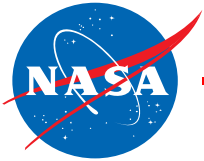


# Air-Independent Solid Oxide Fuel Cells for NASA's LOX-CH<sub>4</sub> Landers

2013 Fuel Cell Seminar

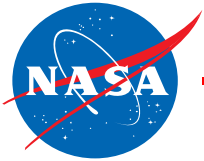
Abigail C. Ryan/NASA JSC  
Koorosh R. Araghi/NASA JSC  
Serene C. Farmer/NASA GRC



# Fuel Cells at NASA



- Gemini, Apollo, and Space Shuttle used fuel cells as main power source for vehicle and water source for life support and thermal  
PEM (Gemini) and Alkaline (Apollo, Shuttle) fuel cells were used  
Ideal for short (less than 3 weeks) missions when the required O<sub>2</sub> and H<sub>2</sub> can be launched with the vehicle
- New missions that might require long-duration stays in orbit or at a habitat, cannot rely on the availability of pure reactants but should also aim to be sun-independent – a problem for which Solid Oxide Fuel Cells might be the answer



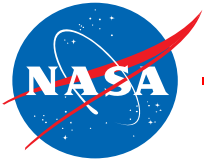
# Solid Oxide Fuel Cells for LOX/CH<sub>4</sub> Landers

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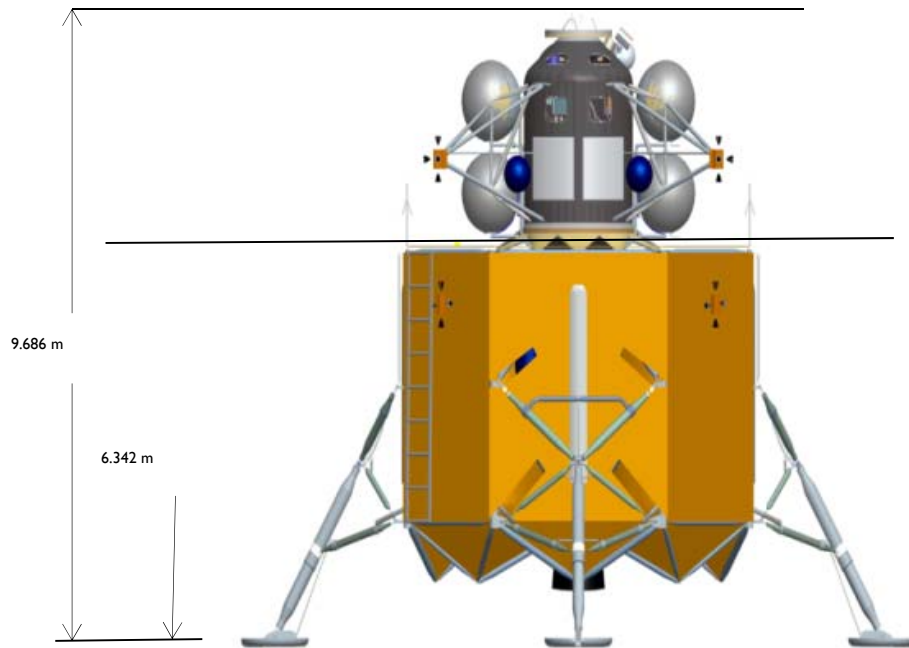
- Recently, NASA has investigated & developed LOX/CH<sub>4</sub>-propelled landers (Altair, MORPHEUS). In order to preserve mission flexibility, fuel cells are being studied as a potential power source.
- Much of NASA's fuel cell development has been focused on creating a dead-headed, non-flow through PEM fuel cells which would weigh less and be more reliable than the existing Alkaline and PEM technology; however, LOX/CH<sub>4</sub> as a propellant introduces SOFCs as a power option due to their ability to accept those reactants without much reforming.



