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AIRLINE RETURN-ON-INVESTMENT MODEL FOR TECHNOLOGY EVALUATION

FINAL REPORT

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SECTION 1

INTRODUCTION

This report presents the derivation, description, and operating instructions for a computer program which measures the economic value of advanced technology features applied to long range commercial passenger aircraft. The program consists of three modules; an airplane sizing routine, a direct operating cost routine, and an airline return-on-investment routine. These modules are linked (as shown in Figure 1-1) such that they may be operated sequentially or individually, with one routine generating the input for the next or with the option of externally specifying the input for either of the economic routines.

The program, labeled TEKVAL, was written by General Dynamics/Convair under NASA/LRC Contract No. NAS1-11343. The concept for TEKVAL grew out of Convair's participation in the Advanced Transport Technology (ATT) studies, also sponsored by NASA/LRC, in 1971-72. That study examined the potential benefits to commercial transports of supercritical aerodynamics, advanced propulsion with reduced noise, composite structure, and active control systems combined with reduced static stability. Configurations were optimized for maximum return-oninvestment to an airline operating a fleet of such airplanes over a selected route structure; an intermediate step required the computation of direct operating cost as a function of distance for each configuration.

During the course of the ATT study, a very simple airplane sizing technique was developed, based on the Brequet range equation. For this contract, that sizing technique has been greatly expanded and combined with the formerly separate DOC and ROI programs to produce TEKVAL. The derivation of TEKVAL draws heavily on ATT study results to derive factors which reflect the impact of the above mentioned advanced technologies as an integral feature of this program.

The computer output of the SIZE routine consists of two pages. The first page lists the principal input specifications followed by derived dimensions and geometry and aerodynamic and performance parameters. The second page is a weight statement.

The DOC module also provides two pages of output. The first is a detailed breakout of labor and material manufacturing costs corresponding to the above weights statement. The second page is a detailed listing of the various elements of the ATA direct operating costs formula computed as a function of distance. In the DOC program, the user has the option of an alternate summary cost equation referenced to AMPR weight; when utilizing this option, the first output page is replaced by a summary cost statement at the head of the DOC output.

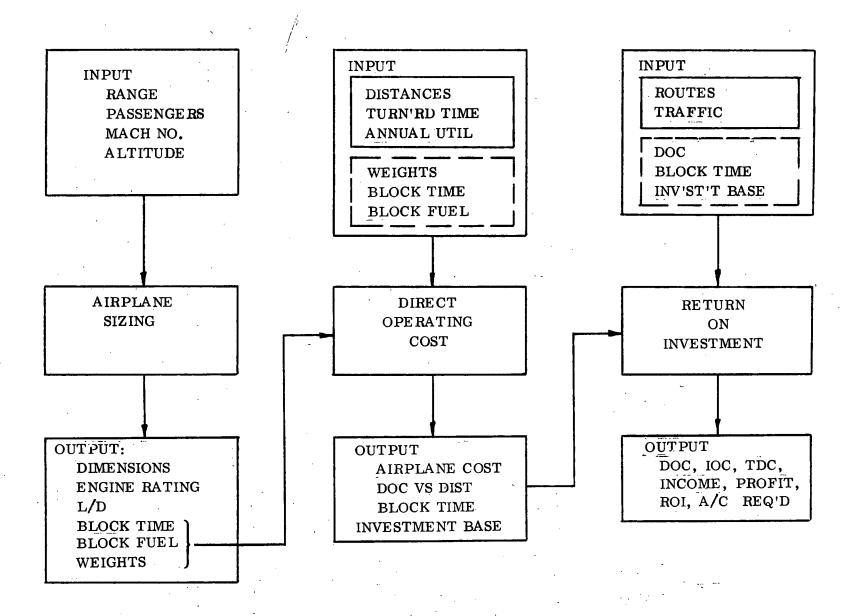


Figure 1-1. TEKVAL Program Flow

The first page of output from the ROI section repeats a number of input constants, a few basic airplane design parameters, and a listing of block time, and includes DOC and passenger fares as functions of distance. The next page(s) shows a breakout of passenger traffic, load factor, operating costs, income, profit, and ROI for each city-pair of the input set of operating routes. This breakout is followed by a total system summary of the same parameters. At the option of the user, the individual city pair listings may be suppressed.

It should be noted that program input and output utilize the English system of units. However, for the purposes of this report all dimensions, including those associated with input and output parameters will be shown in terms of the scientific international system of units with the English equivalent in parenthesis.

SECTION 2

ANALYTIC DERIVATION

2.1 AIRPLANE SIZING TECHNIQUE

The airplane sizing technique is based on an inverse solution of the Brequet range equation. Airplane takeoff gross weight is derived as a function of payload weight and cruise conditions. Airplanes are sized for that corner of the range-payload curve (Figure 2-1) where maximum fuel capacity is required to carry the full passenger payload over the design range, constrained by a maximum takeoff weight limit. The assumed flight profile is shown in Figure 2-2. The airplane cruises at constant Mach number, continually increasing altitude to remain at the optimum lift-to-drag (L/D) ratio. Engines are sized to provide the necessary cruise thrust-to-weight ratio (T/Ŵ = D/L) at the initial cruise point. Takeoff performance is not computed; however, static thrust-to-weight provides a useful indication of expected field lengths via reference to existing commercial aircraft performance.

The Brequet range equation is written as

 $R = \frac{V_t(L/D)}{c!} \ln (W_0/W_1)$

with

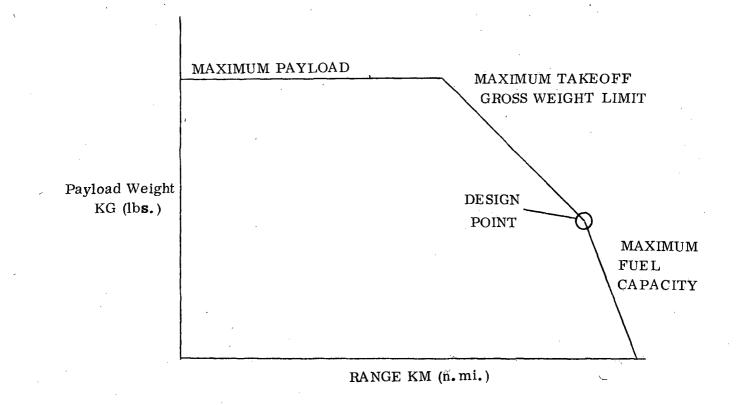
R = Range km (nm) $V_t = True airspeed km/hr (kt)$ L/D = Lift-to-drag ratio c' = Thrust specific fuel consumption kg/N-hr (lbm/lb-hr) $W_o = Initial cruise gross weight kg (lb)$ $W_1 = Final cruise gross weight kg (lb).$

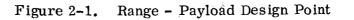
This equation, derived in most basic aerodynamics texts, is applicable only to cruise flight, the difference between W_0 and W_1 being the weight of fuel used in flying the distance, R. In order to compute gross takeoff weight (GW), equation (1) is solved for the initial cruise weight, W_0 , to which is added takeoff and climb fuel weights ($W_{f_{to}}$ and $W_{f_{cl}}$, respectively):

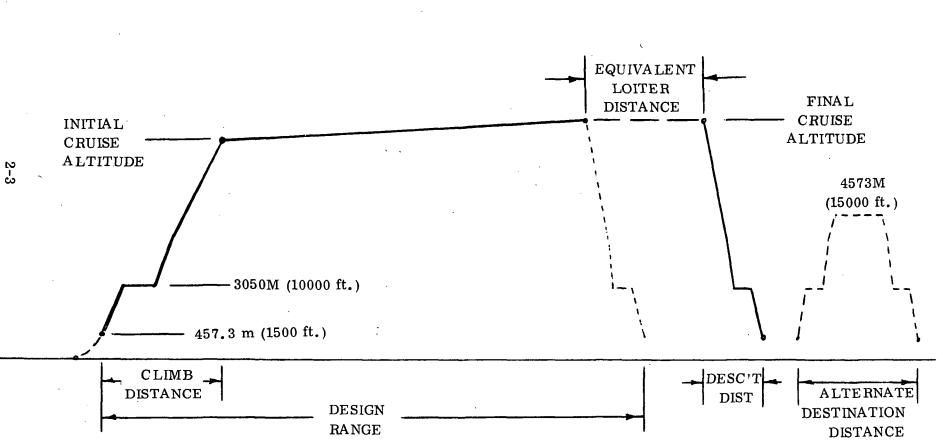
$$GW = W_1 \cdot \exp \left[\frac{Rc'}{V_t(L/D)}\right] + W_f + W_f_{to cl}$$

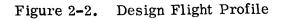
(2)

(1)









The range, R, is the design range less climb and descent distances. The final cruise weight, W_1 , is the sum of operating weight empty, payload, and reserve and descent fuel weights.

The program employs an empirical expression to generate an initial estimate of takeoff gross weight. A fuselage layout is derived from payload capacity and seating dimensions specified to the program. An airplane empty weight is computed from a large set of empirical relationships, using engines scaled to a given static thrust/weight ratio. Climb and descent performance are computed to give these distance and fuel increments. Finally, a takeoff gross weight is extracted via equation (2). A single iteration is employed for improved wing and engine sizing, and subsystem weight computations. The computation procedure is illustrated in Figure 2-3, which also constitutes a computer flow chart. The numbered paragraphs which follow correspond to the like numbered boxes in Figure 2-3. In general, simple geometric computations have not been listed in this derivation. Reference to the computer program listing and dictionary will clarify these operations.

1. <u>Fuselage Layout</u> — The sizing process begins by generating a fuselage layout to enclose the required seating arrangement (see Figure 2-4). Floor dimensions of the coach section are determined first to set fuselage diameter; external diameter is made 10 percent greater than floor width to allow for wall thickness and lost space. First class section length is determined and one diameter is added to the length of these two sections to account for galley, wardrobe and layatory space.

The sum of these three sections make up the straight portion of the fuselage. The cockpit and tailcone areas are referred to as tapered sections; their combined length is estimated as a specified number of fuselage diameters. For area ruled fuselages, the length of the straight section is increased by 25 percent and an extra 1/3 diameter is added to the length of the tapered sections: both of these constants were derived by reference to ATT study configuration layouts. The several equations used in this section are merely arithmetic manipulations of geometric input data concerning seating dimensions and arrangements. They can easily be followed by reference to the program listing and definition of terms. The principal output values of this section are:

- $$\begin{split} \mathbf{D}_{fus} &= \mathbf{Fuselage \ external \ diameter} \quad m \ (ft) \\ \mathbf{L}_{st} &= \mathbf{Length} \ of \ constant \ diameter \ section \ m \ (ft) \\ \mathbf{L}_{tpr} &= \mathbf{Length} \ of \ tapered \ nose \ and \ tail \ sections \ m \ (ft) \ . \end{split}$$
- 2. <u>Initial Gross Weight Estimate</u> Empirical expressions were derived relating gross weight/payload weight ratio to design range (R) and Mach number for several potential technology combinations. The basic equation for gross weight/payload weight ratio is:

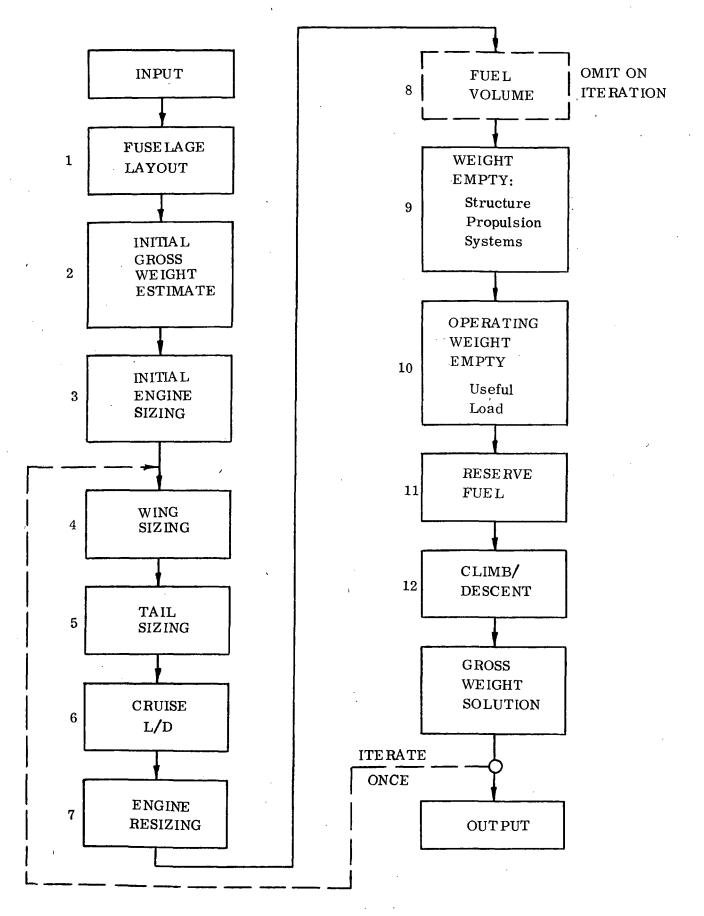


Figure 2-3. Sequence of Operations

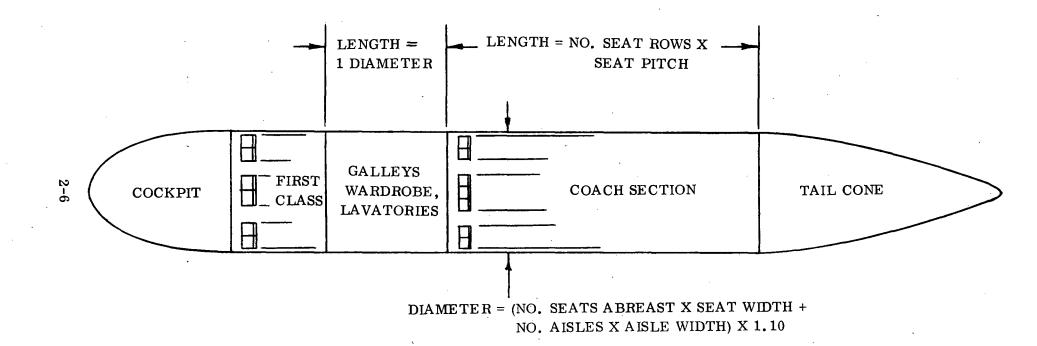


Figure 2-4. Fuselage Layout

$$GW/W_{pl} = (3 + 1.3 \text{ R/1000}) \text{ k}_{\text{tech}}$$

For design Mach numbers (M) greater than 0.9, equation (3) is multiplied by the factor $[1 + 20 (M - 0.9)^2]$. Aerodynamic and structural technology is reflected ' in the factor k_{tech} which has the following set of values:

Aerodynamics	Conventional	Supercritical	
Structure			
Light Alloy	1.1	1.0	
Composite	1.0	0.9	

3. <u>Initial Engine Sizing</u> — Representative baseline engine performance must be provided to the model in the form of tables of net thrust and specific fuel consumption vs. Mach number and altitude. Also required are the engine sea level static thrust rating, basic weight, and nacelle diameter. All of these values pertain to an engine of a particular size. The program computes an engine scale factor by which all engine performance, weight, and dimensions are scaled up or down to match the thrust required at the design condition.

An initial estimate of engine scale (ES) is made so as to give a static thrust-toweight ratio as specified by input. Engine weight and nacelle diameter are scaled via the relations

$$D/D_{o} = (ES)^{0.5}$$
 (4)

and

$$W/W_{o} = (ES)^{1.11}$$

where D_0 and W_0 are the diameter and weight values for the 1.0 scale engine. These relationships should hold over an engine scale range of 0.5 - 2.0; beyond this range a different baseline engine should be selected.

4. <u>Wing Sizing</u> — Wing area is computed from gross weight and wing loading. Wing dimensions of span, root and tip chords, and mean aerodynamic chord (m. a. c.) are computed from area and specified aspect ratio and taper ratio (see program listing). Wing sweep angle is given at the 1/4 m. a. c. and is translated to the leading edge for use in computing wing thickness ratios. For conventional and supercritical airfoils, thickness/chord ratio (t/c) is related to design Mach number and leading edge sweep angle (Λ_{le}) by the expressions

(3)

(5)

conventional:
$$t/c = 0.802 - M (\cos \Lambda_{1e})^{0.6775}$$
 (6)

and

supercritical:
$$t/c = 0.896 - M (\cos \Lambda_{1e})^{0.6775}$$
. (7)

- 5. <u>Tail Sizing</u> The longitudinal locations of wing and tail surface m.a.c.'s are given as fractions of total fuselage length. From these, tail arm lengths are determined. The tail volume coefficients of Figure 2-5 are then employed to compute horizontal and vertical tail exposed areas. In the case of a fin-mounted engine such as on the McDonnell-Douglas DC-10, vertical tail area is reduced by the projected area of the nacelle. Because of its relative length, the diameter of a fin-mounted nacelle is approximately 20 percent greater than a podded wing or fuselage-mounted installation. This factor and a nacelle length/diameter ratio are combined to compute nacelle projected.
- 6. <u>Initial Cruise Lift/Drag Ratio (L/D)</u> This parameter is required for subsequent engine sizing; it also represents a good measure of the aerodynamic efficiency of the total airplane and is included in the output listing. Cruise L/D is computed as the mathematically equivalent ratio of lift/drag coefficients (C_{ℓ}/C_{d}).

Lift coefficient (C_{ℓ}) at initial cruise weight is first estimated by the equation

$$C_{h} = 0.95 (W/S) / 1481 \circ M^{2}$$

where

W/S = Design takeoff wing loading N/m^2 (lb/ft²)

and δ = Atmospheric pressure ratio at initial cruise altitude.

The factor 0.95 is inserted as an estimate of the ratio of gross weights at initial cruise and takeoff conditions. For the second program iteration, this factor is modified by the results of the first pass. A table of pressure ratio vs. altitude yields the value of δ for the inputted initial cruise altitude.

The drag coefficient (C_d) at initial cruise conditions is measured by the expression

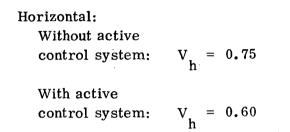
$$C_d = C_{fe} (A/S_w)$$

with

C_{fe} = Equivalent skin friction coefficient (input)

(8)

(9)





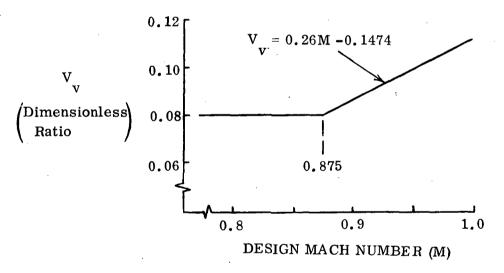


Figure 2-5. Tail Volume Coefficients.

A = Total airplane wetted area m^2 (ft²) and $S_w = Wing area m^2$ (ft²).

Total airplane wetted area is the sum of the surface areas of the fuselage, wing, tail, and nacelles and pylons. Fuselage gross wetted area (A_{fus}) is approximated by

$$A_{fus} = \pi D_{fus} (L_{st} + 0.7 L_{tpr})$$
(10)

where fuselage dimensional parameters were specified early. Wing root fairings, or gloves, cover an appreciable portion of the fuselage side surfaces; these masked areas must be subtracted from gross area to prevent an overestimate of airplane drag. The cross-sectional area of an airfoil shape (A_{cs}) can be estimated by

$$A_{cs} = 0.7 c^2 (t/c)$$

where c is the airfoil chord and t its thickness. Figure 2-6 illustrates the geometric terms employed in defining wing glove dimensions. The wing root is assumed to intersect the fuselage in a plane canted 20 degrees as shown. The lateral distance from the airplane centerline to this intersection is labelled $y_{g\ell}$ and is expressed as

$$y_{gl} = (D_{fus}^{2}/2) \cos (20^{\circ})$$

= 0.47 D_{fus}.

The ratio of the root chord of the glove (u in Figure 2-6) to the theoretical wing chord computed at $y_{g\ell}$ (v in Figure 2-6) is termed $c_{g\ell}$, and is inputted to the program. With the wing chord, v, computed from available geometric parameters. Net fuselage wetted area can now be obtained as the gross area, from equation (10), less the glove cross sectional areas:

$$A_{cs} = (2)(0.7) v^{2} (t/c) c_{gl} / Cos (20^{\circ})$$

= 1.49 v² (t/c) c_{gl}. (11)

Cross sectional areas of the tail surfaces are neglected.

