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SHUTTLE ACTIVE THERMAL CONTROL SYSTEM DEVELOPMENT TESTING

VOLUME V

INTEGRATED RADIATOR/EXPENDABLE COOLING SYSTEM TESTS

15 APRIL 1974

VOUGHT SYSTEMS DIVISION
LTV AEROSPACE CORPORATION

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Submitted By

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To

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F O R E W O R D

This volume is one of a series of reports describing the development tests conducted on a candidate Shuttle heat rejection system at the National Aeronautics and Space Administration - Johnson Space Center during the period from March to July 1973. The complete test series is reported in the following volumes:

Volume I	Overall Summary
Volume II	Modular Radiator System Tests
Volume III	Modular Radiator System Test Data Correlation with Thermal Model
Volume IV	Modular Radiator System Test Data
Volume V	Integrated Radiator/Expendable Cooling System Tests
Volume VI	Water Ejector Plume Tests
Volume VII	Improved Radiator Coating Adhesives Tests
Volume VIII	Tube Anomaly Investigation

The tests were conducted jointly by NASA amd the Vought Systems Division of LTV Aerospace Corporation under contract NAS9-10534. D. W. Morris of the NASA-JSC Crew Systems Division was the contract technical monitor. R. J. Tufte served as the VSD Project Engineer.

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1.0 SUMMARY

A one-week thermal vacuum test was conducted at NASA's Johnson Space Center(JSC) between 30 April and 4 May 1973. The purpose of this test was to gather data on a Space Shuttle Active Control System (ATCS) incorporating both radiators and an expendable cooling device to provide vehicle heat removal. Two such systems were tested, for a total of 49 hours, and design information was provided for both nominal and limit conditions.

The test verified the concept that an integrated radiator/expendable cooling system can adequately maintain desired water quantities while responding to variations in heat loads and environments. In addition, the need for duct heating was demonstrated, while exhaust nozzle heating was shown to be unnessecary.

2.0 INTRODUCTION

This report presents the results of a one-week test program of two integrated active thermal control systems for the Space Shuttle Orbiter. The test was conducted in Chamber A of the JSC Space Environment Simulation Laboratory (SESL) between 30 April and 4 May 1973.

The heat rejection systems tested consisted of a modular radiator system (MRS) of eight 6' x 12' radiator panels constructed by the Vought Systems Division (VSD) of LTV Aerospace Corporation, and two expendable cooling devices: (1) a flash evaporator designed and fabricated by VSD and (2) an Apollo-type sublimator (used on the Lunar Module)built by the Hamilton Standard Division (HSD) of United Aircraft. First the FE, and then the sublimator, were tested in series with the MRS, creating two "integrated" systems. Each system was designed to reject expected Shuttle heat loads and to provide efficient use of the excess water produced by the vehicle's fuel cells.

2.1 Background of "Integrated" ATCS

The concept of using both radiators and expendable cooling to provide a minimum weight ATCS derived from a study performed by VSD for the Crew Systems Division (CSD) of JSC.

This study explored the possibility that by adding expendable cooling to the radiator system, the reduction in required radiator area would provide a decrease in overall weight which would more than offset the extra weight of the expendable cooling device. The results of the study indicated that this integrated system concept did provide a smaller launch weight for the Orbiter.

The attractiveness of expendable cooling is due to the substantial amount of excess water that is produced by the fuel cells. This water production is shown in Table 1 for various mission phases, along with projected heat loads appropriate to each phase. The excess water must be expelled from the vehicle to reduce the launch weight of the storage tankage, but if it is expelled thrcugh an expendable cooling device such as a flash evaporator, the radiator area requirement is lessened.

Thus, the integrated ATCS involves launch with sufficient water to assist a "smaller" radiator during the peak load period early in the mission, followed by use of the expendable device in a "water management" mode to maintain onboard water at an optimum level to accommodate peak loads toward the end of the mission.

Figure 1 shows launch weight as a function of radiator area for four candidate radiator configurations shown in Figure 2. From Figure 1 it can be seen that configuration 4 offers minimum launch weight for a radiator which approximately covers the forward 30 feet of the cargo bay doors. This configuration is simulated with the MRS test article as shown in Figure 3. This test configuration is identical to the "γ" configuration of the MRS testing described in Volume II.

2.2 Test Objectives

The key objectives of the test can be summarized as follows:

- o System verification and sensitivity
- o Component performance data gathering
- o Nozzle and duct heater investigation
- o Mechanical, manufacturing suitability

TABLE 1

TYPICAL ORBITER HEAT LOADS AND WATER PRODUCTION RATES

Mission Phase	Duration(hrs)	Net Water Production(lb/hr)	Heat Rejection Required(BTU/hr)
Ascent	1	9.7	70,000
Coast-Adjust	21	7.1	42,000
Rendezvous	7	11.4	70,000
Station Keeping*	131	4.9	31,000
Station Keeping**	131	8.9	57,000
Undocking	4	11.6	57,000
Reentry	1	9.7	70,000

* assuming 1.5 kw payload heat rejection required
** assuming 6.0 kw payload heat rejection required

Since it had been demonstrated analytically that a weight savings could result from an integrated concept, it was desired to test the suitability, sensitivity, and limits of the control system designed to "allocate" heat rejection between the radiator and the expendable device while maintaining desired water levels. To this end, a limit condition series of tests were run to attempt to deplete and overfill the tank and to cause the control system to chatter. Also, typical mission profiles were run to gather response data on orbital transient situations.

The comparison of the flash evaporator and the sublimator as potential candidates for selection as Shuttle flight hardware was another major objective of the test. In order to make this comparison, the test sequence of the two devices was basically identical.

The supersonic nozzles on each expendable cooling device are intended to direct the effluent vapor plume away from the Shuttle in such a way that the vapor does not scatter back onto surfaces that might be contaminated. Nozzles were designed to minimize this backscatter, and the chamber was instrumented to measure the extent of the vapor plume. Insufficient data was obtained in this system test, however, subsequent nozzle component tests were conducted to accomplish this objective. Plume definition and backscatter minimization is the subject of Volume VI.

The general mechanical and manufacturing suitability of the various components of the ATCS was also an objective of all phases of the testing. This also includes verification of procedures such as startup and shutdown of devices and stagnation and destagnation of radiator panels. This objective is discussed further in the conclusions section of this volume.

3.0 TEST ARTICLE AND INSTRUMENTATION

Figure 4 is a simplified schematic of the integrated ATCS. The system is made up of the following components:

- o Modular Radiator System
- o Expendable Cooling Device w/Supersonic Nozzle (either Flash Evaporator or Sublimator)
- o Water Storage System

Each of these component subsystems will be described in the following paragraphs.

3.1 Modular Radiator System

The MRS for this test consisted of eight 6 ft x 12 ft flat panels arranged in flow patterns similar to those being considered for the Space Shuttle. Each panel consists of extruded tubes welded to 0.02 aluminum sheet on 6.0 inch centers in a U-shaped pattern as in Figure 5. The over/under tube arrangement (Figure 5) provide for completely redundant flow passages, but only the "under" passage was used in this test. Thorough thermal vacuum testing of two of the panels has previously been performed and all eight panels and the flow bench were checked out in the VSD thermal vacuum chamber prior to the MRS Chamber A tests to insure satisfactory operation of all equipment and verify all operational procedures. The panels operated flawlessly for three weeks during the MRS testing(Volume II).

The eight panels were installed in Chamber A as shown in Figure 6.

MRS outlet temperature control is maintained by varying the flow split between the "prime" circuit and the "tank" circuit. This flow

split is controlled by a mixing valve which senses the mixed outlet temperature and compares it to a predetermined set point temperature. During periods of low load, the majority of the Freon flows through the prime tubes of each panel, and the bank was allowed to stagnate (freeze), thus reducing the effective panel area. As the load is increased, more flow is routed to the bank, and the panels begin to destagnate (thaw) from the inside out (i.e., the shortest tubes destagnate first).

The mixing valve used for radiator/flash evaporator testing was an electromechanical valve and control unit originally designed for use in the Skylab Apollo Telescope Mount (ATM) coolant loop. The valve control unit was modified by VSD to provide outlet temperature control points of 40°, 50°, and 70°. The Skylab requirement for leakage through the ATM valve "closed" side is much higher than that required for MRS testing. Thus, additional restriction was added manually by VSD test personnel during various phases of the test, such that the leak rate was reduced to approximately 1% of full flow.

The mixing valve planned for use with the radiator/sublimator system was an HSD valve with two set points: 40°F and 70°F. This valve developed oscillations during the test and was replaced by the ATM valve and manual control of set point.

The environment was simulated by a temperature controlled panel located immediately below the radiator panels as indicated in the sketch of Figure 3. A Freon 11 loop and a liquid nitrogen loop flowing in separate tubes were used to control the panel temperatures. Design, installation and operation of the environment panels were provided by the

Space Environment Simulation Laboratory division of NASA-JSC. The radiator panel absorbed heat was determined by SESL engineers based on the simulator and radiator temperatures, including the effect of reflected energy.

3.2 Flash Evaporator

The flash evaporator is a heat transfer device in which water evaporates in contact with the inside surface of a heat exchanger while Freon circulates on the outside surface. Figure 7 is a cutaway drawing of the device that was used for integrated testing.

The water is sprayed into the chamber on command from a sensing thermocouple located adjacent to one of the freon tubes. For these tests, the control temperature was 40°F, which caused water spray (and heat rejection) whenever the Freon temperature was greater than 40°F. The spraying nozzle is designed to flow 16 lb/hr for a full open evaporant valve, although for heat loads less than 16,000 Btu/hr, the action of the thermocouple causes a rapid pulsation of spray. Only at inlet temperatures of 70°F or above will the FE spray water continuously at 16 lb/hr.

The FE is designed to maintain Freon outlet temperatures at 40°F for a range of inlet temperatures from 40° to 70°F.

3.3 Sublimator

The HSD sublimator is a device which depends for operation on the formation of an ice layer between the feedwater supply and the chamber vacuum. With the addition of heat from the Freon system, the ice layer is continuously sublimated to space while new ice is formed beneath

(see Figure 8). The action of the ice layer is such that "automatic" water demand is created in proportion to the heat rejected.

The sublimator package was designed to reduce Freon temperature from a maximum of 70°F to 40°F, at high load conditions. For inlet temperatures above 70°F, ice is sublimated faster than it can be formed, a condition which will eventually lead to a "breakthrough," in which water is boiling into the vacuum. When this occurs, the heat load must be removed and a "dryout" period commenced, followed by the reestablishment of the ice layer.

3.4 Supersonic Nozzles

Each device was fitted with a six-foot duct with two 45° bends, simulating a typical shuttle routing. In addition, a supersonic nozzle was mated to each duct in order to assess the degree of backscatter onto the orbiter surface. The nozzles were designed by personnel of the Propulsion and Power Division (PPD) of JSC, and these PPD engineers also had primary responsibility for defining the vapor plume via particle counters located at various points in the chamber.

Both ducts and both nozzles were heated to prevent ice buildup. The ducts were heated by routing Freon flow around them, as shown in Figure 9. The nozzles were fitted with electrical heaters. Figure 9 also shows a comparison of the size requirements of the two nozzles. Figure 10 is a picture of the nozzles prior to installation.

The difference in size between sublimator and FE ducts is due to the different pressure ranges required for operation of these devices. The sublimator requires a pressure in its plenum below the triple point of

water, while the FE operates at higher pressure. The higher pressure in the FE plenum allows the duct and nozzle to be smaller for the same mass flow rate.

3.5 Water Storage System

This system controls the amount of water stored by sensing the current level in the water tank and modifying the MRS set point temperature, which in turn modifies the water demanded by the FE or sublimator. The purpose of this arrangement is to efficiently manage the excess fuel cell water by using it as a heat sink in an optimally weight-effective manner. Use of this water provides a reduction in the radiator area requirements.

In effect, at peak heat rejection loads, both radiator and evaporative heat sink are needed to reject the load, and the system design point is to provide just enough radiator area such that at the worst environmental extreme, the peak load can be rejected. At lower loads, the evaporative device is used to maintain tank water level between 85 and 95% full, and the MRS is used as required.

The interaction between MRS and evaporative device is provided by the tank quantity meter and its effect on set point. This is shown in Figure 11. As an example of this interaction, if the tank is only 85% full, the radiators are asked to provide a low (40^{o}) set point, which, in turn, causes the evaporative device to turn off (i.e., use no water). Thus the tank begins to fill. Conversely, if the tank is at its high-water mark, a high MRS set point is signalled and water is used by the evaporator, thus rejecting heat and lowering the tank level.

The water tank was filled with a fuel cell simulator controlled by the test director. The simulated fuel cell water flow rate was keyed with simulated heat load as per Table 1.

3.6 Instrumentation

Figure 12 is a system schematic which shows the positions of the temperature, pressure, and flow measuring devices on the sublimator, flash evaporator and their associated plumbing. The thermocouples located on each radiator panel can be identified by reference to Volume II of this report.

Appendix III is a complete record of all test data for the duration of the test. Those measurements that were of particular importance are the flash evaporator inlet and outlet Freon temperatures, water and Freon flow rates, and the pressure readings inside the evaporation chambers of each device.

4.0 TEST DESCRIPTION

The week-long test was divided into two major divisions, each of which was further subdivided into three major subdivisions, as follows:

- o Radiator/Evaporator System
  - o Design limit test points
  - o Mission profile test points
  - o Nozzle/duct heater test points
- o Radiator/Sublimator System
  - o Design limit test points
  - o Mission profile test points
  - o Nozzle/duct heater test points

As originally intended, the radiator/evaporator and radiator/sublimator test sequences were to be identical, although various facility problems caused significant deviations from the planned procedure.

Tables 2 and 3 show the test points completed. The following subsections discuss the two major groupings independently, with complete test data being provided in Appendix III. In Section 5.0, the results of the testing are summarized and discussed.

4.1 Radiator/Evaporator System

During the early stages of flash evaporator startup, a problem was detected in the system which supplies water to the spraying nozzle. This problem was diagnosed as being due to entrapped air in the water line between the water tank and the flash evaporator, a condition which prevented full water flow to the nozzle on demand. The problem was overcome by closing the supply valves and opening the evaporator valve to chamber

TABLE 2

RADIATOR/EVAPORATOR TEST SEQUENCE

TEST POINT	TIME (hrs) BEGIN	TIME (hrs) END	RADIATOR INLET TEMP ($^{\circ}$F)	FLOW TO H_2O TANK (lb/hr)	AVERAGE FLUX ON RADIATORS (BTU/hrft^2)	REMARK
1	120/1812	2035	161	12.0	5	
2	2035	2300	161	12.0	5 → 140	Stability problems with flux simulator
3	2300	2335	151	11.0	140	
4	2335	121/0055	113	7.1	140	
5	0055	0200	68	2.5	140	
6	0200	0309	52.3	.9	140	
7	0309	0430	52.3	.9	130	
8	0430	1410	69	2.5	130	Rapid valve changes
9	1410	1706	52	1	16	Rapid valve changes
10	1706	1853	52 → 86	12	16	Overfill test point
11	1853	1917	86	12	16	Manual tank reduction
12	1917	2205	122	8	Cycling	Mission Simulation
13	2205	2246	166	12.5	↓	↓
14	2246	122/0000	115.2	7.3	↓	↓
15	0000	0100	147.4	10.5	↓	↓
16	0100	0145	115.2	7.3	↓	↓
17	0145	0230	104.3	6.2	↓	↓
18	0230	0400	115	7.3	↓	↓

TABLE 2 (Continued)

TEST POINT	TIME (hrs) BEGIN	TIME (hrs) END	RADIATOR INLET TEMP ($^{\circ}$F)	FLOW TO H_2O TANK (lb/hr)	FLUX ON RADIATORS (BTU/hrft^2)	REMARK
19	0400	0500	104.3	6.2	Cycling	Mission Simulation
20	0500	0603	149.2	10.7	↓	↓
21	0603	0700	162	-	↓	Nozzle heater off
22	0700	0951	162	-	130	Duct heat off
23	0951	1030	100	-	130	Heaters back on

TABLE 3

RADIATOR/SUBLIMATOR TEST SEQUENCE

TEST POINT	TIME (hrs) BEGIN	TIME (hrs) END	RADIATOR INLET TEMP (^{o}F)	FLOW TO H_2O TANK (lb/hr)	FLUX ON RADIATORS (BTU/hrft^2)	REMARK
24	123/1350	1509	141	1	135	
25	1509	1533	106	6.7	135	
26	1533	1600	69	3.2	135	
27	1937	2101	Ramp 50 → 85	12.2	60	Overfill test point
28	2101	2115	85	12.2	60	Manual tank reduction
29	2115	2139	118	8.2	Cycling	Mission Simulation
30	2139	2215	118	12	↓	↓
31	2215	2300	165	16.5	↓	↓
32	2300	2358	53	5	↓	↓
33	124/0003	0035	145	5	↓	↓
34	0330	0448	98	1.5	↓	↓
35	0448	0600	147	-	130	Nozzle heater off
36	0600	1030	147	-	130	Duct heat off

vacuum and allowing the lines to boil free of water and air. This procedure was successful, and evaporator pre-ops were completed at 1620 of the first day, after a delay of approximately 4 hours.

An additional problem was detected and circumvented during the pre-ops period. Two of the 8 pumps which circulate F11 to the IR panels failed. These pumps were those which controlled IR panels 3 and 4. A deviation was written to supply panels 3 and 4 with liquid nitrogen, a change which caused the average IR flux on these panels to be 5 - 10 Btu/hr-ft^2 rather than 25 Btu/hr-ft^2 as originally planned. This difference was deemed inconsequential to the primary objectives of the integrated test, due to the previously demonstrated capacity of the MRS to provide 40^o mixed outlet temperature with skewed environments.

Following the purging of the water supply line, test point 1 was completed. Test point 2 called for an inlet temperature of 162^{o}F and a flux level which increased from 25 Btu/hr-ft^2 to 150 Btu/hr-ft^2. At the high end of the ramp, two problems developed concurrently: (1) the MRS return temperature was greater than 70^o at the high flux value, and (2) the IR zones became unstable around 150 Btu/hr-ft^2, and fluctuated between 130 and 165 BTU/hrft^2 The decision was made to drop the flux value back to 140 Btu/hr-ft^2, a value which allowed a 70^{o}F return and which could be maintained in a stable configuration. For the remainder of test point 2 and test point 3, the lower value of flux was used. The evaporator thus saw an inlet temperature of 70^{o}F as planned.

Test points 3 to 7, and part of 8 were completed before a major delay was incurred due to a frozen water supply line. This condition was first detected by observation that the FE water flow valve was apparently open, yet FW0002 was reporting no water flow. Reference to Figure 12 will clarify the following explanation of the anomaly.

The insulated water lines pass through the chamber and through an LN_2 shroud, and are then wrapped with a 1" wide heater wire and insulated. There is a short, unheated section of line before the lines pass into the FE enclosure. The line heaters control to a set point sensed in the fluid at the outlet of the heated section. There were other thermocouples and pressure transducers in the unheated section.

The responses taken to clear the frozen water lines were as follows: (1) all radiator flow was directed to the prime tube circuit, and thus entered the FE enclosure at an elevated temperature; (2) the heater controllers for the water supply lines were set to 200°F; (3) both primary and secondary FE valves were opened in order to identify the first thawed system.

Once the system thawed, the FE performance remained erratic for about an hour, due probably to ice formation during the thawing period. Proper operation was restored by maintaining high heat via hot Freon and running at a full 16 lb/hr water flow. The residual ice was apparently vaporized by this process, and the test continued.

The exact location of the frozen line was not determined. In subsequent tests, a high flow water jacket replaced the insulated heater. It is felt that this problem, and the subsequent erratic operation should be considered failures of facility test hardware and are not indicative of probable flight situational problems.

The test proceeded normally through test points 8,9,10 and 11 which completed design limit test profiles. Test points 12 through 20 were intended to verify mission profile operation, and were completed with only minor facility problems. The IR environment seen by the MRS panels was cycled between 50 Btu/hr-ft^2 and 160 Btu/hr-ft^2, or roughly representative of an orbit with a $\beta = 0^\circ$, 270 n.m., and an earth oriented, cargo bay-to-earth attitude. The environment provided matched closely that desired.

The final three test points (21, 22, 23) tested the necessity of the (1) electrical heating elements in the nozzle, and (2) F21 routing to warm the duct. First the nozzle heaters were turned off, followed by an observation period. Then, the F21 was bypassed around the duct, and performance was observed. Following this, heat was restored to both duct and nozzle, and the resulting restart was observed.

During various times in the test sequence, there were delays due to the plume instrumentation becoming overloaded with ice particles. During the desaturation period, the FE was off (so no more moisture was put into the chamber) and heat was applied to the gauges. Visual observation of the plume was attempted at various times throughout the test. In no case was a visible effluent from the FE nozzle observed, nor was there any evidence of ice formation in the region of the nozzle.

4.2 Radiator/Sublimator System

The sublimator performance was hampered during the test by frozen input water lines, just as the FE had been. In the case of the sublimator,

the delay occurred at startup (1525, day 122) and was not resolved for approximately 22 hours (1338, day 124), causing a drastic foreshortening of the test time, and a subsequent revision of later tests to recover much of the lost test time.

As was the case with the FE, the sublimator problems discussed herein are not deemed significant in terms of the Shuttle vehicle configuration, but are purely the result of having to route water lines through the deep space simulation chamber.

The procedures for thawing the sublimator water line were similar to those discussed for the FE, with high heat being applied both via F21 and line heaters. In addition, the water line was disconnected between valves 204 and 205 (refer to Figure 12), with valve 205 closed. Upon disconnection, a surge of steam issued from the line passing into the chamber. Furthermore, valve 205 was then opened, and more steam blew out the disconnected pipe, although no surge in chamber pressure was noted. The frozen segment was thus isolated to that portion of the line downstream of valve 205.

When flow was established to the sublimator, a "breakthrough" condition was indicated. This is probably due to the large surge of water which accompanied the final thawing. The water line was again disconnected outside the chamber, and air was allowed to blow into the chamber through the sublimator, carrying with it the excess water in the sublimator. With the system reconfigured for a normal startup, the sublimator operated properly, an ice layer was formed, and the test timeline was begun.

For the remainder of the test, the sublimator was subject to periodic losses of flow at low load conditions, a situation which was remedied by immediately increasing the Freon inlet temperature to the device. The cause of this flow stoppage was possibly due to freezing of the water line in the exposed section, although this was not verified. In all cases, an increase of Freon temperature to 53°F reestablished water flow.

With the foregoing constraints satisfied, the test proceeded through the rescheduled design limit and mission simulation test points until a breakthrough was observed at 0040 of day 124. This condition was caused by the inlet temperature to the sublimator exceeding 70°F. This occurred during a switchover of valves from the HSD two-position valve to the ATM valve which had been used in the FE test. This was necessary due to the HSD valve exhibiting cycling behavior about the 70°F set point.

Sublimator operation was reestablished by again breaking the external water line and allowing air to blow into the chamber through the sublimator. Operation was resumed at 0320 and test points 34, 35, and 36 were completed.

The nozzle heaters were turned off at 0458, and flow was routed away from the duct at 0600. The test was completed at 1005 on day 124.

During the latter part of the test, the set point changes were controlled manually, due to the use of the ATM valve in place of the HSD valve. Due to the delays encountered by facility failures, the sublimator test was reconfigured to address the most important objectives--that

of system operation. Component data was deferred to a later test. It was felt that the revised timeline adequately tested the integrated radiator/sublimator system in limiting cases.

5.0 TEST RESULTS AND DISCUSSION

This section analyzes the test data in terms of the key objectives of the test program. For purposes of discussion, these results are grouped to include (1) modular radiator performance, (2) evaporator performance and response (including nozzle heating tests), (3) sublimator performance and response (including nozzle heating tests), and (4) system-wide aspects of performance, including interaction between the MRS, the cooling device, and the water management system.

5.1 MRS Performance

The MRS performance is evaluated by observation of the following parameters: (1) steady state heat rejection and (2) rapid response to change in outlet temperature set point. Both of these attributes were demonstrated in the MRS testing, and were reverified in these tests.

Figure 13 displays total, bank and prime flow rates during the radiator/evaporator testing, as they adjust to different set point requirements, radiant environments, and inlet temperatures. Figures 14 and 15 show radiator inlet and outlet temperatures during the flash evaporator operation.

Table 4 is a display of heat rejection by the radiator main and bank circuits for each test point. The total radiator heat rejection can be seen to be adjutable between essentially zero and 67,000 BTU/hr for total Freon flow rates of 2200 lb/hr. The ability of the MRS to reject typical shuttle heat loads was demonstrated again as it had been in previous testing.

TABLE 4

CALCULATED HEAT REJECTION

TEST POINT	HEAT REJECTION (BTU/hr)			
	RADIATOR PRIME TUBES	RADIATOR BANK TUBES	EVAPORATOR/ SUBLIMATOR	TOTAL
1	1,022	50,330	14,630	65,982
2	229	52,600	14,680	67,509
3	49	48,620	14,400	63,069
4	111	32,570	9,817	42,498
5	-42	13,990	163	14,111
6	-29	9,005	- 324	8,650
7	746	13,470	594	23,813
8	690	13,310	2468	16,468
9	1,073	4,033	4,961	10,067
10	1,284	3,103	14,320	18,707
11	1,011	26,850	719	28,580
12	420	41,110	6,539	48,069
13	1,145	48,380	15,260	64,785
14	-1,232	681	6,410	5,859
15	207	40,810	12,470	60,578
16	913	33,710	5,238	39,861
17	212	29,890	6,210	36,312
18	61	40,090	6,494	46,645
19	564	28,310	4,743	33,617
20	-15	48,710	7,577	56,272
21	418	44,620	15,150	60,188

TABLE 4(cont.)

CALCULATED HEAT REJECTION

TEST POINT	HEAT REJECTION (BTU/hr)			
	RADIATOR PRIME TUBES	RADIATOR BANK TUBES	EVAPORATOR/ SUBLIMATOR	TOTAL
22	1,579	29,910	14,120	45,609
23	- 71	15,980	15,110	31,019
24	306	28,770	15,640	44,716
25	- 189	31,070	11,820	42,701
26	- 260	16,310	6,931	22,981
27	1,494		17,840	
28	5,903	27,030	9,313	42,246
29	553	39,690	10,640	50,883
30	210	37,460	12,660	50,330
31	1,461	66,080	10,160	77,701
32				
33				
34	545	23,910	14,190	38,645
35	988	41,490	15,430	57,908
36				

The quick response to set point changes can be seen in Figure 16 for several test points. No more than a three minute delay was observed between a set point change and the establishment of the desired outlet temperature.

5.2 Evaporator Performance

The performance of the FE is shown in Figures 17 through 26. Figure 17 shows the inlet temperature to the evaporator(downstream of the duct) and the outlet temperature. The device is designed to provide outlet temperatures in the range of $40^{\circ}F \pm 2^{\circ}F$ for all inlet temperatures between $40^{\circ}F$ and $70^{\circ}F$. Figure 18 is a plot of the ΔT across the FE, and Figure 19 is the ΔT across both FE and duct. It can be seen that the thermal mass of the ducting causes a negative temperature differential during the rapid cyclic variation of test point 8. The calculated heat rejection across the FE is shown in Figures 20 and 21, and is tabulated in Table 4 at times representing the end of each test point.

Figures 22 through 24 are expanded-scale plots of inlet and outlet temperatures during key design limit test points:(1) rapid heat load change,(2)steady high heat loads, and(3) steady low loads. In each case, the evaporator was able to respond with a controlled outlet temperature.

In Figure 25, the inlet temperature and outlet temperature are plotted against each other for many different test points. The expected performance band is shown. The upward shift of this band when the inlet reaches $70^{\circ}F$ is due to the design of this particular FE. At this

inlet temperature, the evaporant valve is continuously spraying at 16 lb/hr, its designed maximum flow. A further load increase thus cannot be matched by an increased water flow, and the outlet temperature begins to climb above 40°F.

Estimates of flash evaporator efficiency were made throughout the test by comparing the rejected heat to the amount of water consumed. The parameter h_{fg} represents the ratio of these two quantities, and for perfect efficiency would equal the latent heat of vaporization of water. Typical average h_{fg} values are shown below, for one-hour periods of relatively stable test conditions:

From	To	Rejected Heat(BTU)	Change in Tank Level(lb)	Fuel Cell H_2O(lb)	Calc. Usage(lb)	h_{fg} (BTU/lb)
121/2030	2130	5020	3.2	8.0	4.8	1045.8
122/0300	0400	5350	1.5	7.0	5.5	972.7
0700	0800	15,477	-2.4	12.1	14.5	1067.4

The FE was shown to be operating with its normal efficiency for the majority of the test.

Figure 26 is a composite plot of pressure and temperature data taken during the nozzle and duct heating test. The falling nozzle throat and duct temperature was observed for approximately 2½ hours following the turning off of the duct heater. As the duct became ice-clogged, the chamber pressure began a rapid rise until the duct completely froze, a condition that was observed by the duct temperatures starting upwards again. When the Freon was routed back to the duct, the frozen condition was alleviated and a restart of the flash evaporator was accomplished.

5.3 Sublimator Performance

The facility problems encountered during the sublimator portion of the integrated test caused substantial reduction in the time available for sublimator testing. Furthermore, even during the reduced time available, many test profile changes were made on a realtime basis to maintain sublimator operation. Thus, component data taken was not as complete as that taken on the MRS/flash evaporator system. However previous experience with sublimators is extensive, due to their use in the Apollo LM and PLSS programs, making component performance data less important.

Figure 27 displays sublimator inlet and outlet temperatures. The many inlet temperature spikes which can be seen are real time manual increases which were needed to restore sublimator water flow and prevent further test delays. The sublimator is subject to flow stoppage if the heat load imposed is not kept above a certain minimum level. This minimum level may be related to temperature of the feedwater, which was subject to periodic freezing in the unheated section of the line. The uncertainty associated with the low load operation of the sublimator indicates the need to properly allow a safety margin in the design of the sublimator.

The excursions in the outlet temperature profile shown in Figure 27 are representative of a breakthrough phenomenon and demonstrate a sensitivity to higher-than-spec heat loads. Again, proper margin should be considered to prevent the necessity of completely drying out the sublimator and reforming the ice layer following a breakthrough.

In Figure 28, an operational curve for the sublimator demonstrates

that the device performed within acceptable limits except during feedwater flow stoppage. Figure 29 is a display of heat rejection calculated for the MRS and sublimator at various times during the testing. These values are tabulated in Table 4.

Although limited data was obtained, the sublimator operated to maintain a predictable, steady outlet temperature when provided a cyclic inlet temperature so long as the design limits for the device were not exceeded.

5.4 System Performance

The performance of the integrated systems has two aspects: (1) the adequacy of water level control system to prevent overfilling or depletion of the water tank, and (2) the sensitivity of the MRS/expendable cooling device to changes in set point. The latter performance criterion should demonstrate that total heat rejection is acceptable even though the "allocation" of this rejection may change rapidly. These two aspects of system performance will be discussed separately.

The water supply to the storage tank is displayed in Figures 30 and 31 for FE and sublimator. This flow rate was keyed to the heat load during the mission profile test points. Figure 32 shows the water level in the tank during a high load, high flow test point. Tank level control was maintained in all situations; the maximum tank quantity that was observed during the test was 98 lb.

During the design limit cases, worst case conditions were set up in an attempt to overfill the tank. The system was allowed to drop to a cold-soaked condition by running for several hours at a low inlet

temperature. Then the tank was manually filled to 94.7 lbs, or just below the point at which a 70°F set point switch would occur. At this point a high heat load was applied, but a lag was assumed to exist between the high water flow rate and the increase in radiator inlet temperature. Thus the tank began filling at a rapid rate, the set point was changed to 70°F, but due to the inlet temperature to the radiators coming up slowly (10°F/hr) from 50°F, the evaporator could not operate to remove tanked water.

Figures 33 and 34 show that tank quantity peaked at approximately 98 lbs before the radiator outlet temperature got high enough to require water feed to the cooling device.

Another key test objective was to observe system performance under cyclic conditions. These conditions were generated in two ways. In the design limit runs, the water flow to the tank and the heat load were set into continual cycling. That is, at a 50°F set point the tank would be depleted below 85lb, at which time a 40°F set point would cause filling again to raise the tank level above 85lb. The resulting valve swings occured approximately every 11 minutes, and as can be seen from Figure 35, resulted in no loss of control for the cooling device.

In a related mission simulation, the cycling environment caused inlet temperatures to the expendable cooling device to cycle. This was due to the inability of the radiator to maintain 40°F set point for a 150BTU/hrft^2 imposed environment. Again, the device was able to maintain a constant outlet temperature despite the variation in inlet temperature.

6.0 CONCLUSIONS

The integrated concept was tested and generally verified over a wide range of conditions. Although the test was subject to many problematical situations, none was related to a failure related to the system aspect, i.e., the temperature control system or the water level indicators. (One possible exception to the above statement is the malfunctioning of the HSD mixing valve, but this problem was in reality a component failure and unrelated to the integrated concept.) The water tank level was maintained within acceptable limits, and heat rejection was in the amounts desired and predicted.

The systems response to rapid changes in heat load, and to mission-type cyclic heat load was stable, with evaporator and sublimator maintaining desired outlet temperature within adequate limits.

The testing to determine necessity of duct and nozzle heaters resulted in a conclusion that the nozzle heater is <u>not</u> required, but the duct heater <u>is</u> required to prevent ice buildup if the flash evaporator is used. The sublimator duct, being larger than that of the FE, probably would not require heat, although this was not verified during the present testing.

Comparative data for FE and sublimator was acquired on a component level, although the system performance of the sublimator was confused due to facility problems. Further testing is indicated.

FIGURE 1: RESULTS OF WEIGHT-OPTIMIZATION OF SHUTTLE ATCS

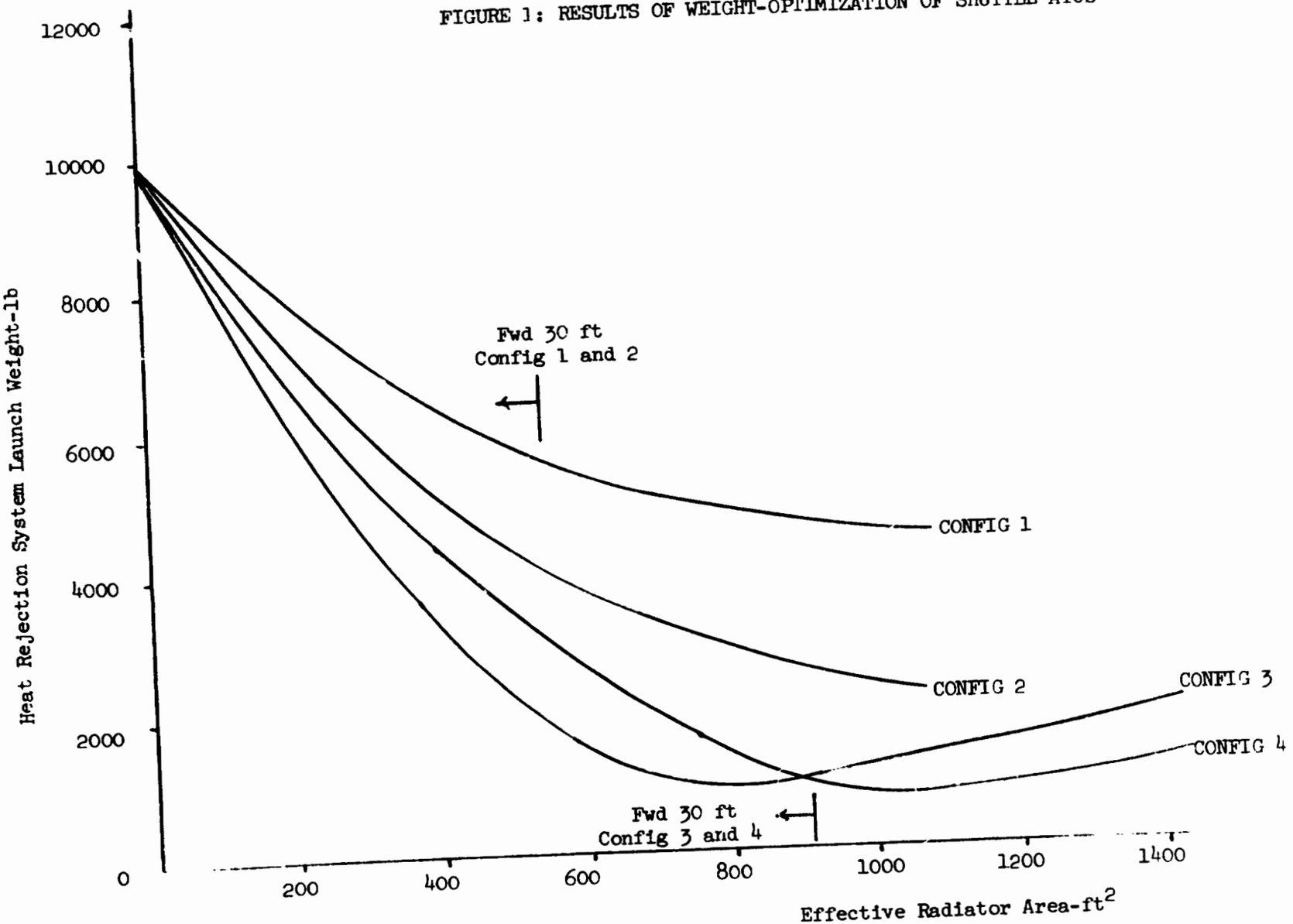


FIGURE 2: SHUTTLE RADIATOR CONFIGURATIONS

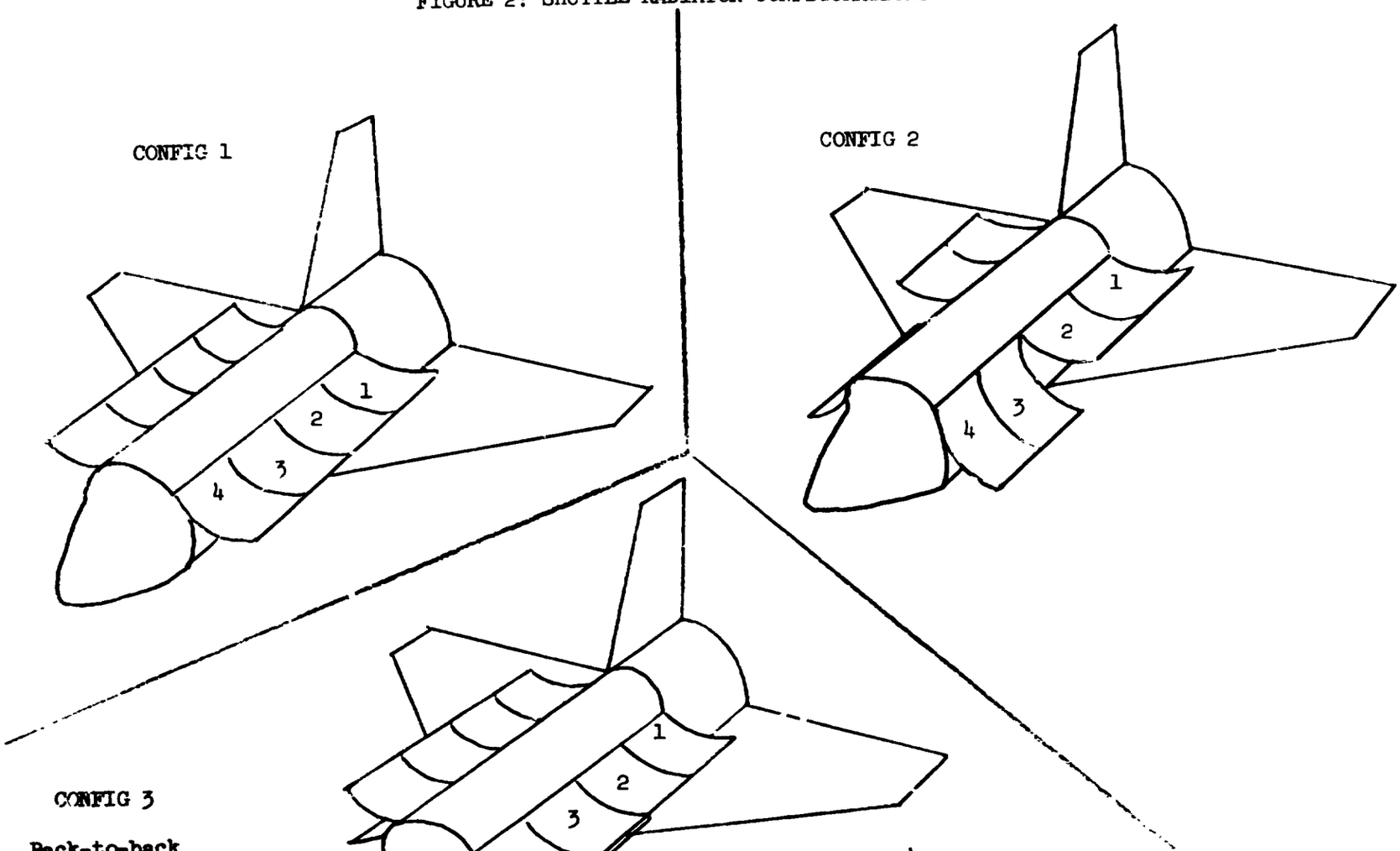


FIGURE 3: SIMULATION OF RADIATOR CONFIGURATION 4 BY TEST ARTICLE

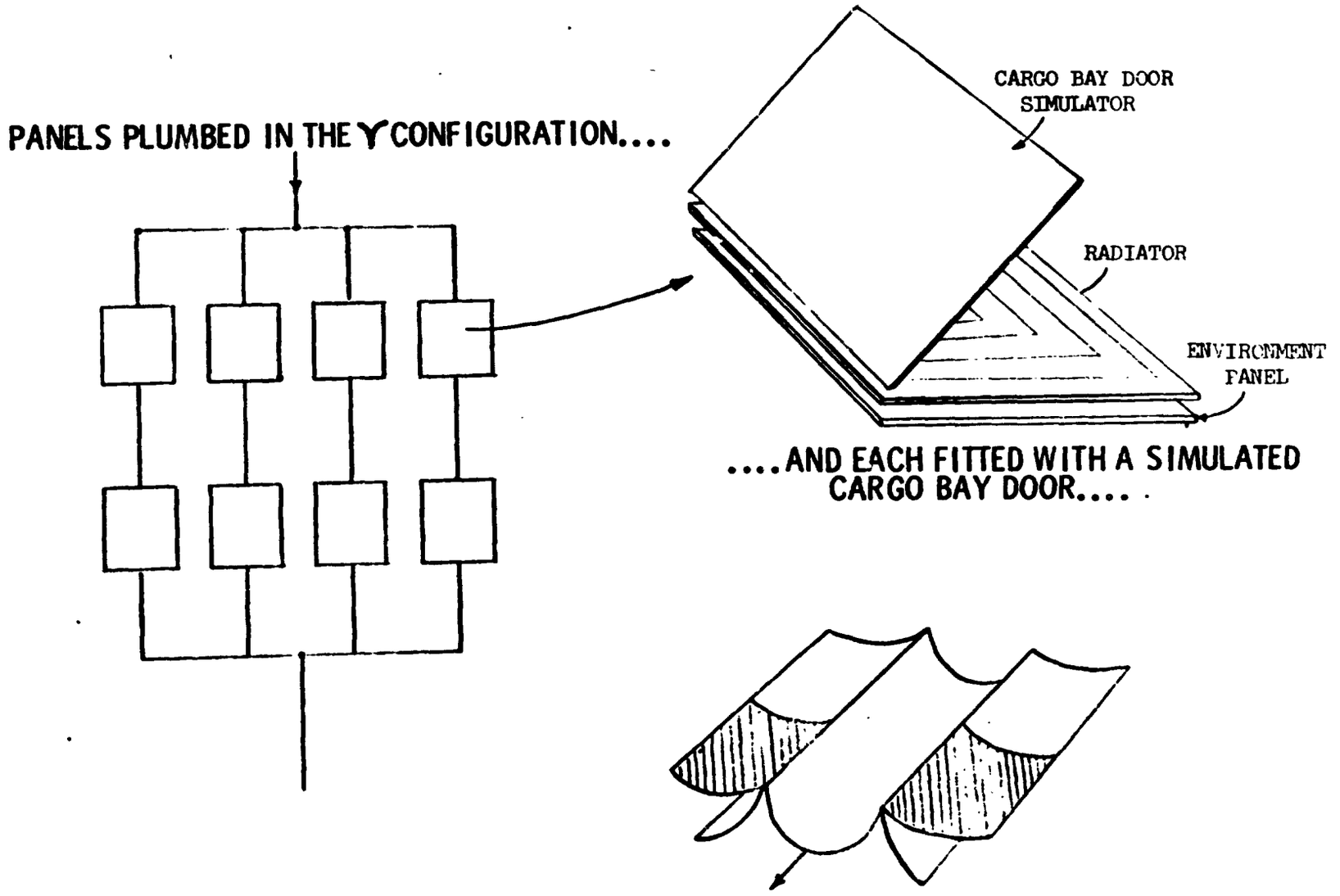
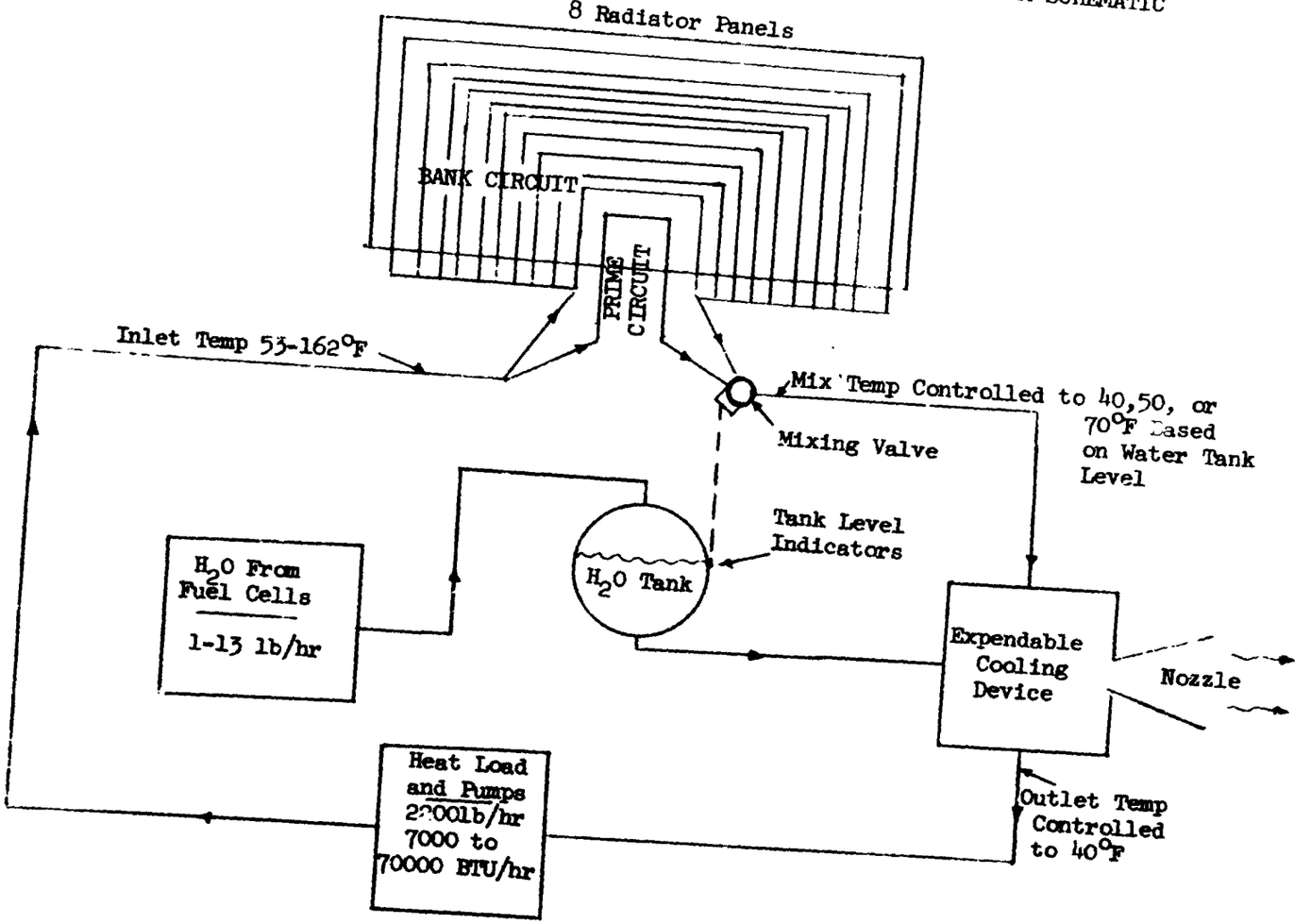


FIGURE 4: INTEGRATED RADIATOR/EXPENDABLE COOLING SYSTEM SCHEMATIC



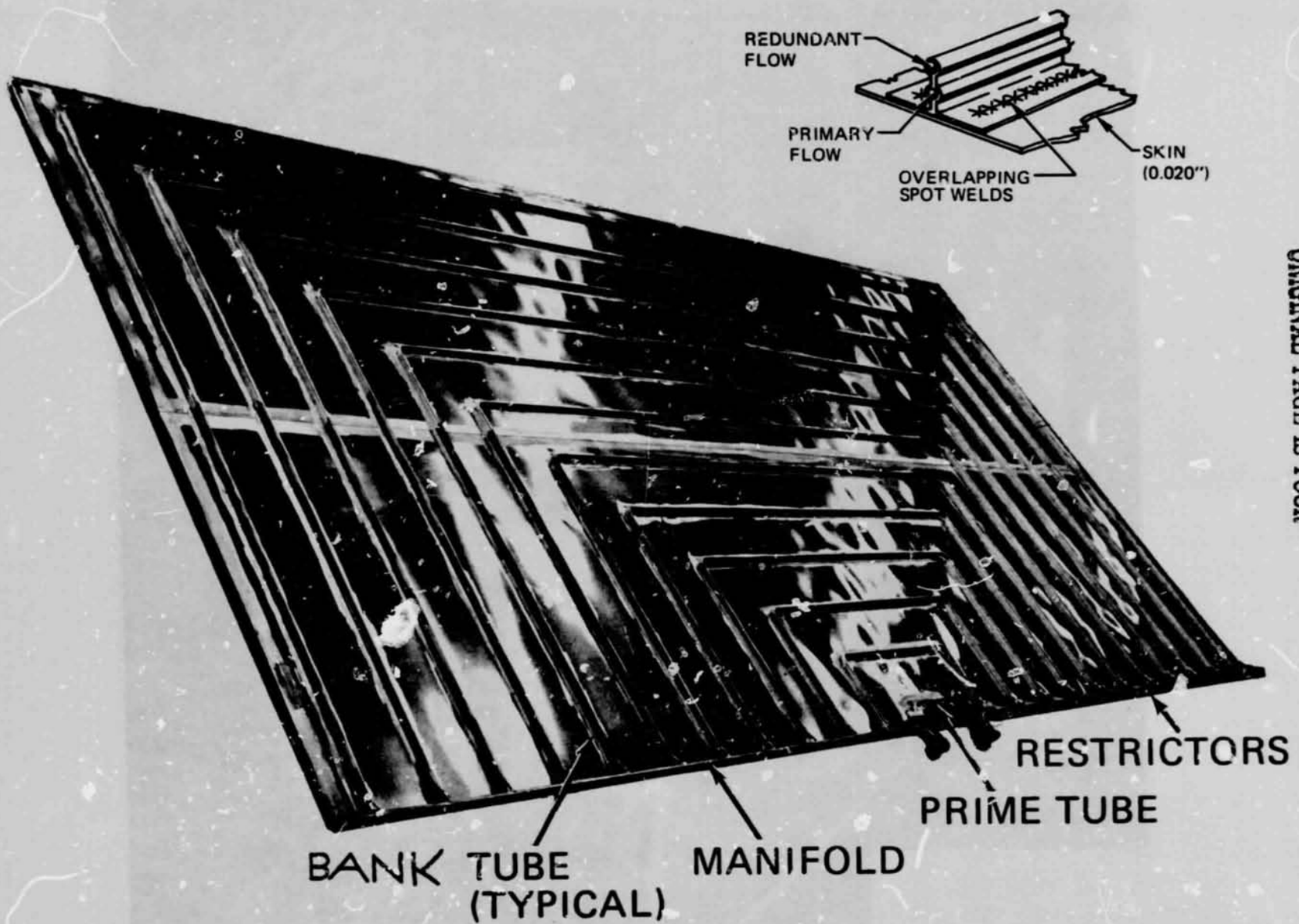


FIGURE 5

UNCOATED RADIATOR PANEL

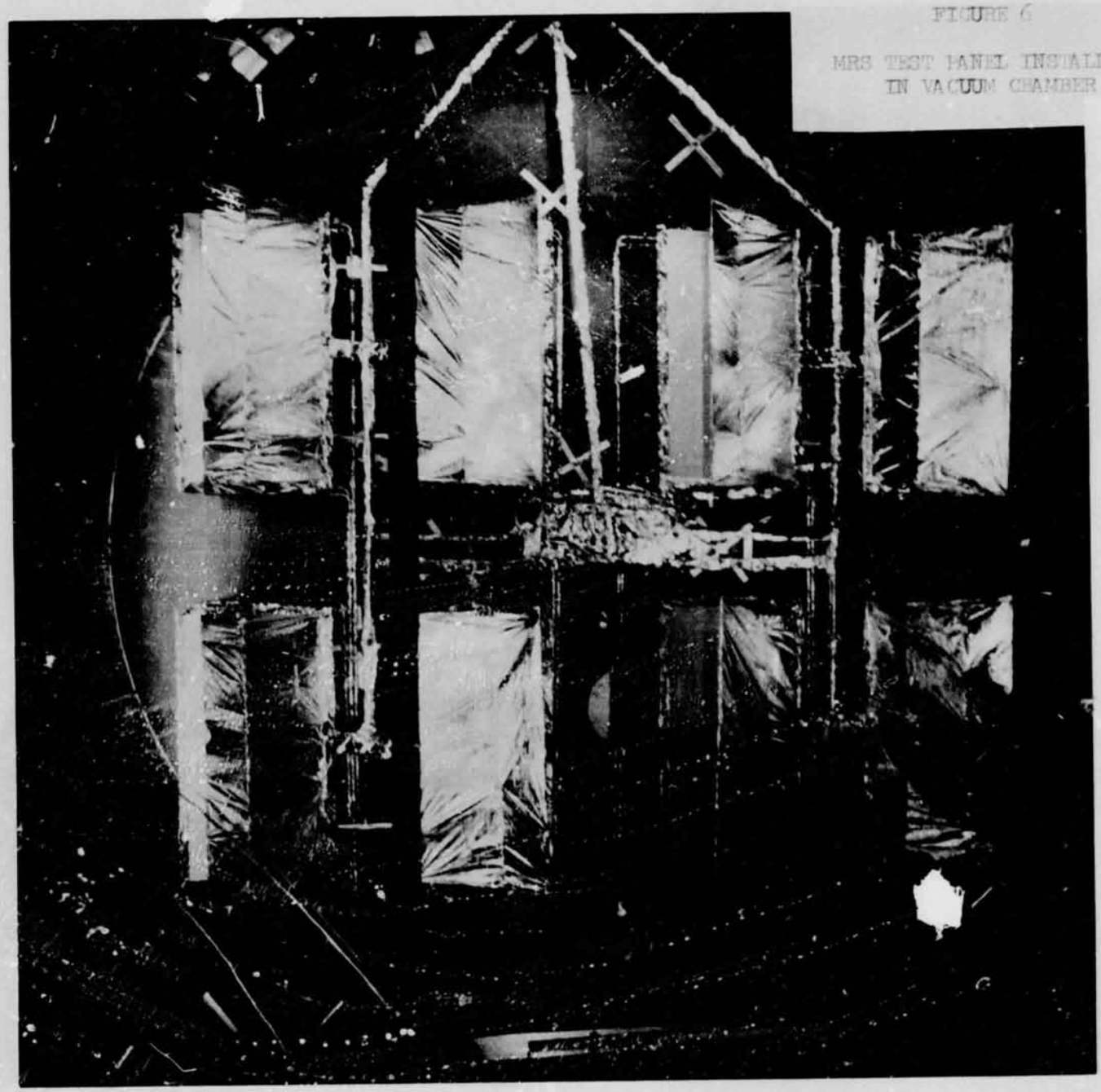


FIGURE 6

MRS TEST PANEL INSTALLATION
IN VACUUM CHAMBER

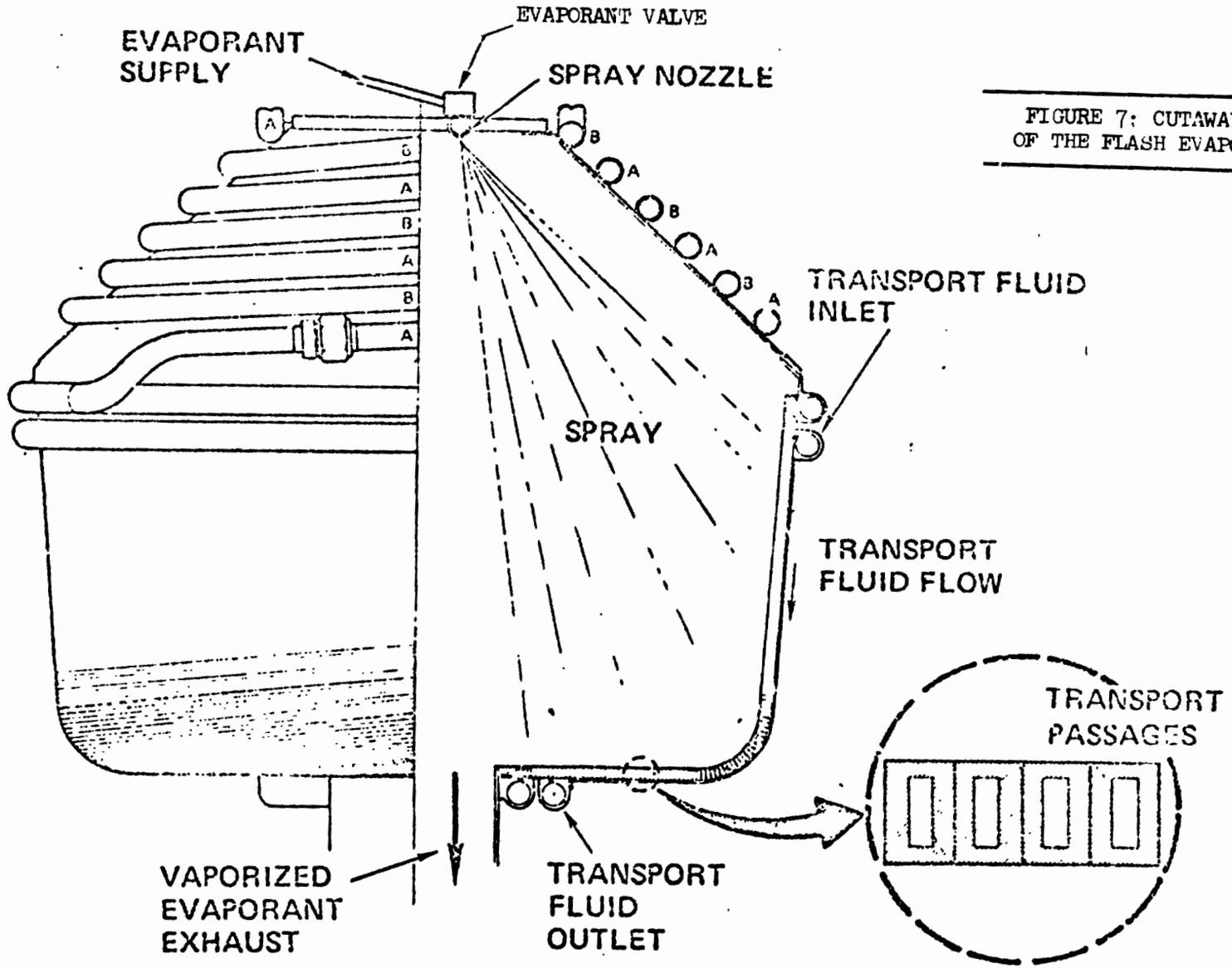


FIGURE 7: CUTAWAY DRAWING OF THE FLASH EVAPORATOR

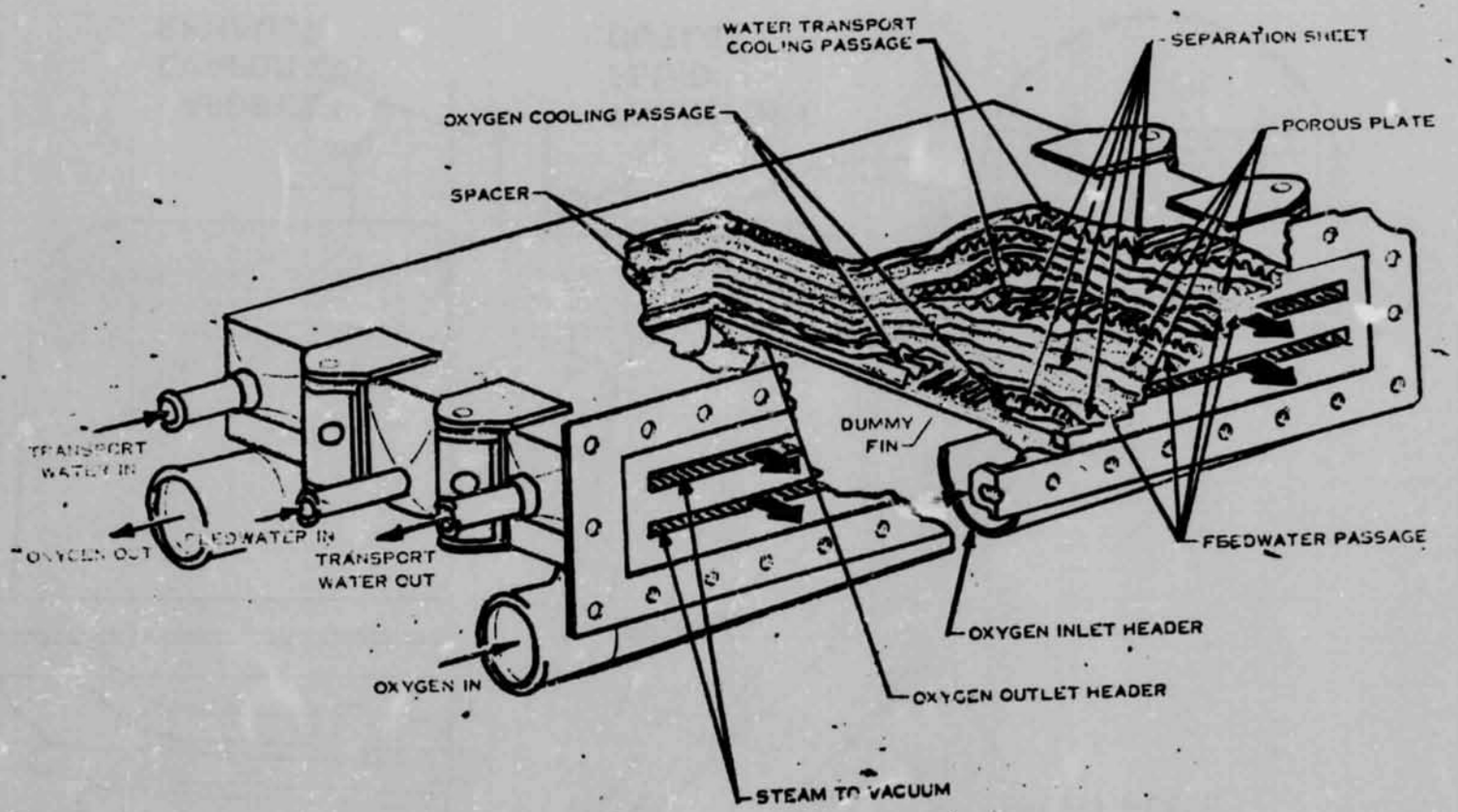


Figure 8

CUTAWAY DRAWING OF THE SUBLIMATOR

FIGURE 9: DUCT AND NOZZLE DIMENSIONS

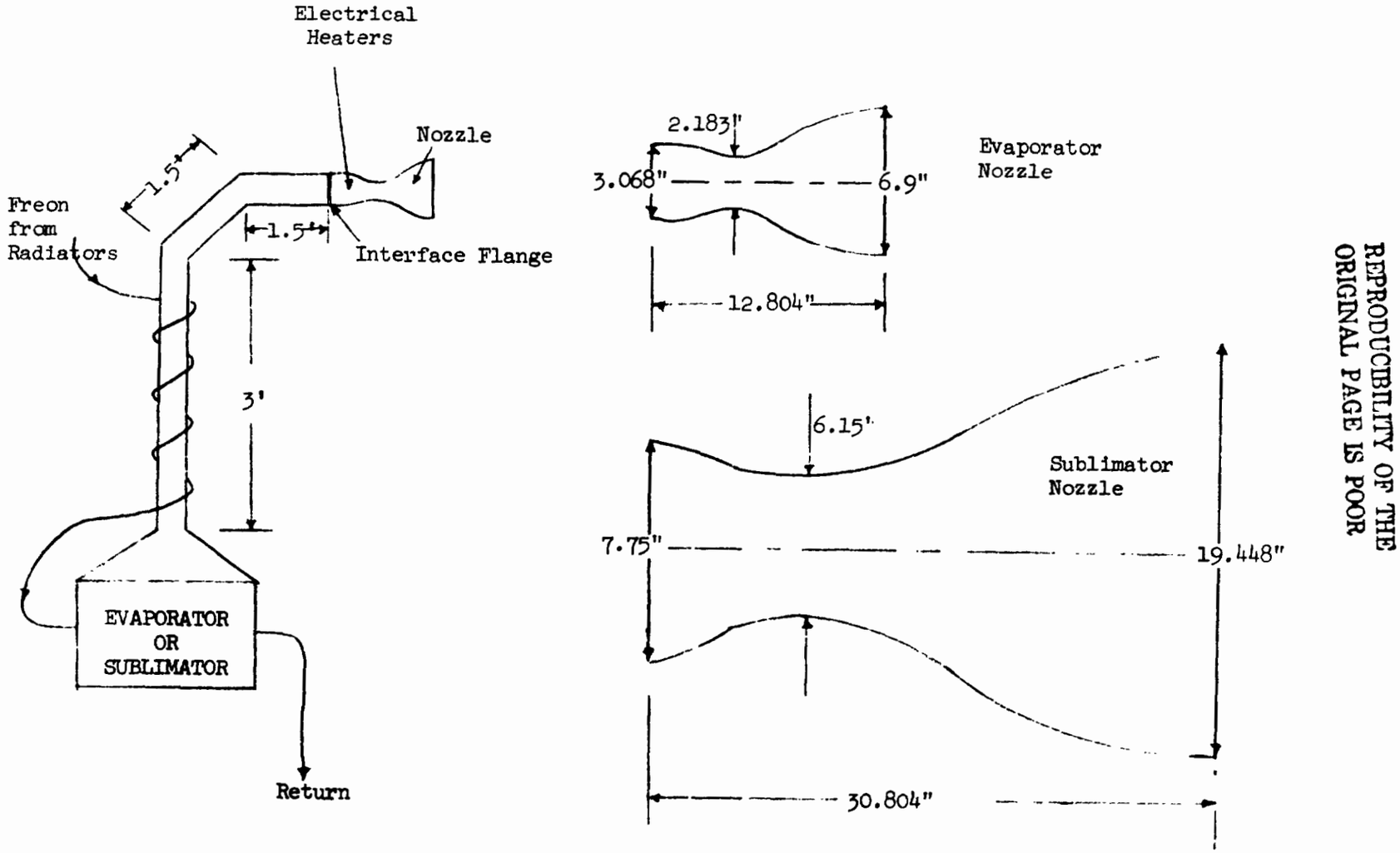
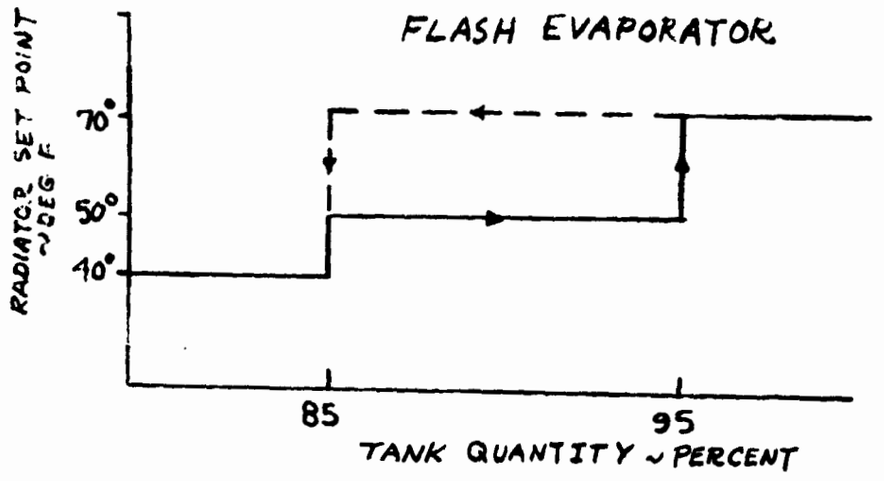


Figure 10

SUPERSONIC NOZZLES PRIOR TO
INSTALLATION IN THE CHAMBER

FIGURE 11 : CONTROL SYSTEM CHARACTERISTICS



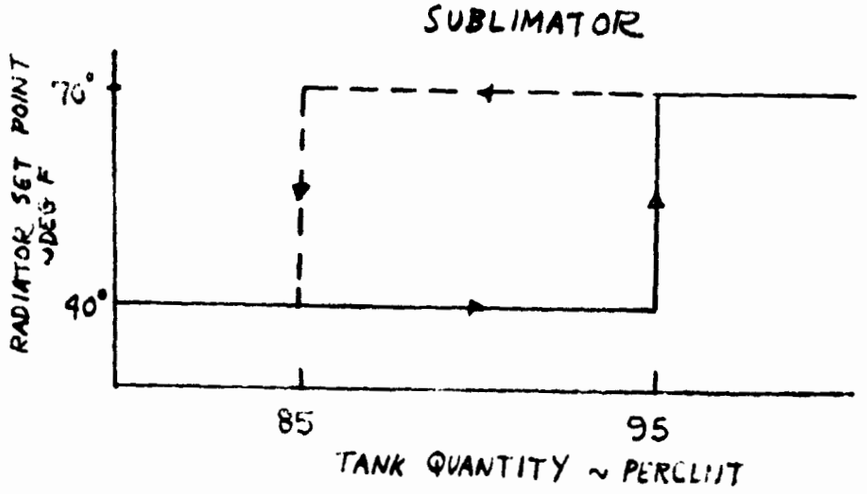


FIGURE 12
SHUTTLE MODULAR RADIATOR SYSTEM/SUBLIMATOR/FLASH
EVAPORATOR/NOZZLE INTEGRATED TEST SETUP
DRAWING NO. XX
APRIL 13, 1973

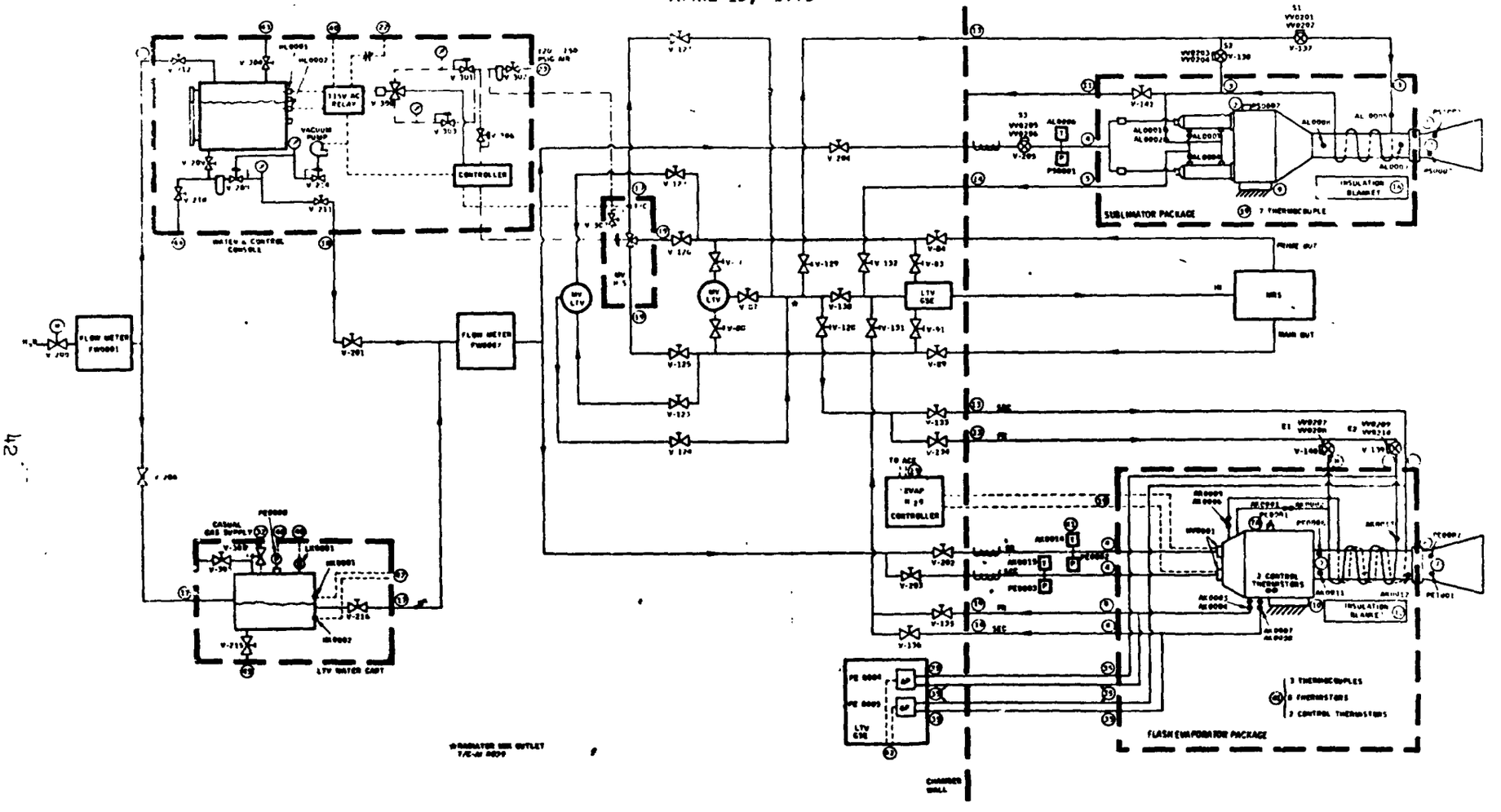


FIGURE 13: RADIATOR TOTAL, BANK, AND PRIME FLOW RATES

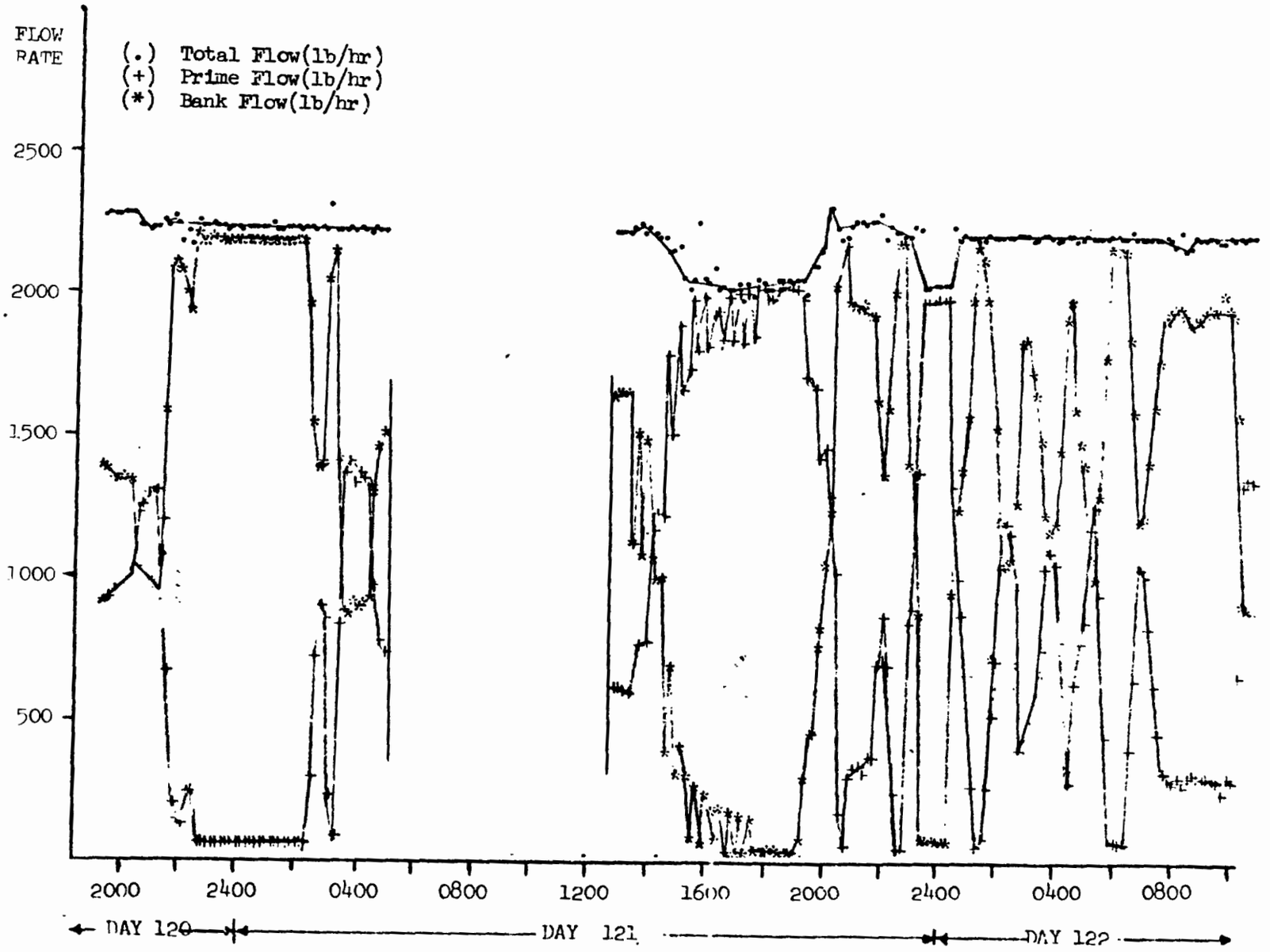


FIGURE 14: PRIME AND BANK INLET AND OUTLET TEMPS

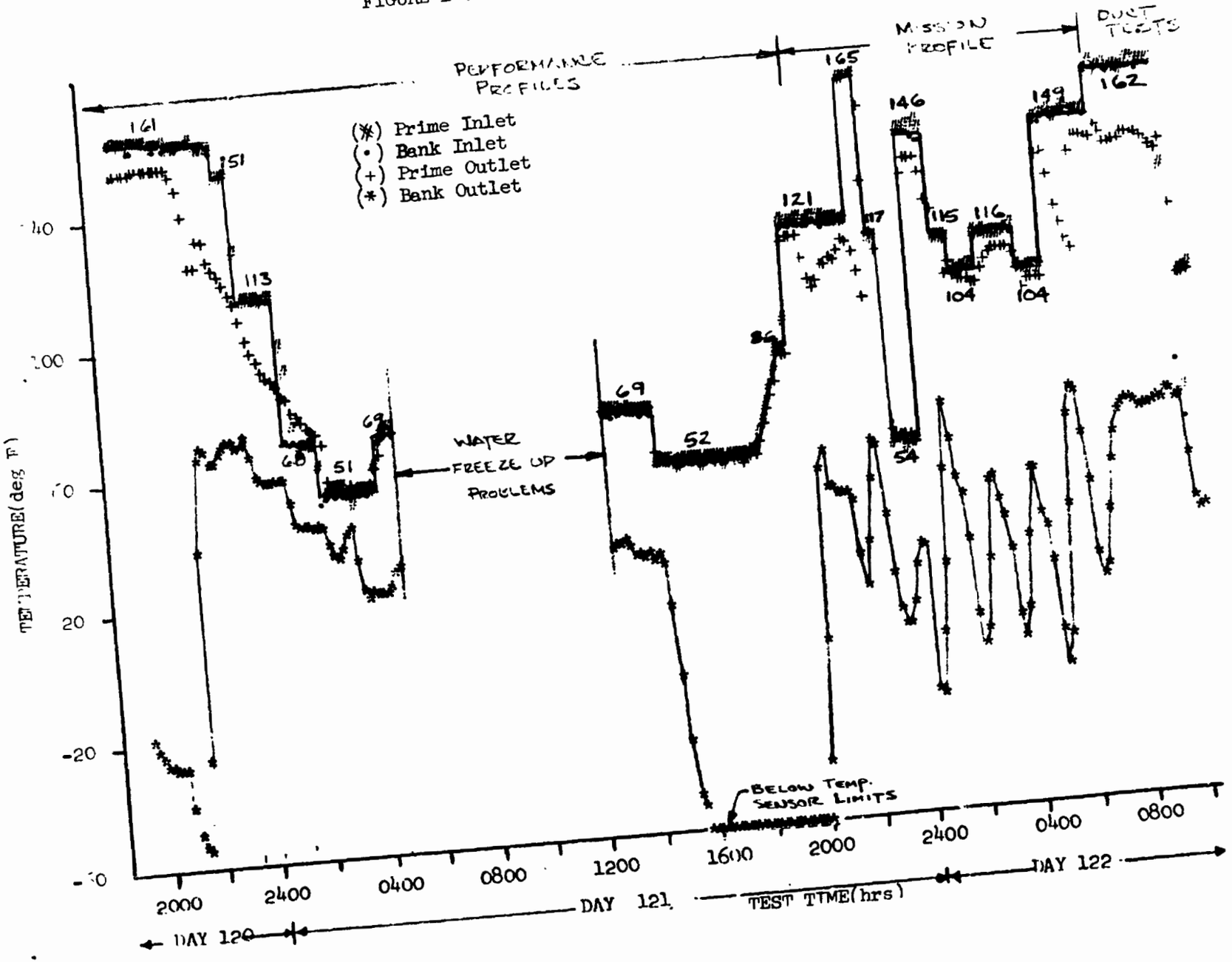


FIGURE 15: RADIATOR MIXED OUTLET AND EVAPORATOR INLET TEMPS

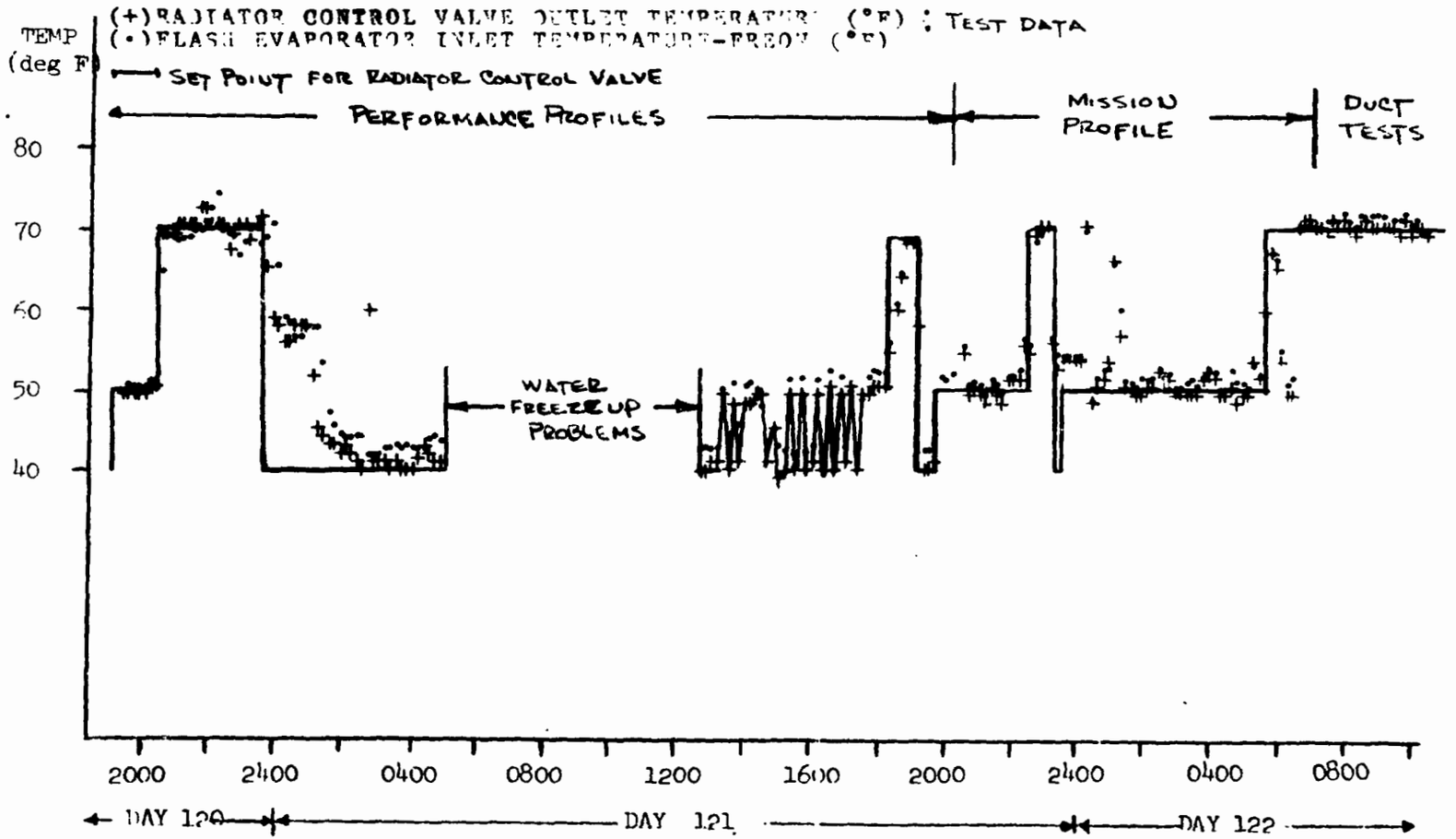
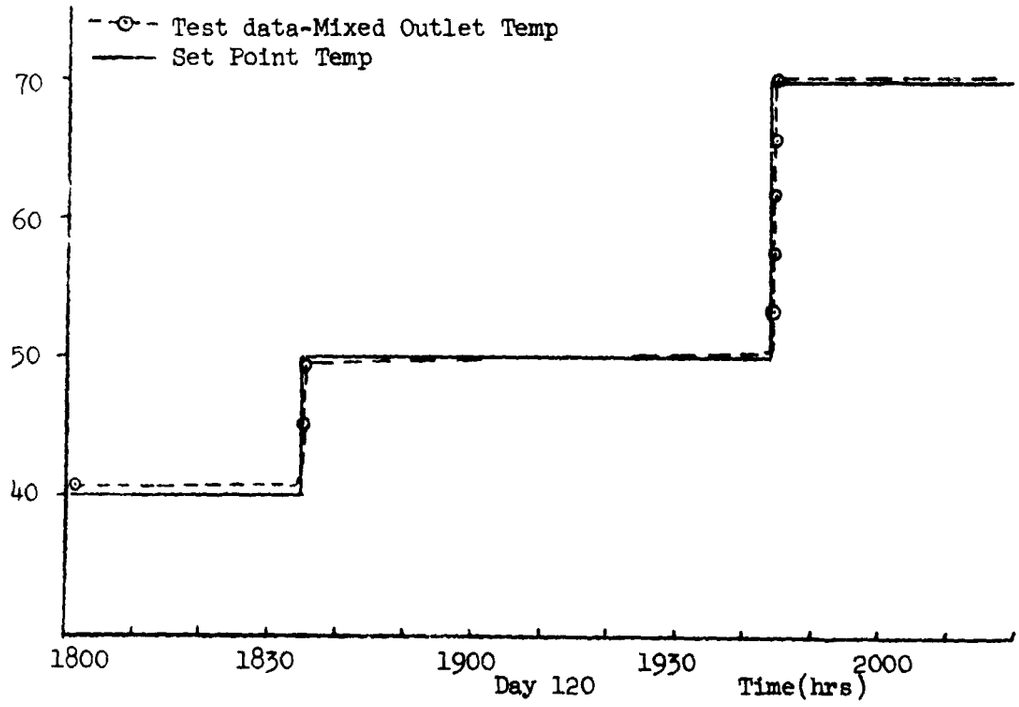


FIGURE 16: MIXED OUTLET TEMP RESPONSE DURING SET POINT CHANGES



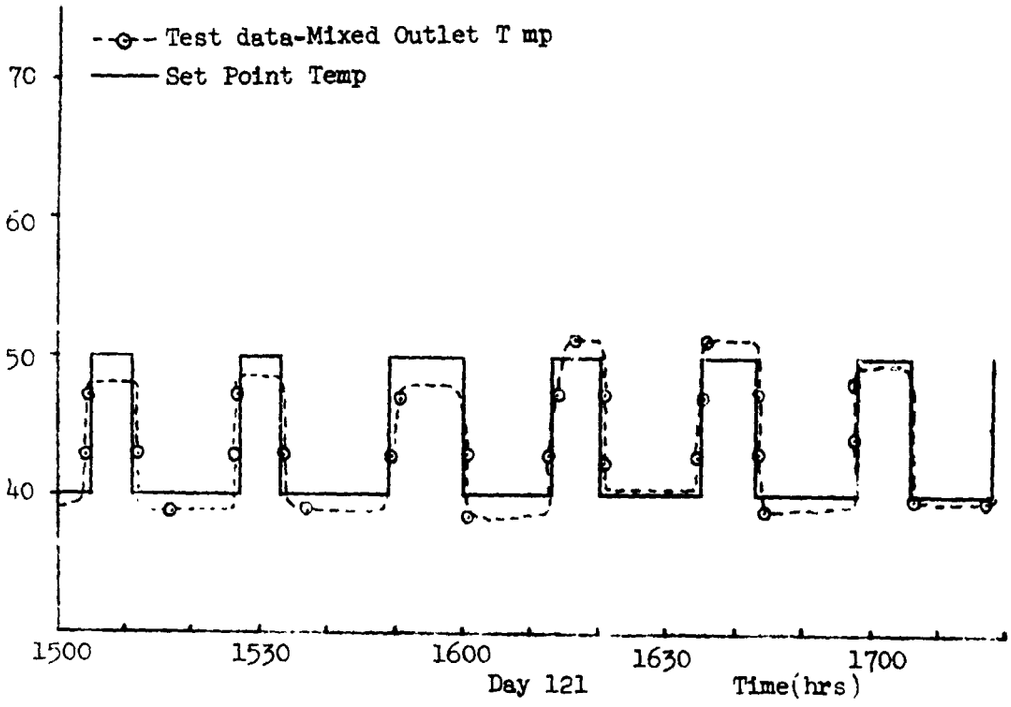


FIGURE 17: FLASH EVAPORATOR INLET AND OUTLET FREON TEMPERATURES

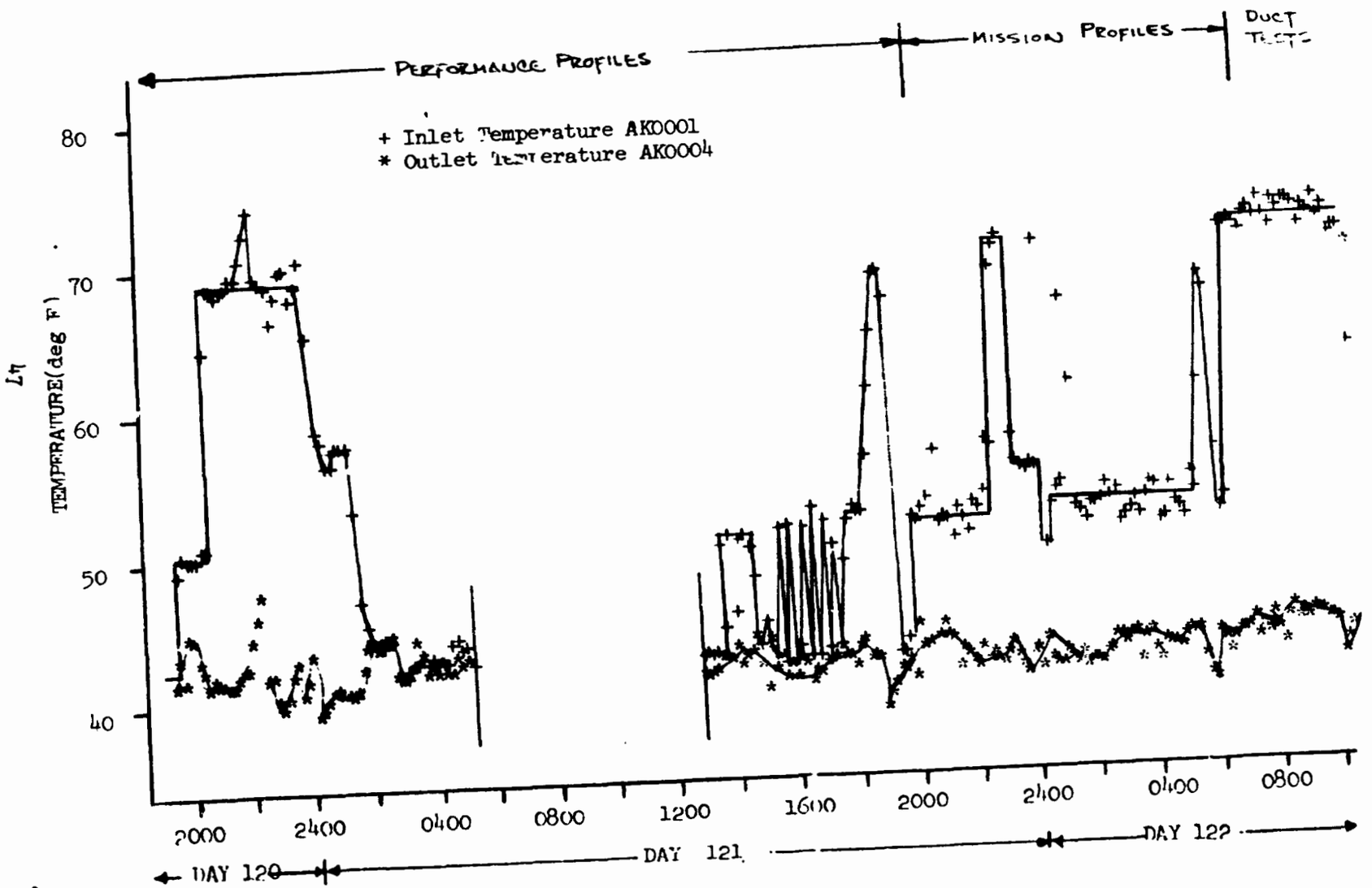


FIGURE 18:

FLASH EVAPORATOR FREON TEMPERATURE DIFFERENTIAL ACROSS EVAPORATOR (°F) A10001-A80024

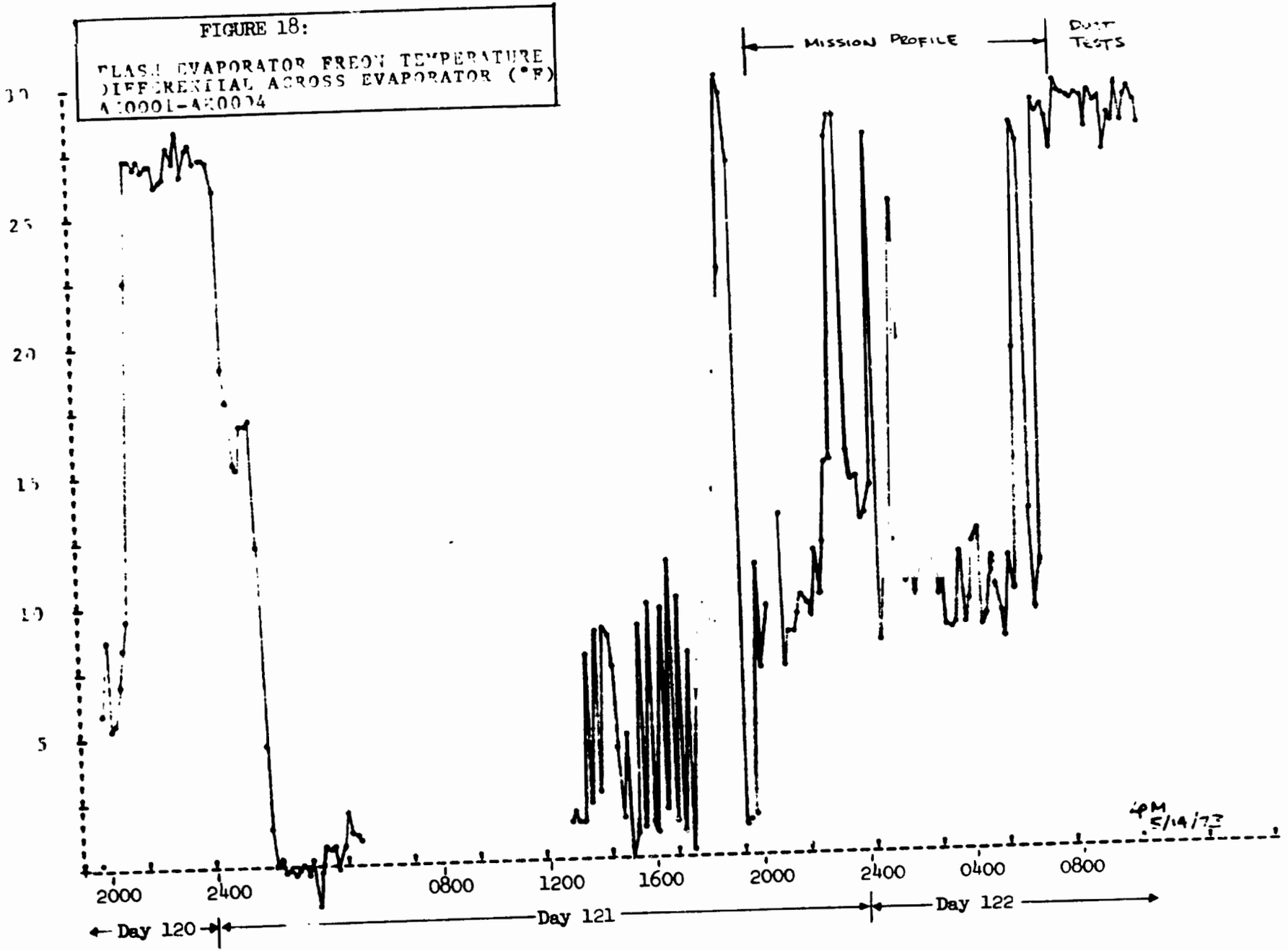


FIGURE 19: TEMPERATURE DIFFERENTIAL ACROSS DUCT AND FLASH EVAPORATOR

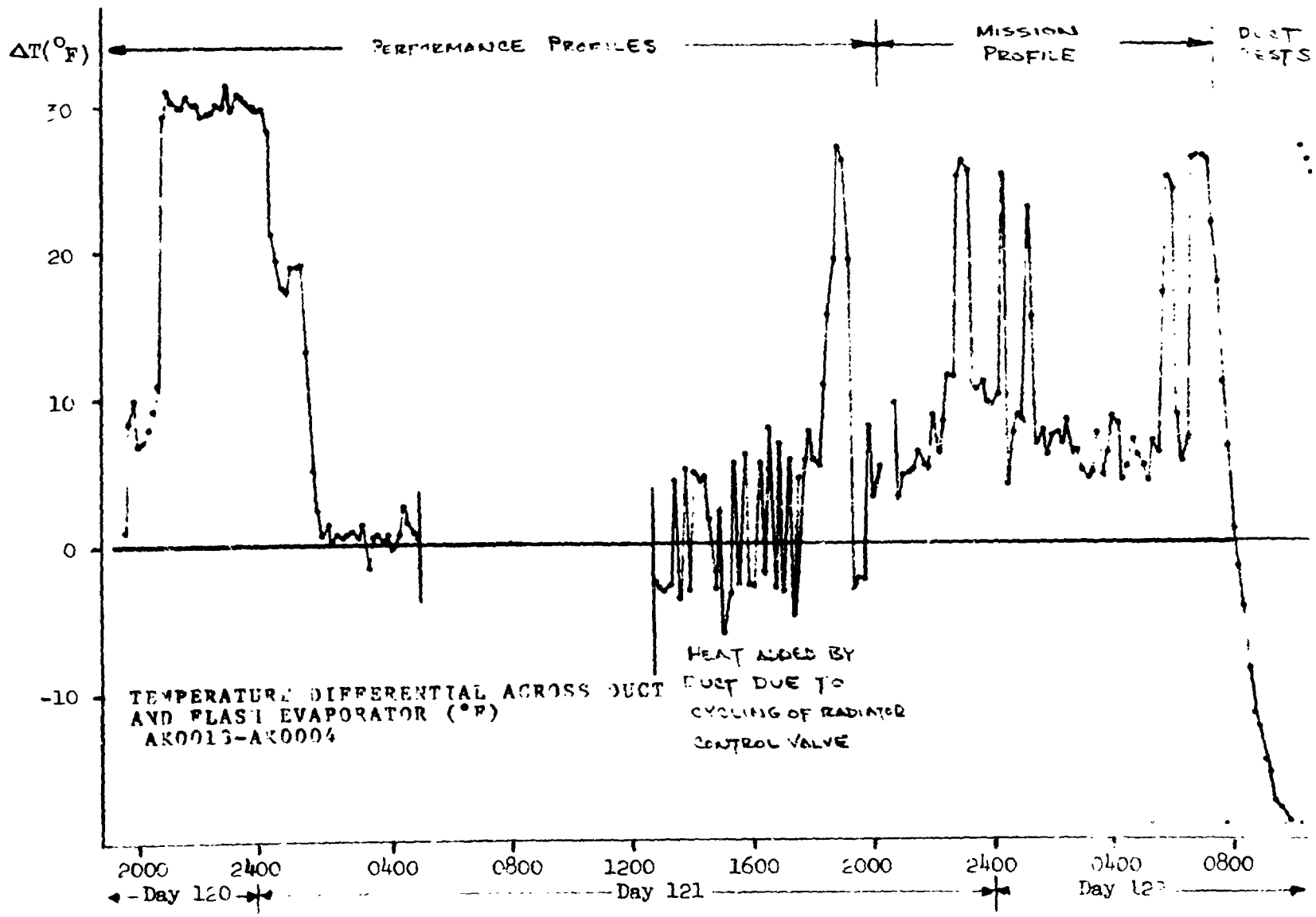


FIGURE 20:

CALCULATED HEAT REJECTION FOR RADIATORS AND FLASH EVAPORATOR

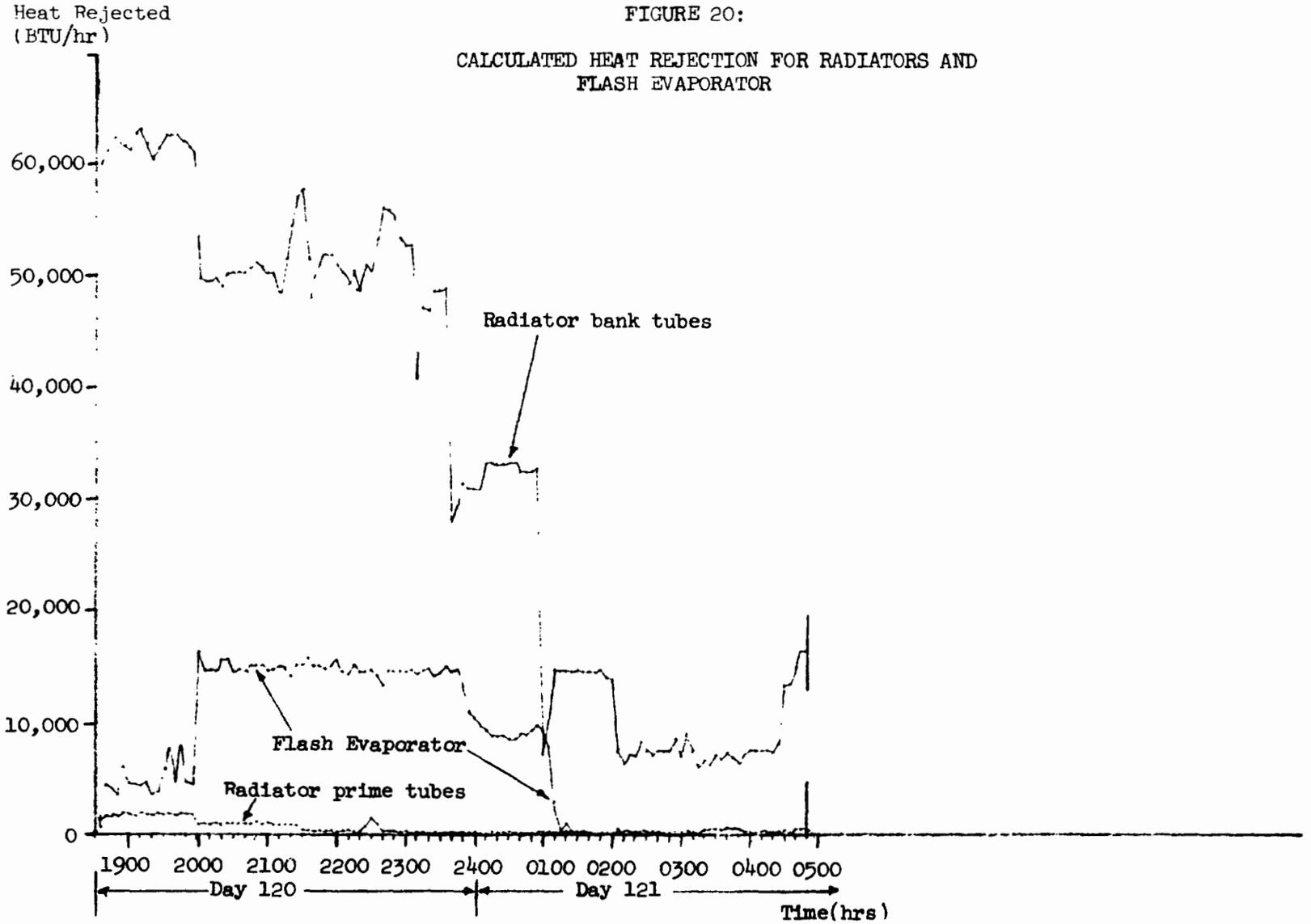


FIGURE 21:

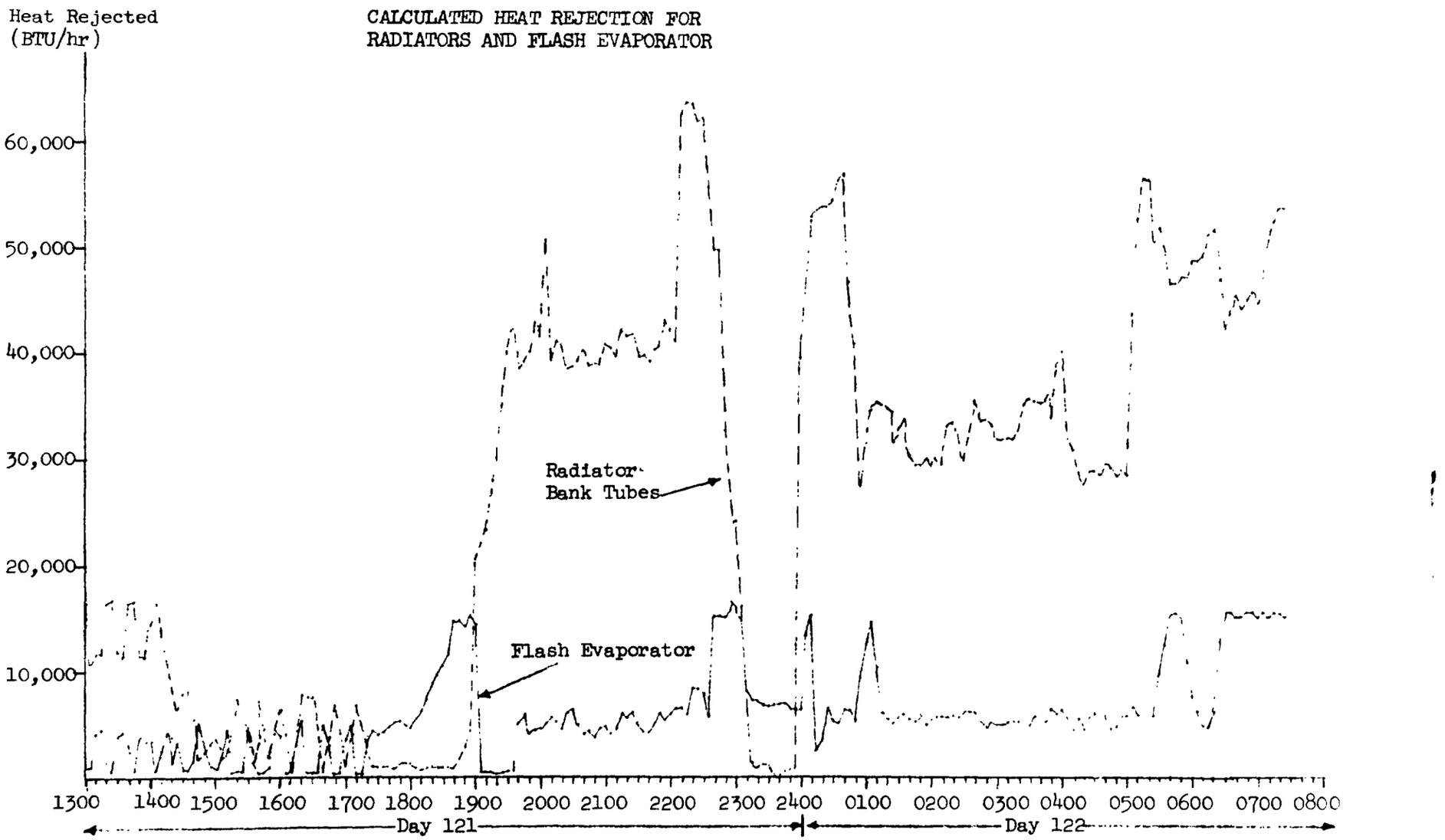

Heat Rejected
(BTU/hr)
CALCULATED HEAT REJECTION FOR
RADIATORS AND FLASH EVAPORATOR
60,000
50,000
40,000
30,000
20,000
10,000
Radiator
Bank Tubes
Flash Evaporator
1300 1400 1500 1600 1700 1800 1900 2000 2100 2200 2300 2400 0100 0200 0300 0400 0500 0600 0700 0800
Day 121
Day 122

FIGURE 22

FLASH EVAPORATOR OUTLET TEMPERATURE RESPONSE TO RAPID CHANGES IN HEAT LOAD

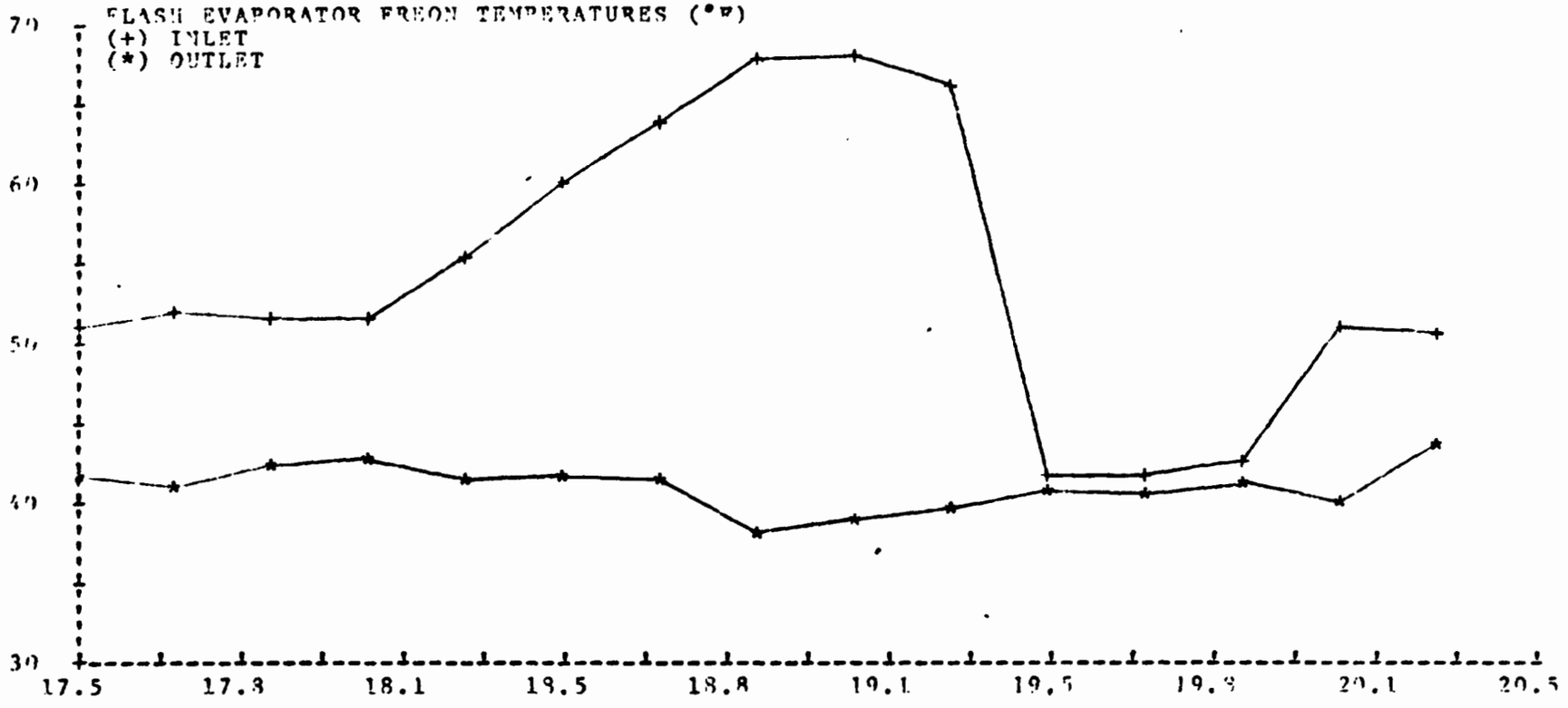


FIGURE 23

FLASH EVAPORATOR CHARACTERISTICS AT STEADY STATE HIGH HEAT LOADS

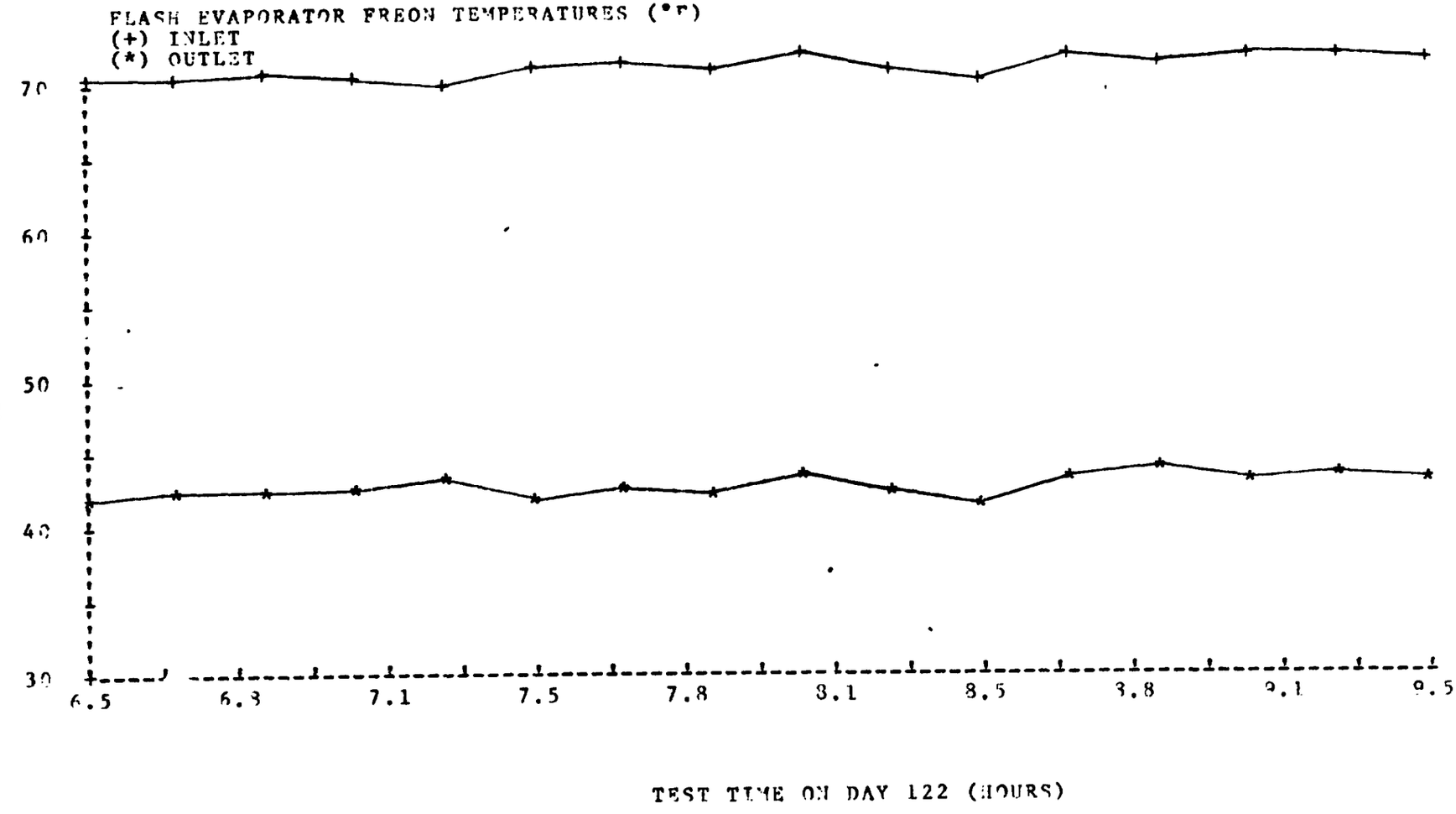


FIGURE 24

FLASH EVAPORATOR CHARACTERISTICS AT LOW HEAT LOADS

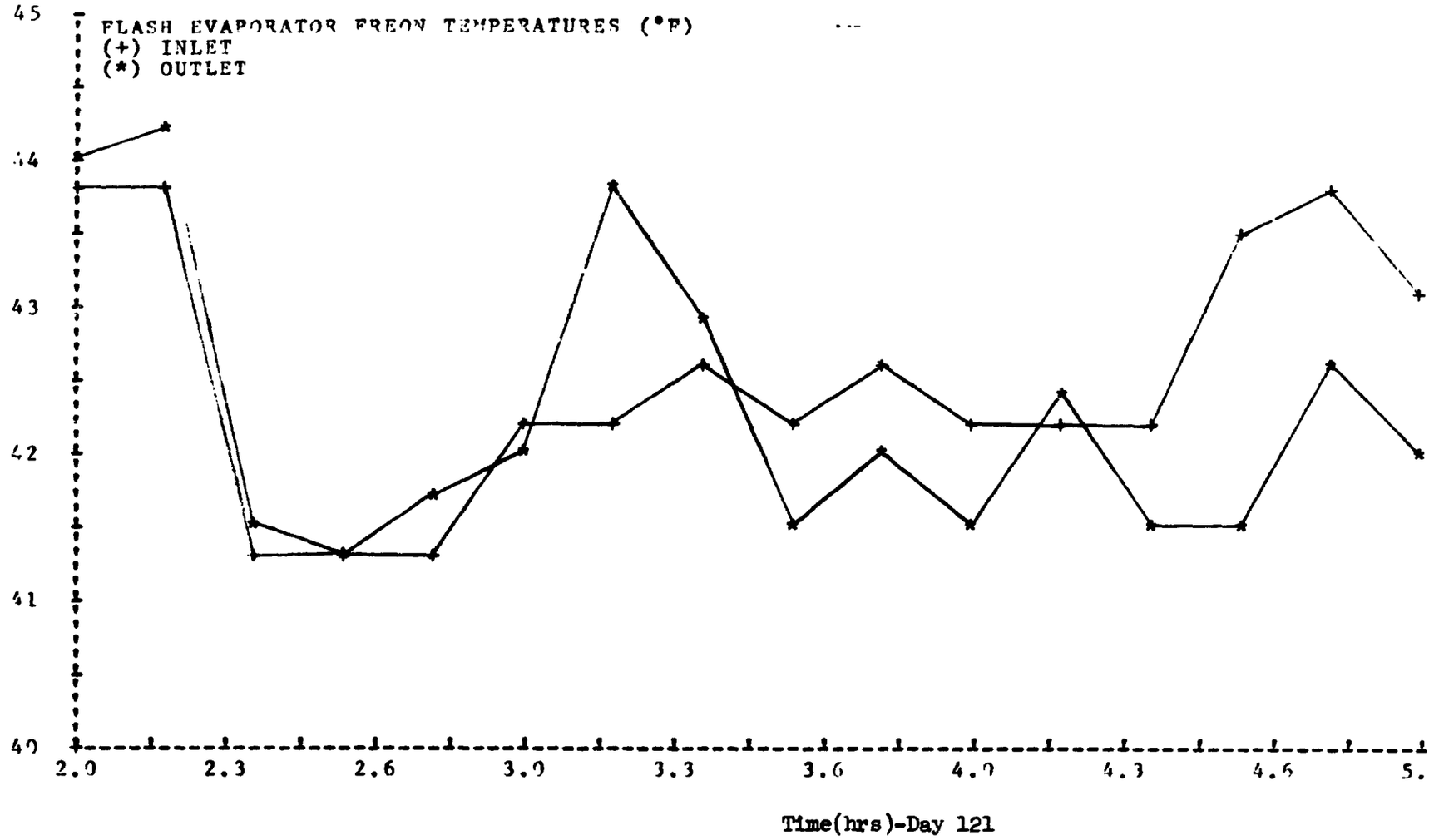


FIGURE 25:

FLASH EVAPORATOR TEST PERFORMANCE CHARACTERISTICS

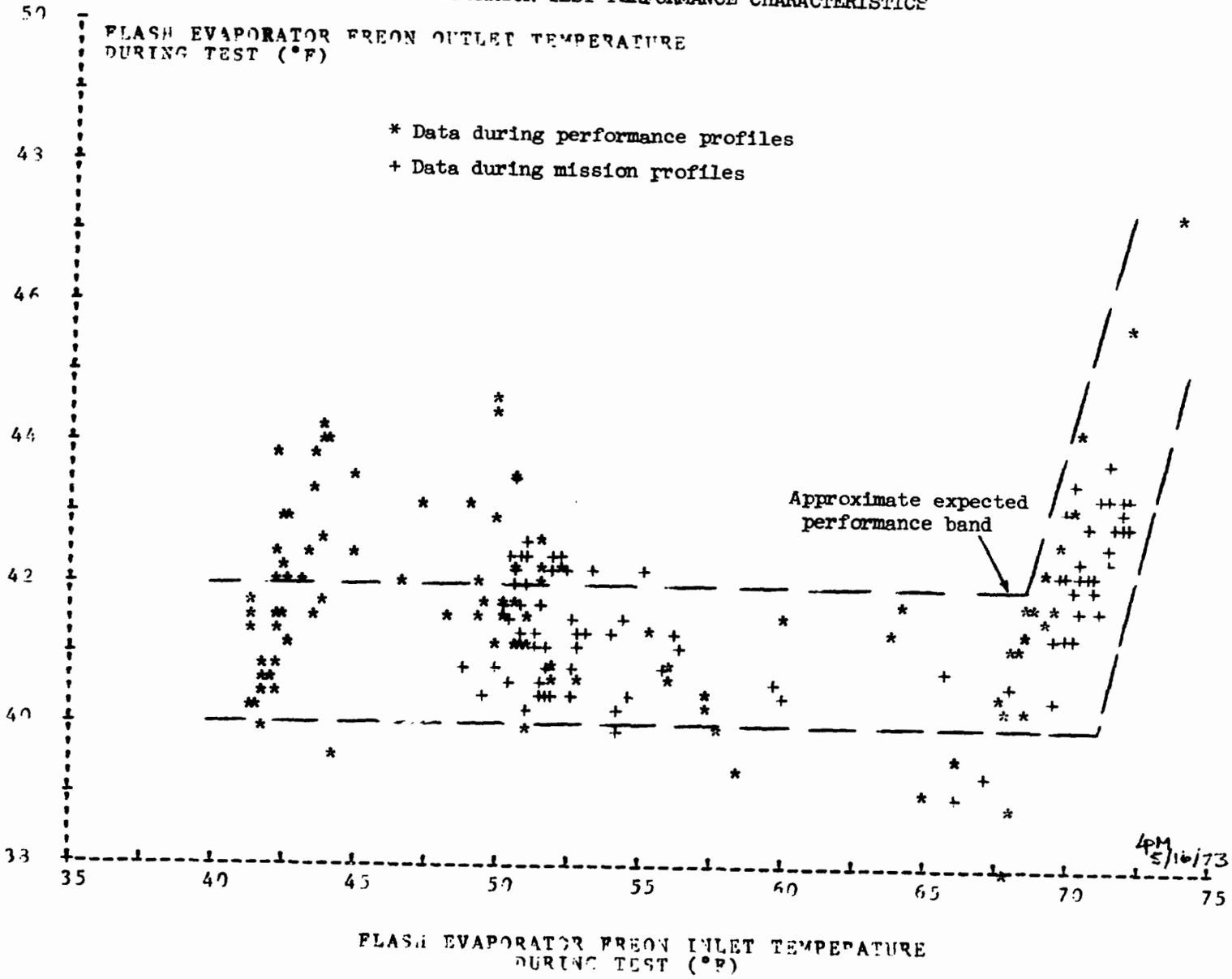


FIGURE 26:

EVAPORATOR PERFORMANCE DURING DUCT AND NOZZLE HEATER TESTS

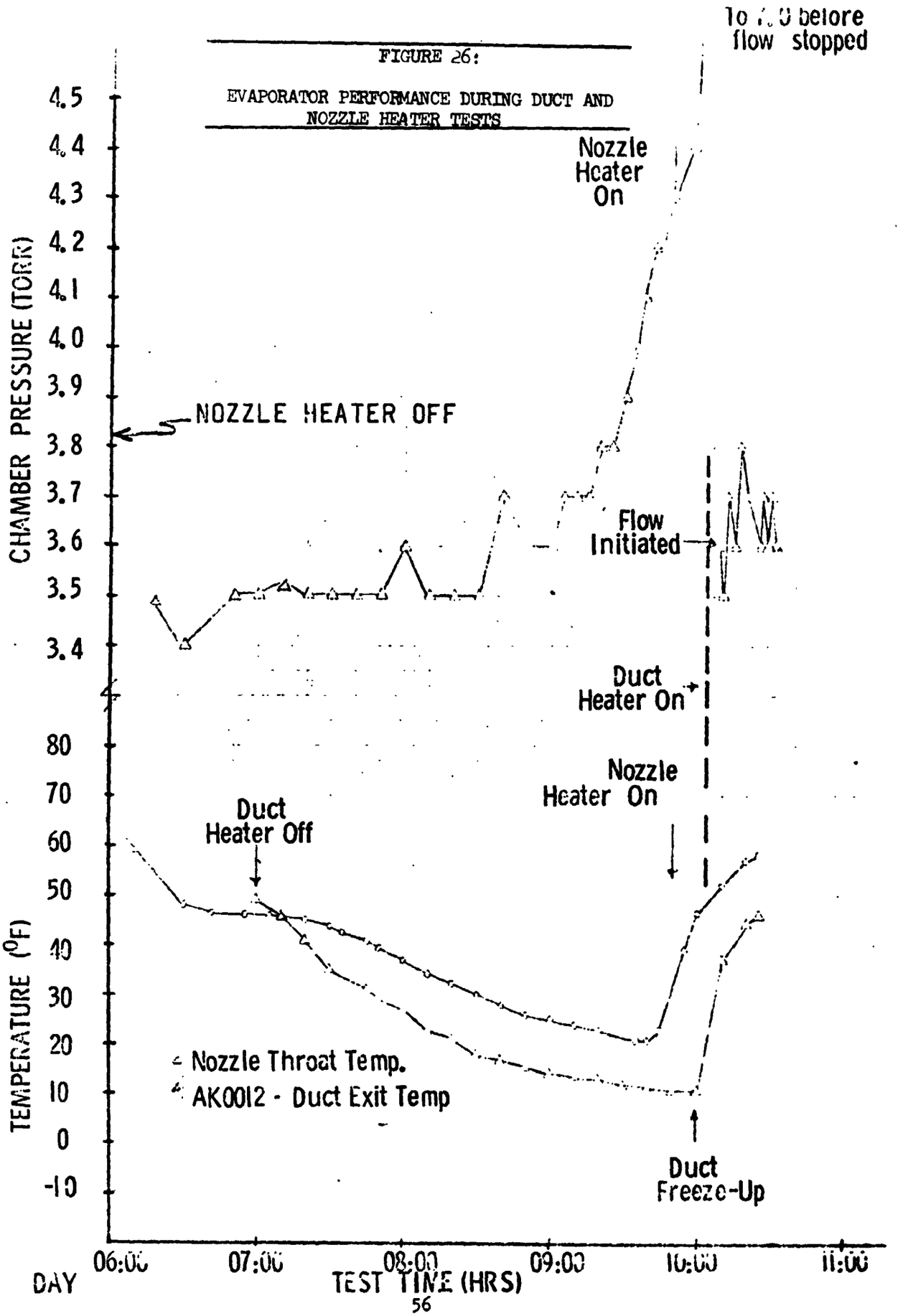


FIGURE 27:

SUBLIMATOR INLET AND OUTLET TEMPERATURES

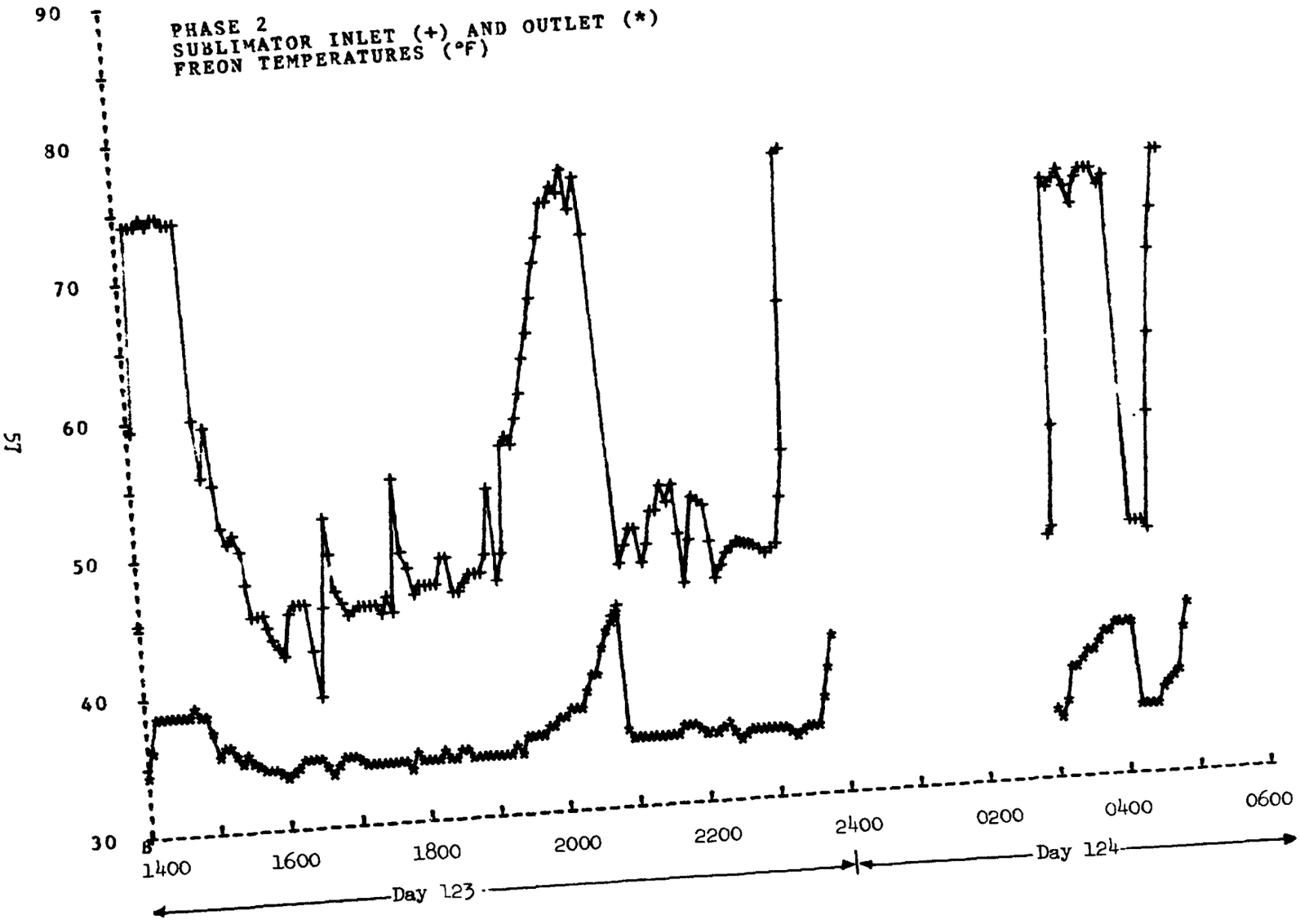


FIGURE 28:

SUBLIMATOR OUTLET VS INLET TEMPERATURE

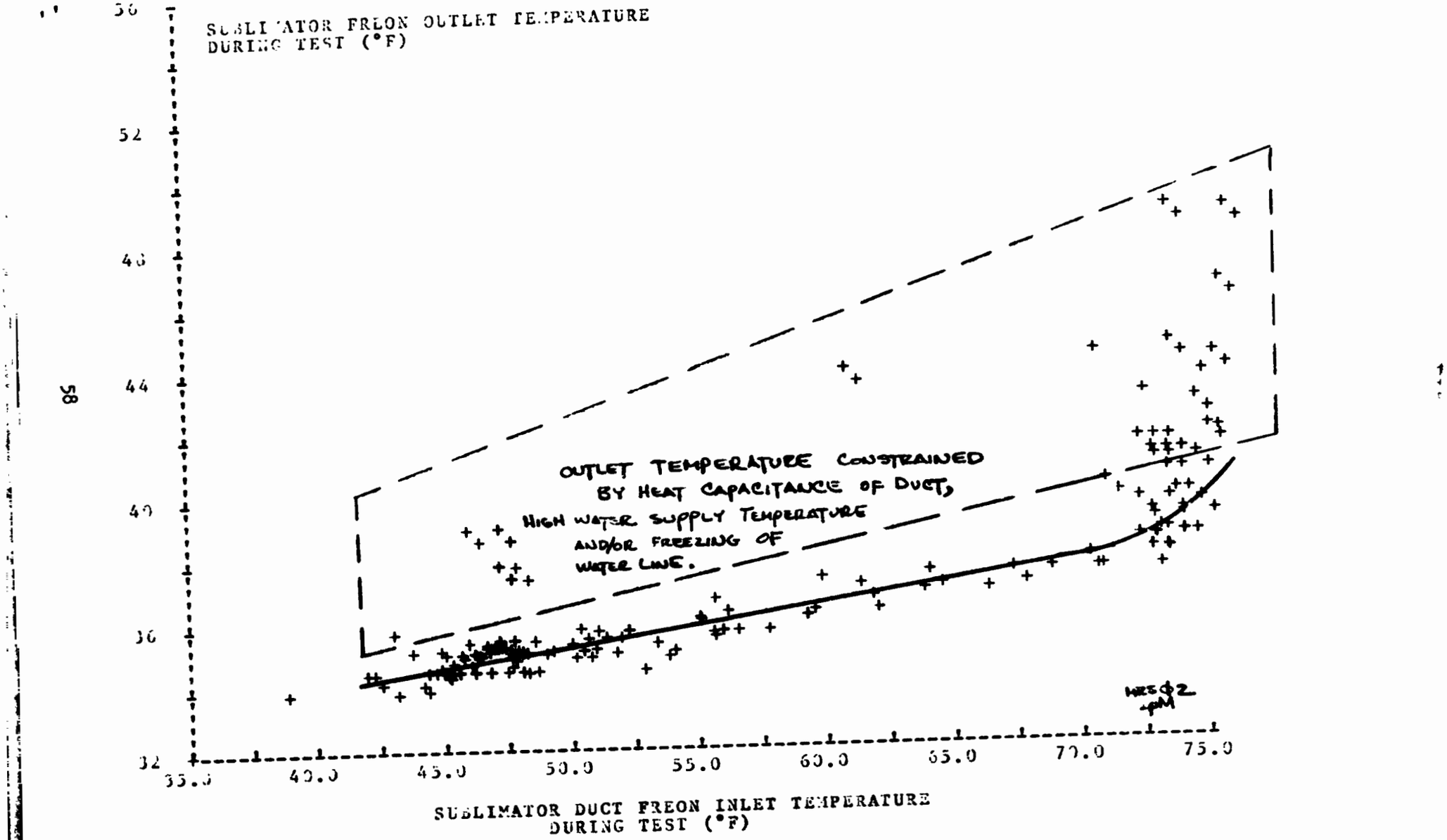


FIGURE 29:

RADIATOR AND SUBLIMATOR
HEAT REJECTED

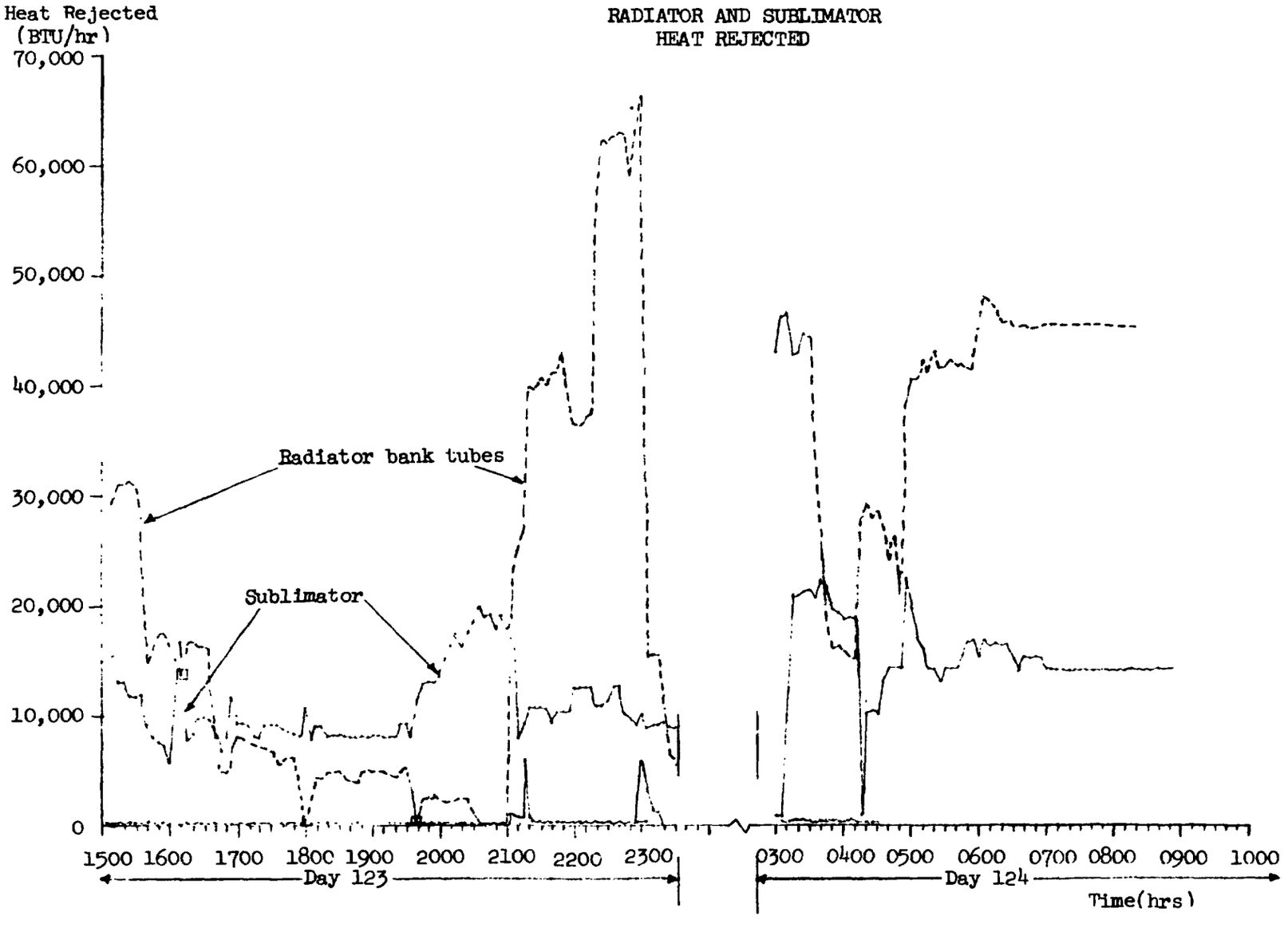


FIGURE 30:

WATER FLOW TO TANK DURING FLASH EVAPORATOR TESTING

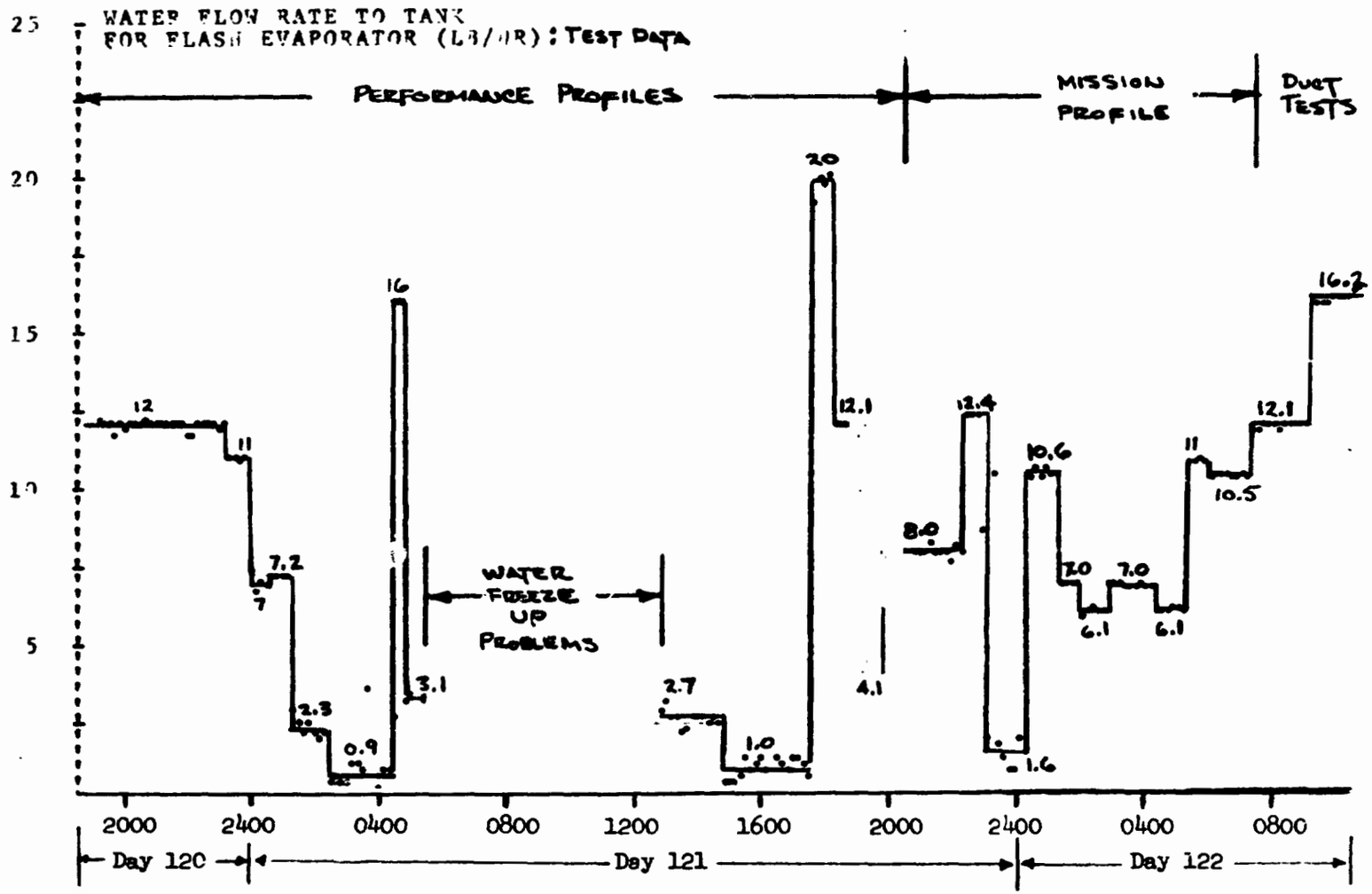


FIGURE 31:

WATER FLOW TO TANK DURING SUBLIMATOR TESTING

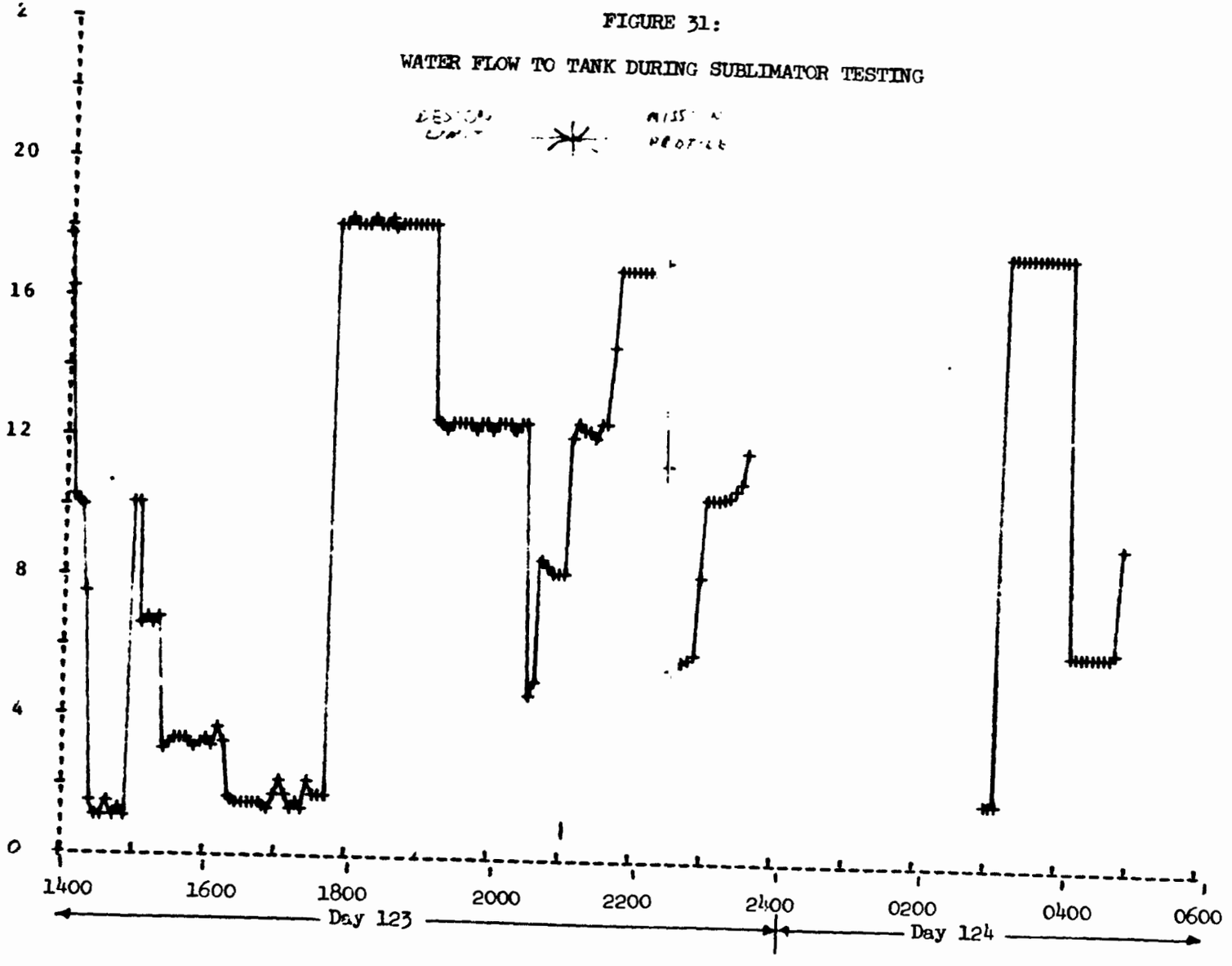


FIGURE 32:

WATER QUANTITY DURING MAXIMUM FLUX AND HEAT LOAD TEST POINT

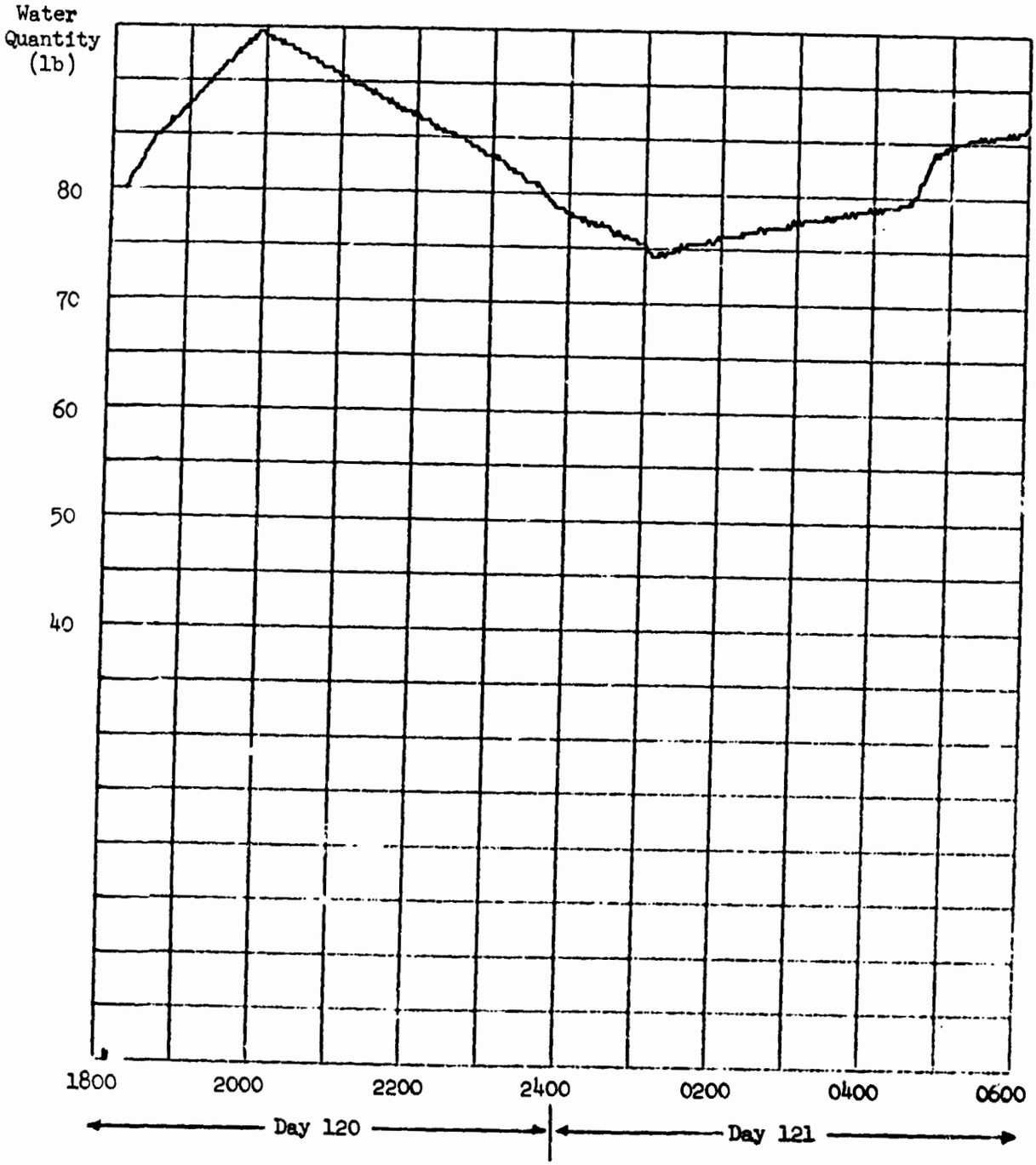


FIGURE 33:

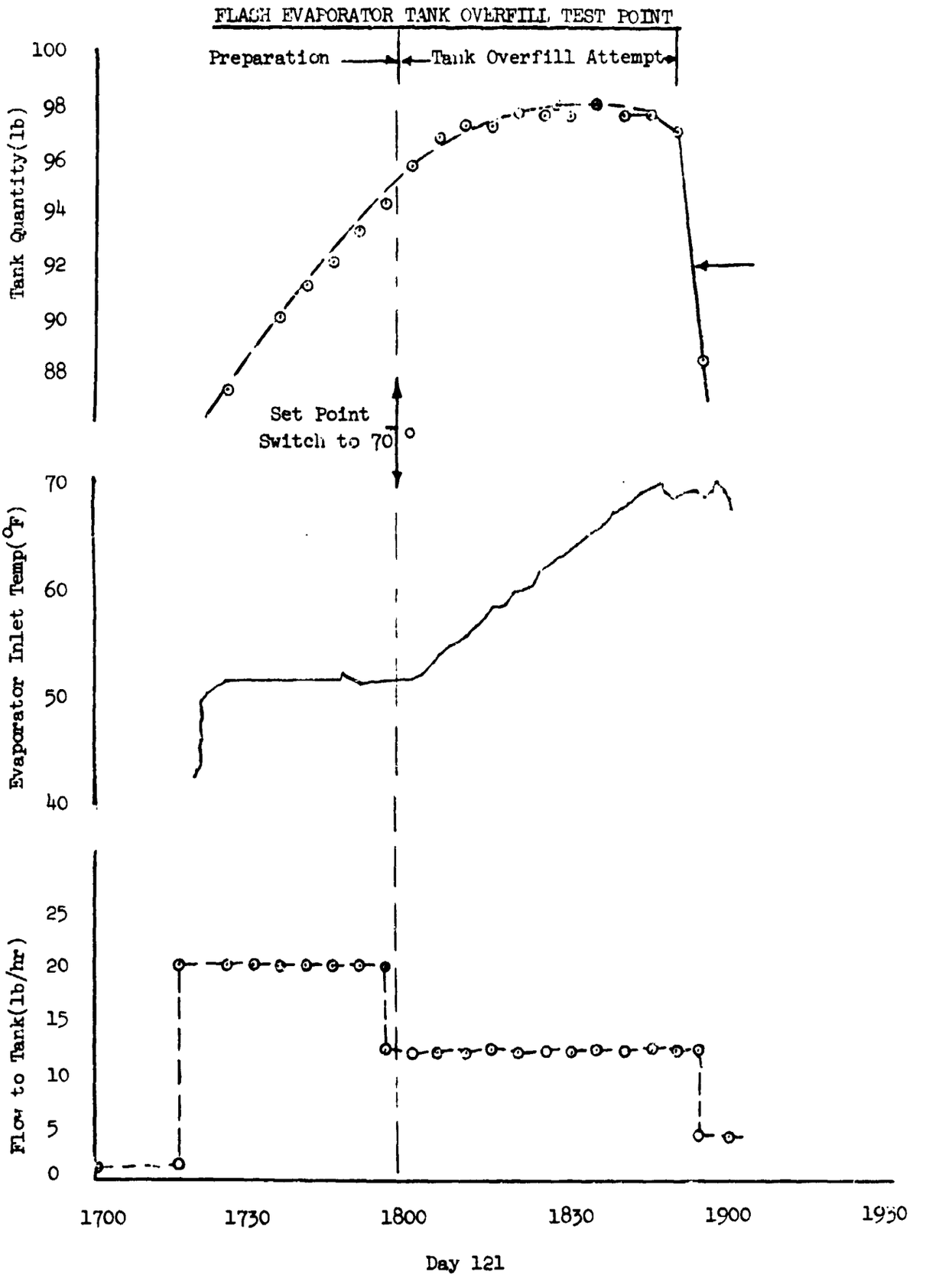

FLASH EVAPORATOR TANK OVERFILL TEST POINT
Preparation
Tank Overfill Attempt
Tank Quantity(lb)
100
98
96
94
92
90
88
Set Point
Switch to 70
Evaporator Inlet Temp(°F)
70
60
50
40
Flow to Tank(lb/hr)
25
20
15
10
5
0
1700
1730
1800
1830
1900
1930
Day 121

FIGURE 34: TANK QUANTITY DURING OVERFILL TEST POINT

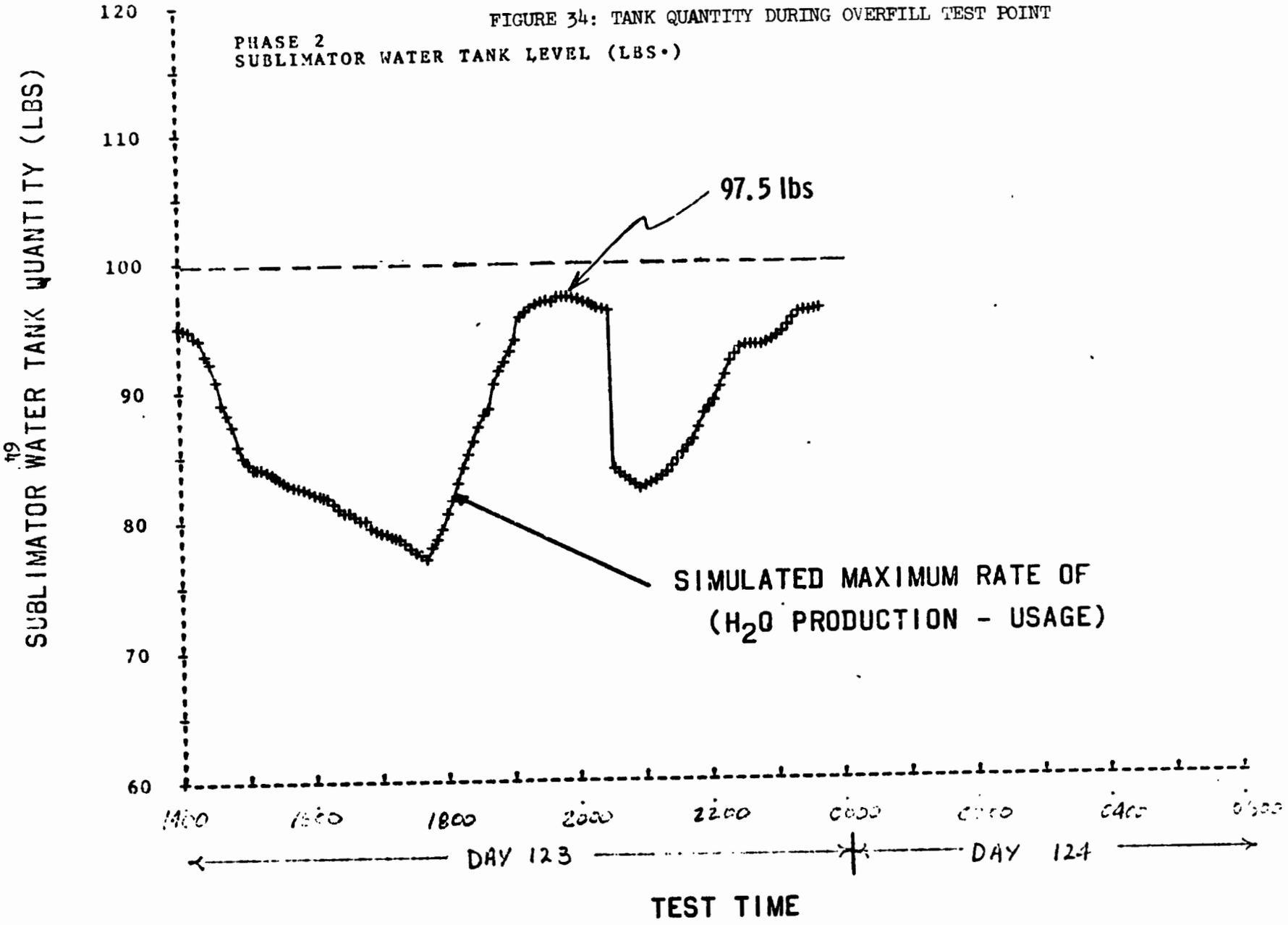
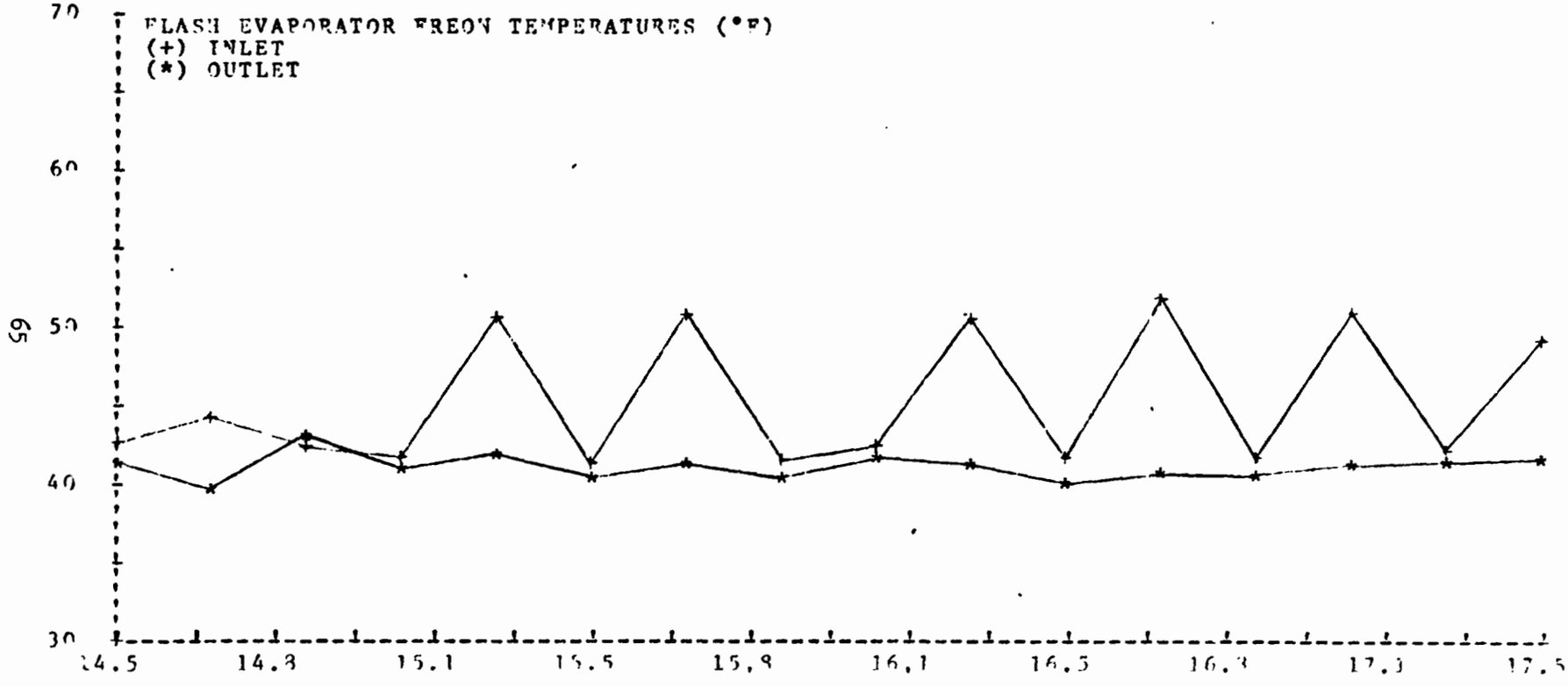


FIGURE 35

FLASH EVAPORATOR OUTLET TEMPERATURE

RESPONSE TO CYCLIC SET POINT CHANGES



APPENDIX I

SUMMARY OF IMPOSED IR ENVIRONMENT

FIGURE I-1
TOTAL IR FLUX ON PANEL 1
(BTU/hr ft^2)

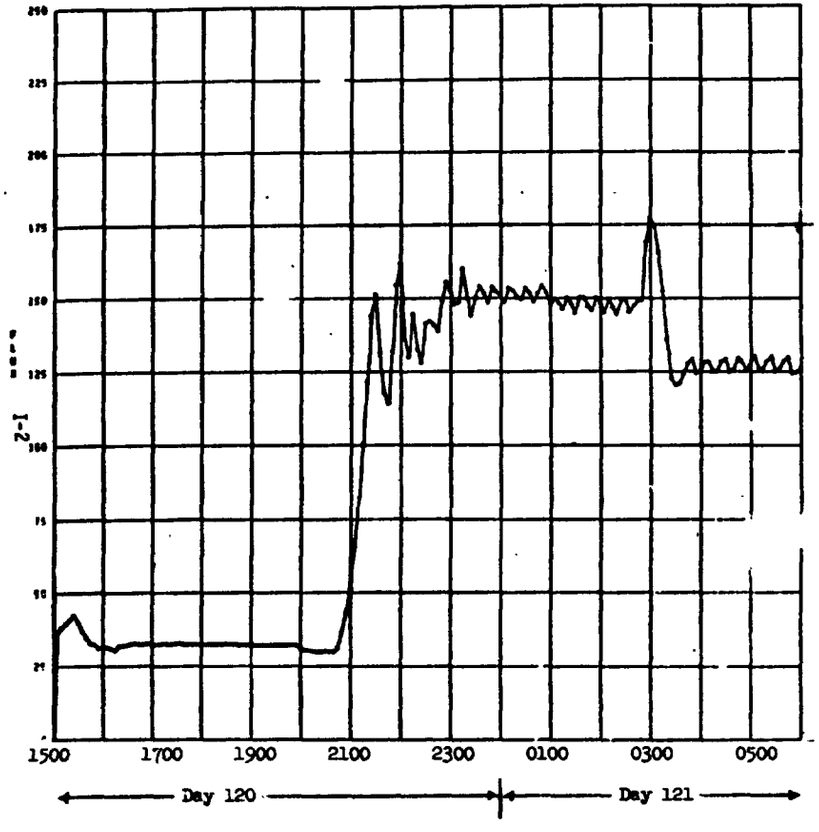


FIGURE I-1
(Continued)

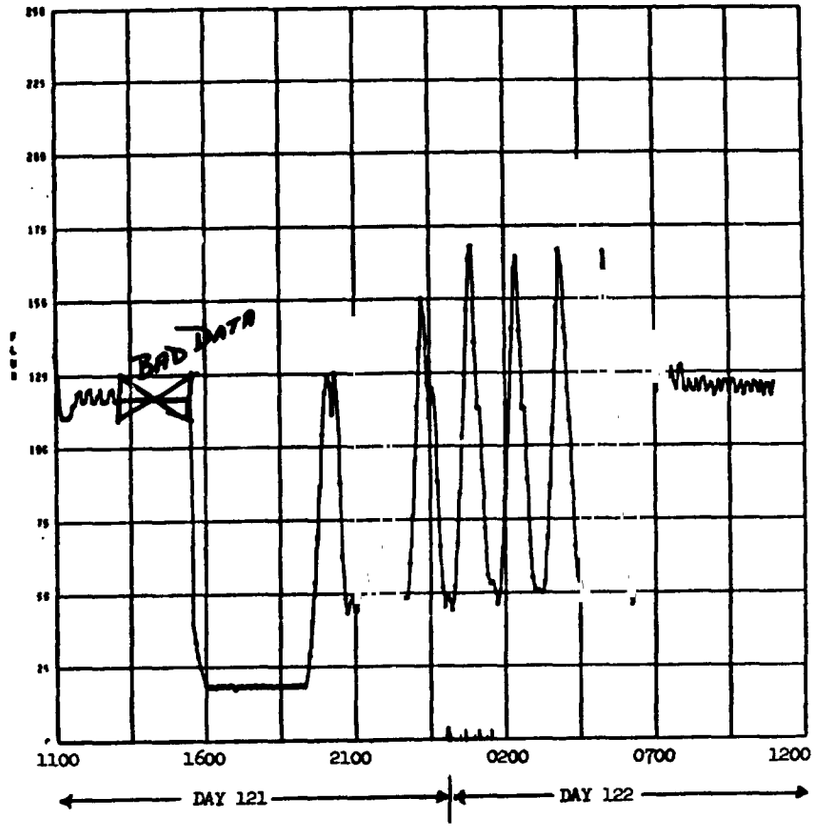


FIGURE I-1
(Continued)

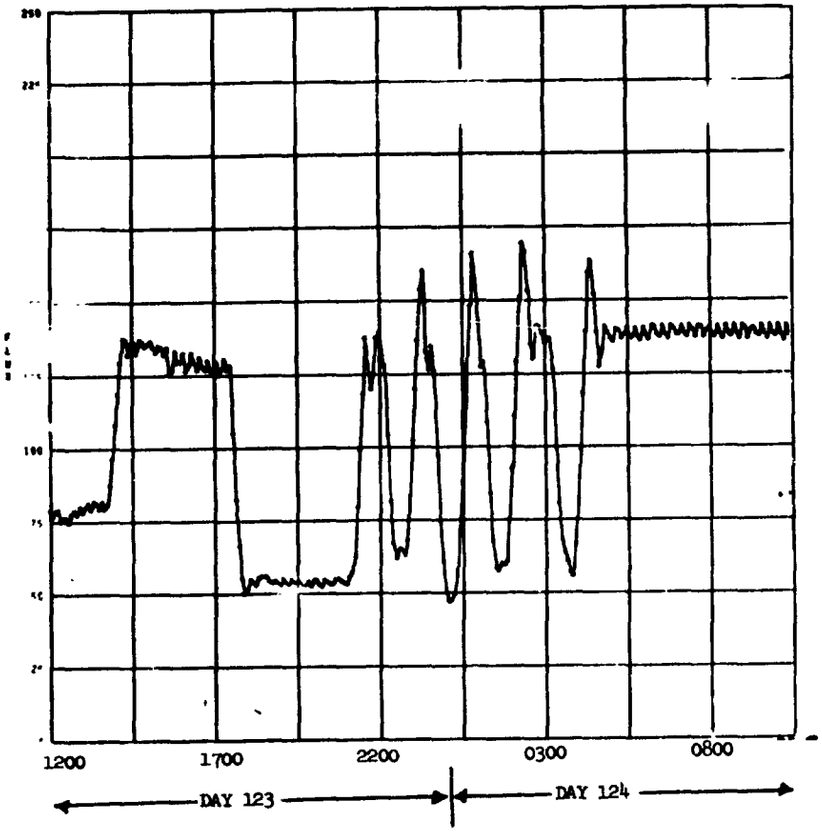


FIGURE I-2
TOTAL IR FLUX ON PANEL 2
(BTU/hr ft^2)

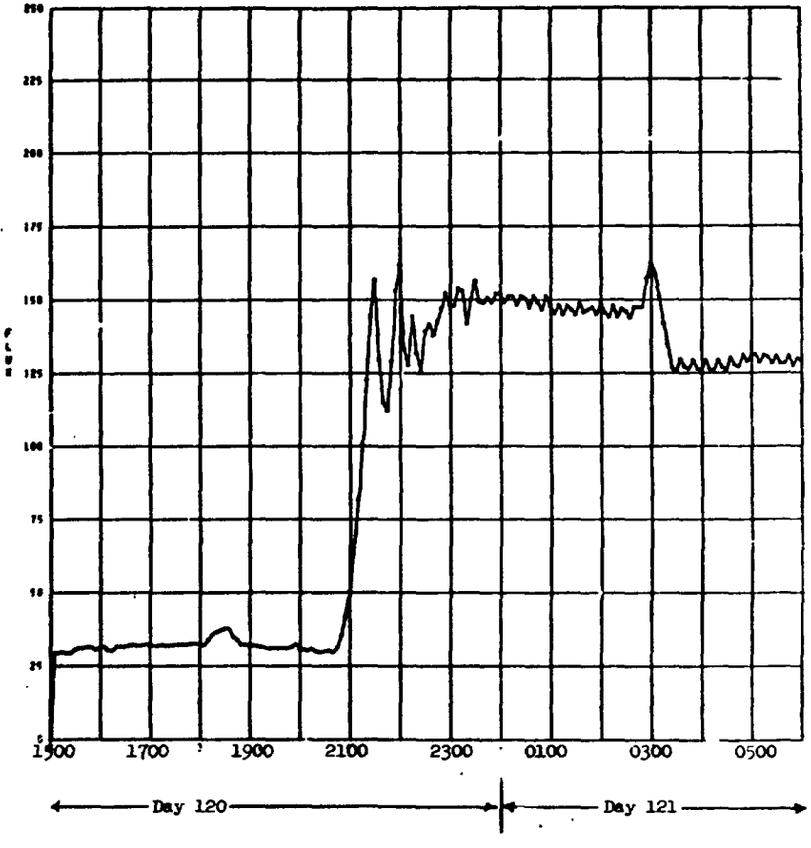


FIGURE I-2
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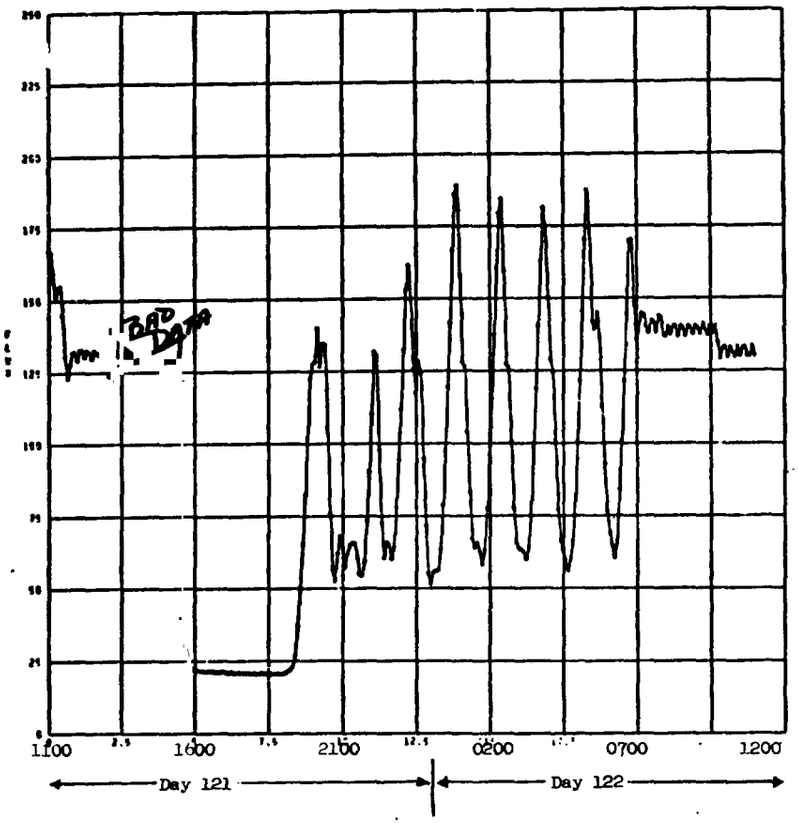


FIGURE I-2
(Continued)

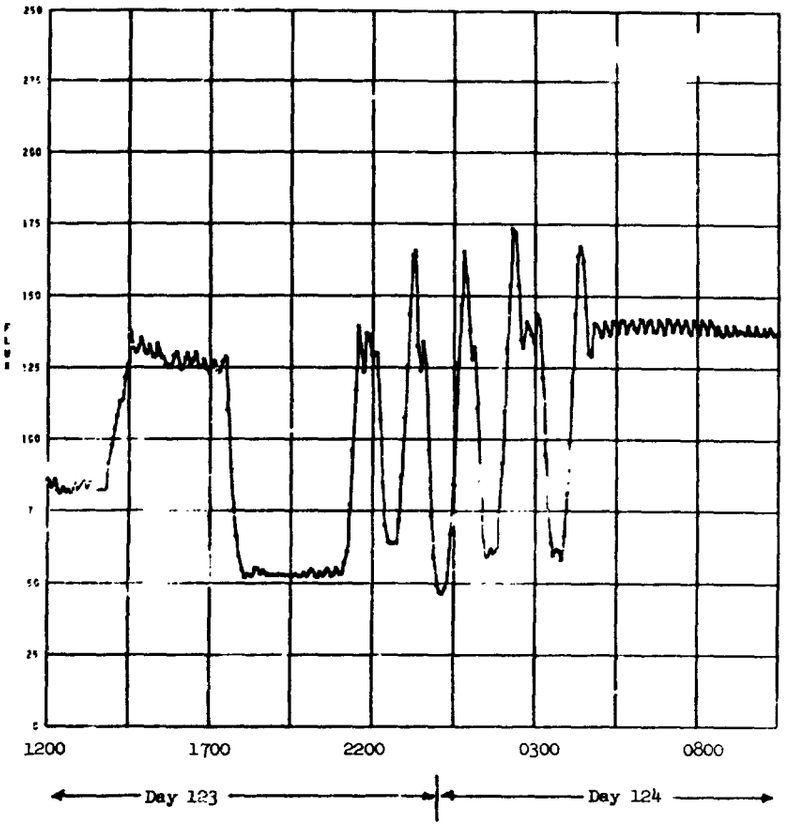


FIGURE I-3
TOTAL IR FLUX ON PANEL 3
(BTU/hr ft^2)

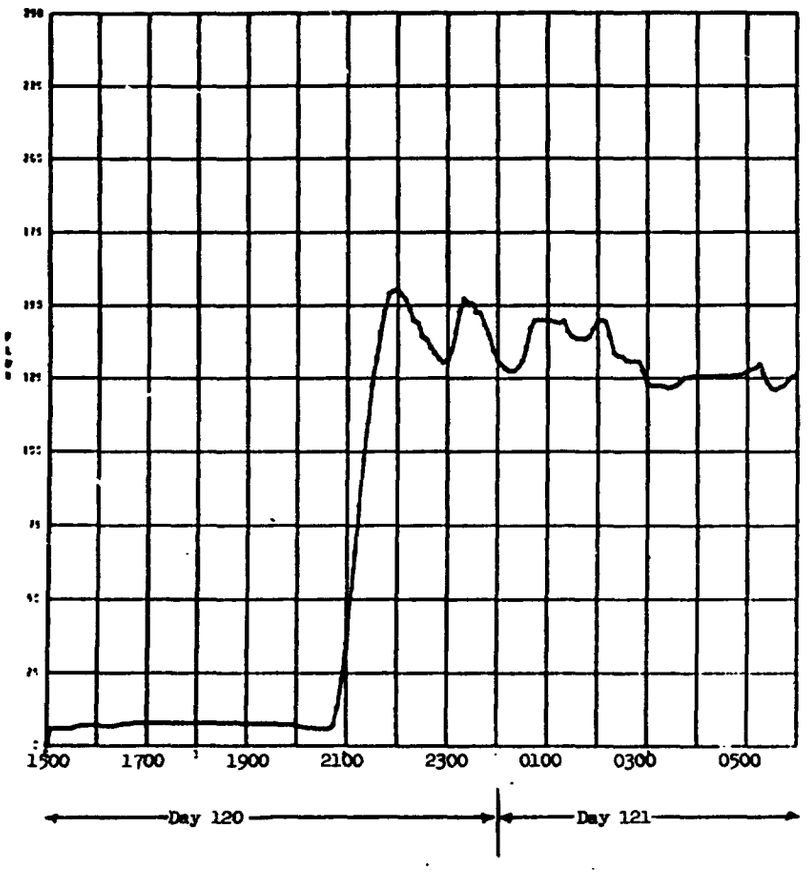


FIGURE I-3
(Continued)

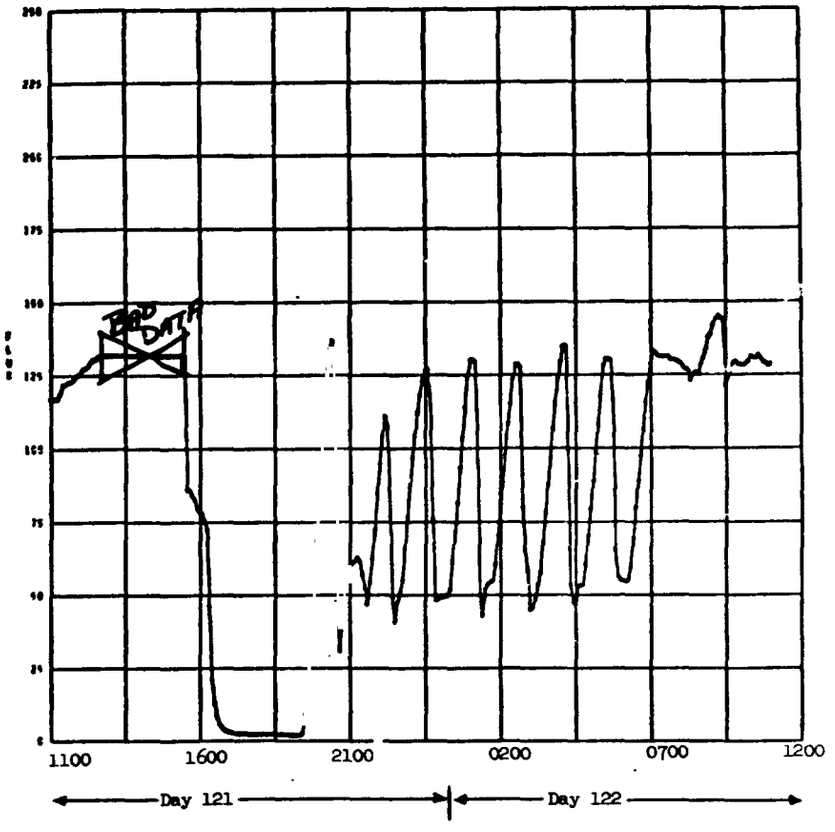


FIGURE I-3
(Continued)

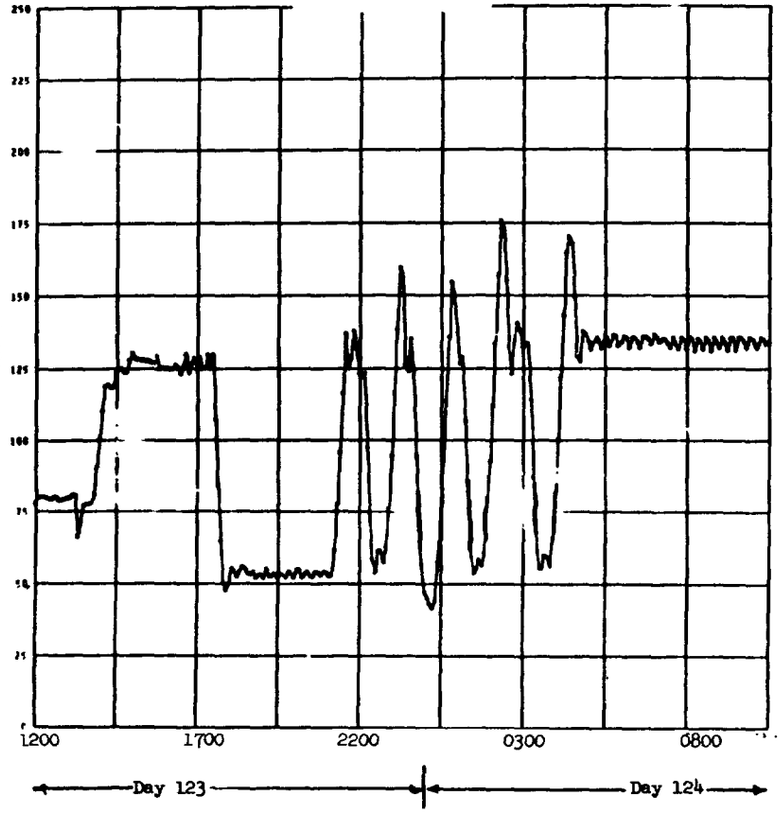


FIGURE I-4
TOTAL IR FLUX ON PANEL 4
(BTU/hr ft^2)

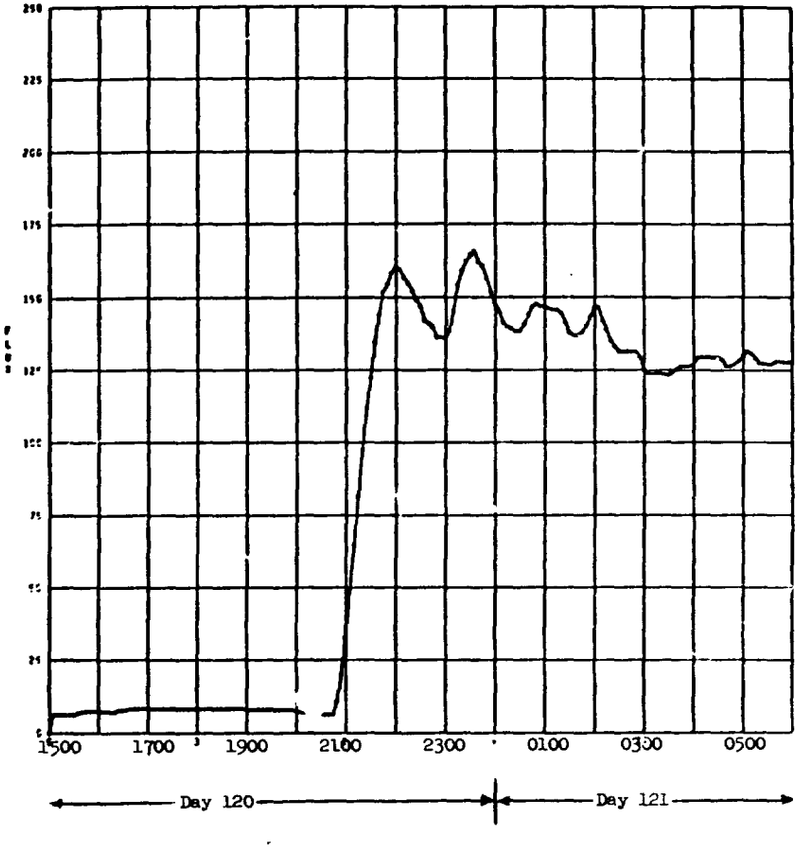


FIGURE I-4
(Continued)

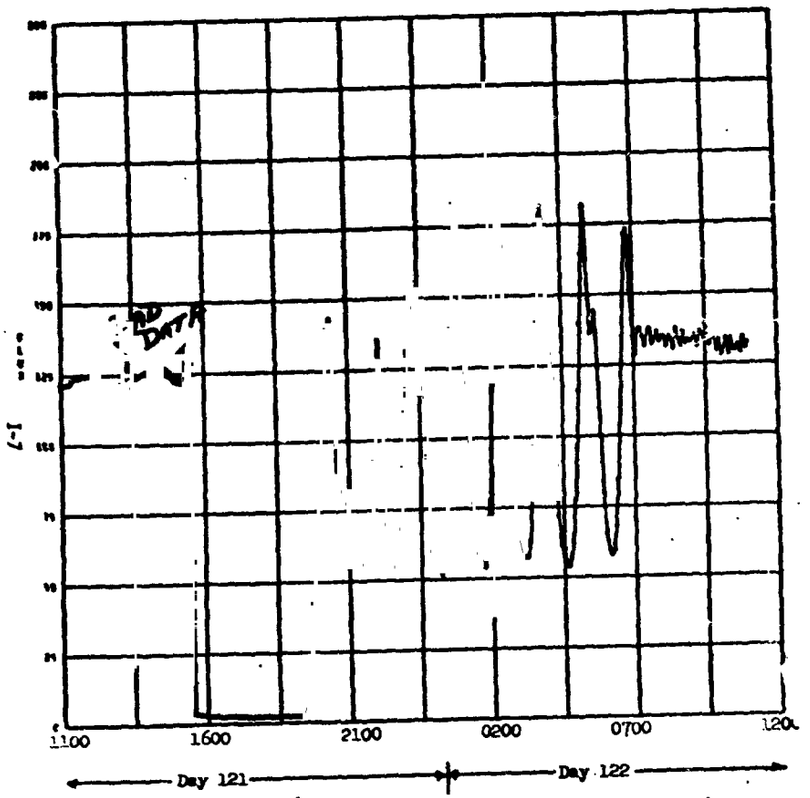


FIGURE I-4
(Continued)

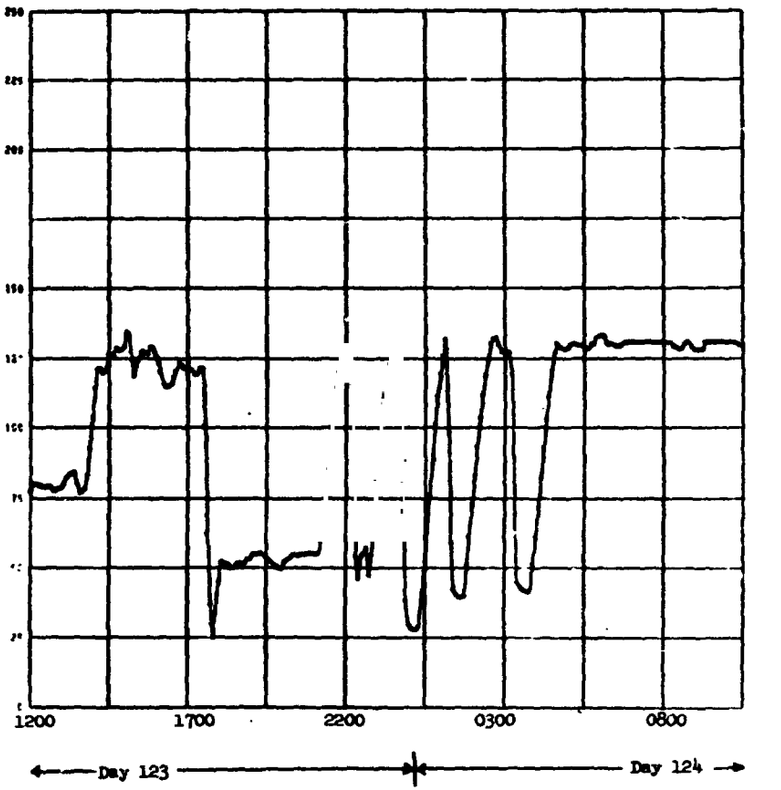


FIGURE I-5
TOTAL IR FLUX ON PANEL 5
(BTU/hr ft^2)

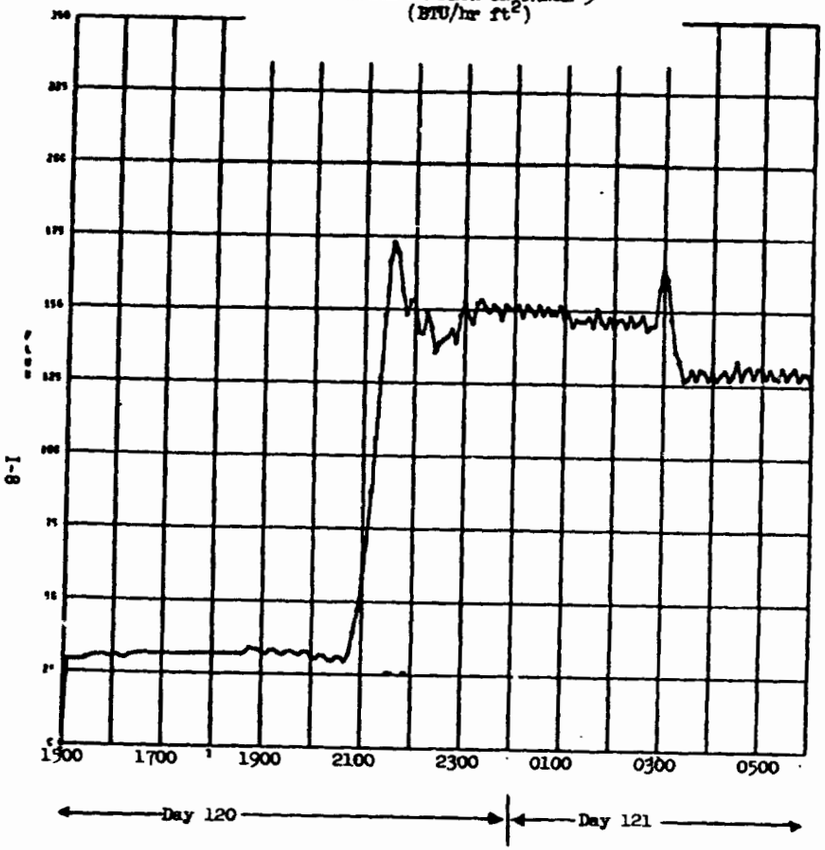


FIGURE I-5
(Continued)

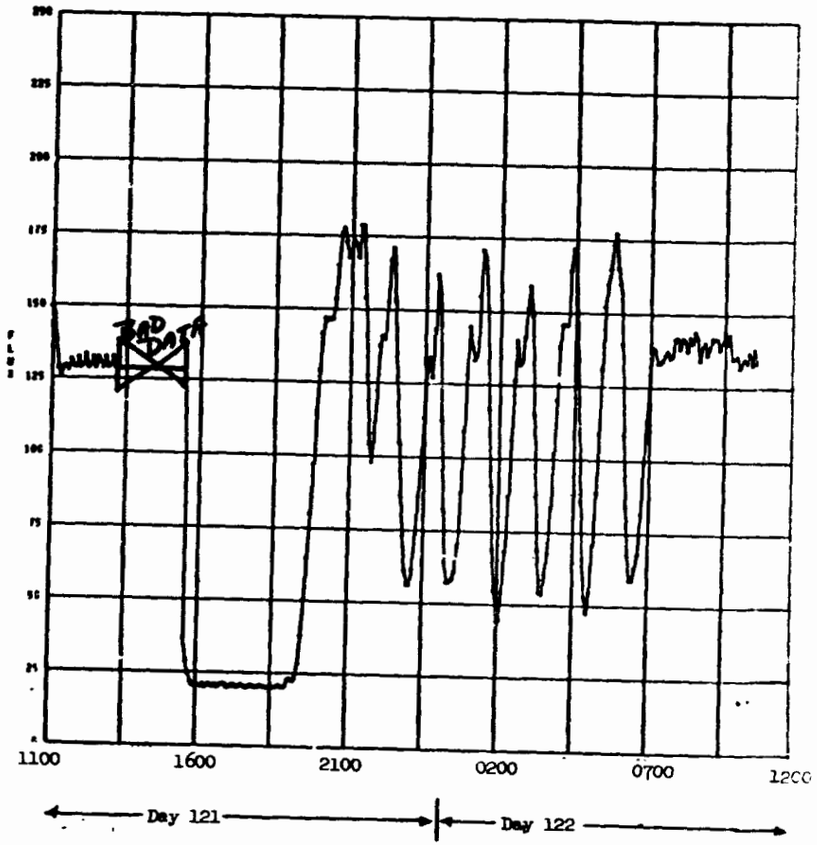


FIGURE I-5
(Continued)

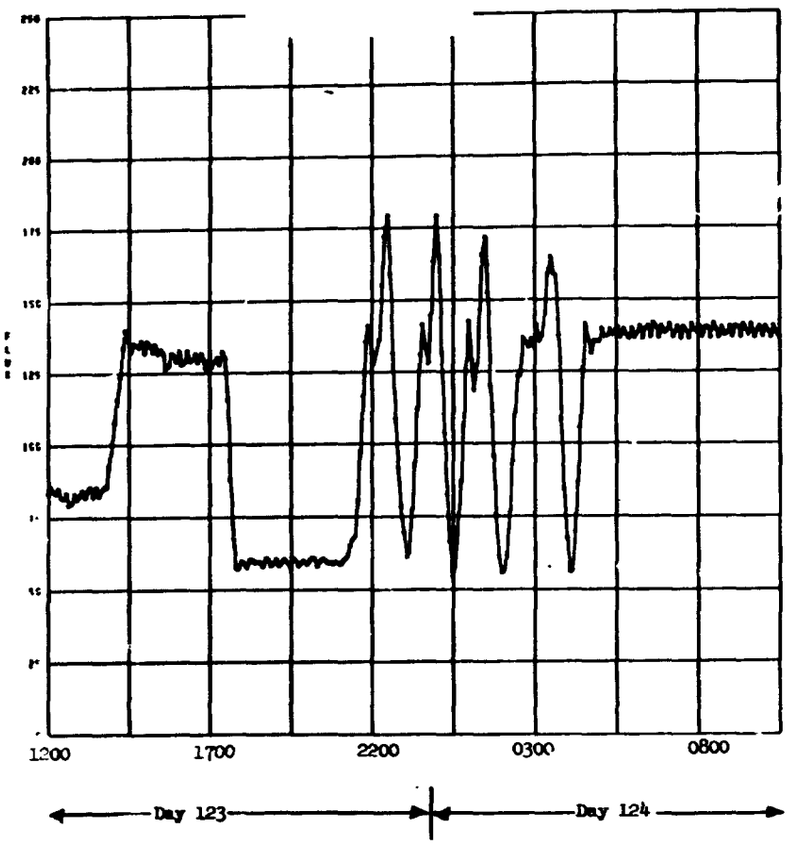


FIGURE I-6
TOTAL IR FLUX ON PANEL 6
(BTU/hr ft^2)

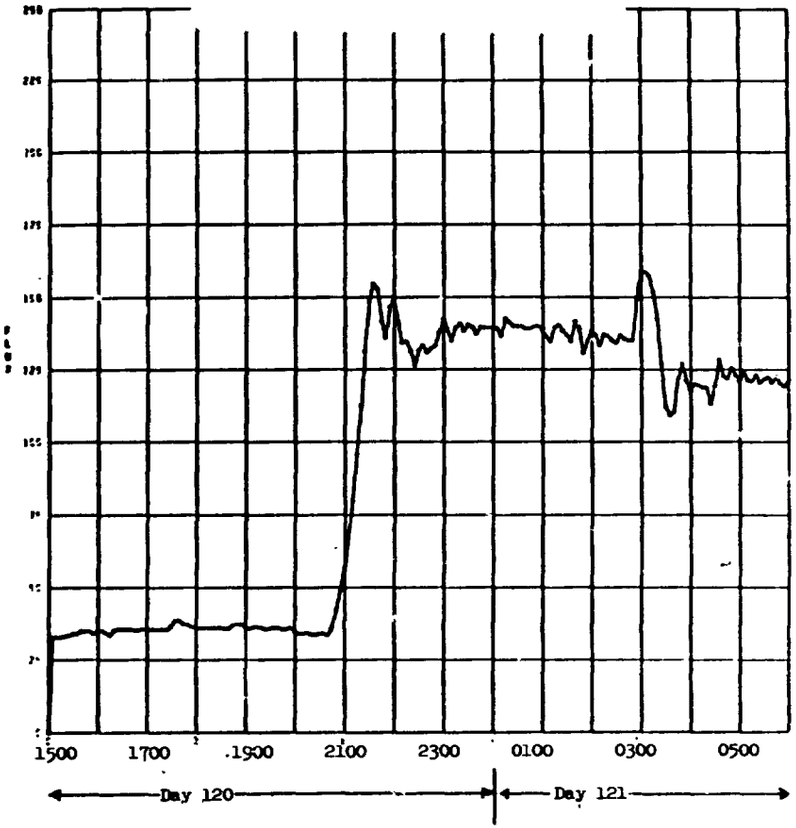


FIGURE I-
(Continued)

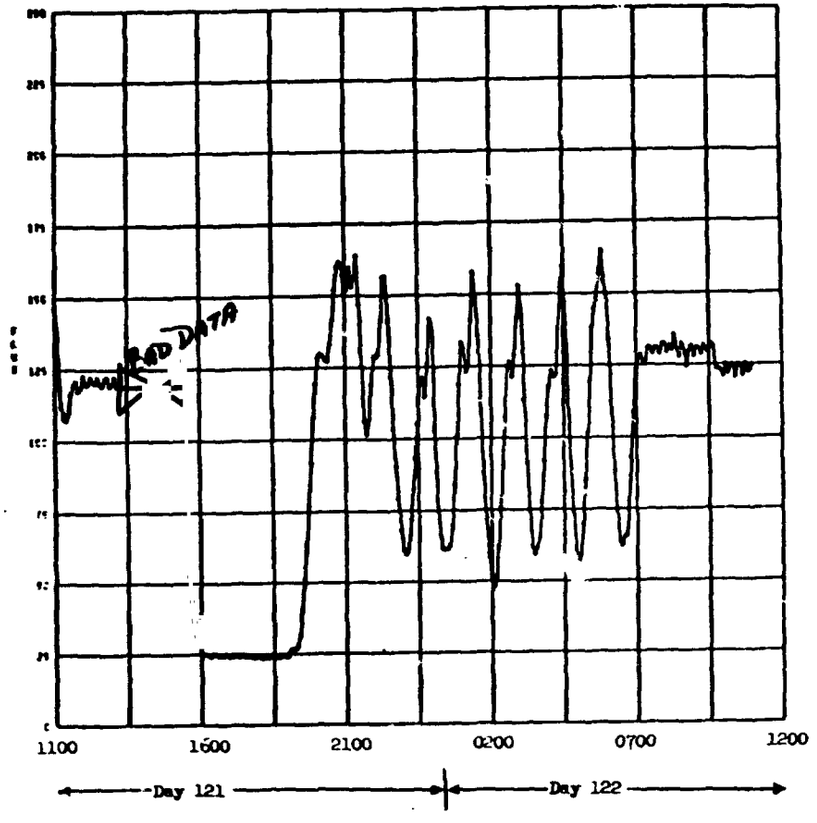


FIGURE I-6
(Continued)

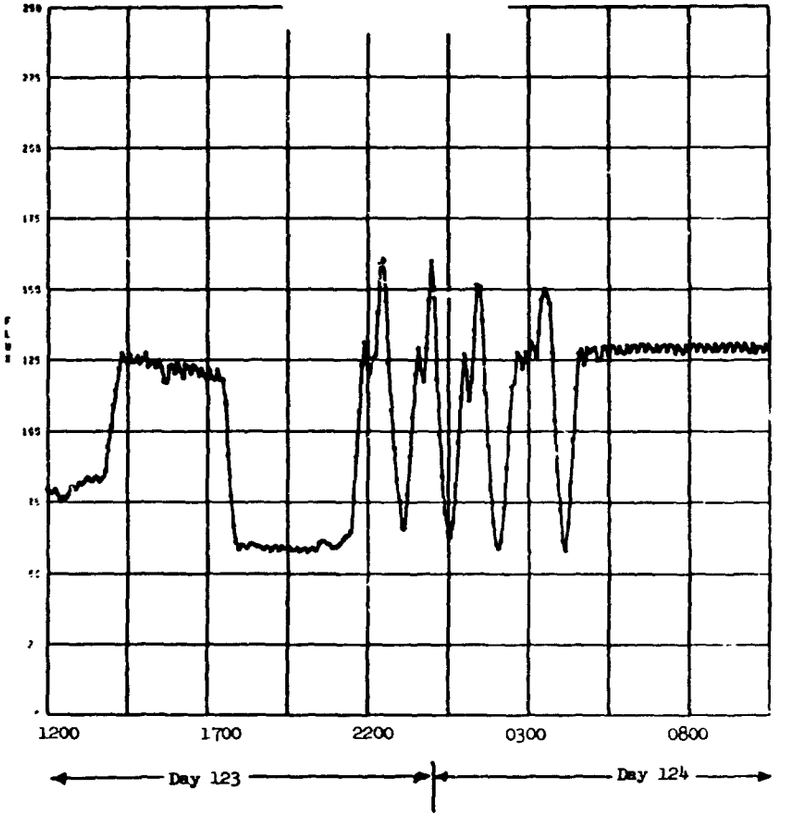


FIGURE I-7
TOTAL IR FLUX ON PANEL 7
(BTU/hr ft^2)

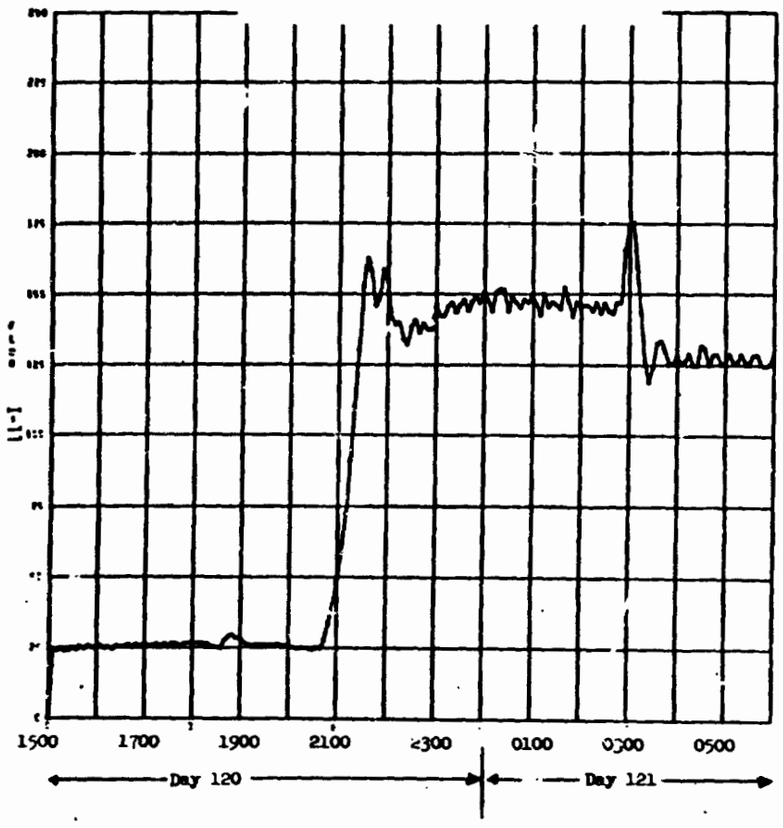


FIGURE I-7
(Continued)

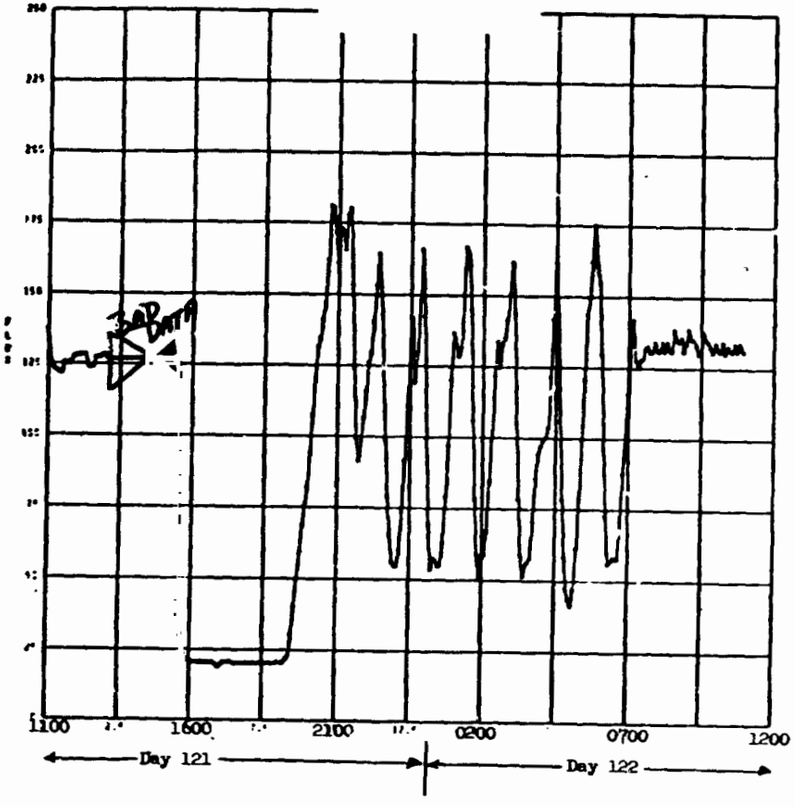


FIGURE I-7
(Continued)

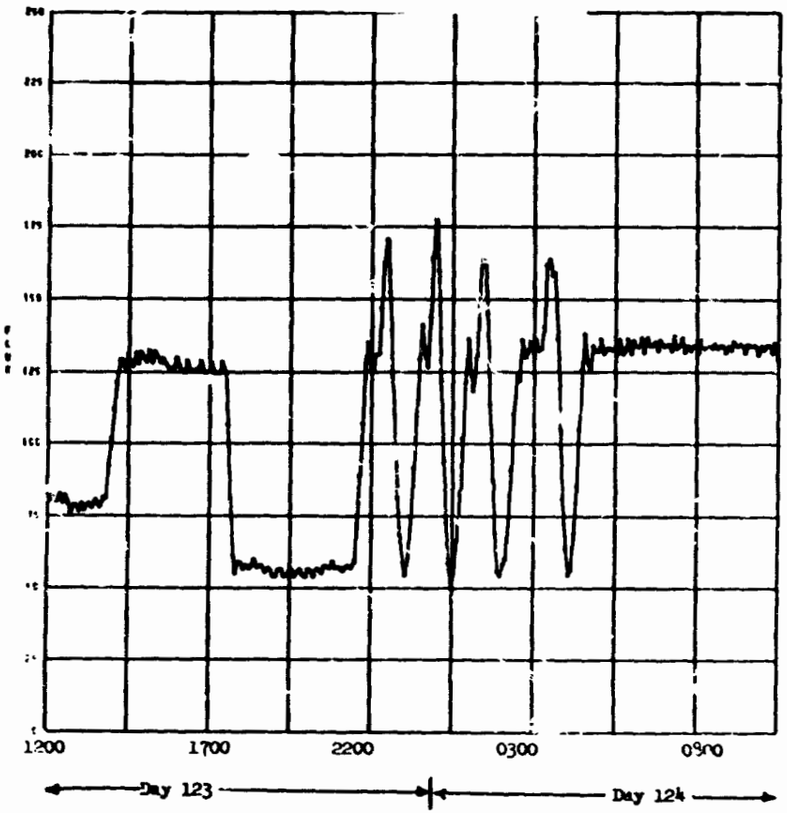


FIGURE I-8
TOTAL IR FLUX ON PANEL 8
(BTU/hr ft^2)

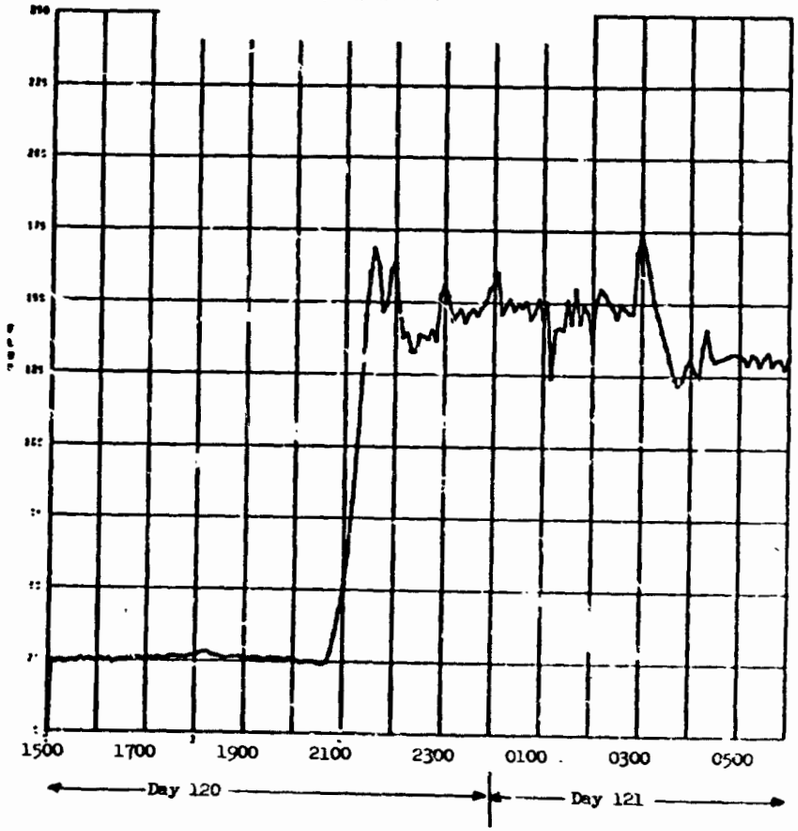


FIGURE 1-8
(Continued)

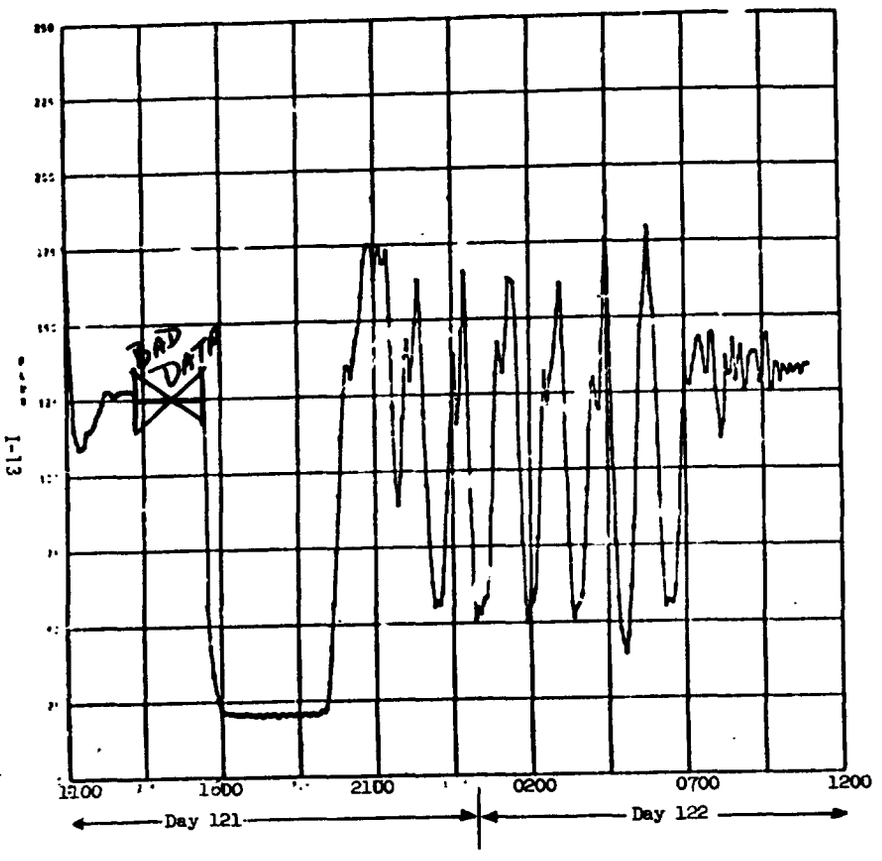
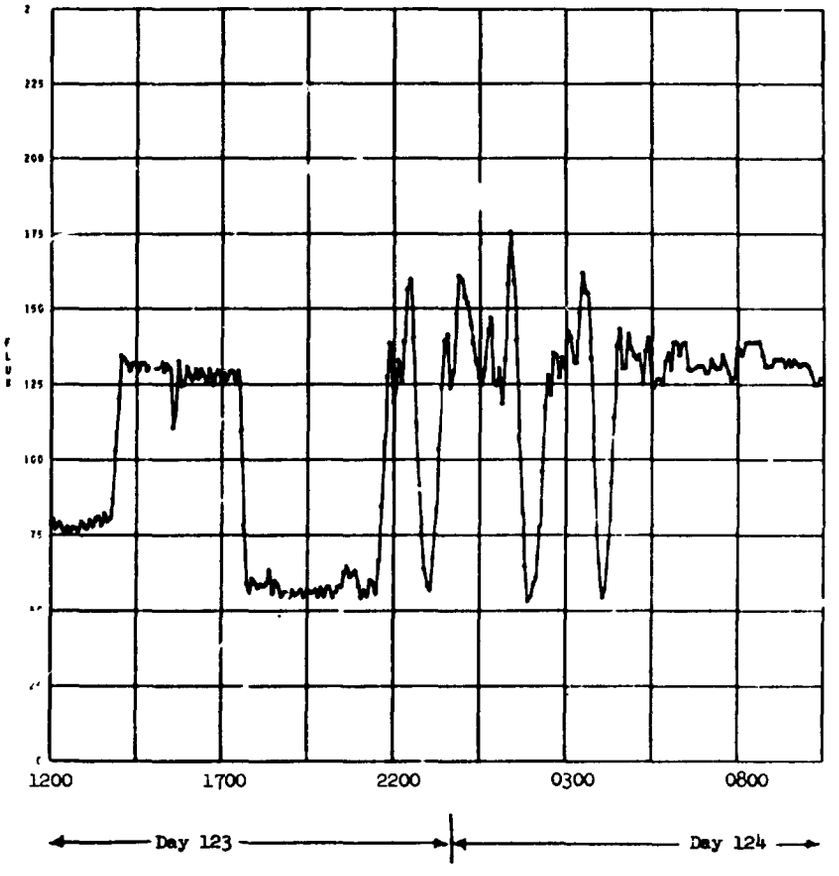


FIGURE I-8
(Continued)



APPENDIX II

INTEGRATED ACTIVE THERMAL CONTROL SYSTEM TEST OPERATIONS REPORT

One week of thorough integrated thermal control system testing was completed on May 4, 1973. Two integrated active control systems were tested: the radiator - flash evaporator - water supply system was tested for 33 hours; and the radiator - sublimator - water supply system was tested for approximately 20 hours. Planned testing called for approximately 45 hours of operation for each integrated system, but water line installation inadequacies for the flash evaporator and sublimator systems, and start up problems for the sublimator system curtailed planned operations. General test operations are summarized below.

30 April 1973	(day 120)
00:00	Test team on station
03:08	MRS (modular radiator system) valves set for γ configurations
04:30	Pump down started
09:00	Flash Evaporator (F.E.) secondary water supply reads 5°F. (Re-established at 12:00 noon)
11:30	Chamber at test conditions 162°F inlet temp. to MRS established
12:00	F.E. preops initiated
13:00	Lost pumps to I.R. simulators (IRS) 3 and 4. LN_2 flowed to these panels to get proper envisionments.
	Air in F.E. water lines. Deareation procedures initiated.
15:30	Deareation of water lines complete. Primary water line temp. drops to 33°F. F.E. preops re-initiated on secondary water supply line.
16:20	F.E. preops completed
16:20-17:00	Baratron calibration.
17:00-17:20	Fuel Cell (F.C.) water supply pressure adjusted for positive flow.
17:28	Began timelines; clock set at zero
18:00	F.C. water inlet flow set to 20 lb/hr to make up for lost time
18:12	F.C. water set to 12 lb/hr. Water tank at 80 lbs.
18:19	Timeline clock reset to zero
18:34	MRS set point to 50°F. F.E. outlet temperature oscillations of 3°F
19:35	F.E. outlet temperature oscillations drop to 1.5°F

19:56	MRS set point to 70°F. Water tank at 94.5 lbs.
20:00	F.E. water tank pressure set from 27.5 to 28.5 psi to get 16 lb/hr flowrate into evaporator
20:35	IRS begin transient to 150 BTU/hr/ft^2
21:49	As IRS approach 150 BTU/hr/ft^2, MRS cannot control to 70°F. MRS outlet goes to 73°F causing F.E. outlet to go to 43°F
22:17	IRS zone power reduced to get MRS mix of 70°F
22:20	Lost power to IRS zones 1 and 2
22:25	IRS zones not stable. IRS zone requirement changed to 140 BTU/hr/ft^2
22:39	MRS set point goes to 40°F. MRS mixed outlet goes to 65.8°F
23:00	IRS stabilized
23:05	MRS inlet temperature transient to 152°F. F.C. water flow set to 11 lb/hr
23:17	MRS inlet temperature stabilizes at 152°F
23:35	Test point completion MRS inlet temperature transient to 113.4°F F.C. water flow set to 7.1 lb/hr
23:45	MRS inlet temperature stabilizes at 113.4°F
23:50	F.E. outlet temperature excursion to 36.6°F, then climbs to 40°F

1 May 1973 (day 121)

00:15	Visual observation of exhaust flow attempted: None visible.
00:55	Test point completion MRS inlet temperature transient to 68°F F.C. water flow set to 2.50 lb/hr
01:08	MRS inlet temperature stabilizes at 68°F
01:24	MRS outlet stabilizes at 42°F No F.E. flow
02:00	Test point completion MRS inlet temperature transient to 52.3°F F.C. water flow set to .9 lb/hr
02:13	MRS inlet temperature stabilizes at 52.3°F
02:45	ACE down to load DAX program; IRS gets full power
03:09	Test point completion although IRS zones not stable Initiate IRS zone power to get 130 BTU/hr/ft^2
03:50	IRS zones stable at 130 BTU/hr/ft^2
04:30	Test point completion MRS inlet temperature transient to 69.7°F

04:49	F.C. water flow set to 3 lb/hr Water tank at 84 lbs.
05:03	MRS set point to 50°F
05:07	No water to evaporator (water line frozen). Water line heater set to 90°F. MRS inlet temperature set to 100°F, and set point changed to 70°F to prepare for flow initiation
06:15	Water line thaws, flow rate to evaporator goes to 40 lb/hr momenatarily.
06:15-12:07	After water line thaws, the evaporator floods causing ice to form in the F.C. Sequence to de-ice F.E. and checkout its operation performed
12:25	Test continuation MRS inlet temperature stabile at 69°F. F.C. water flow at 2.5 lb/hr Duct temperature (AK0013) reads bad.
13:04	MRS set point to 50°F
13:07	F.E. starts spraying Outlet temperature oscillation : 40.2 to 42.2°F
13:19	MRS set point to 40°F
13:26	MRS set point to 50°F
13:39	MRS set point to 40°F
13:46	MRS set point to 50°F
14:00	MRS set point to 40°F
14:08	MRS set point to 50°F
14:10	Test point completion MRS inlet temperature transient to 52°F F.C. water flow rate set to 1 lb/hr IRS zone transient to 25 BTU/hr/ft^2
14:22	MRS inlet temperature stable at 52°F
14:24	MRS set point to 40°F
14:39	MRS set point to 50°F
14:48	MRS set point to 40°F
15:05	MRS set point to 50°F
15:11	MRS set point to 40°F
15:27	MRS set point to 50°F
15:33	MRS set point to 40°F
15:49	MRS set point to 50°F
16:00	MRS set point to 40°F
16:10	IRS zones stabilize

16:13	MRS set point to 50°F
16:20	MRS set point to 40°F
16:35	MRS set point to 50°F
16:43	MRS set point to 40°F
16:58	MRS set point to 50°F
17:06	MRS set point to 40°F
17:16	F.C. water flow rate set to 20 lb/hr to prepare for inlet temperature ramp
17:18	MRS set point to 50°F
17:57	MRS set point to 70°F
	MRS inlet temperature ramp to 85°F initiated
	Water tank at 95 lbs
	Two MRS panels have frozen tubes
18:14	Water tank at 97.2 lbs
18:21	Water tank at 97.6 lbs
18:28	Water tank at 98.0 lbs
18:37	PE-6 pressure reads for first time during test
18:38	F.E. goes full on
18:45	Water tank at 97.6 lbs
18:50	Water tank pressure increased from 31.6 to 34.4 psi to get 16 lb/hr flow rate
18:53	MRS outlet at 70°F
18:58	Water tank quantity manually reduced to 83 lbs
	MRS set point to 40°F
19:00	F.E. outlet during transient from 70°F set point to 40°F set point ranges from 37.5 to 42.4
19:17	Test point completion
	MRS inlet temperature set to 122°F
	F.C. water flow set to 8 lb/hr
19:24	MRS inlet temperature stabilizes at 122°F
19:37	MRS set point to 50°F
20:21	IRS stabilizes, environment cycling initiated
20:30	Clock started for mission simulation
22:05	MRS inlet temperature set to 166°F
	F.C. water flow set to 12.5 lb/hr
22:35	MRS set point to 70°F

22:40	Water tank pressure increased to 36.2 psi to get 16.0 lb/hr
22:46	MRS inlet temperature set to 115.2°F
	F.C. water flow set to 7.3 lb/hr
23:12	F.C. water supply tank goes empty
23:23	F.C. water supply tank filled.

2 May 1973 (day 122)

00:00	MRS inlet temperature set to 147.4°F
	F.C. water flow set to 10.5 lb/hr
00:13	MRS set point to 40°F
	Water quantity is 85.4 lbs.
00:18	MRS set point to 50°F
01:00	MRS inlet temperature set to 115.2°F
	F.C. water flow set to 7.3 lb/hr
01:45	MRS inlet temperature set to 104.3°F
	F.C. water flow set to 6.2 lb/hr
02:30	MRS inlet temperature set to 115°F
	F.C. water flow set to 7.3 lb/hr
04:00	MRS inlet temperature set to 104.3°F
	F.C. water flow set to 6.2 lb/hr
05:00	MRS inlet temperature set to 149.2°F
	F.C. water flow to 10;7 lb/hr
06:03	Nozzle heater turned off
	(Temperatures were 63 to 69°F)
06:24	MRS set point changed manually to 70°F
07:00	Duct heater turned off
07:00	IRS zones set to 136 BTU/hr/ft^2
08:40	FE internal pressure starts rising
09:40	MRS inlet temperature set to 1C0°F
09:51	Nozzle heaters turned on to see if nozzle or duct is icing up
09:52-09:57	MRS mix temperature drops below 70°F
10:00	FE internal pressure has excursion to 7.0 min. Turned FE spray off.
10:03	Turned FE duct heater back on
10:07	Turned FE spray back on
	FE pressure returns to normal operating pressure (3.5 to 3.6 mm)
10:30	Flash Evaporator test complete
	Begin FE post ops

11:00	FE post ops complete
11:26	Freon flow initiated to sublimator
12:28	All valves configured for sublimator operation
12:45 to 14:15	Aces update, no data available
14:15-15:15	IRS pumps out
15:25	Water flow to sublimator initiated
15:34	Water flow to sublimator stops
15:46-24:00	Frozen water line in sublimator package. MRS configured to give 140°F fluid to sublimator to thaw water line.

