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DESIGN STUDY OF AN AIR PUMP AND INTEGRAL LIFT ENGINE ALF-504 USING THE LYCOMING 502 CORE

by

Dale Rauch

Avco Lycoming Division 550 South Main Street Stratford, Connecticut 06497

prepared for

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION

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Laurence W. Gertsma, Project Manager

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FOREWORD

The work reported herein was conducted at Avco Lycoming Division, Stratford, Connecticut under NASA Contract No. NAS3-15696. The study was conducted under the management of the NASA Lewis Research Center with Mr. Laurence Gertsma as project manager.

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ABSTRACT

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SUMMARY

Preliminary studies and final design studies of an integral lift fan engine ALF-504 were conducted using in all cases the Lycoming 502 fan engine core and MQT power turbine. The fan full-speed design pressure ratio is i. 25:1 at sea level standard conditions as specified by NASA. Preliminary studies were conducted to determine the relative engine performance when supercharging with the fan alone and with the addition of two core inlet duct supercharging stages. The results of the preliminary studies show an increase in maximum sea level static thrust of 10 percent for the additional supercharged engine and an increase of approximately 10 percent in velocity leaving the power turbine. Considerations of the small thrust increase and added noise contribution of the hot exhaust jet* resulted in a decision by NASA to base the final design studies on the engine without additional supercharging. Another important decision as a result of the preliminary studies resulted in an increase of fan tip speed from 985 ft/sec to 1100 ft/sec. This tip speed increase reduced the rotor blade hub overturn (turning past axial in the relative system) from 25 degrees to 10 degrees in the final design, and gives reasonable assurance of flow stability into the core compressor. The final design studies includes detail analysis of fan aerodynamics, fan and reduction gear mechanical design, fan dynamic analysis, engine noise analysis, engine performance, and weight analysis.

Aerodynamic design of the fan includes consideration of the splitter shape and location as this affects local streamline curvature and static pressure gradient. A solution is realized when the splitter stagnation streamline static pressure shows the same value for the duct and core flows. Semi-empirical analytical technique making use of test data from the Lycoming 502 fan has been included in the axisymmetric flow solution to account for the effects of part-span shroud pumping, wake profile and higher losses behind the rotor shroud.

Important design parameters of the final fan aerodynamic sea level standard design point condition for the ALF-504 fan engine are:

- 1. Total fan flow 421.1 lb/sec
- 2. Bypass ratio 12.5
- 3. Fan pressure ratio 1.25:1

 $^{^{\}pi}$ A diffuser after the power turbine was not used in either case.

- 4. Fan design efficiency 88 percent polytropic
- 5. Fan tip speed 1100 ft/sec
- 6. Fan tip diameter 48.0 inches
- 7. Fan inlet hub-tip ratio 0.392
- 8. Rotor hub overturn 10 degrees
- 9. Rotor inlet relative tip Mach number 1.15
- 10. Absolute Mach number at inlet of core stator 0.74

Stress and dynamic considerations of the fan rotor blade and disc based on use of titanium material and a part-span shroud located at an 18-inch radius show the steady stresses to be low compared with the material yield stress. The tangential stress at the disc bore is 43 ksi compared with 132 ksi yield, and the hub blade centrifugal stress is 26.5 ksi. First bending frequency is free from first-, second-, and third-order excitation above 80 percent speed, and therefore should provide adequate inlet distortion margin from a mechanical standpoint. Blade flutter analysis shows adequate design margin in torsion and bending when compared with NASA criteria.

Fan noise analysis without inlet treatment based on a modified Smith and House method shows a maximum 500 feet sideline noise of 98.6 PNdB at 70 degrees from the inlet for this component.

The total 500 feet sideline maximum engine noise without any acoustical treatment is 104.5 PNdB at 100 degrees from the inlet. Use of two sound-attenuating rings in the bypass duct in addition to wall treatment of this duct reduced the 500 feet sideline engine noise at 100 degrees from the inlet to 97.0 PNdB. This 7.5 PNdB engine noise reduction requires an increase of 3.8 inches in bypass duct diameter, produces a minimum of 2.5 percent loss in sea level takeoff thrust, and adds 58 pounds in weight to the engine because of the attenuating rings alone.

Sea level maximum static thrust is 8370^{*} pounds with a 0.302 lb/hr per lb specific fuel consumption. Use of a two-position variable duct exhaust nozzle gives 16 percent higher net thrust at 0.4 flight Mach number sea level and 15 percent improved specific fuel consumption

Does not include added pressure loss of sound-attenuating rings in bypass duct.

The nozzle goes to the closed position (12 percent closed) when a flight Mach number of 0.4 is reached, to rematch the fan at the sea level takeoff point. Engine acceleration time from a steady-state condition of 80 percent maximum thrust to 93.2 percent (66 percent of 80 to 100 percent) is estimated to be 2.5 seconds in the sea level flight Mach number range of 0 to 0.4.

The dry engine weight without starter but including bypass duct soundattenuating rings and wall treatment is 1419 pounds.

INTRODUCTION

The relative simplicity and the advantages and disadvantages of VTOL and STOL aircraft have been studied and debated in this country and in Europe for more than a decade. Indeed, many system concepts have evolved and a large variety of powerplant types and aircraft systems have been built and tested. Since these aircraft have been developed largely for military application, the noise by-product was of little consequence. However with application of VTOL and STOL to commercial aircraft, noise generated during takeoff and landing has become of paramount importance, with maximum effort and considerable funding being expended both to quiet existing engines and to better understand the fundamentals of the interplay between basic aerodynamic design of fans, compressors and turbines, and noise generation.

As an effort to demonstrate the relative quiet of STOL aircraft employing internal or external wing augmentation and aircraft of the same seating capacity with VTOL capability, NASA (Lewis) has sponsored a design and study program for lift cruise fan engines with Lycoming based on the 502 fan core. These engines would provide power for a demonstrator aircraft. It is intended that the outcome of this demonstrator program would lead to the design, development, qualification, and procurement of larger commercial VTOL aircraft and more powerful engines which would be phased into commercial use in such size, range, and cruise speed as to be economically viable.

The Lycoming 502 fan engine core was chosen by NASA for the demonstrator program because of its relatively short length and low weight, the many development and flying hours of the basic core, and the currently intense fan program sponsored by the Air Force for the AX closesupport aircraft.

The design studies reported herein have all been based on the 502 fan core, and demonstrate the relative ease of converting the 502 fan core to a high bypass ratio (BR = 12.5) low pressure ratio ($P_r = 1.25:1$) fan for lift cruise application. The final design studies include detail analysis of fan aerodynamics, fan stress and dynamics, reduction gear design and stress analysis, fan and engine noise analysis, engine performance evaluation, and weight estimation.

PRELIMINARY STUDIES OF SUPERCHARGED AND NONSUPERCHARGED INTEGRAL LIFT ENGINE AND AIR PUMP

General

Prior to the final design phase of the integral lift engine, parallel studies were made to determine the relative size, weight, performance, and fan aerodynamics for the nonsupercharged engine and a design having two supercharging stages following the fan. Reduction gearing design studies for each engine were also conducted to show any significant differences involved. The results of these studies were presented to NASA in February, and the decision was made to continue the final design effort on the nonsupercharged engine. Its greater simplicity, lower development cost, and reduced hot jet velocity after the power turbine^{*} (which may be a major noise contributor) more than offset the 10 percent lower takeoff thrust compared with the supercharged engine.

Engine Thermodynamic Performance

In this phase of study, only design point sea level static maximum power performance was considered. The use of two additional supercharger stages produced a higher cycle pressure ratio and increased mass flow in the core to increase the engine power. The following data summarize the performance results of the two engines studied:

In each case the MQT T55-L-11 power turbine is used without exhaust diffuser or jet nozzle.

| | <u>Fan Alone</u> | Fan Plus Two Supercharging Stages |
|----------------------------|------------------|--------------------------------------|
| Wa tot - lb/sec | 406* | 449 |
| W _{core} - 1b/sec | 31.2 | 34.4 |
| Bypass Ratio | 12.02 | 12.02 |
| P _{rf} | 1.25 | 1.25 |
| Total Supercharging P_r | 1.25 | 1.5 |
| Overall Pressure Ratio | 9.73 | 10.7 |
| F _{tot} - 1b | 8000 | 8800 |
| SFC - lb/hr-lb | 0.307 | 0.300 |

Fan Aerodynamic Design

Two fans were studied, and they reflect the requirements of the supercharged and nonsupercharged engines. These fans were based on tip speeds of 985 ft/sec, which was later increased to 1100 ft/sec with concurrence of NASA to reduce the hub "overturn" (turning past axial in the relative system) with the belief that the added noise contribution would be small and would be as much affected by the blade aerodynamic loading as the increased tip speed. A summary of the more important aerodynamic parameters follows:

| | Fan Alone | Fan Plus Two Supercharging Stages |
|-----------------------------|-----------|--------------------------------------|
| P _{rf} | 1.25 | 1.25 |
| U _t - ft/sec | 985 | 985 |
| N - RPM | 4770 | 4550 |
| D _t - in. | 47.244 | 49.606 |
| Hub/Tip Ratio, Inlet | 0.385 | 0.385 |
| W _{a tot} - lb/sec | 406.0 | 449.0 |
| Rotor Tip Rel Mach No. | 0.80 | 0.80 |
| Rotor Hub Overturn - deg | 25 | 25 |

^{*}Final design based on 421.1 lb/sec

Reduction Gearing

Reduction gearing design studies were made for the supercharged and nonsupercharged fan designs with appropriate reduction ratios. The study included designs utilizing a rotating planet and carrier with fixed ring gear as a possibility to reduce the gear envelope and weight and to allow positioning of the gear further downstream in the inlet housing to reduce the overall engine length. The results indicated the bearing loads of the rotating carrier to be excessively high for the package required for this application, and this approach was, therefore, abandoned. Gearing having fixed planets and a rotating ring gear (the type used in the Lycoming 502 engine) was used as the basis of the final analysis. Resulting design parameters for the appropriate gearing of the nonsupercharged and supercharged fan engines are as follows:

| | <u>Fan Alone</u> | Fan Plus Two Supercharging Stages |
|--|------------------|--------------------------------------|
| Reduction Ratio | 3.56 | 3.73 |
| Output Torque-ft/lb | 9080 | 9520 |
| Output Speed - RPM | 4770 | 4550 |
| Number of Planets | 5 | 4 |
| Face Width of Sun and Planets - in. | 2.85 | 3.12 |

Air Pump

In this study major emphasis has been directed to the integral lift engine powerplant; therefore, only a cursory study has been conducted for the air pump design concept as agreed upon by NASA.

The fan design was based on a pressure ratio of 3.5:1 with the bypass ratio dependent upon the static pressure desired after the power turbine and associated exhaust nozzle configuration. The fan design could be effectively accomplished from an aerodynamic standpoint with either three or four stages.

The optimum number of stages would depend upon design trade-off studies showing the effect of relative tip speed (higher for the 3 stage design) and number of stages on fan noise, gear reduction ratio size and weight, and fan weight. The fan supercharges the 502 core and, therefore, gives a significant temperature, pressure, and flow increase into the core of the fan engine. The study revealed that because of the temperature increase at the core inlet, the referred speed of the core compressor is 83.5 percent of design value. At this speed the core compressor requires operation with the bleed port open to prevent surge.

Two solutions to this problem are available:

- 1. Increase of the core rotor speed above the present 19,260 rpm value, which requires reset of the turbine nozzles and a review of the modifications required by the increased stresses.
- 2. Removal of one or more of the front stages of the core compressor to lower the overall pressure ratio and allow acceptable operation without requiring the bleed port to be open.

Both solutions are practical but require more extensive modifications than compatible with the minimum modification approach of this study. Accordingly, further analysis of the air pump design was not conducted.

FAN AERODYNAMIC DESIGN

Design Point Conditions and Data

A fan with 1.25:1 SLS (sea level static) total pressure ratio has been selected for the present study. This design pressure ratio corresponds to maximum SLS power setting of the 502 core at maximum rating turbine inlet temperature. The corresponding fan mass flow rate and bypass ratio follow from the power delivered by the supercharged engine core. the fan efficiency, and the condition of ambient static pressure level at exit of the power turbine (no turbine exit diffuser). An 88 percent polytropic fan efficiency is assumed as a realistic target value for a low hub tip ratio transonic fan stage with moderate pressure ratio and low supersonic relative tip Mach number. Initially, the fan design tip speed was set at 985 ft/sec. This speed, however, resulted in a specific work input coefficient $\Delta h/U^2$ considerably larger than 1 at the hub section and in a positive slope of the ψ - ψ operating characteristics for the entire supercharging section of the fan rotor blade. The tip speed was subsequently increased to 1100 ft/sec in order to minimize the risk of core flow instability.

The final fan SLS design conditions are summarized below:

Total Stage Pressure Ratio P/P = 1.25:1 Total Mass Flow Rate W_{atot} = 421.1 lb/sec Cor Engine Mass Flow Rate W_{ae} = 31.2 lb/sec Bypass Ratio BR = 12.5:1 Tip Speed U_t = 1100 ft/sec Target Total Polytropic Efficiency η_{Ptot} = 0.88

Aerothermodynamic Design Concept

The main aerothermodynamic problem consists of designing the core supercharging fan section and matching its flow path with the existing 502 fan-core transition duct without increasing the engine length. This latter condition limits the rotor exit hub diameter and the hub work input capacity. With the tip speed increased to 1100 ft/sec, the hub $\psi - \varphi$ characteristics still has a slight positive slope with a specific work input coefficient $(\Delta h/U^2)_{hub} = 1.22$.

. Overturning gradually disappears over the channel height and the flow conditions at the supercharger upper section are conventional with $(\Delta h/U^2)_{tip} = 0.8$. The aerodynamic conditions in the supercharger flow region are influenced by the meridional curvature of the core flow path and by the location, orientation, and thickness of the core-duct flow splitter. The meridional curvature of the core flow path raises the meridional velocity level near the inner wall. In order to minimize the core stator inlet Mach number, both the tangential and the meridional velocity components at rotor exit should be minimized in the inner wall region. Minimizing the tangential component requires an increase of the hub radius, which, however, results in an increase of the core channel curvature and the hub meridional velocity component. Similarily, the location, orientation, and thickness of the flow splitter determine the annulus area at inlet of the core stator and the average stator inlet velocity. The overall curvature of the core flow channel and the stator hub inlet velocity are also affected by these variables. Thechannel and splitter configurations thus markedly influence the flow conditions in the critical supercharger fan section, and their interaction must be studied in order to optimize the aerodynamic fan design. The

core flow path matches the 502 core at the upstream flange of the fan support casing. Therefore, the present design allows use of the 502 core cast inlet housing and bearing support structure.

The flow conditions are calculated with Lycoming's IBM Program R136, which solves the complete radial equilibrium equation for the axisymmetric flow field of a turbomachine with a bypass flow splitter. The splitter streamline separating the core and the fan duct flows is subject to two conditions at the splitter stagnation point, perpendicularity to the splitter nose and vanishing of the streamline curvature. Both flows domain upstream and downstream of the splitter nose are treated simultaneously in the iterative computation procedure, which usually converges within 50 iterations.

In addition to the fan design data specified above, the following assumptions are made for the calculation of the flow conditions:

The compression process through the fan rotor blading is characterized by a polytropic efficiency that varies along the blade span according to Figure 1. The stator losses are defined by a total pressure loss coefficient w = 0.05, which is constant over the radius except in the vicinity of the inner and outer walls, where the stator losses are increased to account for additional wall boundary layer and secondary flow effects. The rotor work input is determined in conjunction with the assumed rotor efficiency and the stator losses in such a way as to produce a constant overall fan total pressure ratio P/P = 1.25:1, except at the wall regions, where the additional stator losses are superimposed and result in a slight total pressure deficit. It will be seen in Figure 1 that the fan rotor polytropic efficiency has been decreased on the part-span-shroud streamline in order to take into account the effect of the shroud wake. The semi-empirical procedure used to simulate that effect is based on published test data (1) and in-house tests by Lycoming and is described in Appendix I. Finally global flow blockage effects of 1 percent at fan rotor exit and 2 percent at both fan duct and core stator exit stations have been assumed.

The fan hub flow conditions are critical because of the low hub rotational speed resulting from the low hub tip ratio and tip speed limitation. However, for a given tip speed and a given rotor exit hub radius, the rotor hub speed can be increased by decreasing the fan annulus area, i.e., by increasing the fan specific flow capacity. The fan inlet Mach



Figure 1. Rotor Polytropic Efficiency.

number consequently has been set at the highest level compatible with a favorable overspeed flow margin potential, namely 0.55 as an average value. For aerothermodynamic and noise reasons, the fan is designed without inlet guide vanes. Moreover, the core-duct flow splitter is located downstream of the rotor blading in order to allow for increased rotor-stator spacing in the duct section without increasing the length of the fan-core transition duct. In addition the fan duct stator tip is leaned in the downstream direction to further minimize wake noise. Figure 2 shows the fan meridional flow path with the stations used in the IBM program R136 calculation and the streamline pattern.

The results of the aerodynamic design optimization are illustrated by the velocity triangles shown in Figure 3. The first three triangles describe the flow conditions in the supercharger section. With the tip speed increased from 985 to 1, 100 ft/sec, both the rotor flow overturning and the Mach number at entrance of the stator have been reduced to favorable levels ($\beta_{2hub} = 10.4$ degrees and $Mv_{2hub} = 0.715$, as compared with 25 degrees and 0.75 to 0.8 with $U_{tip} = 985$ ft/sec). As a result of the slight relative flow overturning, the highest rotor flow deceleration rate does not occur at the hub section but in the splitter region. The stator hub section, however, is subjected to the highest deceleration rate, which is somewhat above usual practice for stator design. The corresponding velocity ratio $(V_5/V_4)_{hub} = 0.712$ is accordingly slightly lower than desirable for a shrouded design. (See "Aerodynamic Blading Design, ")

The last three triangles describe the flow conditions through the upper fan section, which are typical of conventional transonic design practice.

IBM Program R136 output section given in Appendix II contains a complete set of flow data that substantiate the basic aerodynamic design concept.

Aerodynamic Blading Design

<u>Rotor Blading</u>. - The main blading design problem consists of selectin a favorable compromise between the conflicting aerodynamic, weight, and acoustic design requirements. For the tip section, a profile with thin leading edge and maximum thickness located at 50 to 60 percent chord station is required. A double-circular-arc profile would be adequate.







Figure 3. Fan Rotor Velocity Triangles.

A laminar type profile superimposed on a circular mean camber line, however offers better aerodynamic properties for the subsonic blade portion while retaining the favorable characteristics of the double circular type in the transonic region. Such a profile has been used extensively in classical Lycoming transonic rotors with excellent overall performance results, and it is selected here as the best design compromise for all blade sections. The basic 10 percent relative thickness distribution is shown in Table I. Any desired relative thickness value is obtained by multiplying the basic 10 percent profile ordinates by the corresponding thickness factor. For this study the number of blades has been selected so that the blade passing frequency ($Z \propto RPM/60$) stays below the lower limit of the critical acoustic range of 2800 to 4500 hertz. Thus $Z = 2800 \times 60/5245 = 32$ blades. Two blade aerodynamic loading formulas are currently used to select the blading solidity, namely NACA's diffusion factor D, which is relatively insensitive to solidity. and Zweifel's aerodynamic loading factor ψ_a , which is directly proportional to relative blade spacing. Zweifel's criterion $\psi_{aopt} = 0.9-1.1$ is

often used in conventional blading design, but rotor hub sections have consistently demonstrated a higher loading capability without noticeable performance penalty. From a weight standpoint, it is of course desirable to design for minimum solidity and maximum aspect ratio compatible with good performance and mechanical integrity. On the other hand, it is imperative to insure adequate tolerance of the rotor blading to distorted inlet flow conditions, a requirement which is most efficiently fulfilled by designing for low aerodynamic loadings, i.e., high blading solidities, and low aspect ratios. For the hub section a maximum D value of 0.5 has been set as a compromise between the above conflicting requirements. The selected hub chord length $C_{hub} = 3.38$ inches results in a solidity $\sigma_{hub} = 1.77$, $D_{hub} = 0.486$ and $\psi_{ahub} = 1.27$. For the tip section, $\sigma_{tip} = 1.0$ is an adequate solidity for transonic operation with a normal shock wave in the cascade entrance region. This calls for a tip chord of 4.73 inches, thus a 40 percent blade chord elongation from hub to tip. The tip loading conditions then are $D_{tip} = 0.298$ and $\psi_{atip} = 0.546$.

Based on the mean chord length of 4.05 inches, the rotor blade aspect ratio is approximately 3.5:1.

The next step consists of selecting the design point incidences. In a low pressure-ratio fan discharging through a fixed nozzle, the operating line undergoes a considerable shift between static and flight conditions. At 0.6 flight Mach, for example, the ram compression ratio is of the same order as the fan design pressure ratio, and the fan nozzle expansion



ratio thus would increase from the SLS design value of 1.25:1 to 1.55:1. If the nozzle is sized for SLS conditions, its area will be too large for cruise operation, and the actual fan cruise operating pressure ratio consequently will drop to a substantially lower value than the SLS design value, which would result in lower fan efficiency and thrust perform ances. Both effects can be minimized by selecting positive angles of incidence at SLS conditions. This relationship is shown schmatically in the following sketch (the performance data quoted on the sketch corresponds to SLS and 0.4 Mach flight conditions and are taken from the performance evaluation presented under "Engine Performance"). The



better cruise performance of fan B is obtained at the expense of operating the blading closer to the surge line at sea level static conditions. The reduced SLS surge margin, however, is critical with regard to operating conditions with inlet flow distortion, and it is advisable to select conventional design incidences for safer VTOL operating conditions. A variable fan nozzle area will be required to achieve optimum cruise performance.

For the subsonic portion of the blading, a 0-degree incidence relative to the mean camber line constitutes an optimum compromise between efficiency and surge margin. In the transonic region, the profiles are usually designed and set so that the tangent to the suction contour at the midstation of the uncovered segment is aligned with the direction of the relative inlet velocity.

The above ground rules will be followed for final blading design. It must be emphasized that the selection of 32 blades to avoid the critical noise frequency band of 2,800 to 4,500 hertz constitutes a major design constraint, which is reflected by the comparatively large chords necessary to obtain favorable aerodynamic loading conditions. Because of its direct bearing on engine weight, this particular aspect of the noise problem should be critically examined prior to final blading design selection.

Table II presents typical design data for the presently selected 32blade rotor. Sample conical blade sections are defined corresponding to the velocity triangles shown in Figure 3.

<u>Core Flow Stator.</u> - The core stator flow conditions are illustrated in Figure 4. Although the stator inlet Mach number has been kept down to a very favorable level, the flow turning angles are comparatively large, and the deceleration rate at the hub section is close to the upper limit allowable for a shrouded stator design $(V_5/V_4 = 0.70-0.75)$. In this case, $\psi_{ahub} = 1.0$ must be considered as a maximum value. This consideration requires a solidity $\sigma_{hub} = 2.2$, which results in $D_{hub} = 0.45$ and 105 blades with a chord length $C_{hub} = 1.3$ inches. The blade can be conveniently manufactured from a basic strip stock profile with constant chord, coined to produce the slight twist and camber variation required. The basic profile uses NACA 65 series of 7 percent thickness distribution superimposed on a circular mean camber line. The blade is designed and set for 0-degree incidence over the entire core channel height. Table III presents blading design data for the three sections corresponding to the flow conditions shown in Figure 4.

It will be seen from Figure 4 that for a single row stator, it is necessary to increase the meridional velocity level across the blading in order to achieve favorable aerodynamic blade loading conditions. This

| | ⊒ :{: | TABLE II. | FAN ROTOR | BLADING I | DESIGN DAT. | A, CONICAL | SECTIONS (| (Z = 32 blađes) | | | | |
|-------------------|---------------------------|---------------------------------------|--------------------------------|-----------------------------------|-----------------------------|-------------------------------|------------------------------|-----------------|-----------------------------|---------------------------------------|----------------------------|-------|
| Radius (in.) | Relative Angles β_1 | : Flow (deg) \overline{eta}_2 | Deviation Angle δ (deg)* | Camber Angle θ (deg) | Setting Angle Y (deg) | Incidence Angle i (deg) | Chord - Length C (in.) | Relative | Cascade Pitch S (in.) | Cascade Solidity σ = C/S | Aerodynan Loading Va | D g g |
| 9.37/10.10 | 34.0 | -10.4 | 8.3 | 52.7 | 7.65 | 0 | 3.39 | 8.0 | 1.91 | 1.775 | 1.265 0.4 | 85 |
| 10.57/11.24 | 37.8 | 6.1 | 7.4 | 39.1 | 18.25 | 0 | 3.49 | 7.25 | 2.14 | 1.630 | 1.172 0.4 | 61: |
| 11.11/11.75 | 39.3 | 11.2 | 7.1 | 35.2 | 21.70 | 0 | 3.54 | 7.00 | 2.25 | 1.573 | 1.178 0.4 | 81 |
| 15.24/15.66 | 49.3 | 36.7 | 4.6 | 17.2 | 40.3 | 0 | 3.92 | 5.25 | 3.04 | 1.288 | 0.868 0.4 | 80 |
| 20.81/20.97 | 57.6 | 53.4 | 2.0 | 5.2 | 54.0 | 1.0 | 4.44 | 3.75 | 4.10 | 1.082 | 0.591 0.3 | 94 |
| 24.02 | 61.3 | 58.2 | 2.0 | 4.0 | 58.2 | 1.1 | 4.73 | 3.0 | 4.73 | 1.0 | 0.546 0.2 | 86 |
| * is calculated v | vith Carter | 's empirical fo | ormula $\delta = \sqrt{0}$ | $\frac{1}{p}\theta$ with m | = 0.230 + 0.1 ⁻ | $\beta_2(\alpha)$ | | | | | | |

C

| | | | TABLE III. | FAN STA | TOR BLA | DING DES | | V, CUNICAL | SECTION | | | | |
|----------------------|-----------------------------|-----------------------|--|-----------------------------------|-----------------------------|-------------------------------|----------------------------|---|-----------------------------|---------------------------------------|----------------------|-------------------|--------------------------|
| Radius Al (in.) A | bsolute Angles (β | : Flow (deg) β5 | Deviation Angle δ (deg)* | Camber Angle θ (deg) | Setting Angle Y (deg) | Incidence Angle i (deg) | Chord Length C (in.) | Relative Thickness $\begin{pmatrix} \nu \\ pct \end{pmatrix}$ | Cascade Pitch S'(in.) | Cascade Solidity $\sigma = C/S$ | Aerody Load Va | namic ing D | Remarks |
| 9.95/9.65 46 | 6.1 | 0 | 8.5 | 54.6 | 18.8 | 0 | 1.3 | 7.0 | 0.586 | 2.22 | 1.01 | 0.450 | Core Stator Sections |
| 11.16/10.78 42 | 2.0 | 0 | 8.2 | 50.2 | 16.9 | 0 | 1.3 | 7.0 | 0.656 | 1.97 | 0.845 | 0.344 | Z = 105 blades |
| 11.73/11.28 45 | 3.4 | 0 | 8,7 | 52.1 | 17.35 | 0 | 1.3 | 7.0 | 0.689 | 1.89 | 0.774 | 0.250 | . • |
| 12.78/12.95 32 | 2.3 | 0 | 6.0 | 38.3 | 13.15 | 0 | 2.5 | 7.0 | 1.140 | 2.19 | 0.713 | 0.260 | Duct Stator Sections |
| 16.25/16.41 28 | 8.5 | 0 | 6.0 | 34.5 | 11.25 | 0 | 2.5 | 7.0 | 1.448 | 1.73 | 0.705 | 0.303 | $\mathbf{Z} = 71$ blades |
| 21.44/21.67 23 | 3.4 | 0 | 5.9 | 29.3 | 8.75 | 0 | 2.5 | 7.0 | 1.908 | 1.31 | 0.735 | 0.282 | |
| 24.55/24.88 25 | 5.4 | 0 | 7.0 | 32.4 | 9.2 | 0 | 2.5 | 7.0 | 2.185 | 1.14 | 0.924 | 0.333 | |
| * is calculated with | Carter's | s empirical | l formula $\delta = \int_{-\infty}^{\infty}$ | $\frac{m\theta}{\sigma}$ with | 1 m = 0.23(| $0 + 0.1 \frac{\beta}{2}$ | <u>2 (α)</u> 50 | | | | | | |



Figure 4. Fan Stator Flow Conditions.

0.5¹⁸

744.0

0.6⁶⁶

1

145

9_{^W}

.

situation generally results as part of the design in highly loaded compressor stages. A lower stator exit velocity level could be realized by using a double-row stator assembly. This alternate solution will be examined prior to final blading design selection.

Fan Duct Flow Stator. - The duct stator flow conditions are illustrated in Figure 4. They do not present any critical problem from a blading design viewpoint. Consequently, design emphasis is put on noise abatement. A stator/rotor blade number ratio of 2.25 is desirable, and this calls for 71 stator blades. The axial distance available between the trailing edge of the fan rotor and the leading edge of the fan support struts allows for an average spacing of approximately 1.5 mean rotor chords between the rotor and the stator blading.

The blades can be manufactured from a basic strip stock profile with constant chord. With the comparatively high aspect ratio of the 71-blade design, it is adviseable to limit the aerodynamic loading to ψ_a values smaller than 1.0 in order to avoid or minimize the loss of surge margin generally observed in higher aspect ratio bladings. With a mean hub tip ratio of 0.52 and a constant chord design, the highest loading occurs at the tip section, where $\psi_{atip} = 0.95$ has been set as a maximum value. The selected 71-blade design requires a chord length of 2.5 inches resulting in a tip solidity $\sigma_{tip} = 1.142$ and $D_{tip} = 0.333$. At the hub section, $\sigma_{hub} = 2.19$, $\psi_{ahub} = 0.713$ and $D_{hub} = 0.360$. The basic profile again uses an NACA 65 series, 7 percent thickness distribution superimposed on a circular mean camber line. The blade is designed and set for 0 degree incidence over the entire duct channel height. Table III presents blading design data for the four conical sections corresponding to the flow conditions shown in Figure 4.

Fan Performance Evaluation

Performance maps for both the fan duct and the supercharger sections have been established by scaling measured basic performance maps of stages with similar design conditions. The scaling is effected on the basis of prescribed ratios of the design point mass flows, pressure ratios, and efficiencies. The pressure ratios are obtained by assuming a constant effective work input factor ($\Delta h \ scaled/\Delta h \ basic$) design and a constant efficiency factor ($\eta \ scaled/\eta \ basic$) design for all corresponding offdesign points. The scaled maps predict the actual performance characteristics with an accuracy that depends upon the degree of similarity shown by the basic and the actual designs. Since existing and new designs generally exhibit only limited similarity, it is important to select the basic maps and their representative design points in such a way as to best simulate the most essential characteristics of the new design.

<u>Fan Duct Section.</u> - The measured basic map is shown in Figure 5. It pertains to an experimental transonic stage with the following designpoint characteristics:

Total Pressure Ratio $P_t/P_t = 1.404$

Referred Mass Flow Rate Waref = 55.6 lb/sec

Tip Speed U tip = 1188 ft/sec ($M_{u_0} = \frac{U_{tip}}{a_{tot}} = 1.064$)

Hub-Tip Ratio $\nu = 0.47$

Adiabatic Efficiency $\eta_{ad} = 0.83$

For scaling, basic design points of fans A and B (with 21 percent and 14 percent surge margin at 100 percent $N/\sqrt{\theta}$ respectively) have been selected on the MU0 = 1.0 speed line, which corresponds to 1115 ft/sec tip speed. This provision insures good aerodynamic similarity for the transonic tip region, and also reflects the requirement for a favorable overspeed flow margin necessary to optimize cruise performance. With $(P/P)_{basic} = 1.37$, point A is representative of the conventional blading design approach adopted for fan A (SM = 21 percent at 100 percent $N/\sqrt{\theta}$). With $(P/P)_{basic} = 1.406$, point B represents a design that compromises surge margin in order to minimize cruise performance degradation with a constant fan nozzle area. The efficiencies have been slightly scaled to the assumed 88 percent target polytropic value for both A and B fans.

Figures 6 and 7 show the resulting estimated maps used for the engine performance evaluation.

Supercharger Section. - The basic tested map is shown in Figure 8. The map represents the supercharger section of the T53-301 fan with the following design-point characteristics:







Estimated Performance Map for Duct Flow Fan A (21% Surge Margin at 100% N// θ). Figure 6.







REF. MASS FLOW RATE $W_{ap} \sqrt{\theta_2}/\delta_2$ Ib/sec

Figure 8. Measured Basic Single Stage Performance Map for Supercharger Fan Section (301 Fan Supercharger).
Total Pressure Ratio $(P_t/P_t) = 1.577$

Referred Mass Flow Rate W_{aref} = 18.5 lb/sec

Mean Specific Work Input Coefficient ($\Delta h/U^2$) = 0.82

Polytropic Efficiency $\eta_{p} = 0.82$

Since the flow conditions are subsonic, the essential similarity parameter for scaling is the mean specific work coefficient $\Delta h/U^2$. The 0.82 value of the 301 supercharger section comes reasonably close to the 0.92 value of the present supercharger design. This ensures that the main characteristics of the supercharger section, namely the flat slope of the speed lines, is satisfactorily reproduced by the predicted map. The design-point polytropic efficiency has been sealed up from 82 to 86 percent to account for the favorable effects of the larger size and the lower blading Mach level of the present design.

Figure 9 shows the resulting estimated map used for the engine performance evaluation.

MECHANICAL DESIGN

General

The core engine LTC4B12 is completely compatible with present fan engine and is preceded by considerable work to produce the 502 fan engine. Consequently, the investigations presented in this section are restricted to the new fan component, reduction gear, housing, and exhaust nozzle.

A flow path view of the integral fan engine ALF-504 is shown in Figures 10 and 11. The core engine is identical with the 502 fan engine. The installation drawing of the engine with mounting pad locations is shown in Figure 12. The mounting pad location and engine support method are similar to those of the 502 fan engine. The new fan design is based on the following mechanical data at sea level, standard day, static conditions:

| Gas Generator Speed | 19,260 rpm |
|---------------------|------------|
| Power Turbine Speed | 16,870 rpm |
| Fan Wheel Speed | 5,245 rpm |







Figure 10. ALF-504 High-Bypass Fan Engine.



Figure 11. ALF-504 Fan Engine Variable Nozzle.



Figure 12. ALF-504 Fan Engine Installation Drawing.





| Fan Wheel Limit Speed | 5,600 rpm |
|-------------------------|--|
| Fan Wheel Maximum Speed | 6,400 rpm (mandatory inspec- tion required) |
| Power Turbine Power | 6,240 hp (10 percent over SLS cycle value) |

The geometry of the fan wheel is shown in Figure 13 with the material strengths and the corresponding stress and strain distributions for the blade and disc. These distributions are based on a constant temperature of 200°F and a speed of 5, 245 rpm.

Disc

It is seen from Figure 13 that the stresses in the disc at the operational speed of 5,245 rpm are much lower than the allowable stresses and that the low-cycle-fatigue life, resulting from the disc strain distribution, is greater than 10^5 cycles. For the fan overspeed condition of 6,400 rpm, the low-cycle-fatigue life exceeds the design criterion of 20,000 cycles.

Rotor Blade

The blade stress distribution that is shown in Figure 13 is a result of the centrifugal loads developed from the fan speed of 5,245 rpm. The bending stresses in the blade due to gas loading have not been included. The anticipated bending stress is in the order of 40 ksi at the base of the blade and will exist only if the blade airfoil sections are stacked on a radial line from the hub to the tip. This blade will not be a stacked blade, but rather a leaned blade, and the centrifugal bending stresses resulting from the lean will be adjusted so that they will cancel the gas bending stresses. The ultimate result will be a blade stress distribution close to the distribution shown in Figure 13. The stacked set of airfoil sections is shown in Figure 14.

Midspan Shroud

The geometry of the midspan shroud is shown in Figure 15. Bending stresses due to centrifugal loads have been calculated at sections x-x and y-y for a radial shroud thickness of 0. 14 inch. The values of these bending stresses are shown in Figure 15 along with the yield and ultimate strengths for the blade material, Ti-6Al-4V.



Figure 13. Fan Blade and Disc Stresses. (See Figure 16 for root stresses.).



Figure 14. Fan Rotor Blade Airfoil Composite, Scale Approximately 2X.



Blade and Disc Root

The root and groove geometry shown in Figure 16 is the same as the dovetail that is used in the 502 core engine. The nominal and maximum tenon hoop stress and the nominal and maximum tenon tensile stress have been computed at the base of the root groove. The tenon tensile stress concentration factor is 3.8, and the tenon hoop concentration factor is 2.0. The stress values are tabulated in Figure 16, and the groove low-cycle-fatigue life resulting from these stresses is greater than 10^5 cycles.