For wetted area computations, the wing is divided into inboard and outboard sections, with the break coming where the glove intersects the straight leading and trailing edges, as seen in Figure 2-6. The lateral location of the break point is

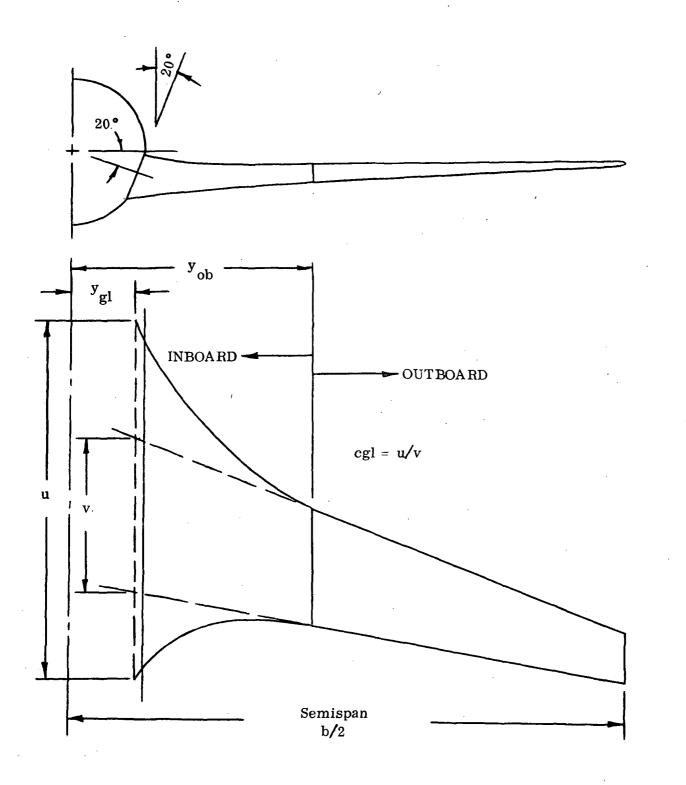


Figure 2-6. Wing Fillet Geometry for Wetted Area Determination

input as a fraction of the wing semispan. For the outboard section, wetted area $(A_{\rm ob})$ is figured as

$$A_{ob} = c_{SW} S_{ob}$$
(12)

where

c = Ratio of wing wetted area/planform area (input)
S = Planform area of outboard wing sections
$$m^2$$
 (ft²).

A value of 2.02 is recommended for c_{SW} . For the inboard section, equation (12) is modified by an expression involving $c_{\sigma l}$:

$$A_{ib} = c_{sw} S_{ib} \left[1 - 0.043 (c_{gl} - 1) \right]$$
(13)

with

 A_{ib} = Wetted area of inboard wing sections including gloves m^2 (ft²)

$$S_{ib} = Theoretical planform area of inboard wing sections from y gl to y ab in Figure 2-6 m2 (ft2).$$

Tail surface wetted areas are computed via equation (12), using the same input value of $c_{_{\rm SUV}}$.

Nacelle length/diameter ratio, $(L/D)_{nac}$ (input), and previously computed diameter D_{nac} are combined to compute a cylindrical nacelle wetted area. A 20 percent increment is added to account for pylons, giving the complete expression

$$A_{\text{nac}} = 1.2 \, \pi \, D_{\text{nac}}^2 \, (\text{L/D})_{\text{nac}} \,. \tag{14}$$

Equation (14) applies only to podded engine installations. For a fin-mounted engine, with its relatively long nacelle and increased diameter,

$$A_{\text{nac}} = 1.44 \, \pi \, D_{\text{nac}}^2 \, (\text{L/D})_{\text{nac-fin}}.$$
 (15)

A separate $(L/D)_{nac-fin}$ is input for this configuration.

Total wetted area is the sum of the above components.

- 7. Engine Resizing Having computed L/D at initial cruise conditions, engine size is rescaled to give T/W = D/L. Required cruise thrust per engine is computed at weight $W_{0^{\bullet}}$. The cruise thrust for the full-scale engine at initial cruise Mach and altitude is extracted from the appropriate table. Engine scale is recomputed as the ratio of these two thrust values. Engine weight and nacelle diameter are adjusted to the new scale factor, as are wetted area and L/D.
- 8. <u>Fuel Volume</u> —An initial estimate of total fuel quantity is required to determine fuel subsystem weights. In the Brequet formula, equation (1), the difference between W_0 and W_1 is the weight of cruise fuel W_{fcr} . Range factor (RF) is the label applied to the ratio $V_t (L/D)/c'$. Equation (1) can be manipulated to produce the expression

$$W_{fcr}/W_{o} = 1 - \exp(-R/RF)$$
 (16)

An empirically derived increment of 0.1 is added to this expression to account for climb, descent and reserve fuel. Total fuel weight (W_{ftot}) is then obtained from

$$W_{\text{ftot}} = 0.95 \text{ GW} \left[1.1 - \exp(-R/RF) \right]$$
 (17)

where GW is still the current estimate of takeoff gross weight.

Dividing (17) by fuel density then yields fuel total quantity in gallons.

Total design range is inserted for R in evaluating equation (16). The range factor, RF, is computed at initial cruise conditions; L/D is already available, and c' is obtained via a table look-up. True airspeed (V_t) is computed from the relation

$$V_{t} = V_{e} / \sqrt{\sigma}$$

= M (V_{e} / M) / \sqrt{\sigma} (18)

where

 V_{a} = Equivalent airspeed km/hr (kt)

and σ = Atmospheric density ratio.

This form was chosen for convenience for all V_t vs. M computations to minimize data storage requirements (it is used repeatedly in the climb and descent segments); the parameters V_e/M and $\sqrt{\sigma}$ are both obtained from tables as functions of altitude.

This entire fuel volume estimation step is omitted in the iterative pass.

 Weight Empty - A series of empirical weight estimating relationships for structure, propulsion, and subsystems and equipment were derived from data on a large number of existing commercial transports. These equations are listed in Table 2-1.

The impact of several advanced technology features (area ruling, composite structure, active control systems, and supercritical aerodynamics) is accounted for by modifying factors applied to the basic equations. A series of three control factors are input to define which advanced technologies are to be employed. At this point, only the body (W_b) and wing (W_w) structural weights are affected:

Body:
$$W_b = W_b (1 - 0.016 K_{AR}) (1 - 0.2 K_{MATL}) (1 - 0.01 K_{ACS})$$
 (19)

where

K_{AR} = Fuselage area ruling factor (0 = without, 1 = with)
K_{MATL} = Construction material factor (0 = light alloy, 1 = composites)
K_{ACS} = Active control system factor (0 = without, 1 = with).
The above three factors are input constants.

Wing:
$$W_{W} = W_{W} \cdot R_{MACH} \cdot R_{MATL} \cdot R_{ACS}$$
 (20)
For M > 0.85, $R_{MACH} = 1 + 0.7 (M - 0.85)$.

For $K_{MATL} = 1$, $R_{MATL} = 0.885 - 0.00255 (b/Cos \Lambda_{c/2})/t_r$.

For
$$K_{ACS} = 1$$
 and $K_{MATL} = 0$, $R_{ACS} = 0.871$.

For
$$K_{ACS} = 1$$
 and $K_{MATL} = 1$, $R_{ACS} = 0.912$.

The three R-factors are internally computed. If M < 0.85 or K_{MATL} or K_{ACS} are zero, the corresponding R-factors are set equal to 1.0.

The summation of all items listed in Table 2-1 yields weight empty (WE).

10. <u>Operating Weight Empty</u> – The addition of useful load to WE gives OWE. Useful load weights consists of four items computed from the following equations:

Table 2-1. Weight Estimating Relationships (Output in Pounds)

Structure

Body:
$$W_{b} = \left[(0.2712 \cdot GW \cdot ULF)^{0.3} L_{f}^{0.9} D_{f}^{1.05} \right]$$

Wing: $W_{w} = 0.306 \left[GW \cdot ULF \cdot S_{w} \cdot (b/Cos \Lambda_{c/2}) \right]$
 $1000 (t/c) C_{root} \right]^{0.62}$
Tail: $W_{h,v} = 12.8 \cdot S_{h,v}^{0.9} (S_{h,v} = exposed area)$
Nacelle: $W_{nac}(ea) = 3846 \cdot ES - 977$

Ldg Gear: $W_{lg} = 0.046 \cdot GW$

Propulsion

Engine: $W_{eng}(ea) = W_{eng_1} \cdot Es^{1.11}$

Engine/Nacelle Sound Proofing (if employed):

$$W_{sp}(ea) = 0.035 \cdot RATING - 460$$

Starting: $W_{st} = 0.35 \cdot W_{eng}^{0.65}$

Controls:
$$W_{ec} = 120 \cdot \left[\left(L_{f} + b/\cos \Lambda_{c/2} \right) N_{eng} / 100 \right]^{0.294}$$

Water Injection Provisions (if employed):

$$W_{wi}(ea) = 3.41 \times 10^{-3} \cdot RATING$$

Fuel System:

Pumps:
$$W_p = 1.1 \times 10^{-3} \cdot \text{RATING} \left(1.75 \text{ N}_{eng} + 0.266 \text{ N}_{eng}^2\right)$$

Distribution: $W_{dist} = 0.24 \cdot \text{N}_{eng} \sqrt{\text{RATING}} + 0.62 \text{ Q}^{0.7}$

Table 2-1 (Cont'd)

Crew:
$$W_{cr} = N_{cr} \cdot W_{crew} + N_{stew} \cdot W_{stew}$$

where

W_{cr} = Crew weight kg (lb) N_{cr} = Number in cockpit crew W_{crew} = Weight of crew member kg (lb) N_{stew} = Number of stewardesses W_{stew} = Weight of stewardesses kg (lb).

The weights of crew members and stewardesses are input values, as is the number of flight crew members. The number of stewardesses required is computed as a function of the number of passengers in coach and first class sections. In first class, there is one stewardess for each 20 passengers; in coach, one for each 40 passengers.

Equipment:
$$W_{eq} = 100 + 30 \cdot PAX$$
 (22)

Oil:
$$W_{oil} = 14.06 \cdot N_{eng}$$
 (23)

Unusable Fuel:
$$W_{uf} = 0.025 \cdot S_{w}$$
 (24)

In the above three equations

$$W_{eq} = Passenger equipment weight kg (lb)$$

$$PAX = Total number of passenger seats (input)$$

$$W_{oil} = Weight of engine oil kg (lb)$$

$$N_{eng} = Number of engines (input)$$

$$W_{eng} = Weight of scaled engine kg (lb)$$

$$W_{uf} = Weight of unusable fuel kg (lb)$$

$$S_{w} = Wing area m^{2} (ft^{2}).$$

11. <u>Reserve Fuel</u> — FAA regulations define reserve fuel requirements sufficient for a holding period at the end of cruise plus diversion to an alternate destination. The holding period and distance to alternate vary for domestic and international service; these two parameters are therefore defined by input to the model.

(21)

Reserve fuel for hold at end of cruise is computed by adding the equivalent distance to design range. Diversion to an alternate airfield presumably occurs following a normal descent; reserve fuel requirements thus include climb to and cruise at some intermediate altitude. An altitude of 4573 m (15,000 ft) is built into the model.

Alternate field reserve fuel requirements are computed in the following manner. Since the total fuel supply would be exhausted at the end of this leg, airplane gross weight at that point is just OWE plus payload. The climb/descent routine described in the following section determines fuel and distance for the descent from 4573 m (15,000 ft), giving gross weight at the end of the alternate cruise leg. This weight is increased by 5 percent as an estimate of gross weight at the start of the diversion.

Climb fuel and distance to 4573 m (15,000 ft) are computed from this weight. Climb and descent distances are subtracted from the required alternate field distance to yield the necessary cruise distance.

Range factor is computed at design Mach number at 4573 m (15,000 ft); the method for computing L/D at off-design conditions is described in the following section. An inversion of equation (1) is employed to give the ratio of gross weights at beginning and end of the alternate cruise leg:

 $W_0/W_1 = \exp(D_{cr}/RF)$ with $D_{cr} = cruise distance km (nm)$.

Cruise fuel for this leg is then simply

$$W_{falt} = W (W_0/W_1 - 1)$$
 (25)

where W is the gross weight upon arrival at 4573 m (15,000 feet). Total reserve fuel requirement for the alternate field diversion is the sum of W_{falt} plus climb and descent fuel. This total is added to OWE and payload to give the true gross weight at the end of the descent to the primary destination.

12. <u>Climb and Descent</u> — The method selected for computing climb or descent flight path angle, Y, is the simple expression

$$Tan \gamma = T/W - D/L$$
 (26)

which ignores any longitudinal acceleration effects during climb. The same expression is valid for computing level flight acceleration during the climb schedule, which simplifies programming. The climb/descent schedule employed in the program is shown in Figure 2-7. The climb to 3050 m (10,000 ft) is flown at a constant 130 m/sec (250 knots) equivalent airspeed per current federal regulations. The airplane accelerates to maximum climb speed, $V_{c\ell}$ (input in kt EAS), at 3050 m (10,000 ft) and climbs at constant equivalent airspeed to the altitude at which design Mach number is encountered. The remainder of the climb is at constant Mach.

Gross weight at the start of climb is takeoff weight (GW) less takeoff fuel (W_{fto}), which is given by the empirical relation

 $W_{\text{fto}} = 0.0152 \cdot N_{\text{eng}} \cdot \text{RATING}$ (27)

where N_{eng} is the number of engines and RATING is the sea level static thrust of the scaled engine. For those instances where water injection is used to reduce nitrous oxide omissions during takeoff, the weight of water expended is also subtracted from GW. This weight is also a function of engine thrust:

$$W_{H_2O} = 0.012075 \cdot N_{eng} \cdot RATING.$$
(28)

Climb distance increments, ΔD , are derived from the relation

$$\Delta D = \Delta H / Tan \gamma$$
⁽²⁹⁾

where ΔH is the altitude increment for a given leg and Tan γ is an average of the values computed at the end points of the leg. Elapsed time is given by

$$\Delta T = \Delta D / V_{t} \tag{30}$$

and the weight of fuel consumed by

$$\Delta W_{f} = \Delta T \cdot F_{n} \cdot c'$$
(31)

where V_t is true airspeed, F_n is net engine thrust, and c' is specific fuel consumption. All three are average values for the leg.

To compute flight path angle, engine thrust and fuel consumption are interpolated from input tables. To obtain D/L, lift coefficient is given by

$$C_{\ell} = W/q S_{W}$$
(32)

where W is the current gross weight and q is dynamic pressure N/m^2 (lb/ft²).

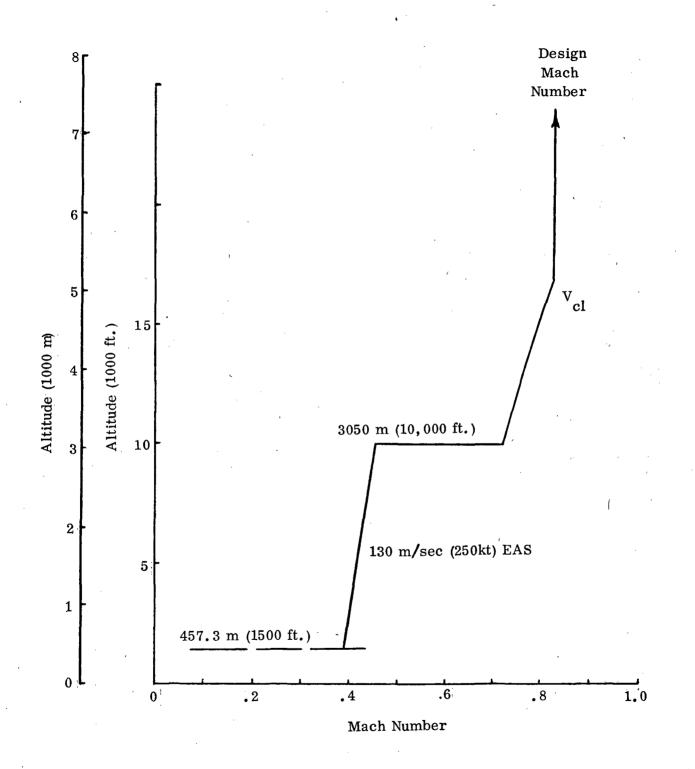


Figure 2-7. Climb and Descent Schedule

At 130 m/sec (250 kt) EAS, $q = 10,150 \text{ N/m}^2$ (212 lb/ft²). At 3050 m (10,000 ft), $q (\text{lb/ft}^2) = 3.392 \times 10^{-3} \text{ V}_{Cl}^2$. These two values suffice until the constant Mach climb segment is reached; thereafter,

$$\mathbf{q} = \mathbf{1481} \cdot \mathbf{\delta} \cdot \mathbf{M}^2 \tag{33}$$

with all parameters previously defined.

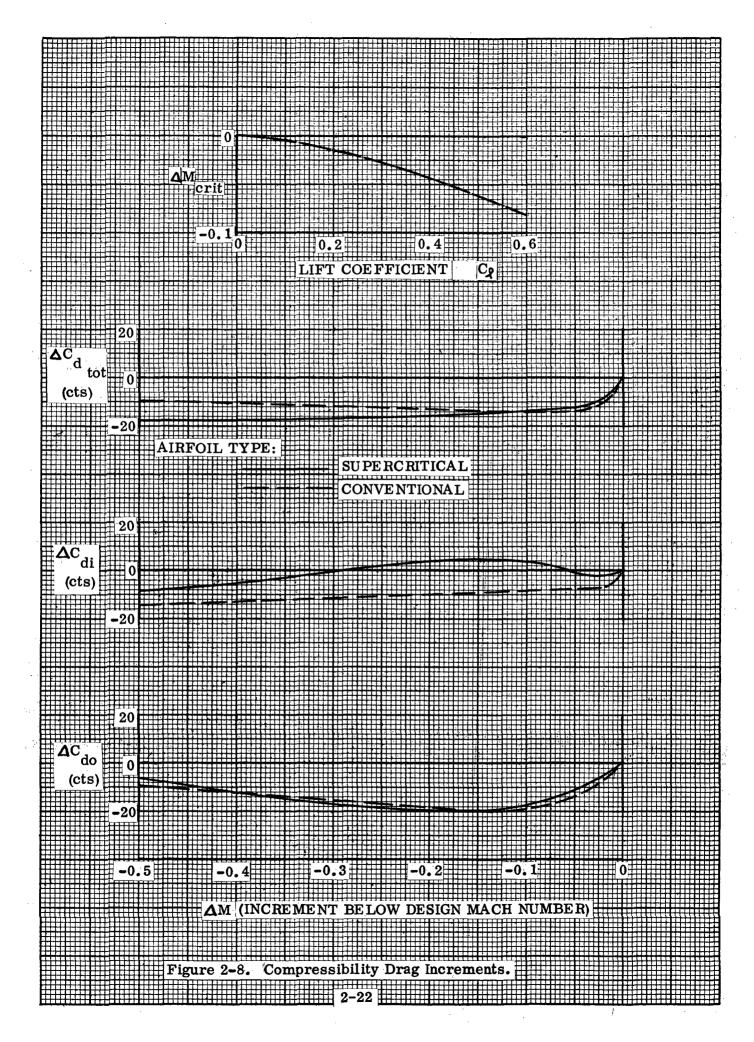
Drag coefficient is derived as a function of incremental Mach (ΔM) below critical Mach. Figure 2-8 shows the curves employed. For supercritical airfoils, critical Mach number is independent of lift coefficient; increments in parasitic and induced drag coefficients (ΔC_{d_0} and ΔC_{d_1}) are obtained directly from tables representing these curves. For conventional airfoils, critical Mach number varies inversely with lift coefficient. For reasonable values of C_{ℓ} , incremental induced drag coefficient, ΔC_{d_1} can be considered independent of this effect. To derive the increment in parasitic drag coefficient, ΔC_{d_0} , the increase in critical Mach number (ΔM_c) for the current C_{ℓ} is computed. The ΔC_{d_0} table is then entered at (ΔM_c) and at ($\Delta M_c + \Delta M$). The difference in these two values interpolated from the table is the required ΔC_{d_0} .

$$C_{d} = C_{d} + \Delta C_{d} + C_{\ell}^{2} / \pi A R e + \Delta C_{d}$$
(34)

Wing aspect ratio, AR, and Oswald efficiency factor, e, are input values.

