



JCL Implementation On A Human Spaceflight Program 2013 NASA Cost Symposium

Vyga Kulpa Mike Karpowich Diana Abel Wes Archiable William Carson















Space Launc

August 27-29, 2013

Outline

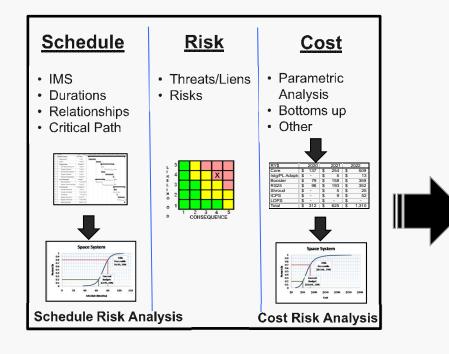


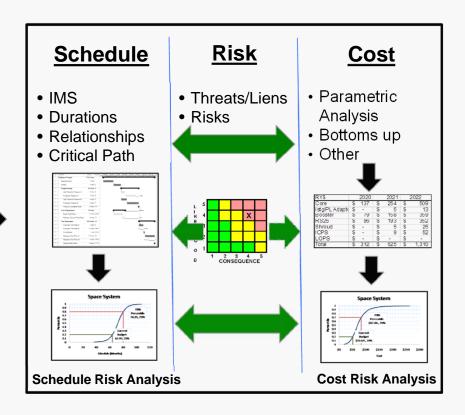
- What is JCL Analysis
- **♦**SLS Program
- SLS JCL Architecture & Modeling Example
- SLS JCL Implementation
- Future SLS JCL Considerations

What is JCL Analysis?



Joint Confidence Level (JCL) analysis focuses on the integration of traditionally stove-piped programmatic components (schedule, cost and risk) to establish projected resource and schedule requirements at various confidence levels and to identify programmatic cost and schedule risk drivers.



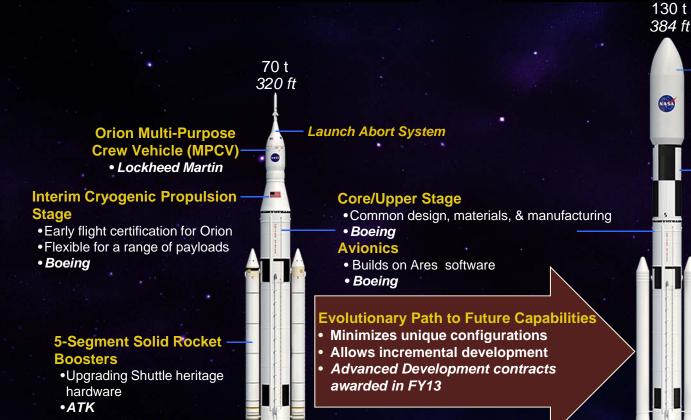


NASA's Human Spaceflight Program: Space Launch System (SLS) Program



INITIAL CAPABILITY, 2017-21

EVOLVED CAPABILITY, Post-2021



Fairings (27.5' or 33')

- Right-sized for the payload
- Received industry input in FY13

Upper Stage

- Commonality with Core Stage
- Optimized for Mission Capture

Advanced Boosters

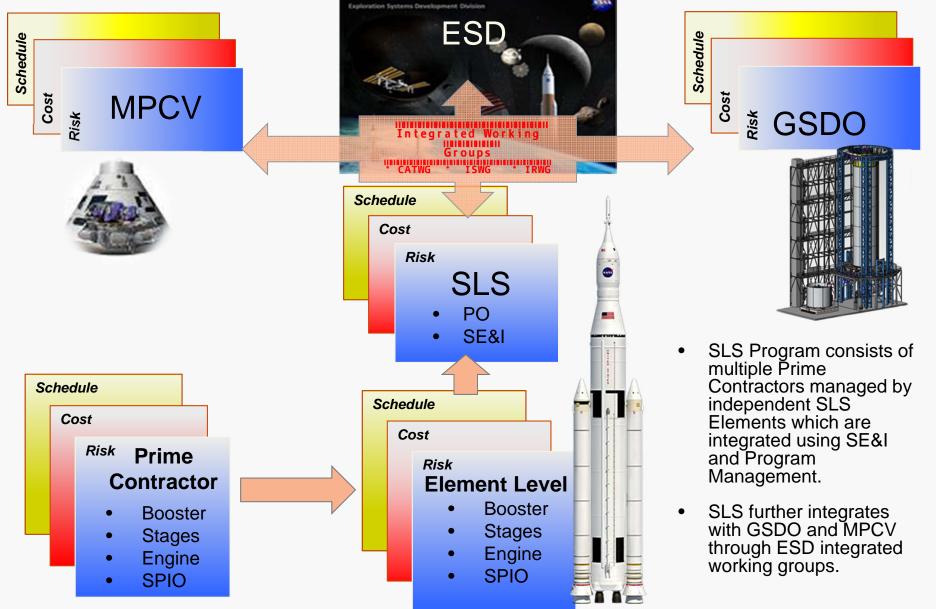
- Competitive opportunities for affordable upgrades
- Risk-reduction contracts awarded in FY13

