HEAT PIPE TECHNOLOGY

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TECHNOLOGY APPLICATION CENTER THE UNIVERSITY OF NEW MEXICO ALBUQUERQUE, NEW MEXICO 87106

TAC BIBLIOGRAPHIC SERIES NUMBER I

TAC-BIBL-1 (72/2)

PREFACE

Heat Pipe Technology is a continuing bibliographic summary of research on the subject of the heat pipe. The first volume was published in the spring of 1971 and is cumulative through March of that year. A 1971 Annual Supplement has been published and distributed. Additional copies are available from the Technology Application Center.

This update to Heat Pipe Technology cites the additional references identified during April, May, and June of 1972. It is the second in a 1972 quarterly series intended to provide "current awareness" to heat pipe researchers.

A library containing essentially all of the articles and publications referenced in this update, the cumulative volume, and in the 1971 Annual Supplement has been established. Although a considerable effort has been made to insure that the bibliography is complete, readers are encouraged to bring any omissions to the attention of this office.

The Technology Application Center is one of six regional dissemination centers established by NASA's Technology Utilization Program to evaluate and disseminate new technology to the general public and commercial business.

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A. GENERAL INFORMATION, REVIEWS, SURVEYS

72021 HEAT PIPE AT LOS ALAMOS

J. E. Kemme (Los Alamos Scientific Lab, New Mexico) From Eleventh International Conference on Thermal Conductivity, Albuquerque, New Mexico. September 28, 1971, Avail: TAC

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B. HEAT PIPE APPLICATIONS

B. 1 General Applications

72022 HEAT PIPE OVEN APPLICATIONS. I. ISOTHERMAL HEATER OF WELL-DEFINED TEMPERATURE. II. PRO-DUCTION OF METAL-VAPOR-GAS MIXTURES

C. R. Vidal and F. B. Haller (National Bureau of Standards, Boulder, Colorado). <u>Review of Scientific Instrumentation</u>, 1971, 42(12), p. 1779-1784, Avail: TAC

A concentric heat pipe oven is described, which serves as an oven with a highly homogeneous temperature distribution as required by such applications as crystal growing, thermal treatment of materials, and radiation standards. The design is simpler than conventional ovens with similar temperature stability and homogeneity. The temperature control is replaced by a pressure control. This device is used in a modification of the heat pipe oven that generates homogeneous mixtures of a vapor (such as a metal vapor) and an inert gas at well-defined total pressure, partial pressure, temperature and optical path length. All the features of the previously described heat pipe oven are maintained with the additional option that allows quantitative total and partial pressure measurements without relying on vapor pressure curves.

B. 2 THERMIONIC AND THERMOELECTRIC CONVERTERS

72023 OUT-OF-CORE THERMIONIC POWER PLANT FOR MANNED SPACE STATION

A. Schock, M. J. Abbate, C. L. Eisen (Fairchild Hiller Corporation, Farmingdale, New York). Pages 169-178 of IEEE Conference Record of 1970 Thermionic Conversion Specialist Conference, New York; Institute of Electrical Electronics Engineers, Inc. (1970). From Thermionic Conversion Specialist Conference; Miami Beach, Florida. October 26, 1970, 15 refs., Avail: TAC

An out-of-core design for a reactor-heated thermionic power plant is described. The design strives for maximum redundancy, to permit continued operation after local failures of various components. To illustrate the concept, a specific power plant design for a manned space station is presented. In order to meet the long mission-life requirement, the design permits periodic replacement of critical system components. Sizes and weights are given, both for the replaceable items, and for the permanent parts of the power plant, which include a man-rated, isotropic 4π -shield. 72024 RADIOISOTOPE THERMIONIC GENERATOR (RTIG) Rouklove, Peter (Jet Propulsion Lab., Pasadena, California). Contract NAS 7-100. Pages 382-387 of IEEE Conference Record of 1970 Thermionic Conversion Specialist Conference. New York; Institute of Electrical and Electronics Engineers, Inc. (1970). From Thermionic Conversion Specialist Conference; Miami Beach, Florida. October 26, 1970. Avail: TAC

The unmanned exploration of the planets eventually requires the landing of spacecraft or probes on the planet surface. Basic economic considerations and weight restrictions favor the use of efficient, solar independent, lightweight, impactresistant power packages. In some cases estimated surface conditions preclude the use of contemporary power sources. Radioisotope-heated thermionic power sources, however, may successfully operate in these conditions and fulfill the mission requirements. An analysis was performed to define the optimum thermionic converter configuration based on mission requirements and constraints, considering reliability of the system, weight, output power, output voltage, and efficiency of the complete power package and making the maximum use of present technology. The results of this analysis were compared with existing concepts. Two of these concepts were selected for further investigation, one using a heat pipe as the heat transfer and support medium, the other using small independent converters assembled in a multiconverter array. The results obtained in the development of the first concept, a multiconverter array connected to the isotope power source through a heat pipe, are presented.

B. 3 AEROSPACE ORIENTED APPLICATIONS

72025 HEAT PIPE APPLICATIONS FOR THE SPACE SHUTTLE M. Tawil, J. Alarid, and R. Prager (Grumman Aerospace Corporation, Bethpage, New York), and R. Bullock (NASA Manned Spacecraft Center, Houston, Texas). AIAA 7th Thermophysics Conference, San Antonio, Texas, April 10-12, 1972. AIAA Paper No. 72-272. Avail: TAC

It seems fitting that what may be the simplest, most efficient thermal control tool be employed on the most efficient space carrier. This paper discusses six specific applications for heat pipe (HP) devices on the Space Shuttle. These applications were chosen from 27 concepts formulated as part of a study to evaluate the potential benefits associated with HP use. The formulation process is briefly described along with the applications which evolved. The bulk of the discussion deals with the "top" six, namely HP radiators for waste heat rejection, a HP augmented cold rail, HP circuit for electronic equipment cooling, modular heat sink for control of remote packages, HP temperature control for compartments, and air cooled equipment racks. The philosophy, physical design details, and performance data are presented for each concept along with a comparison to the baseline design where applicable. (Author)

72026 HEAT PIPE THERMAL CONTROL SYSTEM CONCEPT FOR THE SPACE STATION

T. R. Scollon, Jr. (General Electric Company, Valley Forge, Pennsylvania) and G. A. Robinson (NASA Marshall Space Flight Center, Huntsville, Alabama). (Paper prepared under Marshall Space Flight Center Contract NAS8-26252). AIAA 7th Thermophysics Conference, San Antonio, Texas, April 10-12, 1972. AIAA Paper No. 72-261. Avail: TAC