Returning to the main climb/descent routine, the climb from 457.3 to 3050 meters (1500 to 10,000 feet) is computed as a single increment, first at constant weight and again with C_{ℓ} corrected for the computed change in gross weight. A similar technique is employed for the level acceleration leg. The climb at constant $V_{c\ell}$ is broken into increments by Mach number since drag coefficient changes rapidly during this leg. The Mach number increment used is an input variable, with a recommended value of 0.05. Each increment is computed at constant weight with no iteration. The constant Mach climb is likewise broken into incremental altitude steps because of rapidly changing q. The altitude increment is also under external control with a recommended value of 1524 meters (5,000 feet).

Descents are computed as climbs, but using idle thrust rather than climb thrust. Entering weight for the routine is actually the weight at the end of the descent, with fuel being added back in as the descent is computed backwards, starting at 457.3 m. (1500 ft) up to final cruise altitude. Commercial airplanes normally perform cruise step climbs, as fuel is burned off, for reasons of air traffic control. The Breguet equation theoretically presumes a continuous climb to maintain constant L/D during cruise. The model follows this assumption and computes a final cruise altitude which gives the same cruise L/D at the final cruise weight, W_1 . Constant L/D implies constant C_{ℓ} , and since M is also constant, final cruise



altitude can be obtained from the table of altitude vs. V_e/M . At initial cruise conditions (subscript o)

$$v_e_o^2 = 2W_o/\rho_o C_{\ell} S_w.$$

At end of cruise (subscript 1), only the weight has changed, therefore:

$$v_{e_1}^2 = 2W_1 / \rho_0 C_{\ell} S_{w}^2$$
.

By looking up the value of V_e/M at initial cruise altitude,

$$(V_e/M)_1 = (V_e/M)_0 \sqrt{W_1/W_0}.$$
 (35)

Final cruise altitude is then a function of $(V_0/M)_1$, obtained from the table.

13. <u>Gross Weight Solution</u> – All of the prerequisite pieces are now available for a gross weight solution. The weight ratio W_0/W_1 is obtained from

$$W_{0}/W_{1} = \exp \left(D_{cr}/RF\right)$$
(36)

where RF is an average range factor for initial and final cruise conditions and D_{cr} is cruise distance, given by

$$D_{cr} = R - D_{c\ell} - D_{des} + D_{res}$$
(37)

where $D_{c\ell}$ is total climb distance and D_{des} is total descent distance. All distance computations are in units of nautical miles. The term, D_{res} , is the distance equivalent of the reserve fuel loiter time requirement plus a 6 minute allowance for air maneuver. The final cruise weight W_1 is known as the weight at the beginning of the descent. Initial cruise weight is then available from equation (36) and gross weight at start of takeoff, GW, is given by

$$GW = W_0 + W_{fcl} + W_{fto} + W_{H_2O}$$
(38)

The portion of cruise fuel corresponding to D is computed from

$$W_{\text{fres}} = W_{1} \left[\exp \left(\frac{D_{res}}{RF} \right) - 1 \right].$$
 (39)

Total fuel capacity is computed by summation of the various increments for climb, descent, cruise, and reserves.

A single program iteration is performed beginning at step 4, but omitting step 8.

14. <u>Output</u> – Block fuel and block time computations are performed for output presentation and for use in the DOC and ROI routines which follow. Block time, T_{bl}, is given in hours by

$$T_{bl} = T_{cl} + T_{cr} + T_{des} + 0.1$$
 (40)

where T_{cl} and T_{des} are the computed climb and descent time, the 0.1 hour constant is air maneuver time, and cruise time (T_{cr}) is the quotient of cruise distance and average true airspeed. At design range, block fuel, W_{bfl} , is just total fuel minus reserves.

The DOC and ROI routines must determine block time and block fuel as functions of distance flown. For this purpose, slope-intercept parameters are computed for each of these functions as shown below.

Block time

Slope:
$$T_{bs} = T_{cr}/D_{cr} hr/km (hr/nm)$$
 (41)

Intercept:
$$T_{bi} = T_{bl} - R \cdot T_{bs}$$
 hr (42)

Block fuel

Slope:
$$F_{bs} = W_{fcr}/D_{cr} kg/km (lb/nm)$$
 (43)

Intercept:
$$F_{bi} = W_{fbl} - R \cdot F_{bs} kg (lb)$$
 (44)

where

T = Time (hr) D = Distance km (nm) W_f = Fuel weight kg (lb)

and subscripts

cr = Cruise bl = Block

A complete sample output is included in Section 5.

2.2 DOC (DIRECT OPERATING COST)

The basic function of the DOC module is to translate aircraft characteristics into generalized economic dimensions. This is accomplished by a series of equations (cost estimating relationships or CERs) which are responsive to design characteristics, performance, and operating rules. The first major step is calculation of aircraft flyaway cost.

Flyaway Cost

Flyaway cost is computed at either of two levels, dependent on availability of design definition. The first level computes airframe cost according to the formula

Cost Airframe = WAF
$$\left(\frac{98}{PQ^{0.135}} + \frac{5500}{PQ}\right) \left(\frac{200,000}{WAF}\right)^{0.2}$$

where

	WAF	=	Airframe weight kg (lb)
	PQ	=	Production quantity
	98	=	Nominal \$98/pound recurring production cost at unit #1 (\$44.5/kg)
ż.	0.135	=	Learning curve exponent
	5500	Ξ	Nominal \$5500/lb development cost (\$2500/kg)
	0,2	=	Cost/size scaling exponents
	200,000	=	Nominal airframe reference weight in pounds (90909 kg).

Engine costs are input directly or computed as a function of thrust. Avionics costs are input directly. Total flyaway cost is the sum of airframe, engines, and avionics costs.

When functional weights and cost coefficients are available, airframe costs are computed in 24 functional elements by labor and material as follows:

Cost of Airframe Element = Labor Cost + Material Cost

Labor Cost =
$$\left(\frac{PQ}{PR}\right)^{MLL}$$
 · WSUB · C MLH · (CRCS)^{CLSAL} · CLRHW

where

PQ = Production quantity actual PR = Production quantity reference MLL = Labor learning exponent

WSUB = Subsystem weight kg (lb)
CMLH = Cost per labor hour — manufacturing \$/hr
CRCS = Reference weight kg (lb)
CLSAL = Labor size scaling exponent
CLRHW = Hours per pound at reference weight hr/kg (hr/lb)

Cost of Mat'1 =
$$\left(\frac{PQ}{PR}\right)^{MML}$$
 · WSUB · MCF · (CRCS)^{CMSAL} · CMRCW

where

MML = Material quantity learning factor
MCF = Material unit cost at reference weight \$/kg (\$/lb)
CMSAL = Material size scaling exponent
CMRCW = Material unit cost at reference weight \$/kg (\$/lb)

<u>MLL – Labor Learning Exponent</u>

In the labor cost equation, the exponent MLL is used to adjust from one production quantity to another along a cost reduction or learning curve. This approximation is intended for use between 100 units and 2000 units, and is not as accurate as rigorous learning curves applied back to the first production unit. Figure 2.2-1 shows exponents approximating various learning curves from unit 100 to unit 500 — the principal region of interest. For the general case, a labor curve of 80% is recommended. This corresponds to a value at MLL = 0.680.

CLSAL - Labor Sizing Scaling Exponent

For either a given component (e.g., a wing) or for a total airframe, there is significant cost/size scaling. That is, as design size is increased, cost per unit of weight is decreased. Figure 2.2-2 shows transport cost vs. weight. Figure 2.2-3 shows horizontal stabilizer hours as a function of weight. In these two examples, the size scaling exponents are both 0.8.

For labor only, the following size scaling exponents have been developed on prior programs:

1.	Total Airframe	0.82
2.	Primary Structure - Wing, Fuselage, Empennage	0,80
3.	Electrical, Pneumatic, Hydraulic	0.85
4.	Final Assembly and Checkout	0.70

MML – Material Quantity Learning Factor

Provision is made in the model for use of a material quantity cost reduction curve where the analyst has cost/quantity data for material. This "learning" is much less than labor cost/quantity reduction and in the absence of detailed data, a 98% curve (MML = 0.96) is suggested as being typical.

CMSAL - Material Size Scaling Exponent

This factor is available for use where detailed cost data is available on material as a function of airframe or component size. With typical, light alloy construction, this factor is very close to 1.0; however, with composite materials, special skin gages, or specially tailored alloys, scaling may be required. For some applications requiring highly specialized machinery or if a critical fraction of some resource is required, it might take on a value greater than one.

sustaining tooling and engineering are computed as percentages of initial tooling and engineering. Assembly, integration, and profit are computed as percentages. Initial tooling and engineering are pro-rated and added to establish total airframe cost. The sample run and listing contains the equations and a set of input values representative of a conventional large transport aircraft.

Direct Operating Costs

Direct operating costs are computed according to the 1967 ATA formula, with cost factors updated to 1971 rates. Cost factors requiring updating for the effects of inflation are as follows:

CREW = Crew cost constant \$/hr - 1971 Value \$180 CDLH = Maintenance direct labor \$/hr - 1971 Value \$5 CFT = Fuel cost \$/metric ton - 1971 Value \$32.60/metric ton (\$15/1000 lb)

Costs are computed for the various distance specified in DNM(I) — up to 20 separate distances. Times are computed from parasitic time (taxi, takeoff, air maneuver) identified as TBI (block time intercept from synthesis) and TBS (block time slope from synthesis). Block fuel is obtained from the synthesis and adjusted for fuel used in air delay (AD) and ground delay (GD), if any. Speeds, times, and block fuel are calculated for each DNM(I).

Aircraft utilization is calculated in an approximation of the ATA formula as follows:

 $U = ANHR \cdot TBTR/(TURNT + TBTR)$

where

U = Annual utilization block hours ANHR = Idealized utilization (4800 hr/yr) TBTR = Block time for a given flight hr TURNT= Ground turnaround time at gate (typically 0.50 hours)

Figure 2-9 shows resulting annual block utilization.

The ATA equations are then used to calculate Direct Operating Costs expressed in dollars per nautical mile for the following elements (see listing for equations).

CCT = Crew cost CFOT = Cost of fuel and oil CINST = Cost of (hull) insurance CAFLT= Cost of airframe and misc. labor (maintenance) CAFMT=Cost of airframe and misc. material (maintenance) CCELT = Cost of engine labor (maintenance) CCEMT= Cost of engine material (maintenance) CDEPT = Cost of depreciation, including depreciation of spare parts CAMBT= Cost of applied maintenance burden

These elements are then printed out for each DNM(I) as shown on the sample format.

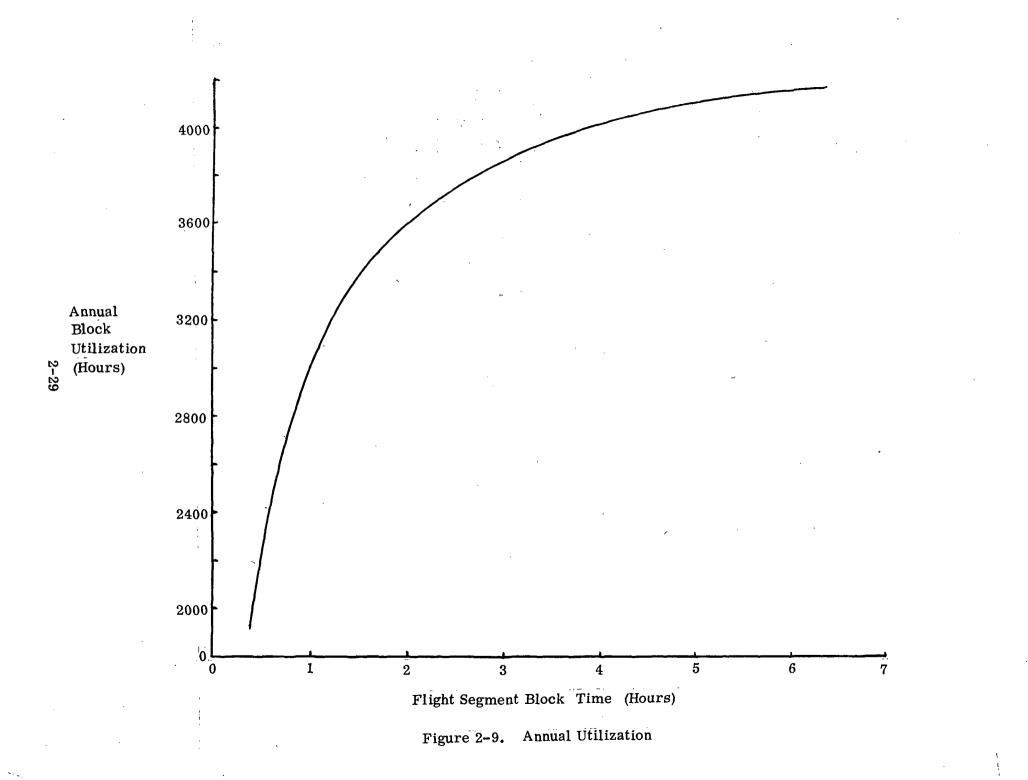
2.3 ROI MODULE (RETURN-ON-INVESTMENT)

Direct operating cost is an abstract measure of an airplane's economic efficiency flying an arbitrary distance. ROI attempts to relate economic efficiency to actual city pairs, actual traffic levels, and reasonable fare yields. In addition to the direct costs, the indirect costs of passenger services, aircraft handling, and administration are included in the calculations.

The basic return-on-investment percentage is defined as that interest rate on a fixed dollar investment (e.g., a bank savings account) which will yield equal financial benefit over the investment period to the investment being analyzed.

For an airplane, the investment period is the depreciable lifetime. The formula is

ROIF = R
$$(1 + R)^{\text{YRS}} / ((1 + R)^{\text{YRS}} - 1)$$



ROIF = ROI percentage

R = Annual percentage of profit on investment

YRS = Years of investment term.

An iterative solution is done by computer yielding an answer within a prespecified error specified by EPSA (typically 0.001). The iteration proceeds by a stepping factor in the iteration specified by DELR, typically 0.05.

To obtain R, the annual percentage of profit, it is necessary to calculate the following:

1. Flights per day by city pair to handle input traffic

- 2. DOC by city pair
- 3. IOC by city pair
- 4. Income by city pair
- 5. Net income after taxes
- 6. Aircraft required and total investment

Flights per day per city pair are computed by establishing a minimum frequency, a maximum permissible average load factor, and dividing traffic (input) by capacity. Number of flights are rounded to next higher integer, giving resulting load factors below maximum specified load factor. Referring to the sample printout, it is seen that low traffic city pairs are constrained by the minimum frequency and have low load factors. City pairs with greater activity, say 10 or 20 flights per day approach the maximum specified load factor — in this case 55%.

DOCs are computed for the specified city pair distances by interpolation from DOCs at arbitrary distances calculated in the previous section. IOCs are calculated as follows, based on the Lockheed IOC methodology.

Ramp Service and Landing Fee \$3.02 per metric ton (\$1.37 per 1000 lb) gross weight per landing	Z (1)
Passenger Service Cost - \$0.0047 per RPM	Z (2)
Reservations, Sales, and Passenger Handling — \$9/passenger hour	Z (3)
Stewardess Expense — \$15.03/Stewardess Block Hour (No. of Stewardesses from Synthesis)	Z (4)
Meal Cost = \$0.90 + \$0.45/Passenger Block Hour	Z (5)

Administrative Cost Factor = $0.091 \cdot \sum_{1}^{5}$ IOC Costs Z (6)

All of the above are in 1971 dollars and are subject to inflation, except the administrative override.

Traffic data for each of up to 200 city pair is entered as:

City Pair Distance Pass./Day

Income by city pair is calculated from a fare formula as follows:

For each passenger \$7		(FARE I)
Plus \$0.0346/km	(\$0.0644/nm)	(FARES)

This was derived empirically for 1971 by taking actual trunk airline income and RPM, and as such, accounts for cargo, mix of first class and coach passengers, and dilutions in the form of special and promotional fares. Fares must be adjusted for inflation, and the user is cautioned to look at actual yields, not published fare schedules, to develop realistic income levels. Typical yields are about 85% of published regular coach fares.

Net income after taxes is computed by taking total income less DOC, less IOC times 52%. This is then defined as net profit. The total aircraft required are summed from fractional requirements by city pair.

This is done on the assumption that schedules can be arranged to utilize airplanes within the constraints of the empirical utilization formula, which was presumably developed from actual data. For each aircraft required, investment is equal to flyaway cost plus engine and airframe spares. Total investment is obtained by multiplying investment base per airplane (XIB) by fleet size. Total investment is compared to system net profit to obtain system Return-on-Investment.

Table 2.2 presents a summary of terms used in the analytic derivation described in Section 2 of this report. Both the scientific international and the English system of units are presented; however, the actual program utilizes the English system of units exclusively.

Table 2.2Summary of Terms

A	Total airplane wetted area m^2 (ft ²)
A cs	Airfoil cross sectional area m^2 (ft ²)
A fus	Fuselage gross wetted area m^2 (ft ²)
A ib	Wing inboard portion wetted area m^2 (ft ²)
A nac	Nacelle wetted area m^2 (ft ²)
ANHR	Idealized utilization 4800 hr/yr
A ob	Wing outboard portion wetted area m^2 (ft ²)
AR	Aspect ratio (dimensionless)
b	Wing span m (ft)
C	Wing chord m (ft)
c ′	Specific fuel consumption kg/N-hr (lbm/lb-hr)
CAFLT	Cost of airframe maintenance labor \$
CAFMT	Cost of airframe maintenance material \$
CAMBT	Cost of applied maintenance burden \$
CCELT	Cost of engine maintenance labor \$
CCEMT	Cost of engine maintenance material \$
CCT	Crew cost \$
CDEPT	Cost of depreciation including spares \$
CDLH	Maintenance direct cost per hour \$/hr
C _{fe}	Equivalent skinfriction coefficient (dimensionless)

CFOT	Cost of fuel and oil \$
CFT	Fuel cost \$/metric ton (\$/1000 lb.)
cgl	Ratio of glove root chord to theroretical wing chord (dimensionless)
CINST	Cost of (hull) insurance \$
c ₁	Lift coefficient (dimensionless)
CLRHW	Hours per pound at reference weight
CLSAL	Labor size scaling exponent (dimensionless)
C d	Total drag coefficient (dimensionless)
c _{di}	Induced drag cœfficient (dimensionless)
C _{do}	Parasetic drag coefficient (dimensionless)
CMLH	Manufacturing cost per labor hour \$/hr
CMRCW	Material unit cost of reference weight \$/kg (\$/lb.)
CMSAL	Material size scaling exponent (dimensionless)
CRCS	Reference weight kg (lb)
CREW	Crew cost per hour \$/hr
C _{root}	Wing root chord m(ft)
c sw	Ratio wing wetted area to planform area (dimensionless)
D.	Scaled engine nacelle diameter m (ft)
D	Nacelle diameter of 1.0 engine m (ft)
D	Total climb distance km (nm)
D _{cr}	Total cruise distance km (nm)
D des	Total descent distance km (nm)

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D fus	Fuselage external diameter m (ft)
DOC	Direct Operating Cost \$
D nac	Nacelle diameter m (ft)
$^{ m D}_{ m res}$	Total reserve distance km (nm)
e	Oswald efficiency factor (dimensionless)
EAS	Equivalent airspeed km/hr (kf)
ES	Engine scale factor (dimensionless)
$\mathbf{F}_{\mathbf{br}}$	T Constraint of the second
F	Net engine thrust N (lb.)
GW	Gross weight kg (lb)
K acs	Active control system factor (dimensionless)
K ar	Fuselage area ruling factor (dimensionless)
KEAS	Knots equivalent airspeed (kt)
K matl	Construction material factor (dimensionless)
K tech	Aerodynamic and structural technology factor (dimensionless)
L/D	Optimum lift to drag ratio (dimensionless)
(L/D) _{nac}	Nacelle length to diameter ratio (dimensionless)
(L/D) nac-f	Fin mounted nacelle length to diameter ratio (dimensionless) in

