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NATIONAL AERONAUTICS AND SPACE ADMINISTRATION

Technical Report 32-1531

*Structural Design and Stress Analysis Program
for Advanced Composite Filament-Wound
Axisymmetric Pressure Vessels (COMTANK)*

A. C. Knoell

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JET PROPULSION LABORATORY
CALIFORNIA INSTITUTE OF TECHNOLOGY
PASADENA, CALIFORNIA

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Preface

The work described in this report was performed by the Engineering Mechanics Division of the Jet Propulsion Laboratory.

Acknowledgment

Grateful acknowledgment is made to Mr. R. Matlin of the Engineering Mechanics Division of JPL for his assistance and helpful suggestions in developing COMTANK and to Mrs. T. Chapman of the Computation and Analysis Section for programming COMTANK.

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Abstract

This report describes a computer program (COMTANK) that enables the user to design and analyze advanced composite filament-wound axisymmetric pressure vessels. Based on user input, the program develops a pressure vessel design using netting analysis theory and then analyzes the design considering the orthotropic construction of the vessel. The analysis consists essentially of determining the stress resultants that exist at a point in the tank wall and then the stresses that exist in each ply of the laminate at that point.

Structural Design and Stress Analysis Program for Advanced Composite Filament-Wound Axisymmetric Pressure Vessels (COMTANK)

I. Introduction

A digital computer program, COMTANK, has been developed at the Jet Propulsion Laboratory to design and analyze advanced composite filament-wound axisymmetric pressure vessels. The purpose of this program is to enable the user to automatically develop a detailed vessel design and perform a complex stress analysis of the design in an efficient and cost-effective manner. In usual practice involving structural design and analysis of filament-wound chambers, engineering personnel first develop an isotenoid (helical-wound) or near-isotenoid (planar-wound) vessel design using netting analysis theory (see Refs. 1-3). This theory assumes that the filaments of the composite material carry all the load and that the matrix material serves only to hold the filaments to the vessel shape. The design procedure is relatively straightforward and, as such, is not a cumbersome engineering task.

After the vessel is designed, it is generally analyzed as a laminated orthotropic shell of revolution in which the stress-carrying ability of the matrix is then considered. In this case, a finite element mathematical model of the chamber is usually developed. The model generally consists of a large number of elements and thus

requires a large amount of data generation (particularly geometric and composite material property data) on the part of engineering personnel. As a consequence, the amount of data handling increases, thereby increasing both the time and cost of the analysis and subjecting it to the distinct possibility of human error.

The COMTANK program was developed to reduce the entire tank design and analysis procedure to a completely computer-automated process. Since input preparation for the program is simple, engineering personnel who have had only slight training in computer programming can fully utilize the capabilities of COMTANK. The program has been written in FORTRAN V for the UNIVAC 1108 computer for execution under the EXEC 8 control system.

II. Program Description

A. Program Functioning

The program has been specifically developed to handle planar-wound pressure vessels fabricated of either boron/epoxy or graphite/epoxy advanced composite material. The vessel may or may not contain a

cylindrical midsection; i.e., the tank configuration may be that of a cylinder with dome closures or an oblate spheroid. In the former case, provision has been made to accept unequal boss openings in the forward and aft domes.

In general, input to the program must be provided in three basic categories:

- (1) Tank description, consisting of geometry and material property data.
- (2) Design loading condition.
- (3) Analysis loading conditions.

The tank description consists of a definition of overall tank geometry and component geometry relating to the liner, bosses, and skirt attachments. The design loading condition consists of internal pressure only. The analysis loading conditions consist of internal pressure, boss line loadings, and temperature gradients through the tank wall.

Items (2) and (3) above indicate that it is possible to analyze a pressure vessel design for loading conditions other than those for which it was designed.

Given the proper input, COMTANK will perform computations to provide the user as output a detailed pressure vessel design and stress analysis. The vessel design consists of midsurface coordinates defining the entire tank and skirt-support element geometry, element wall thicknesses throughout the structure, ply construction, enclosed volumes, weight breakdowns, and material property details relating to filament tape wrap angles and coefficients of thermal expansion. The stress analysis consists of the entire displacement field of the structure, element nodal forces, stress resultants and couples, and point stress analysis, giving a detailed breakdown of the longitudinal, transverse, and shear stress in each layer of the composite at the point under consideration.

B. Method of Solution

1. Vessel design. The overall design configuration of the pressure vessel is determined using essentially the netting analysis procedure given in Ref. 1. The main feature of this procedure involves the solution of the differential equation governing the in-plane normalized (with respect to the tank radius) dome headshape. This equation is given as

$$2 - \frac{rz''}{z'[1 + (z')^2]} = \frac{[b - (c - z + rz') \tan \gamma]^2}{[1 + (z')^2] \{r^2 - [b - (c - z) \tan \gamma]^2\}} \quad (1)$$

in which r and z represent the normalized dome radius and height, respectively; b = normalized boss opening; c = normalized height of the boss opening; γ = wrap angle; and the primes denote differentiation with respect to the normalized radius.

In the solution process, Eq. (1) is transformed to a system of first- and second-order differential equations to allow for a tenable boundary condition and is solved numerically in the program for the dome coordinates. The logic built into the solution procedure allows the parameter c to incrementally increase to as large a value as possible in relation to $z = z_{\max}$ of the headshape. This results in the headshape tending to approach a minimum weight configuration.

The basic tank wall construction is derived from the solution of simple netting analysis equilibrium equations in the meridional and hoop directions. In this way, the number of planar and hoop wraps are determined. The program logic allows for the development of an even number of planar wraps and any number of hoop wraps.

The ply thickness in the dome regions is developed based on the approach given in Ref. 4. A set of relations for the approximate number of plies at any point in the dome was derived as:

$$N = 2 \left[1 - 0.1 \left(\frac{R - R_B}{W} \right) \right] \left(\frac{R_T}{W} \right) \cos^{-1} \left(\frac{R_B}{R} \right) \quad \text{for } R_B \leq R \leq (R_B + W)$$

$$N = 2 \left[0.9 + 0.1 \left(\frac{R - R_B - W}{R_T - R_B - W} \right) \right] \left(\frac{R_T}{W} \right) \left[\cos^{-1} \left(\frac{R_B}{R} \right) - \cos^{-1} \left(\frac{R_B + W}{R} \right) \right] \quad \text{for } (R_B + W) \leq R \leq R_T \quad (2)$$

where N = number of plies per wrap; R = dome radius; R_B = boss radius of dome; R_T = tank radius; and W = tape width.

Using Eq. (2), the ply thickness is determined in the program from the relation

$$t_p = \left(\frac{t_e}{2} \right) N \quad (3)$$

where t_p = ply thickness in dome; and t_e = thickness of dome at the equator.

2. Mathematical model.

a. Geometry. A significant feature of COMTANK is the automatic development of a mathematical model of the design for subsequent stress analysis as a laminated shell of revolution. The procedure employed in developing the model is described below.

For the case of a cylindrical tank with dome closures, a total of 99 elements were allocated for completely describing the tank model including the skirt support structure. Of the total number of elements, a maximum of 37 elements were allocated for the description of each dome closure. The actual number of elements used to describe the domes depends, as will be shown, on the degree of coarseness employed by the user in assigning values to allowable differences in dome height Δz , wrap angle $\Delta\alpha$, and wall thickness Δt between adjacent nodes in the dome. Elements not used in defining the dome shapes are used in describing the cylindrical region.

The number of elements used to define a cylindrical skirt was fixed at eight. As shown in Fig. 1, five of the elements are used to describe the flange attachment to the cylindrical section, and three are used to describe the stem. COMTANK has been programmed to allow for the existence of either a forward or aft skirt or both. The skirt attachment in all cases is as shown in Fig. 1.

The number of elements used to define a forward or aft boss flange attachment (Fig. 2) is derived from a comparison between the inputted total flange length and the sum of the meridional distances between successive dome nodes starting at the boss opening.