3 May 1973 (Day 123)

00:00-13:15	Thawed water line, established flow, purged water line with air.
13:38	Ice layer formed in sublimator
13:47	MRS to 40°F set point using HSD controller
13:50	Start clock
14:03	MRS set point to 70°F
14:04	IRS approaching 135 BTU/hr/ft^2
	FC water flow set to 10 lb/hr
14:23	FC water flow set to 1 lb/hr
14:27	IRS zones stabilize
14:30	Water tank at 92.5 lbs.
14:58	MRS set point to 40°F
15:09	MRS inlet temperature set to 106°F
	FC water flow set at 6.7 lb/hr
15:10	Water tank at 84 lbs
	FC water flow set to 3.2 lb/hr
16:00	Sublimator loses water flow
16:05	MRS outlet manually set to 60°F to reestablish flow
16:08	Sublimator water flow is established
16:12	Sublimator water flow is 13 lb/hr
16:18	MRS outlet reset to 42°F with controller operating
16:33	MRS inlet temperature set to 51°F
16:38	MRS inlet temperature set to 46°F
16:42	Sublimator loses water flow

16:47	MRS outlet temperature manually set to 52°F to re-establish flow
16:54	Sublimator water flow starts again. Flow is 9.6 lb/hr
16:56	MRS outlet temperature reset to 40.6°F
17:30	IRS zone set to 60 BTU/hr/ft^2
17:57	Sublimator water flow stops, MRS outlet manually set to 50.0°F to help re-establish flow
18:00	Sublimator water flow starts. Flow is 9.4 lb/hr. IRS zones stable
18:02	MRS outlet returned to 40°F with excursion to 32°F (less than 1 minute)
18:05	MRS set point raised to 44.8
19:23	Sublimator water flow stops, MRS outlet manually set to 49°F
19:25	Sublimator water flow starts
19:30	MRS outlet manually set 42.7°F
19:36	MRS set point to 70°F
9:37	MRS inlet temperature ramp to 85°F initiated. Tank quality 94.9 lbs
20:05	Tank quantity 96.0 lbs
20:09	Tank quantity 96.4 lbs
20:13	Tank quantity 96.4 lbs
20:20	Tank quantity 96.4 lbs
20:26	Tank quantity 96.3 lbs
20:36	MRS outlet temperature reaches 70°F
20:46	MRS inlet temp ramp reaches 85°F
21:01	MRS set point to 40°F Water tank set to 83 lbs
21:15	MRS inlet temp set to 118°F F.C. water flow set to 8.2 lb/hr
21:39	F.C. water flow set to 12 lb/hr
22:15	MRS inlet temp set to 165°F, F.C. water set to 16.5 lb/hr (This was done to peak water tank quantity to change set points faster.
23:00	MRS inlet temp set to 53°F F.C. water set to 5 lb/hr
23:58	Sublimator loses water flow. MRS outlet temp manually set to 50°F to re-establish flow. Flow re-established at 7 lb/hr

4 May 1974 (day 124)

00:03	MRS inlet temp set to 145°F
	F.C. water flow set to 10.5 lb/hr
00:06	MRS set point to 70°F. (Accomplished manually)
00:33	Switched to LTV ATM controller from HSD controller for test duration to achieve better control.
00:35	MRS inlet temp set to 98°F
	F.C. water flow set to 1.5 lb/hr
00:40	HPE requests return to 40°F set point because of breakthrough
00:40	Sublimator has breakthrough
00:48 to 2:52	Re-establish sublimator operation
3:03	MRS inlet set to 145°F
3:10	MRS set point manually set 70°F
3:30	MRS inlet set to 98°F
4:10	MRS set point manually set to 40°F to simulate run down of water tank
4:33	MRS set point set to 50°F to get sublimator to safe condition during ACES update
4:48	MRS inlet temp set to 147°F
4:58	Nozzle heaters turned off
5:03	MRS set point reduced to 65°F to prevent breakthrough
5:11	MRS set point reduced to 60°F to prevent breakthrough (Sublimator outlet up to 44°F)
6:00	Duct heater turned off
6:32	MRS set point to 65°F
6:34	MRS set point to 60°F because sublimator outlet at 44°F
10:00	Sublimator outlet goes from 45.3 to 54.4°F indicating breakthrough
10:30	End Test

APPENDIX III: COMPLETE TEST DATA PLOTS

The test data presented in this appendix is grouped into time periods as follows:

TABLE III-1

GROUP	TEST TIMES (day, time)		TEST POINTS
	FROM	TO	
A	120 - 1830	121 - 0500	1 through 7
B	121 - 1300	122 - 0030	8 through 14
C	122 - 0030	122 - 1100	15 through 23
D	123 - 1400	124 - 0500	24 through 36

Each of the above groups is further subdivided by type of measurement as shown below:

- o MRS flowrates and pressure measurements-see Table III-2
- o MRS panel and system inlet and outlet temperatures-see Table III-3
- o Radiator panel surface temperatures-see Table III-4 and Figure III-1
- o Evaporator, sublimator and water system data-see Table III-5 and Figure III-2

TABLE III-2

PLOTTED FLOWS AND PRESSURE DROPS

PAGE*	TRANSDUCER NUMBER	DESCRIPTION	UNITS
1	FM0040	TOTAL FLOW	LBPH
	FM0043	TOTAL PRIME FLOW HIGH RANGE	LBPH
	FM0046	TOTAL BANK FLOW HIGH RANGE	LBPH
2	FM0041	TOTAL PRIME FLOW LOW RANGE	LBPH
	FM0044	TOTAL BANK FLOW LOW RANGE	LBPH
	FM0047	PRIME CKT 1 AND 2 LOW RANGE	LBPH
	FM0050	PRIME CKT 3 AND 4 LOW RANGE	LBPH
3	FM0042	TOTAL PRIME FLOW INT RANGE	LBPH
	FM0045	TOTAL BANK FLOW INT RANGE	LBPH
	FM0048	PRIME CKT 1 AND 2 INT RANGE	LBPH
	FM0051	PRIME CKT 3 AND 4 INT RANGE	LBPH
4	FM0049	PRIME CKT 1 AND 2 HIGH RANGE	LBPH
	FM0052	PRIME CKT 3 AND 4 HIGH RANGE	LBPH
5	FM0053	BANK CKT 5 INT RANGE	LBPH
	FM0055	BANK CKT 6 INT RANGE	LBPH
	FM0057	BANK CKT 7 INT RANGE	LBPH
	FM0059	BANK CKT 8 INT RANGE	LBPH
6	FM0054	BANK CKT 5 HIGH RANGE	LBPH
	FM0056	BANK CKT 6 HIGH RANGE	LBPH
	FM0058	BANK CKT 7 HIGH RANGE	LBPH
	FM0060	BANK CKT 8 HIGH RANGE	LBPH
7	PK0066	BANK PANEL 1 DELTA PRESSURE	PSID
	PK0067	BANK PANEL 2 DELTA PRESSURE	PSID
	PK0068	BANK PANEL 3 DELTA PRESSURE	PSID
	PK0069	BANK PANEL 4 DELTA PRESSURE	PSID
8	PK0065	PRIME TUBE MIX OUTLET PRESSURE	PSIG
9	PK0061	PRIME CKT 1 INLET PRESSURE	PSIG
	PK0062	PRIME CKT 2 INLET PRESSURE	PSIG
	PK0063	PRIME CKT 3 INLET PRESSURE	PSIG
	PK0064	PRIME CKT 4 INLET PRESSURE	PSIG
10	PK0070	BANK PANEL 5 DELTA PRESSURE	PSID
	PK0071	BANK PANEL 6 DELTA PRESSURE	PSID
	PK0072	BANK PANEL 7 DELTA PRESSURE	PSID
	PK[illegible]	BANK PANEL 8 DELTA PRESSURE	PSID

*Page numbers are preceeded by a letter denoting the grouping as shown in Table III-1

TABLE III-3

PLOTTED SYSTEM AND PANEL INLET AND OUTLET TEMPERATURES

PAGE	T/C NO	DESCRIPTION	UNITS
11	AI0037	BANK TUBES INLET TO MIX VALVE	DEG F
	AI0038	PRIME TUBES INLET TO MIX VALVE	DEG F
12	AJ0037	BANK TUBES INLET TO MIX VALVE	DEG F
	AJ0038	PRIME TUBES INLET TO MIX VALVE	DEG F
13	AJ0001	PRIME SYSTEM INLET	DEG F
14	AJ0002	BANK SYSTEM INLET	DEG F
15	AI0019	PRIME TUBES OUTLET MIX IN CH	DEG F
	AI0036	BANK TUBES OUTLET MIX IN CH	DEG F
	AI0039	MIXED BANK AND PRIME	DEG F
16	AJ0019	PRIME TUBES OUTLET MIX IN CH	DEG F
	AJ0036	BANK TUBES OUTLET MIX IN CH	DEG F
	AJ0039	MIXED BANK AND PRIME	DEG F
	AI0003	PANEL NO 1 PRIME TUBE INLET	DEG F
17	AI0004	PANEL NO 2 PRIME TUBE INLET	DEG F
	AI0005	PANEL NO 5 PRIME TUBE INLET	DEG F
	AI0006	PANEL NO 6 PRIME TUBE INLET	DEG F
18	AJ0003	PANEL NO 1 PRIME TUBE INLET	DEG F
	AJ0004	PANEL NO 2 PRIME TUBE INLET	DEG F
	AJ0005	PANEL NO 5 PRIME TUBE INLET	DEG F
	AJ0006	PANEL NO 6 PRIME TUBE IN[illegible]	DEG F
19	AI0007	PANEL NO 1 PRIME TUBE [illegible]	DEG F
	AI0008	PANEL NO 2 PRIME TUBE O[illegible]	DEG F
	AI0009	PANEL NO 5 PRIME TUBE OU[illegible]	DEG F
	AI0010	PANEL NO 6 PRIME TUBE OUTLE[illegible]	DEG F
20	AJ0007	PANEL NO 1 PRIME TUBE OUTLE[illegible]	DEG F
	AJ0008	PANEL NO 2 PRIME TUBE OUTLE[illegible]	DEG F
	AJ0009	PANEL NO 5 PRIME TUBE OUTLET	DEG F
	AJ0010	PANEL NO 6 PRIME TUBE OUTLET	DEG F
21	AI0011	PANEL NO 3 PRIME TUBE INLET	DEG F
	AI0012	PANEL NO 4 PRIME TUBE INLET	DEG F
	AI0013	PANEL NO 7 PRIME TUBE INLET	DEG F
	AI0014	PANEL NO 8 PRIME TUBE INLET	DEG F
22	AJ0011	PANEL NO 3 PRIME TUBE INLET	DE[illegible]
	AJ0012	PANEL NO 4 PRIME TUBE INLET	L F
	AJ0013	PANEL NO 7 PRIME TUBE INLET	DEG F
	AJ0014	PANEL NO 8 PRIME TUBE INLET	DEG F

TABLE III-3 (Continued)

PAGE	T/C NO	DESCRIPTION	UNITS
23	AI0015	PANEL NO 3 PRIME TUBE OUTLET	DEG F
	AI0016	PANEL NO 4 PRIME TUBE OUTLET	DEG F
	AI0017	PANEL NO 7 PRIME TUBE OUTLET	DEG F
	AI0018	PANEL NO 8 PRIME TUBE OUTLET	DEG F
24	AJ0015	PANEL NO 3 PRIME TUBE OUTLET	DEG F
	AJ0016	PANEL NO 4 PRIME TUBE OUTLET	DEG F
	AJ0017	PANEL NO 7 PRIME TUBE OUTLET	DEG F
	AJ0018	PANEL NO 8 PRIME TUBE OUTLET	DEG F
25	AI0020	PANEL NO 1 BANK TUBE INLET	DEG F
	AI0021	PANEL NO 2 BANK TUBE INLET	DEG F
	AI0022	PANEL NO 5 BANK TUBE INLET	DEG F
	AI0023	PANEL NO 6 BANK TUBE INLET	DEG F
26	AJ0020	PANEL NO 1 BANK TUBE INLET	DEG F
	AJ0021	PANEL NO 2 BANK TUBE INLET	DEG F
	AJ0022	PANEL NO 5 BANK TUBE INLET	DEG F
	AJ0023	PANEL NO 6 BANK TUBE INLET	DEG F
27	AI0024	PANEL NO 1 BANK TUBE OUTLET	DEG F
	AI0025	PANEL NO 2 BANK TUBE OUTLET	DEG F
	AI0026	PANEL NO 5 BANK TUBE OUTLET	DEG F
	AI0027	PANEL NO 6 BANK TUBE OUTLET	DEG F
28	AJ0024	PANEL NO 1 BANK TUBE OUTLET	DEG F
	AJ0025	PANEL NO 2 BANK TUBE OUTLET	DEG F
	AJ0026	PANEL NO 5 BANK TUBE OUTLET	DEG F
	AJ0027	PANEL NO 6 BANK TUBE OUTLET	DEG F
29	AI0028	PANEL NO 3 BANK TUBE INLET	DEG F
	AI0029	PANEL NO 4 BANK TUBE INLET	DEG F
	AI0030	PANEL NO 7 BANK TUBE INLET	DEG F
	AI0031	PANEL NO 8 BANK TUBE INLET	DEG F
30	AJ0028	PANEL NO 3 BANK TUBE INLET	DEG F
	AJ0029	PANEL NO 4 BANK TUBE INLET	DEG F
	AJ0030	PANEL NO 7 BANK TUBE INLET	DEG F
	AJ0031	PANEL NO 8 BANK TUBE INLET	DEG F
31	AI0032	PANEL NO 3 BANK TUBE OUTLET	DEG F
	AI0033	PANEL NO 4 BANK TUBE OUTLET	DEG F
	AI0034	PANEL NO 7 BANK TUBE OUTLET	DEG F
	AI0035	PANEL NO 8 BANK TUBE OUTLET	DEG F
32	AJ0032	PANEL NO 3 BANK TUBE OUTLET	DEG F
	AJ0033	PANEL NO 4 BANK TUBE OUTLET	DEG F
	AJ0034	PANEL NO 7 BANK TUBE OUTLET	DEG F
	AJ0035	PANEL NO 8 BANK TUBE OUTLET	DEG F

TABLE III-4

ORGANIZATION OF ON-PANEL TEMPERATURE DATA

DATA FROM:	IS IN THE 14 PAGE GROUP NUMBERED:*
Panel 1	33 through 46
Panel 2	47 through 60
Panel 3	61 through 74
Panel 4	75 through 88
Panel 5	89 through 102
Panel 6	103 through 116
Panel 7	117 through 130
Panel 8	131 through 144

EACH 14-PAGE PANEL GROUP IS ORGANIZED AS FOLLOWS

* PAGE	T/C LOCATIONS (see Figure 1)	DESCRIPTION
1st	1, 2, 3, 4	Bank outlet temperatures
2nd	5, 6, 7, 8	Bank outlet temperatures
3rd	9, 10, 12, 13	Bank and prime outlet temperatures
4th	14, 17, 19, 20	Bank and prime inlet temperatures
5th	21, 22, 23, 24	Bank inlet temperatures
6th	25, 26, 27, 28	Bank inlet temperatures
7th	12, 15, 16, 17	Temperatures along 2nd tube
8th	9, 30, 20	Temperatures along 4th tube
9th	5, 21, 36, 24	Temperatures along 8th tube
10th	3, 32, 38, 26	Temperatures along 10th tube
11th	1, 33, 34, 38	Temperatures along 12th tube
12th	30, 31, 32, 35	Temperatures along diagonal
13th	34, 35, 36	Temperatures along median
14th	11, 18, 29	Temperatures on manifold

* Page numbers are preceded by a letter denoting the grouping shown in Table III-1

TABLE III-5
EVAPORATOR, SUBLIMATOR, WATER SYSTEM DATA

GROUPS A, B, C PAGE *	TRANSDUCER NUMBER	DESCRIPTION	UNITS
145	AK0001	EVAP PRI F21 INLET TEMP NO 1	DEG F
	AK0002	EVAP PRI F21 INLET TEMP NO 2	DEG F
	AK0003	EVAP PRI F21 OUTLET TEMP NO 1	DEG F
	AK0004	EVAP PRI F21 OUTLET TEMP NO 2	DEG F
146	AK0005	EVAP SEC F21 INLET TEMP NO 1	DEG F
	AK0006	EVAP SEC F21 INLET TEMP NO 2	DEG F
	AK0007	EVAP SEC F21 OUTLET TEMP NO 1	DEG F
	AK0008	EVAP SEC F21 OUTLET TEMP NO 2	DEG F
147	AK0013	EVAP SEC F21 DUCT INLET TEMP	DEG F
	AK0005	EVAP SEC F21 INLET NO 1	DEG F
	AK0006	EVAP SEC F21 INLET NO 2	DEG F
148	AK0011	EVAP EXHAUST DUCT INLET TEMP	DEG F
	AK0012	EVAP EXHAUST DUCT DISCH TEMP	DEG F
	AK1001	EVAP NOZZLE THROAT TEMP NO 1	DEG F
	AK1002	EVAP NOZZLE THROAT TEMP NO 2	DEG F
149	AK1003	EVAP NOZZLE CHAMBER TEMP 1	DEG F
	AK1004	EVAP NOZZLE CHAMBER TEMP 2	DEG F
	AK1005	EVAP NOZZLE CHAMBER TEMP 3	DEG F
	AK1006	EVAP NOZZLE CHAMBER TEMP 4	DEG F
150	PE0001	EVAP CHAMBER PRESSURE	TORR
	PE0001	EVAP CHAMBER PRESSURE	TORR
151	PE0006	EVAP EXHAUST DUCT INLET PRESSURE	TORR
	PE0007	EVAP EXHAUST DUCT OUTLET PRESSURE	TORR
	PE1001	EVAP NOZZLE CHAMBER PRESSURE	TORR
152	PE0004	EVAP F21 DELTA PRESSURE, PRI	PSID
	PE0005	EVAP F21 DELTA PRESSURE, SEC	PSID
153	PE0008	EVAP H_2O TANK PRESSURE	PSIA
154	PE0106	EVAP EXHAUST DUCT INLET PR RG WD	TORR
	PE0107	EVAP EXHAUST DUCT OUTLET PR RG WD	TORR
	PE1101	EVAP NOZZLE CHAMBER PR RG WD	TORR
155	LK0001	EVAP H_2O TANK QUANTITY	LB
156	FW0001	H_2O FLOW INTO TANK	LBPH
	FW0002	H_2O FLOW TO EVAP OR SUBL	LBPH

* Page numbers are preceeded by a letter grouping shown in Table III-1

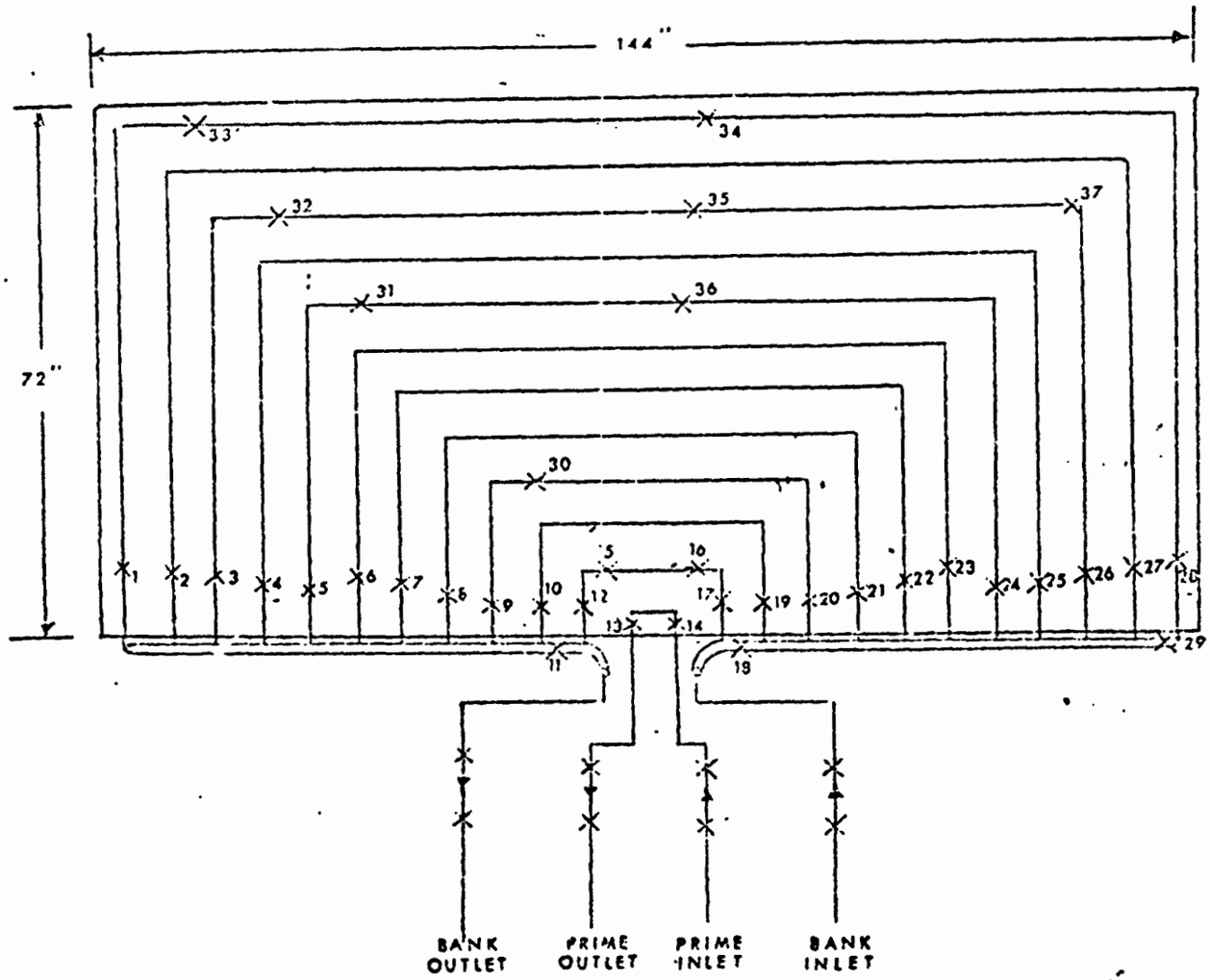
C - 2

TABLE III-5(cont)
EVAPORATOR, SUBLIMATOR, WATER SYSTEM DATA

GROUP D PAGE	TRANSDUCER NUMBER	DESCRIPTION	UNITS
145	AL0001	SUBL F21 INLET TEMP NO 1	DEG F
	AL0002	SUBL F21 INLET TEMP NO 2	DEG F
	AL0003	SUBL F21 OUTLET TEMP NO 1	DEG F
	AL0004	SUBL F21 OUTLET TEMP NO 2	DEG F
146	AL0005	SUBL F21 DUCT INLET TEMP	DEG F
	AL0001	SUBL F21 INLET TEMP NO 1	DEG F
	AL0002	SUBL F21 INLET TEMP NO 2	DEG F
147	AL0008	SUBL EXHAUST DUCT INLET TEMP	DEG F
	AL0009	SUBL EXHAUST DUCT DISCH TEMP	DEG F
	AL1001	SUBL NOZZLE THROAT TEMP NO 1	DEG F
	AL1002	SUBL NOZZLE THROAT TEMP NO 2	DEG F
148	AL0006	SUBL H20 SUPPLY TEMP	DEG F
149	PS0001	SUBL H20 SUPPLY INLET PRESSURE	PSIA
150	PS0002	SUBL EXHAUST DUCT INLET PRESSURE	TORR
	PS0003	SUBL EXHAUST DUCT OUTLET PRESSURE	TORR
	PS1001	SUBL NOZZLE CHAMBER PRESSURE	TORR
151	FW0001	H20 FLOW INTO TANK	LBPH
	FW0002	H20 FLOW TO SUBLIMATOR	LBPH

FIGURE III-1

THERMOCOUPLE LOCATIONS



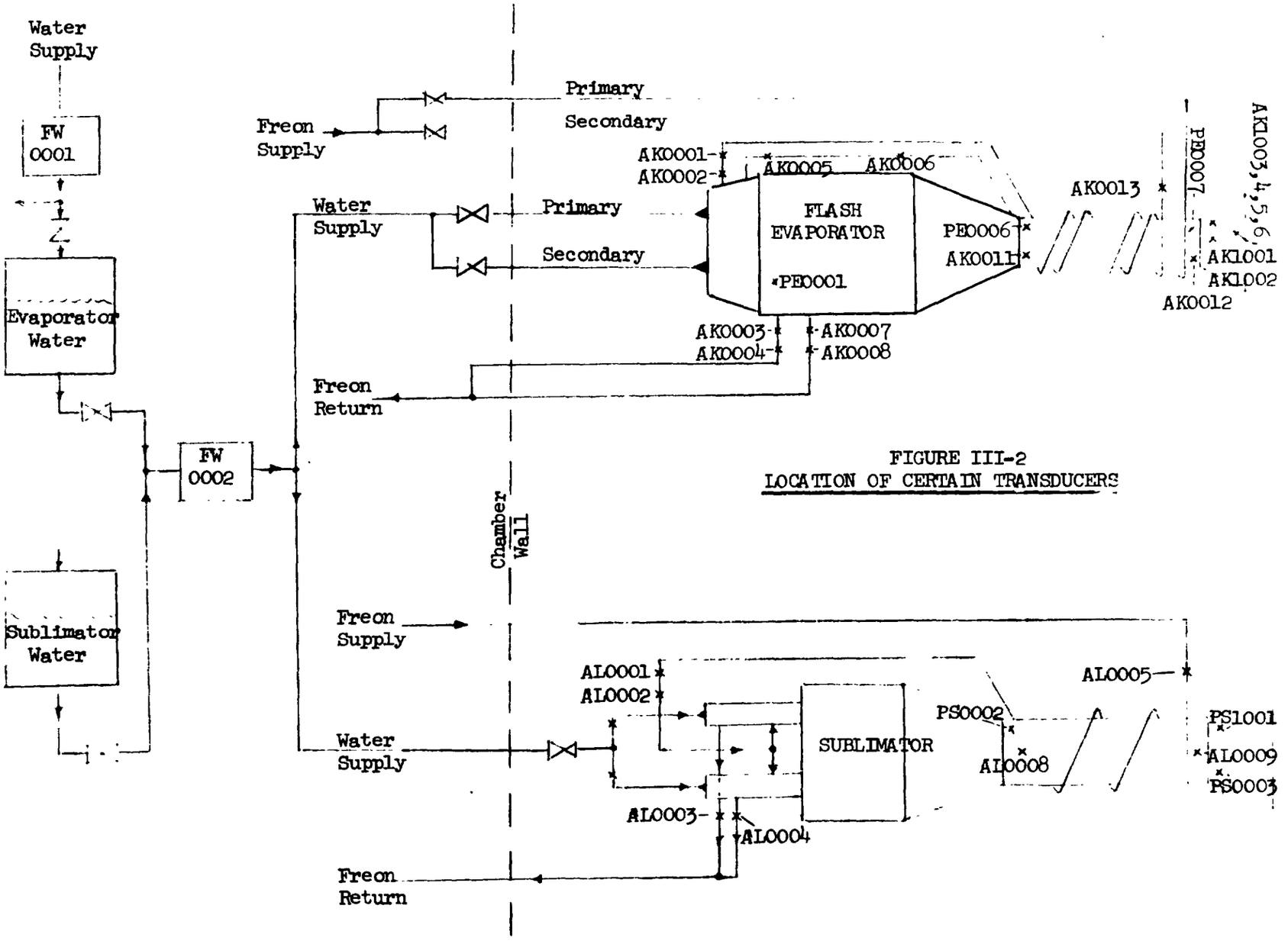
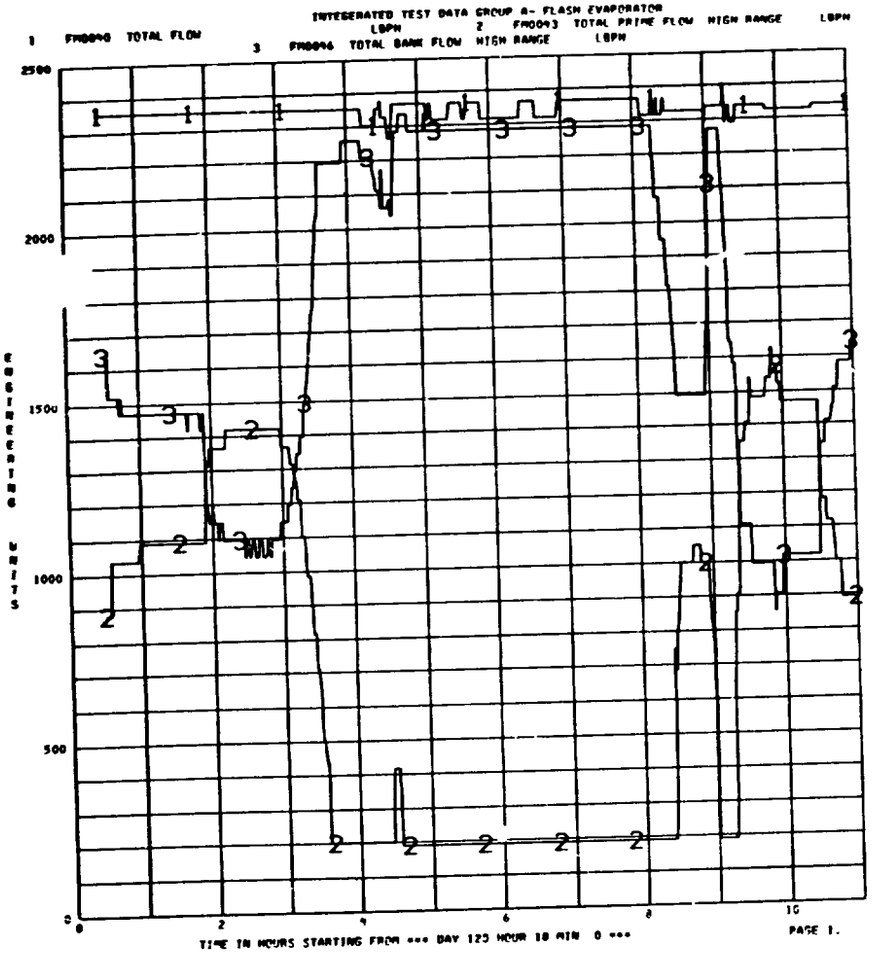


FIGURE III-2
LOCATION OF CERTAIN TRANSDUCERS

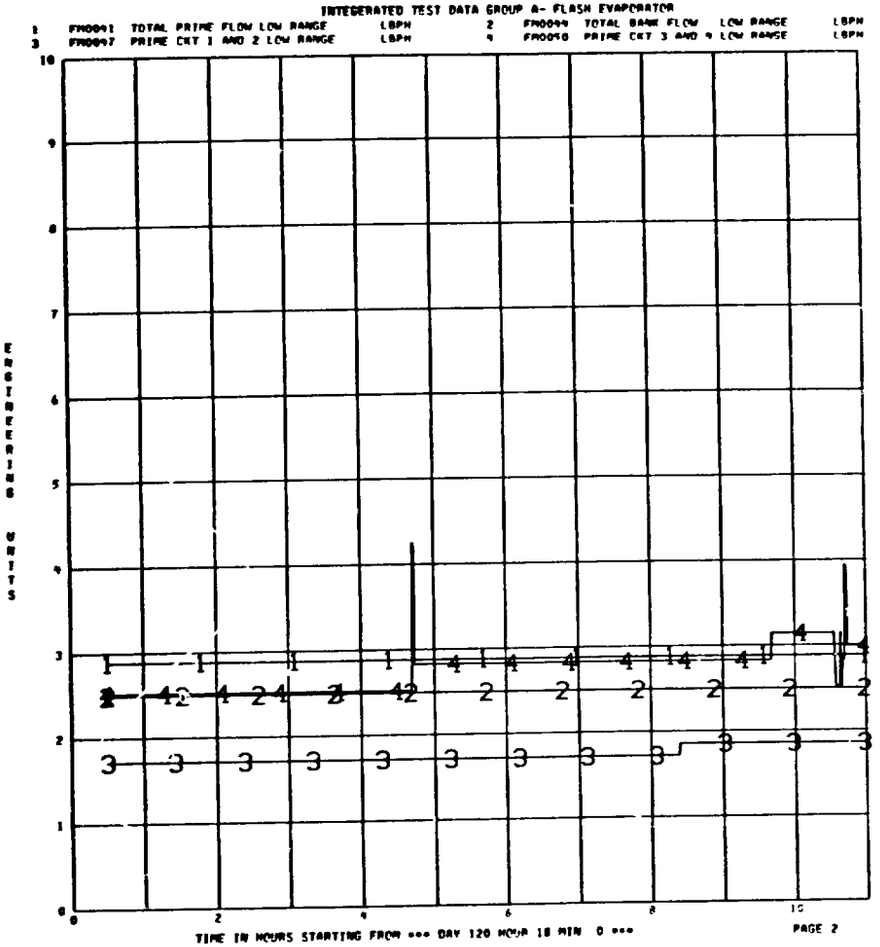
DATA GROUP A

TEST POINTS 1-7

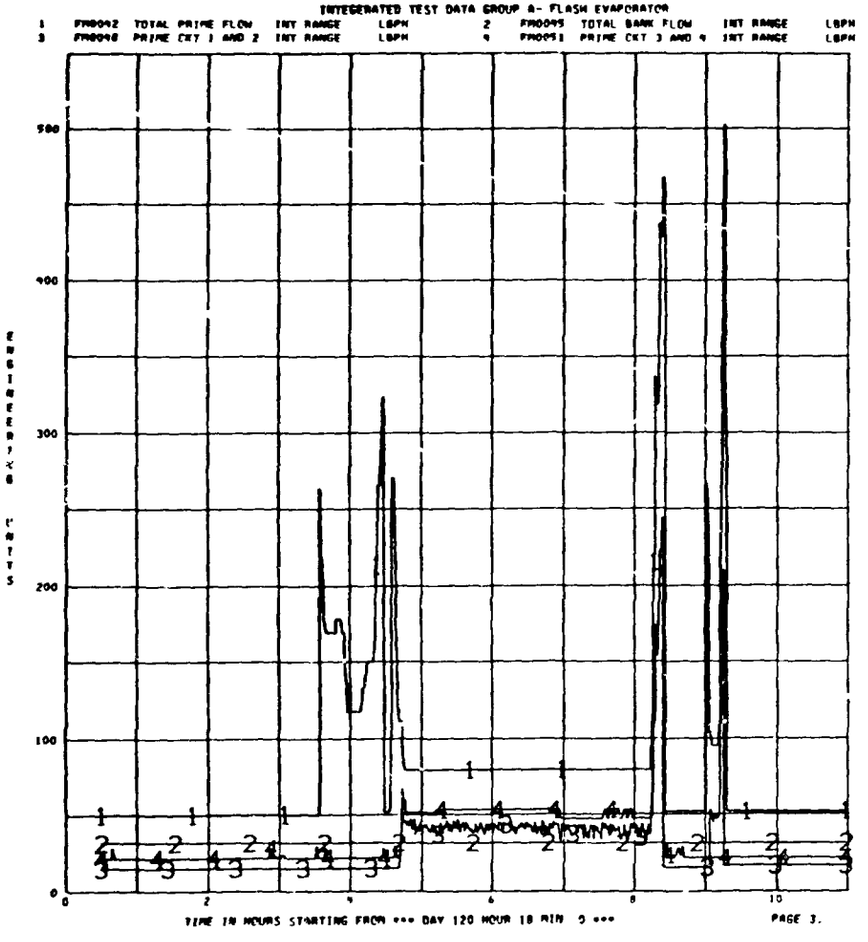
From Day 120, 1830 to Day 121, 0500


INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 FH0040 TOTAL FLOW LBPH
2 FH0043 TOTAL PRIME FLOW HIGH RANGE LBPH
3 FH0046 TOTAL BANK FLOW HIGH RANGE LBPH
2500
2000
1500
1000
500
0
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 125 HOUR 18 MIN 0 ***
PAGE 1.

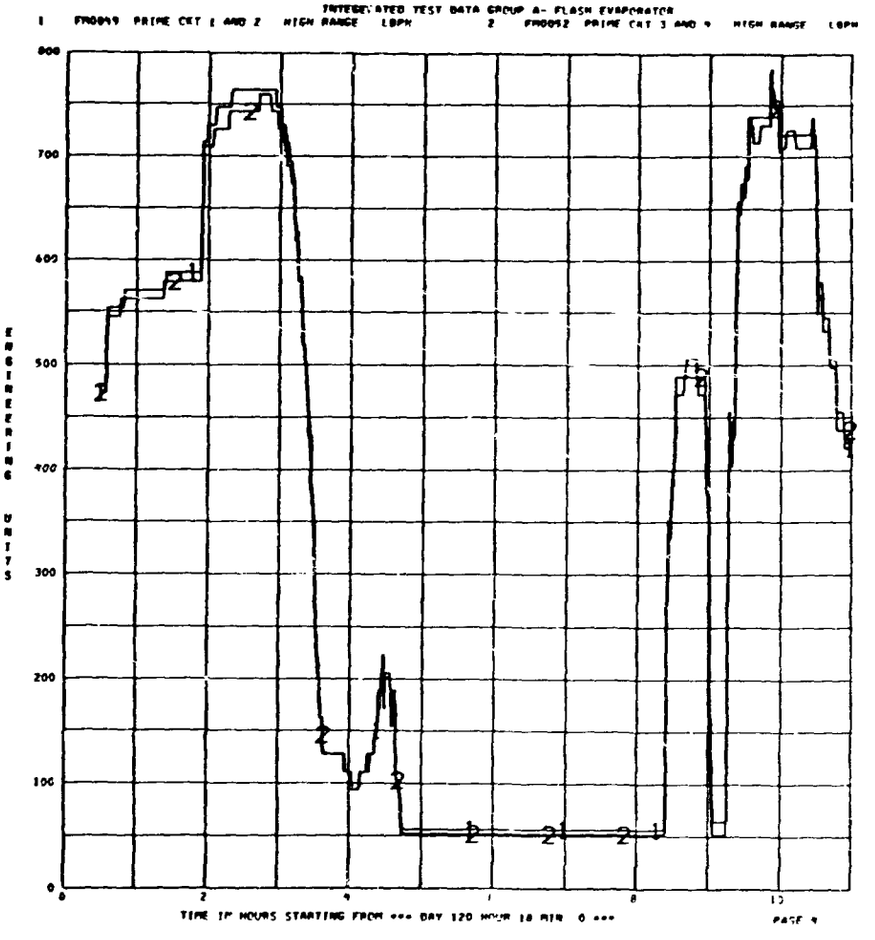
A-1


INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 FH0041 TOTAL PRIME FLOW LOW RANGE LBPH
2 FH0044 TOTAL BANK FLOW LOW RANGE LBPH
3 FH0047 PRIME CRT 1 AND 2 LOW RANGE LBPH
4 FH0050 PRIME CRT 3 AND 4 LOW RANGE LBPH
10
9
8
7
6
5
4
3
2
1
0
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 2

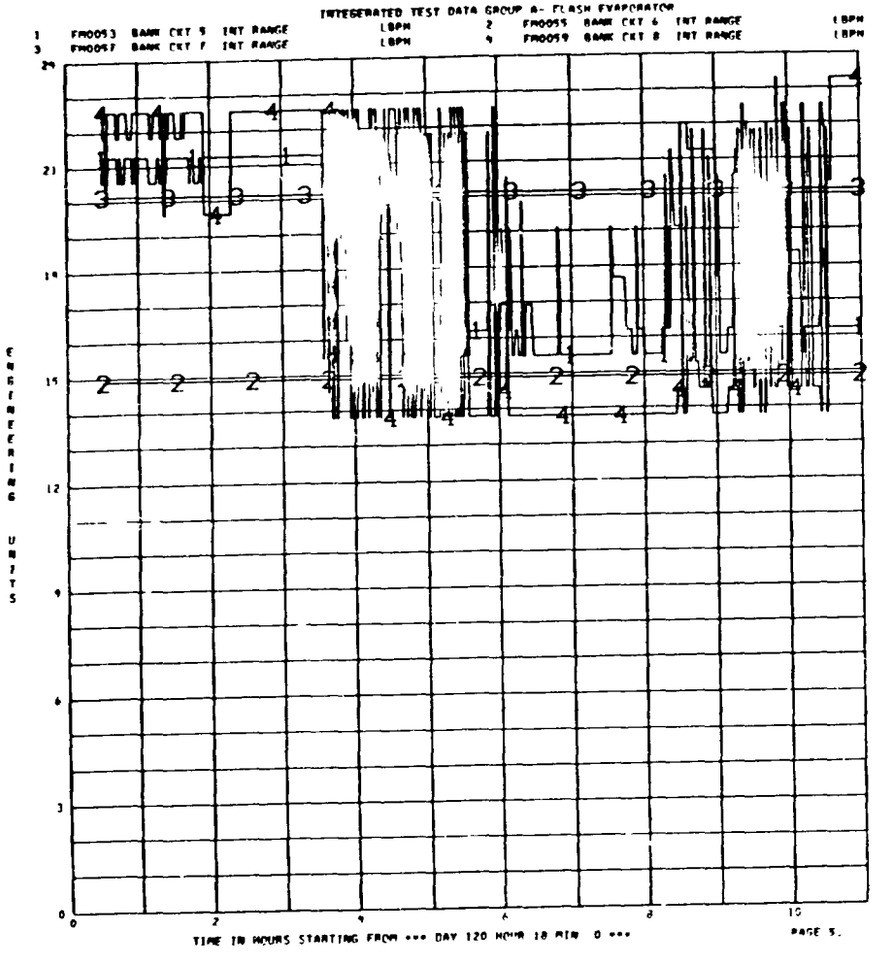
A-2


INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 FR0042 TOTAL PRIME FLOW INT RANGE LBPH
2 FR0045 TOTAL BANK FLOW INT RANGE LBPH
3 FR0048 PRIME CKT 1 AND 2 INT RANGE LBPH
4 FR0051 PRIME CKT 3 AND 4 INT RANGE LBPH
STEAM EVAPORATOR
0
100
200
300
400
500
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 3.

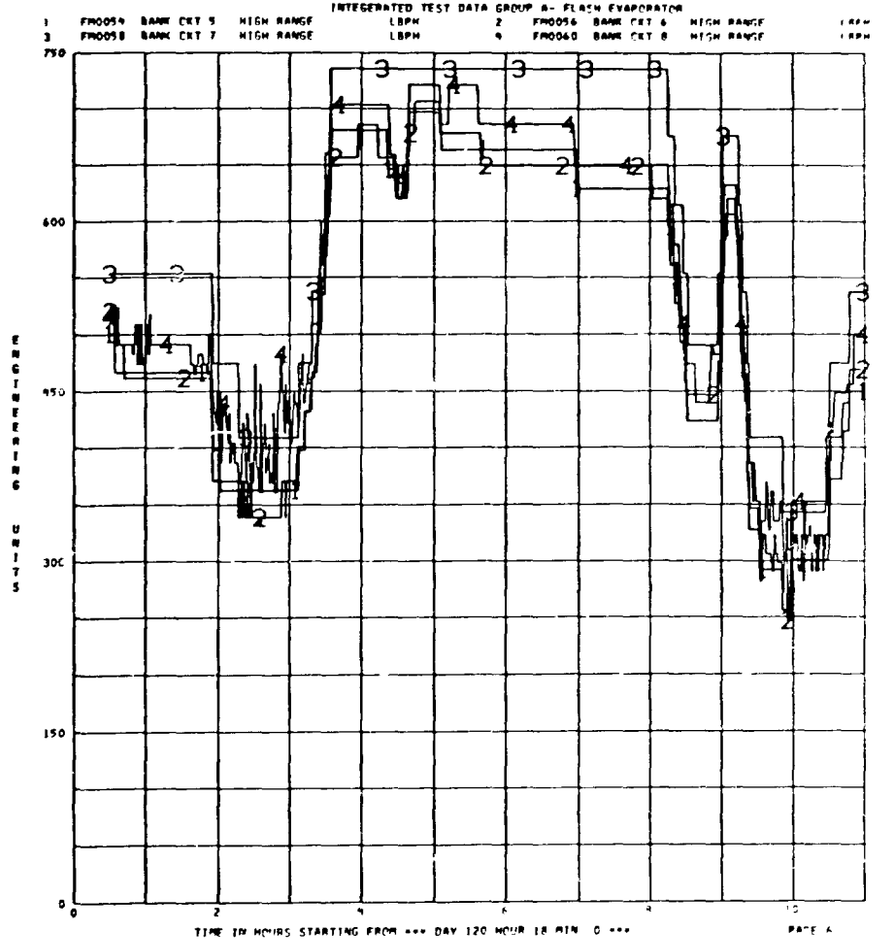
A-3


INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 FR0049 PRIME CKT 1 AND 2 HIGH RANGE LBPH
2 FR0052 PRIME CKT 3 AND 4 HIGH RANGE LBPH
ENGINEERING UNITS
0
100
200
300
400
500
600
700
800
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 4

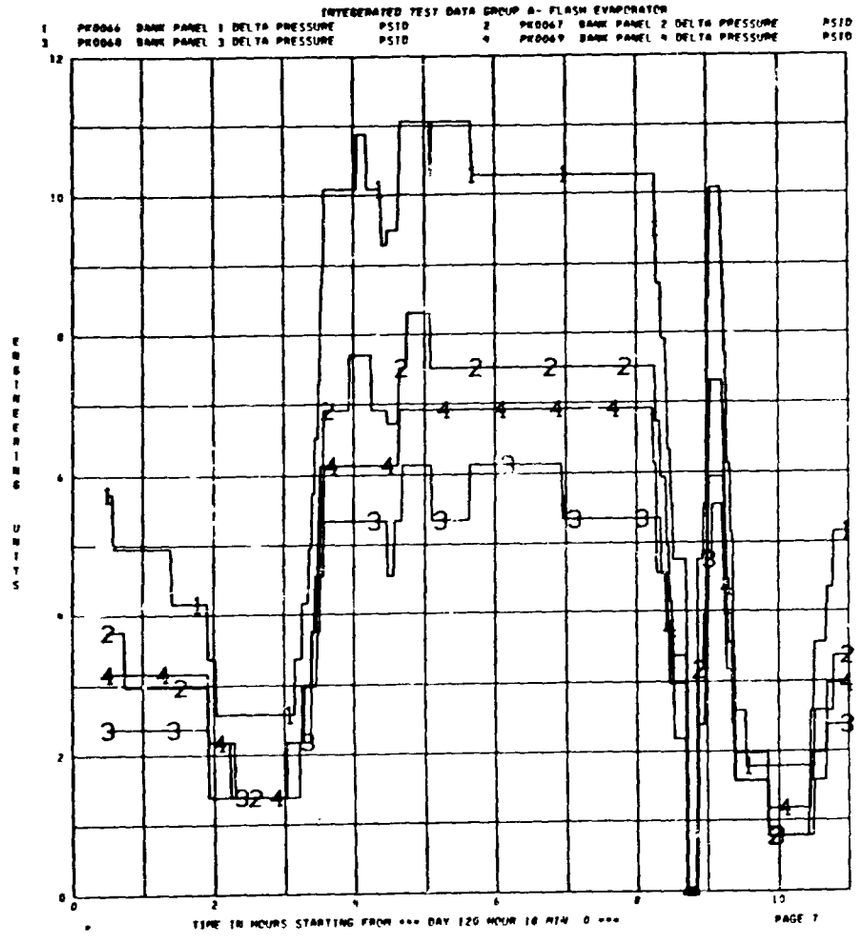
A-4


INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 FR0053 BANK CKT 5 INT RANGE LBPM
2 FR0055 BANK CKT 6 INT RANGE LBPM
3 FR0057 BANK CKT 7 INT RANGE LBPM
4 FR0059 BANK CKT 8 INT RANGE LBPM
ENGINEERING UNITS
0
3
6
9
12
15
18
21
24
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 5.

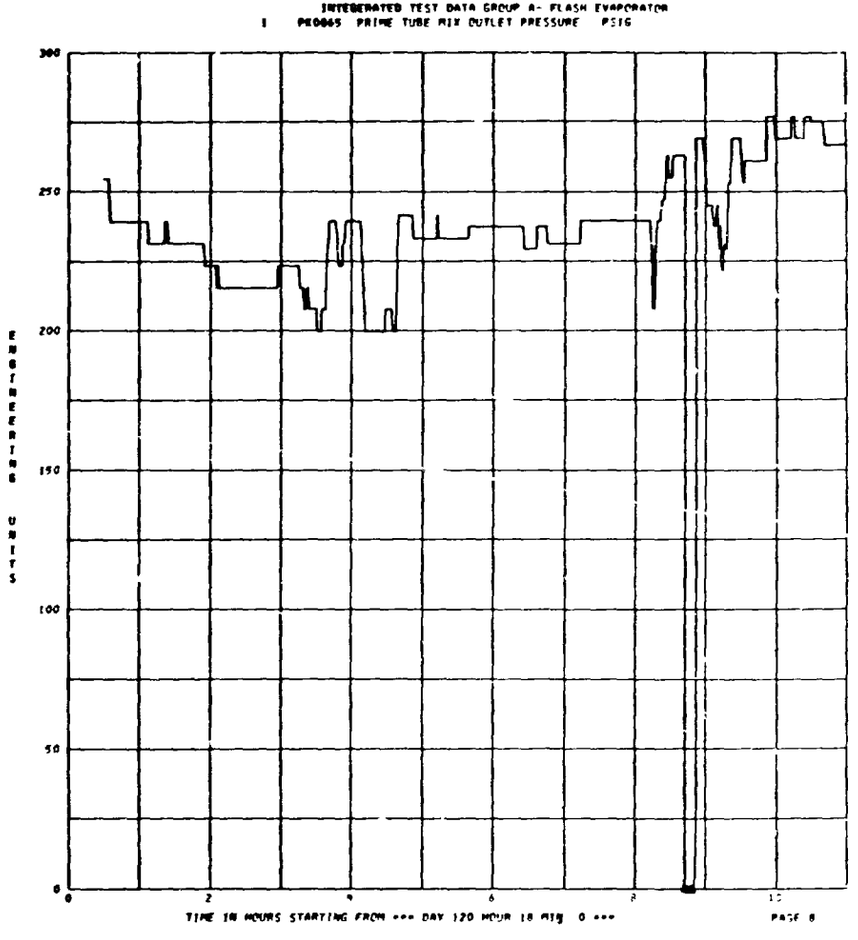
A-5


INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 FR0054 BANK CKT 5 HIGH RANGE LBPM
2 FR0056 BANK CKT 6 HIGH RANGE
3 FR0058 BANK CKT 7 HIGH RANGE LBPM
4 FR0060 BANK CKT 8 HIGH RANGE
ENGINEERING UNITS
0
150
300
450
600
750
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 6

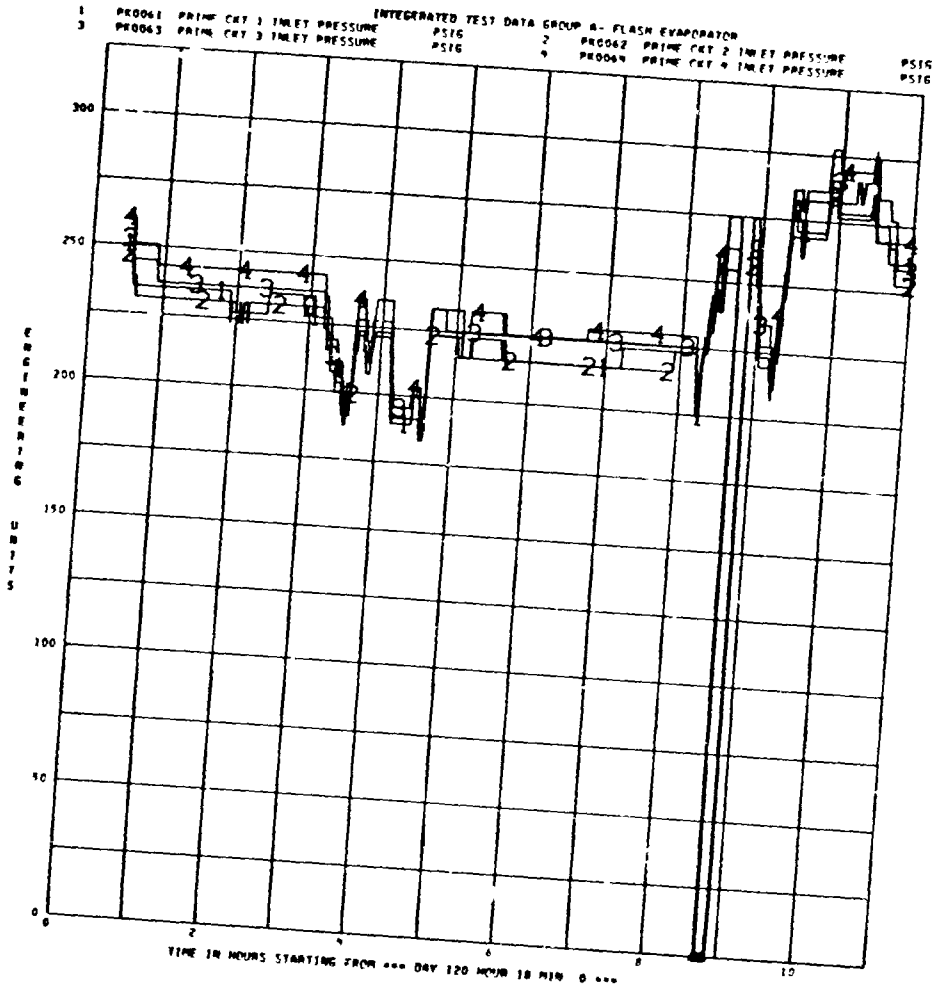
A-6


INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 PX0066 BANK PANEL 1 DELTA PRESSURE PSID
2 PX0067 BANK PANEL 2 DELTA PRESSURE PSID
3 PX0068 BANK PANEL 3 DELTA PRESSURE PSID
4 PX0069 BANK PANEL 4 DELTA PRESSURE PSID
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 7

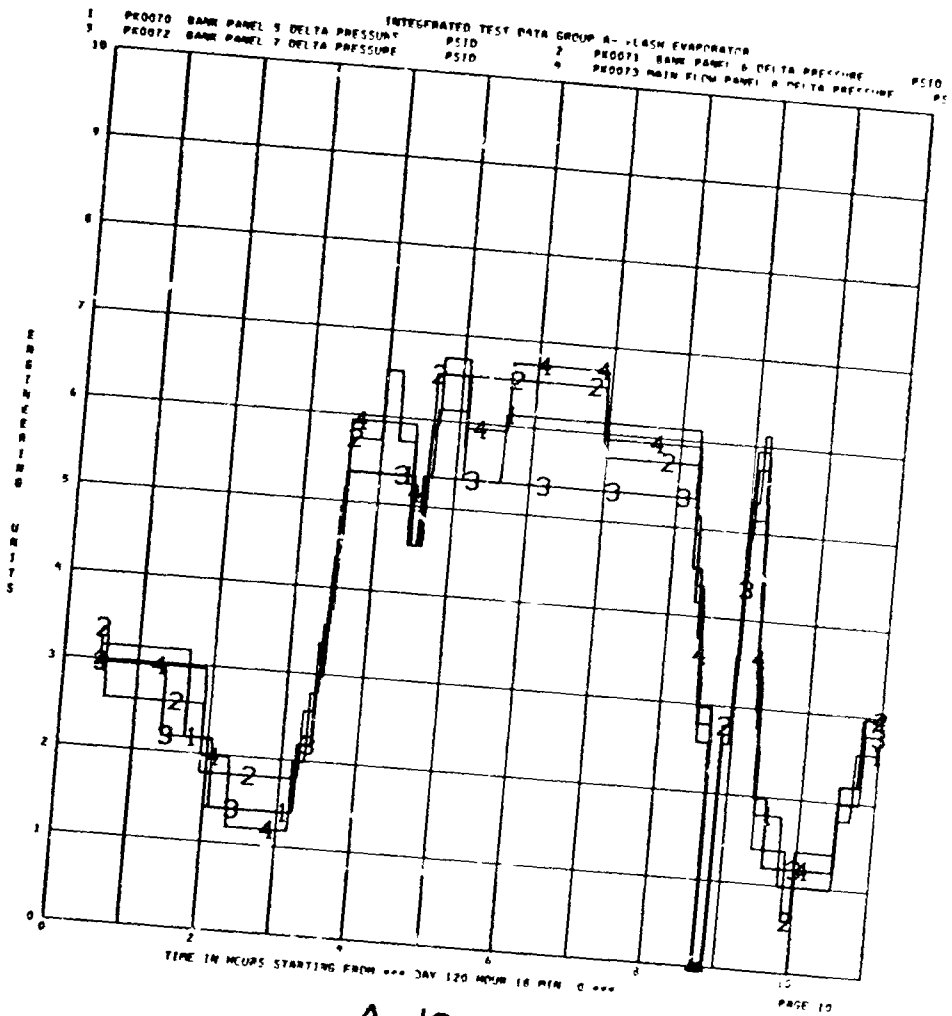
A-7


INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 PX0065 PRIME TUBE MIX OUTLET PRESSURE PSIG
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 8

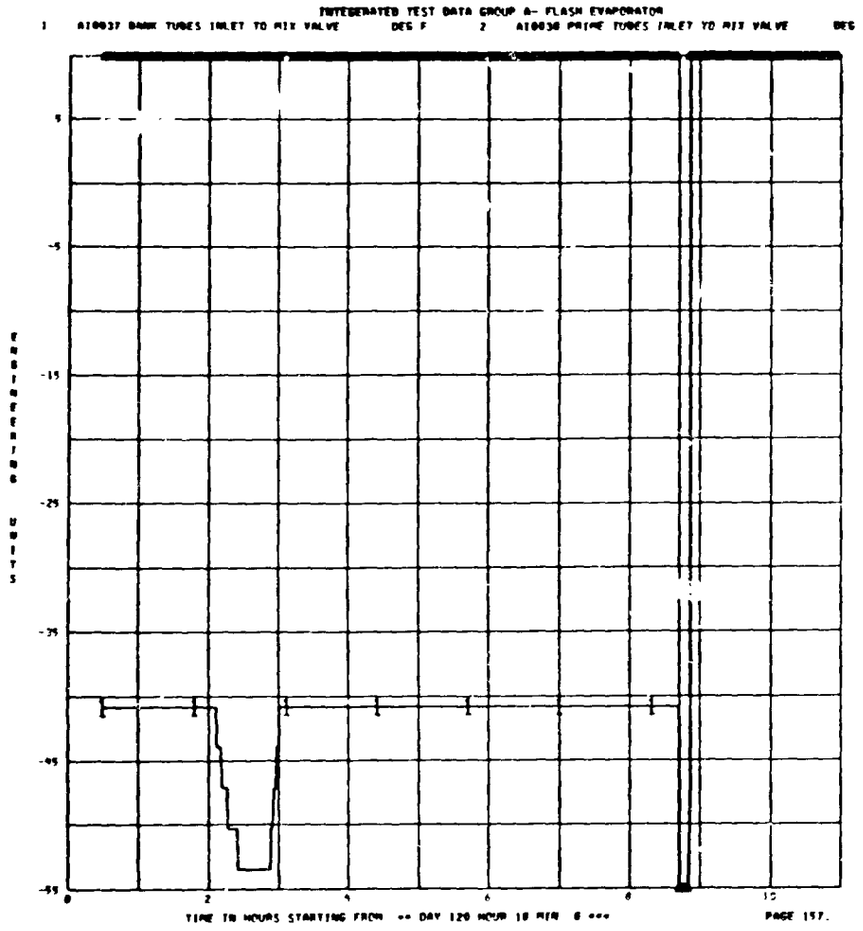
A-8


INTEGRATED TEST DATA GROUP 6- FLASH EVAPORATOR
PR0061 PRIME CKT 1 INLET PRESSURE PSIG
PR0062 PRIME CKT 2 INLET PRESSURE PSIG
PR0063 PRIME CKT 3 INLET PRESSURE PSIG
PR0064 PRIME CKT 4 INLET PRESSURE PSIG
300
250
200
150
100
50
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 9.

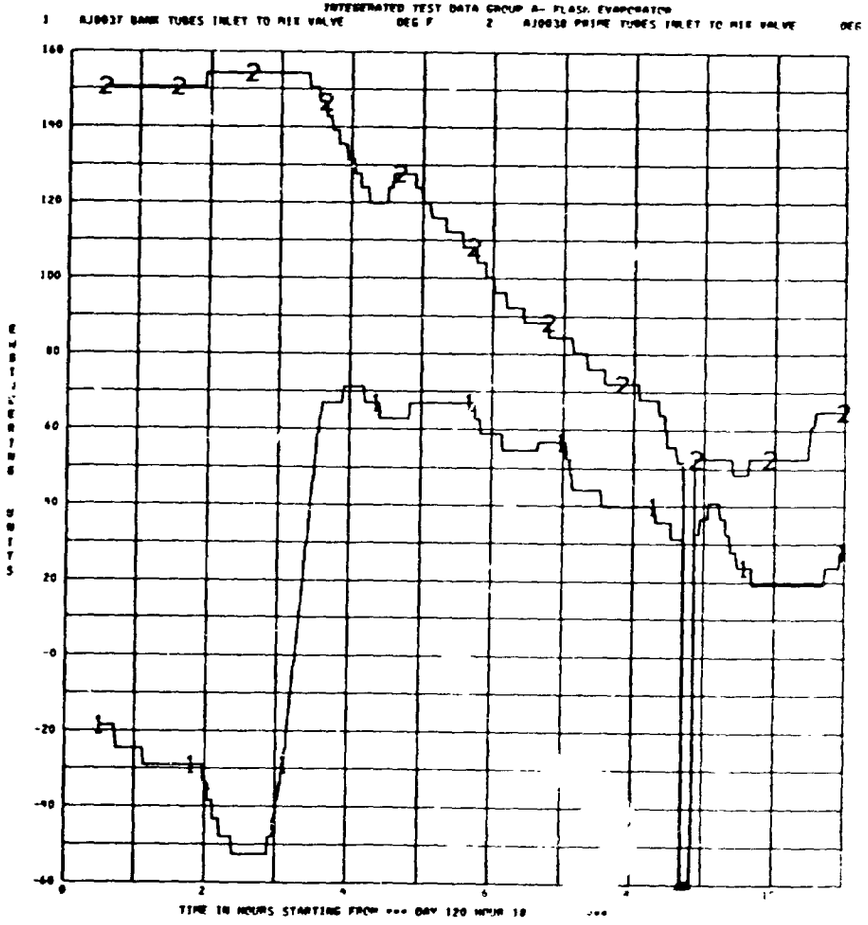
A-9


INTEGRATED TEST DATA GROUP 6- FLASH EVAPORATOR
PR0070 BANK PANEL 5 DELTA PRESSURE PSID
PR0071 BANK PANEL 6 DELTA PRESSURE PSID
PR0072 BANK PANEL 7 DELTA PRESSURE PSID
PR0073 MAIN FLOW PANEL 8 DELTA PRESSURE PSID
10
9
8
7
6
5
4
3
2
1
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 10

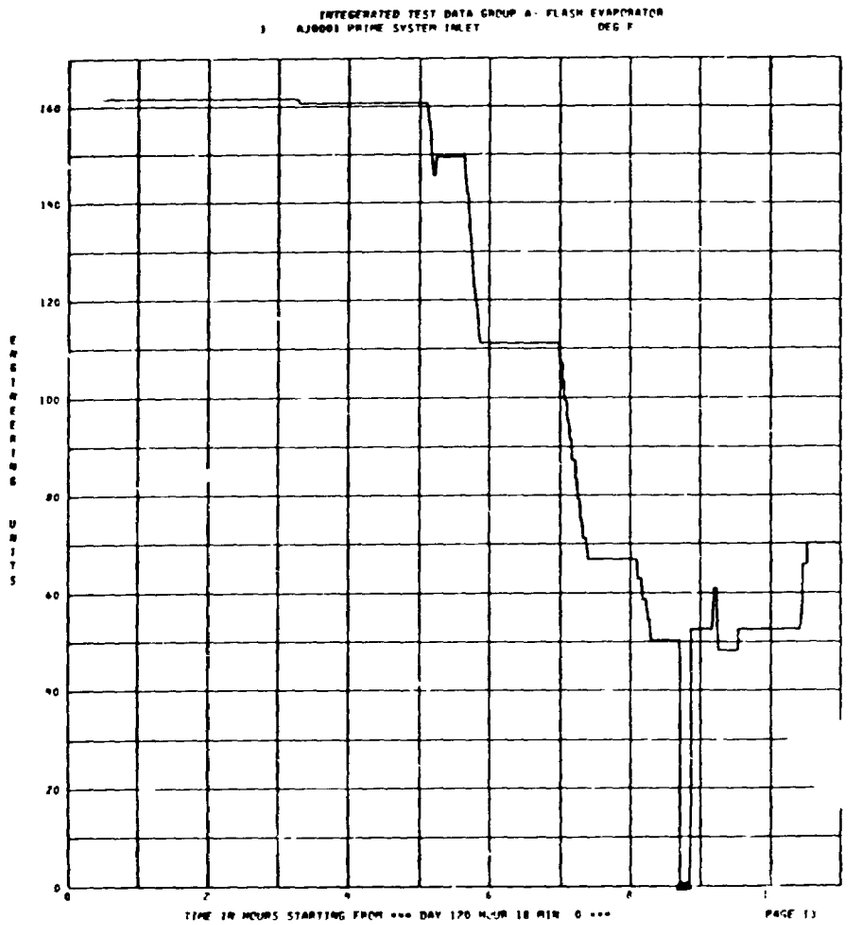
A-10


INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AI0037 BANK TUBES INLET TO MIX VALVE DEG F
2 AI0038 PRIME TUBES INLET TO MIX VALVE DEG
5
-5
-15
-25
-35
-45
-55
0
2
4
6
8
10
TIME IN HOURS STARTING FROM ** DAY 120 HOUR 18 MIN 8 ***
PAGE 157.

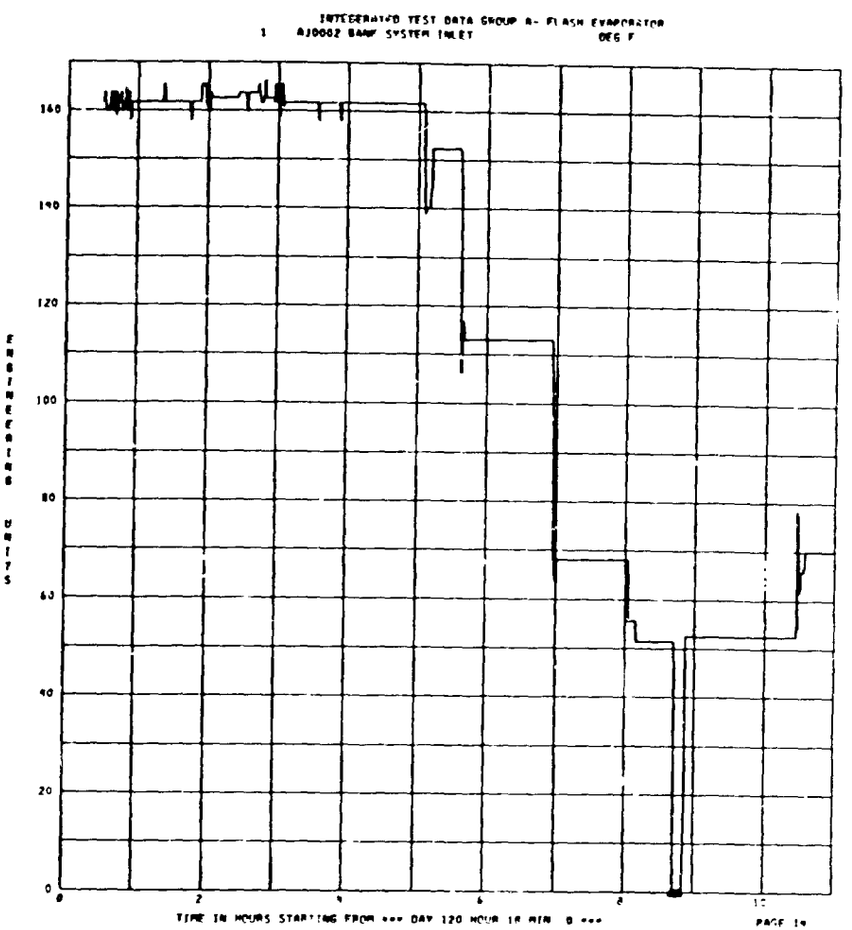
A-11


INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AI0037 BANK TUBES INLET TO MIX VALVE DEG F
2 AI0038 PRIME TUBES INLET TO MIX VALVE DEG
160
140
120
100
80
60
40
20
0
-20
-40
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 ***

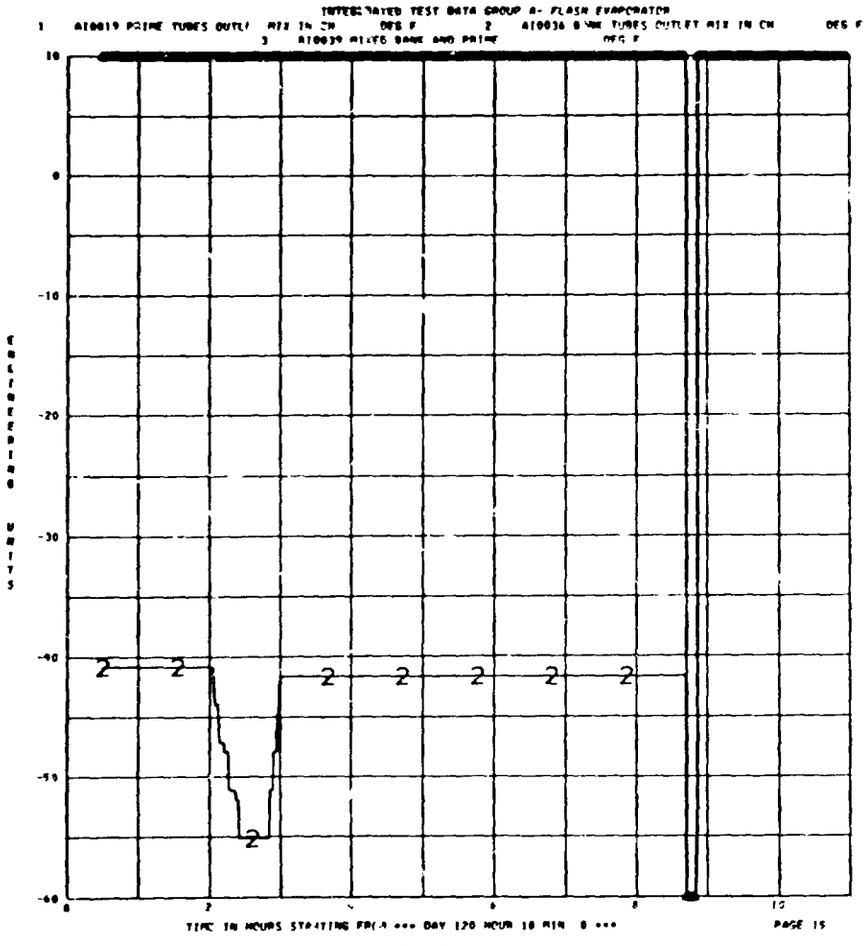
A-12


INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
3 AJ0001 PRIME SYSTEM INLET DEG F
ENGINEERING UNITS
160
140
120
100
80
60
40
20
0
0
2
4
6
8
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 13

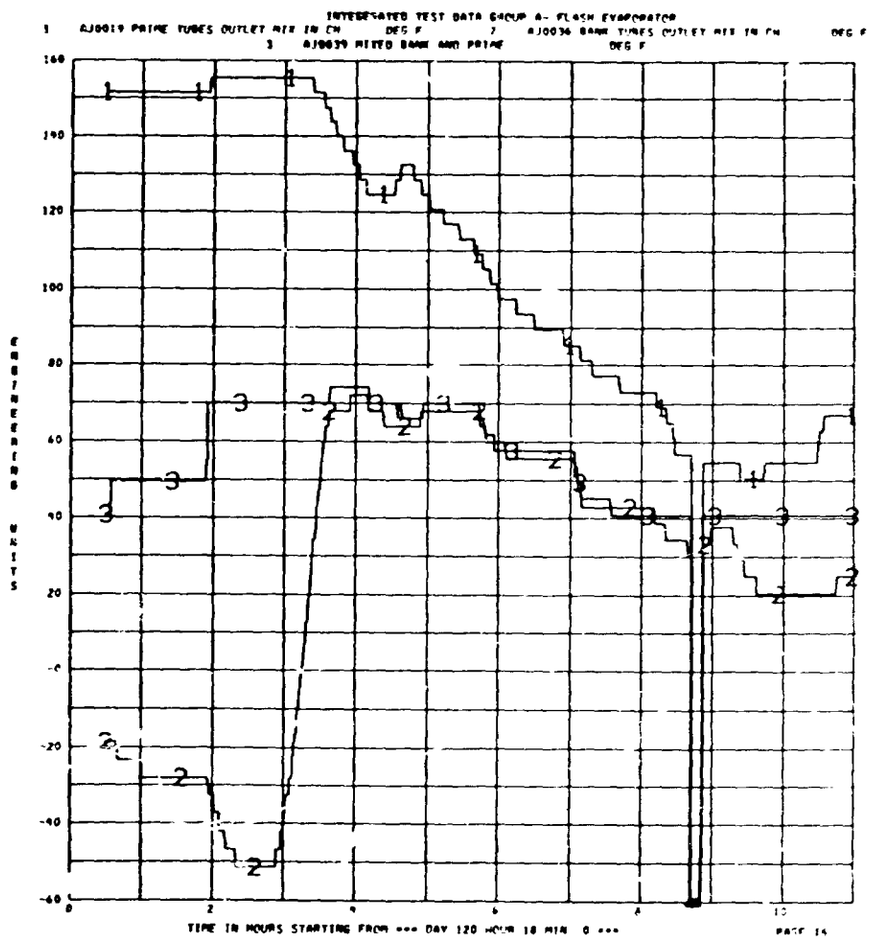
A-13


INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AJ0002 BARF SYSTEM INLET DEG F
ENGINEERING UNITS
160
140
120
100
80
60
40
20
0
0
2
4
6
8
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 14

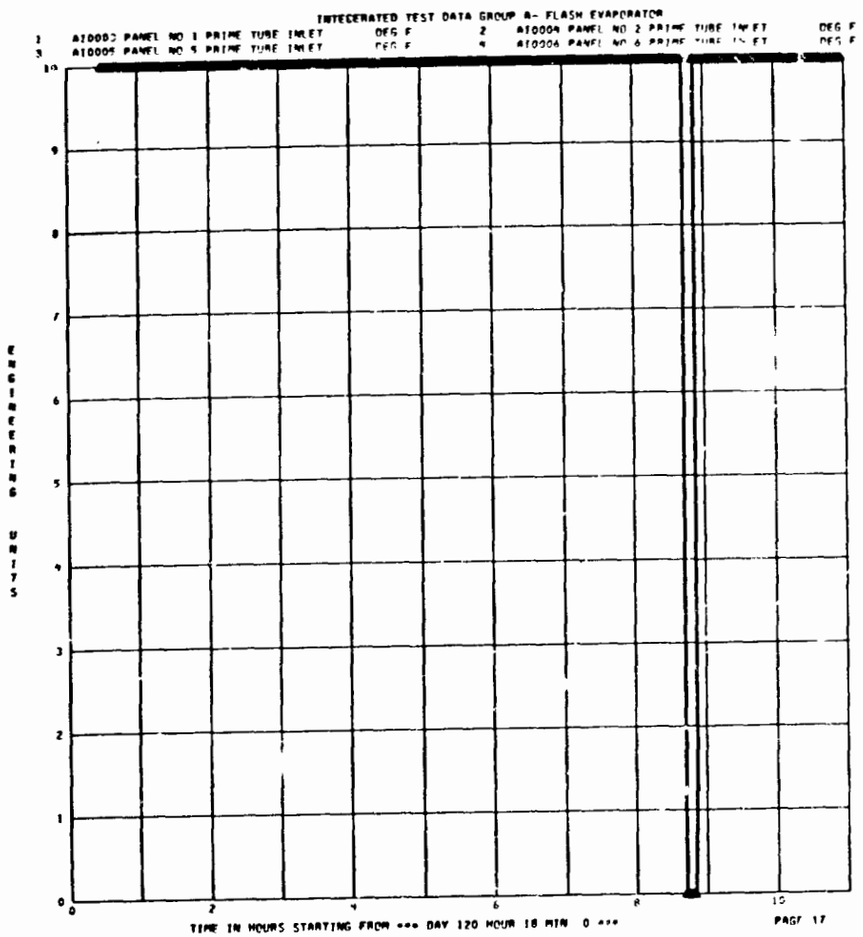
A-14


INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 A10019 PRIME TUBES OUTLET MIX IN CH DEG F
2 A10036 BANK TUBES OUTLET MIX IN CH DEG F
3 A10039 MIXED BANK AND PRIME DEG F
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 15

A-15


INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AJ0019 PRIME TUBES OUTLET MIX IN CH DEG F
2 AJ0036 BANK TUBES OUTLET MIX IN CH DEG F
3 AJ0039 MIXED BANK AND PRIME DEG F
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 14

A-16


INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AJ0003 PANEL NO 1 PRIME TUBE INLET DEG F
3 AJ0005 PANEL NO 5 PRIME TUBE INLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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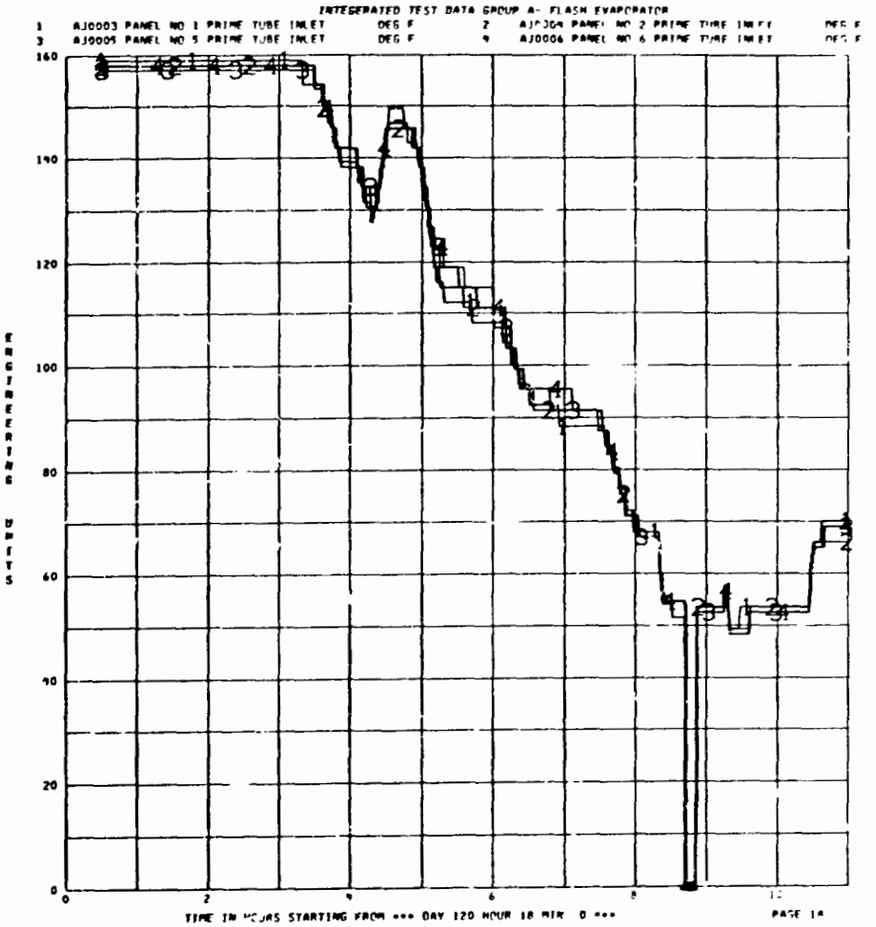
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ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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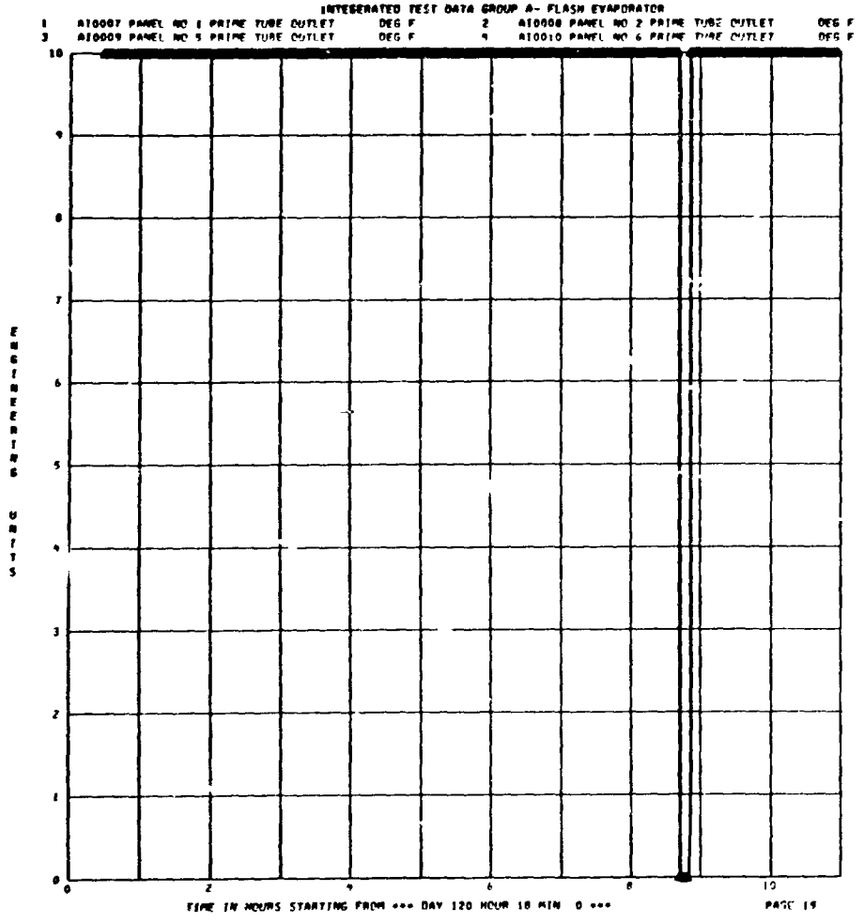
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1 A10007 PANEL NO 1 PRIME TUBE OUTLET DEG F
2 A10008 PANEL NO 2 PRIME TUBE OUTLET DEG F
3 A10009 PANEL NO 5 PRIME TUBE OUTLET DEG F
4 A10010 PANEL NO 6 PRIME TUBE OUTLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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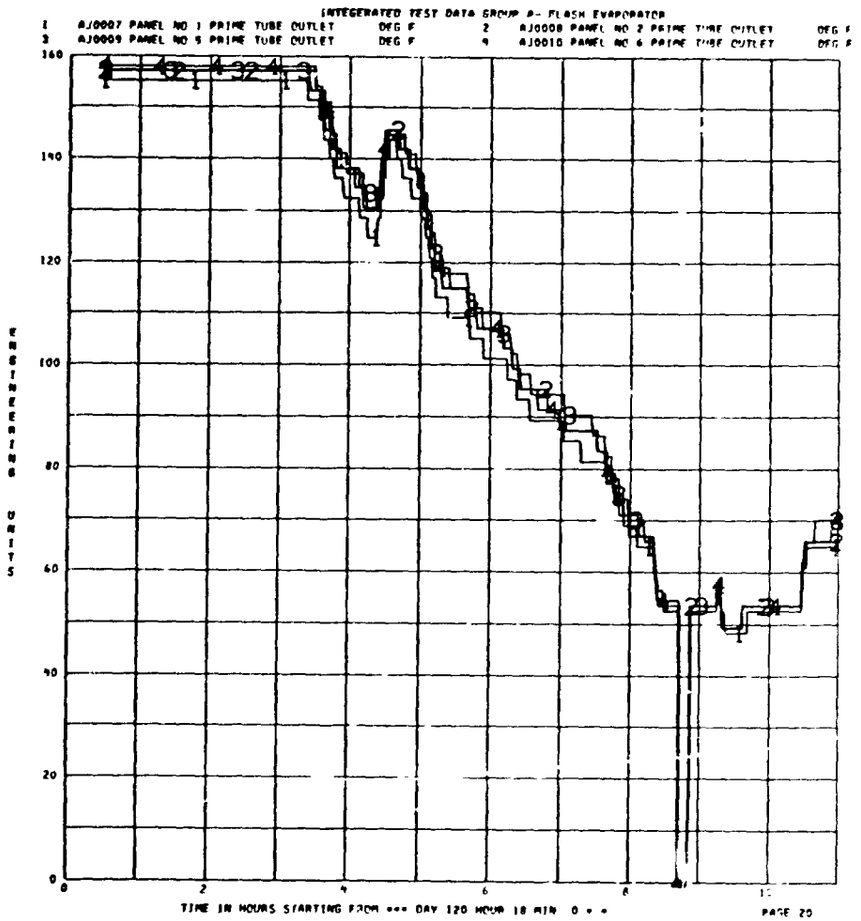
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1 AJ0007 PANEL NO 1 PRIME TUBE OUTLET DEG F
2 AJ0008 PANEL NO 2 PRIME TUBE OUTLET DEG F
3 AJ0009 PANEL NO 5 PRIME TUBE OUTLET DEG F
4 AJ0010 PANEL NO 6 PRIME TUBE OUTLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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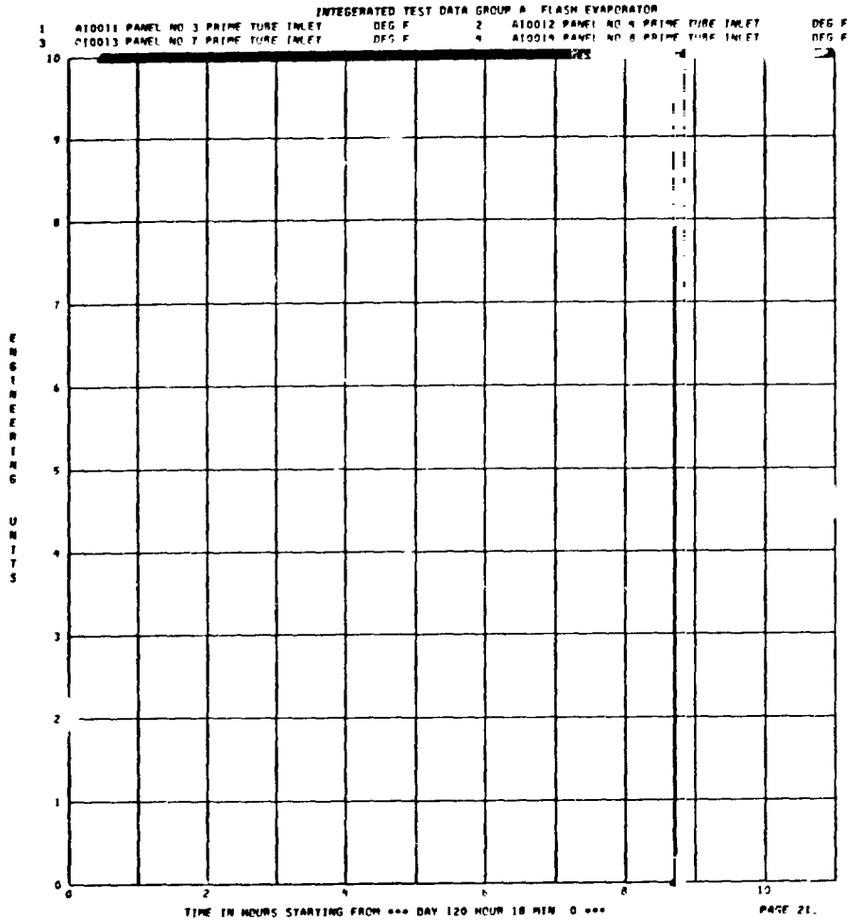
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1 A10011 PANEL NO 3 PRIME TUBE INLET DEG F
2 A10012 PANEL NO 4 PRIME TUBE INLET DEG F
3 A10013 PANEL NO 7 PRIME TUBE INLET DEG F
4 A10014 PANEL NO 8 PRIME TUBE INLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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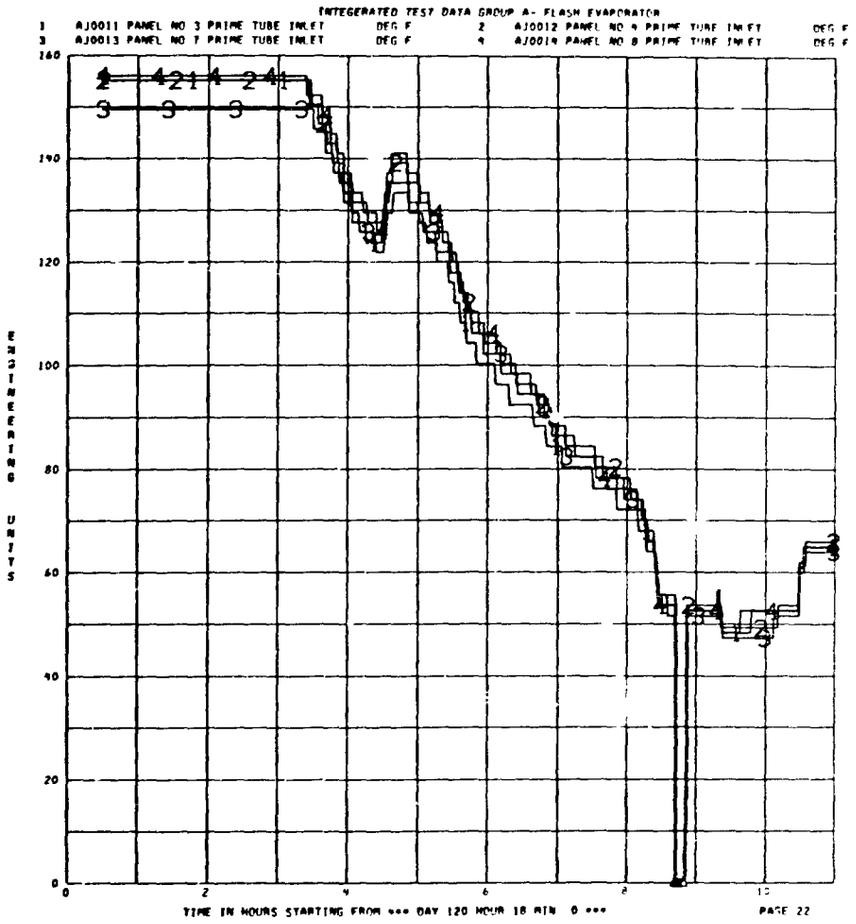
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1 AJ0011 PANEL NO 3 PRIME TUBE INLET DEG F
2 AJ0012 PANEL NO 4 PRIME TUBE INLET DEG F
3 AJ0013 PANEL NO 7 PRIME TUBE INLET DEG F
4 AJ0014 PANEL NO 8 PRIME TUBE INLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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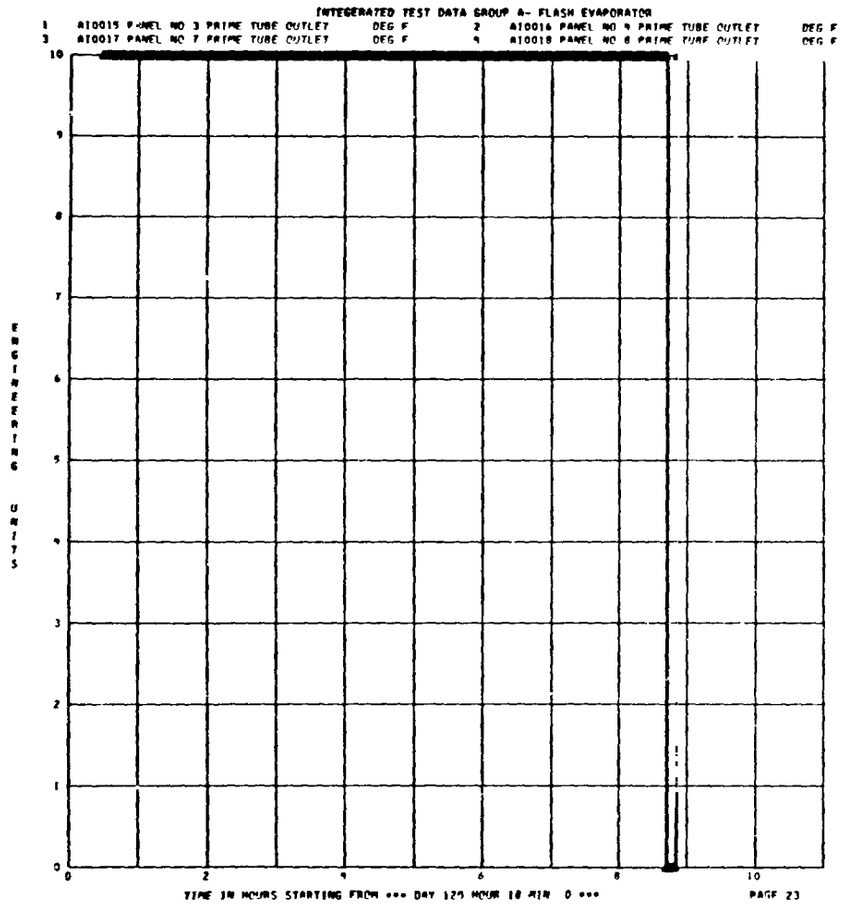
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1 A10015 PANEL NO 3 PRIME TUBE OUTLET DEG F
2 A10016 PANEL NO 4 PRIME TUBE OUTLET DEG F
3 A10017 PANEL NO 7 PRIME TUBE OUTLET DEG F
4 A10018 PANEL NO 8 PRIME TUBE OUTLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 125 HOUR 18 MIN 0 ***
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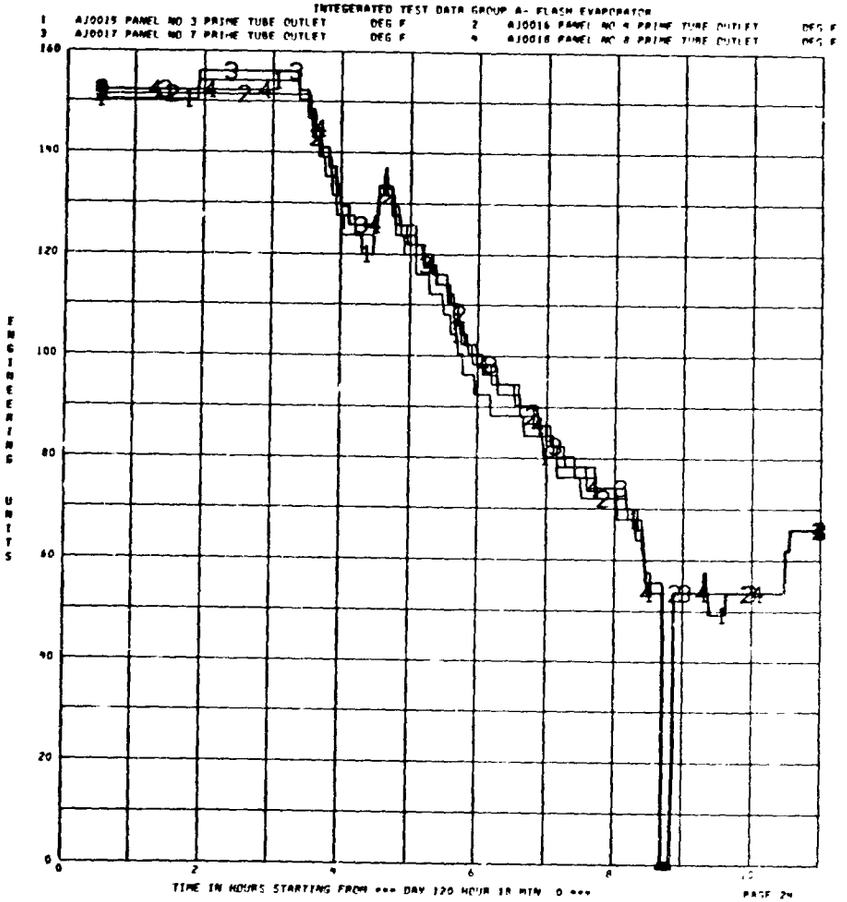
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2 AJ0016 PANEL NO 4 PRIME TUBE OUTLET DEG F
3 AJ0017 PANEL NO 7 PRIME TUBE OUTLET DEG F
4 AJ0018 PANEL NO 8 PRIME TUBE OUTLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 125 HOUR 18 MIN 0 ***
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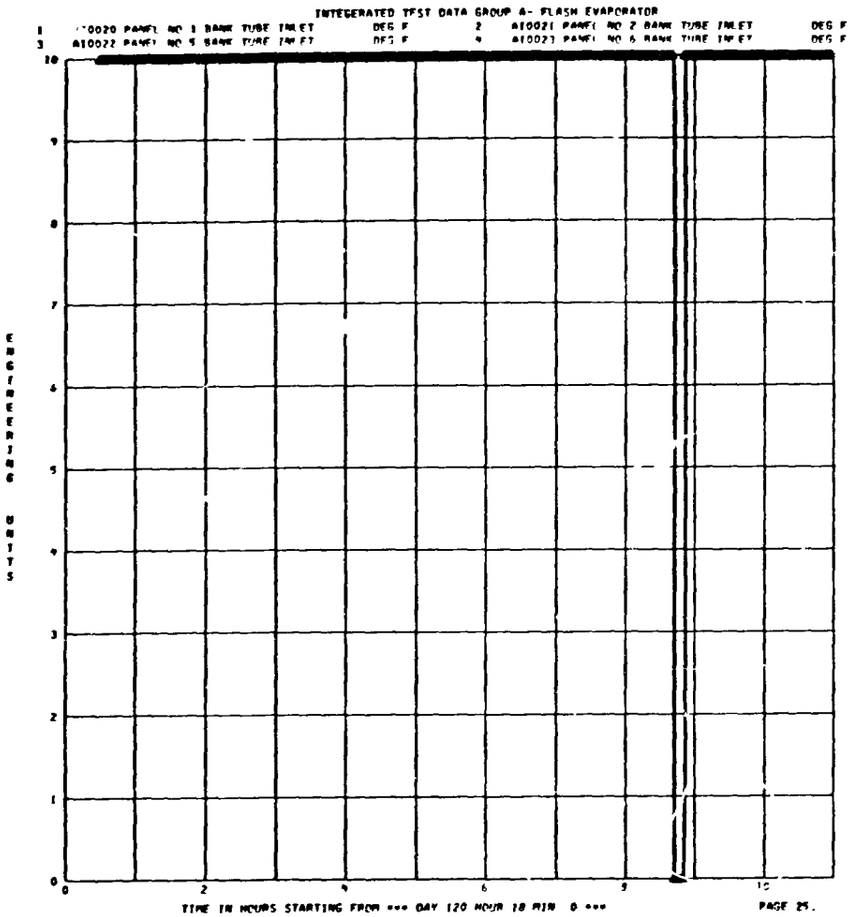
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1 A10020 PANEL NO 1 BANK TUBE INLET DEG F
2 A10021 PANEL NO 2 BANK TUBE INLET DEG F
3 A10022 PANEL NO 5 BANK TUBE INLET DEG F
4 A10023 PANEL NO 6 BANK TUBE INLET DEG F
STEAM GENERATOR UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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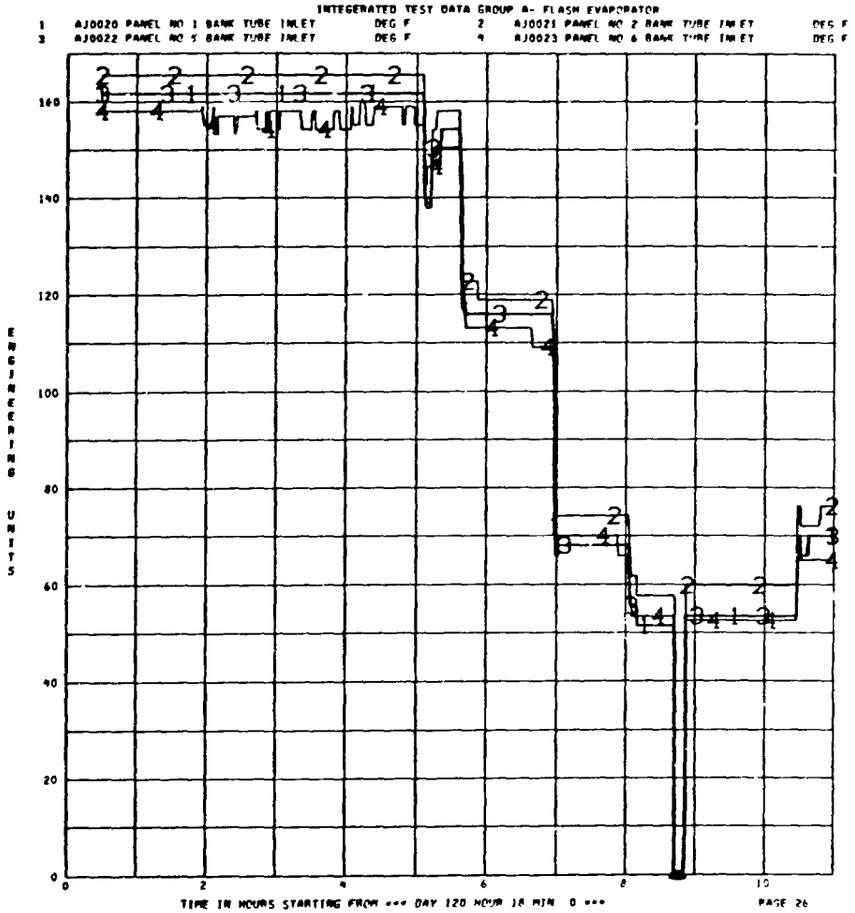
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1 AJ0020 PANEL NO 1 BANK TUBE INLET DEG F
2 AJ0021 PANEL NO 2 BANK TUBE INLET DEG F
3 AJ0022 PANEL NO 5 BANK TUBE INLET DEG F
4 AJ0023 PANEL NO 6 BANK TUBE INLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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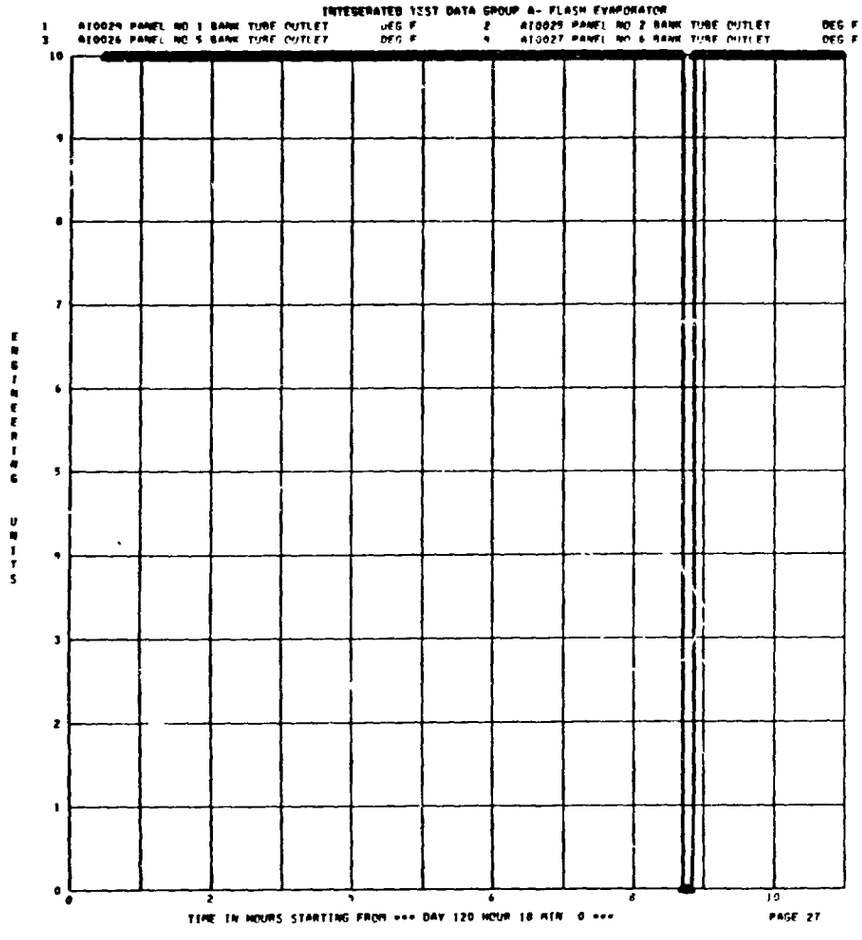
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1 A10029 PANEL NO 1 BANK TUBE OUTLET DEG F
2 A10029 PANEL NO 2 BANK TUBE OUTLET DEG F
3 A10026 PANEL NO 5 BANK TUBE OUTLET DEG F
4 A10027 PANEL NO 6 BANK TUBE OUTLET DEG F
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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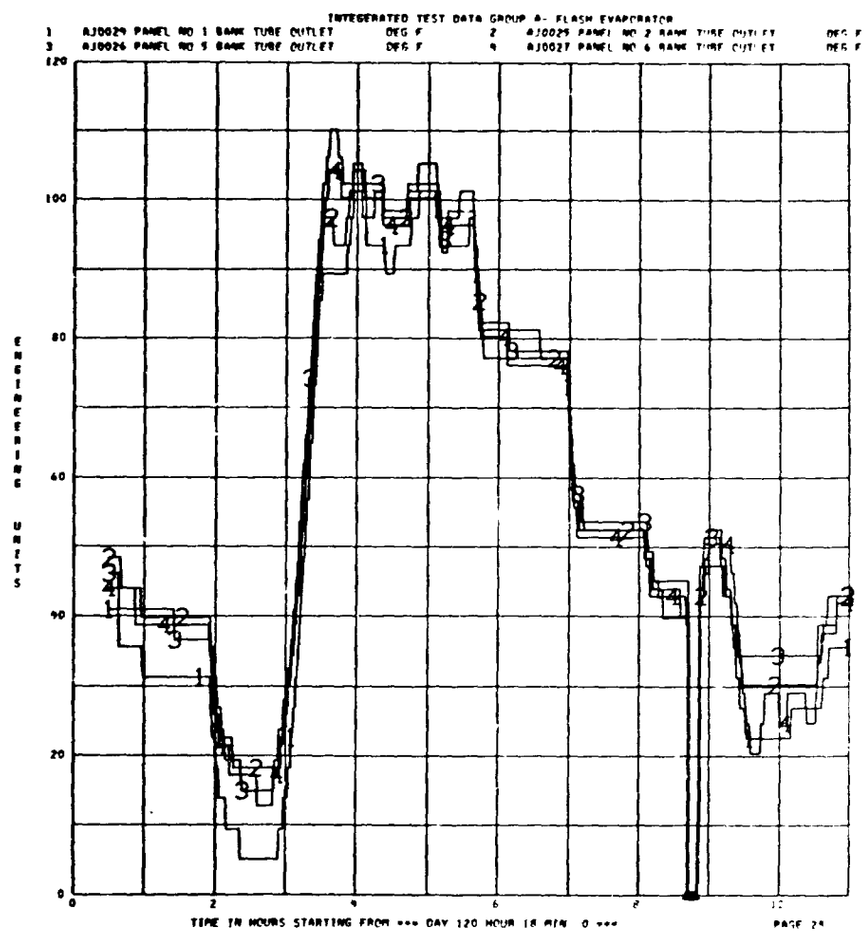
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1 AJ0029 PANEL NO 1 BANK TUBE OUTLET DEG F
2 AJ0029 PANEL NO 2 BANK TUBE OUTLET DEG F
3 AJ0026 PANEL NO 5 BANK TUBE OUTLET DEG F
4 AJ0027 PANEL NO 6 BANK TUBE OUTLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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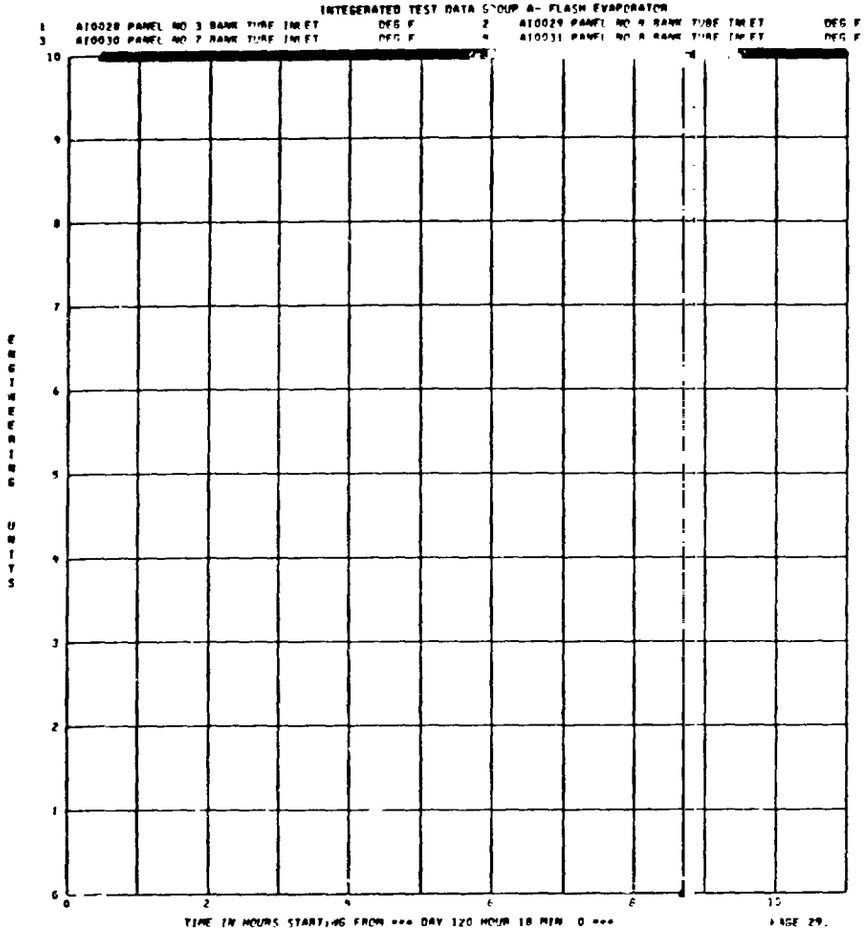
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1 A10028 PANEL NO 3 BANK TUBE INLET DEG F
2 A10029 PANEL NO 4 BANK TUBE INLET DEG F
3 A10030 PANEL NO 7 BANK TUBE INLET DEG F
4 A10031 PANEL NO 8 BANK TUBE INLET DEG F
STEAM ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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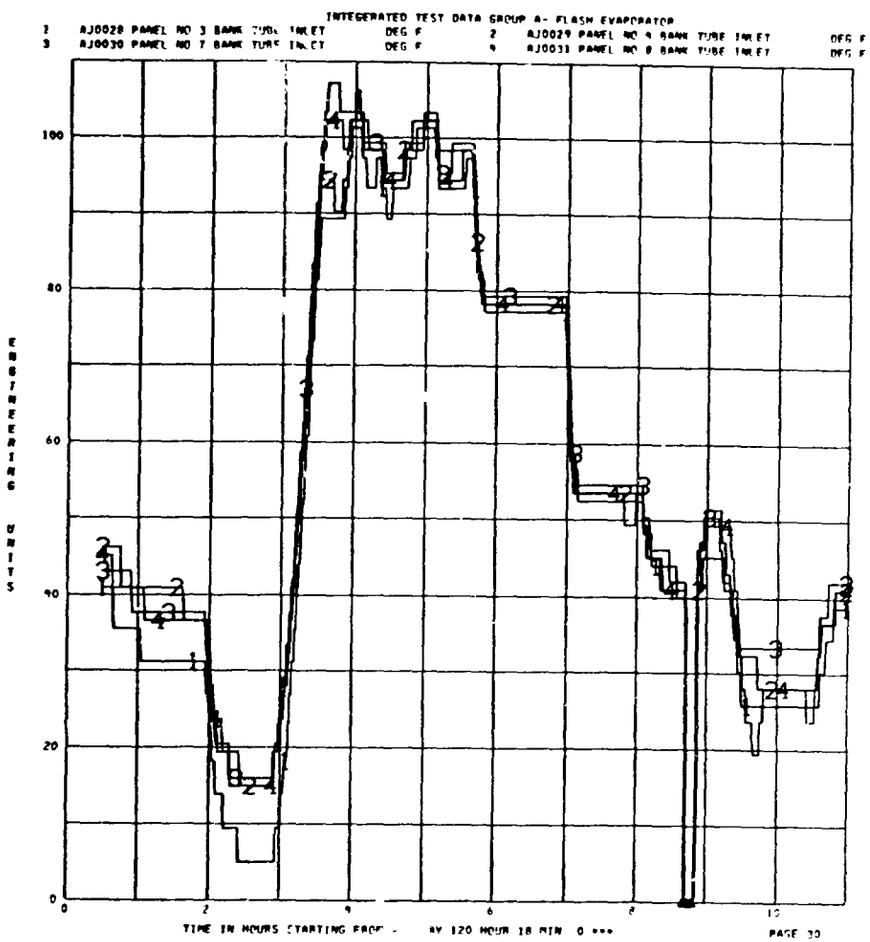
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1 AJ0028 PANEL NO 3 BANK TUBE INLET DEG F
2 AJ0029 PANEL NO 4 BANK TUBE INLET DEG F
3 AJ0030 PANEL NO 7 BANK TUBE INLET DEG F
4 AJ0031 PANEL NO 8 BANK TUBE INLET DEG F
STEAM ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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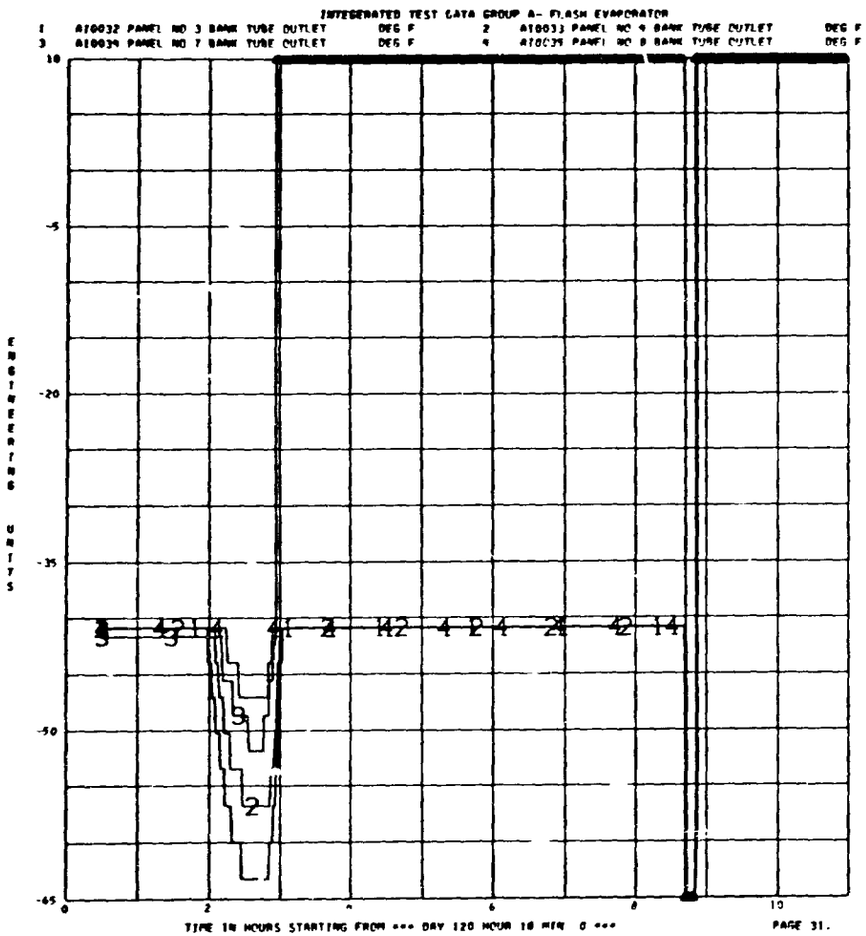
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1 A10032 PANEL NO 3 BANK TUBE OUTLET DEG F
2 A10033 PANEL NO 4 BANK TUBE OUTLET DEG F
3 A10034 PANEL NO 7 BANK TUBE OUTLET DEG F
4 A10035 PANEL NO 8 BANK TUBE OUTLET DEG F
ENGINEERING UNITS
10
-5
-20
-35
-50
-65
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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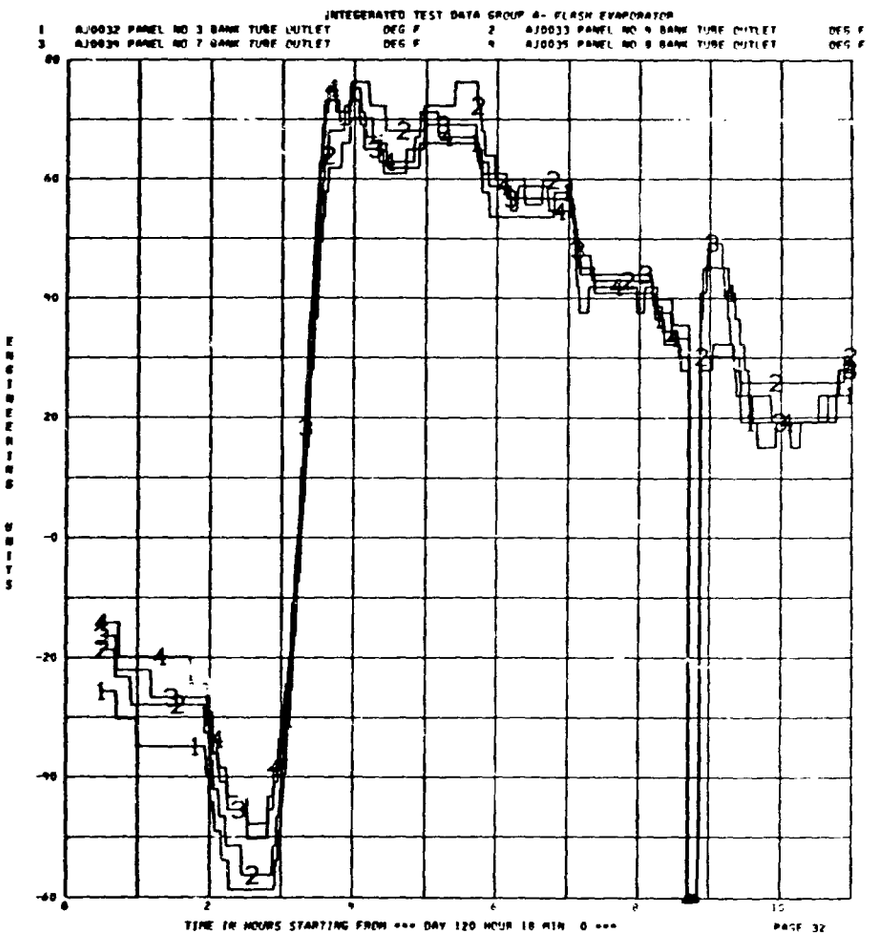
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1 AJ0032 PANEL NO 3 BANK TUBE OUTLET DEG F
2 AJ0033 PANEL NO 4 BANK TUBE OUTLET DEG F
3 AJ0034 PANEL NO 7 BANK TUBE OUTLET DEG F
4 AJ0035 PANEL NO 8 BANK TUBE OUTLET DEG F
ENGINEERING UNITS
80
60
40
20
-0
-20
-40
-60
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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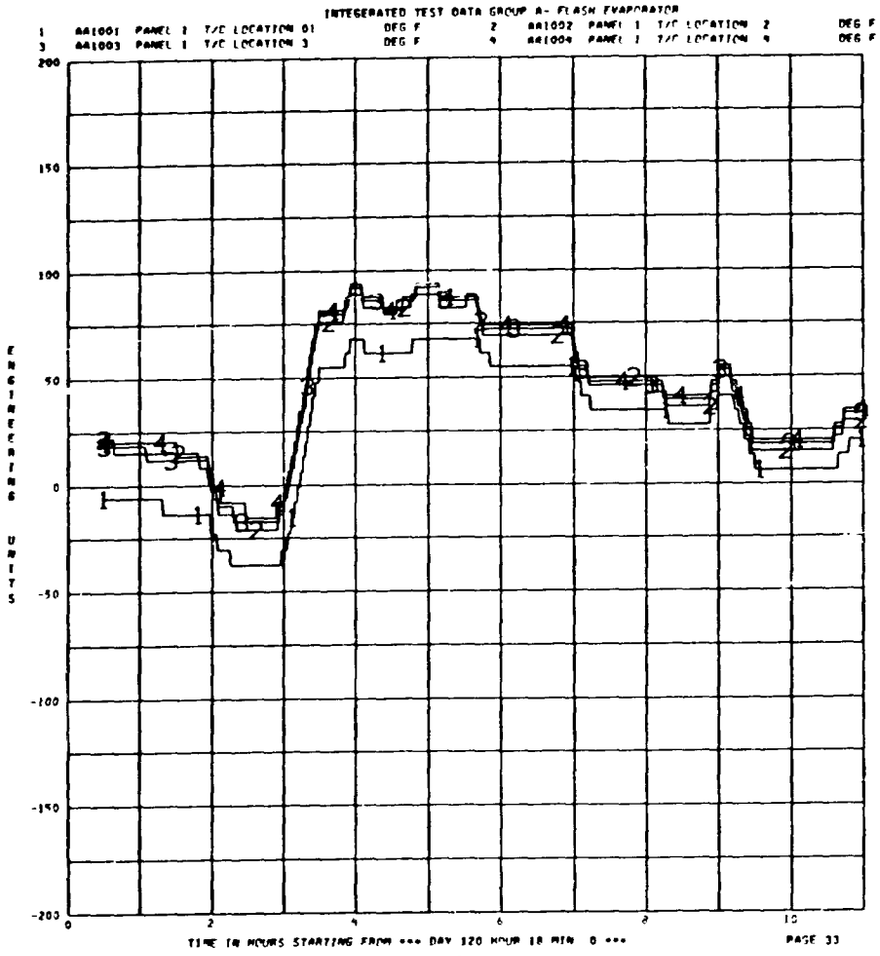
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1 AA1001 PANEL 1 T/C LOCATION 01 DEG F
2 AA1002 PANEL 1 T/C LOCATION 2 DEG F
3 AA1003 PANEL 1 T/C LOCATION 3 DEG F
4 AA1004 PANEL 1 T/C LOCATION 4 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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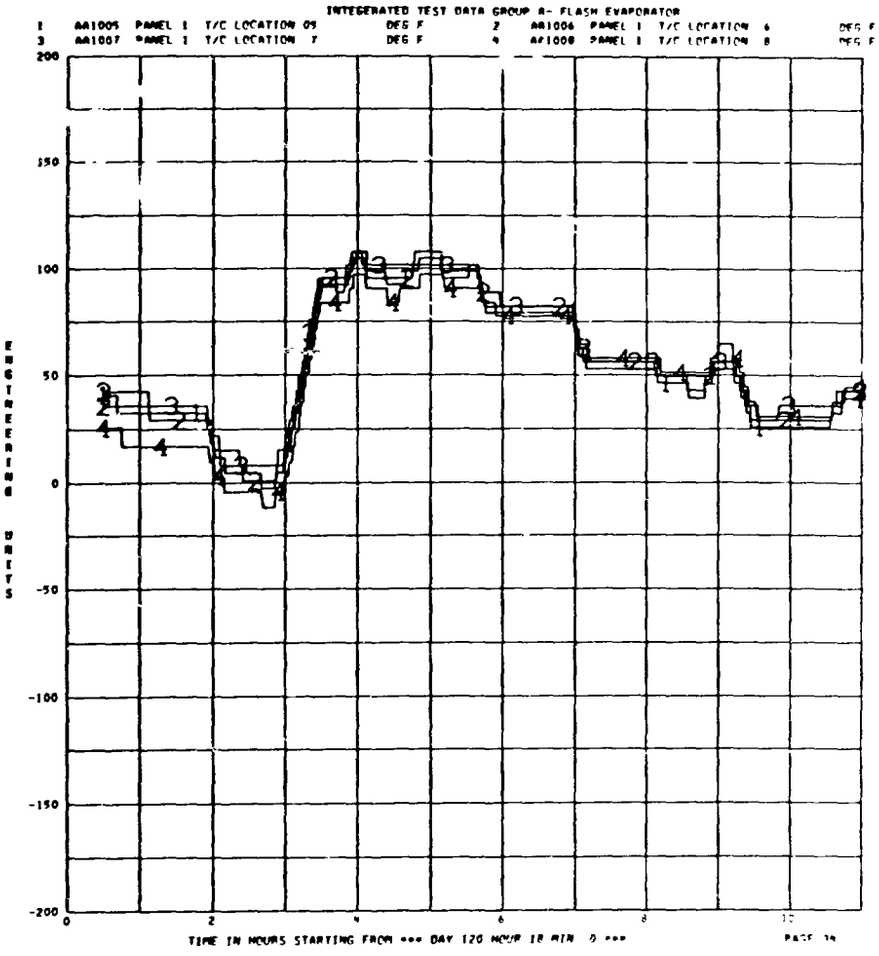
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AA1005 PANEL 1 T/C LOCATION 05 DEG F
2 AA1006 PANEL 1 T/C LOCATION 6 DEG F
3 AA1007 PANEL 1 T/C LOCATION 7 DEG F
4 AA1008 PANEL 1 T/C LOCATION 8 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***

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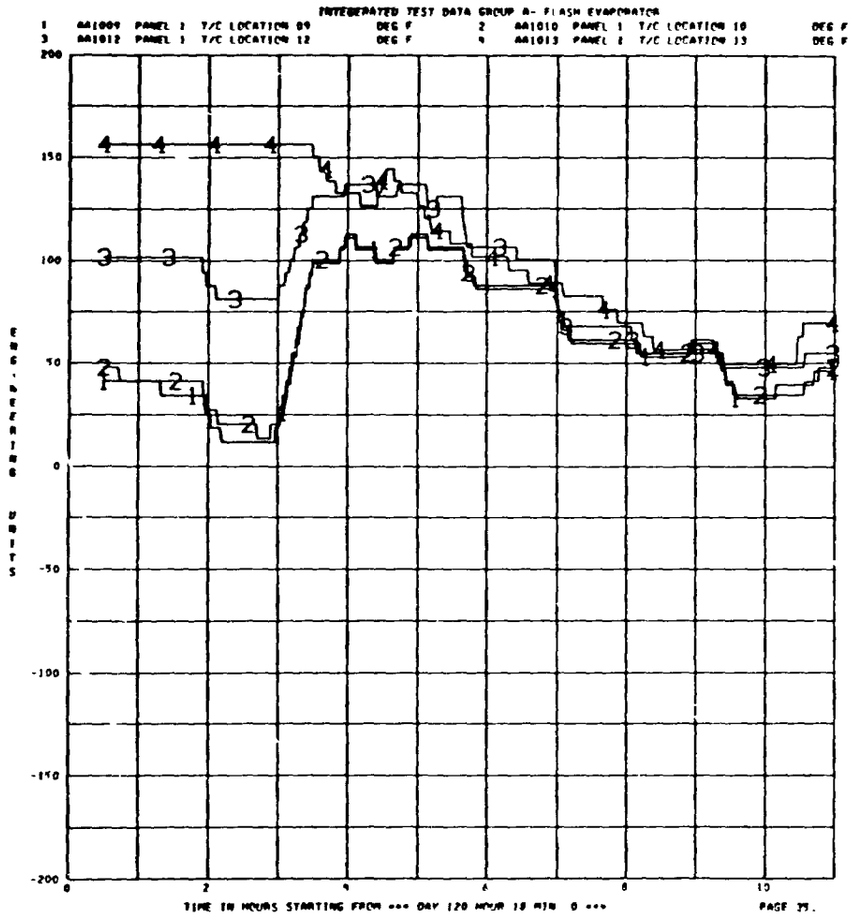
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1 AA1009 PANEL 1 T/C LOCATION 09 DEG F
2 AA1010 PANEL 1 T/C LOCATION 10 DEG F
3 AA1012 PANEL 1 T/C LOCATION 12 DEG F
4 AA1013 PANEL 1 T/C LOCATION 13 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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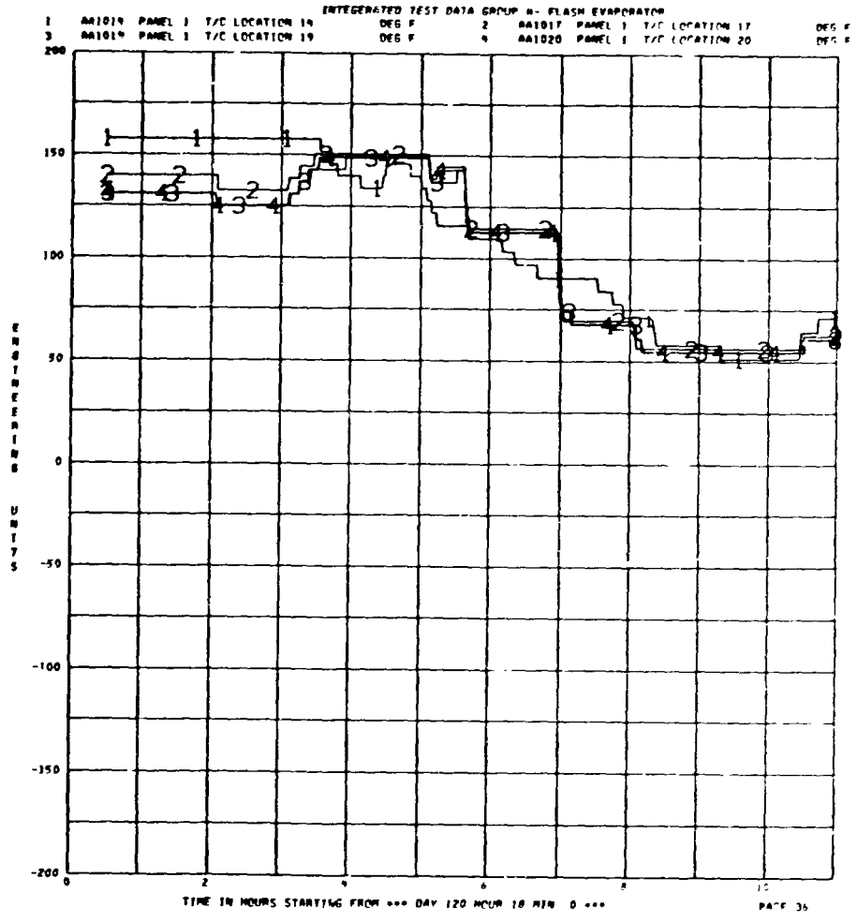
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1 AA1016 PANEL 1 T/C LOCATION 16 DEG F
2 AA1017 PANEL 1 T/C LOCATION 17 DEG F
3 AA1019 PANEL 1 T/C LOCATION 19 DEG F
4 AA1020 PANEL 1 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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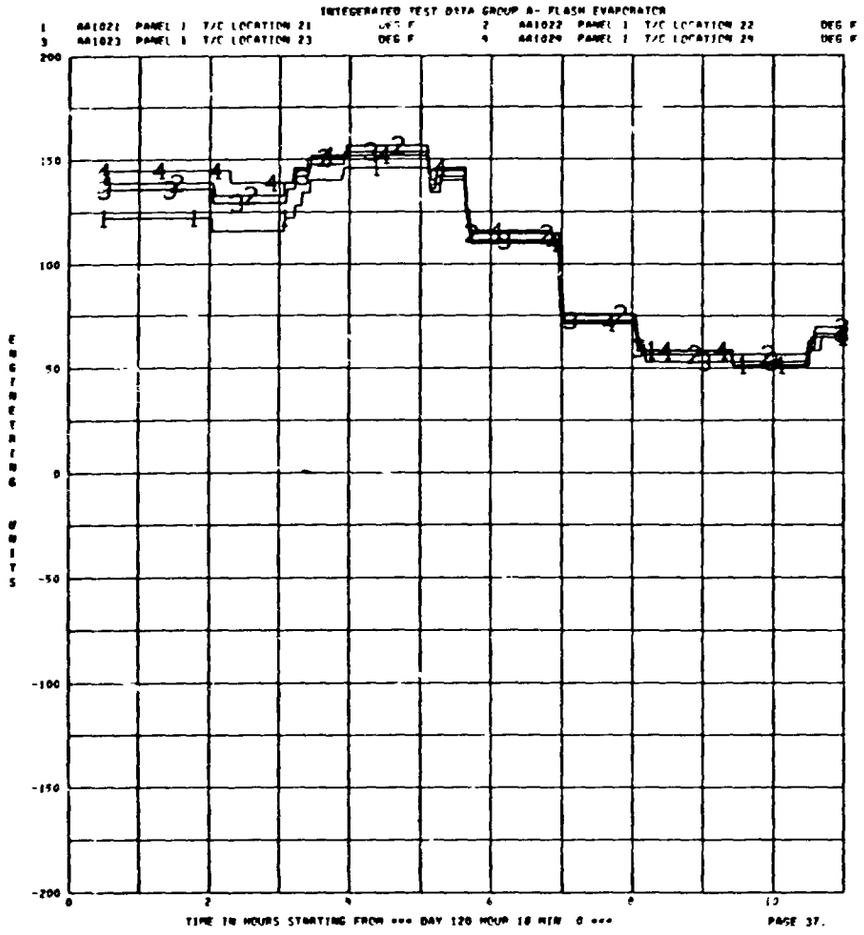
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1 AA1021 PANEL 1 T/C LOCATION 21 DEG F
2 AA1022 PANEL 1 T/C LOCATION 22 DEG F
3 AA1023 PANEL 1 T/C LOCATION 23 DEG F
4 AA1024 PANEL 1 T/C LOCATION 24 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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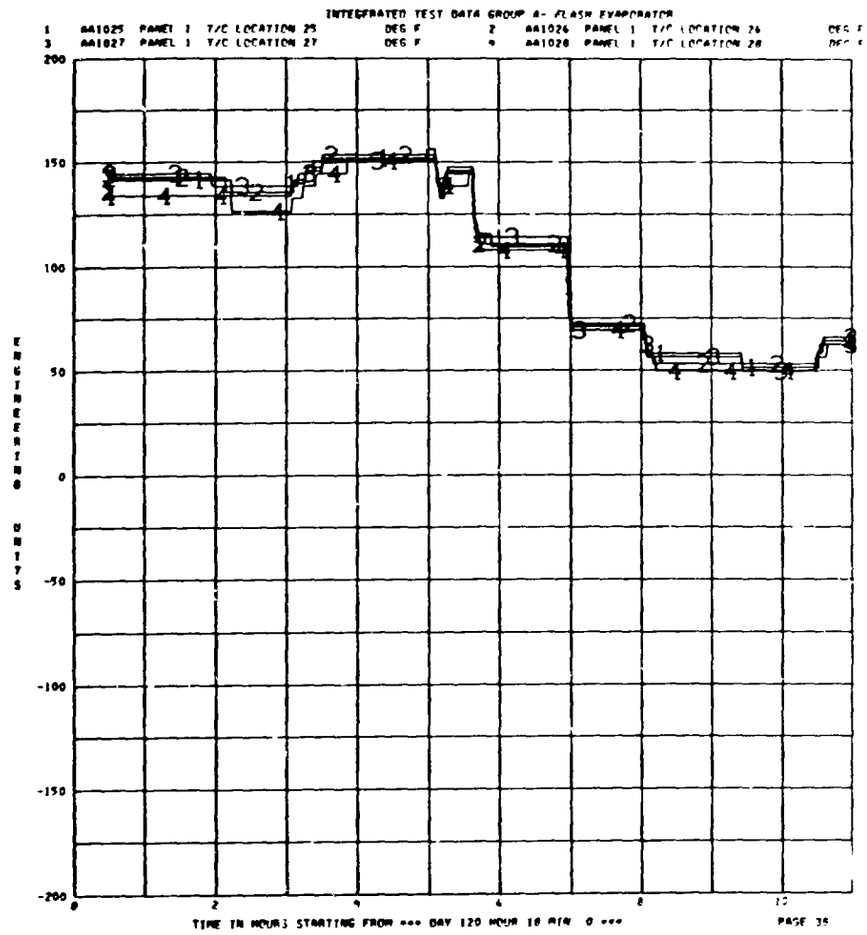
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AA1025 PANEL 1 T/C LOCATION 25 DEG F
2 AA1026 PANEL 1 T/C LOCATION 26 DEG F
3 AA1027 PANEL 1 T/C LOCATION 27 DEG F
4 AA1028 PANEL 1 T/C LOCATION 28 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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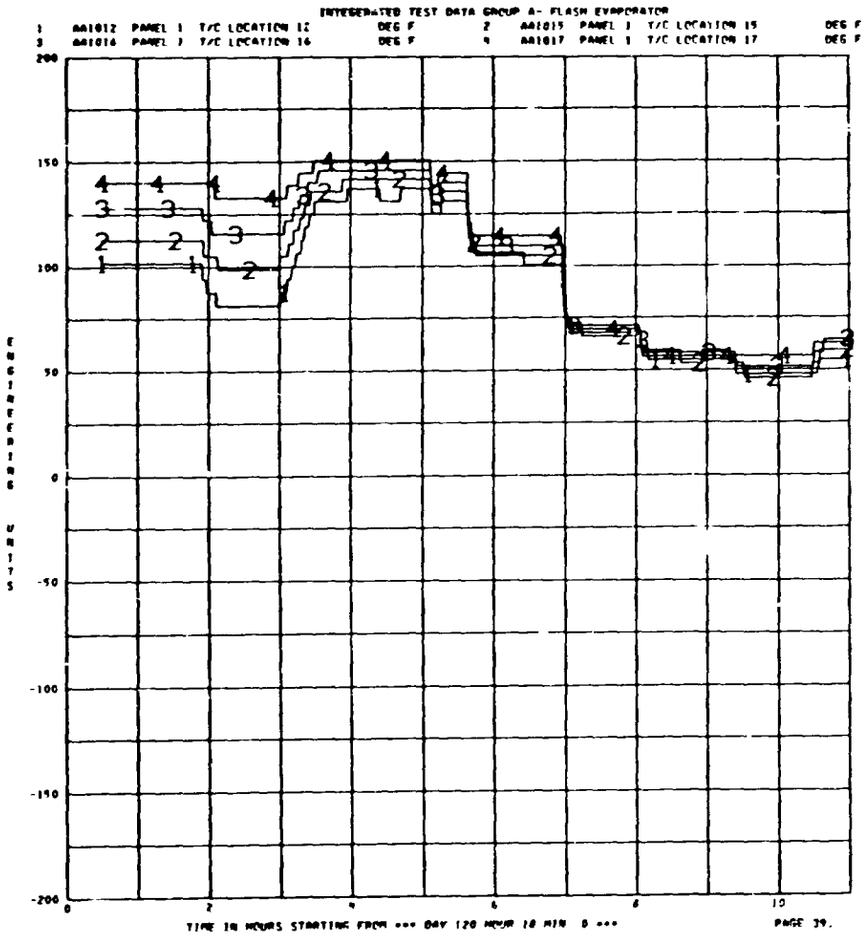
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1 AA1012 PANEL 1 T/C LOCATION 12 DEG F
2 AA1015 PANEL 1 T/C LOCATION 15 DEG F
3 AA1016 PANEL 1 T/C LOCATION 16 DEG F
4 AA1017 PANEL 1 T/C LOCATION 17 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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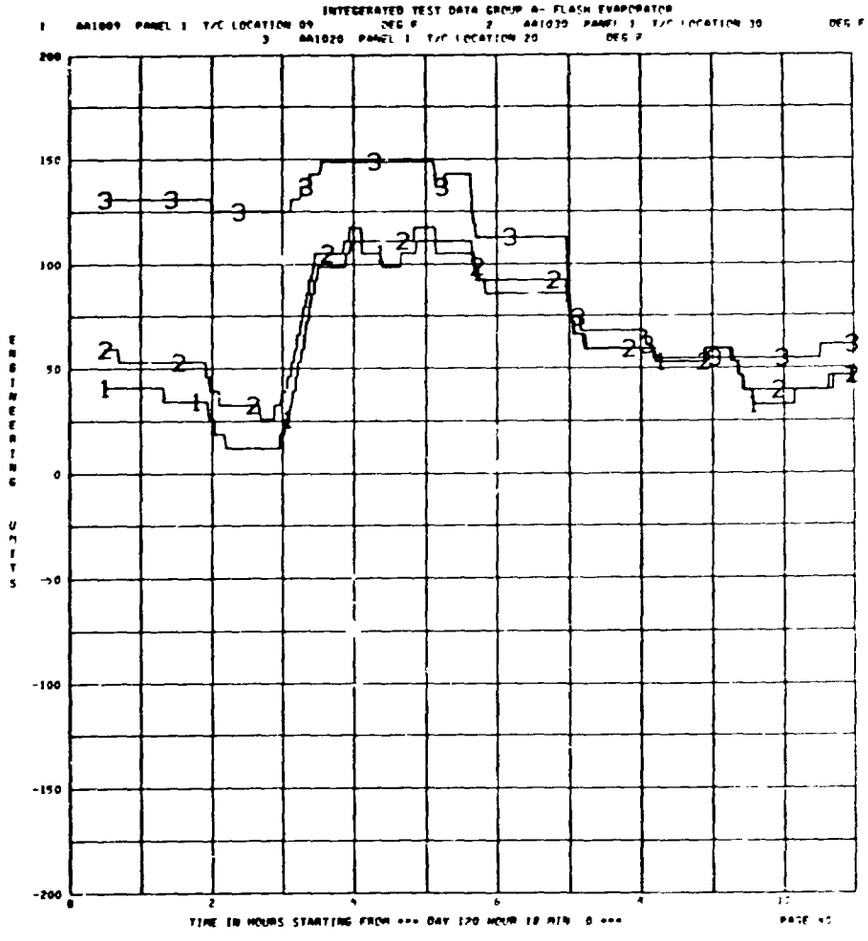
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1 AA1009 PANEL 1 T/C LOCATION 09 DEG F
2 AA1039 PANEL 1 T/C LOCATION 39 DEG F
3 AA1020 PANEL 1 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***

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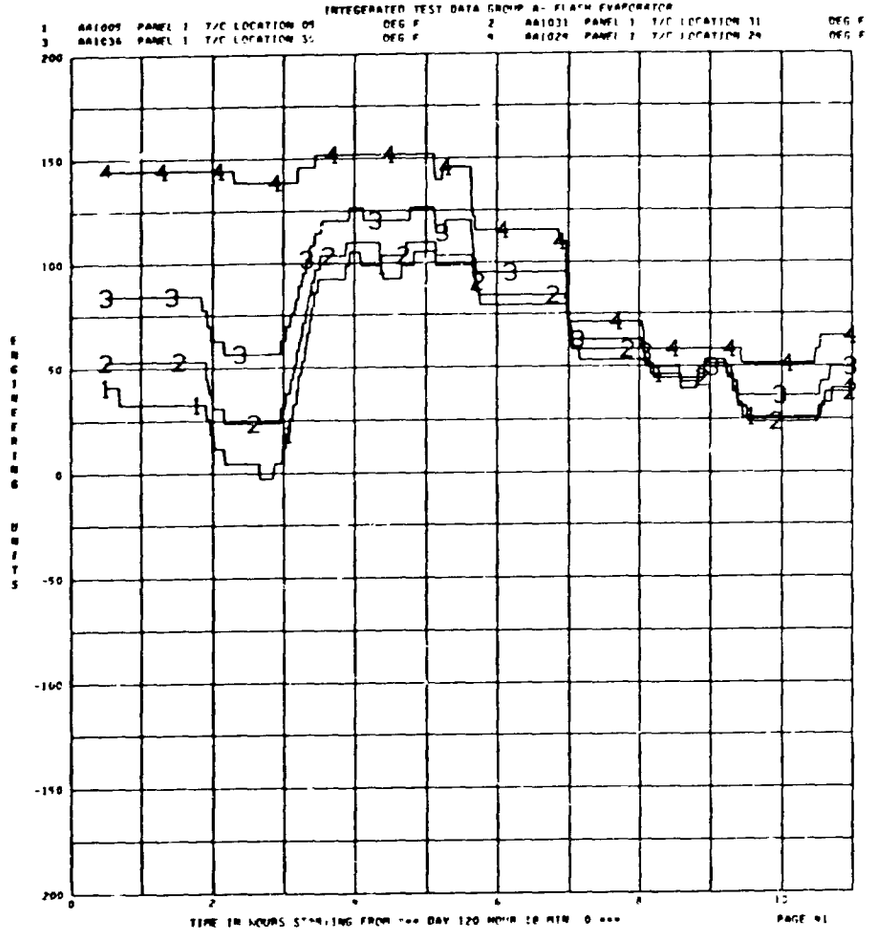
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AA1009 PANEL 1 T/C LOCATION 09 DEG F
2 AA1031 PANEL 1 T/C LOCATION 31 DEG F
3 AA1036 PANEL 1 T/C LOCATION 36 DEG F
4 AA1029 PANEL 1 T/C LOCATION 29 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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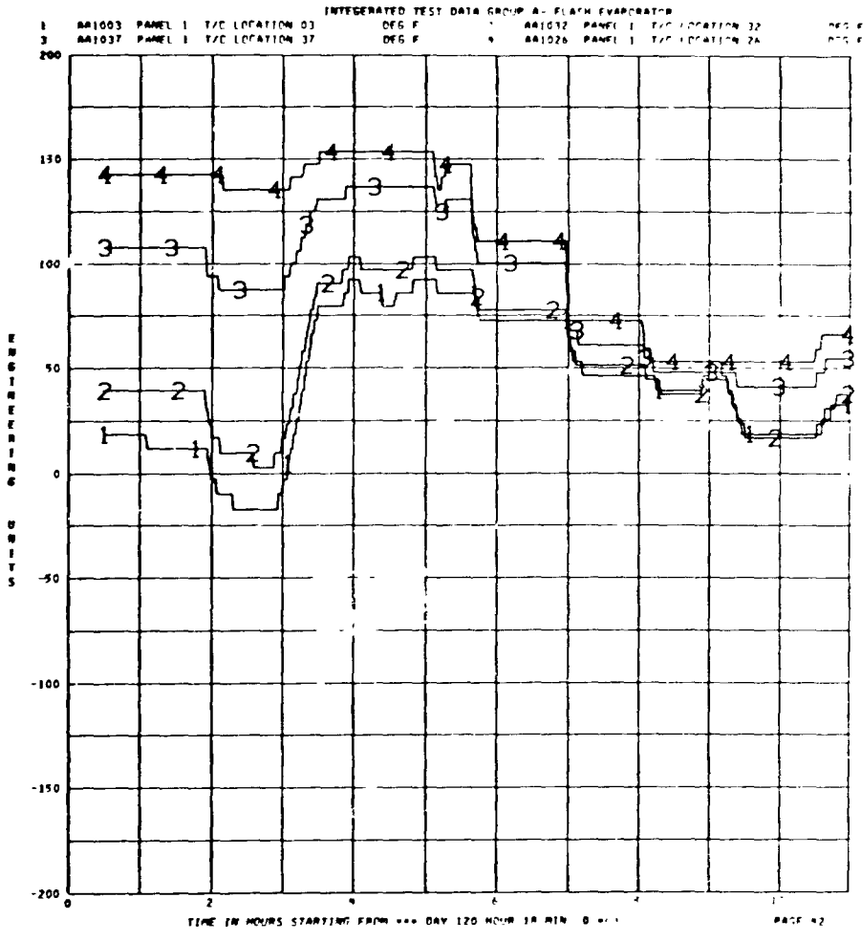
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AA1003 PANEL 1 T/C LOCATION 03 DEG F
2 AA1032 PANEL 1 T/C LOCATION 32 DEG F
3 AA1037 PANEL 1 T/C LOCATION 37 DEG F
4 AA1026 PANEL 1 T/C LOCATION 26 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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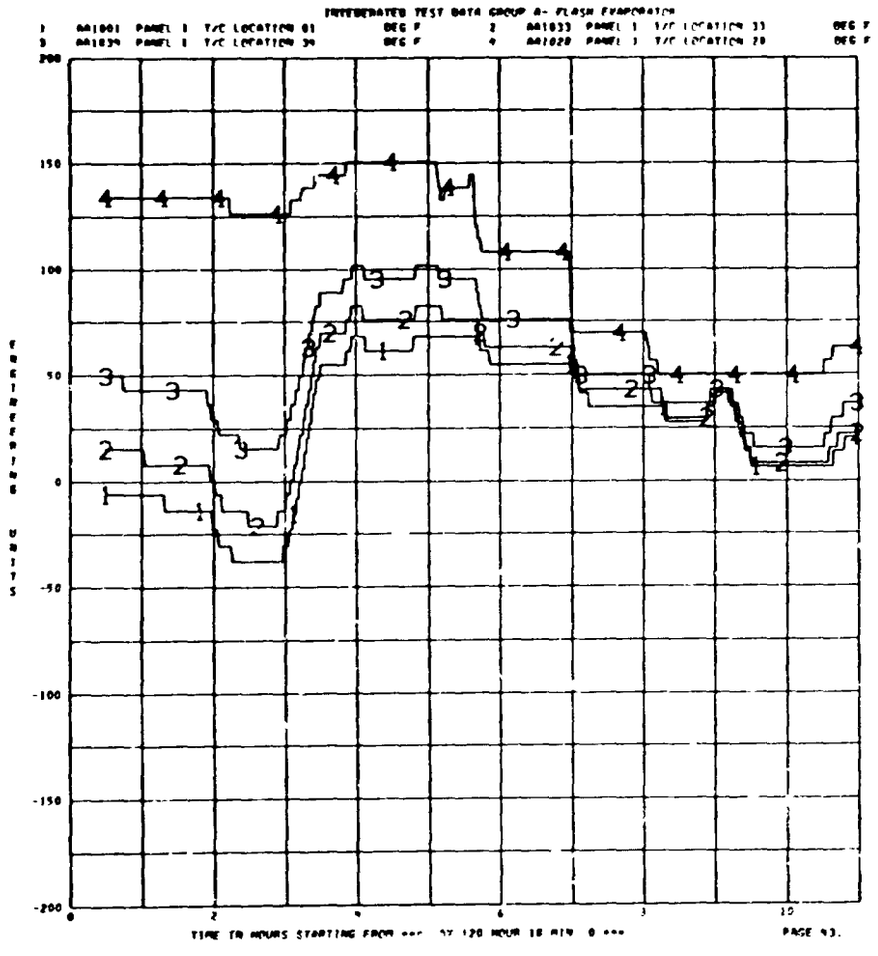
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AA1001 PANEL 1 T/C LOCATION 01 DEG F
2 AA1033 PANEL 1 T/C LOCATION 33 DEG F
3 AA1034 PANEL 1 T/C LOCATION 34 DEG F
4 AA1020 PANEL 1 T/C LOCATION 20 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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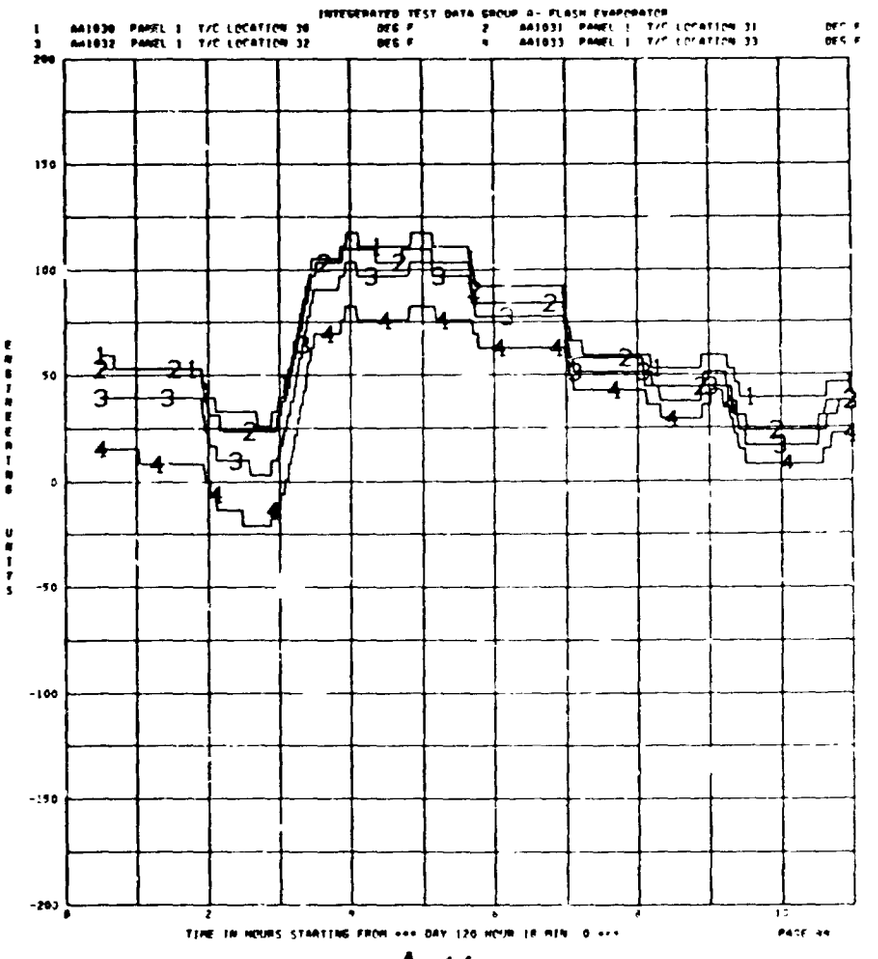
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1 AA1030 PANEL 1 T/C LOCATION 30 DEG F
2 AA1031 PANEL 1 T/C LOCATION 31 DEG F
3 AA1032 PANEL 1 T/C LOCATION 32 DEG F
4 AA1033 PANEL 1 T/C LOCATION 33 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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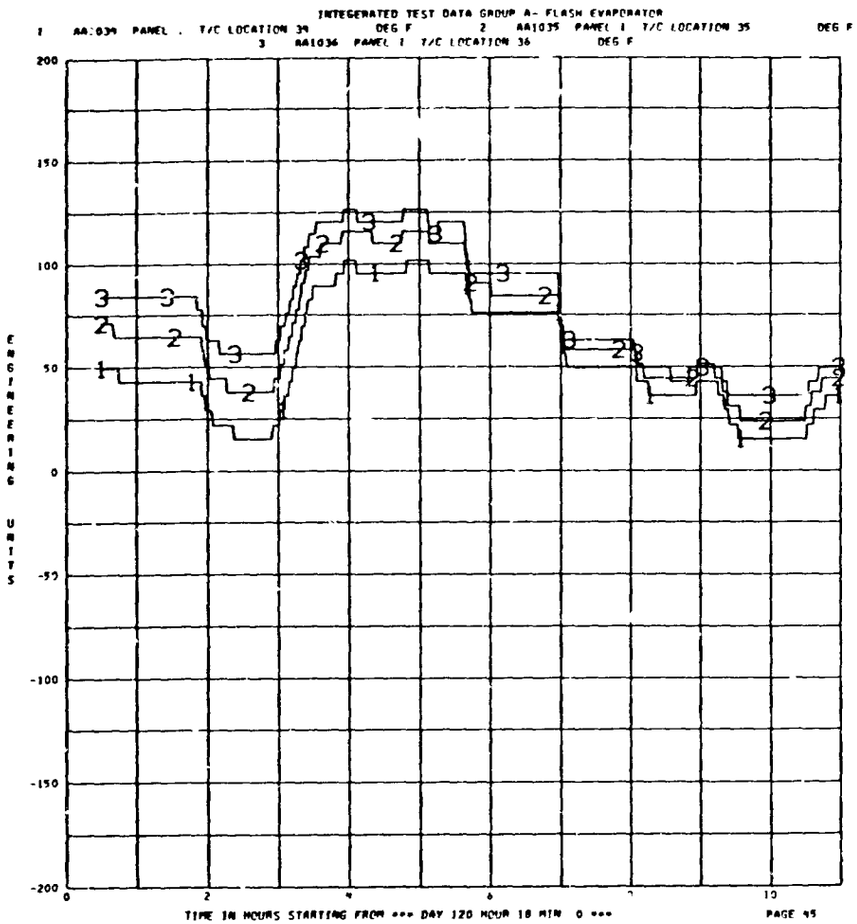
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AA1034 PANEL 1 T/C LOCATION 34 DEG F
2 AA1035 PANEL 1 T/C LOCATION 35 DEG F
3 AA1036 PANEL 1 T/C LOCATION 36 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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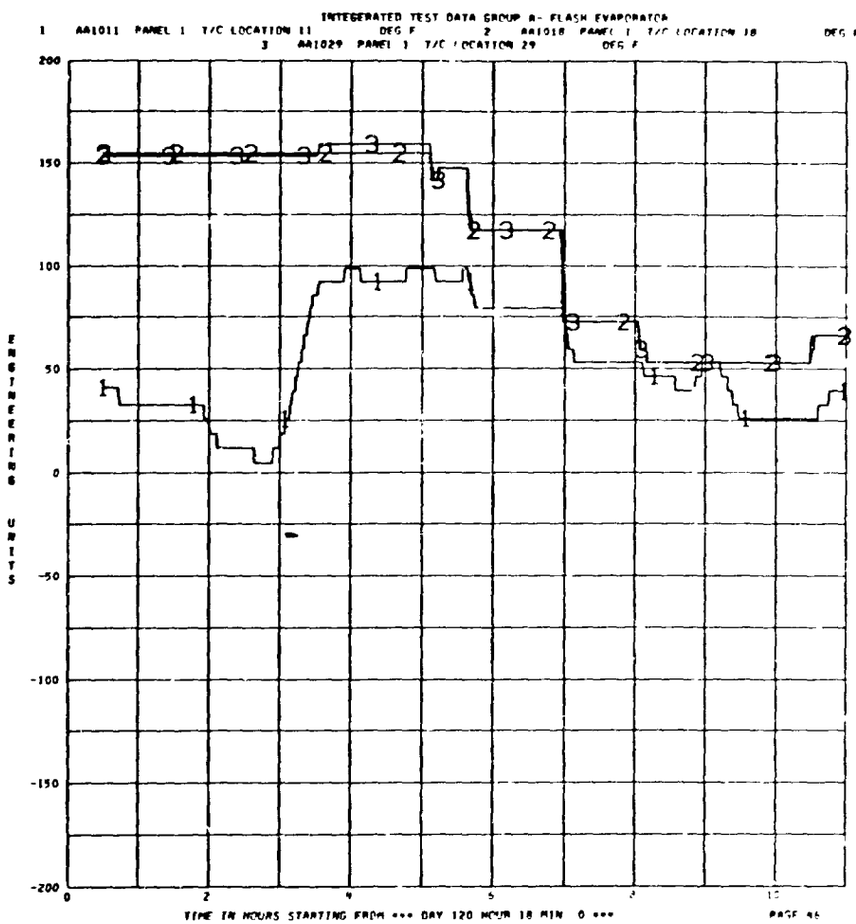
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AA1011 PANEL 1 T/C LOCATION 11 DEG F
2 AA1018 PANEL 1 T/C LOCATION 18 DEG F
3 AA1029 PANEL 1 T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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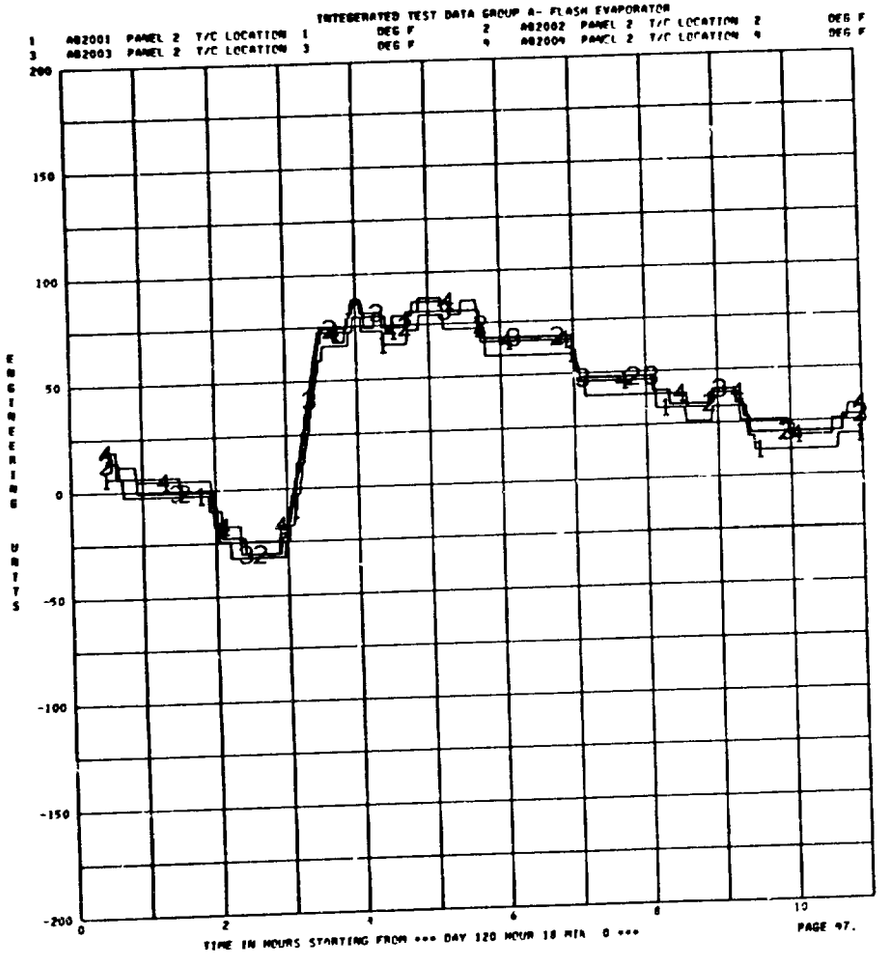
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 A82001 PANEL 2 T/C LOCATION 1 DEG F
2 A82002 PANEL 2 T/C LOCATION 2 DEG F
3 A82003 PANEL 2 T/C LOCATION 3 DEG F
4 A82004 PANEL 2 T/C LOCATION 4 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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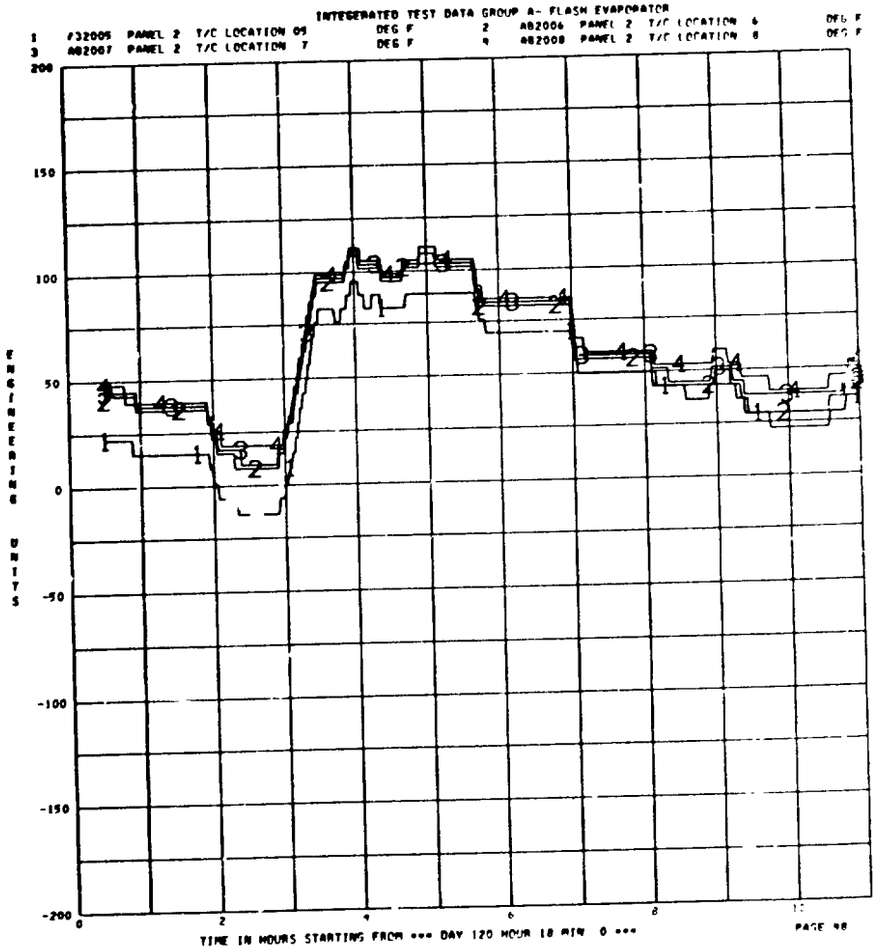
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 A82005 PANEL 2 T/C LOCATION 05 DEG F
2 A82006 PANEL 2 T/C LOCATION 6 DEG F
3 A82007 PANEL 2 T/C LOCATION 7 DEG F
4 A82008 PANEL 2 T/C LOCATION 8 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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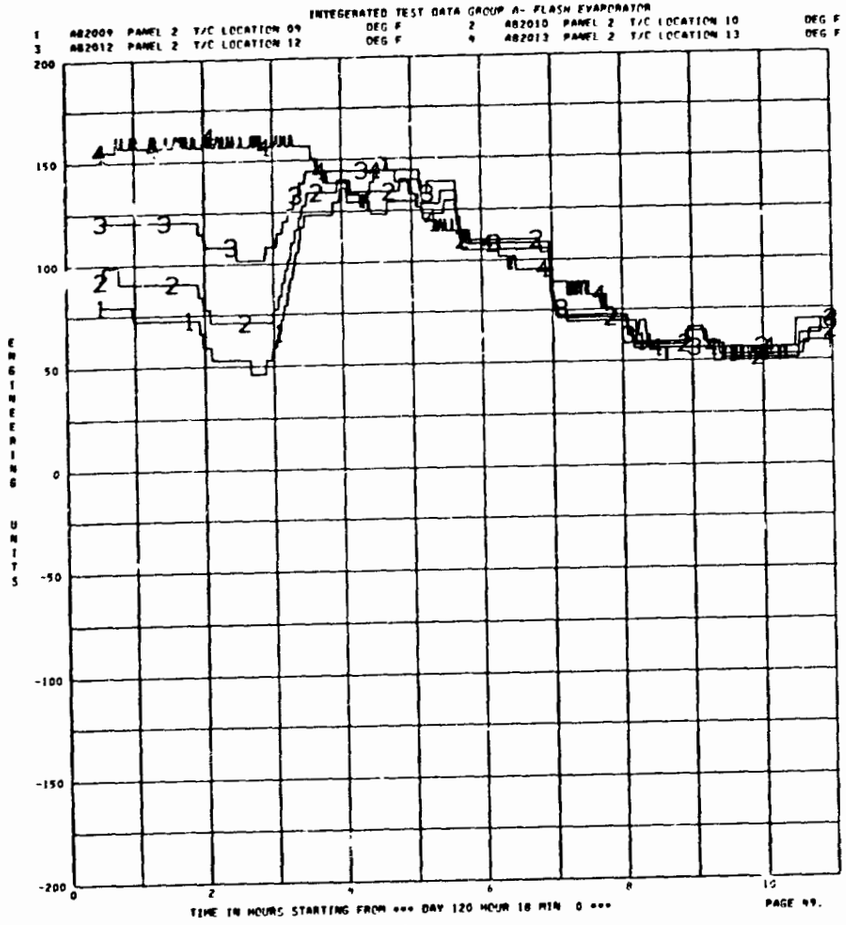
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AB2009 PANEL 2 T/C LOCATION 09 DEG F
2 AB2010 PANEL 2 T/C LOCATION 10 DEG F
3 AB2012 PANEL 2 T/C LOCATION 12 DEG F
4 AB2013 PANEL 2 T/C LOCATION 13 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 49.

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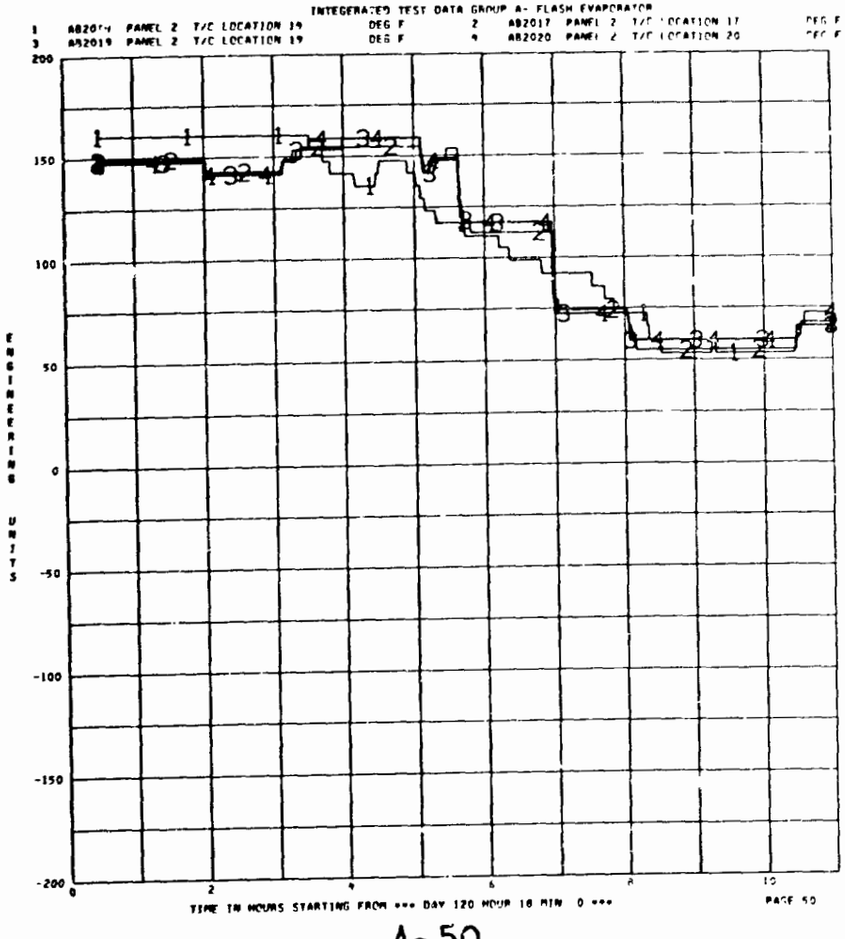
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AB2014 PANEL 2 T/C LOCATION 14 DEG F
2 AB2017 PANEL 2 T/C LOCATION 17 DEG F
3 AB2019 PANEL 2 T/C LOCATION 19 DEG F
4 AB2020 PANEL 2 T/C LOCATION 20 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 50

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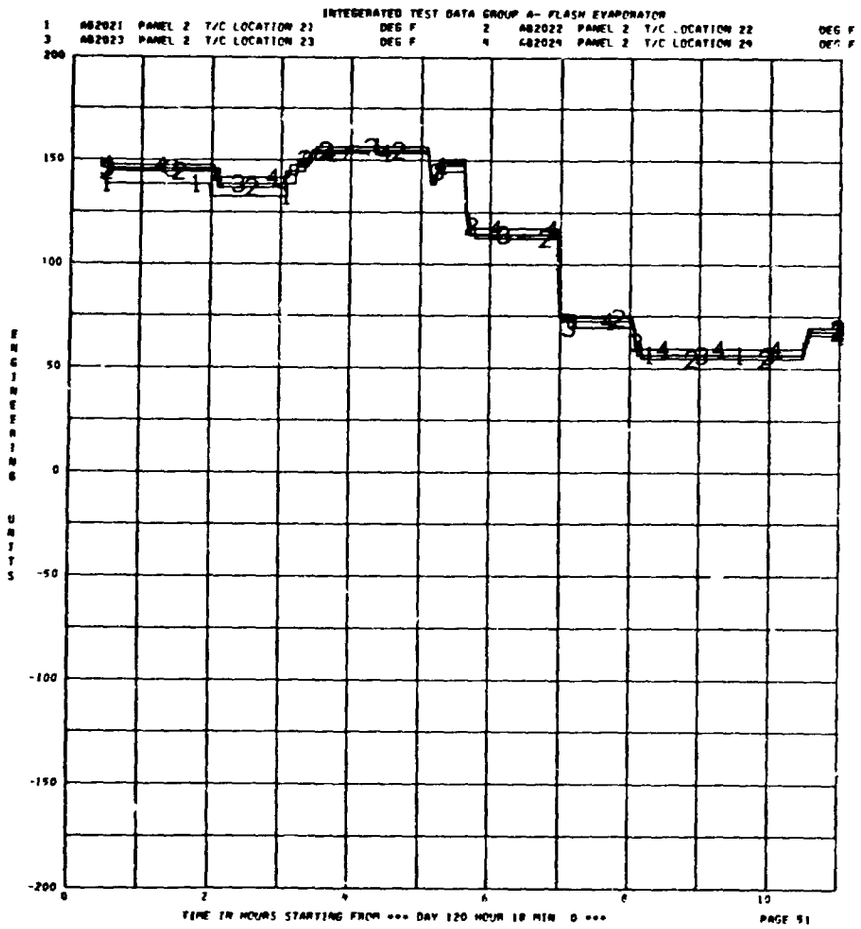
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 A82021 PANEL 2 T/C LOCATION 21 DEG F
2 A82022 PANEL 2 T/C LOCATION 22 DEG F
3 A82023 PANEL 2 T/C LOCATION 23 DEG F
4 A82024 PANEL 2 T/C LOCATION 24 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 51

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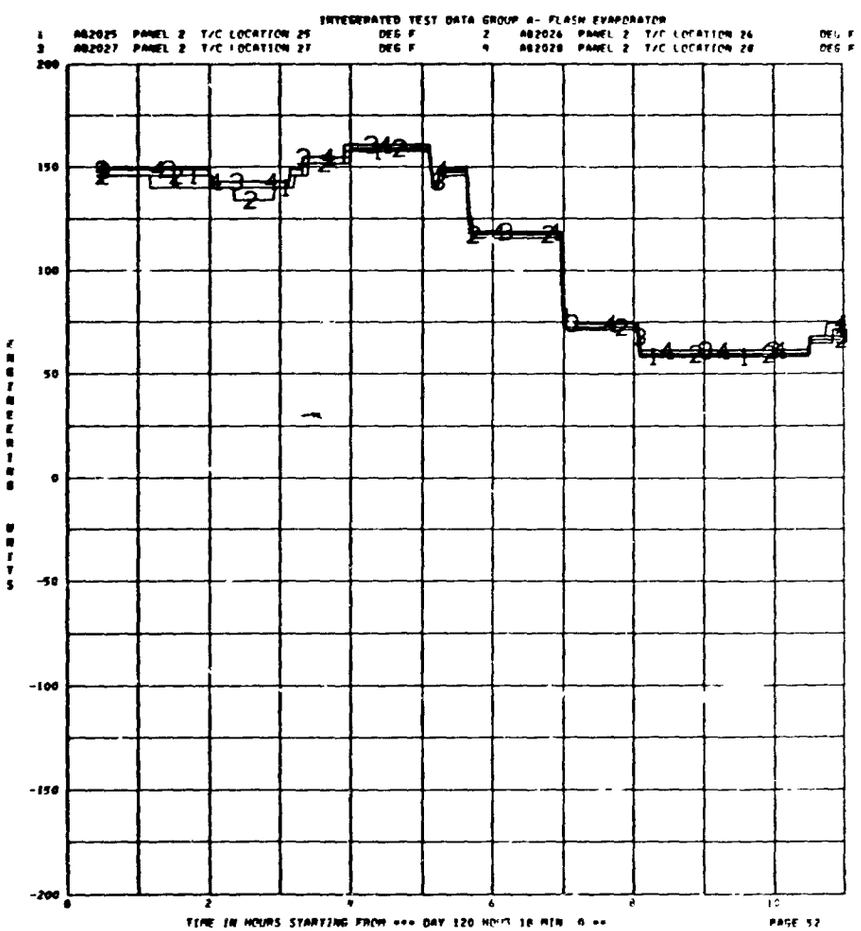
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 A82025 PANEL 2 T/C LOCATION 25 DEG F
2 A82026 PANEL 2 T/C LOCATION 26 DEG F
3 A82027 PANEL 2 T/C LOCATION 27 DEG F
4 A82028 PANEL 2 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 52

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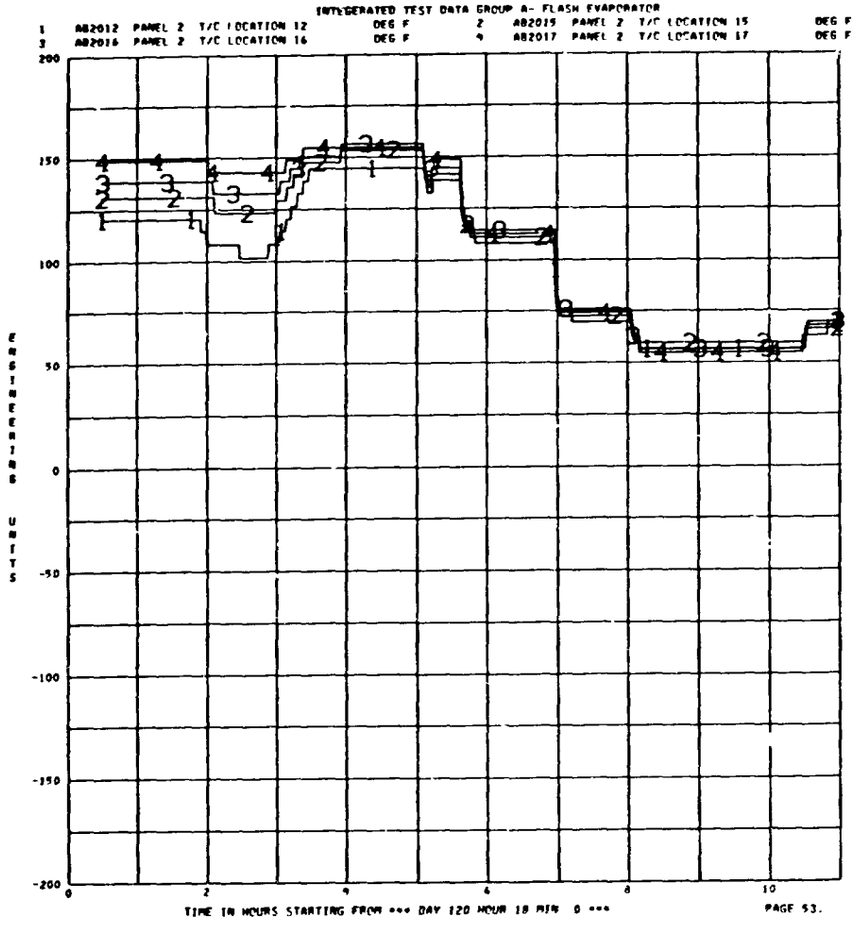
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AB2012 PANEL 2 T/C LOCATION 12 DEG F
2 AB2015 PANEL 2 T/C LOCATION 15 DEG F
3 AB2016 PANEL 2 T/C LOCATION 16 DEG F
4 AB2017 PANEL 2 T/C LOCATION 17 DEG F
STBD RADIATOR
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 53.

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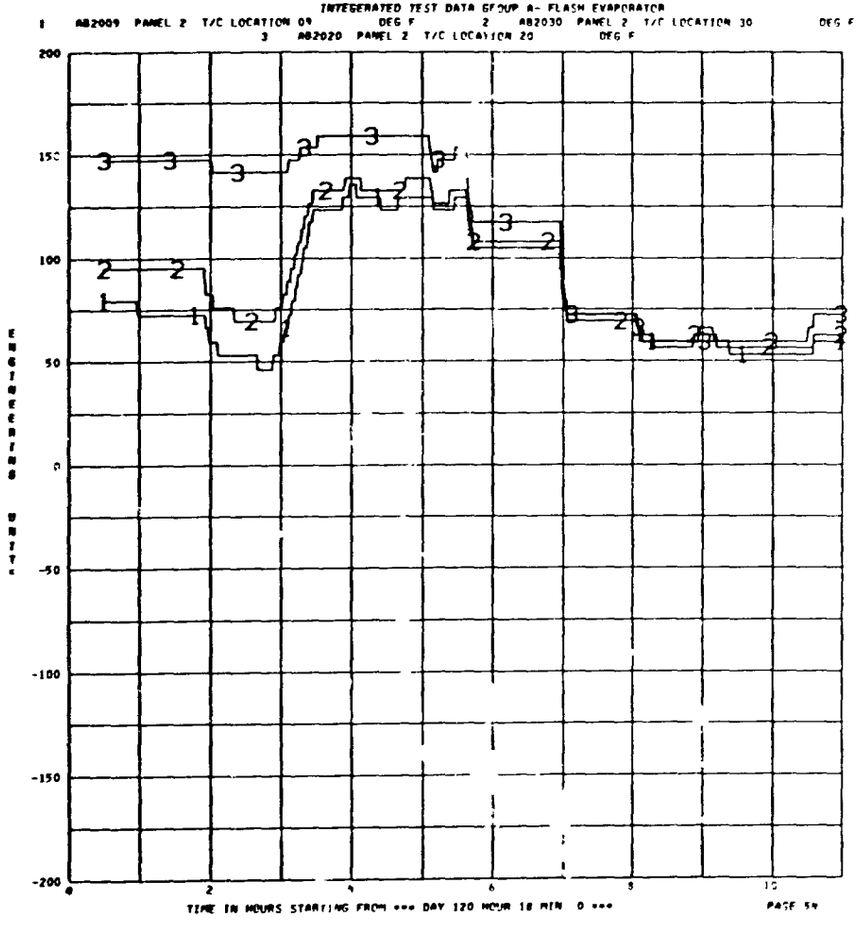
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AB2009 PANEL 2 T/C LOCATION 09 DEG F
2 AB2030 PANEL 2 T/C LOCATION 30 DEG F
3 AB2020 PANEL 2 T/C LOCATION 20 DEG F
ENGINE UNIT
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 54

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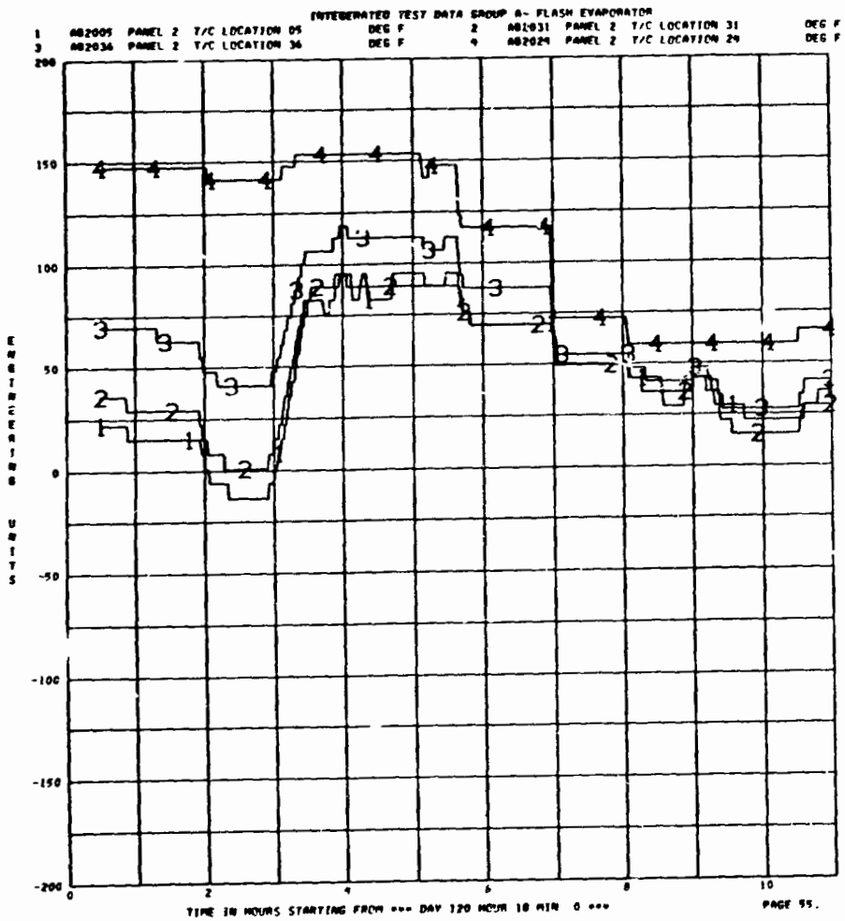
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 A02005 PANEL 2 T/C LOCATION 05 DEG F
2 A01031 PANEL 2 T/C LOCATION 31 DEG F
3 A02036 PANEL 2 T/C LOCATION 36 DEG F
4 A02024 PANEL 2 T/C LOCATION 24 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 55.

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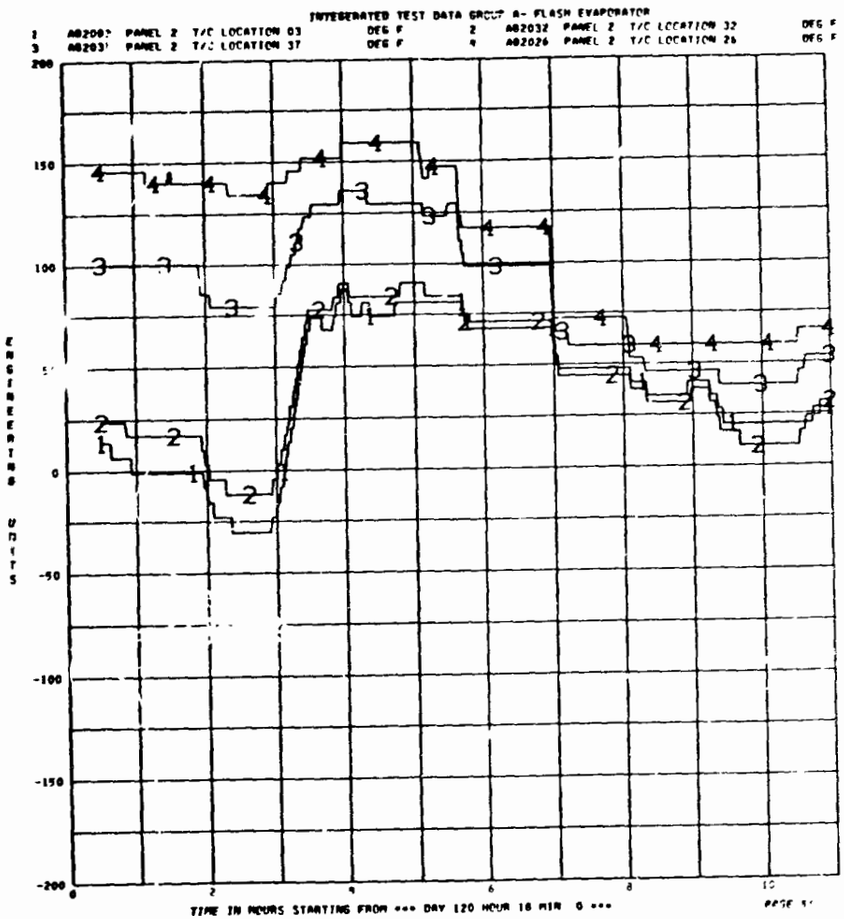
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 A02007 PANEL 2 T/C LOCATION 03 DEG F
2 A02032 PANEL 2 T/C LOCATION 32 DEG F
3 A02037 PANEL 2 T/C LOCATION 37 DEG F
4 A02026 PANEL 2 T/C LOCATION 26 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***

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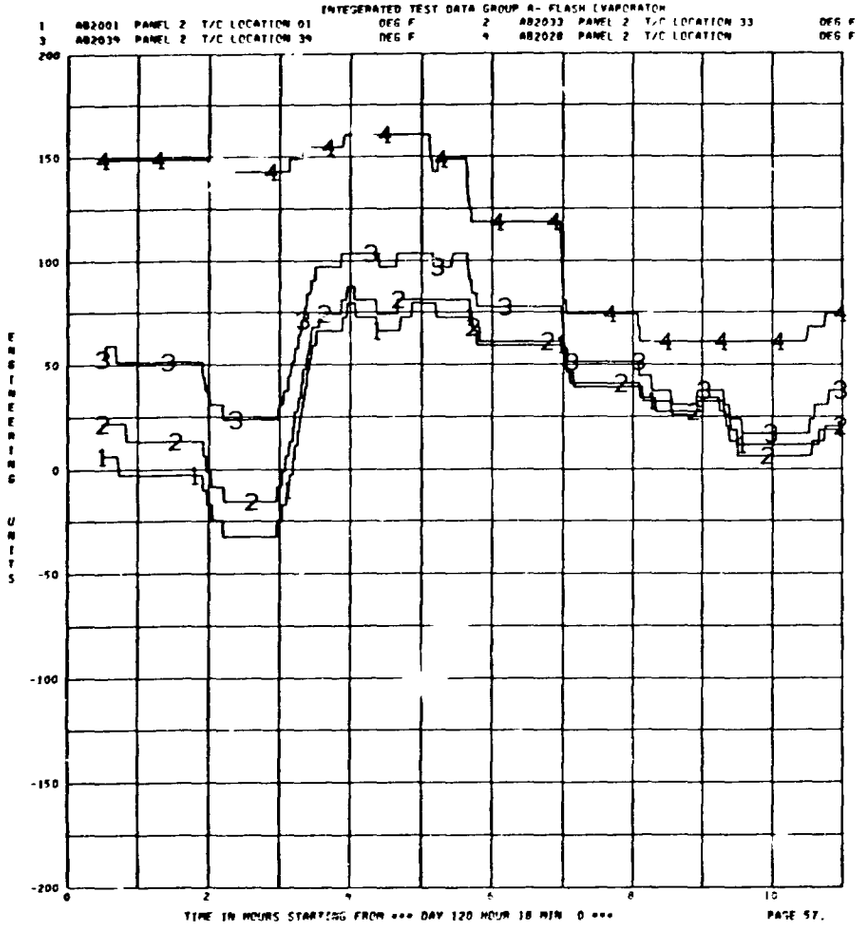
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 A82001 PANEL 2 T/C LOCATION 01 DEG F
2 A82033 PANEL 2 T/C LOCATION 33 DEG F
3 A82034 PANEL 2 T/C LOCATION 34 DEG F
4 A82028 PANEL 2 T/C LOCATION DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 57.

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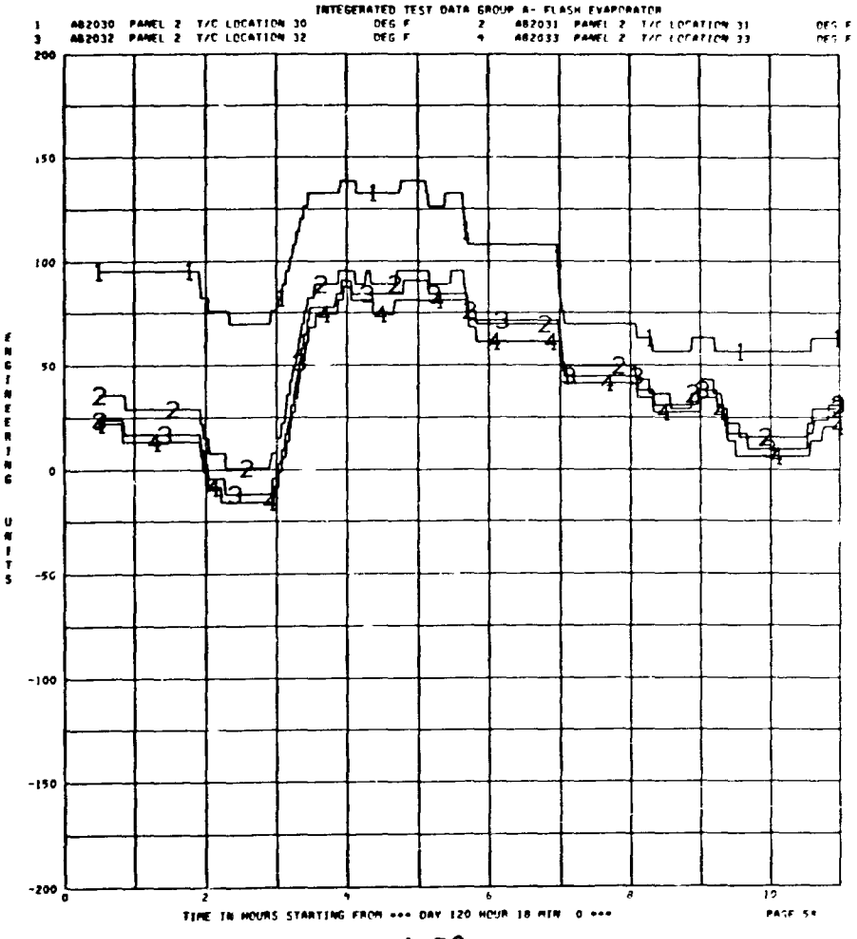
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 A82030 PANEL 2 T/C LOCATION 30 DEG F
2 A82031 PANEL 2 T/C LOCATION 31 DEG F
3 A82032 PANEL 2 T/C LOCATION 32 DEG F
4 A82033 PANEL 2 T/C LOCATION 33 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 58

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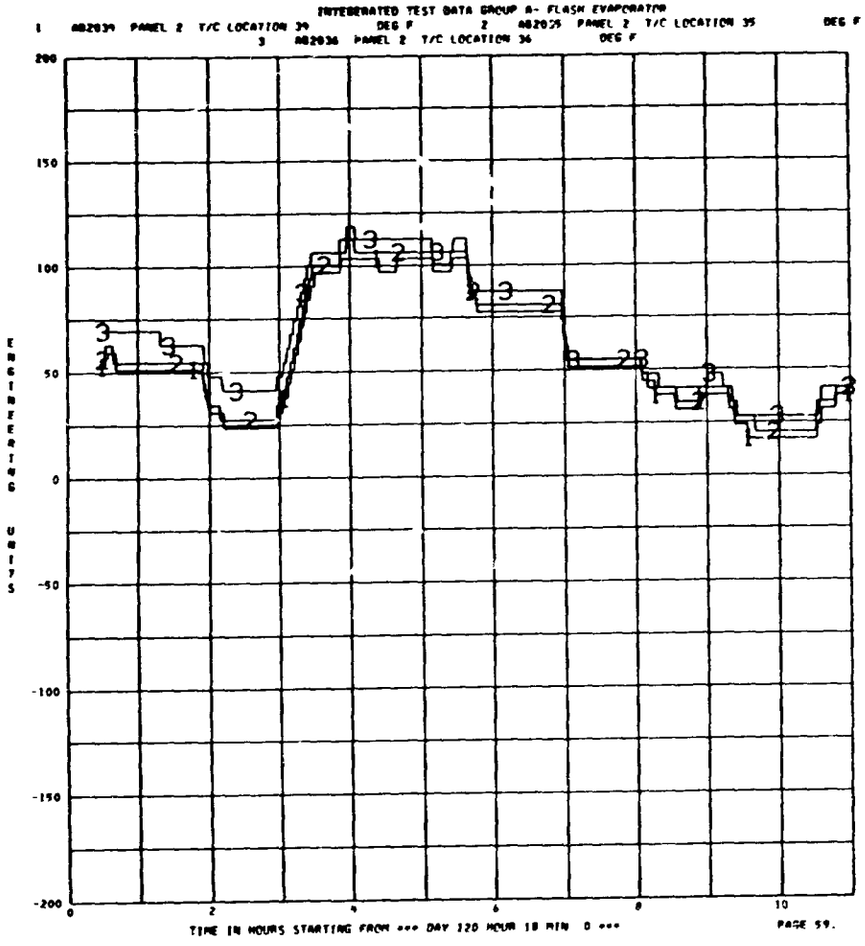
INTEGRATED TEST DATA GROUP 6- FLASH EVAPORATOR
1 A02039 PANEL 2 T/C LOCATION 39 DEG F
2 A02035 PANEL 2 T/C LOCATION 35 DEG F
3 A02036 PANEL 2 T/C LOCATION 36 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 59.

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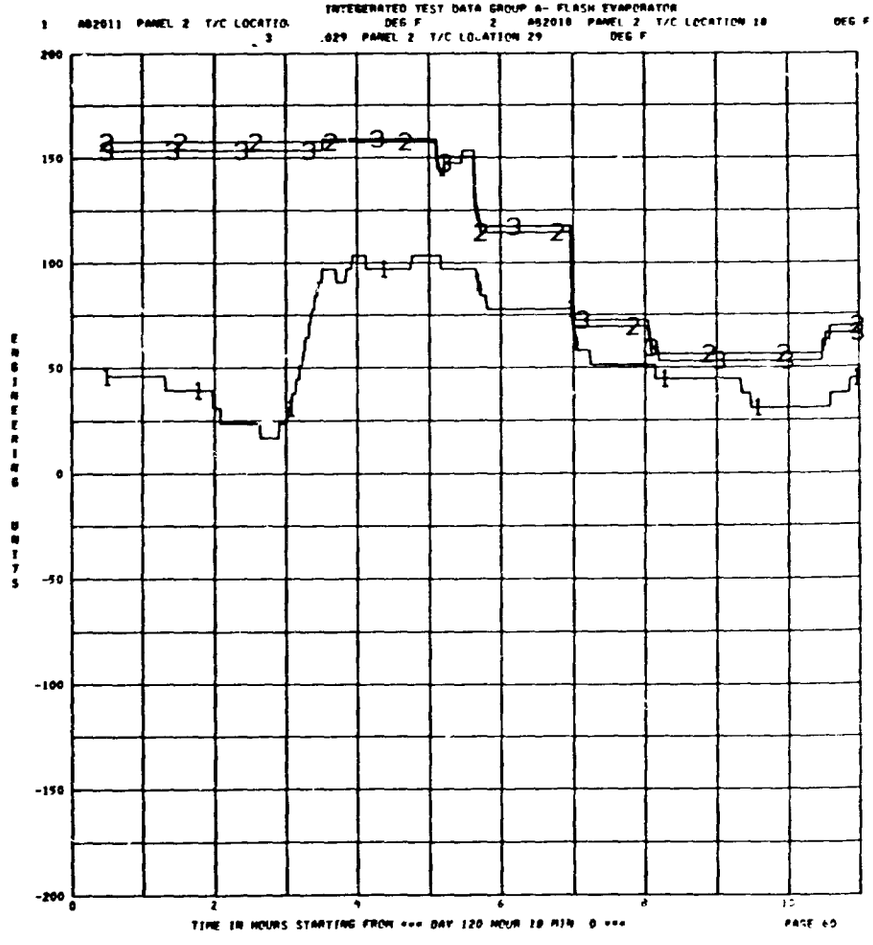
INTEGRATED TEST DATA GROUP 6- FLASH EVAPORATOR
1 A02011 PANEL 2 T/C LOCATIO
DEG F
2 A02018 PANEL 2 T/C LOCATION 18 DEG F
3 .029 PANEL 2 T/C LOCATION 29 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 60

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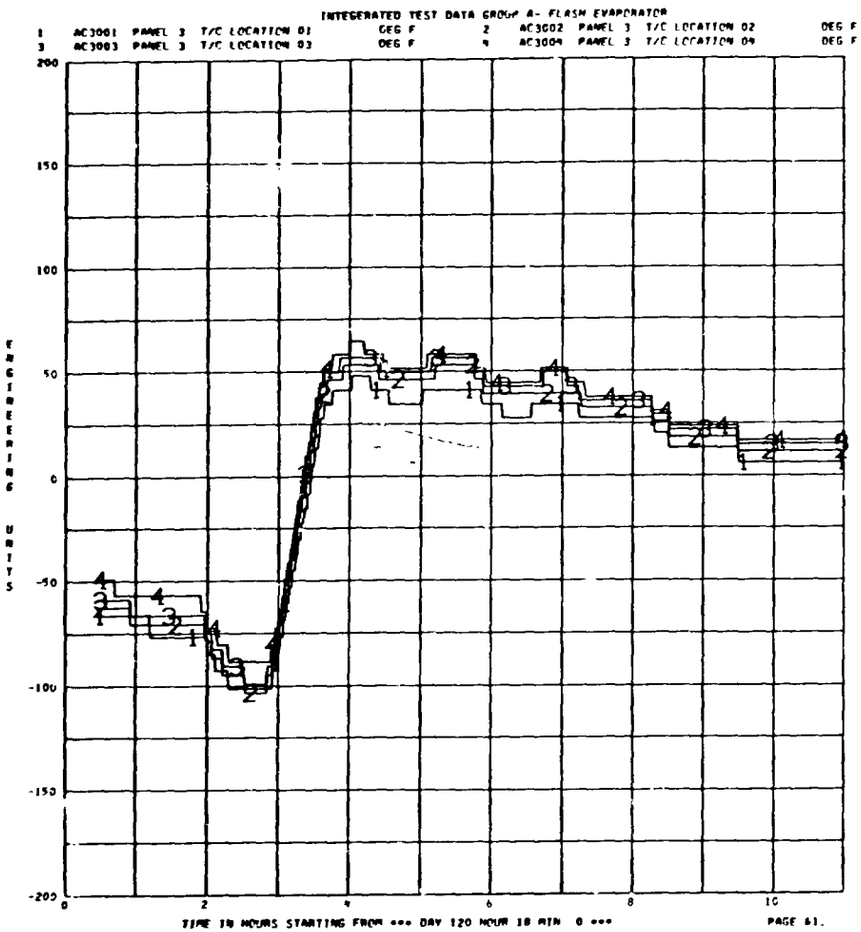
INTEGERATED TEST DATA GROUP 4- FLASH EVAPORATOR
1 AC3001 PANEL 3 T/C LOCATION 01 DEG F
2 AC3002 PANEL 3 T/C LOCATION 02 DEG F
3 AC3003 PANEL 3 T/C LOCATION 03 DEG F
4 AC3004 PANEL 3 T/C LOCATION 04 DEG F
STRIP CHART UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 61.

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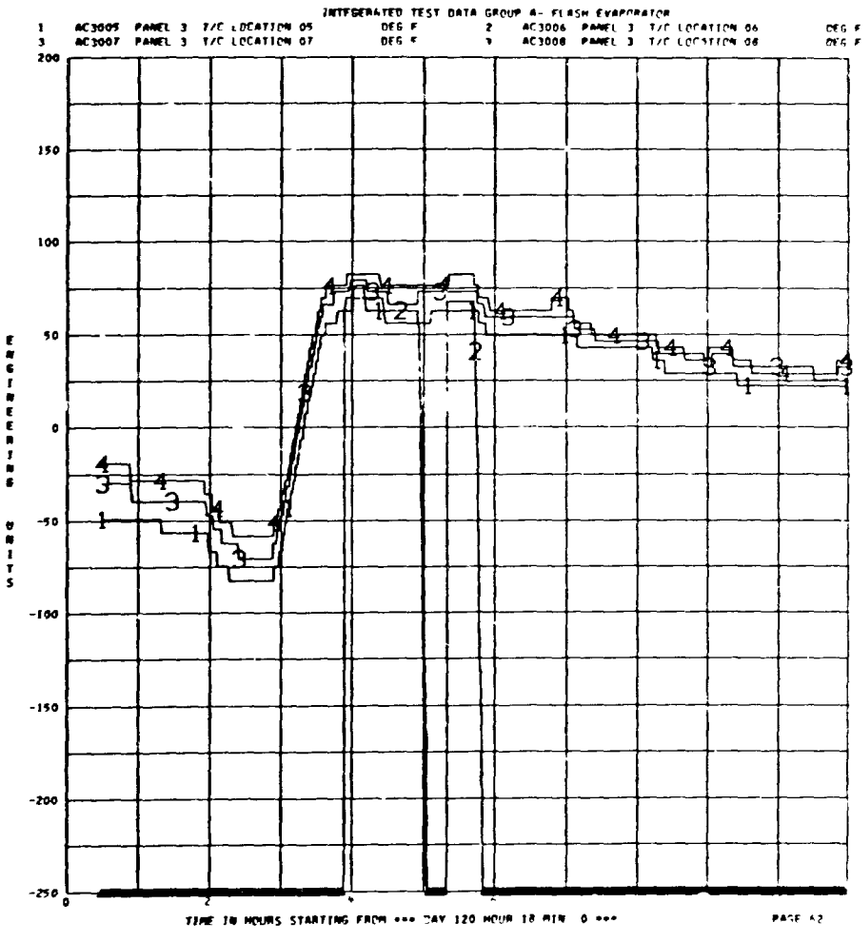
INTEGERATED TEST DATA GROUP 4- FLASH EVAPORATOR
1 AC3005 PANEL 3 T/C LOCATION 05 DEG F
2 AC3006 PANEL 3 T/C LOCATION 06 DEG F
3 AC3007 PANEL 3 T/C LOCATION 07 DEG F
4 AC3008 PANEL 3 T/C LOCATION 08 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
-250
0
2
4
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 62

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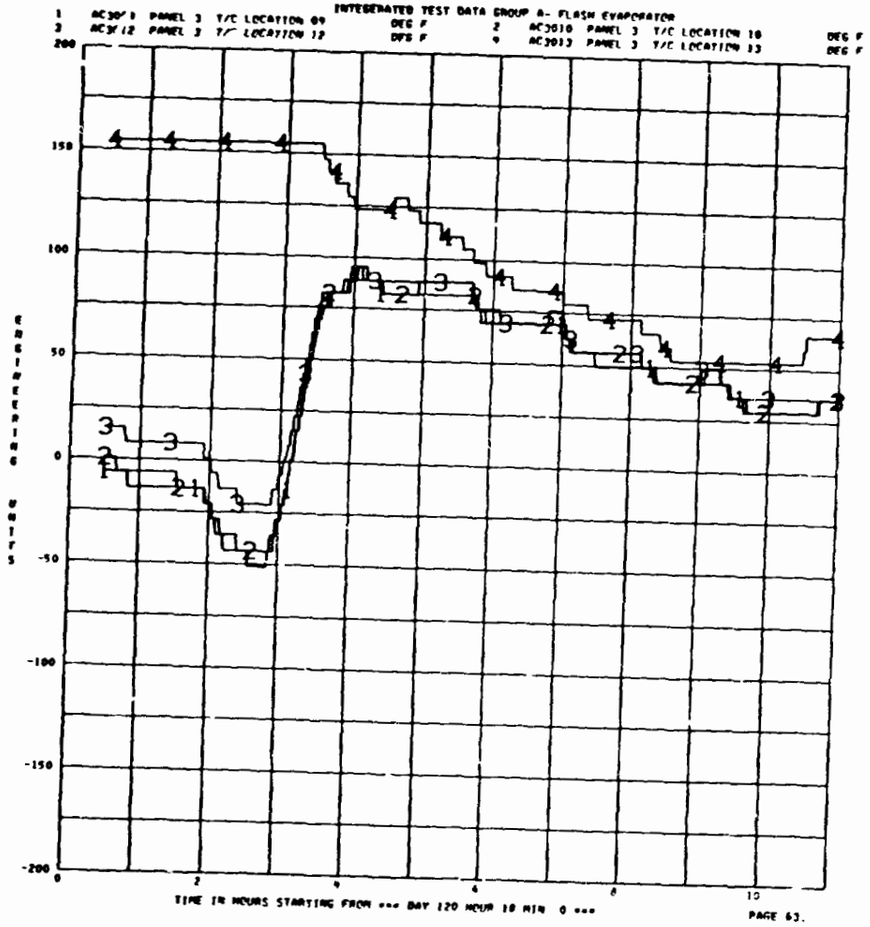
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AC3011 PANEL 3 T/C LOCATION 09 DEG F
2 AC3010 PANEL 3 T/C LOCATION 10 DEG F
3 AC3012 PANEL 3 T/C LOCATION 12 DEG F
4 AC3013 PANEL 3 T/C LOCATION 13 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 10 MIN 0 ***
PAGE 63.

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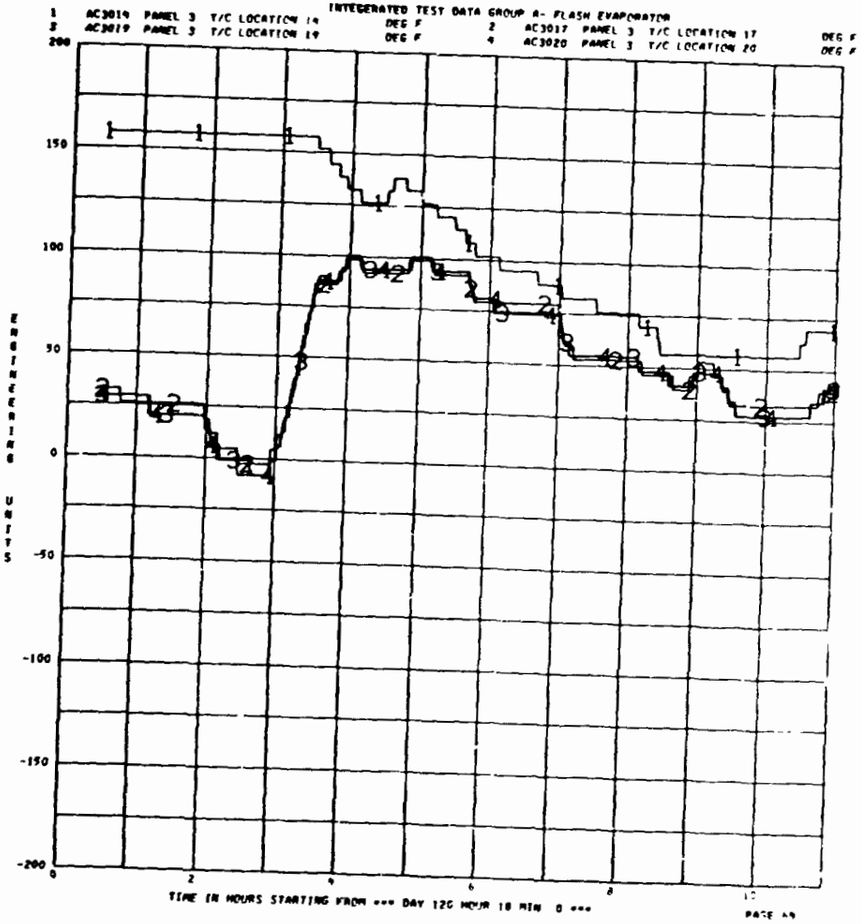
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AC3016 PANEL 3 T/C LOCATION 16 DEG F
2 AC3017 PANEL 3 T/C LOCATION 17 DEG F
3 AC3019 PANEL 3 T/C LOCATION 19 DEG F
4 AC3020 PANEL 3 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 10 MIN 0 ***

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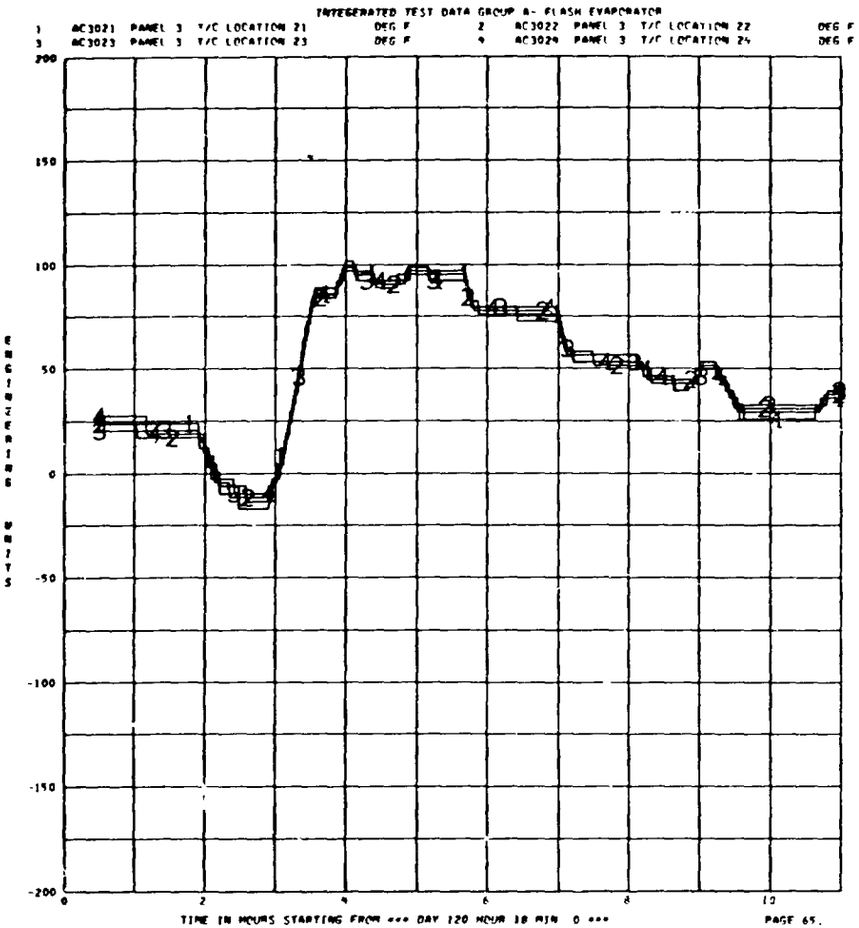
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AC3021 PANEL 3 T/C LOCATION 21 DEG F
2 AC3022 PANEL 3 T/C LOCATION 22 DEG F
3 AC3023 PANEL 3 T/C LOCATION 23 DEG F
4 AC3024 PANEL 3 T/C LOCATION 24 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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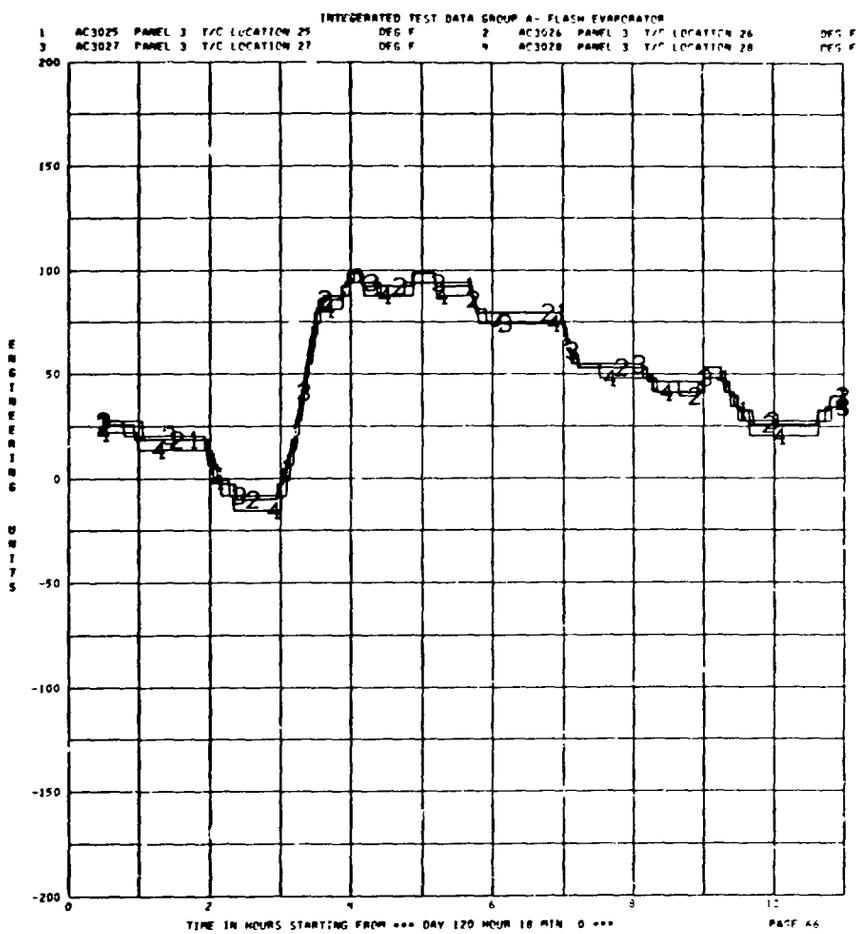
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AC3025 PANEL 3 T/C LOCATION 25 DEG F
2 AC3026 PANEL 3 T/C LOCATION 26 DEG F
3 AC3027 PANEL 3 T/C LOCATION 27 DEG F
4 AC3028 PANEL 3 T/C LOCATION 28 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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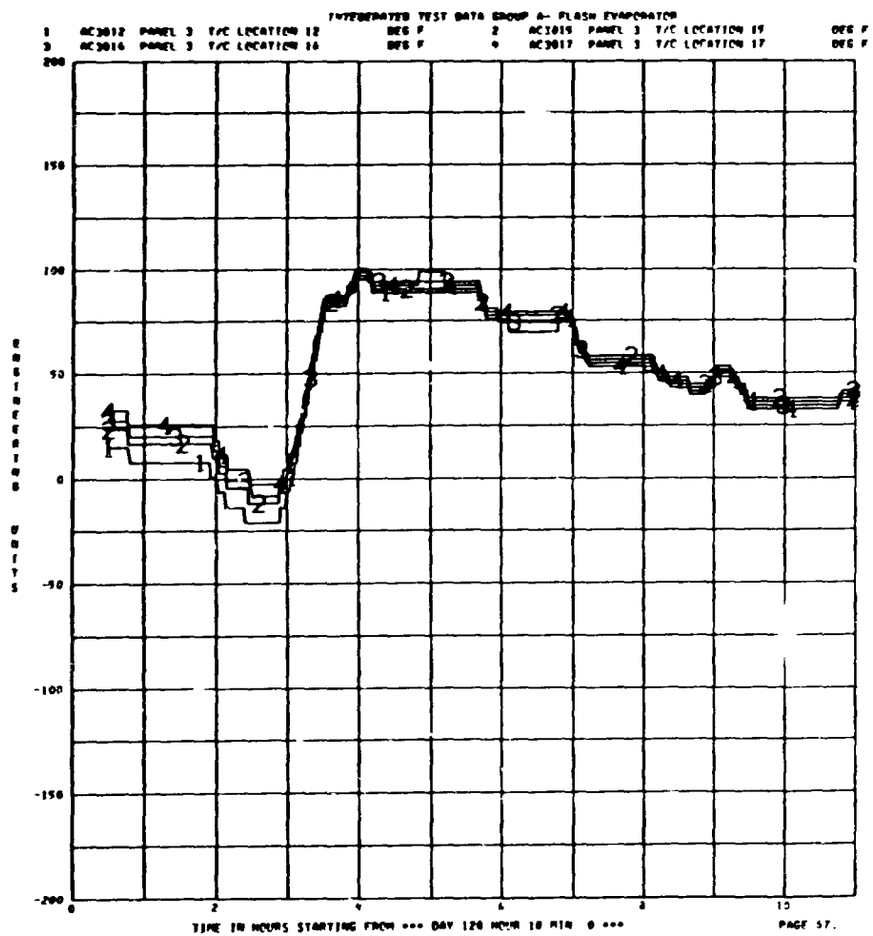
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AC3012 PANEL 3 T/C LOCATION 12 DEG F
2 AC3015 PANEL 3 T/C LOCATION 15 DEG F
3 AC3016 PANEL 3 T/C LOCATION 16 DEG F
4 AC3017 PANEL 3 T/C LOCATION 17 DEG F
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 10 MIN 0 ***
PAGE 57.

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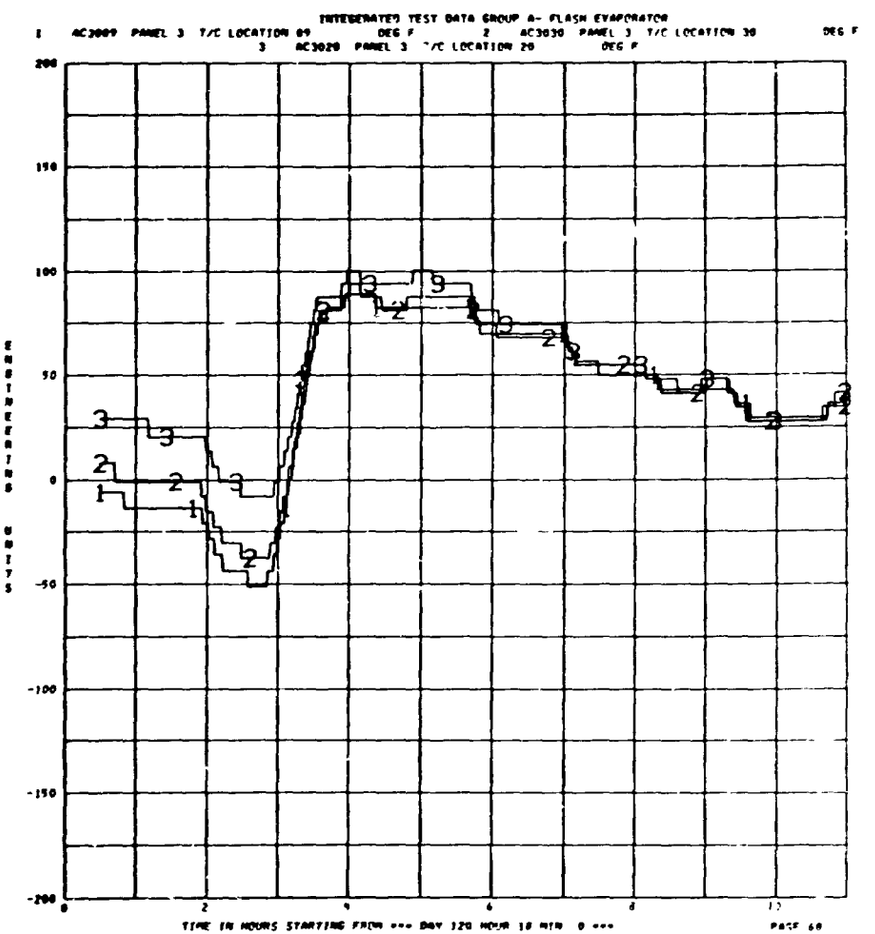
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AC3009 PANEL 3 T/C LOCATION 09 DEG F
2 AC3030 PANEL 3 T/C LOCATION 30 DEG F
3 AC3020 PANEL 3 T/C LOCATION 20 DEG F
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 10 MIN 0 ***
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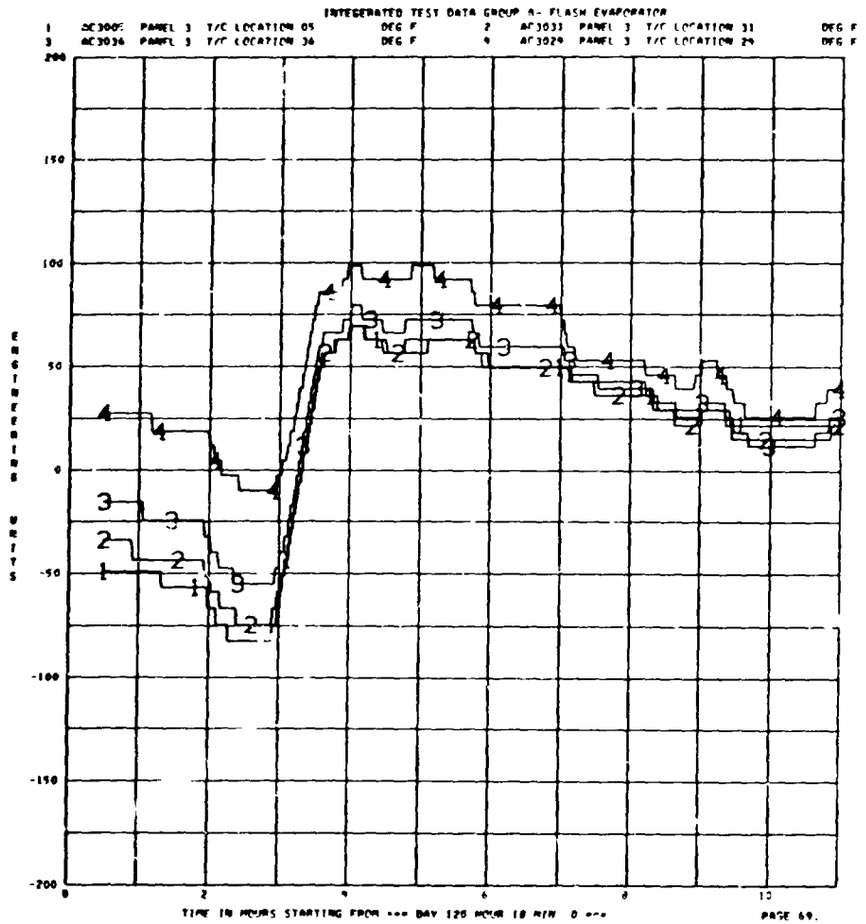
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AC3005 PANEL 3 T/C LOCATION 05 DEG F
2 AC3033 PANEL 3 T/C LOCATION 31 DEG F
3 AC3036 PANEL 3 T/C LOCATION 36 DEG F
4 AC3029 PANEL 3 T/C LOCATION 29 DEG F
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 69.

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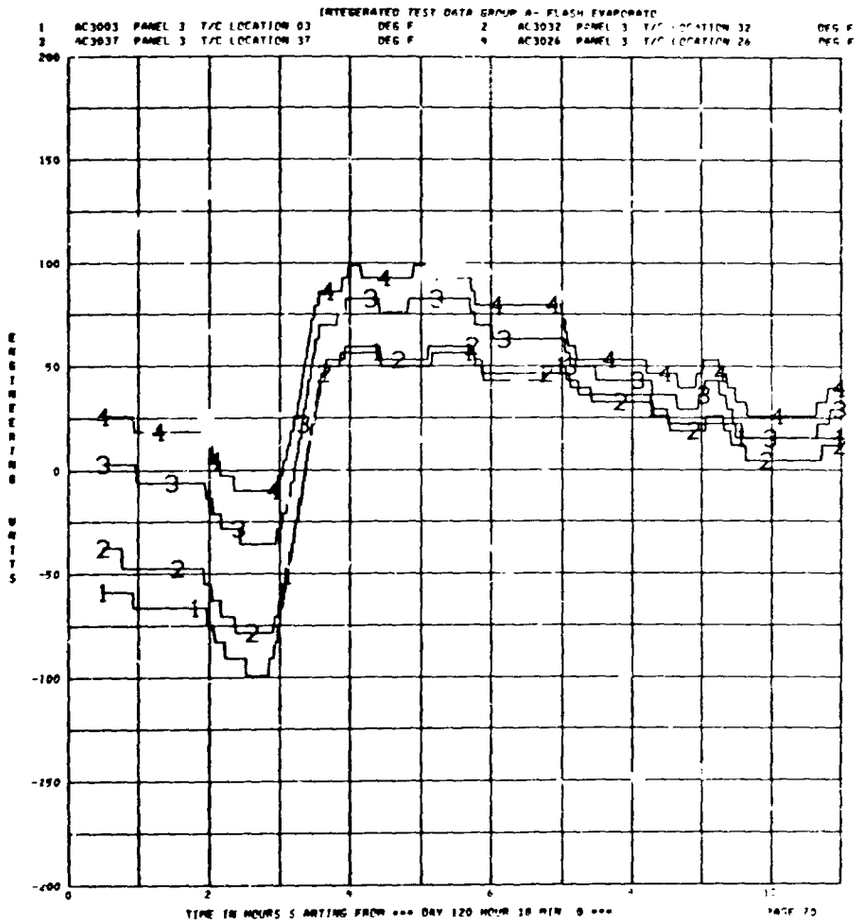
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATO
1 AC3003 PANEL 3 T/C LOCATION 03 DEG F
2 AC3032 PANEL 3 T/C LOCATION 32 DEG F
3 AC3037 PANEL 3 T/C LOCATION 37 DEG F
4 AC3026 PANEL 3 T/C LOCATION 26 DEG F
TIME IN HOURS S ARTING FROM *** DAY 120 HOUR 18 MIN 0 ***

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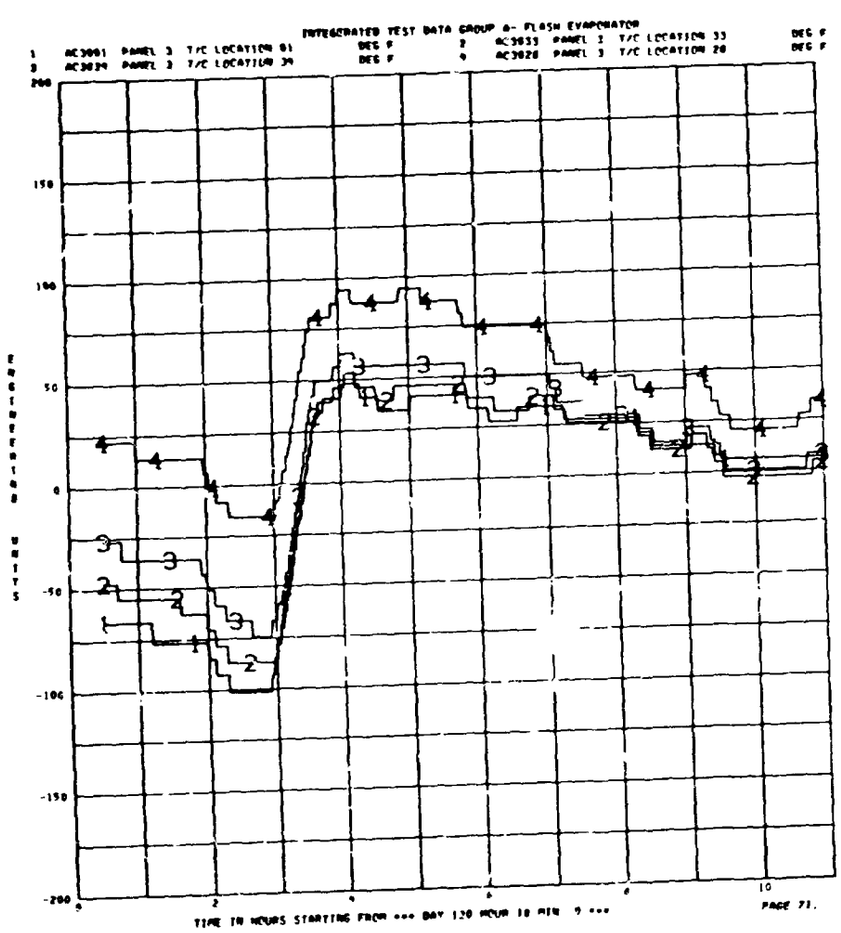
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AC3001 PANEL 3 T/C LOCATION 01 DEG F
2 AC3033 PANEL 3 T/C LOCATION 33 DEG F
3 AC3034 PANEL 3 T/C LOCATION 34 DEG F
4 AC3028 PANEL 3 T/C LOCATION 28 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 9 ***
PAGE 71.

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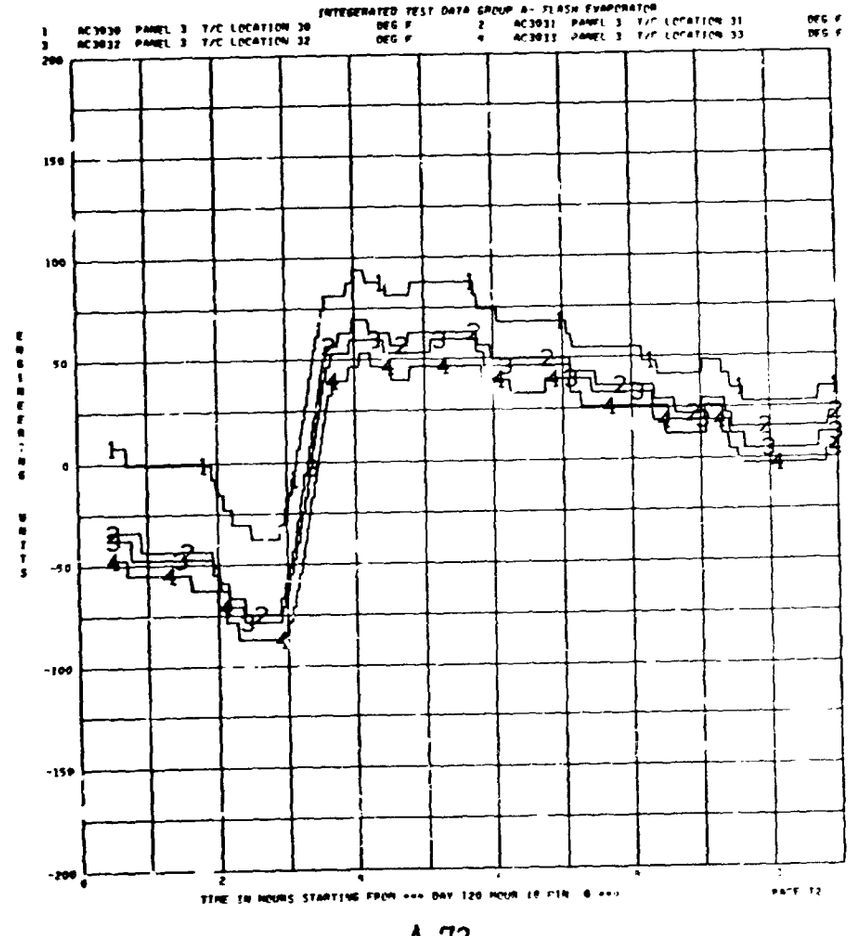
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AC3030 PANEL 3 T/C LOCATION 30 DEG F
2 AC3031 PANEL 3 T/C LOCATION 31 DEG F
3 AC3032 PANEL 3 T/C LOCATION 32 DEG F
4 AC3033 PANEL 3 T/C LOCATION 33 DEG F
200
150
100
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-150
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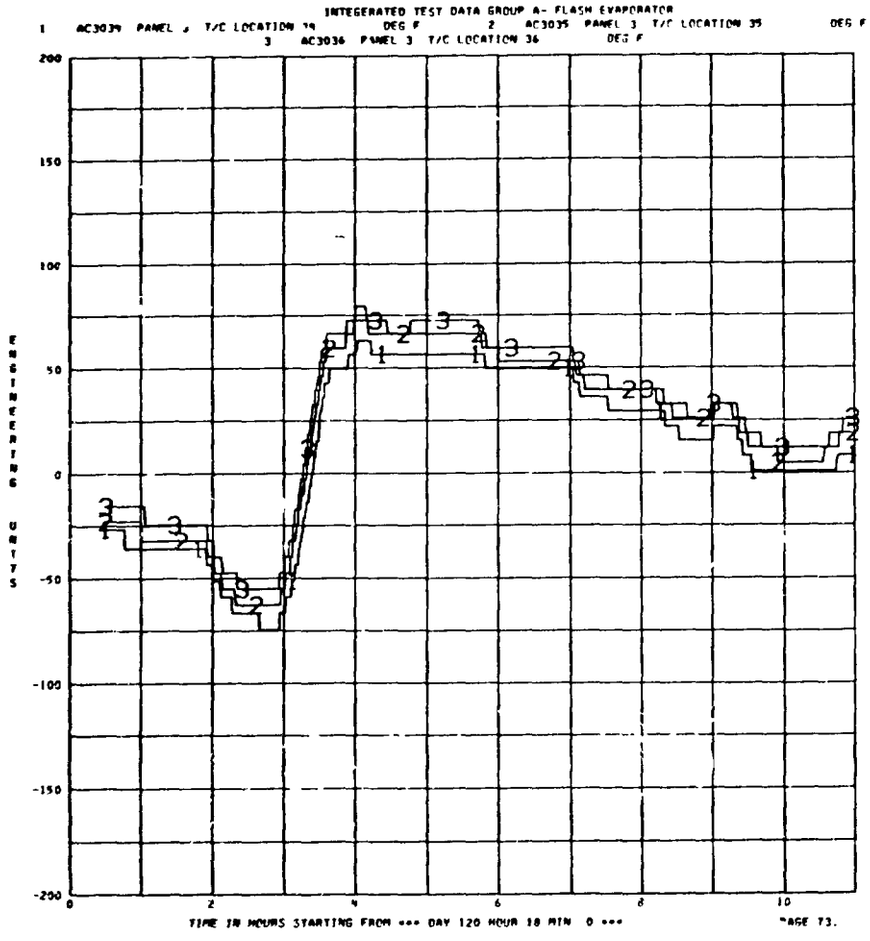
0
2
4
6
8
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***

A-72


INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AC3039 PANEL 3 T/C LOCATION 39 DEG F
2 AC3035 PANEL 3 T/C LOCATION 35 DEG F
3 AC3036 PANEL 3 T/C LOCATION 36 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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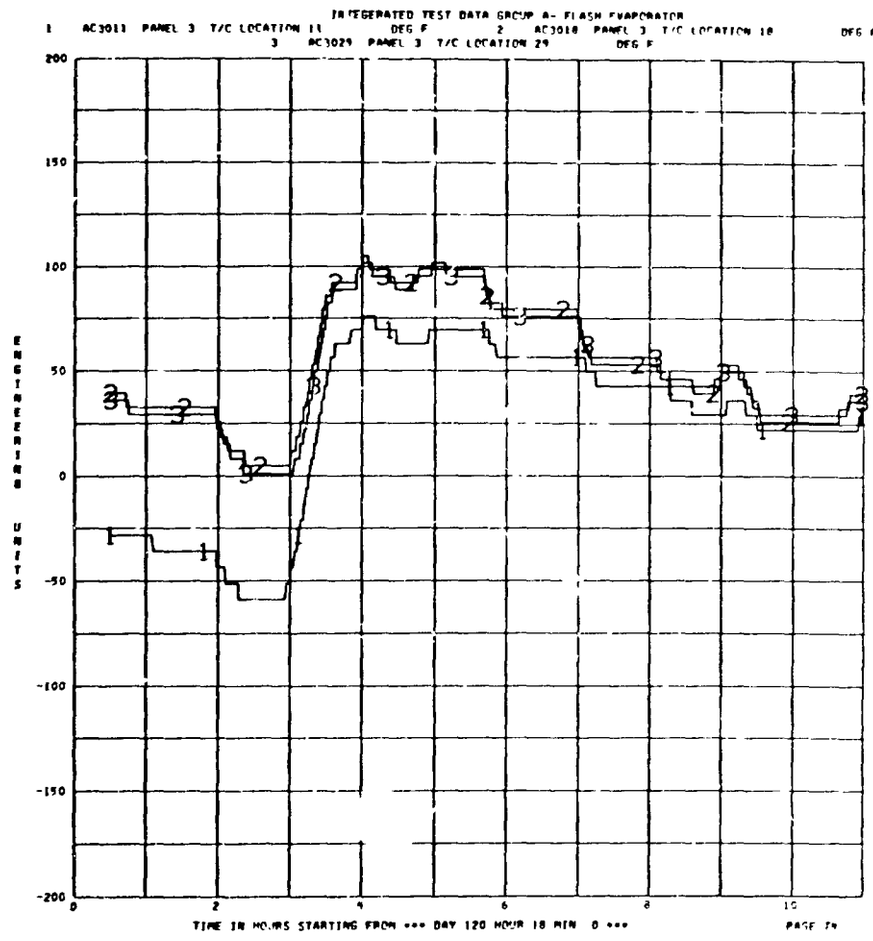
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AC3011 PANEL 3 T/C LOCATION 11 DEG F
2 AC3018 PANEL 3 T/C LOCATION 18 DEG F
3 AC3029 PANEL 3 T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***

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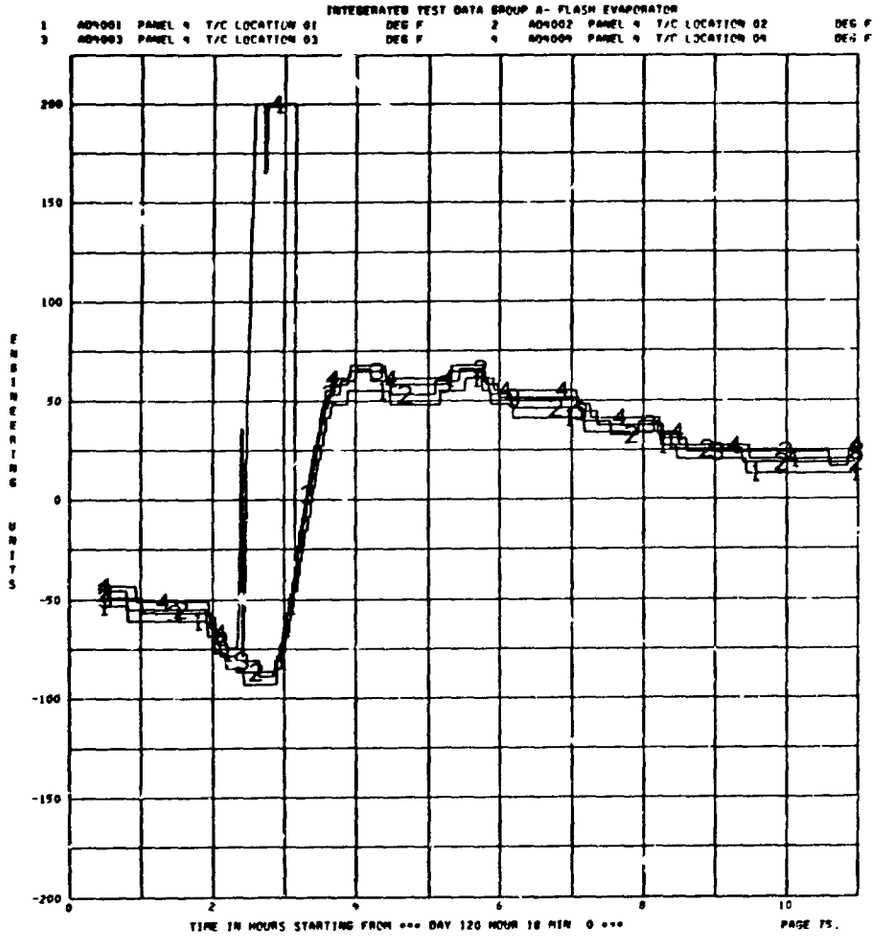
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AD4001 PANEL 4 T/C LOCATION 01 DEG F
2 AD4002 PANEL 4 T/C LOCATION 02 DEG F
3 AD4003 PANEL 4 T/C LOCATION 03 DEG F
4 AD4004 PANEL 4 T/C LOCATION 04 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 75.

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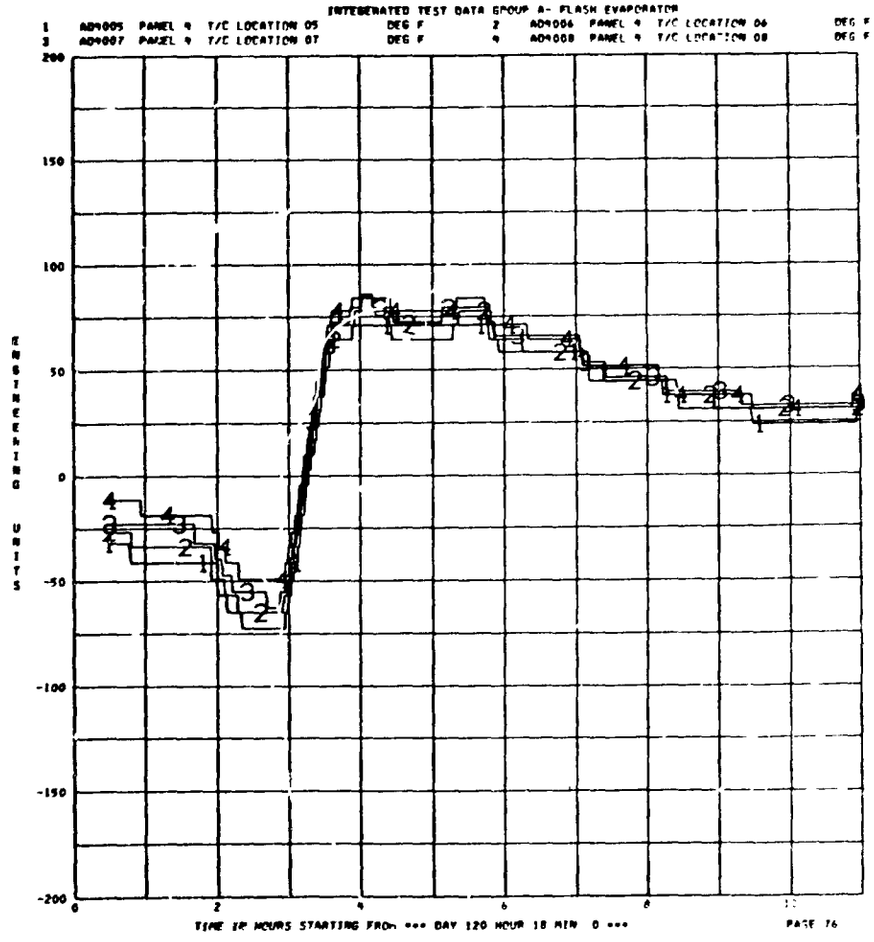
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AD4005 PANEL 4 T/C LOCATION 05 DEG F
2 AD4006 PANEL 4 T/C LOCATION 06 DEG F
3 AD4007 PANEL 4 T/C LOCATION 07 DEG F
4 AD4008 PANEL 4 T/C LOCATION 08 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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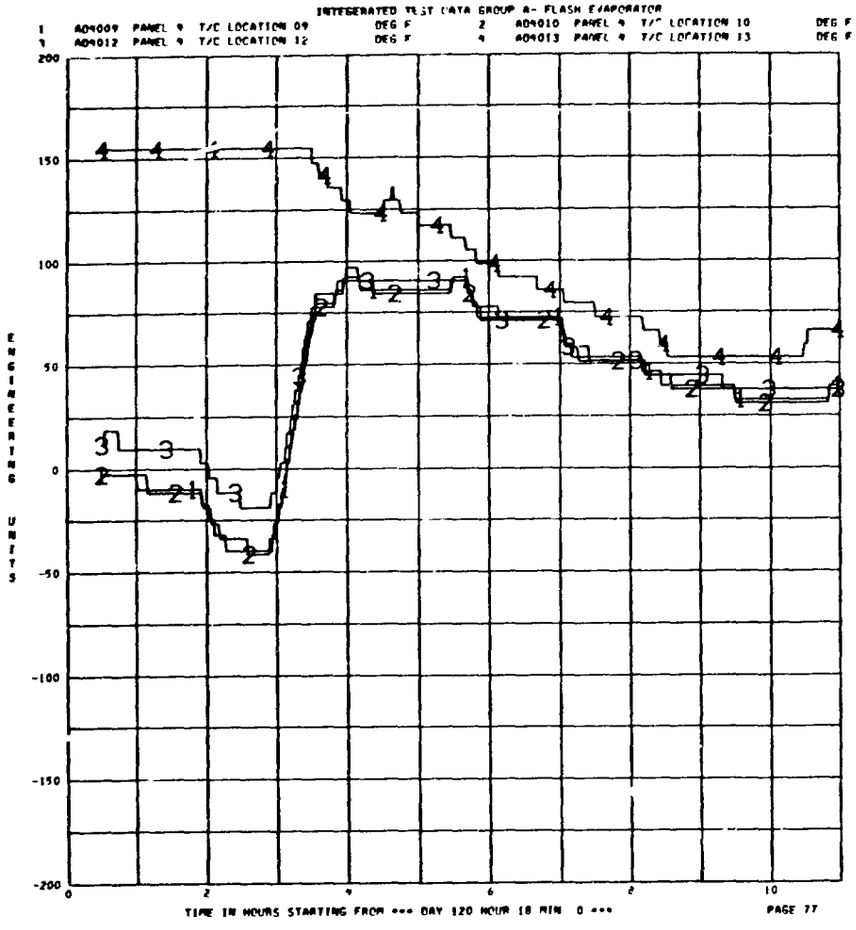
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 A04009 PANEL 9 T/C LOCATION 09 DEG F
2 A04010 PANEL 9 T/C LOCATION 10 DEG F
3 A04012 PANEL 9 T/C LOCATION 12 DEG F
4 A04013 PANEL 9 T/C LOCATION 13 DEG F
STRIP CHART RECORDER UNITS
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50
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6
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TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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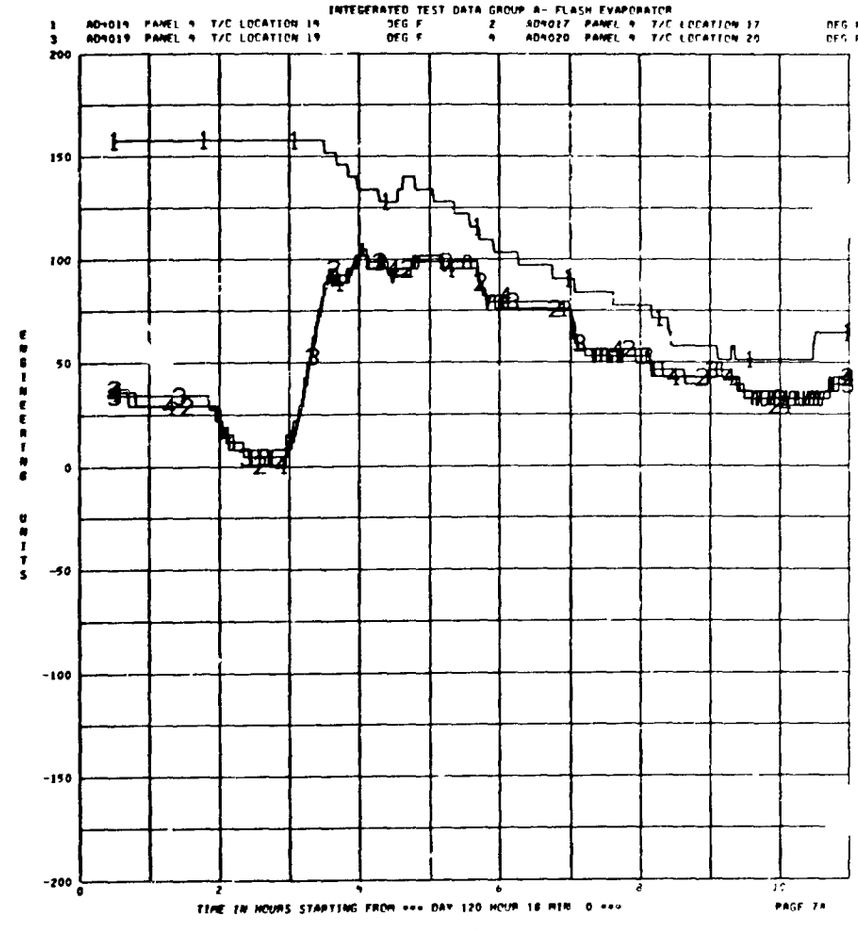
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1 A04019 PANEL 9 T/C LOCATION 19 DEG F
2 A04017 PANEL 9 T/C LOCATION 17 DEG F
3 A04019 PANEL 9 T/C LOCATION 19 DEG F
4 A04020 PANEL 9 T/C LOCATION 20 DEG F
STRIP CHART RECORDER UNITS
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TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 78

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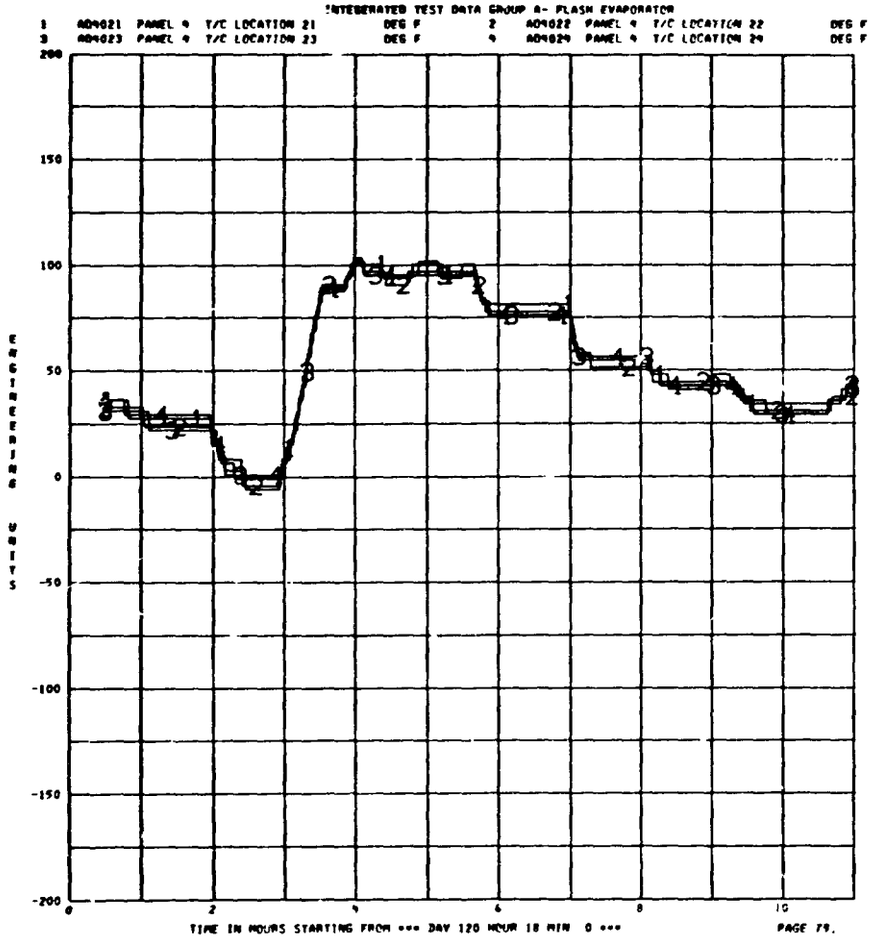
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1 AD4021 PANEL 4 T/C LOCATION 21 DEG F
2 AD4022 PANEL 4 T/C LOCATION 22 DEG F
3 AD4023 PANEL 4 T/C LOCATION 23 DEG F
4 AD4024 PANEL 4 T/C LOCATION 24 DEG F
ENGINEERING UNITS
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TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 79.