Gears

The new reduction gear train design (Figure 17) is similar in principle to that of the 502 engine. The reduction ratio has been increased from 2. 30:1 for the 502 to 3. 22:1 for the ALF-504 design. To transmit the additional torque, the gears were made larger in face width to operate within the allowable tooth bending stress required for infinite gear tooth life. The five planet gears are more critical in design than the sun gear since they operate under reversed bending loads; therefore, the maximum tooth bending stress was set at 28 ksi. The resulting planet gear face width is 2. 61 inches, and the corresponding tooth compressive stress is 133 ksi with an allowable stress of 145 ksi.

The ring gear has been analyzed to determine the hoop stresses resulting from the loads applied by the five planet gears. The loads applied by each planet are the radial load W_r , the tangential load W_t , and the bending moment M. A hoop stress also exists because of the rotational speed W of 5,245 rpm. The hoop stress distributions over that segment of the ring between the planets are shown in Figure 18.for both the inside and outside surfaces. These four distributions are summed to obtain the total hoop stress distribution, and is shown in Figure 18. For the inside surface of the ring, the bending stress of \pm 28 ksi at the base of the gear tooth has been added to the total hoop stress distribution, at points on each side of the ring gear tooth, meshed at each planet (see Figure 18). This is a conservative practice because both of these stresses do not occur at an exact point, but it has been done because they occur in the same plane.

Tabulated in Figure 18 are the maximum, minimum, mean, and alternating stresses for the inner and outer surfaces of the ring. Applying the alternating and the mean stresses to the modified Goodman diagram shown in Figure 19 it is seen that the ring gear stresses are well within the safe operating range.



Figure 16. Root and Groove Stresses.



Figure 17. Reduction Gear.







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Fan Housing and Support

The fan housing and front frame will be cast magnesium and includes the same design concepts as the 502 fan inlet housing. There are 12 struts, one of which contains the accessory drive and starter shaft.

Engine mounting is accomplished through three mount pads on the housing. The top two pads support the engine weight and transmit thrust through a yoke, while the third pad gives mounting stability to the system. Similarity of the housing design with that of the 502 fan engine insures an optimal mechanical design.

Mechanical Design Study of Fan Duct Variable Area Nozzle

The variable area nozzle type selected is an iris construction made of two conically shaped and slotted members actuated by a contained air bladder mounted around the external circumference. The design concept and mechanical details are shown in Figure 11. The conical members are slotted to form individual fingers which permit the required deflection and necessary area reduction (from 1190 to 1045 square inches). The design of the nozzle is based on a two-position geometry, and "overshoot" is prevented by mechanical stops that are welded to the outer side of the nozzle wall. The bladder was chosen to provide the actuating mechanism because of its simplicity, the low temperature of the bypass duct, and the low force required to oppose the nozzle aerodynamic load (470 pounds radial and 250 pounds axial). Air pressure to inflate the bladder is supplied from the compressor or fan when the flight Mach number exceeds 0.4. The nozzle will automatically go to the open position (the fail-safe position) in the event of bladder failure and prevent fan surge at flight Mach number above 0.4.

DYNAMIC ANALYSIS

Vibration and Flutter Analysis of the Rotor Blade

<u>General.</u> - For the analysis, the fan blade is represented by a lumped mass model that is supported at the base (cantilevered), and partially restrained at a part-span shroud location. The sketch below shows the system of axes used in the analysis:



A transfer matrix method (Lycoming library program D105) * is used to calculate the natural bending and torsional frequencies (uncoupled). In the analysis, the part-span shroud location was varied in order to find the optimum frequencies for a blade to be free from resonances and flutter. The trend of frequencies is shown in Figure 20. For the selected shroud location R = 18.0 inches, the frequencies are shown in the Campbell diagram in Figure 21. The shroud is 0.75 inch wide and 0.14 inch thick, and is cut at midspan (12 degrees with engine axis) to produce locking and prevent clockwise rotation looking down from tip to hub.

<u>Results of Vibration Analysis.</u> - In Figure 21, a band for the first two frequencies is given to indicate the influence of different springrestraint conditions at the shroud (case A and B) because of some uncertainty in its prediction.

The first bending frequency is principally free from resonance excitation of low order (first, second, and third engine orders) above 80 percent speed. There is no fixed source of excitation in a fan inlet, but it is known from experience that inlet distortions could contain second or third order sources. The fan has to operate at speed below 80 percent and, therefore, experimental test verification is recommended to determine a tolerable stress limit in the blade.

The first torsion frequency also is free of direct intersection at 100 percent speed. No fifth or sixth order of engine excitation are apparent, and the torsion mode will be free from resonances in its range of operation.

<u>Aeroelastic Analysis of Rotor Blades</u> - The aeroelastic behavior of the blade is judged by the flutter coefficients represented in the form of

$$\lambda = \frac{W}{2 \pi f c}$$

where W = relative inlet velocity f = blade frequency c = blade chord

i

^{*} Appendix III gives a more complete engineering development.



Figure 20. Rotor Blade Frequency Analysis, N = 5245 RPM.

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Figure 21. Rotor Blade Vibration Interference Diagram.

| 1 | Sneed | | Rela | tive | Stagger | Flow | Frequ | uency | Flutter (| Coeff. |
|---|-------|-----|-------------|----------------|-------------|-------------|-------|-------|-----------|--------|
| | (rpm) | % | Flow | Vel | Angle (deg) | Angle (deg) | Bend | Tors. | Bending | Tors, |
| | | | Tip | 1234 | 58.6 | 60.7 | 240 | 418 | 1.93 | 1.1 |
| | 5245 | 100 | 3/4 Span | 1127 ft/sec | 54 | 57.5 | 240 | 418 | 1.908 | 1.04 |
| | | | Span | | | | | | | ļ |

In Figure 22 the values of the flutter coefficient for the blade 3/4 span are plotted against a limit that is obtained from publications and Lycoming test data. A satisfactory safety margin exists for a shrouded blade even if some uncertainty in the data exists.

Critical Speed Calculation

<u>Power Train Torsion.</u> - The power-train system from the fan to the power turbines is represented by lumped inertias that are connected by flexible elements. By a transfer matrix-type calculation (Lycoming Library program D112) * the natural frequencies of the system are determined. There is one natural frequency of $N_{T1} = 6060$ cpm for the

turbine shaft (36 percent speed) in the operating range where the fan rotor oscillates against the power turbines. The system and its corresponding mode shape are shown in Figure 23. The second mode occurs at $NT_2 = 31,200$ cpm (185 percent design speed).

The sources of excitation originate in the reduction gearing from faulty meshing. Experience has shown that these torsional excitation forces are very small and of no threat to the system.

Fan Module Lateral Vibrations. - A lumped mass model of three levels is employed to calculate the lateral natural frequencies of the fan module and are found by the use of Lycoming program D103^{*}. It is assumed that the important lateral vibrations of the fan module occur uncoupled from the core engine (Figure 24).

The fan rotor introduces inertial stiffening against the lateral motion. Only one-half of the inertia is used to account for the flexibility of the blades. The support stiffness in the core is calculated as a shell

See Appendix III for more complete analysis.



 α DEGREES TO LEADING EDGE TANGENT

Figure 22. Rotor Blade Flutter Criteria.







Figure 24. Fan Rotor Deflection.

structure and conservative numbers are used. For the flexibilities of the bearings, represented as lateral springs, conservative values have been taken. The calculated natural frequency, therefore, should represent a lower bound. The mode shape is shown in Figure 24 and it would occur at the first fan shaft critical $N_1 = 7,082$ rpm = 135 percent operating speed.

There should be no problem from excitation resulting from unbalances, and aerodynamic excitations from the inlet are unlikely to cause resonance problems.

NOISE ANALYSIS

Fan Noise

Noise generated by the fan is governed by the tip speed of the fan, the mass flow, and the spacing of the stator and rotor. The spectrum of the noise is determined by the number of fan blades and their chord length. The noise propagation is governed by the ratio of stator vanes to rotor blades, and the duct aspect ratio.

The noise was estimated by the modified "Smith and House" (2) method, which yields the pure tone and broad band noise for subsonic fans. Analysis for this fan for 500-foot sideline conditions gave a maximum perceived noise level (PNL) of 98.6 PNdB at 70 degrees from the inlet. The method, modified, by Avco Lycoming, is based on the experimental results derived from PLF 1A and 502 fan tests. The correlation with measured data is within \pm 2 dB over the spectrum.

Core Engine Noise

The contribution of the compressor to the total noise is based on test data for the T55-L-llA. The turbine noise was computed because this is the new design and test data are not available.

Exhaust Noise

Exhaust noise was computed on the basis of the "Kobrinsky"(3) method. Since the exhaust velocities for the core are high, (above 800 ft/sec) no corrections for combustor noise were made.

Total Noise Without Suppression

The noise generated by the engine was computed for a 500-foot polar and sideline (Tables IV and V). In the extrapolation of the data to 500 feet from 200 feet, only atmospheric attenuation was applied in addition to increase square law attenuation.

The maximum unsuppressed PNL is 106.1 PNdB at 130 degrees from the inlet. The maximum sideline noise is 104.5 PNdB at 100 degrees. The predicted sideline perceived level (SPL) spectrum at 200 feet is shown in Tables VI and VII.

Bypass Duct Acoustical Treatment

Since the maximum engine noise is in the rear quadrant and the maximum contribution to the PNL is by the fan, the treatment of the bypass duct will reduce the noise levels in the rear quadrant.

The analysis of the bypass duct assumed equal spacing between the two splitter rings in the duct. The duct height is 3.5 inches and the flow Mach number is 0.514. In order to maximize the attenuation at the blade passage frequency of 2850 hertz, the backing depth of 0.5 inch was chosen. An attempt was made to optimize the impedance of the treatment with a perforated plate, but sufficient flow resistance could not be achieved for optimum design. Hence, reinforced plastic material was selected. The face material finally selected is fiber-glass cloth impregnated with a polyimid resin with flow resistance required of 3 rayls (MKS). The backing is 0.125 inch, hexcel 0.5 inch deep. The impervious layers are also of the fiber-glass construction.

The assumptions made in the calculations of the attenuation were twofold: (1) the sound pressure is evenly distributed at the inlet to the splitter, and (2) the calculation is made for the least attenuated mode. The results of the duct treatment are shown in Table VIII.

| TABLE IV. IN N | NTEGRAL LIFT ENGINE SIDEL OISE LEVEL AT 500 FEET | INE PERCEIVED |
|--------------------------|--|-------------------------------|
| Degrees | Treated Bypass | Untreated Bypass |
| From Inlet | Duct (PNL, dB) | Duct (PNL, dB) |
| 20 | 85.0 | 85.0 |
| 30 | 91.5 | 91.4 |
| 40 | 94.5 | 94.4 |
| 50 | 96.8 | 96.8 |
| 60 70 80 | 97.3 97.7 96.6 97.1 | 97.2 97.8 97.6 100.6 |
| 100 | 95.7 | 102.6 |
| 110 | 97.0 | 104.5 |
| 120 | 95.4 | 104.2 |
| 130 140 150 160 | 96. 1 93. 1 93. 1 86. 9 | 99. 9 96. 3 89. 0 |

| TABLE V. INT NO | EGRAL LIFT ENGINE POL ISE LEVEL AT 500 FEET | AR PERCEIVED |
|--|---|---|
| Degrees | Treated Bypass | Untreated Bypass |
| From Inlet | Duct (PNL, dB) | Duct (PNL, dB) |
| 0 10 20 30 40 50 60 70 80 90 100 110 120 130 140 | 97. 3 98. 5 98. 9 100. 0 99. 8 99. 9 98. 9 98. 9 98. 4 96. 7 97. 1 95. 9 97. 7 96. 9 99. 0 98. 0 | 97. 2 98. 5 98. 9 99. 9 99. 7 99. 9 98. 9 98. 5 97. 8 100. 6 102. 8 105. 2 105. 9 106. 1 105. 0 |
| 150 | 100 . 5 | 104.3 |
| 160 | 98. 5 | 101.8 |

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| | | LABLE | . VI. | POLA | LR NO | ISE F | IELD, | LNU | REAT | LED E | 3YPA9 | SS DU | СT | | | |
|------------------|----------|--------------|----------|---------------|--------------|-------|---------------|---------------|---------------|-------------|-------|---------------|-------------|---------------|--------|-------|
| E O | SA 1.25 | F 1N . 8 | 1375 LIA | THR | 150 | | | | Ŭ | GREES | | | , , , | POL AR | FIFLO | |
| • 6 • | 0 10.0 | 0.04 | 10.0 | 40.0 | 50° N | 60.0 | 17.9 | 80.0 | 0 ° 06 | 100.0 | 0.011 | 120.0 | 0°011 | 140.0 | 150.0 | 167.0 |
| | | | | | | d | טר איז כנ | 3M814E | INNES O | D LEVEI | LS | • | | • | | |
| .0 70. | E-01 E | . 59.2 | 10.2 | <u>68.1</u> | 63.6 | 65.3 | 51.5 | 6.54 | 69.4 | 56.93 | 63.9 | 69.0 | 74.4 | 75.8 | 1.08 | 0.16 |
| 5.0 73. | 1 73.0 | 1.01 | 12.4 | 70.2 | 70.7 | 61.6 | 69.3 | 69.4 | 70.9 | 69.7 | 72.8 | 72.2 | 77.4 | 79.0 | 83.1 | 83.0 |
| 1.5 _75. | 6 75.2 | 72.9 | 74.5 | | 72.7 | 1.64 | 72.0 | 70.6 | 73.3 | 72.1 | 15.3 | 7.47 | 0.67 | 81.2 | 85.1 | 54.7 |
| 0.0 77. | 4 77.0 | 74.4 | 15.9 | 73.3 | 74.2 | 11.3 | 73.7 | 72.3 | 75.1 | 73.9 | 77.2 | 76.6 | 81.6 | 82.6 | 86.5 | 45.9 |
| 0.0 78. | 4 78.0 | 15.4 | 76.8 | 74.2 | 15.2 | 72.5 | 14.9 | 73.5 | 75.4 | 15.3 | 78.6 | 11.7 | 92.6 | 83.5 | 97.3 | 36.6 |
| 3.0 79. | 9 79.4 | 76.8 | 79.1 | 75.5 | 76.7 | 14.2 | . 76.6 | 75.3 | 2.87 | 77.2 | 30.3 | 79.7 | 94.1 | 84.3 | 83.6 | 97.3 |
| 0.0 80. | 1 80.2 | 77.6 | 19.0 | 76.3 | 11.7 | 75.3 | 77.8 | 76.4 | 79.4 | 18.3 | 91.6 | 80.8 | 95.2 | 85.7 | 8°°5 | B9.5 |
| 0.0 81. | 0 80.5 | P.15 | 2.01 | 10.6. | 78.1 | 75.9 | 79.4 | 0.11 | R.U.O.R | 1.07 | 92.2 | 81.5 | 85.7 | 36.2 | 6°68 | 83.6 |
| 5.0 Al. | 480.9 | 79.4 | 1.67 | 11.1 | 18.7 | 76.9 | 79.2 | 0.17 | 30.9 | 80.0 | 33.1 | 82.4 | 84.4 | 8.48 | 9°06 | 1.99 |
| 0.0 82. | 2 81.7 | 1.67 | 8.) • 6 | 6.17 | 19.9 | 77.8 | 80.3 | 19.0 | 82.1 | 31.2 | 84.3 | 83.5 | 37.4 | 87.6 | 91.2 | 89.7 |
| 0.0 91. | 7 81.3 | 73.7 | 1.08 | 77.5 | 19.5 | 17.7 | 80.2 | 78.9 | 82.0 | 31.2 | 94.3 | 93.4 | 97.2 | в7.1 | 9.0.7 | 89.2 |
| 0.0 81. | 6 91.2 | 7.8.7 | 1.06 | 11.1 | 1.51 | 78.1 | 80.5 | 19.3 | 82.4 | 1.18 | 34.5 | 83.9 | 87.2 | 87.0 | 9.6 | 89.0 |
| 5.0 71. | 6 81.2 | 73.3 | . 90.3 | 17.9 | 80.0 | 79.5 | 81.0 | 19.7 | 82.9 | 82.2 | 85.1 | 84.3 | 97.5 | 86.9 | 90.4 | 81.9 |
| 0.0 81. | 2 80.9 | 79.5 | 1.08 | 77.7 | 8 0°0 | 78.6 | 81.1 | 79.R | 83.0 | 82.3 | 85.3 | 84.5 | 87.3 | 86.4 | 89.9 | 88.3 |
| 0.0 <u>_</u> 80. | 280.0 | | 13.5 | | | 13.4 | 80.7 | 79.5 | 82 . 7 | 82.2 | 95.1 | 84.4 | 8.48 | 35.5 | 33,9 | 87.3 |
| 0.0 79. | 8 79.3 | 78.2 | 1.1.1 | 19.1 | 19.9 | 19.9 | 80.9 | 17.8 | .83.0 | 82.9 | 95.6 | R5.2 | 97.0 | 35.6 | 83.4 | 96.8 |
| 0.0 79. | 1.(1 + | 79.7 | 80.1 | 1.9.1 | 8C.5 | 79.5 | 91 . 0 | 80.0 | 83 • 7 | 83.7 | 96.4 | 86.2 | 87.4 | 85.9 | 87.9 | B5.0 |
| | 1 79.9 | 6.01 | 1.18 | R.J. 7 | Al. | 80.5 | 91.2 | . R0. 3 | 83.5 | 84.9 | 91.4 | 87.B | 94.2 | 36.7 | 87.3 | 85.1 |
| 0.0 79. | 7 81.0 | al.7 | 92.7 | 92.7 | 82.9 | 82.1 | 82.0 | 91.4 | 84.5 | 36.7 | 39.1 | 89•8 | 30.5 | 33 . 2 | 87,5 | 85.0 |
| 0.0 80. | 9 82.4 | 13.3 | 6.40 | 94.5 | 14.4 | 83.6 | A3.1 | 82.6 | 15.7 | 93.3 | 1.06 | 61 • 5 | 91.2 | 8.9.8 | . 89.3 | 85.5 |
| 0.0 AI. | 4 83.2 | 14.4 | | . 45.5 . | 85.3 | 84.5 | 83.7 | 83.2 | 85.4 | 99.3 | 9.16 | 92.6 | 92.1 | 90.7 | 93.6 | 85.6 |
| 7.0 81. | 7 R3.5 | 34.8 | A 5 • 6 | 86.0 | 85.7 | 94.9 | 6.68 | 83.5 | 86.6 | 99.7 | 92.0 | 0.56 | 92.4 | 1.16 | 88.6 | 85.6 |
| 3.0 R2. | 5 84.4 | 65.7 | 86.5 | 6°033 | 36.6 | 35.8 | 84.5 | ß3 . 9 | 86.7 | 87.6 | 91.9 | 92.9 | 92.3 | 0.16 | 83.4 | 85.4 |
| 0.0 79. | 5 81.3 | 1.25 | 83.5 | 83.9 | 83.6 | 82.8 | 81.7 | 81.3 | 84.4 | 87.4 | 89.7 | 1.06 | 1.06 | A8.A | 86.3 | 93.2 |
| 0.0 77. | 1 79.7 | 90°2 | R1.1 | n1.5 | 81.2 | 80.3 | 19.3 | 78.8 | 31.7 | 84.6 | 96.9 | 87.9 | 87.4 | 86.1 | 83.7 | 80.6 |
| 0.0 80. | 1 82.0 | 31.3 | 84.2 | 84.5 | 84.2 | 83.4 | eı.8 | R0.4 | 80.8 | 82.4 | 84.4 | 85.2 | 94.7 | 83.5 | 81.2 | 79.0 |
| 0.0.72. | 3 .74.1 | | -16.3- | _76.6 | 76.4 | | 74.5. | .73.7 | - 75 • 8 - | . 78.1 | 80.2 | 81.1 | 80.7 | 79.6 | 7.77 | 74.5 |
| 0.0 71. | 4 - 73 a | 74.6 | 15.5 | 75.8 | 75.5 | 74.6 | 73.5 | 72.6 | 74.44 | 76.7 | 78.8 | 7.61 | 19.2 | 79.1 | 75.9 | 72.9 |
| 0.0 76. | 8 78.7 | 10.1 | 80.9 | 81 . 3 | 80.9 | 80.1 | 78.4 | 7.01 | 76.0 | 76.7 | 79.2 | 73.9 | 78.2 | 77.0 | 7.47 | 71.9 |
| 0.0 76. | 8 79.7 | 80.1 | 80.9 | 81.3 | 80.9 | 80.1 | 78.4 | 76.8 | 76.6 | 6.11 | 79.6 | 80.5 | 79.8 | 78.5 | 75.8 | 73.0 |
| 0.0 67. | 3 69.2 | 70.5 | 71.4 | 71.8 | 71.4 | 70.5 | 69.3 | 69.0 | 71.7 | 74.7 | 76.9 | 78.0 | 11.3 | 76.0 | 73.3 | 70.5 |
| | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | |

| | I EL D | 160.0 | | 1.11 | 75.3 | 76.5 | 77.2 | 78.4 | 10.01 | 79.6 | 80.2 | 79.6 | 19.6 | 19.2 | 9° 6/ | 4°1) | 75.7 | 74.6 | 74.2 | 74.3 | 74.0 | 4001 | 69°3 | 65°4 | 61.4 | 55°B | 51.9 | 47.9 | 40°C4 | 31.00 |
|-------|--------|--------|---------|----------|--------------|-----------------|--------|--------------|----------------|----------------|-------|-------|---------------|-------|----------------|---------------|--|--------------------|--------------|--------|-------------------|-------------|-----------------|--------|---------|--------|--------------|-------------|--------------|---------|
| | L INE | 20.0 | | 74.6 | 79.0 | 80.4 | 51.2 | 82.6 52.6 | د م م م | 84.3 | 95.1 | 94.5 | 84.2 | 94.1 | \$° \$ | ς•28 ς•28 | | 80.5 | 30.5 | 91.0 | 91.0 | 0 | 77.1 | 73.7 | 70.2 | 65.3 | 619 | 58.7 | 51.9 | 6.16 |
| DUCT | SIDEL | 40.01 | | 12.0 | 77.4 | 78.9 | 79.6 | 81 °0 | 51.5 52.2 | 6.20 82.9 | 83.7 | 83.2 | 83.0 | 8.7.8 | 82 • 3 | 81.4 | 81 .6 | 82.3 | 83.6 | 85.0 | 85.5 85 | - • • • • • | 82.5 | 2.61 | 75.7 | 70.9 | 68.0 | 65.4 | 64°7 | 59.1 |
| ASS I | | 30.0 1 | S TER S | 72.1 | 75.1 | 79.3 | 80.3 | 91.8 | 1 ° 7 8 | 00,08 0,08 | 85.0 | 84.7 | 84.9 | 85.0 | 84 . 3. | 94•2 94•2 | 84.45 | 85.3 | 86.7 | 88.0 | 04.7 | 20° | 95.7 | 82.5 | 19.1 | 74.3 | 1.17 | 69.4 | 69 .1 | 64.5 |
| В У Р | RFES | 20.01 | UND LE | 57.7 | 70°9 | 15.3 | 76.7 | 78.4 | c • c l | 1 18 | 82.2 | 42.1 | 92.5 | 82.3 | 6°° | 37.9 | 6 • 6 C | 86.1 | 87.7 | 99.5 | 4 N 0 0 0 0 | 50° | 87.6 | 94.3 | . 81.1 | 76.1 | 73.8 | 71.8 | 11.9 | 61.5 |
| ATEL | DEG | 10.01 | NED SC | 69°4 | 72.2 | 76.7 | 78.0 | 19.9 | 0.18 | 61.0 20.5 | 83.7 | 83.6 | 84.0 | 84.5 | 84.6 | 84.9 | , u 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 | 86.5 | 89.0 | 87.5 | 90.2 | 40.4 | 90°0 | 84.3 | 81.2 | 76.3 | 74.0 | 72.3 | 72.3 | 61.9 |
| NTRE | | 0000 | 5 COMB1 | 56.B | 69.5 71 0 | 73.8 | 1.51 | 11.0 | 78.2 | 70.07 | 81.0 | 90.9 | 91.4 | 91.J | 82.0 | 81 . 3 | C•78 | 3C | 0.00 | 87.5 | 19.3 | 88.5 | 99.58 95.6 | 92.5 | 1.61 | 74.7 | 72.5 | 71.5 | 71.3 | 66.5 |
| D, U | | 90°0 | DEL IN | 68.4 | 70.9 | 75.1 | 76.4 | 1.9.1 | | 0°0° | 82.0 | 92.0 | 82.3 | 82.8 | 6.78 | 82.5 | | | B4.0 | 85.1 | 65.6 | 85.6 | 50. 50. 8 | 19.7 | 78.2 | 72.6 | 70.4 | 71.0 | 70.2 | 63.7 |
| EIE1 | | 80.0 | | 65.7 | 63 °2 | 10.4 | 13.4 | 15.1 | 16.2 | 10.8 | | 7.8.7 | 1,91 | 19.5 | 19.5 | 1.61 | + ° + 1 | 19.01 | 30.7 | 91.8 | H2'o 3 | | 20,50 | 7.51 | 1011 | 70.3 | 68.4 | 71.5 | 70.2 | 60.7 |
| NOISE | US T | 70.0 | | 67.0 | 69.3 | 3 · · · · | 74.4 | 76.0 | 71.2 | H | 10.01 | 19.6 | 17.9 | R1,3 | 80.4 | 19.9 | 1.08 | 1 • 1 8 2 • 0 E | 9.08 9.08 | 6.19 | 82.3 | 82.0 | 1.20 | 76.6 | 78.6 | 70.5 | 68.7 | 12.6 | 1.17 | 60.3 |
| LINE | THR | 60.7 | | 64.7 | | 70.1 | 71.3 | 72.9 | 14.0 | 74.6 | 10.0 | 76.4 | 76.8 | 77.2 | 2.11.2 | 46.9 | r•11 | 5. 0 C | 80.2 | 81.5 | 92.4 | 82°2 | - 02 | 76.8 | 7.9.2 | 70.6 | 68.83 | 13.1 | 71.4 | 60.03 |
| SIDE | 375 LA | 50.0 | • | 66.3 | 4.69 | 5 - L 2 | 72.3 | 74.4 | 15.3 | - 75 . 7 | 10.1 | 77.1 | 77.2 | 77.5 | . 2.11.5 | C. 11 | | | 19.9 | 81.3 | 6.6 | 82.1 | 8°°28 | 76.2 | 78.6 | 69.9 | 68.0 | 72.1 | 70.2 | 58.6 |
| VII. | F1N, B | 40.0 | • | · 64 • 2 | | .63°L | 5.01 | 7.17 | 4° 21 | <u>_72.7</u> _ | 7°51 | 2.51 | 7.5.7 | 73.8 | 73.7 | 73.3 | 73.8 | | 1.87 | 79.5 | 10.9 | 9.0.6 | 1.1 1.1 | 14.5 | 16.9 | 67.H | 55. 8 | 69.7. | 67.5 | 55.5 |
| ABLE | 1.25 | 30.0 | | 64.1 | 56.3 | 69.3 60.8 | 2.04 | 72.1 | 12.9 | 73.1 | 13.5 | 6.42 | 73.9 | 74.0 | 73.7. | 13.0 | 73.1 | | 7.5.5 | 0.11 | 77.6 | 77.6 | 78.0 | | 71.1 | 63.9 | 61.4 | 64.9 | 62.1 | 4.9.64 |
| TA | V SVŘ | 20.0 | | 58.9 | 61.4 | د . د . د | 6,0.04 | 67.4 | 69.2 | . 68°4 . | 5° 19 | 0.10 | 69 .] | 67.1 | 69.7 | 6.9.9 | 69.1 | 63.4 | | 1.77 | 12.1 | 72.5 | 72.7 | | 66.6 | 56.7 | 51.6 | 56.2 | 52.0 | 37.8 |
| | FRED | | | 0,05 | 5.5°0. | 31°5 000 | 50.05 | 63.0 | B0.0 | 0.001 | 125.0 | | 250.0 | 315.0 | 0.014 | 5-10.0 | 630.0 | 800-0 1005-0 | 1000.0 | 1600.0 | 2000-0 | 2520.0 | 3150.0 | 4000.0 | 0.001.0 | 8000.0 | 10000.0 | 12500.0 | 16000.0 | 20300.0 |

| TABLE VIII. ATTENUATION OF | THE BYPASS DUCT TREATMENT |
|----------------------------|---------------------------|
| Frequency | Attenuation |
| (Hz) | (dB) |
| 500 | 2.0 |
| 630 | 2.5 |
| 800 | 3.0 |
| 1000 | 5.5 |
| 1250 | 9.0 |
| 1600 | 13.0 |
| 2000 | 17.0 |
| 2500 | 20.0 |
| 3150 | 19.5 |
| 4000 | 17.0 |
| 5000 | 13.0 |
| 6300 | 10.0 |
| 8000 | 8.0 |
| 10000 | 8.0 |

Total Noise With Treatment

When the computed attenuation for the bypass duct was applied to the bypass radiated noise, the polar and sideline noise changed in amplitude and directivity. The maximum polar PNL is at 150 degrees and is 100.5 PNdB (Table V). The maximum sideline noise is at 70 degrees and is 97.7 PNdB (Table IV). The predicted SPL spectrum at 200 feet is shown in Tables IX and X.

The treatment reduced the sideline noise at 100 degrees from 104.5 PNdB to 97.0 PNdB, a difference of 7.5 PNdB. The reduction is not as large as would be expected from the duct treatment, because the fan noise was suppressed below the jet noise up to 5 kilohertz (Figure 25). Therefore, in order to reduce the noise further, the core exhaust nozzle exit velocity must be lowered to reduct the noise on the sideline. The turbine noise is above 10 kilohertz and does not contribute significantly to the PNL, hence no acoustic treatment is required in the hot exhaust nozzle.

85.9 88.5 84.4 83.1 82.1 82.1 78.3 77.1 75.5 73.8 72.6 7.0.7 63.7 71.8 73.0 85.6 01.6 89.2 89.2 89.0 83.3 84.3 87.3 85.7 95. A 160.0 88.5 83. ŝ 99.0 100.0 110.0 120.0 130.0 140.0 150.0 13.3 POLAR FIELD 79.0 881.2 882.5 85.5 85.7 7 87.0 86.4 65.5 64.3 81.0 7.61 79.0 86.3 81.6 86°9 85.3 85.1 83.5 82.7 75.4 74.372.177.078.5 86°2 87.1 50 85.7 .0 84.3 78.1 77.2 74.9 72.8 73.2 79.8 14.4 71.4 79.9 36.6 86.5 95.6 85.9 82.6 81.1 81.5 82.5 85.2 85.7 85.7 86.4 81.4 87.2 87.3 60.3 79.2 87.2 87.5 85.1 TREATED BYPASS DUCT 84.5 84.6 85.0 84.7 83.9 82.9 81.0 79.4 78.8 77.6 77.0 77.0 78.0 74.7 76.5 77.9 77.9 80.8 81.5 882.4 883.5 883.5 883.9 883.9 883.9 883.9 84.1 79.9 80.5 72.3 69.0 72.2 4.1 84.9 83.5 81.9 80.4 79.9 85.4 84.9 78.477.377.1 72.3 75.3 78.6 80.3 81.6 82.2 84.3 84.3 84.5 85.1 85.3 85.2 84.2 19.6 16.9 6.9.9 72.8 74.2 83.1 LEVEL 79.1 75.9 76.7 76.7 715.7 71.1 76.7 77.9 66.9 80°0 81.2 81.2 81.7 82.2 82.3 82.0 92.4 82.7 82.3 8.18 81.3 80.0 19.2 14.7 DEGREES GNUUS 82.6 81.9 82.0 81.4 81.4 81.1 78.8 76.8 778.8 778.4 778.4 772.9 772.9 772.9 76.6 82.8 82.8 82.3 70.9 90.9 82.9 68.4 73.3 76.4779.27 82.1 82.0 82.4 83.0 COMBINED 77.3 69.0 80.0 65.9 0.61 78.9 79.7 19.4 79.7 79.8 79.8 80.4 81.2 81.5 81.5 19.61 12.9 16.8 68.4 776.5 776.5 77.0 77.0 77.0 77.0 77.0 77.0 7 82.4 11.8 19.3 6.7 POLAR NOISE FIELD. 67.5 69.8 73.7 73.7 73.7 73.7 73.7 80.2 80.2 80.2 81.1 81.0 81.1 80.7 80.9 81.7 81.1 81.8 81.8 82.9 83.4 83.5 84.3 81.4 79.0 81.7 4.4. 3.3 78.4 70.0 69°3 POLAR 60.09 75.5. 67.6 75.3 76.8. 1.11 78.6 8.4. 78.9 79.5 80.5 83.6 84.5. 85.8 82.8 80.3 83.4 79.5 82**.**1 74.6 65.3 71.3 04.9 80.1 . 50.0 79.6. 79.9 80.5 86.6 83.6 75.5 78.1 79.8 79.5 79.5 80.J 80.J 81.4 84.4 85.3 84.2 90.9 7L-4 68.6 70.7 72.77 76.4 THRUST 86.0 86.9 11.4. 78.1 79.1 80.7 83.9 40°04 70.272.073.375.57 16.6 94.5 95.5. 75.8 69.1 82.7 84.5 Z6.6 81.3 91.3 TABLE IX. "NASA 1.25" FAN. .. 83.75. LB 83.5 30.0 80.6 80.1 80.1 80.1 79.5-79.1 81.1 85.6 86.5 75.5 80.9 72.4 74.4 75.9 76.8 79.0 79.2 79.2 84.3 95.3 91°1. 84.2 80.9 6.03 82.7 78.7 78.8 78.8 78.5 78.5 78.5 78.2 78.7 78.7 78.7 78.7 78.7 78.7 84.4 84.8 85.7 82.7 83.3 83.3 74.6 80.I 20.0 10.5 81.7 68.2 72.9 83.3 15.4 80.1 10.0 79.9 10.61 75.2 80.9. 81.3 81.2 81.2 80.9 30.0<u>.</u> 70.7 82.4 83.5 84.4 81.3 78.9 74.0 79.0 19.4 80.2 80.5 73.3 78.7 69.2 0.0 90.8 81.4. 82.5 79.5 77.1 30.1 72.3 71.4 6.8 75.6.779.4 82.2 81.7 81.6 81.6 81.6 80.2 79.4 81.7 70.3 81°4. 1.61 19.7 ŝ FREQ 1259.0 0.0001 80.0 200.0250.0 500.0 20.0 225.0 31.5 50.0 63.0 00.00 125.0. 160.0 400.0 630.0 800.0 2000.0 2500.0 3150.0 4000.0 5000.0 6300.0 8000.0 0.0000 2500.0 0.0006 0.0000 .

