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# CONFORMAL MAPPING PROCEDURE FOR TRANSIENT AND STEADY-STATE TWO-DIMENSIONAL SOLIDIFICATION 

by R. Siegel, M. E. Goldstein, and J. M. Savino

Lewis Research Center
Cleveland, Ohio

TECHNICAL PAPER proposed for presentation at Fourth International Heat Transfer Conference Versailles/Paris, August 31 -September 5, 1970


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## Abstract


#### Abstract

A conformal mapping method was developed for anclyzing two-dimensional transient and steady-state solidification problems. The method was applied to the solidification which takes place on a cold plate of finite width immersed in a flowing liquid and to the solidification inside of a cooled rectangular channel which contains a warm flowing liquid. The transient and steady-state shapes of the frozen regions are investigated.


## INIRODUCTION

A method was developed for solving two-dimensional transient and steady state solidification problems. The method is applicable to the case where a warm liquid at a temperature above its equilibrium freezing point flows steadily over a surface which is cooled below the freezing point. This may occur, for example, inside the conduits of certain rectangular heat exchangers. The method is applied to two specific cases which are illustrated in figures 1 and 2. The first of these consists of the frozen region formed on a cooled plate immersed in a warm flowing liquid. The second consists of the frozen region which forms inside of a rectangular channel when the channel walls are maintained at a constant temperature which is below the freezing temperature of the liquid.

In general, the flowing liquid supplies energy by convection to the solid-liquid interface. The shape of the frozen region adjusts so that this energy along with the latent heat of fusion, which is released in the transient situation, can be removed by conduction through the frozen region to the cold boundaries. In the transient situation there is also internal energy removed as the frozen material is cooled below its freezing point. In the present analysis this energy of subcooling is neglected. This assumption is a reasonable one to make because in a great many solidification problems, the latent heat released at the solid-liquid interface is much greater than the energy of subcooling. It is also assumed that the solid-liquid interface is at the ecuilibrium freezing temperature.

## SYMBOLS

A dimensionless half vidth, $(h a / k)\left[\left(t_{l}-t_{f}\right) /\left(t_{f}-t_{w}\right)\right]$
$A_{n}$ time dependent coefficients in mapping
a half width of plate; half width of long side of channel
B dimensionless half width, $(\mathrm{kb} / \mathrm{k})\left[\left(\mathrm{t}_{\mathrm{l}}-\mathrm{t}_{f}\right) /\left(\mathrm{t}_{\mathrm{f}}-\mathrm{t}_{\mathrm{w}}\right)\right]$

| b | half width of short side of channel |
| :---: | :---: |
| c, d | intermediate mapping parameters |
| E | complete elliptic integral of the second kind |
| F | normal elliptic integral of the first kind |
| h | heat transfer coefficient from flowing liquid to frozen interface |
| $I\left(c_{1}, c_{2}\right)$ | $\int_{c_{1}}^{\infty}\left[\frac{t+\sqrt{t^{2}-1}}{\left(t^{2}-1\right)\left(t+c_{2}\right)\left(t-c_{1}\right)}\right]^{1 / 2} d t$ |
| $\mathrm{I}_{\Theta}$ | frozen region in Z -plane |
| ${ }^{\top}$ | frozen region in W-plane |
| K | complete elliptic integral of the first kind |
| $\mathrm{K}_{\mathrm{n}}$ | $\int_{0}^{\pi / 2} \frac{\cos 2 n^{\omega}}{\sqrt{1-\beta^{2} \sin ^{2} \omega}} d \omega, \quad n=0,1,2, \ldots$ |
| k | thermal conductivity of solidified material. |
| L | frozen region in $\zeta$ plane |
| M | $\left(\beta A_{0}-A\right) / \ln \sqrt{1-\beta^{2}}$ |
| $\hat{\mathrm{n}}$ | outward normal |
| Q | heat flow rate through frozen layer per unit length |
| $\vec{r}_{\text {S }}$ | position vector to frozen interface |
| T | dimensioniess temperature, $\left(t-t_{W}\right) /\left(t_{f}-t_{w}\right)$ |
| t | temperature |
| $t_{f}$ | freezing temperature |
| ${ }^{t} 2$ | liquid temperature |
| $t_{\text {w }}$ | surface temperature of cold plate or channel wall |
| W | analytic function, $-T+i \Psi$ |
| X, Y | dimensionless coordinates, (x/a)A, (y/a)A |
| $x, y$ | Cartesian coordinates in ohysical plane |
| Z | dimensionless complex physical plane, X + iY |
| z | physical plane, $x+i y$ |
| $\alpha_{n}$ | time dependent coefficients in mapping equation |