Length of fuselage straight section m (ft)

L_{tor} Length of fuselage tapered nose and tail section m (ft)

m.a.c. Mean aerodynamic chord m (ft)

M Freestream Mach number (dimensionless)

Mc	Critical Mach number (dimensionless)
c MCF	Material unit cost at reference weight \$/kg (\$/lb)
MLL	Labor learning exponent (dimensionless)
MML	Material quantity learning factor (dimensionless)
N cr	Number of cockpit crew (dimensionless)
N eng	Number of engines (dimensionless)
N stew	Number of stewardesses (dimensionless)
OWE	Basic operating (empty) weight kg (lb.)
PAX	Total number of passenger seats (dimensionless)
PQ	Actual production quantity (dimensionless)
PR	Reference production quantity (dimensionless)
g	Dynamic pressure N/m^2 (lb./ft ²)
R	Annual percentage of profit on investment (dimensionless)
R	Range km (nm)
RATING	Sea level static thrust of scaled engine N (lb.)
RF	Range factor km (nm)
ROI	Return on investment (dimensionless)
ROIF	Return on investment percentage (dimensionless)
RPM	Revenue passenger miles km (nm)
S _h	Horizontal tail exposed area m^2 (ft ²)
ib	Wing inboard portion planform area m^2 (ft ²)
S ob	Wing outboard portion planform area m^2 (ft ²)
s _v	Vertical tail exposed area m^2 (ft ²)
S w	Wing area m^2 (ft ²)
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TBTR	Block time for a given flight (hr.)
t/c	Airfoil thickness to chord ratio (dimensionless)
t _r	Wing thickness at the root m (ft)
TURNT	Ground turnaround time at gate (hr)
T/W	Cruise thrust to weight ratio (dimensionless)
u	Glove root chord m (ft)
U	Annual utilization (hr)
v	Basic wing root chord m (ft)
v _e	Equivalent airspeed km/hr (kt)
V _h	Horizontal tail volume coefficient (dimensionless)
v _t	Time airspeed km/hr (kt)
vv	Vertical tail volume coefficient (dimensionless)
W	Current gross weight kg (lb.)
W _o	Initial cruise gross weight kg (lb.)
w ₁	Final cruise gross weight kg (lb.)
Wac	Air conditioning system weight kg (lb.)
WAF	Airframe weight kg (lb.)
Wai	Anti-icing system weight kg (lb.)
W apu	Auxiliary power unit system weight kg (lb.)
Waux	Auxiliary gear weight kg (lb.)
w _{avi}	Avionics system weight kg (lb.)
WAVI	Weight of avionics kg (lb.)
	2-36

w _b	Fuselage structural weight kg (lb.)
W _{bf1}	Block fuel weight kg (lb.)
Wer	Crew weight kg (lb.)
Wcrew	Weight of a crew member kg (lb.)
W _{dist}	Fuel system distribution system weight kg (lb.)
W	Fuel system dumping system weight kg (lb.)
WE	Weight empty kg (lb.)
Wec	Engine controls weight kg (lb.)
Welec	Electrical system weight kg (lb.)
Weng	Individual engine weight kg (lb.)
Wengl	Individual scaled engine weight kg (lb.)
Weg	Passenger equipment weight kg (lb.)
W falt	Cruise fuel weight for alternate cruise leg kg (lb.)
Wfc	Fuel system controls weight kg (lb.)
W _{fcl}	Climb fuel weight kg (lb.)
W _{fer}	Cruise fuel weight kg (lb.)
Wfres	Fuel weight corresponding to reserve distance kg (lb.)
W	Furhishings weight kg (lb.)
W _{fto}	Takeoff fuel weight kg (lb.)
W _{flot}	Total fuel weight kg (lb.)
W _h	Horizontal tail structural weight kg (lb.)
W _{h20}	Water injection system fluid weight kg (lb.)
W _{hyd}	Hydraulic system weight kg (lb.) 2-37

W _{inst}	Instrument weight kg (lb.)
₩ g	Landing gear weight kg (lb.)
W _{oil}	Engine oil weight kg (lb.)
Wnac	Nacelle weight kg (lb.)
w _p	Fuel system pump weight kg (lb.)
W pl	Payload weight kg (lb.)
W rf	Fuel system refueling system weight kg (lb.)
W/S	Design takeoff wing loading N/m^2 (lb/ft ²)
Wsc	Surface control system weight kg (lb.)
W _{sl}	Fuel system sealant weight kg (lb.)
W sp	Engine/nacelle soundproofing weight kg (lb.)
W _{st}	Engine starting system weight kg (lb.)
W stew	Stewardesses weight kg (lb.)
WSUB	Subsystem weight kg (lb.)
Wuf	Unusable fuel weight kg (lb.)
w _v	Fuel system vent system weight kg (lb.)
w _v	Vertical tail structural weight kg (lb.)
Ww	Wing structural weight kg (lb.)
wwi	Engine water injection system weight kg (lb.)
XIB	Investment base per airplane \$
Y _{gl}	Location of wing root/fuselage intersection m (ft.)
YRS	Years of investment term (yr.)

:

γ	Climb or descent flight path angle (degrees)
δ	Atmospheric pressure ratio at initial cruise altitude (dimensionless)
ΔD	Climb distance increment km (nm)
ΔH	Climb altitutde increment m (ft.)
ΔΤ	Climb time increment (hr)
$\Lambda_{\mathbf{c}/2}$	Wing 50% chord sweep (degrees)
$\Lambda_{\rm LE}$	Wing leading edge sweep (degrees)
ρ _o	Atmospheric density at initial cruise altitude kg/m^3 (lb/ft ³)
σ	Atmospheric pressure ratio at a given altitude (dimensionless)

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SECTION 3

COMPUTER PROGRAM

3.1 PROGRAM ORGANIZATION

The TEKVAL computer program is configured for maximum flexibility of operation. Each of the main program sections (SIZE, DOC, and ROI) may be operated independently with external input, or they may be operated sequentially (SIZE-DOC-ROI or DOC-ROI) with the output of one section providing partial input for subsequent sections.

Program operation is controlled by a 3-digit binary control word labeled KEY. Figure 3-1 illustrates the TEKVAL program organization and the function of the control word. The three digits control the execution of each of the main program modules, the first digit for SIZE, the second for DOC, and the third for ROI. A one calls for module execution while a zero signals omission of that module. To operate all three modules sequentially, a value of KEY = 111 is used. A value such as KEY = 010 calls for execution of the DOC module only.

The value of KEY is read at the beginning of the main program. A branch is then made to the appropriate module within the main program. Following execution of each module, the value of KEY is reduced by an appropriate power of 10, effectively eliminating the leading digit. If the succeeding digit so indicates, the next module is executed. If the succeeding digit is a zero, the program reverts to the beginning for a new value of KEY.

Each of the main program modules has its own input and output subroutines. The NAMELIST format is utilized for all input, including the control word KEY. A complete input deck is obviously required for execution of the first module of a given run. For sequential operation of subsequent modules, only partial input decks are required but there must be a separate NAMELIST deck for each module to be executed on every run. Complete input requirements and data communication between modules are described below.

3.2 DESCRIPTION OF SUBROUTINES

Figures 3-2 through 3-4 show the subroutines called by each of the main program modules and how they are interlinked. All input and output subroutines are straight-forward and need no further clarification. The principle function of each of the remaining subroutines is described herein.

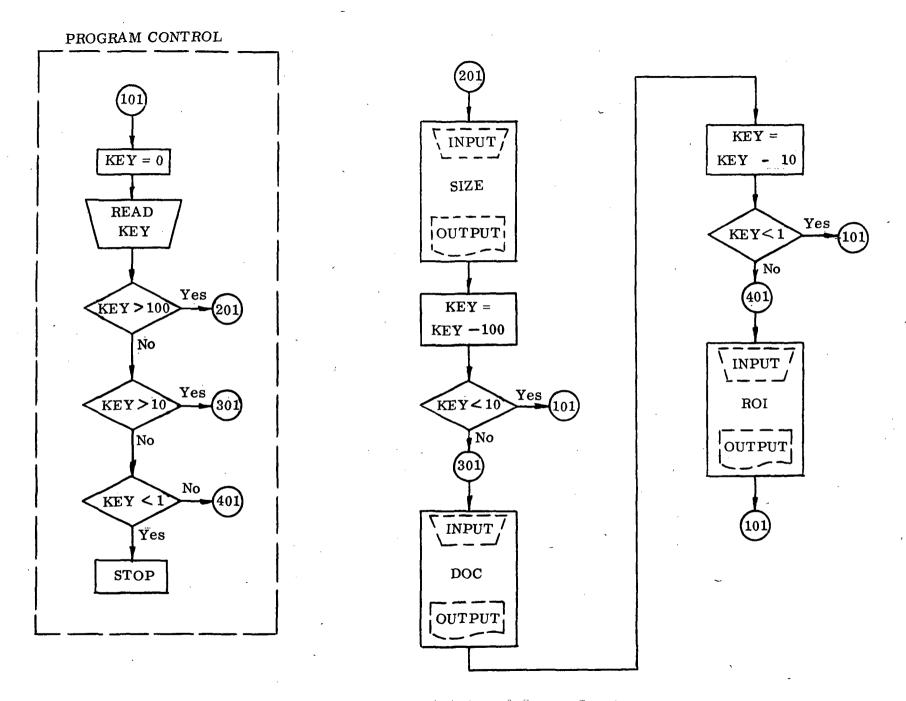


Figure 3-1. TEKVAL Program Organization

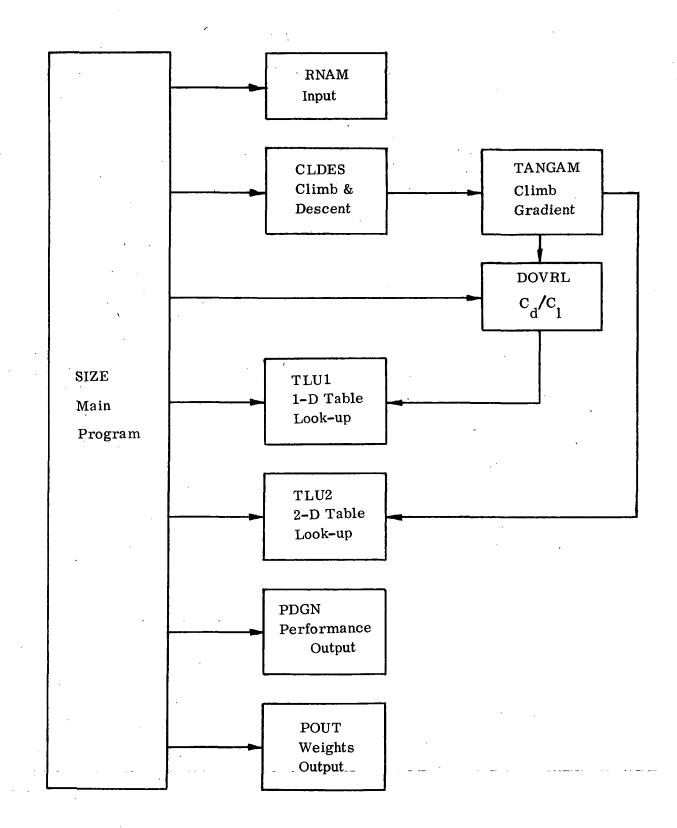
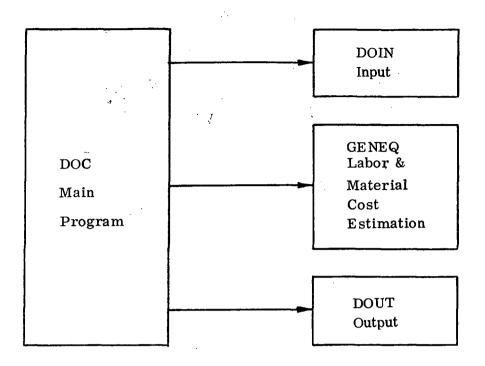
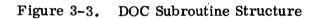


Figure 3-2. SIZE Subroutine Structure





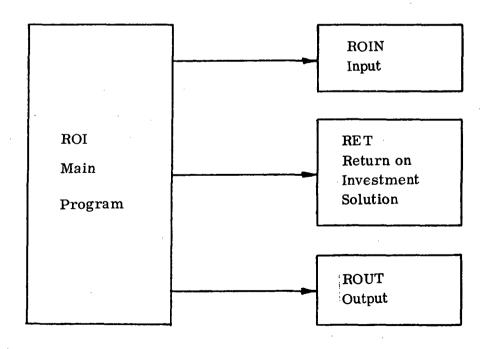


Figure 3-4. ROI Subroutine Structure

The following subroutines are employed by the SIZE module:

TLUI - A one dimensional linear interpolation table look-up routine. The call sequence lists the input value X and the locations and dimension of the X and Y vectors. The value of Y corresponding to X is returned via a call argument. If the vector dimension is exceeded during the table search, an error message "TLU1 OUT OF RANGE" is printed and the program stops.

TLU2 - A two dimensional linear interpolation table look-up routine. This routine gives Y = f(X, Z). The call sequence lists values of X and Z plus addresses for the X and Z vectors and the Y matrix, and the dimensions of the X and Z vectors. The Z indices are determined first. For each of the two Z indices, the TLU1 subroutine is utilized to determine Y = f(X). Linear interpolation on Z then gives the final value of Y. Should the Z vector dimension be exceeded, the error message "TLU2 OUT OF RANGE" is printed and the program stops.

CLDES - This subroutine computes the time, distance, and fuel required to climb or descend according to a given speed-altitude profile. The mathematical operations were described in Section 2.1. This routine performs the computations and accumulations of distance, time, and fuel increments as well as current gross weight, Mach number, dynamic pressure, true airspeed, and average values for climb gradient, specific fuel consumption, and engine thrust. It directly utilizes TLU1 for altitude related functions and frequently calls TANGAM to compute climb gradients.

TANGAM - This subroutine computes flight path gradient as the difference between T/W and D/L. Subroutine DOVRL is called to produce D/L. Subroutine TLU2 is called to obtain engine thrust and specific fuel consumption, which are then returned to CLDES via TANGAM.

DOVRL - Subroutine DOVRL computes the ratio C_d/C_l as a function of Mach number for a given value of C_l . The primary function of this subroutine is to back out compressibility effects from the cruise Mach number drag coefficient for the slower speeds encountered during climb and descent. The mathematical approach was described in Section 2.1.

The DOC and ROI modules each employ only one subroutine in addition to the input and output functions. Subroutine GENEQ makes use of a generalized cost equation, explained in Section 2.2, to compute labor and material costs, and their total, for a particular aircraft component or subsystem. The call arguments transfer the component weight, a reference weight, labor and material scaling exponents, and labor hours/pound and material cost/pound at the reference weight. All of these factors vary by component. A COMMON statement provides constant values for desired and reference production quantities, labor and material learning exponents, manufacturing labor rate, and material cost escalation factor. In the ROI module, subroutine RET employs an iterative technique to compute the equivalent rate of return-on-investment equaling the profit generated by commercial airplane operations. The call sequence provides all required input: profit, number of airplanes, investment/airplane, and the time period of the operation. The mathematical technique is described in Section 2.3; because of the nature of the equations, an iterative technique is required. A trial value of ROI is used to compute what is in essence an equivalent profit for a fixed investment over a given number of years. The trial ROI is incremented in steps of DELR (arbitrary stepping increment, dimensionless) until the computed profit matches the target value within an accuracy specified by the parameter EPSA (error fraction, dimensionless). Both DELR and EPSA are input; suggested values are DELR = .05, EPSA = .001. When profit is negative, ROI is computed based on the absolute value of profit, with the negative sign attached to the result.

3.3 DICTIONARY OF VARIABLES

A dictionary of FORTRAN variables found in the program modules associated with the sizing process is presented in Table 3-1. Variables associated with the Direct Operating Cost and Return-On-Investment modules are found in Tables 3-2 and 3-3, respectively. It should be noted that the actual program input and output utilize the English system of units.

TABLE 3-1. DICTIONARY OF VARIABLES

NAME

DESCRIPTION

SIZE MOD	
SIZE MOD	
ALT ALTF CDF CDOMCR CGLOVE CHVOL	INITIAL CRUISE ALTITUDE (FT/1000) FINAL CRUISE ALTITUDE (FT/1000) EQUIVALENT SKIN FRICTION COEFFICIENT CRUISE PARASITE DRAG COEFFICIENT RATIO WING GLOVE CHORD/THEO CHORD AT BODY VOLUME COEFFICIENT FOR HORIZONTAL TAIL
CL	LIFT COEFFICIENT
CLCR CLOCH CLOCV CLOCW	CRUISE LIFT COEFFICIENT HORIZONTAL TAIL MAC LOCATION RATIO TO BODY LENGTH VERTICAL TAIL MAC LOCATION RATIO TO BODY LENGTH WING MAC LOCATION RATIO TO BODY LENGTH
CMDD CPAXC	INCREMENT IN CRITICAL MACH NUMBER DUE TO CL / CL FRACTION OF TOTAL SEATS IN COACH
CRMACH CSWET CSWPYL	DESIGN CRUISE MACH NUMBER RATIO WING WETTED AREA/PLANFORM AREA - RECTANGULAR SECTION RATIO PYLON/NACELLE WETTED AREAS
CTWR CVVOL	INITIAL ESTIMATE OF STATIC T/W REQUIRED VOLUME COEFFICIENT FOR VERTICAL TAIL
CWEF	INDUCED DRAG EFFICIENCY FACTOR
CWFRG CWT	LATERAL EXTENT OF WING GLOVE/WING SEMI-SPAN RATIO WO/WGTO
CWTIC	RATIO WO/WGTO ,INITIAL ESTIMATE)
DAISLE	AISLE WIDTH IN COACH (IN)
DBD DBL	BODY DIAMETER (FT) TOTAL BODY LENGTH (FT)
DBLC	LENGTH OF COACH SECTION (FT)
DBLST DBLTPR	LENGTH OF STRAIGHT BODY SECTION (FT) LENGTH OF TAPERED BODY SECTION (FT)
	LENGTH OF FIRST CLASS SECTION (FT)
DCDCV	TABLE - DRAG RISE - DELTA CDO - CONVENTIONAL (COUNTS)
DCDICV DCDISC	TABLE - DRAG RISE - DELTA CDI - CONVENTIONAL (COUNTS) TABLE - DRAG RISE - DELTA CDI - SUPERCRITICAL (COUNTS)
DCDSC	TABLE - DRAG RISE - DELTA CDO - SUPERCRITICAL (COUNTS)
DCL	DISTANCE - CLIMB TO INITIAL CRUISE ALTITUDE (NM)
DCR DCRES	CRUISE DISTANCE (NM) CLIMB DISTANCE TO 15000 FT FOR FUEL RESERVES (NM)
DDES	DISTANCE - DESCEND FROM FINAL CRUISE ALTITUDE (NM)
DDRES	DESCENT DISTANCE FROM 15000 FT FOR FUEL RESERVES (NM) CRUISE DISTANCE TO ALTERNATE DESTINATION (NM)
DRES2 DELTAI	PRESSURE RATIO AT INITIAL CRUISE ALTITUDE
DHL	LENGTH OF HORIZONTAL TAIL ARM (FT)
DLCR	CRUISE D/L RATIO
DLNAC DMACH	LENGTH OF NACELLE (FT) TABLE - DRAG RISE - MACH NUMBER
DNAC	NACELLE DIAMETEDIETA
DNAC1	
DRES	DISTANCE TO ALTERNATE DESTINATION (NM)
DRES1 DSTPC	DISTANCE EQUIVALENT OF TRES (NM) SEAT PITCH IN COACH (IN)
DSTP1	SEAT PITCH IN FIRST CLASS (IN)
DSTWC	SEAT WIDTH IN COACH (IN)
DSTW1 DWB	SEAT WIDTH IN COACH (IN) WING SPAN (FT)