Core Stage Engines

- Using Space Shuttle Main Engine inventory assets
- Building on the U.S. state of the art in liquid oxygen/hydrogen
- Initial missions: Pratt & Whitney Rocketdyne
- Future missions: Agency is determining acquisition strategy

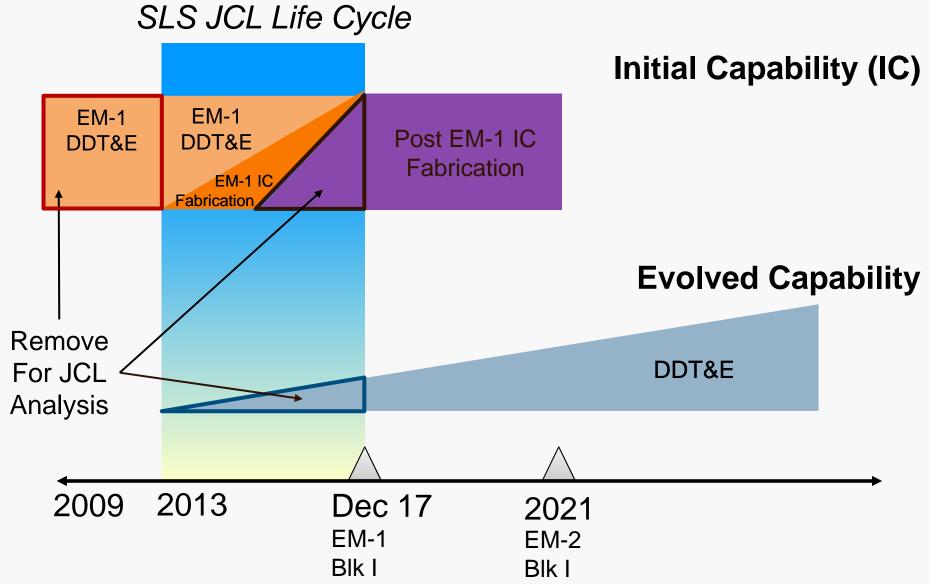
SLS Integration Complexity





SLS Life Cycle Complexity

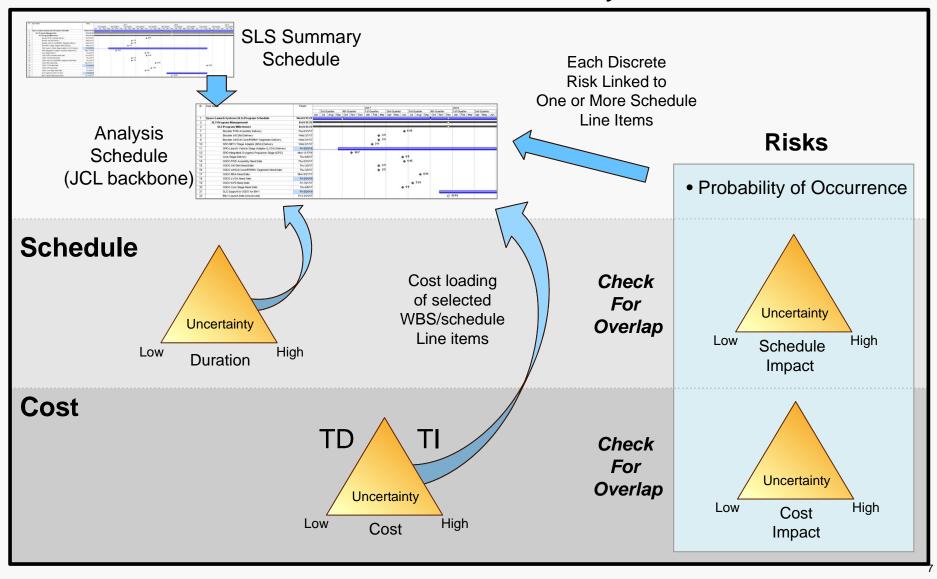




SLS JCL Architecture



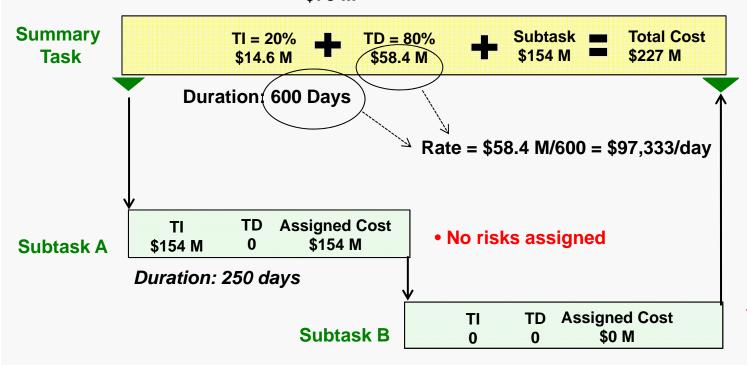
Monte Carlo Simulation Analysis



JCL Model Input Sample







Duration: 350 days

No risks assigned

Multiple risks assigned

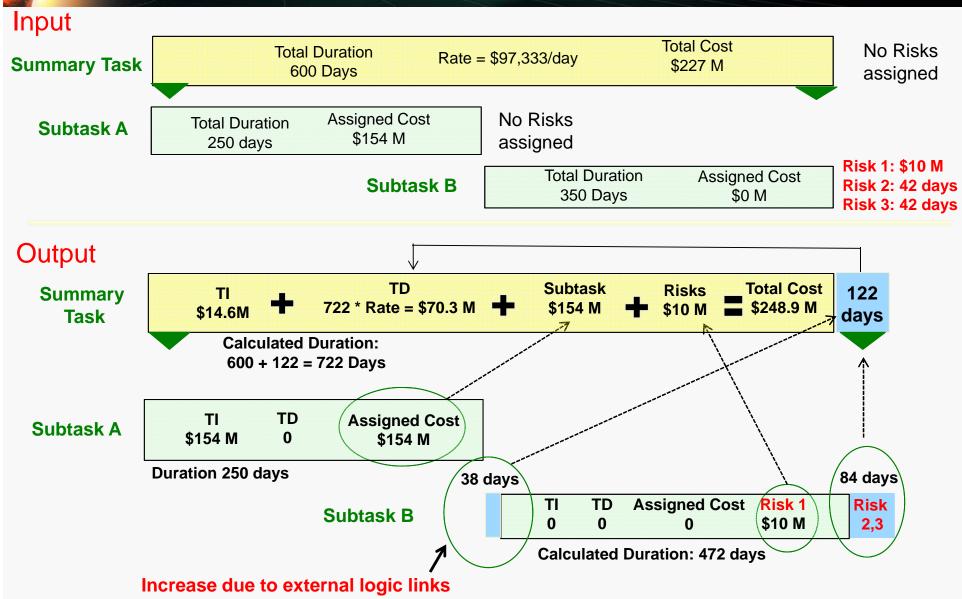
- Risk 1: \$10 M impact

- Risk 2: 42 day impact

- Risk 3: 42 day impact

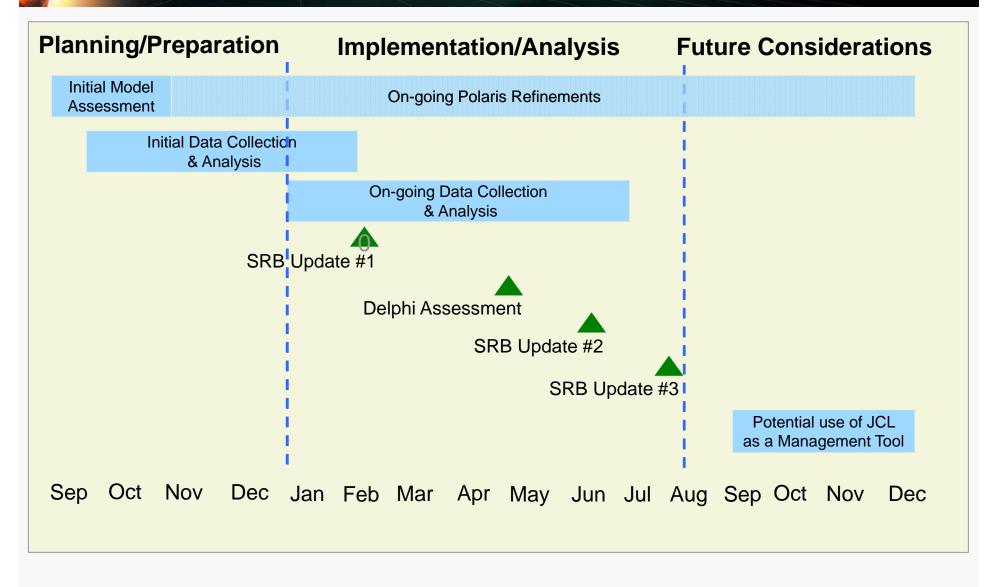
JCL Model Output Sample





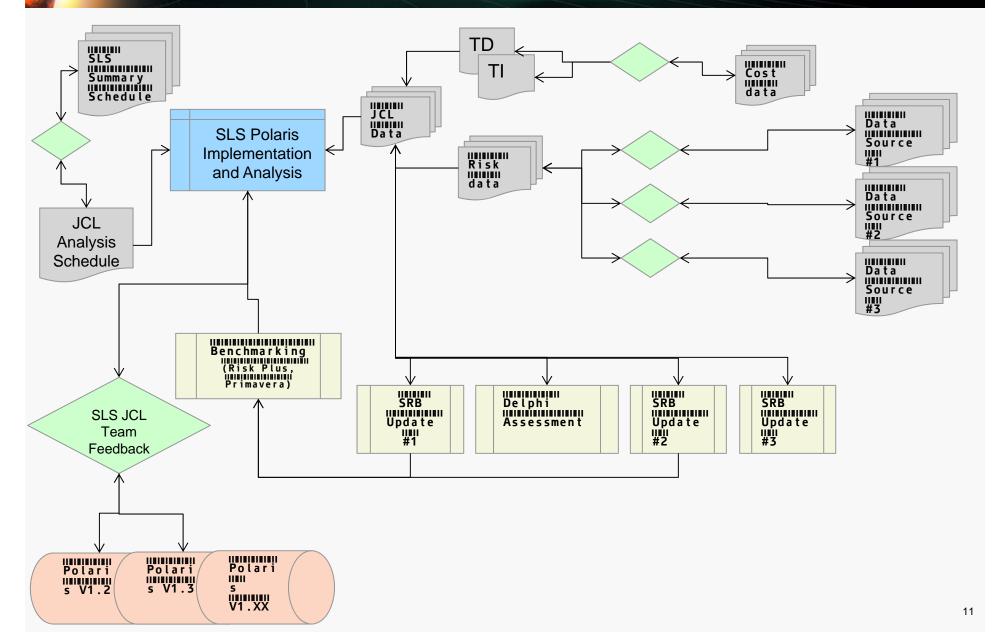
SLS JCL Implementation





On-going Data Collection & Analysis