If the sum of the meridional node distances equals the inputted flange length, the number of boss flange elements is known, viz., one less than the total number of nodes used in the computation. If the sum is less than the inputted flange length, the summation process

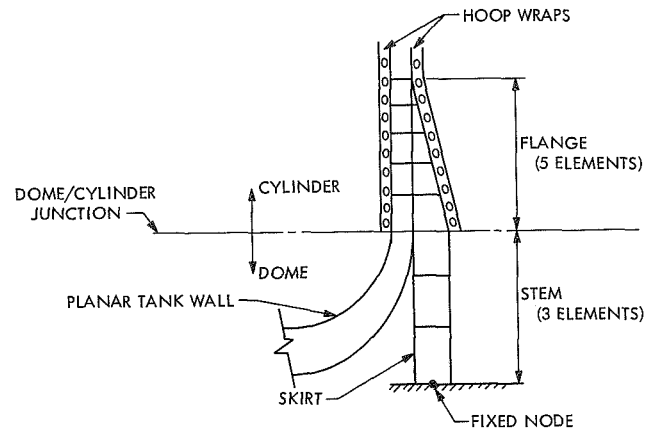


Fig. 1. Typical cylindrical skirt

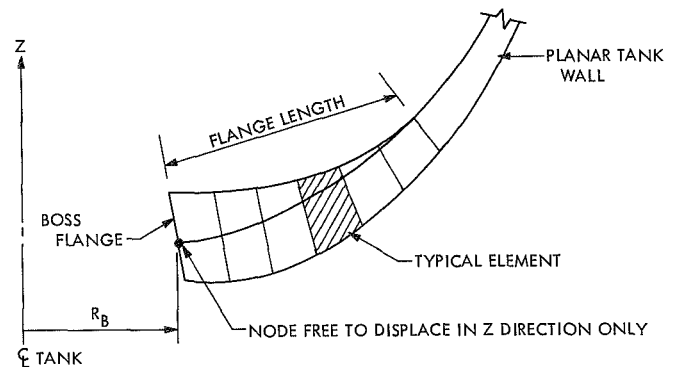


Fig. 2. Typical boss flange attachment

is continued until the sum exceeds the inputted value. When this occurs, the program uses the sum of the node distances up to the preceding node as the new boss flange length. This is done as a matter of convenience, since the dome element construction was already determined and the effect on the analysis of a slightly decreased stiffness representation in the vicinity of the flange tip is negligible.

The node and element numbering sequence for the tank model begins at the forward boss opening and ends at the aft boss opening. The overall tank coordinate system is taken as shown in Fig. 3.

For the case of an oblate spheroid, the mathematical model is developed in essentially the same manner as that of the cylinder with dome closures. The differences in model development for the oblate spheroid are discussed below.

COMTANK has been developed to handle only filament-wound oblate spheroids that are symmetric

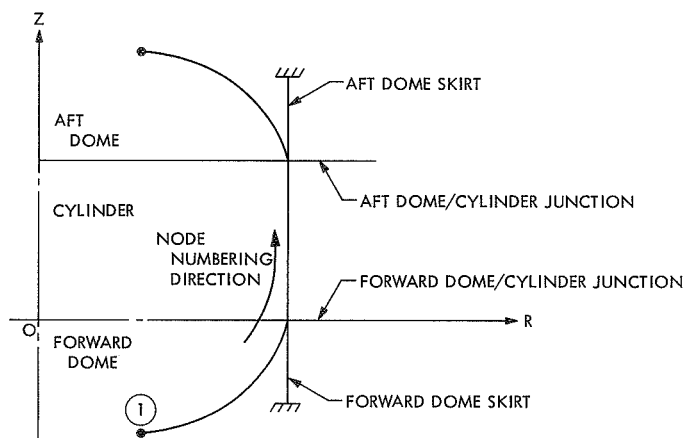


Fig. 3. Cylindrical tank coordinate system

about the equator, i.e., the junction of the forward and aft domes. Thus the forward and aft domes, including the boss structure, are assumed to be identical. As such, the program allows a maximum of only 37 elements for defining the dome closure. The allocation of a total of 99 elements for tank description does not apply.

The program assumes that structural support for the tank is provided through the boss fittings. Thus no provision has been made for cylindrical skirt attachment.

b. Material properties. Each element in the tank model, regardless of the type of vessel, is assigned a set of material properties consistent with its location in the model. On a materials basis, there are five possible types of elements. These elements and their characterization in the program are described below.

Dome elements not including those containing the boss flange attachment are characterized by a single material layer. The properties of this layer are based on the average of the thickness and filament wrap angle of the nodal end points of the element. The wrap angle determines the orthotropic thermoelastic material constants for the laminate layer via a table look-up and linear interpolation scheme. The thickness determines the number of plies of composite material in the laminate. Note that at this point in the program no attention is given to the number of plies comprising the laminate.

Dome elements that contain a segment of the boss flange fitting are composed of two material layers. For the general case where two or more layers are required for an element description, they are always listed in the program in sequential order from the inside to the outside surfaces of the tank. For this case, the first layer

represents the segment of the boss flange. Its thickness is determined by averaging the flange thickness of the element nodes. As will be seen, the user must specify only the type of boss material. The properties of the second or composite layer of the element under consideration are derived in the program as described above.

Skirt elements in the stem portion of the skirt (see Fig. 1) are identical and composed of a single material layer. As in the case of the boss flange layer, the type of material must be specified by the user. The thickness for these elements is constant.

Skirt elements in the flange section of the skirt (see Fig. 1) are characterized by four material layers. The layers consist, sequentially, of the inside hoop and planar wraps of the cylinder, the skirt flange, and the outside hoop wraps of the cylinder. The thicknesses of the three composite layers are constant and derived individually in the program. As before, the thermoelastic material properties depend on the wrap angle for the layer under consideration. The thickness of the scarf flange element is derived in the same manner as that of a boss flange element. The flange material is the same as that of the stem section of the skirt.

The last type of element is the cylinder element. This element is characterized by three layers: the inside, planar, and outside wraps of composite material. The thickness and material properties of these layers are determined as described above.

3. Stress analysis. After the tank model is constructed, COMTANK then performs a global stress analysis of the model using a direct stiffness approach. The analysis is based on the procedure given in Ref. 5. Basically, the procedure consists of developing the stiffness representation of each of the conical frustra associated with the shell elements previously described and satisfying conditions of force equilibrium and deformation compatibility at the nodes. For the loading condition prescribed by the user, the analysis serves to determine the complete displacement field of the tank model, the forces acting at the nodes of each element, and the nodal stress resultants. The latter are of particular importance because they serve to establish the input required for the last phase of the program.

The final phase of the program consists of a detailed point stress analysis of several elements of the tank

model. In the case of a cylinder with dome closures, COMTANK analyzes a maximum of 25 elements of which a maximum of 10 each are located in the forward and aft domes, respectively, and 5 in the cylindrical region. For an oblate spheroid, a maximum of 10 dome elements are analyzed because of symmetry and the absence of any cylindrical region. Since the analysis is a localized point stress analysis, the representative loading for each element (considered here to be a point) is derived from the average of the stress resultants acting at each node of the element.

The analysis is based on the procedure given in Ref. 6. Essentially, the stresses developed in each layer of the laminate are determined from constitutive lamina equations relating stress to strain, where the strain is determined from laminate stress-strain relationships. The results of the analysis provide the user with values for longitudinal, transverse, and shear stress and strain in each layer or lamina of the element under consideration. Whereas the tank analysis considered a composite layer to be representative in elastic properties and thickness of the laminate, the detailed stress analysis considers a composite layer to be the lamina comprising the laminate. A capability to handle up to 100 lamina for a given element has been provided in the program. Thus the user can evaluate stresses and stress distribution within an element to the order of the stress state in each ply.

C. Operating Experience

The program has been used for the design and analysis of boron/epoxy and graphite/epoxy solid-propellant rocket motor cases currently under development at JPL. The rocket motor case configuration is a cylinder with dome closures. With the exception of a shorter-length cylindrical section, the case is similar to the Applications Technology Satellite (ATS) motor described in Ref. 7. No test data are currently available for comparative study.

Running time on the 1108 for a complete design and analysis of a cylinder with dome closures is approximately 43 s. In the case of an oblate spheroid the total running time is approximately 21 s.

After appropriate idealization, input could be written in about 15 min. It was found that performing a few simple shell membrane calculations by hand to estimate design ply construction for a given burst pressure or, conversely, the burst pressure for a given ply construction was a useful aid in reducing the number of runs necessary to finalize a design/analysis study.

III. Programming

A. Input Format

Input to the program is provided in the following blocks:

- (1) Comment.
- (2) Control.
- (3) Tank geometry.
- (4) Lamina, liner, boss geometry.
- (5) Design loading.
- (6) Skirt geometry.
- (7) Analysis comment.
- (8) Analysis mechanical loading.
- (9) Analysis thermal loading.
- (10) Additional analyses.

With the exception of alphameric data in the comment and control cards, all input data are written in floating-point numbers. Floating point numbers must be written with a decimal point in accordance with the format statements included below.

1. Comment. The comment data block consists of a single card of alphameric data containing up to 72 characters. This card is basically used to define the problem being solved and to provide a run record for the user.

