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LINEAR AND ANGULAR VIBRATION MEASUREMENT OF V/STOL AIRCRAFT

FINAL TECHNICAL REPORT CONTRACT NO. NAS 12-2028
VOLUME II OF II

Hamilton Standard DIVISION OF UNITED AIRCRAFT CORPORATION

NASA

LINEAR AND ANGULAR VIBRATION MEASUREMENT OF V/STOL AIRCRAFT

VOLUME II OF II

APRIL 1970

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NASA/ERC

FINAL TECHNICAL REPORT
Contract No. NAS 12-2028

ELECTRONICS RESEARCH CENTER
NATIONAL AERONAUTICS AND SPACE ADMINISTRATION

Hamilton Standard DIVISION OF UNITED AIRCRAFT CORPORATION

1.0 INTRODUCTION

A description of the hardware and summary of the total effort on this program is presented in Volume I. This volume describes the detail involved in obtaining the results presented in the first volume. Test descriptions, test results, raw field data and other voluminous details are given here. Figures 1-1 through 1-4 show the environmental test equipment used in the following section.

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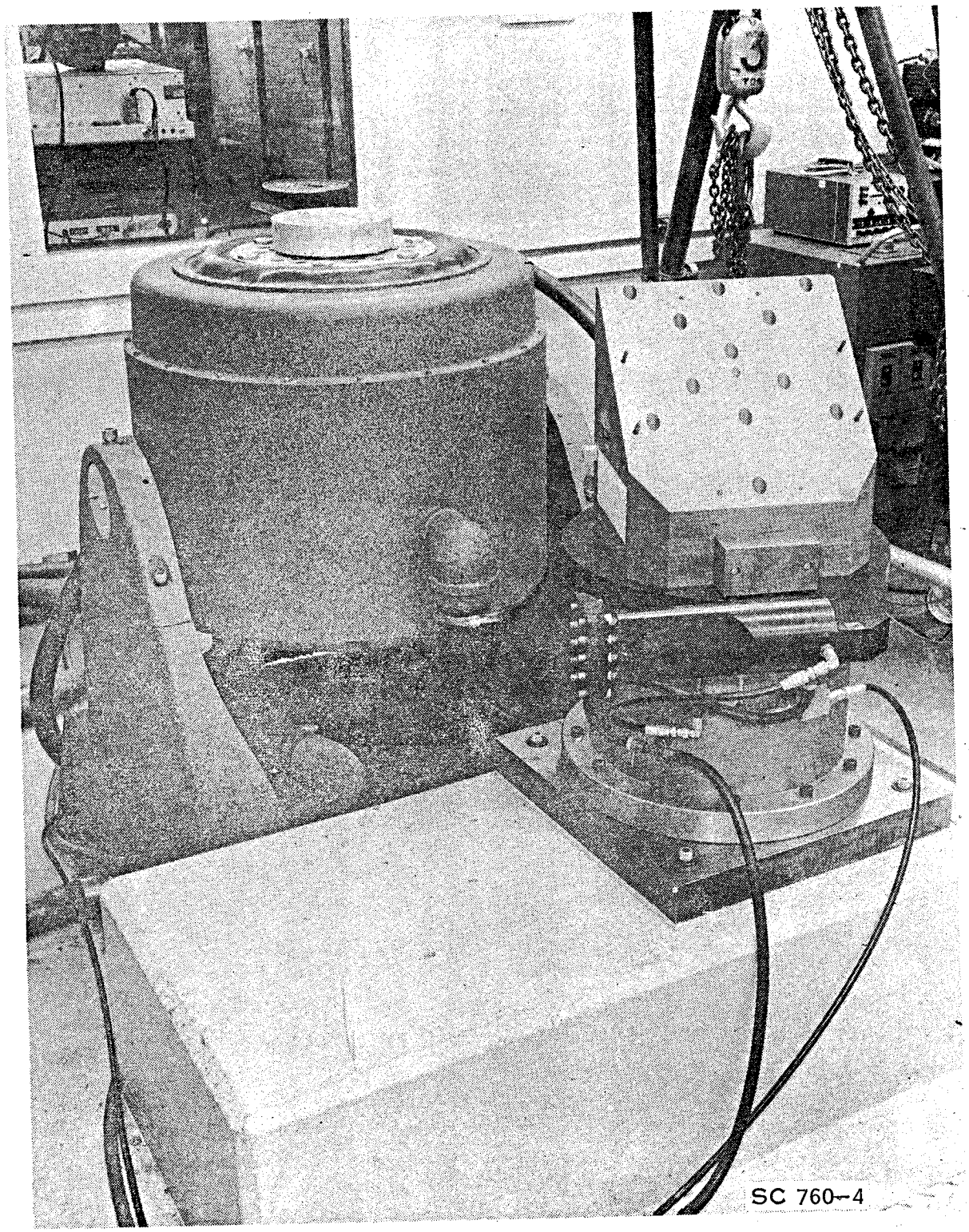


FIGURE 1.1. VERTICAL SHAKER

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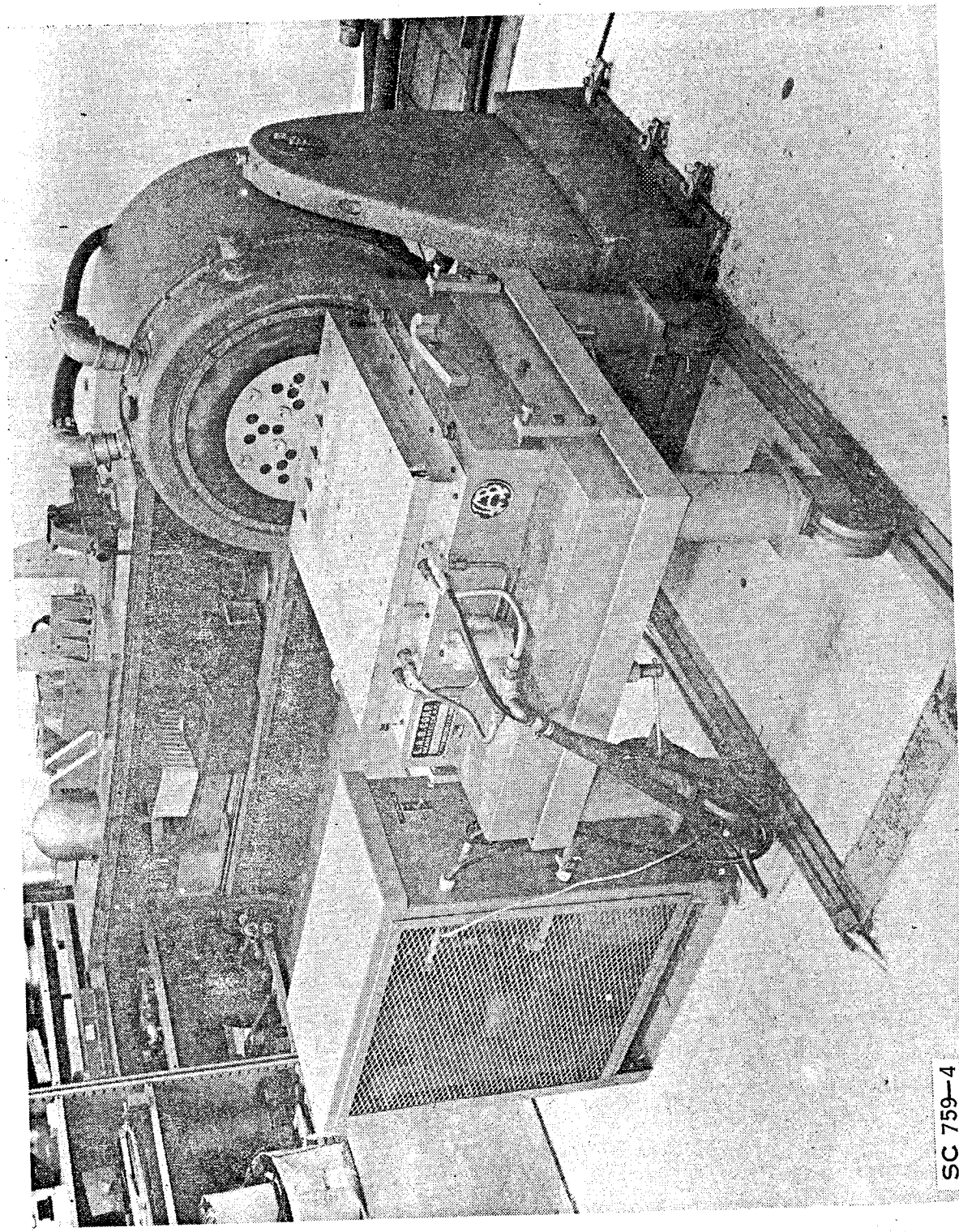


FIGURE 1.2. SLIP TABLE

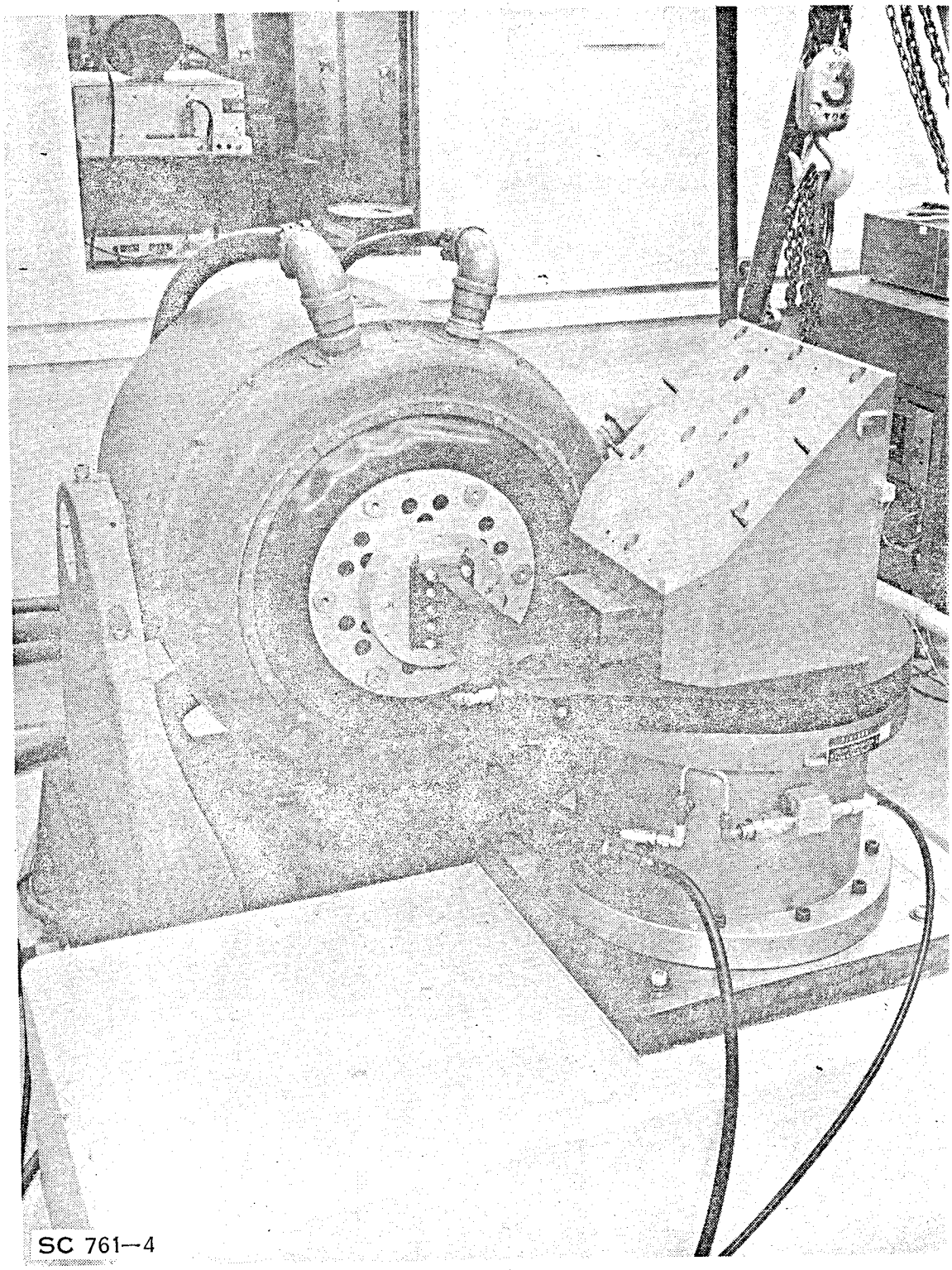


FIGURE 1.3. TEAM TABLE

Hamilton Standard DIVISION OF UNITED AIRCRAFT CORPORATION

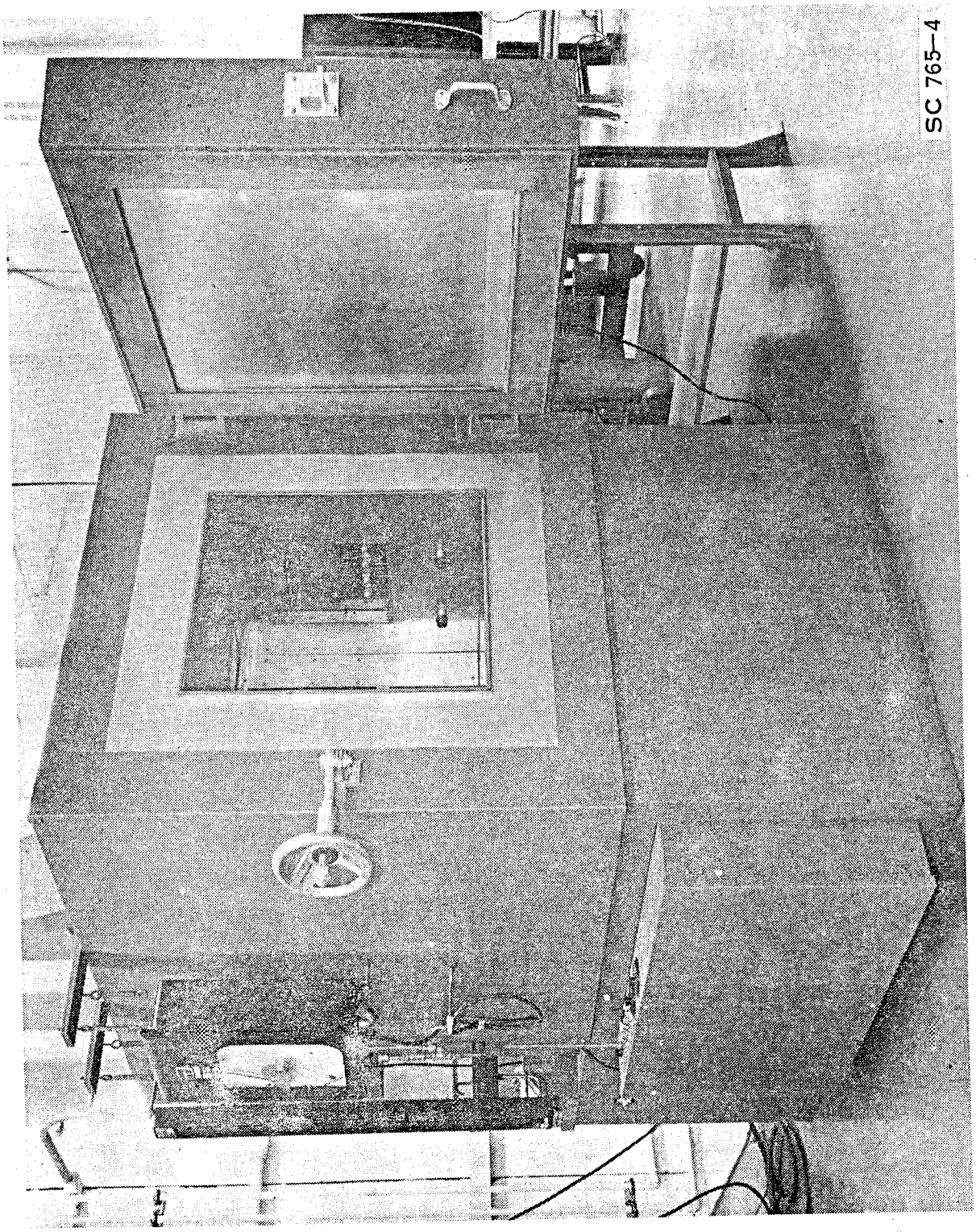


FIGURE 1.4. TEMPERATURE/ALTITUDE CHAMBER

Hamilton Standard DIVISION OF UNITED AIRCRAFT CORPORATION UA®

2.0 SYSTEM TEST

2.1 Environmental Testing

2.1.1 Vibration

The vibration environments applied to each flight component (i.e., sensor block, electronics, and tape recorder) were specified by MIL-STD-810B. The following paragraphs were the ones selected for testing.

Method 514, Paragraph 4.1, Proc. I, Part 1, Resonance Search
Method 514, Paragraph 4.2, Proc. II, Part 3, Random

2.1.1.1 Sensor Block

2.1.1.1.1 X AXIS

The test setup for the resonance search is shown in Figure 2.1-1. Cyrstal accelerometers, indicated by numbers in the figure, were attached to the block to observe the resonances. A 1 g input was applied from 10 to 2000 Hz as indicated by Figure 2.1-2. Crystals 1, 3, 4, 5, and 7 were parallel to the input at various locations on the block. The outputs from these crystals are shown in Figures 2.1-3 through 2.1-7. Crystal 2 was mounted in the block's Z direction, and its output is shown in Figure 2.1-8. The level indicated is close to the threshold of the device.

Random vibration was done by applying the input shown in Figure 2.1-9 to the block. The input to the package was applied for 30 minutes. Before, at random intervals during, and after the test data were recorded on a strip chart. No evidence of drop-out or malfunction occurred.

2.1.1.1.2 Y AXIS

The test setup for the resonance search on the Y axis of the sensor block is shown in Figure 2.1-1. The input axes of the crystal monitor accelerometers are shown. A 1 g input from 10 to 2000 Hz was applied to the block and is indicated in Figure 2.1-10. Crystals 1, 3, and 4 were aligned with their input axes parallel to the input applied to the shaker; their output is shown in Figures 2.1-11 through 2.1-13. Crystal number 2 was mounted in the Z direction of the sensor block. Its output is given in Figure 2.1-14. Cyrstal number 7 is parallel to the X direction of the block, and its output is given in Figure 2.1-15.

The random input to the Y axis of the sensor block is shown in Figure 2.1-16. The setup is the same as indicated in Figure 2.1-1; however, the crystal outputs were not recorded. The output from the sensor block was recorded randomly during the 30 minute shake. No indications of malfunction appeared.

2.1.1.1.3 Z AXIS

The test setup for the Z axis environmental vibration of the sensor block is shown in Figure 2.1-17. The input level of 1 g from 10 to 2000 Hz was applied and recorded as indicated in Figure 2.1-18. Crystal accelerometers number 1, 2, and 3 were parallel to the input of the shaker (along the Z axis of the block), and their outputs are presented in Figures 2.1-19 through 2.1-21. Crystals number 4 and 5 were parallel to the Y axis of the sensor block. Their outputs are presented in Figures 2.1-22 and 2.1-23. The output from crystal number 7 is presented in Figure 2.1-24. This crystal was aligned with its input axis parallel to the X axis of the sensor block.

The input for the Z axis random vibration is shown in Figure 2.1-25. The setup is as shown in Figure 2.1-17, but the crystal outputs on the block were not recorded. The limits of the vibration input, per MIL-STD-810B, are indicated. Data from the sensor block were recorded randomly during the 30 minutes of input, and no indication of failure was noted.

2.1.1.2 Electronics Unit

2.1.1.2.1 X AXIS

The test setup is shown in Figure 2.1-17. A 2 g input, shown in Figure 2.1-26, was applied to the unit. Crystal accelerometers 1, 2, 3, and 7 were aligned with their input axes parallel to the electronics unit's X axis. The output is shown in Figures 2.1-27 through 2.1-30. The cross axis measurements are given by Figure 2.1-31, crystal number 4 in the Y direction, and Figure 2.1-32, crystal number 5 in the Z direction.

Random vibration was applied for 30 minutes at the level indicated in Figure 2.1-33. Output through the electronics was sampled randomly throughout this period and recorded on a strip chart. No indication of failure occurred.

2.1.1.2.2 Y AXIS

The test setup is shown in Figure 2.1-34. An input level of 2 g's, Figure 2.1-35, was applied to the unit. The crystals numbered 1, 2, 3, and 7 were parallel to the shaker input, and their output is presented in Figures 2.1-36 through 2.1-39. Crystals 4 and 5 were used to measure the cross axis response. The output from number 4 (X axis) is shown in Figure 2.1-40 and number 5 (Z axis) in Figure 2.1-41.

The random vibration, as before, was run for 30 minutes. Signals from the electronics unit were randomly sampled and recorded on a strip chart. No failures occurred. The applied vibration is given in Figure 2.1-42. This time the outputs of the crystals were recorded and are presented in Figures 2.1-43 through 2.1-48.

2.1.1.2.3 Z AXIS

The test setup is shown in Figure 2.1-34. During the resonance search, all of the crystal accelerometer charge amplifiers, except numbers 1 and 4, failed. Therefore, only these two channels were obtained and are presented in Figure 2.1-49. Channel 1 is the control, showing the 2 g input level.

For the random vibration, the setup was the same; however, the charge amplifiers were repaired and all the crystal outputs recorded. The input level is shown in Figure 2.1-50, and the crystal outputs are given in Figures 2.1-51 through 2.1-56.

2.1.1.3 Tape Recorder

2.1.1.3.1 X AXIS

The test setup for the X axis tape recorder vibration is given in Figure 2.1-57. The applied sinusoidal vibration environment called out in 810B is given in Figure 2.1-58. The output from crystal number 7, mounted on the recorder as monitor, is given in Figure 2.1-59. During the sweep, the tape recorder was operating; and at various frequencies, the output of the X Donner channel was played back. Table 2.1-1 presents the results.

Due to the high peak exhibited in Figure 2.1-59, a 1 g sine sweep was run as a check. The applied sweep is shown in Figure 2.1-60, and the monitor crystal output is presented in Figure 2.1-61.

2.1.1.3.2 Y AXIS

The test setup is shown in Figure 2.1-57. The test was exactly the same as the X axis. The input is presented in Figure 2.1-62, and the monitor output is presented in Figure 2.1-63. The X Donner channel playback is shown in Table 2.1-1.

2.1.1.3.3 Z AXIS

Again, the setup for the Z axis test is presented in Figure 2.1-57. The input to the recorder and the crystal monitor output are presented in Figures 2.1-64 and 2.1-65. Table 2.1-1 shows the X Donner signals as played back.

2.1.2 Temperature-Altitude

The test setup is shown in Figure 2.1-66. The test was run according to MIL-STD-810B, Method 500, Procedure II. Prior to the start of the test, all electrical outputs from the panel on the electronics unit and the signals from each channel of the breakout box were measured for reference. During the testing, these same measurements were randomly sampled. No malfunctions occurred.

The original altitude was set at 150,000 feet. All of the measurements are shown in Table 2.1-2. It became apparent that the chamber ambient temperature would not reach the required -40°F in a reasonable time period. Therefore, the altitude was lowered, as indicated, to 51,000 feet. The temperature then started to decrease until we reached the -25°F threshold of the temperature recorder. No other recording equipment was available, as the test was being run after normal working hours. Since the test had been run for many hours before the limitation of the recorder was noted, and the schedule and budget would not allow time for retest, it was decided to continue instead of aborting.

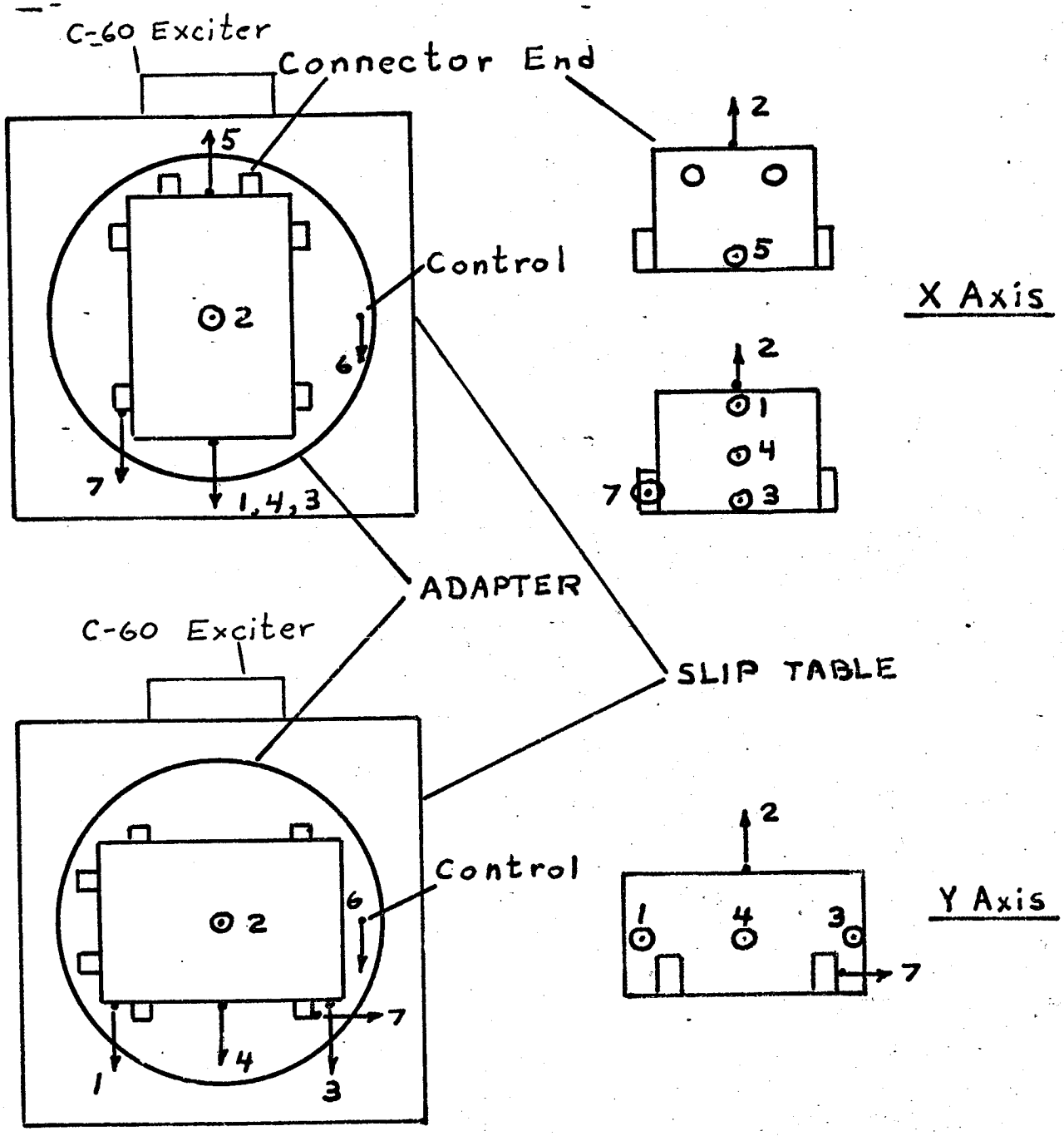


Figure 2.1-1

Test set up for the X and Y axes environmental vibration of the sensor block.

POWER SPECTRAL DENSITY PLOT SHEET

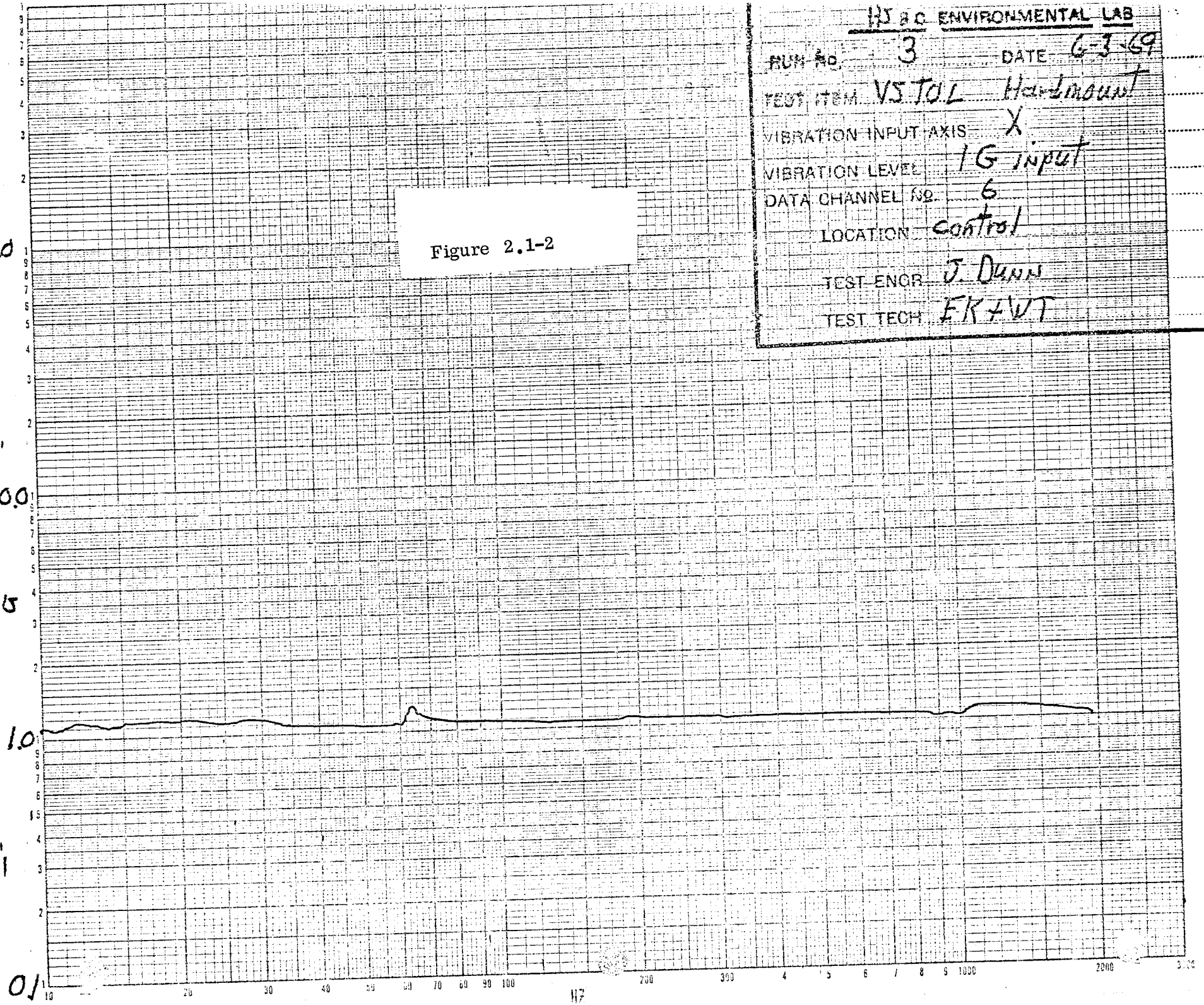


Figure 2.1-2

HJ & C ENVIRONMENTAL LAB

RUN No. 3 DATE 6-3-69

TEST ITEM VSTOL Hardmount

VIBRATION INPUT AXIS X

VIBRATION LEVEL 1G Input

DATA CHANNEL No. 6

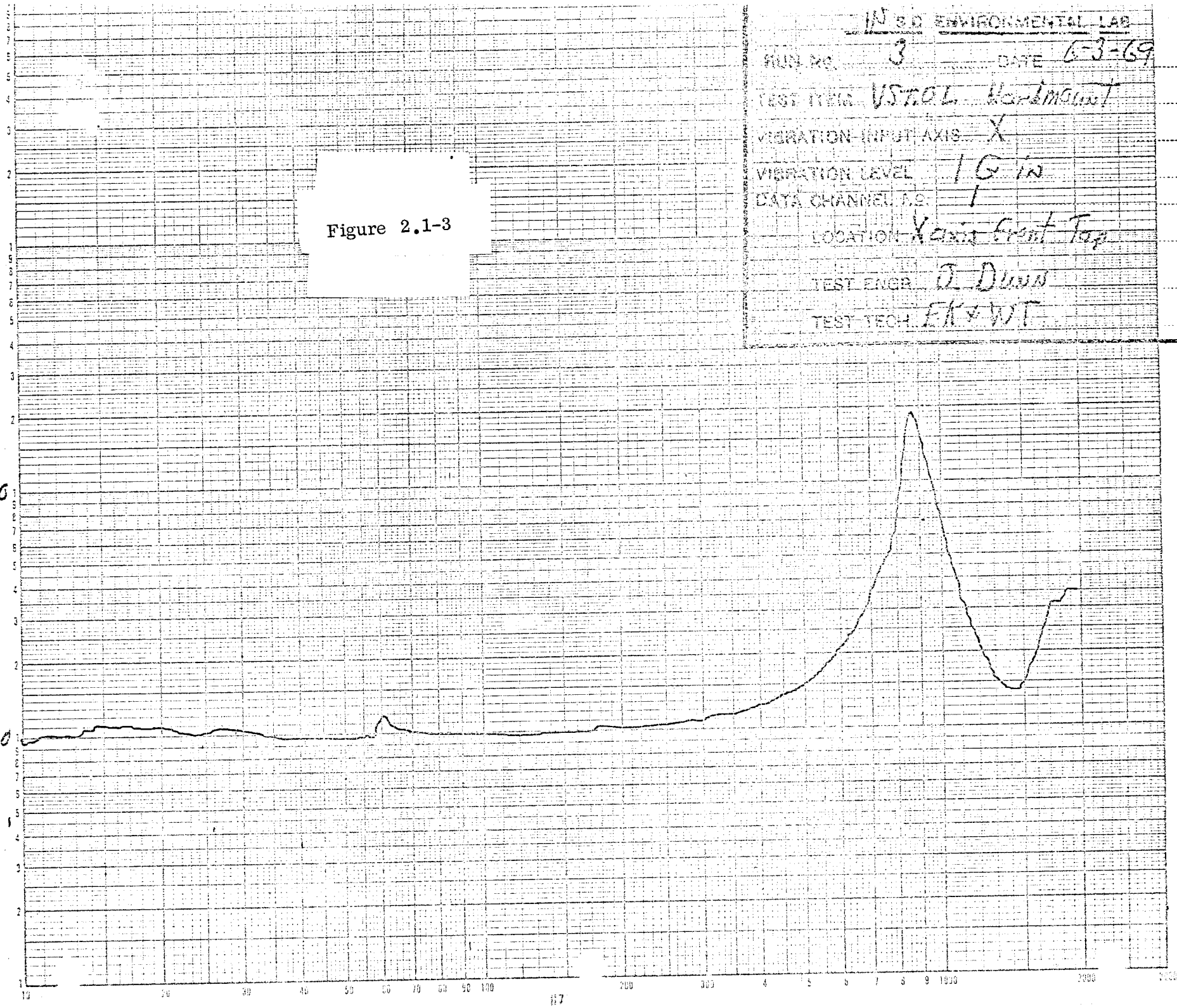
LOCATION Control

TEST ENGR. J. Dunn

TEST TECH. FR+VT

PRINTED IN U.S.A.

Figure 2.1-3



PRINTED IN U.S.A.

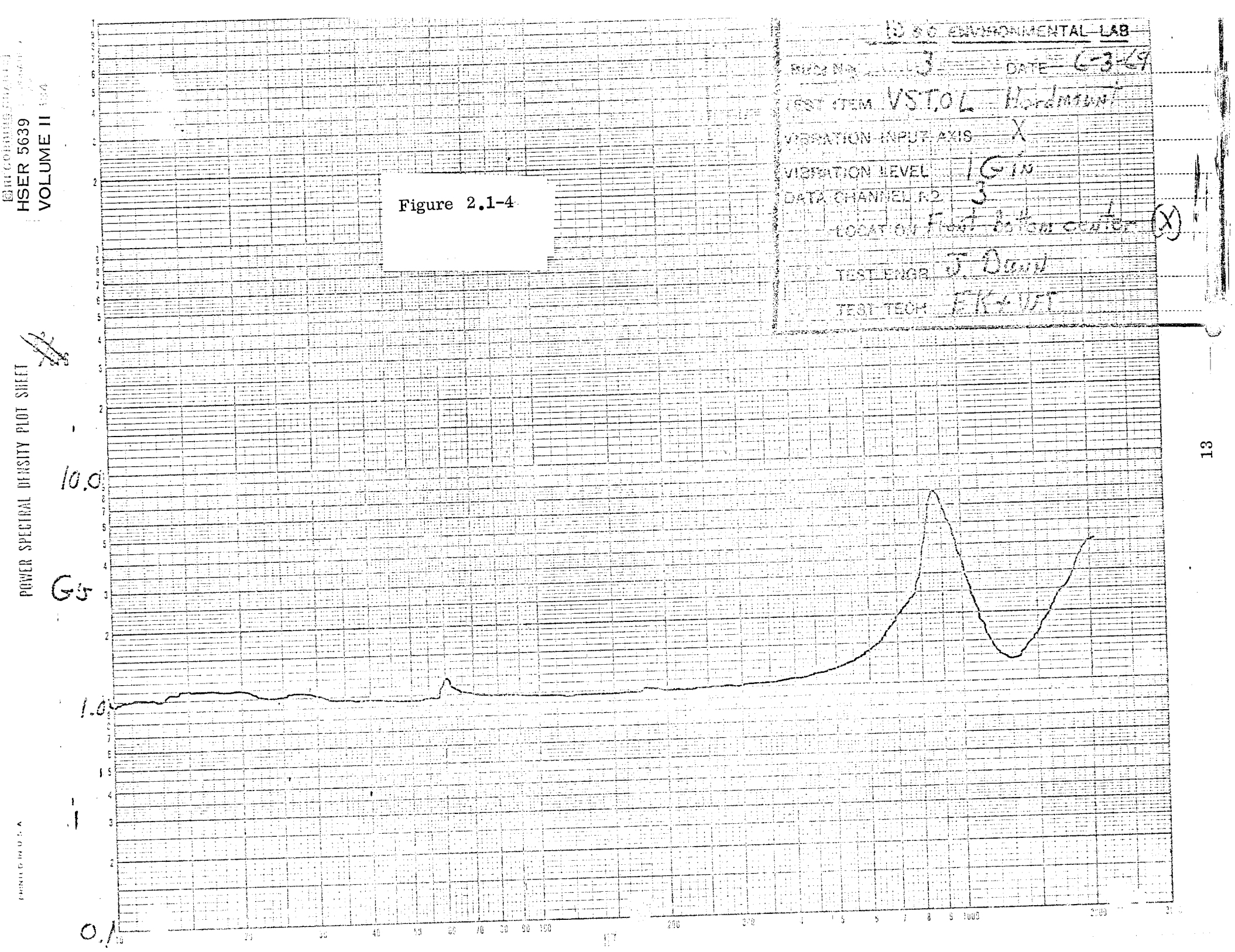

LOCKHEED ENVIRONMENTAL LAB
DATE 6-3-69
TEST ITEM VSTOL Hardmount
VIBRATION INPUT AXIS X
VIBRATION LEVEL 1G IN
DATA CHANNEL NO. 3
LOCATION Front bottom center (X)
TEST ENGR J. Davi
TEST TECH E.K. Vet
POWER SPECTRAL DENSITY PLOT SHEET
G²/CPS
10.0
1.0
0.1

Figure 2.1-4

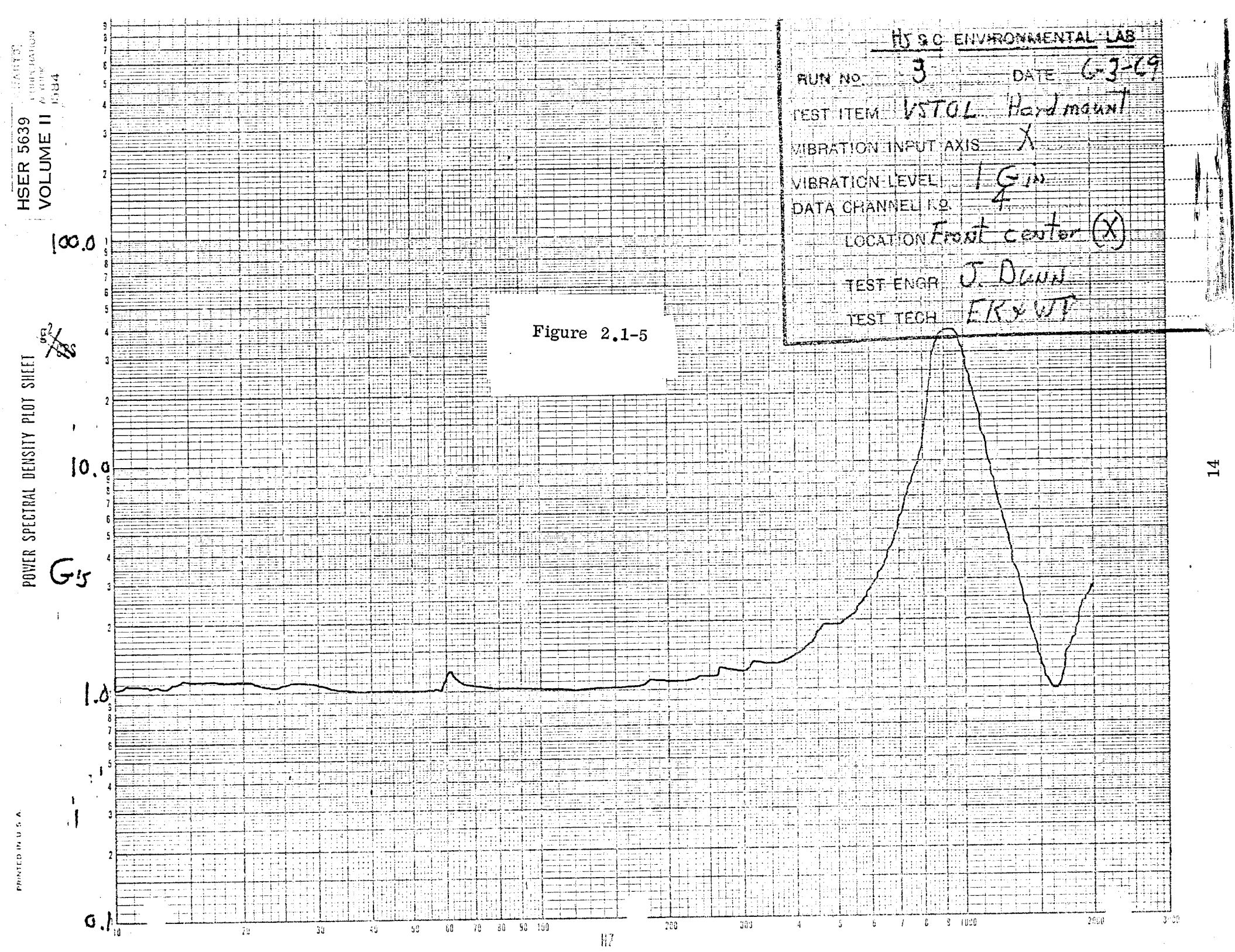


Figure 2.1-5

PRINTED IN U.S.A.

POWER SPECTRAL DENSITY PLOT SHEET

HSC ENVIRONMENTAL LAB

RUN NO. 3 DATE 6-3-69

TEST ITEM VSTOL Hardmount

VIBRATION INPUT AXIS X

VIBRATION LEVEL 1G r.m.s.

DATA CHANNEL NO. 5

LOCATION Rear, Center bottom (X)

TEST ENGR. J. Dunn

TEST TECH. K. Kawi

Figure 2.1-6

100.0

10.0

1.0

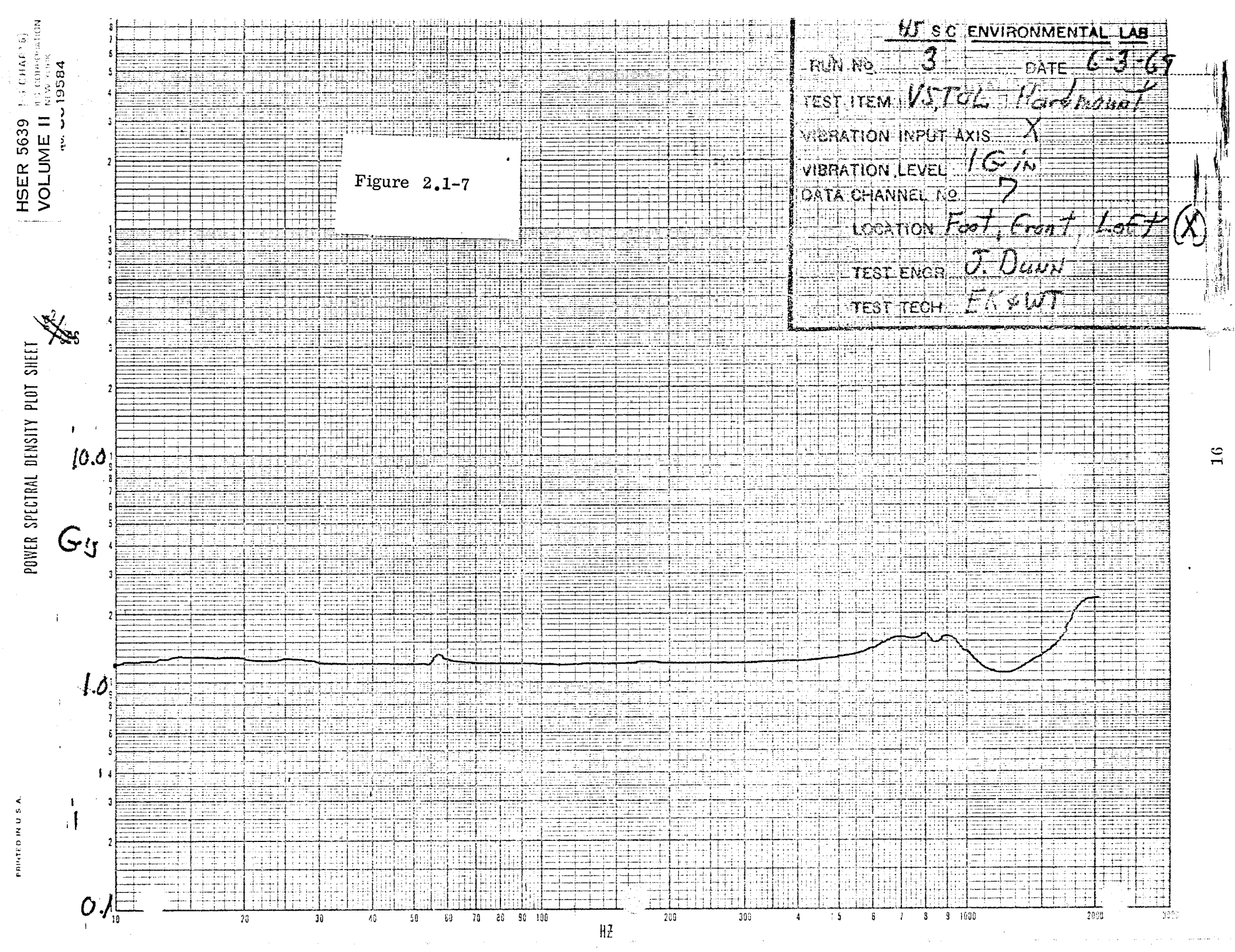
0.1

G^2

HZ

PRINTED IN U.S.A.

Figure 2.1-7



PRINTED IN U.S.A.

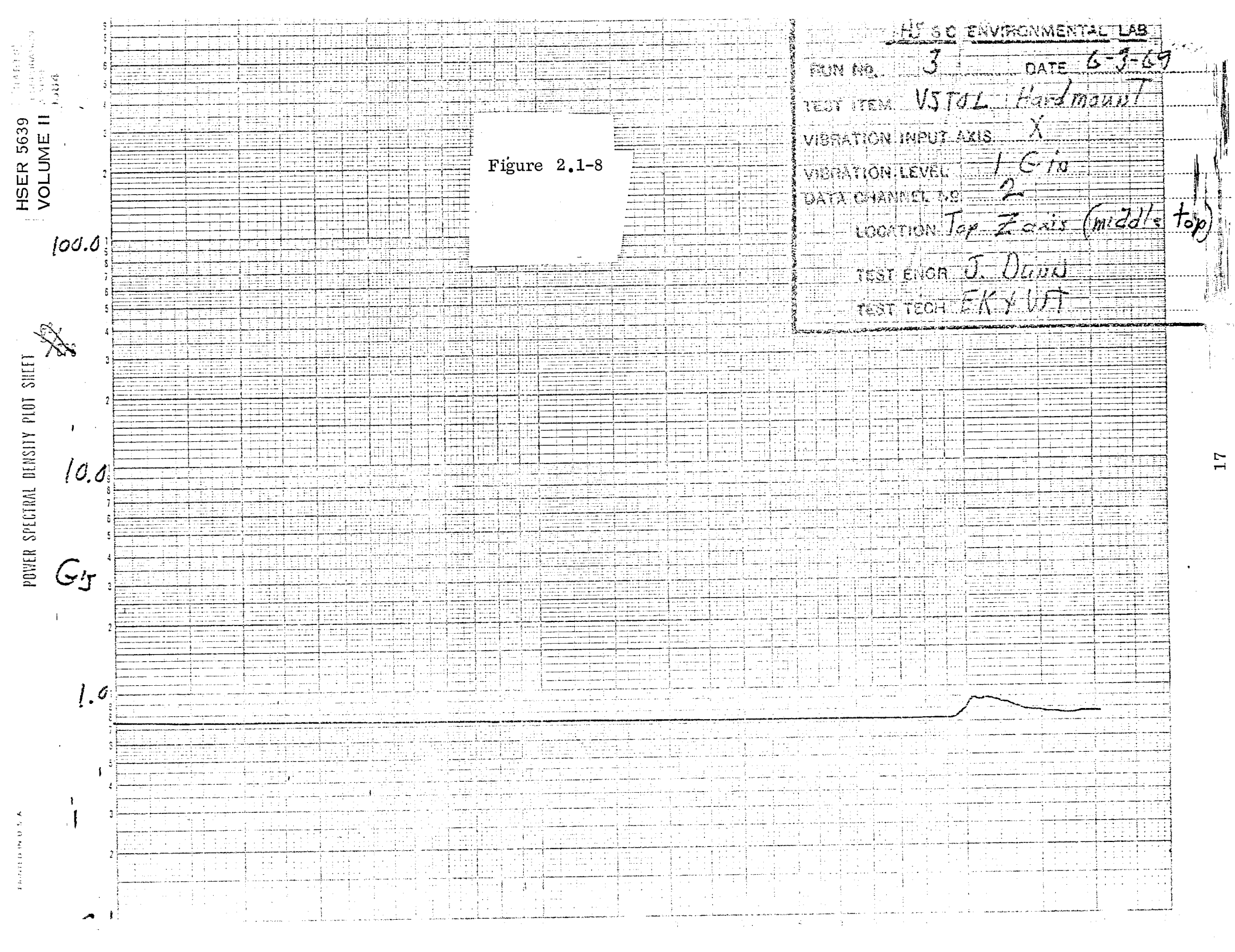

HS SC ENVIRONMENTAL LAB
RUN NO. 3
DATE 6-3-69
TEST ITEM VSTOL Hardmount
VIBRATION INPUT AXIS X
VIBRATION LEVEL 1 G to
DATA CHANNEL NO 2
LOCATION Top Z axis (middle top)
TEST ENGR J. Dodd
TEST TECH EKY WT
POWER SPECTRAL DENSITY PLOT SHEET
100.0
10.0
G²
1.0

Figure 2.1-8

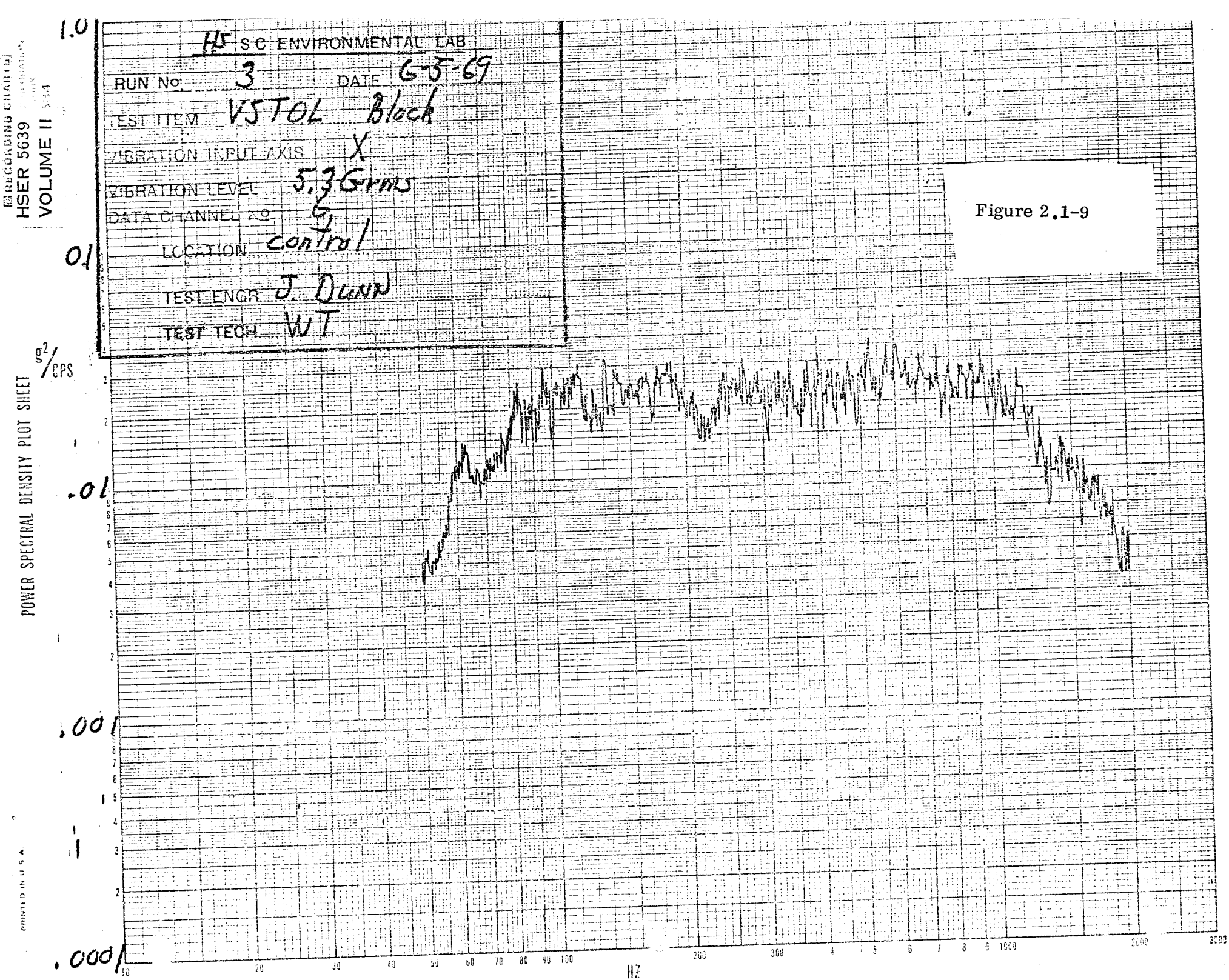

HS S-C ENVIRONMENTAL LAB
RUN No. 3
DATE 6-3-69
TEST ITEM V5TOL Block
VIBRATION INPUT AXIS X
VIBRATION LEVEL 5.3 Grms
DATA CHANNEL No. 6
LOCATION Control
TEST ENGR J. Dunn
TEST TECH WT
POWER SPECTRAL DENSITY PLOT SHEET
g²/CPS
1.0
.01
.001
.0001
10
20
30
40
50
60
70
80
90
100
200
300
400
500
600
700
800
900
1000
2000
3000
HZ

Figure 2.1-9

HJSC ENVIRONMENTAL LAB

RUN No. 2 DATE 6-3-69

TEST ITEM VSTOL Hard mount

VIBRATION INPUT AXIS Y

VIBRATION LEVEL 1G input

DATA CHANNEL No. 6

LOCATION control

TEST ENGR D. Dunn

TEST TECH ERKWT

Figure 2.1-10

POWER SPECTRAL DENSITY PLOT SHEET

G's

10.0

1.0

0.1

10 20 30 40 50 60 70 80 90 100 200 300 4 5 6 7 8 9 1000 2000 3000

H7

PRINTED IN U.S.A.

HUNTSVILLE ENVIRONMENTAL LAB

RUN NO. 2 DATE 6-3-69

TEST ITEM V5TOL Hardmount

VIBRATION INPUT AXIS Y

VIBRATION LEVEL 1G input

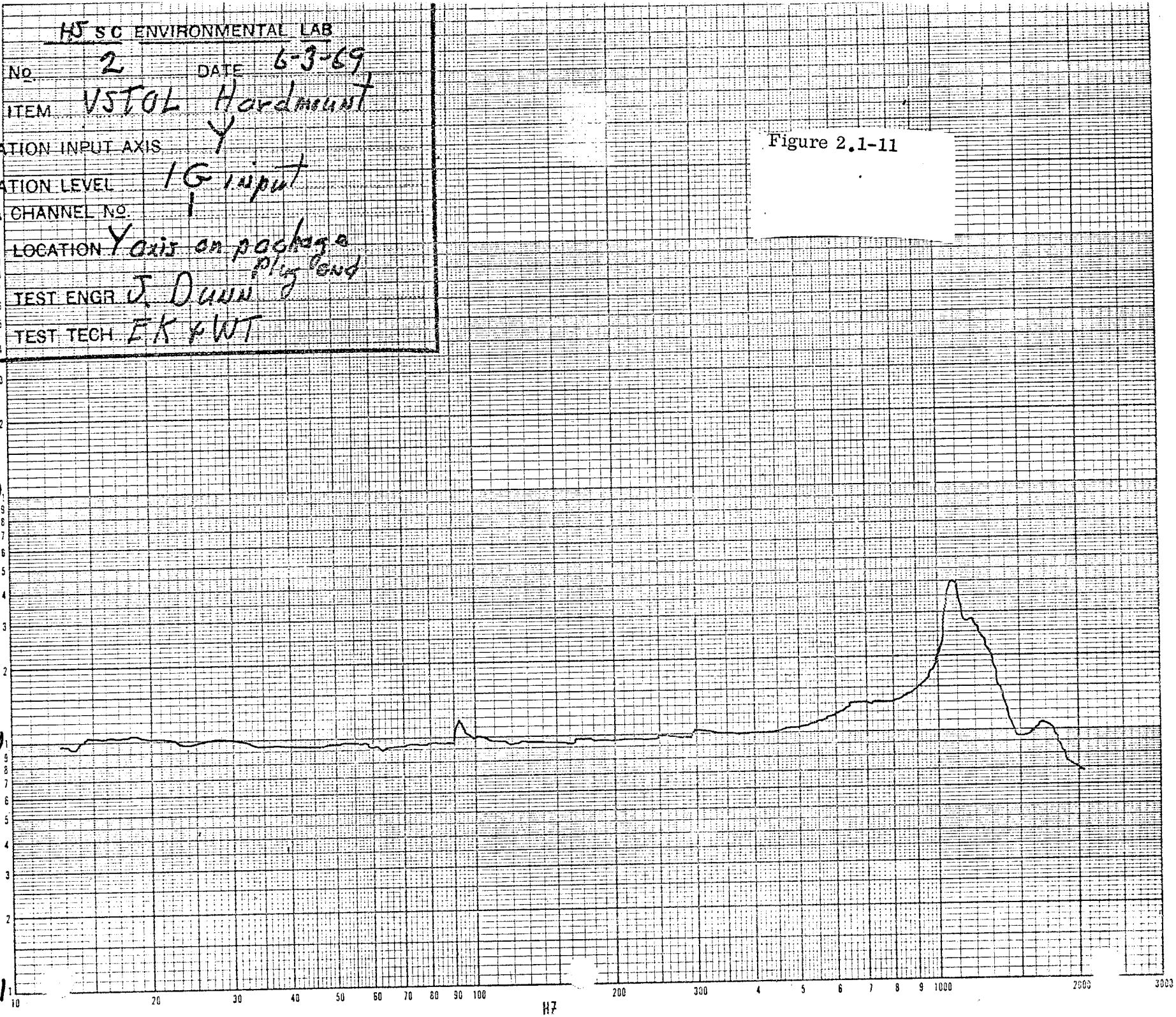
DATA CHANNEL NO. 1

LOCATION Y axis on package plug end

TEST ENGR J. Dunn

TEST TECH EK & WT

Figure 2.1-11



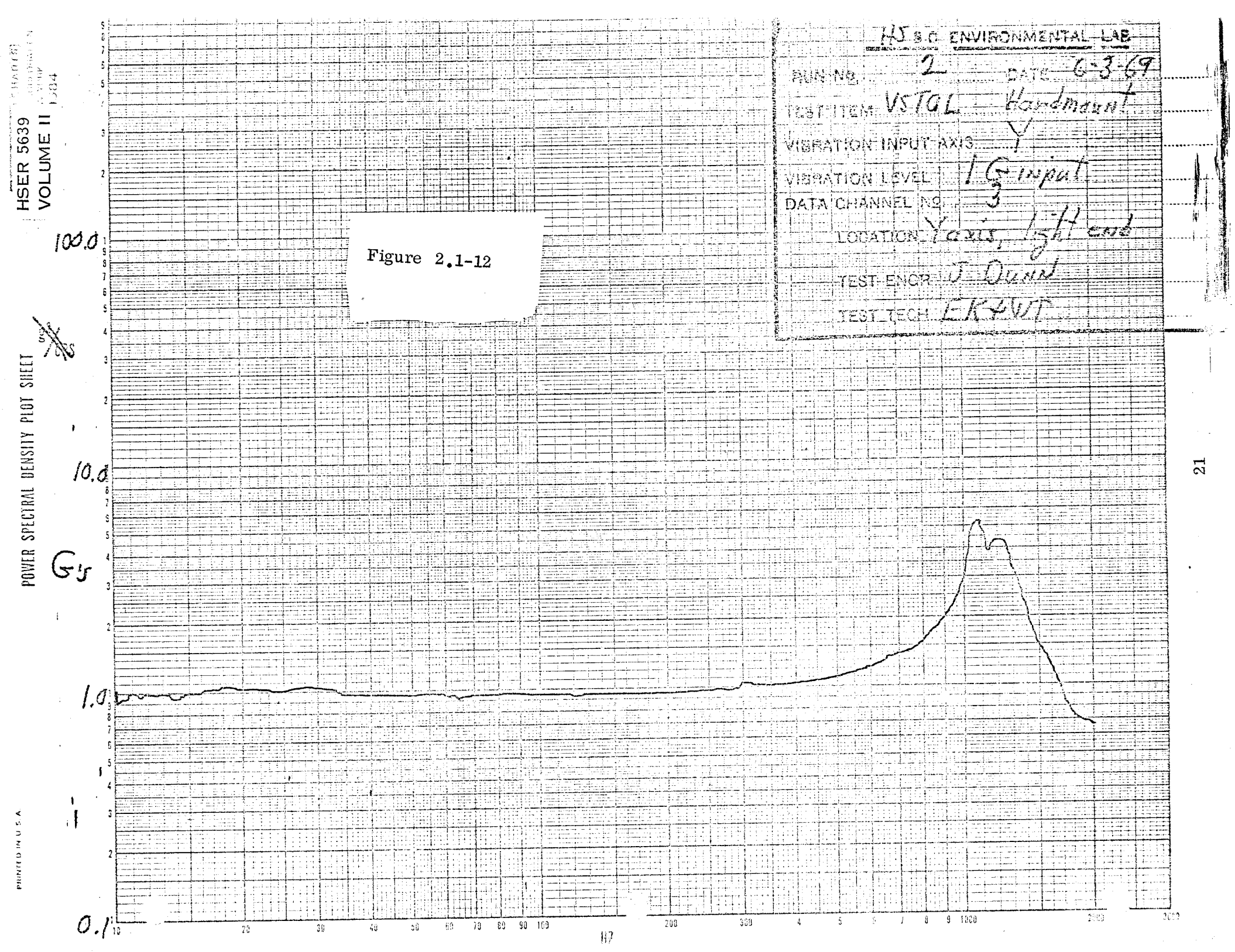


Figure 2.1-12

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POWER SPECTRAL DENSITY PLOT SHEET

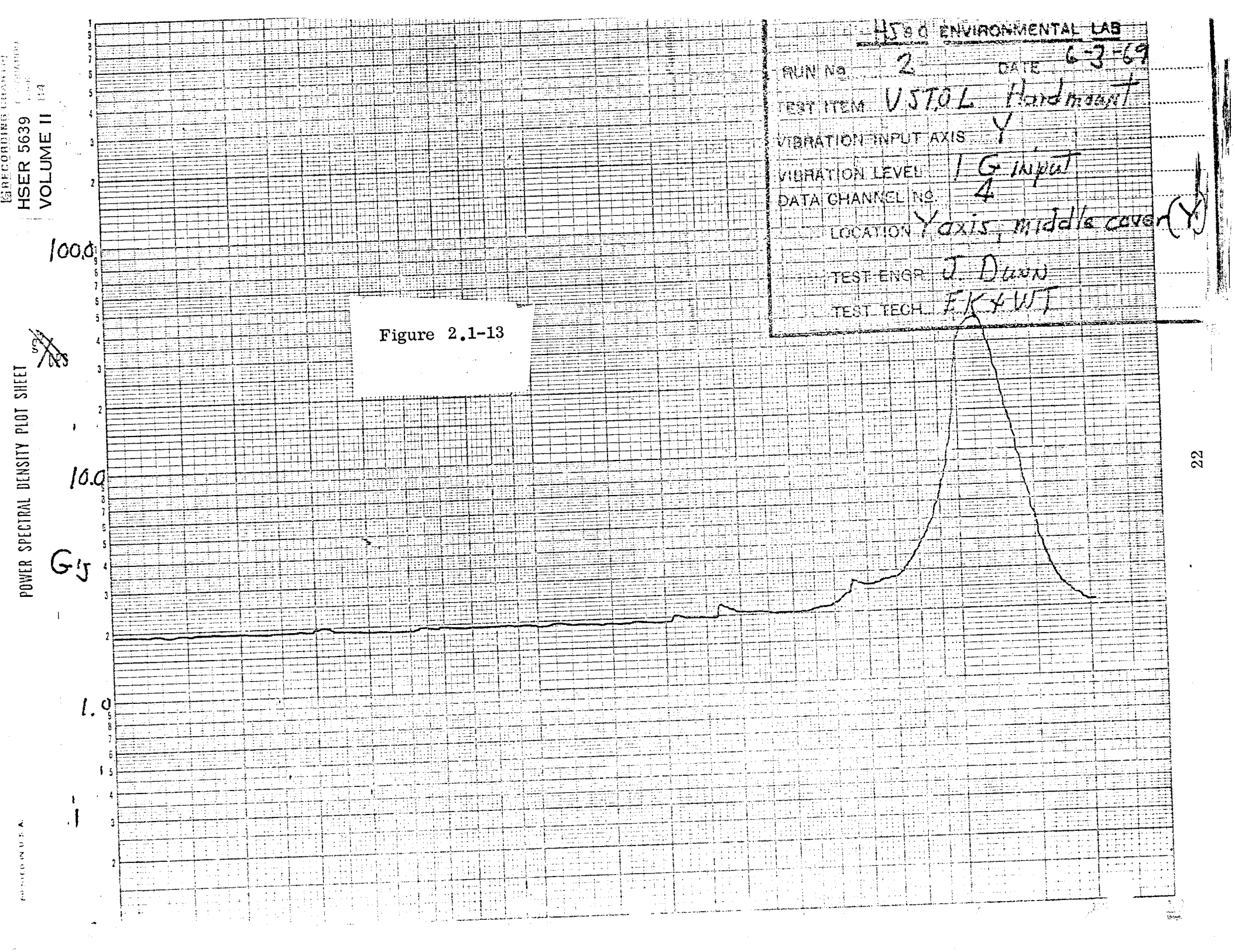


Figure 2.1-13

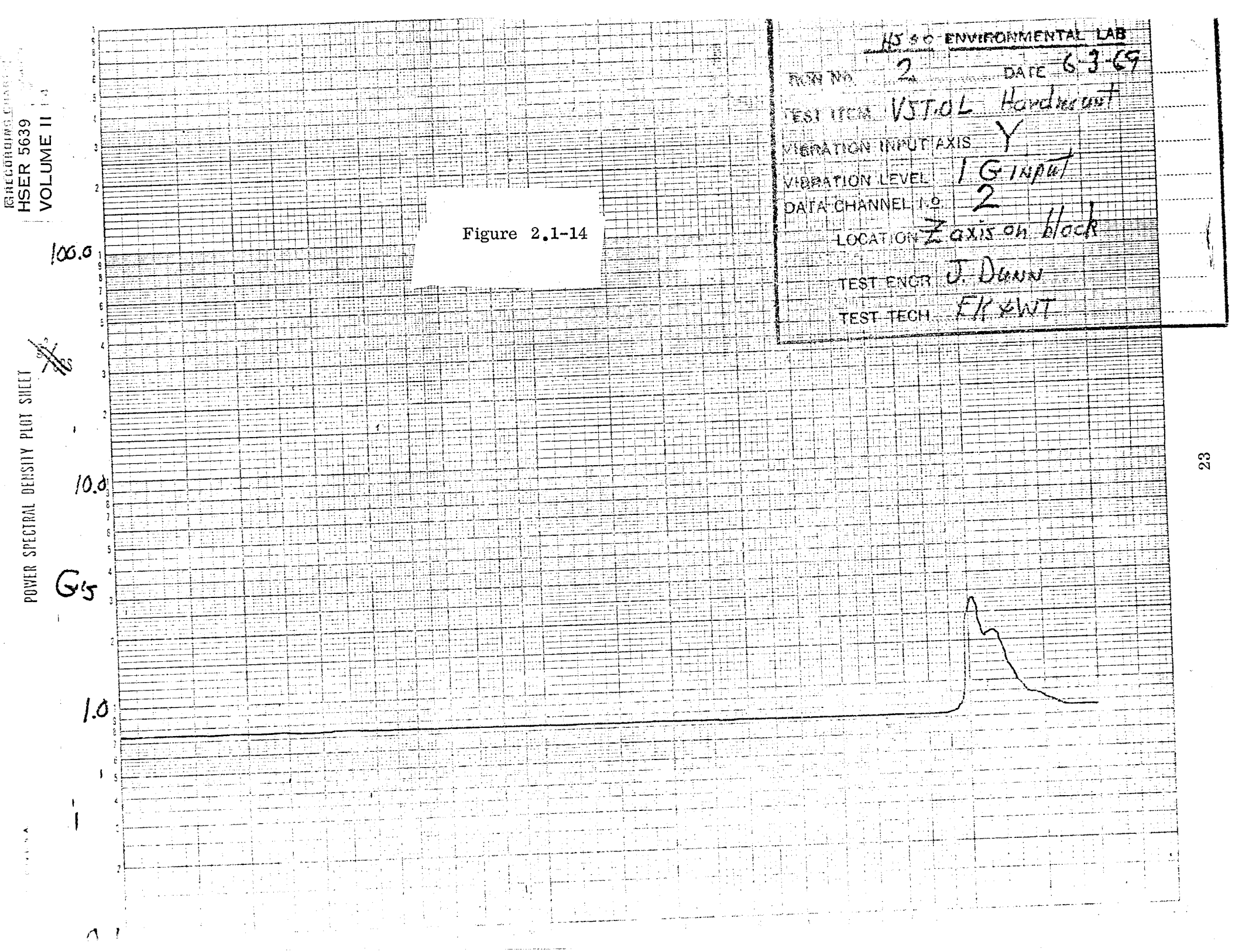


Figure 2.1-14

POWER SPECTRAL DENSITY PLOT SHEET

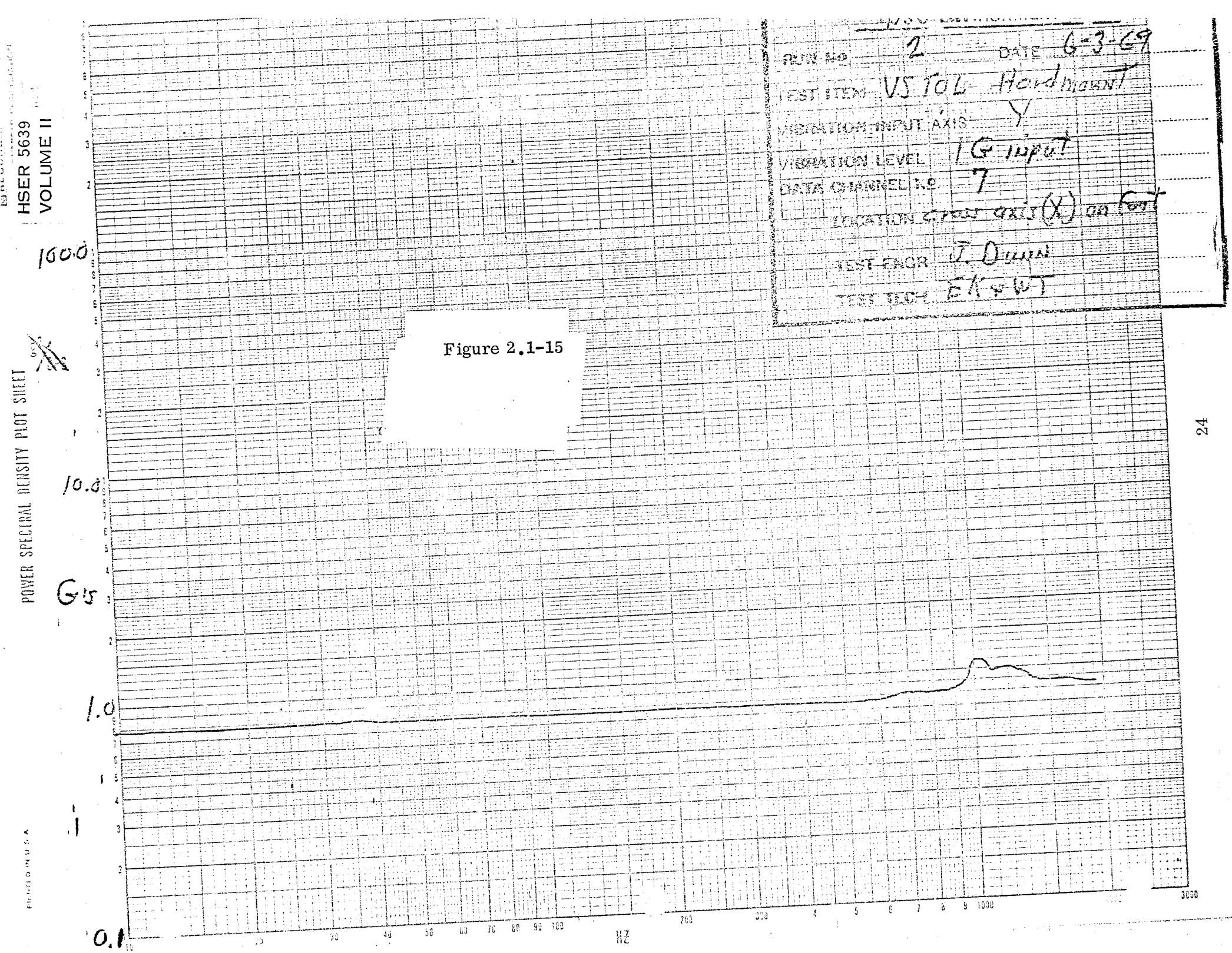

RUN NO. 2
DATE 6-3-69
TEST ITEM VSTOL Hardmount
VIBRATION INPUT AXIS Y
VIBRATION LEVEL 1G input
DATA CHANNEL NO. 7
LOCATION Cross axis (X) on CGT
TEST ENGR J. Dunn
TEST TECH. Ek + WT
POWER SPECTRAL DENSITY PLOT SHEET
1000
10.0
G5
1.0
0.1
HZ
3000

Figure 2.1-15

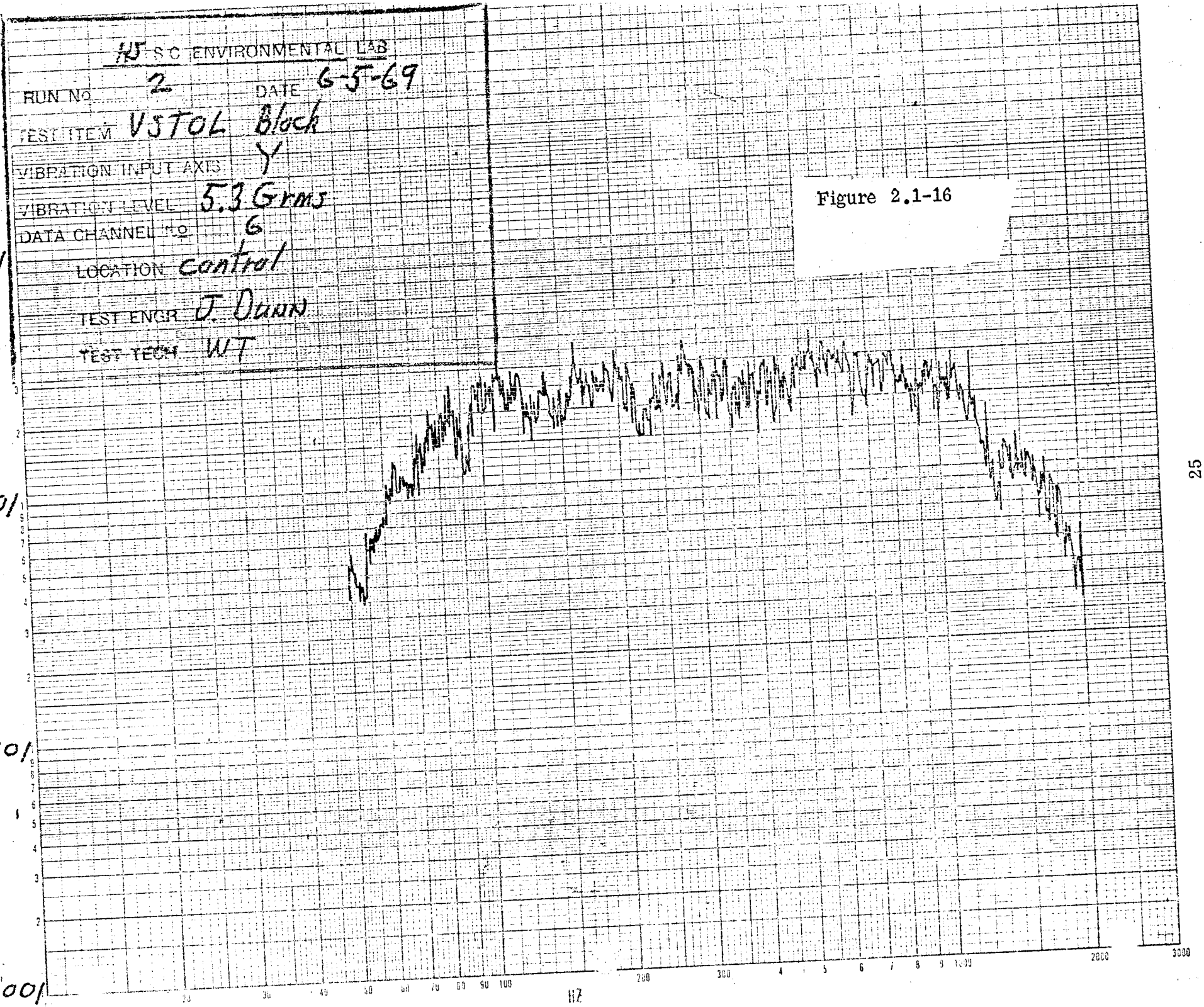

NSSC ENVIRONMENTAL LAB
RUN NO. 2
DATE 6-5-69
TEST ITEM VSTOL Block
VIBRATION INPUT AXIS Y
VIBRATION LEVEL 5.3 Grms
DATA CHANNEL NO. 6
LOCATION Control
TEST ENGR. J. Dunn
TEST TECH WT
POWER SPECTRAL DENSITY PLOT SHEET
g²/CPS
1.0
.01
.001
.0001
HZ
2000
3000

Figure 2.1-16

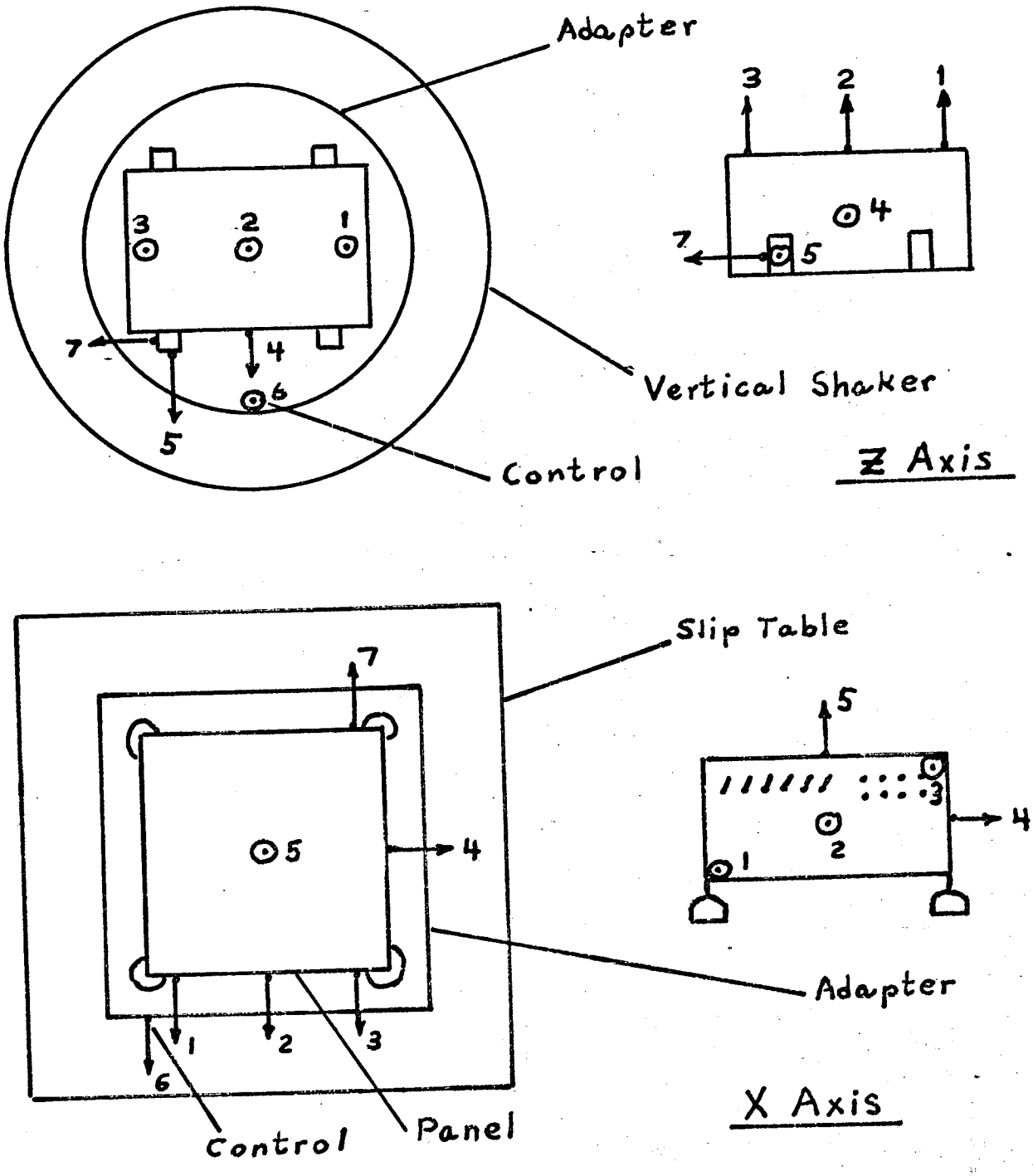


Figure 2.1-17

Test set up for the environmental vibration on the Z axis of the sensor block (top) and the X axis of the electronics unit (bottom).

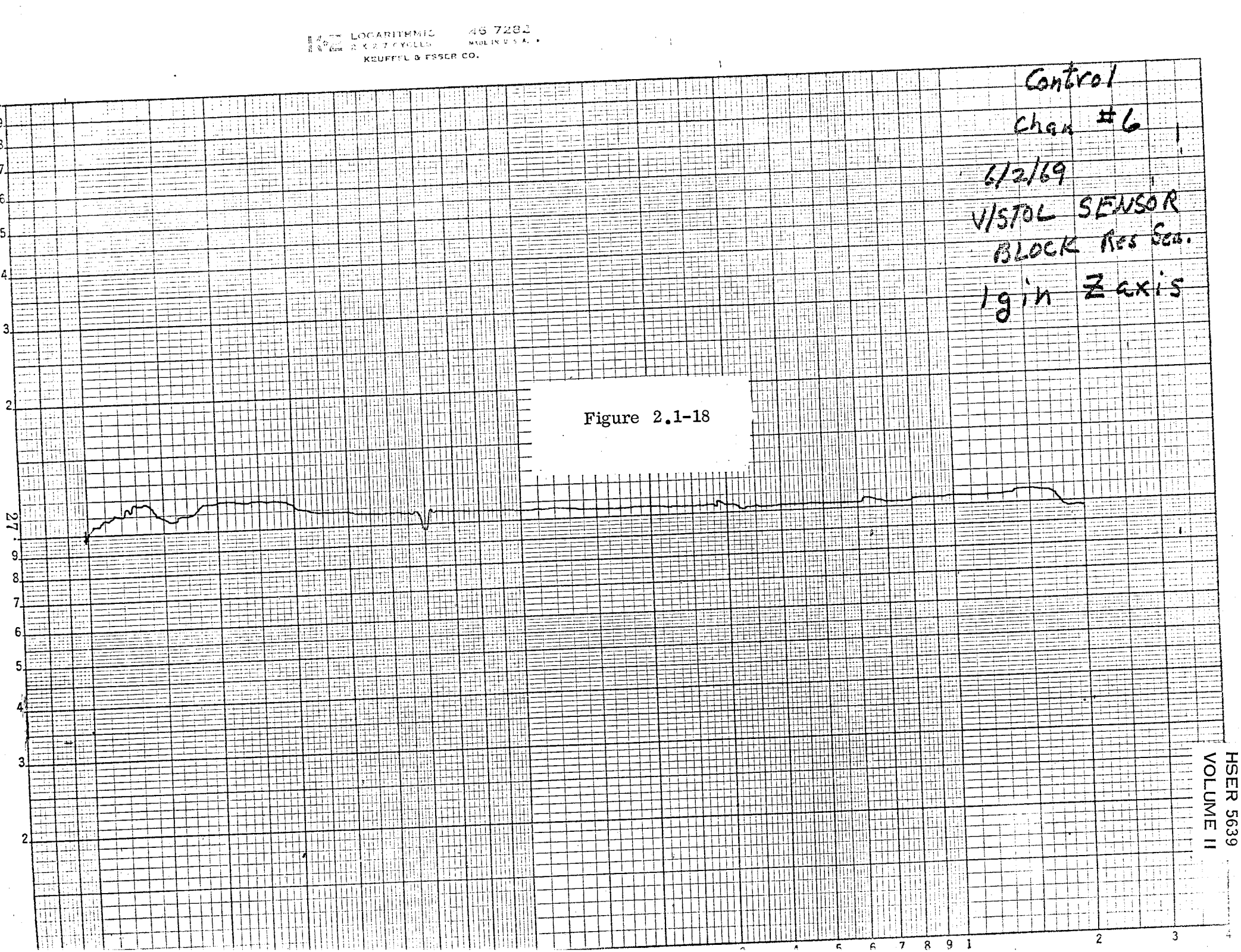

LOGARITHMIC
KEUFFEL & ESSER CO.
Control
Chan #6
6/2/69
V/STOL SENSOR
BLOCK Res Sen.
1g in Z axis

Figure 2.1-18

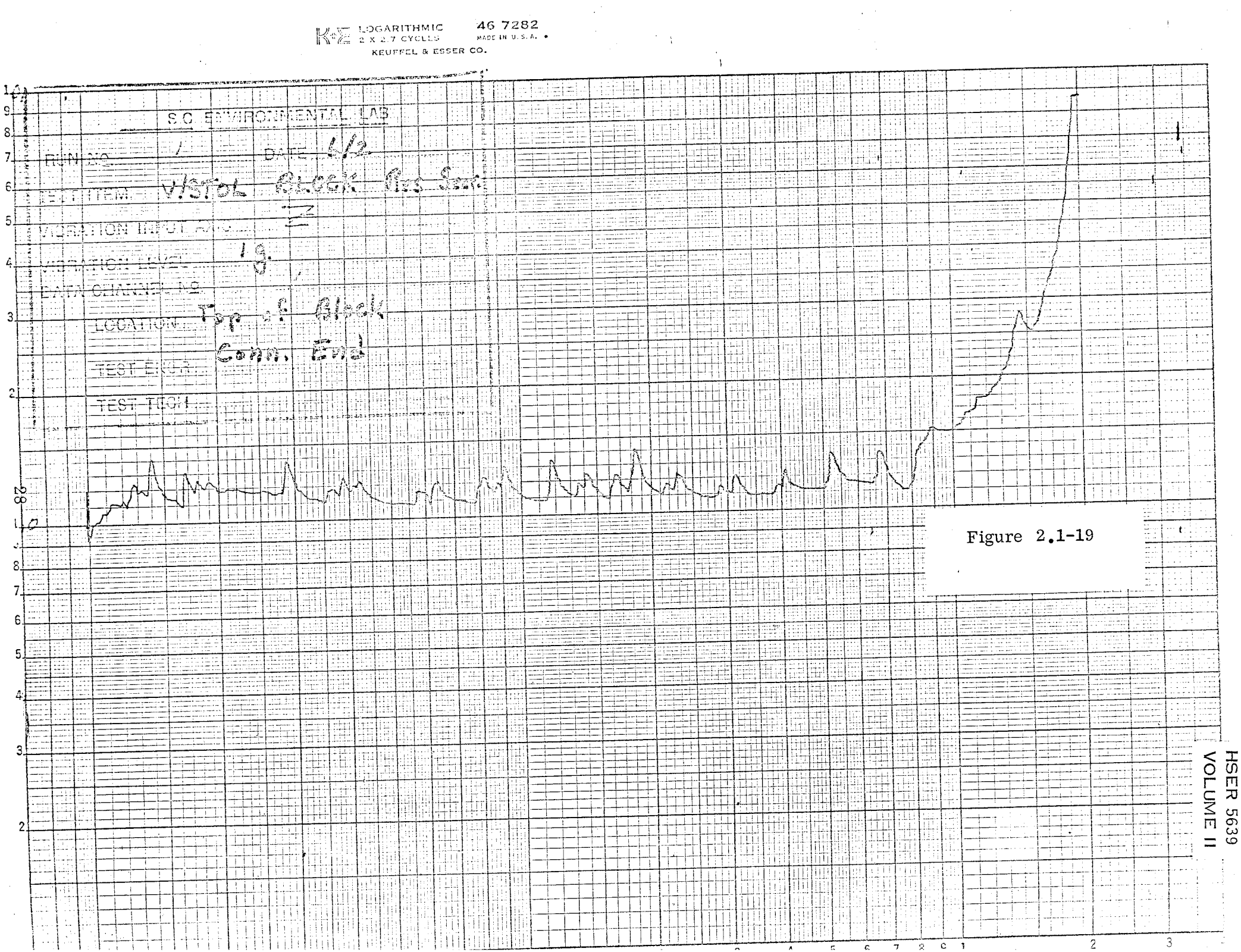

K+E LOGARITHMIC 46 7282
2 X 2.7 CYCLES MADE IN U.S.A.
KEUFFEL & ESSER CO.
S.C. ENVIRONMENTAL LAB
RUN NO. 1 DATE 4/2
TEST ITEM Vistol Block Res Str
VIBRATION INPUT
VIBRATION LEVEL 19.
DATA CHANNEL NO.
LOCATION Top of Block
Conn. End
TEST ENGR.
TEST TECH

Figure 2.1-19

K&E LOGARITHMIC 46 7282
2 X 2.7 CYCLES MADE IN U.S.A.
KEUFFEL & ESSER CO.

S.C. ENVIRONMENTAL LAB

RUN No. 1 DATE 6/2/67

TEST ITEM V/STOL BLOCK ResSer.

VIBRATION INPUT AXIS Z

VIBRATION LEVEL 1.8 g

DATA CHANNEL No. 2

LOCATION CENTER OF BLOCK

TEST ENGR

TEST TECH

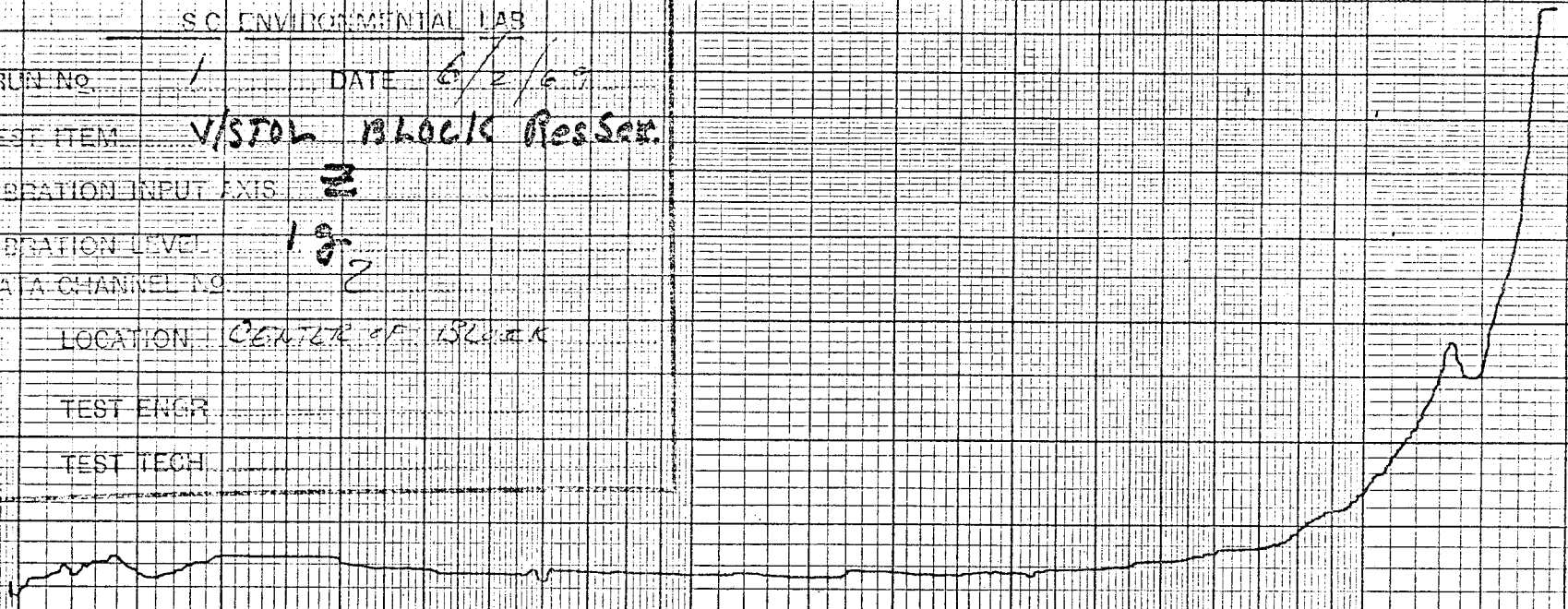


Figure 2.1-20

K+E LOGARITHMIC 46 7282
2 X 2.7 CYCLES MADE IN U.S.A.
KEUFFEL & ESSER CO.

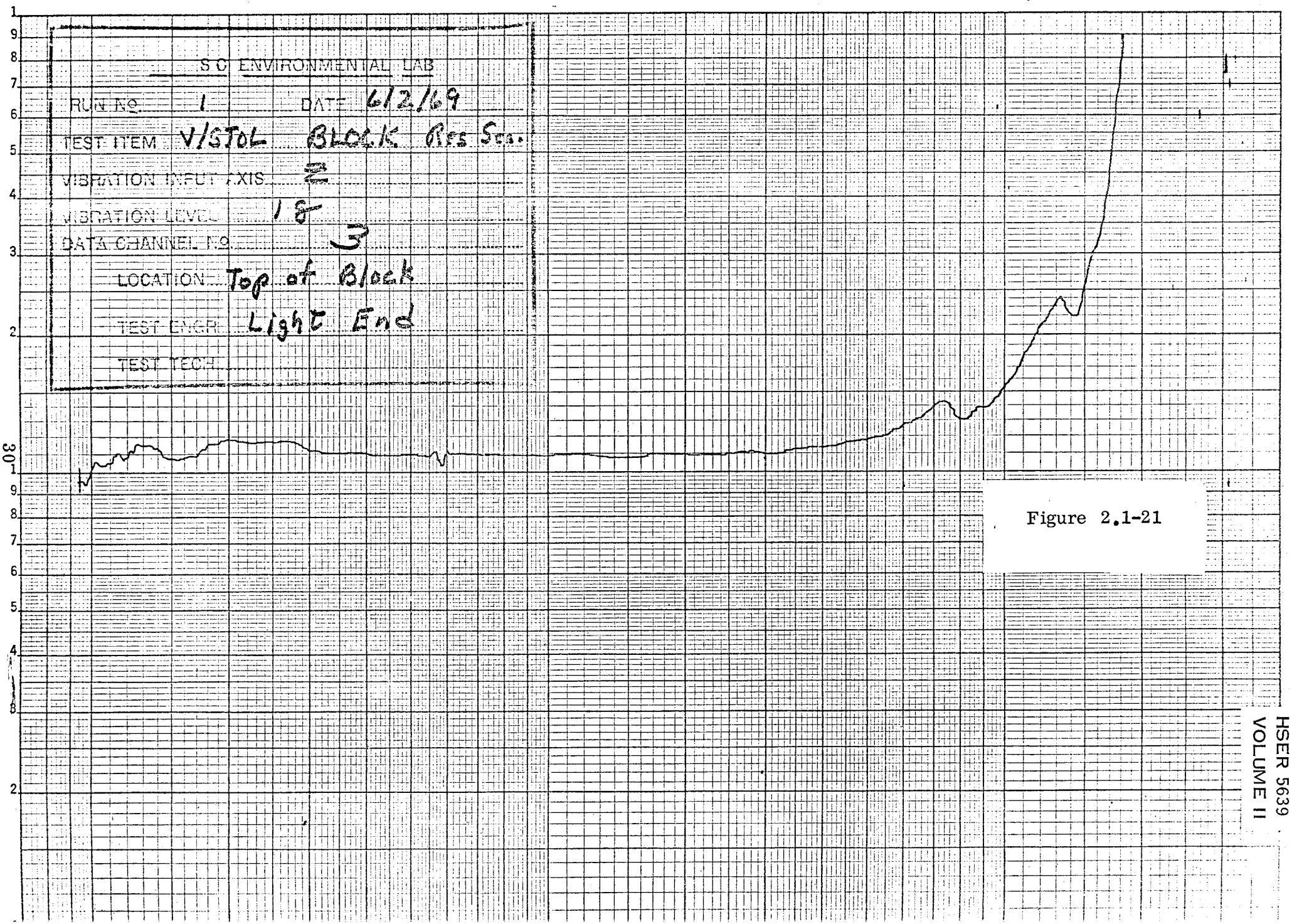


Figure 2.1-21

KE LOGARITHMIC 46 7282
2 X 2 7 CYCLES MADE IN U.S.A.
KEUFFEL & ESSER CO.

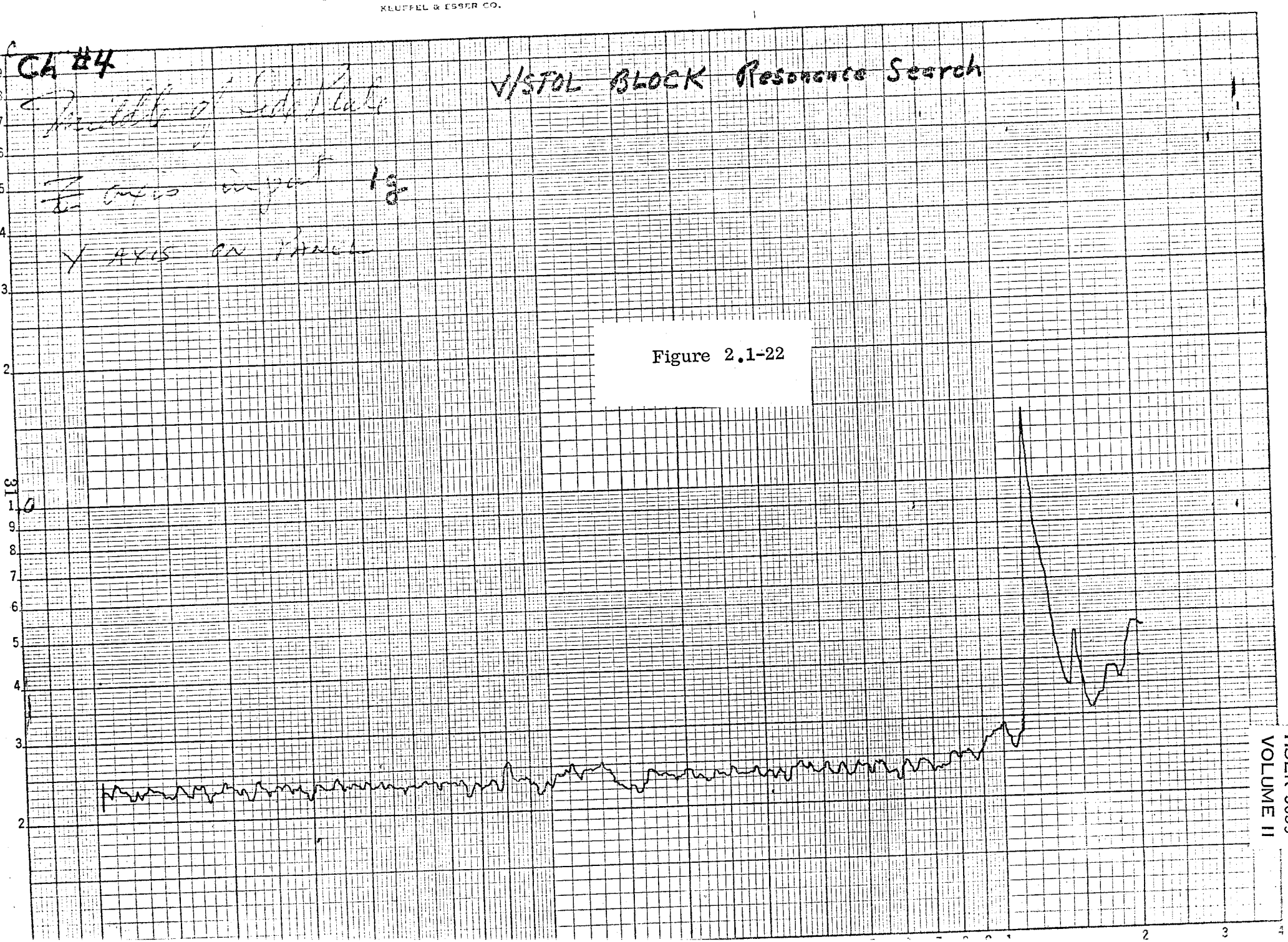


Figure 2.1-22

K+E LOGARITHMIC 46 7282
2 X 2.7 CYCLES MADE IN U.S.A.
KEUFFEL & ESSER CO.