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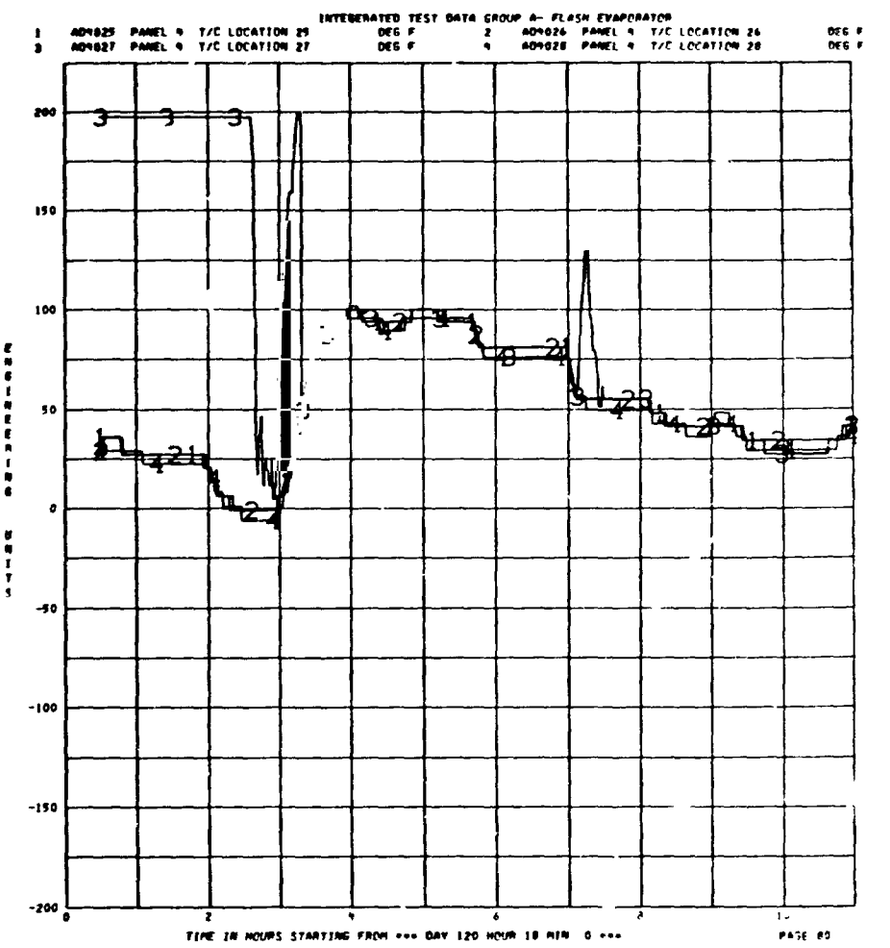
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1 AD4025 PANEL 4 T/C LOCATION 25 DEG F
2 AD4026 PANEL 4 T/C LOCATION 26 DEG F
3 AD4027 PANEL 4 T/C LOCATION 27 DEG F
4 AD4028 PANEL 4 T/C LOCATION 28 DEG F
ENGINEERING UNITS
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100
50
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TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 80

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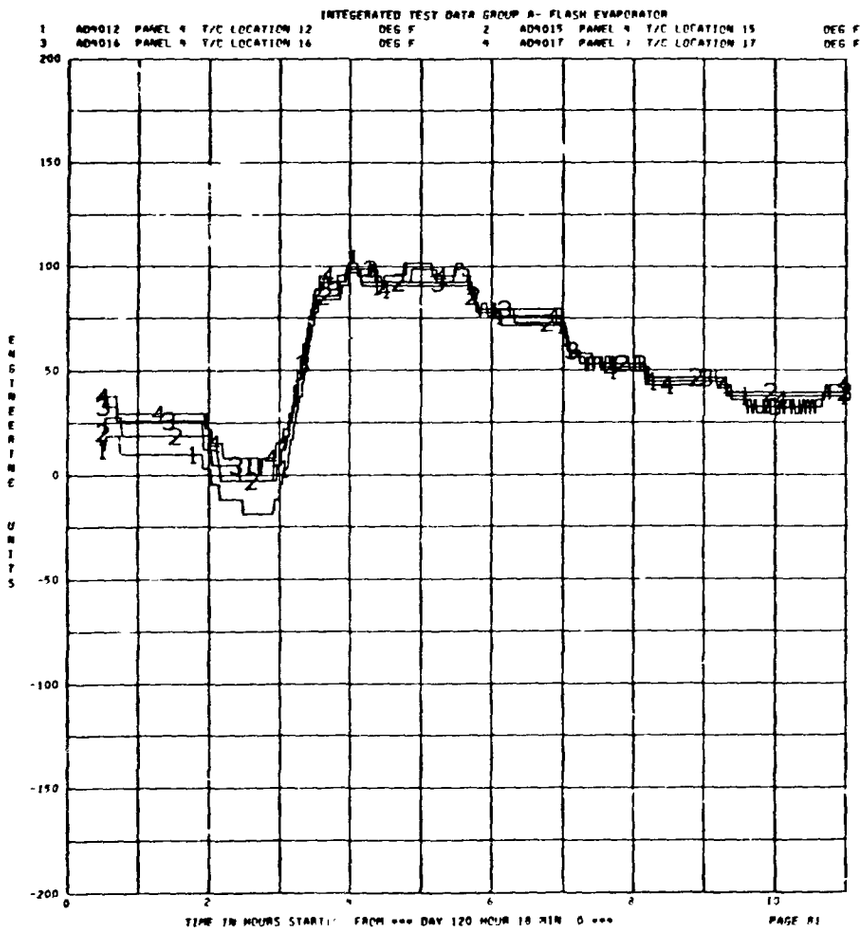
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1 AD9012 PANEL 9 T/C LOCATION 12 DEG F
2 AD9015 PANEL 9 T/C LOCATION 15 DEG F
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4 AD9017 PANEL 9 T/C LOCATION 17 DEG F
ENGINEERING UNITS
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TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 81

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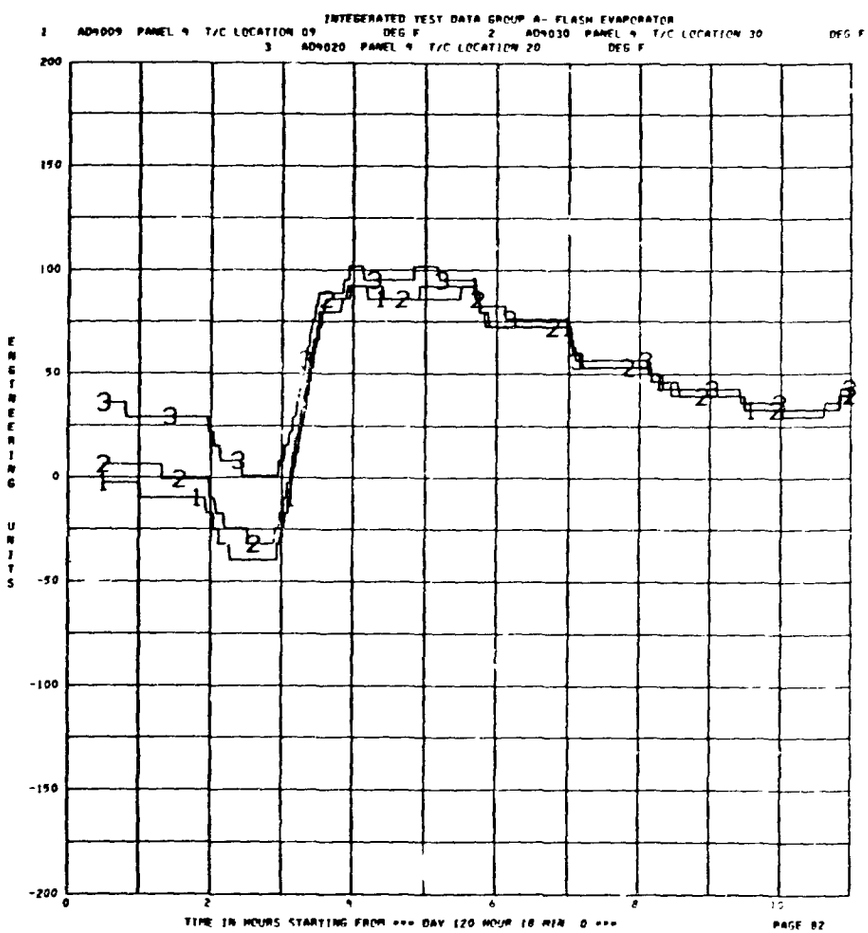
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1 AD9009 PANEL 9 T/C LOCATION 09 DEG F
2 AD9030 PANEL 9 T/C LOCATION 30 DEG F
3 AD9020 PANEL 9 T/C LOCATION 20 DEG F
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150
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TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 82

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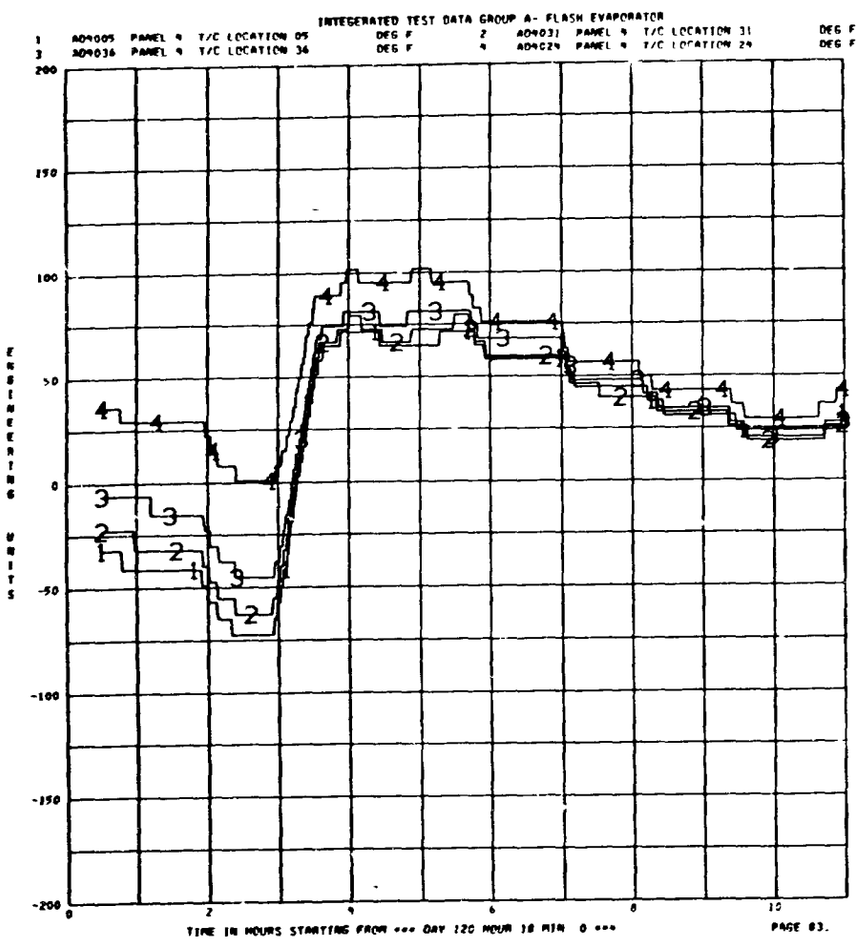
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1 AD4005 PANEL 4 T/C LOCATION 05 DEG F
2 AD4031 PANEL 4 T/C LOCATION 31 DEG F
3 AD4036 PANEL 4 T/C LOCATION 36 DEG F
4 AD4024 PANEL 4 T/C LOCATION 24 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 83.

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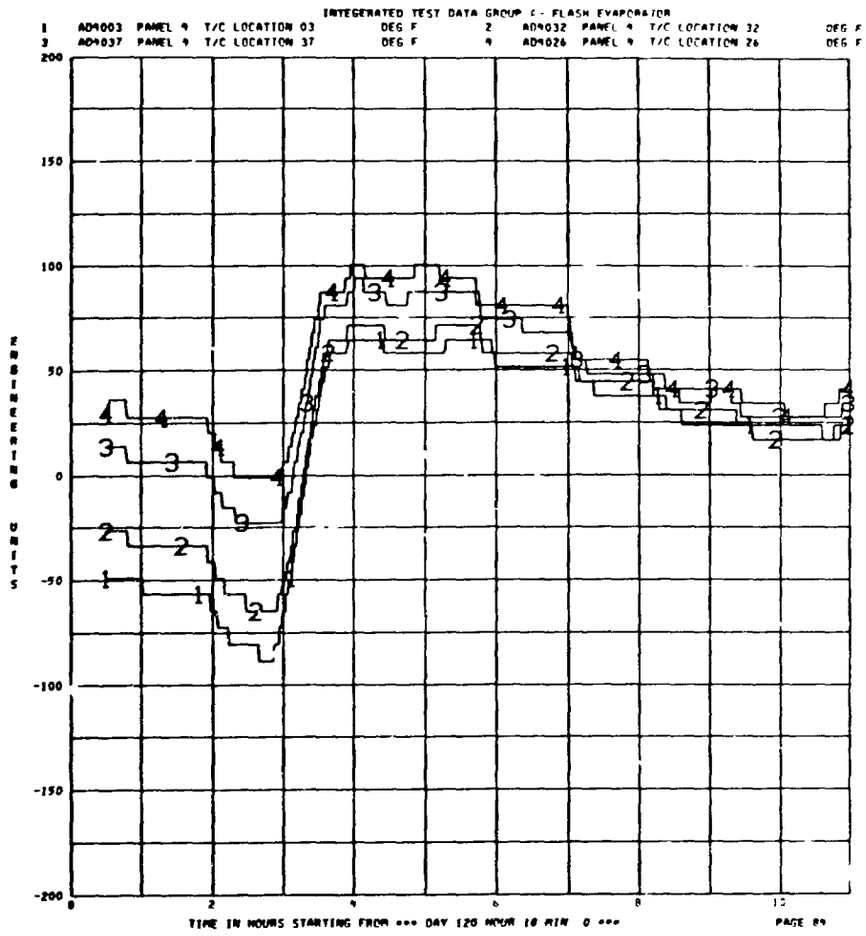
INTEGERATED TEST DATA GROUP C - FLASH EVAPORATOR
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2 AD4032 PANEL 4 T/C LOCATION 32 DEG F
3 AD4037 PANEL 4 T/C LOCATION 37 DEG F
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ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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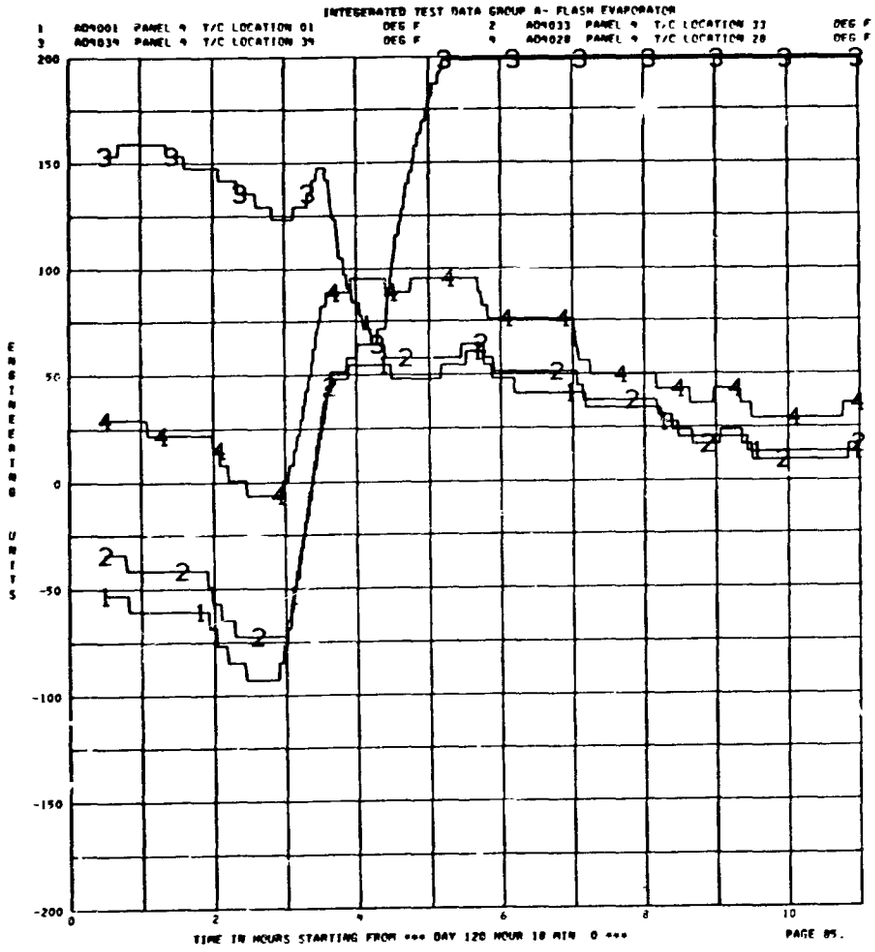
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1 A04001 PANEL 4 T/C LOCATION 01 DEG F
2 A04033 PANEL 4 T/C LOCATION 33 DEG F
3 A04034 PANEL 4 T/C LOCATION 34 DEG F
4 A04028 PANEL 4 T/C LOCATION 28 DEG F
ENGINEERING UNITS
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2
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TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 85.

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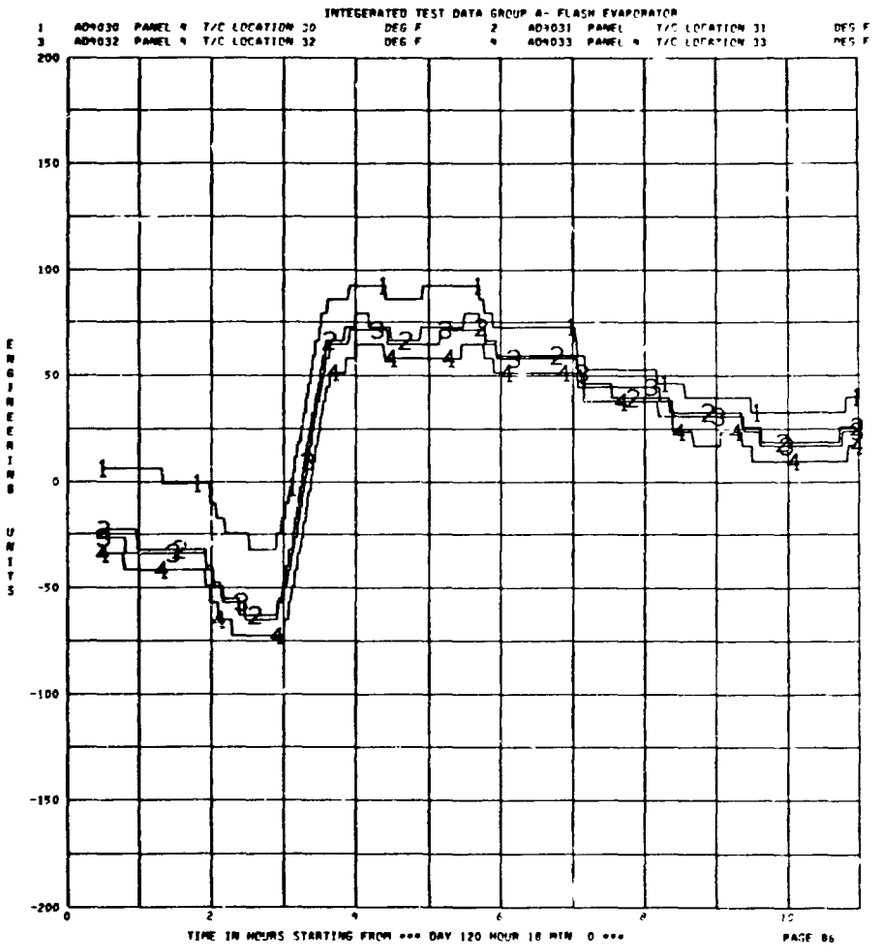
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4 A04033 PANEL 4 T/C LOCATION 33 DEG F
ENGINEERING UNITS
200
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TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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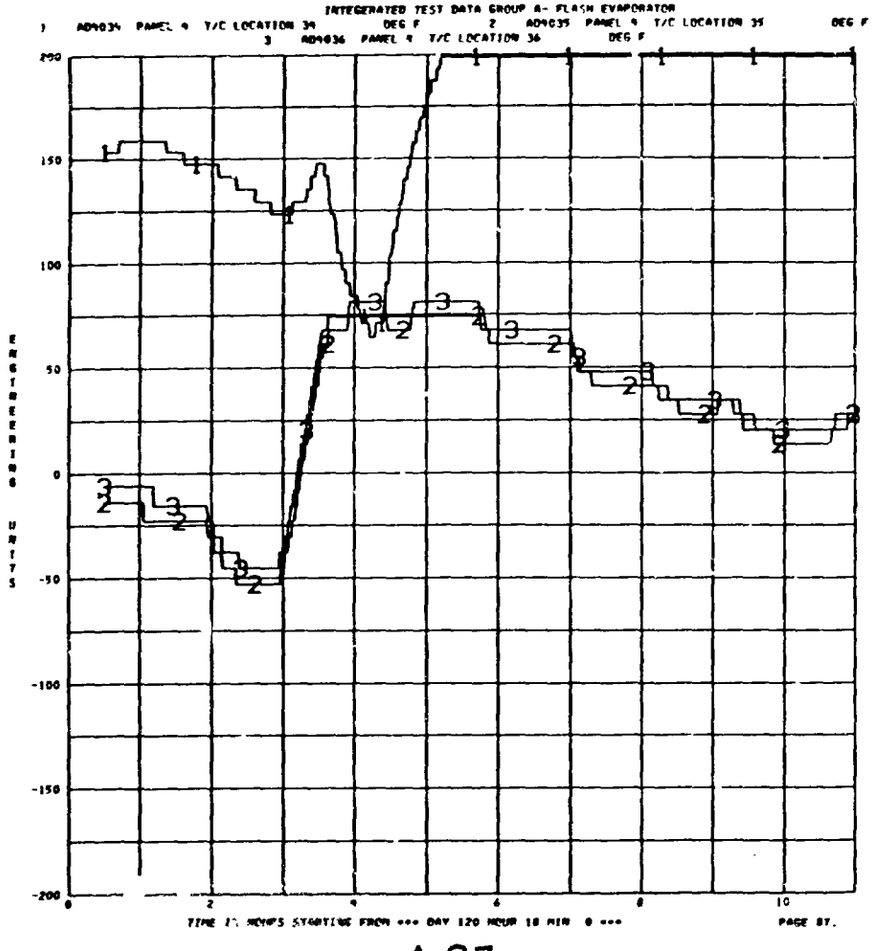
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1 AD4034 PANEL 4 T/C LOCATION 34 DEG F
2 AD4035 PANEL 4 T/C LOCATION 35 DEG F
3 AD4036 PANEL 4 T/C LOCATION 36 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 87.

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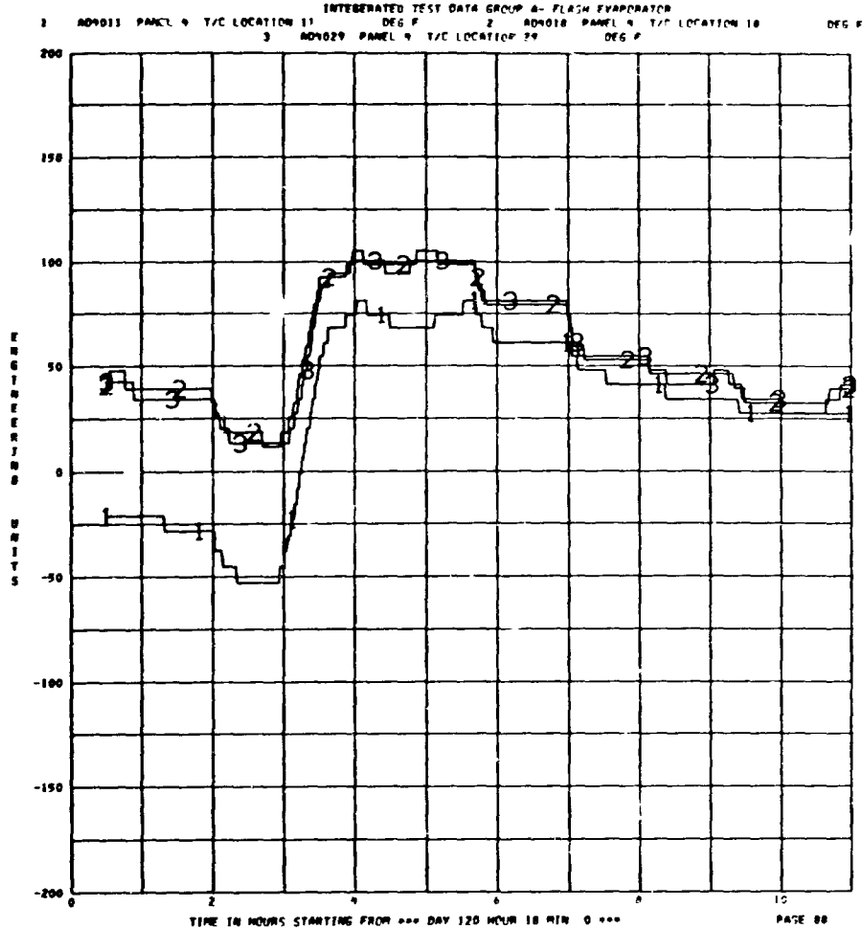
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1 AD4011 PANEL 4 T/C LOCATION 11 DEG F
2 AD4018 PANEL 4 T/C LOCATION 18 DEG F
3 AD4029 PANEL 4 T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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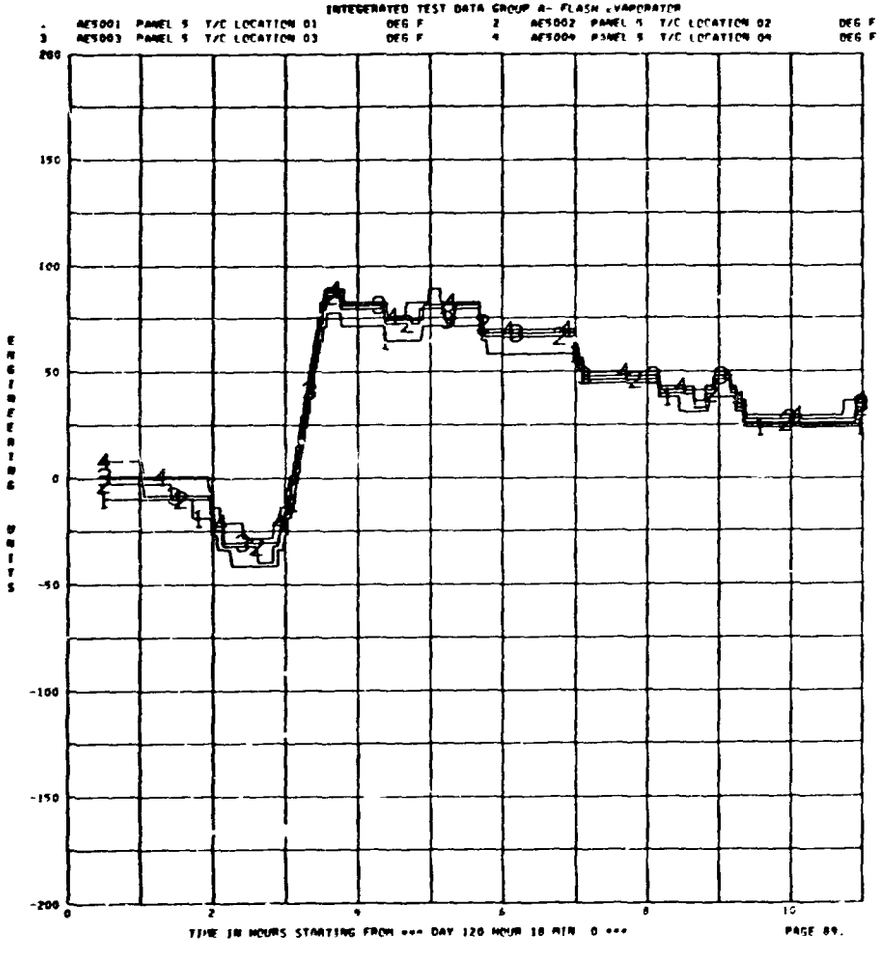
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2 AE5002 PANEL 5 T/C LOCATION 02 DEG F
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4 AE5004 PANEL 5 T/C LOCATION 04 DEG F
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TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 89.

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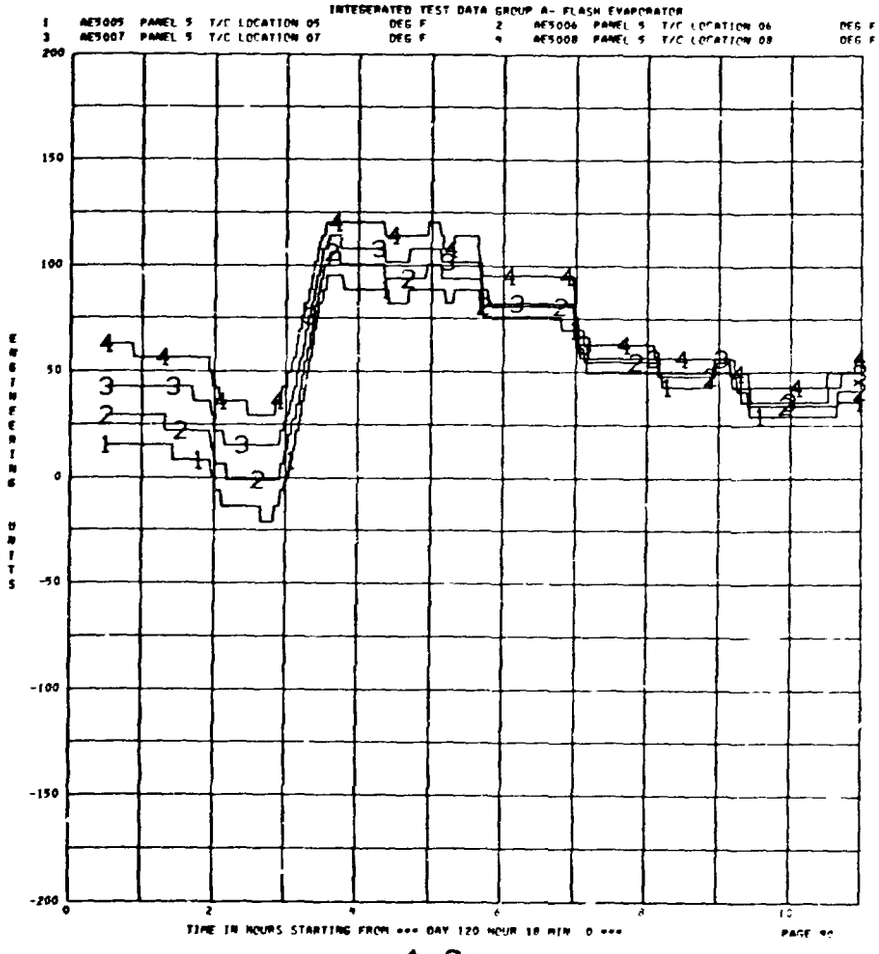
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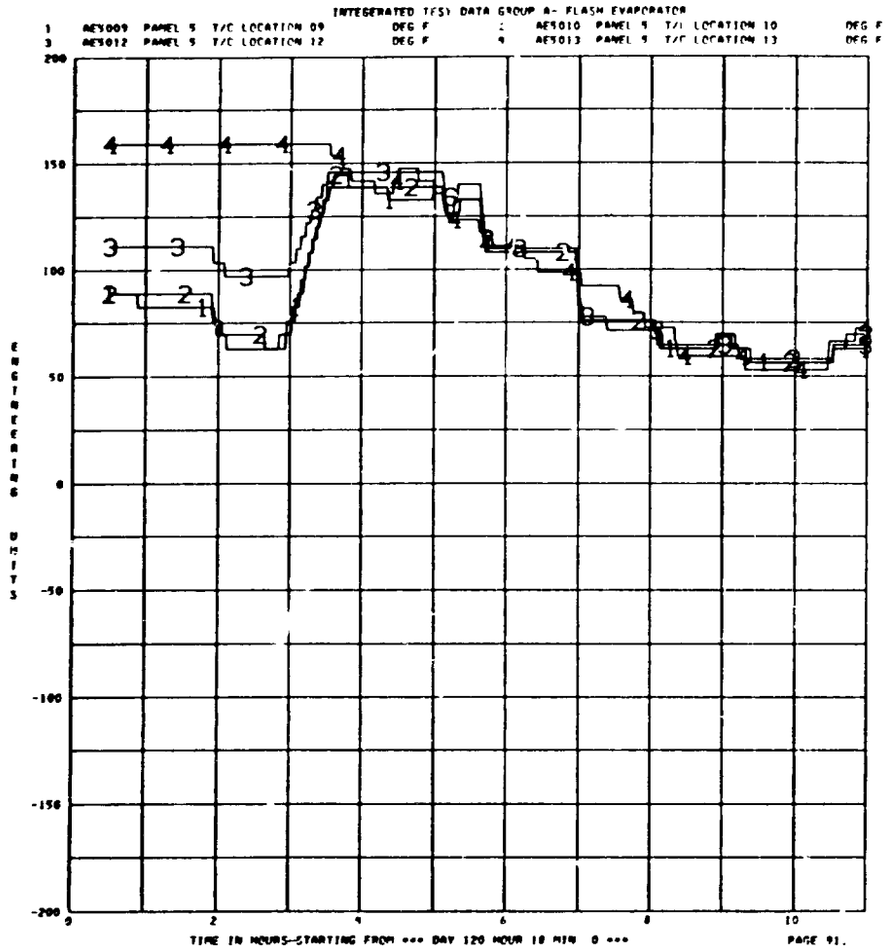
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***

A-90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1 AE5009 PANEL 5 T/C LOCATION 09 DEG F
3 AE5012 PANEL 5 T/C LOCATION 12 DEG F
2 AE5010 PANEL 5 T/C LOCATION 10 DEG F
4 AE5013 PANEL 5 T/C LOCATION 13 DEG F
ENGINEERING UNITS
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TIME IN HOURS-STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 91.

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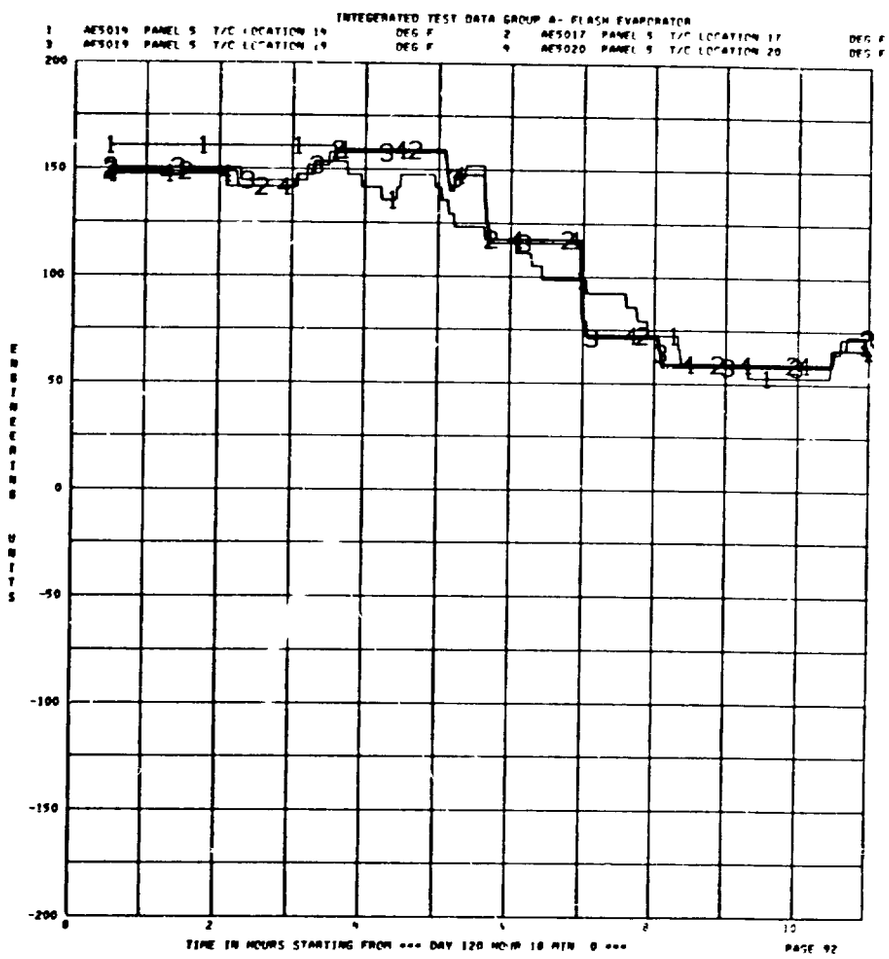
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
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3 AE5019 PANEL 5 T/C LOCATION 19 DEG F
2 AE5017 PANEL 5 T/C LOCATION 17 DEG F
4 AE5020 PANEL 5 T/C LOCATION 20 DEG F
ENGINEERING UNITS
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150
100
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TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 92

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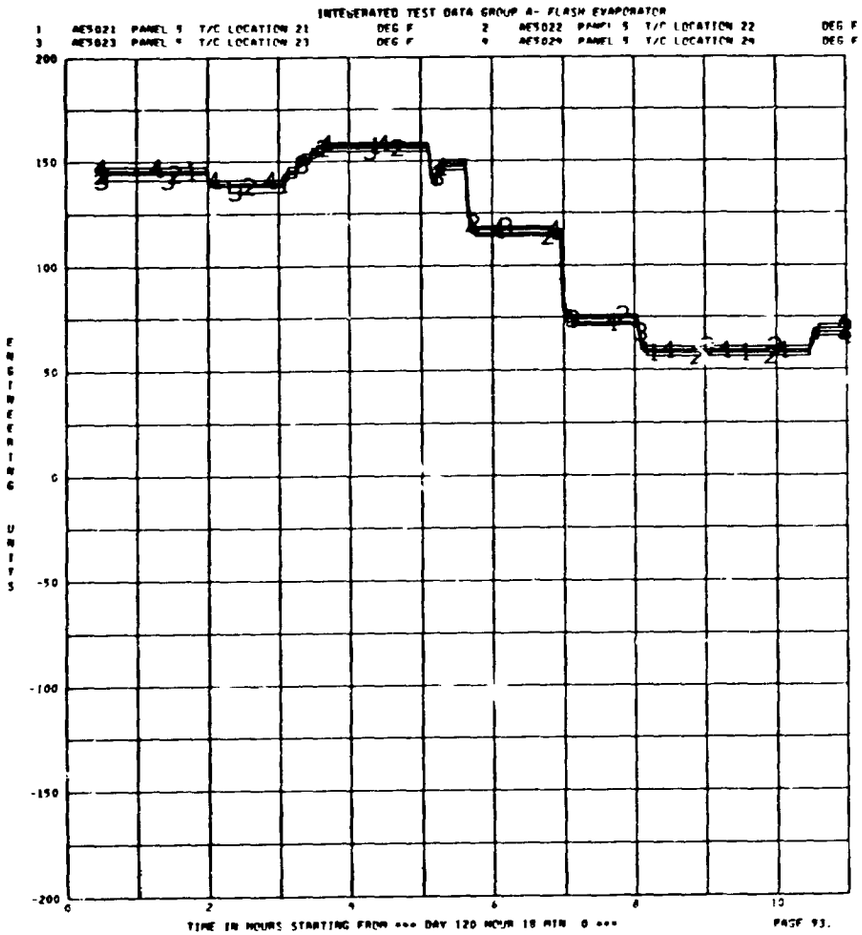
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1 AE5021 PANEL 5 T/C LOCATION 21 DEG F
2 AE5022 PANEL 5 T/C LOCATION 22 DEG F
3 AE5023 PANEL 5 T/C LOCATION 23 DEG F
4 AE5029 PANEL 5 T/C LOCATION 24 DEG F
ENGINEERING UNITS
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100
50
0
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10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 93.

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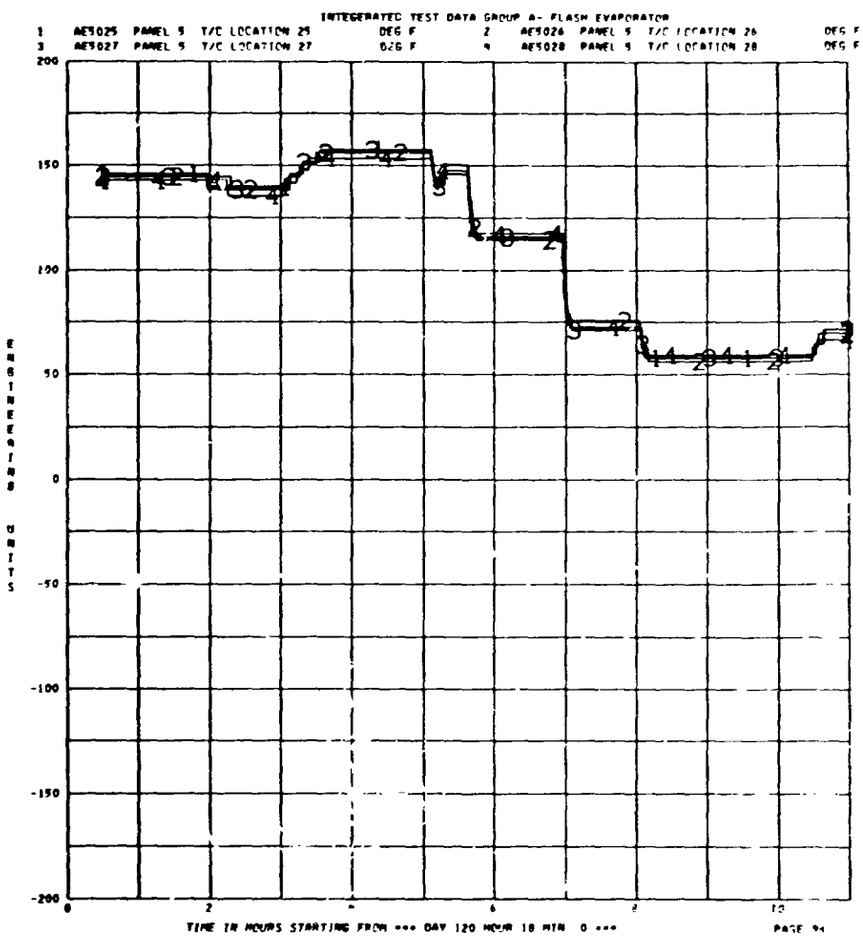
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1 AE5025 PANEL 5 T/C LOCATION 25 DEG F
2 AE5026 PANEL 5 T/C LOCATION 26 DEG F
3 AE5027 PANEL 5 T/C LOCATION 27 DEG F
4 AE5028 PANEL 5 T/C LOCATION 28 DEG F
ENGINEERING UNITS
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4
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8
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TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 94

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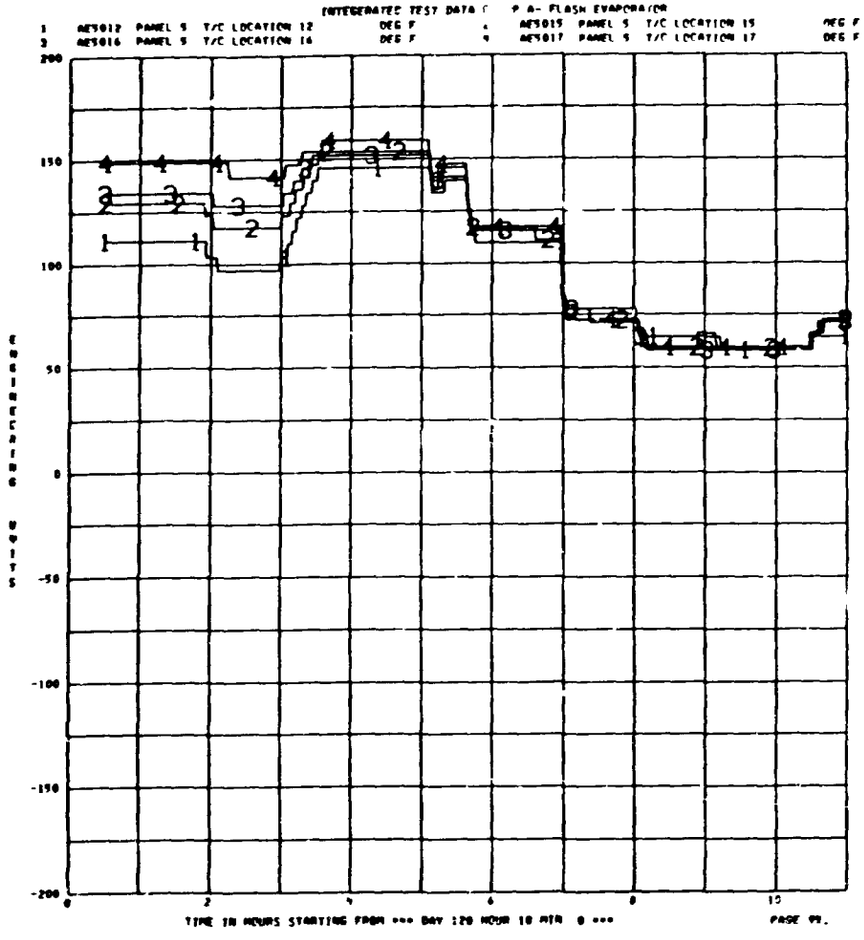
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1 AE5012 PANEL 5 T/C LOCATION 12 DEG F
2 AE5016 PANEL 5 T/C LOCATION 16 DEG F
4 AE5015 PANEL 5 T/C LOCATION 15 DEG F
5 AE5017 PANEL 5 T/C LOCATION 17 DEG F
200
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100
50
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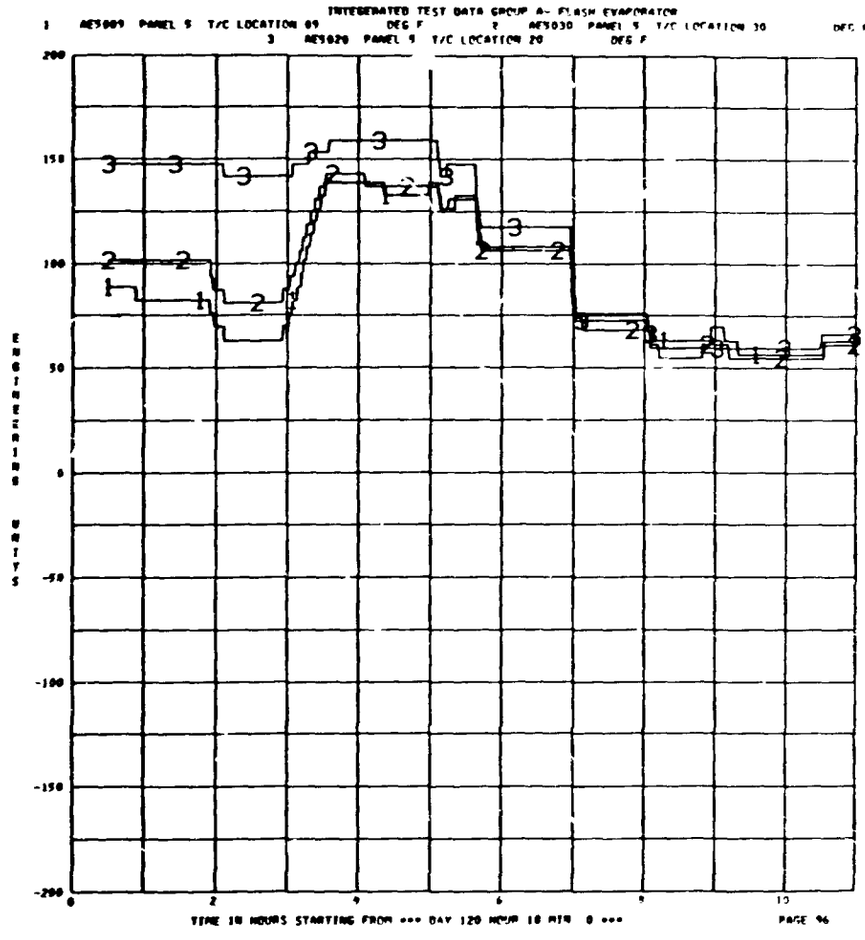
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 95.

A-95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2 AE5030 PANEL 5 T/C LOCATION 30 DEG F
3 AE5020 PANEL 5 T/C LOCATION 20 DEG F
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TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 96

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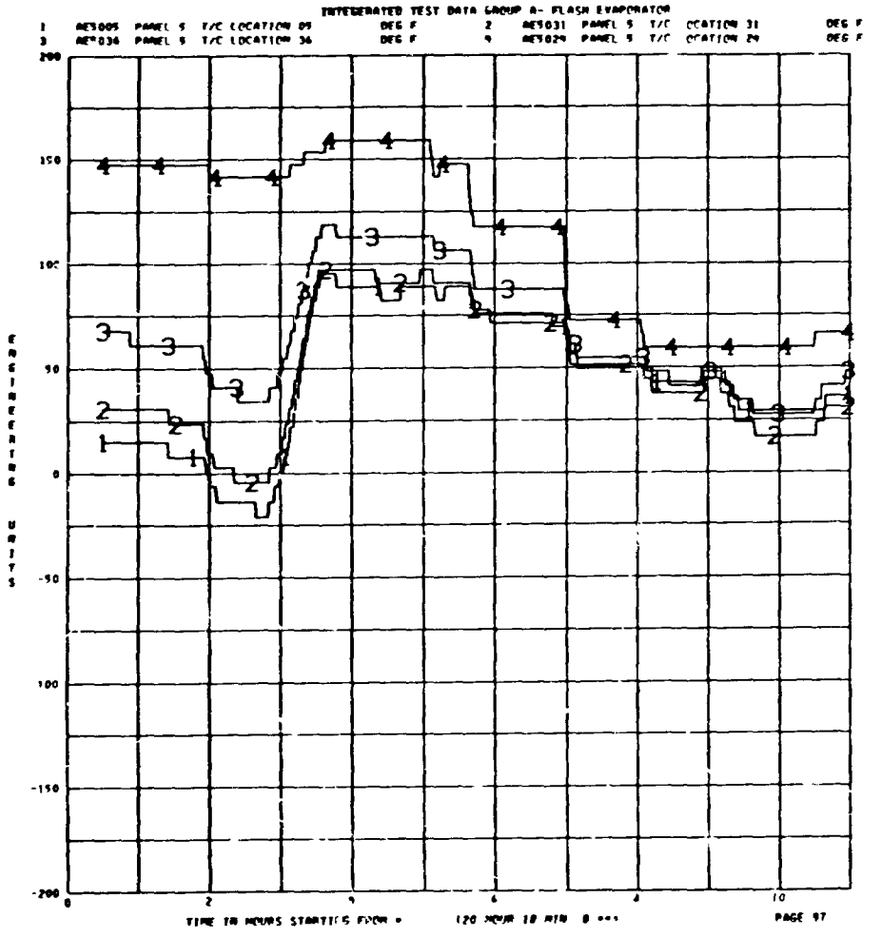
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ENGINEERING UNITS
TIME IN HOURS STARTING FROM
PAGE 97

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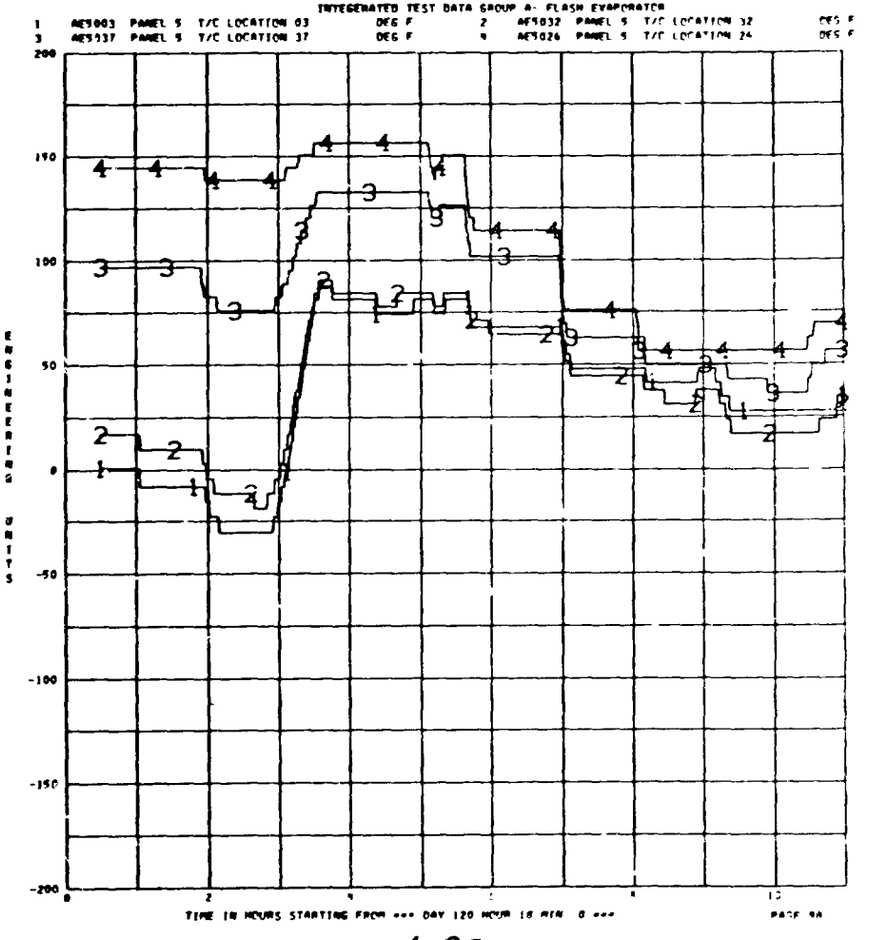
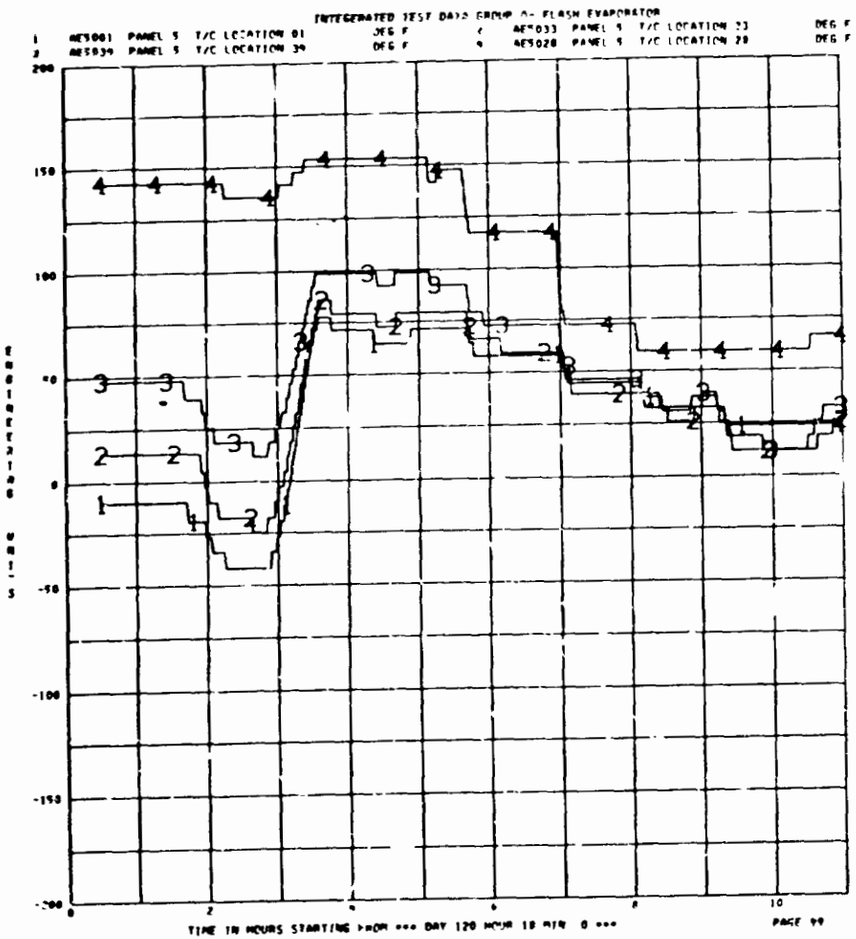

INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AE5003 PANEL 5 T/C LOCATION 03 DEG F 2 AE5032 PANEL 5 T/C LOCATION 32 DEG F
3 AE5037 PANEL 5 T/C LOCATION 37 DEG F 4 AE5026 PANEL 5 T/C LOCATION 26 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM

A-98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1 AES001 PANEL 5 T/C LOCATION 01 DEG F
2 AES039 PANEL 5 T/C LOCATION 39 DEG F
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 99

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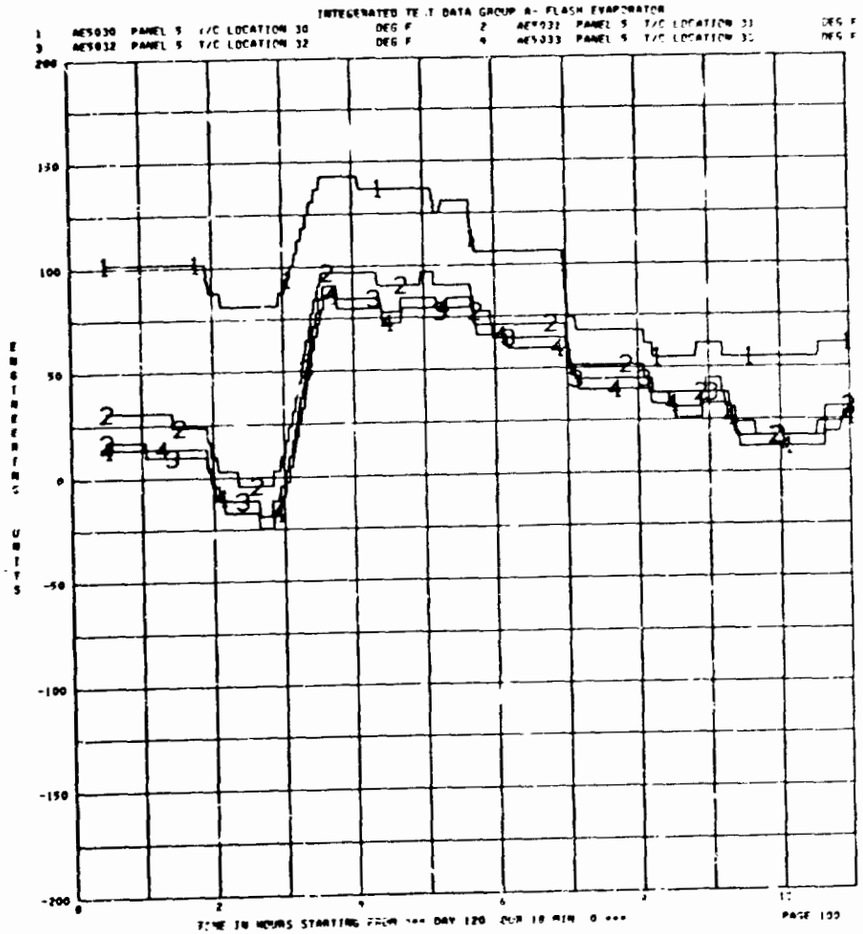
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3 AES032 PANEL 5 T/C LOCATION 32 DEG F
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 100

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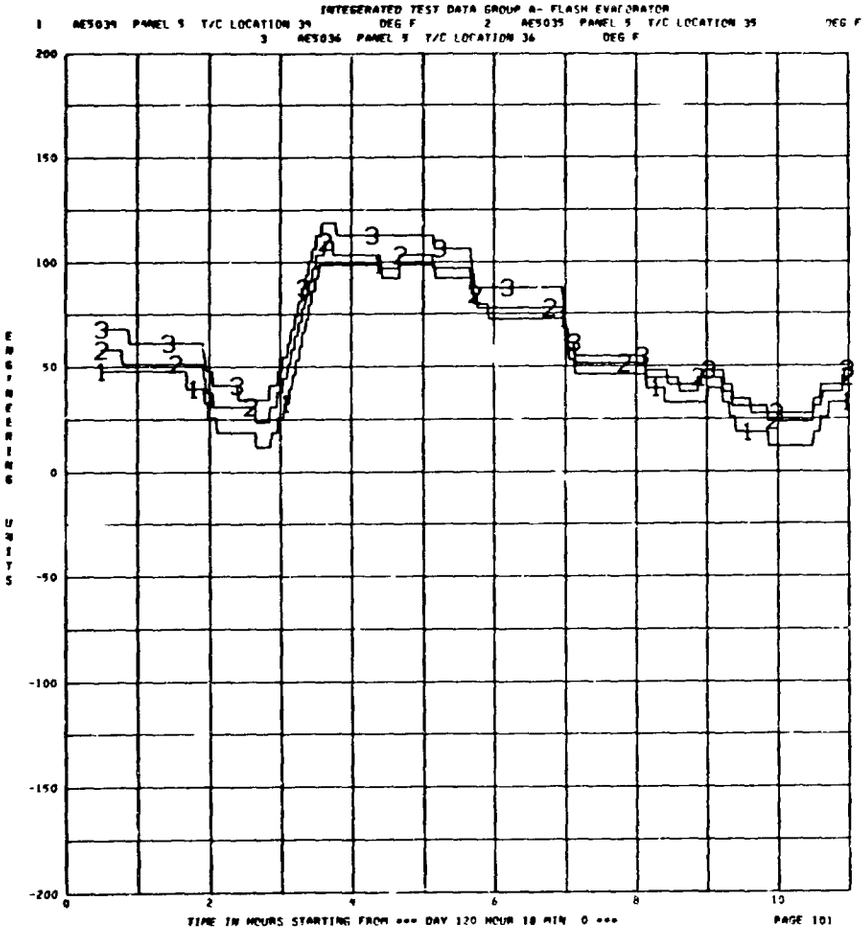
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1 AE5034 PANEL 5 T/C LOCATION 34 DEG F
2 AE5035 PANEL 5 T/C LOCATION 35 DEG F
3 AE5036 PANEL 5 T/C LOCATION 36 DEG F
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TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 101

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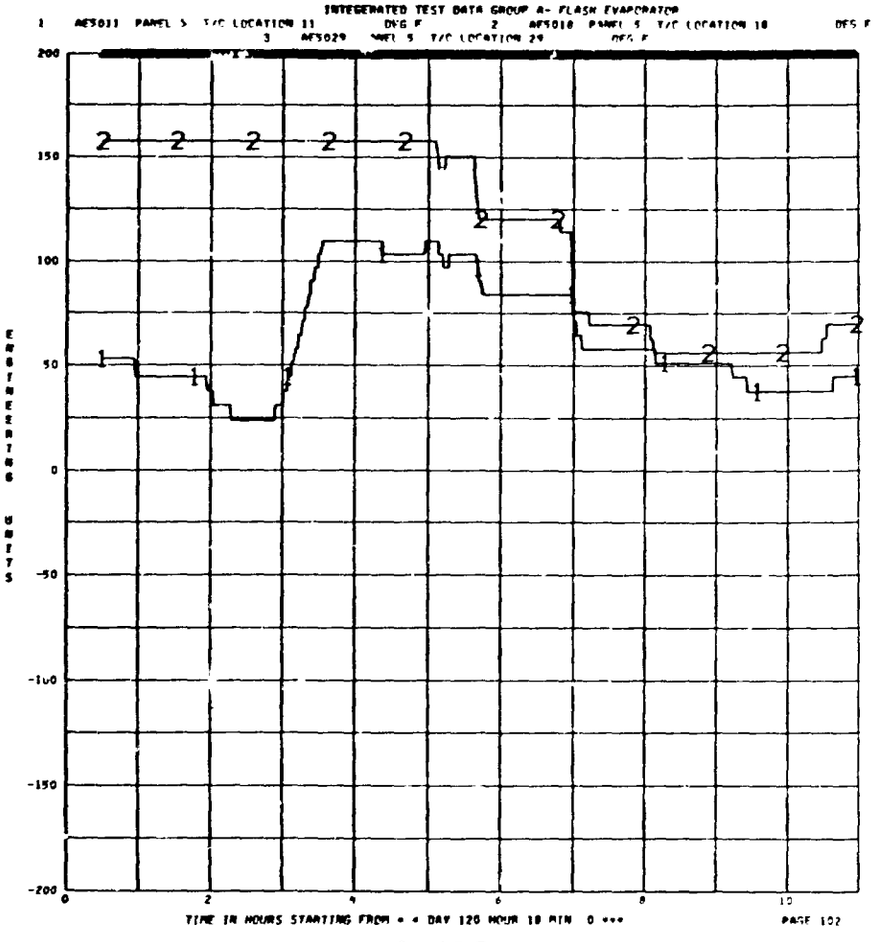
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3 AE5029 PANEL 5 T/C LOCATION 29 DEG F
ENGINEERING UNITS
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TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 102

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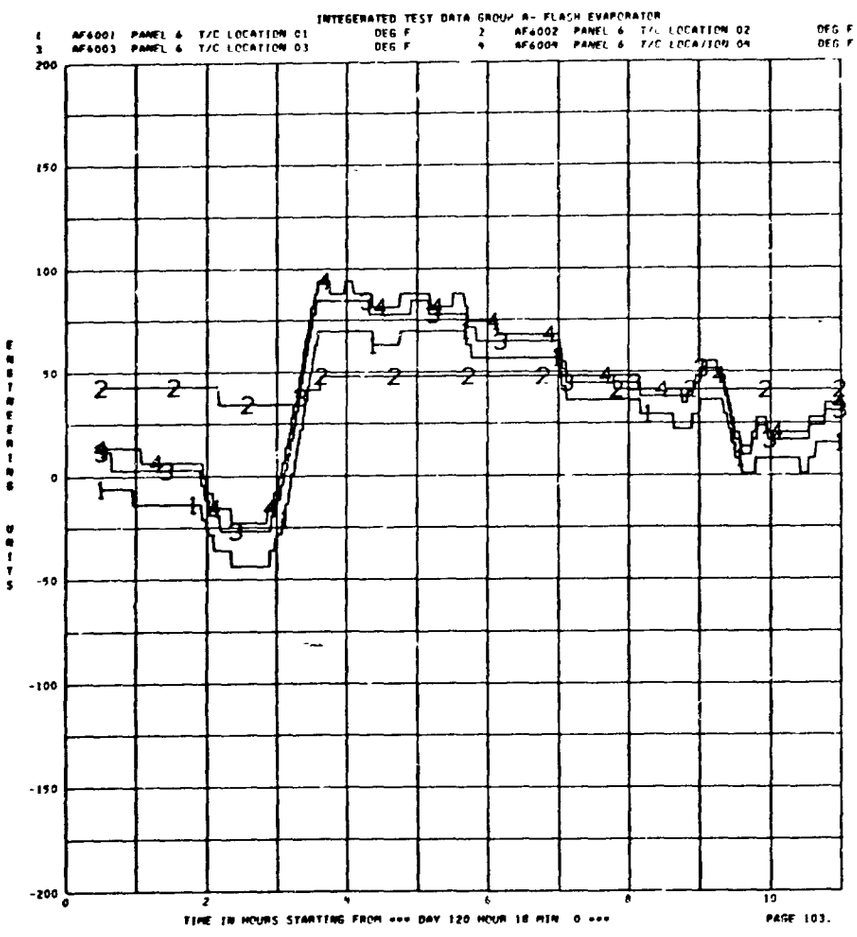
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1 AF6001 PANEL 6 T/C LOCATION 01 DEG F
2 AF6002 PANEL 6 T/C LOCATION 02 DEG F
3 AF6003 PANEL 6 T/C LOCATION 03 DEG F
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TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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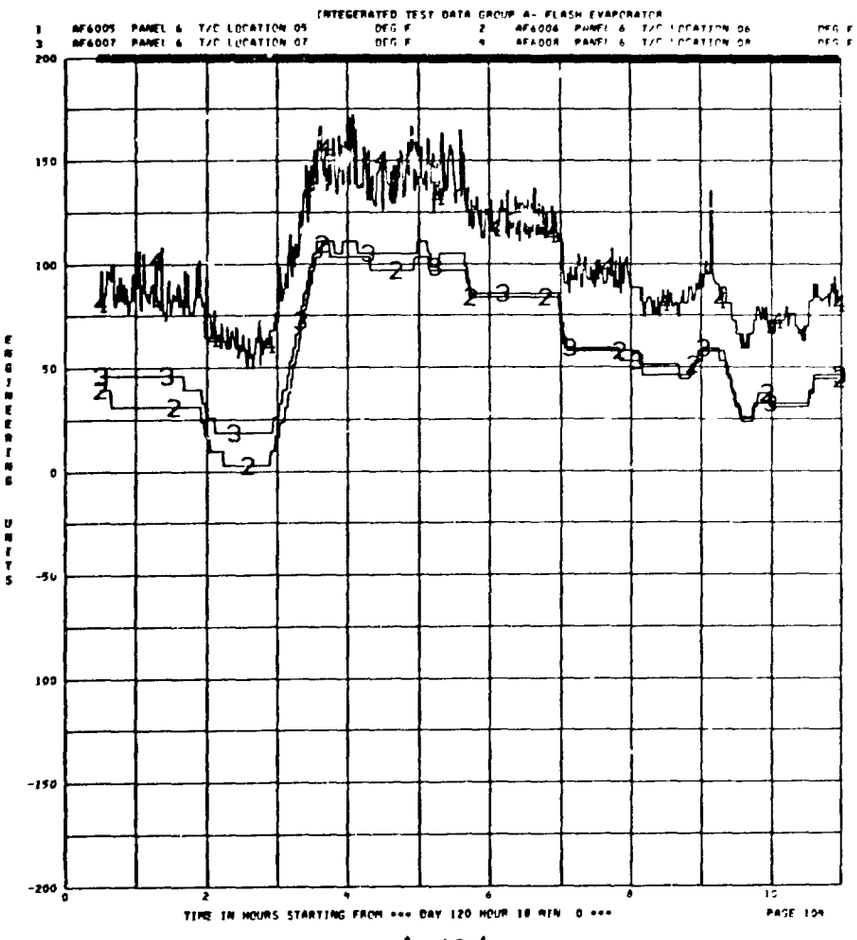
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TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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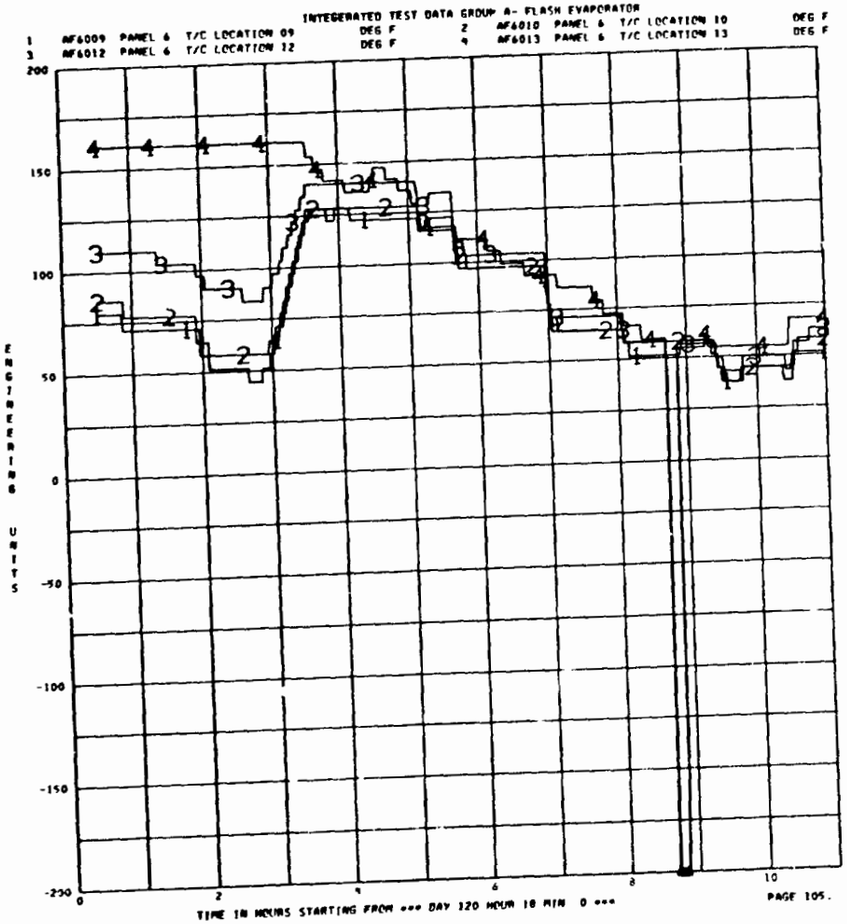
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
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2 AF6010 PANEL 6 T/C LOCATION 10 DEG F
3 AF6012 PANEL 6 T/C LOCATION 12 DEG F
4 AF6013 PANEL 6 T/C LOCATION 13 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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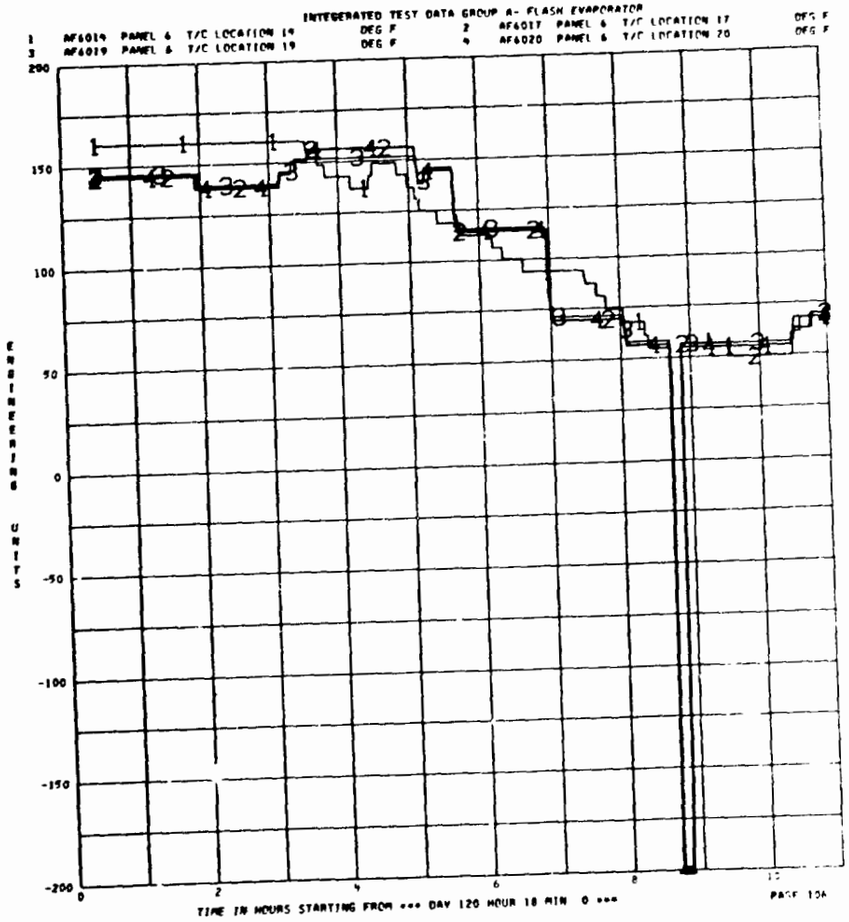
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AF6014 PANEL 6 T/C LOCATION 14 DEG F
2 AF6017 PANEL 6 T/C LOCATION 17 DEG F
3 AF6019 PANEL 6 T/C LOCATION 19 DEG F
4 AF6020 PANEL 6 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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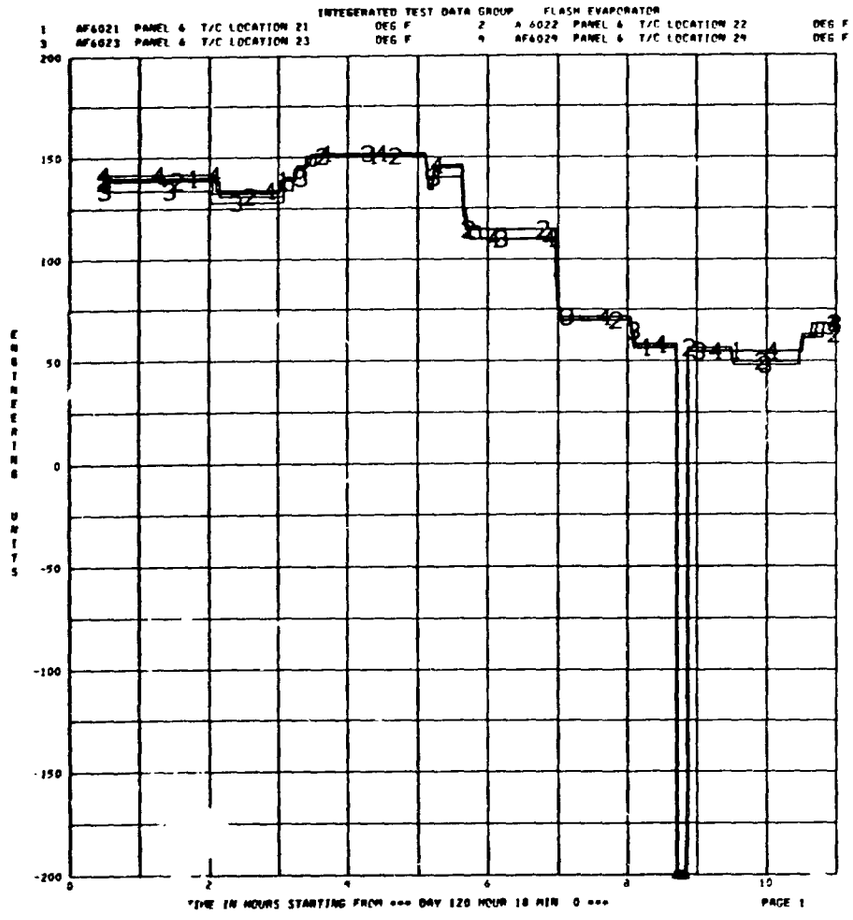
INTEGERATED TEST DATA GROUP FLASH EVAPORATOR
1 AF6021 PANEL 6 T/C LOCATION 21 DEG F
2 A 6022 PANEL 6 T/C LOCATION 22 DEG F
3 AF6023 PANEL 6 T/C LOCATION 23 DEG F
4 AF6029 PANEL 6 T/C LOCATION 29 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 1

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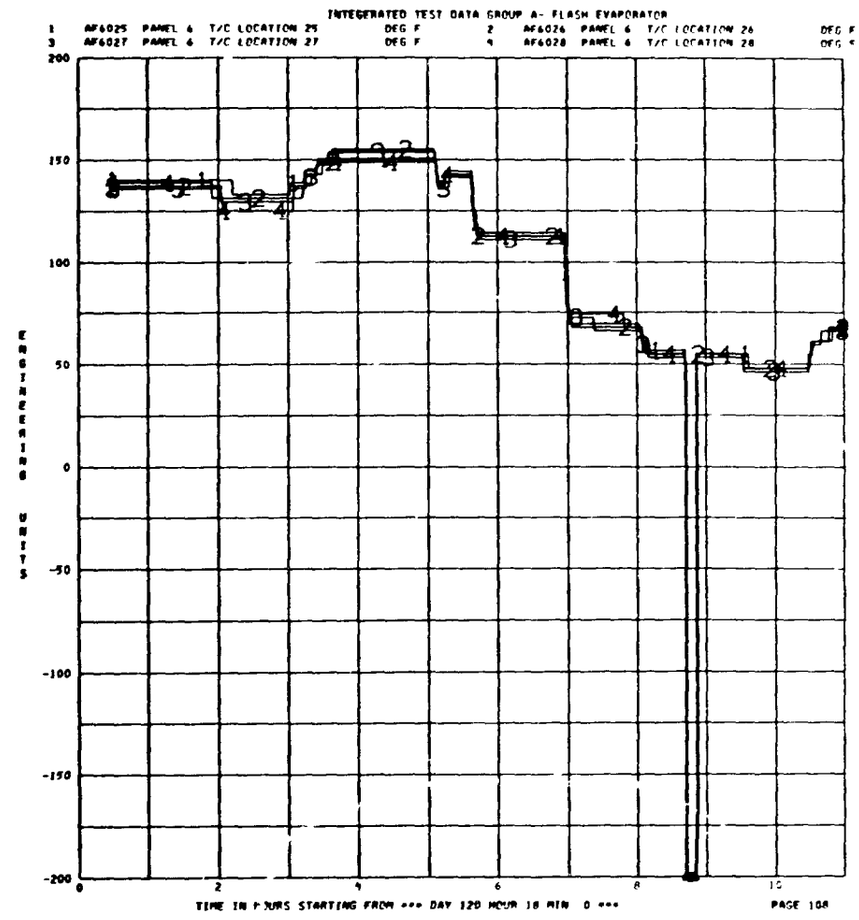
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AF6025 PANEL 6 T/C LOCATION 25 DEG F
2 AF6026 PANEL 6 T/C LOCATION 26 DEG F
3 AF6027 PANEL 6 T/C LOCATION 27 DEG F
4 AF6028 PANEL 6 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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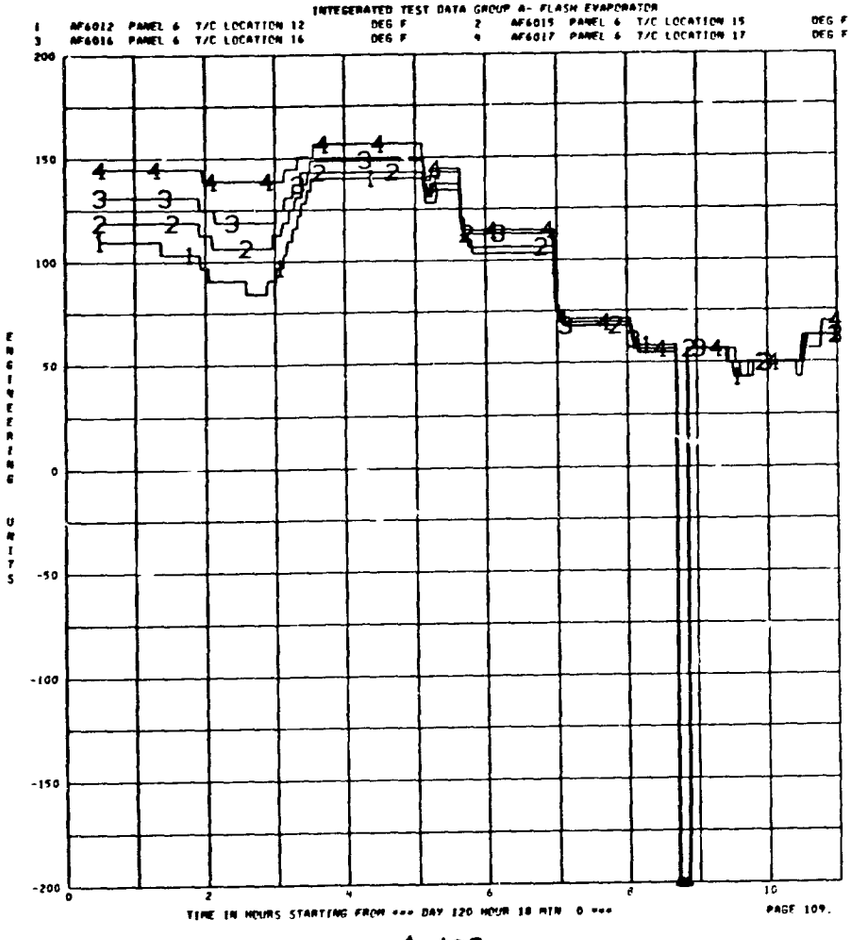
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AF6012 PANEL 6 T/C LOCATION 12 DEG F
2 AF6015 PANEL 6 T/C LOCATION 15 DEG F
3 AF6016 PANEL 6 T/C LOCATION 16 DEG F
4 AF6017 PANEL 6 T/C LOCATION 17 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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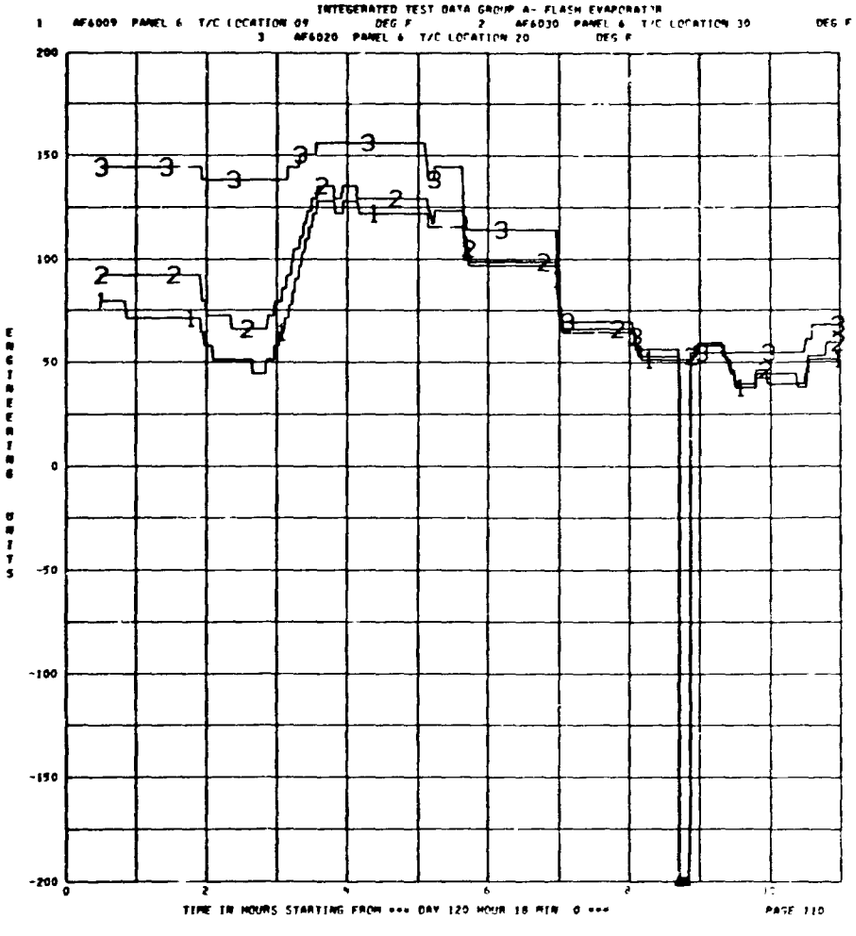
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AF6009 PANEL 6 T/C LOCATION 09 DEG F
2 AF6030 PANEL 6 T/C LOCATION 30 DEG F
3 AF6020 PANEL 6 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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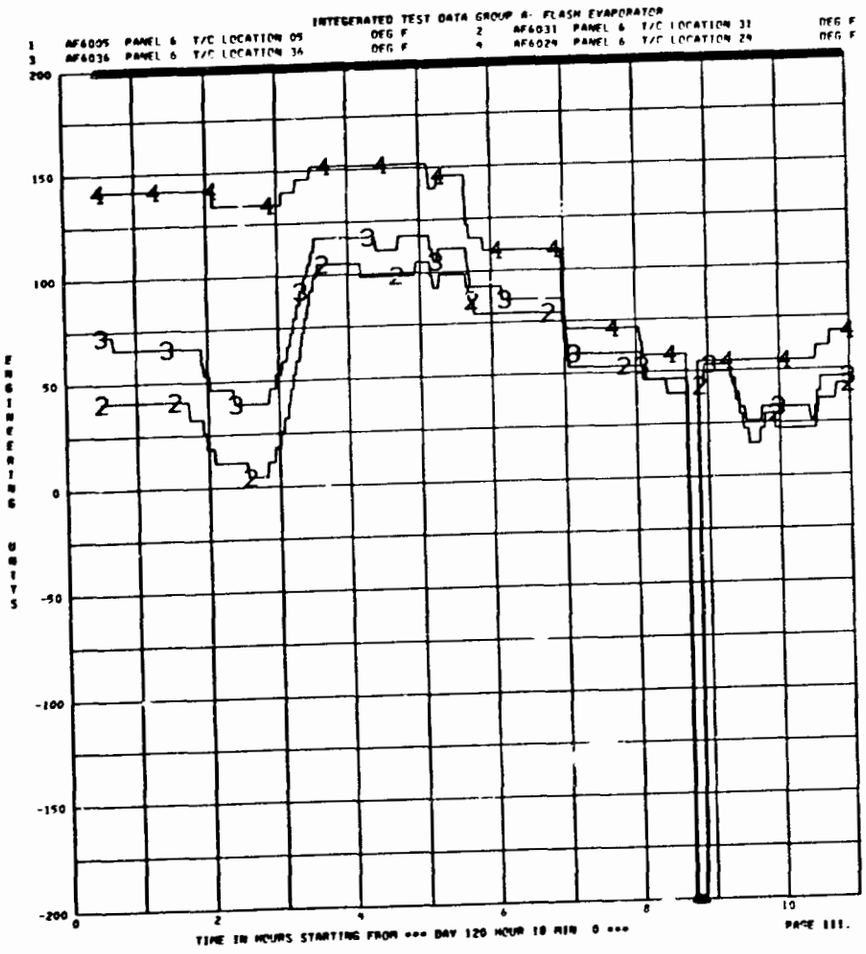
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AF6005 PANEL 6 T/C LOCATION 05 DEG F
2 AF6031 PANEL 6 T/C LOCATION 31
3 AF6036 PANEL 6 T/C LOCATION 36
4 AF6029 PANEL 6 T/C LOCATION 29
DEG F
DEG F
DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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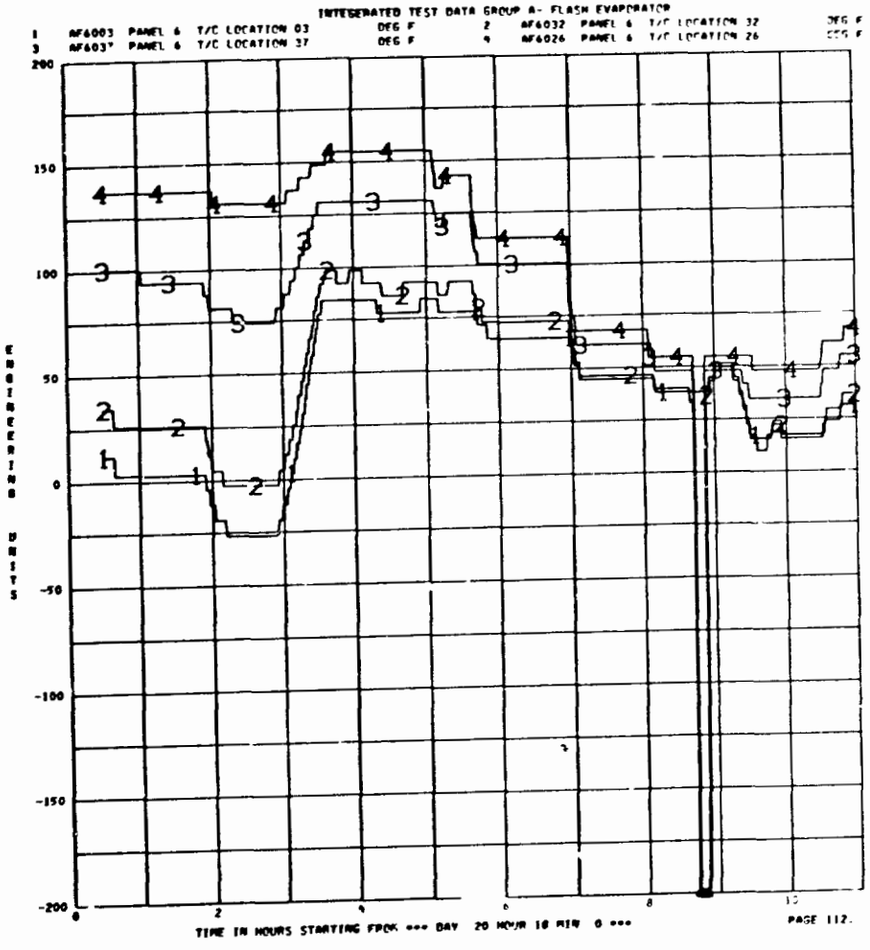
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AF6003 PANEL 6 T/C LOCATION 03 DEG F
2 AF6032 PANEL 6 T/C LOCATION 32
3 AF6037 PANEL 6 T/C LOCATION 37
4 AF6026 PANEL 6 T/C LOCATION 26
DEG F
DEG F
DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 20 HOUR 18 MIN 0 ***
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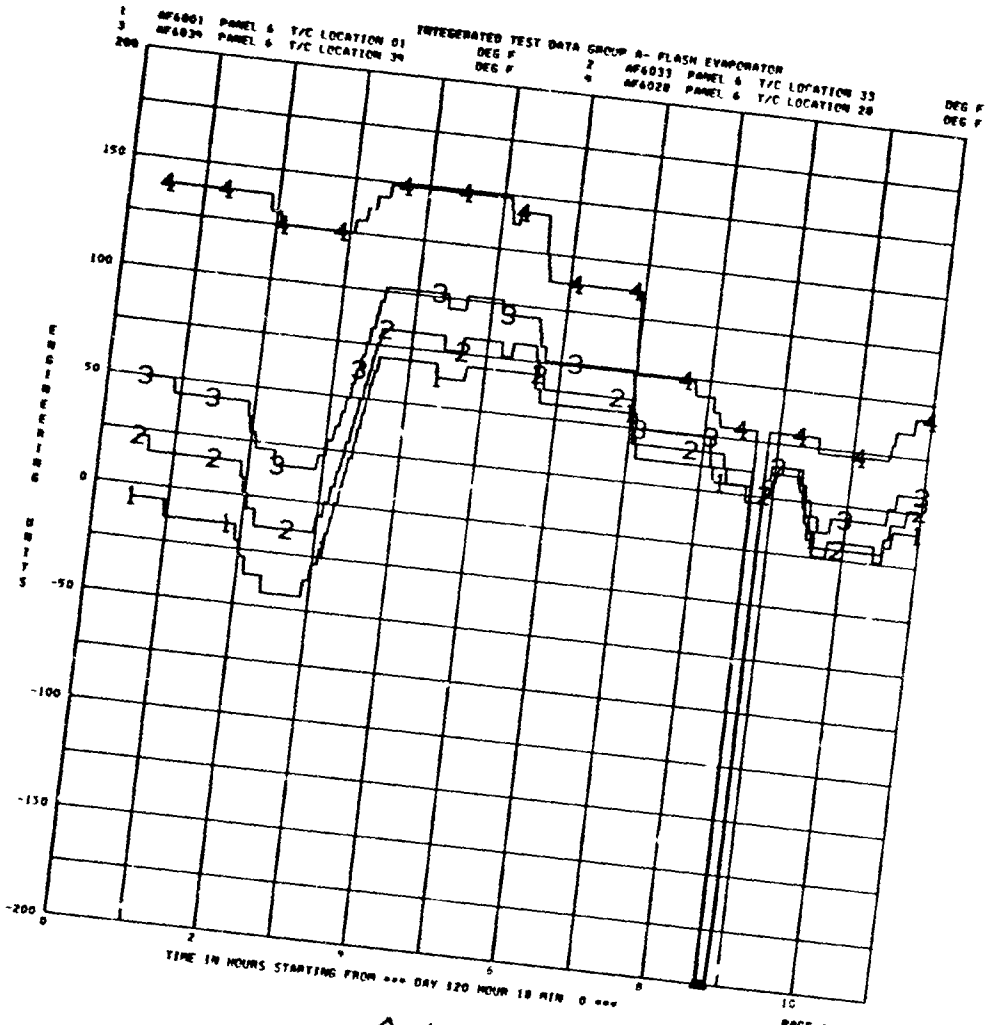
1 AF6001 PANEL 6 T/C LOCATION 01
3 AF6034 PANEL 6 T/C LOCATION 34
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
DEG F
DEG F
2 AF6033 PANEL 6 T/C LOCATION 33
4 AF6028 PANEL 6 T/C LOCATION 28
DEG F
DEG F
200
150
100
50
0
-50
-100
-150
-200
ENGINEERING UNITS
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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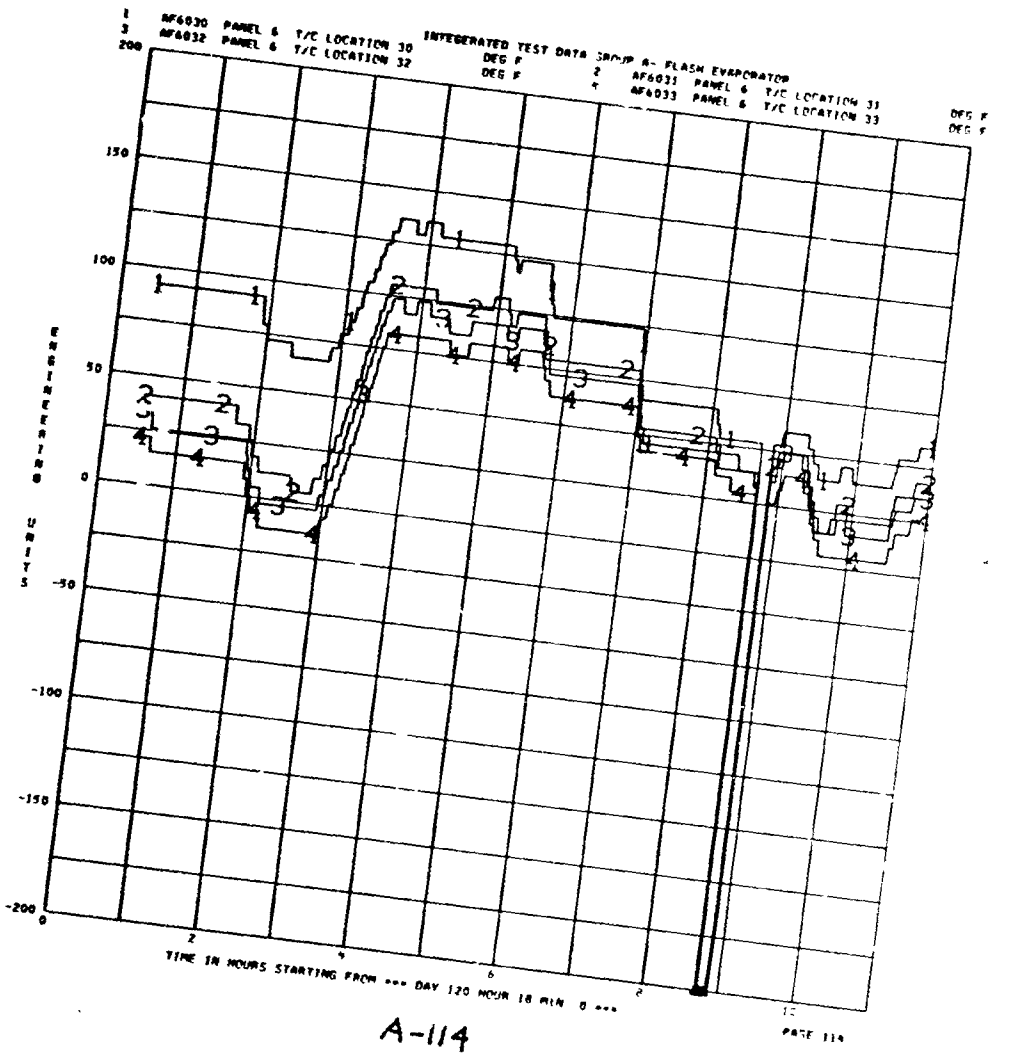
1 AF6030 PANEL 6 T/C LOCATION 30
3 AF6032 PANEL 6 T/C LOCATION 32
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
DEG F
DEG F
2 AF6031 PANEL 6 T/C LOCATION 31
4 AF6033 PANEL 6 T/C LOCATION 33
DEG F
DEG F
200
150
100
50
0
-50
-100
-150
-200
ENGINEERING UNITS
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***

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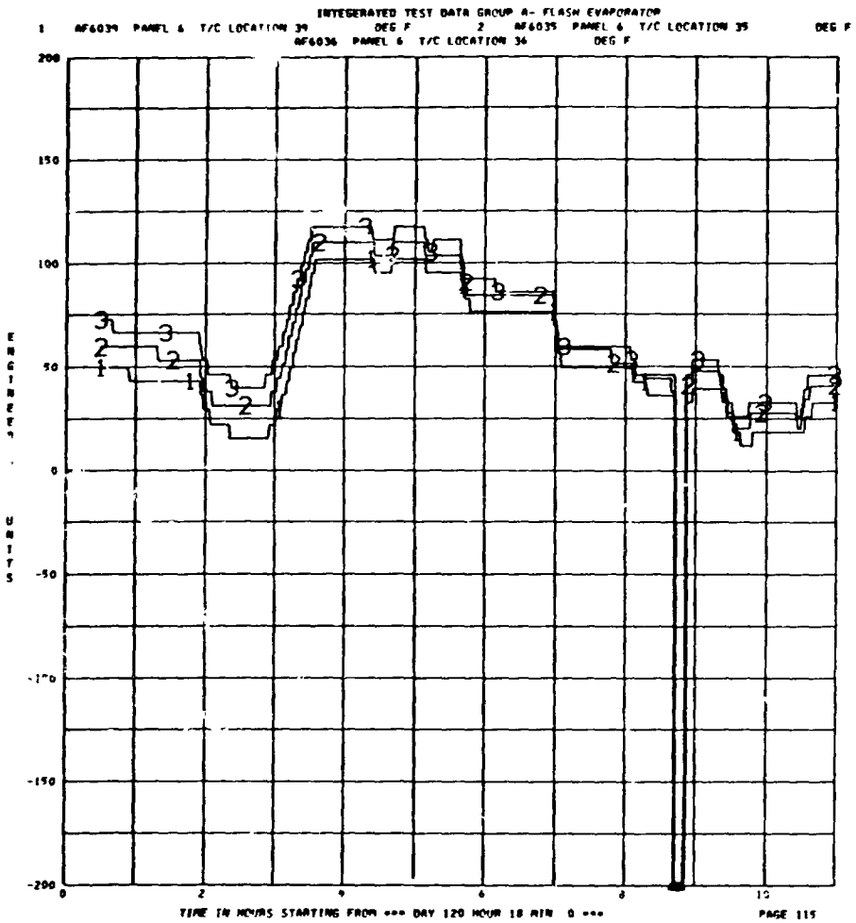
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AF6039 PANEL 6 T/C LOCATION 39 DEG F
2 AF6035 PANEL 6 T/C LOCATION 35 DEG F
AF6036 PANEL 6 T/C LOCATION 34 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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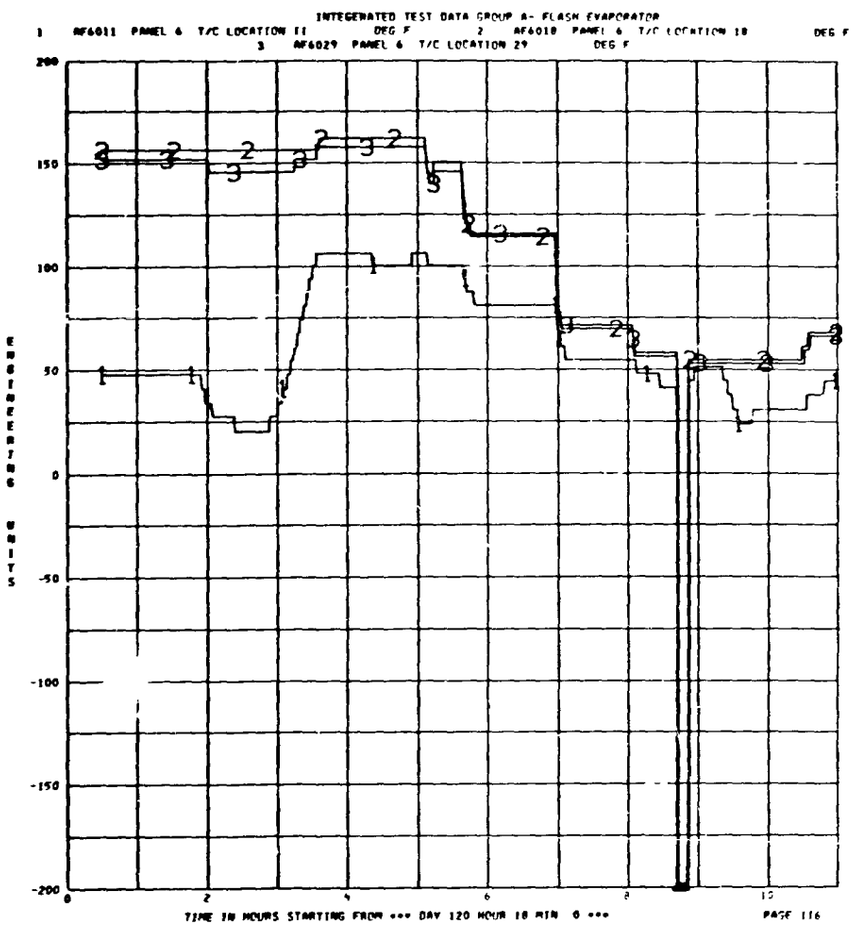
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AF6011 PANEL 6 T/C LOCATION 11 DEG F
2 AF6018 PANEL 6 T/C LOCATION 18 DEG F
3 AF6029 PANEL 6 T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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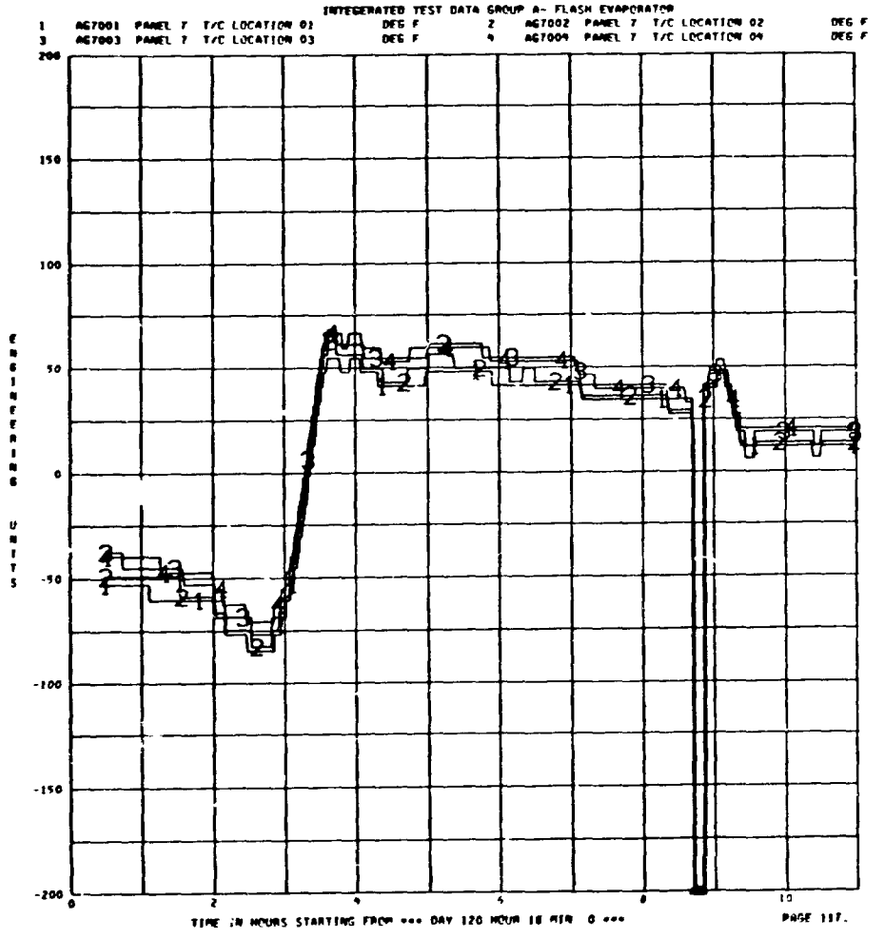
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AG7001 PANEL 7 T/C LOCATION 01 DEG F
2 AG7002 PANEL 7 T/C LOCATION 02 DEG F
3 AG7003 PANEL 7 T/C LOCATION 03 DEG F
4 AG7004 PANEL 7 T/C LOCATION 04 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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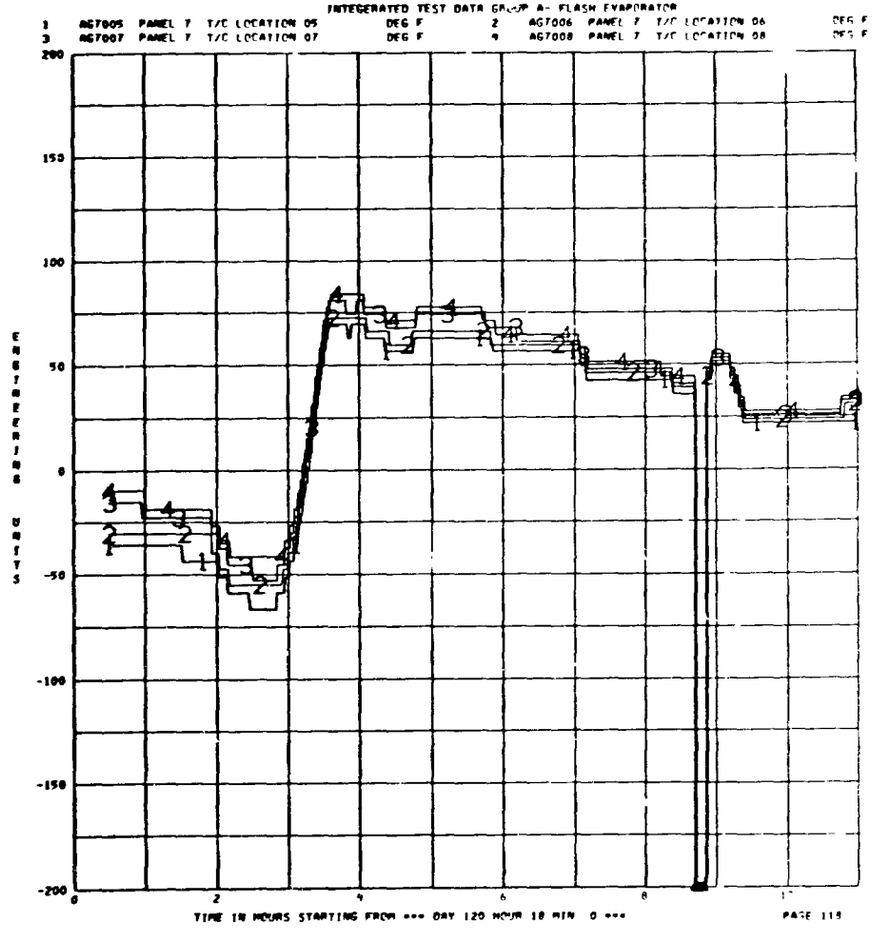
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AG7005 PANEL 7 T/C LOCATION 05 DEG F
2 AG7006 PANEL 7 T/C LOCATION 06 DEG F
3 AG7007 PANEL 7 T/C LOCATION 07 DEG F
4 AG7008 PANEL 7 T/C LOCATION 08 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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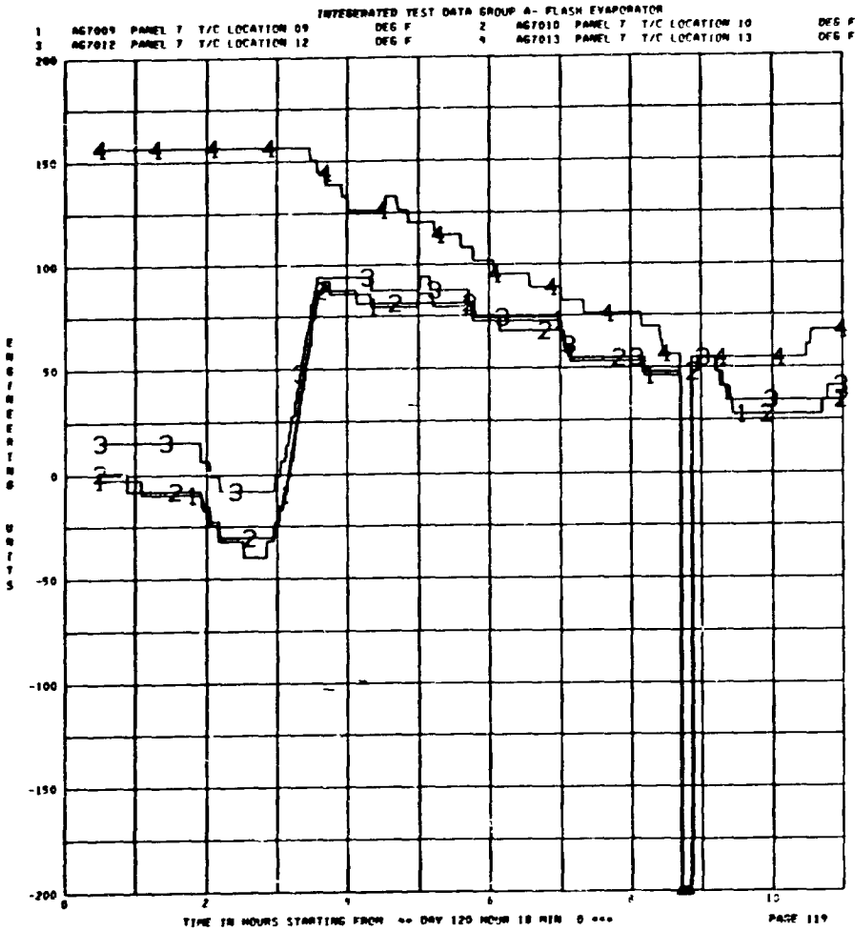
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AG7009 PANEL 7 T/C LOCATION 09 DEG F
2 AG7010 PANEL 7 T/C LOCATION 10 DEG F
3 AG7012 PANEL 7 T/C LOCATION 12 DEG F
4 AG7013 PANEL 7 T/C LOCATION 13 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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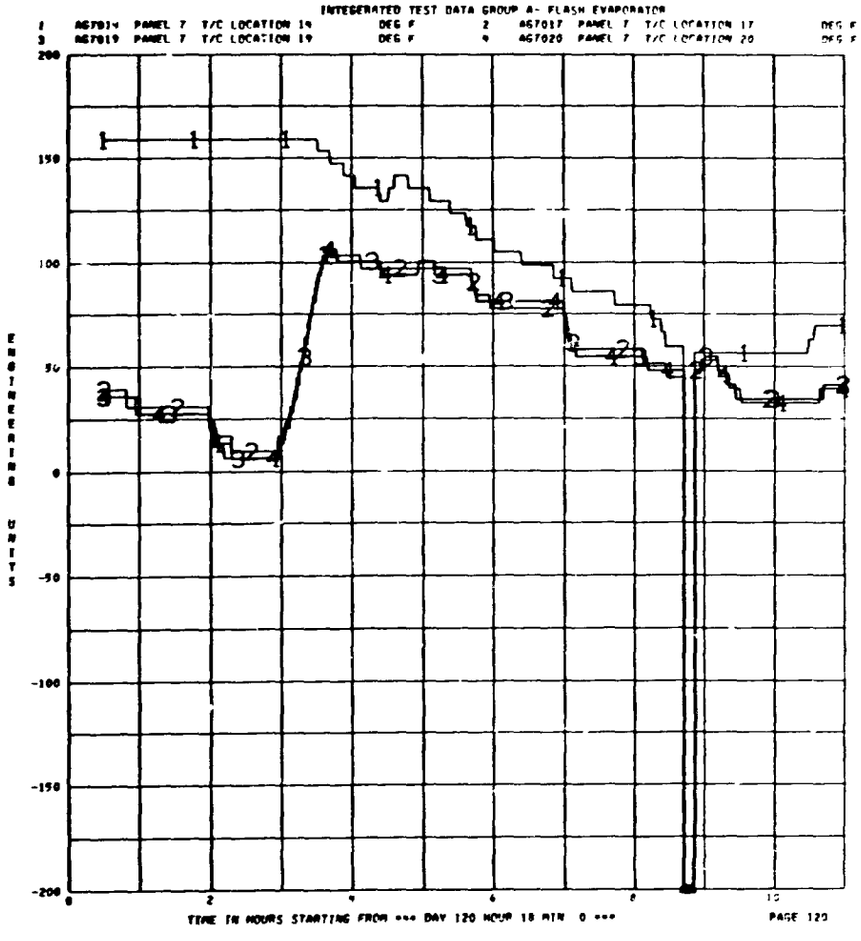
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AG7014 PANEL 7 T/C LOCATION 14 DEG F
2 AG7017 PANEL 7 T/C LOCATION 17 DEG F
3 AG7019 PANEL 7 T/C LOCATION 19 DEG F
4 AG7020 PANEL 7 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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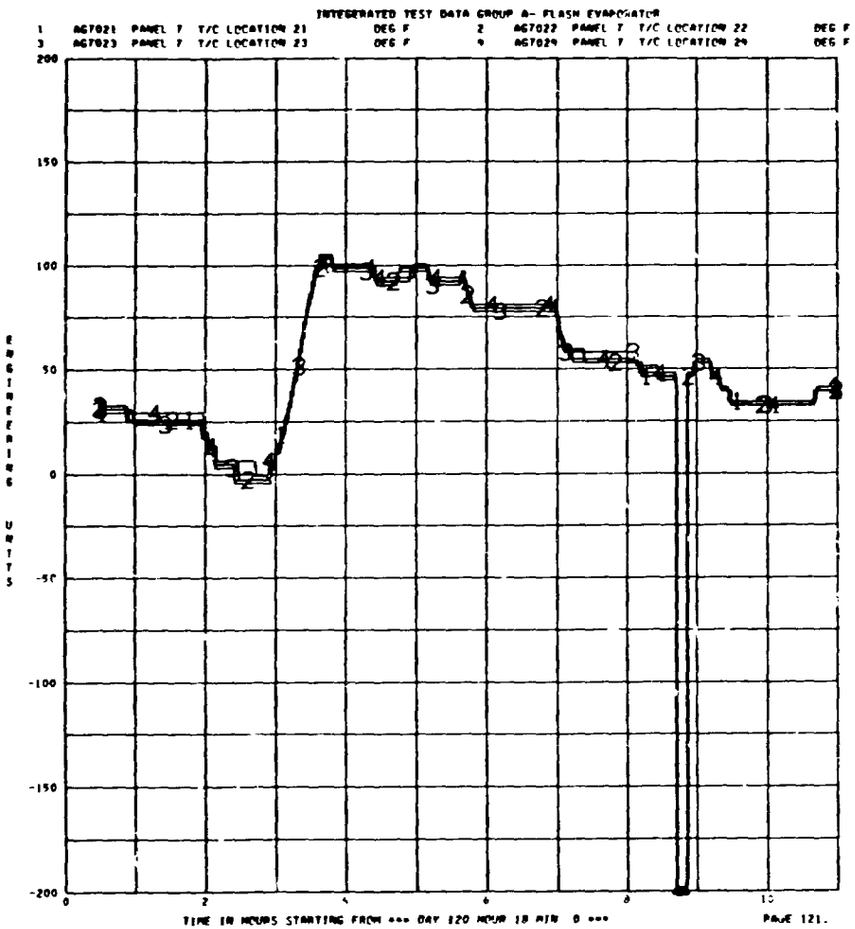
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AG7021 PANEL 7 T/C LOCATION 21 DEG F
2 AG7022 PANEL 7 T/C LOCATION 22 DEG F
3 AG7023 PANEL 7 T/C LOCATION 23 DEG F
4 AG7024 PANEL 7 T/C LOCATION 24 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 121.

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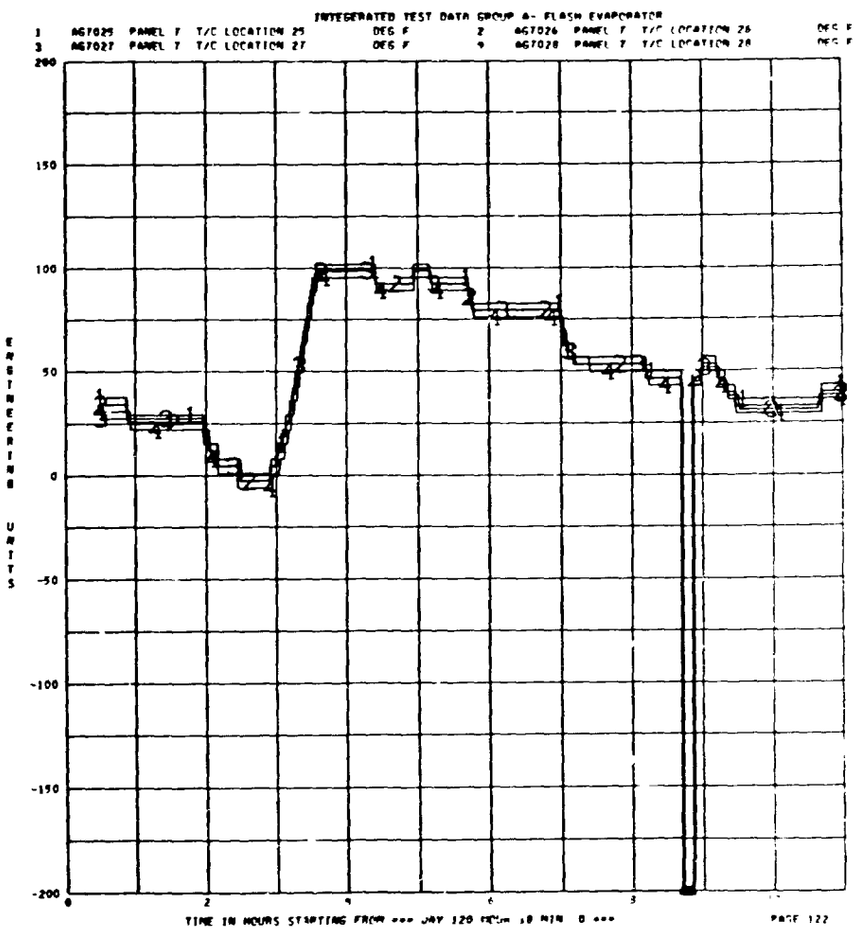
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AG7025 PANEL 7 T/C LOCATION 25 DEG F
2 AG7026 PANEL 7 T/C LOCATION 26 DEG F
3 AG7027 PANEL 7 T/C LOCATION 27 DEG F
4 AG7028 PANEL 7 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
TIME IN HOURS STARTING FROM *** JAY 120 HOUR 18 MIN 0 ***
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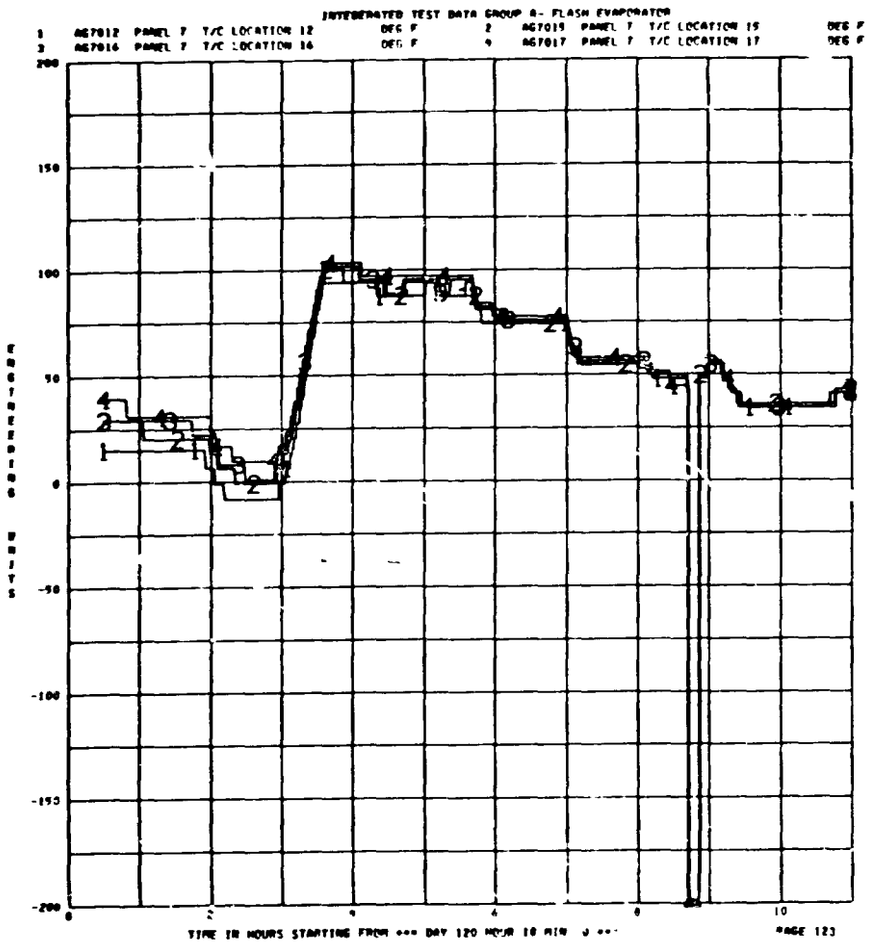
INTEGRATED TEST DATA GROUP 6- FLASH EVAPORATOR
1 AG7012 PANEL 7 T/C LOCATION 12 DEG F
2 AG7015 PANEL 7 T/C LOCATION 15 DEG F
3 AG7016 PANEL 7 T/C LOCATION 16 DEG F
4 AG7017 PANEL 7 T/C LOCATION 17 DEG F
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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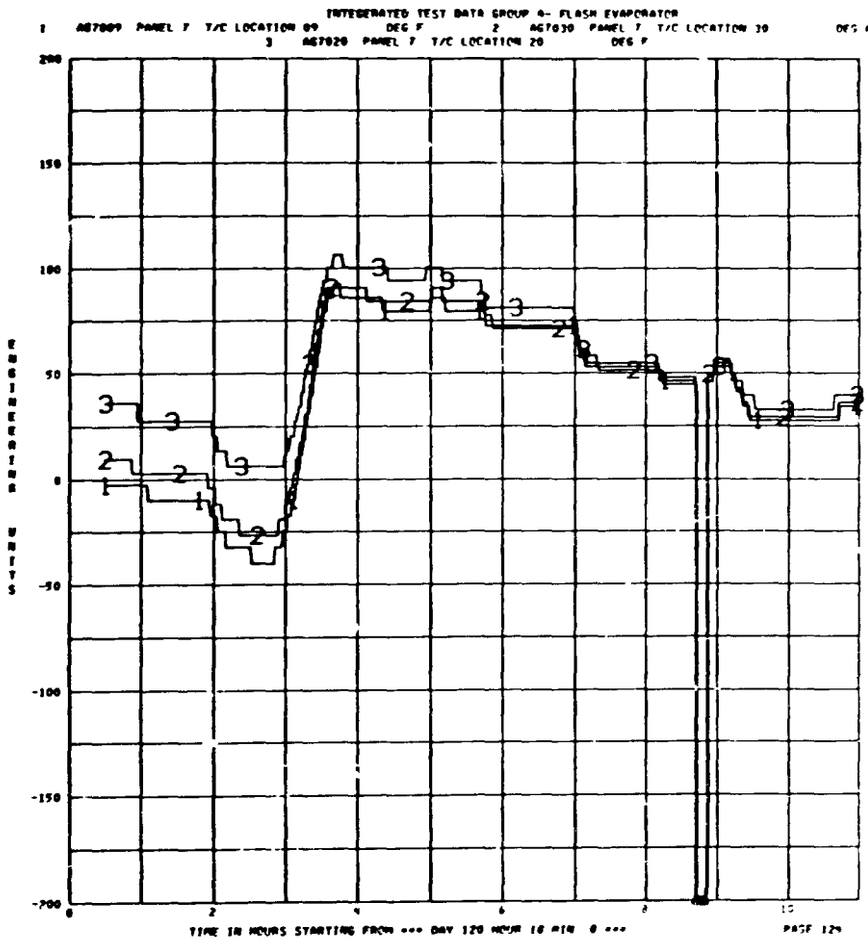
INTEGRATED TEST DATA GROUP 6- FLASH EVAPORATOR
1 AG7009 PANEL 7 T/C LOCATION 09 DEG F
2 AG7030 PANEL 7 T/C LOCATION 30 DEG F
3 AG7020 PANEL 7 T/C LOCATION 20 DEG F
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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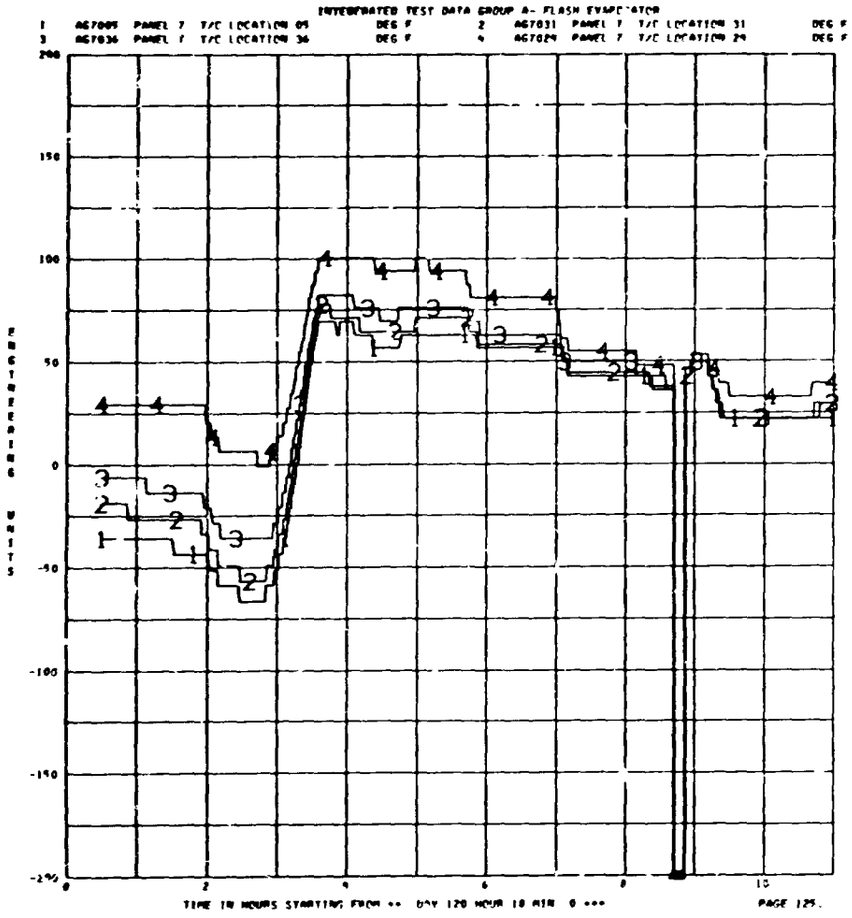
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AG7005 PANEL 7 T/C LOCATION 05 DEG F
2 AG7031 PANEL 7 T/C LOCATION 31 DEG F
3 AG7036 PANEL 7 T/C LOCATION 36 DEG F
4 AG7029 PANEL 7 T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM ** DAY 120 HOUR 18 MIN 0 ***
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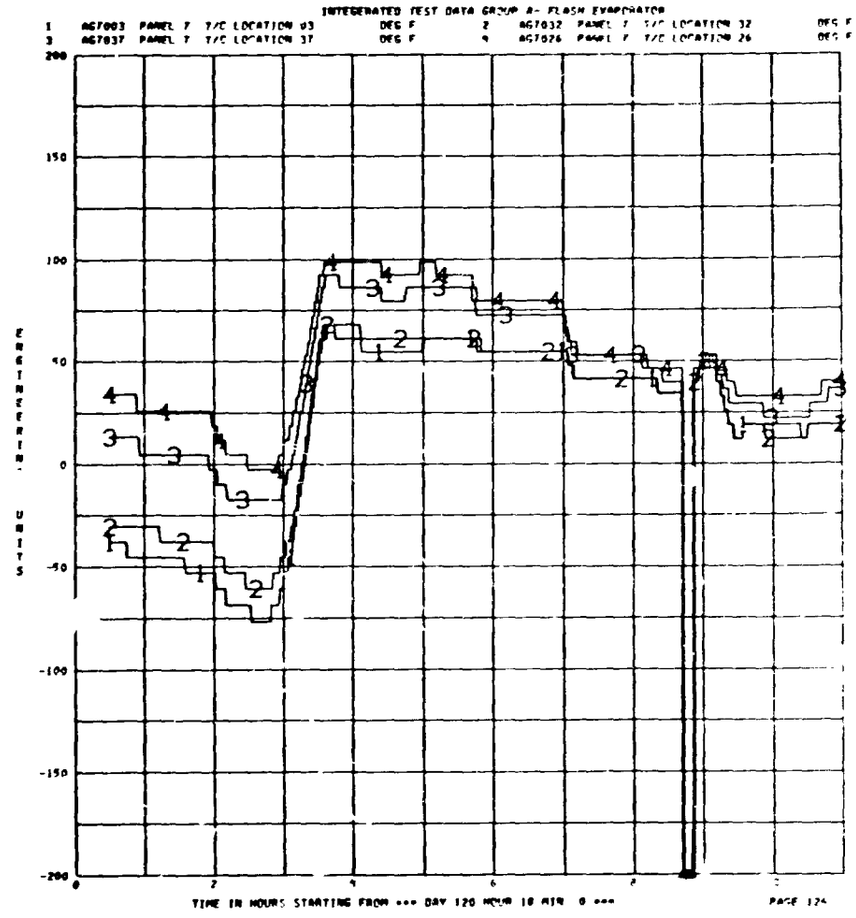
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AG7003 PANEL 7 T/C LOCATION 03 DEG F
2 AG7032 PANEL 7 T/C LOCATION 32 DEG F
3 AG7037 PANEL 7 T/C LOCATION 37 DEG F
4 AG7026 PANEL 7 T/C LOCATION 26 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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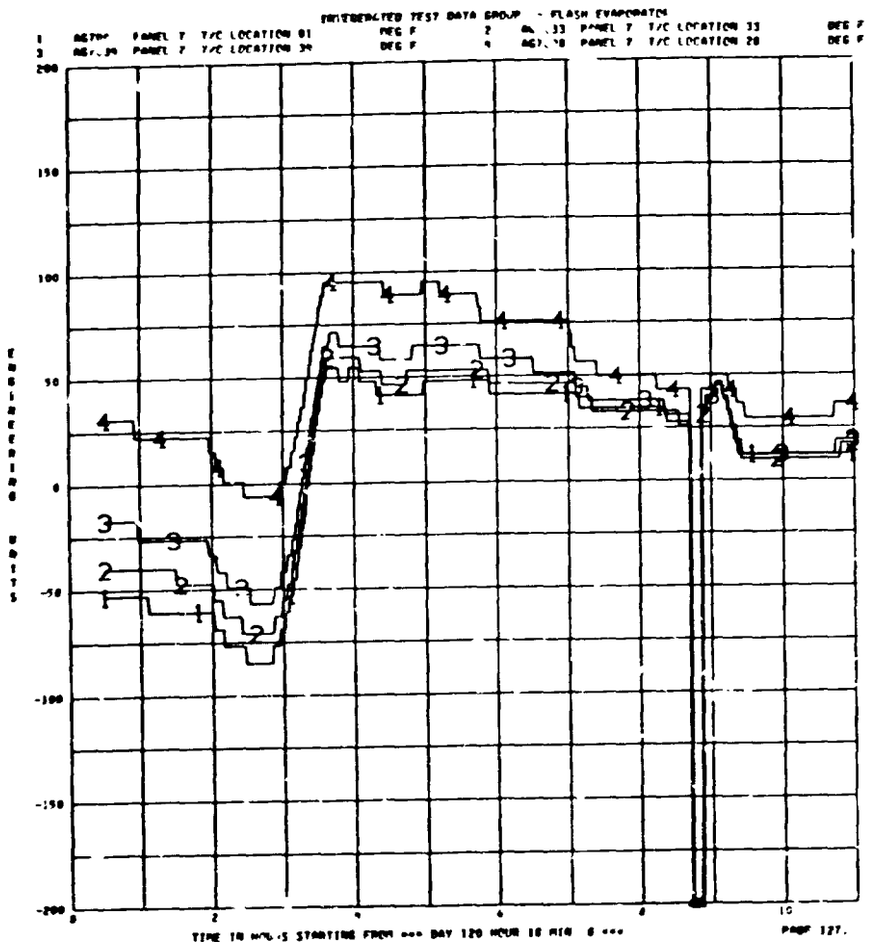
INTEGRATED TEST DATA GROUP - FLASH EVAPORATOR
DEG F
PANEL 7 T/C LOCATION 33
PANEL 7 T/C LOCATION 28
DEG F
DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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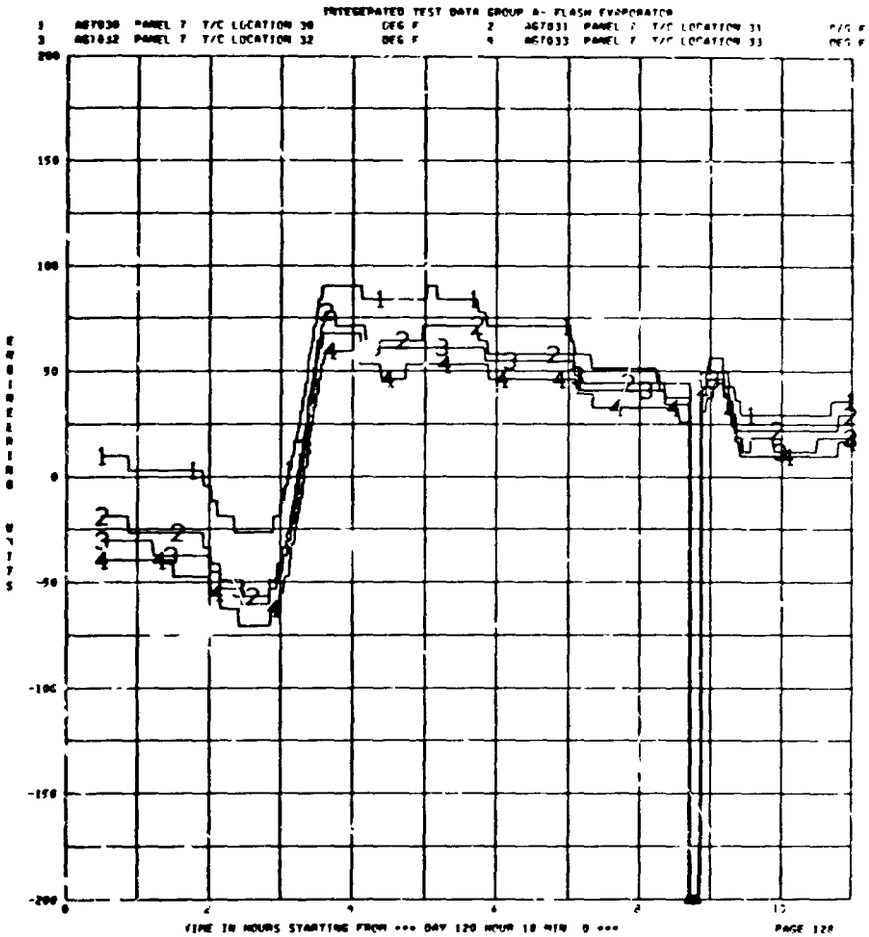
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
DEG F
PANEL 7 T/C LOCATION 30
PANEL 7 T/C LOCATION 31
DEG F
DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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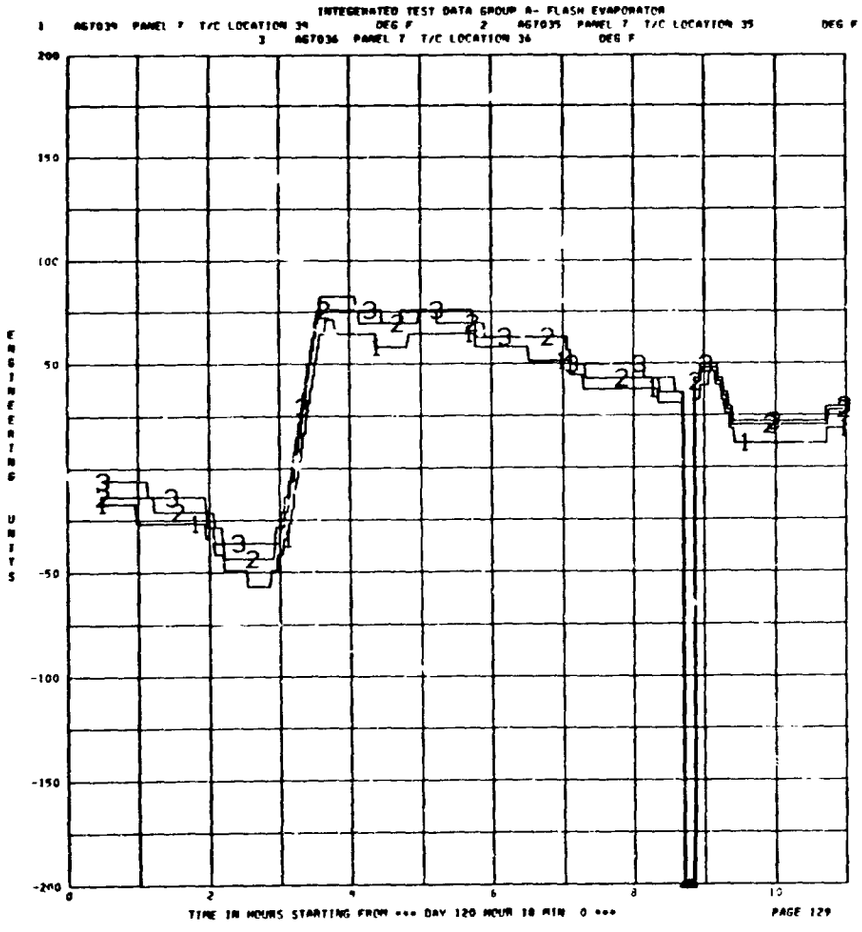
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AG7039 PANEL 7 T/C LOCATION 34 DEG F
2 AG7035 PANEL 7 T/C LOCATION 35 DEG F
3 AG7036 PANEL 7 T/C LOCATION 36 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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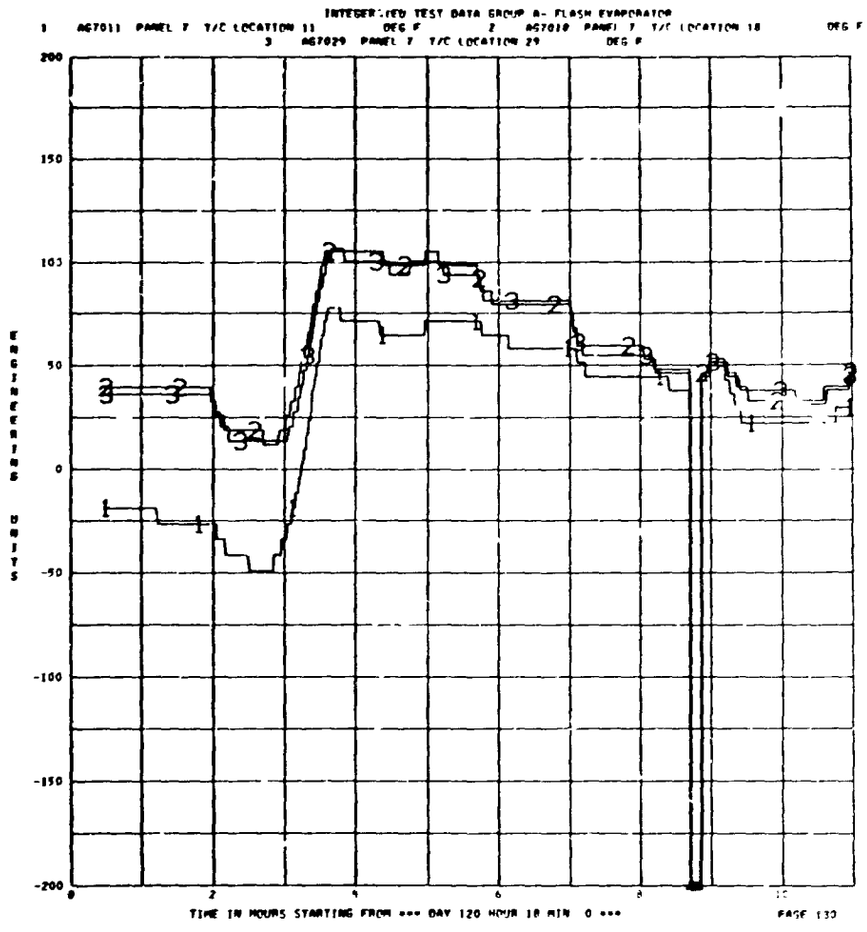
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AG7011 PANEL 7 T/C LOCATION 11 DEG F
2 AG7010 PANEL 7 T/C LOCATION 10 DEG F
3 AG7029 PANEL 7 T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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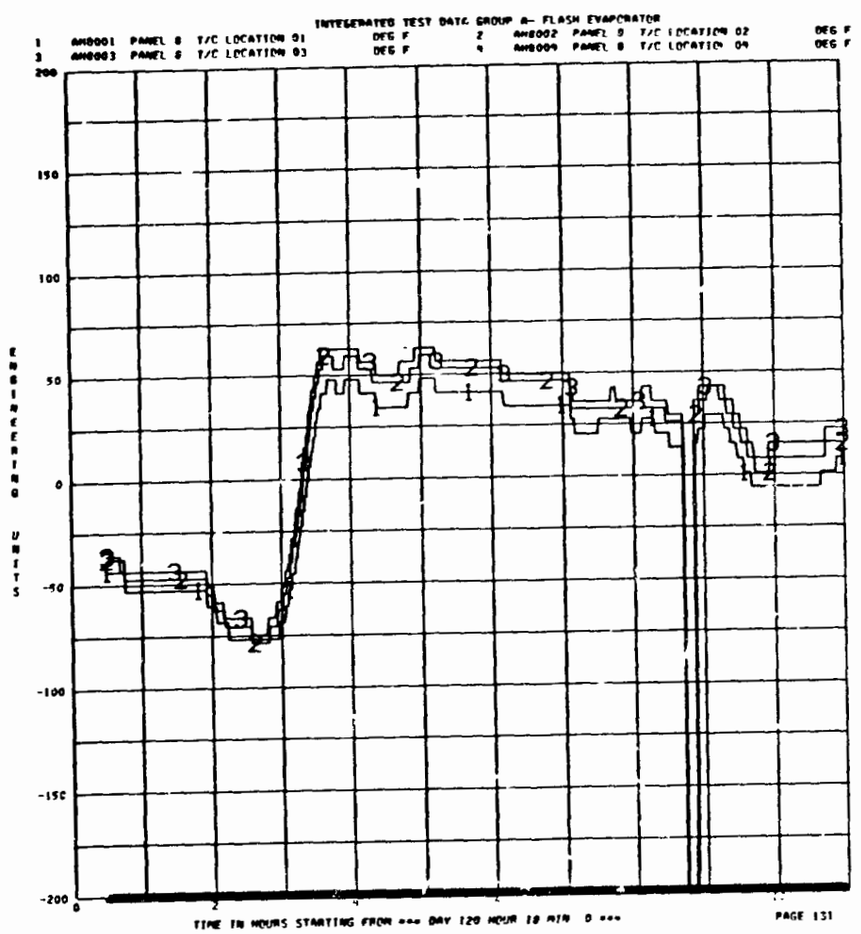
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AH8001 PANEL 8 T/C LOCATION 01 DEG F
2 AH8002 PANEL 8 T/C LOCATION 02 DEG F
3 AH8003 PANEL 8 T/C LOCATION 03 DEG F
4 AH8004 PANEL 8 T/C LOCATION 04 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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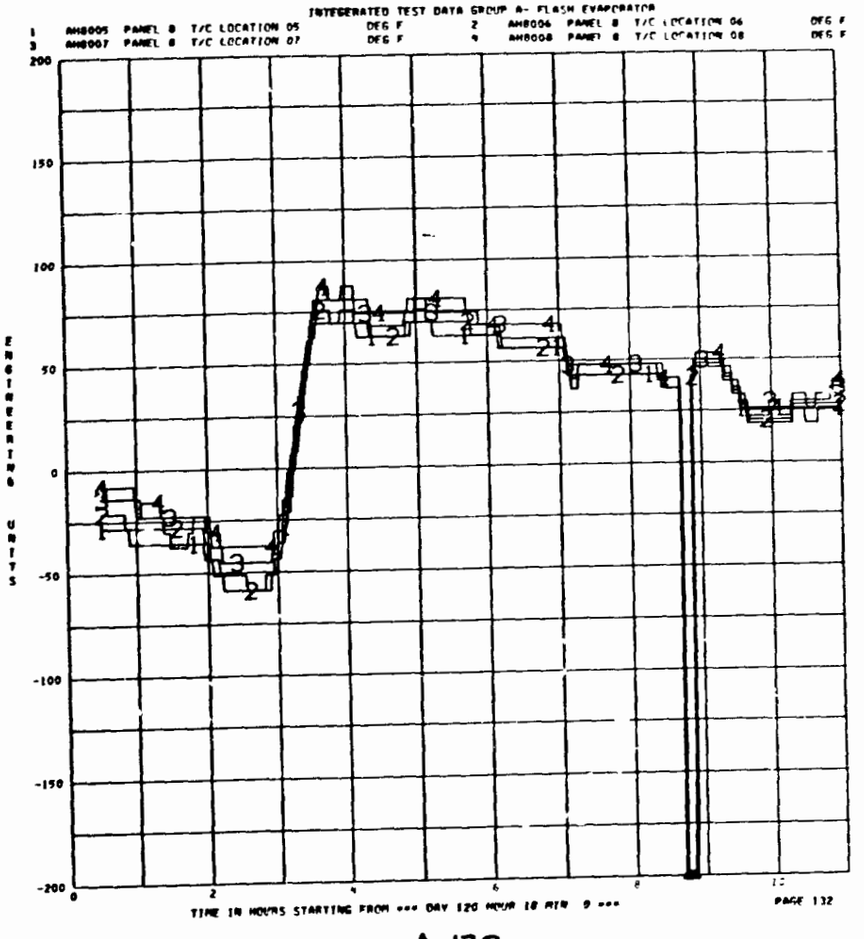
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AH8005 PANEL 8 T/C LOCATION 05 DEG F
2 AH8006 PANEL 8 T/C LOCATION 06 DEG F
3 AH8007 PANEL 8 T/C LOCATION 07 DEG F
4 AH8008 PANEL 8 T/C LOCATION 08 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 9 ***
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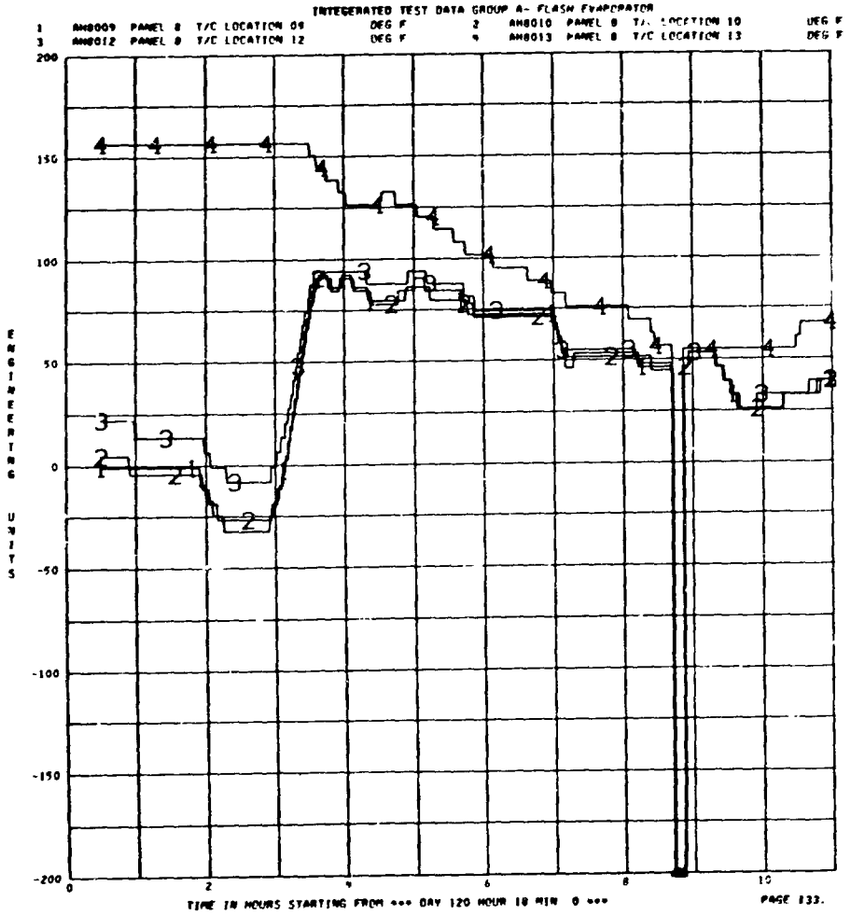
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AM8009 PANEL 8 T/C LOCATION 09 DEG F
2 AM8010 PANEL 8 T/C LOCATION 10 DEG F
3 AM8012 PANEL 8 T/C LOCATION 12 DEG F
4 AM8013 PANEL 8 T/C LOCATION 13 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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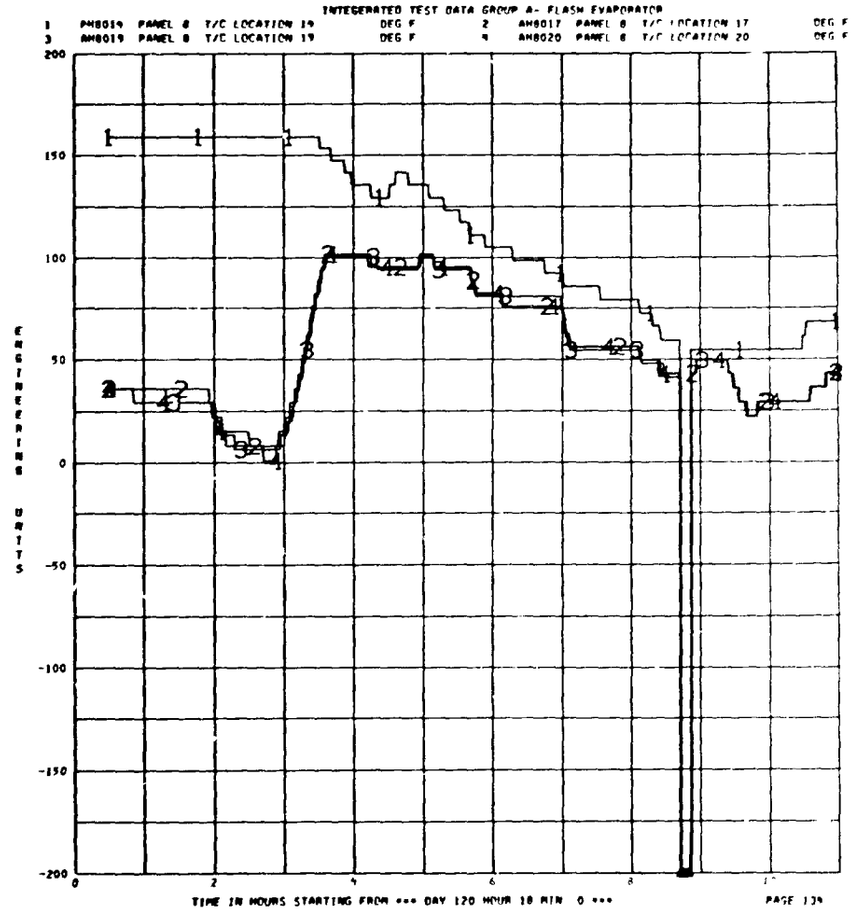
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 PM8019 PANEL 8 T/C LOCATION 19 DEG F
2 AM8017 PANEL 8 T/C LOCATION 17 DEG F
3 AM8019 PANEL 8 T/C LOCATION 19 DEG F
4 AM8020 PANEL 8 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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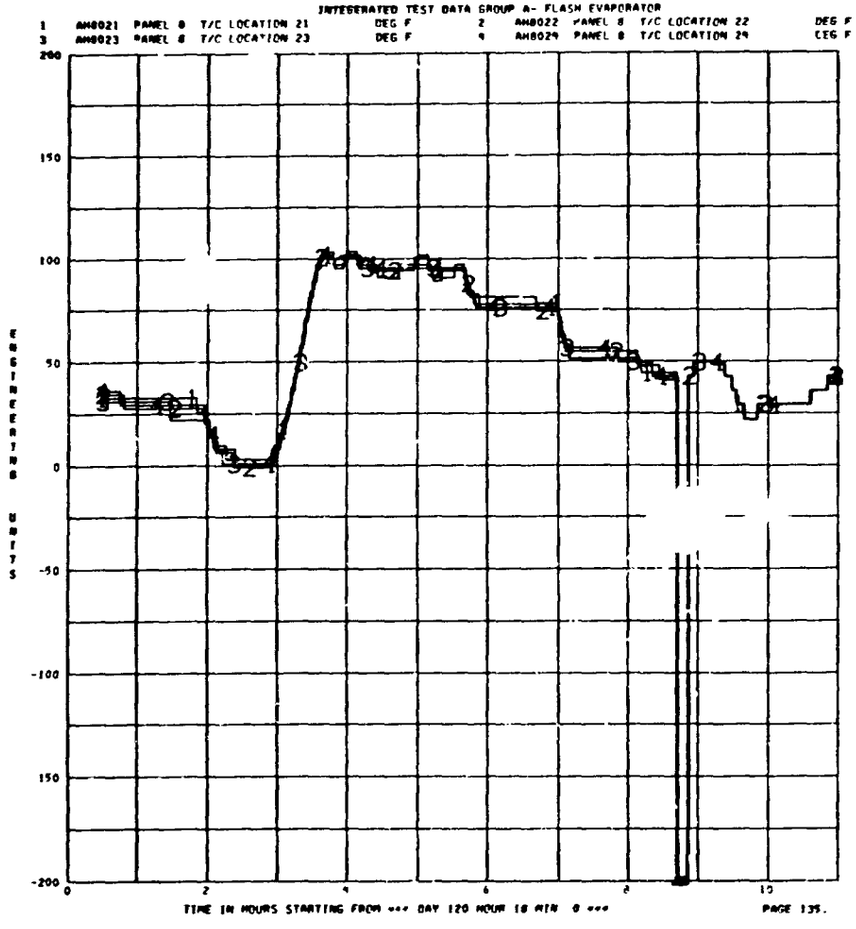
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AM8021 PANEL 8 T/C LOCATION 21 DEG F
2 AM8022 PANEL 8 T/C LOCATION 22 DEG F
3 AM8023 PANEL 8 T/C LOCATION 23 DEG F
4 AM8024 PANEL 8 T/C LOCATION 24 DEG F
ENGINEERING UNITS
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0
-50
-100
150
-200
0
2
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TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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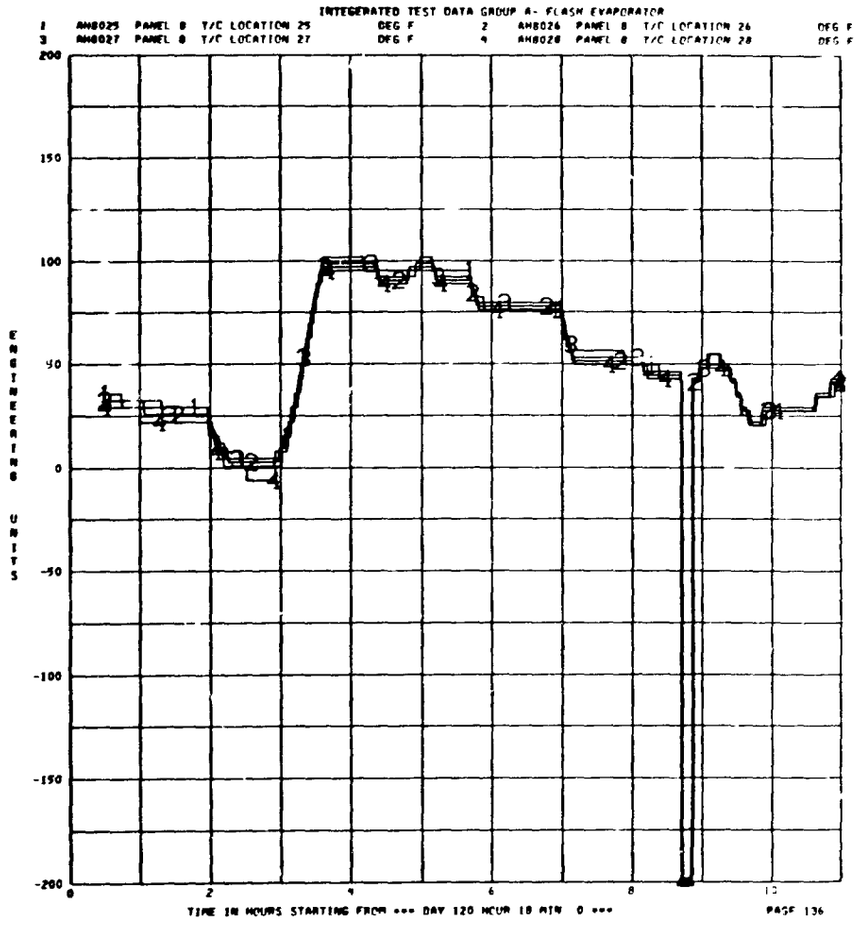
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AM8025 PANEL 8 T/C LOCATION 25 DEG F
2 AM8026 PANEL 8 T/C LOCATION 26 DEG F
3 AM8027 PANEL 8 T/C LOCATION 27 DEG F
4 AM8028 PANEL 8 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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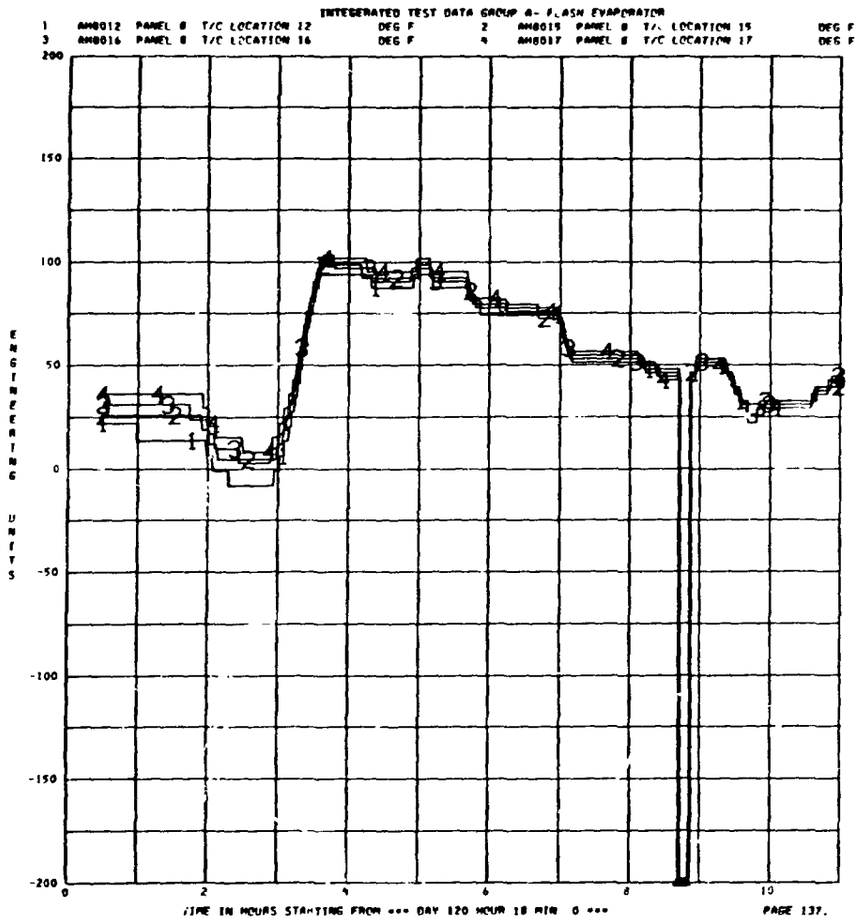
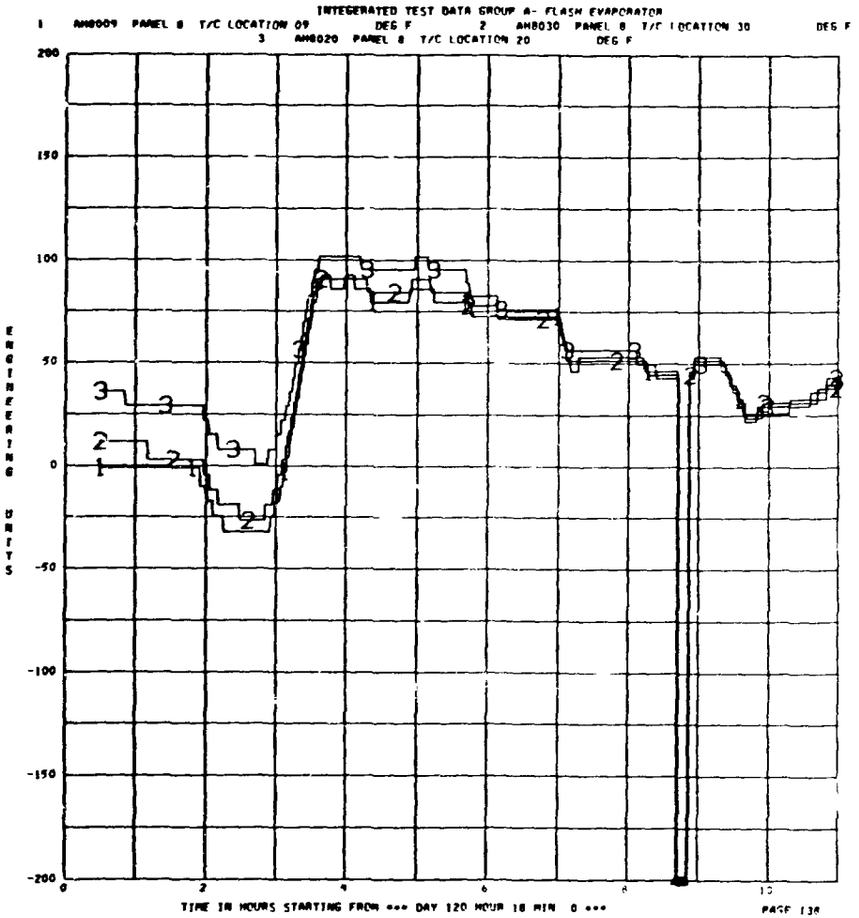

INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AM8012 PANEL 8 T/C LOCATION 12 DEG F
2 AM8015 PANEL 8 T/C LOCATION 15 DEG F
3 AM8016 PANEL 8 T/C LOCATION 16 DEG F
4 AM8017 PANEL 8 T/C LOCATION 17 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 137.

A-137


INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AM8009 PANEL 8 T/C LOCATION 09 DEG F
2 AM8030 PANEL 8 T/C LOCATION 30 DEG F
3 AM8020 PANEL 8 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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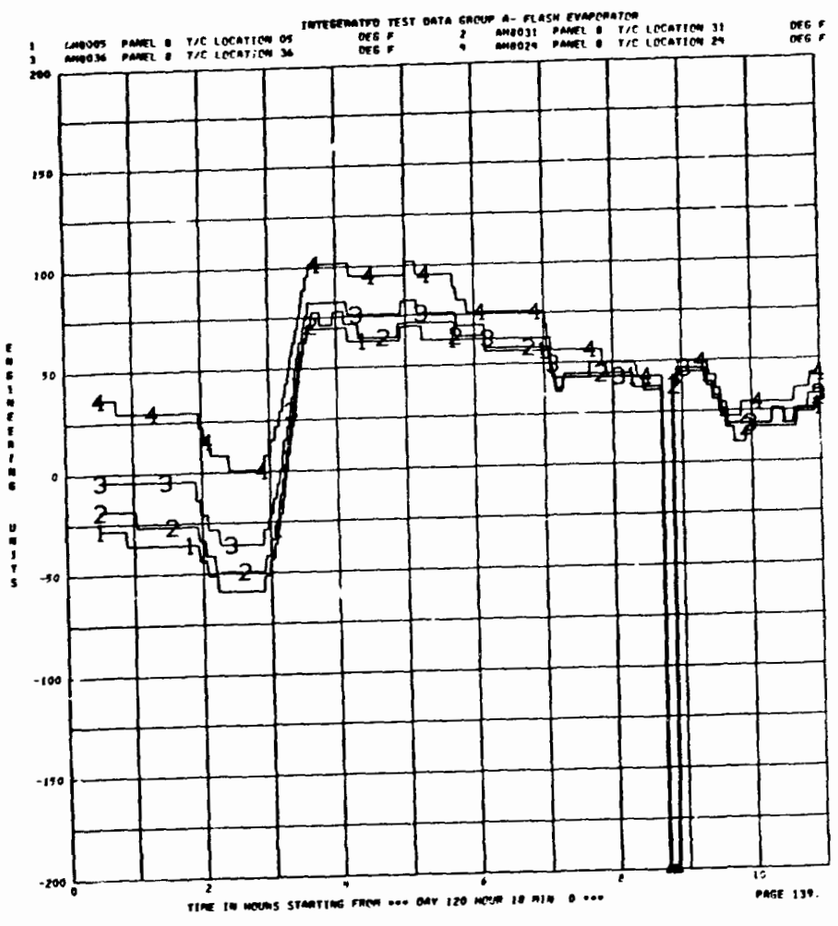
A-138


INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AM8005 PANEL 8 T/C LOCATION 05 DEG F
2 AM8031 PANEL 8 T/C LOCATION 31 DEG F
3 AM8036 PANEL 8 T/C LOCATION 36 DEG F
4 AM8024 PANEL 8 T/C LOCATION 24 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 139.

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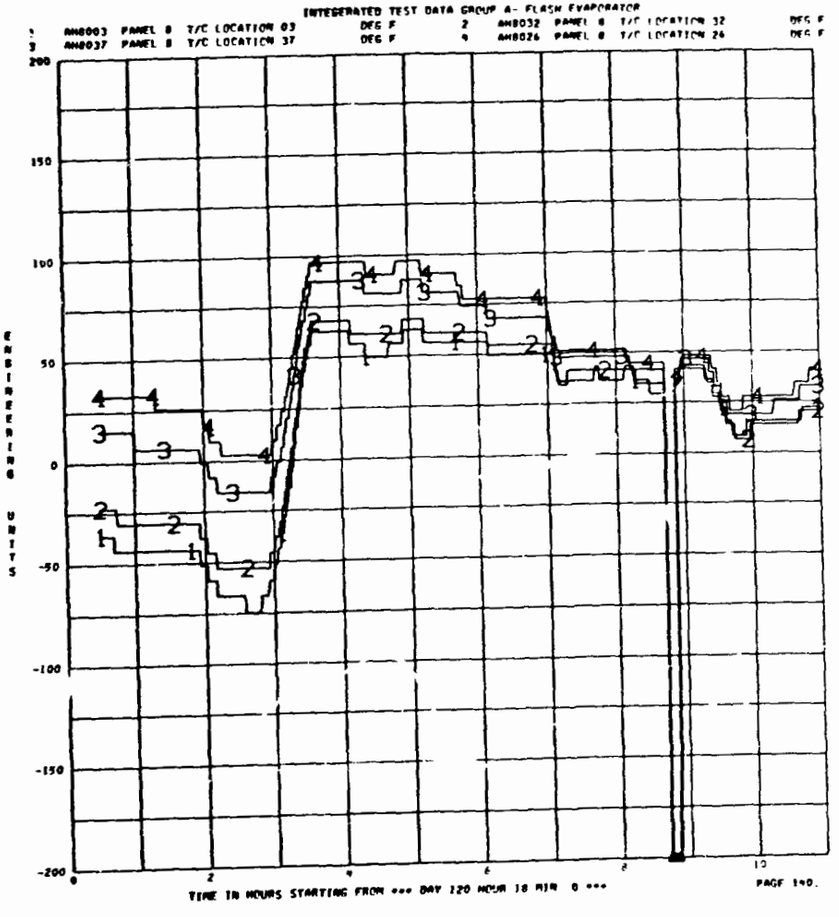
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AM8003 PANEL 8 T/C LOCATION 03 DEG F
2 AM8032 PANEL 8 T/C LOCATION 32 DEG F
3 AM8037 PANEL 8 T/C LOCATION 37 DEG F
4 AM8026 PANEL 8 T/C LOCATION 26 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 140.

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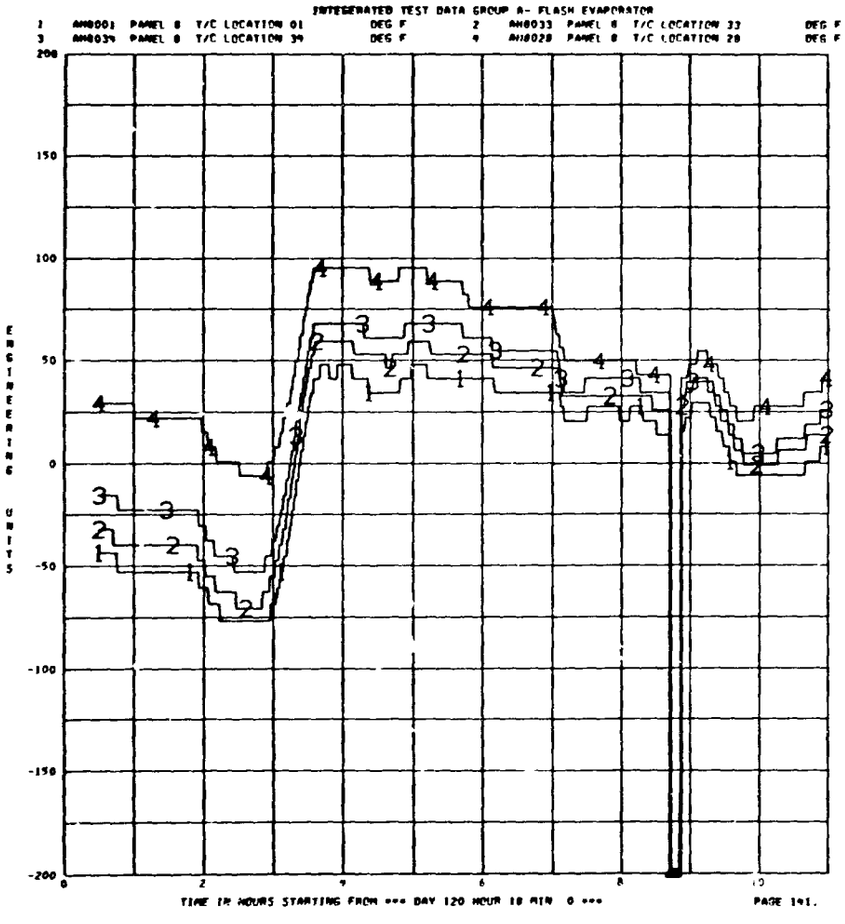
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AM8001 PANEL 8 T/C LOCATION 01 DEG F
2 AM8033 PANEL 8 T/C LOCATION 33 DEG F
3 AM8034 PANEL 8 T/C LOCATION 34 DEG F
4 AM8028 PANEL 8 T/C LOCATION 28 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 141.

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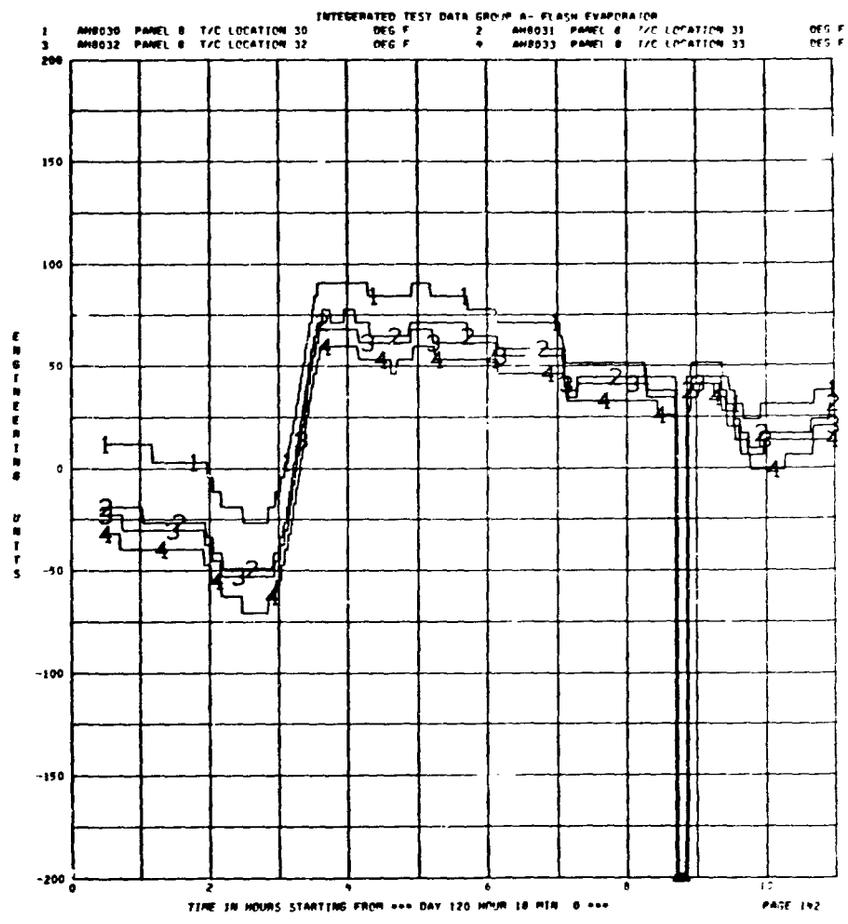
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AM8030 PANEL 8 T/C LOCATION 30 DEG F
2 AM8031 PANEL 8 T/C LOCATION 31 DEG F
3 AM8032 PANEL 8 T/C LOCATION 32 DEG F
4 AM8033 PANEL 8 T/C LOCATION 33 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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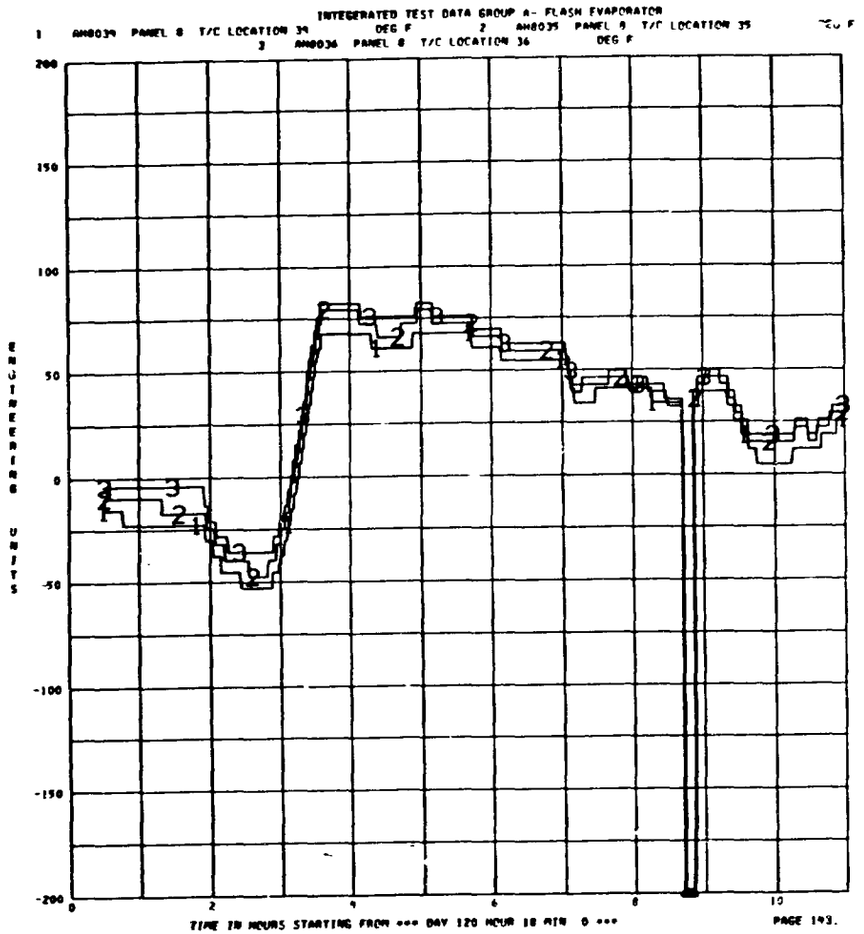
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AM8039 PANEL 8 T/C LOCATION 39 DEG F
2 AM8035 PANEL 8 T/C LOCATION 35
3 AM8036 PANEL 8 T/C LOCATION 36 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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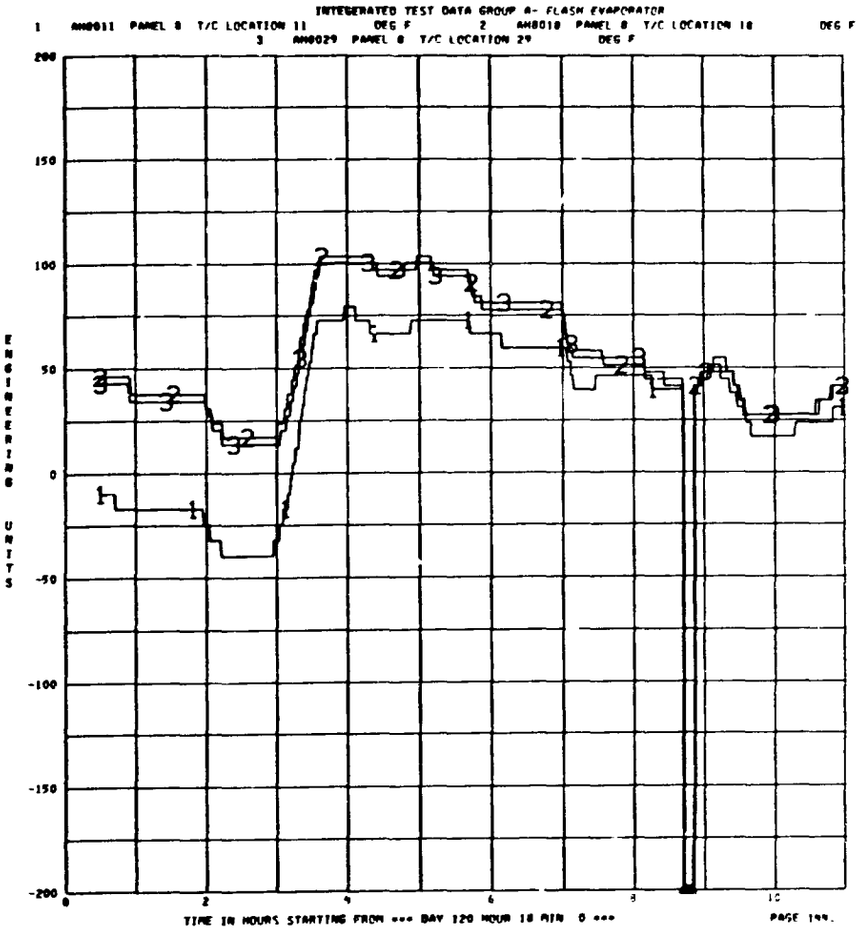
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AM8011 PANEL 8 T/C LOCATION 11 DEG F
2 AM8018 PANEL 8 T/C LOCATION 18 DEG F
3 AM8029 PANEL 8 T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 144.

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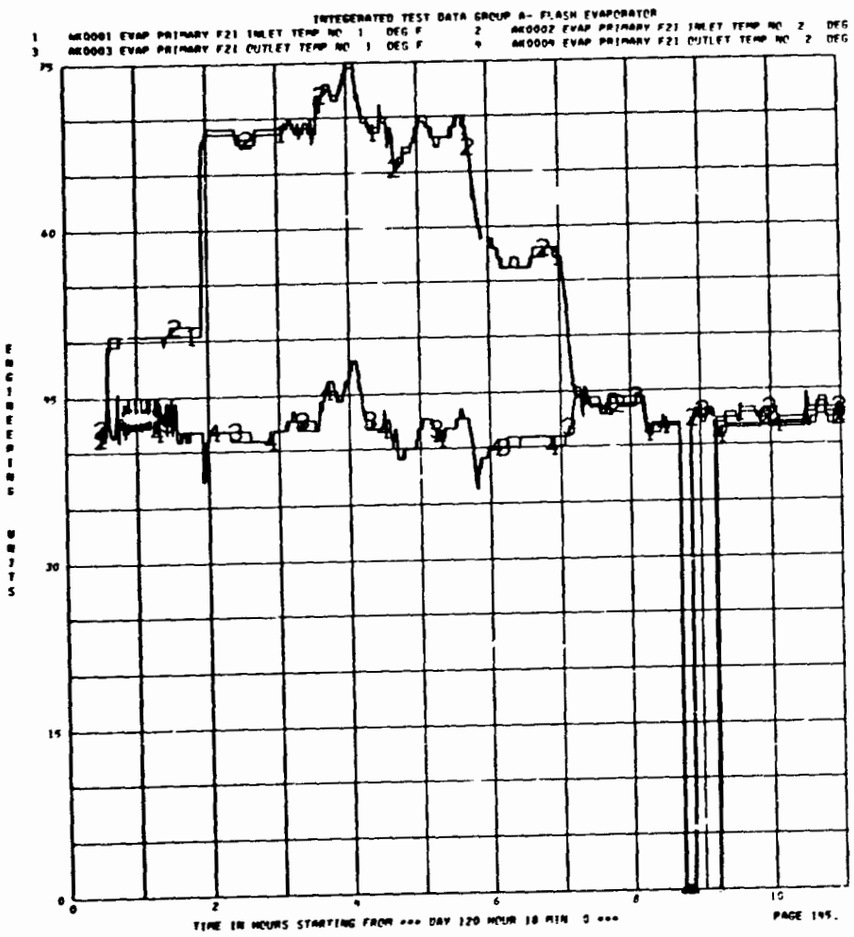
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AR0001 EVAP PRIMARY F21 INLET TEMP NO 1 DEG F
2 AR0002 EVAP PRIMARY F21 INLET TEMP NO 2 DEG
3 AR0003 EVAP PRIMARY F21 OUTLET TEMP NO 1 DEG F
4 AR0004 EVAP PRIMARY F21 OUTLET TEMP NO 2 DEG
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 195.

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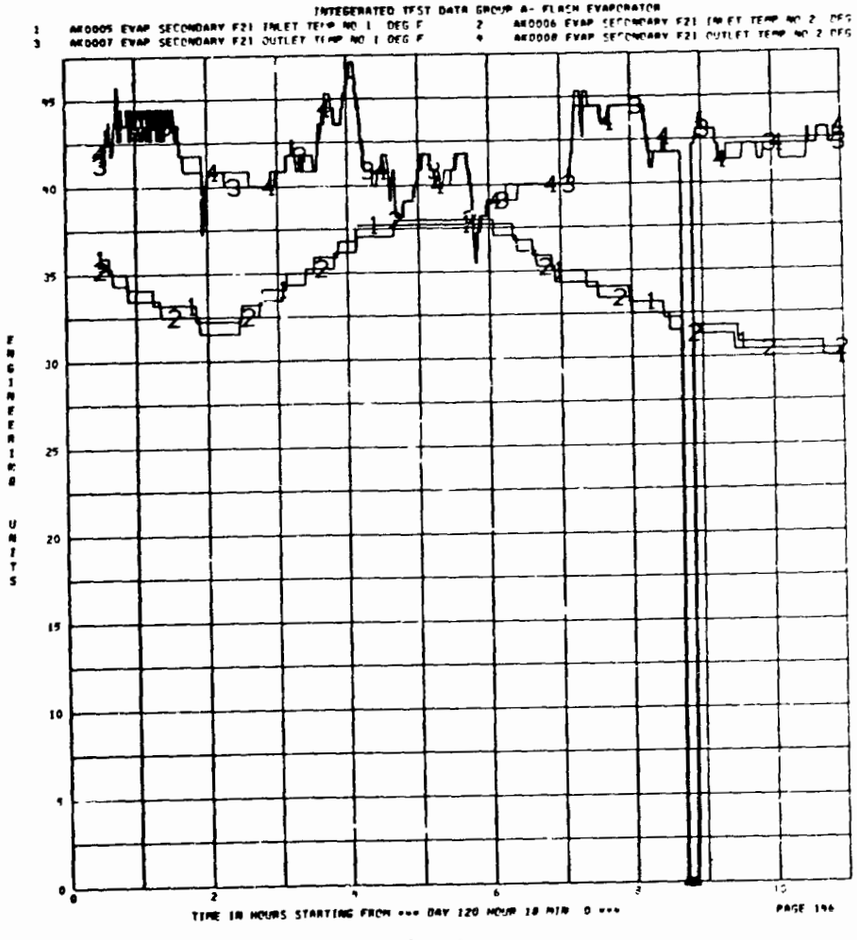
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AR0005 EVAP SECONDARY F21 INLET TEMP NO 1 DEG F
2 AR0006 EVAP SECONDARY F21 INLET TEMP NO 2 DEG
3 AR0007 EVAP SECONDARY F21 OUTLET TEMP NO 1 DEG F
4 AR0008 EVAP SECONDARY F21 OUTLET TEMP NO 2 DEG
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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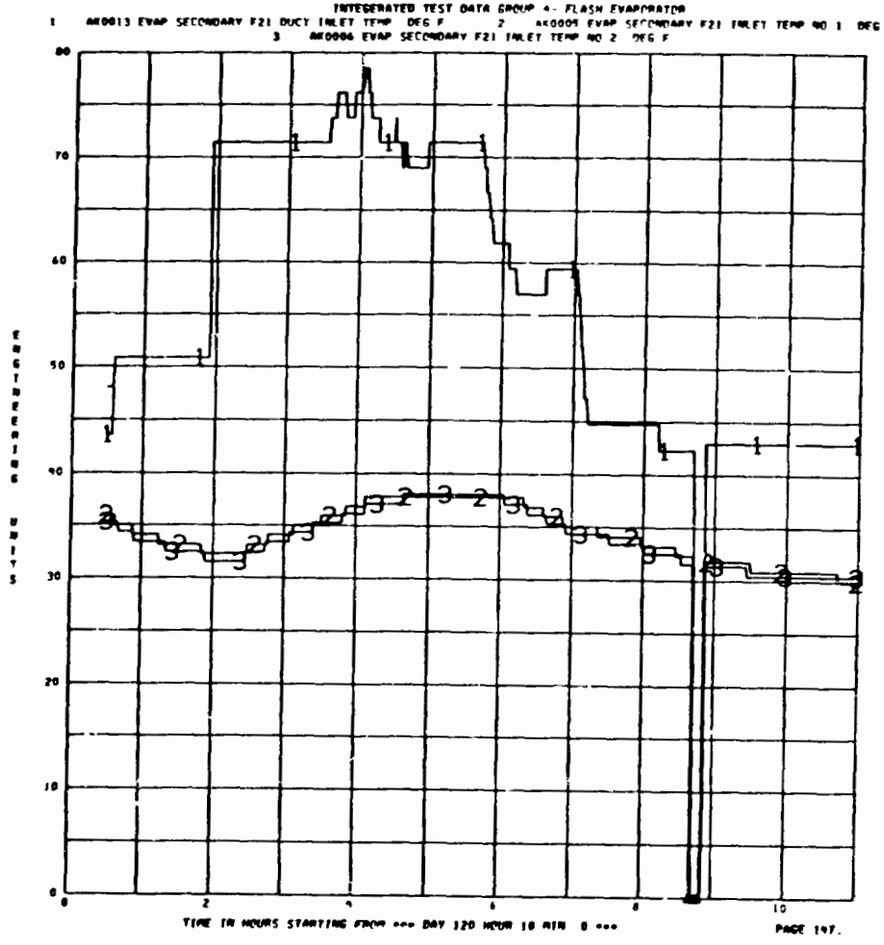
INTEGERATED TEST DATA GROUP 4- FLASH EVAPORATOR
1 AK0013 EVAP SECONDARY F21 DUCT INLET TEMP DEG F
2 AK0009 EVAP SECONDARY F21 INLET TEMP NO 1 DEG
3 AK0006 EVAP SECONDARY F21 INLET TEMP NO 2 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 147.

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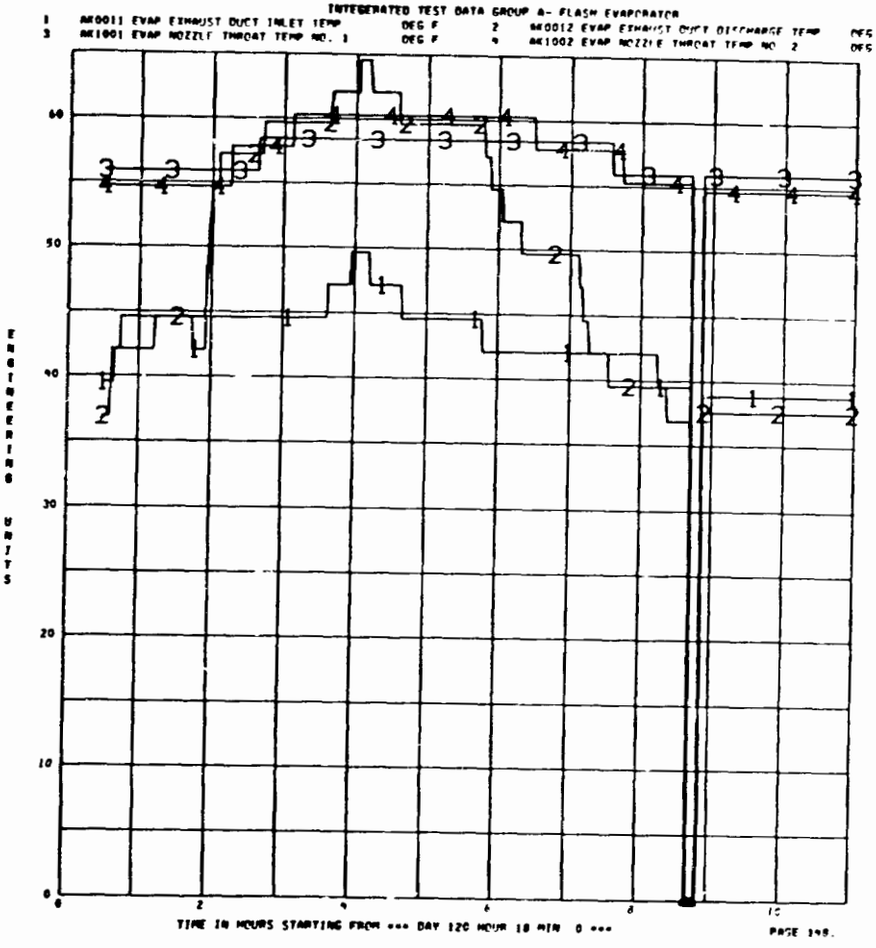
INTEGERATED TEST DATA GROUP 4- FLASH EVAPORATOR
1 AK0011 EVAP EXHAUST DUCT INLET TEMP DEG F
2 AK0012 EVAP EXHAUST DUCT DISCHARGE TEMP DEG
3 AK1001 EVAP NOZZLE THROAT TEMP NO. 1 DEG F
4 AK1002 EVAP NOZZLE THROAT TEMP NO 2 DEG
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 148.

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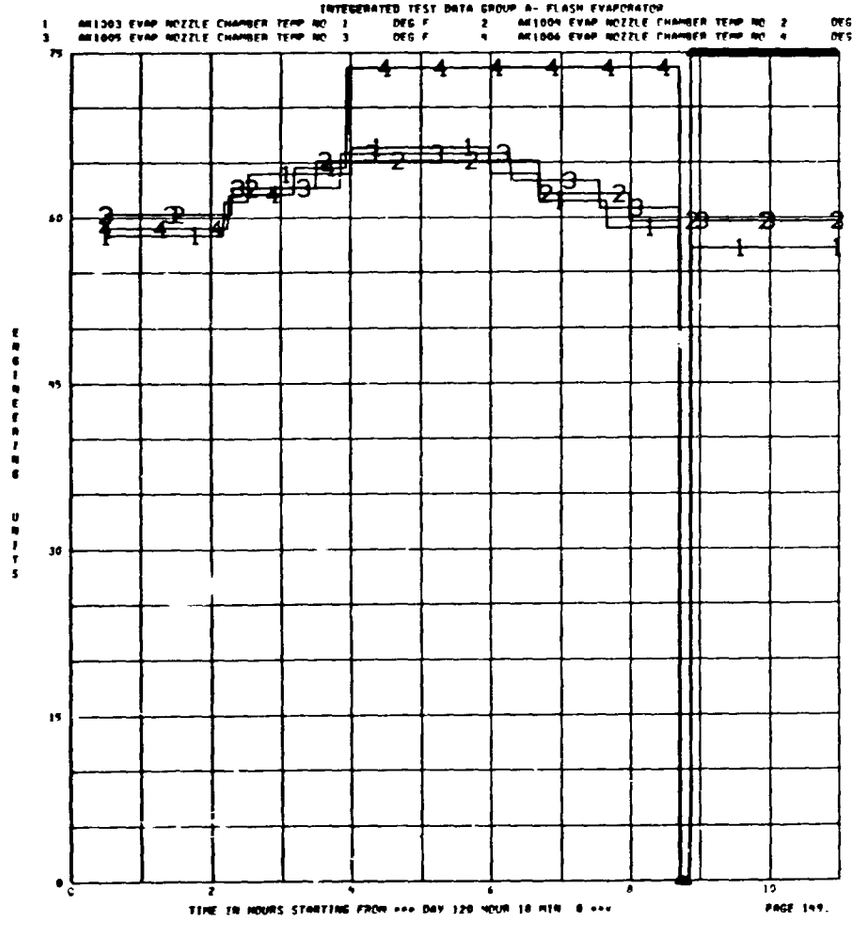
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 AR1303 EVAP NOZZLE CHAMBER TEMP NO 1 DEG F 2 AR1004 EVAP NOZZLE CHAMBER TEMP NO 2 DEG
3 AR1005 EVAP NOZZLE CHAMBER TEMP NO 3 DEG F 4 AR1006 EVAP NOZZLE CHAMBER TEMP NO 4 DEG
STRIP CHART RECORDER
75
60
45
30
15
0
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 149.

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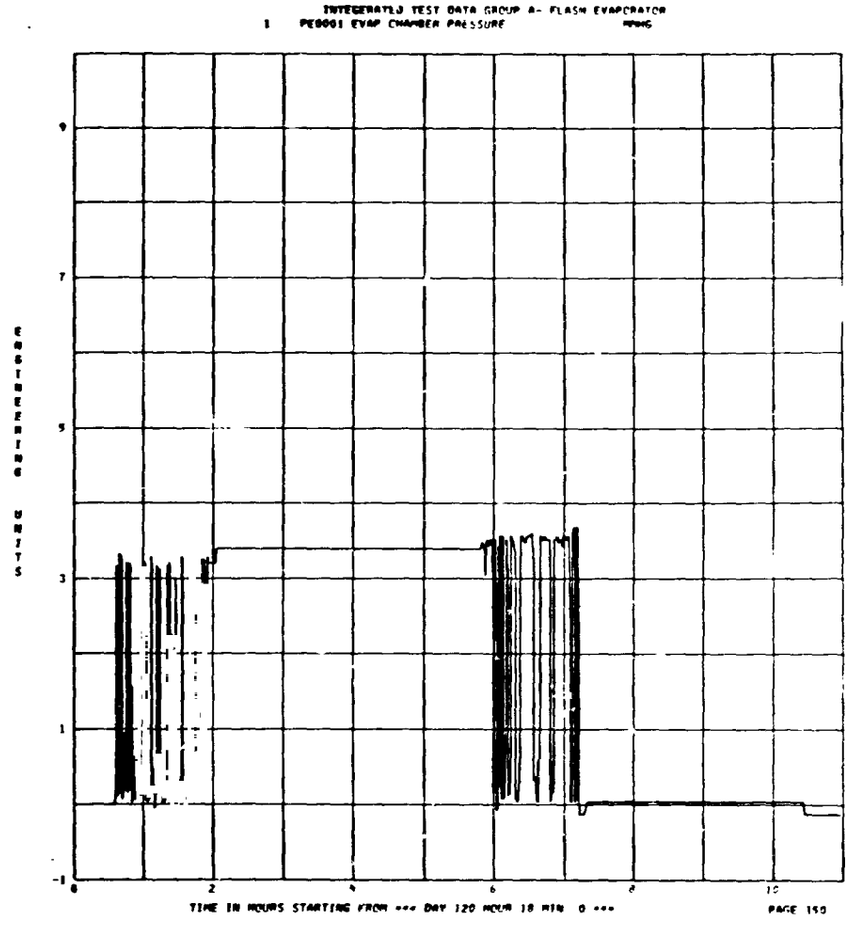
INTEGERATED TEST DATA GROUP A- FLASH EVAPORATOR
1 PE0001 EVAP CHAMBER PRESSURE PSIG
STRIP CHART RECORDER
9
7
5
3
1
-1
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
PAGE 150

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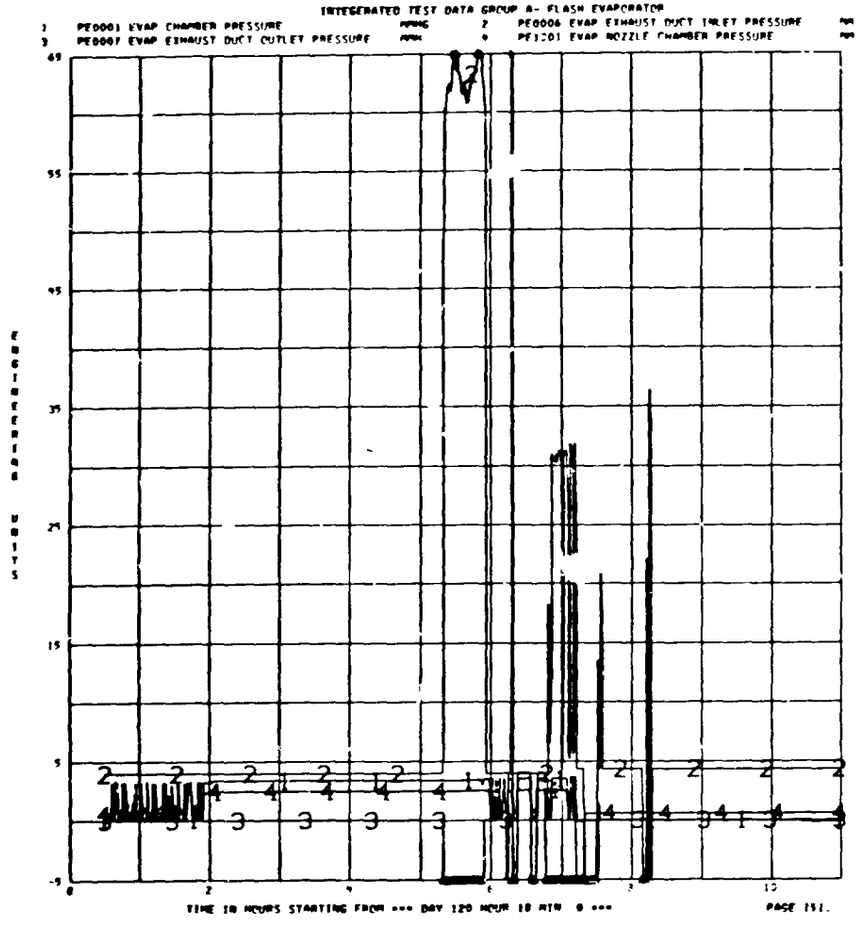
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 PE0001 EVAP CHAMBER PRESSURE
2 PE0006 EVAP EXHAUST DUCT INLET PRESSURE
3 PE0007 EVAP EXHAUST DUCT OUTLET PRESSURE
4 PE1201 EVAP NOZZLE CHAMBER PRESSURE
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 18 MIN 0 ***
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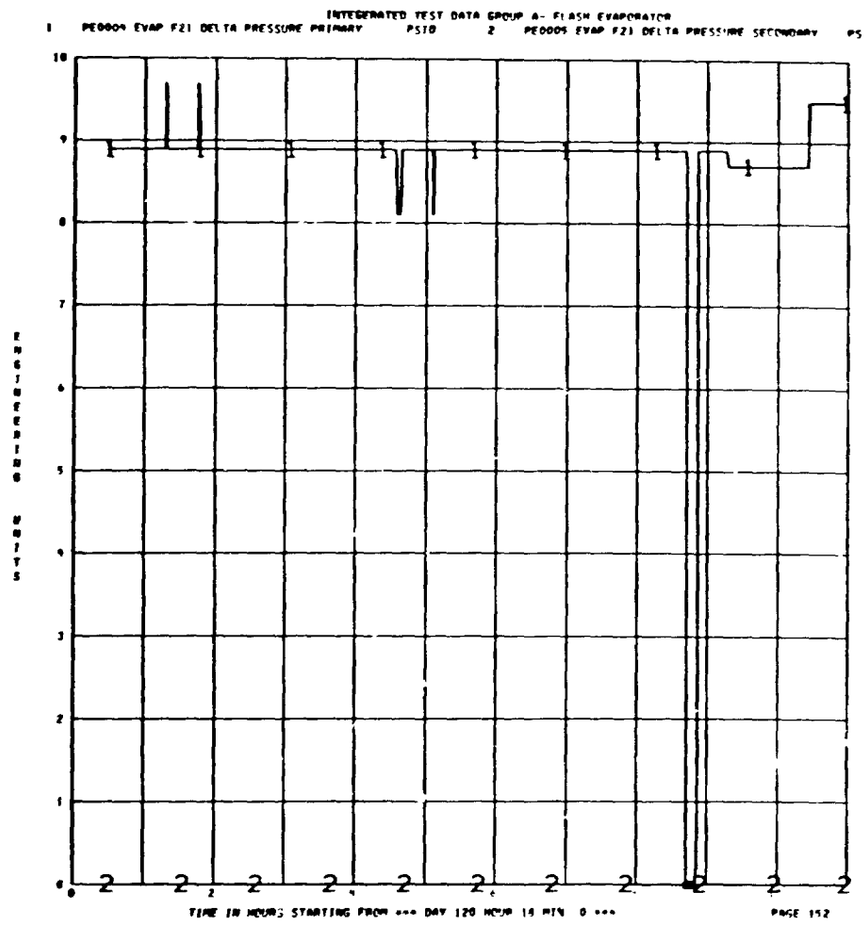
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 PE0004 EVAP F21 DELTA PRESSURE PRIMARY PSID
2 PE0005 EVAP F21 DELTA PRESSURE SECONDARY PS
TIME IN HOURS STARTING FROM *** DAY 120 HOUR 14 MIN 0 ***
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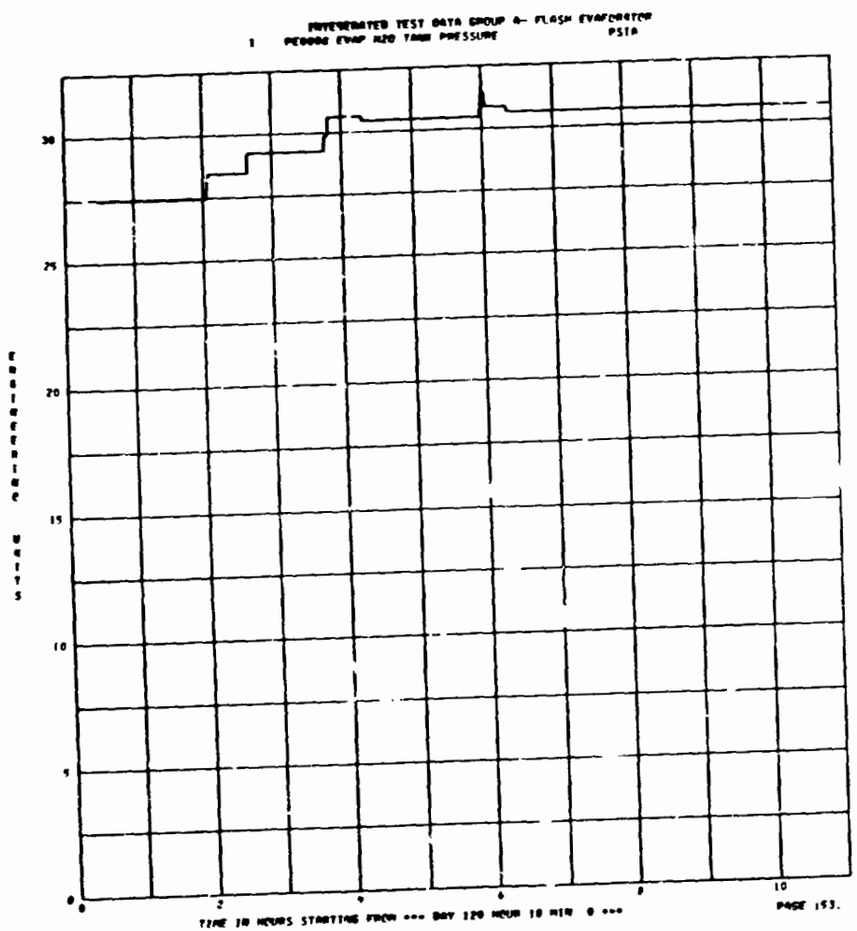
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 PE0006 EVAP H20 TANK PRESSURE PSIA
ENGINEERING UNITS
0
5
10
15
20
25
30
0
2
4
6
8
10
TIME IN HOURS STARTING FROM --- DAY 120 HOUR 10 MIN 0 ---
PAGE 153.

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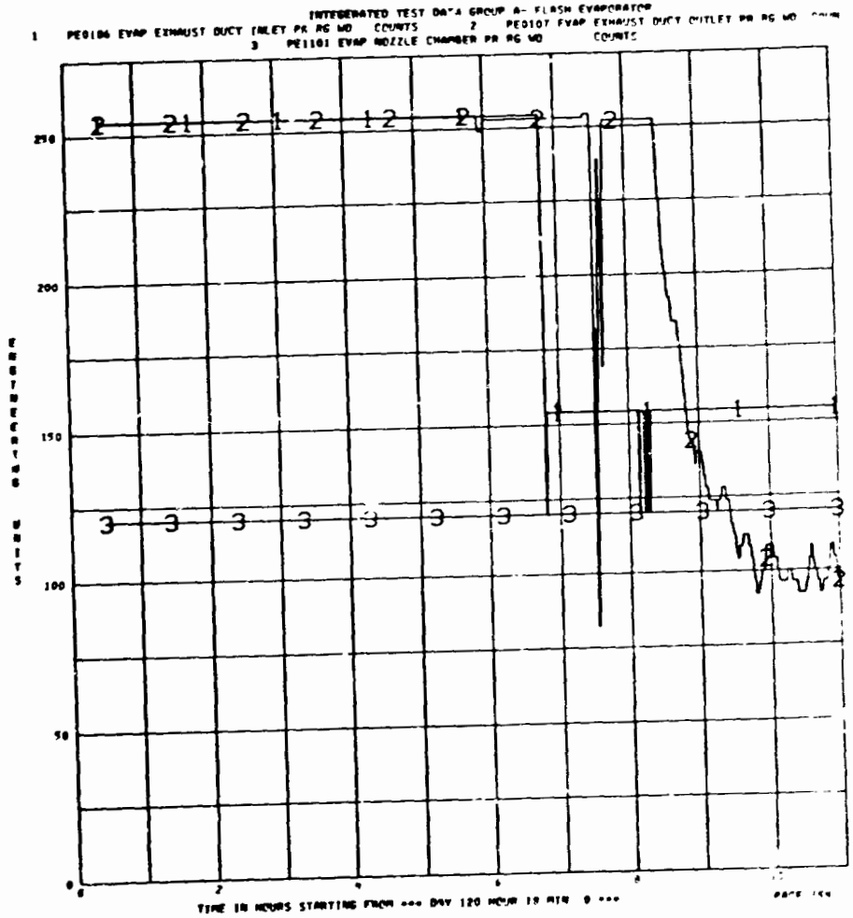
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 PE0106 EVAP EXHAUST DUCT INLET PR RG WD COUNTS
2 PE0107 EVAP EXHAUST DUCT OUTLET PR RG WD
3 PE1101 EVAP NOZZLE CHAMBER PR RG WD COUNTS
ENGINEERING UNITS
0
50
100
150
200
250
0
2
4
6
8
TIME IN HOURS STARTING FROM --- DAY 120 HOUR 10 MIN 0 ---

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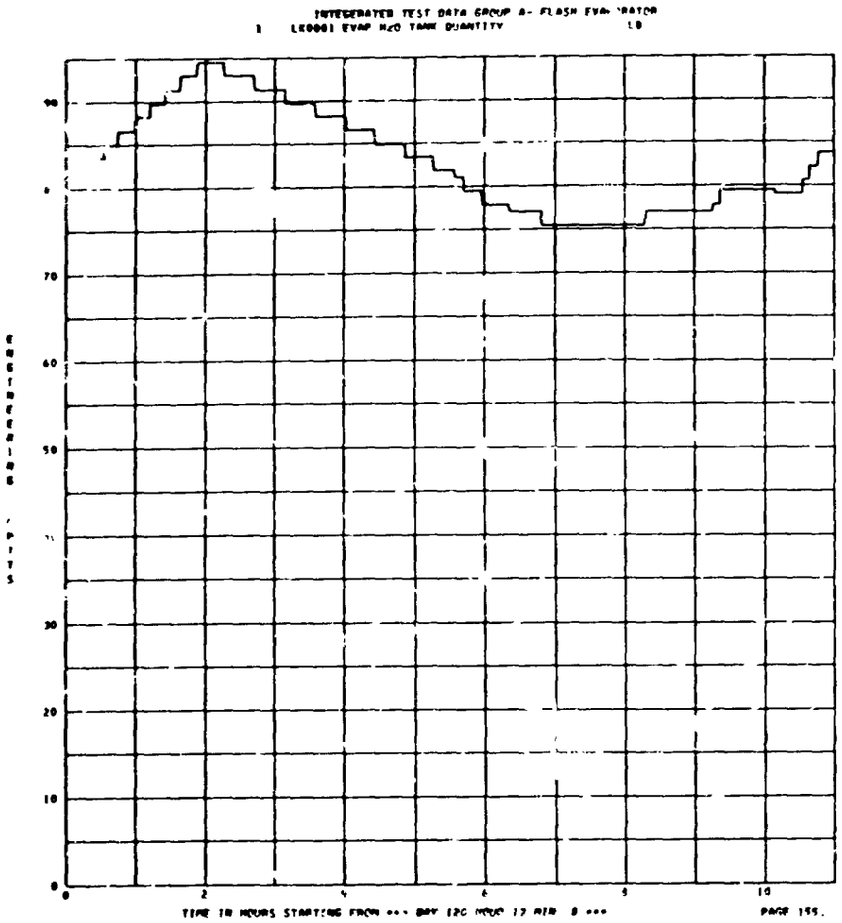
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 LE0001 EVAP H2O TANK QUANTITY LB
TIME IN HOURS STARTING FROM ... DAY 120 HOUR 12 MIN 0 ...
PAGE 155.

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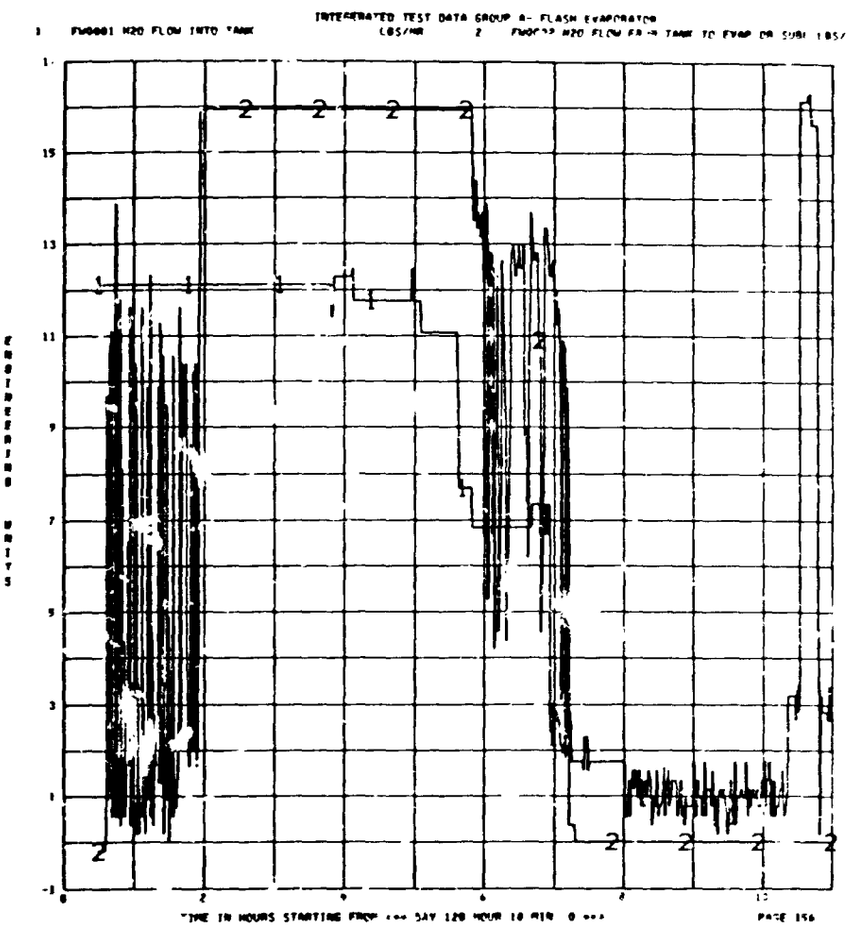
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 FW0001 H2O FLOW INTO TANK LBS/HR
TIME IN HOURS STARTING FROM ... SAY 120 HOUR 10 MIN 0 ...
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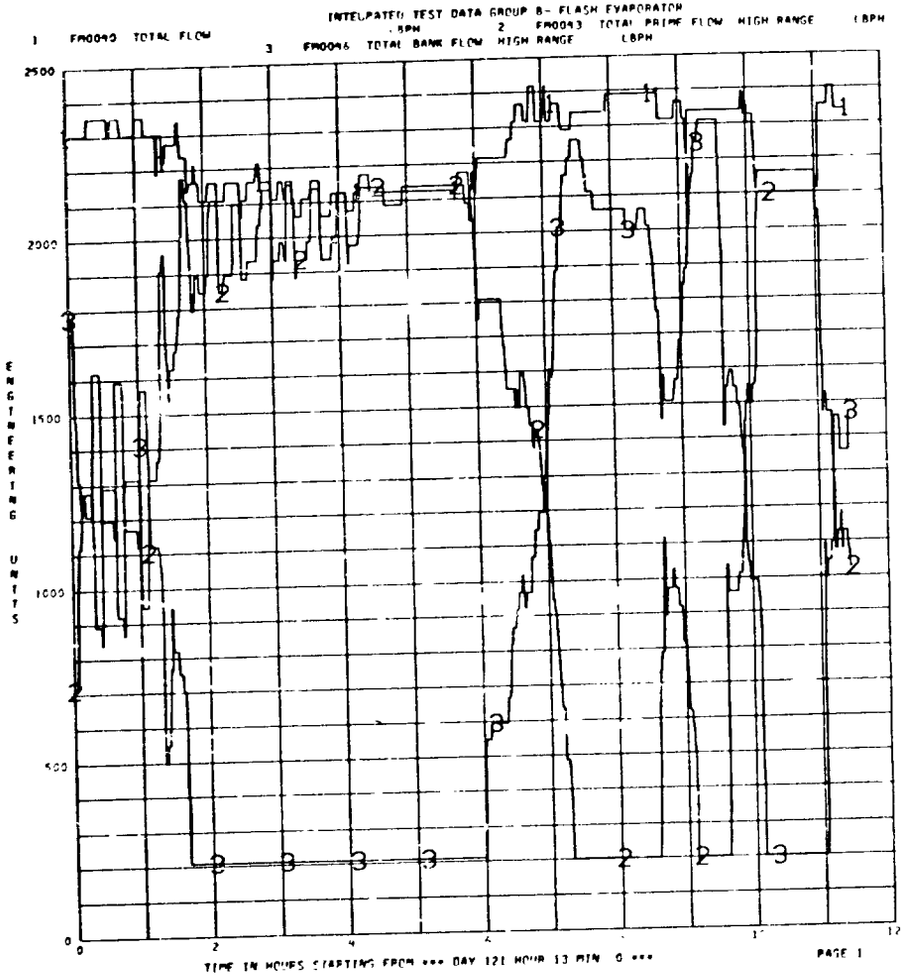
DATA GROUP B

TEST POINTS 8-14

From Day 121, 1300 to Day 122, 0030


INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 FM0040 TOTAL FLOW LBPH
2 FM0043 TOTAL PRIME FLOW HIGH RANGE LBPH
3 FM0046 TOTAL BANK FLOW HIGH RANGE LBPH
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 1

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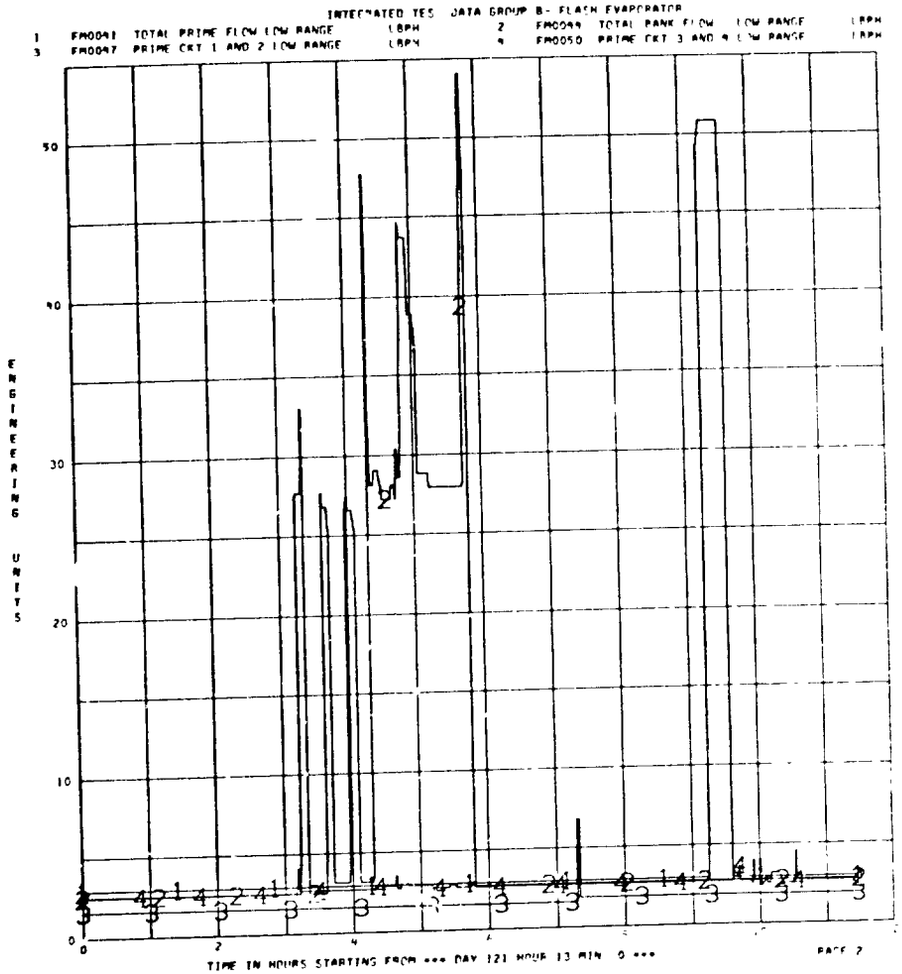
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 FM0041 TOTAL PRIME FLOW LOW RANGE LBPH
2 FM0044 TOTAL BANK FLOW LOW RANGE LBPH
3 FM0047 PRIME CKT 1 AND 2 LOW RANGE LBPH
4 FM0050 PRIME CKT 3 AND 4 LOW RANGE LBPH
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 2

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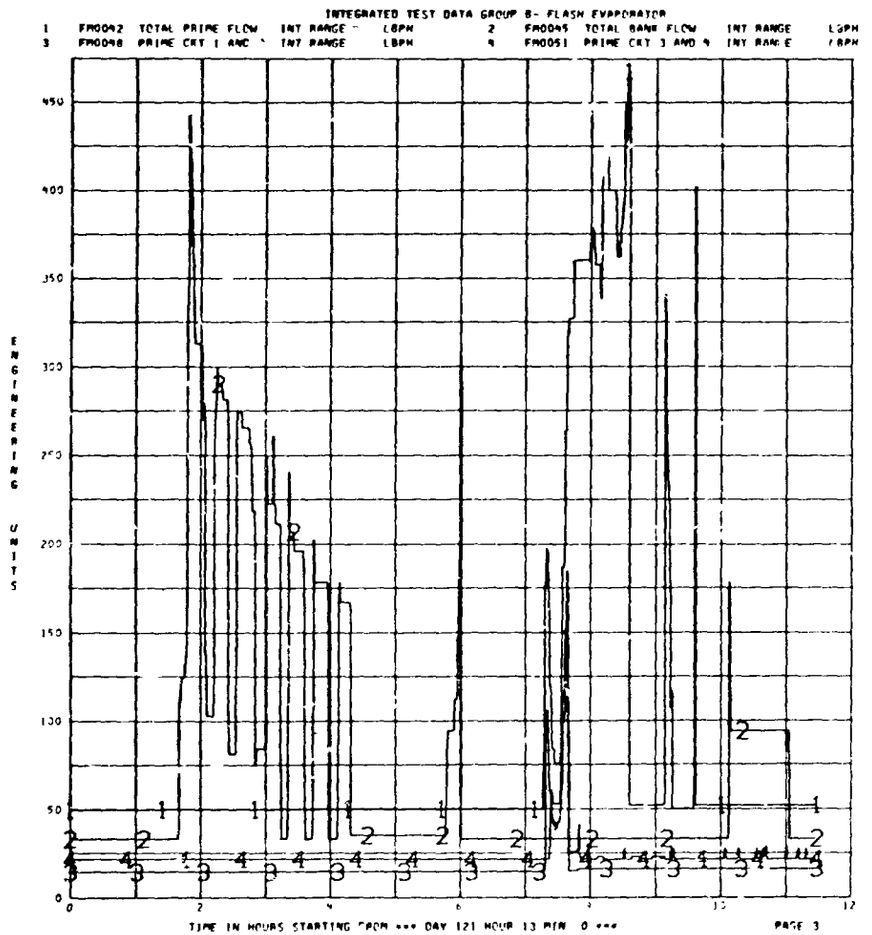
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 FR0042 TOTAL PRIME FLOW INT RANGE LBPH
2 FR0045 TOTAL BANK FLOW INT RANGE LBPH
3 FR0048 PRIME CKT 1 AND INT RANGE LBPH
4 FR0051 PRIME CKT 3 AND 4 INT RANGE LBPH
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 3

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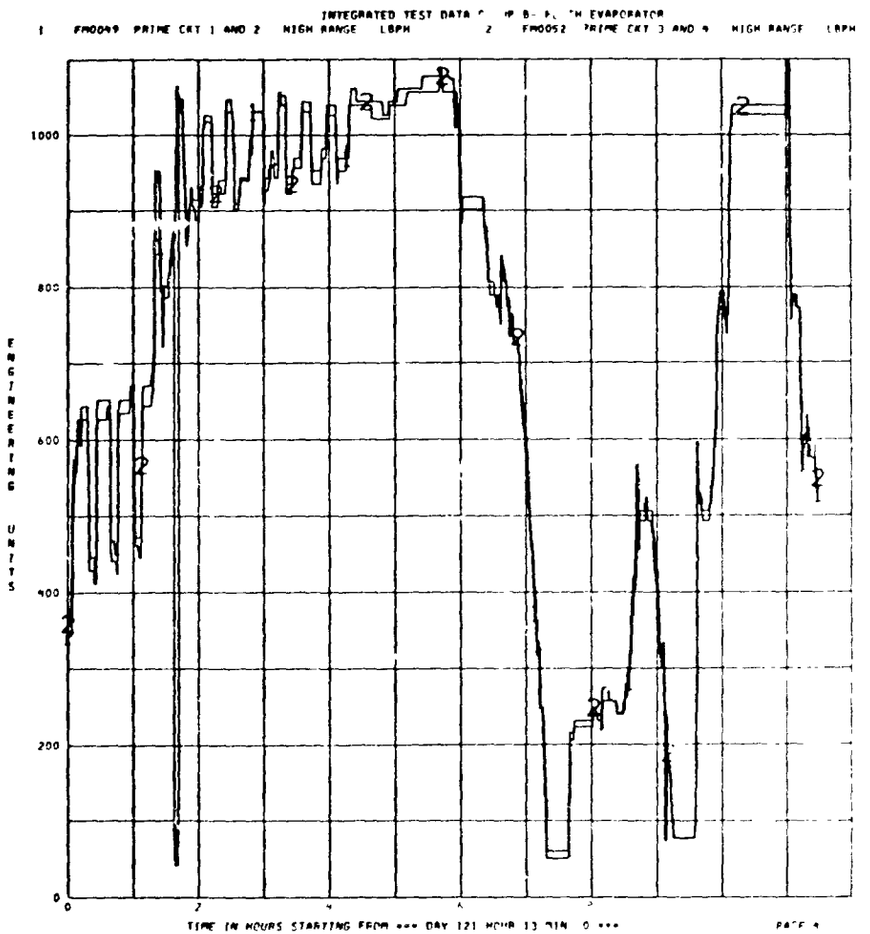
1 FR0049 PRIME CKT 1 AND 2 HIGH RANGE LBPH
2 FR0052 PRIME CKT 3 AND 4 HIGH RANGE LBPH
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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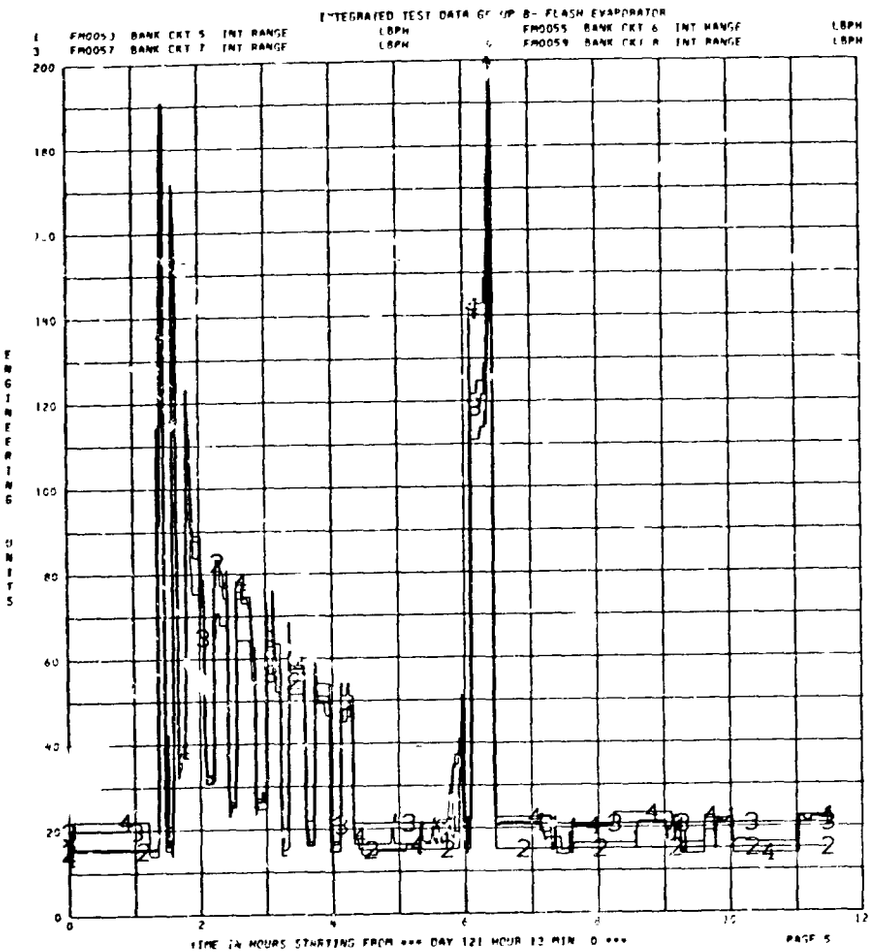
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 FM0054 BANK CKT 5 INT RANGE LBPH
3 FM0057 BANK CKT 7 INT RANGE LBPH
FM0055 BANK CKT 6 INT RANGE LBPH
FM0059 BANK CKT 8 INT RANGE LBPH
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 5

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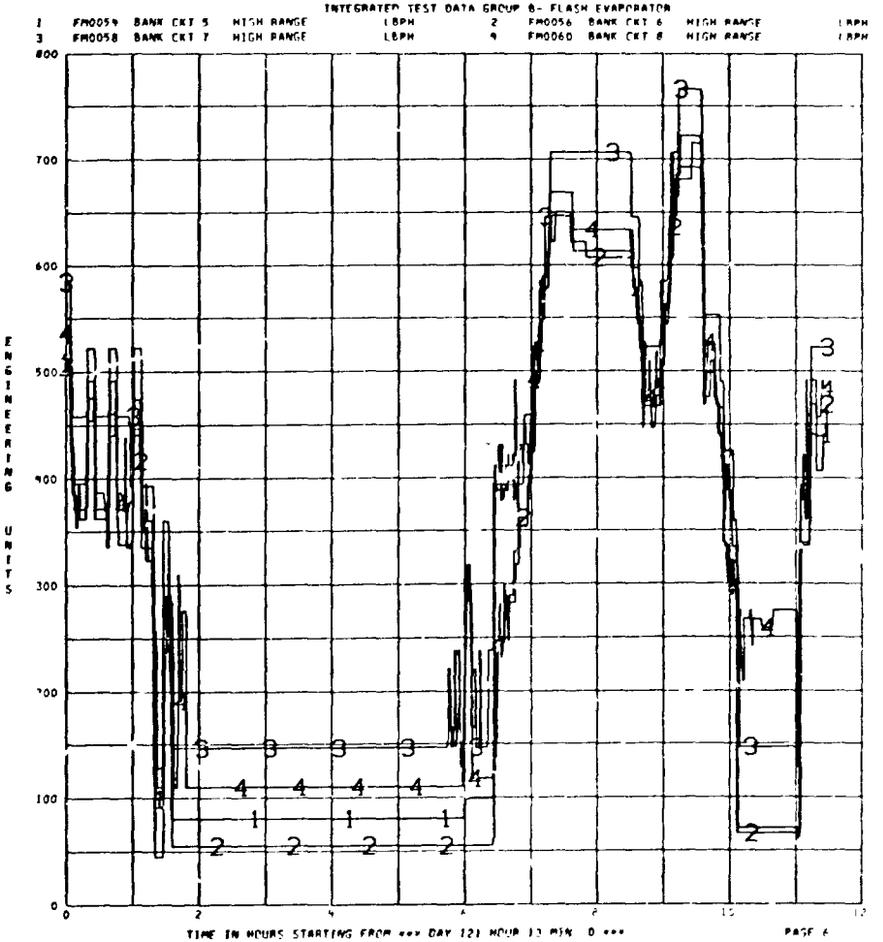
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 FM0059 BANK CKT 5 HIGH RANGE LBPH
3 FM0058 BANK CKT 7 HIGH RANGE LBPH
2 FM0056 BANK CKT 6 HIGH RANGE LBPH
4 FM0060 BANK CKT 8 HIGH RANGE LBPH
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 6

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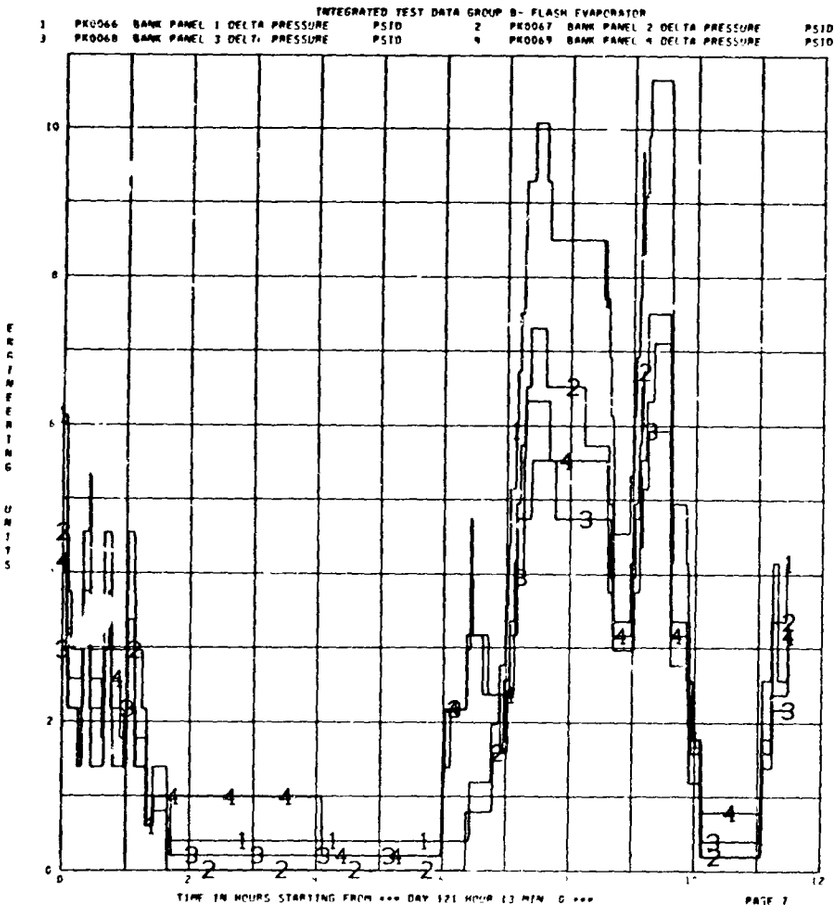
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 PK0066 BANK PANEL 1 DELTA PRESSURE PSID
2 PK0067 BANK PANEL 2 DELTA PRESSURE PSID
3 PK0068 BANK PANEL 3 DELTA PRESSURE PSID
4 PK0069 BANK PANEL 4 DELTA PRESSURE PSID
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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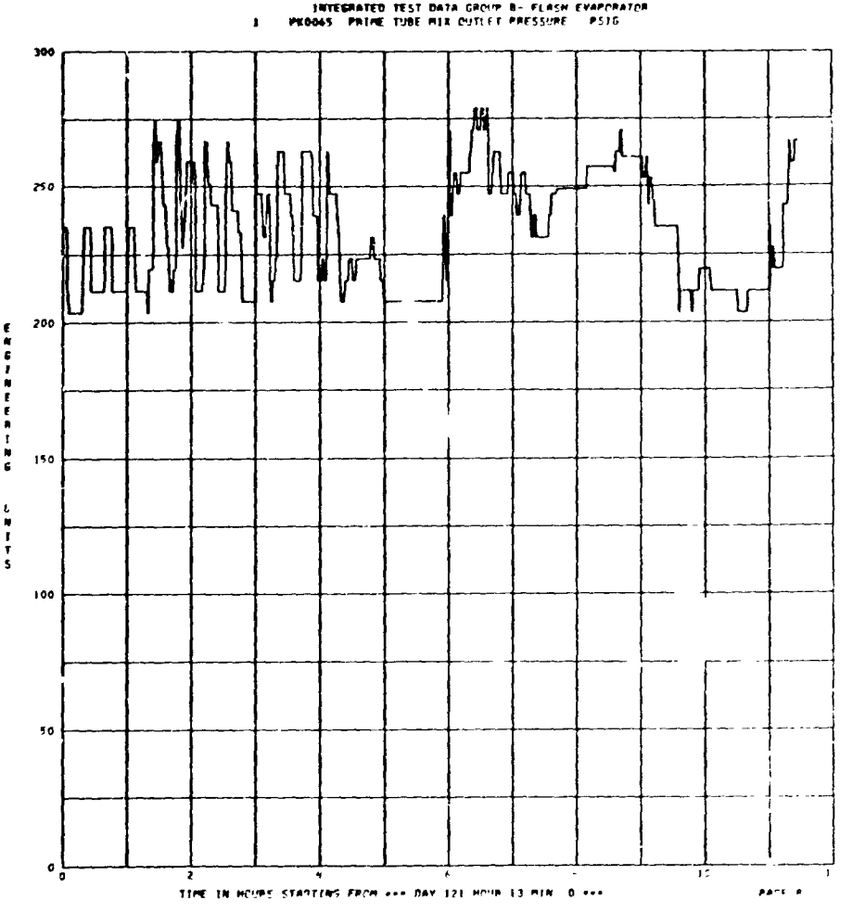
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 PK0065 PRIME TUBE MIX OUTLET PRESSURE PSIG
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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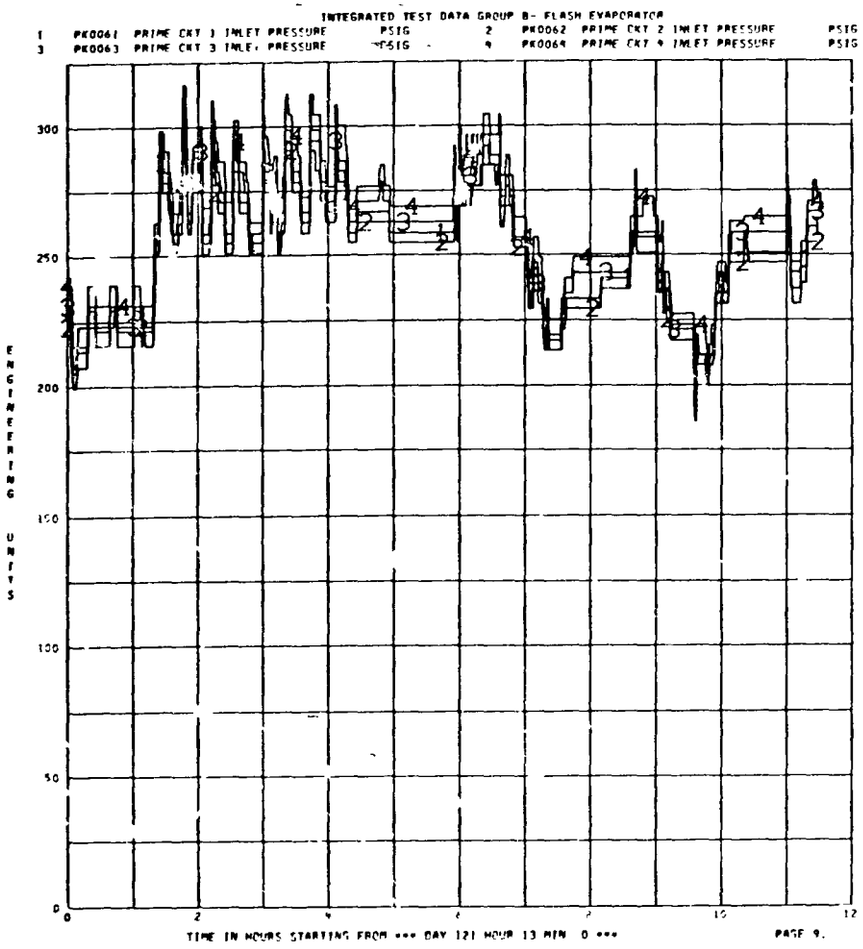
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 PK0061 PRIME CKT 1 INLET PRESSURE PSIG
2 PK0062 PRIME CKT 2 INLET PRESSURE PSIG
3 PK0063 PRIME CKT 3 INLET PRESSURE PSIG
4 PK0064 PRIME CKT 4 INLET PRESSURE PSIG
ENGINEERING UNITS
300
250
200
150
100
50
0
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 9.