| | | LABL. | Е Х. | SIDE | LINE | ISION |] FIE | LD, 1 | rrea' | TED I | 3YPA | SS DU | ст | | |
|----------|---------------|--------|-----------------|---|------------|------------|---|--------------|---------|----------|--------------|---------------|---------------|--------------|--------------|
| FREQ | NASA | 1°25. | FAN, B | 1375 LB | THR | tus T | | - | | 90 | GREES | | SID | I INE I | IELD |
| | 20.0 | 30.0 | 40.0 | 50.0 | 60.0 | 70.0 | 80.0 | 0.06 | 100.0 | 110.0 | 120.0 | 130.0 | 140.0 | 150.0 | 160.0 |
| | | ! | .* | | | | S | I DEL IN | IE COMB | INED S | DUND L | EVELS | · | | |
| 20.0 | 58.9 | 64.1 | 64.2 | 66.3 | 54.0 | 67.0 | 65.7 | 68.4 | 66.8 | 69.4 | 67.7 | 72.1 | 72.0. | 74.6 | 1.17 |
| 25.0. | .61.4. | . 66.3 | -66.3. | 68.4- | -66.4- | -69.3- | - 68.2 - | 70.9 | | -72.2 | 70.9 | . 75.1. | | | 73.6 |
| 31.5 | 63 . 5 | 68°3 | 68.1 , , , , | | 68.4 10 | 4.17 | 70.4 | 73.3 | 6.11 | 74.7 | 13.5 | 17.6 | 77.4 | 19.0 | 75.3 |
| 50.0 | 66.0 | 70.7 | 70.3 | 72.9 | | 74.4 | 73.4 | 1.01 | 75.1 | 78-0 | 12.37 | 80.3 B0.3 | 19.8 | 80.4 | 76.5 |
| 63.0 | 67.4 | 72.1 | 71.7 | 74.4 | 72.9 | 75.0 | 75.1 | 78.1 | 77.0 | 79.8 | 78.4 | 81.8 | 81.0 | 82.6 | 78.4 |
| 80.0 | 68.2 | 12.9 | 72.4 | 75.3 | 74.0 | 2.77 | 76.2 | 79.3 | 78.2 | 81.0 | 79.5 | 82.8 | 91 ° 8 | 83.5 | 79.1 |
| 100.0 | | | | 15.1 | -74.6 | 8.11 | _76.8_ | 80.0 | 78.9 | | | | 82.3 | 83.9 | 79.2 |
| 125.0 | 6.9.9 | 73.6 | 73.2 | 76.4 | 15.5 | 19.6 | 17.7 | 80.8 | 19.9 | 82.5 | 81.1 | 84.0 | 82.9 | 84.3 | 79.6 |
| 160.0 | 69.6 | 74.4 | 74 0 | | | - 19.1 | 78.8 | 8.2.0 | 81.0 | . 1 . 68 | 82.2 | 85 . 0 | 83.7 | 95.1 | 80.2 |
| 0.002 | 1.60 | 5 | 0 · · · | | 4 ° 0 / 6 | 9 0 6 1 | 1.8.1 | 82.0 | 80.5 | 83.6 | 82.1 | 84.7 | 83.2 | 84.5 | 19.6 |
| 315.0 | 69.1 | 74.0 | 73.8 | - 11-5 | 17.2 | | 79.5 | 82.3 87.8 | 4 0 18 | 84•U | 6.78 87.9 | 84.8 85.0 | 83.0 | 84°2 | 4°61 C 02 |
| 400.0 | 69.7 | 73.7 | 73.7 | 77.5 | 17.2 | 80.4 | 79.5 | 82.9 | 87.0 | 84.6 | 83.0 | 84.8 | 82.30 | 1.50 | 78.6 |
| 500.0 | 68.0 | 73.0 | 73.3 | 77.0 | 76.9 | 19.9 | 1.61 | 82.4 | 81.7 | 84.2 | 82.6 | 84.1 | 81.3 | 82.4 | 77.4 |
| 630.0 | 58.1 | 73.1 | . 73.9. | . 77.3 | . 11. 3 | | 79.3 | 82.5 | 82.1 | 84.4 | 83.0 | 84.0 | 1.18 | 81.9 | 7.01 |
| 0°008 | 68.4 | 73.5 | 74.8 | 1.1.1 | 6.11 | 1.08 | 19.3 | 82.5 | 82.3 | 84.6 | 83.4 | 83.9 | 80.7 | 0°16 | 75.6 |
| 1,000.0 | 4 ° 6 9 | 74.2 | 76.3 | | 78.8 | 80.1 | 79.3 | 81.9 | 81.9 | 84.0 | 82.9 | 83.1 | 6.61 | 79.5 | 13.9 |
| 0.0041 | | 0.77 | 1.07 | 5.77 F. 18 | 80.2 | 40. LA | 80 - 5 | 81.4 81.4 | 81.2 | 83.1 | 82.I | 82 . 1 | 78.9 | 78.3 | 72.4 |
| 2000.0 | 72.7 | 77.6 | 80.5 | 82.0 | 82.4 | 82.0 | 80.6 | 80.6 | 79.1 | 80.4 | 78.8 | 79.2 | 75.9 | 75.2 | 1.00 |
| 2500.0 | 72.5 | 77.6 | 80.6 | 82.1 | .82.5 | 81.9 | 80.6 | 79.9 | 78.0 | 78.8 | 77.0 | 77.5 | 74.3 | 73.3 | 66.1 |
| 3150.0 | 72.7 | 78.0 | 1.18 | 82.6 | 83.1 | 82.4 | 81.0 | 19.9 | 7.17 | 78.0 | 76.1 | 76.3 | 13.2 | 71.8 | 64.1 |
| 4000.0 | 68.7 | 74.3 | 17.5 | | 1.61 | 1.67 | 71.8 | 2.17 | 75.4 | 76.2 | 74.5 | 74.8 | 7.17 | 69.6 | 61.5 |
| 5000.0 | 65.1 | 1.17 | 74.5 | 76.2 | 76.8 | 76.3 | 1.51 | 74.8 | 73.7 | 74.6 | 73.4 | 73.2 | 70.2 | 67.4 | 53.7 |
| | 00.0 | -(3•L | <u>[6.8</u> | 13.6 | -13.52- | 78.5 | -7.1.5 | 75.8 | 74.0 | 73.9 | -72.5 | 71.6 | 68.6 | 65.1 | 56.0 |
| 10000.0 | 53.6 | 4-14 | 6.10 6.12 | 6 4 6 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 | 6 8 - 8 4 | 5 8 Y | 0 4 ° C 9 ° | 67.4 | 07.0 | 2.01 | 2.44 | 08.J | 4.04 | 5.10 5.70 | 1.20 |
| 12500.0 | 56.2 | 64.9 | 69.7 | 72.1 | 73.1 | 72.6 | 71.5 | 0.17 | 71.5 | | 8.17 | 2.00 | 1.20 | 7 0 7 0 7 | 47.0 |
| 1 6000.0 | 52.0 | 62.1 | 67.5 | 70.2 | 71.4 | 71.1 | 10.2 | 70.2 | 71.3 | 72.3 | 71.9 | 69.1 | 64.7 | 57.0 | 45.0 |
| 20000.0 | 37.8 | 40.4 | 55.5 | 58.6 | 60.0 | 60.3 | 60.7 | 63.7 | 66.5 | 61.9 | 67.5 | 64.5 | 59.7 | 51.3 | 37.8 |
| | | | | | | | | | | | | | | | |





ENGINE PERFORMANCE

Design Cycle Considerations

The final turbofan engine design cycle was established at the maximum rating at sea level, static, standard conditions for the Lycoming LTC4B-12 shaft tubine engine. The B-12 engine, with minor modifications, serves as the power producer, and consequently its ratings (i.e. torque and speed limits) are applied to the fan version in addition to limits unique to the fan and reduction gearbox.

The rematch of the core engine at maximum rating when operating behind a supercharger stage is similar to the shaft engine being rammed at flight velocity. The operating point on the high compressor referred to its inlet reflects the reduction in referred turbine inlet temperature $T_4/\theta_{2.1}$. See the engine station diagram in Figure 26. This is manifested as a reduction in referred gas producer speed $N_G/\sqrt{\theta_{2.1}}$, referred compressor inlet airflow $W_a p \sqrt{\theta_{2.1}}/\delta_{2.1}$, and compressor pressure ratio $P_3/P_{2.1}$. Determination of the high compressor referred inlet airflow as a function of supercharger pressure ratio and efficiency allows computation of the actual engine inlet airflow, which is also the referred inlet airflow of the engine supercharging portion of the fan.

With a prescribed fan pressure ratio selection of the design bypass ratio and, therefore, the inlet referred airflow into the bypass stream portion of the fan, is dependent on the available power turbine work resulting from the power turbine gas flow, inlet temperature, and the expansion ratio necessary to diffuse the hot nozzle exit stream to the velocity desired for minimum exhaust noise. Gas flow and power turbine inlet temperature are determined by the compressor and supercharger match, component losses, airbleeds, and the maximum turbine inlet temperature T_4 of the B-12 engine. The resultant turbine power available * to drive the fan and supercharger at their respective pressure ratios and efficiencies establish the fan total inlet airflow and bypass ratio.

Estimated Engine Performance and Fan Matching

Estimated performance data presented herein are based on a lower heating value of 18,400 Btu/lb and are representative of typical average production engines. The standard atmospheric conditions are as given in U.S. Standard Atmosphere, 1962 (ASTIA Document 401813). Tropical atmospheric conditions are as presented in Climatic Extremes for Military Equipment, 1957 (MIL-STD-210A). Thermodynamic and performance data for the engine design point are presented in Tables XI through XIII. Part-load performance data have been generated for both the prime fan A with large design surge margin (SM = 21 percent at 100 percent

There is no exhaust diffuser or exhaust nozzle after the power turbine.

Figure 26, Engine Stations.

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| TABLE XI. TURBOFA | N ENGINE DESIGN CYCI | E DATA | |
|--|--|------------------------------|---------------------------------|
| Item | Symbol | Unit | |
| Fan Engine Inlet Conditions Altitude Ambient Temperature Ambient Pressure Flight Mach Number | T _{am} P _{am} M _f | ft °R psia - | 0 518.7 14.7 0 |
| Cycle Temperature * | T _j | °F | 2067 |
| Specific Thrust | F _{NT} /W _{aT} | lb _f -sec/lbm | 19.9 |
| Pressure Ratios Compressor Overall Fan (and Supercharger) Gas Generator Compressor | P ₃ /P ₂ P ₁₃ /P ₁₂ P ₃ /P _{2.1} | | 9.8 1.25 7.84 |
| Referred Airflows Total Gas Generator(Inlet) | $W_{aT} \sqrt{\theta_2/\delta_2} W_{aP} \sqrt{\theta_2.1/\delta_2.1}$ | lb/sec lb/sec | 421 25.9 |
| Bypass Ratio | BR | - | 12.5 |
| Fan Speed Power Turbine Speed Gas Generator Spool | N _F N _{PT} N _G | rpm rpm rpm | 5 <i>2</i> 45 16870 19180 |
| Total Net Thrust Thrust Specific Fuel Consumption | F _{NT} TSFC | lb lbm/hr-lb _f | 8370 •302 |
| Engine Stream (Primary) Exhaust Velocity Bypass Stream (Secondary) Exhaust Velocity | V _{jP} V _{jS} | ft/sec ft/sec | 846 623 |
| *Total temperature at first tu | rbine rotor inlet | | |

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| TABLE XII. TURBOFAN ENGINE DESIGN EFFICIENCY AND LOSS ASSUMPTIONS | | | | | | |
|---|------------|----------------------|-----------|-------------|--|--|
| Item | | Symbol | Unit (| | | |
| Pressure Losses in Engine | | | | | | |
| Combustor | | Δp/p ₃ | - | .033 | | |
| Bypass Stream (Fan)Exhaust Duct | | AP/P ₁₃ | - | .01 | | |
| Nozzle Velocity Ratios | | | | | | |
| Primary (Engine Nozzle) | | C _{VP} | - | •99 | | |
| Secondary (Bypass Nozzle) | | c _{vs} | - | •99 | | |
| Component Efficiencies | | | | 00 | | |
| Fan | Polytropic | η _{FP} | - | .88 | | |
| | Adiabatic | η _{Fa} | . | .876 | | |
| Supercharger | Polytropic | η _{SCP} | - | .86 | | |
| | Adiabatic | ^η Sa | | .855 | | |
| Gas Generator Compressor | | _ | | 858 | | |
| | rothtrobic | ^η CP | _ | .050 814 | | |
| | AGIEDATIC | ¹ C | | °OTO | | |
| Combustor | | ח _B | - | .98 | | |
| Gas Generator Turbine | Polytropic | η_{TP} | - | .897 | | |
| | Adiabatic | $^{\eta}\mathbf{T}$ | - | .907 | | |
| Power Turbine | Polytropic | η_{TP} | | .871 | | |
| • | Adiabatic | 'n r | - | .887 | | |
| Mechanical Rotor Efficienc | ies | | | | | |
| Gas Cenerator | | ^л мG | - | •993 | | |
| Fan | | n _{MF} | - | .985 | | |
| Equivalent Cooling Air Flow (Bypassing Gas Generator Turbine) | | w_/w | % | 3.5 | | |
| Rotating Seal and Overboard Leakage | | W/W L aP | % | 0.5 | | |

| TABLE XIII. TURBOFAN ENGINE STATION CYCLE DATA | | | | | | |
|--|-------|-----------------------------|------------------------------|--------------------------|--|--|
| Component | | Total Pressure (psia) | Total Temperature (°R) | Flow Rate (lb/sec) | | |
| Engine Inlet | | 14.7 | 518.7 | 421 | | |
| Fan | Inlet | 14.7 | 518.7 | 390 | | |
| | Exit | 18.4 | 558 | 390 | | |
| Bypass Stream (Fan) | Inlet | 18.4 | 558 | 390 | | |
| Exhaust Duct | Exit | 18.2 | 558 | 390 | | |
| Supercharger | Inlet | 14.7 | 518.7 | 31.2 | | |
| | Exit | 18.4 | 559 | 31.2 | | |
| Gas Generator Compressor | Inlet | 18.4 | 559 | 31.2 | | |
| | Exit | 144 | 1096 | 31.2 | | |
| Combustor: | Inlet | 144 | 1096 | 30.0 | | |
| | Exit | 139.3 | 25 <i>2</i> 7 | 30.7 | | |
| Gas Generator Turbine | Inlet | 139.3 | 25.27 | 30.7 | | |
| | Exit | 53.5 | 2040 | 30.7 | | |
| Power Turbine | Inlet | 53.5 | 2040 | 31.7 | | |
| | Exit | 16.8 | 1598 | 31.7 | | |
| Engine Stream (Gas) | Inlet | 16.8 | 1598 | 31.7 | | |
| Exhaust Duct | Exit | 16.8 | 1598 | 31.7 | | |

 $N/\sqrt{\theta_2}$) and fan B, which has the more moderate design surge margin (SM = 14 percent at 100 percent $N/\sqrt{\theta_2}$) normally associated with fan engines configured for cruise. For each configuration, the aerodynamic fan design point has the same pressure ratio, flow, and efficiency, so Tables XI through XIII apply to both. Insofar as the effect of redesign influences only the bypass stream portion of the fan, the supercharger characteristic remains unaltered.

Fan A (Surge Margin = 21 Percent at 100 Percent $N/\sqrt{\theta_2}$). - Standard and tropical day performance from sea level to 20,000 feet at various flight Mach numbers is shown, for this design, in Figures 27 through 36. Lines are presented on these curves through the loci of maximum (5 minute) ratings, military (30 minute) ratings, and continuous ratings, as well as the power turbine maximum speed where this limits engine operation.

To obtain perspective with respect to component matching, operating lines within the suitable flight envelope are superimposed on the fan, supercharger, and high-pressure compressor characteristics, and are presented as Figures 37 through 39 respectively. The design surge margins* at 100 percent referred speed are 21 percent for the fan and 29 percent for the supercharger. The problem inherent to low-pressureratio fan designs shows up clearly as a rapid unloading of the fan with increased M_f (flight Mach number) with the associated severe decrease in efficiency. This is exemplified by the decay of fan efficiency at standard day maximum rating going from static to 0.4 M_f , on the order of 17 percent.

Fan B (Surge Margin = 14 Percent at 100 Percent $N/\overline{\theta_2}$). - The selection of a fan design with more moderate surge margin at the aerodynamic fan design point has the direct benefit of improved performance at the flight Mach numbers associated with cruise. The fan B characteristic is presented in Figure 40 with operating lines equivalent to those shown in Figure 37. The efficiency decay in this case traversing from the sea level, static operating line to the sea level, 0.4 M_f operating line is 8 percent at maximum rating. Sea level performance for both fan designs is shown comparatively in Figure 41 to illustrate the described effect on TSFC (thrust specific fuel consumption) and thrust. It is seen that the lower surge margin fan design provides 8 1/2 percent more net thrust with 8 1/2 percent less TSFC at 0.4 M_f maximum rating. Standard and tropical day performance from sea level to 20,000 feet is shown for this configuration in Figures 42 through 51.

* SM =
$$\left[\left(\frac{P_{rs}}{P_{ro}} \times \frac{W_{ao}}{W_{as}} \right) - 1 \right] \times 100$$

(at constant referred speed)





Fan Configuration A (SM = 21 Percent, A_{18} = 1190 Square Inches) Estimated Performance at Sea Level on Standard Day. Figure 27.



Fan Configuration A (SM = 21 Percent, $A_{18} = 1190$ Square Inches) Estimated Performance at 5000 Feet on Standard Day. Figure 28.

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THRUST SPECIFIC FUEL CONSUMPTION - 16m/(hr) (16f)

Fan Configuration A (SM = 21 Percent, A₁ g = 1190 Square Inches) Estimated Performance at 10,000 Feet on Standard Day. Figure 29.

THRUST SPECIFIC FUEL CONSUMPTION - Ibm/(hr) (Ibf)



TOTAL NET THRUST - Ib

Figure 30. Fan Configuration A (SM = 21 Percent, $A_{18} = 1190$ Square Inches) Estimated Performance at 15,000 Feet on Standard Day.



TOTAL NET THRUST - Ib

Figure 31. Fan Configuration A (SM = 21 Percent, A₁₈ = 1190 Square Inches) Estimated Peformance at 20,000 Feet on Standard Day.



Fan Configuration A (SM = 21 Percent, A₁g = 1190 Square Inches) Estimated Performance at Sea Level on Tropical Day (90° F). Figure 32.

THRUST SPECIFIC FUEL CONSUMPTION - Ibm/(hr) (Ibf)



TOTAL NET THRUST - Ib

Figure 33. Fan Configuration A (SM = 21 Percent, $A_{18} = 1190$ Square Inches) Estimated Performance at 5000 Feet on Tropical Day (70° F).



Figure 34. Fan Configuration A (SM = 21 Percent, A₁₈ = 1190 Square Inches) Estimated Performance at 10,000 Feet on Tropical Day (51° F).



TOTAL NET THRUST - Ib







TOTAL NET THRUST - Ib

Figure 36. Fan Configuration A (SM = 21 Percent, A₁₈ = 1190 Square Inches) Estimated Performance at 20,000 Feet on Tropical Day (12° F).

G



Figure 37. Estimated Fan Performance Map for Configuration A With Fixed Fan Exhaust Nozzle (A₁₈ = 1190 Square Inches) Showing Operating Lines.



Figure 38. Estimated Supercharger Performance Map With Fixed Fan Exhaust Nozzle (A₁₈ = 1190 Square Inches) Showing Operating Lines.



Figure 39. Gas Generator Performance Map Showing Operating Lines.



Figure 40. Estimated Fan Performance Map for Configuration B With Fixed Fan Exhaust Nozzle (A₁₈ = 1190 Square Inches) Showing Operating Lines.

806 CONFIGURATION A CONFIGURATION B 8000 Fan Configurations A and B $(A_{18} = 1190 \text{ Square Inches})$ 7000 MAXIMUM RATING 6000 TOTAL NET THRUST - Ib . 5000 4000 0 0.1 3000 Figure 41. 0.2 FLIGHT MACH NUMBER 2000 ო**4** ი- $M_{f} = 0.4$ 0.2 0.8 0.7 0.6 0.5 0.4 0.3

THRUST SPECIFIC FUEL CONSUMPTION - Ibm/(hr) (Ibf)

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Estimated Performance at Sea Level on Standard Day.





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THRUST SPECIFIC FUEL CONSUMPTION - Ibm/(hr) (Ibf)

Fan Configuration B (SM = 14 Percent, A18 = 1190 Square Inches) Estimated Performance at 5000 Feet on Standard Day. Figure 43.



Figure 44. Fan Configuration B (SM = 14 Percent, A18 = 1190 Square Inches) Estimated Performance at 10,000 Feet on Standard Day.



TOTAL NET THRUST - Ib

Figure 45. Fan Configuration B (SM = 14 Percent, A₁₈ = 1190 Square Inches) Estimated Performance at 15,000 Feet on Standard Day.



Figure 46. Fan Configuration B (SM = 14 Percent, A₁₈ = 1190 Square Inches) Estimated Performance at 20,000 Feet on Standard Day.



Figure 47. Fan Configuration B (SM = 14 Percent, A₁₈ = 1190 Square Inches) Estimated Performance at Sea Level on Tropical Day (90° F).



Figure 48. Fan Configuration B (SM = 14 Percent, $A_{18} = 1190$ Square Inches) Estimated Performance at 5000 Feet on Tropical Day (70° F).



Figure 49. Fan Configuration B (SM = 14 Percent, A_{18} = 1190 Square Inches) Estimated Performance at 10,000 Feet on Tropical Day (51° F).



TOTAL NET THRUST - Ib

Figure 50. Fan Configuration B (SM = 14 Percent, A₁₈ = 1190 Square Inches) Estimated Performance at 15,000 Feet on Tropical Day (32° F).

88

A



Figure 51. Fan Configuration B (SM = 14 Percent, $A_{18} = 1190$ Square Inches) Estimated Performance at 20,000 Feet on Tropical Day (12° F).

89

Estimated acceleration time for 66 percent of the interval between 80 percent maximum F_{NT} (total net thrust) and maximum F_{NT} (or, 80 percent maximum F_{NT} to 93.2 percent maximum F_{NT}) for sea level standard conditions at Mach numbers from static to 0.4 M_f is 2.5 seconds. The accelration schedule used is the same $W_f/\delta_{2.1}/\theta_{2.1}$ versus $N_G//\theta_{2.1}$ as that of the B-12 shaft engine and has full high compressor interstage bleed along the transient schedule. This insures the same high compressor referred acceleration surge margin for the fan that has been proven to be safe for the shaft engine using the same core components.

Variable Bypass Nozzle

The degradation in fan efficiency associated with increasing flight Mach number can be neutralized with the use of an infinitely variable bypass stream exhaust nozzle. Reduction of nozzle area moves the fan operating line toward surge, thereby reversing the deleterious effect of increased Mach number with constant nozzle area. Of course, the control system associated with a nozzle that is made to vary continuously is quite complex, and the concept of a "two-position" exhaust nozzle with a more simple control requirement still affords the basic advantage of improved cruise performance.

Figure 52 is the Fan A characteristic with sea level operating lines shown at static and 0.4 M_f for the base fan stream exhaust nozzle area. The result of reducing the nozzle area (12.0 percent) to relocate the 0.4 M_f maximum rating match point into the static operating line, with the associated higher fan efficiency, provides a performance improvement of 16 percent F_{NT} and 15 percent TSFC. Now, free stream Mach number may be increased to 0.7 M_f before returning the maximum rating point to the operating efficiency of the 0.4 M_f point of the base configuration. The resultant performance improvement at cruise Mach numbers above 0.4 M_f is shown in Figure 53, which presents comparative sea level standard day performance for both bypass exhaust nozzle areas.

POWER TURBINE ANALYSIS

General

An important aspect of the integral fan engine design includes use of the 502 MQT power turbine. This turbine has been designed with a 14 percent increased exhaust annular area, and will be phased into the 502 fan engine program much in advance of NASA time requirements. Use of the MQT power turbine reduces the exit velocity from 1,000 to 870 ft/sec for a



Figure 52. Estimated Fan Performance Map for Configuration A Showing Operating Lines With Two-Position Fan Exhaust Nozzle.



Figure 53. Fan Configuration A (SM = 21 Percent at 100 Percent $N//\theta$) Estimated Performance at Sea Level on Standard Day With Two-Position Fan Exhaust Nozzle.

condition of exit static pressure equal to ambient. This reduction in hot jet exhaust velocity will have an important effect on the jet noise, since the use of a diffuser after the turbine was not acceptable because of the increase in engine length and related problems of ground clearance in the aircraft installation.

Cycle Requirements and Turbine Aerothermodynamic Analysis

Matching studies of the 502 core engine supercharged by a 1.25:1 pressure-ratio fan show that the flow capacity $W \sqrt{\theta_{cr}}/\delta$ of the MQT power turbine is 8.5 percent too large. As a consequence, an off-design analysis was made on the turbine blading to reduce the flow capacity to the required value of 17.03 lb/sec. Since a relatively small change in flow capacity was required to produce the proper engine matching condition at the desired compressor pressure ratio and maximum temperature, it was possible to accomplish the reduction by increasing the fist stator stagger angle by 3.6 degrees to decrease the area and give the required flow capacity. The analysis accounted for change in incidence from the optimum value and Mach number change effects on each of the four cascades involved. The results showed that the loss in overall turbine efficiency resulting from the nozzle stagger angle change was 0.6 points, which assures the 0.887 value used in the cycle calculation since the MQT turbine target efficiency is 0.89 to 0.90.

Of particular interest in the analysis is the lowering of the second stage hub reaction when the flow reduction is made by the most simple change in turbine geometry involving only the first stage nozzle. The analysis indicated that a small acceleration was maintained at the second rotor hub, which should be adequate for the low camber (fluid turning 79 degrees) and low hub tip ratio (0.54) of this cascade.

Figures 54 and 55 show the hub, mean, and tip velocity triangles for the modified MQT power turbine at the sea level static design point. The thermodynamic state points are also included for additional information.

ENGINE WEIGHT

Weight analysis for the integral life fan engine was relatively simple since the core is made up of the Lycoming T55-B12 turboshaft engine with the MQT power turbine; therefore, the weight is accurately known for these components, and only the new fan component, bypass duct including exhaust nozzle and the duct sound-attenuating rings and wall treatment had to be calculated. The weight of these new components was determined from basic aerodynamic design and mechanical design considerations already described.



Figure 54. Modified MQT Power Turbine First Stage Velocity Triangles for 8.5 Percent Reduced Inlet Flow Function.



Figure 55. Modified MQT Power Turbine Second Stage Velocity Triangles for 8.5 Percent Reduced Inlet Flow Function.

The dry weight of the engine without starter is 1419 pounds, * and is made up of the following components:

| | Weight (1b) |
|--|-------------|
| Core With Accessories (excluding power turbine) | 510.50 |
| MQT Power Turbine and Drive Shaft | 165.00 |
| 5-Planet Reduction Gear | 172.90 |
| Fan Rotor Plus Blades and Spinner (titanium) | 153.30 |
| Fan Shroud (titanium) | 58.00 |
| Straightening Vanes for Duct and Core (aluminum) | 66.10 |
| Support Frame (magnesium) | 194.00 |
| Bypass Duct and Nozzle (aluminum and po lyimid resin) | 41.00 |
| Bypass Duct Noise-Attenuating Rings (polyimid resin) | 58.40 |
| Total | 1,419.20 |

Based on fixed-area bypass duct exhaust nozzle

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SCHEDULE AND COST ESTIMATE OF INTEGRAL LIFT ENGINE

Program Planning

An engineering program has been planned that would lead to development of the integral lift engine to a point where flightworthy engines could be provided for experimental aircraft. The overall 22-month program has been planned such that lesser objectives could be achieved in shorter periods of time.

Figure 56 shows a program schedule detailing major tasks, hardware development, and delivery schedules. This overall program schedule is segmented into three phases.

<u>Phase I - Demonstrator Engine.</u> - The intent of the Phase I program is to establish the credibility of the engine design by measuring static performance and establishing its noise signature. A single demonstrator engine would be procured and tested. The configuration would include downstream fan noise suppression (reference design); however, a conventional test cell bellmouth assembly would be used at the fan inlet. Suitable aerodynamic instrumentation would be installed. Preliminary testing would be limited to that necessary to establish adequate lubrication system and fuel system operation to assure satisfactory steady-state operation. Mechanical integrity instrumentation would be limited to that required for safe engine operation.

A 2- to 4-month engine test program is envisioned with 50 to 80 test hours logged in the test cell and at the free field noise site. After partial disassembly and inspection, it is anticipated that the engine could be reassembled for continued testing and evaluation either locally or at an offsite test facility.

The demonstrator engine program would validate the design point performance of the configuration and sea level static operating line performance.

The demonstrator engine program would underwrite the detail design of the design study engine and design of required special test equipment for cell and field site operation. It would also procure soft tooling for any subsequent procurements.


Figure 56. ALF-504 Engine Program.

<u>Phase II - Fan Module Rig Test.</u> The intent of the Phase II rig test program is to enhance the demonstrator engine program by validating the predicted performance of the fan component. An overall performance map would be produced from part speed to overspeed up to, and including, the surge line for the anticipated operating range of representative aircraft applications. Available facility power may impose certain operating limitations.

Installed aerodynamic instrumentation would permit computation of overall and blade row performance parameters, including adiabatic and polytropic efficiencies and vector diagrams.

Vibratory stress instrumentation would also be installed to sense regions of rotating stall, and sufficient stall data would be gathered to define potential areas of blade vibration resonances.

In Figure 56, the fan module test rig has been planned to complement the objectives of the demonstrator engine program. It could also be considered an independent program of 16 month's duration. This latter case was the basis assumed for the Phase II budgetary cost estimate. To integrate the program with the demonstrator engine program, the rig test has been scheduled to receive the second fan module fabricated. As an independent program, rig testing could start in the fourteenth month.

<u>Phase III - PFRT Program.</u> - Phase I and Phase II were planned to validate in hardware the results of the engine design study by confirming predicted component and overall performance values. From this base, Phase III is a continuing development program intended to bring the configuration to limited operational status, suitable for use in experimental prototype aircraft.

Phase III will culminate in the successful completion of a PFRT (preliminary flight rating test). It is essentially an engine program with limited effort at the component level. Three additional in-house test engines would be procured with a goal of 600 engine hours to be logged before initiation of the PFRT.

Types of engine tests planned are:

Steady-State Performance

Transient Performance

Variable Attitude Operation

Determination of Surface Temperatures

Overall Vibration Survey

Oil/Fuel System Operational Evaluation and Optimization

Cyclic Endurance Testing.

The task requirements of this program are very similar to those of our ALF-502A/YF-102 engine development program where the PFRT was successfully completed in the spring of 1972. Northrop A9A aircraft are now flying powered by these Avco Lycoming high-bypass-ratio turbofans.

The ALF-502 program schedule and costing were based on this recent history.

Budgetary and Planning Cost Estimate

1. PFRT Engine Program - \$6.5M

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- NOTES: 1. Total program shown on schedule, Figure 56.
 - 2. PFRT complete 22 months ATP.
 - 3. Summation of Phases I, II, and III schedules.
 - 4. Costs include procurement of 4 engines and 2.5 equivalent engines for component test and in-house spares.
 - 5. Cost assumes Government-furnished fuel and lubricants.

2. Unit Cost of Deliverable Flight Rated (PFRT) Engines - \$485K

3. Phase I - Demonstrator Engine Program - \$2.4M

- NOTES: 1. Cost based on 14 months, one engine program.
 - 2. Cost includes detail design of engine and special test support equipment, procurement of tooling, 1/2 equivalent engine for in-house spares, and one set engine test support equipment.

3. Cost assumes Government-furnished fuel and lubricants.

4. Phase II - Fan Rig Test Program - \$750K

- NOTES: 1. Costs include fan module detail design and tooling. If Phase I and Phase II are implemented concurrently, reduce Phase II cost by \$300K.
 - 2. Assumes a 16-month program.
- 5. General Assumptions and Conditions

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The costs shown are based on rent-free use of the Stratford facility and tooling.

For purposes of cost estimating, an assumed go-ahead date of 1 January 1973 was selected. Average labor rates were used and represent those anticipated for the CY 1973 and CY 1974 period. Material costs were estimated at current rates and increased to represent CY 1973 and CY 1974 procurements.

APPENDIX I AERODYNAMIC INFLUENCE OF THE PART-SPAN SHROUD

The part-span shroud creates an additional channel flow blockage effect that must be taken into account in the fan design.

In Reference 1, detailed radial surveys of the various flow parameters were taken at the exit of a part-span shrouded fan rotor and compared with the corresponding data for the same rotor without shroud. It was shown that the presence of the part-span shroud substantially modifies the tangential and meridional velocity profiles at the rotor exit station over the entire channel height. This finding prompted the following investigation, which is aimed at taking into account the effect of the annulus wake of the part-span shroud on the fan rotor flow conditions.

Figure 57 reproduces the axial and tangential velocity distributions measured at rotor exit station of the fan of Reference 1. It will be seen that the part-span shroud creates a wake with lower axial velocity and a higher tangential velocity than in the surrounding flow region.

Figure 58 shows, among other data, a total temperature survey taken at exit of the 502 fan rotor, which confirms the higher work input to the wake flow by the part-span shroud. At any point in the wake, the total temperature results from the mixing of particles undergoing the normal compression process outside the shroud boundary layer and particles inside that boundary layer. Since the tangential velocity in the shroud boundary layer varies from Us (part-span shroud rotational speed) to V_{A} (tangential flow velocity immediately outside of the boundary layer), the entire U_s , V_A tangential velocity spectrum is involved in the mixing process. The situation, however, can be conveniently schematized by considering the temperature at any wake point to result from the mixing of particles with only two different tangential velocities, namely Us and $V\theta$ (as imparted by the rotor blading just outside of the boundary layer). This scheme enables an equivalent mixing mass flow ratio to be defined for each temperature point in the wake downstream of the rotor. Accordingly, we write for the unit mass in the wake:

$$T_{wake} = m_1 T_{V_{\theta}} + m_2 T_{U_s}$$
(1)



Figure 57. Measured Flow Conditions Downstream of Rotor (Reference 1, "Some Studies of Front Fans With and Without Snubbers").



Figure 58. Radial Surveys Downstream of ALF-502 Fan Rotor, Test -02.

where $m_1 + m_2 = 1$ and $T_{V_{\theta}}$ and T_{U_s} are the total temperatures at rotor exit station resulting from the work input of the blading and of the shroud at its rotaitional speed U_s respectively. Hence:

$$\frac{m_2}{m_1} = \frac{T_{wake} - T_{V_{\theta}}}{T_{U_{\theta}} - T_{wake}}$$
(2)

It is now assumed that the above equivalent mixing ratio, which characterizes the local degree of mixing, is independent of the thermodynamic state of the mixing components and thus can be assumed to have essentially identical values at corresponding locations in the part-span shroud wake of different rotors.

Taking the highest wake temperature point at rotor exit of the 502 fan from the 90 percent referred design speed survey shown in Figure 58, namely:

$$T_{wake} = 1.127 T_{amb} = 584.6^{\circ} R$$
 (3)

and

$$T_{v_{\theta}} = 1.110 T_{amb} = 575.8^{\circ} R$$
 (4)

and with

$$U_{s} = 905 \, \text{ft/sec},$$
 (5)

that is, $T_{U_s} = 655.3^{\circ} R$

Equation (2) yields $m_2/m_1 = 0.1244$.

Applying this equivalent ratio for the present fan with the design point parameters

$$T_{v_{\theta}} = 556.5^{\circ} R$$
 (7)

$$U_{s} = 824 \, \text{ft/sec},$$
 (8)

that is, $T_{U_g} = 631.5^{\circ} R$ (9) Equation (1) yields $T_{wake} = 564.8^{\circ} R$.

The corresponding rotor efficiency can be calculated from the above total temperature, the resulting V_{β} component, and tentatively assumed

(6)

values of the static pressure and meridional velocity component. The meridional velocity is assumed to be in the same ratio the the unperturbed value as measured in Reference 1 and shown in Figure 57. A close value of the static pressure is available from a previous calculation without partspan shroud effect. (It can be iterated for final design purposes.) The resulting polytropic efficiency is $\eta_{P \text{ wake}} = 0.67$ and the total wake pressure ratio $(P/P)_{\text{wake}} = 1.221$. The results are compared in the following table:

| | Rotor Data | ALF-502 Fan Meas- ured at 90 Pct Ref Design Speed | NASA Fan Calcu- lated at 100 Pct Ref Design Speed |
|--------------------------------------|--|---|---|
| Outside of Part- Span Shroud Wake | P/P [¶] p | 1.40 0.935 | 1.262 0.945 |
| At Part Span Shroud Wake Core | Р/Р ¶р | 1.386 0.80 | 1.221 0.67 |
| | (⁰ R) ∆T _{wakemax} | 8.8 | 8.3 |

The wake core total temperature excess $\Delta T_{wake_{max}}$ is practically the same in both cases. This is due to similar values of the difference $U_s^2 - UV\theta$ for both rotors and follows immediately from the basic assumption of equal equivalent mixing mass ratios. The mixing losses in the present case, however, represent a substantially larger portion of the rotor work input and this is correctly reflected in both the calculated lower polytropic efficiency and the larger relative total wake pressure defect.

For the computer flow calculation procedure a 1.5-inch wake thickness has been assumed at rotor exit station 12, and the wake flow has been represented only by the two wake-limiting streamlines and the wake core streamline with the above-calculated input data. The calculated wake blockage effect is approximately 1 percent of the total annulus area. Figure 59 compares the meridional velocity profiles at rotor exit station with and without wake effect, but with identical overall flow blockage factors. It will be seen that the part-span shroud actually influences the flow field over a large portion of the annulus and that the modification of the velocity profile is qualitatively similar to that shown in Reference 1, although both effects are less pronounced in the present case.

This preliminary investigation shows that the influence of the part-span shroud on the fan flow conditions cannot be properly accounted for by a mere additional global flow blockage factor. A proper assessment of the resulting effect on the actual blading geometry, however, would require a more detailed description of the wake and its downstream dissipation, and possibly take into account the obstruction effect of the shroud itself on the rotor inlet flow conditions.



Downstream of Fan Rotor.

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AXIAL VELOCITY - FT /SEC

APPENDIX II FAN FLOW CONDITIONS

Main Output

GROUP I

Group I output is repeated for each computing station in accordance with the input specification of Identifier 500. The sequence in which the stations appear in Output is:

- 1. Stations of the flow region upstream of splitter.
- 2. Stations of the lower flow region downstream, of splitter.
- 3. Stations of the uppper flow region downstream of splitter.