This paper presents the results of a program undertaken to design and evaluate a high reliability, long life thermal control system for Space Station application. The program consisted of three sequential steps: (1) investigate many thermal control elements to select the most reliable; (2) combine these elements into several system concepts which maintain the high reliability offered, and analytically evaluate parameters; and (3) select the most desirable approach and determine its characteristics. The result of this project is a conceptual thermal control system design that employs heat pipes as primary components both for heat transport and variable temperature control. The system is described in this paper. (Author)

B. 4 NUCLEAR SYSTEMS

72027 ISOTOPE KILOWATT PROGRAM QUARTERLY PROGRESS REPORT FOR PERIOD ENDING SEPTEMBER 30, 1971.

A. P. Fraas, G. Samuels (Oak Ridge National Lab., Tennessee) November 1971. Contract W-7405-eng-26, (ORNL-TM-3592). 39 pages, Avail: TAC

The organic capsule test continued during the quarter and completed 6576 h of operation. Construction of the 1/4 scale organic fluid decomposition test loop is proceeding. Most of the components have been fabricated and the measurements of the dose rates in the boiler region of the heat block shield were completed. Efforts to correct conditions that might cause a loss in the capillary pumping capacity of the heat pipe have continued to meet with little success; a pronounced loss in performance still occurs when the boiler is tilted a bit above the level of the condenser. Further investigation was discontinued due to lack of funds. Performance tests on the thermoelectric module were completed and the unit was delivered to ORNL for further testing. Two performance maps were completed for hot junction temperatures of 1000 and 1055°F(at 8 amps). The 1000°F hot junction map shows the unit output to be about 170 watts rather than the predicted value of 200 watts. Further tests of the aluminum wire screen thermal insulation-thermal fuse indicate that the combined effects of a low rate of temperature rise inherent in the application at hand, the very substantial heat of fusion of aluminum, and the inhibiting effects to the flow of molten aluminum imposed by a thick aluminum oxide film lead to a much less sharp melting of the thermal fuse than had been anticipated. To reduce thermal radiation losses, the next test sample has aluminum foil in the aluminum screen. A nitrogen atmosphere was employed to minimize the effects of the oxide film. At 15 psia and a mean temperature of 600°F the thermal conductivity was found to be 0.77 compared to 0.114 Btu/hr-ft-OF found during tests without the foil. A significant reduction in the thermal conductivity was also observed at 1.0 psia. However, during the course of this test the value of the conductivity shifted upward to form a higher curve. These tests will be repeated. A conceptual design for the dummy heat pipes for the test of the heat block with a thermoelectric module and 11 dummy modules has been prepared. A topical report reviewing the status of the development of various small turbine-and enginegenerator units suitable for Navy undersea nuclear power plants was prepared. This indicates that the most promising candidate for an organic Rankine cycle system is the Sundstrand 6kW(e) turbine-generator unit. The design of a fullscale organic Rankine cycle system employing the Sundstrand kW(e) turbine-generator unit is proceeding. A layout drawing was obtained from Sundstrand showing the revised arrangement of the 13 pipes and electrical cables which must be coupled to the turbine-generator-pump unit. The installation design problems associated with these connections were reviewed with Sundstrand and a satisfactory layout evolved. Arrangements for the procurement of the turbine-generatorfeed pump unit have been initiated.

B. 5 ELECTRONIC APPLICATIONS

72028 A VARIABLE CONDUCTANCE HEAT PIPE/RADIATOR FOR THE LUNAR SURFACE MAGNETOMETER

J. P. Kirkpatrick (NASA Ames Research Center, Moffett Field, California) and B. D. Marcus (TRW Systems, Redondo Beach,

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California). AIAA 7th Thermophysics Conference, San Antonio, Texas, April 10-12, 1972. AIAA Paper No. 72-271. Avail: TAC

A cold reservoir, variable conductance heat pipe/ radiator was developed to supplement the existing cooling system of the Apollo 16 Lunar Surface Magnetometer (LSM). Analysis and tests showed that two such devices, inserted by an astronaut into receptacles on opposite sides of the electronics package, would reduce the diurnal temperature variation by about 40% and thereby would considerably increase the reliability of 50,000 welded connections. Although the Apollo Configuration Control Panel eventually decided that the heat pipe radiator was not required for flight, the usefulness and flexibility of variable conductance heat pipes in solving difficult thermal problems was demonstrated in a very real way. The LSM design constraints, selection of a variable conductance technique, heat pipe/radiator design features, and thermal performance are discussed. (Author)

72029 APPLICATION OF HEAT PIPES TO ELECTRONIC EQUIPMENT COOLING

Carl J. Feldmanis (Air Force Flight Dynamics Laboratory, Wright-Patterson Air Force Base, Ohio). AIAA 7th Thermophysics Conference, San Antonio, Texas, April 10-12, 1972. AIAA Paper 72-269. Avail: TAC

Analytical and experimental work has been performed to investigate the feasibility of applying heat pipe technology to the thermal control of electronic equipment. Temperature level and uniformity, and the amplitude and frequency of thermal cycling are known to have significant adverse effects upon the reliability and operating characteristics of electronic equipment. In order to promote heat transfer, improve temperature distribution, and reduce thermal cycling, electronic equipment cooling plates (cold plates) were provided with integral heat pipes. The experimental cold plates can be divided into three general categories: (1) a conventional fin-tube configuration, and (2) a flat, continuous cavity configuration, and (3) a fin-tube configuration with noncondensible gas chambers for temperature control. Actual and simulated electronic components were used as thermal sources. Test results have shown that the high thermal conductance of the heat pipes provided excellent temperature distribution throughout the plates, thus maintaining the attached equipment at a uniform temperature. Very close temperature control was achieved with the variable conductance heat pipes. Use of such cold plates will not only improve the reliability of electronic equipment, but will also simplify the entire thermal control system while reducing weight and pumping power requirements. (Author)

C. 1 GENERAL THEORY

72030 MULTICHAMBER CONTROLLABLE HEAT PIPE A. P. Shlosinger (TWR Systems Group, TWR, Inc., Under Contract to AMES Research Center). l page Tech Brief, Avail: TAC

The paper shows how the rate of transfer of energy by a heat pipe is controlled by controlling the rate of transfer of vapor between the heat input surface and heat rejection surface of a heat pipe.