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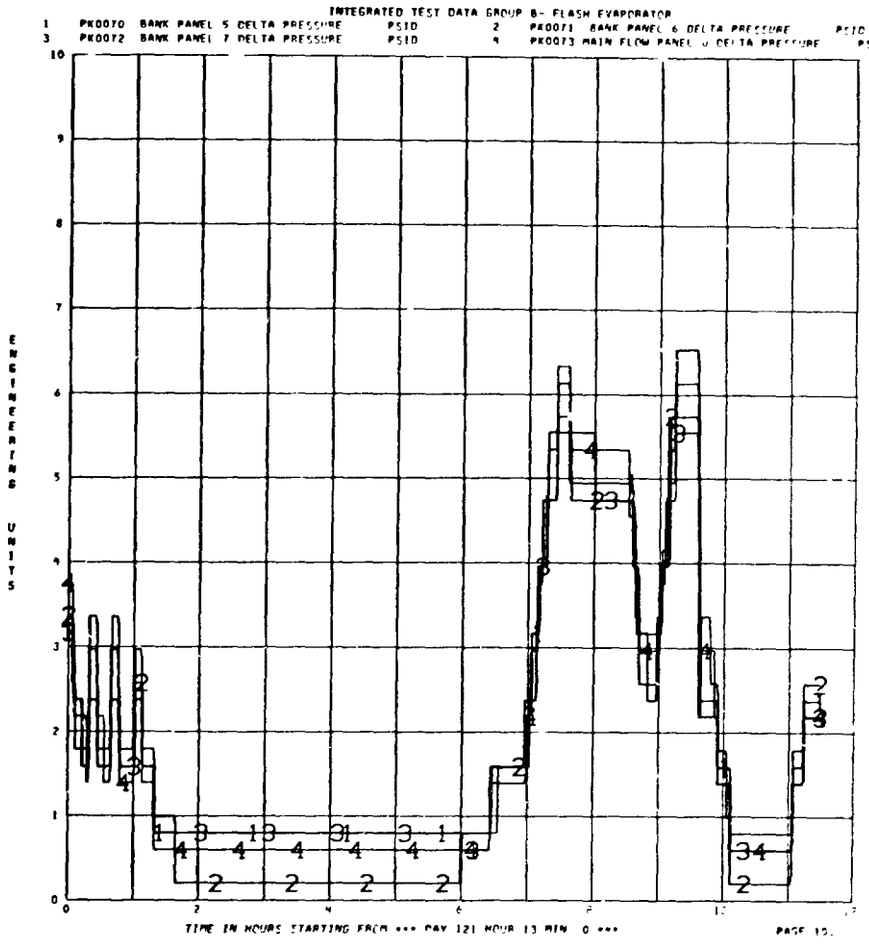
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 PK0070 BANK PANEL 5 DELTA PRESSURE PSID
2 PK0071 BANK PANEL 6 DELTA PRESSURE PSID
3 PK0072 BANK PANEL 7 DELTA PRESSURE PSID
4 PK0073 MAIN FLOW PANEL 8 DELTA PRESSURE PSID
ENGINEERING UNITS
10
9
8
7
6
5
4
3
2
1
0
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 10.

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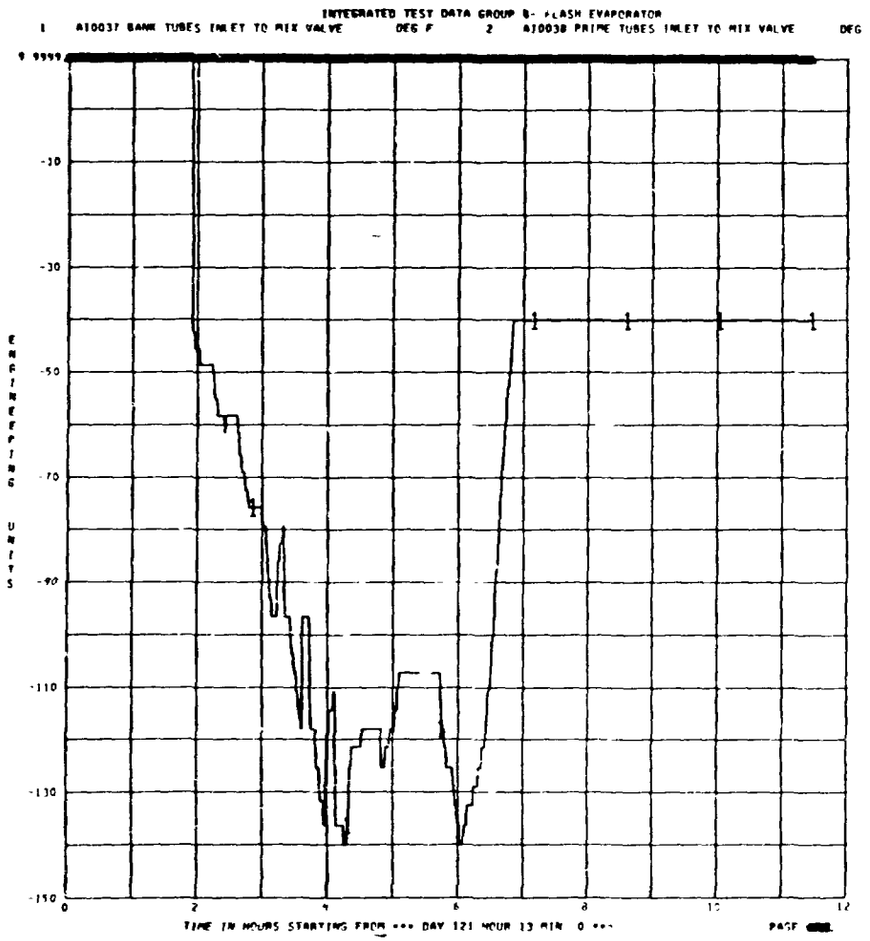
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AI0037 BANK TUBES INLET TO MIX VALVE DEG F
2 AI0038 PRIME TUBES INLET TO MIX VALVE DEG
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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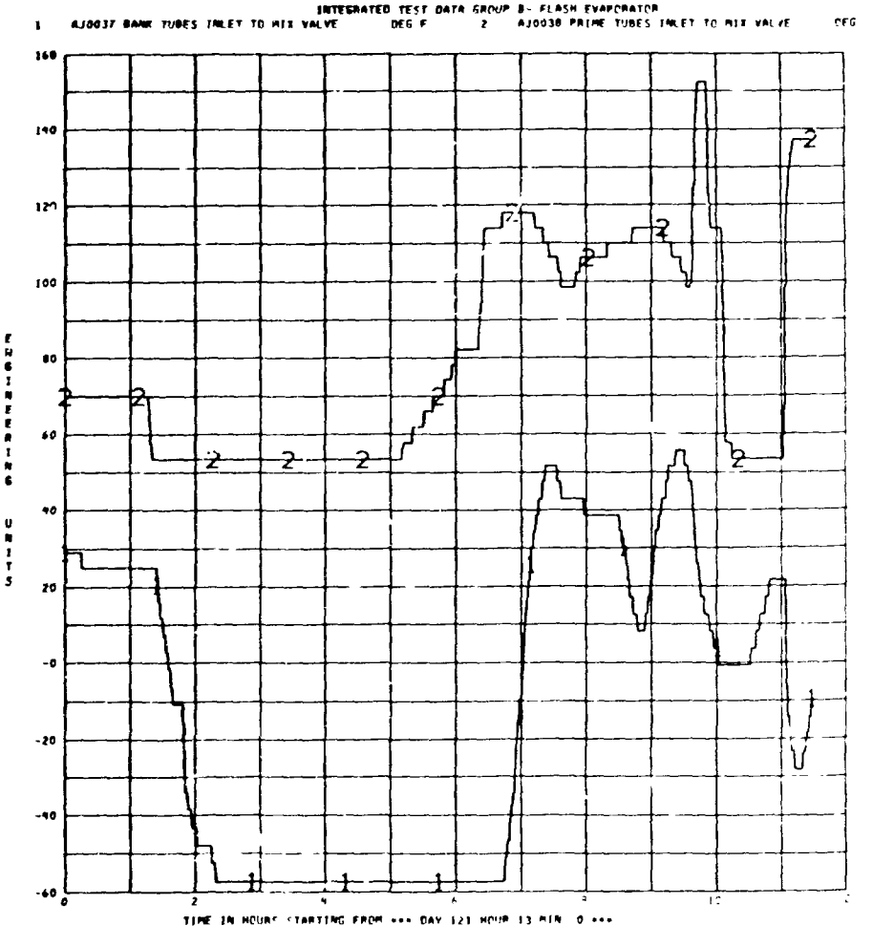
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AI0037 BANK TUBES INLET TO MIX VALVE DEG F
2 AI0038 PRIME TUBES INLET TO MIX VALVE DEG
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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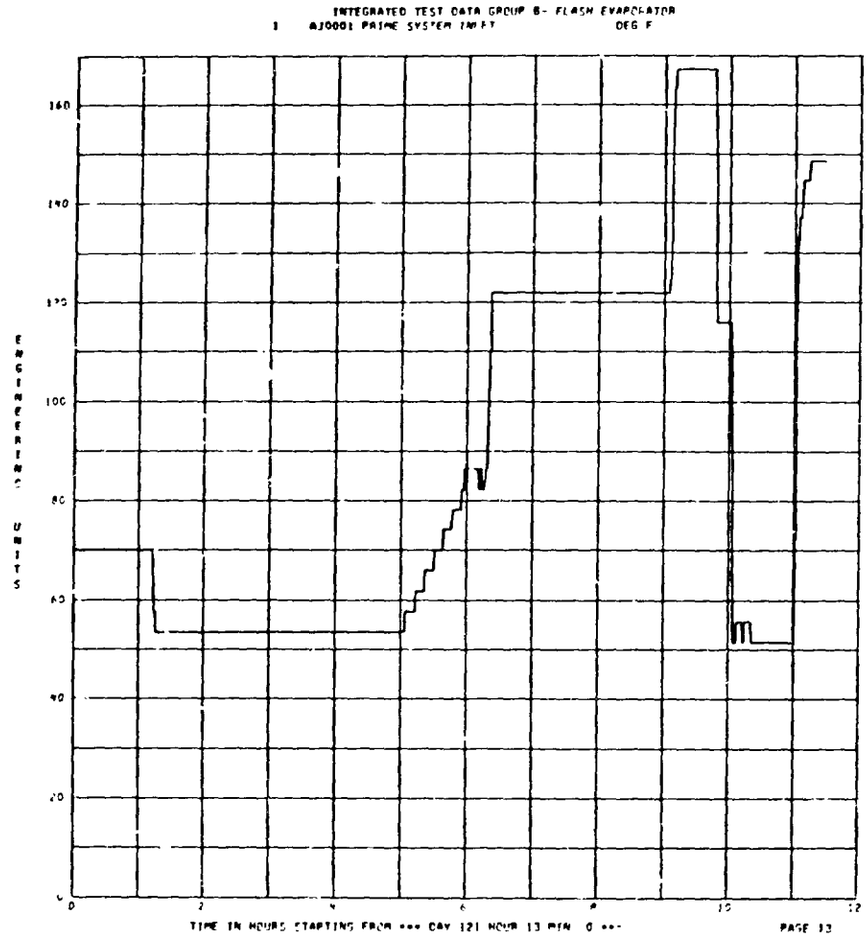
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AJ0001 PRIME SYSTEM INLET DEG F
ENGINEERING UNITS
160
140
120
100
80
60
40
20
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0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 13

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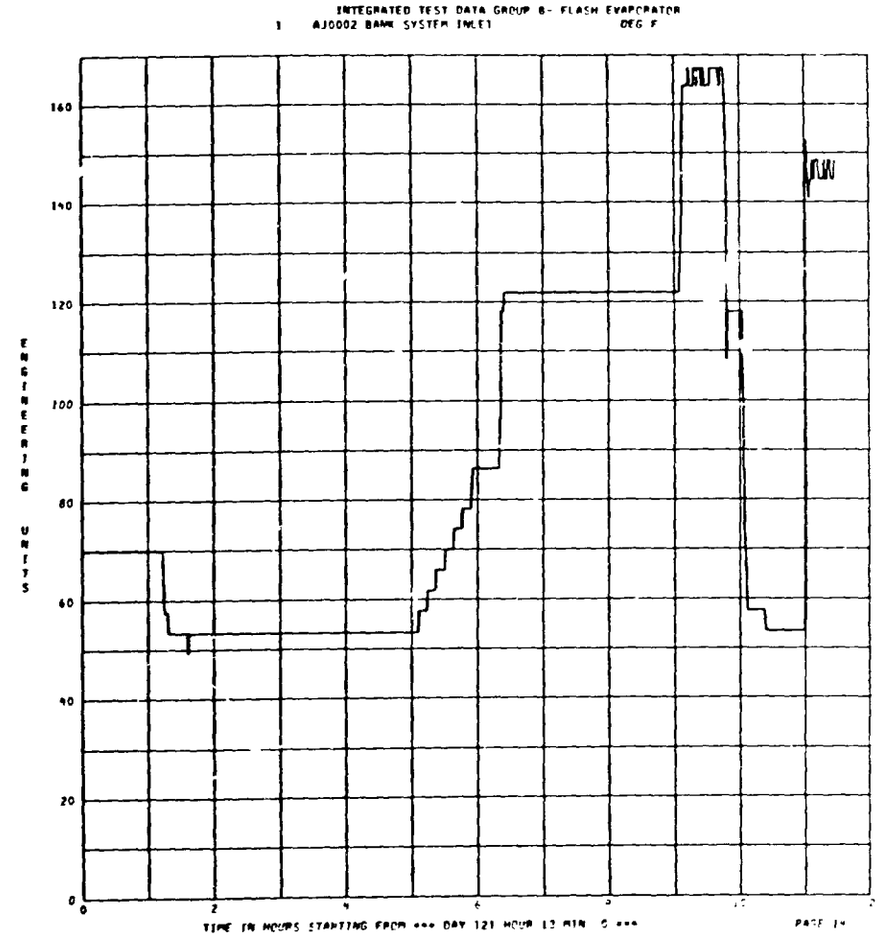
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AJ0002 BAMA SYSTEM INLET DEG F
ENGINEERING UNITS
160
140
120
100
80
60
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0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 14

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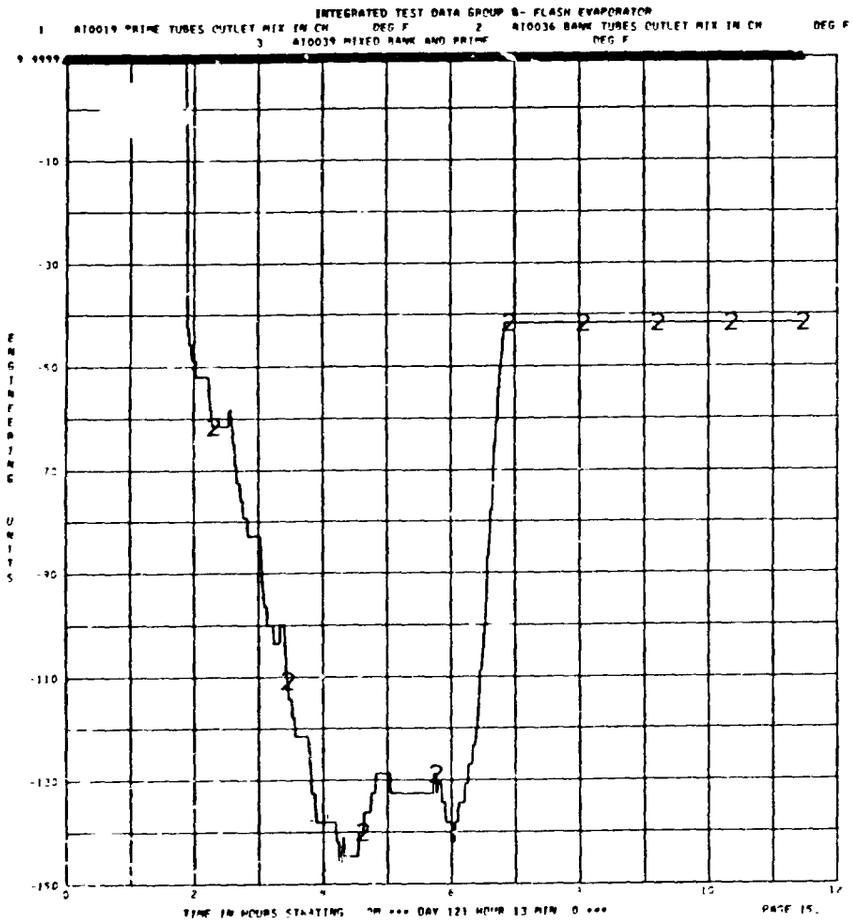
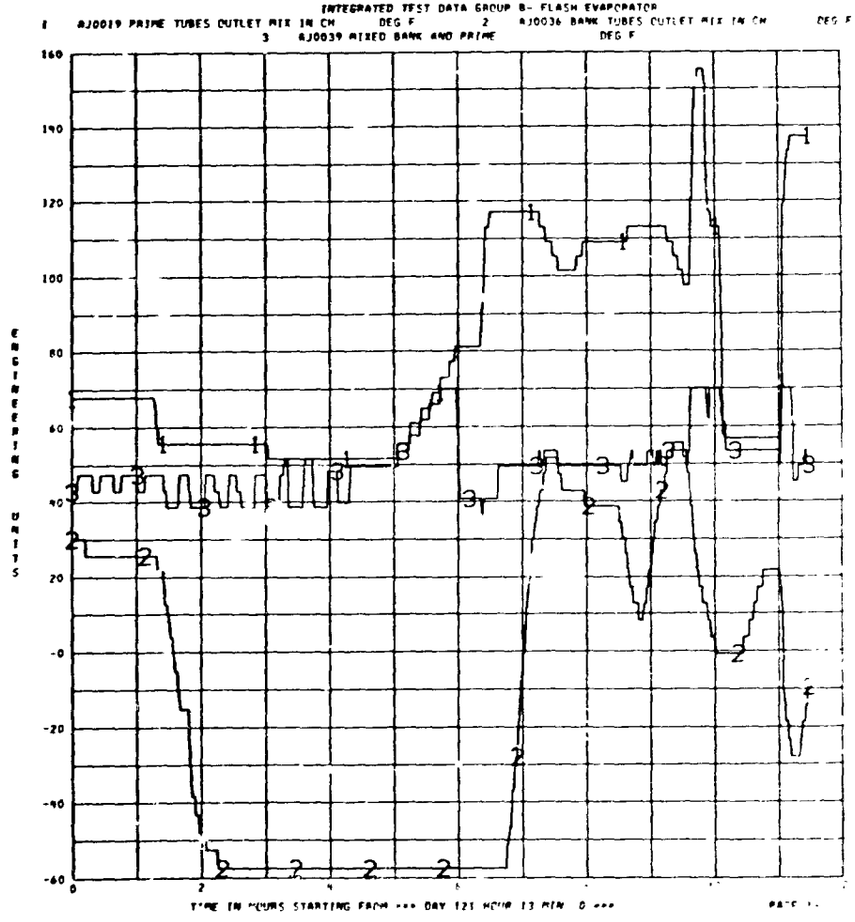

INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 A10019 PRIME TUBES OUTLET MIX IN CH DEG F
2 A10036 BANK TUBES OUTLET MIX IN CH DEG F
3 A10039 MIXED BANK AND PRIME DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING

B-15


INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AJ0019 PRIME TUBES OUTLET MIX IN CH DEG F
2 AJ0036 BANK TUBES OUTLET MIX IN CH DEG F
3 AJ0039 MIXED BANK AND PRIME DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM

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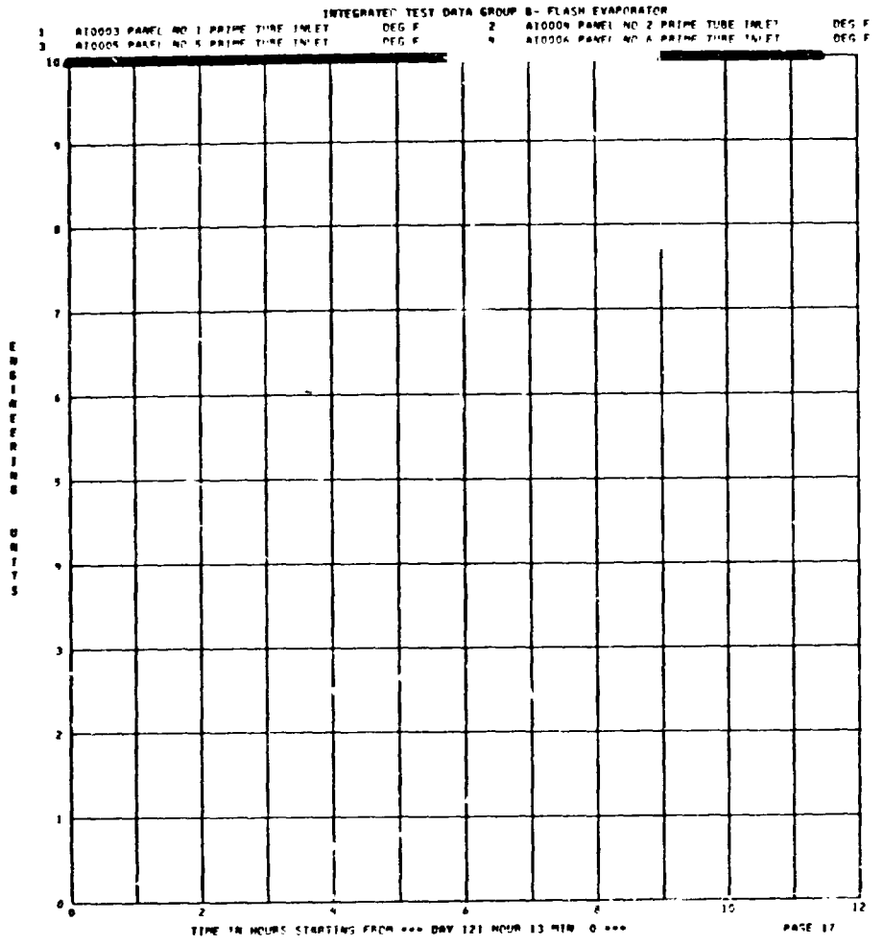
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AI0003 PANEL NO 1 PRIME TUBE INLET DEG F
2 AI0004 PANEL NO 2 PRIME TUBE INLET DEG F
3 AI0005 PANEL NO 5 PRIME TUBE INLET DEG F
4 AI0006 PANEL NO 6 PRIME TUBE INLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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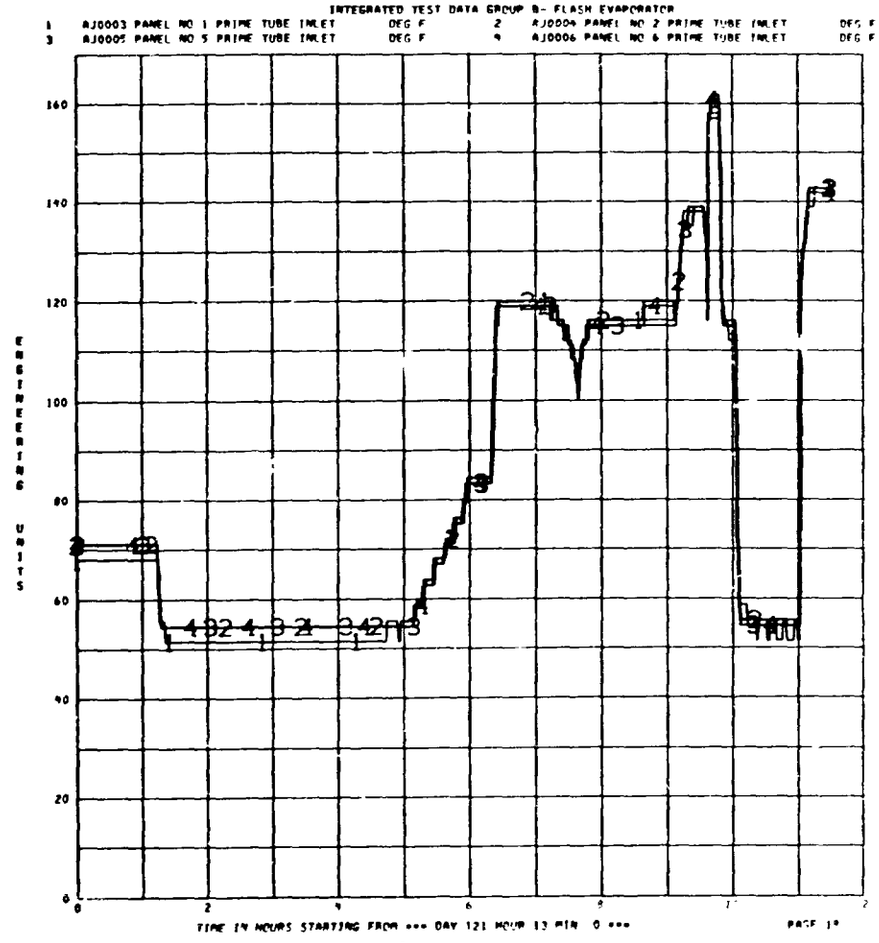
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1 AJ0003 PANEL NO 1 PRIME TUBE INLET DEG F
2 AJ0004 PANEL NO 2 PRIME TUBE INLET DEG F
3 AJ0005 PANEL NO 5 PRIME TUBE INLET DEG F
4 AJ0006 PANEL NO 6 PRIME TUBE INLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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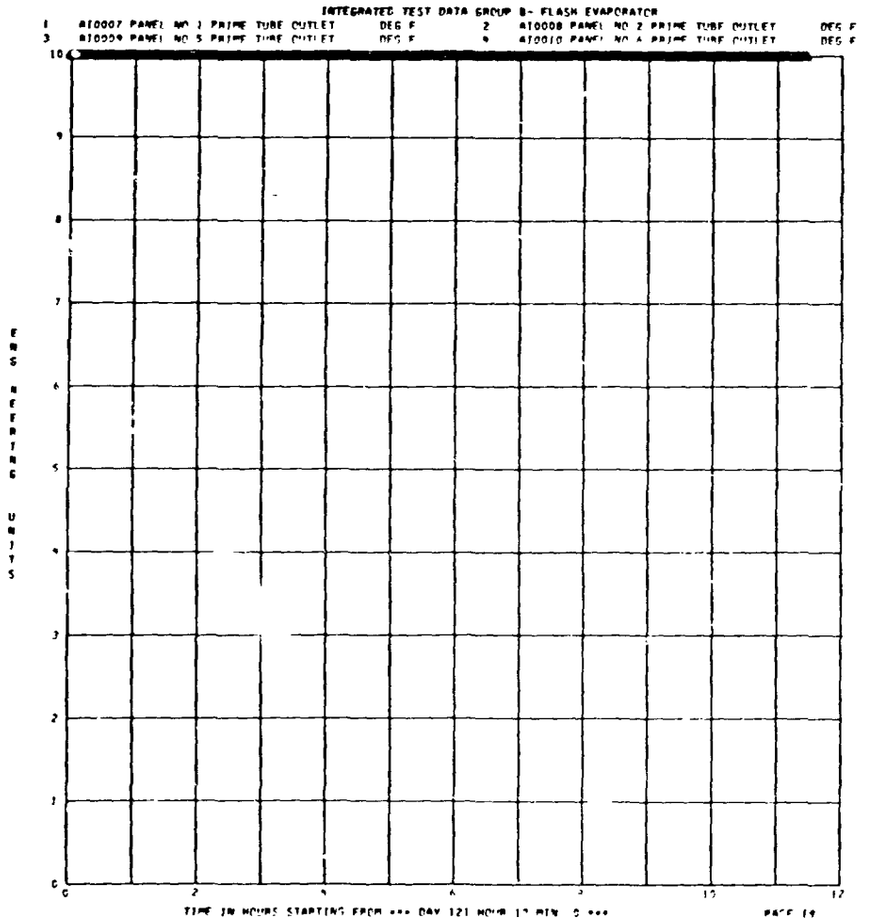
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 A10007 PANEL NO 1 PRIME TUBE OUTLET DEG F
2 A10008 PANEL NO 2 PRIME TUBE OUTLET DEG F
3 A10009 PANEL NO 5 PRIME TUBE OUTLET DEG F
4 A10010 PANEL NO 6 PRIME TUBE OUTLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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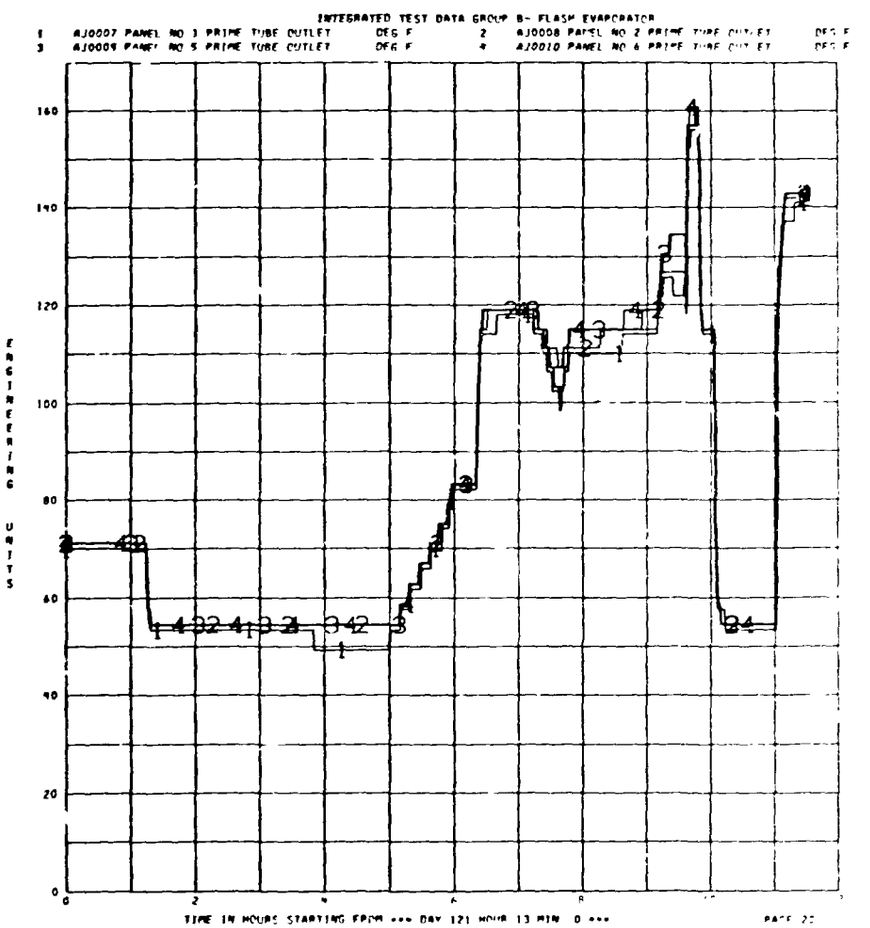
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 A10007 PANEL NO 1 PRIME TUBE OUTLET DEG F
2 A10008 PANEL NO 2 PRIME TUBE OUTLET DEG F
3 A10009 PANEL NO 5 PRIME TUBE OUTLET DEG F
4 A10010 PANEL NO 6 PRIME TUBE OUTLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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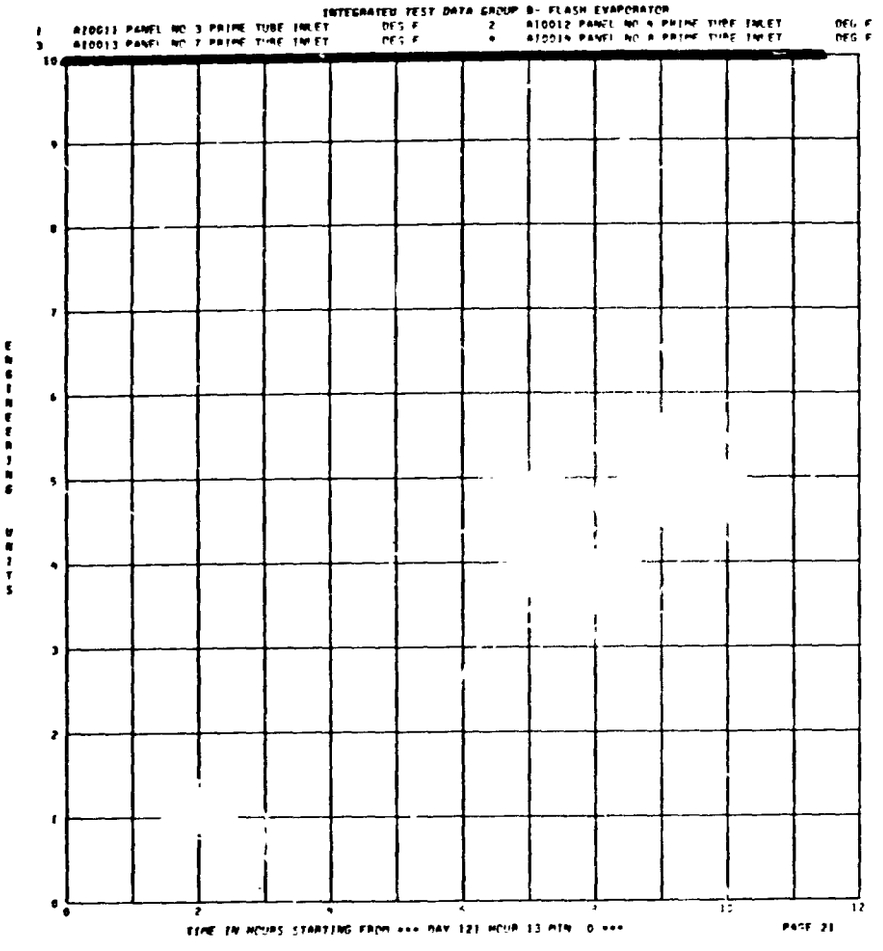
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AJ0011 PANEL NO 3 PRIME TUBE INLET DEG F
3 AJ0013 PANEL NO 7 PRIME TUBE INLET DEG F
2 AJ0012 PANEL NO 4 PRIME TUBE INLET DEG F
4 AJ0014 PANEL NO 8 PRIME TUBE INLET DEG F
STEAM ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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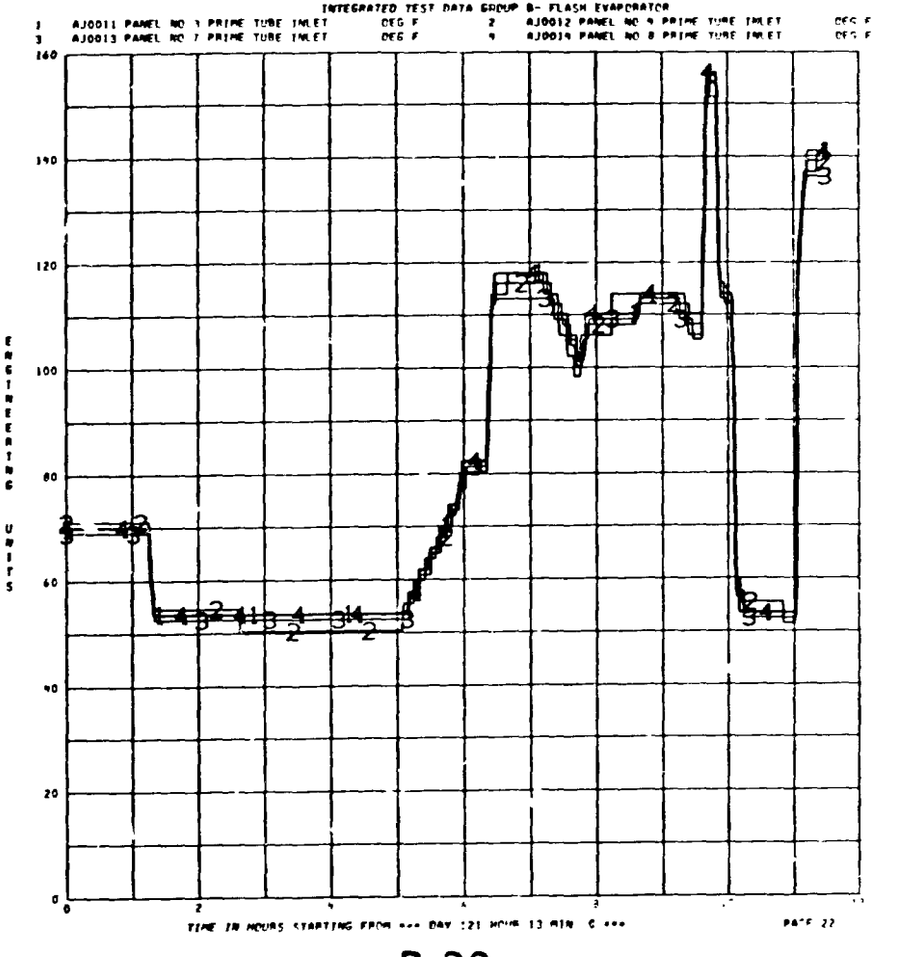
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AJ0011 PANEL NO 3 PRIME TUBE INLET DEG F
3 AJ0013 PANEL NO 7 PRIME TUBE INLET DEG F
2 AJ0012 PANEL NO 4 PRIME TUBE INLET DEG F
4 AJ0014 PANEL NO 8 PRIME TUBE INLET DEG F
STEAM ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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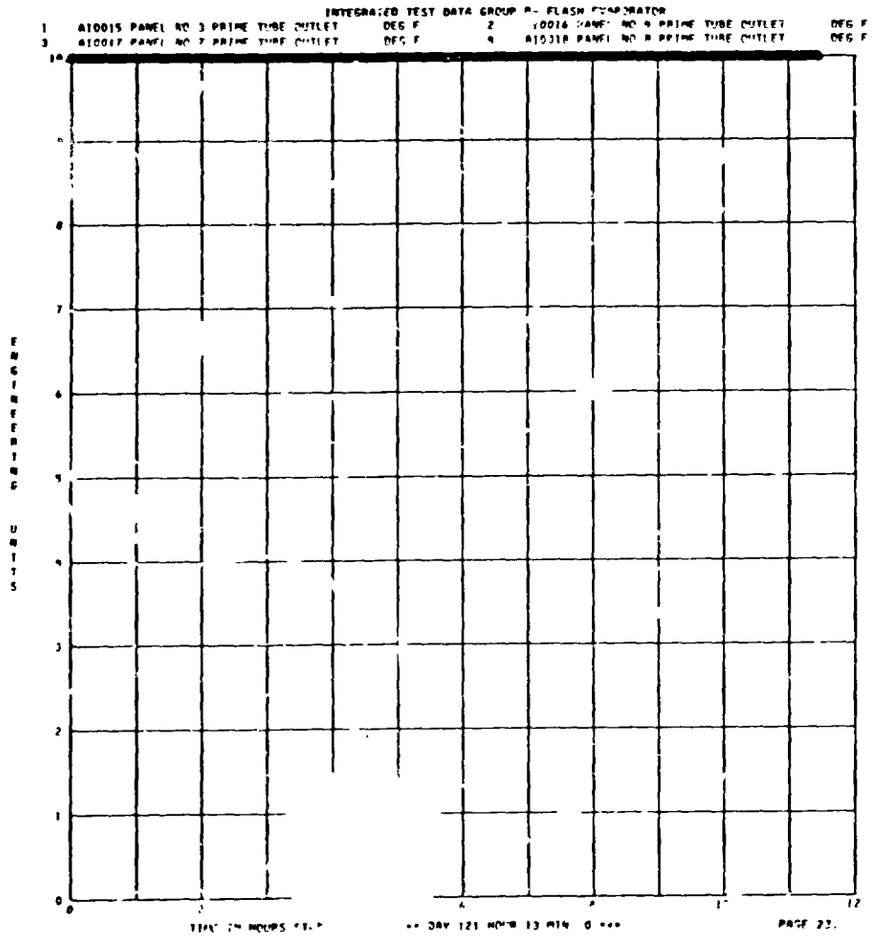
INTEGRATED TEST DATA GROUP A- FLASH EVAPORATOR
1 A10015 PANEL NO 3 PRIME TUBE OUTLET DEG F
2 A10016 PANEL NO 4 PRIME TUBE OUTLET DEG F
3 A10017 PANEL NO 7 PRIME TUBE OUTLET DEG F
4 A10018 PANEL NO 8 PRIME TUBE OUTLET DEG F
STEAM GENERATOR OUTLETS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 23.

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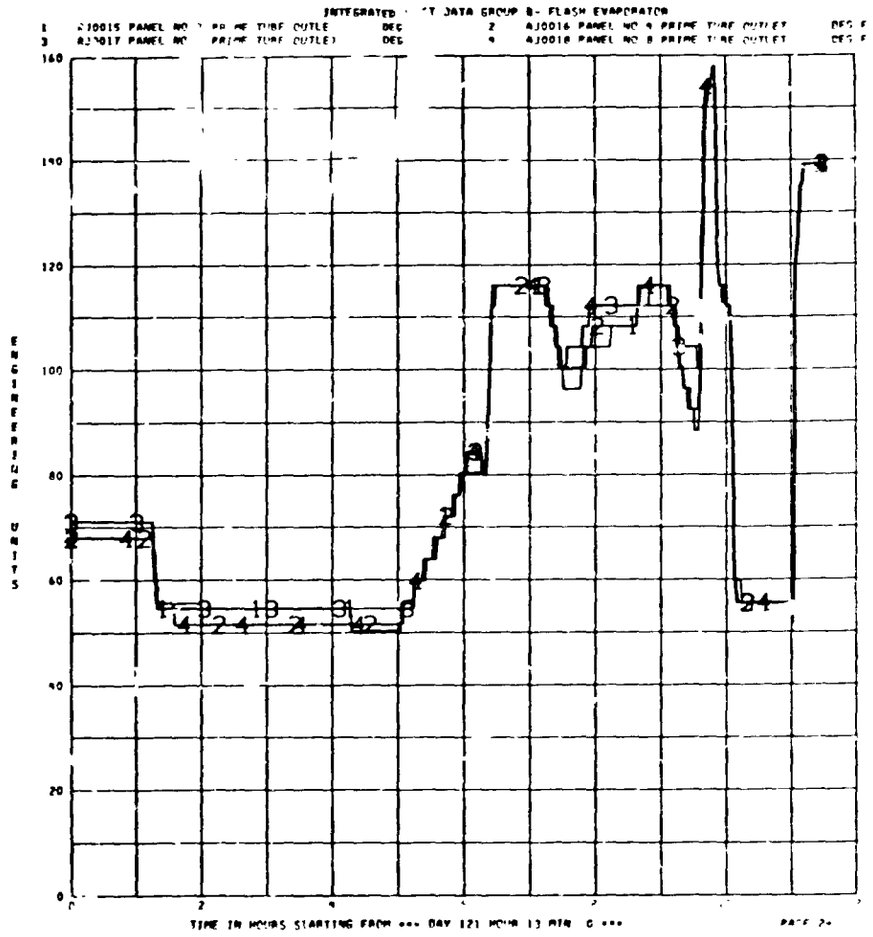
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 A10015 PANEL NO 3 PRIME TUBE OUTLET DEG F
2 A10016 PANEL NO 4 PRIME TUBE OUTLET DEG F
3 A10017 PANEL NO 7 PRIME TUBE OUTLET DEG F
4 A10018 PANEL NO 8 PRIME TUBE OUTLET DEG F
STEAM GENERATOR OUTLETS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 24

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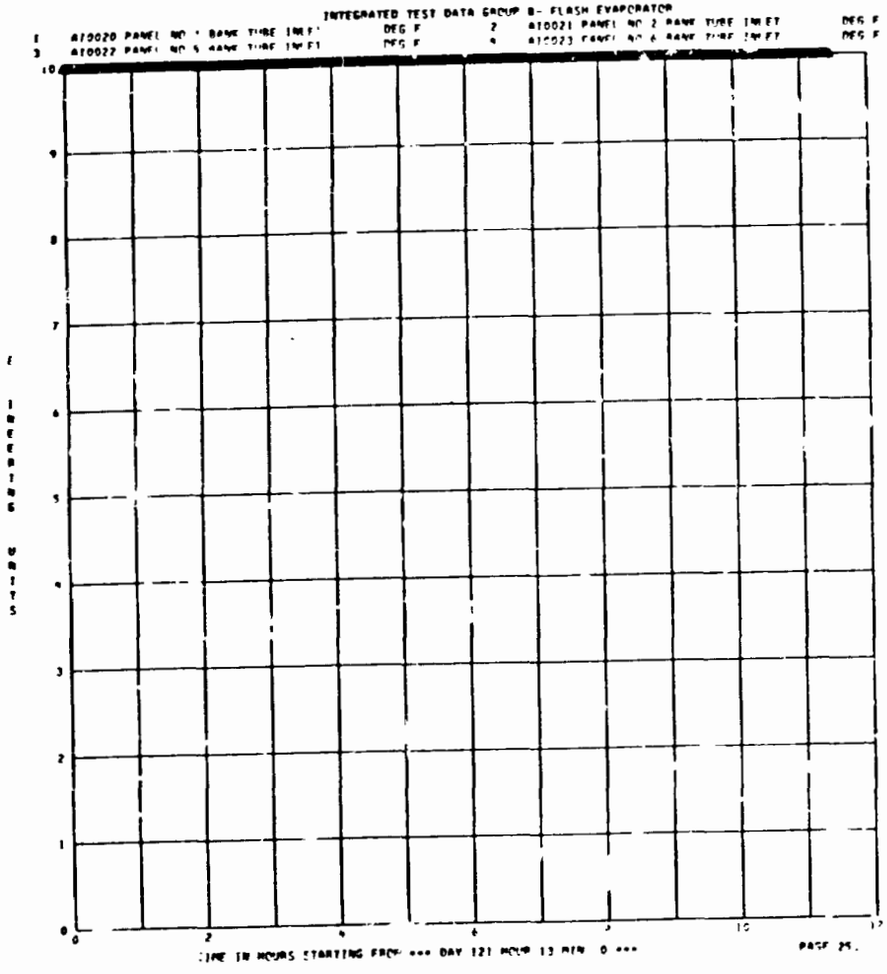
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AJ0020 PANEL NO 1 BANK TUBE INLET DEG F 2 AJ0021 PANEL NO 2 BANK TUBE INLET DEG F
3 AJ0022 PANEL NO 5 BANK TUBE INLET DEG F 4 AJ0023 PANEL NO 6 BANK TUBE INLET DEG F
0
1
2
3
4
5
6
7
8
9
10
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 25.

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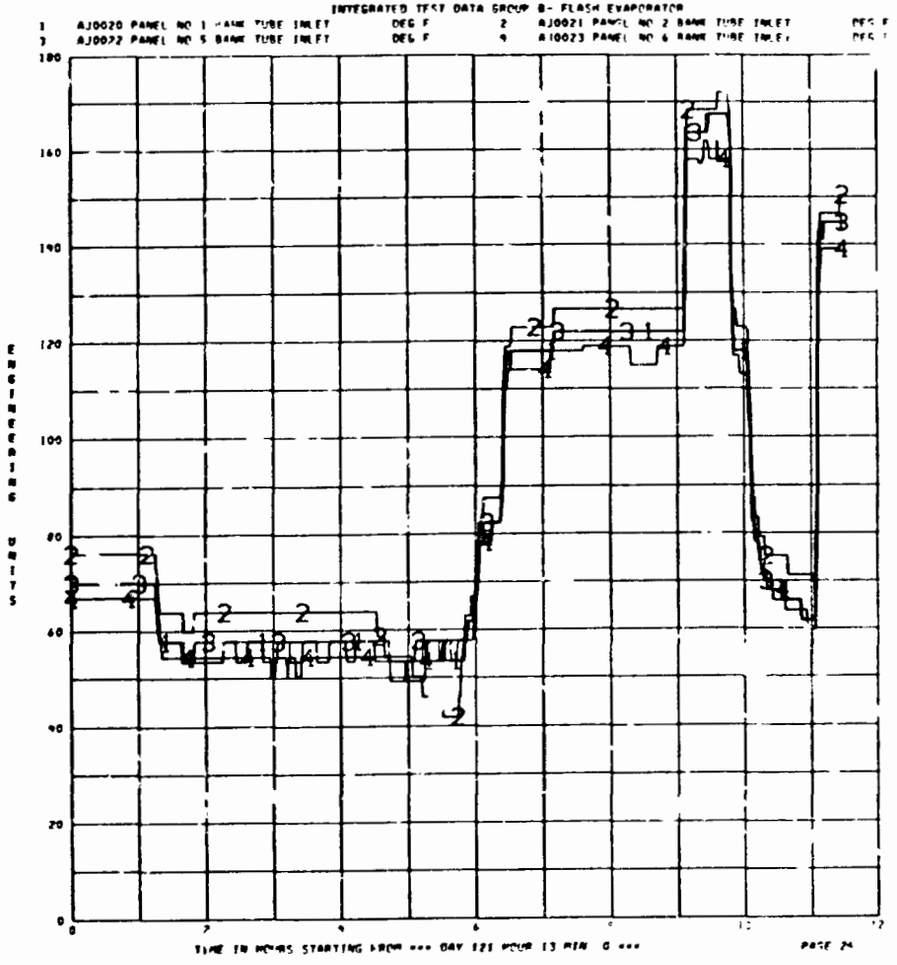
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AJ0020 PANEL NO 1 BANK TUBE INLET DEG F 2 AJ0021 PANEL NO 2 BANK TUBE INLET DEG F
3 AJ0022 PANEL NO 5 BANK TUBE INLET DEG F 4 AJ0023 PANEL NO 6 BANK TUBE INLET DEG F
0
20
40
60
80
100
120
140
160
180
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 24

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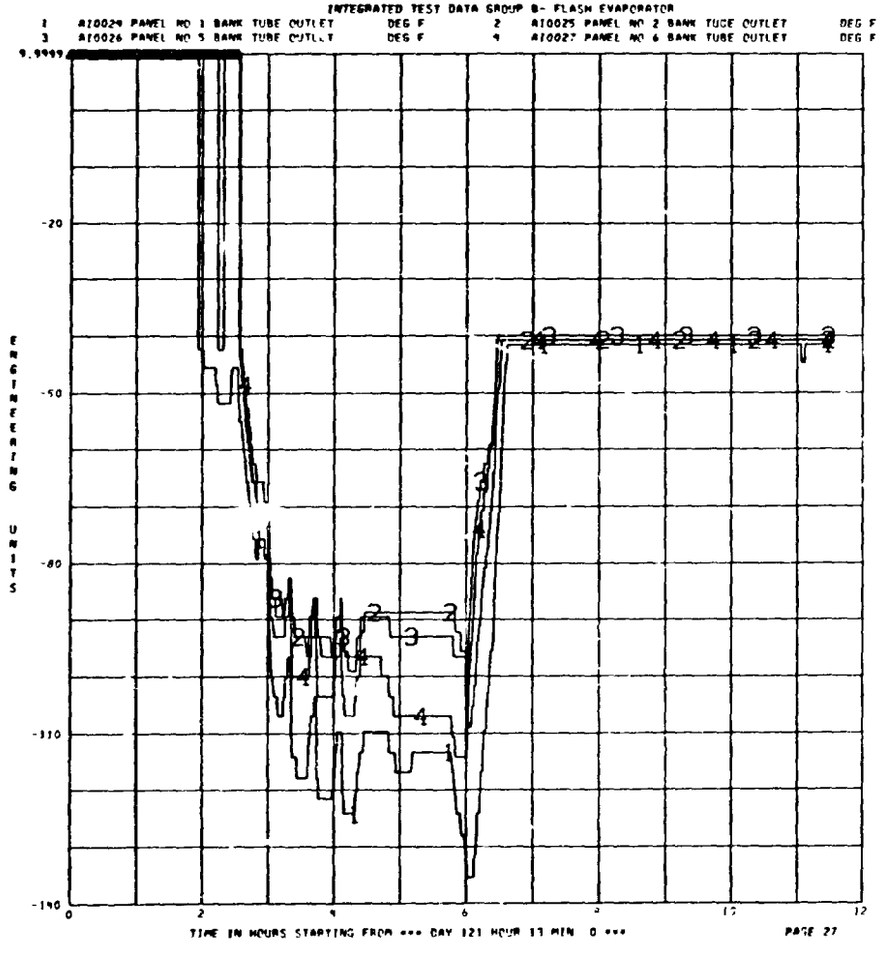
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1 AI0024 PANEL NO 1 BANK TUBE OUTLET DEG F
2 AI0025 PANEL NO 2 BANK TUBE OUTLET DEG F
3 AI0026 PANEL NO 5 BANK TUBE OUTLET DEG F
4 AI0027 PANEL NO 6 BANK TUBE OUTLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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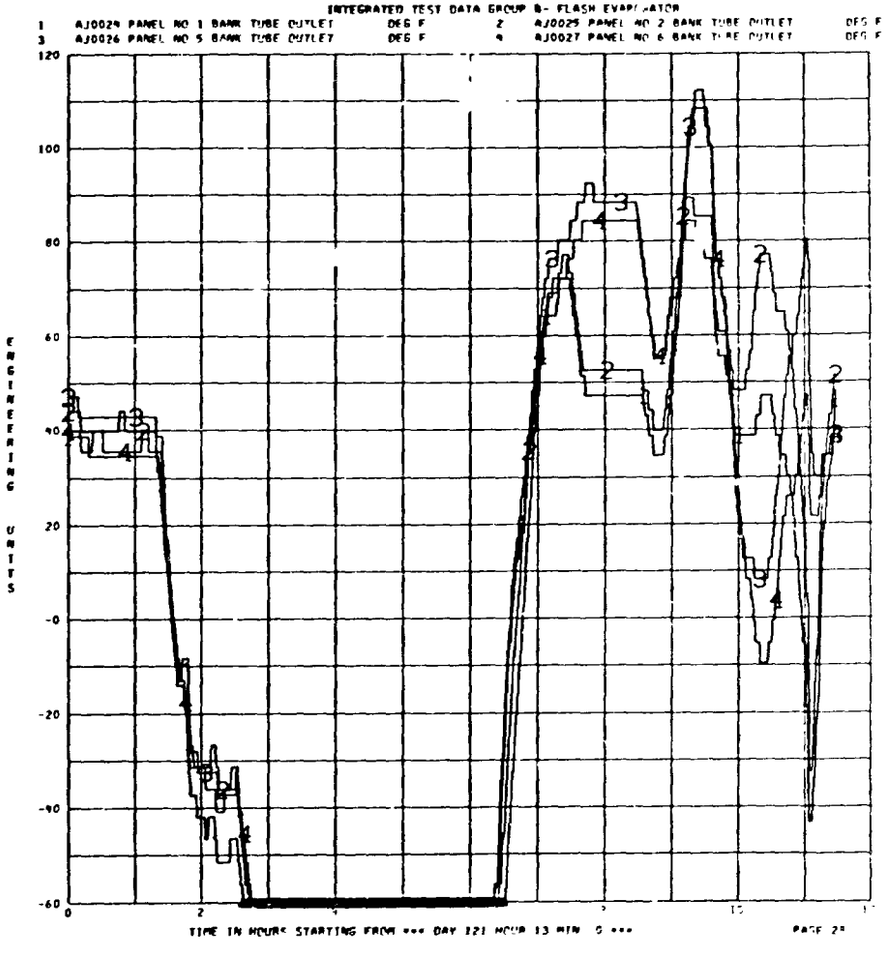
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AJ0024 PANEL NO 1 BANK TUBE OUTLET DEG F
2 AJ0025 PANEL NO 2 BANK TUBE OUTLET DEG F
3 AJ0026 PANEL NO 5 BANK TUBE OUTLET DEG F
4 AJ0027 PANEL NO 6 BANK TUBE OUTLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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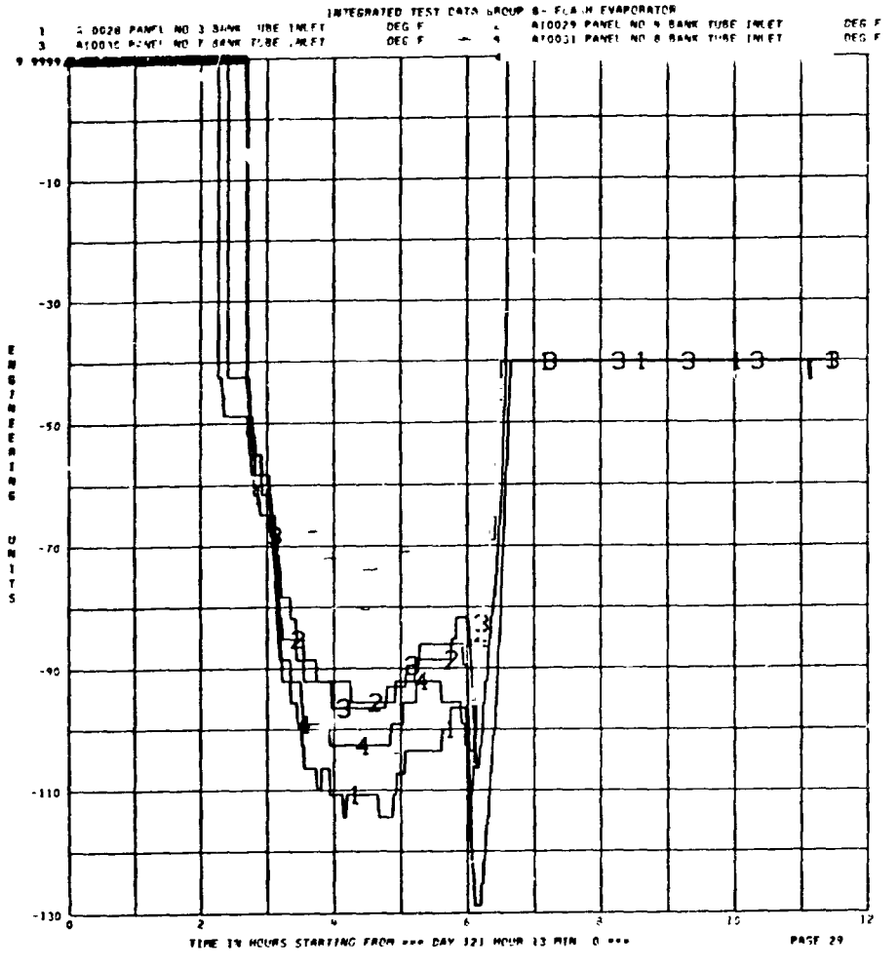
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
DEG F
DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 29

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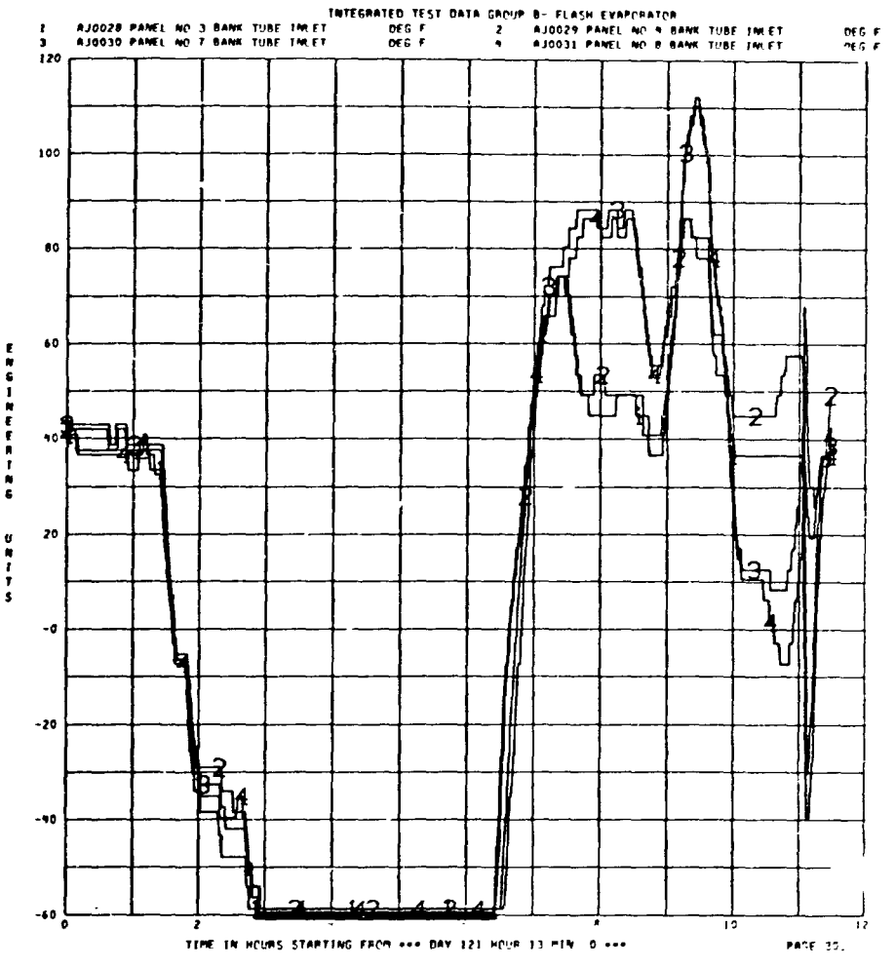
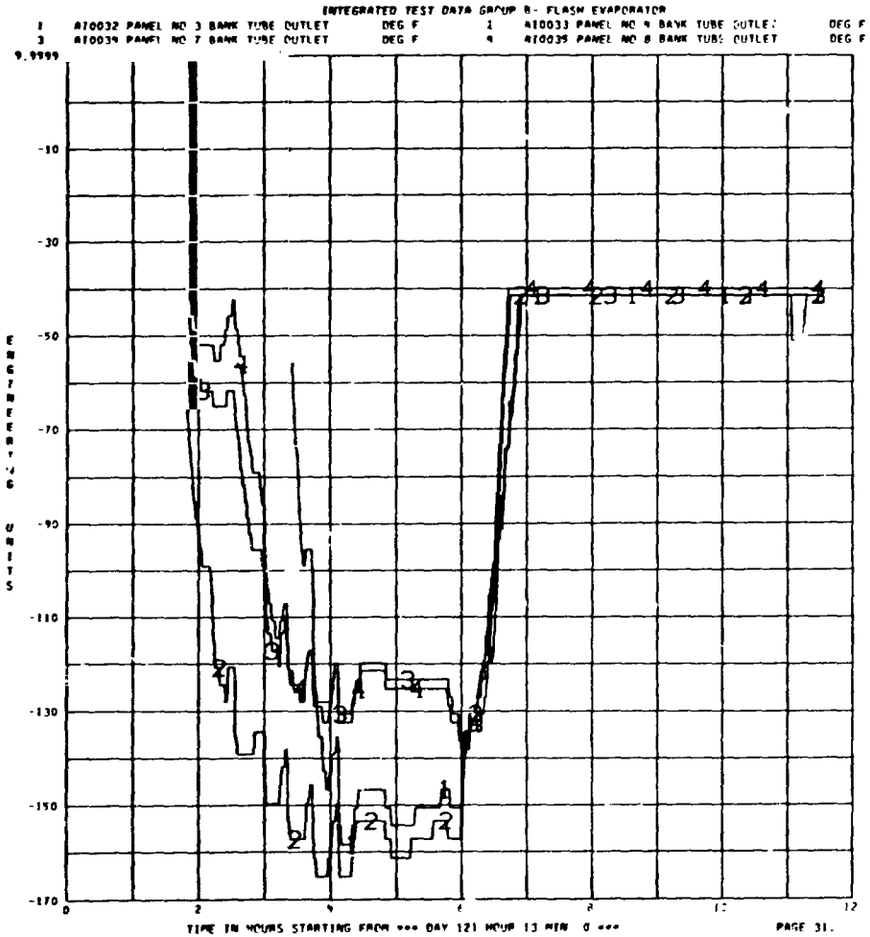

INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
AJ0028 PANEL NO 3 BANK TUBE INLET DEG F
AJ0029 PANEL NO 4 BANK TUBE INLET DEG F
AJ0030 PANEL NO 7 BANK TUBE INLET DEG F
AJ0031 PANEL NO 8 BANK TUBE INLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 35.

B-30


INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 A10032 PANEL NO 3 BANK TUBE OUTLET DEG F
3 A10039 PANEL NO 7 BANK TUBE OUTLET DEG F
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 31.

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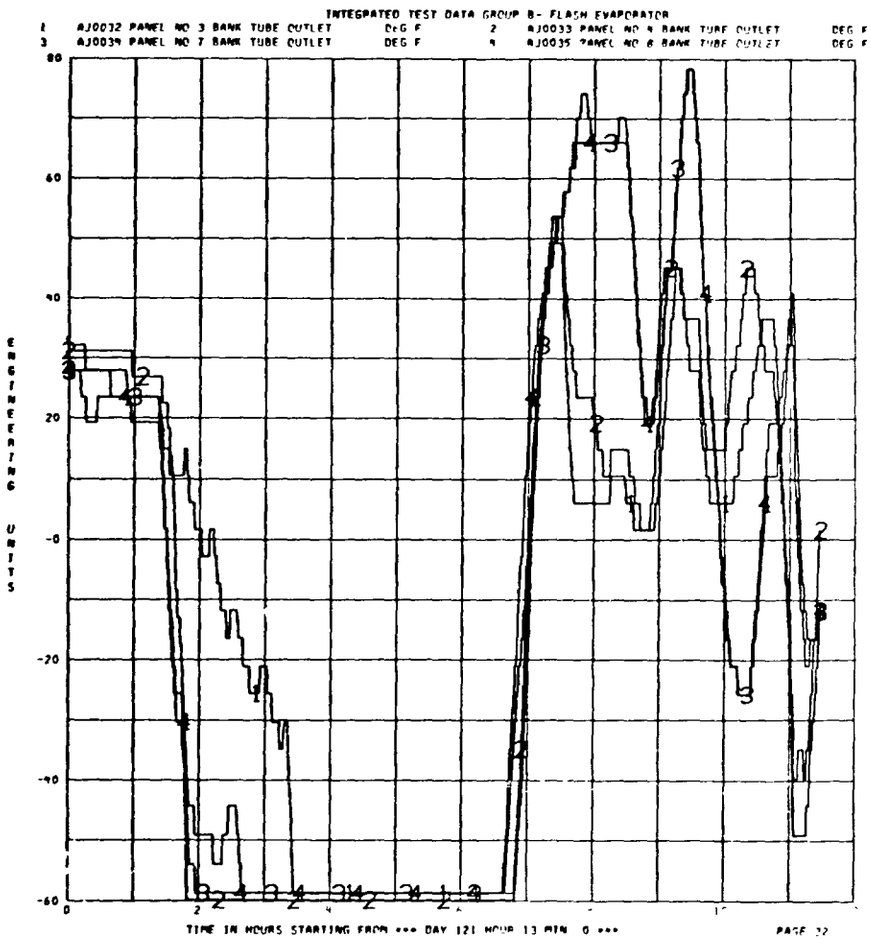
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1 AJ0032 PANEL NO 3 BANK TUBE OUTLET DEG F
3 AJ0039 PANEL NO 7 BANK TUBE OUTLET DEG F
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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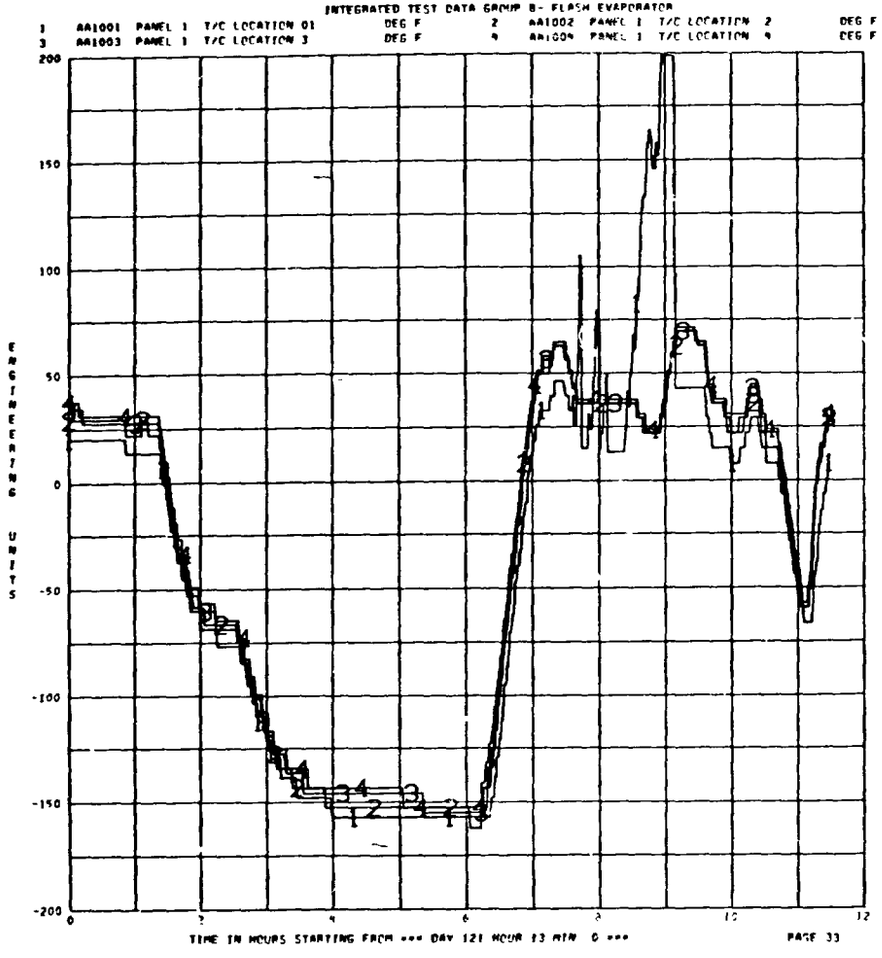
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AA1001 PANEL 1 T/C LOCATION 01 DEG F
2 AA1002 PANEL 1 T/C LOCATION 2 DEG F
3 AA1003 PANEL 1 T/C LOCATION 3 DEG F
4 AA1004 PANEL 1 T/C LOCATION 4 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 33

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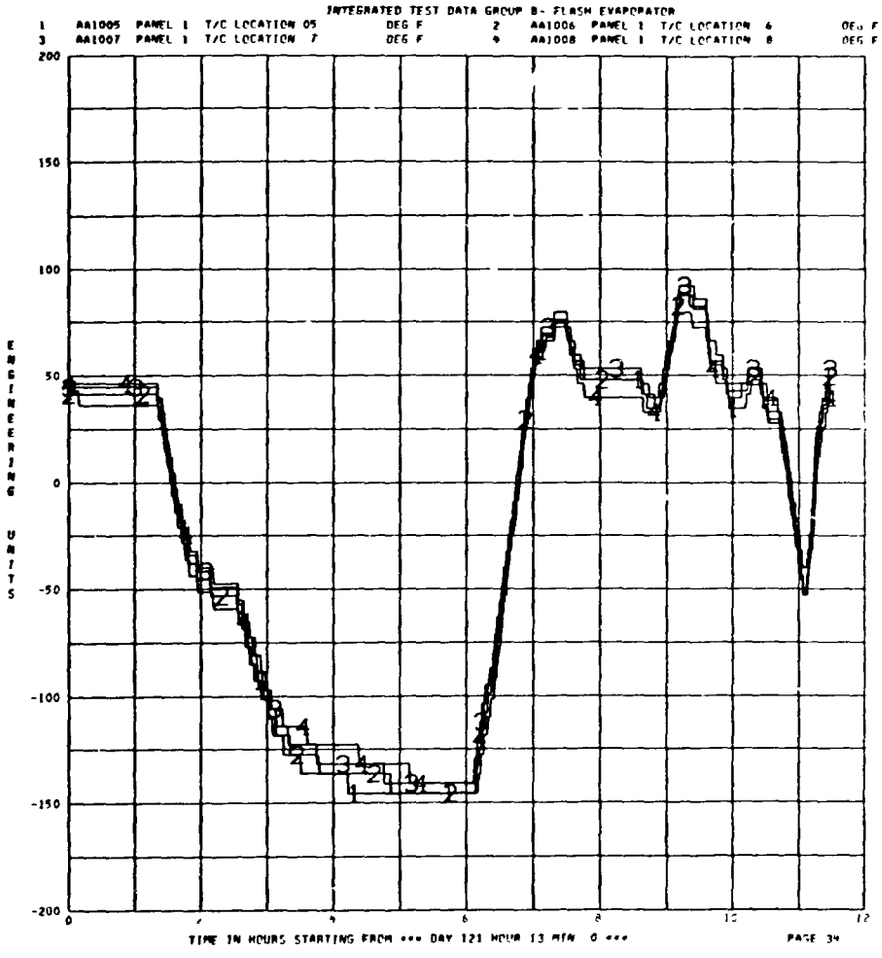
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1 AA1005 PANEL 1 T/C LOCATION 05 DEG F
2 AA1006 PANEL 1 T/C LOCATION 6 DEG F
3 AA1007 PANEL 1 T/C LOCATION 7 DEG F
4 AA1008 PANEL 1 T/C LOCATION 8 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 34

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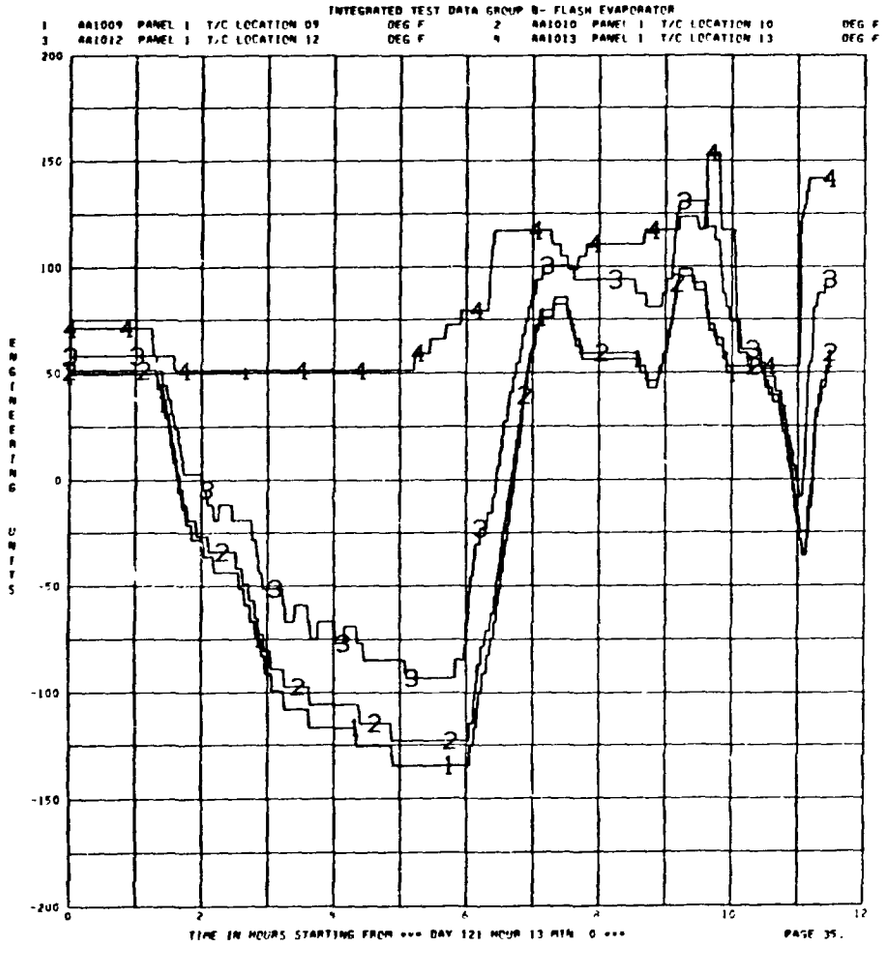
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AA1009 PANEL 1 T/C LOCATION 09 DEG F
2 AA1010 PANEL 1 T/C LOCATION 10 DEG F
3 AA1012 PANEL 1 T/C LOCATION 12 DEG F
4 AA1013 PANEL 1 T/C LOCATION 13 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 35.

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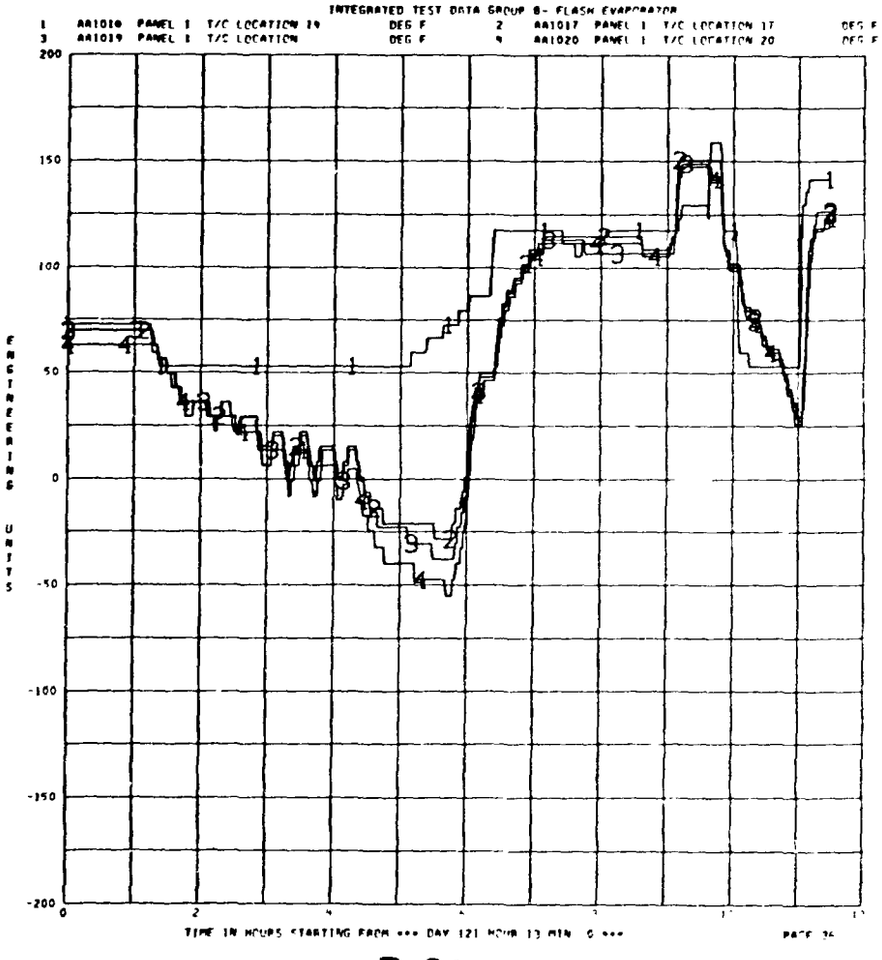
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AA1016 PANEL 1 T/C LOCATION 16 DEG F
2 AA1017 PANEL 1 T/C LOCATION 17 DEG F
3 AA1019 PANEL 1 T/C LOCATION DEG F
4 AA1020 PANEL 1 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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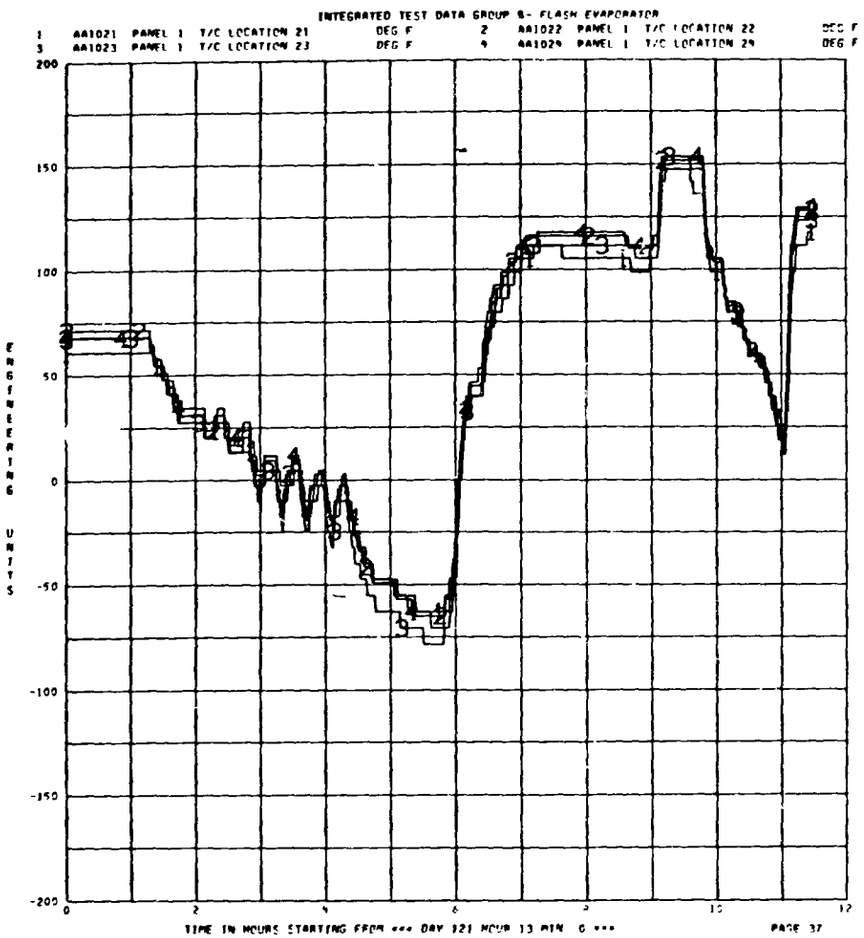
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AA1021 PANEL 1 T/C LOCATION 21 DEG F
2 AA1022 PANEL 1 T/C LOCATION 22 DEG F
3 AA1023 PANEL 1 T/C LOCATION 23 DEG F
4 AA1024 PANEL 1 T/C LOCATION 24 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 37

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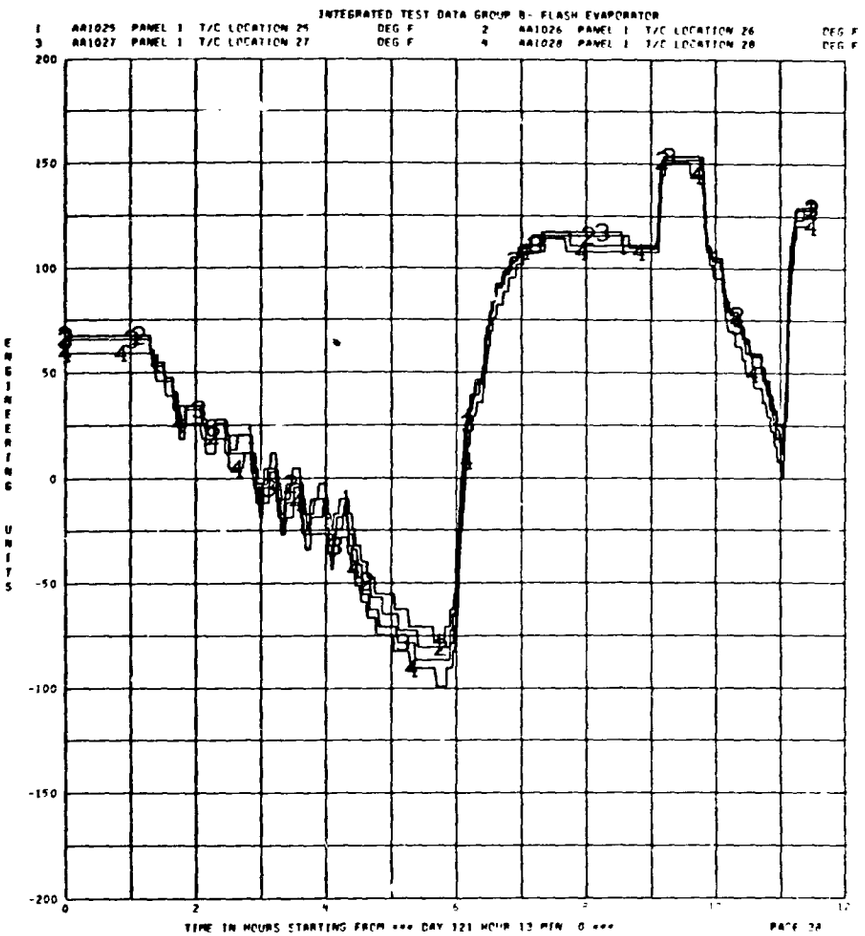
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1 AA1025 PANEL 1 T/C LOCATION 25 DEG F
2 AA1026 PANEL 1 T/C LOCATION 26 DEG F
3 AA1027 PANEL 1 T/C LOCATION 27 DEG F
4 AA1028 PANEL 1 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 38

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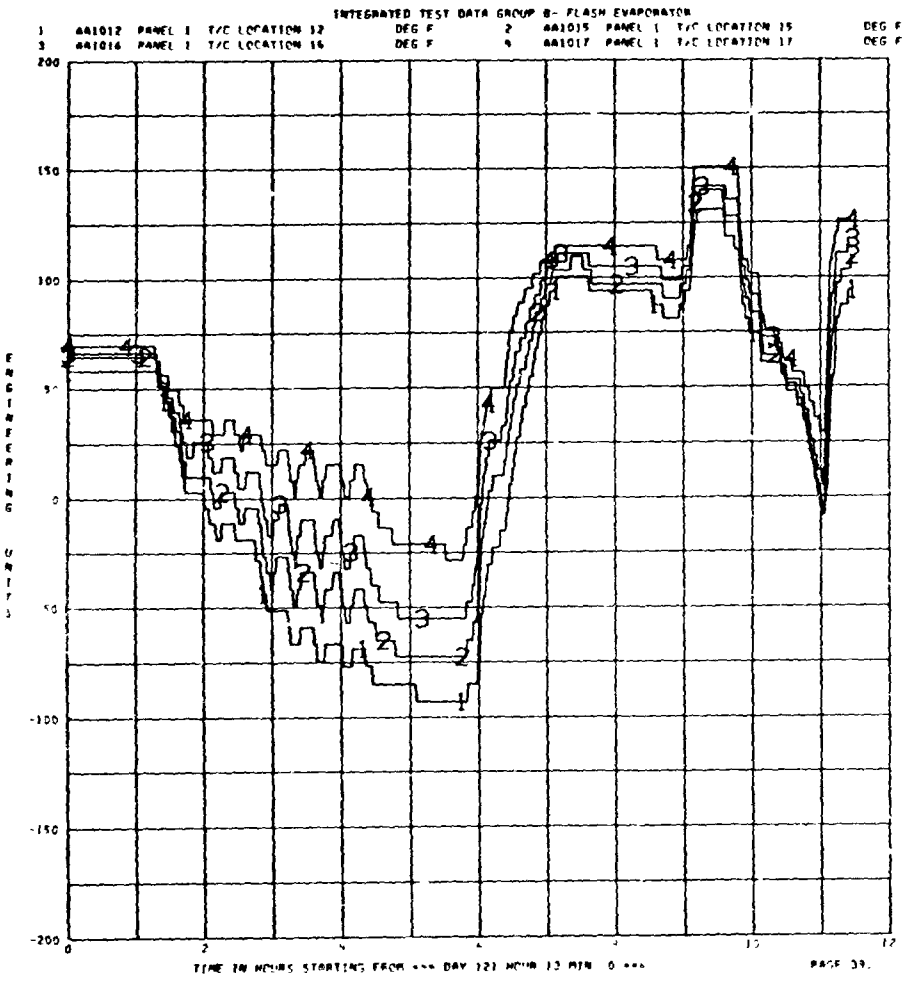
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AA1012 PANEL 1 T/C LOCATION 12 DEG F
2 AA1015 PANEL 1 T/C LOCATION 15 DEG F
3 AA1016 PANEL 1 T/C LOCATION 16 DEG F
4 AA1017 PANEL 1 T/C LOCATION 17 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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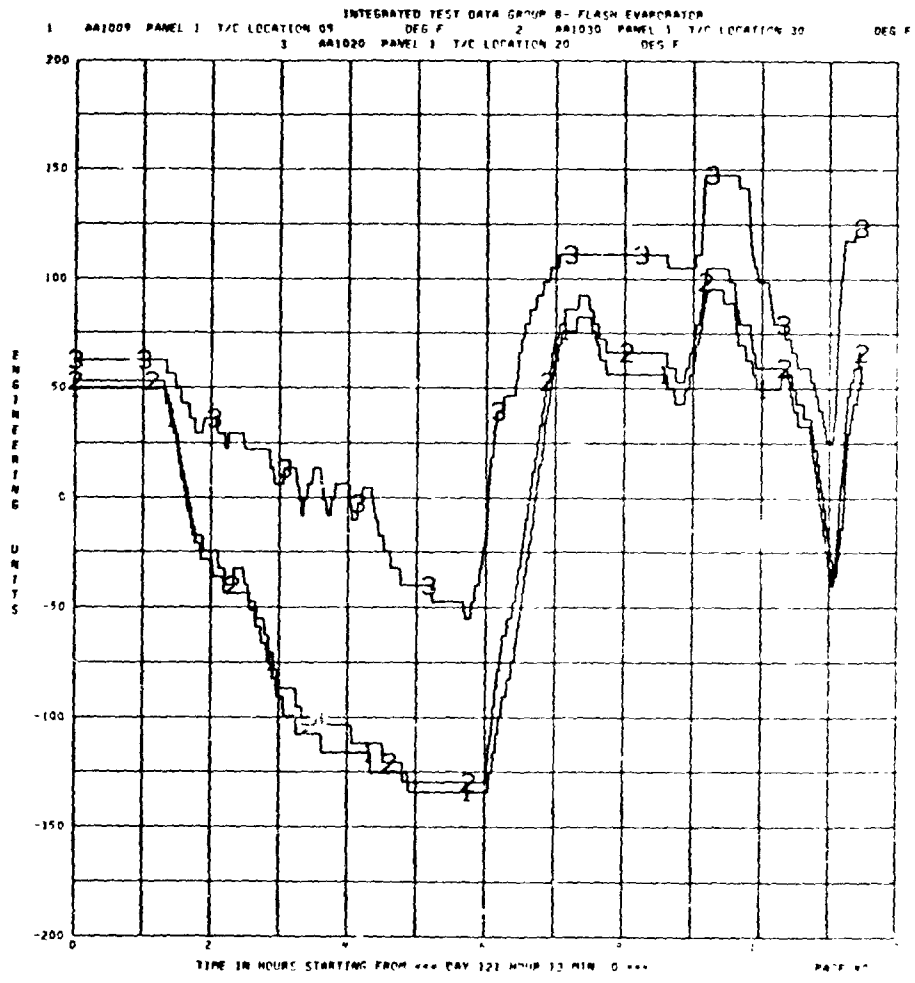
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AA1009 PANEL 1 T/C LOCATION 09 DEG F
2 AA1030 PANEL 1 T/C LOCATION 30 DEG F
3 AA1020 PANEL 1 T/C LOCATION 20 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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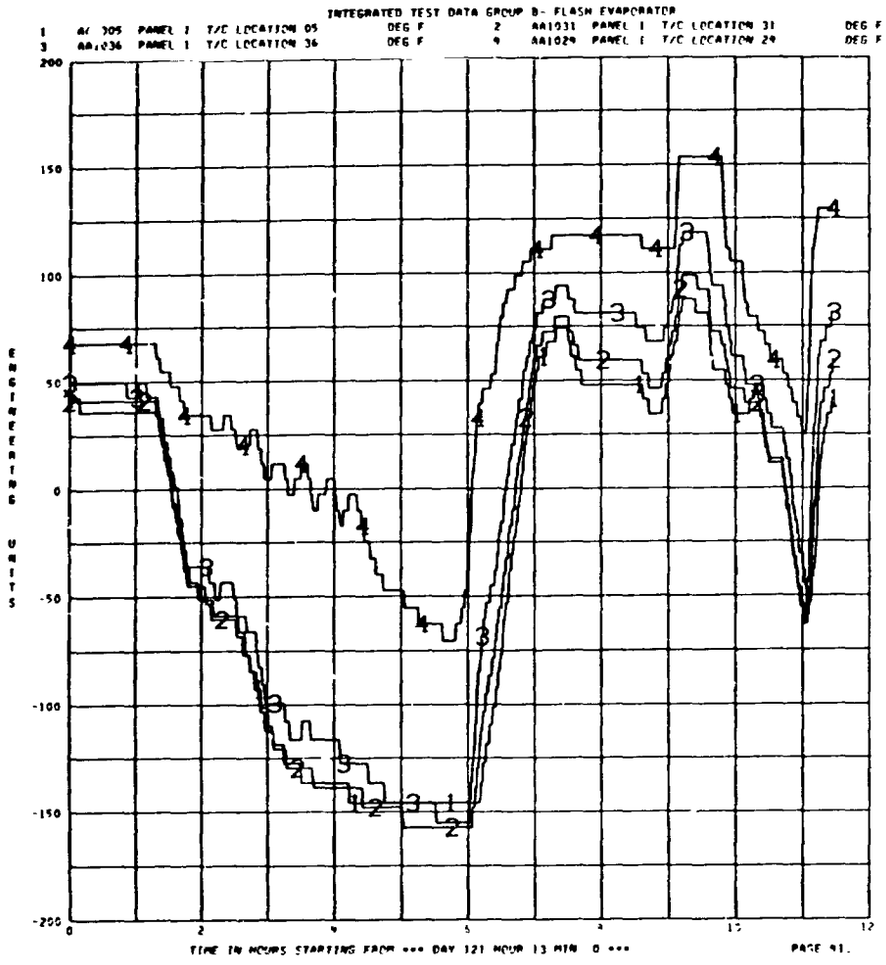
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AA1005 PANEL 1 T/C LOCATION 05 DEG F
2 AA1031 PANEL 1 T/C LOCATION 31 DEG F
3 AA1036 PANEL 1 T/C LOCATION 36 DEG F
4 AA1029 PANEL 1 T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 41.

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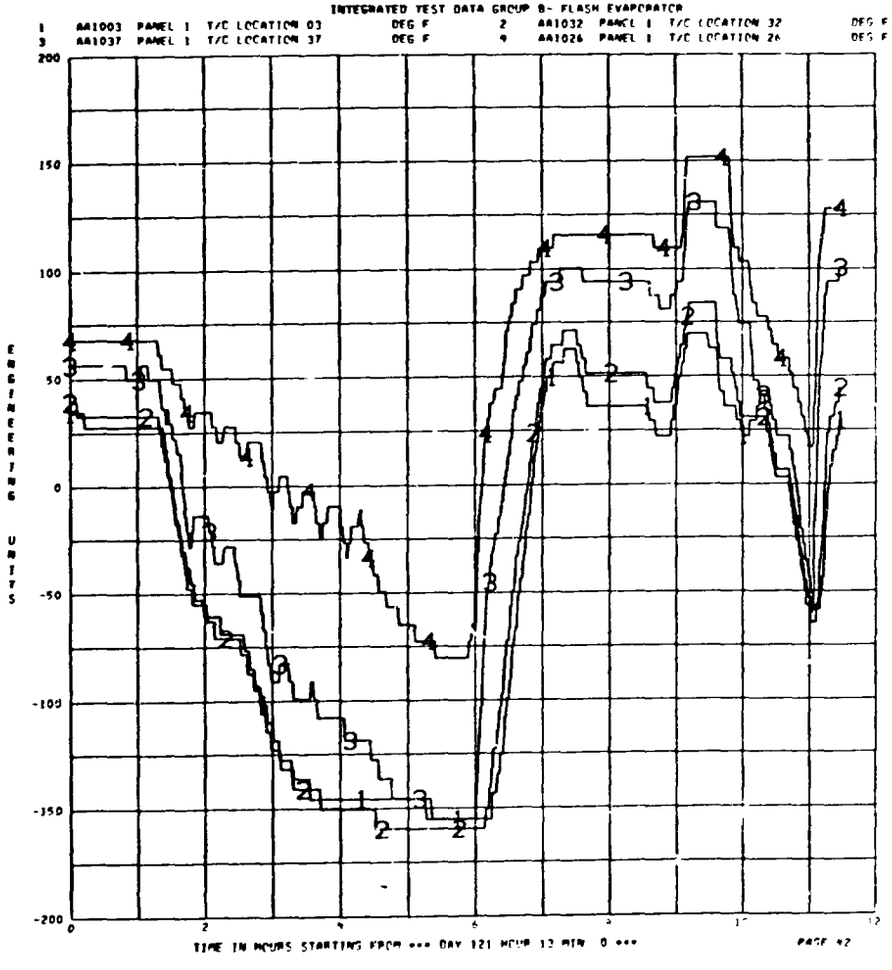
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AA1003 PANEL 1 T/C LOCATION 03 DEG F
2 AA1032 PANEL 1 T/C LOCATION 32 DEG F
3 AA1037 PANEL 1 T/C LOCATION 37 DEG F
4 AA1026 PANEL 1 T/C LOCATION 26 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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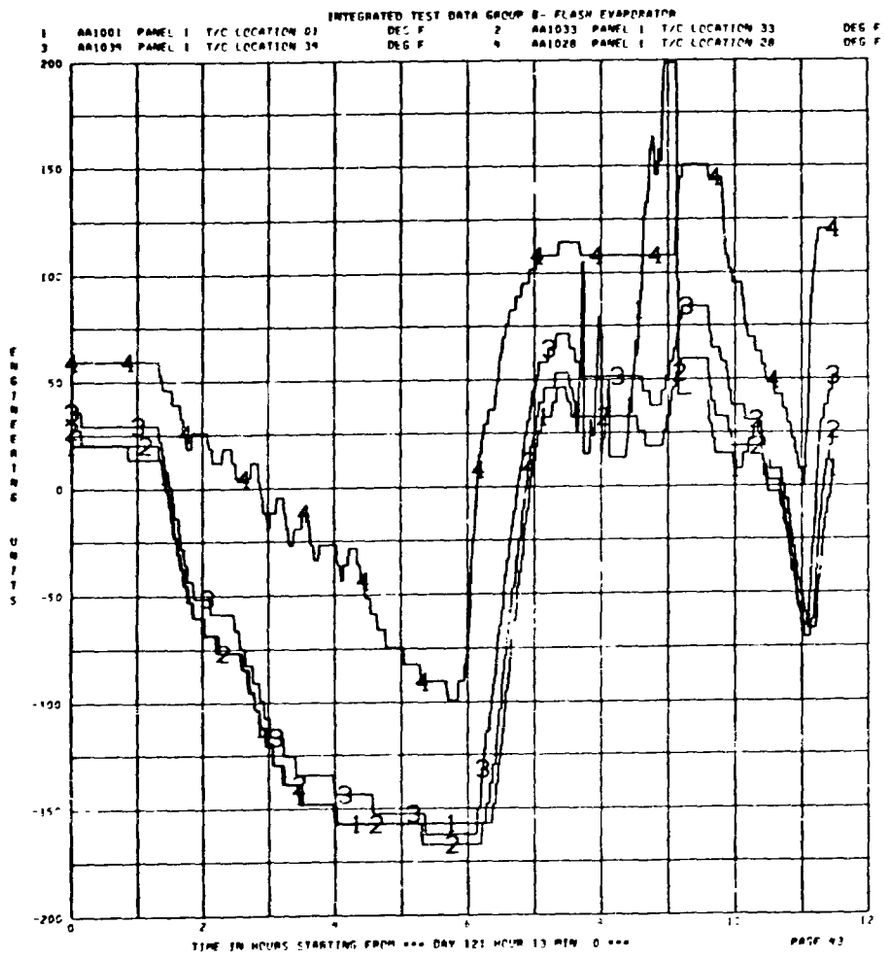
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AA1001 PANEL 1 T/C LOCATION 01 DEG F
2 AA1033 PANEL 1 T/C LOCATION 33 DEG F
3 AA1034 PANEL 1 T/C LOCATION 34 DEG F
4 AA1028 PANEL 1 T/C LOCATION 28 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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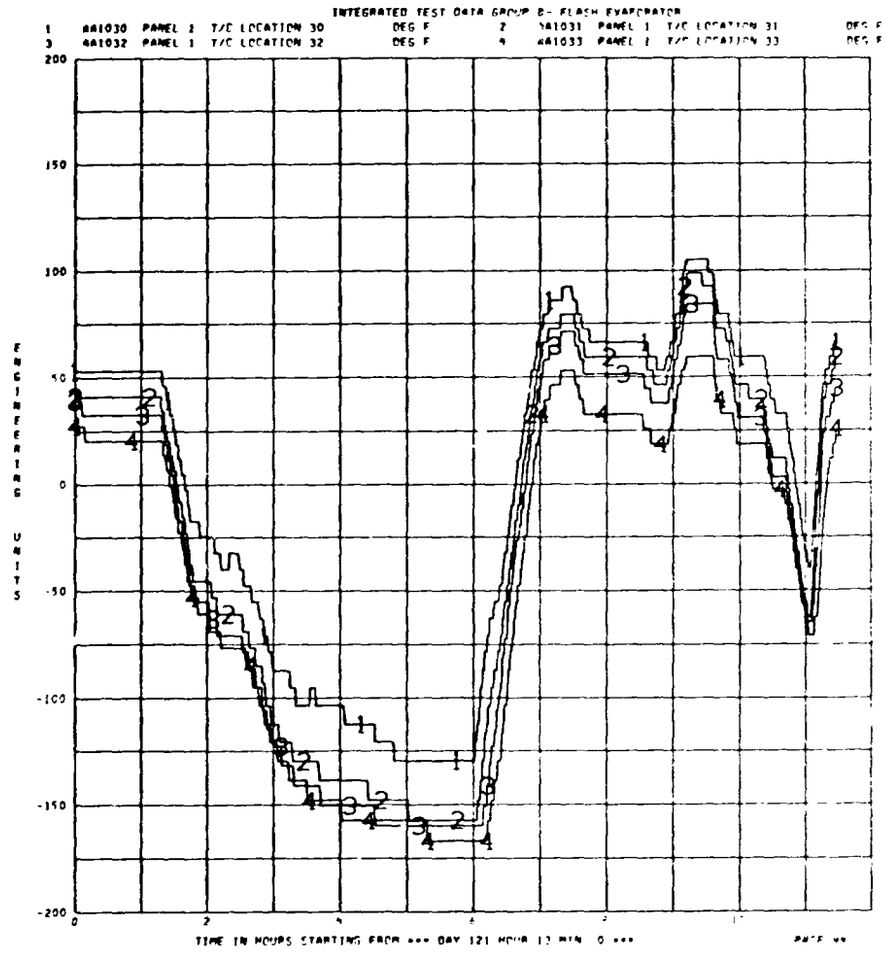
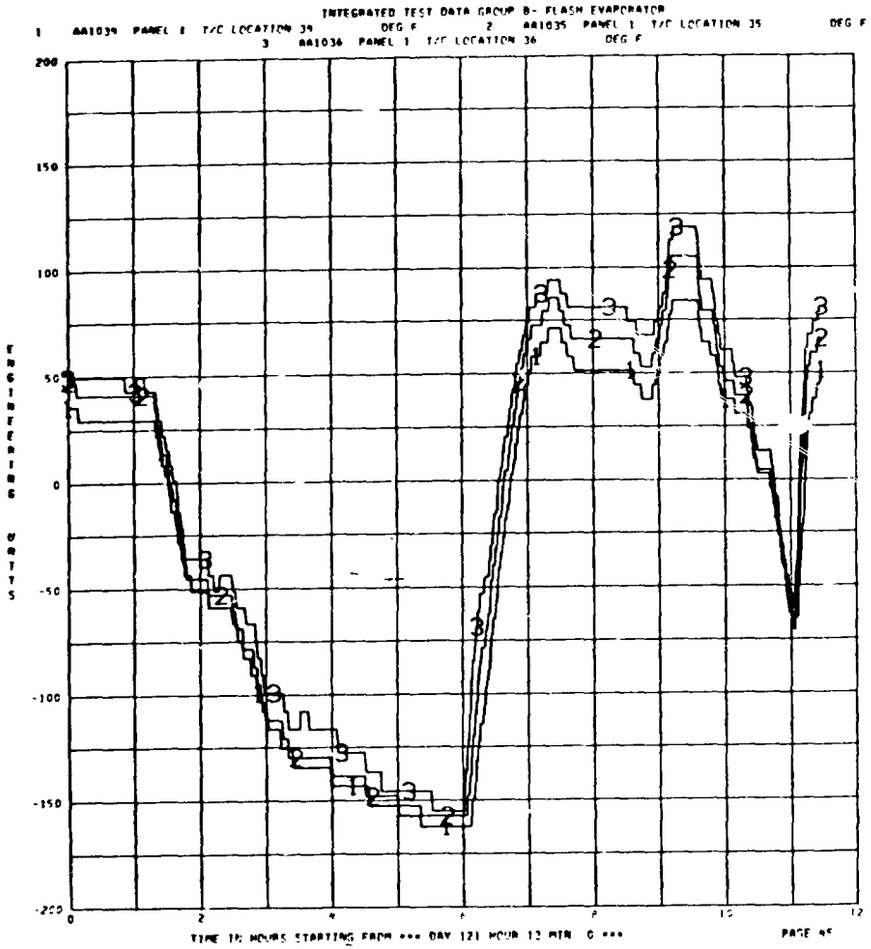
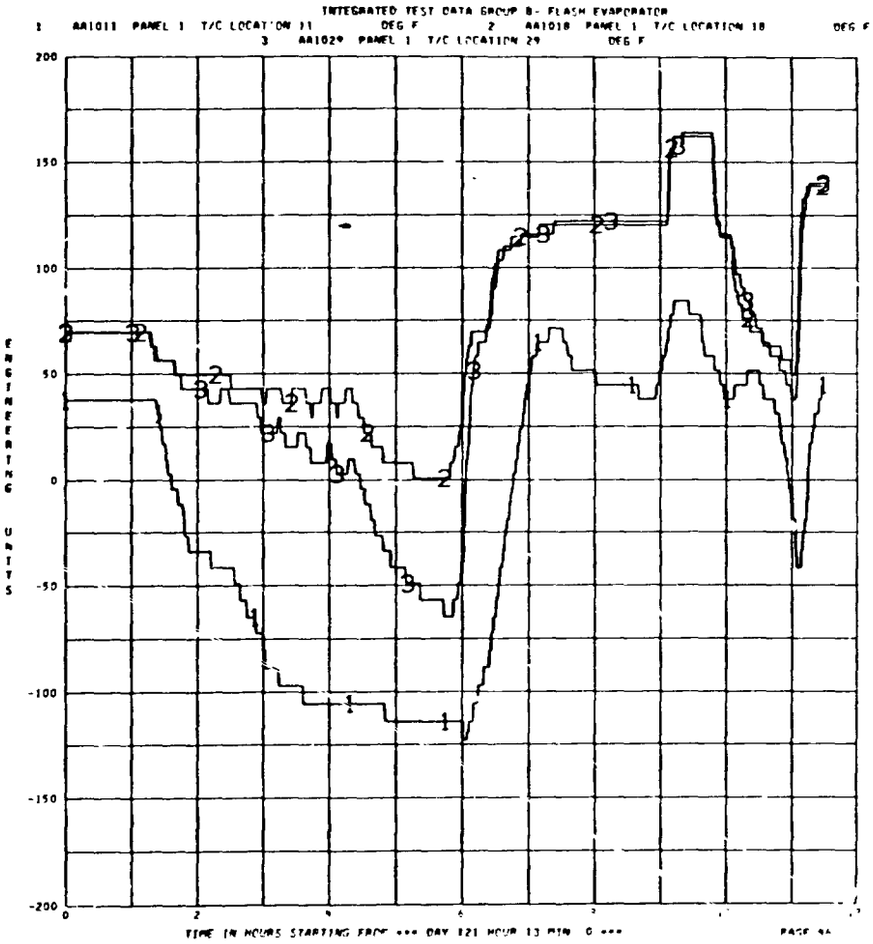

INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AA1030 PANEL 2 T/C LOCATION 30 DEG F
2 AA1031 PANEL 1 T/C LOCATION 31 DEG F
3 AA1032 PANEL 1 T/C LOCATION 32 DEG F
4 AA1033 PANEL 1 T/C LOCATION 33 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

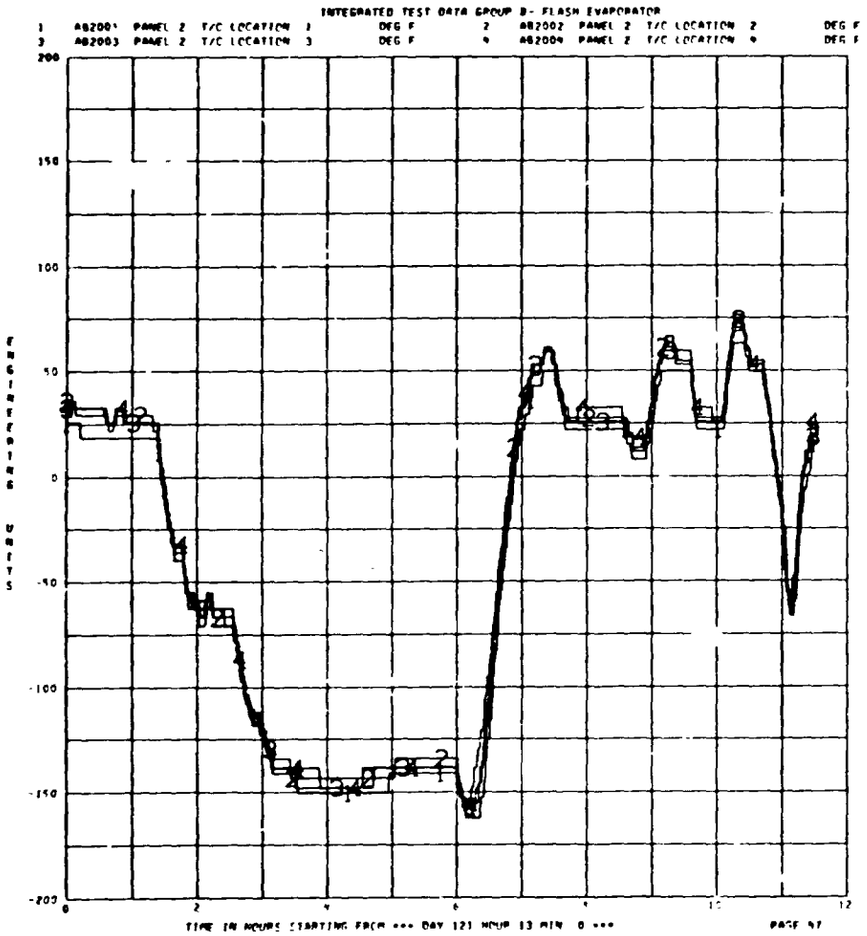
B-44


INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AA1039 PANEL 1 T/C LOCATION 39 DEG F
2 AA1035 PANEL 1 T/C LOCATION 35 DEG F
3 AA1036 PANEL 1 T/C LOCATION 36 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

B-45


INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AA1011 PANEL 1 T/C LOCATION 11 DEG F
2 AA1018 PANEL 1 T/C LOCATION 18 DEG F
3 AA1029 PANEL 1 T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

B-46


INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AB2001 PANEL 2 T/C LOCATION 1 DEG F
2 AB2002 PANEL 2 T/C LOCATION 2 DEG F
3 AB2003 PANEL 2 T/C LOCATION 3 DEG F
4 AB2004 PANEL 2 T/C LOCATION 4 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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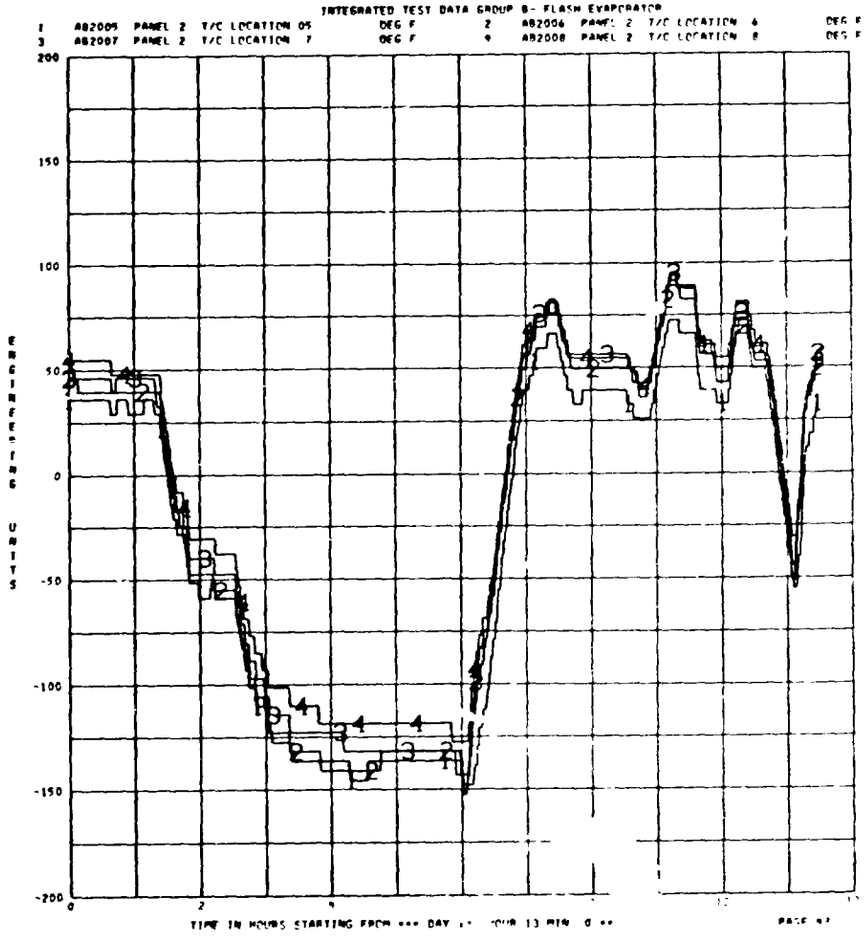
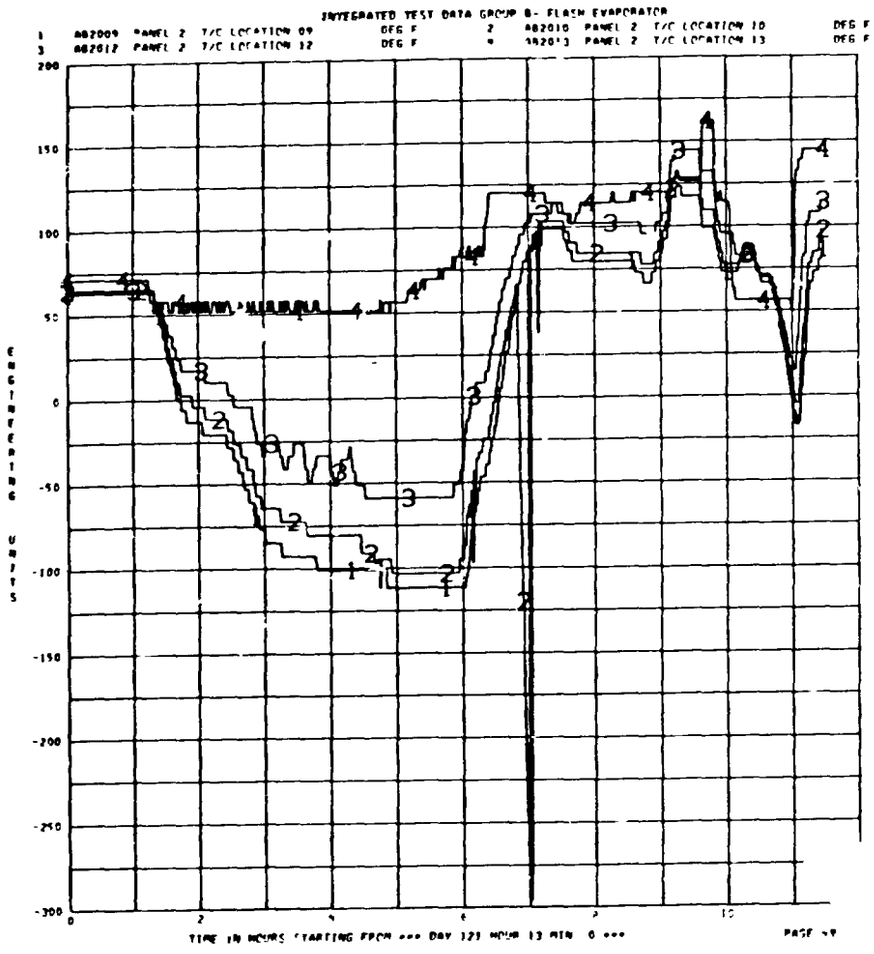
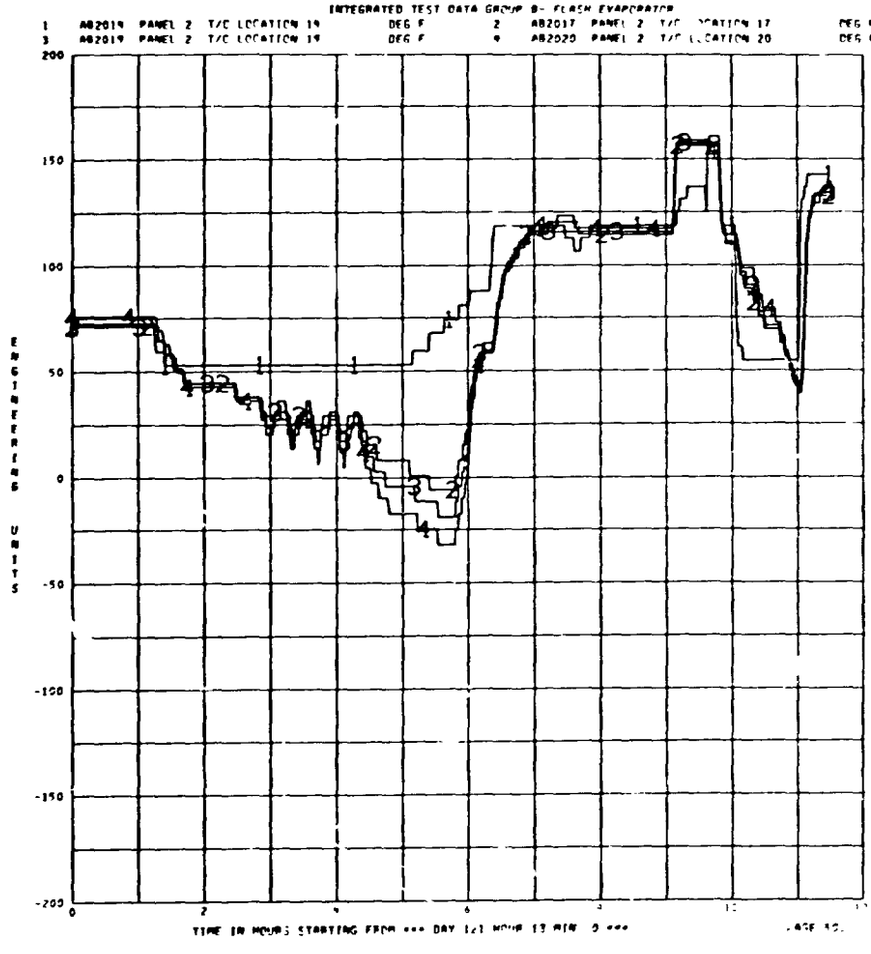

INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AB2005 PANEL 2 T/C LOCATION 05 DEG F
2 AB2006 PANEL 2 T/C LOCATION 6 DEG F
3 AB2007 PANEL 2 T/C LOCATION 7 DEG F
4 AB2008 PANEL 2 T/C LOCATION 8 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY
HOUR 13 MIN 0 **

B-48


INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AB2009 PANEL 2 T/C LOCATION 09 DEG F
2 AB2010 PANEL 2 T/C LOCATION 10 DEG F
3 AB2012 PANEL 2 T/C LOCATION 12 DEG F
4 AB2013 PANEL 2 T/C LOCATION 13 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

B-49


INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AB2019 PANEL 2 T/C LOCATION 19 DEG F
2 AB2017 PANEL 2 T/C LOCATION 17 DEG F
3 AB2019 PANEL 2 T/C LOCATION 19 DEG F
4 AB2020 PANEL 2 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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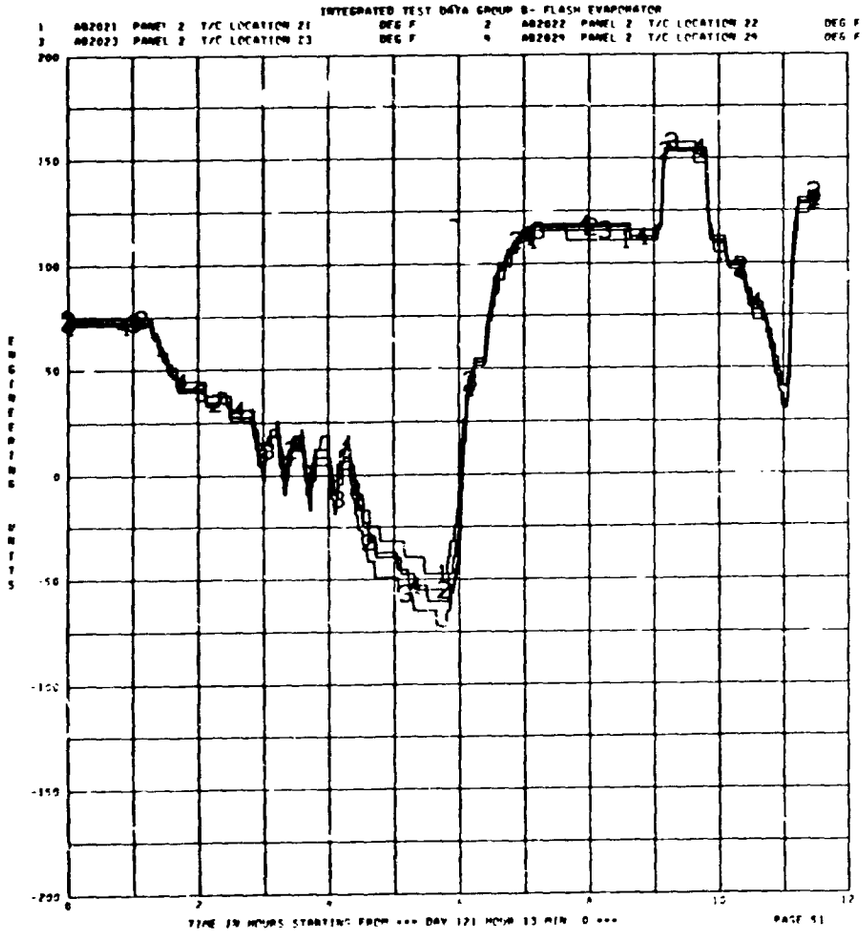
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 A82021 PANEL 2 T/C LOCATION 21 DEG F
2 A82022 PANEL 2 T/C LOCATION 22 DEG F
3 A82023 PANEL 2 T/C LOCATION 23 DEG F
4 A82024 PANEL 2 T/C LOCATION 24 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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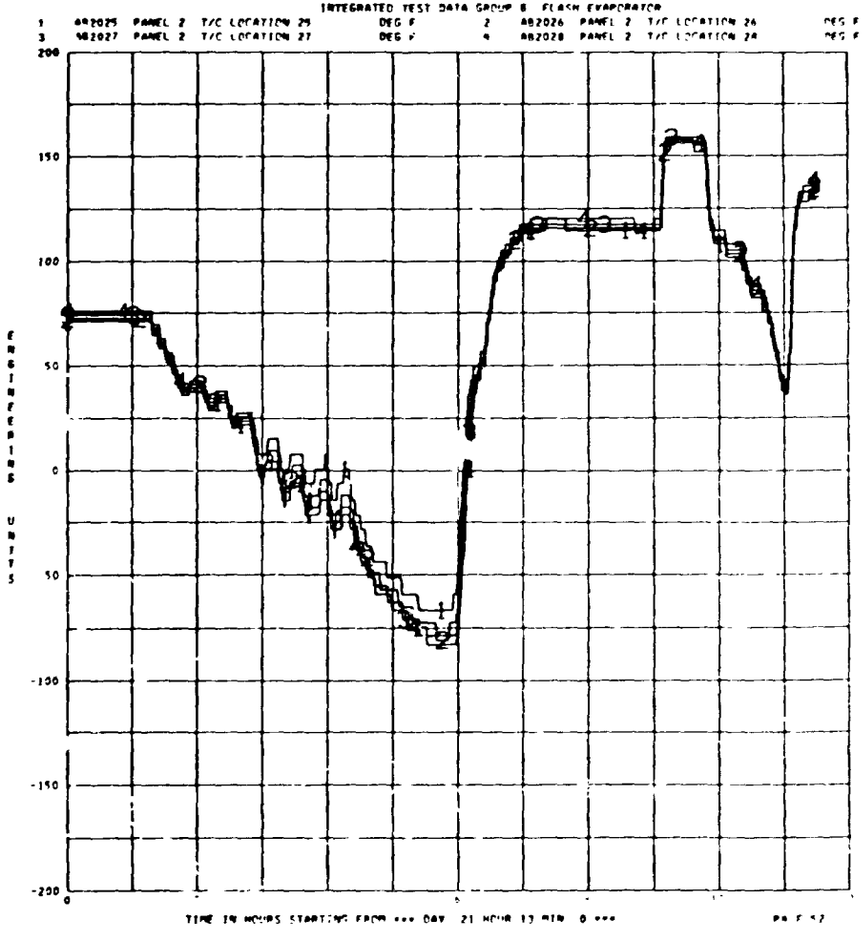
INTEGRATED TEST DATA GROUP B FLASH EVAPORATOR
1 A82025 PANEL 2 T/C LOCATION 25 DEG F
2 A82026 PANEL 2 T/C LOCATION 26 DEG F
3 A82027 PANEL 2 T/C LOCATION 27 DEG F
4 A82028 PANEL 2 T/C LOCATION 28 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 21 HOUR 13 MIN 0 ***

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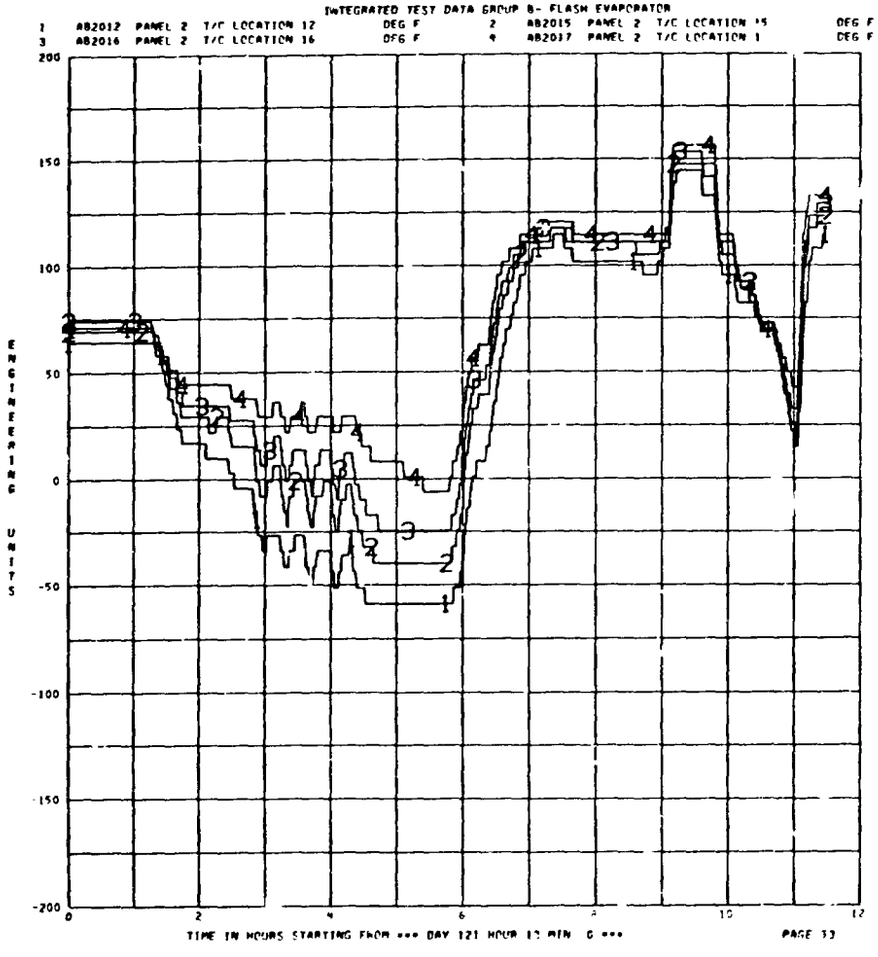
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AB2012 PANEL 2 T/C LOCATION 12 DEG F
2 AB2015 PANEL 2 T/C LOCATION 15 DEG F
3 AB2016 PANEL 2 T/C LOCATION 16 DEG F
4 AB2017 PANEL 2 T/C LOCATION 1 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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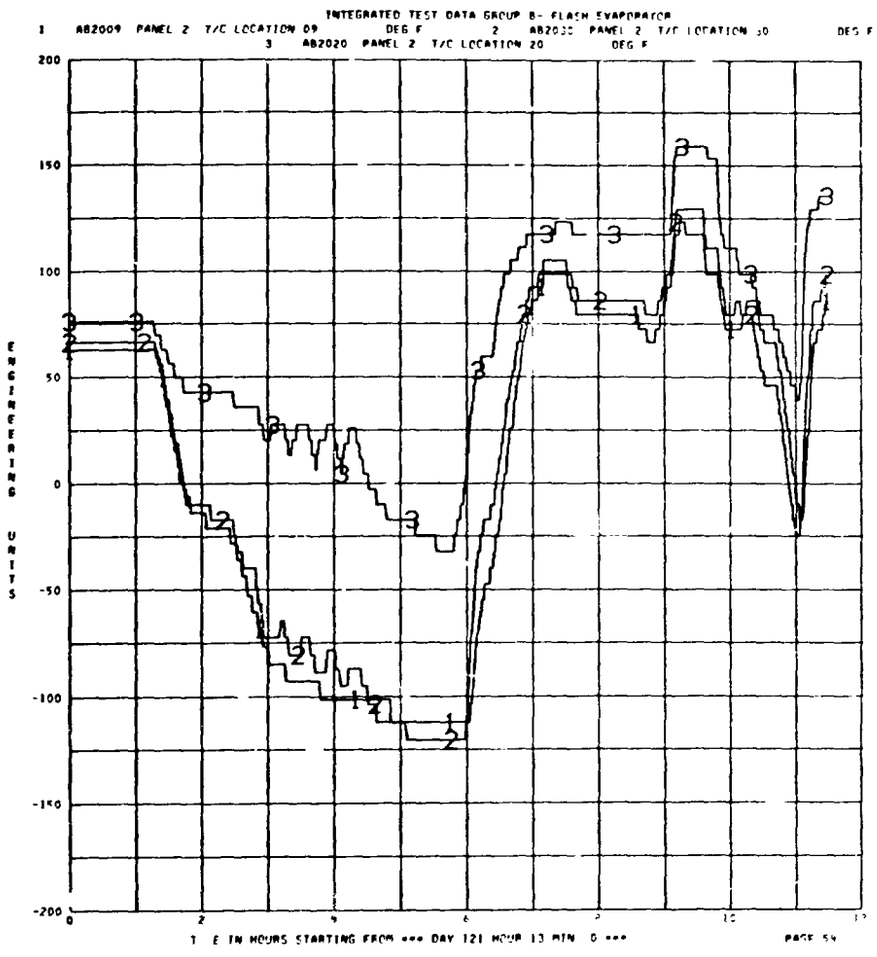
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AB2009 PANEL 2 T/C LOCATION 09 DEG F
2 AB2030 PANEL 2 T/C LOCATION 30 DEG F
3 AB2020 PANEL 2 T/C LOCATION 20 DEG F
ENGINEERING UNITS
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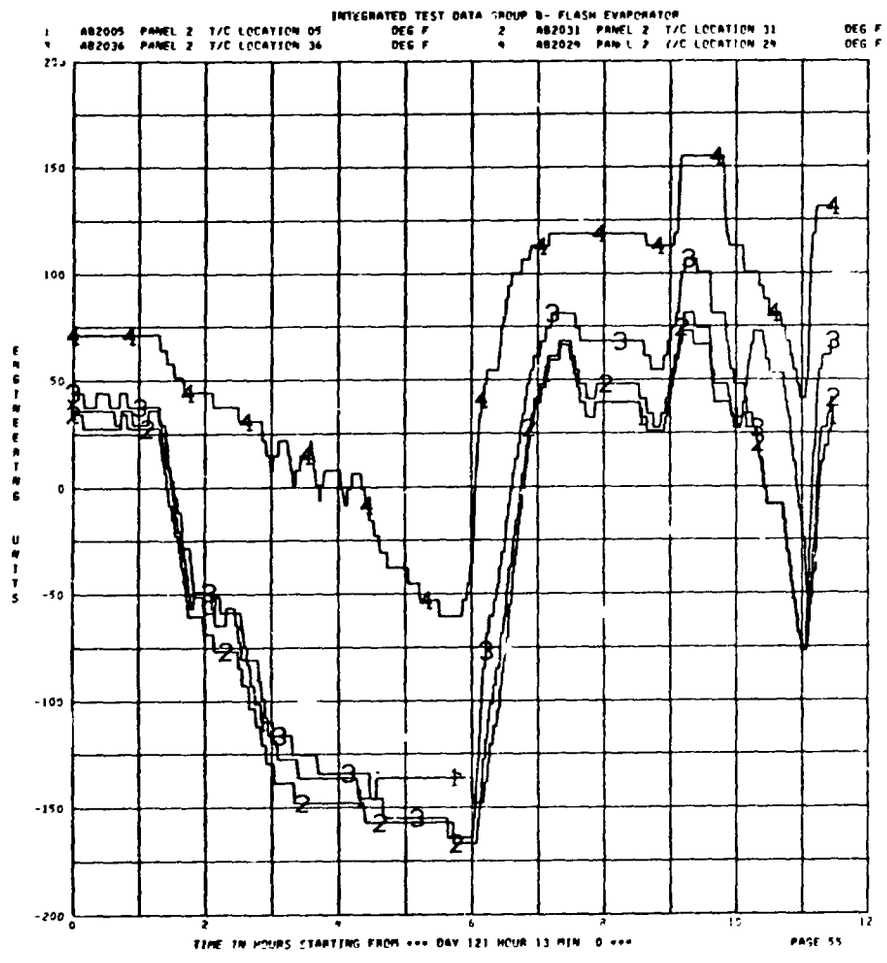
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AB2005 PANEL 2 T/C LOCATION 05 DEG F
2 AB2031 PANEL 2 T/C LOCATION 31 DEG F
3 AB2036 PANEL 2 T/C LOCATION 36 DEG F
4 AB2029 PANEL 2 T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 55

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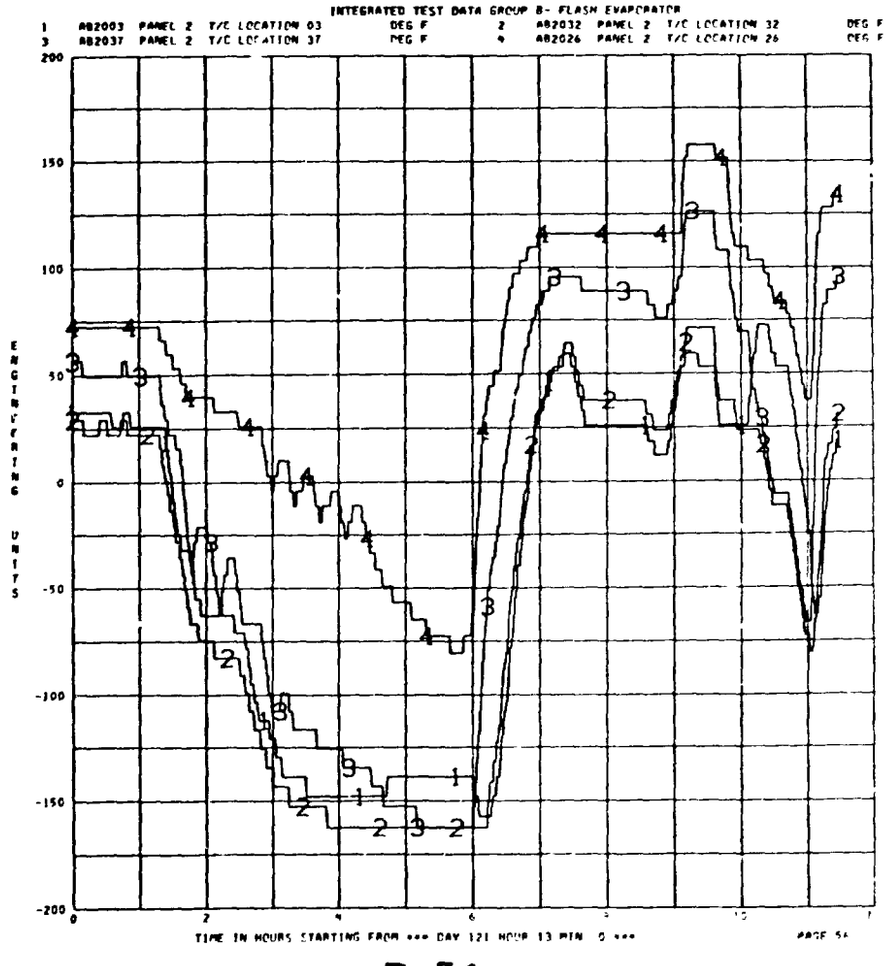
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AB2003 PANEL 2 T/C LOCATION 03 DEG F
2 AB2032 PANEL 2 T/C LOCATION 32 DEG F
3 AB2037 PANEL 2 T/C LOCATION 37 DEG F
4 AB2026 PANEL 2 T/C LOCATION 26 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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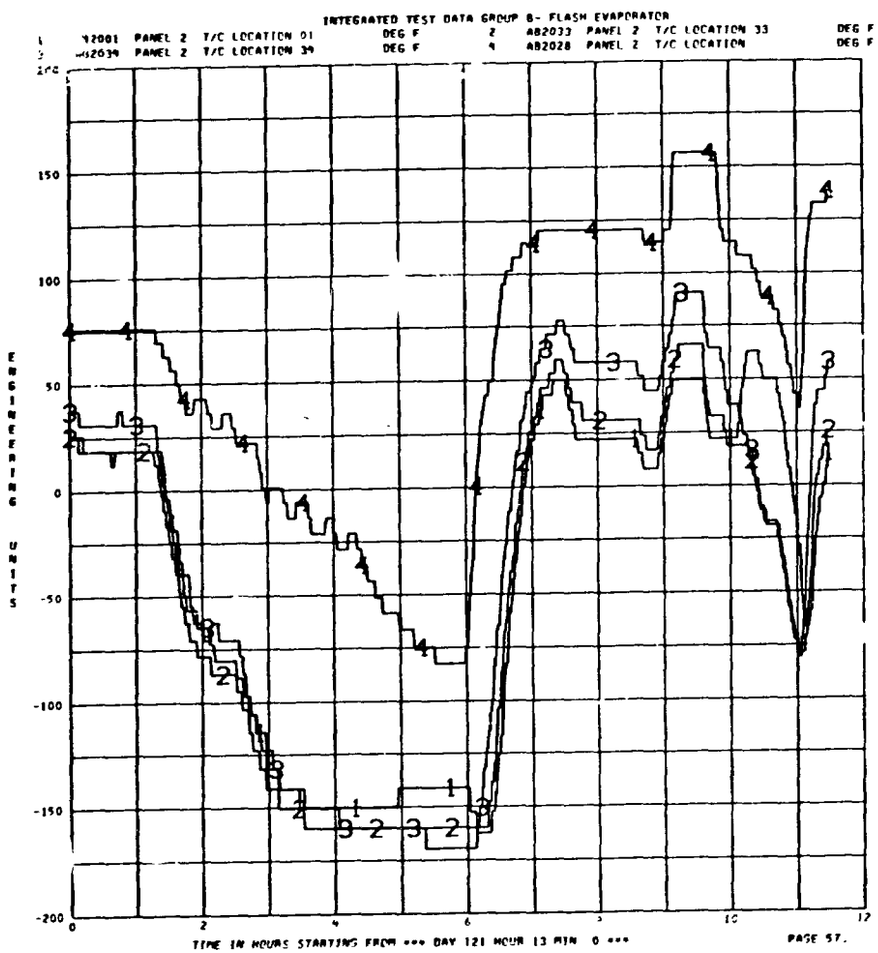
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
PANEL 2 T/C LOCATION 01
PANEL 2 T/C LOCATION 39
PANEL 2 T/C LOCATION 33
PANEL 2 T/C LOCATION
DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 57.

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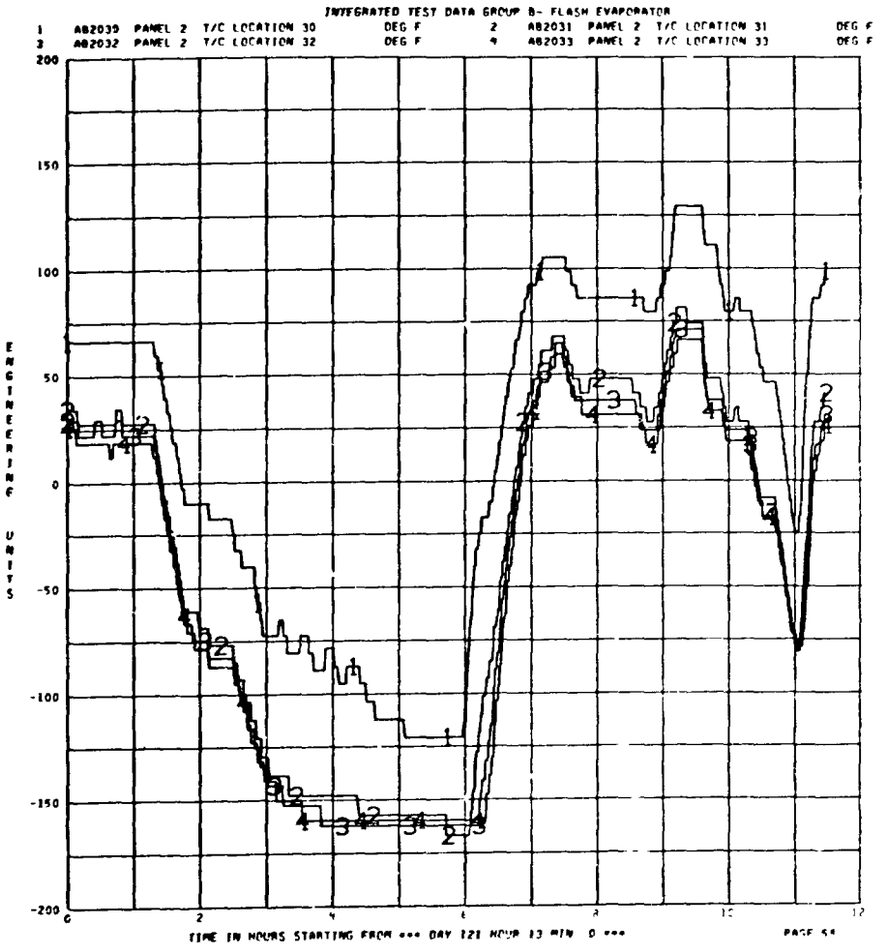
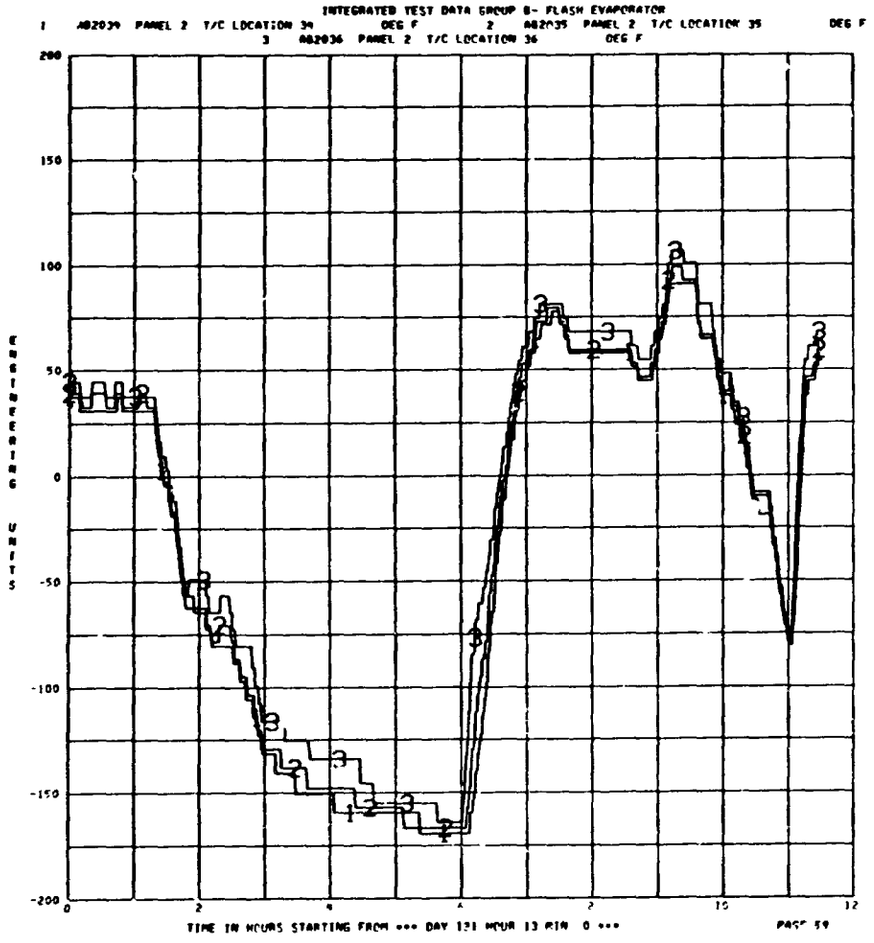

INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
AB2030 PANEL 2 T/C LOCATION 30
AB2032 PANEL 2 T/C LOCATION 32
AB2031 PANEL 2 T/C LOCATION 31
AB2033 PANEL 2 T/C LOCATION 33
DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

B-58


INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AB2039 PANEL 2 T/C LOCATION 34 DEG F
2 AB2035 PANEL 2 T/C LOCATION 35 DEG F
3 AB2036 PANEL 2 T/C LOCATION 36 DEG F
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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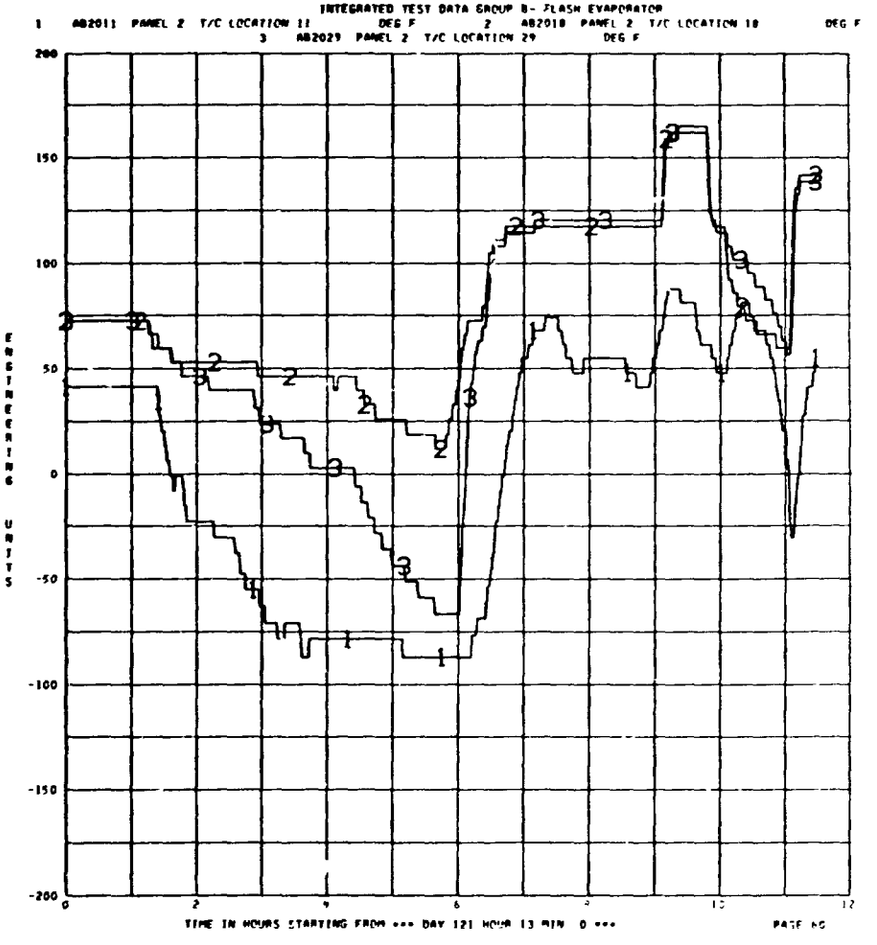
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AB2011 PANEL 2 T/C LOCATION 11 DEG F
2 AB2018 PANEL 2 T/C LOCATION 18 DEG F
3 AB2029 PANEL 2 T/C LOCATION 29 DEG F
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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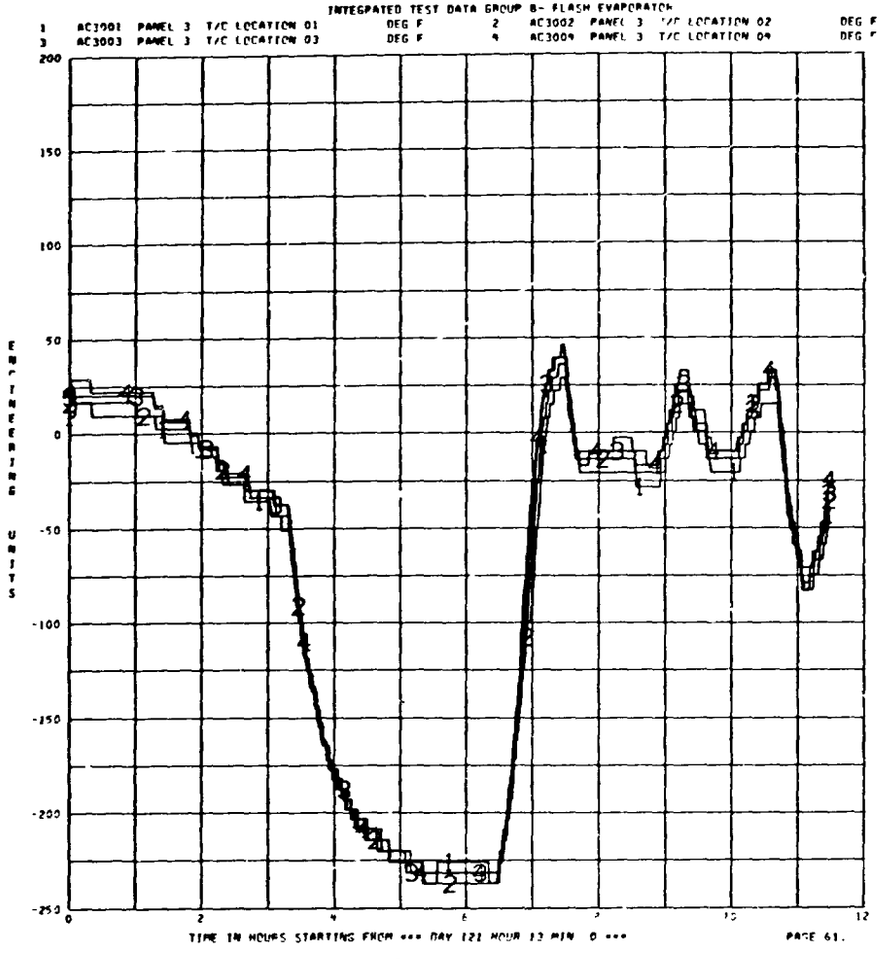
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AC3001 PANEL 3 T/C LOCATION 01 DEG F
2 AC3002 PANEL 3 T/C LOCATION 02 DEG F
3 AC3003 PANEL 3 T/C LOCATION 03 DEG F
4 AC3004 PANEL 3 T/C LOCATION 04 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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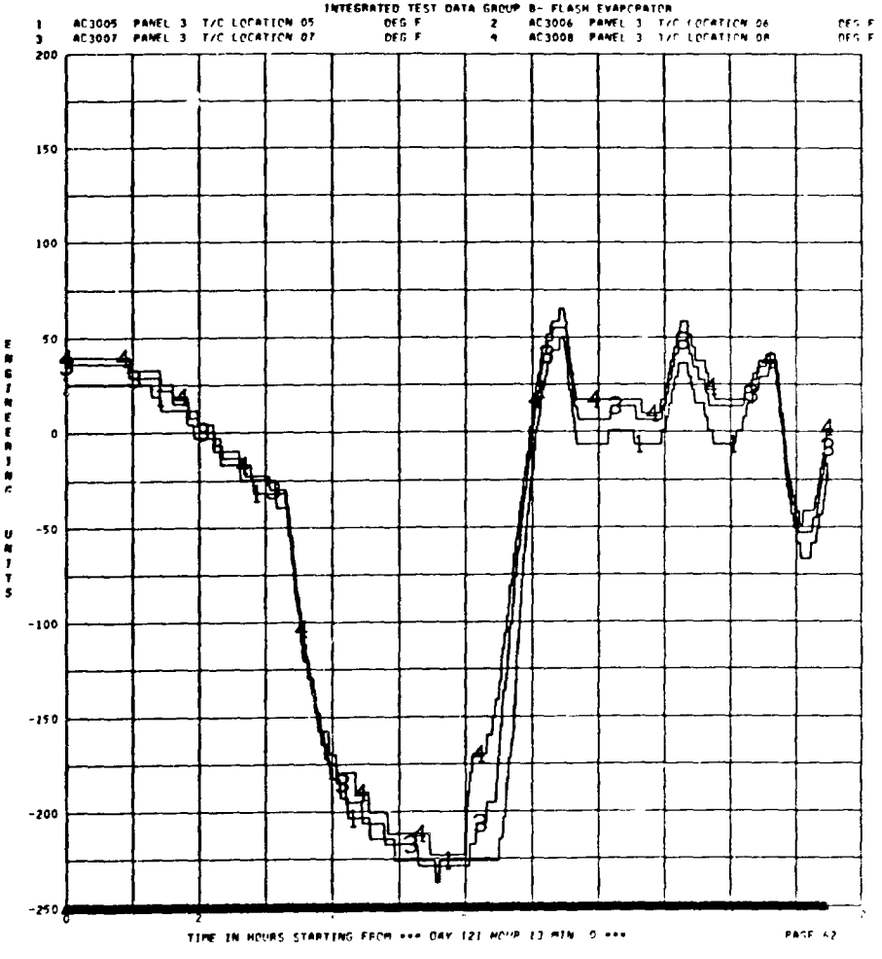
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AC3005 PANEL 3 T/C LOCATION 05 DEG F
2 AC3006 PANEL 3 T/C LOCATION 06 DEG F
3 AC3007 PANEL 3 T/C LOCATION 07 DEG F
4 AC3008 PANEL 3 T/C LOCATION 08 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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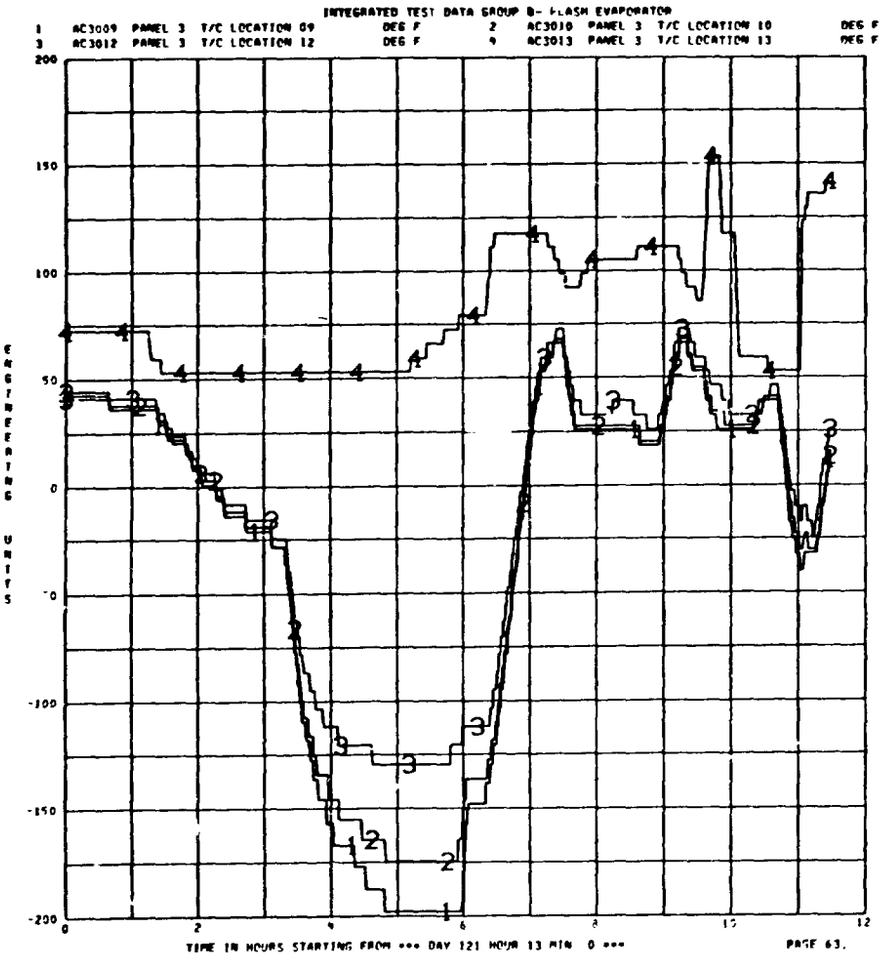
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AC3009 PANEL 3 T/C LOCATION 09 DEG F
2 AC3010 PANEL 3 T/C LOCATION 10 DEG F
3 AC3012 PANEL 3 T/C LOCATION 12 DEG F
4 AC3013 PANEL 3 T/C LOCATION 13 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 63.

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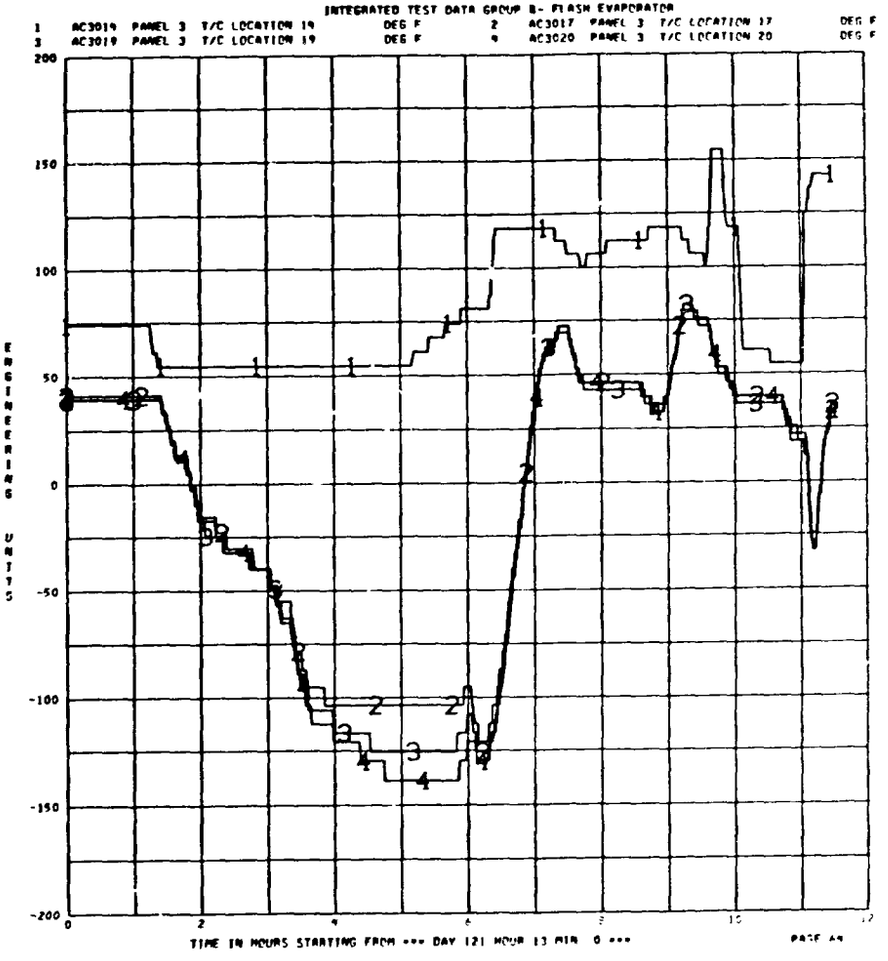
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AC3014 PANEL 3 T/C LOCATION 14 DEG F
2 AC3017 PANEL 3 T/C LOCATION 17 DEG F
3 AC3018 PANEL 3 T/C LOCATION 18 DEG F
4 AC3020 PANEL 3 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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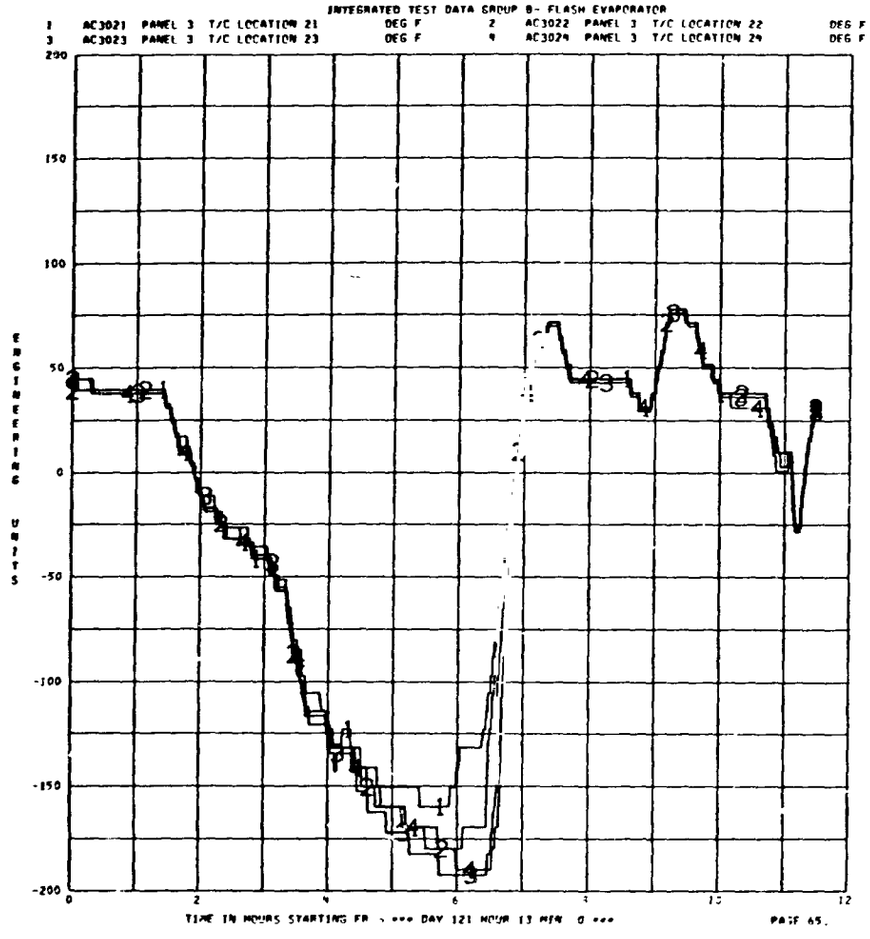
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AC3021 PANEL 3 T/C LOCATION 21 DEG F
2 AC3022 PANEL 3 T/C LOCATION 22 DEG F
3 AC3023 PANEL 3 T/C LOCATION 23 DEG F
4 AC3024 PANEL 3 T/C LOCATION 24 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FR
DAY 121 HOUR 13 MIN 0
PAGE 65.

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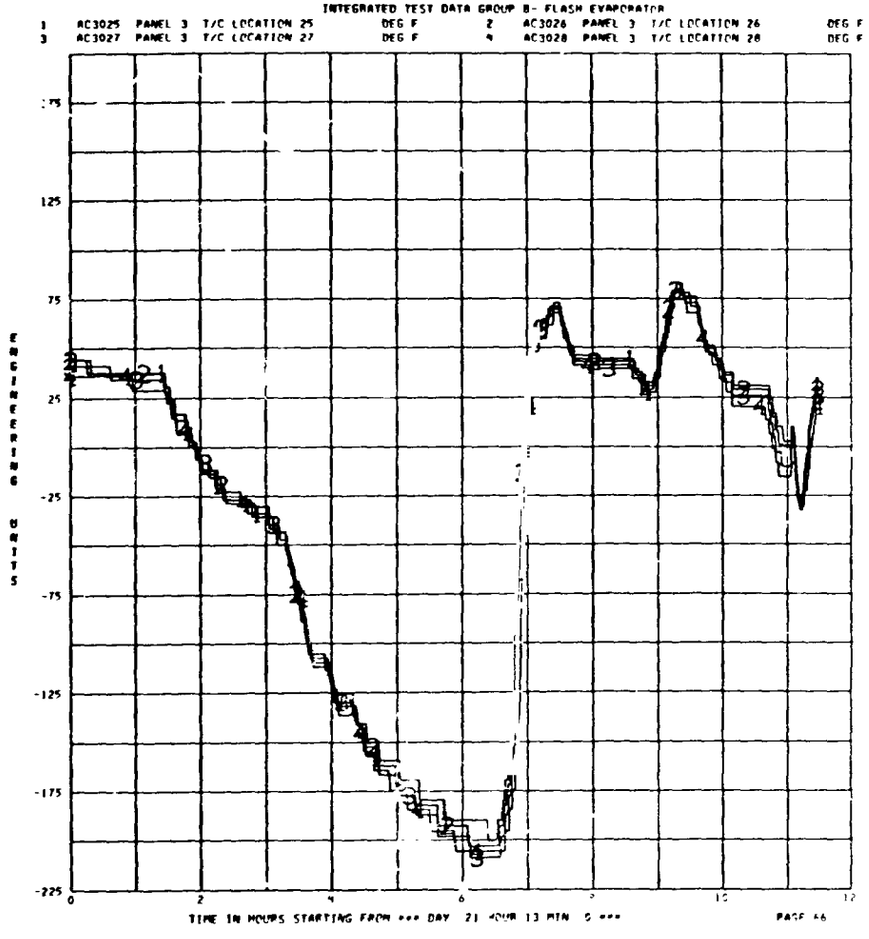
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AC3025 PANEL 3 T/C LOCATION 25 DEG F
2 AC3026 PANEL 3 T/C LOCATION 26 DEG F
3 AC3027 PANEL 3 T/C LOCATION 27 DEG F
4 AC3028 PANEL 3 T/C LOCATION 28 DEG F
ENGINEERING UNITS
175
125
75
25
-25
-75
-125
-175
-225
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM
DAY 21 HOUR 13 MIN 0
PAGE 66

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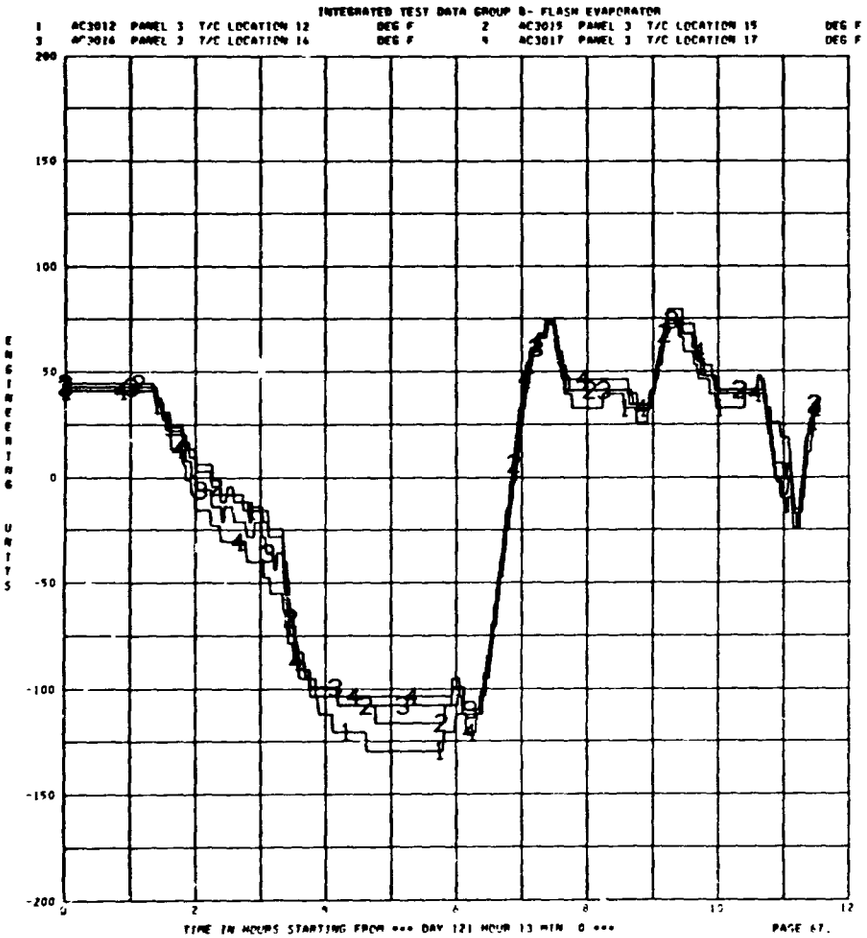
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AC3012 PANEL 3 T/C LOCATION 12 DEG F
2 AC3015 PANEL 3 T/C LOCATION 15 DEG F
3 AC3016 PANEL 3 T/C LOCATION 16 DEG F
4 AC3017 PANEL 3 T/C LOCATION 17 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 67.

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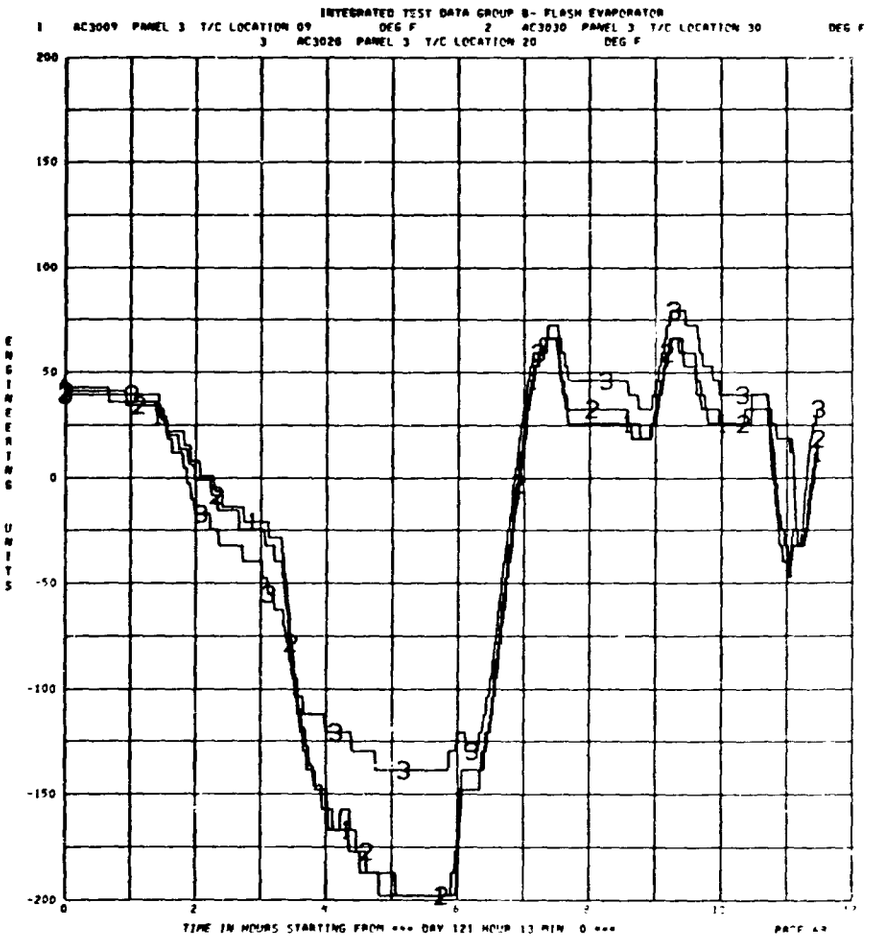
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AC3009 PANEL 3 T/C LOCATION 09 DEG F
2 AC3030 PANEL 3 T/C LOCATION 30 DEG F
3 AC3028 PANEL 3 T/C LOCATION 28 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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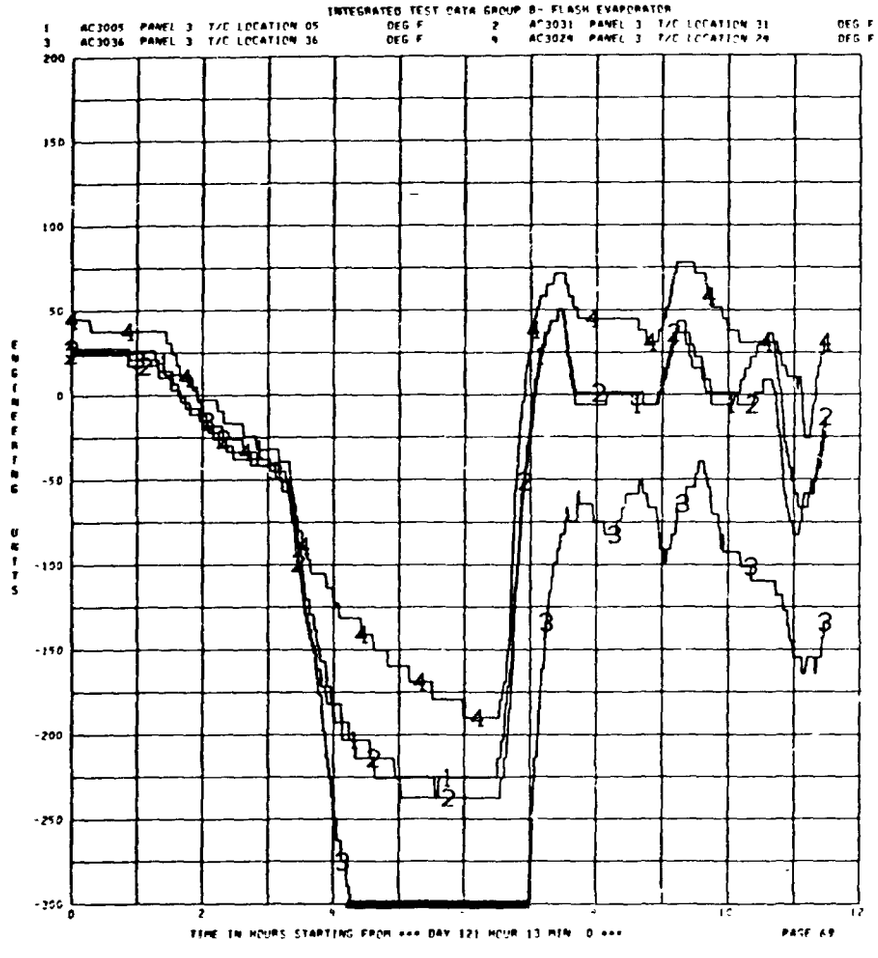
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AC3005 PANEL 3 T/C LOCATION 05 DEG F
2 AC3031 PANEL 3 T/C LOCATION 31 DEG F
3 AC3036 PANEL 3 T/C LOCATION 36 DEG F
4 AC3029 PANEL 3 T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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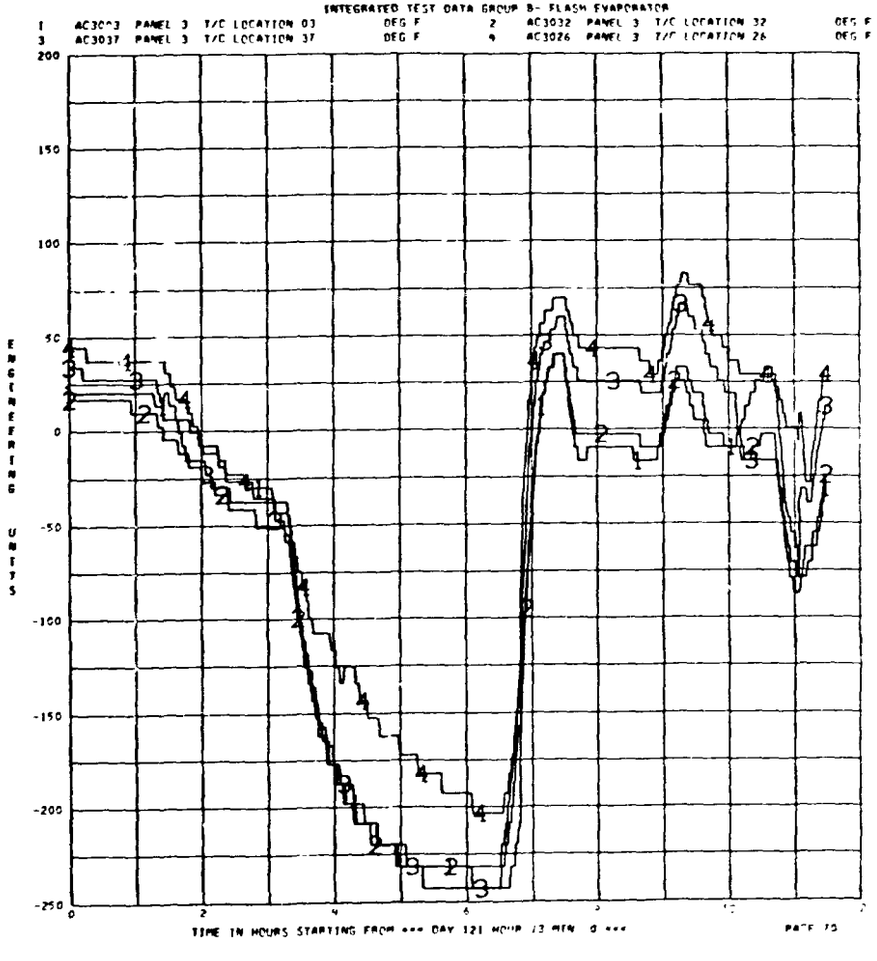
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AC3033 PANEL 3 T/C LOCATION 03 DEG F
2 AC3032 PANEL 3 T/C LOCATION 32 DEG F
3 AC3037 PANEL 3 T/C LOCATION 37 DEG F
4 AC3026 PANEL 3 T/C LOCATION 26 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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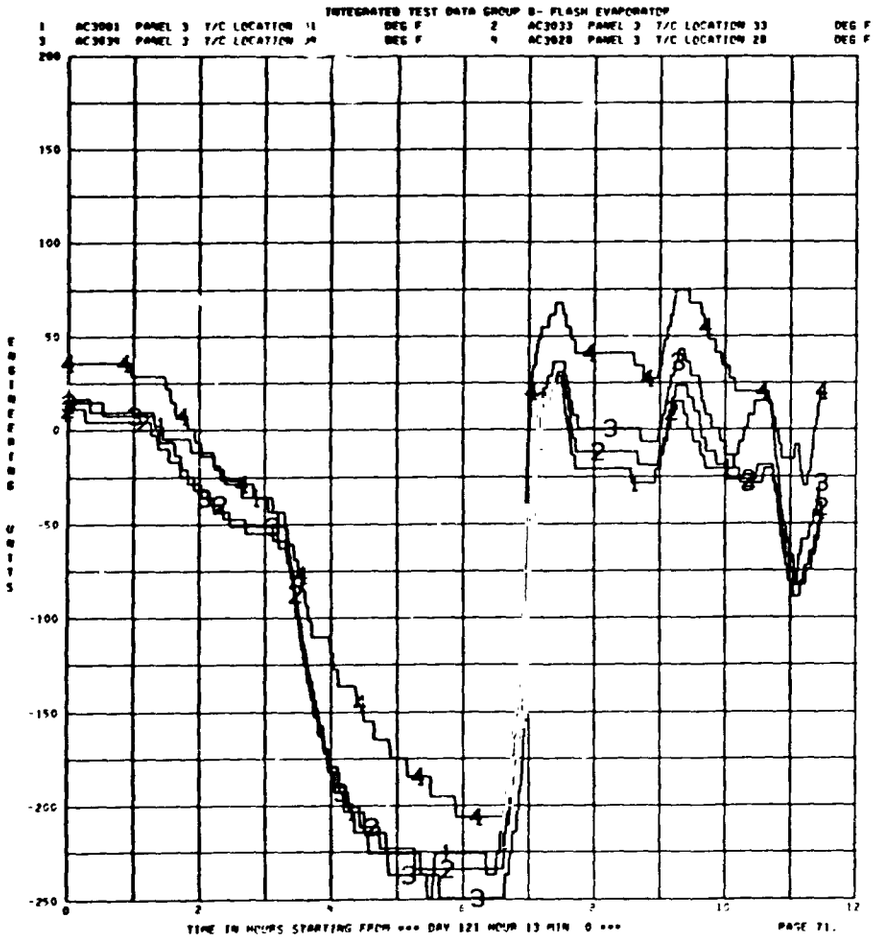
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AC3001 PANEL 3 T/C LOCATION 31 DEG F
2 AC3033 PANEL 3 T/C LOCATION 33 DEG F
3 AC3034 PANEL 3 T/C LOCATION 34 DEG F
4 AC3028 PANEL 3 T/C LOCATION 28 DEG F
200
150
100
50
0
-50
-100
-150
-200
-250
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 71.

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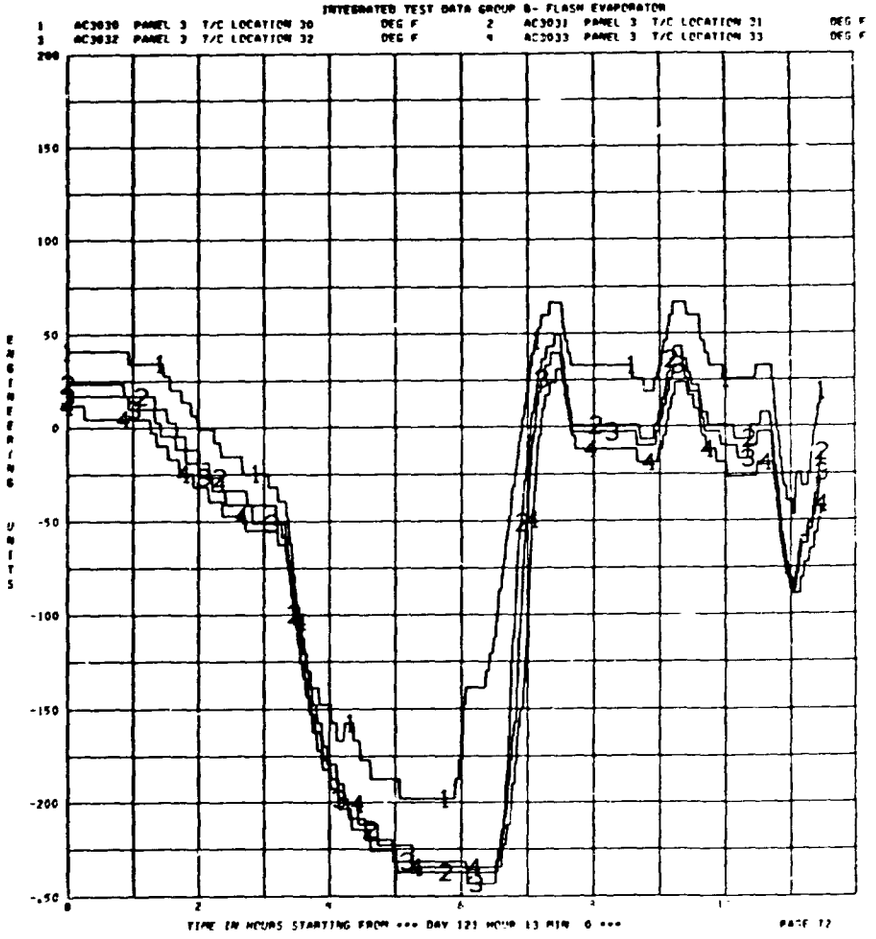
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AC3030 PANEL 3 T/C LOCATION 30 DEG F
2 AC3031 PANEL 3 T/C LOCATION 31 DEG F
3 AC3032 PANEL 3 T/C LOCATION 32 DEG F
4 AC3033 PANEL 3 T/C LOCATION 33 DEG F
200
150
100
50
0
-50
-100
-150
-200
-250
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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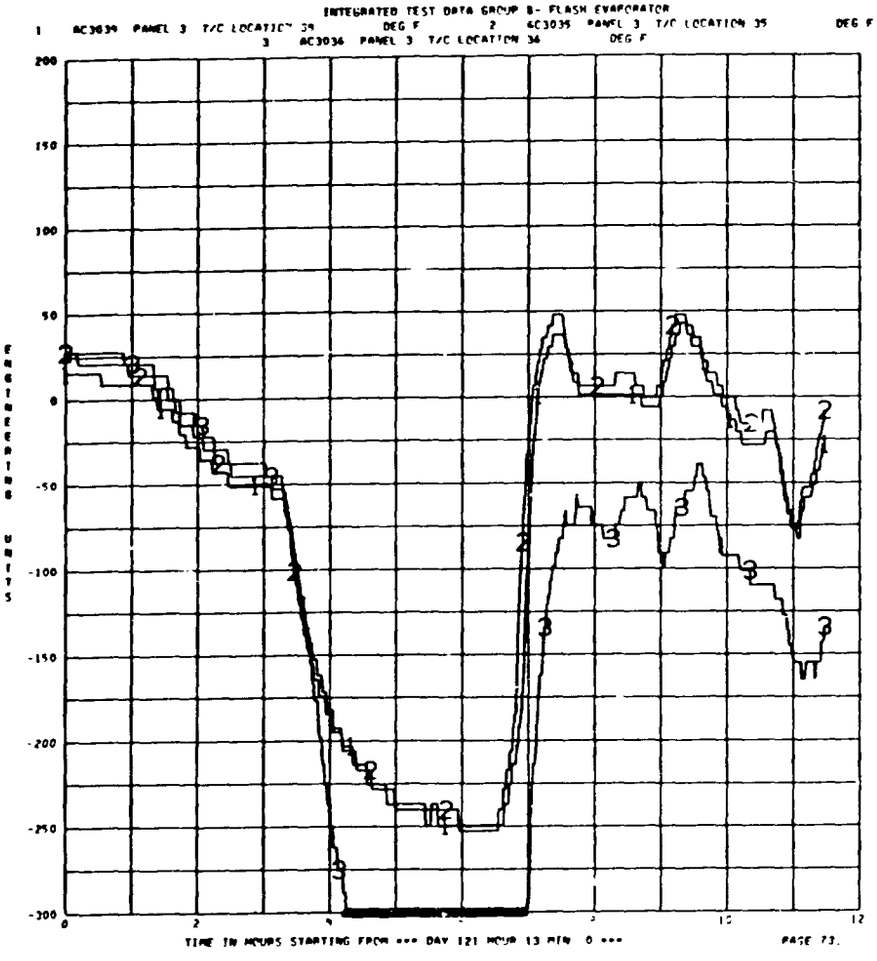
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AC3039 PANEL 3 T/C LOCATION 39 DEG F
2 AC3035 PANEL 3 T/C LOCATION 35 DEG F
3 AC3036 PANEL 3 T/C LOCATION 36 DEG F
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 73.

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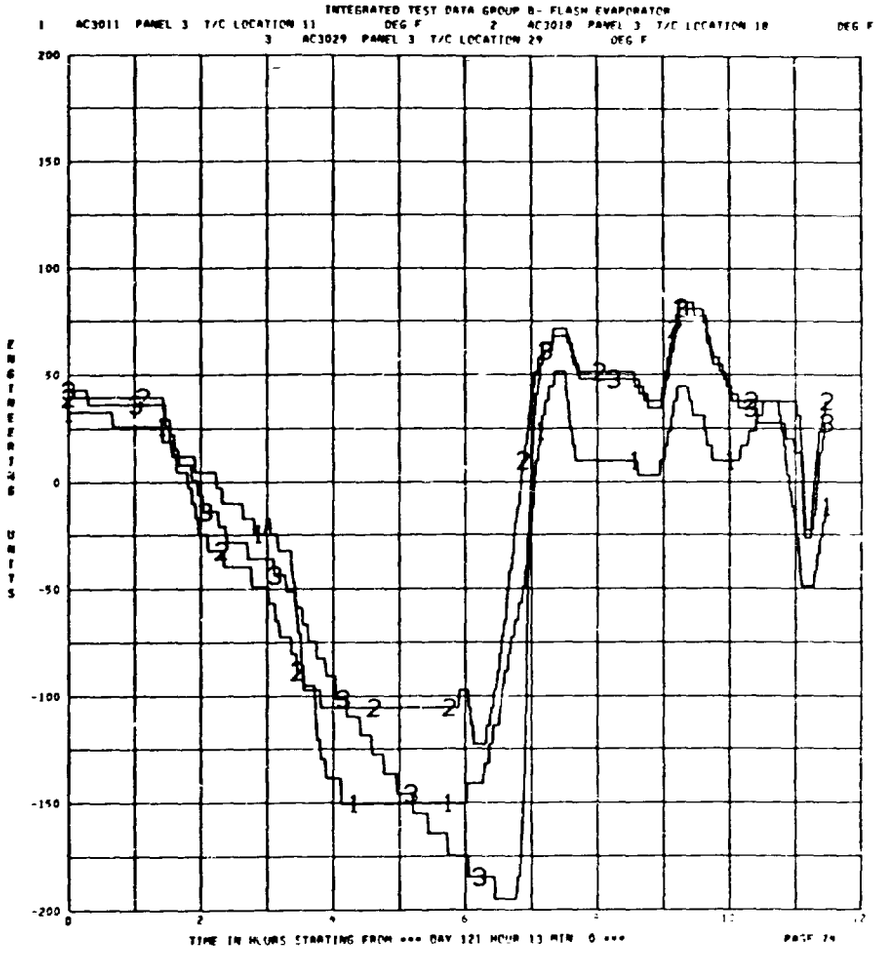
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AC3011 PANEL 3 T/C LOCATION 11 DEG F
2 AC3018 PANEL 3 T/C LOCATION 18 DEG F
3 AC3029 PANEL 3 T/C LOCATION 29 DEG F
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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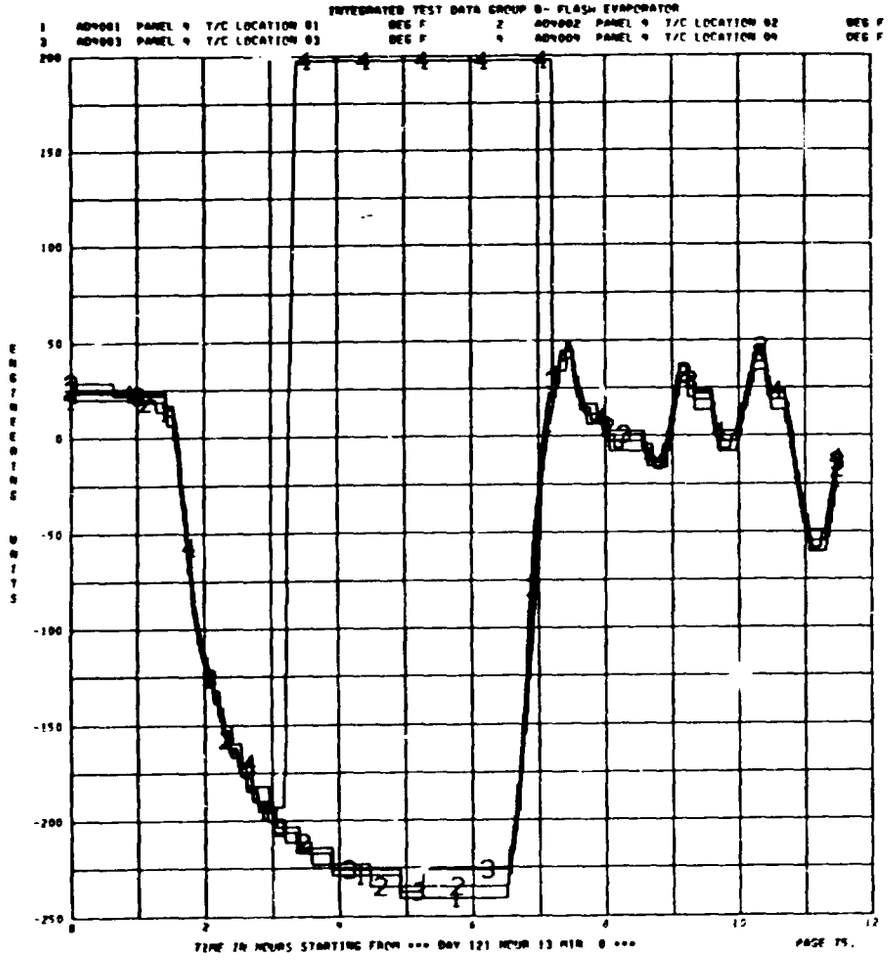
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AD9001 PANEL 9 T/C LOCATION 01 DEG F
2 AD9002 PANEL 9 T/C LOCATION 02 DEG F
3 AD9003 PANEL 9 T/C LOCATION 03 DEG F
4 AD9004 PANEL 9 T/C LOCATION 04 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 75.

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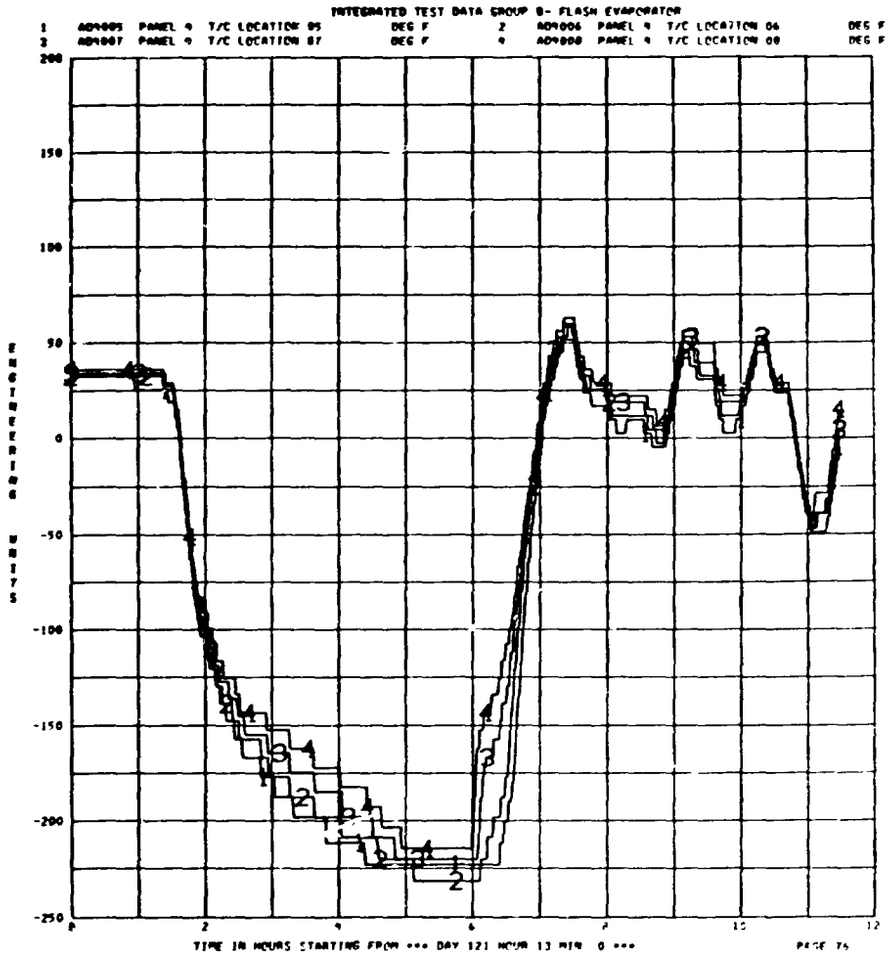
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AD9005 PANEL 9 T/C LOCATION 05 DEG F
2 AD9006 PANEL 9 T/C LOCATION 06 DEG F
3 AD9007 PANEL 9 T/C LOCATION 07 DEG F
4 AD9008 PANEL 9 T/C LOCATION 08 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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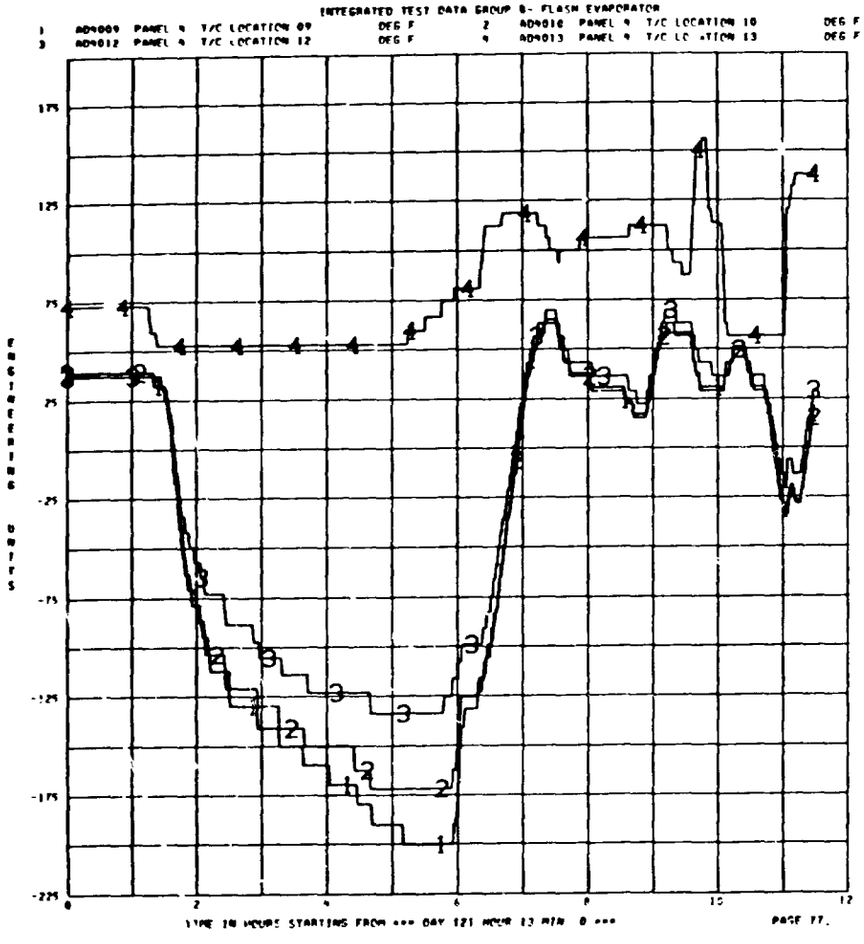
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AD4009 PANEL 9 T/C LOCATION 09 DEG F
2 AD4010 PANEL 9 T/C LOCATION 10 DEG F
3 AD4012 PANEL 9 T/C LOCATION 12 DEG F
4 AD4013 PANEL 9 T/C LOCATION 13 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 77.

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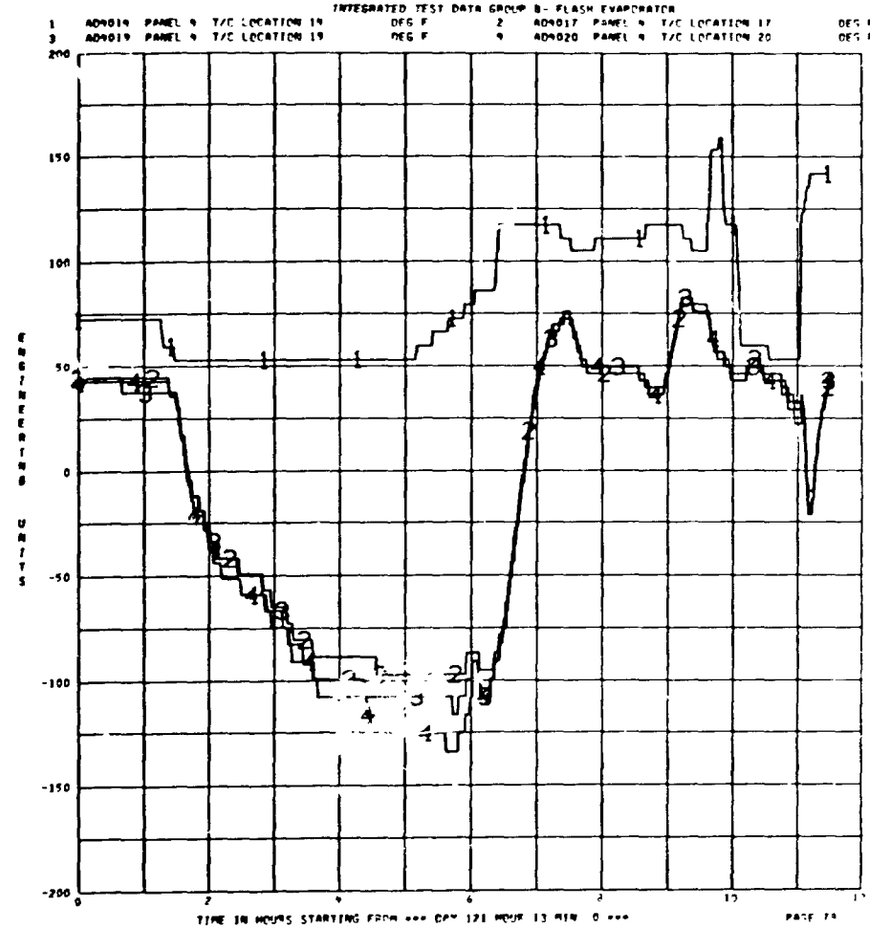
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AD4014 PANEL 9 T/C LOCATION 14 DEG F
2 AD4017 PANEL 9 T/C LOCATION 17 DEG F
3 AD4019 PANEL 9 T/C LOCATION 19 DEG F
4 AD4020 PANEL 9 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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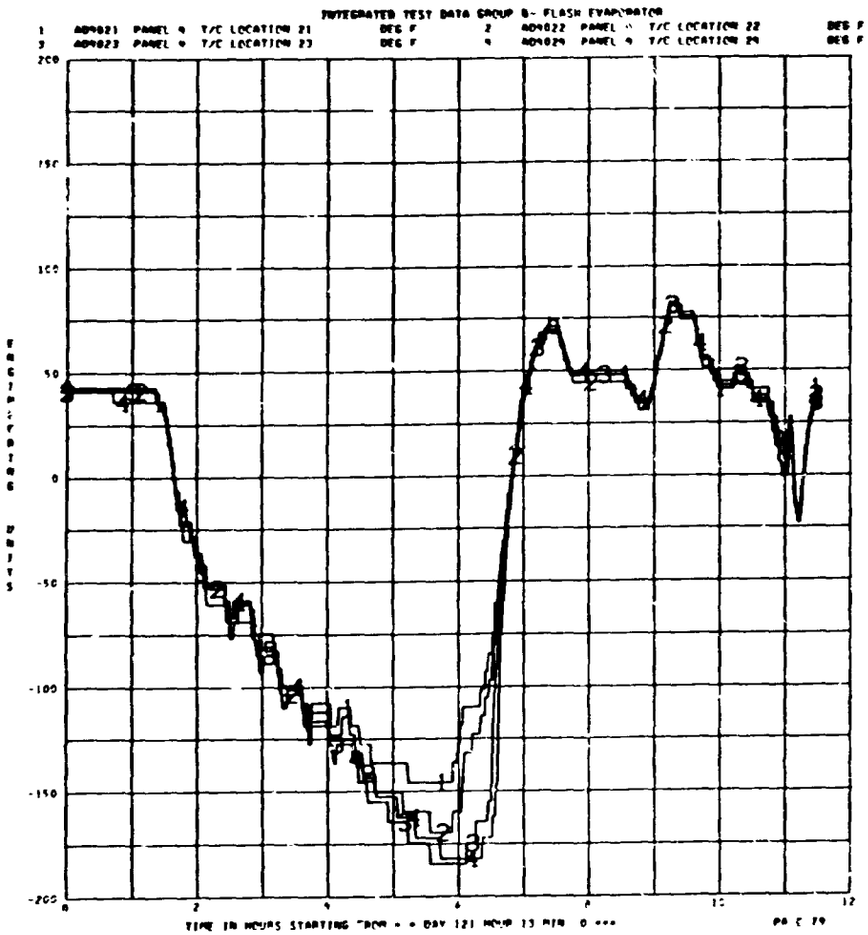
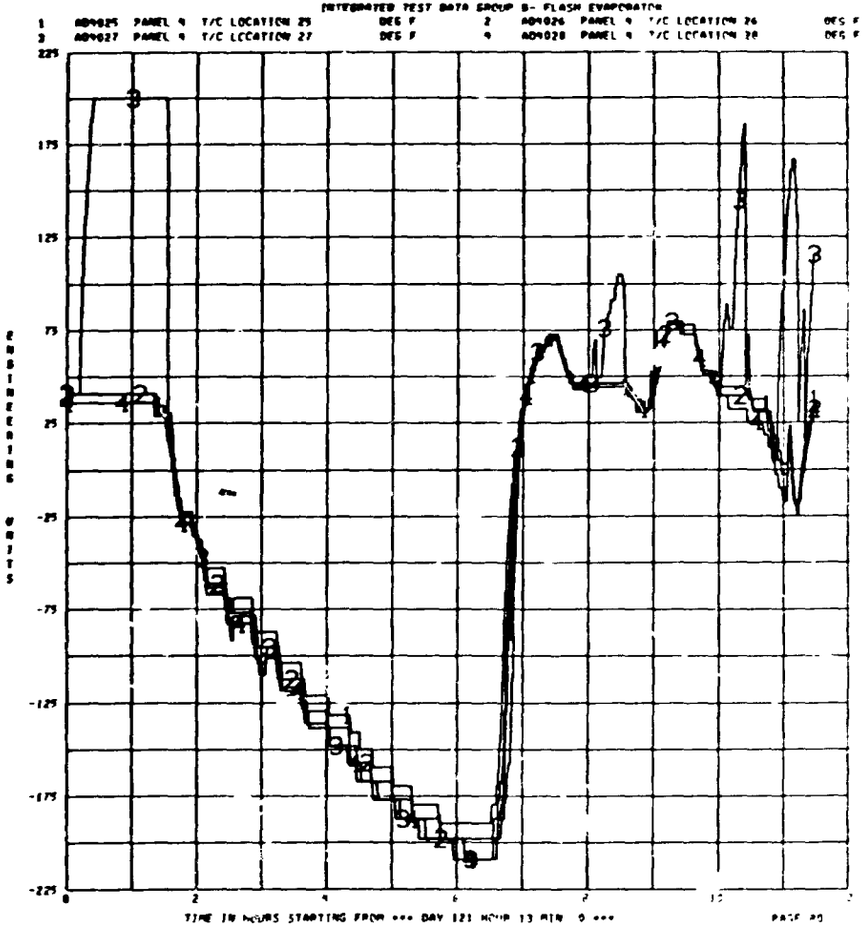
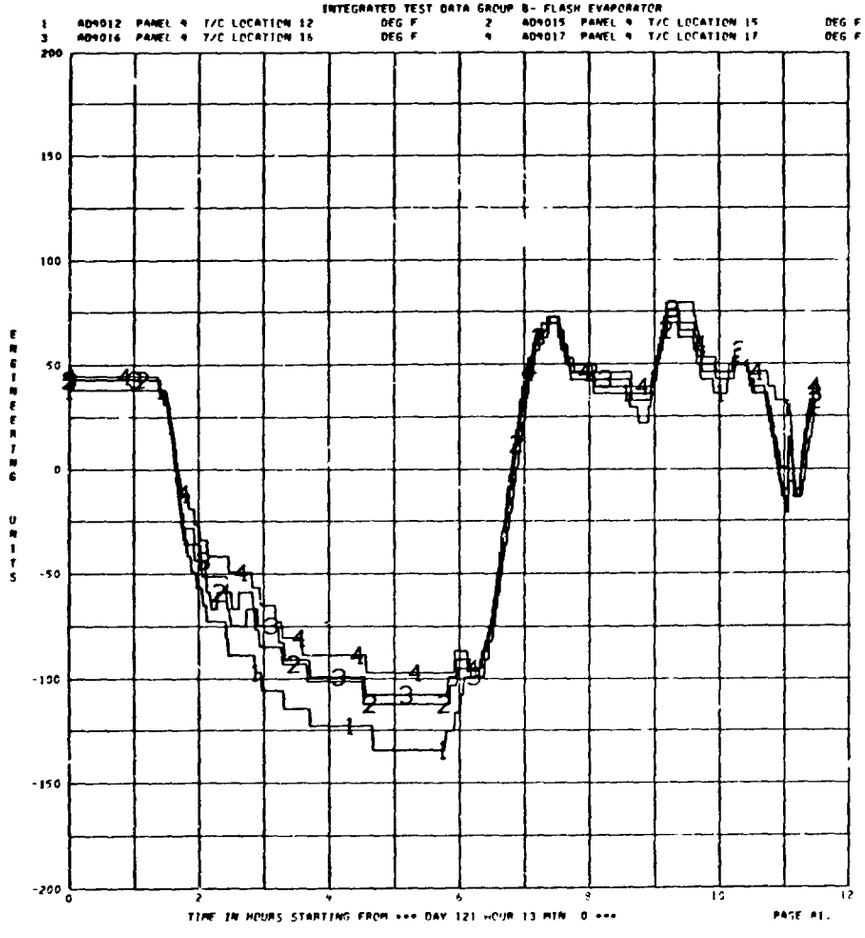

INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AD9021 PANEL 9 T/C LOCATION 21 DEG F
2 AD9022 PANEL 9 T/C LOCATION 22 DEG F
3 AD9023 PANEL 9 T/C LOCATION 23 DEG F
4 AD9024 PANEL 9 T/C LOCATION 24 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

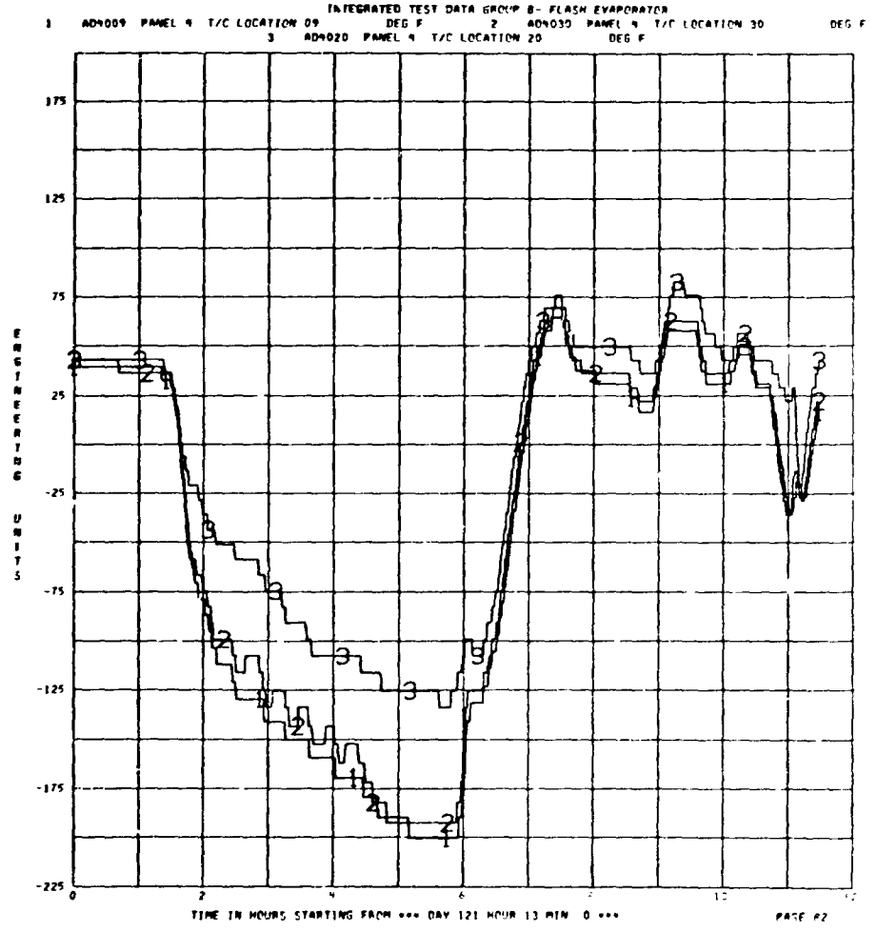
B-79


INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AD9025 PANEL 9 T/C LOCATION 25 DEG F
2 AD9026 PANEL 9 T/C LOCATION 26 DEG F
3 AD9027 PANEL 9 T/C LOCATION 27 DEG F
4 AD9028 PANEL 9 T/C LOCATION 28 DEG F
225
175
125
75
25
-25
-75
-125
-175
-225
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

B-80


INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AD9012 PANEL 4 T/C LOCATION 12 DEG F
2 AD9015 PANEL 4 T/C LOCATION 15 DEG F
3 AD9016 PANEL 4 T/C LOCATION 16 DEG F
4 AD9017 PANEL 4 T/C LOCATION 17 DEG F
STRIP CHART RECORDER UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE #1.

B-81


INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AD9009 PANEL 4 T/C LOCATION 09 DEG F
2 AD9030 PANEL 4 T/C LOCATION 30 DEG F
3 AD9020 PANEL 4 T/C LOCATION 20 DEG F
STRIP CHART RECORDER UNITS
175
125
75
25
-25
-75
-125
-175
-225
0
2
4
6
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE #2

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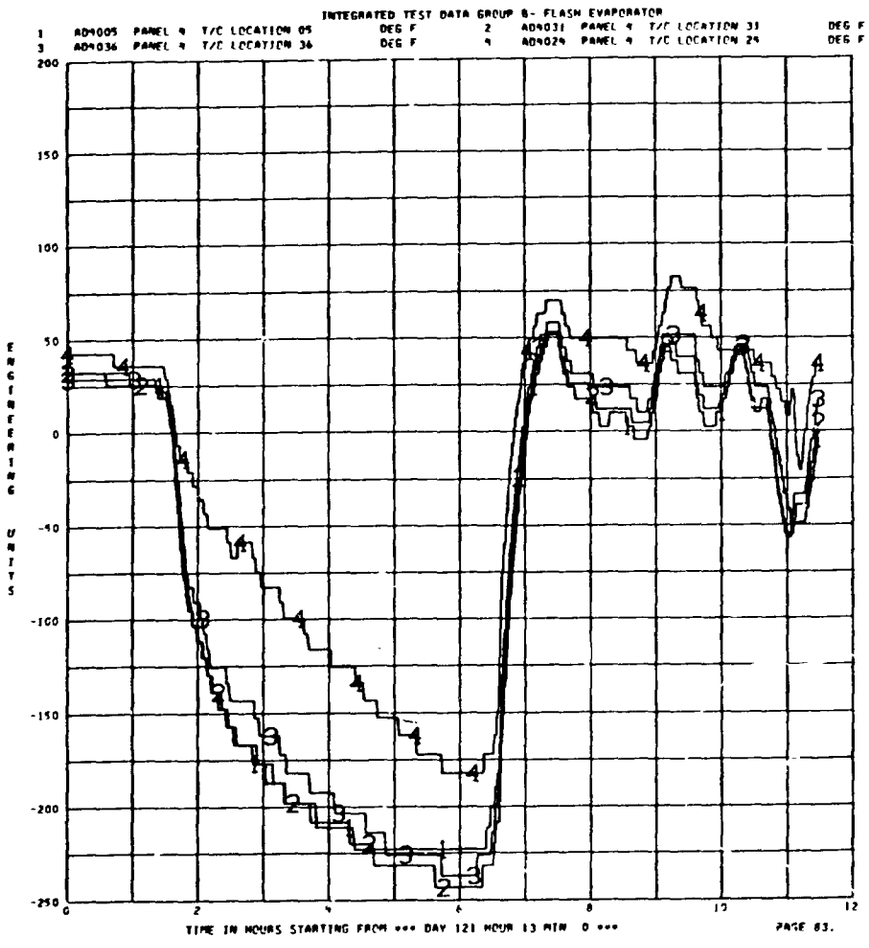
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AD4005 PANEL 4 T/C LOCATION 05 DEG F
2 AD4031 PANEL 4 T/C LOCATION 31 DEG F
3 AD4036 PANEL 4 T/C LOCATION 36 DEG F
4 AD4029 PANEL 4 T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 83.

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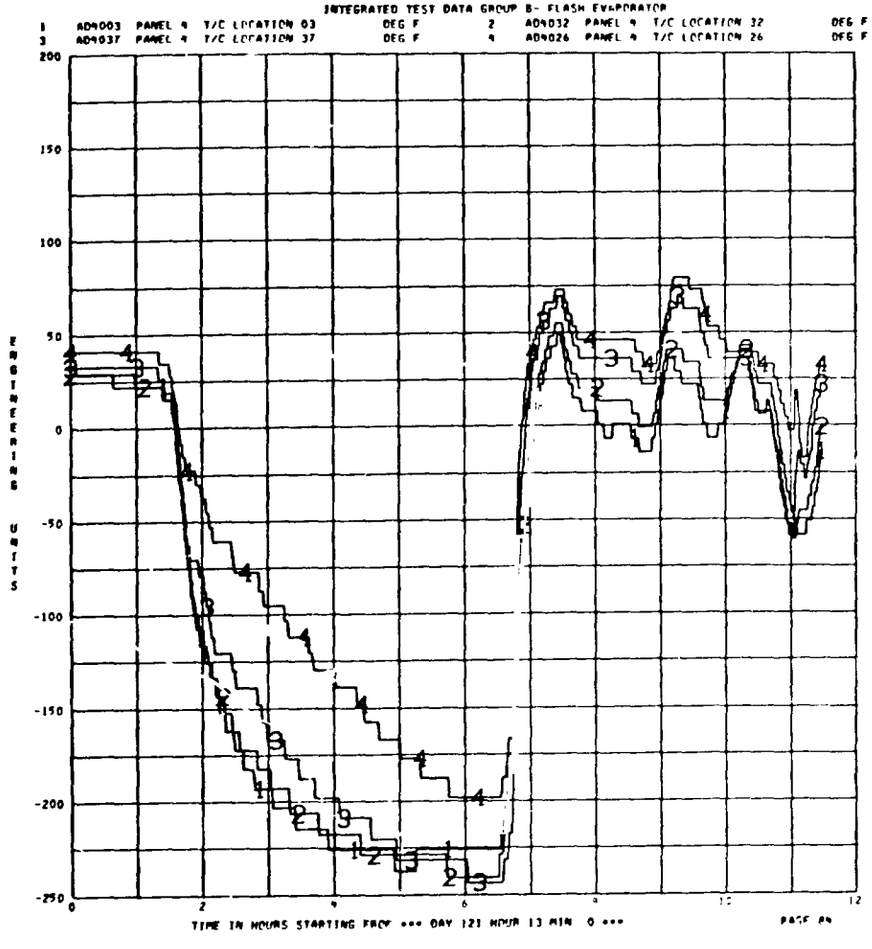
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AD4003 PANEL 4 T/C LOCATION 03 DEG F
2 AD4032 PANEL 4 T/C LOCATION 32 DEG F
3 AD4037 PANEL 4 T/C LOCATION 37 DEG F
4 AD4026 PANEL 4 T/C LOCATION 26 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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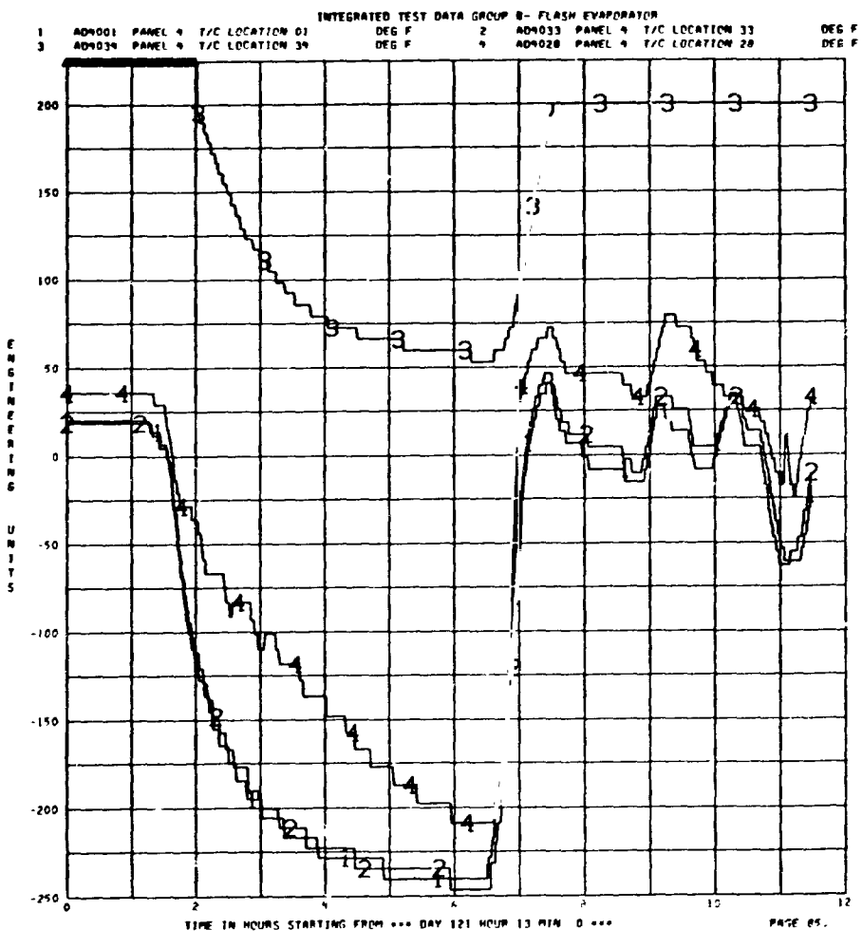
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AD9001 PANEL 9 T/C LOCATION 01 DEG F
2 AD9033 PANEL 9 T/C LOCATION 33 DEG F
3 AD9034 PANEL 9 T/C LOCATION 34 DEG F
4 AD9028 PANEL 9 T/C LOCATION 28 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 85.

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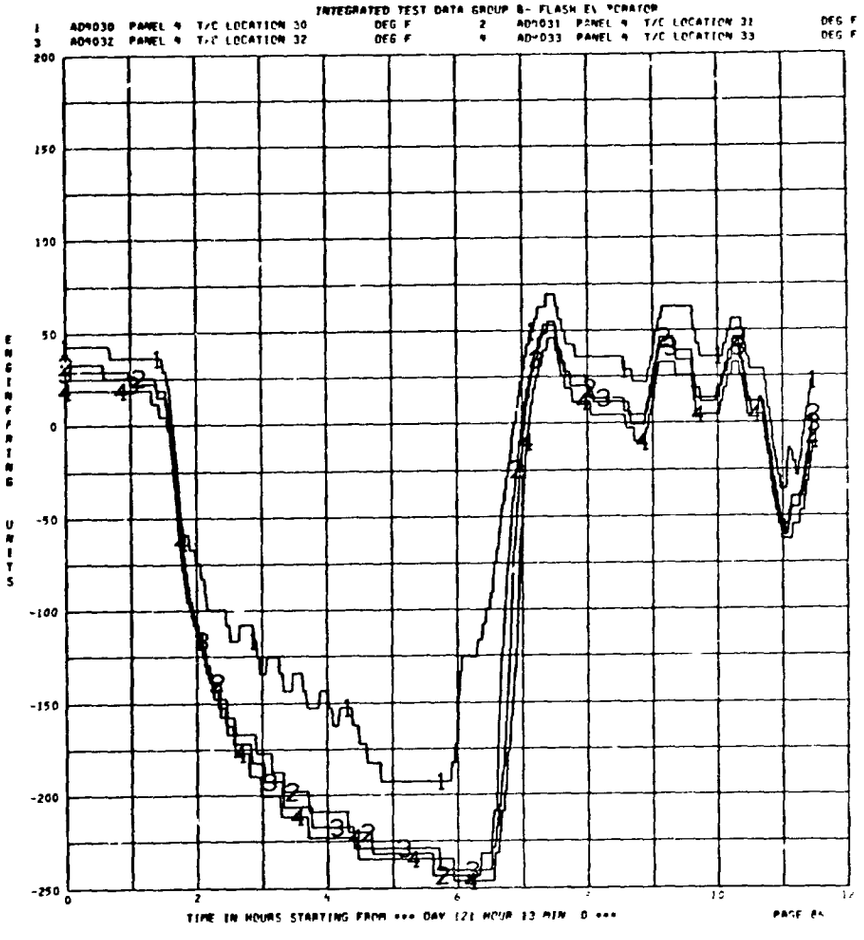
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AD9030 PANEL 9 T/C LOCATION 30 DEG F
2 AD9031 PANEL 9 T/C LOCATION 31 DEG F
3 AD9032 PANEL 9 T/C LOCATION 32 DEG F
4 AD-033 PANEL 9 T/C LOCATION 33 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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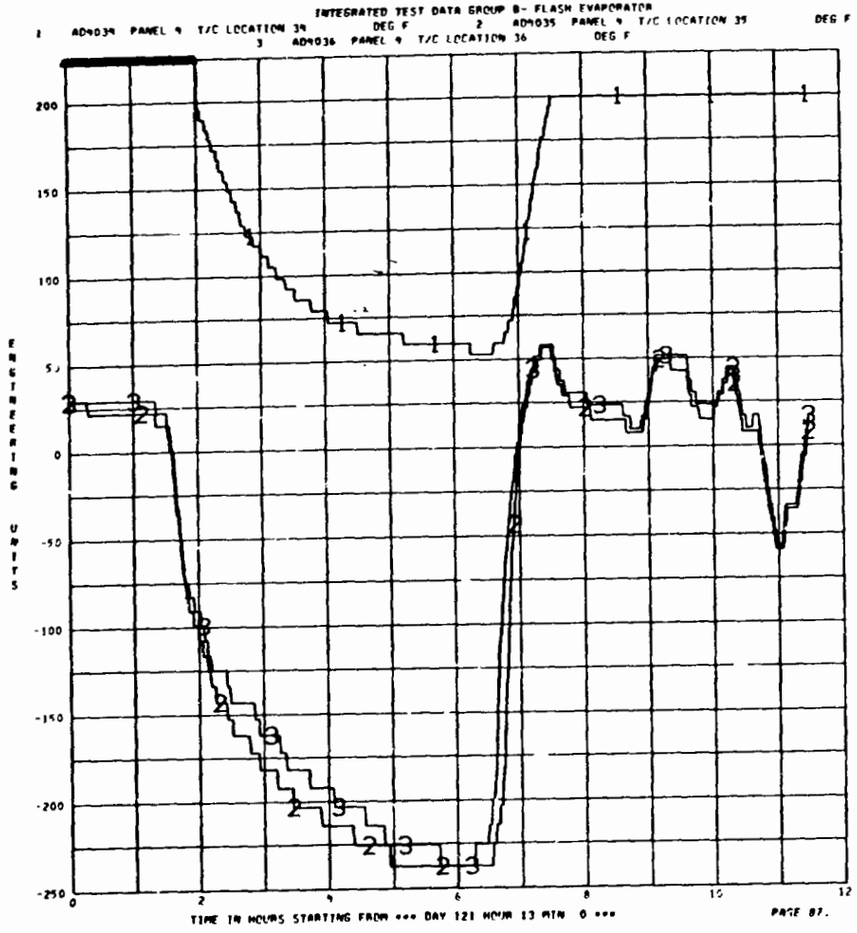
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AD4034 PANEL 4 T/C LOCATION 34 DEG F
2 AD4035 PANEL 4 T/C LOCATION 35 DEG F
3 AD4036 PANEL 4 T/C LOCATION 36 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
-250
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 87.

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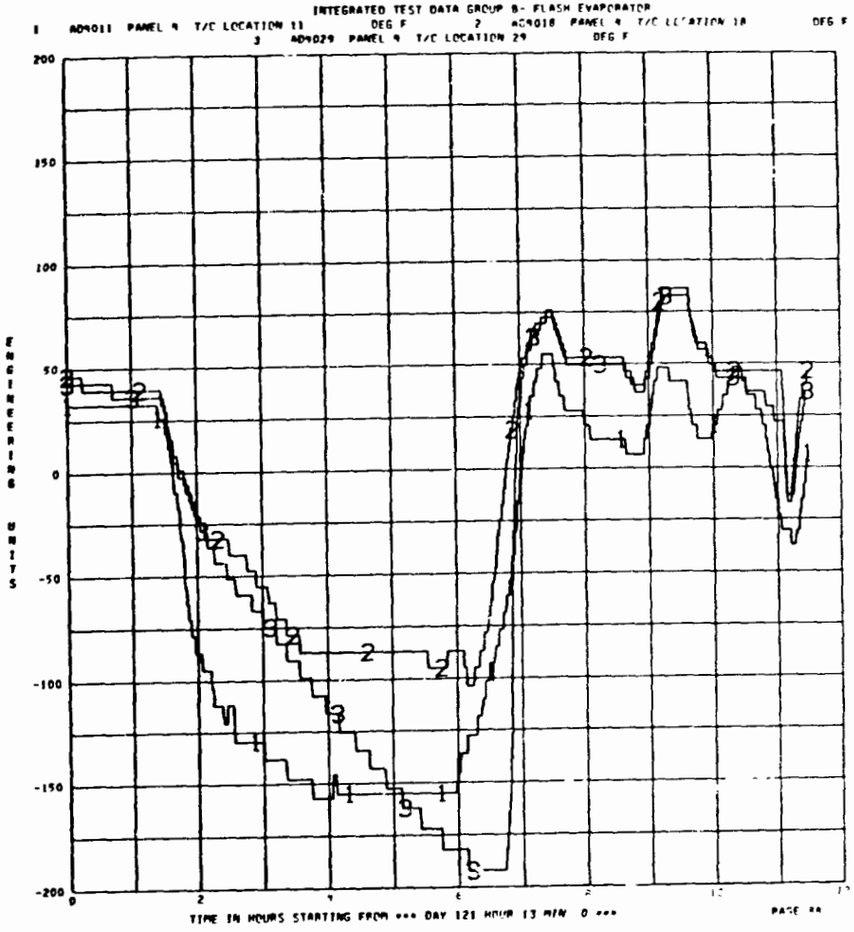
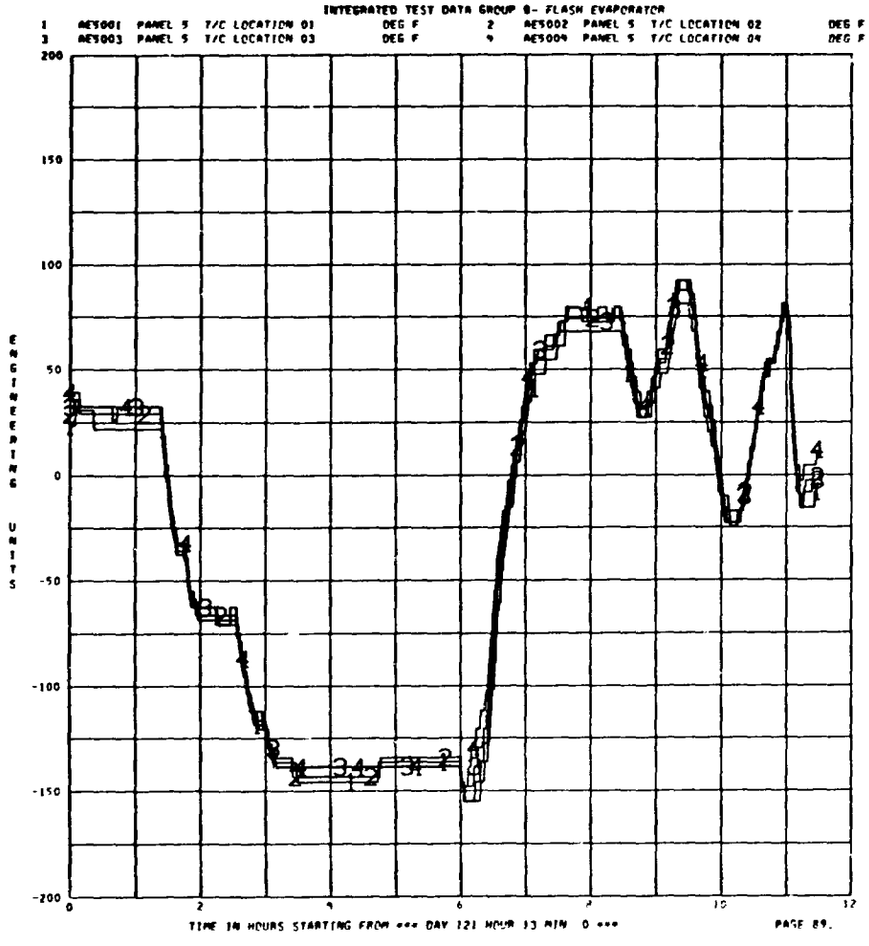

INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AD4011 PANEL 4 T/C LOCATION 11 DEG F
2 AD4018 PANEL 4 T/C LOCATION 18 DEG F
3 AD4029 PANEL 4 T/C LOCATION 29 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

B-88


INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AE5001 PANEL 5 T/C LOCATION 01 DEG F
2 AE5002 PANEL 5 T/C LOCATION 02 DEG F
3 AE5003 PANEL 5 T/C LOCATION 03 DEG F
4 AE5004 PANEL 5 T/C LOCATION 04 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 89.