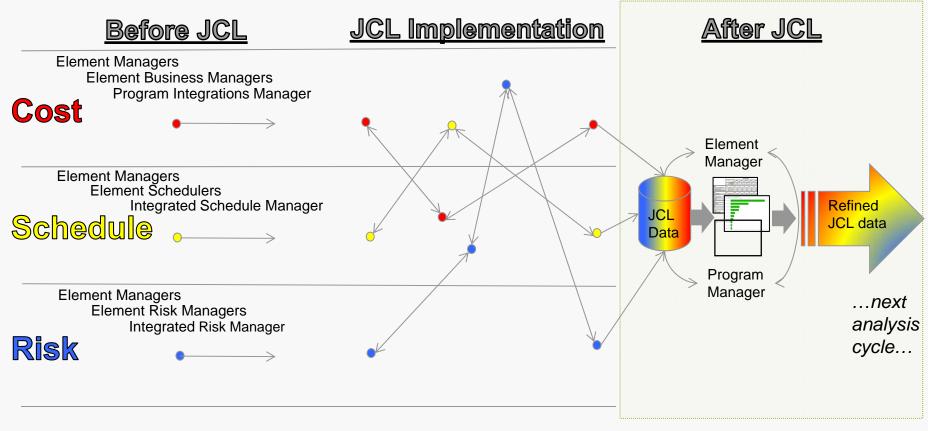




SRB Update #3

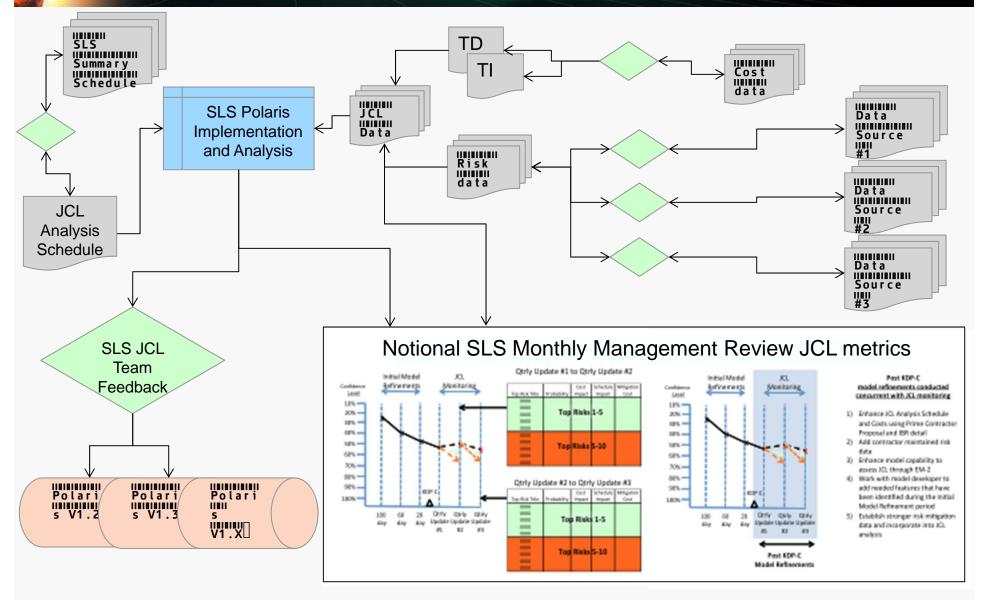


- Although the JCL analysis returns a projected cost and schedule at a selected confidence level, the real benefit of the analysis is the ongoing communication and interaction across the organization, that is needed to properly establish the right inputs and to tune the model.
- The JCL data gathering and analysis process has led to data exchange, integration and communication between cost, schedule, and risk data owners within each Element/SE&I as well as between Elements/SE&I and the SLS Program Manager.



Potential use of JCL as a Management Tool

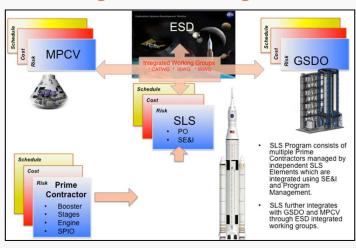




SLS JCL Process is Scalable for Smaller Programs



Large Scale Programs



- Large Scale programs require multiple levels of schedule cost and risk
 - 4 JCL team analysts
 - 6 resource managers