C. 2 HEAT TRANSFER

72031 VAPORIZATION HEAT TRANSFER IN HEAT PIPE WICK MATERIALS J. K. Ferrell, E. G. Alexander, and W. T. Piver. North Carolina State University, Raleigh, North Carolina. AIAA 7th Thermophysics Conference, San Antonio, Texas, April 10-12, 1972. AIAA paper No. 72-256, Avail: TAC

Vaporization heat transfer characteristics were measured for several wick materials including five samples of felted metal (nickel, copper, and stainless steel), and three samples of sintered copper metal powder. Properties such as permeability, static wicking height and thermal conductivity were also measured. The experimental apparatus consisted of a 2.5 by 2.5 inch heated surface arranged so that the fluid was drawn to the heated surface by capillary forces up to a maximum of 12 inches. Data are presented for a vertical arrangement and for various angles including horizontal. Data for dry out, or critical heat flux, and the heat transfer coefficient are presented and compared with theory. (Author)

C. 3 CONDENSATION AND EVAPORATION

72032 EVAPORATION AND CONDESATION IN AN ENCLOSURE IN THE PRESENCE OF A NONCONDENSABLE GAS

J. W. McDonald (University of California, Los Angeles), V. E. Denny, and A. F. Mills; ASME. Heat Transfer in Low Reynolds Number Flow, Winter Annual Meeting, Washington, D.C., HTD-v-5 November 30, 1971, pages 1-11, 14 refs., Avail: TAC

The elliptic form of the conservation equations governing steady state transport of momentum, mass, species and energy are solved numerically in a cylindrical tube containing a binary vapor-gas mixture. The system is an idealized heat pipe; the working fluid is water and investigated is the effect of small concentrations of air on performance. Results are presented for mass flow rates corresponding to Reynolds numbers in the range 0.0095 to 0.15.

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72033 INTERNAL TEMPERATURE DISTRIBUTIONS IN AN OPERATIONAL HEAT PIPE

Richard D. Fox, Kelly G. Carothers, and William J. Thomson. March 10, 1972. Backup Document for AIAA Synoptic Schedules for Publication in AIAA Journal in July 1972. 23 pages, refs, Avail: TAC

For the first time in an operational heat pipe, internal temperature distributions are obtained which are subsequently used to analyze the existing energy transport mechanisms. Two basic wick designs and two working fluids (water and methanol) are evaluated over a wide range of power levels and base temperatures. Results indicate that in both wicks and with both fluids a vapor film forms adjacent to the heat pipe wall at the base of the wick. Depending on the wick design and the power level, film boiling occurs and results in superheated vapor blowing through the wick into the vapor section of the pipe. The film thickness and magnitude of superheat are found to be dependent on the wick design, the power level and the saturation pressure. In all cases methanol is shown to be more susceptible to both film formation and film boiling. Despite the large vapor formations in the wick the pipe continues to operate although not isothermally, without burnout. Speculations are also offered on the burnout mechanisms of heat pipes employing low thermal conductivity fluids.

72034 BOILING TESTS PERFORMED ON OPEN GROOVE-CAPILLARY EVAPORATORS

Friedrich Ernst Reiss and Klaus Schretzmann. Forschung im Ingenieurwesen, Vol. 37 (1971), p. 55

Water was vaporized from open groove-capillary evaporators. Measurements determined water consumption and vaporization temperature as functions of applied heating power. The curve of pressure in the capillaries as the evaporators dried out was likewise measured and can be interpreted in terms of changes in the curvature of the surface of the liquid. Studies on evaporator spattering were also undertaken.

72035 DYNAMIC BUBBLE GROWTH DURING THE BOILING OF LIQUIDS ON HEATING SURFACES

Hans Beer. Forschung im Ingenieurwesen, Vol 37 (1971), pages 85-90. Avail: TAC

A precise determination of breakaway volume must be based, among other things, upon the dynamic forces acting on the bubble. Resistance coefficients for growing steam bubbles and steam overpressure in a bubble are determined mathematically with the aid of a force analysis and an energy equation, and temperature in the bubble is determined experimentally. Interferograms showed the temperature field around a growing steam bubble. Breakaway diameters can be determined more reliably than before through the use of a bubble-growth law with variable time exponents and the equilibrium of forces described.

C. 4 FLUID FLOW

72036 PRESSURE VARIATIONS IN AN INCOMPRESSIBLE LAMINAR TUBE FLOW WITH UNIFORM SUCTION

J. P. Quaile and E. K. Levy. Department of Mechanical Engineering and Mechanics, Lehigh University, Bethlehem, Pennsylvania. AIAA 7th Thermophysics Conference, San Antonio, Texas. April 10-12, 1972. AIAA Paper No. 72-257 Avail: TAC

New experimental data on the axial pressure vairations in a laminar incompressible flow through a porous circular tube are presented. The tube was closed at the downstream end and the fluid removed uniformly by suction through the porous cylindircal surface. Because of the similarity between this flow and the vapor flow in the condenser of a heat pipe the results should be applicable to the heat pipe. The non-similar "inlet region" solutions of Weisberg, Busse, and Bankston and Smith were found to compare favorably with the experimental data in the range $2.21 < \text{Re}_r < 5$. On the other hand, for $\text{Re}_r \ge 2.21$, the similarity solutions of Yuan and Finkelstein were found to predict pressure variations much greater than those actually measured. (Author)

D. DESIGN AND FABRICATION

D. 1 GENERAL

72037 DEVELOPMENT OF A THERMAL DIODE HEAT PIPE FOR THE ADVANCED THERMAL CONTROL FLIGHT EXPERIMENT (ATFE)

B. Swerdling, R. Kosson, and M. Urkowitz (Grumman Aerospace Corporation, Bethpage, New York), and J. Kirkpatrick (NASA Ames Research Center, Moffett Field, California). AIAA 7th Thermophysics Conference, San Antonio, Texas, April 10-12, 1972. AIAA Paper No. 72-260. Avail: TAC

The analysis, design, fabrication, and test of the engineering model of the ATFE diode is presented. Included is a review of several diode concepts that led to selection of the liquid blockage technique for shut-off. The diode is made of stainless steel, 26 inces long, 0.375-inch nominal OD, with self-filling spiral artery wick and ammonia working fluid. In the normal heat pipe mode, at ambient temperatures, the diode capacity is 85 watts. For flight, the pipe will deliver 20 watts with a 9°F temperature difference between the external evaporator and condenser surfaces. Reverse mode conduction is less than 1.5 watts with a 260°F temperature difference. (Author)

72038 A TUNNEL WICK 100,000 WATT-INCH HEAT PIPE R. Kosson, R. Hembach, F. Edelstein, and M. Tawil. Grumman Aerospace Corporation; Bethpage, New York, AIAA 7th Thermosphysics Conference, San Antonio, Texas, April 10-12, 1972. AIAA Paper No. 72-273. Avail: TAC

The tunnel wick is a new type of heat pipe artery which can prime in a gravity environment by temperature-induced pressure differences between interior and exterior. The paper discusses the concept and its application in the design of room-temperature high-transport-capacity heat pipes. The analytical model of the system is summarized; and performance data obtained with the aid of a related computer program is included. Test data verifying the concept is presented for several pipes, including an eight-foot-long, 0.9-inch ID pipe, using ammonia working fluid, with a transport capacity in excess of 150,000 watt-inches. A brief discussion of potential applications for this type of heat pipe includes a variable conductance device to serve as a radiator header and a high capacity heat transport system. (Author)