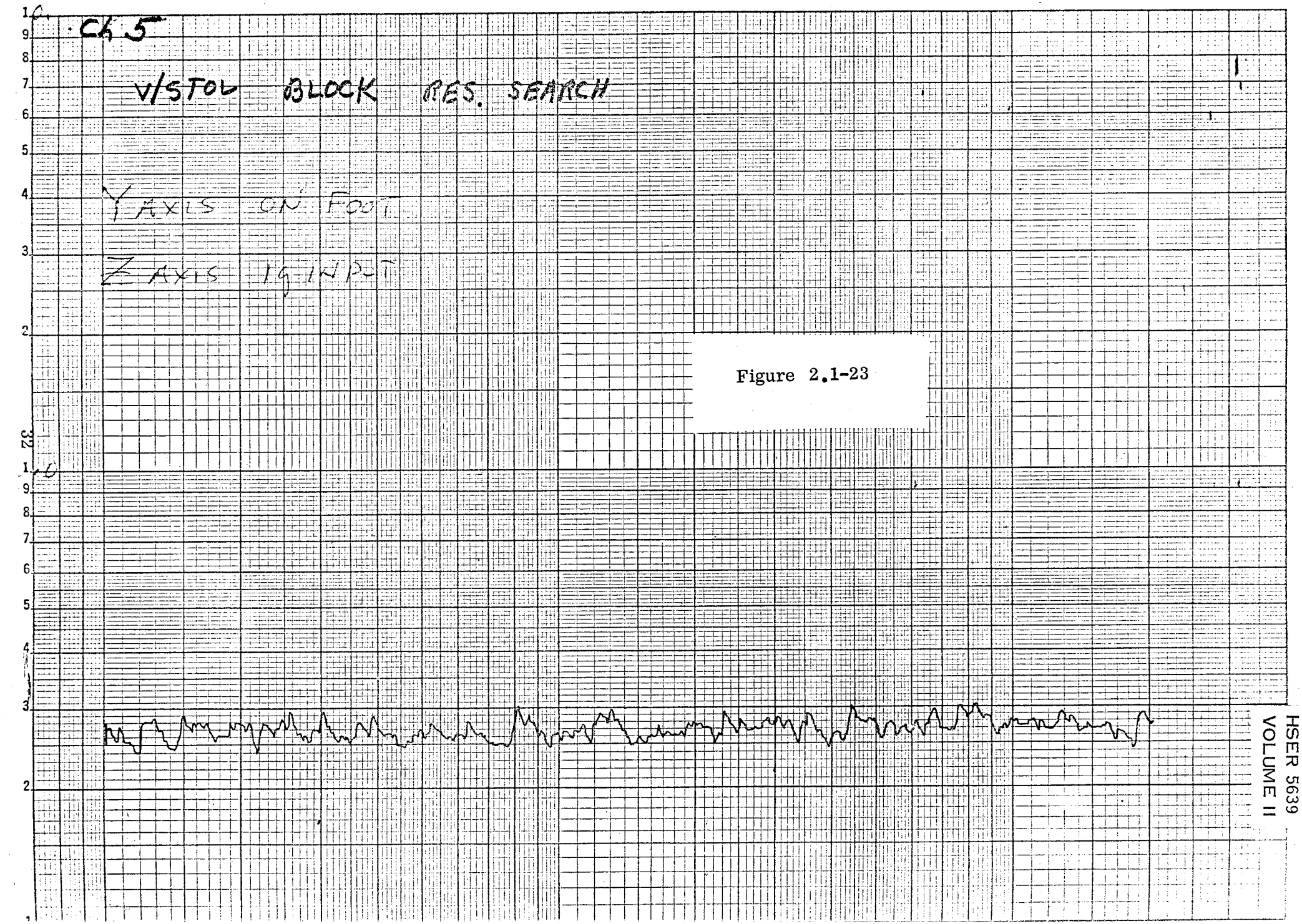


Figure 2.1-23

K&E LOGARITHMIC 46 7232
2 X 2-7 CYCLES MAD. IN U.S.A.
KEUFFEL & ESSER CO.

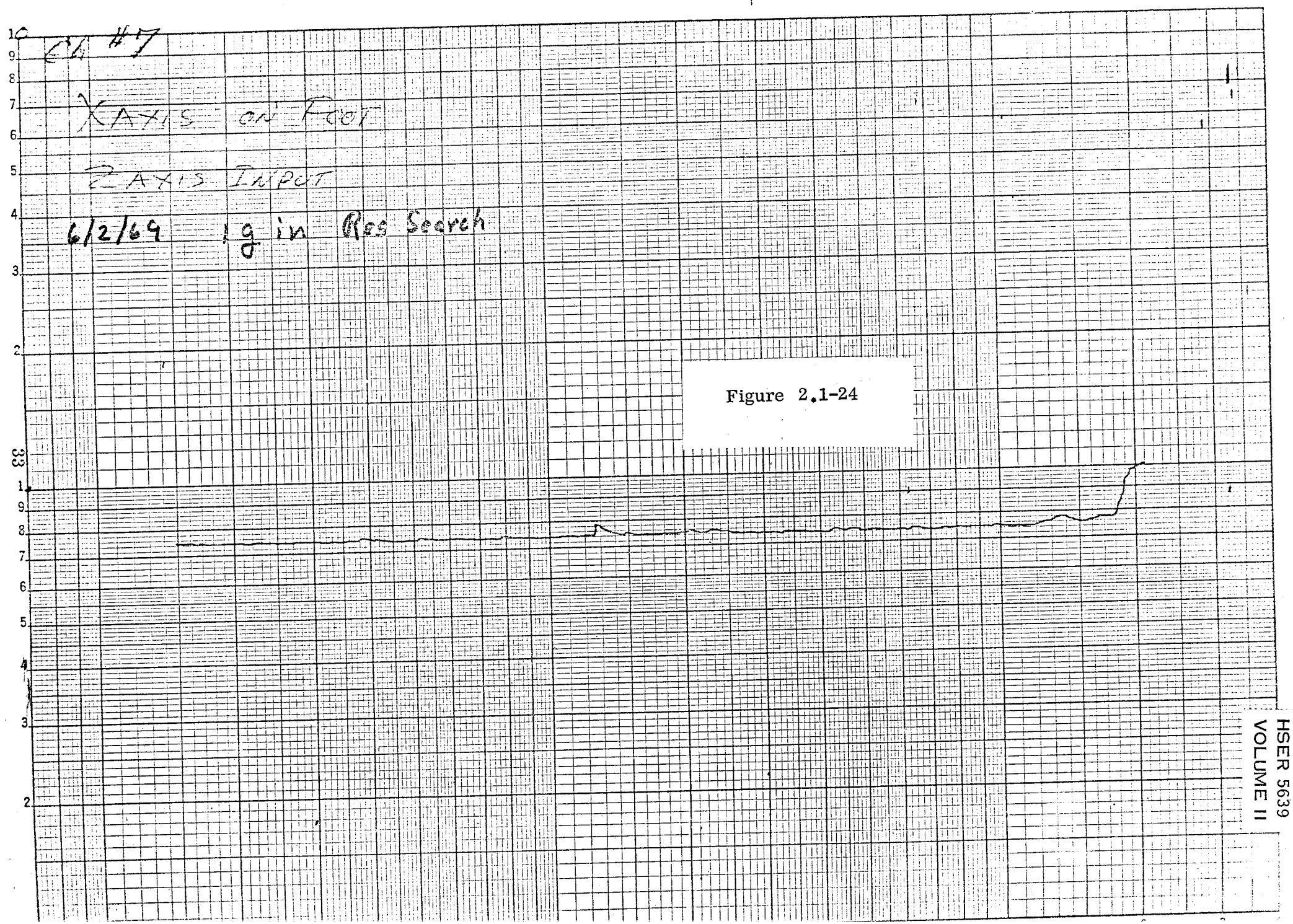


Figure 2.1-24

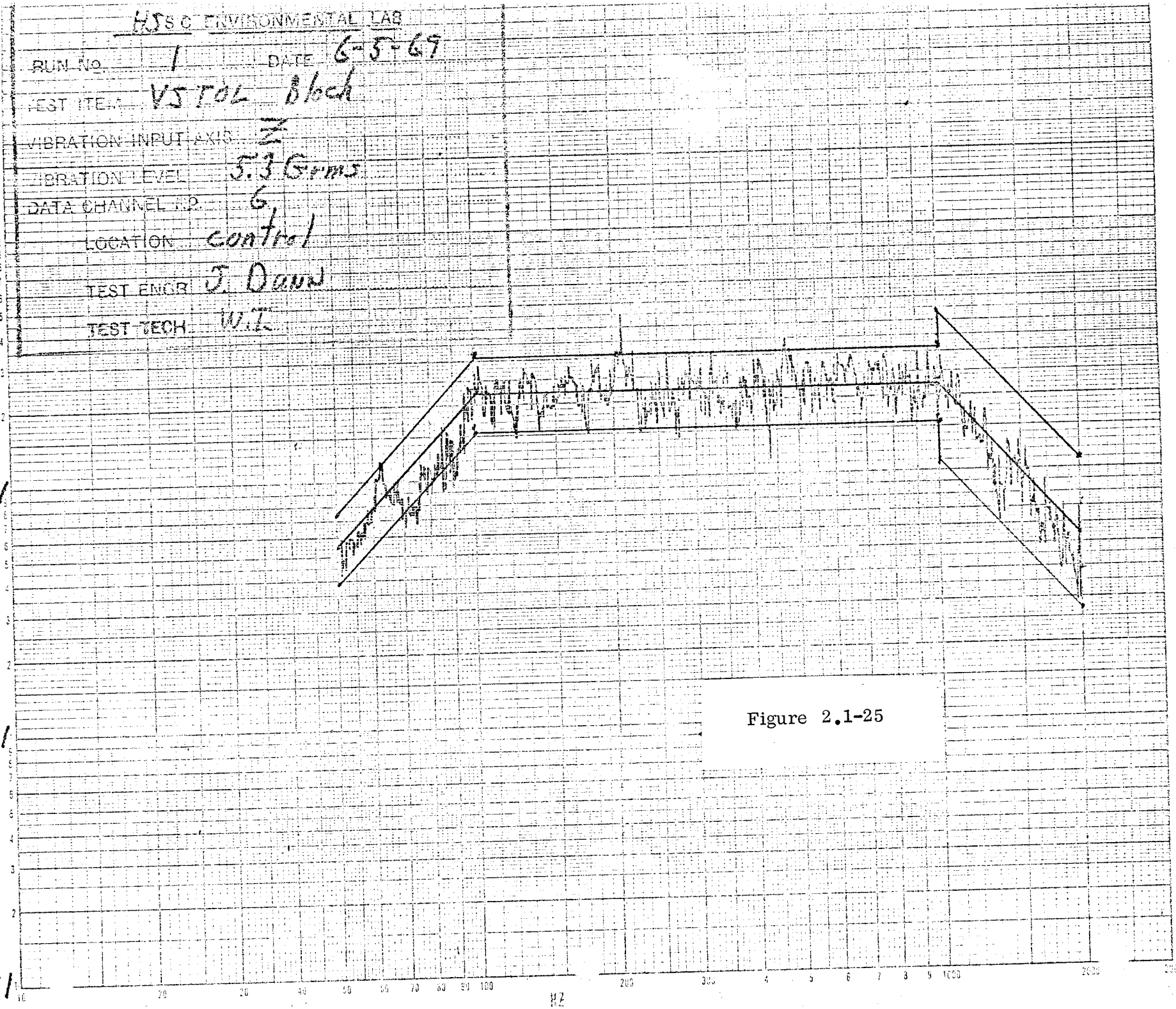

HSS C ENVIRONMENTAL LAB
RUN No. 1
DATE 6-5-69
TEST ITEM VSTOL Block
VIBRATION INPUT AXIS Z
VIBRATION LEVEL 5.3 Grms
DATA CHANNEL NO. 6
LOCATION control
TEST ENGR J. Dawn
TEST TECH W.L.
POWER SPECTRAL DENSITY PLOT SHEET
g²/cps
.01
.001
.0001
HZ

Figure 2.1-25

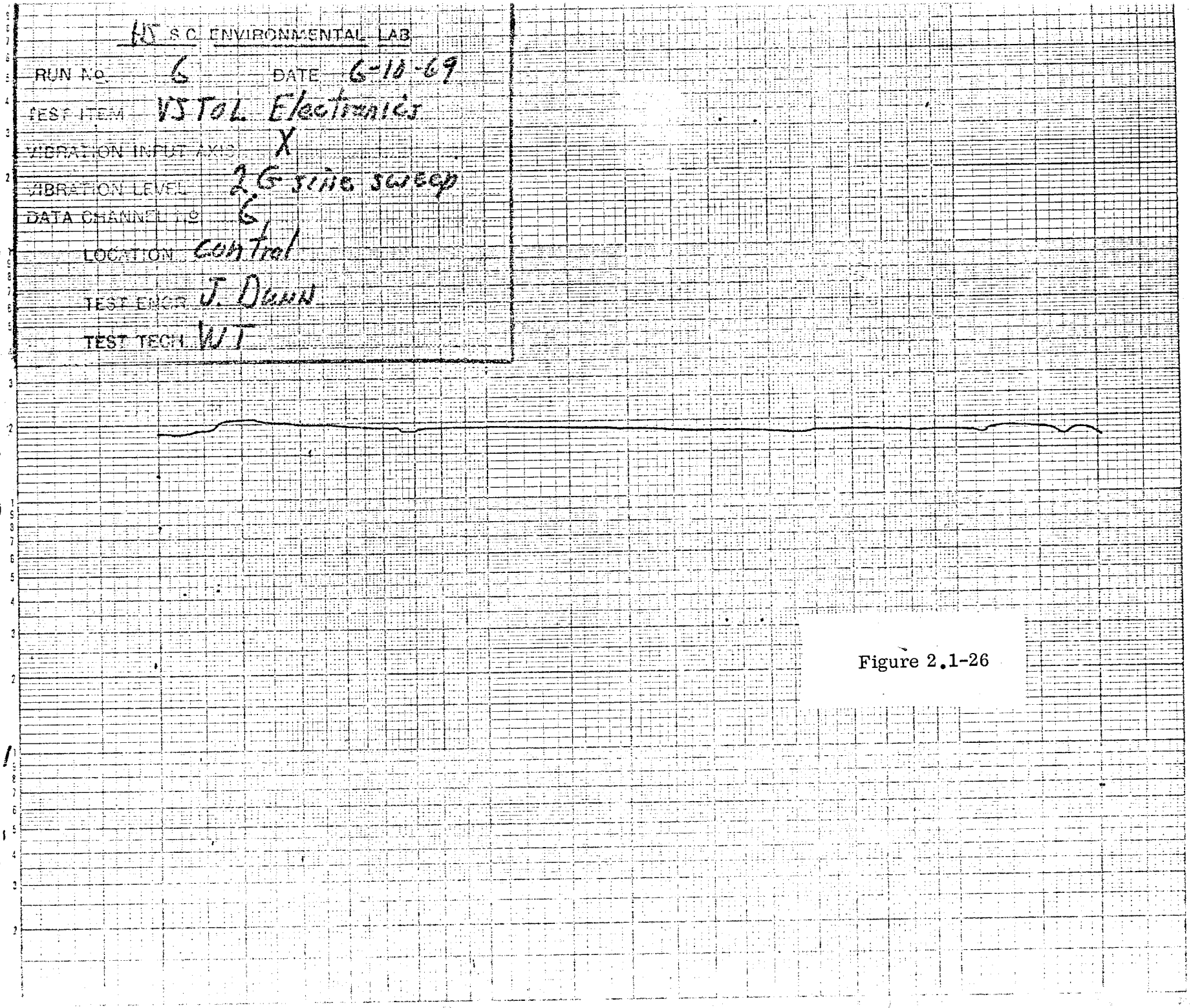

HS S.C. ENVIRONMENTAL LAB
RUN NO. 6
DATE 6-10-69
TEST ITEM VSTOL Electronics
VIBRATION INPUT AXIS X
VIBRATION LEVEL 2G sine sweep
DATA CHANNEL NO. 6
LOCATION Control
TEST ENGR. J. Dawn
TEST TECH. WJT
POWER SPECTRAL DENSITY PLOT SHEET
G²/
10.0
1.0
0.1

Figure 2.1-26

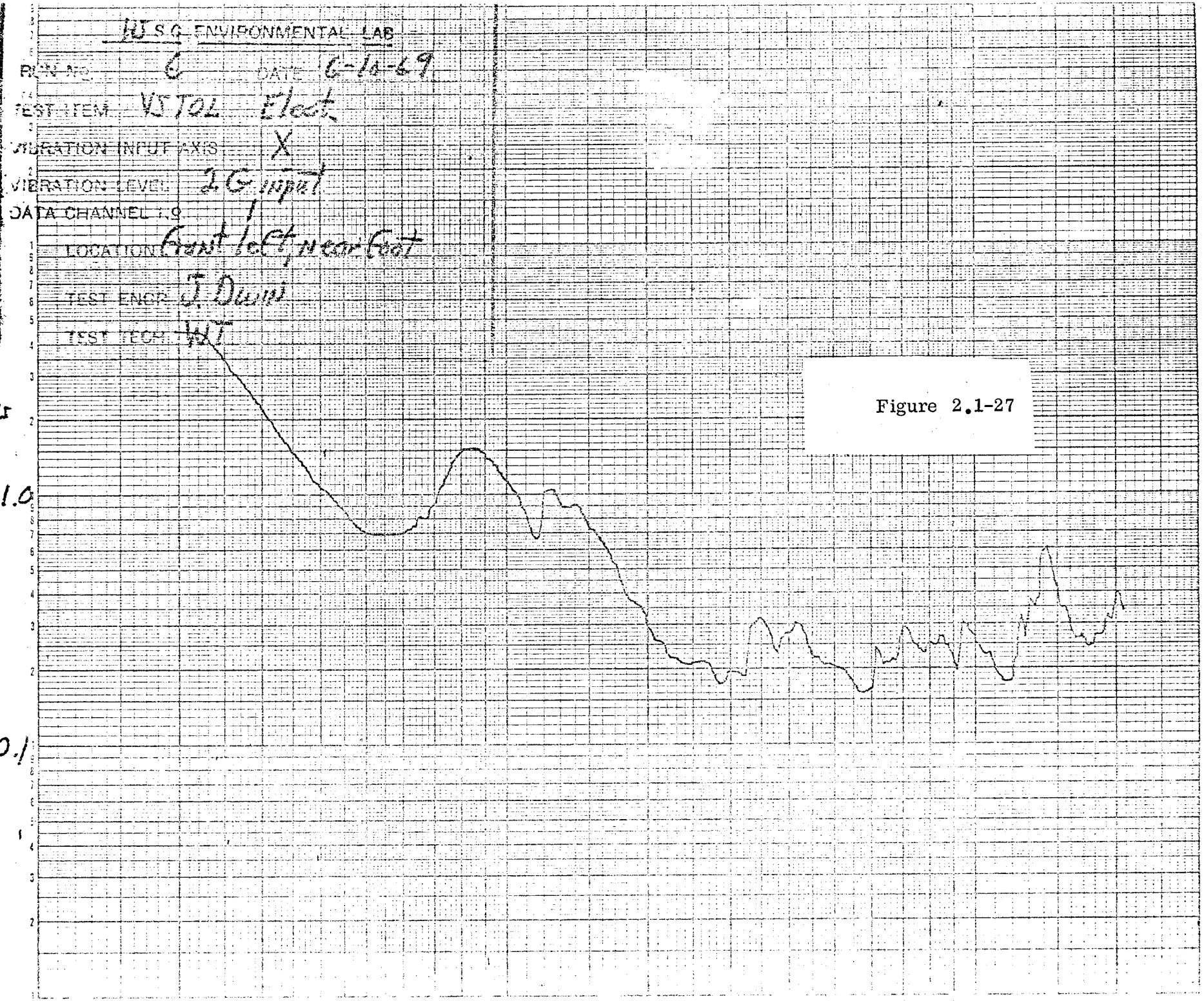

USG ENVIRONMENTAL LAB
RUN NO. 6
DATE 6-14-69
TEST ITEM VTOL Fleet
VIBRATION INPUT AXIS X
VIBRATION LEVEL 2.G input
DATA CHANNEL 19
LOCATION Front left rear foot
TEST ENGR J. Dunn
TEST TECH WT
POWER SPECTRAL DENSITY PLOT SHEET
10.0
1.0
0.1
G²/

Figure 2.1-27

POWER SPECTRAL DENSITY PLOT SHEET

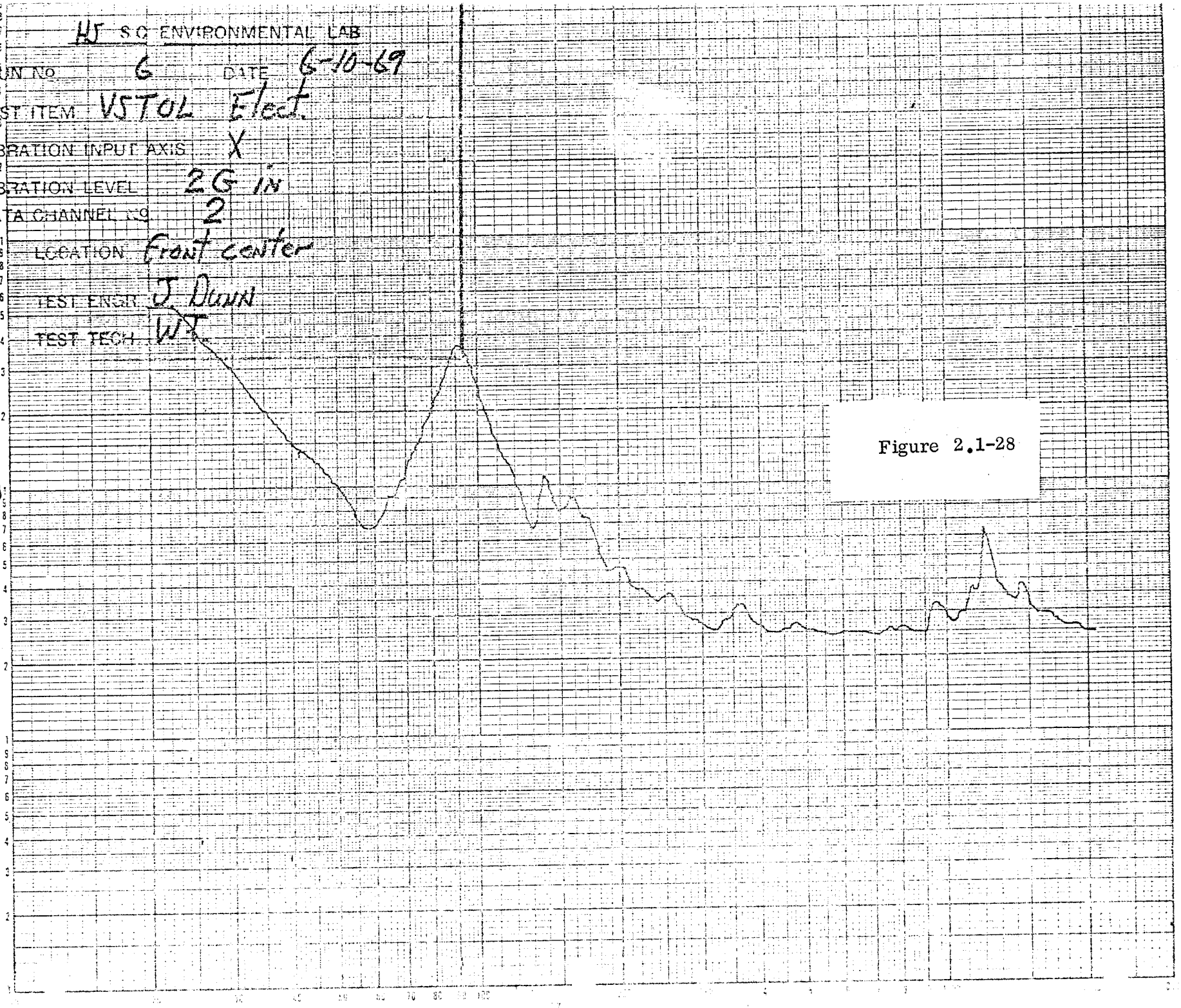


Figure 2.1-28

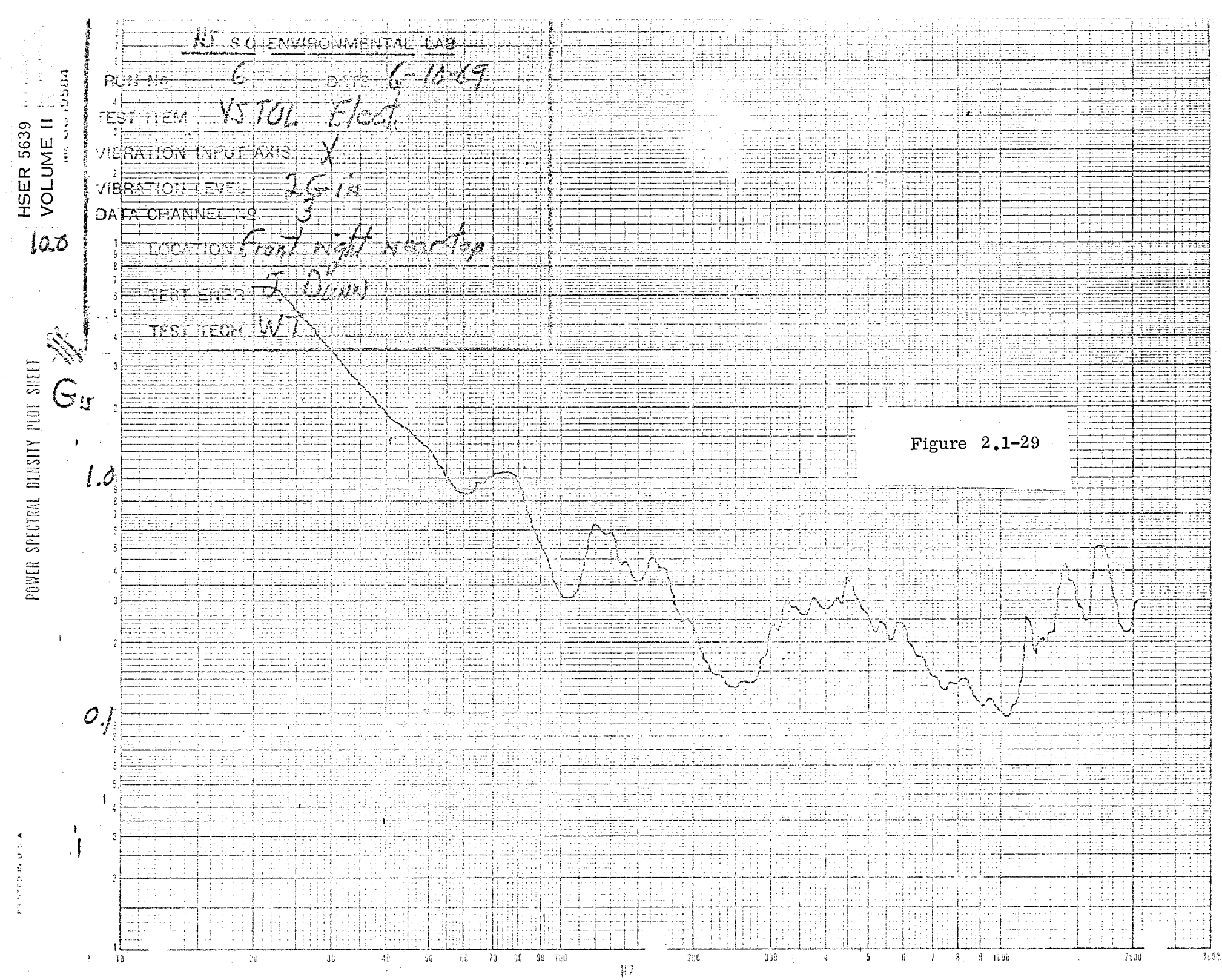

NJ S/C ENVIRONMENTAL LAB
RUN NO. 6
DATE 6-18-69
TEST ITEM YS TOL. Elect.
VIBRATION INPUT AXIS X
VIBRATION LEVEL 2G's
DATA CHANNEL NO. 3
LOCATION Front right near top
TEST ENERGY 5.0 (UN)
TEST TECH. W.T.
POWER SPECTRAL DENSITY PLOT SHEET
10.0
1.0
0.1
G_{rms}
10
20
30
40
50
60
70
80
90
100
200
300
400
500
600
700
800
900
1000
2000
3000
HZ

Figure 2.1-29

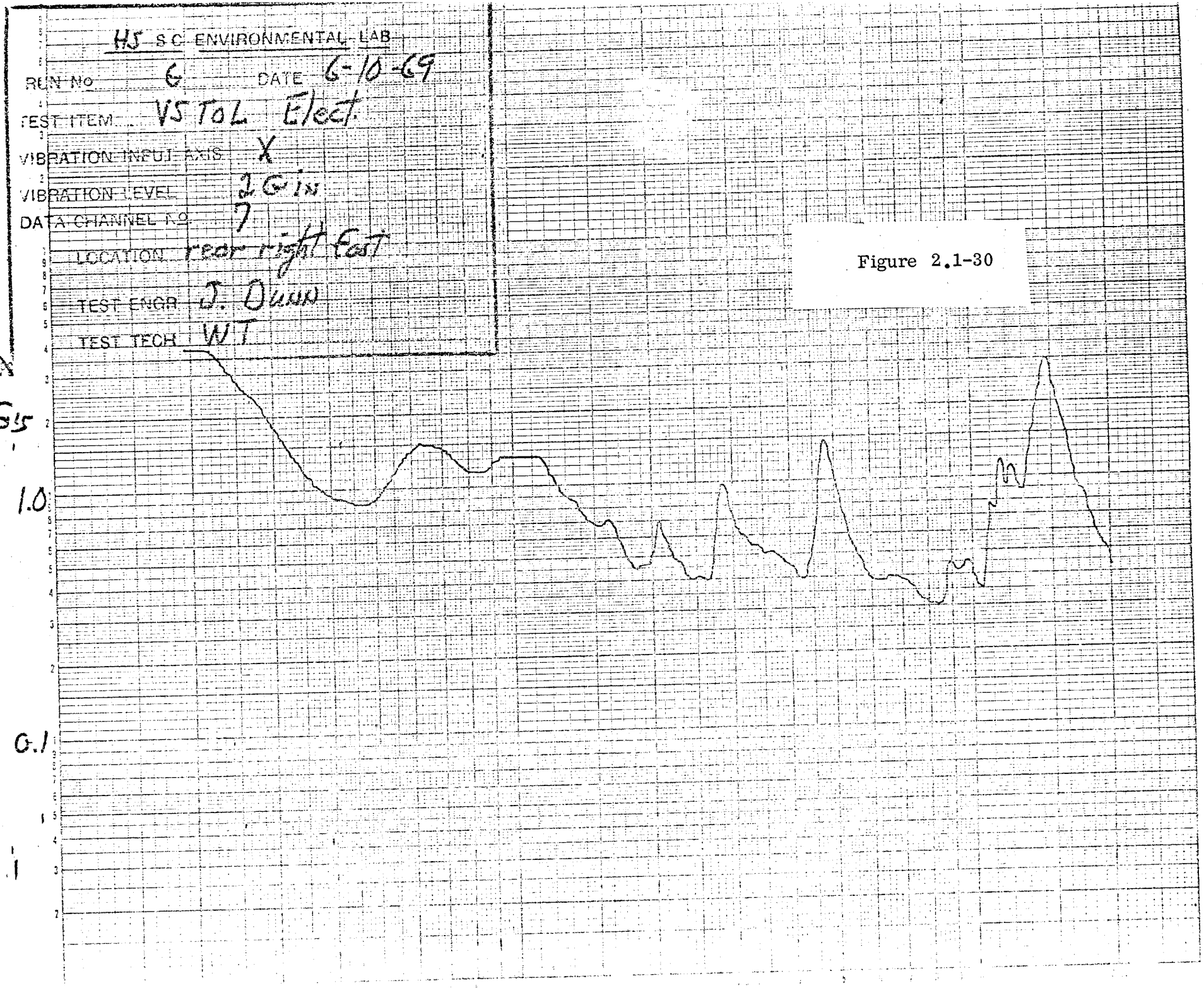

HS S.C. ENVIRONMENTAL LAB
RUN NO. 6
DATE 6-10-69
TEST ITEM VSTOL Elect.
VIBRATION INPUT AXIS X
VIBRATION LEVEL 2 G's IN
DATA CHANNEL NO. 7
LOCATION rear right East
TEST ENGR J. Dunn
TEST TECH WT
POWER SPECTRAL DENSITY PLOT SHEET
10.0
G's
1.0
0.1
.1

Figure 2.1-30

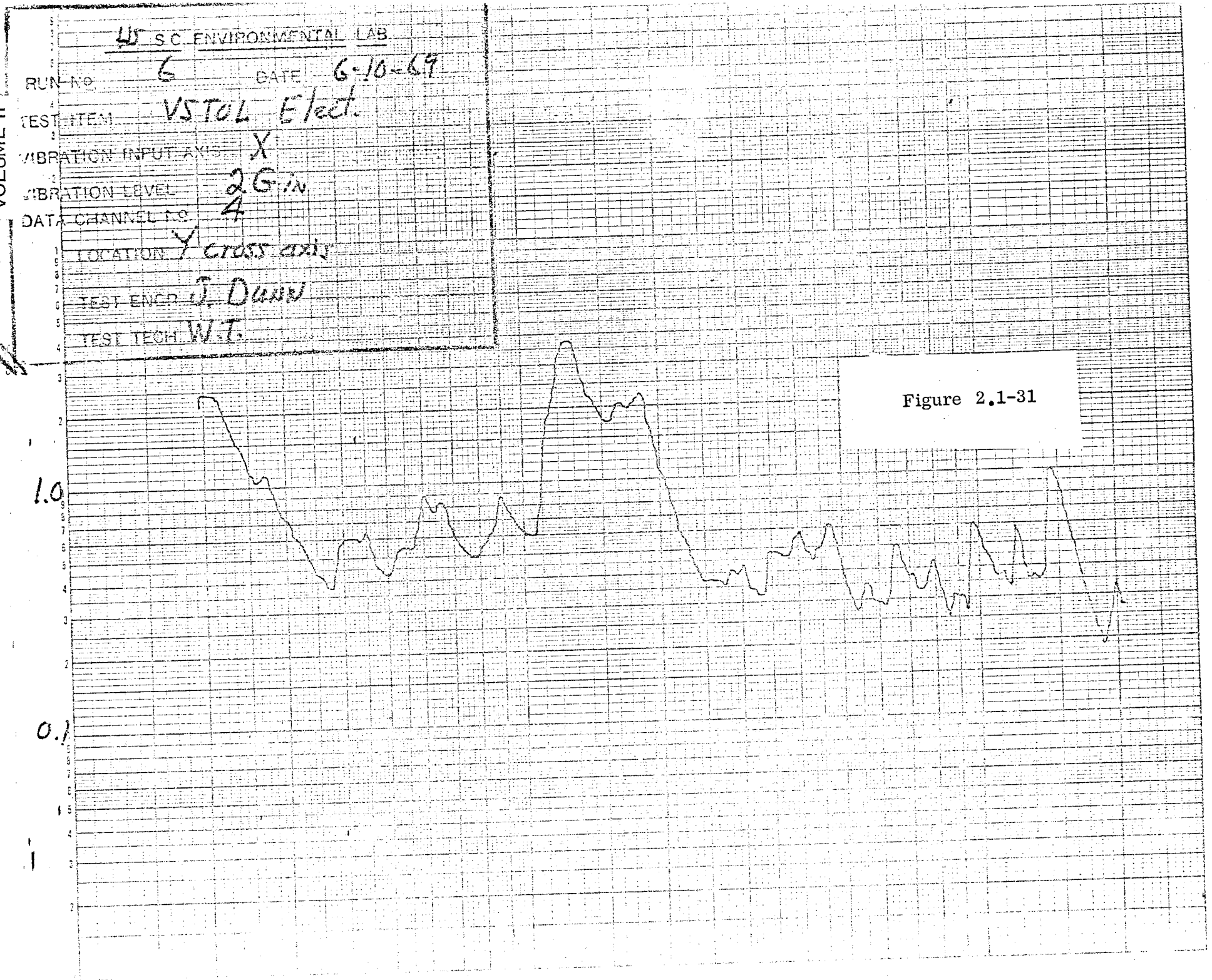

LMSC ENVIRONMENTAL LAB
RUN NO 6
DATE 6-10-69
TEST ITEM VSTOL Elect.
VIBRATION INPUT AXIS X
VIBRATION LEVEL 2 G's
DATA CHANNEL NO 4
LOCATION Y cross axis
TEST ENGR J. Dunn
TEST TECH W.T.
POWER SPECTRAL DENSITY PLOT SHEET
10.0
1.0
0.1

Figure 2.1-31

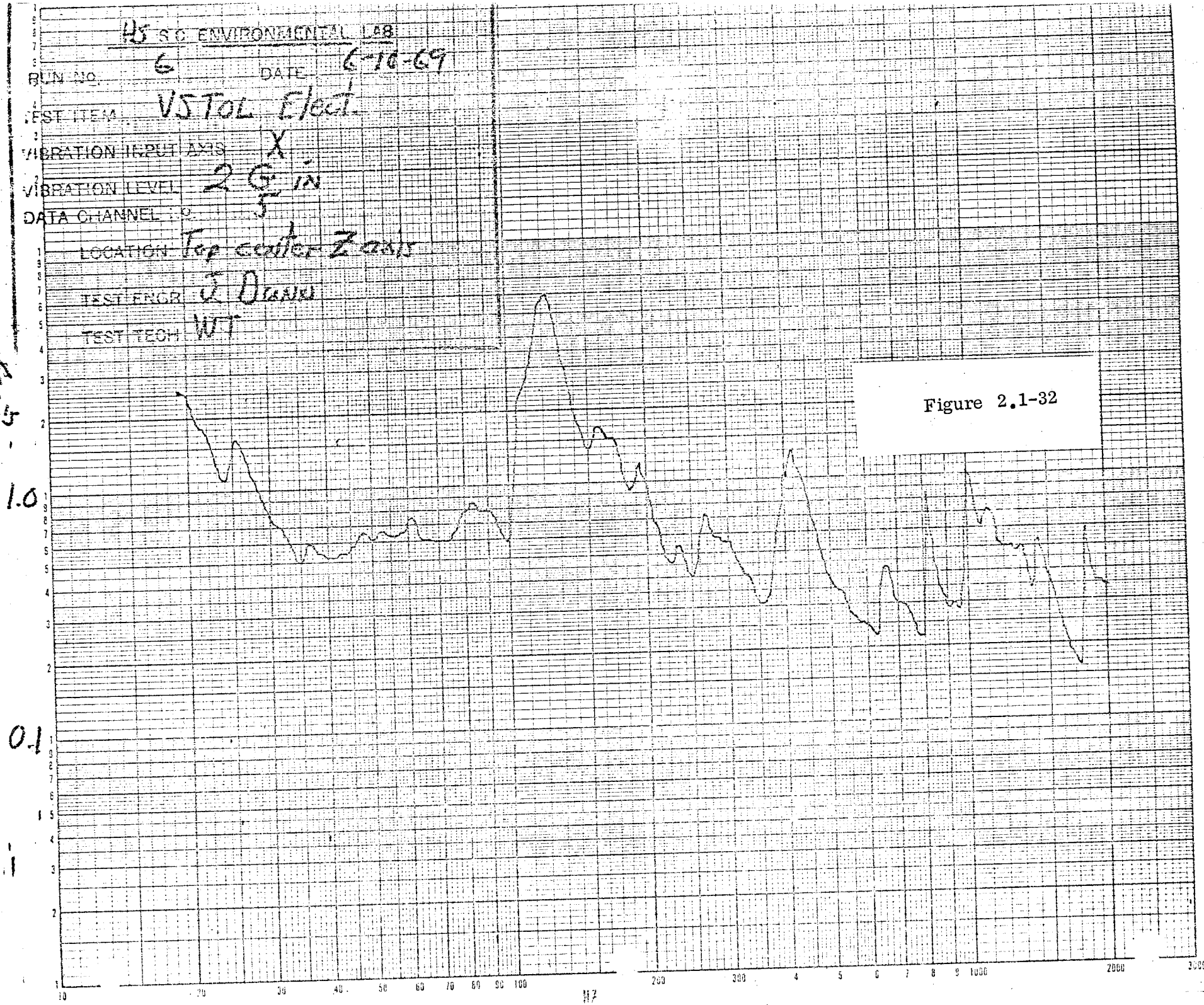

USSC ENVIRONMENTAL LAB
RUN NO. 6
DATE 6-16-69
TEST ITEM VSTOL Elect.
VIBRATION INPUT AXIS X
VIBRATION LEVEL 2 G²/IN
DATA CHANNEL NO. 5
LOCATION Top center Z axis
TEST ENGR J. Dixon
TEST TECH WT
POWER SPECTRAL DENSITY PLOT SHEET
10.0
1.0
0.1
10
20
30
40
50
60
70
80
90
100
200
300
400
500
600
700
800
900
1000
2000
3000
HZ

Figure 2.1-32

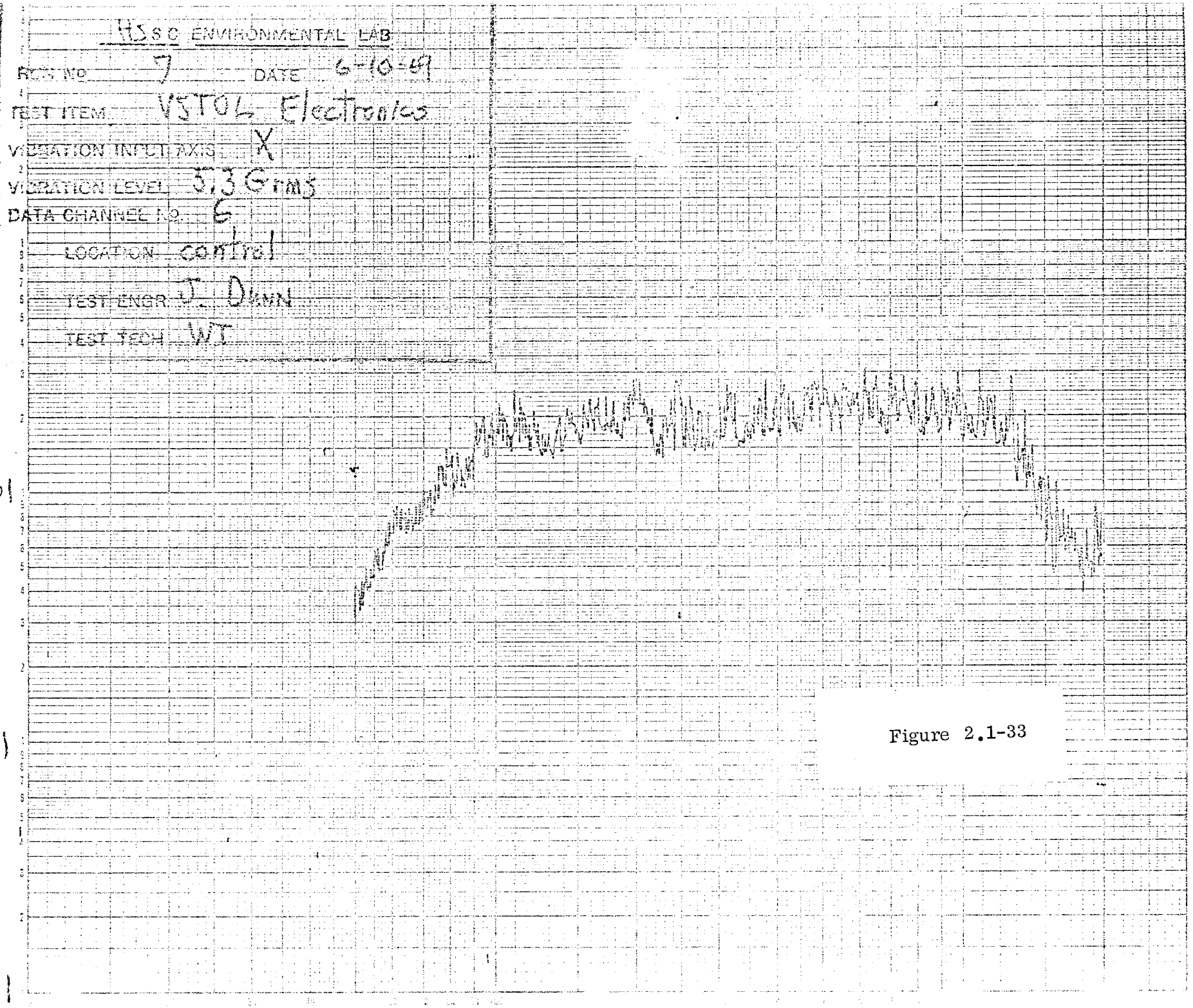

HSSC ENVIRONMENTAL LAB
RUN NO 7 DATE 6-10-4
TEST ITEM VSTOL Electronics
VIBRATION INPUT AXIS X
VIBRATION LEVEL 5.3 G rms
DATA CHANNEL No 6
LOCATION control
TEST ENGR D. Dunn
TEST TECH WT
POWER SPECTRAL DENSITY PLOT SHEET
G²/CPS

Figure 2.1-33

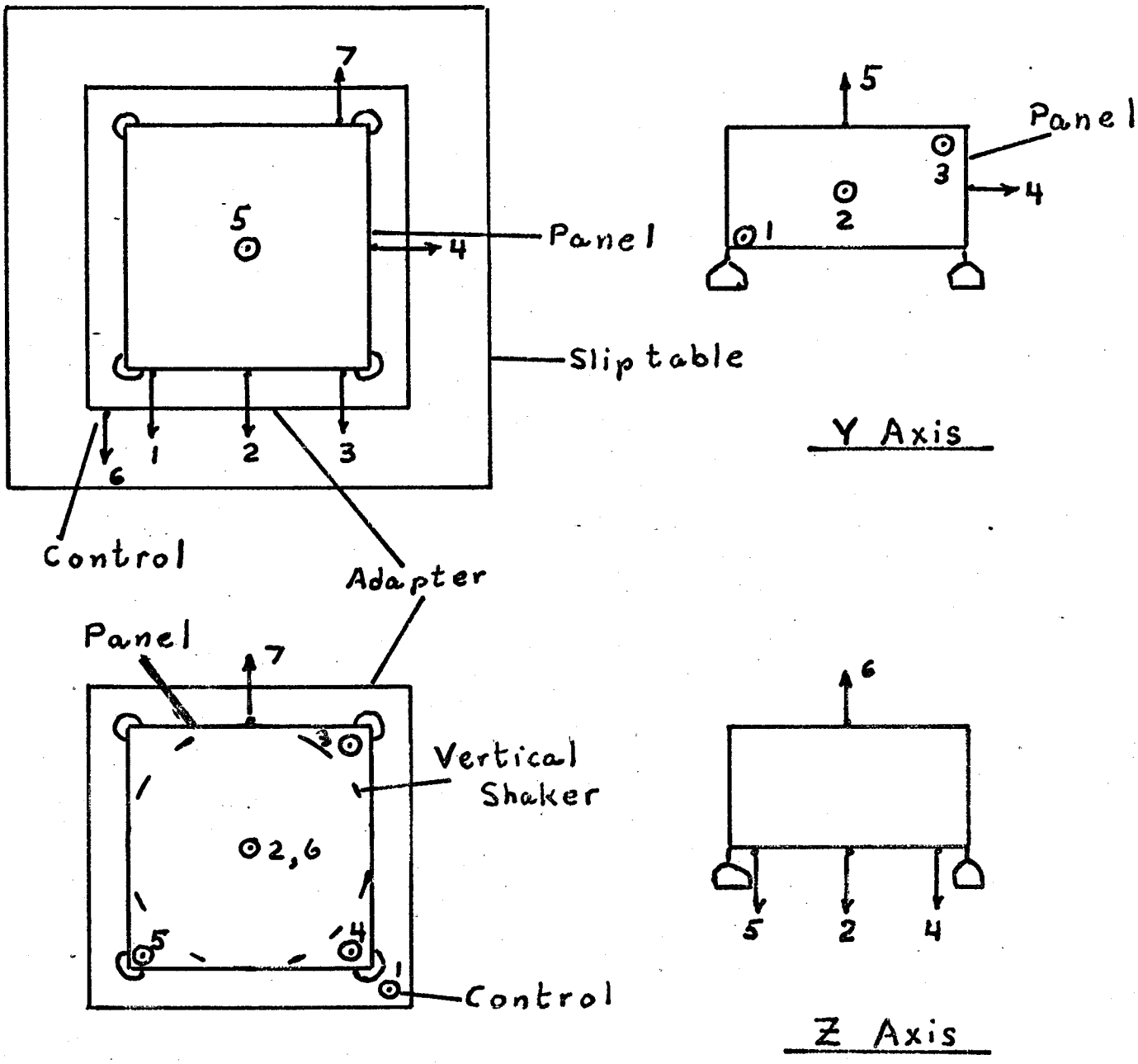


Figure 2.1-34

Test set up for the environmental vibration of the Y (top) and Z (bottom) axes of the electronics unit.

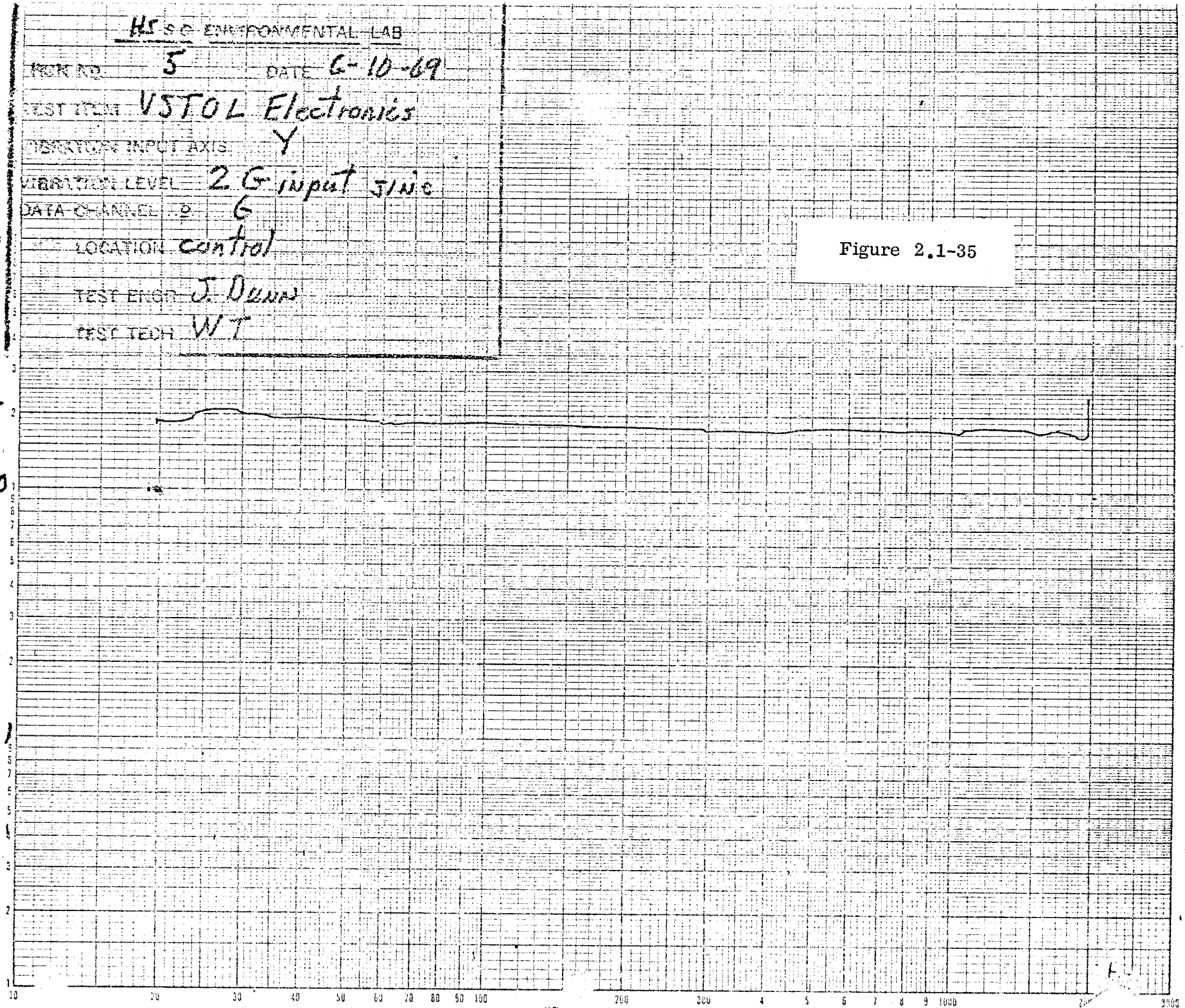

HS S/C ENVIRONMENTAL LAB
TEST NO. 5
DATE 6-10-69
TEST ITEM VSTOL Electronics
VIBRATION INPUT AXIS Y
VIBRATION LEVEL 2 G input sine
DATA CHANNEL NO. 6
LOCATION control
TEST ENGR J. Dunn
TEST TECH W.T
POWER SPECTRAL DENSITY PLOT SHEET
100
G²
1.0
0.1
10
20
30
40
50
60
70
80
90
100
200
300
400
500
600
700
800
900
1000
2000
3000

Figure 2.1-35

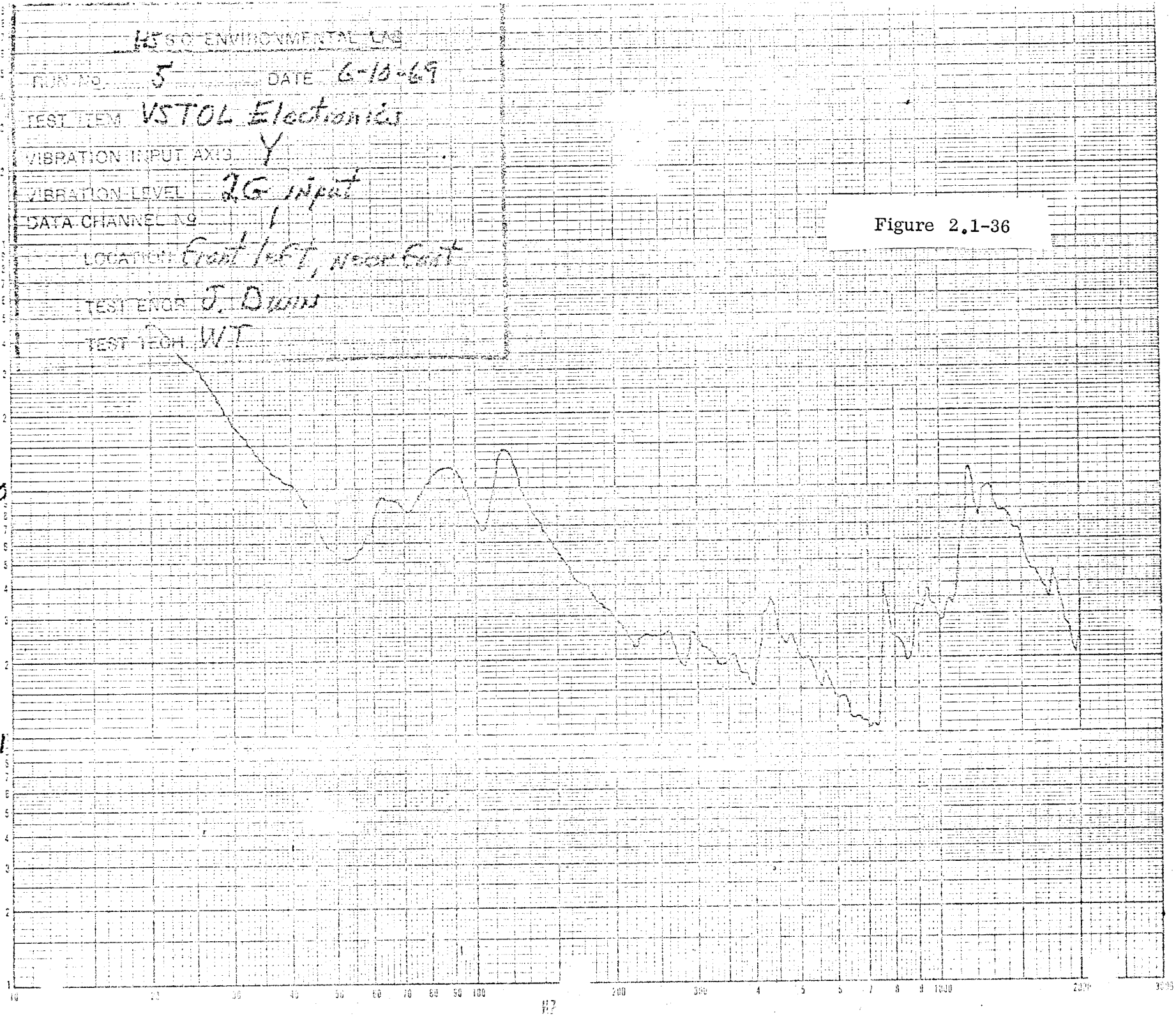

LTV ENVIRONMENTAL LAB
RUN NO. 5
DATE 6-10-69
TEST ITEM VSTOL Elections
VIBRATION INPUT AXIS Y
VIBRATION LEVEL 2G input
DATA CHANNEL NO 1
LOCATION Cent Ref, Floor Cent
TEST ENGR J. Down
TEST TECH. WT
POWER SPECTRAL DENSITY PLOT SHEET
G²/Hz
10.0
1.0
0.1
.01
10
20
30
40
50
60
70
80
90
100
200
300
400
500
600
700
800
900
1000
2000
3000
HZ

Figure 2.1-36

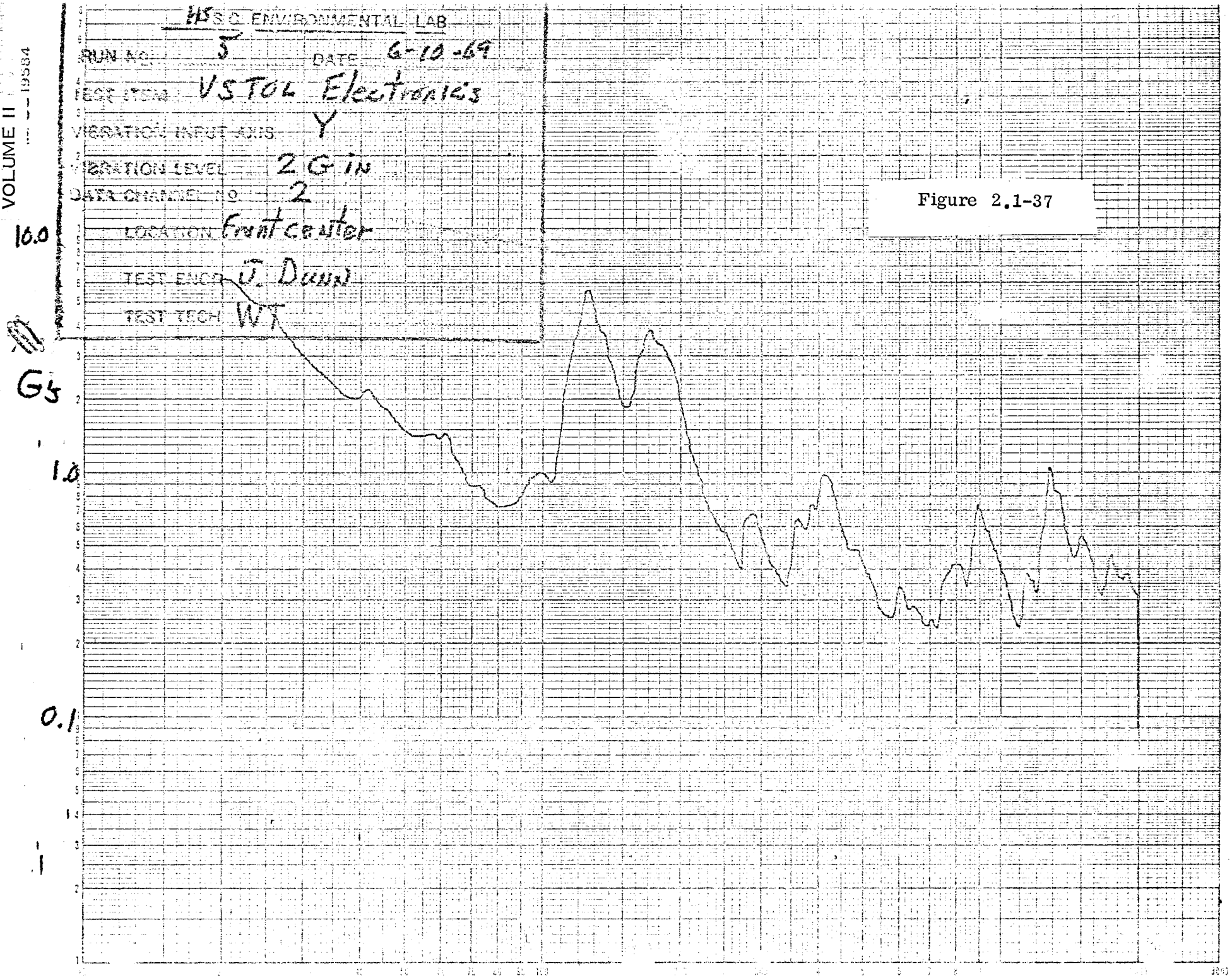

HS S.C. ENVIRONMENTAL LAB
RUN NO. 5
DATE 6-10-69
TEST ITEM VSTOL Electronics
VIBRATION INPUT AXIS Y
VIBRATION LEVEL 2 G IN
DATA CHANNEL NO 2
LOCATION Front Center
TEST ENGR D. Dunn
TEST TECH WT
POWER SPECTRAL DENSITY PLOT SHEET
10.0
1.0
0.1
G²

Figure 2.1-37

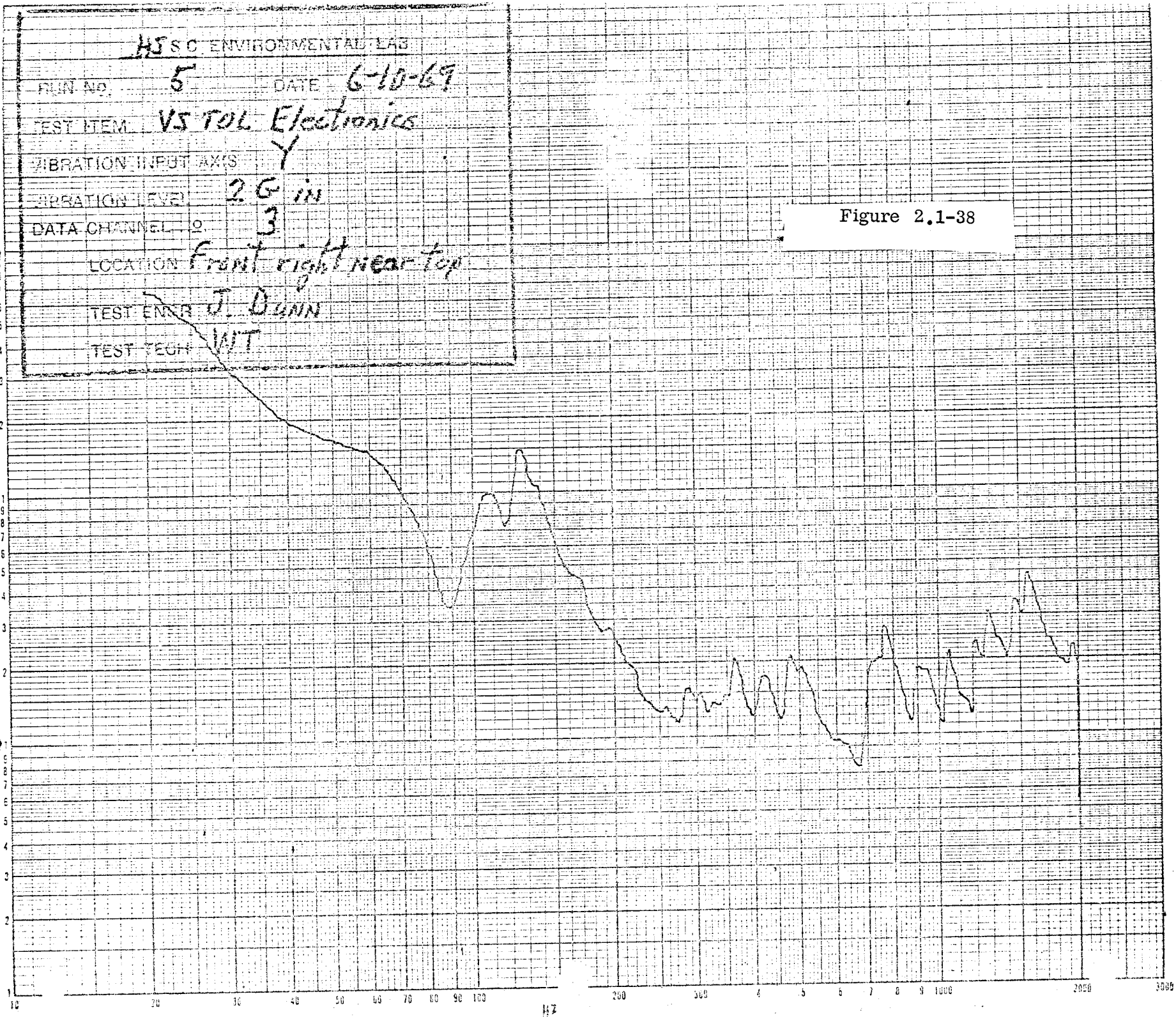

HSSC ENVIRONMENTAL LAB
RUN NO. 5
DATE 6-10-69
TEST ITEM VS TOL Electronics
VIBRATION INPUT AXIS Y
VIBRATION LEVEL 2 G in
DATA CHANNEL NO. 3
LOCATION Front right near top
TEST ENGR J. Dunn
TEST TECH WT
POWER SPECTRAL DENSITY PLOT SHEET
G²/Hz
10.0
1.0
0.1
10
20
30
40
50
60
70
80
90
100
200
300
400
500
600
700
800
900
1000
2000
3000
HZ

Figure 2.1-38

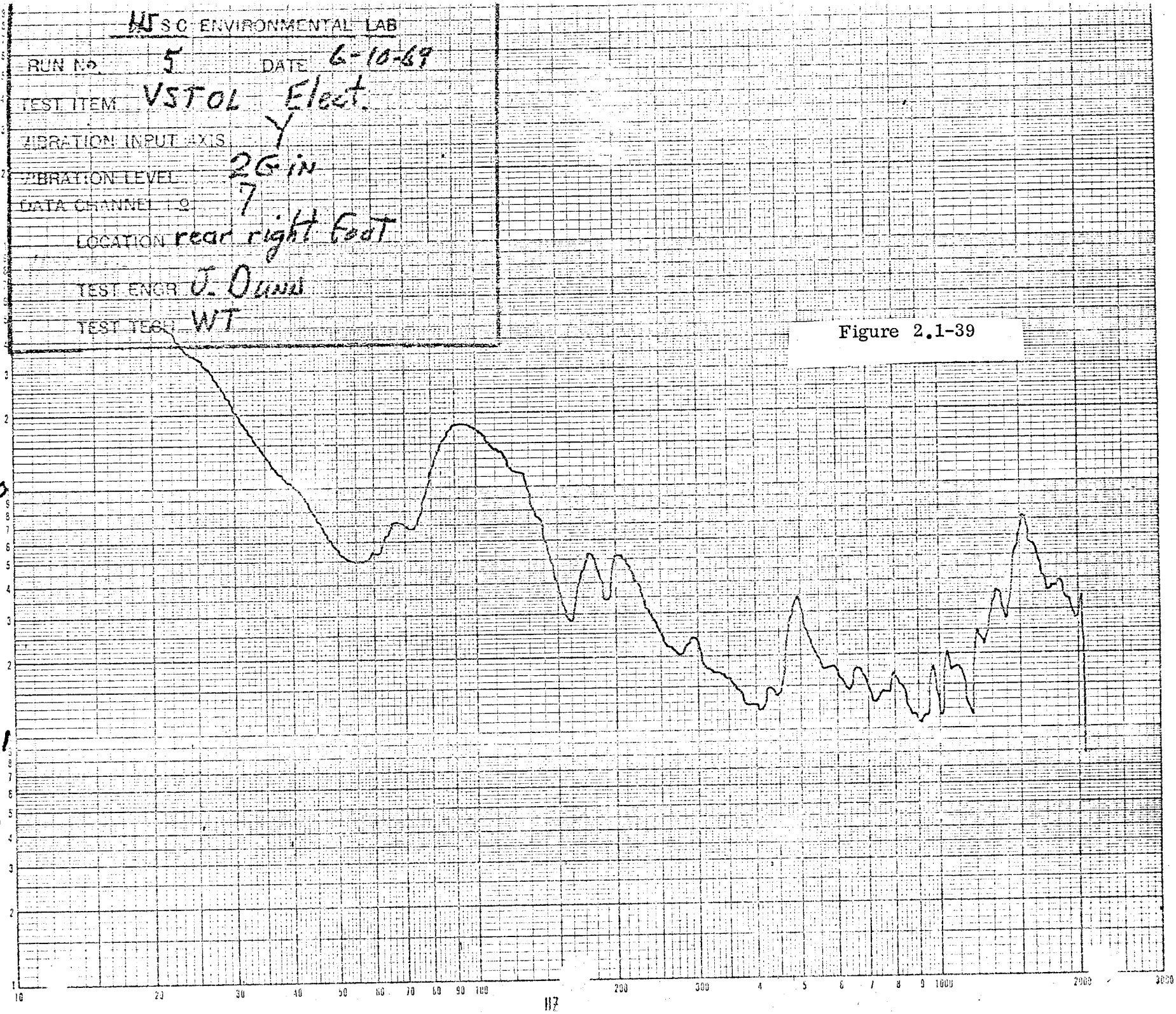

LTV SCC ENVIRONMENTAL LAB
RUN No. 5
DATE 6-10-69
TEST ITEM VSTOL Elect.
VIBRATION INPUT AXIS Y
VIBRATION LEVEL 2G in
DATA CHANNEL No. 7
LOCATION rear right EdT
TEST ENGR J. Owens
TEST TECH WT
POWER SPECTRAL DENSITY PLOT SHEET
G²/Hz
10.0
1.0
0.1
.01
10
20
30
40
50
60
70
80
90
100
200
300
400
500
600
700
800
900
1000
2000
3000
HZ

Figure 2.1-39

POWER SPECTRAL DENSITY PLOT SHEET

HS S-C ENVIRONMENTAL LAB

RUN NO. 5 DATE 6-10-69

TEST ITEM VSTOL Electronics

VIBRATION INPUT AXIS Y

VIBRATION LEVEL 2 G-in

DATA CHANNEL NO. 4

LOCATION X-cross axis connector side

TEST ENGR J. Dunn

TEST TECH W.T.

10.0

G²

1.0

0.1

Figure 2.1-40

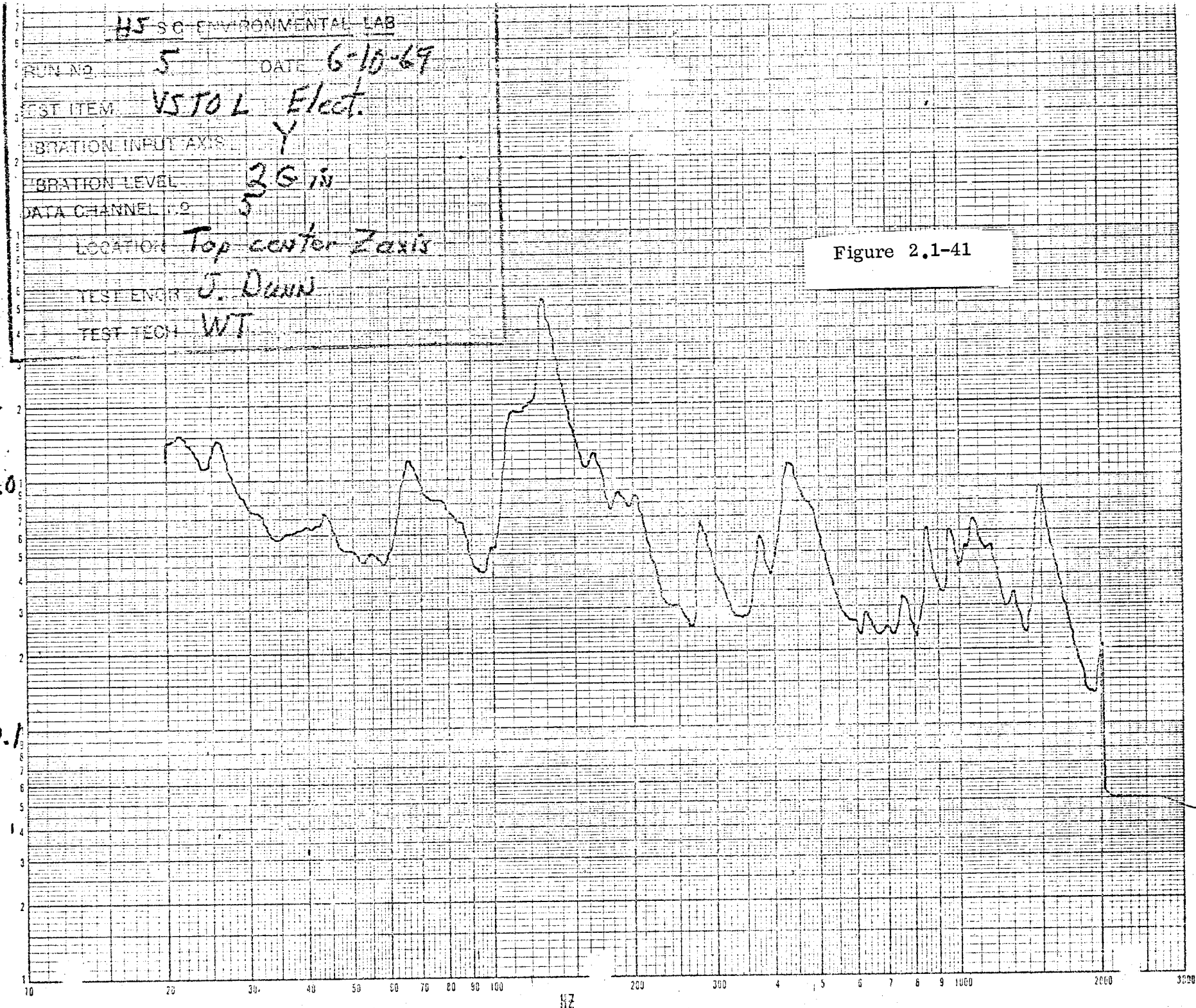


Figure 2.1-41

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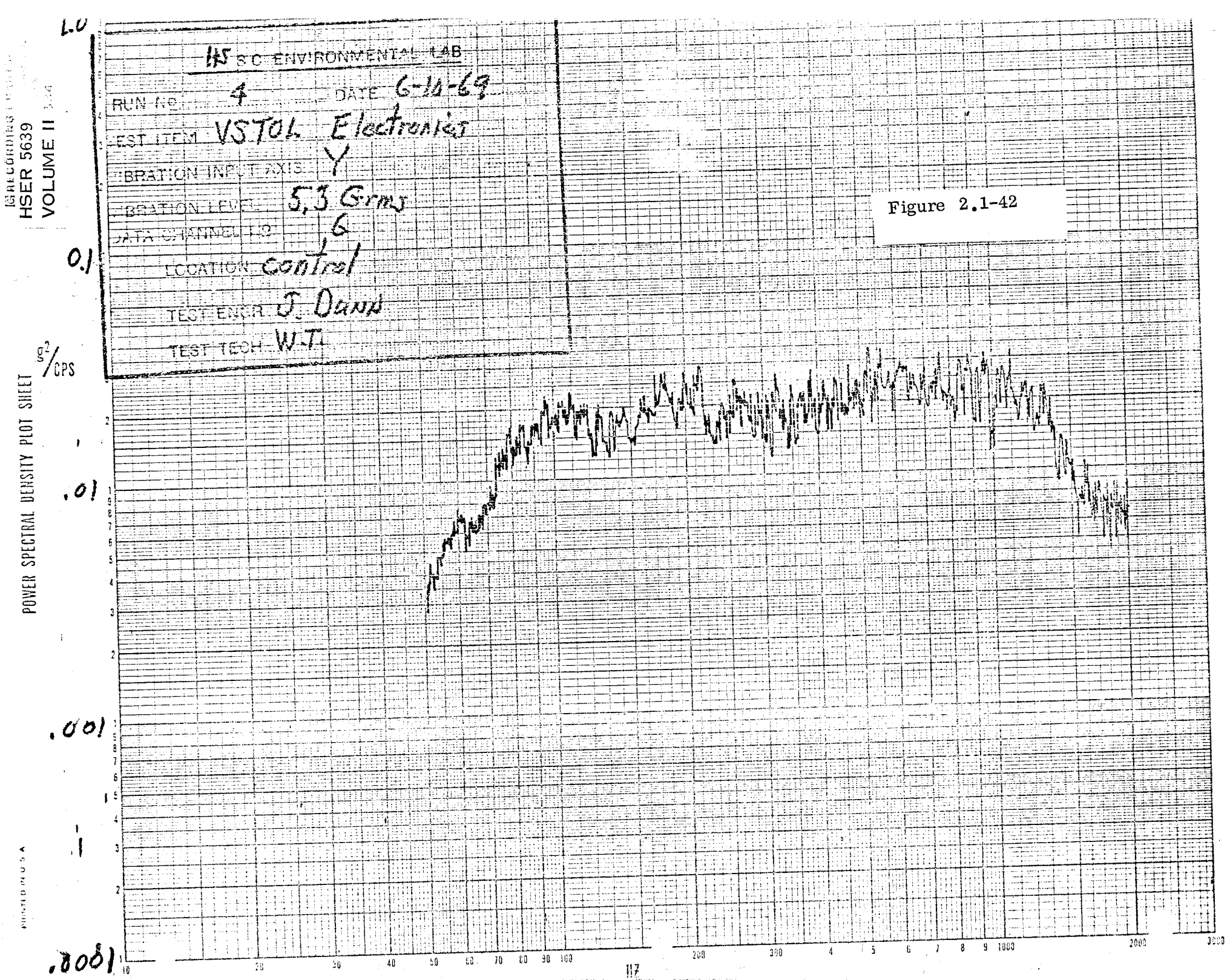

LAB
RUN NO. 4
DATE 6-14-69
TEST ITEM VSTOL Electronics
VIBRATION INPUT AXIS Y
VIBRATION LEVEL 5.3 Grms
DATA CHANNEL NO. 6
LOCATION control
TEST ENGR. J. Dann
TEST TECH. W.T.
POWER SPECTRAL DENSITY PLOT SHEET
g²/CPS
1.0
0.1
.01
.001
.0001
10
20
30
40
50
60
70
80
90
100
200
300
400
500
600
700
800
900
1000
2000
3000
HZ

Figure 2.1-42

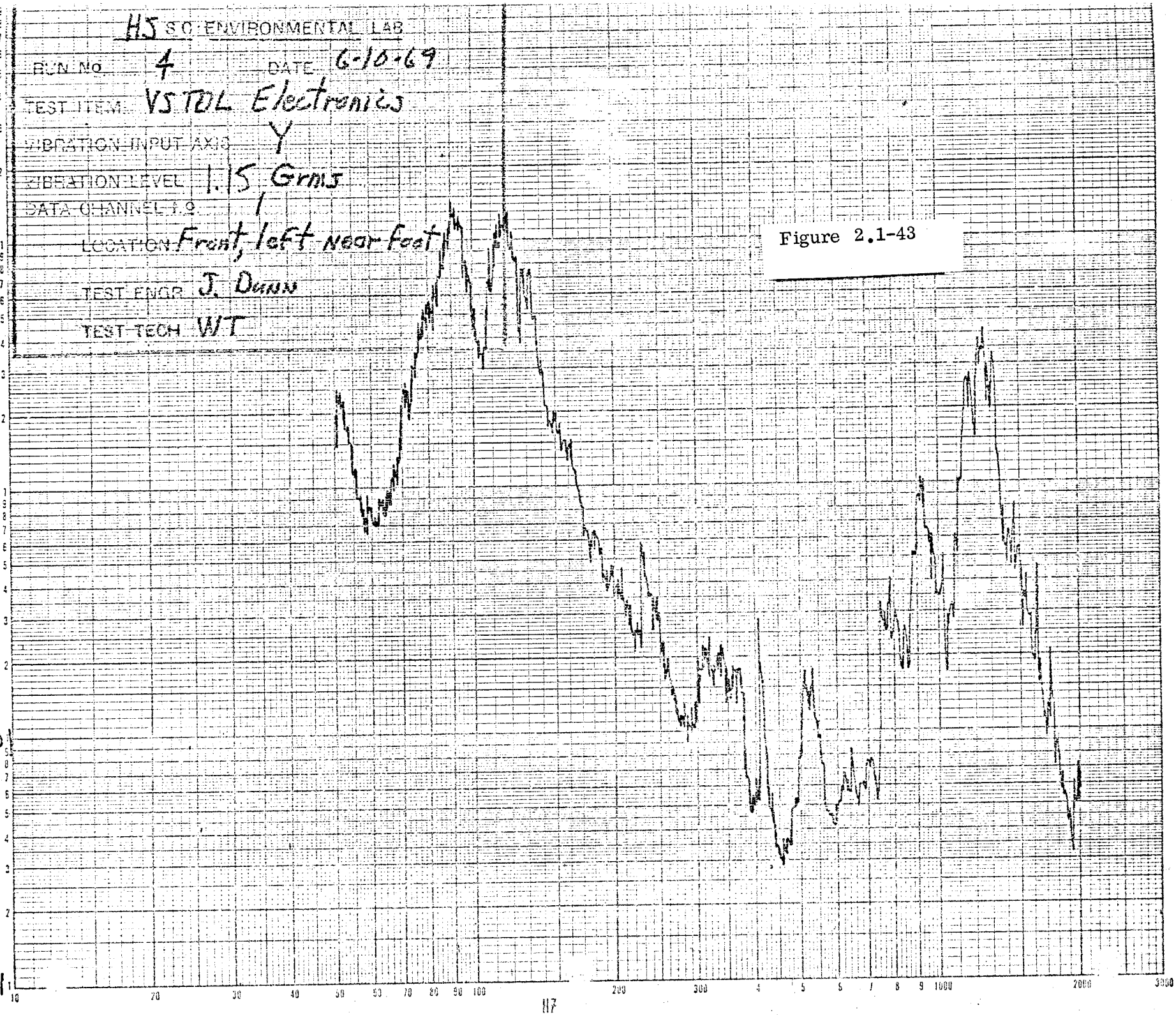

HS SC ENVIRONMENTAL LAB
RUN No. 4
DATE 6-10-69
TEST ITEM VSTOL Electronics
VIBRATION INPUT AXIS Y
VIBRATION LEVEL 1.15 Grms
DATA CHANNEL No. 1
LOCATION Front, left near foot
TEST ENGR J. Dunn
TEST TECH WT
POWER SPECTRAL DENSITY PLOT SHEET
g²/CPS
.1
.01
.001
.0001
.00001
10
20
30
40
50
60
70
80
90
100
200
300
400
500
600
700
800
900
1000
2000
3000

Figure 2.1-43

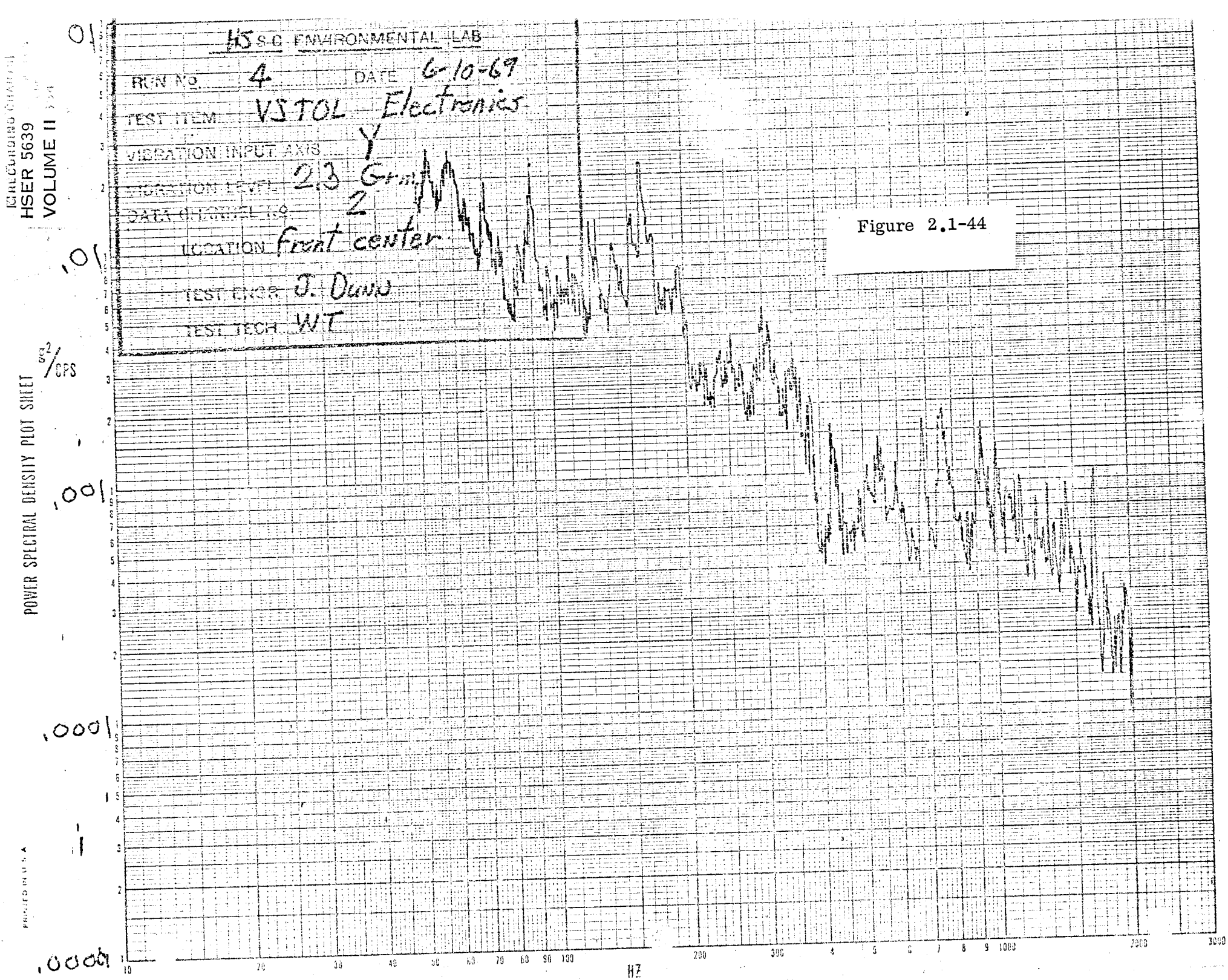

HS S-C ENVIRONMENTAL LAB
RUN No. 4
DATE 6-10-69
TEST ITEM VSTOL Electronics
VIBRATION INPUT AXIS Y
VIBRATION LEVEL 2.3 Grms
DATA CHANNEL No 2
LOCATION front center
TEST ENGR J. Dunn
TEST TECH WT
POWER SPECTRAL DENSITY PLOT SHEET
g²/CPS
HZ

Figure 2.1-44

HSSC ENVIRONMENTAL LAB
RUN NO. 4
DATE 6-18-69
TEST ITEM VS TOL Electronics
VIBRATION INPUT AXIS Y
VIBRATION LEVEL 0.83 Grms
DATA CHANNEL NO. 3
LOCATION Front upper Right
TEST ENGR S. Dunn
TEST TEAM W.T.
POWER SPECTRAL DENSITY PLOT SHEET
g²/CPS
.1
.01
.001

Figure 2.1-45

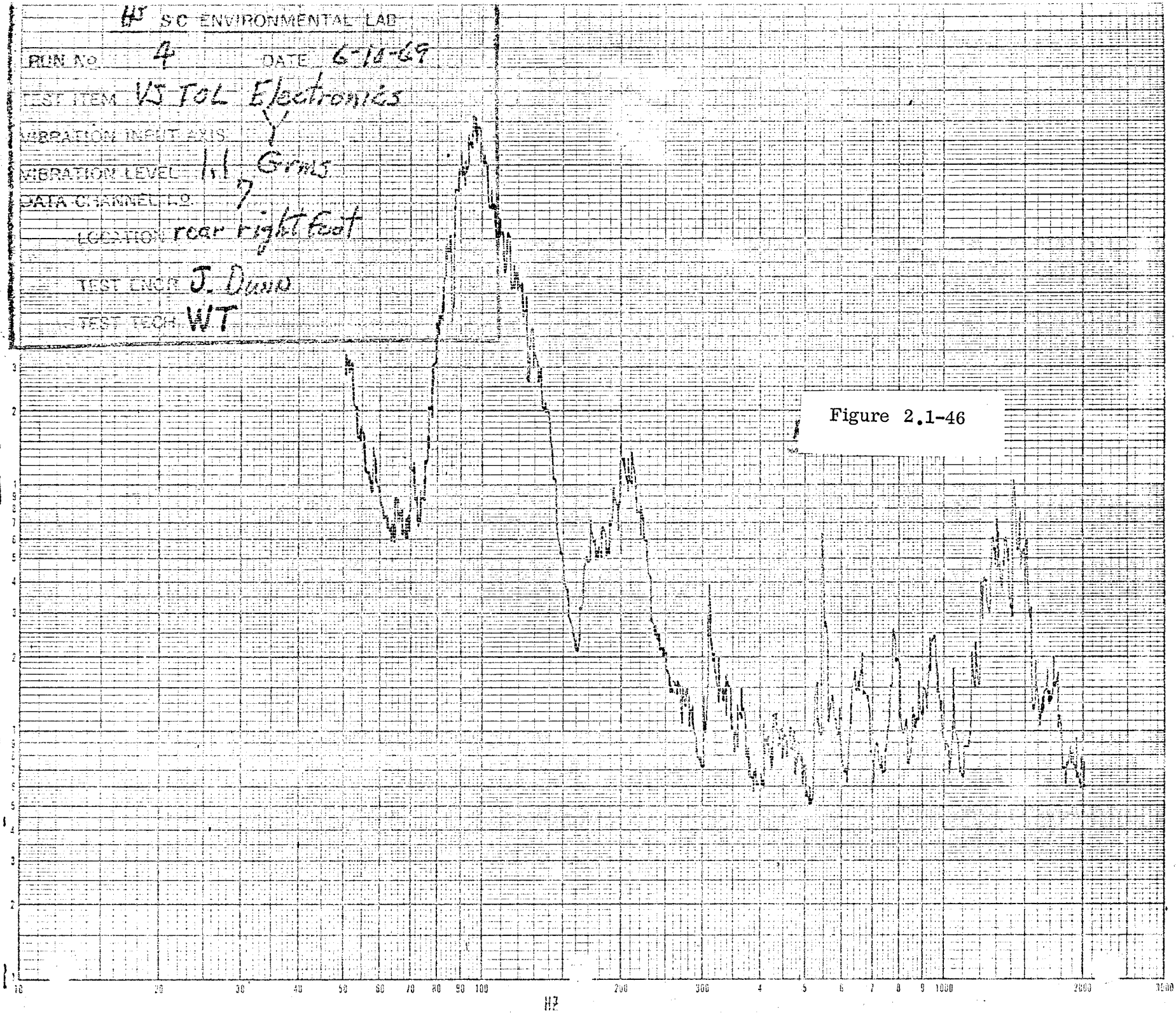

HS S/C ENVIRONMENTAL LAB
RUN No. 4 DATE 6-18-69
TEST ITEM VJ TOL Electronics
VIBRATION INPUT AXIS Y
VIBRATION LEVEL 11.7 Grms
DATA CHANNEL I.D. 7
LOCATION rear right foot
TEST ENGR J. Dunn
TEST FROM WT
POWER SPECTRAL DENSITY PLOT SHEET
g²/CPS
.01
.001
.0001
10
20
30
40
50
60
70
80
90
100
200
300
400
500
600
700
800
900
1000
2000
HZ

Figure 2.1-46

MSC ENVIRONMENTAL LAB

RUN NO. 4 DATE 6-10-69

TEST ITEM VSTOL Electronics

VIBRATION INPUT AXIS Y

VIBRATION LEVEL 0.63 Grms

DATA CHANNEL 4

LOCATION X cross axis, connector side

TEST ENGR. J. Dunn

TEST TECH. W.T.