Subscript:
s on frozen interface
Superscript:
ss steady state

## GENERAL ANALYSIS

According to the model adopted the solid-liquid interface is at a constant (with both time and position) temperature $t_{f}$. Since the shape of this interface is unknown it is necessary to specify an additional boundary condition along it. Assume that the heat transfer coefficient $h$ at the solid liquid interface is constant. Then at steady state the heat flux into the frozen region $k \hat{n} \cdot \nabla t$ is uniform along the interface and equal to the convective heat supplied by the flowing liquid $h\left(t_{l}-t_{f}\right)$. During the transient, however, the rate of freezing is in general nonuniform along the interface and the heat flux entering the frozen material is an unknown function of position and time which is determined from the condition

$$
\begin{equation*}
k \hat{n} \cdot \nabla t-h\left(t_{\imath}-t_{f}\right)=\rho \lambda \hat{n} \cdot \partial \vec{r}_{s} / \partial \theta \tag{1}
\end{equation*}
$$

that results from applying an energy balance at the solid-liquid interface. It is convenient to introduce a nondimensional temperature $T$ defined by
$T=\left(t-t_{w}\right) /\left(t_{f}-t_{w}\right)$. All lengths are nondimersionalized by $\mathrm{k} / \mathrm{h}\left(t_{f}-t_{W}\right) /\left(t_{l}-t_{f}\right)$ and the time is made nondinensional by $\left(k_{\rho} \lambda / h^{2}\right)\left[\left(t_{\rho}-t_{w}\right) /\left(t_{q}-t_{f}\right)^{2}\right]$. The dimensional quantities are denoted by lower case letters and the dimensionless quantities are denoted by the corresponding capital letters.

With the subcooling neglected the heat flow in the solidified region is governed by the two-dimensional Laplace's equation (in normalized coordinates), that is, at each instant of time the temperature $T$ within the solidified region is a harmonic function of position. Hence, let $\Psi$ be the harmonic function which is conjugate to $-T$. Then the complex function $W=-T+i \Psi$ is a function of time and at each fixed instant of time is an analytic function of the complex variable $Z=X+i Y$. In view of this we use the notation $\partial W / \partial Z$ to denote the ordinary derivative of the analytic function $W$ with respect to the complex variable $Z$.

It is convenient to introduce the complex variahle $\zeta$ defined by

$$
\begin{equation*}
\zeta=\frac{\partial Z}{\partial W} \tag{2}
\end{equation*}
$$

Clearly, at each instant of time $\zeta$ is an analytic function of the complex variable $Z$. The function $\zeta$ is related to the reciprocal of the complex temperature gradient in the frozen region since

$$
\begin{equation*}
\frac{1}{\zeta}=\frac{\partial W}{\partial Z}=-\frac{\partial T}{\partial X}+i \frac{\partial T}{\partial Y} \tag{3}
\end{equation*}
$$

At each instant of time the functions $W$ and $\zeta$ may be thought of as mappings of the instantaneous frozen region $I_{\oplus}$ in the physical plane into a region $J_{\Theta}$ in the complex $W$-plane and a region $L_{\Theta}$ in the complex $\zeta$-plane, respectively. Specifying boundary conditions on the functions $W$ and $\zeta$ along the complete boundary of ${ }^{I}$ is equivalent to specifying the shapes of the regions $J_{\Theta}$ and $I_{\Theta}$. Once the shapes of $J_{\Theta}$ and $I_{\Theta}$ are krown, it is possible, at least in principle, to introduce an intermediate variable $\Omega$, choose a certain region $\Gamma$ in the $\Omega$-plane and then to find the functions $\Omega \rightarrow W$ and $\Omega \rightarrow \zeta$ which map $\Gamma$ into $J_{\Theta}$ and $I_{\Theta}$, respectively. When these functions are known the integral

$$
\begin{equation*}
Z=\int \zeta \frac{\partial W}{\partial \Omega} d \Omega+\text { function of time } \tag{4}
\end{equation*}
$$

obtained by integrating equation (2), can be evaluated. The integral and the known function $\Omega \rightarrow W$ relate $W$ to $Z$ through the parametric variable $\Omega$. Hence, at each instant of time, the temperature is known at each point of the region $I_{\circledast}$ in the physical plane. Since the solid-liquid interface corresponds to a particuler isotherm this correspondence determines the shape of the frozen region in the physical plane. Thus, once the shapes of the regions $J_{\Theta}$ and $I_{\Theta}$ are known the solution to the problem can be found.