72039 DEVELOPMENT OF A SELF-PRIMING HIGH-CAPACITY HEAT PIPE FOR FLIGHT ON OAO-C

F. Edelstein, B. Swerdling, and R. Kosson (Goddard Aerospace Corporation, Bethpage, New York). AIAA 7th Thermophysics Conference, San Antonio, Texas, April 10-12, 1972. AIAA paper No. 72-258, Avail: TAC

This paper describes the development of a 0.500-inch OD heat pipe with a spiral artery designed to fill under surface tension forces in a one-g field. Capacities in excess of 12,000 watt-inches have been achieved with ammonia as the working fluid. The paper presents the analysis, design, and test of the three-foot-long development models. Also included are some design and fabrication details, along with qualification ground test data for a 12-foot-long spiral artery isothermalizer type heat pipe that is installed on the Orbiting Astronomical Observatory C Model scheduled for launch in 1972. (Author)

D. 2 WICKS

No citations in update, June 30, 1972

D. 3 MATERIALS

72040 ARC-CAST MOLYBDENUM-BASE TZM ALLOY PROPERTIES AND APPLICATIONS

J.Z. Briggs and R. Q. Barr (Climax Molybdenum Company, New York, New York). In: Plansee Seminar, 7th, Reutte, Austria, June 21-25, 1971, Vol. 1, 100 p., 175 refs., Avail: TAC

General survey of the properties and applications of vacuum-melted molybdenum-base TZM alloy. The various stages of production of TZM alloy are reviewed, methods of forming and machining this alloy are discussed, and the physical and mechanical properties of the alloy are summarized. Applications of arc-cast TZM alloy in die casting, turbine power plants, heat pipes, aerospace and rocket structures, pressure vessels, furnace parts, and bearings are noted.

72041 FABRICATION AND EVALUATION OF CHEMICALLY VAPOR DEPOSITED TUNGSTEN HEAT PIPE

Robert J. Bacigalupi, 1972, 8 pages, refs. Proposed for presentation at Third International Conference on Chemical Vapor Disposition, Salt Lake City, April 24-27, 1972. Sponsored by American Nuclear Society. (NASA-TM-X-67987; E-6723). Avail: TAC A network of lithium-filled tungsten heat pipes is considered as a method of heat extraction from high temperature nuclear reactors. The need for material purity and shape versatility in these applications dictates the use of chemically vapor deposited (CVD) tungsten. Adaptability of CVD tungsten to complex heat pipe designs is shown. Deposition and welding techniques are described. Operation of two lithiumfilled CVD tungsten heat pipes above 1800 K is discussed.

E. TESTING AND OPERATION

72042 PERFORMANCE OF A PRECISION THERMAL CONTROL SYSTEM USING VARIABLE CONDUCTANCE HEAT PIPES.

W.F. Ekern and M. P. Hollister (Lockheed Missiles and Space Company, Sunnyvale, California). AIAA 7th Thermophysics Conference, San Antonio, Texas, April 10-12, 1972. AIAA Paper No. 72-270, Avail: TAC

Presented is an experimental evaluation of an assembly representative of a general concept for precise control of a surface to which spacecraft equipment radiatively transfers time-varying thermal loads for rejection by a space radiator with time-varying temperature. Two acetone heat pipes, wicked nitrogen reservoirs, active electrical feedback control, and a radiation coupler are used. Transient tests demonstrate $\pm 1^{\circ}$ F control with thermal load changing from 10 to 100-watts and a 40° F sinusoidal sink variation. Lab-support equipment constrained sink temperatures between 65 and 125° F. A transient computer-model is described for use in predicting assembly characteristics with space radiator temperatures appropriate for typical space missions. (Author)

72043 SOUNDING ROCKET HEAT PIPE EXPERIMENT Roy McIntosh (NASA Goddard Space Flight Center, Greenbelt, Maryland), and Greg Knowles and Richard J. Hemback (Grumman Aerospace Corporation, Bethpage, New York). AIAA 7th Thermophysics Conference, San Antonio, Texas, April 10-12, 1972. AIAA Paper No. 72-259, Avail: TAC

An experiment was conducted during October 1971 aboard a sounding rocket to observe the operation of several heat pipes in a zero gravity environment. The pipe designs which were tested included a spiral artery, a pedestal artery, and a plain groove. Two control pipes without wicking were also flown. The two artery pipes were similar to those which will be used on the OAO-C satellite, while the groove pipe was similar to that used on the ATS-F spacecraft. The results of the experiment indicate that the heat pipes operated satisfactorily during the flight which included four minutes of zero gravity. (Author) 72044 HEAT TRANSFER LIMITS, LIFETESTS, AND DYNAMIC BEHAVIOR OF HEAT PIPES

M. Groll, O. Brost, H. Kreeb, K. P. Schubert, P. Zimmermann, Institut Fur Kernenergetik, Universitat Stuttgart, Germany, 28 pages. In English. Avail: TAC

Heat pipes are devices possessing a very high thermal conductance which utilize two phase flow for the transport of mass and the latent heat of vaporization. Today, there exists a variety of practical uses for heat pipes in the temperature range between 200 K and 2000 K. In this paper, the discussion is mainly restricted to low temperature heat pipes (200 K to 500 K) while the subject of mean and high temperature heat pipes is only touched. Special problems and the necessary technological background are described. Results of performance and lifetests are also included.

Besides general problems of heat pipe construction, fabrication, and operation, there is the important field of heat pipe dynamics. In general, small power variations around the operation point of a heat pipe present no special dynamic problems. However, the startup of heat pipes is much more complicated and there are applications which require that these difficulties be overcome. A theoretical model for describing heat pipe startup is also developed, and examples for normal startup and for startup failure are then subsequently presented.

72045 PERFORMANCE CHARACTERISTICS OF WATER HEAT PIPES OF ANNULAR WICK CONFIGURATION.

K. C. Sockalingam, V. E. Schrock. University of California, Berkeley. Trans. Amer. Nucl. Soc., 14; No. 2, 436-437. October 1971. Avail: TAC

An experimental study of an annular heat pipe was undertaken to evaluate the merits of using an annular design to reduce the resistance to capillary pumping.

F. SUBJECT AND AUTHOR INDEX

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- 00130 KDSSON R HEMBACH R 72038 10 EDELSTEIN F TAWIL M A TUNNEL WICK 100,000 WATT-INCH HEAT PIPE AIAA 7TH THERMOPHYSICS CONFERENCE, SAN ANTONIO, TEXAS, APRIL 10-12, 1972, AIAA PAPER NO, 72-273, AVAIL-TAC,
- 00140 MCDONALD J W DENNY V E 72032 7 MILLS A F EVAPORATION AND CONDENSATION IN AN ENCLOSURE IN THE PRESENCE OF A NONCONDENSABLE GAS

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00220 SOCKALINGAM K C SCHROCK V E 72045 14 PERFORMANCE CHARACTERISTICS OF WATER HEAT PIPES OF ANNYLAR WICK CONFIGURATION TRANS. AMER. NUCL. SOC.; 14: NO. 2, 436-437. OCTOBER 1971. AVAIL-TAC.