1. A.

NAME DESCRIPTION WING STRUCTURAL SPAN (FT) DWBS LENGTH OF WING GLOVE CHORD (FT) DWCGL LENGTH OF WING CHORD AT BODY JUNCTION (FT) DWCOB LENGTH OF WING ROOT CHORD (FT) DWCR LENGTH OF WING TIP CHORD (FT) DWCT LENGTH OF WING MEAN AERODYNAMIC CHORD (FT) DWMAC THICKNESS OF WING GLOVE CHORD (FT) DWTGL DWTR WING ROOT CHORD THICKNESS AT C/L (FT) LENGTH OF VERTICAL TAIL ARM (FT) DVL ENGINE SCALE ES FBI BLOCK FUEL EQUATION - INTERCEPT BLOCK FUEL EQUATION - SLOPE FBS FGAM TABLE - CRITICAL MACH INCREMENT - FACTOR FACTOR TO DETERMINE CMDD = F(WING SWEEP)FGAMDD FUEL DENSITY (LB/GAL) FLDENS FNCL TABLE - NET THRUST - CLIMB FNCR TABLE - NET THRUST - CRUISE TABLE - NET THRUST - IDLE FNIDL FULL SCALE ENGINE NET THRUST - INITIAL CRUISE (LBS) FNMCR REQUIRED NET THRUST/ENGINE - INITIAL CRUISE (LBS) FNREQ FNRTG SLST OF FULL SCALE ENGINE FNZL LIMIT LOAD FACTOR TAPERED BODY LENGTH(DIAMETERS) FTAPER PODDED NACELLE FINENESS RATIO GNFR **GNFRF** NACELLE FINENESS RATIO - FIN MOUNTED GWAR WING ASPECT RATIO GWPL RATIO WGTO/WPL WING LOADING (LB/SQ FT) GWS GWSWPO WING SWEEP ANGLE AT LE (DEG) WING SWEEP ANGLE AT C/2 (DEG) GWSWP2 WING SWEEP ANGLE AT C/4 (DEG) GWSWP4 WING THICKNESS/CHORD RATIO GWTC GWTPR WING TAPER RATIO TABLE - STANDARD ATMOSPHERE - ALTITUDE (FT/1000) н TABLE - STANDARD ATMOSPHERE - DELTA HDEL TABLE - ENGINE DATA - ALTITUDE (FT/1000) HH TABLE - STANDARD ATMOSPHERE - SQ RT SIGMA HSIGSR FLAG FOR ACTIVE CONTROL SYSTEM (1=WITH. 0=W/O) KACS FLAG FOR SUPERCRITICAL AIRFOIL (1=WITH, 0=W/O) KAF FLAG FOR AUXILLIARY POWER UNIT (1=WITH. 0=W/O) KAPU KARULE FLAG FOR BODY AREA RULING (1=WITH, 0=W/O) FLAG FOR FIN MOUNTED ENGINE (1=YES, 0=NO) KEFIN PROGRAM CONTROL WORD KEY FLAG FOR CONSTRUCTION MATERIAL (1=COMP, 0=ALUM) KMATL FLAG FOR NACELLE SOUND PROOFING (1=WITH, 0=W/O) KPSP KRPT FLAG FOR SIZE ITERATION LOOP KTEST TEST FOR ODD NUMBER OF ENGINES (+=EVEN, -=ODD) KUPDN FLAG FOR CLDES SUBROUTINE (1=CLIMB, 0=DESCEND) FLAG FOR ENGINE WATER INJECTION PROVISIONS (1=WITH, 0=W/O) KWI NO. AISLES NAISLE NCREW NO. OF FLIGHT CREW MEMBERS NUMBER OF ENGINES NENG NENGPR NO. OF PODDED ENGINES (WING OR BODY MOUNTED) NPAXC NO. SEATS IN COACH. NPAX1 NO. SEATS IN FIRST CLASS

DESCRIPTION NAME NO. SEAT ROWS IN COACH NROWC NO. SEAT ROWS IN FIRST CLASS NROW1 NO. SEATS ABREAST IN COACH NSROWC NO. SEATS ABREAST IN FIRST CLASS NSROW1 NO. OF STEWARDESSES **NSTEW OPERATING WEIGHT EMPTY (LBS)** OWE TOTAL NO. SEATS PAX PIAE PI X ASPECT RATIO X INDUCED DRAG EFF FACTOR DYNAMIC PRESSURE (LB/SQ FT) C QFUEL FUEL QUANTITY - TOTAL (GAL) ACS CORRECTION FACTOR FOE WING WEIGHT RACS DESIGN RANGE (NM) RANGE BREGUET RANGE FACTOR RANGEF SEA LEVEL STATIC THRUST OF SCALED ENGINE (LBS) RATING RF RANGE FACTOR AT 15000 FT CRUISE OR AT FINAL CRUISE RANGE FACTOR - AVERAGE INITIAL AND FINAL CRUISE RFAVG SPEED CORRECTION FACTOR FOR WING WEIGHT RMACH MATERIAL CORRECTION FACTOR FOR WING WEIGHT RMATL WETTED AREA - BODY (SQ FT) SBW WING GLOVE CROSS SECTION AREA (SQ FT) SBWCS THRUST SPECIFIC FUEL CONSUMPTION (LB/LB/HR) SFC TABLE - SPECIFIC FUEL CONSUMPTION - IDLE SFCIDL TABLE - SPECIFIC FUEL CONSUMPTION - CLIMB SFCCL TABLE - SPECIFIC FUEL CONSUMPTION - CRUISE SFCCR EXPOSED AREA OF HORIZONTAL TAIL (SQ FT) SHEXP WETTED AREA - NACELLES (SQ FT) SNW SQUARE ROOT OF DENSITY RATIO = F(ALTITUDE) SRSIG WETTED AREA - HORIZONTAL + VERTICAL TAIL (SQ FT) STW EXPOSED AREA OF VERTICAL TAIL (SQ FT) SVEXP SW WING AREA (SQ FT) WETTED AREA - TOTAL AIRPLANE (SQ FT) SWET TABLE - CRITICAL MACH INCREMENT - WING SWEEP SWP WETTED AREA - WING TOTAL (SQ FT) SWW WETTED AREA - WING 2NBOARD SECTION (SQ FT) SWWIB WETTED AREA - WING OUTBOARD SECTION (SQ FT) SWWOB BLOCK TIME EQUATION - INTERCEPT TBI BLOCK TIME (HR) TBL BLOCK TIME EQUATION - SLOPE TBS TIME - CLIMB TO INITIAL CRUISE ALTITUDE (HR) TCL TIME - CRUISE (HR) TCR TIME - DESCEND FROM FINAL CRUISE ALTITUDE (HR) TDES TAN(WING SWEEP AT C/2) TGAMC2 RESERVE FUEL LOITER TIME (HR) TRES ENGINE SLST REQUIRED TST0 MAX CLIMB EQUIVALENT AIRSPEED (KT) VCL TABLE - STANDARD ATMOSPHERE - VE/M VDIVM RATIO VE/M AT START OF CRUISE VM0 RATIO VE/M AT END OF CRUISE VM1 VOVRM RATIO EQUIVALENT AIRSPEED/MACH NUMBER = F(ALTITUDE)WORKING VALUE - TRUE AIRSPEED (KT) VT TRUE AIRSPEED - AVG INITIAL AND FINAL CRUISE (KT) VTAVG TRUE AIRSPEED - FINAL CRUISE (KT) VTF TRUE AIRSPEED - INITIAL CRUISE (KT) VTI AIRFRAME WEIGHT FOR DOC PROGRAM (LBS) WAF RESERVE FUEL WEIGHT - ALTERNATE DESTINATION - CLIMB (LBS) WCRES

NAME DESCRIPTION WEIGHT OF FLIGHT CREW MEMBER (LBS) WCREW WDRES RESERVE FUEL WEIGHT - ALTERNATE DESTINATION - DESCENT (LBS) WEIGHT EMPTY (LBS) WE FULL SCALE ENGINE WEIGHT (LBS) WENG1 BLOCK FUEL WEIGHT (LBS) WFBL WFCL FUEL WEIGHT - CLIMB TO INITIAL CRUISE ALTITUDE (LBS) FUEL WEIGHT - CRUISE (LBS) WFCR FUEL WEIGHT - DESCEND FROM FINAL CRUISE ALTITUDE (LBS) WFDES RESERVE FUEL WEIGHT - TOTAL (LBS) . WFRES WFRES1 RESERVE FUEL WEIGHT - LOITER + AIR MANEUVER (LBS) RESERVE FUEL WEIGHT - ALTERNATE DESTINATION - TOTAL (LBS) WFRES2 FUEL WEIGHT - TOTAL (LBS) WFTOT GROSS TAKEOFF WEIGHT (LBS) WGTO WGTO X ULTIMATE LOAD FACTOR (LBS) WGULT TAKEOFF WATER INJECTION FLUID WEIGHT (LBS) WH20 WPASS PASSENGER WEIGHT (LBS) PROPULSION SYS WEIGHT - FUEL SYS DISTRIBUTION (LBS) WPDIST PROPULSION SYS WEIGHT - FUEL SYS DUMPING (LBS) WPDUMP PROPULSION SYS WEIGHT - ENGINE CONTROLS (LBS) WPEC PROPULSION SYS WEIGHT - ENGINES (LBS) WPENG WPES PROPULSION SYS WEIGHT - FUEL SYS TOTAL (LBS) PAYLOAD WEIGHT (LBS) WPL WPPUMP PROPULSION SYS WEIGHT - FUEL SYS PUMPS (LBS) PROPULSION SYS WEIGHT - FUEL SYS REFUELLING (LBS) WPREFL PROPULSION SYS WEIGHT - TOTAL (LBS) WPROP PROPULSION SYS WEIGHT - FUEL SYS SEALING (LBS) WPSEAL WPSP PROPULSION SYS WEIGHT - NACELLE SOUND PROOFING (LBS) WPST PROPULSION SYS WEIGHT - STARTING SYSTEM (LBS) PROPULSION SYS WEIGHT - FUEL SYS CONTROLS (LBS) WPSYSC PROPULSION SYS WEIGHT - FUEL SYS VENTING (LBS) WPVENT PROPULSION SYS WEIGHT - WATER INJECTION PROVISIONS (LBS) WPWI RESERVE FUEL WEIGHT - ALTERNATE DESTINATION - CRUISE (LBS) WRESCR WEIGHT RATIO WO/W1 FROM BREGUET EQUATION WRTO STRUCTURAL WEIGHT - BODY (LBS) WSB SYS + EQUIP WEIGHT - AIR CONDITIONING (LBS) WSEAC SYS + EQUIP WEIGHT - ANTI-ICE (LBS) WSEAI WSEAPU SYS + EQUIP WEIGHT - AUX POWER UNIT (LBS) SYS + EQUIP WEIGHT - AUX GEAR (LBS) WSEAUX SYS + EQUIP WEIGHT - AVIONICS INSTALLATION (LBS) WSEAVI. SYS + EQUIP WEIGHT - FURNISHINGS (LBS) WSEFRN SYS + EQUIP WEIGHT - HYDRAULICS + PNEUMATICS (LBS) WSEHYD SYS + EQUIP WEIGHT - INSTRUMENTS (LBS) WSEINS SYS + EQUIP WEIGHT - ELECTRICAL (LBS) WSELEC SYS + EQUIP WEIGHT - SURFACE CONTROLS (LBS) WSESC WSH STRUCTURAL WEIGHT - HORIZONTAL TAIL (LBS) STRUCTURAL WEIGHT - 6ANDING GEAR (LBS) WSLG. STRUCTURAL WEIGHT - NACELLES (LBS) WSNAC WEIGHT OF STEWARDESS (LBS) WSTEW WSTR STRUCTURAL WEIGHT - TOTAL LBS) STRUCTURAL WEIGHT - VERTICAL TAIL (LBS) WSV WSW STRUCTURAL WEIGHT - WING (LBS) SYS + EQUIP WEIGHT - TOTAL (LBS) WSYSEQ WT WORKING VALUE - GROSS WEIGHT (LBS) GROSS WEIGHT AT START OF CRUISE (LBS) WT0 WTRTO RATIO TOTAL FUEL WEIGHT/INITIAL CRUISE GROSS WEIGHT

NAME	DESCRIPTION	
WTX	WORKING VALUE - GROSS WEIGHT (LBS)	
WT1	GROSS WEIGHT AT END OF CRUISE (LBS)	
WUL	USEFUL LOAD WEIGHT - TOTAL (LBS)	
WULCR	USEFUL LOAD WEIGHT - CREW (LBS)	
WULEQ	USEFUL LOAD WEIGHT - EQUIPMENT (LBS)	
WULOIL	USEFUL LOAD WEIGHT - ENGINE OIL (LBS)	
WULUF	USEFUL LOAD WEIGHT - UNUSABLE FUEL (LBS)	
WUTO	FUEL WEIGHT - WARMUP AND TAKEOFF (LBS)	
х	LIMIT WING GLOVE THICKNESS (FT)	
XM	TABLE - ENGINE DATA - MACH NUMBER	
XMACH	WORKING VALUE - MACH NUMBER	
SUBROUT	INE CLDES	
ALT	WORKING VALUE - ALTITUDE (FT/1000)	
ALTI	MAXIMUM CLIMB ALTITUDE (FT/1000)	

ALTI	MAXIMUM CLIMB ALTITUDE (FT/1000)
CL	LIFT COEFFICIENT
DDIST	INCREMENTAL CLIMB/DESCENT DISTANCE (FT)
DIST	CUMULATIVE CLIMB/DESCENT DISTANCE (FT)
DTIME	INCREMENTAL CLIMB/DESCENT TIME (HR)
DWFL	INCREMENTAL CLIMB/DESCENT FUEL WEIGHT (LBS)
GAMAVG	AVERAGE CLIMB GRADIENT (FT)
SFCAVG	AVERAGE SPECIFIC FUEL CONSUMPTION (LB/LB/HR)
SFC1+2	SPECIFIC FUEL CONSUMPTION AT SEGMENT END POINTS (LB/LB/HR)
TGAM1,2	CLIMB GRADIENT AT SEGMENT END POINTS (FT)
THAVG	AVERAGE TOTAL NET THRUST (LBS)
THR1+2	TOTAL NET THRUST AT SEGMENT END POINTS (LBS)
TIME	CUMULATIVE CLIMB/DESCENT TIME (HR)
VCL	MAXIMUM CLIMB AIRSPEED (KEAS)
VT1,2	TRUE AIRSPEED AT SEGMENT END POINTS (KT)
WFUEL	CUMULATIVE CLIMB/DESCENT FUEL WEIGHT (LBS)
WT	CURRENT GROSS WEIGHT (LBS)
WTX	CURRENT GROSS WEIGHT ESTIMATE (LBS)
XH1,2	ALTITUDE AT SEGMENT END POINTS (FT/1000)
XMACH	WORKING VALUE - MACH NUMBER
XM1.2	MACH NUMBER AT SEGMENT END POINTS

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SUBROUTINE DOVRL

CD	DRAG COEFFICIENT - TOTAL AT XMACH
CDI	DRAG COEFFICIENT - INDUCED
CDO	DRAG COEFFICIENT - PARASITE
CDOMCR	DRAG COEFFICIENT - TOTAL AT CRUISE MACH
DELCDI	COMPRESSIBILITY INCREMENT AT XMACH - CDI
DELCDO	COMPRESSIBILITY INCREMENT AT XMACH - CDO
DELM	MACH NUMBER INCREMENT BELOW CRUISE MACH NUMBER
DELMDD	CRITICAL MACH NUMBER INCREMENT DUE TO CL
DL	RATIO CD/CL AT XMACH

SUBROUTINE TANGAM

FNNET THRUST/ENGINE AT XMACH AND ALT (LBS)SFCSPECIFIC FUEL CONSUMPTION AT XMACH AND ALT (LB/LB/HR)TGAMCLIMB GRADIENT AT XMACH AND ALT (FT)THRUSTTOTAL NET THRUST AT XMACH AND ALT (LBS)

NAME

DESCRIPTION

SUBROUTINE TLU1

I	INDEX VALUE FOR X-VECTOR SEARCH
N .	DIMENSION OF X AND Y VECTORS
Q .	INTERPOLATION FRACTION
YOUT	OUTPUT VALUE OF $Y = F(X)$
YVECT	ADDRESS OF Y-VECTOR
XIN	INPUT VALUE OF PARAMETER X
XVECT	ADDRESS OF X-VECTOR

SUBROUTINE TLU2

J	INDEX VALUE FOR Z-VECTOR SEARCH
NX	DIMENSION OF X-VECTOR
NY	INDEX VALUE FOR X-VECTOR SEARCH
NZ	DIMENSION OF Z-VECTOR
Q .	INTERPOLATION FRACTION FOR Z-VECTOR
XIN	INPUT VALUE OF PARAMETER X
XVECT	ADDRESS OF X-VECTOR
YMAT	ADDRESS OF Y-MATRIX (DIMENSION NX X NZ)
YOUT	OUTPUT VALUE OF $Y = F(X,Z)$
Y1,Y2	INTERPOLATED VALUES FROM X-VECTORS
ZIN	INPUT VALUE OF PARAMETER Z
ZVECT	ADDRESS OF Z-VECTOR

Table 3-2. Dictionary of Variables

DOC Module	(DOCIN)
AD	AIR DELAY - MINUTES
AFMF	AIRFRAME MAINTENANCE COEFFICIENT
AFSP	AIRFRAME SPARES FACTOR
ANHR	IDEALIZED ANNUAL UTILIZATION HOURS
CAVI	SHIP SET COST OF AVIONICS - \$
CCENG	ENGINE COST FACTOR
CDLH	COST OF MAINTENANCE DIRECT LABOR \$/HOUR
CFT	COST OF FUEL - \$/1000 LBS
CF1 CMLH COT CREW DNM ENGSP EOTYPE FEC FRAD FRGD GD GDMVP IEQ IMAX MCF	MANUFACTURING COST PER HOUR \$ COST OF OIL = \$/LB CREW COST PER HCUR DISTANCES (UP TO 20) NAUTICAL MILES ENGINE SPARES FACTOR FLAG - 0 = SUMMARY EQUATIONS, 1 = DETAILED EQUAT. ENGINE UNIT COST FUEL RATE - AIR DELAY - 1000 LBS/MINUTE FUEL RATE - GROUND DELAY - 1000 LBS/MINUTE GROUND DELAY - MINUTES GROUND MANEUVER TIME/FLIGHT-MINUTES FLAG - 1 = READ DOCEQ, 0 = DO NOT READ DOCEQ LAST DISTANCE IN DNM - INTEGER TO 20 MATERIAL ESCALATION COST FACTOR
MLL	MANUFACTURING LABOR LEARNING EXPONENT
MML	MANUFACTURING MATERIAL LEARNING EXPONENT
PO	PRODUCTION QUANTITY - UNITS
PR	REFERENCE PRODUCTION QUANTITY
TURNT	TURNAROUND TIME (HR)
YRS	DEPRECIATION LIFETIME - YEARS

DOC Module (DOCEQ)

CEACC	MATERIAL SCALING EXPONENT - AIR-CONDITIONING
CEACL	LABOR HRS/LB AT REF WT - AIR-CONDITIONING
CEACM	MATE COST/LB AT REF WT - AIR-CONDITIONING
CEACR	REFERENCE WEIGHT FOR AIR-CONDITIONING
CEACS	LABOR SCALING EXPONENT - AIR-CONDITIONING
CEAIC	MATERIAL SCALING EXPONENT - ANTI-ICING
CEAIL	LABOR HRS/LB AT REF WT - ANTI-ICING
CEAIM	MATL COST/LB AT REF WT - ANTI-ICING
CEAIR	REFERENCE WEIGHT FOR ANTI-ICING
CEAIS	LABOR SCALING EXPONENT - ANTI-ICING
CEAFUC	MATERIAL SCALING EXPONENT - AUXILLARY POWER UNIT
CEAPUL	LABOR HRS/LB AT REF WT - AUXILLARY POWER UNIT
CEAPUM	NATL COST/LS AT REF HT - AUXILLARY POWER UNIT
CEAPUR	REFERENCE WEIGHT FOR AUXILLARY POWER UNIT

Table 3-2. Dictionary of Variables (Cont.)

