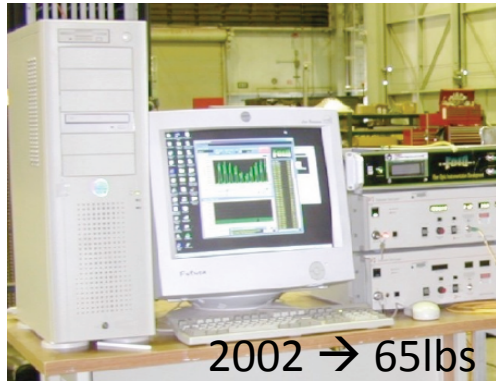
Prototype – Shape sensing fiber



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Conclusion

- NASA DFRC has successfully develop fiber optics strain sensors technology from laboratory to real-world application



2010 and beyond
8-channel system
>100Hz
~30lbs

2-channel system
~50Hz
~10lbs

- Current status
 - Dryden FBG system are installed on Ikhana and Global Observer UAV for real time strain sensing
 - Real-time fiber shape sensing is currently being developed
- Potential application of technology beyond aeronautics
 - Automotive Sector
 - Energy Sector
 - Biomedical Sector



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