POWER SPECTRAL DENSITY PLOT SHEET

G^2/CPS

.01

.001

.0001

.00001

10 20 30 40 50 60 70 80 90 100 200 300 400 500 600 700 800 900 1000 2000

Figure 2.1-47

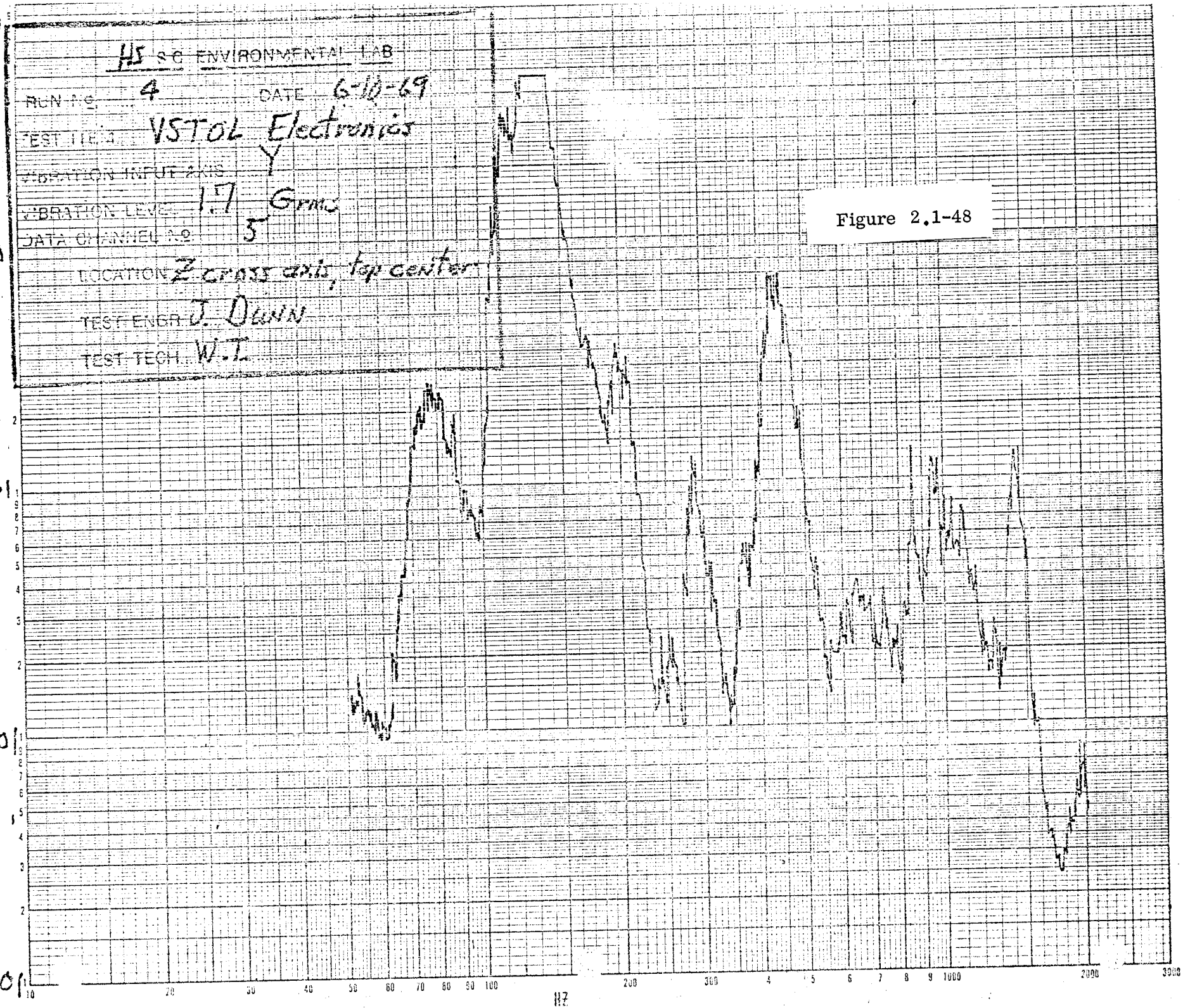

HS S-C ENVIRONMENTAL LAB
RUN NO. 4
DATE 6-10-69
TEST ITEM VSTOL Electronics
VIBRATION INPUT AXIS Y
VIBRATION LEVEL 1.7 Grms
DATA CHANNEL NO. 5
LOCATION Z cross axis, top center
TEST ENGR. J. DUNN
TEST TECH. W.T.
POWER SPECTRAL DENSITY PLOT SHEET
g²/CPS
.1
.01
.001
.0001
.00001
10
20
30
40
50
60
70
80
90
100
200
300
400
500
600
700
800
900
1000
2000
3000

Figure 2.1-48

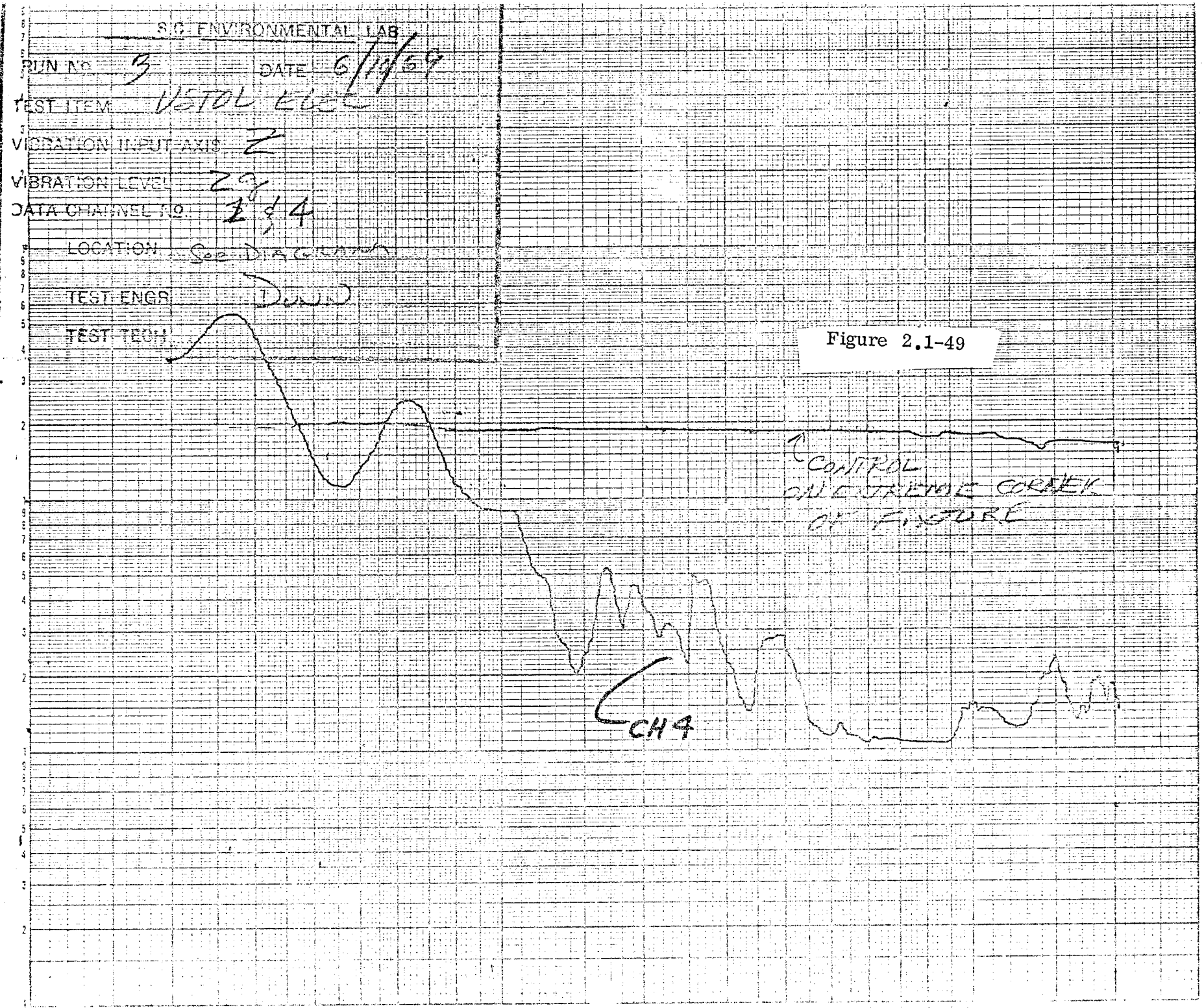


Figure 2.1-49

POWER SPECTRAL DENSITY PLOT SHEET

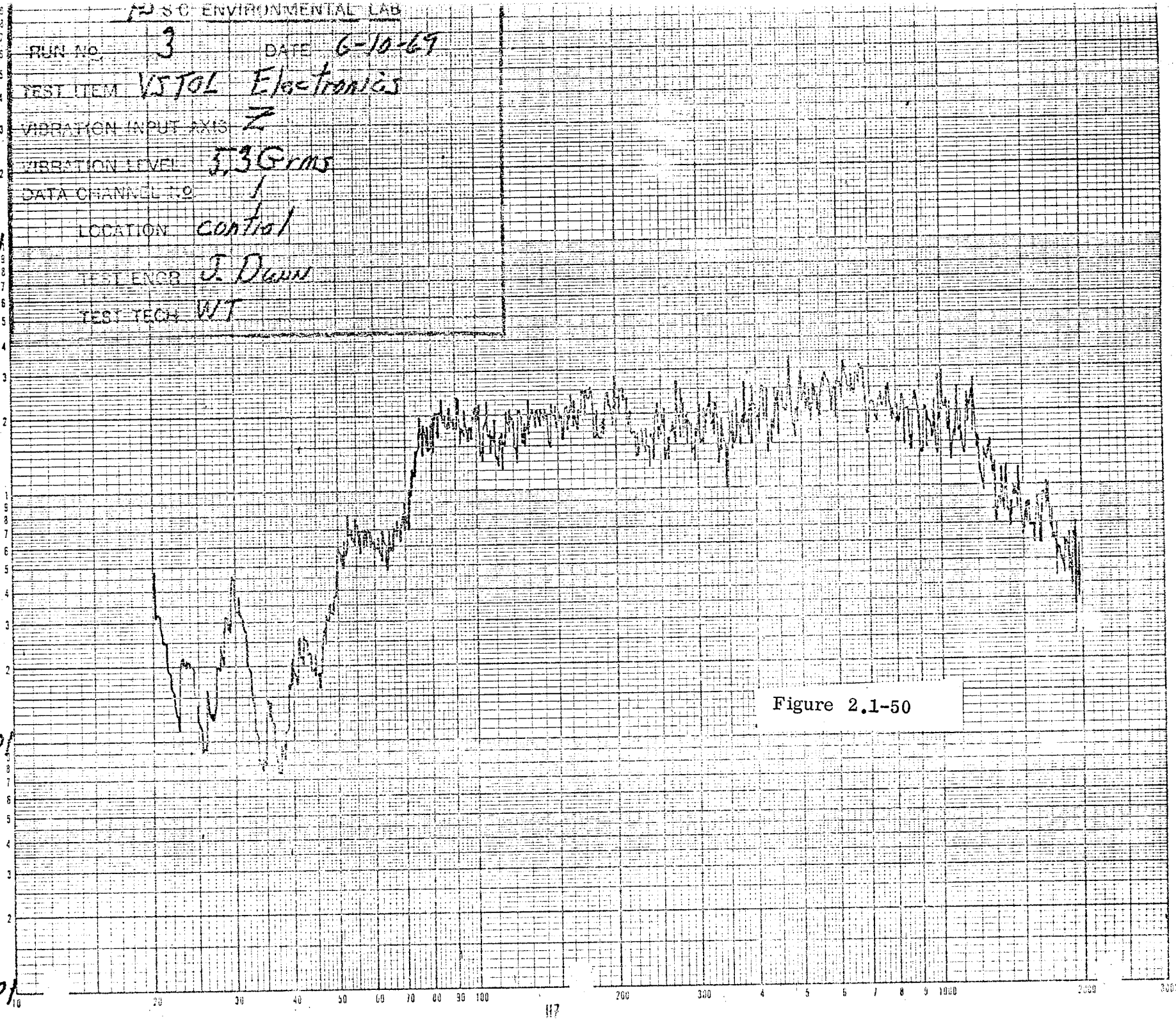


Figure 2.1-50

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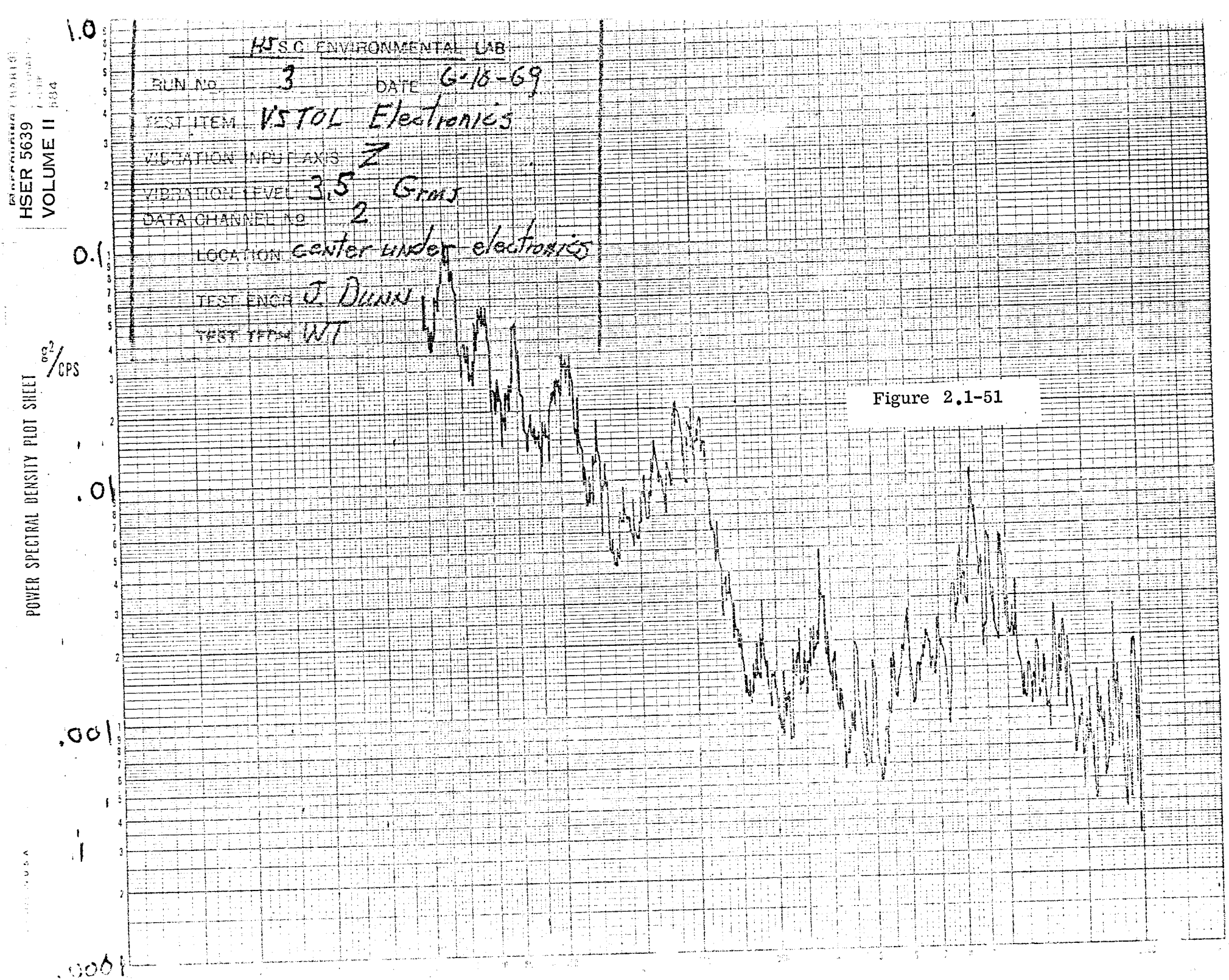

HS S.C. ENVIRONMENTAL LAB
RUN NO. 3
DATE 6-18-69
TEST ITEM V/STOL Electronics
VIBRATION INPUT AXIS Z
VIBRATION LEVEL 3.5 Grms
DATA CHANNEL NO 2
LOCATION center under electronics
TEST ENGR J. Dunn
TEST ITEM WT
POWER SPECTRAL DENSITY PLOT SHEET
g²/CPS
1.0
0.1
.01
.001
.0001

Figure 2.1-51

USAAVLABS ENVIRONMENTAL LAB
RUN NO. 3
DATE 6-10-69
TEST ITEM VSTOL Electronics
VIBRATION INPUT AXIS Z
VIBRATION LEVEL 1.25 Grms
DATA CHANNEL NO. 3
LOCATION N-E Foot on Electronics
TEST ENGR. D. Dunn
TEST TECH WT
POWER SPECTRAL DENSITY PLOT SHEET
g²/CPS
1
.1
.01
.001
.0001

Figure 2.1-52

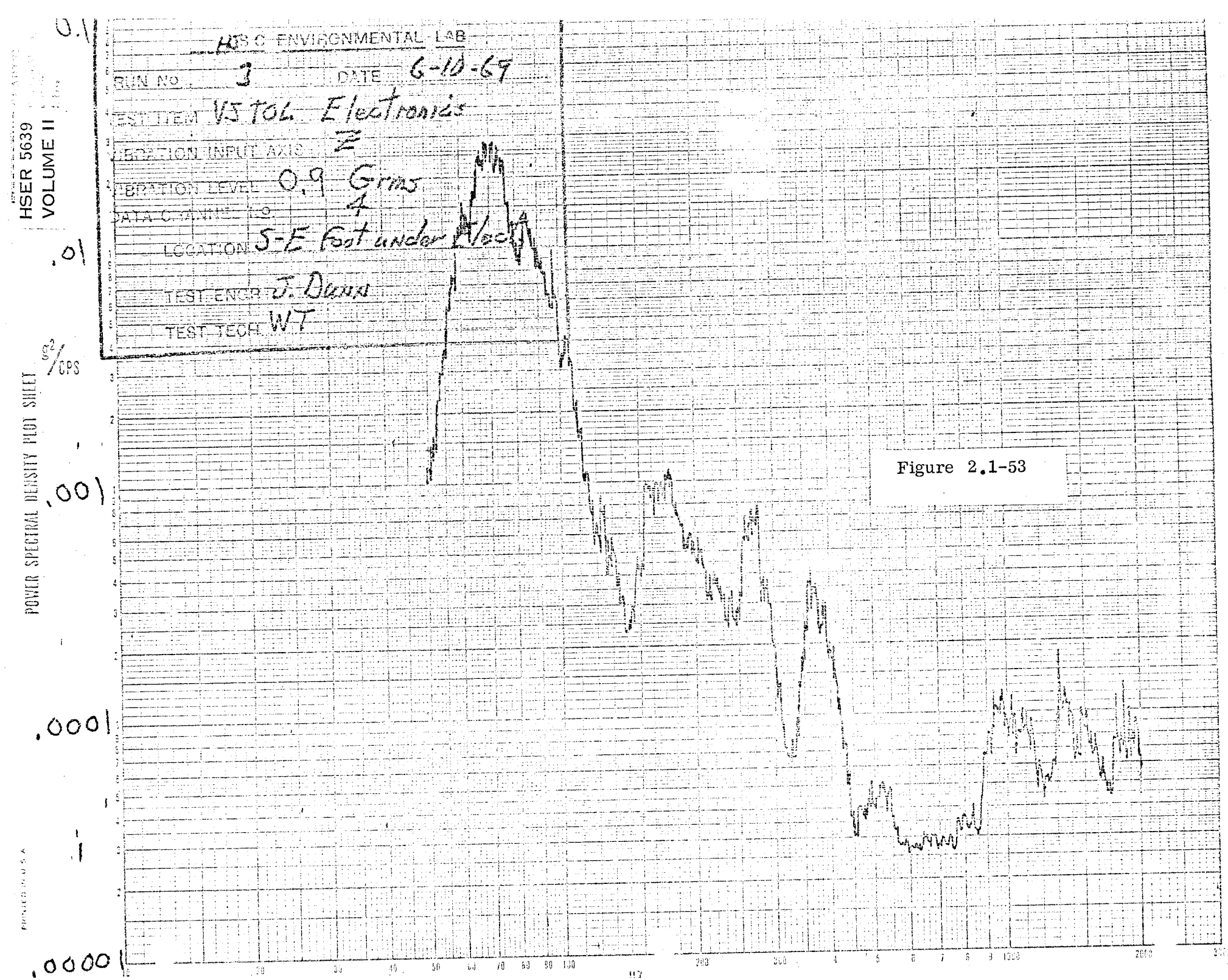

HSC ENVIRONMENTAL LAB
RUN NO. 3
DATE 6-10-69
TEST ITEM V/STOL Electronics
VIBRATION INPUT AXIS Z
VIBRATION LEVEL 0.9 Grms
DATA CHANNEL 4
LOCATION S-E Foot under A/C
TEST ENGR J. Dunn
TEST TECH WT
POWER SPECTRAL DENSITY PLOT SHEET
G²/CPS
.1
.01
.001
.0001
.00001
10
20
30
40
50
60
70
80
90
100
200
300
400
500
600
700
800
900
1000
2000
3000

Figure 2.1-53

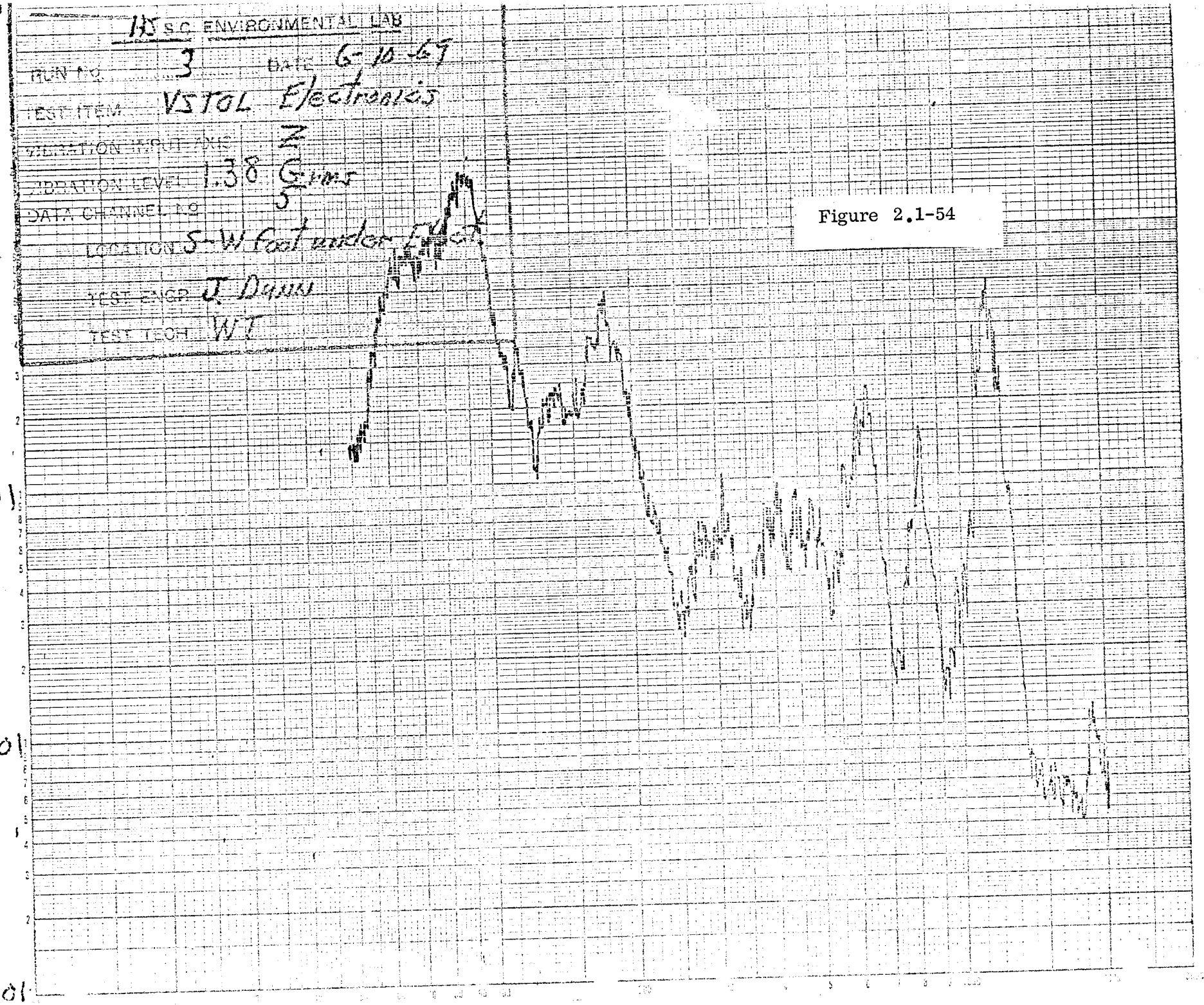

115 S.C. ENVIRONMENTAL LAB
RUN NO. 3
DATE 6-10-67
TEST ITEM VSTOL Electronics
VIBRATION INPUT AXIS Z
VIBRATION LEVEL 1.38 G rms
DATA CHANNEL NO 3
LOCATION S-W Foot under Engine
TEST ENGR J. Dunn
TEST TECH W.T.
POWER SPECTRAL DENSITY PLOT SHEET
g²/CPS
.01
.001
.0001
.00001

Figure 2.1-54

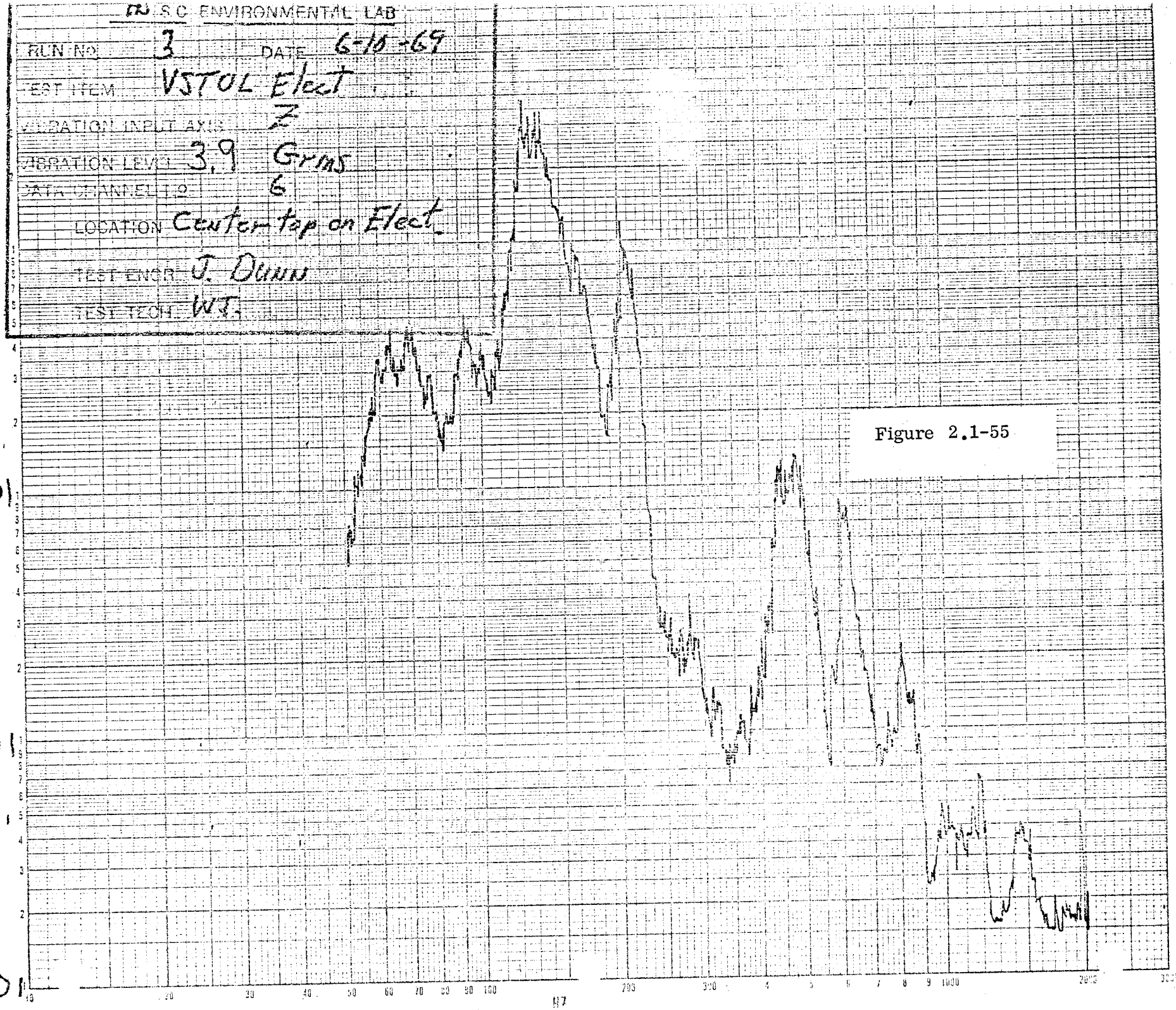


Figure 2.1-55

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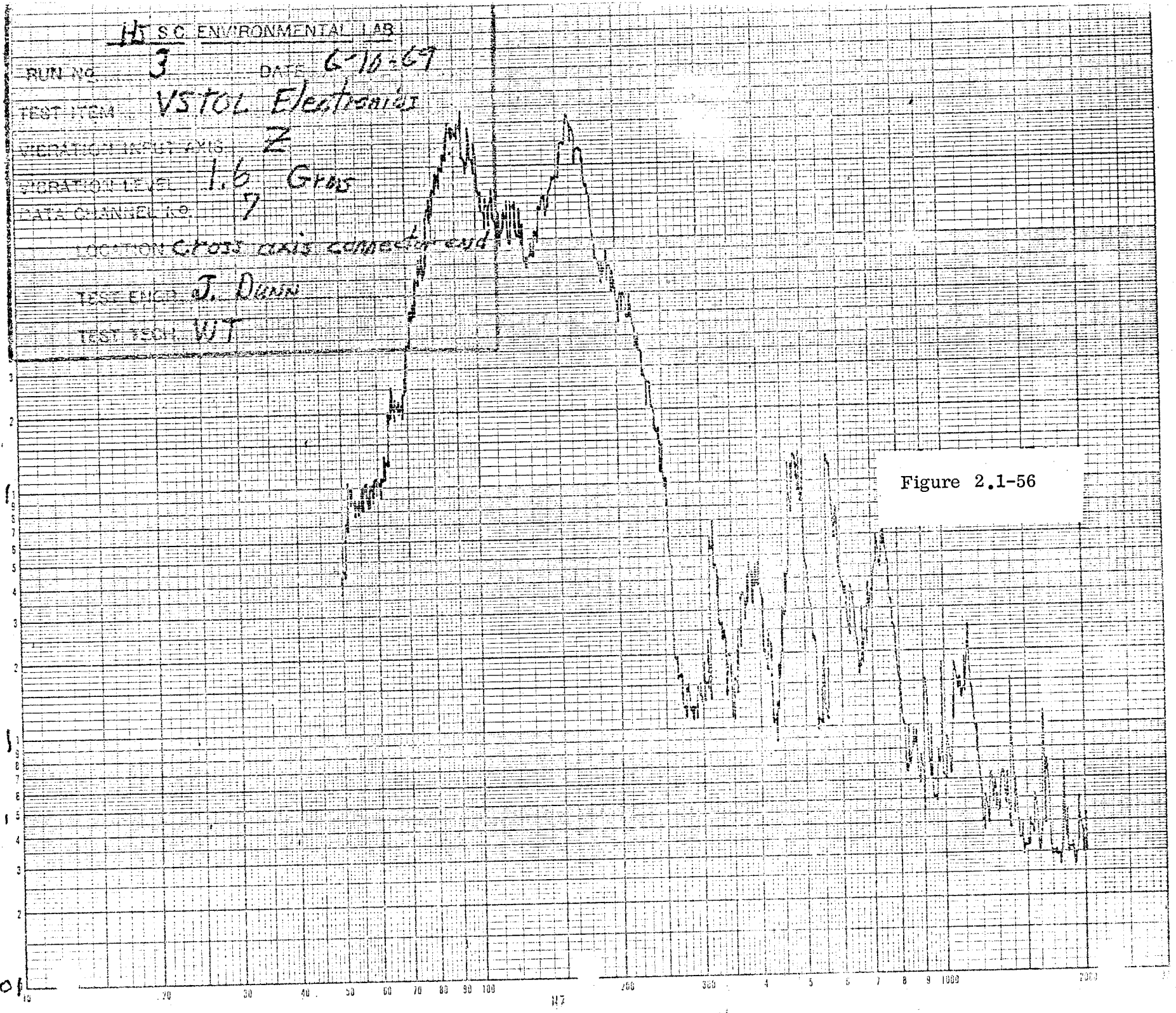

HT S.C. ENVIRONMENTAL LAB
RUN NO. 3
DATE 6-16-69
TEST ITEM VSTOL Electronics
VIBRATION INPUT AXIS Z
VIBRATION LEVEL 1.6 GRMS
DATA CHANNEL NO. 7
LOCATION CROSS AXIS CONNECTOR END
TEST ENGR. J. DUNN
TEST TECH. WT
POWER SPECTRAL DENSITY PLOT SHEET
G²/CPS
.1
.01
.001
.0001
.00001
10
20
30
40
50
60
70
80
90
100
200
300
400
500
600
700
800
900
1000
2000
HZ

Figure 2.1-56

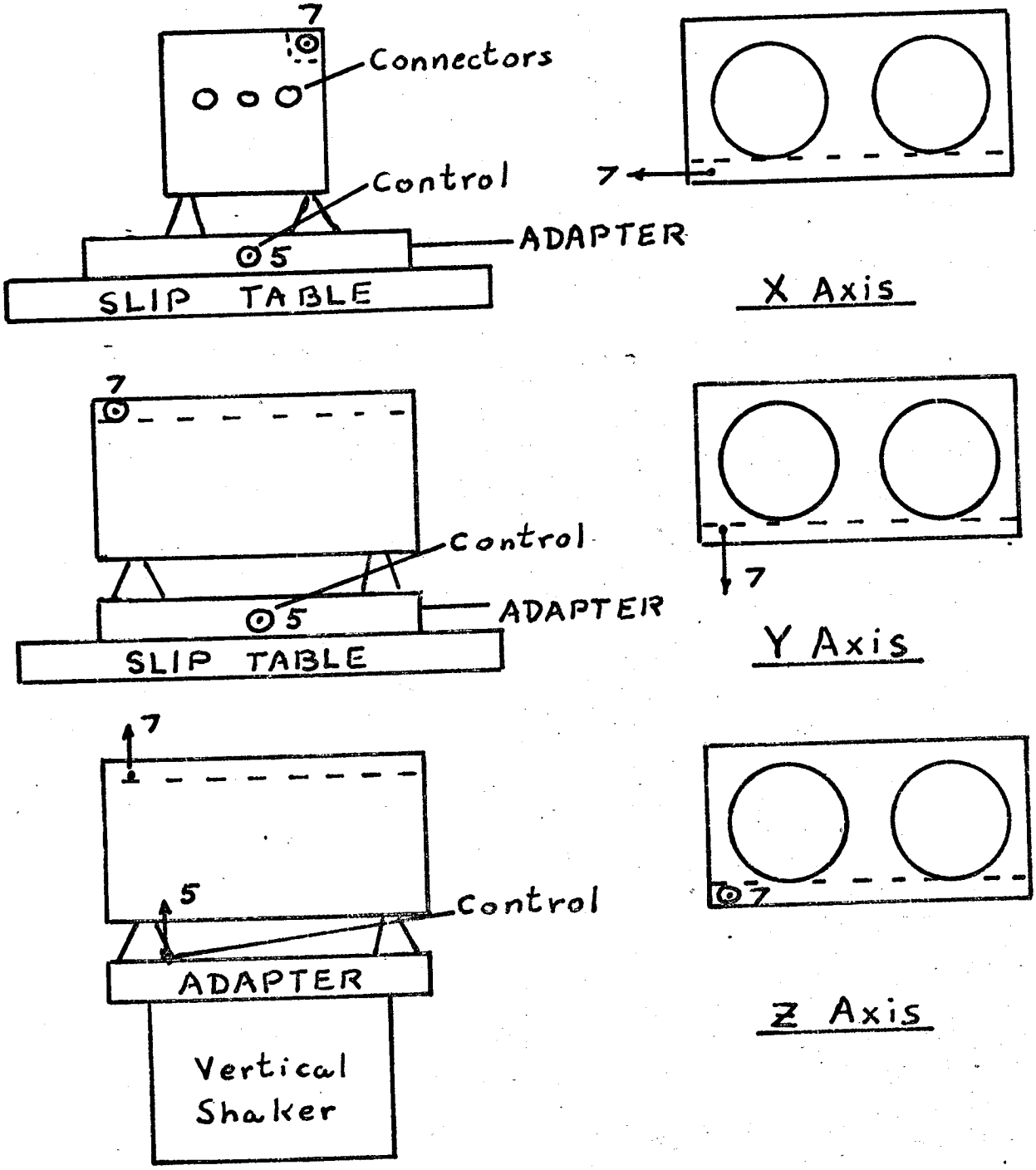


Figure 2.1-57

Test set up for vibration of the flight tape recorder.

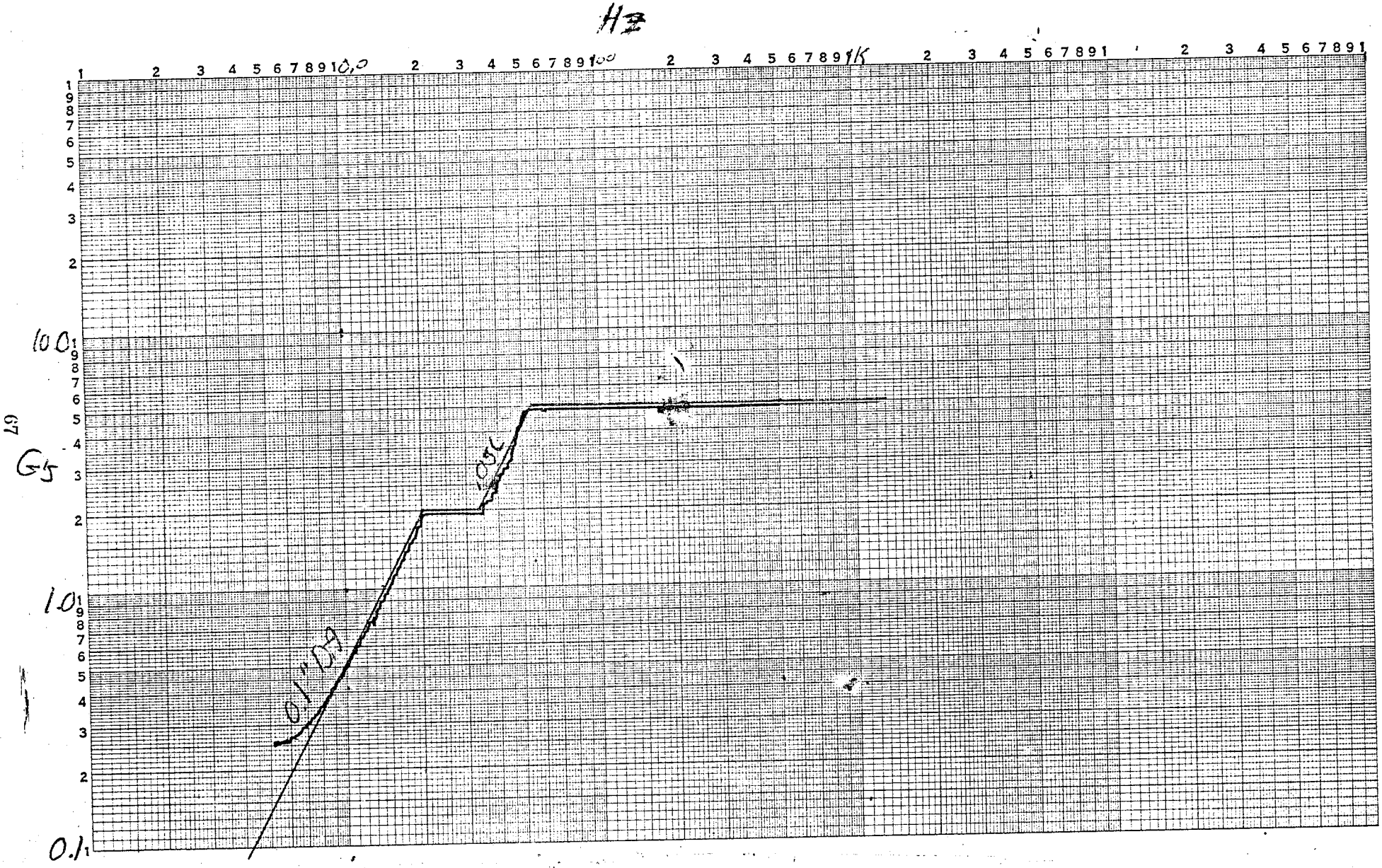

NO. 340R-L3S DIETZGEN GRAPH PAPER
LOGARITHMIC
3 CYCLES X 5 CYCLES
EUGENE DIETZGEN CO.
MADE IN U. S. A.
H3
1 2 3 4 5 6 7 8 9 10,0 2 3 4 5 6 7 8 9 100 2 3 4 5 6 7 8 9 1K 2 3 4 5 6 7 8 9 1
100
10
1.0
0.1
G5
67
0.1 I52
05C

Figure 2.1-58

NO. 340R-L35 DIETZGEN GRAPH PAPER
LOGARITHMIC
3 CYCLES X 5 CYCLES

EUGENE DIETZGEN CO.
MADE IN U. S. A.

HS S C ENVIRONMENTAL LAB

RUN NO. 3 DATE 7-2-69

TEST ITEM VSTOL Tape Deck

VIBRATION INPUT AXIS X

VIBRATION LEVEL

DATA CHANNEL No 7

LOCATION Front upper left in X axis

TEST ENGR J. Dillon

TEST TECH W.T.

Hz.

100.0

10.0

1.0

0.1

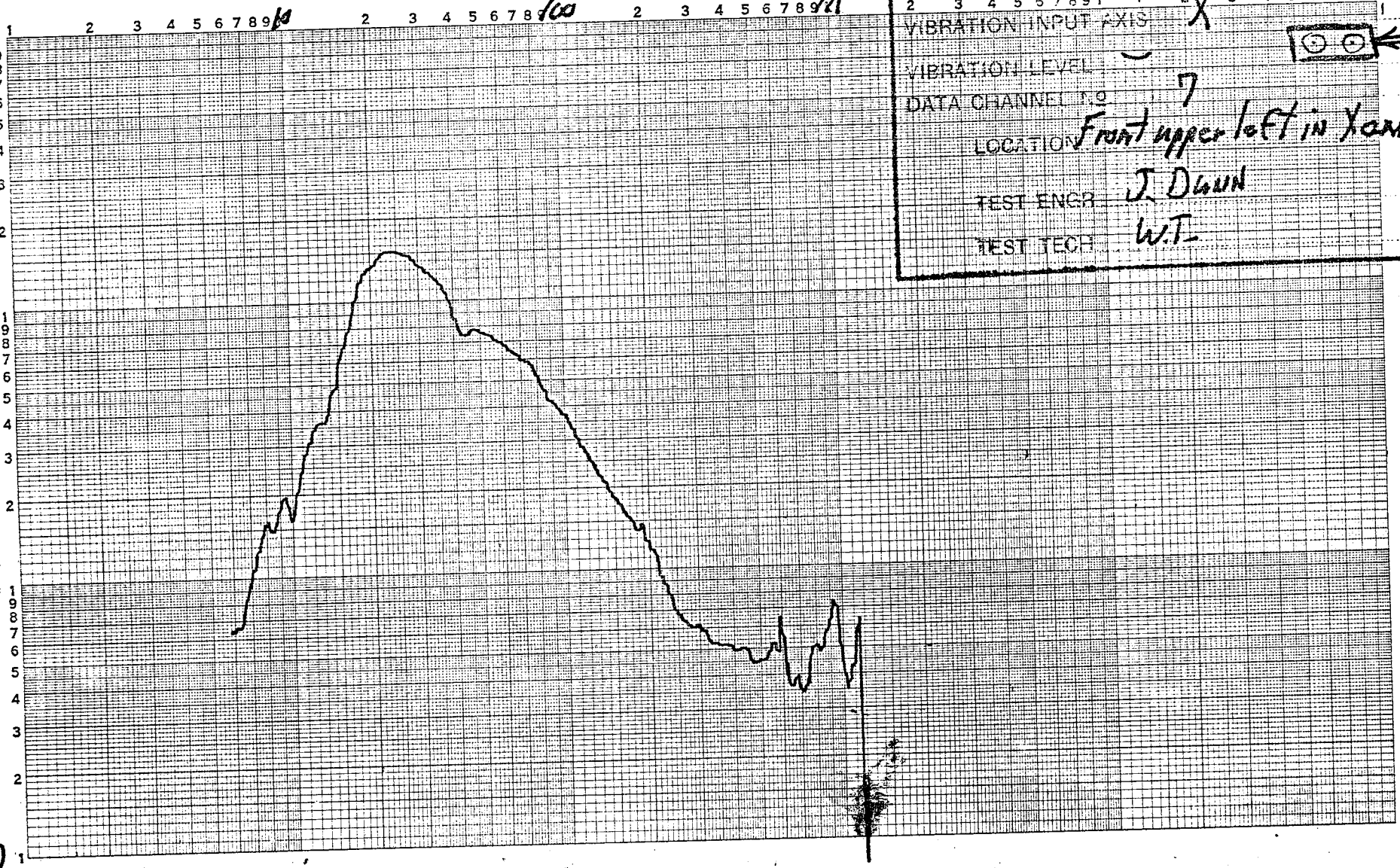


Fig. 2.1-59

Hamilton Standard DIVISION OF UNITED AIRCRAFT CORPORATION

TABLE 2.1-1

Tape Recorder Output During 810B Vibration

Frequency Hz	Shake Axis X mv	Y mv	Z mv
5	61	50	58
6	--	--	58
7	--	52	--
8	--	52	--
10	60	53	56
12	60	53	--
14	60	--	--
15	--	--	56
17	61	53	--
20	59	--	56
22	--	54	--
25	60	--	57
29	--	53	--
30	78	--	62
35	58	--	59
40	58	80	60
45	58	90	62
50	61	65	64
55	61	--	65
60	60	--	68
65	--	52	--
70	58	--	63
80	60	--	59
85	--	53	--
90	60	--	59
100	60	--	60
115	--	53	--
120	62	--	60
140	59	--	58
170	59	--	58
184	--	52	--
200	59	52	58
250	60	--	59
270	--	52	--
300	60	--	60
330	--	53	--
400	60	--	57
450	--	52	--
500	57	--	57
600	60	--	57
630	--	53	--

TABLE 2.1-1 (Continued)

Frequency Hz	Shake Axis X mv	Y mv	Z mv
700	59	--	58
800	60	--	59
850	--	54	--
900	60	--	60
1000	63	53	60

NOTE: X Donner channel output is given at each frequency in mv. With no input to the recorder, the level was 56-60 mv.

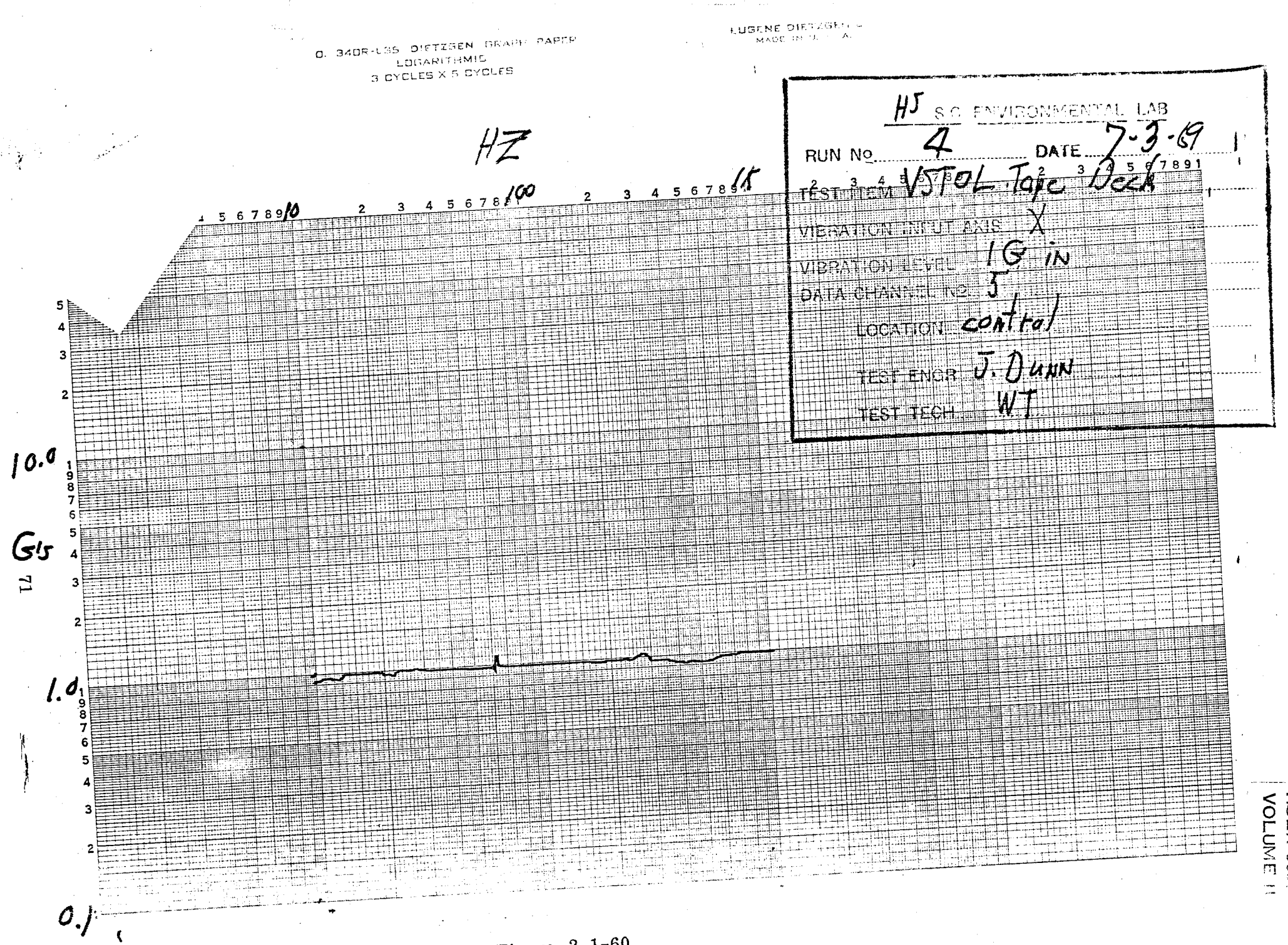

O. 340R-L3S DIETZGEN GRAPH PAPER
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3 CYCLES X 5 CYCLES
EUGENE DIETZGEN
MADE IN U.S.A.
HZ
HS S.C. ENVIRONMENTAL LAB
RUN No. 4
DATE 7-3-69
TEST ITEM VSTOL Tape Deck
VIBRATION INPUT AXIS X
VIBRATION LEVEL 1G IN
DATA CHANNEL NO. 5
LOCATION control
TEST ENGR J. DUNN
TEST TECH WT
10.0
G's
1.0
0.1

Figure 2.1-60

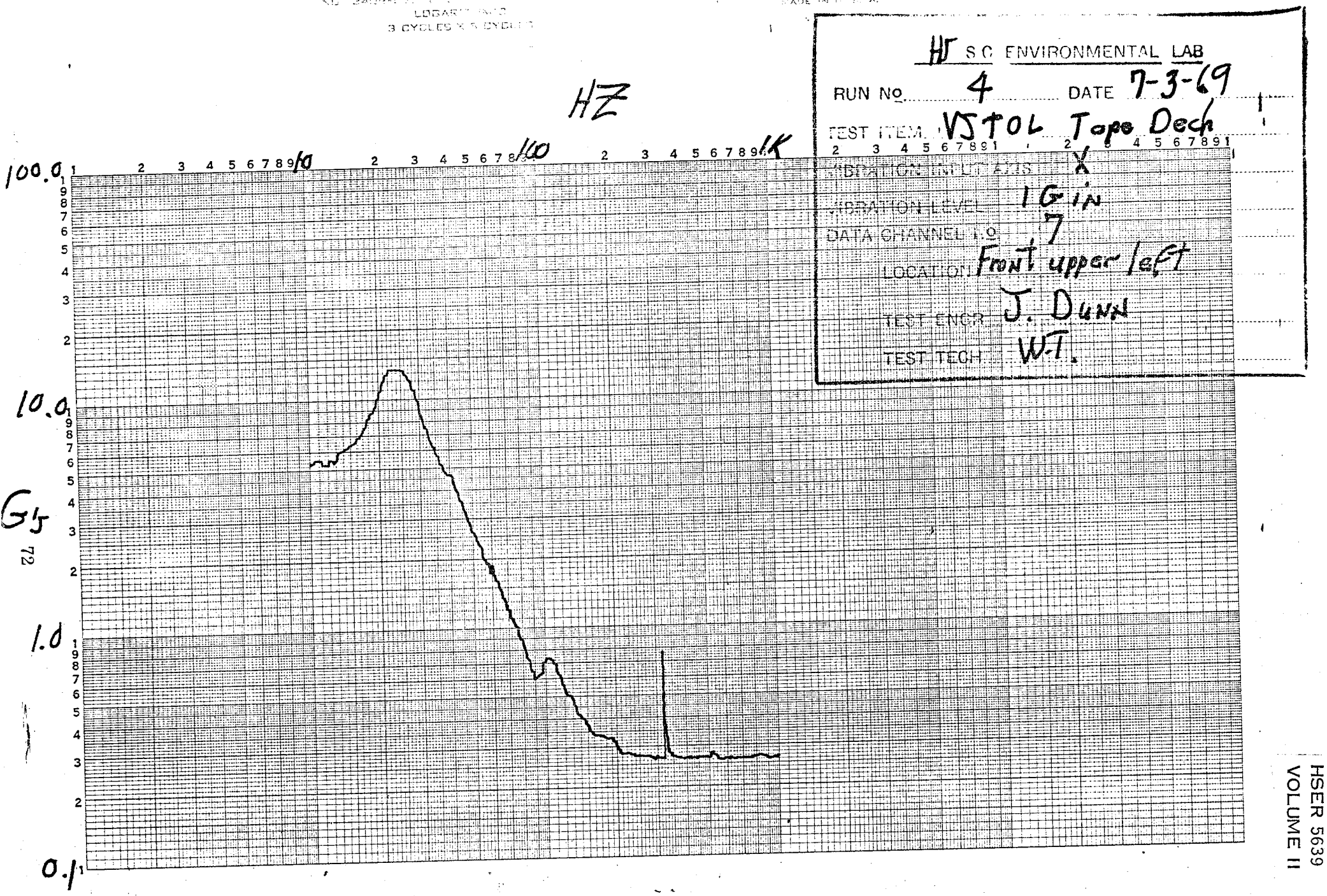

HZ
HF S.C. ENVIRONMENTAL LAB
RUN NO. 4
DATE 7-3-69
TEST ITEM VSTOL Tape Deck
VIBRATION INPUT AXIS X
VIBRATION LEVEL 1 G IN
DATA CHANNEL NO. 7
LOCATION FRONT upper left
TEST ENGR J. DUNN
TEST TECH W.T.
100.0
10.0
1.0
0.1
G's
72

Figure 2.1-61

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3 CYCLES X 5 CYCLES
EUGENE DIETZGEN CO.
MADE IN U.S.A.

HS S.C. ENVIRONMENTAL LAB
RUN NO. 2 DATE 7-2-69
TEST ITEM VSTOL Tape Deck
VIBRATION INPUT AXIS Y
VIBRATION LEVEL Per Spec.
DATA CHANNEL NO. 5
LOCATION Control
TEST ENGR. J. Dunn
TEST TECH W.T.

Hz

100.0
10.0
1.0

.1" DA
.036" DA

G's

Figure 2.1-62

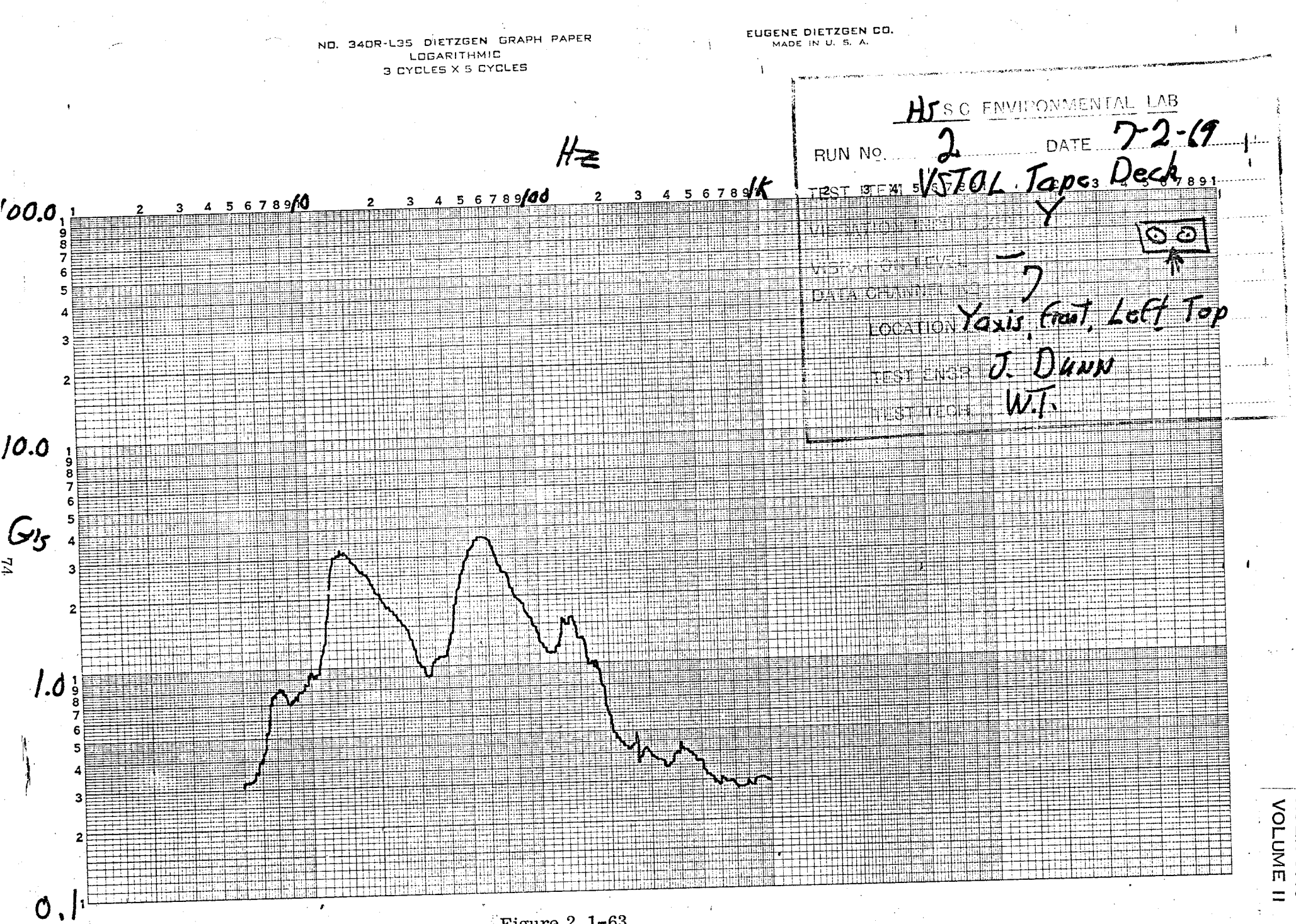

NO. 340R-L35 DIETZGEN GRAPH PAPER
LOGARITHMIC
3 CYCLES X 5 CYCLES
EUGENE DIETZGEN CO.
MADE IN U. S. A.
Hz
1K
100.0
10.0
1.0
0.1
G15
H5 S.C. ENVIRONMENTAL LAB
RUN NO. 2
DATE 7-2-69
TEST ITEM VSTOL Tape Deck
Y
7
LOCATION Yaxis, Front, Left Top
TEST ENGR J. Dunn
TEST TECH W.T.

Figure 2.1-63

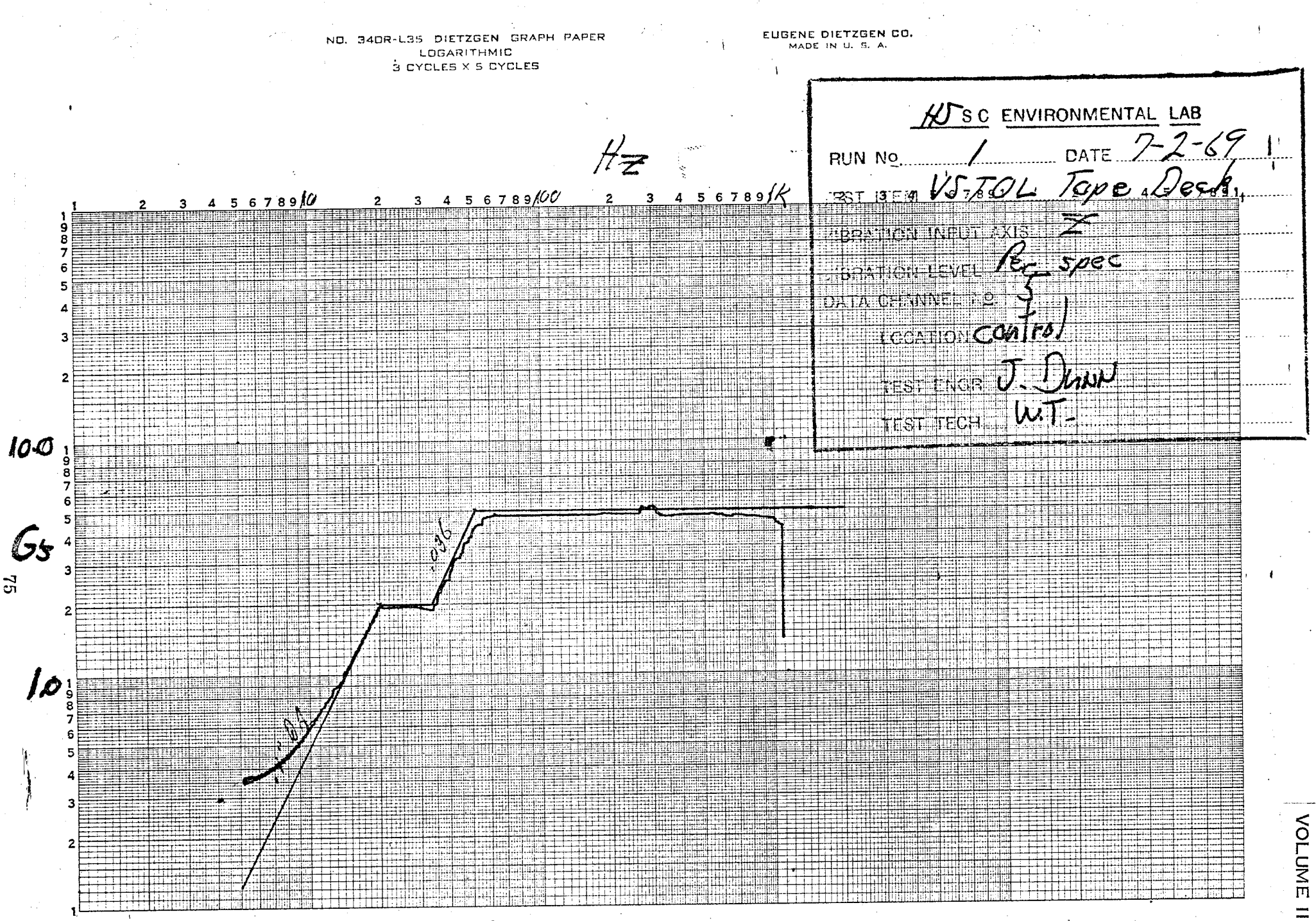

NO. 340R-L35 DIETZGEN GRAPH PAPER
LOGARITHMIC
3 CYCLES X 5 CYCLES
EUGENE DIETZGEN CO.
MADE IN U. S. A.
HZ
1 2 3 4 5 6 7 8 9 10 2 3 4 5 6 7 8 9 100 2 3 4 5 6 7 8 9 1K
100
G's
10
75
HSSC ENVIRONMENTAL LAB
RUN NO. 1
DATE 7-2-69
TEST ITEM VSTOL Tape Deck
VIBRATION INPUT AXIS Z
VIBRATION LEVEL Ref. spec
DATA CHANNEL NO. 3
LOCATION control
TEST ENGR J. Dunn
TEST TECH W.T.

Figure 2.1-64

NO. 340R-L3S DIETZGEN GRAPH PAPER
LOGARITHMIC
3 CYCLES × 5 CYCLES
EUGENE DIETZGEN CO.
MADE IN U. S. A.

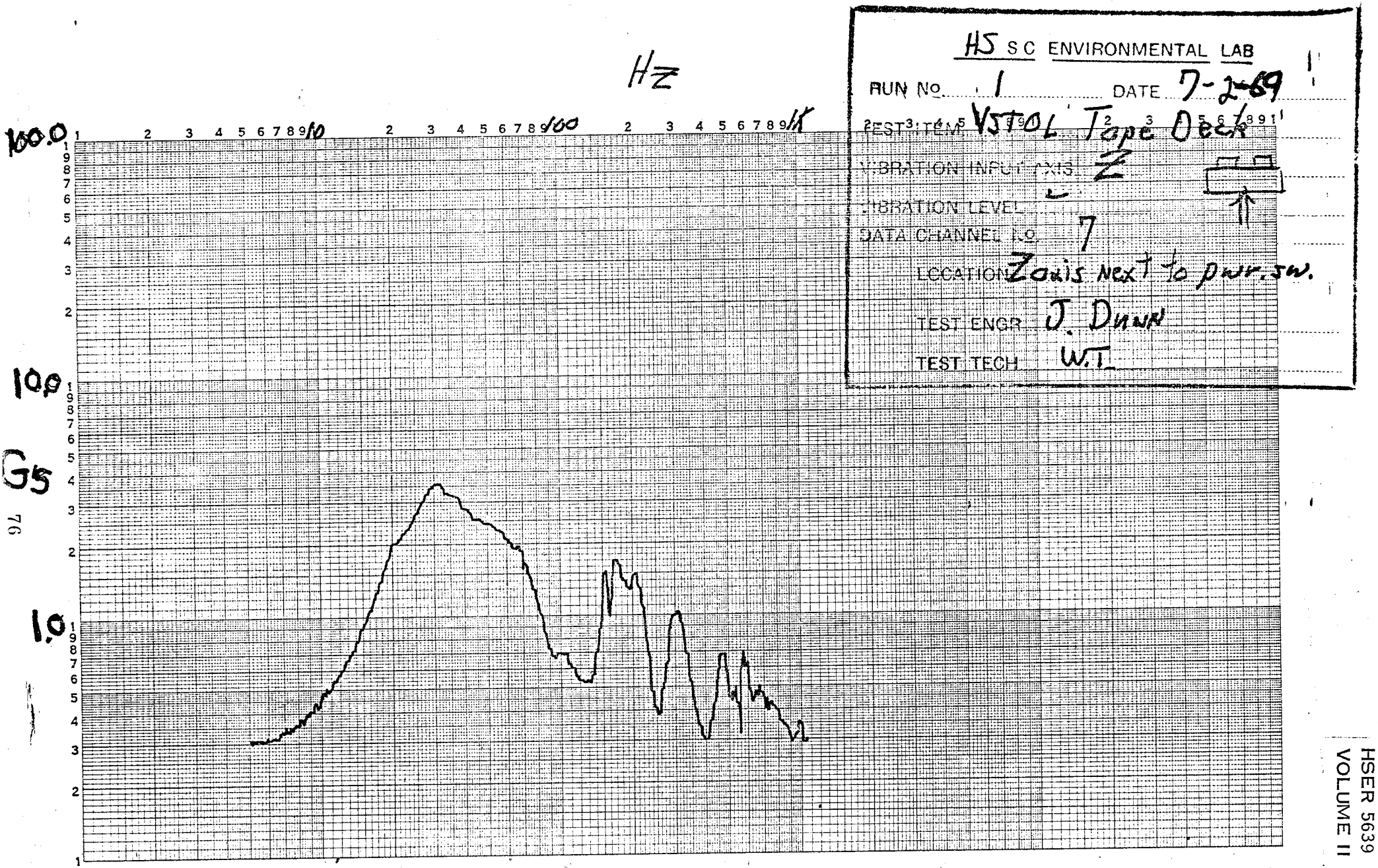


Figure 2.1-65

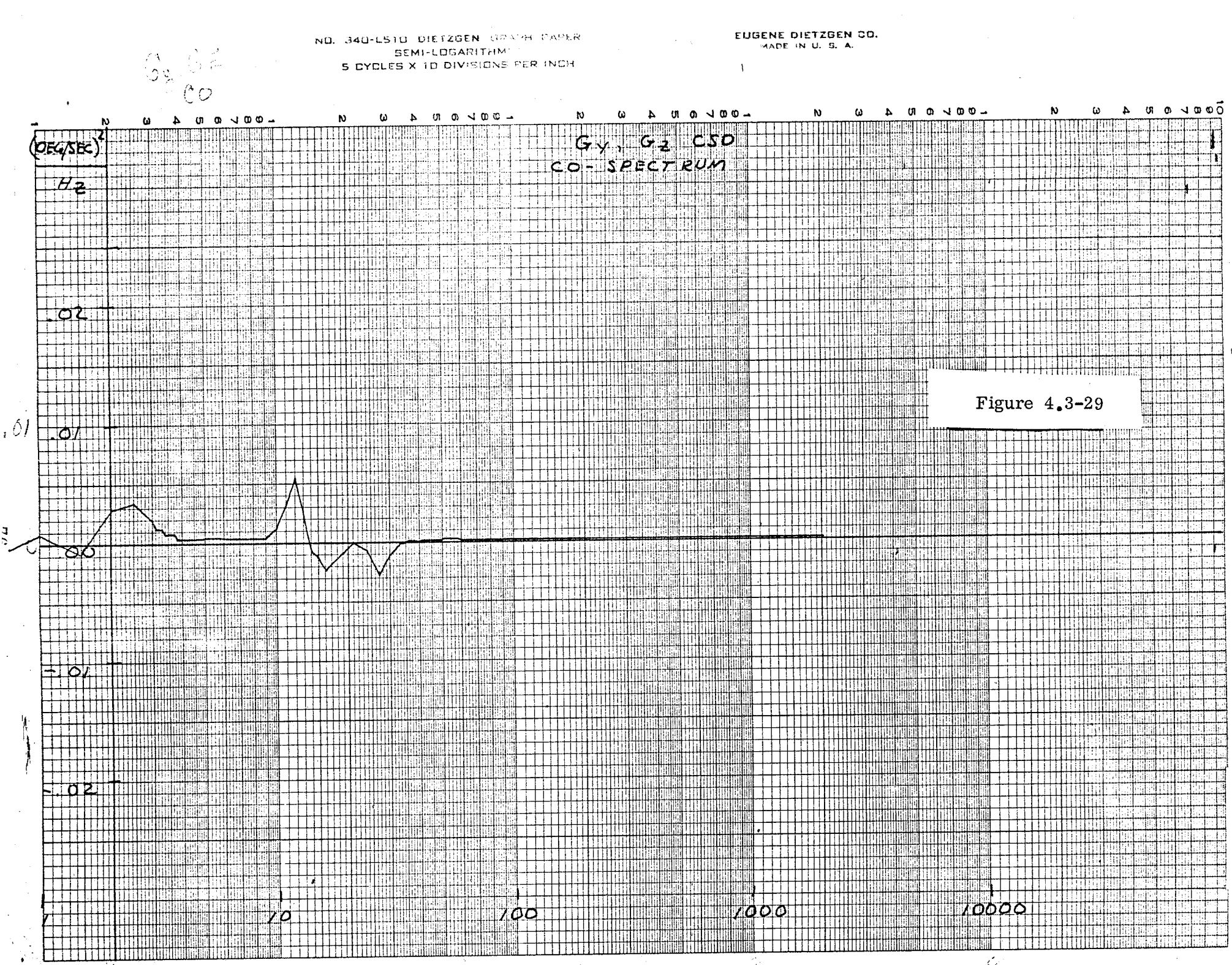

NO. 340-LS10 DIETZGEN GRAPH PAPER
SEMI-LOGARITHM
5 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
Gy, Gz CSD
CO - SPECTRUM
(DEG/SEC)²
Hz
.02
.01
.01
.00
-.01
-.02
10
100
1000
10000

Figure 4.3-29

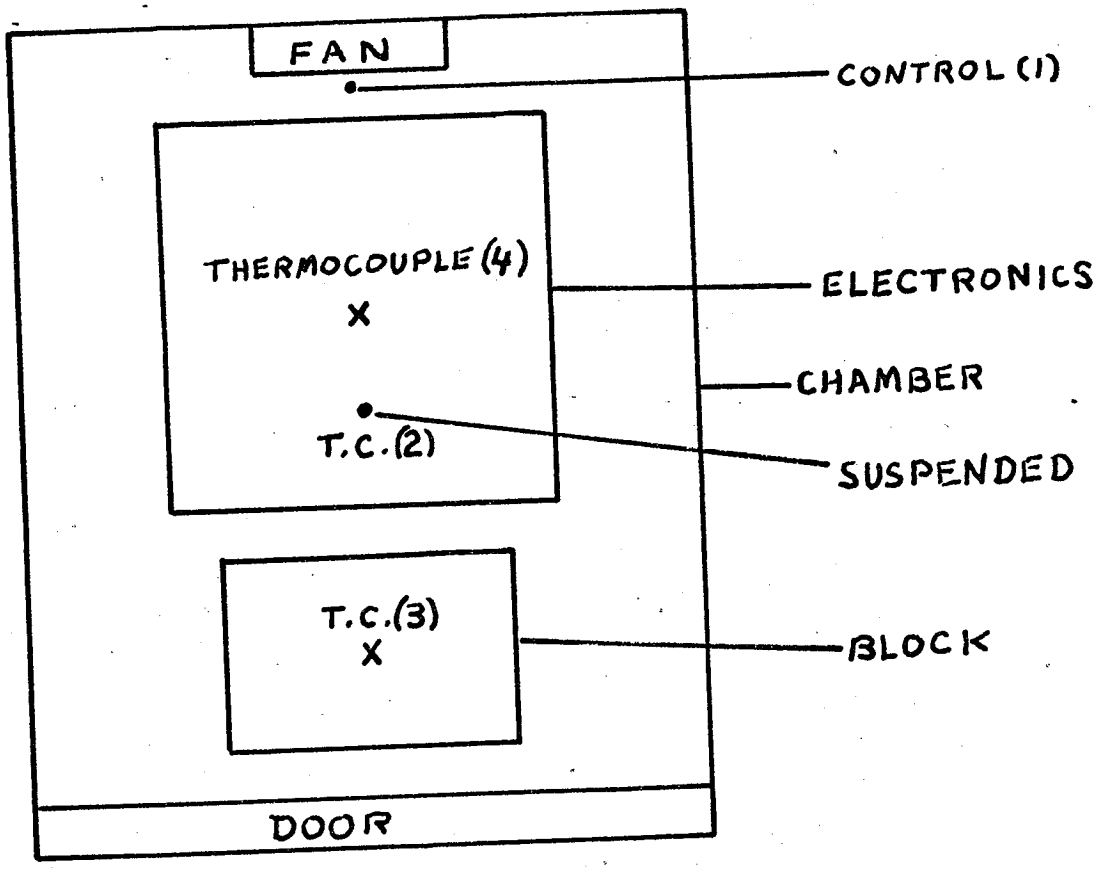


Figure 2.1-66

Temperature - altitude set up. The numbers refer to the columns of table 2.1-2.

Hamilton Standard DIVISION OF UNITED AIRCRAFT CORPORATION

TABLE 2.1-2
Temperature-Altitude Measurements - 6/7/69

Time	Altitude	Set Temp.(1)	Ambient Temp(2)	Block Temp(3)	Electronic Temp (4)	Current From 28 V Supply
0800	0 ft	-17°F	-8.0°F	82.0°F	3.0°F	9.5 amp
0815	0	-40	-24.0	82.0	-14.0	9.5
0830	145 K ft	-35	-8.5	90.0	-11.5	5.0
0850	153	-22	-5.0	89.0	-5.0	5.0
0900	125	-20	-2.0	90.5	-1.0	5.0
0915	125	-23	0	91.0	2.0	5.0
0930	100	-25	5.5	91.0	6.0	5.0
0945	100	-32	8.5	91.0	8.5	0.5
1000	100	-37	10.0	91.0	10.0	5.0
1020	51	-60	-14.0	90.0	-2.0	5.0
1030	51	-60	-12.0	90.0	-6.0	5.0
1040	51	-60	-17.0	90.0	-11.0	5.0
1100	51	-70	-23.5	90.0	-15.5	0.5
1105	51	-70	-25.0	91.0	-17.0	0.5
1110	51	-70	-25.0	90.0	-18.0	0.5
1115	51	-70	-25.0	90.0	-19.0	5.0
1120	51	-70	-25.0	89.0	-20.0	5.0
1125	51	-70	-25.0	87.5	-21.0	5.0
1130	51	-70	-25.0	88.0	-22.0	5.0
1135	51	-70	-25.0	88.5	-23.0	5.0
1140	51	-70	-25.0	87.5	-23.5	5.0
1145	51	-70	-25.0	90.0	-24.0	5.0
1150	51	-70	-25.0	88.8	-24.5	0.5
1155	51	-70	-25.0	87.0	-25.0	0.5
1200	51	-70	-25.0	90.0	-25.0	0.5
1215	0	-2	5.0	81.0	15.0	10.0
1230	0	52	35.0	86.0	30.0	10.0
1250	0	70	52.0	91.0	48.0	5.0
1300	0	70	57.0	93.5	55.0	5.0
1320	0	70	75.0	95.0	70.0	0.5
1330	Shut Down					

2.2 System Calibration

2.2.1 X Axis Linear

The test setup is shown in Figure 2.2-1. At discrete frequencies a 1 g input was applied to the slip table. Two crystal accelerometers (5,7) outputs were fed through a summing and differencing amplifier and the resulting amplifier outputs used for a phase reference and table input level monitor. The outputs recorded were routed as indicated in Figure 2.2-2. An autocollimator was used to monitor the angular displacement of the table about all three axes.

The first test was run on June 19, 1969 and repeated on July 2, 1969 prior to shipment to Langley Field for flight tests. Both sets of test results are presented in Figures 2.2-3 through 2.2-11.

The g level of the table at each frequency is shown in Figure 2.2-3. This data was obtained from the summed amplifier output mentioned above. The corresponding differencing amplifier output is presented in Figure 2.2-4.

The X axes gain and phase curves are presented in Figures 2.2-5 and 2.2-6. The data has been normalized for 1 g input with the gain referenced to 5 Hz.

The cross axes data are presented as raw RMS voltages in Figures 2.2-7 through 2.2-10. Equivalent rates about the three cardinal axes calculated from the autocollimator readings are shown in Figure 2.2-11. Not all frequencies have autocollimator readings because they were below the 5 arc second threshold of the device used.

2.2.2 Y Axis Linear

The test setup is the same as that shown in Figure 2.2-1 except that the sensor block was turned so that its Y axis was parallel to the input axis of the control crystal accelerometer. The routing of the output signals is also the same as shown in Figure 2.2-2. Recording of all outputs was exactly the same as for the X axis tests. This calibration was also done twice, once on June 18, 1969 and again on July 2, 1969.

Figure 2.2-12 presents the g level, at each frequency, to which the package was exposed. Again, this data is from the summed amplifier output. The corresponding differenced amplifier output is presented in Figure 2.2-13.

The gain and phase relationships for the Y Endevco and Donner are given in Figures 2.2-14 and 2.2-15. Again, the data have been normalized for a 1 g input and a zero gain at 5 Hz.

Cross axis data and autocollimator angular rate data are presented in Figures 2.2-16 through 2.2-20.

2.2.3 Z Axis Linear

The test setup is similar to that for the X and Y axes except that the Z axis shake was performed on the vertical shaker as shown in Figure 2.2-21. Output routing was the same as indicated in Figure 2.2-2.

Figure 2.2-22 presents the g level applied to the sensor block at each frequency. The corresponding differenced output is shown in Figure 2.2-23.

Figures 2.2-24 and 2.2-25 present the Z Endevco and Z Donner frequency response curves. This data has been normalized for a 1 g input with zero gain set at 5 Hz.

Figures 2.2-26 through 2.2-29 are the sensor cross axis outputs at each frequency where data was taken.

The autocollimator data are presented in Figure 2.2-30. The data have been converted to rate.

2.2.4 X Axis Angular

The test setup is shown in Figure 2.2-31. Signal routing is the same as indicated in Figure 2.2-2 for the linear tests. The test was run on June 23, 1969 and the results indicated a bad ADA in the X channel. The ADA was later removed and the test repeated on July 2, 1969.

Figure 2.2-32 presents the difference amplifier output converted to rate for each test at each frequency. The summed amplifier output, converted to acceleration, is presented in Figure 2.2-33.

The X gyro and ADA frequency response curves are presented in Figures 2.2-34 and 2.2-35.

Cross axis outputs are presented in Figures 2.2-36 through 2.2-39. The autocollimator readings are shown in Figure 2.2-40. The curve labelled saturation indicates the largest rate measurable within the 10 arc minute field of view of the autocollimator. The threshold curve is obtained from the 10 arc second threshold of the autocollimator.

2.2.5 Y Axis Angular

The test setup is as shown in Figure 2.2-31, but with the package turned 90° so that the Y axis is vertical. The first test was run on June 20, 1969 and repeated on July 1, 1969 after replacement of the X ADA.

Figures 2.2-41 and 2.2-42 present the difference and sum amplifier output, converted to rate and acceleration, respectively, for each test. The Y gyro and ADA frequency response curves are presented in Figures 2.2-43 and 2.2-44.

Cross axis outputs for the ADA's, gyro's, and high frequency and low frequency accelerometers are presented in Figures 2.2-45 through 2.2-48.

The autocollimator indicated angular rate data are presented in Figure 2.2-49. Again, the cross axis rates were below the threshold of the autocollimator and the low frequency rate about the cardinal axis of interest was above the saturation curve for the instrument.

2.2.6 Z Axis Angular Vibration

The test setup for the Z axis is presented in Figure 2.2-50. The methods are the same as before, however, this test was run only once.

The difference and sum amplifier outputs are shown in Figures 2.2-51 and 2.2-52. The Z gyro and ADA frequency response curves are shown in Figures 2.2-53 and 2.2-54.

Cross axis outputs for the remaining ten sensors are indicated in Figures 2.2-55 through 2.2-58.

The autocollimator data are presented in Figure 2.2-59.

2.2.7 Scale Factor Summary

The scale factor measurements for all of the pre-flight calibrations are summarized in Table 2.2-I. These measurements were taken, in all cases, at 5 Hz. The amplitudes however, varied. The average scale factor is also given in the table.

Hamilton Standard DIVISION OF UNITED AIRCRAFT CORPORATION UA®

TABLE 2.2-I

Pre-Flight Scale Factor Summary

	1st	2nd	Average
X Donner	1.09 VRMS/g	1.10 VRMS/g	1.10 VRMS/g
Y Donner	1.06 VRMS/g	0.98 VRMS/g	1.02 VRMS/g
Z Donner	1.21 VRMS/g		1.21 VRMS/g
X Endevco	2.07 VRMS/g	2.08 VRMS/g	2.08 VRMS/g
Y Endevco	2.72 VRMS/g	2.40 VRMS/g	2.56 VRMS/g
Z Endevco	2.39 VRMS/g		2.39 VRMS/g
X Gyro	0.19 VRMS/°/sec	0.19 VRMS/°/sec	0.19 VRMS/°/sec
Y Gyro	0.20 VRMS	0.17 VRMS	0.18 VRMS
Z Gyro	0.19 VRMS/°/sec		0.19 VRMS/°/sec
X ADA		0.73 VRMS/°/sec	0.73 VRMS/°/sec
Y ADA	0.89 VRMS/°/sec	0.80 VRMS/°/sec	0.84 VRMS/°/sec
Z ADA	0.80 VRMS/°/sec		0.80 VRMS/°/sec

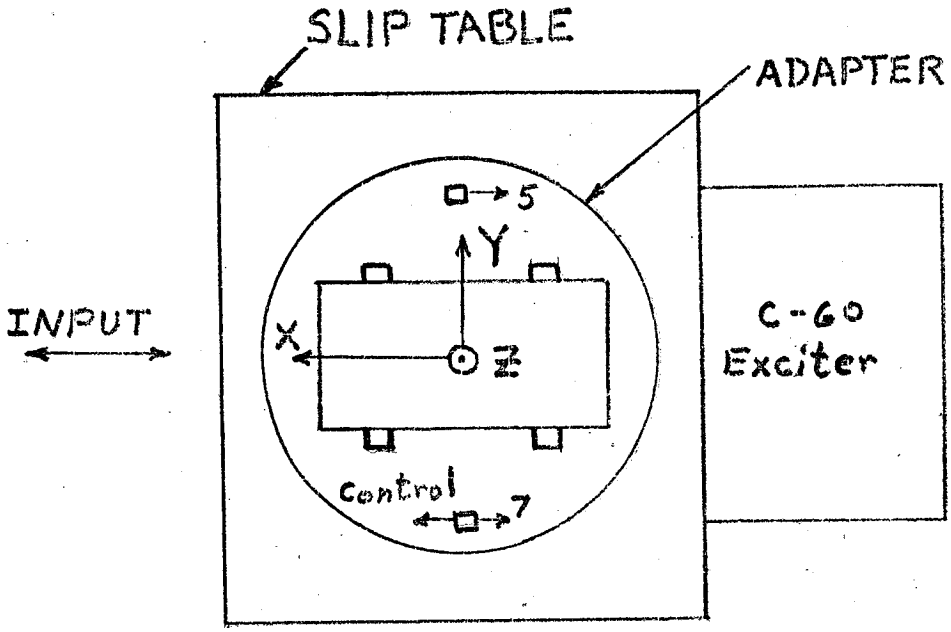


Figure 2.2-1

Top view of the sensor block mounted on the slip table for X axis linear vibration. The two crystal accelerometers, 5 and 7 were used as reference by feeding their output through a summing amplifier. The crystal input axes are indicated as are indicated as are the sensor block axes.

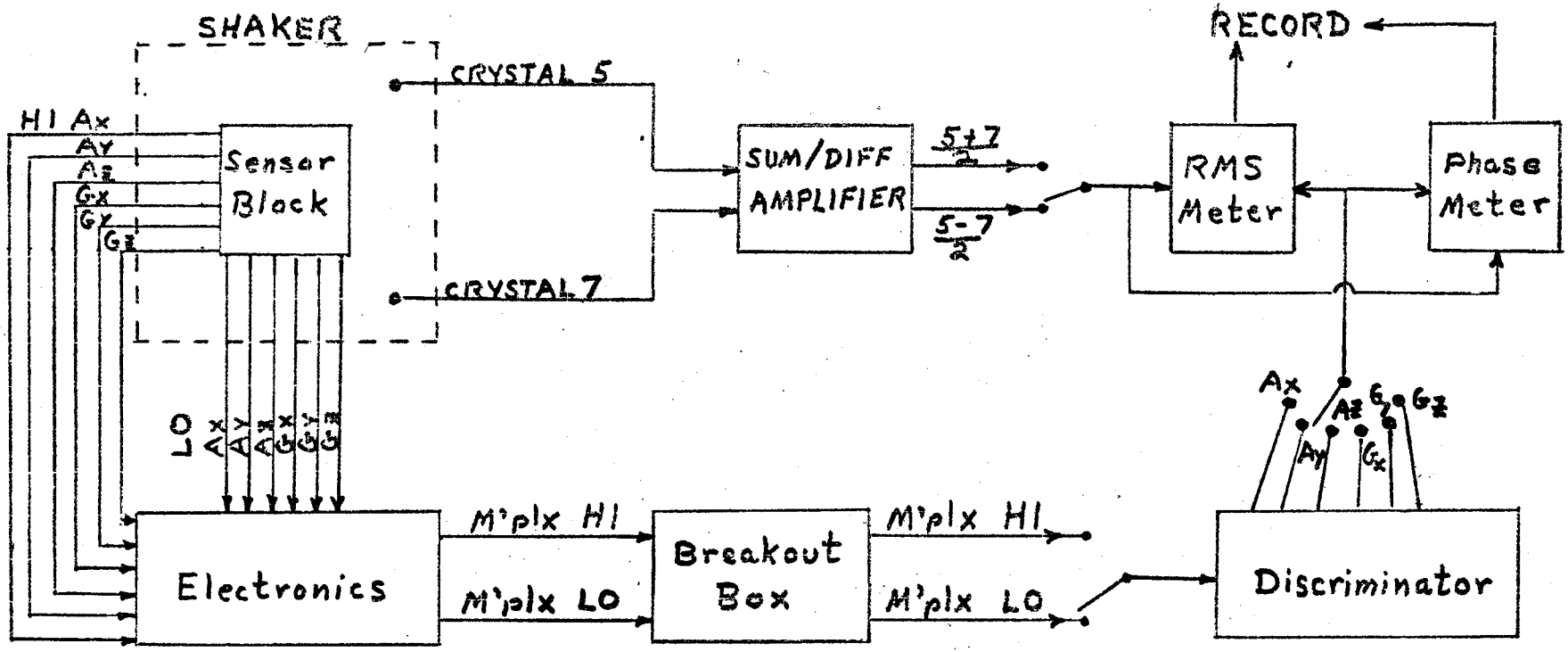


Figure 2.2-2

Signal routing during calibration testing of the VISTOL system.

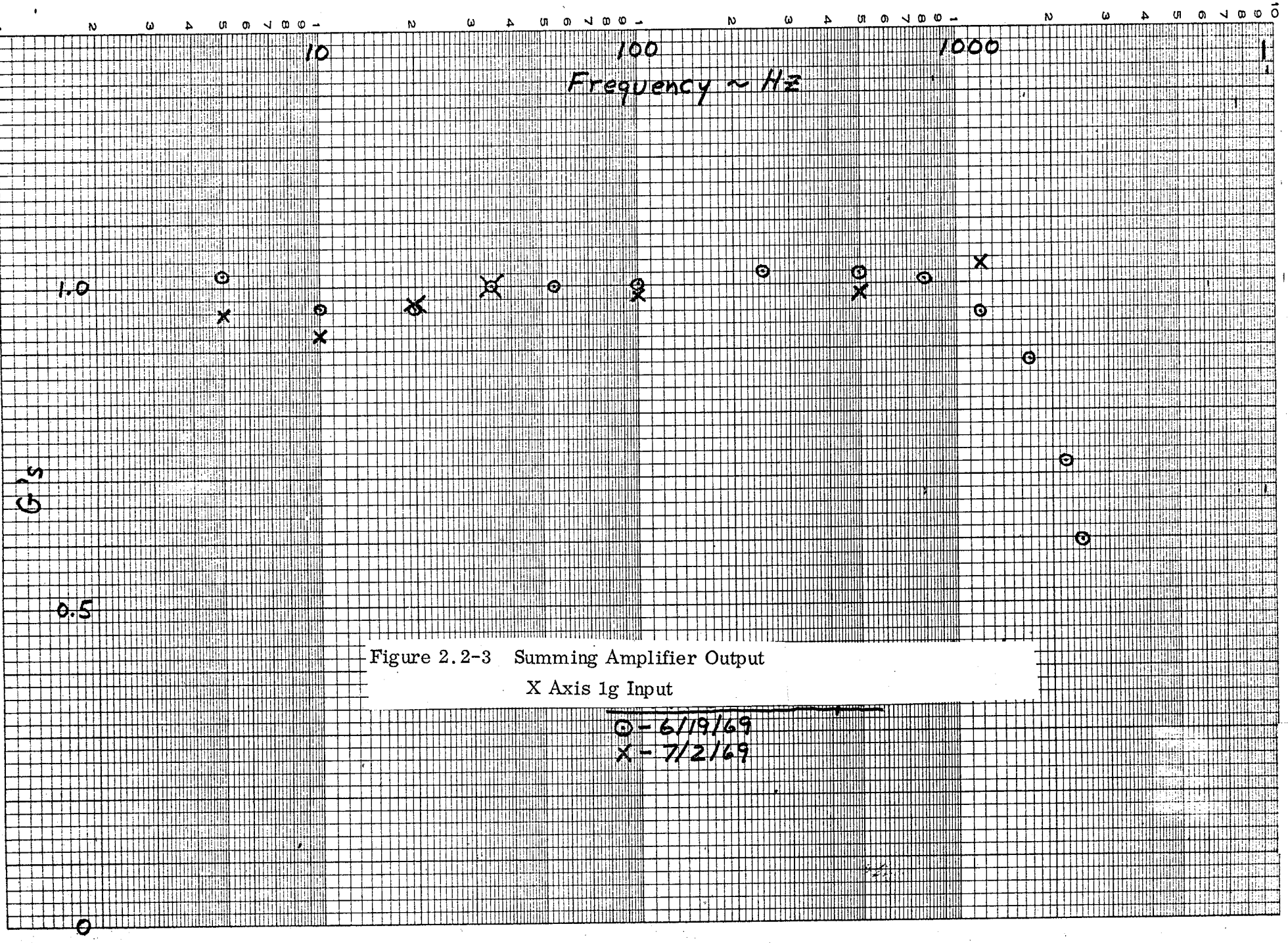


Figure 2.2-3 Summing Amplifier Output
X Axis 1g Input

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4 CYCLES X 10 DIVISIONS PER INCH

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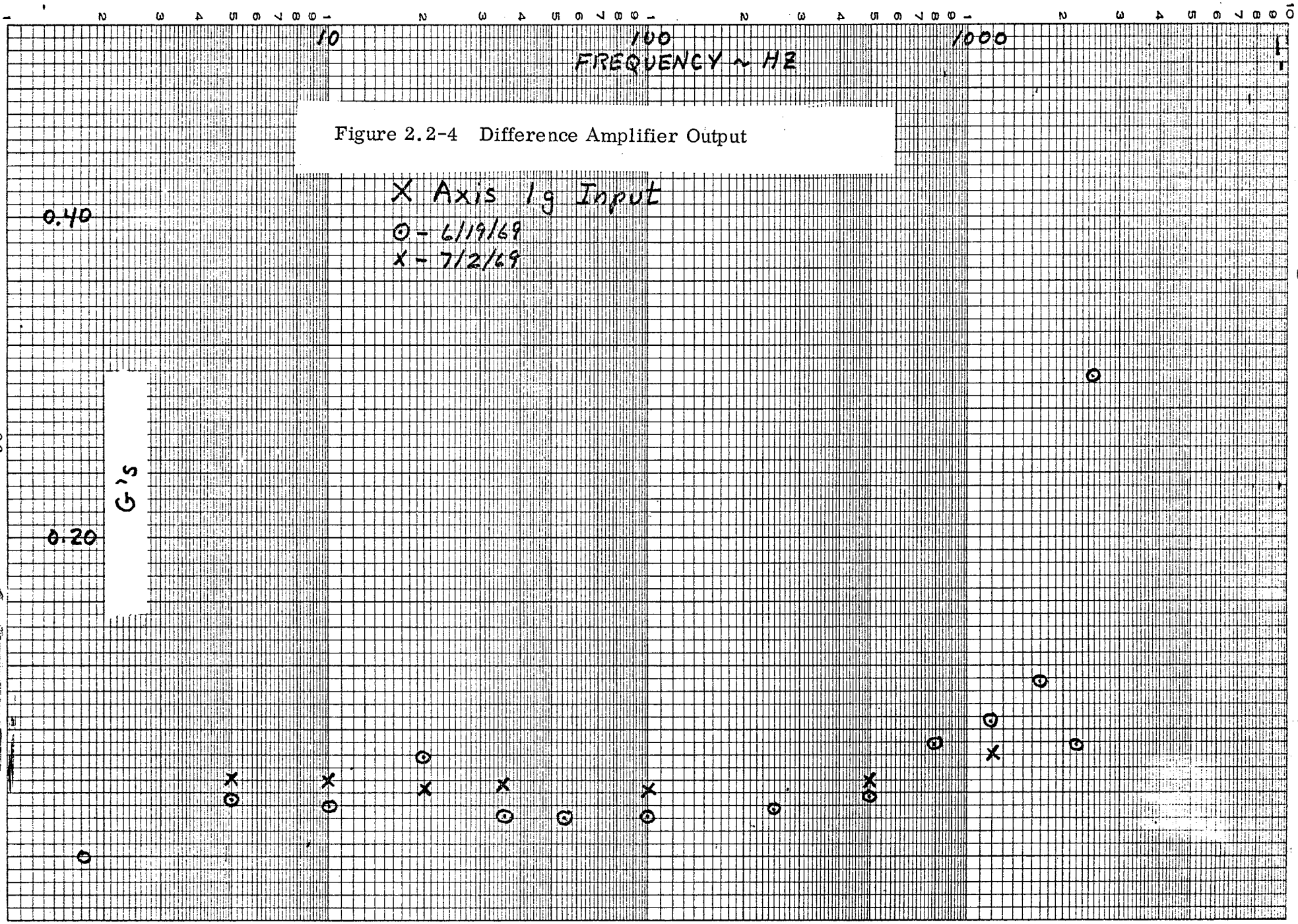


Figure 2.2-4 Difference Amplifier Output

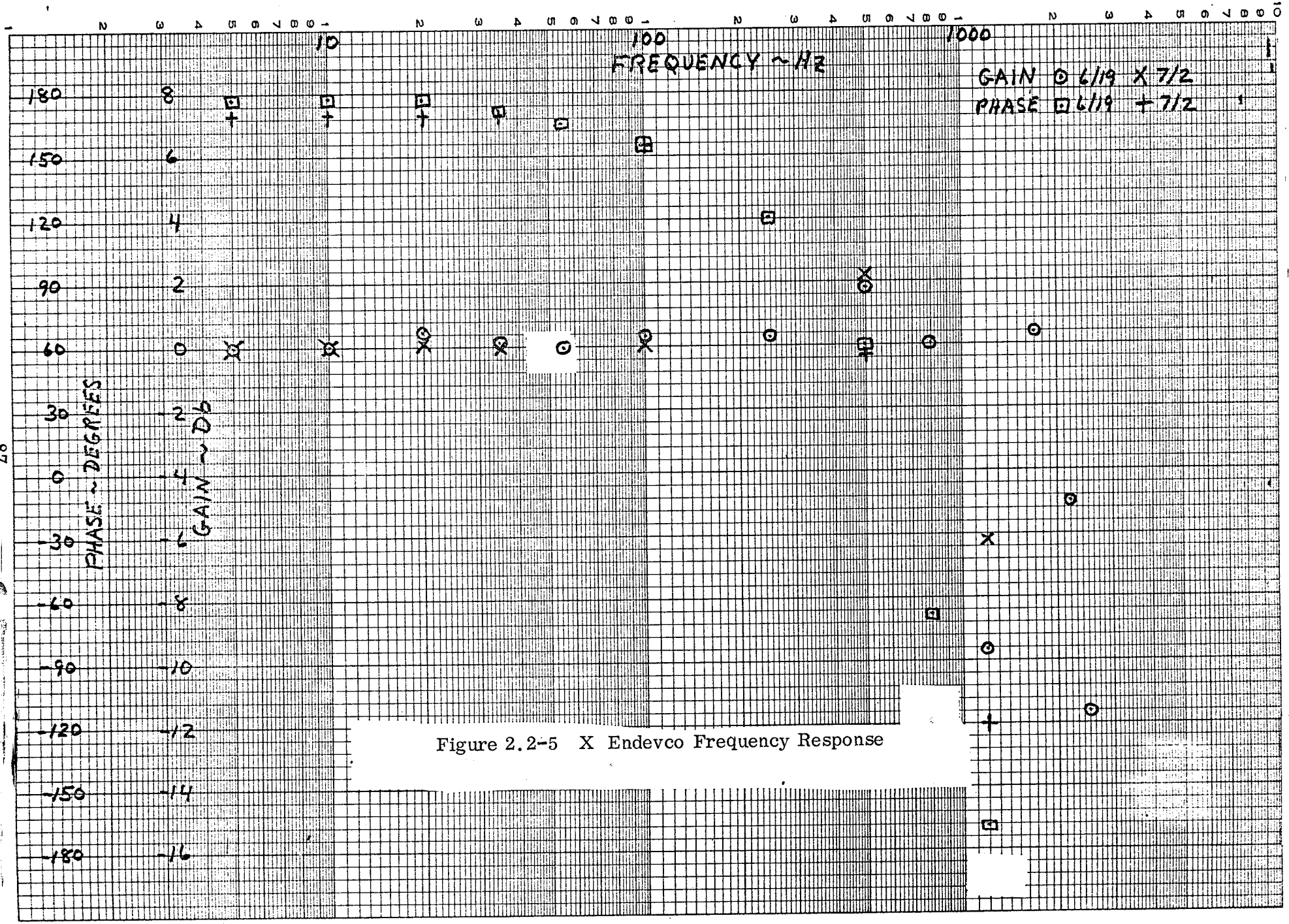


Figure 2.2-5 X Endevco Frequency Response

Figure 2.2-6 X Donner Frequency Response

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SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

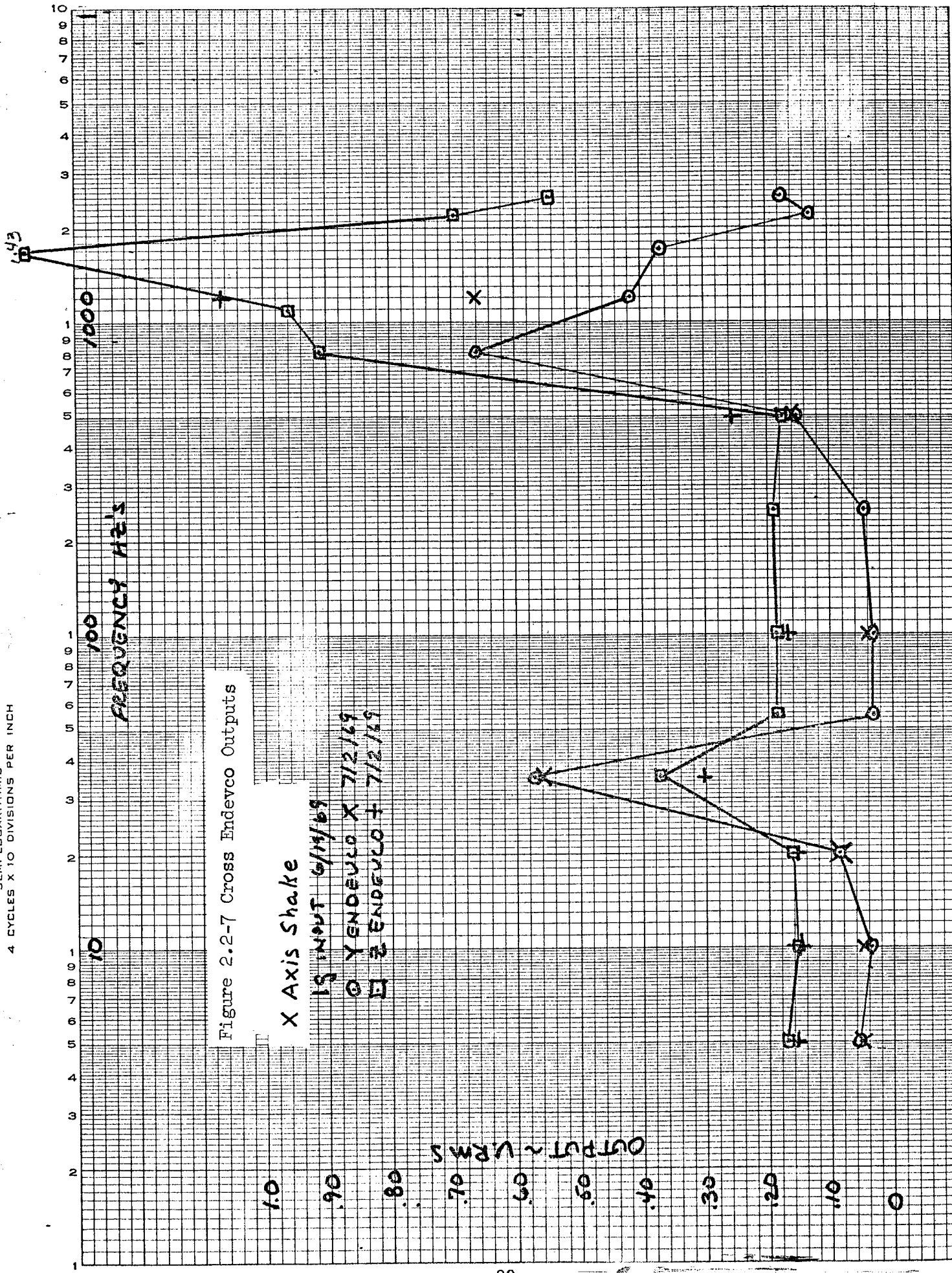


Figure 2.2-7 Cross Endevco Outputs

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SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U.S.A.

Figure 2.2-8 X Axis Shake - Cross Donner Outputs

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SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U.S.A.

Figure 2.2-9 ADA Outputs

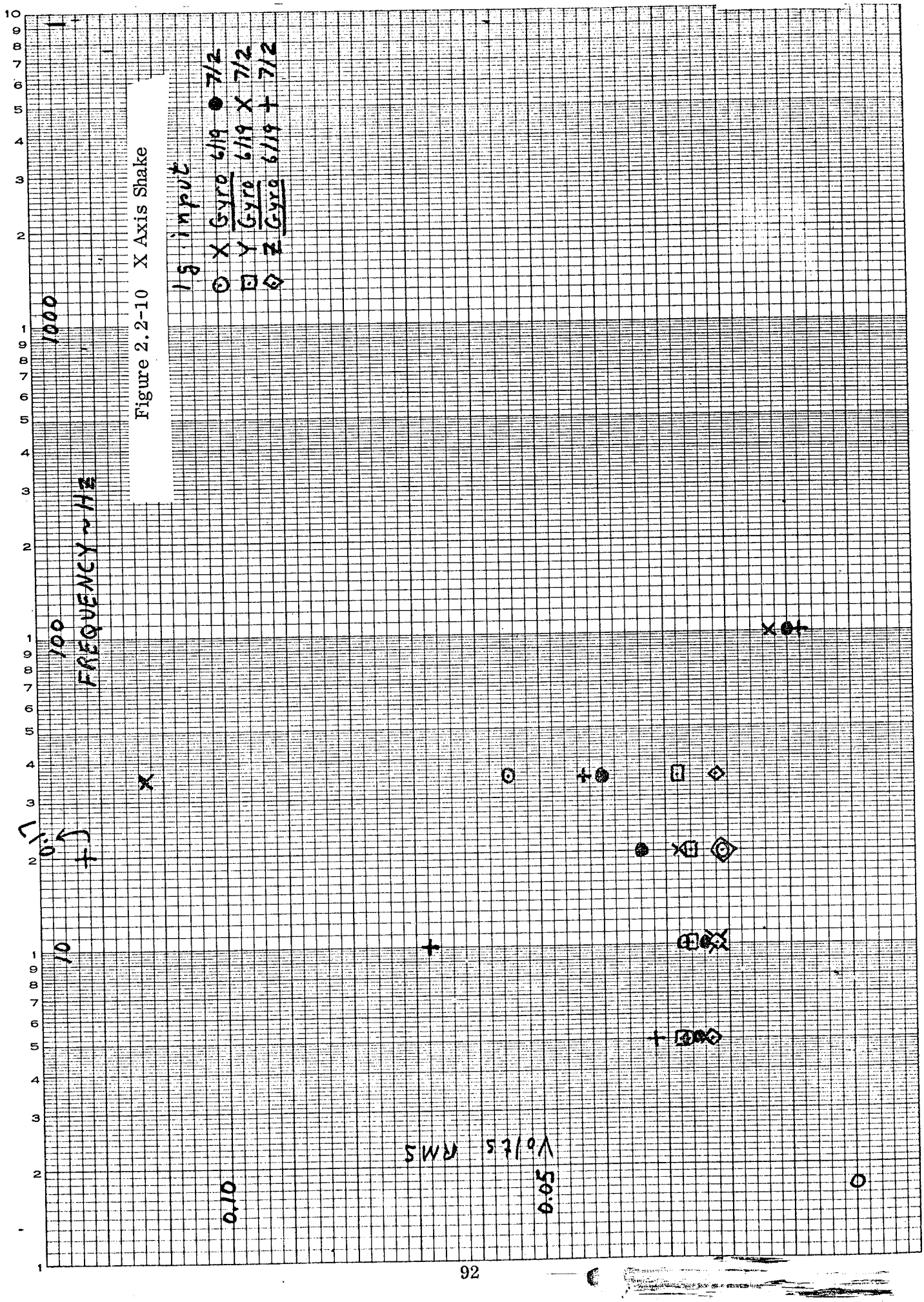


Figure 2.2-10 X Axis Shake

EUGENE DIETZGEN CO.
MADE IN U.S.A.
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

Figure 2.2-11 Autocollimator Data

NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U.S.A.

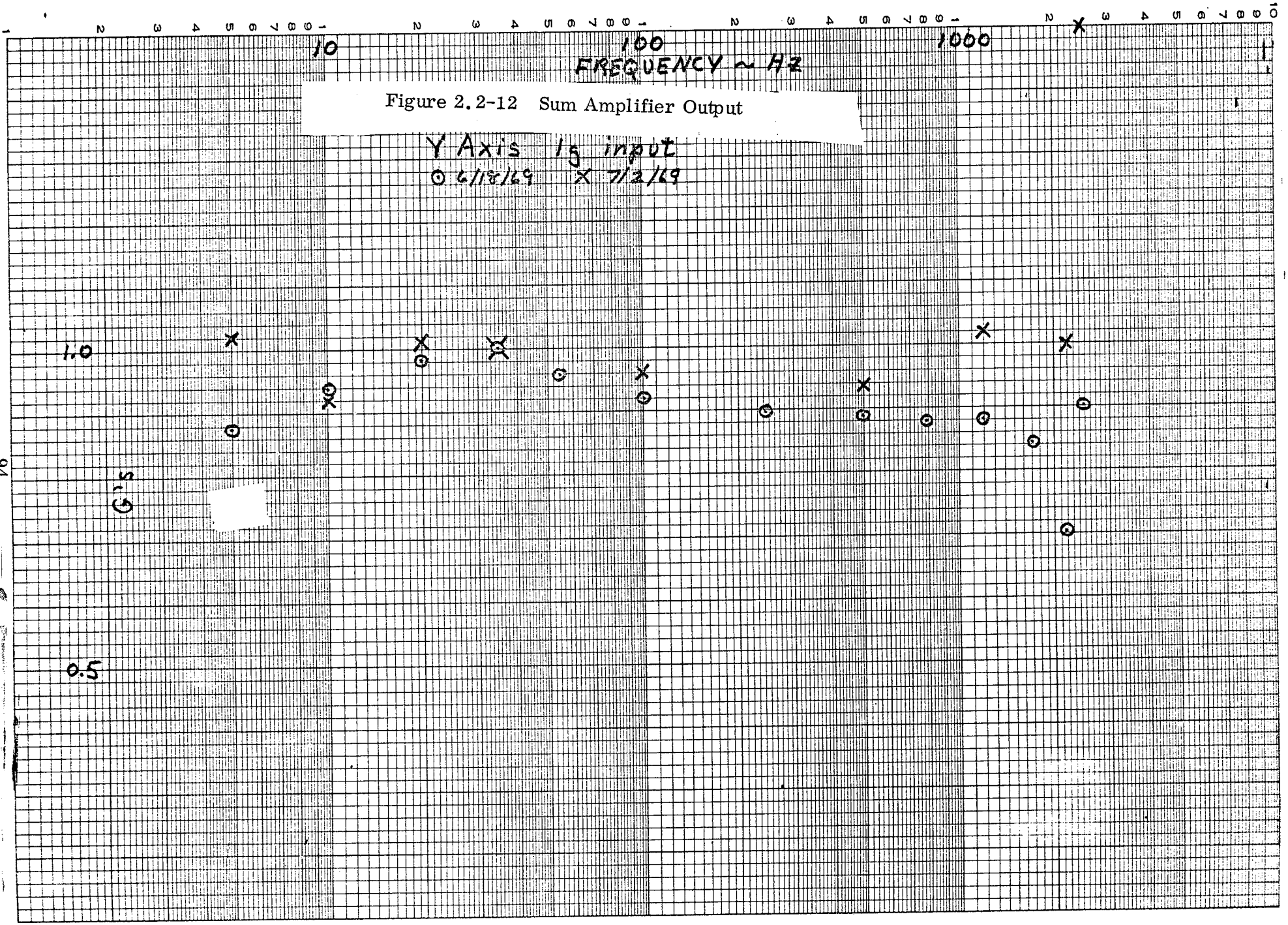


Figure 2.2-12 Sum Amplifier Output

NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

EUGENE DIETZGEN CO.
MADE IN U. S. A.

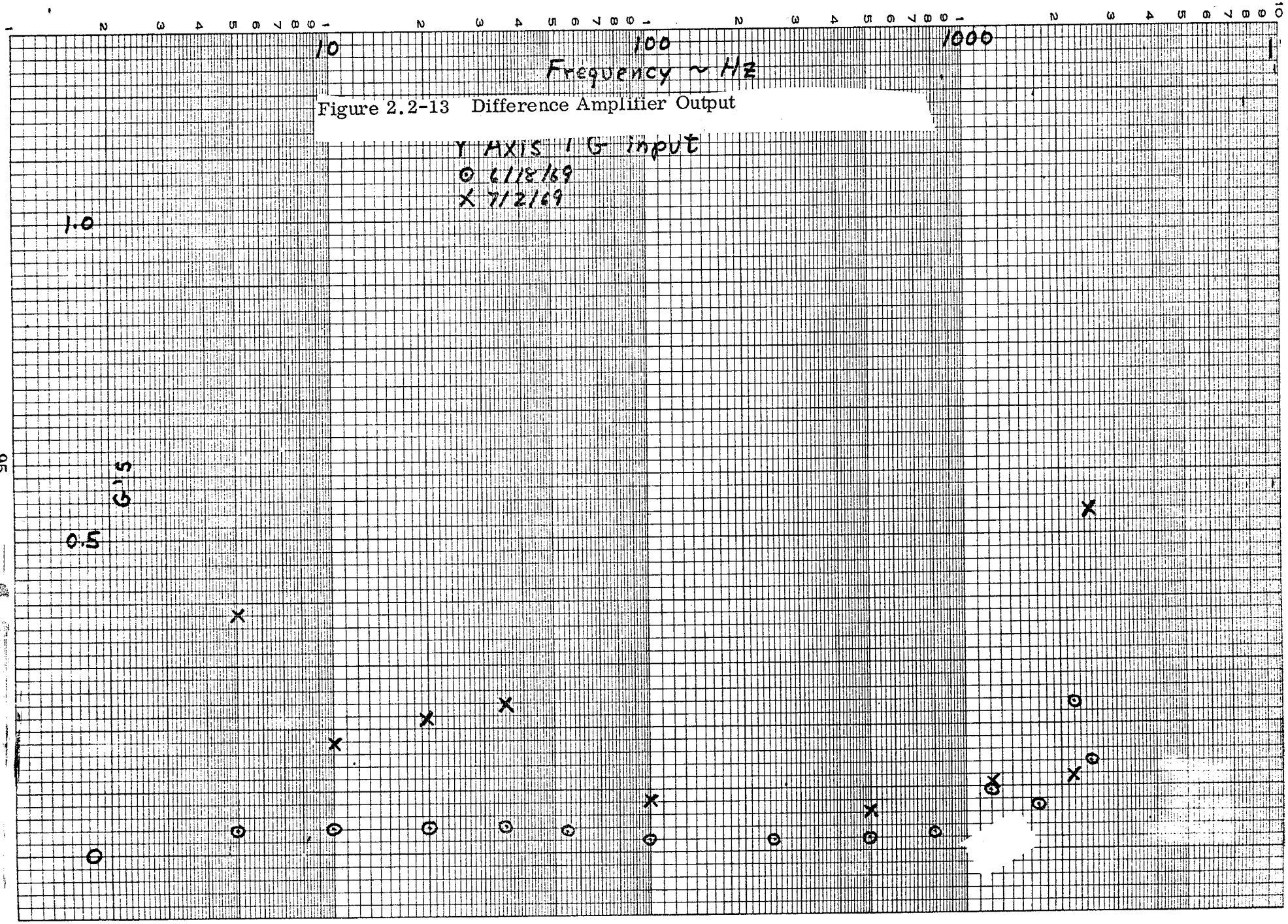


Figure 2.2-13 Difference Amplifier Output

NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

EUGENE DIETZGEN CO.
MADE IN U. S. A.