CEAPUS	LABOR SCALING EXPONENT - AUXILLARY POWER UNIT
CEAUXC	MATERIAL SCALING EXPONENT - AUXILLARY GEAR
CEAUXL	LABOR HRS/LB AT REF WT - AUXILLARY GEAR
CEAUXM	MATL COST/LB AT REF WT - AUXILLARY GEAR
CEAUXR	REFERENCE WEIGHT FOR AUXILLARY GEAR
CEAUXS	LABOR SCALING EXPONENT - AUXILLARY GEAR
CEHYDC	MATERIAL SCALING EXPONENT - HYDRAULICS/PNEUMATICS
CEHYDL	LABOR HRS/LB AT REF WT - HYDRAULICS/PNEUMATICS
CEHYDM	MATL COST/LB AT REF WT - HYDRULICS/PNEUMATICS
CEHYDR	REFERENCE WEIGHT FOR HYDRAULICS/PNEUNATICS
CEHYDS	LABOR SCALING EXPONENT - HYDRAULICS/PNUMATICS
CEINC	MATERIAL SCALING EXPONENT - INSTRUMENTS
CEINL .	LABOR HRS/LB AT REF WT - INTRUMENTS
CEINM	MATL COST/LB AT REF. WT - INSTRUMENTS
CEINR	REFERENCE WEIGHT FOR INSTRUMENTS
CEINS	LABOR SCALING EXPONENT - INSTRUMENTS
CESCC	MATERIAL SCALING EXPONENT - SURFACE CONTROLS
CESCL	LABOR HRSLLB AT REF HT - SURFACE CONTROLS
CESCM	MATL COST/LB AT REF WT - SURFACE CONTROLS
CESCR	REFERENCE WEIGHT FOR SURFACE CONTROLS
CESCS	LABOR SCALING EXPONENT - SURFACE CONTROLS
CFURNC	MATERIAL SCALING EXPONENT - FURNISHINGS
CFURNL	LABOR HRS/LB AT REF WT - FURNISHINGS
CEURNM	MATL COST/LB AT REF WT - FURNISHINGS
CFURNR	REFERENCE WEIGHT FOR FURNISHINGS
CFURNS	LABOR SCALING EXPONENT - FURNISHINGS
CLECC	MATERIAL SCALING EXPONENT - ELECTRICAL
CLECL	LABOR HRS/LB AT REF HT - ELECTRICAL
CLECM	MATL COST/LB AT REF WT - ELECTRICAL
	REFERENCE WEIGHT FOR ELECTRICAL
CLECS	LABOR SCALING EXPONENT - ELECTRICAL
CPECC	MATERIAL SCALING EXPONENT - ENGINE CONTROLS
CPECL	LABOR HRS/LB AT REF. HT - ENGINE CONTROLS
CPECM	MATL COST/LB AT REF WT - ENGINE CONTROLS
CPECR	REFERENCE WEIGHT FOR ENGINE CONTROLS
CPECS	LABOR SCALING EXPONENT - ENGINE CONTROLS
CPFSC	MATERIAL SCALING EXPONENT - FUEL SYSTEM
CPESL	LABOR HRS/LB AT REF WT - FUEL SYSTEM
CPESE	MATE COST/LB AT REE WT - FUEL SYSTEM
CPESR	REFERENCE WEIGHT FOR FUEL SYSTEM
CPFSS CPSPC	LABOR SCALING EXPONENT - FUEL SYSTEM
CPSPL	HATERIAL SCALING EXPONENT - SOUND PROOFING LABOR HRS/LB AT REF HT - SOUND PROOFING
UF JFL	LHOUR HRONED ADSTREE HI - SUUND FROUTING

Table 3-2. Dictionary of Variables (Cont.)

_ CPSPM	NATL COSTILB AT REF WT - SOUND PROOFING
CPSPR	REFERENCE WEIGHT FOR SOUND PRODEING
CPSPS	LABOR SCALING EXPONENT - SOUND PROOFING
CPSTC	MATERIAL SCALING EXPONENT - STARTING
CPSTL	LABOR HRSZLB AT REF WT - STARTING
CPSTM	MATE COST/LB AT REF WT - STARTING
CPSTR	REFERENCE WEIGHT FOR STARTING
CPSTS	LABOR SCALING EXPONENT - STARTING
CPWIC	MATERIAL SCALING EXPONENT - WATER INJECTION
CPWIL	LABOR HRS/LB AT REF HT - WATER INJECTION
CPWIM.	MATL COST/LB AT REF. WT - WATER INJECTION
CPWIR	REFERENCE WEIGHT FOR WATER INJECTION
CPWIS	LABOR SCALING EXPONENT - WATER INJECTION
CSBC,	MATERIAL SCALING EXPONENT - FUSELAGE
CSBL	LABOR HRS/LB AT REF WT - FUSELAGE
CS BM	MATL COST/LB AT REF WT - FUSELAGE
CS BR	REFERENCE WEIGHT FOR FUSELAGE
CSBS	LABOR SCALING EXPONENT - FUSELAGE
CSHC	MATERIAL SCALING EXPONENT - HORIZONTAL TAIL
CSHL	LABOR HRS/LB AT REF WT - HORIZONTAL TAIL
CSHM	MATE COSTILB AT REF WT - HORIZONYAL TAIL
CSHR	REFERENCE WEIGHT FOR HORIZONTAL TAIL
CSHS	LABOR SCALING EXPONENT - HORIZONTAL TAIL
CSLGC	MATERIAL SCALING EXPONENT - LANDING GEAR
CSLGL	LABOR HRS/LB AT REF WT - LANDING GEAR
CSLGM	MATL COSI/LB AT REE WT - LANDING GEAR
CSLGR	REFERENCE WEIGHT FOR LANDING GEAR
CSLGS	LABOR SCALING EXPONENT - LANDING GEAR
CSNAC	MATERIAL SCALING EXPONENT - NACELLES
CSNAL	LABOR HRS/LB AT REF WT - NACELLES
CSNAM	MATL COST/LB AT REF WT - NACELLES
	REFERENCE HEIGHT FOR NACELLES
CSNAS	LABOR SCALING EXPONENT - NACELLES
CSVC	MATERIAL SCALING EXPONENT - VERTICAL TAIL
CSVL	LABOR HRS/LB AT REF WT - VERTICAL TAIL
CSVM	MATL COST/LB AT REF. HT - VERTICAL TAIL
CSVR	REFERENCE WEIGHT FOR VERTIGAL TAIL
CSVS	LABOR SCALING EXPONENT - VERTICAL TAIL
CSWC	MATERIAL SCALING EXPONENT - WING
CSWL	LABOR HRS/LB AT REF HT - WING
CSWM	MATL COST/LB AT REF WT - WING
CSWR	REFERENCE WEIGHT FOR WING
CSWS	LABOR SCALING EXPONENT - WING
x.	

• •

Table 3-3. Dictionary of Variables

ROI Module	(ROIIN)
AF	SYSTEN GROWTH FACTOR BY CITY PAIR
ANHR	ANNUAL HOURS IN SERVICE
DELR	STEPPING FACTOR IN ROI ITERATION-DEC. FRACTION
EPSA	ERROR FRACTION IN ROI ITERATION-DEC. FRACTION
FAREI	FIXED CHARGE PER PASS - \$
FARES	CHARGE PER PASS N MI - \$
FLM	MAX. PERMITTED CITY PAIR LOAD FACTOR-DEC FRACTION
IRTE	FLAG - 1 = READ ROUTE DATA, $0 = 00$ NOT READ
ISUB	1 = PRINT DATA BY CITIES , 2 = PRINT SUMMARY ONLY
MINE	MINIMUM FLIGHTS / DAY
Т	DAILY OPERATIONAL PERIOD (HR)
TAX	INCOME TAX RATE - DEC. FRACTION
Z(1)	SERVICE COST AND LANDING FEE/1000 LB - DOLLARS
Z(2)	PASS. SERVICE COST/MILE - DOLLARS
Z(3)	PASS. SERVICE COST/MILE ~ DOLLARS RESERV, SALES , PASS HANDLING/PASS ~ DOLLARS
Z(4)	STEWARDESS COST/BLOCK HOUR - DOLLARS
Z(5)	MEAL COST/PASS HOUR - DOLLARS
Z(6)	GENERAL AND ADMINISTRATIVE IOC FACTOR- PERCENT

SECTION 4

PROGRAM OPERATION AND INSTRUCTIONS

This section defines the input requirements and physical deck arrangement for each of the main program modules operated individually or in sequence.

Input is divided into data blocks for each of the main program modules and for the program control word KEY. The FORTRAN NAMELIST routine requires that each input data block be headed by a control card bearing the name assigned to that block. Table 4-1 lists the names assigned to each set of input data. In addition to the NAMELIST input deck, the ROI module requires a set of city-pair distance and traffic data in formatted style (see Section 5).

A list of input parameters required by each program module, when run independently, appears in Table 4-2. Those parameters generated by one model for sequential input to the next are indicated; these variables are then omitted from the succeeding input deck when running sequentially. Any parameter read into the program supersedes the value previously read in or computed. Once a parameter value has been read in, it maintains that value unless modified by subsequent input, therefore, it is unnecessary to repeat unchanged data for consecutive runs through the same module.

Figure 4-1 illustrates the deck setup for a sequential run of all three program modules. To run modules individually, each input deck must be preceeded by an NKEY data set as seen in Figure 4-2. The parameter COM, appearing in the input list of each module, provides for a 60 character run title to be reproduced at the head of each module output.

Table 4-1. NAMELIST Input Labels

SUBROUTINE	INPUT LABEL
-	NKEY
RNAM	SIZN
DOIN	DOCIN, DOCEQ
ROIN	ROIIN
	- RNAM DOIN

Table 4-2. Input Requirements

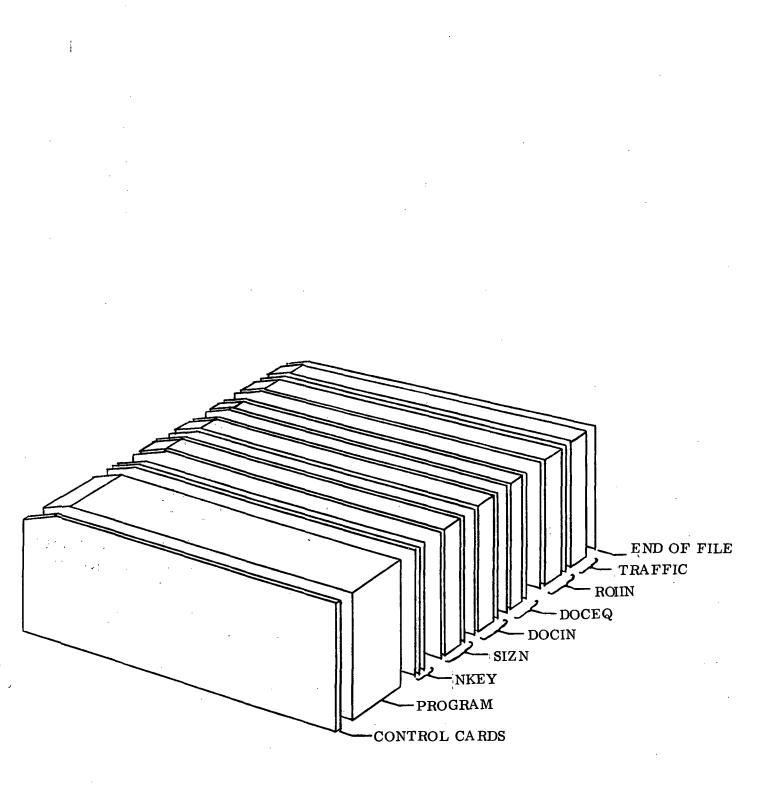
····		<u></u>	
SIZE			
ALT	CWEF	GNFR	NCREW
CDF	CWTIC	GNFRF	NENG
CGLOVE	DAISLE	GWAR	NSTRWC
CHVOL	DHCL	GWS	PAX
CLOCH	DMCL	GWSWP4	RANGE
CLOCV	DNAC1	GWTPR	TRES
CLOCW	DRES	KACS	VCL
COM	DSTP1	KAF	WAVI
CPAXC	DSTPC	KAPU	WCREW
CRMACH	DSTW1	KARULE	WENG1
CSWET	DSTWC	KEFIN	WPASS
CSWPYL	FLDENS	KMATL	WSTEW
CTWR	FNRTG	KPSP	
CVVOL	FNZL	KWI	
CWFRG	FTAPER	NAISLE	
Tables:			
н	HH	SFCCL	DMACH
HDE L	XM	SFCCR	DCDCV
MSIGSR	FNCL	SFCIDL	DCDSC
VDIVM	FNCR	SWP	DCDICV
• • •	FNIDL	FGAM	DCDISC
DOC (*From SIZE))		
DOCIN:			
AD	СОТ	GD	PQ
AFMF	CREW	GDMVR	PR
AFSP	DNM	IEQ	*RANGE
ANHR	ENGSP	IMAX	*RATING
CAVI	EQTYPE	MCF	*TBI
CCENG	*FBI	MLL	*TRS
CDLH	*FBS	MML	TURNT
CFT	FEC	*NENG	*WAVI
CMLH	FRAD	*NSTEW	*WGTO
*COM	FRGD	*PAX	YRS
	· .		

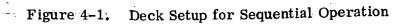
Optional Wei	ghts Input (Computed	d by SIZE):		
For EQ1	$\mathbf{TYPE} = 0, \ \mathbf{WAF}$			
For EQ1	$\mathbf{FYPE}=1,$			
WSB	WSLG	WPFS		WSEAC
WSW	WPSP	WSESC		WSEAI
WSH	WPST	WSEINS		WSEAUX
WSV	WPEC	WSEHYI	D	WSEAPU
WSNAC	WPWI	WSELEO	C	WSEFRU
DOCEQ (For	EQTYPE = 1 Only)	:		
CSBR	CSBS	CSBL	CSBC	CSBM.
CSWR	CSWS	CSWL	CSWC	CSWM
CSHR	CSHS	CSHL	CSHC	CSHM
CSVR	CSVS	CSVL	CSVC	CSVM
CSNAR	CSNAS	CSNAL	CSNAC	CSNAM
CSLGR	CSLGS	CSLGL	CSLGC	CSLGM
CPSPR	CPSPS	CPSPL	CPSPC	CPSPM
CPSTR	CPSTS	CPSTL	CPSTC	CPSTM
CPECR	CPECS	CPECL	CPECC	SPECM
CPWIR	CPWIS	CPWIL	CPWIC	CPWIM
CPFSR	CPFSS	CPFSL	CPFSC	CPFSM
CESCR	CESCS	CESCL	CESCC	CESCM
CEINR	CEINS	CEINL	CEINC	CEINM
CEHYDR	CEHYDS	CEHYDL	CEHYDC	CEHYDM
CLECR	CLECS	CLECL	CLECC	CLECM
CEACR	CEACS	CEACL	CEACC	CEACM
CEAIR	CEAIS	CEAIL	CEAIC	CEAIM
CEAUXR	CEAUXS	CEAUXL	CEAUXC	CEAUXM
CEAPUR	CEAPUS	CEAPUL	CEAPUC	CEAPUM
CFURNR	CFURNS	CFURNL	CFURNC	CFURNM

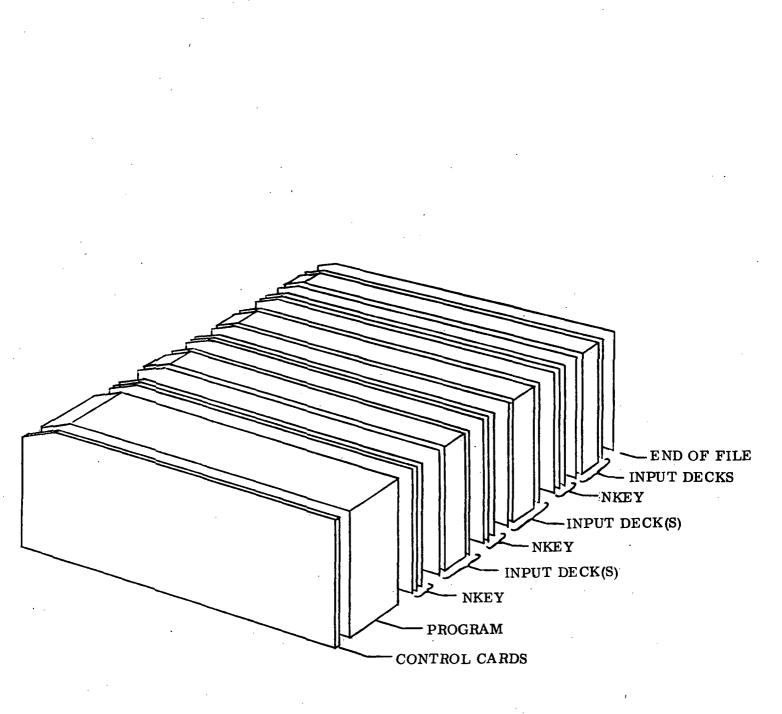
Table 4-2. Input Requirements (Cont'd)

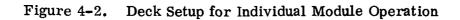
AF			(D)	+ (D))
ANHR	EPSA		MINF	*+TBI
*+COM	FAREI FARES		ISTEW PAX	*+TBS
DELR	FLM		ANGE	+TURN
+DNM	IRTE			*+WGTO
+DINM	*IMAX	Т		+XIB
+DOC	ISUB	Т	AX	+YRS
				Z
		;		
Formatted City-Pair	Traffic Data:			
ROUTE TITLE				JMAX

Table 4-2. Input Requirements (Cont'd)









SECTION 5

SAMPLE RUN

Following is a reproduction of a sample case employing all three program modules sequentially. The airplane is designed to carry 195 passengers over a design range of 5559 km (3000 nm). Cruise speed is to be 0.9 Mach with an initial cruise altitude of 11 km (36,000 feet). The design is to employ supercritical aerodynamics, an active control system, and composite construction, but no area ruling. The power plant is the Pratt & Whitney STF-429 design utilized in the ATT study; sound proofing and water injection are included. The configuration calls for three engines in a DC-10 arrangement. Domestic fuel reserves are indicated.

DOC input consists of factors typical of domestic operation. A set of detailed cost estimation factors are included. Note that the set of distance values DNM are not restricted to constant increments but are chosen to reflect the hyperbolic shape of the DOC curve.

Input to the ROI routine lists a system limit load factor of 55 percent and a 48 percent tax rate on profit, both values being input. City-pair traffic data are not listed in the input, since they are formatted data (not reproduced by the NAMELIST routine); however, the information is reproduced in the detailed output listing when called for. Figure 5-1 defines the required input card format for traffic data.

In the 1972 Convair ATT study, 1985 city pair traffic data were projected for 156 domestic and international routes varying in length from 278 km (150 nm) to over 9265 km (5000 nm). From the 1968 CAB "Handbook of Airline Statistics," the top 100 city-pairs ranked by number of passengers and number of passenger-kilometers yielded data for a total of 128 domestic routes, including mainland-to-Hawaii. Total traffic for each route was reduced to a representative fraction for an "average" trunk airline by reference to the number of seat-kilometers operated by each trunk authorized to serve that route. Total traffic for an additional 28 U.S. - international routes was estimated from data on total seat-kilometers available, average load factors, and relative market share of the major airlines serving each route. All data were then projected to 1975, 1980, and 1985 by a uniform annual growth rate of 9 percent in revenue passenger-kilometers. A complete summary of traffic data is being provided to NASA with this model.

A representative set of 20 domestic routes was selected for the sample problem to illustrate the variation in economic return with distance and traffic level. Traffic data are two-way daily passenger totals. Peak hourly rates (see Figure 5-1) are simply daily rates divided by the arbitrary 10-hour (input) daily operational period. The requirement for peak hourly traffic data is a holdover from previous versions of the ROI module and could be deleted with proper program modification. All NAMELIST input data are listed in the sample run as single entries per card, followed by a definitive comment. In more common usage, several parameters would be listed per card, omitting the definitions, to reduce the bulk of the input data decks.