 - 6+ risk managers
 - 6+ schedulers
 - 10+ Integration team (risk managers, schedule team resource management)
 - Cross program working groups
 - 6-8 months of JCL data collection, evaluation. analysis and documentation
 - Education of large audience on JCL input parameters requirements

remains the same, and is scalable, for both large and small scale programs

Smaller Scale Programs



- **Smaller Programs** require less time and resources, but can follow similar process as large scale programs.
 - 1 JCL Analyst
 - 1 resource manager
 - 1 risk manager
 - 1 Scheduler
 - Minimal integration team
 - Working groups integrated in existing organizations
 - Minimal education on JCL parameter requirements
 - 1-2 months data collection analysis and 14 documentation

Lessons Learned



- Organizational top down support for JCL implementation makes a SIGNIFICANT difference.
 - We had it on SLS
 - Time is needed to educate risk "owning organizations" on how the JCL works
- Communication of initial model results, in conjunction with SLS Management emphasis on JCL importance, led to enhanced organizational interest and desire to refine their inputs
- Start the JCL analysis early
 - It takes time to collect the data, normalize the data, educate the organization, conduct the analysis, refine the analysis, and understand the results.
- Do not expect the right "JCL answer" on the first pass
 - It requires on-going tuning of parameters
- The JCL "story telling" is not an easy thing to do
 - Leave time to prepare presentations that document JCL process and results to a variety of audiences
 - Don't fall into the trap of presenting too much "modeling detail"
- Be prepared to deal with cost, schedule and risk data that is undergoing constant change
 - Patience is needed