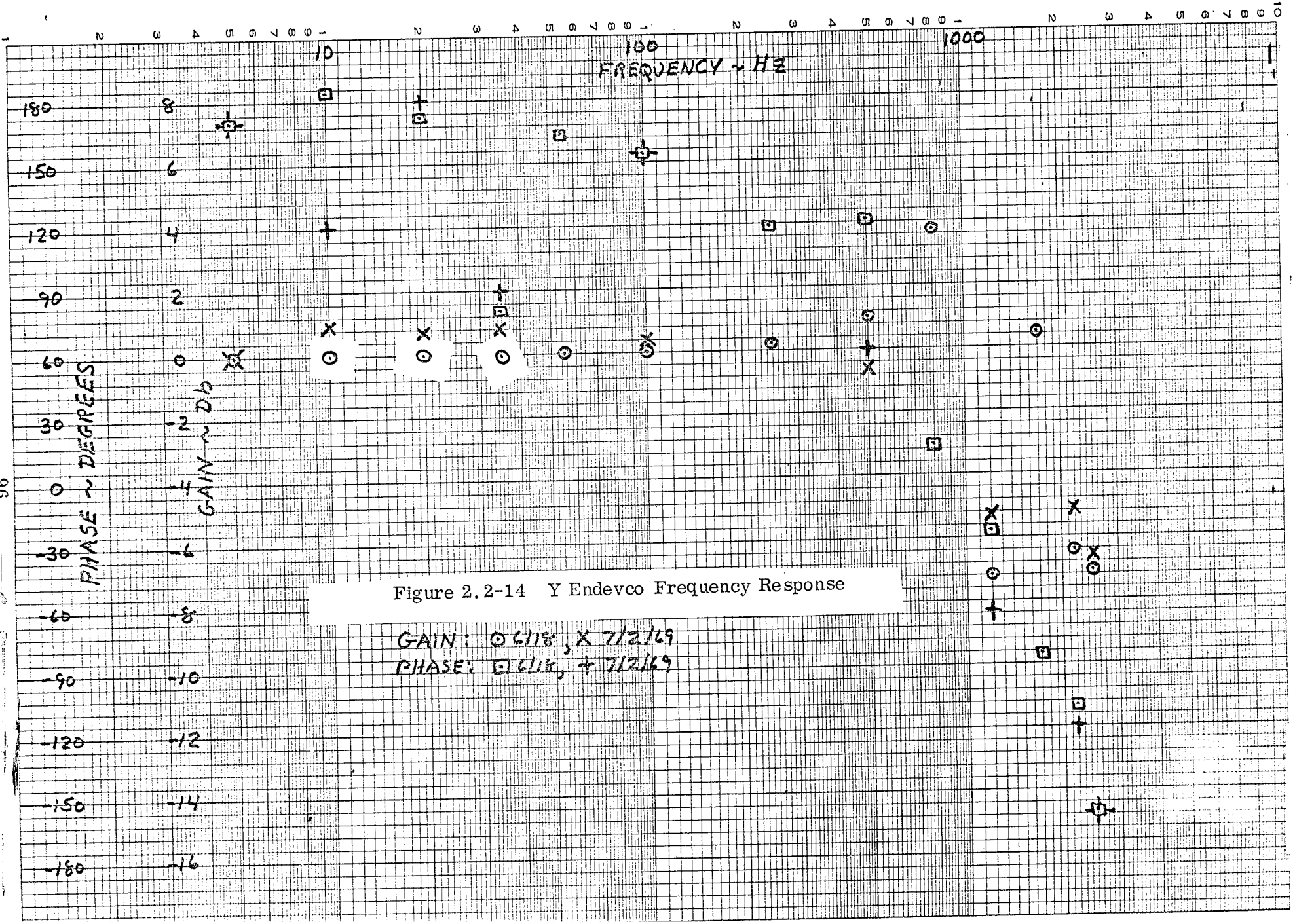


Figure 2.2-14 Y Endevco Frequency Response

Figure 2.2-15 Y Donner Frequency Response

Figure 2.2-16 Cross Endevco
Outputs
Y Axis Shake
1 g input 6/18/69
X-7/2, ⊙-X ENDEVCO
+-7/2, □-Z ENDEVCO
OUTPUT V. RMS
FREQUENCY Hz's
0.50
0.45
0.40
0.35
0.30
0.25
0.20
0.15
0.10
0.05
0.00
1000
100
10
1.45
1.11
.89
EUGENE DIETZGEN CO.
MADE IN U.S.A.
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

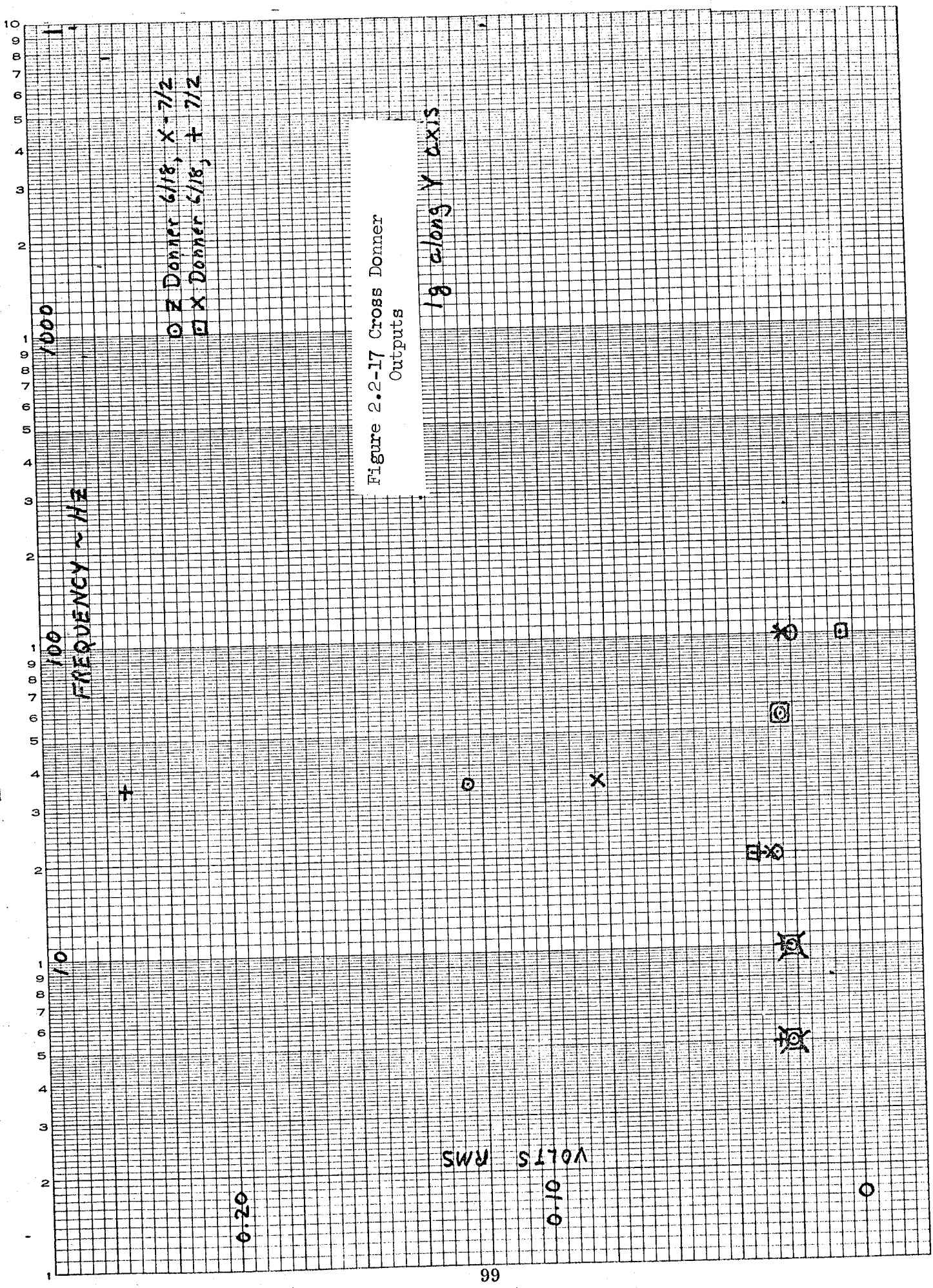


Figure 2.2-17 Cross Donner Outputs

EUGENE DIETZGEN CO.
MADE IN U.S.A.
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

EUGENE DIETZGEN CO.
MADE IN U. S. A.

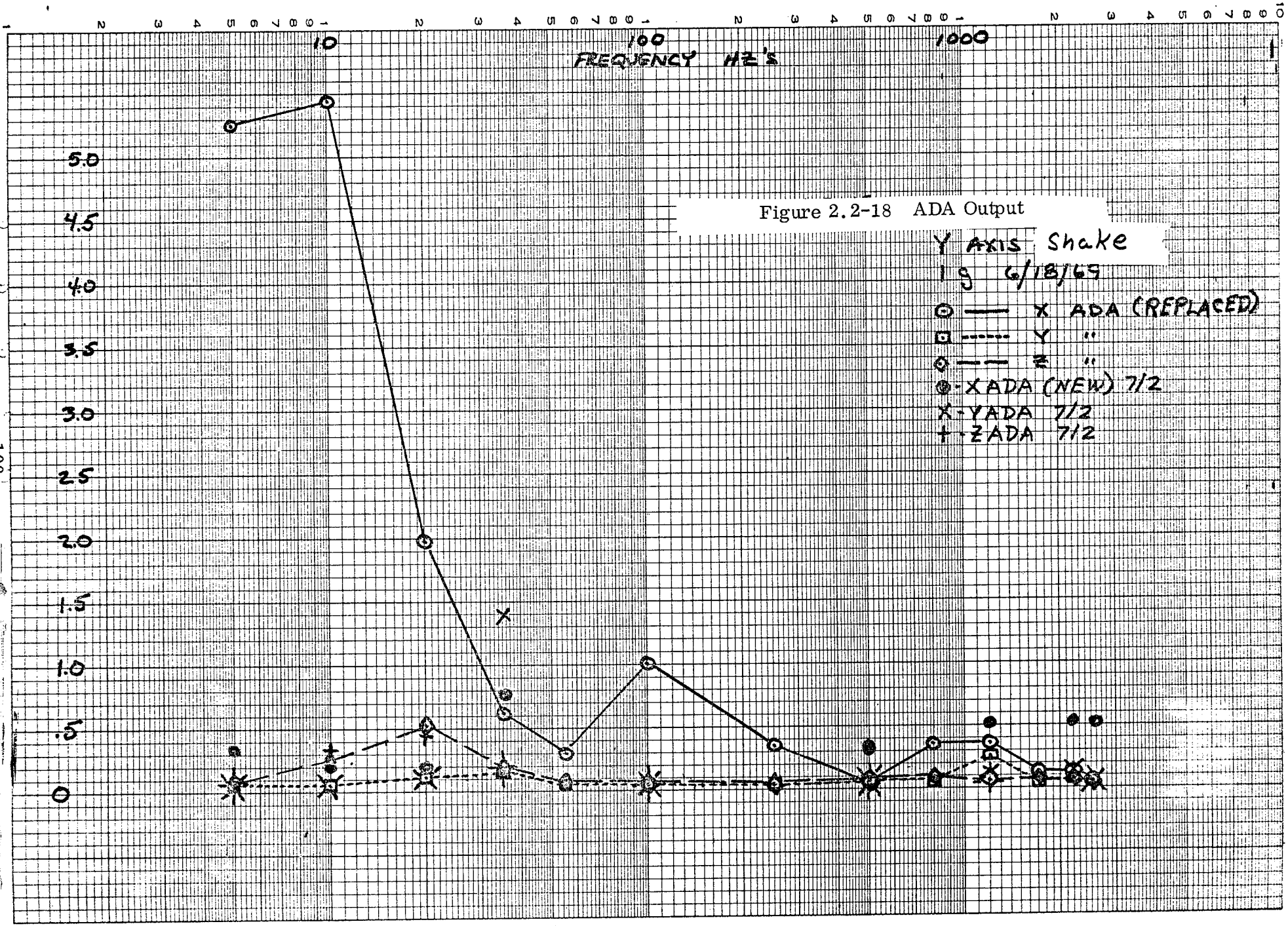


Figure 2.2-18 ADA Output

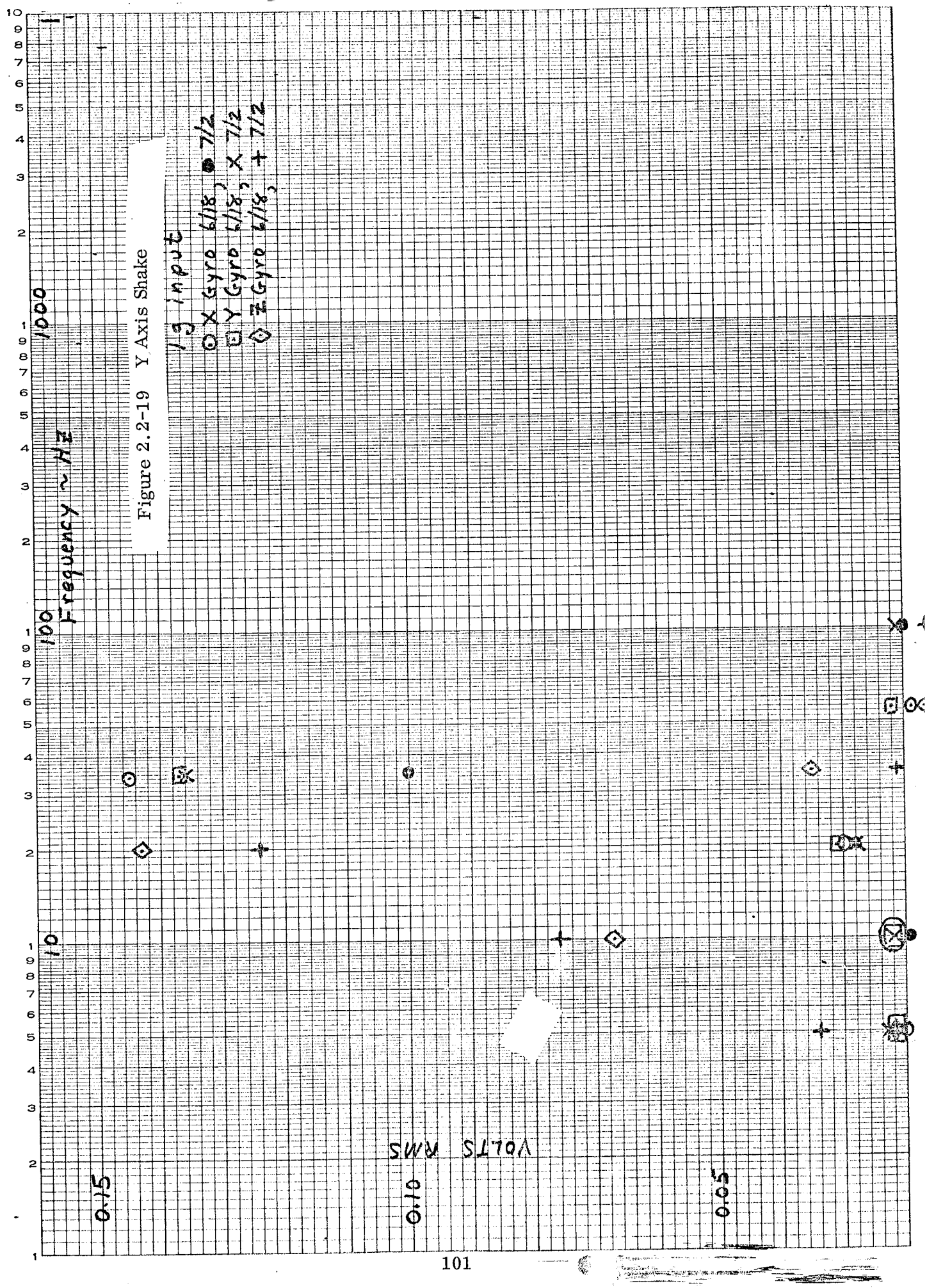


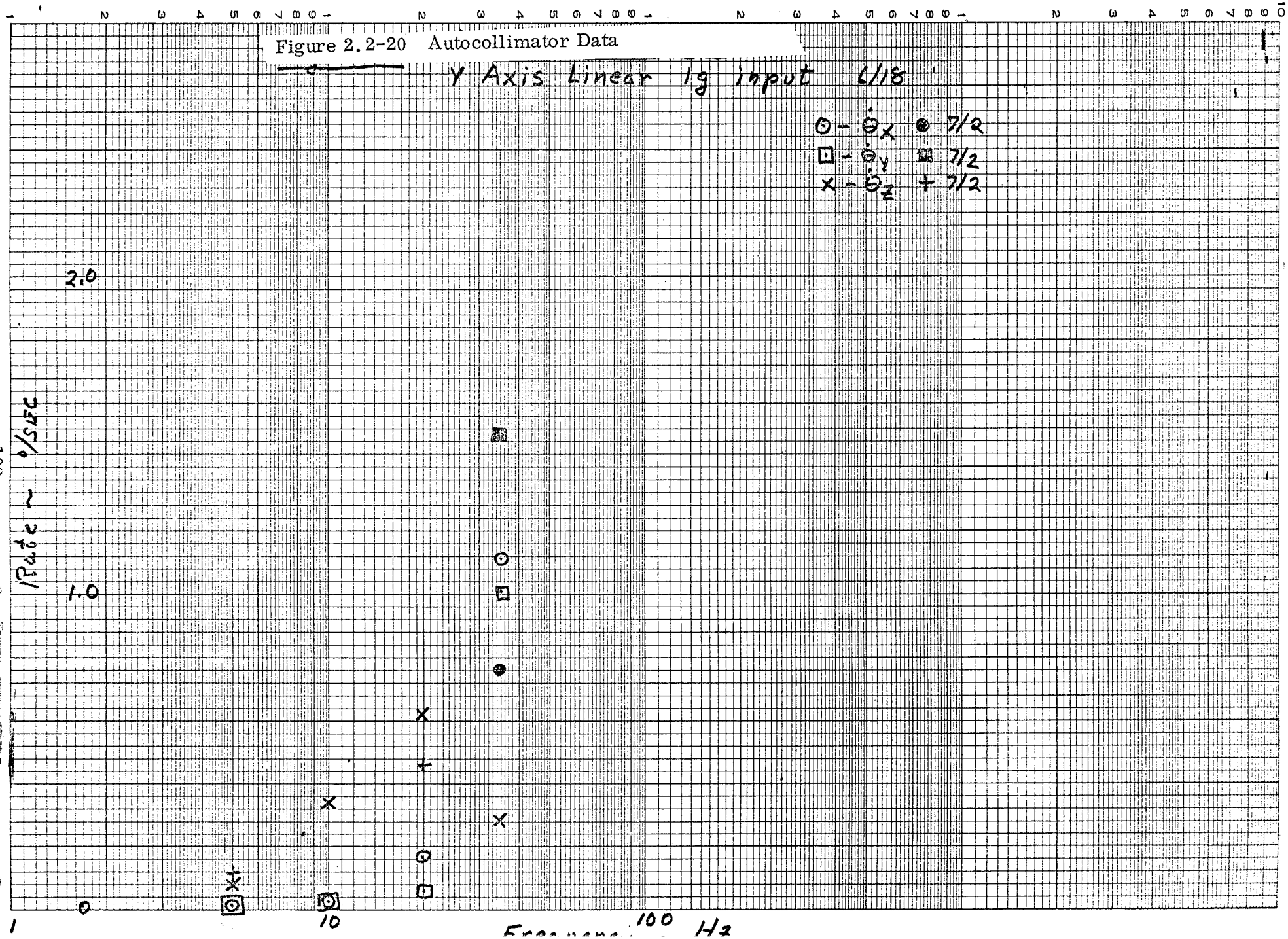
Figure 2.2-19 Y Axis Shake

EUGENE DIETZGEN CO.
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SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

EUGENE DIETZGEN CO.
MADE IN U. S. A.

Figure 2.2-20 Autocollimator Data



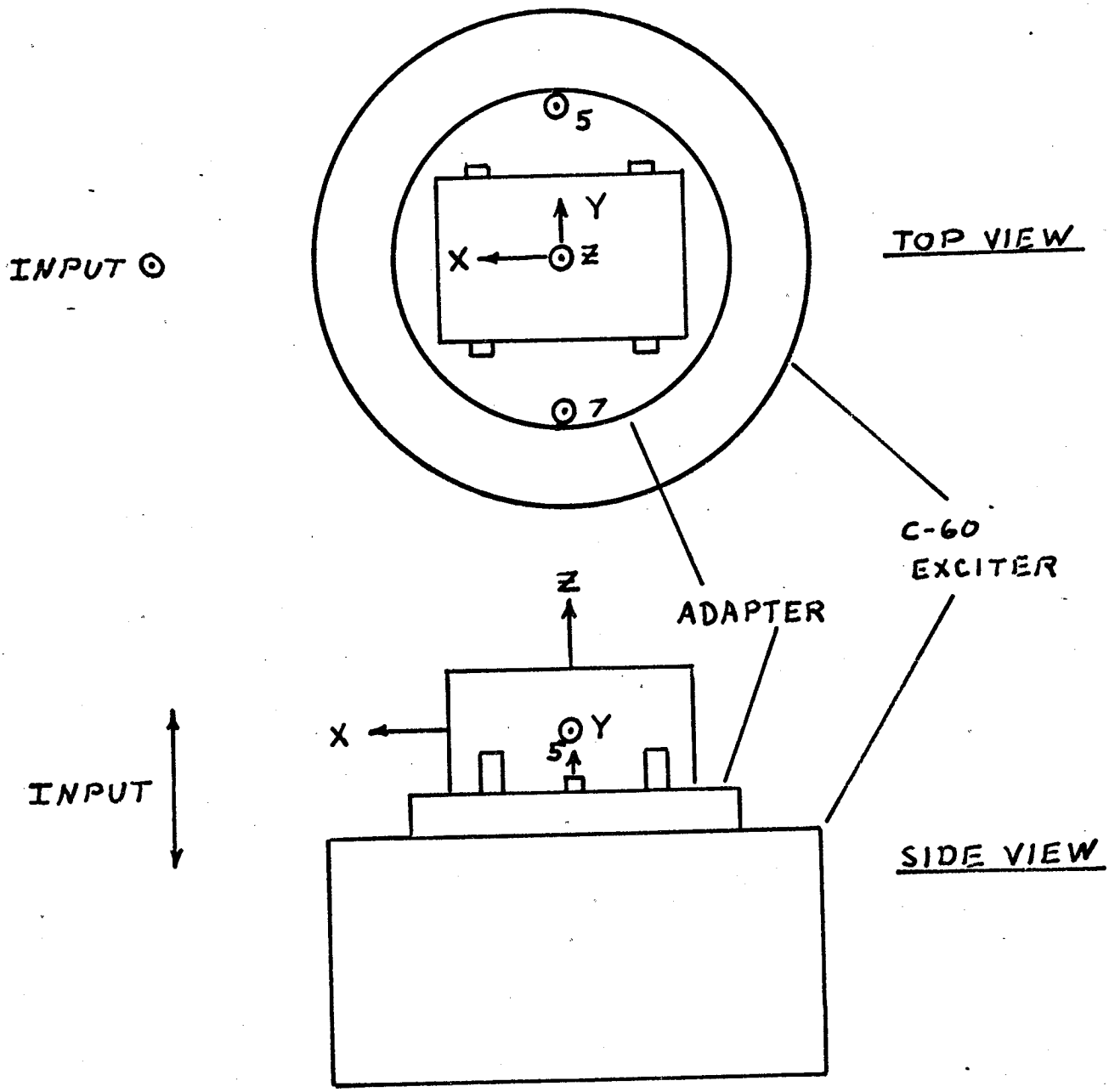


Figure 2.2-21 Test Setup on the Vertical Shaker for the Z Axis Linear Vibration

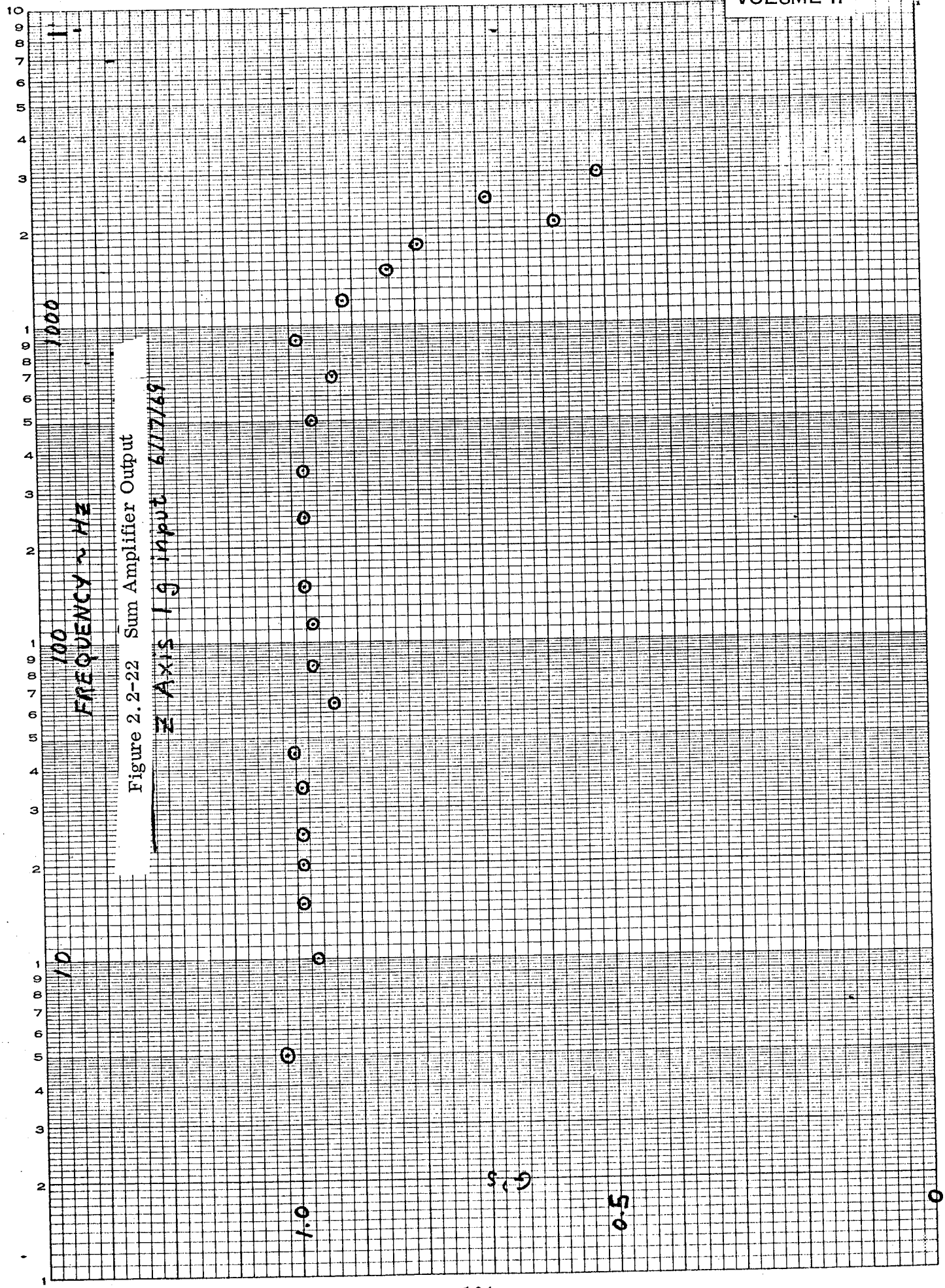


Figure 2.2-22 Sum Amplifier Output

EUGENE DIETZGEN CO.
MADE IN U.S.A.
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

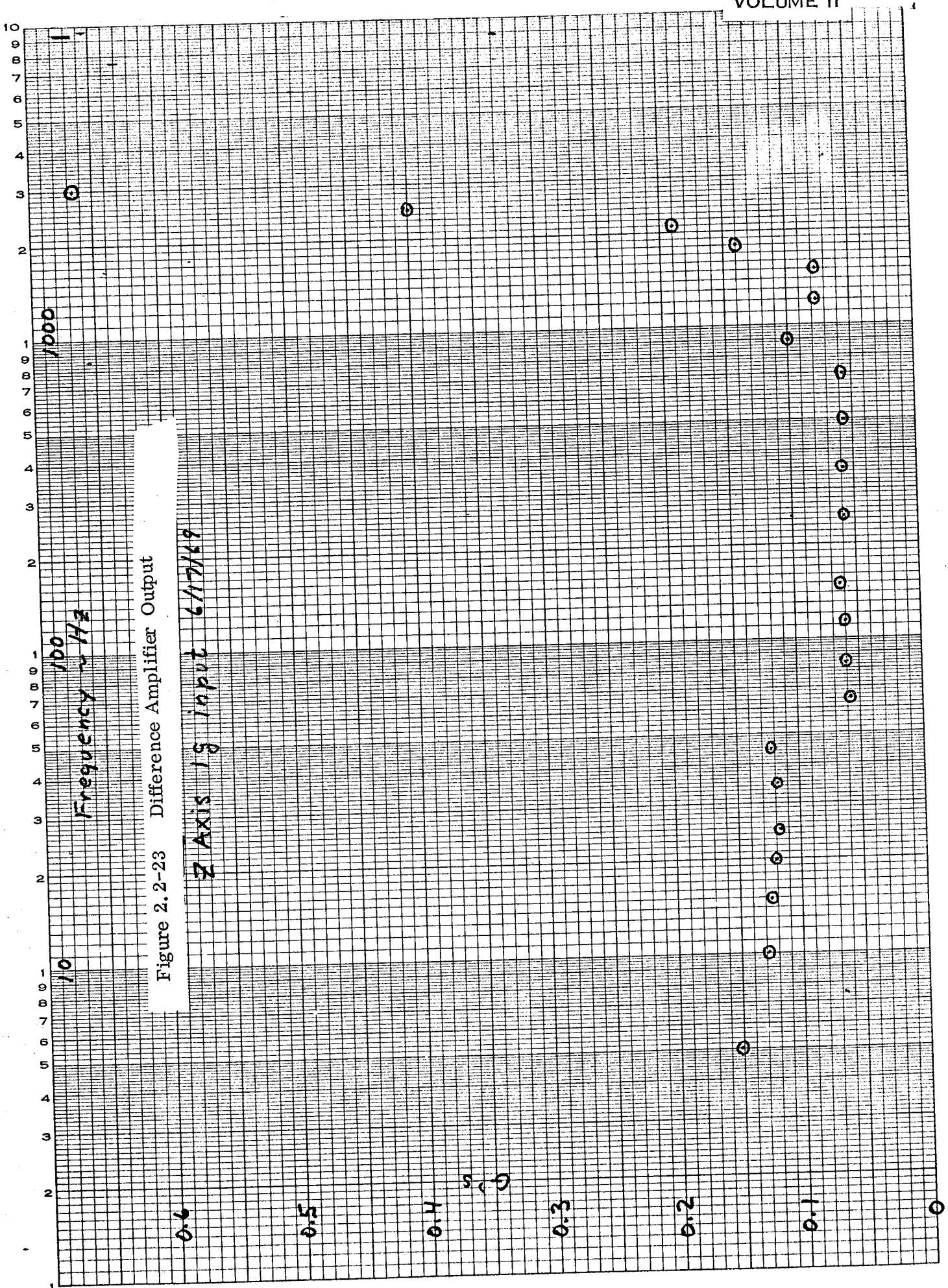


Figure 2.2-23 Difference Amplifier Output

EUGENE DIETZGEN CO.
MADE IN U.S.A.
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

Figure 2.2-24 Z Endevco Frequency

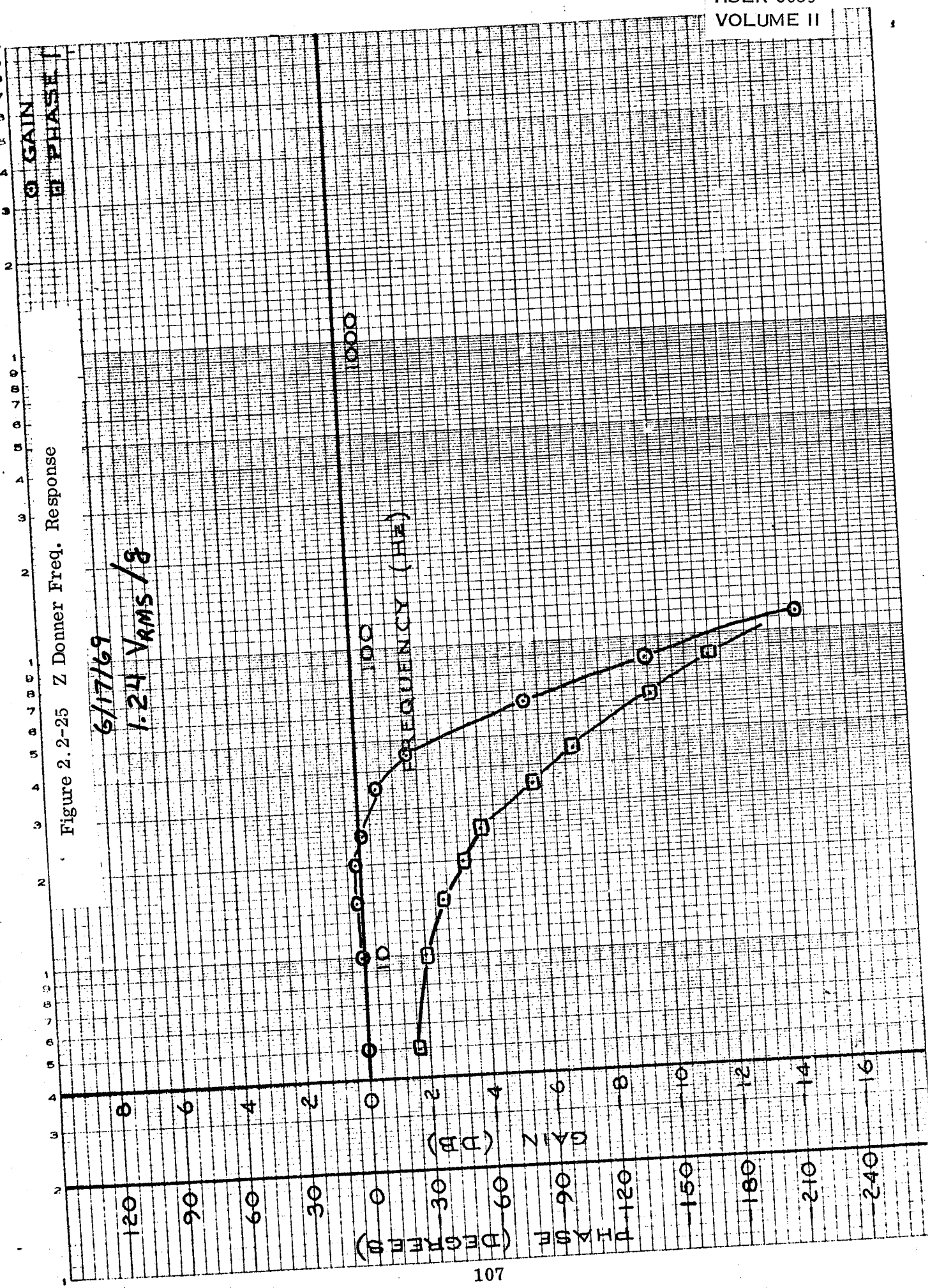


Figure 2.2-25 Z Donner Freq. Response

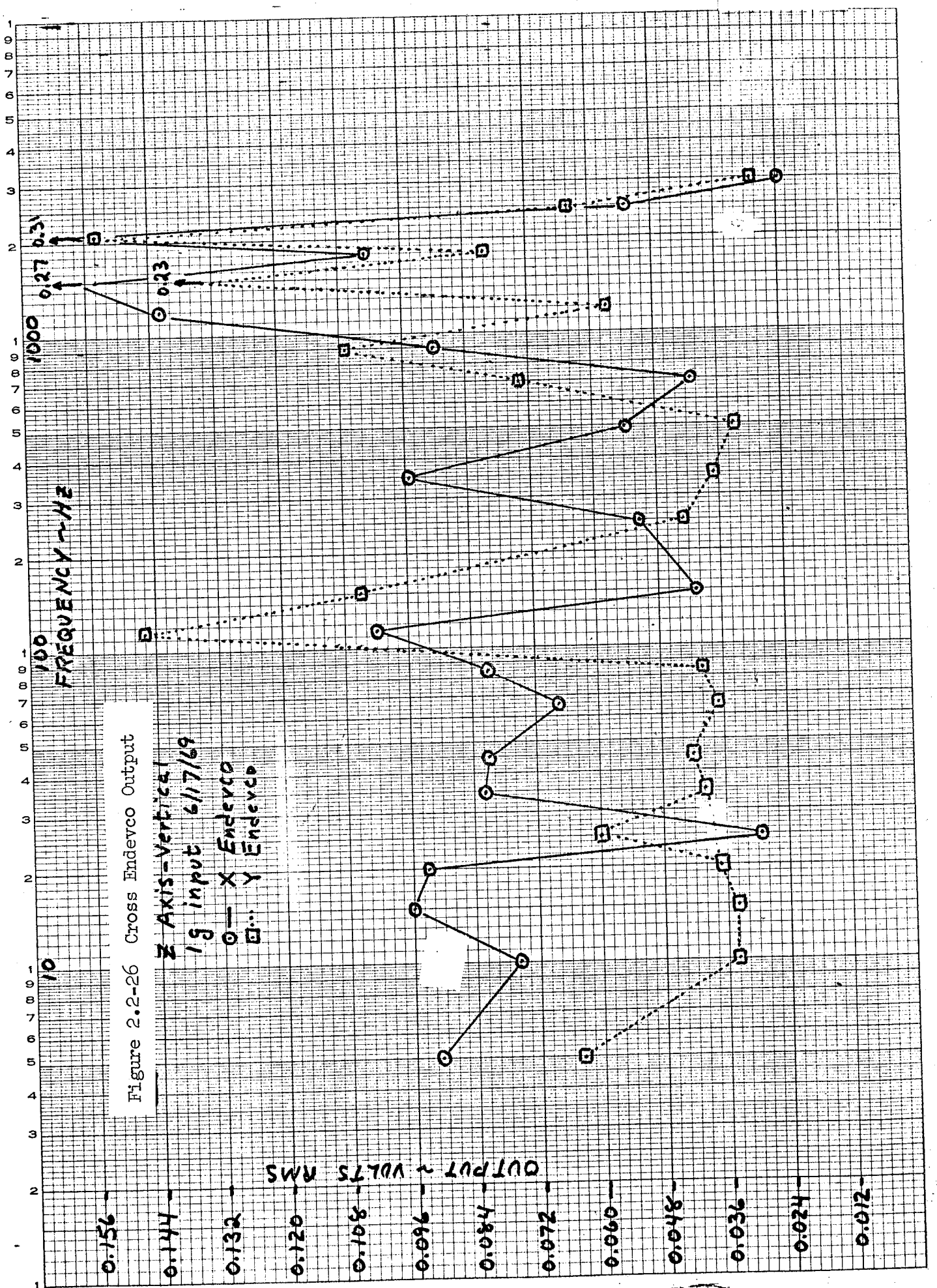


Figure 2.2-26 Cross Endevco Output

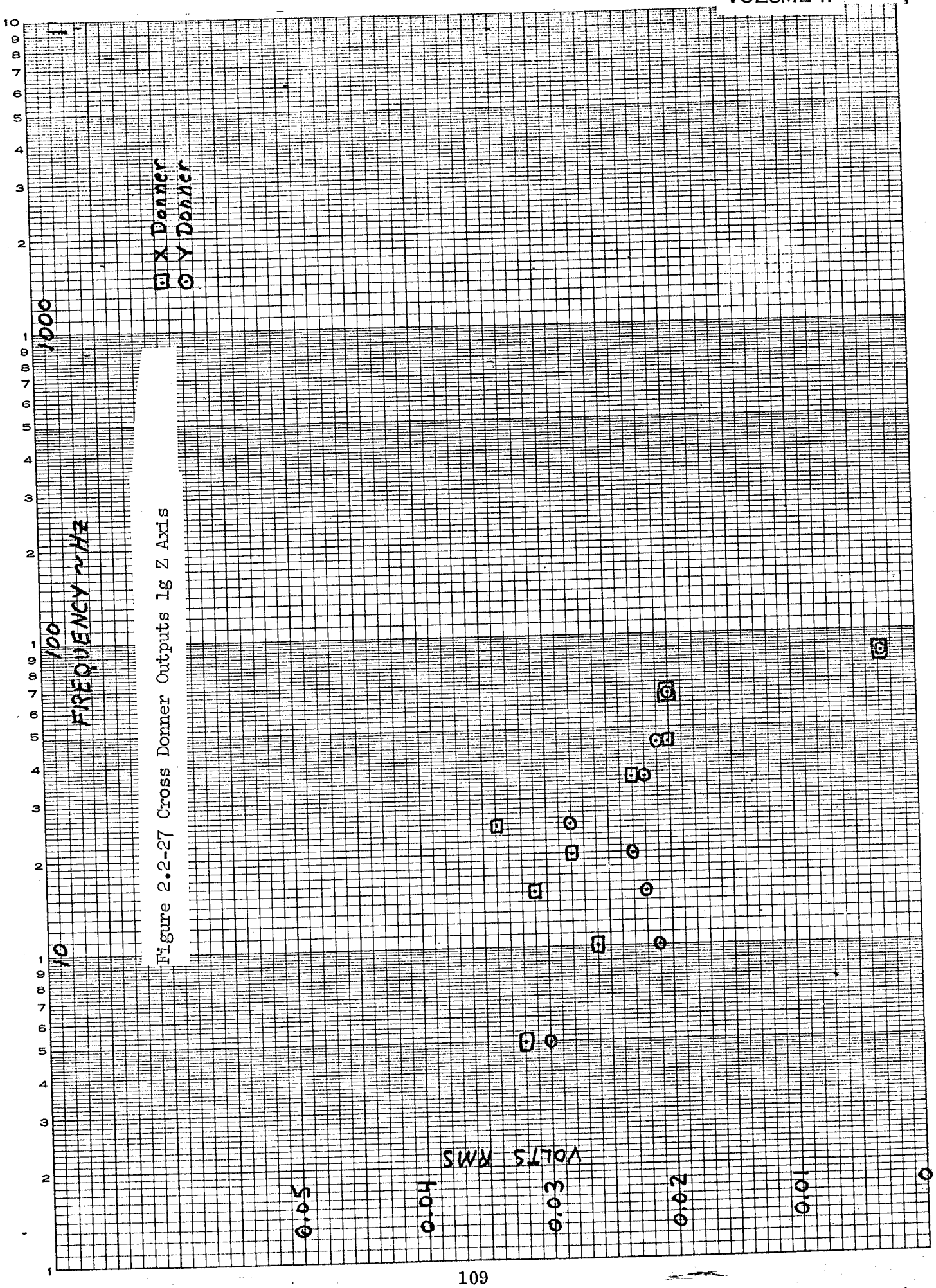


Figure 2.2-27 Cross Donner Outputs lg Z Axis

EUGENE DIETZGEN CO.
MADE IN U.S.A.
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

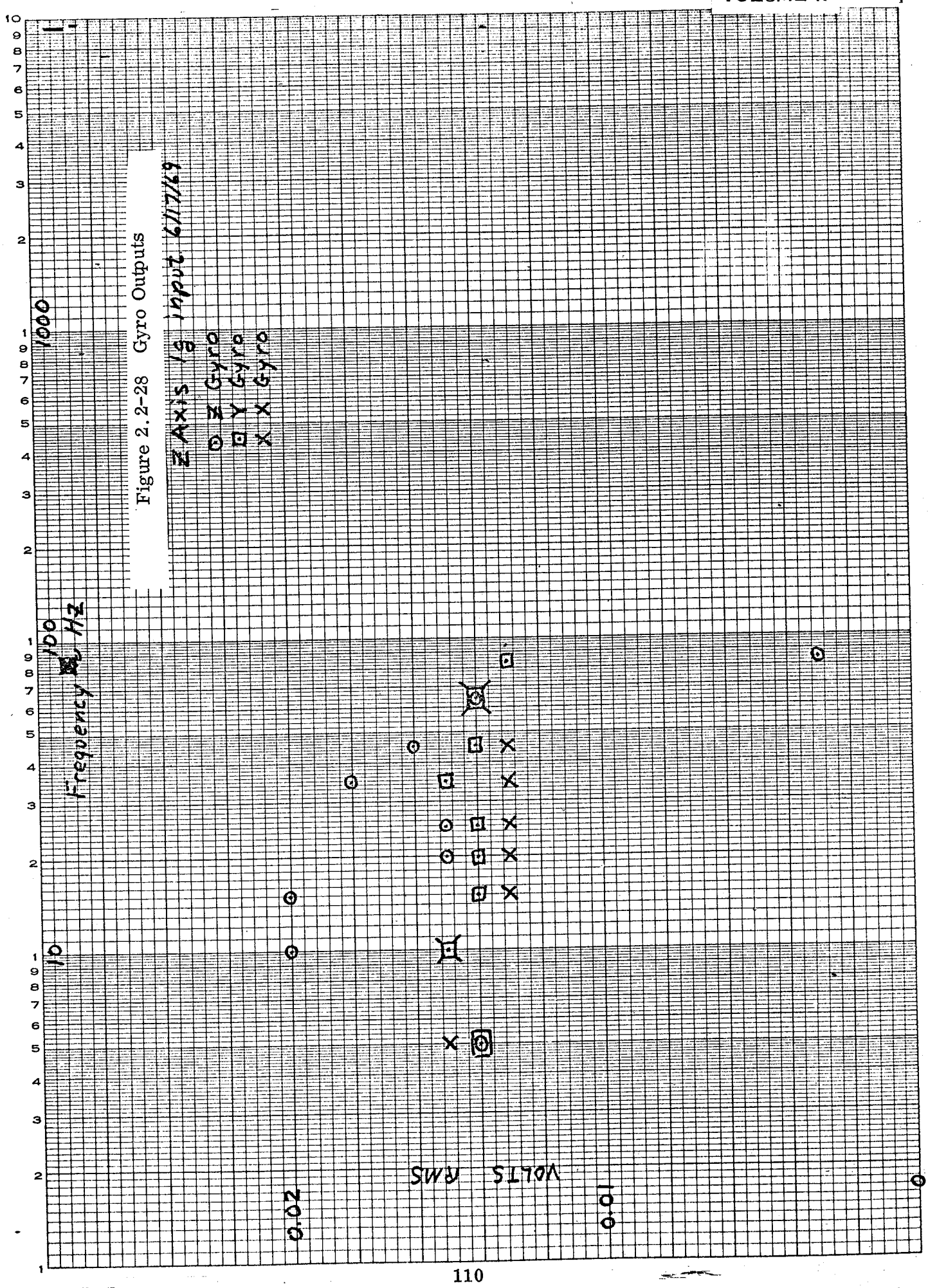


Figure 2.2-28 Gyro Outputs

EUGENE DIETZGEN CO.
MADE IN U.S.A.
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

NO. 340 E-10 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 12 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.

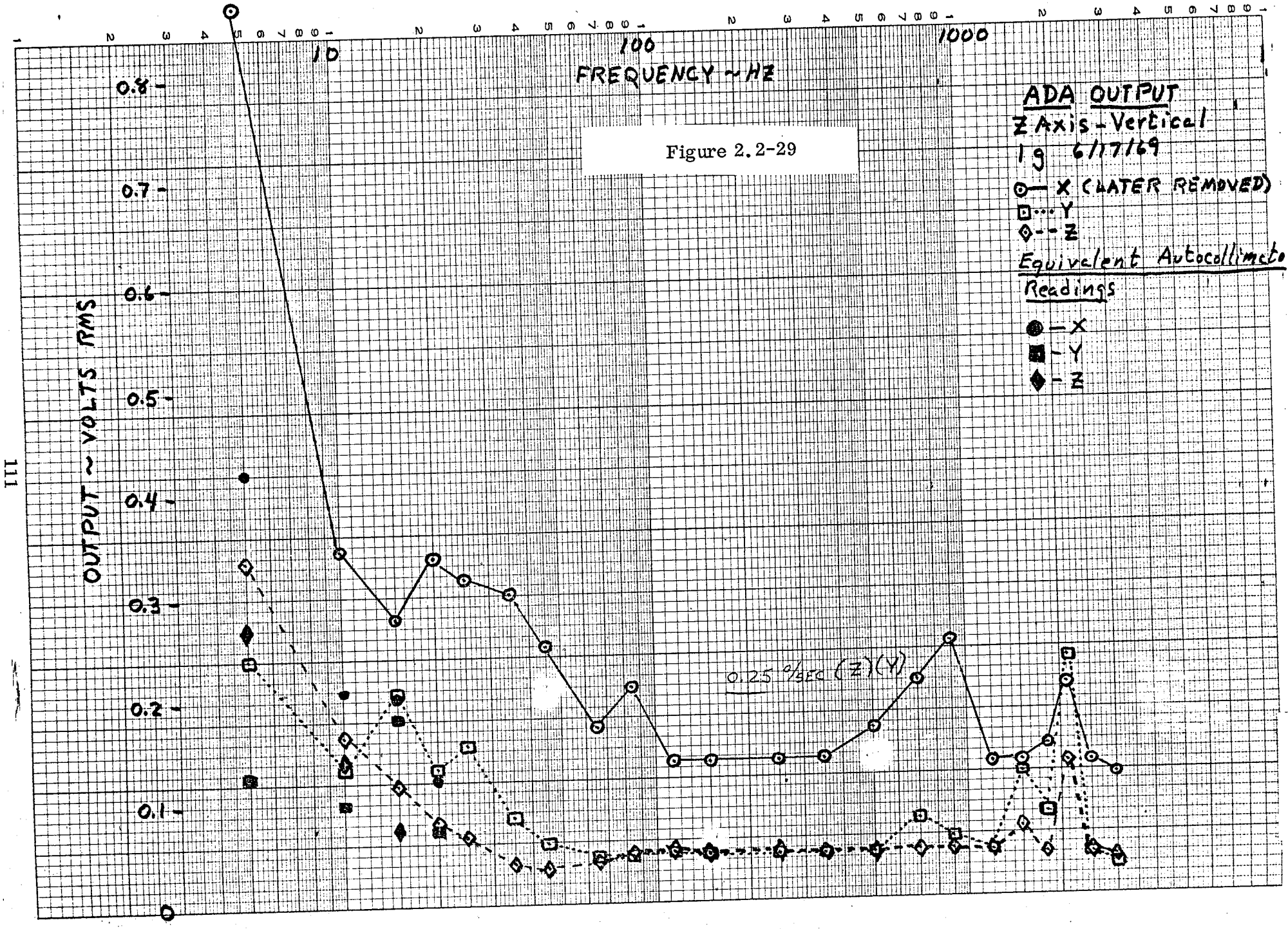


Figure 2.2-29

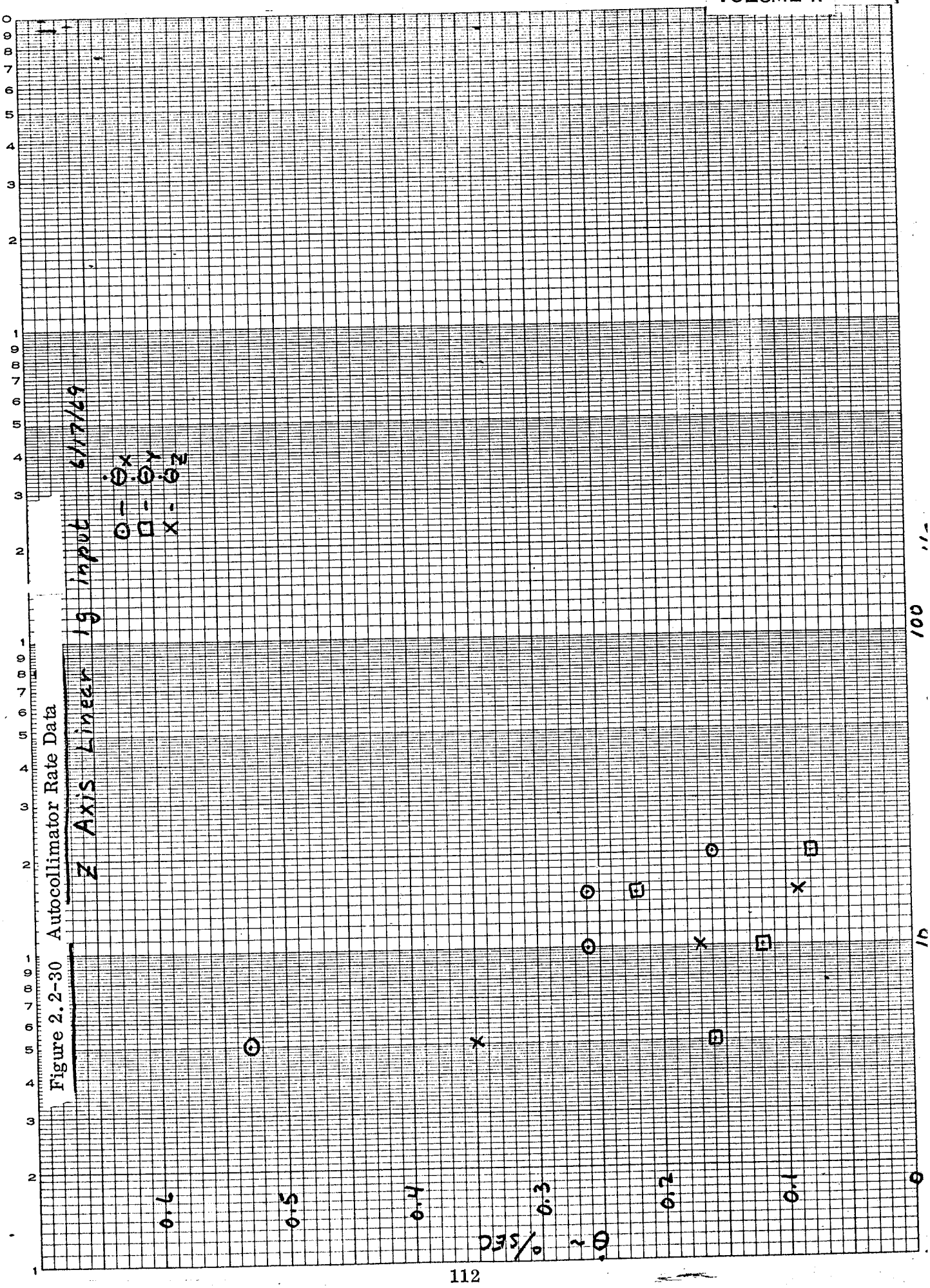


Figure 2.2-30 Autocollimator Rate Data

NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U.S.A.

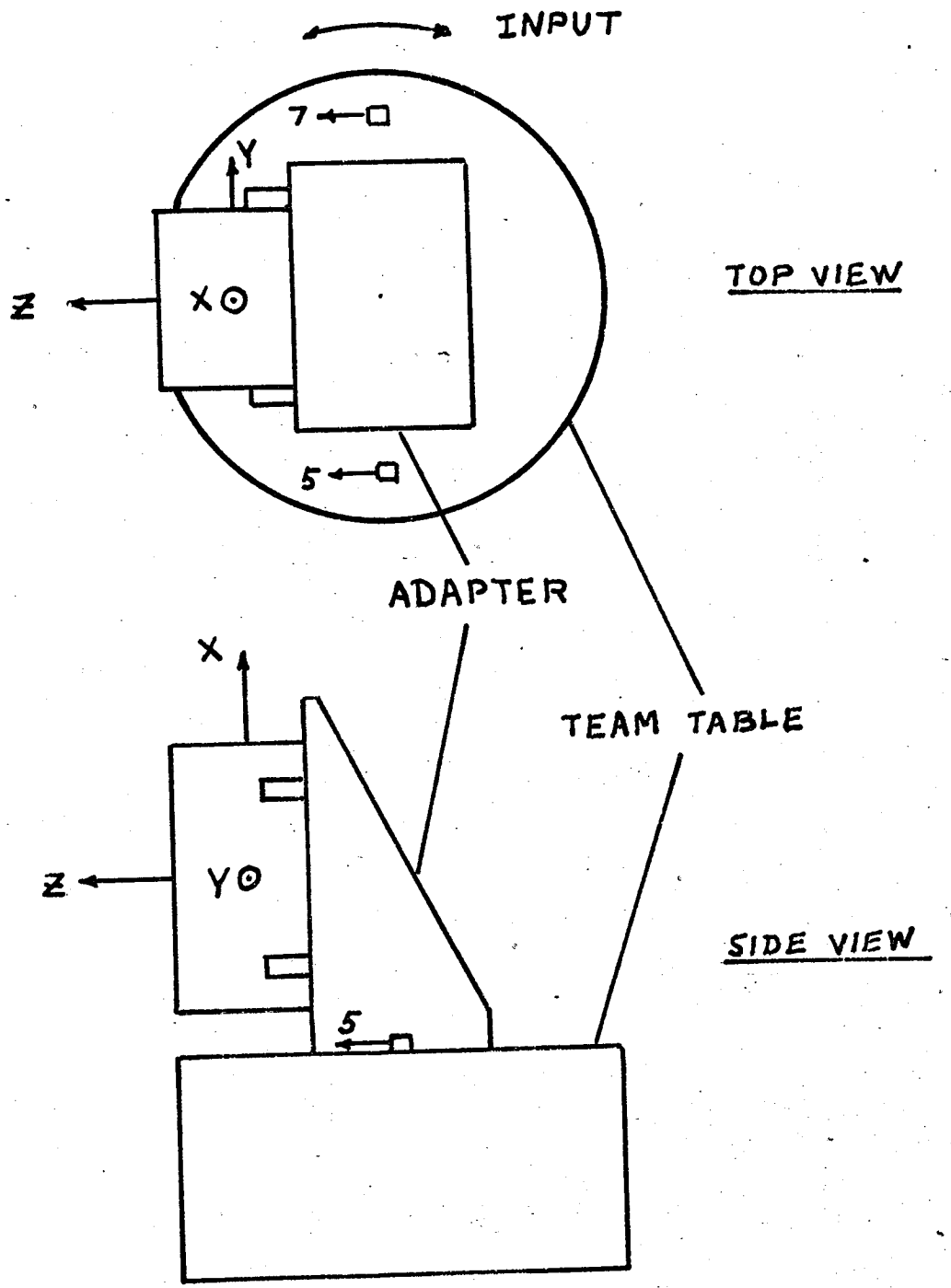


Figure 2.2-31

Test set up for the X axis angular vibration measurements. The outputs of crystals 5 and 7 are fed through a summing and differencing amplifier to monitor the table motion. Signal routing is shown in Fig. 2.2-2.

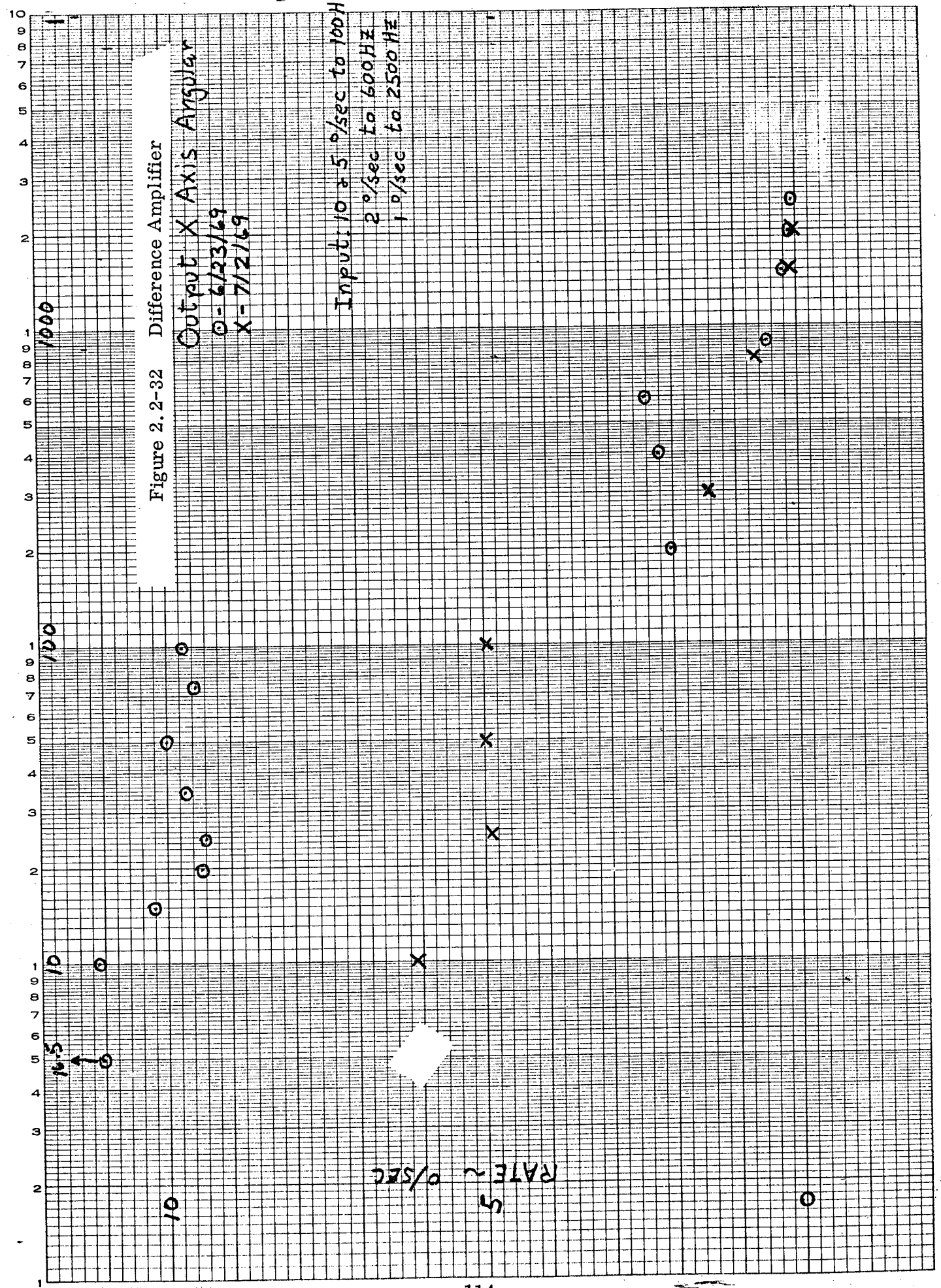


Figure 2.2-32 Difference Amplifier

EUGENE DIETZGEN CO.
MADE IN U.S.A.
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

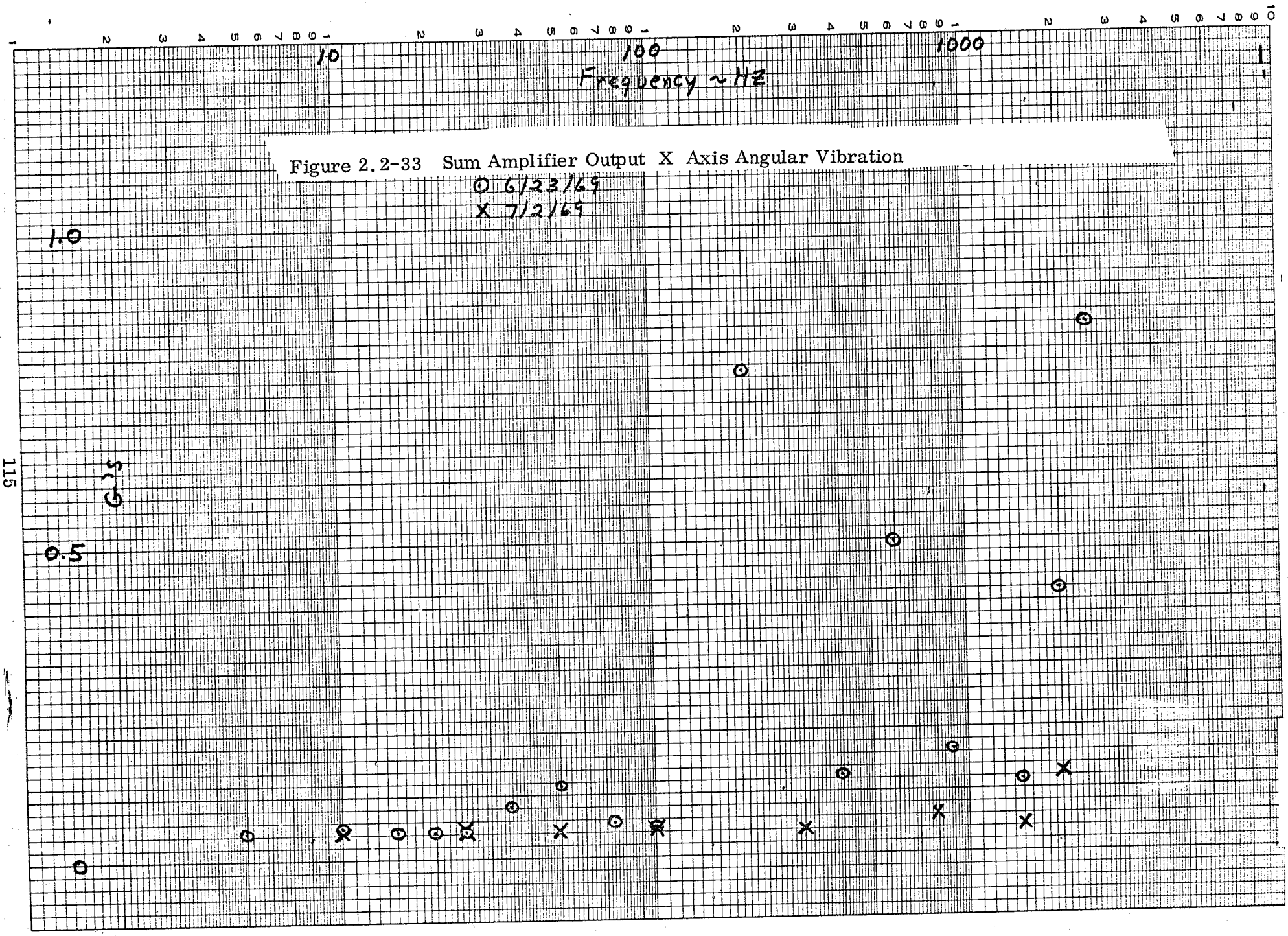


Figure 2.2-33 Sum Amplifier Output X Axis Angular Vibration

Figure 2.2-34 X Gyro Frequency Response

NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.

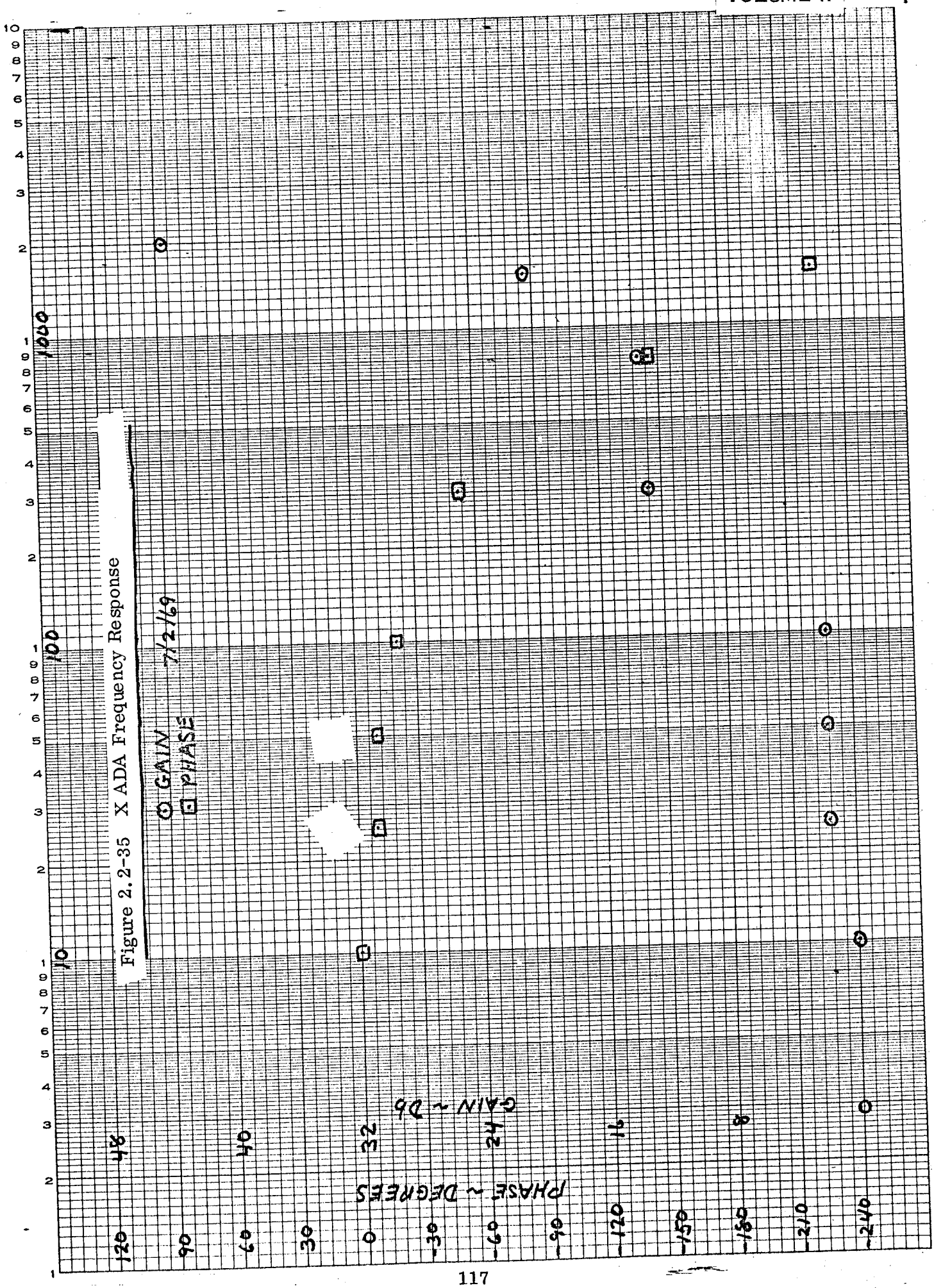


Figure 2.2-35 X ADA Frequency Response

EUGENE DIETZGEN CO.
MADE IN U.S.A.
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

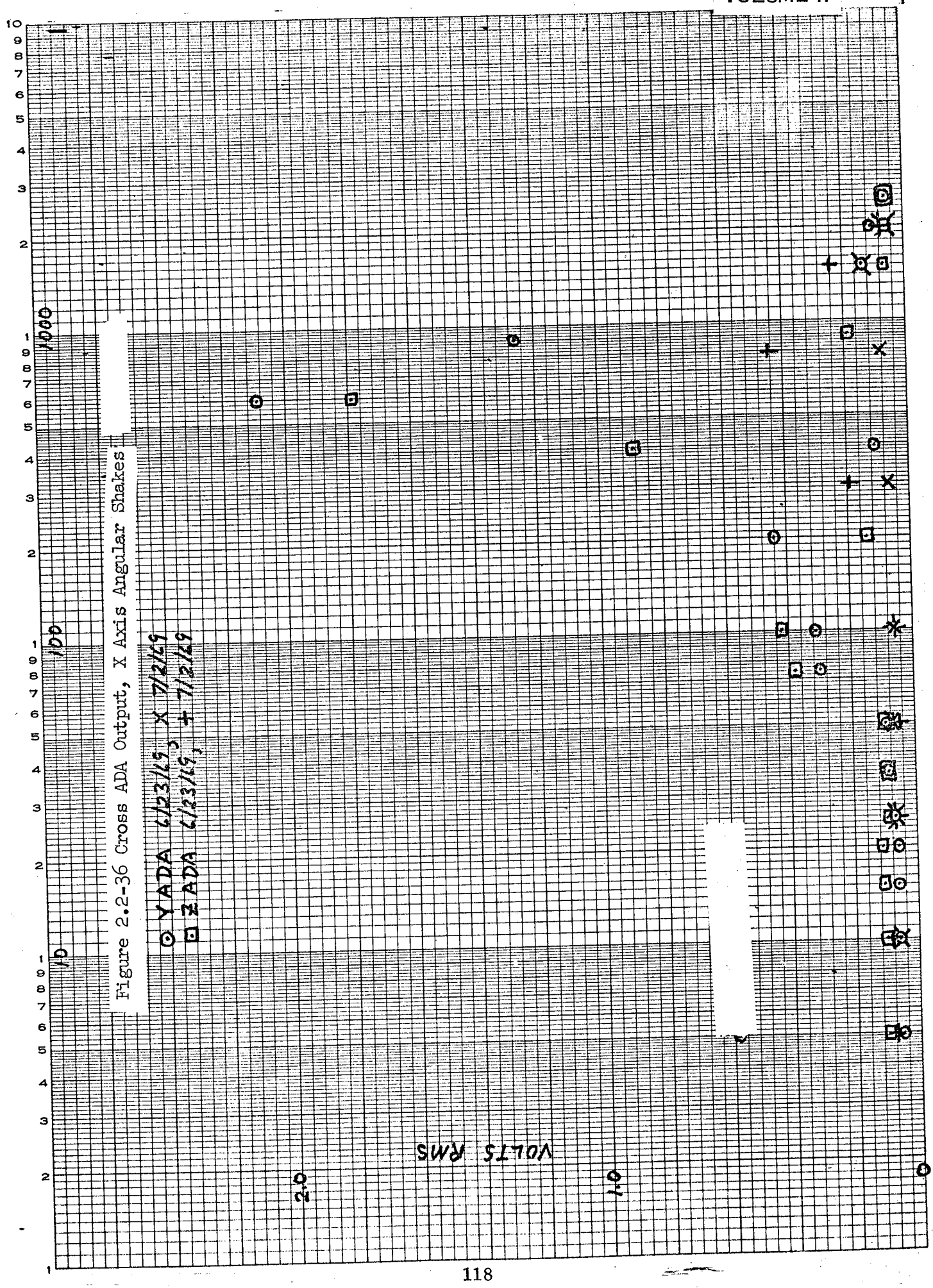


Figure 2.2-36 Cross ADA Output, X Axis Angular Shakes

EUGENE DIETZGEN CO.
MADE IN U. S. A.
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

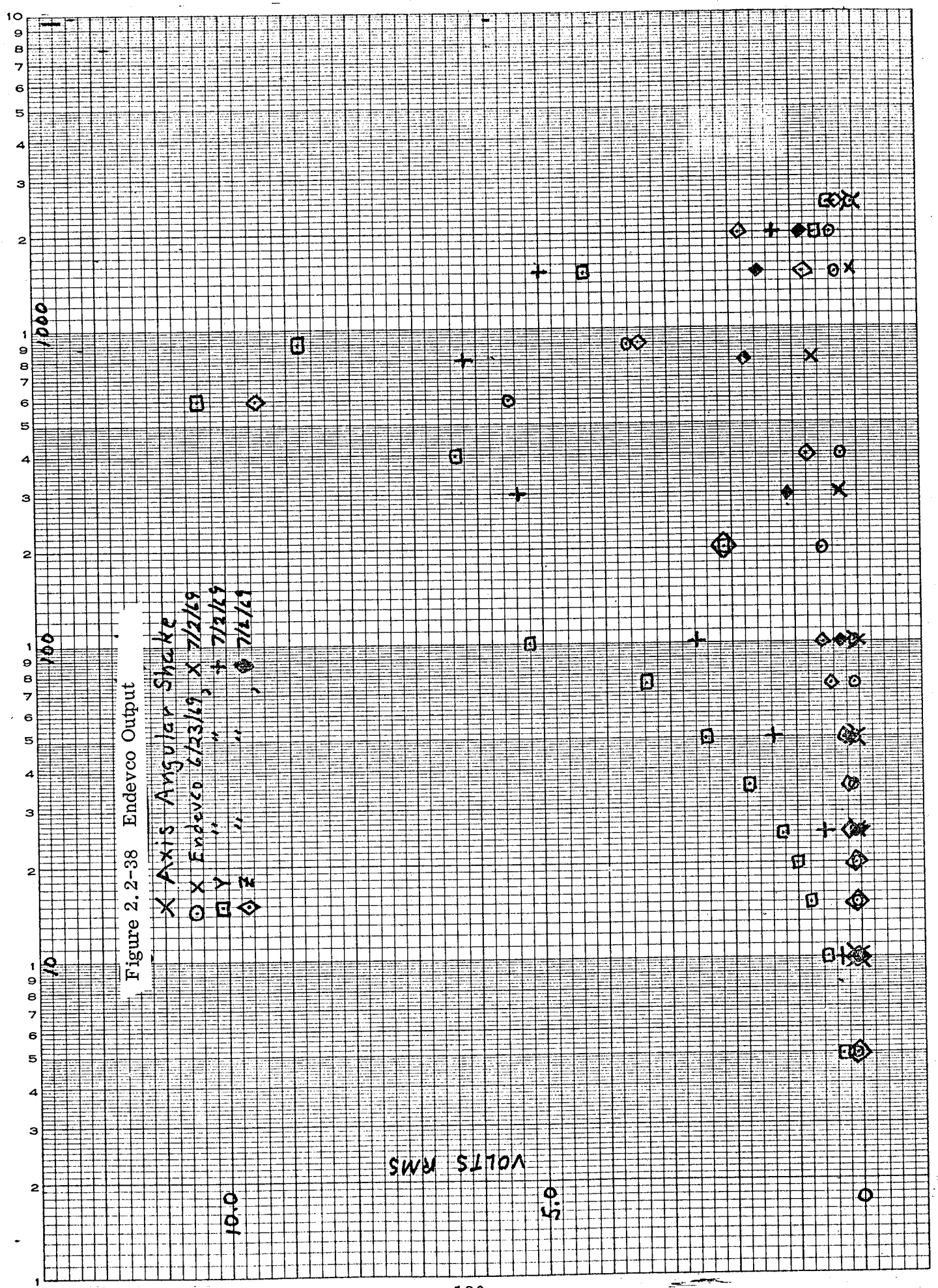


Figure 2.2-38 Endevco Output

NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U.S.A.

Figure 2.2-39 Donner Output

NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U.S.A.

Figure 2.2-40 Autocollimator Data

NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U.S.A.

Figure 2.2-41 Difference Amplifier Output

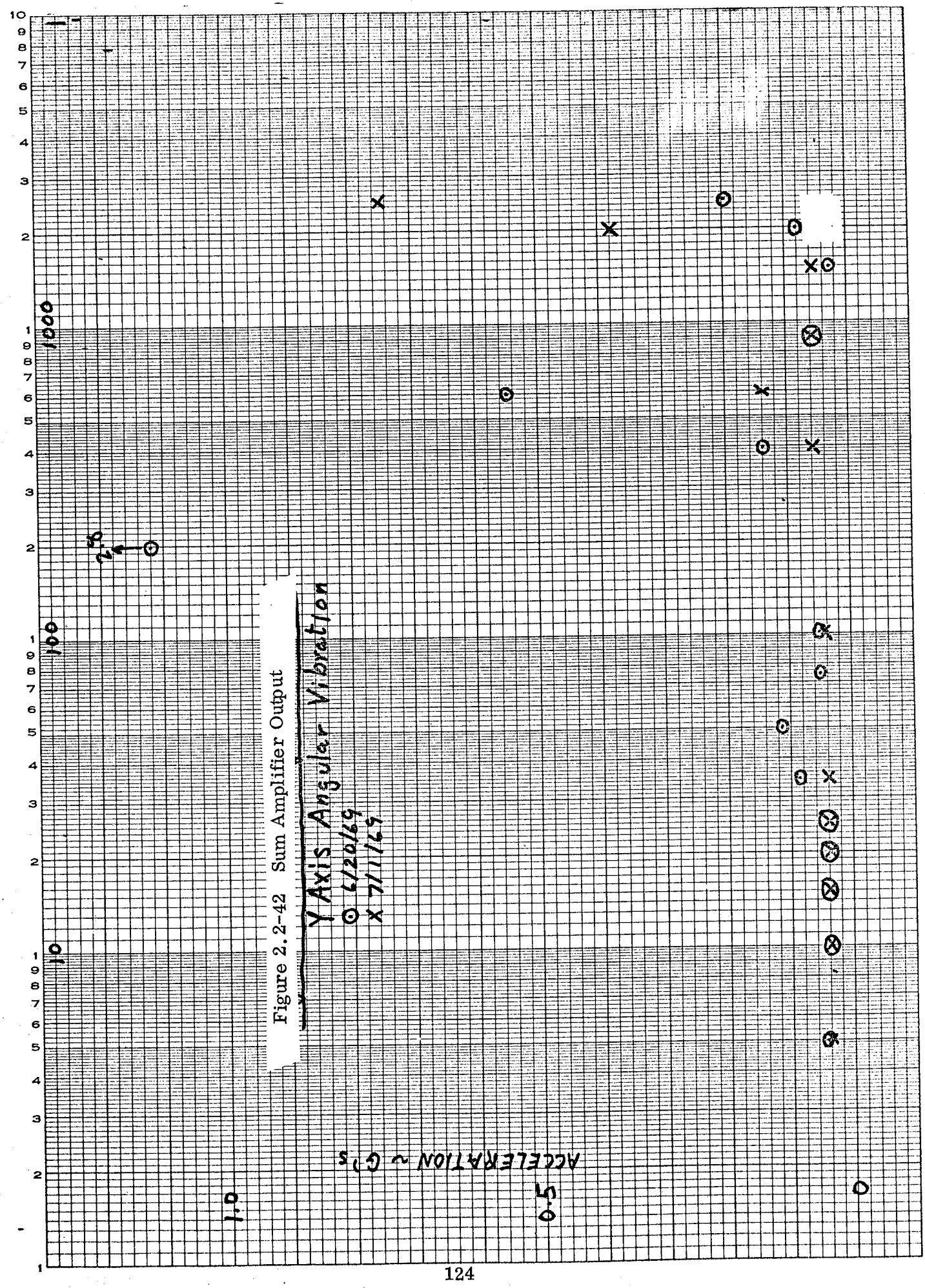


Figure 2.2-42 Sum Amplifier Output

Figure 2.2-43 Y Gyro Frequency Response

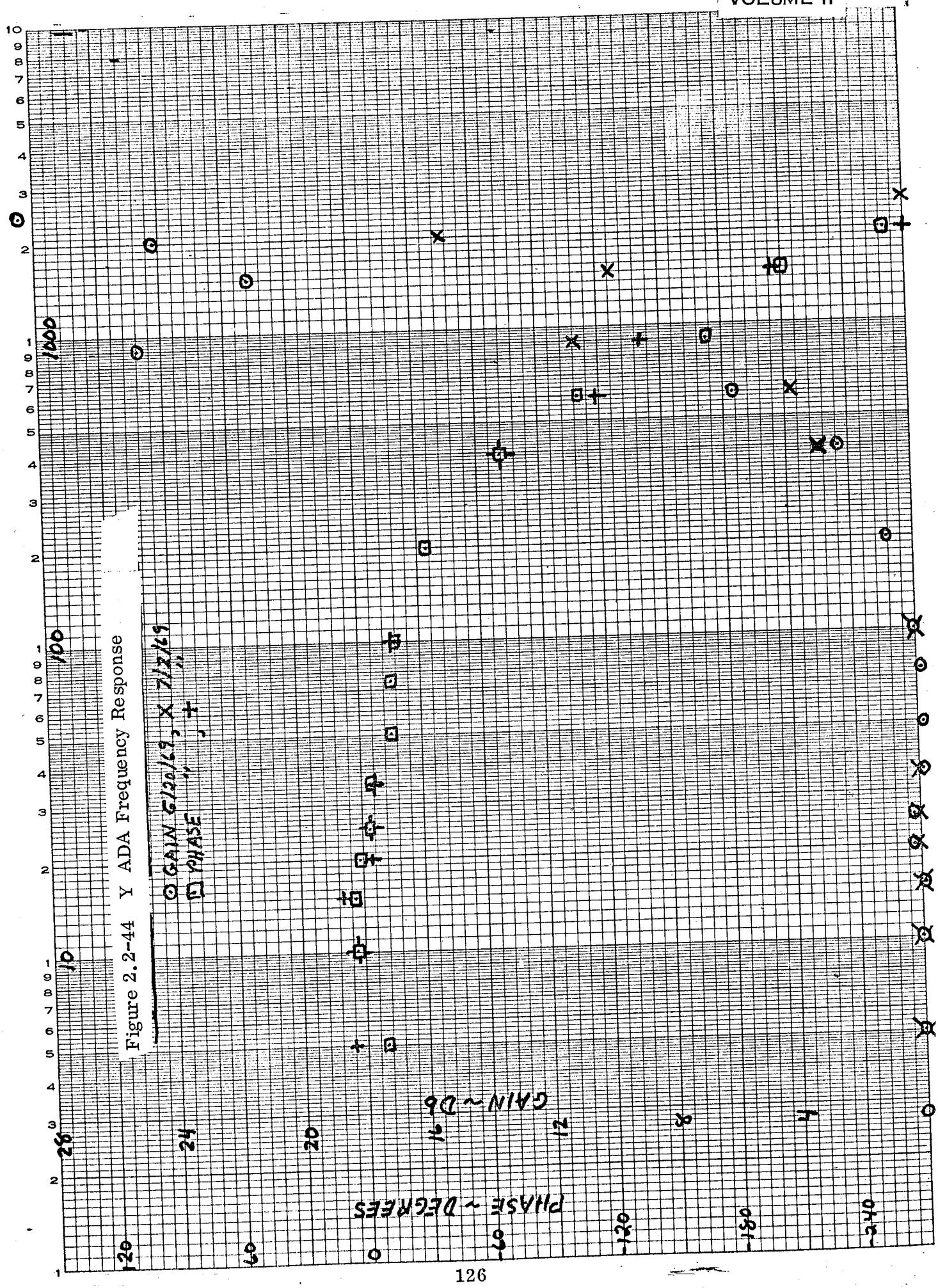
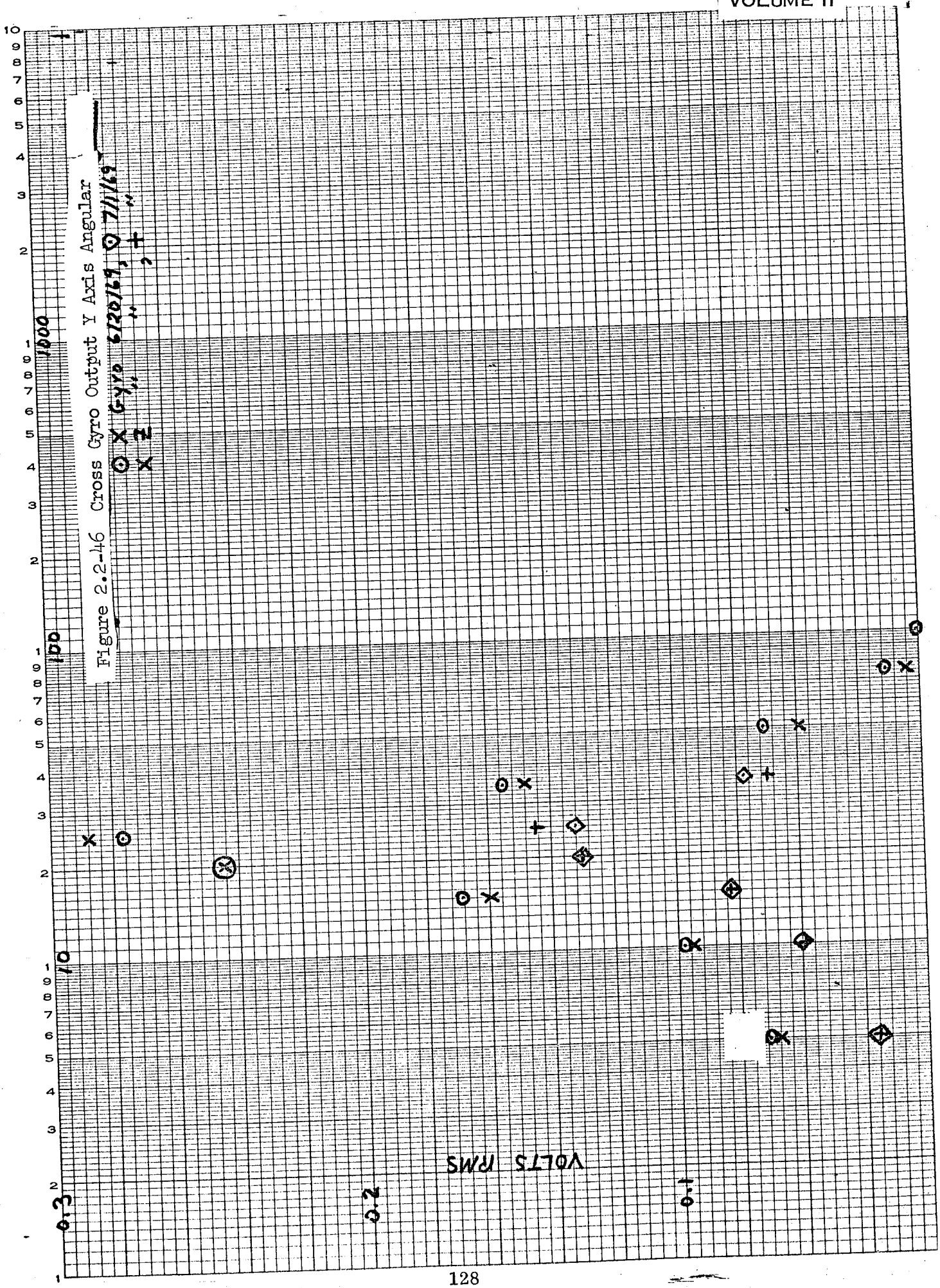


Figure 2.2-44 Y ADA Frequency Response

EUGENE DIETZGEN CO.
MADE IN U.S.A.
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

Figure 2.2-45 Cross ADA Output y Axis Angular

NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U.S.A.



EUGENE DIETZGEN CO.
MADE IN U.S.A.
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

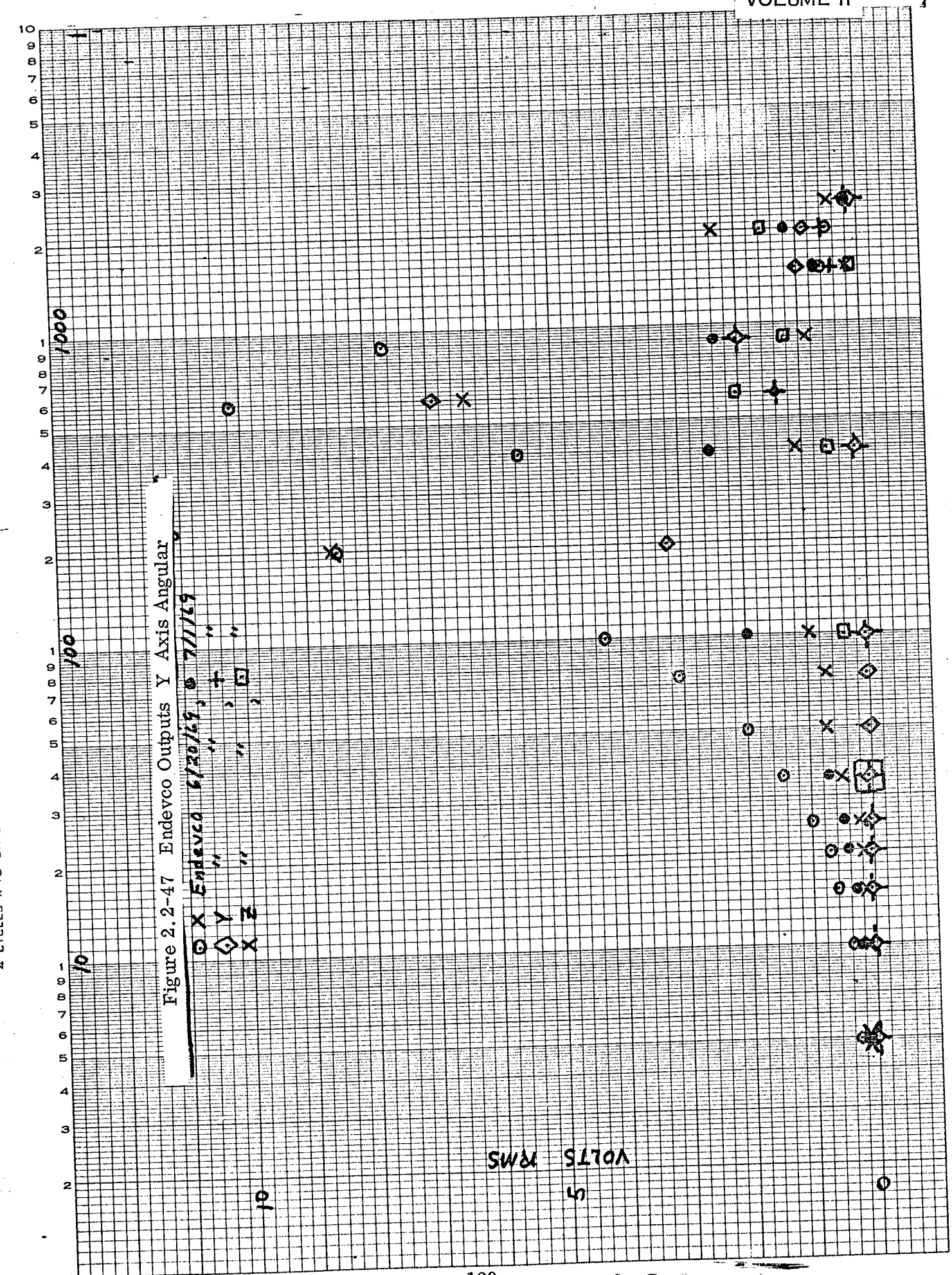


Figure 2.2-47 Endevco Outputs Y Axis Angular

EUGENE DIETZGEN CO.
MADE IN U.S.A.
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

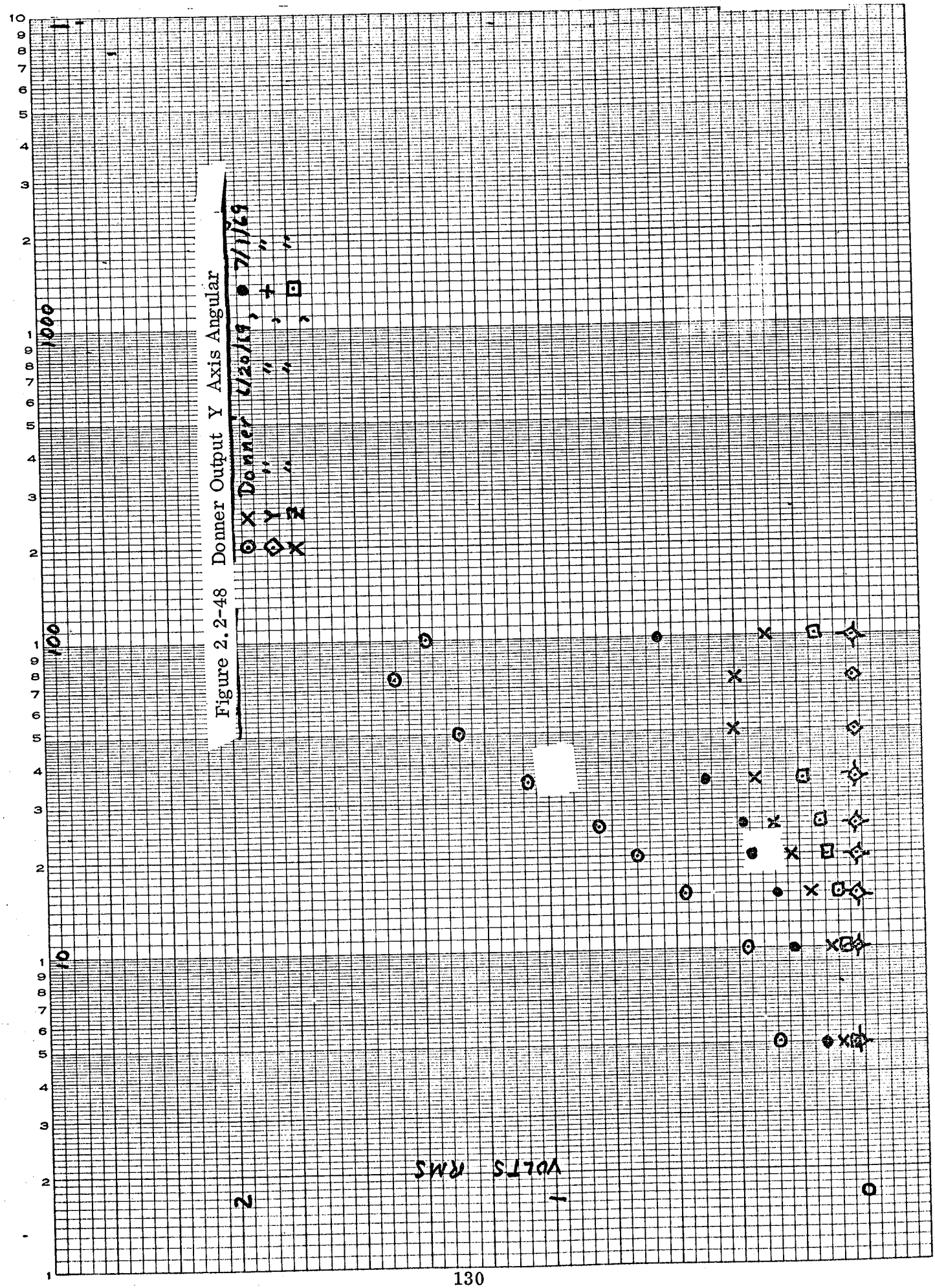

Donner Output Y Axis Angular
X Donner 1/20/19, ● 7/1/19
Y
Z
VOLTS RMS
1000
100
10
1
2
1
0
EUGENE DIETZGEN CO.
MADE IN U.S.A.
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

Figure 2.2-48

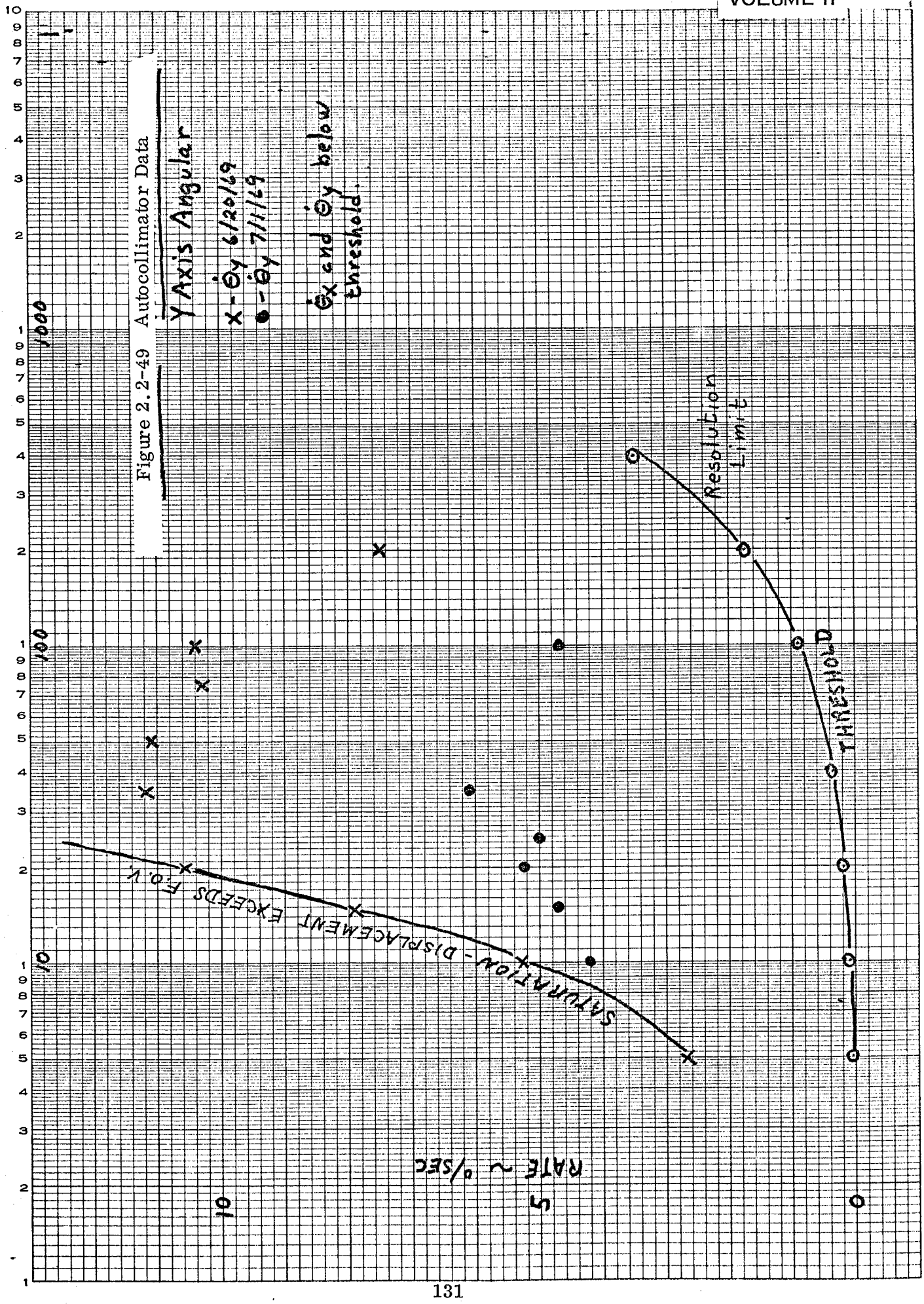


Figure 2.2-49 Autocollimator Data

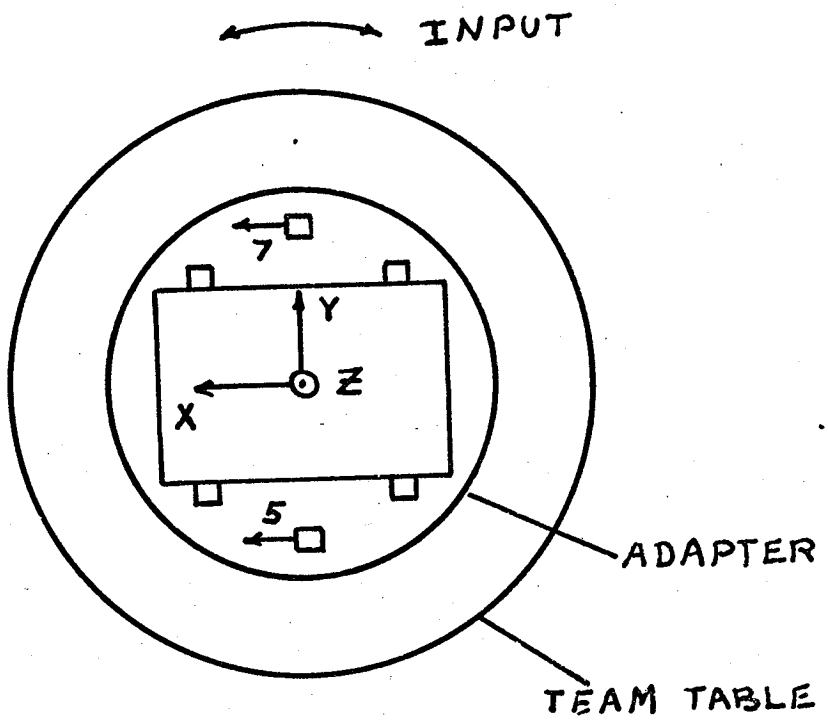


Figure 2.2-50 Set Up for Z Axis Angular Vibration

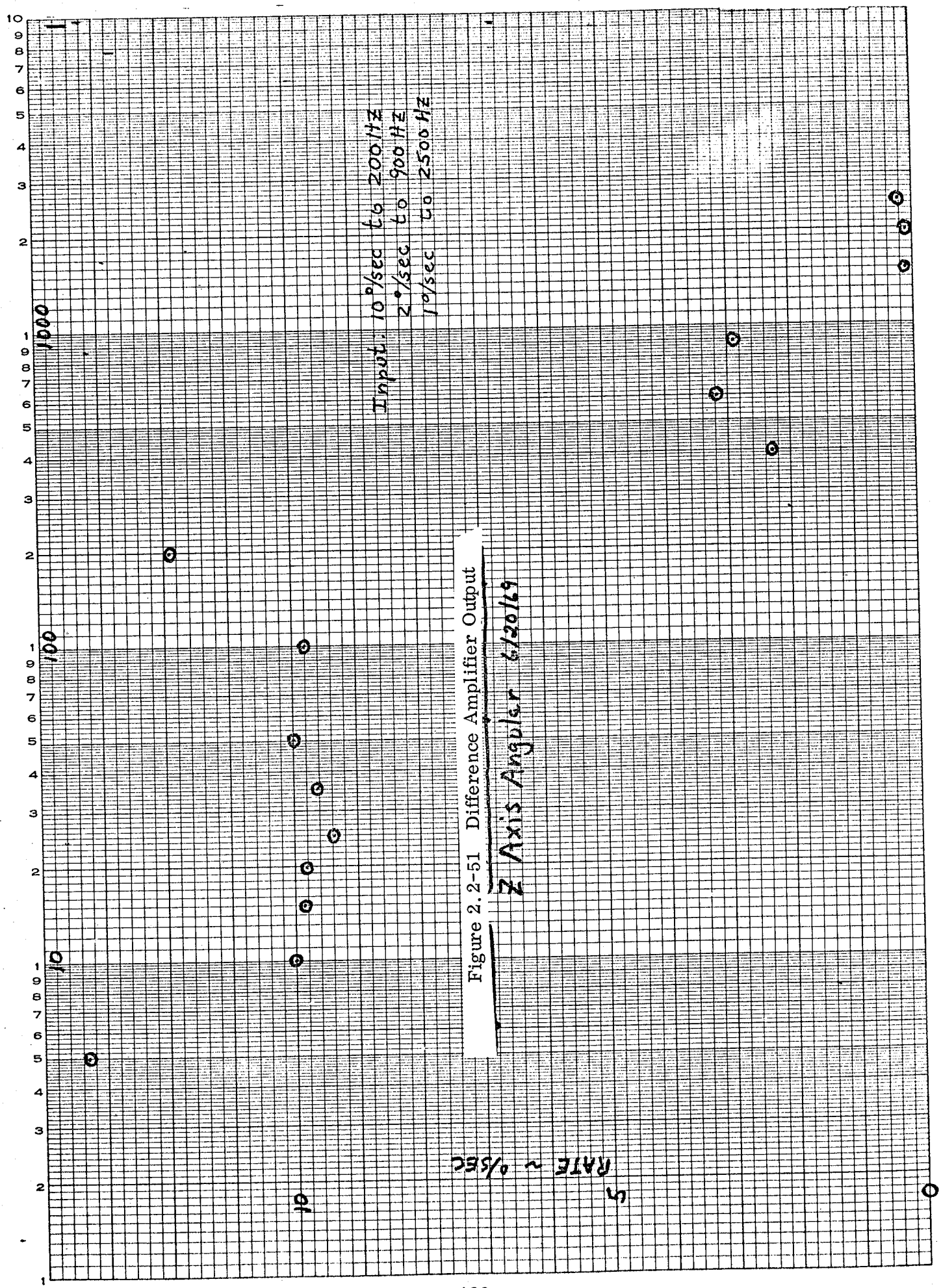


Figure 2.2-51 Difference Amplifier Output

EUGENE DIETZGEN CO.
MADE IN U.S.A.
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