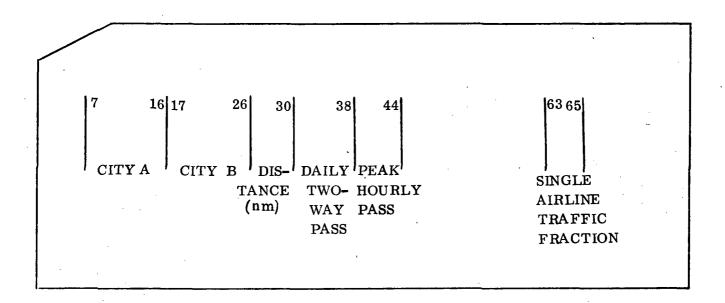


Figure 5-1. City-Pair Traffic Data Card Format

PSNKEY KEY = 111 , \$END

P\$SIZN

1	COT CW			
	ALT	=36.	,DEF=55H	INITIAL CRUISE ALTITUDE (FT/1000.)
	CDF	=+00270	,DEF=55H	SKIN FRICTION COEFFICIENT
	CGLOVE		DEF=55H	RATIO OF WING ROOT FILLET CHORD/THEO CHORD AT FUS
	CHVOL	=0.60	, DEF=55H	HORZ TAIL VOLUME COEFF
	CLOCH	=0.90	,DEF=55H	HORZ LOCATION RATIO TO BODY LENGTH
	CLOCV	=0.95	,DEF=55H	VERT LOCATION RATIO TO BODY LENGTH
	CLOCH	=:0.55	,DEF=55H	WING LOCATION RATIO TO BODY LENGTH
	COM	=60H TEKV	AL TEST CA	NSE – .90 NACH 195 PASS 3000 NM
	CPAXC	=.85	,DEF=55H	PERCENTAGE OF COACH SEATS
			,DEF=55H	DESIGN CRUISE MACH NO.
	CSWET	= 2.02	,DEF=55H	RATIO WING WETTED AREA TO PLANFORM AREA
	CS#PYL	-=0.2	,DEF=55H	PYLON WETTED AREA FRACTION OF NAC WETTED AREA
	CTWR	=0.275	,DEF=55H	INITIAL STATIC T/H ESTIMATE
		=0.0856	,DEF=55H	VERT TAIL VOLUME COEFF
		=0.77	,DEF=55H	INDUCED DRAG EFFICIENCY FACTOR
		=0.4	•	LATERAL EXTENT OF WING ROOT FILLET/WING SEMI-SPAN
		=0.95	,DEF=55H	RATIO WO/WGTO INITIAL ESTIMATE
	DAISLE	E=21.	•	AISLE WIDTH (INCHES)
	DHCL	=5.	,DEF=55H	CLIMB ALT INCREMENT (FT/1000.)
		=0.05		CLIMB MACH INCREMENT
		=7.17		WING ENGINE NACELLE DIAM(ES=1)
	DRES			RESERVE FUEL DISTANCE (NM)
	-	=:34.	•	COACH CLASS SEAT PITCH(INCHES)
			•	FIRST CLASS SEAT PITCH(INCHES)
	DSTWC	=22.	,DEF=55H	COACH SEAT WIDTH(INCHES)
	DSTW1	= 25.	,DEF=55H	FIRST GLASS SEAT WIDTH(INCHES)
				FUEL DENSITY (LB/GAL)
		=40000.	,DEF=55H	ENGINE STATIC THRUST RATING (ES=1)
	FNZL		•	LINIT LOAD FACTOR
		2=4.33	-	LENGTH OF TAPERED FUSELAGE SECTIONS (DIAMETERS)
	-	=:3.0	,DEF=55H	NACELLE FINENESS RATIO-WING OR FUSELAGE
		=4.0	•	NACELLE FINENESS RATIO-FIN
	GWAR			WING ASPECT RATIO
	GWS	=125.6	,DEF=55H	HING LOADING

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GWSWP4=38.	,DEF=55H	
GWTPR ≕0•3874	• • • •	
KACS =1	,DEF=55H	•
KAF =1	,0EF=55H	······································
KAPU = 1	, DEF=55H	
KARULE=0	,DEF=55H	AREA RULE (0 = STRAIGHT FUSELAGE, 1 = AREA RULED) ,
KEFIN =1	,DEF=55H	
KHATL =1	•DEF=55H	
KPSP =1	•DEF=55H	• •
KWI =1	,DEF=55H	WATER INJECTION (0 = WITHOUT, 1 = WITH) ,
NAISLE=2	,DEF=55H	NO OF AISLES ,
NCREW =3	,DEF=55H	NO IN FLIGHT CREW ,
NENG =3	,DEF=55H	NO OF ENGINES ,
NSROWC=7	,DEF=55H	NO OF SEATS PER ROW IN COACH ,
PAK =195.	,DEF=55H	
RANGE =3000.	,DEF=55H	
TRES =1.	,DEF=55H	RESERVE FUEL TIME (HR) ,
VCL =395.	,DEF=55H	CLIMB Q-LIMIT (KEAS) ,
WAVI =1245.	,DEF=55H	
WGREW =195.		WEIGHT OF CREW MENBER ,
WENG1 =8326.		ENG WT(ES=1) INCLUD-TR,NOZZLE,TAIL,SPIN,WATER INJECT ,
WPASS =205.	,DEF=55H	PASSENGER WEIGHT ,
WSTEW =130.	•	WEIGHT OF STEWARDESS ,
		30. , 36. , 40. , 45. ,
		•6, •7, •8, •9, •95, •98,
FNCL (1) =		23250., 22100., 20900., 19900., 19050.,
		20000., 19150., 18200., 17500., 16800., 16250.,
		0•, 15100., 14750., 14450., 14300., 14250., 14200.,
	, O.,	
FNCL(49) = 0.		
FNGL(61) = 0.	·, 0.,	
FNCL(73) = 0.		
		19300., 18100., 17200., 16300.,
	1., 17300.,	16600., 15950., 15200., 14600., 14100.,
FNCR(25) = 0.		0., 13600., 13100., 12700., 12450., 12400., 12350.,
FNCR(37) = 0.	•	0., 10530., 10530., 10480., 10350., 10280., 10200.,
FNCR(49) = 0.	· •	0., 0., 8780., 8750., 8850., 8820., 8800.,
FNCR(61) = 0.		0., 0., 7225., 7200., 7150., 7150., 7150.,
FNCR(73) = 0.		0., 0., 5600., 5535., 5520., 5500., 5500.,
SFCCL(1) = .560	i, .610,	.662, .723, .780, .884,

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SFCCL(13)=.540,	• 5 85,	.631,	.678,	.726,	.778,	.830,		
SFCCL(25)=0. ,	0.,	0 . ,	•645;	.685,	.729,	.770,	•791,	.803,
SFCCL(37)=0. ,	0.,	0. ,	.636,	.671,	.699,	.735,	.750,	.766,
SFCCL(49)=0. ,	-		0.	.666,	.694,	.720,	.731,	.743,
SFCCL(61)=0.	0.,	0. ,	0.		.700,	.725,	.735,	.753,
SFCCL(73		_	0. ,			•	•		-
SFCCR(1)						.880,			
SFCCR(13		•		•	.739,	•	.850,		
SFCCR(25				-	.687,	-	•		.810,
SFCCR(37			0.		.654,				•
SFCCR(49			0		•655,				•
SFCCR(61					•667,				
FCCR(73		9.,							
		, -1150.,						•7409	
FNIDL(13					-1790.				
NIDL(25			-11/U•9 0•9		-1225.,				-1960
NIDL(37	•		0 • ,					-1400.,	
	•				•	•		-1090.	
NIDL(49	•		0.,		-610.,				
NIDL(61				0.,	•			-890.,	
NIDL(73		•						-700.,	-775.,
FCIDL(1	a, .	No manage a fille of		• 0 0 4 9	.573.,	• 2 0 0 9	•**	ai) aari	ę
		, 1.23,							
FCIDL(2	5)= 0.,	D . ,	0 • •	•806,	.670,				
FCIDL(3)	7)= 0.,	0.,	D ••	• 829,	.750,				
		0.,	D.,	D.,	• • • • • • • • • • • • • • • • • • • •			.541,	
FCIDL (6	1)=_0.,	0.5	0.,	0.,	•860,				
			0.,		1.00.9.				
DIVM =	661.7,	638.1,							
	-4872,	467.6,	448.6,	430.0,	412.0,	394.4,	377.2,		
i	360.6,	344.4,	328.6,	312.7,	298.7,	284.7,	271.4,		
	258.6,		234.9,	-	,				
IDEL =	1.0,		.8637,	.8014,	.7428,	.6877,	.6360,	.5875,	
1	.5420,				.3876,		.3250,		
1	.2970,				.2038,		.1681,	~	
	.1527,		.1260,	-		-			
SIGSR=	-			. 9143.	.8865,	.8593,	.8326,	.8062,	
- 1		.7549,						•	
		.5893,							
. · · ·		•4295,		,			•		
		2., 4.		8	10., 12.	, 14	16	18., 20.	, 22.,
		26., 28.							46.,
	48.,	2009 200	,,	~~~ ,	,	,,	,		

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DMACH = 0., 01, 02, 04, 07, 10, 15, 20, 25, 30, .35, 40, .45, .50, .60, DCOCV = 0., -4.0, -7.0, -12., -16., -18., -20., -18., -17., -15.5, -14., -12., -11., -9.5, -6.0, DCDICV = 0., -5.0, -7.0, -7.5, -8.0, -8.0, -9.0, -10., -10.5, -11.5, -12., -13., -14., -14.5, -16., DCDSC = 0., -3.0, -5.0, -9.0, -14., -17., -20., -19.5, -18.5, -17.0, -15.0, -12., -13., -14., -15., -2.0, -2.0, -4.0, -4.5, -4.0, -2.0, 0.0, -3.0, -5.0, -7.0, -8.0, -10., -10., -10., -10., -10., -15.0, -12., -13., -14., -14.5, -16., DCDSC = 0., -3.0, -5.0, -9.0, -14., -17., -20., -19.5, -18.5, -17.0, -15.0, -12., -13., -14., -14.5, -16., DCDISC = 0., -3.0, -5.0, -9.0, -14., -17., -20., -19.5, -18.5, -17.0, -15.0, -12., -13., -14., -14.5, -16., DCDISC = 0., -1.5, -2.0, -2.0, -4.0, -4.5, -4.0, -2.0, 0.0, -3.0, -5.0, -7.0, -8.0, -10.0, SWP = 0., 10.0, 15.0, 20.0, 25.0, 30.0, 35.0, 40.0, 45.0, 50.0, FGAM = .5, .5, .55, .62, .74, .89, 1.1, 1.4, 1.78, 2.26, SEND

COMMERCIAL TRANSPORT SIZING PROGRAM

TERVAL TEST CASE - .90 MACH 195 PASS 3000 NM

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				-
PASSENGERS	· · · ·	195	WING GEOMETRY	
COACH	165		ASPECT RATIO	9.00
FIRST CLASS	30		TAPER RATIO	. 3874
RANGE (NY)		3000	SWEEP AT C/4 (DEG)	38.00
INITIAL CRUISE CONDITION	NS P			
MACH NUMBER	ļ	• 90 0	FUEL RESERVES	
ALTITUDE(FT)	L.	36000	LOITER TIME (HR)	1.00
NUMBER OF ENGINES	I	3 -	DISTANCE TO ALTERNATE (NM)	200
MATERIAL		COMP		
AIRFOIL	~ 1	S/C	CRUISE EFFICIENCY AT CRUISE MACH	.770
ACS		YES	CDF AT CRUISE MACH	.00270
AREA RULED FUSELAGE	, 1	NÖ	WING LOADING (PSF)	125.6
	1			
ERIVED SPECIFICATIONS	· · ·			
GEOMETRY	بد ا	· · · · · · · · · · · · · · · · · · ·	PERFORMANCE	-
FUSELAGE	i i		CDOEFF AT CRUISE MACH	.01917
LENGTH(FT)	1	161.63	CRUISE CL	.436
DIAMETER (FT)	ł	17.97	CRUISE L/D	15.63
WING	1.1	· · · · ·	ENGINE RATING-LB	2197
AREA (SQ FT)		1945.23	CLIMB	
T/C	I	.142	DISTANCE (NM)	511.
SPAN (FT)	1	132.31	TIME (MIN)	69.
ROOT CHORD(FT)	, E. s	21.19	DESCENT	
TIP CHORD(FT)	I	8.21	DISTANCE (NM)	75.8
M A C (FT)	 	15.56	TIME (MIN)	11.1
TAIL (EXPOSED AREAS,	SQ FT)	_	BLOCK TIME (HR)	5.96
HORIZONTAL		323.19	SLOPE (HR/NM) (X1000)	1.935
VERTICAL	i	178.46	INTERCEPT (HR) (X1000)	152.6
NACELLES	•.1	a	BLOCK FUEL	
DIANETER (FT)		5.31	SLOPE (LB/NM)	17.864
LENGTH(FT)	!	15.93	INTERCEPT (LB)	7007.6

COMMERCIAL TRANSPORT SIZING PROGRAM

TERVAL TEST CASE - .90 MACH 195 PASS 3000 NM

WEIGHT STATEMENT

WEIGHT EMPTY	· · · ·		11719
STRUCTURE		63372.4	
FUSELAGE	26636.1		
WING	19271.0		
HORIZONTAL	1740.9		
VERTICAL	1088.2		
NACELLES	3397.4	`	
LDG GEAR	11238.8		
PROPULSION	'	15934.0	
ENGINES	12824.2		
SOUND SUPPRESSION	926 • 9		
STARTING	163 . 8	•	
ENGINE CONTROLS	234.5		
FUEL SYSTEM	1559.9		
PUNPS	184.7		•
DISTRIBUTION	537.3		
VENTING	229.4		
CONTROLS	119.5	,	
REFUEL	107.1		
DJMP	69.2		
SEALING	312.6		
WATER INJECTION	224.8		
SYSTEMS AND EQUIPMENT		37893.2	
SURFACE CONTROLS	, 3330.7		
INSTRUMENTS	819.8		
HYDR AND PNEU	1224.0	•	
AVIDNICS	1618.5		
ELECTRICAL	3101.7		
AIR CONDITIONING	3463.8	•	
AUXILIARY GEAR	55.3		
ANTI-ICE	.794. 3		
FURNISHINGS	22 314.5		
APU	1170.6 ;		

117199.6

				7620 4
	USEFUL LOAD CREW	• -	1365.0	7528.1
	UNUSABLE FUEL	·	48.6	
	ENGINE OIL		164.5	
	PASS SERVICE EQUIP	· .	5950.0	• •
	OPERATING WEIGHT EMPTY			124727.7
1	PAYLOAD			39975.0
	ZERO FUEL WEIGHT			164899.0
	FUEL (TOTAL)			76853.8
	BLOCK		60600.2	
	WARMUP AND TAKEOFF	1001.8		
	CLIMB	16191.7 43109.9		
	CRUISE DESCENT	296.7		
	RESERVE		16253.6	
	WATER		•	795.9
	GROSS TAKEOFF WEIGHT			242845.4
		-		

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1	AD	= `	6.	,DEF=55H	AIR DELAY - MINUTES
1	AFME	3	1.	,DEF=55H	AIRFRAME MAINTENANCE COEFFICIENT
1	AFSP	Ŧ	•10	,DEF=55H	AIRFRAME SPARES FACTOR
1	ANHR	=:	4500.	,DEF=55H	IDEALIZED ANNUAL UTILIZATION HOURS
0	IVAC	=	500000.	, DEF=55H	SHIP SET COST OF AVIONICS - \$
(CCENG	چ ،	5500.	,DEF=55H	ENGINE COST FACTOR
(DLH	=	5.	DEF=55H	COST OF MAINTENANCE DIRECT LABOR \$/HOUR
0	CFT	=	15.		COST OF FUEL - \$/1000 LBS
	CMLH	Ξ	7.	, DEF = 55H	MANUFACTURING COST PER HOUR \$
(COT -	=	•66	,DEF=55H	COST OF OIL = \$/LB
0	CREW	=	160.	,DEF=55H	CREW COST PER HOUR
6	DNM	=	0.	,DEF=55H	DISTANCES (UP TO 20) NAUTICAL MILES
ł	DNM	=	100.,	200., 300.	, 500., 700., 1000., 1500., 2000., 2500., 3000.,
E	ENGSP	=;	•40		ENGINE SPARES FACTOR
E	EQTYPE		1	,DEF=55H	FLAG = SUMMARY EQUATIONS, 1 = DETAILED EQUAT.
	FEC		0.	,DEF=55H	ENGINE UNIT COST
F	FRAD	=	` 1.		FUEL RATE - AIR DELAY - 1000 LBS/MINUTE
F	RGD	Ξ	1.	,DEF=55H	FUEL RATE - GROUND DELAY - 1000 LBS/MINUTE
6	50		0.	,DEF=55H	GROUND DELAY - MINUTES
. 8	SDHVR			,DEF=55H	GROUND MANEUVER TIME/FLIGHT-MINUTES
1	[EQ	=	1.	,DEF=55H	FLAG - 1 = READ DOCEQ, 0 = DO NOT READ DOCEQ
· 1	CHAX	=	10	, DEF=55H	NUNBER OF DNN ENTRIES - MAX OF 20
1	ICF	=:	.1.	,DEF=55H	MATERIAL ESCALATION COST FACTOR
1	MLL	=	• 8	,DEF=55H	MANUFACTURING LABOR LEARNING EXPONENT
1	INL	=	•95	,DEF=55H	MANUFACTURING MATERIAL LEARNING EXPONENT
F	°Q	=	250.	,DEF=55H	PRODUCTION QUANTITY - UNITS
, f	PR .	=	250.	,DEF=55H	REFERENCE PRODUCTION QUANTITY
1	TURNT	=	• 5	,DEF=55H	TURNAROUND TIME - HOURS
	rrs	=	15.	, DEF=55H	DEPRECIATION LIFETIME - YEARS
1	BEND		· .		