A. Mass Averaged Conditions

| Line 1 | |
|---------|---|
| Word 1: | \overline{T} , average total temperature, °R. |
| Word 2: | \overline{P} , average total pressure, psf. |
| Word 3: | \overline{P}/P -upstream for compressor |
| | P-upstream/ \overline{P} for turbine. |
| Word 4: | η_{poly-T} (upstream to n-station). |
| Word 5: | η_{adi-T} (upstream to n-station). |
| Word 6: | $\overline{P}/\overline{P}_{I}$ for compressor. $\overline{P}_{T}/\overline{P}$ for turbine. |
| Word 7: | η_{poly-T} (stage inlet to n-station). |

* NOTE:

Stage inlet definition:

- 1. For compressor, the n-station directly preceding the rotor exit station or the first blade station of the rotor, if blade stations are used.
- 2. For turbine, the n-station directly preceding the stator exit station or the first blade station of the stator, if blade stations are used.

| Word | 8: | η_{adi-T} (stage inlet to n-station). |
|------|-----|--|
| Word | 9: | \overline{T}_{S} , average static temperature, °R. |
| Word | 10: | \overline{rV}_t , average moment of tangential momentum, in x ft/sec. |
| Word | 11: | $\overline{\Delta H}$, average total enthalpy change from upstream temperature, Btu/lb. |
| Word | 12: | Station Identification. * |
| Line | 2 | |
| Word | 1: | W, computed weight flow, lb/sec. |
| Word | 2: | N, rotational speed, RPM. |
| Word | 3: | W√⊖/5, referred computed weight flow, lb/sec, where: ⊖ = T/518.688 5 = P/2116.216 |
| Word | 4: | N/ $\sqrt{\Theta}$, referred speed, RPM. |
| Word | 5: | Wf/Wa, fuel-air ratio. |
| Word | 6: | ${\mathcal T}$, uniform blockage factor. |
| Word | 7: | Number of streamlines. |
| Word | 8: | Axial coordinate of the hub, in. |
| Word | 9: | cotan ϵ , slope of the computing station. |

*NOTE:

Output station Identification: n-Station = 10x input station identification plus iteration pass identification. b-station = Output identification of corresponding trailing edge station plus number of order of the blade station from leading edge.

B. Primary Option Definition

Line 1

Rotor or Station Option 1, 2, 3, or 4. Rotor Blade or Station Blade.

Line 2

ISRE or NISRE, if the entropy terms in the equilibrium equation and blade force components are neglected o included respectively.

Line 3

Blank or COUNTER ROTATING

NOTE:

One or more of the following lines may appear after Line 3 depending upon the options used:

MASS AVERAGE TOTAL PRESSURE

COOLING AIR EFFECT

TEST FACTOR SIMULATION

C. Title

D.

Flow conditions at Each Streamline

Six lines for stations outside blade rows or at the trailing edge.

Four lines for stations within blade rows. *

Line 1

Word 1: r, radius, in.

- Word 2: V, axial velocity, ft/sec.
- Word 3: V_m , meridional velocity, ft/sec.

* NOTE

The blade station output is printed in the sequence corresponding to the location of the station in the machine.

Word 4:
$$V/V_{n-1}$$
 or W/W_{n-1} , velocity ratio.*
Word 5: $\varphi_{n-1} - \varphi_n$ or $(\varphi_{n-1} - \varphi_n)_W$, turning angle,
deg.
Word 6: $T_n - T_{n-1}$, total temperature change, ${}^{O}R$.
Word 7: β or β_W projected flow angle, degree.
Word 8: $C_z = \frac{P_{s_n} - P_{s_{min}} - (P_n' - P_{n-1})_R}{P_{R_{n-1}} - P_{s_{min}}}$
where P_s is calculated using Zweifel
solidity and $(P_n' - P_{n-1})_R = 0$ for stator.
Word 9: Same as Word 8 except calculated using input
solidity.
Line 2
Word 1: V_{θ} absolute tangential velocity, ft/sec.
Word 2: V absolute velocity, ft/sec.
Word 3: M absolute Mach number.
Word 4: rV_t absolute moment of tangential momentum,
in. ft/sec.
Word 5: φ absolute flow angle, deg.
Word 6: T absolute total temperature, ${}^{O}R$.

* NOTE

The subscript n-l refers to the station preceding the n-station, or the first blade station when blade stations are present.

- Word 8: σ_z Zweifel solidity (for load coefficient of 1.0).
- Word 9: Input solidity.
- Line 3

| Word | 1: | V_{AW} relative tangential velocity, ft/sec. |
|--------|------------|---|
| Word | 2: | V_w relative velocity, ft/sec. |
| Word | 3: | Mw relative Mach number. |
| Word | 4: | U blade speed, ft/sec. |
| Word | 5: | ϕ_w relative flow angle, deg. |
| Word | 6: | Tw total relative temperature. |
| Word | 7: | P _w total relative pressure, psf. |
| Word | 8: | $(\ddot{v}_{max}/v_n)_R$ where $v_{max R}$ is estimated using Zweifel solidity. |
| dond . | 0 . | Some on Word & areant aslaulated water to |

- Word 9: Same as Word 8 except calculated using input solidity.
- Line 4 $\tan \alpha = \frac{dr}{dz}$, streamline slope. Word 1: $Q = -\frac{d^2r}{dz^2} = -\frac{d\tan\alpha}{dz}$, in⁻¹. Word 2: $\frac{dv_z}{dz}$, ft/sec x in⁻¹. Word 3: Word 4: Axial coordinate, in. $\rho_{\rm s},$ static density, lb/cu ft. Word 5: Word 6: T_s , static temperature, O_R . P_s, static pressure, psf. Word 7: Word 8: $(M_{max})_{R}$ using Zweifel solidity. Same as Word 8 except calculated using Word 9: input solidity.

using input solidity.

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| Line 6 | |
|----------|---|
| Word 1: | P/P-upstream for compressor, |
| | P-upstream/P for turbine. |
| Word 2: | $\eta_{\text{poly},\mathbf{T}}$ (upstream to n station). |
| Word 3: | $\eta_{adi T}$ (upstream to n station). |
| Word 4: | P/P _I for compressor, |
| | P _I /P for turbine. |
| Word 5: | $\eta_{\text{poly }m}$ (inlet of stage to n station). |
| Word 6: | $\eta_{adi T}$ (inlet of stage to n station). |
| Word 7: | P _s /P _s for compressor, n-1 |
| | P _s /P _s for turbine. |
| Word 8: | $\eta_{\text{polv S}}$ (n-1 station to n station). |
| Word 9: | $\eta_{adi S}$ (n-1 station to n station). |
| Word 10: | P/P_{n-1} for compressor, |
| | P _{n-1} /P for turbine. |
| Word 11: | $\eta_{poly T}$ (n-1 station to n station). |
| Word 12: | $\eta_{adi T}$ (n-1 station to n station). |
| Word 13: | V _{n-1} velocity at previous station, absolute for stator, relative for rotor, ft/sec. |
| Word 14. | Station Identification. |
| | MARANA TARATATATATATATATA |

NOTE:

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Words 8 and 9 of Lines 1 to 5 are printed if the calculated Zweifel solidity is > 0.050. Lines 5 and 6 are omitted in the case of a blade station.

| | NASA FAN | ENGINE STUD | Υ | Mass Flow | Rates) | | | | |
|--|---|--|---|---|--|--------------------------------------|-------------------------------|------------------------|-------------------------------------|
| EPSL1 0.0000100 EPSL5 0.0000500 | EPSL2 0.0005000 UFRC 0.10000 | EPSL3 0.0002000 XA1 0.0 | EPSL4 0.0000100 7A1 0.0 | RJUMP 0.05000 0x4 4.00000 | VJUMP 1.00000 0YA 4.00000 | QJUMP 0.20000 54 15.00000 | FJUMP 0.0 | FDRCER 1. 50000 | FURCER 2 -0.40000 |
| ICMPAS = NR = IND3 = NDROUT = | 200 NCM 16 NRL = 0 INDV = 0 KSPPPP = | PAS = 300 4 NSTAT1 = 1 1 NEND = 0 0 NFS = | IPASS = IB NSTAT2 = I NGUT = 0 NKUSE = | 0 5 NSTAT3 = 1 ITCNT = 0 0 0 0 0 0 | 5 NEU = 25 ENTRVL = 0 0 0 0 0 0 | 0 NE2 = 0 0 NUBRUT = 1 0 0 0 0 | 0 NE3 = 0 NIPRNT = | 0 [ND] = 1 [NTBFR = | 0 IND2 = 0 0 NUMBFR =100 |
| VALUES DF 0.0 37.48000 | SHUB 7.87400 41.10199 | 12.59800 42.36200 | 15.74800 44.64600 | 18.89699 45.82700 | Station 22 . 04700 47.48000 | Abscissas 25.19600 49.44800 | Lower 28.34599 51.41699 | Flow Path 31.49599 | Contour 34.64499 |
| VALUES OF 0.10000 9.37000 | RHUB 0.10000 10.09840 | 0.10000 10.17710 | 0.10000 9.95000 | 1.00000 9.65000 | Radial 2.00000 9.05510 | Coordinates 3.50000 8.11020 | Lower 5.50000 6.90000 | Flow Path 7.38180 | Contour 8.52360 |
| VALUES DF 0.0 37.48000 | SSHRD 7.87400 41.10199 | 12.59800 42.36200 | 15.74800 43.93660 | 18.89699 48.26729 | Station 22.04700 50.74759 | Abscissas 25.19600 53.81870 | Upper 28.34599 57.63759 | Flow Path 31.49599 | Contou <i>r</i> 34 .64499 |
| VALUES DF 24.01569 24.01569 | R SHKD 24.01569 24.01569 | 24.01569 24.01569 | 24.01569 24.01569 | 24.01569 24.54999 | Radial 24.01569 24.87999 | Coordinates 24.01569 25.23999 | Upper 24.01569 25.23999 | Flow Path 24.01569 | Contour 24.01569 |
| VALUES OF 44.64600 | SL SP 45.82700 | 41.48000 | 44800 | 51.41699 | Station Abso | iissas Upper C | ore Flow Pat | h Contour | |
| VALUES OF 11.73000 | KL SP 11.28000 | 10.78730 | 10.09840 | 9-33060 | Radial Coor | dinate Upper (| Core Flow Pat | th Contour | |
| VALUES ()F 43.93660 | SUSP 45.90509 | 48.26729 | 51.33839 | 51.63759 | Station Abs | cissas Lower] | Bypass Duct C | Contour | |
| VALUES DF 12.43000 | RUSP 12.78000 | 12.95000 | 12.95000 | 12.95000 | Radial Cool | dinate Lower | Bypass Duct (| Contour | |
| VALUES DF 43.54199 | 525P, R55P, 12.12900 | RLESP, ENDSP 0.19670 | -0.05240 | 0.24930 | Splitter Not | ie Definition | | | |
| LOWER FLOW | REGION TOTA | VL NO. OF STA | TIONS 18 | END | CONDITION FUR | SPL [NE] | | | |
| UPPER FLUW | REGION TOTA | NL NO. OF STA | TIONS 18 | END | CONDITION FOR | SPLINE 1 | | | |
| W = 2 PREF = 2 | 421.11987 MF 116.00000 TR | WA = 0. Ef = 518. | 0 KPM1 68799 | = 5245.000 | 00 RPM2 = | 0.0 RPI | 13 = 0. | 0 | |
| LOWER FLOW | REGION MASS | SELON WL = | 30.7471 | | | - | | | |
| 0.0 | 0.33725 | 0.33725 | 0.32551 | | | Bypass Ratic | i = 12 . 696 | | |
| UPPER FLUW | REGION MASS | FLOW WU = | 390.37256 | | | | | | |
| SIKEAMLINE 0.0 0.10625 | 0.05313 | 0.05313 0.05313 0.05313 | 0.05313 | 0.10625 | 0.13388 | 0.05419 | 0.05876 | 0.19433 | 0.10625 |

(Flow Path Geometry, Stations Definition, Inlet State,

DEFINITION OF INPUT OF PROGRAM R136 .

| 518.68799 421.12159 ATCR 0PT4 | 2115。99634 5245。70000 | 1. r r r 00 1 421.16529 | 0360 1.0000 5245,00000 | 1 • 00000 0 • 0 | 1.0000 1.0000 1.00000 | 499_42554 16.00300 | 0.0 | 0 | 0.0 0.0 | 01001 |
|---|---|---|---|--|--|--|------------------|----------|-------------------------|-------|
| LE AVERAGE T | LUTAL PRESSURF | | D-L TA-T | = 5N11000 | 0.0 | 014L 9€LT∆-T | C+C = | | | |
| 0.10000 0.0 4.57712 4.56792 4.56792 -4.56792 | NASA FAN ENG 481.14289 491.14287 491.14455 60.10455 0.00000 -1.47571 00000 | INE SPLITTE 491.14287 0.43919 0.43971 -0.29432 0.46556 1.00000 | .e STHINY 2.40571 0.1 0.5 0.0 1.0000 | 0.1 0.0 0.54504 0.06956 0.06956 0.99999 | 0.0 518.68799 518.68799 518.687970 492.42456 0.00114 1.7037 1.0030 | 100 = 0 100 = 0 100 2115,99341 2115,01534 1953,43774 0,00000 | υ σ αύ" Ι | 0C00 • 1 | 200.000 | 01001 |
| 3.76977 0.0 7.54715 0.00120 4.56759 1. | 481.12769 491.12793 511.13257 -0.70000 -1.40564 0000 1.0000 | 491.12793 0.43918 0.43918 0.46557 0.46557 0.46557 1.00000 | 2.49564 0.0 172.54715 0.0 0.0 0.0 1.2003 | 0,0 0,0 19,72937 0,06156 0,993999 | 0.0 519.68799 5713.15479 419.42578 0.0000.6 1.0000 1.0000 | 0.0 2115.99707 7151.58594 1853.45337 0.00000 1.00000 | 1.0000 | 1.0000 | 200,0000 | 01001 |
| 5.33337 0.0 1.0 0.0 0.00182 4.56799 4.56799 | 481.14524 481.14600 539.45777 -0.17000 -1.40573 00301 1.0000 | 491-14600 0.43920 0.43243 0.49243 -0.37625 0.46556 1.00000 | 2.40573 0.0 243.97533 0.0 1.0000 1.0000 | 0.0 0.0 26.93924 0.06456 0.94999 0.94999 | 0,0 513,68799 523,63965 499,42432 9,00707 1,7170 1,0270 | n.7 2115.97683 2187.57427 1953.43457 0.20000 1.00000 | 1.0000 | 1 - 0000 | <u> </u> | 01001 |
| 6.48996 0.0 17.05347 0.07212 4.56691 4.56691 | 481. 39790 481. 1988 565.41748 - 3.10000 - 1.43549 0000 1.0000 | 481.09388 0.43915 0.51612 -0.34636 0.46560 1.46560 1.00000 | 7.47549 7.7 2.7 0.0 0.7 1.0000 | 0.0 0.1 1.69116 0.99999 0.99999 | 0.0 513.68799 576.02956 419.42922 0.00015 1.0000 1.0000 | n.0 2115.99292 2222.71509 1.953.49535 0.20300 1.90000 | | 1.000 | 10000-L02 | 01061 |
| 7.54135 0.0 5.17749 0.00232 4.56792 | 481.14233 491.14355 592.15405 -0.0000 -1.40572 0007 1.0007 | 481.14355 0.43919 0.543919 0.54353 -0.25558 0.46556 1.00000 | 2,40572 3,0 3,5 3,5 3,5 1,749 0,0 1,7000 | 0.0 7.0 35.65475 0.06754 0.99799 0.83538 | 0,0 513,68799 528,50037 479,42456 0,00014 1,0739 1,0030 | 0.0 2115.99341 2260.09829 1953.43774 0.00000 | 0ú uc* l | 0000-1 | ננטייר, הנייה | 01661 |
| 9.23444 0.0 2.67139 0.00756 4.56739 | 431,11670 431,11116 430,41064 543,41064 -3,70000 -1,47550 0000 1,0000 | 481.11816 0.43917 0.58457 -0.73838 0.46559 1.0000 | 2,40559 7,0 422,67139 6,0 1,0 1,000 | 0°0 0°0 1°06356 1°06356 1°0 0°0 0°0 0°0 | 0.0 518.68799 513.54958 513.42651 1.0001 1.0000 1.0000 1.0000 | 3.0 2115.77561 2736.00979 1853.46289 1853.46289 1.70070 | 1.000 | 1 • 0000 | 000C0+0C2 | 01061 |
| 1.66709 2.0 9.01709 0.00766 4.56530 06000 1. | 491.12393 481.72549 685.2543 8645.25 8645.25 8646 1.4051 1.4000 1.0000 | 481.07539 0.43078 0.43078 0.4228 0.4523.0 0.4557 0.4557 0.4557 0.00000 1.00000 | 2.40513 7.0 4.81.01709 0.0 1.3000 1.3000 | 0.0 0.0 45.41335 0.06957 0.99999 1.39594 | 1,0 519,68799 513,49780 493,43780 6,00103 1,00103 | 9.3 2115.99854 2412.73979 1853.56157 0.00000 1.330790 | 0 M 0 C • 1 | 000.1 | ບບນນເ <u>+</u> ບໍ່ບໍ່ຊັ | CICCI |

Main Output

| •012795 •0 •64795 | 441.74425 441.78569 767.71997 | 481.08569 7.43914 0.70032 | 2.40543 3.0 597.64795 | 0.0 1.0 51.16711 | 0.0 519.68799 549.39502 | 0.0 2115.39512 2571.73535 | | | | |
|---|--|---|---|---|---|---|--------|----------|-----------|---------|
| 1256 1564 10 1.C | 00000-0- 54304-1- 000-1 000- | -0.C7998 0.46551 1.00000 | 0.0 7.0 1.9607 1.9900 | 0.06756 7.93999 0.89591 | 499.42970 0.00010 1.7030 1.0000 | 1353.49805 0.00000 0 1.00000 | 1.0000 | 1.0000 | 200-00000 | 1001 |
| 5869 4014 0226 6671 00 1.0 | 41.0P413 41.1891 481.1941 450.41284 60001.1 -1.40545 -1.4050 0000 | 481.08911 0.43914 0.78448 0.03577 0.45561 0.46561 | 7.40545 7.0 712.14014 0.0 1.0000 | 0.1 0.0 55.95983 7.06956 0.99999 0.89591 | 9.9 518.68799 550.863799 550.863706 499.42896 0.00007 1.7000 1.700 | r.0 2115.79693 2782.49438 1853.49487 0.00000 1.00000 | 1.000 | 0000 • 1 | 60000-002 | 01001 |
| 5144 5200 5209 5209 5471 5571 | 481,78338 481,7836 874,7289 - 3,7000 - 1,43545 0001 1,0000 | 481.0978 41964.0 41964.0 80318.0 19470.0 19470.0 1000001 | 2.40545 7.7 7.7 7.7 7.0 7.0 7.0 1.0000 1.0000 | 7.0 0.0 57.44461 0.90999 0.90999 | 0,0 513,68799 565,90723 499,42995 0,00007 1,0000 1,0000 | 7.0 2115.99693 2971.19849 1853.49487 0.00000 1.00000 | 1.0000 | 1.0000 | 000000 | 10010 |
| 9133 2246 0181 6439 00 1. 00 | 491.16333 481.16406 933.14551 -3.00003 -1.43582 0001 | 491.16496 0.43921 0.43921 0.84905 0.12637 0.46554 1.00000 | 2.40592 0.0 796.02246 0.0 0.0 1.3003 1.0000 | 0.0 0.0 58.94963 0.06356 0.993999 0.993999 | 9.0 518.68799 571.37695 479.42285 0.00312 1.0000 1.0000 | 0.0 2115.99438 2969.63574 1953.41553 0.00000 1.00010 | 0000-1 | 0000-1 | 00000-002 | 1 001 0 |
| 5814 6309 0117 5792 07 1.00 | 431.14282 491.14307 1040.57910 -0.10000 -1.40571 2031.1.0000 | 481.14307 0.43919 0.94995 0.94995 0.21533 0.46556 1.00000 | 2.40571 0.7 9.25.66309 0.0 1.0000 1.0010 | 0.0 0.0 62.45917 0.06956 0.99999 0.89589 | 0.0 519.68799 599.46740 419.42456 0.00014 1.0113 1.0300 | 0.0 2115.99341 3312.43481 1953.43774 0.00000 1.00000 | 1.0000 | 1.0000 | 00000-602 | 01001 |
| 2095 4053 0076 6954 00 1.00 | 491.21582 491.71582 1996.79980 -0.13000 -1.40608 770 1.0000 | 481.21592 0.43926 1.00072 0.19561 0.46549 1.00000 | 2.40608 2.0 9.0 9.0 0.0 0.0 1.0000 1.0000 | 0.0 0.0 63.96335 0.99999 0.99999 | 0,0 519,68799 599,34741 1474,41970 0,01011 1,07070 1,07070 1,07070 | 0.0 2115.994.87 35115.34839 1853.36157 0.00000 1.02000 | 1.0000 | 1.0000 | 200-0000 | 01001 |
| 0249 5924 1 5936 10316 1000 | 481.79644 481.79644 1149.74268 -0.70000 -1.40548 2007 | 481.09644 0.43915 1.04904 0.24876 0.46560 1.00070 | 2.40549 0.0 1043.69924 2.1 0.0 1.0000 1.0000 | 0.0 0.0 65.25244 0.06956 0.99999 0.89590 | 0,0 518,63799 609,27681 499,42822 0,00015 1,0000 1,7000 | 0.0 2115.99292 3719.66699 1853.49535 0.00000 1.00000 | 1.0000 | 1.0000 | 00000 | 10010 |

| 10010 | 01001 | 10020 | 10020 | 0200 t | 10020 | 10020 | 1 0020 |
|---|---|--|--|---|---|--|--|
| 200•00002 | 200, 0000 | 0°0 | 481.14292 | £91.184 | 603+1 - 184 | 481.03898 | 481°14355 |
| 1.0000 | 1.0000 | 00 | 1.0000 | 1 • 0000 | 1 • 0000 | 1-0000 | 1 - 0000 |
| 1.0000 | 1.0000 | 0.0 7.874 1.0 | 1.0000 | 1.0000 | 0006 • 1 | 0000.1 | 0000-1 |
| 0.0 2115.99438 3825.54937 1853.34888 1853.34888 1.00000 1.00000 | 2115.99438 3934.59448 1853.34888 1.00000 1.00000 | 1-21 16,00000 114,997 1797 | LONP= 0 2.0 2.115,99316 2.115,91514 2.116,01514 1.858,98755 0,00000 1,00000 | 0.0 2115.99121 2151.89478 1958.44239 1958.44239 1.00000 1.00000 | 0.0 2115.99170 2188.17822 1959.00098 1.00000 1.00000 | 0.0 2115-99496 2223.57837 1957.54077 1957.54077 1.00000 | 1.0 2115.99633 2762.10083 1955.86109 0.00300 1.00000 |
| 0.0 518-68799 614-16528 614-16528 7499-41772 0-00012 | 0.0 518.68799 619.10278 499.41772 490.41772 0.00012 1.0000 | | 0.0 518,68799 518,68970 518,68970 6160000 0.00000 0.00000 0.00000 | 0.0 513.68799 571.18657 499.90981 0.00002 0.9797 0.9394 | 0°0 0°0000 2518°8179 2518°8175 2518°8175 25185 26000 0°0 | 0,0 518,68799 526,09716 690,74097 0,00003 0,93997 0,9384 | 0*0 0*00 0*09343 0*09343 0*09943 0*09943 0*09943 0*09943 |
| 0.0 0.0 65.82077 0.06956 0.99999 0.89584 | 0.0 0.0 6.35575 0.06956 0.99999 0.89584 | 1.00000 1 0.0 CTTLING = | 0.0 0.0 0.55119 0.06971 0.99999 | 0.0 0.0 19.99361 0.06970 0.99999 1.00269 | 0.0 0.0 77.19358 0.06968 0.99939 | 0.0 0.0 32.00560 0.99997 0.99997 1.00219 | 9.0 9.0 35.94562 3.06955 3.90999 |
| 2.40614 0.0 1071.82397 0.0 0.0 1.0000 1.0000 | 2.40614 0.0 1099.27754 0.0 0.0 1.0000 | .0000 1.0000 5245.00000 nelta-t | R STUNY 0.98985 0.0 1.0 4.57712 7.87702 7.87400 0.0 | 0.98998 0.0 173.30219 7.87400 0.0 1.0000 1.0000 | 0.999083 0.0 244.99382 7.874.00 7.9700 1.0000 | 0,000 0.0 298.23770 7.87.40 7.0 7.0 1.0000 1.0000 | 3,99313 0,0 346.47607 7,87400 7,87400 0,0 1,0000 1,0000 |
| 481.22352 0.43927 1.07247 0.13753 0.46548 1.00000 | 481.22778 0.43927 1.09534 0.09523 0.46549 1.00000 | 1 .00000 1 421.21729 | SINE SPLITTE 475.7734 0.43411 0.43413 0.43413 -1.45413 1.13263 1.00000 | 476.30908 0.43461 0.46240 -0.84036 1.13133 1.00000 | 476.73535 0.43572 0.43572 -0.92917 1.13036 1.13036 1.13036 | 477.17554 0.51349 -0.80555 1.12921 0.99999 | 477.83643 0.43505 0.53863 -0.73966 1.12775 0.99999 |
| 481.22952 481.22952 1174.99819 -0.70000 -1.40614 .0007 1.0000 | 481.22778 481.22778 481.22778 1199.75044 00000 1.40614 -1.40614 | 2115.79194 5245.10000 4 TOTAL PRESSURF | NASA FAN ENC 475.7734 475.7734 475.7734 475.79932 0.0015 0.01115 0.01115 | 476.30566 476.90908 536.95693 -0.10069 0.11002 .0000 1.0000 | 476.72998 476.73535 536.70244 -0.70077 0.70917 0.7090 11.0000 | 477,15921 477,17554 562,70947 -0,10089 0,1008 0,1915 -0000 1,0000 | 477.92764 477.93643 597.23145 797.23145 0.10647 0.000 1.0000 |
| 23.41698 0.0 1071.82397 0.00319 -4.56990 1.00000 1 | 24.01569 0.0 1099.22754 -0.0000 -4.56980 1.00000 | 518.68799 421.17285 *STATOR 0PT * NISPE # MASS AVERAGE | * 0.10000 0.0 0.0 0.07712 -0.00040 0.02116 1.00000 1.00000 | * 3.78627 0.0 173.30219 0.00388 0.01901 1.00000 1 | * 5.35557 0.0 244.99382 0.00481 0.01740 1.00000 1 | * * * 51583 0.0 2.0 2.000559 0.00559 0.01547 0.0559 0.0559 | * 7.56574 0.0 346.47607 0.01305 0.01305 0.99999 1 |

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| 816 10020 | 10020 | i69 10020 | 11 10020 | 16 I 0020 | 06 10020 | 07 10020 | A2 10020 |
|--|---|--|--|---|--|--|---|
| 481.11 | 481.07 | 481.045 | 441.089 | 481,089 | 481.164 | 481.143 | 481.215 |
| 1.0000 | 1 - 0000 | 1.0000 | 1.0000 | 1 - 0000 | 1 - 0000 | 1 • 0000 | 1 • 0000 |
| 1-0000 | 1.0000 | 0000*1 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 |
| 0.0 2115.98804 2337.53198 1856.17603 0.00000 7 1.00000 | 0.0 2115.98706 2414.64136 1855.26245 0.00001 3 0.99999 | 2115-99341 2115-99341 2574-07563 1854-20605 0-00000 6 1-00000 | 0.0 2115.99048 2784.98022 1853.00024 0.00000 5 1.00000 | 0.0 2115.99243 2873.65649 1852.68018 0.00000 1.00000 | 0.0 2115.99194 2972.02148 1852.32251 0.00000 | 0.0 2115.98730 3314.19897 1951.53320 0.000000 1.000000 | 0.0 2115.98853 3512.60718 1851.54663 1.00000 1.00000 |
| 0,0 518,68799 533,64893 499,63599 0,9992 0,997 | 0,0 518,68799 538,61646 499,56543 0,00004 0,9992 0,996 | 0.0 518.68799 548.53467 473.48413 473.48413 0.00001 0.9986 0.995 | 0.0 518.68799 561.00562 499.39111 0.00002 1.0003 1.0006 | 0.0 518.68799 566.04614 499.36646 0.00002 1.0003 1.003 | 0.0 518.68799 571.50806 499.33911 0.00001 1.0001 1.002 | 0,0 518,68799 589,55273 499,27832 0,00002 1.0000 1.0017 | 0.0 518.68799 599.40942 499.27930 0.00002 1.0001 1.0018 |
| 0.0 0.0 41.55075 0.06964 0.99998 1.00146 | 0.0 0.0 45.59708 0.06961 0.99998 1.00092 | 0.0 0.0 51.27271 0.06958 0.99999 | 0.0 0.0 0.0 0.99999 0.99973 0.99973 | 0.0 0.0 57.44073 0.09999 0.99999 | 0.0 0.0 58.82524 0.06953 0.99999 | 0.0 0.0 62.38519 0.06351 1.00000 0.99898 | 0°0 0°0 63.89050 0.99999 0.99999 |
| 0.99455 0.0 424.09448 7.87400 0.0 1.0000 1.0000 | 0.99658 0.0 489.47778 7.87430 0.0 1.0000 1.0000 | 0.99857 0.0 7.87400 1.00 7.87400 1.7000 1.7000 | 1.00098 0.0 713.35156 7.87400 0.0 1.0000 1.0000 | 1.00162 0.0 754.66040 7.87400 0.0 1.0000 1.0000 | 1.00217 0.0 797.01416 7.87400 0.0 1.0000 1.0000 | 1.00379 0.0 923.25171 7.87400 0.0 1.0000 1.0000 | 1.00361 0.0 985.41969 7.87400 0.0 1.0000 1.0000 |
| 478.49683 0.43669 0.58352 -0.52643 I.12613 0.99999 | 479-38037 0.42752 0.62530 0.62530 0.62530 1.12384 0.99999 | 480.39819 0.43849 0.70089 -0.10542 1.12160 1.00000 | 481.56079 0.43959 0.78567 0.10790 1.11890 1.01000 | 481.86890 0.43988 0.81736 0.81735 0.14216 1.11819 1.00000 | 482.20776 0.44020 0.85039 0.14231 1.11758 1.00000 | 482.96680 0.44092 0.95124 0.26362 1.11577 0.99999 | 482.95386 0.44091 1.00187 0.36325 1.11597 0.99999 |
| 478.48608 478.49683 639.39672 -0.00107 0.0545 1.0000 1.0000 | 4179, 3691 479, 38037 780, 38037 925, 1232 90, 001 74500 0, 0000 1, 0000 | 07785.084 01805.99819 1828.737 1828.737 1828.05 105.0 1000.1 0000.1 | 481.55322 481.56079 860.68066 -0.10089 -0.10098 -0.0009 | 481.96255 481.96290 895.38257 -0.10081 -0.10162 -0.10162 | 482, 72764 482, 20776 931, 53418 - 0, 70072 -0, 00217 -0000 1, 0000 | 482,96509 482,96680 1041,94531 -0,00342 -0,00379 | 482,95313 482,95386 1097,40430 -0,10027 -0,10021 -0,1000 |
| 9.26553 0.0 424.09448 0.00672 0.01035 | 10.69401 0.0 489.47778 0.00688 0.00649 0.00649 | 13.08793 0.0 599.05078 0.00662 0.00662 1.00000 1 | 15.58515 0.0 713.35156 0.00187 -0.00187 1.00000 1 | 16.48766 0.0 754.66040 0.00519 -0.00309 1.00000 | 17.41299 0.0 797.01416 0.00465 -0.00414 1.00000 | 20.17101 0.0 9.23.25171 0.00281 -0.00723 | 21.52924 0.0 985.41968 0.00182 -0.00689 0.99999 1, |

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| 10020 | 1 002 0 | 10020 | 10030 | | 10030 | 1 0030 | 10030 |
|---|---|--|--|----------------|--|--|--|
| 481。09644 | 481.22852 | 48 t • 22778 | 0•0 0 | | 475.77734 | 476.30909 | 476.73535 |
| 1.0000 | 1. 0000 | 1 • 0000 | 800 | | 1.0000 | 1.0000 | 0000-1 |
| 1.0000 | 1.0000 | 1 • 0000 | 0-0 | 0°0 = | 1.0000 | 1.0000 | 1.0000 |
| 0.0 2115-98706 2115-33276 7195-30737 0.00000 1.00000 | 0.0 2115.99121 3825.89987 0.00000 1.00000 | 0.0 2115.99072 3934.58765 1851.27979 0.00000 1.00000 | 499.41797 16.00000 | DTAL DELTA-T | LNDP= 0 0.0 2115.98755 2116.00952 2868.29321 0.00000 1.00000 | 0.0 2115,98364 2152,40967 1866,54053 1.00000 1.00000 | 0.0 2115.99511 2189.17041 1865.19556 0.00000 1.00000 |
| 0,0 518.68799 609.25854 499.25099 0,00002 1,0002 1,0015 | 0.0 518.68799 614.18115 499.25928 0.00001 1.0001 | 0.0 518-68799 619-10278 499-25879 0.00001 1.0015 | 1.0000_1.0000 1.00000 | 0.0 | 0.0 513.68799 513.689799 500.56567 0.00002 0.9999 0.99993 | 0.0 518.68799 521.22290 500.43140 0.00003 0.9998 0.9996 | 0.0 518.68799 523.74951 500.32837 0.00003 0.9997 0.9996 |
| 0.0 0.0 65.16196 0.99999 0.99883 0.99883 | 0.0 0.0 65.73482 0.06950 0.99999 | 0.0 0.0 0.0 0.06950 0.99999 0.92889 | 0•0 0•0 | COJL ING = | 0.0 0.0 0.56193 0.96996 0.99997 1.00500 | 0.0 0.0 20.43938 0.05999 0.99999 1.00436 | 0.0 0.0 27.70535 0.06988 0.99999 1.00387 |
| 1.00433 0.0 1.0438184 7.87400 0.0 1.0000 | 1.00410 1.00410 1.011 1.011 7.87400 0.0 1.0000 | 1.00412 0.0 1099.22754 7.87400 0.0 1.0000 | .0000 1.0000 5245.00000 | DEL TA-T | R 5TUNY 0.98087 0.0 12.559800 0.0 1.0000 1.0000 | 0.98340 0.0 174.56361 12.59800 0.0 1.0000 1.0000 | 0.98529 0.0 246.66618 12.59800 0.0 1.0000 1.0000 |
| 483.18091 0.44113 1.05017 0.34932 1.11517 0.99999 | 483.20166 0.44115 1.07345 0.44527 1.11543 1.11543 | 483.20898 0.44115 1.09624 0.47098 1.11541 1.00000 | 0.¢9999 1 421.13843 | | INF SPLITTE 466.67773 0.42550 0.42552 -2.17543 1.14184 0.99999 | 468,40161 0.42713 0.45583 -3.15722 1.13891 0.99999 | 469.72314 0.42838 0.48386 0.48386 -2.27501 1.13672 0.99999 |
| 483.18091 483.18091 1150.28345 -0.0013 -0.00433 .0000 1.0000 | 483.20166 483.20166 483.20166 1175.78833 -0.90906 -0.90410 .0000 1.0000 | 483.20898 483.20898 1200.74609 0.00000 -0.00412 -0.0000 | 2115.98486 5245.90000 4 | TOTAL PRESSURE | NASA FAN ENC 466.67749 466.67773 466.7773 466.7773 466.7020 -0.0081 0.01913 -0000 1.0000 | 468.39428 468.40161 499.97256 -0.00132 0.01660 .0000 1.0000 | 469.68701 469.72314 530.55054 -0.00245 0.01471 •0000 1.0000 |
| • 22.80650 0.0 1043.88184 0.00088 -0.00088 0.99999 1. | 23.41890 2.0 1071.91187 0.00143 -0.00783 1.00000 1. | 24.01569 0.0 1099.22754 0.00000 0.00780 1.00000 | 518-68799 518-68799 421-09253 *STATOR OPT | *MASS AVERAGE | • 0.10000 0.0 0.0 0.0116 0.0116 0.9999 1 | * 3.81383 0.0 174.55361 0.03865 0.03146 0.99999 1. | 5.38911 0.0 246.66618 0.01244 0.02790 0.99999 1 |