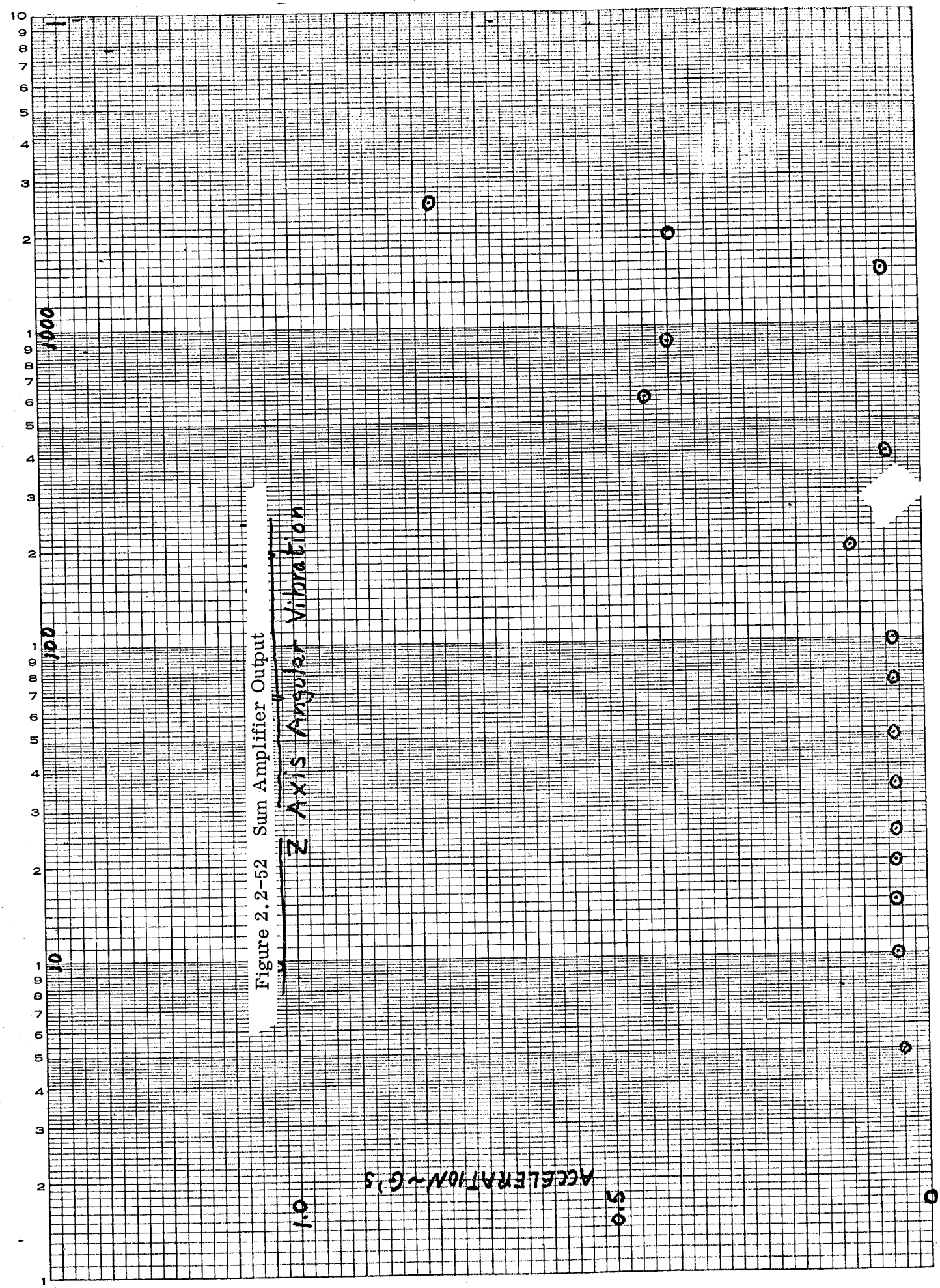


Figure 2.2-52 Sum Amplifier Output

EUGENE DIETZGEN CO.
MADE IN U.S.A.
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

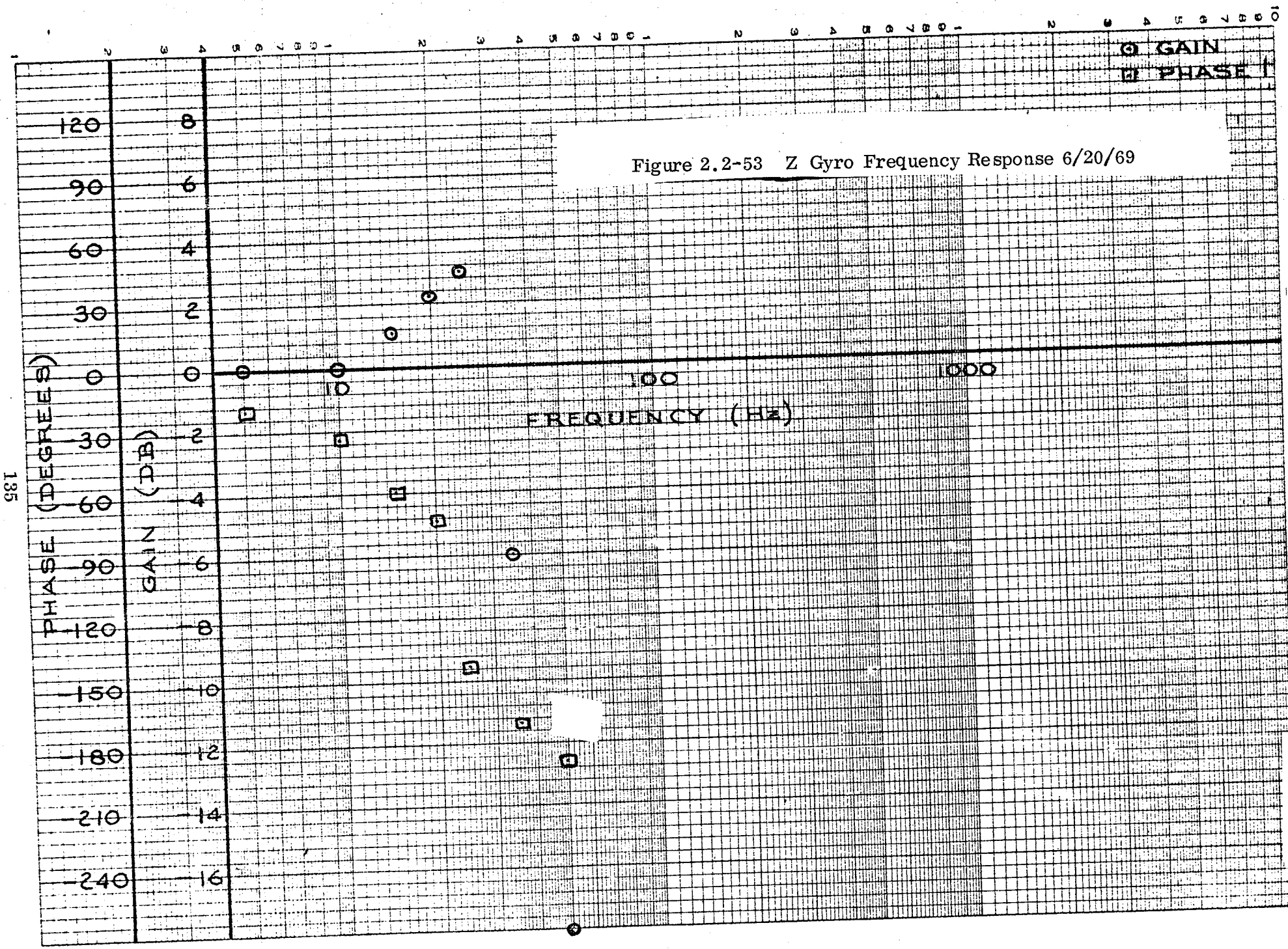


Figure 2.2-53 Z Gyro Frequency Response 6/20/69

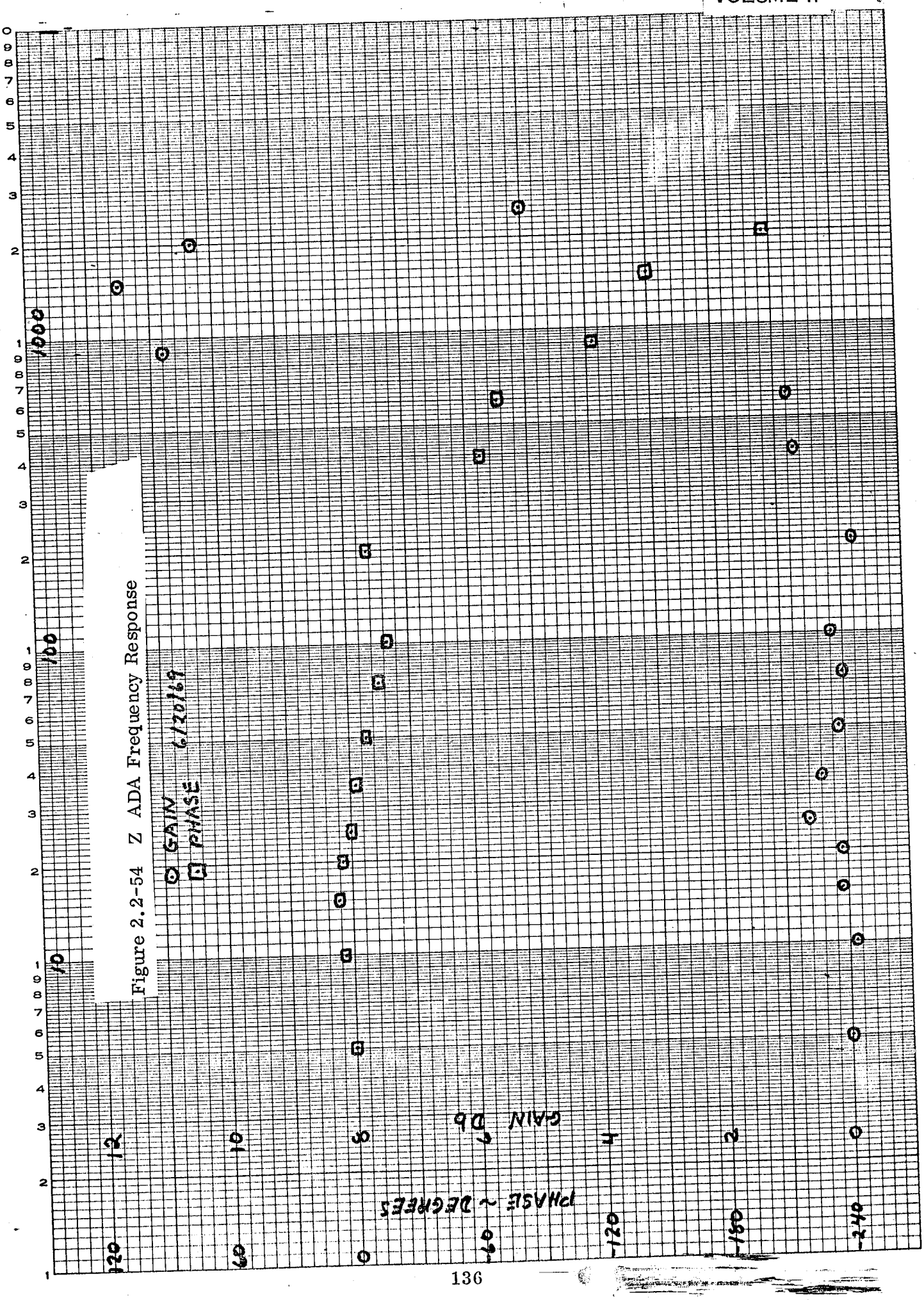


Figure 2.2-54 Z ADA Frequency Response

EUGENE DIETZGEN CO.
MADE IN U.S.A.
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

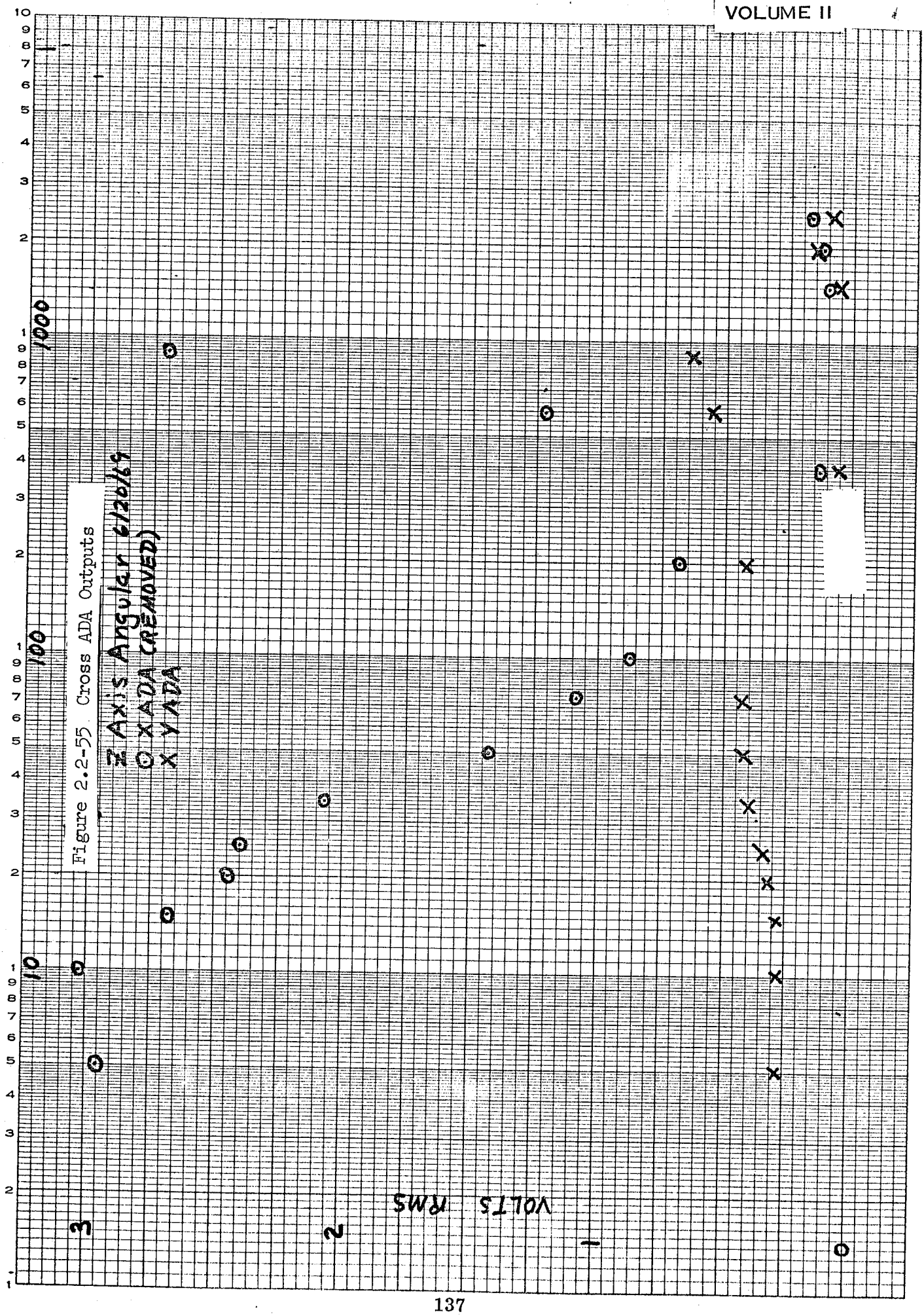


Figure 2.2-55 Cross ADA Outputs

EUGENE DIETZGEN CO.
MADE IN U.S.A.
NO. 340-L110 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

Figure 2.2-56 Cross Gyro Output Z Axis Angular 6/20/69
⊙ X Gyro
X Y Gyro
0.030
0.025
0.020
VOLTS
10
100
1000
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U.S.A.

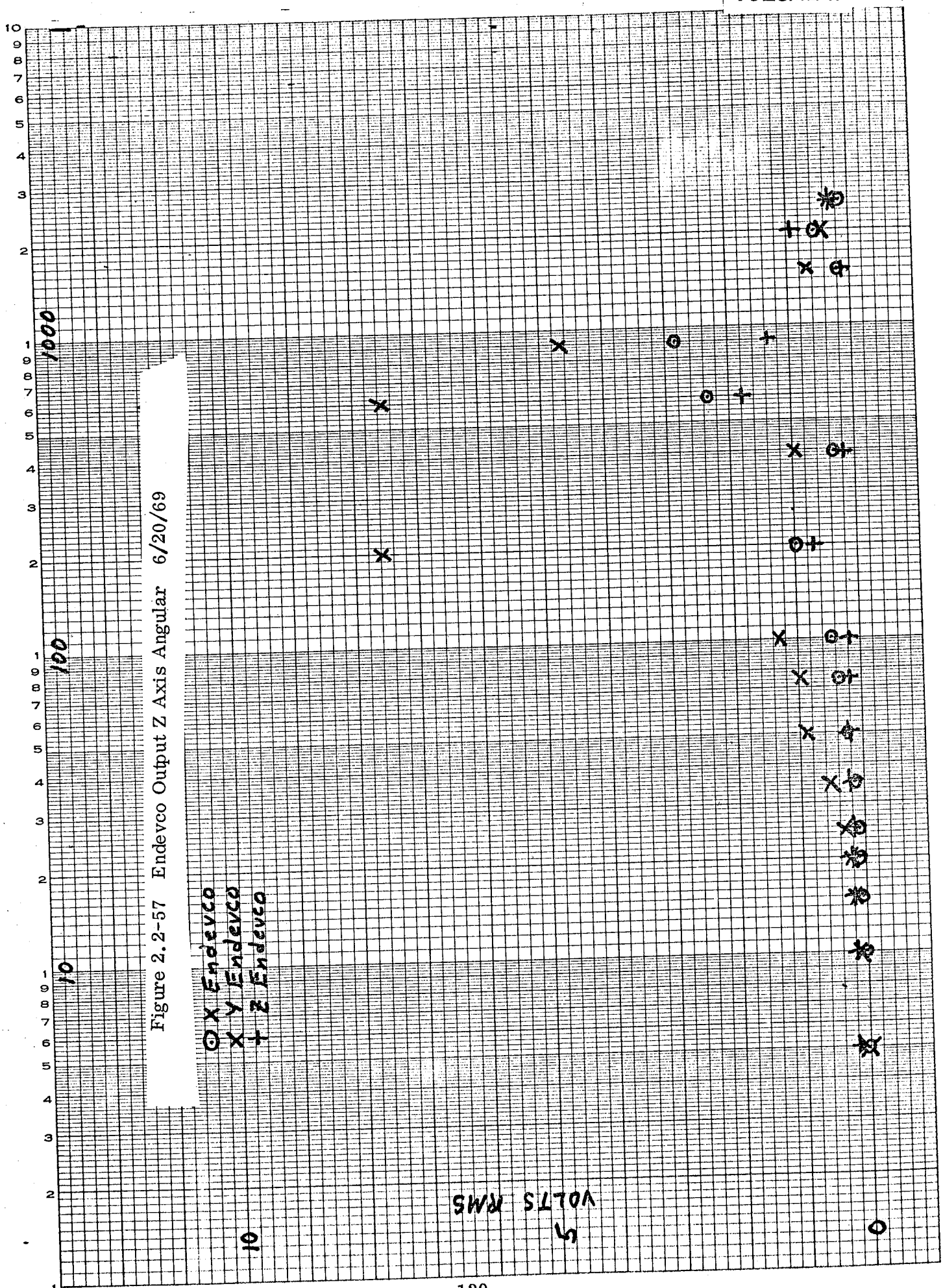


Figure 2.2-57 Endevco Output Z Axis Angular 6/20/69

EUGENE DIETZGEN CO.
MADE IN U.S.A.
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

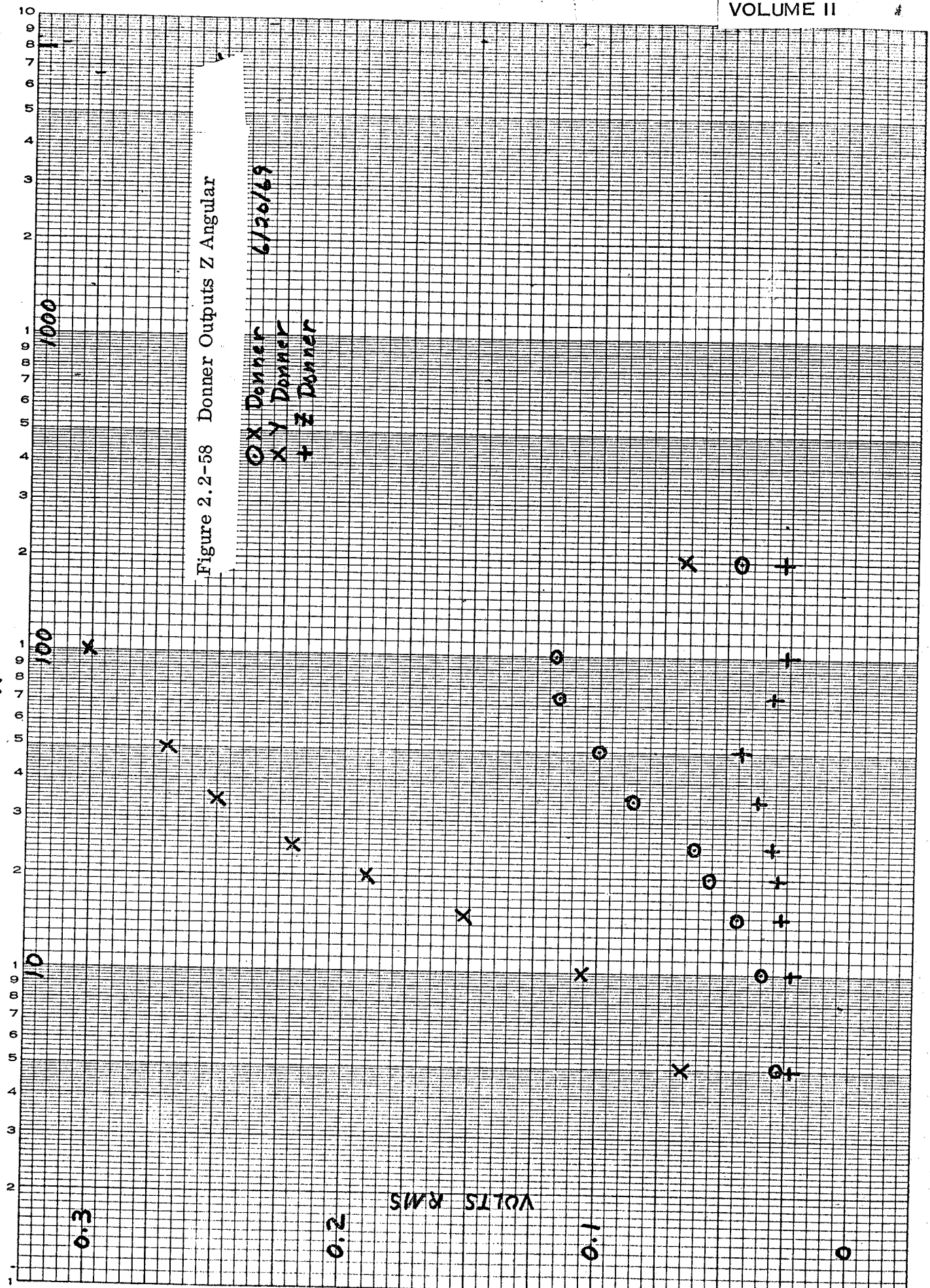


Figure 2.2-58 Donner Outputs Z Angular

EUGENE DIETZGEN CO.
MADE IN U. S. A.
NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH

Figure 2.2-59 Autocollimator Data

NO. 340-L410 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
4 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U.S.A.

2.3 Post-Flight Calibration

The sensor package was subjected to a post-flight calibration to determine if any of the sensor channel characteristics had changed. The package was tested by applying a sinusoidal sweep along and about each of the cardinal axes and continuously recording the respective cardinal sensor outputs. The following sinusoidal environments were applied:

Linear: 0.5 g 5-2000 Hz

Angular: 5.0°/sec, 0-Pk 5-200 Hz, 1.5°/sec, 0-Pk, 10-2000 Hz

The amplitude response curves are presented in Figures 2.3-1 through 2.3-12 as follows:

X, Y, Z Honeywell Gyros	Figures 2.3-1 to 2.3-3
X, Y, Z Donner Accel	Figures 2.3-4 to 2.3-6
X, Y, Z ADA's	Figures 2.3-7 to 2.3-9
X, Y, Z Endevcos	Figures 2.3-10 to 2.3-12

The control accelerometers are presented in Figures 2.3-13 through 2.3-24. These results verify the pre-flight calibration. Phase measurements were made at several discrete frequencies which verified pre-flight data and verified several erroneous data points taken originally. The scale factors taken at 10 Hz for each sensor are presented in Table 2.3-1. These basically show the package to remain unchanged. It appears that the accelerometers all showed a scale factor 10-20% lower than pre-flight data. The pre-flight data are probably more representative, since the post-flight calibration was run at 0.5 g input which is close to the threshold of the shaker at 10 Hz. The linearity of the accelerometer was not measured so that there may be a difference between 1/2 g and 1 g Scale Factor.

TABLE 2.3-1

Post-Flight Calibration (10/13-14/69)

AXIS	HONEYWELL	DONNER
X	0.20 V rms/°/sec, 0-Pk(1)	0.97 V rms/g, 0-Pk(3)
Y	0.18 V rms/°/sec, 0-Pk	0.74 V rms/g, 0-Pk
Z	0.19 V rms/°/sec, 0-Pk	1.05 V rms/g, 0-Pk

AXIS	ADA's		ENDEVCO
X	0.75 V rms/°/sec, 0-Pk(1)	0.46 V rms/°/sec, 0-Pk(2)	1.76 V rms/g, 0-Pk(3)
Y	0.89 V rms/°/sec, 0-Pk	0.55 V rms/°/sec, 0-Pk	1.99 V rms/g, 0-Pk
Z	0.84 V rms/°/sec, 0-Pk	0.53 V rms/°/sec, 0-Pk	2.23 V rms/g, 0-Pk

(1) Input = 5°/sec, 0-Pk @ 10 Hz

(2) Input = 1.5°/sec, 0-Pk @ 100 Hz

(3) Input = 0.5 g, 0-Pk @ 10 Hz

POWER SPECTRAL DENSITY PLOT SHEET

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SC ENVIRONMENTAL LAB

RUN No. 6 DATE 1/3 0830 CT

TEST ITEM V S1 04

VIBRATION INPUT AXIS X

VIBRATION LEVEL 1.5 G²/Hz

DATA CHANNEL No. 1

LOCATION X Axis C/L

TEST ENGR. 5 G's/Sec 1/2 0-P

TEST TECH

Figure 2.3-1.

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GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

POWER SPECTRAL DENSITY PLOT SHEET

GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

S/C ENVIRONMENTAL LAB

RUN No 3 DATE 13 OCT 69

TEST ITEM V570Y

VIBRATION INPUT AXIS NOT

VIBRATION LEVEL 7.3 g²/cps

DATA CHANNEL 9

LOCATION CASE

TEST ENGR

TEST TECH

6 db/sec o-p

Decay Rate 145

Figure 2.3-2

POWER SPECTRAL DENSITY PLOT SHEET
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
S.C. ENVIRONMENTAL LAB
RUN No. 2
DATE 3 OCT 84
TEST ITEM V5104
RGT
LOCATION Z AXIS
TEST ENGR
TEST TECH
5 g²/sec
0 dB

Figure 2.3-3

100
10
1
0.1
0.01
0.1
1
10
147
POWER SPECTRAL DENSITY PLOT SHEET
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
PRINTED IN U.S.A.
0.962 VRMS @ 10 HZ
0.59 0-P IN
0.565
RUN No. 1
DATE 10 OCT 84
TEST ITEM V570-1
VIBRATION INPUT AXIS X
VIBRATION LEVEL
DATA CHANNEL NO. X
LOCATION
TEST ENGR
TEST TECH
S-C ENVIRONMENTAL LAB

Figure 2.3-4

POWER SPECTRAL DENSITY PLOT SHEET

S.C. ENVIRONMENTAL LAB

RUN NO. 1 DATE 3 Oct 84

TEST ITEM VSTOL

VIBRATION INPUT AXIS Y

VIBRATION LEVEL 0.1 G²/Hz

DATA CHANNEL I.D.

LOCATION Wing Tip

TEST ENGR

TEST TECH

GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

PRINTED IN U.S.A.

Figure 2.3-5

POWER SPECTRAL DENSITY PLOT SHEET
149
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
S C ENVIRONMENTAL LAB
DATE 19 Oct 79
RUN NO. 1
TEST ITEM VS 104
VIBRATION INPUT G²/HZ 0.5G
VIBRATION LEVEL
DATA CHANNELS
LOCATION Z Axis Dewar
TEST ENGR
TEST TECH 0.5g o-a 10

Figure 2.3-6

S-C ENVIRONMENTAL LAB
RUN No. 5
DATE 1306764
TEST ITEM VS-70L
VIBRATION INPUT EXC. X PLOT
VIBRATION LEVEL 0.26"/sec
DATA CHANNEL No.
LOCATION X" axis POA
TEST ENGR
TEST TECH
POWER SPECTRAL DENSITY PLOT SHEET
150
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

Figure 2.3-7

POWER SPECTRAL DENSITY PLOT SHEET
151
S/C ENVIRONMENTAL LAB
DATE 23 Oct 79
RUN No 4
TEST ITEM VS201
VIBRATION INPUT AXIS Y Rot.
VIBRATION LEVEL 0.12"/sec
DATA CHANNEL 1.0
LOCATION
TEST ENGR
TEST TECH
1.0
0.1
0.01
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
PRINTED IN U.S.A.

Figure 2.3-8

POWER SPECTRAL DENSITY PLOT SHEET
152
PRINTED IN U.S.A.
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
S/C ENVIRONMENTAL LAB
DATE/30 OCT 69
TEST ITEM
VIBRATION INPUT -AXIS
VIBRATION LEVEL
DATA CHANNEL NO.
LOCATION
TEST ENGR
TEST TECH

Figure 2.3-9

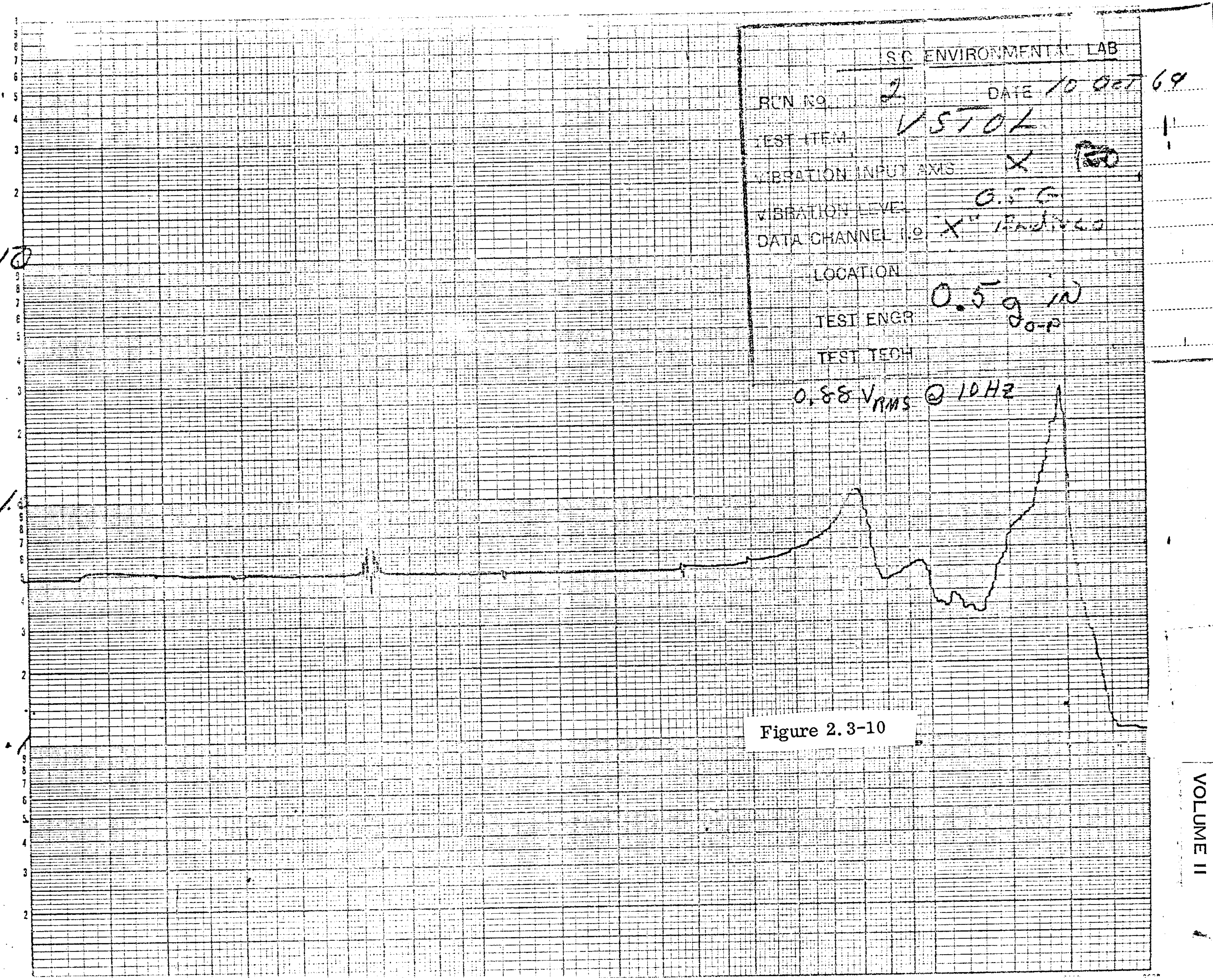

GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
POWER SPECTRAL DENSITY PLOT SHEET
S.C. ENVIRONMENTAL LAB
RUN NO. 2
DATE 10 Oct 69
TEST ITEM VSTOL
VIBRATION INPUT AXIS X
VIBRATION LEVEL 0.5 G
DATA CHANNEL NO. X
LOCATION
TEST ENGR 0.5 g in
TEST TECH
0.88 V RMS @ 10 HZ

Figure 2.3-10

Figure 2.3-11

POWER SPECTRAL DENSITY PLOT SHEET
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
0.1
1.0
10
155
US SC ENVIRONMENTAL LAB
DATE 14 Oct 69
RUN No. 3
TEST ITEM VSTOL
BRATION INPUT +X's
BRATION LEVEL 0.5 g Input
DATA CHANNEL No. 2 Axis Fwd Vert
LOCATION
TEST ENGR O.S Gonyea
TEST TECH

Figure 2.3-12

S-E ENVIRONMENTAL LAB
DATE 12 Oct 84
RUN NO. 6
TEST ITEM VS70L
VIBRATION INPUT AXIS X
VIBRATION LEVEL 1.25 g²/Hz
DATA CHANNEL NO. 2
LOCATION Center
TEST ENGR
TEST TECH
POWER SPECTRAL DENSITY PLOT SHEET
156
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

Figure 2.3-13

POWER SPECTRAL DENSITY PLOT SHEET

157

S.C. ENVIRONMENTAL LAB

RUN No 3 DATE 13 OCT 82

TEST ITEM V/STOL TYP. FLOT

VIBRATION INPUT AXIS Z

VIBRATION LEVEL 1.3 G²/HZ

DATA CHANNEL No 2

LOCATION Center

TEST ENGR

TEST TECH

GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

Figure 2.3-14

S.C. ENVIRONMENTAL LAB
DATE 13 Oct 84
RUN NO. 7
TEST ITEM VS101
VIBRATION INPUT AXIS Z
VIBRATION LEVEL Random Sine
DATA CHANNEL NO.
LOCATION Control
TEST ENGR
TEST TECH
POWER SPECTRAL DENSITY PLOT SHEET
158
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

Figure 2.3-15

POWER SPECTRAL DENSITY PLOT SHEET
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
159
Figure 2.3-16
LS S/C ENVIRONMENTAL LAB
DATE
RUN No.
TEST ITEM
VIBRATION INPUT AXIS
VIBRATION LEVEL
DATA CHANNEL No.
LOCATION
TEST ENGR
TEST TECH

Figure 2.3-17

GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

POWER SPECTRAL DENSITY PLOT SHEET

T91

GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

Figure 2.3-18

S.C. ENVIRONMENTAL LAB

DATE 4/06/69

RUN No 1

TEST ITEM

VIBRATION INDICATING

VIBRATION LEVEL

DATA CHANNEL No

LOCATION

TEST ENGR

TEST TECH

POWER SPECTRAL DENSITY PLOT SHEET

S/C ENVIRONMENTAL LAB
DATE 15 OCT 79
RUN No 5
TEST ITEM V57040
VIBRATION INPUT AXIS X
VIBRATION LEVEL 0.25 g²/Hz
DATA CHANNEL No 607
LOCATION Center
TEST ENGR
TEST TECH

GRAPHIC CONTROLS CORPORATION
BUFFALO, N.Y. NEW YORK
No. GC 19584

Figure 2.3-19

POWER SPECTRAL DENSITY PLOT SHEET

SC ENVIRONMENTAL LAB

DATE 13 OCT 89

RUN No. 1

TEST ITEM VSTOL Wing Pod

VIBRATION INPUT AXIS Cross Spec

VIBRATION LEVEL 0.2 g²/Hz

DATA CHANNEL No. Control

LOCATION

TEST ENGR

TEST TECH

Figure 2.3-20

GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

S.C. ENVIRONMENTAL LAB
RUN No 3
DATE 13 DEC 69
TEST ITEM VS-70L
VIBRATION INPUT AXIS
VIBRATION LEVEL 0.36 g²/cps
DATA CHANNEL No.
LOCATION
TEST ENGR
TEST TECH
POWER SPECTRAL DENSITY PLOT SHEET
164
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

Figure 2.3-21

POWER SPECTRAL DENSITY PLOT SHEET

GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

SC ENVIRONMENTAL LAB

RUN No. 9 DATE 10 Oct 79

TEST ITEM V5701

VIBRATION INPUT AXIS X

VIBRATION LEVEL 0.5 G's

DATA CHANNEL No. 6

LOCATION Cavity

TEST-ENGR

TEST TECH

Figure 2.3-22

POWER SPECTRAL DENSITY PLOT SHEET
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
166
10
1.0
0.1
JLT S/C ENVIRONMENTAL LAB
RUN No 22
DATE 14 Oct 69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Z axis
VIBRATION LEVEL 0.5 g's
DATA CHANNEL No. Control
LOCATION
TEST ENGR
TEST TECH

Figure 2.3-23

POWER SPECTRAL DENSITY PLOT SHEET
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
PRINTED IN U.S.A.
1.0
0.1
167
RUN No.
TEST ITEM
VIBRATION UNIT - XYZ
VIBRATION LEVEL
DATA CHANNEL No.
LOCATION
TEST ENGR
TEST TECH
DATE
13 Oct
VSTOL
Control

Figure 2.3-24

3.0 Uncompensated Test Results

The analog results from the two flights are presented in this section. Table 3-1 presents the list of figures for the Power Spectral Density plots for both flight tapes plus the noise tape. Tables 3-2, 3-3, and 3-4 summarize the results of these plots in terms of the total rms vibration levels for Flight 1, Flight 3, and the noise tapes, respectively. Table 3-5 presents the list of figures for the Co and Quad spectral densities. The low frequency Co and Quad tape loops were not reduced for flight 1/tape 1, due to the extremely low signal level. These levels were below the threshold of the Co/Quad Analyzer. Figures 3-1 through 3-126 are the spectral plots for all the tapes which were reduced.

TABLE 3-1

Table of Figures for PSD Plots

Sensor	Flight 1/Tape 1 Frequency Range		Flight 3/Tape 1 Frequency Range		Noise Tapes Frequency Range	
	Low	High	Low	High	Low	High
Gx	3-1	3-7	3-13	3-19	3-25	3-31
Gy	3-2	3-8	3-14	3-20	3-26	3-32
Gz	3-3	3-9	3-15	3-21	3-27	3-33
Ax	3-4	3-10	3-16	3-22	3-28	3-34
Ay	3-5	3-11	3-17	3-23	3-29	3-35
Az	3-6	3-12	3-18	3-24	3-30	3-36

TABLE 3-2

Test Results - Flight: 1
Tape 1
Date: 8-6-69
Tape Ft: 270-400
Event: Flight Idle

HSSC Loop	Channel	Sensor	Frequency Range	RMS Voltage	Scale Factor	RMS Vibration Level	PSD Plot Figure
1	1	Gx	Low	0.10	0.271 V/°/sec	0.37°/sec	3-1
1	3	Gy	Low	0.09	0.233 V/°/sec	0.39°/sec	3-2
1	5	Gz	Low	0.08	0.272 V/°/sec	0.29°/sec	3-3
1	7	Ax	Low	0.08	1.54 V/g	0.05 g	3-4
3	3	Ay	Low	0.08	1.50 V/g	0.05 g	3-5
3	5	Az	Low	0.13	1.76 V/g	0.07 g	3-6
4	1	Gx	High	0.35	1.03 V/°/sec	0.34°/sec	3-7
4	3	Gy	High	0.30	1.15 V/°/sec	0.26°/sec	3-8
4	5	Gz	High	0.17	1.13 V/°/sec	0.15°/sec	3-9
6	7	Ax	High	0.30	2.93 V/g	0.10 g	3-10
6	3	Ay	High	0.30	3.48 V/g	0.09 g	3-11
6	5	Az	High	0.29	3.40 V/g	0.09 g	3-12

TABLE 3-3

Test Results - Flight: 3
Tape: 1
Date: 8-8-69
Event: Fwd Flt/Desc Hover

HSSC Loop	Channel	Sensor	Frequency Range	RMS Voltage	Scale Factor	RMS Vibration Level	PSD Plot Figure
7	1	Gx	Low	0.15	0.271 V/°/sec	0.55°/sec	3-13
7	3	Gy	Low	0.17	0.233 V/°/sec	0.73°/sec	3-14
7	5	Gz	Low	0.10	0.272 V/°/sec	0.37°/sec	3-15
7	7	Ax	Low	0.10	1.54 V/g	0.06 g	3-16
9	5	Ay	Low	0.12	1.50 V/g	0.08 g	3-17
9	3	Az	Low	0.32	1.76 V/g	0.18 g	3-18
10	1	Gx	High	0.50	1.03 V/°/sec	0.49°/sec	3-19
10	3	Gy	High	0.70	1.15 V/°/sec	0.61°/sec	3-20
10	5	Gz	High	0.45	1.13 V/°/sec	0.40°/sec	3-21
11	7	Ax	High	0.41	2.93 V/g	0.14 g	3-22
11	3	Ay	High	0.38	3.48 V/g	0.11 g	3-23
11	5	Az	High	0.83	3.40 V/g	0.24 g	3-24

TABLE 3-4

Test Results - Noise Tape

HSSC Loop	Channel	Sensor	Frequency Range	RMS Voltage	Scale Factor	RMS Vibration Level	PSD Plot Figure
13	3	Gx	Low	0.078	0.271 V/°/sec	0.29°/sec	3-25
13	2	Gy	Low	0.090	0.233 V/°/sec	0.39°/sec	3-26
13	1	Gz	Low	0.079	0.272 V/°/sec	0.29°/sec	3-27
13	6	Ax	Low	0.060	1.54 V/g	0.04 g	3-28
13	5	Ay	Low	0.057	1.50 V/g	0.04 g	3-29
13	4	Az	Low	0.059	1.76 V/g	0.03 g	3-30
14	1	Gx	High	0.075	1.03 V/°/sec	0.07°/sec	3-31
14	2	Gy	High	0.083	1.15 V/°/sec	0.07°/sec	3-32
14	3	Gz	High	0.074	1.13 V/°/sec	0.07°/sec	3-33
14	4	Ax	High	0.051	2.93 V/g	0.02 g	3-34
14	5	Ay	High	0.064	3.48 V/g	0.02 g	3-35
14	6	Az	High	0.074	3.50 V/g	0.02 g	3-36

TABLE 3-5

Table of Figures for CSD Plots

	Flight 1/Tape 1				Flight 3/Tape 1			
	FREQUENCY RANGE				FREQUENCY RANGE			
	Low		High		Low		High	
Sensors	Co	Quad	Co	Quad	Co	Quad	Co	Quad
Gx-Gy			3-37	3-38	3-67	3-68	3-97	3-98
Gx-Gz			3-39	3-40	3-69	3-70	3-99	3-100
Gy-Gz			3-41	3-42	3-71	3-72	3-101	3-102
Ax-Ay			3-43	3-44	3-73	3-74	3-103	3-104
Ax-Az			3-45	3-46	3-75	3-76	3-105	3-106
Ay-Az			3-47	3-48	3-77	3-78	3-107	3-108
Ax-Gx			3-49	3-50	3-79	3-80	3-109	3-110
Ax-Gy			3-51	3-52	3-81	3-82	3-111	3-112
Ax-Gz			3-53	3-54	3-83	3-84	3-113	3-114
Ay-Gx			3-55	3-56	3-85	3-86	3-115	3-116
Ay-Gy			3-57	3-58	3-87	3-88	3-117	3-118
Ay-Gz			3-59	3-60	3-89	3-90	3-119	3-120
Az-Gx			3-61	3-62	3-91	3-92	3-121	3-122
Az-Gy			3-63	3-64	3-93	3-94	3-123	3-124
Az-Gz			3-65	3-66	3-95	3-96	3-125	3-126

100.
10.
1.
.1
.01
.001
POWER SPECTRAL DENSITY PLOT SHEET
174
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
PRINTED IN U.S.A.
Figure 3-1
RUN NO Tape 1 FH1 DATE 9-23-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS EX
VIBRATION LEVEL .100 MVRMS
DATA CHANNEL 4
LOCATION Loop #1
TEST ENGR T. Crouse
TEST TECH EK+WT
ENVIRONMENTAL

Tape 1, Rft 1 9-23-69
VSTOL
Cy 83mv rms +
3
Loop 1
T.C. Pulse
EK+WT
100'
10'
1'
0.1
0.01

Figure 3-2

100
10
1.0
.1
CPS
POWER SPECTRAL DENSITY (VOLTS² / Hz)
BUFFALO, NEW YORK
No. GC 19584
TEST ITEM
DATA CHANNEL
LOCATION
TEST CNDR
TEST TECH
RUN No.
DATE
ENVIRONMENTAL LAB

Figure 3-3

Figure 3-4

M
--
US ENVIRONMENTAL LAB
RUN No Typ1 FH1 DATE 9-23-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ax
VIBRATION LEVEL 20 MVTMS
DATA CHANNEL No 7
LOCATION Loop 1
TEST ENGR TCrews/
TEST TECH EKaut

POWER SPECTRAL DENSITY PLOT SHEET

178

g^2/CPS

Figure 3-5

RUN No. Flt 1, Pge 1 DATE 9-24-69

TEST ITEM VSTOL

VIBRATION INPUT AXIS Ay

VIBRATION LEVEL .82 g_{RMS}

DATA CHANNEL 3

LOCATION Loop 3

TEST ENGR T. Crouse

TEST TECH Ek+Vt

45 S/C ENVIRONMENTAL 3

M

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GRAPHIC CONTROLS CORP.
BUFFALO, NEW YORK
No. GC 19584

Figure 3-6

BY S C ENVIRONMENTAL

RUN No. Top / FH 1 DATE 9-24-69

TEST ITEM VSTOL

VIBRATION INPUT AXIS Hz

VIBRATION LEVEL 125 μ in/s

DATA CHANNEL NO. 5

LOCATION Loop 3

TEST ENGR T. Crouse

TEST TECH EK Ywt

5

POWER SPECTRAL DENSITY PLOT SHEET
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
180
10000
1000
100
10
1
.1
.01
.001
G²/CPS
RUN No. Tape1, FH1
DATE 9-24-69
TEST ITEM VST04
VIBRATION INPUT Gx
VIBRATION LEVEL .33 Vrms
DATA CHANNEL No. 1
LOCATION Loop-4
TEST ENGR T Cruise
TEST TECH EK & WT
US S-C ENVIRONMENTAL LAB
5

Figure 3-7

Figure 3-8

POWER SPECTRAL DENSITY PLOT SHEET

181

g^2/Sec^3 / CPS

.0001 .001 .01 .1 1. 10. 100. 1000. 10000.

GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

M
1-

HS & E ENVIRONMENTAL LAB

FH-1 Topaz 9-24-69

PROJECT NO. DATE

V/STOL

VIBRATION LEVEL 300 mv rms

DATA CHANNEL No. 3

LOCATION Loop 4

TEST ENGR T. Crouse

TEST TECH FK+WT

P207

Figure 3-9

RUN No. THA Test DATE 9-3,4-69

TEST ITEM VSTOL

VIBRATION INPUT AXIS Cz

VIBRATION LEVEL .19g rms

DATA CHANNEL No. 3

LOCATION Loop 4

TEST ENGR. T. Clouse

TEST TECH EK + VT

M&SC ENVIRONMENTAL LAB

10000'

1000'

100'

10'

1000'

1000'

+10db (x·1) apoit

g²/CPS

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GRAPHIC CONTROLS CORP.
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No. GC 19584

POWER SPECTRAL DENSITY PLOT SHEET
183
g²/CPS
.0000
.000
.00
60000
2
3
4
5
6
7
8
9
1
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
US S C ENVIRONMENTAL
RUN No FIT4 Rpt 1 DATE 9-24-79
TEST ITEM VSTOL
VIBRATION LEVEL 0.3 VRMS
DATA CHANNEL No Loop 6
LOCATION
TEST ENGR T. Crowe
TEST TECH EX-WT
M

Figure 3-10

POWER SPECTRAL DENSITY PLOT SHEET
184
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
100000.
10000.
1000.
100.
10.
1.
.1
.01
.001
.0001
.00001
HS S C ENVIRONMENTAL LAB
RUN No. FH1 Tape 1 DATE 9-24-89
TEST ITEM VSTOL
VIBRATION INPUT AXIS Y
VIBRATION LEVEL 3 Sigma
DATA CHANNEL No. 3
LOCATION Loop 6
TEST ENGR T. Cruse
TEST TECH Elk + Wi
Figure 3-11

LES S C ENVIRONMENTAL LAB
RUN No. FHT Test 1 DATE 9-24-(6?
TEST ITEM VS TOL
VIBRATION INPUT AXIS AZ
VIBRATION LEVEL 0.29 V rms
DATA CHANNEL No. 5
LOCATION Loop 6
TEST ENGR T. Crouse
TEST TECH EK+GT
Figure 3-12
POWER SPECTRAL DENSITY PLOT SHEET
g²/CPS
.0001
.0010
.0100
.1000
1.0
10.0
GRAPHIC CONTROLS CORP.
BUFFALO, N.Y.
No. GC 19584
185

Figure 3-13
HS S C ENVIRONMENTAL LAB
RUN No. FH 3 Rpt DATE 7-23-87
TEST ITEM VS TOL
VIBRATION INPUT AXIS GX
VIBRATION LEVEL 150 MV rms
DATA CHANNEL No. 1
LOCATION Loop 7
TEST ENGR. I Chang
TEST TECH FIX #1
POWER SPECTRAL DENSITY PLOT SHEET
BUFFALO, NEW YORK
No. GC 19584
PRINTED IN U.S.A.
186

Figure 3-14

POWER SPECTRAL DENSITY PLOT SHEET

187

100

10

1

.1

.01

.001

(g²/sec)/CPS

GRAPHIC CONTROLS CORP.
BUFFALO, NEW YORK
No. GC 19584

HS S C ENVIRONMENTAL 18

RUN No. FH 3 Fwd DATE 9-23-77

TEST ITEM VS TOL

VIBRATION INPUT AXIS GY

VIBRATION LEVEL 10 g rms

DATA CHANNEL 2

LOCATION Loop 7

TEST ENGR T Crowe

TEST TECH EKWJ

Loc Hz

1

5

POWER SPECTRAL DENSITY PLOT SHEET

188

100

10

1.0

.1

.01

CPS

Figure 3-15

BUFFALO, NEW YORK
No. GC 19584

M

MTS SC ENVIRONMENTAL
RUN No. FH3 Excel DATE 9-23-85
TEST ITEM VSTOL
VIBRATION INPUT AXIS GZ
VIBRATION LEVEL 100 MV PMS
DATA CHANNEL T.P.
LOCATION Loop #7
TEST ENGR
TEST TECH

Figure
EX +VT

Low HZ

Figure 3-16

RUN No. FH 3, Tape 1 DATE 9-23-69
TEST ITEM V2 Top L Log Freq
VIBRATION INPUT AXIS Ax
VIBRATION LEVEL 0.1 Vrms
DATA CLIPPING
LOCATION
TEST ENGR T. Crouse Loop 7
TEST TECR EK + VT

POWER SPECTRAL DENSITY PLOT SHEET
190
52/60 CPS
PRINTED IN U.S.A.
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
H3 SG ENVIRONMENTAL LAB
RUN No. H3 Acc 1
DATE 9-23-69
TEST ITEM V5 TOL
VIBRATION INPUT AXIS
VIBRATION LEVEL
DATA CHANNEL No. 3
LOCATION Loop 1
TEST ENGR J. Cl
TEST TECH Elk
.0001
.001
.01
.1
1.0
10.0

Figure 3-17

-30dB
100.
(x100)
RUN No. FH3Type1 DATE 9-13-84
TEST ITEM
VIBRATION LEVEL
DATA CHANNEL 1.9
LOCATION
TEST ENGR
TEST TECH FH
VSTOL
#2
3 Dynamics
35
Loop 9
1 Clause
4 WL
POWER SPECTRAL DENSITY PLOT SHEET
191
g²/CPS
.0001
.000
.66
.0
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

Figure 3-18

Figure 3-19

.001
.01
.1
1
10
100
G's
RMS
192
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
LAB S & E ENVIRONMENTAL
RUN No. FH 31
DATE 9-24-84
TEST ITEM VSTOL
VIBRATION LEVEL 0.3 VRMS
DATA CHANNEL 1
LOCATION Loop 10
TEST ENGR T. Crouse
TEST TECH EA+ M.I.
X
M

HS S-C ENVIRONMENTAL LAB
RUN No FH3 Tape 1 DATE 9-24-79
TEST ITEM VST06
VIBRATION INPUT AXIS GY
VIBRATION LEVEL 0.70 Grms
DATA CHANNEL No 3
LOCATION Loop 1b
TEST ENGR T. Crouse
TEST TECH EK & WT
Figure 3-20
g²/CPS
.0001
.001
.01
.1
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

Figure 3-21

RUN No. FH 3 Tape 1 DATE 9-14-89

TEST ITEM VSTOL

VIBRATION INPUT AXIS GE

VIBRATION LEVEL 0.45 GRMS

DATA CHANNEL NO. CH #3

LOCATION Loc 16

TEST ENGR T. Crouse

TEST TECH EK + WT

S/C ENVIRONMENTAL LAB

M

POWER SPECTRAL DENSITY PLOT SHEET

194

GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

H5 S/C ENVIRONMENTAL LAB
RUN NO. H3 Tape 1 DATE 9-15-
TEST ITEM V5 TOL AX
VIBRATION INPUT AMB
VIBRATION LEVEL 0.41 Vrms
DATA CHANNEL NO. 7
LOCATION Loop II
TEST ENGR T. Crouse
TEST TECH EK+WT
POWER SPECTRAL DENSITY PLOT SHEET
195
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
.0001
.001
.01
.1
1
10
100
1000
G²/EPS

Figure 3-22

Figure 3-23

M

(4) S G ENVIRONMENTAL LAB

RUN No. FH3 Tape 4 DATE 9-23-69

TEST ITEM VS Tok y

VIBRATION INPUT AXIS

VIBRATION LEVEL 0.38 vrms

DATA CHANNEL No. 3

LOCATION Loop 11

TEST ENGR T. Crouse

TEST TECH Elk yuT

POWER SPECTRAL DENSITY PLOT SHEET
197
g²/cps
1000
100
10
1000
100
(x10)
RECORDING CHARTS
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
RUN No. FH3, Tool
DATE 9-25-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Z
VIBRATION LEVEL 0.23 Vrms
DATA CHANNEL NO 3
LOCATION Loop II
TEST ENGR T. Crouse
TEST TECH EK+WT
JS SC ENVIRONMENTAL AB

Figure 3-24

Figure 3-25

JBS&O ENVIRONMENTAL LAB
Noise Upgrade 9-23-89
RUN NO.
TEST ITEM
VSTOL
VIBRATION INPUT AXIS
Ex
VIBRATION LEVEL
1g rms
DATA CHANNEL No.
LOCATION
Noise Loop
TEST ENGR
T. Crouse
TEST TECH
EK+VT
POWER SPECTRAL DENSITY PLOT SHEET
198
g²/Hz
g²/sec
CPS
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

Figure 3-26

GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

.001
.01
.1
1.0
10.
100.
200
POWER SPECTRAL DENSITY PLOT SHEET
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
RUN No. Noise tape DATE 9-23-69
TEST ITEM VSTOL
VIBRATION INPUT Axis
VIBRATION LEVEL 79 mil-rms
DATA CHANNEL No. 1
LOCATION Noise loop
TEST ELEV. 1 Crew
TEST TECH ELK + WJ

Figure 3-27

Figure 3-28

H2S ENVIRONMENTAL LAB
RUN NO. Noise Tape DATE 9-26-69
TEST ITEM VS Tool
VIBRATION INPUT AXIS Donner X
VIBRATION LEVEL .060 VRMS
DATA CHANNEL NO. 6
LOCATION Naise Loop
TEST ENGR T. Clouse
TEST TECH E/C + JJT
g²/CPS
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

Figure 3-29

POWER SPECTRAL DENSITY PLOT SHEET
202
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
PRINTED IN U.S.A.
.000001
.00001
.0001
.001
.01
.1
1
10
100
1000
g²/CPS
HS SC ENVIRONMENTAL LAB
RUN NO Noise Tape DATE 9-26-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Downer
VIBRATION LEVEL .057 VRMS
DATA CHANNEL NO 3
LOCATION Noise Loop
TEST ENGR T. Clouse
TEST TECH FK + WT

Figure 3-30

POWER SPECTRAL DENSITY PLOT SHEET

203

g^2/CPS

1000.

100.

10.

1.

.1

.01

.001

GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

HS S/C ENVIRONMENTAL LAB

RUN No. Noise Tape VSTOL DATE 9-26-69

TEST ITEM Donner Z

VIBRATION INPUT AXIS

VIBRATION LEVEL

DATA CHANNEL 5059 VFMS 4

LOCATION Nose Loop

TEST ENGR T. Cruse

TEST TECH ELK+WT

Figure 3-29

POWER SPECTRAL DENSITY PLOT SHEET

202

GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

PRINTED IN U.S.A.

HS SC ENVIRONMENTAL LAB

RUN NO. Noise Tape DATE 9-26-69

TEST ITEM VSTOL

VIBRATION INPUT AXIS Downer

VIBRATION LEVEL .057 VRMS

DATA CHANNEL 1-2

LOCATION Noise Loop

TEST ENGR T. Clouse

TEST TECH FK + WT

1 - V

Figure 3-31

HS S.C. ENVIRONMENTAL LAB

RUN No. Acc 4 Tape DATE 9-25-69

TEST ITEM VStol ADA X

VIBRATION INPUT AXIS

VIBRATION-LEVEL

DATA CHANNEL NO.

LOCATION Nose Jeep

TEST ENGR. J. Crouse

TEST TECH E/K × WT

FORM SPECIAL BENDIX TEST SHEET
204
GRAPHIC CONTROLS CORP.
BUFFALO, N.Y.
No. GC 19584

Figure 3-32

(x100)
PDF-
10000'

10000'
1000'
100'

205

Acc²/CPS

GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

MTS S/C ENVIRONMENTAL LAB
RUN No. Noise Tape DATE 9-25-79
TEST ITEM VSTOL
ADAPTER Y
Z hwFMS
Noise loop
LOCATION
DATA CHANNEL (S)
VIBRATION LEVEL
VIBRATION INPUT
TEST ENGR L Crouse
TEST TECH Elkwut

Figure 3-33

POWER SPECTRAL DENSITY PLOT SHEET

202

M

RUN No. Abort Type DATE 9-25-87

TEST ITEM VSTOL

VIBRATION INPUT AXIS AOA Z

VIBRATION LEVEL 74 μg²/Hz

DATA CHANNEL 3

LOCATION Nose Prop

TEST ENGR T. Crouse

TEST TECH EK+WT

MD S.C. ENVIRONMENTAL LAB

0.0001 g²/Hz

0.00001

0.000001

Figure 3-34

POWER SPECTRAL DENSITY PLOT SHEET

207

g^2/CPS

.00001
.000001
.0000001

GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

HZ S C ENVIRONMENTAL LAB

RUN NO Noise Tape DATE 9-25-69

TEST ITEM VSTOL Endevco X

VIBRATION INPUT AXIS

VIBRATION LEVEL 5 LMS rms

DATA CHANNEL NO. 4

LOCATION Noise loop

TEST ENGR F Cleuste

TEST TECH EX + WJ

Figure 3-35

POWER SPECTRAL DENSITY PLOT SHEET
208
g²/CPS
GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584
RUN No. Noise Tape DATE 9-25-79
TEST ITEM VSTOL Endevco Y
VIBRATION INPUT AXIS
VIBRATION LEVEL
DATA CHANNELING
LOCATION Noise Exp
TEST ENGR T. Chase
TEST TECH Ekvist
HJ S.C. ENVIRONMENTAL 8

Figure 3-36

POWER SPECTRAL DENSITY PLOT SHEET

209

g^2/CPS

10.000
100.000
1000.000
10 000.00

GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK
No. GC 19584

HSC ENVIRONMENTAL LAB

RUN No. Noise loop DATE 9-25-79

TEST ITEM VSTOL Endeveo Z

VIBRATION INPUT AXIS

VIBRATION LEVEL

DATA CHANNEL No.

LOCATION Noise loop

TEST ENGR L. Crouse

TEST TECH E.K. & W.T.

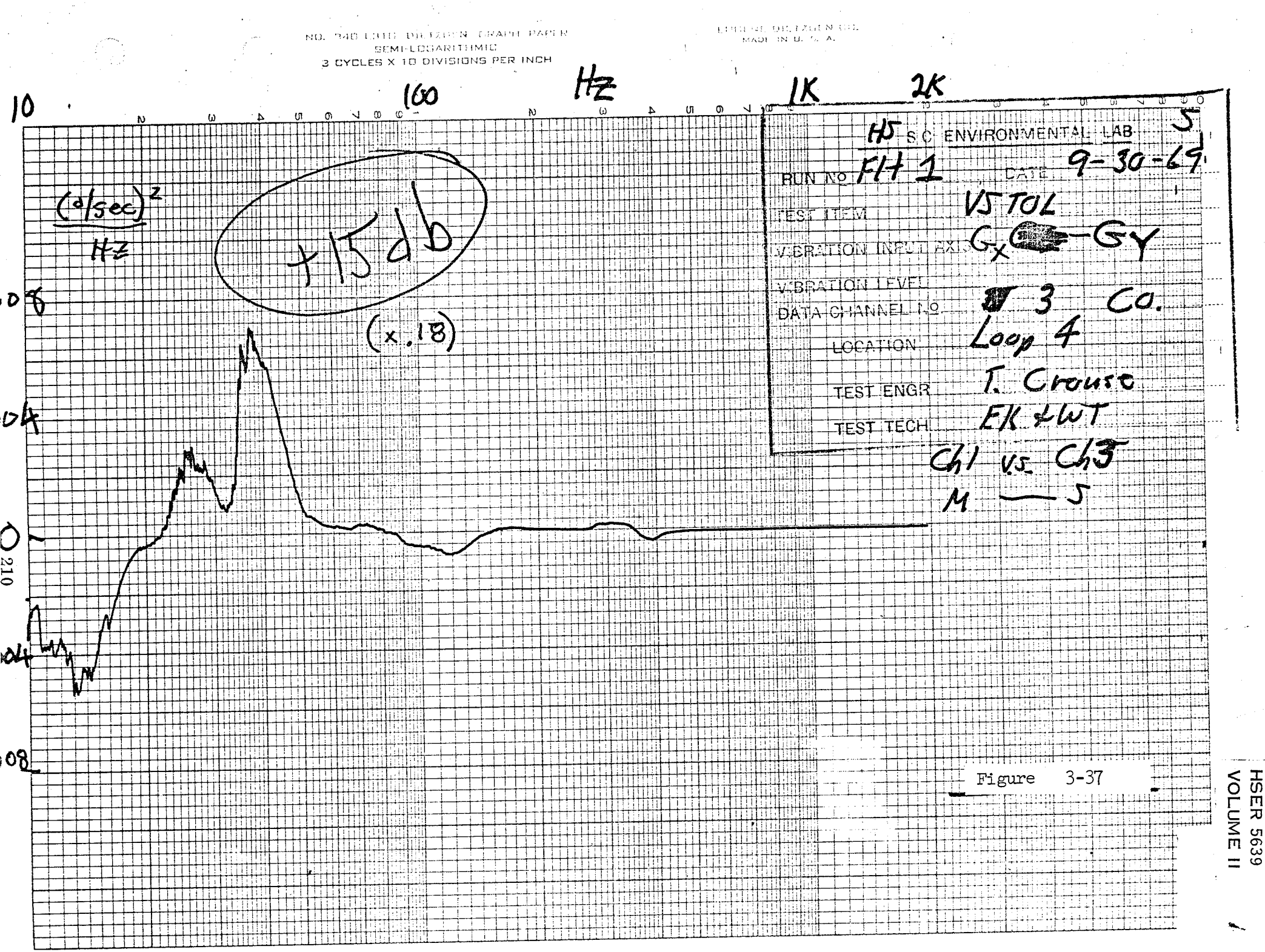

NO. 340 KEUFFEL & ESSER CO.
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
MADE IN U.S.A.
10
100
Hz
1K
2K
(g/sec)²
Hz
+15 db
(x.18)
H5 S/C ENVIRONMENTAL LAB
RUN NO. FLT 1
DATE 9-30-69
TEST ITEM V5 TOL
VIBRATION INPUT AXIS Gx Gy
VIBRATION LEVEL
DATA CHANNEL NO. 3 Co.
LOCATION Loop 4
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch1 vs. Ch3
M — 5
210

Figure 3-37

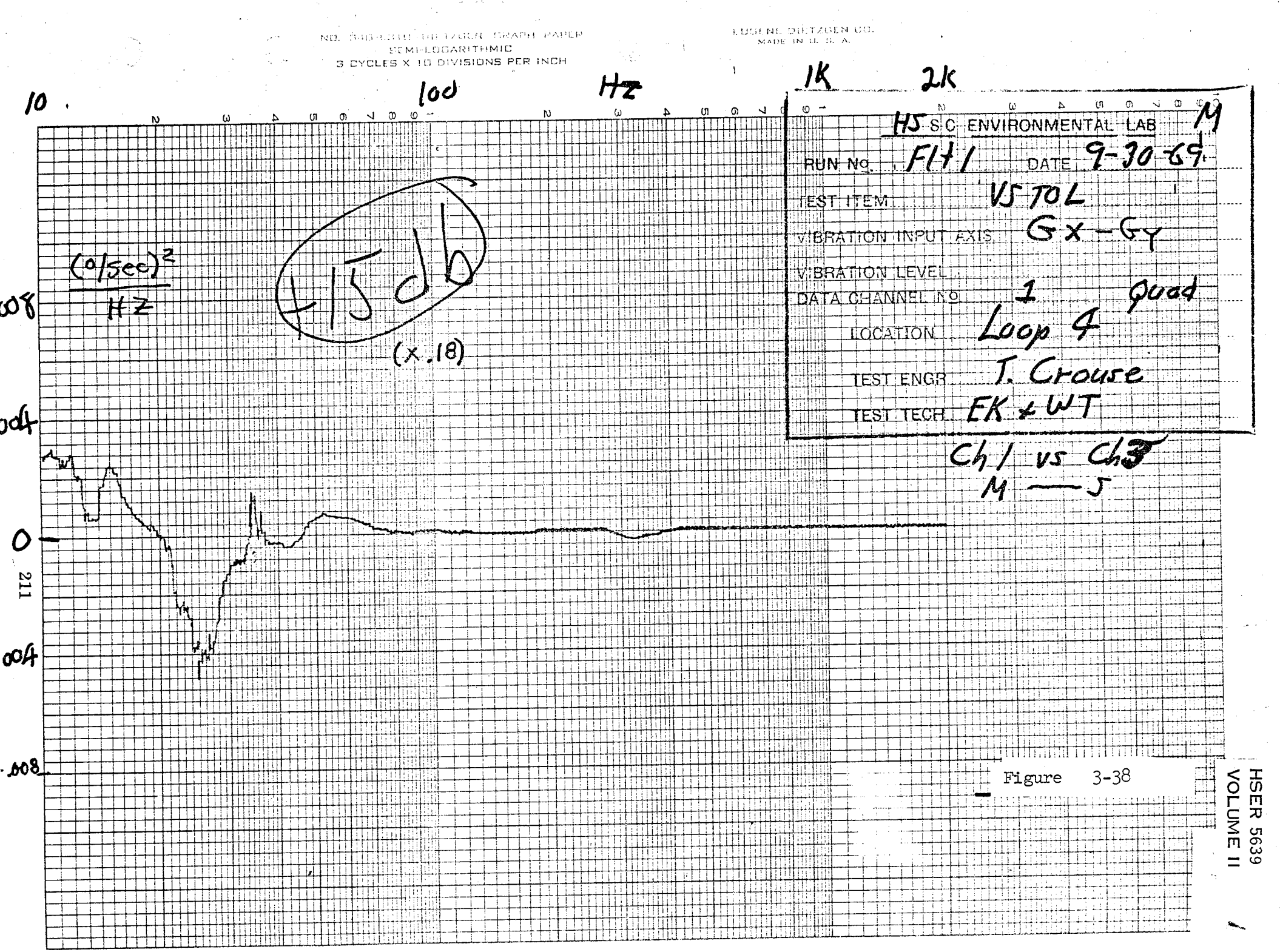

NO. 340-10 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
10
100
Hz
1K
2K
(g/sec)²/Hz
.008
.004
0
.004
.008
+15 db
(x .18)
HS S/C ENVIRONMENTAL LAB
RUN No. F141
DATE 9-30-69
TEST ITEM VS TOL
VIBRATION INPUT AXIS Gx - Gy
VIBRATION LEVEL
DATA CHANNEL No. 1 Quad
LOCATION Loop 4
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch 1 vs Ch 3
M — 5

Figure 3-38

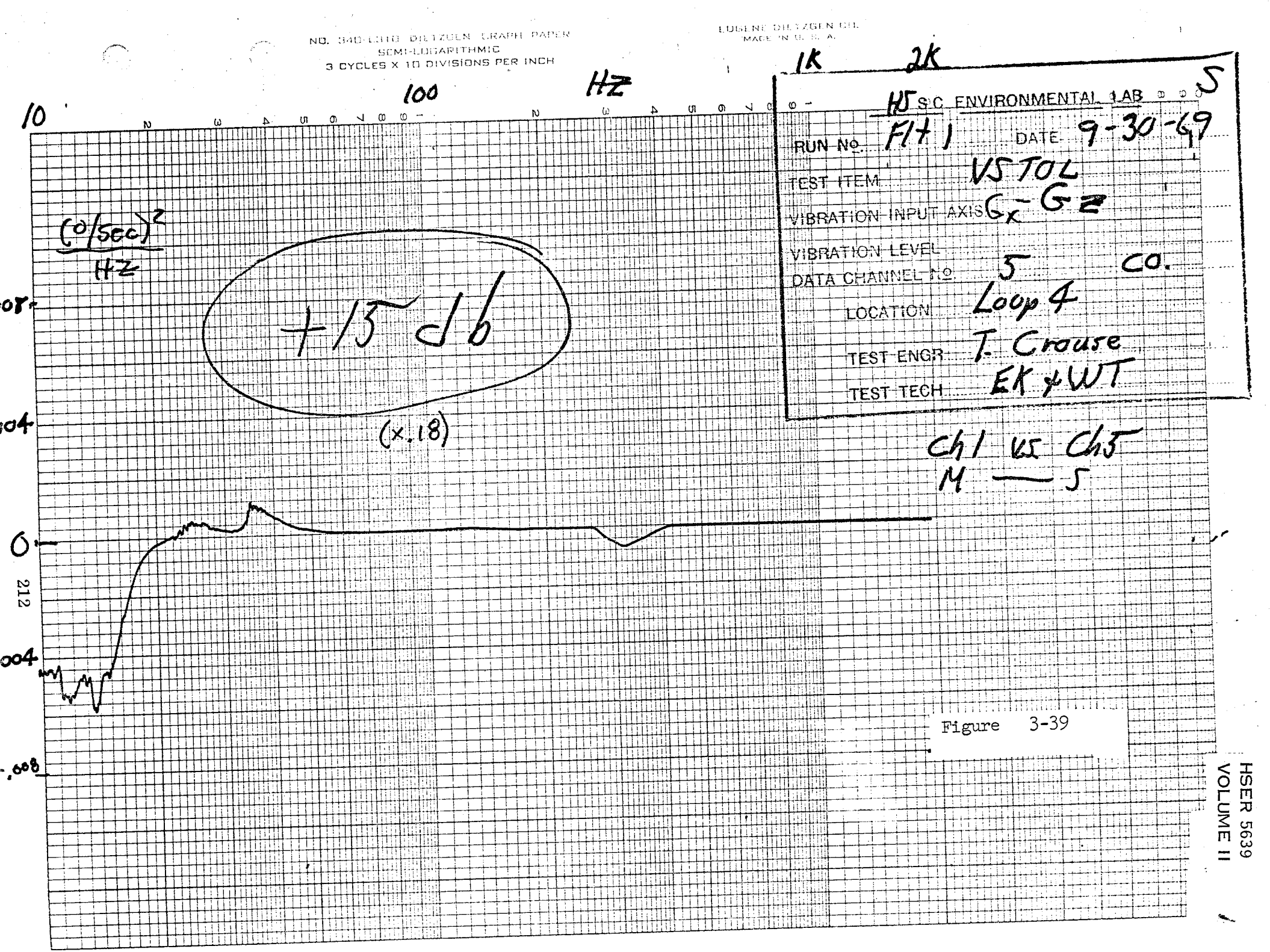

NO. 340-LOTO DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U.S.A.
10
100
Hz
1K
2K
5
(G/sec)²/Hz
+15 dB
(x.18)
.08
.04
0
.004
.008
HS S/C ENVIRONMENTAL LAB
RUN No. F1+1
DATE 9-30-69
TEST ITEM VS TOL
VIBRATION INPUT AXIS Gx - Gz
VIBRATION LEVEL
DATA CHANNEL No. 5
Co.
LOCATION Loop 4
TEST ENGR J. Crouse
TEST TECH EK & WT
Ch1 vs Ch5
M — 5

Figure 3-39

NO. 340 KEUFFEL & ESSER CO. GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
KEUFFEL & ESSER CO.
MADE IN U. S. A.

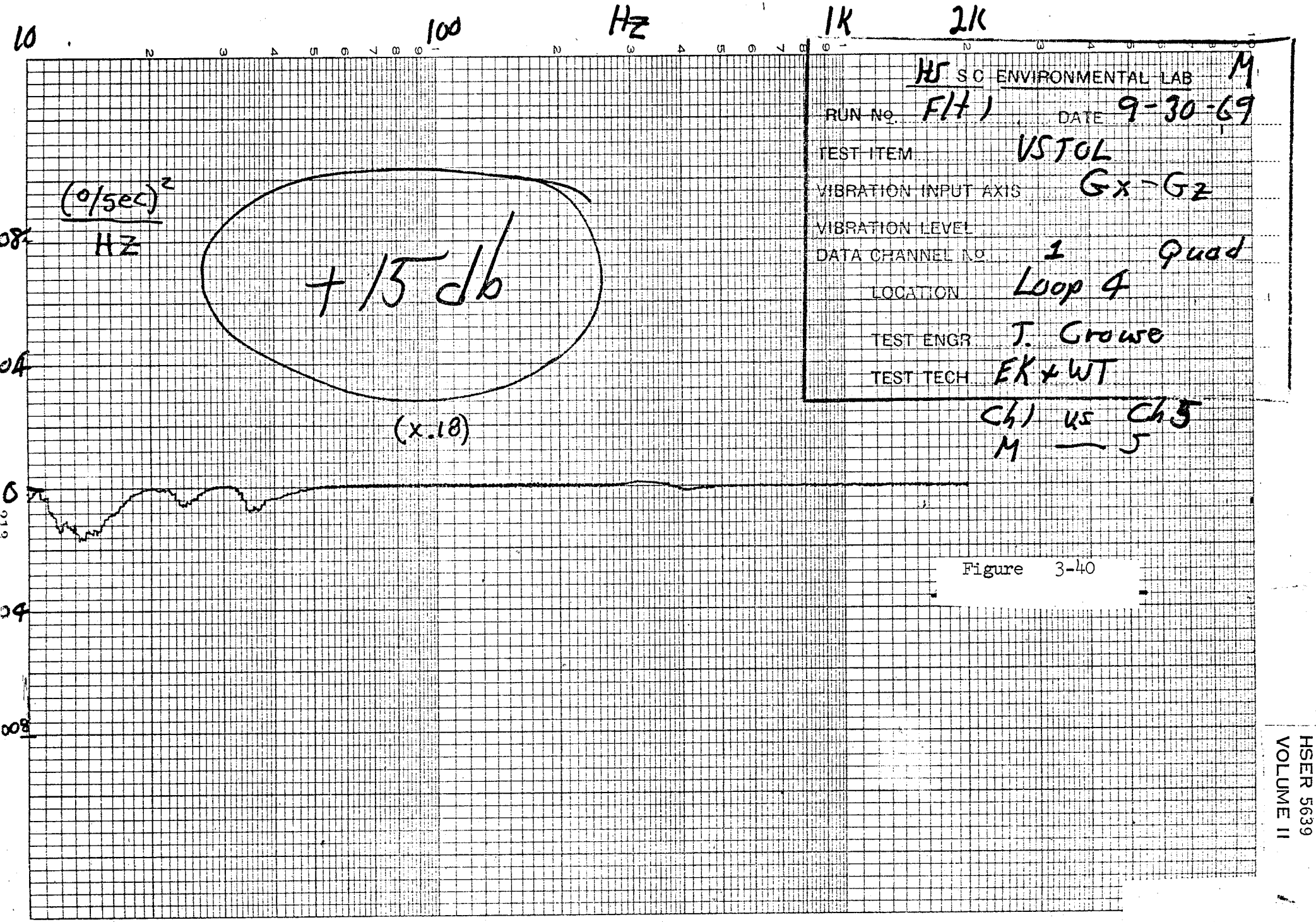


Figure 3-40

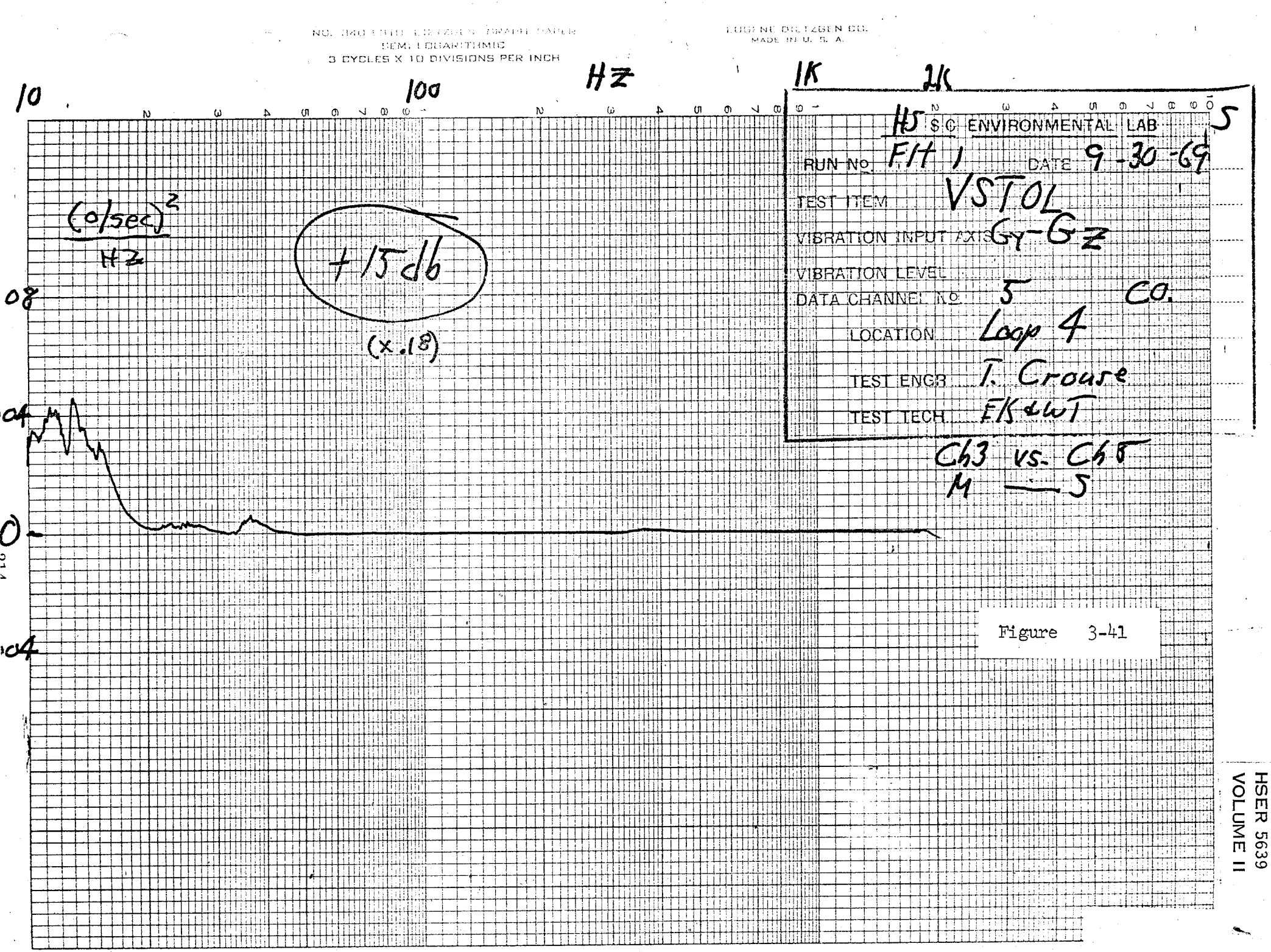

NO. 340 EUGENE DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
10
100
HZ
1K
2K
5
(g/sec)²/HZ
+15 db
(x.18)
.08
.04
0
.04
HS
S C ENVIRONMENTAL LAB
RUN No. FIT 1
DATE 9-30-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS GY-GZ
VIBRATION LEVEL
DATA CHANNEL No. 5 Co.
LOCATION Loop 4
TEST ENGR T. Crouse
TEST TECH. F/S & WT
Ch3 vs. Ch5
M — 5

Figure 3-41

NEW YORK KEUFFEL & ESSER CO. PRECISION GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.

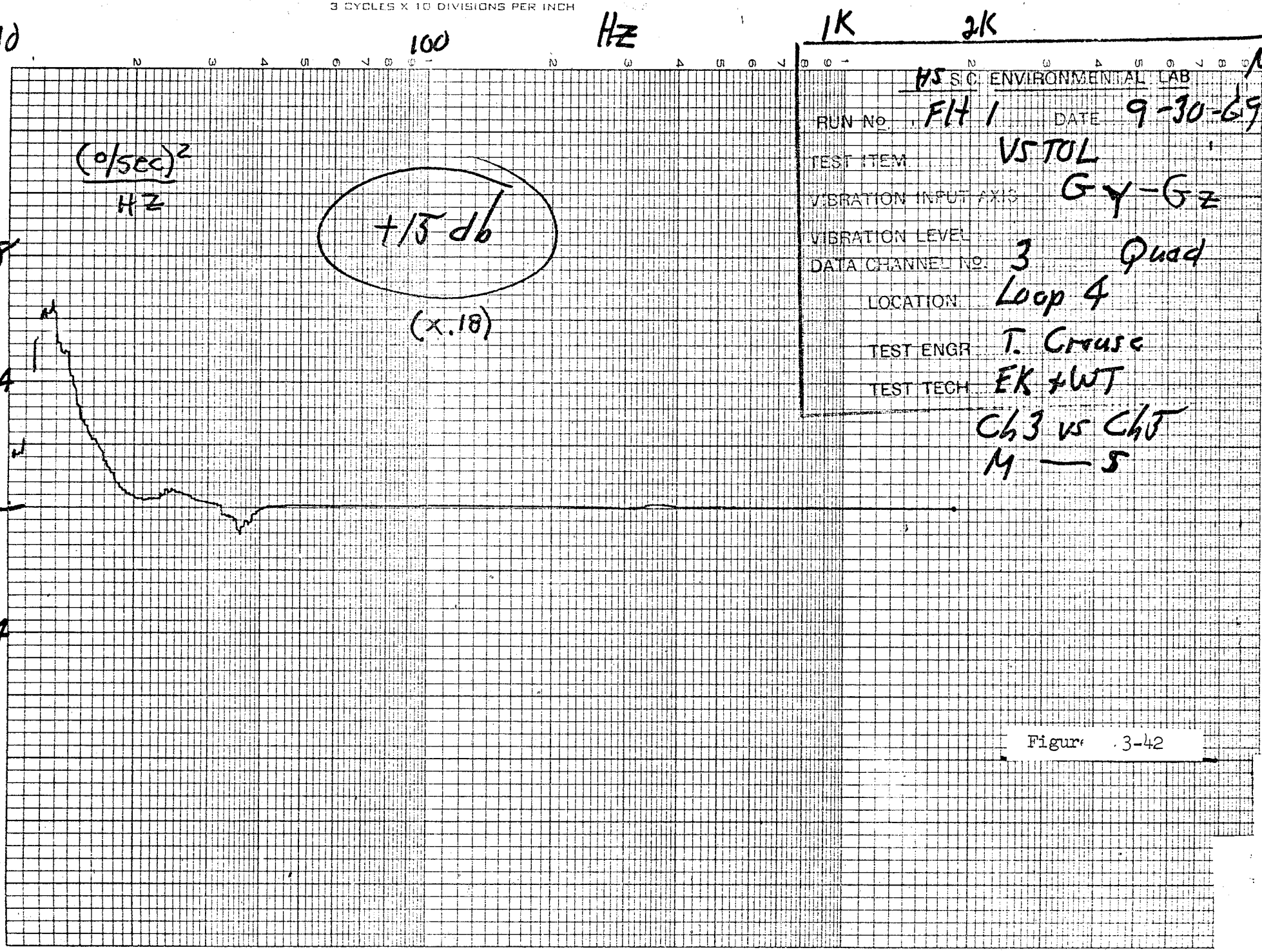


Figure 3-42

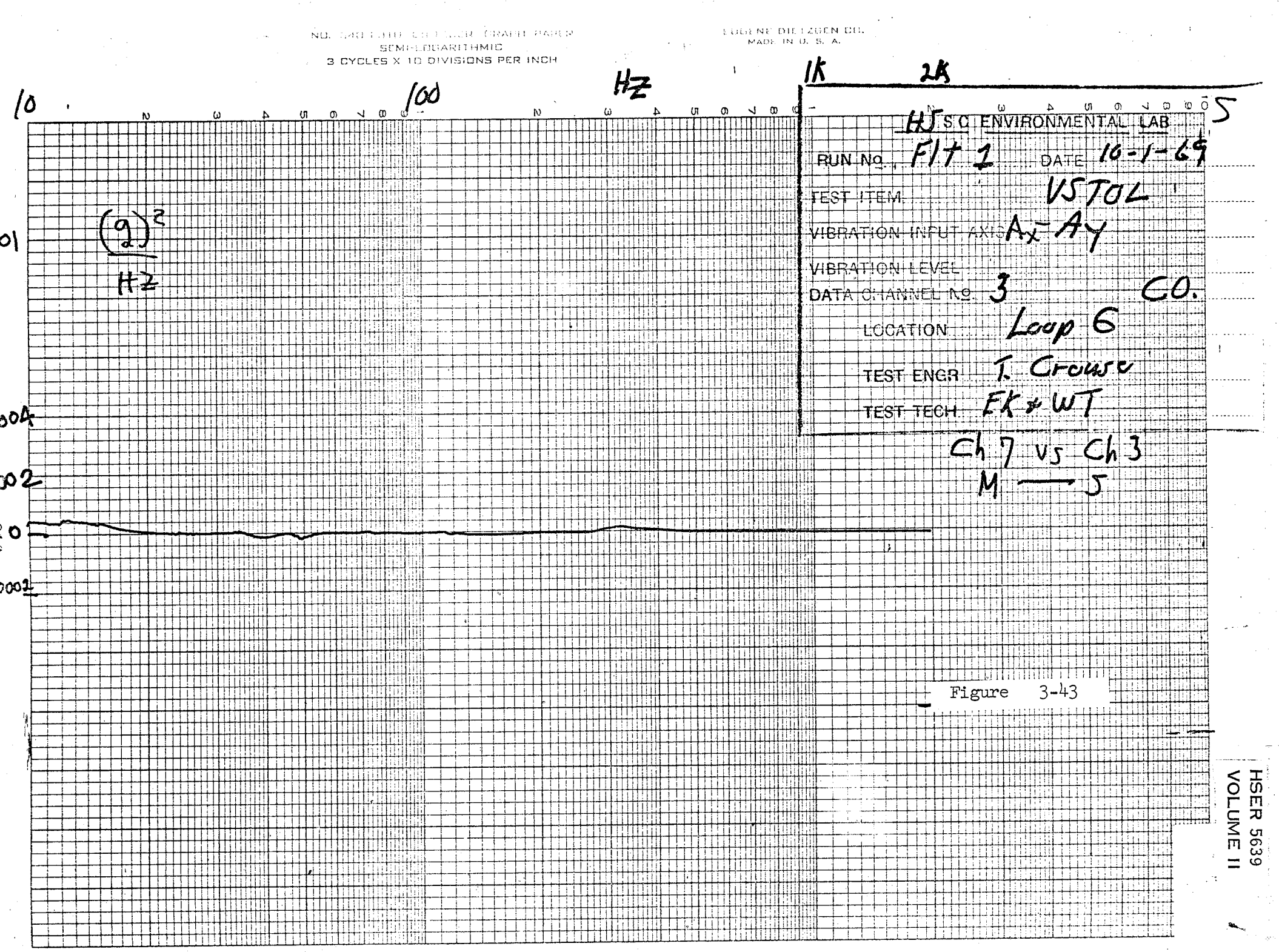

NO. 340 LOG-LOG GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
10
100
Hz
1K
2K
5
(g)²/Hz
.01
.004
.002
.001
HSC ENVIRONMENTAL LAB
RUN No. Flt 1
DATE 10-1-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ax - Ay
VIBRATION LEVEL
DATA CHANNEL No. 3
CO.
LOCATION Loop 6
TEST ENGR T. Crouse
TEST TECH Fk & WT
Ch 7 vs Ch 3
M — 5

Figure 3-43

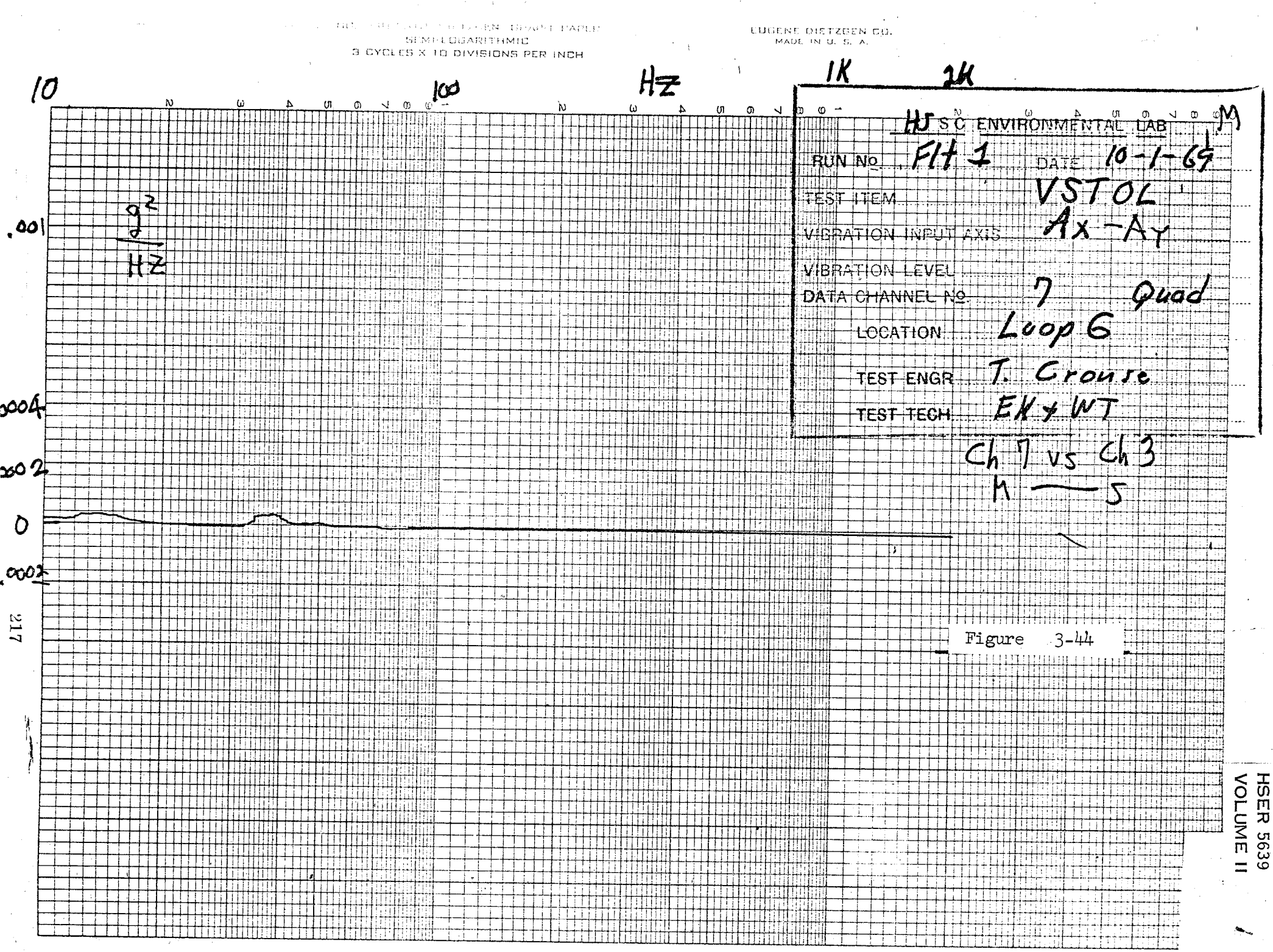

EUGENE DIETZGEN CO.
MADE IN U. S. A.
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
10
100
Hz
1K
2K
G²/Hz
.001
.0004
.0002
0
HJ S C ENVIRONMENTAL LAB
RUN No. Flt 1
DATE 10-1-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ax-Ay
VIBRATION LEVEL
DATA CHANNEL No. 7 Quad
LOCATION Loop 6
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch 7 vs Ch 3
M — S

Figure 3-44

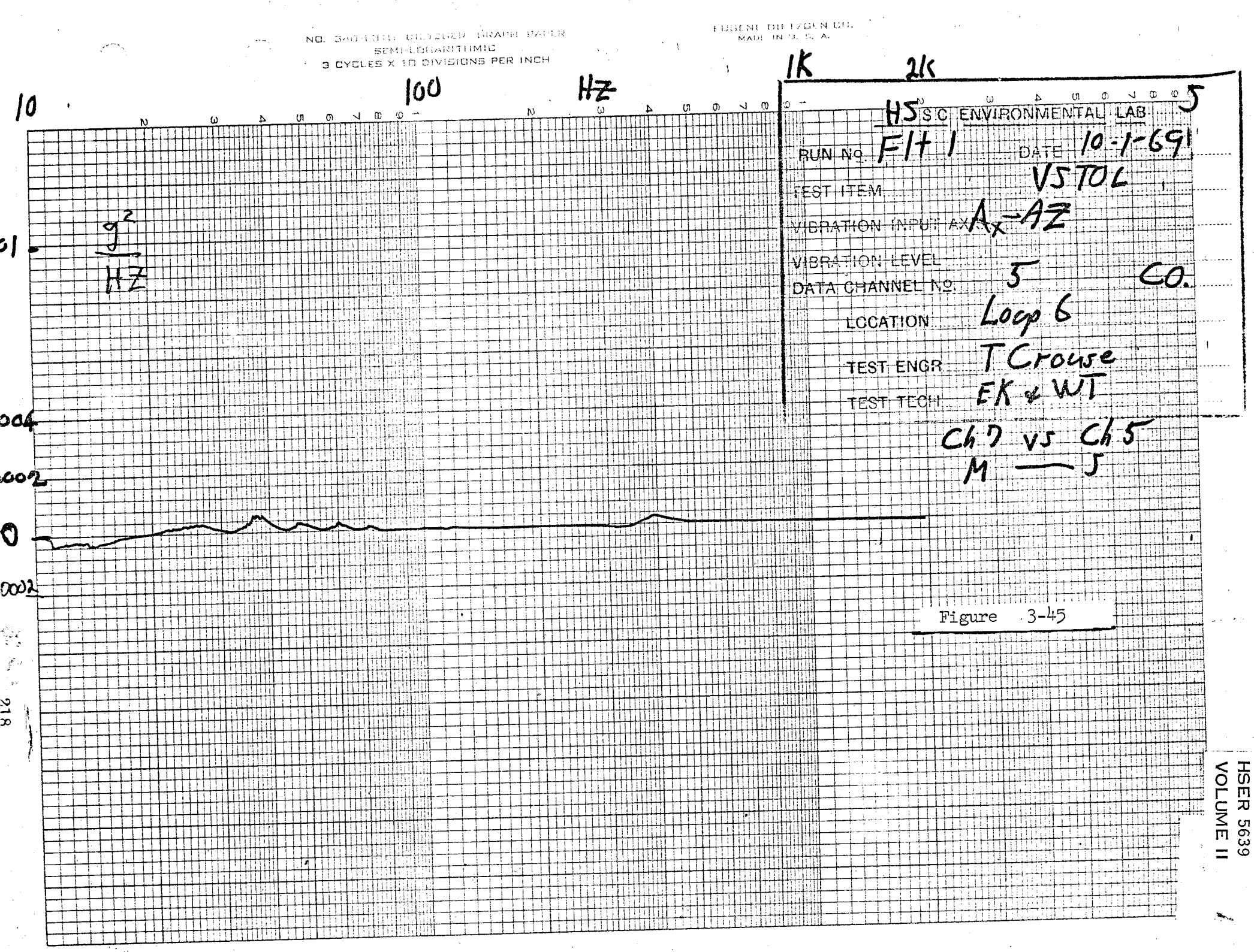

NO. 340-10 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
10
100
Hz
1K
2K
5
g²/Hz
.1
.004
.002
0
.0002
HS SC ENVIRONMENTAL LAB
RUN NO. Flt 1
DATE 10-1-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ax → AZ
VIBRATION LEVEL
DATA CHANNEL NO. 5
Co.
LOCATION Loop 6
TEST ENGR T Crouse
TEST TECH EK & WT
Ch 7 vs Ch 5
M — 5

Figure 3-45

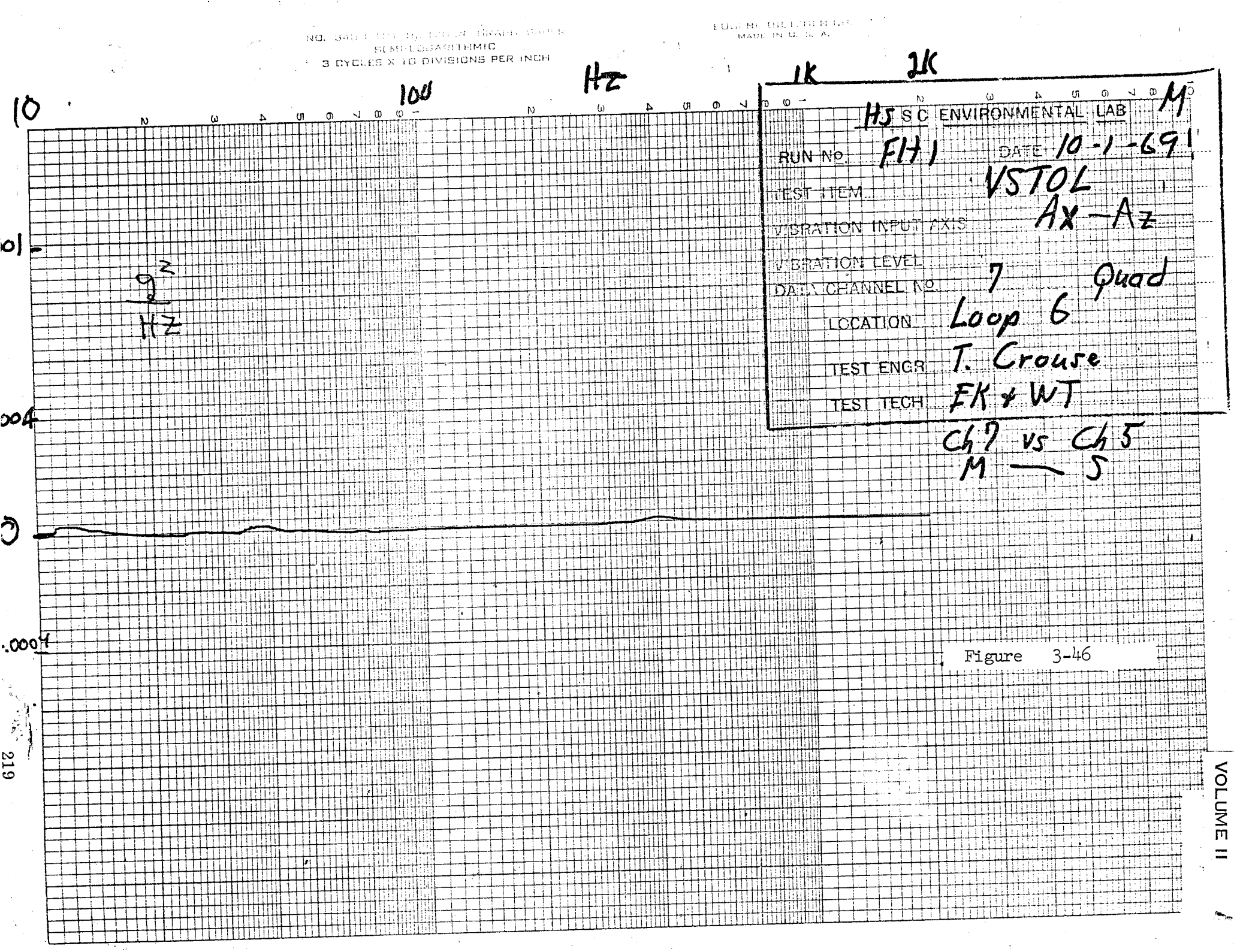

SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
MADE IN U. S. A.
100
Hz
1K
2K
10
.01
.004
.0004
g²/Hz
HS S C ENVIRONMENTAL LAB
RUN No. FH1
DATE 10-1-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ax — Az
VIBRATION LEVEL
DATA CHANNEL No. 7 Quad
LOCATION Loop 6
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch 7 vs Ch 5
M — 5

Figure 3-46

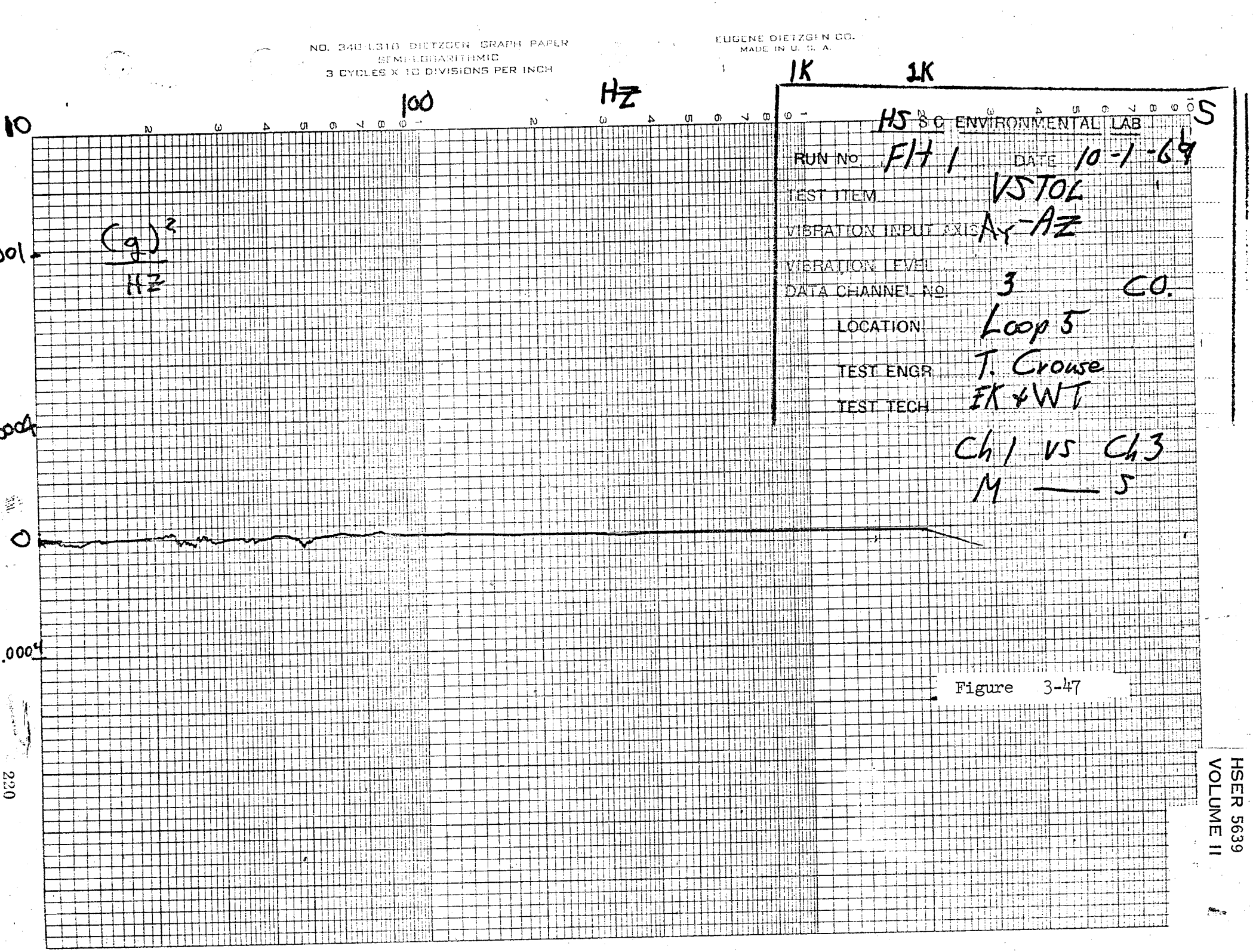

NO. 340-L310 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
100
Hz
1K
1K
10
5
.001
.0004
0
(g)²/Hz
HS S C ENVIRONMENTAL LAB
RUN No FH 1
DATE 10-1-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ay - Az
VIBRATION LEVEL
DATA CHANNEL No. 3
CO.
LOCATION Loop 5
TEST ENGR T. Crouse
TEST TECH FK & WT
Ch 1 vs Ch 3
M ——— 5

Figure 3-47

NO. 340-L010 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH

EUGENE DIETZGEN CO.
MADE IN U. S. A.