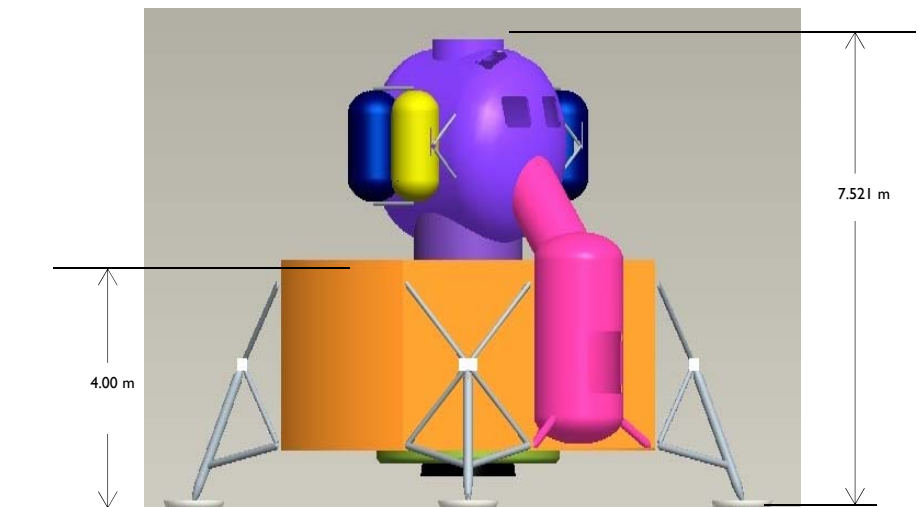
# LOX/LH2 Lander vs. LOX/CH4 Lander



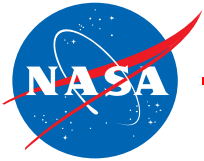
- Previous work at JSC has identified the volumetric and mass benefits of LOX/CH<sub>4</sub> propelled vehicles vs LH<sub>2</sub>/LO<sub>2</sub>



LH2/LO2 Lander Size



LOX/Methane Lander Size

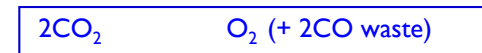


# Advantages of O<sub>2</sub>/CH<sub>4</sub> Propulsion

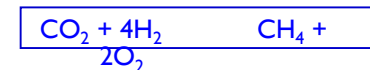
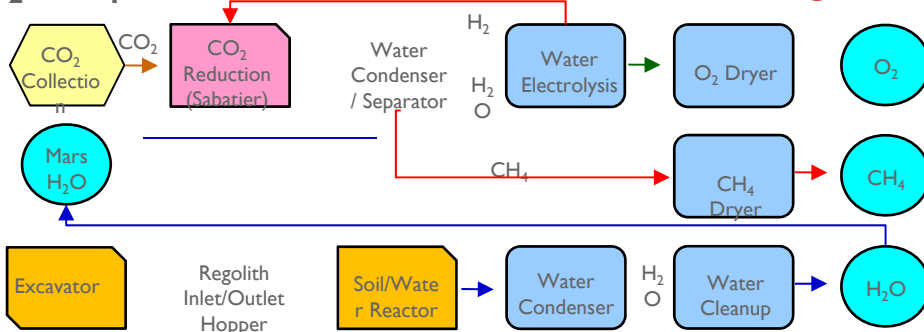


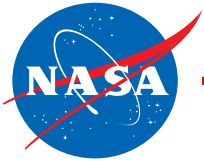
- Improved space storability
- Greatly reduced spacecraft volume
- Utilizes propellants that can be produced In-Situ on the Martian surface (i.e. ISRU)