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| 10030 | 10030 | 1 0030 | 10030 | 10030 | 1 00 30 | 10030 | 10030 |
|---|--|---|---|---|---|---|--|
| 477.17554 | 477.83643 | 478°49683 | 479.33037 | 480.34819 | 481 . 56079 | 481.86890 | 482 . 20776 |
| 0000 • 1 | 0000•1 | 1.0000 | 1 • 0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 |
| 0000 • 1 | 1 -0000 | 1.0000 | 1-0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 |
| 0.0 2115-97266 2224-97192 1863.70239 0.00001 0.99999 | 0.0 2115-97705 2263-89893 1862-42188 0.00000 9 1.00000 | 0.0 2115.97827 2339.96704 1960.08716 0.00000 4 1.00000 | 0.0 2115.98247 2417.55811 1858.08765 0.00000 9 1.00000 | 0.0 2115.98267 25775.53613 1854.92358 0.00001 | 0.0 2115.98462 2788.63916 1852.11353 0.00000 1.00000 | 0.0 2115.98608 2877.24976 1851.47803 0.00000 1.00000 | 0.0 2115.98926 2975.49072 1850.91699 1.000000 1.000000 |
| 0,0 518,68799 526,18237 500,21460 0,00005 0,9998 0,999 | 0.0 518.68799 528.79443 500.11621 0.0004 0.9997 0.998 | 0.0 518.68799 533.80786 499.93701 0.00004 0.9995 0.978 | 0,0 514,68799 538,80273 499,78320 0,00002 0,9991 0,998 | 0.0 518,68799 548,748,748,748,748,748,748,748,748,748,7 | 0.0 518.68799 561.21680 499.32324 0.00002 1.0001 1.0036 | 0.0 518,68799 566,24929 499,27417 0,00002 1,0003 1,0076 | 0,0 518,68799 571,69824 499,23096 0,00001 1,0002 1,0023 |
| 0.0 0.0 32.49909 0.05984 0.99997 1.00332 | 0.0 0.0 36.41986 0.06380 0.99997 1.00300 | 0°0 0°0 41°92799 0°06974 0°9997 1°00211 | 0.0 0.0 45.89420 0.06969 0.99999 | 0.0 0.0 51.41321 0.06960 0.99998 1.00039 | 0.0 0.0 55,99754 0.06953 0.99999 | 0.0 0.0 0.00.06951 0.06999 0.99999 | 0.0 0.1 58.80005 0.06949 0.99999 0.99924 |
| 0.98742 0.0 300.14993 12.59800 0.0 1.0000 1.0000 | 0.99868 0.0 348.55688 12.59800 0.0 1.000 | 0.99207 0.0 426.34326 12.59900 0.0 1.0000 | 0,9429 0,0 491.76050 12.59900 12.59900 12.0000 | 0.99855 0.0702 6.01.19702 12.59800 0.0 | 1.00175 0.0 715.13062 12.59800 0.0 1.0000 | 1.00238 0.0 756.27026 12.59800 0.0 1.0000 | 1.00279 0.0 798.44727 12.59800 0.0 1.0000 1.0000 |
| 471.17383 0.42975 0.50954 -1.97420 1.13427 1.13427 0.9999 | 472.42798 0.43094 0.53554 -1.69938 1.138282 1.138282 0.99999 | 474.70044 0.43309 0.58212 -1.19996 1.12896 0.99999 | 476.64526 0.43493 0.62492 -0.82495 -0.82853 1.12643 0.99999 | 479.70190 0.43783 0.70199 -0.24414 1.12162 0.99999 | 487.40601 0.44039 0.78750 0.24450 1.11804 1.11804 0.99999 | 483.01733 0.44097 0.81924 0.40014 1.11734 0.99999 | 483.55444 0.44148 0.85224 0.555621 1.11688 0.99999 |
| 471.12744 471.17383 558.55381 -0.0268 0.1258 | 472.37378 472.42798 587.9448 -0.9282 0.91132 -0000 | 474.63867 474.70044 638.05103 -0.00292 0.00793 | 476.58252 476.64526 634.94961 -0.10286 0.00571 -0000 1.0000 | 479,44722 479,70190 479,12402 769,12402 -0,70251 0,70145 | 482,36797 482,40501 662,62817 -0,70200 -0,70175 -0,70175 | 492,99608 483,11733 483,1735 47,35747 -0,0178 -0,0238 0000 1,0000 | 483.53003 483.55444 933.45752 -0.10154 -0.10279 0030 1.0000 |
| 6.55759 0.0 300.14893 0.01487 0.02385 0.9999 1 | 7.61520 0.0 348.55698 0.01516 0.02149 0.9999 1 | 9.31466 0.0 4.26.34326 0.01616 0.01506 0.99999 1 | 10.74388 0.0 491.76050 0.01626 0.01086 | 13.13482 13.13482 0.01 0.01511 0.00274 0.9999 1. | 15.62402 0.0 715.13062 0.01258 -0.00335 0.99999 1. | 16.52283 0.0 756.27026 0.01138 -0.00455 0.9999 1. | 17.44431 0.0 798.44727 0.01006 -0.00533 0.99999 1. |

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| 10030 | 10030 | 10030 | 10030 | 10030 | 10040 | 10040 |
|---|--|--|--|--|--|---|
| 482.96680 | 482.95386 | 483.18091 | 8 83.20166 | 8P305_F84 | 0°0 | 466 . h7773 |
| 1.0000 | 1 - 0000 | 1.0000 | 0000 | 1.0000 | 0 800 | 1.0000 |
| 1.0000 | 1 - 0000 | 1.0000 | 1.0000 | 1.0000 | 15.74 | |
| 2115-98215 3316-83447 1849-24073 4 0.00000 | 0.0 2115.99633 3514.51660 1848.73828 0.00000 1 1.00000 | 0,0 2115,98560 3720,33911 1849,46509 0,00000 | 0.0 38249 3826,38599 1848,40503 1.00000 1.00000 | 0.0 2115.98364 3934.577446 1948.35718 0.00000 1.00000 | 499.38745 15.00303 | LONP= 0 LONP= 0 2115.98413 2115.00610 7116.00210 0.00000 1.900000 1.000000 |
| 0.0 518.68799 519.68677 499.10205 0.00002 1.0001 1.001 | 0.0 518.68799 599.50220 499.06323 0.00001 1.00001 | 0.0 518.68799 609.10542 499.04224 0.0001 1.0001 1.001 | 0.0 518.68799 614.20459 493.03735 0.00003 1.0001 1.0011 | 0,0 518,68799 619,10278 90,03369 90,0003 1,0001 | 00000 1.00000 1.00000 1.00000 | 0.0 518,68799 518,68770 501,53882 0.00001 0.9999 0.9995 |
| 0.0 0.0 62.30110 0.99999 0.99999 | 0.0 0.0 63.77800 0.06944 0.99999 | 0.0 0.0 65.04514 0.06943 0.99999 | 0.0 0.0 65.61533 0.06943 0.99999 | 0.0 0.0 66.14841 0.06943 0.99999 0.99947 | = 9011002 0•0 1 66666 1 | 0.0 0.0 0.57765 0.07030 0.99999 1.00682 |
| 1.00453 0.0 924.12549 12.59800 0.0 | 1.00555 0.0 985.98535 12.59800 0.0 .000 1.0000 | 1.00561 0.0 1044-15137 12.59800 12.59800 0.0 .9000 1.0000 | 1.00569 0.0 1072.04395 12.59800 0.0 .000 1.0000 | 1.00577 0.0 1.090.22754 12.59800 0.0 .0000 1.0000 | 9000 1.0000 5245.00000 9ELTA-T | VUJY 0.97279 0.0 2.0 4.57712 15.74800 0.0 2000 1.0000 |
| 485.15332 0.44300 0.44300 0.83453 1.11495 0.99999 1. | 485.63379 0.44345 1.00363 1.01363 0.87528 1.11382 0.99999 1.0.99999 | 485.89355 0.44370 1.05165 0.94979 1.11375 0.99999 1.0.99999 | 485.95361 0.44376 1.07484 0.93604 1.11366 0.99999 1 | 485.99854 0.44380 1.09751 0.95667 1.11357 0.99999 1. | 0.º9999 1.(421.19727 | INE SPLITTER 453.97754 0.41352 0.41355 -7.74313 1.15133 0.99999 1. |
| 485.14502 485.15332 485.15332 1043.73413 -0.0088 -0.0088 | 485,53037 435,63379 1099,09375 -0,00565 -0,00555 0000 1,0000 | +85.89282 485.89355 1151.67017 -0.1027 -0.10561 +0000 1.0000 | 695.95361 695.95361 691.96.7711 1000.0- 9000.1 0000.1 0000.0 | 485,09854 495,09854 1201,877134 0,0000 -0,00577 0000 1,0000 | 2115.07949 5245.10000 | NASA FAN EN5 453.07485 453.07754 454.00049 0.00383 0.02383 0.02383 |
| * 20.19009 0.0 924.12549 0.00592 -0.00865 | 21.54160 0.0 985.98535 0.00381 -0.00381 -0.00381 0.99999 1 | 2.01239 1044.15137 0.00182 -0.01072 0.9999 | 23.42178 0.0 1072.04395 0.00089 -0.01088 0.99999 1. | 74.01569 0.0 -0.0 -0.00000 -0.01103 0.99999 1. | 518.68799 421.15739 527470R 0P74 2 NISRF 0P74 | 0.10000 0.0 4.57712 -0.00360 -0.015144 0.99999 1. |

| 10040 | 10040 | 10040 | 10040 | 10040 | 1 0040 | 1 004 0 | 10040 |
|--|--|--|--|---|---|--|--|
| 468.40161 | 469 . 72314 | 471.17383 | 472.42798 | 474.70044 | 476.64526 | 479 . 70190 | 482,49601 |
| 1.0000 | 1.0000 | 1 • 0000 | 0000 | 1 - 0000 | 1 • 0000 | 1.0000 | 1.0000 |
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| 0.0 2115.97388 2153.23730 1879.94336 0.00000 | 0.0 2115.97192 2190.74792 1874.89111 0.00001 0.99999 | 0.0 2115.96558 2277.15405 1872.04614 0.00000 | 0.0 2115-96899 2266.63677 1869.28906 1.00000 1.00000 | 0.0 2115.97119 2343.56738 1964.76318 0.00000 1.00000 | 0.0 2115.97974 2421.78662 1861.07617 0.00000 1.00000 | 2115-97681 2115-97681 2582-52514 1855-52661 0.00000 1.000000 | 0.0 2115,97852 7793,86377 0.000000 1.000000 |
| 0.0 519.68799 521.28076 501.38013 0.00004 0.9998 0.9995 | 2,0 2,0 5010,07090 0,00005 0,0309 0,03999 0,9399 0,9399 | 0.0 518.63799 526.33008 530.85425 0.00003 0.9999 0.7993 | n. n 518.68799 528.97754 500.64307 0.00003 0.9997 0.9391 | 0,0 519,68799 534,04272 500,29614 0,00003 0,9997 0,9993 | 0,0 519,68799 539,07178 500,01294 0,00001 0,9999 | 0.0 518.68799 549.05177 499.05177 499.58667 0.00007 0.9948 | 0.0 518-68799 561-51685 499-22754 0.00002 1.0001 1.0026 |
| 0.0 0.0 21.15127 0.07024 0.99997 1.00665 | 0.0 0.0 28.44915 0.07014 0.99997 1.00520 | 0.0 0.0 33.21284 0.07036 0.99997 1.00448 | 0.0 0.0 37.06165 0.06999 0.99997 1.00369 | 0.0 0.0 42.47377 0.06997 0.99999 | 0.0 0.0 46.25949 0.06977 0.99999 1.00161 | 0.0 0.0 51.58725 0.06962 0.99999 | 0.0 0.0 56.02542 0.06949 0.99999 |
| 0,97367 0,0 176,54321 15,74800 0,0 1,0000 | 0.97957 0.0 249.79047 15.74800 15.00 1.0000 | 0.78754 0.7 303.00155 15.74800 0.0 1.0000 | 0.98577 9.0 351.70142 15.74800 0.0 1.9000 | 0,99038 0,0 4,29,64,087 15,74800 0,0 1,0000 1,0000 | 0.99390 0.0 15.03931 15.74900 0.0 1.0000 1.0000 | 0.99877 0.0 604.21533 15.74800 0.0 1.0000 | 1.00247 0.0 717.65015 15.74800 0.0 1.0000 1.0000 |
| 456.07056 0.41550 0.44554 0.44554 -4.08356 1.15028 0.99999 | 460.12817 0.41932 0.41932 0.47691 -4.01365 1.14335 0.99999 | 462.94590 0.42198 0.50437 -3.36171 -1.13990 1.99998 | 465.68018 0.42456 0.53204 -2.70383 1.13623 0.9999 | 477.13403 0.42877 0.58085 -1.74722 1.13088 1.13088 | 473.73950 0.43218 0.62509 -1.03200 1.12687 0.99999 | 479.11353 0.43727 0.70377 -0.08975 1.12138 0.9999 | 483.59741 0.44152 0.79009 0.60461 1.11724 0.99999 |
| 455.97266 456.77056 489.74785 - 3.70637 - 3.70637 0.72633 | 459.09072 450.12817 523.31982 -0.00519 0.02043 | 462.77539 462.94580 462.94580 553.33838 -9.71746 -0.000 | 465.48953 465.68019 583.56812 -0.05812 0.11429 0.0100 1.0000 | 463.77822 477.13403 636.98086 -0.17565 0.17662 0.10962 | 473.54107 473.73950 695.19555 -0.11552 0.00610 -0000 | 479, ⁰⁵ 386 479, 11353 471, 11987 -0, 00123 0, 00123 | 483.49341 483.59741 465.38330 65.38330 -0.00319 -0.0020 ,0000 1.0000 |
| 3.95708 0.0 176.54321 0.02074 0.04974 0.99993 1 | 5.44644 0.0 249.29047 0.02445 0.03968 0.99999 1 | 6.62188 7.0 3.03.09155 0.02310 0.02310 0.03310 | 7.68397 0.0 351.70142 0.02872 0.02872 0.02710 | 9.38670 0.0 4.29.64087 0.02960 0.01879 0.91879 0.9999 1 | 10.81551 0.0 0.07997 0.01160 0.01160 0.01160 | 13.20076 0.0 604.21533 0.02583 0.0232 0.9999 1. | 15.67907 0.0 717.65015 0.02076 -0.00471 0.99999 1. |

| 10040 | 1 004 0 | 10040 | 10040 | 10040 | 10040 | 10040 |
|---|--|---|--|---|---|--|
| 483.01733 | 483 <u>5</u> 5444 | 485.15332 | 485.63379 | 485.89355 | 485.95361 | 485 . 09854 |
| 0000 - 1 | 1.0000 | 1 • 0000 | 1.0000 | 1 • 0000 | 1 -0000 | 0000 • 1 |
| 1 • 0000 | 1 • 0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 |
| 2115-97974 2882-37085 1849-41675 0.00000 1-00000 | 0.0 2115.98340 2980.39623 1848.17212 0.00000 1.02000 | 0.0 2115.97607 3320.37646 1845.46191 0.000000 1.000000 | 0.0 2115-98022 3516-99854 1844-69067 0.000000 3 1.00000 | 0.0 2115.98511 3721.61987 1844.27930 0.00000 9 1.00000 | 0.0 2115-97876 3927,02466 1844-44556 0.00000 8 1.00000 | 7.0 2115.98291 3934.57300 1844.41382 0.00000 8 1.00000 |
| 518.68799 566.53638 649.11572 0.00002 1.0001 1.0015 | 0,0 518,68799 571,96680 499,01953 0,00002 1,0000 1,0012 | 0,0 518,68799 583,86670 499,81079 0,00002 1,0002 1,0002 | 0, 0 518, 68799 599, 62354 498, 75098 0, 00002 1, 0000 1, 000 | 0.0 518.68799 609.36523 498.71924 0.00000 1.0000 1.0000 | 0.0 514.68799 514.68799 614.23413 479.73219 0.00002 1.2007 1.0002 | 7.0 518.68799 519.10278 498.72974 2.00000 1.0003 1.000 |
| 0.0 57.40714 0.06945 0.99999 0.99989 | 0.0 0.0 58.72699 0.06942 0.99999 0.99957 | 0.0 0.0 62.15674 0.06935 0.99999 | 0.0 0.0 63.61539 0.06933 0.99999 0.99781 | 0.0 0.0 64.87329 0.06932 0.99999 0.99774 | 0.0 0.0 65.45216 0.06932 0.99999 0.99999 | 0.0 0.0 65.93535 0.06932 1.00000 0.99787 |
| 0.0 758.55884 15.74800 0.0 1.0000 1.0000 | 1.00547 0.0 800-46924 15.74800 0.0 1.0000 1.0000 | 1.00740 0.0 925.29614 15.74800 0.0 1.0000 1.0000 | 1.00793 0.0 986.72632 15.74800 0.0 1.0000 1.0000 | 1.00819 0.0 1044.49634 15.74800 0.0 1.0000 1.0000 | 1.000774 1.007.2 1072.2 15.74900 15.0 1.0000 1.0000 | 1.00771 0.0 1099.22754 15.74800 0.0 1.0090 1.0009 |
| 0.44284 0.82210 0.83032 1.11546 0.99999 | 486.17578 0.44397 0.45524 1.02962 1.11396 0.99999 | 488.74585 0.44641 0.95577 1.35568 1.11177 0.99999 | 489.48340 0.44711 1.00611 1.38911 1.1119 0.99999 | 489.87109 0.44748 1.05383 1.40428 1.11091 1.11091 0.99999 | 489.71411 0.44733 1.07673 1.40545 1.1140 0.9999 | 489.74365 0.44736 1.09973 1.40317 1.11143 0.99939 |
| 484,39462 900,34521 -0,00287 -0,00407 0000 1,0009 | 486.11108 486.17578 936.54565 -0.00246 -0.00542 0000 1.0000 | 489.72437 488.74585 1046.444409 -0.70136 -0.70740 .0030 1.0000 | 489.47485 489.48340 1111.46362 -0.70084 -3.70793 .0070 1.0000 | 419,469,469,4 489,37109 1153,66607 -0,30338 -0,30338 -3,71319 0000,1,0000 | 0000.1 0000.1 0000.2 0000.2 0 0000.2 0 0000.2 0 0000.1 0000.0 0000.0 0000.1 0000.0 0000.0 | 489.74365 489.74365 489.43063 -0.00000 -0.10071 -0.0000 |
| 0.0 758.55884 0.01864 -0.00777 0.99999 1. | 17.48948 0.0 800.46924 0.01635 -0.01035 0.99999 L. | 20.21567 0.0 925.29614 0.00940 -0.01415 0.99999 1. | 21.55779 0.0 986.72632 0.00598 -0.01514 | 22.81993 0.0 10.0 0.034 0.00284 -0.01564 0.9999 1. | 23.42542 0.0 1072.21021 0.00139 -0.01477 | 24.01569 0.0 1099.22754 0.00000 -0.01471 0.99999 1. |

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| 518 421 *STATOR * NTOR | .68799 .20776 .0714 | 2115,97607 5245,70000 | 0.99999 421.25537 | 1,0700 1,0000 5245,00000 | 0•0 0•0 | 1.0000.1 00000.1 | 499.30737 16.00000 | 0•0 18-894 |) 599 | 0.0 | 10050 |
|---------------------------------|---------------------------|---------------------------|--------------------------|-----------------------------|---------------------|---------------------------------|--------------------------|---------------|----------|--------------------|---------|
| * NIST | VERAGE 1 | FOTAL PRESSURF | | 9FLTA-T | conting = | 0.0 | LOTAL DELTA-T | 0.0 = | | | |
| ŏ | .10000 | NASA FAN FNG 420.40864 | 11NF SPLITT 420.64526 | FR STUNY 0.92458 | 0 u | 0•0 | LOAP= 0 0.0 | | | | |
| ō. | 0 | 420.54526 | 0.38224 | 0.0 | 0.0 | 518.68799 | 2115.97827 | | | | |
| ŧ c | 21776. | -0.01457 | 0.38277 -10.70351 | 4.57712 18.99699 | 0.62342 | 518.68970 503.96686 | 2116.00024 1913.07251 | | | | |
| ō | .13637 | 0.07342 | 1.20975 | 0.0 | 86666*0 | 0.00002 | 0.00000 | | | | |
| • 6 •0 | ·1 tóoo | ,0000 1.0000 | 0* 00999 | 1.0000 1.0000 | 1.01703 | 1.0000 0.799 | 00000-1 6 | 1.0000 | 1.0000 | 453 . 97754 | 10750 |
| ř. | .95506 | 436. 72 559 | 437.10913 | 0.95842 | 0*0 | 0.0 | 0.0 | | | | |
| ō | c. | 437.10913 | 0.39767 | 0°0 | 0-0 | 519.68799 | 2115,96582 | | | | |
| 181 | •02803 04192 | 473.11255 | -10 41028 | 181.02303 18 80600 | 72.49681 | 521.41431 502 78070 | 2155.15016 1807 40561 | | | | |
| č | 07928 | 0.04158 | 1.16858 | 0.0 | 86566 0 | 0-00-03 | 000000 | | | | |
| 56°U | 000A 1. | 0000 1 0000 | 0 . 9999A | 1.0000 1.0000 | 1.00487 | 5666°0 6600°0 | 1.00000 | 1.0001 | 1.0000 | 456.07056 | 1 00 50 |
| ۍ ۲ | .56229 | 443. 10781 | 443.63989 | r, 95417 | 0.0 | 0.0 | 0.0 | | | | |
| .0 | 0 | 443.53989 | 0.40380 | 0.0 | 0.0 | 518.68799 | 2115.96265 | | | | |
| 254 | 59291 | 511.50146 | 0.46557 | 254.59291 | 29.85034 | 524,08709 | 21 ⁹ 3。98608 | | | | |
| õ | •05344 | -0.01321 | -7.06423 | 18.89699 | 0.07057 | 502.31104 | 1891.17529 | | | | |
| 0 | • 00/07 | 0000 1 0000 | 1.19198 | 1.0000 1.0000 | 1.00869 | 40000°0 | 1 1-00000 | 1-0000 | 1.0000 | 460.12817 | 10050 |
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| è. | .74743 | 449.45557 | 450.17578 | 0.97242 | 0.0 | 0.0 | 0.0 | | | | |
| | •U 83813 | 430°11218 545,77969 | 0.40714 | 0.0 308.93813 | 0.0 36 65163 | 518.68799 526 62356 | 05866.5117 | | | | |
| •0 | 05664 | -0.01307 | -5,15782 | 1 8 89699 | 0*010*0 | 501.82471 | 1884.76660 | | | | |
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| | .81358 | 455.76636 | 456.01196 | ŋ. 97924 | 0.0 | 0°0 | 0-0 | | | | |
| c ' | 0 | 456.01196 | 0.41544 | 0.0 | 0.0 | 518. 68799 | 2115.96387 | | | | |
| 357 | .63696 05736 | 579.52661 -0 01230 | 0.52797 | 357.63696 | 38.10605 | 529 . 32788 501 36477 | 2271.88989 | | | | |
| | 92660 | 0.12076 | 1.14375 | 0-0 | 000000 | 0,00002 | 000000-0 | | | | |
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| • | 0 | 464.69067 | 0.42363 | 0.0 | 0.0 | 519.68799 | 2115-96460 | | | | |
| 435 | 54810 | 636.93844 | 0.58062 | 435。54810 | 43.14586 | 534.46777 | 2350.09814 | | | | |
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| 0.0 2115.97559 2590.58350 1854.57788 1.00000 1.00000 | 0.0 2115.97485 2901.77539 1847.42920 0.00000 1.00000 | 0.0 2115.97398 2889.97766 1845.41846 0.00000 1.00000 | 0.0 2115.97779 2987.53931 2987.53931 1843.65186 1.00000 1.00000 | 0.0 2115.97144 3375.46851 1939.93678 1.00000 1.00000 | 0.0 2115.97900 3520.60864 1838.88599 1.00000 1.00000 | 0.0 2115.97852 3723.53735 1838.32642 0.00000 1.00000 |
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| 1.00190 0.0 6.09.06592 18.89699 0.0 1.0000 | 1.00678 0.0 721.41945 18.89699 0.0 1.0000 1.0000 | 1.00784 0.0 761.93091 18.89699 0.0 1.0000 1.0000 | 1,00882 0.0 803.41040 18,89699 0.0 1.0000 1.0000 | 1.01069 0.0 926.97437 18.87699 0.0 1.7000 1.0000 | 1.01118 0.0 987.79712 18.89699 0.0 1.0000 1.0000 | 1.01147 0.0 1045.01538 19.89499 0.0 1.0000 |
| 480.02612 0.43813 0.70791 0.53689 1.11787 0.99999 | 486.87427 0.44463 0.79484 1.36991 1.1246 0.99999 | 488.78687 0.44645 0.42645 1.87205 1.57205 1.11129 0.99999 | 490.46362 0.44804 0.85987 1.73267 1.1021 1.99999 | 493.96533 0.45137 0.45137 0.95979 2.04676 1.10916 0.99999 | 494.95581 0.45231 1.00967 2.14050 1.10762 0.9999 | 495.48779 0.45282 1.05693 2.17054 1.10730 0.99999 |
| 479,57739 480,02612 775,49097 -0,00675 -0,00190 0000 1,0000 | 496.60669 486.91427 970.35693 -0.70469 -0.70678 -0.70678 .0000 1.0000 | 488.57593 488.79687 935.23535 -0.30400 -0.10784 -0.000 | 490.30396 490.45362 941.28784 -0.70337 -0.70882 -0.70882 -0.70882 | 493.91455 493.96533 1050.37280 -0.70178 -0.01068 -0.01068 00000 | 494.33555 494.35581 1104.96377 -0.00112 -0.01118 -0.01118 | 495.48340 495.48779 1156.53149 -0.0054 -0.01147 .0000 1.0000 |
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| 475,5547 475,5545 73545,5787 71141,15787 7121,203 7121,203 7121,203 7121,203 7121,203 | 415,44,74 495,44624 1705,1951 0,1000 -0,11205 0,01205 0,01205 | 2115,17021 5245,17021 4 f171,255 | VASA FAN FN 359.73508 359.59325 359.59971 -0.10622 0.14516 0.14516 | 393.77222 396.57324 44.3.51587 -0.14874 1.11774 ,0003 1.3000 | 417,99420 421,15137 498,51296 -0,72338 0,55069 0,05000 | 412, 7/163 415, 74988 540, 41746 -3, 12745 -3, 11204 -3, 11204 | 443.53403 446.46094 573.49365 -0.12094 0.12094 0000 1.0000 |
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| 518.68799 421.18348 *514TAP | * NISPE *MASS AVERAGE T | * 7.03000 0.0 3.1.77173 2.1.67262 -1.54240 0.90993 1.0 | * 7.98771 7.0 7.0 7.65.60742 7.46537 -0.74621 0.79993 1.0 | * 9.81489 9.0 0.0 463.46897 0.39487 - 3.46972 0.99997 1.1 | * 7.53307 7.0 7.0 435.34009 7.334009 7.35612 0.73612 | * 13.74184 0.0 468.78174 0.07114 0.2714 -3.26149 0.00033 1. | * 11.47717 7.0 525.00464 7.18531 -0.18531 C.999927 1. | * 12.56759 0.0 575.23399 675.23399 0.18534 -0.128534 0.00009 1. |

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| 06001 | 0600 I | 1 0090 | 10090 | 066.01 | 06001 | 10390 |
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| 516.3757 0 | 4]{\$2.4 | 525°69492 | 07538.152 | 530 . P9892 | 210n9.15 | 532 . 19296 |
| 1 - 0003 | ccoo.1 | 1 • 0000 | 1.000 | 0000 • 1 | 0000-1 | 1.0000 |
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| 0.0 2115.94119 2687.96177 1782.53784 0.00000 1.00000 | 0°0 2115°76118 2884•53796 1779•69530 1779•69530 1,00000 | 1.0 2115.966496 29665.91040 1778.75537 0.00000 1.07000 | 0.0 2115-95509 3057-90552 1777-71387 0.00000 1.00000 | 0.0 2115.95729 3372.12524 1775.37427 1.00000 1.00000 | 0°0 2115-95996 3557-84985 1774-76318 000000 1.000000 | n.n 2115.96094 3740.22900 1774.35938 1774.35938 1.00000 1.00000 |
| 0.0 518,69799 555,30713 6923,89233 10000,0 1.0001 | 7.0 519.65700 566.65860 493.66676 0.00002 1.00002 1.00002 | 0,7 519,68799 571,72949 433,59253 0,00001 1,0000 1,00001 | n.0 519.68799 576.17487 693.51075 403.51075 0.00027 1.00001 | 3.0 518.68799 592.47583 493.32471 0.00091 1.0700 1.7001 | 7,7 518,64799 511,36133 493,77588 0,70202 1,3000 1,0701 | 0.0 518.68799 610.23389 600.24463 0.00001 1.0001 1.00001 |
| n.0 0.1 50.55937 9.06765 0.99999 9.98999 | 0.0 0.0 54.17007 0.06757 0.99459 | 0.0 0.0 55.36156 0.06755 0.98526 0.98526 | 0.0 1.0 5.4.51425 5.46152 0.06152 0.08573 | 0.0 0.0 59.62367 0.06746 0.99993 0.79557 | 0.0 0.0 61.00815 61.00815 0.06744 0.97584 | 0.0 1.0 62.21640 0.76743 0.99999 |
| 1.05712 0.0 663-56738 31-49599 1.000 1.0000 | 1.04699 C.0 759.57486 31.49597 0.0 1.0000 | 1.04463 0.0 794.00723 31.49599 0.0 1.0000 | 1.04303 0.0 831.49634 31.49637 31.49597 3.2 1.000 | 1,73991 7,7 942,11450 31,4959 31,49599 7,0 1,7000 1,9700 | 1.073996 0.0 997.77466 31.49599 0.0 1.0000 | 1,03902 0.0 1047.49497 31.49599 0.0 .000 1.0000 |
| 545.86890 0.50175 0.79871 9.57759 1.05949 0.99949 | 548°35034 0.50345 0.86009 1.66974 1.66974 0.9999 | 549.15674 0.50423 0.68711 6.21939 1.77215 0.99998 | 550.05767 0.50510 0.91548 6.94718 1.07370 1.07370 | 552-07846 0.50705 1.002200 5.59017 1.07701 0.99994 | 552.61157 0.50757 1.04721 5.60928 1.07800 1.07800 | 552.95117 0.50789 1.08959 5.76750 1.07793 1.07793 |
| 541.14944 545.4490 353.24072 -3.17341 -3.15712 -3.0073 1.0007 | 545.11499 549.1534 915.74662 -1.70364 -3.14696 -3.14696 | 547.47314 543.15674 965.15234 -0.1106 -0.34463 -0.14463 | COOO"1 COOO" 52128"55 7225"55 12025"56 12025"56 12025"56 12025 5126"55 5128"55 5155 5155 5155 5155 5155 5155 5155 | 6000 °1 (000) 9857(552 9857(552 9857(5 -0- 1985(- -0- 1685(- -0- 1685(- -0- -0- -0- -0- -0- -0- -0- - | 552°473157 552°51157 60°1°4746 60°1°4746 60°0°0 60°0°0 60°0°0 60°0°0 | 552.72017 557.35117 1146.75171 -0.17024 -0.73907 -0.73907 C000 1.0003 |
| 14.49749 1.0 1.0 1.1355738 7.13237 -0.11342 -0.11342 | 16.59398 0.0 759.52486 0.00057 -0.09337 0.09033 1. | 17.36496 0.0 7.07 7.07349 -0.78569 0.40973 1 | 1 a 1 66735 7 0 0 7 0 0 7 0 0 7 0 7 0 7 0 7 | 23.58311 0.0 9.42.11453 7.03559 -0.07640 0.999998 1. | 21.78324 0.0 0.1 0.0722466 0.022460 -0.07453 0.09999 [. | 22.92914 0.0 10.0 1049.49487 0.01362 -0.07455 0.99993 1. |

| 06001 | 10090 | 00101 | 10100 | 10100 | 10100 | 10100 | 10100 |
|---|--|--|---|---|---|--|---|
| 532.46265 | 532.57464 | · · · · · | 586.4357 <u>0</u> | 562.79790 | 550 . 9943R | | 544.21 <u>5</u> 82 |
| 0000 • | 1.000 | 66 | 0000 • 1 | 1.0009 | 1 • 0000 | 1 • 0000 | 000-1 |
| 1.0000 | 1.0000 | 0.0 34.6444 = 0.0 | 1.0000 | 1.0000 | 1.0000 | 0000-1 | 1•0000 |
| 0.0 115.95435 1836.48682 174.53271 0.00000 1.00000 | 0.0 2115.95654 5934.52417 0.00000 1.00000 | 490.67749 16.00001 - DTAL DELTA-T | LDDP= n 0.0 2115.95068 2302.40308 1687.85967 1687.85967 1.00000 | 2115.93628 2335.32178 1702.10475 0.00001 | 0.0 2115-93115 2369-66211 1713-60547 0.00000 1.00000 | 0.0 2115.93530 2401.24194 1722.07324 0.00000 | n.0 2115-93921 2436.77313 1729.94971 1729.90001 1729.99990 |
| 0.0° 518.68799 2 614.66846 3 493.25781 1 0.00002 1.0000 1.0001 | 0.0 518,68799 619,10278 493,25659 1,25659 0,00002 1,0001 1,0001 | .0000 1.0000 1.00000 0.0 | 0.0 0.0 519.68799 531.34912 646.25073 0.00003 1.00003 0.0 | 0.0 513.68799 533.50906 497.42065 0.00003 1.0000 1.00003 | 3.0 518.68799 515.67236 4.08.3594 0.00003 1.0333 1.3300 | 3.0 519.69799 537.76514 489.04810 0.01002 1.0000 1.0001 | 3.0 519.68799 543.02026 499.60474 0.00003 1.0700 1.000 |
| 0.0 7.0 62.77834 0.06743 0.96743 0.99999 | 0.0 0.0 63.30132 0.06743 0.99999 0.98709 | 0.99998 1 0.0 0.1115 = | 0.0 0.0 32.00090 0.06506 0.99999 0.97299 | 0.0 1.0 34.55157 0.06546 0.99598 0.94508 | 0.0 0.0 36.81522 0.06577 0.96158 0.96453 | 0.0 0.0 3.14535 0.06600 0.99640 | 0.0 0.0 40.53499 0.05499 0.05499 0.05499 |
| 1.03321 0.0 1074.64844 31.49599 0.0 | 1.03815 0.0 1.099.22754 31.49599 0.0 0.0 | 0000 1.0000 5245.00000 DELTA-T | STUNY 1.76461 0.7 300.13550 34.64499 7.0 1.0000 | 1,09050 0,0 422,09302 74,64499 0,0 1,0007 1,0000 | 1.00564 0.7 451.46038 34.64409 0.0 1.0000 | 1.570,1 0.0 0.0 0.0 0.0449 0.0 000,1 0000,1 | 1,08629 3.0 5.06.42822 34.64499 34.64499 3.0 1,0000 1,0000 |
| 552.80664 0.50775 1.11000 5.80361 1.07878 1.07878 0.99998 1 | 552, 82129 0.50777 1.13014 5.88111 1.07884 0.99998 | 0,00998 1. 421.13940 | <pre>inc splitte 624.32570 0.57756 0.68105 15.63171 1.05203 0.99938</pre> | 612,96631 3,56637 0,68766 16,23282 1,02705 0,9997 | 603.69199 0.55727 0.69608 1.69608 1.02223 0.99997 | 596.40420 0.55552 0.70585 15.00219 1.02535 0.40997 | 591.1752 0.54572 0.54572 0.74735 1.631755 1.03173 0.09997 |
| 552.79956 552.97664 1203.49668 -0.7010 -0.73821 0007 1.0000 | 552.42129 552.42129 1233.41138 0.0006 0.13815 -0.13815 | 2115,95215 5245,70000 4 1014 pyfsyurf | NASA FAN FN 540,12739 544,17520 524,17520 736,19900 0.136461 -0.736461 -0.0000 | 595.25830 612.74631 746.73804 0507667 05.73667 05.73667 05.73667 05.7369 05.7369 05.7369 05.7369 05.7369 05.7369 05.7369 05.7569000000000000000000000000000000000000 | 591.13220 631.63184 631.63189 754.17544 751.13764 -1.19564 -0.19564 | 0100.1 0100.1 0100 0101.221 0101.0 0101.1 0101.1 0000.1 0000.1 0000.1 | 575. ac917 591.17529 779.43.286 70.70.7 80.70.7 -0.330.1,0000 |
| 73.47868 7.0 1C74.64844 0.00515 -0.07306 0.99999 1. | * 24.01569 0.0 1090.22754 -0.00006 -0.07295 C.99598 1. | 518.68799 518.68799 421.08716 *STATCR 1014 * NISRE * MASC AVERAGF 1 | * 9.52360 9.0 9.13550 9.13550 -0.12299 0.99009 L | * 9.72180 0.0 4.72.09302 4.72.09302 0.31133 0.99097 1 | * 0.37734 0.0 451.86938 7.28293 -0.18569 0.09947 1 | * 10.46305 0.0 0.0 1.25540 0.755540 0.0 0.555510 0.0 0.00007 1 | * 11.06433 0.0 506.4232 516.4232 -0.16732 -0.16737 |