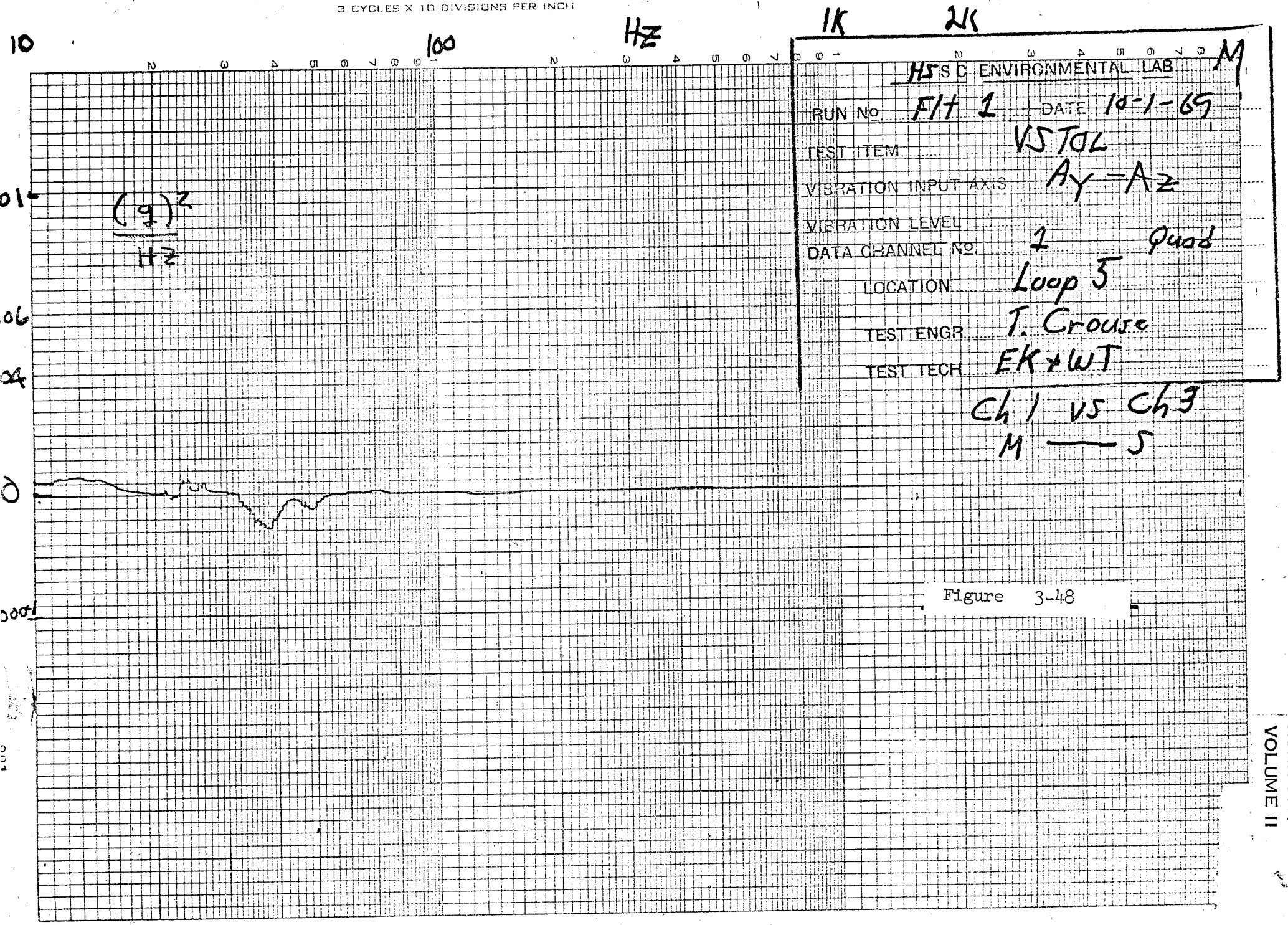


Figure 3-48

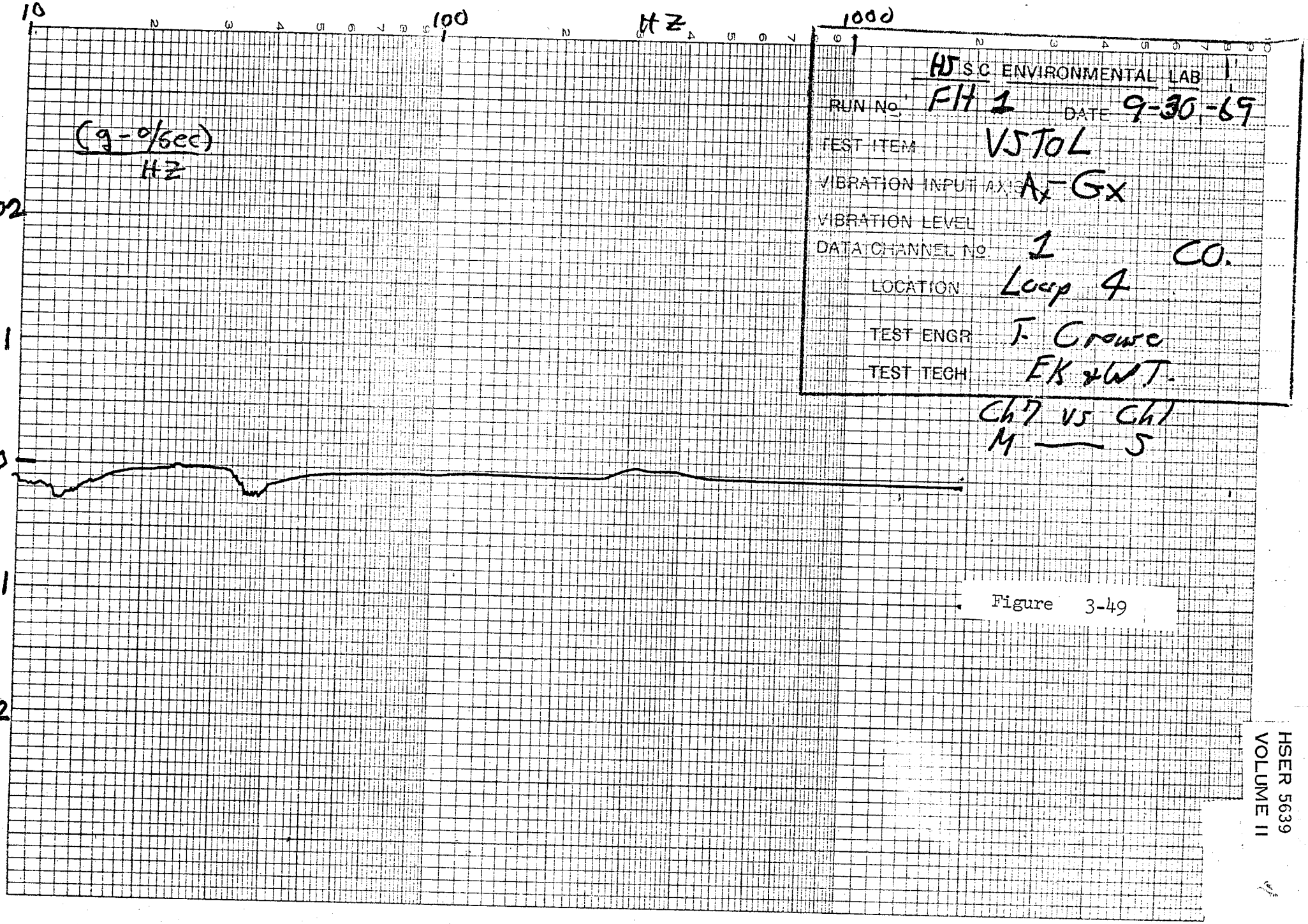

EUGENE DIETZGEN CO.
MADE IN U. S. A.
3 CYCLES X 10 DIVISIONS PER INCH
10
100
HZ
1000
(g-0/sec)
HZ
.002
.001
0
.001
.002
HSC ENVIRONMENTAL LAB
RUN No. FH 1
DATE 9-30-69
TEST ITEM V5 TOL
VIBRATION INPUT AXIS Ax - Gx
VIBRATION LEVEL
DATA CHANNEL No. 1
CO.
LOCATION Loop 4
TEST ENGR J. Crowe
TEST TECH EK & WT.
Ch7 vs Ch1
M — 5

Figure 3-49

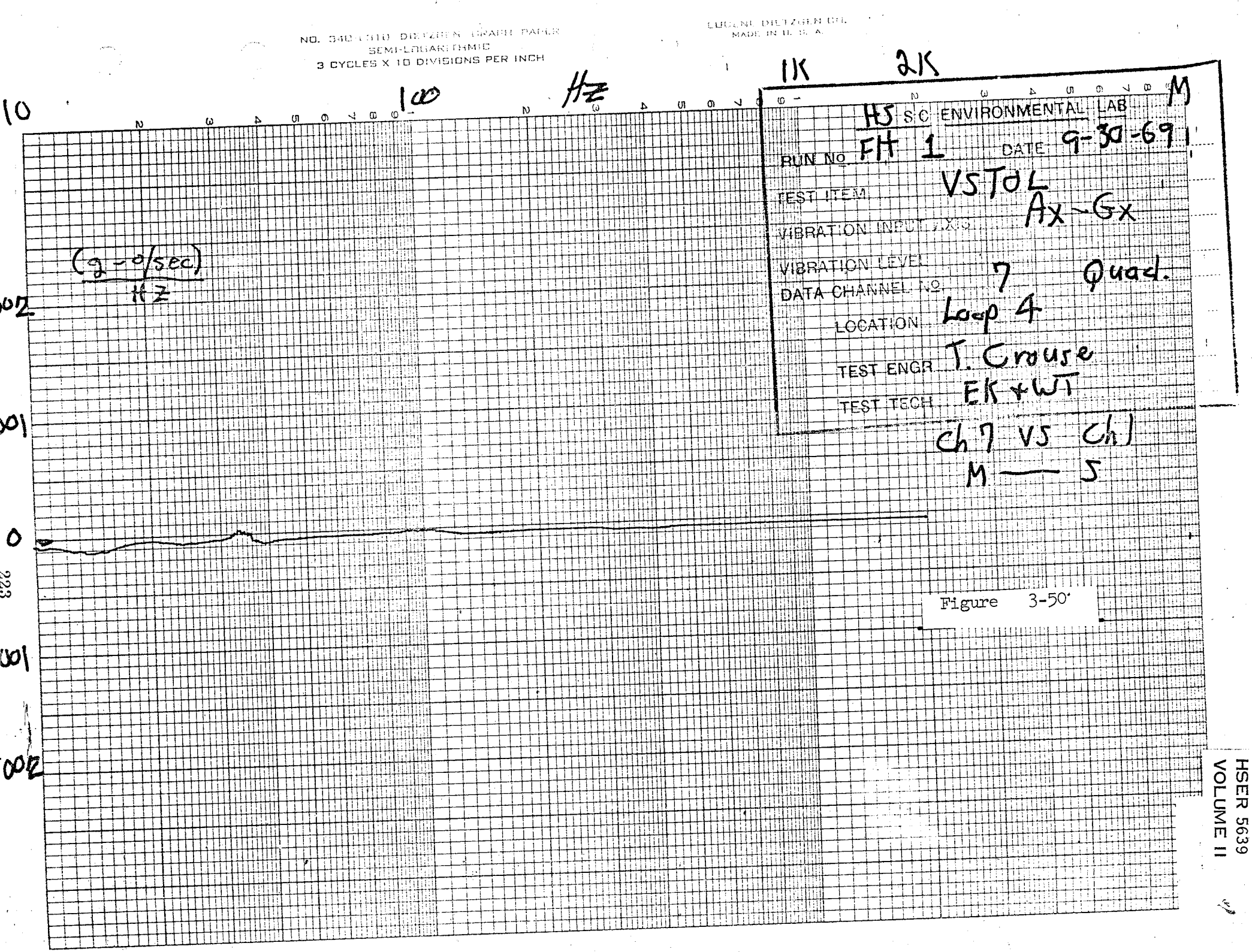

NO. 340-1010 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
100 Hz
1K
2K
10
(g-o/sec)
Hz
.02
.01
0
.001
.002
H5 S/C ENVIRONMENTAL LAB
RUN NO. FH 1
DATE 9-30-69
TEST ITEM VSTOL
VIBRATION INPUT Ax-Gx
VIBRATION LEVEL
DATA CHANNEL NO. 7 Quad.
LOCATION Loop 4
TEST ENGR T. Crouse
TEST TECH EK+WT
Ch 7 VS Ch 1
M — S

Figure 3-50

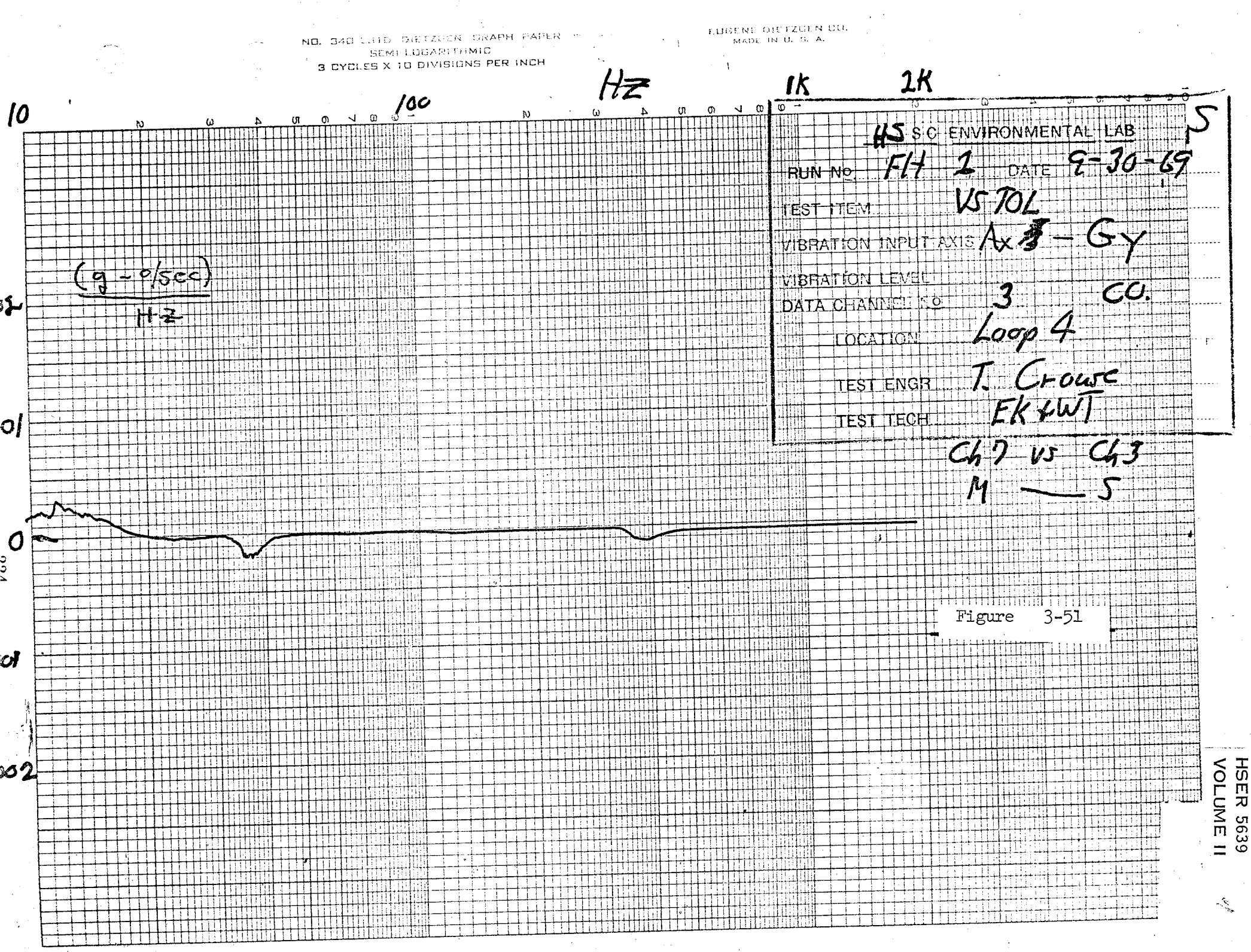

NO. 340 LITHO DIETZGEN GRAPH PAPER
SEMI LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
10
100
Hz
1K
2K
5
(g - o/sec)
Hz
HS S/C ENVIRONMENTAL LAB
RUN No. FH 1 DATE 9-30-69
TEST ITEM VS TOL
VIBRATION INPUT AXIS Ax3 - GY
VIBRATION LEVEL
DATA CHANNEL No. 3 CO.
LOCATION Loop 4
TEST ENGR T. Crowe
TEST TECH EK&WT
Ch 7 vs Ch 3
M — 5
02
01
0
01
02

Figure 3-51

KEUFFEL & ESSER CO. NEW YORK
SEMI-LOGARITHMIC
5 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.

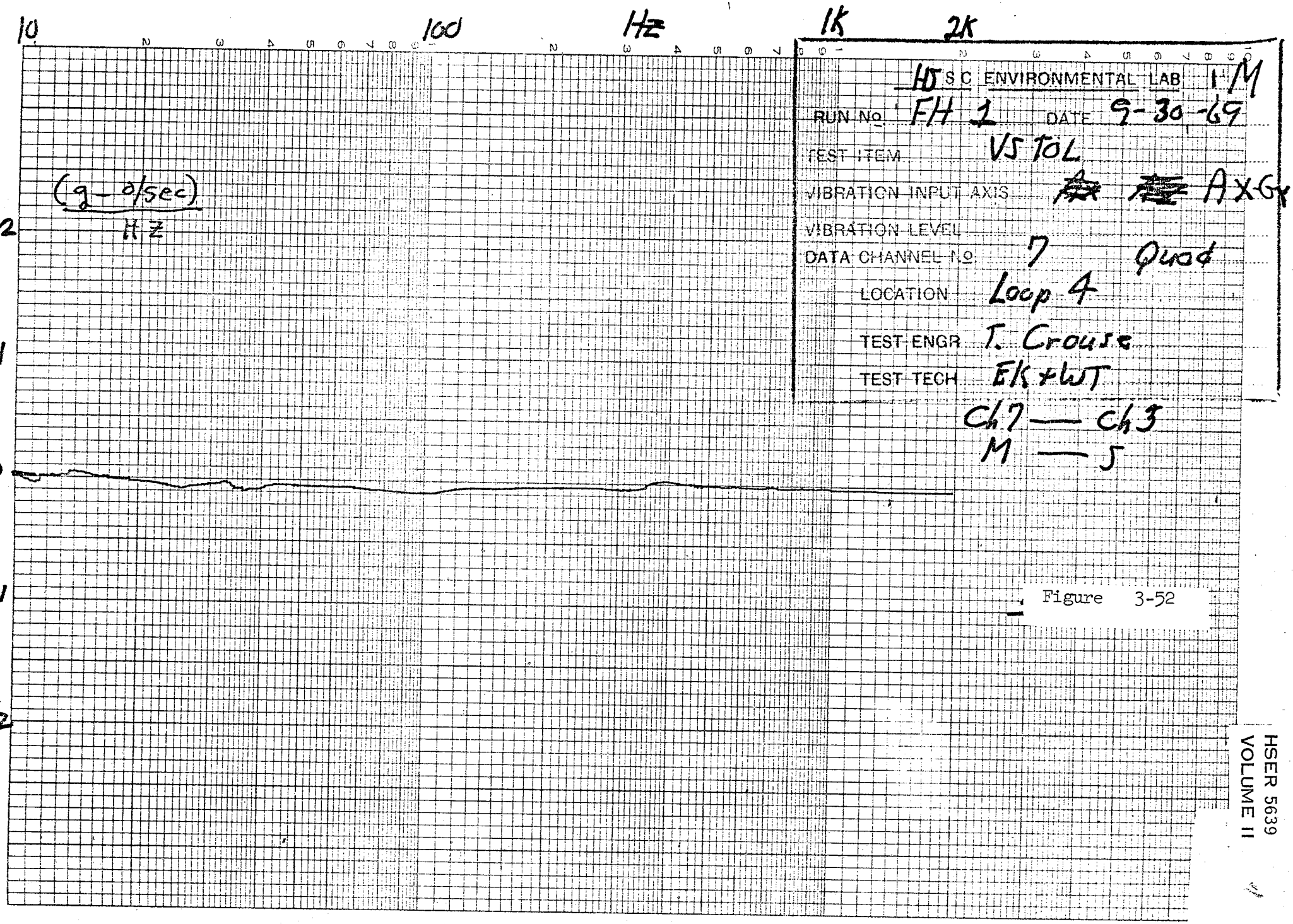


Figure 3-52

NO. 340 LOG-LOG DECITRON GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.

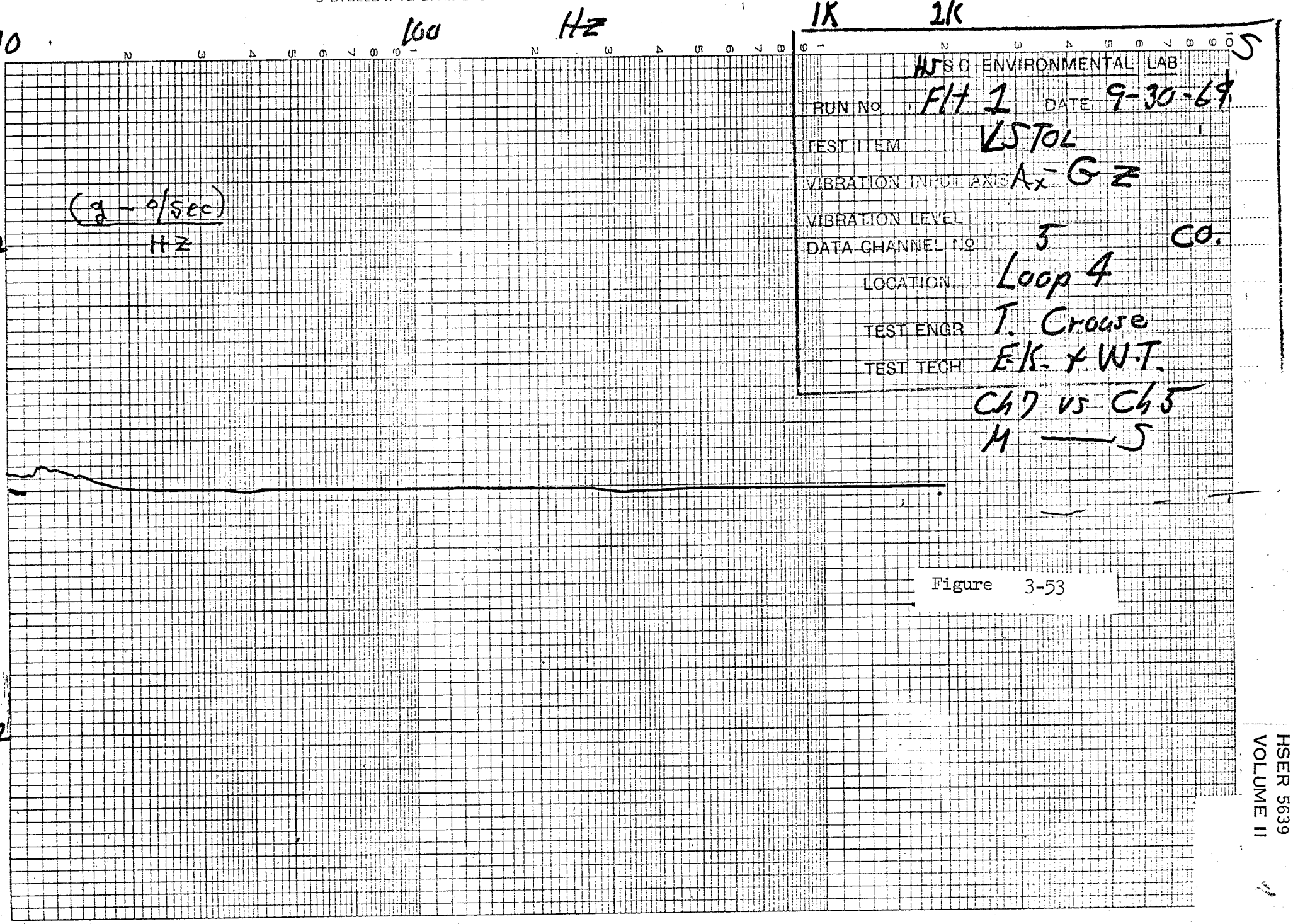


Figure 3-53

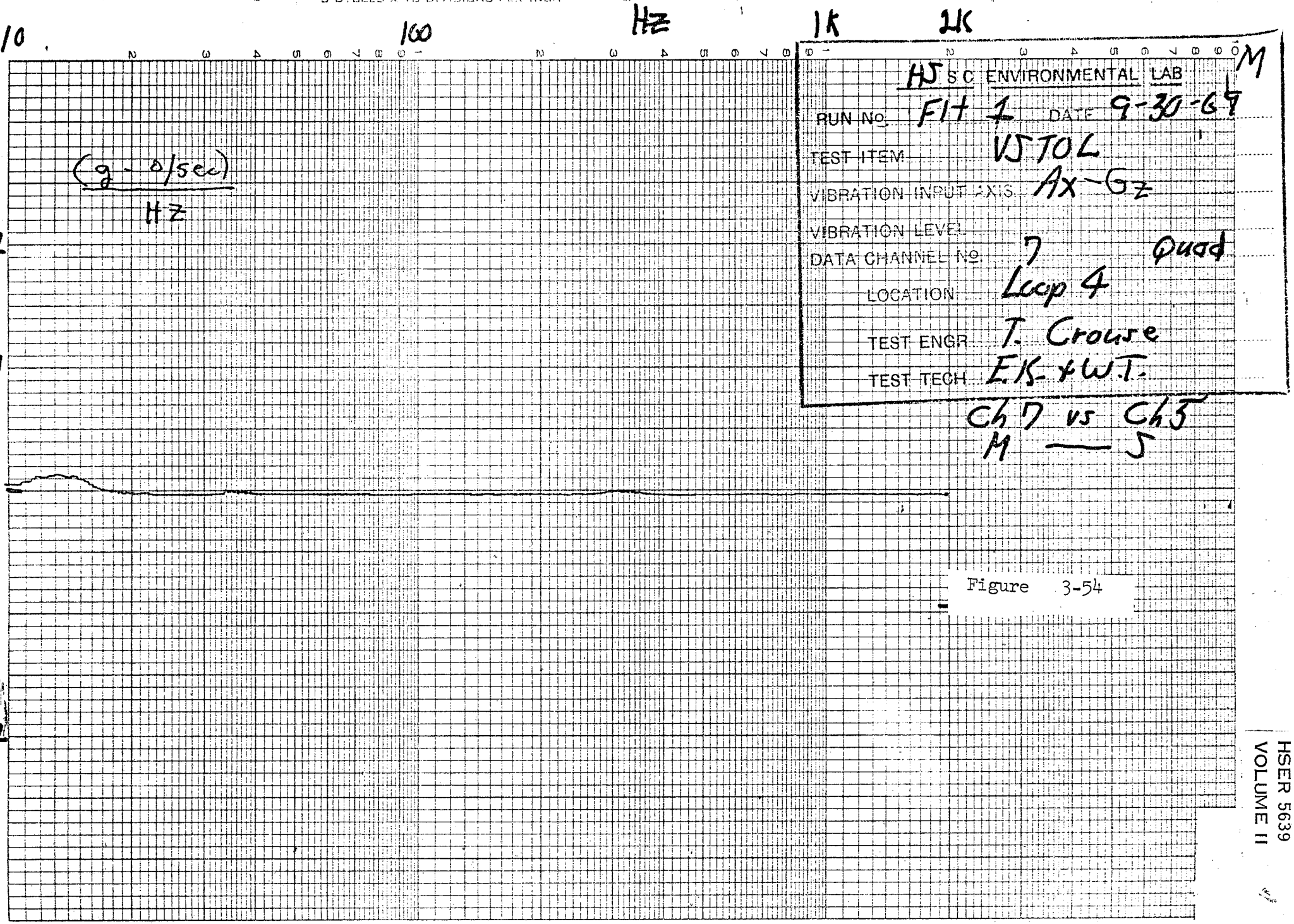

10
100
Hz
1K
2K
(g - o/sec)
Hz
HJSC ENVIRONMENTAL LAB
RUN NO. Flt 1 DATE 9-30-69
TEST ITEM VJTOL
VIBRATION INPUT AXIS Ax-Gz
VIBRATION LEVEL
DATA CHANNEL NO. 7 Quad
LOCATION Loop 4
TEST ENGR T. Crouse
TEST TECH E.K. & W.T.
Ch 7 vs Ch 5
M — 5
02
01
0
01
02

Figure 3-54

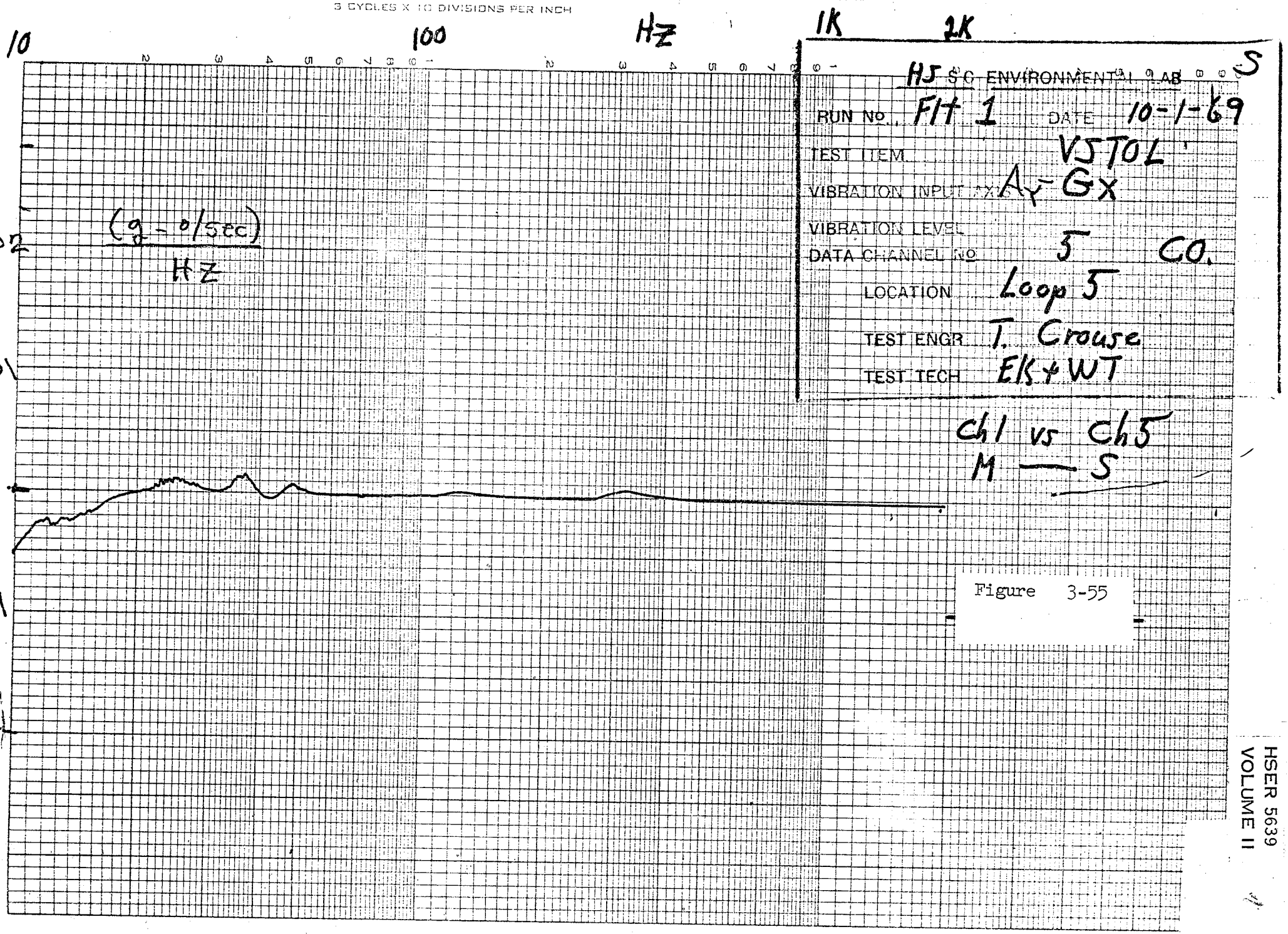

EUGENE DIETZGEN CO.
MADE IN U. S. A.
3 CYCLES X 10 DIVISIONS PER INCH
10
100
HZ
1K
2K
HS SC ENVIRONMENTAL LAB
RUN No. Fit 1
DATE 10-1-69
TEST ITEM VSTOL
VIBRATION INPUT Ay - Gx
VIBRATION LEVEL
DATA CHANNEL NO 5 CO.
LOCATION Loop 5
TEST ENGR T. Crouse
TEST TECH E/S + WT
Ch1 vs Ch5
M — S
(g - o/sec)
HZ
.002
.001
0
.001
.002
228

Figure 3-55

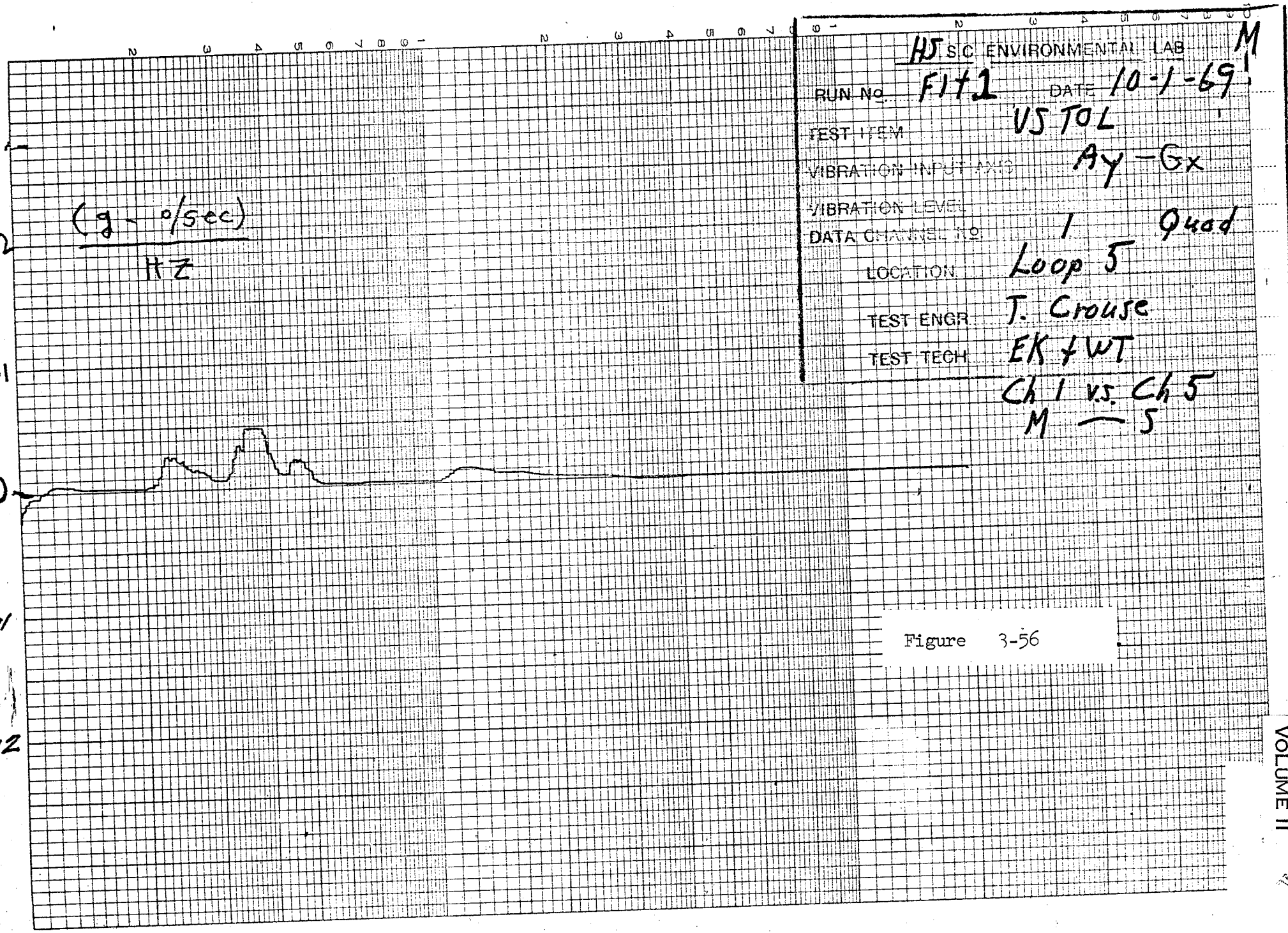

NO. 340-LOG DECIZON GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
HJSC ENVIRONMENTAL LAB
RUN No. F1T1
DATE 10-1-69
TEST ITEM VS TOL
VIBRATION INPUT AXIS Ay — Gx
VIBRATION LEVEL
DATA CHANNEL No. 1 Quad
LOCATION Loop 5
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch 1 vs. Ch 5
M — 5
(g - °/sec)
HZ
.02
.01
0
.01
.02

Figure 3-56

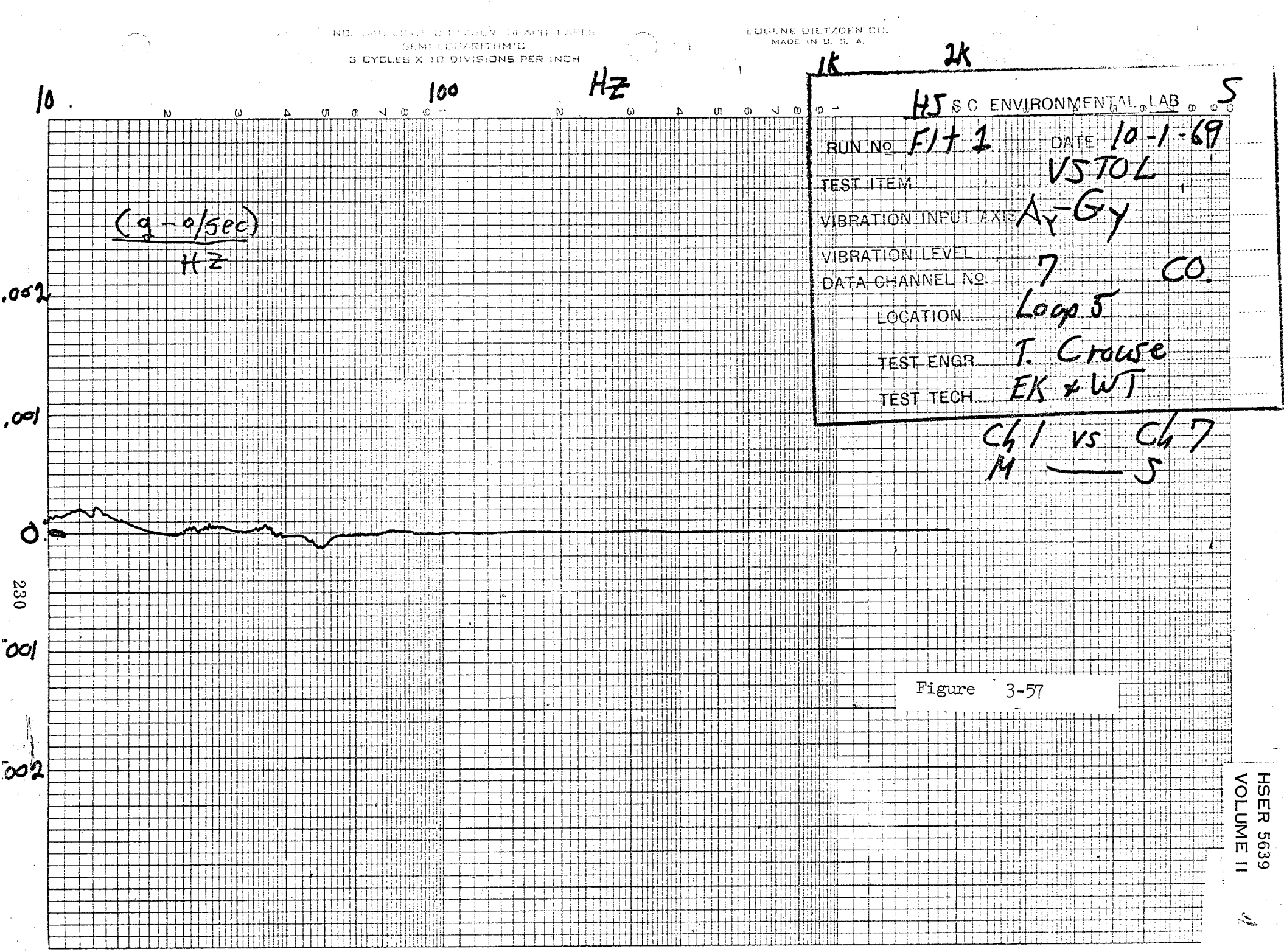

NO. 340 SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
10
100
Hz
1K
2K
5
(g-o/sec)
Hz
.002
.001
0
.001
.002
HS S/C ENVIRONMENTAL LAB
RUN NO F1+1
DATE 10-1-69
TEST ITEM V5TOL
VIBRATION INPUT AXIS Ay-Gy
VIBRATION LEVEL
DATA CHANNEL NO. 7
CO.
LOCATION Loop 5
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch 1 vs Ch 7
M 5

Figure 3-57

EUGENE DIETZGEN CO.
MADE IN U. S. A.

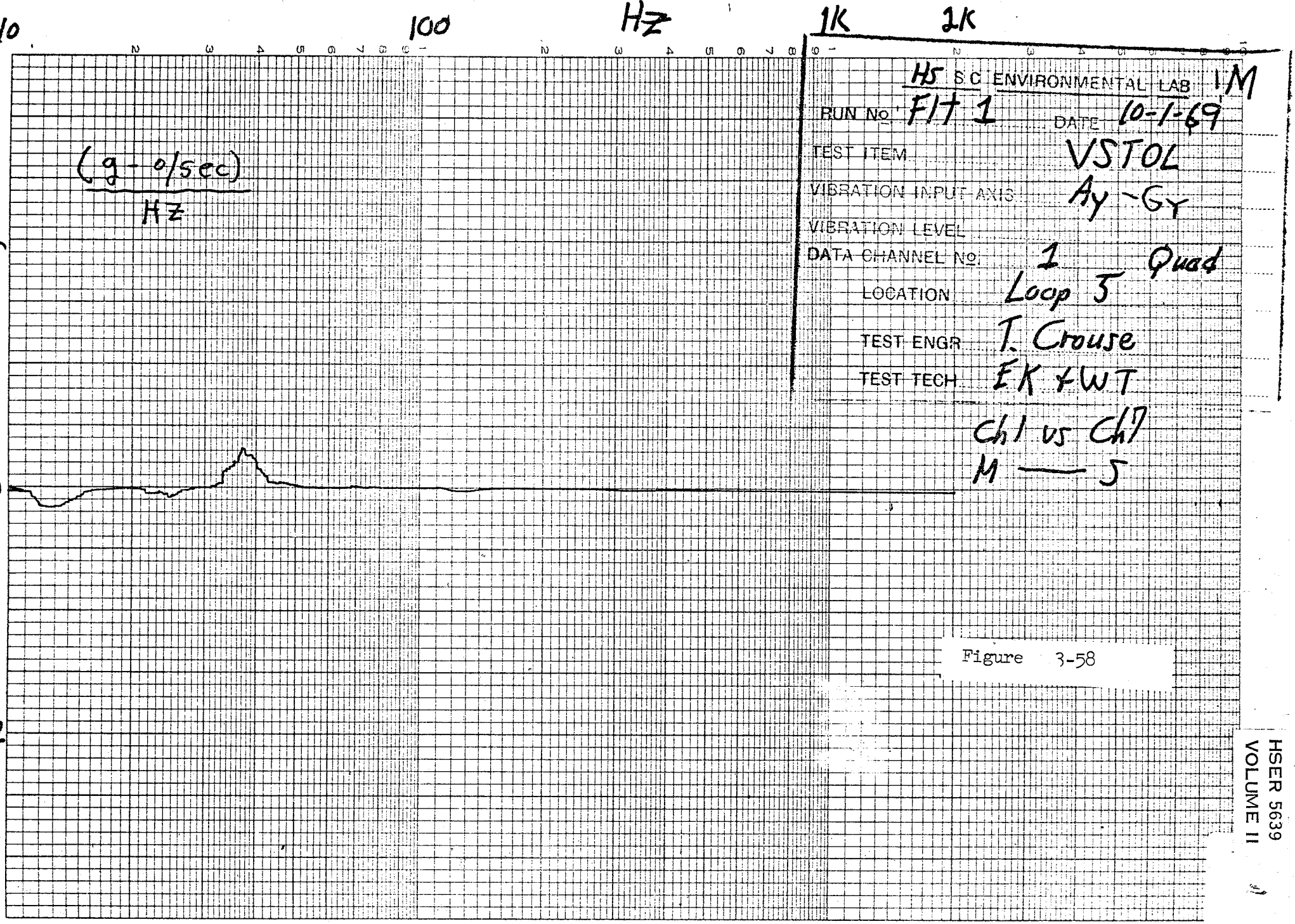


Figure 3-58

NO. 340-L310 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH

EUGENE DIETZGEN CO.
MADE IN U. S. A.

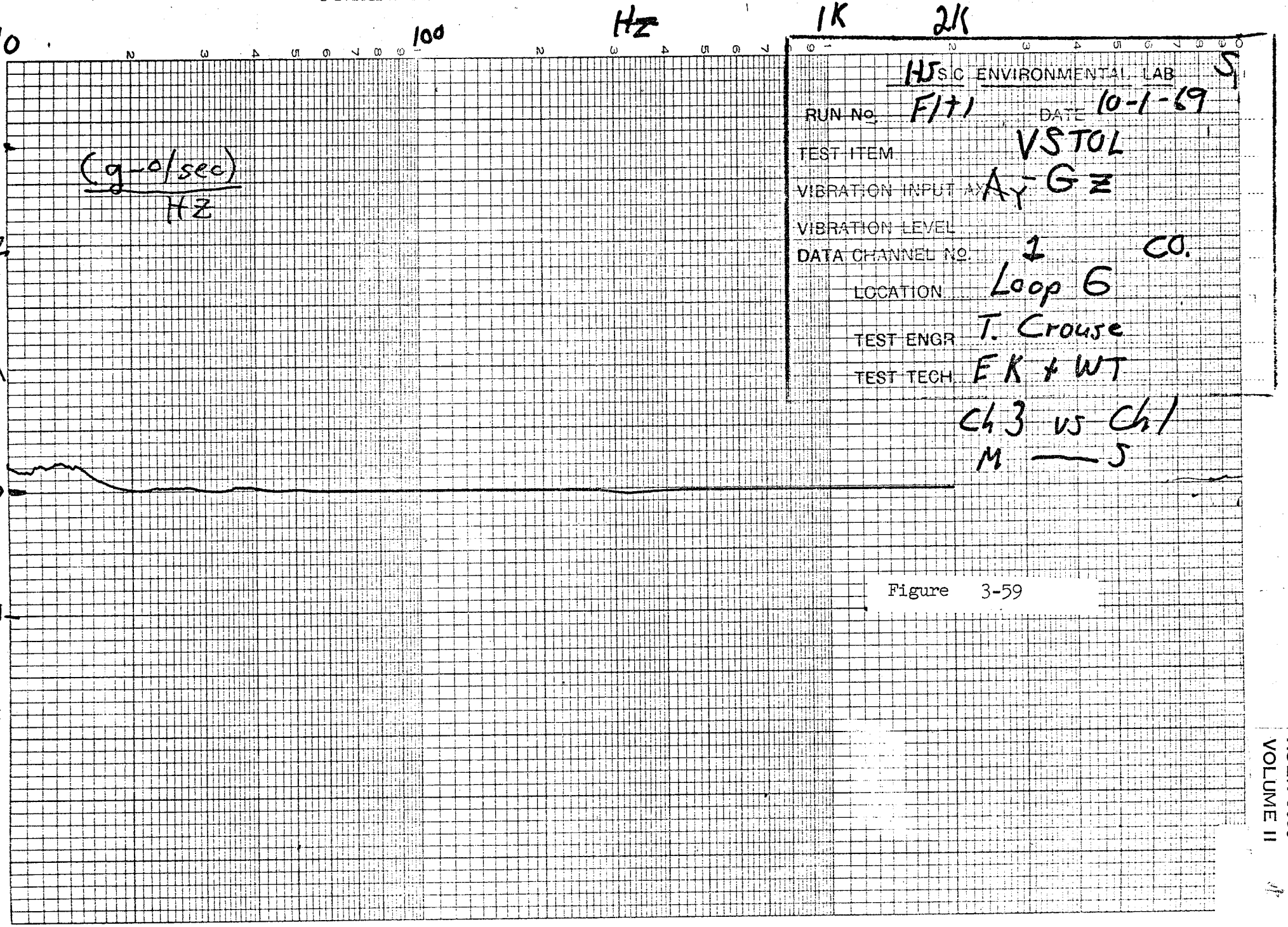


Figure 3-59

NO. 340-L310 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH

EUGENE DIETZGEN CO.
MADE IN U. S. A.

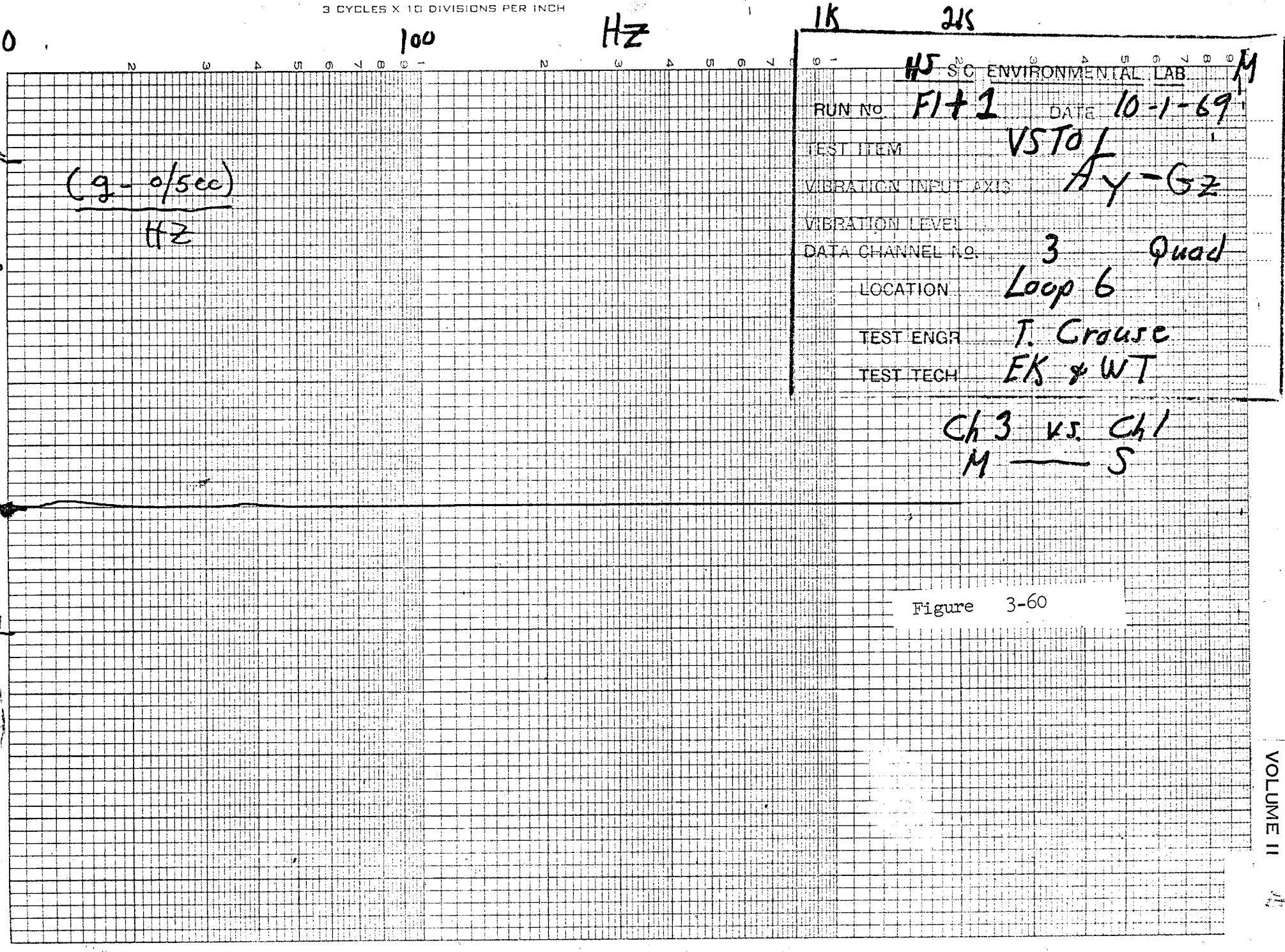


Figure 3-60

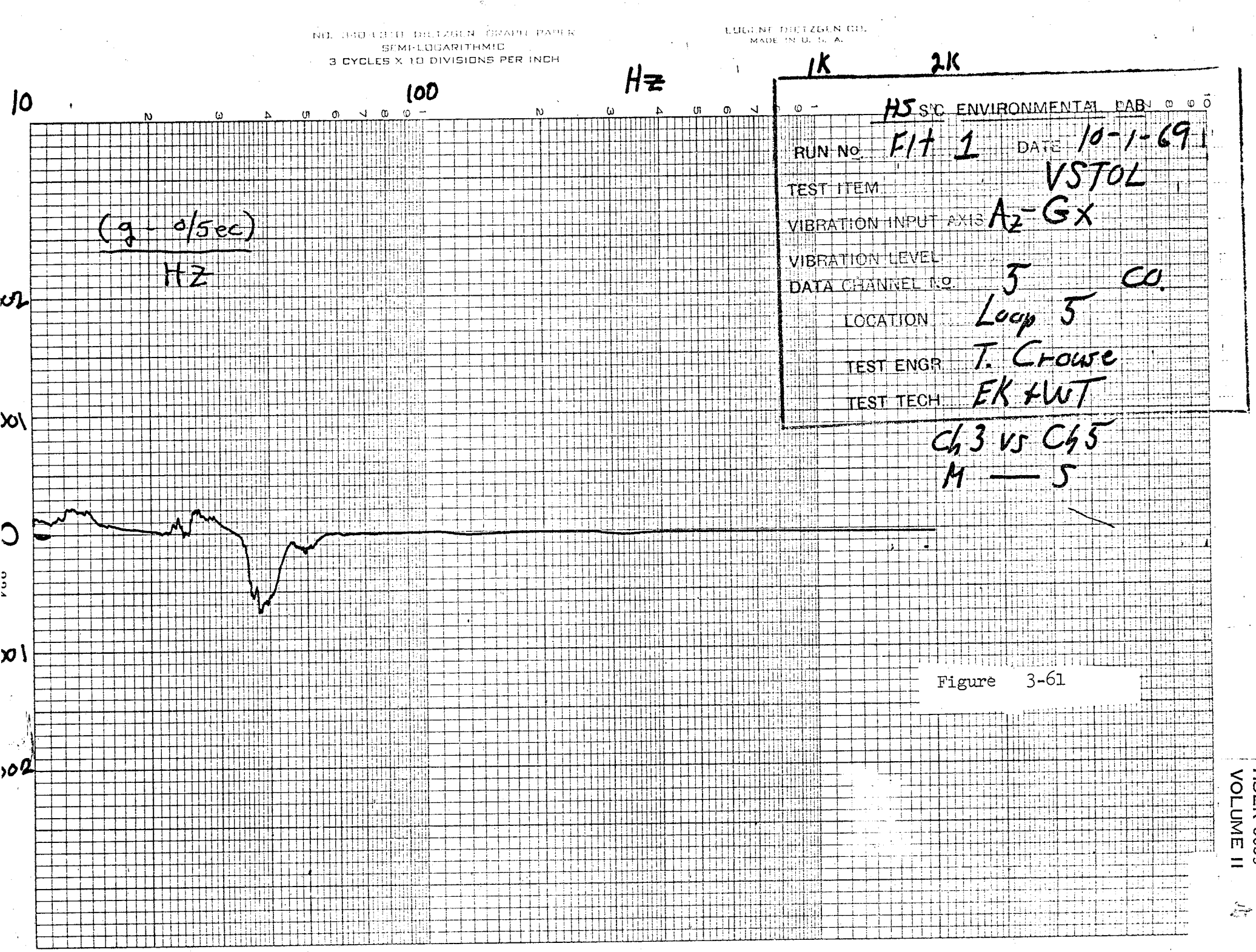

NO. 340 CODE DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
10
100
Hz
1K
2K
(g - 0/sec)
Hz
H5 S/C ENVIRONMENTAL LAB
RUN No. F1+ 1
DATE 10-1-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Az - Gx
VIBRATION LEVEL
DATA CHANNEL No. 5
Co.
LOCATION Loop 5
TEST ENGR T. Crowe
TEST TECH EK + WT
Ch 3 vs Ch 5
M — 5

Figure 3-61

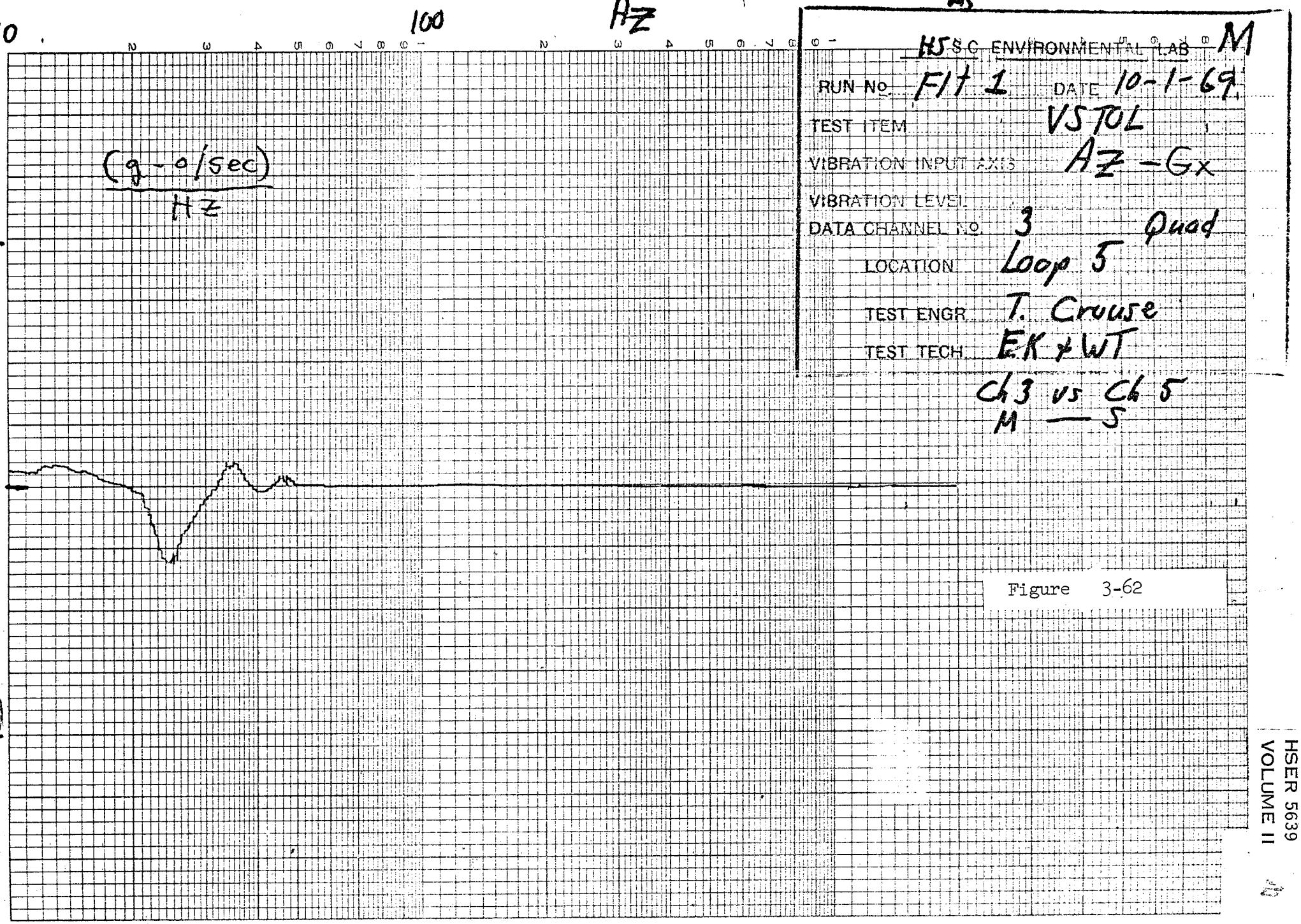

NO. 340 KEUFFEL & ESSER CO. GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
10
100
HZ
2K
M
HSSC ENVIRONMENTAL LAB
RUN NO. FIT 1
DATE 10-1-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS AZ -Gx
VIBRATION LEVEL
DATA CHANNEL NO. 3 Quad
LOCATION Loop 5
TEST ENGR T. Crouse
TEST TECH E.K + W.T
Ch 3 vs Ch 5
M — 5
(g - o/sec)
HZ
02
01
0
01
02
235

Figure 3-62

NO. 340 C LIE-HI-LOGA GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.

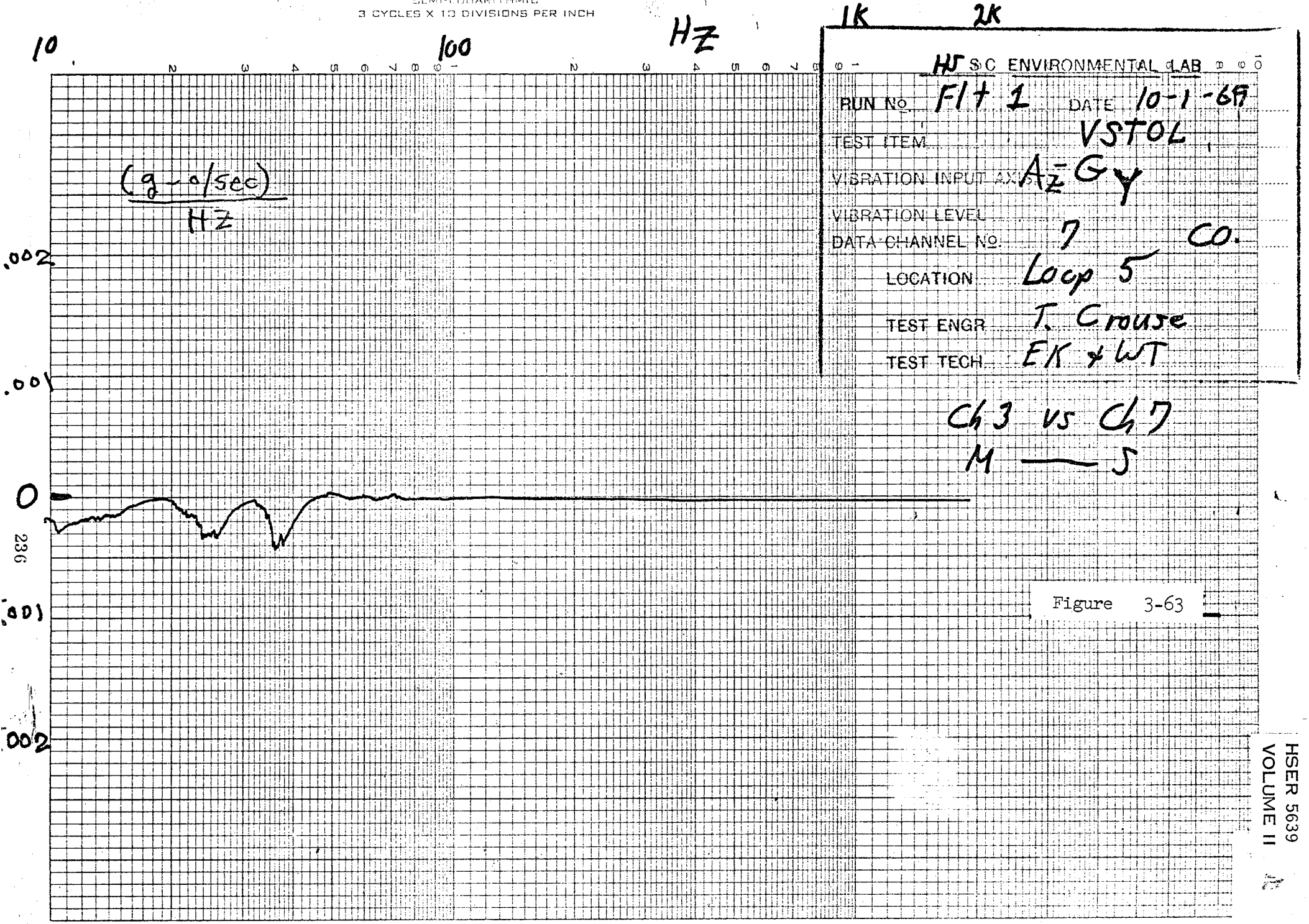


Figure 3-63

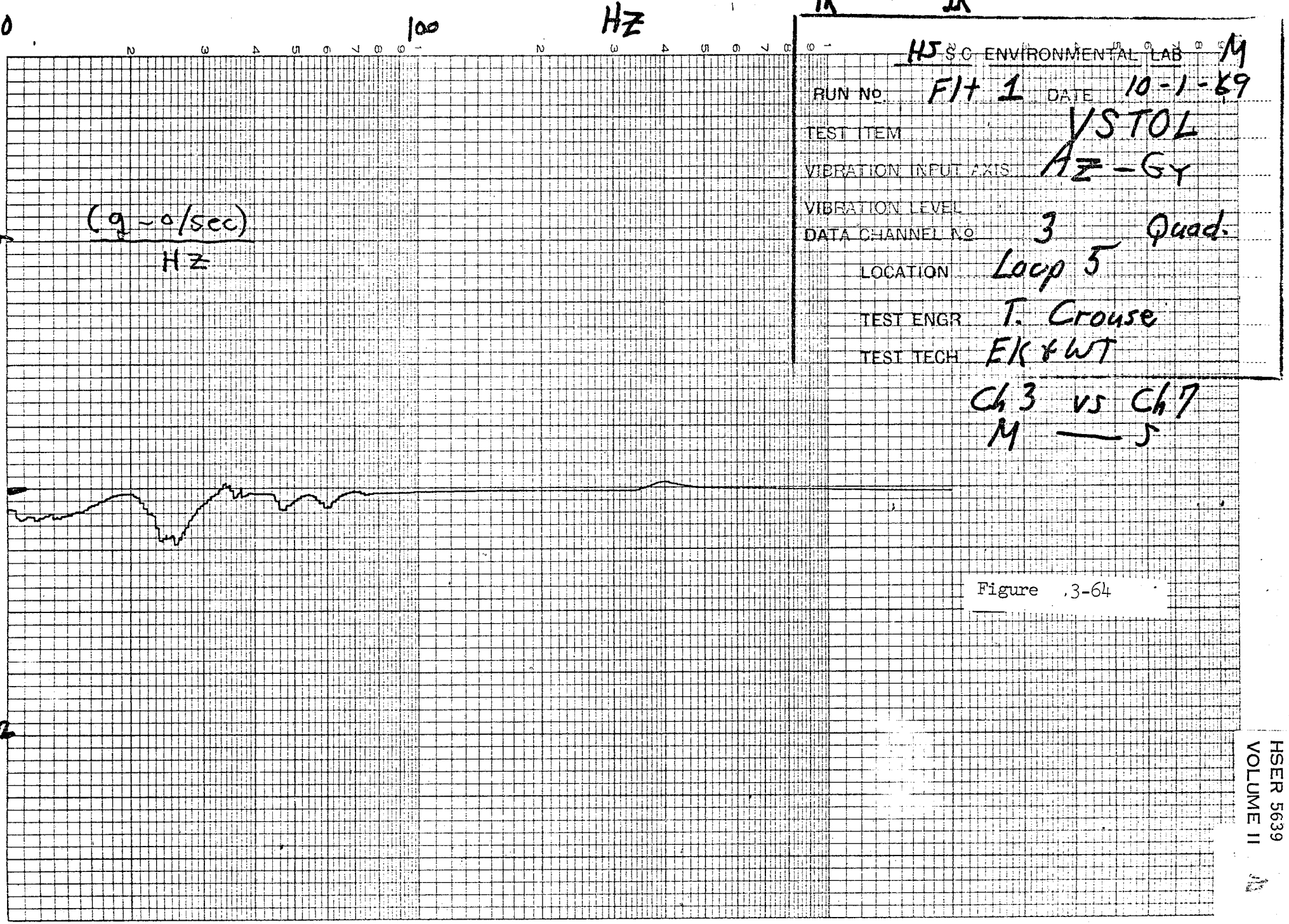

10
100
Hz
1K
2K
HS SC ENVIRONMENTAL LAB
RUN No. F1+ 1
DATE 10-1-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Az-Gy
VIBRATION LEVEL
DATA CHANNEL NO 3 Quad.
LOCATION Loop 5
TEST ENGR T. Crouse
TEST TECH EK&WT
Ch 3 vs Ch 7
M — S
(g²/sec)/Hz
.002
.001
0
.001
.002

Figure 3-64

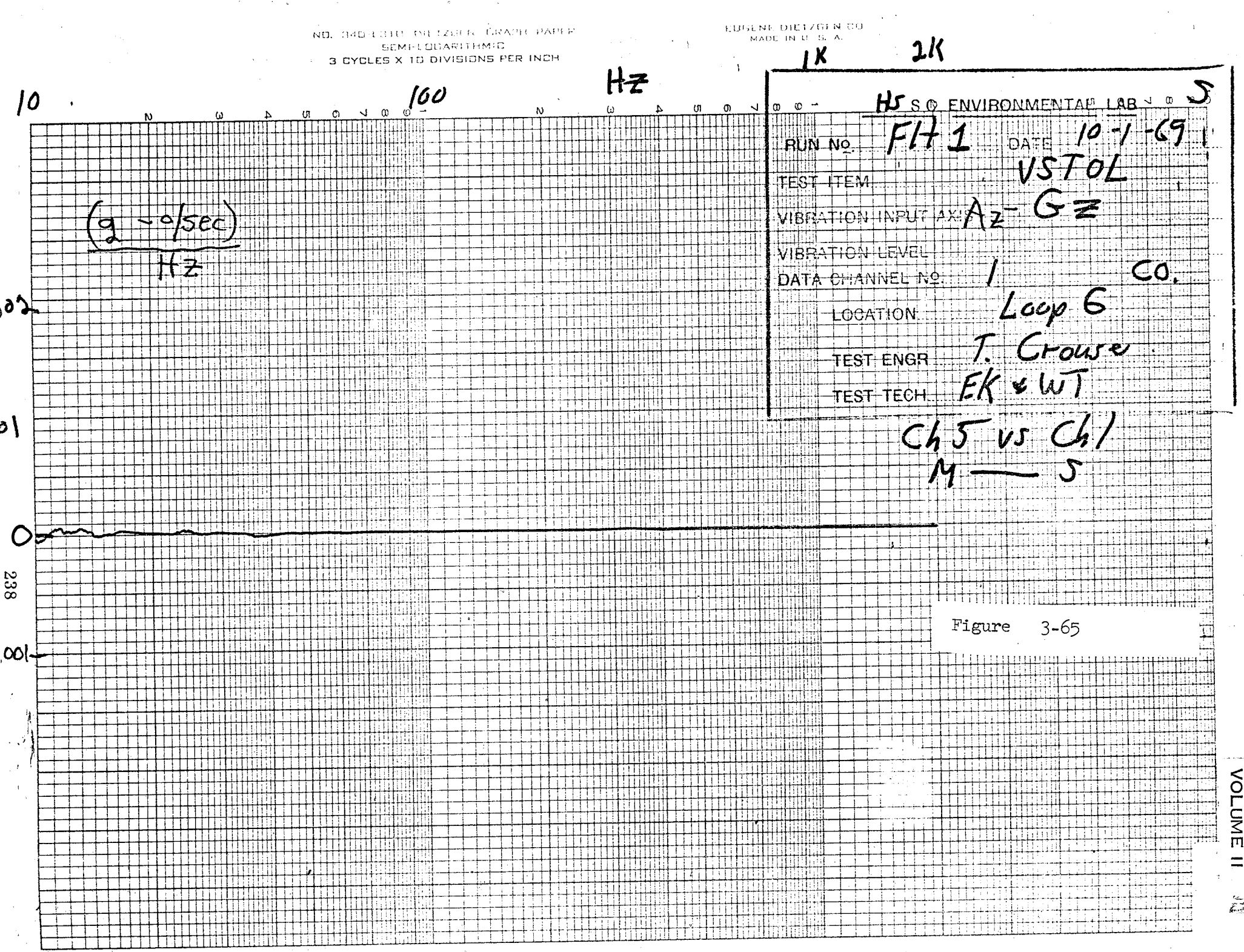

NO. 340 KEUFFEL & ESSER CO. GRADE PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
10
100
Hz
1K
2K
5
S/C ENVIRONMENTAL LAB
RUN No. F1 1
DATE 10-1-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Az - Gz
VIBRATION LEVEL
DATA CHANNEL No. 1
Co.
LOCATION Loop 6
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch 5 vs Ch 1
M — 5
(g²/sec)/Hz
.02
.01
0
.001

Figure 3-65

NO. 340 KEUFFEL & ESSER CO. DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.

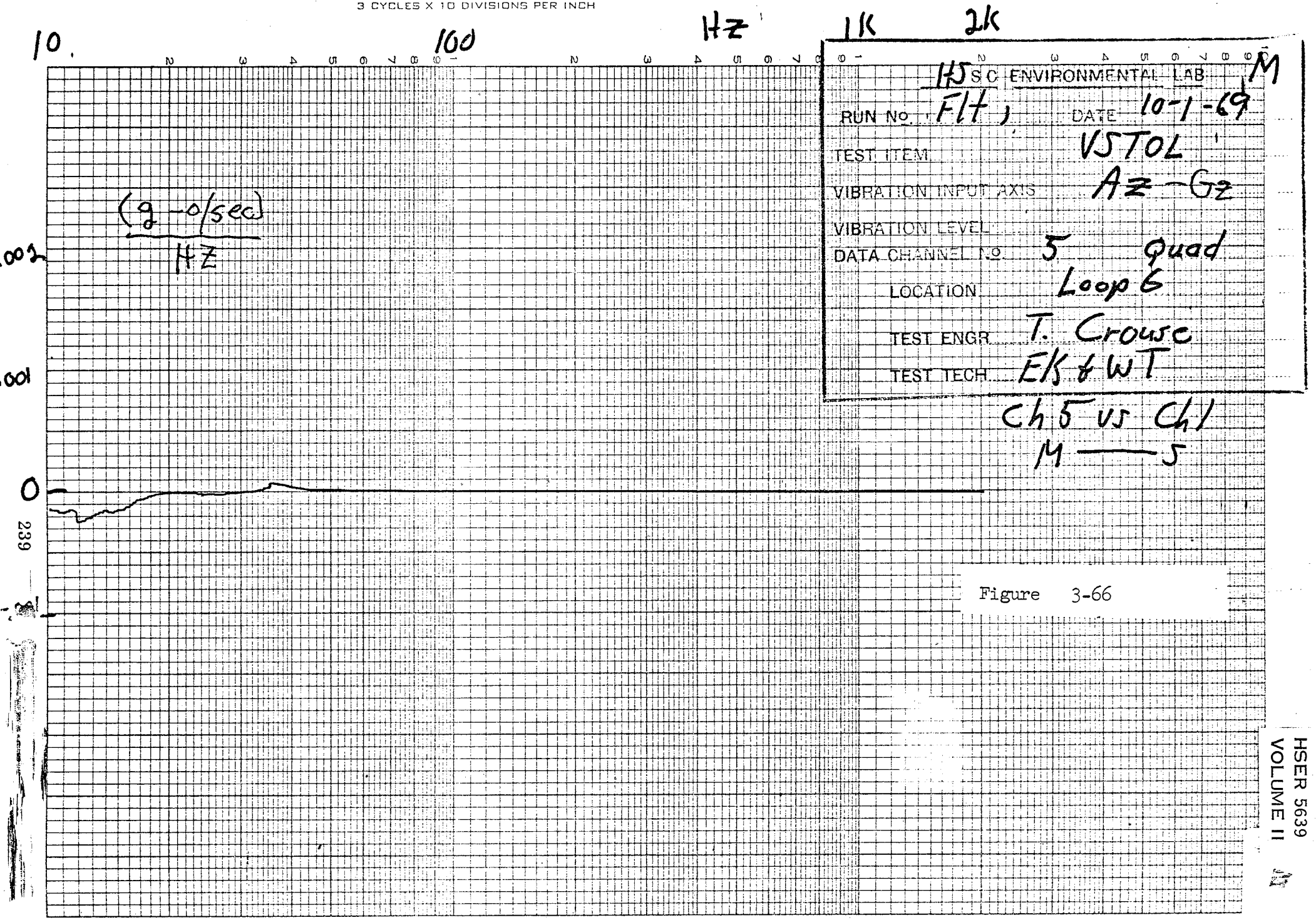


Figure 3-66

NO. 340 KEUFFEL & ESSER CO. GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.

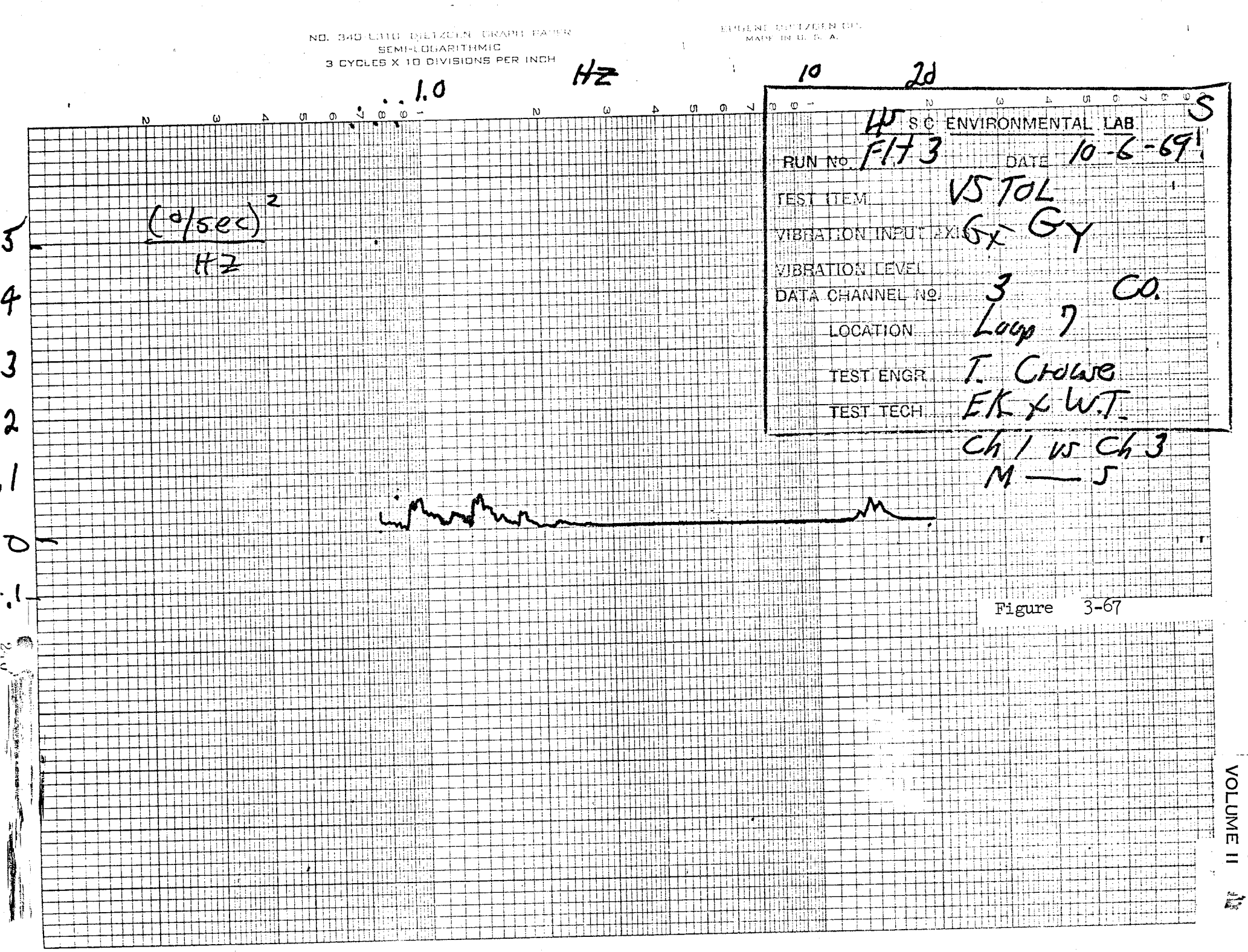


Figure 3-67

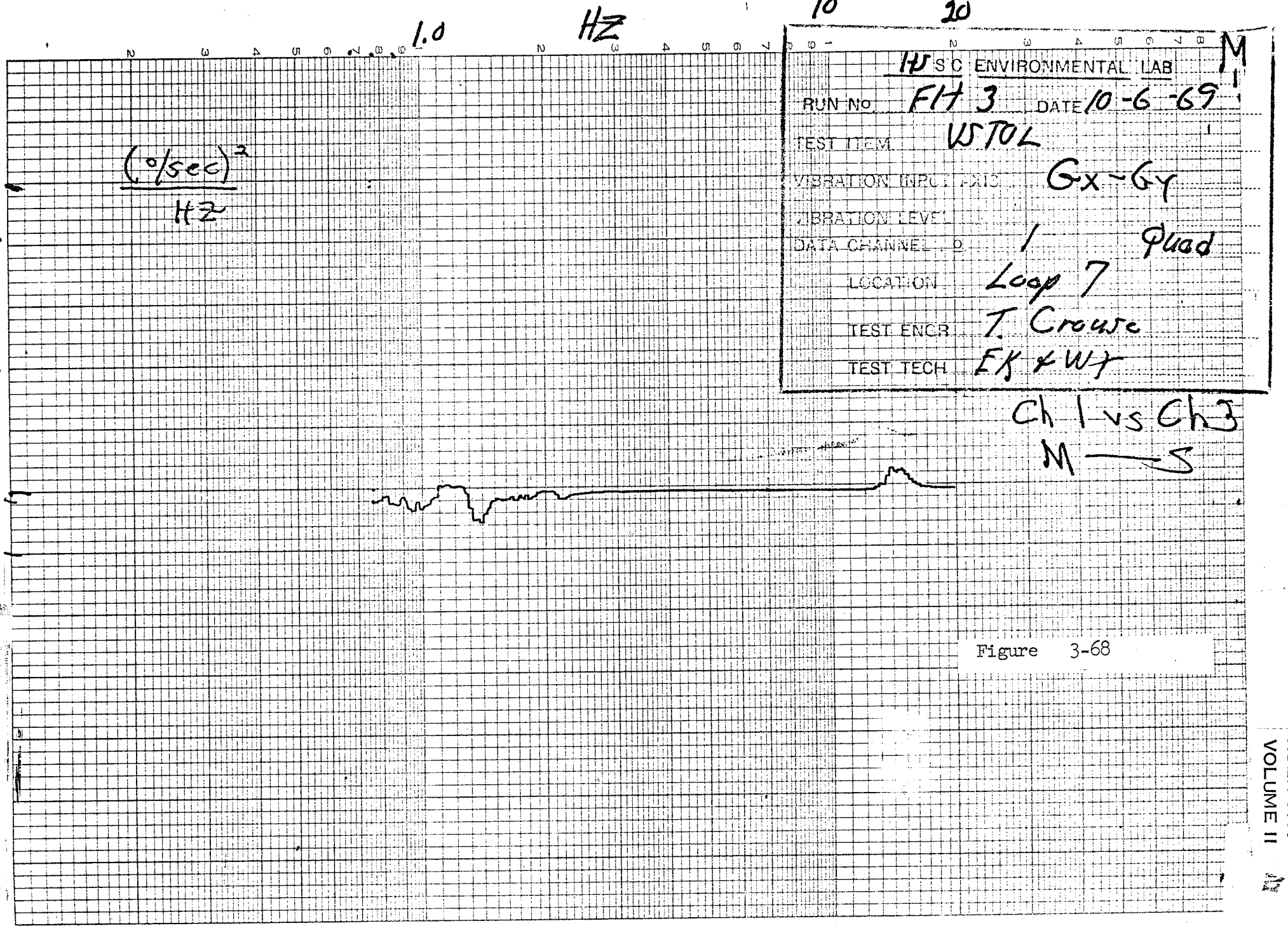

NO. 340-LOGG SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
MADE IN U.S.A.
1.0
HZ
10
20
(°/sec)²
HZ
HJSC ENVIRONMENTAL LAB
RUN No. FH 3
DATE 10-6-69
TEST ITEM WSTOL
VIBRATION INPUT AXIS Gx-Gy
VIBRATION LEVEL
DATA CHANNEL D
1 Quad
LOCATION Loop 7
TEST ENGR T. Crouse
TEST TECH EK & WJ
Ch 1 vs Ch 3
M — 5
5
4
3
2
1
0
-1

Figure 3-68

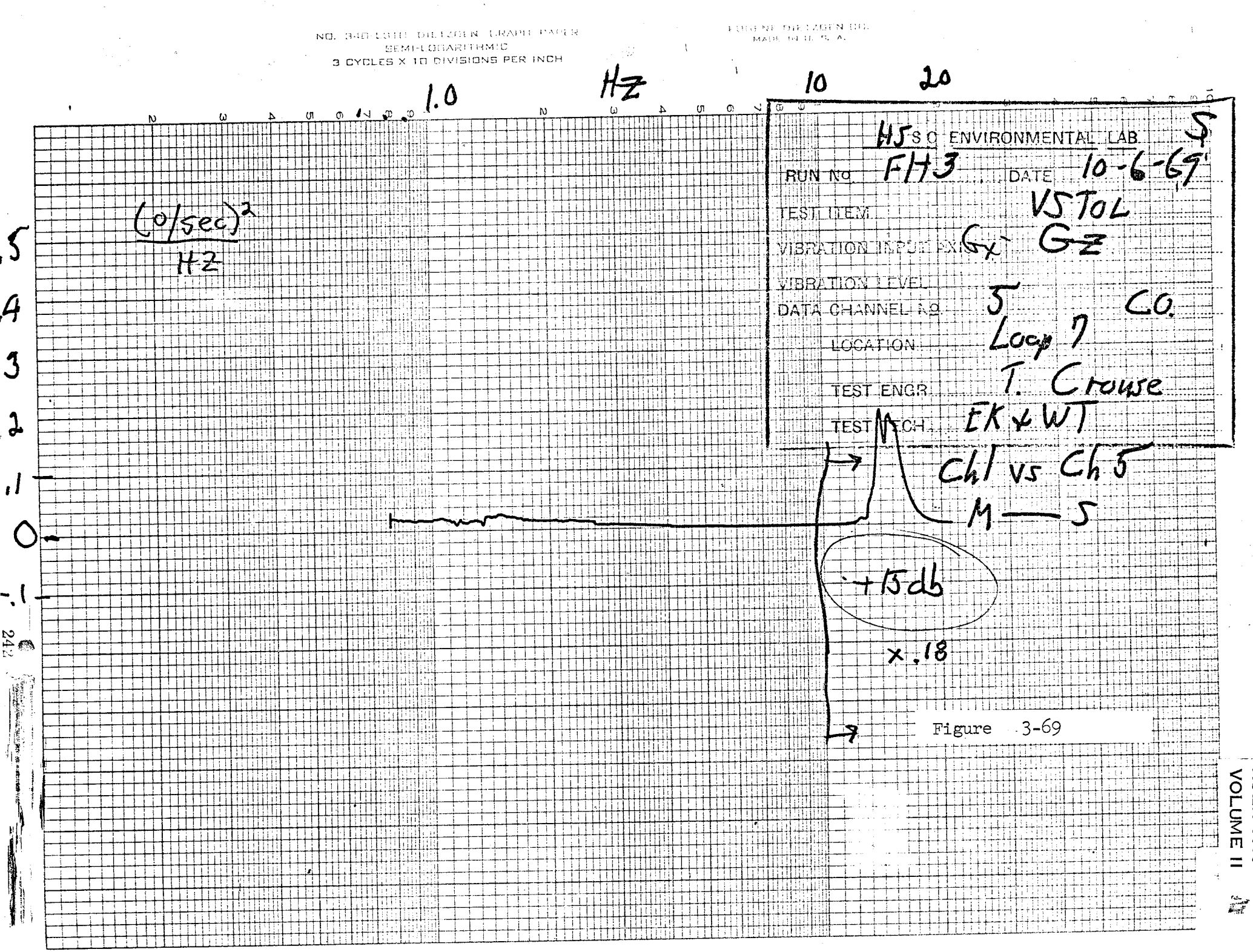

NO. 340 LOG DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U.S.A.
Hz
1.0
10
20
(g/sec)²
Hz
.5
.4
.3
.2
.1
0
-.1
HS S C ENVIRONMENTAL LAB
RUN No. FH3
DATE 10-6-69
TEST ITEM V5 TOL
VIBRATION INPUT AXIS Gx Gz
VIBRATION LEVEL
DATA CHANNEL No. 5 Co.
LOCATION Loop 7
TEST ENGR. T. Crouse
TEST TECH. EK & WT
Ch1 vs Ch 5
M — 5
+15db
x.18

Figure 3-69

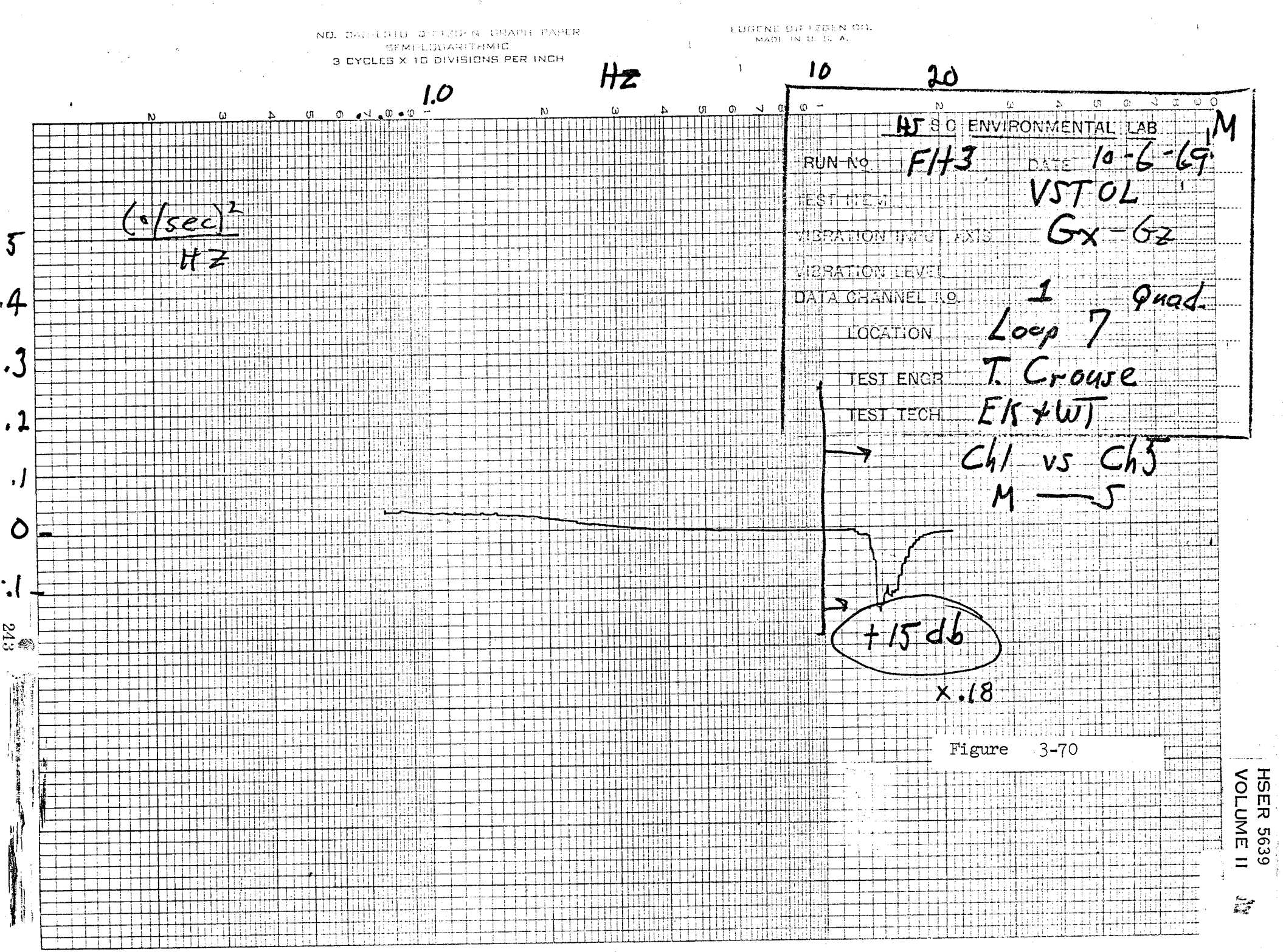

NO. 340-10 10 X 10 TO THE INCH GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
Hz
1.0
10
20
(°/sec)²/Hz
.5
.4
.3
.2
.1
0
.1
HSSC ENVIRONMENTAL LAB
RUN NO. F143
DATE 10-6-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Gx - Gz
VIBRATION LEVEL
DATA CHANNEL NO. 1 Quad.
LOCATION Loop 7
TEST ENGR T. Crouse
TEST TECH EK + WJ
Ch1 vs Ch5
M — 5
+15 db
X.18

Figure 3-70

NO. 359 KEUFFEL & ESSER CO. GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.

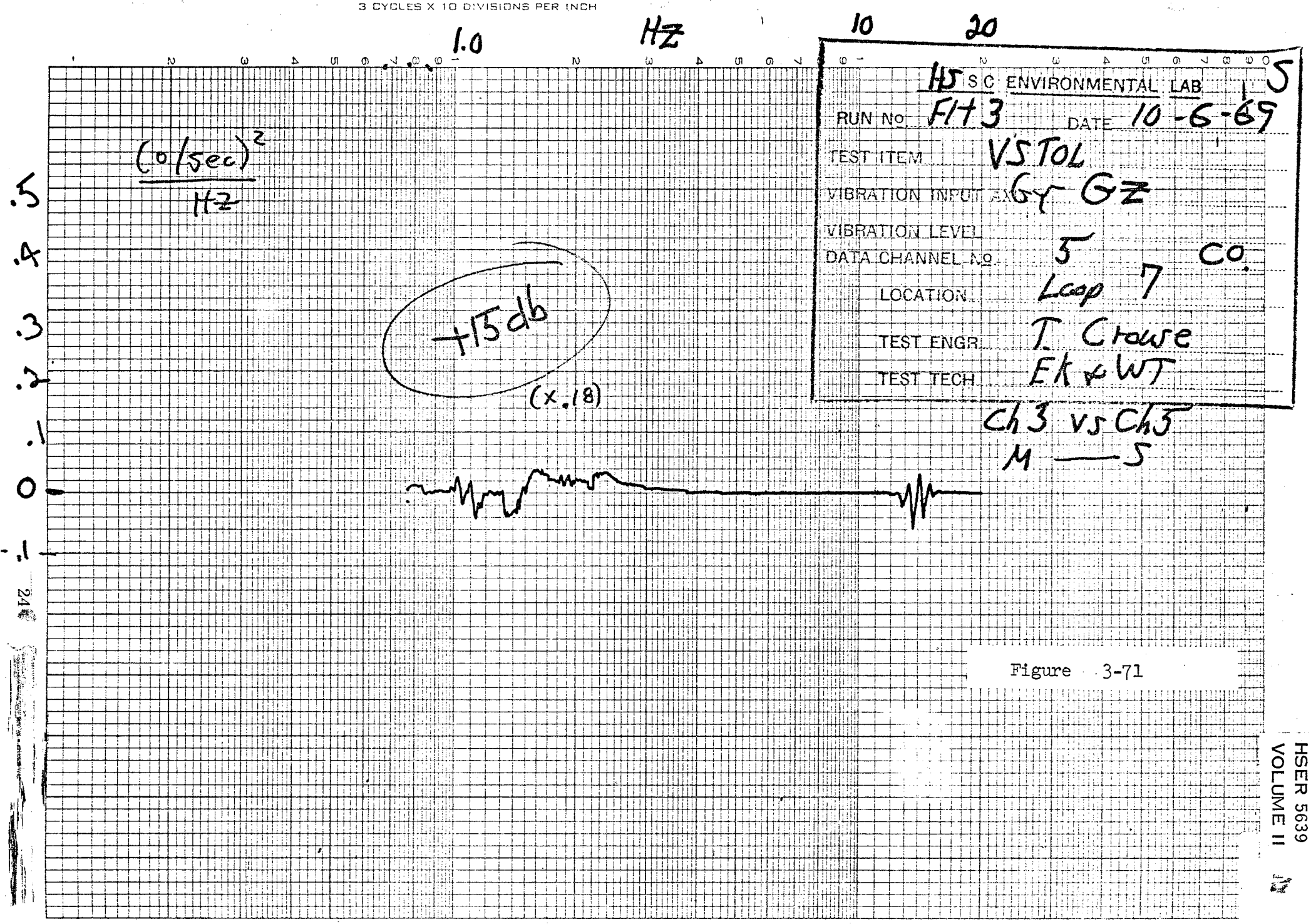


Figure 3-71

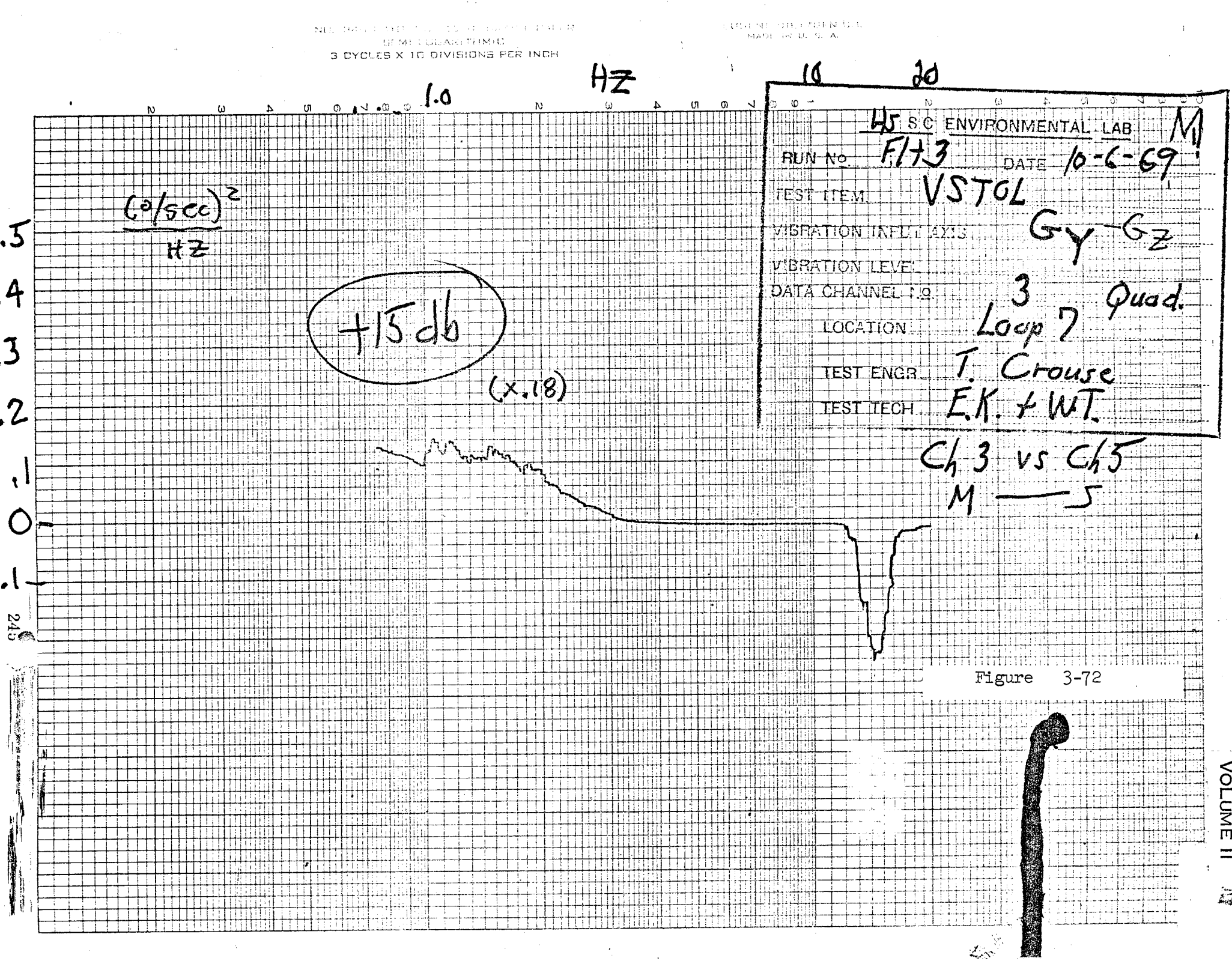

3 CYCLES X 10 DIVISIONS PER INCH
HZ
1.0
10
20
(g/sec)²/HZ
.5
.4
.3
.2
.1
0
.1
+15 db
(x.18)
45 SC ENVIRONMENTAL LAB
RUN No. F1+3
DATE 10-6-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Gy - Gz
VIBRATION LEVEL
DATA CHANNEL No. 3 Quad.
LOCATION Loop 7
TEST ENGR T. Crouse
TEST TECH E.K. + W.T.
Ch 3 vs Ch 5
M — 5

Figure 3-72

NO. 340 KEUFFEL & ESSER CO. GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.