00230 SWERDLING BKOSSON R7203710URKOWITZ MKIRKPATRICK JDEVELOPMENT OF A THERMAL DIDDE HEAT PIPE FOR THE ADVANCEDTHERMAL CONTROL FLIGHT EXPERIMENT (ATFE)AIAA 7TH THERMOPHYSICS CONFERENCE, SAN ANTONIO, TEXAS,APRIL 10-12, 1972. AIAA PAPER NO. 72-260. AVAIL-TAC.

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 AIAA 7TH THERMOPHYSICS CONFERENCE, SAN ANTONIO, TEXAS, APRIL 10-12, 1972, AIAA PAPER NO. 72-272, AVAIL-TAC.

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HEAT PIPE OVEN APPLICATIONS I. ISOTHERMAL HEATER OF WELL-DEFINED TEMPERATURE II. PRODUCTION OF METAL-VAPOR-GAS MIXTURES. REVIEW OF SCIENTIFIC INSTRUMENTATION, 1971, 42(12), P. 1779-1784. AVAIL-TAC.

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00230 AL CONTROL FLIGHT EXPERIMENT (ATFE)# /R THE ADVANCED THERM 00180 ISOTOPE THERMIONIC GENERATOR (RTIG)# RADIO З ***A * NOT INDEXED** 00230 RMAL DIODE HEAT PIPE FOR THE ADVANCED THERMAL CONTROL FLIG ALAMOS ' NOT INDEXED 00030 ARC-CAST MOLYBDENUM-BASE TZM ALLDY PROPERTIES AND APPLICAT AN . NOT INDEXED AND . NOT INDEXED 00220 STICS OF WATER HEAT PIPES OF ANNYLAR WICK CONFIGURATION# / 00070 ELECTRONIC EQUIPMENT COLLIN/ APPLICATION OF HEAT PIPES TO HEAT PIPE APPLICATIONS FOR THE SPACE SH 00240 UTTLE# З 00250 ATER OF WELL/ HEAT PIPE OVEN APPLICATIONS I. ISOTHERMAL HE 00030 ASE TZM ALLCY PROPERTIES AND APPLICATIONS# /T MOLYBDENUM-B 00030 ALLOY PROPERTIES AND AFFLIC/ ARC-CAST MCLYBDENUM-BASE TZM AT NOT INDEXED 00100 MITS, LIFETESTS, AND CYNAMIC BEHAVIOR OF HEAT PIPES# /R LI 00170 EN GROOVE-CAPILLARY EVAPORA/ BIOLING TESTS PERFORMED ON OP 00020 MIC EUBBLE GROWTH DURING THE BOILING OF LIQUIDS ON HEATING 00020 ING OF LIQUIDS ON H/ DYNAMIC BUBBLE GROWTH DURING THE BOIL PIPES OF ANNYL/ PERFERMANCE CHARACTERISTICS OF WATER HEAT 00010 ABRICATION AND EVALUATION OF CHEMICALLY VAPOR DEPOSITED TU PIPE THERMAL CONTROL SYSTEM CONCEPT FCR THE SPACE STATION G0140 IN THE PRESZ EVAPORATION AND CONDENSATION IN AN ENCLOSURE 00120 R FOR THE LUNAR / A VARIABLE CONDUCTANCE HEAT PIPE/RADIATO 00050 ONTREL SYSTEM USING VARIABLE CONDUCTANCE HEAT PIPES# /AL C 00220 R HEAT PIPES OF ANNYLAR WICK CONFIGURATION# /STICS OF WATE 00230 IFE FOR THE ADVANCED THERMAL CONTROL FLIGHT EXPERIMENT (AT 00200 E SPACE S/ HEAT PIPE THERMAL CONTROL SYSTEM CONCEPT FOR TH 00050 MANCE OF A PRECISION THERMAL CONTROL SYSTEM USING VARIABLE MULTICHAMBER CONTROLLABLE HEAT PIPE# 00070 IPES TO ELECTRONIC EQUIPMENT COOLING# /PLICATION OF HEAT P 00010 ALUATION OF CHEMICALLY VAPOR DEPOSITED TUNGSTEN HEAT PIPE# HIGH-CAPACITY HEAT PIPE FC/ DEVELOPMENT OF A SELF-PRIMING 00230 E HEAT PIPE FOR THE ADVANCE/ DEVELOPMENT OF A THERMAL DIGD CO230 CE/ DEVELOPMENT OF A THERMAL DIDDE HEAT PIPE FOR THE ADVAN 00080 AL HEAZ INTERNAL TEMPERATURE DISTRIBUTIONS IN AN OPERATION ON HZ DYNAMIC BUBBLE GROWTH DURING THE BOILING OF LIQUIDS 00100 NSFER LIMITS, LIFETESTS, AND DYNAMIC BEHAVIER OF HEAT PIPE 00020 THE BOILING OF LIQUIDS ON HA DYNAMIC BUBBLE GROWTH DURING 00070 APPLICATION OF HEAT PIPES TO ELECTRONIC EQUIPMENT COOLING# 00140 ATION AND CONDENSATION IN AN ENCLOSURE IN THE PRESENCE OF 00090 Y PREGRESS REPORT FOR PERICD ENDING SEPTEMBER 30, 1971.# / CF FEAT PIPES TO ELECTRONIC EQUIPMENT COOLING# /PLICATION 00019 R DEPOSITED/ FABRICATION AND EVALUATION OF CHEMICALLY VAPO 00140 IN AN ENCLOSURE IN THE PRESZ EVAPORATION AND CONDENSATION CO170 MED ON OPEN GROOVE-CAPILLARY EVAPORATORS# /NG TESTS PERFOR 00230 ANCED THERMAL CONTROL FLIGHT EXPERIMENT (ATFE)# /R THE ADV SCUNDING ROCKET HEAT PIPE EXPERIMENT# CHEMICALLY VAPOR DEPOSITED/ FABRICATION AND EVALUATION OF 00230 THE ADVANCED THERMAL CONTROL FLIGHT EXPERIMENT (ATFE)# /R FIGH-CAPACITY HEAT PIPE FOR FLIGHT ON DAD-C# /ELF-PRIMING IMCOMPRESSIBLE LAMINAR TUEE FLOW WITH UNIFORM SUCTION# /N FOR . NOT INDEXED 00140 PRESENCE OF A NONCONDENSABLE GAS# /IN AN ENCLOSURE IN THE