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| U.53936 0.0 0.74288 555.63 1.04995 0.0 1.00007 0.0 |
| 0.44441 . M.M. |
| 0.53467 0.0 0.53467 0.0 0.76941 600.97 15.56934 34.644 |
| 1.04389 0.0 0.99997 1.0009 1. |
| 576.13013 1.05 0.53036 0.0 0.5207 682.75 1.6117 0.0 0.00 34.64 0.0 0.000 1. |
| 575,134,77 0.52737 0.52737 0.88656 11.48391 11.48391 1.06784 0.0 0.99998 1.0000 1.0000 1.0000 1.0000 1.010 1.041 0.00 |
| 575.49854 1.747 0.52974 0.0 0.91181 806.248 15.18045 34.644 1.06874 0.7 1.06874 0.7 |
| 375-58934 1.046 0.52937 0.0 0.52993 0.0 0.93821 841-153 11.33561 34.644 11.33561 3.00 0.0737 0.0 0.0737 1.0000 |
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| 176.58350 1.043 0.53080 0.0 1.05314 1000617 1.05314 1000617 1.07343 3.0 1.07343 7.0 0.07998 1.0000 1.0000 1 |

| 00101 | 00 10 1 | 10100 | 01101 | | ation | 01101 | 01101 | 10110 |
|---|--|--|--|--------------------------|--|-------------------------------------|---|--|
| 552.95117 | 552 . 80664 | 552.82129 | 0.0 | | Rotor Inlet Si ding Station 1 | 624.37520 | 612.94631 | 6J3.69199 |
| 1.0000 | 1.0000 | 1.0000 | 000 | | Fan Bla | 1.0000 | 0000-1 | 1-0000 |
| 1.0000 | 1 - 0000 | 1-0000 | 0.0 37.48(| ± 0°0 | | 1.9000 | 1.0000 | 0006-1 |
| 0.0 115-95776 746.24902 145.70947 0.00009 1.00000 | 0.0 1115-94727 1115-94727 1339-55347 745-45776 0.00000 1.00000 | 0.0 115.95190 134.51538 134.51538 0.00000 1.00000 | 498.33091 16.00000 | 17AL DELTA-T | LUDP= 0 0.0 2115.94189 2342.69141 | 000001 0000000 | 7.0 2374.993091 2374.99916 1682.41577 1682.41577 1.20000 | 0.0 2115.92505 2407.43971 1688.35156 0.00000 1.000000 |
| 0.0 518.68799 2 610.51367 3 400.95532 1 400.95532 1 1.0000 1.0001 1.0000 1.0001 | 0.0 518.68799 2 614.80984 3 490.93555 1 0.00002 1.0000 1.0001 | 3.9 518,68799 2 619,10778 3 490,92554 1 9,00001 1,0001 | 1,0000 1,0000 1,00000 | 0°U | 0.0 518.68799 533.99804 | 0.00002 0.00002 1.0000 1.0002 | 0.0 51.68799 536.07422 485.80347 0.0000 1.0000 | 0.0 519.68799 519.16187 7929297 7929297 700.0 1.0001 1.0001 |
| 0.0 0.0 0.00 0.00665 0.99999 0.98385 | 0.0 0.0 61.76495 0.06664 0.06664 0.98362 | n.0 0.0 6.0 1.06664 0.99999 0.93356 | Ú°0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | CO01 1NG = | 0.0 0.0 34.04643 | 0,409,99 0,99999 0,999399 | 0.0 0.0 0.0 0.05300 0.05491 0.05491 0.93444 | 0.0 0.0 3.7.77422 0.36509 0.999999 0.999999 |
| 1.04401 0.0 1651.09912 34.64499 0.0 1.0000 | 1.04465 0.0 1.075.43555 34.64499 0.0 | 1.04481 0.0 109.22754 34.64499 0.0 1.0000 | .0100 1.0100 5245.00000 | DELTA-T | p STULY 1.01666 0.0 428.97646 | 37.444000 0.0 1.7000 1.0000 | 1.02553 0.0 457.18652 37.48000 0.0 1.0000 | 1.03350 0.0 4.81.85994. 2.0593.7 7.5 0.0 1.0000 1.0000 |
| 577.78638 0.53148 1.10404 13.63973 1.07279 0.99998 | 577.49243 0.53168 1.12384 1.3.52541 1.07212 0.99998 | 577.59546 0.53178 1.14324 13.30057 1.07196 0.90999 | 0.º9997 1 421.16992 | | 51NF SPLITTE 634.72510 0.58784 0.70945 | -3.54463 1.10165 0.99997 | 628.61475 0.58180 0.1940 -0.90825 1.09212 0.99997 | 623.91797 0.57716 0.57716 0.73338 1.08369 0.8369 0.8369 0.93695 |
| 577.24805 577.24638 4199.19482 -0.00035 -0.04401 -0.04401 | 577.49291 577.49243 1220.67920 -0.0031 -0.0465 .0000 1.0000 | 577,59546 577,59546 1241,73950 -0,14481 -0,14481 -0,14481 | 2115.74482 5245.10000 4 | tutvr batSsibe | NASA FAN FN 613.97305 634.72510 765.03589 | 0.01814 -0.11666 .0000 1.0000 | 611.16626 629.61475 777.28760 7.71318 -0.22553 -0.22553 | 609-51465 623-11797 623-1197 789-55298 0.11415 -0.13350 -0.13350 |
| 22.96419 0.0 1051.09912 0.01155 -0.081399 0.79993 1. | 23.49588 23.49588 1C75.43555 0.03590 -0.08514 0.99093 1. | 74.01569 0.0 1094.22754 0.00321 -0.08546 0.99998 1 | 518.58799 518.58799 421.11621 *STATOR DOT | * NISOF *MASS AVERAGE | * 9.37000 0.0 428.87646 | 0.26785 -0.03094 0.9097 1 | * 99851 0.0 457.11657 0.24065 -0.04756 0.99997 1 | * 10.57127 10.57127 483.85945 -0.21358 -0.21358 0.95357 1 |

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| Û~\$U8*955 | 6571 ° 1759 | 594.350L7 | 580.51782 | £10£13013 | 575°1,477 | 575 . 49854 | 575 _• 58984 |
| 1 - 0 000 | 1.0000 | 1.0000 | 1.000 | 1 . 0000 | 0000 | 1- 0000 | 1-0000 |
| 1+ 1000 | 1.0000 | 0.00 | 1.00/03 | 0000-1 | 1.0700 | 1.0000 | 1.0000 |
| 0.0 2115.92871 2439.18506 1693.79058 1.00000 1.00000 | 0.0 2115.93115 2473.77739 1697.03833 1697.03833 1.00000 | 2.0 2115.93115 2541.24790 1705.01172 0.00005 0.99999 | 0.0 2115.93945 2410.30699 1711.69141 0.00000 1.00000 | 0.0 27152.895944 2752.89029 2757.49954 0.09009 1.30990 | 0.0 2115-94531 2940.56513 1724.02832 0.00000 1.00000 | 0.0 2115.95093 3019.29639 1775.98291 1.00000 1.00000 | 0.0 2115.94019 3106.30396 1773.27026 1773.10000 |
| 0.0 518.68799 540.117798 496.68737 0.00072 1.0700 1.0771 | 0,0 518,68799 542,34937 497,00617 0,00702 1,0700 1,0700 | 0.0 518.69799 540.53589 497.65969 0.00003 1.00003 1.00003 | 7.0 513.68799 550.73413 648.20361 0.0011.7771 | 0,0 518,68799 553,15137 759,65754 3,00001 1,0001 1,0001 | 1.7 518.69799 569.77795 439.20581 0.00002 1.0002 | 0,0 519,69799 574,09033 649,36401 0,00007 1,00007 1,00007 | 0.0 518.68799 578.75245 679.14478 0.00002 1.0000 1.0001 |
| 9.0 2.0 3.0 3.9578 9.06521 0.90099 9.08317 | 0.0 0.0 0.05532 0.05532 0.05999 0.99155 | 2.0 0.0 43.45718 0.06554 0.09999 | 0.0 0.0 45.72412 0.05572 0.99999 0.99270 | 0.0 1.0 1.0 1.0 0.04549 0.041999 0.04306 | 0.0 7.7 7.7 7.7996 0.04606 0.04613 0.98613 | 0.0 0.0 53.97430 0.05611 0.97499 0.91749 | 0.0 0.0 54.97395 0.99999 0.99999 0.98601 |
| 1,03913 0.0 5.08.29541 37.49000 0.0 1.)rc^ 1,0000 | 17 1 04 37 1 1 0 0 1 1 0 0 1 1 0 0 1 1 0 0 0 1 0 0 | 1,04497 9,0 579,637916 37,49037 0,0 1,0700 1,0700 | 1.04759 0.0 420.73950 37.43300 0.0 1.3000 1.0390 | 1.04737 1.04737 597.54199 7.05 1.0000 1.0000 | 1,03491 0,0 1,0 7,538,77 1,44700 0,0 1,0000 | 1.03149 0.7 816.27295 37.49090 0.7 1.0000 1.0000 | 1.07516 0.0 850.01465 37.48000 0.0 1.0000 1.0700 |
| 620.15945 0.57345 0.74146 0.96494 1.07792 | 617.01567 0.55036 0.75336 1.55422 1.67307 0.99997 | 61C+62991 0.56477 0.77711 - 9.77711 - 9.27319 1.07180 0.99997 | 605.74365 0.55479 0.81042 -8.78563 -8.78563 1.07425 0.0997 | 600.54150 0.554180 0.55418 0.85418 0.85418 0.95438 1.07447 0.99938 | 595.21460 0.54996 0.54996 0.90775 -5.81019 1.08727 1.08727 0.99997 | 593.61597 0.54747 0.93072 -21.70169 1.98597 0.99999 | 695.87361 0.54957 0.95745 -6.64928 1.08196 |
| 607.59229 623.15445 831.94414 3.71943 -7.71913 C773 1.7013 | 514.32471 617.91563 617.91563 815.5887 0.0163 -0.04371 0.000 0.0000 | 672,86035 613,67891 841,24365 7,1033 -).74497 0000 +,000 | 579.03130 605.24365 366.77721 3.7761 0.7563 -0.14250 0007 1.7000 | 576,55947 577,54150 577,54150 573,44287 0,10379 -0,14237 -0,14237 | 591,1155 535,71460 31467 5457,7376 1,0000 1,0000 | 591.77930 573.41597 1009.79736 -0.77255 -0.7148 (033] 1.0000 | 594. 73247 595. 92861 1038.)4443 -0.01140 -0.)3516 0000 1.0000 |
| 11,10513 0.0 508,29541 0.20443 -0.07359 0.20443 -0.07359 | 11.65787 0.0 533.36401 0.18367 -0.08244 0.99997 1. | 12.64198 7.0 578.63916 7.16176 -0.08502 0.99997 1. | 13.56178 0.0 620.73950 0.14385 -0.09355 0.99957 1. | 15.23975 0.0 6.1.54199 0.11426 0.11426 0.018072 | 17.17546 0.0 183.95327 0.03316 -0.06594 0.09997 1. | 17.81376 0.0 816.27295 0.07895 -0.07895 -0.07893 0.0939 | 18.57094 0.0 850.01465 0.07783 -0.06642 0.99997 1. |

| 01101 | 10110 | 10110 | 61101 | 01101 | 1 ⁹ 120 ation | 10120 |
|--|---|--|---|---|--|--|
| 575.72729 | 576.59750 | 577, 29638 | 577.49243 | 577.59545 | 9.37761 0.0 Fan Rotor Exit St | Blading Station 2 0.21854 1.00000 1.38495 0.79951 0.0 0.0 |
| 1 • 000 | 1 • 0000 | 1.0000 | 1.0000 | 0000 | • 49219 0199 0 | 1854 3175 3175 34495 0351 2483 2488 |
| 0006 • 1 | 0000-1 | 1•0000 | 1. 0000 | 0000 - l | 5129 41.1 | 0.3 2.3 1.4 0.7 0.7 0.7 0.7 |
| 0.0 2115-94873 3404-78369 785387 1713-96387 1713-96387 1713-96387 1700000 | 0.0 2115-94604 3575-32422 1713-60181 1.000000 1.000000 | 7.0 2115-95368 3751-92202 1713-73389 1713-73389 1713-7389 1713-7389 | 0.0 2115.93725 3842.35520 1714.23535 0.00000 1.00000 | 0.0 2115.94189 3934.49683 1714.52393 1.14.52393 1.00000 1.00000 | 526.05811 16.00000 GTAL DELTA-T | LUNP= 3 -10.43758 -10.43758 2684.90576 2282.99597 2282.99597 0.04187 1.254999 |
| 0.0 518.68799 594.10693 8188.38318 0.00001 1.0000 1.00001 | 0.0 518.68799 607.44409 498.35864 0.00702 1.7000 1.0001 | 0,0 0,0 0,0 0,0 0,0 0,0 0,0 0,0 | 0.0 518.69799 514.03750 614.03750 6483.41054 0.00203 1.0030 1.0030 | 0.0 518.68799 513.10278 513.10278 499.4338 0.00003 1.0001 | 0.9134 0.9174 0.9134 0.9174 0.0 | 41-19116 551-97915 536-45993 536-45993 511-0090 14667 0.7687 0.7647 |
| 0.0 0.0 57.64503 0.06578 0.99999 0.99377 | 0.0 0.0 58.97532 0.06577 0.99998 0.99114 | 7.0 7.7 60.16806 0.06578 0.99998 7.98168 | 0.0 0.0 0.072329 0.06579 0.99399 | 0.0 0.0 61.25400 0.05580 0.99999 0.99235 | 1.26343 0.0 0.0= | 44.42227 45.922254 -10.37594 0.92553 0.96763 1.14997 |
| 1.04808 0.0 957.47877 37.48000 37.48000 0.0 | 1.04703 0.0 1603.79797 11.000 0.0 1.0000 1.0000 | 1.04558 0.0 1.052.58472 37.48000 0.0 1.7030 1.3000 | 1.00001 1.07449 1.076.15479 1.070 1.0001 1.00001 | 1.04391 0.0 1 C99.22754 37.48000 0.0 | •9!03 0.9072 5058.05469 0.11≜-T | <pre>> STUNY - 7.72255 5673.67500 462.21606 41.10190 41.10190 0.9503 0.8448</pre> |
| 603.40991 0.55699 1.04078 -7.89181 1.06952 0.99999 | 603.70264 0.55728 1.08127 -9.08308 1.06969 0.99997 | 603.59863 0.55717 1.12004 -8.37868 1.07118 0.99998 | 603.18628 0.55677 1.13874 -1.213874 1.01220 1.07220 0.9997 | 602.05581 0.55654 1.15723 -7.75506 1.07290 0.90997 | 1.26040 0 346.65332 | 61NF SPLITTE 54.0597 0.70590 0.49916 -32.59477 2.08376 1.26899 |
| 602.90137 672.90137 672.734 1127.52734 -0.70149 -0.74808 0507 1.0000 | 601.51587 403.77564 403.77564 4839 -0.7667 -0.705 -0.24703 -0.0000 1.0000 | \$13.54274 \$13.55963 \$13.5679 \$1213.7579 \$10079 \$1000 \$1000 | 601.17944 601.1705 71073.8151 71073.8151 71070.40 604030.40 604030.1 0(00.0 | 19530,1000,1 19530,19581 19590,1 19600,1 19600,1 19600,1 1000,1 1000,1 | 2567. 10977 5245. 10977 3 3 101∆1 PSESSIPE | VASA FAN FN 540, 73003 540, 73003 553, 11450 0, 16599 0, 65839 3, 65839 |
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|---|--|--|---|--|--|--|---|------------|
| 542.12329 712.72461 550.92529 0.55987 249 0.9223 | 547.79297 0.64042 0.649503 -45.234555 2.01635 1.26498 | 0.49777 5126.53516 514.62477 41.10199 0.0 0.9250 7.9225 | 31.69158 39.77555 6.11265 9.07386 0.90726 1.20309 | 39.02856 557.71655 540.71704 515.47046 0.06426 0.90426 | 6.17609 2676.60132 2401.57635 2031.24438 7.01919 1.1.26498 | 0.47084 1.09949 1.43114 0.73045 1.91553 0.9250 0.9725 | 0.42044 1.00700 1.43314 0.73045 0.0 789.55298 | 10120 |
| 517,17651 692,34937 553,03882 0,12457 0,59606 3379 1,9358 | 542.49634 0.62102 0.49606 -43.73667 2.0114 1.26498 | 0,64971 5052,94766 537,63794 41,10199 0,0 0,9380 0,9359 | 29.13351 38.41241 11.20527 0.07479 0.31743 | 38,46907 557,15601 54.2,73120 517,29126 0,6123 0,9272 0,925 | 11.31338 2676.60132 2441.58255 2063.73496 0.01567 201567 2.0532 | 0.44733 1.90232 1.44989 0.74154 1.78099 0.9380 0.9359 | 0.44233 1.00000 1.44999 0.74154 0.0 801.84814 | 10120 |
| 5,29. 31,201 5,75. 51,20 07,191,55 2,91,70 2,51,01 2,57 1,27 2,57 1,20 2,9999 9,419 1,20 2,419 1,20 2,419 1,20 2,419 1,40 2,40 2,40 2,40 2,40 2,40 2,40 2,40 2 | 535.5000 0.60483 0.49780 0.49780 -48.87311 1.99348 1.26612 | 0.420 0.420 0.9420 0.9420 0.9420 0.9420 0.9420 | 75.23595 37.56059 15.6050 0.07554 0.02289 1.23301 | 39.45059 557.13967 544.89917 544.89917 519.19774 0.9352 0.933 | 15.75324 2679.01514 2478.42285 2732.46745 0.01466 2 1.26612 | 7.45638 1.83076 1.46691 0.75399 0.75399 0.9420 0.9420 0.9420 | 0.45638 1.00000 1.46691 0.75399 0.9 815.58897 | 10120 |
| 524.33984 653.76799 576.35386 -0.11202 3.54475 9449 7.9430 | 511.15889 0.58348 0.51548 0.51548 -9.35627 1.93078 1.76498 | 0.68583 5014.00781 604.46631 41.13199 0.9450 0.0431 | 20.52789 35.54675 22.93129 0.93162 0.93162 1.24665 | 39.17785 556.86084 549.07337 571.39331 571.39331 0.04196 0.939 | 23.20595 2676.60132 2547.80933 2125.54834 2125.54834 0.01381 7 1.26498 | 0.45309 1.62735 1.45808 0.77770 1.41262 0.9450 0.9431 | 0.45379 1.70000 1.45908 0.77770 0.0 0.0 | 10120 |
| 579.43286 541.45729 507.77100 -0.10955 0.55746 9449 1.9430 | 534.36597 0.57251 0.54244 -2.49829 1.85095 1.26396 | 0,70103 4596,78516 644.47041 41.10199 0,9450 0,9431 0,9450 0,9431 | 17.27241 33.54803 33.54803 28.45129 0.07683 0.07683 0.93803 1.25115 | 39.03760 556.72559 553.22656 572.50659 0.03996 0.93996 0.9426 | 28.77006 2674.45972 2616.07197 2141.59131 0.01376 3 1.26396 | 0.44509 1.42745 1.42647 0.80053 1.18057 1.18057 0.9450 0.9450 0.9431 | 0.4779 1.0000 1.4047 1.42647 0.9053 0.9 866.97021 | 10120 |
| 533.36108 623.5929 669.55762 -0.0311 0.44701 9449 0.9431 | 537.09766 0.55571 0.55571 0.59667 -0.46697 1.73055 1.73055 | 0.07743 4960.91797 716.64136 41.01999 41.10199 0.0 0.9432 | 12.61113 30.53757 36.66237 0.07743 0.94855 1.26056 | 37.76709 556.45509 561.39551 524.11694 •0.03626 0.9449 0.942 | 36.85414 2670.17407 2754.16895 2165.00757 2165.00757 0.01364 9 1.26193 | 0.39467 1.13222 1.37470 0.84951 0.84528 0.9432 | 0.39467 1.00000 1.37470 0.84951 0.0 920.44287 | 10120 |
| 541.41064 513.69555 746.74077 -0.1107 -38724 7.38724 9449 0.9430 | 543.53367 0.54635 0.66480 -3.34676 1.61917 1.76193 | 0.75871 4961.09766 796.97095 41.10199 0.0 0.9432 | 9.49748 27.65376 7.476376 7.4762 1.29516 41810 0.07781 41820 0.95816 1.25636 | 37.76758 556.45557 571.49954 571.49954 525.13771 0.9433 0.9433 | 43.40340 2670.17407 2931.81567 2179.79443 7.01359 1.26193 | 0.34899 0.88879 1.31803 0.90790 0.61237 0.6437 | 0.34998 1.00000 1.31803 0.90700 0.0 984.72876 | 10120 |

| • | 18.13322 333.91357 496.06641 0.08560 0.32917 1.22113 0.6 | 450.77241 562.46265 671.52661 -0.30112 0.50146 5699 3.6605 | 452.62134 0.49453 0.59047 -12.68855 1.96323 1.22116 | 0.66534 6054.92959 829.97998 41.10199 0.6770 0.6605 | 6.35230 36.41740 47.62199 0.07610 0.71541 1.26670 | 46,09033 564,77832 575,96021 •538,47559 0,22130 0,7061 0,696 | 47.72610 2583.90991 2767.69824 2186.30273 0.09479 1 1.22116 | 0.37917 1.25311 1.50299 0.93090 0.80988 0.6700 0.6605 | 0.32917 1.200000 1.50299 0.93399 0.0 0.0 | 10120 |
|------|--|--|--|--|---|---|--|--|--|-------|
| * | 18.88324 262.72754 601.58154 0.08217 0.31515 1.26190 0.0* | 539.46779 601.67700 909.25769 0.10908 0.34801 0.34801 9449 0.9430 | 541.28516 0.53504 0.71963 -2.89775 1.55127 1.26193 | 0.77759 4961.14453 864.30908 41.10199 0.0 0.9450 0.9432 | 6.95094 25.89037 48.02002 0.07826 0.96406 1.27519 | 37.76758 556.45557 590.79272 526.35132 0.03058 0.9472 0.945 | 48.11586 2670-17407 3102.38037 2197.49365 0.01361 4 1.226193 | 0.31515 0.74592 1.28272 0.95762 0.47612 0.47612 0.9450 0.9432 | 0.31515 1.00000 1.28272 0.95762 0.0 1038.04443 | 10120 |
| * | 20.97162 236.48897 723.40796 0.04930 0.28338 1.26089 0.4 | 536.12627 536.56348 909.93444 -0.13797 0.30636 9419 0.94400 | 536.77710 0.52087 0.79992 0.79992 0.28185 1.48793 1.48793 1.26091 | 0.79892 4959.55469 959.99697 41.13199 0.0 0.9420 0.9401 | 4.22090 23.77693 53.42413 0.07875 0.96918 1.29395 | 37.15635 556.44434 595.28174 577.83374 0.2874 0.9475 0.945 | 53.45738 2668.03003 3379.85767 2217.61816 0.01427 5 1.226091 | 0.28389 0.59303 1.25169 1.25169 1.04100 0.34159 0.9420 | 0.28388 1.00000 1.25169 1.04100 0.0 1177.52734 | 10120 |
| • • | 72.02863 279.17210 779.10522 0.03099 0.26423 1.26089 0. | 537.44287 534.50122 946.63989 -0.70313 0.79388 9250 0.9234 | 537.70068 0.51961 0.83993 1.14094 1.46714 1.26097 | 0.80916 5048.34375 1008.27734 41.10199 0.9260 0.9235 | 3.53791 23.09406 55.39841 0.07874 0.95393 1.29615 | 34.43237 557.12035 603.19141 528.71118 0.03540 0.9333 0.930 | 55.40126 2668.03003 3524.99438 2721.03594 0.01843 1.76092 | 0.26423 0.54259 1.23737 1.09150 0.29882 0.9260 0.9235 | 0.26423 1.000C0 1.23737 1.0150 0.0 | 10120 |
| • | 73.03816 229.66136 824.82373 0.01402 0.24675 1.26089 0.8 | 576.41578 583.55981 983.35777 -0.70247 -0.70247 -0.29381 8949 0.9811 | 536.46777 0.51683 0.97143 0.50977 1.45205 1.45205 1.26091 | 0.81091 5290.97266 1054.48511 41.10199 0.8850 0.9912 | 3.20818 23.17572 56.95988 0.07855 0.94657 1.27764 | 40.77905 559.96704 611.10620 530.65039 0.15473 0.9974 0.997 | 56.96245 2669.03003 3647.44531 2723.80991 2723.80991 2.02973 4 1.76091 | 0.24675 0.52151 1.23318 1.12031 0.27614 0.8950 0.8812 | 0.24675 1.00000 1.23318 1.12031 0.0 1.23318 1.23318 1.23318 | 02101 |
| • | 23.52960 235.93694 841.04199 0.07708 0.23343 1.26088 7. | 514.00562 583.81680 996.25684 -0.00723 0.28811 8449 0.8397 | 534.01990 0.51611 0.88073 -2.09129 1.45756 1.26092 | 0.80756 5551.50000 1.076.97900 41.10199 2.0 0.8450 0.8398 | 3.14292 3.83650 57.58646 0.07930 0.92775 1.29791 | 42,26172 560,94971 615,08716 532,60913 5,07525 0,9598 0,954 | 57.58711 2668.03003 3685.49683 2224.91357 0.04168 1.26092 | 0.27843 0.53009 1.53311 1.13902 0.27592 0.8793 | 0.23843 1.20700 1.23831 1.13902 0.0 1233.67017 | 10120 |
| ı ++ | 24.01569 244.70512 854.52222 0.00313 0.23096 1.26089 0. | 529,50400 583,43674 1035,33130 -0,03305 1,29572 7999 1,7932 | 529.60645 0.51454 0.83666 -7.91960 1.46814 1.26092 | 0,80187 5876.75781 1099.22754 41.10199 0.0 0.0 | 3.04342 24.79933 58.21057 0.07902 0.07902 0.79590 1.29999 | 44.73682 543.42480 619.10669 535.12549 0.09911 0.9187 0.911 | 58.21069 2669.03003 3712.99487 2727.31739 2.05632 1.26097 | 0.23096 0.54677 1.24709 1.15753 0.9000 0.7933 | 0.23096 1.00000 1.24709 1.15753 0.0 1253.73687 | 10120 |

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| 623.59273 | 613.68555 | 562 .44245 | 601.67700 | 586 . 584 | 584.50122 | 583 . 55981 |
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| 29.9441) 2670.16577 2764.33447 2153.52734 2153.52734 2.153.0000 | 77.43410 2470.16748 2944.60547 2175.66968 2175.60900 1-00000 | 36.19775 2583.90161 2779.20654 2184.92065 0.70007 1.307030 | 75.66780 2677.15392 3114.56276 2192.94937 2192.94937 1.00007 | 73.29897 2668.02588 3389.28442 2202.82544 7202.82544 720301000 | 22.54915 2668.02954 3531.71362 2203.31079 1.00000 | 22.59467 2668.02319 3650.80725 2203.68042 2203.68040 1.00000 |
| 0,1 556,45508 552,21451 523,32179 3,00072 1,0003 1,0003 | 0.0 5-6.45557 572.20874 524.95327 0.00001 1.9000 1.0003 | 0,0 564,77832 576,64282 539,37942 0,00007 1,0007 1,0027 1,0027 | n.0 555.45557 591.44238 526.03345 0.00001 1.0001 1.0003 | 0,0 556,4434 595,75464 526,82593 0,00001 1,0000 1,0000 | 3.9 547.12036 64.51929 527.49951 0.00000 1.9007 1.9002 | 0.0 559.96704 611.26955 523.77441 523.7441 1.1000 1.1702 |
| 0.7744 20.81400 20.81400 2.8.79703 5.7770.0 0.99970 0.999770 | 0.33399 7755777 77557 77756 77770 0.077770 0.9999 76999 76999 0.9981 | 0, 72564 36,0964 196,094 1,07607 0,07607 0,09990 0,00075 | 0,04379 25,60787 8070,0781 917520 0,00999 0,099783 0,099783 | 0.50343 21.26451 52.98131 0.07838 0.99999 0.99999 | 0.54376 22.53430 54.83041 0.07427 0.99999 0.99999 | n.59457 22.53115 56.25594 0.937904 0.99399 0.99395 |
| 1.01225 496.5231 1.223.61341 1.423.6230 6.0 0.9450 0.9431 | 1.00452 4947.44719 802.28174 42.36200 0.0 0.9450 0.9431 | 1.00145 6054.66777 6054.66777 844.47 42.36200 3.1 0.6730 3.4605 | 1.10525 4060.74141 946.73174 42.35200 0.0 0.0432 | 1.01745 4559.41405 452.43374 42.3620 0.0 0.0 0.0 | 1.07119 5644.26172 1011.21992 42.36200 0.9260 0.9235 | 1.07400 5700.74141 1055.40437 42.36200 6.7 C.9911 |
| 547.66557 0.56297 0.60994 10.37222 1.10649 1.26192 | 547,65039 0.54897 0.67206 4.97698 1.11497 1.26193 | 455.35571 0.40549 0.59656 7.60473 1.11795 1.22115 | 545,4580 0,53802 0,53802 5,35257 1,11415 1,26193 | 549,26071 0,537,47 0,83940 0,83940 10,98478 10,98478 1,10079 1,26091 | 551.26397 0.55016 0.84952 13.65495 1.09636 1.76091 | 551.75391 0.52999 0.68095 19.11859 1.09375 1.09375 |
| 543.37984 631.21167 683.23140 683.23140 683.23140 -3.71220 -3.91220 9437 | 645.71476 645.7147 1920 192 | 453,69287 553,60098 573,44095 0,10080 -0,1193 6691 1,5604 | 541, 95%69 594, 74351 816, 14257 - 0, 90069 - 1, 10575 9449 - 1, 9430 | 547.45801 596.93176 913.51694 -3.03488 -3.71745 9419 -3.9359 | 551, 35060 575, 33170 956, 35767 -0, 10851 -0, 12109 9259 0, 9234 | 551.65796 597.55519 993.28540 -0.10496 -0.10496 -0.10490 8940].8811 |
| 15.80673 313.93057 409.66234 0.11933 -0.02273 1.26189 J. | 17.529C8 283.02417 519.25757 0.03964 -0.00941 1.26199 0. | 19.24022 331.94.057 502-93677 0.06570 -0.00149 1.22112). | 19.93)96 261.36426 607.41748 0.07530 -0.00383 1.26189 0. | 21.03578 235.76105 727.05725 0.05416 -0.03284 1.26089 | 22.01104 228.72787 781.49097 781.49097 0.03928 -0.03777 1.26089 0- | 23.05924 229.46001 825.94409 0.31867 -0.04531 1.26089 3. |

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| 73.7150 2669.02937 3687.03931 2206.09668 2.00000 1.00000 | 74.35936 2668.02295 3712.93164 3713.23389 0.07000 1.00700 | 515.40527 4.00000 0TAL DFLTA-T | LUNP= 0 46.70027 2694.89111 2275.17285 1910.07861 1910.07861 | 1.00000 | 43.85657 7680.60303 2341.28809 1091.31738 1.00000 1.00000 | 43.03984 2676.58765 2396.17236 2396.27002 2070.00000 1.00000 | 44.77724 2676-58496 2440.54102 2440.54102 2166.13184 2166.13184 1.00000 |
| 0.0 560.4471 615.16284 531.31909 0.00000 1.0000 1.0002 | 0,0 563,42480 619,10669 534,1573 5,0002 1,9002 1,9002 | 0.9030 0.8797 0.0990.0 0.0 | 0.0 561.87915 535.94067 509.82666 | 1.0000 1.0001 | 0.0 559.34105 538.14526 513.83032 0.00002 1.0000 1.0001 | 9.0 557.71655 540.37427 518.56641 0.00000 1.0000 1.0001 | n.0 557.15601 542.66602 524.49561 0.00002 0.99999 |
| 0.56543 23.27107 56.91)29 0.07783 0.97783 0.99999 | 0.44768 24.35954 57.68654 0.07766 0.99999 0.99999 | 1. 26626 0.0 CADL IVS = | | 0.96919 | 1.35230 43.09094 -2.30265 0.07264 1.00000 0.97300 | 0.90401 42.04769 5.72155 0.07498 1.00000 1.00000 | -1.90147 43.41928 13.12634 0.01741 0.9999 1.00390 |
| 1.02750 5551.50000 1077.40015 42.36200 0.0 0.9398 | 1.01696 5876.75301 1099.27754 42.96200 0.0 0.8600 0.7933 | .,9029 0.89996 5052.87891 nelta.t | R STUNY 1.04875 5673.61719 455.42383 44.64600 | 0.3500 0.8448 | 1.04747 5239.96875 483.64355 44.64600 0.0 0.8950 0.8914 | 1.03595 5126.41496 510.59448 44.64609 0.0 0.9250 0.9224 | 0.98030 5052.67578 536.89648 44.64600 0.0 0.9380 0.9359 |
| 548.38721 0.52836 0.88905 23.10371 1.09536 1.26092 | 547.48560 0.52374 0.89256 0.89256 28.69099 1.10132 1.26091 | 1,26623 0 25,21880 | 51NE SPLTTTE 548.39624 0.71477 0.50621 10.46584 | 1.06794 | 540.21680 0.66576 0.48657 15.69990 1.06924 1.26687 | 509-48959 0.61468 0.45872 37.91321 1.08113 1.26497 | 455.19679 0.55877 0.41639 69.69545 1.14250 1.26497 |
| 544.7573 596.75166 1004.46191 0.10311 -0.2250 8449 3.8397 | 540,46753 593,30029 1011,10498 0.021500 0.01694 7993 0.7932 | 2679 . 34863 5245.17000 , 17AL POFSGURE | NASA FAN FN 537.3594 791.12671 560.29101 0.08895 | -).04315 8499 J.8447 | 525,09117 712,047 717,0427 7,0427 7,147 1,12198 1,12198 -0,4913 8949 0,4913 | 477.11719 686.12183 512.04028 7.16328 0.16322 -0.13595 9249 7.923 | 414.11060 676.69580 467.40894 0.24754 0.24754 9179 9357 |
| 73.53880 235.94476 841.55518 0.00650 -0.04246 1.26089 J. | 24.01569 244.70497 854.52246 -0.00818 -0.03195 1.26088 0. | 559.88135 559.88135 30.76004 10108 NISPE ASS AVERAGE T | 9. 35000 570.21313 -114.78931 -0.20394 | -0.08812 1.268£5 9. | 10.56654 505.36597 -21.72241 -0.23449 -0.08716 1.76682 0. | 11.15536 459.54717 51.04736 -0.26805 -0.06668 1.76493 0. | 11.73000 430.74829 106.14819 -0.31544 0.03610 1.26493 0. |
| | * | 5 S *** | # | | + | * | * * |