## O<sub>2</sub> Only: Solid Oxide Carbon Dioxide [CO<sub>2</sub>] Electrolysis (SOCE)



## O<sub>2</sub>/CH<sub>4</sub>: Sabatier/WE with Mars Soil Processing



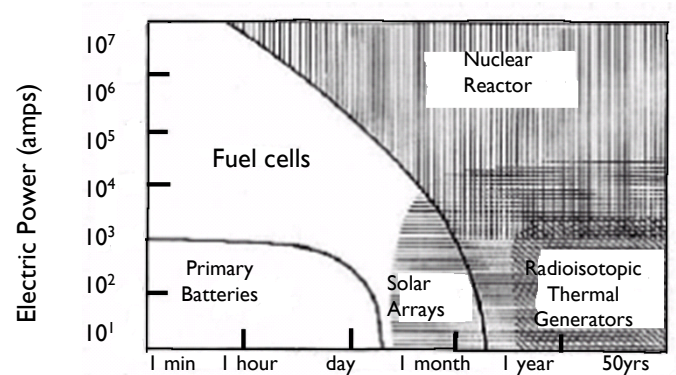
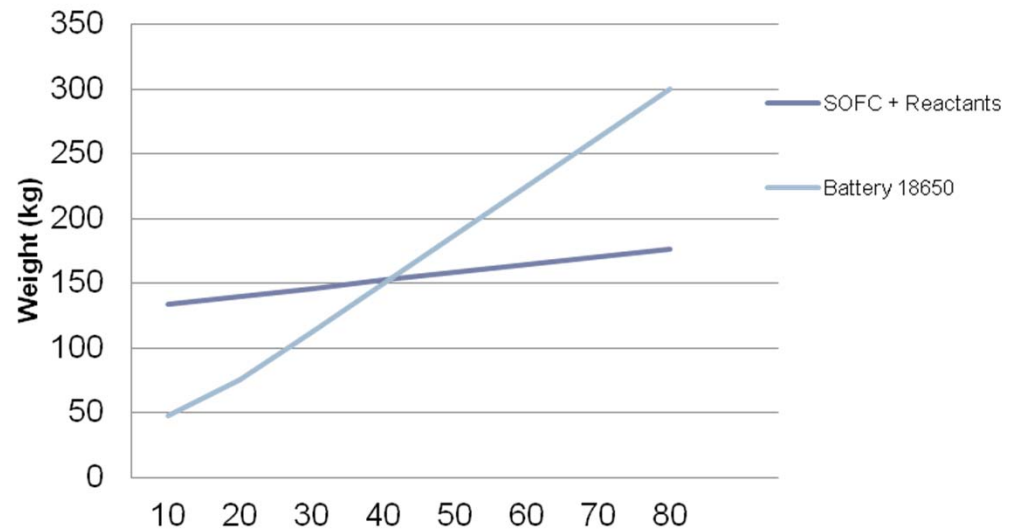


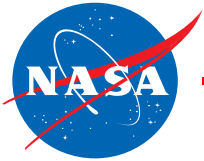
# Fuel Cells as Power Option



- Depending on various mission profiles, different power sources will be desirable.
- For continuous loads of multiple kilowatts for more than a day, fuel cells trade well, particularly with batteries.
- Fuel cells can decrease overall system complexity by tying into ECLSS and Active Thermal systems
- In order to preserve mission flexibility, provide multiple kilowatts of power, and be sun-independent, fuel cells should be considered as a power source for manned-spacecraft.

Power Source Weights at Varying kWhr

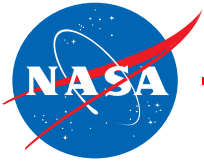




# PEMs vs SOFCs



<b>Chemistry</b>	<b>Proton Exchange Membrane (PEMFC)</b>	<b>Solid Oxide Fuel Cell (SOFC)</b>
Fuel Capability	H2 from “clean” reformat	CO & H2 from “dirty” reformat
Operating Temp	~80°C	~800°C
Quick start?	Yes	No
Operating Life Limiter	Humidity Control	Thermal Cycles
Pros	<ul style="list-style-type: none"><li>• Higher TRL for spacecraft</li><li>• Space flight experience</li><li>• Easily contained and useable water for ECLSS<ul style="list-style-type: none"><li>• Bootstrap Start</li></ul></li><li>• No issues with load swings</li></ul>	<ul style="list-style-type: none"><li>• Less sensitivity to reactant purity/high carbon content</li><li>• High quality waste heat</li><li>• Smaller reforming system</li><li>• No active cooling required</li></ul>
Cons	<ul style="list-style-type: none"><li>• Larger radiator required</li><li>• Active cooling required<ul style="list-style-type: none"><li>• Larger powerplant</li></ul></li><li>• Multi-stage reformer required</li><li>• Water management</li></ul>	<ul style="list-style-type: none"><li>• Start-up/cool down ~3hrs long</li><li>• Possibly requires a battery</li><li>• Lower TRL, no space flight</li></ul>