Some important differences between the steady state and transient cases should be noted. For the steady state cases the regions in the $\zeta$ and $W$ planes can be determined directly from the boundary conditions. This is because the uniformity of the heat flux at the solid-liquid interface implies that $|\zeta|$ is constant there. In the transient freezing problem the shapes of the regions $J_{\Theta}$ and $I_{\Theta}$ change with time, however, it is convenient to fix $\Gamma$ so that its shape and size are independent of time. Also, part of the boundary of $L_{\Theta}$ is unknown and must be determined by solving a nonlinear equation. If the region $\Gamma$ is suitably chosen; however, the mapping $\Omega \rightarrow \zeta$
can be represented by a Taylor series with real coefficients which are functions of time only. These coefficients can be determined by substituting this series into the boundary condition (2).

## ANALYSIS FOR FREEZING ON PLATE

The method is best illustrated by considering the situation depicted in figure 1. The cross section of the frozen layer configuration is shown in nondimensional coordinates in figure 3. The nondimensional boundary conditions are all shown on the figure except for the one given by equation (1). The boundary conditions expressed in terms of the complex variables $W$ and $\zeta$ are

$$
\begin{align*}
& \left.\begin{array}{ll}
R e W(z, \ominus)=-1 ; & z \in \overparen{F A B} \\
R e W(z, \ominus)=0 ; & z \in \overparen{E D C}
\end{array}\right\} \\
& \left.\begin{array}{l}
\boldsymbol{g}_{m W}(Z, \Theta)=\text { function of time; } Z \in \overparen{F E} \\
\boldsymbol{g}_{m W}(Z, \ominus)=\text { function of time; } Z \in \overparen{C B}
\end{array}\right\}  \tag{6}\\
& \boldsymbol{f}_{m \zeta}(\mathrm{z}, \theta)=0 \quad\left\{\begin{array}{l}
\mathrm{z} \in \overparen{C B} \\
\mathrm{z} \in \widehat{\mathrm{EF}}
\end{array}\right.  \tag{7}\\
& R_{e} \zeta(z, \ominus)=0 \quad z \in \overparen{E D C}  \tag{8}\\
& 1+R_{e}\left[\frac{d Z_{s}}{d \Theta} \overline{\zeta(z, \theta)}\right]=|\zeta(z, \theta)| \quad z \in \overparen{F A B} \tag{9}
\end{align*}
$$

Equations (5) and (6) show that at each instant of time the region $I_{\Theta}$ in the physical plane maps into the rectangular region $J_{\Theta}$ as indicated in figure 4. The height of the rectangle $J_{\Theta}$ varies with time and must be determined from the solution to the problem. Equations (7) and (8) show that the region $I_{\Theta}$ in the physical plane maps into the region $I_{\Theta}$ in the $\zeta$-plane as shown in figure 5. In the transient case the shape of the curve BAF is unknown and must be determined by applying equation (9). However, for steady state equation (9) becomes $|\zeta|=1$ and this shows that $\mathbb{B A F}$ is then a semicircle.

The region $\Gamma$ in the $\Omega$-plane is chosen to be the semicircular region of unit radius shown in figure 6. Notice that at steady state the mapping $\Omega \rightarrow \zeta$ merely involves multiplication by a negative constant. In the transient situation, however, the mapping function is unknown, but an examination of figures 5 and 6 shows that we may expect this mapping to be continuous on the boundaries of $\Gamma$ since these are no singularities which can occur there. Hence, the mapping function can be expanded in a Taylor series about the origin which can be expected to converge on the boundaries of $\Gamma$. It also follows from figures 5 and 6 that this series must have the form

$$
\begin{equation*}
\zeta(\Omega, \Theta)=-K\left(\sqrt{1-\beta^{2}}\right) \sum_{n=0}^{\infty} \alpha_{n} \Omega^{2 n+1} \tag{10}
\end{equation*}
$$

where the unknown functions of time $\beta$ and $\alpha_{n}$ for $n=0,1,2, \ldots$. are real valued. Flementary mapping techniques can be applied to show that the function which maps $\Gamma$ into $J_{\Theta}$ in the manner indicated in figures 4 and 6 is defined by:

$$
\begin{equation*}
\frac{\partial W}{\partial \Omega}=-\frac{\bar{L}}{K\left(\sqrt{1-\beta^{2}}\right) \sqrt{\left(1+\Omega^{2}\right)^{2}-\left(1-\beta^{2}\right)\left(1-\Omega^{2}\right)^{2}}} \tag{11}
\end{equation*}
$$