HZ

1.0

10 20

115 S/C ENVIRONMENTAL LAB

RUN NO. Flt 3 DATE 10-3-69

TEST ITEM VSTOL

VIBRATION INPUT AXIS Ax Ay

VIBRATION LEVEL —

DATA CHANNEL NO. 3 Co

LOCATION Loop 9

TEST ENGR T. Crouse

TEST TECH EK & WT

Ch 7 vs Ch 3

M — 5

g²/HZ

.0036

+15 db

(x.18)

.0018

0

.0018

.0036

02 01 0 02

246

Figure 3-73

NO. 340 EUGENE DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.

HS S/C ENVIRONMENTAL LAB

RUN NO. F1T3 DATE 10-3-69

TEST ITEM VSTOL

VIBRATION INPUT AXIS Ax-Ay

VIBRATION LEVEL —

DATA CHANNEL NO. 7 Quad.

LOCATION Loop 9

TEST ENGR T. Crouse

TEST TECH FK & WT

Ch 7 vs Ch 3

M — 5

g^2/HZ

+15db

(x.18)

.02

.01

0

.02

Figure 3-74

NO. 340-L510 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.

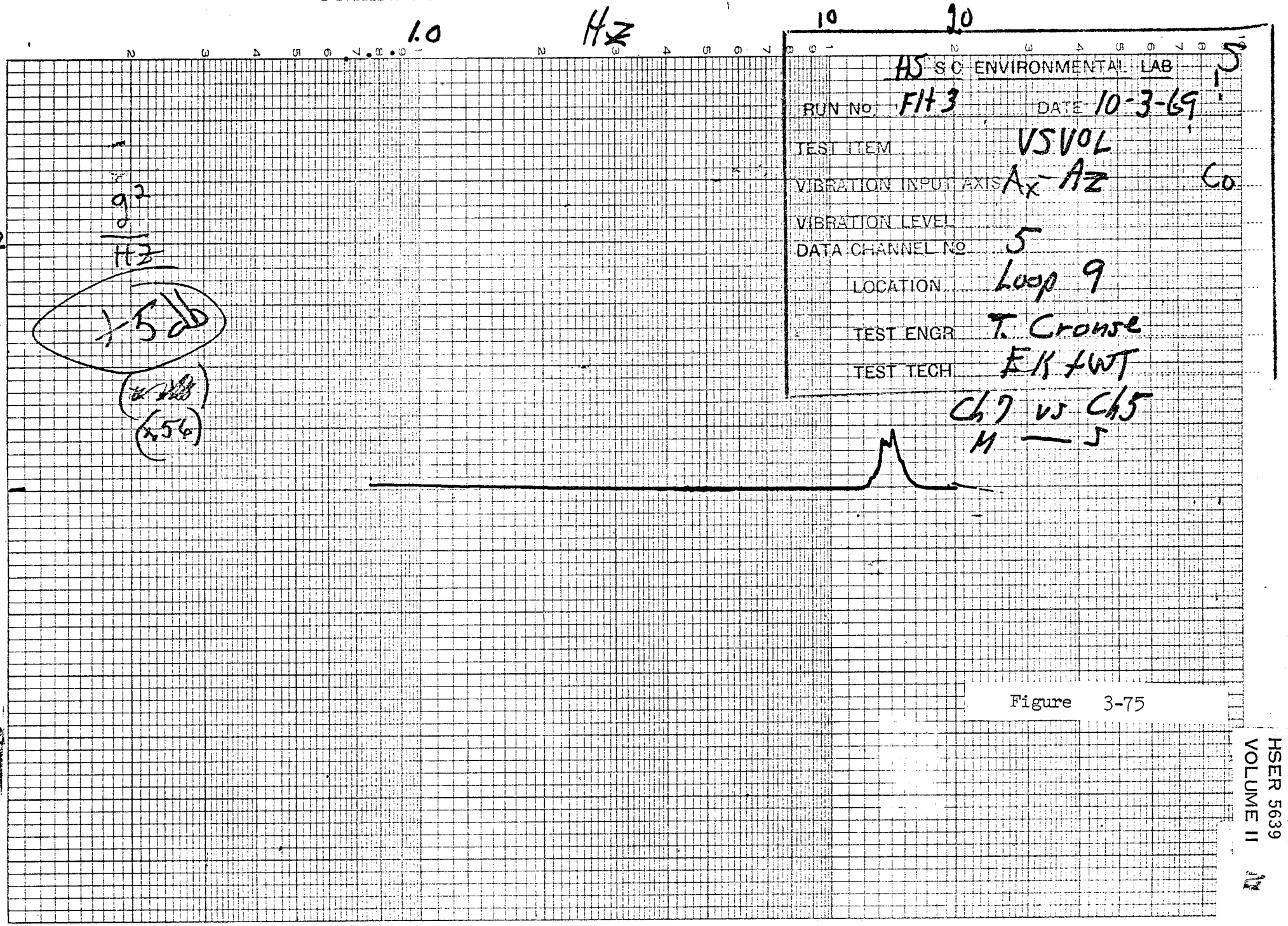


Figure 3-75

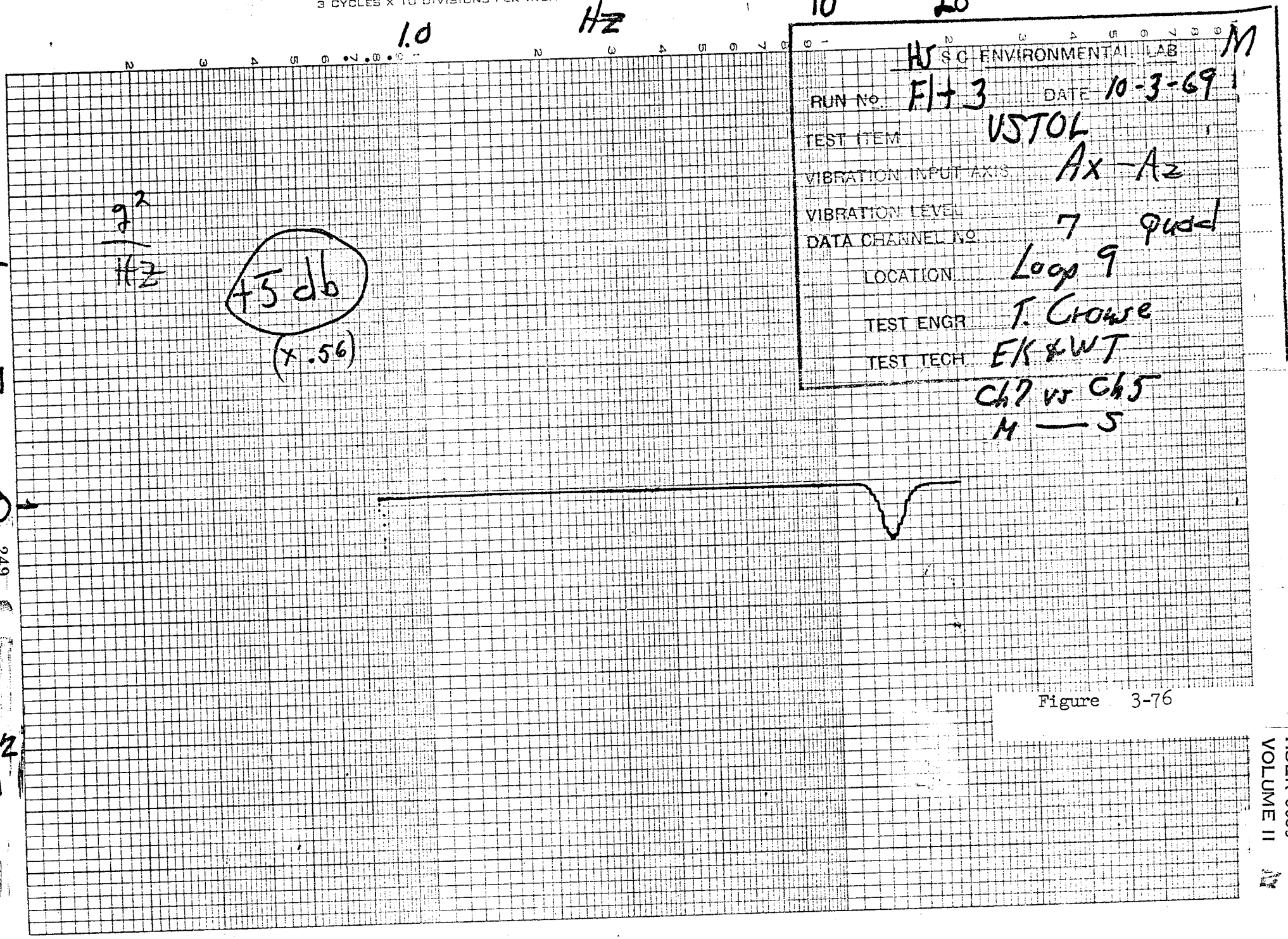

NO. 340 LOG DIVISION GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
1.0
Hz
10
20
M
S/C ENVIRONMENTAL LAB
RUN No. F1+3
DATE 10-3-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ax-Az
VIBRATION LEVEL
DATA CHANNEL No. 7 Quad
LOCATION Loop 9
TEST ENGR T. Crowe
TEST TECH EK&WT
Ch7 vs Ch5
M — 5
g²/Hz
+5 db
(x .56)

Figure 3-76

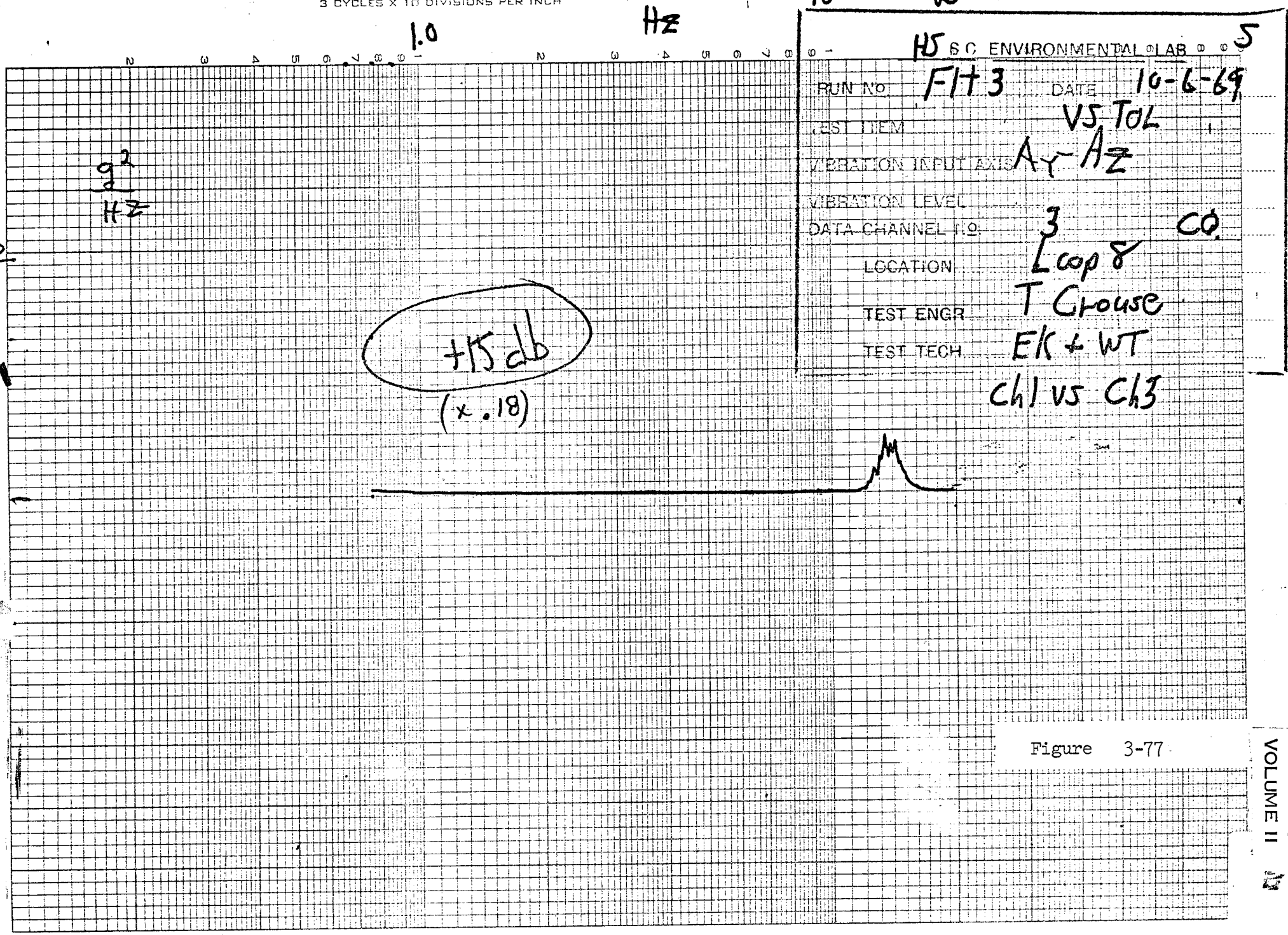

NO. 340-L310 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
1.0
Hz
10
20
HS & C ENVIRONMENTAL LAB
RUN NO. FLT 3
DATE 10-6-69
TEST ITEM VS TOL
VIBRATION INPUT AXIS AY AZ
VIBRATION LEVEL
DATA CHANNEL NO. 3 CO.
LOCATION Loop 8
TEST ENGR T Crouse
TEST TECH EK + WT
Ch1 vs Ch3
g² / Hz
+15 db
(x .18)
250

Figure 3-77

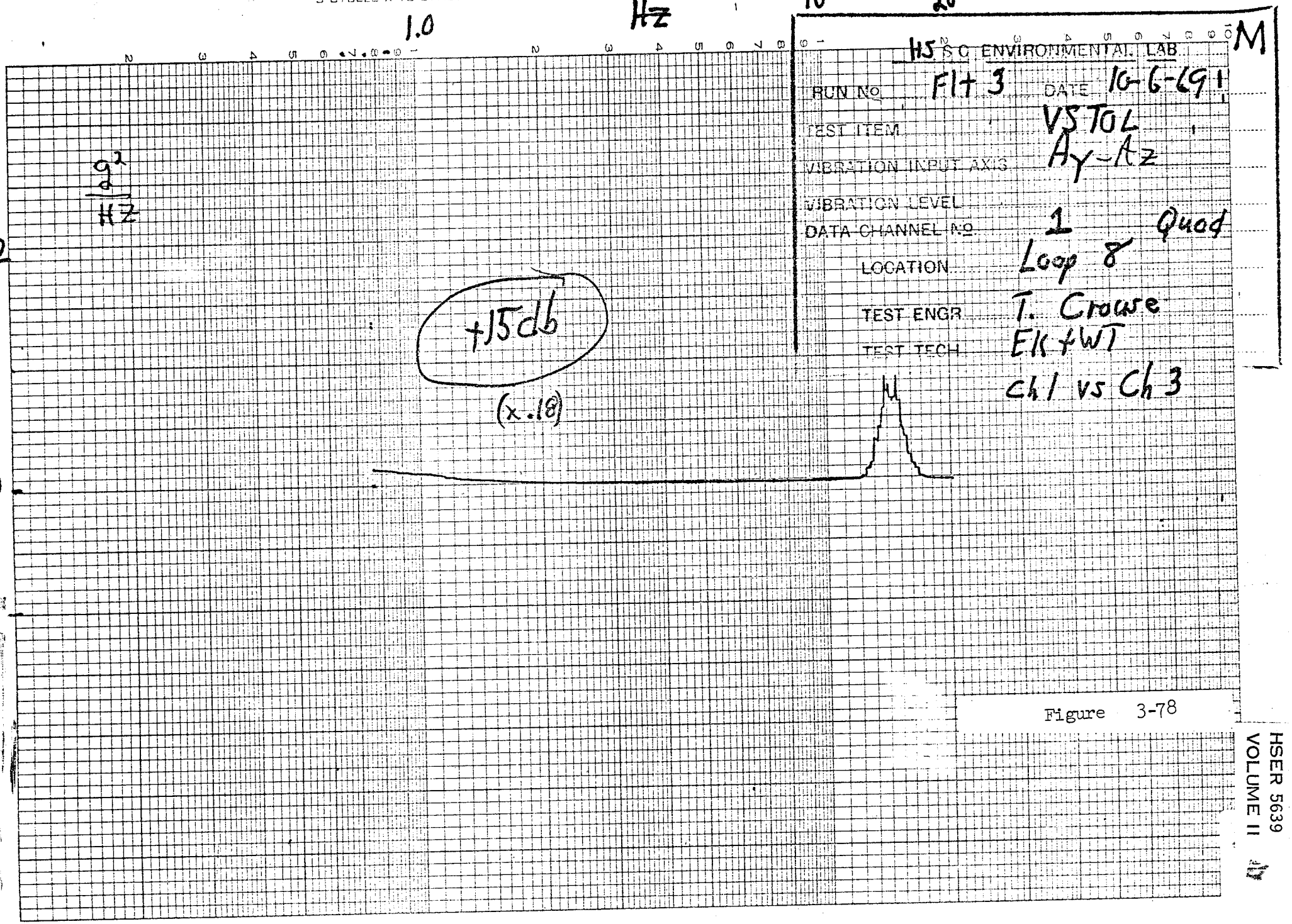

NO. 340-LOG DECIMAL GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U.S.A.
1.0
Hz
10
20
HSSC ENVIRONMENTAL LAB
RUN NO. Flt 3
DATE 10-6-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ay-Az
VIBRATION LEVEL
DATA CHANNEL NO. 1 Quad
LOCATION Loop 8
TEST ENGR T. Crowe
TEST TECH Elk+WT
Ch 1 vs Ch 3
g²/Hz
.02
.01
0
+15db
(x.18)
M

Figure 3-78

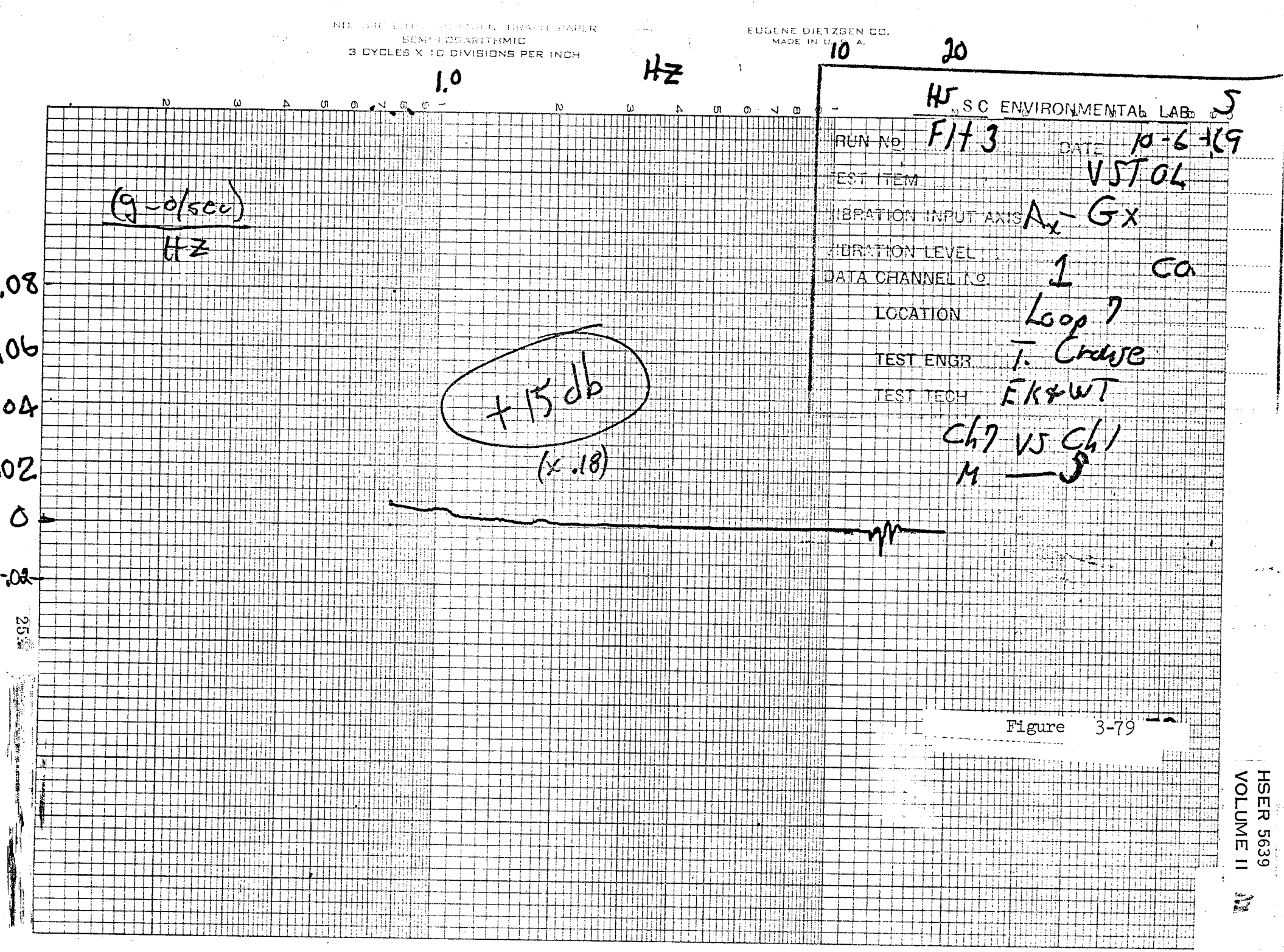

SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U.S.A.
1.0
Hz
10
20
HZ
SC ENVIRONMENTAL LAB
RUN No. F1+3
DATE 10-6-69
TEST ITEM VST 04
VIBRATION INPUT AXIS Ax - Gx
VIBRATION LEVEL
DATA CHANNEL No. 1 Ca
LOCATION Loop 7
TEST ENGR T. Crowe
TEST TECH EK&WT
Ch7 VS Ch1
M — 5
(g-0/sec)
Hz
+15 db
(x .18)
.08
.06
.04
.02
0
-.02

Figure 3-79

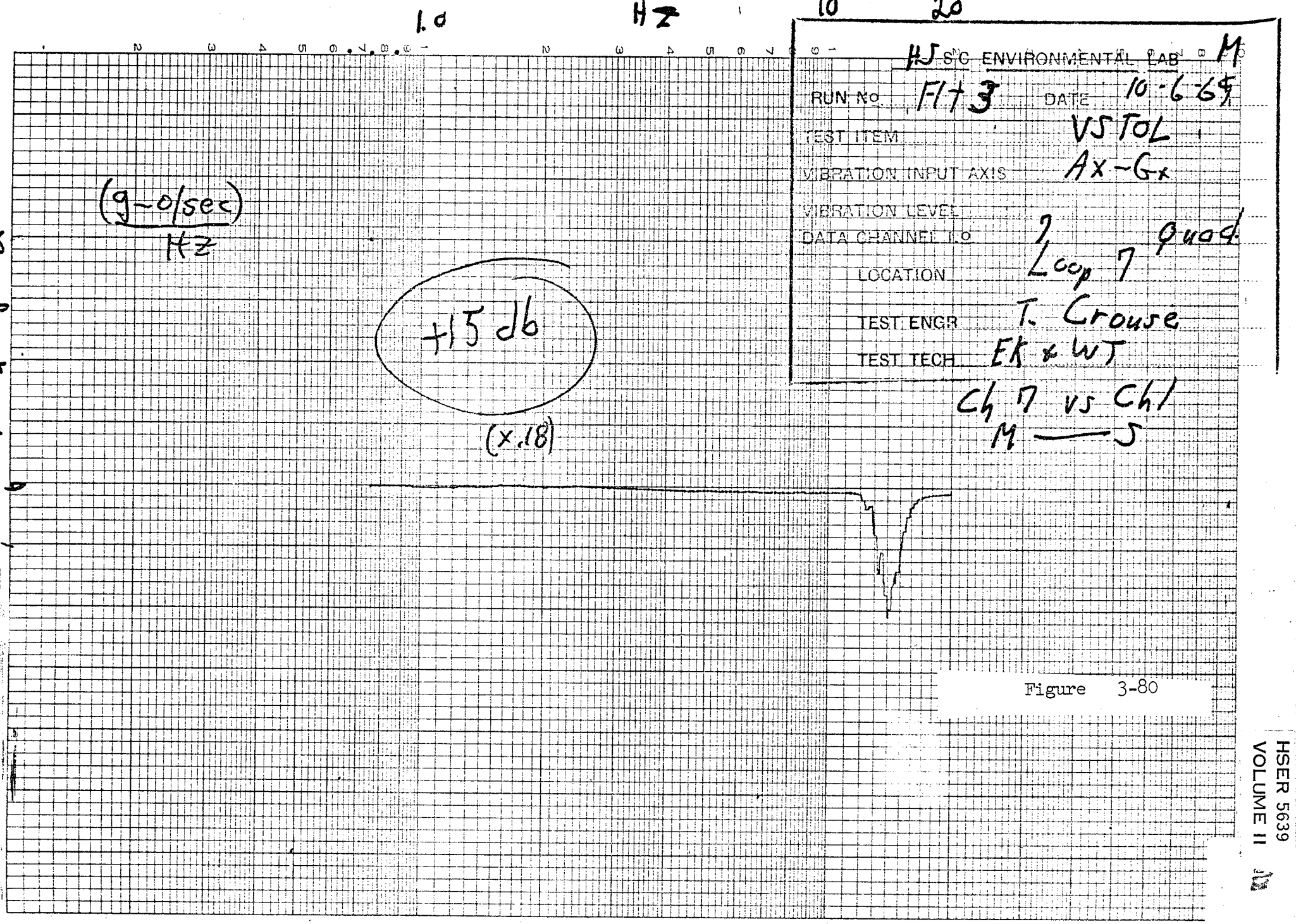

KEUFFEL & ESSER CO.
MADE IN U. S. A.
3 CYCLES X 10 DIVISIONS PER INCH
1.0
HZ
10
20
HJSC ENVIRONMENTAL LAB
RUN No. F173
DATE 10-6-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ax-Gx
VIBRATION LEVEL
DATA CHANNEL No. 7 Quad
LOCATION Loop 7
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch 7 vs Ch 1
M — S
(g-o/sec)
HZ
+15 db
(x.18)
08
06
04
02
0
02

Figure 3-80

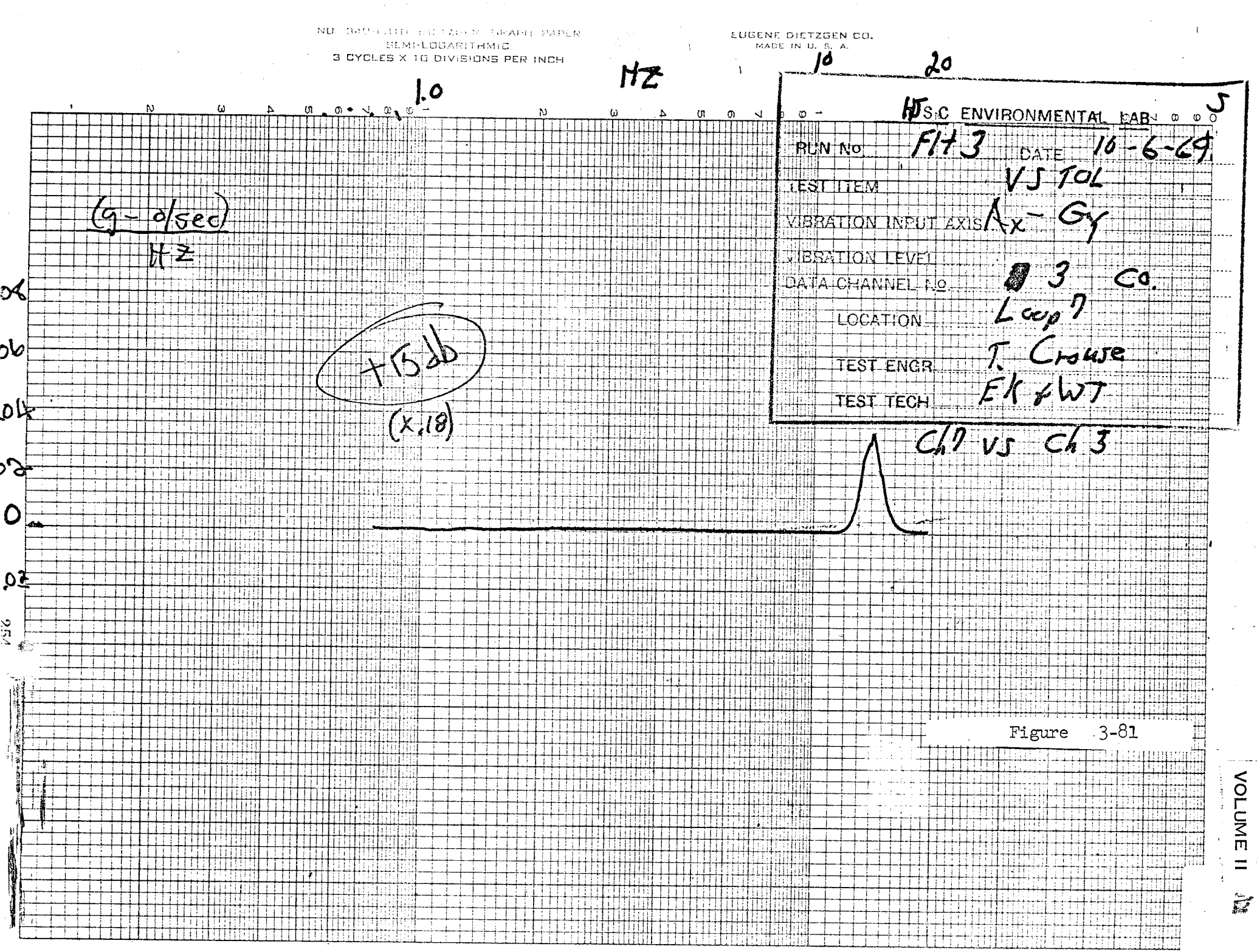

EUGENE DIETZGEN CO.
MADE IN U. S. A.
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
HZ
1.0
10
20
HTSC ENVIRONMENTAL LAB
RUN No. F1+3
DATE 10-6-69
TEST ITEM VJ TOL
VIBRATION INPUT AXIS Ax - Gy
VIBRATION LEVEL
DATA CHANNEL No. 3 Co.
LOCATION Loop 7
TEST ENGR. T. Crouse
TEST TECH EK & WT
(g - o/sec)
HZ
+15db
(x,18)
Ch 7 vs Ch 3

Figure 3-81

NO. 340-LOG DECADE GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH

EUGENE DIETZGEN CO.
MADE IN U.S.A.

1.0 Hz 10 20

HSSC ENVIRONMENTAL LAB

RUN No. FT3 DATE 10-6-69

TEST ITEM VSTOL

VIBRATION INPUT AXIS Ax-Gy

VIBRATION LEVEL

DATA CHANNEL No. 7 Quad

LOCATION Loop 7

TEST ENGR T Crouse

TEST TECH E/K+WT

Ch 7 vs Ch 3

(g-o/sec)
Hz

+15 db

(x.18)

Figure 3-82

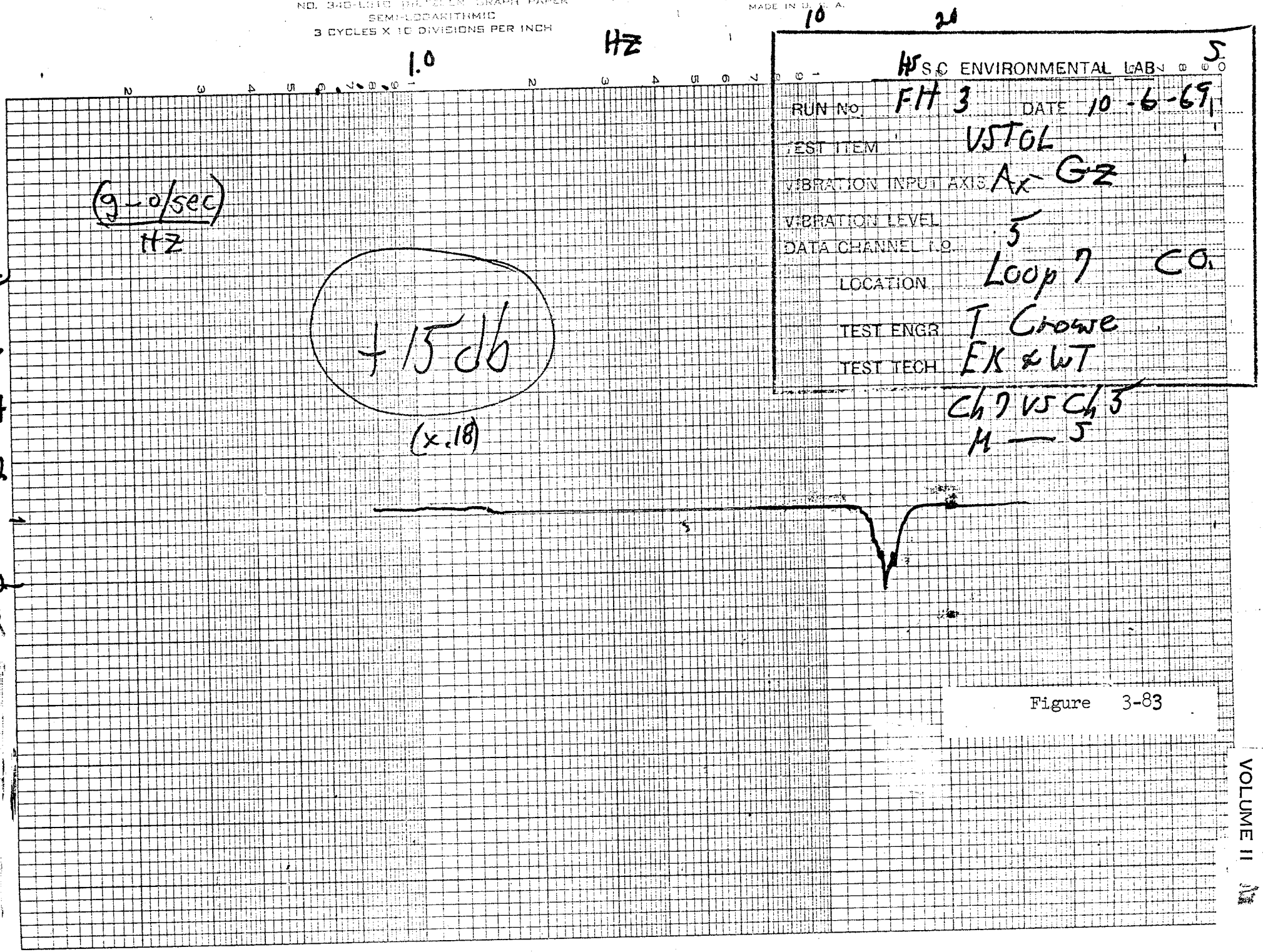

NO. 340-LOTO DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
HZ
1.0
10
20
HSSC ENVIRONMENTAL LAB
RUN NO FH 3
DATE 10-6-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ax Gz
VIBRATION LEVEL 5
DATA CHANNEL NO
LOCATION Loop 7 Co.
TEST ENGR T Crowe
TEST TECH EK & WT
Ch 7 VS Ch 3
H — 5
(g-o/sec)
HZ
+15 db
(x.18)
.08
.06
.04
.02
0
-.02

Figure 3-83

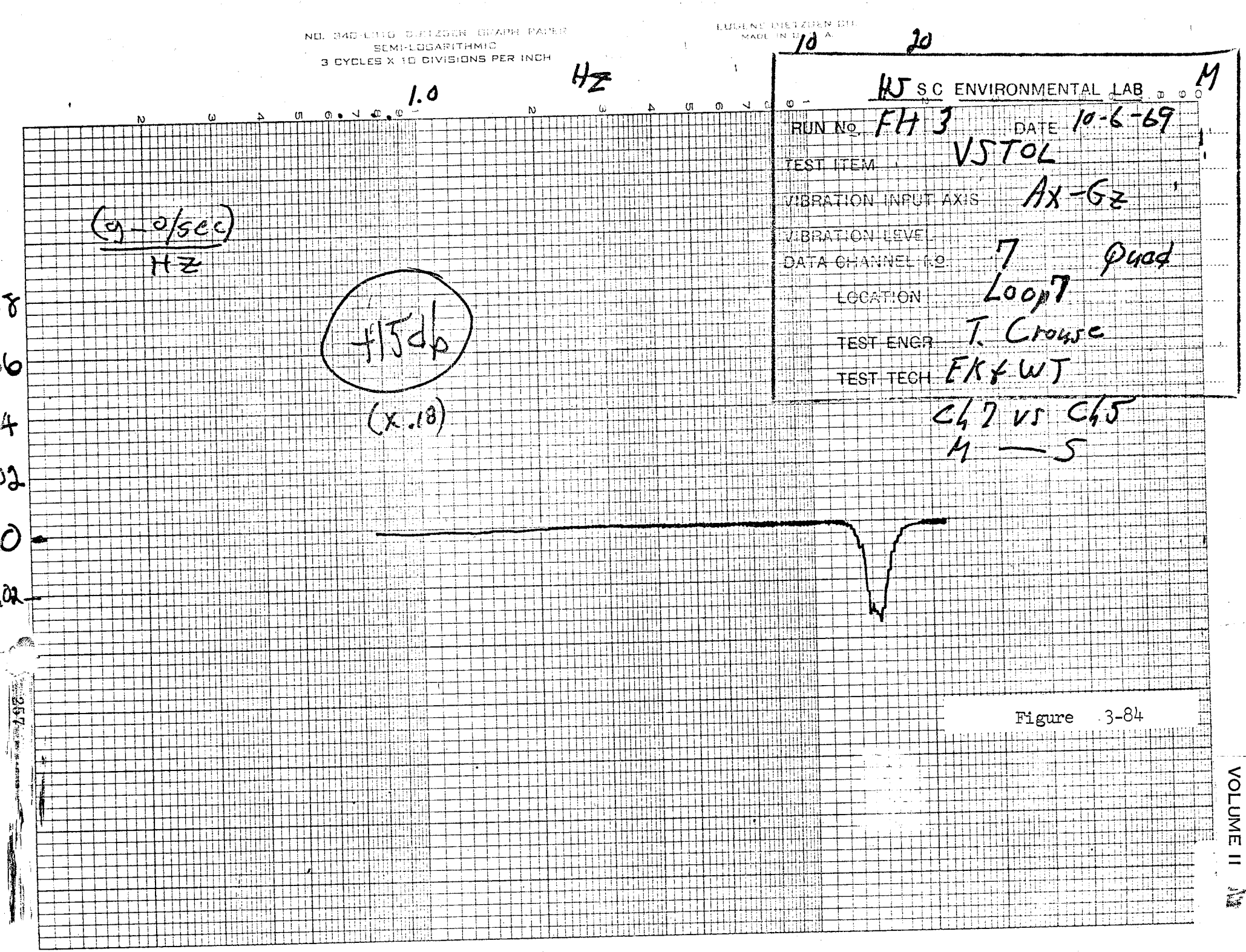

NO. 340-LOTO DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U.S.A.
Hz
1.0
10
20
M
HSC ENVIRONMENTAL LAB
RUN No. FH 3
DATE 10-6-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ax-Gz
VIBRATION LEVEL
DATA CHANNEL No. 7 Quad
LOCATION Loop 7
TEST ENGR T. Crouse
TEST TECH EK & WT
C47 vs C45
4 — 5
(g-o/sec)
Hz
+15db
(x.18)
8
6
4
2
0
.02

Figure 3-84

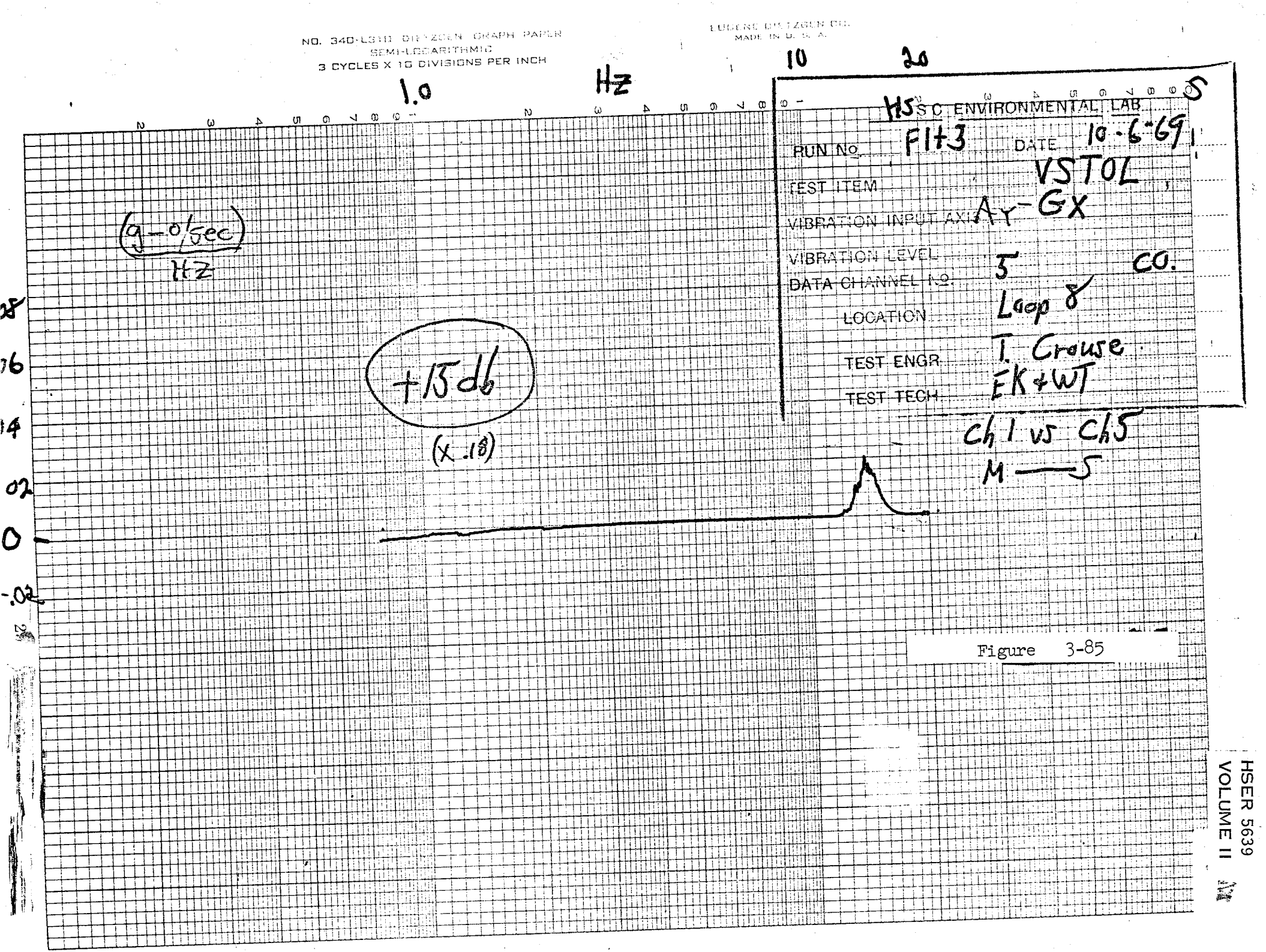

NO. 340-L310 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
1.0
Hz
10
20
Hz
SSC ENVIRONMENTAL LAB
RUN No. F1+3
DATE 10-6-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ar-GX
VIBRATION LEVEL 5
DATA CHANNEL NO. CO.
LOCATION Loop 8
TEST ENGR T. Crouse
TEST TECH EK+WT
Ch 1 vs Ch 5
M — 5
(g-0/sec)
Hz
+15 db
(X .10)
.28
.16
.14
.02
0
-.02

Figure 3-85

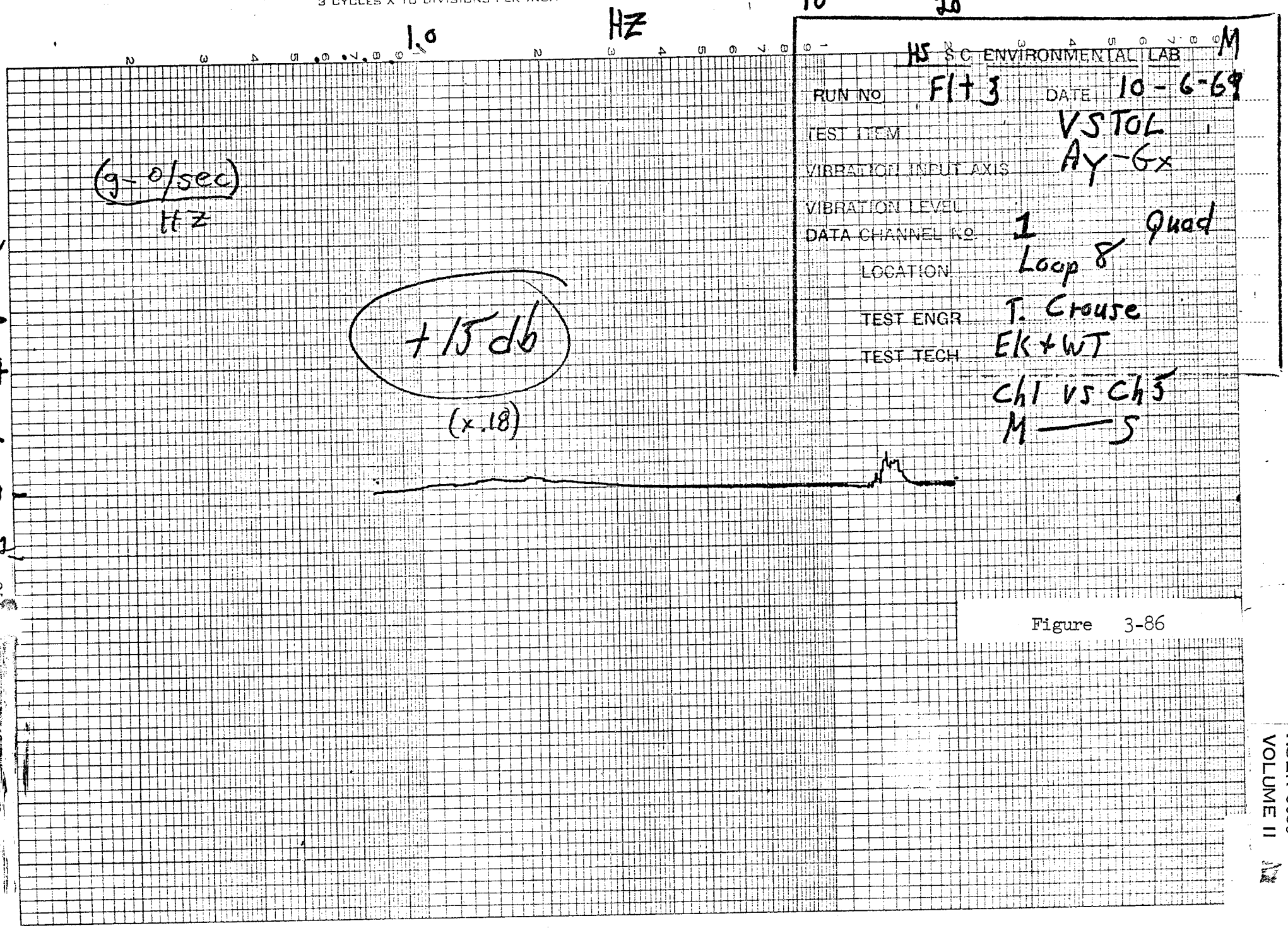

NO. 340-L31G DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
HZ
1.0
10
20
HS S/C ENVIRONMENTAL LAB
RUN NO F1+3
DATE 10-6-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS AY-6x
VIBRATION LEVEL
DATA CHANNEL NO. 1 Quad
LOCATION Loop 8
TEST ENGR T. Crouse
TEST TECH EK+WT
Ch1 vs Ch5
M — 5
(g-0/sec)
Hz
+15 db
(x.18)

Figure 3-86

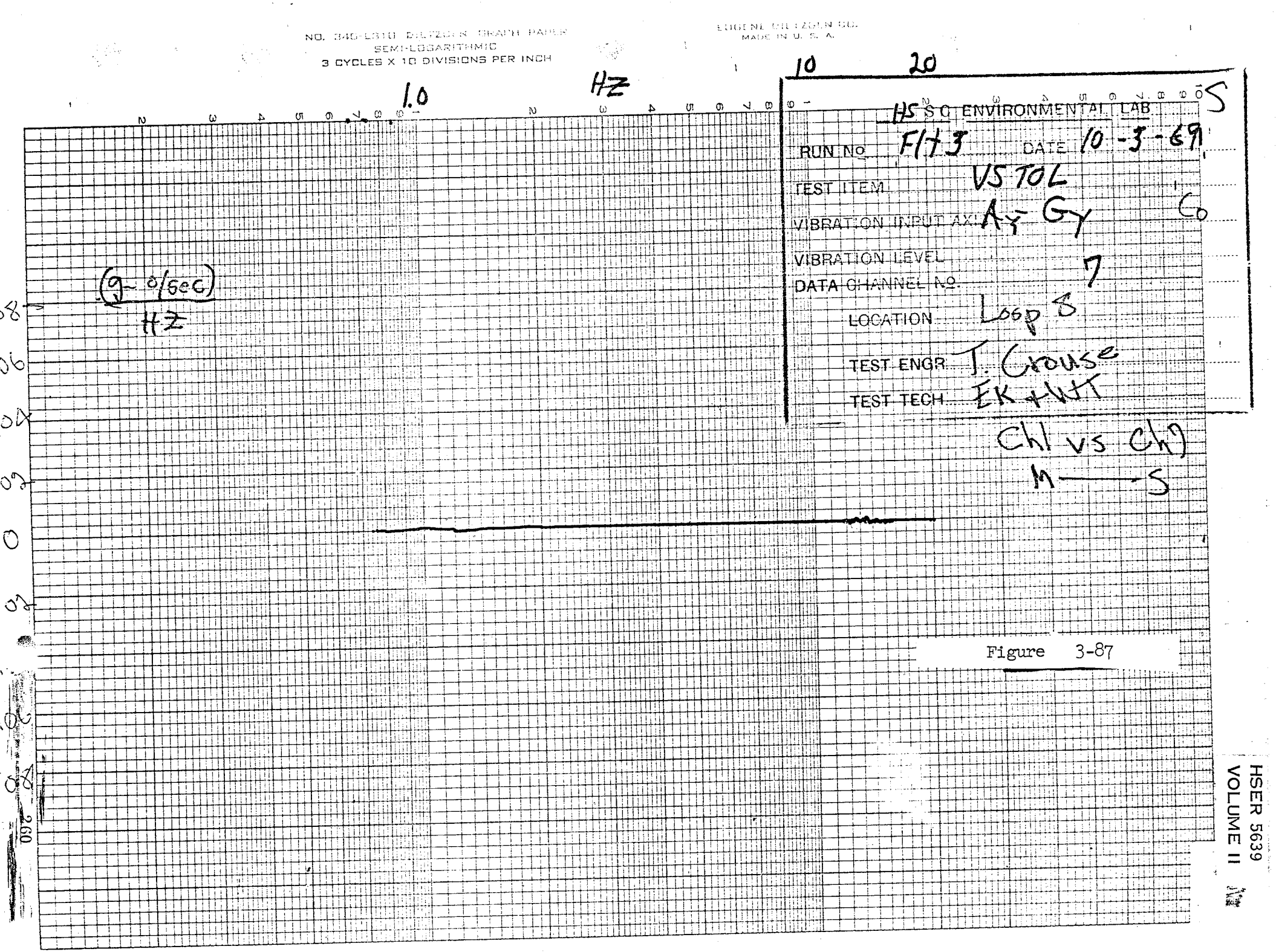

NO. 340-L310 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
1.0
HZ
10
20
HS S/C ENVIRONMENTAL LAB
RUN NO. F173
DATE 10-3-69
TEST ITEM VS TOL
VIBRATION INPUT AXIS Ay Gy
VIBRATION LEVEL
DATA CHANNEL NO. 7
LOCATION Loop 8
TEST ENGR T. Crouse
TEST TECH EK+HT
Ch1 vs Ch7
(g- o/sec)
HZ

Figure 3-87

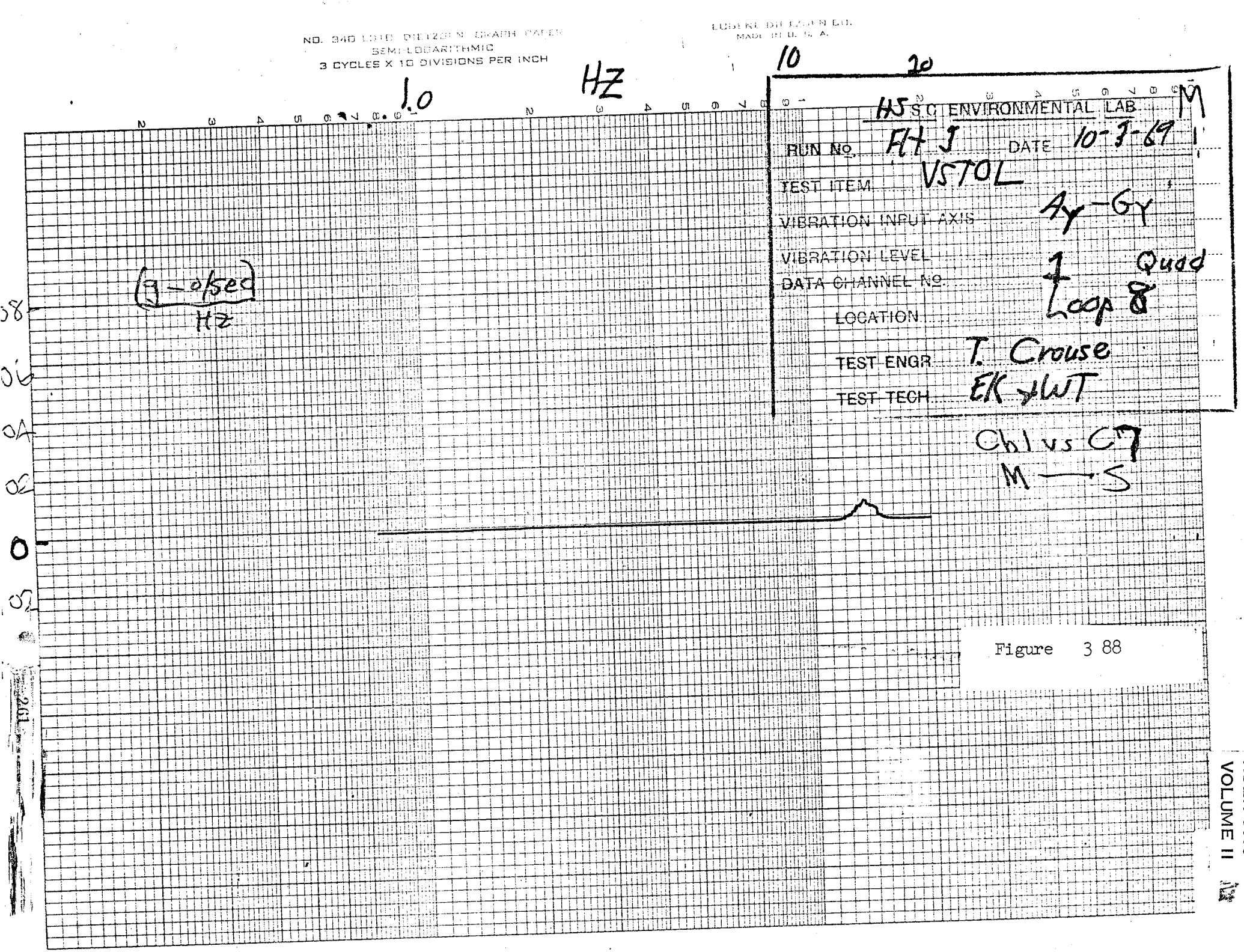

NO. 340 LOG DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
HZ
1.0
10
20
HS S.C. ENVIRONMENTAL LAB
RUN NO. FHJ
DATE 10-3-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ay-Gy
VIBRATION LEVEL
DATA CHANNEL NO. 1 Quad
LOCATION Loop 8
TEST ENGR T. Crouse
TEST TECH EK+WT
Ch1 vs Ch7
M—S
(g-o/sec)
Hz
.08
.06
.04
.02
0
.02

Figure 3 88

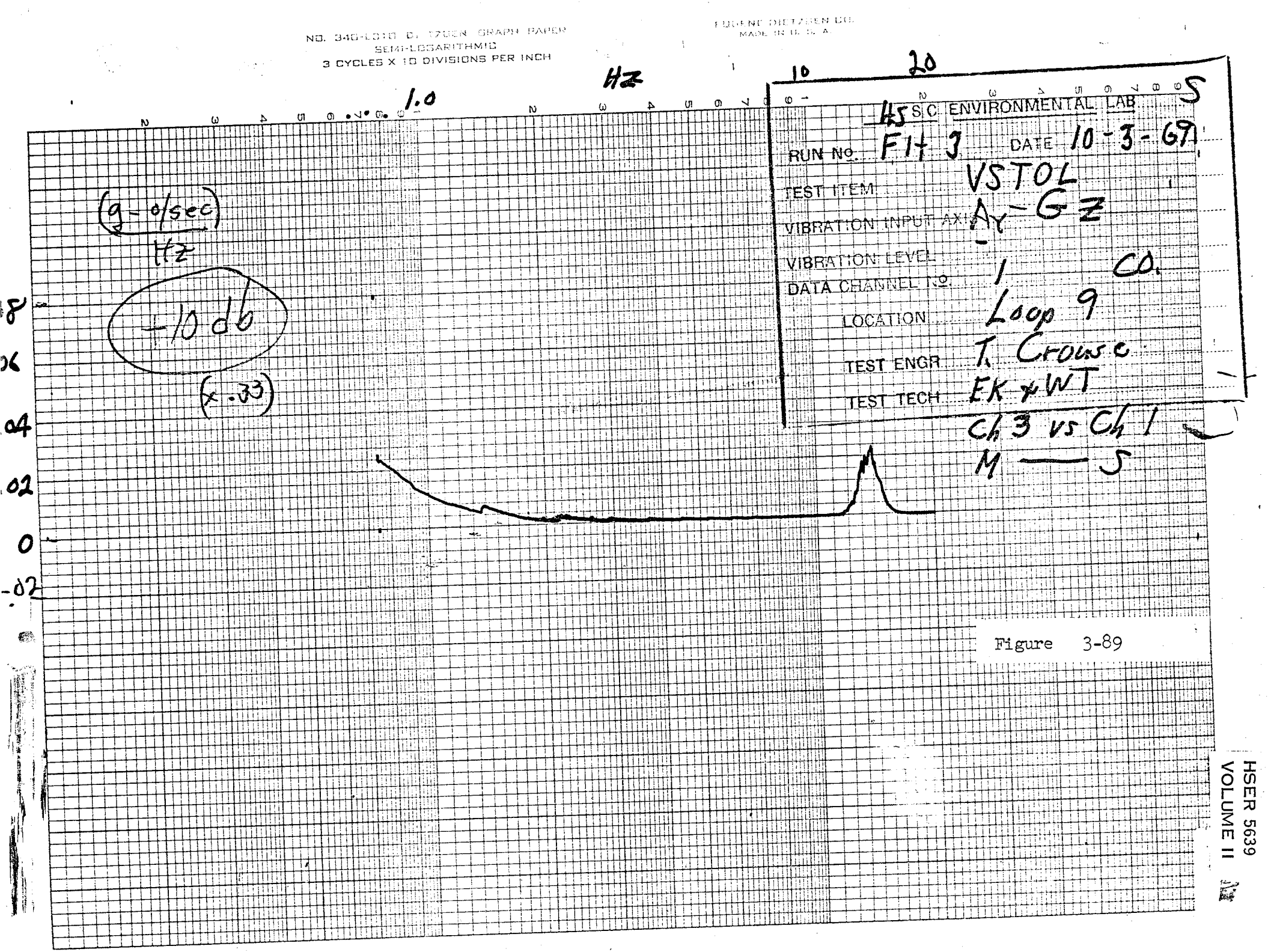

NO. 340-LOTS BY TEUEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U.S.A.
Hz
1.0
10
20
45 S/C ENVIRONMENTAL LAB
RUN NO. F1+ 3
DATE 10-3-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ay - Gz
VIBRATION LEVEL 1 Co.
DATA CHANNEL NO. Loop 9
LOCATION
TEST ENGR T. Crouse
TEST TECH EK + WT
Ch 3 vs Ch 1
M — 5
(g - o/sec)
Hz
-10 db
(x .33)
.08
.04
.02
0
-.02

Figure 3-89

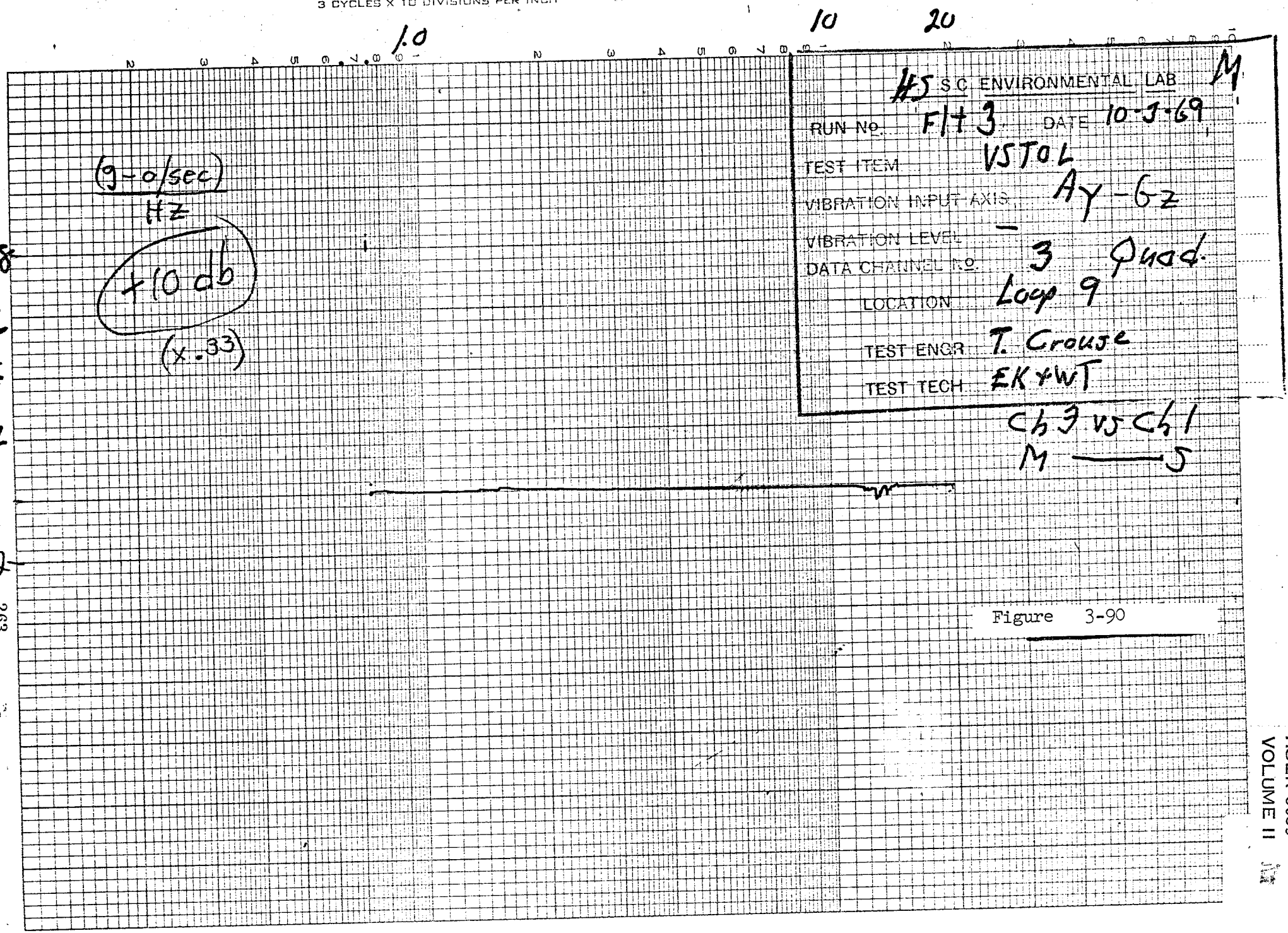

NO. 340-LOG DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
1.0
10
20
(g-o/sec)
Hz
+10 db
(x.33)
#5 S/C ENVIRONMENTAL LAB
RUN No. F1+3 DATE 10-3-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ay-Gz
VIBRATION LEVEL —
DATA CHANNEL No. 3 Quad.
LOCATION Loop 9
TEST ENGR T. Crouse
TEST TECH EK+WT
Ch 3 vs Ch 1
M — 5

Figure 3-90

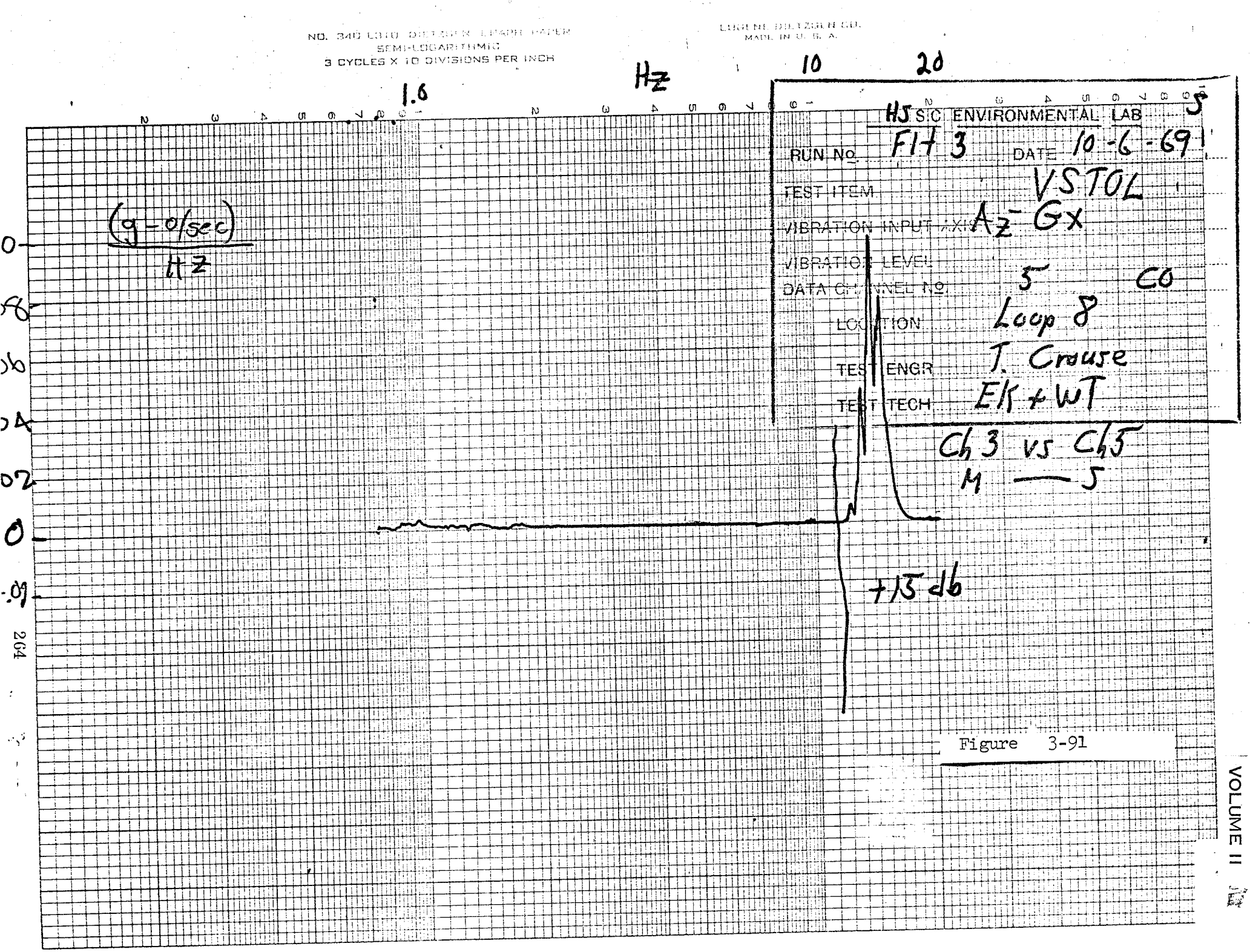

NO. 340 L310 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
Hz
1.6
10
20
(g-o/sec)
Hz
.02
0
.05
HJSC ENVIRONMENTAL LAB
RUN No. F1+ 3
DATE 10-6-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Az Gx
VIBRATION LEVEL
DATA CHANNEL No. 5 Co
LOCATION Loop 8
TEST ENGR T. Crouse
TEST TECH EK + WT
Ch 3 vs Ch 5
M — 5
+15 db

Figure 3-91

+15db
Ch 3 vs Cab
M — S
HS SC ENVIRONMENTAL LAB
RUN No. F-H 3
DATE 10-6-67
TEST ITEM
VSTOL
Az - Gx
VIBRATION INPUT AXIS
VIBRATION LEVEL
DATA CHANNEL No. 3 Quad.
LOCATION Loop 2
TEST ENGR T. Clouse
TEST TECH Elk & WT
M
20
10
HZ
1.0
NO. 340-L310 DIETZGEN GRAPH PAPER
SEMI LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U.S.A.
(g - o/sec)
HZ
-.04
-.02
0
.02
.04
.06
.08
.1
.2
.4
.6
.8
1
2
3
4
5
6
7
8
9
10
20
30
40
50
60
70
80
90
100
200
300
400
500
600
700
800
900
1000

Figure 3-92

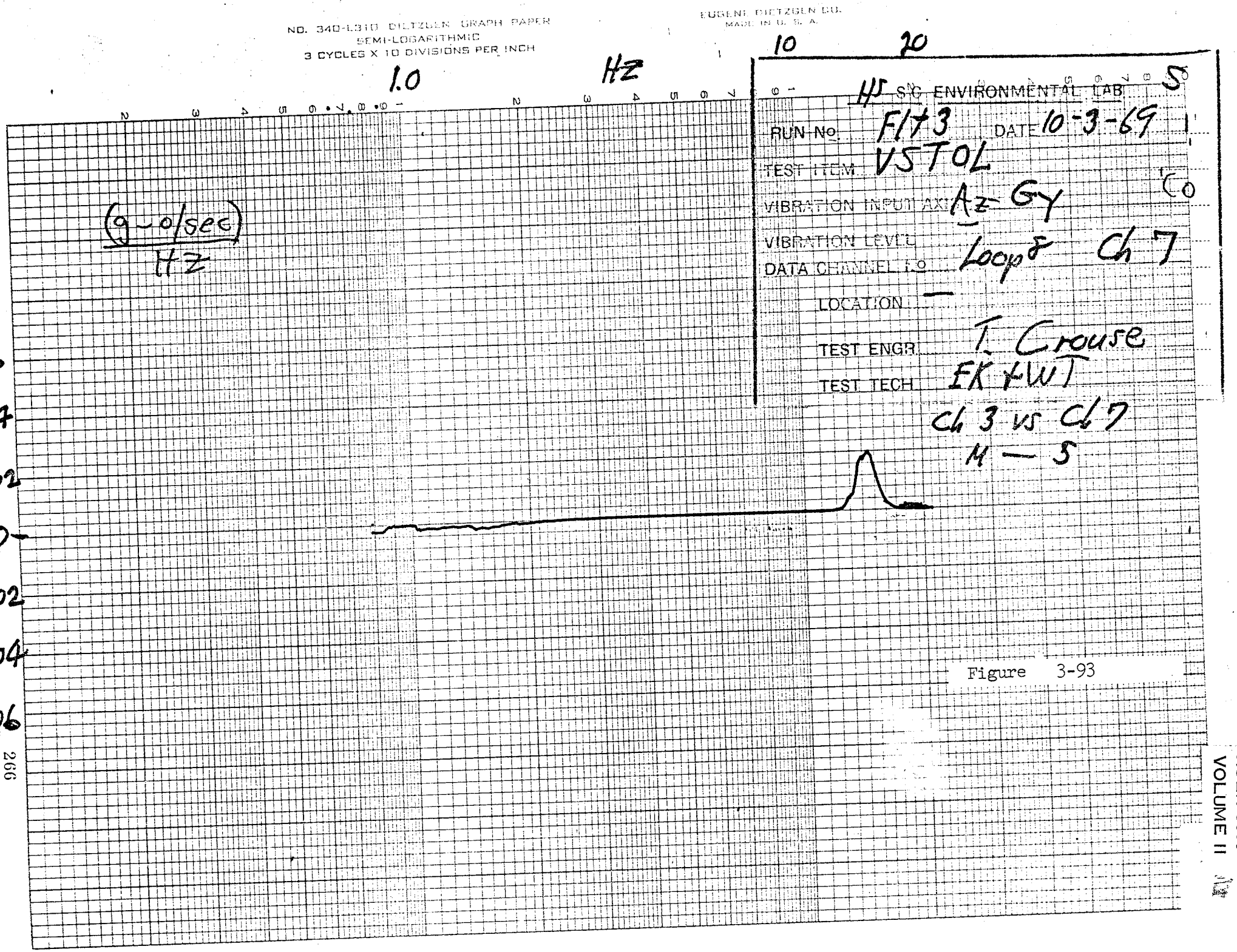

NO. 340-L310 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
1.0
Hz
10
20
(g-o/sec)
Hz
HS S/C ENVIRONMENTAL LAB
RUN No. F173
DATE 10-3-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Az GY
VIBRATION LEVEL
DATA CHANNEL No. Loop 8 Ch 7
LOCATION —
TEST ENGR. T. Crouse
TEST TECH. EK FWT
Ch 3 vs Ch 7
4 — 5
.06
.04
.02
0
.02
.04
.06

Figure 3-93

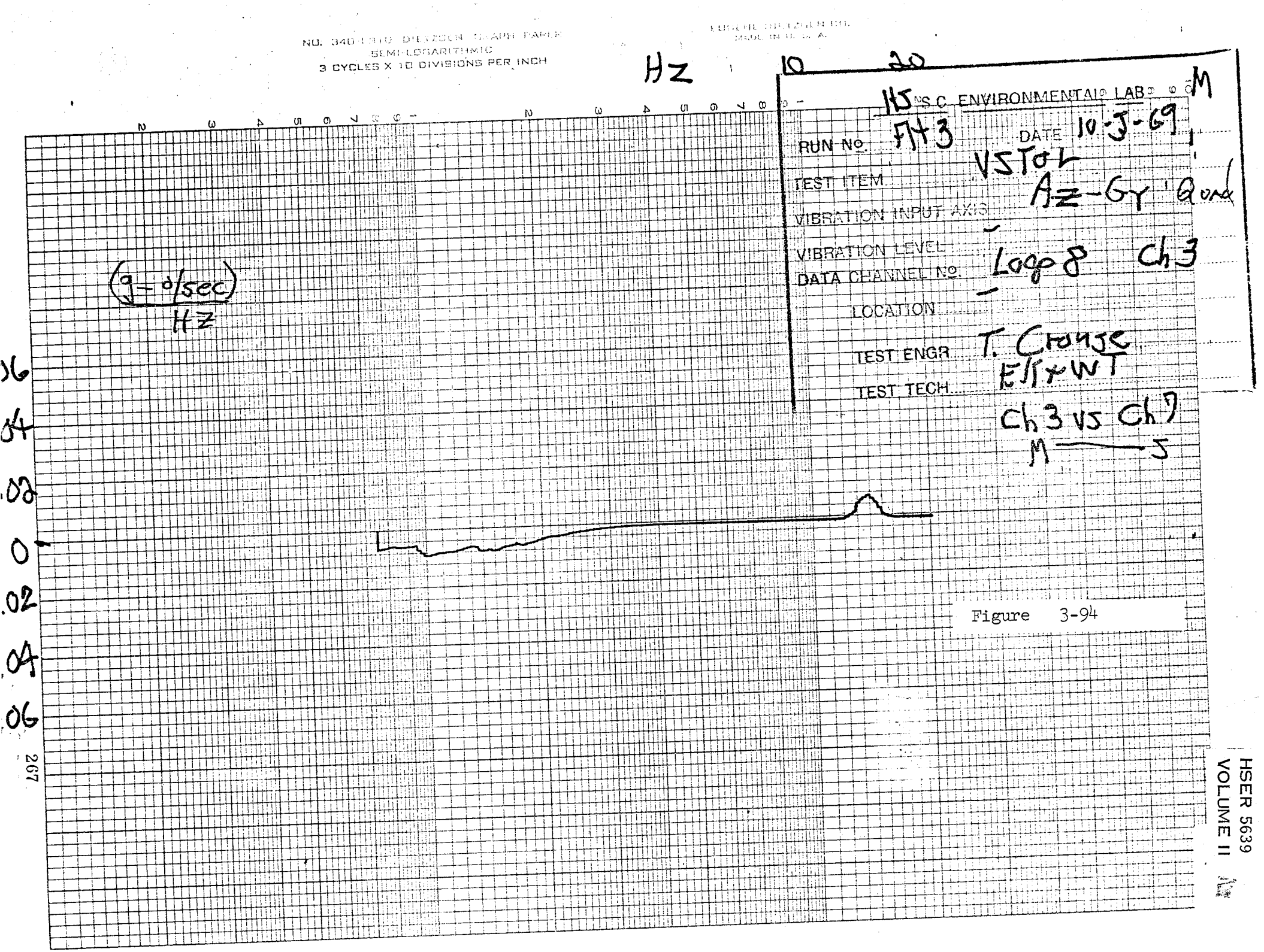

NO. 340-3 SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
Hz
10
20
M
115 S.C. ENVIRONMENTAL LAB
RUN NO. FH3
DATE 10-3-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Az-Gy Quad
VIBRATION LEVEL
DATA CHANNEL NO. Log 8 Ch 3
LOCATION
TEST ENGR T. Change
TEST TECH E Tyrwt
Ch 3 vs Ch 7
M 5
(g - o/sec)
Hz
.16
.04
.08
0
.02
.04
.06

Figure 3-94

NO. 340 LOG DECISION GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH

EUGENE DIETZGEN CO.
MADE IN U. S. A.

HS S C ENVIRONMENTAL LAB

RUN NO. FIT 3 DATE 10-3-69

TEST ITEM VS TOL

VIBRATION INPUT AXIS Az - Gz

VIBRATION LEVEL

DATA CHANNEL NO. 1

LOCATION Loop 9

TEST ENGR T. Crouse

TEST TECH FK & WT

Ch 3 vs Ch 1

M — S

1.0 Hz

(g - 0/sec) / Hz

+10 db

(x .33)

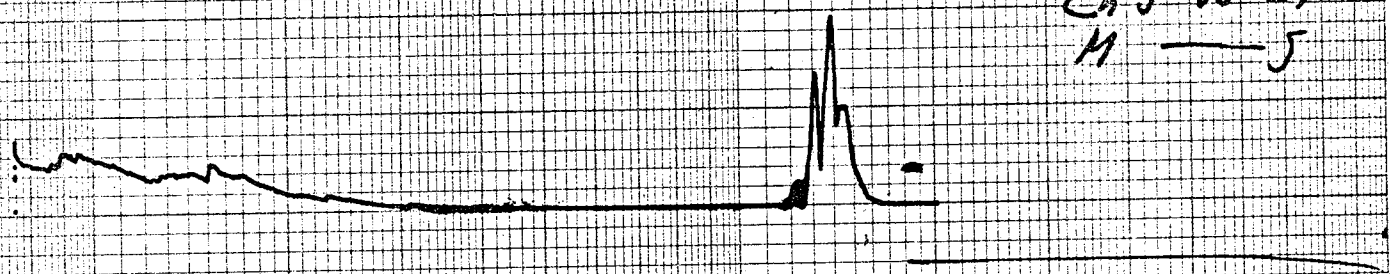


Figure 3-95

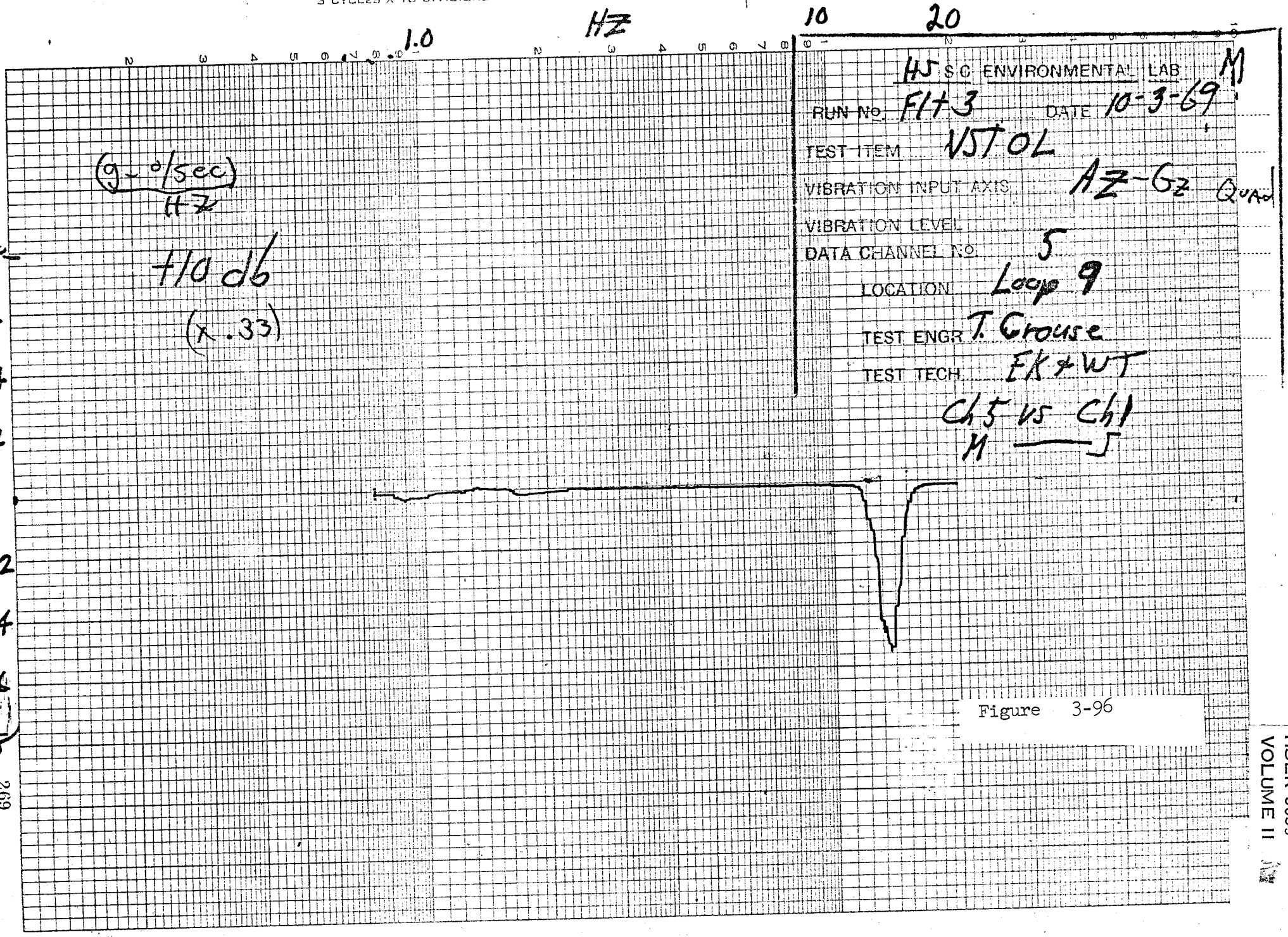

NO. 340 LOG DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
HZ
1.0
10
20
HS SC ENVIRONMENTAL LAB
RUN No. F1+3
DATE 10-3-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Az-Gz Quad
VIBRATION LEVEL
DATA CHANNEL NO. 5
LOCATION Loop 9
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch5 vs Ch1
(g-°/sec)/Hz
+10 db
(x.33)

Figure 3-96

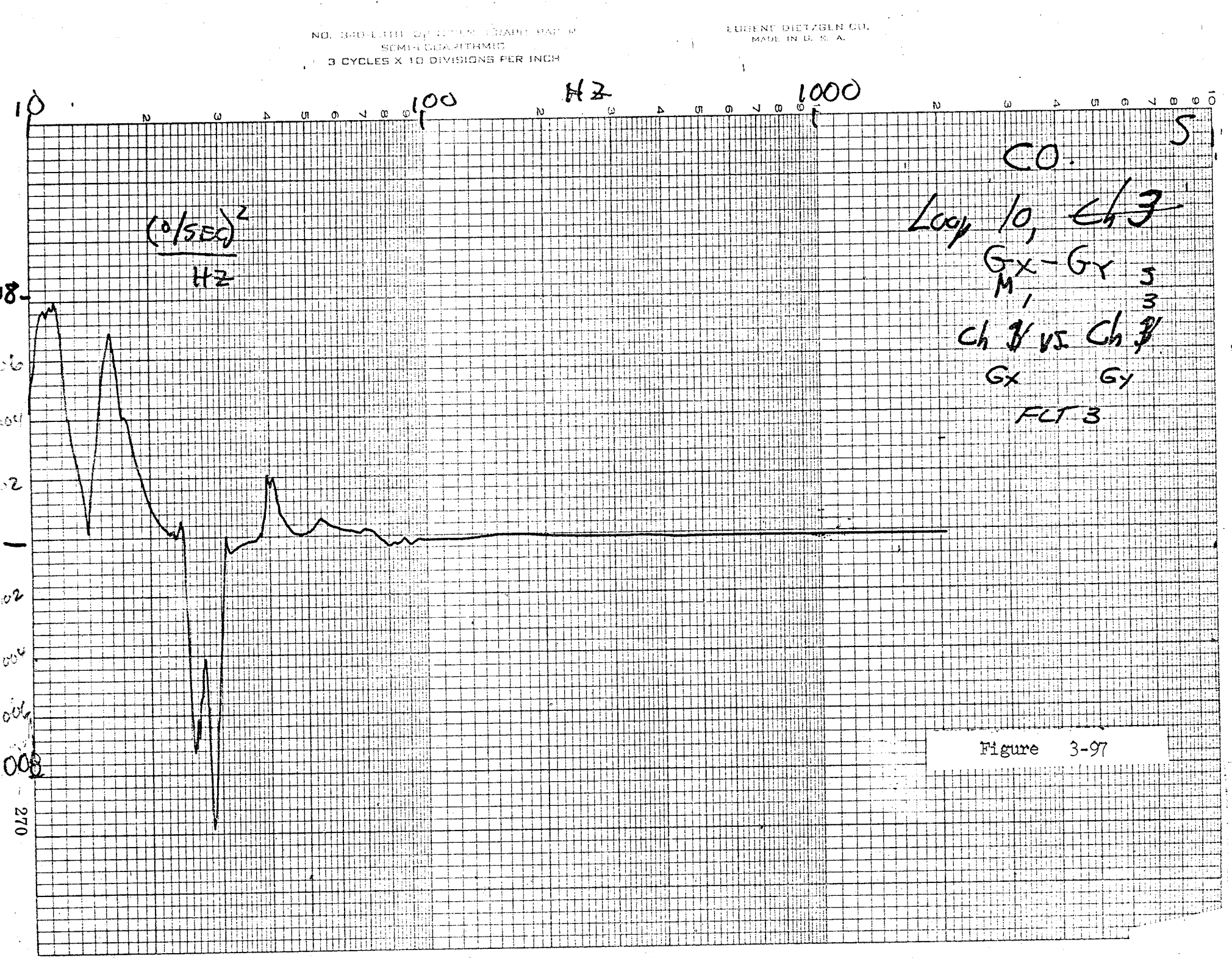

NO. 340 E.TTE SEMI-LOGARITHMIC GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
10
100
HZ
1000
(G/SEC)²
HZ
CO.
5
Loop 10, Ch 3
Gx - Gy
M 3
Ch 3 vs. Ch 3
Gx Gy
FLT 3
270

Figure 3-97

NO. 340-LOG (2 CYCLE) GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.

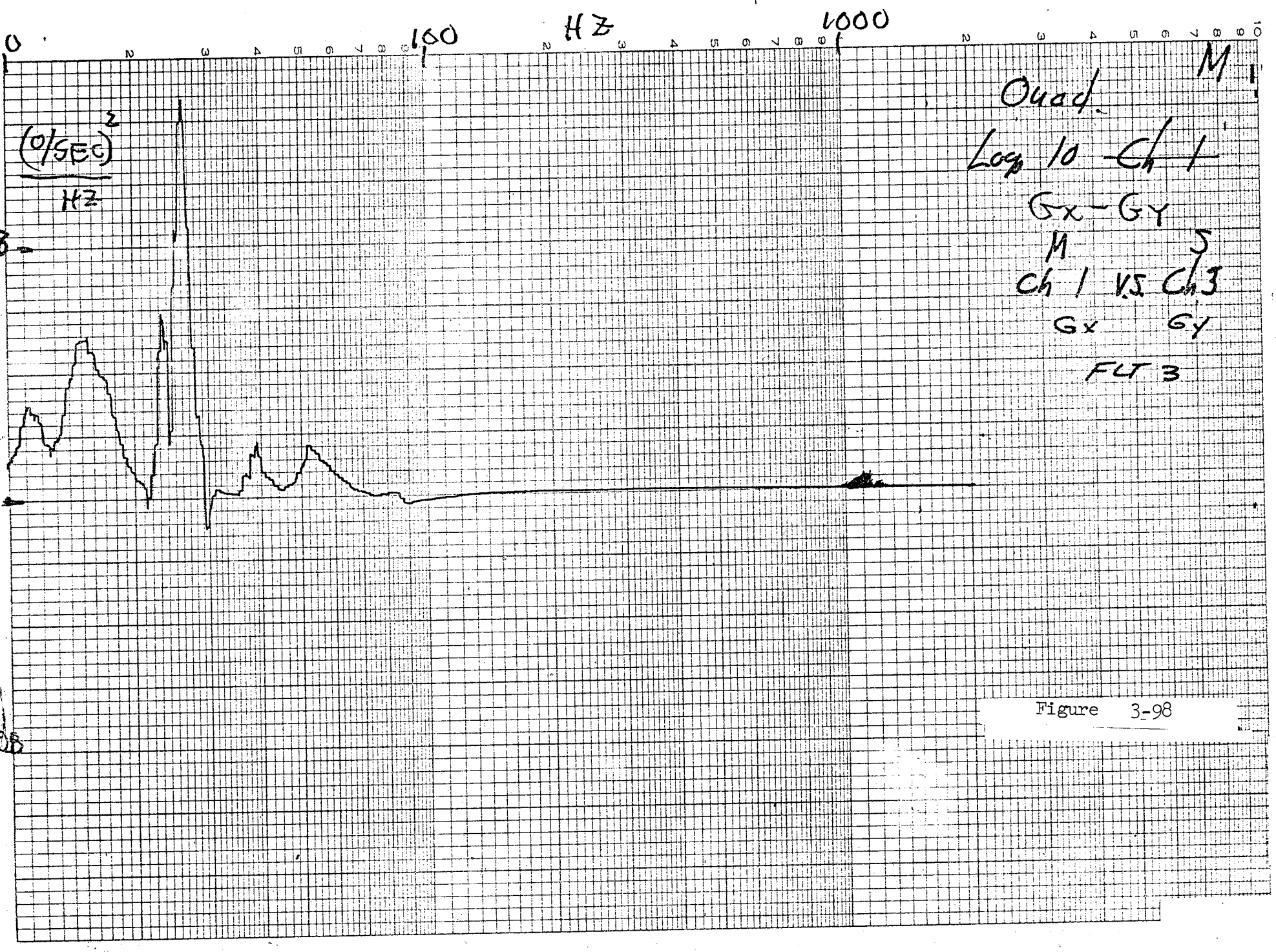


Figure 3-98

NO. 340-LOGG DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.

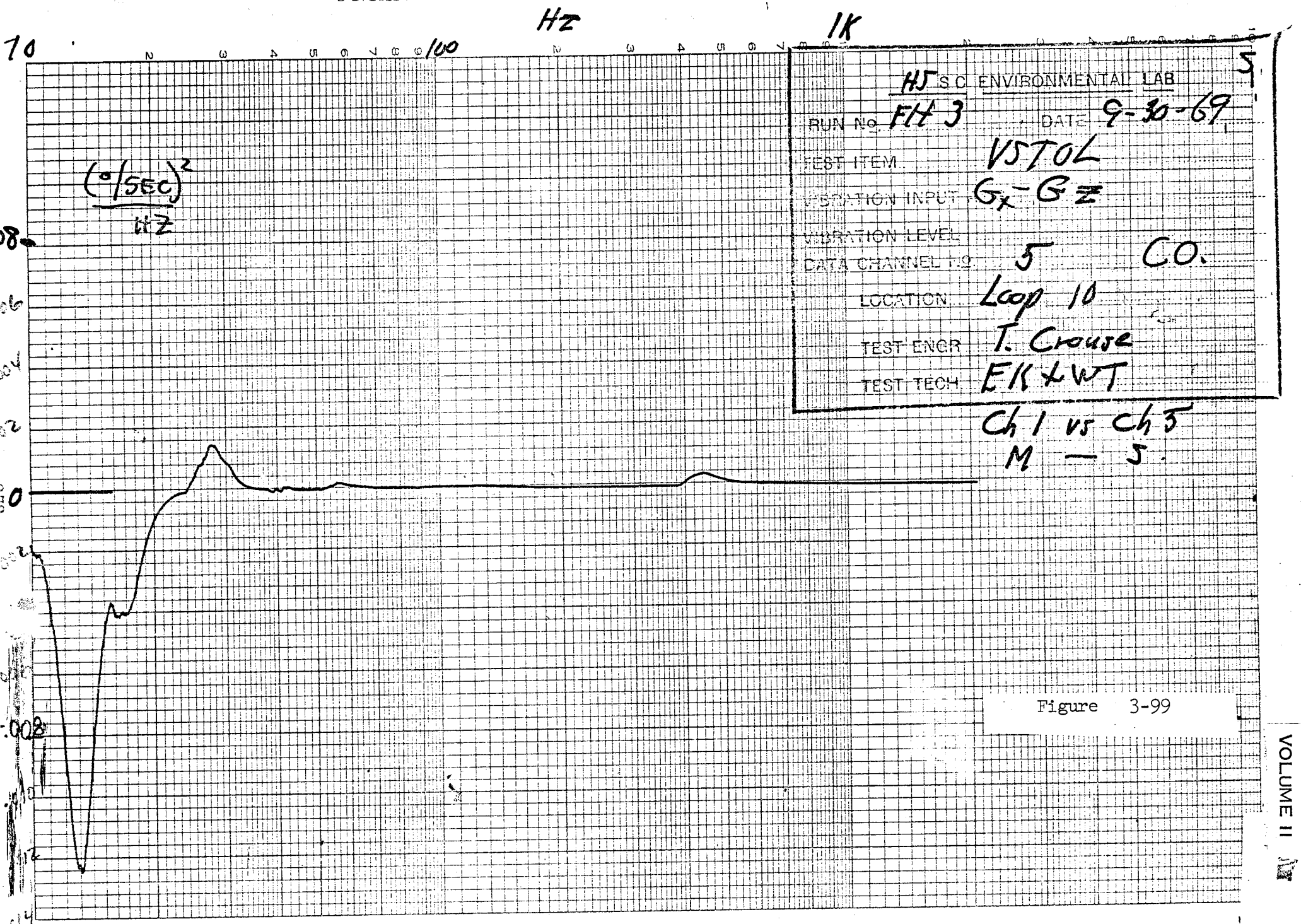


Figure 3-99

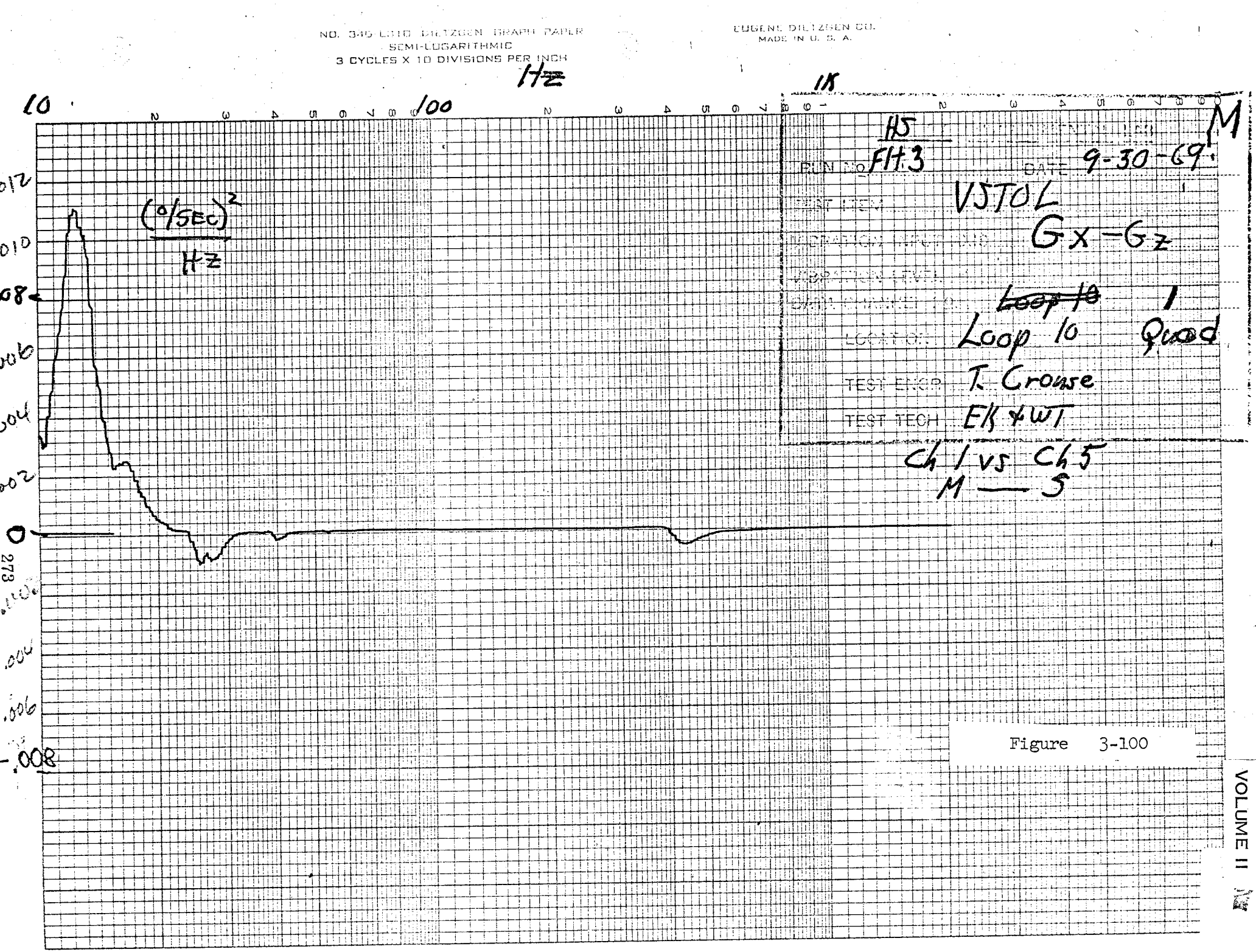

NO. 340 LOG DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
Hz
10
100
1K
M
(°/SEC)²
Hz
.012
.010
.008
.006
.004
.002
0
-.008
H5
RUN NO Flt 3
DATE 9-30-69
TEST ITEM VJTOL
Gx-Gz
~~Loop 10~~ 1
LOCATION Loop 10 Quad
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch 1 vs Ch 5
M — 5

Figure 3-100

NO. 340-1011 EUGENE DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.