2. Control. Program operational constraints are defined on the control card in accordance with the following format:

ICYL	ITABLE	IMAT(1)	IMAT(2)	IMAT(3)	IMAT(4)	IMAT(5)	NPB	KHOOP	NHOOP
------	--------	---------	---------	---------	---------	---------	-----	-------	-------

(10I5)

ICYL = type of problem
 0, oblate spheroid
 1, cylinder with dome closures

ITABLE = type of tank wall material
 0, boron/epoxy ($v_f = 0.50$)
 1, graphite/epoxy ($v_f = 0.57$)

IMAT(1) = material for liner

IMAT(2) = material for forward boss flange

IMAT(3) = material for aft boss flange

IMAT(4) = material for forward skirt

IMAT(5) = material for aft skirt

NPB = number of analysis loading conditions

KHOOP = hoop wrap option
 0, number of hoop wraps to be computed by COMTANK
 1, number of hoop wraps to be input by user

NHOOP = number of hoop wraps input by user

The material property data for boron/epoxy and graphite/epoxy are stored in the program in tabulated form and are as shown in Tables A-1 and A-2 of the Appendix.

For each of the five material categories described above, i.e., IMAT(1) through (5), the user can select one of six metal candidates provided in the program. The candidate is described by specifying the appropriate integer as follows:

- 1 = aluminum (6061)
- 2 = titanium (6A14V)
- 3 = steel (301)
- 4 = magnesium (ZK60)
- 5 = nickel
- 6 = invar

The metal material properties used in the program are given in Table A-3 of the Appendix.

In the case of an oblate spheroid (ICYL = 0), data need be provided only for IMAT(1) and (2). The program considers IMAT(3) = IMAT(2) due to symmetry. IMAT(4) and (5) do not apply in this case owing to the absence of any skirt support.

As an added degree of flexibility, an option has been provided in the program for the case of a cylinder with dome closures (ICYL = 1) to input directly the number of desired hoop wraps. This is done by specifying the parameter KHOOP = 1. The last entry in the control card (NHOOP) contains the integer number of hoop wraps specified by the user. For the case of an oblate spheroid (ICYL = 0), the last two parameters of the control card may be left blank.

3. Tank geometry. This card contains data on the tank configuration, initial allowable variations in dome parameters between adjacent nodes, and width of tape intended for use in vessel fabrication. The format is as follows:

DT	LT	DF	DA	DELZ	DELA	DTHK	WIDTH
----	----	----	----	------	------	------	-------

(8E10.0)

DT = diameter of tank

LT = overall tank length

DF = diameter of forward boss opening

DA = diameter of aft boss opening

DELZ = initial maximum height between nodes

DELA = initial maximum angle between nodes

DTHK = initial maximum thickness between nodes

WIDTH = tape width

The overall tank length LT must be provided only for the case of a cylindrical tank with dome closures (ICYL = 1). Otherwise, it may be left blank.

For the case of a cylindrical tank with dome closures, the boss diameters DF and DA must always be provided as they may have the same or different values. For the case of an oblate spheroid (ICYL = 0), only the forward boss diameter DF need be provided due to symmetry of the vessel about the equator.

The parameters DELZ, DELA, and DTHK represent initial limitations imposed by the user on the allowable difference in dome height, wrap angle, and wall thickness, respectively, between adjacent nodes. These parameters represent a user control on the element idealization of the dome structure of a vessel. Large input values will result in a coarse representation of

the dome whereby the resulting number of dome elements is much less than the 37 maximum possible. Conversely, small input values will tend to result in a larger number of dome elements than the maximum possible total of 37. In the event that this condition is encountered, the program automatically increases each value by 10% in consecutive steps until the condition of a maximum of 37 dome elements is satisfied.

4. Lamina, liner, boss geometry. Input format for this data card is as follows:

TLA	TLI	LFBF	TFBFZ	LABF	TABFZ
-----	-----	------	-------	------	-------

(6E10.0)

TLA = composite lamina thickness

TLI = liner thickness

LFBF = length of forward boss flange

TFBFZ = thickness of forward boss flange

LABF = length of aft boss flange

TABFZ = thickness of aft boss flange

The boss flange length is as shown in Fig. 2. The flange thickness corresponds to the maximum or throat thickness of the boss. In the case of an oblate spheroid (ICYL = 0), the aft boss flange parameters LABF and TABFZ are left blank.

5. Design loading. This block of data contains information on the tank internal burst pressure loading and the strength and density of the composite material. The format is as follows:

P	SIGMA	RHOLA
---	-------	-------

(3E10.0)

P = design burst pressure

SIGMA = uniaxial tensile strength of composite lamina

RHOLA = density of composite lamina

6. Skirt geometry. The parameters and format defining the forward and aft skirt geometries are as follows:

LFSTOT	LFSF	TFSF	LASTOT	LASF	TASF
--------	------	------	--------	------	------

(6E10.0)

LFSTOT = total length of forward skirt

LFSF = length of forward skirt flange

TFSF = thickness of forward skirt

LASTOT = total length of aft skirt

LASF = length of aft skirt flange

TASF = thickness of aft skirt

The total skirt length is the sum of the skirt flange and stem lengths as shown in Fig. 1. The skirt thickness is the thickness of the stem portion.

In the case of an oblate spheroid (ICYL = 0), all input parameters for this block of data are blank. Note,

however, that a blank card must be provided in the input deck for sequencing purposes.

7. Analysis comment. This card consists of 72 characters of alphameric data. It is intended for use in defining the loading condition for the tank analysis.

8. Analysis mechanical loading. The mechanical loading condition for tank analysis is described in accordance with the following format:

PR	FORCE 1	FORCE 2
----	---------	---------

(3E10.0)

PR = internal tank pressure

FORCE 1 = axial load at forward boss opening

FORCE 2 = axial load at aft boss opening

The internal pressure loading is taken positive when acting from the inside to the outside of the vessel wall. The axial loads, FORCE 1 and FORCE 2, are forward and aft boss ring loads applied, in the case of a cylinder with dome closures, at nodes 1 and 100, respectively, as shown in Fig. 3. They are, in essence, the reaction

forces derived from assumed bulkhead coverings of the boss openings. They are taken positive in the direction of the Z axis (Fig. 3).

For the case of an oblate spheroid, FORCE 1 and FORCE 2 have the same value but are of opposite sign.

9. Analysis thermal loading. This card contains thermal loading data for the tank analysis. The format is as follows:

THERM(1)	THERM(2)	THERM(3)	THERM(4)	THERM(5)	THERM(6)	THERM(7)	THERM(8)
----------	----------	----------	----------	----------	----------	----------	----------

(8E10.0)

THERM(1) = temperature at inner surface of forward boss opening

THERM(2) = temperature at composite/metal interface of forward boss opening

THERM(3) = temperature at outer surface of forward boss opening

THERM(4) = temperature at inner surface of aft boss opening

THERM(5) = temperature at composite/metal interface of aft boss opening

THERM(6) = temperature at outer surface of aft boss opening

THERM(7) = temperature at inner surface of cylinder

THERM(8) = temperature at outer surface of cylinder

THERM(1), (2), (3) and THERM(4), (5), (6) represent the thermal gradients through the thickness at the forward and aft boss openings, respectively. THERM(7) and (8) represent the thermal gradient through the vessel wall in the cylindrical region. This gradient is taken as constant throughout the cylindrical region. In the case of an oblate spheroid (ICYL = 0), THERM(7) and (8) are applied at the equator.

In the dome regions of the tank, a piecewise linear meridional variation in temperature is taken by the program for the inside and outside wall temperatures between the boss opening and the dome/cylinder junction (or the equator for an oblate spheroid). The composite/metal interface temperature in the boss region varies piecewise linearly from the input boss opening temperature to the same temperature as that of the inside surface of the tank at the tip of the flange.

For the case of no temperature loading, a blank card must be provided in the input deck for sequencing purposes.

10. Additional analyses. Additional analyses can be performed by COMTANK in accordance with the value of NPB on card 2 of the input data. Each analysis case consists of cards 7, 8, and 9, which must be stacked sequentially at the end of the input deck.

B. Output Format

An example of the output format is given in the example problem in the following section. The format is divided into the following basic blocks:

- (1) Input design data.
- (2) Design configuration.
- (3) Input analysis data.
- (4) Model configuration.

- (5) Loading condition.
- (6) Displacement field.
- (7) Nodal forces.
- (8) Stress resultants.
- (9) Element stress analysis.

C. Operational Diagram

The operational diagram for COMTANK is shown in Fig. 4.

IV. Sample Problem

As a matter of convenience, a sample problem was run on an oblate spheroid to illustrate the input and output data of COMTANK. The input data format for the sample problem is shown in Fig. 5.

Facsimiles of printout data are presented in Table 1. It should be noted that detailed stress analysis data for elements 3, 7, 8, 9, 10, 11, 12, and 13 were developed by COMTANK. Since the output format for each element is similar, only the data for element 13 are shown.