Substituting equations (10) and (11) into equation (4) and choosing the origin $0 . ?$ the coordinate syster in the physical plane to be at point D yields after performing the integration

$$
\begin{equation*}
Z(\Omega, \theta)=-\frac{\beta A_{0}-A}{\ln \sqrt{1-\beta^{2}}} \ln \left[\frac{\beta \sqrt{X(\Omega)}+\left(1+\Omega^{2}\right)+\left(1-\beta^{2}\right)\left(1-\Omega^{2}\right)}{2 \sqrt{1-\beta^{2}}}\right]+\sqrt{X(\Omega)} \sum_{n=0}^{\infty} A_{n} 2 n \tag{12}
\end{equation*}
$$

with $X(\Omega)=\left(1+\Omega^{2}\right)^{2}-\left(1-\beta^{2}\right)\left(1-\Omega^{2}\right)^{2}$ and the $A_{n}$ are related to the $\alpha_{n}$ by

$$
\begin{equation*}
\alpha_{n}=\sum_{j=0}^{2}\binom{2}{j}\left[1-(-1)^{j}\left(1-\beta^{2}\right)\right]\left(n+1-\frac{j}{2}\right) A_{n+1-j}+\delta_{n 0}\left(\frac{\beta A_{0}-A}{\ln \sqrt{1-\beta^{2}}}\right) ; n=0,1,2, \ldots \tag{1.3}
\end{equation*}
$$

To determine $\beta$ and the $A_{n}$ (and bence, the $\alpha_{n}$ ) as functions of time, $\in q u a-$ tions (13), (12), and (10) are inserted into the boundary condition (9). Since $\Omega=e^{i \omega}(0 \leq \omega \leq \pi)$ ic $\Omega \in \widehat{F A B}$ the resulting expression involves sines and cosines of $\omega$. To eliminate the $\omega$ dependence of this expression it is multiplied through by $\cos (2 p \omega)$ for $p=0,1,2$, . . (the restriction, this subset of the complete set of sines and cosines is dict 'ed by symmetry requirements) and integrated between $\omega=0$ and $\pi / 2$. Upol per forming these operations we obtain the following infinite set of firsu order ordinary differential equations which determine $\beta$ and the $A_{n}$ as functions of time.

$$
\begin{gather*}
\frac{d \beta}{d \Theta}\left[\sum_{k=0}^{\infty} \alpha_{k}\left(\frac{M}{1-\beta^{2}} J_{0, k, p}^{(1)}+\frac{1}{\beta} \sum_{n=0}^{\infty} A_{n} J_{n, k, p}^{(2)}\right)\right]+\sum_{n=0}^{\infty} \frac{d A_{n}}{d \Theta} \sum_{k=0}^{\infty} a_{k} J_{n, k, p}^{(3)} \\
=-\pi\left(1+\delta_{p 0}\right) \sum_{n=0}^{\infty} r_{n} r_{n+p}+\frac{2 \pi \delta_{p 0}}{K\left(\sqrt{1-\beta^{2}}\right)} ; p=0,1,2, \ldots \tag{14}
\end{gather*}
$$

where

$$
\left.\begin{array}{l}
\mathrm{H}_{\mathrm{k}, \mathrm{p}}^{(0)}=\frac{2 \beta^{2}}{\ln \sqrt{1-\beta^{2}}}\left[\frac{\mathrm{~K}_{\mathrm{k}+\mathrm{p}}}{2(k+p)+1}+\frac{\mathrm{K}_{\mathrm{k}-\mathrm{p}}}{2(\mathrm{k-p}+1}\right] \\
\mathrm{H}_{\mathrm{k}, \mathrm{p}}^{(1)}=\mathrm{K}_{\mathrm{k}+\mathrm{p}}+\mathrm{K}_{\mathrm{k}-\mathrm{p}}
\end{array}\right\} \quad \mathrm{p}=0,1,2, \ldots .
$$