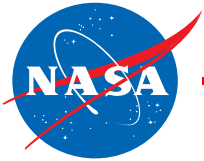


# PEM vs SOFC Weight Trade



Mass Summary			
Description	PEM	PEM	SOFC
	NFT FC using Pure H2	NFT FC using Methane	Steam Reformer without Water Recovery
Powerplant and radiator weights are based on having two stacks for redundancy. Reactant weights could vary greatly based on efficiency of reformer/system. Based on 3kW for 14 days			
Fuel Cell Power Plant Mass (kg)	145	166	128
Stacks + BoP (kg)	145	147	88
Reformers (kg)	0	19	10
Steam Condenser (kg)	0	0	30
Cooling (kg) - Active	164	164	0
Methane (kg)	0	200	200
Oxygen (kg)	430	430	473
Pure H2 Plus tank (kg)	200	0	0
Waste Heat (W)	1780	1780	640
Battery (if needed) (kg)	0	0	10
<b>Sub-Total Power Source (kg)</b>	<b>939</b>	<b>960</b>	<b>811</b>



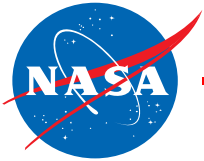


# Residual Scavenging

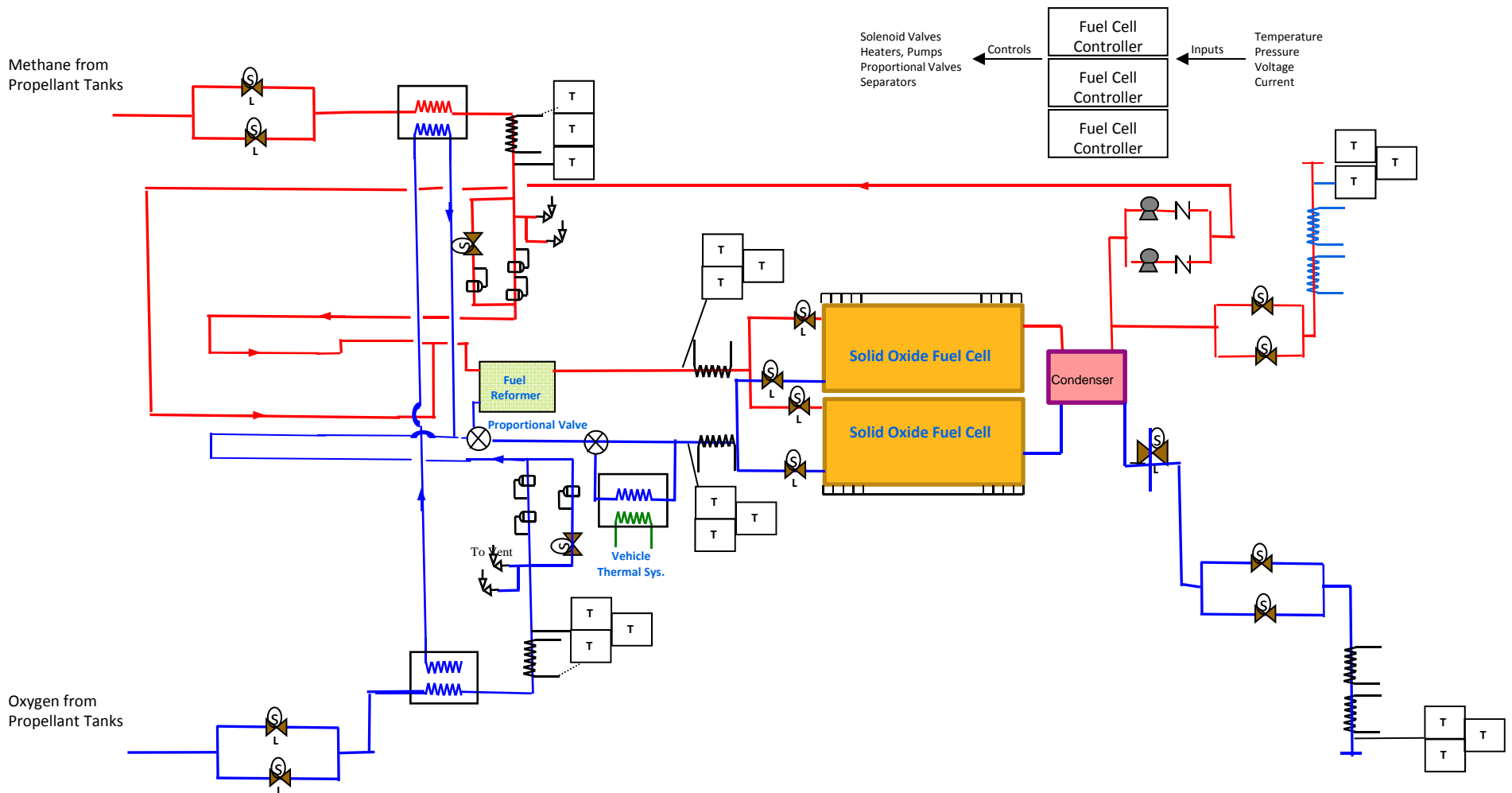


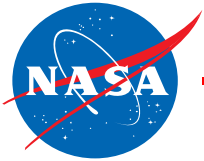
- Based on propellant calculations for the notional MOPHEUS (3kW for 14 days) mission, residuals can cover some fuel cell reactant weight

	<b>SOFC</b>	<b>PEM</b>
Reactant Need Minus Residuals	260 kg O <sub>2</sub> 136 kg CH <sub>4</sub>	214 kg O <sub>2</sub> 136 kg CH <sub>4</sub>
Oxygen Tank Growth	.3m <sup>3</sup> or 300L	.25m <sup>3</sup> or 250L
Methane Tank Growth	.4m <sup>3</sup> or 400L	.4m <sup>3</sup> or 400L
Added H <sub>2</sub> Tank	.5m <sup>3</sup> + added structure & tubing	.5m <sup>3</sup> + added structure & tubing