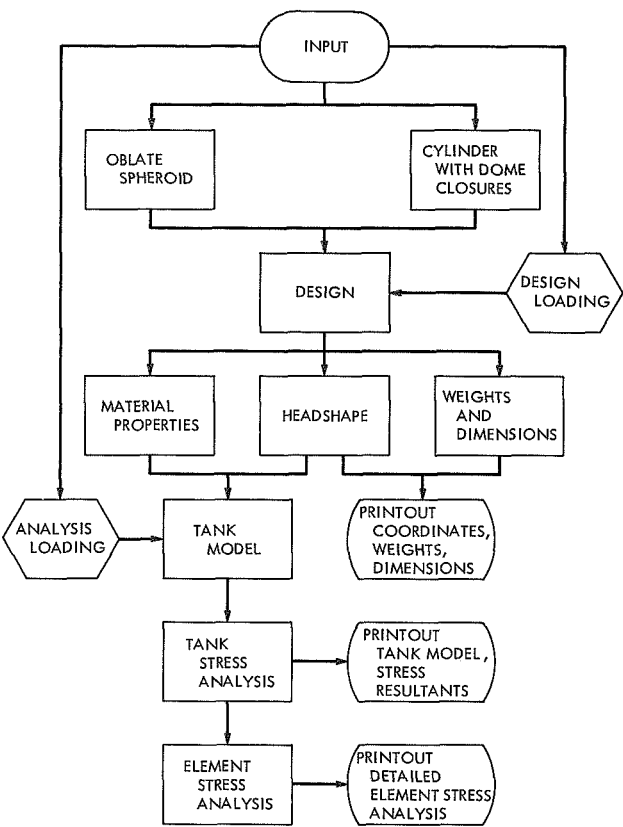


Fig. 4. COMTANK operational diagram

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		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71																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						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Table 1. Facsimiles of printout data

PLANAR WOUND PRESSURE VESSEL DESIGN												
SAMPLE RUN - OBLATE SPHEROID - ACK 4/13/71												
INPUT PARAMETERS												
TANK DIAMETER, IN.		20.00	LAMINA UNIAXIAL TENS. STRENGTH, PSI		100000.							
TANK LENGTH, IN.		12.58	LAMINA THICKNESS, IN.		.0070							
FORWARD BOSS -			LAMINA DENSITY, LB/IN**3		.0590							
DIAMETER, IN.		4.00	METALS -									
FLANGE LENGTH		2.00	LINER									
FLANGE THROAT THICKNESS		.50	MATERIAL		ALUMINUM							
AFT BOSS -			DENSITY		.1000							
DIAMETER, IN.		4.00	FWD BOSS		ALUMINUM							
FLANGE LENGTH		.00	MATERIAL									
FLANGE THROAT THICKNESS		.00	DENSITY		.1000							
DESIGN BURST PRESSURE, PSI		350.	AFT BOSS		ALUMINUM							
LINER THICKNESS, IN.		.0200	MATERIAL		.1000							
FWD SKIRT -			DENSITY									
LENGTH		.00	FWD SKIRT									
FLANGE LENGTH		.00	MATERIAL		.0000							
THICKNESS		.00	DENSITY									
AFT SKIRT -			AFT SKIRT									
LENGTH		.00	MATERIAL		.0000							
FLANGE LENGTH		.00	DENSITY									
THICKNESS		.00										
DESIGN CONFIGURATION												
MATERIAL: GRAPHITE-EPOXY 150 PERCENT VOLUME FRACTION												
NO.	DOVE COORD.	FIL. TENS.	TENS. MER	(LB/IN) WRAP ANG.	MODULUS	DATA	POIS.	ALP-A (IN/IN)	THK. NO.			
	RAD (IN) HT (IN)	RATIO		DEG.	E (M)	E/H	RATIO	HER.	PLIES			
1	10.000	.000	1.000	17.66	.149+08	.000	.157	.228+07	.825+00	.214-04	.029	4
2	10.000	.006	1.000	17.66	.149+08	.000	.157	.228+07	.825+00	.214-04	.029	4
3	10.000	.012	1.000	17.66	.149+08	.000	.157	.228+07	.825+00	.214-04	.029	4
4	10.000	.025	1.000	17.66	.149+08	.000	.157	.228+07	.825+00	.214-04	.029	4
5	10.000	.037	1.000	17.66	.149+08	.000	.157	.228+07	.825+00	.214-04	.029	4
6	10.000	.050	1.000	17.66	.149+08	.000	.157	.228+07	.825+00	.214-04	.029	4
7	9.999	.075	1.000	17.66	.149+08	.000	.157	.228+07	.825+00	.214-04	.029	4
8	9.999	.100	1.000	17.66	.149+08	.000	.157	.228+07	.825+00	.214-04	.029	4
9	9.998	.150	1.000	17.66	.149+08	.000	.157	.228+07	.825+00	.214-04	.029	4
10	9.996	.200	1.000	17.66	.149+08	.000	.157	.228+07	.825+00	.214-04	.029	4
11	9.991	.300	1.000	17.66	.149+08	.000	.157	.228+07	.825+00	.214-04	.029	4
12	9.985	.400	1.000	17.67	.149+08	.000	.157	.228+07	.825+00	.214-04	.029	4
13	9.976	.499	1.000	17.67	.148+08	.000	.157	.228+07	.825+00	.214-04	.029	4
14	9.966	.599	1.000	17.67	.148+08	.000	.157	.228+07	.825+00	.214-04	.029	4
15	9.939	.797	.999	17.68	.148+08	.000	.157	.228+07	.825+00	.214-04	.029	4
16	9.905	.994	.999	17.69	.148+08	.000	.157	.228+07	.825+00	.214-04	.029	4
17	9.864	1.190	.999	17.70	.148+08	.000	.157	.228+07	.825+00	.214-04	.029	4
18	9.760	1.576	.998	17.73	.148+08	.000	.158	.229+07	.828+00	.214-04	.030	4
19	9.627	1.953	.997	17.77	.148+08	.000	.158	.229+07	.830+00	.214-04	.030	4
20	9.467	2.319	.995	17.83	.148+08	.000	.158	.230+07	.833+00	.214-04	.030	4

Table 1 (contd)

21	9.281	2.673	.934	187.	20.	17.91	.147+08	.000	.158	.231+07	.837+00	-.163-05	.214-04	.031	4
22	9.070	3.013	.932	191.	20.	18.02	.147+08	.000	.159	.233+07	.842+00	-.165-05	.214-04	.032	6
23	8.836	3.338	.990	196.	21.	18.15	.146+08	.000	.159	.235+07	.848+00	-.167-05	.213-04	.033	6
24	8.581	3.646	.988	201.	22.	18.32	.146+08	.000	.160	.237+07	.856+00	-.170-05	.213-04	.033	6
25	8.306	3.936	.995	207.	23.	18.52	.144+08	.000	.161	.240+07	.866+00	-.173-05	.213-04	.035	6
26	8.013	4.208	.983	213.	25.	18.78	.142+08	.000	.162	.244+07	.878+00	-.178-05	.213-04	.036	6
27	7.704	4.462	.980	221.	26.	19.11	.141+08	.000	.164	.249+07	.894+00	-.184-05	.212-04	.037	6
28	7.380	4.697	.977	229.	29.	19.50	.139+08	.000	.166	.255+07	.913+00	-.191-05	.212-04	.039	6
29	7.043	4.913	.974	239.	32.	19.90	.136+08	.000	.168	.262+07	.936+00	-.199-05	.211-04	.041	6
30	6.695	5.110	.971	249.	35.	20.57	.133+08	.000	.173	.271+07	.956+00	-.211-05	.209-04	.043	6
31	6.338	5.289	.968	261.	40.	21.29	.128+08	.000	.179	.282+07	.981+00	-.228-05	.208-04	.045	8
32	5.971	5.449	.965	275.	46.	22.16	.122+08	.000	.186	.295+07	.101+01	-.241-05	.205-04	.049	8
33	5.598	5.593	.962	280.	53.	23.23	.116+08	.000	.195	.312+07	.105+01	-.261-05	.203-04	.053	8
34	5.219	5.720	.958	307.	64.	24.54	.107+08	.000	.206	.333+07	.109+01	-.286-05	.199-04	.057	8
35	4.835	5.831	.955	325.	73.	26.16	.097+07	.000	.228	.357+07	.111+01	-.311-05	.193-04	.063	10
36	4.447	5.928	.951	346.	99.	28.19	.085+07	.000	.259	.387+07	.111+01	-.339-05	.184-04	.071	10
37	4.055	6.012	.947	369.	130.	30.75	.071+07	.000	.306	.422+07	.111+01	-.361-05	.170-04	.081	12
38	3.662	6.083	.943	392.	179.	34.07	.056+07	.000	.393	.467+07	.109+01	-.344-05	.145-04	.097	14
39	3.464	6.114	.941	403.	214.	36.11	.047+07	.000	.466	.482+07	.106+01	-.293-05	.127-04	.110	16
40	3.266	6.143	.939	413.	261.	38.50	.040+07	.000	.572	.500+07	.987+00	-.193-05	.102-04	.128	18
41	3.068	6.170	.936	421.	326.	41.33	.035+07	.000	.735	.515+07	.998+00	-.135-06	.720-05	.164	24
42	2.870	6.194	.934	424.	417.	44.75	.025+07	.000	.962	.525+07	.779+00	-.285-05	.335-05	.204	30
43	2.770	6.206	.933	424.	479.	46.74	.025+07	.000	1.198	.521+07	.712+00	-.503-05	.154-05	.197	28
44	2.671	6.217	.931	420.	556.	48.98	.023+07	.000	1.452	.515+07	.636+00	.756-05	-.411-06	.189	28
45	2.572	6.228	.930	413.	654.	51.53	.024+07	.000	1.820	.500+07	.557+00	.103-04	.154-05	.179	26
46	2.472	6.239	.928	401.	785.	54.95	.021+07	.000	2.307	.477+07	.471+00	.133-04	-.317-05	.169	24
47	2.463	6.240	.928	400.	799.	54.74	.021+07	.000	2.354	.473+07	.462+00	.136-04	-.329-05	.166	24
48	2.417	6.245	.927	392.	784.	56.18	.021+07	.000	2.656	.453+07	.426+00	.147-04	-.346-05	.160	24
49	2.371	6.250	.933	385.	769.	57.95	.021+07	.000	3.024	.433+07	.384+00	.160-04	-.354-05	.153	22
50	2.324	6.255	.945	377.	754.	59.68	.021+07	.000	3.426	.417+07	.339+00	.173-04	-.362-05	.145	22
51	2.278	6.260	.966	370.	739.	61.63	.021+07	.000	3.922	.388+07	.293+00	.183-04	-.341-05	.136	20
52	2.232	6.265	1.001	362.	724.	63.93	.021+07	.000	4.487	.356+07	.254+00	.193-04	-.310-05	.126	18
53	2.185	6.270	1.057	354.	709.	66.48	.022+07	.000	5.111	.311+07	.211+00	.202-04	-.287-05	.114	16
54	2.139	6.275	1.151	347.	694.	69.45	.022+07	.000	5.824	.271+07	.166+00	.209-04	-.210-05	.100	14
55	2.093	6.280	1.328	339.	679.	73.07	.023+07	.000	6.532	.217+07	.123+00	.215-04	-.146-05	.083	12
56	2.046	6.285	1.767	332.	664.	77.92	.024+07	.000	7.247	.154+07	.787+01	.220-04	-.728-06	.059	8
57	2.000	6.290		324.	649.	90.00	.024+07	.000	7.908	.769+06	.328+01	.223-04	-.928-07	.000	0