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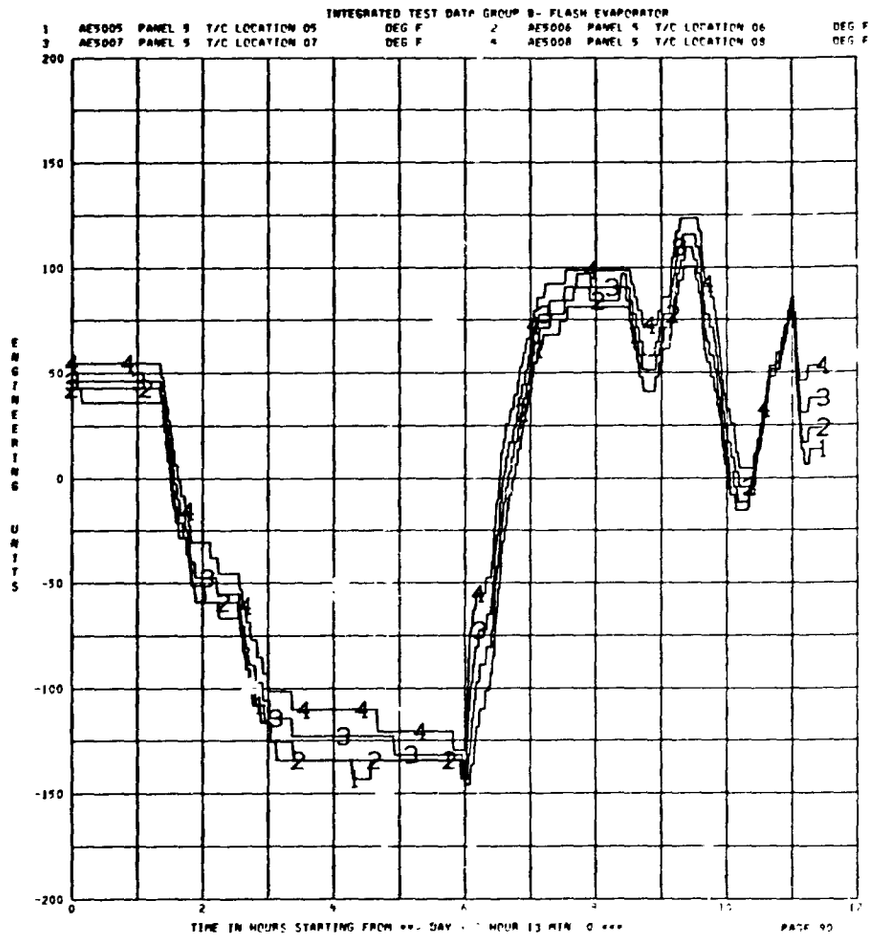
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AE5005 PANEL 5 T/C LOCATION 05 DEG F
2 AE5006 PANEL 5 T/C LOCATION 06 DEG F
3 AE5007 PANEL 5 T/C LOCATION 07 DEG F
4 AE5008 PANEL 5 T/C LOCATION 08 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY
HOUR 13 MIN 0 ***

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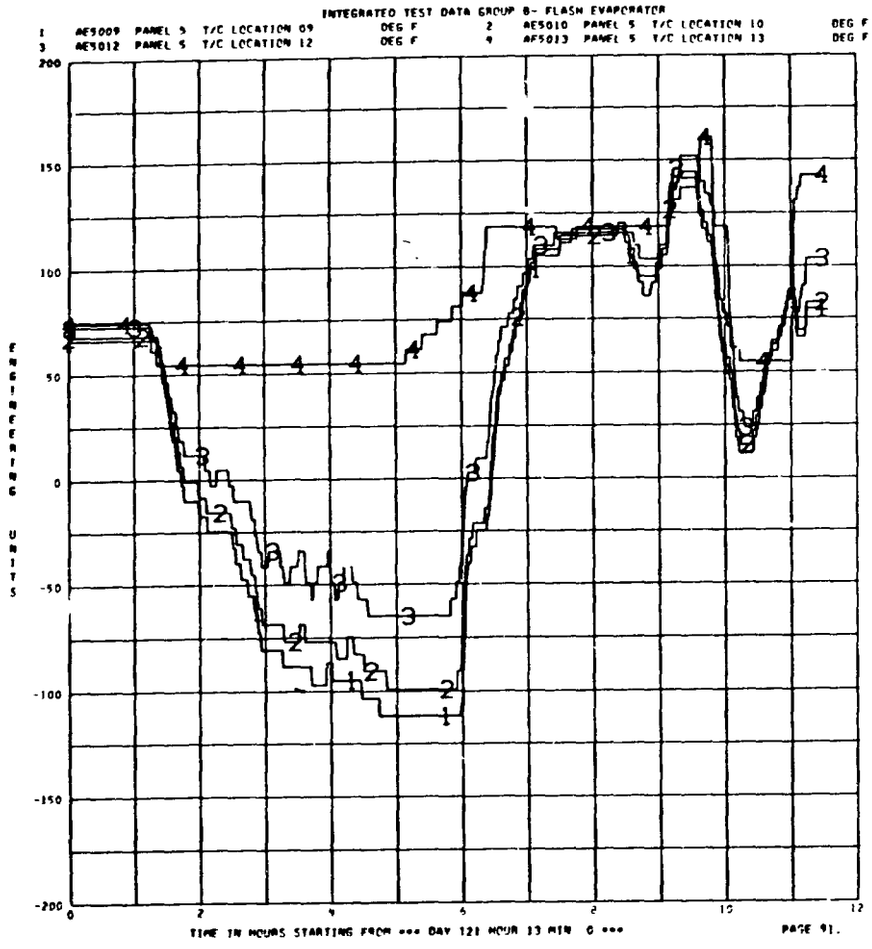
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AE5009 PANEL 5 T/C LOCATION 09 DEG F
2 AE5010 PANEL 5 T/C LOCATION 10 DEG F
3 AE5012 PANEL 5 T/C LOCATION 12 DEG F
4 AE5013 PANEL 5 T/C LOCATION 13 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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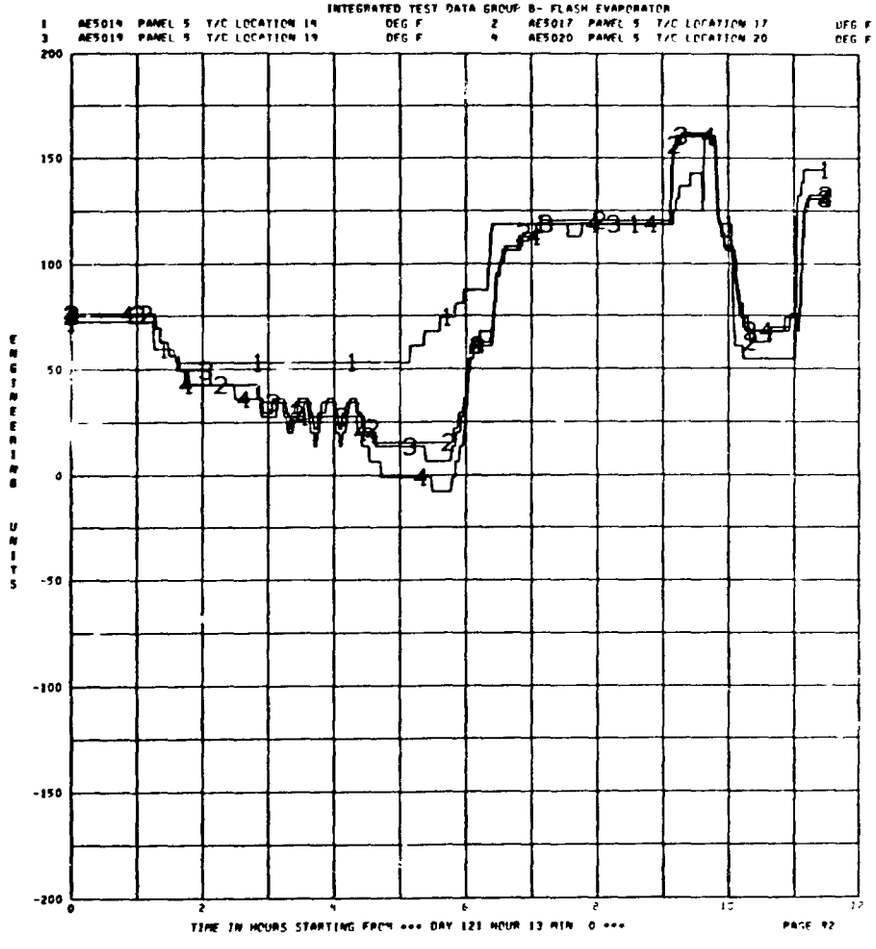
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AE5018 PANEL 5 T/C LOCATION 18 DEG F
2 AE5017 PANEL 5 T/C LOCATION 17 DEG F
3 AE5019 PANEL 5 T/C LOCATION 19 DEG F
4 AE5020 PANEL 5 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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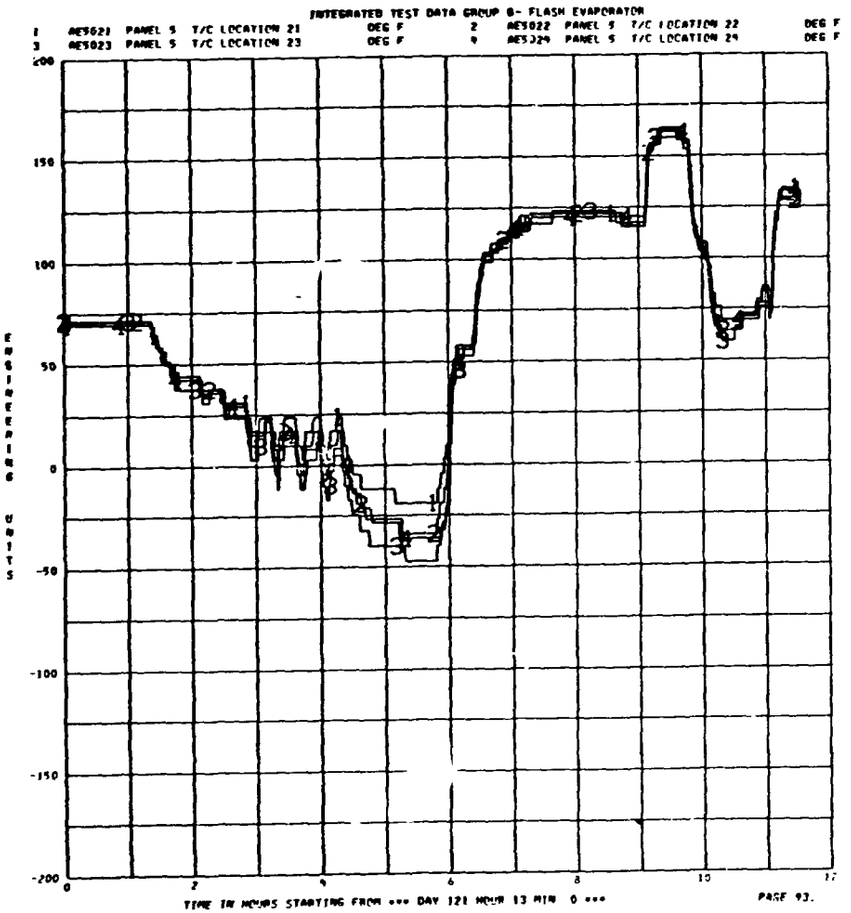
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AE5021 PANEL 5 T/C LOCATION 21 DEG F
2 AE5022 PANEL 5 T/C LOCATION 22 DEG F
3 AE5023 PANEL 5 T/C LOCATION 23 DEG F
4 AE5024 PANEL 5 T/C LOCATION 24 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 93.

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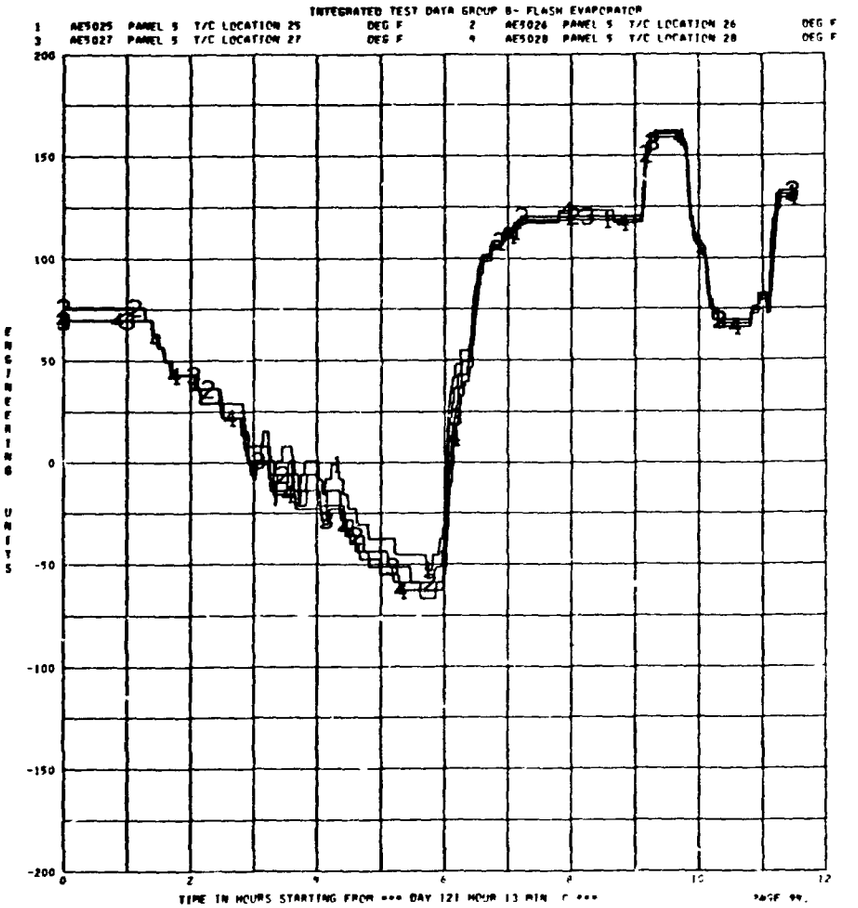
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AE5025 PANEL 5 T/C LOCATION 25 DEG F
2 AE5026 PANEL 5 T/C LOCATION 26 DEG F
3 AE5027 PANEL 5 T/C LOCATION 27 DEG F
4 AE5028 PANEL 5 T/C LOCATION 28 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 94.

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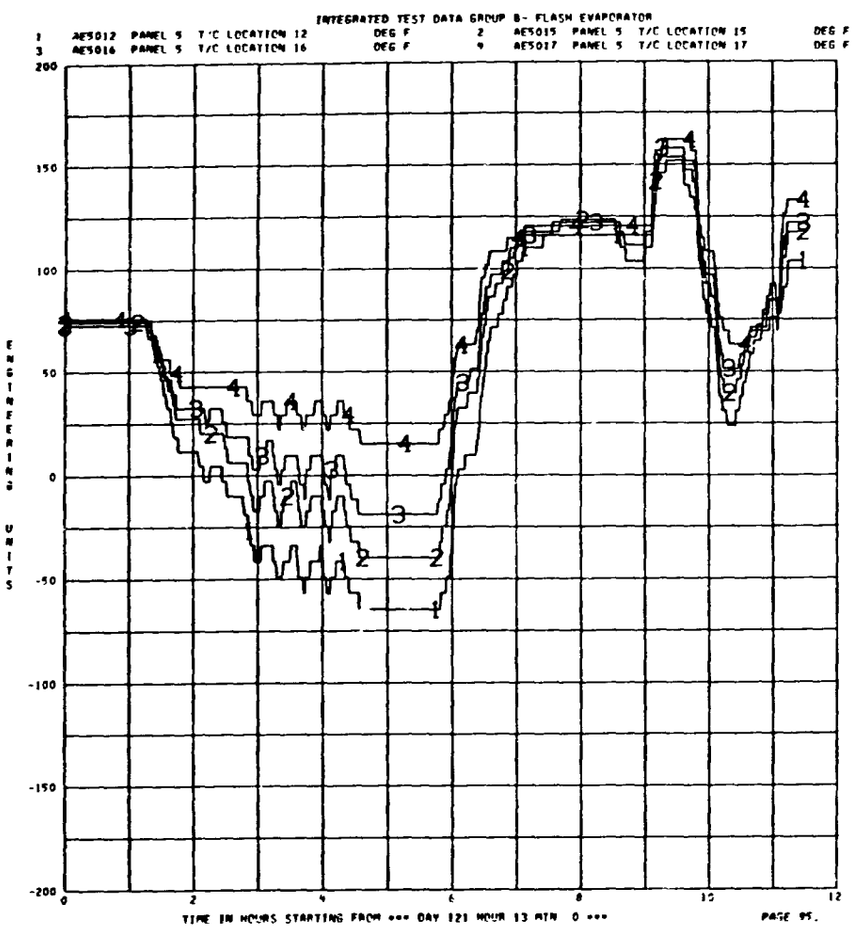
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AE5012 PANEL 5 T/C LOCATION 12 DEG F
2 AE5015 PANEL 5 T/C LOCATION 15 DEG F
3 AE5016 PANEL 5 T/C LOCATION 16 DEG F
4 AE5017 PANEL 5 T/C LOCATION 17 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 95.

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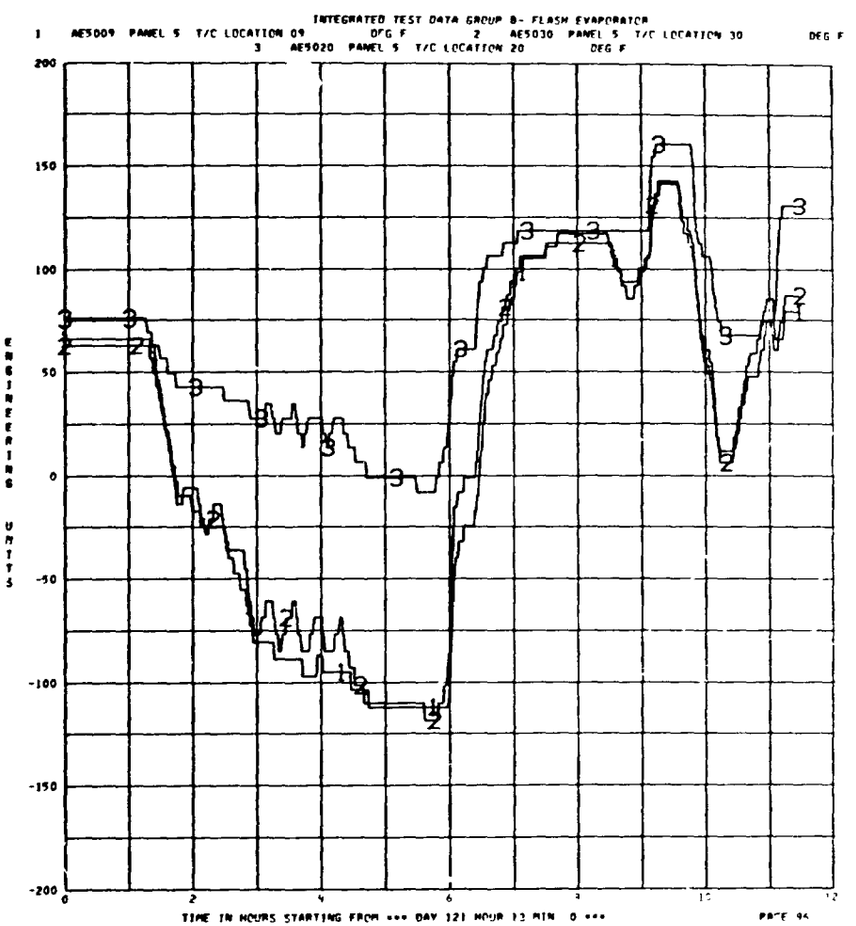
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AE5009 PANEL 5 T/C LOCATION 09 DEG F
2 AE5030 PANEL 5 T/C LOCATION 30 DEG F
3 AE5020 PANEL 5 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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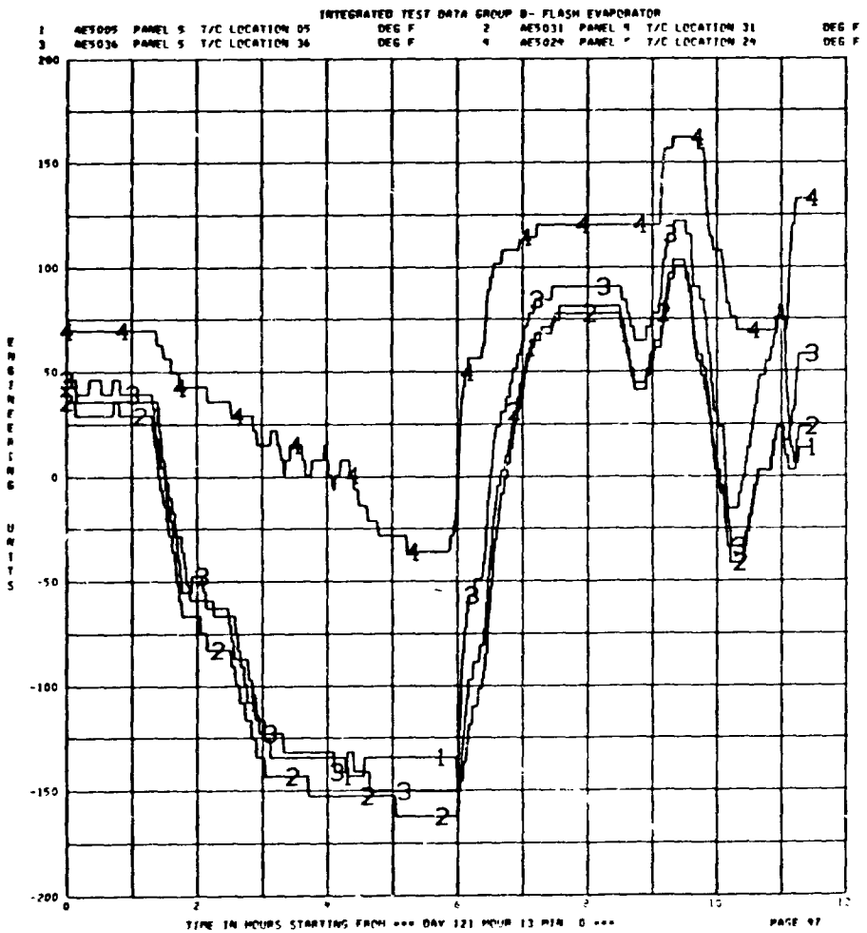
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AE5005 PANEL 5 T/C LOCATION 05 DEG F
2 AE5031 PANEL 4 T/C LOCATION 31 DEG F
3 AE5036 PANEL 5 T/C LOCATION 36 DEG F
4 AE5029 PANEL 4 T/C LOCATION 29 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 97

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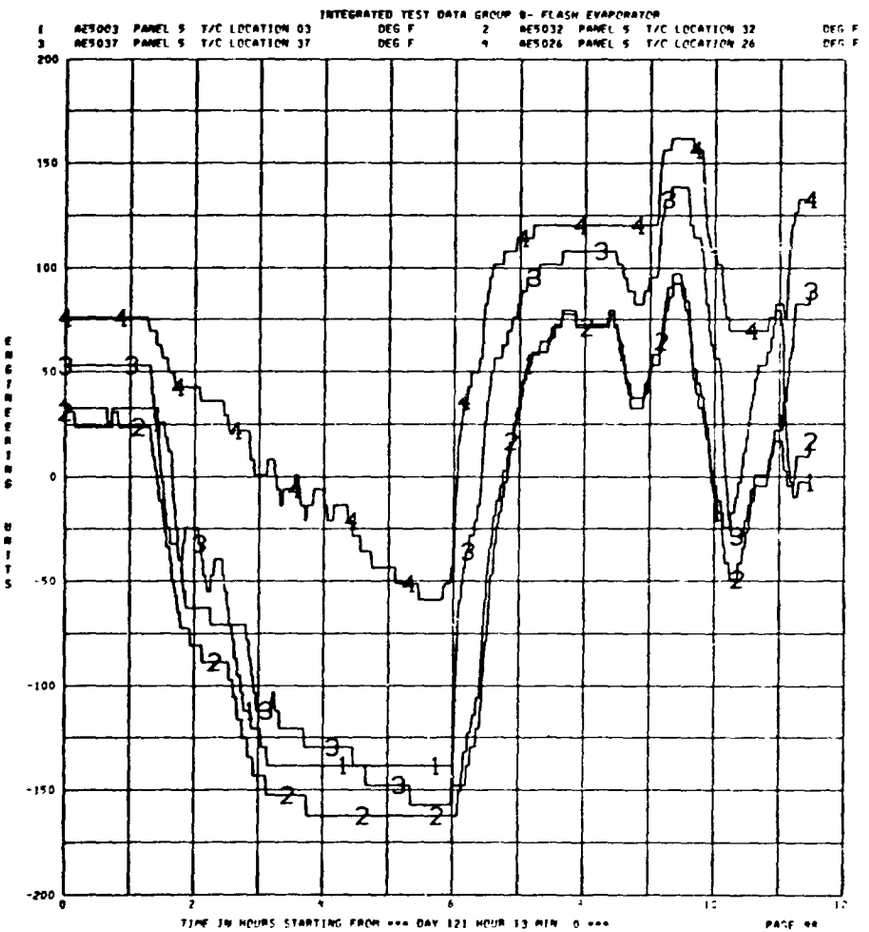
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AE5003 PANEL 5 T/C LOCATION 03 DEG F
2 AE5032 PANEL 5 T/C LOCATION 32 DEG F
3 AE5037 PANEL 5 T/C LOCATION 37 DEG F
4 AE5026 PANEL 5 T/C LOCATION 26 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 98

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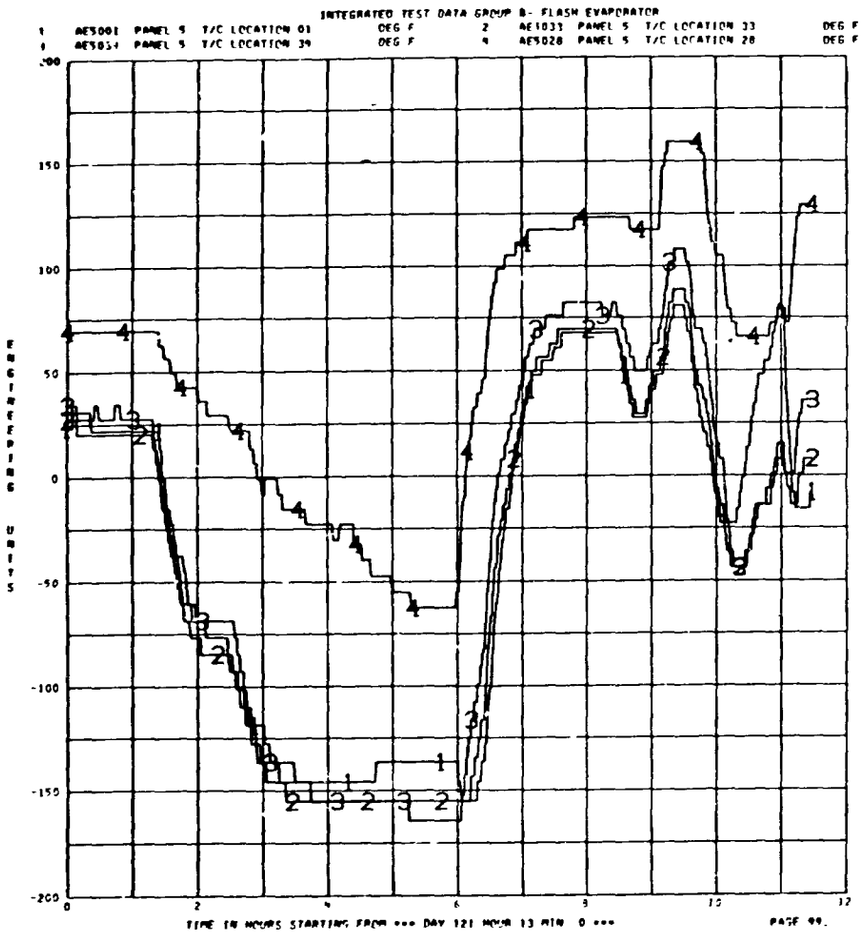
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AE5001 PANEL 5 T/C LOCATION 01 DEG F
2 AE1033 PANEL 5 T/C LOCATION 33 DEG F
3 AE5054 PANEL 5 T/C LOCATION 39 DEG F
4 AE5028 PANEL 5 T/C LOCATION 28 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 99.

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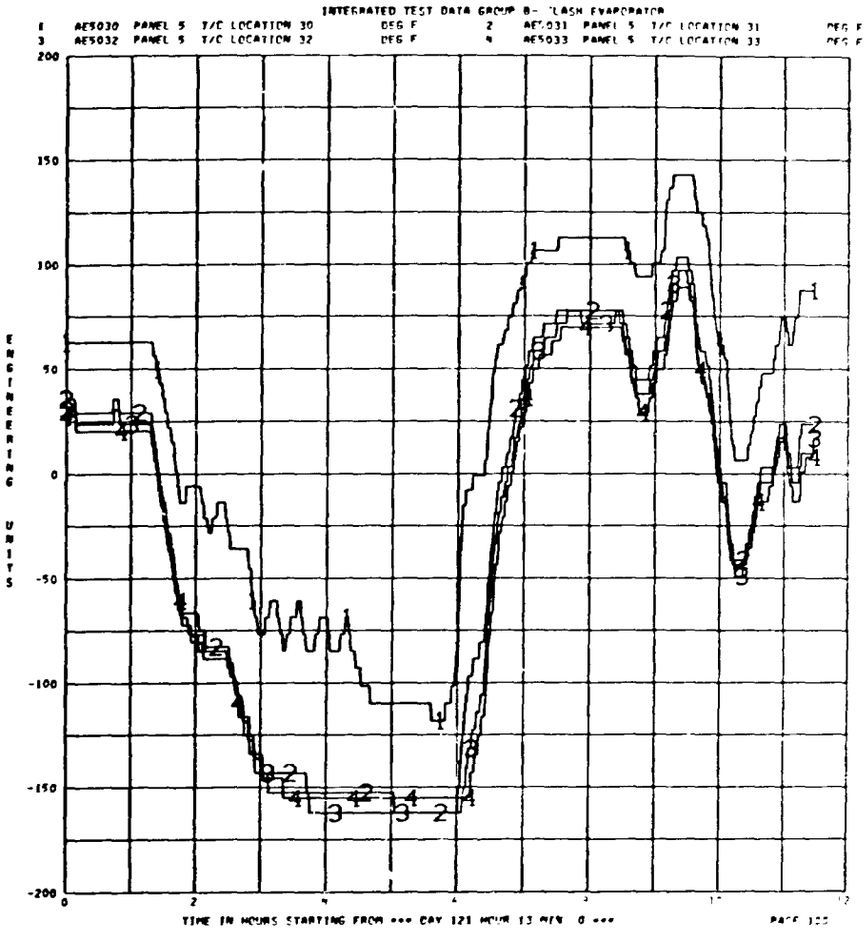
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AE5030 PANEL 5 T/C LOCATION 30 DEG F
2 AE5031 PANEL 5 T/C LOCATION 31 DEG F
3 AE5032 PANEL 5 T/C LOCATION 32 DEG F
4 AE5033 PANEL 5 T/C LOCATION 33 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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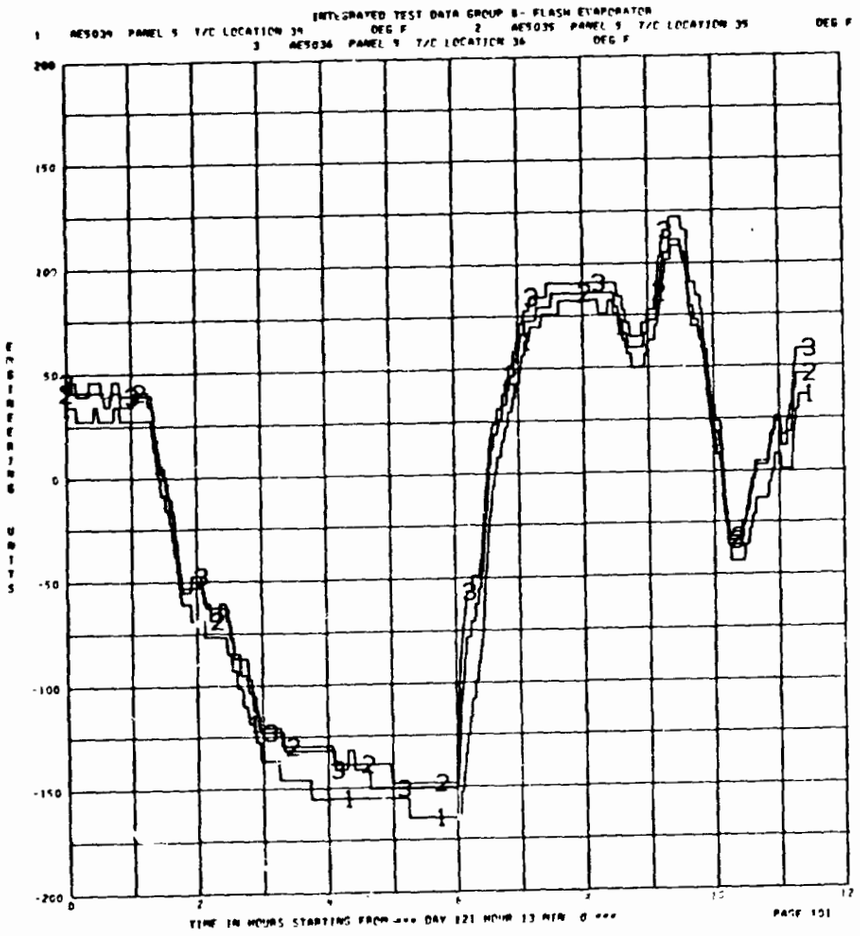
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AE5039 PANEL 5 T/C LOCATION 39 DEG F
2 AE5035 PANEL 5 T/C LOCATION 35 DEG F
3 AE5036 PANEL 5 T/C LOCATION 36 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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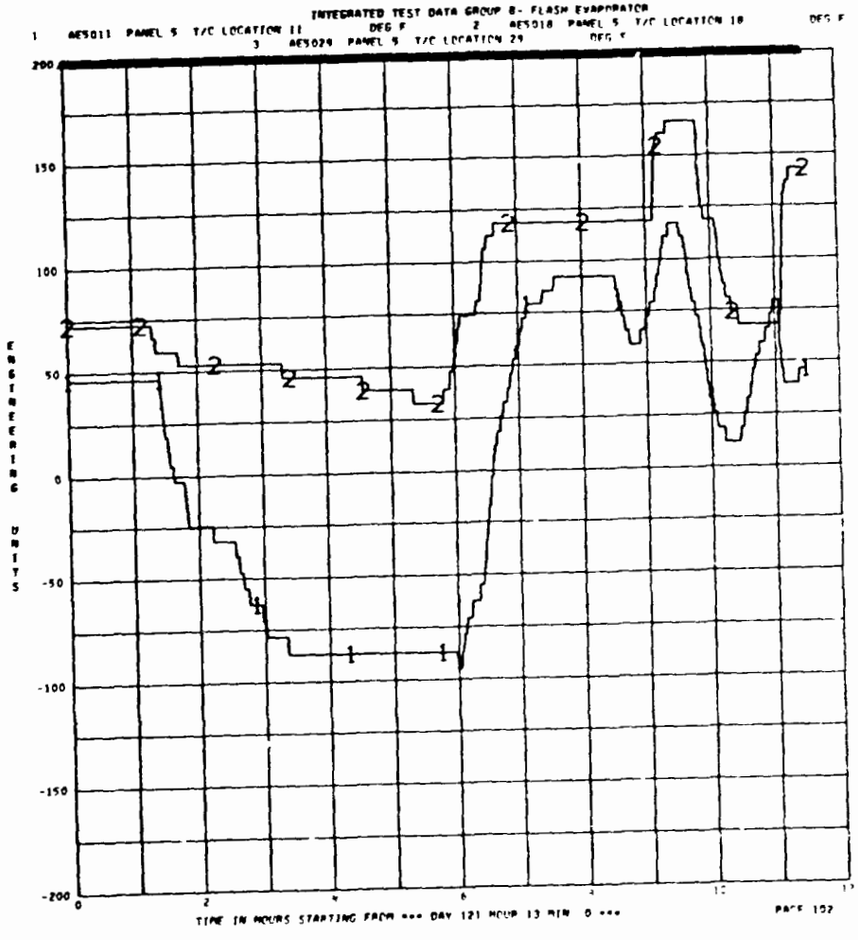
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AE5011 PANEL 5 T/C LOCATION 11 DEG F
2 AE5018 PANEL 5 T/C LOCATION 18 DEG F
3 AE5029 PANEL 5 T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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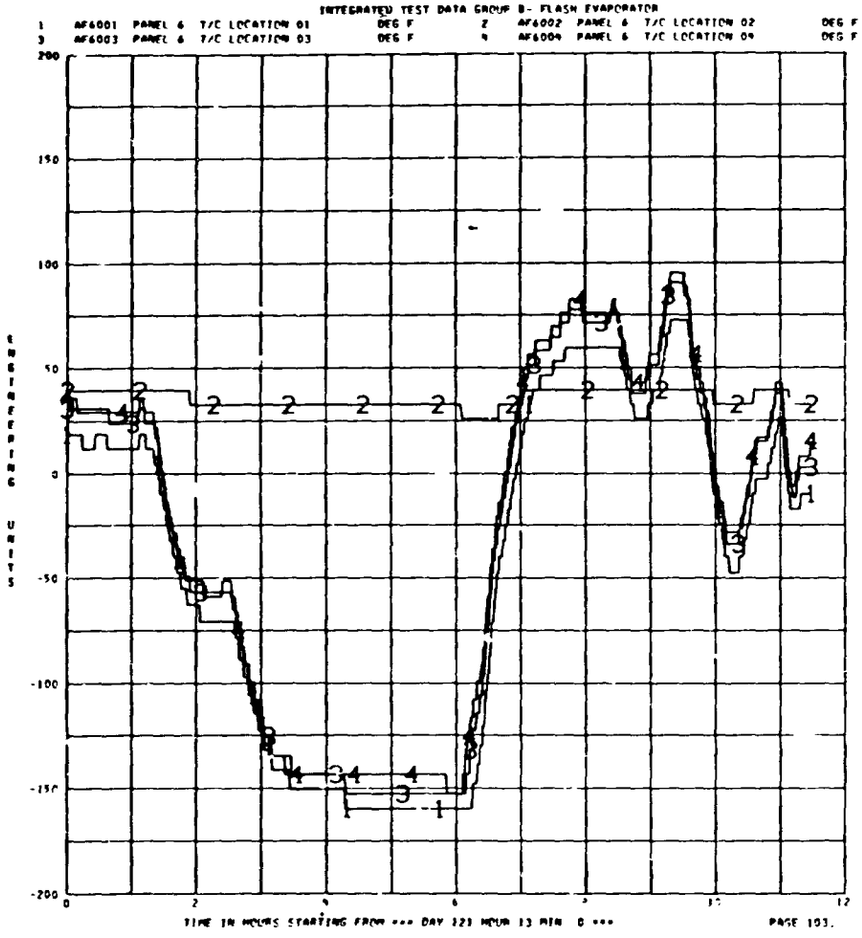
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AF6001 PANEL 6 T/C LOCATION 01 DEG F
2 AF6002 PANEL 6 T/C LOCATION 02 DEG F
3 AF6003 PANEL 6 T/C LOCATION 03 DEG F
4 AF6004 PANEL 6 T/C LOCATION 04 DEG F
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 103.

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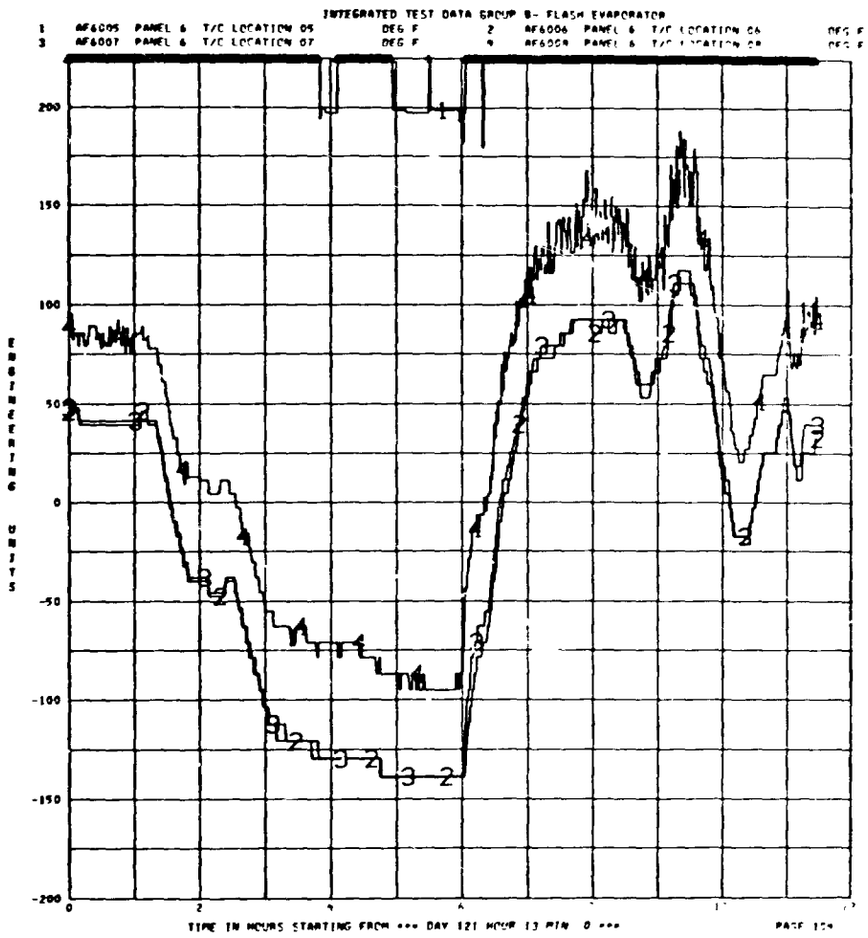
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AF6005 PANEL 6 T/C LOCATION 05 DEG F
2 AF6006 PANEL 6 T/C LOCATION 06 DEG F
3 AF6007 PANEL 6 T/C LOCATION 07 DEG F
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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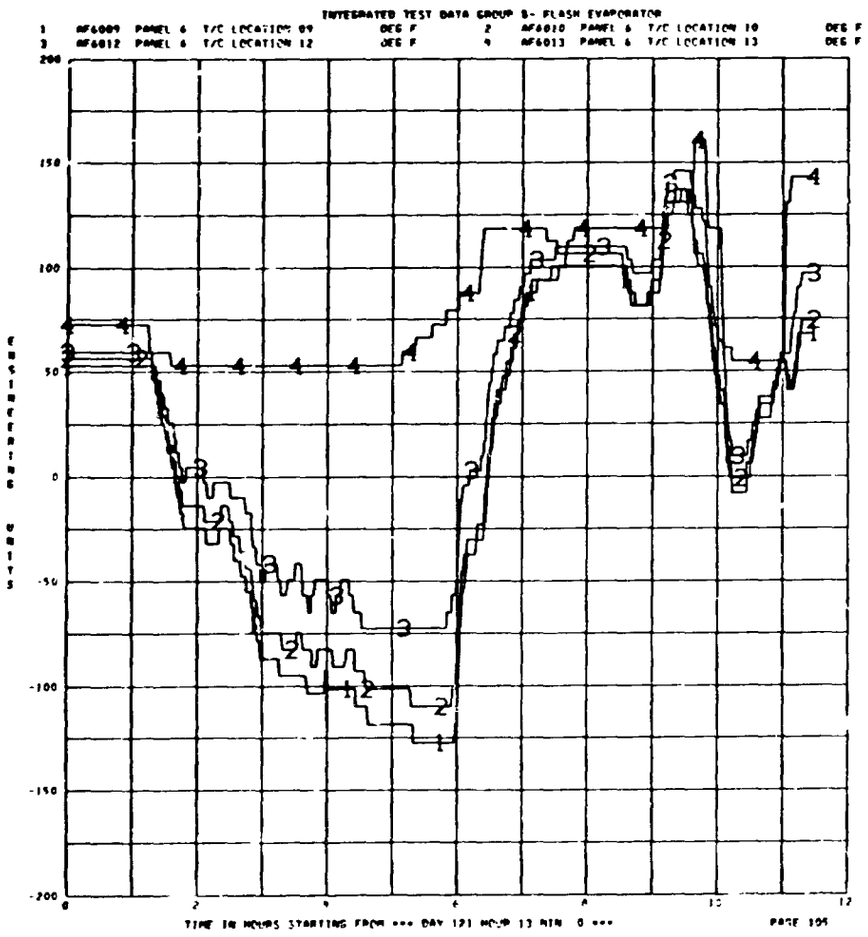
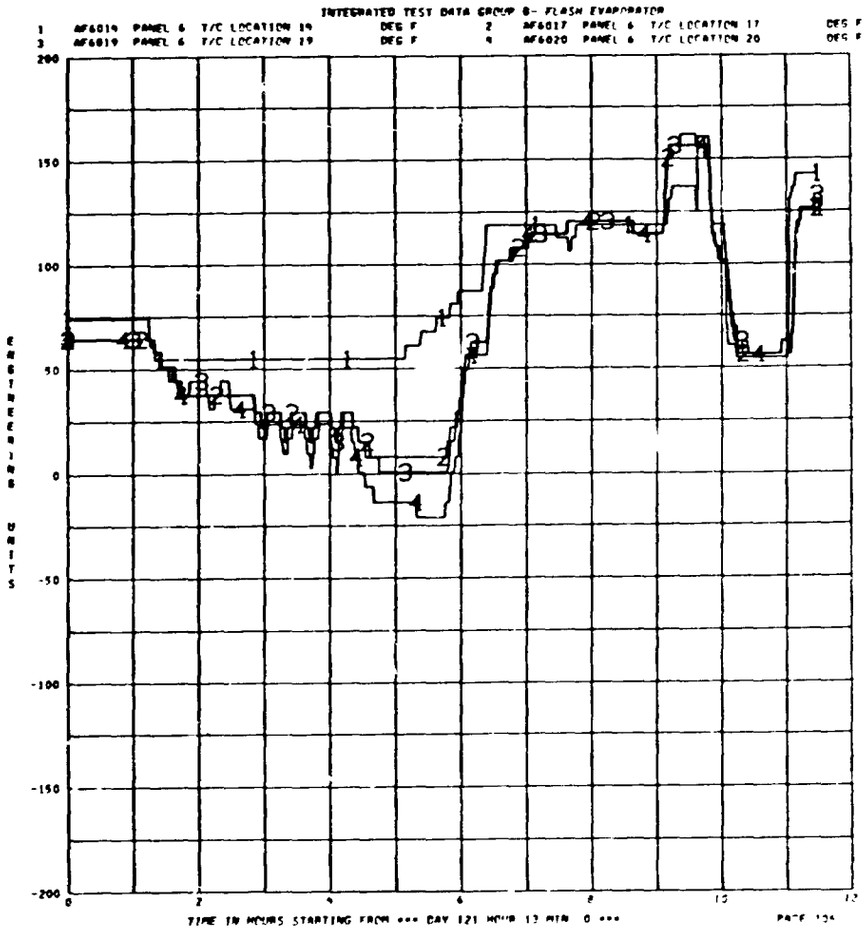

INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AF6009 PANEL 6 T/C LOCATION 09 DEG F
2 AF6010 PANEL 6 T/C LOCATION 10 DEG F
3 AF6012 PANEL 6 T/C LOCATION 12 DEG F
4 AF6013 PANEL 6 T/C LOCATION 13 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

B-105


INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AF6016 PANEL 6 T/C LOCATION 16 DEG F
2 AF6017 PANEL 6 T/C LOCATION 17 DEG F
3 AF6019 PANEL 6 T/C LOCATION 19 DEG F
4 AF6020 PANEL 6 T/C LOCATION 20 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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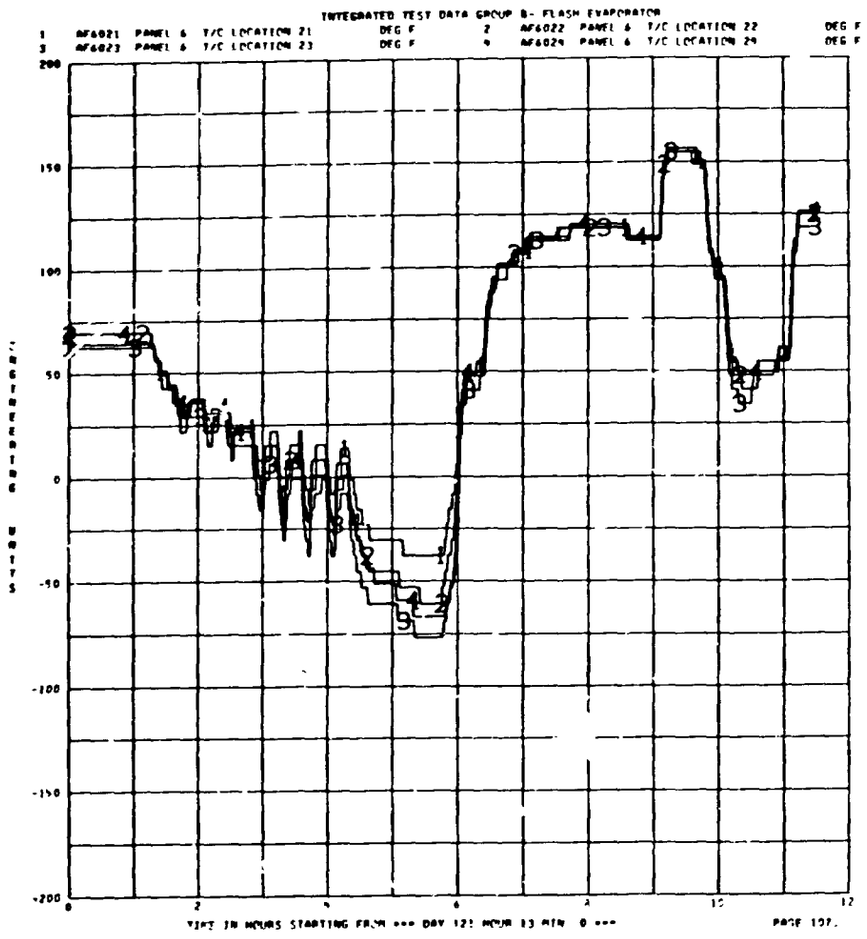
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AF6021 PANEL 6 T/C LOCATION 21 DEG F
2 AF6022 PANEL 6 T/C LOCATION 22 DEG F
3 AF6023 PANEL 6 T/C LOCATION 23 DEG F
4 AF6024 PANEL 6 T/C LOCATION 24 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 107.

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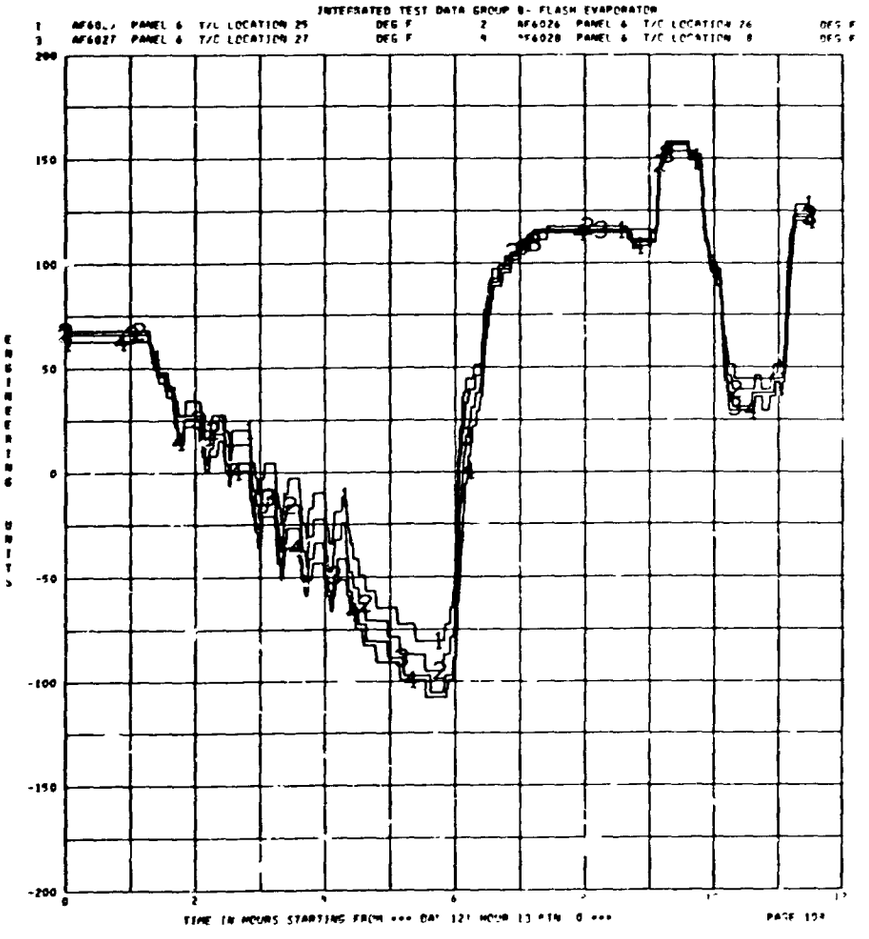
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AF60.. PANEL 6 T/C LOCATION 25 DEG F
2 AF6026 PANEL 6 T/C LOCATION 26 DEG F
3 AF6027 PANEL 6 T/C LOCATION 27 DEG F
4 AF6028 PANEL 6 T/C LOCATION 8 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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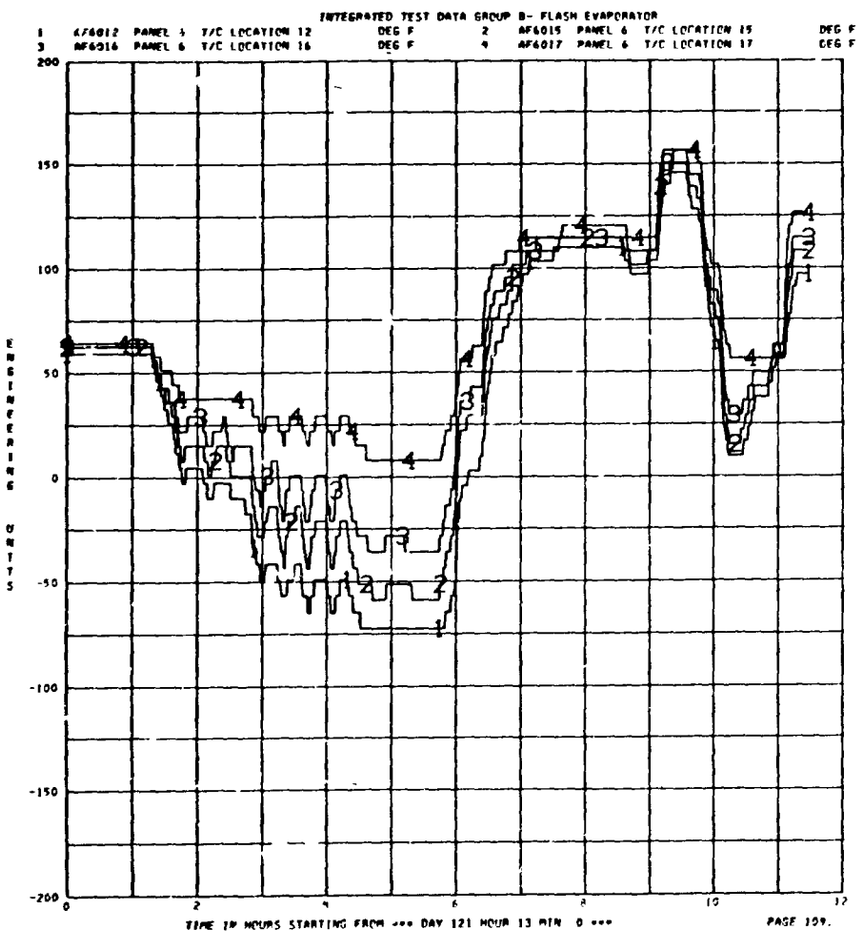
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AF6012 PANEL 4 T/C LOCATION 12 DEG F
2 AF6015 PANEL 6 T/C LOCATION 15 DEG F
3 AF6016 PANEL 6 T/C LOCATION 16 DEG F
4 AF6017 PANEL 6 T/C LOCATION 17 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 109.

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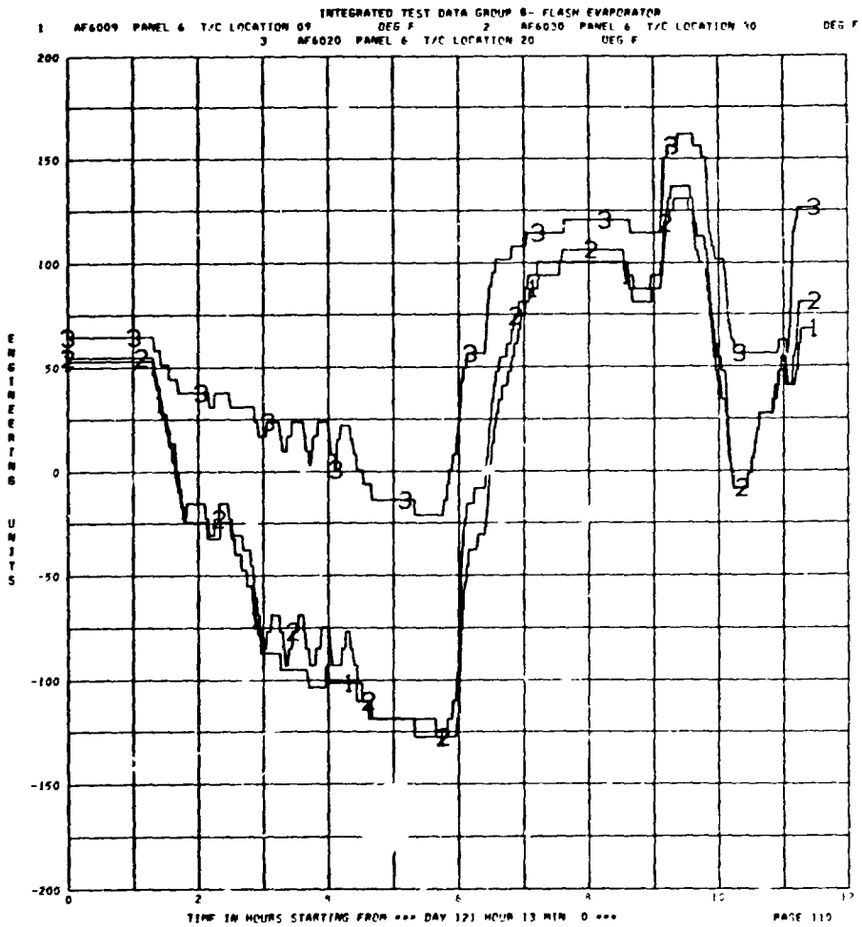
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AF6009 PANEL 6 T/C LOCATION 09 DEG F
2 AF6030 PANEL 6 T/C LOCATION 30 DEG F
3 AF6020 PANEL 6 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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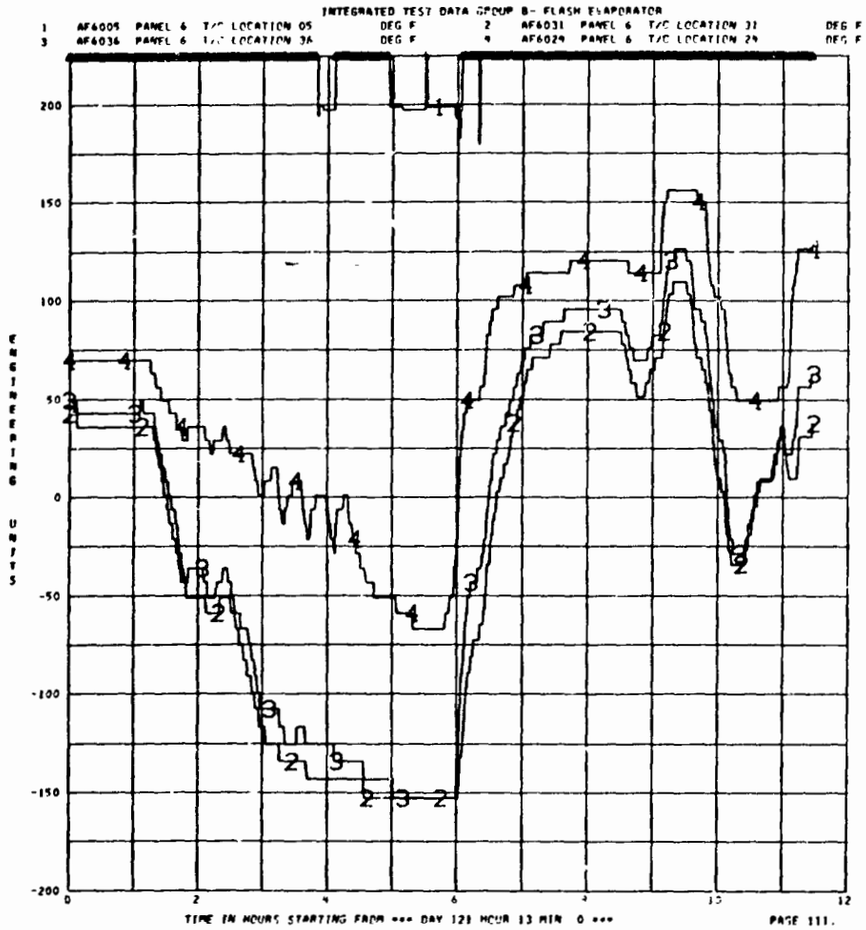
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AF6005 PANEL 6 T/C LOCATION 05 DEG F
2 AF6031 PANEL 6 T/C LOCATION 31 DEG F
3 AF6036 PANEL 6 T/C LOCATION 3A DEG F
4 AF6029 PANEL 6 T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 13 MIN 0 ***
PAGE 111.

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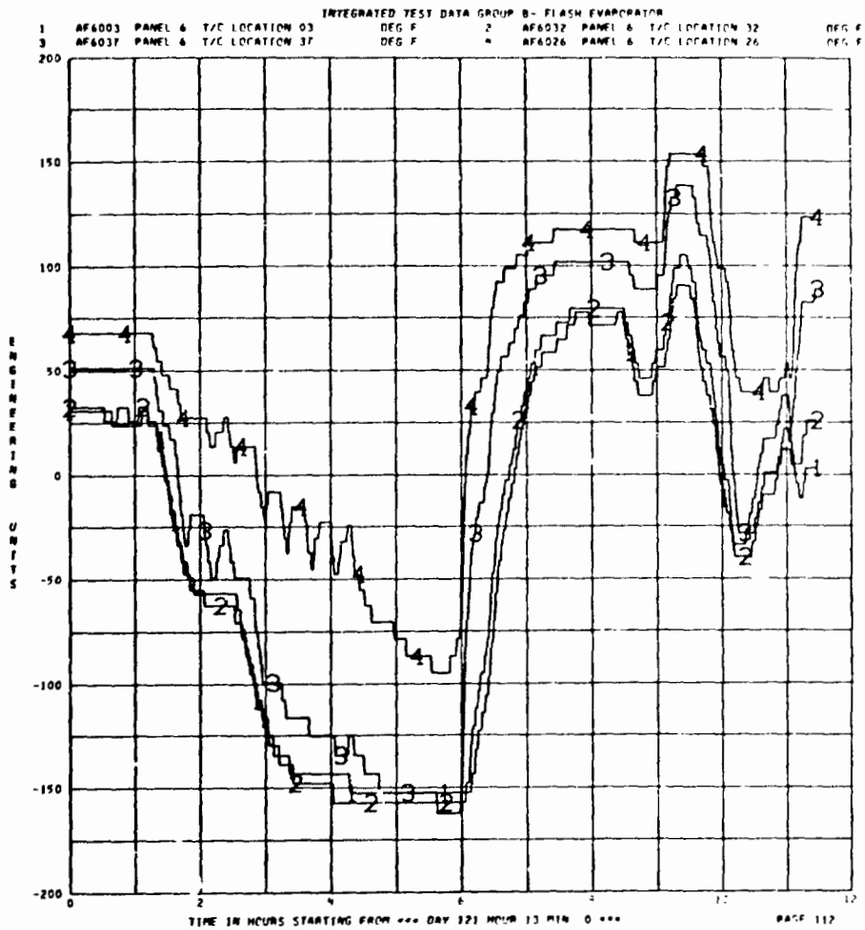
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AF6003 PANEL 6 T/C LOCATION 03 DEG F
2 AF6032 PANEL 6 T/C LOCATION 32 DEG F
3 AF6037 PANEL 6 T/C LOCATION 37 DEG F
4 AF6026 PANEL 6 T/C LOCATION 26 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 13 MIN 0 ***
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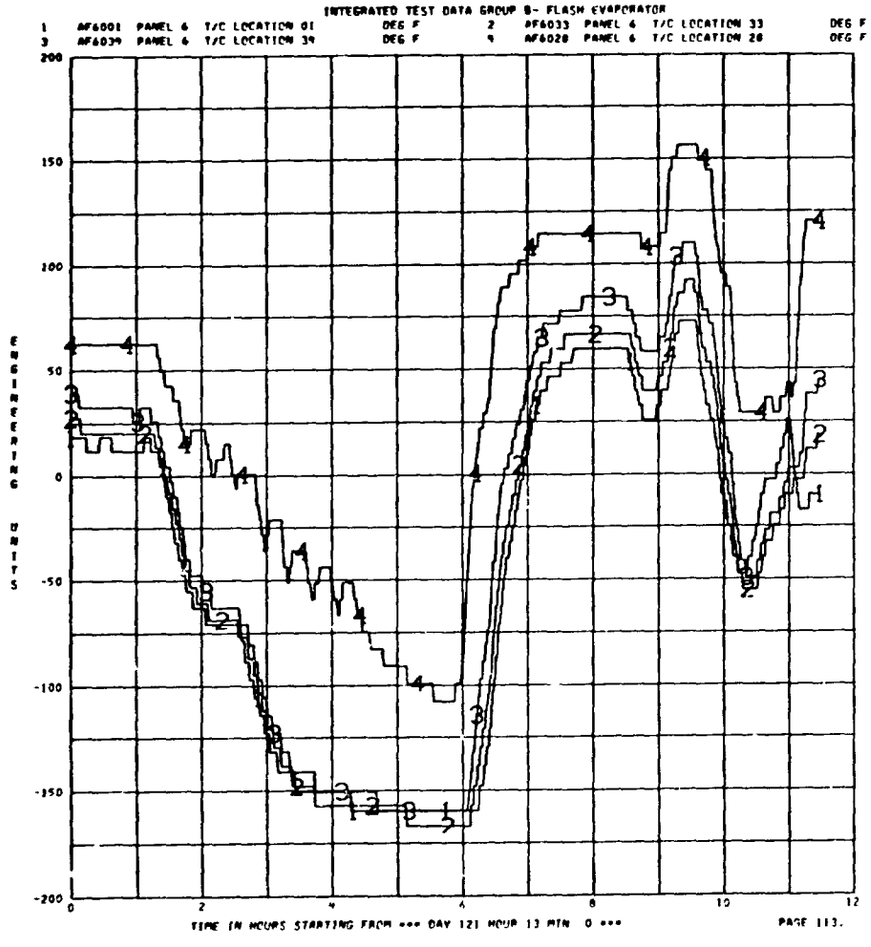
INTEGRATED TEST DATA GROUP 6- FLASH EVAPORATOR
1 AF6001 PANEL 6 T/C LOCATION 01 DEG F
2 AF6033 PANEL 6 T/C LOCATION 33 DEG F
3 AF6039 PANEL 6 T/C LOCATION 39 DEG F
4 AF6028 PANEL 6 T/C LOCATION 28 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 113.

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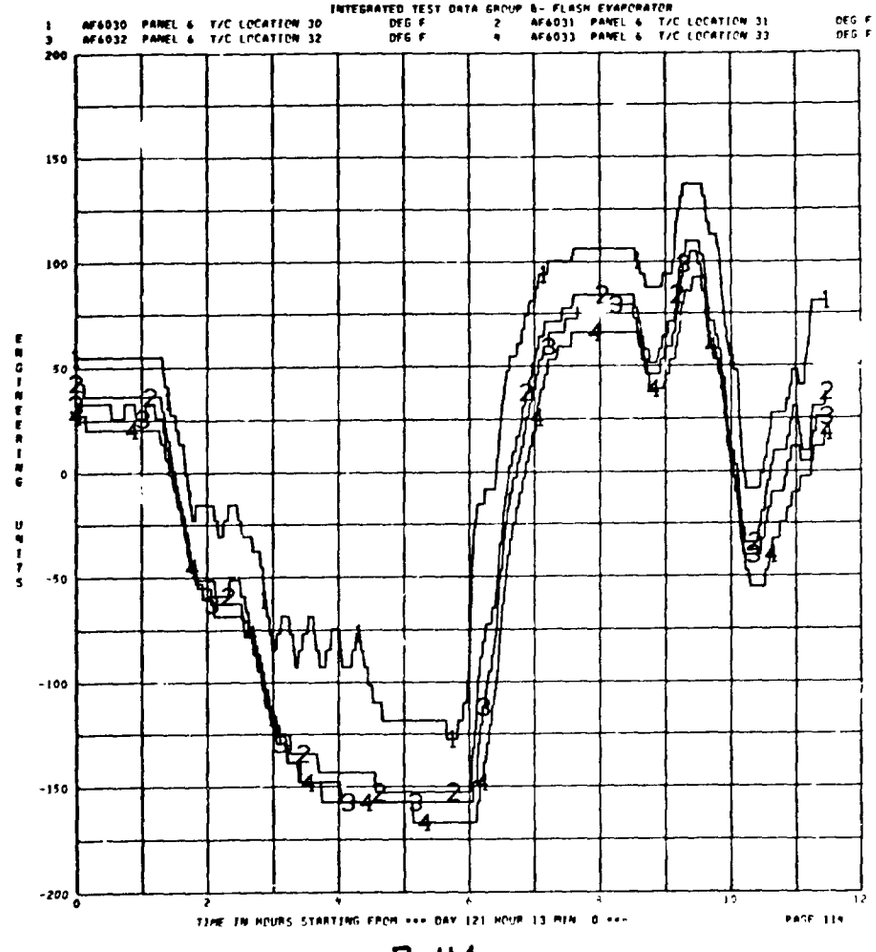
INTEGRATED TEST DATA GROUP 6- FLASH EVAPORATOR
1 AF6030 PANEL 6 T/C LOCATION 30 DEG F
2 AF6031 PANEL 6 T/C LOCATION 31 DEG F
3 AF6032 PANEL 6 T/C LOCATION 32 DEG F
4 AF6033 PANEL 6 T/C LOCATION 33 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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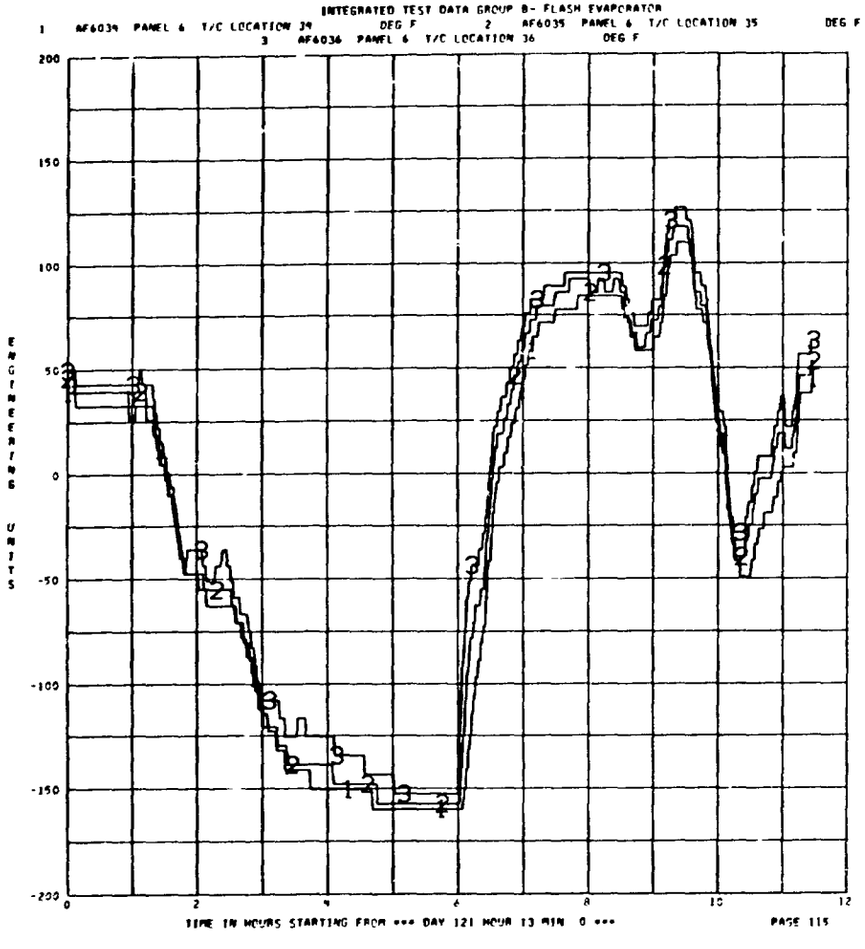
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AF6039 PANEL 6 T/C LOCATION 39 DEG F
2 AF6035 PANEL 6 T/C LOCATION 35 DEG F
3 AF6036 PANEL 6 T/C LOCATION 36 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 115

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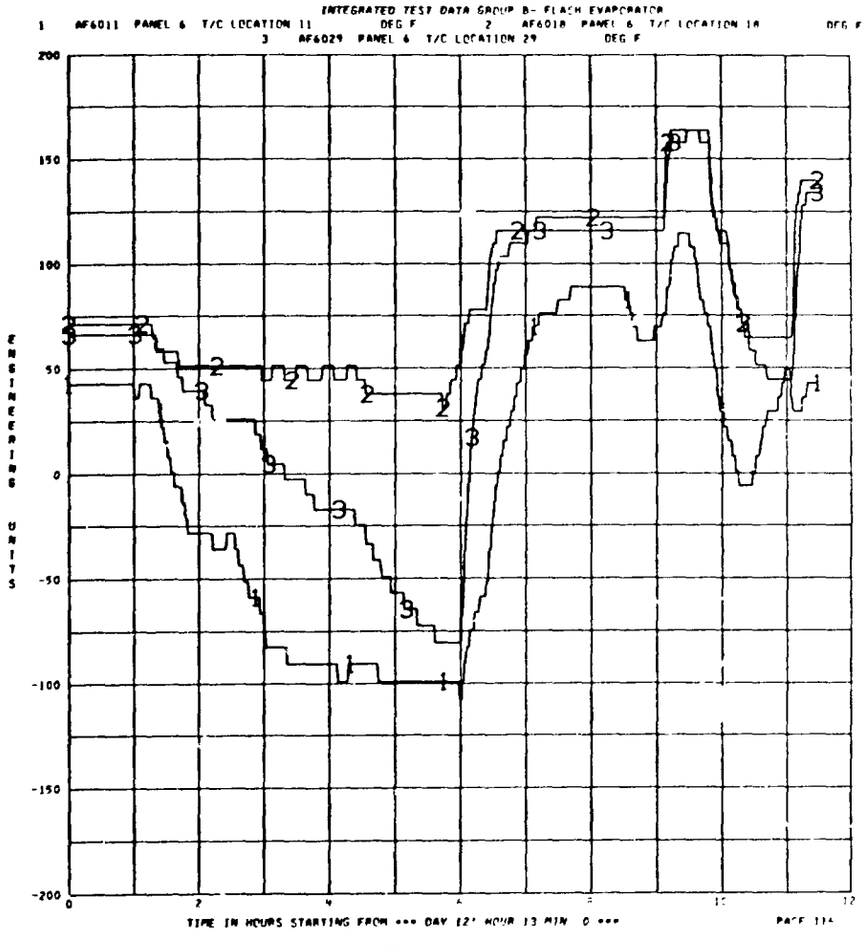
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AF6011 PANEL 6 T/C LOCATION 11 DEG F
2 AF6018 PANEL 6 T/C LOCATION 18 DEG F
3 AF6029 PANEL 6 T/C LOCATION 29 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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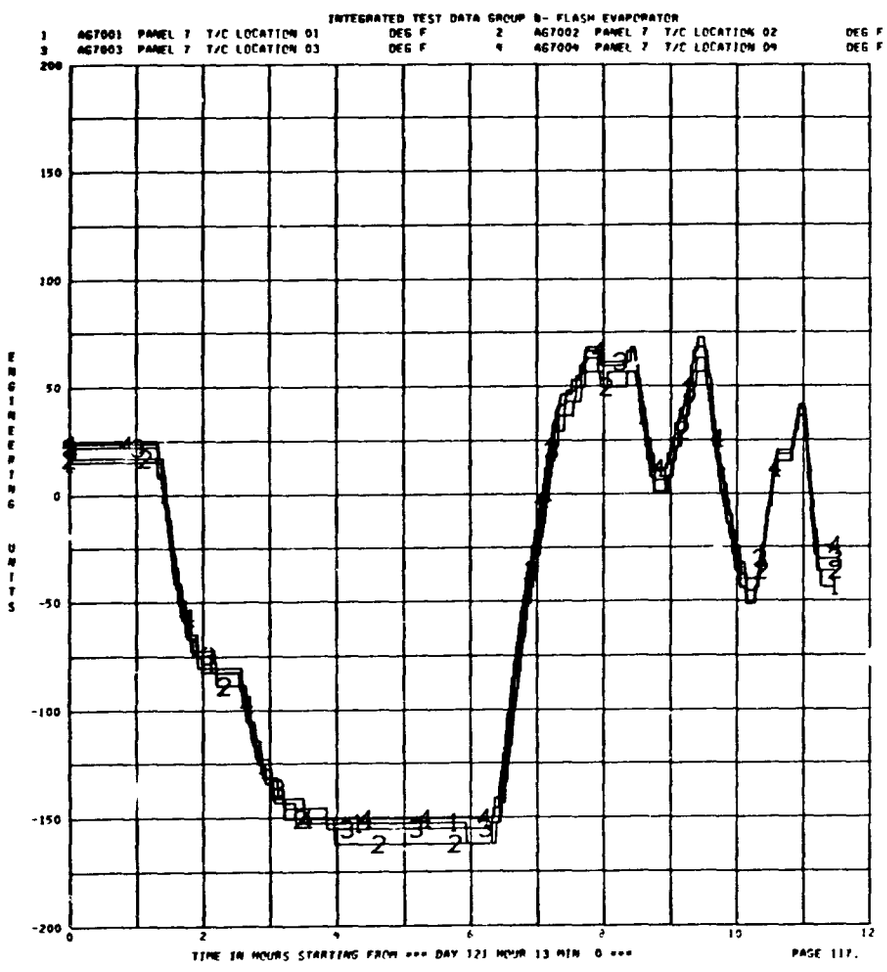
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AG7001 PANEL 7 T/C LOCATION 01 DEG F
2 AG7002 PANEL 7 T/C LOCATION 02 DEG F
3 AG7003 PANEL 7 T/C LOCATION 03 DEG F
4 AG7004 PANEL 7 T/C LOCATION 04 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 117.

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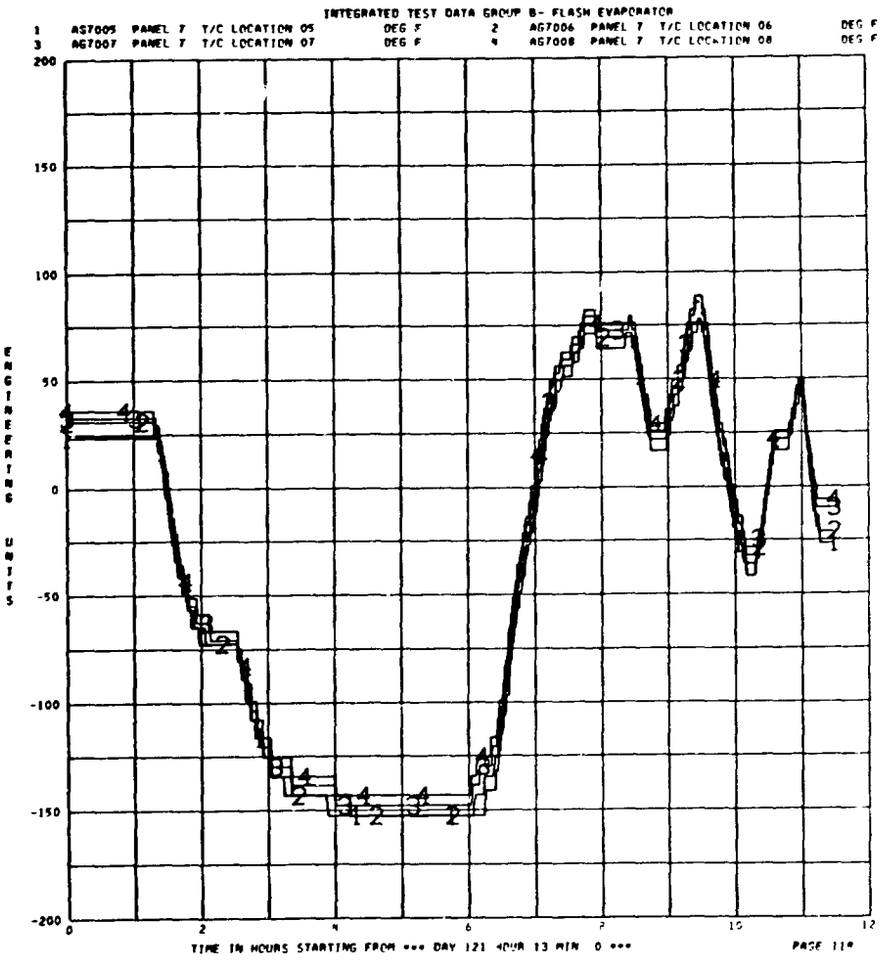
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AG7005 PANEL 7 T/C LOCATION 05 DEG F
2 AG7006 PANEL 7 T/C LOCATION 06 DEG F
3 AG7007 PANEL 7 T/C LOCATION 07 DEG F
4 AG7008 PANEL 7 T/C LOCATION 08 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 118

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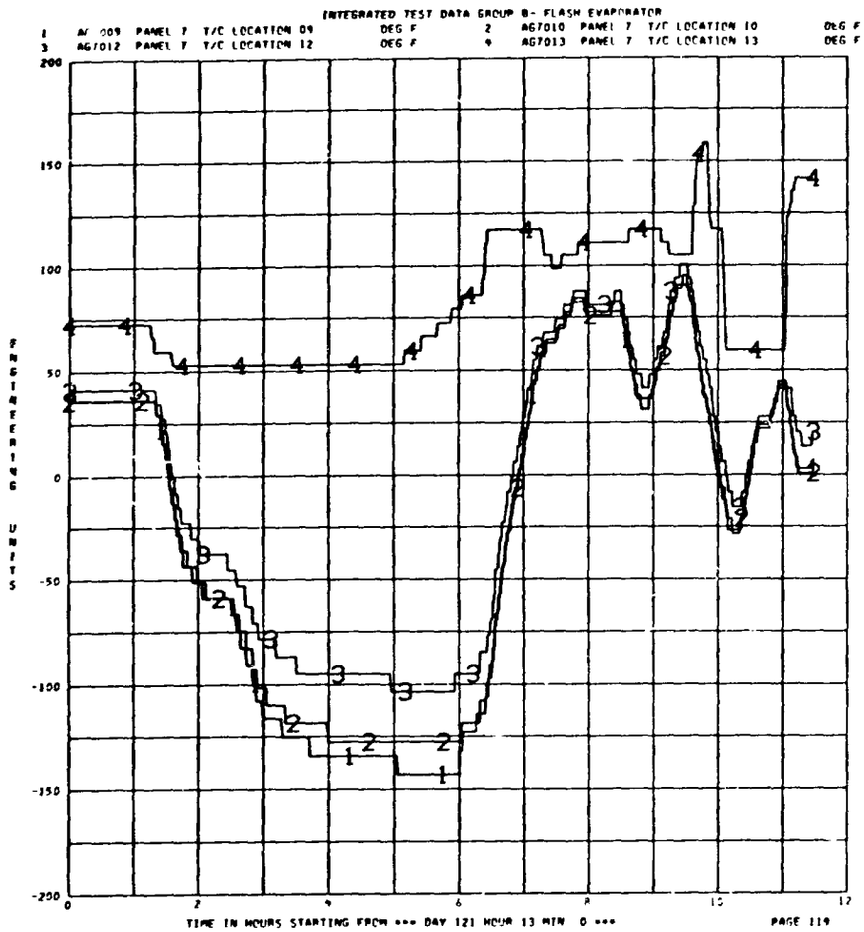
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AG 009 PANEL 7 T/C LOCATION 09 DEG F
2 AG7010 PANEL 7 T/C LOCATION 10 DEG F
3 AG7012 PANEL 7 T/C LOCATION 12 DEG F
4 AG7013 PANEL 7 T/C LOCATION 13 DEG F
STATION TEMPERATURE
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 119

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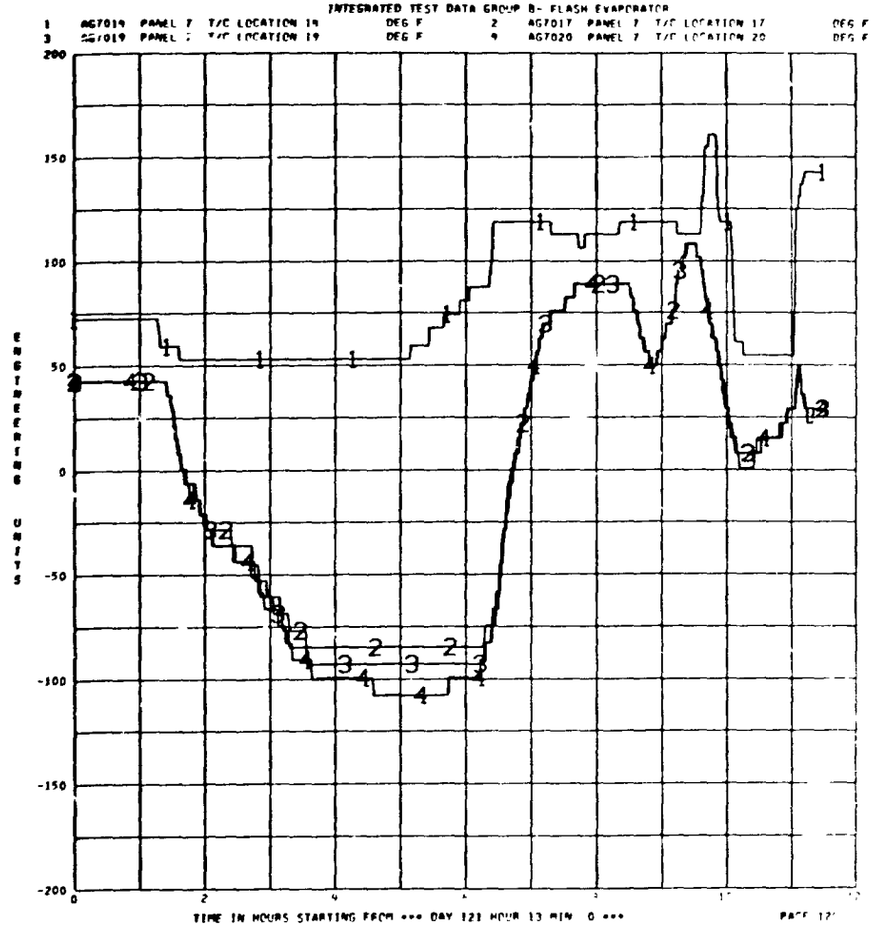
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AG7019 PANEL 7 T/C LOCATION 19 DEG F
2 AG7017 PANEL 7 T/C LOCATION 17 DEG F
3 AG7019 PANEL 7 T/C LOCATION 19 DEG F
4 AG7020 PANEL 7 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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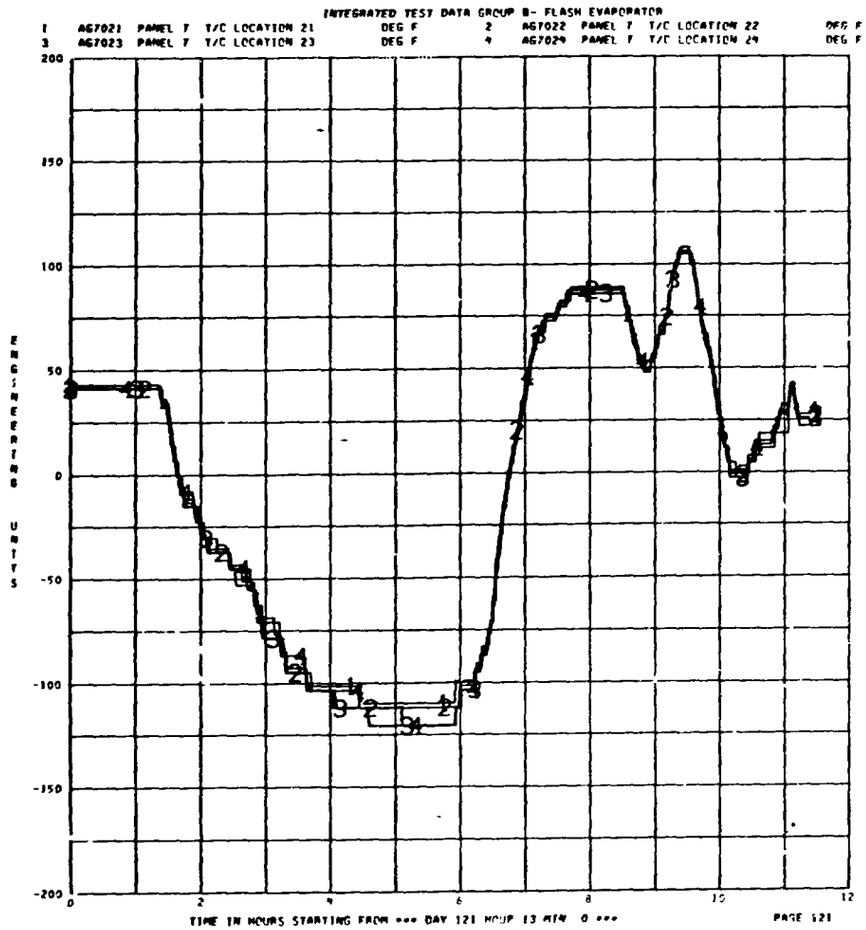
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AG7021 PANEL 7 T/C LOCATION 21 DEG F
2 AG7022 PANEL 7 T/C LOCATION 22 DEG F
3 AG7023 PANEL 7 T/C LOCATION 23 DEG F
4 AG7024 PANEL 7 T/C LOCATION 24 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 121

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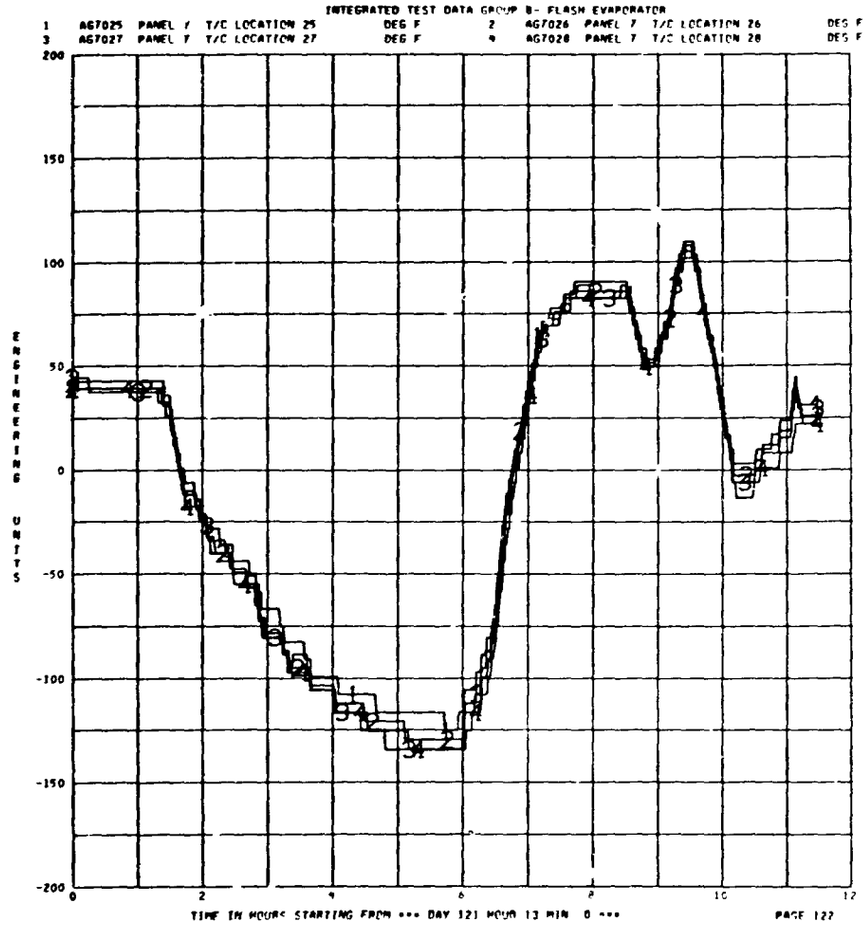
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AG7025 PANEL 7 T/C LOCATION 25 DEG F
2 AG7026 PANEL 7 T/C LOCATION 26 DEG F
3 AG7027 PANEL 7 T/C LOCATION 27 DEG F
4 AG7028 PANEL 7 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 122

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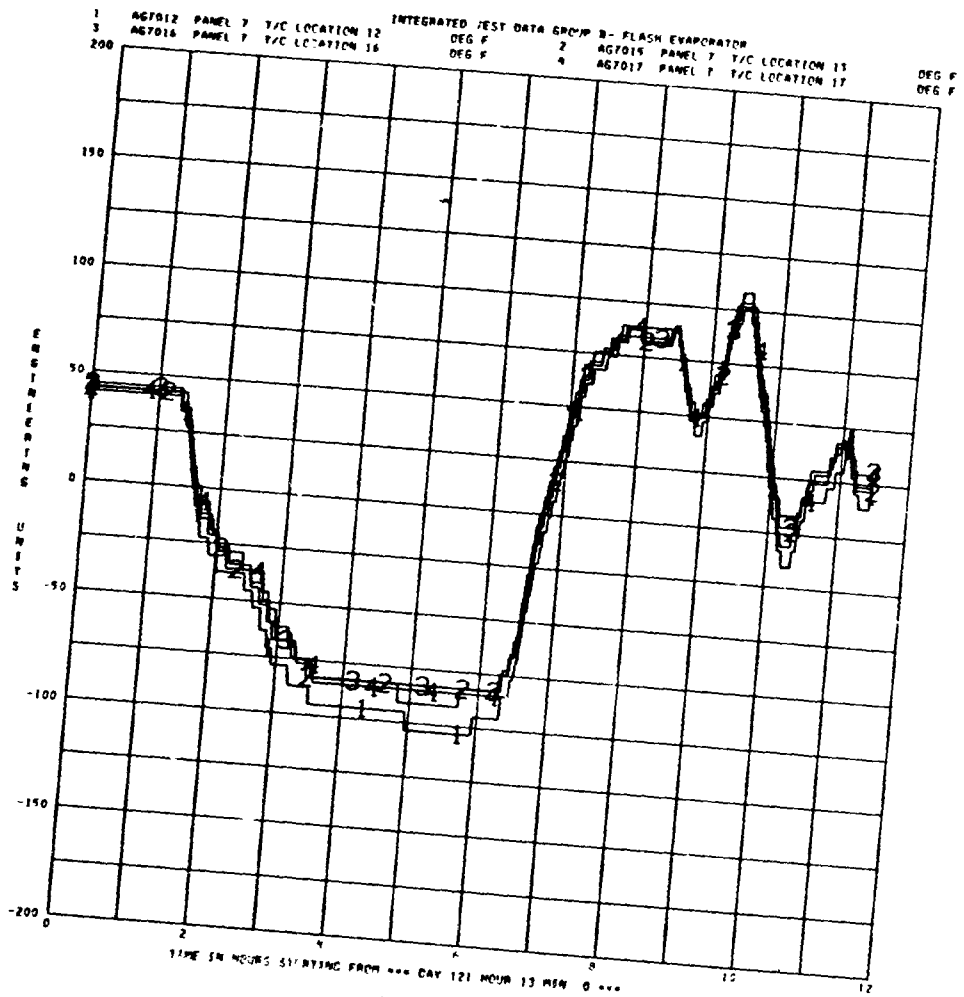
1 AG7012 PANEL 7 T/C LOCATION 12
3 AG7016 PANEL 7 T/C LOCATION 16
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
DEG F
DEG F
2 AG7015 PANEL 7 T/C LOCATION 15
4 AG7017 PANEL 7 T/C LOCATION 17
DEG F
DEG F
200
150
100
50
0
-50
-100
-150
-200
STRIP CHART UNITS
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 123.

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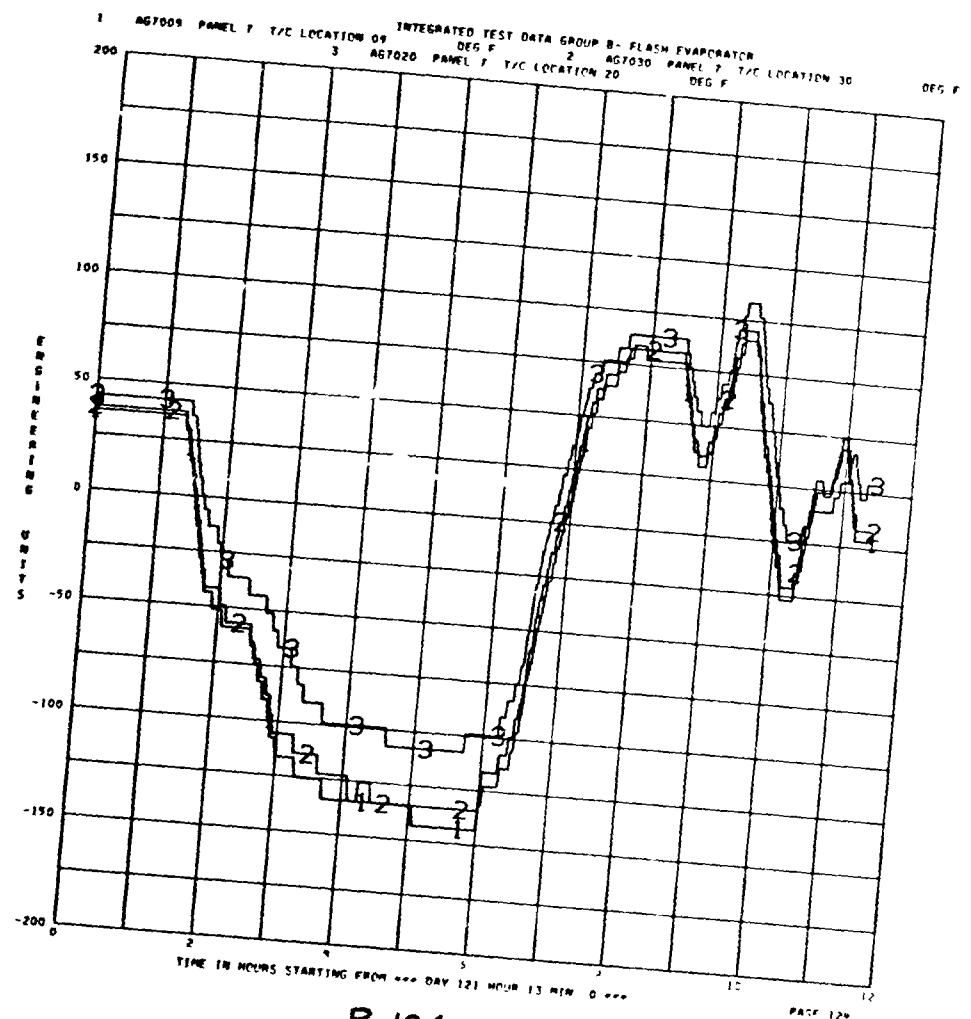
1 AG7009 PANEL 7 T/C LOCATION 09
3 AG7020 PANEL 7 T/C LOCATION 20
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
DEG F
DEG F
2 AG7030 PANEL 7 T/C LOCATION 30
DEG F
DEG F
200
150
100
50
0
-50
-100
-150
-200
STRIP CHART UNITS
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 124

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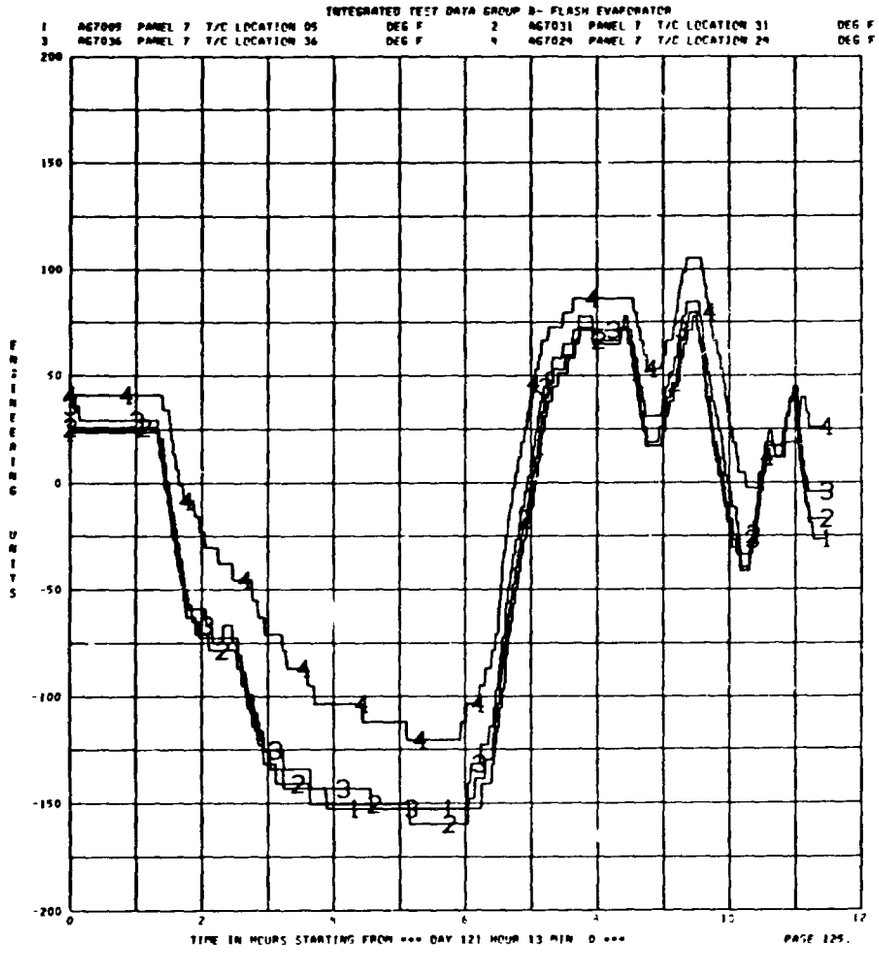
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AG7009 PANEL 7 T/C LOCATION 05 DEG F
2 AG7031 PANEL 7 T/C LOCATION 31 DEG F
3 AG7036 PANEL 7 T/C LOCATION 36 DEG F
4 AG7029 PANEL 7 T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 125.

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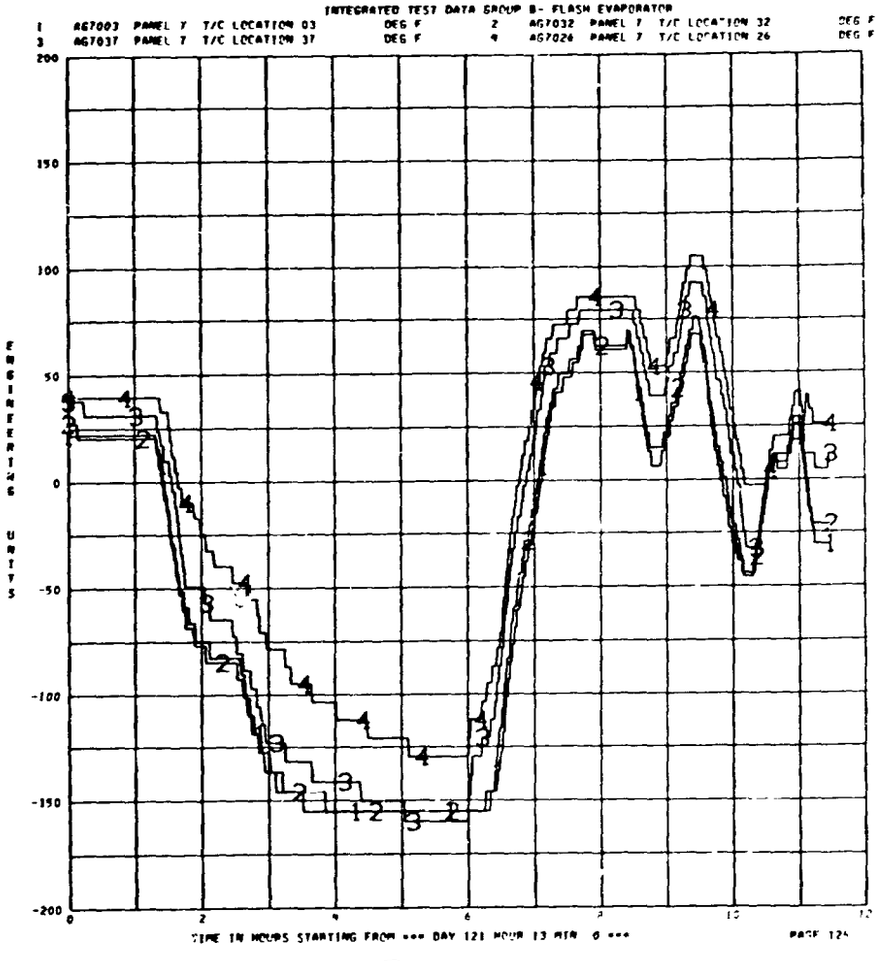
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AG7003 PANEL 7 T/C LOCATION 03 DEG F
2 AG7032 PANEL 7 T/C LOCATION 32 DEG F
3 AG7037 PANEL 7 T/C LOCATION 37 DEG F
4 AG7026 PANEL 7 T/C LOCATION 26 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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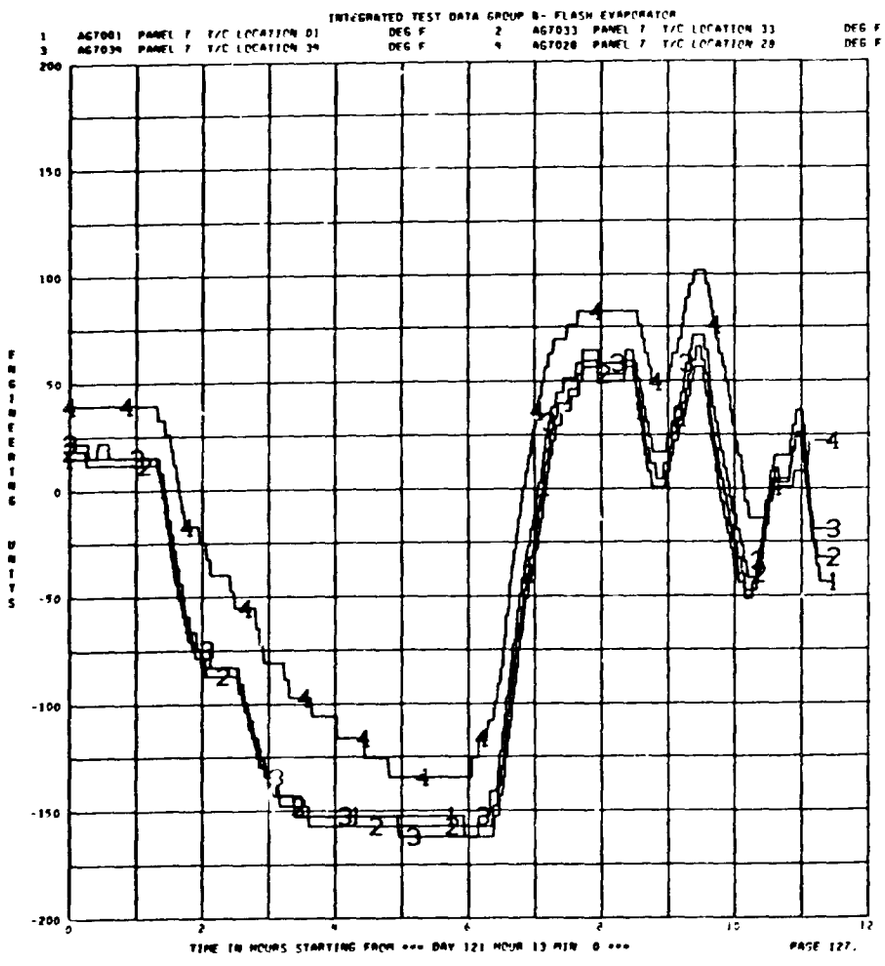
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AG7001 PANEL 7 T/C LOCATION 01 DEG F
2 AG7033 PANEL 7 T/C LOCATION 33 DEG F
3 AG7034 PANEL 7 T/C LOCATION 34 DEG F
4 AG7028 PANEL 7 T/C LOCATION 28 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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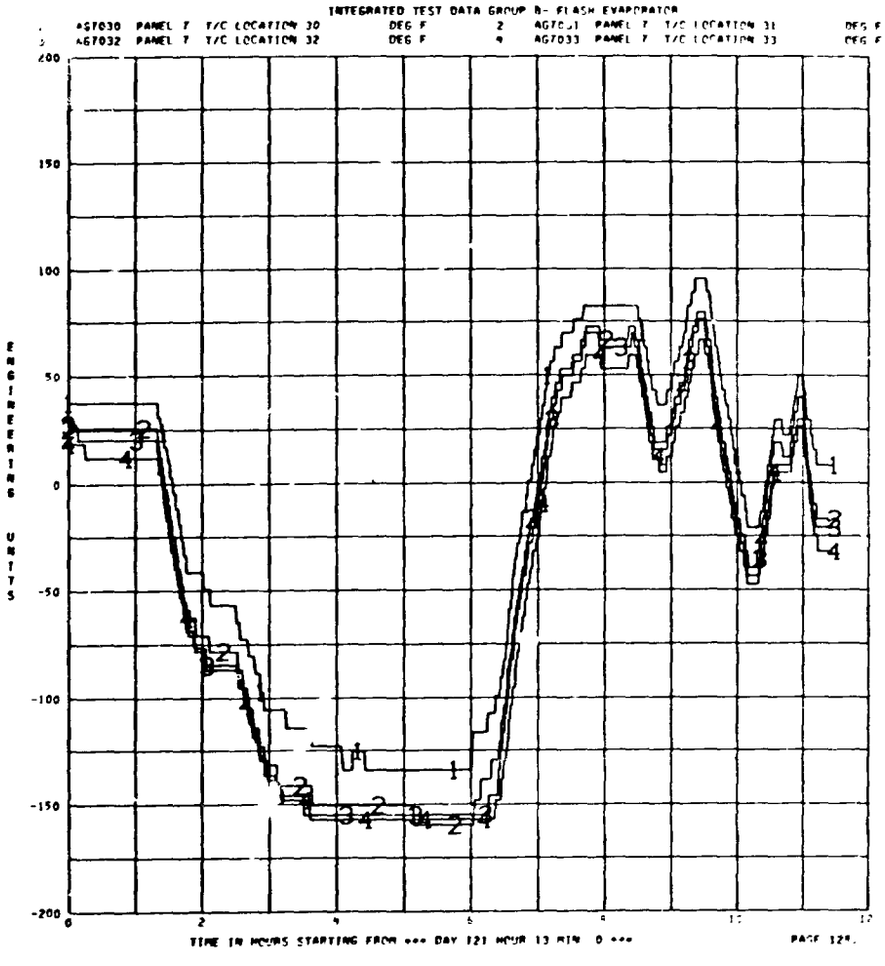
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AG7030 PANEL 7 T/C LOCATION 30 DEG F
2 AG7031 PANEL 7 T/C LOCATION 31 DEG F
3 AG7032 PANEL 7 T/C LOCATION 32 DEG F
4 AG7033 PANEL 7 T/C LOCATION 33 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 128.

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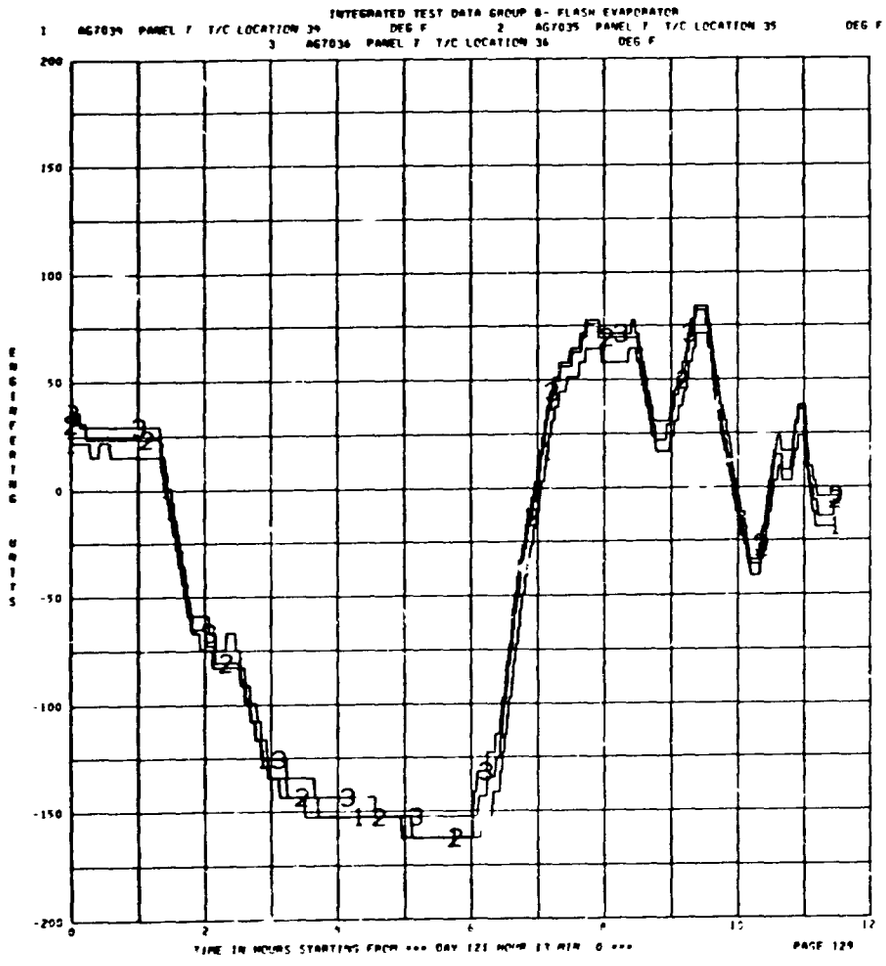
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AG7039 PANEL 7 T/C LOCATION 39 DEG F
2 AG7035 PANEL 7 T/C LOCATION 35 DEG F
3 AG7036 PANEL 7 T/C LOCATION 36 DEG F
STATUS TEMPERATURE
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 129

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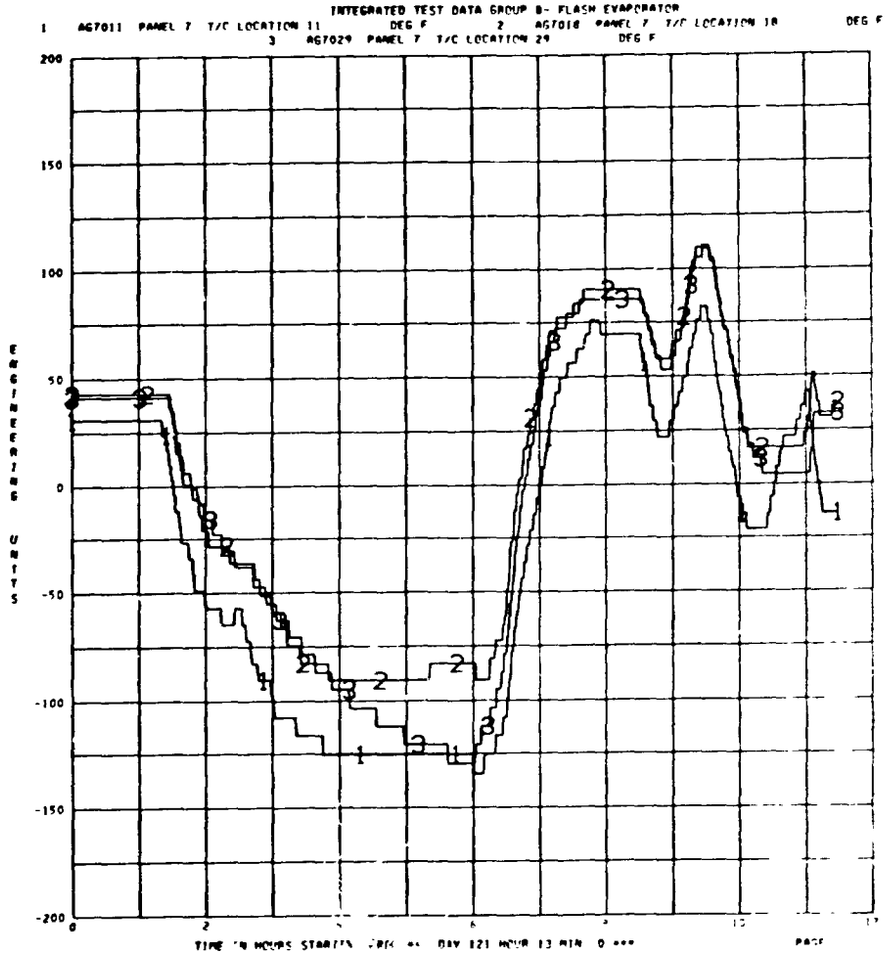
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AG7011 PANEL 7 T/C LOCATION 11 DEG F
2 AG7018 PANEL 7 T/C LOCATION 18 DEG F
3 AG7029 PANEL 7 T/C LOCATION 29 DEG F
STATUS TEMPERATURE
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE

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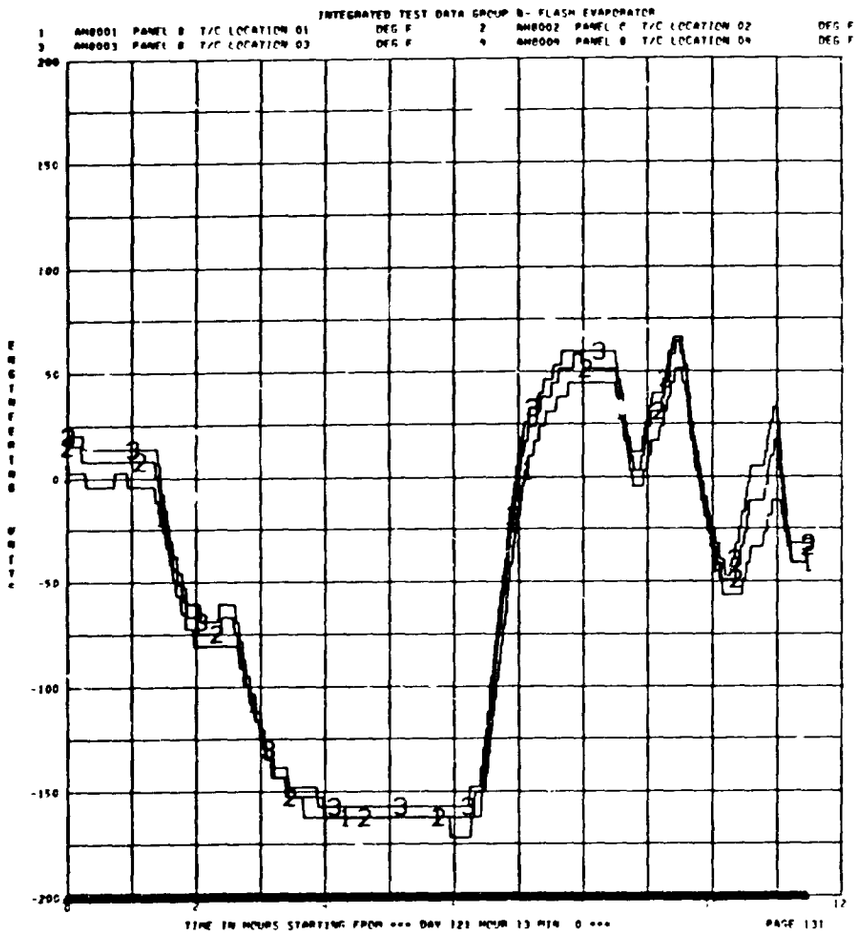
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AH8001 PANEL B T/C LOCATION 01 DEG F
2 AH8002 PANEL B T/C LOCATION 02 DEG F
3 AH8003 PANEL B T/C LOCATION 03 DEG F
4 AH8004 PANEL B T/C LOCATION 04 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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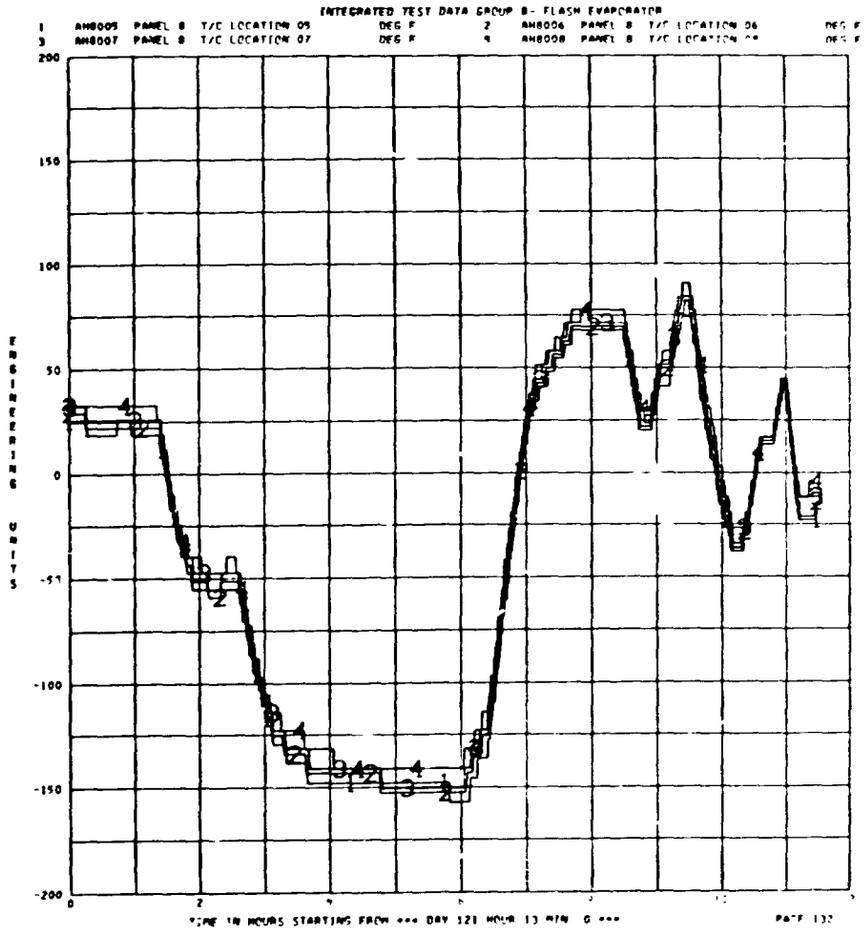
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AH8005 PANEL B T/C LOCATION 05 DEG F
2 AH8006 PANEL B T/C LOCATION 06 DEG F
3 AH8007 PANEL B T/C LOCATION 07 DEG F
4 AH8008 PANEL B T/C LOCATION 08 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 132

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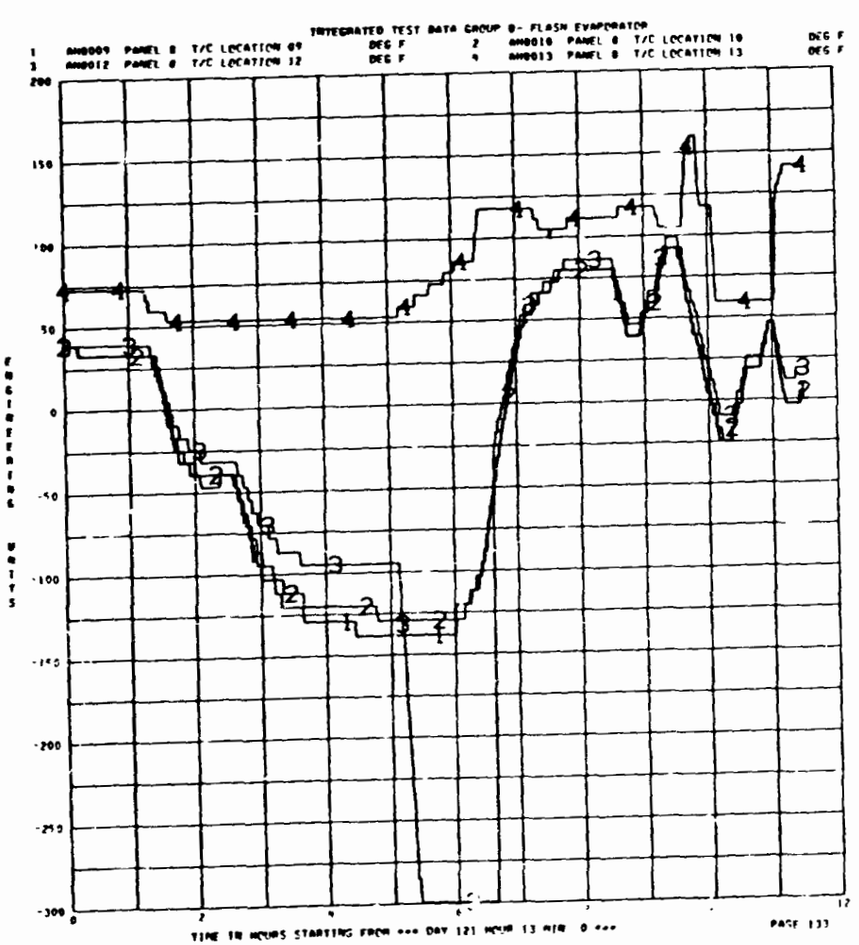
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AH8009 PANEL 8 T/C LOCATION 09 DEG F
2 AH8010 PANEL 8 T/C LOCATION 10 DEG F
3 AH8012 PANEL 8 T/C LOCATION 12 DEG F
4 AH8013 PANEL 8 T/C LOCATION 13 DEG F
TEMPERATURE UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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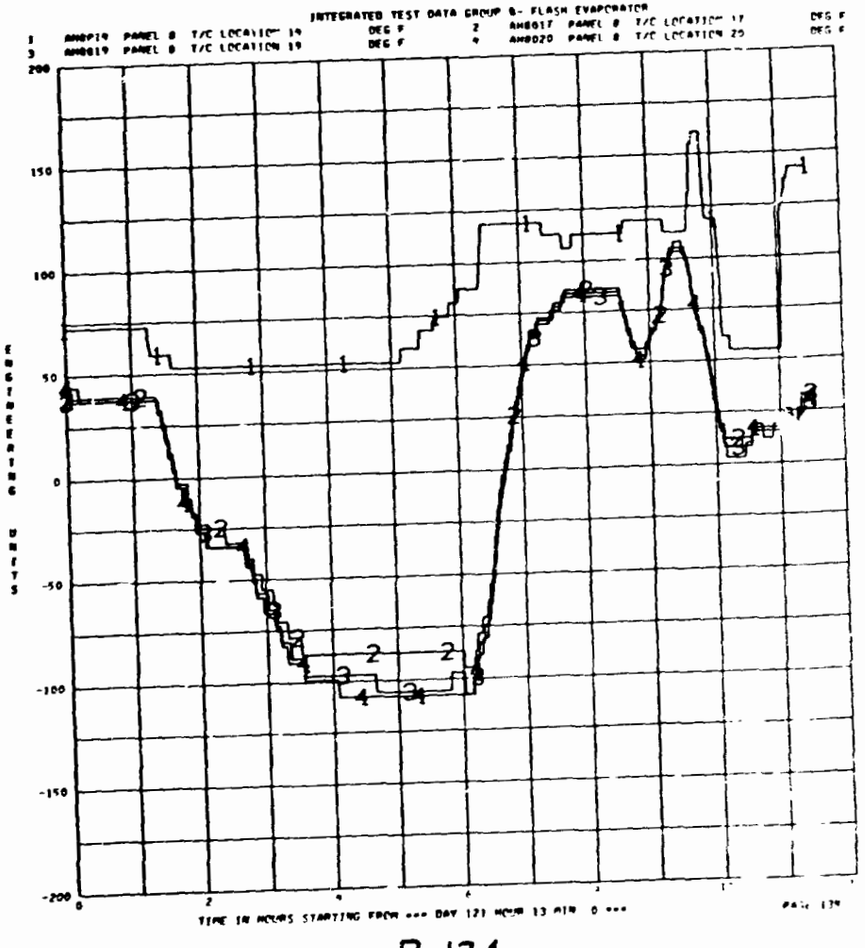
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AH8019 PANEL 8 T/C LOCATION 19 DEG F
2 AH8017 PANEL 8 T/C LOCATION 17 DEG F
3 AH8019 PANEL 8 T/C LOCATION 19 DEG F
4 AH8020 PANEL 8 T/C LOCATION 20 DEG F
TEMPERATURE UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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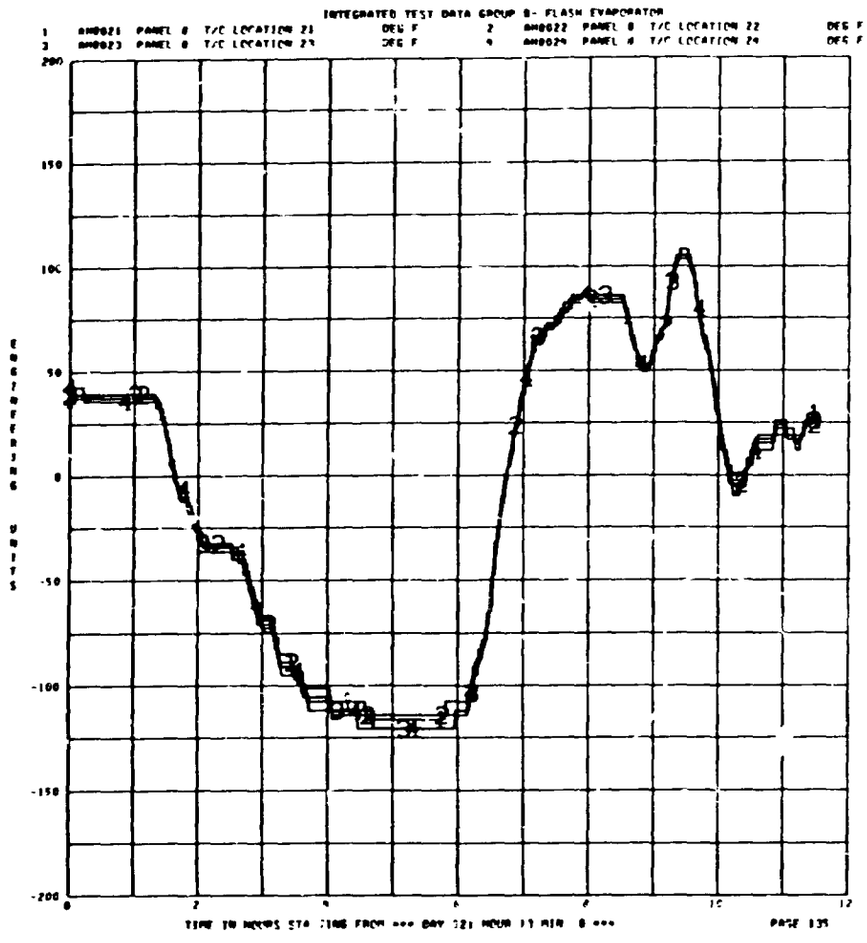
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AM8021 PANEL 8 T/C LOCATION 21 DEG F
2 AM8022 PANEL 8 T/C LOCATION 22 DEG F
3 AM8023 PANEL 8 T/C LOCATION 23 DEG F
4 AM8024 PANEL 8 T/C LOCATION 24 DEG F
200
150
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0
-50
-100
-150
-200
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8
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12
PAGE 135

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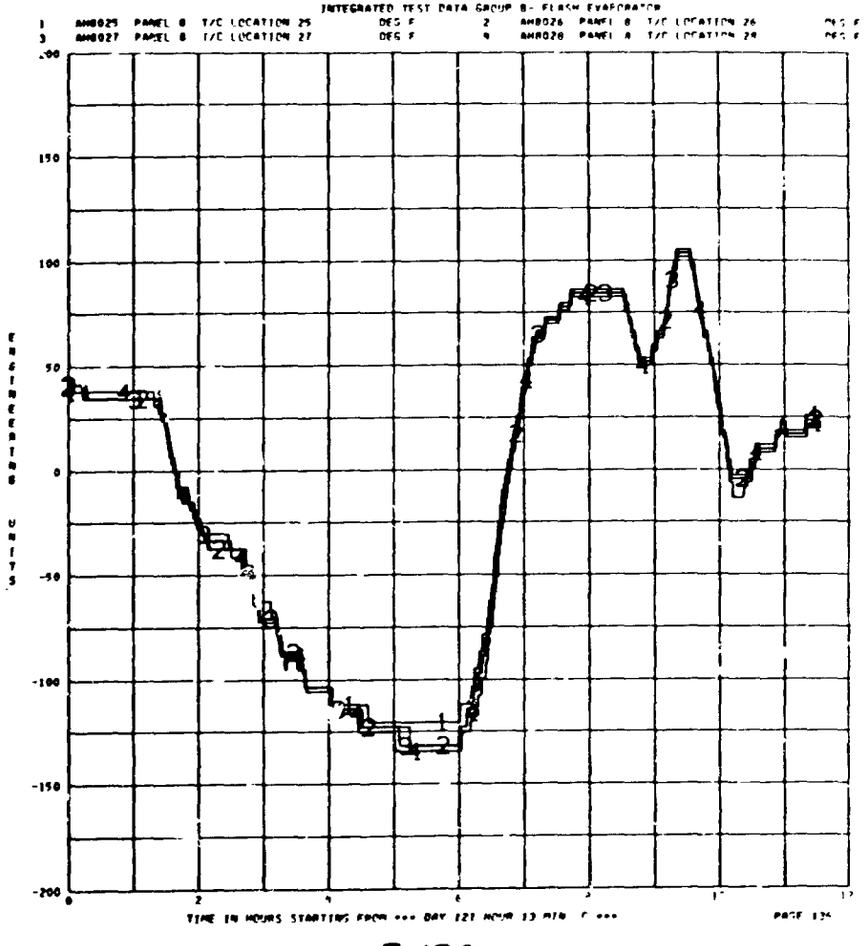
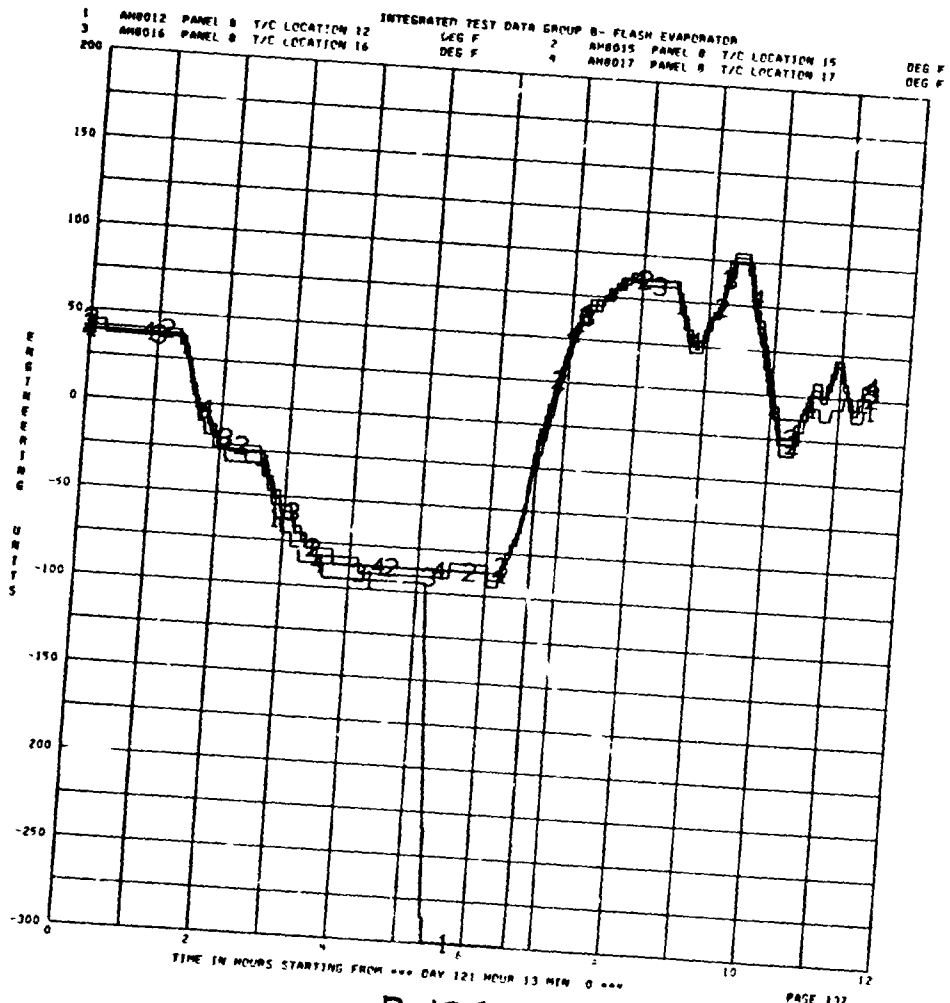
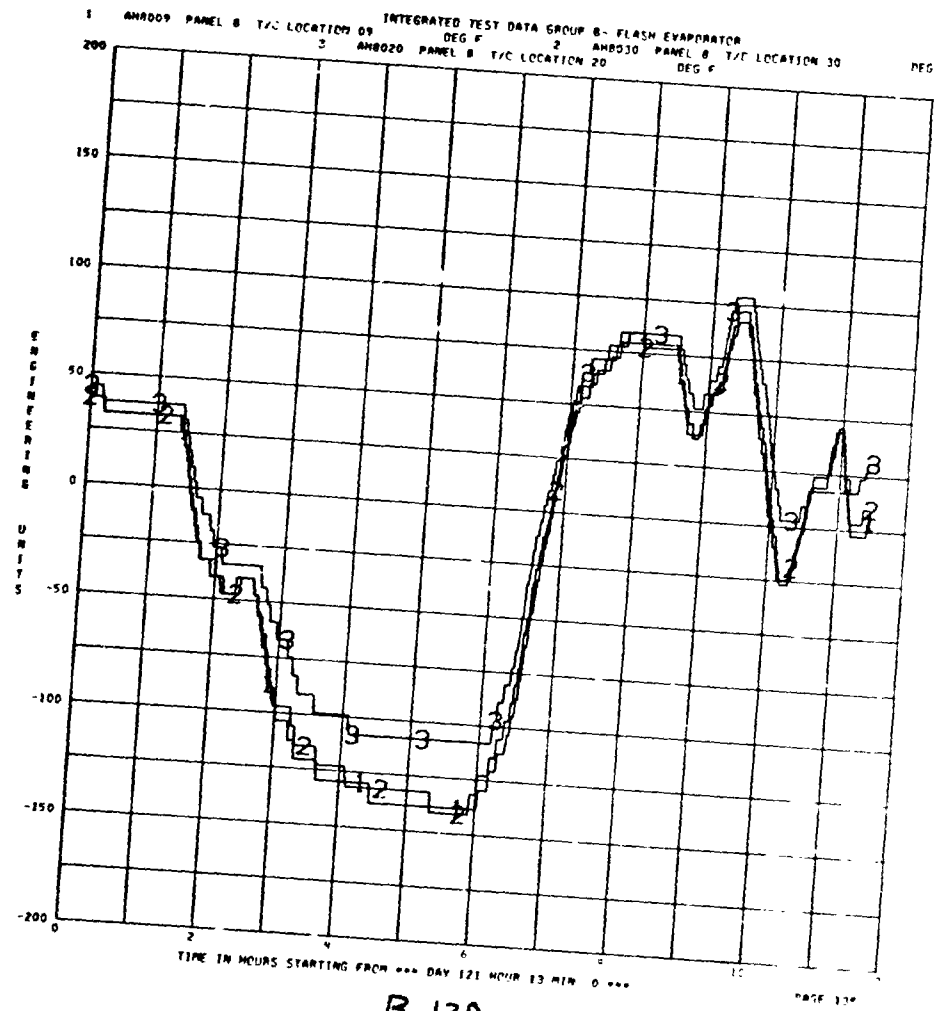

INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AM8025 PANEL 8 T/C LOCATION 25 DEG F
2 AM8026 PANEL 8 T/C LOCATION 26 DEG F
3 AM8027 PANEL 8 T/C LOCATION 27 DEG F
4 AM8028 PANEL 8 T/C LOCATION 28 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
PAGE 136

B-136


1 AH8012 PANEL 8 T/C LOCATION 12 DEG F
3 AH8016 PANEL 8 T/C LOCATION 16 DEG F
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
2 AH8015 PANEL 8 T/C LOCATION 15 DEG F
4 AH8017 PANEL 8 T/C LOCATION 17 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 137.

B-137


1 AH8009 PANEL 8 T/C LOCATION 09 DEG F
3 AH8020 PANEL 8 T/C LOCATION 20 DEG F
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
2 AH8030 PANEL 8 T/C LOCATION 30 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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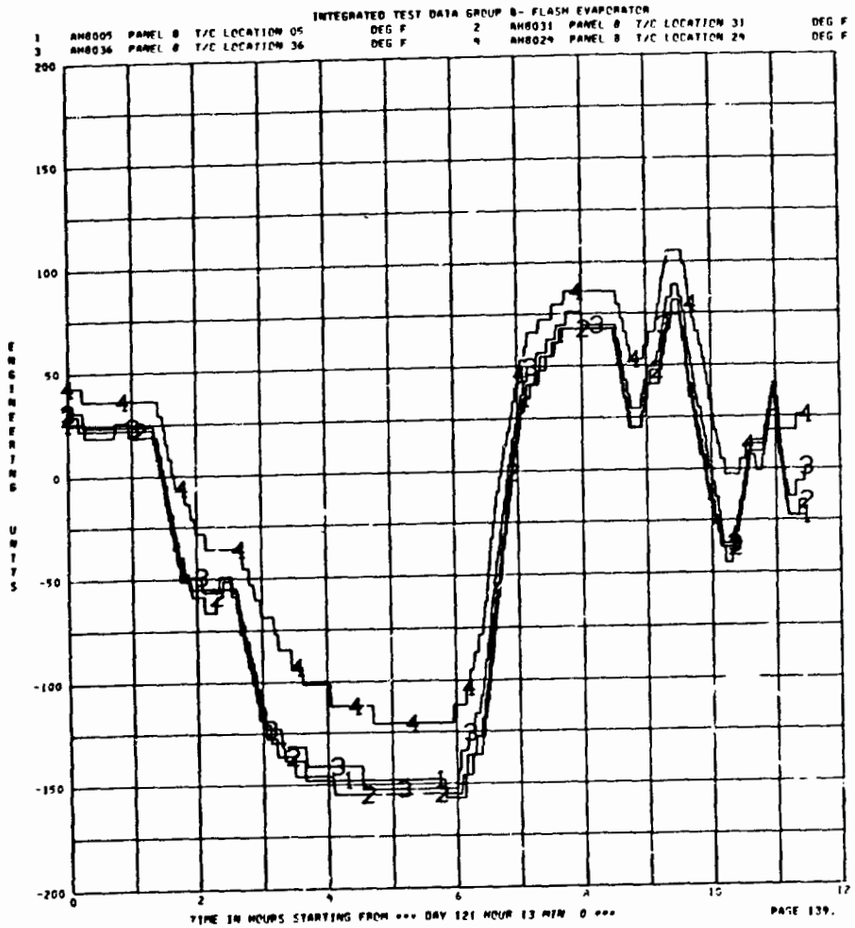
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AH8005 PANEL 8 T/C LOCATION 05 DEG F
2 AH8031 PANEL 8 T/C LOCATION 31 DEG F
3 AH8036 PANEL 8 T/C LOCATION 36 DEG F
4 AH8029 PANEL 8 T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 139.

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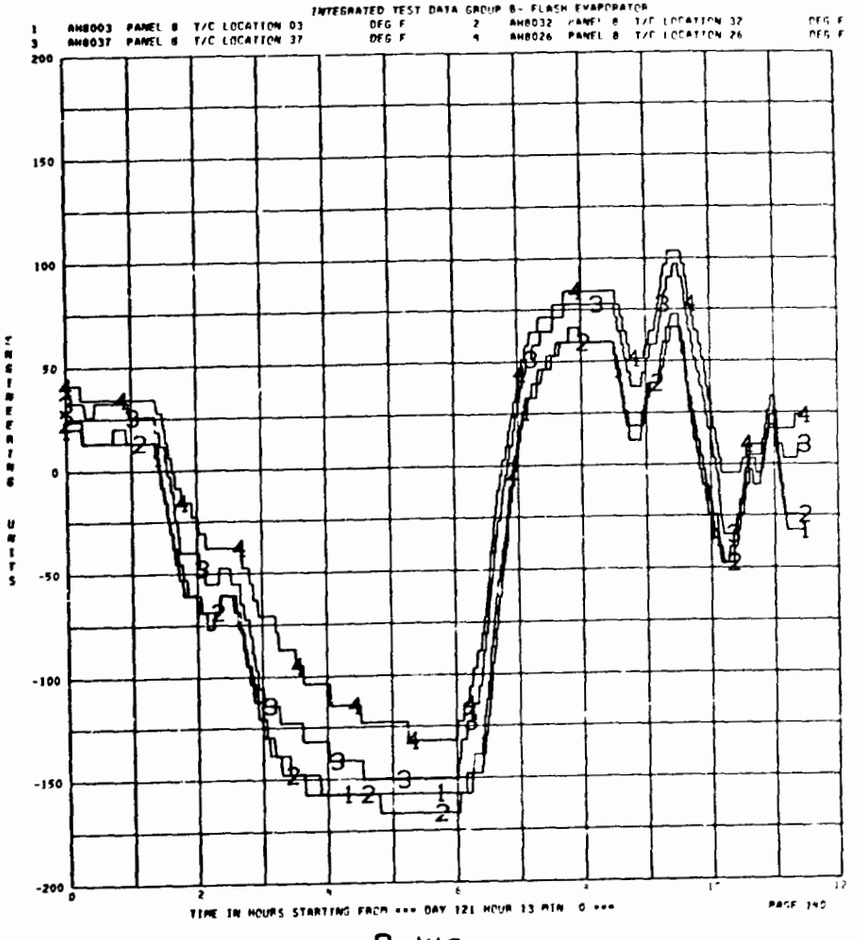
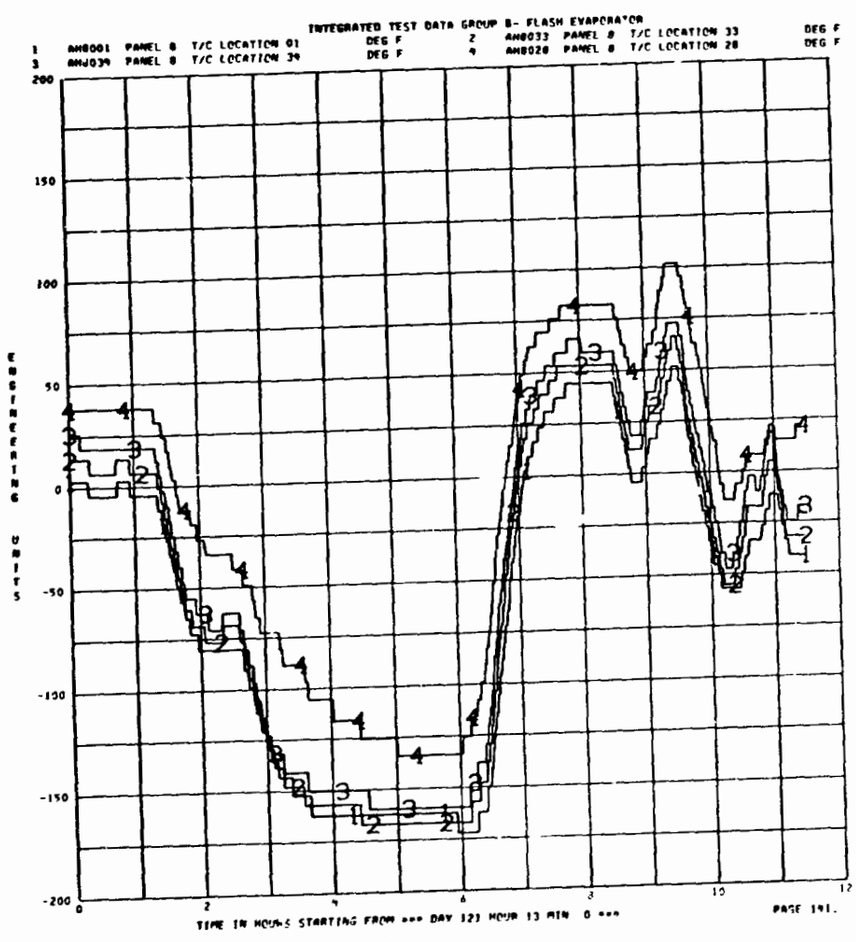

INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AH8003 PANEL 8 T/C LOCATION 03 DEG F
2 AH8032 PANEL 8 T/C LOCATION 32 DEG F
3 AH8037 PANEL 8 T/C LOCATION 37 DEG F
4 AH8026 PANEL 8 T/C LOCATION 26 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

B-140


INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AM8001 PANEL 8 T/C LOCATION 01 DEG F
3 AMJ039 PANEL 8 T/C LOCATION 39 DEG F
2 AM8033 PANEL 8 T/C LOCATION 33 DEG F
4 AM8028 PANEL 8 T/C LOCATION 28 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 141.

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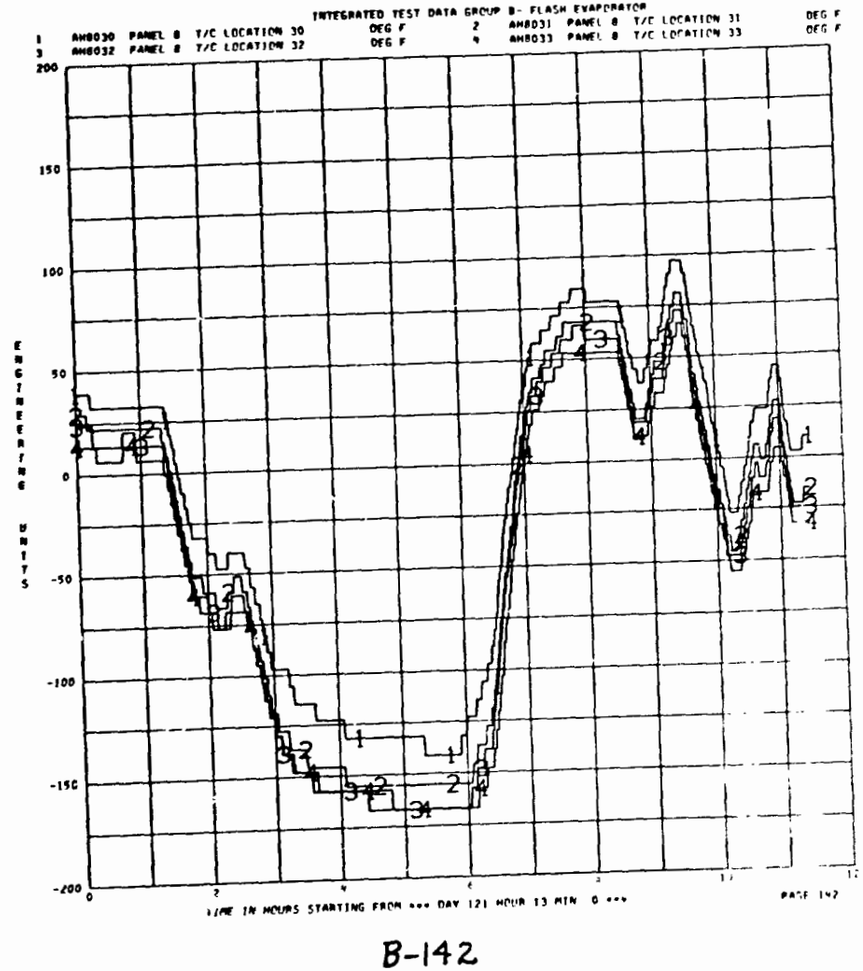
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AM8030 PANEL 8 T/C LOCATION 30 DEG F
3 AM8032 PANEL 8 T/C LOCATION 32 DEG F
2 AM8031 PANEL 8 T/C LOCATION 31 DEG F
4 AM8033 PANEL 8 T/C LOCATION 33 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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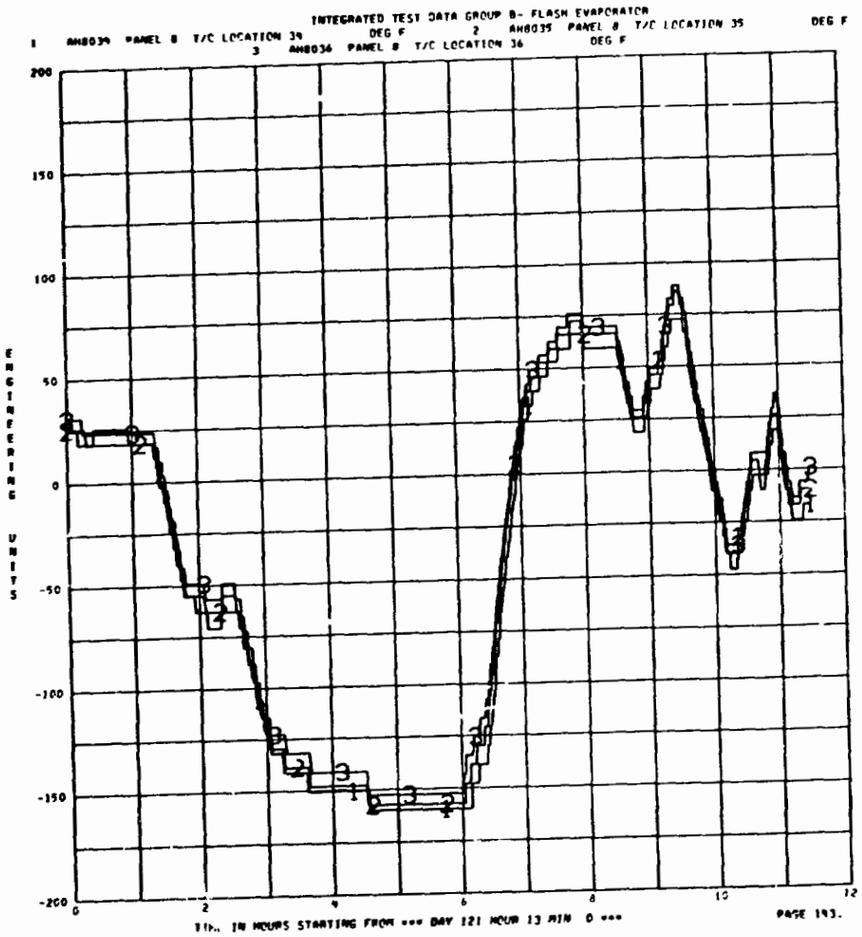
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AN8039 PANEL B T/C LOCATION 39 DEG F
2 AN8035 PANEL B T/C LOCATION 35 DEG F
3 AN8036 PANEL B T/C LOCATION 36 DEG F
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 193.

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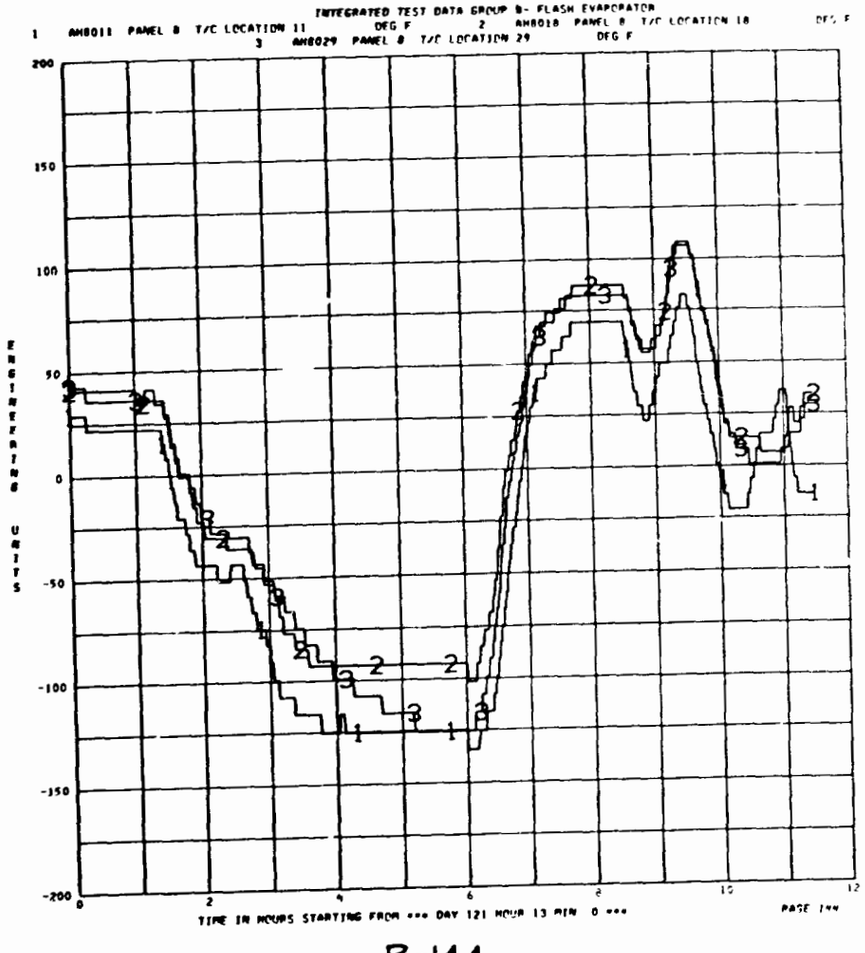
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AN8011 PANEL B T/C LOCATION 11 DEG F
2 AN8018 PANEL B T/C LOCATION 18
3 AN8029 PANEL B T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 194

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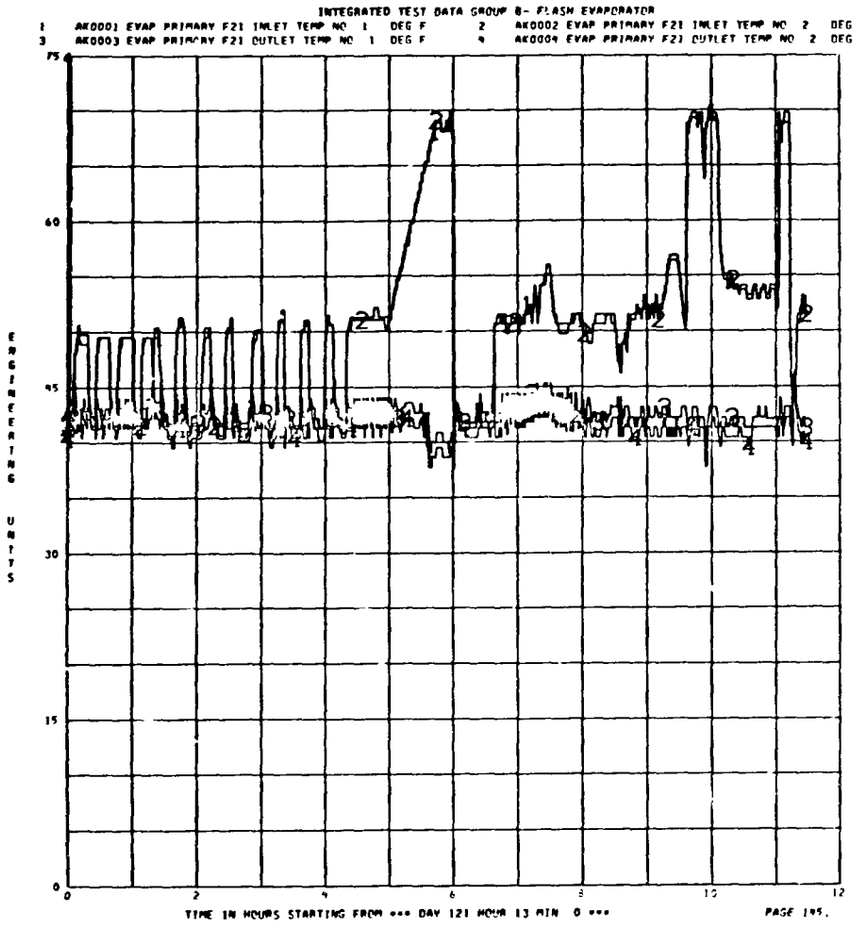
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AK0001 EVAP PRIMARY F21 INLET TEMP NO 1 DEG F
2 AK0002 EVAP PRIMARY F21 INLET TEMP NO 2 DEG
3 AK0003 EVAP PRIMARY F21 OUTLET TEMP NO 1 DEG F
4 AK0004 EVAP PRIMARY F21 OUTLET TEMP NO 2 DEG
ENGINEERING UNITS
0
15
30
45
60
75
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 195.

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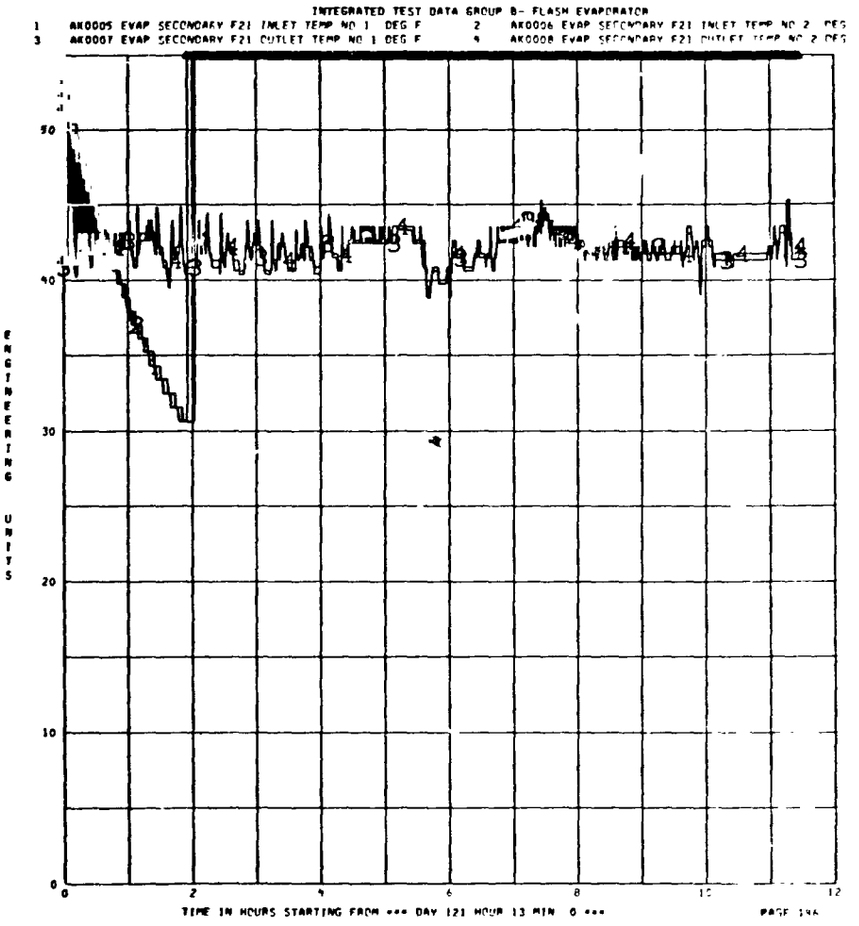
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 AK0005 EVAP SECONDARY F21 INLET TEMP NO 1 DEG F
2 AK0006 EVAP SECONDARY F21 INLET TEMP NO 2 DEG
3 AK0007 EVAP SECONDARY F21 OUTLET TEMP NO 1 DEG F
4 AK0008 EVAP SECONDARY F21 OUTLET TEMP NO 2 DEG
ENGINEERING UNITS
0
10
20
30
40
50
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 196.

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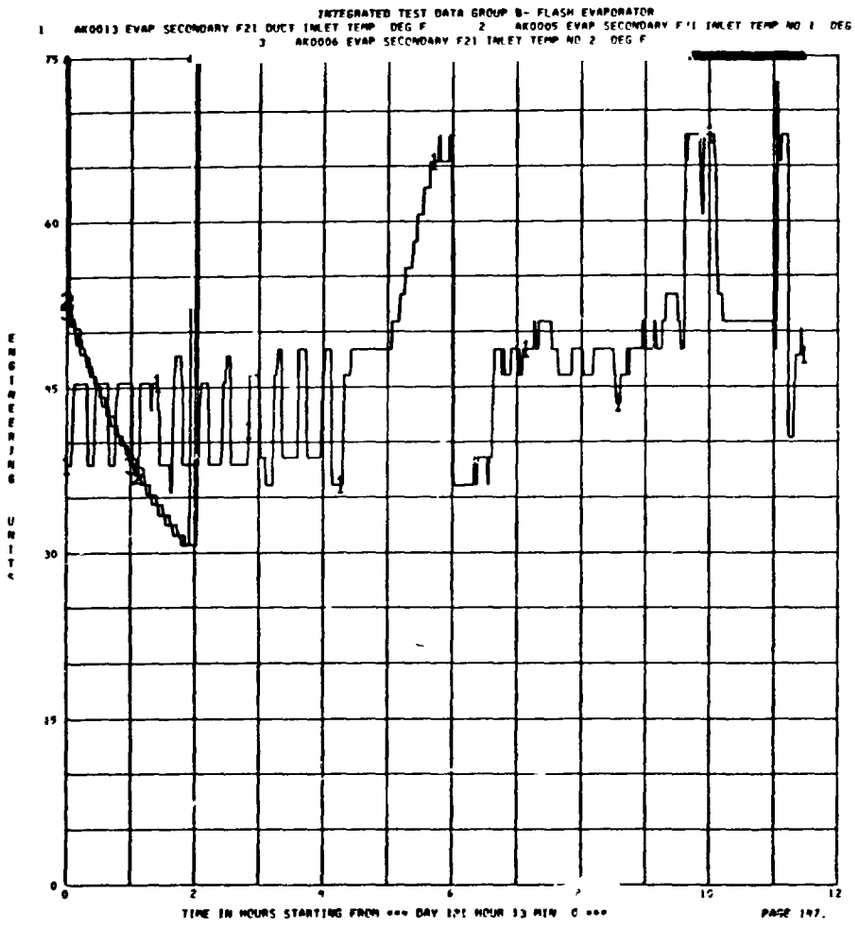
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AK0013 EVAP SECONDARY F21 DUCT INLET TEMP DEG F
2 AK0005 EVAP SECONDARY F11 INLET TEMP NO 1 DEG
3 AK0006 EVAP SECONDARY F21 INLET TEMP NO 2 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 147.

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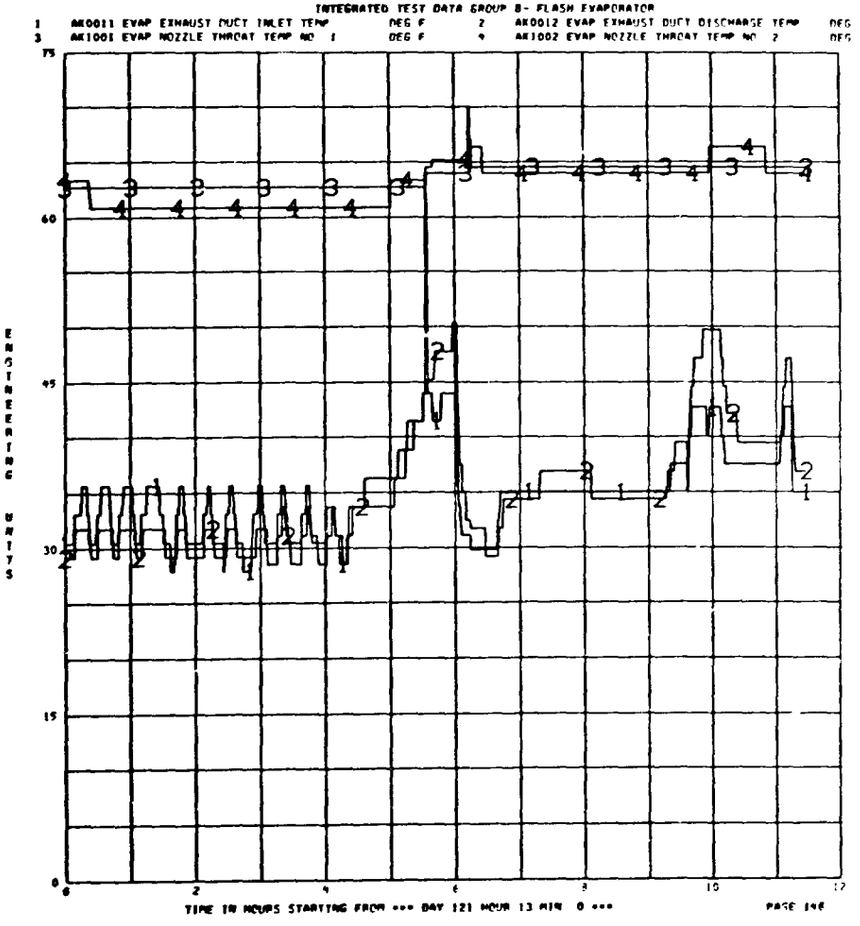
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 AK0011 EVAP EXHAUST DUCT INLET TEMP DEG F
2 AK0012 EVAP EXHAUST DUCT DISCHARGE TEMP DEG
3 AK1001 EVAP NOZZLE THROAT TEMP NO 1 DEG F
4 AK1002 EVAP NOZZLE THROAT TEMP NO 2 DEG
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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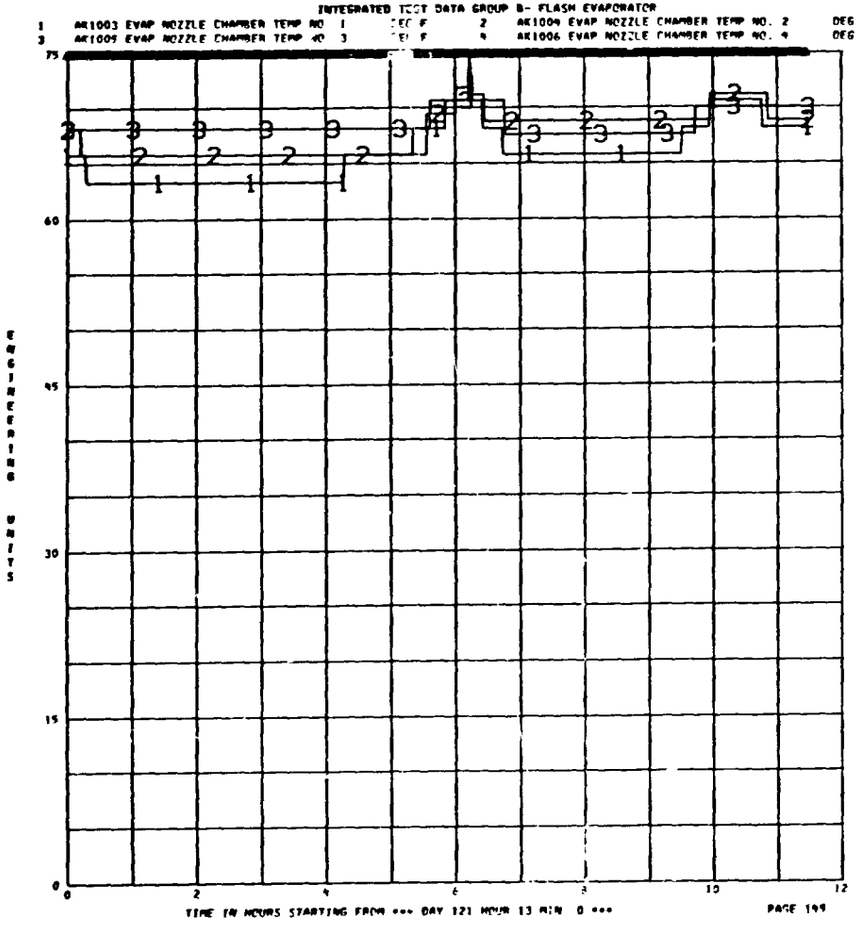
INTEGRATED TEST DATA GROUP 6- FLASH EVAPORATOR
1 AK1003 EVAP NOZZLE CHAMBER TEMP NO 1 DEG F
2 AK1004 EVAP NOZZLE CHAMBER TEMP NO. 2 DEG
3 AK1005 EVAP NOZZLE CHAMBER TEMP NO 3 DEG F
4 AK1006 EVAP NOZZLE CHAMBER TEMP NO. 4 DEG
75
60
45
30
15
0
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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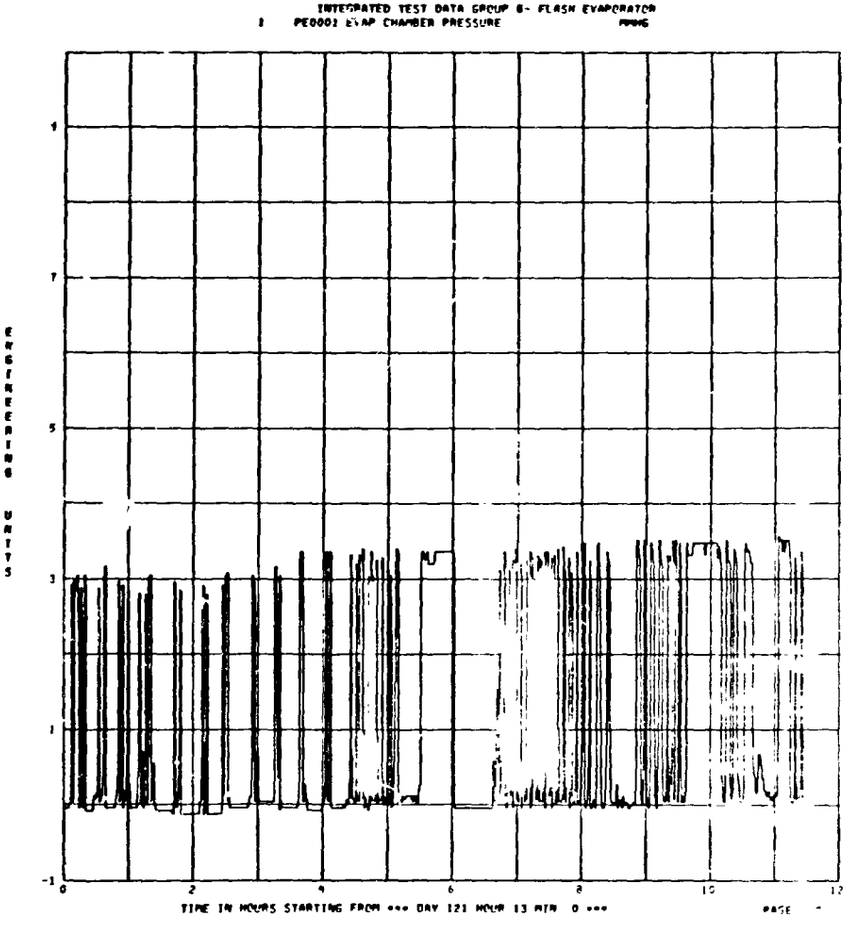
INTEGRATED TEST DATA GROUP 6- FLASH EVAPORATOR
1 PE0001 EVAP CHAMBER PRESSURE PSIG
9
7
5
3
1
-1
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***

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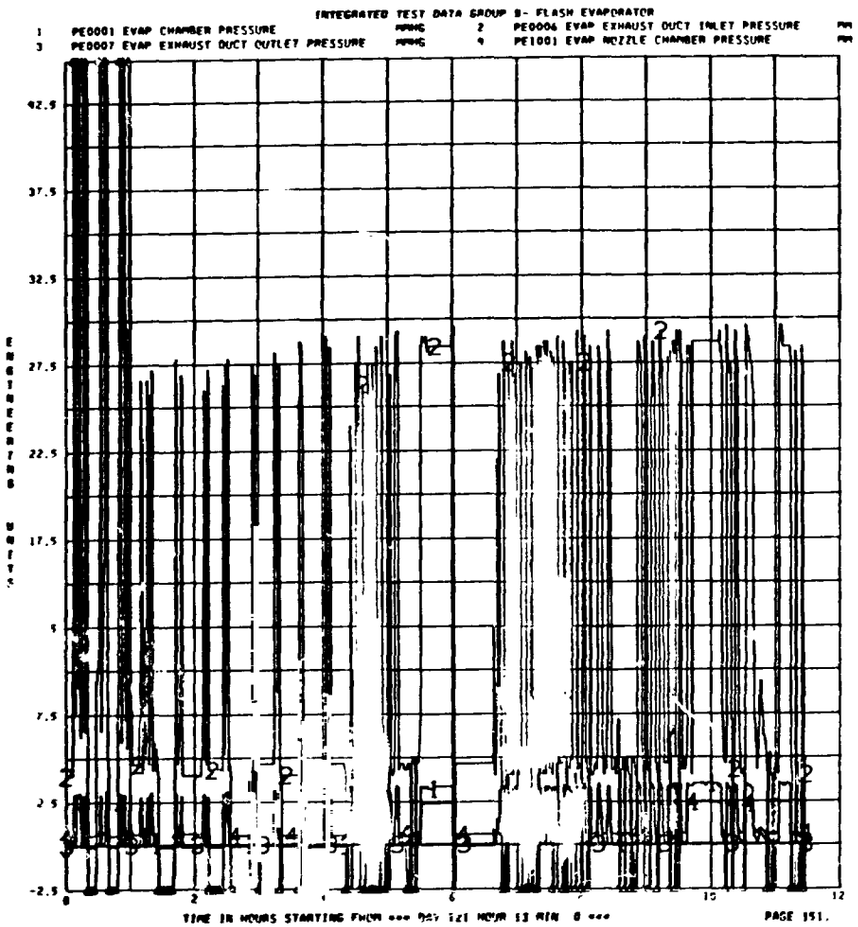
INTEGRATED TEST DATA GROUP 8- FLASH EVAPORATOR
1 PE0001 EVAP CHAMBER PRESSURE PSIG
2 PE0006 EVAP EXHAUST DUCT INLET PRESSURE PSI
3 PE0007 EVAP EXHAUST DUCT OUTLET PRESSURE PSIG
4 PE1001 EVAP NOZZLE CHAMBER PRESSURE PSI
92.5
37.5
32.5
27.5
22.5
17.5
7.5
2.5
-2.5
ENGINEERING UNITS
0
2
4
6
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 151.

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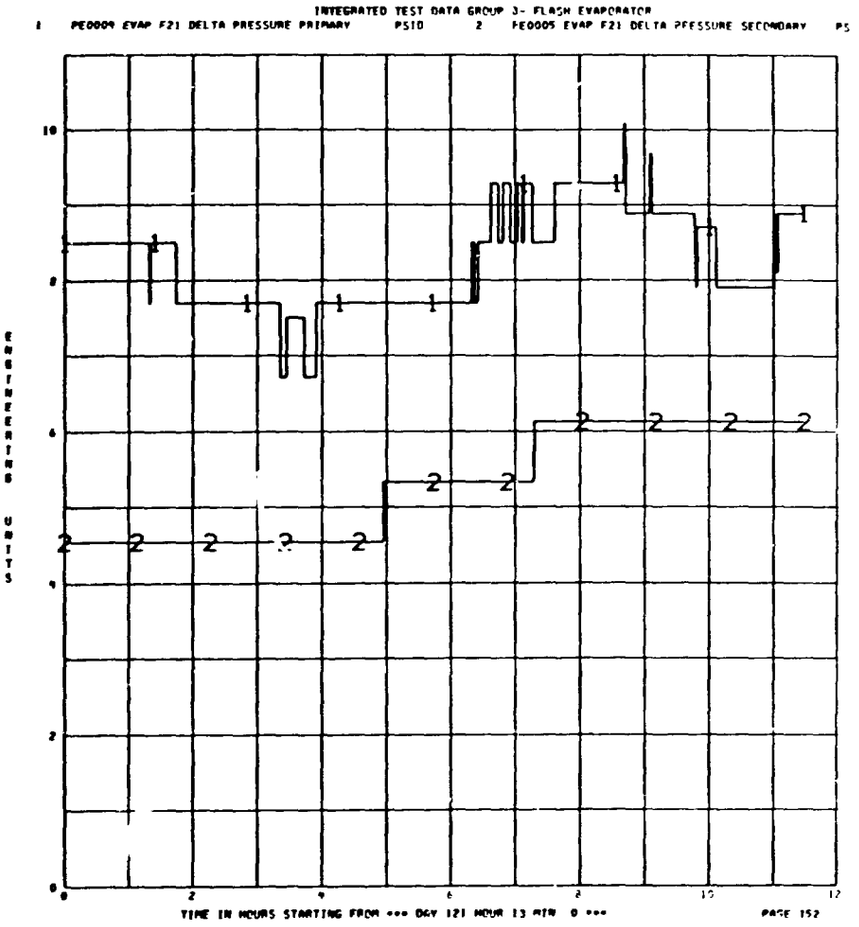
INTEGRATED TEST DATA GROUP 3- FLASH EVAPORATOR
1 PE0009 EVAP F21 DELTA PRESSURE PRIMARY PSID
2 PE0005 EVAP F21 DELTA PRESSURE SECONDARY PS
10
8
6
4
2
0
ENGINEERING UNITS
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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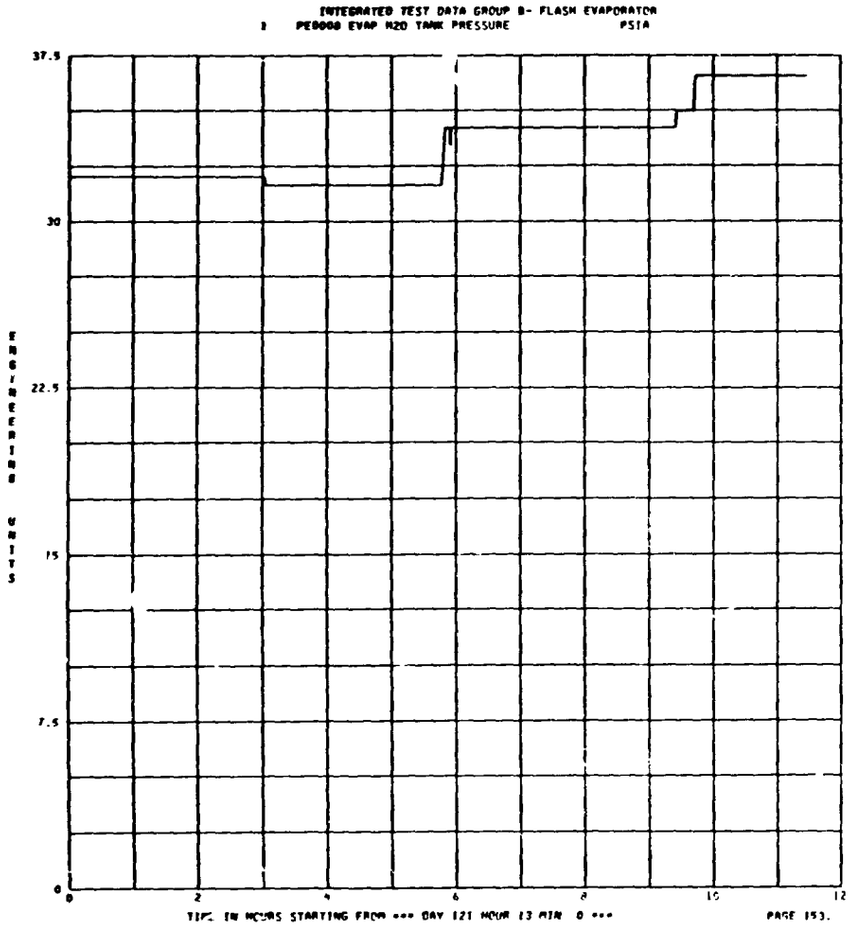
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 PE0008 EVAP H2O TANK PRESSURE PSIA
37.5
30
22.5
15
7.5
0
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 153.

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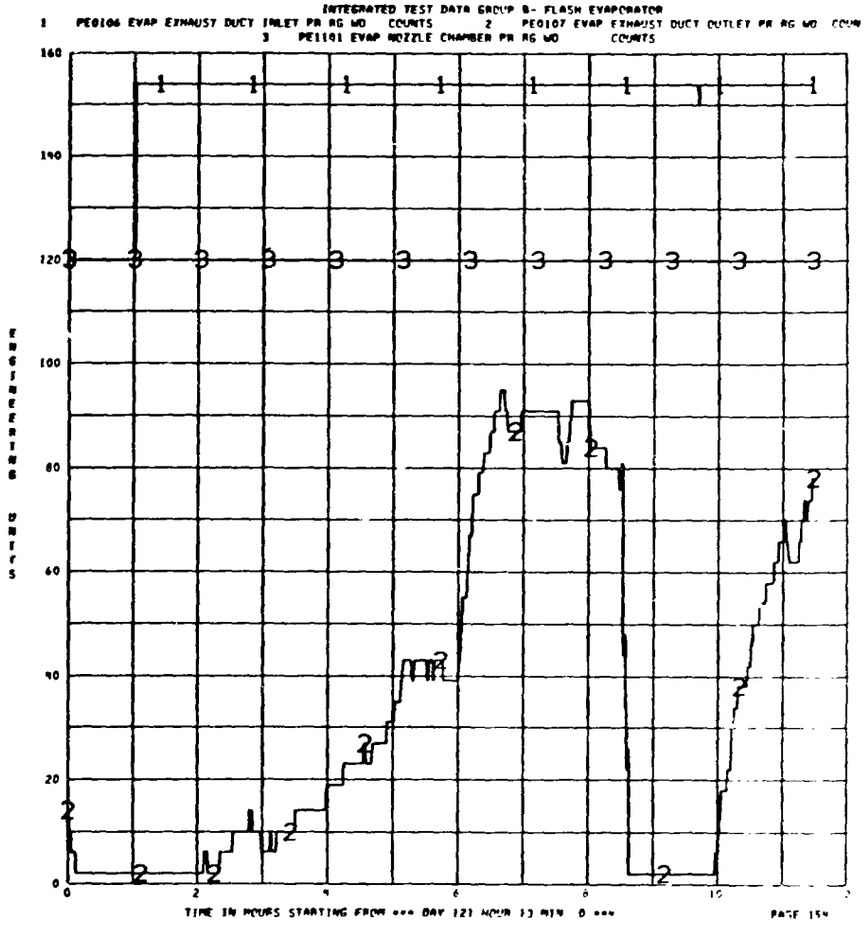
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 PE0106 EVAP EXHAUST DUCT INLET PR RG WD COUNTS
2 PE0107 EVAP EXHAUST DUCT OUTLET PR RG WD COUN
3 PE1101 EVAP NOZZLE CHAMBER PR RG WD COUNTS
160
140
120
100
80
60
40
20
0
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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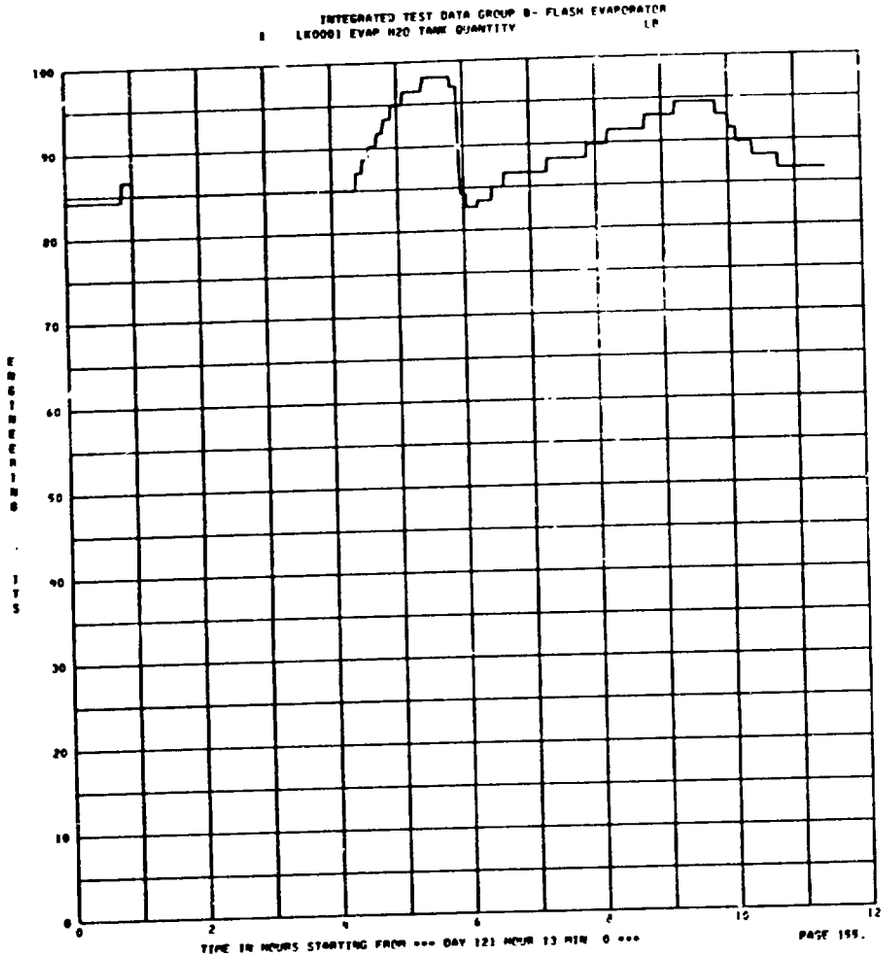
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 LE0001 EVAP H2O TANK QUANTITY LB
ENGINEERING UNITS
100
90
80
70
60
50
40
30
20
10
0
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
PAGE 155.

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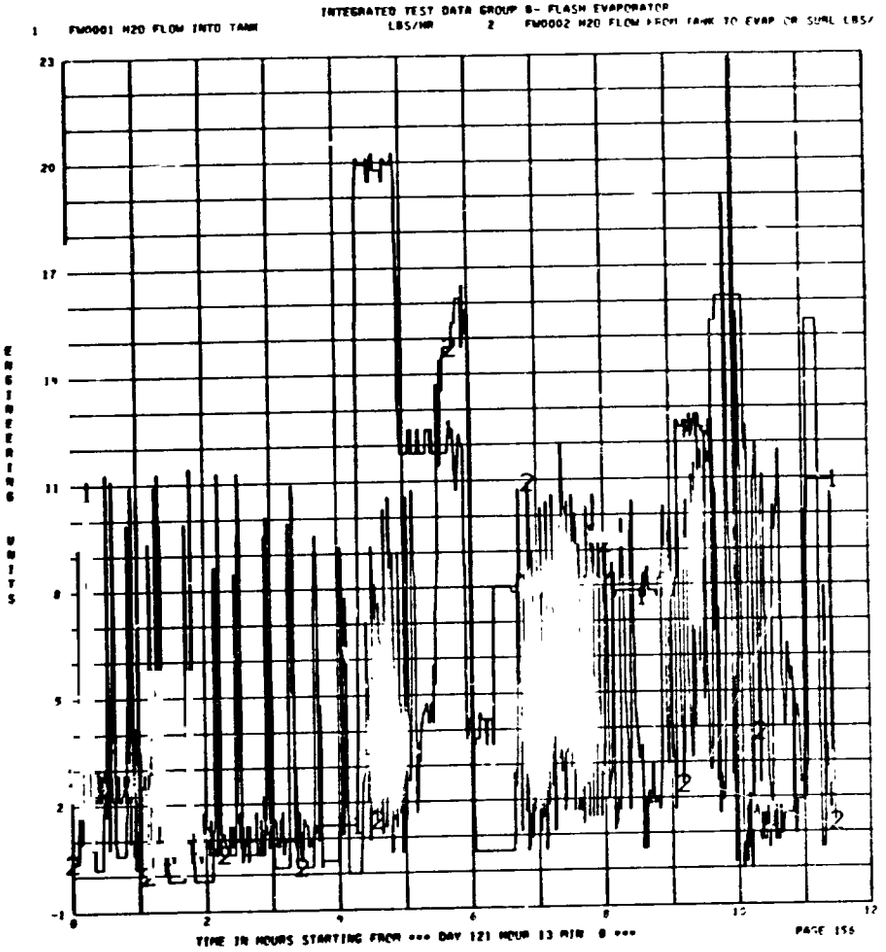
INTEGRATED TEST DATA GROUP B- FLASH EVAPORATOR
1 FW0001 H2O FLOW INTO TANK LBS/HR
2 FW0002 H2O FLOW FROM TANK TO EVAP OR SURL LBS/
ENGINEERING UNITS
23
20
17
14
11
8
5
2
-1
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 121 HOUR 13 MIN 0 ***
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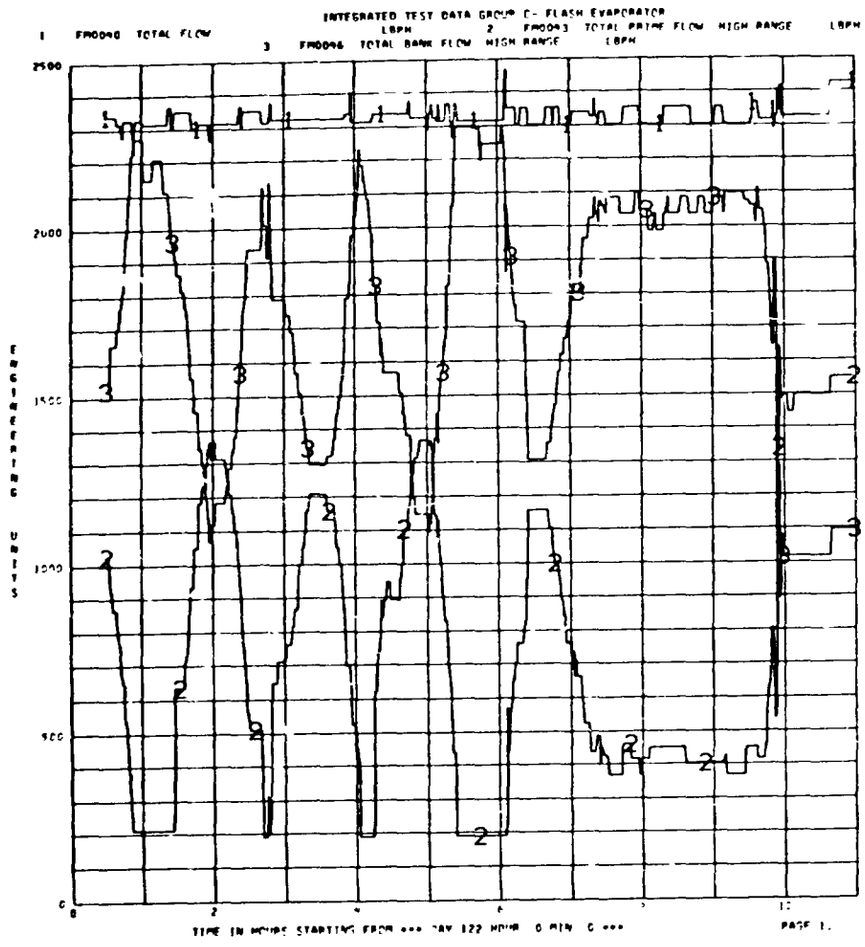
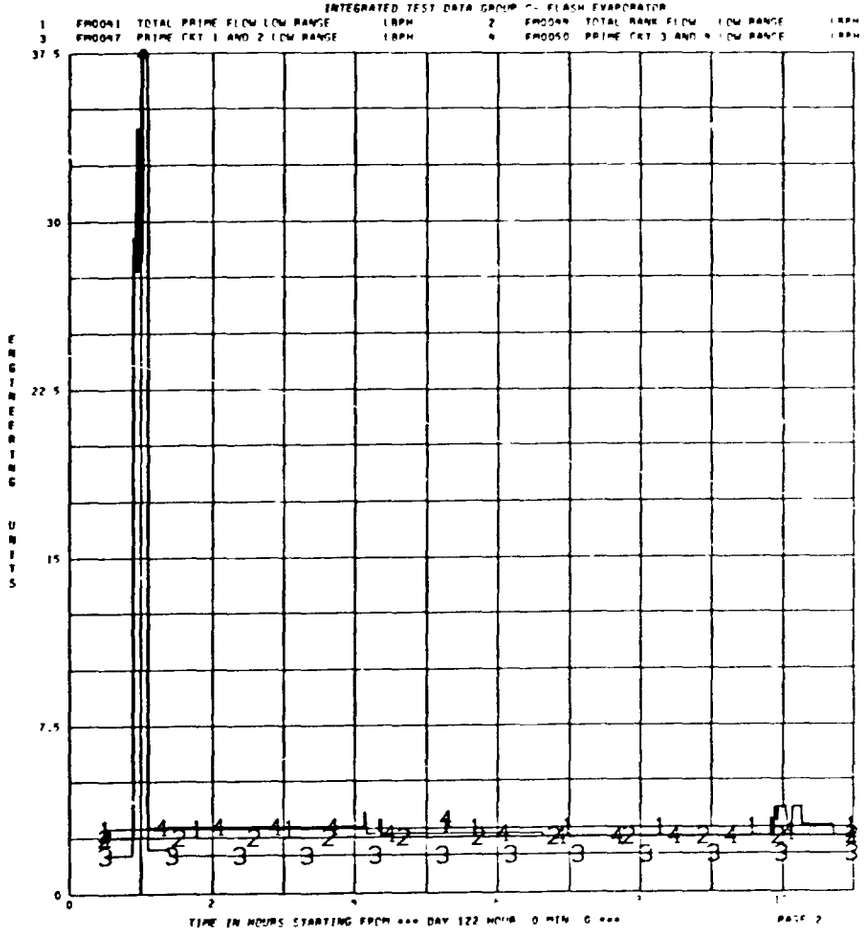
DATA GROUP C

TEST POINTS 15-23

From Day 122, 0030 to Day 122, 1100


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 FR0040 TOTAL FLOW LBPH
2 FR0043 TOTAL PRIME FLOW HIGH RANGE LBPH
3 FR0046 TOTAL BANK FLOW HIGH RANGE LBPH
ENGINEERING UNITS
2500
2000
1500
1000
500
0
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 1.

C-1


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 FR0041 TOTAL PRIME FLOW LOW RANGE LBPH
2 FR0044 TOTAL BANK FLOW LOW RANGE LBPH
3 FR0047 PRIME CKT 1 AND 2 LOW RANGE LBPH
4 FR0050 PRIME CKT 3 AND 4 LOW RANGE LBPH
ENGINEERING UNITS
37.5
30
22.5
15
7.5
0
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 2

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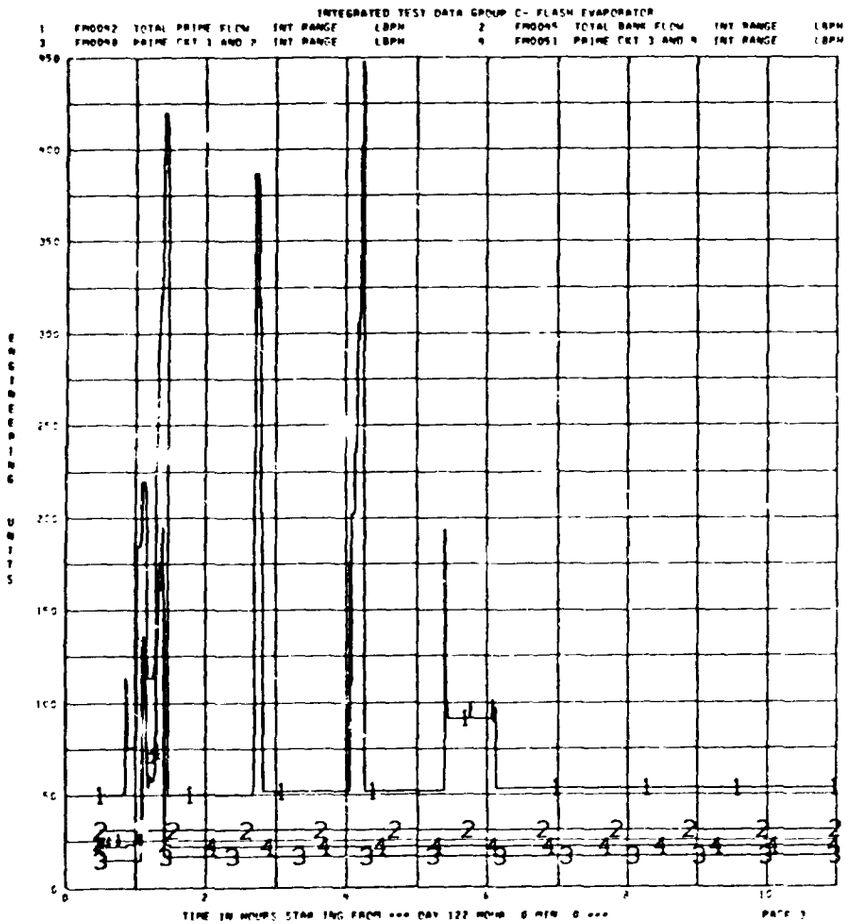
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 FR0092 TOTAL PRIME FLOW INT RANGE LBPH
2 FR0095 TOTAL BANK FLOW INT RANGE LBPH
3 FR0098 PRIME CKT 1 AND 2 INT RANGE LBPH
4 FR0091 PRIME CKT 3 AND 4 INT RANGE LBPH
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 3

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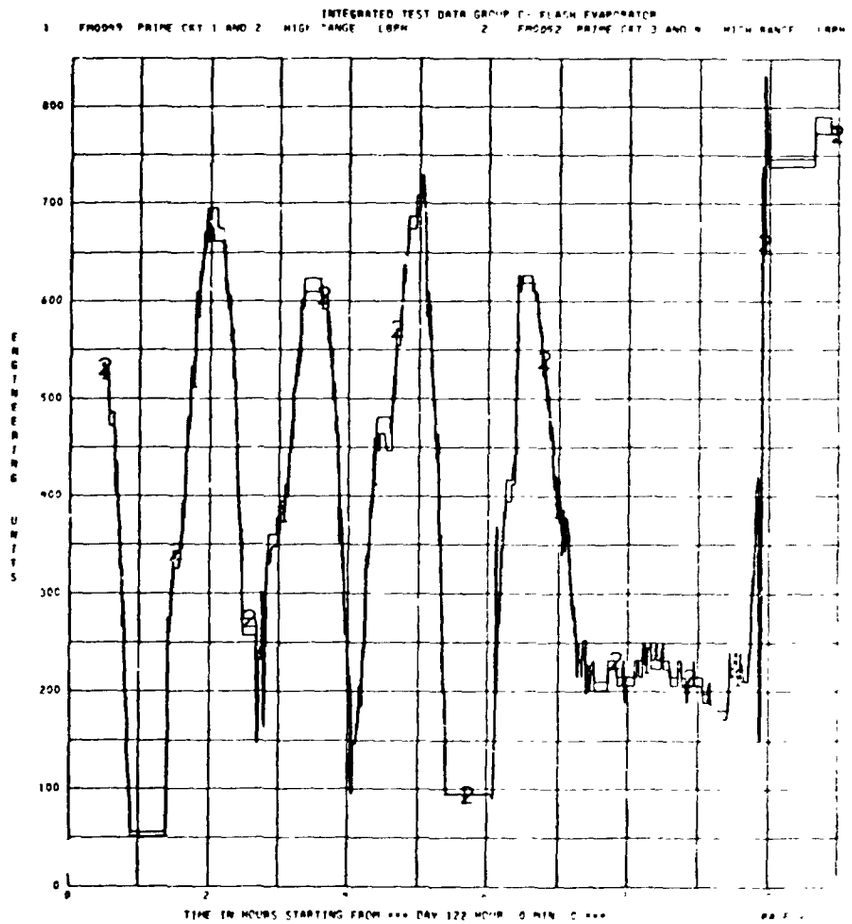
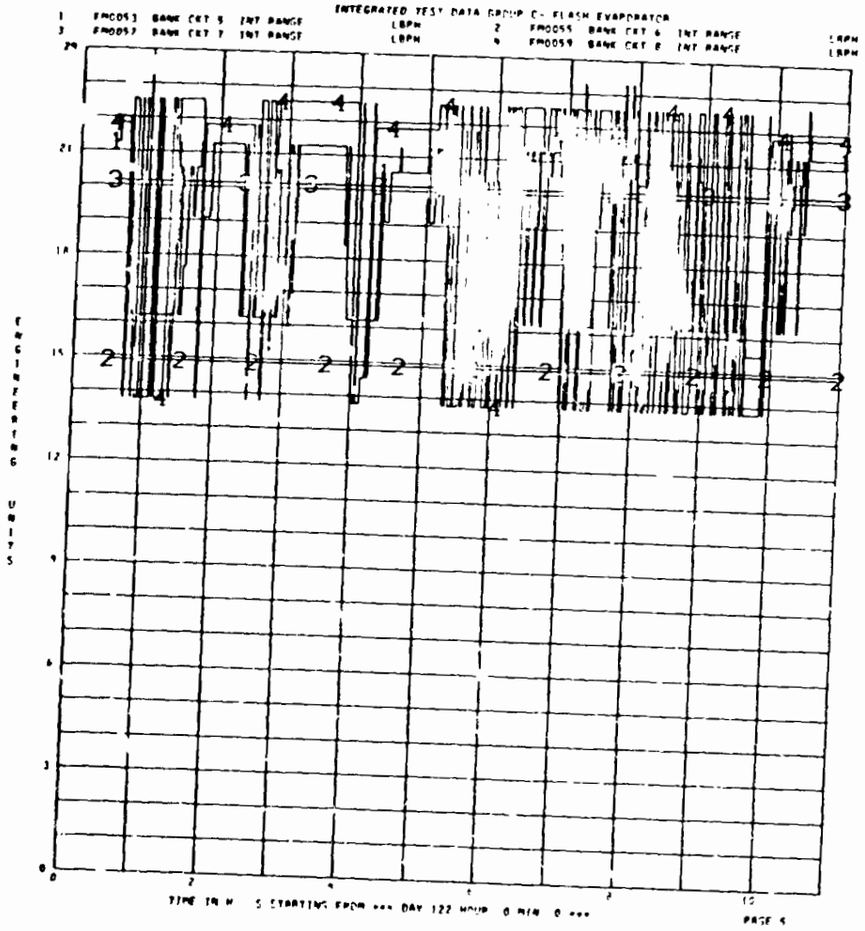

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 FR0099 PRIME CKT 1 AND 2 HIGH RANGE LBPH
2 FR0052 PRIME CKT 3 AND 4 HIGH RANGE LBPH
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-4


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 FR0053 BANK CKT 5 INT RANGE LBPH
3 FR0057 BANK CKT 7 INT RANGE LBPH
2 FR0055 BANK CKT 6 INT RANGE LBPH
4 FR0059 BANK CKT 8 INT RANGE LBPH
TIME IN H S STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 5

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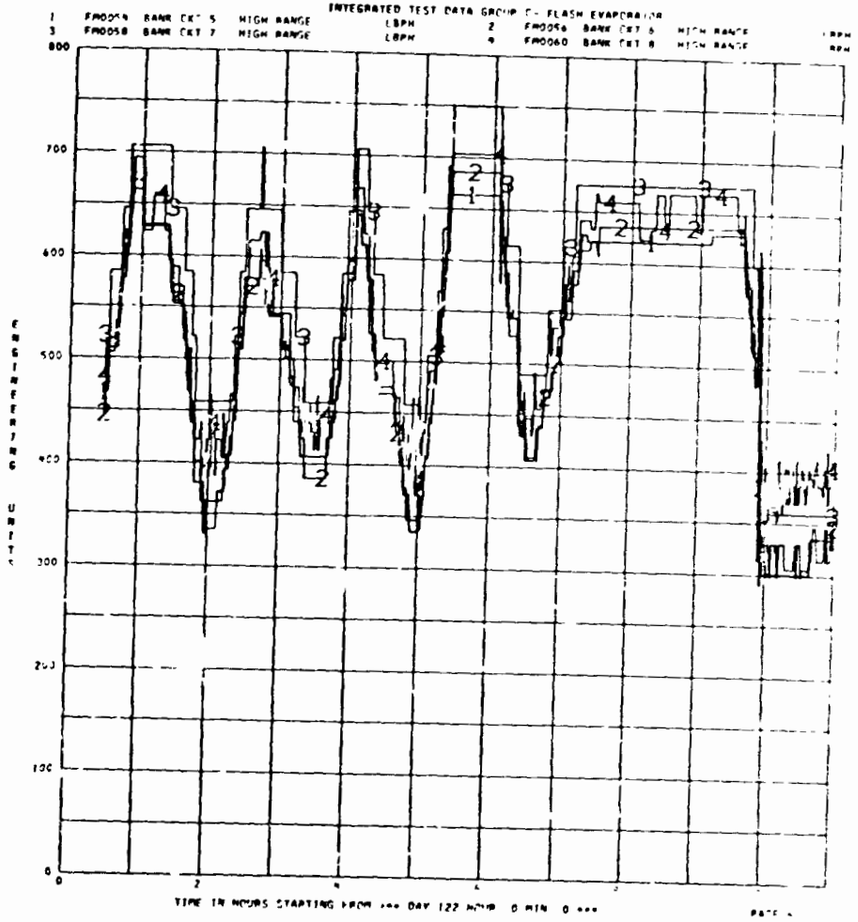
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 FR0057 BANK CKT 5 HIGH RANGE LBPH
3 FR0058 BANK CKT 7 HIGH RANGE LBPH
2 FR0056 BANK CKT 6 HIGH RANGE LBPH
4 FR0060 BANK CKT 8 HIGH RANGE LBPH
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

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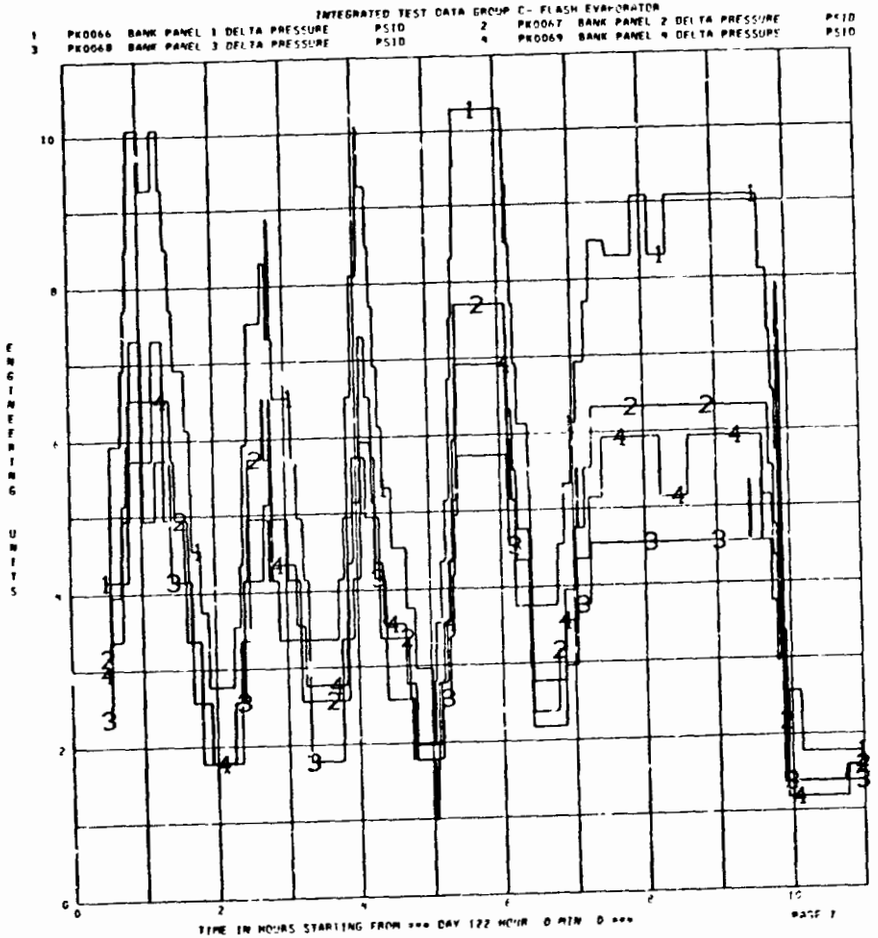
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 PK0066 BANK PANEL 1 DELTA PRESSURE PSID
2 PK0067 BANK PANEL 2 DELTA PRESSURE PSID
3 PK0068 BANK PANEL 3 DELTA PRESSURE PSID
4 PK0069 BANK PANEL 4 DELTA PRESSURE PSID
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 1

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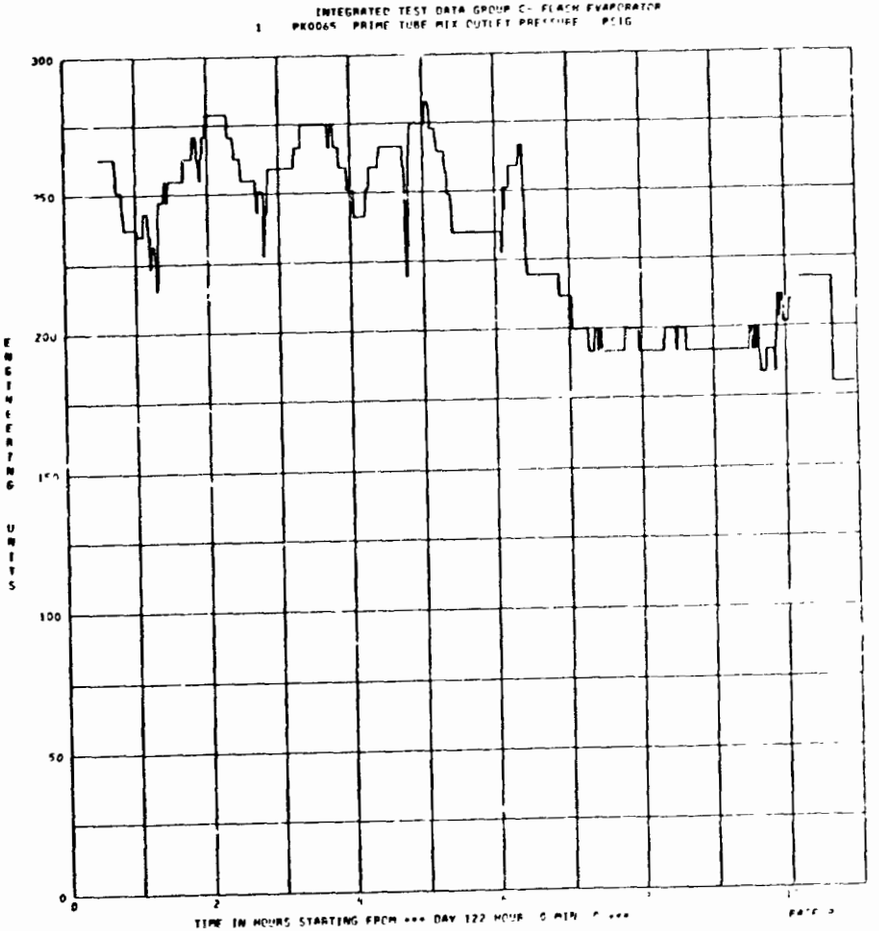
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 PK0065 PRIME TUBE MIX OUTLET PRESSURE PSIG
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

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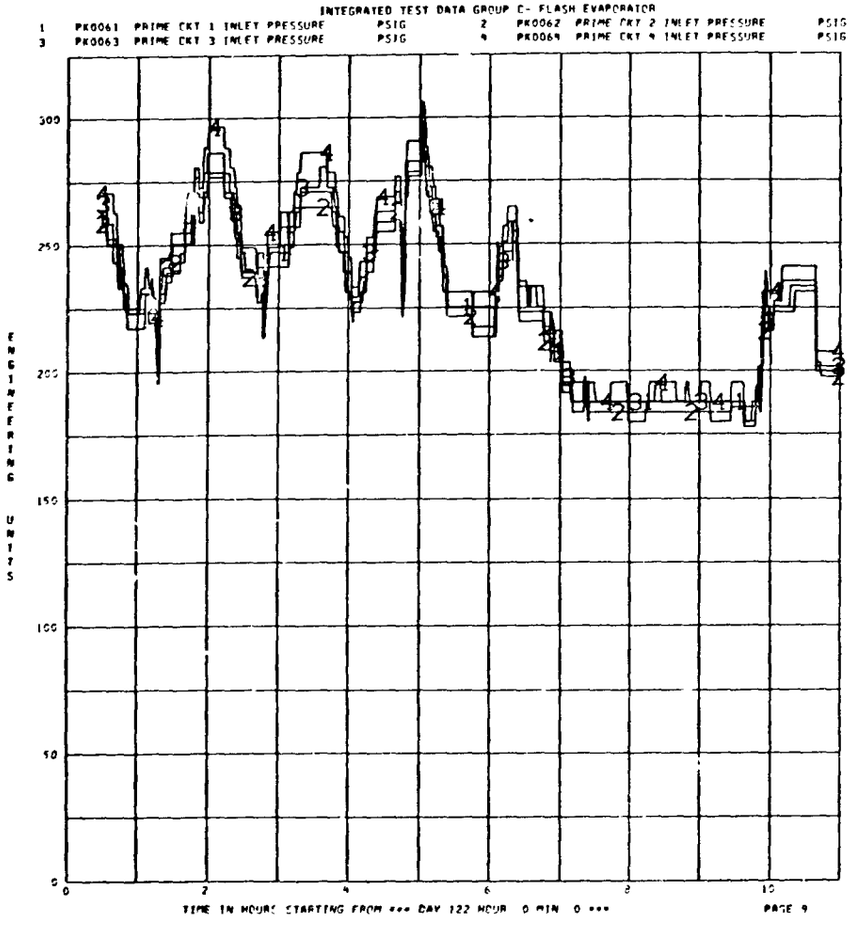
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 PK0061 PRIME CKT 1 INLET PRESSURE PSIG
2 PK0062 PRIME CKT 2 INLET PRESSURE PSIG
3 PK0063 PRIME CKT 3 INLET PRESSURE PSIG
4 PK0064 PRIME CKT 4 INLET PRESSURE PSIG
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 9

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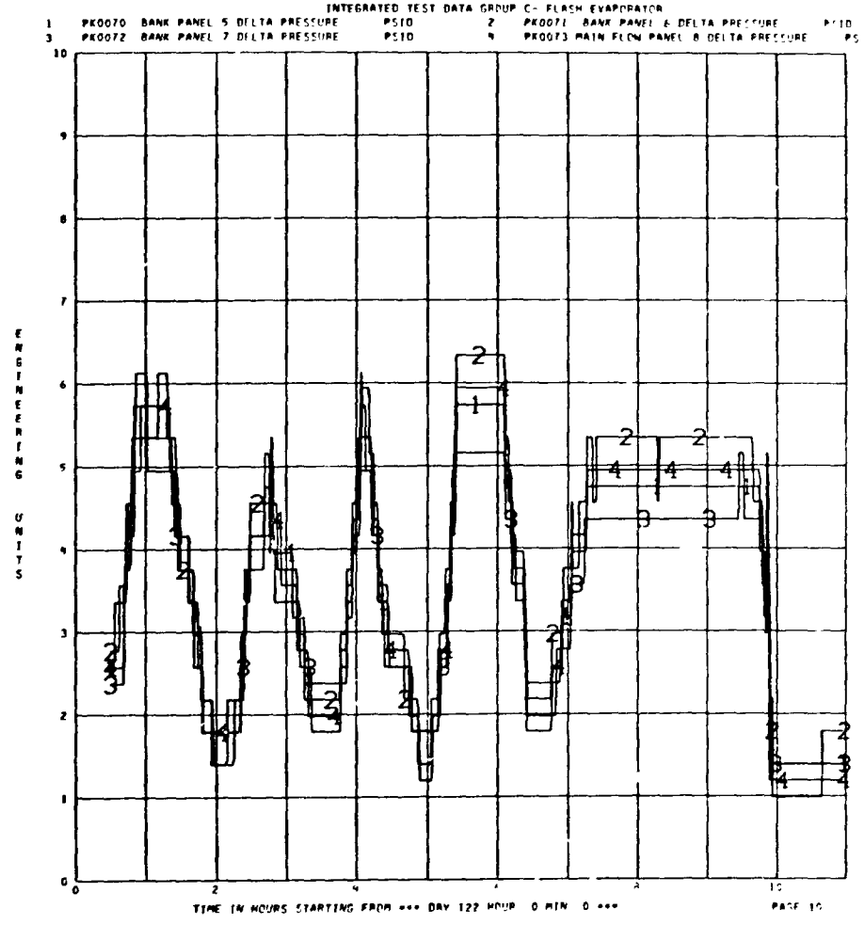
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 PK0070 BANK PANEL 5 DELTA PRESSURE PSID
2 PK0071 BANK PANEL 6 DELTA PRESSURE PSID
3 PK0072 BANK PANEL 7 DELTA PRESSURE PSID
4 PK0073 MAIN FLOW PANEL 8 DELTA PRESSURE PSID
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 10

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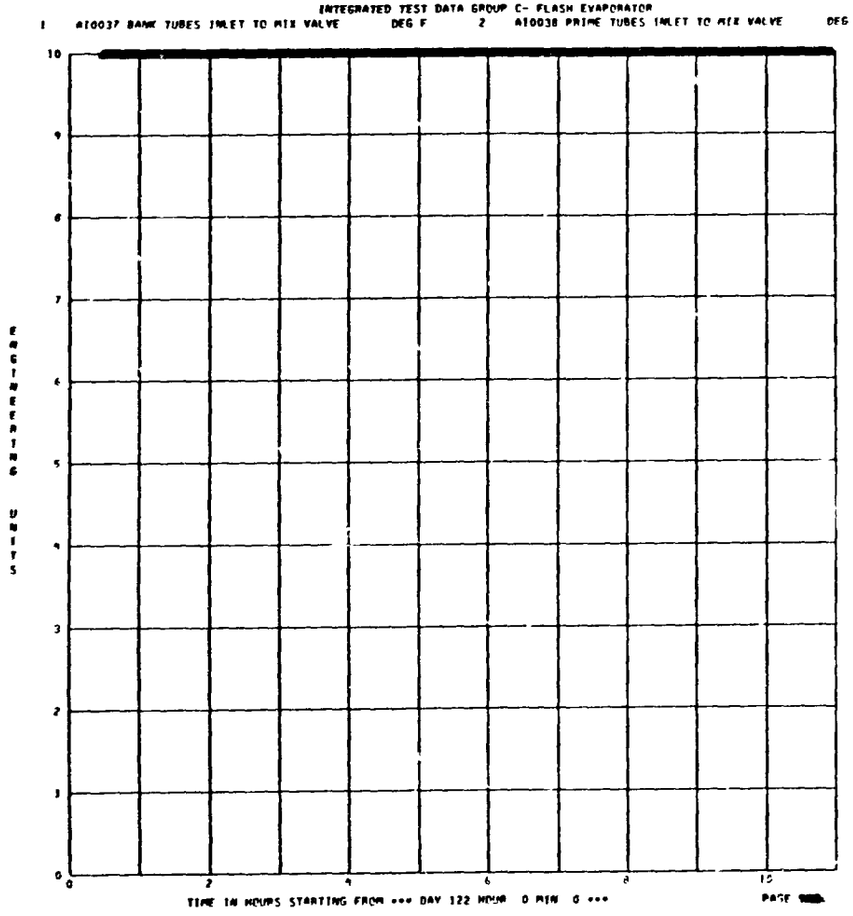
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AI0037 BANK TUBES INLET TO MIX VALVE DEG F 2 AI0038 PRIME TUBES INLET TO MIX VALVE DEG
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE

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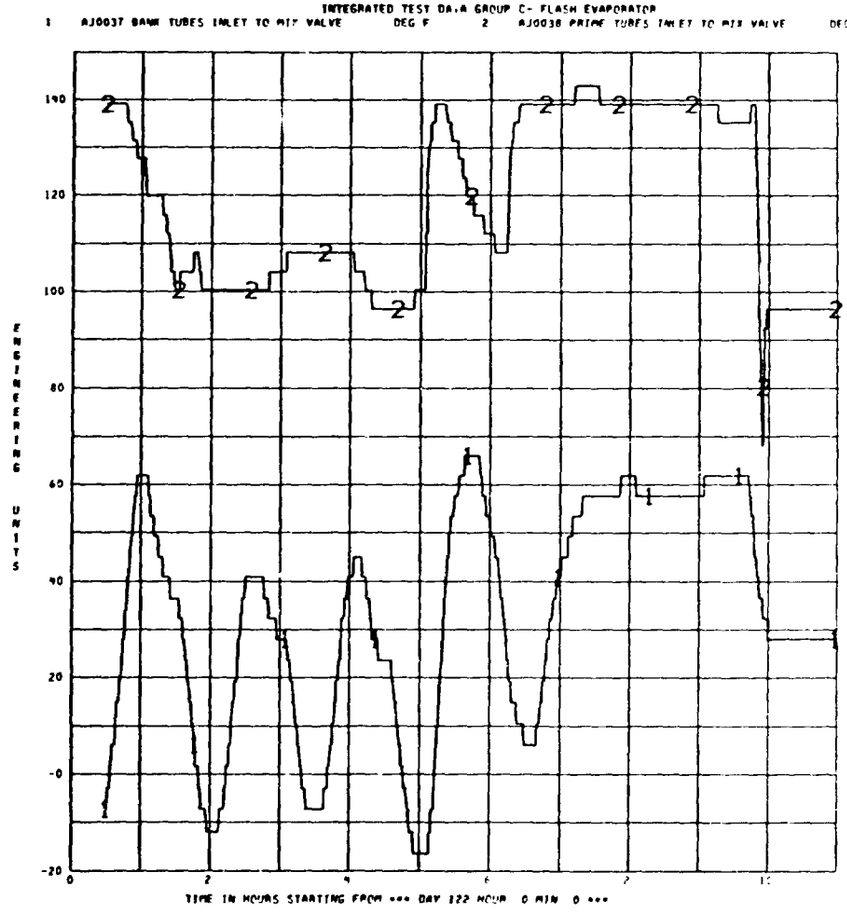
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AJ0037 BANK TUBES INLET TO MIX VALVE DEG F 2 AJ0038 PRIME TUBES INLET TO MIX VALVE DEG
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

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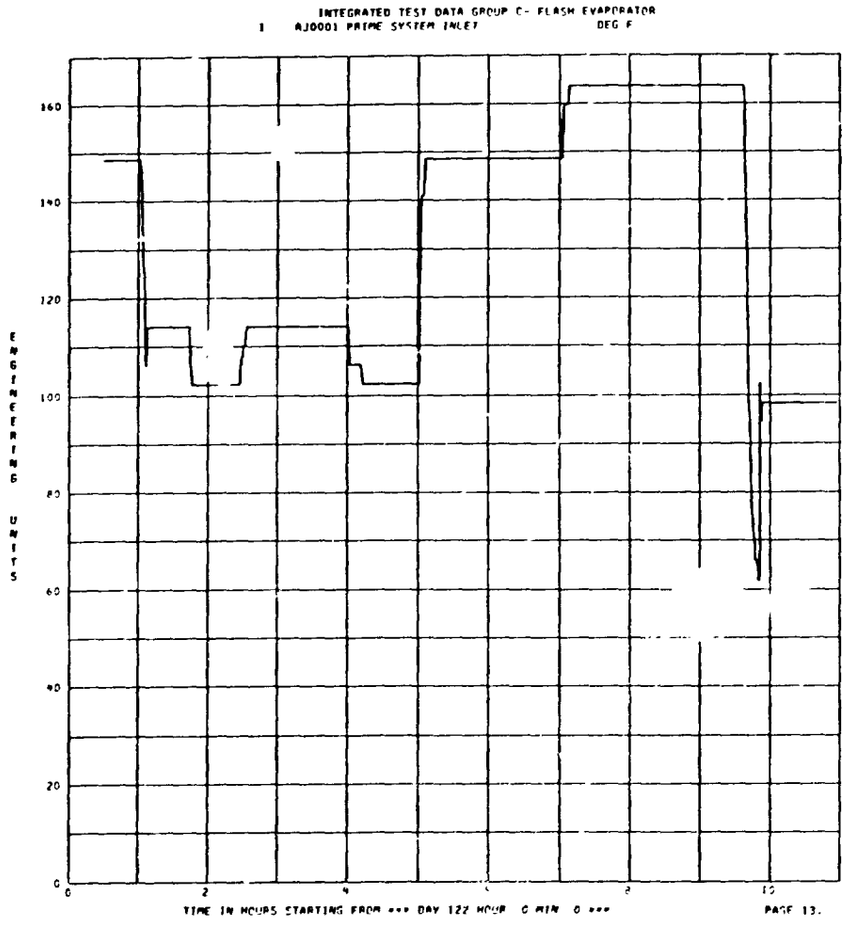
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AJ0001 PRIME SYSTEM INLET DEG F
ENGINEERING UNITS
160
140
120
100
80
60
40
20
0
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 13.