and

$$
J_{n, k, p}^{(r)}=\sum_{j=0}^{\min [2, r]}\binom{2-\delta_{r 1}}{j}(-1)^{j}\left[(-1)^{r j}-\left(1-\beta^{2}\right)\right] H\left(\begin{array}{l}
1) \\
n+j-k-1), p
\end{array}+\delta_{n 0^{H} k, p}^{(0)}\right.
$$

$$
x^{x}=1,2,3 \text { and } n, k, p=0,1,2, \ldots
$$

The initial values of $\beta$ and $A_{n}$ for these differential equations are chosen so that the desired initial configuration of the frozen region is given by equation (12).

It is not hard to show that the heat flow through the frozen region can be computed from

$$
\begin{equation*}
\overline{2 k\left(t_{f}\right.} \frac{Q}{\left.-t_{w}\right)}=\frac{K(\beta)}{K \sqrt{1-\beta^{2}}} \tag{15}
\end{equation*}
$$

snce $\beta$ is known. The shape of the frozen region can be computed from equation (12) with $\Omega=e^{i \omega}$.

## RESULTS FOR STEADY STATE

The results for steady state can be obtained as a special case of the preceding analysis by letting the time dependent coefficients $A_{n}$ be zero and letting $\beta$ be independent of time. In this case the shape of the solidliquid interface of the frozen layer is given parametrically by

$$
\begin{align*}
& X_{S}^{S S}=-\frac{A}{\ln \sqrt{1-\beta^{2}}} \ln \left(\frac{\beta \cos \omega+\sqrt{1-\beta^{2} \sin ^{2} \omega}}{\sqrt{1-\beta^{2}}}\right) \\
& Y_{S}^{S S}=-\frac{A}{\ln \sqrt{1-\beta^{2}}}\left\{\omega+\tan ^{-1}\left[\frac{-\left(1-\beta^{2}\right) \sin \omega}{\beta \sqrt{1-\beta^{2} \sin ^{2} \omega}+\cos \omega}\right]\right\} \leq \omega \leq \pi / 2  \tag{16}\\
& \left\{0 \leq \pi / 2 \leq \tan ^{-1} \leq 0\right.
\end{align*}
$$

The boundery condition on the solid-liquid surface now determines $\beta$ in terms of the physical quantity A. Thus,
$A=-\frac{\ln \sqrt{1-\beta^{¿}}}{\beta K\left(\sqrt{1-\beta^{2}}\right)}$
The heat flow through the frozen region is still given by equation (15). For a given $A$ as determined by the imposed temperatures and heat transfer coefficient, $\beta$ can be found from equation (17). This value of $\beta$ can then be used in equation (16) to compute the shape of the frozen region and in equaiion (15) to compute the heat flow through the frozen region.

An analysis similar to the one discussed above shows that at steady state in
the case of freezing inside a rectangular duct the shape of the frozen region is given parametrically by
$\left.\begin{array}{l}\left.\frac{X_{B}^{S S}}{B}=\frac{A}{B}-\frac{\sqrt{\frac{2}{d+c}} F\left[s n^{-1} \sqrt{\frac{(d+c)(1+\xi)}{(d+1)(c+\xi)}}, \sqrt{\frac{d+I}{d+c}}\right]}{I(d, c)}\right] \\ \frac{Y_{B}^{S S}}{B}=1-\frac{\sqrt{\frac{2}{d+c}} F\left[\sin ^{-1} \sqrt{\frac{(d+c)(1-\xi)}{(1+c)(d-\xi)}}, \sqrt{\frac{c+1}{d+c}}\right]}{I(d, c)}\end{array}\right\} ;-1<\xi<1$
The constants $c$ and $d$ are given in terms of the physical parameters of the problem by

$$
\begin{aligned}
& \frac{A}{B}=\frac{I(c, d)}{I(d, c)}=\frac{a}{b} \\
& \frac{1}{B}=\frac{\frac{2}{\sqrt{(c+1)(d+1)}} K\left[\sqrt{\frac{(c-1)(d-1)}{(c+1)(d+1)}}\right]}{I(d, c)}=\frac{k}{h b} \frac{t_{f}-t_{w}}{t_{l}-t_{f}}
\end{aligned}
$$