NORMALIZED DOME HEIGHT = .625
ACTUAL DOME HEIGHT = 6.290

CHARACTERISTICS

	EACH DOME	TOTAL
VOLUME, CUBIC INCHES	1422.86	2845.72
F.W. SURFACE AREA, SQ. IN.	489.36	978.72
F.W. MERIDIONAL LENGTH, IN.	11.27	22.55
F.W. THICKNESS	.0280	
NUMBER OF PLANAR PLIES	4	
WALL WEIGHT, LBS.	1.17	2.34
LINER WEIGHT, LBS.	.99	1.96
BOSS WEIGHT (ESTIMATED), LBS.	.84	1.68
TOTAL WEIGHT, LBS.		5.97

Table 1 (contd)

AVERAGE PROPERTIES ---												
MATERIAL: GRAPHITE-EPOXY (50 PERCENT VOLUME FRACTION)												
DZ = 1.000 OA = 6.000 OT = 1.000												
ELEM. NO.	MODE	HEIGHT	MODULUS		DATA	(PST)	POIS.	RATIO	ALPHA	(IN/IN)	THK.	NO.
			E(M)	E(H)	E+EM	G(H+)			MER.	HOOP	(IN)	PLIES
1	17	1	.148+08	.000	.157	.228+07	.825+00	-.159-05	.214-04	.029	6	
2	20	17	.148+08	.000	.158	.229+07	.830+00	-.160-05	.214-04	.030	6	
3	23	20	.147+08	.000	.159	.233+07	.840+00	-.164-05	.214-04	.031	6	
4	27	23	.143+08	.000	.162	.242+07	.871+00	-.176-05	.213-04	.035	6	
5	33	27	.129+08	.000	.178	.280+07	.977+00	-.222-05	.208-04	.045	8	
6	37	33	.925+07	.000	.240	.369+07	.111+01	-.123-05	.189-04	.067	10	
7	40	37	.530+07	.000	.407	.468+07	.109+01	-.342-05	.141-04	.105	16	
8	42	40	.330+07	.000	.756	.516+07	.897+00	.121-06	.687-05	.155	24	
9	45	42	.245+07	.000	1.356	.517+07	.665+00	.561-05	.328-06	.192	28	
10	49	45	.215+07	.000	2.346	.475+07	.464+00	.133-04	.327-05	.166	24	
11	52	49	.215+07	.000	3.721	.400+07	.314+00	.179-04	.352-05	.139	20	
12	55	52	.226+07	.000	5.596	.286+07	.180+00	.207-04	.228-05	.104	16	
13	57	55	.244+07	.000	7.596	.117+07	.558-01	.222-04	.326-06	.041	6	

LOADING - NUMBER OF PROBLEMS = 1

PROBLEM NO. 1 INTERNAL PRESSURE (P=300 PST) 4/13/71

INTERNAL PRESSURE = 300.00
 AXIAL FORCE AT FWD DOME OPENING = -225.00
 AXIAL FORCE AT AFT DOME OPENING = 225.00

DISPLACEMENT BOUNDARY CONDITIONS

LOCATION	RADIAL	AXIAL	MERIDIONAL ROTATION
FWD DOME OPENING	FIXED	FIXED	FIXED
AFT DOME OPENING	FIXED	FIXED	FIXED
FWD SKIRT END	FIXED	FIXED	FIXED
AFT SKIRT END	FIXED	FIXED	FIXED

LNO, ELY(I) 8 3 7 8 9 10 11 12 13

Table 1 (contd)

SAMPLE RUN - OBLATE SPHEROID - ACK 4/13/71									
NUMBER OF NODAL CIRCLES.... 27									
NUMBER OF ELEMENTS..... 26									
NUMBER OF MATERIALS..... 19									
NUMBER OF PROBLEMS..... 1									
MATERIAL PROPERTIES OF THE INDIVIDUAL LAYERS									
MAT.	E-MERID	K=E(I)/E(M)	POIS-RATIO	SHEAR MOD.	THICKNESS	ALPHA-M	ALPHA-H	DENSITY	
1	.2441+07	7.60	.056	.1171+07	.041	.2219-04	-.3255-06	.0000	
2	.2256+07	5.60	.180	.2854+07	.104	.2070-04	-.2285-05	.0000	
3	.2145+07	3.72	.314	.4081+07	.139	.1794-04	-.3317-05	.0000	
4	.2148+07	2.35	.464	.4753+07	.166	.1353-04	-.3269-05	.0000	
5	.2446+07	1.36	.665	.5169+07	.192	.1605-05	.3277-06	.0000	
6	.3301+07	.76	.887	.5163+07	.166	.1211-06	.6872-05	.0000	
7	.5303+07	.41	1.091	.4684+07	.105	.3415-05	.1413-04	.0000	
8	.9255+07	.24	1.111	.3631+07	.067	.3227-05	.1890-04	.0000	
9	.1285+08	.18	.977	.2802+07	.045	.2220-05	.2079-04	.0000	
10	.1433+08	.16	.871	.2419+07	.035	.1755-05	.2128-04	.0000	
11	.1467+08	.16	.840	.2326+07	.031	.1644-05	.2137-04	.0000	
12	.1480+08	.16	.830	.2233+07	.030	.1604-05	.2140-04	.0000	
13	.1484+08	.16	.825	.2280+07	.029	.1589-05	.2141-04	.0000	
14	.9900+07	1.00	.306	.3800+07	.482	.1300-04	.1300-04	.0000	
15	.9900+07	1.00	.300	.3800+07	.436	.1300-04	.1300-04	.0000	
16	.9900+07	1.00	.300	.3800+07	.381	.1300-04	.1300-04	.0000	
17	.9900+07	1.00	.300	.3800+07	.314	.1300-04	.1300-04	.0000	
18	.9900+07	1.00	.306	.3800+07	.216	.1300-04	.1300-04	.0000	
19	.9900+07	1.00	.300	.3800+07	.078	.1300-04	.1300-04	.0000	

Table 1 (contd)

COORDINATES OF NODAL CIRCLES		
NODE	R-COORDINATE	Z-COORDINATE
1	2.000	-6.290
2	2.093	-6.280
3	2.232	-6.265
4	2.371	-6.250
5	2.572	-6.228
6	2.970	-6.194
7	3.266	-6.143
8	4.055	-6.012
9	5.598	-5.593
10	7.704	-4.462
11	8.836	-3.338
12	9.467	-2.319
13	9.864	-1.190
14	10.000	.000
15	9.864	1.190
16	9.467	2.319
17	8.836	3.338
18	7.704	4.462
19	5.598	5.593
20	4.055	6.012
21	3.266	6.143
22	2.970	6.194
23	2.572	6.228
24	2.371	6.250
25	2.232	6.265
26	2.093	6.280
27	2.000	6.290