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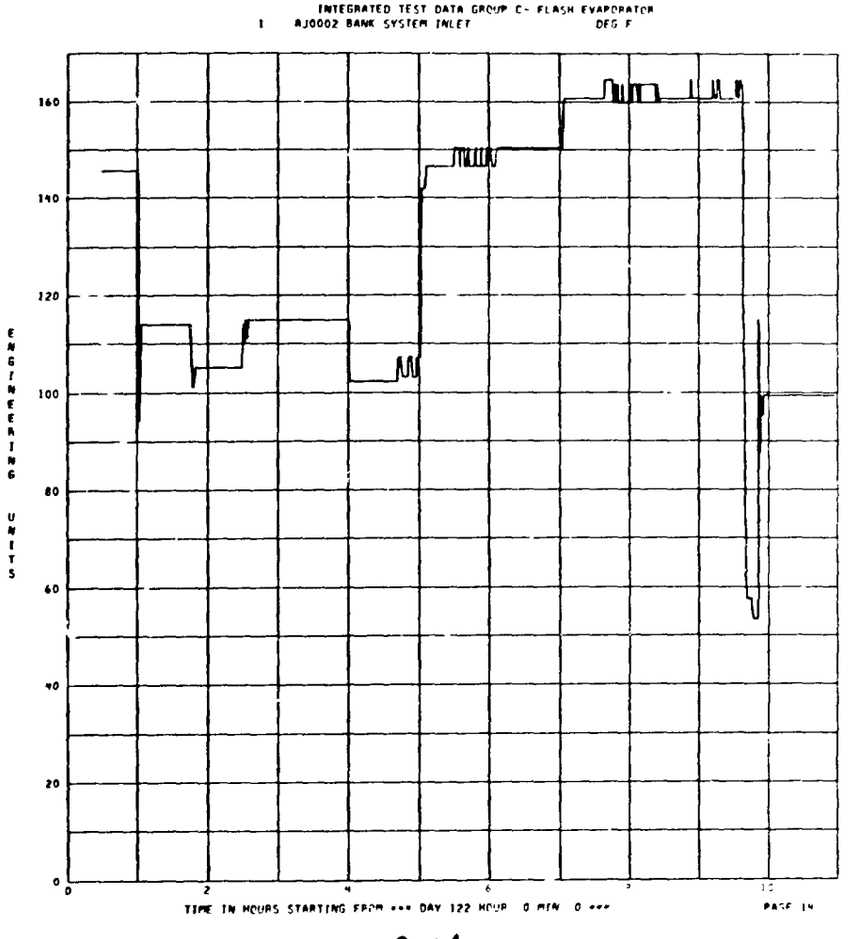
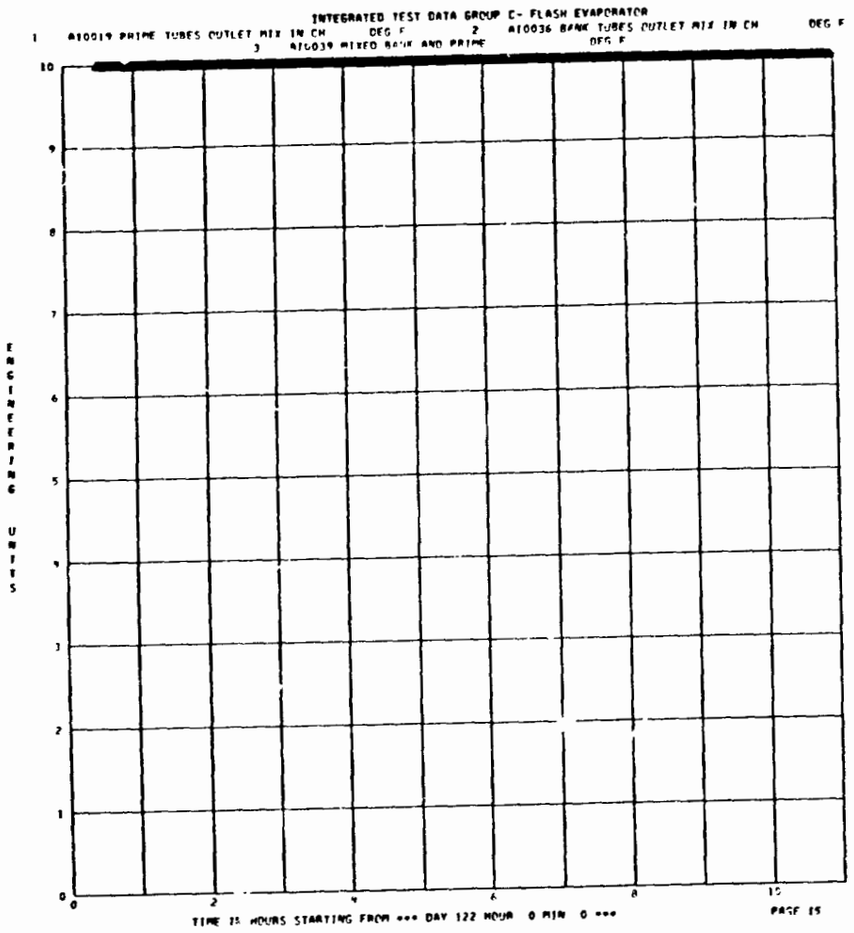

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AJ0002 BANK SYSTEM INLET DEG F
ENGINEERING UNITS
160
140
120
100
80
60
40
20
0
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 14

C-14


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 A10019 PRIME TUBES OUTLET MIX IN CH DEG F
2 A10036 BANK TUBES OUTLET MIX IN CH DEG F
3 A10039 MIXED BANK AND PRIME DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
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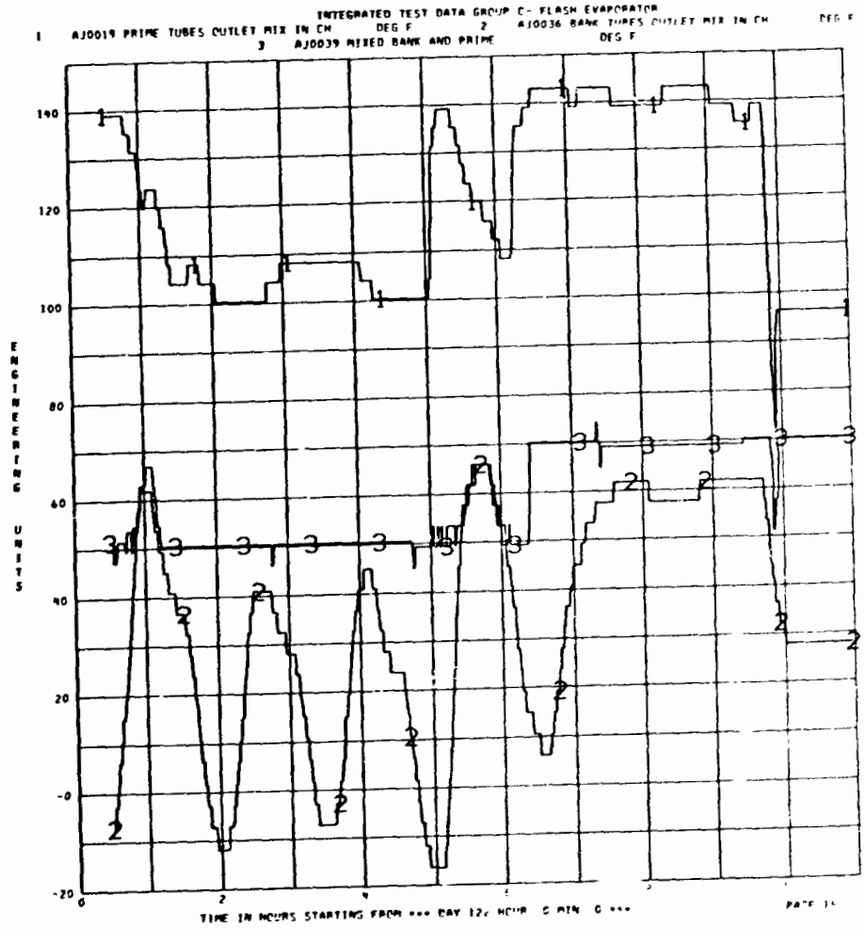
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AJ0019 PRIME TUBES OUTLET MIX IN CH DEG F
2 AJ0036 BANK TUBES OUTLET MIX IN CH DEG F
3 AJ0039 MIXED BANK AND PRIME DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 12< HOUR 0 MIN 0 ***

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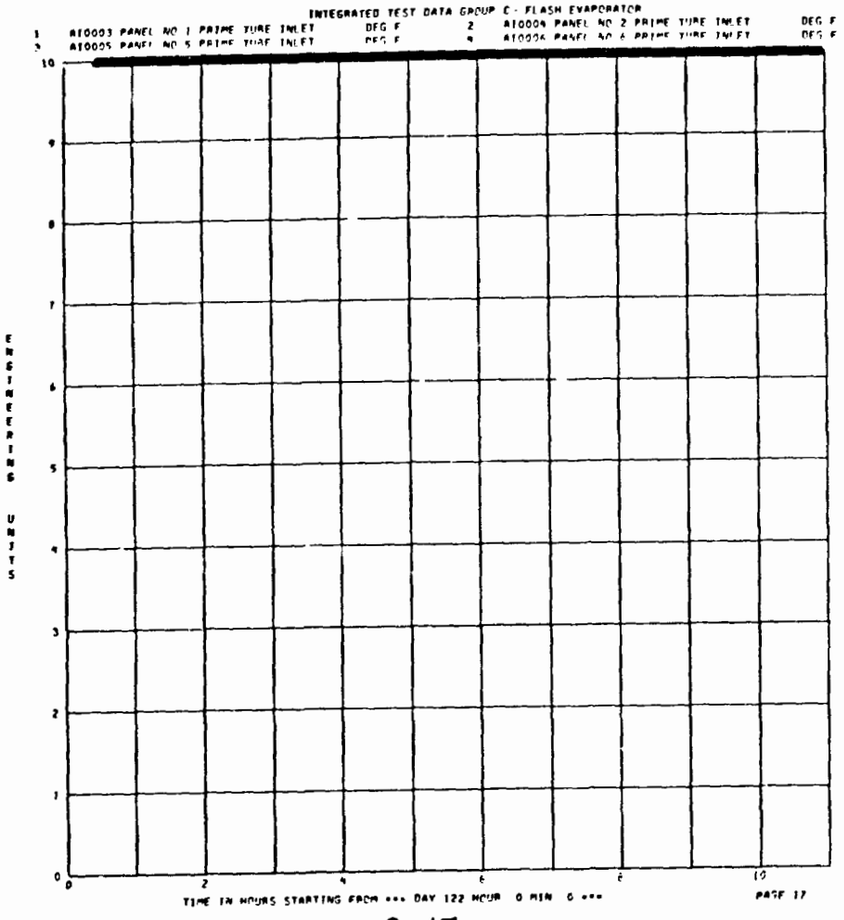
INTEGRATED TEST DATA GROUP C - FLASH EVAPORATOR
1 A10003 PANEL NO 1 PRIME TUBE INLET DEG F
2 A10004 PANEL NO 2 PRIME TUBE INLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
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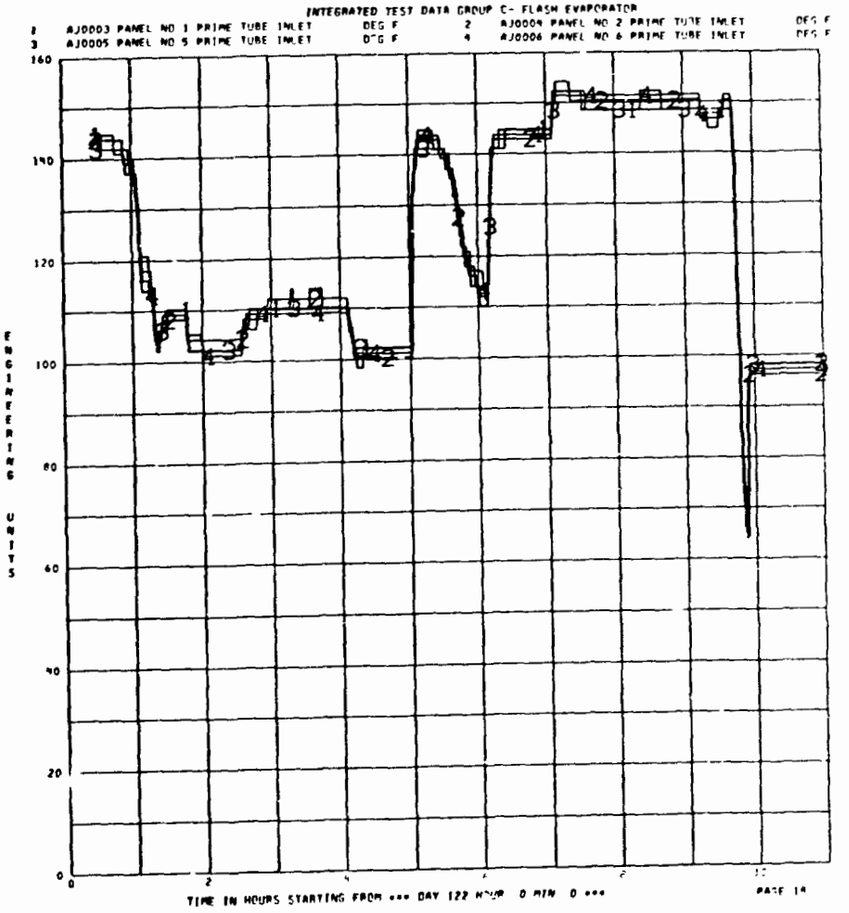
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1 AJ0003 PANEL NO 1 PRIME TUBE INLET DEG F
2 AJ0004 PANEL NO 2 PRIME TUBE INLET DEG F
3 AJ0005 PANEL NO 5 PRIME TUBE INLET DEG F
4 AJ0006 PANEL NO 6 PRIME TUBE INLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
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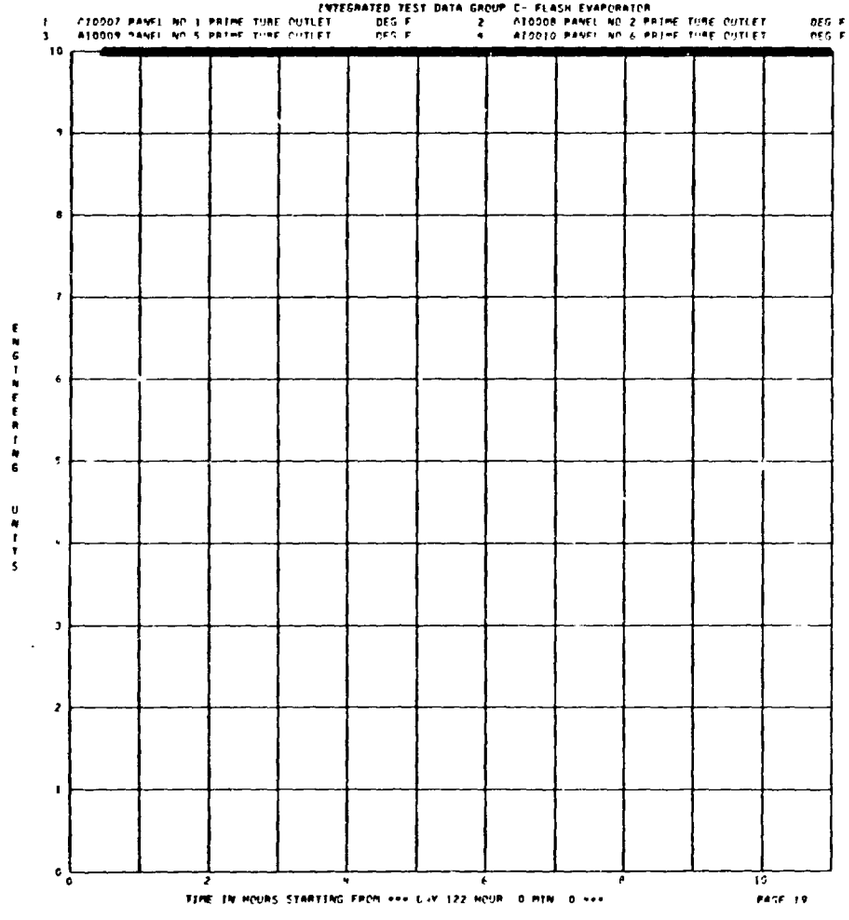
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AJ0007 PANEL NO 1 PRIME TUBE OUTLET DEG F
2 AJ0008 PANEL NO 2 PRIME TUBE OUTLET DEG F
3 AJ0009 PANEL NO 5 PRIME TUBE OUTLET DEG F
4 AJ0010 PANEL NO 6 PRIME TUBE OUTLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
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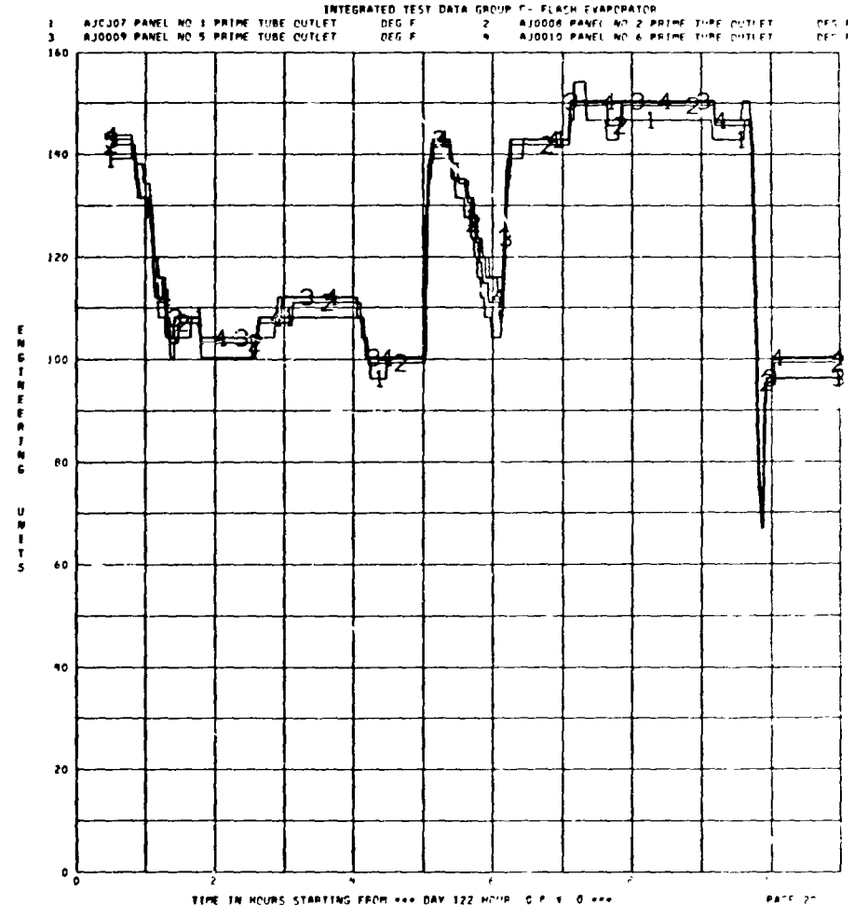
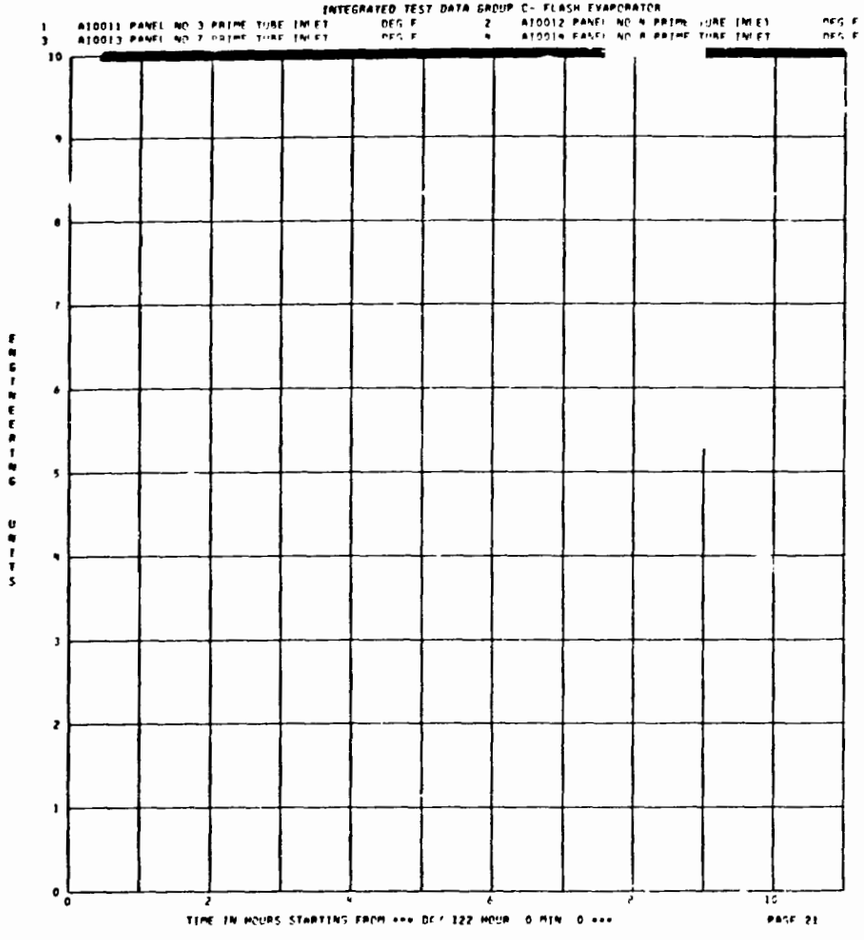

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AJCJ07 PANEL NO 1 PRIME TUBE OUTLET DEG F
2 AJ0008 PANEL NO 2 PRIME TUBE OUTLET DEG F
3 AJ0009 PANEL NO 5 PRIME TUBE OUTLET DEG F
4 AJ0010 PANEL NO 6 PRIME TUBE OUTLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 P Y 0 ***

C-20


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AI0011 PANEL NO 3 PRIME TUBE INLET DEG F
2 AI0012 PANEL NO 4 PRIME TUBE INLET
3 AI0013 PANEL NO 7 PRIME TUBE INLET
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 21

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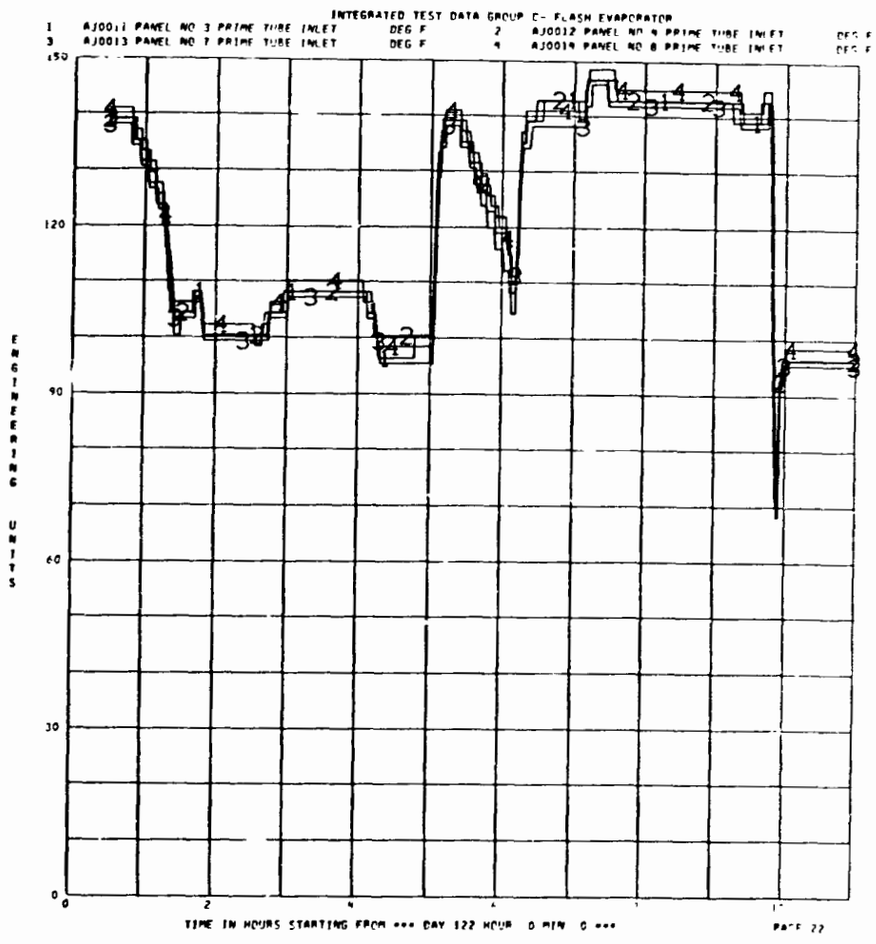
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AJ0011 PANEL NO 3 PRIME TUBE INLET DEG F
2 AJ0012 PANEL NO 4 PRIME TUBE INLET
3 AJ0013 PANEL NO 7 PRIME TUBE INLET
4 AJ0014 PANEL NO 8 PRIME TUBE INLET
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
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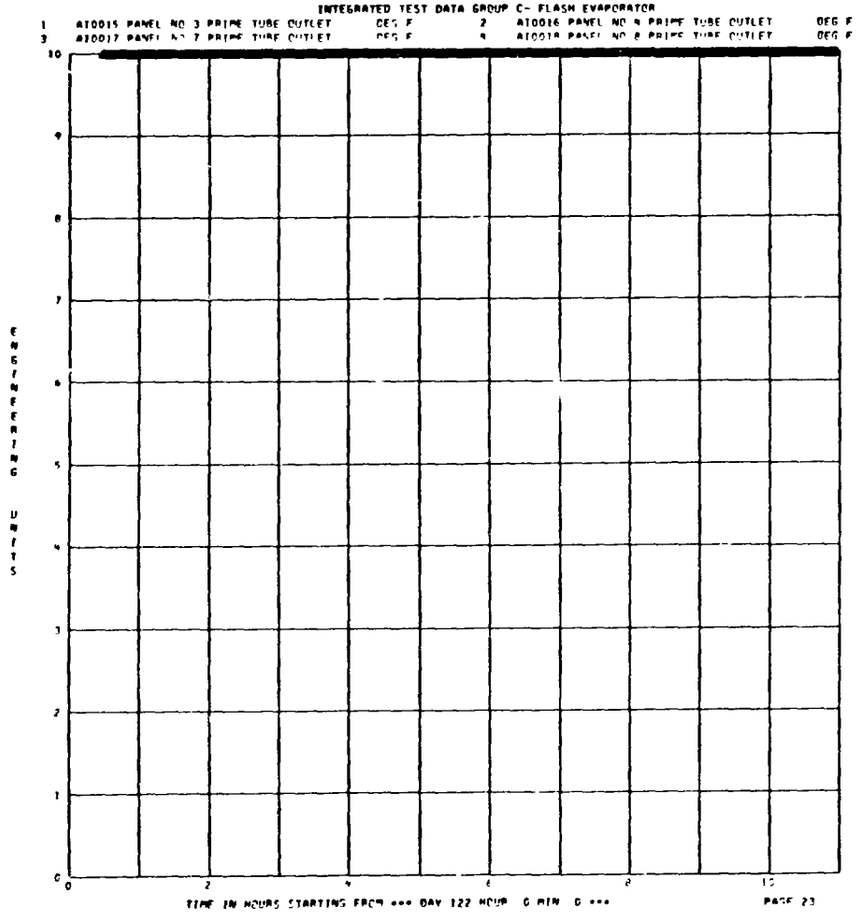
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 A10015 PANEL NO 3 PRIME TUBE OUTLET DEG F
2 A10016 PANEL NO 4 PRIME TUBE OUTLET DEG F
3 A10017 PANEL NO 7 PRIME TUBE OUTLET DEG F
4 A10018 PANEL NO 8 PRIME TUBE OUTLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 23

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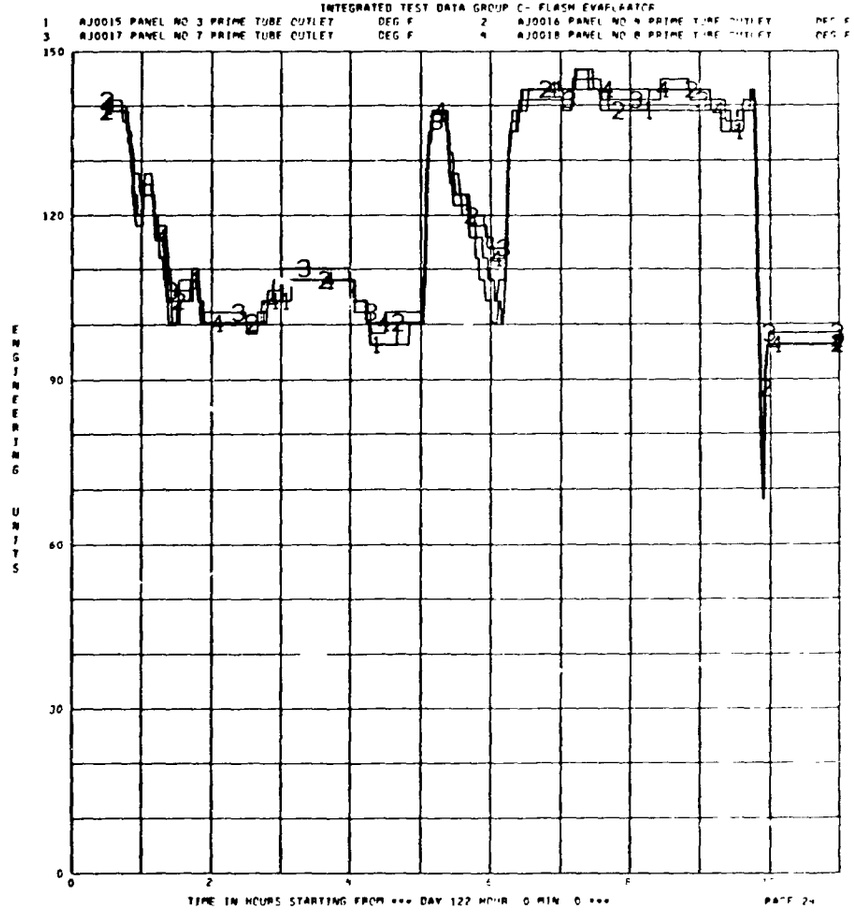
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 A10015 PANEL NO 3 PRIME TUBE OUTLET DEG F
2 A10016 PANEL NO 4 PRIME TUBE OUTLET DEG F
3 A10017 PANEL NO 7 PRIME TUBE OUTLET DEG F
4 A10018 PANEL NO 8 PRIME TUBE OUTLET DEG F
150
120
90
60
30
0
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 24

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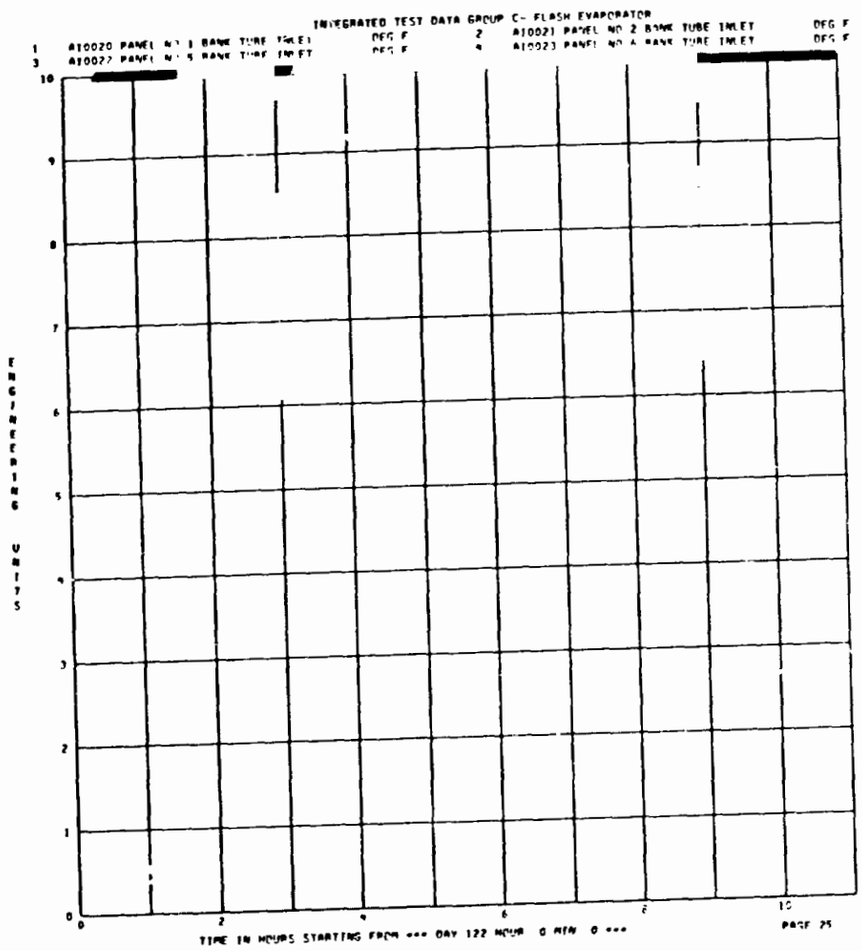
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AJ0020 PANEL NO 1 BANK TUBE INLET DEG F 2 AJ0021 PANEL NO 2 BANK TUBE INLET DEG F
3 AJ0022 PANEL NO 5 BANK TUBE INLET DEG F 4 AJ0023 PANEL NO 6 BANK TUBE INLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
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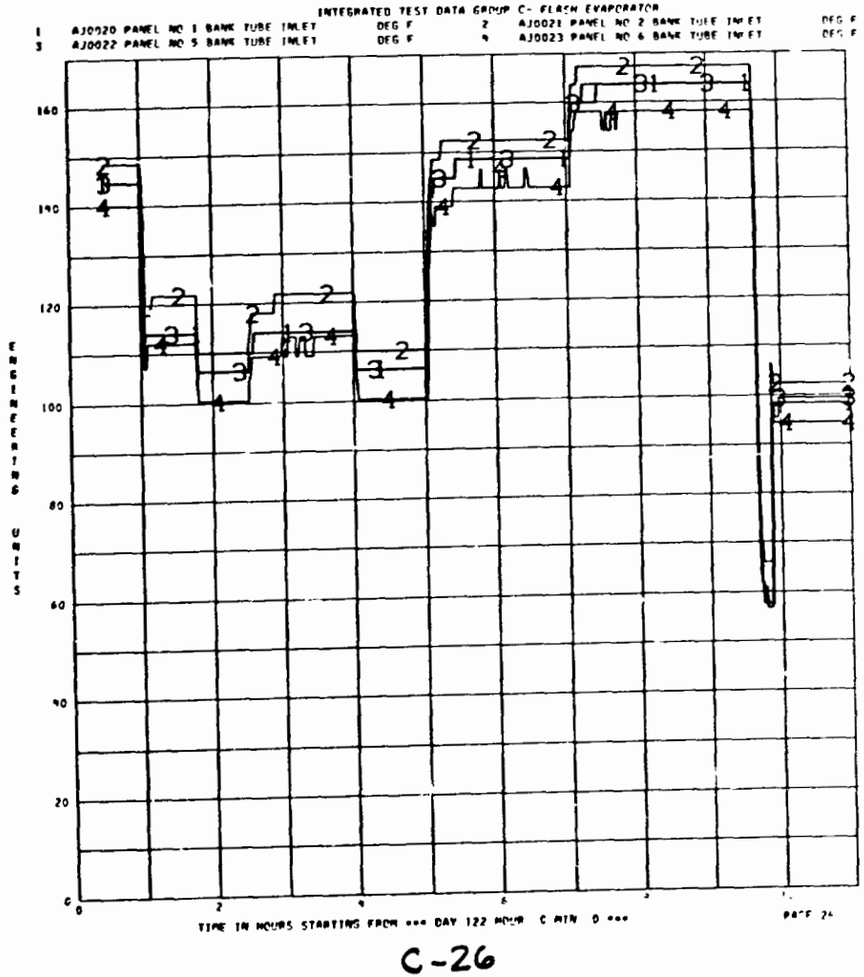
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1 AJ0020 PANEL NO 1 BANK TUBE INLET DEG F 2 AJ0021 PANEL NO 2 BANK TUBE INLET DEG F
3 AJ0022 PANEL NO 5 BANK TUBE INLET DEG F 4 AJ0023 PANEL NO 6 BANK TUBE INLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 24

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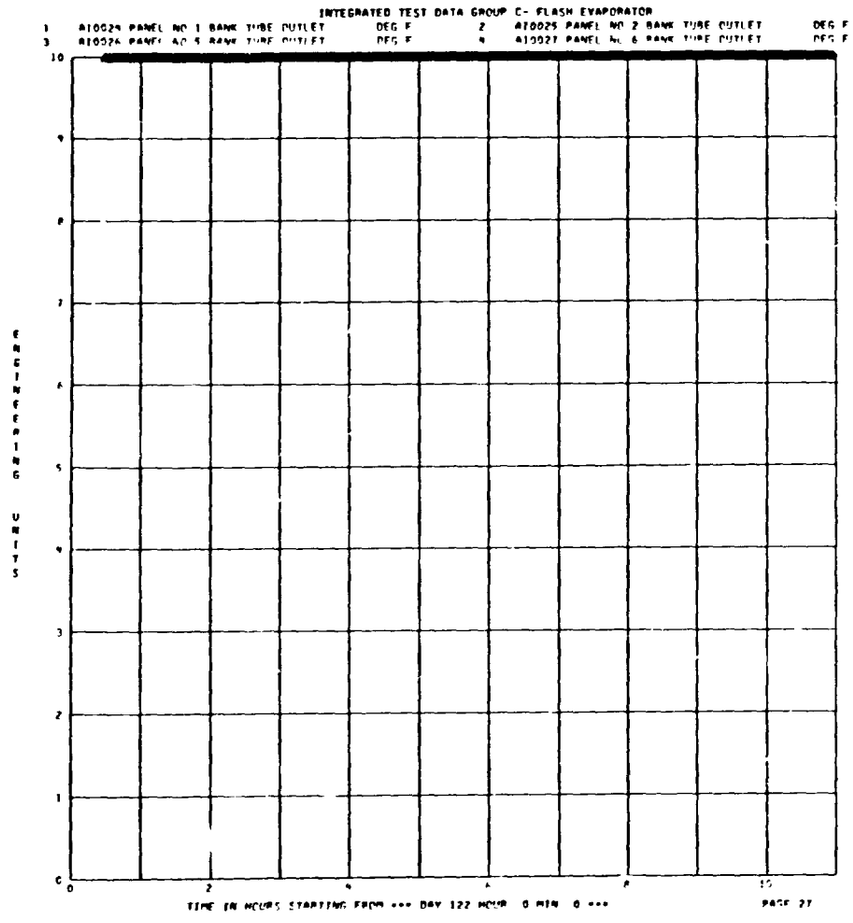
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AJ0024 PANEL NO 1 BANK TUBE OUTLET DEG F
2 AJ0025 PANEL NO 2 BANK TUBE OUTLET DEG F
3 AJ0026 PANEL NO 5 BANK TUBE OUTLET DEG F
4 AJ0027 PANEL NO 6 BANK TUBE OUTLET DEG F
STEAM ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
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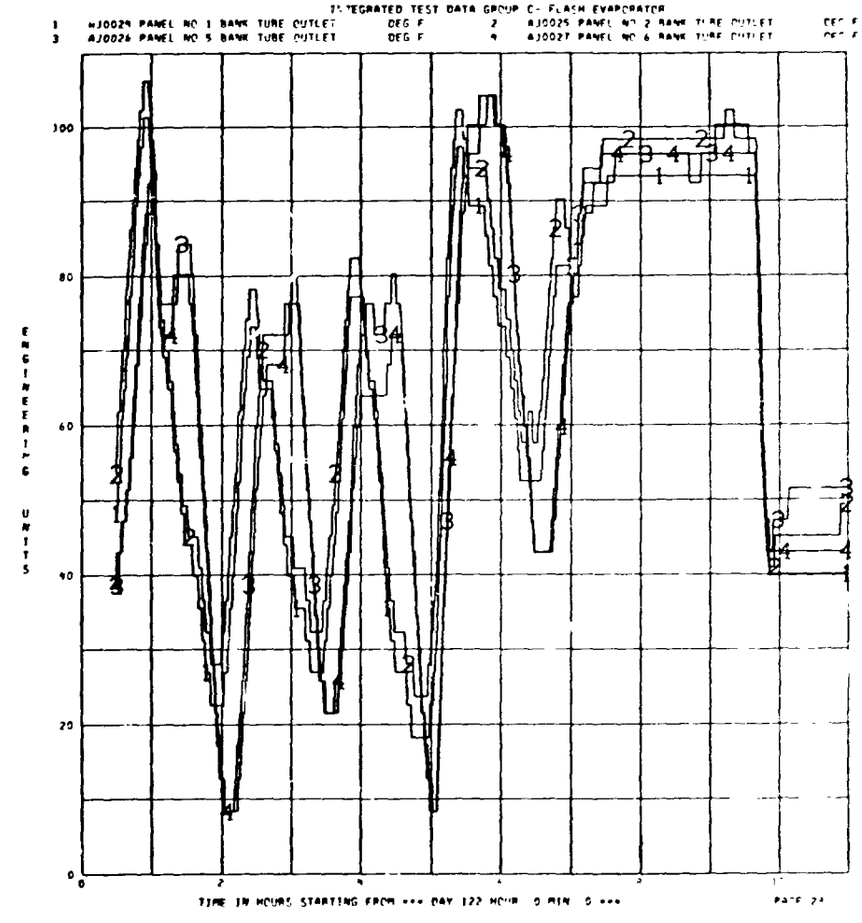
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AJ0024 PANEL NO 1 BANK TUBE OUTLET DEG F
2 AJ0025 PANEL NO 2 BANK TUBE OUTLET DEG F
3 AJ0026 PANEL NO 5 BANK TUBE OUTLET DEG F
4 AJ0027 PANEL NO 6 BANK TUBE OUTLET DEG F
STEAM ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 28

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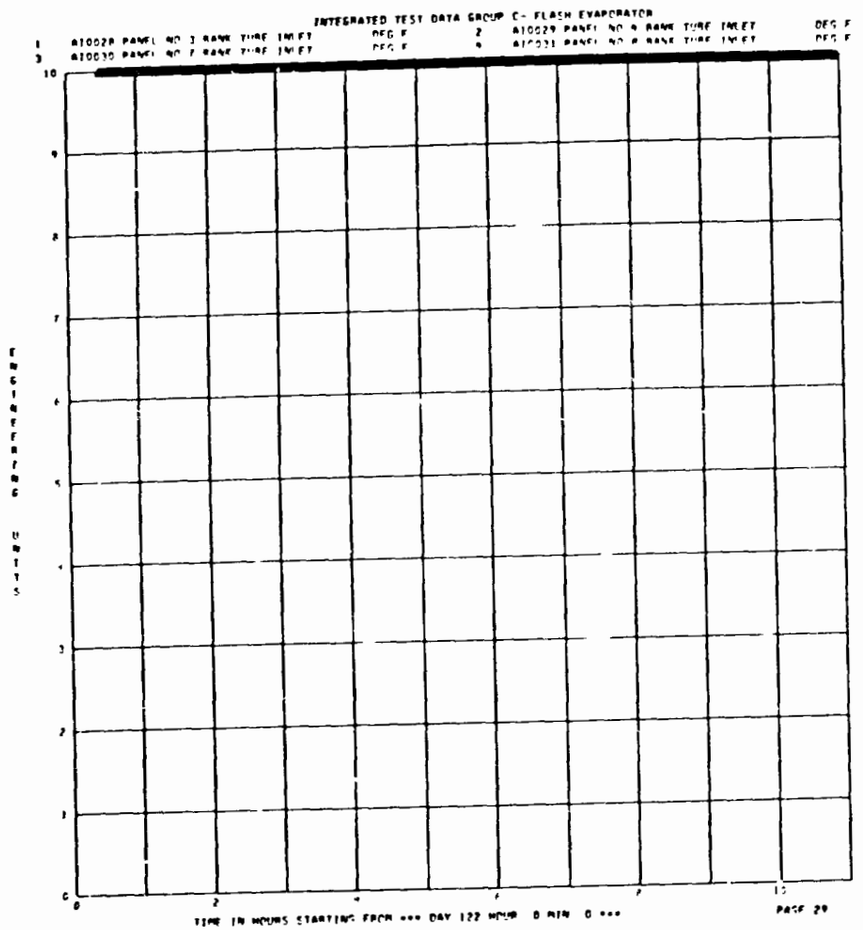
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AJ0028 PANEL NO 3 BANK TUBE INLET DEG F
2 AJ0029 PANEL NO 6 BANK TUBE INLET DEG F
3 AJ0030 PANEL NO 7 BANK TUBE INLET DEG F
4 AJ0031 PANEL NO 2 BANK TUBE INLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 29

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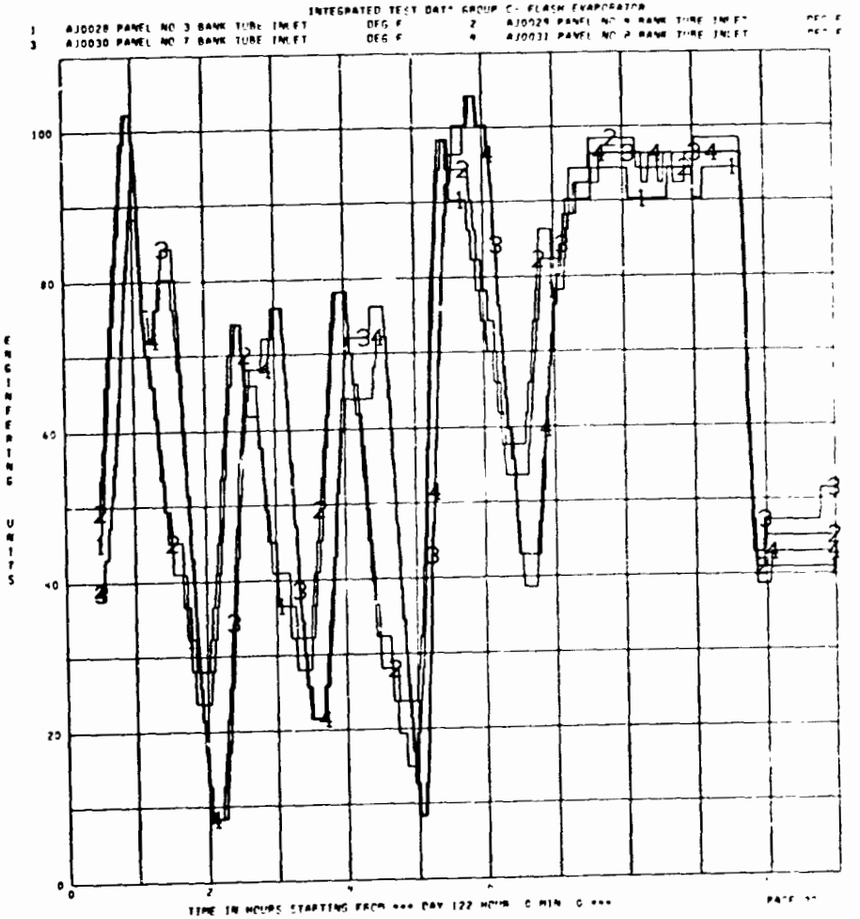
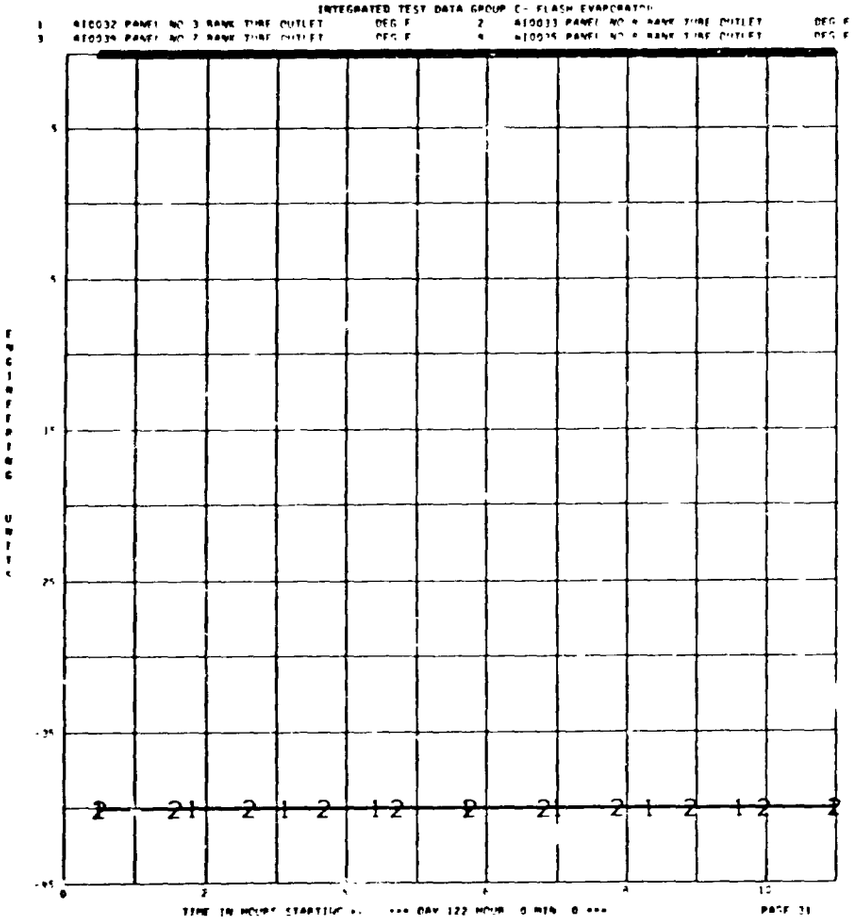
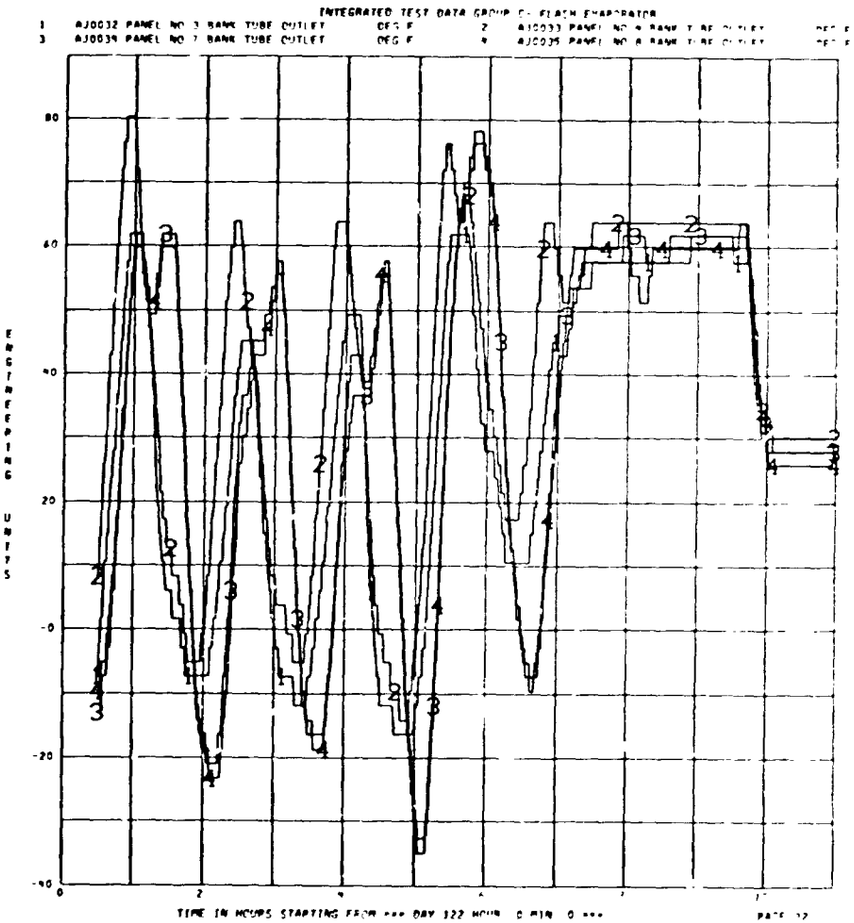

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AJ0028 PANEL NO 3 BANK TUBE INLET DEG F
2 AJ0029 PANEL NO 6 BANK TUBE INLET DEG F
3 AJ0030 PANEL NO 7 BANK TUBE INLET DEG F
4 AJ0031 PANEL NO 2 BANK TUBE INLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

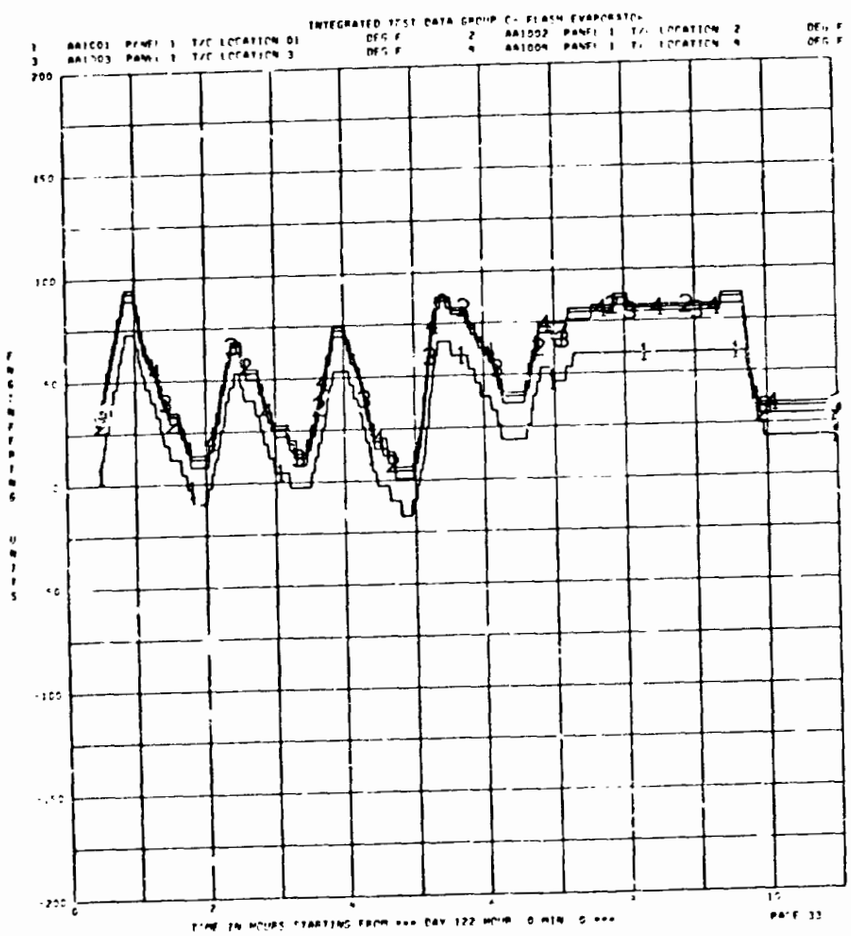
C-30


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 A1C032 PANEL NO 3 BANK TUBE OUTLET DEG F
2 A1C033 PANEL NO 4 BANK TUBE OUTLET DEG F
3 A1C039 PANEL NO 7 BANK TUBE OUTLET DEG F
4 A1C035 PANEL NO 6 BANK TUBE OUTLET DEG F
TIME IN HOURS STARTING

C-31


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AJ0032 PANEL NO 3 BANK TUBE OUTLET DEG F
2 AJ0033 PANEL NO 4 BANK TUBE OUTLET DEG F
3 AJ0039 PANEL NO 7 BANK TUBE OUTLET DEG F
4 AJ0035 PANEL NO 6 BANK TUBE OUTLET DEG F
80
60
40
20
0
-20
-40
TIME IN HOURS STARTING FROM

C-32


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AA1C01 PANEL 1 T/C LOCATION 01 DEG F 2 AA1002 PANEL 1 T/C LOCATION 2 DEG F
3 AA1003 PANEL 1 T/C LOCATION 3 DEG F 4 AA1004 PANEL 1 T/C LOCATION 4 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 33

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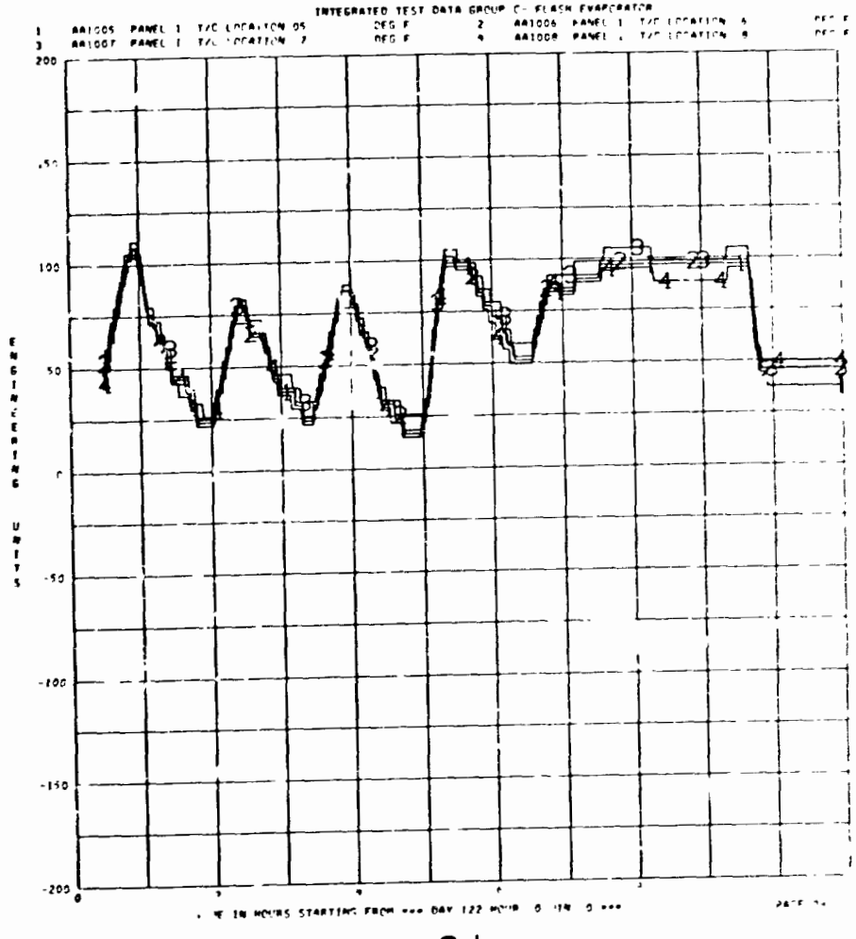
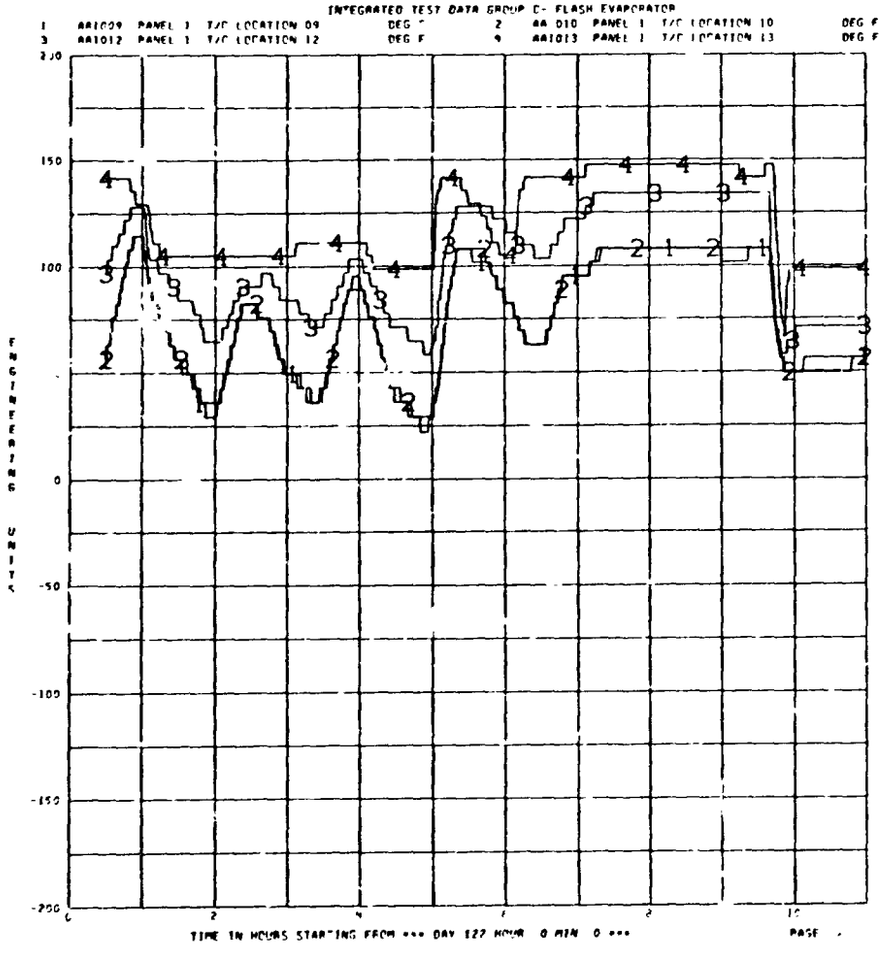

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AA1005 PANEL 1 T/C LOCATION 05 DEG F 2 AA1006 PANEL 1 T/C LOCATION 6 DEG F
3 AA1007 PANEL 1 T/C LOCATION 7 DEG F 4 AA1008 PANEL 1 T/C LOCATION 8 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-34


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AA1029 PANEL 1 T/C LOCATION 09 DEG F
2 AA 010 PANEL 1 T/C LOCATION 10 DEG F
3 AA1012 PANEL 1 T/C LOCATION 12 DEG F
4 AA1013 PANEL 1 T/C LOCATION 13 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

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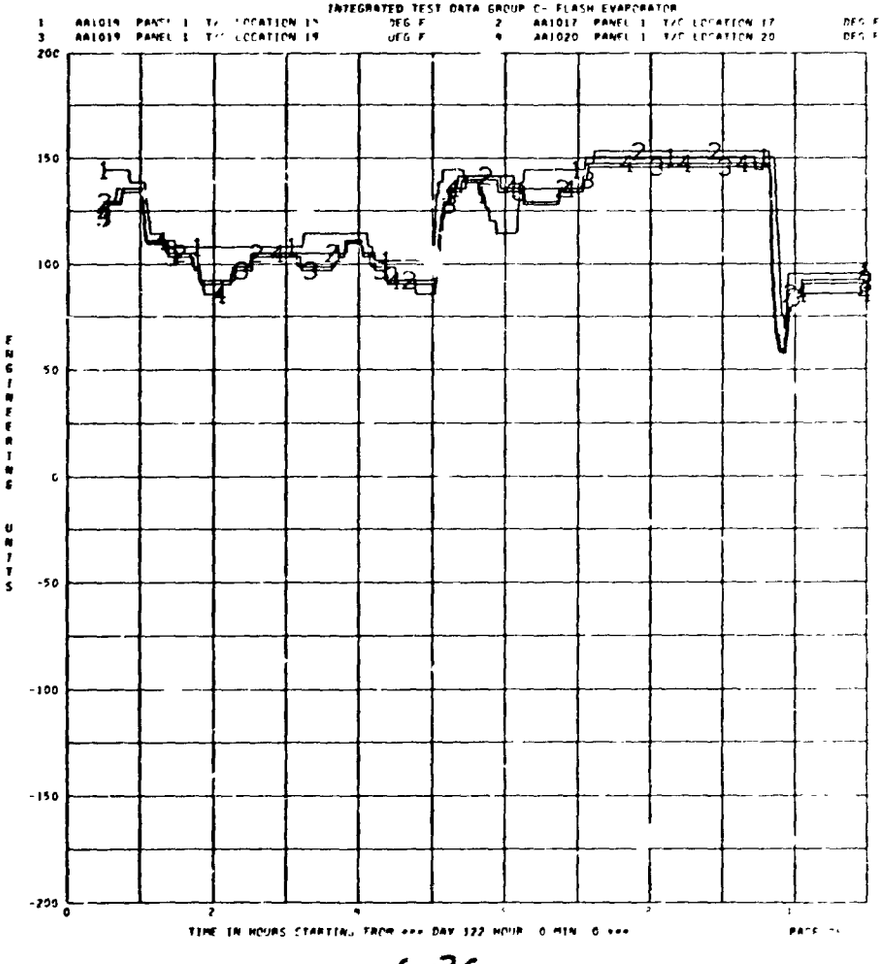
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AA1019 PANEL 1 T/C LOCATION 19 DEG F
2 AA1017 PANEL 1 T/C LOCATION 17 DEG F
3 AA1019 PANEL 1 T/C LOCATION 19 DEG F
4 AA1020 PANEL 1 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

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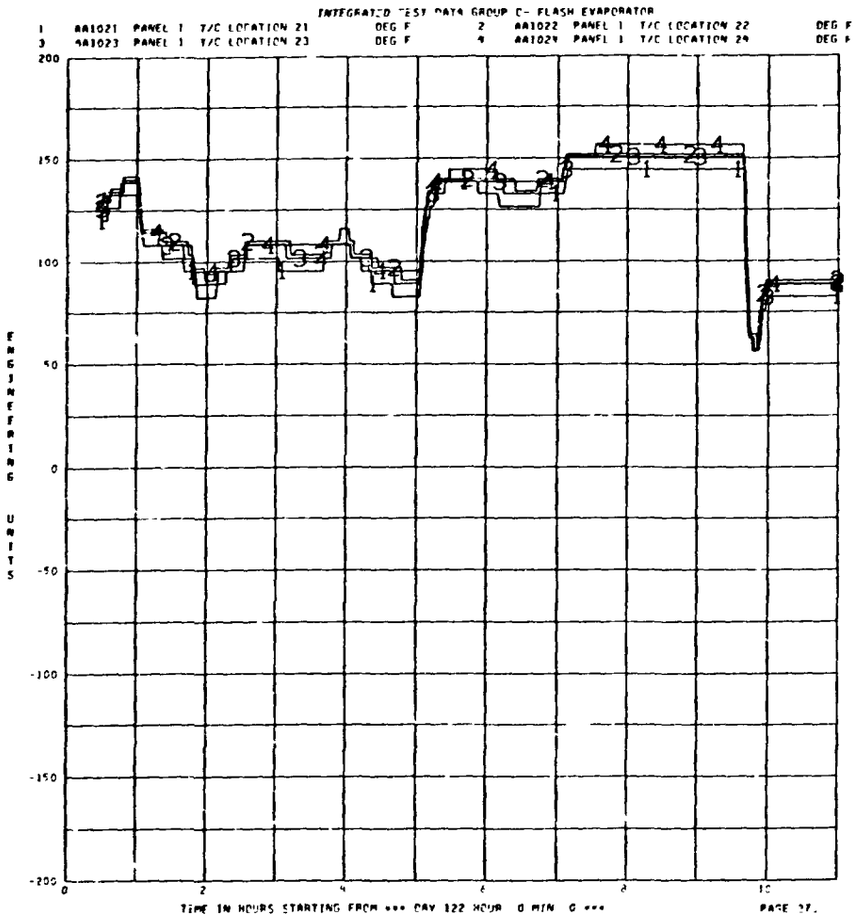
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AA1021 PANEL 1 T/C LOCATION 21 DEG F
2 AA1022 PANEL 1 T/C LOCATION 22 DEG F
3 AA1023 PANEL 1 T/C LOCATION 23 DEG F
4 AA1024 PANEL 1 T/C LOCATION 24 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 37.

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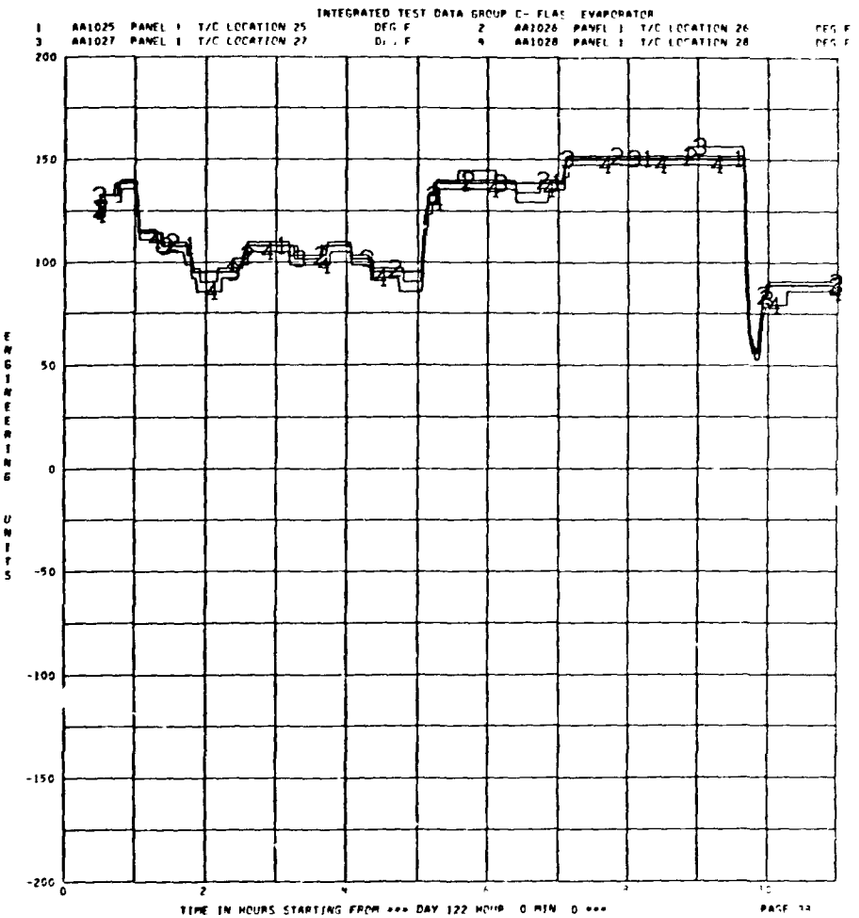
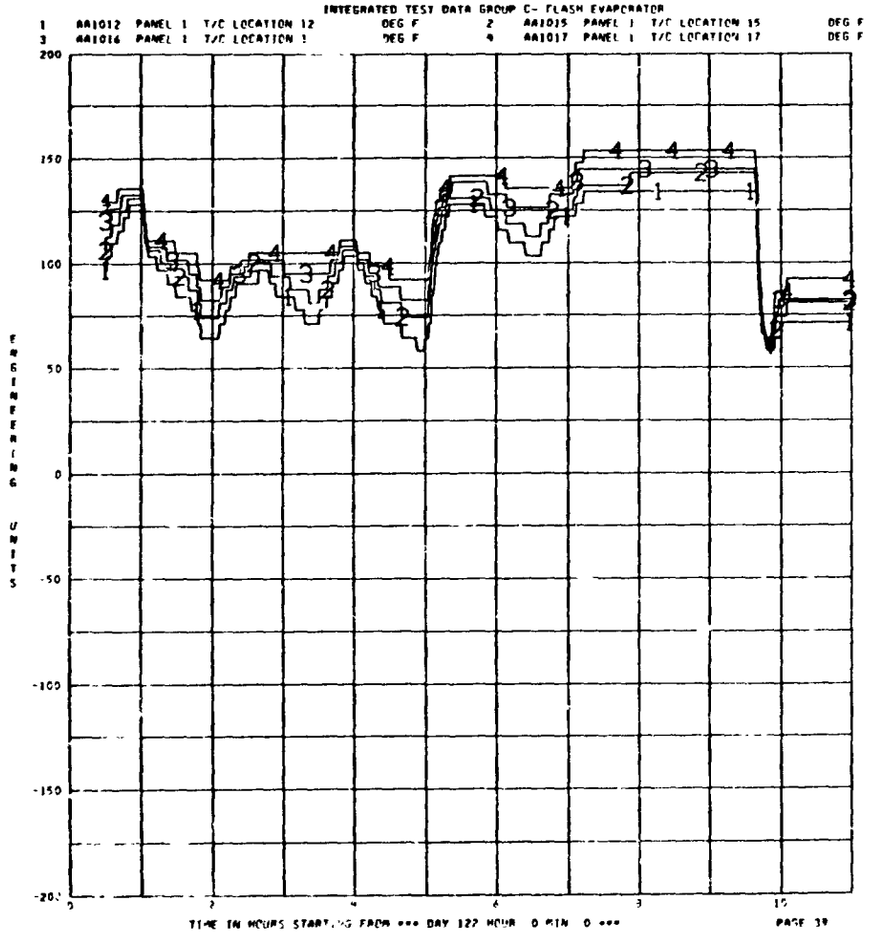

INTEGRATED TEST DATA GROUP C- FLAS EVAPORATOR
1 AA1025 PANEL 1 T/C LOCATION 25 DEG F
2 AA1026 PANEL 1 T/C LOCATION 26 DEG F
3 AA1027 PANEL 1 T/C LOCATION 27 DEG F
4 AA1028 PANEL 1 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-38


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AA1012 PANEL 1 T/C LOCATION 12 DEG F
2 AA1015 PANEL 1 T/C LOCATION 15 DEG F
3 AA1016 PANEL 1 T/C LOCATION 1 DEG F
4 AA1017 PANEL 1 T/C LOCATION 17 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 39

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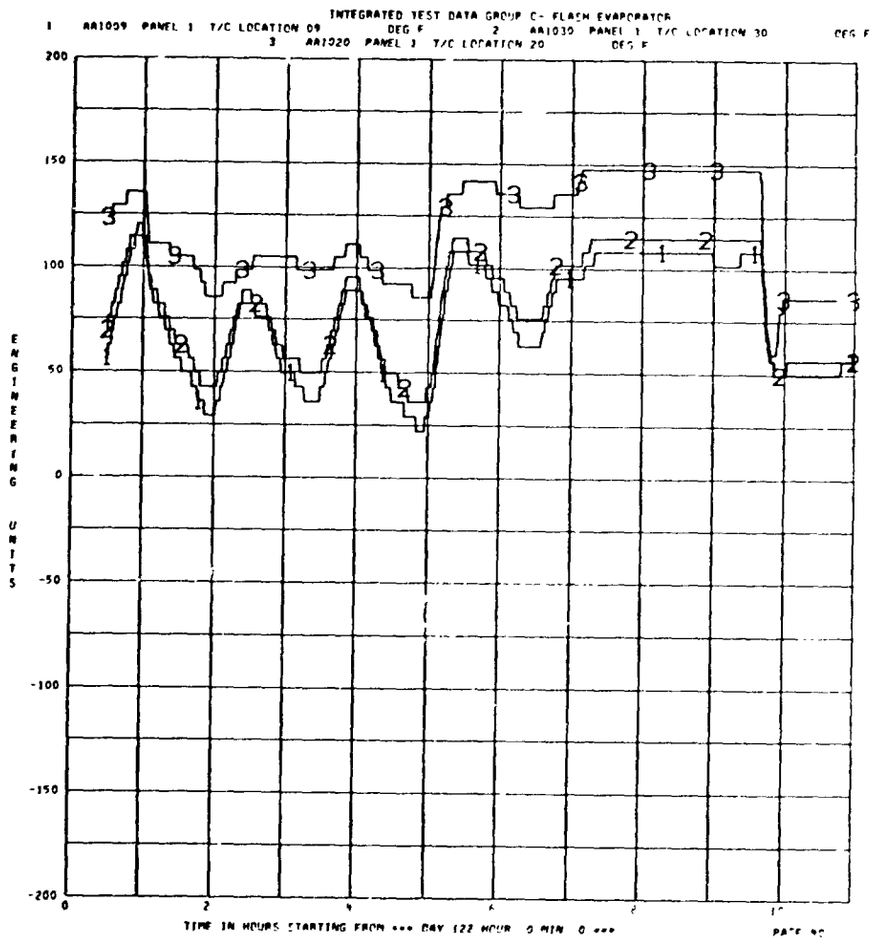
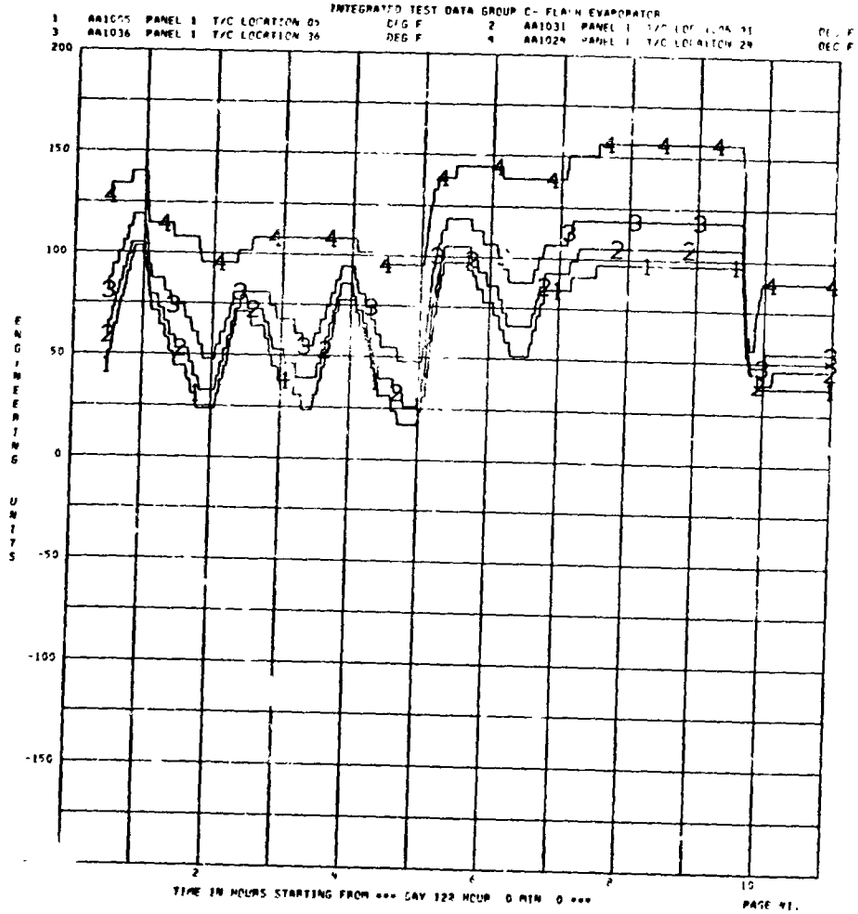

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AA1009 PANEL 1 T/C LOCATION 09 DEG F
2 AA1030 PANEL 1 T/C LOCATION 30 DEG F
3 AA1020 PANEL 1 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-40


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AA1005 PANEL 1 T/C LOCATION 05 DEG F
3 AA1036 PANEL 1 T/C LOCATION 36 DEG F
2 AA1031 PANEL 1
4 AA1029 PANEL 1
200
150
100
50
0
-50
-100
-150
ENGINEERING UNITS
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 41.

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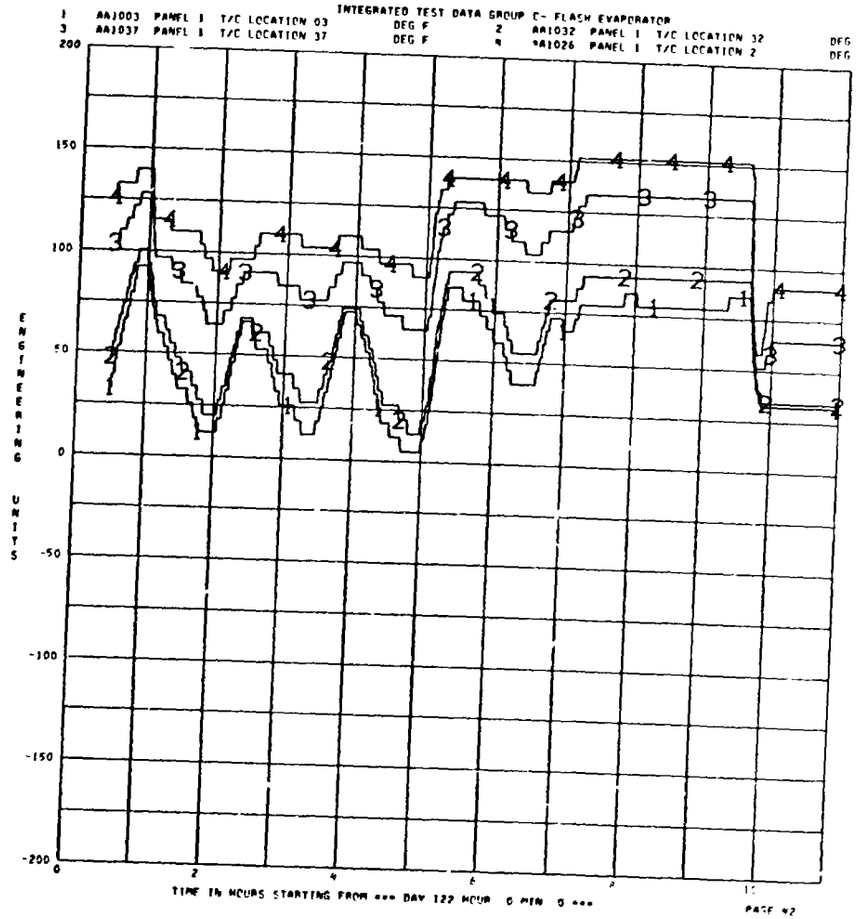
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AA1003 PANEL 1 T/C LOCATION 03 DEG F
3 AA1037 PANEL 1 T/C LOCATION 37 DEG F
2 AA1032 PANEL 1 T/C LOCATION 32 DEG F
4 AA1026 PANEL 1 T/C LOCATION 2 DEG F
200
150
100
50
0
-50
-100
-150
-200
ENGINEERING UNITS
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
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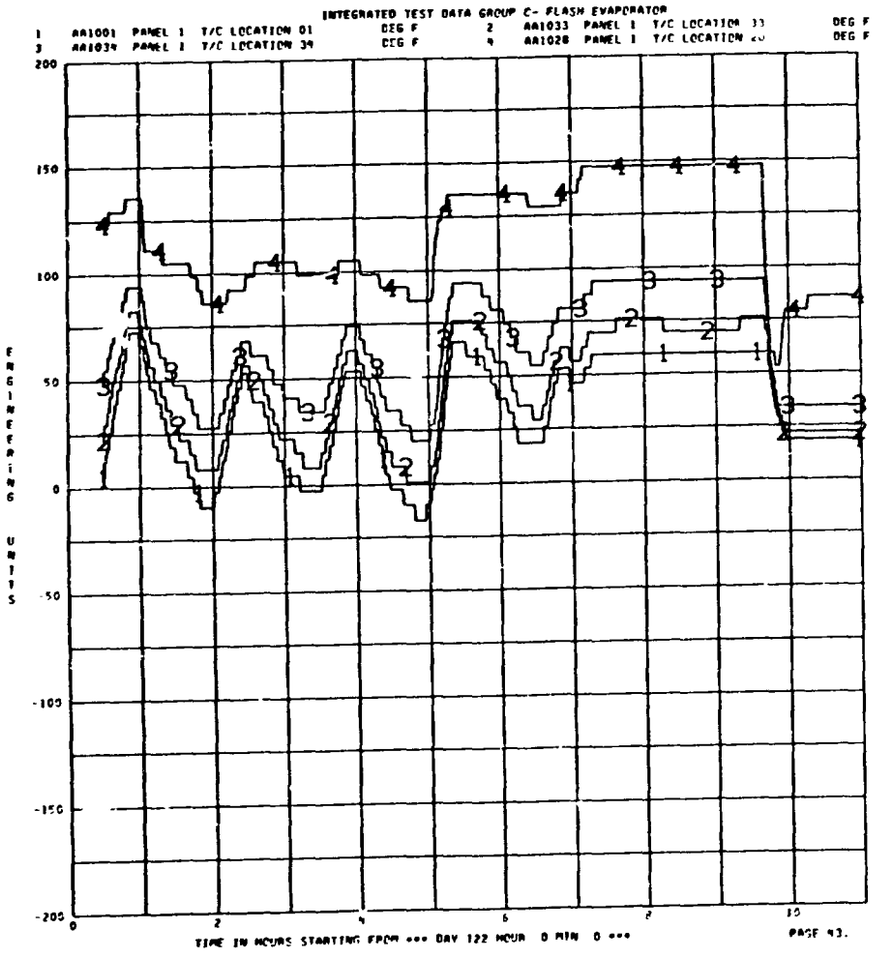
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AA1001 PANEL 1 T/C LOCATION 01 DEG F
2 AA1033 PANEL 1 T/C LOCATION 33 DEG F
3 AA1034 PANEL 1 T/C LOCATION 34 DEG F
4 AA1028 PANEL 1 T/C LOCATION 28 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 43.

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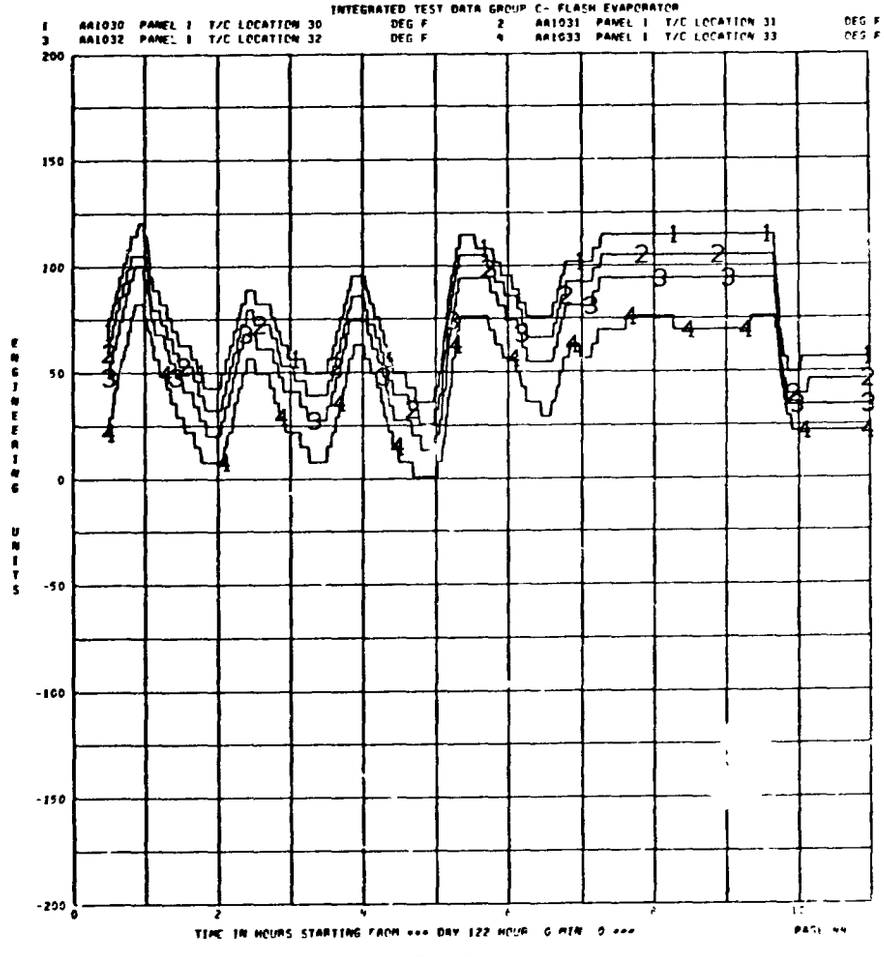
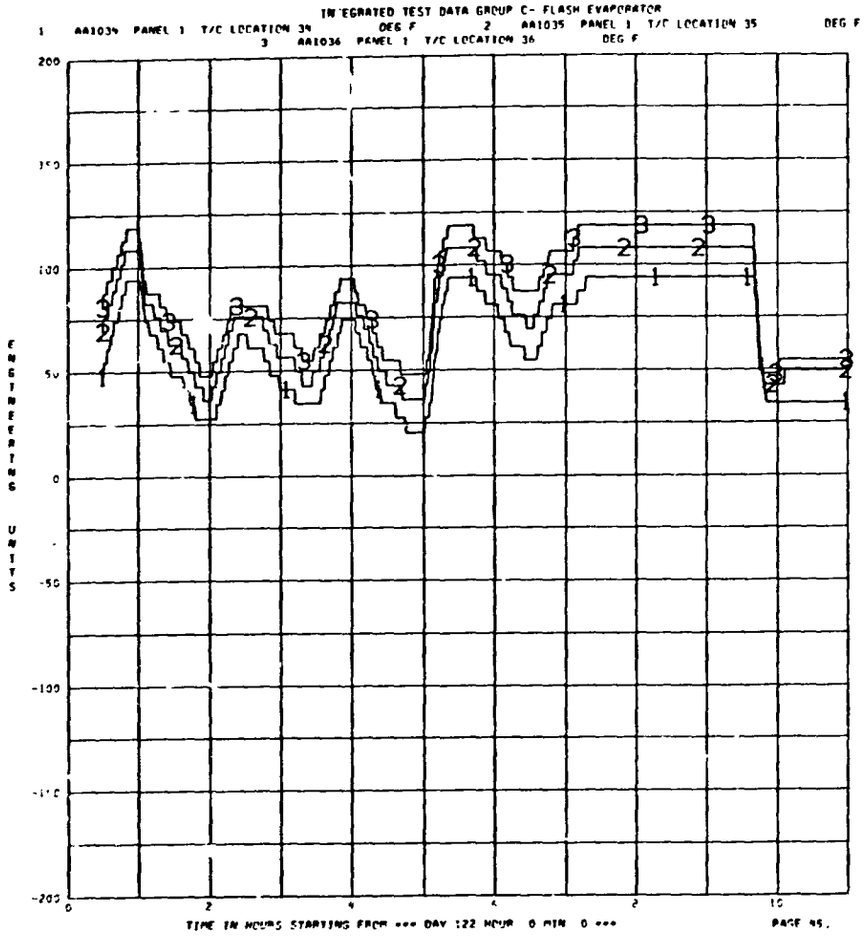
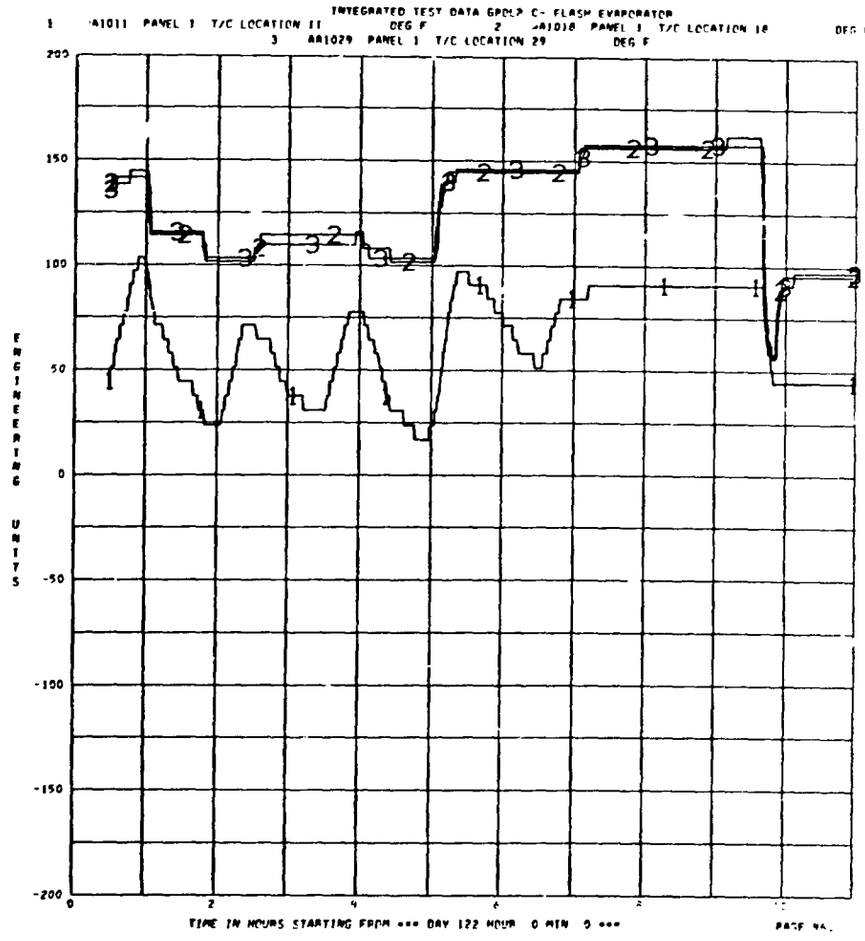

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AA1030 PANEL 1 T/C LOCATION 30 DEG F
2 AA1031 PANEL 1 T/C LOCATION 31 DEG F
3 AA1032 PANEL 1 T/C LOCATION 32 DEG F
4 AA1033 PANEL 1 T/C LOCATION 33 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

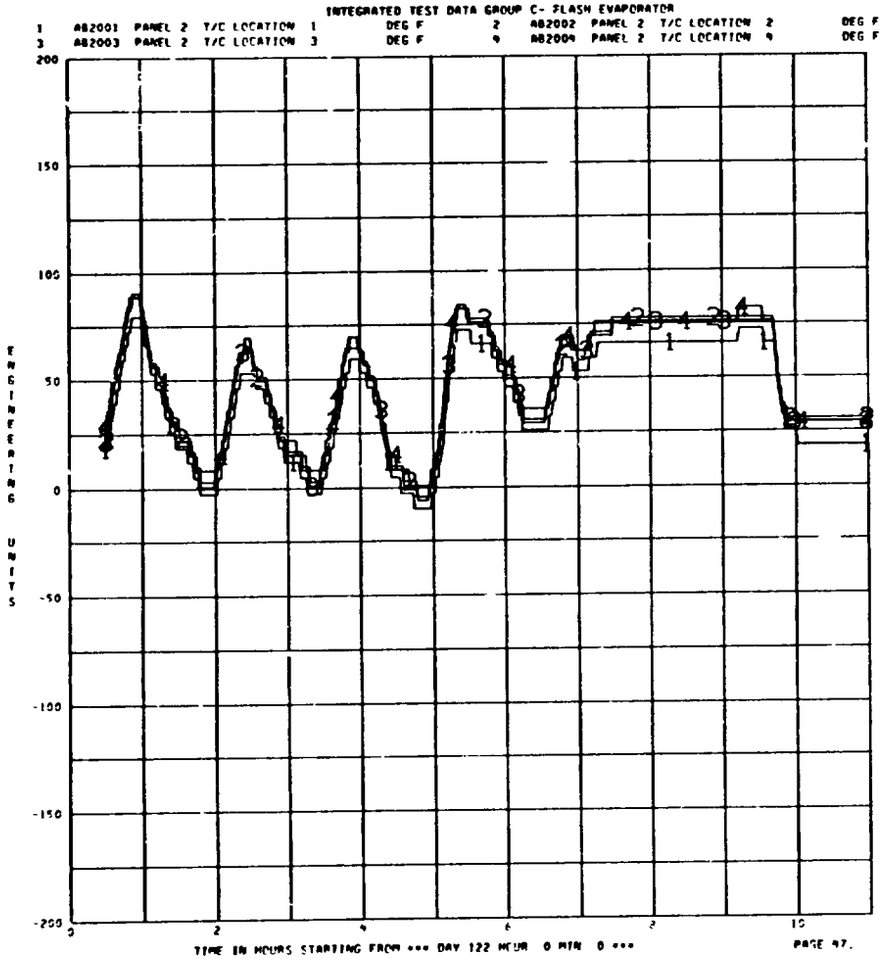
C-44


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AA1034 PANEL 1 T/C LOCATION 34 DEG F
2 AA1035 PANEL 1 T/C LOCATION 35 DEG F
3 AA1036 PANEL 1 T/C LOCATION 36 DEG F
ENGINEERING UNITS
200
100
0
-50
-100
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-45


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AA1011 PANEL 1 T/C LOCATION 11 DEG F
2 AA1018 PANEL 1 T/C LOCATION 18 DEG F
3 AA1029 PANEL 1 T/C LOCATION 29 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-46


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AB2001 PANEL 2 T/C LOCATION 1 DEG F
2 AB2002 PANEL 2 T/C LOCATION 2 DEG F
3 AB2003 PANEL 2 T/C LOCATION 3 DEG F
4 AB2004 PANEL 2 T/C LOCATION 4 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 47.

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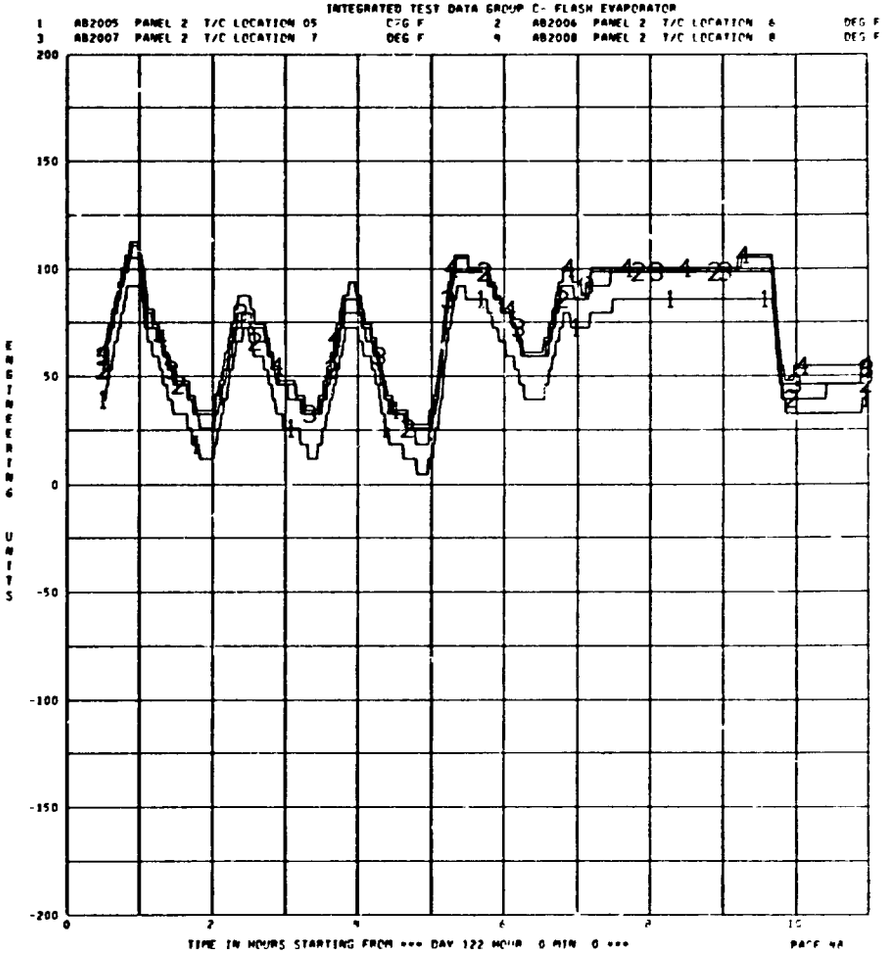
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AB2005 PANEL 2 T/C LOCATION 05 DEG F
2 AB2006 PANEL 2 T/C LOCATION 6 DEG F
3 AB2007 PANEL 2 T/C LOCATION 7 DEG F
4 AB2008 PANEL 2 T/C LOCATION 8 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 48

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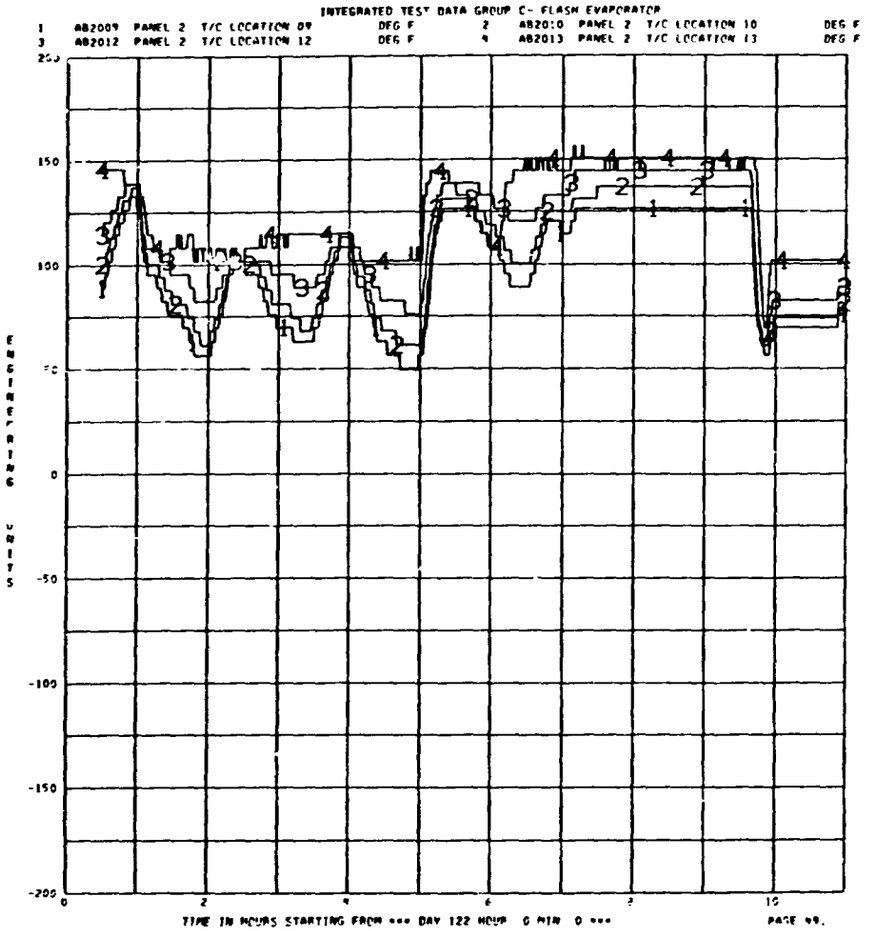
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AB2009 PANEL 2 T/C LOCATION 09 DEG F
2 AB2010 PANEL 2 T/C LOCATION 10 DEG F
3 AB2012 PANEL 2 T/C LOCATION 12 DEG F
4 AB2013 PANEL 2 T/C LOCATION 13 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 49.

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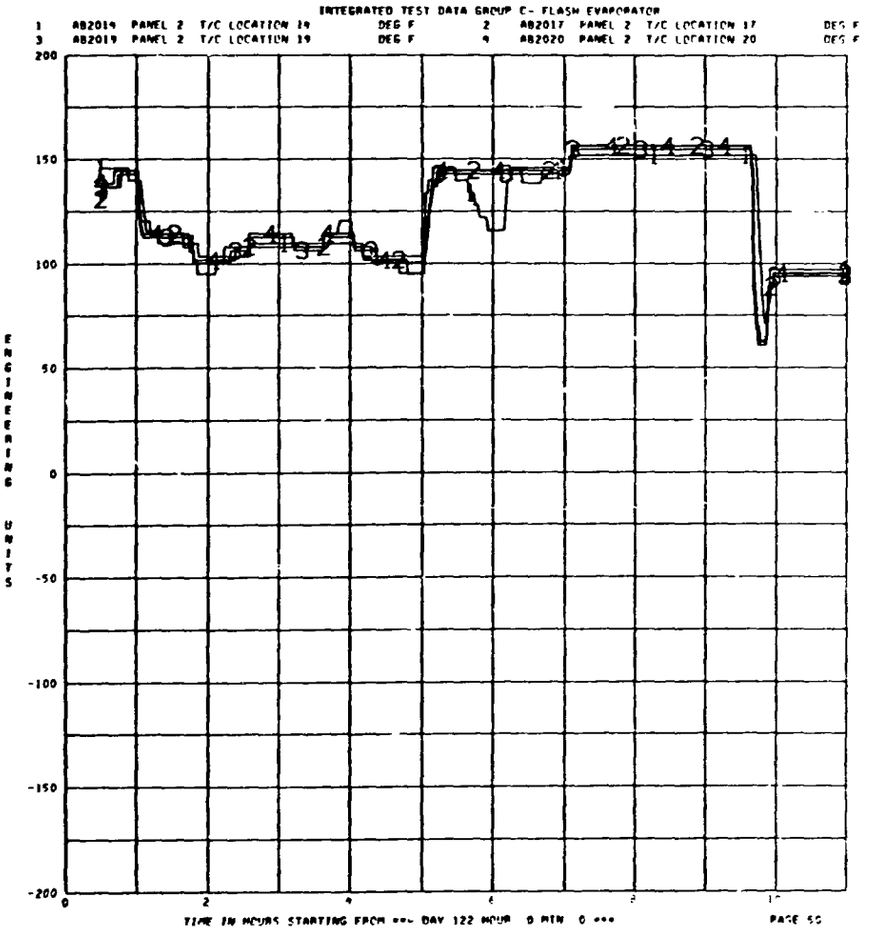
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AB2016 PANEL 2 T/C LOCATION 16 DEG F
2 AB2017 PANEL 2 T/C LOCATION 17 DEG F
3 AB2019 PANEL 2 T/C LOCATION 19 DEG F
4 AB2020 PANEL 2 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 50

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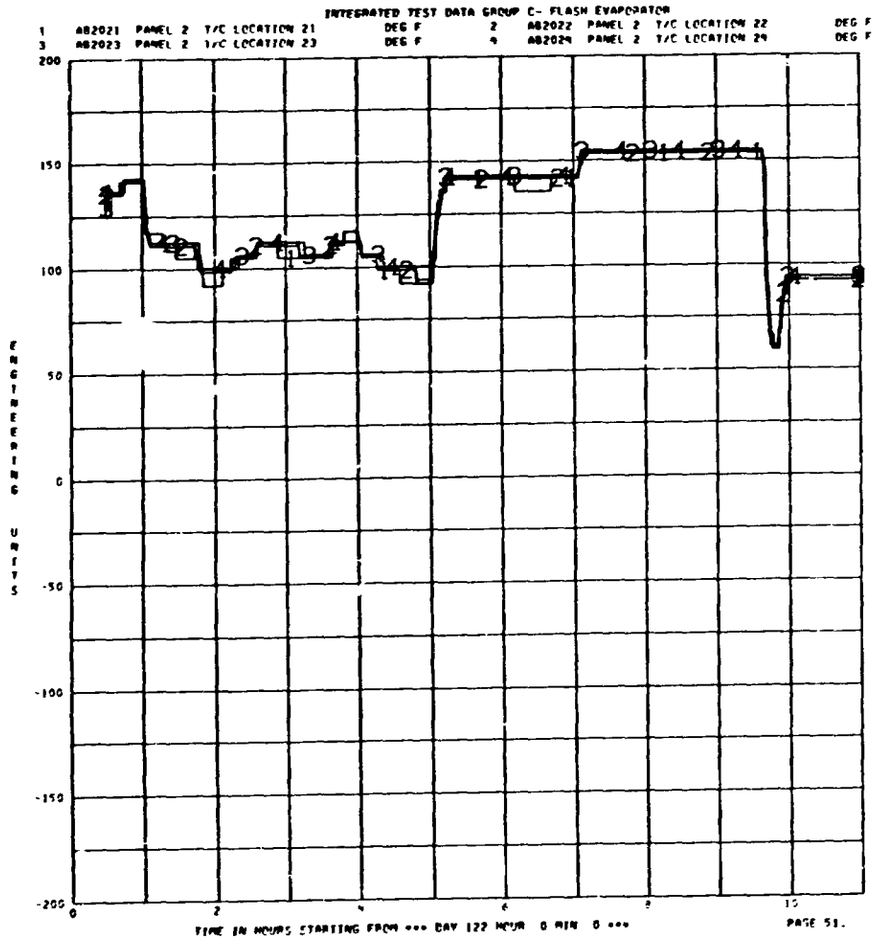
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AB2021 PANEL 2 T/C LOCATION 21 DEG F
2 AB2022 PANEL 2 T/C LOCATION 22 DEG F
3 AB2023 PANEL 2 T/C LOCATION 23 DEG F
4 AB2024 PANEL 2 T/C LOCATION 24 DEG F
STATE ENTERED
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 51.

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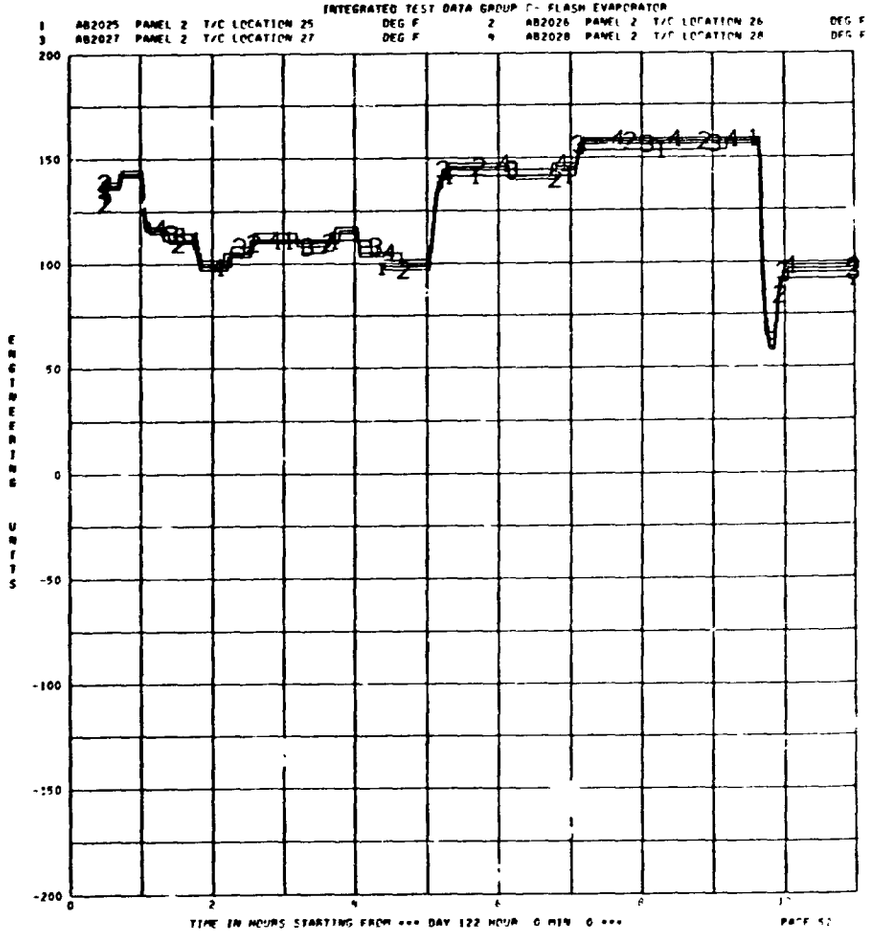
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AB2025 PANEL 2 T/C LOCATION 25 DEG F
2 AB2026 PANEL 2 T/C LOCATION 26 DEG F
3 AB2027 PANEL 2 T/C LOCATION 27 DEG F
4 AB2028 PANEL 2 T/C LOCATION 28 DEG F
STATE ENTERED
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

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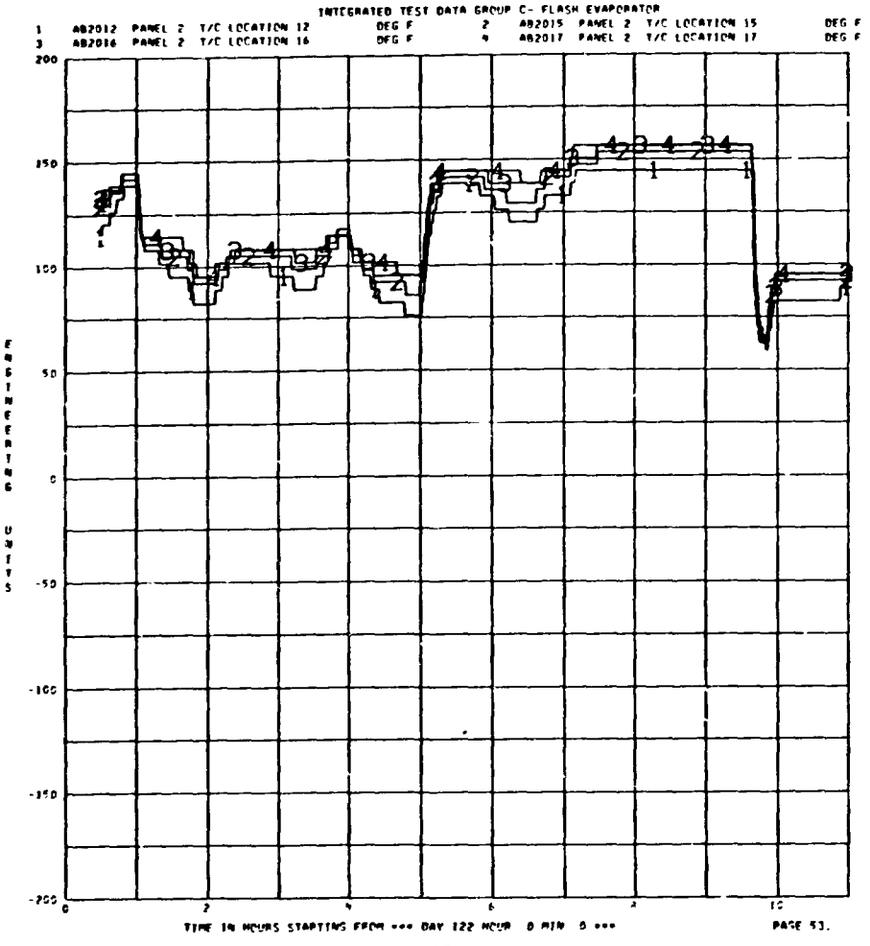
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AB2012 PANEL 2 T/C LOCATION 12 DEG F
2 AB2015 PANEL 2 T/C LOCATION 15 DEG F
3 AB2016 PANEL 2 T/C LOCATION 16 DEG F
4 AB2017 PANEL 2 T/C LOCATION 17 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 53.

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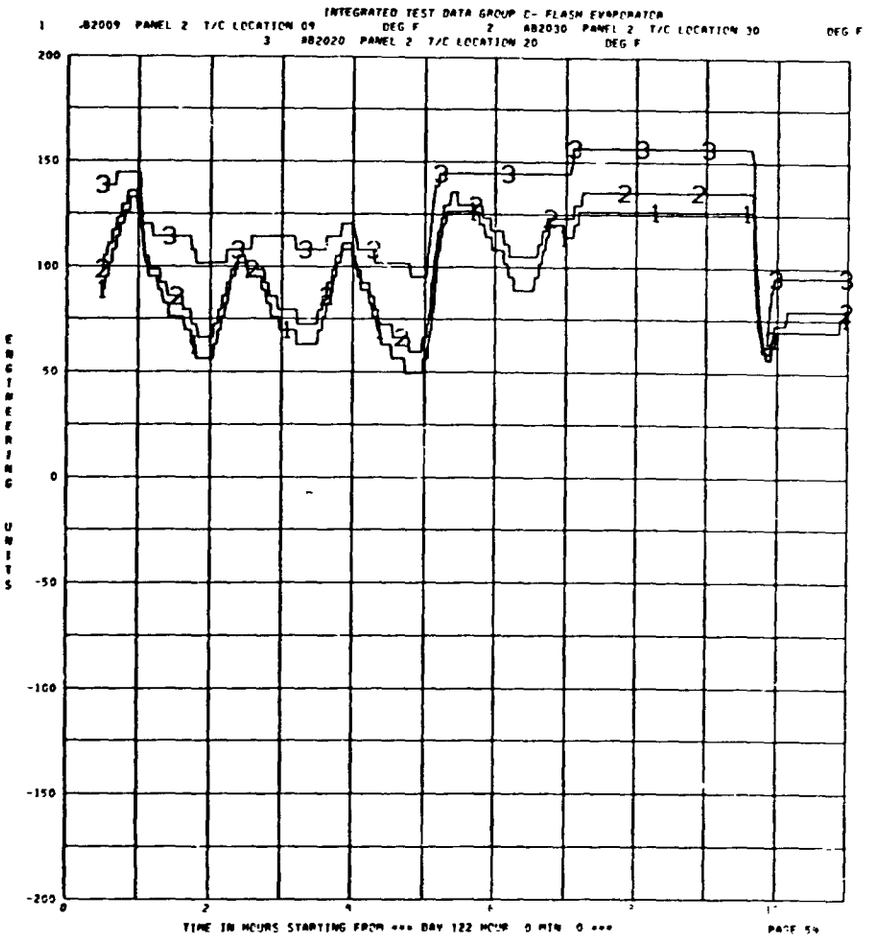
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AB2009 PANEL 2 T/C LOCATION 09 DEG F
2 AB2030 PANEL 2 T/C LOCATION 30 DEG F
3 AB2020 PANEL 2 T/C LOCATION 20 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 54

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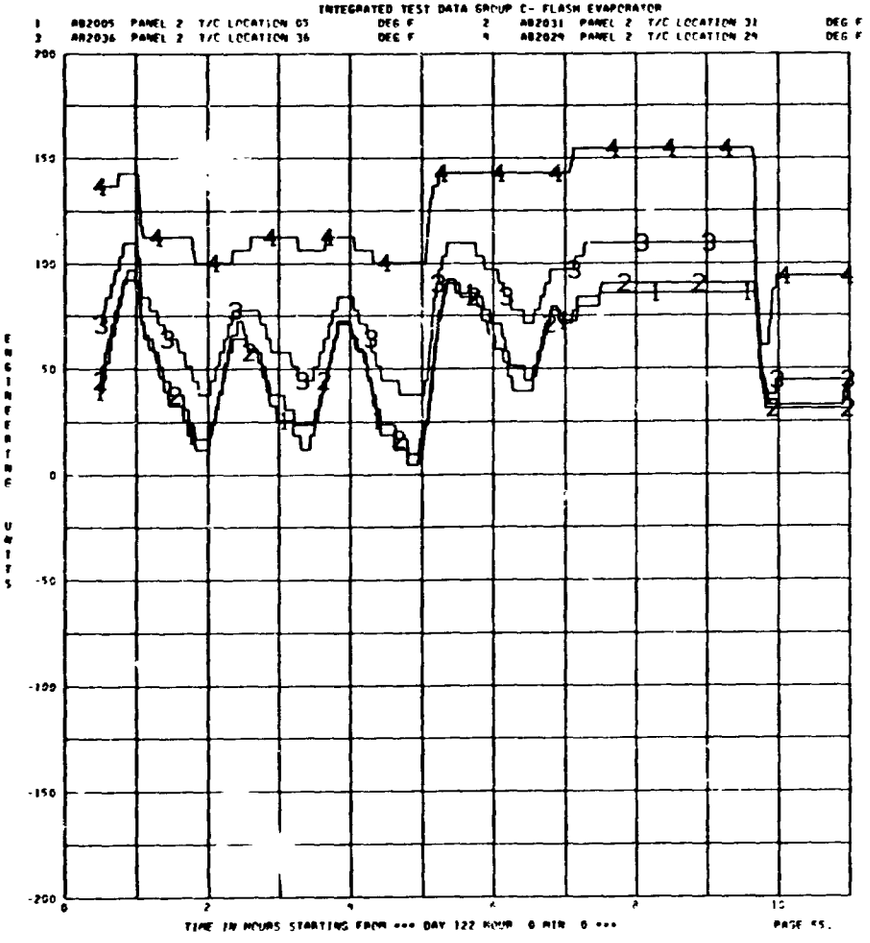
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AB2005 PANEL 2 T/C LOCATION 05 DEG F
2 AB2031 PANEL 2 T/C LOCATION 31 DEG F
3 AB2036 PANEL 2 T/C LOCATION 36 DEG F
4 AB2029 PANEL 2 T/C LOCATION 29 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 55.

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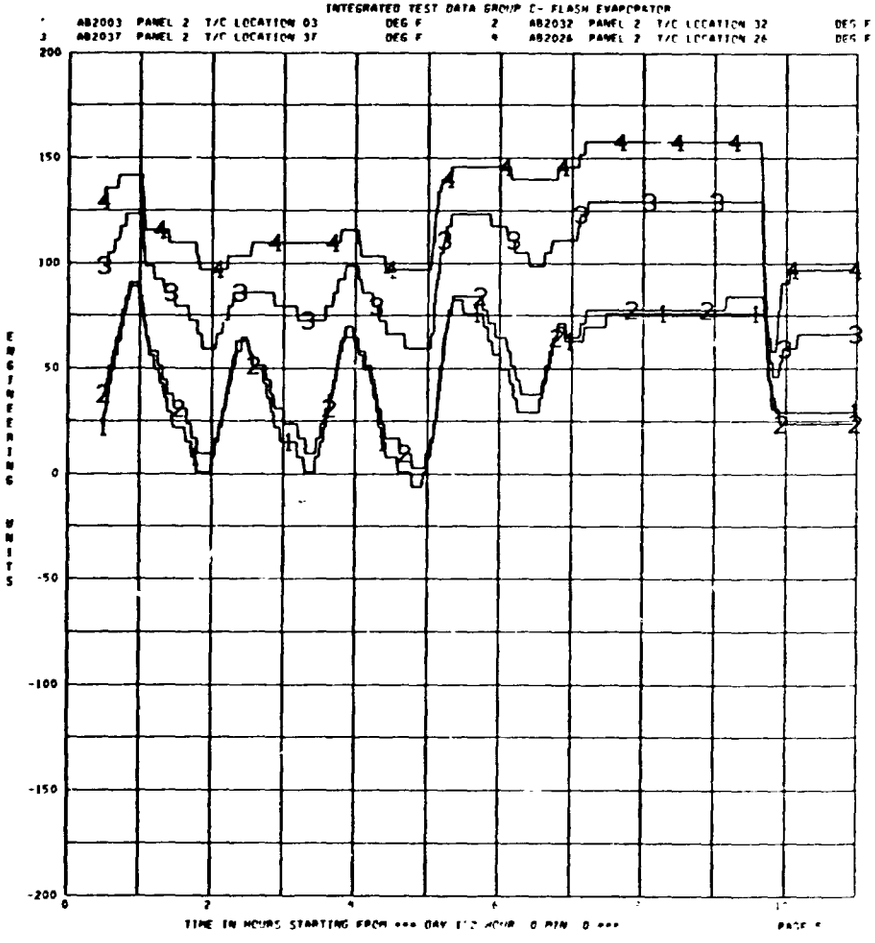
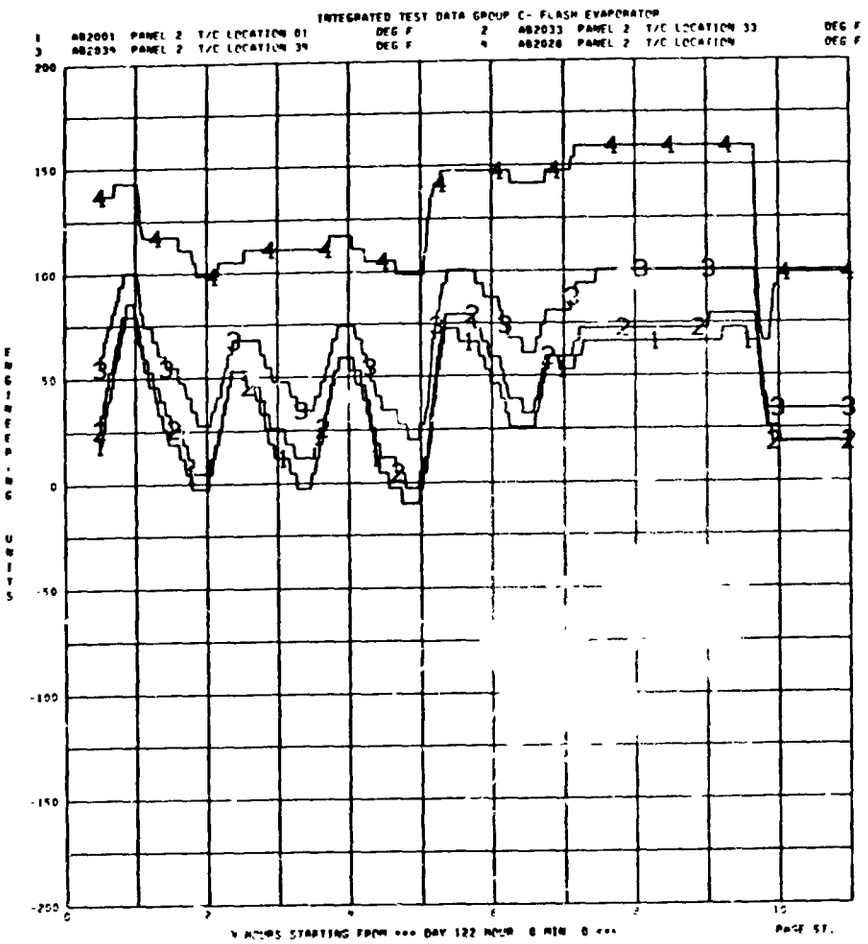
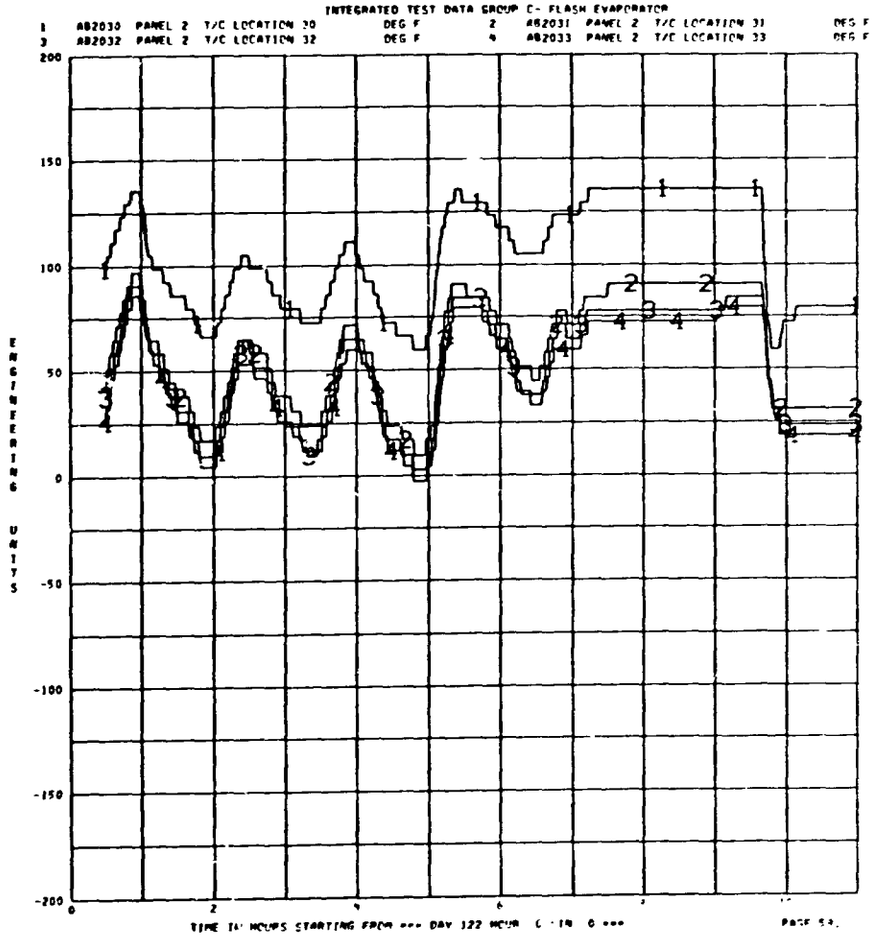

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AB2003 PANEL 2 T/C LOCATION 03 DEG F
2 AB2032 PANEL 2 T/C LOCATION 32 DEG F
3 AB2037 PANEL 2 T/C LOCATION 37 DEG F
4 AB2026 PANEL 2 T/C LOCATION 26 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

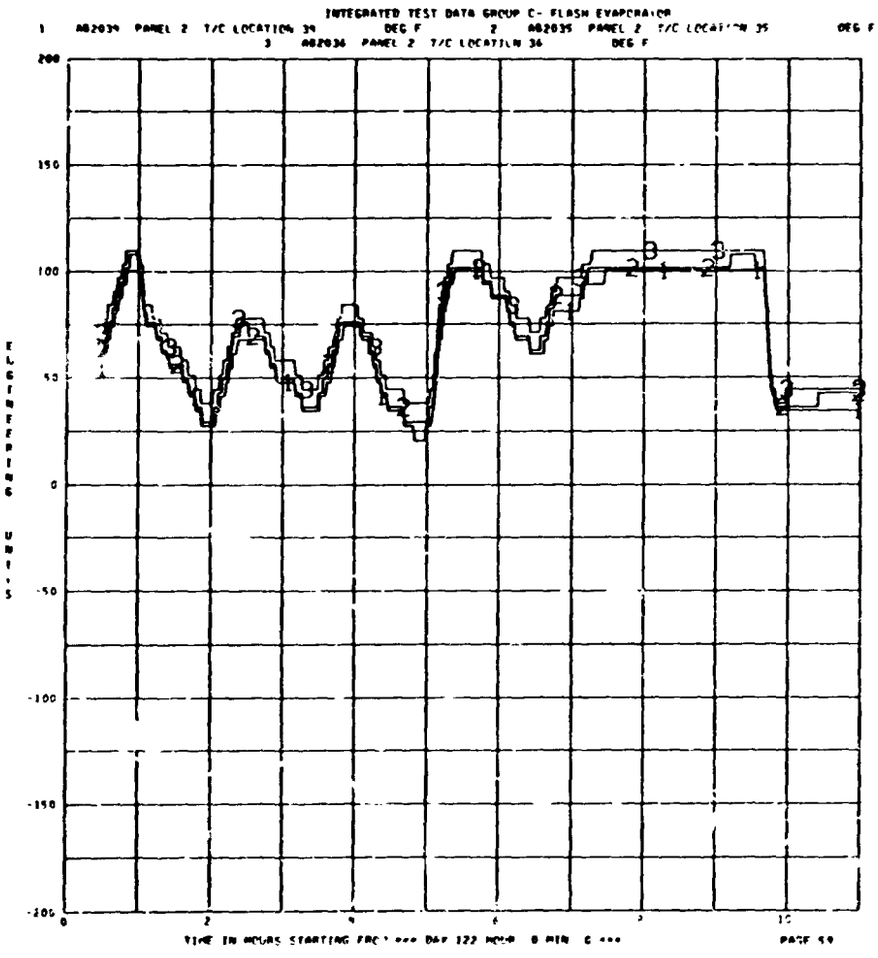
C-56


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AB2001 PANEL 2 T/C LOCATION 01 DEG F
2 AB2033 PANEL 2 T/C LOCATION 33 DEG F
3 AB2034 PANEL 2 T/C LOCATION 34 DEG F
4 AB2028 PANEL 2 T/C LOCATION DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
PAGE 57.

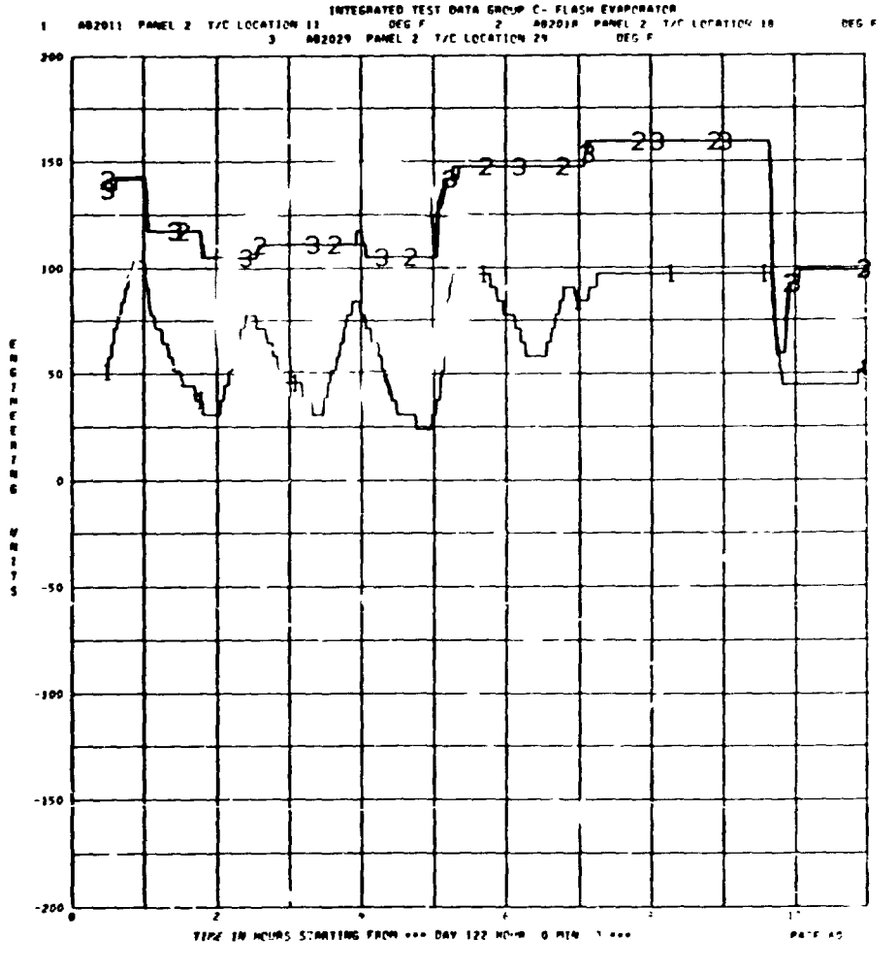
C-57


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AB2030 PANEL 2 T/C LOCATION 30 DEG F
2 AB2031 PANEL 2 T/C LOCATION 31 DEG F
3 AB2032 PANEL 2 T/C LOCATION 32 DEG F
4 AB2033 PANEL 2 T/C LOCATION 33 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
PAGE 58.

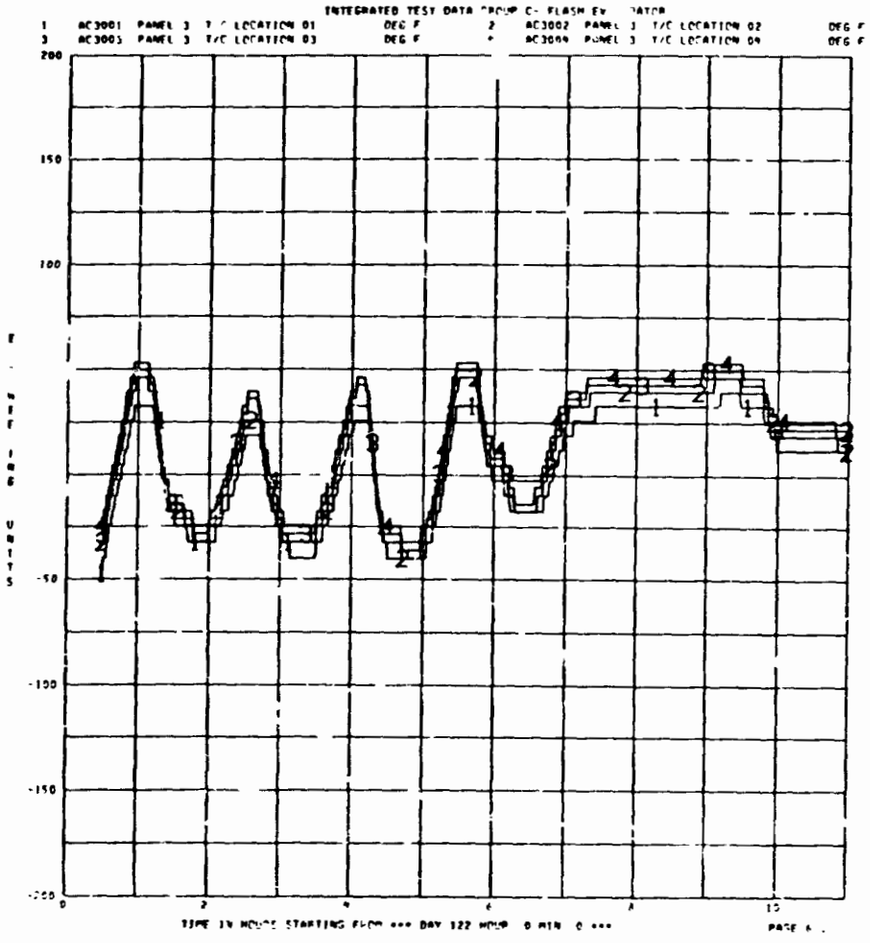
C-58


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 A02034 PANEL 2 T/C LOCATION 34 DEG F
2 A02035 PANEL 2 T/C LOCATION 35 DEG F
3 A02036 PANEL 2 T/C LOCATION 36 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

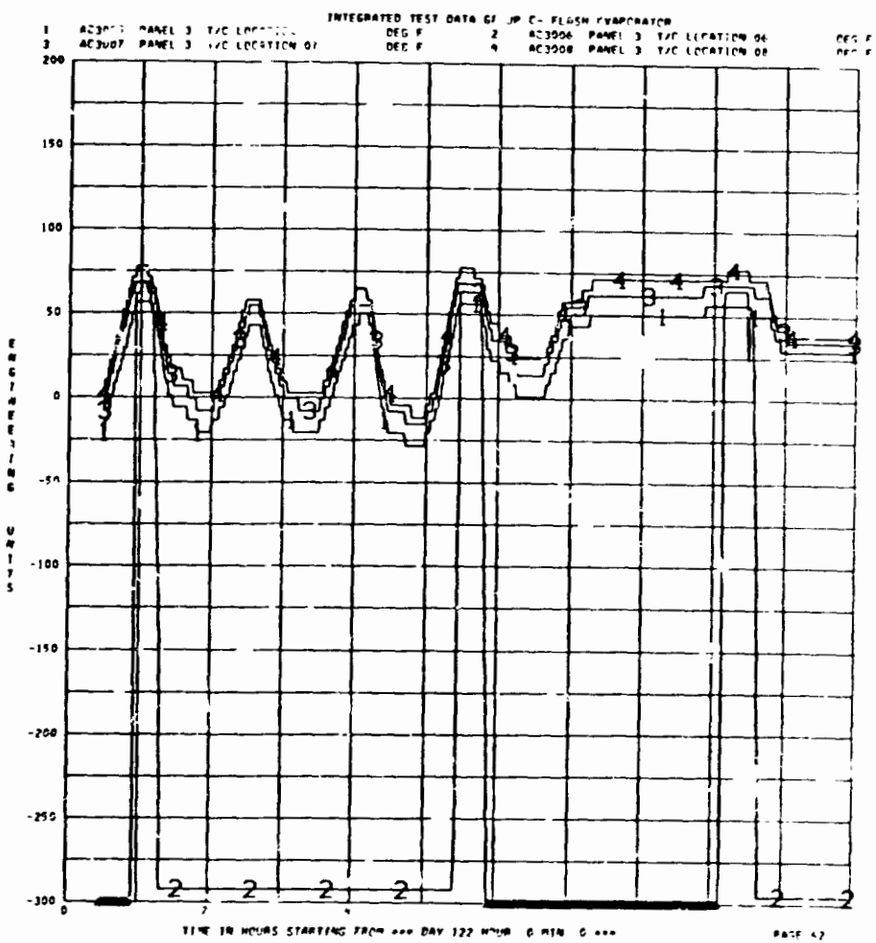
C-59


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 A02011 PANEL 2 T/C LOCATION 11 DEG F
2 A02018 PANEL 2 T/C LOCATION 18 DEG F
3 A02029 PANEL 2 T/C LOCATION 29 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

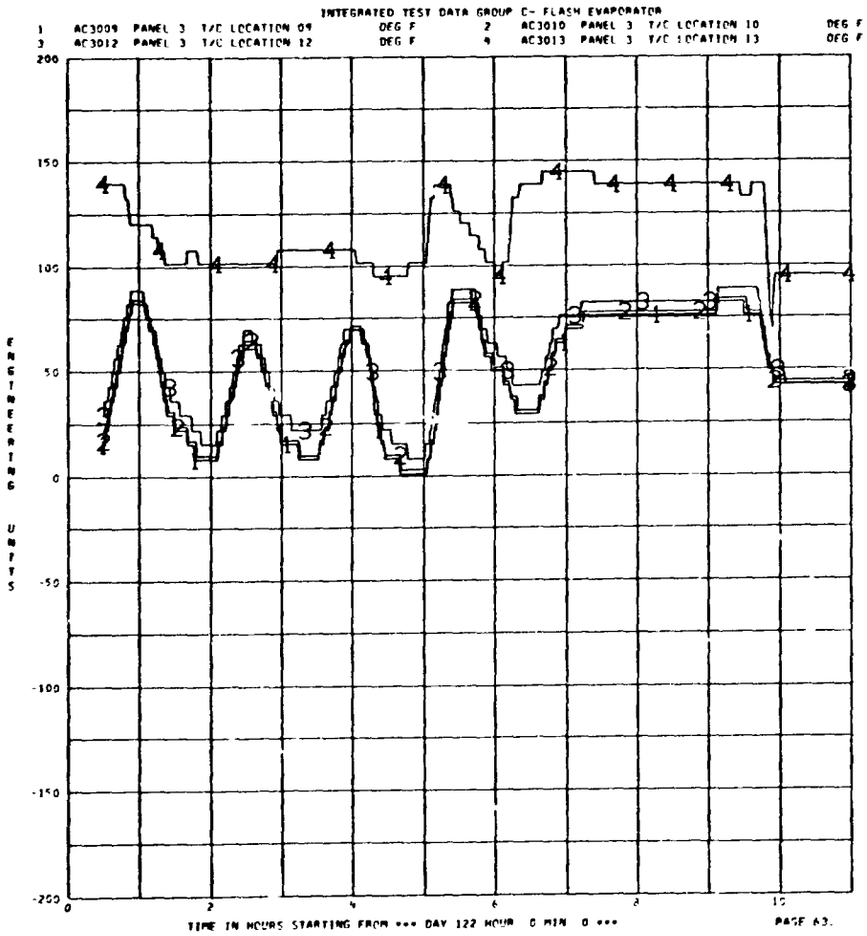
C-60


INTEGRATED TEST DATA FROM C- FLASH EVAPORATOR
1 AC3001 PANEL 3 T/C LOCATION 01 DEG F
2 AC3002 PANEL 3 T/C LOCATION 02 DEG F
3 AC3003 PANEL 3 T/C LOCATION 03 DEG F
4 AC3004 PANEL 3 T/C LOCATION 04 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-61


INTEGRATED TEST DATA FROM C- FLASH EVAPORATOR
1 AC3005 PANEL 3 T/C LOCATION 05 DEG F
2 AC3006 PANEL 3 T/C LOCATION 06 DEG F
3 AC3007 PANEL 3 T/C LOCATION 07 DEG F
4 AC3008 PANEL 3 T/C LOCATION 08 DEG F
200
150
100
50
0
-50
-100
-150
-200
-250
-300
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-62


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AC3009 PANEL 3 T/C LOCATION 09 DEG F
2 AC3010 PANEL 3 T/C LOCATION 10 DEG F
3 AC3012 PANEL 3 T/C LOCATION 12 DEG F
4 AC3013 PANEL 3 T/C LOCATION 13 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 63.

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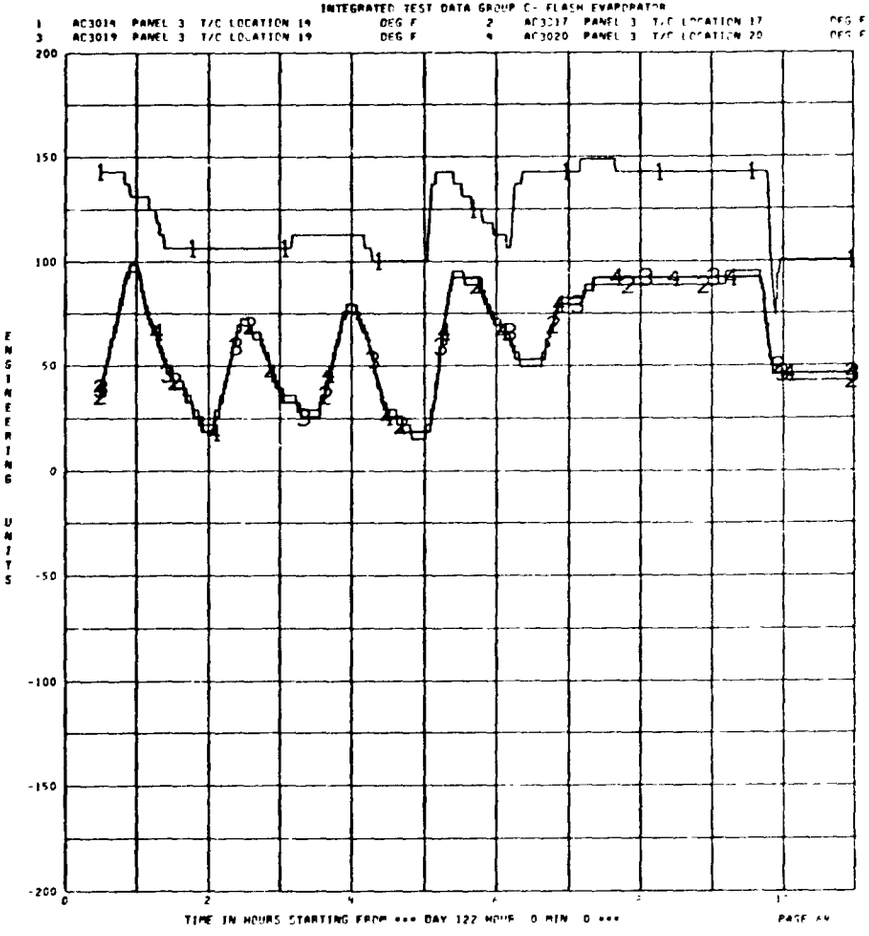
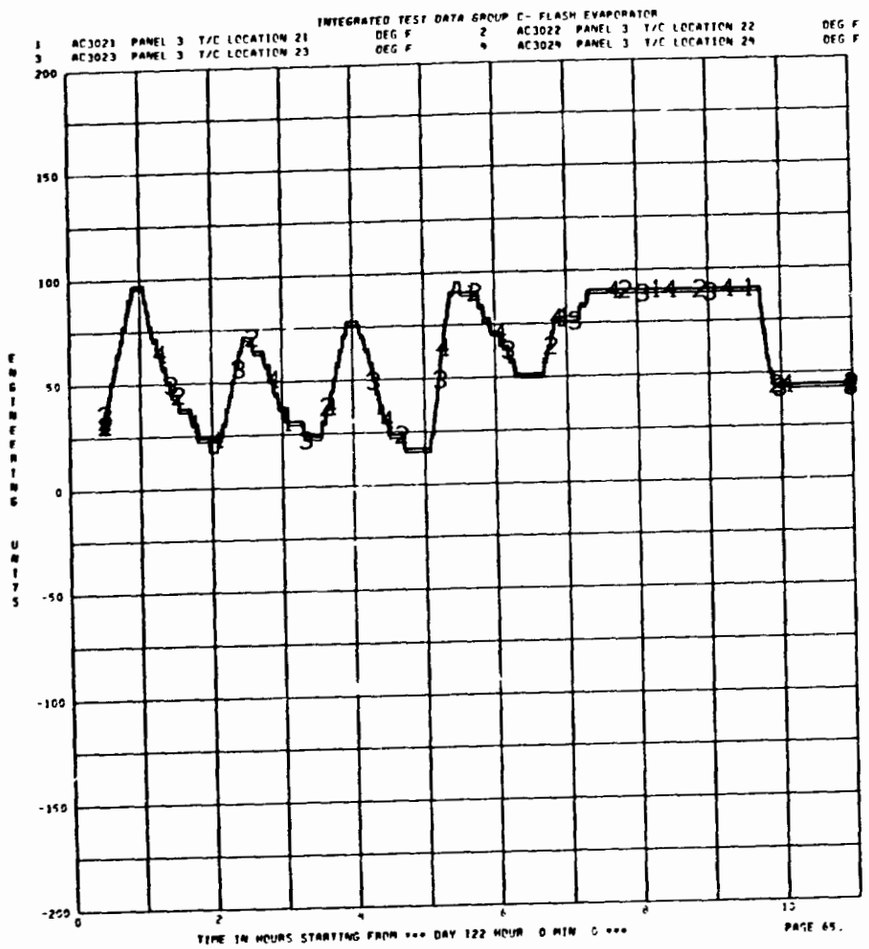

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AC3014 PANEL 3 T/C LOCATION 14 DEG F
2 AC3017 PANEL 3 T/C LOCATION 17 DEG F
3 AC3019 PANEL 3 T/C LOCATION 19 DEG F
4 AC3020 PANEL 3 T/C LOCATION 20 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-64


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AC3021 PANEL 3 T/C LOCATION 21 DEG F
2 AC3022 PANEL 3 T/C LOCATION 22 DEG F
3 AC3023 PANEL 3 T/C LOCATION 23 DEG F
4 AC3024 PANEL 3 T/C LOCATION 24 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 65.

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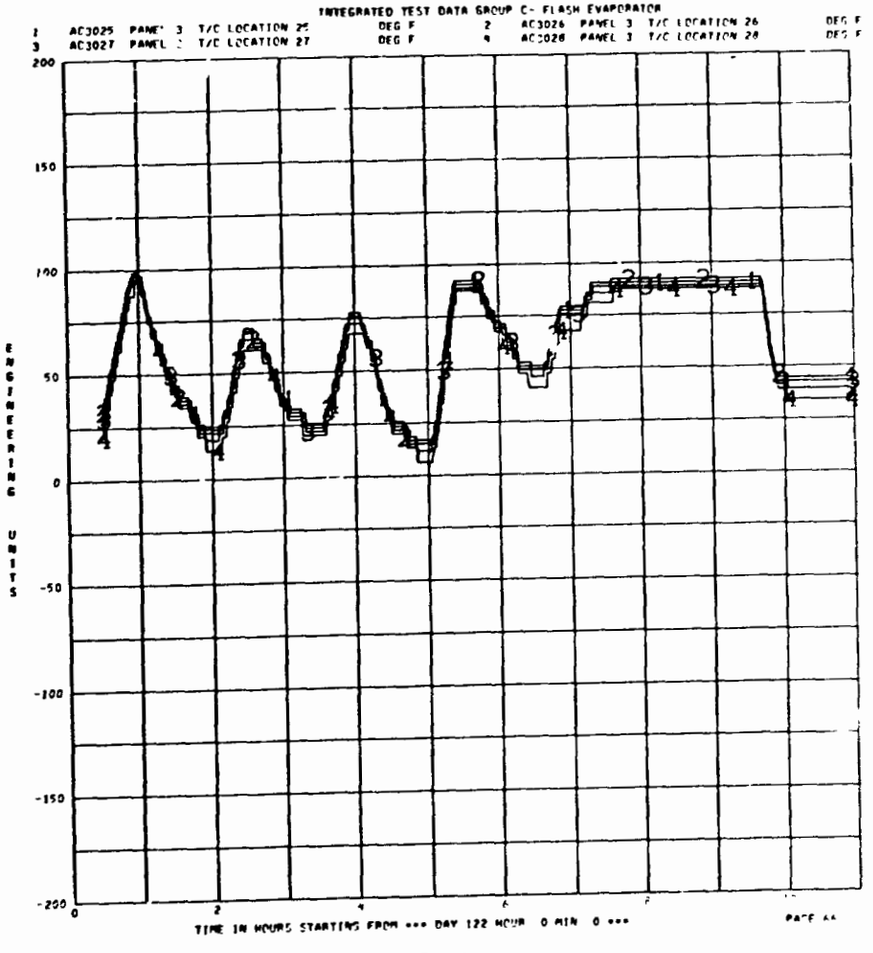
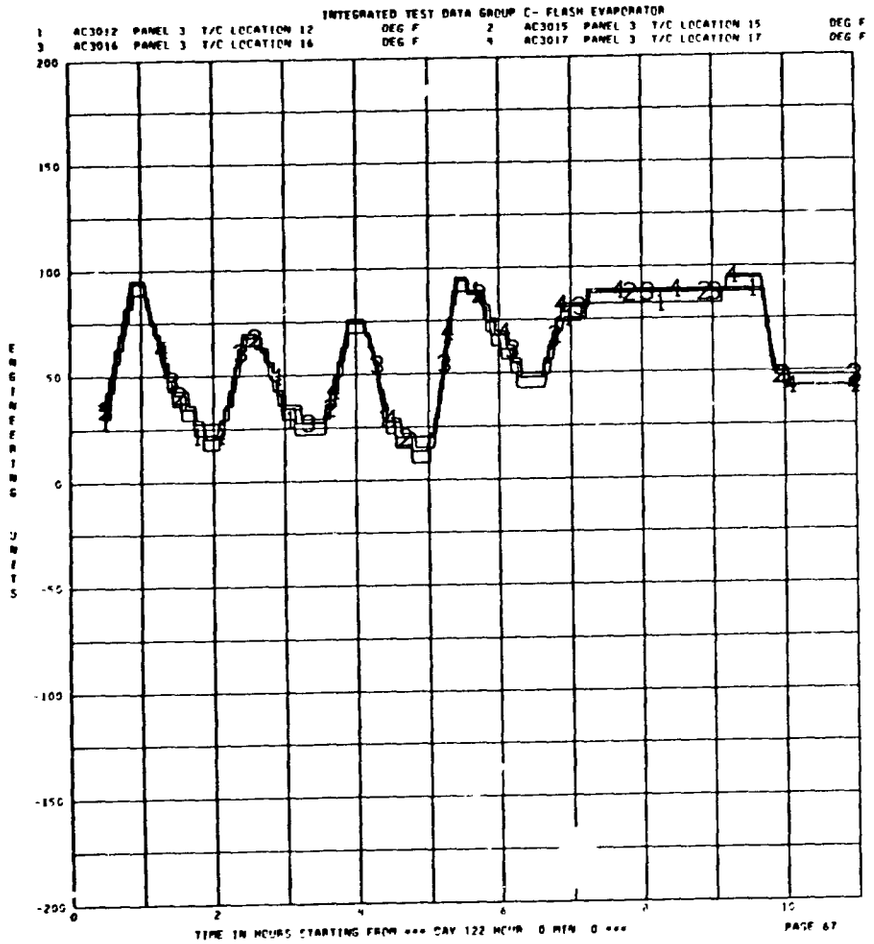

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AC3025 PANEL 3 T/C LOCATION 25 DEG F
2 AC3026 PANEL 3 T/C LOCATION 26 DEG F
3 AC3027 PANEL 3 T/C LOCATION 27 DEG F
4 AC3028 PANEL 3 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-66


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AC3012 PANEL 3 T/C LOCATION 12 DEG F
2 AC3015 PANEL 3 T/C LOCATION 15 DEG F
3 AC3016 PANEL 3 T/C LOCATION 16 DEG F
4 AC3017 PANEL 3 T/C LOCATION 17 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
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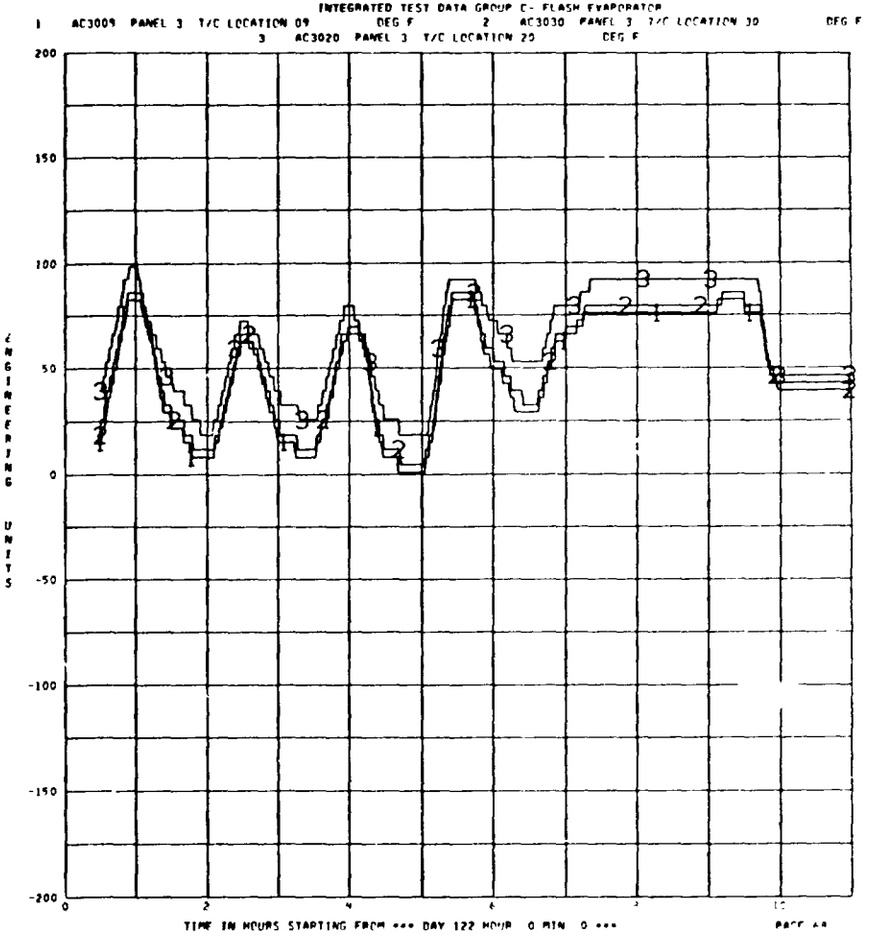
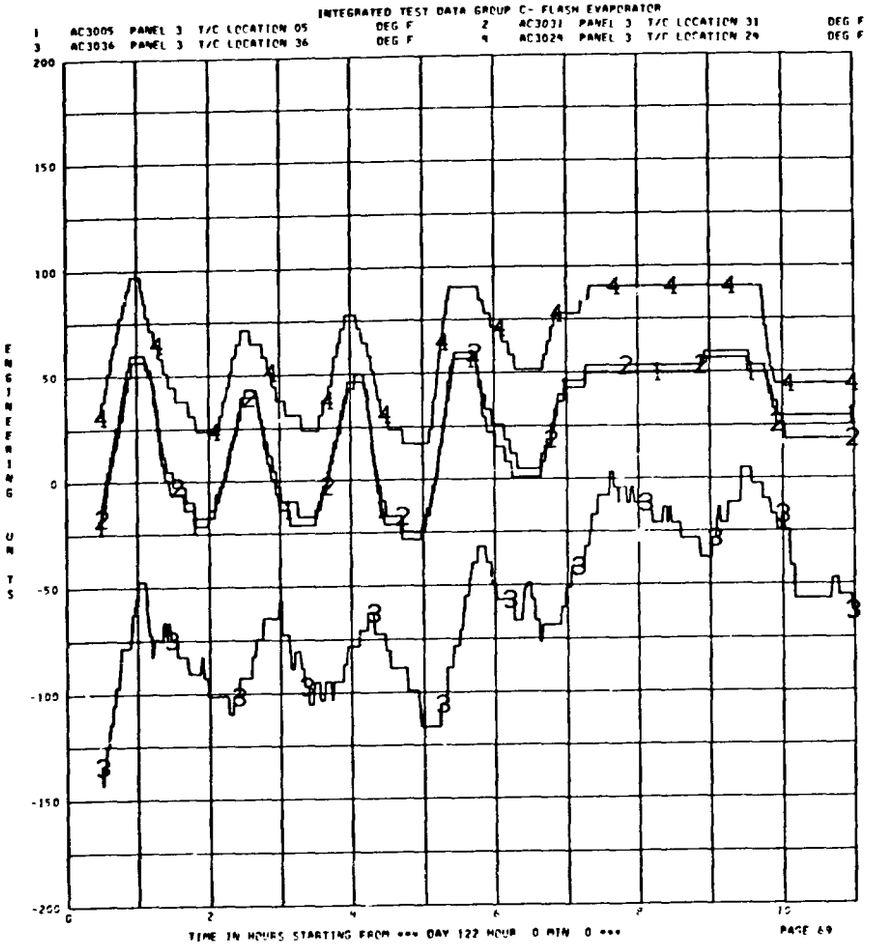

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AC3009 PANEL 3 T/C LOCATION 09 DEG F
2 AC3030 PANEL 3 T/C LOCATION 30 DEG F
3 AC3020 PANEL 3 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-68


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AC3005 PANEL 3 T/C LOCATION 05 DEG F
2 AC3031 PANEL 3 T/C LOCATION 31 DEG F
3 AC3036 PANEL 3 T/C LOCATION 36 DEG F
4 AC3029 PANEL 3 T/C LOCATION 29 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 69

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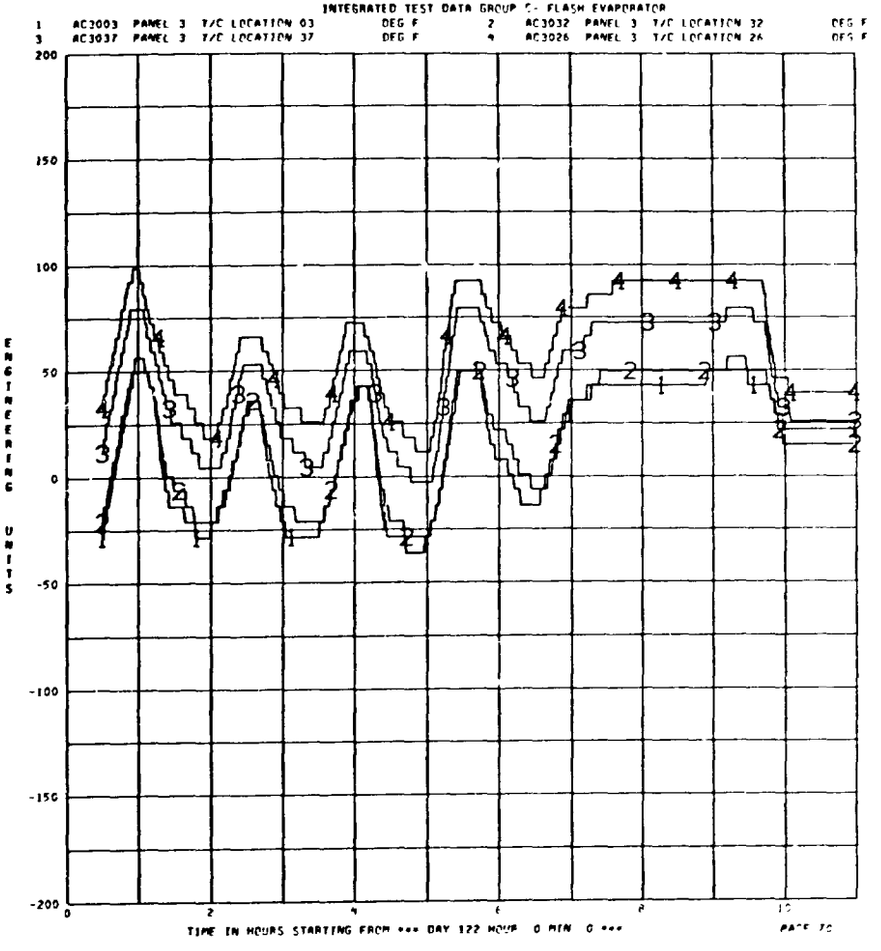
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AC3003 PANEL 3 T/C LOCATION 03 DEG F
2 AC3032 PANEL 3 T/C LOCATION 32 DEG F
3 AC3037 PANEL 3 T/C LOCATION 37 DEG F
4 AC3026 PANEL 3 T/C LOCATION 26 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

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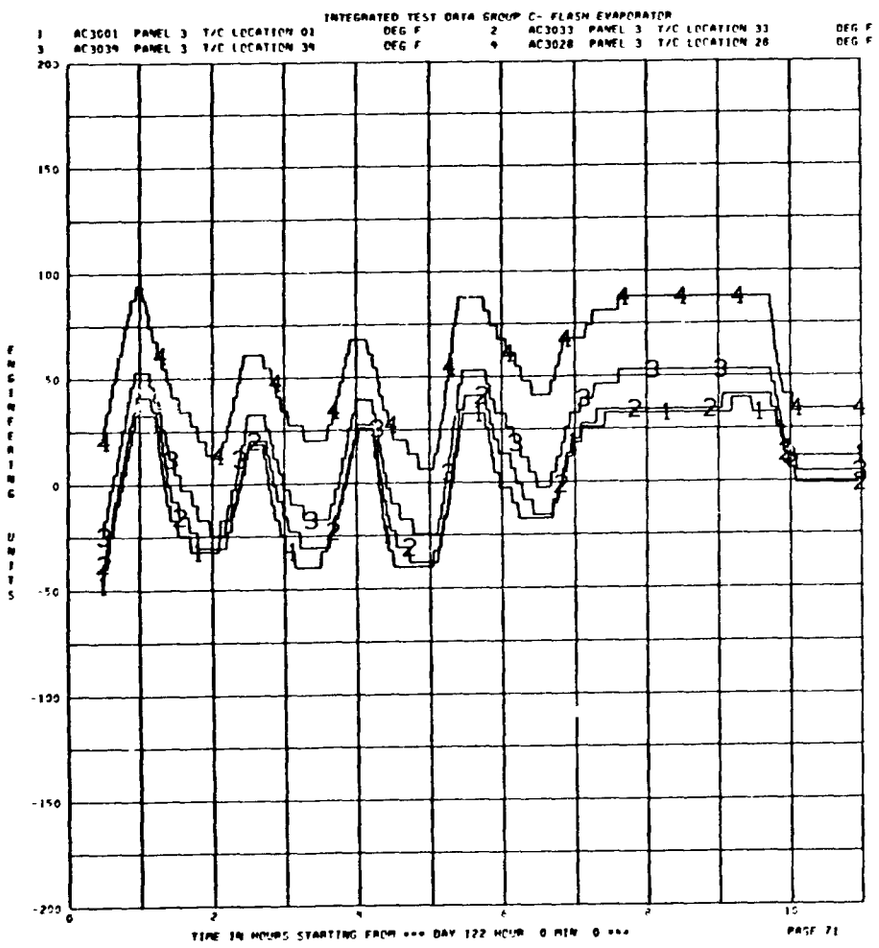
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AC3001 PANEL 3 T/C LOCATION 01 DEG F
2 AC3033 PANEL 3 T/C LOCATION 33 DEG F
3 AC3039 PANEL 3 T/C LOCATION 39 DEG F
4 AC3028 PANEL 3 T/C LOCATION 28 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 71

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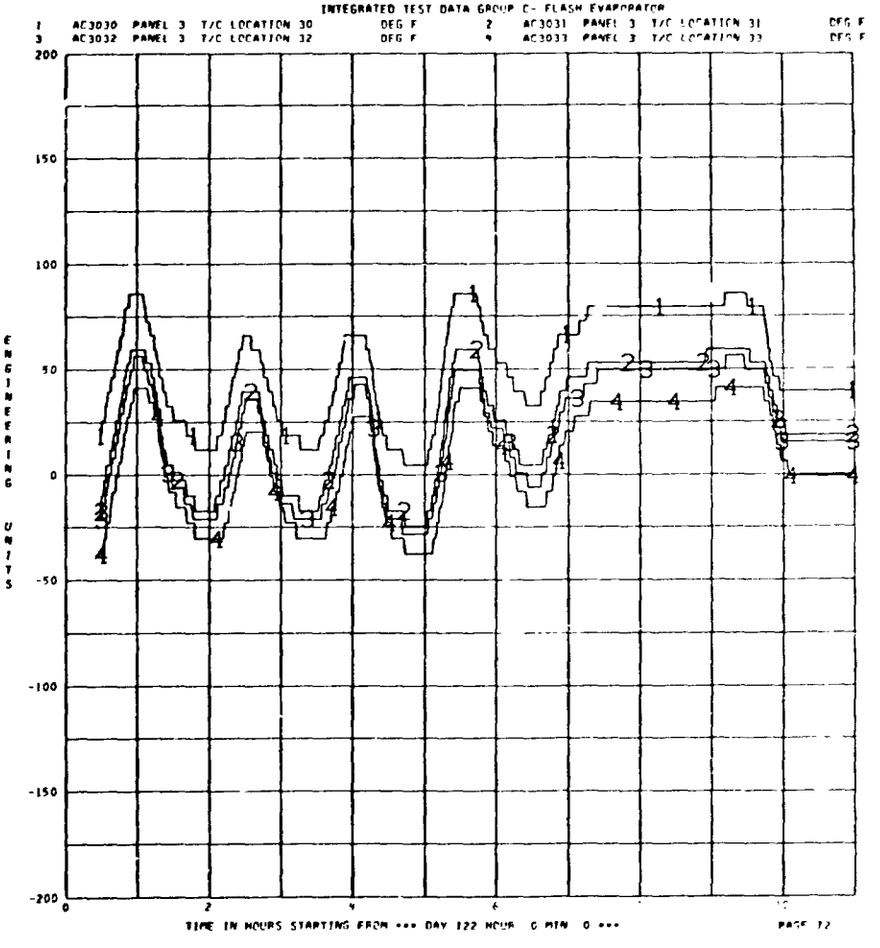
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AC3030 PANEL 3 T/C LOCATION 30 DEG F
2 AC3031 PANEL 3 T/C LOCATION 31 DEG F
3 AC3032 PANEL 3 T/C LOCATION 32 DEG F
4 AC3033 PANEL 3 T/C LOCATION 33 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
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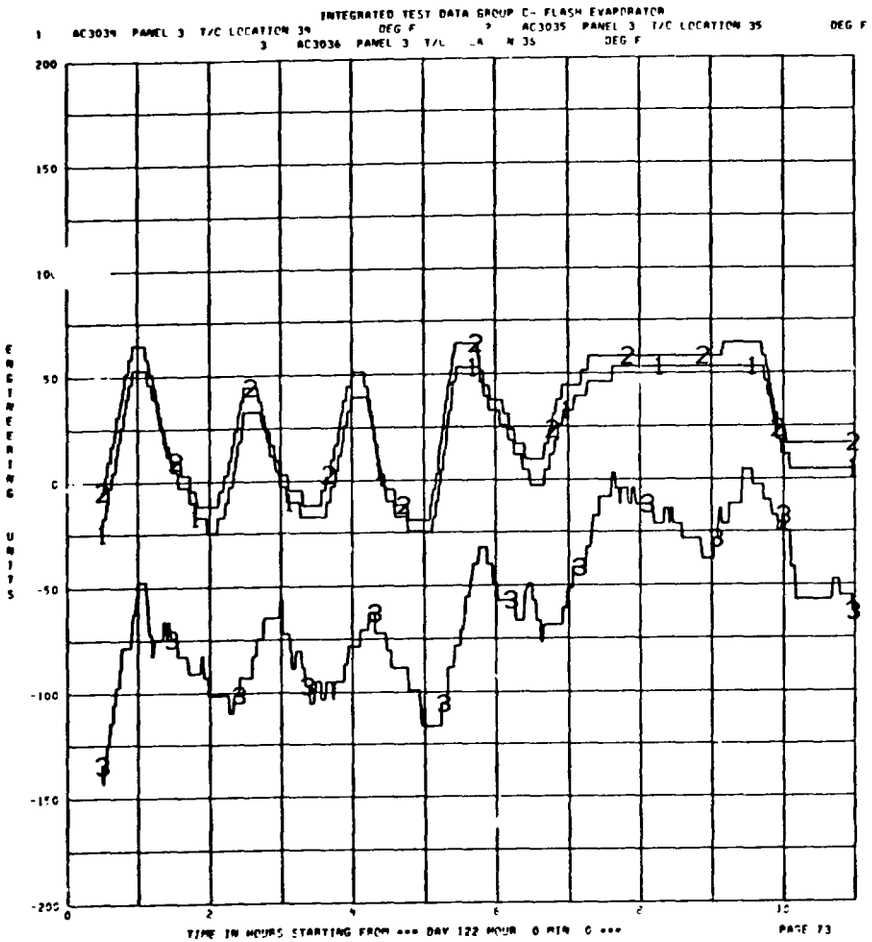
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AC3034 PANEL 3 T/C LOCATION 39 DEG F
2 AC3035 PANEL 3 T/C LOCATION 35 DEG F
3 AC3036 PANEL 3 T/C LOCATION 35 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 73

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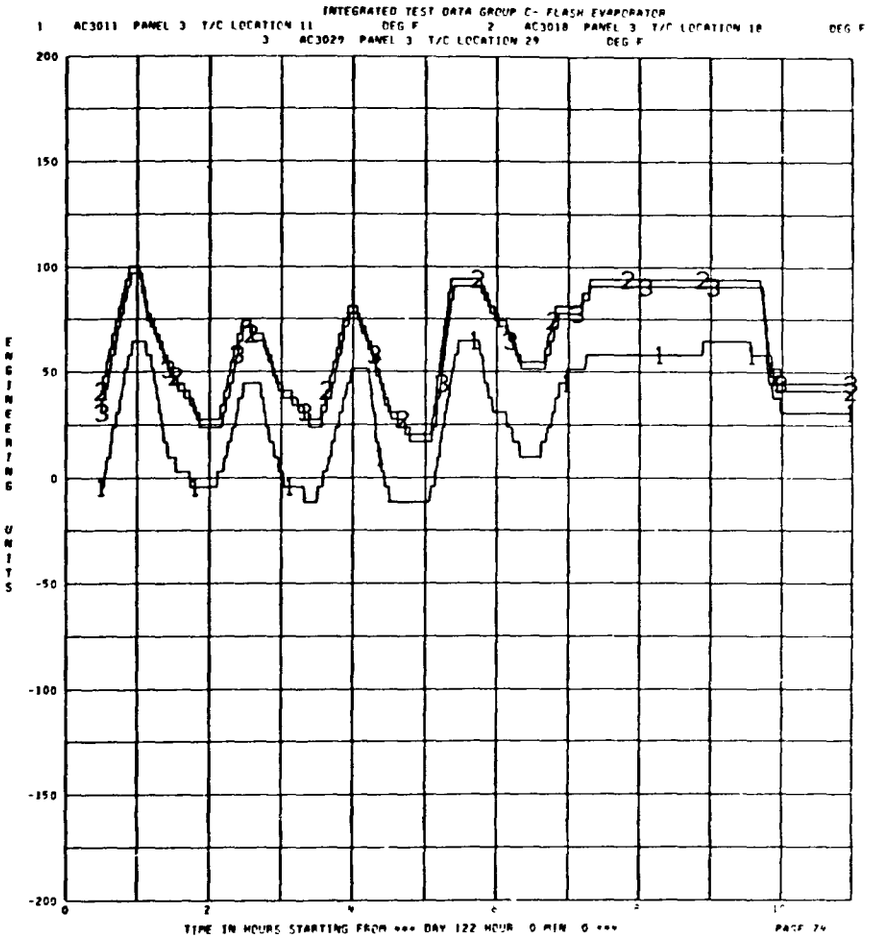
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AC3011 PANEL 3 T/C LOCATION 11 DEG F
2 AC3018 PANEL 3 T/C LOCATION 18 DEG F
3 AC3029 PANEL 3 T/C LOCATION 29 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 74

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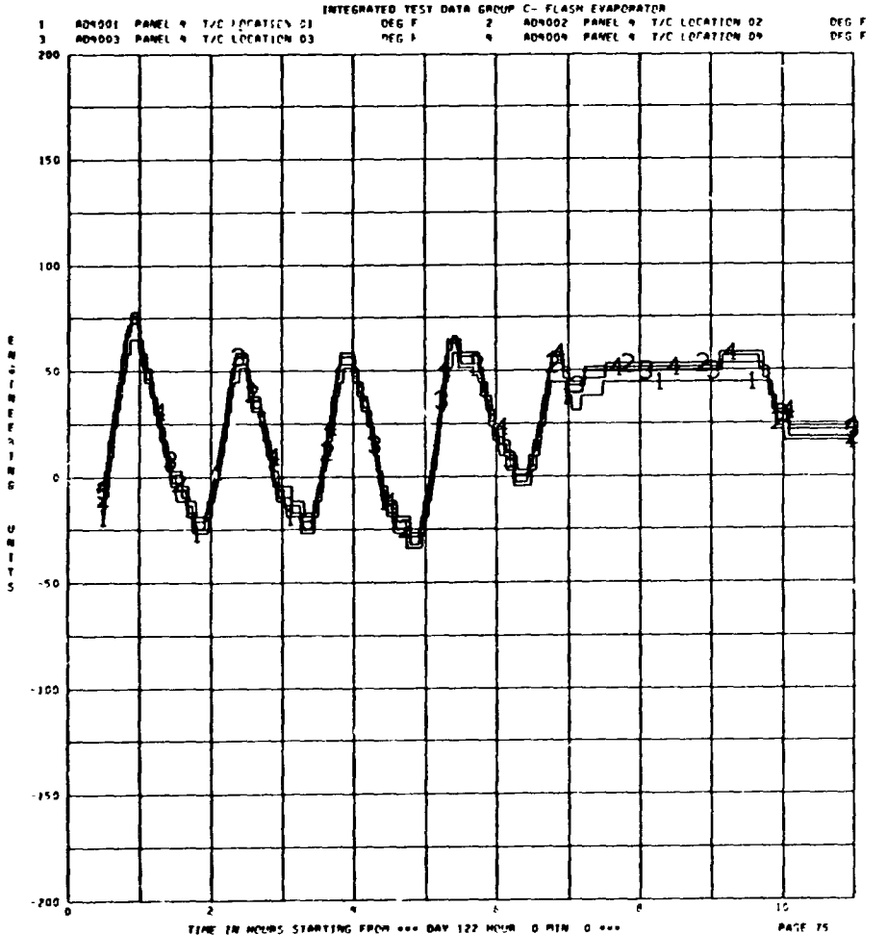
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AD9001 PANEL 9 T/C LOCATION 01 DEG F
2 AD9002 PANEL 9 T/C LOCATION 02 DEG F
3 AD9003 PANEL 9 T/C LOCATION 03 DEG F
4 AD9004 PANEL 9 T/C LOCATION 04 DEG F
STRIP RECORDING
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 75

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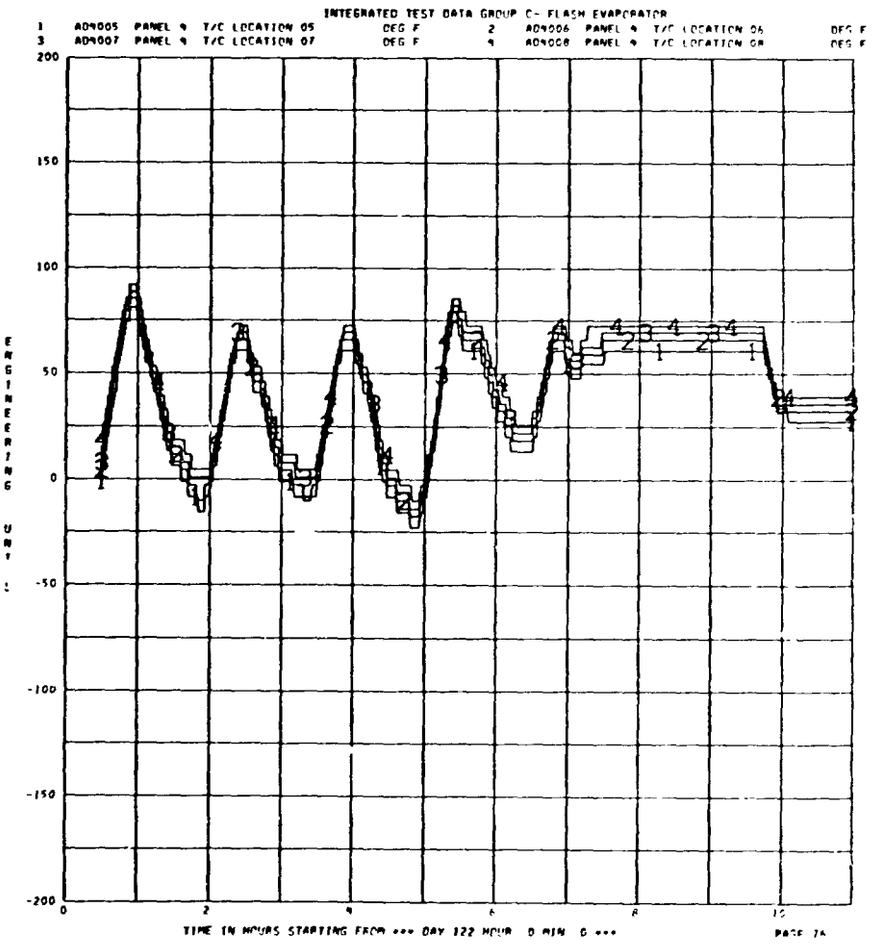
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AD9005 PANEL 9 T/C LOCATION 05 DEG F
2 AD9006 PANEL 9 T/C LOCATION 06 DEG F
3 AD9007 PANEL 9 T/C LOCATION 07 DEG F
4 AD9008 PANEL 9 T/C LOCATION 08 DEG F
STRIP RECORDING
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 76

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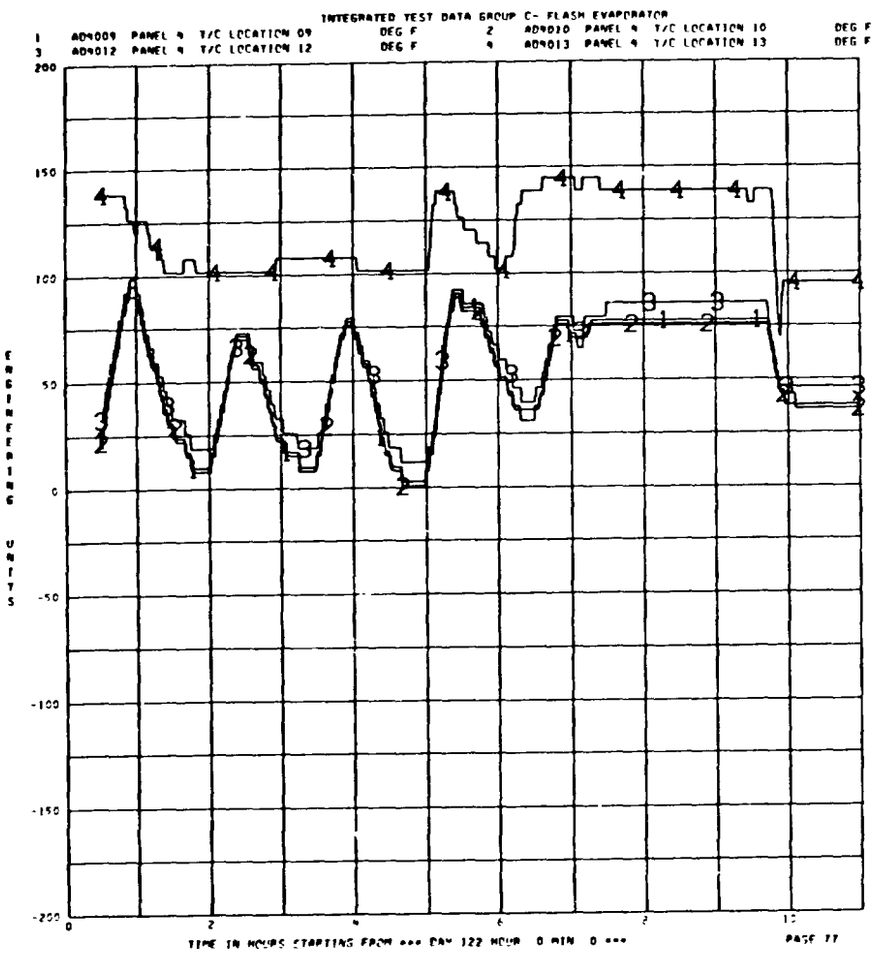
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AD9009 PANEL 9 T/C LOCATION 09 DEG F
2 AD9010 PANEL 9 T/C LOCATION 10 DEG F
3 AD9012 PANEL 9 T/C LOCATION 12 DEG F
4 AD9013 PANEL 9 T/C LOCATION 13 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 77

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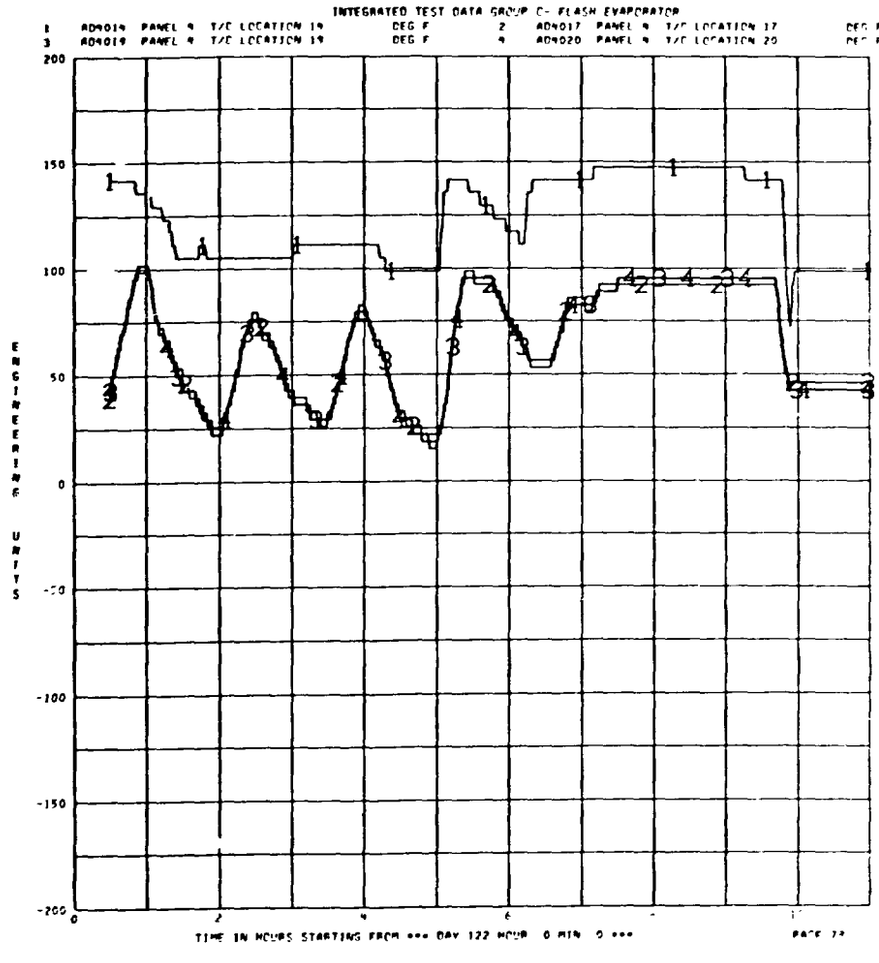
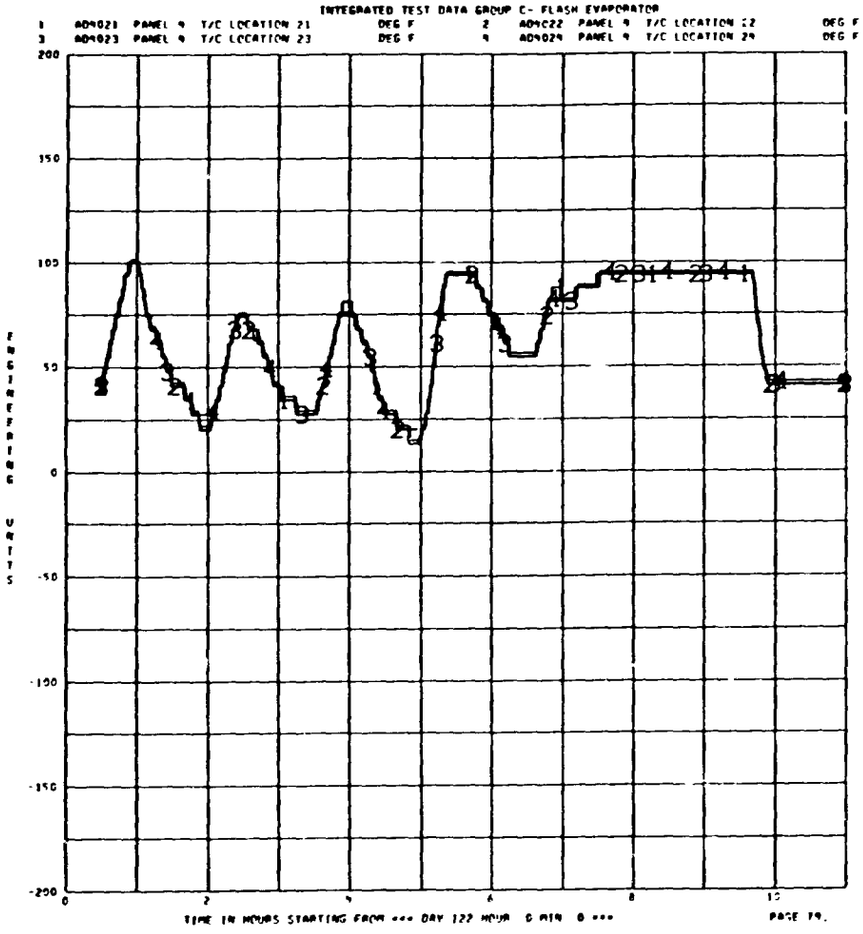

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AD9016 PANEL 9 T/C LOCATION 16 DEG F
2 AD9017 PANEL 9 T/C LOCATION 17 DEG F
3 AD9019 PANEL 9 T/C LOCATION 19 DEG F
4 AD9020 PANEL 9 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-78


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AD4021 PANEL 4 T/C LOCATION 21 DEG F
2 AD4022 PANEL 4 T/C LOCATION 22 DEG F
3 AD4023 PANEL 4 T/C LOCATION 23 DEG F
4 AD4024 PANEL 4 T/C LOCATION 24 DEG F
200
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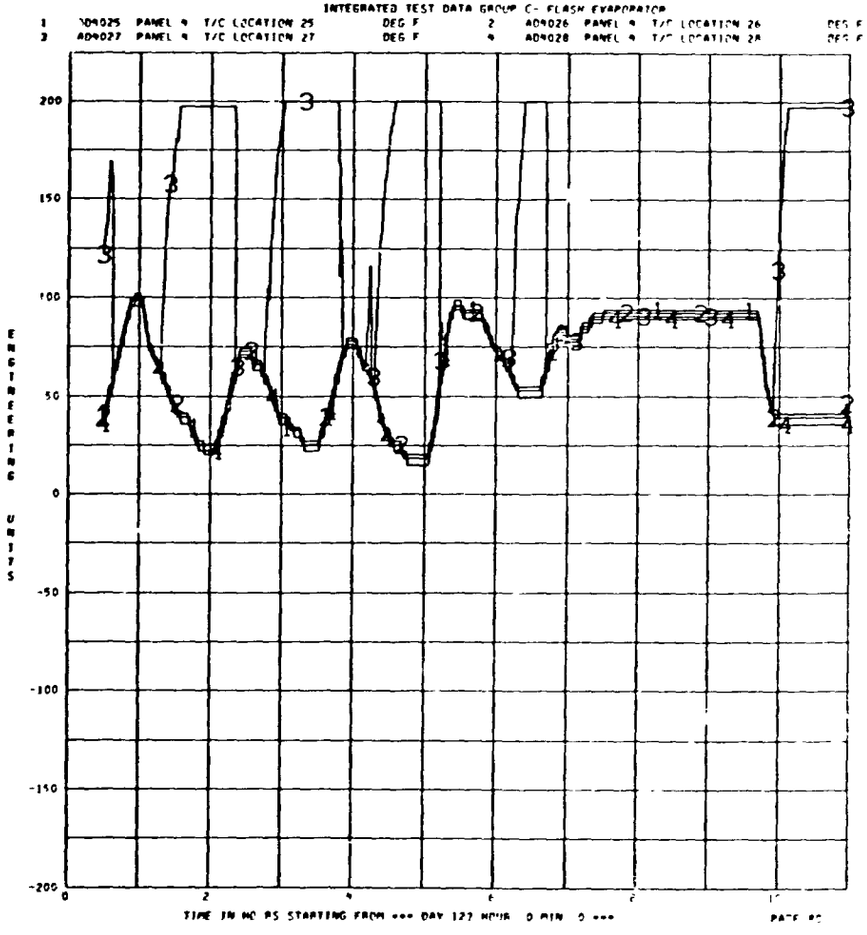
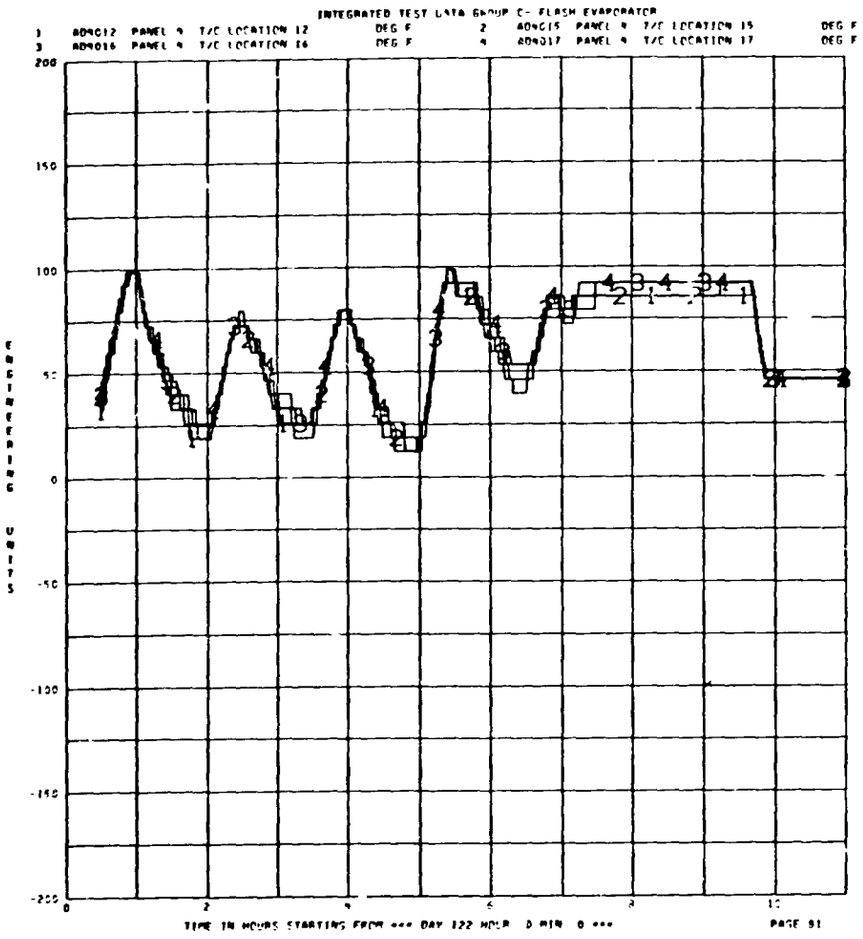
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 79.

C-79


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AD4025 PANEL 4 T/C LOCATION 25 DEG F
2 AD4026 PANEL 4 T/C LOCATION 26 DEG F
3 AD4027 PANEL 4 T/C LOCATION 27 DEG F
4 AD4028 PANEL 4 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-80


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AD9012 PANEL 9 T/C LOCATION 12 DEG F
2 AD9015 PANEL 9 T/C LOCATION 15 DEG F
3 AD9016 PANEL 9 T/C LOCATION 16 DEG F
4 AD9017 PANEL 9 T/C LOCATION 17 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 81

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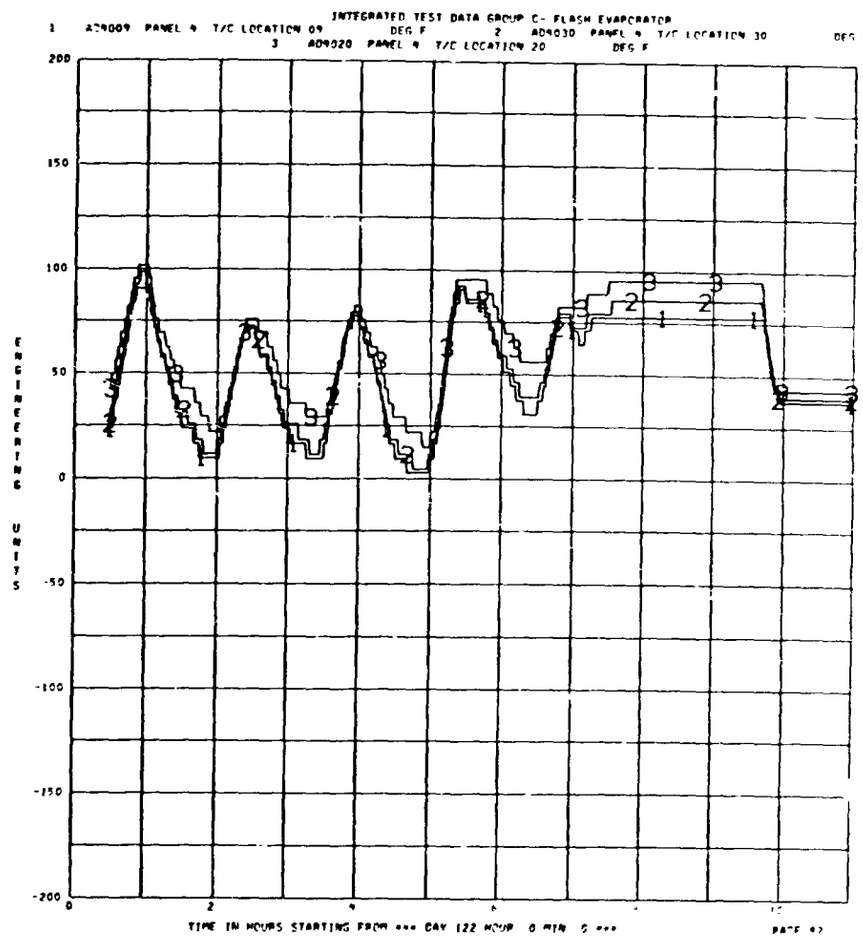
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AD9009 PANEL 9 T/C LOCATION 09 DEG F
2 AD9030 PANEL 9 T/C LOCATION 30 DEG F
3 AD9020 PANEL 9 T/C LOCATION 20 DEG F
ENGINEERING UNITS
200
150
100
50
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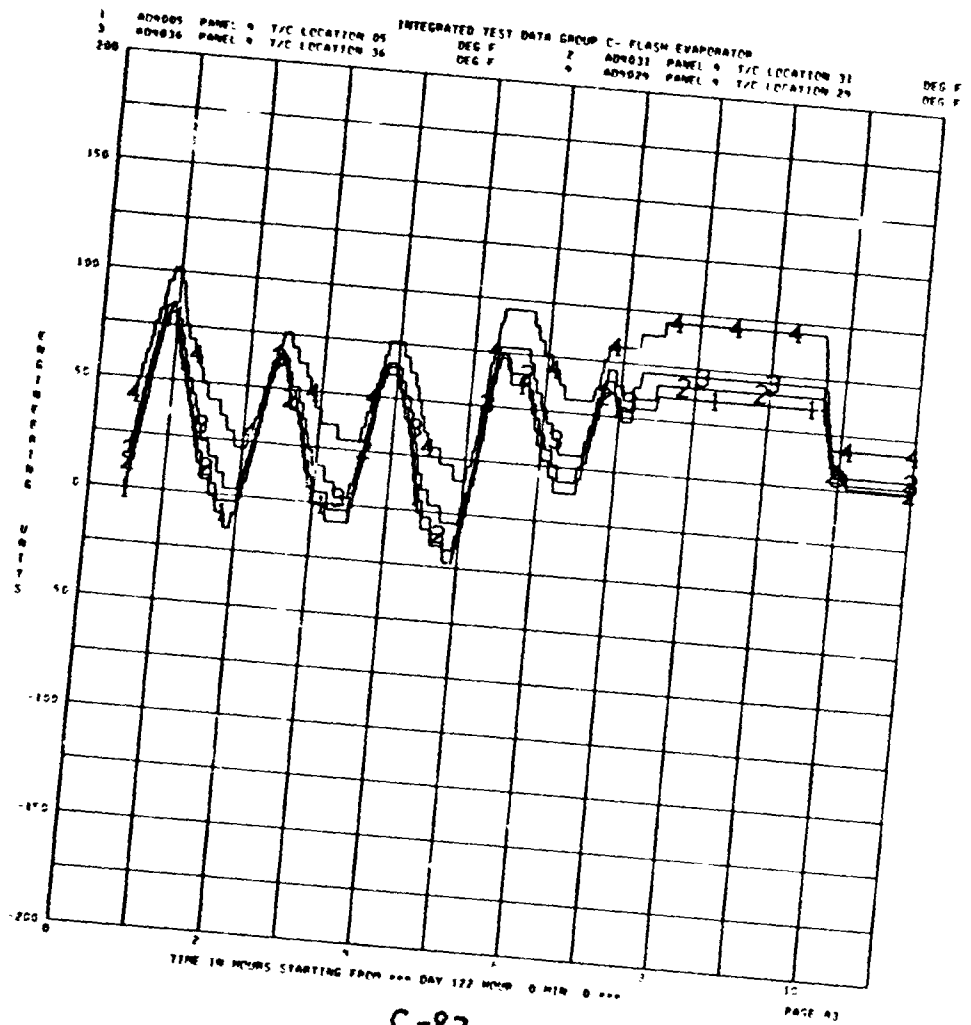
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-82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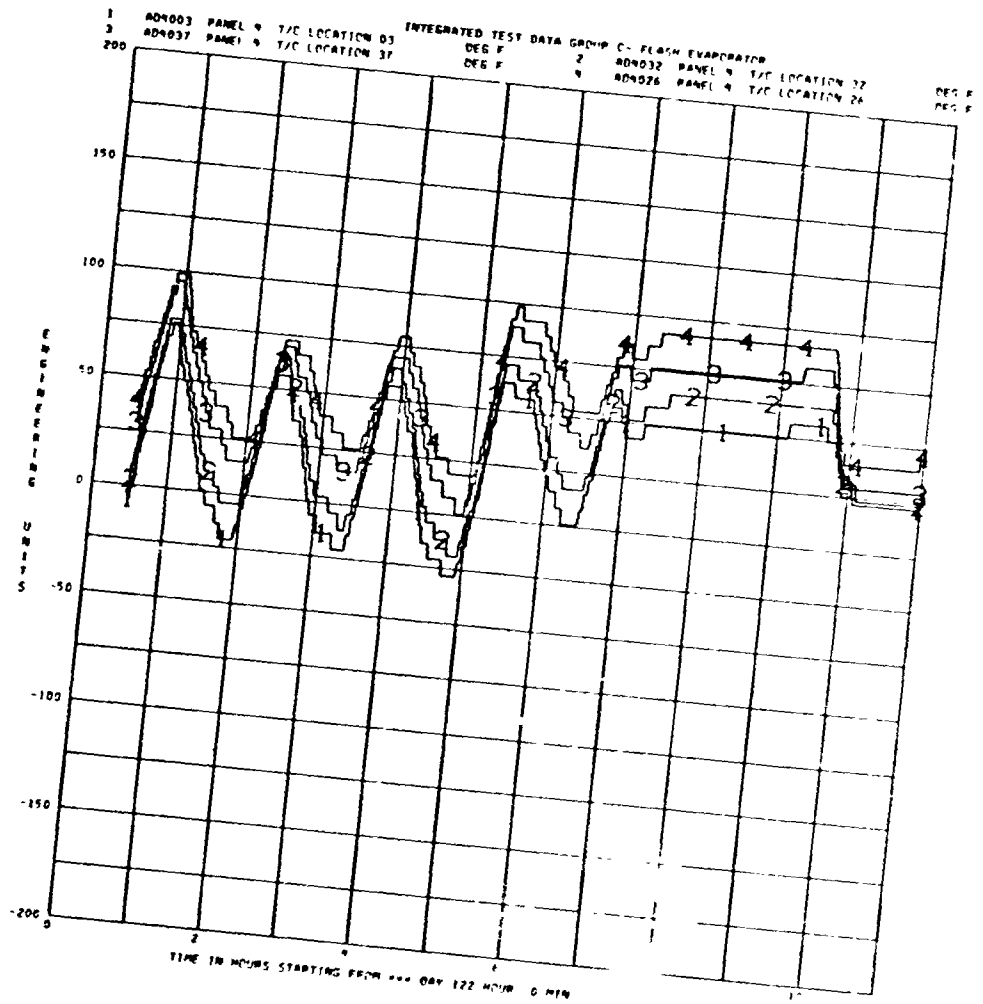
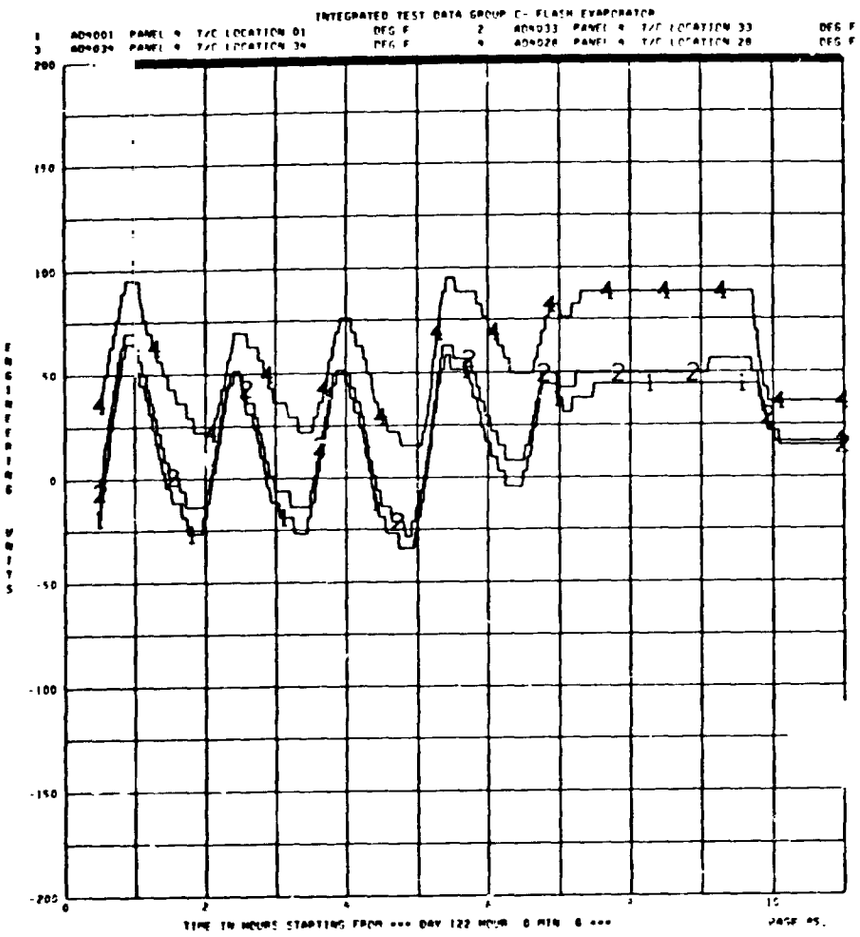
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-83


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN

C-84


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AD4001 PANEL 4 T/C LOCATION 01 DEG F 2 AD4033 PANEL 4 T/C LOCATION 33 DEG F
3 AD4039 PANEL 4 T/C LOCATION 39 DEG F 4 AD4028 PANEL 4 T/C LOCATION 28 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 85.

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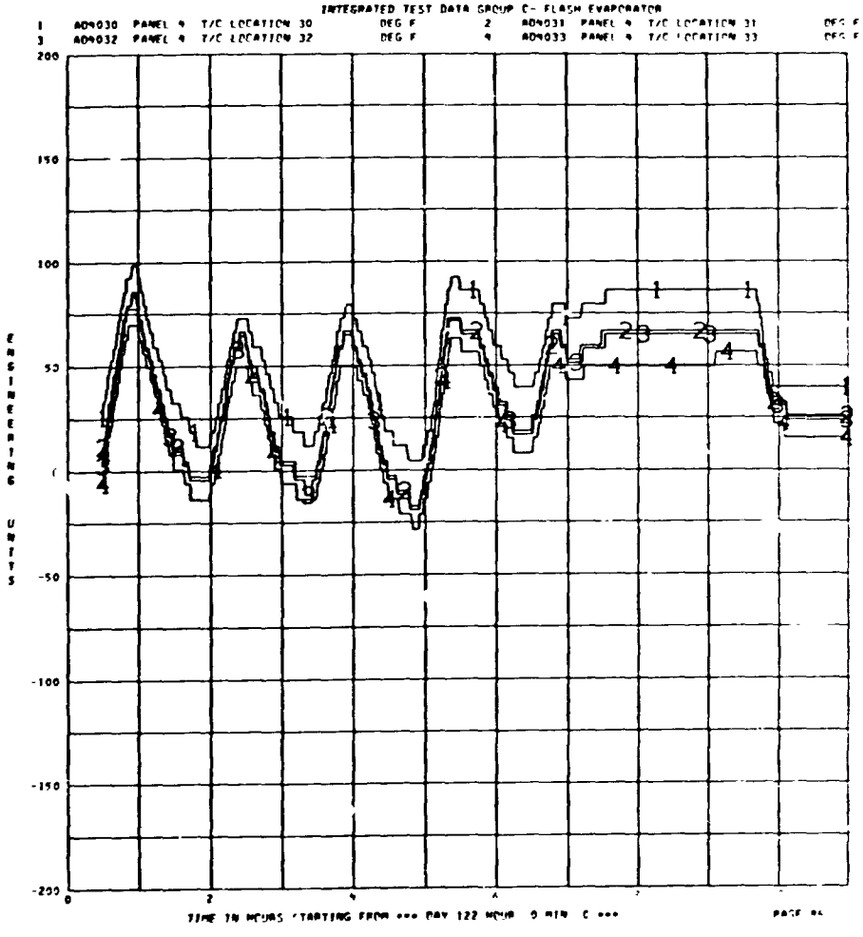
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AD4030 PANEL 4 T/C LOCATION 30 DEG F 2 AD4031 PANEL 4 T/C LOCATION 31 DEG F
3 AD4032 PANEL 4 T/C LOCATION 32 DEG F 4 AD4033 PANEL 4 T/C LOCATION 33 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 86

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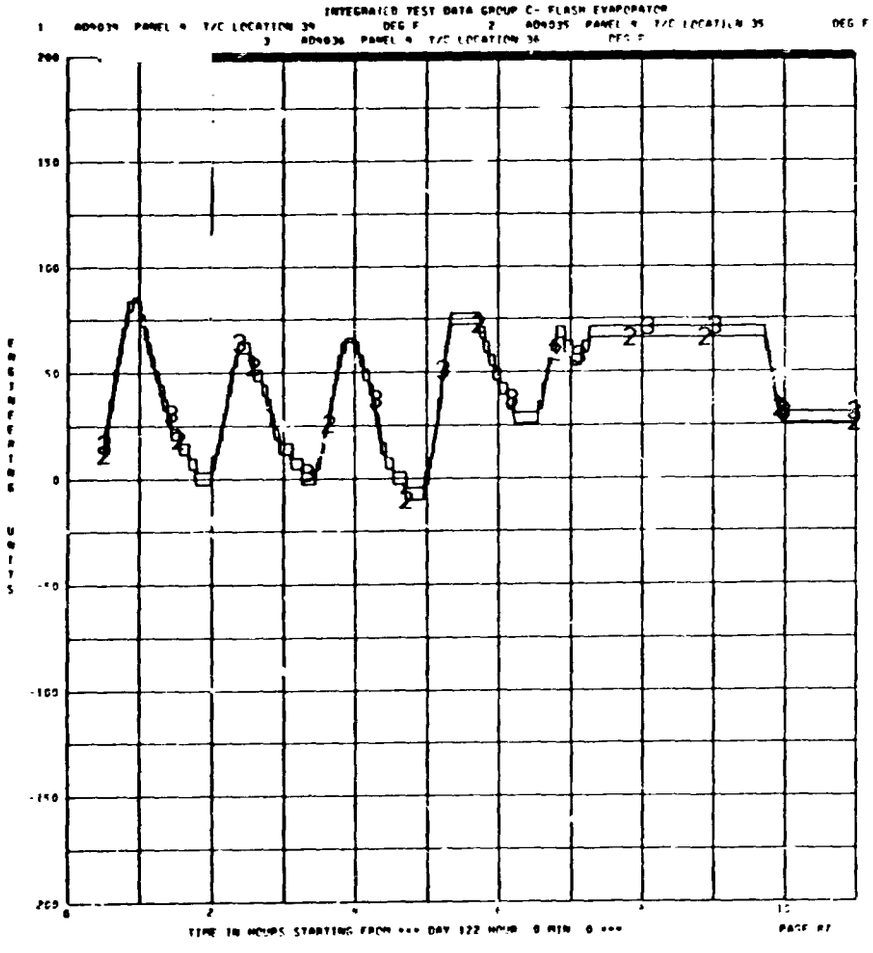
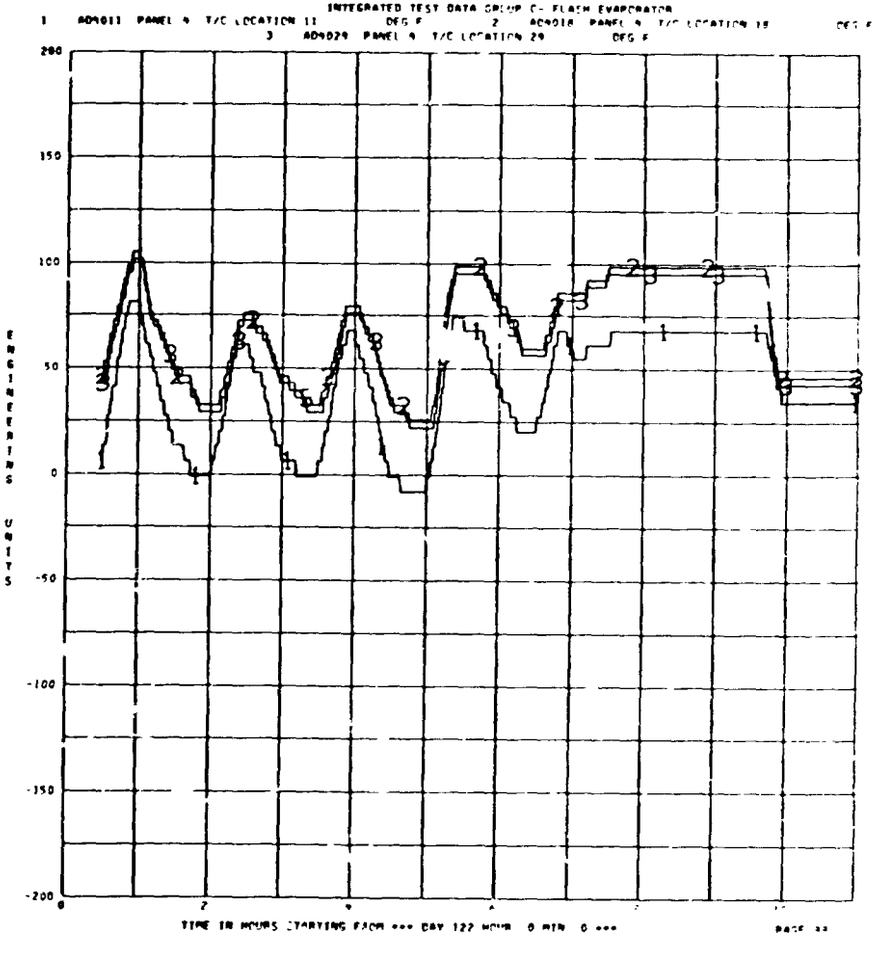
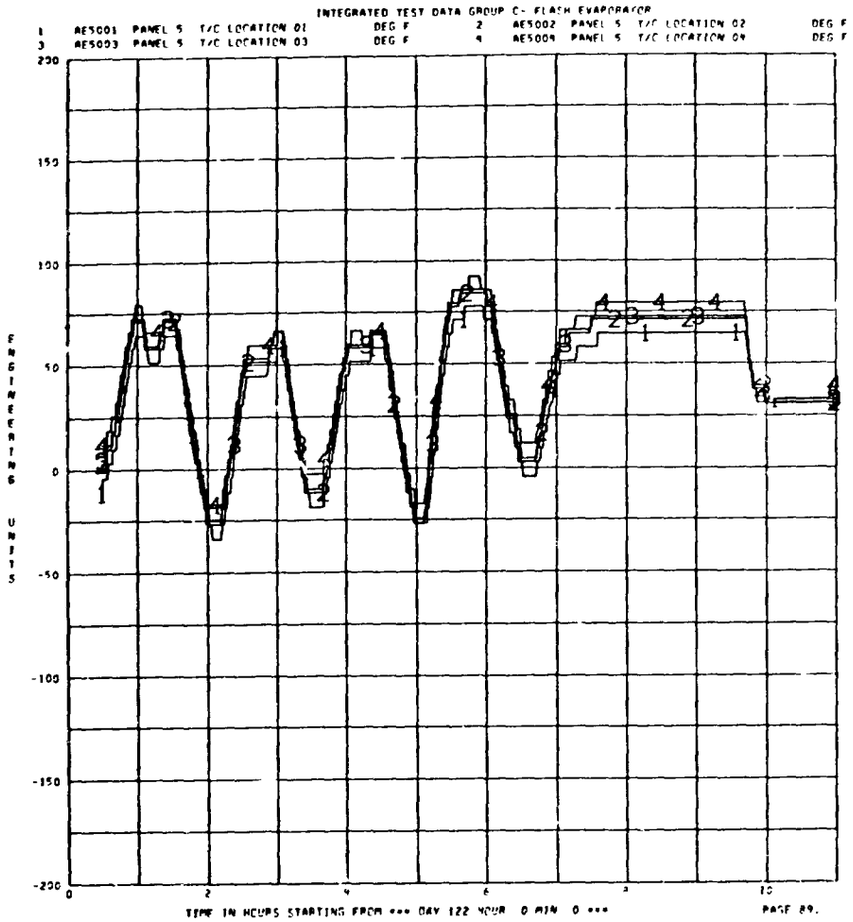

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AD9034 PANEL 9 T/C LOCATION 34 DEG F
2 AD9035 PANEL 9 T/C LOCATION 35 DEG F
3 AD9036 PANEL 9 T/C LOCATION 36 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-87


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AD9011 PANEL 9 T/C LOCATION 11 DEG F
2 AD9028 PANEL 9 T/C LOCATION 28 DEG F
3 AD9029 PANEL 9 T/C LOCATION 29 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-88


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AE5001 PANEL 5 T/C LOCATION 01 DEG F
2 AE5002 PANEL 5 T/C LOCATION 02 DEG F
3 AE5003 PANEL 5 T/C LOCATION 03 DEG F
4 AE5004 PANEL 5 T/C LOCATION 04 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 89.

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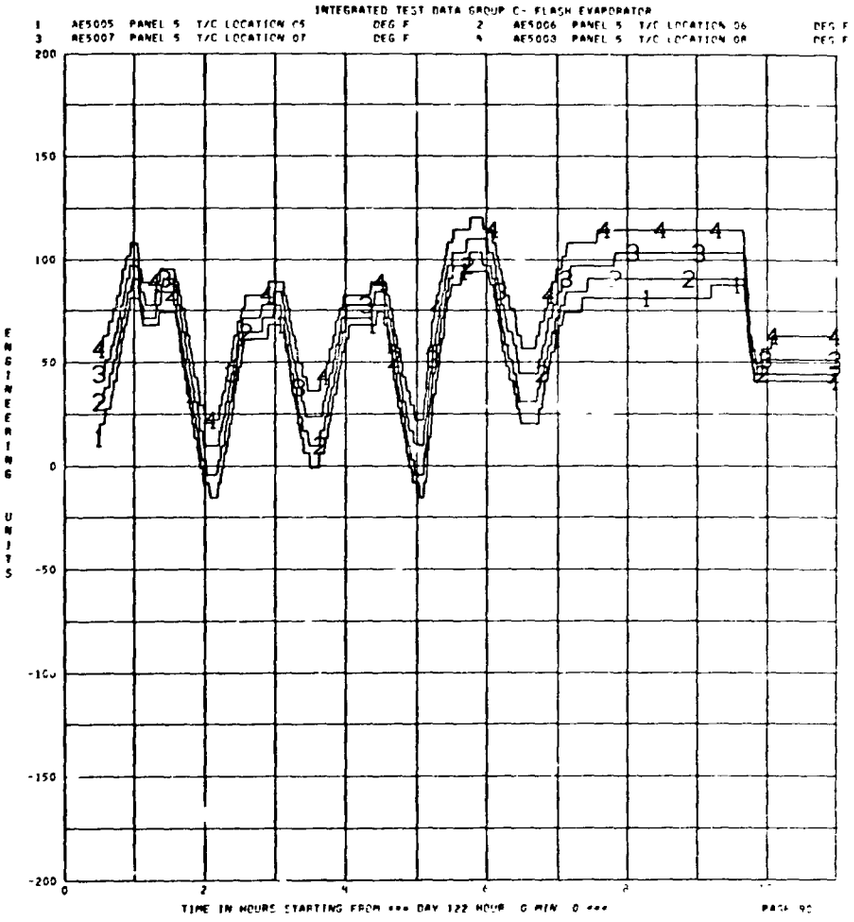
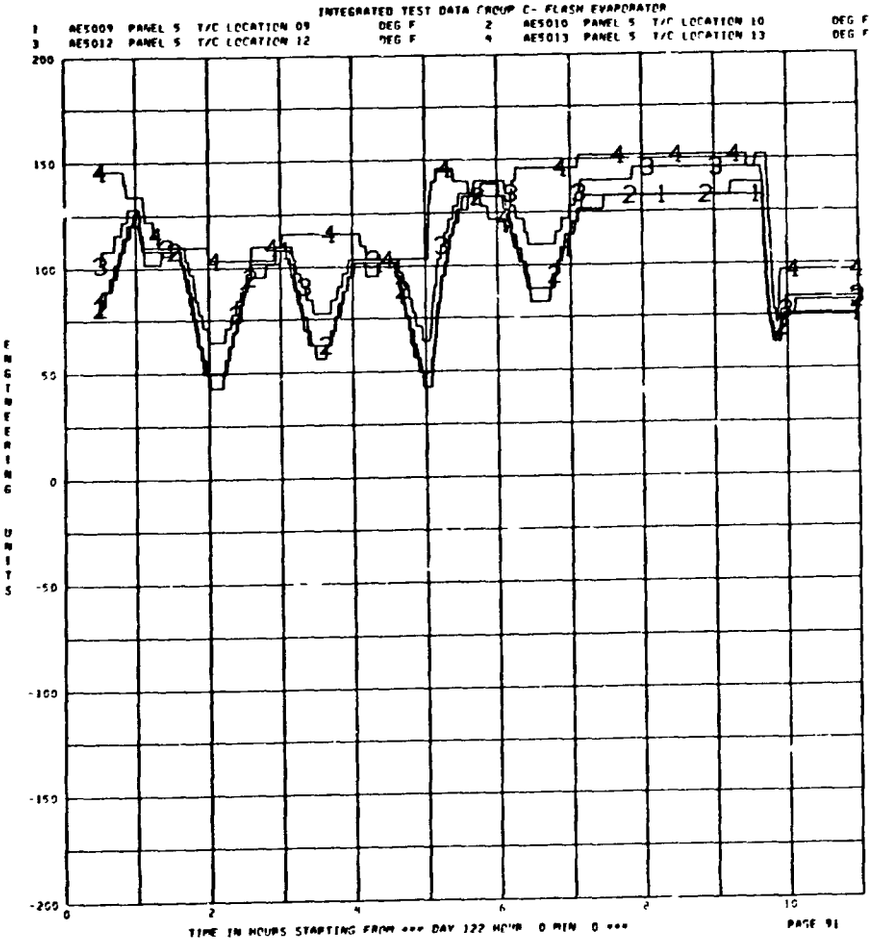

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AE5005 PANEL 5 T/C LOCATION 05 DEG F
2 AE5006 PANEL 5 T/C LOCATION 06 DEG F
3 AE5007 PANEL 5 T/C LOCATION 07 DEG F
4 AE5008 PANEL 5 T/C LOCATION 08 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-90


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AE5009 PANEL 5 T/C LOCATION 09 DEG F
2 AE5010 PANEL 5 T/C LOCATION 10 DEG F
3 AE5012 PANEL 5 T/C LOCATION 12 DEG F
4 AE5013 PANEL 5 T/C LOCATION 13 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 91

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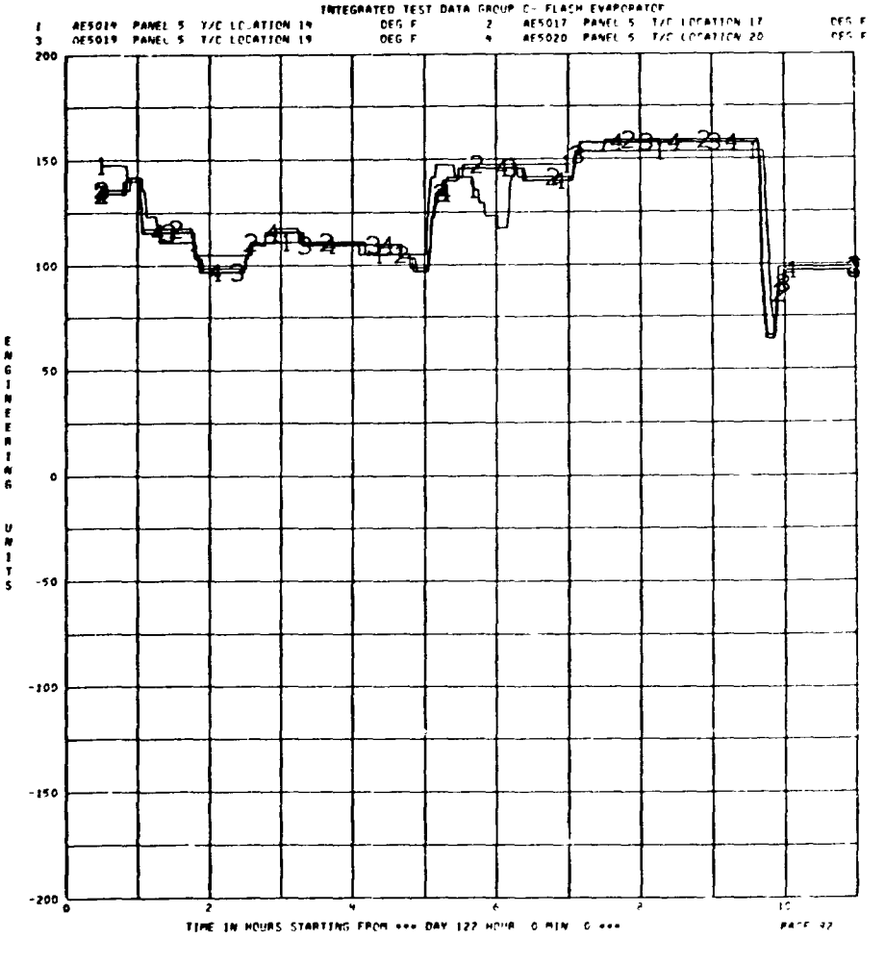
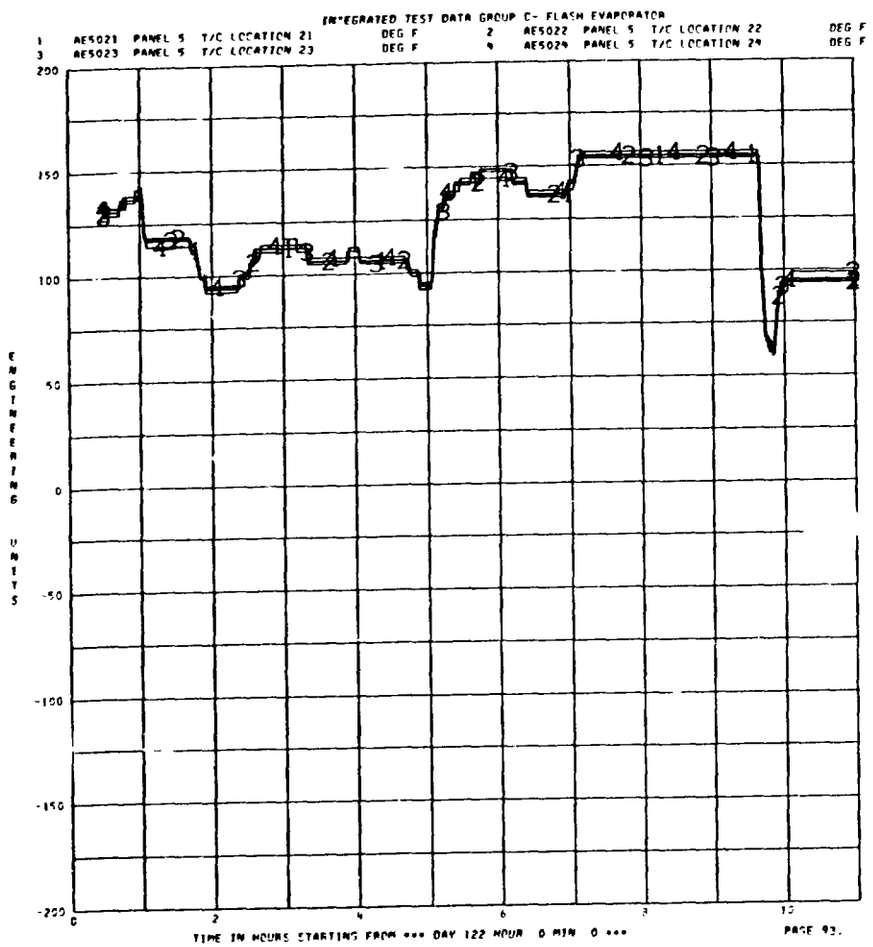

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AE5019 PANEL 5 T/C LOCATION 19 DEG F
2 AE5017 PANEL 5 T/C LOCATION 17 DEG F
3 AE5019 PANEL 5 T/C LOCATION 19 DEG F
4 AE5020 PANEL 5 T/C LOCATION 20 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-92


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AE5021 PANEL 5 T/C LOCATION 21 DEG F
2 AE5022 PANEL 5 T/C LOCATION 22 DEG F
3 AE5023 PANEL 5 T/C LOCATION 23 DEG F
4 AE5024 PANEL 5 T/C LOCATION 24 DEG F
ENGINEERING UNITS
200
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100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 93.

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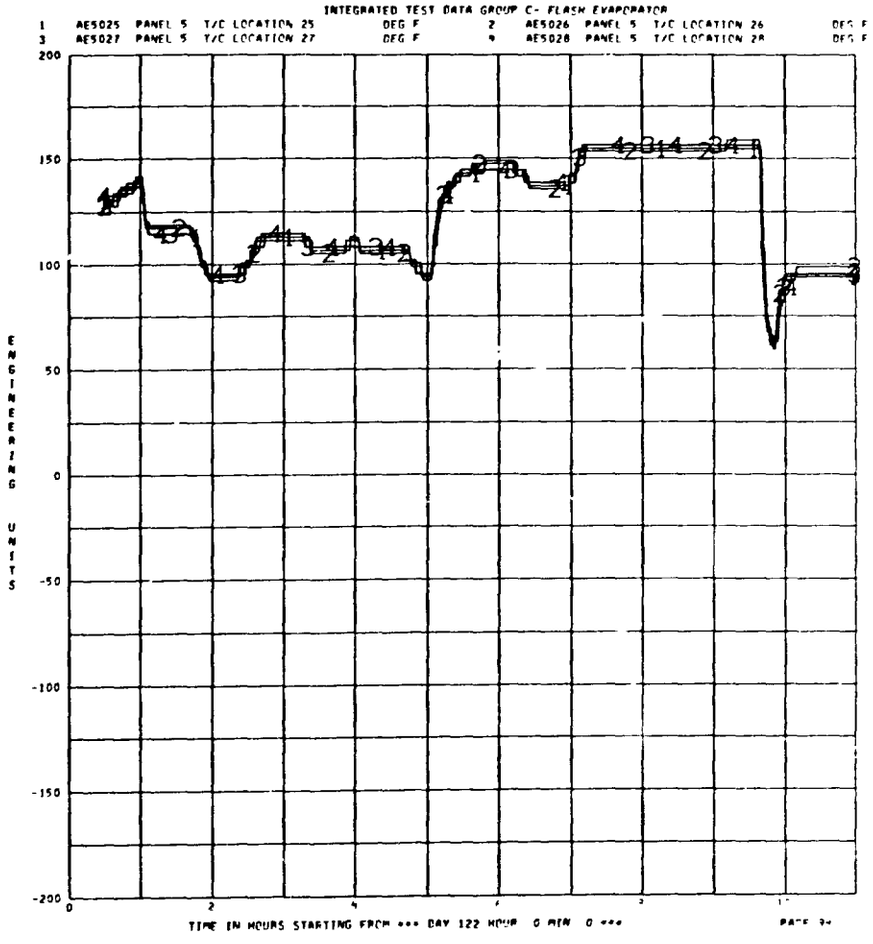
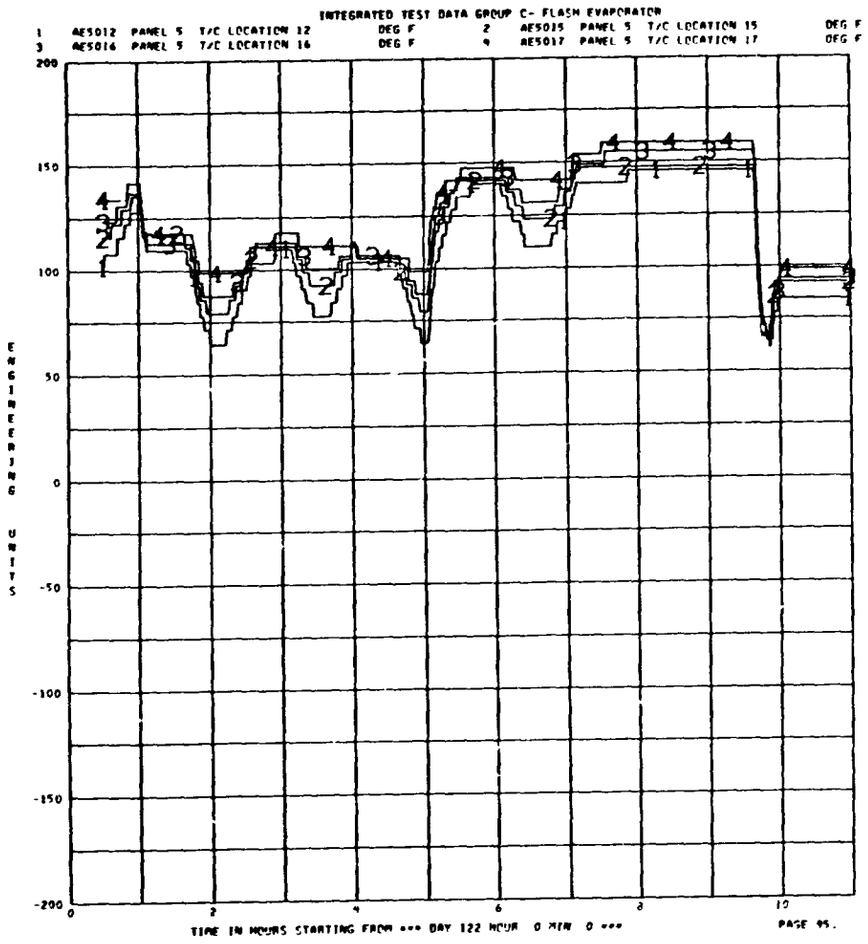

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AE5025 PANEL 5 T/C LOCATION 25 DEG F
2 AE5026 PANEL 5 T/C LOCATION 26 DEG F
3 AE5027 PANEL 5 T/C LOCATION 27 DEG F
4 AE5028 PANEL 5 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-94


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AE5012 PANEL 5 T/C LOCATION 12 DEG F
2 AE5015 PANEL 5 T/C LOCATION 15 DEG F
3 AE5016 PANEL 5 T/C LOCATION 16 DEG F
4 AE5017 PANEL 5 T/C LOCATION 17 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 95.

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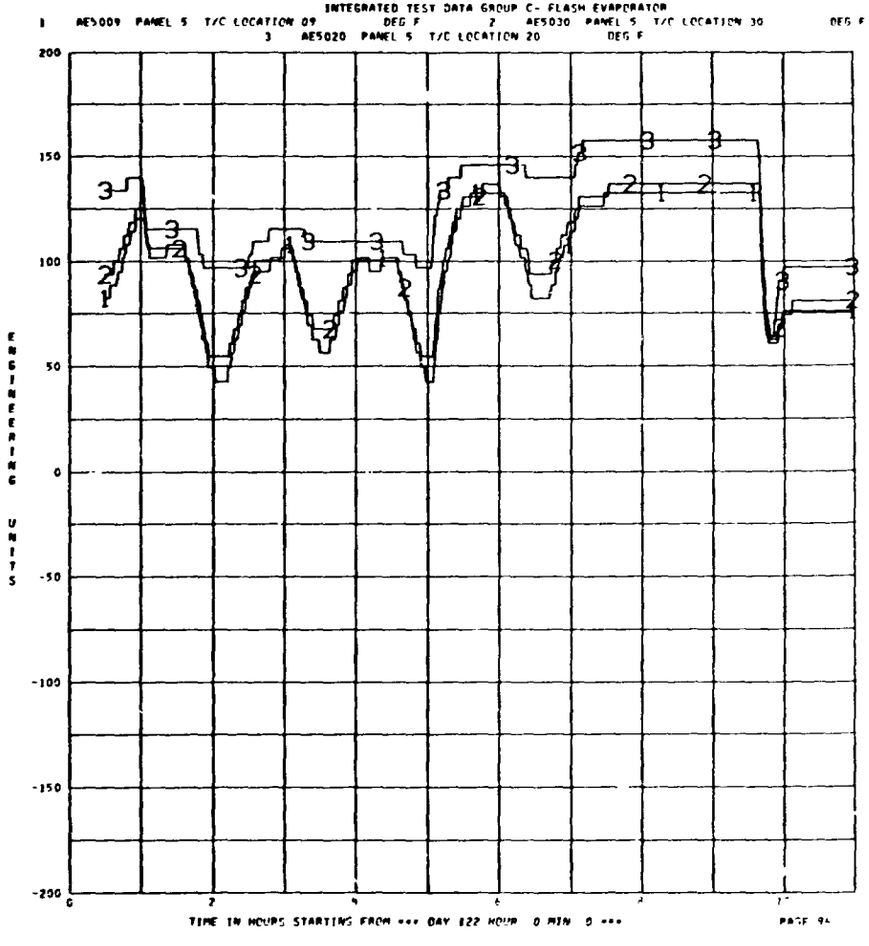
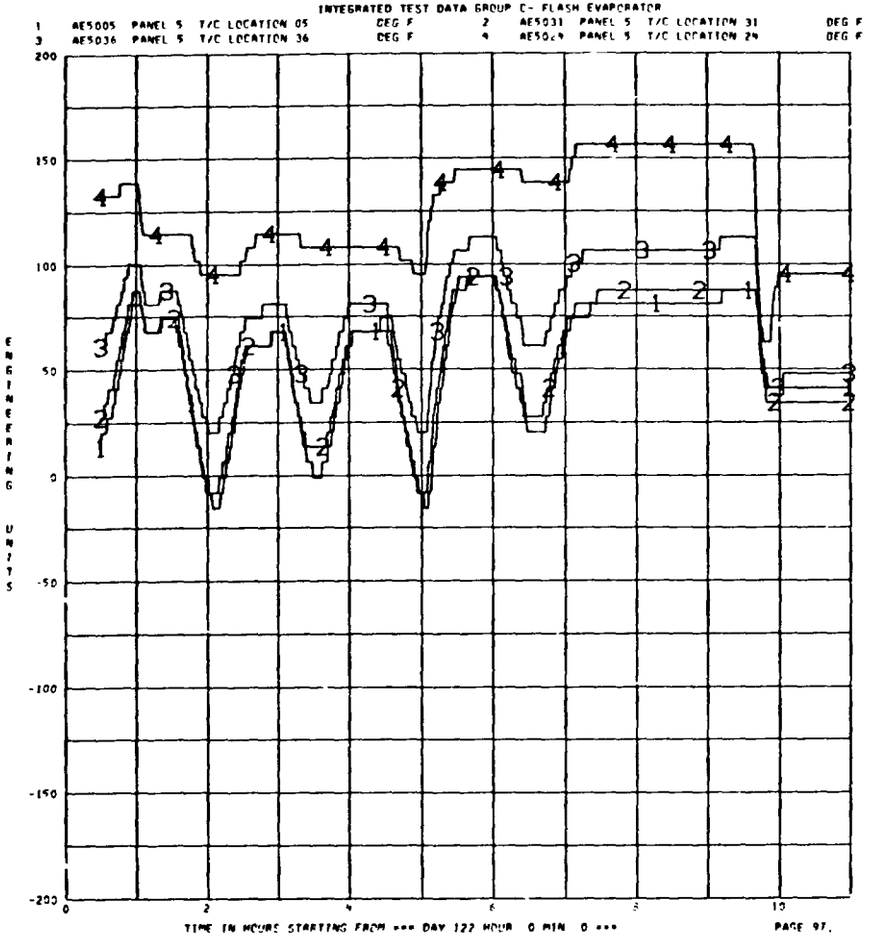

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AE5009 PANEL 5 T/C LOCATION 09 DEG F
2 AE5030 PANEL 5 T/C LOCATION 30 DEG F
3 AE5020 PANEL 5 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-96


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AE5005 PANEL 5 T/C LOCATION 05 DEG F
2 AE5031 PANEL 5 T/C LOCATION 31 DEG F
3 AE5036 PANEL 5 T/C LOCATION 36 DEG F
4 AE5029 PANEL 5 T/C LOCATION 29 DEG F
ENGINEERING UNITS
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100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 97.

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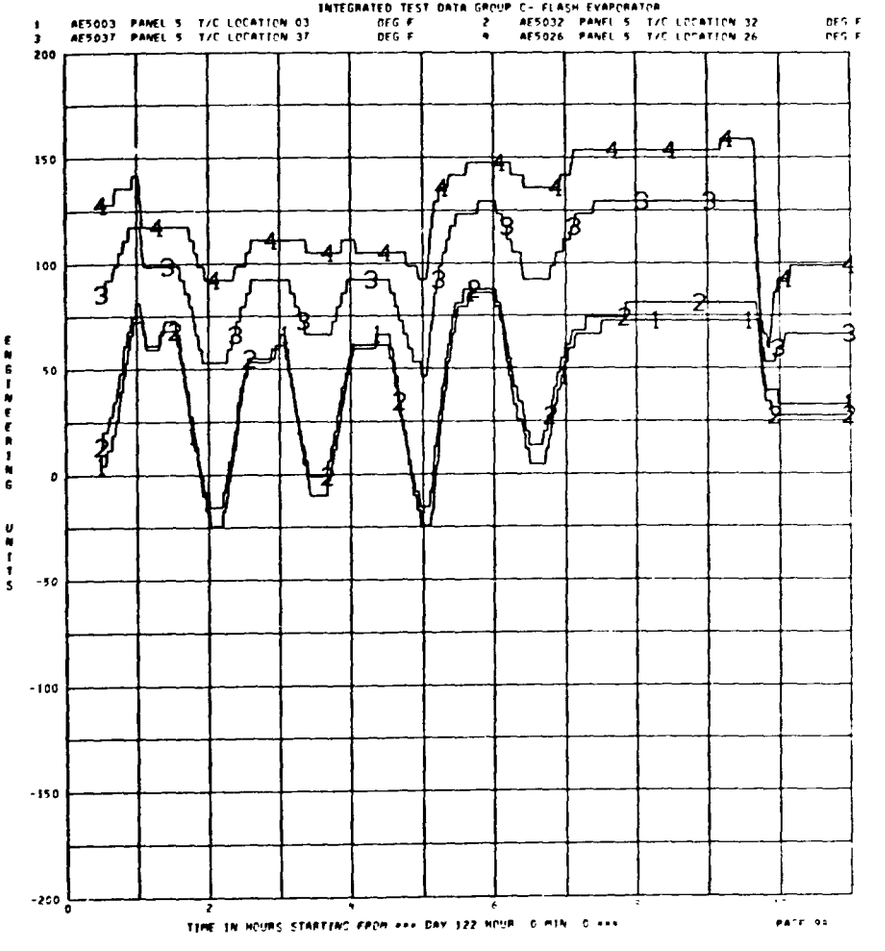
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AE5003 PANEL 5 T/C LOCATION 03 DEG F
2 AE5032 PANEL 5 T/C LOCATION 32 DEG F
3 AE5037 PANEL 5 T/C LOCATION 37 DEG F
4 AE5026 PANEL 5 T/C LOCATION 26 DEG F
ENGINEERING UNITS
200
150
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50
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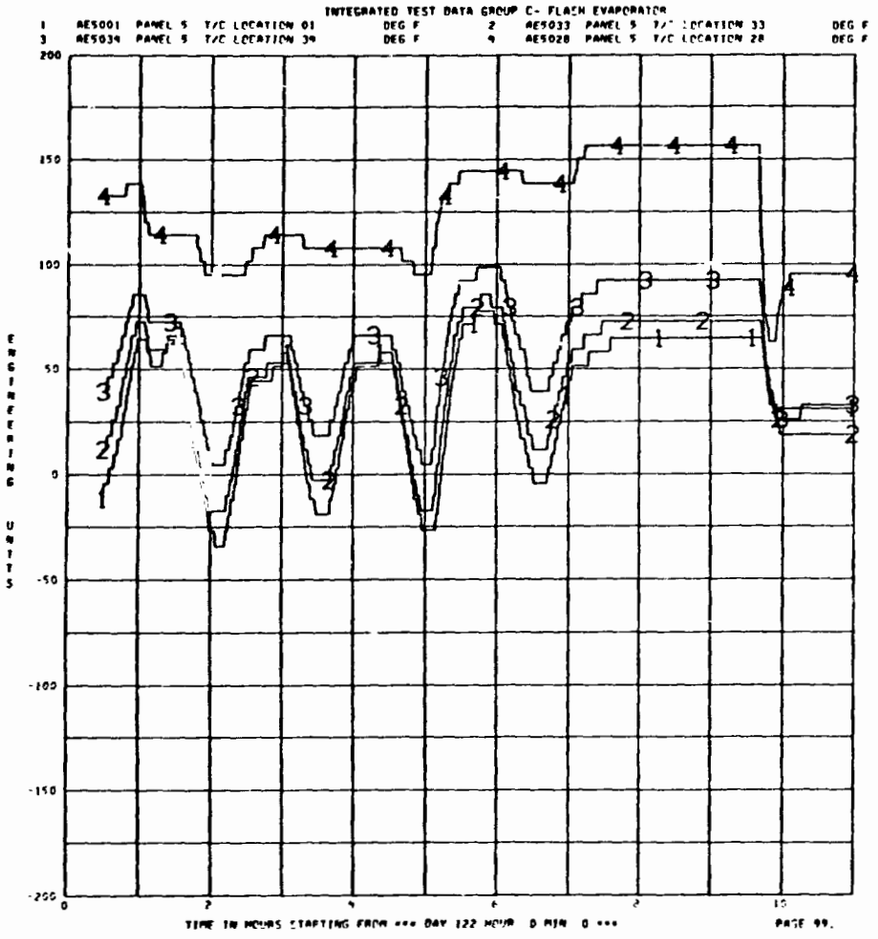
-50
-100
-150
-200
0
2
4
6
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-98


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AE5001 PANEL 5 T/C LOCATION 01 DEG F
2 AE5033 PANEL 5 T/C LOCATION 33 DEG F
3 AE5034 PANEL 5 T/C LOCATION 34 DEG F
4 AE5028 PANEL 5 T/C LOCATION 28 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 99.