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RADIGISOTOPE THERMIONIC GENERATOR (RTIG)# 00170 LING TESTS PERFORMED ON OPEN GROOVE-CAPILLARY EVAPORATORS# 00020 LIQUIDS ON H/ DYNAMIC BUBBLE GROWTH DURING THE BOILING OF HEAT PIPE APPLICATIONS FOR TH 00240 E SPACE SHUTTLE# HEAT PIPE AT LOS ALAMOS# . 1 SOUNDING RECKET HEAT PIPE EXPERIMENT# 00040 A SELF-PRIMING HIGH-CAPACITY HEAT PIPE FOR FLIGHT ON OAO-C 00230 VELCEMENT OF A THERMAL CLODE HEAT PIPE FOR THE ADVANCED TH 00250 . ISOTHERMAL HEATER OF WELL/ HEAT PIPE OVEN APPLICATIONS I 00200 TEM CONCEPT FOR THE SPACE SY HEAT PIPE THERMAL CONTROL SYS 00060 APORIZATION HEAT TRANSFER IN HEAT PIPE WICK MATERIALS# v 00120 NAR / A VARIABLE CONDUCTANCE HEAT PIPE/RADIATOR FOR THE LU 00130 UNNEL WICK 100,000 WATT-INCH HEAT PIPE# A T MULTICHAMBER CONTROLLABLE HEAT PIPE# 00080 TRIBUTIONS IN AN OPERATIONAL HEAT PIPE# /L TEMPERATURE DIS 00010 LLY VAPOR DEPOSITED TUNESTEN HEAT PIPE# /UATION OF CHEMICA 00220 NCE CHARACTERISTICS OF WATER HEAT PIPES OF ANNYLAR WICK CO. 00070 PMENT COOLIN/ APPLICATION OF HEAT PIPES TO ELECTRONIC EQUI -6 00050 M USING VARIABLE CONDUCTANCE HEAT PIPES# /AL CONTROL SYSTE 00100 STS, AND DYNAMIC BEHAVICR OF HEAT PIPES# /R LIMITS, LIFETE 00060 CK MATERIALS# VAPORIZATION HEAT TRANSFER IN HEAT PIPE WI 00100 TS, AND DYNAMIC BEHAVIOR OF/ HEAT TRANSFER LIMITS, LIFETES 00250 N APPLICATIONS I. ISOTHERMAL HEATER OF WELL-DEFINED TEMPER 00020 NG THE BOILING OF LIQUICS ON HEATING SURFACES# /ROWTH DURI 00040 EVELOPMENT OF A SELF-PRIMING HIGH-CAPACITY HEAT PIPE FOR F FEAT PIPE OVEN APPLICATIONS I. ISOTHERMAL HEATER OF WELL-OF WELL-DEFINED TEMPERATURE II. PRODUCTION OF METAL-VAPOR 00160 LZ PRESSURE VARIATIONS IN AN IMCOMPRESSIBLE LAMINAR TUBE F 'IN ' NOT INDEXED COOBO TIENS IN AN OPERATIONAL HEAV INTERNAL TEMPERATURE DISTRIEU 00250 AT PIPE OVEN APPLICATIONS I. ISOTHERMAL HEATER OF WELL-DEF 00090 TERLY PROGRESS REPORT FOR F/ ISOTOPE KILOWATT PROGRAM QUAR 00090 OGRESS REPORT FOR P/ ISCTOPE KILOWATT PROGRAM QUARTERLY PR 00160 IATIONS IN AN IMCOMPRESSIBLE LAMINAR TUBE FLOW WITH UNIFOR 00100 OR OF/ HEAT TRANSFER LIMITS, LIFETESTS, AND DYNAMIC BEHAVI 00100 C BEHAVIOR OF / HEAT TRANSFER LIMITS, LIFETESTS, AND DYNAMI 00020 GROWTH DURING THE BUILING OF LIQUIDS ON HEATING SURFACES# / 72035 **'LOS ' NOT INDEXED** 00120 E HEAT PIPE/RADIATOR FOR THE LUNAR SURFACE MAGNETCMETER# / 00120 DIATOR FOR THE LUNAR SUFFACE MAGNETOMETER# /E HEAT PIPE/RA 00190 E THERMIONIC POWER PLANT FOR MANNED SPACE STATION# /OF-COR 00060 T TRANSFER IN HEAT PIPE WICK MATERIALS# VAPORIZATION HEA 00250 EMPERATURE II. PRODUCTION OF METAL-VAPOR-GAS MIXTURES.# /T 002:50 RODUCTION OF METAL-VAFCR-GAS MIXTURES.# /TEMPERATURE II. P 00030 PERTIES AND APPLIC/ ARC-CAST MOLYBDENUM-BASE TZM ALLOY PRO 00210 T PIPE# MULTICHAMEER CONTROLLABLE HEA 00140 CLOSURE IN THE PRESENCE OF A NONCONDENSABLE GAS# /IN AN EN 00040 CITY HEAT PIPE FOR FLIGHT ON DAD-C# /ELF-PRIMING HIGH-CAPA 'CF ' NOT INDEXED **'ON ' NOT INDEXED** BICLING TESTS PERFORMED ON OPEN GROOVE-CAPILLARY EVAPORA 00080 PERATURE DISTRIBUTIONS IN AN OPERATIONAL HEAT PIPE# /L TEM 00190 PLANT FOR MANNED SPACE STAT/ OUT-OF-CORE THERMIONIC POWER