| 558.87305 30.73781 *Stator OPT | 2637.87085 5245.10000 | 1.24663 0. 25.59663 | 8434 0.8384 5052.91406 | 1.24666 (0.0 |).8435 0.8395 0.98000 | 532.18994 4.00000 | 0.0 45.82700 | 9.65023 0.0 | 10150 |
|--------------------------------------|---------------------------|------------------------|---------------------------|---------------------|--------------------------|----------------------|-----------------|---------------------|-------|
| * NISRF *MASS AVERAGF | TOTAL PRESSURE | | DELTA-T | 000 100 = | 0,0 | TOTAL DELTA-T | = 0°0 | Core Stator Exit SI | ation |
| * | NASA FAN FNG | INE SPLITTER | STUNY | | | 0 = 0001 | | Blading Station 5 | |
| 9.65000 | 540.07031 | 564.10864 | 0.71304 | 46.11729 | 0°0 541 07015 | 0°0 3630 65361 | 10165-0 | 1010001 | |
| 0.0 | 564.10864 | 0.49739 | 0.0 | 0.0 | C1610 10C | 10001-0002 | 1.40244 | 1 40244 | |
| 441.69238 | 716.45703 | 0.63171 | 441.69238 45 82700 | 58-00064 0-07767 | 515.42065 | 2213.03149 | 0.71488 | 0.71488 | |
| -0.30166 | 0.01655 0 46205 | -0° 000 -0- | 0-0 | 0.87732 | 0.08316 | 0.02400 | 2,19316 | 0.0 | |
| 1.23840 0 | .7532 7.7559 | 1.23843 | 0.7633 0.7560 | 1.15861 | 0.8584 0.8554 | 4 0.97600 | 0•0 0•0 | 791.12671 | 06101 |
| * | | | | | c c | 0.0 | 0.34961 | 0.34961 | |
| 10.22986 | 539,40039 | 564.36157 | 0-0 | 43.04044 | 559.34105 | 2645.75513 | 1.95854 | 1.00000 | |
| 0.0 | 10105.000 | 0.64812 | 0.0 468.23340 | 39.68143 | 577.56274 | 2960.35889 | 1.31077 | 1.31077 | |
| 468•73540 0 31227 | 10210 000 | 7.83427 | 45.82700 | 0-07852 | 532.85742 | 2232.29468 | 0.66583 | 0.46583 | |
| 12416-0- | 0.58420 | 1.87342 | 0.0 | 0.93022 | 0. 05056 | 0,01300 | 1.89744 | 0.0 | 10160 |
| 1.25036 0 | .8454 7.8404 | 1.25040 | 0.8455 0.8405 | 1.12102 | 0.8972 0.995 | 5 0°48700 | n•n | 134010461 | |
| * | 7030 003 | 647 J5879 | 0.82676 | 47.04963 | 0.0 | 0.0 | 0.25577 | 0-25577 | |
| | 567.75879 | 0.50225 | 0.0 | 0.0 | 557.71655 | 2647.14502 | 1.70099 | 1.00000 | |
| 493.20410 | 751.69652 | 0.66554 | 493.20410 | 41.00537 | 577 . 93384 | 2998.99658 | 1.20954 | 1.20994 | |
| -0.33771 | 12230-0- | 24.90669 | 45.32700 | 0.07867 | 530.95947 | 2228•32568 | 0.014/4 | | |
| 0.75577 | 0.51393 | 1.72799 | 0•0 | 0.94112 | 0.04493 | 0.01100 | 1.05035 | 0.0 686 12183 | 10150 |
| 1.25101 | .8813 0.8775 | 1.25106 | 0.4815 0.8776 | 1.07427 | 0.3563 0.864 | 00686-00 6 | n• n | | |
| | | 571 7107E | 0 91227 | 43.41928 | 0.0 | 0.0 | 0.06490 | 0.06490 | |
| 11.28000 | 730. 132UG | 0.50647 | | 0.0 | 557.15601 | 2620.37646 | 1.49623 | 1.00000 | |
| U.U E16 20956 | 770.34253 | 0.68269 | 516.29956 | 42.09411 | 579.31079 | 3004.11060 | 1.09616 | 1. 19616 | |
| 90998 V- | -0.15186 | 52.63927 | 45.92700 | 0.07778 | 529.97607 | 2199 • 25342 | 0.55831 | 1,844.0 | |
| 0.06490 | 0.43811 | 1.56875 | 0.0 | 0•99463 | 0.11011 | 0.02100 | 1.44×84 | U.9 226 60690 | 10150 |
| 1.23836 (| 3.8532 J.8486 | 1.23849 | 0_8533 0_8488 | 1.01529 | 0.4170 0.415 | 00616-0 1 | n•n | 1.4.6.4.0.90 | |
| • | | | | | | · | | | |
| | | | | | | | | | |
| 558.87133 | 2637.75752 | 1.24667 0 | .8476 0.8386 | 1.24670 | 9.8437 0.9387 | · 532,05396 | 0.0 | 9.64994 | 10160 |
| 30.73798 | 5245, 20000 | 25.59590 | 2022 * 01 797 | 0.0 | 0.099000 | 4.00000 | 4 7. 4 4 000 | 0.0 | |
| *STATCP 7P | 14 | | | | | | | | |
| | TUTA! DOFSCIPE | | DEL TA-T | COOL 1NG = | 0.0 | TOTAL DELTA-T | = 0•0 | | |
| | | | | | | | | | • |
| | NASA FAN FN | GINE SPLITE | | | đ | | | | |
| 9.05510 | 51652 *125 | 5A1.26343 | 1.03041 | 0.0 | U.U E11 07015 | 2420 44005 | | | |
| 0.0 | 581°76343 | 0.51329 | 0.0 | 0.0 36 (0030 | 51616-10C | 2861.32373 | | | |
| 414.46289 | 713.99526 | 0.63041 | 614°414 | 14 044 404 | 01761 °C16 | 2180 44455 | | | |
| -0-41308 | 0. 75825 | -17.02024 | 4 (4 8 0 0 0 | | 10000-0 | 00000-0 | | | |
| -0.05784 | 14080.0- | C 80 0 1 | 0.0 0 7633 0 7560 | 0.08935 | 1.00001 | 01 1. 10000 | 1.0000 1.0 | 000 564.10864 | 10160 |
| 1.23840 * | Vec1.1 1610 | - +00 7 • 1 | | | | | | | |
| 9.67374 | 543.47095 | 579.46167 | 1.02676 | 0.0 | 0.0 | 0.0 | | | |
| 0.0 | 579.46167 | 7.51293 0.51293 | 0.0 | 0°0 | 575, 63574 | 20424 4442 | | | |
| 442 . 77F.81 | 729.26611 | U°047941 | 18411 4244 | 0.07800 | 531.42090 | 2211.28857 | | | |
| -0.36991 | 0. 1941 4140 - 0 | 18060 1 | 0-0 | 66665 6 | 0.0002 | 0.00000 | | | |
| -0•05035 | -0.76960 0.8453 0.8403 | 1.25039 | 0.8455 0.8405 | 0.99059 | 1.0000 1.00 | 02 1.00010 | 1.0000 1.0 | 1000 564.36157 | 10160 |

| 10160 | 10160 | 10170 | 10170 | 10170 | 10170 | 10170 |
|--|--|---|---|---|---|--|
| 567 , 75879 | 571.71875 | 9.64774 0.0 | F\$E85.182 | 579.46167 | 565 . 15341 | 533.65747 |
| 1.0000 | 1.0000 | 800 | 1 • 0000 | 1.0000 | 1.0000 | 1.0000 |
| 1.0000 | 1.0000 | -0.0 -0.0 -144-44 | 1.0000 | 0000-1 | 0000 • 1 | 1.000 |
| 0.0 2647.13403 2964.08789 2231.23706 1.000000 | 3.0 2620.36670 2969.83350 2750.57783 2750.57783 1.00000 | 533.27051 4.00000 0tal DFLTA-T | LUNP= 0 0.0 2620.44165 2812.46582 2812.46582 2220.92764 1.00000 | 0.0 2645.74048 2478.53101 2235.98291 2235.100000 1.00000 | 0.0 2647.11865 2917.96339 2244.55396 0.00011 0.99999 | 0.0 2620.36108 2924.91309 2249.21313 2249.21313 1.00000 |
| 2.0 557.71655 576.00732 531.15771 0.0993 0.9993 0.9975 | 0,0 557,15601 577,41797 531,47534 0,00000 1,00030 1,00030 0,99999 | 0.8419 0.8399 0.94000 0.0 | 0.0 561.87915 57.3.73203 535.95898 0.00307 0.9999 0.9999 | 0,0 559,34,06 572,96362 533,10939 0,00002 1,0000 1,00002 1,00002 | 0.0 557.71655 573.43677 532.96177 0.0004 0.9999 0.9995 | 0,0 557,15601 574,01309 533,38672 0,00002 1,0020 |
| 0.0 0.0 39.69485 0.07874 0.07874 1.00131 | 0.0 0.0 7.0 6.07907 0.07907 0.99999 1.02331 | 1•24671 0•0 CTULTNG = | 0.0 0.0 33.61807 0.07767 0.9998 | 0.0 0.0 35.78334 0.07962 0.99998 1.01117 | 0.0 0.0 38.05942 0.07907 0.9998 1.00537 | 0.0 0.0 40.84384 0.07904 0.4999 0.4999 |
| C,996,29 0.0 469,11476 47,49000 0.0 0.3814 0.8176 | 0.9343 0.0 491.74905 47.4800 47.4800 0.8533 0.487 | .8438 0.8398 5052.96094 DELTA-T | R STUNY 0.05056 0.0 37123337 41.44400 0.0 0.0 | 0°0,05 0°0 4°4,44879 0°0 0°0 0°0 08455 0.84455 0.84455 | 0,94244 0.0 434,80722 49,44800 0.9 0.8814 0.8776 | 1.00197 0.0 462.21606 49.44800 0.0 0.8531 0.8487 |
| 565.15381 0.50029 0.65019 -12.63611 1.12417 1.25105 | 533.65747 0.47139 0.64220 0.64220 -30.41596 1.19998 1.23840 | 1.24668 0 25.59727 | SINF SPLITTF 558.34106 0.49205 0.59089 -37.58357 1.16598 1.23843 | 561.67374 0.49671 0.61179 -25.26117 1.15547 1.25039 | 555-45459 0.49129 0.62397 -14.61722 1.13956 1.13956 1.25105 | 534.65454 0.47231 0.62434 -2.61552 1.11791 1.23840 |
| 18810.91831 19821.5342 1982.15342 1982.0 198200.0 1982000.0 1982000.0 1982000000000000000000000000000000000000 | 511,72656 533,45747 727,03320 1,77698 0,7698 0,16657 8531 0,9486 | 2637.77339 5245.130000 • 1JTAL PPESSURE | NASA FAN ENC 49. 79541 558. 34196 579. 4901 579. 93944 0. 339444 1632 3. 7559 | 509,27441 561,57334 662,16533 0,14780 0,13070 8453 0,8403 | - 512, 72681 555, 45459 70, 45440 7, 72838 7, 71716 8813 7, 9774 | 499, 35059 514, 65454 706, 75744 70, 01116 -0, 00187 4531 0, 9486 |
| 10.24911 9.9 469.11426 -0.33416 0.00695 1.25101 9. | <pre>10.7R730 9.0 9.0 493.74805 -3.23589 0.12176 * 1.2393.6 0.</pre> | 558-86279 30-7607 30-7607 30-7607 30-7607 30-7607 40158 40155 AVER46 | * 8.11020 7.0.0 7.1.21387 7.0.55672 7.273839 0. | * 8.844493 0.0 4.04.84351 -0.47027 0.05585 1.25035 0. | • 9.50154 0.0 4.81722 -0.41667 0.03203 1.*25100 0. | <pre>10.09440 0.0 0.0 462.21506 -0.38262 -0.07354 1.23936 0.</pre> |

| •64285 10180 | | | | | | | | .34106 10180 | | | | | | • 67334 10180 | | | | | | •45459 10180 | | | | | • | **65454 10180 |
|---|----------------|--------------|-----------|------------|------------|------------|----------|---------------|-------------|------------|------------|------------|---------|---------------|-----------|--------------------|------------|------------|----------|---------------|-----------|------------|------------|------------|---------|---------------|
| 6 ° 0 | | | | | | | | 000 558 | | | | | | 000 561 | | | | | | 000 555 | | | | | | 000 534 |
| 0°0 51.41699 | 0•0 | | | | | | | .0000 1.0 | | | | | | •0000 1.0 | | | | | | .0000 | | | | | | -0000 1-0 |
| 4,00000 | DTAL DELTA-T = | 1 00P= 0 | 0.0 | 2620.42993 | 2758.45166 | 2324.48486 | 0.00000 | 1.00000 1 | 0•0 | 2645.72388 | 2828.24902 | 2301.99341 | 10000.0 | 1 60066*0 6 | 0.0 | 2647.10791 | 7869.94849 | 2291.13867 | 0,00000 | 1.00000 1 | 0•0 | 2620.36060 | 2879.85899 | 2284.27710 | 0,00000 | 1 000001 6 |
| 00086*0 | 0*0 | | 0.0 | 561.87915 | 570.16943 | 542.98511 | 0+00003 | 1.0000 1.0000 | 0.0 | 559.34106. | 570.09106 | 537.55688 | 0*0000 | 5666*0 0000*1 | 0*0 | 557 . 71655 | 570.72900 | 535.19214 | 0.0003 | 1.0000 0.9999 | u• u | 557.15601 | 572,31592 | 535.74805 | 0.00000 | 1.0000 0.9999 |
| 0.0 | COOL ING = | | 0-0 | 0.0 | 33.52423 | 0.08024 | 0.999909 | 1.04668 | 0.0 | 0.0 | 35.09192 | 0.08077 | 16666.0 | 1.02952 | 0.0 | 0.0 | 37,24242 | 0.08724 | 66666 •0 | 1.02076 | 0.0 | 0.0 | 40.08640 | 0.07992 | 66666•0 | 1.01559 |
| 5053.05469 | DELTA-T | R STUDY | 0.85381 | 0.0 | 315.82153 | 51.41699 | 0.0 | 0.7633 0.7560 | 0.91131 | 0.0 | 359 63257 | 51.41699 | 0.0 | C.8454 0.8404 | 0.93702 | 0.0 | 395+66650 | 51.41699 | 0.0 | 0.4814 0.8776 | 0.94904 | 0.0 | 427.07300 | 51.41699 | 0-0 | 0.4533 0.8487 |
| 25,59766 | | INE SPLITTE | 476.71582 | 0*1140 | 0.50069 | -47.41689 | 1.31177 | 1.23842 | 511.85864 | 0.45042 | 0.55048 | -28.24065 | 1.22900 | 1.25039 | 520.47070 | 0.45901 | 0.57658 | -20.98418. | 1.19528 | 1.25104 | 507.40967 | 0.44726 | C. 58459 | -19.41212 | 1.18014 | 1.23840 |
| 5245,00000 | TOTAL PRESSURE | NASA FAN ENG | 400.93892 | 476.71582 | 571.94009 | - 0• 30000 | 0.14619 | .7632 7.7559 | 424 * 45457 | 511.95864 | 625.56763 | -0.10000 | 0.78869 | .8453).8403 | 475.59398 | 520.47070 | 653.79028 | 00000-0- | 0.74798 | .R813 7.8774 | 472.15186 | 5)7.40967 | 663.21631 | -0.10/00 | 0.05096 | •8531 0.8486 |
| 558.84229 30.74243 Statur Opt. Nisre | MASS AVERAGE | | 6,90000 | 0•0 | 315.82153 | -0.64348 | 0.25940 | 1.23839 0 | 7.85717 | 0.0 | 359.63257 | -0.51734 | 0.16110 | 1.25034 0 | 8-64444 | 0.0 | 395.66650 | -0-44460 | 0.11573 | 1.25100 9 | 9.33960 | 0-0 | 427.07300 | -0.39761 | 0.09449 | 1.23336 3 |

| 20140 | 20140 | 20140 | 20140 | 20140 | 20140 | 20140 | 20140 |
|--|--|--|---|--|--|---|--|
| 9.35709 0.0 | 639 . 2A857 | 644 . 93286 | 655, 473 8 8 | 648 . 54079 | 631.21167 | 616.46045 | 563 . 50038 |
| 601 6 60 | 1.0000 | 1.0000 | 1 - 0000 | 0000-1 | 1 - 0000 | 1-0000 | 1-0000 |
| 5118.1 43.936 = 0.0 | 1.0000 | 1-0000 | 1.0000 | 0000-1 | 1.0001 | 1.0000 | 1-0000 |
| 524.69141 13.00000 DTAL DELTA-T | LONP= 0 34.11691 2676.585521 2487.27174 1987.13745 0.00000 1.00000 | 33.73703 2679.00342 2571.89429 2521.89429 2020.87012 0.00000 1.00000 | 32.62685 2676.58447 2587.30713 2075.19092 0.00000 1.00000 | 31.42398 2674.45117 7652.22691 2652.22691 2104.94019 2104.0000 1.00000 | 29.22491 2670.16382 2785.90820 2142.64551 2142.64551 1.00000 | 27.01917 2670.16211 2960.85620 2170.62207 2170.622070 2170.00000 | 35.63737 2583.89479 2793.74048 21P0.42578 0.00000 1 1.00000 |
| 0.000 0.010 0.09000 0.000 T | 0.0 557.15601 545.61206 511.73340 0.00002 1.0000 | 0.0 557.13867 547.61108 547.61108 514.05151 0.00000 1.0000 1.0000 | 0.0 556.86084 551.49536 517.83569 0.00701 1.0000 1.0001 | n.0 556.72559 555.40137 519.93726 0.0001 1.0000 1.0001 | 0.0 556.45508 563.23465 572.56567 0.00000 1.7300 1.7303 | 2, n 556, 45557 573,10964 574, 50567 7,00001 1,0100 1,1900 1,1900 | 0.0 5.4.77832 577.50171 538.06250 0.00002 1.0001 1.000 |
| 1.25397 0.0 001 ING = | R.14795 33.36987 14.74612 0.07279 1.00000 | 5.89093 32.99904 18.13144 0.07369 1.07369 1.07360 0.94421 | 2.49746 32.23443 24.39362 0.07512 0.99999 0.97803 | 1.47736 31.16374 29.36354 0.07588 0.99997 0.98792 | 7.73909 29.07600 37.08105 0.07686 1.00000 1.00000 | 0.47531 26.32447 43.71104 0.07757 0.99768 | 0.54992 35.54100 47.95995 0.07575 0.09795 0.99795 |
| -9107 0-9077 -9058.44141 Delta-t | R STUNY 1.15600 5052.67578 568.93628 43.9360 43.9360 0.0380 0.9380 | 1.11605 5050.35156 589.68286 43.93660 43.9360 0.0 | 1.04509 5013.75000 628.03979 43.93660 43.93660 0.0 | 1.07551 49979 49979 41.37233 41.9360 0.0 0.0 | 1.01134 4960.61719 11189.167 131.8910 43.9366 0.0 0.0 0.0 0.0455 | 1.00549 4960.89453 803.00464 43.93660 7.0 0.9431 | 1.00596 6054.70703 841.04639 43.93660 43.93660 0.0 0.6700 0.5605 |
| 1.25994 0. 321.26025 | INE SPL ITTE 617.18115 0.66645 0.55564 75.19234 0.96885 1.26497 | 603.66260 0.64764 0.57155 57.97983 1.00354 1.76611 | 579.42700 0.61417 0.57033 24.89597 1.07169 1.26497 | 569-12627 0.59507 0.59426 0.58426 14.12372 1.09714 1.26395 | 557.92065 0.56972 0.62413 5.24125 1.10744 1.26192 | 552.6530A 0.55216 0.68108 7.63251 1.11389 1.26192 | 461.25464 0.49859 0.60583 0.64856 1.81336 1.11336 1.77115 |
| 2666.07490 5245.00000 , 0141. PRESSURE | NASA FAN ENG 600.70244 739.71787 639.70142 3.77202 10.15600 9379 7.9557 9379 7.9557 | 586.75097 719.7734 635.20361 0.79874 -0.11605 9419 7.9309 | 570.77002 695.77002 636.17761 0.01573 -0.14508 9449 1.9430 | 563.33179 665.13645 653.3271 0.71953 -0.72551 9449 3.9430 | 554°57466 638°37095 699°33862 0°10386 -0°1134 9449 0°430 | 550, 42139 619, 94131 754, 55445 0, 10615 -0, 10548 9440 1, 9430 | 459.61816 566.85.86.86.84 588.79687 0.10365 -1.11594 |
| 557.65283 390.33081 *STATNP 0PT4 * NISRE *MASS AVERAGE T | * 12.43000 406.49072 167.44556 0.24100 -0.30189 1.26493 0. | * 12.88327 392.00979 397.67407 197.67407 0.24018 1.26617 0. | * 13.72128 13.72128 365.39966 267.64014 0.17483 -0.08401 1.26493 0. | <pre>* 14.51 f 50 14.51 f 50 324.18111 324.18111 320.20923 0.14734 1.26392 0.</pre> | * 15.°°920 15.°°920 310.22876 310.22876 -0.22108 1.26189 0. | * 17.67496 200.67496 228.33091 0.00014 0.00016 1.26183 0 | * 18.37500 329.50976 511.53933 0.08447 -0.31125 1.22112 0. |

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| 20140 | 20140 | 20140 | 20140 | 20140 | 20140 |
|---|--|--|---|---|--|
| 1524 8 909 | 92108.965 | 596. 931 79 | 597 . 56519 | 596.95166 | 593.10029 |
| 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1-0000 | 0000 |
| 1.0000 | 1.0000 | 0000 | 1 • 1020 | 6600•1 | 1.0000 |
| 25.34305 2673.16919 3129.95483 2187.85742 2187.85742 1.00003 | 22.89807 2668.07319 3403.14819 2191.78515 0.00000 | 22.02341 2668-02637 3643-76499 2185-73779 2185-73779 200000 | 21.65074 2668-01759 3659-10205 2169-72593 2169-72593 | 21.90050 2669.02589 27.92.07919 2154.33939 2154.33939 0.00000 | 72,22101 26,63,01978 3712,92725 7172,92725 2133,33203 0,0000,0 1,00000 |
| 7.0 556.45557 582.26074 525.69141 0.000000 1.0000 1.0000 | 1.0 556,44434 596,44873 526,07080 0,00001 1,0003 1,0003 | n.n 557.12035 504.10596 576.79468 0.00001 1.0330 1.0302 | 3.0 558.96704 611.66455 576.86377 3.00001 1.3333 1.03001 | 0,0 569,94971 615,40234 527,77949 9,20000 1,0000 1,0300 | 3.0 563.42487 613.10669 524.57886 0.00001 1.0003 1.300 |
| 0.32971 5.27338 48.18144 0.07801 0.99999 0.99772 | 0.41631 22.85273 52.75247 52.75247 0.07702 0.99999 0.99499 | 0.54812 21.99619 54.30313 0.07795 0.99999 0.99999 | 0.95732 21.62383 55.12280 0.017716 0.99999 | 1.39367 21.88040 55.17577 0.07657 0.39799 0.97654 | 2.14848 27.21016 54.95575 0.07565 0.99799 0.96390 |
| 1.70567 4967.98747 874.43262 43.93660 0.0 0.9450 0.9432 | 1.01266 4959.44922 967.15528 43.93660 0.0 0.9401 | 1.07013 5049.78906 1013.71945 43.33660 3.0.9735 | 0,03970 0,057.661 1057.661 1057.6628 10.0 0.0 0.0 0.0 | 1.05882 5551.57344 1078.73901 43.7360 43.33660 0.8450 0.8398 | 1.09111 5876.75500 1099.22754 43.93660 0.0 0.8000 0.7933 |
| 550.01270 0.54121 0.73399 1.43112 1.11376 1.75193 | 556.92407 0.53757 0.81845 0.26801 1.10599 1.26091 | 564.56641 0.54145 0.86045 1.61494 1.61494 1.09790 1.26091 | 577.61255 0.55226 0.55226 0.857283 6.72982 1.07714 1.07714 | 586.53589 0.56134 0.01210 12.74344 1.05778 1.26092 | 599.32666 0.57446 0.92620 23.96452 1.02647 1.26091 |
| 548,23457 508,23193 824,33672 -0,00278 -0,10560 9449 1,9430 | 555.63042 694.14035 920.14111 -2.11266 -2.11266 9419 7.9399 | 563.51147 659.51147 659.4551 967.55762 -0.72059 -0.72013 9259 1.7234 | 576,42129 621,34033 621,34034 1010,13184 -3,03793 -3,73970 8949 -3,9810 | 585.74165 632.7545 632.1555 1027.12573 -0.75212 -0.7582 -0.7582 .8449 7.9397 | 599, 30269 647, 35840 1043, 74365 -0, 37317 -0, 17111 -0, 17111 -0, 1732 |
| 19.10442 259.67725 614.75537 0.07346 -0.01345 1.24189 J. | 21.13042 234.70457 732.45850 732.45850 0.06695 -0.02373 1.26083 0. | 22.14732 22.94144 22.7694144 785.76890 0.06127 -0.03781 1.26089 0. | 23.10759 228.97390 828.69189 3.05240 -0.07527 1.26089 0. | 23.56905 235.55296 735.55296 843.18604 0.04505 -0.11205 1.205 1.205 | 24.01569 244.70480 854.57771 854.57771 0.03790 -0.17568 1.76389 0. |

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| 25.26689 2670.15771 3163.16016 2197.68457 0.00000 1.00000 | 23.44170 2668.00830 3448.88794 2221.76392 0.00001 0.99999 | 22.96933 2669.01880 3600.62012 2230.69946 2230.09000 1.00000 | 23.37309 2668.00732 3731.73096 2742.26636 0.00000 1.00000 | 24.29982 2568.02002 3774.96313 2250.81372 0.00000 1.00000 | 75.65503 2668-01563 3808-76709 2263-13306 2263-13306 1-00000 |
| 0.0 556.45557 594.01636 526.36499 0.00002 0.9997 0.9993 | 0,0 556,44434 509,44434 579,11621 529,11621 0,00003 0,9999 0,9999 | 0.0 557.12035 606.85352 529.36401 0.00002 0.9999 0.9999 | 0,0 558.96704 515.10083 531.90503 7,00002 1.0000 1.00002 | 0.0 560.94971 619.30785 534.37231 0.00001 1.0000 1.0000 | 0,0 563,42480 523,61965 537,56885 0,0000 1,0001 1,0000 |
| 0.06904 25.20433 49.19781 0.07826 0.99998 1.00449 | -0.49900 23.35120 54.45099 0.07986 0.79997 1.01368 | -0.85467 22.85786 56.53831 0.07999 0.99999 1.02057 | -1.58829 23.21211 58.39961 0.07902 0.99999 | -2.27780 24.10820 59.30756 0.07895 1.00000 1.00478 | -3.71019 25.42335 60.33563 0.07391 0.99999 1.06984 |
| 0.98899 4961.03125 886.43481 47.22696 0.0 | 0.96575 4959.48828 4959.48828 981.23371 47.64762 0.0 0.9420 0.9420 0.9420 | 0.94897 5048.31641 1079.90454 47.85605 0.0 0.9260 0.9235 | 0.91816 5291.01172 1077.05640 48.06279 48.06279 0.3850 0.9811 | 0.87449 5551.55641 1100.33398 49.16496 0.7 0.8398 | 0.86144 5875.74609 1123.69335 49.26729 0.9500 0.7933 |
| 544.26890 0.53491 0.74051 -7.96799 1.13246 | 535.85645 0.51816 0.81823 0.81823 -10.83594 1.15972 1.26090 | 532.40430 0.51230 0.851230 0.85621 -13.40935 1.18027 1.26091 | 524.30811 0.50456 0.8513513 -16.09563 1.21994 1.21994 | 516.C5640 0.49899 0.89231 -18.13858 1.25213 1.26092 | 503.66895 0.49072 0.89552 0.89552 -22.91118 1.30015 1.26091 |
| 542.72998 601.53833 832.74854 0.70532 9.01101 9449 0.9430 | 533.53906 593.56784 921.66797 -0.10266 0.73425 9410 0.9399 | 529, 34302 577, 74658 965,58716 -0, 00301 0,05108 9259 0,9234 | 520,26782 570,49779 1000,57715 3,10281 0,39184 8949 3,8810 | 511-46143 565-37036 1011-72637 0-13989 0-13989 9449 0-3397 | 499.931 557.5591 1017.68188 0.7.7090 0.13856 0.13856 7999 7.7032 |
| 19.36664 256.16382 630.27100 0.07536 0.02038 1.26189 0. | 21.43771 231.34424 749.88647 0.00331 0.06295 1.26087 0. | 22.50113 224.35851 805.54590 0.10771 0.09323 1.26089 0. | 23.53130 224.85004 852.20530 852.20530 0.12487 0.14730 1.26087 0. | 24.03986 230.93188 869.40210 0.13435 0.13781 1.76089 0. | 24.54999 239.37894 884.30420 0.14589 0.24276 1.26089 J. |

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| 20160 | it Station | | | | | | 20160 | | | | | | 20160 | 2 | | | | | 20160 | | | | | | 20160 | | | | | | 20160 | | | | | | 20160 | | | | | 20160 | |
|--|-----------------------------|---------------|----------------------|-------------|---|-----------|-----------------|--------------|------------|------------|------------|------------|----------------------|-----------------|------------|------------|------------|-------------------|---------|--------------|----------------|------------|--------------------|------------|---------|--------------------------------|------------------|------------|-------------|-----------------|------------------------|----------|------------|-----------------|----------------------|---------|---------------|---------------|------------|------------|-------------|---------------------------|---------------|
| 9.35939 0.20790 | Duct Stator Ex | ing Station 5 | 0, 32477 1,-00000 | 1.31151 | 0.66648 | 0-0 | 738-76774 | | 0.31164 | 1.0000 | 1.27693 | 0.0477 | 721.91995 | | 0. 29555 | 1.00000 | 1.74742 | 0.62303 | U.0U | C1111*+60 | 0.27743 | 1.00000 | 1.22726 | 0.60149 | | 1 | 0.24657 | 1.00000 | 1.19704 | | 619.87207 | 0.22575 | 1.00000 | 1.18057 | 0.54877 | 0.0 | 616.29703 | 0.26376 | 1,00000 | 1.27044 | | 562.11597 | |
| 0.0 48.26729 | = 0.0 B.P. | Bladi | 0.32477 1 56863 | 1-31151 | 0-66648 | 1.52135 | 0.0 0.0 | | 0.31164 | 1.47096 | 1.27693 | 185490 | 1.44565 0.0 | | 0.29555 | 18886.1 | 1.24742 | 0.62303 | 1.30141 | 0•0 | F2776.0 | 1.31989 | 1.22726 | 0+0149 | 1.29965 | 0•0 0•0 | 0.24657 | 1.21227 | 1.19704 | 9-10/6-0 | 0.0 0.0 | 0.27575 | 1.11935 | 1.18057 | 0.54877 | 1.10592 | 0-0 0-0 | 0.26376 | 1.49667 | 1.27049 | 1 4 5 6 6 4 | 0-0 0-0 | >>> |
| 535.44653 13.00000 | ΓΩΤΑΕ ΒΕΕΤΑ-Τ | 0 =d001 | 0°0 31036 0575 | 2124.11270 | 2210 41377 | | 0 97900 | • | 0.0 | 2638.80859 | 3174.07568 | 2223.57759 | 0.01501 7 0.00500 | 00000000 | 0°0 | 2647.13647 | 3278.65918 | 2242.56323 | .0110°6 | 00666 00 1 | 0.0 | 2647.69751 | 3355.86279 | 2255.37817 | 001000 | 00066*0 2 | 0.0 | 2646.12378 | 3513.57300 | 2272.13062 | 00166 0 1 | | 2646.11769 | 3726 - 47559 | 2287.51397 | 000000 | 1 0.99100 | 0.0 | 2560.99331 | 3680.71753 | 101040000 | | ATT |
|), 9712 0, 8671 0, 98000 | 0.0 | | 0.0 EE7 15601 | 1001] */112 | 14467 00-6 530 75684 | | 128 0 0220 0 | | ¢•0 | 557.13967 | 599.23569 | 530.56030 | 0,06073 | | 0.0 | 556.94094 | 541.91016 | 531.10096 | 0,04719 | 0.8445 0.843 | 0•0 | 556.72559 | 595 ,671 63 | 521.81323 | 0.04611 | 0.4405 0.479 | u•0 | 556.45509 | 6.73. 33154 | 532.76953 | 0.9672 0.366 | с с | 596.4557 | 64245 514 | 533. ROI 76 | 0.04863 | 0.3458 0.945 | 0"0 | 564.77832 | 626.32349 | 547.14397 | 1474()*() 968 0 4066 0 | 0. 3140 N. 0. |
| 1。24744 (0.0 | = 5NI 10L0 | | 32.34486 | 0.10 | 5 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 | | 1,164.1 | 1421101 | 35°82 | c.0 | 47°30099 | 0.07855 | 0.07786 | 2776.1•I | 30.0905 | 0.0 | 49.47712 | 3.07915 | 9.73495 | 1.09837. | 30.17325 | 0.0 | 51:35657 | 0.77943 | 0.94735 | 1.07692 | 74.545 81 | 0.0 | 54.60359 | 0.07594 | P1646.0 | 24 48100 | | 0900 Z 3 | 0.04033 | 0.94774 | 1.75126 | 35.31740 | 0.0 | 61.85156 | 0.07450 | 0.92613 | つたしまつ。 I |
| 8711 0.3670 5058.39453 | NFLTA-T | YOU'TS O | 0.76249 | 7. N | rc/f/•/04 | 4ו/0/24 | | NH420 26CN. | 0.79313 | J.O | fl?.69459 | f135703 | 0.0 | 1. 9816 0. 9770 | 0.90165 | 0.0 | 649.43237 | 49 . 52483 | 0.0 | .9605 0.8973 | 0.81482 | 0.0 | 684.59424 | 48.68451 | Ú°U | ე <mark>,</mark> მ0,44 0, მ013 | 0.83539 | 0.0 | 751.10059 | 49.99456 | 1.0 1.9083 0.9053 | | 0.84707 | 0.00 | 55655.07 | | 0.9082 0.9053 | 0.81334 | U•U | 967.81372 | 10484.64 | 0.0 | 0.64.00 1.010 |
| 1•24741 0• 324°49634 | | INE SPLITTER | 563.44949 | 0.49897 | . 0.12473 | -23.3/143 | | I.23440 (| 565.35791 | 0.50076 | 0-73442 | -19.39099 | 1.77773 | 1.24711 (| 556.49023 | 0.49265 | 0.75713 | -17.30806 | 1.73107 | 1.25105 (| 547.25475 | 0-48424 | 0.77544 | -14.72845 | 1.69908 | 1.25131 (| 533.70776 | 0.47175 | 0.81444 | -11.51075 | 1.64569 1 25056 (| | 571.95674 | 16644.0 | -10.49084 | 1 60073 | 1.25056 | 460.56616 | 0.40174 | 0.85157 | -2.19269 | 1.71650 | 1.21078 |
| 2633.52124 5245.7000 | JTAI P?FSSURE | NASA FAN FNG | 563.21606 | 543.44340 | 917.90933 | n.73059 | 7. 50376 | 4531 J. 94P6 | 544.75191 | 565. 15791 | 933.49115 | 9.72769 | J. 47984 | 8815 J. 4777 | 555.97925 | 556.49)23 | 155.24487 | 0° 01 753 | 0.45434 | 9904 J.8971 | 546.73803 | 547.35425 | 874. 50781 | 0.01218 | 7.43514 | 9043 1.9012 | 512.35840 | 533.70776 | 921.40967 | 1070C .C | 0.40236 0003 0 0052 | | 520.77641 | 1.1 Cer . 1.7 C | 20274 878 | 17425 | 9091 J.9052 | 459.50615 | 467.56616 | Ür610°916 | A. 70383 | 9.46836 | 6399 0.5301 |
| 557。66260 390。33360 *STATOR ODT? | * NISPF *MASS AVERAGE T(| # | 12.95000 | 0-0 | 592.73755 | 0.02975 | 0-32407 | 1.23436 0. | * 13.38602 | 0-0 | 612.69459 | 0.03745 | 0.31164 | 1.24707 3.1 | * 14-18966 | 0-0 | 649.43237 | 0•04289 | 0.29555 | ,•C 10152•1 | * 11. 05687 | | 686 50676 | 0.04789 | 0.27743 | 1.25127 3. | # 16 &rorr | | 751.10359 | 0.05649 | 0.24657 | | 14.10405 | 0.0 | 828.87378 0.05735 | | 1-25053 9. | * 18.80687 | 0-0 | 860.91372 | 0.06796 | 0.26376 | 1.21025 7. |

| | 19-53830 0.0 894.29199 0.203947 0.203687 | 516.01367 517.25732 1033.10840 -0.10046 0.35209 | 517.25737 0.45659 0.91194 -10.41022 1.57462 | 0.85989 0.0 894.29199 49.63699 0.00 0.40.57 | 25.20433 0.0 59.95490 0.98249 0.94232 1.04379 | 0,0 556,45557 527,88989 534,20801 0.5039 0.9274 0.826 | 0.0 2646.39331 3930.17065 2293.91626 0.00890 3 0.99110 | 0.20368 1.04089 1.16294 0.53495 1.02974 0.0 0.0 | 0.20368 1.00000 1.16294 0.53495 0.0 | 201 60 |
|-----|--|--|---|---|--|---|--|---|--|---------------|
| 4 | 1.22005 0. 21.66588 0.0 0.0 0.09110 0.18667 0.12665 0. | 9005.0.0.9000 505.03247 507.12378 1113.91812 0.0044 0.32827 0.32827 | 1.22009 507.12378 0.44729 0.98241 -11.14848 1.54317 1.24968 | 0.9057 0.926 | 73.35120 0.0 62.91559 0.08075 0.94005 1.03749 | 0.000 0.000 0.000 0.00000 0.00000 0.00000 0.00000 0.00000 0.00000 0.00000 0.00000 0.00000 0.00000 0.00000 0.00000 0.00000 0.00000 0.00000 0.00000 0.00000 0.00000 0.00000000 | 0.0 2644.25294 4274.81641 2305.06226 2305.06226 0.09910 | 0.18667 0.5594 1.15093 0.51819 0.94715 0.0 | 0.18667 1.00000 1.15093 0.51819 0.0 | 20169 |
| ¥ | 22.76546 0.0 0.0 0.1042.00317 0.10431 0.19941 1.24966 0. | 499.04810 503.75000 1156.77959 3.70577 3.70577 0.32630 48902 7.8866 | 500.75000 0.44117 1.01953 -12.08597 1.54260 1.24969 | 0,86673 0,0 1042,00317 50,30772 0,0 0,8867 0,8867 | 22.85096 0.0 64.33267 0.08096 0.9348 1.03713 | 0.0 557.12046 647.27637 536.27075 0.05430 0.8031 0.802 | 0.0 2644.27344 4475.21094 2313.52783 0.08890 0.099110 | 0.18941 0.94043 1.15376 0.51234 0.51234 0.0 0.0 | 0.18941 1.00000 1.15376 0.51234 0.0 577.74658 | 20160 |
| * | 73.83364 0.0 1(90.75806 0.11782 0.18590 1.24965 0. | 491.86475 495.26685 495.25685 1177.93237 0.32290 0.32768 .8509 7.8460 | 495.76685 0.43541 1.05316 1.72715 1.54302 1.54302 1.24968 | 0.86915 0.0 1090.75806 50.52937 0.0 0.8508 0.9461 | 23.21211 0.0 65.57915 0.09379 0.93594 | 0.0 558.95704 657.72900 538.57227 0.7951 0.7951 0.7951 | 0.0 2644.26196 4679.98828 2321.40747 0.00890 1 0.99110 | 0.18590 0.95102 1.15188 0.50470 0.4738 0.470 0.00 0.00 | 0.18590 1.00000 1.15188 0.50470 0.0 570.48779 | 20160 |
| * | 24.35410 0.0 1114.71704 0.12465 0.17542 1.24701 7 | 486.30005 430.75396 430.75396 1217.68457 -0.10205 0.33610 -8046 0.7984 | 490.04396 0.42999 1.06815 -11.40911 1.55278 1.55278 1.24705 | 0.866R0 0.0 114.71794 50.63377 0.8347 0.7985 0.8347 0.7985 | 24.10820 0.0 5.05917 5.08057 0.92131 | 0,0 560,94971 560,94971 564,07813 540,98219 0,0741 0,741 0,741 | 0.0 2638.67163 4771.08203 2373.99683 0.01100 0.01100 | 0.017542 0.99816 1.15367 0.49902 0.97650 0.0 | 0.17542 1.00000 1.15347 0.49902 0.0 565.37036 | 20160 |
| * * | 74.87999 0.0 1138.78784 0.13341 0.15193 1.73819 1.73819 | 4/2.71436 476.0510 1234.61401 1234.61401 -0.01099 0.35901 0.35901 | 476.0210 0.41699 0.41699 1.07949 -12.55724 1.555724 1.23821 | r.85519 0.0 1134.78784 50.74750 0.0 0.7373 0.7292 | 25,42035 0.0 67,77696 0.08002 0.87739 1.02719 | 0.0 553.42487 571.03198 671.03198 631165 0.11851 0.594 | 0.0 2619.99121 4938.99219 2324.64478 2324.64478 0.01800 46 0.98200 | 0.15193 1.05578 1.16934 0.49075 1.04378 0.0 0.0 | 0.15193 1.00000 1.16934 0.49075 0.0 557.65991 | 20160 |