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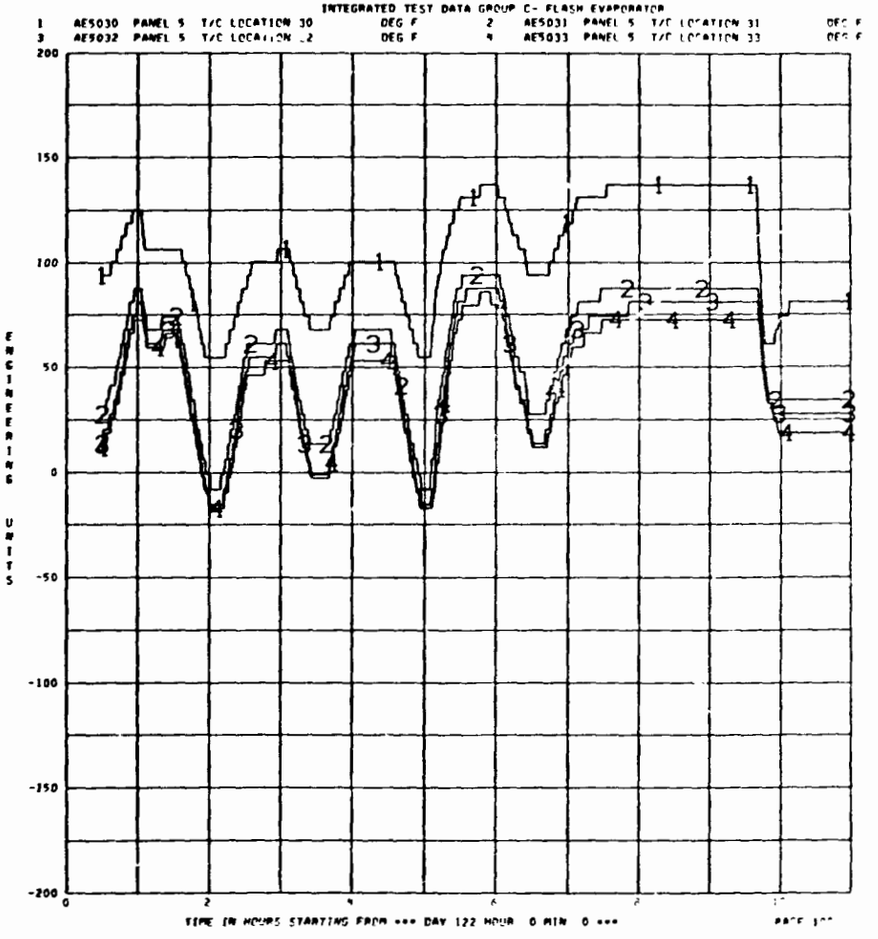
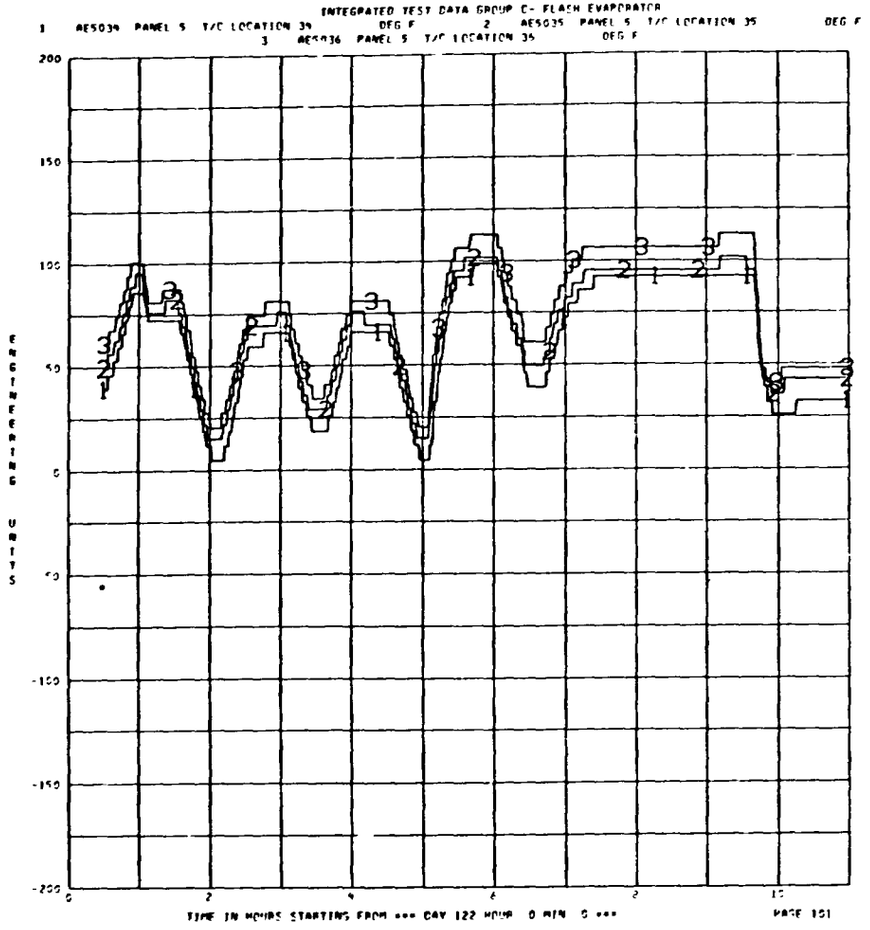

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AE5030 PANEL 5 T/C LOCATION 30 DEG F
2 AE5031 PANEL 5 T/C LOCATION 31 DEG F
3 AE5032 PANEL 5 T/C LOCATION 32 DEG F
4 AE5033 PANEL 5 T/C LOCATION 33 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-100


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AE5039 PANEL 5 T/C LOCATION 39 DEG F
2 AE5035 PANEL 5 T/C LOCATION 35 DEG F
3 AE5036 PANEL 5 T/C LOCATION 36 DEG F
ENGINEERING UNITS
200
150
100
50
0
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-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 151

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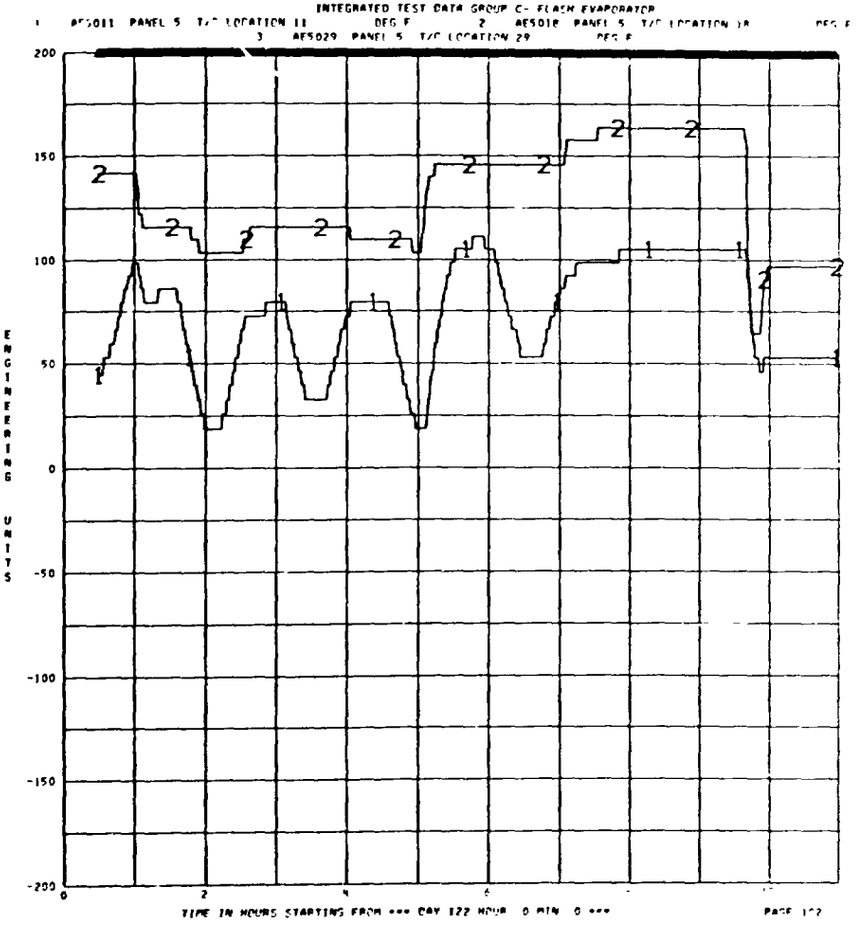
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AE5011 PANEL 5 T/C LOCATION 11 DEG F
2 AE5018 PANEL 5 T/C LOCATION 18 DEG F
3 AE5029 PANEL 5 T/C LOCATION 29 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 152

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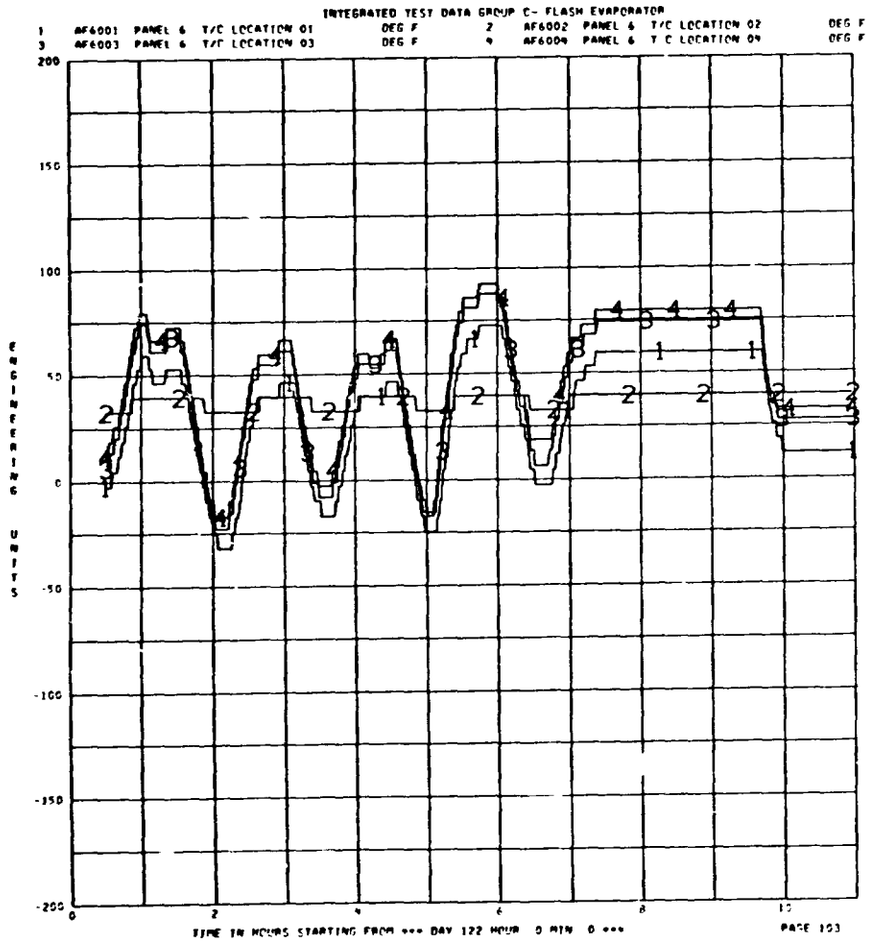
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AF6001 PANEL 6 T/C LOCATION 01 DEG F
2 AF6002 PANEL 6 T/C LOCATION 02 DEG F
3 AF6003 PANEL 6 T/C LOCATION 03 DEG F
4 AF6004 PANEL 6 T/C LOCATION 04 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 103

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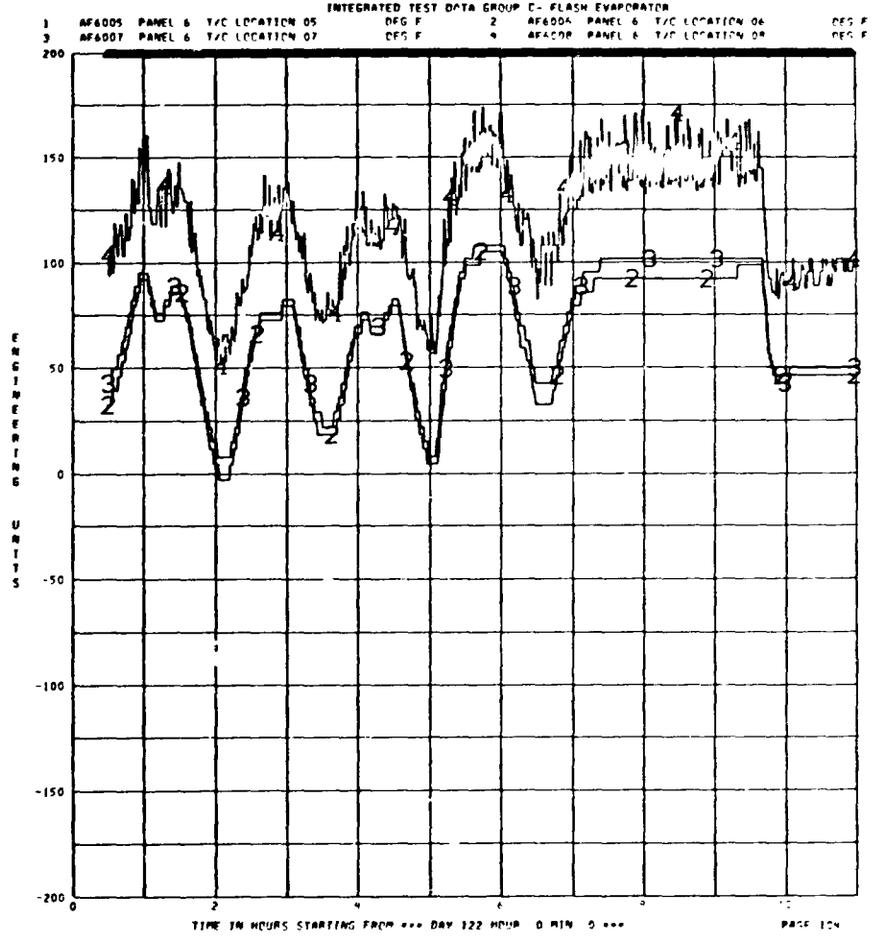
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AF6005 PANEL 6 T/C LOCATION 05 DEG F
2 AF6006 PANEL 6 T/C LOCATION 06 DEG F
3 AF6007 PANEL 6 T/C LOCATION 07 DEG F
4 AF6008 PANEL 6 T/C LOCATION 08 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 104

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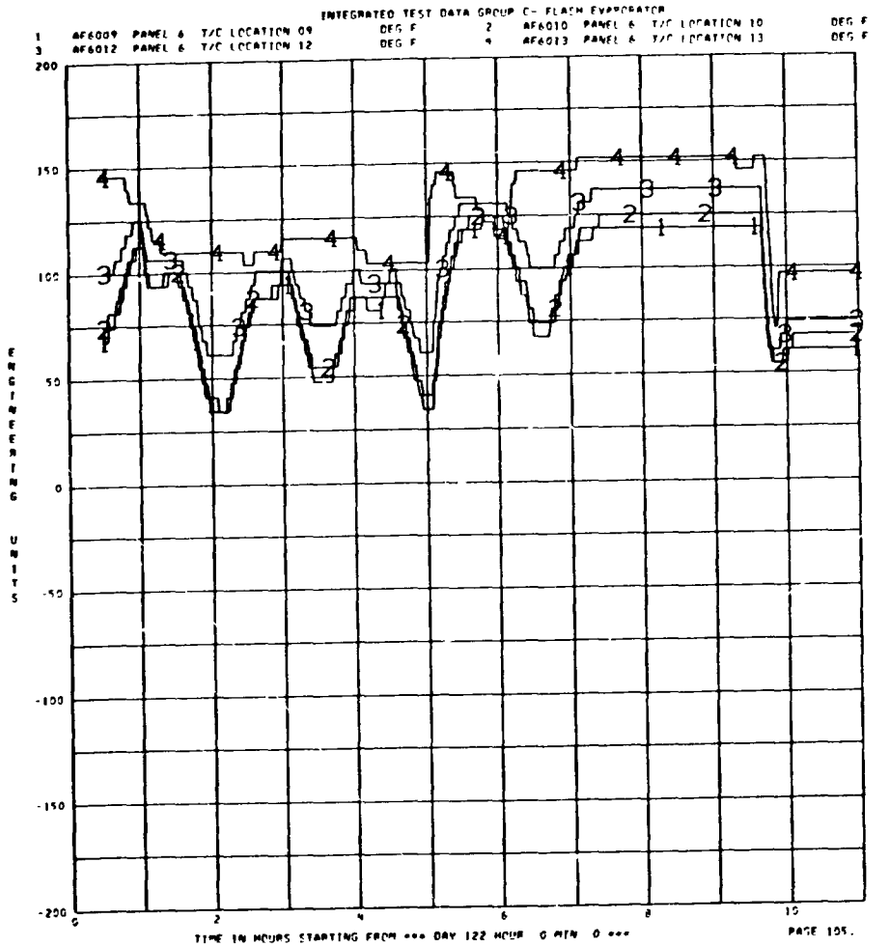
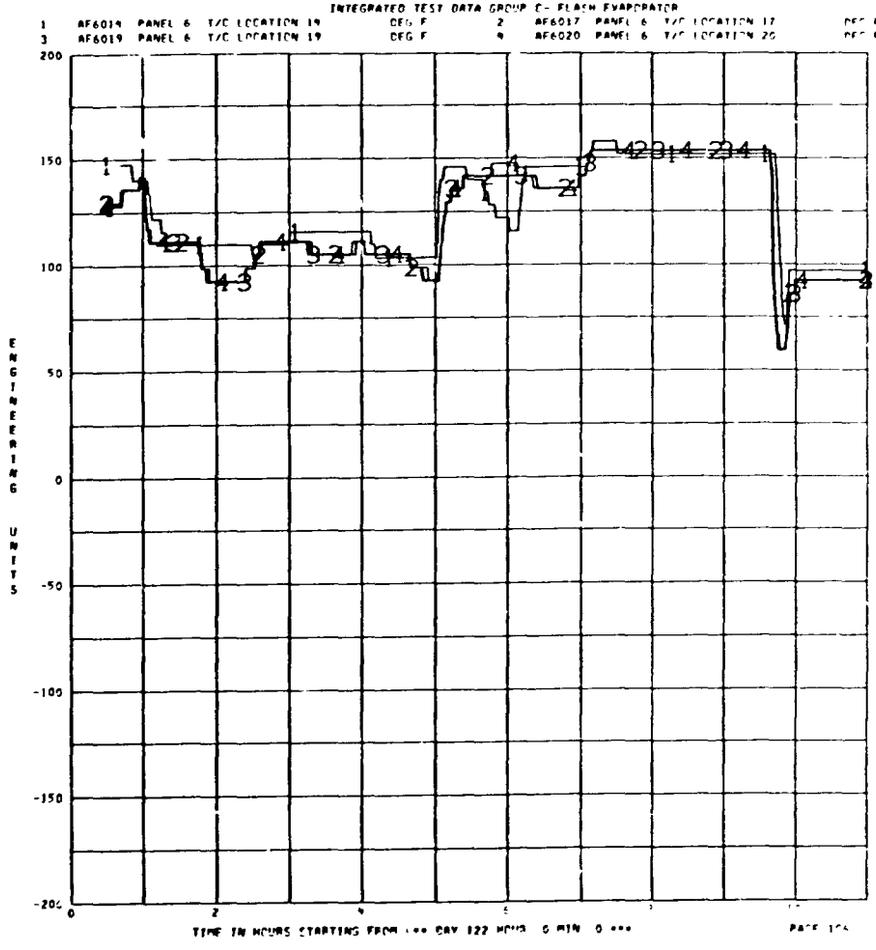
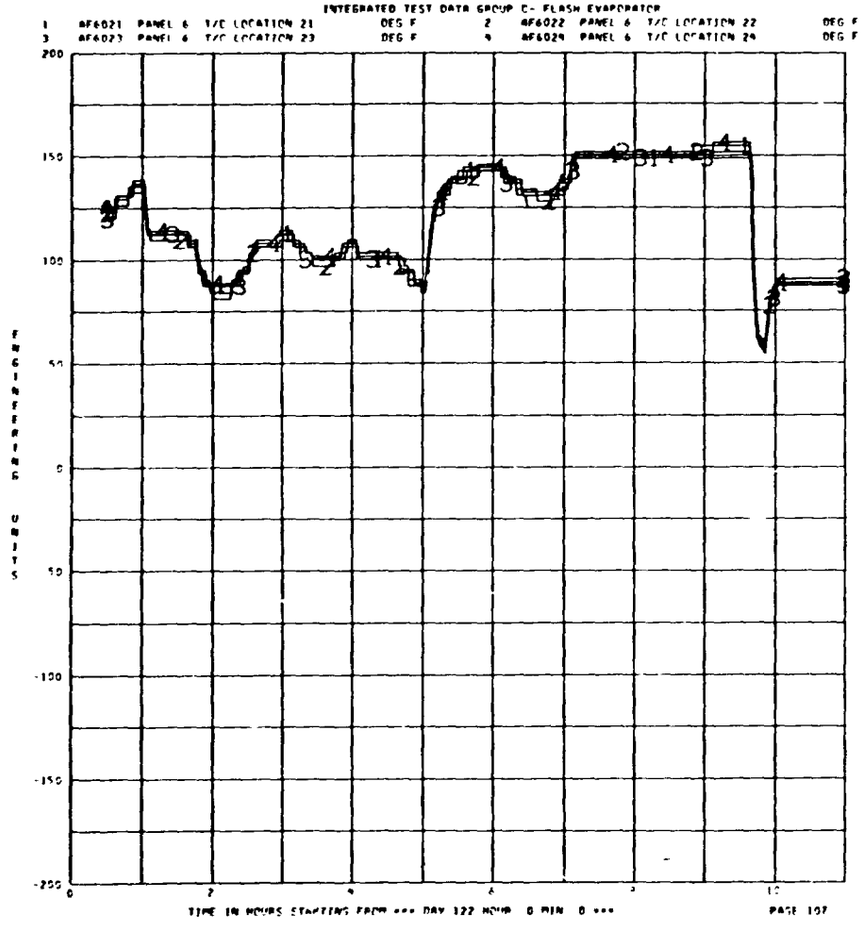

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AF6009 PANEL 6 T/C LOCATION 09 DEG F
2 AF6010 PANEL 6 T/C LOCATION 10
3 AF6012 PANEL 6 T/C LOCATION 12 DEG F
4 AF6013 PANEL 6 T/C LOCATION 13
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 105.

C-105


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AF6014 PANEL 6 T/C LOCATION 14 DEG F
2 AF6017 PANEL 6 T/C LOCATION 17
3 AF6019 PANEL 6 T/C LOCATION 19 DEG F
4 AF6020 PANEL 6 T/C LOCATION 20
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-106


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AF6021 PANEL 6 T/C LOCATION 21 DEG F
2 AF6022 PANEL 6 T/C LOCATION 22 DEG F
3 AF6023 PANEL 6 T/C LOCATION 23 DEG F
4 AF6024 PANEL 6 T/C LOCATION 24 DEG F
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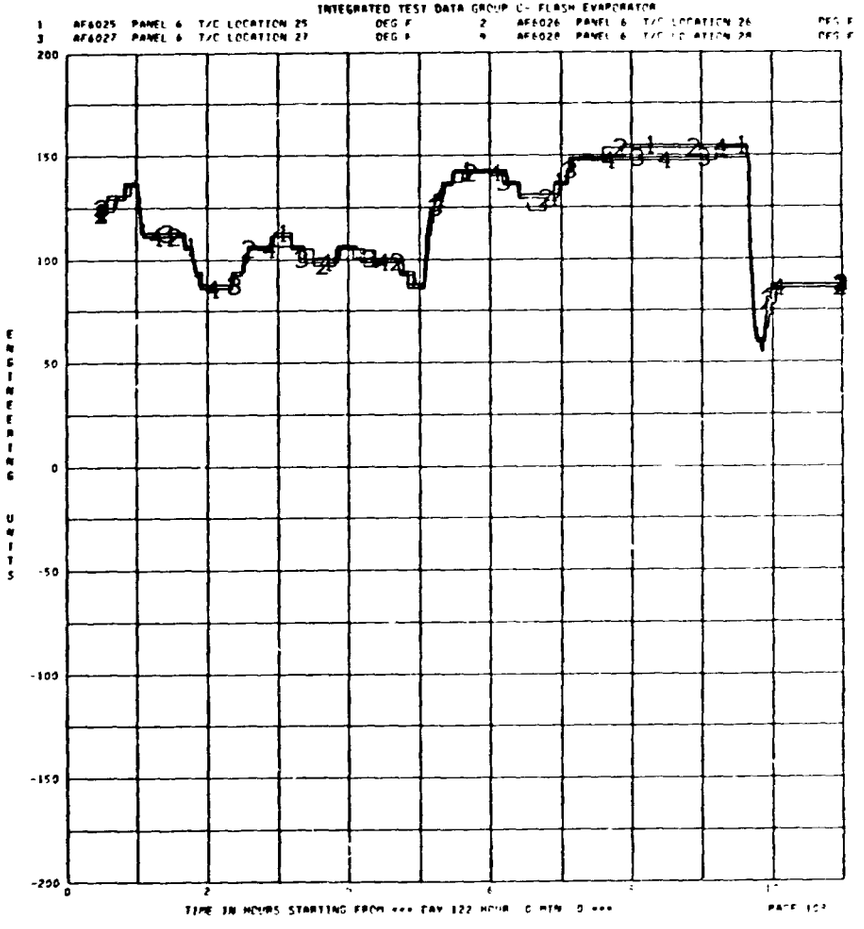
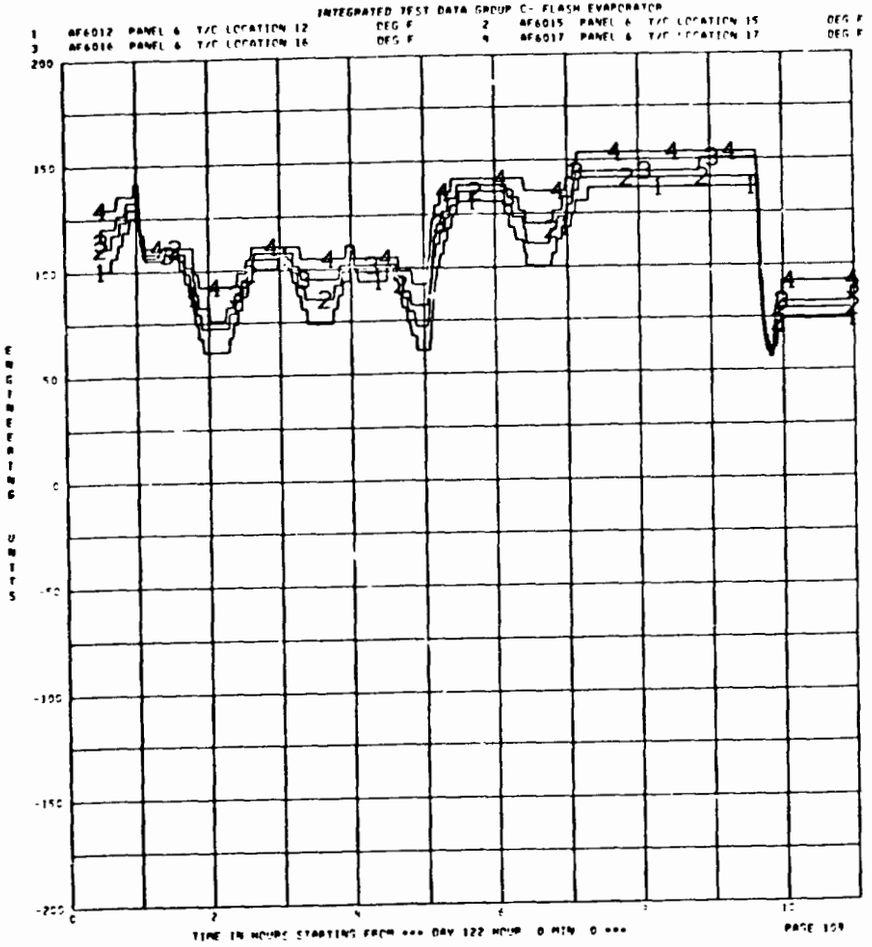
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 107

C-107


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AF6025 PANEL 6 T/C LOCATION 25 DEG F
2 AF6026 PANEL 6 T/C LOCATION 26
3 AF6027 PANEL 6 T/C LOCATION 27 DEG F
4 AF6028 PANEL 6
200
150
100
50
0
-50
-100
-150
-200
0
2
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-108


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AF6012 PANEL 6 T/C LOCATION 12 DEG F
2 AF6015 PANEL 6 T/C LOCATION 15 DEG F
3 AF6016 PANEL 6 T/C LOCATION 16 DEG F
4 AF6017 PANEL 6 T/C LOCATION 17 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 109

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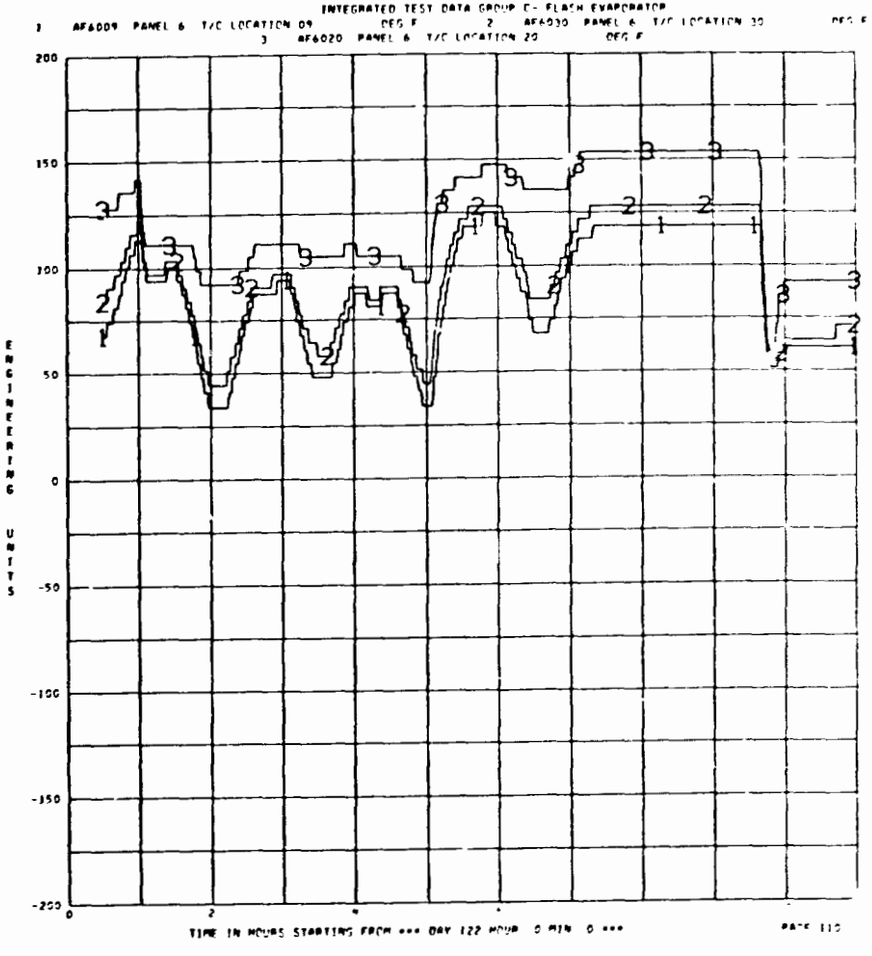
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AF6009 PANEL 6 T/C LOCATION 09 DEG F
2 AF6030 PANEL 6 T/C LOCATION 30 DEG F
3 AF6020 PANEL 6 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 110

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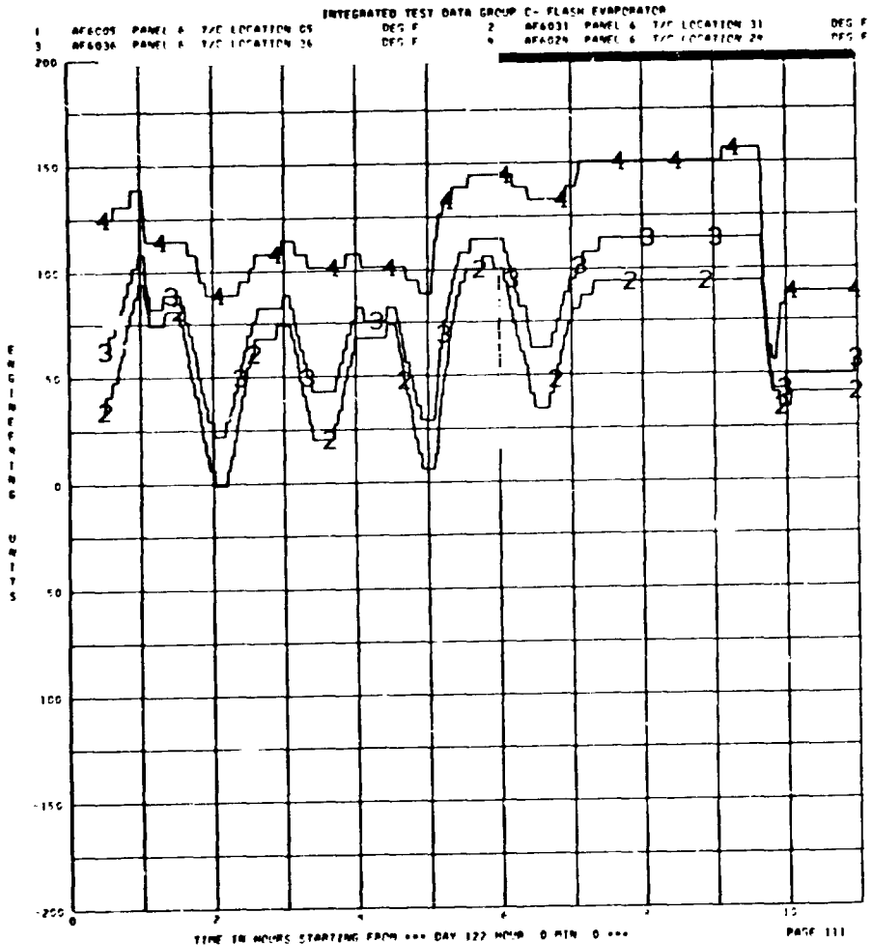
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AF6009 PANEL 6 T/C LOCATION 05 DEG F
2 AF6031 PANEL 6 T/C LOCATION 31 DEG F
3 AF6034 PANEL 6 T/C LOCATION 36 DEG F
4 AF6029 PANEL 6 T/C LOCATION 29 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 111

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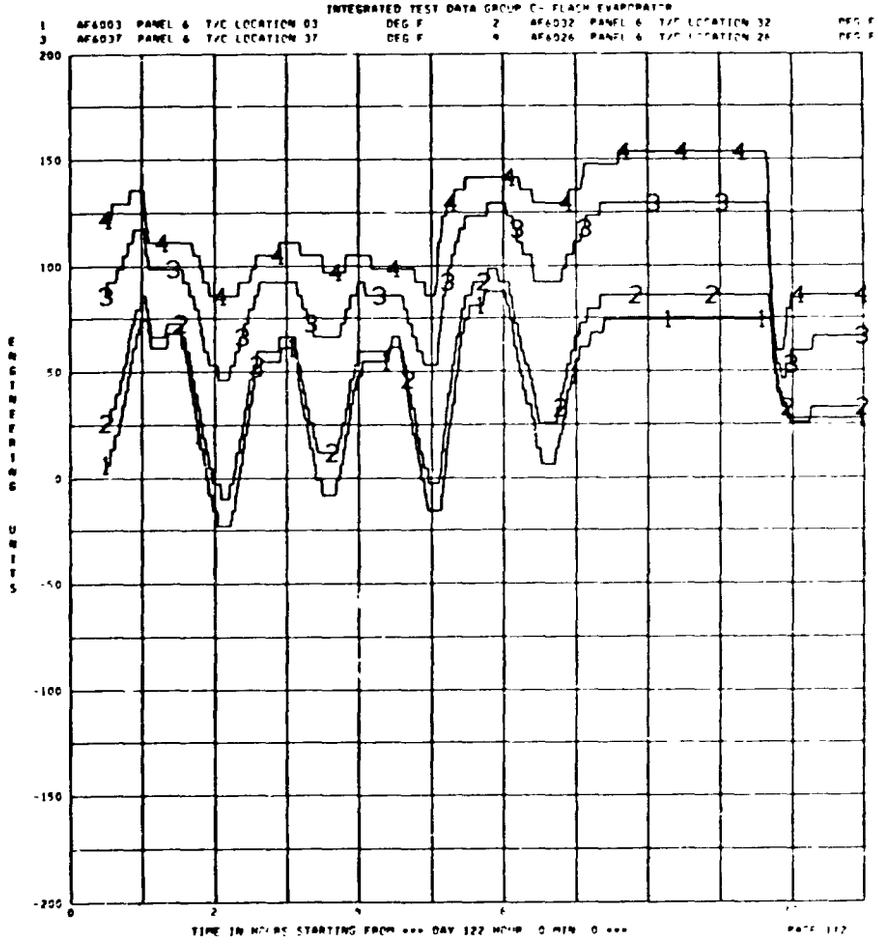
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AF6003 PANEL 6 T/C LOCATION 03 DEG F
2 AF6032 PANEL 6 T/C LOCATION 32 DEG F
3 AF6037 PANEL 6 T/C LOCATION 37 DEG F
4 AF6026 PANEL 6 T/C LOCATION 26 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 112

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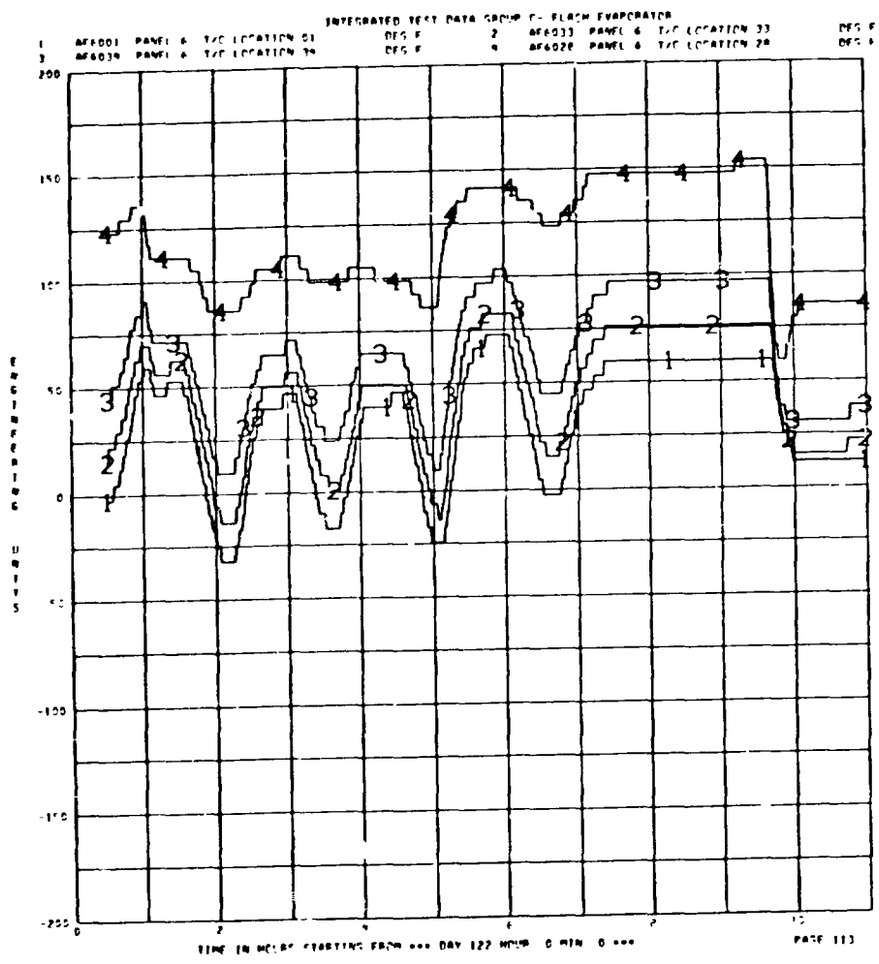
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AF6001 PANEL 6 T/C LOCATION 31 DEG F
2 AF6033 PANEL 6 T/C LOCATION 33 DEG F
3 AF6034 PANEL 6 T/C LOCATION 34 DEG F
4 AF6028 PANEL 6 T/C LOCATION 28 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 113

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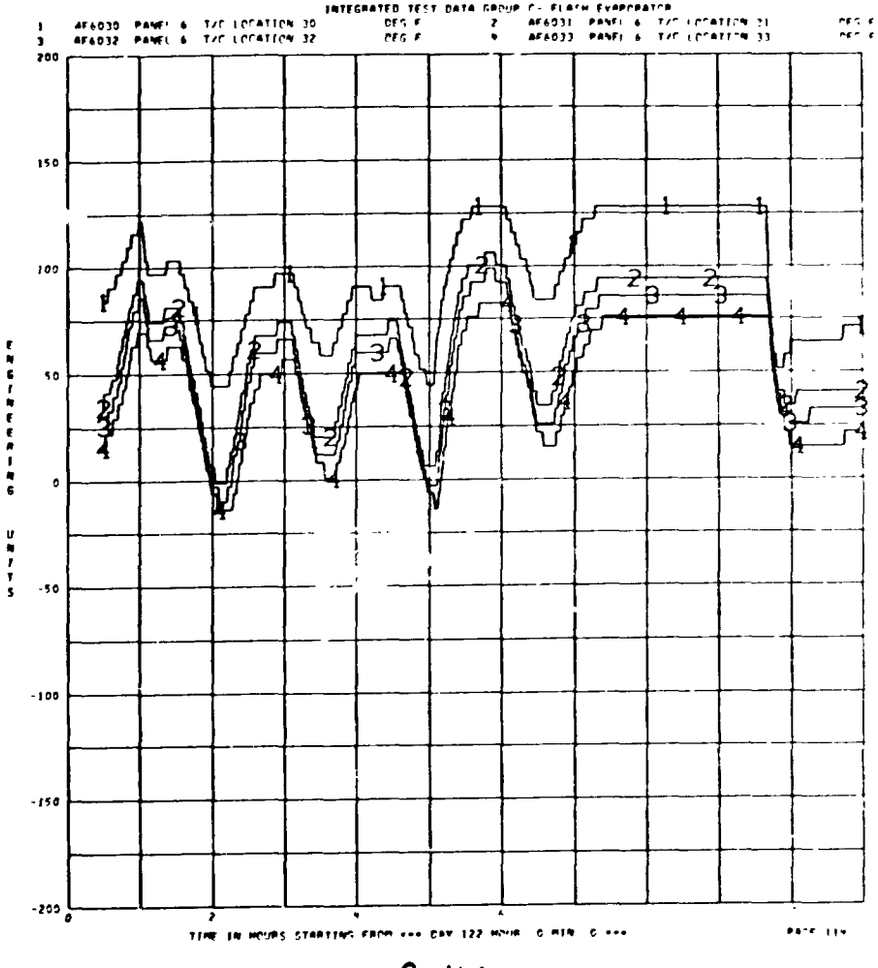
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AF6030 PANEL 6 T/C LOCATION 30 DEG F
2 AF6031 PANEL 6 T/C LOCATION 31 DEG F
3 AF6032 PANEL 6 T/C LOCATION 32 DEG F
4 AF6033 PANEL 6 T/C LOCATION 33 DEG F
ENGINEERING UNITS
200
150
100
50
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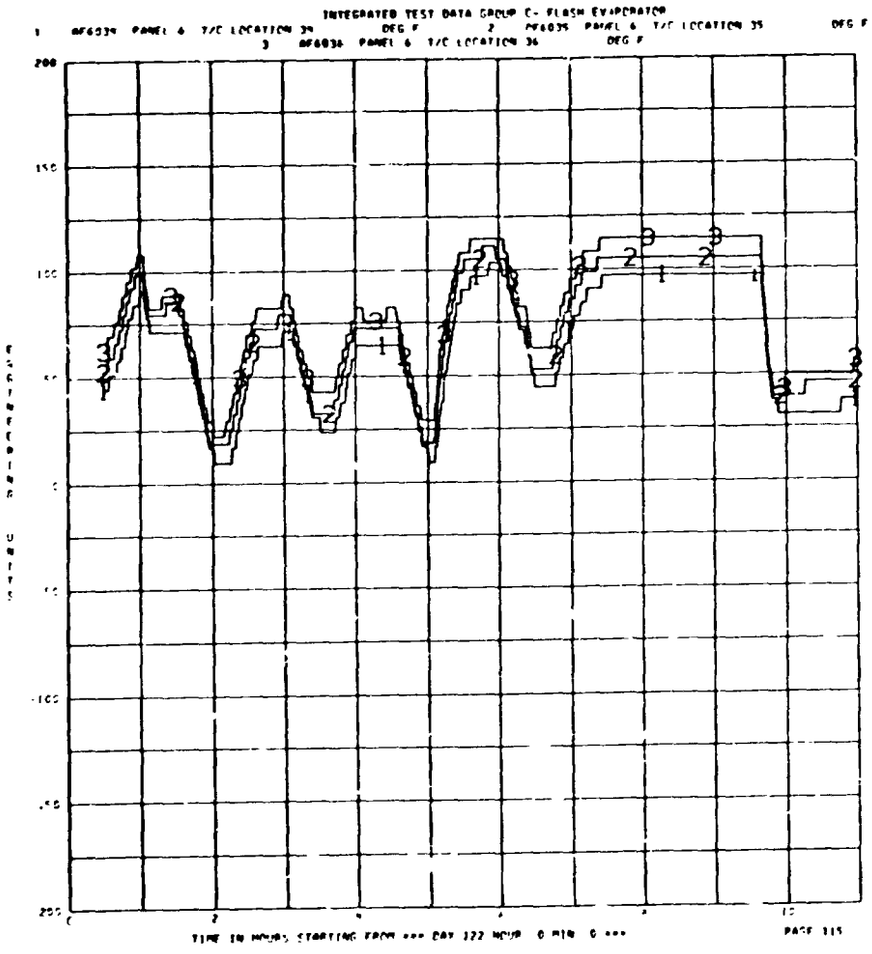
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-114


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AF6039 PANEL 6 T/C LOCATION 39 DEG F
2 AF6035 PANEL 6 T/C LOCATION 35 DEG F
3 AF6036 PANEL 6 T/C LOCATION 36 DEG F
200
150
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50
0
-50
-100
-150
-200
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 115

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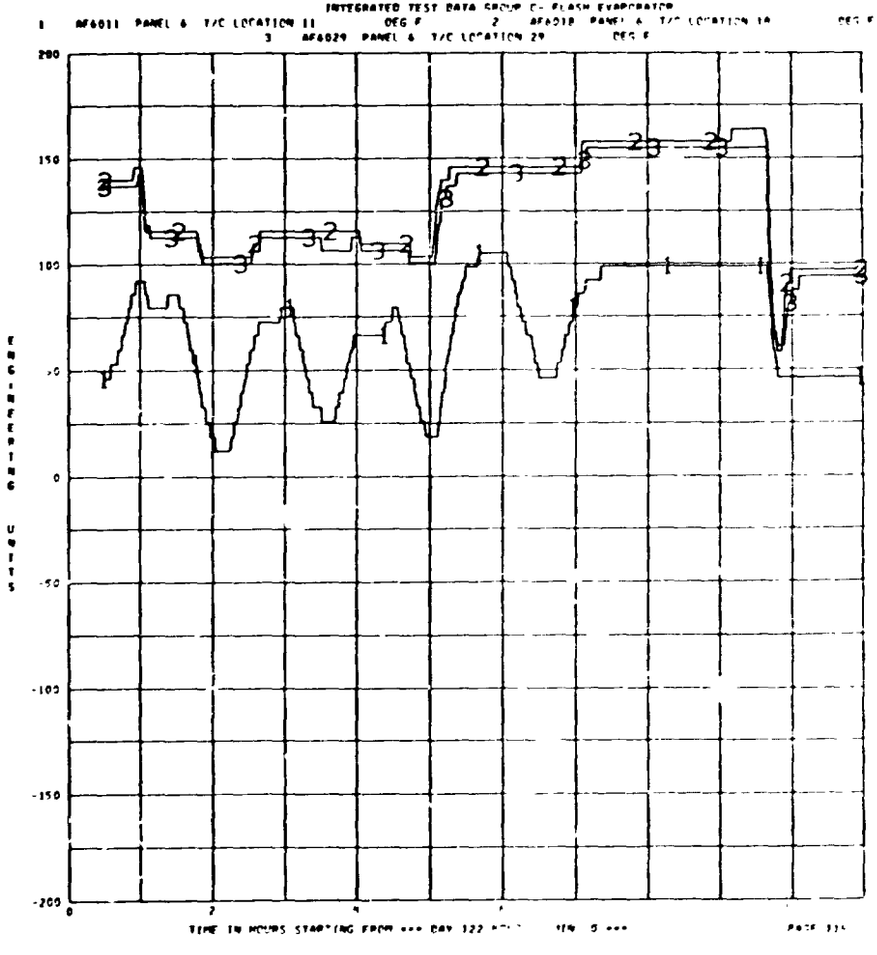
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AF6011 PANEL 6 T/C LOCATION 11 DEG F
2 AF6018 PANEL 6 T/C LOCATION 18 DEG F
3 AF6029 PANEL 6 T/C LOCATION 29 DEG F
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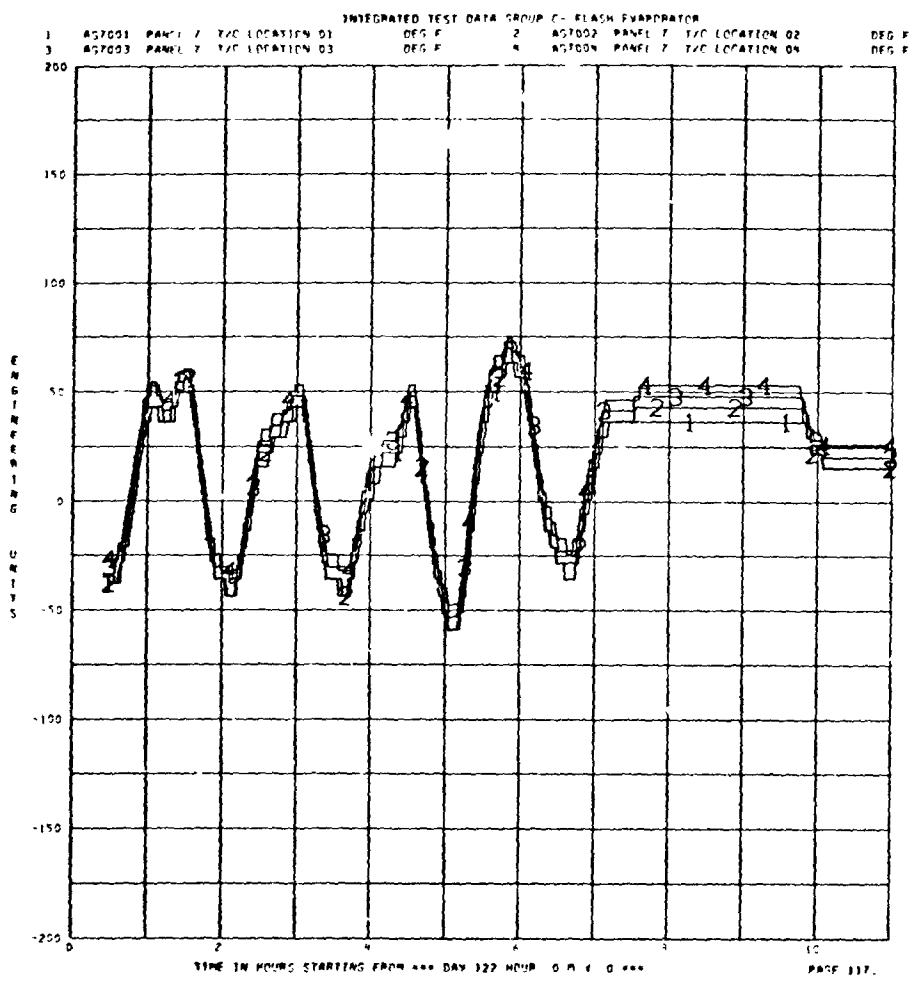
50
0
-50
-100
-150
-200
0
2
4
6
8
10

C-116


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AS7001 PANEL 7 T/C LOCATION 01 DEG F
2 AS7002 PANEL 7 T/C LOCATION 02 DEG F
3 AS7003 PANEL 7 T/C LOCATION 03 DEG F
4 AS7004 PANEL 7 T/C LOCATION 04 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 117.

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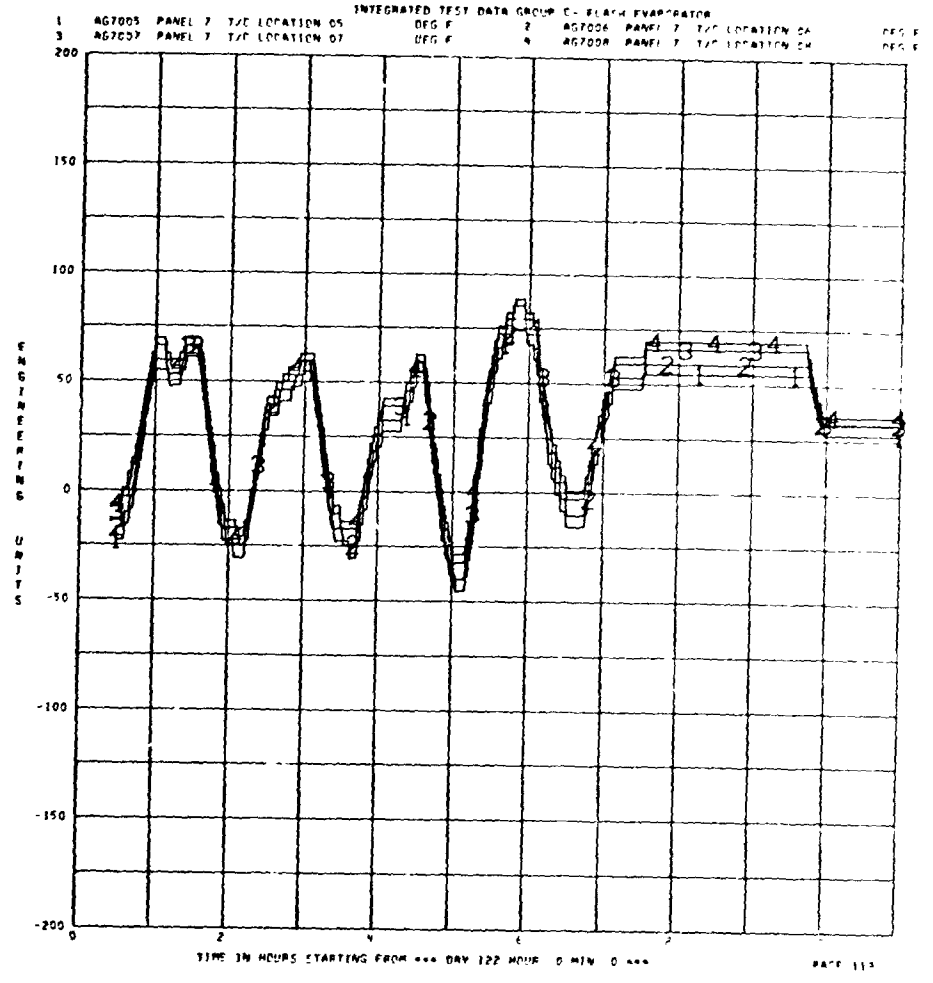
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AS7005 PANEL 7 T/C LOCATION 05 DEG F
2 AS7006 PANEL 7 T/C LOCATION 06 DEG F
3 AS7007 PANEL 7 T/C LOCATION 07 DEG F
4 AS7008 PANEL 7 T/C LOCATION 08 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 118

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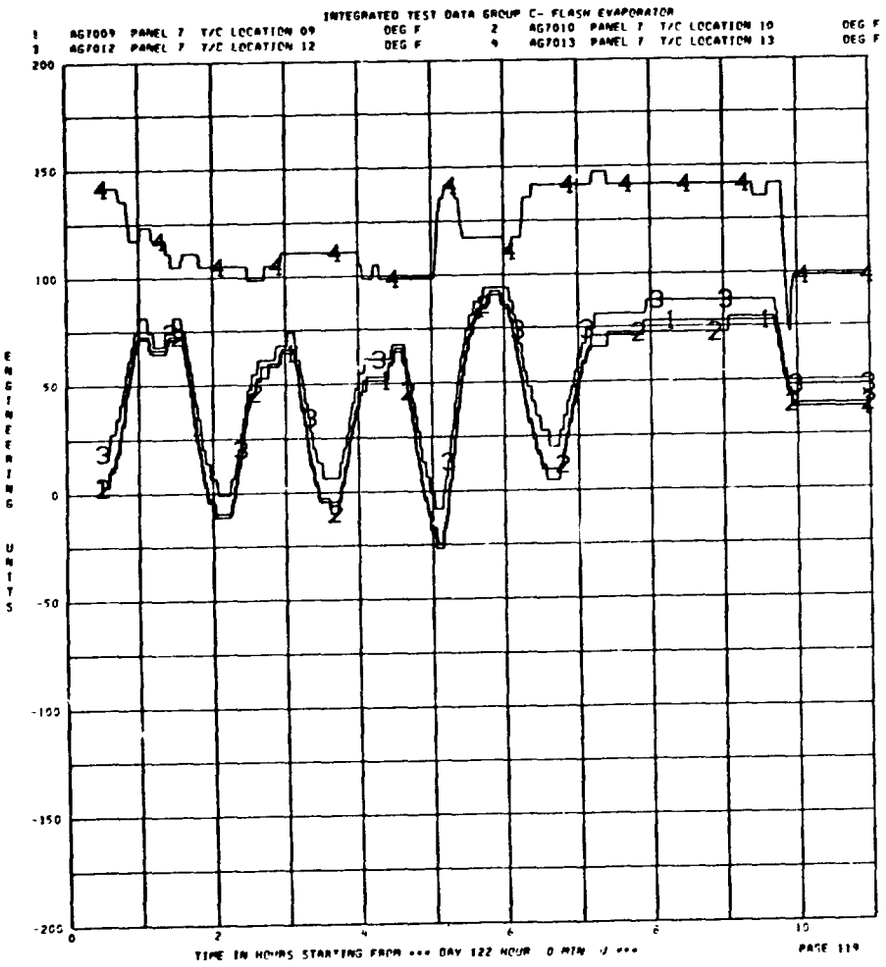
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AG7009 PANEL 7 T/C LOCATION 09 DEG F
2 AG7010 PANEL 7 T/C LOCATION 10 DEG F
3 AG7012 PANEL 7 T/C LOCATION 12 DEG F
4 AG7013 PANEL 7 T/C LOCATION 13 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 119

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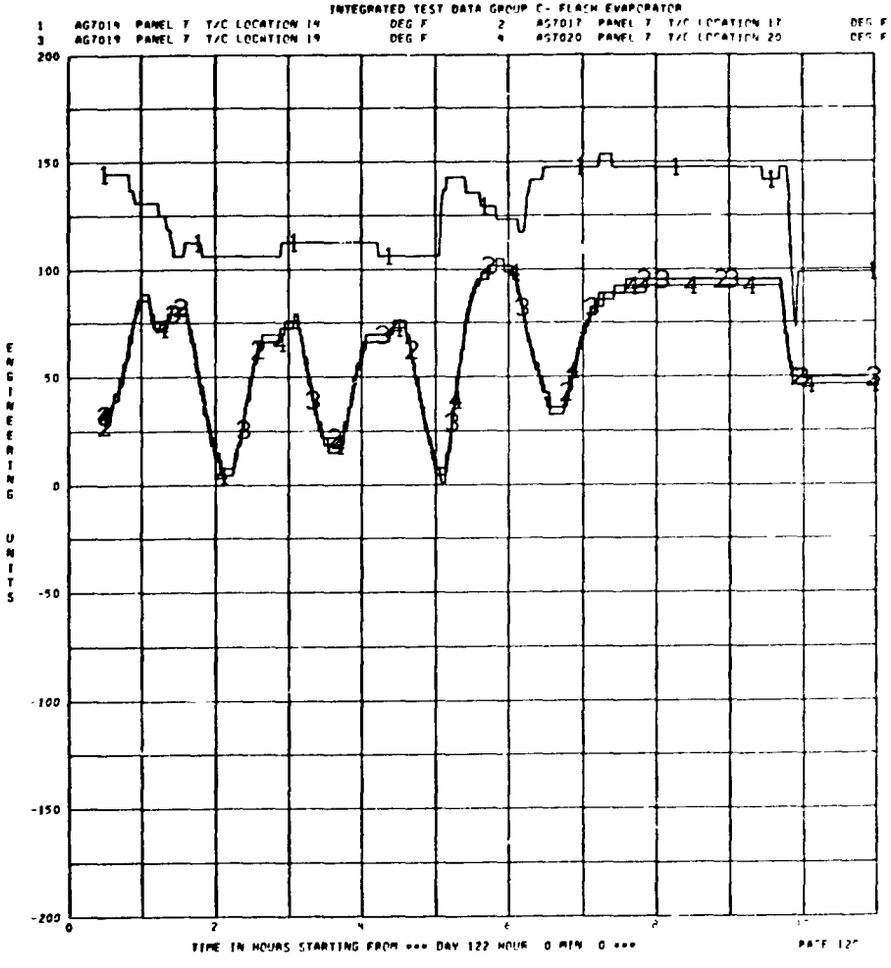
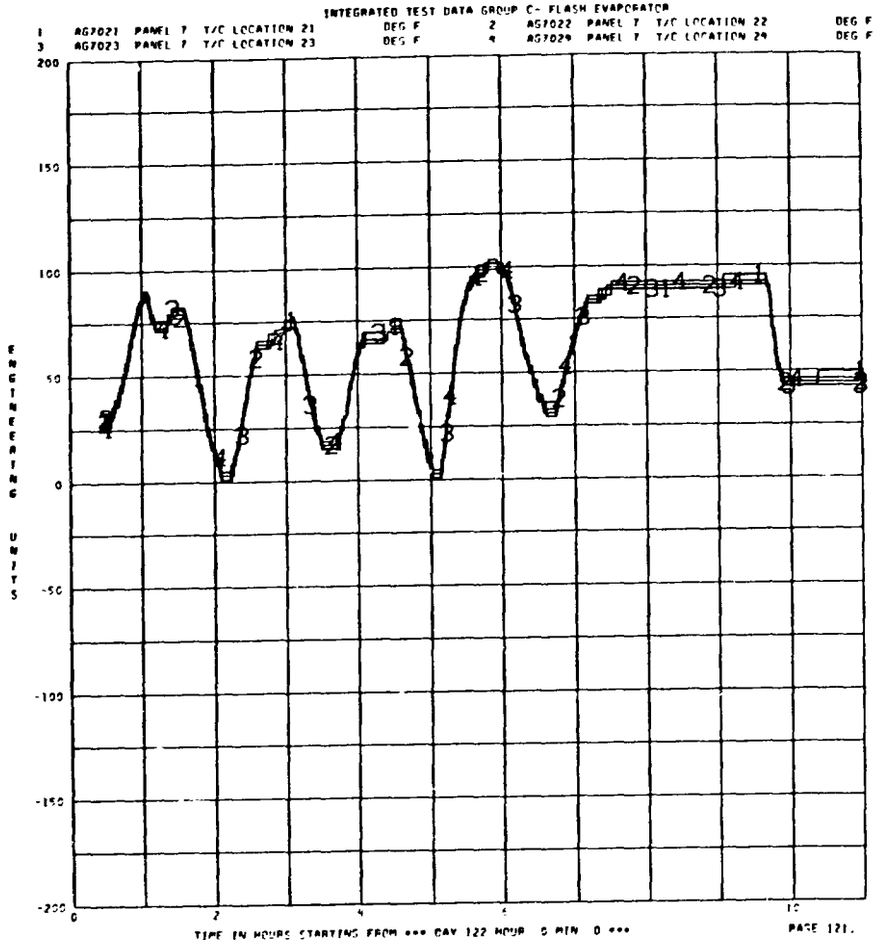
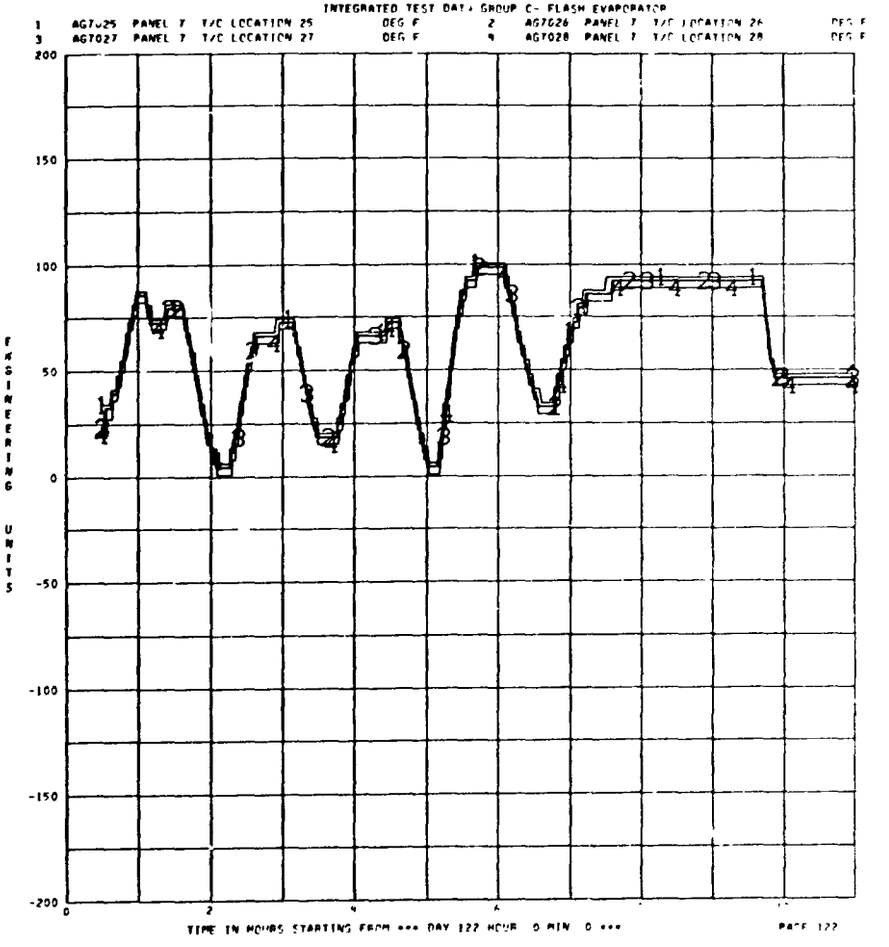

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AG7014 PANEL 7 T/C LOCATION 14 DEG F
2 AG7017 PANEL 7 T/C LOCATION 17 DEG F
3 AG7019 PANEL 7 T/C LOCATION 19 DEG F
4 AG7020 PANEL 7 T/C LOCATION 20 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-120


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AG7021 PANEL 7 T/C LOCATION 21 DEG F
2 AG7022 PANEL 7 T/C LOCATION 22 DEG F
3 AG7023 PANEL 7 T/C LOCATION 23 DEG F
4 AG7024 PANEL 7 T/C LOCATION 24 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 121.

C-121


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AG7025 PANEL 7 T/C LOCATION 25 DEG F
2 AG7026 PANEL 7 T/C LOCATION 26 DEG F
3 AG7027 PANEL 7 T/C LOCATION 27 DEG F
4 AG7028 PANEL 7 T/C LOCATION 28 DEG F
ENGINEERING UNITS
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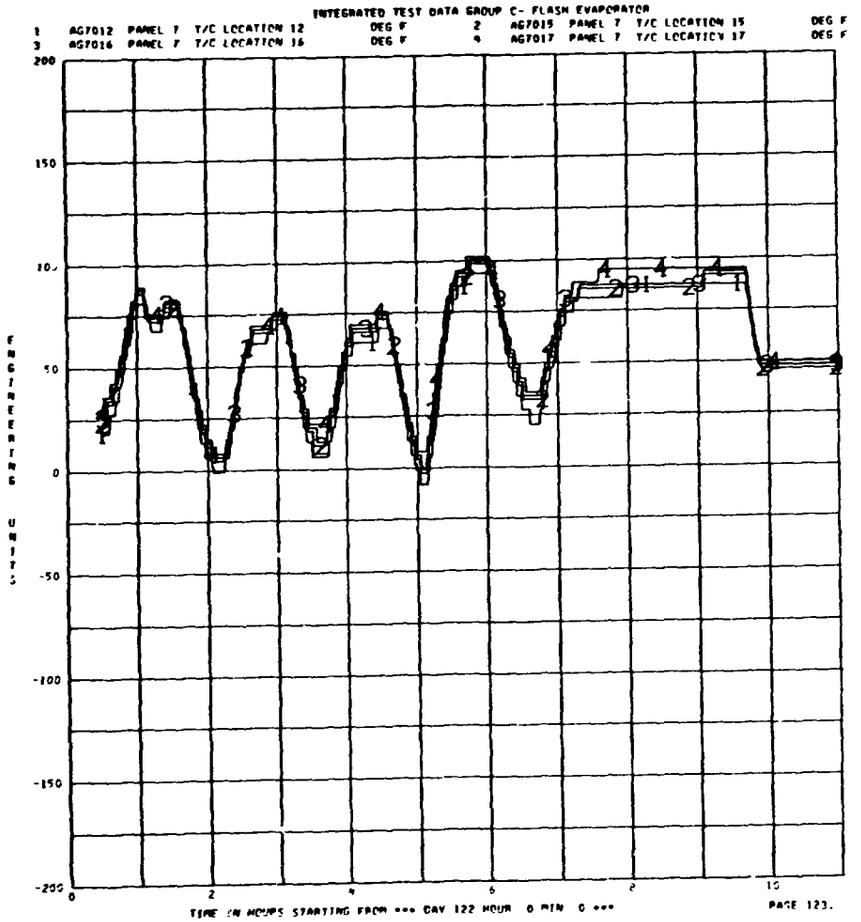
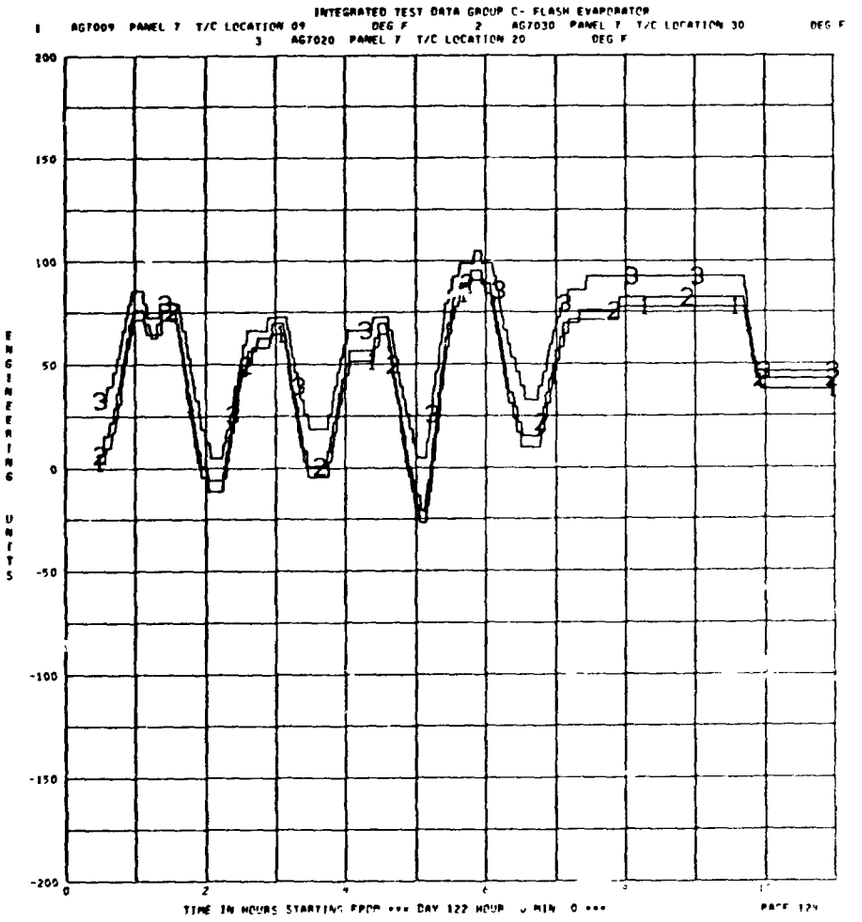
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 122

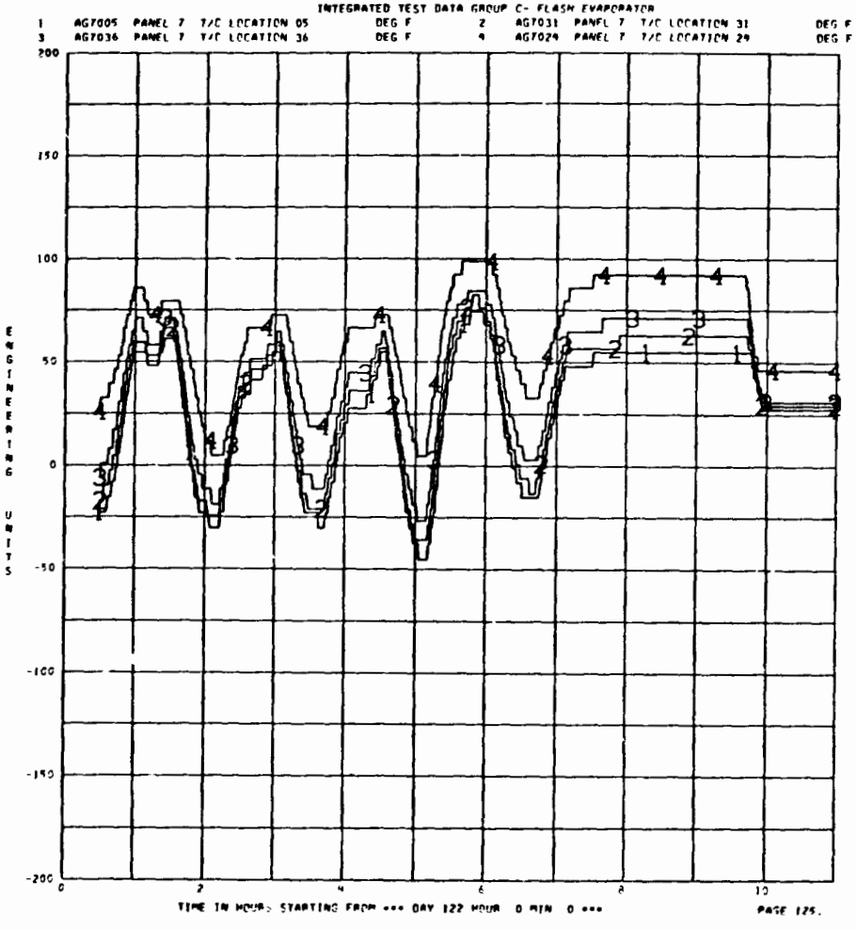
C-122


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AG7012 PANEL 7 T/C LOCATION 12 DEG F
2 AG7015 PANEL 7 T/C LOCATION 15 DEG F
3 AG7016 PANEL 7 T/C LOCATION 16 DEG F
4 AG7017 PANEL 7 T/C LOCATION 17 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 123.

C-123


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AG7009 PANEL 7 T/C LOCATION 09 DEG F
2 AG7030 PANEL 7 T/C LOCATION 30 DEG F
3 AG7020 PANEL 7 T/C LOCATION 20 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-124


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AG7005 PANEL 7 T/C LOCATION 05 DEG F
2 AG7031 PANEL 7 T/C LOCATION 31 DEG F
3 AG7036 PANEL 7 T/C LOCATION 36 DEG F
4 AG7029 PANEL 7 T/C LOCATION 29 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 125.

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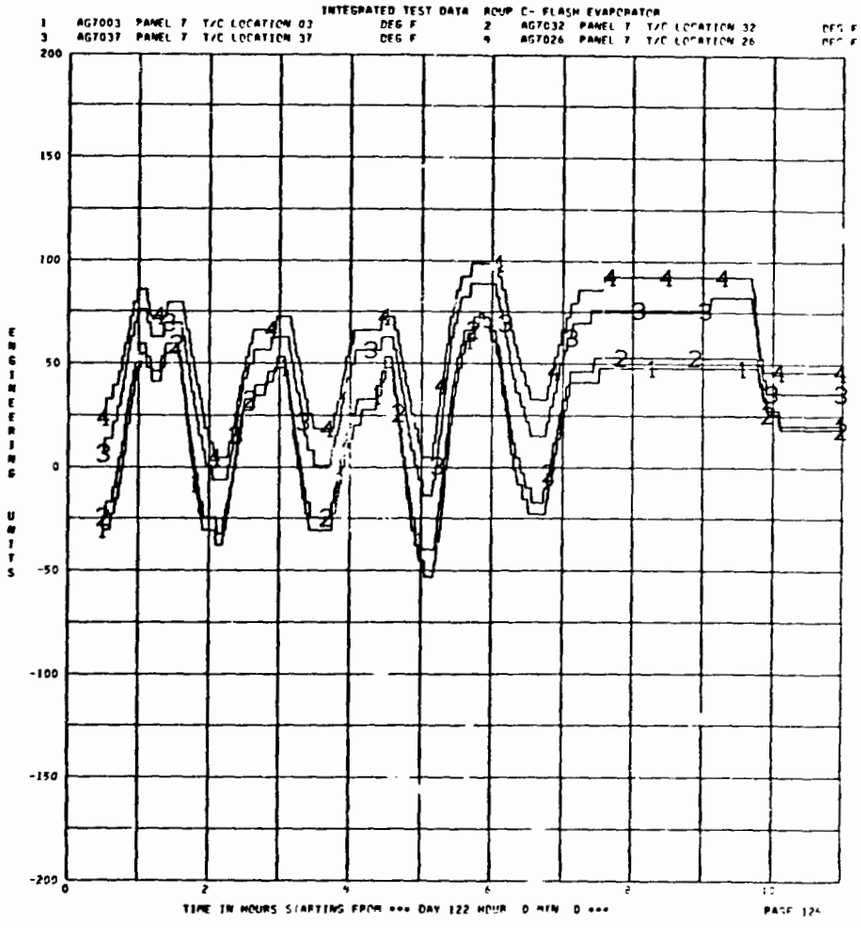
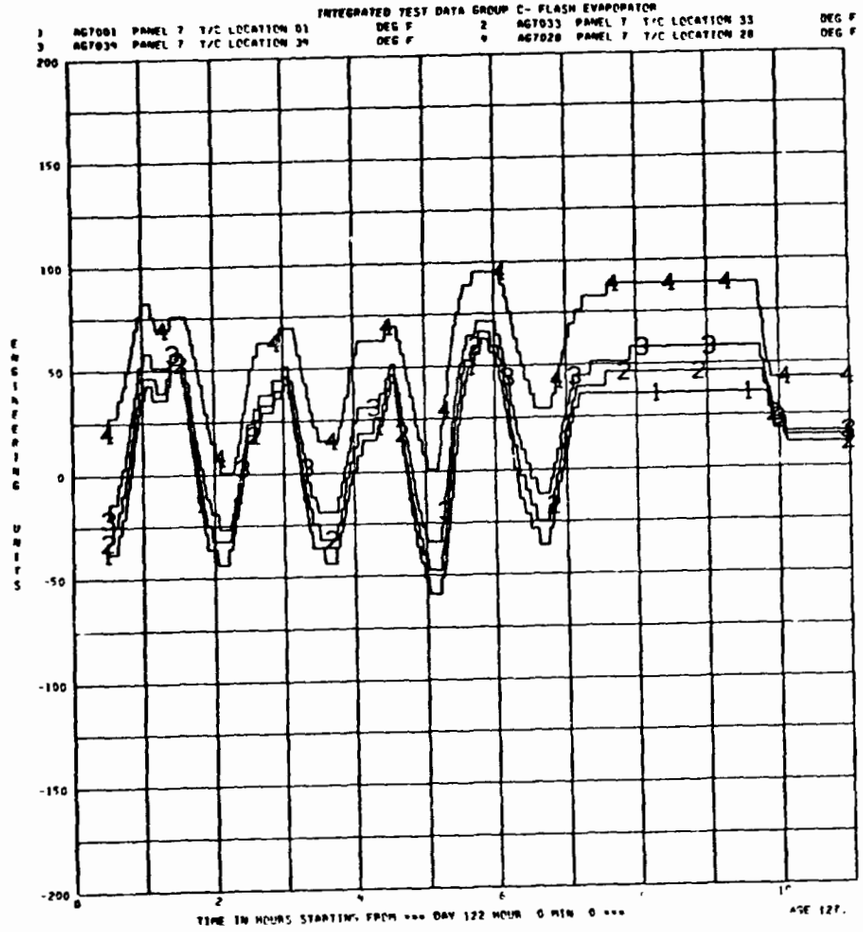
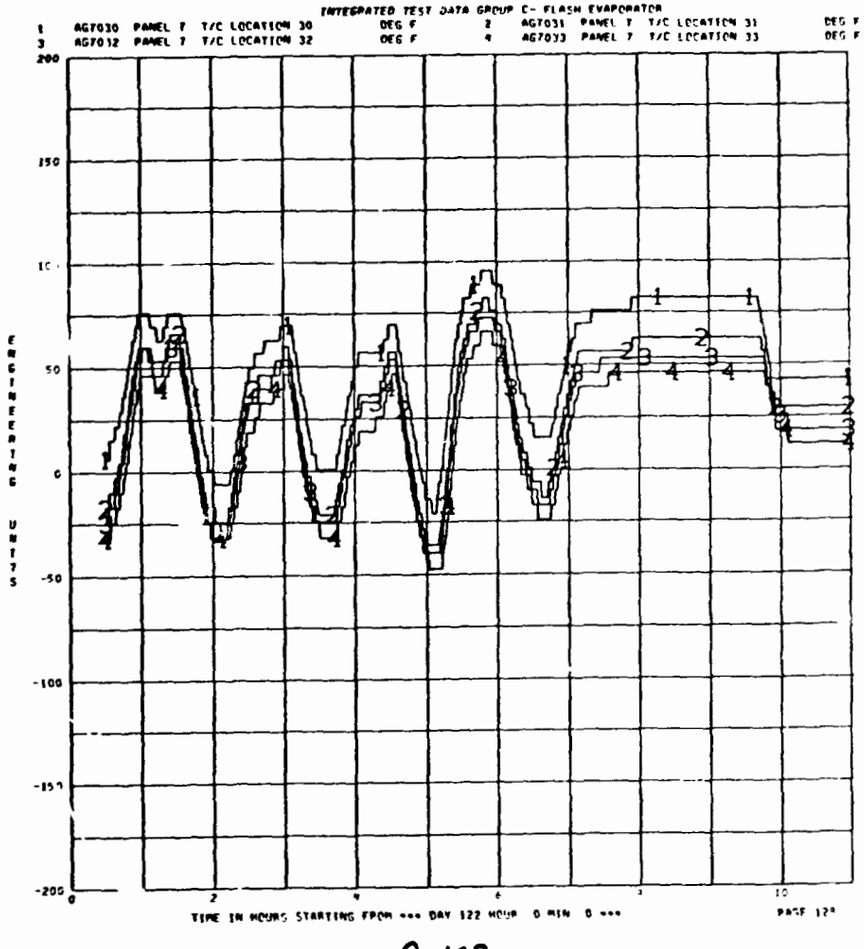

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AG7003 PANEL 7 T/C LOCATION 03 DEG F
2 AG7032 PANEL 7 T/C LOCATION 32 DEG F
3 AG7037 PANEL 7 T/C LOCATION 37 DEG F
4 AG7026 PANEL 7 T/C LOCATION 26 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 124

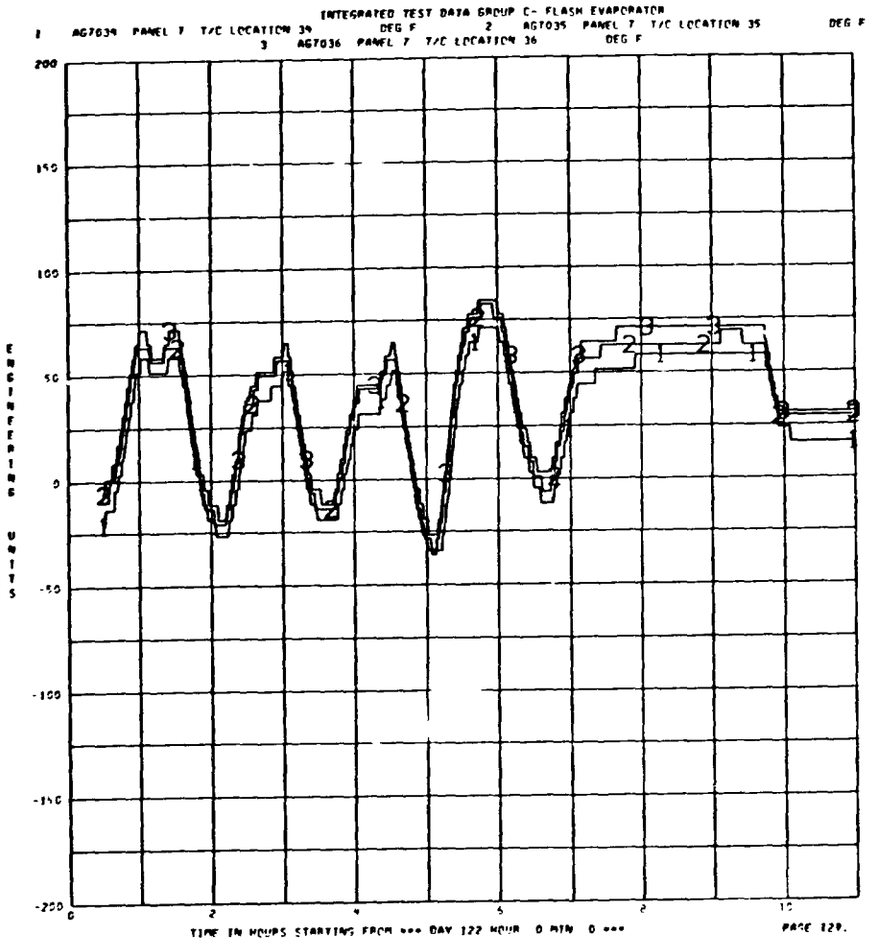
C-126


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AG7001 PANEL 7 T/C LOCATION 01 DEG F
2 AG7033 PANEL 7 T/C LOCATION 33 DEG F
3 AG7034 PANEL 7 T/C LOCATION 34 DEG F
4 AG7028 PANEL 7 T/C LOCATION 28 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

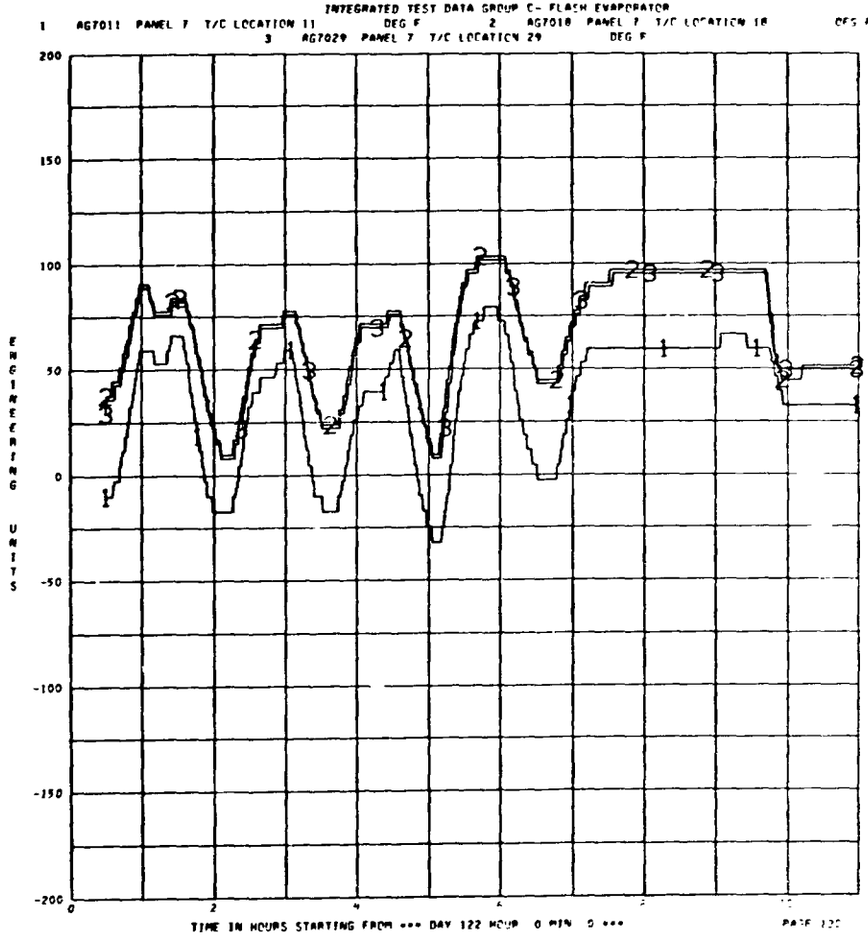
C-127


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AG7030 PANEL 7 T/C LOCATION 30 DEG F
2 AG7031 PANEL 7 T/C LOCATION 31 DEG F
3 AG7032 PANEL 7 T/C LOCATION 32 DEG F
4 AG7033 PANEL 7 T/C LOCATION 33 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-128


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AG7039 PANEL 7 T/C LOCATION 39 DEG F
2 AG7035 PANEL 7 T/C LOCATION 35 DEG F
3 AG7036 PANEL 7 T/C LOCATION 36 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 129.

C-129


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AG7011 PANEL 7 T/C LOCATION 11 DEG F
2 AG7018 PANEL 7 T/C LOCATION 18 DEG F
3 AG7029 PANEL 7 T/C LOCATION 29 DEG F
ENGINEERING UNITS
200
150
100
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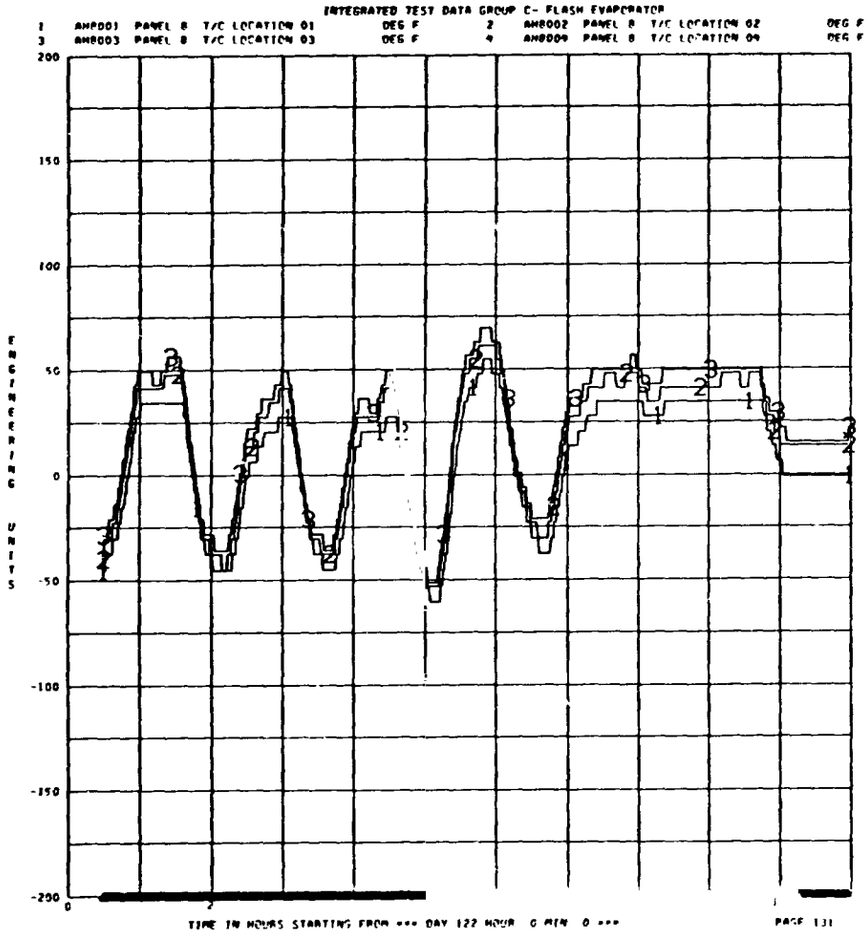
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-130


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AMP001 PANEL 8 T/C LOCATION 01 DEG F
2 AMP002 PANEL 8 T/C LOCATION 02 DEG F
3 AMP003 PANEL 8 T/C LOCATION 03 DEG F
4 AMP004 PANEL 8 T/C LOCATION 04 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 131

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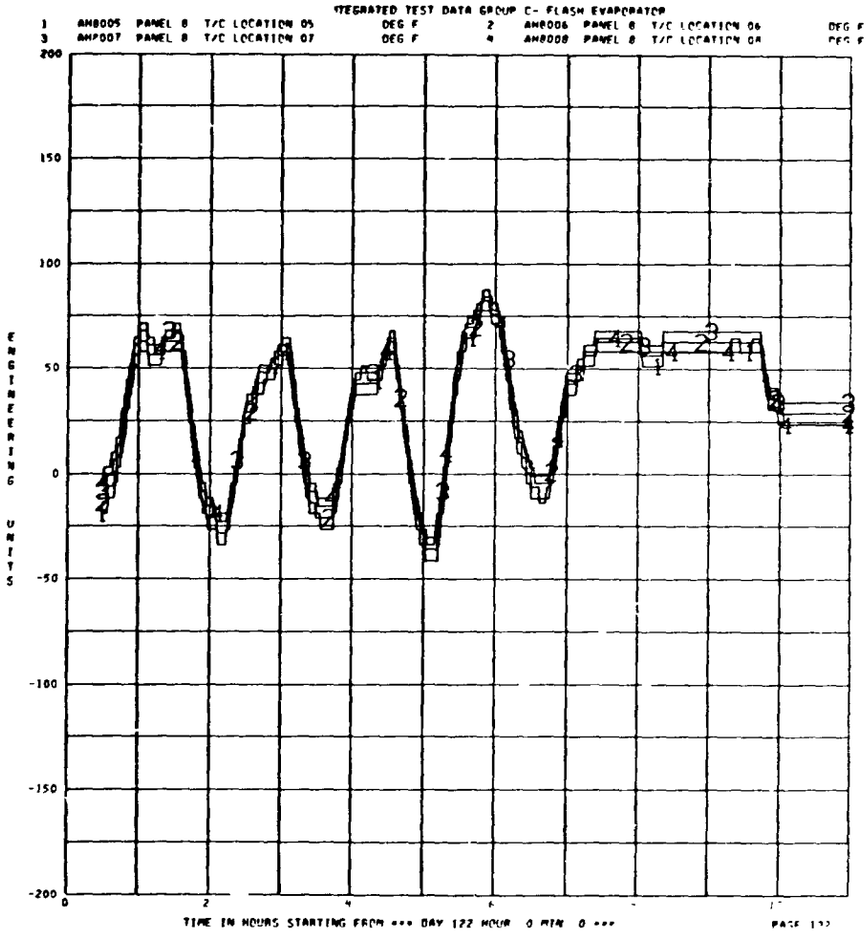
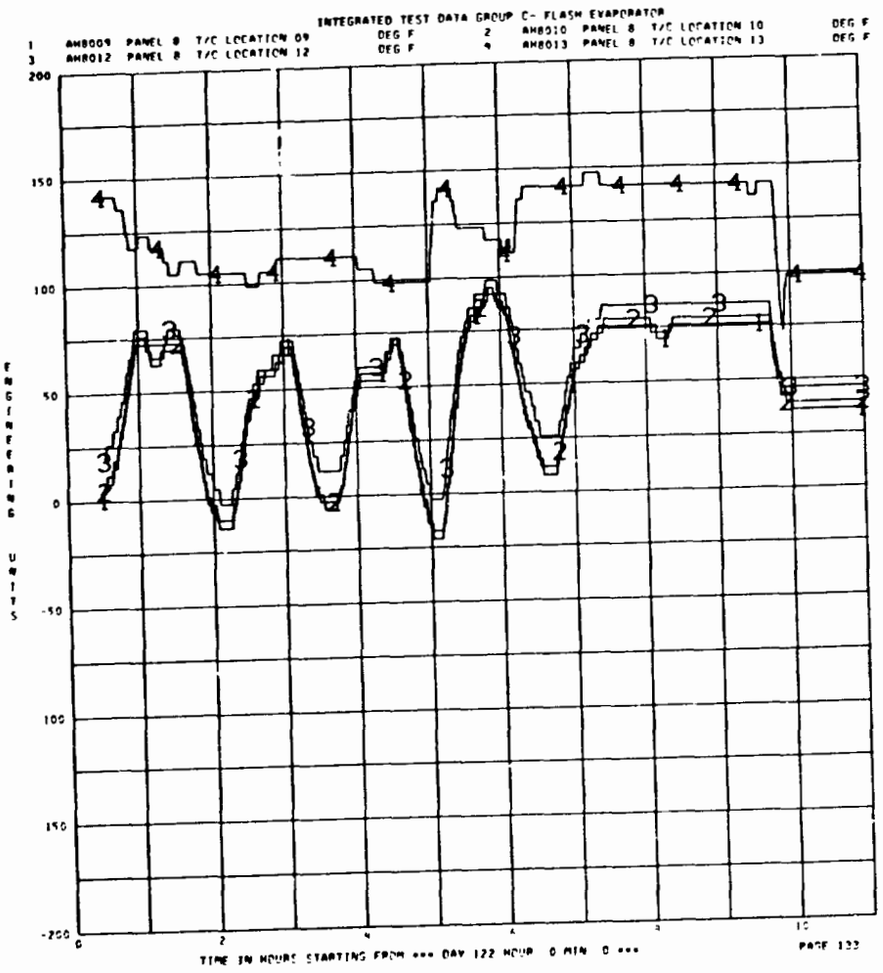

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AMP005 PANEL 8 T/C LOCATION 05 DEG F
2 AMP006 PANEL 8 T/C LOCATION 06 DEG F
3 AMP007 PANEL 8 T/C LOCATION 07 DEG F
4 AMP008 PANEL 8 T/C LOCATION 08 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-132


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AH8009 PANEL 8 T/C LOCATION 09 DEG F
2 AH8010 PANEL 8 T/C LOCATION 10 DEG F
3 AH8012 PANEL 8 T/C LOCATION 12 DEG F
4 AH8013 PANEL 8 T/C LOCATION 13 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
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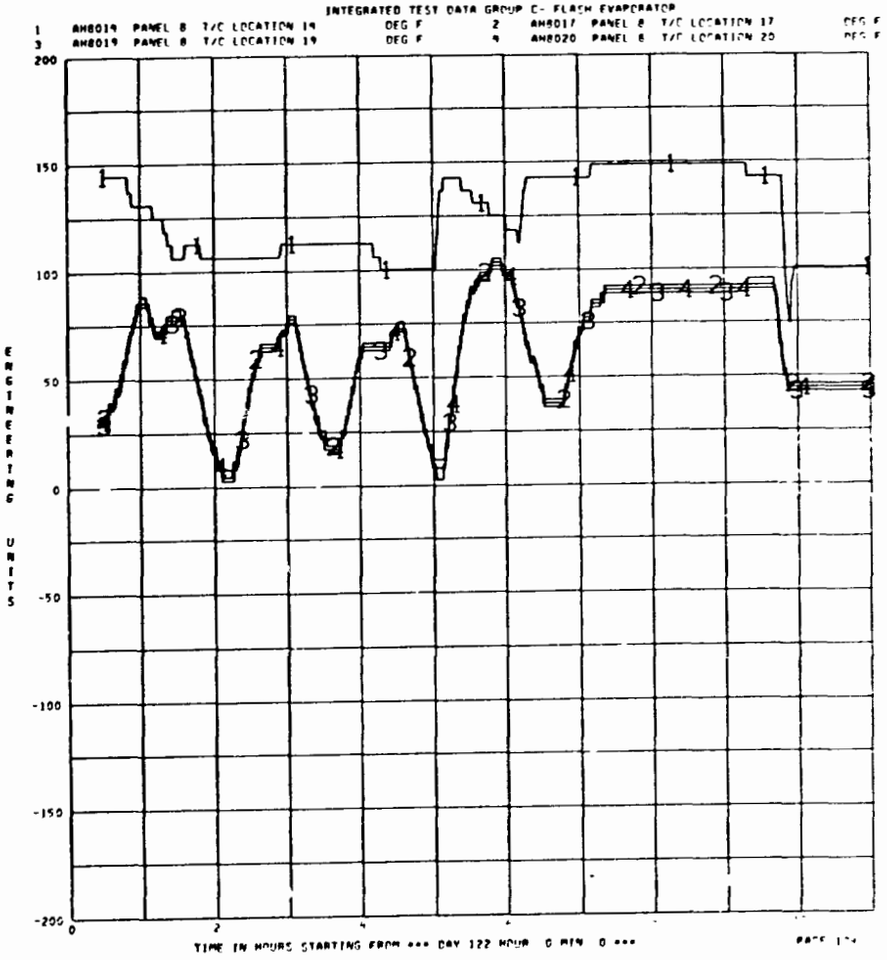
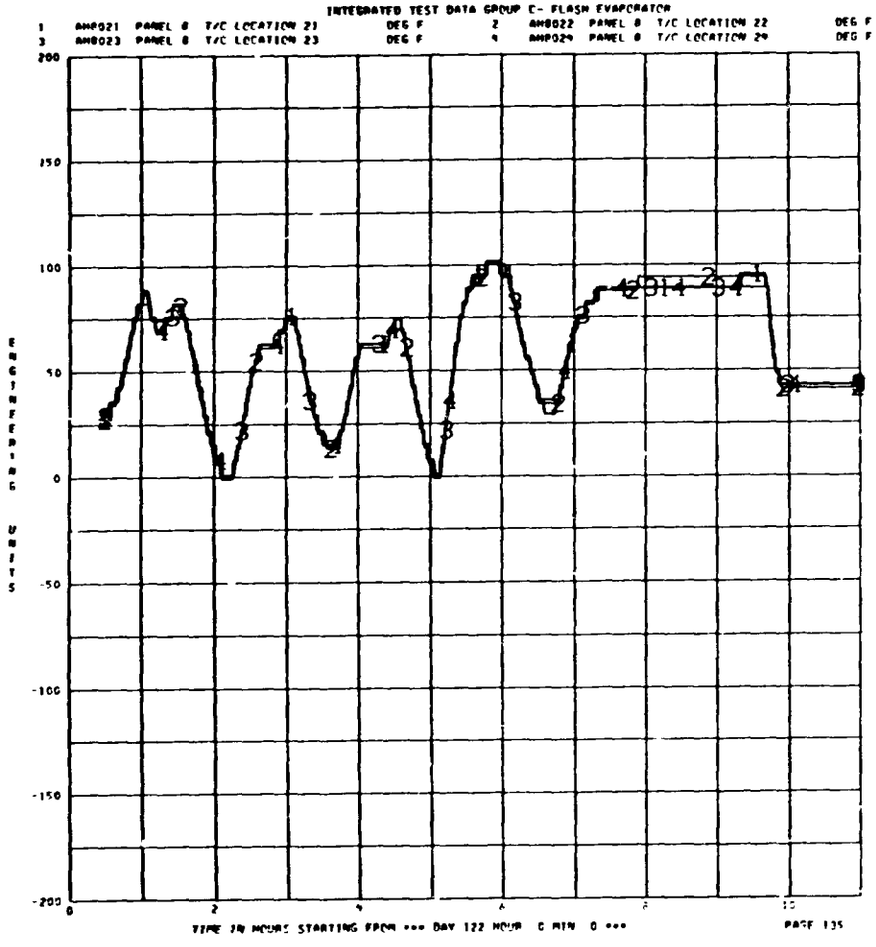
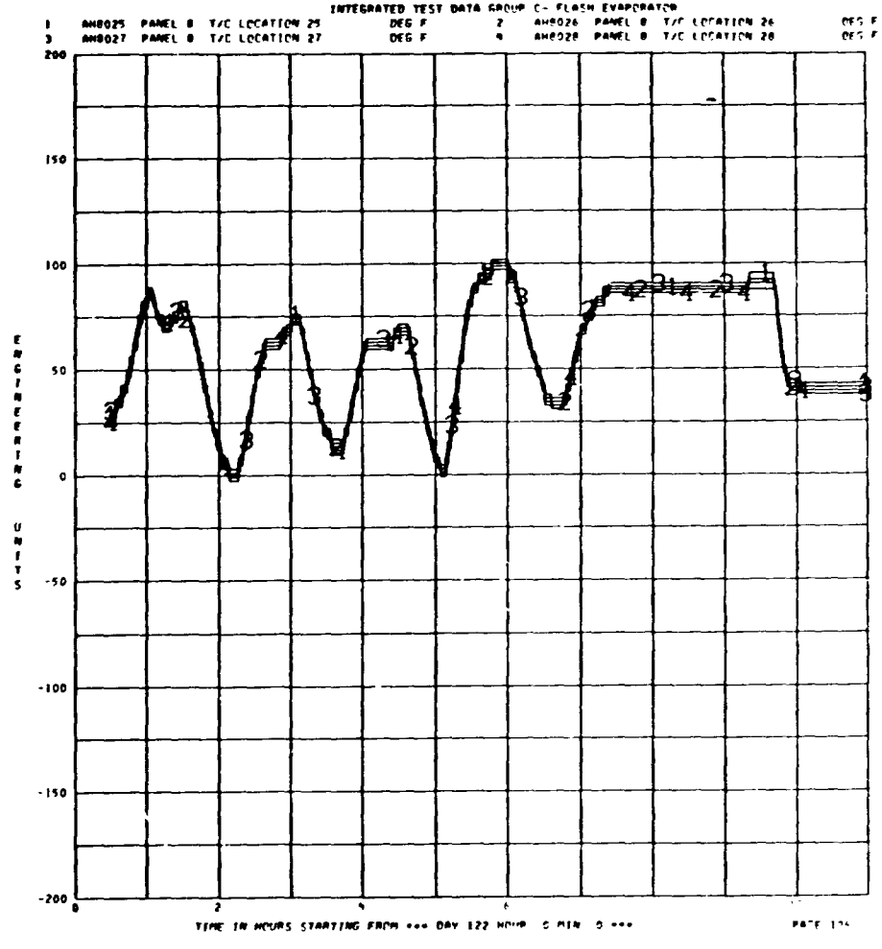

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AH8019 PANEL 8 T/C LOCATION 19 DEG F
2 AH8017 PANEL 8 T/C LOCATION 17 DEG F
3 AH8019 PANEL 8 T/C LOCATION 19 DEG F
4 AH8020 PANEL 8 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

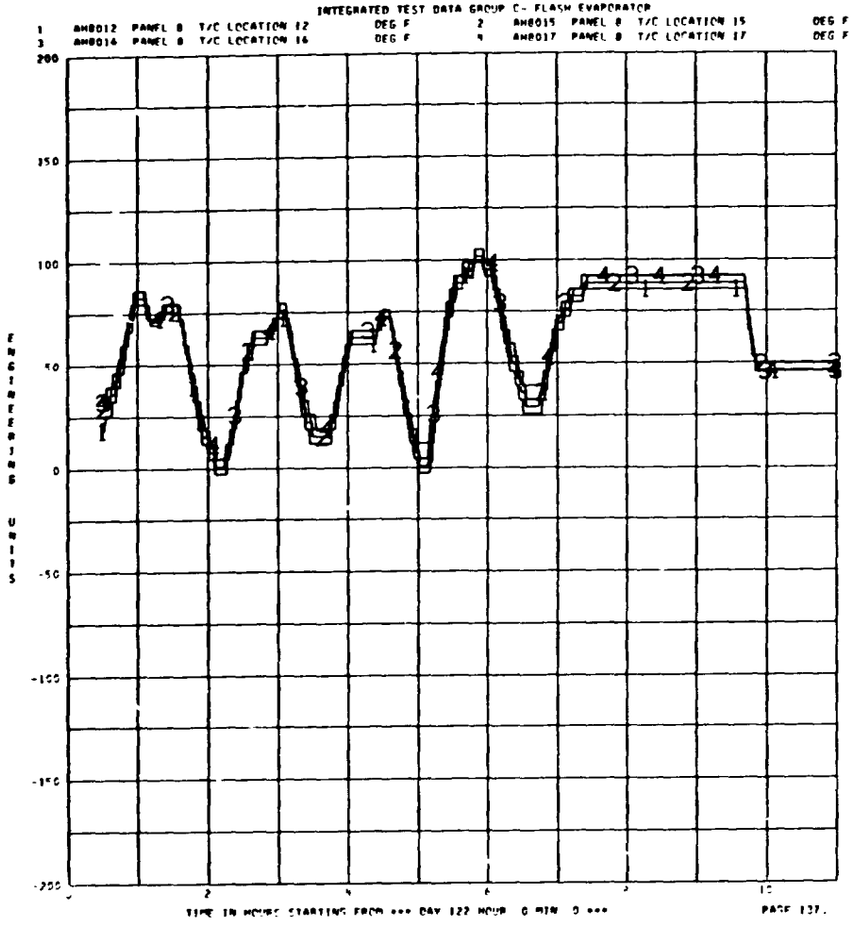
C-134


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AH0021 PANEL 8 T/C LOCATION 21 DEG F
2 AH0022 PANEL 8 T/C LOCATION 22 DEG F
3 AH0023 PANEL 8 T/C LOCATION 23 DEG F
4 AH0024 PANEL 8 T/C LOCATION 24 DEG F
200
150
100
50
0
-50
-100
-150
-200
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-135


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AH0025 PANEL 8 T/C LOCATION 25 DEG F
2 AH0026 PANEL 8 T/C LOCATION 26 DEG F
3 AH0027 PANEL 8 T/C LOCATION 27 DEG F
4 AH0028 PANEL 8 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-136


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AH8012 PANEL 8 T/C LOCATION 12 DEG F
2 AH8015 PANEL 8 T/C LOCATION 15 DEG F
3 AH8016 PANEL 8 T/C LOCATION 16 DEG F
4 AH8017 PANEL 8 T/C LOCATION 17 DEG F
SENSOR READINGS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 137.

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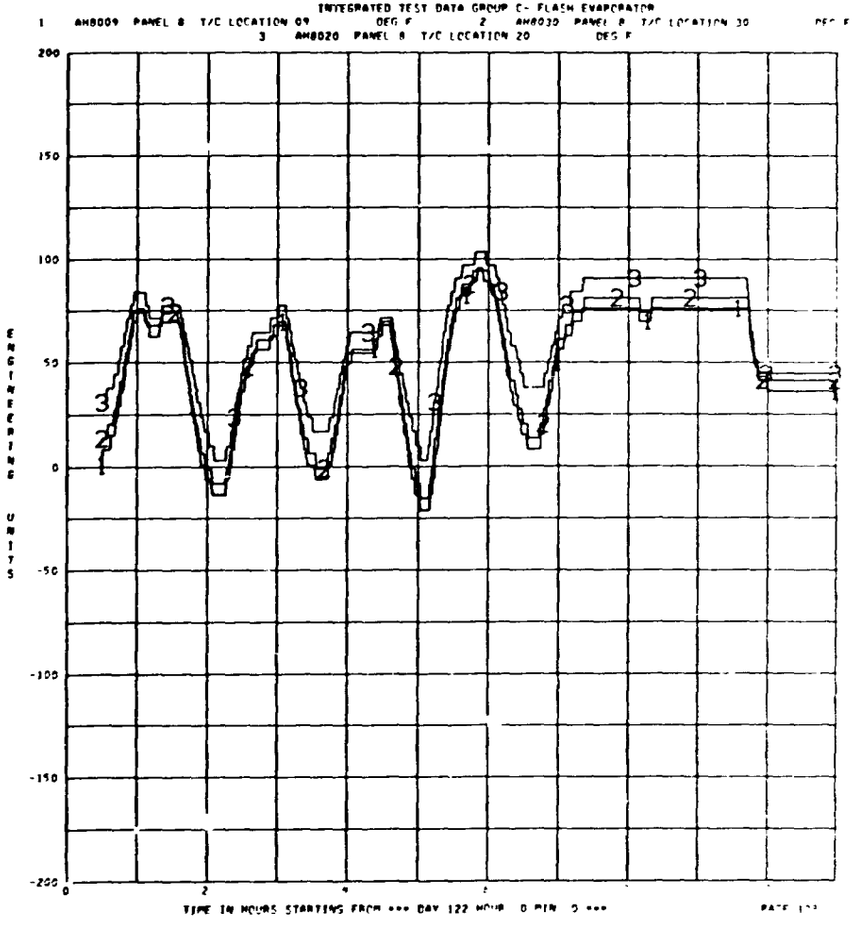
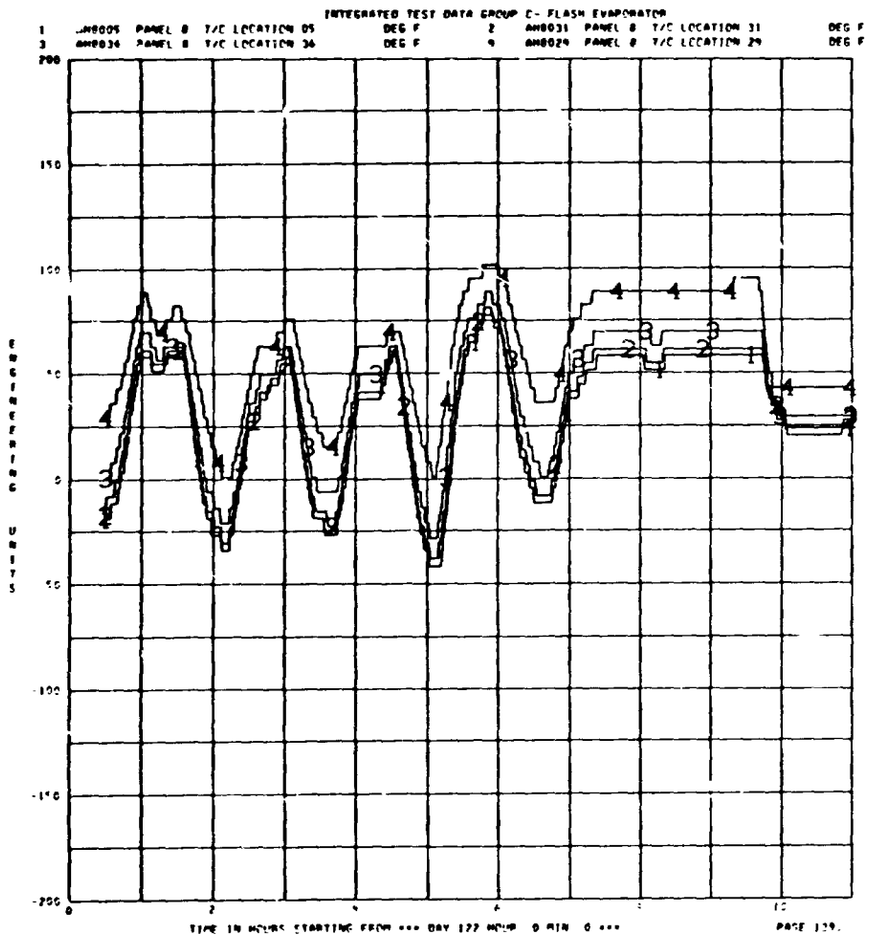
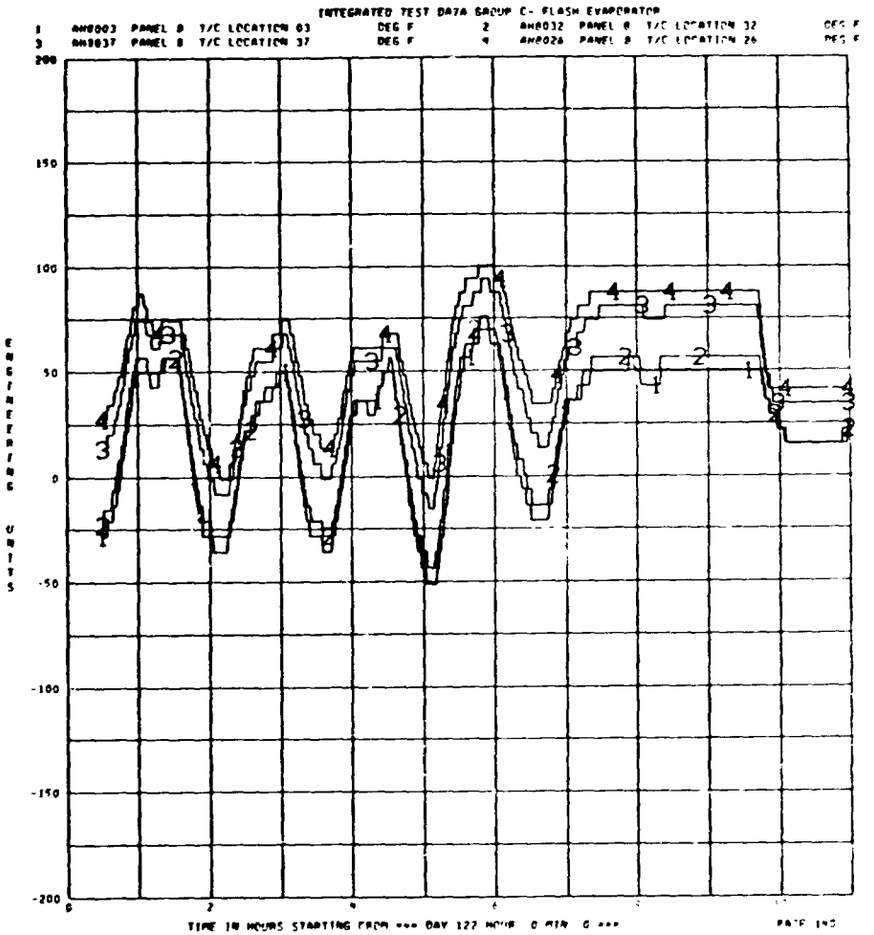

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AH8009 PANEL 8 T/C LOCATION 09 DEG F
2 AH8030 PANEL 8 T/C LOCATION 30
3 AH8020 PANEL 8 T/C LOCATION 20 DEG F
SENSOR READINGS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

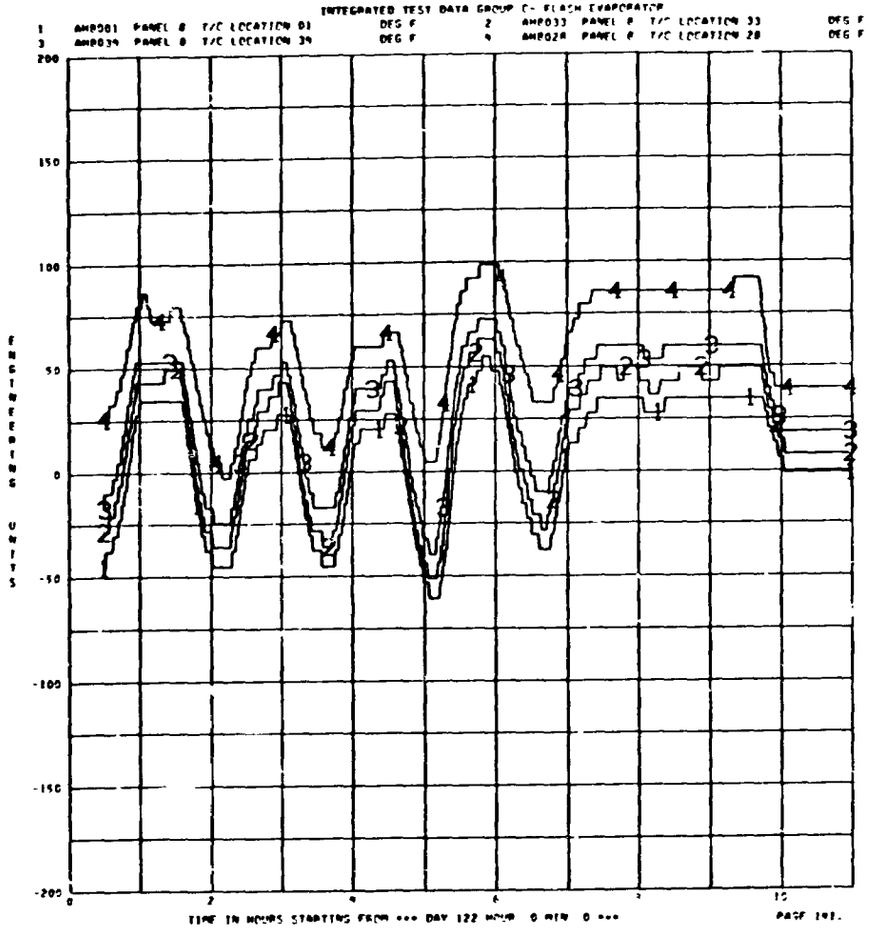
C-138


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AH8005 PANEL 8 T/C LOCATION 05 DEG F
2 AH8031 PANEL 8 T/C LOCATION 31 DEG F
3 AH8034 PANEL 8 T/C LOCATION 34 DEG F
4 AH8029 PANEL 8 T/C LOCATION 29 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

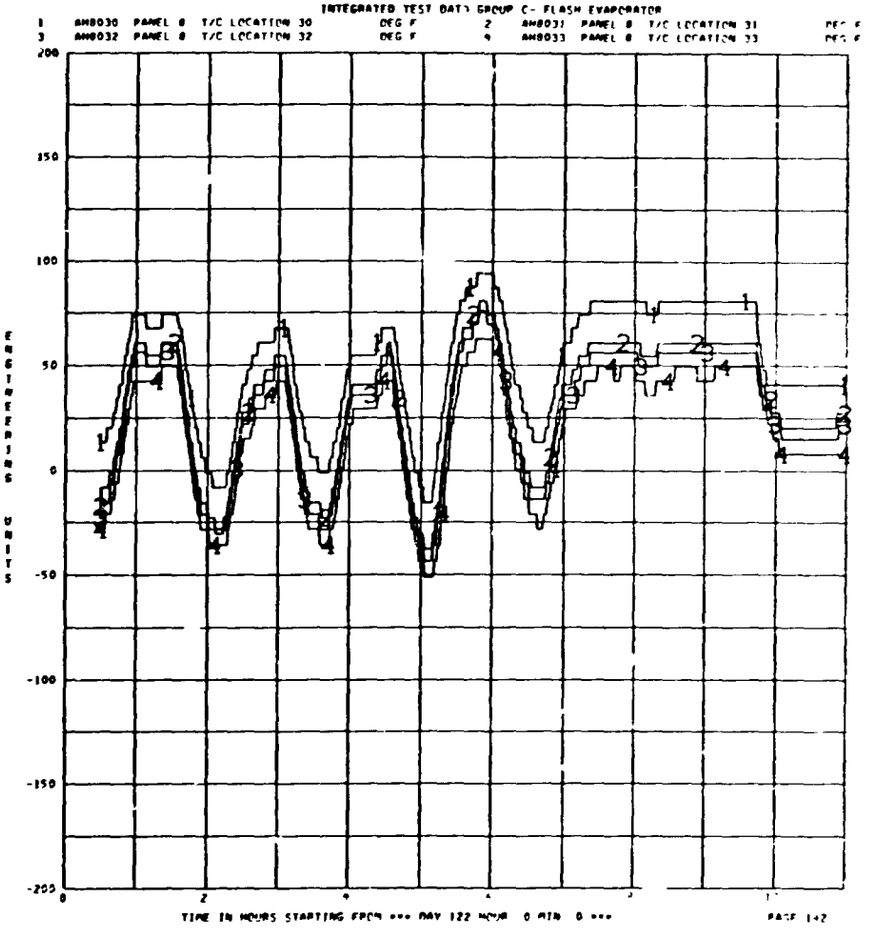
C-139


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AH8003 PANEL 8 T/C LOCATION 03 DEG F
2 AH8032 PANEL 8 T/C LOCATION 32 DEG F
3 AH8037 PANEL 8 T/C LOCATION 37 DEG F
4 AH8026 PANEL 8 T/C LOCATION 26 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

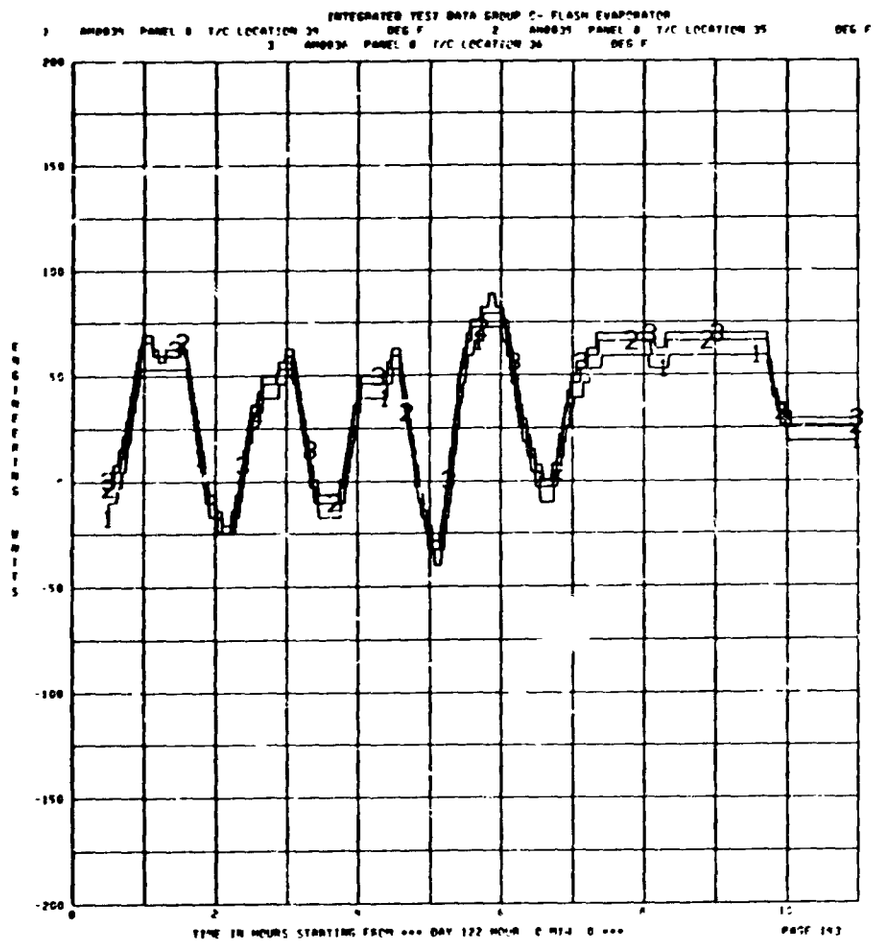
C-140


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AM8001 PANEL 8 T/C LOCATION 01 DEG F
2 AM8033 PANEL 8 T/C LOCATION 33 DEG F
3 AM8039 PANEL 8 T/C LOCATION 39 DEG F
4 AM8028 PANEL 8 T/C LOCATION 28 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 141.

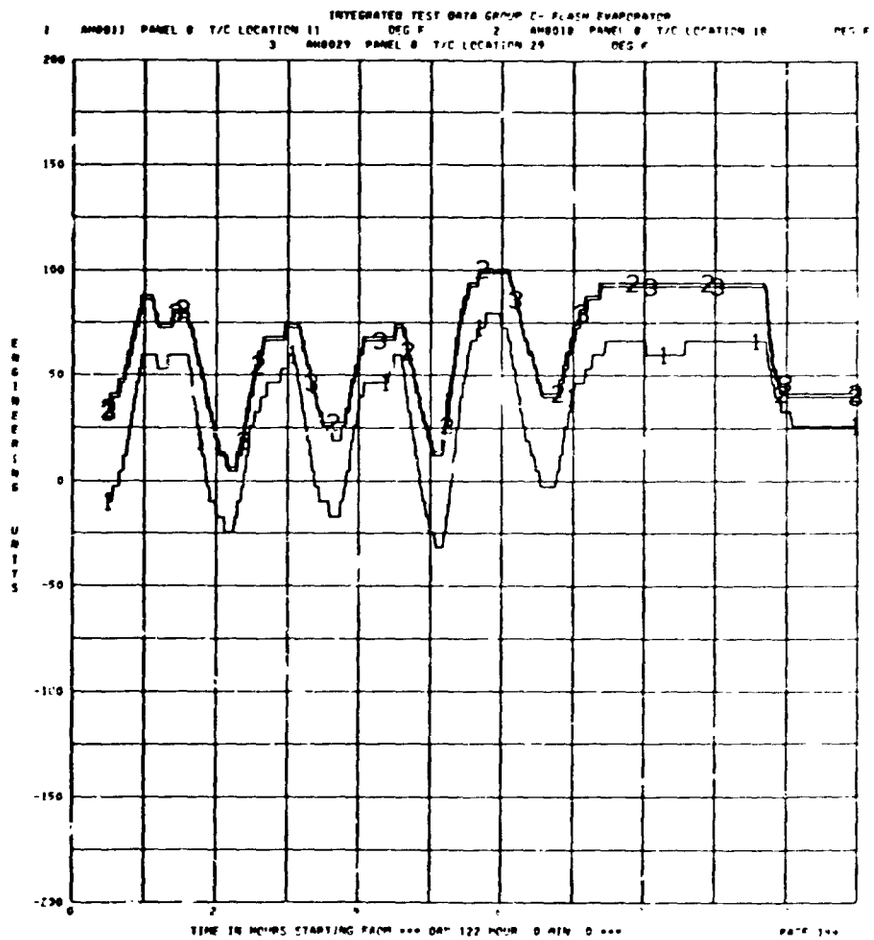
C-141


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AM8030 PANEL 8 T/C LOCATION 30 DEG F
2 AM8031 PANEL 8 T/C LOCATION 31 DEG F
3 AM8032 PANEL 8 T/C LOCATION 32 DEG F
4 AM8033 PANEL 8 T/C LOCATION 33 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 142

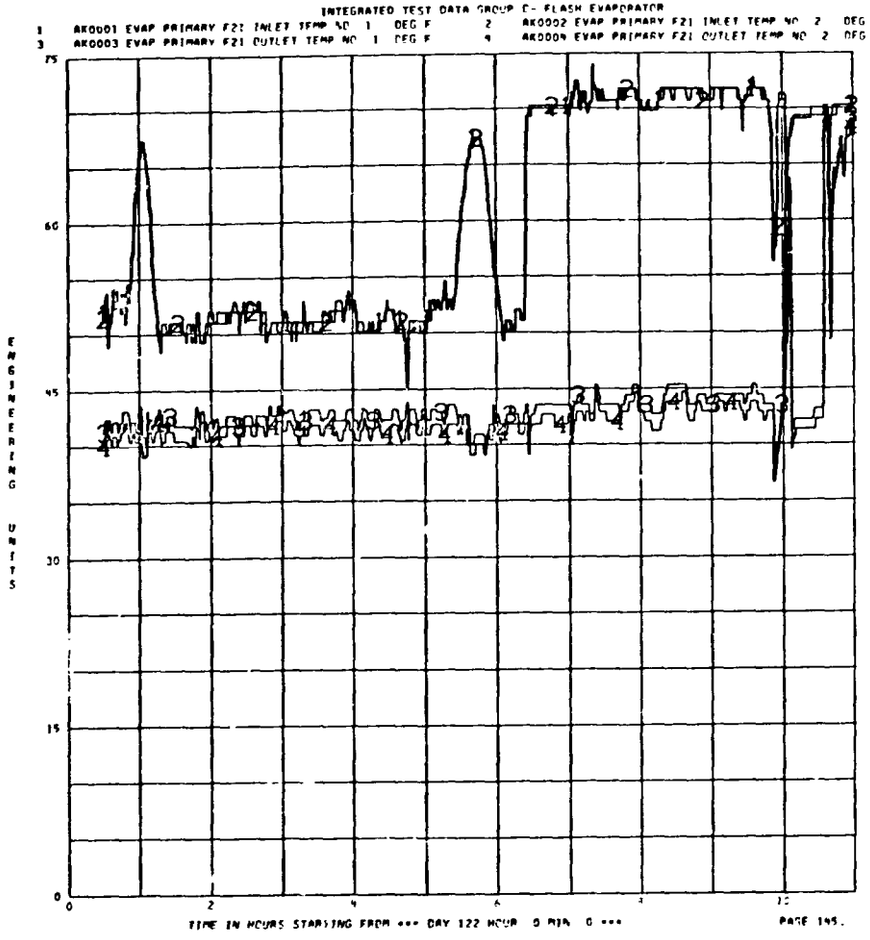
C-142


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AM0034 PANEL 0 T/C LOCATION 34 DEG F
2 AM0035 PANEL 0 T/C LOCATION 35 DEG F
3 AM0036 PANEL 0 T/C LOCATION 36 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

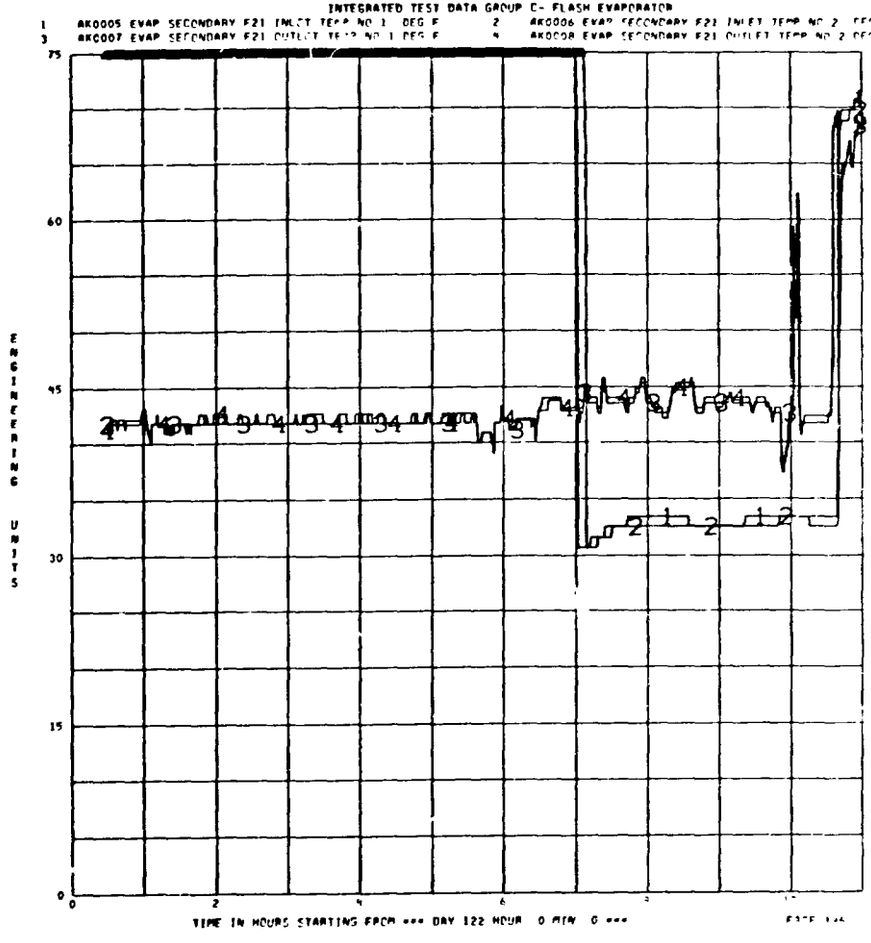
C-143


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AM0033 PANEL 0 T/C LOCATION 33 DEG F
2 AM0010 PANEL 0 T/C LOCATION 10 DEG F
3 AM0029 PANEL 0 T/C LOCATION 29 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

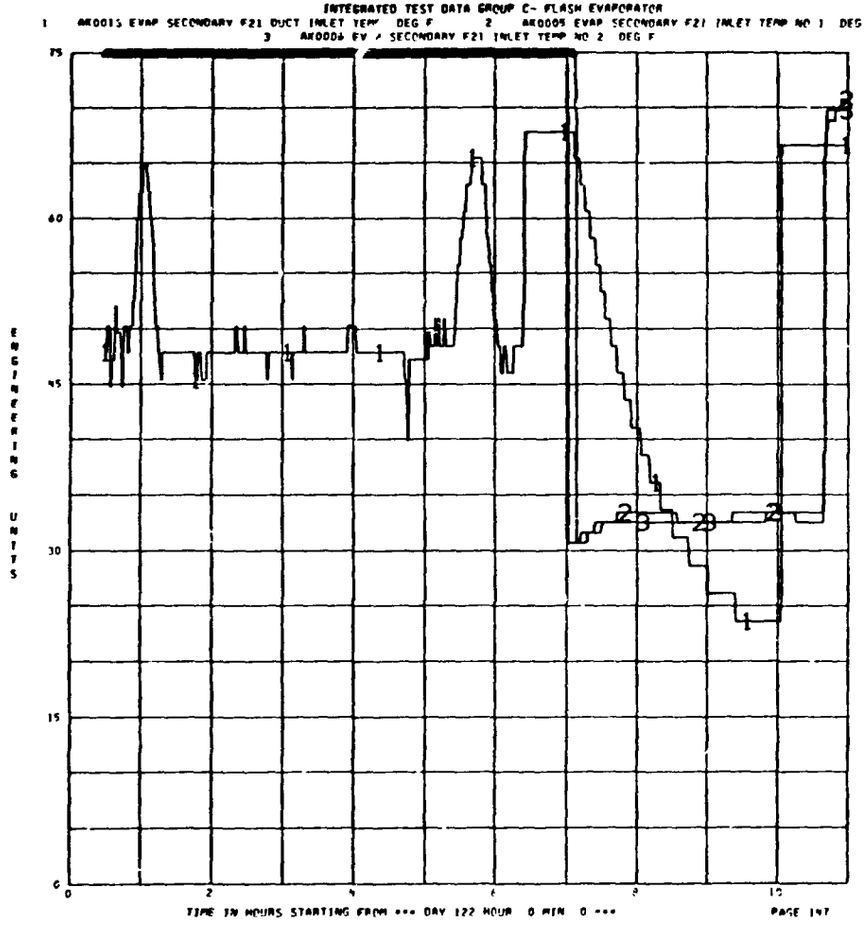
C-144


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AK0001 EVAP PRIMARY F21 INLET TEMP NO 1 DEG F
2 AK0002 EVAP PRIMARY F21 INLET TEMP NO 2 DEG
3 AK0003 EVAP PRIMARY F21 OUTLET TEMP NO 1 DEG F
4 AK0004 EVAP PRIMARY F21 OUTLET TEMP NO 2 DEG
ENGINEERING UNITS
75
60
45
30
15
0
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 145.

C-145


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AK0005 EVAP SECONDARY F21 INLET TEMP NO 1 DEG F
2 AK0006 EVAP SECONDARY F21 INLET TEMP NO 2 DEG
3 AK0007 EVAP SECONDARY F21 OUTLET TEMP NO 1 DEG F
4 AK0008 EVAP SECONDARY F21 OUTLET TEMP NO 2 DEG
ENGINEERING UNITS
75
60
45
30
15
0
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-146


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AK0015 EVAP SECONDARY F21 DUCT INLET TEMP DEG F
2 AK0005 EVAP SECONDARY F21 INLET TEMP NO 1 DEG
3 AK0006 EV / SECONDARY F21 INLET TEMP NO 2 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
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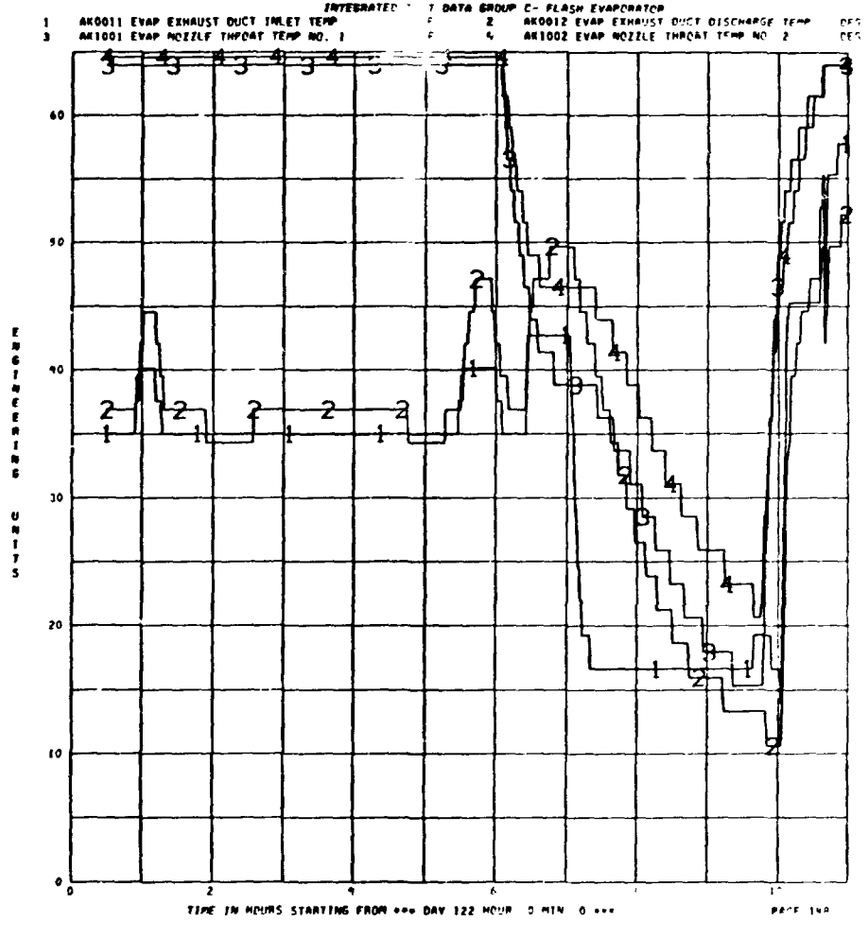
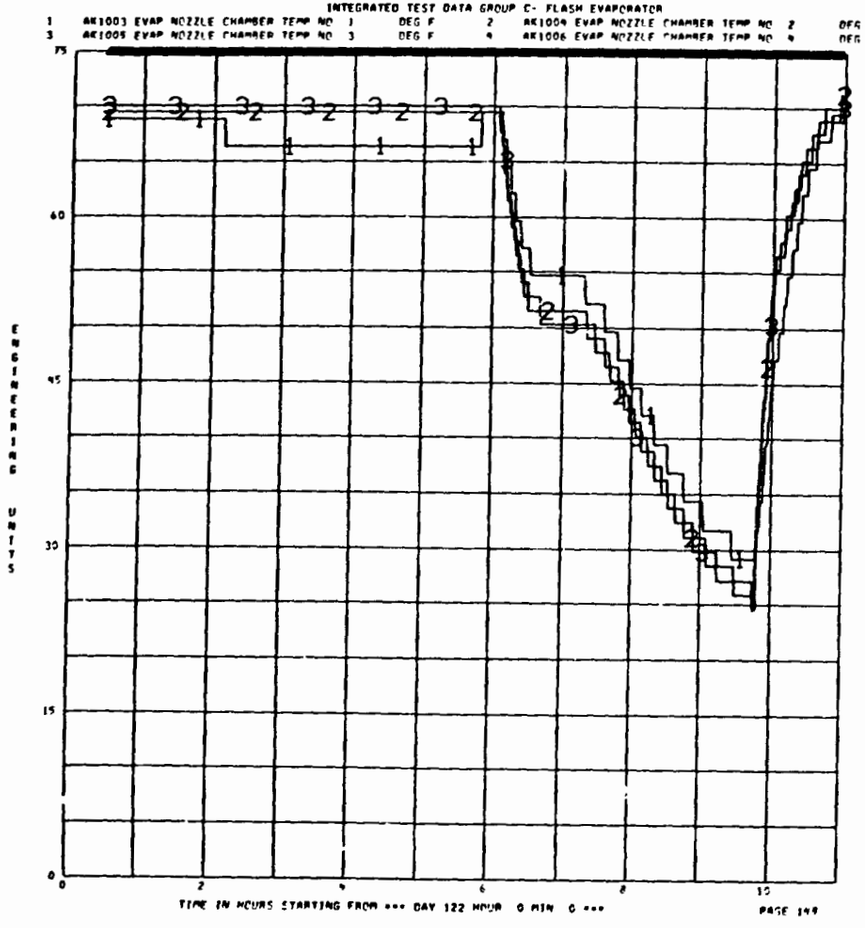

INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AK0011 EVAP EXHAUST DUCT INLET TEMP
2 AK0012 EVAP EXHAUST DUCT DISCHARGE TEMP
3 AK1001 EVAP NOZZLE THROAT TEMP NO. 1
4 AK1002 EVAP NOZZLE THROAT TEMP NO. 2
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

C-148


INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 AK1003 EVAP NOZZLE CHAMBER TEMP NO 1 DEG F
2 AK1004 EVAP NOZZLE CHAMBER TEMP NO 2
3 AK1005 EVAP NOZZLE CHAMBER TEMP NO 3 DEG F
4 AK1006 EVAP NOZZLE CHAMBER TEMP NO 4
ENGINEERING UNITS
75
60
45
30
15
0
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
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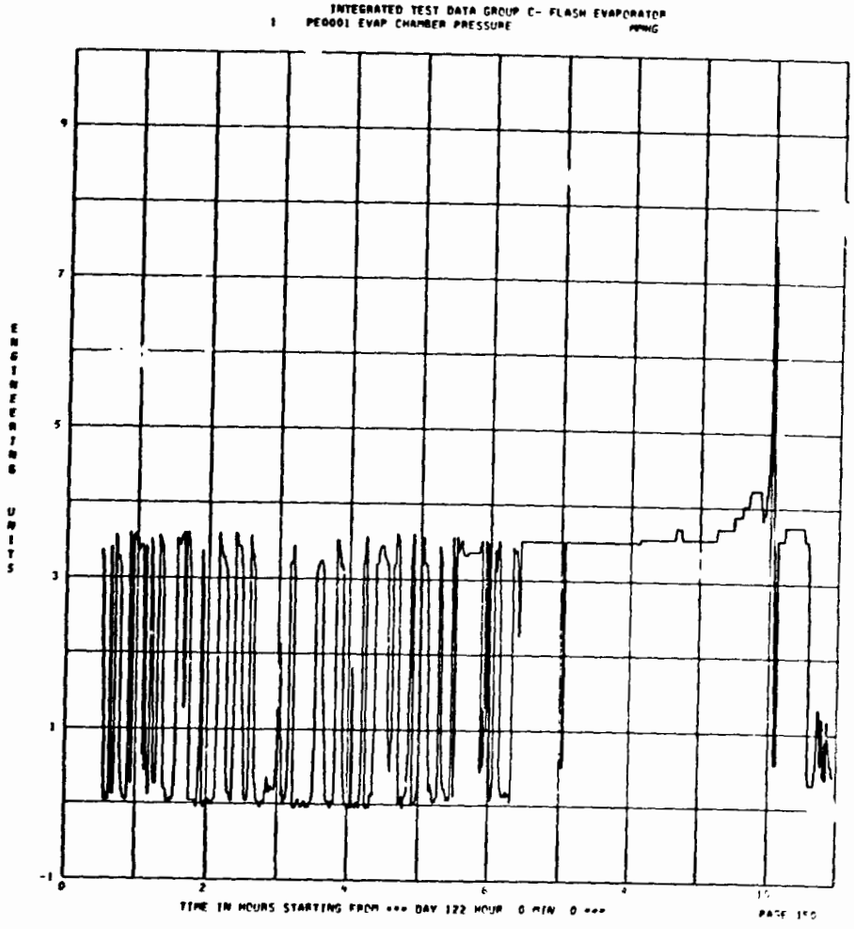
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 PE0001 EVAP CHAMBER PRESSURE PSIG
ENGINEERING UNITS
9
7
5
3
1
-1
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
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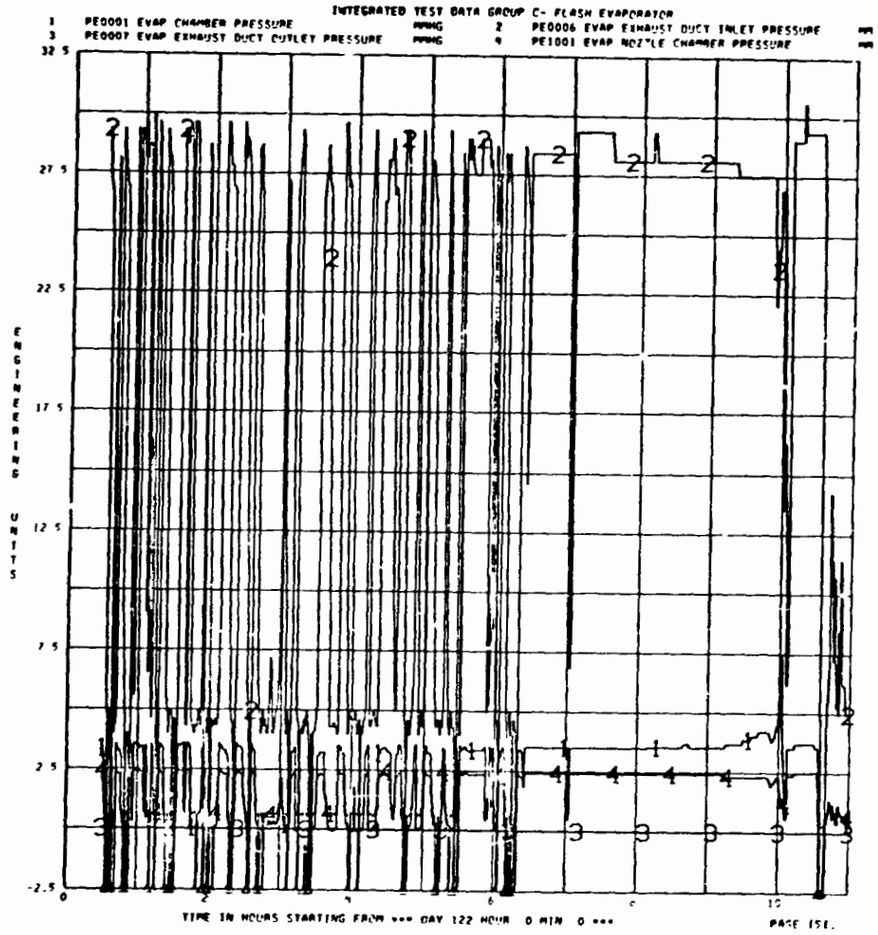
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 PE0001 EVAP CHAMBER PRESSURE PSIG
2 PE0006 EVAP EXHAUST DUCT INLET PRESSURE PSI
3 PE0007 EVAP EXHAUST DUCT OUTLET PRESSURE PSIG
4 PE1001 EVAP NOZZLE CHAMBER PRESSURE PSI
ENGINEERING UNITS
32.5
27.5
22.5
17.5
12.5
7.5
2.5
-2.5
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
PAGE 151.

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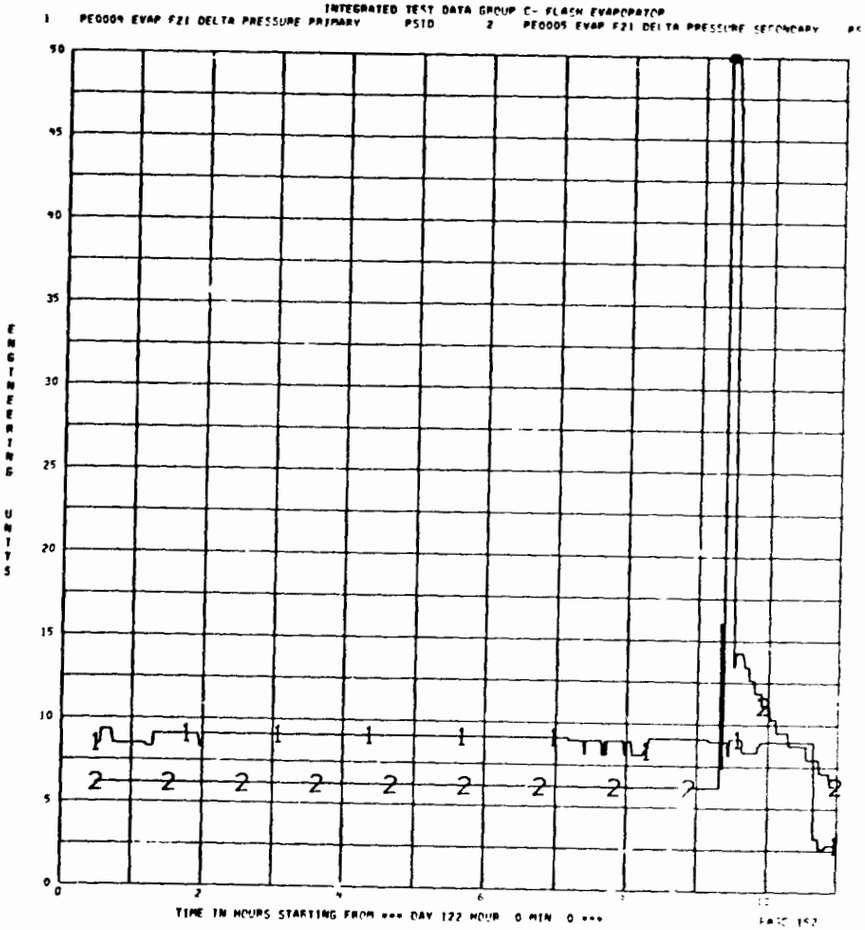
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 PE0009 EVAP F21 DELTA PRESSURE PRIMARY PSID
2 PE0005 EVAP F21 DELTA PRESSURE SECONDARY
ENGINEERING UNITS
50
45
40
35
30
25
20
15
10
5
0
2
4
6
8
10
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

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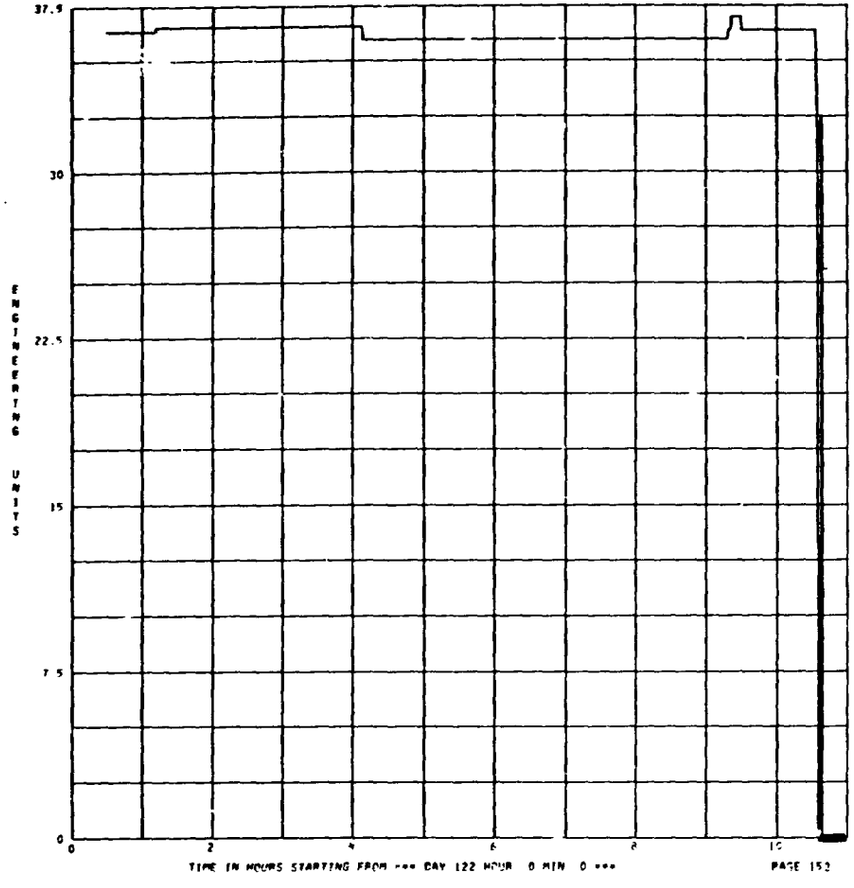
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR

1 PE0008 EVAP H2O TANK PRESSURE PSIA



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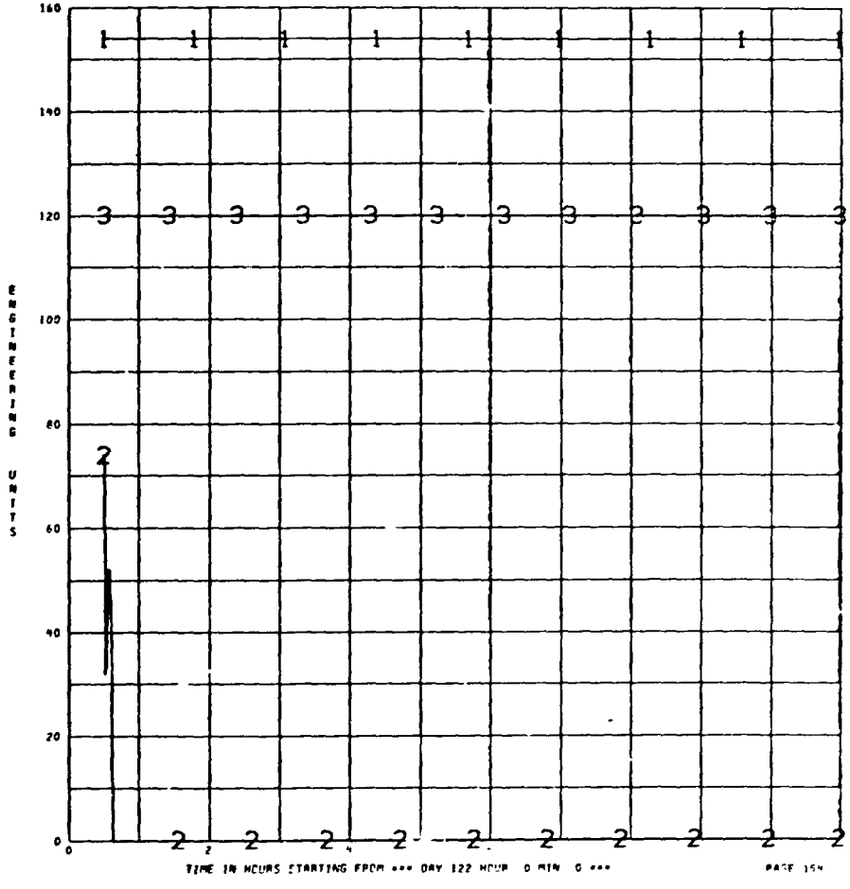
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR

1 PE0106 EVAP EXHAUST DUCT INLET PR RG WD COUNTS 2 PE0107 EVAP EXHAUST DUCT OUTLET PR RG WD COUN

3 PE1101 EVAP NOZZLE CHAMBER PR RG WD COUNTS



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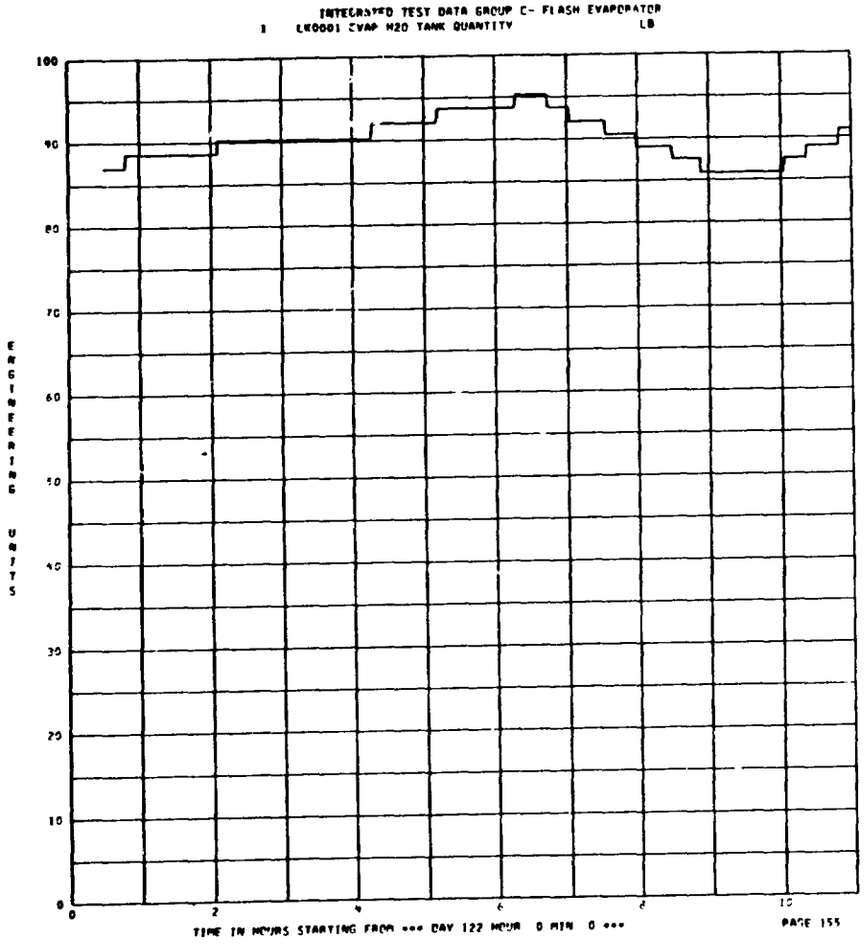
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 LK0001 EVAP H20 TANK QUANTITY LB
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***
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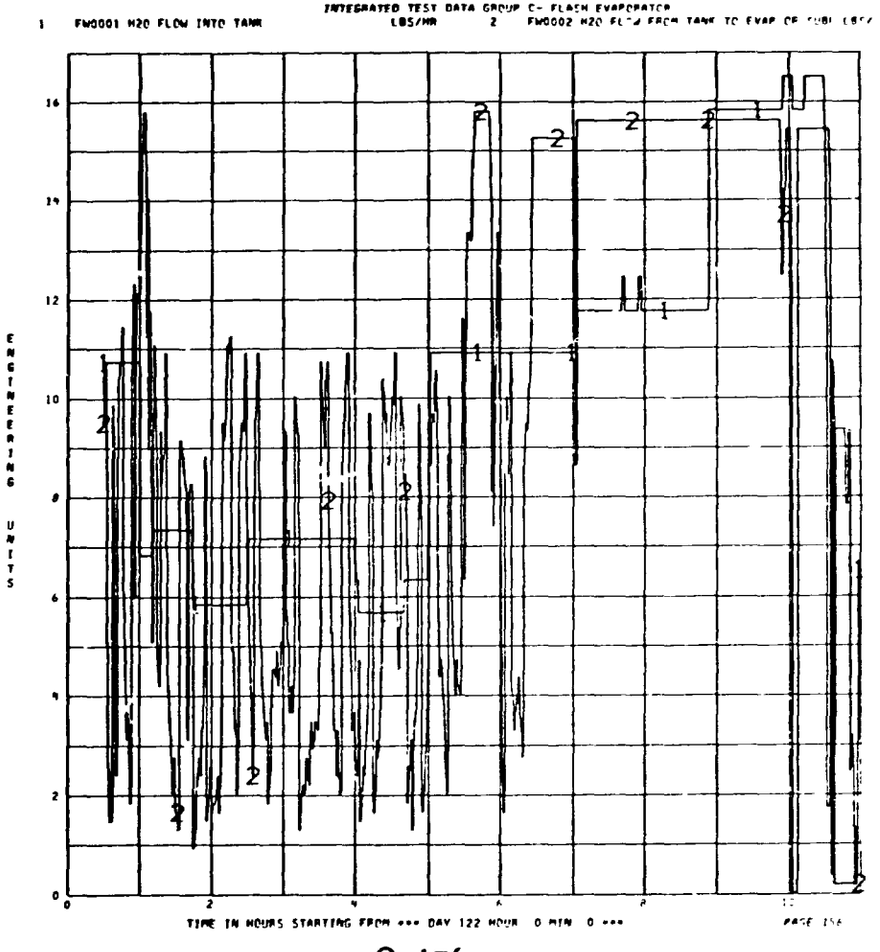
INTEGRATED TEST DATA GROUP C- FLASH EVAPORATOR
1 FW0001 H20 FLOW INTO TANK LBS/HR
2 FW0002 H20 FLOW FROM TANK TO EVAP OR SUBL LBS/
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 0 MIN 0 ***

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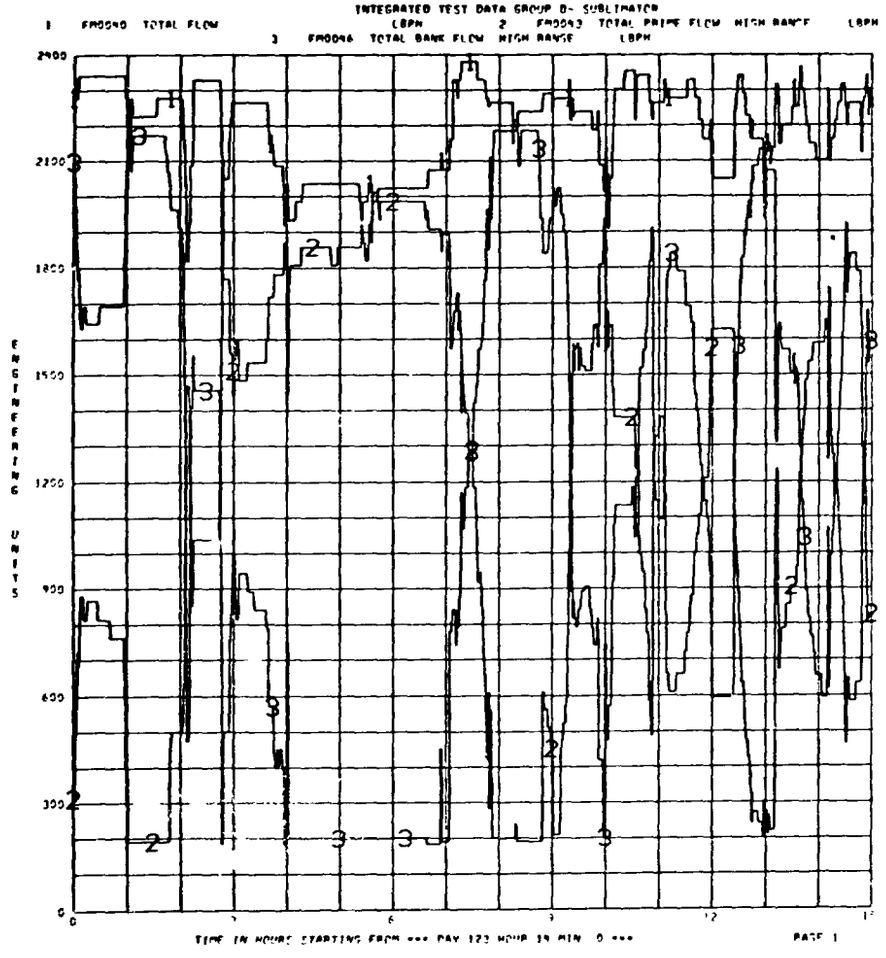
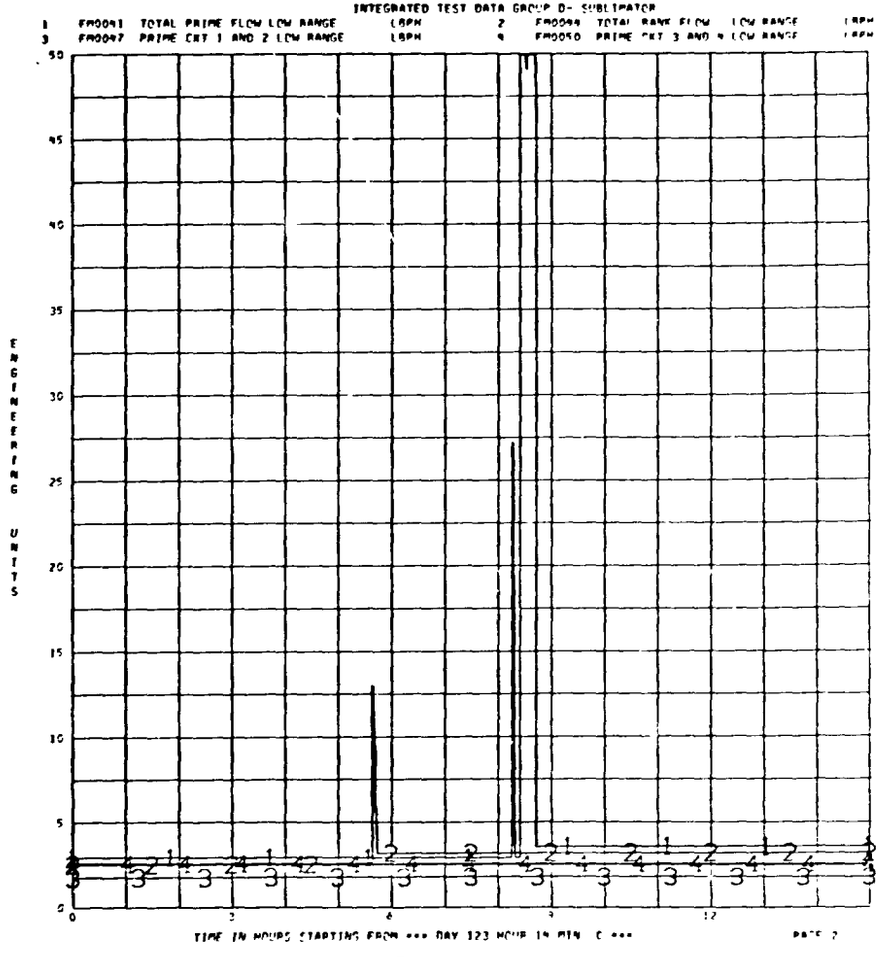
DATA GROUP D

TEST POINTS 24-36

From Day 123, 1400 to Day 124, 0500


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 FM0040 TOTAL FLOW LBPH
2 FM0043 TOTAL PRIME FLOW HIGH RANGE LBPH
3 FM0046 TOTAL BANK FLOW HIGH RANGE LBPH
ENGINEERING UNITS
2400
2100
1800
1500
1200
900
600
300
0
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 1

D-1


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 FM0041 TOTAL PRIME FLOW LOW RANGE LBPH
2 FM0044 TOTAL BANK FLOW LOW RANGE LBPH
3 FM0047 PRIME CKT 1 AND 2 LOW RANGE LBPH
4 FM0050 PRIME CKT 3 AND 4 LOW RANGE LBPH
ENGINEERING UNITS
50
45
40
35
30
25
20
15
10
5
0
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 2

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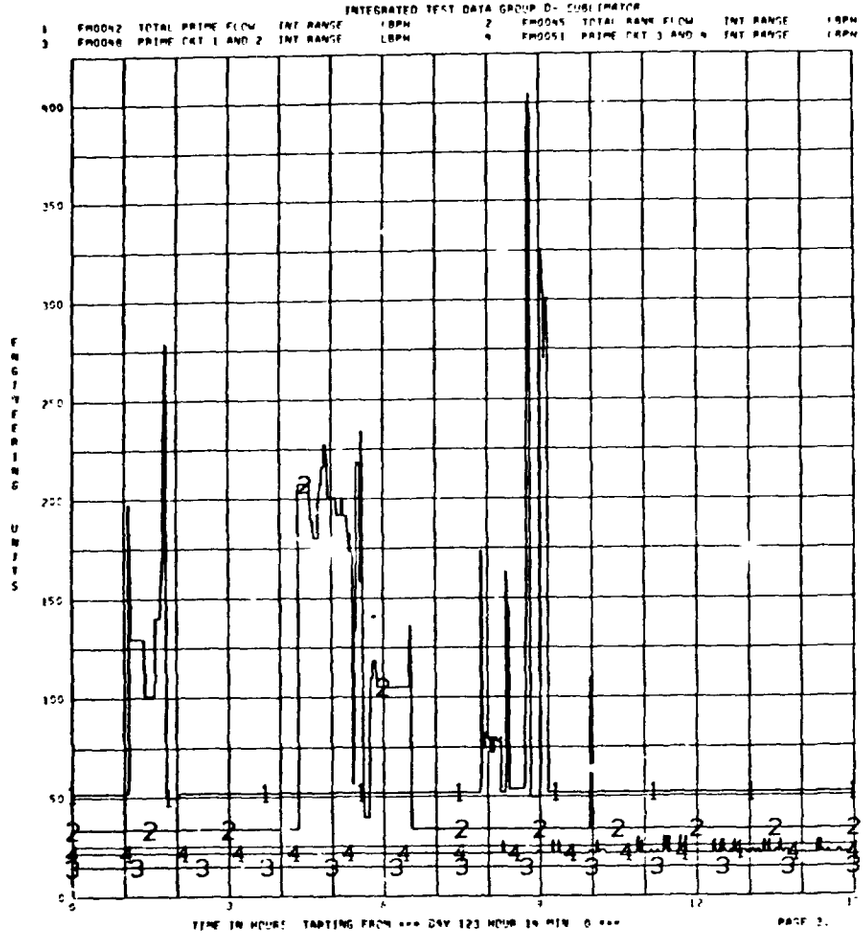
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 FM0042 TOTAL PRIME FLOW INT RANGE LBPM
2 FM0045 TOTAL RAMP FLOW INT RANGE LBPM
3 FM0048 PRIME CKT 1 AND 2 INT RANGE LBPM
4 FM0051 PRIME CKT 3 AND 4 INT RANGE LBPM
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***
PAGE 2.

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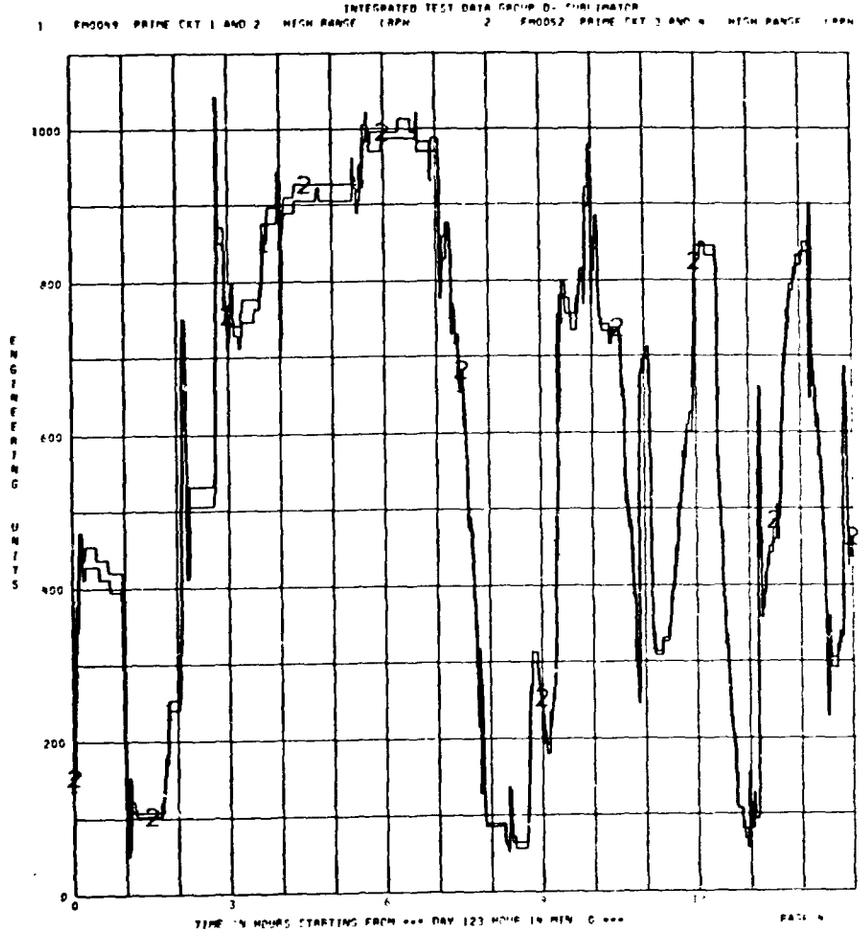
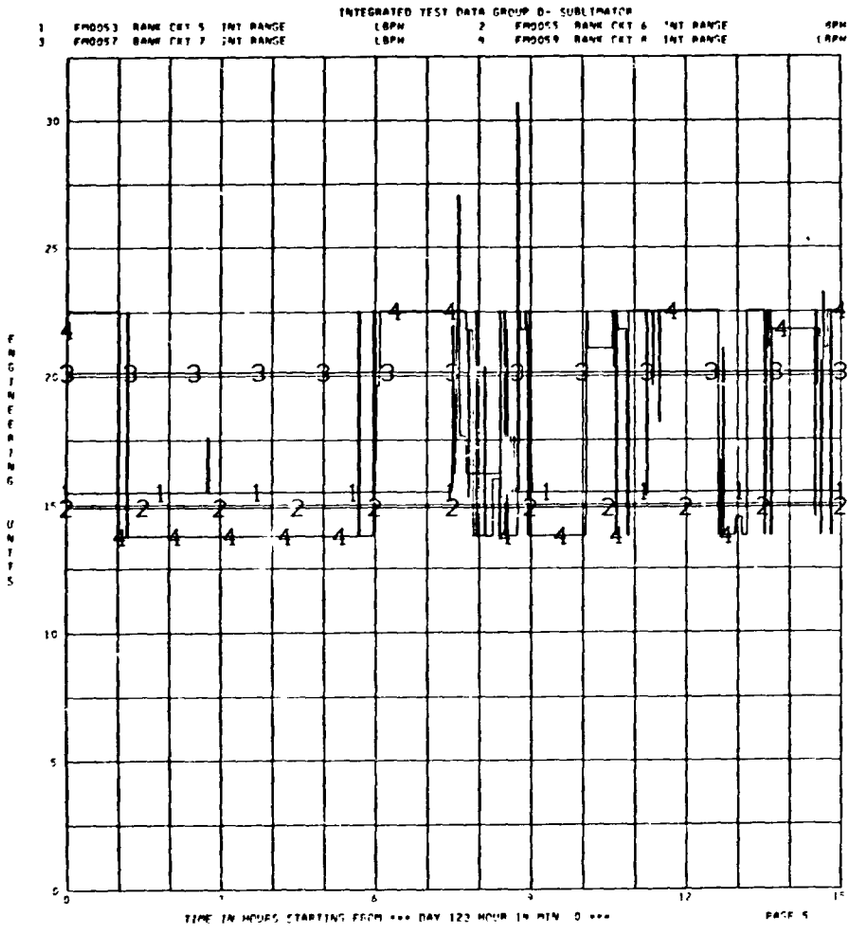

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 FM0049 PRIME CKT 1 AND 2 HIGH RANGE LBPM
2 FM0052 PRIME CKT 3 AND 4 HIGH RANGE LBPM
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***

D-4


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 FM0053 BANK CRT 5 INT RANGE LBPM
2 FM0055 BANK CRT 6 INT RANGE RPM
3 FM0057 BANK CRT 7 INT RANGE LBPM
4 FM0059 BANK CRT 8 INT RANGE LBPM
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 5

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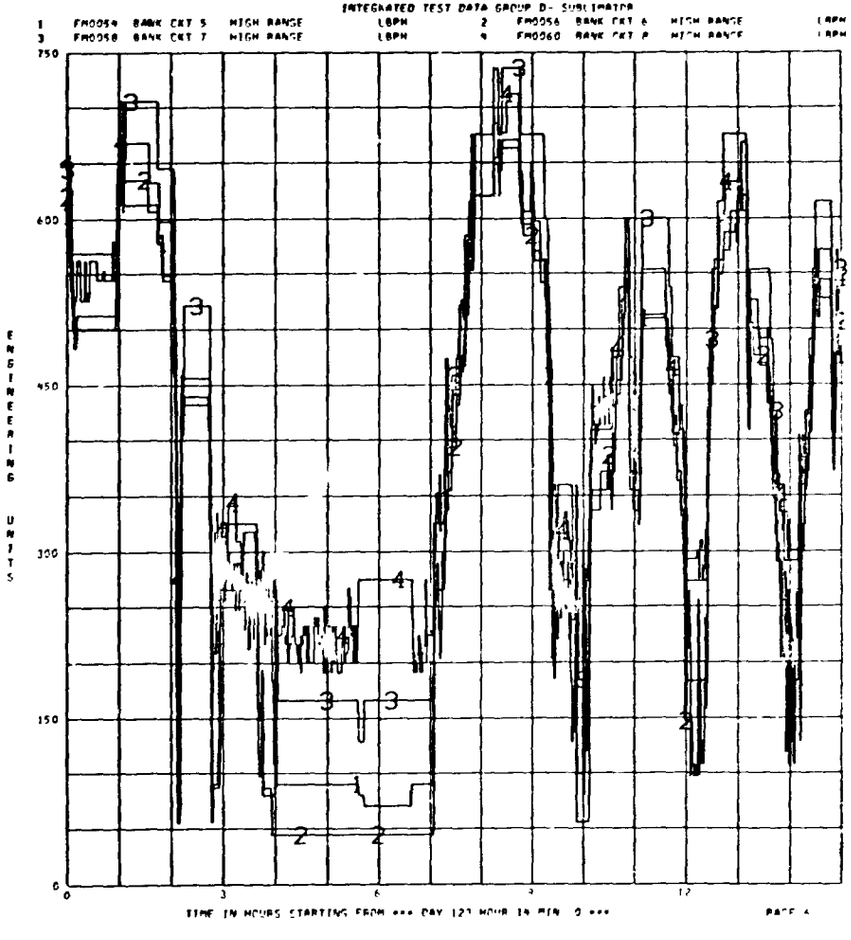
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 FM0054 BANK CRT 5 HIGH RANGE LBPM
2 FM0056 BANK CRT 6 HIGH RANGE LBPM
3 FM0058 BANK CRT 7 HIGH RANGE LBPM
4 FM0060 BANK CRT 8 HIGH RANGE LBPM
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
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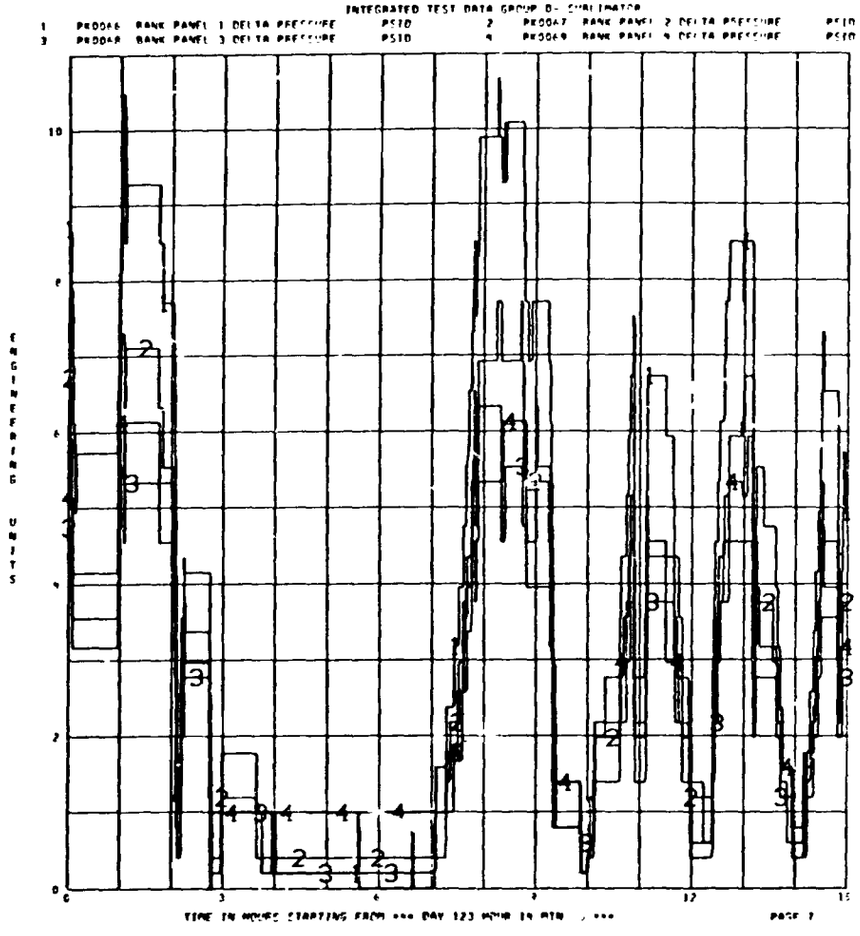
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 PR0066 BANK PANEL 1 DELTA PRESSURE PSID
2 PR0067 BANK PANEL 2 DELTA PRESSURE PSID
3 PR0068 BANK PANEL 3 DELTA PRESSURE PSID
4 PR0069 BANK PANEL 4 DELTA PRESSURE PSID
ENGINEERING UNITS
0
2
4
6
8
10
0
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 7

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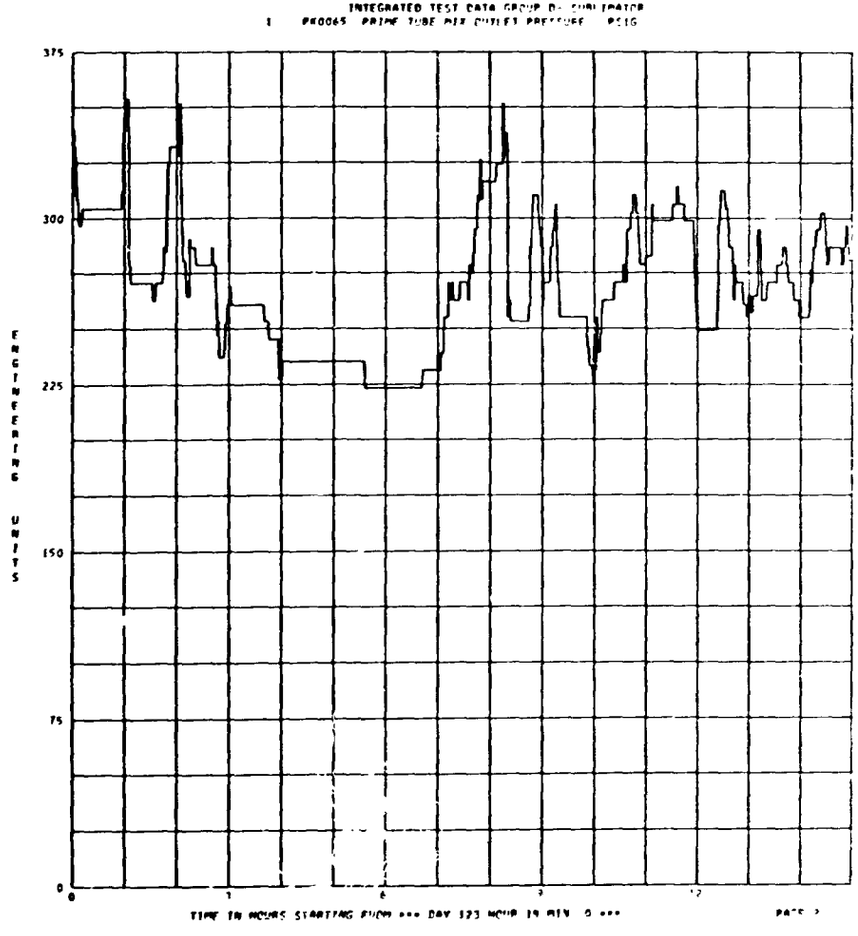
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 PR0065 PRIME TUBE PER OUTLET PRESSURE PSIG
ENGINEERING UNITS
0
75
150
225
300
375
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 7

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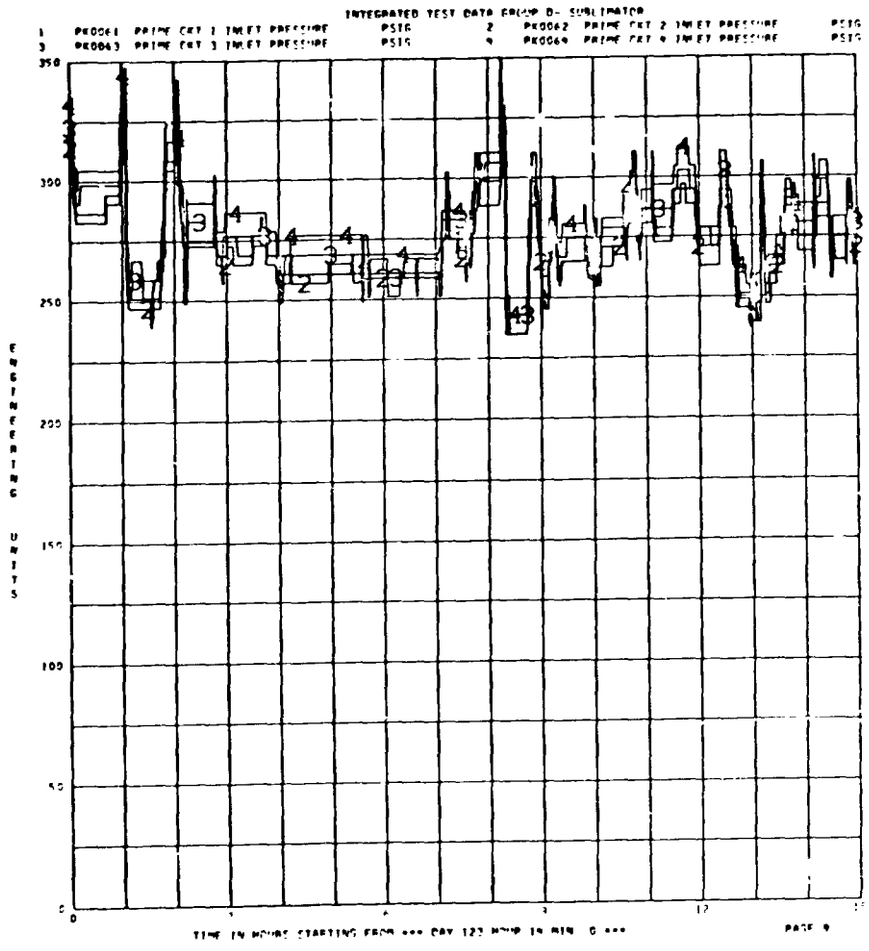
INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 PR0061 PRIME CRT 1 INLET PRESSURE PSIG
2 PR0062 PRIME CRT 2 INLET PRESSURE PSIG
3 PR0063 PRIME CRT 3 INLET PRESSURE PSIG
4 PR0064 PRIME CRT 4 INLET PRESSURE PSIG
ENGINEERING UNITS
350
300
250
200
150
100
50
0
0
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR IN MIN 0 ***
PAGE 9

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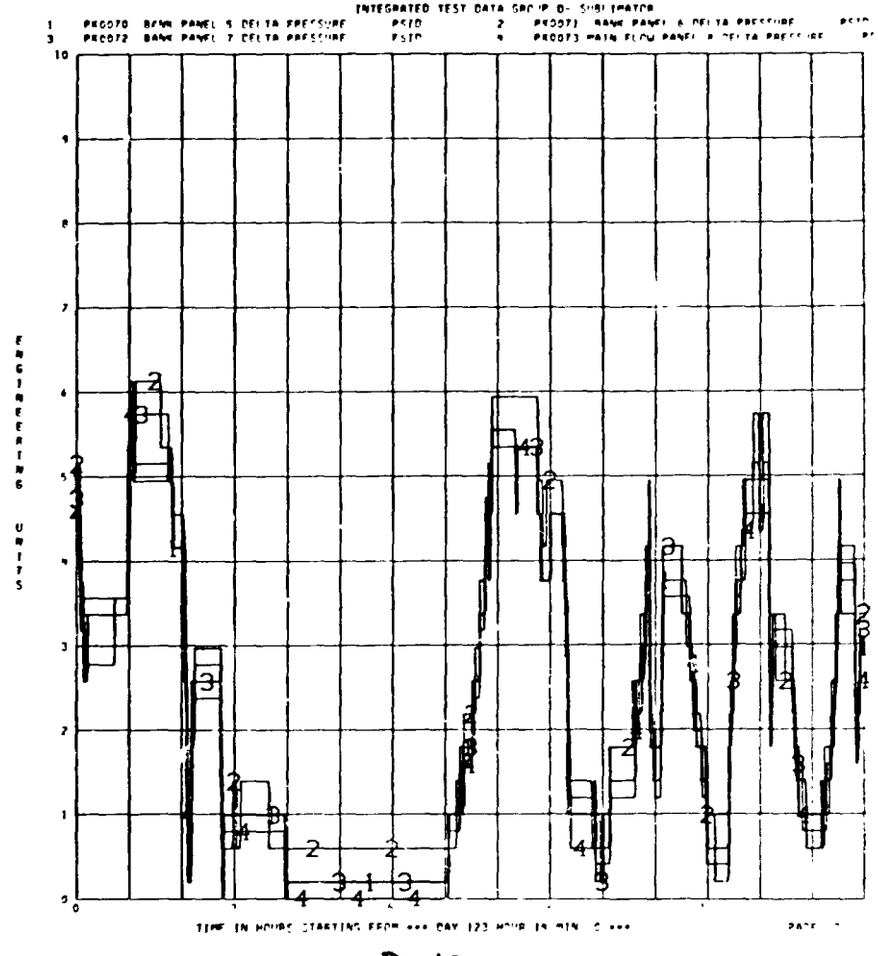
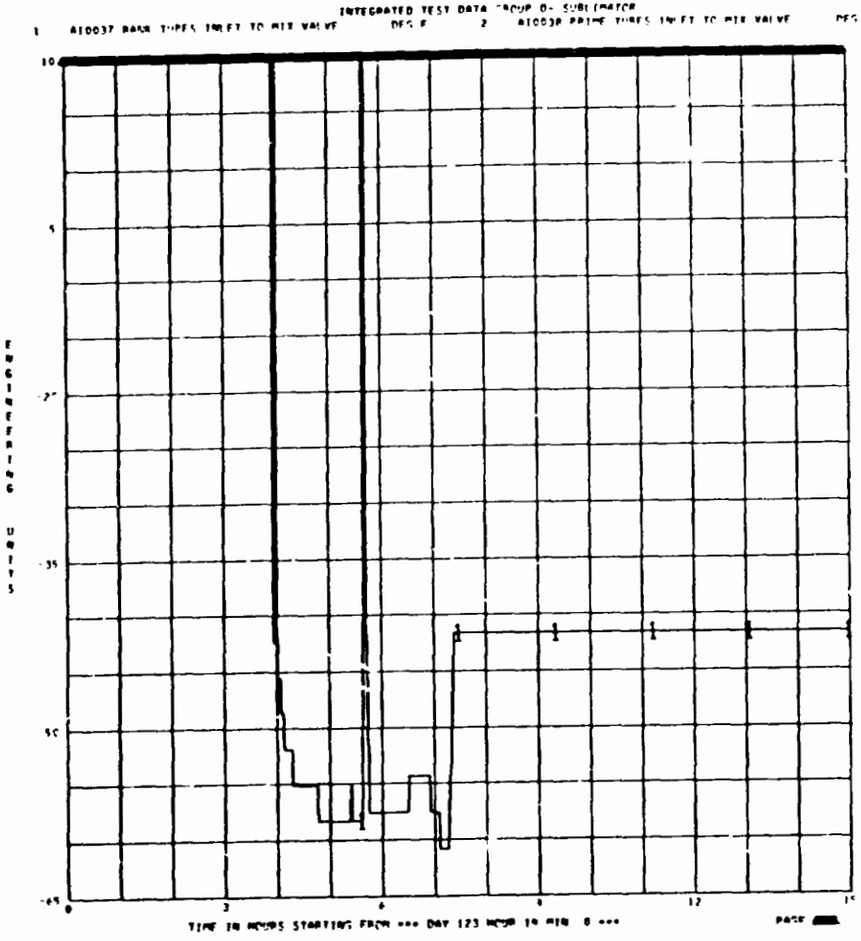
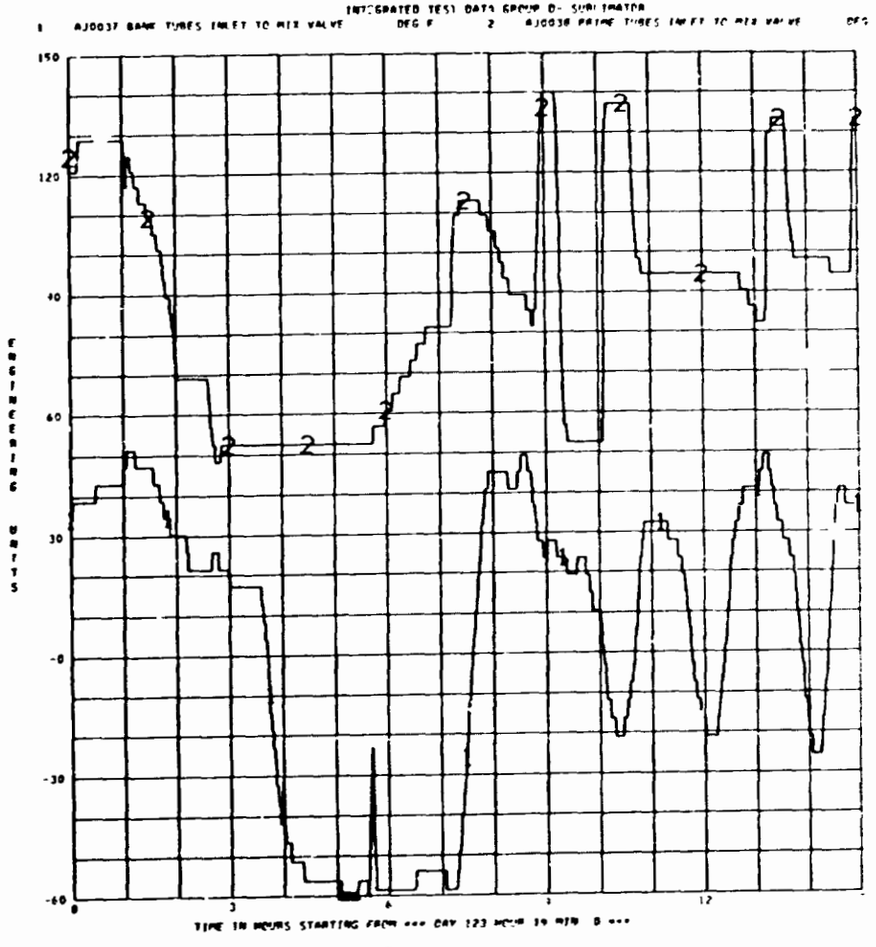

INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 PR0070 BANK PANEL 5 DELTA PRESSURE PSID
2 PR0071 BANK PANEL 6 DELTA PRESSURE PSID
3 PR0072 BANK PANEL 7 DELTA PRESSURE PSID
4 PR0073 MAIN FLOW PANEL 8 DELTA PRESSURE PSID
ENGINEERING UNITS
10
9
8
7
6
5
4
3
2
1
0
0
TIME IN HOURS STARTING FROM *** DAY 123 HOUR IN MIN 0 ***

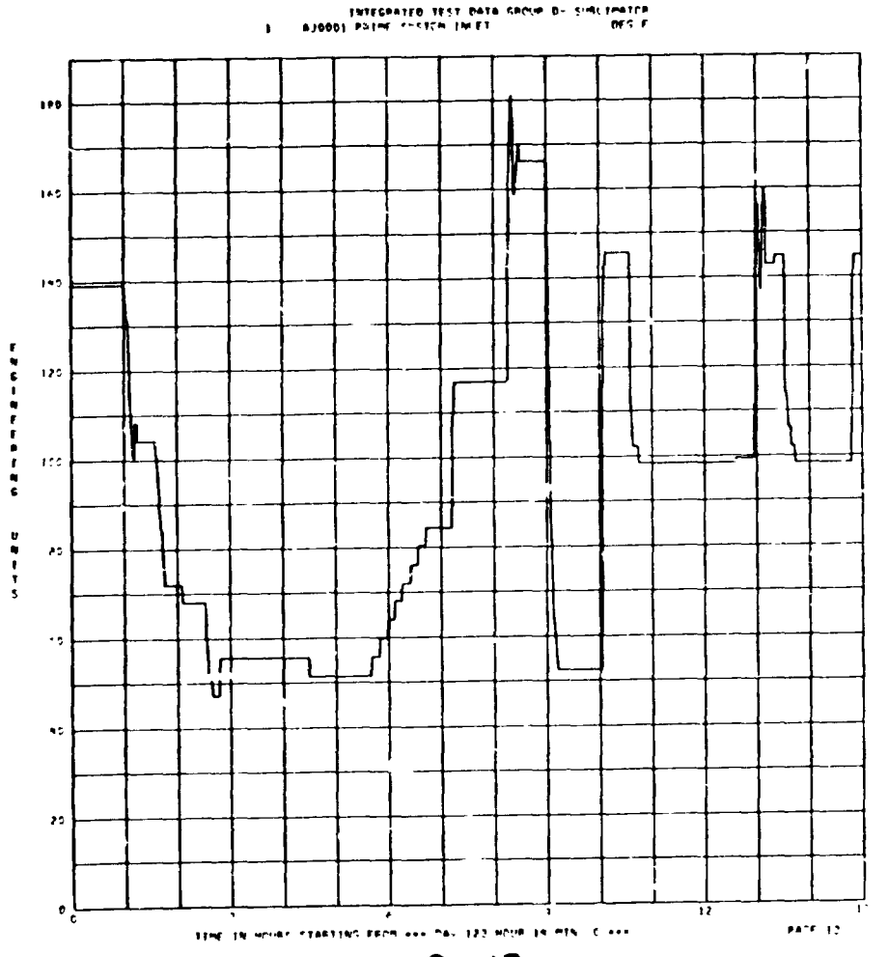
D-10


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AJ0037 BARE TUBES INLET TO MIX VALVE DEG F 2 AJ0038 PRIME TUBES INLET TO MIX VALVE DEG
10
5
0
-5
-10
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

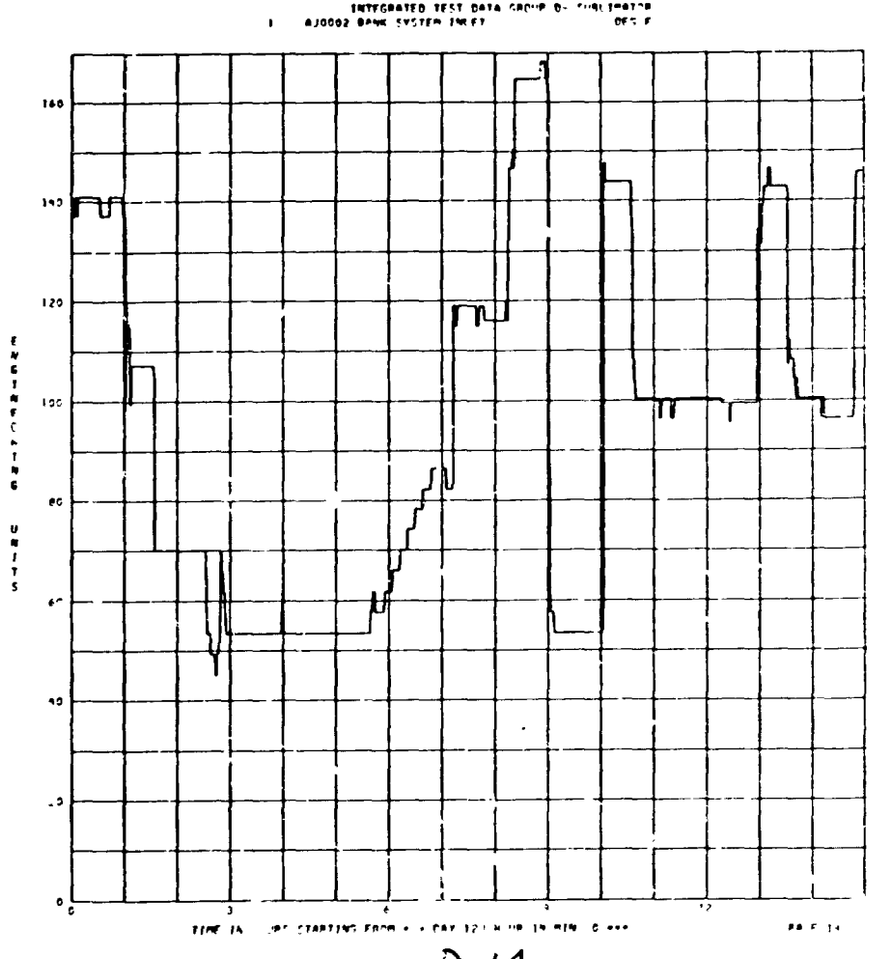
D-11


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AJ0037 BARE TUBES INLET TO MIX VALVE DEG F 2 AJ0038 PRIME TUBES INLET TO MIX VALVE DEG
150
120
90
60
30
0
-30
-60
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

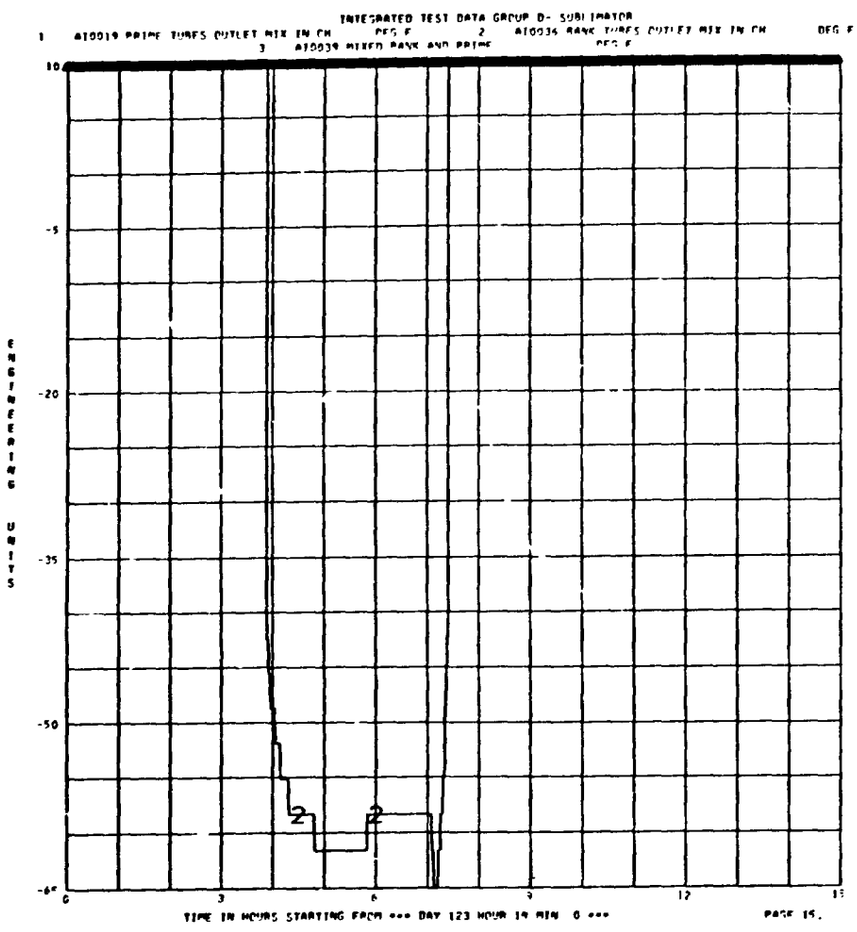
D-12



D-13



D-14


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AJ0019 PRIME TUBES OUTLET MIX IN CH DEG F
2 AJ0036 RANK TUBES OUTLET MIX IN CH DEG F
3 AJ0039 MIXED RANK AND PRIME DEG F
ENGINEERING UNITS
10
-5
-20
-35
-50
-6
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 15.

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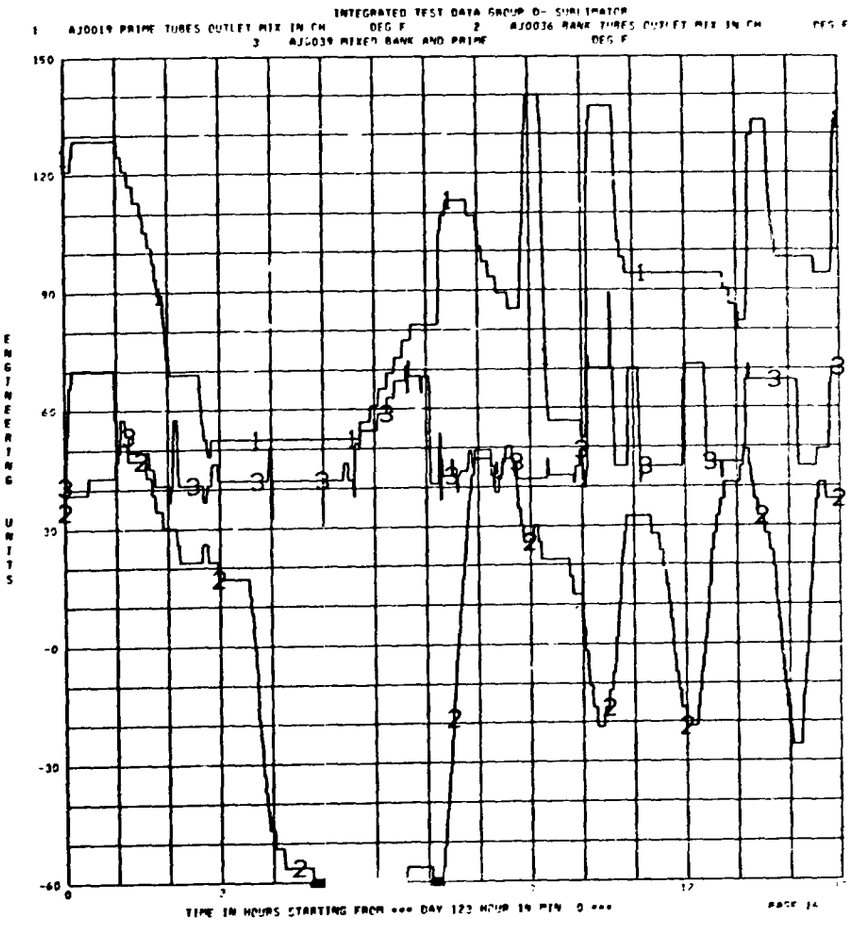
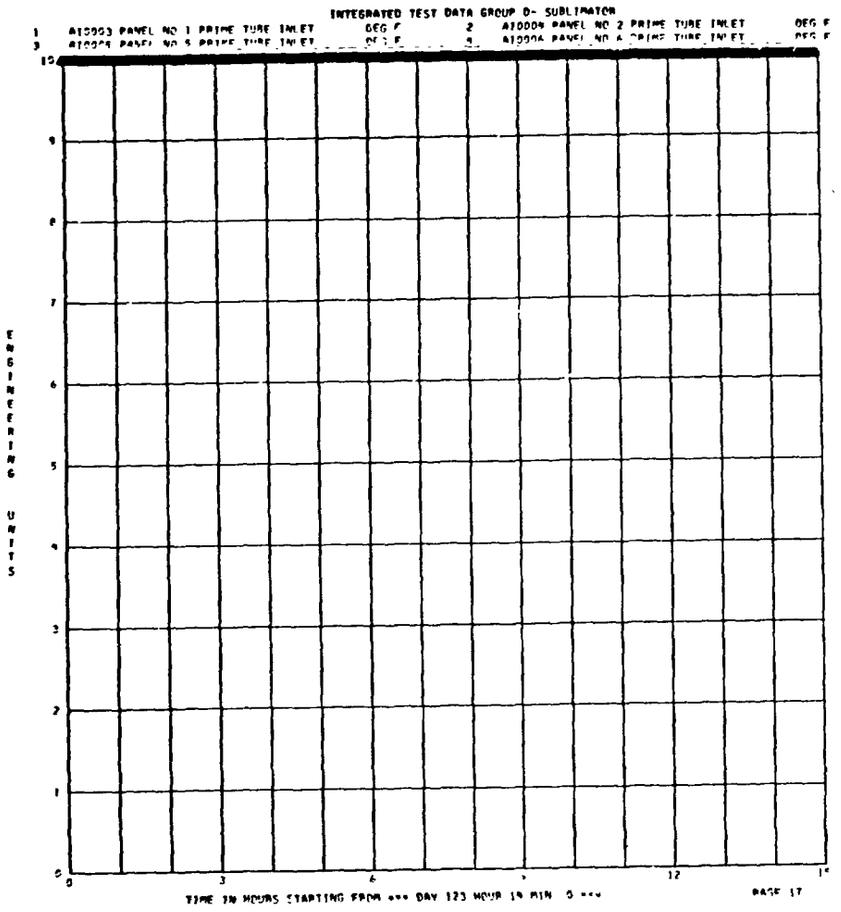

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AJ0019 PRIME TUBES OUTLET MIX IN CH DEG F
2 AJ0036 RANK TUBES OUTLET MIX IN CH DEG F
3 AJ0039 MIXED RANK AND PRIME DEG F
ENGINEERING UNITS
150
120
90
60
30
-0
-30
-60
0
3
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-16


INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AJ0003 PANEL NO 1 PRIME TUBE INLET DEG F
2 AJ0004 PANEL NO 2 PRIME TUBE INLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***

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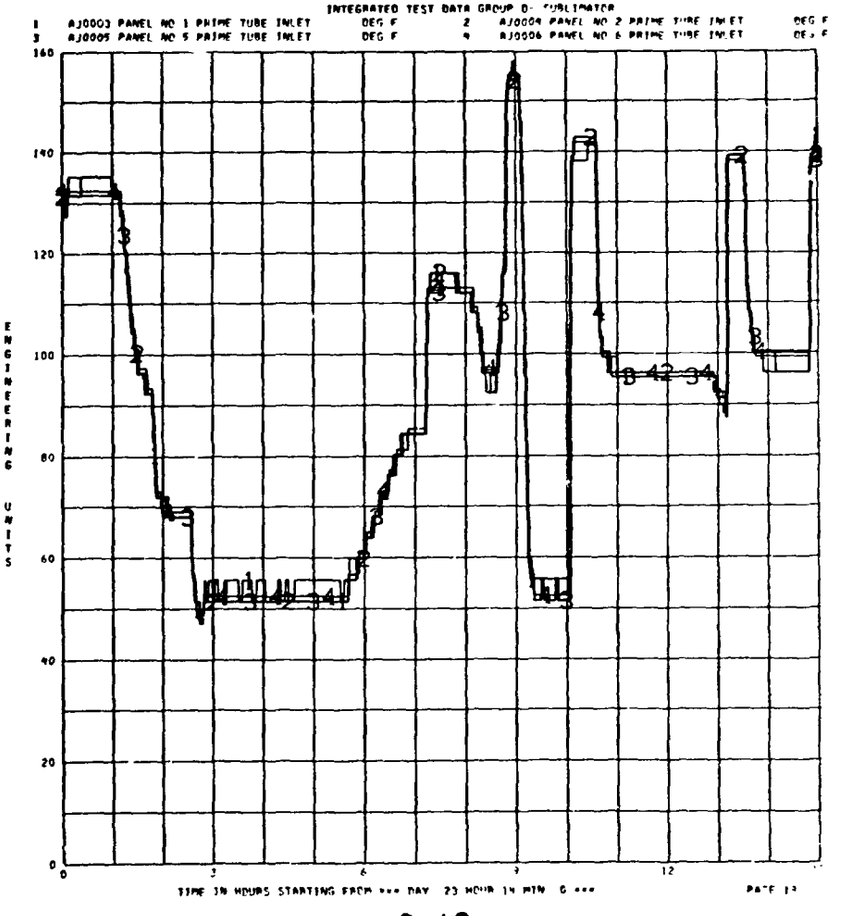
INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AJ0003 PANEL NO 1 PRIME TUBE INLET DEG F
2 AJ0004 PANEL NO 2 PRIME TUBE INLET DEG F
3 AJ0005 PANEL NO 5 PRIME TUBE INLET DEG F
4 AJ0006 PANEL NO 6 PRIME TUBE INLET
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 23 HOUR 14 MIN 0 ***

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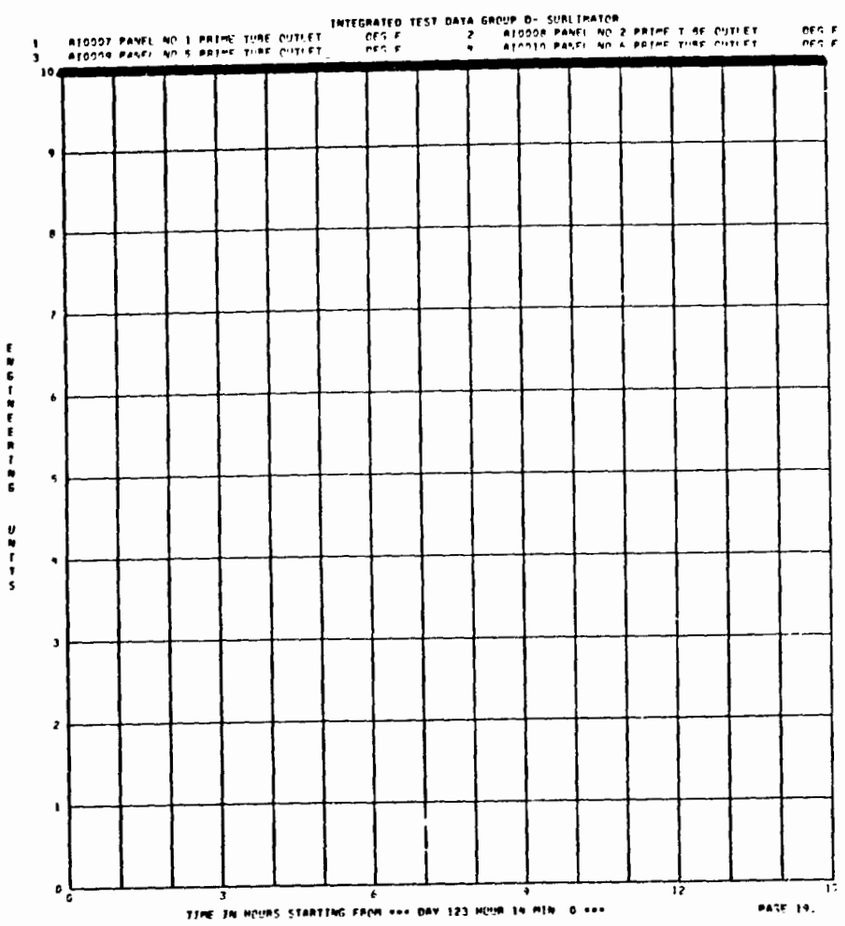
INTEGRATED TEST DATA GROUP D- SURLIMATOR
1 AJ0007 PANEL NO 1 PRIME TUBE OUTLET DEG F
2 AJ0008 PANEL NO 2 PRIME TUBE OUTLET DEG F
3 AJ0009 PANEL NO 5 PRIME TUBE OUTLET DEG F
4 AJ0010 PANEL NO 6 PRIME TUBE OUTLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 19.

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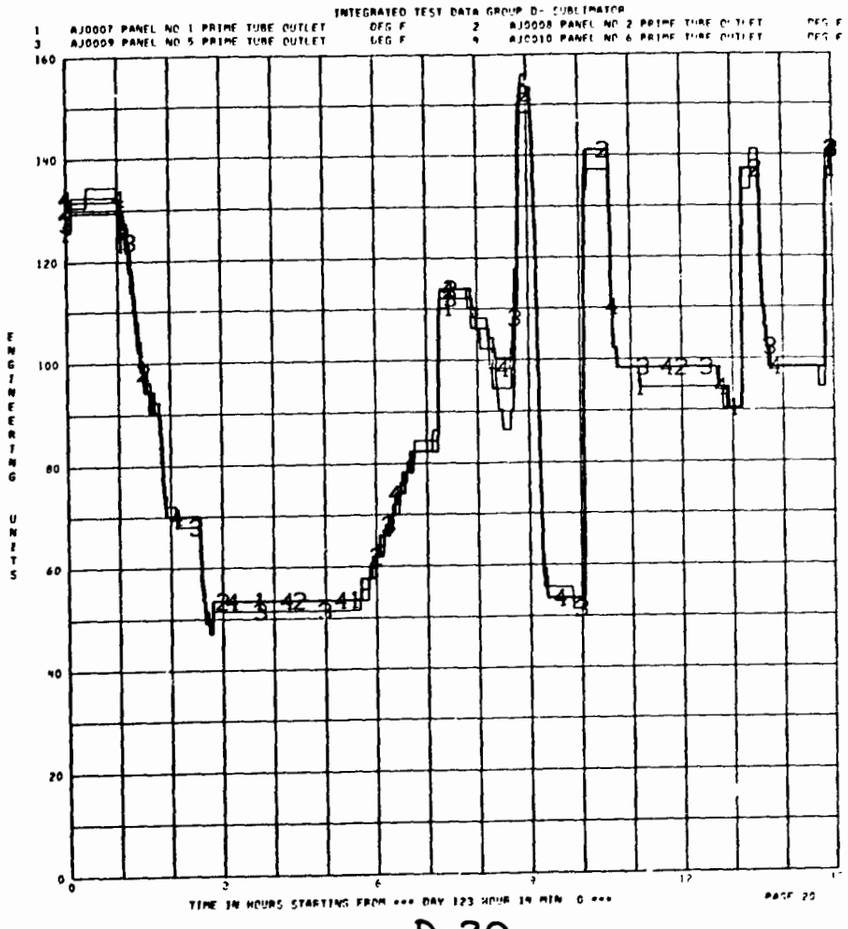
INTEGRATED TEST DATA GROUP D- SURLIMATOR
1 AJ0007 PANEL NO 1 PRIME TUBE OUTLET DEG F
2 AJ0008 PANEL NO 2 PRIME TUBE OUTLET DEG F
3 AJ0009 PANEL NO 5 PRIME TUBE OUTLET DEG F
4 AJ0010 PANEL NO 6 PRIME TUBE OUTLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
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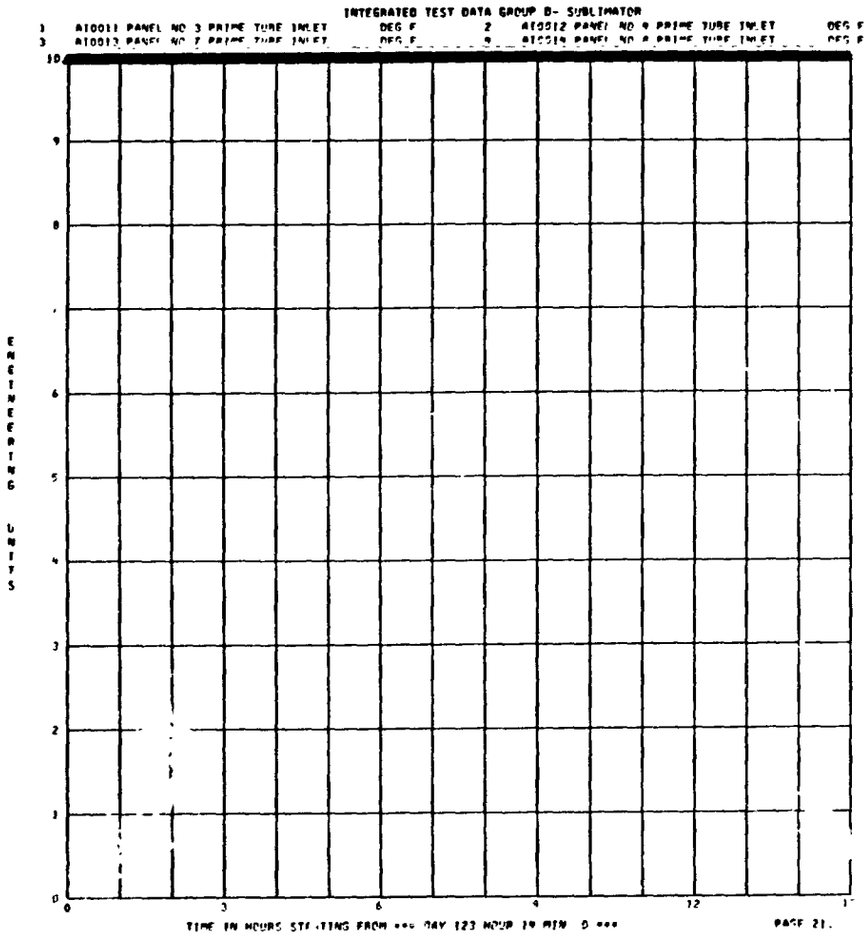
INTEGRATED TEST DATA GROUP B- SUBLIMATOR
1 AJ0011 PANEL NO 3 PRIME TUBE INLET DEG F
2 AJ0012 PANEL NO 4 PRIME TUBE INLET DEG F
3 AJ0013 PANEL NO 7 PRIME TUBE INLET DEG F
4 AJ0014 PANEL NO 8 PRIME TUBE INLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 21.

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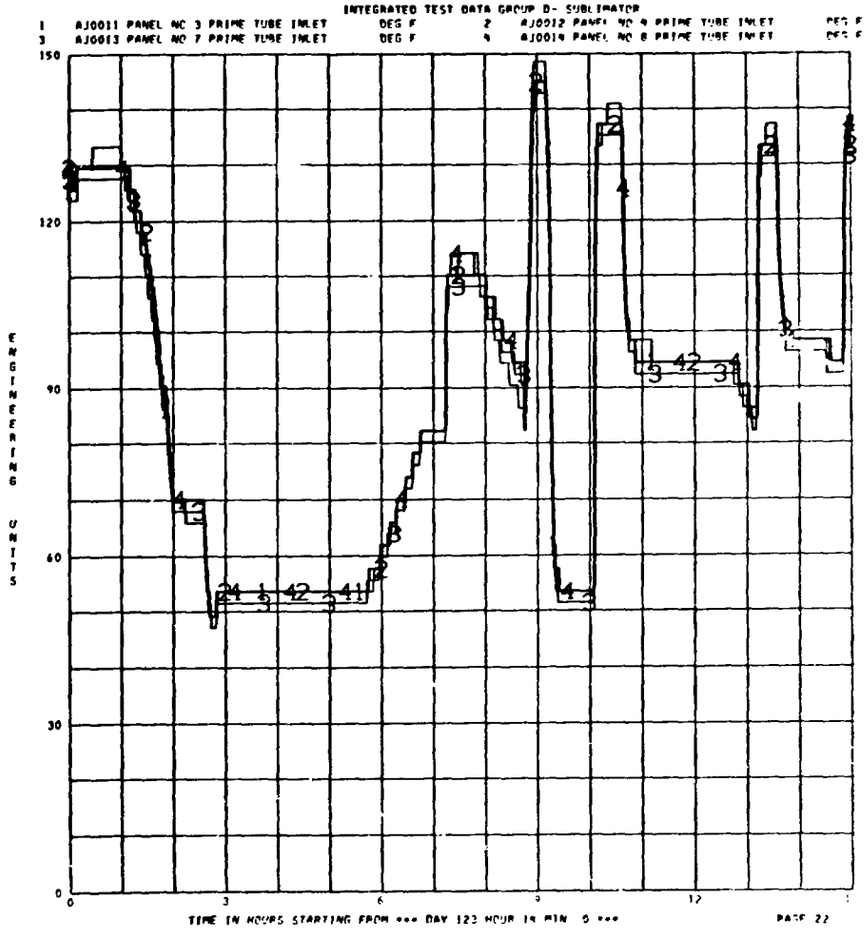
INTEGRATED TEST DATA GROUP B- SUBLIMATOR
1 AJ0011 PANEL NO 3 PRIME TUBE INLET DEG F
2 AJ0012 PANEL NO 4 PRIME TUBE INLET DEG F
3 AJ0013 PANEL NO 7 PRIME TUBE INLET DEG F
4 AJ0014 PANEL NO 8 PRIME TUBE INLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
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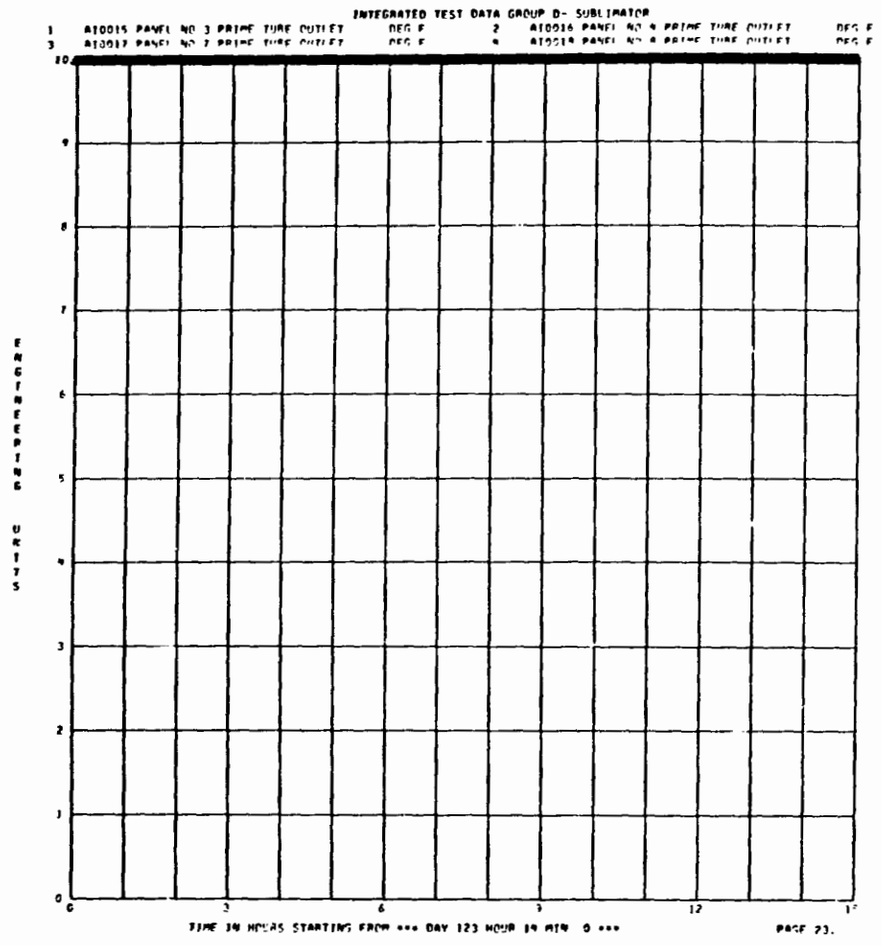
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AJ0015 PANEL NO 3 PRIME TUBE OUTLET DEG F
2 AJ0016 PANEL NO 4 PRIME TUBE OUTLET DEG F
3 AJ0017 PANEL NO 7 PRIME TUBE OUTLET DEG F
4 AJ0018 PANEL NO 8 PRIME TUBE OUTLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 23.

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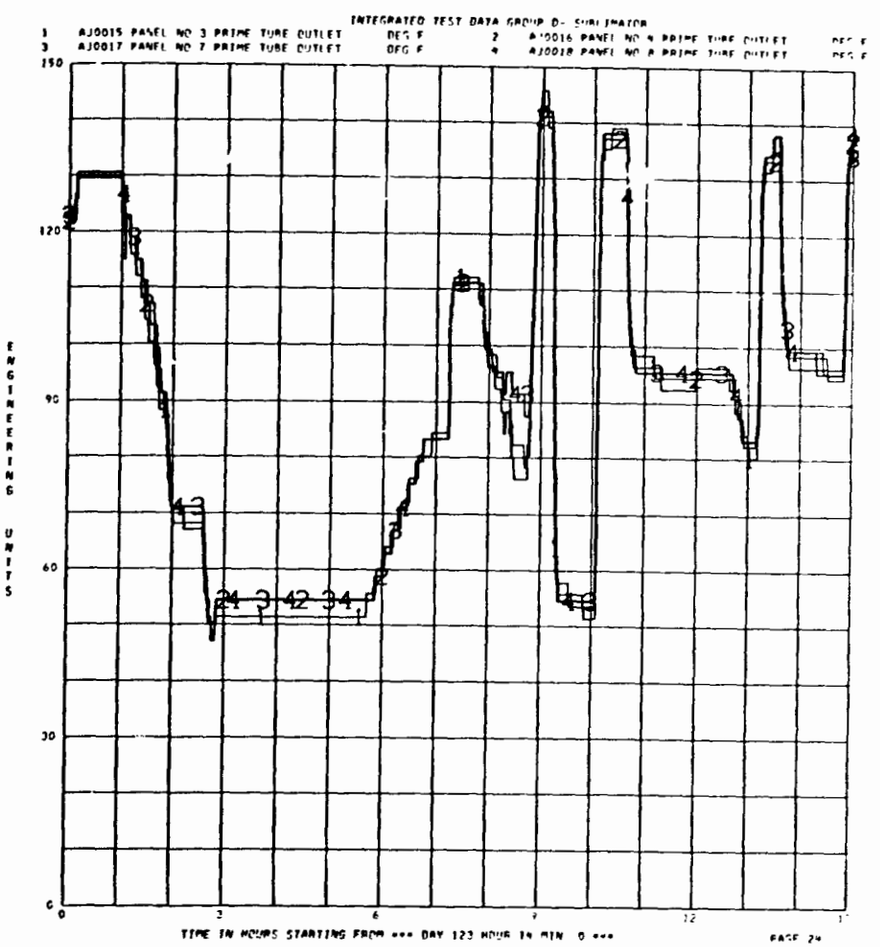
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AJ0015 PANEL NO 3 PRIME TUBE OUTLET DEG F
2 AJ0016 PANEL NO 4 PRIME TUBE OUTLET DEG F
3 AJ0017 PANEL NO 7 PRIME TUBE OUTLET DEG F
4 AJ0018 PANEL NO 8 PRIME TUBE OUTLET DEG F
150
120
90
60
30
0
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 24

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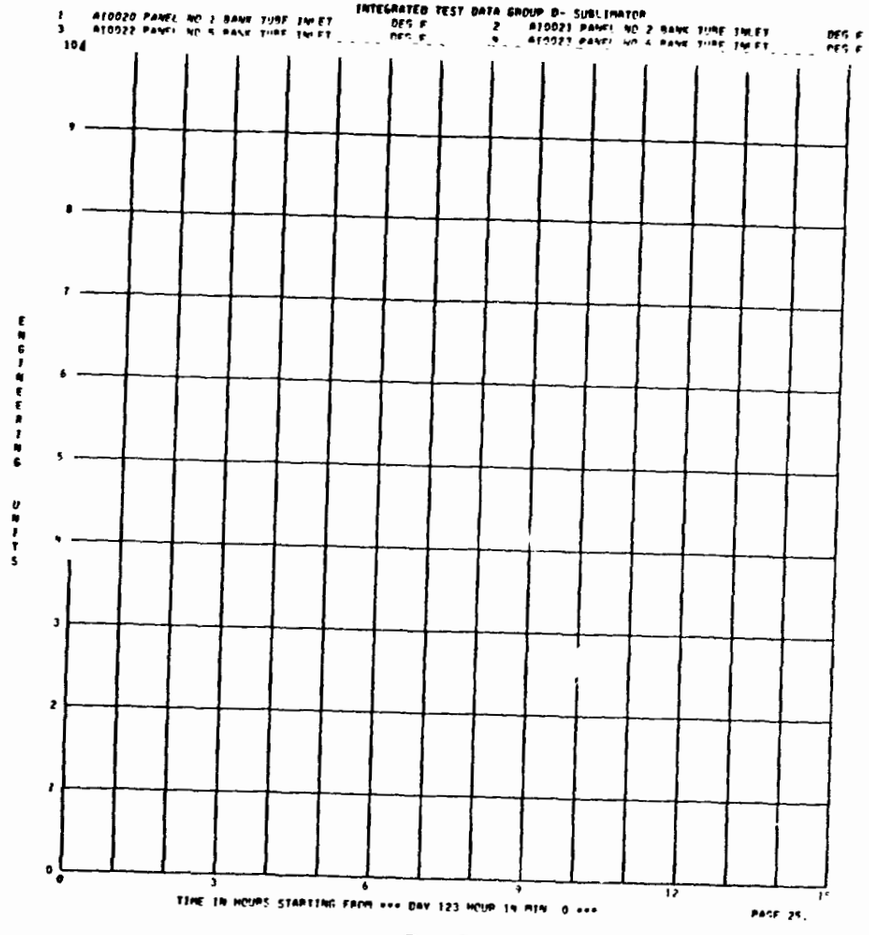
INTEGRATED TEST DATA GROUP B- SUBLIMATOR
1 A10020 PANEL NO 1 BANK TUBE INLET DEG F
3 A10022 PANEL NO 5 BANK TUBE INLET DEG F
2 A10021 PANEL NO 2 BANK TUBE INLET DEG F
4 A10023 PANEL NO 6 BANK TUBE INLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 25.

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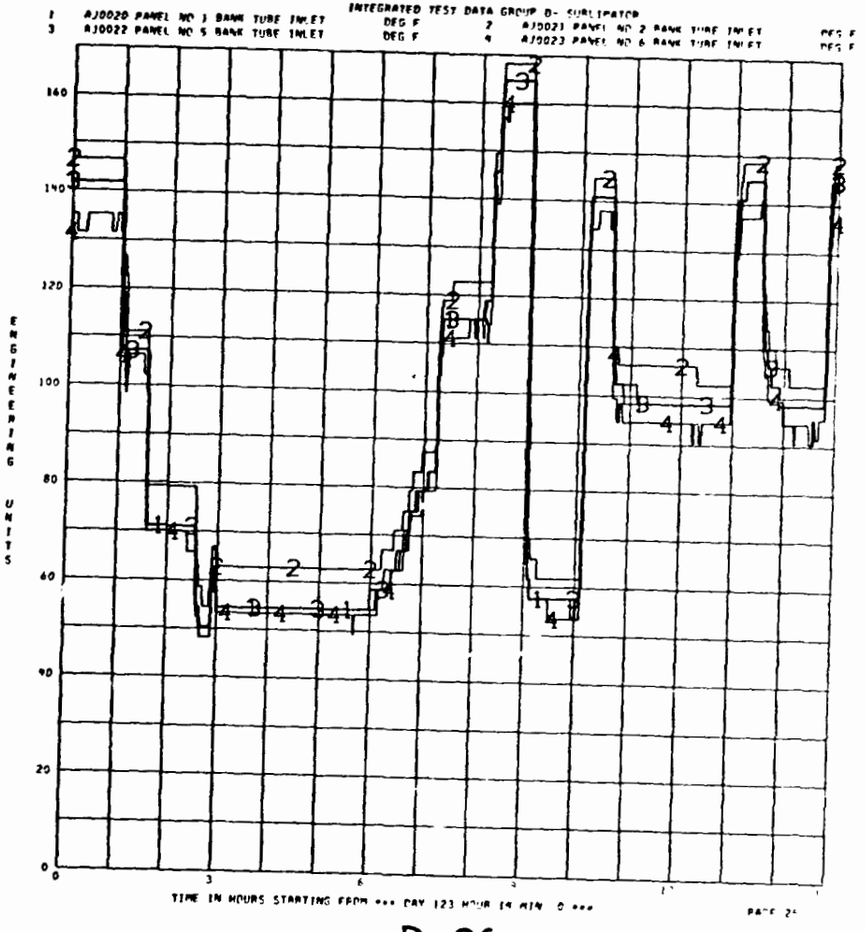
INTEGRATED TEST DATA GROUP B- SUBLIMATOR
1 A10020 PANEL NO 1 BANK TUBE INLET DEG F
3 A10022 PANEL NO 5 BANK TUBE INLET DEG F
2 A10021 PANEL NO 2 BANK TUBE INLET DEG F
4 A10023 PANEL NO 6 BANK TUBE INLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

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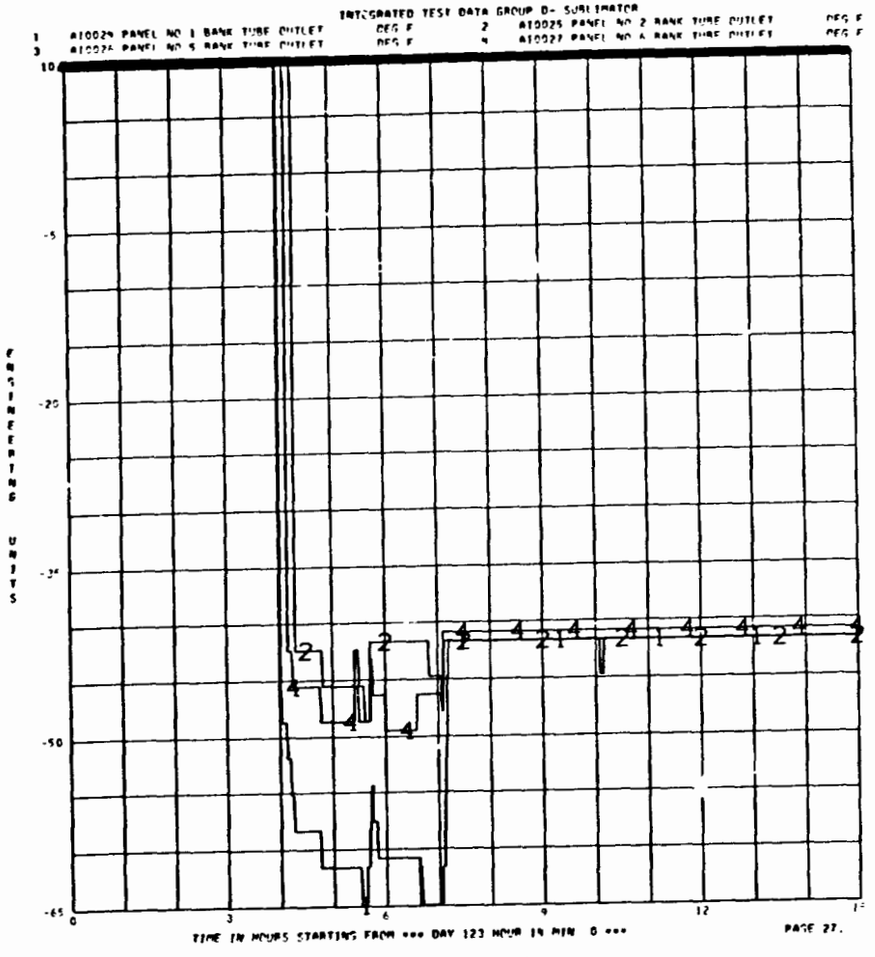
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AJ0029 PANEL NO 1 BANK TUBE OUTLET DEG F
2 AJ0025 PANEL NO 2 BANK TUBE OUTLET DEG F
3 AJ0026 PANEL NO 5 BANK TUBE OUTLET DEG F
4 AJ0027 PANEL NO 6 BANK TUBE OUTLET DEG F
ENGINEERING UNITS
10
-5
-20
-50
-65
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 27.

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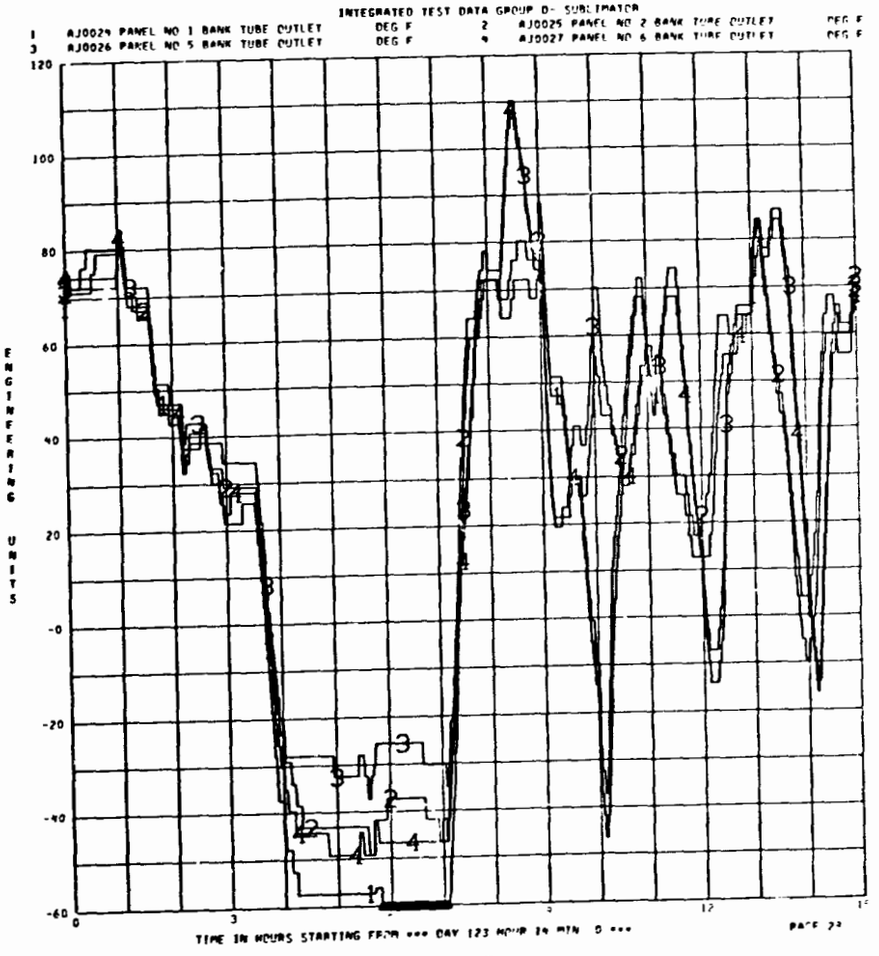
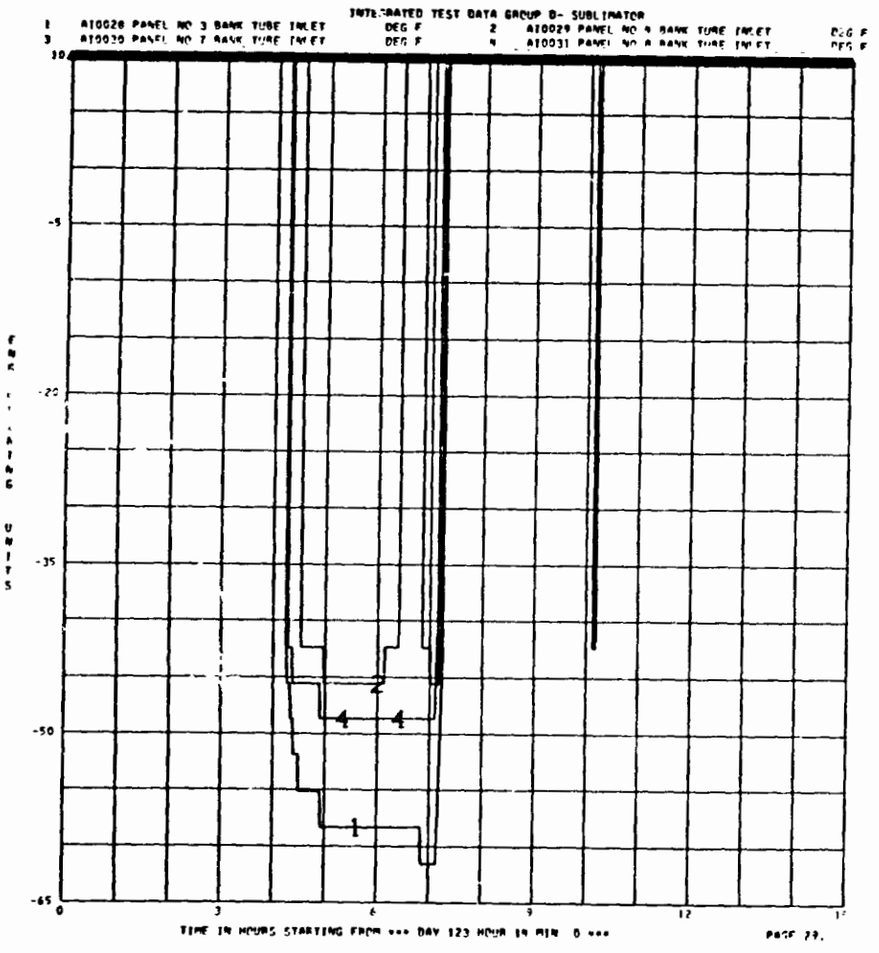

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AJ0029 PANEL NO 1 BANK TUBE OUTLET DEG F
2 AJ0025 PANEL NO 2 BANK TUBE OUTLET DEG F
3 AJ0026 PANEL NO 5 BANK TUBE OUTLET DEG F
4 AJ0027 PANEL NO 6 BANK TUBE OUTLET DEG F
ENGINEERING UNITS
120
100
80
60
40
20
-0
-20
-40
-60
0
3
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-28


INTEGRATED TEST DATA GROUP B- SUBLIMATOR
1 AI0028 PANEL NO 3 BANK TUBE INLET DEG F
2 AI0029 PANEL NO 4 BANK TUBE INLET DEG F
3 AI0030 PANEL NO 7 BANK TUBE INLET DEG F
4 AI0031 PANEL NO 8 BANK TUBE INLET DEG F
10
-5
-20
-35
-50
-65
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 29.