ELEM. FORM.		MATERIAL PROPERTIES OF LAYERS										REF. SURF.		REF. SURF.	
NO.	NODE	BACK NO. OF LAYERS	1ST	2ND	3RD	4TH	5TH	6TH	7TH	8TH	9TH	CODE	DISTANCE	CODE	DISTANCE
1	2	1	2	14	1	0	0	0	0	0	0	0	.000	0	.000
2	3	2	2	15	2	0	0	0	0	0	0	0	.000	0	.000
3	4	3	2	16	3	0	0	0	0	0	0	0	.000	0	.000
4	5	4	2	17	4	0	0	0	0	0	0	0	.000	0	.000
5	6	5	2	18	5	0	0	0	0	0	0	0	.000	0	.000
6	7	6	2	19	6	0	0	0	0	0	0	0	.000	0	.000
7	8	7	1	7	0	0	0	0	0	0	0	0	.000	0	.000
8	9	8	1	8	0	0	0	0	0	0	0	0	.000	0	.000
9	10	9	1	9	0	0	0	0	0	0	0	0	.000	0	.000
10	11	10	1	10	0	0	0	0	0	0	0	0	.000	0	.000
11	12	11	1	11	0	0	0	0	0	0	0	0	.000	0	.000
12	13	12	1	12	0	0	0	0	0	0	0	0	.000	0	.000
13	14	13	1	13	0	0	0	0	0	0	0	0	.000	0	.000
14	15	14	1	14	0	0	0	0	0	0	0	0	.000	0	.000
15	16	15	1	15	0	0	0	0	0	0	0	0	.000	0	.000
16	17	16	1	16	0	0	0	0	0	0	0	0	.000	0	.000
17	18	17	1	17	0	0	0	0	0	0	0	0	.000	0	.000
18	19	18	1	18	0	0	0	0	0	0	0	0	.000	0	.000
19	20	19	1	19	0	0	0	0	0	0	0	0	.000	0	.000
20	21	20	1	20	0	0	0	0	0	0	0	0	.000	0	.000
21	22	21	2	19	6	0	0	0	0	0	0	0	.000	0	.000
22	23	22	2	18	5	0	0	0	0	0	0	0	.000	0	.000
23	24	23	2	17	4	0	0	0	0	0	0	0	.000	0	.000
24	25	24	2	16	3	0	0	0	0	0	0	0	.000	0	.000
25	26	25	2	15	2	0	0	0	0	0	0	0	.000	0	.000
26	27	26	2	14	1	0	0	0	0	0	0	0	.000	0	.000

Table 1 (contd)

INTERNAL PRESSURE (P=300 PSI) 4/13/71

NUMBER OF TERMS = 1

NUMBER OF PRINT POSITION = 1

MODE NO. 0

PRESSURIZATION AND SURFACE SHEAR LOADING CONDITIONS

ELEMENT NO.	NORMAL PRESSURE (PSI)		MERIDIONAL SHEAR (PSI)		CIRCUMFERENTIAL SHEAR (PSI)	
	FORWARD END	BACK END	FORWARD END	BACK END	FORWARD END	BACK END
1	300.00	300.00	.00	.00	.00	.00
2	300.00	300.00	.00	.00	.00	.00
3	300.00	300.00	.00	.00	.00	.00
4	300.00	300.00	.00	.00	.00	.00
5	300.00	300.00	.00	.00	.00	.00
6	300.00	300.00	.00	.00	.00	.00
7	300.00	300.00	.00	.00	.00	.00
8	300.00	300.00	.00	.00	.00	.00
9	300.00	300.00	.00	.00	.00	.00
10	300.00	300.00	.00	.00	.00	.00
11	300.00	300.00	.00	.00	.00	.00
12	300.00	300.00	.00	.00	.00	.00
13	300.00	300.00	.00	.00	.00	.00
14	300.00	300.00	.00	.00	.00	.00
15	300.00	300.00	.00	.00	.00	.00
16	300.00	300.00	.00	.00	.00	.00
17	300.00	300.00	.00	.00	.00	.00
18	300.00	300.00	.00	.00	.00	.00
19	300.00	300.00	.00	.00	.00	.00
20	300.00	300.00	.00	.00	.00	.00
21	300.00	300.00	.00	.00	.00	.00
22	300.00	300.00	.00	.00	.00	.00
23	300.00	300.00	.00	.00	.00	.00
24	300.00	300.00	.00	.00	.00	.00
25	300.00	300.00	.00	.00	.00	.00
26	300.00	300.00	.00	.00	.00	.00

NODAL CIRCLE FORCES AND MOMENTS

NODAL CIRCLE NO.	RADIAL FORCE (LB/IN)	CIRCUMFERENTIAL FORCE (LB/IN)	AXIAL FORCE (LB/IN)	MOMENT (IN-LB/IN)
1	.000	.000	.000	.000
27	.000	.000	-225.000	.000
			225.000	.000

DISPLACEMENT BOUNDARY CONDITIONS

NODAL CIRCULAR RADIAL DISPL. (IN)	CIRCUM. DISPL. (IN)	AXIAL DISPL. (IN)	ROTATION
1	.000	.000	.000
27	.000	.000	.000

Table 1 (contd)

THETA = 0 DEG.				
DISPLACEMENTS				
NODAL CIRCLE	RADIAL DISPLACEMENT	TANGENTIAL DISPLACEMENT	AXIAL DISPLACEMENT	MERIDIONAL ROTATION
1	.0000000	.0000000	-.0521014	.0000000
2	.0000640	.0000000	-.0520970	-.0000513
3	.0001639	.0000000	-.0520901	.0000003
4	.0002686	.0000000	-.0520705	.0001214
5	.0004259	.0000000	-.0520066	.0003481
6	.0006665	.0000000	-.0518360	.0006116
7	.0011447	.0000000	-.0515402	.0008503
8	.0038004	.0000000	-.0556258	-.0144370
9	.0224900	.0000000	-.1105492	-.119871
10	-.0062345	.0000000	-.0463486	.1492403
11	-.0151289	.0000000	-.0286941	.0564839
12	-.0102685	.0000000	-.0279714	-.0220561
13	-.0008082	.0000000	-.0273470	-.0018136
14	-.0015099	.0000000	-.0235563	-.0000001
15	-.0008080	.0000000	-.0197656	.0018135
16	-.0102681	.0000000	-.0491392	.0220561
17	-.0151286	.0000000	-.0174185	-.0564838
18	-.0062341	.0000000	-.0007541	-.1492402
19	.0224904	.0000000	.0634365	.119874
20	.0038005	.0000000	.0085121	.0144377
21	.0011447	.0000000	.0044260	-.0005498
22	.0006665	.0000000	.0047216	-.0006111
23	.0004259	.0000000	.0048920	-.0003476
24	.0002686	.0000000	.0049559	-.0001210
25	.0001638	.0000000	.0049754	.0000001
26	.0000640	.0000000	.0049822	.0000515
27	.0000000	.0000000	.0049866	.0000000

Table 1 (contd)

THETA = 0.0 DEG.									
NODAL CIRCLE FORCES									
ELEM NO.	BACK EDGE			FORWARD EDGE			MERID.		
	RADIAL FORCE	SHEAR FORCE	AXIAL FORCE	RADIAL FORCE	SHEAR FORCE	AXIAL FORCE	MOMENT	MOMENT	MOMENT
1	-3802.680	.000	-224.509	3685.680	.000	241.421	128.828	-109.041	-83.122
2	-3685.543	.000	-241.586	3588.543	.000	267.238	109.027	-83.122	-61.550
3	-3548.920	.000	-267.577	3450.641	.000	292.379	83.237	-61.550	-39.283
4	-3450.548	.000	-292.261	3349.197	.000	321.325	61.584	-39.283	-23.141
5	-3349.134	.000	-327.324	3236.037	.000	378.101	39.283	-23.141	-109.200
6	-3236.058	.000	-378.083	3078.105	.000	443.851	23.144	-109.200	-128.033
7	-3078.105	.000	-443.954	2728.094	.000	511.261	21.288	-40.848	-83.122
8	-2728.094	.000	-511.261	2139.296	.000	571.261	105.211	-105.211	-31.137
9	-2139.296	.000	-812.871	1533.374	.000	1136.074	105.211	-31.137	-91.137
10	-1533.374	.000	-1136.074	1071.798	.000	1308.423	43.655	-32.947	-43.655
11	-1071.798	.000	-1308.423	675.105	.000	1404.147	32.947	-32.947	-33.715
12	-675.105	.000	-1404.147	336.786	.000	1484.972	33.715	-33.715	-32.947
13	-336.786	.000	-1484.972	.000	.000	1484.972	33.715	-33.715	-32.947
14	.000	.000	-1484.972	-336.786	.000	1484.972	33.715	-33.715	-32.947
15	336.786	.000	-1484.972	-675.105	.000	1404.147	32.947	-32.947	-33.715
16	675.105	.000	-1404.147	-1071.798	.000	1308.423	43.655	-32.947	-33.715
17	1071.798	.000	-1308.423	-1533.374	.000	1136.074	105.211	-31.137	-33.715
18	1533.374	.000	-1136.074	-2139.296	.000	812.871	105.211	-31.137	-33.715
19	2139.296	.000	-812.871	-2728.094	.000	571.261	105.211	-31.137	-33.715
20	2728.094	.000	-571.261	-3078.105	.000	443.851	105.211	-31.137	-33.715
21	3078.105	.000	-443.954	-3236.037	.000	378.101	105.211	-31.137	-33.715
22	3236.037	.000	-378.083	-3349.197	.000	321.325	105.211	-31.137	-33.715
23	3349.134	.000	-327.324	-3450.641	.000	292.379	105.211	-31.137	-33.715
24	3450.548	.000	-292.261	-3548.920	.000	267.238	105.211	-31.137	-33.715
25	3548.920	.000	-267.238	-3685.543	.000	241.421	105.211	-31.137	-33.715
26	3685.543	.000	-241.586		.000		105.211	-31.137	-33.715