The heat flow through the frozen region is given by

$$
\frac{Q}{4 K\left(t_{f}-t_{W}\right)}=\frac{K\left[\sqrt{\left(c \frac{2(c+d)}{(c+1)(d+1)}\right.}\right]}{K\left[\sqrt{\frac{(c-1)(d-1)}{(c+1)(d+1)}}\right]}
$$

## QUASI-STEADY SOLUUTIONS

In most cases a good approximation to the full transient solution discussed above can be obtained by setting all the $A_{n}$ 's equal to zero and letting $\beta$ be the only unknown function of time. This approximation amounts to assuming that the heat flux is uniform over the solid liquid interface. In this case, the boundary condition on the solid-liquid frozen layer surface implies that $\beta$ is given as a function of time by
$\frac{\pi}{2 A^{2}} \theta=\int_{\beta_{\text {initial }}}^{\beta} \frac{k}{1-\mathrm{k}^{2}} \frac{\mathrm{~K}\left(\sqrt{1-\mathrm{k}^{2}}\right)}{\left(\ln \sqrt{1-\mathrm{k}^{2}}\right)^{2}}\left[\frac{E(k) \ln \sqrt{1-\mathrm{k}^{2}}+\mathrm{k}^{2} \mathrm{~K}(\mathrm{k})}{\operatorname{kAK}\left(\sqrt{1-\mathrm{k}^{2}}\right)+\ln \sqrt{1-\mathrm{k}^{2}}}\right] d \mathrm{k}$
where $\beta_{\text {initial }}$ is the value of $\beta$ at $\Theta=0$. This approximation to the solution requires that the frozen region pass through a succession of steady states during its transient growth. Thus, the initial configuration must be chosen to be a particular steady stare frozen region shape. The value of $\beta_{\text {initial }}$ is the value of $\beta$ determined from the steady state analysis which
gives the desired initial steady state shape. Setting $\beta_{\text {initial }}=1$ corresponds to starting the transient when there is no frozen layer on the plate.

## RESULIS AND DISCUSSION

In all the irll transient solutions which were carried oit the initial configuration of the frozen region was taken to be a steady state configuration, hence, the initial conditions on the $A_{n}$ and $\beta$ were taken to be $A_{n}=0$ and $\beta=\beta_{\text {initial }}$ where $\beta_{\text {initial }}$ is determined from the steady state analysis in the same way as for the approximate solution discussed above.

A typical set of transient growth curves for the frozen lays forming on a flat plate are shown in figure 7. The results give a quailitative idea of the rate at which solidification occurs. The rate is most rapid at early times when the frozen region has the least thickness, and hence, che least resistance to heat flowing through it. As the frozen region becomes large compared with the width of the plate its shape becomes circular tending toward the axisymmetric solution where the heat removal is through a line sink at the center of the solidified region.

Only the steady state case was considered for freezing inside a rectangular duct. A typical set of steady state contours of the frozen region are shown in figure 8. The curves on this plot are drawn for various values of the controllable physical parameter $B=(h b / k)\left[\left(t_{2}-t_{f}\right) /\left(t_{f}-t_{w}\right)\right]$. For thin layers $B$ is large and the layer is of constant thickness except close to the corner. As $B$ is decreased (this corresponds to increased cooling) to a value of about 2.5 the frozen layer thickness increases fairly uniformly around the duct. Then as B is decreased by a very small amount, the thickness along the short side increases substantially while tinat of the long side remains almost constant. For thick frozen regions the interface approaches a circular shape.

One of the interesting aspects of the profiles in figure 8 is that there is a minimum value of $B$ equal to about 2 . This phenomena occurs for ducts of all aspect ratios. For smailer values of B (i.e., larger cooling) there are no steady state solutions and the liquid in the duct would freeze completely.

The fact that there is a minimum value of $B$ leads to the most interesting feature of figure 8. For each value of $B$ above the minimum there are mathematically two possible frozen region configurations. It can be shown, however, that the thicker regions are unstable to small disturbances and hence, will not occur physically.


- $\dagger!+1=M$ 'aueld le! !



Figure 5. - Temperature derivative plane, $\zeta=\left[-\frac{\partial T}{\partial X}+i \frac{\partial T}{\partial Y}\right]^{-1}$


Figure 7. - Transient solidification starting from an initial layer; $\beta_{\text {initial }}=0.995, A=0.2$.


Figure 6. - Intermediate $\Omega$-plane.


Figure 8. - Steady-state frozen layer profiles; duct aspect ratio, $a / b=3$.