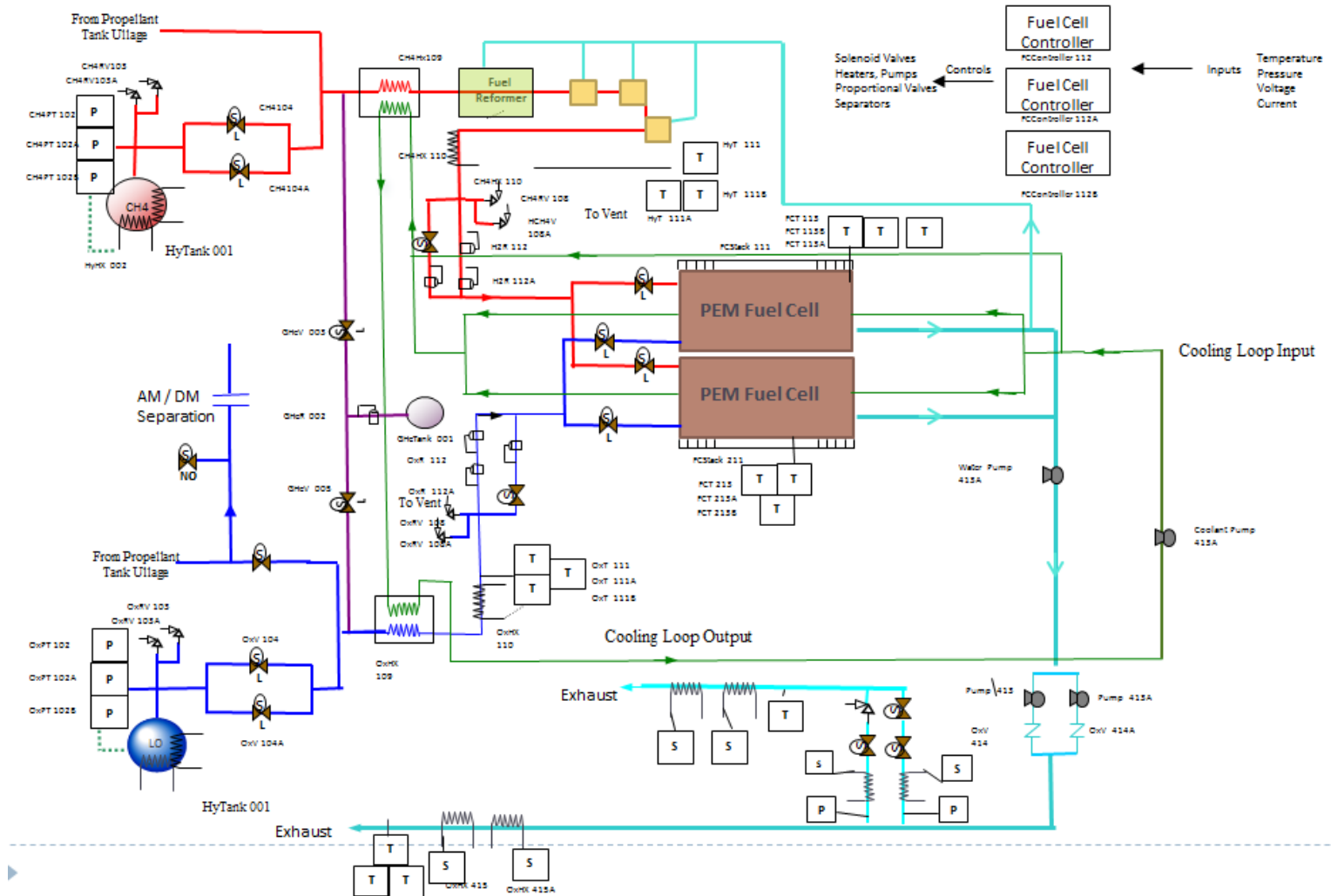


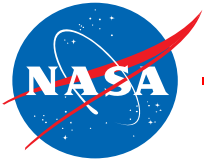
# System Complexity: SOFC





# System Complexity: PEM



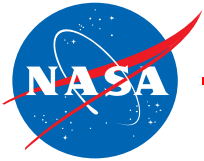


# SOFCs at NASA

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- Have fostered working relationship with ONR and NUWC; leveraging their previous air-independent SOFC work
- Acquired both a 1kW stack and a PROX reformer from NUWC
- Creating at JSC an SOFC system build up and test plan while learning about system-level integration with various NASA projects (MORPHEUS, ISRU)