Table 1 (contd)

THETA = .0 DEG.

STRESS RESULTANTS AND STRESS COUPLES

ELEMENT NO.	N(S)	N(T-THETA)	N(S-T-THETA)	M(S)	M(T-THETA)	M(S-T-THETA)	Q(S)
1	BACK EDGE 3804.718 FORWARD EDGE 3690.213	1096.802 1287.365	.000 .000	128.828 109.641	5.640 6.246	.000 .000	186.952 157.616
2	BACK EDGE 3690.138 FORWARD EDGE 3557.061	1424.246 1696.591	.000 .000	109.027 83.122	-10.649 -20.358	.000 .000	157.040 117.198
3	BACK EDGE 3557.074 FORWARD EDGE 3462.044	1783.743 2012.932	.000 .000	81.257 61.550	-19.539 -28.623	.000 .000	116.859 81.599
4	BACK EDGE 3461.924 FORWARD EDGE 3364.955	2002.959 2262.455	.000 .000	61.584 39.283	-13.129 -31.091	.000 .000	82.366 36.554
5	BACK EDGE 3364.669 FORWARD EDGE 3258.095	2139.670 2395.520	.000 .000	39.283 23.141	4.841 -8.593	.000 .000	53.308 -9.919
6	BACK EDGE 3257.880 FORWARD EDGE 3109.604	1935.789 2156.177	.000 .000	23.144 21.288	5.941 6.724	.000 .000	38.728 -46.797
7	BACK EDGE 3109.222 FORWARD EDGE 2784.817	1319.074 1576.244	.000 .000	21.288 40.848	3.652 14.005	.000 .000	67.563 -115.504
8	BACK EDGE 2782.422 FORWARD EDGE 2278.010	735.404 1387.362	.000 .000	40.848 105.211	-4.138 17.619	.000 .000	163.311 -223.956
9	BACK EDGE 2269.736 FORWARD EDGE 1888.403	749.309 152.276	.000 .000	105.211 91.137	-2.637 -1.885	.000 .000	296.280 -275.378
10	BACK EDGE 1888.579 FORWARD EDGE 1654.068	199.243 116.880	.000 .000	91.137 43.655	3.137 -2.364	.000 .000	274.169 -201.537
11	BACK EDGE 1655.621 FORWARD EDGE 1549.218	91.634 143.452	.000 .000	43.655 32.947	.924 -.187	.000 .000	188.356 -165.289
12	BACK EDGE 1548.603 FORWARD EDGE 1493.176	117.234 195.647	.000 .000	32.947 33.419	-.190 .031	.000 .000	170.952 -168.190
13	BACK EDGE 1493.141 FORWARD EDGE 1475.387	187.279 182.020	.000 .000	33.419 33.715	-.048 .034	.000 .000	168.498 -168.449
14	BACK EDGE 1475.386 FORWARD EDGE 1493.141	182.020 187.280	.000 .000	33.715 33.419	.034 -.048	.000 .000	168.449 -168.498
15	BACK EDGE 1493.176 FORWARD EDGE 1548.603	195.648 117.236	.000 .000	33.419 32.947	.031 -.190	.000 .000	168.190 -170.951
16	BACK EDGE 1549.217 FORWARD EDGE 1655.619	143.455 91.636	.000 .000	32.947 43.655	-.187 .924	.000 .000	165.289 -188.356

Table 1 (contd)

17	BACK EDGE	1654.067	116.882	.000	43.655	-2.164	.000	201.537
	FORWARD EDGE	1988.577	199.246	.000	91.136	3.137	.000	-274.169
18	BACK EDGE	1888.401	152.280	.000	91.136	-1.885	.000	275.178
	FORWARD EDGE	2269.731	749.315	.000	105.211	-2.637	.000	-296.279
19	BACK EDGE	2278.004	1387.370	.000	105.211	17.619	.000	223.955
	FORWARD EDGE	2782.413	735.404	.000	40.848	-4.138	.000	-153.311
20	BACK EDGE	2784.809	1576.247	.000	40.848	14.005	.000	115.503
	FORWARD EDGE	3109.210	1319.069	.000	21.289	3.652	.000	-67.564
21	BACK EDGE	3109.592	2156.180	.000	21.289	6.725	.000	46.798
	FORWARD EDGE	3257.866	1935.779	.000	23.145	9.342	.000	-38.727
22	BACK EDGE	3258.081	2395.519	.000	23.144	-8.585	.000	9.902
	FORWARD EDGE	3364.653	2139.643	.000	39.288	4.851	.000	-53.330
23	BACK EDGE	3364.878	2262.403	.000	39.286	-38.073	.000	-36.549
	FORWARD EDGE	3461.844	2002.891	.000	61.594	-11.108	.000	-82.380
24	BACK EDGE	3461.863	2012.812	.000	61.589	-28.577	.000	81.700
	FORWARD EDGE	3556.894	1793.621	.000	83.304	-14.497	.000	-116.967
25	BACK EDGE	3556.906	1696.394	.000	83.293	-20.260	.000	-116.934
	FORWARD EDGE	3689.974	1424.062	.000	109.200	-10.571	.000	-156.848
26	BACK EDGE	3689.982	1287.168	.000	109.212	6.316	.000	-166.795
	FORWARD EDGE	3804.627	1096.606	.000	129.031	6.720	.000	-186.549
LNO: L(11) 8 3 7 8 9 10 11 12 13								

ELEMENT NO. 13 WITH 1 LAYERS, TYPE 1

INITIAL CONDITIONS

LAMINATES ROUTINE - INPUT

MATERIAL	E1	NU21	912	E2	840
1	.19640000+08	.26000000+00	.76500000+06	.24800000+07	.59000000-01

LAMINATE CONSTANTS

Table 1 (contd)

LAMINATE (1)									
LAYER MATERIAL		T		THETA		R+O			
1	1	.70000000-02	.17679962+02	.59000000-01					
2	1	.70000000-02	-.17679962+02	.59000000-01					
3	1	.70000000-02	.17679962+02	.59000000-01					
4	1	.70000000-02	-.17679962+02	.59000000-01					
5	1	.70000000-02	.17679962+02	.59000000-01					
6	1	.70000000-02	-.17679962+02	.59000000-01					
(6X6) COMBINED ARRAY (INDEPENDENT VARIABLES EPSILON BAR AND KAPPA BAR)									
		.70181434+06	.90435284+05	.00000000	-.76293945-04	-.11444092-04	-.1358453+04		
		.90435284+05	.10898313+06	.00000000	-.11444092-04	-.15258789-04	-.11331240+03		
		.00000000	.00000000	.13050105+06	-.67942267+03	-.56166196+02	-.22888184-04		
		-.76293945-04	-.11444092-04	-.1358453+04	.10316670+03	-.83293987+02	.95367432-06		
		-.11444092-04	-.15258789-04	-.11331240+03	.13293987+02	.16020520+02	.74505806-07		
		-.67942267+03	-.56766196+02	-.22888184-04	.47683716-06	.37252903-07	.28003654+02		
LAMINATE EXTENSIONAL AND BENDING STIFFNESSES FOR ZERO CURVATURE CASE									
EL=	.14923101+08	ET=	.23173739+07	NULT=	.12885927+00	NUTL=	.82980993+00	GLT=	.22678696+07
DL=	.98320378+02	DT=	.15986589+02	NULTP=	.80623779+00	NUTLP=	.13109253+00	DLT=	.26668690+02
RHO AVE =	.58999998-01								
(6X6) INVERSE OF COMBINED ARRAY (INDEPENDENT VARIABLES N AND M)									
	.16718086-05		-.13478753-05		.15399592-13		.96937729-12		-.10153108-11
	-.13478753-05		.10281957-04		-.43910064-14		-.10284390-11		.97231488-11
	.7697959-14		-.21955034-14		.55120815-05		.37629026-04		-.11859706-04
	.96937725-12		-.10284390-11		.75658048-04		.11372848-01		-.91592199-02
	-.10153108-11		.97231488-11		-.23719408-04		-.91692199-02		.69944610-01
	.37829025-04		-.11859705-04		.36131769-11		-.12910253-09		.48867204-10
LAMINATE EXTENSIONAL AND BENDING STIFFNESSES WITH LOWER SURFACE AT Z = -.0210									
EL=	.14241776+08	ET=	.23156931+07	NULT=	.13109258+00	NUTL=	.80623779+00	GLT=	.21597579+07
DL=	.87928721+02	DT=	.14297027+02	NULTP=	.13109259+00	NUTLP=	-.80623779+00	DLT=	.26668690+02