00250 AL HEATER OF WELLY HEAT PIPE OVEN APPLICATIONS I. ISOTHERM

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72045 14 00220 F WATER HEAT PIPES OF ANNYL/ PERFORMANCE CHARACTERISTICS D 00050 ERMAL CONTROL SYSTEM USING / PERFORMANCE OF A PRECISION TH 72042 13 00170 LLARY EVAPORA/ BIOLING TESTS PERFORMED ON OFEN GROOVE-CAPI 72034 8 72027 4 00090 UARTERLY PROGRESS REPORT FOR PERIOD ENDING SEPTEMBER 30, 1 •PIPE • NOT INDEXED 5 00120 A VARIABLE CONDUCTANCE HEAT PIPE/RADIATOR FOR THE LUNAR S 72028 PIPES * NOT INDEXED 00190 OUT-OF-CORE THERMIONIC FOWER PLANT FOR MANNED SPACE STATIO 2 72023 2 00190 STAT/ OUT-OF-CORE THERMIONIC POWER PLANT FOR MANNED SPACE 72023 00050 TEM USING / PERFORMANCE OF A PRECISION THERMAL CONTROL SYS 72042 13 00140 ATION IN AN ENCLOSURE IN THE PRESENCE OF A NONCONDENSABLE 72032 7 9 00160 OMPRESSIBLE LAMINAR THEE FLY PRESSURE VARIATIONS IN AN IMC 72036 2 00250 WELL-DEFINED TEMPERATURE II. PRODUCTION OF METAL-VAPOR-GAS 72022 00090 PCRT FOR P/ ISOTOFE KILCWATT PROGRAM QUARTERLY PROGRESS RE 72027 4 00090 E KILOWATT PROGRAM QUARTERLY PROGRESS REPORT FOR PERIOD EN 4 72027 00030 ST MCLYBDENUM-BASE TZN ALLCY PROPERTIES AND APPLICATIONS# / 72040 11 *QUARTERLY * NOT INDEXED RADIOISOTOPE THERMIONIC GENER 00180 ATOR (RTIG)# 72024 З *REPORT * NOT INDEXED 00150 SCUNDING ROCKET HEAT PIPE EXPERIMENT# 72043 13 00040 AT PIPE FOZ DEVELOPMENT OF A SELF-PRIMING HIGH-CAPACITY HE 72039 11 00090 ESS REPORT FOR PERIOD ENDING SEPTEMBER 30, 1971.# /Y PROGR 72027 4 00240 E APPLICATIONS FOR THE SPACE SHUTTLE# 3 HEAT PIP 72025 00150 ERIMENT# SOUNDING ROCKET HEAT PIPE EXP. 72043 13 00240 AT PIPE APPLICATIONS FOR THE SPACE SHUTTLE# HE 72025 З 00190 IONIC POWER PLANT FOR MANNED SPACE STATION# /OF-CORE THERM 72023 З 00200 NIROL SYSTEM CONCEPT FOR THE SPACE STATION# /PE THERMAL CO 72026 4 CO190 POWER PLANT FOR MANNED SPACE STATION# /CF-CORE THERMIONIC 72023 2 00200 SYSTEM CONCEPT FOR THE SPACE STATION# /PE THERMAL CONTROL 72026 4 00160 MINAR TUBE FLOW WITH UNIFORM SUCTION# /N IMCOMPRESSIBLE LA 9 72036 PIPE/RADIATOR FOR THE LUNAR SURFACE MAGNETEMETER# /E HEAT 5 00120 72028 00020 DILING OF LIQUIDS ON HEATING SURFACES# /ROWTH DURING THE B 72035 8 00200 S/ HEAT PIPE THERMAL CENTREL SYSTEM CONCEPT FOR THE SPACE 72026 4 A PRECISION THERMAL CONTROL SYSTEM USING VARIABLE CONDUCT 00050 72042 13 00080 AN OPERATIONAL HEAZ INTERNAL TEMPERATURE DISTRIBUTIONS IN 72033 8 CO250 ERMAL HEATER OF WELL-DEFINED TEMPERATURE II. PRODUCTION OF 72022 2 00170 E-CAPILLARY EVAPORAZ BICLING TESTS PERFORMED ON OPEN GROOV 72034 8 **THE INOT INDEXED** 00230 E HEAT PIPE FOR THE ADVANCED THERMAL CENTROL FLIGHT EXPERI 72037 10 00200 T FOR THE SPACE S/ HEAT PIPE THERMAL CONTROL SYSTEM CONCEP 72026 4 PERFORMANCE OF A PRECISION THERMAL CONTROL SYSTEM USING 00050 72042 13 00230 HE ADVANCE/ DEVELOPMENT OF A THERMAL DIDDE HEAT PIPE FOR T 72037 10 RADIDISCTOPE THERMIONIC GENERATOR (RTIG)# 00180 72024 З 00190 NNED SFACE STATZ OUT-CE-CORE THERMIONIC POWER PLANT FOR MA 72023 2 *TO * NOT INDEXED VAPORIZATION HEAT TRANSFER IN HEAT PIPE WICK MA 00060 TERIALS# 72031 7 00100 ND DYNAMIC BEHAVIOR OF/ HEAT TRANSFER LIMITS, LIFETESTS, A 72044 14 00160 IN AN IMCOMPRESSIBLE LAWINAR TUBE FLOW WITH UNIFORM SUCTIO 72036 9 00010 F CHEMICALLY VAPOR DEPOSITED TUNGSTEN FEAT PIPE# /UATION 0 72041 11 HEAT PIPE# A TUNNEL WICK 100,000 WATT-INCH 00130 72038 10 00030 IC/ ARC-CAST MULYBDENUM-BASE TZM ALLOY PROPERTIES AND APPL 72040 11 00160 SIBLE LAMINAR TUBE FLCW WITH UNIFORM SUCTION# /N IMCOMPRES 72036 9 00050 ISION THERMAL CONTROL SYSTEM USING VARIABLE CONDUCTANCE HE 72042 13 00010 AND EVALUATION OF CHEMICALLY VAPOR DEPOSITED TUNGSTEN HEAT 72041 11

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## G. HEAT PIPE RELATED PATENTS

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G.1 PATENTS

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#### HEAT PIPE RELATED PATENTS JUNE 30. 1972 UPDATE

00001 FELDMANIS C J COOLED ELECTRONIC EQUIPMENT MOUNTING PLATE U.S. PATENT 3651865 MARCH 28, 1972 00002 WHITFIELD M G

SUPER-COOLED DISK BRAKE U.S. PATENT 3651895 March 28, 1972

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00003 CORMAN J C KELLY P E HEAT PIPE COOLED CAPACITOR U.S. PATENT 3656035 APRIL 11, 1972

00004 LOG C V FIBROUS VAPOR COOLING MEANS U.S. PATENT 3656545 APRIL 18, 1972

00005 FREGGENS R A INTERNAL CONFIGURATION FOR A RADIAL HEAT PIPE U.S. PATENT 3658125 APRIL 25, 1972

00006 MODRE R D HEAT TRANSFER APPARATUS WITH IMPROVED HEAT TRANSFER SURFACE U.S. PATENT 3661202 MAY 9, 1972

00007 CLEAVELAND C M SWITCHGEAR HAVING HEAT FIPES INCORPORATED IN THE DISCONNECTING STRUCTURES AND POWER CONDUCTORS U.S. PATENT 3662137 MAY 9, 1972

00008 STREE A J ENGINE EXHAUST GAS HEATER U.S. PATENT 3662542 May 16, 1972

00009 ZERKLE R D COOLING SYSTEM FOR CUTTING TOOL AND THE LIKE U.S. PATENT 3664412 MAY 23, 1972

00010 WERNER R W ALEXANDER E E COMSTOCK I J METHOD OF FABRICATING A HEAT PIPE U.S. PATENT 3665573 MAY 30, 1972

00011 MOGRE R D SEGMENTED HEAT PIPE U.S. PATENT 3666005 MAY 30. 1972

00012 PAINE T D THERMALLY CASCADED THERMOELECTRIC GENERATOR U.S. PATENT 3666566 MAY 30, 1972

00013 FIEBELMANN P NEU H NUCLEAR REACTOR WITH HEAT PIPES FOR HEAT EXTRACTION U.S. PATENT 3668070 JUNE 6: 1972 G.2 SUBJECT INDEX