- Materials research underway at GRC to create a stack designed for the rigors of space travel (load swings, vibration, cycling, etc)



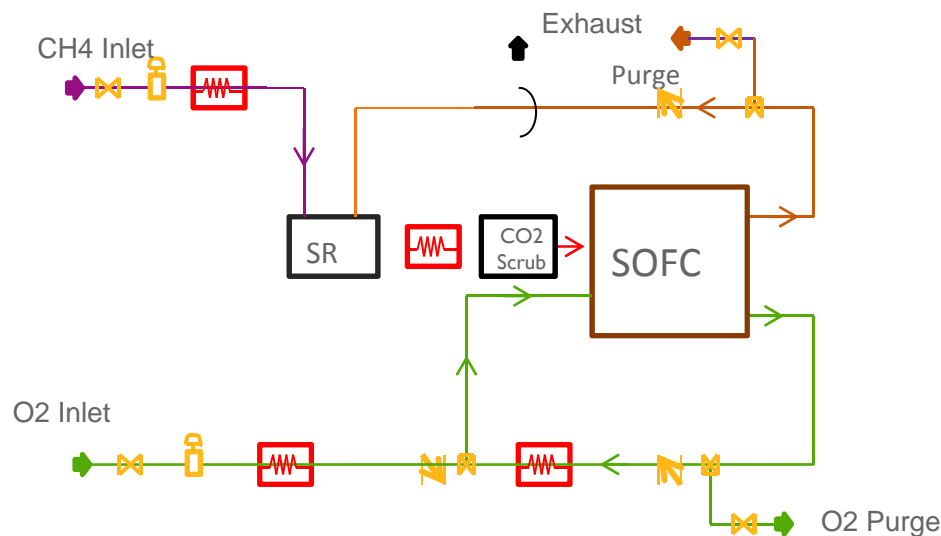
# SOFCs at NASA

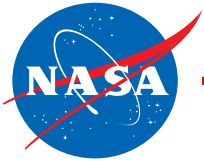


- NUWC has shown viability of air-independent SOFCs using oxygen and a methane-rich fuel source via PROX-reforming, which uses 25% more of the  $O_2$  required for power production
- Testing and characterizing a steam reformer output flow is first step to creating a more  $O_2$  efficient and dead-headed SOFC system