Table 1 (contd)

		L		T		LT	
N SUB I VALUES		.14842639+04		.18464940+03		.00000000	
M SUB I VALUES		.33567055+02		-.66699766-02		.00000000	
EPSILON BAR VALUES		.22325209-02		-.10206388-03		.12690881-02	
KAPPA BAR VALUES		.39181417+00		-.30825023+00		.53958366-01	
LAYER	BETA	SIGMA 1	SIGMA 2	SIGMA 3			
1	.00000000	-.59940511+05	.44040059+04	-.11043368+05			
1	.17679962+02	-.63869366+05	.83324619+04	.47190068+04			
2	.00000000	-.29437564+05	.37652237+04	-.10190618+05			
2	-.17679962+02	-.32272573+05	.66002321+04	-.12966227+04			
3	.00000000	.27071105+05	.52922363+04	.94225327+04			
3	.17679962+02	.30515928+05	.18544122+04	.13845769+04			
4	.00000000	.43608132+05	.34933526+04	-.94225330+04			
4	-.17679962+02	.45361145+05	.17405787+04	.39229740+04			
5	.00000000	.11408272+06	.61944666+04	.35888434+05			
5	.17679962+02	.12490082+06	-.46236377+04	-.19498330+04			
6	.00000000	.11565383+05	.32219614+04	-.22035684+05			
6	-.17679962+02	.12299486+06	-.31190750+04	.91425708+04			
IM= 1		E1= .19640000+00	E2 UPPER= .24800000+07	G12 UPPER= .76500000+06			
LAYER	BETA	EPSILON 1	EPSILON 2	EPSILON 3	TEMP1	TEMP2	
1	.00000000	-.30519608-02	.17758088-02	-.22278313-01	.00000000	.00000000	
1	.17679962+02	-.32519840-02	.33599637-02	.61686364-02	.00000000	.00000000	
2	.00000000	-.14980857-02	.15182354-02	.13321069-01	.00000000	.00000000	
2	-.17679962+02	-.16432063-02	.26613339-02	-.16949316-02	.00000000	.00000000	
3	.00000000	.13783658-02	.21367888-02	.12317036-01	.00000000	.00000000	
3	.17679962+02	.15537841-02	.74774884-03	.18099044-02	.00000000	.00000000	
4	.00000000	.22203733-02	.14087067-02	-.12317037-01	.00000000	.00000000	
4	-.17679962+02	.23096306-02	.70184623-03	.51280705-02	.00000000	.00000000	
5	.00000000	.58086924-02	.24977688-02	.46912985-01	.00000000	.00000000	
5	.17679962+02	.63595122-02	-.18643700-02	-.25488275-02	.00000000	.00000000	
6	.00000000	.59396342-02	.12991780-02	-.31255142-01	.00000000	.00000000	
6	-.17679962+02	.62624675-02	-.12576915-02	.11951073-01	.00000000	.00000000	

Appendix

Material Properties

Tables A-1, A-2, and A-3 present tabulated material properties for the composite materials and metals used in COM-TANK.

Table A-1. Boron/epoxy material properties ($v_f = 0.50$)

θ , deg	$E_1 \times 10^{-6}$ psi	$E_2 \times 10^{-6}$ psi	μ_{21}	$G_{12} \times 10^{-6}$ psi	$\alpha_1 \times 10^{-6}$ in./in./°F	$\alpha_2 \times 10^{-6}$ in./in./°F
0	29.25	1.99	0.29	5.15	3.039	18.167
5	28.68	1.98	0.40	7.28	2.934	18.159
10	26.78	1.93	0.70	1.34	2.616	18.125
15	23.17	1.86	1.13	2.28	2.076	18.021
20	17.98	1.77	1.52	3.43	1.319	17.752
25	12.33	1.67	1.71	4.65	0.399	17.128
30	7.63	1.58	1.64	5.80	-0.474	15.799
35	4.52	1.53	1.42	6.74	-0.741	13.247
40	2.78	1.60	1.14	7.35	0.598	9.129
45	1.94	1.94	0.88	7.56	4.240	4.240
50	1.60	2.78	0.66	7.35	9.129	0.598
55	1.53	4.52	0.48	6.74	13.247	-0.741
60	1.58	7.63	0.34	5.80	15.799	-0.474
65	1.67	12.33	0.23	4.65	17.128	0.399
70	1.77	17.98	0.15	3.43	17.752	1.319
75	1.86	23.17	0.09	2.28	18.021	2.076
80	1.93	26.78	0.05	1.34	18.125	2.616
85	1.98	28.68	0.03	7.28	18.159	2.934
90	1.99	29.25	0.02	5.15	18.167	3.039
θ = wrap angle E_1 = modulus of elasticity parallel to fibers E_2 = modulus of elasticity perpendicular to fibers μ_{21} = Poisson's ratio G_{12} = shear modulus α_1 = coefficient of thermal expansion parallel to fibers α_2 = coefficient of thermal expansion perpendicular to fibers v_f = volume fraction of fibers						

Table A-2. Graphite/epoxy material properties ($v_f = 0.57$)

θ , deg	$E_1 \times 10^{-6}$ psi	$E_2 \times 10^{-6}$ psi	μ_{21}	$G_{12} \times 10^{-6}$ psi	$\alpha_1 \times 10^{-6}$ in./in./°F	$\alpha_2 \times 10^{-6}$ in./in./°F
0	19.64	2.484	0.25	0.76	0.093	22.351
5	19.30	2.47	0.31	0.90	-0.043	22.303
10	18.21	2.43	0.47	1.29	-0.450	22.138
15	16.29	2.36	0.70	1.89	-1.117	21.782
20	13.59	2.28	0.94	2.62	-1.997	21.090
25	10.44	2.29	1.10	3.40	-2.952	19.805
30	7.46	2.13	1.12	4.13	-3.643	17.537
35	5.13	2.14	1.09	4.73	-3.397	13.854
40	3.59	2.29	0.94	5.12	-1.298	8.705
45	2.71	2.71	0.77	5.25	3.067	3.067
50	2.29	3.59	0.60	5.12	8.705	-1.298
55	2.14	5.13	0.45	4.73	13.854	-3.397
60	2.13	7.46	0.33	4.13	17.537	-3.643
65	2.29	10.44	0.23	3.40	19.805	-2.952
70	2.28	13.59	0.16	2.62	31.090	-1.997
75	2.36	16.29	0.10	1.89	21.782	-1.117
80	2.43	18.21	0.06	1.29	22.138	-0.450
85	2.47	19.30	0.04	0.90	22.303	-0.043
90	2.48	19.64	0.03	0.76	22.351	0.093

θ = wrap angle
 E_1 = modulus of elasticity parallel to fibers
 E_2 = modulus of elasticity perpendicular to fibers
 μ_{21} = Poisson's ratio

G_{12} = shear modulus
 α_1 = coefficient of thermal expansion parallel to fibers
 α_2 = coefficient of thermal expansion perpendicular to fibers
 v_f = volume fraction of fibers

Table A-3. Metal material properties

Type	Modulus of elasticity, $\times 10^{-6}$ psi	Poisson's ratio	Shear modulus, $\times 10^{-6}$ psi	Coefficient of thermal expansion, $\times 10^{-6}$ in./in./°F	Density, lb/in. ³
Aluminum (6061)	9.9	0.30	3.8	13.0	0.10
Titanium (6AR4V)	16.0	0.29	6.2	4.6	0.16
Steel (301)	29.0	0.16	12.5	9.2	0.29
Magnesium (ZK60)	6.5	0.36	2.4	14.0	0.06
Nickel	30.0	0.31	11.5	7.4	0.32
Invar	20.0	0.29	7.8	0.9	0.29

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