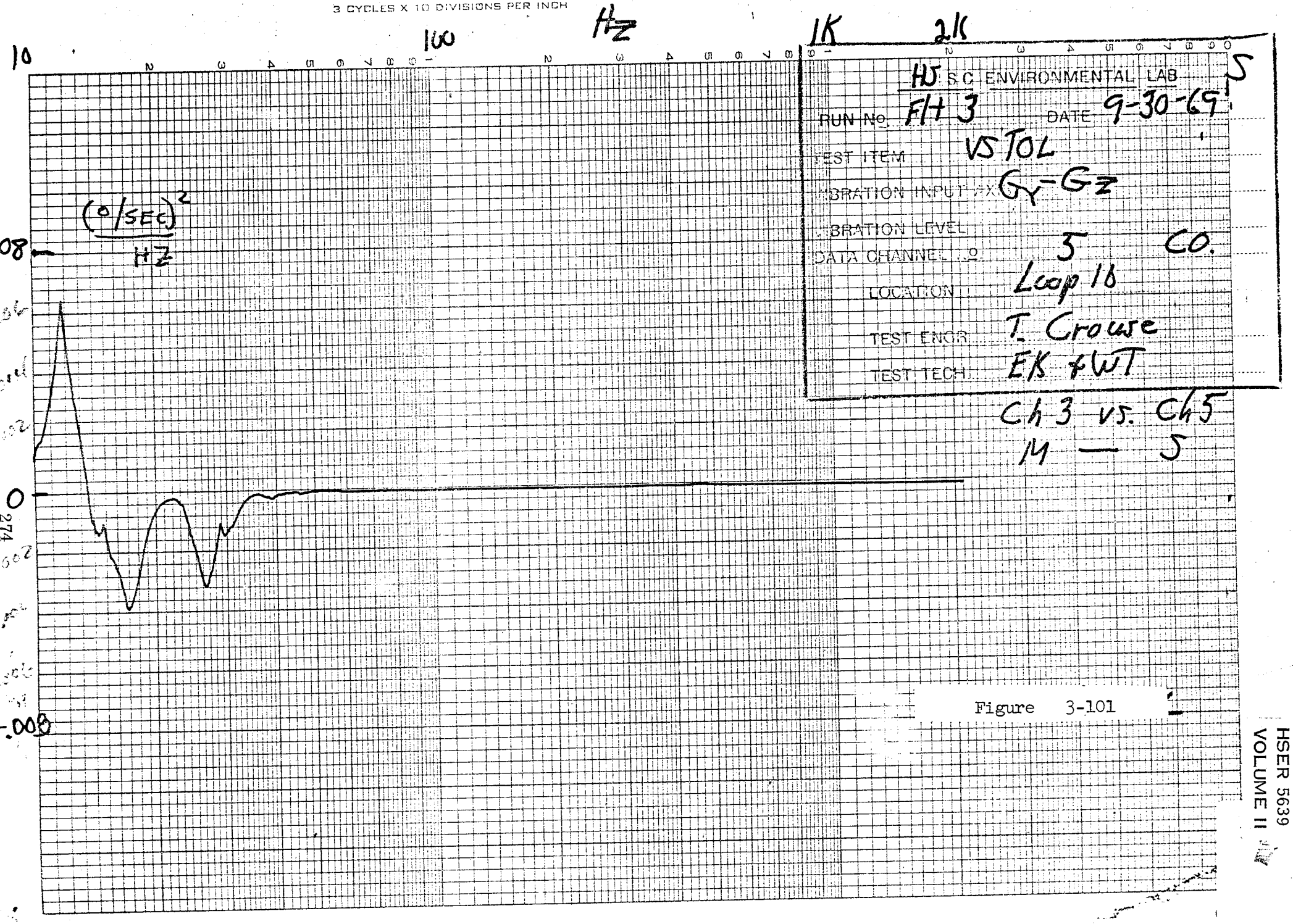


Figure 3-101

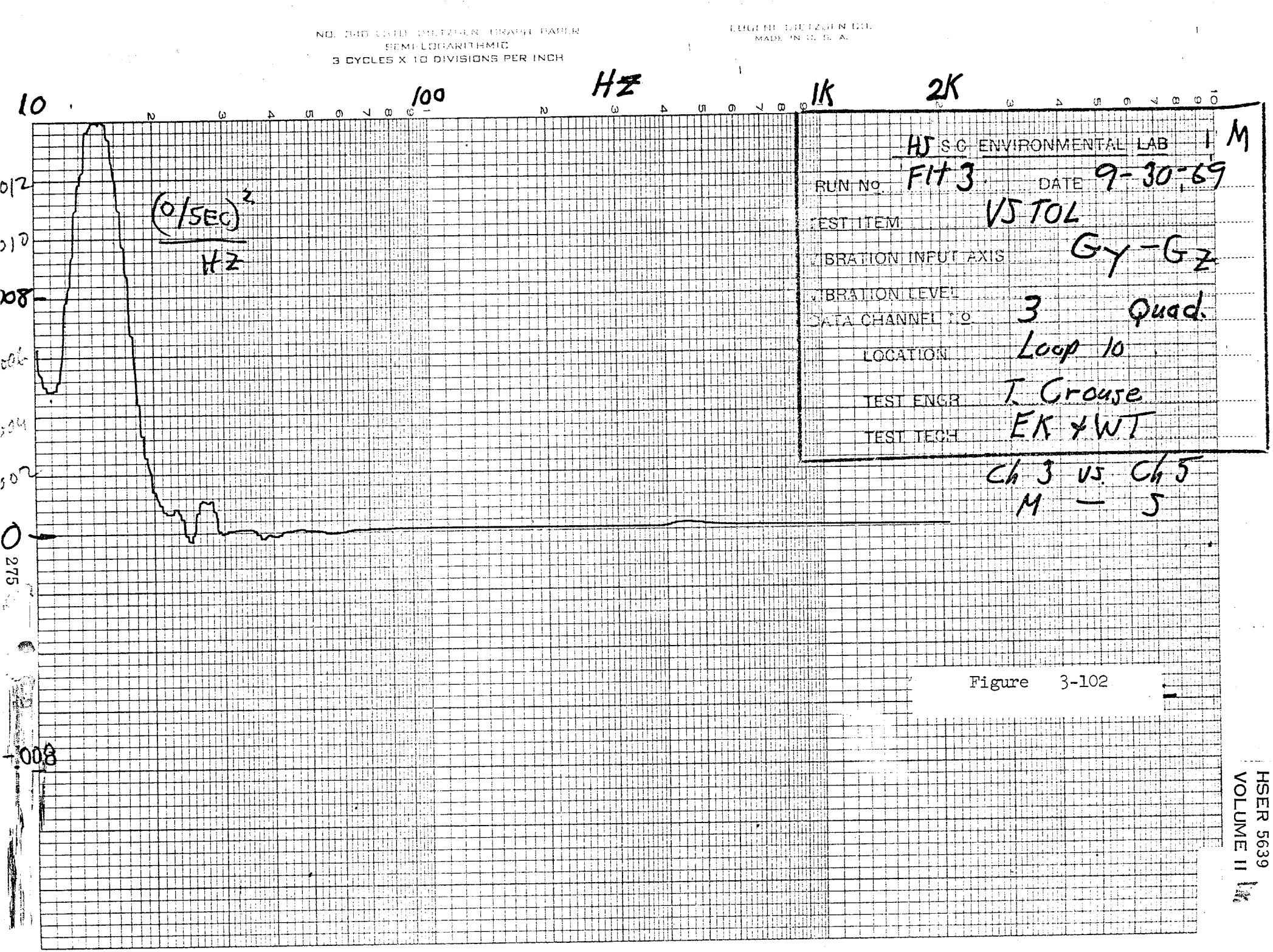

NO. 340 KEUFFEL & ESSER CO. GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
10
100
Hz
1K
2K
(G/SEC)²/Hz
HJSC ENVIRONMENTAL LAB
RUN No. Flt 3
DATE 9-30-69
TEST ITEM VS TOL
VIBRATION INPUT AXIS GY-GZ
VIBRATION LEVEL
DATA CHANNEL No. 3 Quad.
LOCATION Loop 10
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch 3 vs. Ch 5
M — S
0.12
0.10
0.08
0.06
0.04
0.02
0
0.008

Figure 3-102

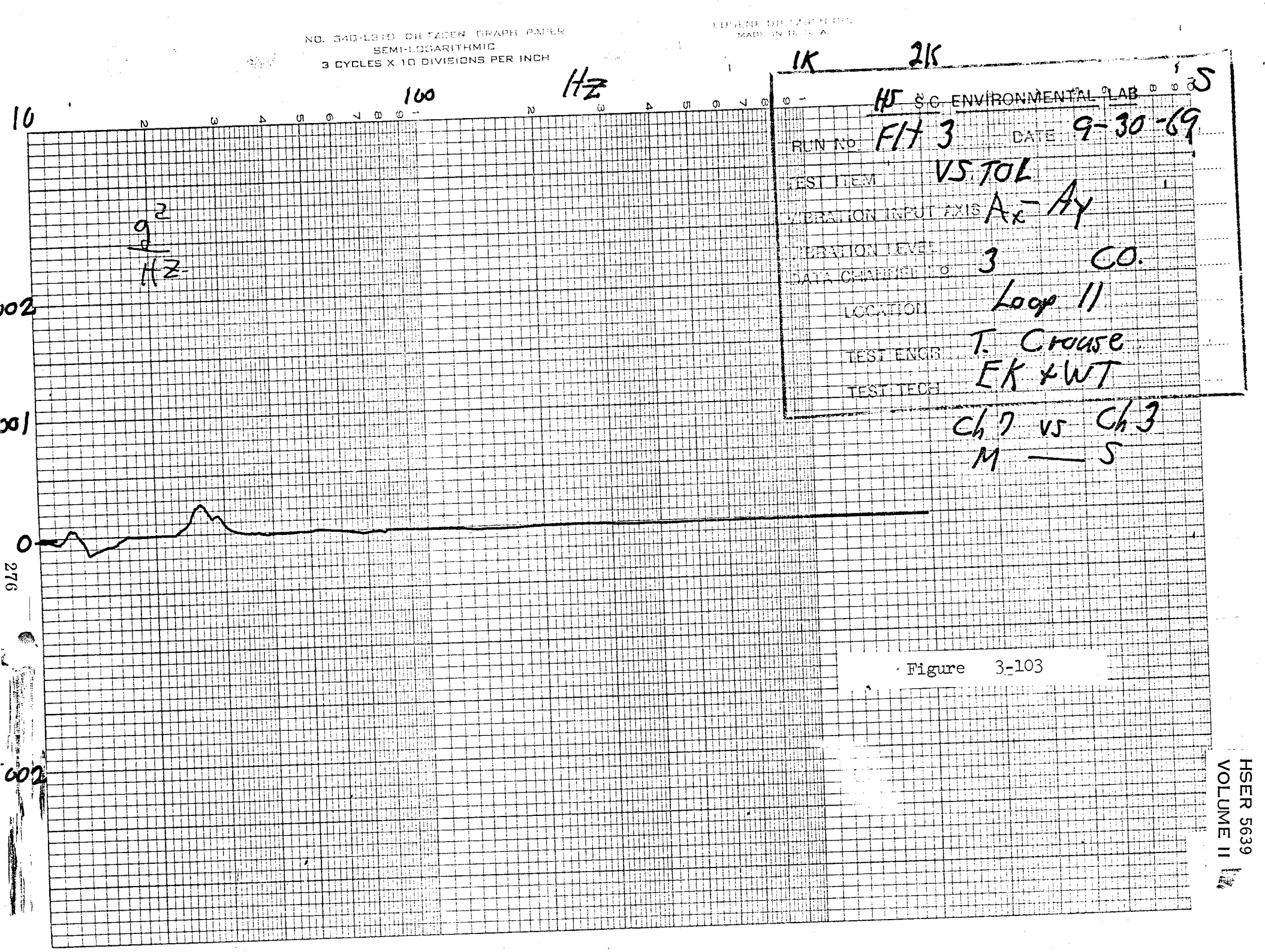

NO. 340-L310 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
MADE IN U.S.A.
1K
2K
HZ
160
10
g²/HZ
.002
.001
0
.0002
HS S/C ENVIRONMENTAL LAB
RUN No. FLT 3
DATE 9-30-69
TEST ITEM VS TOL
VIBRATION INPUT AXIS Ax - Ay
VIBRATION LEVEL 3 CO.
DATA CHANNEL No.
LOCATION Loop 11
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch 7 vs Ch 3
M — S

Figure 3-103

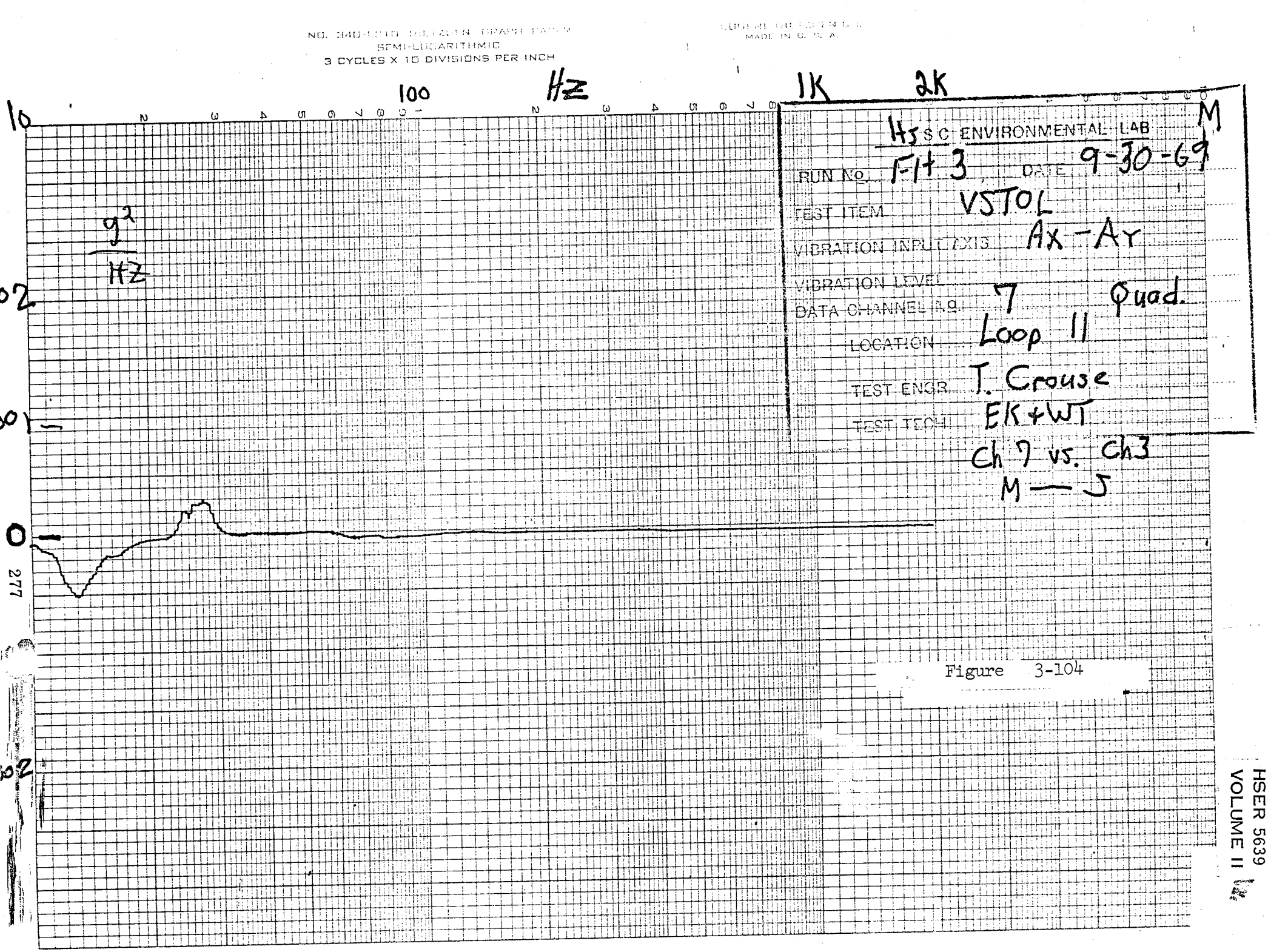

NO. 340-10 10 DIVISION GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U.S.A.
100
Hz
1K
2K
10
2
3
4
5
6
7
8
9
M
g²/Hz
.02
.01
0
277
HSC ENVIRONMENTAL LAB
RUN NO. F-1+3
DATE 9-30-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ax - Ay
VIBRATION LEVEL
DATA CHANNEL NO. 7 Quad.
LOCATION Loop 11
TEST ENGR. T. Crouse
TEST TECH EK+WT
Ch 7 vs. Ch3
M — J

Figure 3-104

NO. 340-L310 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH

EUGENE DIETZGEN CO.
MADE IN U. S. A.

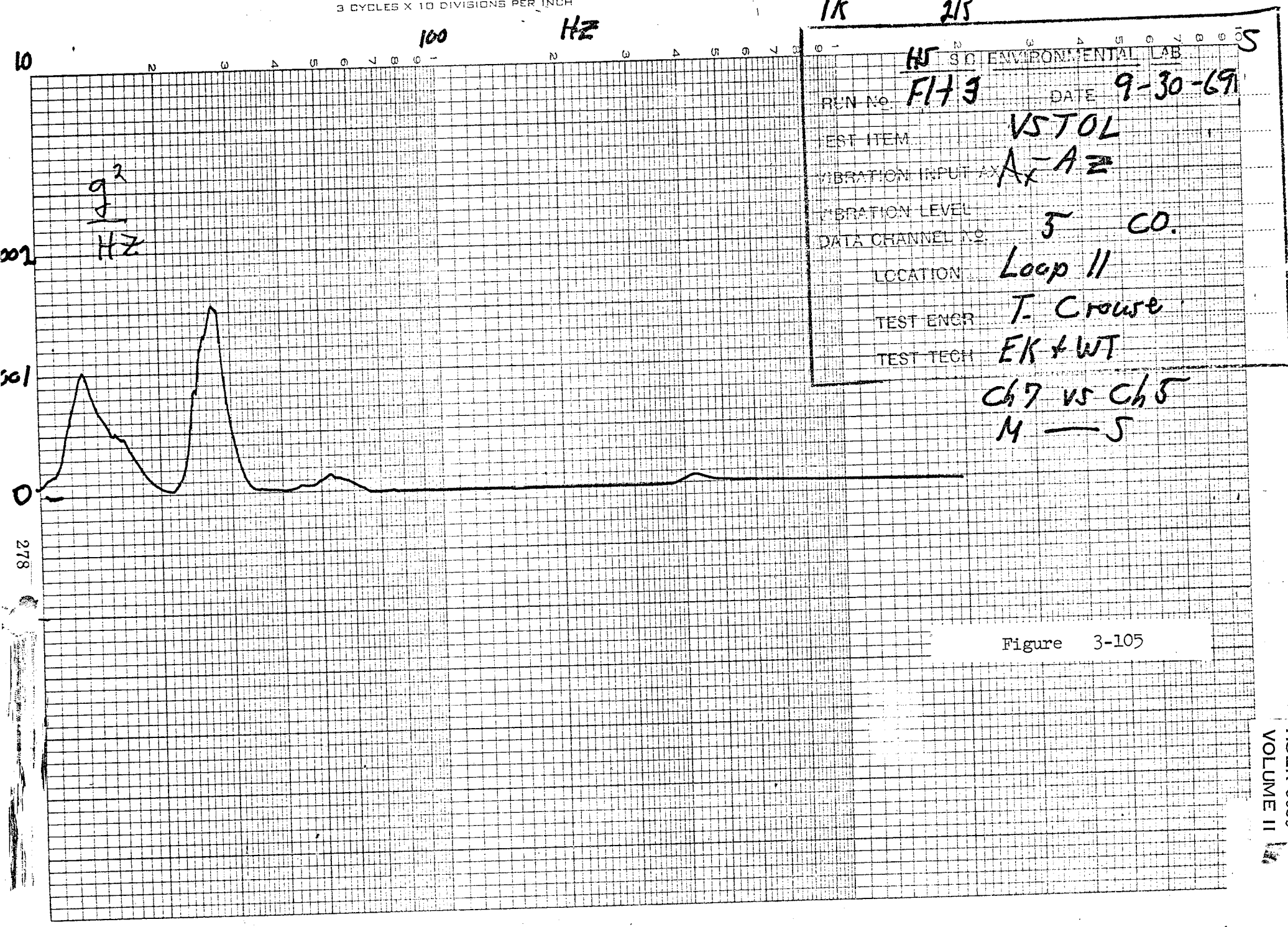


Figure 3-105

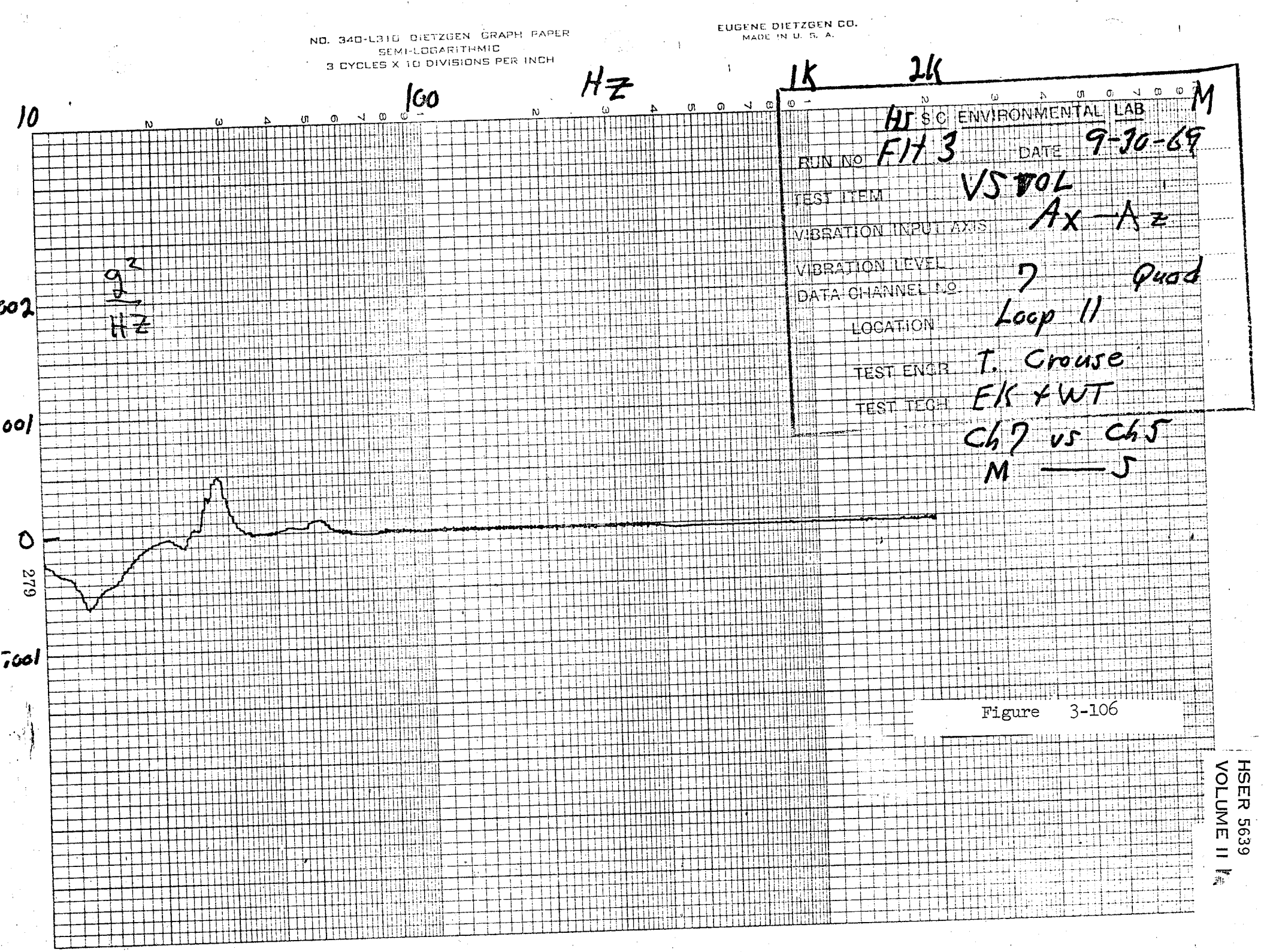

NO. 340-L31D DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
10
100
Hz
1K
2K
M
HSSC ENVIRONMENTAL LAB
RUN NO FH 3
DATE 9-30-69
TEST ITEM VS TOL
VIBRATION INPUT AXIS Ax — Az
VIBRATION LEVEL
DATA CHANNEL NO. 7 Quad
LOCATION Loop 11
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch 7 vs Ch 5
M — 5
g²/Hz
002
001
0
279
Tool

Figure 3-106

NO. 340-L010 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH

EUGENE DIETZGEN CO.
MADE IN U. S. A.

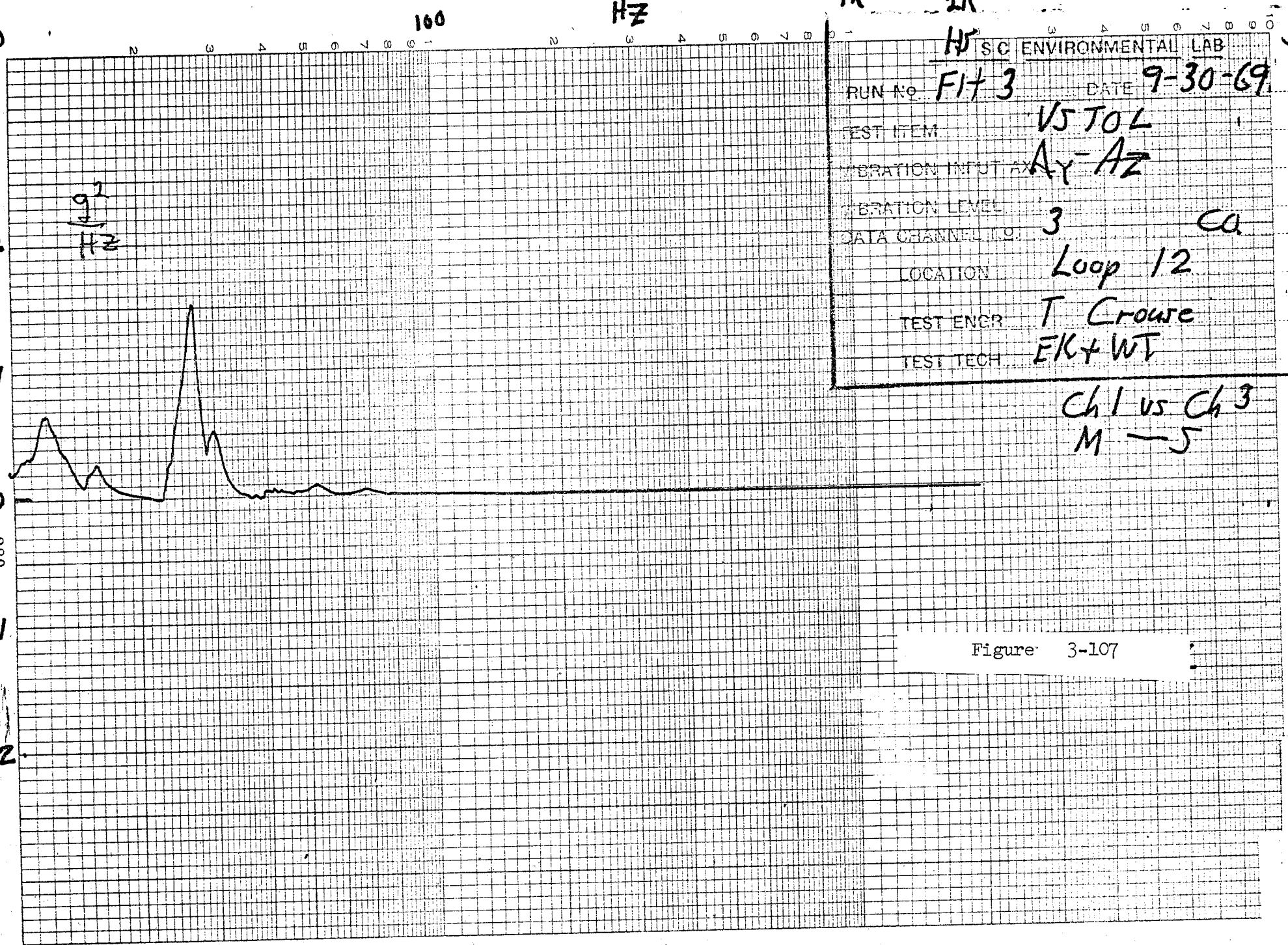


Figure 3-107

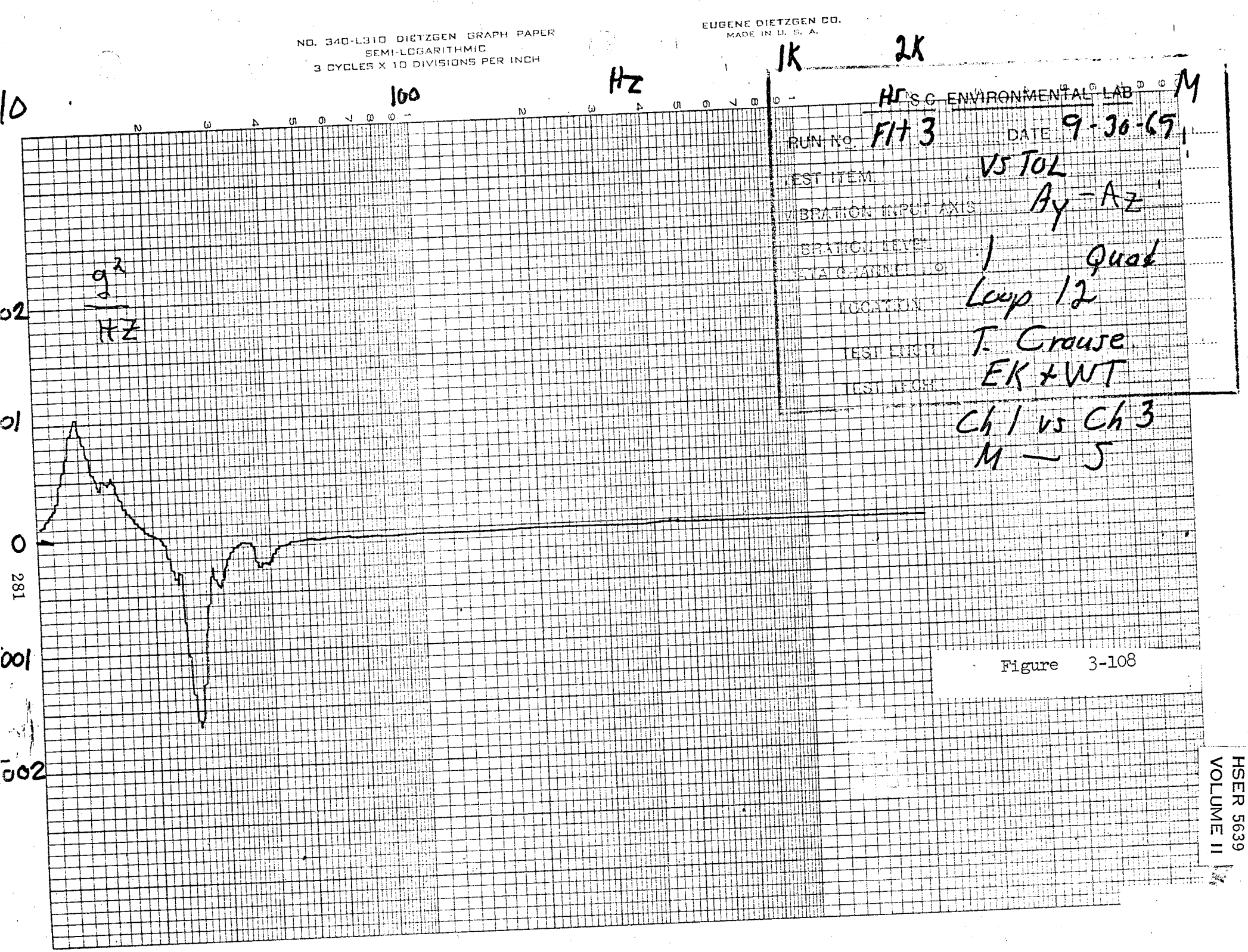

NO. 340-L310 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
Hz
100
1K
2K
10
M
S C ENVIRONMENTAL LAB
RUN NO. Flt 3
DATE 9-30-65
TEST ITEM VS TOL
VIBRATION INPUT AXIS Ay - Az
VIBRATION LEVEL 1 Quad
DATA CHANNEL NO.
LOCATION Loop 12
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch 1 vs Ch 3
M — 5
g²/Hz
02
01
0
001
002
281

Figure 3-108

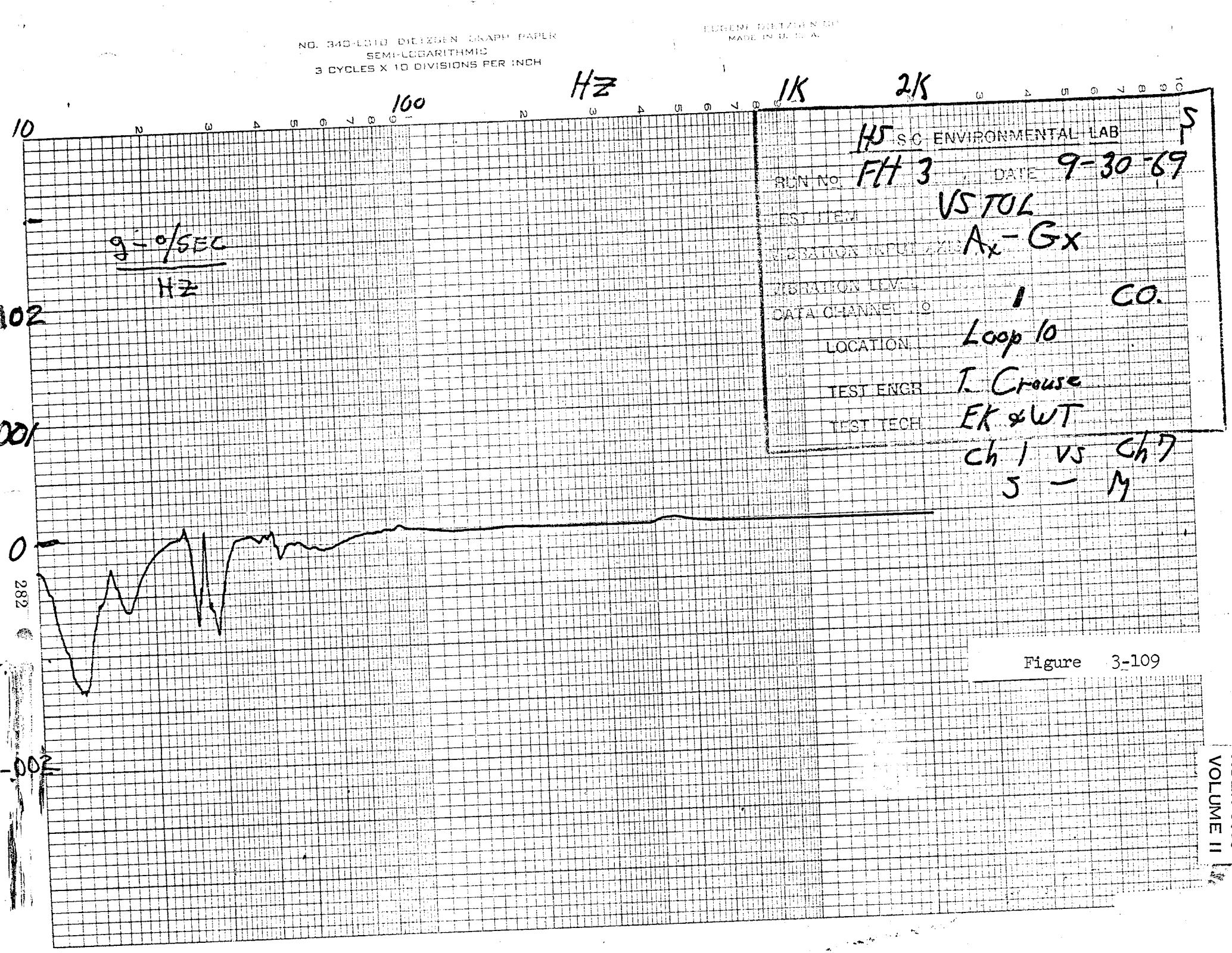

NO. 340-LOTO DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U.S.A.
HZ
100
1K
2K
10
.1
.02
.001
0
.002
g-o/SEC
HZ
HS S-C ENVIRONMENTAL LAB
RUN No. FH 3
DATE 9-30-69
TEST ITEM VS TOL
VIBRATION INPUT AXIS Ax - Gx
VIBRATION LEVEL 1 CO.
DATA CHANNEL NO.
LOCATION Loop 10
TEST ENGR I. Crouse
TEST TECH EK & WT
Ch 1 vs Ch 7
S — M

Figure 3-109

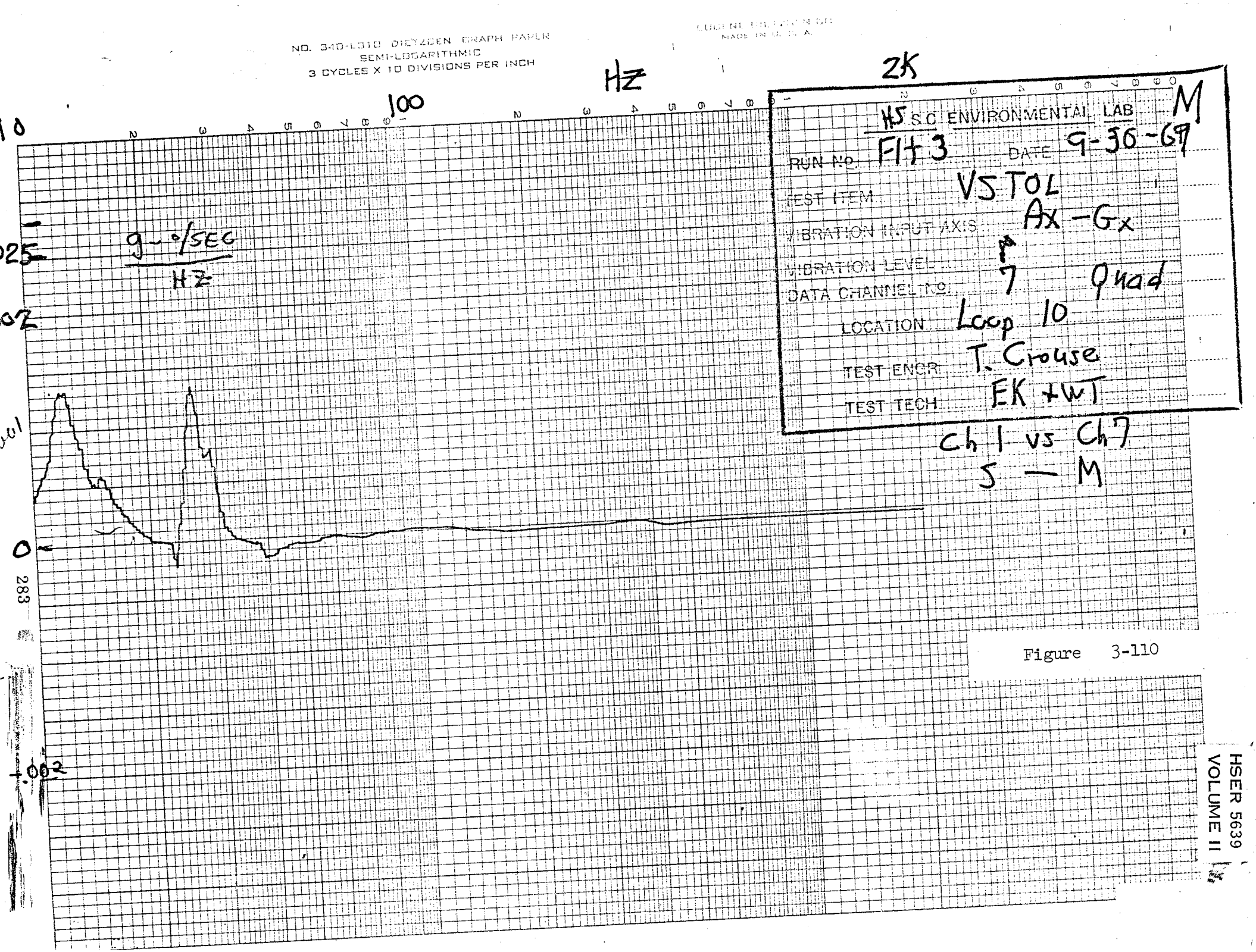

NO. 340-L510 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
MADE IN U.S.A.
HZ
100
2K
M
HS S.C. ENVIRONMENTAL LAB
RUN NO. Flt 3
DATE 9-30-69
TEST ITEM VS TOL
VIBRATION INPUT AXIS Ax -Gx
VIBRATION LEVEL
DATA CHANNEL NO. 7 Quad
LOCATION Loop 10
TEST ENGR T. Crouse
TEST TECH EK + WT
Ch 1 vs Ch 7
S — M
g-o/SEC
HZ
.025
.002
0
283

Figure 3-110

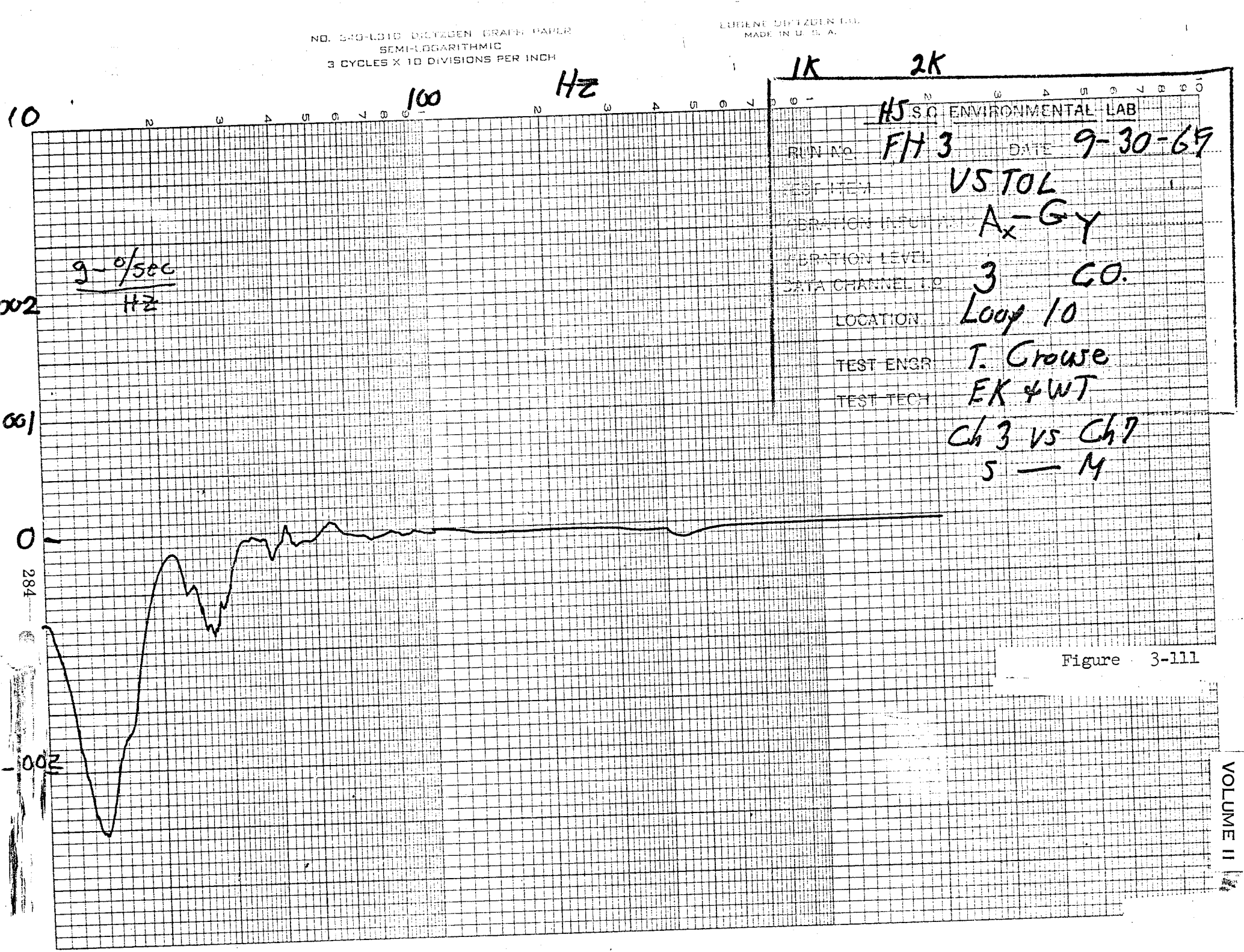

NO. 340-LOG DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
Hz
10
100
1K
2K
HS S.C. ENVIRONMENTAL LAB
RUN NO. FH 3
DATE 9-30-67
TEST ITEM VS TOL
VIBRATION INPUT Ax-GY
VIBRATION LEVEL
DATA CHANNEL I.D. 3 CO.
LOCATION Loop 10
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch 3 vs Ch 7
5 — M
g-o/sec
Hz
.02
.01
0
-.02
284

Figure 3-111

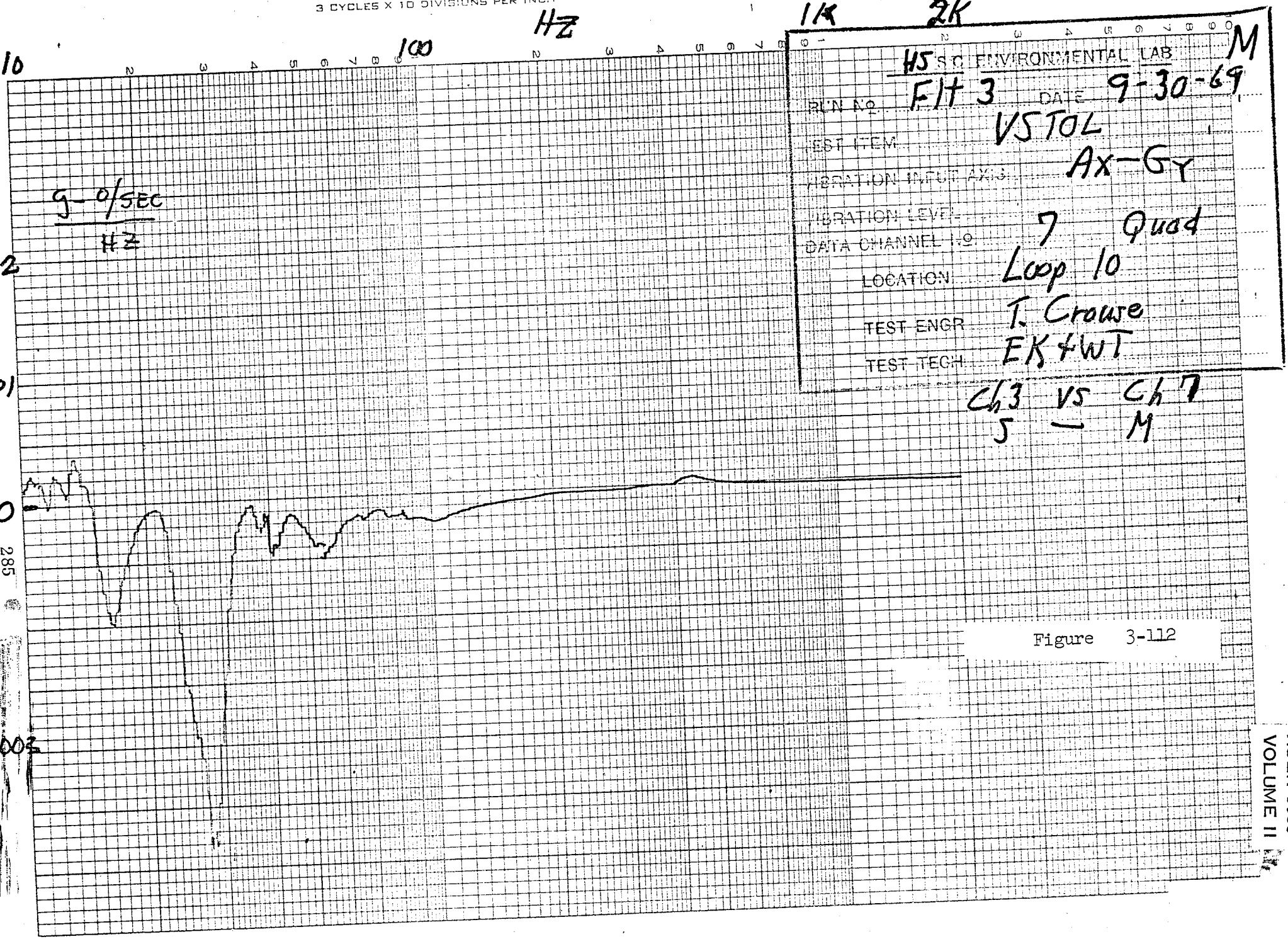

NO. 340-LSTC DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
KEUFFEL & ESSER CO.
MADE IN U. S. A.
Hz
10
100
1K
2K
.02
.001
0
-.003
g-o/sec
Hz
HSSEC ENVIRONMENTAL LAB
RUN No. Flt 3 DATE 9-30-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ax-Gy
VIBRATION LEVEL
DATA CHANNEL No. 7 Quad
LOCATION Loop 10
TEST ENGR T. Crowe
TEST TECH EK & WT
Ch 3 VS Ch 7
S — M

Figure 3-112

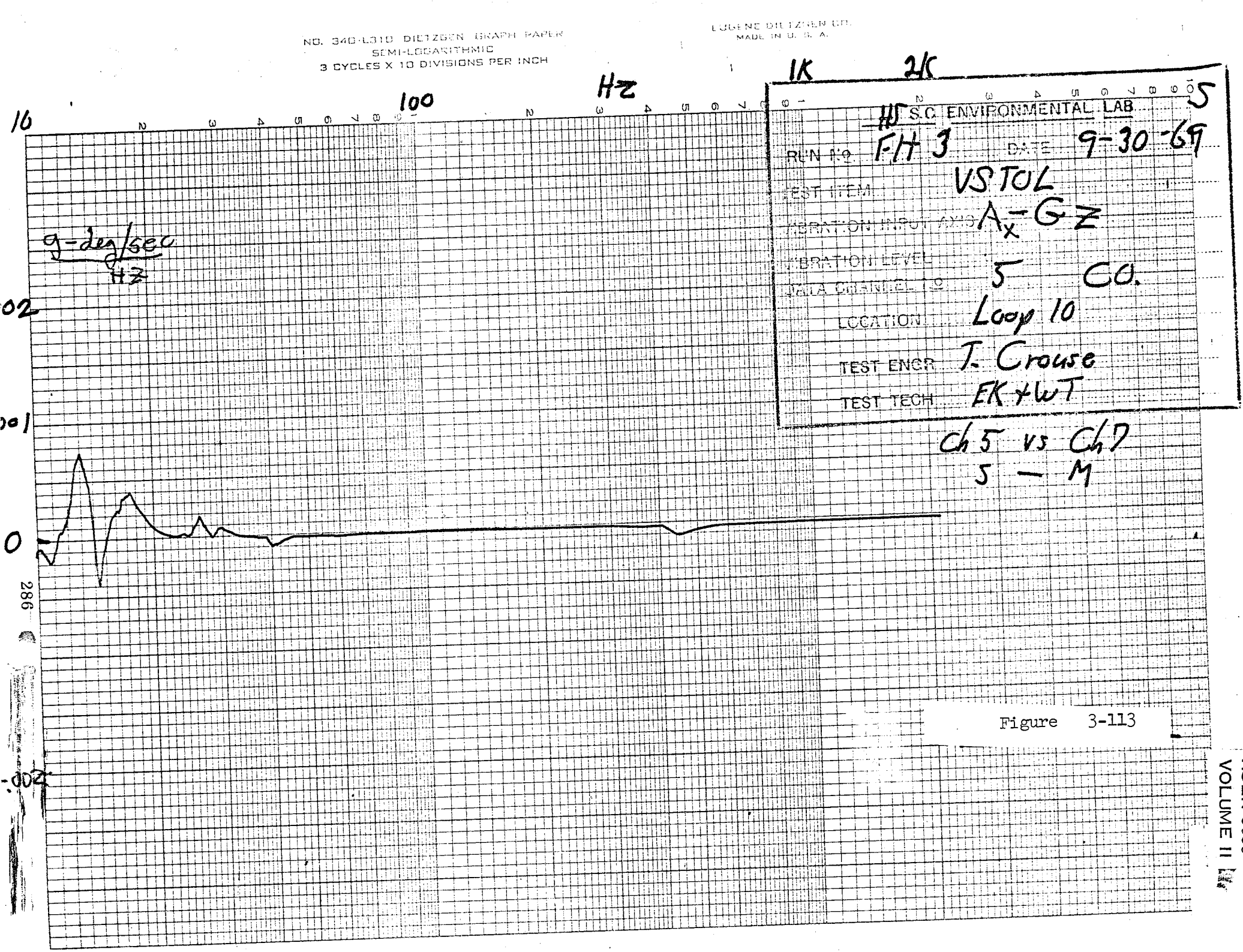

NO. 340-L310 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
Hz
100
1K
2K
10
5
.02
.001
0
-.002
g-deg/sec
Hz
S.C. ENVIRONMENTAL LAB
RUN NO. FH 3
DATE 9-30-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ax-Gz
VIBRATION LEVEL 5
DATA CHANNEL NO. CO.
LOCATION Loop 10
TEST ENGR J. Crouse
TEST TECH EK+WT
Ch 5 vs Ch 7
5 — M

Figure 3-113

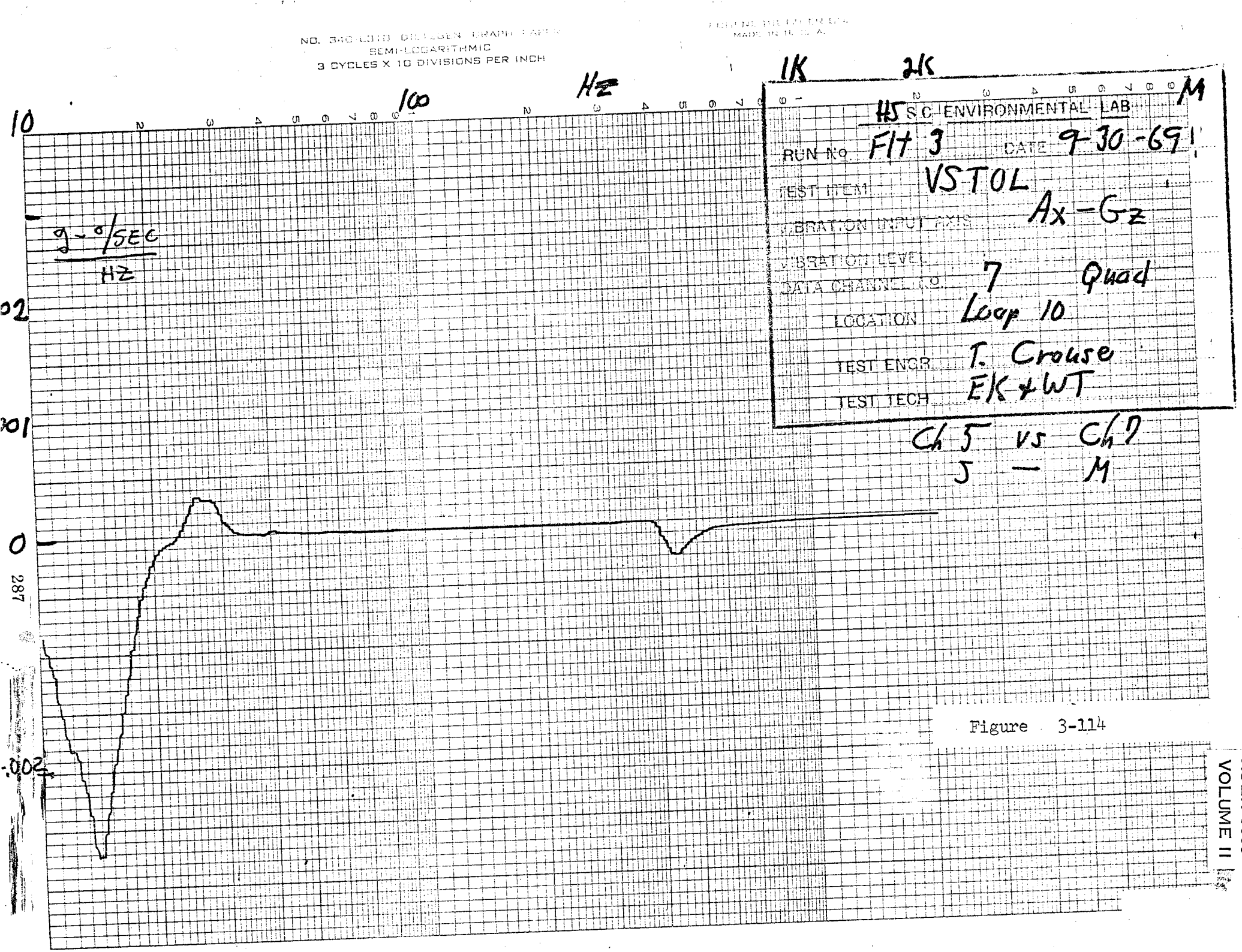

NO. 340 LOG DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
MADE IN U.S.A.
10
100
HZ
1K
2K
M
g - °/SEC
HZ
02
01
0
-.002
H5 S C ENVIRONMENTAL LAB
RUN No. Flt 3
DATE 9-30-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ax - Gz
VIBRATION LEVEL
DATA CHANNEL NO. 7 Quad
LOCATION Loop 10
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch 5 vs Ch 7
5 — M

Figure 3-114

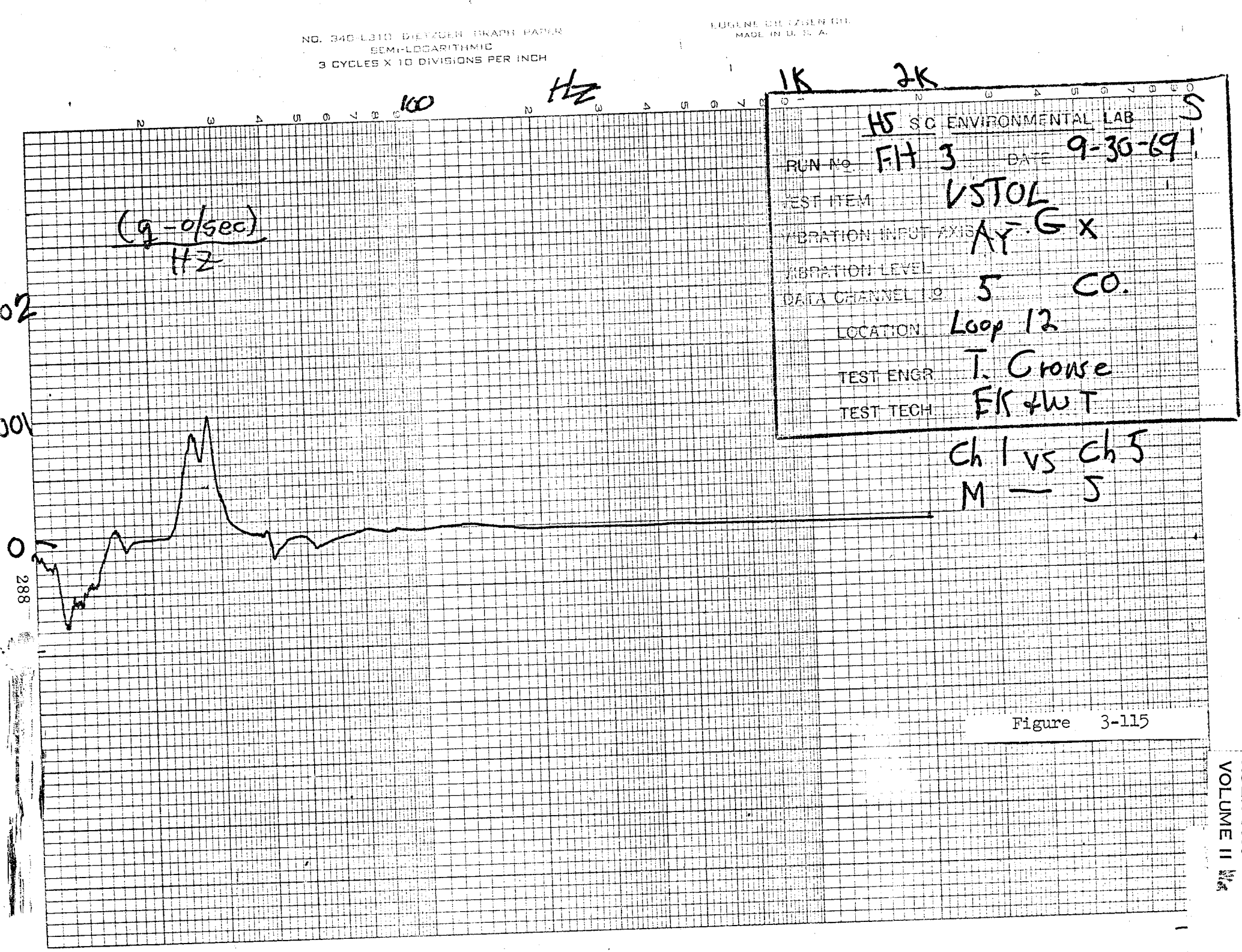

NO. 340-L310 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
100
Hz
1K
2K
(g-o/sec)
Hz
.02
.01
0
HS SC ENVIRONMENTAL LAB
RUN No. FH 3
DATE 9-30-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS AY - GX
VIBRATION LEVEL
DATA CHANNEL No. 5 CO.
LOCATION Loop 12
TEST ENGR T. Crowe
TEST TECH FR & WT
Ch 1 vs Ch 5
M — 5

Figure 3-115

NO. 340-L310 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.

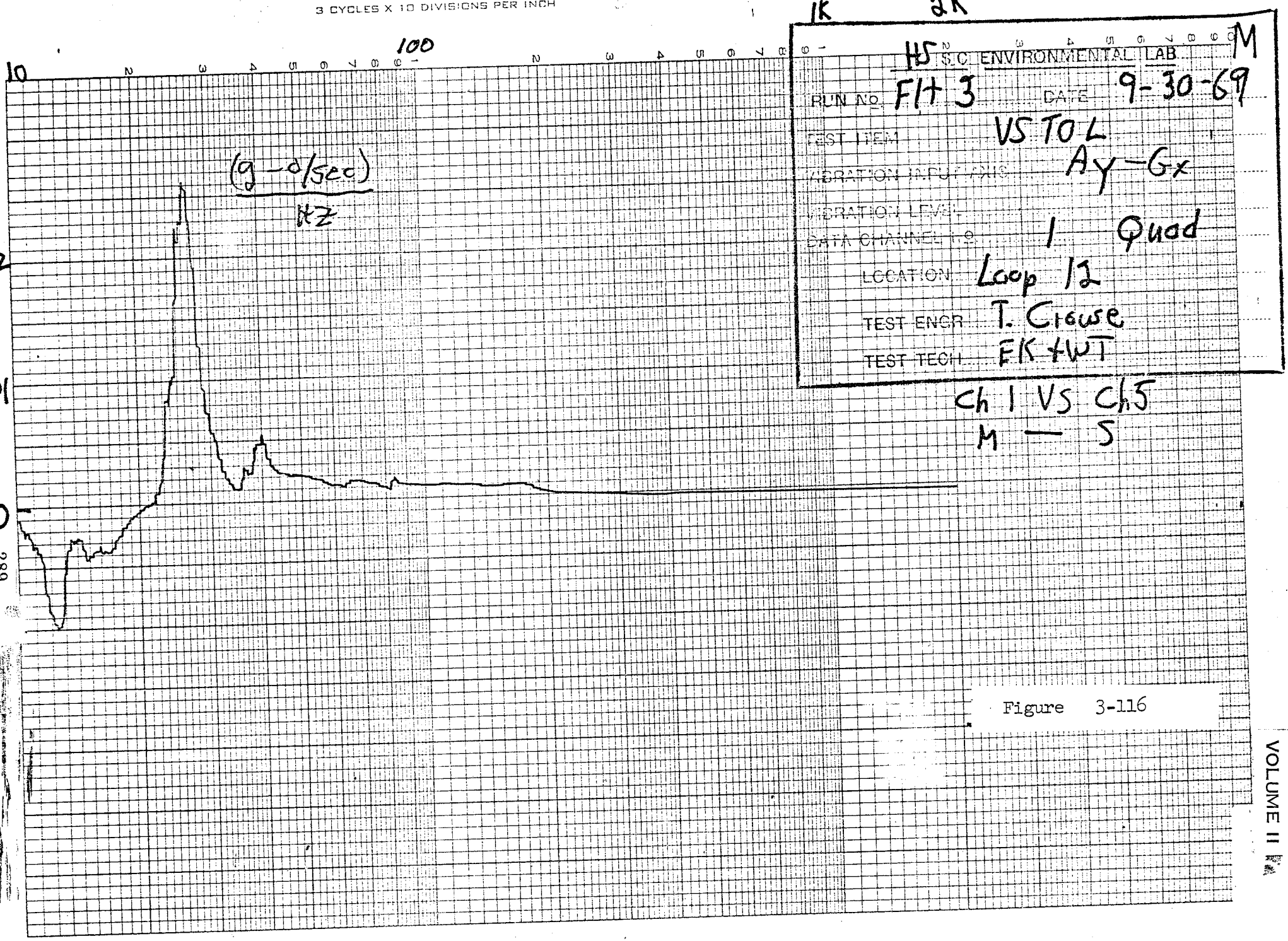


Figure 3-116

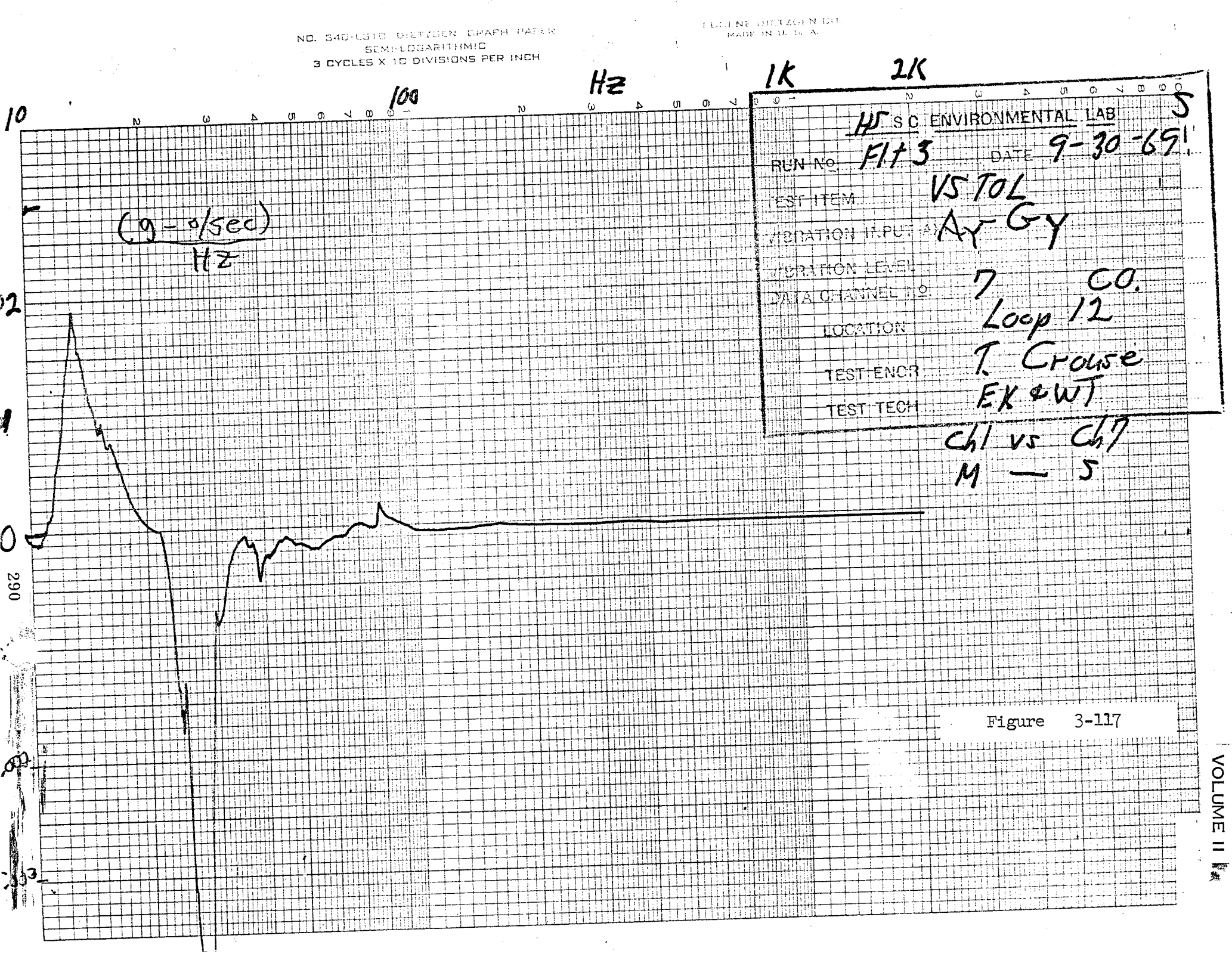
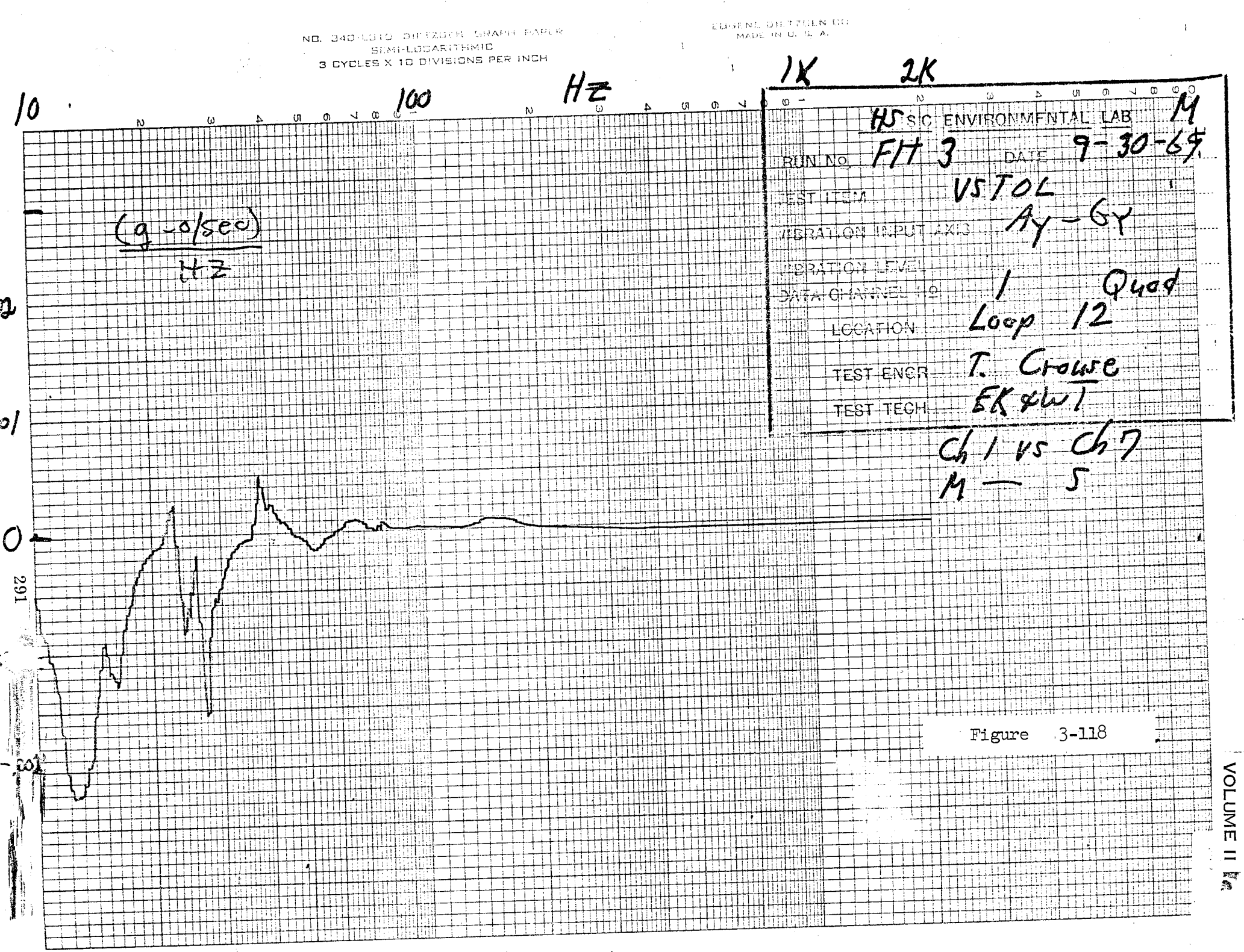

NO. 340-LOG-10 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
MADE IN U. S. A.
Hz
100
1K
2K
10
(g - o/sec)
Hz
HS S C ENVIRONMENTAL LAB
RUN No. Flt 3
DATE 9-30-65
TEST ITEM VS TOL
VIBRATION INPUT AXIS Ay Gy
VIBRATION LEVEL
DATA CHANNEL No. 7 Co.
LOCATION Loop 12
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch1 vs Ch7
M — 5
290

Figure 3-117


NO. 340-LOTO DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
10
100
Hz
1K
2K
(g-o/sec)
Hz
HS SIC ENVIRONMENTAL LAB
RUN No. FH 3
DATE 9-30-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ay-Gy
VIBRATION LEVEL
DATA CHANNEL No. 1 Quad
LOCATION Loop 12
TEST ENGR T. Crowe
TEST TECH EK & WI
Ch 1 vs Ch 7
M — 5
Figure 3-118
291

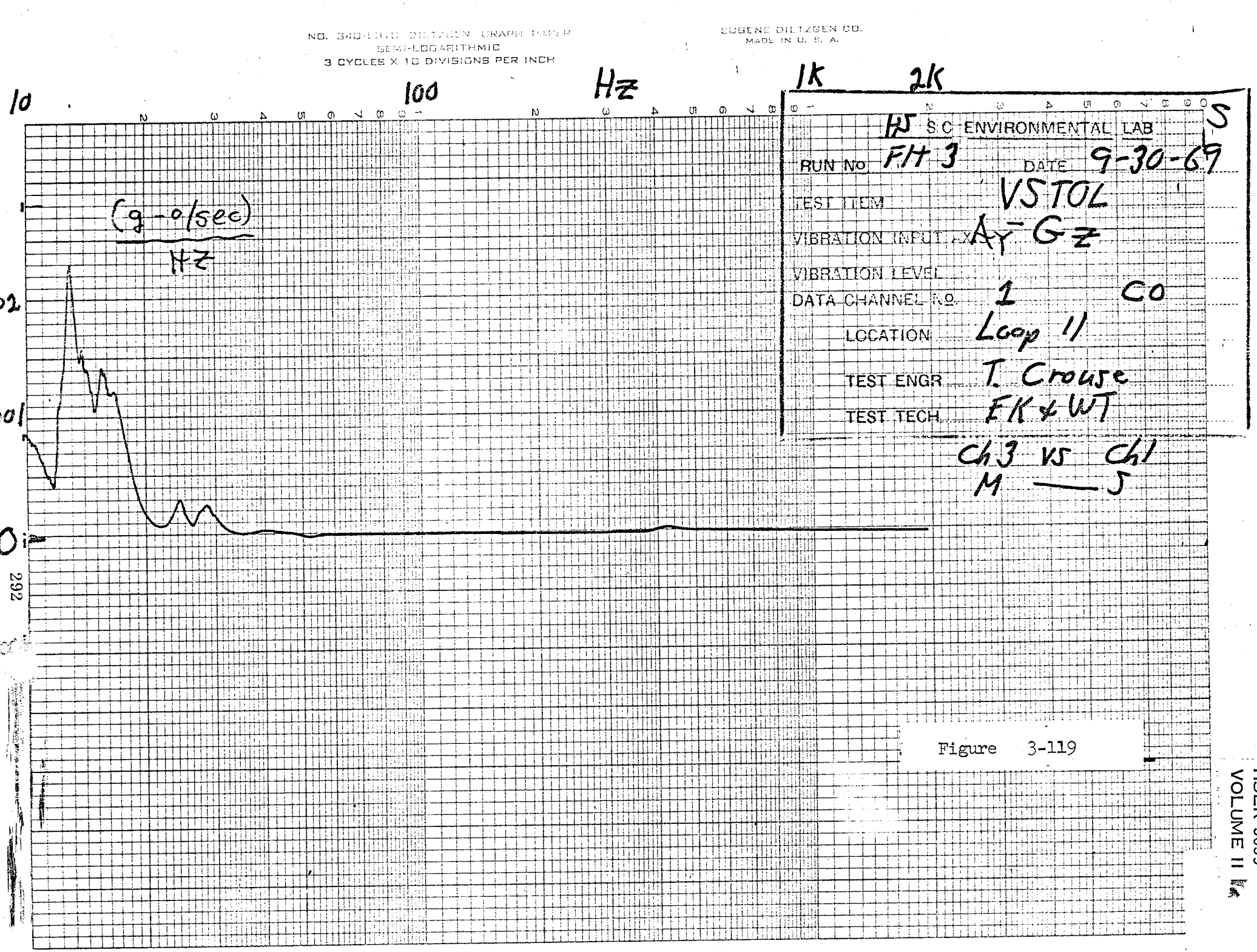

NO. 340-E11D DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
10
100
Hz
1K
2K
(g-o/sec)
Hz
.02
.01
0
HS S/C ENVIRONMENTAL LAB
RUN No FH 3
DATE 9-30-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Ay Gz
VIBRATION LEVEL
DATA CHANNEL No. 1 Co
LOCATION Loop 11
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch 3 VS Ch 1
M J

Figure 3-119

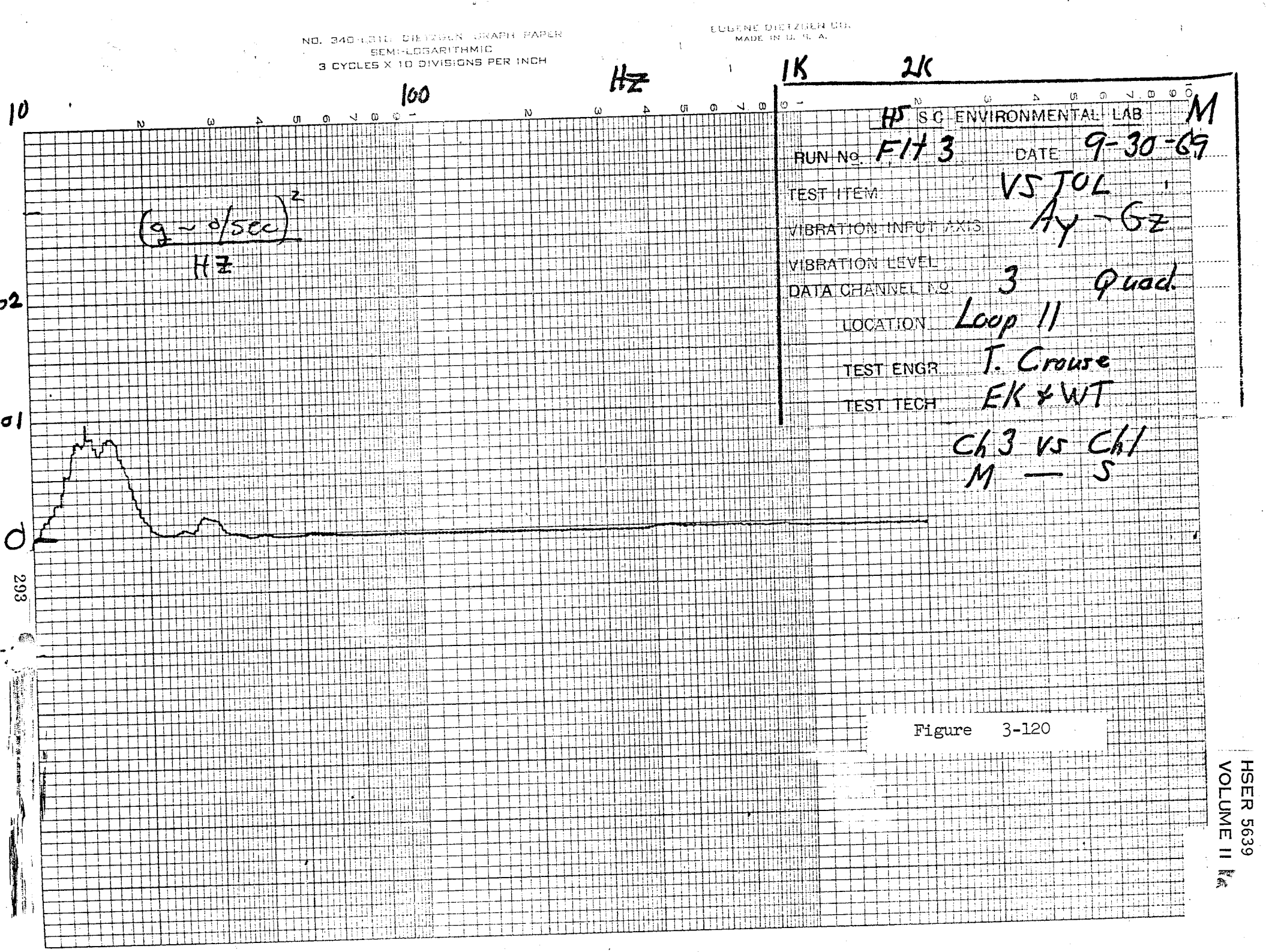

NO. 340 (CYCLE) DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
Hz
100
1K
2K
10
.02
.01
0
(g~ o/sec)²
Hz
HS SC ENVIRONMENTAL LAB
M
RUN No. F1+3
DATE 9-30-69
TEST ITEM VS TOL
VIBRATION INPUT AXIS Ay - Gz
VIBRATION LEVEL
DATA CHANNEL NO. 3 Quad.
LOCATION Loop 11
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch 3 vs Ch 1
M — S

Figure 3-120

NO. 340-LOG DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
KEUFFEL & ESSER CO.
MADE IN U. S. A.

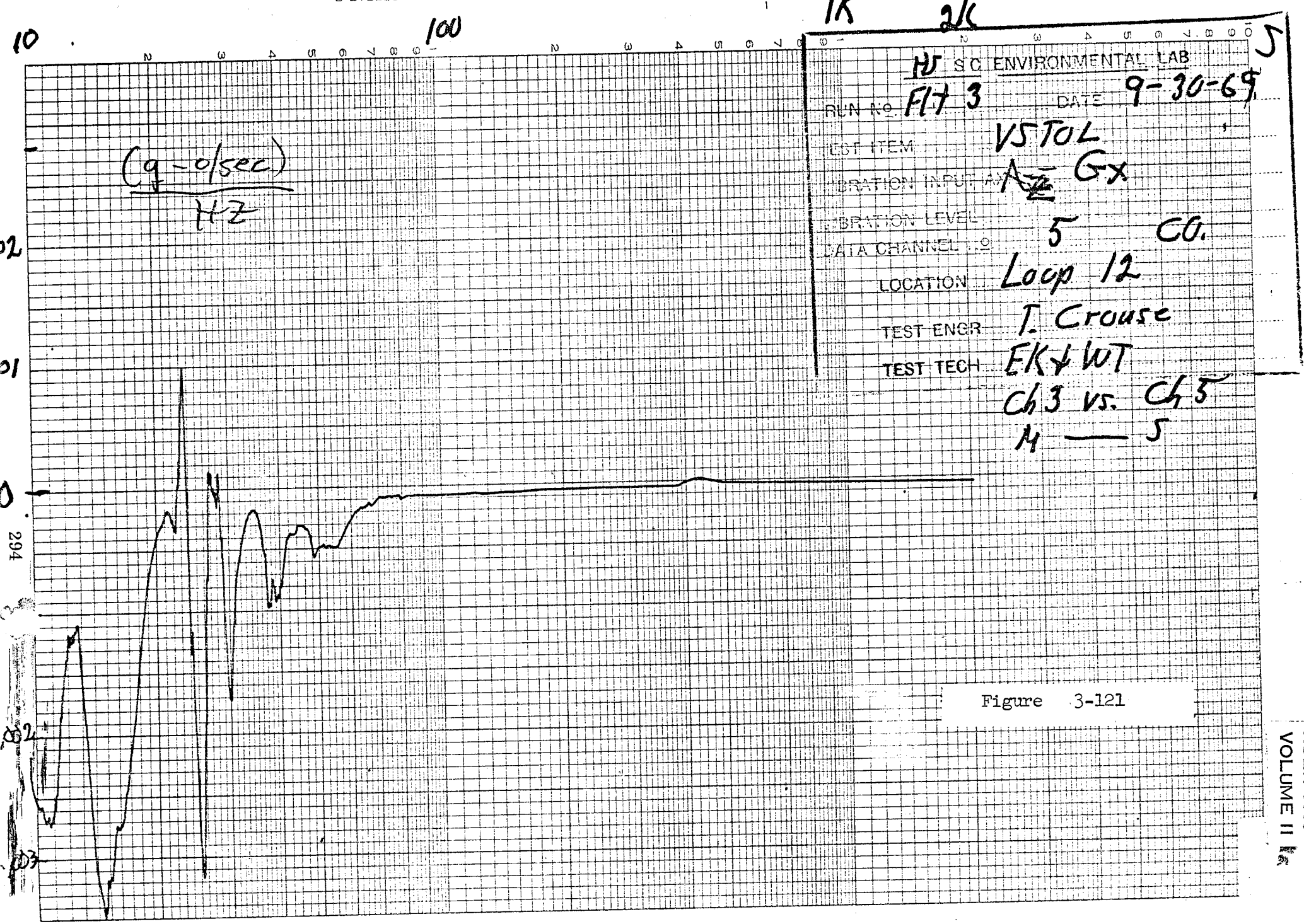


Figure 3-121

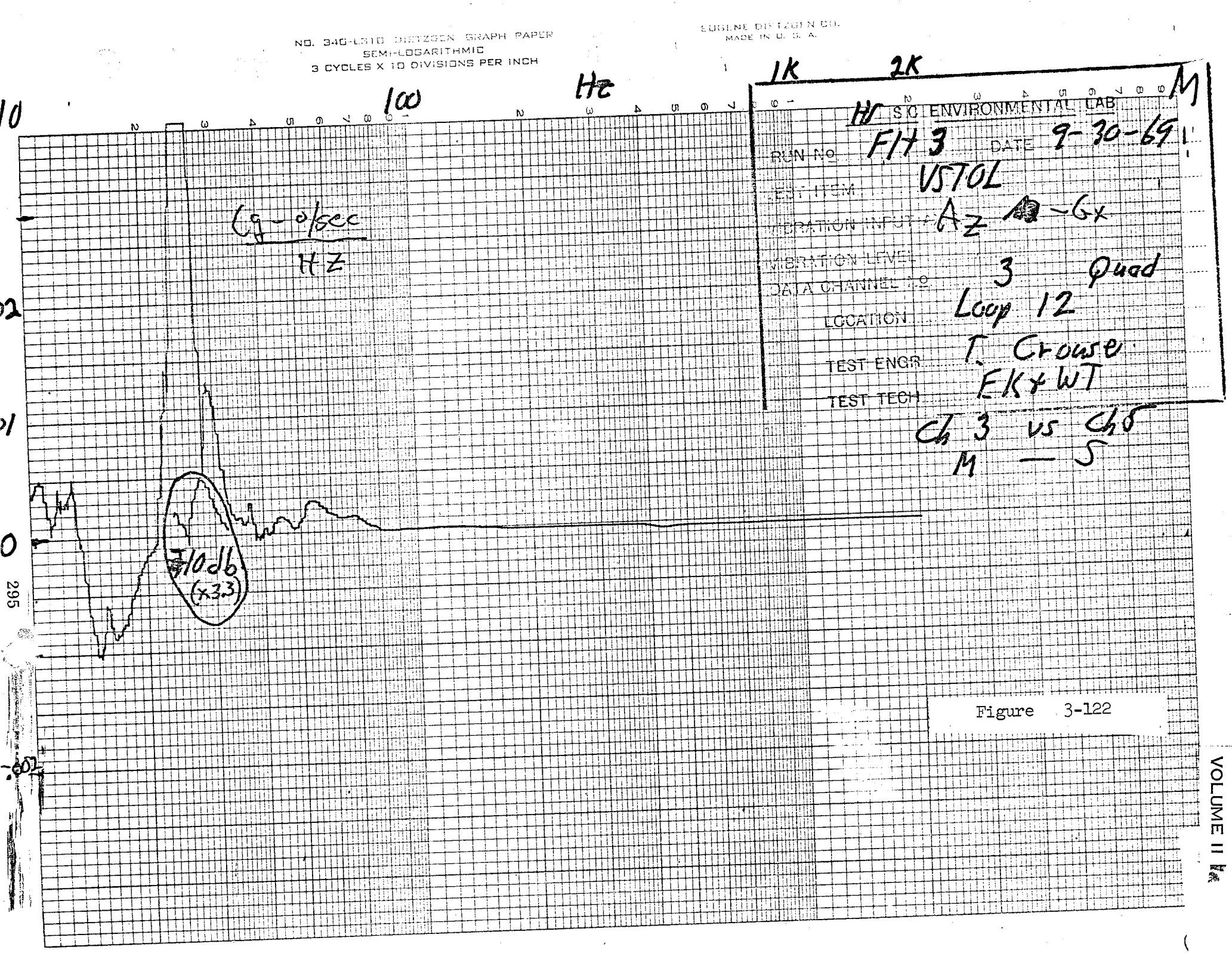

NO. 340-LS10 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
100
Hz
1K
2K
M
S/C ENVIRONMENTAL LAB
RUN No. F/T 3
DATE 9-30-69
TEST ITEM VSTOL
VIBRATION INPUT Az
VIBRATION LEVEL -Gx
DATA CHANNEL No. 3 Quad
LOCATION Loop 12
TEST ENGR T. Crouse
TEST TECH E.K. + W.T.
Ch 3 vs Ch 6
M — S
Cy - o/sec
Hz
-10 db
(x3.3)

Figure 3-122

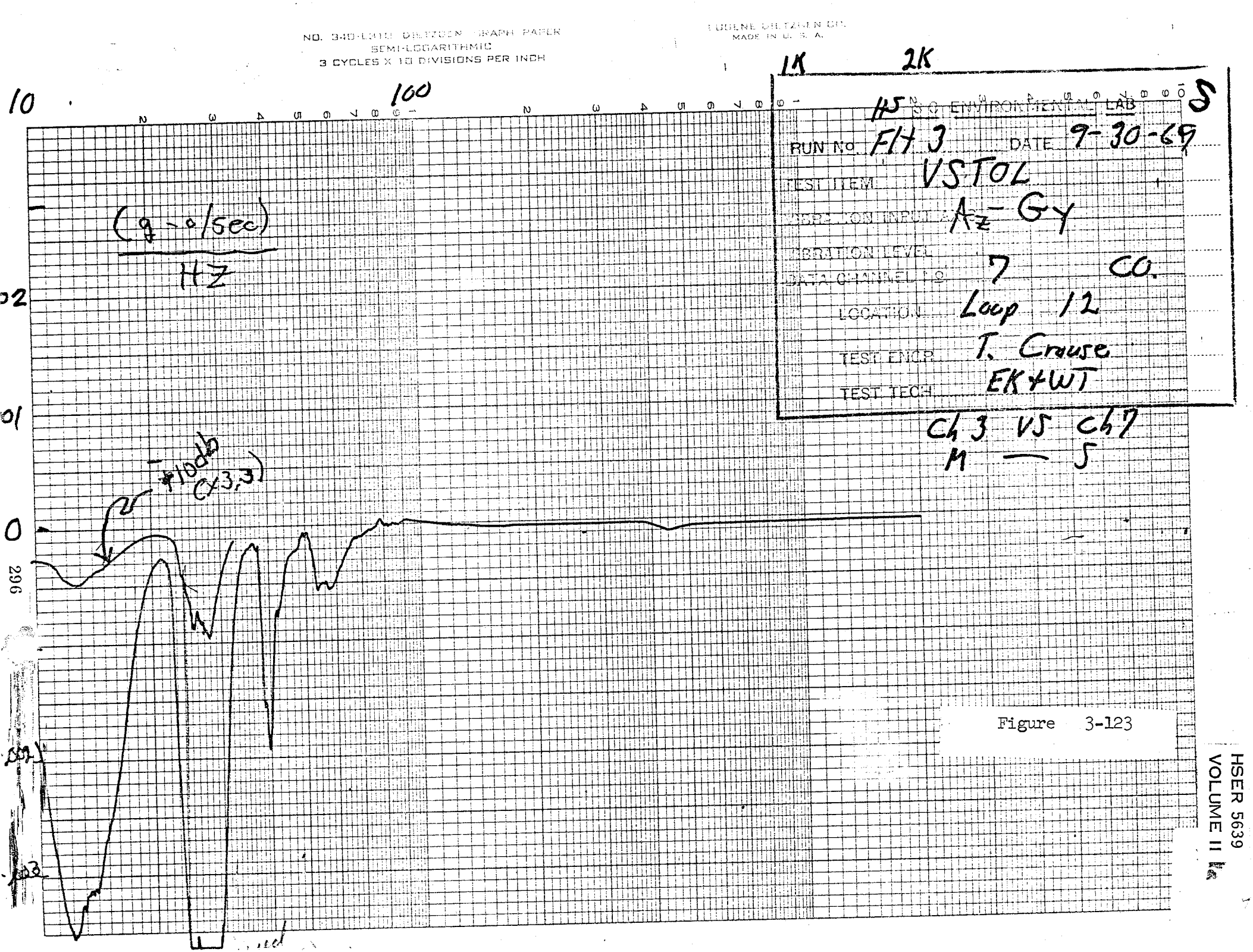

NO. 340-L310 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
1K
2K
10
100
ENVIRONMENTAL LAB
RUN No. FH 3
DATE 9-30-69
TEST ITEM VSTOL
VIBRATION INPUT Az - GY
VIBRATION LEVEL
DATA CHANNEL No. 7
CO.
LOCATION Loop 12
TEST ENGR. T. Crouse
TEST TECH. EK+WT
Ch 3 VS Ch 7
M — S
(g - o/sec)
HZ
+10db
(Ch 3,3)
M
296

Figure 3-123

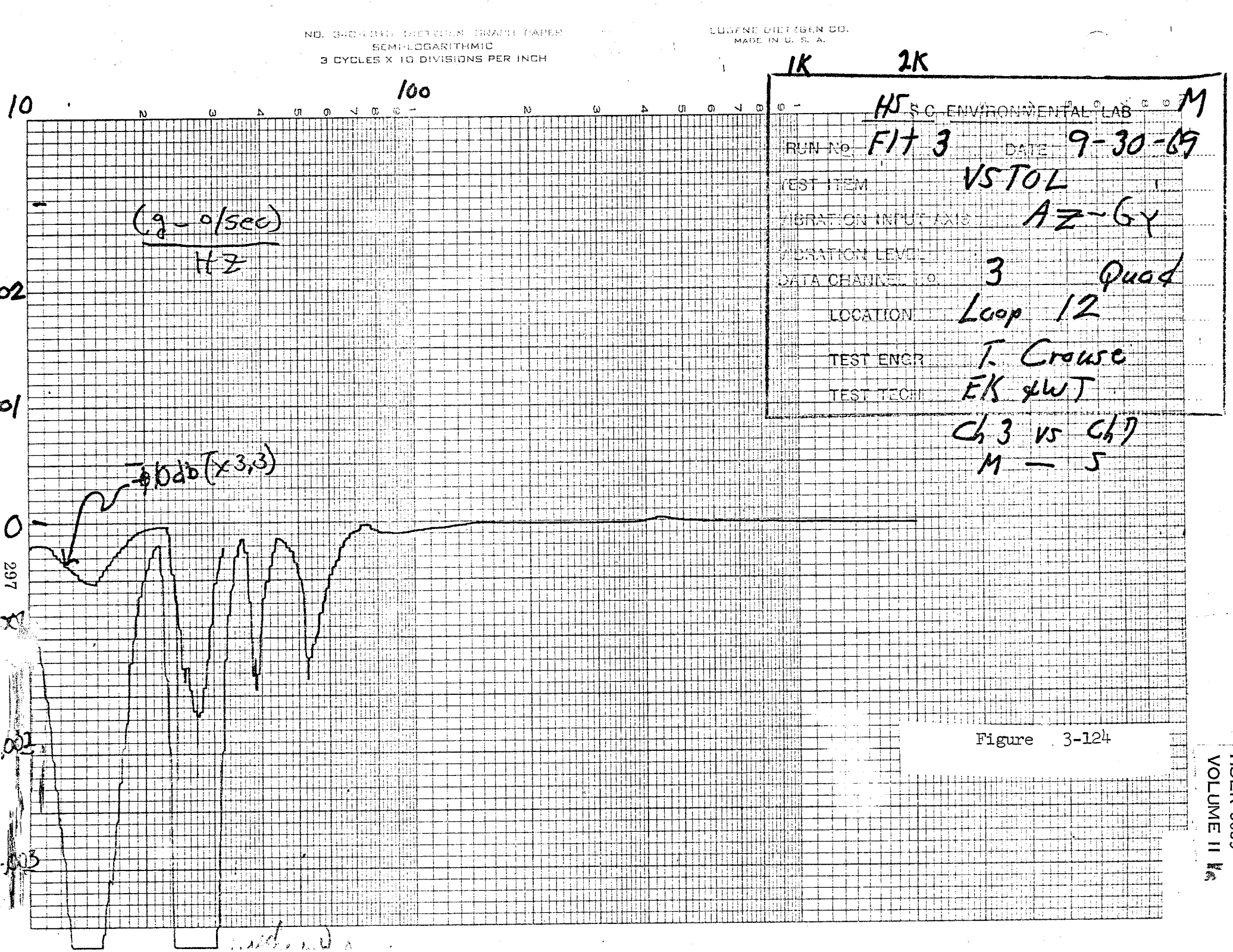

NO. 340-10 DIETZGEN GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.
1K
2K
10
100
M
HS
S/C ENVIRONMENTAL LAB
RUN No. Flt 3
DATE 9-30-69
TEST ITEM VSTOL
VIBRATION INPUT AXIS Az-Gy
VIBRATION LEVEL
DATA CHANNEL No. 3 Quad
LOCATION Loop 12
TEST ENGR T. Crouse
TEST TECH EK & WJ
Ch 3 vs Ch 7
M — 5
(g - o/sec)
HZ
-10db (x3,3)
.02
.01
0
.001
.003
297

Figure 3-124

NO. 340 KEUFFEL & ESSER CO. GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
EUGENE DIETZGEN CO.
MADE IN U. S. A.

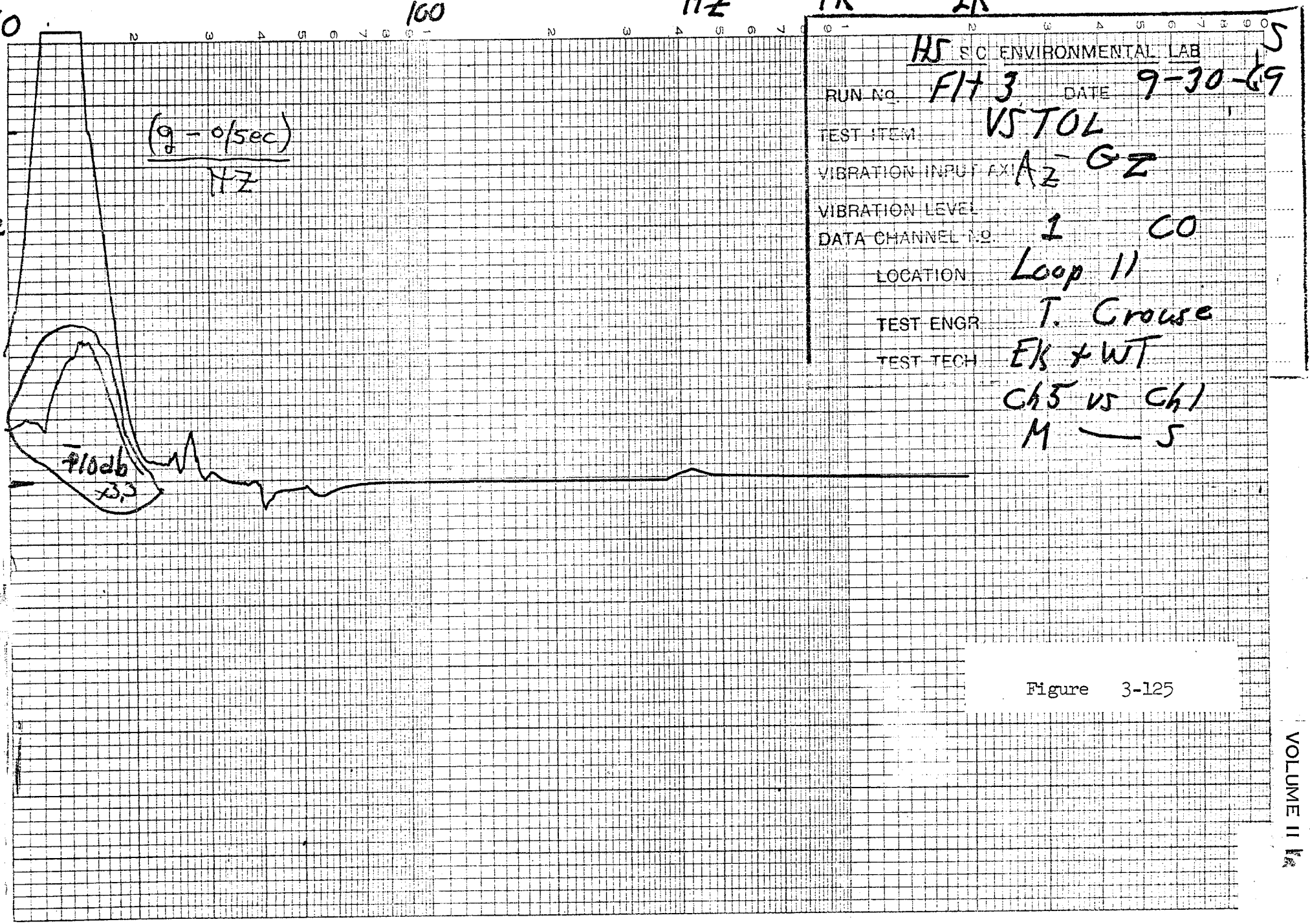


Figure 3-125

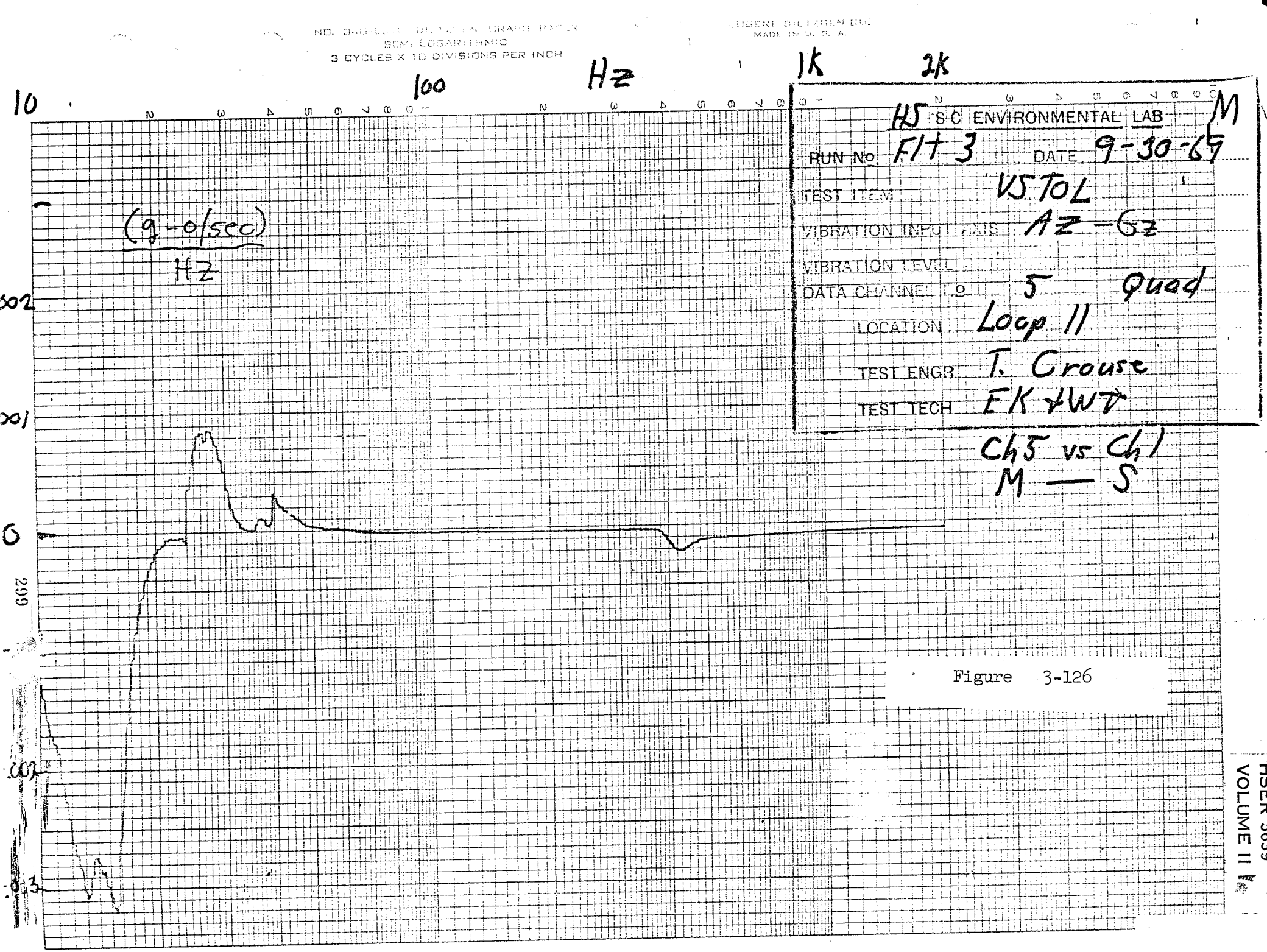

NO. 340 KEUFFEL & ESSER CO. GRAPH PAPER
SEMI-LOGARITHMIC
3 CYCLES X 10 DIVISIONS PER INCH
KEUFFEL & ESSER CO.
MADE IN U. S. A.
10
100
Hz
1K
2K
HS S/C ENVIRONMENTAL LAB
RUN No. Flt 3
DATE 9-30-69
TEST ITEM V5 TOL
VIBRATION INPUT AXIS Az - Gz
VIBRATION LEVEL
DATA CHANNEL No. 5 Quad
LOCATION Loop 11
TEST ENGR T. Crouse
TEST TECH EK & WT
Ch5 vs Ch1
M — S
(g-o/sec)
Hz
.002
.001
0
.003

Figure 3-126