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***A * NOT INDEXED *AND * NOT INDEXED** HEAT TRANSFER APPARATUS WITH IMPROVED HEAT TRANSFE 00006 R SURFACE# 00002 SUPER-COOLED DISK BRAKE# 00003 HEAT PIPE COOLED CAPACITOR# 00012 THERMALLY CASCADED THERMOELECTRIC GENERATOR# DISCONNECTING STRUCTURES AND POWER CONDUCTORS# /PES INCORPORATED IN THE 00007 INTERNAL CONFIGURATION FOR A RADIAL HEAT PIPE 00005 # HEAT PIPE COOLED CAPACITOR# 00003 SUPER-COOLED DISK BRAKE# 00002 COOLED ELECTRONIC EQUIPMENT MOUNTING 00001 PLATE# FIBROUS VAPOR COOLING MEANS# 00004 COOLING SYSTEM FOR CUTTING TOOL AND 00009 THE LIKE# COOLING SYSTEM FOR CUTTING TOOL AND THE LIKE# 00009 00007 VING HEAT PIPES INCORPORATED IN THE DISCONNECTING STRUCTURES AND POWER C SUPER-COOLED DISK BRAKE# 00002 00001 COOLED ELECTRONIC EQUIPMENT MOUNTING PLATE# ENGINE EXHAUST GAS HEATER# 00008 COOLED ELECTRONIC EQUIPMENT MOUNTING PLATE# 00001 ENGINE EXHAUST GAS HEATER# 00008 00013 AR REACTOR WITH HEAT FIFES FOR HEAT EXTRACTION# NUCLE METHOD OF FABRICATING A HEAT PIPE# 00010 00004 FIEROUS VAPOR COOLING MEANS# ***FOR * NOT INDEXED** 80000 ENGINE EXHAUST GAS HEATER# THERMALLY CASCADED THERMOELECTRIC GENERATOR# 00012 00007 E DISCONNECTING STRUCTU/ SWITCHGEAR HAVING HEAT PIPES INCORPORATED IN TH 00013 NUCLEAR REACTOR WITH HEAT PIPES FOR HEAT EXTRACTION# HEAT PIPE CODLED CAPACITOR# 00003 00011 SEGMENTED HEAT PIPE# METHOD OF FABRICATING A HEAT PIPE# 00010 00005 INTERNAL CONFIGURATION FOR A RADIAL HEAT PIPE# 00013 NUCLEAR REACTOR WITH HEAT PIPES FOR HEAT EXTRACTION# 00007 NNECTING STRUCTU/ SWITCHGEAR HAVING HEAT PIPES INCORPORATED IN THE DISCO 00006 D HEAT TRANSFER SURFACE# HEAT TRANSFER APPARATUS WITH IMPROVE 00006 AT TRANSFER APPARATUS WITH IMPROVED HEAT TRANSFER SURFACE# HE ENGINE EXHAUST GAS HEATER# 80000 HEAT TRANSFER APPARATUS WITH IMPROVED HEAT TRANSFER SURFACE# 00006 ***IN * NOT INDEXED** 00007 RUCTUZ SWITCHGEAR HAVING HEAT PIPES INCORPORATED IN THE DISCONNECTING ST INTERNAL CONFIGURATION FOR A RADIAL 00005 HEAT PIPE# 00009 ING SYSTEM FOR CUTTING TOOL AND THE LIKE# COOL FIBROUS VAPOR COOLING MEANS# 00004 METHOD OF FABRICATING A HEAT PIPE# 00010 COOLED ELECTRONIC EQUIPMENT MOUNTING PLATE# 00001 NUCLEAR REACTOR WITH HEAT PIPES FOR 00013 HEAT EXTRACTION# OF NOT INDEXED HEAT PIPE COOLED CAPACITOR# 00003 SEGMENTED HEAT PIFE# 00011 METHOD OF FABRICATING A HEAT PIPE# 00010 00005 NAL CONFIGURATION FOR A RADIAL HEAT PIPE# INTER NUCLEAR REACTOR WITH HEAT PIPES FOR HEAT EXTRACTION# 00013 00007 ING STRUCTU/ SWITCHGEAR HAVING HEAT PIPES INCORPORATED IN THE DISCONNECT 00001 DOLED ELECTRONIC EQUIPMENT MOUNTING PLATE# C

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# HEAT PIPE RELATED PATENTS JUNE 30. 1972 UPDATE

00007 IN THE DISCONNECTING STRUCTURES AND POWER CONDUCTORS# /PES INCORPORATED INTERNAL CONFIGURATION FOR A RADIAL HEAT PIPE# 00005 NUCLEAR REACTOR WITH HEAT PIPES FOR HEAT EXT 00013 RACTION# SEGMENTED HEAT PIPE# 00011 00007 S INCORPORATED IN THE DISCENNECTING STRUCTURES AND POWER CONDUCTORS# /PE SUPER-COOLED DISK BRAKE# 00002 HEAT TRANSFER AP 00006 PARATUS WITH IMPROVED HEAT TRANSFER SURFACE# 00007 RATED IN THE DISCONNECTING STRUCTUZ SWITCHGEAR HAVING HEAT PIPES INCORPO COOLING SYSTEM FOR CUTTING TOOL AND THE LIKE 00009 # THE . NOT INDEXED THERMALLY CASCADED THERMOELECTRIC GE 00012 NERATOR# THERMALLY CASCADED THERMOELECTRIC GENERATOR# 00012 COOLING SYSTEM FOR CUTTING TOOL AND THE LIKE# 00009 HEAT TRANSFER APPARATUS WITH IMPROVED HEA 00006 T TRANSFER SURFACE# 00006 ANSFER APPARATUS WITH IMPROVED HEAT TRANSFER SURFACE# HEAT TR FIBROUS VAPOR COOLING MEANS# 00004 **WITH * NOT INDEXED** 

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ALEXANDER E E CLEAVELAND C M COMSTOCK I J CORMAN J C FELDMANIS C J FIEBELMANN P FREGGENS R A KELLY P E LOD C V MCCRE R D MOCRE R D NEU H PAINE T O STREB A J WERNER R W WHITFIELD M G ZERKLE R D

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00001	U.S.	PATENT	3651865#
00002	U.S.	PATENT	3651895#
ε0000	U.S.	PATENT	3656035#
00004	U.S.	PATENT	3656545#
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00007	U.S.	PATENT	3662137#
00008	U.S.	PATENT	3662542#
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