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	3833653		
	P\$00CEQ		
	CSBR = 24870.		REFERENCE WEIGHT FOR FUSELAGE
	CSWR = 20070.		REFERENCE WEIGHT FOR WING
	CSHR = 2450.		REFERENCE WEIGHT FOR HORIZONTAL TAIL
)	• DEF=55H	REFERENCE WEIGHT FOR VERTICAL TAIL
	CSNAR=3410.	, DEF=55H	REFERENCE WEIGHT FOR NACELLES
		,DEF=55H	REFERENCE WEIGHT FOR LANDING GEAR
	CPSPR = 700.	,DEF=55H	REFERENCE WEIGHT FOR SOUND PROOFING
	CPSTR = 140.	,DEF=55H	REFERENCE WEIGHT FOR STARTING
		,DEF=55H	REFERENCE WEIGHT FOR ENGINE CONTROLS
	•	,DEF=55H	REFERENCE WEIGHT FOR WATER INJECTION
	CPFSR = 1.6	,DEF=55H	REFERENCE WEIGHT FOR FUEL SYSTEM
	CESCR = 3400.	,DEF=55H	REFERENCE WEIGHT FOR SURFACE CONTROLS
	CEINR = 1740.	,DEF=55H	REFERENCE WEIGHT FOR INSTRUMENTS
	CEHYDR= 2000.	,DEF=55H	REFERENCE WEIGHT FOR HYDRAULICS/PNEUMATICS
	CLECR = 3217.	,DEF=55H	REFERENCE WEIGHT FOR ELECTRICAL
	CEACR = 3490.	,DEF=55H	REFERENCE WEIGHT FOR AIR-CONDITIONING
	CEAIR = 500.	,DEF=55H	REFERENCE WEIGHT FOR ANTI-ICING
	CEAUXR= 85.	,DEF=55H	REFERENCE WEIGHT FOR AUXILLARY GEAR
5-11	CENPUR= 908.	,DEF=55H	REFERENCE WEIGHT FOR AUXILLARY POWER UNIT
11	CFURNR= 23169.		REFERENCE WEIGHT FOR FURNISHINGS.
	CS8S = .8	,DEF=55H	LABOR SCALING EXPONENT - FUSELAGE
	CSHS = .8	,DEF=55H	LABOR SCALING EXPONENT - WING
	CSHS = .8	,DEF=55H	LABOR SCALING EXPONENT - HORIZONTAL TAIL
	CSVS = •8	,DEF=55H	LABOR SCALING EXPONENT - VERTICAL TAIL
	CSNAS = .9	DEF=55H	LABOR SCALING EXPONENT - NACELLES
	CSLGS = 1.0	,DEF=55H	LABOR SCALING EXPONENT - LANDING GEAR
	CPSPS = 1.0	,DEF=55N	LABOR SCALING EXPONENT - SOUND PROOFING
	CPSTS = 1.0	, DEF = 55H	LABOR SCALING EXPONENT - STARTING
	CPECS = 1.0	,DEF=55H	LABOR SCALING EXPONENT - ENGINE CONTROLS
	$CPWIS = 1 \cdot 0$	DEF=55H	LABOR SCALING EXPONENT - WATER INJECTION
	CPFSS = •9	,DEF=55H	LABOR SCALING EXPONENT - FUEL SYSTEM
	CESCS = .8	, DEF=55H	LABOR SCALING EXPONENT - SURFACE CONTROLS
	CEINS = 1.0	,DEF=55H	LABOR SCALING EXPONENT - INSTRUMENTS
	CENYDS= .9	,DEF=55H	LABOR SCALING EXPONENT - HYDRAULICS/PNUMATICS
	CLECS = .8	,0EF=55H	LABOR SCALING EXPONENT - ELECTRICAL
	CEACS = .8	, DEF=55H	LABOR SCALING EXPONENT - AIR-CONDITIONING
	CEAIS = +8	, DEF=55H	LABOR SCALING EXPONENT - ANTI-ICING
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	CEAUXS= 1.0	,DEF=55H	LABOR SCALING EXPONENT - AUXILLARY GEAR	,
	CEAPUS= 1.0	,DEF=55H		•
• *	CFURNS= 1.0	,DEF=55H	LABOR SCALING EXPONENT - FURNISHINGS	•
	CSBL = 2.3	, DEF=55H	LABOR HRS/LB AT REF WT - FUSELAGE	•
	CSWL = 2.2	, DEF=55H	LABOR HRS/LB AT REF WT - WING	•
	CSHL = 4.3	,DEF=55H	LABOR HRS/LB AT REF WT - HORIZONTAL TAIL	,
	CSVL = 4.3	, DEF=55H	LABOR HRS/LB AT REF WT - VERTICAL TAIL	•
	CSNAL = 5.0	,DEF=55H	LABOR HRS/LB AT REF WT - NACELLES	•
	CSLGL =: 0.5	,DEF=55H	LABOR HRS/LB AT REF HT - LANDING GEAR	•
	CPSPL = 1.0	, DEF= 55H	LABOR HRS/LB AT REF WT - SOUND PROOFING	•
	CPSTL = 1.0	,DEF=55H	LABOR HRS/LB AT REF WT - STARTING	
	CPECL = 1.0	, DEF = 55H		•
	CPHIL = 3.3	,DEF=55H		,
	CPFSL = 1.6		LABOR HRS/LB AT REF WT - FUEL SYSTEM	,
	CESCL = 7.5		LABOR HRS/LB AT REF WT - SURFACE CONTROLS	
	CEINL = 0.0		LABOR HRS/LB AT REF WT - INTRUMENTS	•
	CEHYDL= 1.5		LABOR HRS/LB AT REF WT - HYDRAULICS/PNEUMATICS	•
	CLECL = 3.3	, DEF=55H	LABOR HRS/LB AT REF WT - ELECTRICAL	,
	CEACL = 0.7	, DEF=55H	LABOR HRS/LB AT REF WT - AIR-CONDITIONING	
5-1	CENIL = 0.7	,DEF=55H	LABOR HRS/LB AT REF WT - ANTI-ICING	
12	CEAUXL= 0.0	, DEF= 55H	LABOR HRS/LB AT REF WT - AUXILLARY GEAR	•
-	CEAPUL= 0.0	, DEF=55H		,
	CFURNL = 0.7	,DEF=55H		,
	CSBC = 1.0	,DEF=55H	MATERIAL SCALING EXPONENT - FUSELAGE	•
	CSWC =: .95	, DEF=55H	MATERIAL SCALING EXPONENT - WING	,
	CSHC = 1.0	-	MATERIAL SCALING EXPONENT - HORIZONTAL TAIL	•
· ·	CSVC = 1.0	,DEF=55H	MATERIAL SCALING EXPONENT - VERTICAL TAIL	,
	CSNAC = 0.95	, DEF=55H	MATERIAL SCALING EXPONENT - NACELLES	,
	CSLGC = 0.95	, DEF=55H	MATERIAL SCALING EXPONENT - LANDING GEAR	•
	CPSPC = 1.0	, DEF=55H	MATERIAL SCALING EXPONENT - SOUND PROOFING	,
	CPSTC = 1.0	, DEF=55H	MATERIAL SCALING EXPONENT - STARTING	,
	CPECC = 1.0	,DEF=55H	MATERIAL SCALING EXPONENT - ENGINE CONTROLS	,
	CP#IC = 1.0	, DEF= 55H	MATERIAL SCALING EXPONENT - WATER INJECTION	9
•	CPFSC = 0.9	, DEF = 55H	MATERIAL SCALING EXPONENT - FUEL SYSTEM	
	CESCC = 0.9	, DEF=55H	MATERIAL SCALING EXPONENT - SURFACE CONTROLS	•
	CEINC = 1.0	,DEF=55H	MATERIAL SCALING EXPONENT - INSTRUMENTS	,
	CEHYDC=: 0.8	DEF=55H	MATERIAL SCALING EXPONENT - HYDRAULICS/PNEUMATICS	-
	CLECC = 0.8	, DEF=55H	MATERIAL SCALING EXPONENT - ELECTRICAL	• `
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CEACC =	0.9	,DEF=55H	MATE	RI AL	SCAL	ING	EXF	PONE	INT	- AIR-CONDITIONING
CEAIC =	0.9	,DEF=55H	MATE	RI AL	SCAL	ING	EXF	PONE	NT	- ANTI-ICING
CEAUXC=	1.0	,DEF=55H	MATE	RIAL	SCAL	ING	EXF	PONE	ENT	- AUXILLARY GEAR
CEAPUC=	1.0	,DEF=55H	MATER	RIAL	SCAL	ING	EXF	ONE	INT	- AUXILLARY POWER UNIT
CFURNC=	1.0	,DEF=55H	MATE	RI AL	SCAL	.ING	EXF	PONE	INT	- FURNISHINGS
CSBM =.	19.	,DEF=55H	MATL	COST	7L3	AT	REF	WT	-	FUSELAGE
CSWM · =	18.	,DEF=55H	MATL	COST	7L8	AT	REF	WT		WING
CSNM =	20.	,DEF=55H	MATL	COST	7L8	AT	REF	WT	-	HORIZONTAL TAIL
CSVM =	20.	,DEF=55H	MATL	COST	7L3	AT	REF	WT	-	VERTICAL TAIL
CSNAM =	13.	DEF=55H	MATL	COST	/LB	AT	REF	WT	-	NACELLES
CSLGM =	19.	,DEF=55H	MATL	COST	1L8	AT	REF	WT	-	LANDING GEAR
CPSPM =	10.	,DEF=55H	MATL	COST	/LB	AT	REF	WT	-	SOUND PROOFING
CPSTM =	76.	,DEF=55H	MATL	COST	/LB	AT	ŔEF	ŴΤ	-	STARTING
CPECM =	72.	,DEF=55H	MATL	COST	1LB	AT	REF	WT	•	ENGINE CONTROLS
CPWIM =	75.	,DEF=55H	MATL	COST	7LB	AT	REF	WT	-	WATER INJECTION
CPFSM =	54.	,DEF=55H	MATL	COST	/LB	AT	REF	WT	-	FUEL SYSTEM
CESCM =	23.	,DEF=55H	MATL	COST	718	AT	REF	WT	-	SURFACE CONTROLS
CEINM =	300.	, DEF= 55H	MATL	COST	/LB	AT	REF	WT	-	INSTRUMENTS
CENYDM=	80.	,DEF=55H	MATL	COST	/LB	AT	REF	WT	-	HYDRULICS/PNEUMATICS
CLECM =	67.	,DEF=55H	MATL	COST	7L8	AT	REF	WT	-	ELECTRICAL
CEACH =	42.	,DEF=55H	MATL	COST	7L8	AT	REF	WT	-	AIR-CONDITIONING
CENIM =	42.	,DEF=55H	MAITL	COST	7L8	AT	REF	WT	-	ANTI-ICING
CEAUXM=	47.	,DEF=55H	MATL	COST	/LB	AT	REF	WT	-	AUXILLARY GEAR
CEAPUN=	84.	,DEE=55H	MATL	COST	/LB	AT	REF.	NT	-	AUXILLARY POWER UNIT
CFURNM=	19.	,DEF=55H		COST	118	AT	REF	WT		FURNISHINGS
\$END			1			•	•			

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DIRECT OPERATING COST PROGRAM

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TERVAL TEST CASE - .90 MACH 195 PASS 3000 NM TOTAL COST PER A/C = \$ 15295462

AVERAGE AIRFRAME MANUFACTURING COST

	•		
	LABOR	MAT,L	TOTAL
FUSELAGE	405939	472530	878469
WING	306577	360.527	657104
HORIZONTAL TAIL	68874	49000	117874
VERTICAL TAIL	53300	40000	93300
NACELLES	119306		163628
LANDING GEAR	45500	245209	290709
STRUCTURE TOTAL	999496.	1211587	2211084
SOUND PROOFING	4900	7000	£1900
STARTING	. 980	10640	11620
ENGINE CONTROLS	1365	14040	15405
WATER INJECTION	6006	19500	25506
FUEL SYSTEM	36	172	208
PROPULSION RELATED TOTAL	13287	51352	64639
SURFACE CONTROLS	177766	78039	255805
INSTRUMENTS	0	522000	5 2 2000
YDRAULICS/PNEUMATICS	. 21327	. 145035	166362
ELECTRICAL	73772	213971	287743
AIR CONDITIONING	17075	146470	163545
ANTI-ICING	2688	21995	24682
AUXILIARY GEAR	0	3995	
AUXILIARY POWER UNIT	0	76272	
FURNISHINGS	113528	440211	553739
SYSTEMS AND EQUIP TOTAL	406156	1647988	2054143
AIRFRAME HARDWARE TOTAL	1418939	2910927	432 98 66
ASSEMBLY AND INTEGRATION	· · · · ·	1. 1	562883
SUSTAINING TOOLING			721664
SUSTAINING ENGINEERING			379 97 9 6
PROFIT AND WARRANTY EXPENSE		· .	432987
RECURRING AIRFRAME COST	• •	۰ بر ا	1234 97 7 9
CRUISE ENGINES (EACH)		· · · · ·	615227
AVIONICS			500 0 00
			· · · · ·

	PERATINO AY(MIN)	COSTS -	ATA EQUAT GND DEL		0.0	(\$ / AIR	CRAFT - NM)		
			000 LB/MIN		GND DEL	AY (1000	LB/MIN)	1.0000	
DISTANCE (NM)	BLJCK Time	BLOCK Speed	FLIGHT TIME	FLIGHT SPEED	TOTAL - DOC	CREW	FUEL +OIL	INSURANCE	MAINTENANCE
100.0	• 346	289.0	. 346	289	9.9958	• 5957	2.2644	•5751	4.3598
200.0	• 540	370.7	• 540	371	5.8800	• 4644	1.2691	• 3533 ···	2.4412
300.0	.733	409.3	.733	4 0 9	4.5081	.4206	.9374	.2794	1.8017
500.0	1.120	446.5	1.120	446	3.4106	.3856	.6720	.2202	1.2900
700.0	1.507	464.6	1.507	465	2.9402	.3706	.5582	.1949	1.0708
1000.0	2.087	479.1	2.087	479	2.5874	.3593	.4729	•1759	.9063
1500.0	3.055	491.1	3.055	491	2.3131	.3505	.4066	.1611	.7784
2000.0	4.022	497.3	4.022	497	2.1759	.3462	. 37 34	.1537	.7145
2500.0	4.989	501.1	4.989	501	2.0935	.3435	.3535	•1493	.6761
3000.0	5.957	503.6	5.957	504	2.0387	.3418	.3402	.1463	.6505

MAINTENANCE COST BREAKDOWN (\$ / AIRCRAFT-NM)

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•					•			
4 1	DISTANCE	AIRFRAME	AIRFRAME	ENGINE	ENGINE	MAINT	• · · · · · · · · · · · · · · · · · · ·	· · ·
	(NM)	LABOR	MATERIAL	LABOR	MATERIAL	BURDEN		<u> </u>
	100.0	.5054	•9388	.4651	.7007	1.7487		
	200.0	. 2772	.5077	.2671	•4095	.9797	L	
	300.0	• 20 0:8	.3640	.2011	• 3124	.7234	DEPRECIATION	UTILIZ
	500.0	.1397	.2490	.1.483	.2348	.5183		
	700.0	.1135	•1997	.1256	.2015	.4304	,	•
	1000.0	.0938	•1628	·1087	.1765	• 3645	2.2008	1840.6
	1500.0	.0786	-1340	.0955	•1571	• 31 32	1.3520	2335.5
	2000.0	• 07 0 9	.1197	.0889	•1474	.2876	1.0691	2675.1
	2500.0	. 0663	.1111	.0849	.1416	.2722	. 8428	3111.0
	3000.0	.0633	.1053	.0823	.1377	.2620	. 7458	3378.8
		1		·]			.6730	3630.3
				1	•		e . e .	70670

.6164	•	3867.0
.5881		4002.4
.5712		4090.1
.5598		4151.5

PEROIIN	1	
AF	=.33 ,DEF=55	H SYSTEM GROWTH FACTOR BY CITY PAIR
DELR	=.05 ,DEF=55	H STEPPING FACTOR IN ROI ITERATION-DEC. FRACTION
EPSA	=.001 ,DEF=55	H ERROR FRACTION IN ROI ITERATION-DEC. FRACTION
FAREI	=7. ,DEF=55	
FARES	=.0644 ,DEF=55	H CHARGE PER PASS N MI - 3
FLM	=:•55 ,DEF=55	H MAX. PERMITTED CITY PAIR LOAD FACTOR-DEC FRACTION
		H FLAG - 1 = READ ROUTE DATA, $0 = D0$ Not read
ISUB	=1, DEF=55	H 1 = PRINT DATA BY CITIES , 2 = PRINT SUMMARY ONLY
		H MINIMUM FLIGHTS / DAY
T	=10. ,DEF=55	HE DAILY OPERATING PERIOD - HOURS
TAX	=.48 ,DEF=55	H INCOME TAX RATE - DEC. FRACTION
C Z(1)	= SERVICE COST A	ND LANDING FEE/1000 LB - DOLLARS
		COST/MILE - DOLLARS
C Z(3)	= RESERV, SALES	, PASS HANDLING/PASS - DOLLARS
C Z(4)	= STEWARDESS COS	T/BLOCK HOUR - DOLLARS
C Z(5)	= MEAL COST/PASS	T/BLOCK HOUR - DOLLARS HOUR - DOLLARS
C. Z(6)	= GENERAL AND AD	MINISTRATIVE IOC FACTOR- PERCENT
Z	= 1.37, .0047, .	0.9, 15.03, .45 , 1.091
\$END	· .	

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RETURN ON INVESTMENT PROGRAM •;

TEKVAL TEST CASE90 MACH 195 PASS	3000 NM
CONSTANTS INDEPENDENT OF AIRCRAFT TYPE	
IDEALIZED ANNUAL UTILIZATION, HOURS	4500
	500
TURNARDUND TIME / TRIP, HOURS	•500
DAILY OPERATIONS TIME, HOURS	10.00
MAX. PASSENGER LOAD FACTOR	•55
· · · · · · · · · · · · · · · · · · ·	
FEDERAL TAX, PERCENT	48.00
MINIMUM FLIGHTS / DAY / CITY-PAIR	4
······································	

CONSTANTS DEPENDING ON AIRCRAFT TYPE

PASSENGER CAPACITY	195
INVESTMENT BASE PER AIRPLANE, \$M	17.509
DESIGN TOGW, LB	242845

U. S. DOMESTIC CITY PAIRS - 150 - 2500 NM 1985 TRAFFIC

IOC	FACTOR,	\$	1	1000 LB TOGW	1.370
IOC	FACTOR,	z	1	REVENUE PSGR N M	II • 0047
IOC	FACTOR,	\$	1	PASSENGER	•090
IOC	FACTOR,	\$	1	STEWARDESS HR	15.03
IOC	FACTOR,	\$	1	TRIP - FOOD	• 45
IOC	FACTOR,	\$	1	SUBTOTAL IOC \$	1.091

· · · · · · ·	· . ·	-
RANGE, NM		3000
DEPRECIATION PERIOD, YEARS		15
PASSENGERS / STEWARDESS RATIO		R

CONSTANTS DEPENDING	ON DISTANCE			
DISTANCE, N MI	100	200	300	500
BLOCK TIME, HR	.3460	• 5395	.7330	1.1199
DOC / ACFT-N MI	9.9958	5.8800	4.5081	3.4106
TRIP FARE, \$	13.44	19.88	26.32	39.20

	······				2500	3000
ł	700 1.5068	1000 2.0872	1500 3.0546	2000 4 .02 19	4.9892	5.9565
	2.9402	2.5874	2.3131	2.175.9	2.0935	2.0387
	52.08	71.40	103.60	135.80	168.00	200.20

TERVAL TEST CASE - .90 MACH 195 PASS 3000 NM U. S. DOMESTIC CITY PAIRS - 150 - 2500 NM 1985 TRAFFIC

CITY	PAIR	DISTANCE	PASS/DAY	HOURLY PEAK	0 O C	IOC
NEW YORK	BALTINORE	156	189	19	4799	2317
NEW YORK	BOSTON	165	1945	194	229 50	12087
KC	ST LOUIS	200	240	24	4704	2469
NY	BUFFALO	251	701	70	9102	4924
NEW YORK	NORFOLK	254	259	26	5221	2625
CHICAGO	MINNEAPOL	300	392	39	5410	2957
LA	SF	307	420	42	5489	3026
NY	CLEVELAND	356	1063	106	14955	79 98
NY	CINCINNATI	504	376	38	6 857	3564
NEW YORK	CHICAGO	626	1862	186	35091	18297
NY	ATLANTA	656	513	51	9983	5193
WASHINGTON	MIAMI	799	290	29	9025	4118
NEW YORK	N ORLEANS	1023	225	23	10536	4366
NEW YORK	HOUSTON	1235	261	26	12145	50,90
CHICAGO	SAN DIEGO	1502	132	13	13894	4751
LA	WASH	1987	235	24	17322	6708
SF	WASH	2111	249	25	18219	7158
NEW YORK	LA	2129	1076	108	50459	24099
LA	BOSTON	2258	363	36	19269	8843
SF	BOSTON	2347	215	.22	19891	7319

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INCOME	LOAD FACT	PROFIT	ROI	FARE	. FLT/DAY	ACET
3218	.2420	-2027	1875	17.05	4	• 31
34274	• 5248	-397	0103	17.63	19	1.50
4776	.3080	-1246	1155	19.88	4	•34
16236	•5135	1150	.0605	23.16	7	.65
6051	.3321	-934	0824	23.36	4	•37
10314	.5024	1013	.0829	26.32	4	.40
11237	• 5382	1416	.1103	26.77	- 4	•40
31800	• 5449	4601	.1295	29.93	10	1.09
14844	•4823	2300	.1329	39.46	4	•53
88108	•5305	18054	.1896	47.31	18	2.72
25287	•5266	5258	. 1923	49.25	5	.78
16976	•3723	1993	.0907	58.46	4	.71
16429	.2890	794	.0341	72.88	4	• 85
22617	.3351	2799	.0919	86.53	4	.99
13692	•1692	-2575	0739	103.73	4	1.15
31746	.3016	4013	.0894	134.96	4	1.46
35663	.3198	5349	.1098	142.95	4	1.54
55050	.5016	41856	. 2633	144.11	11	4.26
55327	•4654	14152	. 2375	152.42	4	1.63
34027	.2758	3545	.0702	158.15	4	1.68

SYSTEM DATA

GROWTH FACTOR	• 330
PASSENGERS PER DAY	11008
PASSENGER-N MILES/1000	8550.0
DOC (\$/1000)	295.3
100 (1/1000)	137.9
TOC (\$/1000)	433.2
INCOME (\$/1000)	627.7
LOAD FACTOR	•4480
PROFIT (\$/1000)	101.1
RETURN ON INVESTMENT	.1322
NUMBER OF AIRCRAFT	23.4