30-cell stack

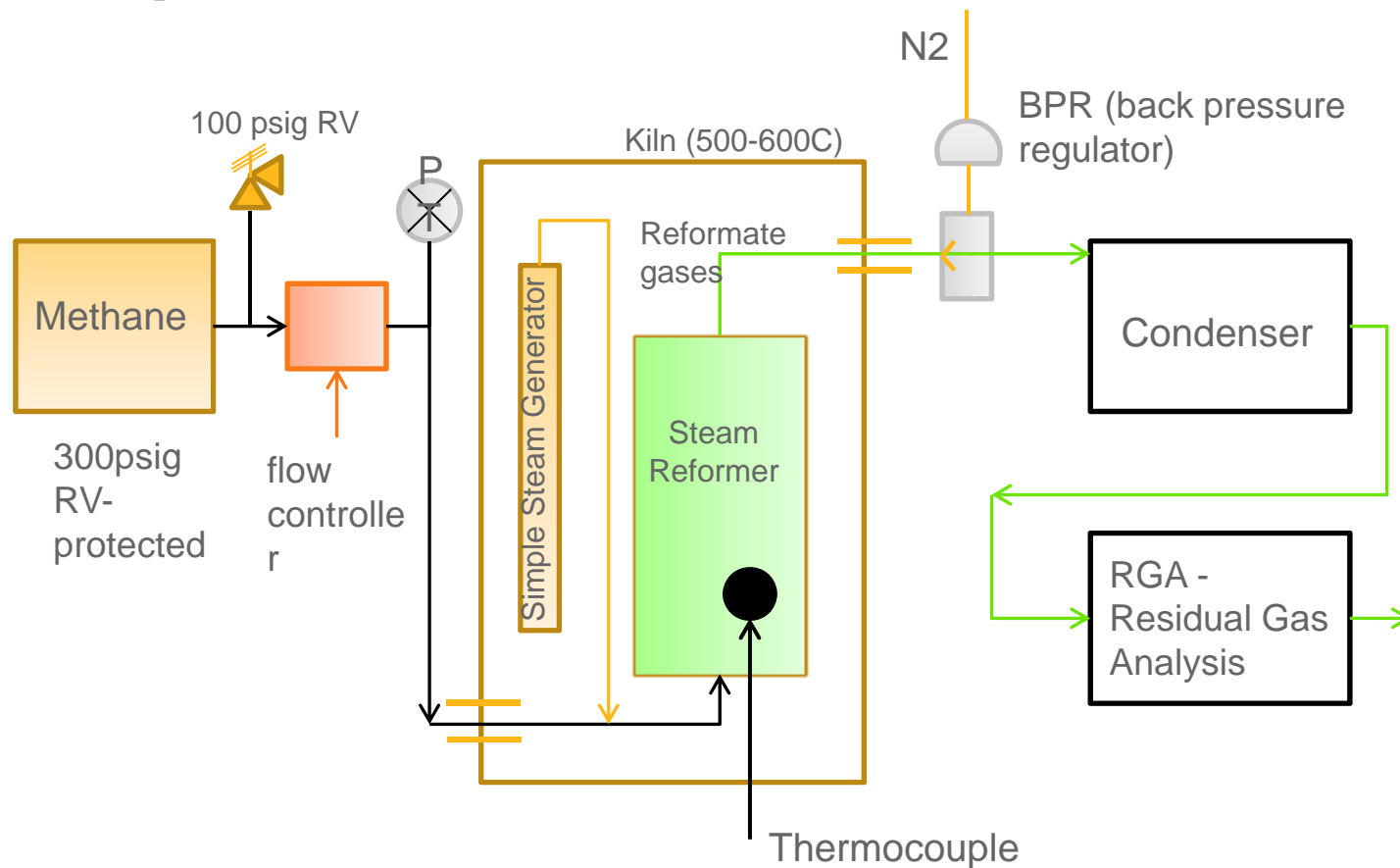


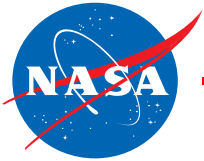


# SOFCs at NASA



- Proposed steam reformer test at JSC to analyze and optimize steam reformer performance





# Future Work: SOFCs at NASA

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- From testing the steam reformer with various steam to methane ratios, we can use the RGA to determine the correct mixture for maximum hydrogen production.
- JSC will then use this information to test a full SOFC system which uses its own water production to reform incoming methane into a hydrogen-rich stream
- Successful tests with the steam reformer would demonstrate a system that would require less Oxygen needed for SOFC operations (compared to using a PROX reformer) and make the SOFC option less massive and voluminous.