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| 20170 | | 20170 | 20170 | 20170 | 01102 | 20170 | 20170 | 20170 |
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| 9.35833 0.20191 | | 563 <u></u> 44849 | 1677¢,382 | 556.49023 | 547.35425 | AT TOT . EF2 | 521,95679 | 460 <u>.</u> 56616 |
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| 537.99307 13.00000 | חדאן מפנדא-ד | L TJP= 1 0.0 2620.36035 3134.10357 2290.72379 1.00000 1.00000 | 0.0 2638.80249 3196.93213 2791.14233 0.00000 1.00000 | 0.0 2647.12109 32 ⁸ 5.85522 7293.02954 0.00001 | 0.0 2647.65945 3366.62930 2295.86230 2295.86230 1.00000 | 0.0 7646.11044 3530.41040 7302.57080 0.000000 1.73030 | 0.0 2646.10986 3749.87524 2310.95630 2310.05000 1.00000 | 0.0 2560.88067 3705.97388 2314.34033 2314.34030 0.00000 |
| 0.8714 0.8673 0.98000 | 0°0 I | 0.0 557.15601 557.15601 536.17027 0.00027 1.0000 0.9999 | 7.0 557.1367 589.48609 535.11792 0.00001 1.7300 0.9999 | 7.7 556.96084 592.78174 534.49585 0.00004 1.7700 0.9938 | 0.0 556.7559 596.21606 534.52173 0.00002 1.000000.99999 | 0,0 556,45508 604,15527 534,79810 0,00303 0,9999 | 0,0 556,4557 614,62964 535,35400 0,00902 0,9999 0,9999 | n.0 554.77832 627.554541 548.69556 0.9999 0.9997 |
| 1.24745 n.n | = ENTTOD | 0.0 0.0 0.0 0.12273 0.23039 0.23039 1.03624 | 0.0 0.0 50.03997 0.09025 0.99999 | n.n 0.0 51.53712 0.09041 0.99999 1.02255 | 0.0 0.0 0.0 0.09051 0.99999 1.01795 | 0.0 0.0 56.03703 0.08703 0.08770 0.9999 1.01340 | 0.0 0.0 0.0 58.95157 58.95157 0.099999 0.999999 | 0.0 1.0 63.16252 0.07906 0.99997 1.00997 |
| .8713 0.9672 5058.41797 | ηξιτα-Τ | P STUNY 0.99143 0.0 592.73755 51.33839 0.0 0.0 0.8533 0.8487 | 0.01375 0.0 614.16346 51.43289 0.0 0.88916 0.4779 | n.93195 7.9 652.86743 51.60350 0.0 C.9005 0.9973 | 0.94409 7.0 689.36401 51.76442 0.0 7.9044 0.9013 | 0.95623 0.0 757.67603 52.06558 0.0072 0.0075 | 0.96514 0.0 R36.80705 52.41446 0.7 0.7 0.9787 0.9753 | n,95500 0,0,55796 0,0 0,0 0,0 0,0 0,0 0,0 0,0 0,0 0,0 0, |
| 1.24742 C 324.51480 | | INE SPLITTE 502.27344 0.44255 0.68455 -14.83423 1.25641 1.23840 | 514.61914 0.45388 0.45388 0.70670 -12.40509 1.23943 1.23943 | 518.52354 0.45767 0.73580 -8.48444 1.20177 1.75104 | 516.75122 0.45501 0.76027 -6.76444 1.18633 1.25131 | 510.34644 0.45024 0.80594 -5.18739 1.17127 1.25055 | 503.76721 0.44420 0.44420 0.86176 -3.38793 1.16045 1.25056 | 439.84033 0.38312 0.94862 -7.26588 1.17278 1.21027 |
| 2639.54565 5245.19000 4 | TUTAL POFSSUPF | NASA FAN FNG 502.74585 502.7744 7744 770.27749 7.02749 7.10857 0.10857 0.10857 0.8531 8531 | 514.61914 514.61914 801.07124 -0,0273 0.08975 8815 0.8477 | 513.57756 513.67354 813.79028 7.70104 0.76805 .970805 | 516.59717 516.75122 961.54199 9.0307 9.75591 9.75591 9.924).9012 | 509.09364 510.34644 913.52417 0.00519 0.00519 0.94377 0.9181 0.9052 | 503, 75266 503, 7622 976, 73462 0, 13576 0, 13486 0, 13486 0, 13486 | 419.76147 419.84033 974.75172 0.1700 0.701700 0.74500 6339 0.6301 |
| 557.65796 3∘00.36719 ★STATUR Ω₽Ţ ★ NTOPE | *MASS AVERAGE | * 12.95000 0.0 502.73755 -02.13755 0.1955 1.73335 | * 13.4187 0.0 614.16345 -0.00093 0.16282 1.24707 0. | 14.26370 0.0 652.86743 0.01431 0.12474 1.25100 0. | * 15.06107 0.0 689.36401 0.10319 0.10319 1.25127 0. | * 16.55354 0.0 757.67603 0.03173 0.08139 1.25052 0. | 18.78223 0.0 8.46.80005 0.04633 0.06521 1.25057 0. | 18.09283 0.0 860.32520 0.08479 1.21025 0 |

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| 15.13936 436. 7644 471.5588 0.66192 0.0 9.0 | | 1.0000 | 1.0000 | 1 - 0000 | 1.0000 |
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| 19. 73936 496. 7644C 497. 55884 90.00 4995. 76444 0.455884 90.05659 0.00888 0.49352 90.05659 0.00888 0.90906 0.05659 0.00888 0.90566 0.05659 0.00868 0.90566 0.05659 0.00888 0.9056 0.05659 0.0986 0.9056 0.06213 0.01447 0.415392 0.00513 0.112.43213 481.56982 0.00513 0.9055 0.9056 0.42332 0.00513 0.112.43213 481.56982 0.4143 1002.79419 1112.43213 481.56982 0.4143 10.24965 0.9055 0.9055 0.40267 0.00513 0.05039 1.17943 1.17943 0.00514 1155.43213 0.17947 1.17945 10.24955 0.90587 0.76897 0.41443 0.0517 0.49147 0.20261 1.24968 1.24955 0.49447 0.71697 1.21219 11.24455 0.1104447 0.714459 1.24968 | 0.96192 0.0 903.49512 52.70853 0.00 0.0 | 0.94961 0.0 53.14636 0.0 0.9056 0.9026 0.9026 0.926 0.0 1054.33276 | 0.8903 0.8867 0.92395 0.92395 7.0 110461230 5.0 0.8508 0.8460 | 0.99688 0.0 1129.62329 53.70557 0.8047 0.7984 | 0.87574 0.0 1155.26563 53.81970 0.7373 0.7292 |
| 19.13936 496.76440 0.0 497.5584 903.49512 1031.43970 0.0 0.031.43970 0.05659 0.03188 0.00121 0.03188 0.00121 0.03188 0.0121 0.03808 1.25066 0.9086 0.9056 21.90883 490.64331 0.01121 0.01447 0.002.79419 1112.43213 0.003933 0.01447 0.00374 0.150391 0.00374 0.150391 0.00374 0.150391 0.00374 0.156391 0.00374 0.156391 0.00374 0.156391 0.10300 0.0577 0.10300 0.05677 0.10310 0.07605 0.10310 0.07605 0.10310 0.76656 1.24965 0.8902 1.24965 0.8902 1.24965 0.8507 0.104054 0.7765 0.10456 0.71037 0.10466 0.74465 0.124065 0.7 | 497.55884 0.43852 0.90906 -3.70906 1.16434 | 481.56982 0.42392 0.97927 -4.10386 1.17943 1.74968 0.41433 0.41433 | -5.00045 1.24968 457.59985 0.40119 1.04826 -4.84103 1.24968 | 444.42344 0.38859 1.06137 -6.16991 1.23500 1.74704 | 417.63980 0.36370 1.C6977 -8.18967 1.27892 1.23821 |
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| | 19.73936 0.0 0.0549512 0.05659 0.075659 1.220066 0.0 | 21.99883 0.0 1002.99419 0.06213 0.09393 1.24965 0.0 23.03484 0.0 1054.33276 | 0.0514 0.10930 1.24965 0. 24.13333 0.0 1104.61230 0.06491 0.16054 1.24965 0. | 24.67976 24.67976 0.0 1129.62329 0.05379 0.17997 1.24700 3. | 25.23999 0.0 1155.26563 0.06807 0.27545 1.23817 3. |

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| 20180 | 20180 | 20180 | 20180 | 20180 | 20190 | 20190 | 08102 |
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| 9.35834 0.0 | 502.27344 | 514.61914 | 518.62354 | 516.75122 | 510.34644 | 503 <i>.</i> 76221 | 439,84033 |
| 59 | 1. 0000 | 1.0000 | 1 - 0000 | 0000 | 1 - 0000 | 1.0000 | 0000-1 |
| 57.63 = 0.0 | 1.0000 | 1.0000 | 1. 9000 | 1.0000 | 1.0000 | 1.1000 | 1. 0000 |
| 538-54956 13.00000 NTAL DELTA-T | LOOP= 0 2620.34570 3134.08594 2335.85352 0.00001 0.99999 | 0.0 2638.79590 3199.52368 2335.85229 2335.85229 1.00000 | n.0 2647.11450 3293.00146 2335.88428 2335.88428 1.00000 | 0.0 7647.67651 3377.90747 2335.68042 0.00000 1.000000 | 0.0 2646.10547 3549.00928 2335.59717 2335.59717 1.00000 | 0.0 2646.104.00 3775.95918 8.1676.85 2.355.77696 0.00000 1.00000 | 7.0 2560.87646 3733.62158 2335.69287 2.00000 |
| 0.8714 0.8673 0.98000 0.98000 11 | 0.0 557.15601 586.35449 539.17456 0.00004 1.0000 0.9998 | 0,0 557,13467 588,62305 538,07910 0,00002 0,00002 0,9999 | 0.0 555.86084 592.64917 537.32959 0.0002 0.9999 0.9999 | 0.0 556.7559 596.78599 537.15308 0.0004 0.9999 | 0.0 556.45508 605.06128 536.97778 0.9999 0.4999 | 0.0 556.45557 515.44059 516.98999 0.09002 0.0907 | 0.0 564.77832 628.87573 550.13623 0.0002 0.9993 |
| 1.24746 0.0 COOLING = | 0.0 0.0 51.88350 0.06127 0.99977 | 0.0 0.0 52.12238 7.08137 0.99998 1.01951 | 0.0 0.0 53.55278 0.08149 0.99999 1.01869 | 0.0 0.0 55.05518 0.09150 0.99996 | 0.0 0.0 57.67444 0.09153 0.9998 1.01435 | 0.0 0.0 60.21940 0.08153 0.99999 1.01074 | 0.0 0.0 64.46490 0.07958 0.97958 0.97958 1.00923 |
| .8713 0.9672 5058.41797 DFLTA-T | R 5TUNY 0.92587 0.0 592.73755 57.63759 0.0 | 0.93035 0.0 615.50928 57.63759 0.0 0.8816 0.9778 | 0.93451 0.0 656.24536 57.63759 0.0 0.0 | 0.93883 0.0 694.32179 57.63759 0.0 0.9044 0.9013 | 0.014836 0.0 764.84399 57.63759 0.0 0.0 | 0.96046 0.0 845.47290 57.63759 0.0 0.0 0.9087 0.9753 | 0.95417 n.0 RT8.49756 57.63753 0.0 0.0 0.0 |
| 1•24743 0 324•49854 | INF SPLITTE 465,04077 0.40841 0.66198 -1.44661 1.20967 1.23839 | 478.77441 0.42111 0.68587 -2.46888 1.20395 1.20395 | 484.66040 0.42658 0.71875 -4.19658 1.19658 1.75104 | 485.17310 0.42710 0.74565 -4.66109 1.19290 1.25130 | 483.99077 0.42613 0.79691 -4.43726 1.18099 1.25055 | 493.84399 9.42599 0.85766 -3.93549 1.16611 1.25055 | 419.68140 0.36508 0.84693 -2.21823 1.17390 1.21027 |
| 2639.55811 5245.)0000 OTAL PRESSURF | NASA FAN FNG 465.03447 465.03447 465.14077 753.34282 0.10000 0.07413 8531 0.8486 | 473.76099 473.77441 779.79272 0.10000 0.16965 8415 0.8777 | 434.53037 484.66040 915.91470 0.00000 0.16549 9003 0.9511 | 495.11548 485.17310 847.17310 847.13931 -0.10000 0.10000 0.26111 9343 7.9012 | 483.95986 483.99072 905.11499 -0.0000 0.05164 9081 0.9052 | 433.67767 483.14399 974.13013 0.10100 0.33954 0.33954 0.33954 | 419.44556 419.58140 973.59668 9.70000 9.74583 0.74583 6199 7.6301 |
| 557.65820 390.34937 *Statcr Opt4 * NISRF ************************************ | * 12.95000 0.0 592.73755 0.00526 0.13691 1.23935 3. | * 13.44751 0.0 615.55928 0.00753 0.12861 1.24707 0. | * 14.33751 0.0 656.24536 0.01117 0.12104 1.25100 0. | * 15.16979 0.0 694.32178 0.01542 0.11319 1.25126 7. | * 16.71014 0.0 764.84199 0.02328 0.09615 1.25052 0. | * 18.47171 0.0 845.47290 9.03127 0.07467 1.25052 3. | * 19.19327 0.0 878.49756 0.03355 0.08663 1.21024 0. |

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| | 19.94604 | 433.53135 | 483.92212 | 0.97259 | 0.0 | 0 •0 | 0.0 | | | | |
|---|-------------|--------------|-----------------|------------------|-------------|---------------|-------------|--------|--------|-------------------|-------|
| | 0-0 | 483. 72212 | 0.42607 | 0.0 | 0:0 | 556.45557 | 2646.37671 | | | | |
| | 012.95509 | 1033 27970 | 0.90974 | 012.95503 | 62.07362 | 625.68872 | 3992.49584 | | | | |
| | | | 12400 | 57-63750 | 0 08154 | 536 98364 | 2235 92116 | | | | |
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| , | 22.05024 | 431.95239 | 482.16333 | 1.00123 | 0°0 | 0.0 | 0-0 | | | | |
| | 0.0 | 482.16333 | 1 4 5 4 5 4 4 1 | 0•0 | 0.0 | 556.44434 | 2644 .24683 | | | | |
| | 1011.09766 | 1120-17922 | 0.98613 | 1011.09766 | 64.53484 | 641.34326 | 4351.19531 | | | | |
| | 0.07961 | 00000 0 | 2.48751 | 57.63759 | 0.08153 | 537.11377 | 2336.19263 | | | | |
| | -0.00236 | -0.00123 | 1.11862 | ů°ů | 66666 0 | 0,00003 | 0.00000 | | | | |
| | 1.24964 3. | ,9055 0.9025 | 1.24967 | 0.9055 0.9076 | 0.99969 | 1.0004 1.0051 | 1.00000 | 1.0000 | 1.0000 | 481.56992 | 20180 |
| ¥ | | | | | | 4 | | | | | |
| | 23.19089 | 482.46875 | 482.56079 | 1.02386 | 0.0 | 0.0 | 0.0 | | | | |
| | 0.0 | 482.55979 | 0.42456 | C•C | 0.0 | 557.12036 | 2644.25049 | | | | |
| , | 1061-01733 | 1165.59888 | 1.02551 | 1061-01733 | 65.54347 | 650.58936 | 4556.23047 | | | | |
| | 0.01956 | 000000.00 | 6.19831 | 57.62759 | 0.08143 | 537.75805 | 2336.06396 | | | | |
| | -0.04619 | -0.72386 | 1.09390 | 0.0 | 66666•0 | 0.00002 | 00000 | | | | |
| | 1.24965 3. | -8901 D.RR66 | 1.2496P | 0.8902 0.8967 | 0.99421 | 1.00001.0000 | 000001 | 0000-1 | 1.0000 | 471.31445 | 20180 |
| * | | | | | | | | | | | |
| | 24.22324 | 483.42334 | 483.42334 | 1.05643 | 0.0 | 0° 0 | 0.0 | | | | |
| | 0.0 | 433,42334 | 0.42462 | 0.0 | 0.0 | 558.95704 | 2644.25049 | | | | |
| | 1109.72754 | 1209.53467 | 1.06241 | 1108.72754 | 66.44194 | 661.00171 | 4762.39453 | | | | |
| | 0.00098 | 0.0000 | 12.35440 | 57.63759 | 9.78116 | 519.53638 | 2335.99730 | | | | |
| | -0.11097 | -3.75643 | 1.06017 | 0.0 | 1.93099 | 0.00001 | 0,0000 | | | | |
| | 1.24965 0. | .3507).8459 | 1.24967 | 0.4509 0.8460 | 9.98699 | 1.0000 1.0000 | 1.00000 | 1.0000 | 1.0000 | 457.599 <u>85</u> | 20180 |
| ¥ | | | | | | | | | | | |
| | 24.73105 | 430.79546 | 480.13794 | 1.08035 | 0.0 | 0.0 | 0.0 | | | | |
| | 0.0 | 430.13794 | 0.42096 | 0.0 | 0.0 | 569.94971 | 2638•65112 | | | | |
| | 1131.97070 | 1229.5R387 | 1.07780 | 1131.97070 | 67.01519 | 667.28711 | 4852.67198 | | | | |
| | -0.01333 | -0.0000 | 17.05350 | 57.63759 | 0.08082 | 541.78296 | 2336.05737 | | | | |
| | -0.15997 | -0.09035 | 1.03670 | c• 0 | 66666•0 | 0.00003 | 0,00000 | | | | |
| | 1.24700 3. | .8045 7.7983 | 1.24704 | 0.8047 0.7984 | 0.98245 | 1.000.1.0000 | 1.00000 | 1.0000 | 1.0000 | 444.42944 | 20180 |
| 4 | 25,23599 | 466-64526 | 466.91528 | 1.11798 | 0-0 | 0 ° 0 | 0-0 | | | | |
| | 0.0 | 466.91528 | 0.40796 | 0.0 | 0.0 | 563.42480 | 2419-97510 | | | | |
| | 1155.26563 | 1246. 35249 | 1.08971 | 1155.26563 | 12666.73 | 674.16940 | 4918.83203 | | | | |
| | -0-03404 | 0.0000 | 23.70813 | 57.63759 | 0.08031 | 545.30029 | 2336.37524 | | | | |
| | -0.23978 | - 3,11798 | 1.00180 | 0.0 | 66666 •0 | 0,00007 | 0,00000 | | | | |
| | 1.23817 0. | 1372 0.1291 | 1.23821 | 5P2T3 0.7292 | 0.97796 | 1.0000 1.0001 | 1. 30000 | 1.0000 | 1.0000 | 417.63999 | 20190 |
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SPLITTER LEADING ENGE 2, R, TAN A NE LEADING EDGE, LOWER ANⁿ Uppfr Surface fangent point 43.34840 43.53169 43.49440 12.09408 11.93257 12.31986 0.18046 -0.05240 0.24930

APPENDIX III DYNAMIC ANALYSIS METHODS

Blade Vibration Analysis

The method used to analyze the compressor and turbine blades is a transfer matrix technique. This method has proven to be extremely useful and easily adaptable to digital computer computation. It can be used to compute the coupling between two orthogonal bending and torsional modes of vibration. The coupling arises from the pretwist and noncolinearity of the elastic and centroidal axes.

The dynamic system assumed for the blade has two related but not colinear spanwise axes. These axes are the centroidal axis, which is assumed to be straight and colinear with a radial axis, and the elastic axis which, in general, is neither straight nor colinear with the centroidal axis. The elastic axis is a line along which the principle elastic bending and torsional properties are assumed to act.

For the analysis the blade is broken into segments of length (1) with two principle axes of inertia. The axis of minimum area moment of inertia is designated by using the Greek symbol eta (η) . The other principle axis is designated the zeta (ζ) axis. These two axes form a coordinate system which will be called the gamma(γ) system. This system makes an angle γ with the selected Y-Z coordinate system of the blade.

The unknown quantities at the end of any section to be determined are the shears (VY, VZ), bending moments (MZ, MY), slopes (θ, ψ) , and deflections (W, V). In addition, the torque (T) and angular deflection (θ) about the X-axis are also computed. These quantities at the right or left of any section will be called the state vector at that point. The state vector of a point in the X, Y, Z, coordinate system will be labeled Z_i .

The state vector in the gamma system (Z^{γ}_{i}) at point i can be related to the state vector in the X, Y, Z coordinate system (Z_{i}) by a transformation of coordinates

$$Z^{\gamma}_{i} = G^{\gamma}_{i} \cdot Z_{i} \tag{10}$$

Superscript γ indicates Gamma system. The transformation equation, assuming no torsional coupling, is shown below in matrix form.

| Φ | Y | 1 | | | | | | | | | | Φ |
|----------------|---|---|---|---------------|-------|-------|---------------|---------------------|--------|----------------|--------------------|----------------|
| Т | | | 1 | | | | | | | | | Т |
| v | | | | cosγi | | | | -siny _i | | | | v |
| θ | | | | | cosγi | | | | -sinyi | | | Ð |
| М _в | | | | | | cosyi | | , | | $-sin\gamma_i$ | | Ma |
| -vy | = | | | | | | cosyi | | | | -siny _i | -vy |
| -w | | | | $sin\gamma_i$ | | | | cosy _i - | | | | -w |
| ψ | | | | | sinγi | | | | cosγi | | | ψ |
| му | | | | | | sinyi | | | | cosyi | | м _у |
| v _s | | | | | | | $sin\gamma_i$ | | | | $\cos\gamma_i$ | V _z |

Also the state vector at the right of point i in the Gamma system (Z_i) can be related to the state vector at the left of i in the Gamma system as

$$Z^{\gamma R}_{i} = F^{\gamma}_{i} \cdot Z^{\gamma 1}_{i}$$
(11)

where F_i is a field transfer matrix.



By using the transformation Eq (10) for the left side

$$Z_i^{L} = G_i^{\gamma} \cdot Z_i^{L}$$
(12)

and by substitution into Eq (11), the following is obtained

$$Z^{\gamma R} = F^{\gamma}_{i} \cdot G^{\gamma}_{i} \cdot Z^{L}_{i}$$
(13)

also for the right side of section i

$$Z_{i}^{\gamma}R = G_{i}^{\gamma} \cdot Z_{i}^{R}$$
(14)

or

$$Z^{R}_{i} = G^{\gamma-1}_{i} \cdot Z^{\gamma R}_{i}$$

$$G^{\gamma-1}_{i} = \text{the inverse of } G^{\gamma}_{i}$$
(15)

therefore, by substituting Eq (13) into Eq (15), the following is obtained

$$Z_{i}^{R} = G_{i}^{\gamma-1} \cdot F_{i}^{\gamma} \cdot G_{L}^{\gamma} \cdot Z_{I}^{L}$$
(16)

or

$$Z_{i}^{R} = F_{i} Z_{i}^{L}$$
(17)

This relates the state vector at the right of section i to the state vector on the left in the X, Y, Z coordinate system. Also since

$$Z_{i}^{R} = Z_{i+1}^{L}$$
(18)

and as for Eq (16) but for section i + 1

$$Z^{R}_{i+1} = G^{\gamma-1}_{i+1} \cdot F^{\gamma}_{i+1} \cdot G^{\gamma}_{i+1} \cdot Z^{L}_{i+1}$$
(19)

or

$$\boldsymbol{\Xi}_{i+1}^{R} = \boldsymbol{F}_{i+1} \boldsymbol{\Xi}_{i+1}^{L}$$
(20)

By substituting the expression for $Z_{i}^{R} = Z_{i+1}^{L}$, the following is obtained

$$Z^{R}_{i+1} = \left| G^{\gamma-1}_{i+1} \mathbf{F}^{\gamma}_{i+1} \mathbf{G}_{i+1} \right| \cdot \left| G^{\gamma-1}_{i} \mathbf{G}^{\gamma}_{i} \mathbf{G}^{\gamma}_{i} \right| Z^{L}_{i} \text{ etc.}$$

As shown, the state vector at the right end of a system can be related by a product of the above transformation matrices, field transfer matrices, and a mass point matrix for each individual section. The boundary conditions that exist at the extreme ends of the system can then be inserted upon obtaining the system transfer matrix. With this, a reduced frequency determinant can be determined at a number of discrete frequencies and the frequencies, at which the determinant becomes zero, signify the eigenvalues or natural frequencies.

Rotor Analysis In Critical Speed

The methods employed to anlyze the rotor systems use a matrix technique similar to that described for the blades. The method selected depends upon the system being analyzed. One method can include the effects of damping and unbalance if these quantities are known. Another method which is employed extensively is based on the classical influence coefficient method. The procedure used to calculate the influence coefficients is again a transfer matrix method. This method will be described here to illustrate the general procedure.

The system to be analyzed is reduced to an equivalent mass elastic system. A typical two beam level system is shown in the following sketch:



The system is made up of sections of length L and constant stiffness EI. The matrix equation for a shaft section relating the shear, moment, slope, and deflection at the right end in terms of these quantities on the left is as follows:



To compute the influence coefficients, a unit load has to be placed at each mass point individually in the system. The transfer matrix representing a unit load would be:

| v | | 1 | 0 | 0 | 0 | -1 | | v | |
|---|---|----|---|---|---|----|---|---|---|
| М | | 0 | 1 | 0 | 0 | 0 | | M | |
| θ | = | 0 | 0 | 1 | 0 | 0 | • | θ | |
| Y | | 0 | 0 | 0 | 1 | 0 | Ĩ | Y | |
| | R | Lo | 0 | 0 | 0 | 1 | | | L |

This matrix simply states that a change in the shear across a load is unity. It is similar for a unit moment.

| 1 | Ī | | [1 | 0 | 0 | 0 | ٥٦ | | v] | |
|---|----|---|----|---|---|---|----|---|-------|---|
| | М | | 0 | 1 | 0 | 0 | -1 | | м | |
| | θ | = | 0 | 0 | 1 | 0 | 0 | • | θ | |
| | Y | | 0 | 0 | 0 | 1 | 0 | | Y | |
| | 1_ | R | Lo | 0 | 0 | 0 | 1_ | | _ 1 _ | L |

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The matrix relation for a support point anywhere in the system would depend on the number of beam levels in the system. For a two level system this relation is:

| [v ^ī | | 1 | 0 | 0 | - (S ₂) | 0 | 0 | 0 | 0 | К ₂ | 0 | v ¹ |
|-----------------|---|----------|---|-----------------------------|---------------------|---|---|---|-----------------------------|--------------------|-----------------|---------------------------------------|
| мl | | 0 | 1 | $\mathbf{s}_2^{\mathrm{T}}$ | 0 | 0 | 0 | 0 | -к ^т 2 | 0 | 0 | M ¹ |
| θ^{1} | | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | θ^1 |
| Y1 | | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | Y ¹ |
| 1 | = | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 1 |
| v ² | | 0 | 0 | 0 | к2 | 0 | 1 | 0 | 0 | -(S ₃) | 0 | v ² |
| M ² | | 0 | 0 | $-K_2^T$ | 0 | 0 | 0 | 1 | $\mathbf{s}_3^{\mathrm{T}}$ | 0 | 0 | м ² |
| θ ² | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | θ ² |
| y ² | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | Y ² |
| | R | Lo | 0 | 0 | 0. | 0 | 0 | 0 | 0 | 0 | ı] _N | $\begin{bmatrix} 1 \end{bmatrix}_{L}$ |

The superscripts stand for level 1 and 2.

Here:

Spring Location Number System





Where:

K = Lateral Stiffness (lb/in.) $K^{T} = Rotational Stiffness (in.-lb/rad)$

It can be observed that by placing section matrices together, the quantities, shear, etc., on the right of one section is the same as those same quantities on the left of the next section. Therefore, a matrix representing the entire beam can be produced by multiplying through these matrices and representing loads, moments and supports by their respective matrices at the proper section. Using the product matrix and boundary conditions, the shear, moment, slope, and deflection at the left end can be determined. Using these values and stepping back through the individual matrices, these quantities are determined at all selected sections. The deflection and slope at the mass points selected are singled out and placed in matrix form.

The method used to solve for the frequencies and mode shapes is the matrix iteration method. For a linear system with N degrees of freedom, the equations of motion may be expressed in terms of influence coefficients with the loads, the inertia loads $(m_i \omega^2 y_i)$ at each mass.

$$y_{1} = \alpha_{11}(m_{1}\omega^{2}y_{1}) + \alpha_{12}(m_{2}\omega^{2}y_{2}) + \alpha_{13}(m_{3}\omega^{2}y_{3}) + \cdots$$

$$y_{2} = \alpha_{21}(m_{1}\omega^{2}y_{1}) + \alpha_{22}(m_{2}\omega^{2}y_{2}) + \alpha_{23}(m_{3}\omega^{2}y_{3}) + \cdots$$

$$y_{3} = \alpha_{31}(m_{1}\omega^{2}y_{1}) + \alpha_{32}(m_{2}\omega^{2}y_{2}) + \alpha_{33}(m_{3}\omega^{2}y_{3}) + \cdots$$
(21)

A convenient way to write these equations is by means of the matrix notation.

| ſ | у ₁ | | | [α ₁₁ | α ₁₂ | α ₁₃ | [| - m1 | 0 | 0 | ٥ | | y 1 | | |
|---|-----------------|---|----------------|------------------|-----------------|-----------------|---|---------|----|----|-----|---|----------------|---|-----|
| | У <u>2</u> | | | a 21 | α 22 | α ₂₃ | | 0 | m2 | 0 | 0 | | у2 | | |
| | Уз | | | α ₃₁ | α ₃₂ | α33 | | 0 | 0 | m3 | , 0 | | У ₃ | | |
| | • | = | ω ² | • | • | • • • • | | • | • | • | • | | • | | |
| | • | | | • | . • | •••• | | • | • | • | | | • | (| 22) |
| | • | | | • | • | •••• | | • | • | ۰ | | | • | | |
| | • | | | | • | •••• | | • | • | • | • | - | • | | |
| | y _{n_} | | | | • | •••• | | • | • | • | • | | y _n | | |

The iteration procedure is started by assuming a set of deflections y_1 , y_2 , y_3 , ... for the right column of the matrix equation. After multiplying, the resulting column is normalized; i.e., reducing one of the amplitudes to unity by dividing each term of the column by the particular amplitude. The procedure is now repeated by using the normalized column as the new set of deflections. The amplitude will then stabilize, and the fundamental frequency can be found from the matrix equation. Since the iteration procedure converges to the lowest mode, certain manipulations are required to obtain the higher modes. Upon performing these manipulations, all desired modes can be obtained.

APPENDIX IV LIST OF SYMBOLS

| А | area - ft^2 , in. ² |
|-------------------|---|
| BR | bypass ratio - W_{aS}/W_{aP} |
| С | blade chord - ft or in. |
| Cp | specific heat at constant pressure - Btu/lb - ⁰ F |
| CV | specific heat at constant volume - Btu/lb - ^O F, or nozzle velocity coefficient |
| D | diameter – ft,or blade diffusion factor |
| Fg | gross thrust - lb |
| Fn | net (total) thrust - lb |
| ^F t'y | tensile yield stress - lb/in. ² |
| F _{t, u} | tensile ultimate stress - lb/in. ² |
| f | blade or sound frequency - cps |
| g | gravitational constant - 32.17 ft/sec ² |
| h | specific enthalphy - Btu/lb |
| i | blade incidence - deg |
| J | mechanical equivalent of heat - 778 ft-lb/Btu |
| k | C_P/C_V |
| k _h | stress concentration factor in hoop stress |
| ^k t | stress concentration factor in tension |
| М | Mach number |
| Ν | rotative speed - rpm |

| P | pressure - lb/in. ² or lb/ft ² |
|-----------------|--|
| PNL | perceived noise level |
| PNdB | perceived noise in decibels |
| q | dynamic pressure - $1/2 \rho V^2$ |
| S | blade pitch - ft or in. |
| SM | surge margin = $\left[\left(\frac{P_{rs}}{P_{ro}} \times \frac{W_{ao}}{W_{as}} \right) \right] - 1 \times 100$ |
| SPL | sideline perceived level or sound pressure level |
| Т | temperature, ^o R or ^o F |
| TSFC | thrust specific fuel consumption - lb/hr-lb |
| U | wheel speed - ft/sec |
| V | absolute velocity vector - ft/sec |
| w | flow - lb/sec, or relative velocity - ft/sec |
| W _{aP} | primary or core flow - lb/sec |
| Was | secondary or bypass flow - lb/sec |
| W _c | cooling air - lb/sec |
| WL | leakage air overboard - lb/sec |
| α | absolute flow angle measured from axis - deg |
| β | relative flow angle measured from axis - deg |
| Y | setting angle - deg |
| δ | blade deviation - deg, or referred pressure - P/14.69 |

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efficiency

| Ĩ | efficiency |
|-----------------------|---|
| θ | camber angle - deg, or referred temperature - T/518.7 |
| θcr | $= \frac{(\frac{2 k}{k+1}) T_t}{(\frac{2 k}{k+1}) (518.7)}$ |
| λ | blade flutter coefficient = $\frac{W}{2 \pi f C}$ |
| ν | relative thickness - pct |
| ρ | mass density - slugs/ft ³ |
| σ | blade solidity - C/S,or stress |
| $\sigma_{\mathbf{h}}$ | hoop stress - 1b/in. ² |
| σ _r | radial stress component - 1b/in. ² |
| σ _t | tangential stress component - lb/in. ² |
| Ø | flow coefficient - nondimensional (V_z/U) |
| ψ | pressure coefficient - nondimensional ($\Delta h/U^2/2gJ$) |
| [∦] a | Zweifel load coefficient |
| ω | pressure loss coefficient - $\triangle Pt/q_1$, or radians/sec |
| Subscripts | _ · |
| a | adiabatic |
| am | ambient |
| В | burner |

flight f

h hub
| М | mechanical |
|---|----------------------|
| ο | operating |
| p | polytropic |
| r | radial component |
| S | surge |
| Т | turbine |
| t | total or tip |
| w | relative |
| Z | axial component |
| θ | tangential component |
| 1 | inlet |
| 2 | exit |

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