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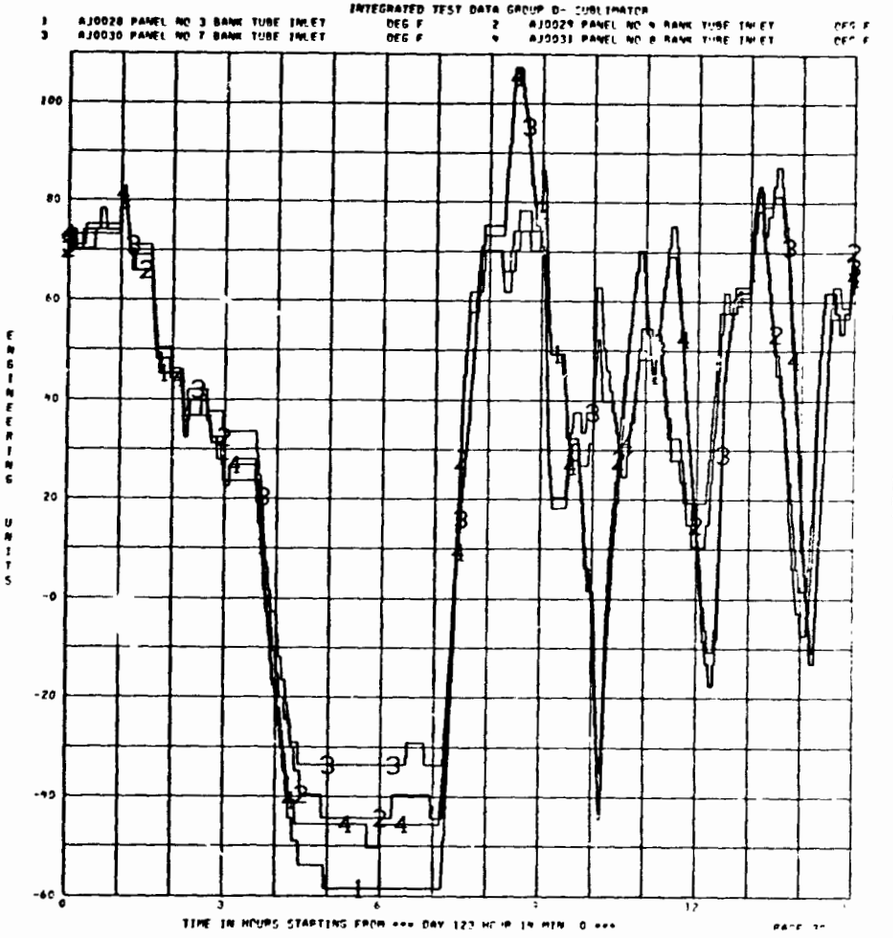
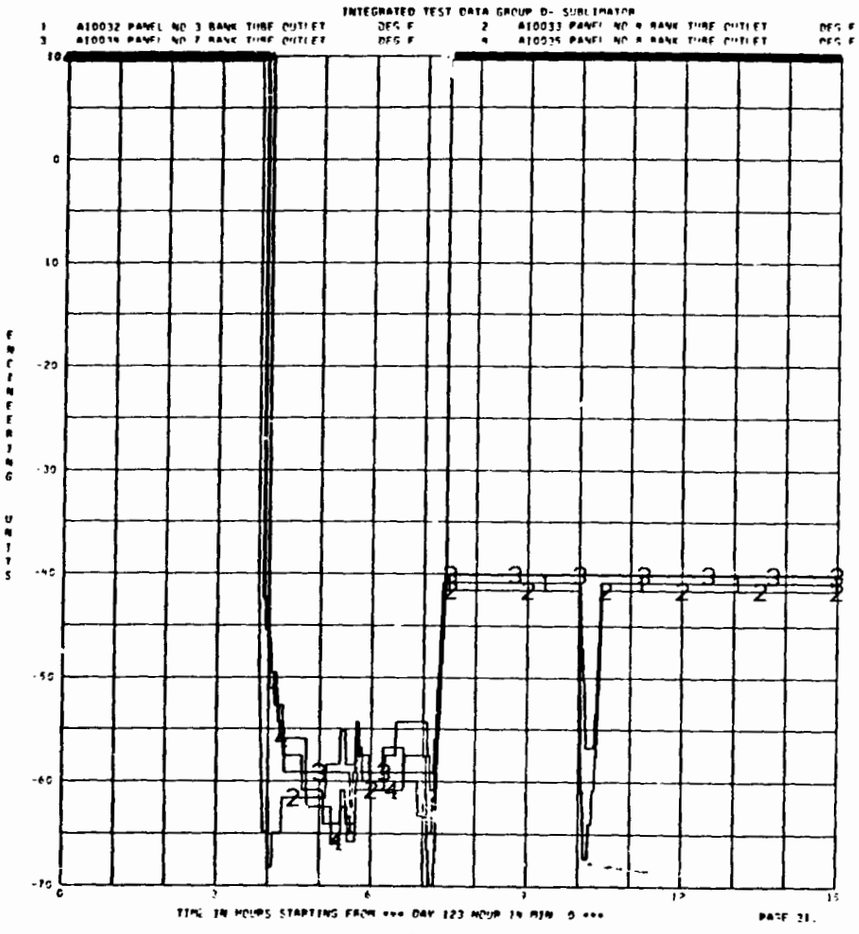

INTEGRATED TEST DATA GROUP B- SUBLIMATOR
1 AJ0028 PANEL NO 3 BANK TUBE INLET DEG F
2 AJ0029 PANEL NO 4 BANK TUBE INLET DEG F
3 AJ0030 PANEL NO 7 BANK TUBE INLET DEG F
4 AJ0031 PANEL NO 8 BANK TUBE INLET DEG F
ENGINEERING UNITS
100
80
60
40
20
-0
-20
-40
-60
0
3
6
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-30


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 A10032 PANEL NO 3 BANK TUBE OUTLET DEG F
2 A10033 PANEL NO 4 BANK TUBE OUTLET DEG F
3 A10034 PANEL NO 7 BANK TUBE OUTLET DEG F
4 A10035 PANEL NO 8 BANK TUBE OUTLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 31.

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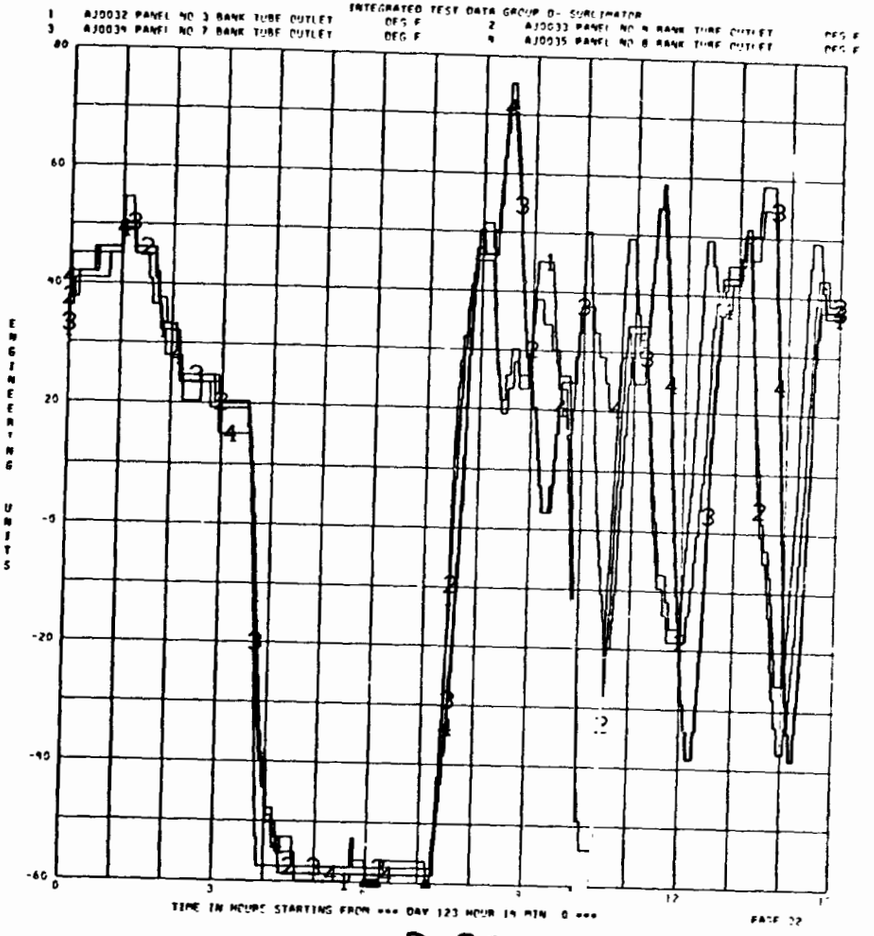
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AJ0032 PANEL NO 3 BANK TUBE OUTLET DEG F
2 AJ0033 PANEL NO 4 BANK TUBE OUTLET DEG F
3 AJ0034 PANEL NO 7 BANK TUBE OUTLET DEG F
4 AJ0035 PANEL NO 8 BANK TUBE OUTLET DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
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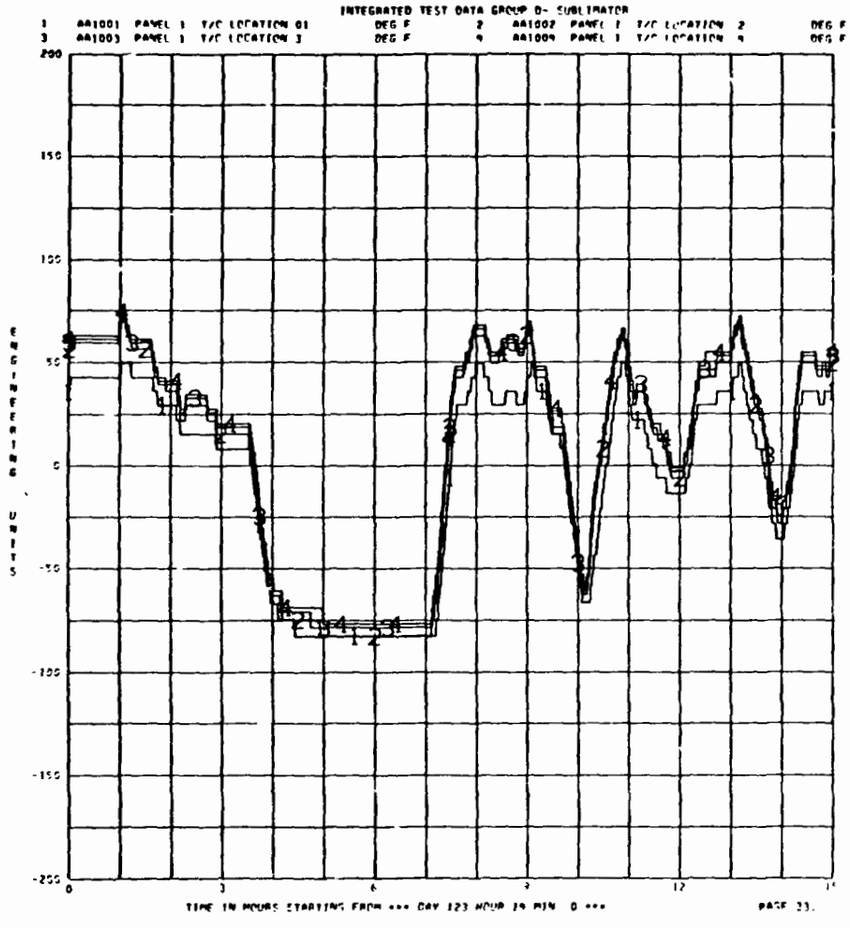
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AA1001 PANEL 1 T/C LOCATION 01 DEG F
2 AA1002 PANEL 1 T/C LOCATION 2 DEG F
3 AA1003 PANEL 1 T/C LOCATION 3 DEG F
4 AA1004 PANEL 1 T/C LOCATION 4 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 33.

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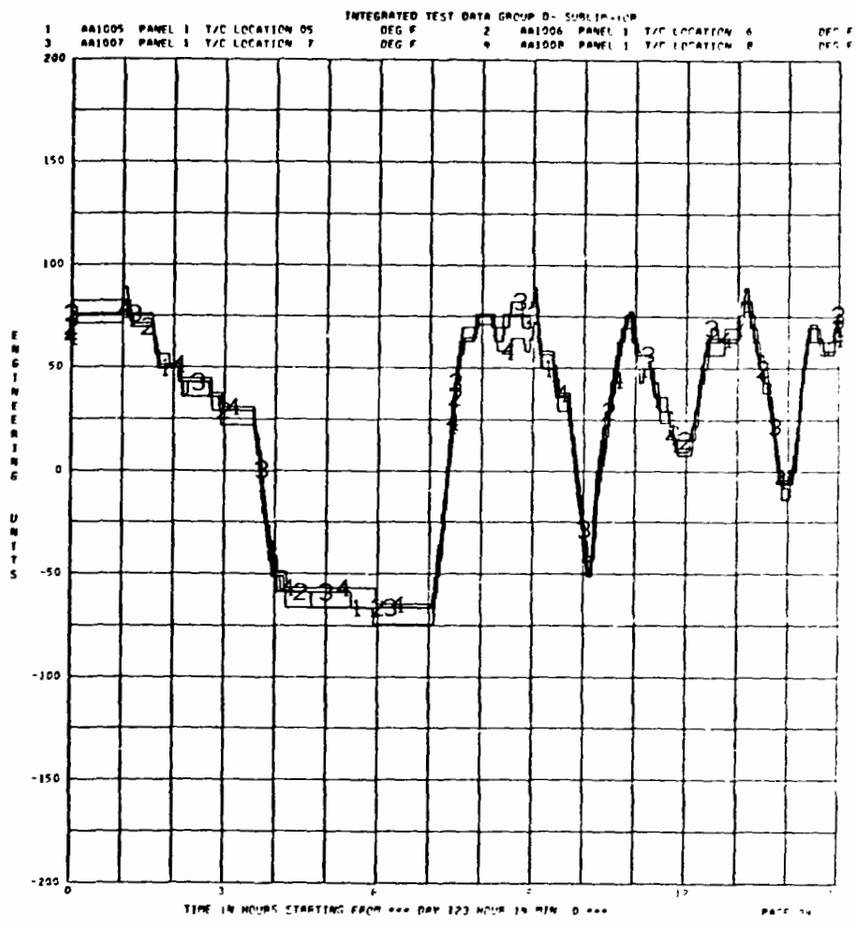
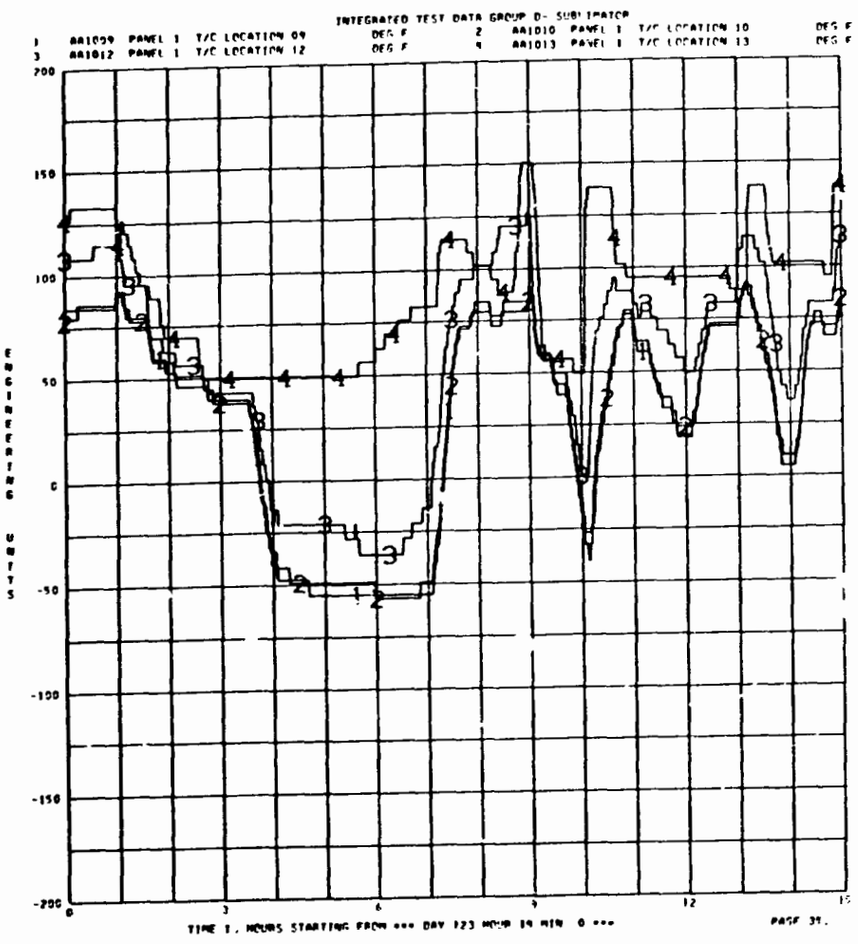

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AA1005 PANEL 1 T/C LOCATION 05 DEG F
2 AA1006 PANEL 1 T/C LOCATION 6 DEG F
3 AA1007 PANEL 1 T/C LOCATION 7 DEG F
4 AA1008 PANEL 1 T/C LOCATION 8 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-34


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AA1009 PANEL 1 T/C LOCATION 09 DEG F
2 AA1010 PANEL 1 T/C LOCATION 10
3 AA1012 PANEL 1 T/C LOCATION 12
4 AA1013 PANEL 1 T/C LOCATION 13
ENGINEERING UNITS
TIME I, HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 35.

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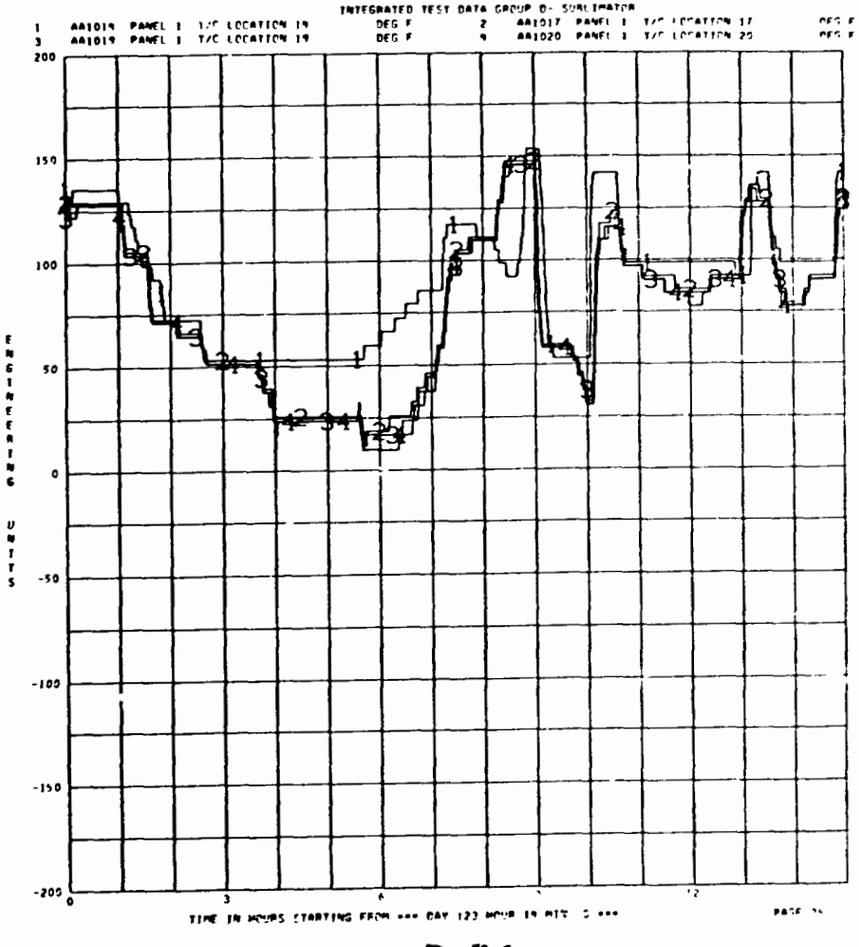
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AA1019 PANEL 1 T/C LOCATION 19 DEG F
2 AA1017 PANEL 1 T/C LOCATION 17
3 AA1019 PANEL 1 T/C LOCATION 19
4 AA1020 PANEL 1 T/C LOCATION 20
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

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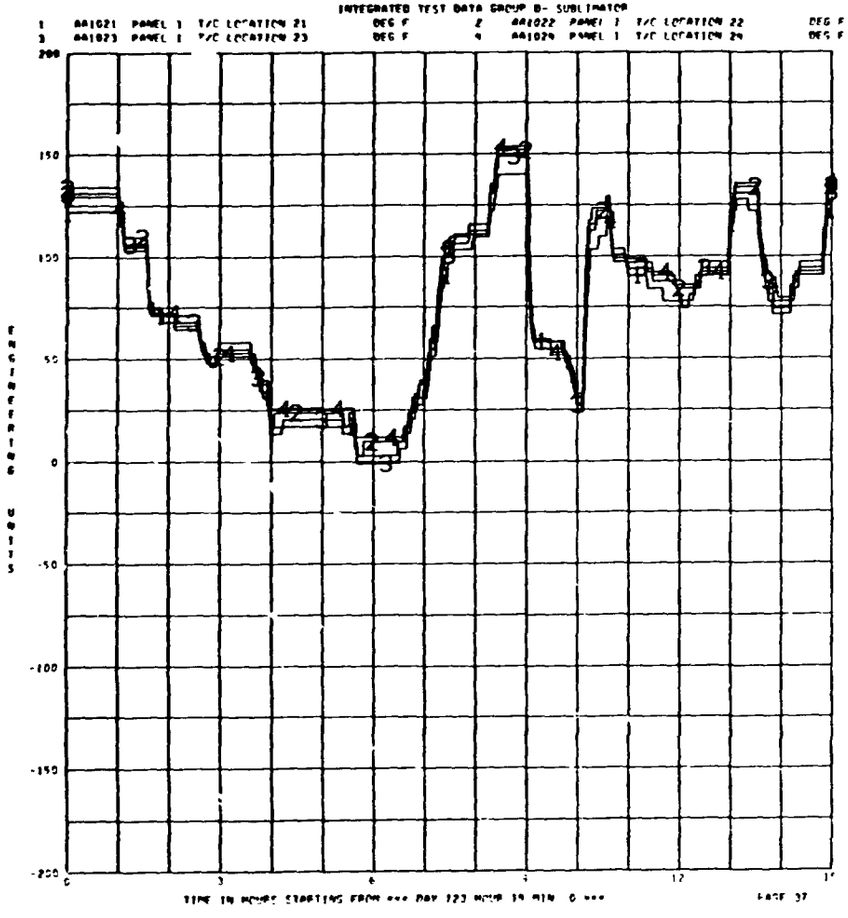
INTEGRATED TEST DATA GROUP B- SUBLIMATOR
1 AA1021 PANEL 1 T/C LOCATION 21 DEG F
2 AA1022 PANEL 1 T/C LOCATION 22 DEG F
3 AA1023 PANEL 1 T/C LOCATION 23 DEG F
4 AA1024 PANEL 1 T/C LOCATION 24 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 323 HOUR 19 MIN 0 ***
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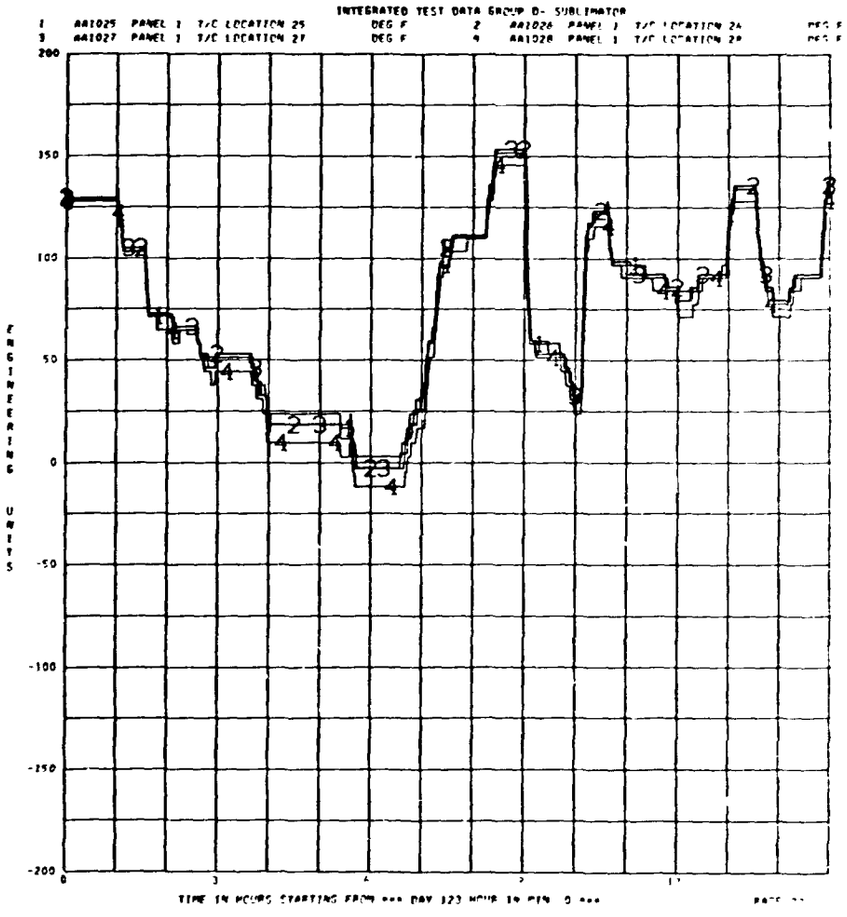
INTEGRATED TEST DATA GROUP B- SUBLIMATOR
1 AA1025 PANEL 1 T/C LOCATION 25 DEG F
2 AA1026 PANEL 1 T/C LOCATION 26 DEG F
3 AA1027 PANEL 1 T/C LOCATION 27 DEG F
4 AA1028 PANEL 1 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 323 HOUR 19 MIN 0 ***

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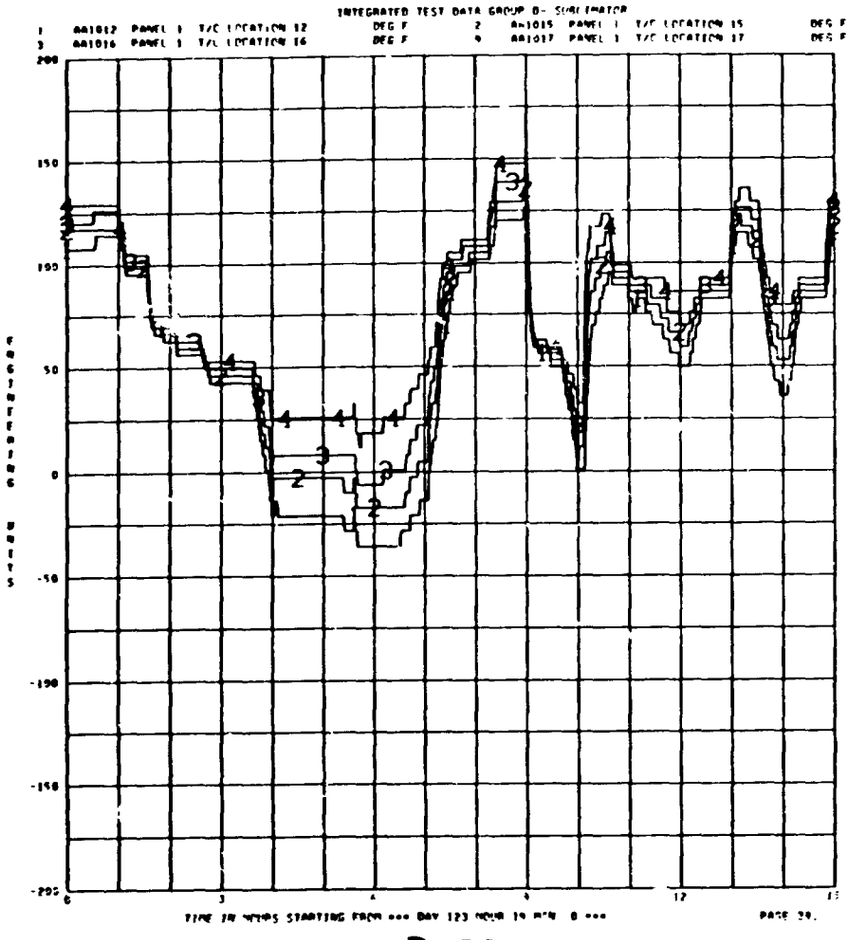
INTEGRATED TEST DATA GROUP 8- SUBLIMATOR
1 AA1012 PANEL 1 T/C LOCATION 12 DEG F
2 AA1015 PANEL 1 T/C LOCATION 15 DEG F
3 AA1016 PANEL 1 T/C LOCATION 16 DEG F
4 AA1017 PANEL 1 T/C LOCATION 17 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 39.

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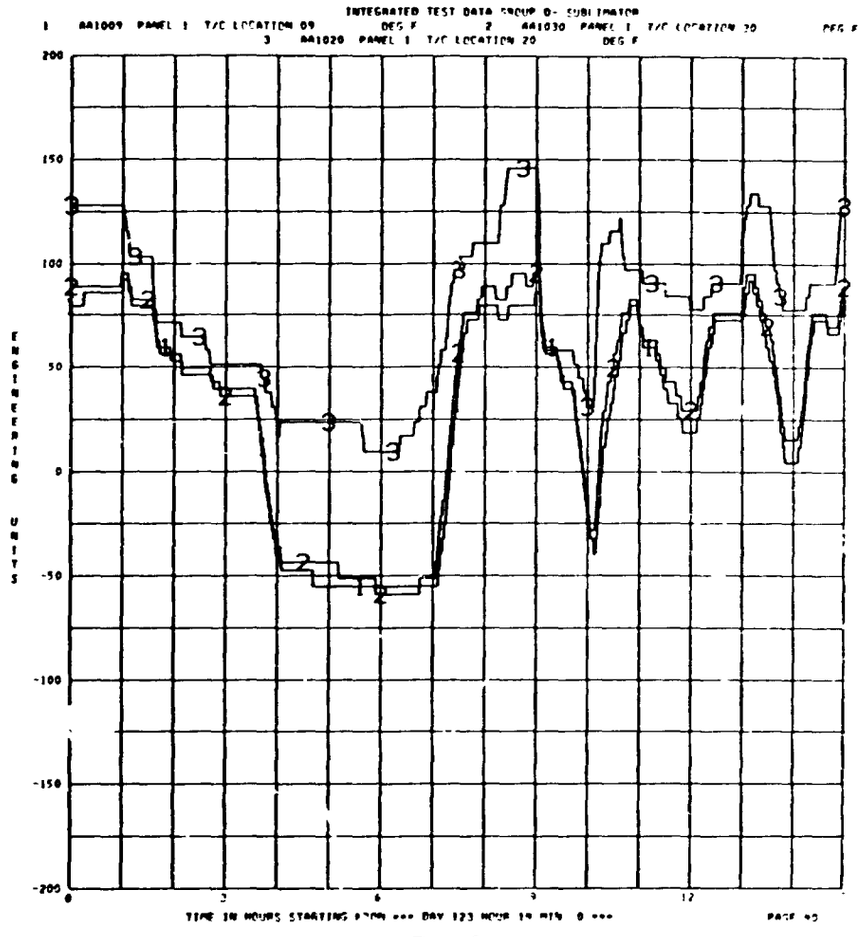
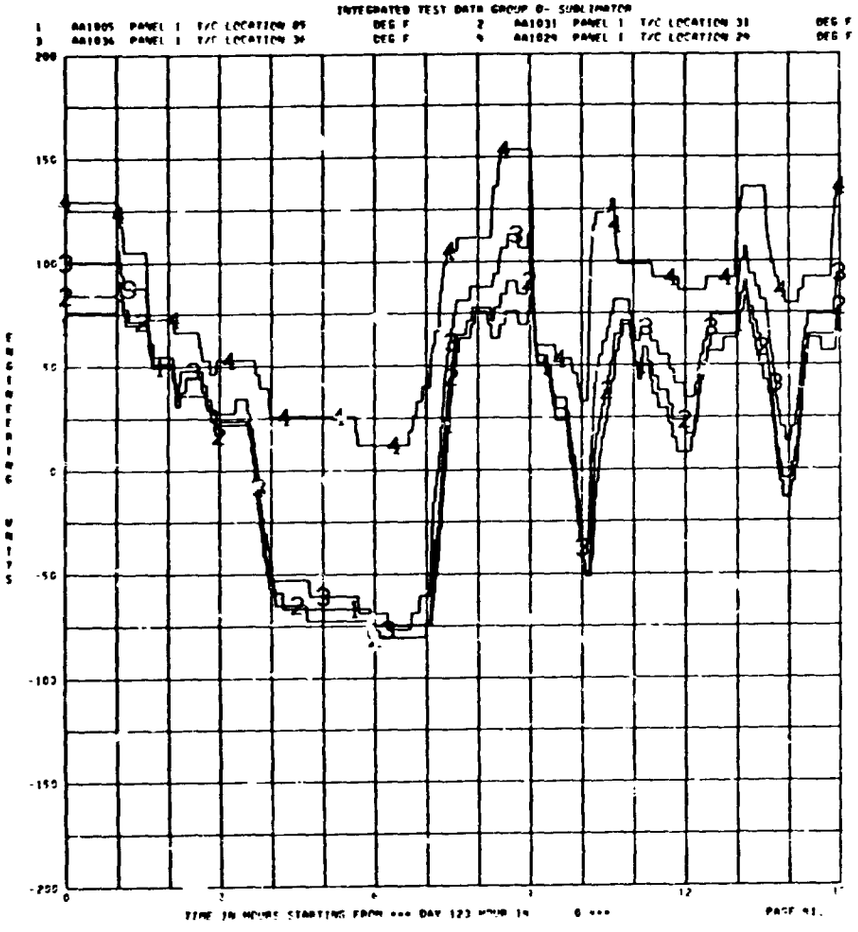

INTEGRATED TEST DATA GROUP 8- SUBLIMATOR
1 AA1009 PANEL 1 T/C LOCATION 09 DEG F
2 AA1030 PANEL 1 T/C LOCATION 30 DEG F
3 AA1020 PANEL 1 T/C LOCATION 20 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-40


INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AA1005 PANEL 1 T/C LOCATION 05 DEG F
2 AA1031 PANEL 1 T/C LOCATION 31 DEG F
3 AA1036 PANEL 1 T/C LOCATION 36 DEG F
4 AA1029 PANEL 1 T/C LOCATION 29 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 0 ***
PAGE 41.

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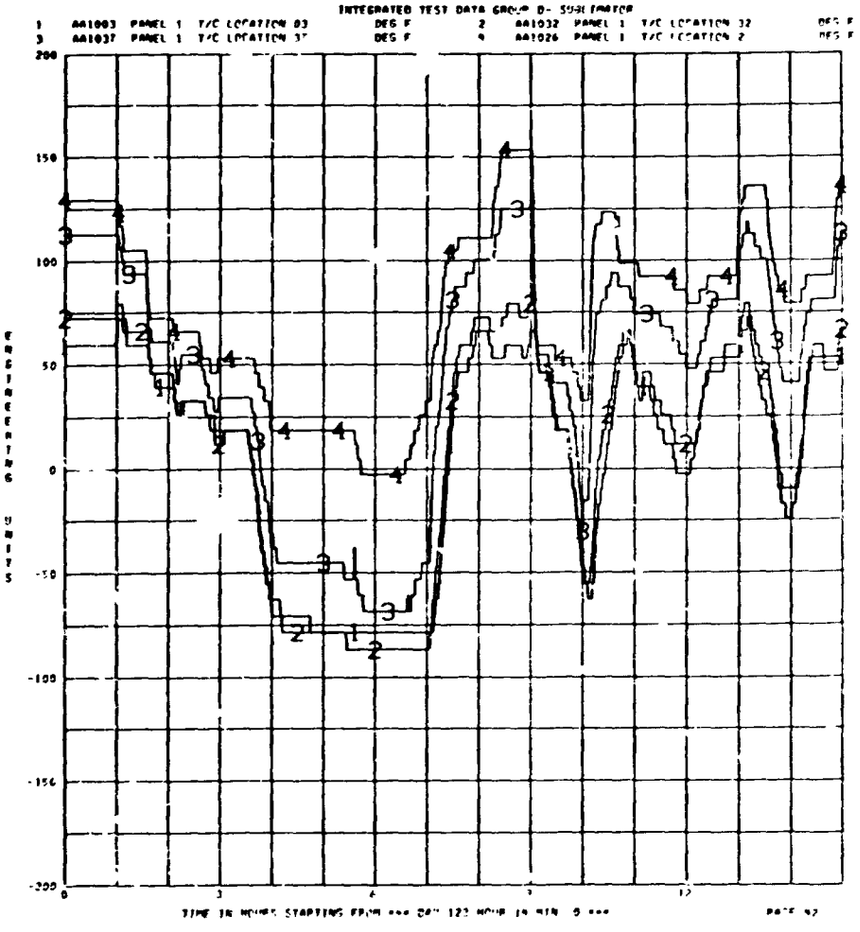
INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AA1003 PANEL 1 T/C LOCATION 03 DEG F
2 AA1032 PANEL 1 T/C LOCATION 32 DEG F
3 AA1037 PANEL 1 T/C LOCATION 37 DEG F
4 AA1026 PANEL 1 T/C LOCATION 2 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 42

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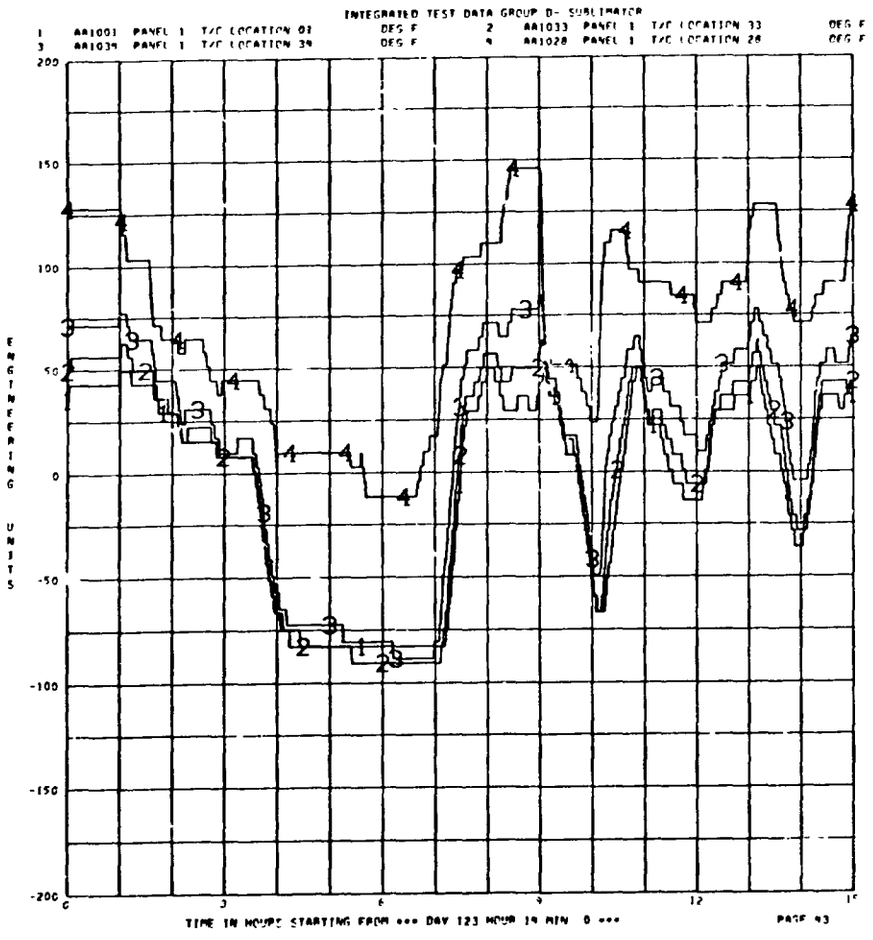
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AA1001 PANEL 1 T/C LOCATION 01 DEG F
2 AA1033 PANEL 1 T/C LOCATION 33 DEG F
3 AA1039 PANEL 1 T/C LOCATION 39 DEG F
4 AA1028 PANEL 1 T/C LOCATION 28 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 43

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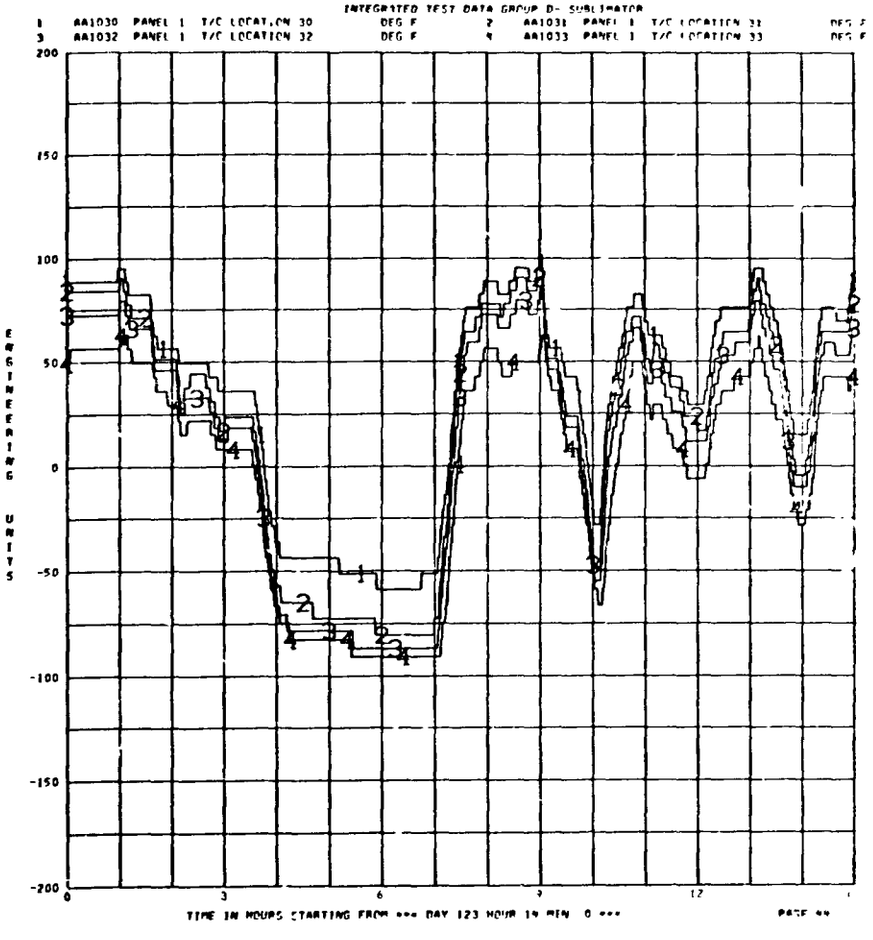
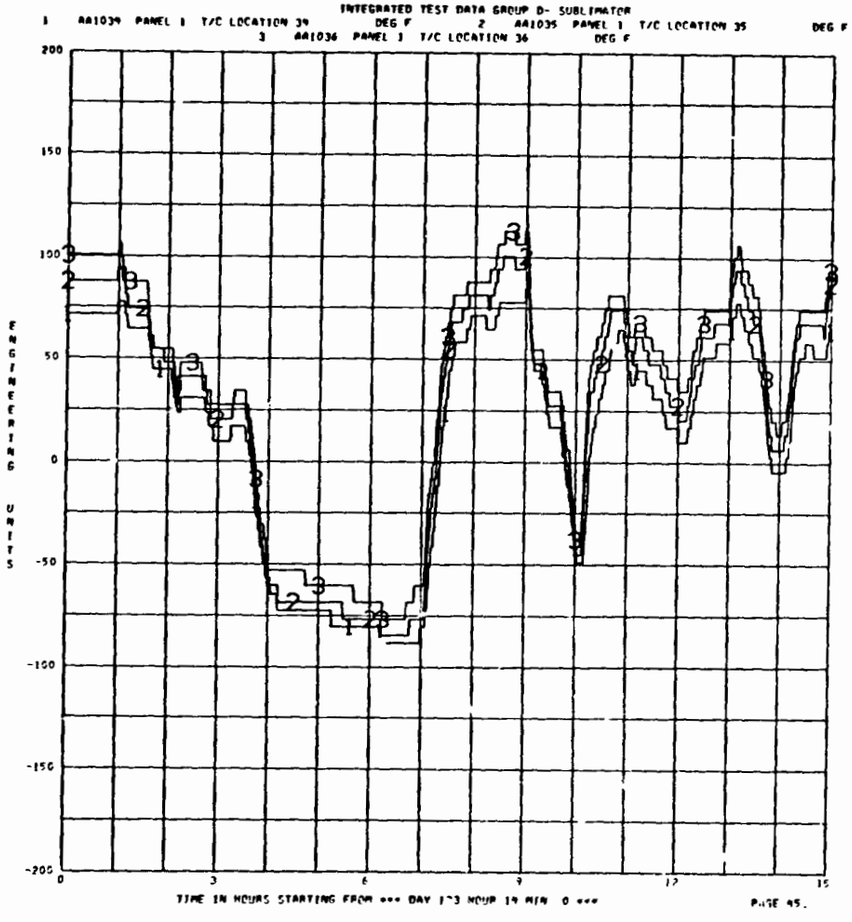
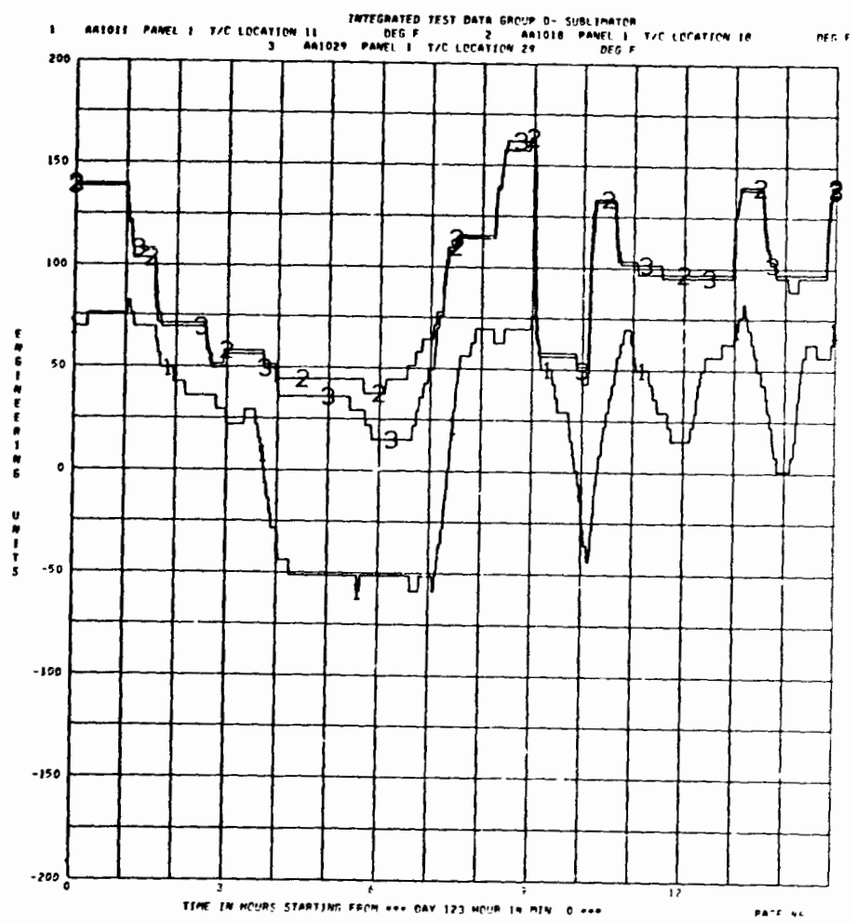

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AA1030 PANEL 1 T/C LOCATION 30 DEG F
2 AA1031 PANEL 1 T/C LOCATION 31 DEG F
3 AA1032 PANEL 1 T/C LOCATION 32 DEG F
4 AA1033 PANEL 1 T/C LOCATION 33 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

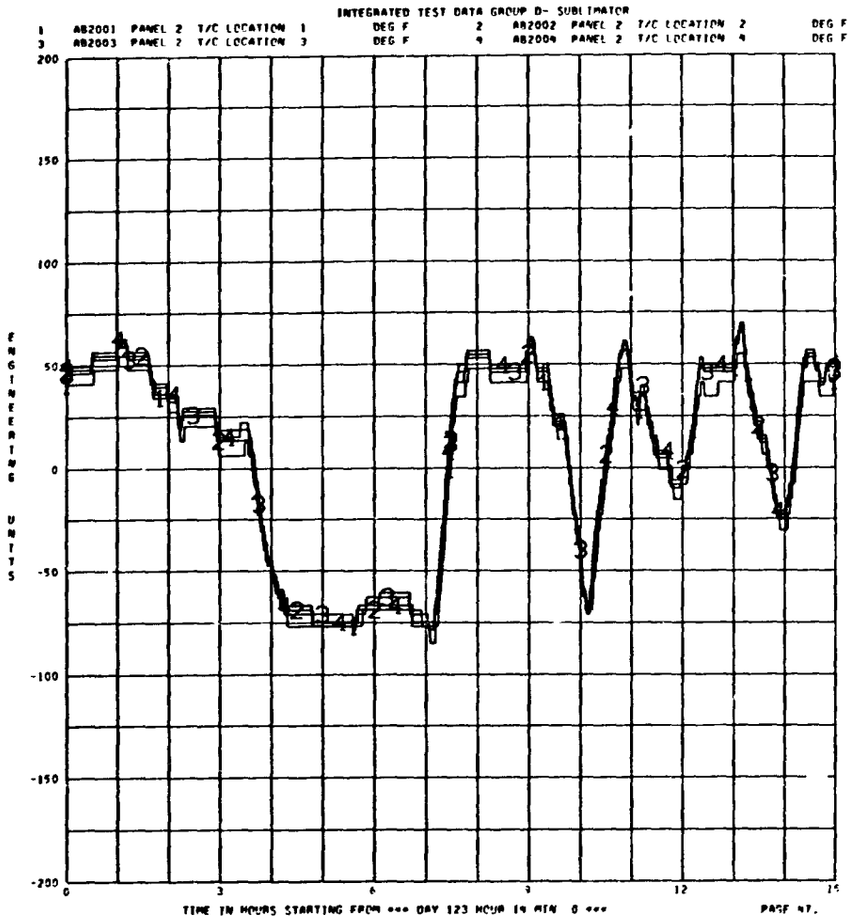
D-44


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AA1039 PANEL 1 T/C LOCATION 39 DEG F
2 AA1035 PANEL 1 T/C LOCATION 35 DEG F
3 AA1036 PANEL 1 T/C LOCATION 36 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-45


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AA1011 PANEL 1 T/C LOCATION 11 DEG F
2 AA1018 PANEL 1 T/C LOCATION 18 DEG F
3 AA1029 PANEL 1 T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-46


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AB2001 PANEL 2 T/C LOCATION 1 DEG F
2 AB2002 PANEL 2 T/C LOCATION 2 DEG F
3 AB2003 PANEL 2 T/C LOCATION 3 DEG F
4 AB2004 PANEL 2 T/C LOCATION 4 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE NT.

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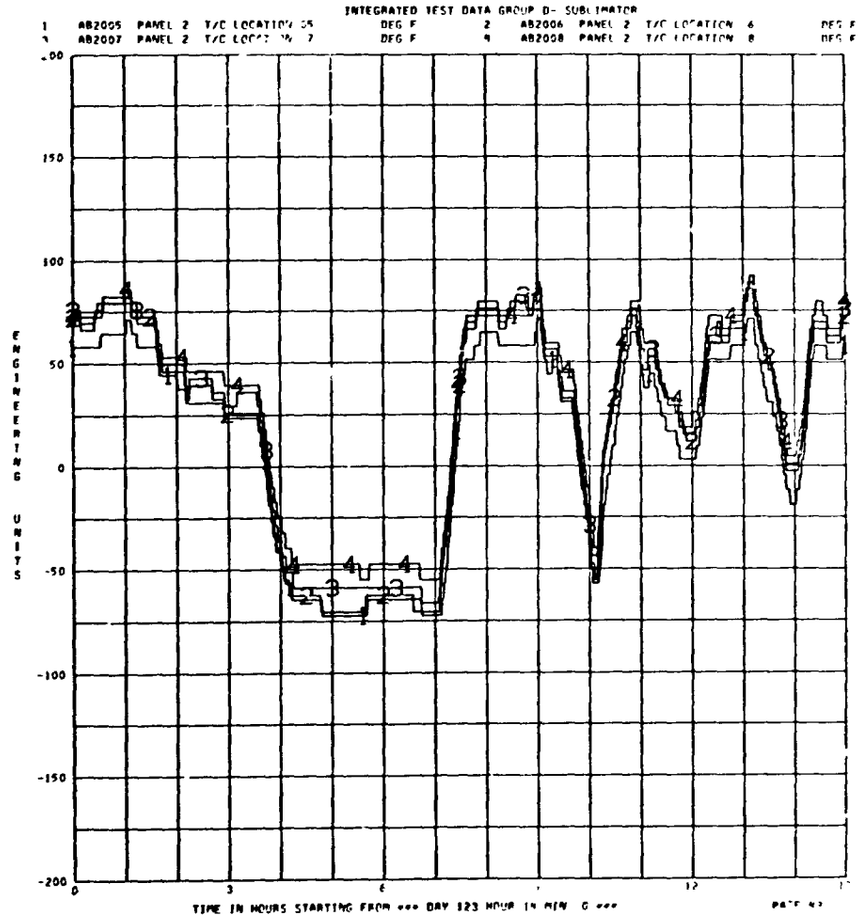
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AB2005 PANEL 2 T/C LOCATION 5 DEG F
2 AB2006 PANEL 2 T/C LOCATION 6 DEG F
3 AB2007 PANEL 2 T/C LOCATION 7 DEG F
4 AB2008 PANEL 2 T/C LOCATION 8 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

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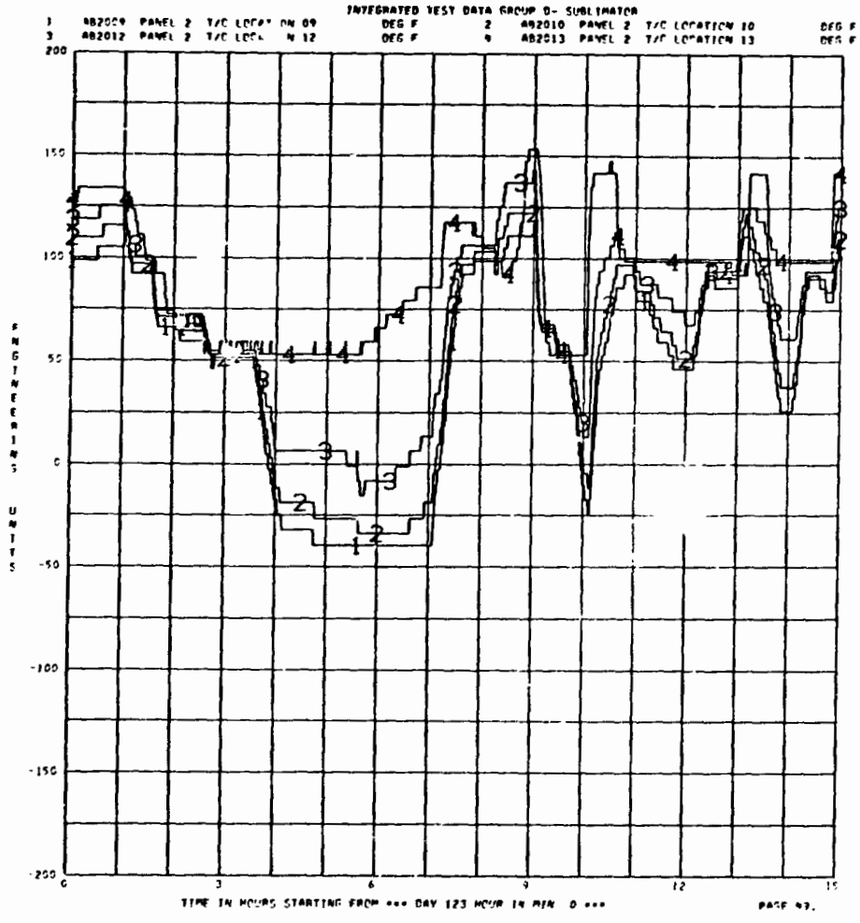
INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AB2009 PANEL 2 T/C LOCA* ON 09 DEG F
3 AB2012 PANEL 2 T/C LOCA N 12 DEG F
2 AB2010 PANEL 2 T/C LOCATION 10 DEG F
4 AB2013 PANEL 2 T/C LOCATION 13 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***
PAGE 49.

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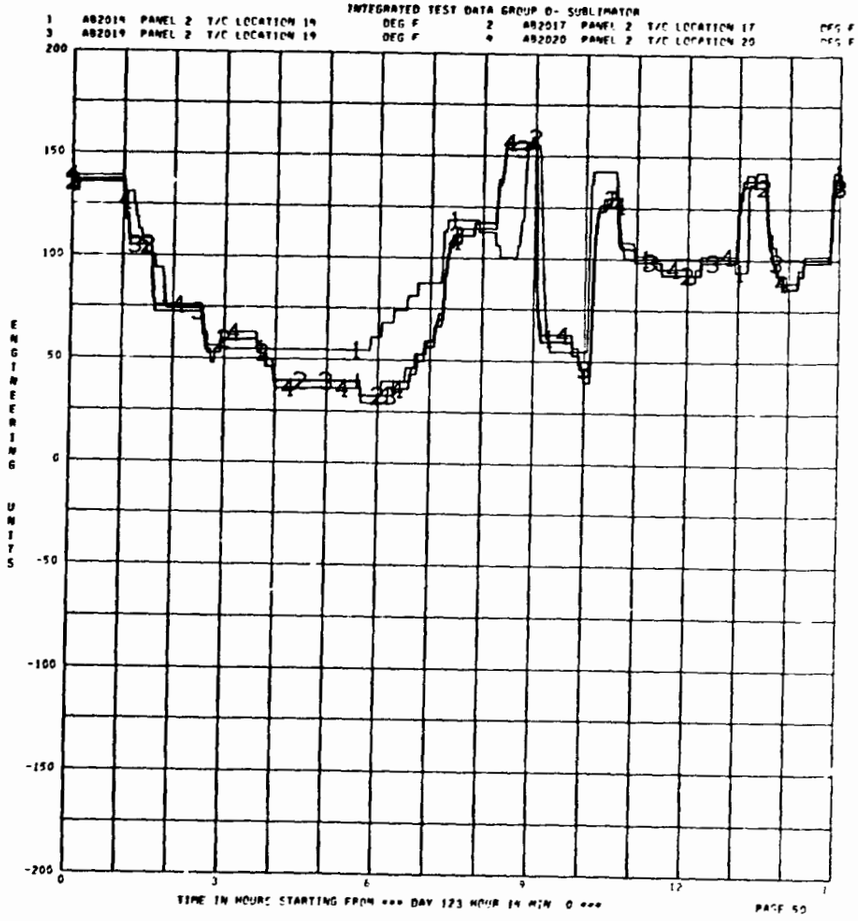
INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AB2014 PANEL 2 T/C LOCATION 14 DEG F
3 AB2019 PANEL 2 T/C LOCATION 19 DEG F
2 AB2017 PANEL 2 T/C LOCATION 17 DEG F
4 AB2020 PANEL 2 T/C LOCATION 20 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***
PAGE 50

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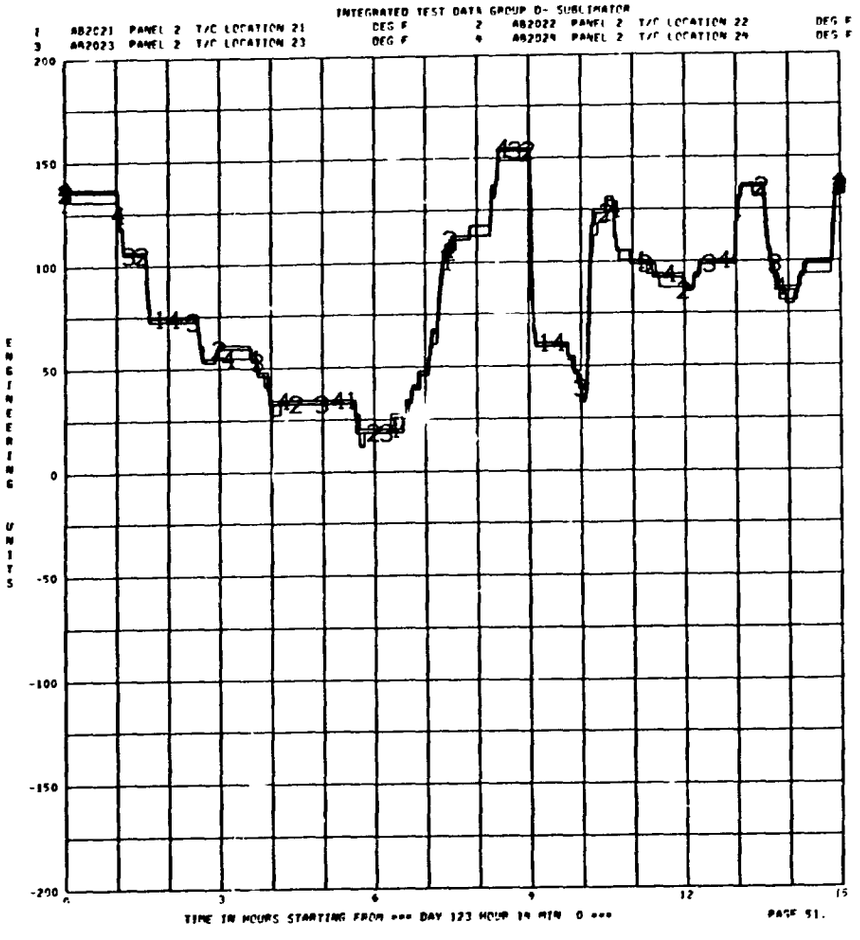
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AB2021 PANEL 2 T/C LOCATION 21 DEG F
2 AB2022 PANEL 2 T/C LOCATION 22 DEG F
3 AB2023 PANEL 2 T/C LOCATION 23 DEG F
4 AB2024 PANEL 2 T/C LOCATION 24 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***
PAGE 51.

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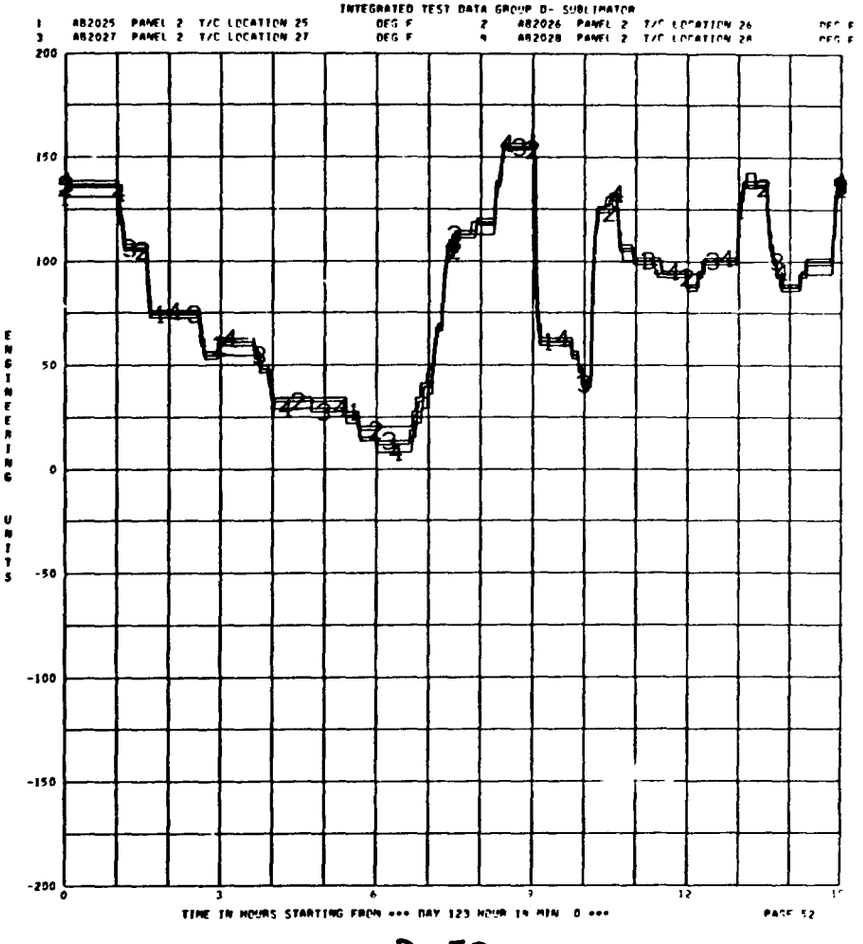
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AB2025 PANEL 2 T/C LOCATION 25 DEG F
2 AB2026 PANEL 2 T/C LOCATION 26 DEG F
3 AB2027 PANEL 2 T/C LOCATION 27 DEG F
4 AB2028 PANEL 2 T/C LOCATION 28 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***
PAGE 52

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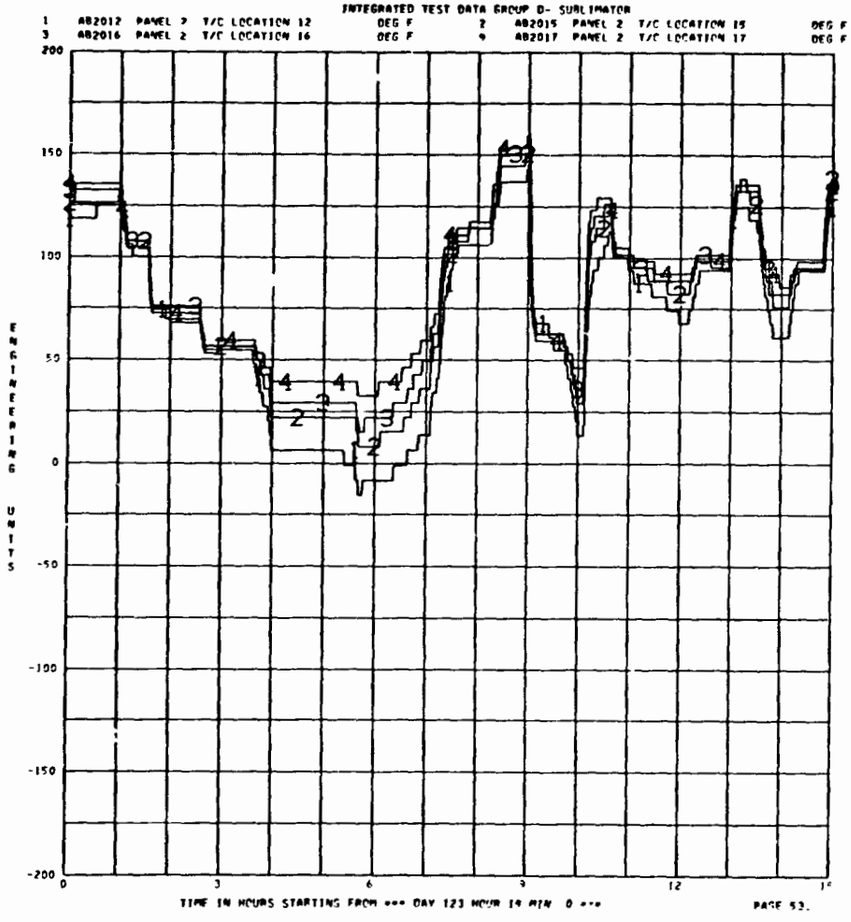
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AB2012 PANEL 2 T/C LOCATION 12 DEG F
2 AB2015 PANEL 2 T/C LOCATION 15 DEG F
3 AB2016 PANEL 2 T/C LOCATION 16 DEG F
4 AB2017 PANEL 2 T/C LOCATION 17 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 53.

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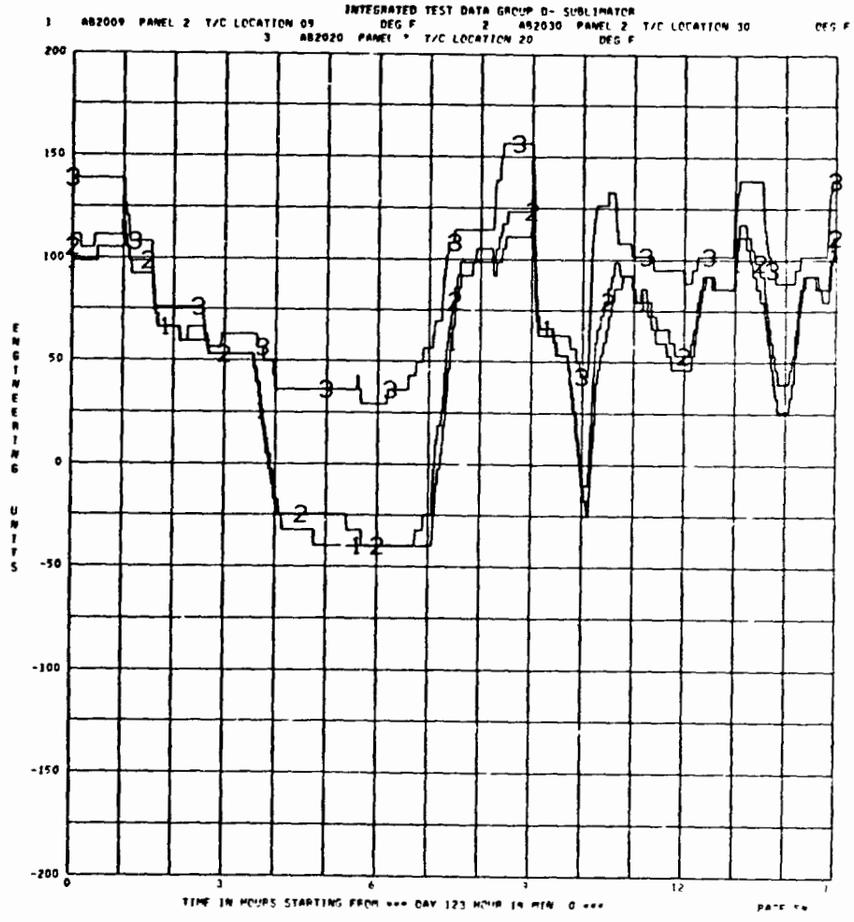
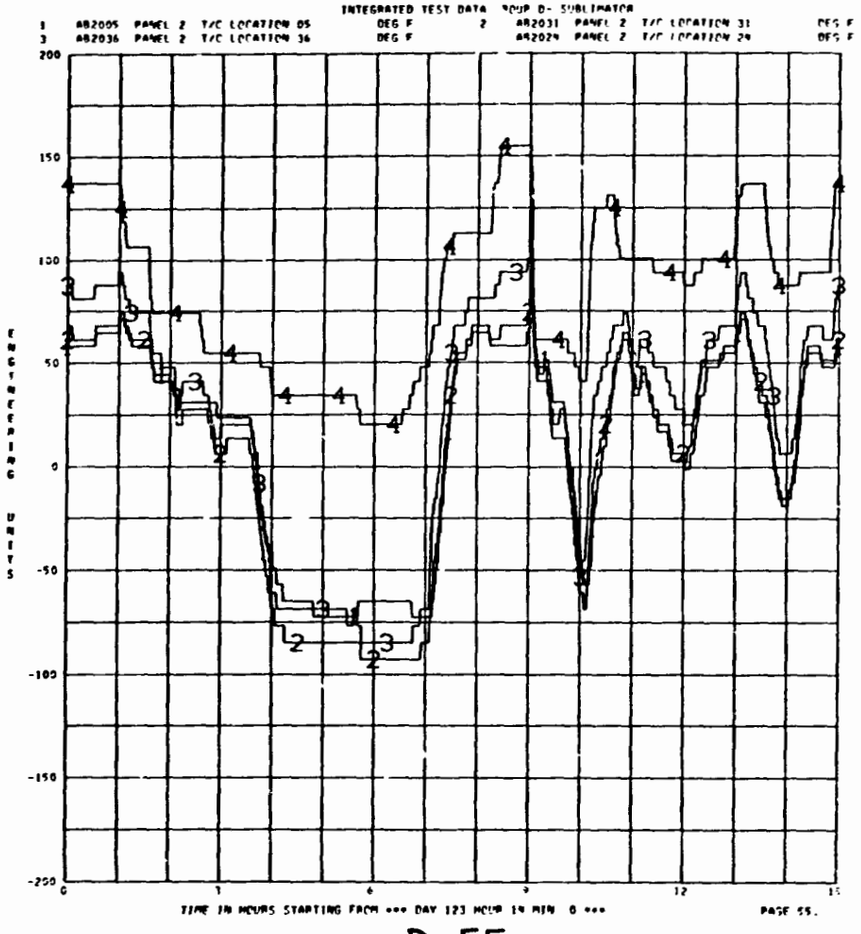

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AB2009 PANEL 2 T/C LOCATION 09 DEG F
2 AB2030 PANEL 2 T/C LOCATION 30 DEG F
3 AB2020 PANEL * T/C LOCATION 20 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-54


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AB2005 PANEL 2 T/C LOCATION 05 DEG F
2 AB2031 PANEL 2 T/C LOCATION 31
3 AB2036 PANEL 2 T/C LOCATION 36
4 AB2024 PANEL 2 T/C LOCATION 24
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 55.

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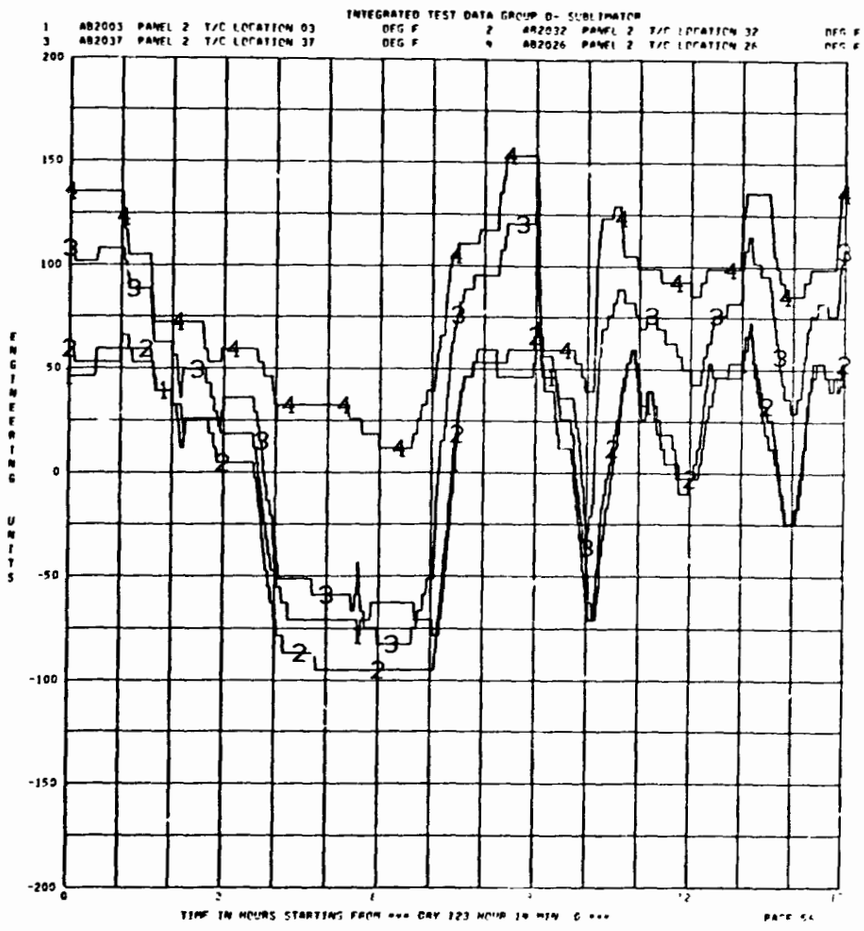
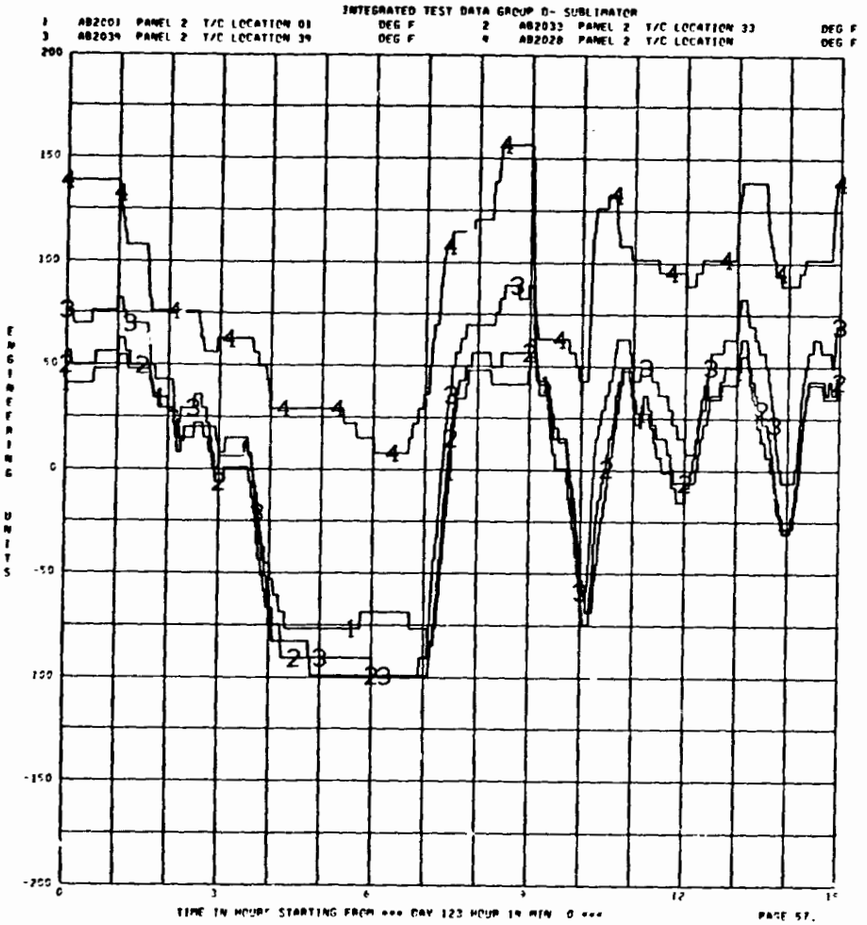

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AB2003 PANEL 2 T/C LOCATION 03 DEG F
2 AB2032 PANEL 2 T/C LOCATION 32
3 AB2037 PANEL 2 T/C LOCATION 37
4 AB2026 PANEL 2 T/C LOCATION 26
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-56


INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AB2031 PANEL 2 T/C LOCATION 31 DEG F
2 AB2033 PANEL 2 T/C LOCATION 33 DEG F
3 AB2034 PANEL 2 T/C LOCATION 34 DEG F
4 AB2028 PANEL 2 T/C LOCATION DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 57.

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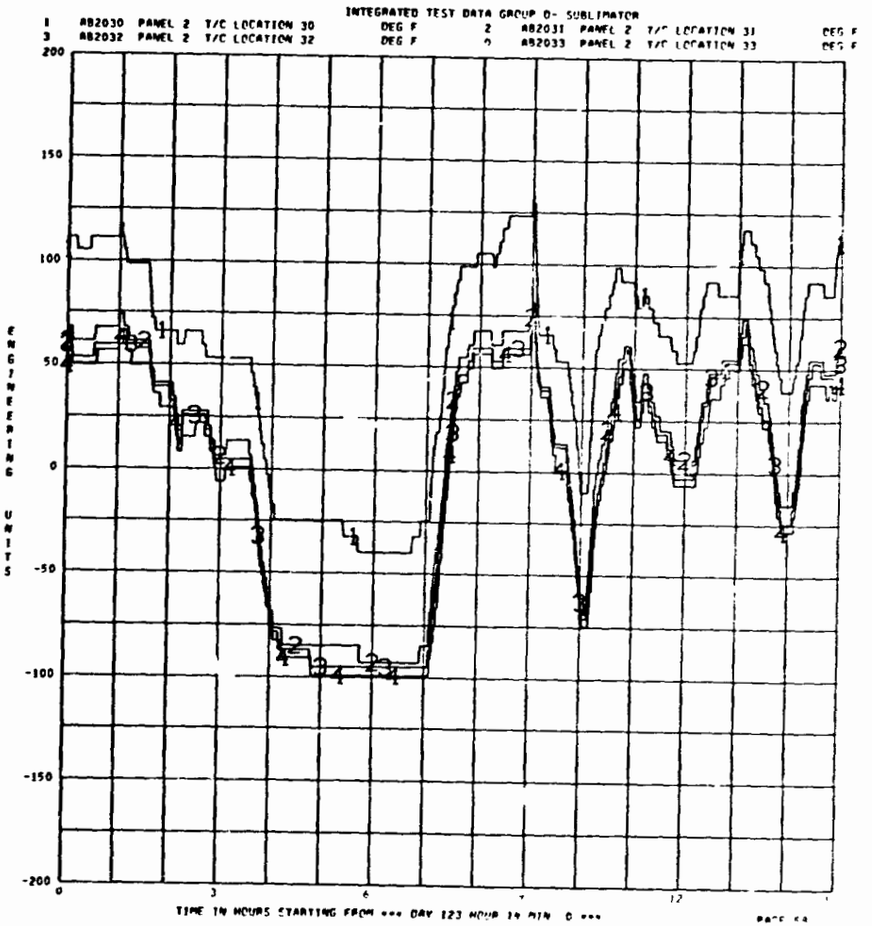
INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AB2030 PANEL 2 T/C LOCATION 30 DEG F
2 AB2031 PANEL 2 T/C LOCATION 31 DEG F
3 AB2032 PANEL 2 T/C LOCATION 32 DEG F
4 AB2033 PANEL 2 T/C LOCATION 33 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

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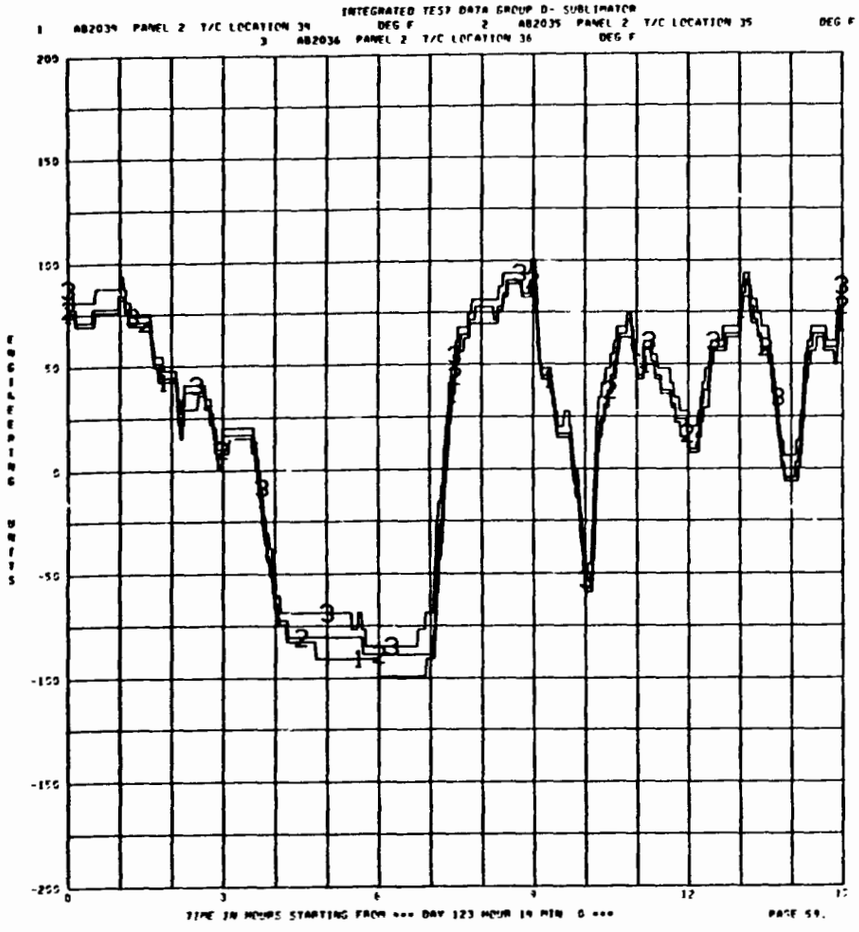
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AB2034 PANEL 2 T/C LOCATION 34 DEG F
2 AB2035 PANEL 2 T/C LOCATION 35 DEG F
3 AB2036 PANEL 2 T/C LOCATION 36 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 59.

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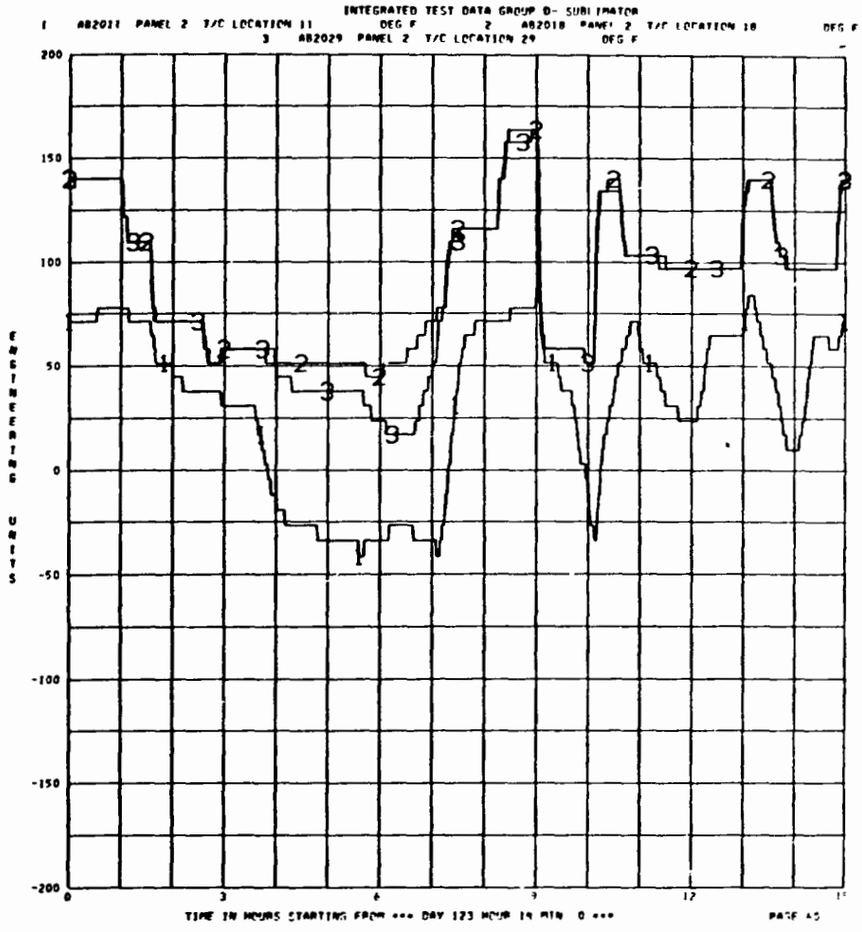
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AB2011 PANEL 2 T/C LOCATION 11 DEG F
2 AB2018 PANEL 2 T/C LOCATION 18 DEG F
3 AB2029 PANEL 2 T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 45

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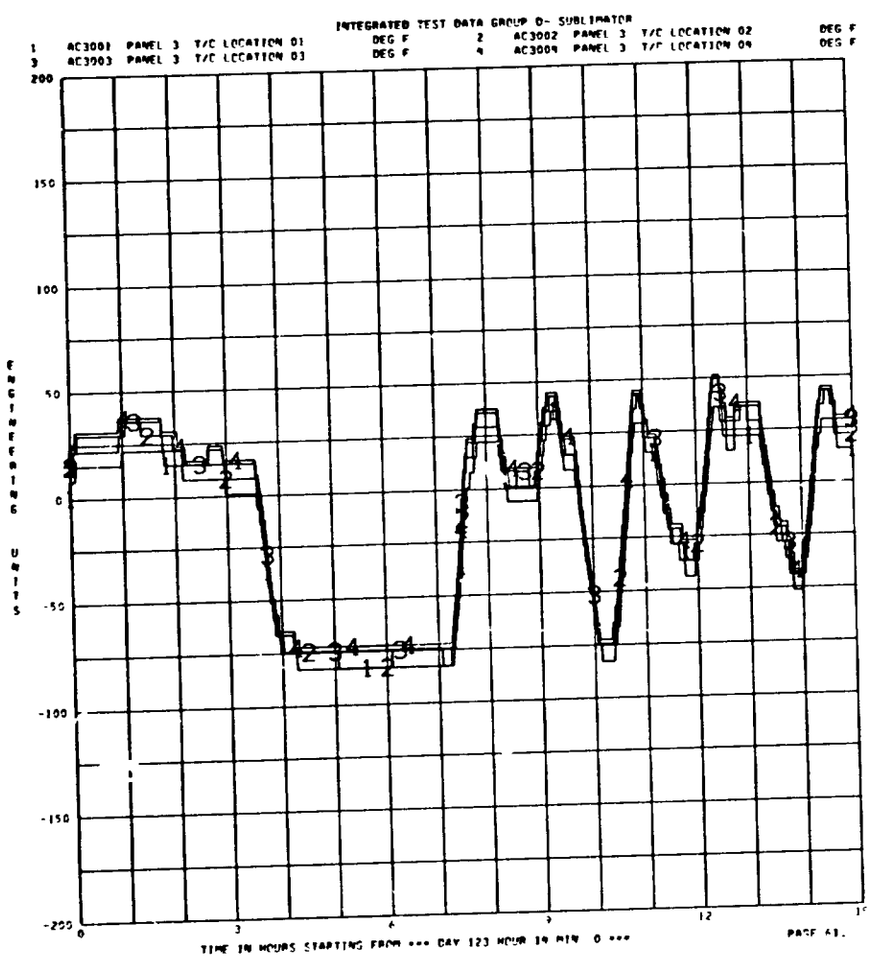
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AC3001 PANEL 3 T/C LOCATION 01 DEG F
2 AC3002 PANEL 3 T/C LOCATION 02 DEG F
3 AC3003 PANEL 3 T/C LOCATION 03 DEG F
4 AC3004 PANEL 3 T/C LOCATION 04 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 61.

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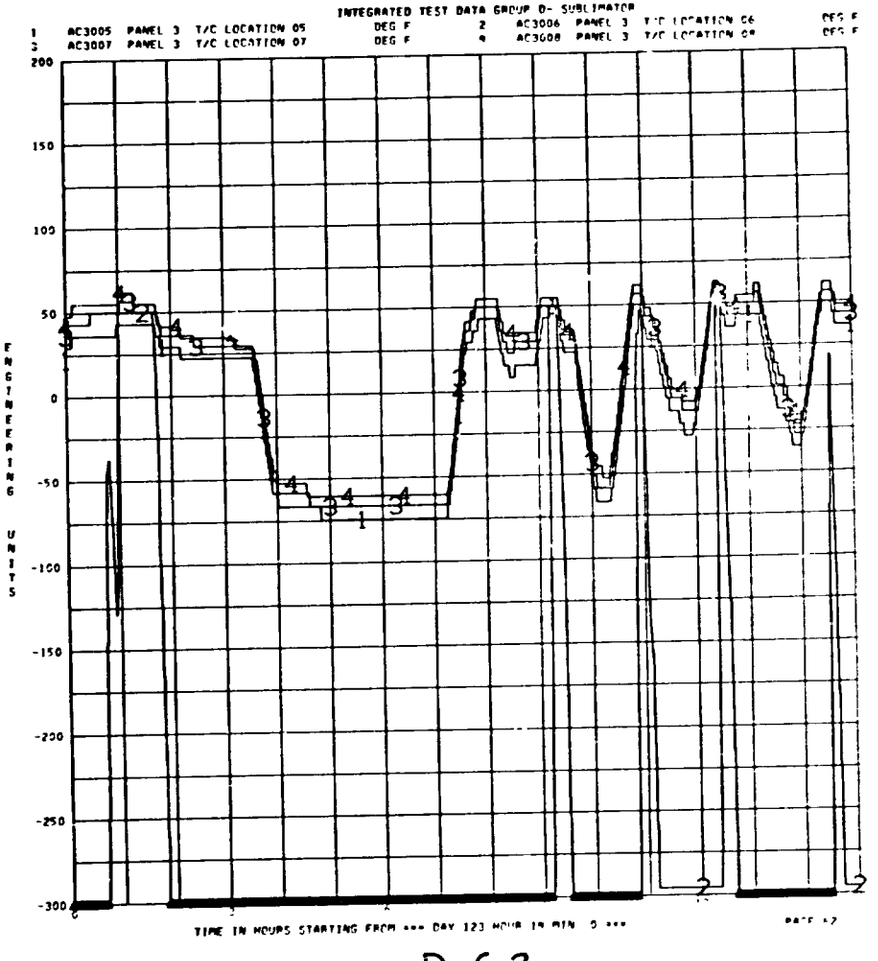
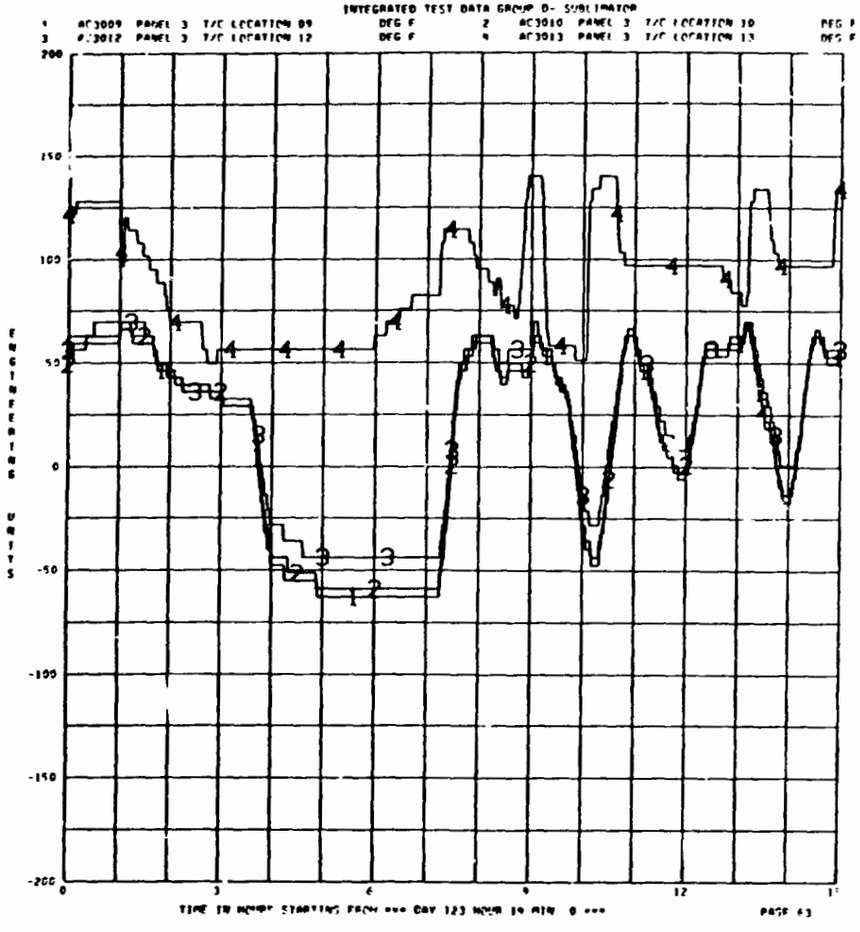

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AC3005 PANEL 3 T/C LOCATION 05 DEG F
2 AC3006 PANEL 3 T/C LOCATION 06 DEG F
3 AC3007 PANEL 3 T/C LOCATION 07 DEG F
4 AC3008 PANEL 3 T/C LOCATION 08 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-62


INTEGRATED TEST DATA GROUP B- SUBLIMATOR
1 AC3009 PANEL 3 T/C LOCATION 09 DEG F
2 AC3010 PANEL 3 T/C LOCATION 10
3 AC3012 PANEL 3 T/C LOCATION 12 DEG F
4 AC3013 PANEL 3 T/C LOCATION 13
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 63

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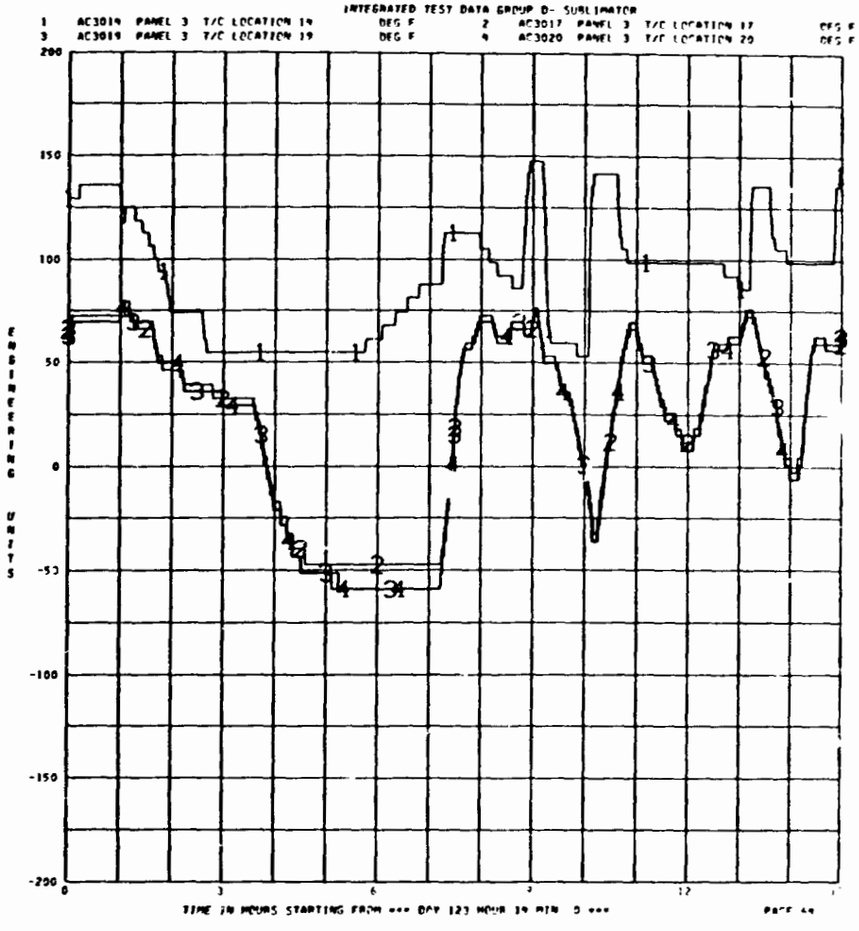
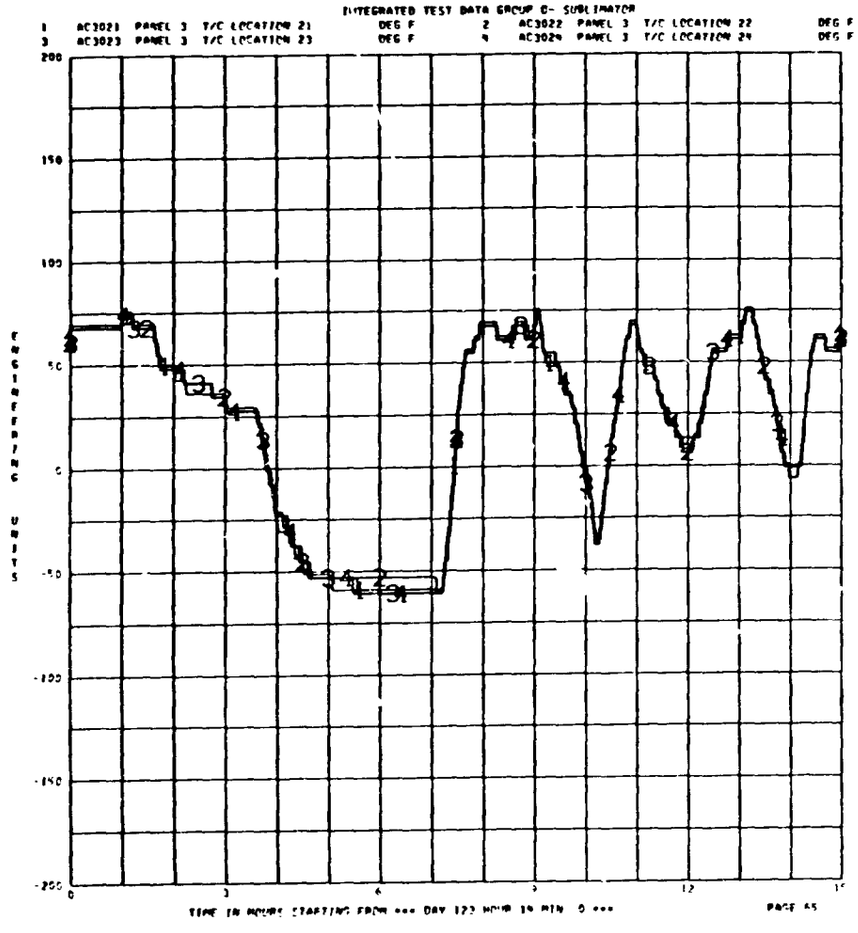
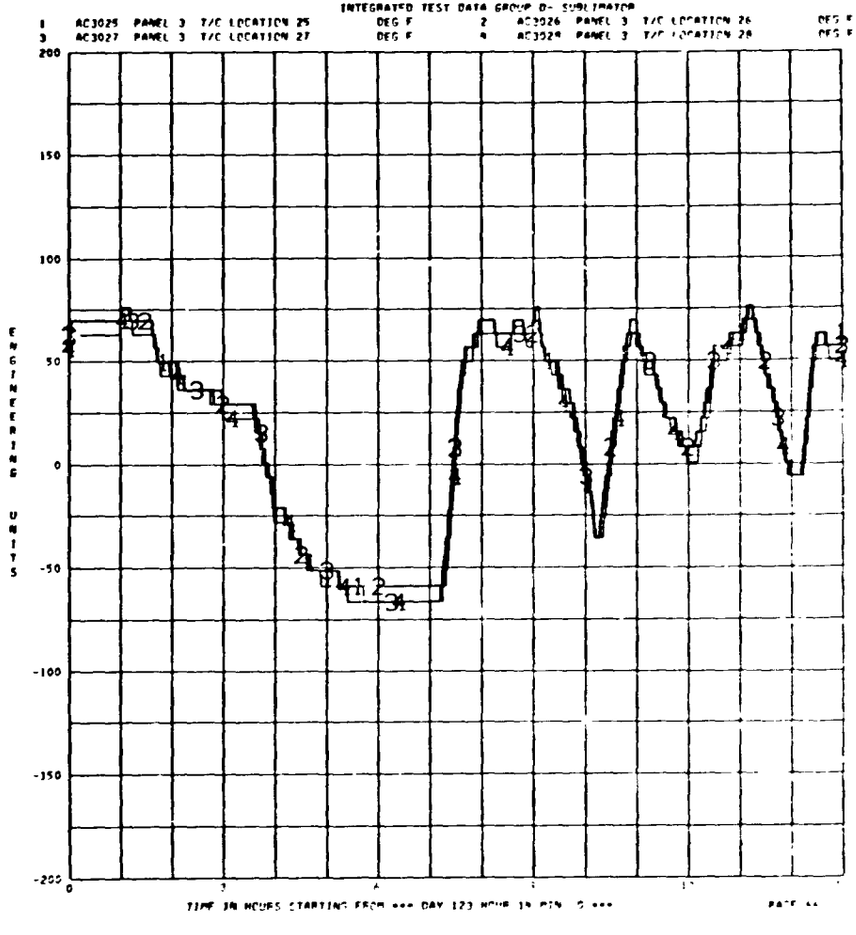

INTEGRATED TEST DATA GROUP B- SUBLIMATOR
1 AC3016 PANEL 3 T/C LOCATION 16 DEG F
2 AC3017 PANEL 3 T/C LOCATION 17
3 AC3019 PANEL 3 T/C LOCATION 19 DEG F
4 AC3020 PANEL 3 T/C LOCATION 20
200
150
100
50
0
-50
-100
-150
-200
0
3
6
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

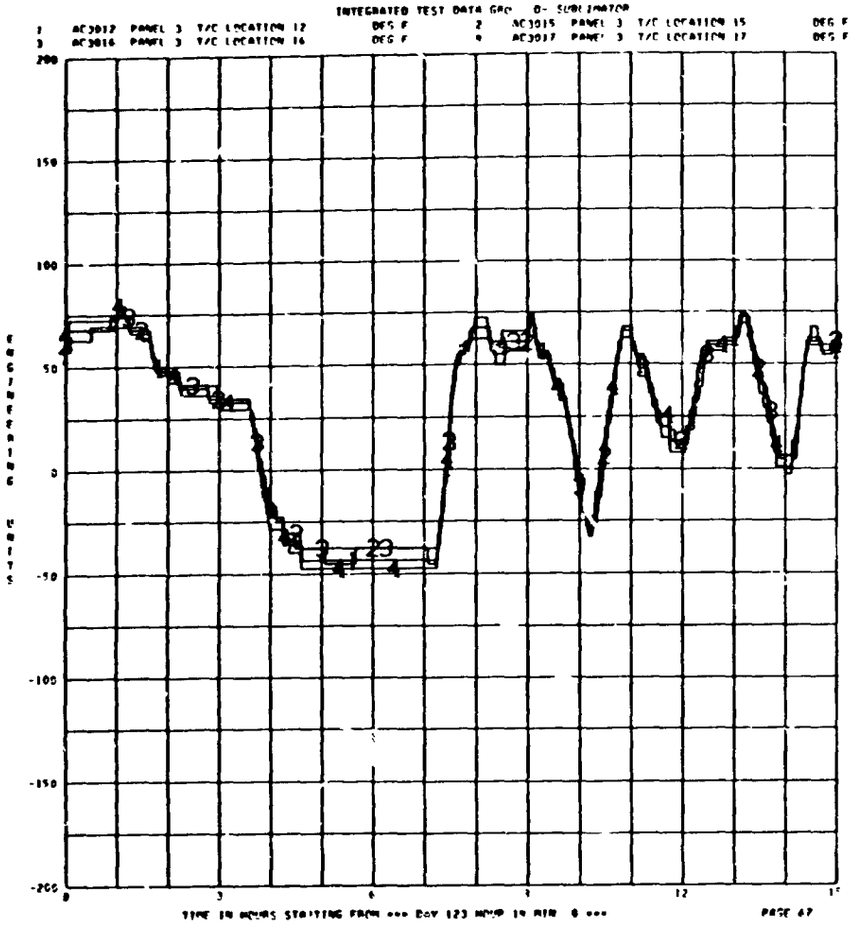
D-64


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AC3021 PANEL 3 T/C LOCATION 21 DEG F
2 AC3022 PANEL 3 T/C LOCATION 22 DEG F
3 AC3023 PANEL 3 T/C LOCATION 23 DEG F
4 AC3024 PANEL 3 T/C LOCATION 24 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-65


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AC3025 PANEL 3 T/C LOCATION 25 DEG F
2 AC3026 PANEL 3 T/C LOCATION 26 DEG F
3 AC3027 PANEL 3 T/C LOCATION 27 DEG F
4 AC3028 PANEL 3 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-66


INTEGRATED TEST DATA GRO 8- SUBLIMATOR
1 AC3012 PANEL 3 T/C LOCATION 12 DEG F
2 AC3015 PANEL 3 T/C LOCATION 15 DEG F
3 AC3016 PANEL 3 T/C LOCATION 16 DEG F
4 AC3017 PANEL 3 T/C LOCATION 17 DEG F
200
150
100
50
0
-50
-100
-150
-200
3
6
9
12
TIME IN HOURS STARTING FROM ••• DAY 123 HOUR 19 MIN 0 •••
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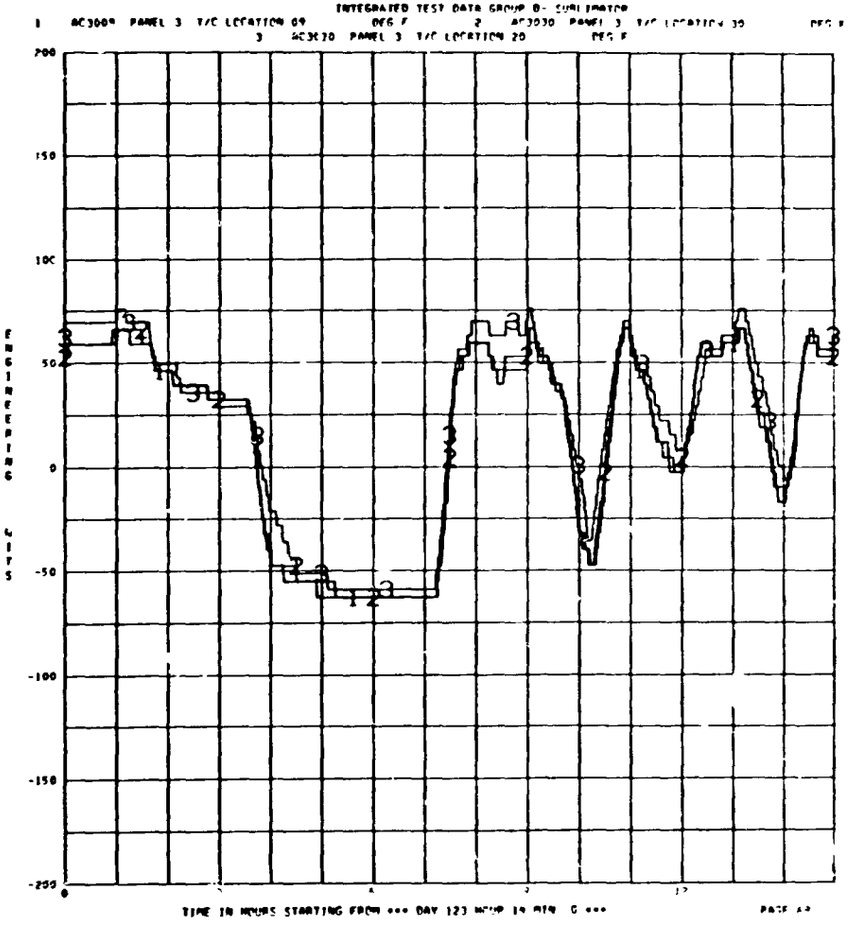
INTEGRATED TEST DATA GROUP 8- SUBLIMATOR
1 AC3009 PANEL 3 T/C LOCATION 09 DEG F
2 AC3030 PANEL 3 T/C LOCATION 30 DEG F
3 AC3020 PANEL 3 T/C LOCATION 20 DEG F
200
150
100
50
0
-50
-100
-150
-200
TIME IN HOURS STARTING FROM ••• DAY 123 HOUR 19 MIN 0 •••

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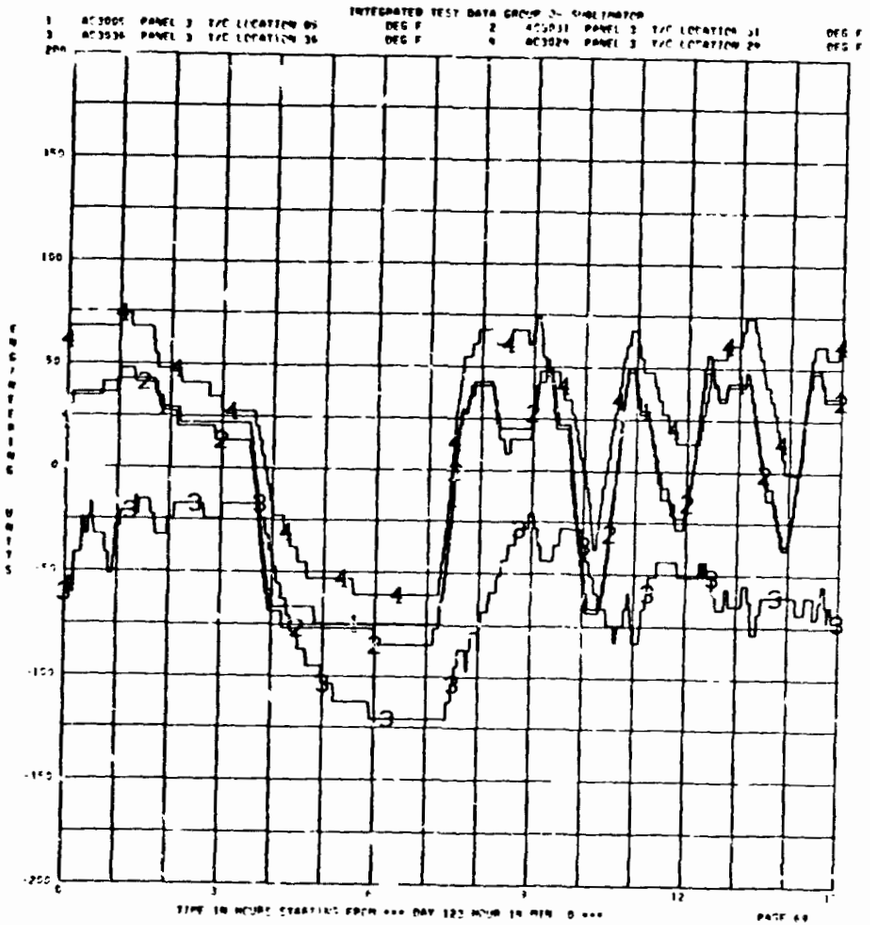

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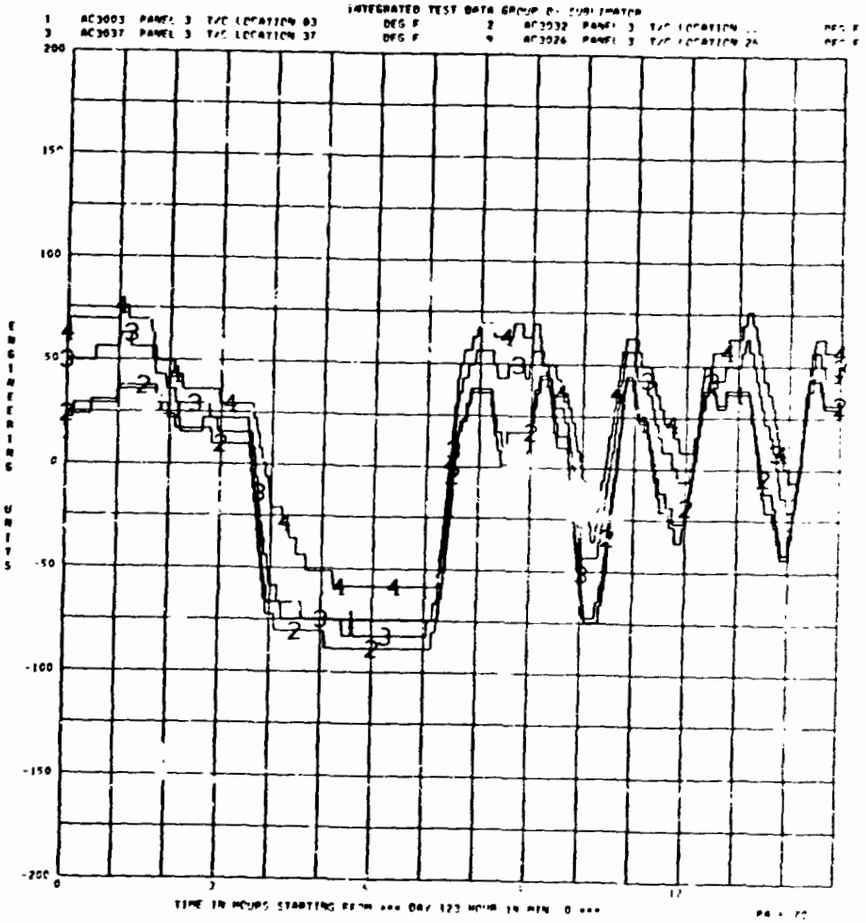

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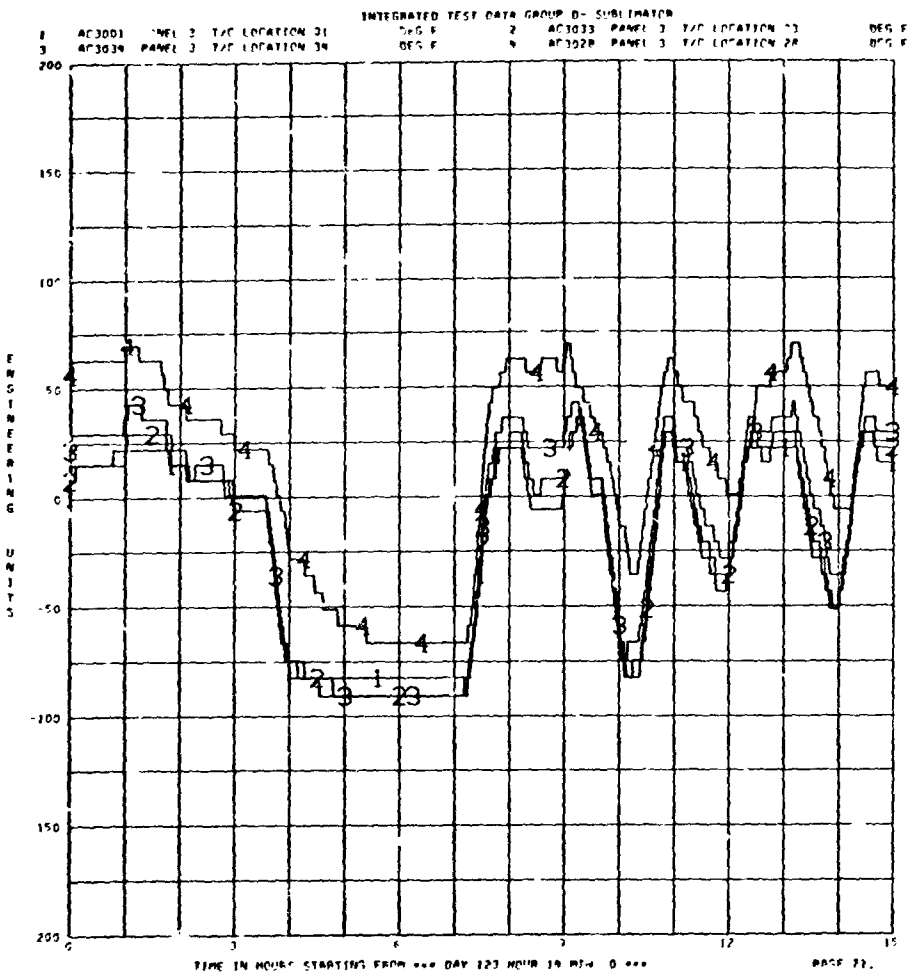
INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AC3001 PANEL 3 T/C LOCATION 31 DEG F
3 AC3039 PANEL 3 T/C LOCATION 39 DEG F
2 AC3033 PANEL 3 T/C LOCATION 33 DEG F
4 AC3028 PANEL 3 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 71.

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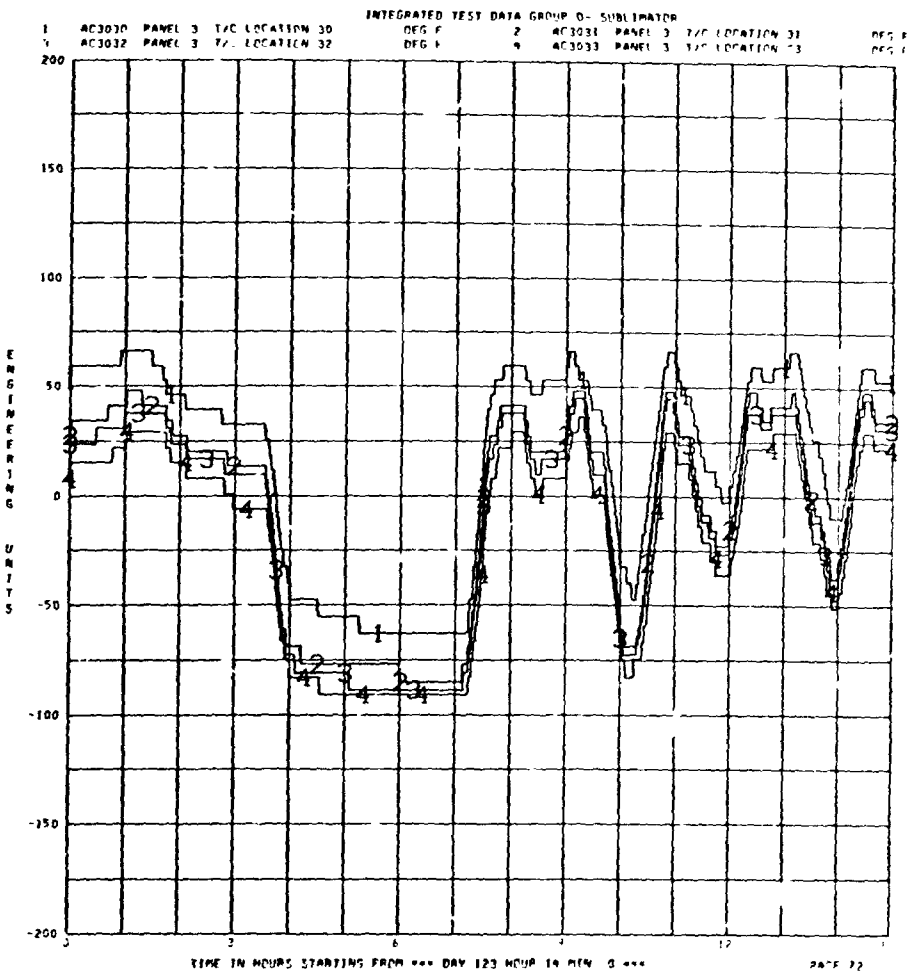
INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AC3030 PANEL 3 T/C LOCATION 30 DEG F
3 AC3032 PANEL 3 T/C LOCATION 32 DEG F
2 AC3031 PANEL 3 T/C LOCATION 31 DEG F
4 AC3033 PANEL 3 T/C LOCATION 33 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 72

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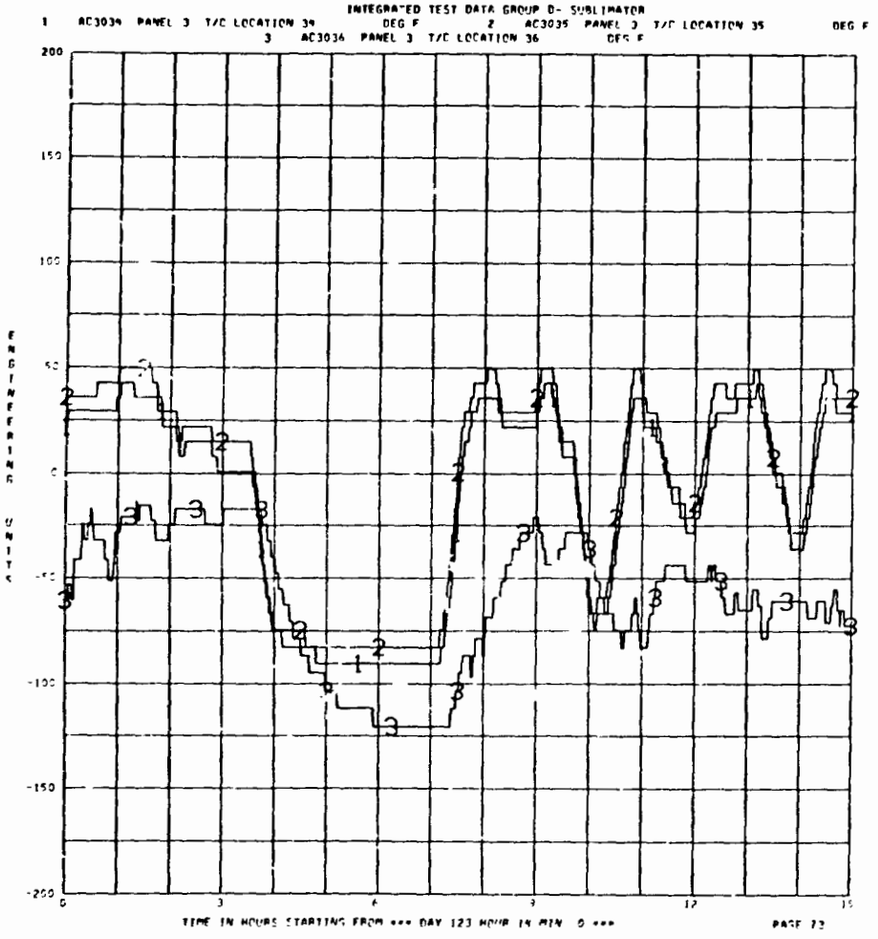
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AC3034 PANEL 3 T/C LOCATION 34 DEG F
2 AC3035 PANEL 3 T/C LOCATION 35 DEG F
3 AC3036 PANEL 3 T/C LOCATION 36 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 73

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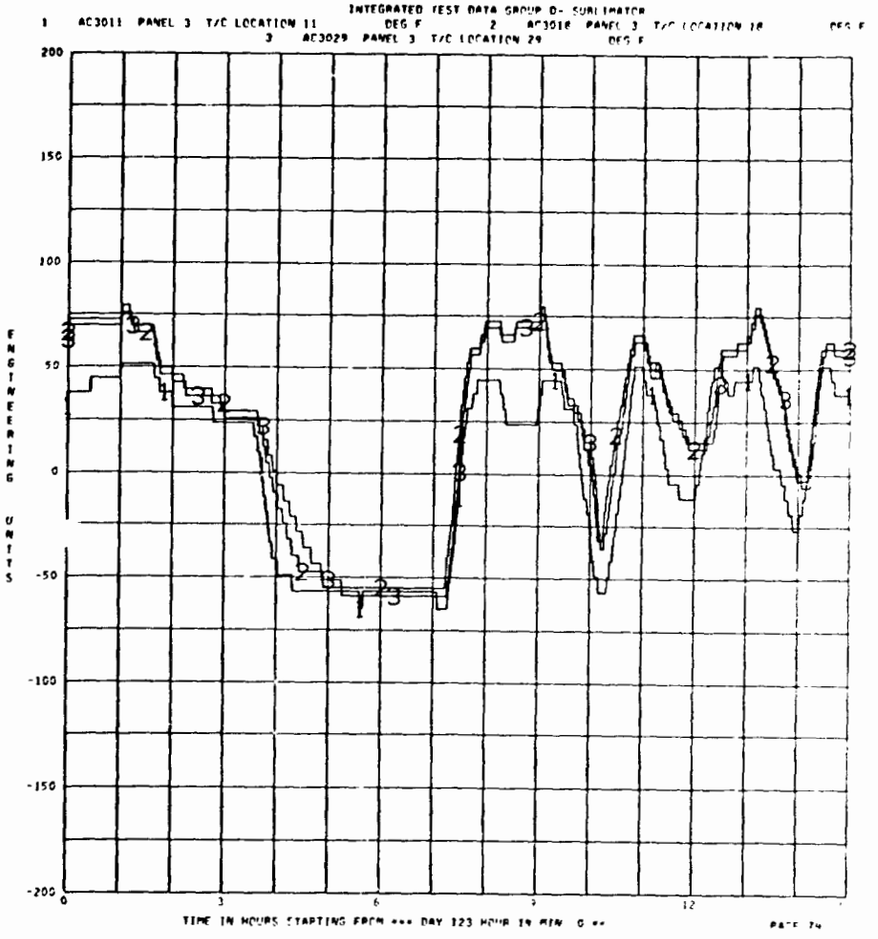
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AC3011 PANEL 3 T/C LOCATION 11 DEG F
2 AC3018 PANEL 3 T/C LOCATION 18 DEG F
3 AC3029 PANEL 3 T/C LOCATION 29 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 74

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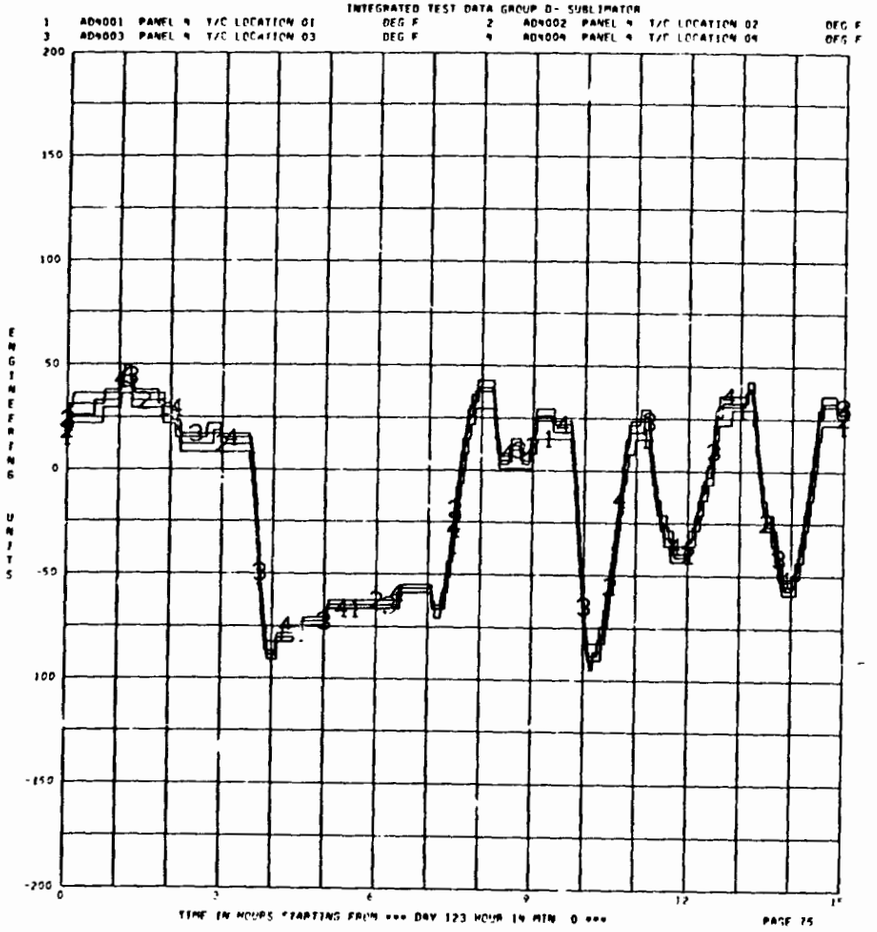
INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AD9001 PANEL 9 T/C LOCATION 01 DEG F
2 AD9002 PANEL 9 T/C LOCATION 02 DEG F
3 AD9003 PANEL 9 T/C LOCATION 03 DEG F
4 AD9004 PANEL 9 T/C LOCATION 04 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***
PAGE 75

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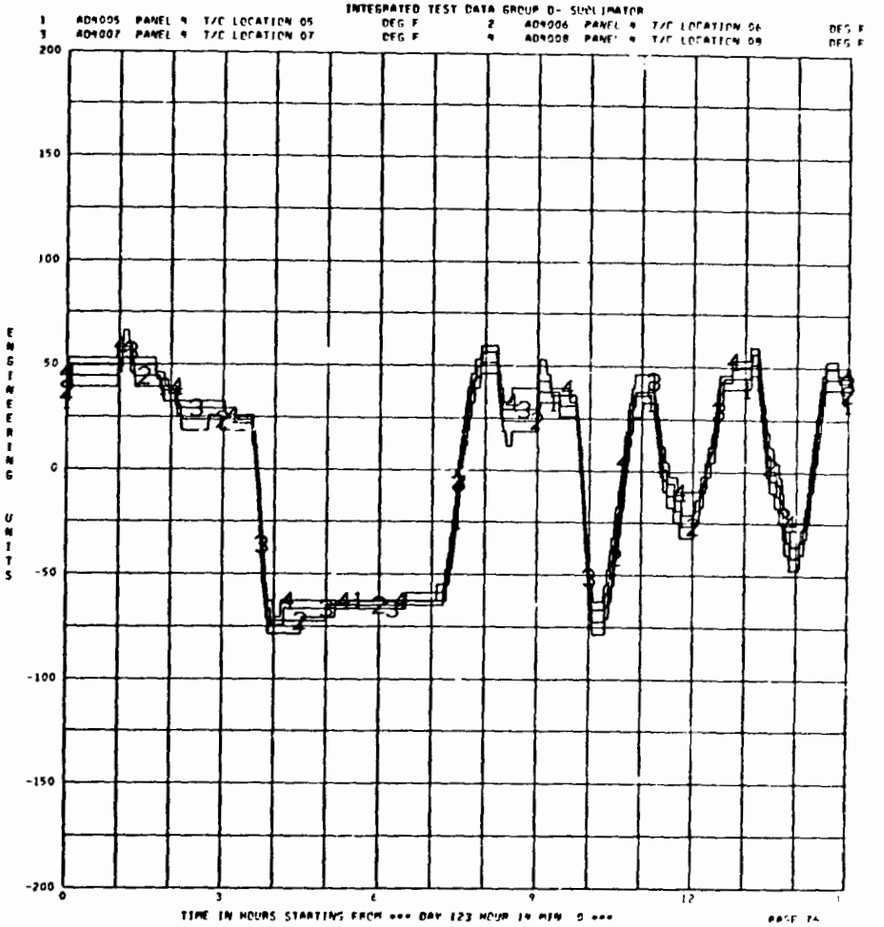
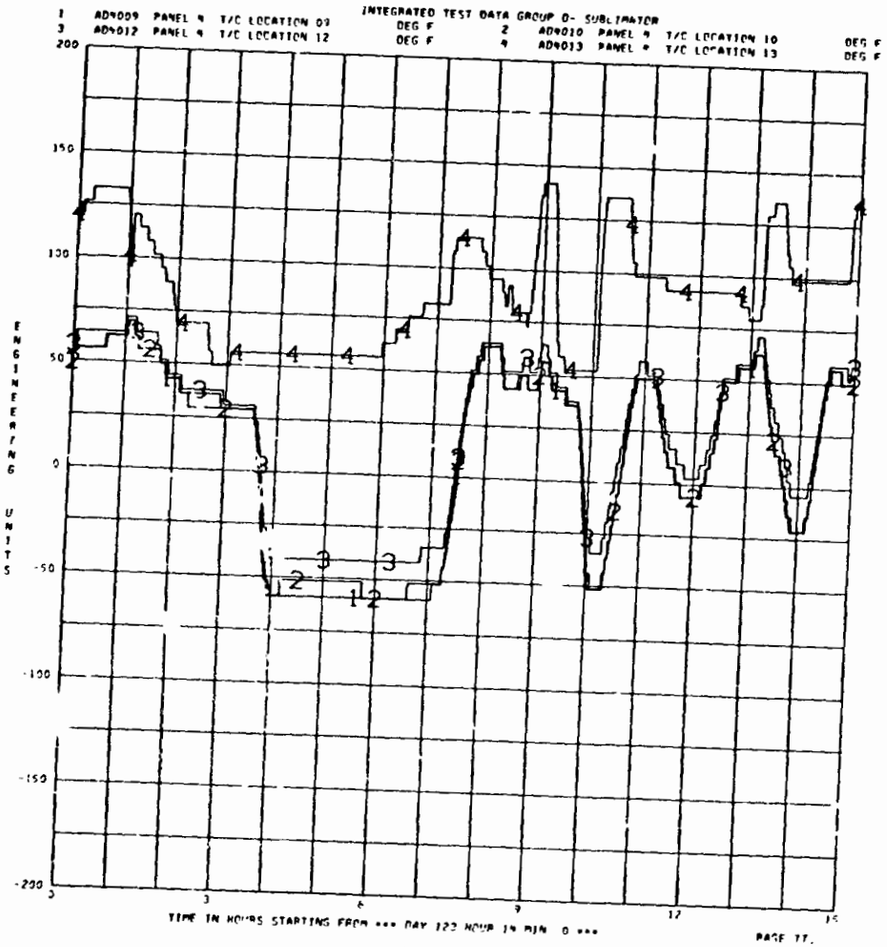

INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AD9005 PANEL 9 T/C LOCATION 05 DEG F
2 AD9006 PANEL 9 T/C LOCATION 06 DEG F
3 AD9007 PANEL 9 T/C LOCATION 07 DEG F
4 AD9008 PANEL 9 T/C LOCATION 08 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***

D-76


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AD9009 PANEL 9 T/C LOCATION 09 DEG F
2 AD9010 PANEL 9 T/C LOCATION 10
3 AD9012 PANEL 9 T/C LOCATION 12 DEG F
4 AD9013 PANEL 9 T/C LOCATION 13
200
150
100
50
0
-50
-100
-150
-200
ENGINEERING UNITS
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 77.

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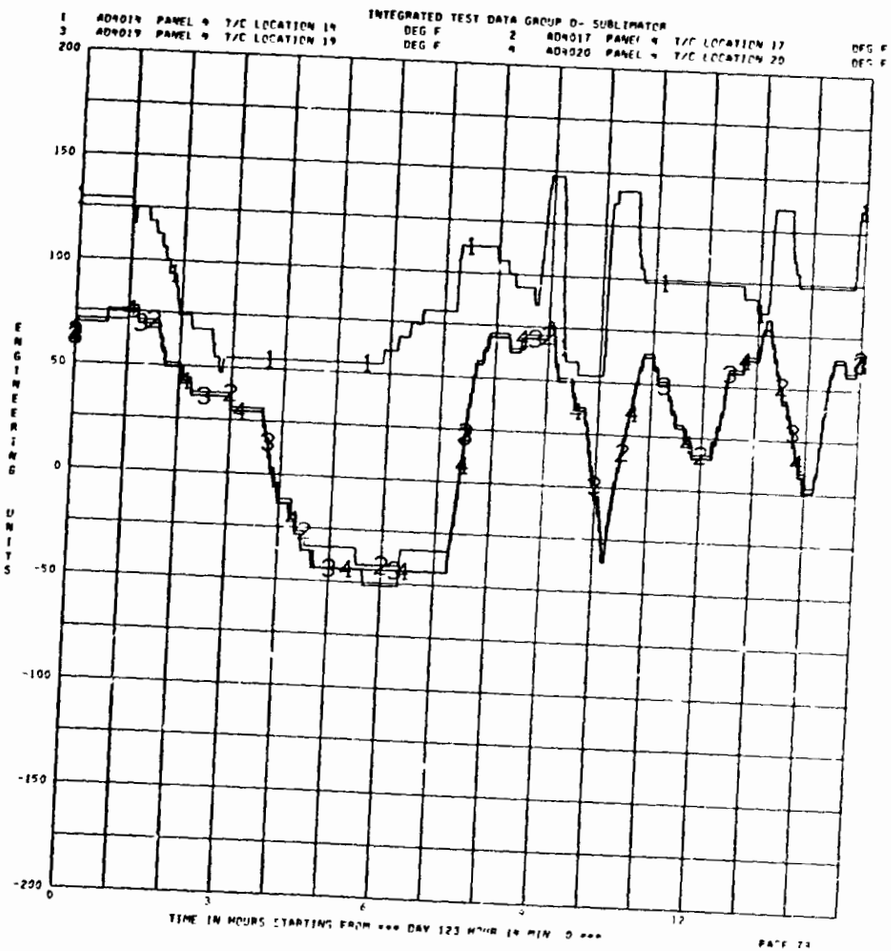
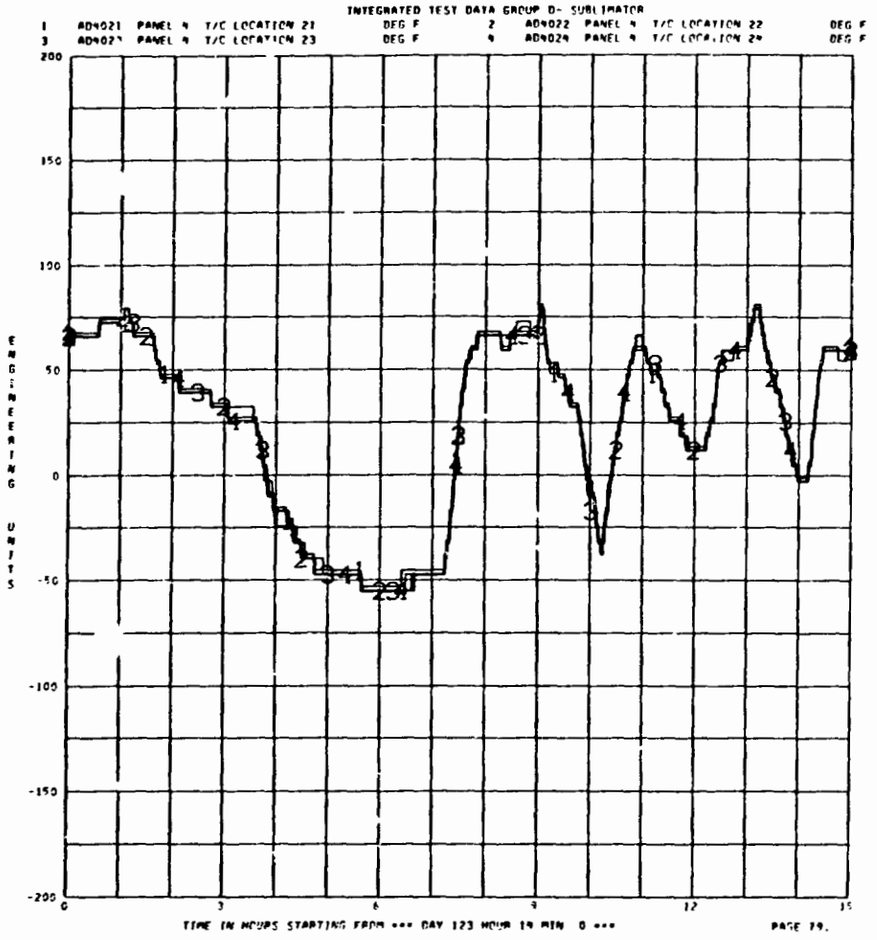

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AD9018 PANEL 9 T/C LOCATION 18 DEG F
2 AD9017 PANEL 9 T/C LOCATION 17
3 AD9019 PANEL 9 T/C LOCATION 19 DEG F
4 AD9020 PANEL 9 T/C LOCATION 20
200
150
100
50
0
-50
-100
-150
-200
ENGINEERING UNITS
3
6
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-78


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AD4021 PANEL 9 T/C LOCATION 21 DEG F
2 AD4022 PANEL 9 T/C LOCATION 22 DEG F
3 AD4023 PANEL 9 T/C LOCATION 23 DEG F
4 AD4024 PANEL 9 T/C LOCATION 24 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 79.

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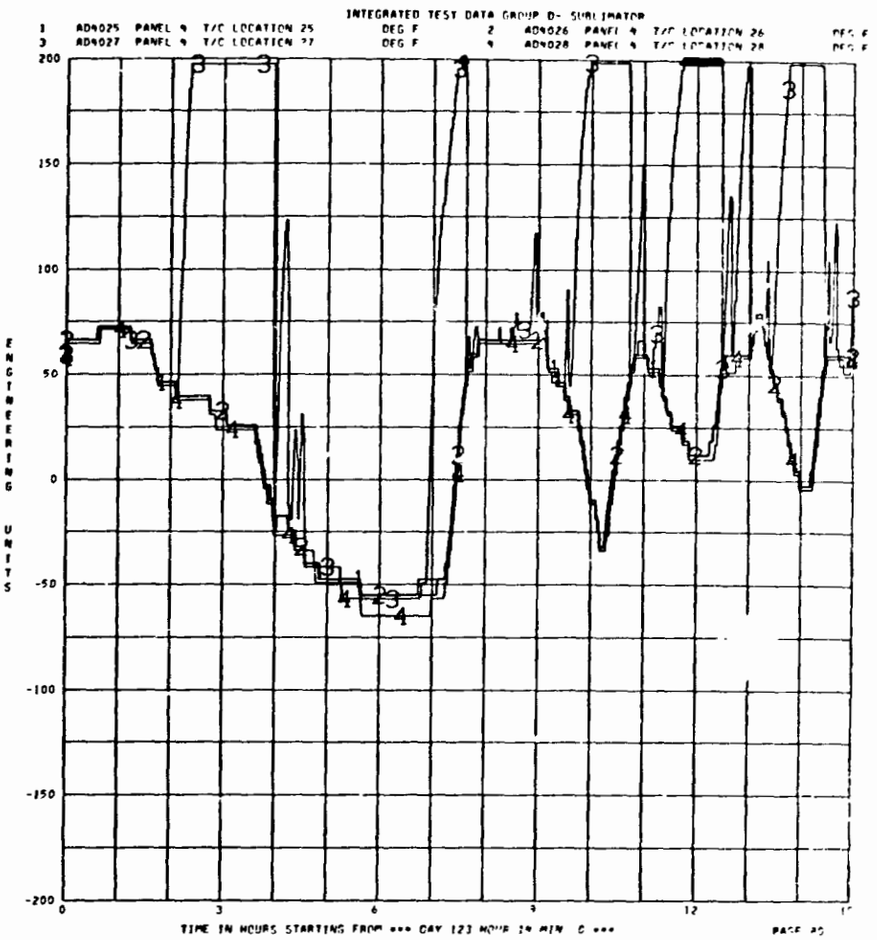
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AD4025 PANEL 9 T/C LOCATION 25 DEG F
2 AD4026 PANEL 9 T/C LOCATION 26 DEG F
3 AD4027 PANEL 9 T/C LOCATION 27 DEG F
4 AD4028 PANEL 9 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
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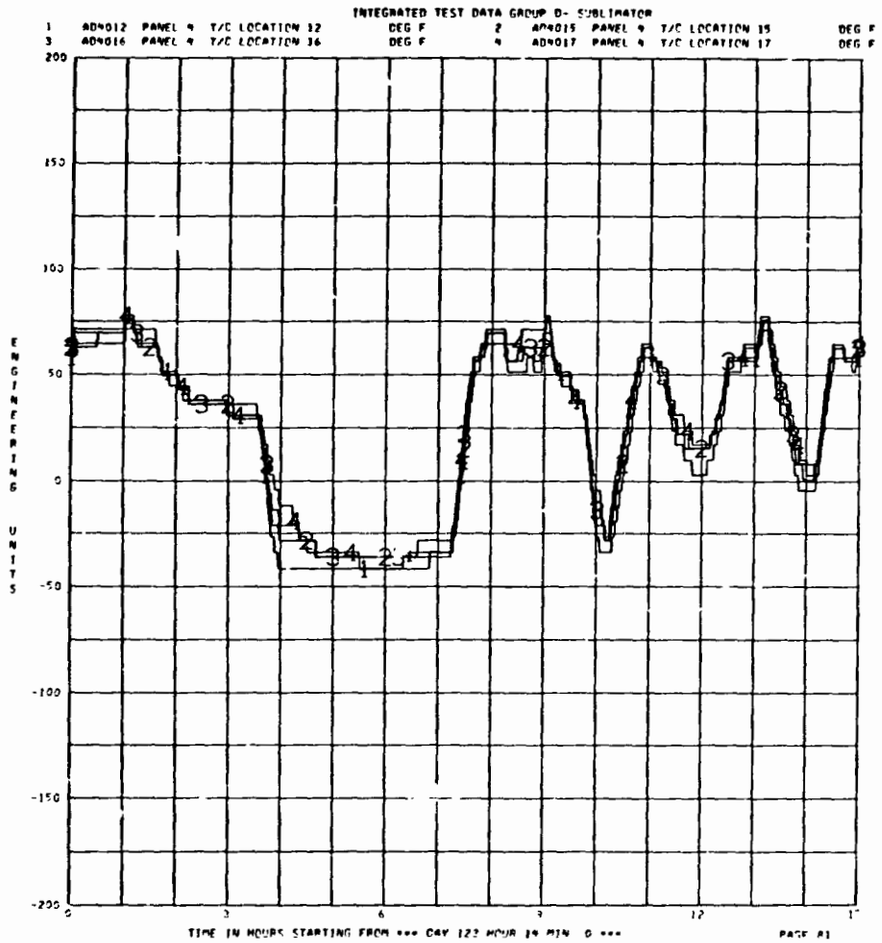
INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AD4012 PANEL 4 T/C LOCATION 32 DEG F
2 AD4015 PANEL 4 T/C LOCATION 15 DEG F
3 AD4016 PANEL 4 T/C LOCATION 36 DEG F
4 AD4017 PANEL 4 T/C LOCATION 17 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
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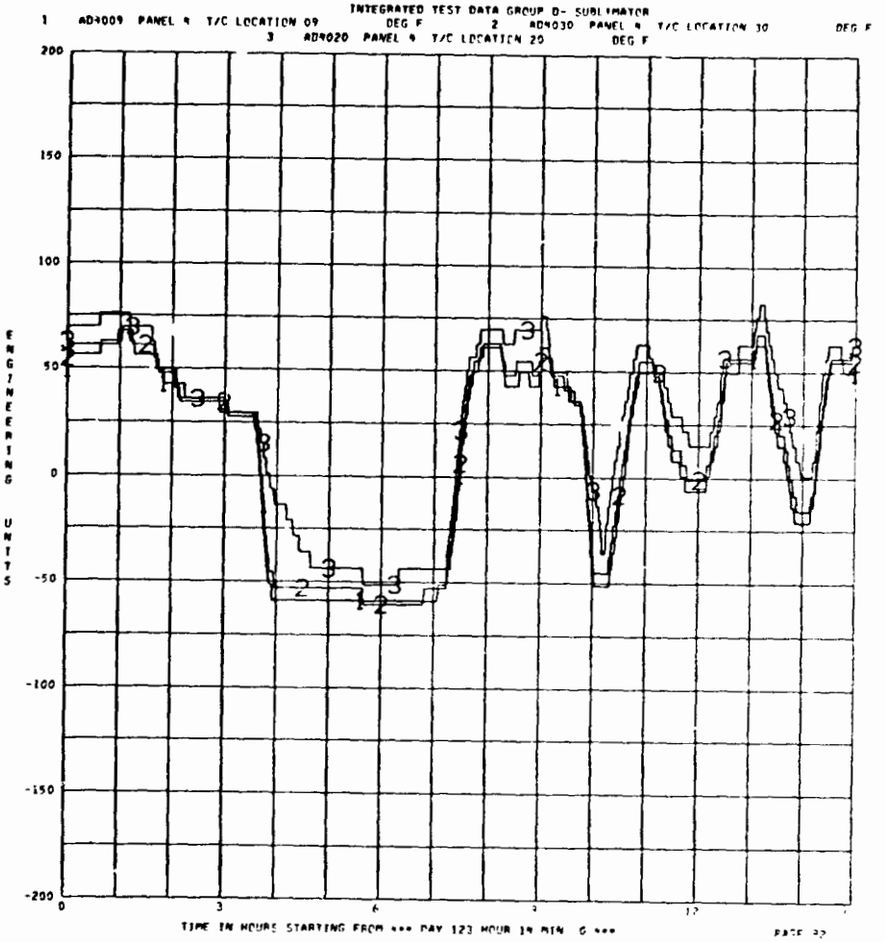
INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AD4009 PANEL 4 T/C LOCATION 09 DEG F
2 AD4030 PANEL 4 T/C LOCATION 30 DEG F
3 AD4020 PANEL 4 T/C LOCATION 20 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
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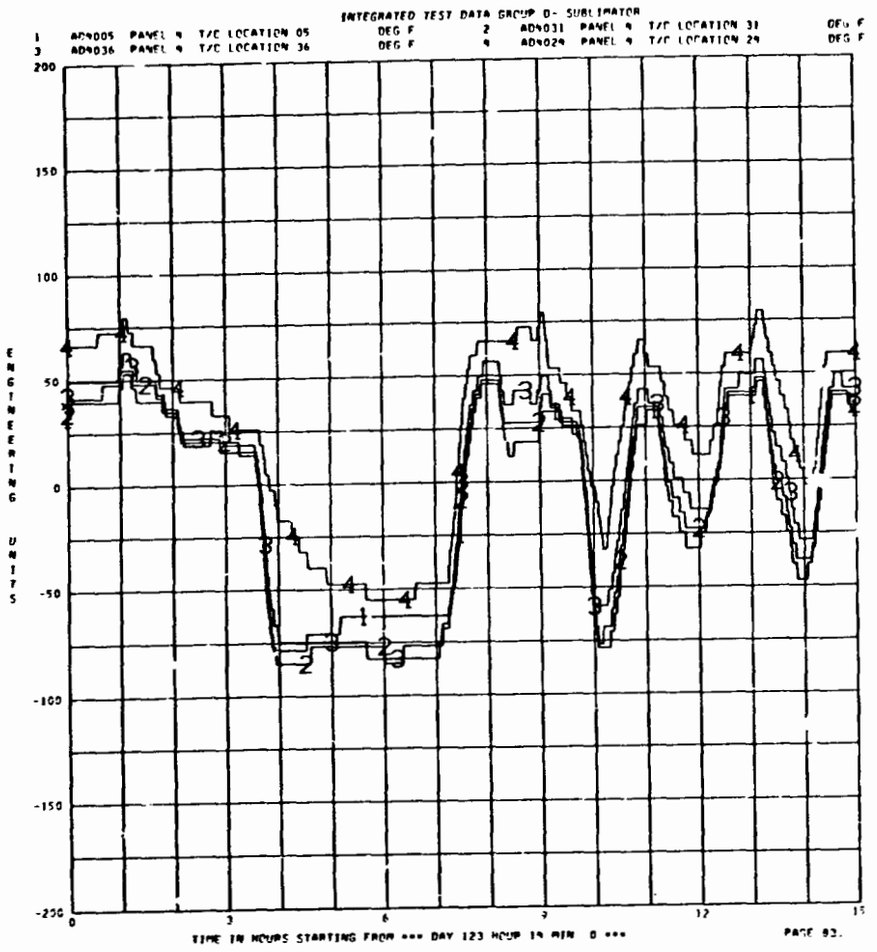
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AD9005 PANEL 9 T/C LOCATION 05 DEG F
2 AD9031 PANEL 9 T/C LOCATION 31
3 AD9036 PANEL 9 T/C LOCATION 36 DEG F
4 AD9029 PANEL 9 T/C LOCATION 29
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 83.

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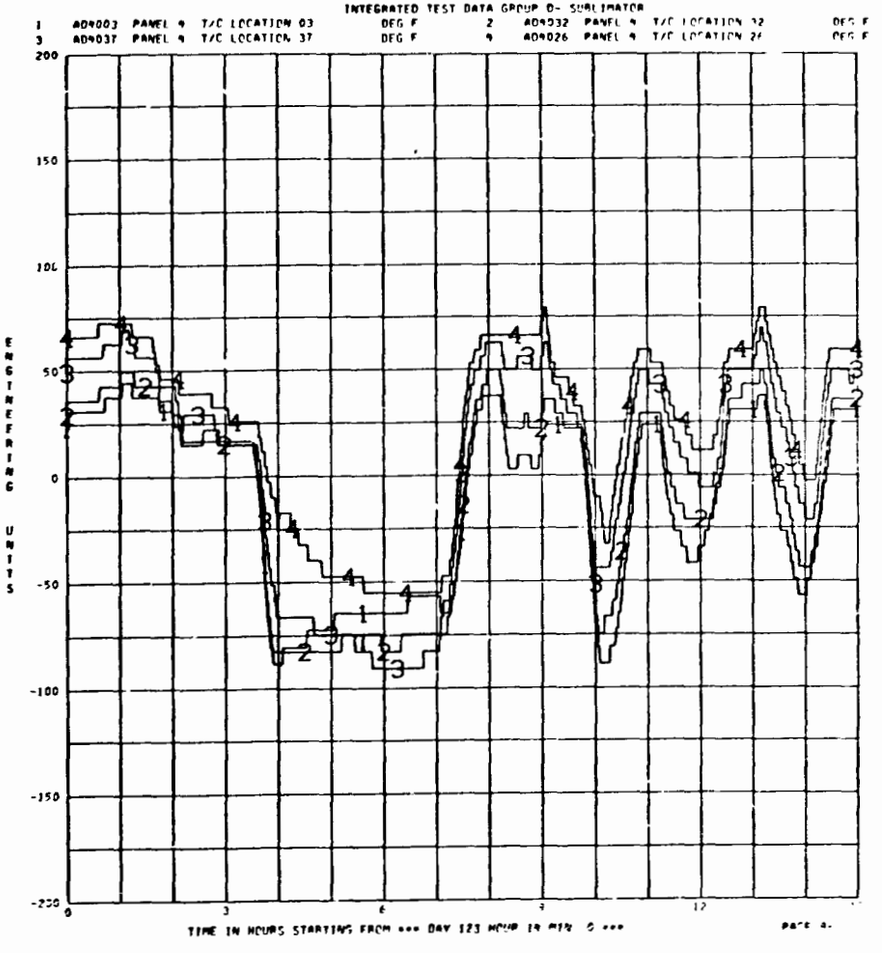
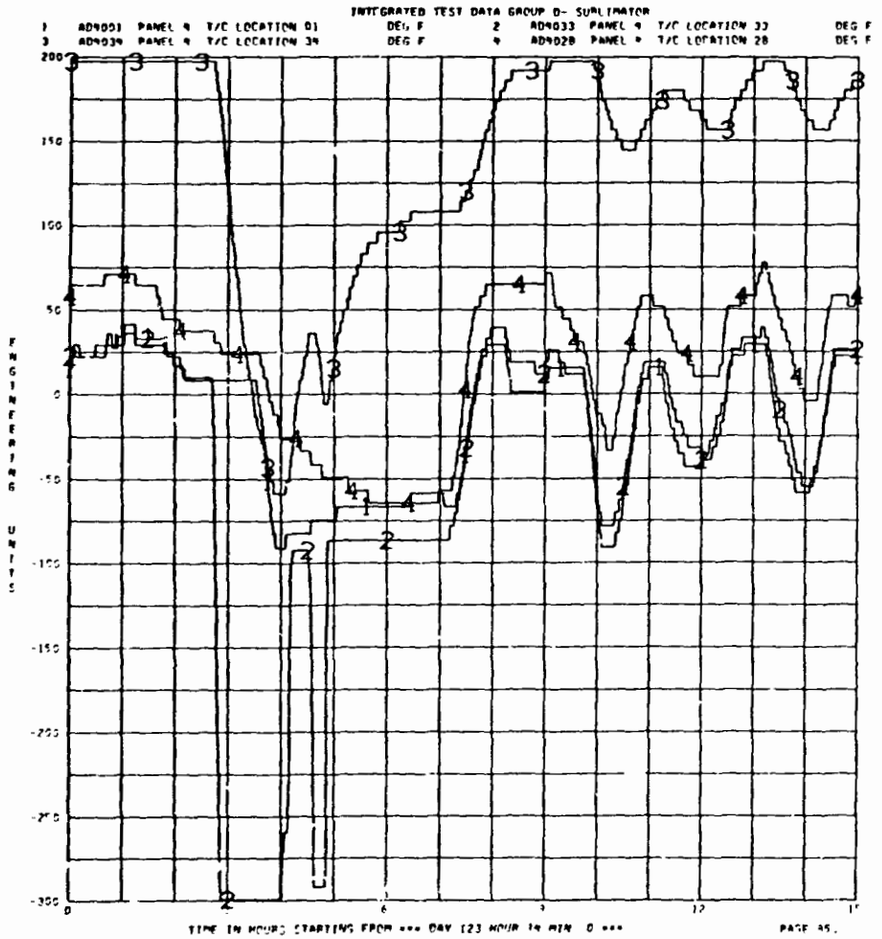
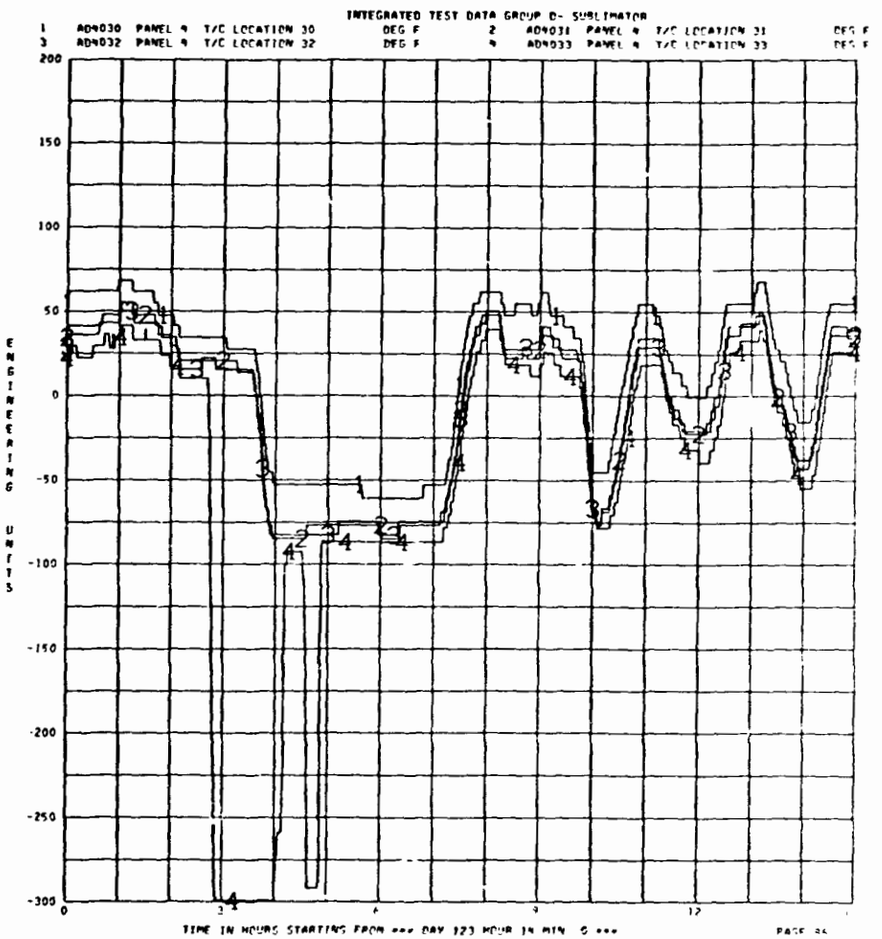

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AD9003 PANEL 9 T/C LOCATION 03 DEG F
2 AD9032 PANEL 9 T/C LOCATION 32
3 AD9037 PANEL 9 T/C LOCATION 37 DEG F
4 AD9026 PANEL 9 T/C LOCATION 26
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

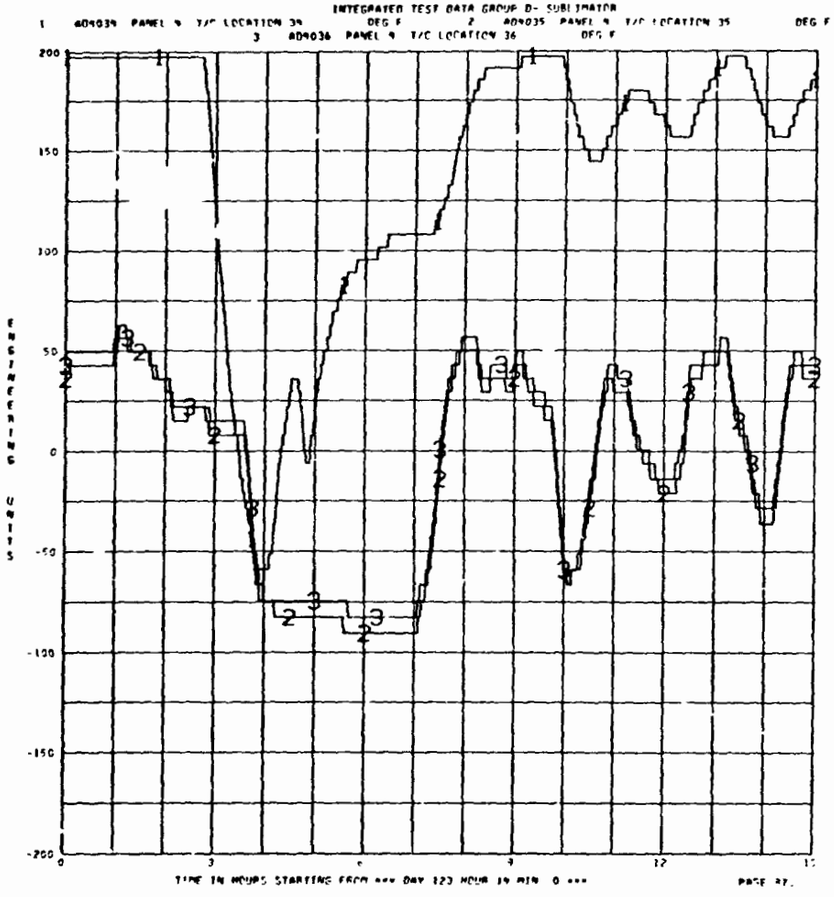
D-84


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AD4031 PANEL 4 T/C LOCATION 01 DEG F
2 AD4033 PANEL 4 T/C LOCATION 33 DEG F
3 AD4034 PANEL 4 T/C LOCATION 34 DEG F
4 AD4028 PANEL 4 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
-250
-300
0
6
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***

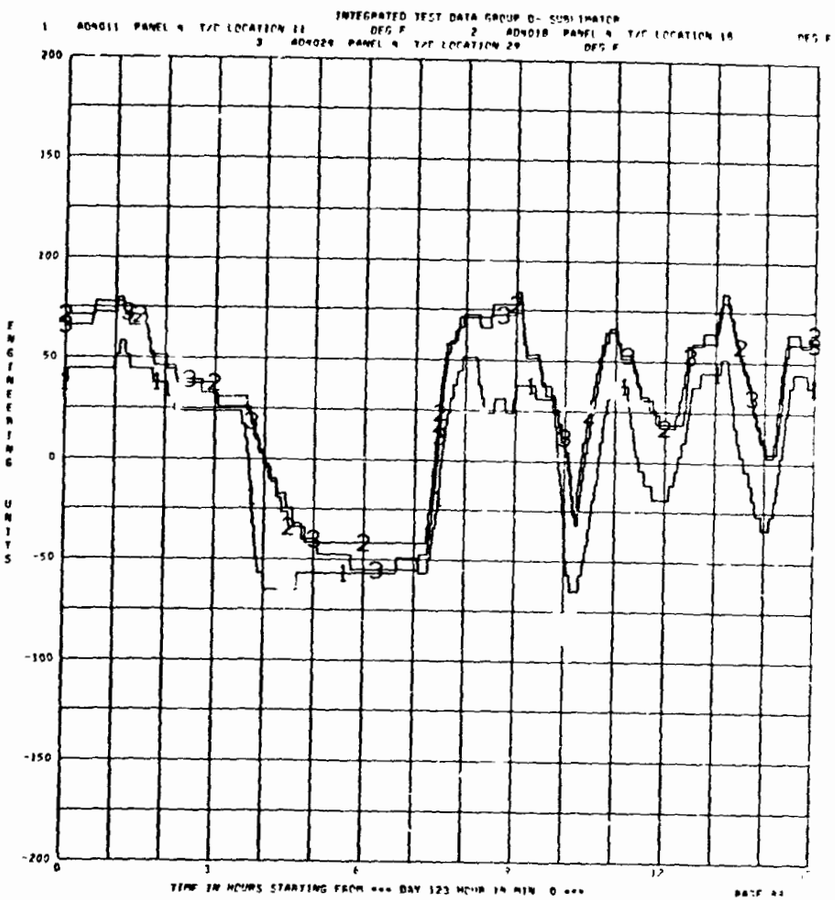
D-85


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AD4030 PANEL 4 T/C LOCATION 30 DEG F
2 AD4031 PANEL 4 T/C LOCATION 31 DEG F
3 AD4032 PANEL 4 T/C LOCATION 32 DEG F
4 AD4033 PANEL 4 T/C LOCATION 33 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
-250
-300
0
6
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***

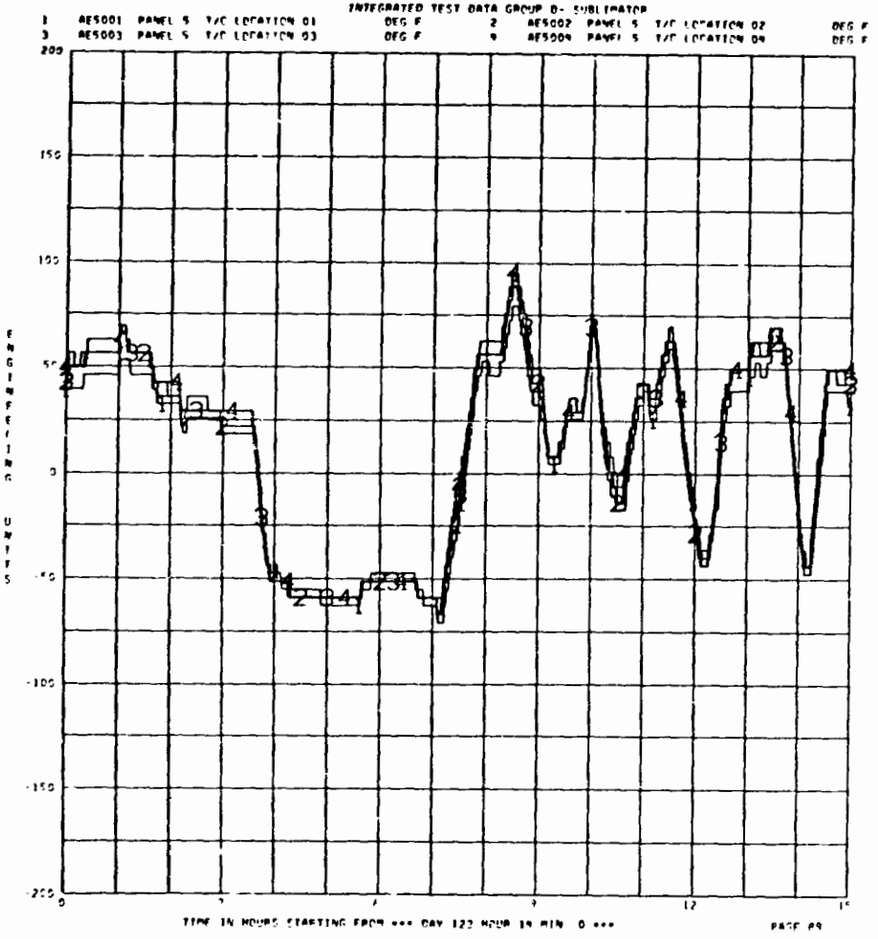
D-86


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AD4034 PANEL 9 T/C LOCATION 34 DEG F
2 AD4035 PANEL 9 T/C LOCATION 35 DEG F
3 AD4036 PANEL 9 T/C LOCATION 36 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-87


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AD4011 PANEL 9 T/C LOCATION 11 DEG F
2 AD4018 PANEL 9 T/C LOCATION 18 DEG F
3 AD4029 PANEL 9 T/C LOCATION 29 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-88


INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AE5001 PANEL 5 T/C LOCATION 01 DEG F
2 AE5002 PANEL 5 T/C LOCATION 02
3 AE5003 PANEL 5 T/C LOCATION 03 DEG F
4 AE5004 PANEL 5 T/C LOCATION 04
200
150
100
50
0
-50
-100
-150
-200
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 122 HOUR 19 MIN 0 ***
PAGE 89

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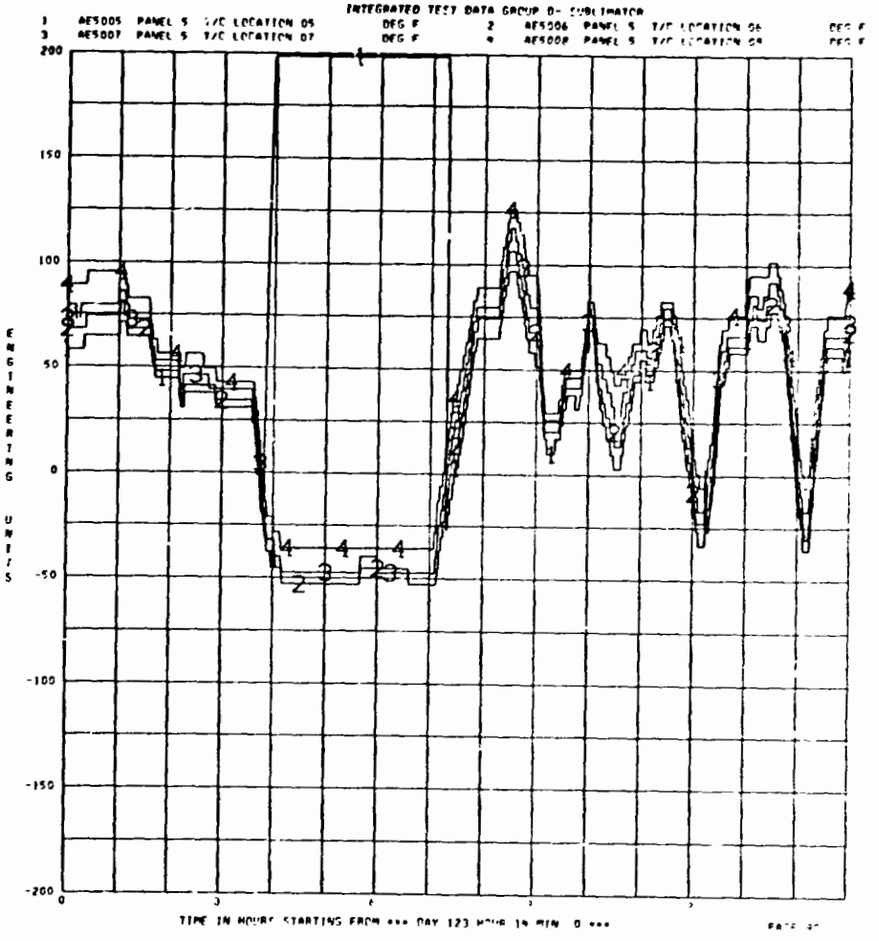
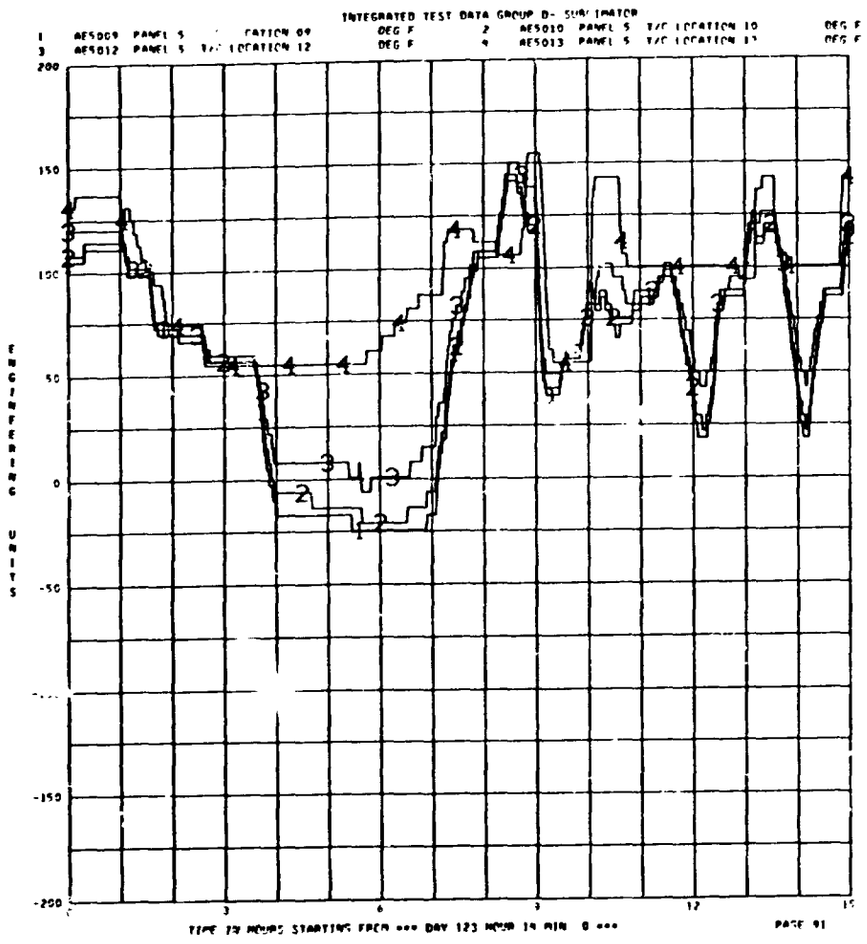

INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AE5005 PANEL 5 T/C LOCATION 05 DEG F
2 AE5006 PANEL 5 T/C LOCATION 06
3 AE5007 PANEL 5 T/C LOCATION 07 DEG F
4 AE5008 PANEL 5 T/C LOCATION 08
200
150
100
50
0
-50
-100
-150
-200
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-90


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AE5009 PANEL 5 T/C LOCATION 09 DEG F
2 AE5010 PANEL 5 T/C LOCATION 10 DEG F
3 AE5012 PANEL 5 T/C LOCATION 12 DEG F
4 AE5013 PANEL 5 T/C LOCATION 13 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***
PAGE 91

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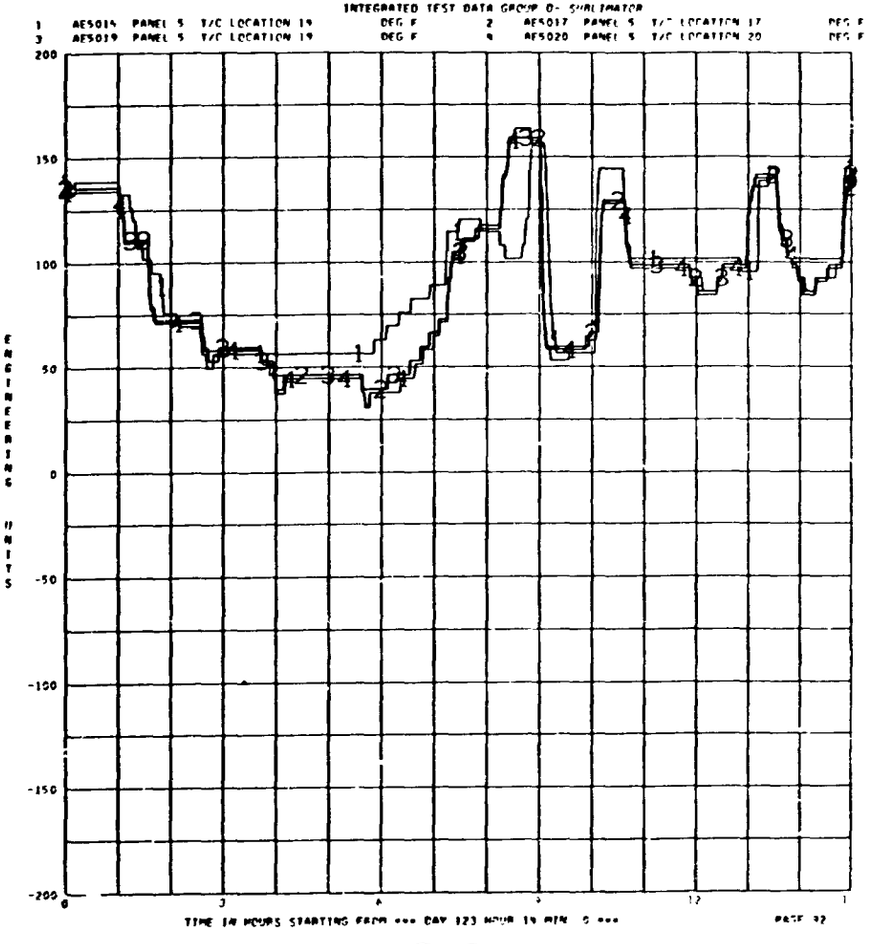
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AE5014 PANEL 5 T/C LOCATION 14 DEG F
2 AE5017 PANEL 5 T/C LOCATION 17 DEG F
3 AE5019 PANEL 5 T/C LOCATION 19 DEG F
4 AE5020 PANEL 5 T/C LOCATION 20 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***
PAGE 92

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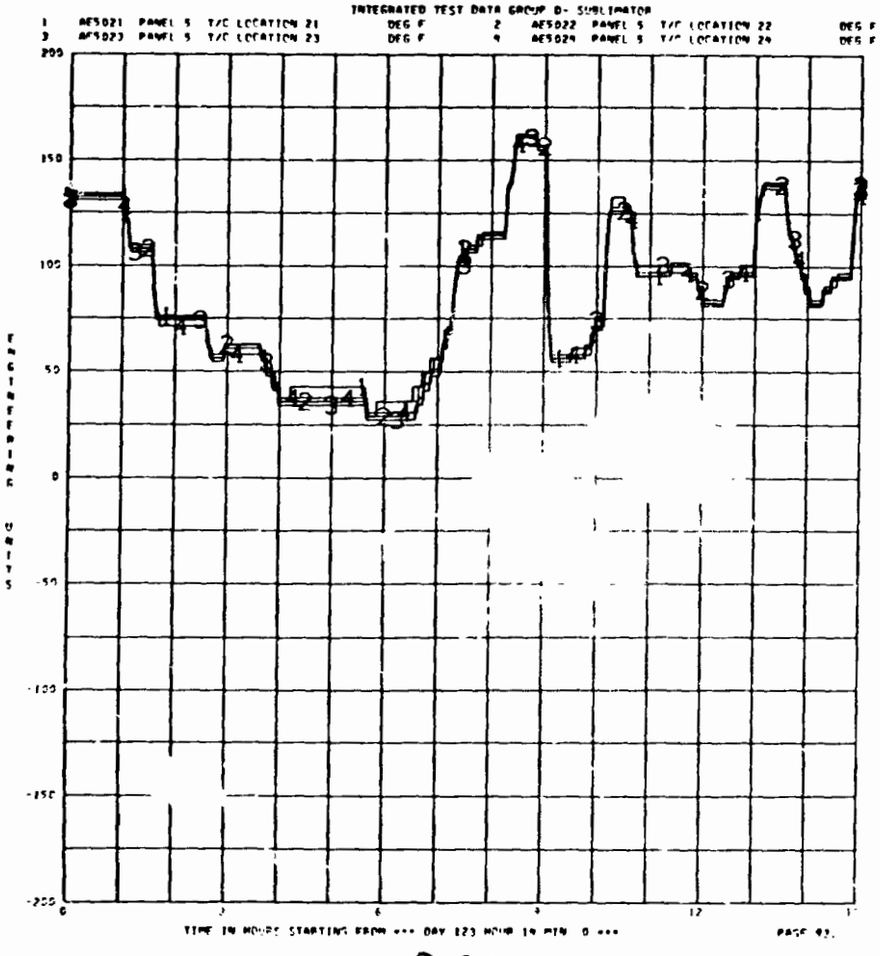
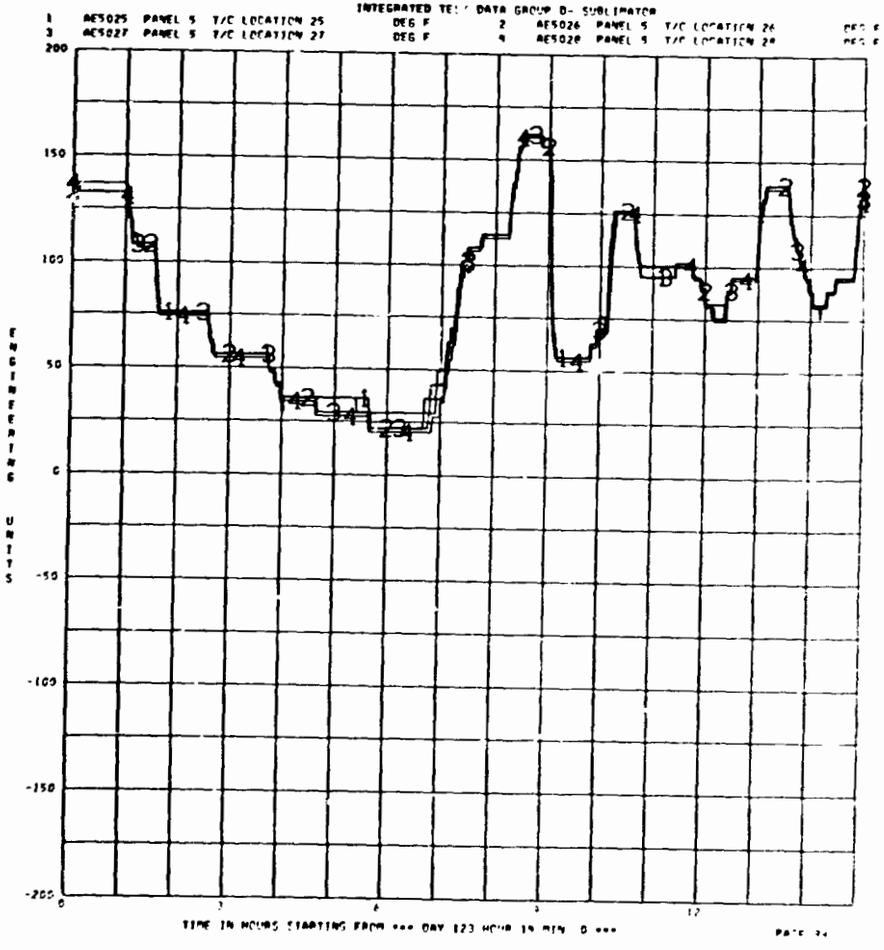
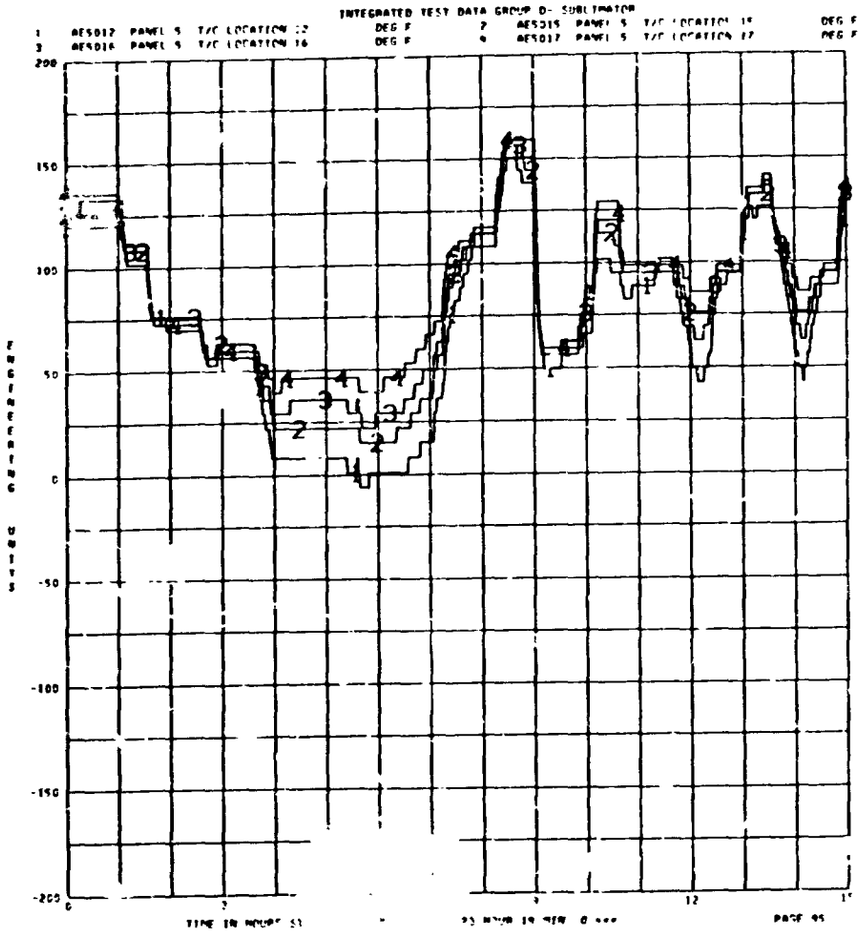

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AE5021 PANEL 5 T/C LOCATION 21 DEG F
2 AE5022 PANEL 5 T/C LOCATION 22 DEG F
3 AE5023 PANEL 5 T/C LOCATION 23 DEG F
4 AE5024 PANEL 5 T/C LOCATION 24 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

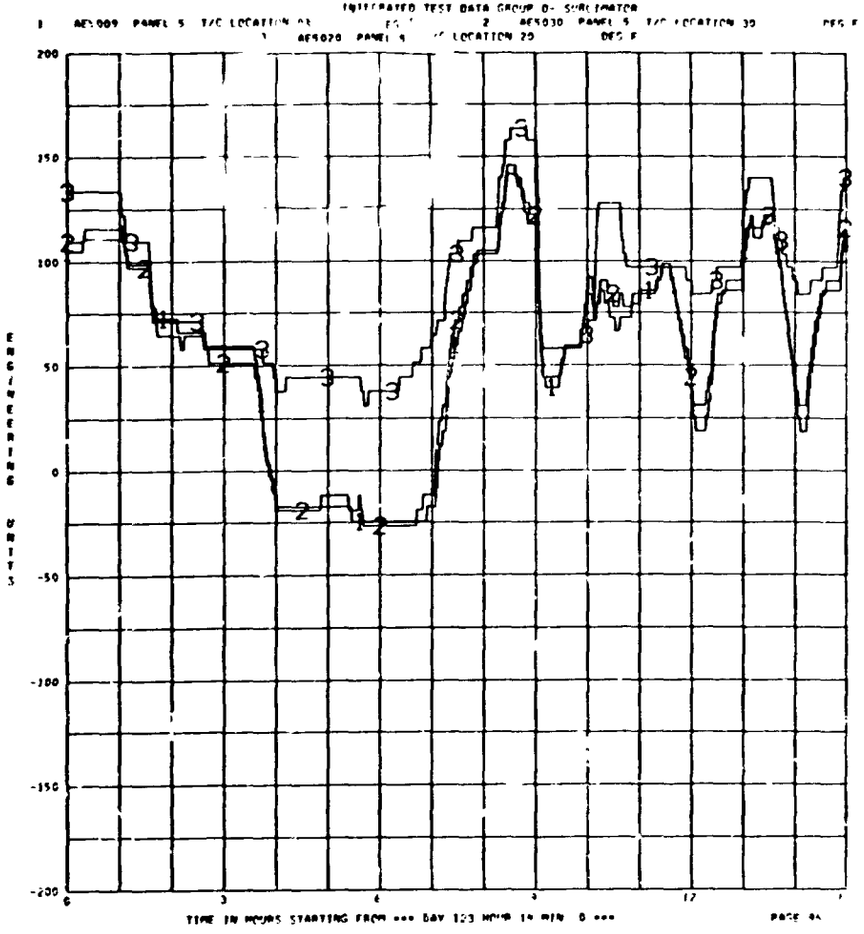
D-93


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AE5025 PANEL 5 T/C LOCATION 25 DEG F
2 AE5026 PANEL 5 T/C LOCATION 26 DEG F
3 AE5027 PANEL 5 T/C LOCATION 27 DEG F
4 AE5028 PANEL 5 T/C LOCATION 28 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

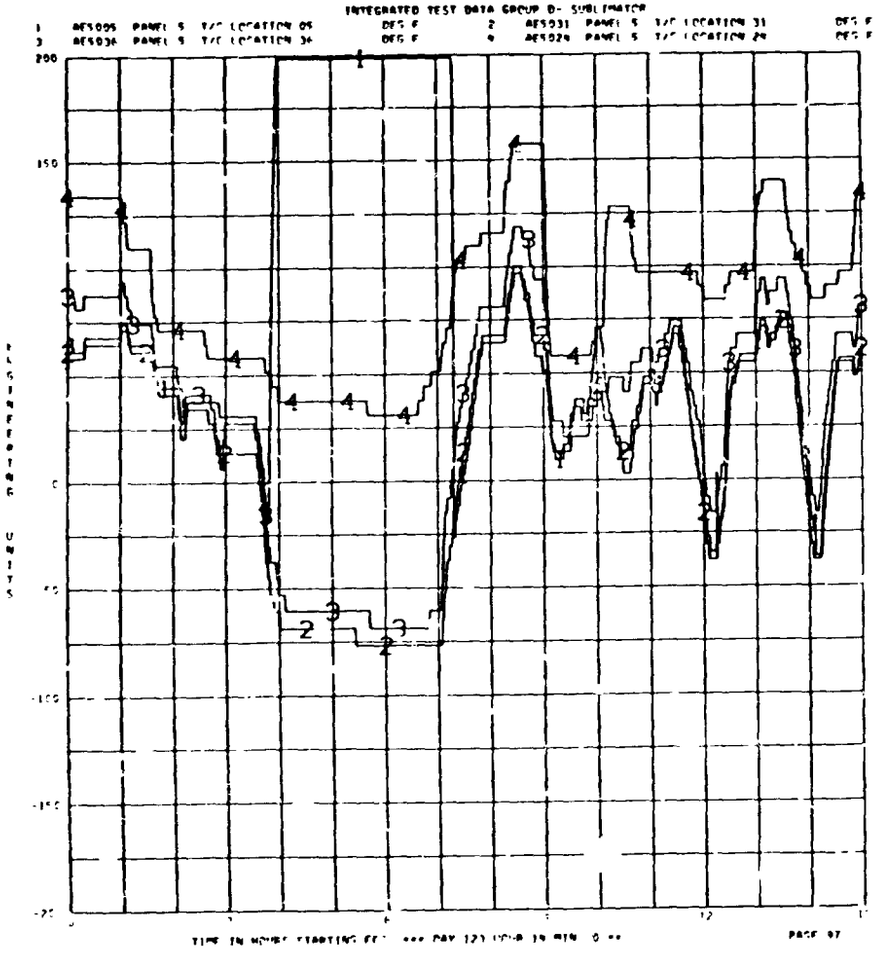
D-94


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AES012 PANEL 5 T/C LOCATION 12 DEG F
2 AES015 PANEL 5 T/C LOCATION 15 DEG F
3 AES016 PANEL 5 T/C LOCATION 16 DEG F
4 AES017 PANEL 5 T/C LOCATION 17 DEG F
200
150
100
50
0
-50
-100
-150
-200
TIME IN HOURS

D-95


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
2 AES030 PANEL 5 T/C LOCATION 30 DEG F
AES020 PANEL 5 T/C LOCATION 20 DEG F
200
150
100
50
0
-50
-100
-150
-200
TIME IN HOURS STARTING FROM

D-96


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AES005 PANEL 5 T/C LOCATION 05 DEG F
2 AES031 PANEL 5 T/C LOCATION 31
3 AES036 PANEL 5 T/C LOCATION 36
4 AES029 PANEL 5 T/C LOCATION 29
200
150
100
50
0
-50
-100
-150
-200
PAGE 97

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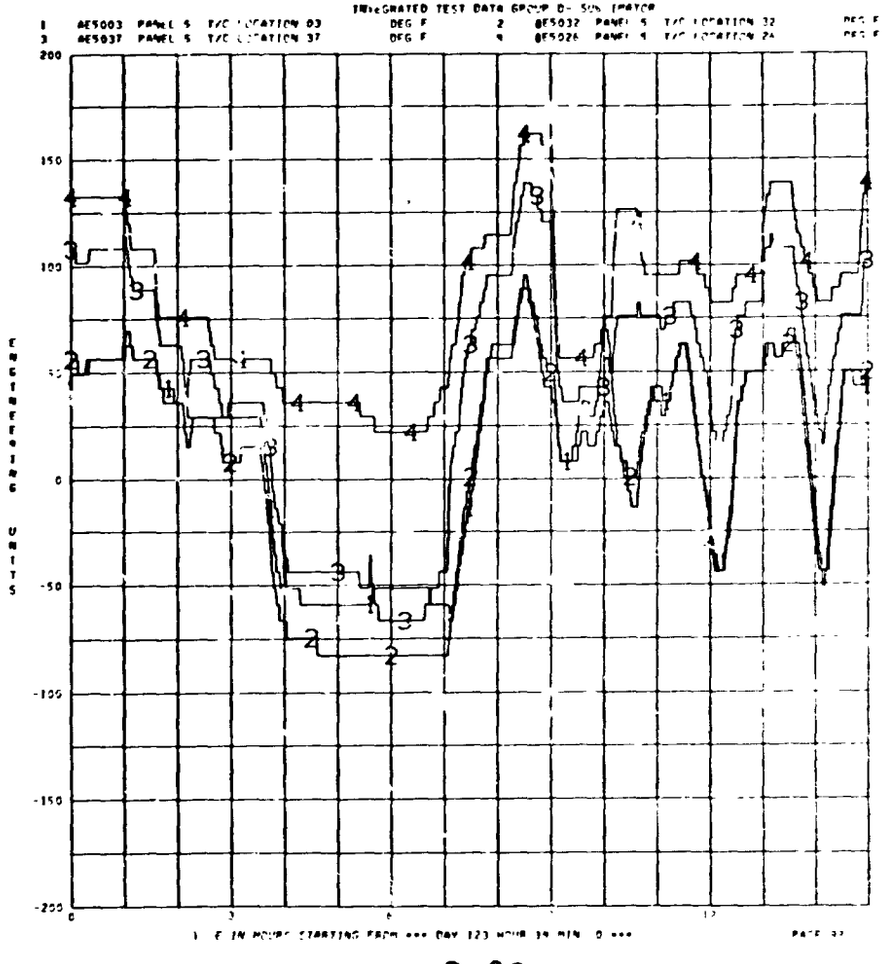
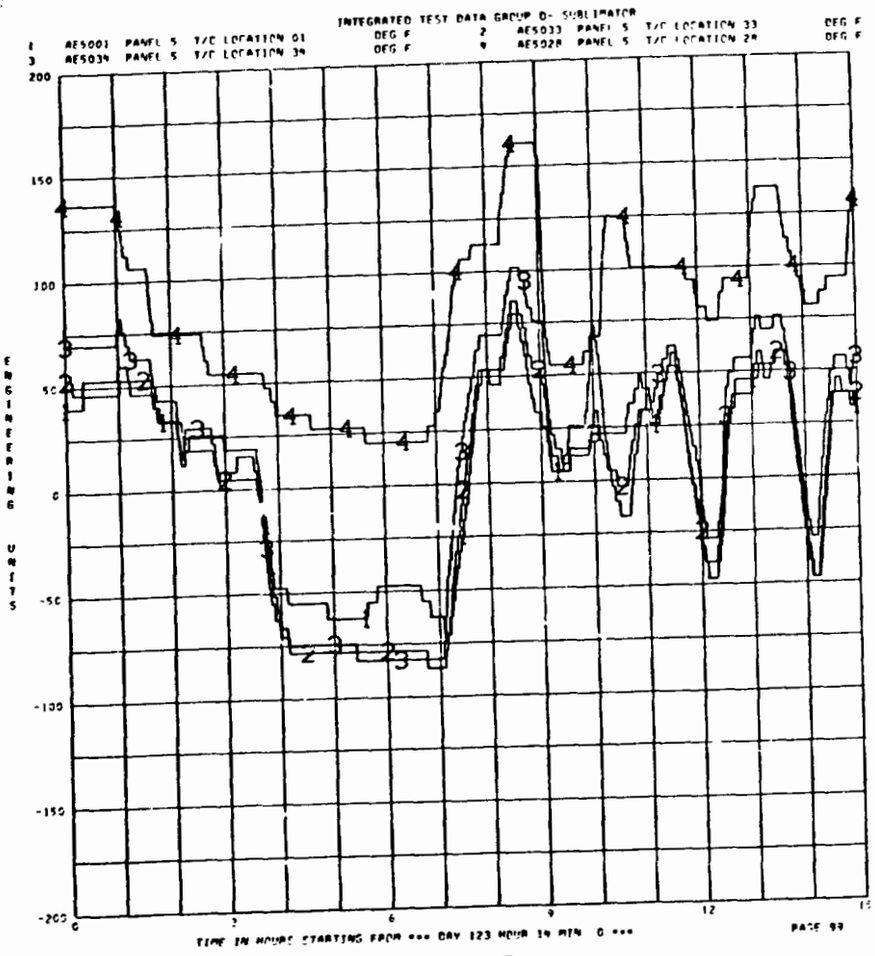

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AES003 PANEL 5 T/C LOCATION 03 DEG F
2 AES032 PANEL 5 T/C LOCATION 32
3 AES037 PANEL 5 T/C LOCATION 37
4 AES026 PANEL 5 T/C LOCATION 26
200
150
100
50
0
-50
-100
-150
-200

D-98


INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AE5001 PANEL 5 T/C LOCATION 01 DEG F
3 AE5034 PANEL 5 T/C LOCATION 34 DEG F
2 AE5033 PANEL 5 T/C LOCATION 33 DEG F
4 AE5028 PANEL 5 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 99

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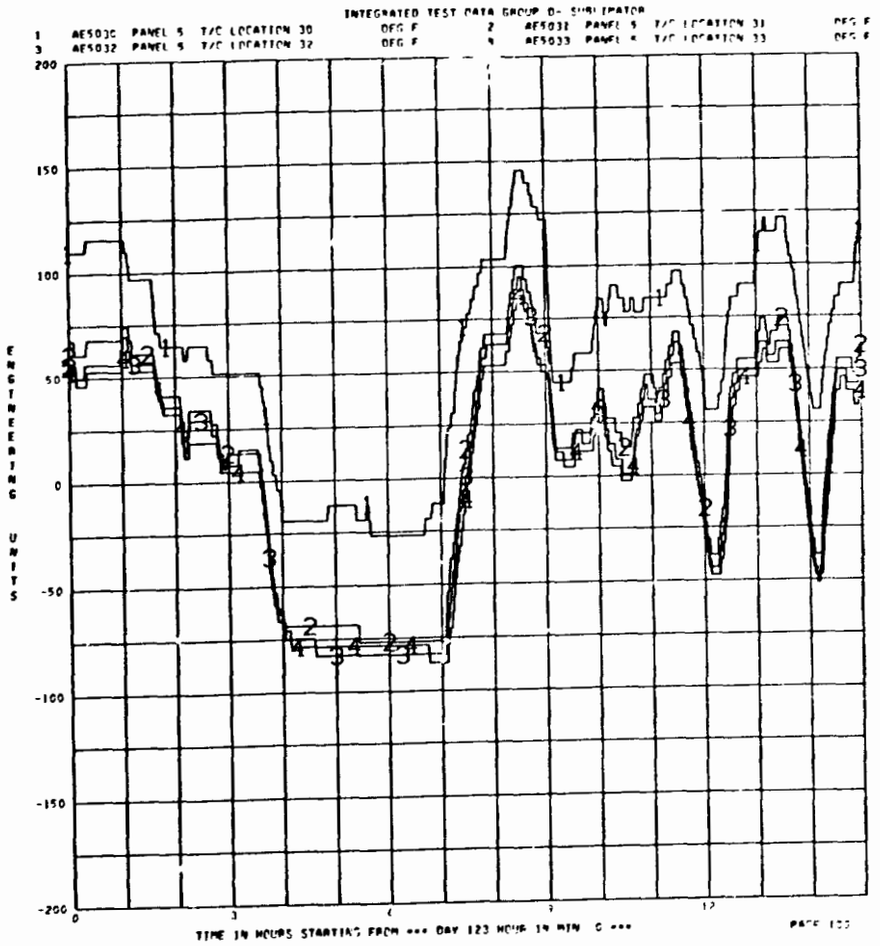
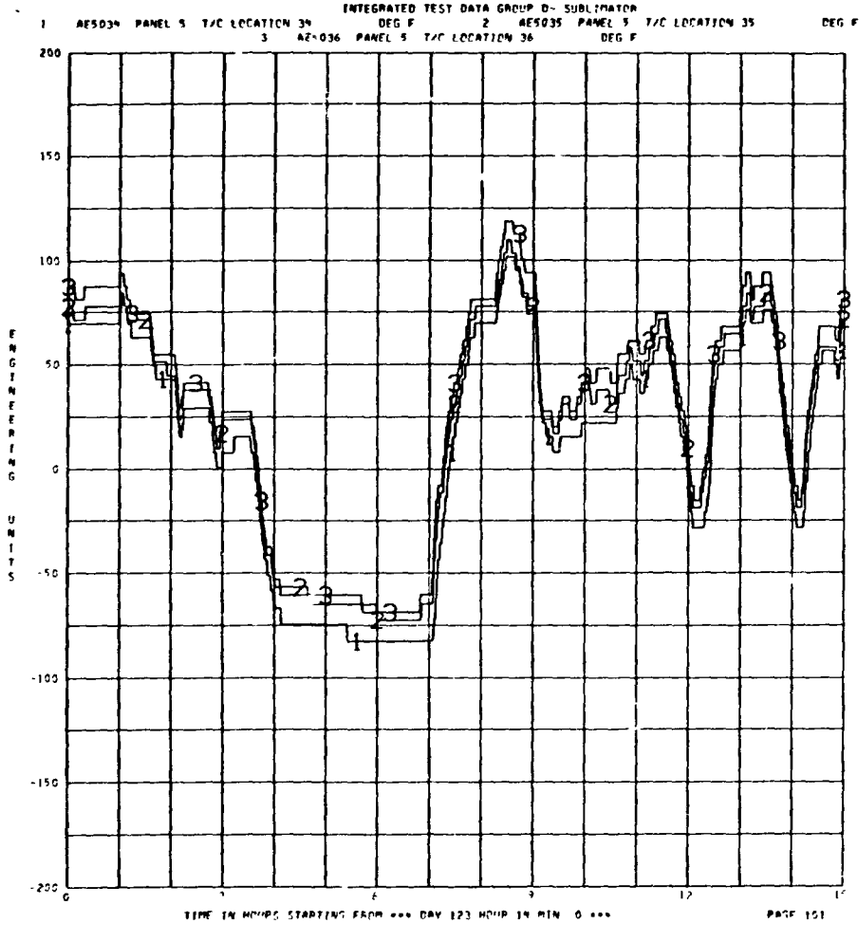

INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AE5030 PANEL 5 T/C LOCATION 30 DEG F
3 AE5032 PANEL 5 T/C LOCATION 32 DEG F
2 AE5031 PANEL 5 T/C LOCATION 31 DEG F
4 AE5033 PANEL 5 T/C LOCATION 33 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-100


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AE5034 PANEL 5 T/C LOCATION 34 DEG F
2 AE5035 PANEL 5 T/C LOCATION 35 DEG F
3 AE5036 PANEL 5 T/C LOCATION 36 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 151

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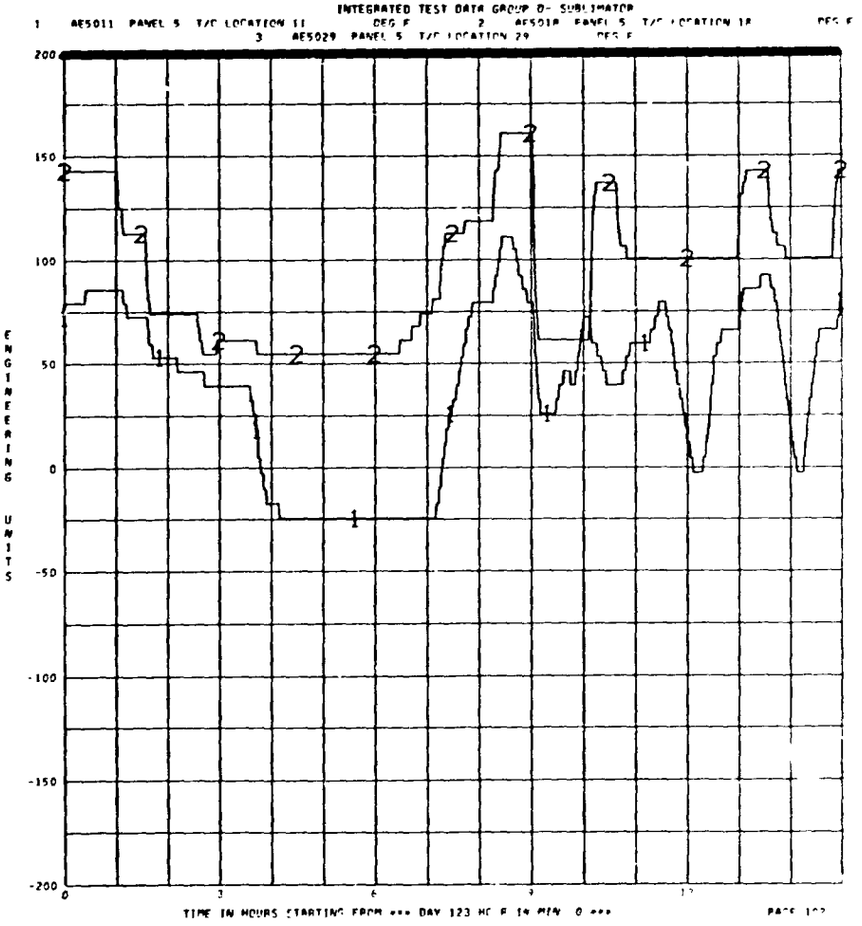
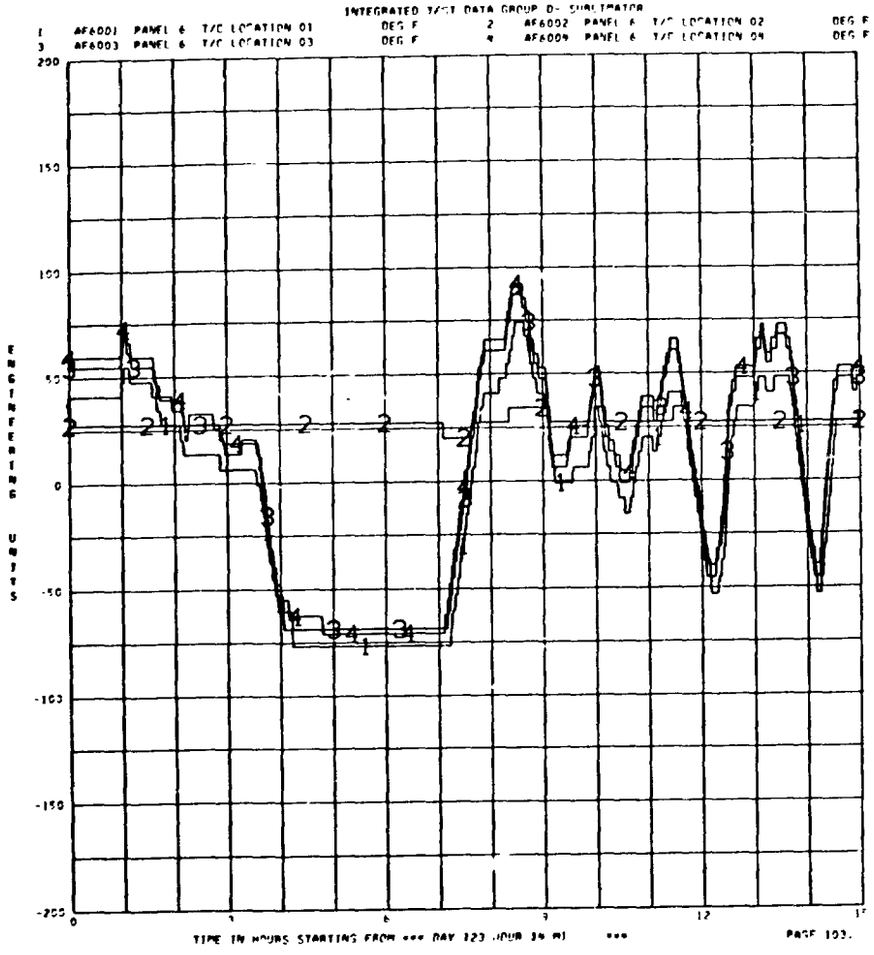

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AE5011 PANEL 5 T/C LOCATION 11 DEG F
2 AE5018 PANEL 5 T/C LOCATION 18 DEG F
3 AE5029 PANEL 5 T/C LOCATION 29 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-102


INTEGRATED T/CST DATA GROUP D- SUBLIMATOR
1 AF6001 PANEL 6 T/C LOCATION 01 DEG F
2 AF6002 PANEL 6 T/C LOCATION 02 DEG F
3 AF6003 PANEL 6 T/C LOCATION 03 DEG F
4 AF6004 PANEL 6 T/C LOCATION 04 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MI ***
PAGE 103.

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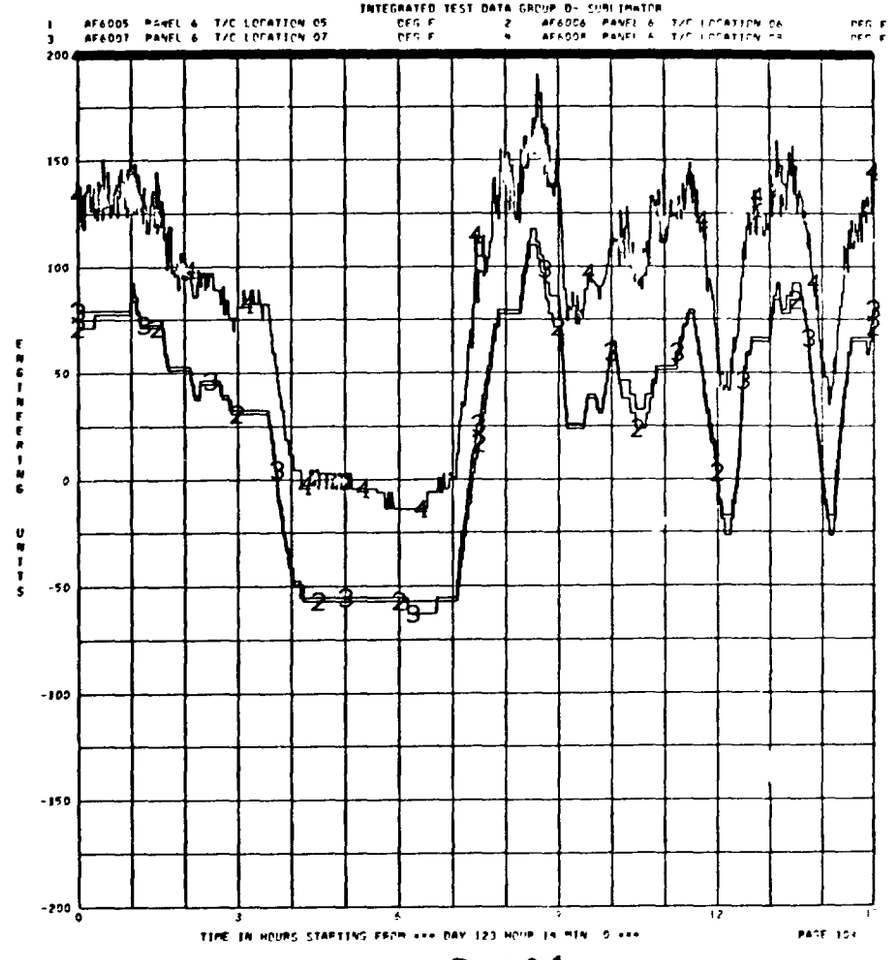
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AF6005 PANEL 6 T/C LOCATION 05 DEG F
2 AF6006 PANEL 6 T/C LOCATION 06 DEG F
3 AF6007 PANEL 6 T/C LOCATION 07 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***
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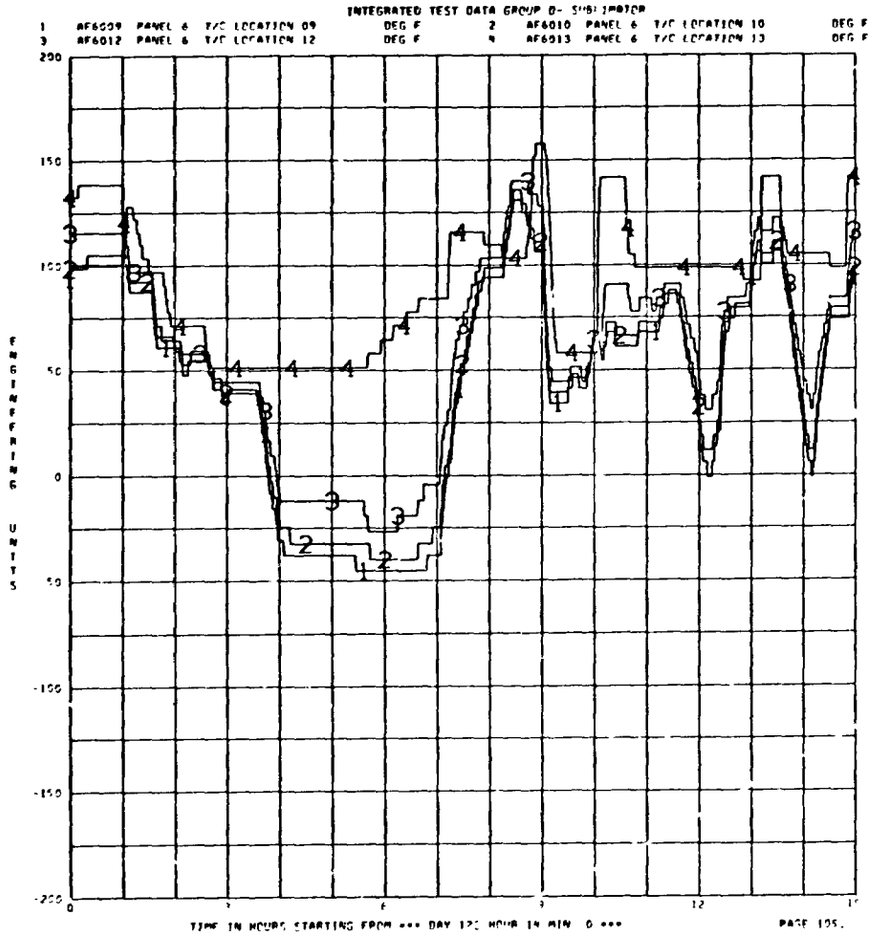
INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AF6009 PANEL 6 T/C LOCATION 09 DEG F
2 AF6010 PANEL 6 T/C LOCATION 10 DEG F
3 AF6012 PANEL 6 T/C LOCATION 12 DEG F
4 AF6013 PANEL 6 T/C LOCATION 13 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 105.

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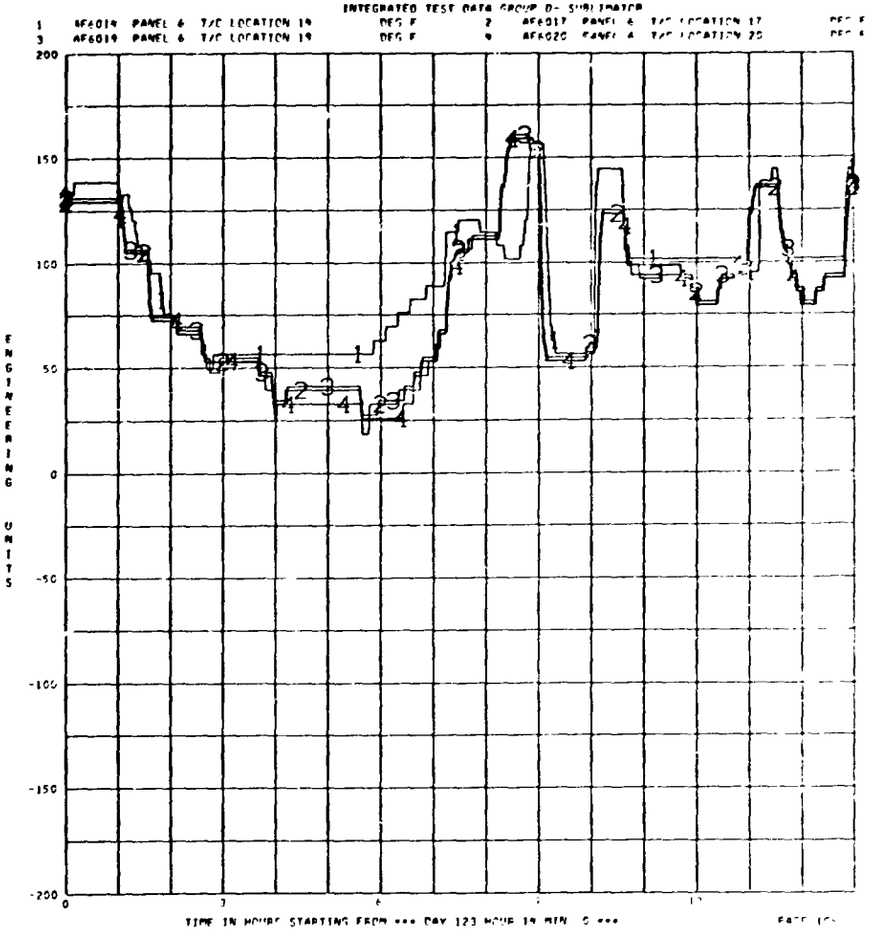
INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AF6018 PANEL 6 T/C LOCATION 18 DEG F
2 AF6017 PANEL 6 T/C LOCATION 17 DEG F
3 AF6019 PANEL 6 T/C LOCATION 19 DEG F
4 AF6020 PANEL 6 T/C LOCATION 20 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

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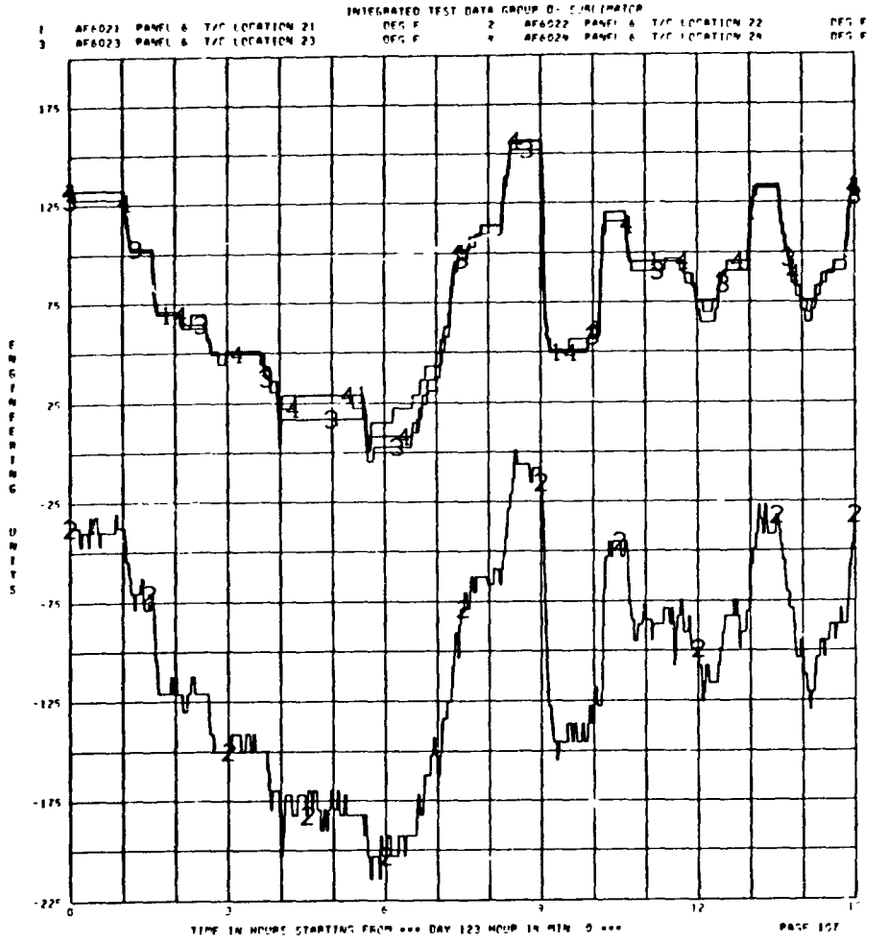
INTEGRATED TEST DATA GROUP D- SIMULATOR
1 AF6021 PANEL 6 T/C LOCATION 21 DEG F
2 AF6022 PANEL 6 T/C LOCATION 22 DEG F
3 AF6023 PANEL 6 T/C LOCATION 23 DEG F
4 AF6024 PANEL 6 T/C LOCATION 24 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
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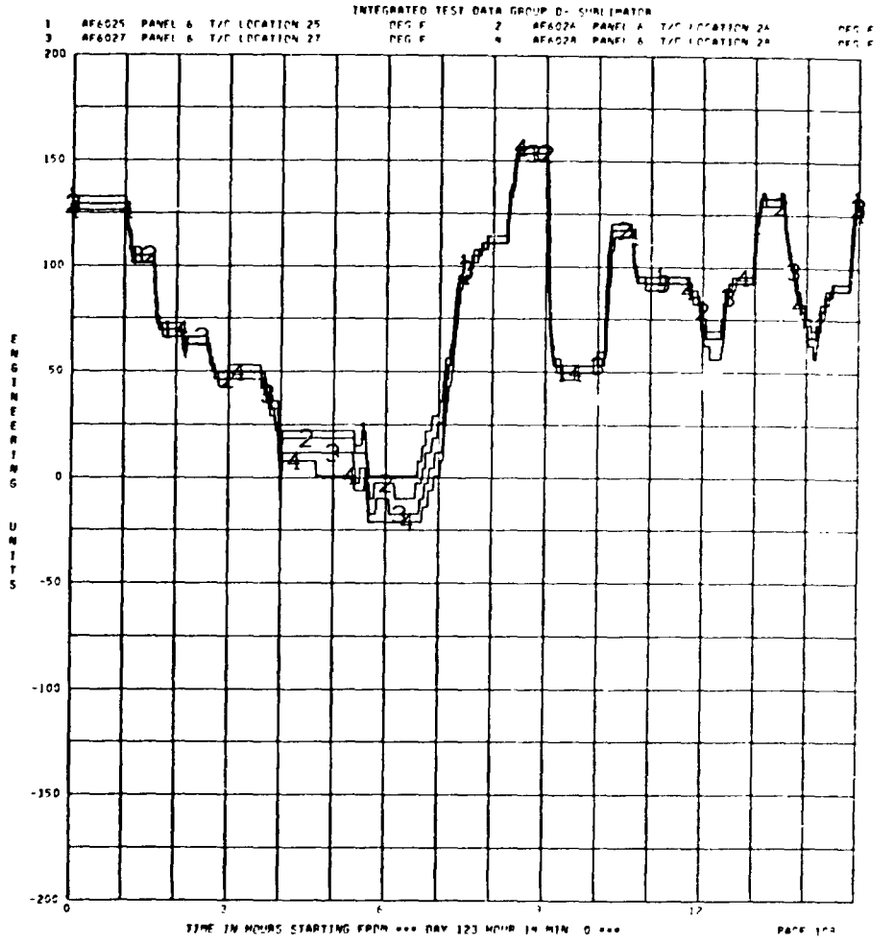
INTEGRATED TEST DATA GROUP D- SIMULATOR
1 AF6025 PANEL 6 T/C LOCATION 25 DEG F
2 AF6026 PANEL 6 T/C LOCATION 26 DEG F
3 AF6027 PANEL 6 T/C LOCATION 27 DEG F
4 AF6028 PANEL 6 T/C LOCATION 28 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
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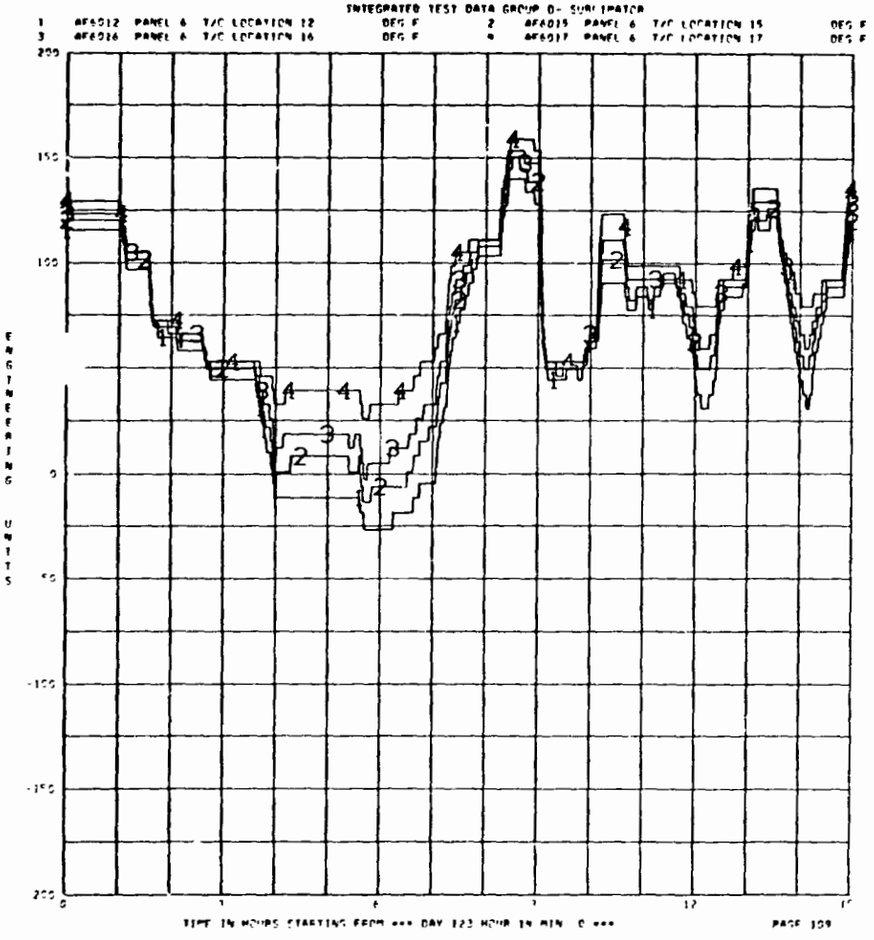
INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AF6012 PANEL 6 T/C LOCATION 12 DEG F
2 AF6015 PANEL 6 T/C LOCATION 15 DEG F
3 AF6026 PANEL 6 T/C LOCATION 16 DEG F
4 AF6017 PANEL 6 T/C LOCATION 17 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
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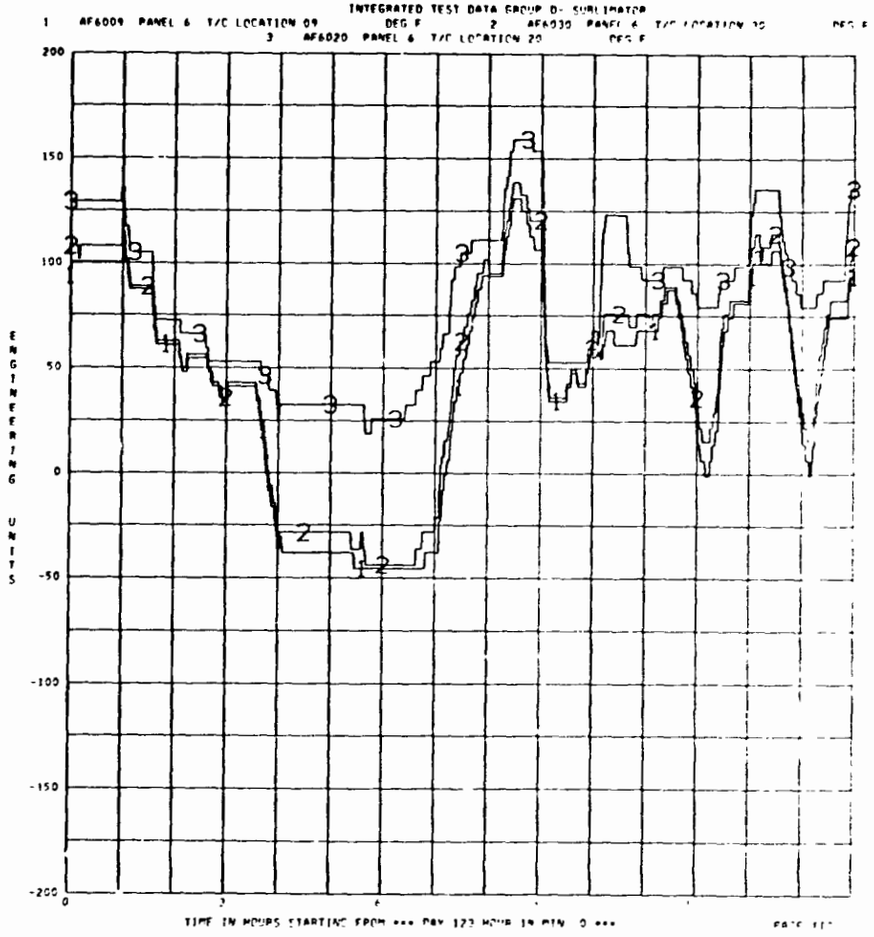
INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AF6009 PANEL 6 T/C LOCATION 09 DEG F
2 AF6030 PANEL 6 T/C LOCATION 20 DEG F
3 AF6020 PANEL 6 T/C LOCATION 20 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

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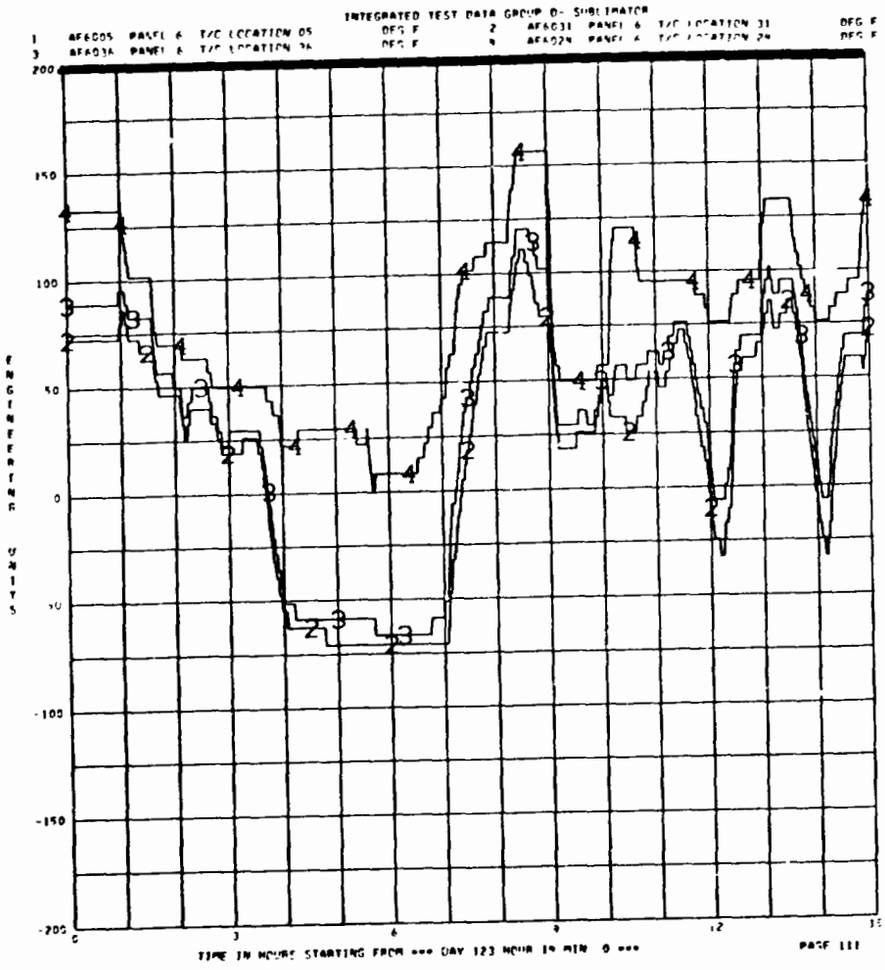
INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AF6005 PANEL 6 T/C LOCATION 05 DEG F
2 AF6031 PANEL 6 T/C LOCATION 31
3 AF603A PANEL 6 T/C LOCATION 3A
4 AF6024 PANEL A T/C LOCATION 24
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
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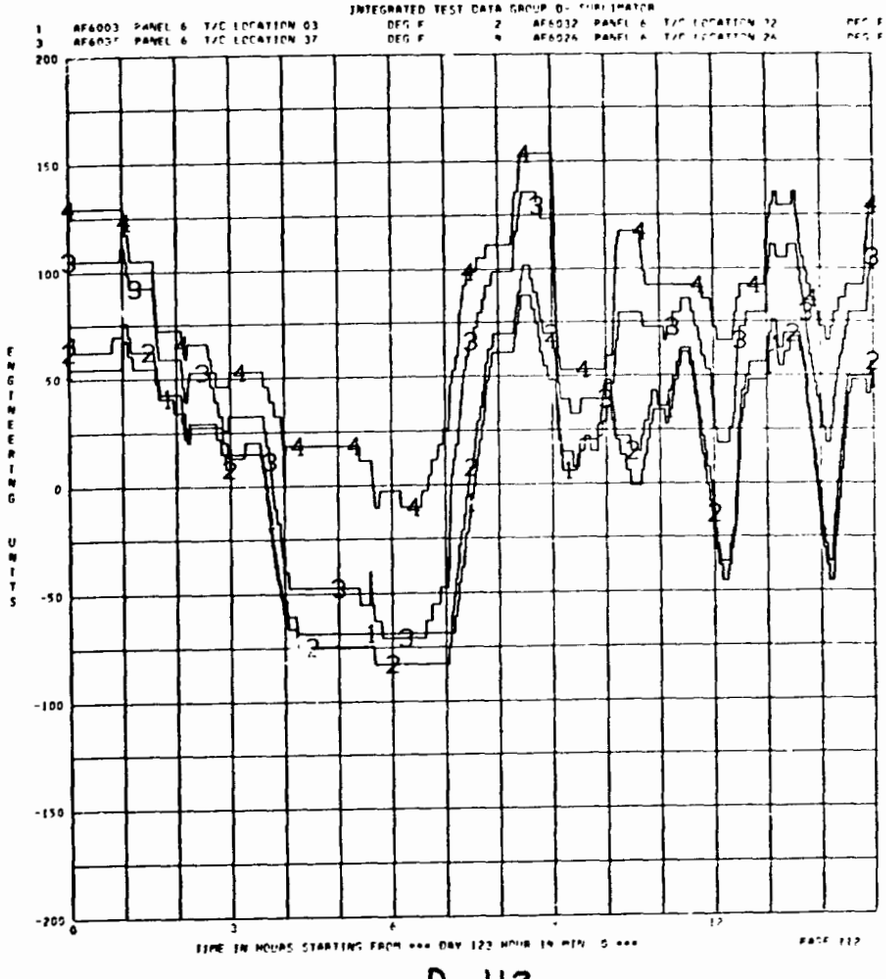
INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AF6003 PANEL 6 T/C LOCATION 03 DEG F
2 AF6032 PANEL 6 T/C LOCATION 32
3 AF603F PANEL 6 T/C LOCATION 3F
4 AF6026 PANEL A T/C LOCATION 26
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
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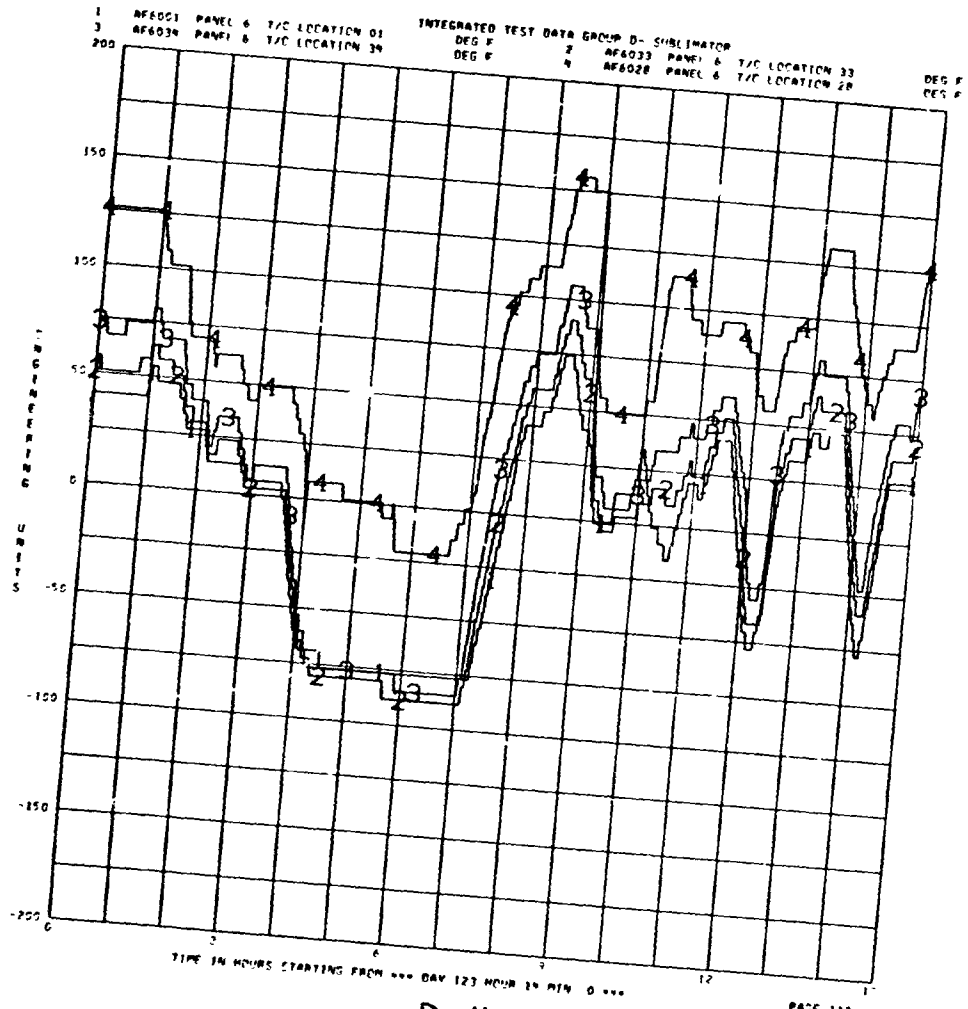
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AF6031 PANEL 6 T/C LOCATION 01
3 AF6034 PANEL 6 T/C LOCATION 34
2 AF6033 PANEL 6 T/C LOCATION 33
4 AF6028 PANEL 6 T/C LOCATION 28
DEG F
200
150
100
50
0
-50
-100
-150
-200
UNITS
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

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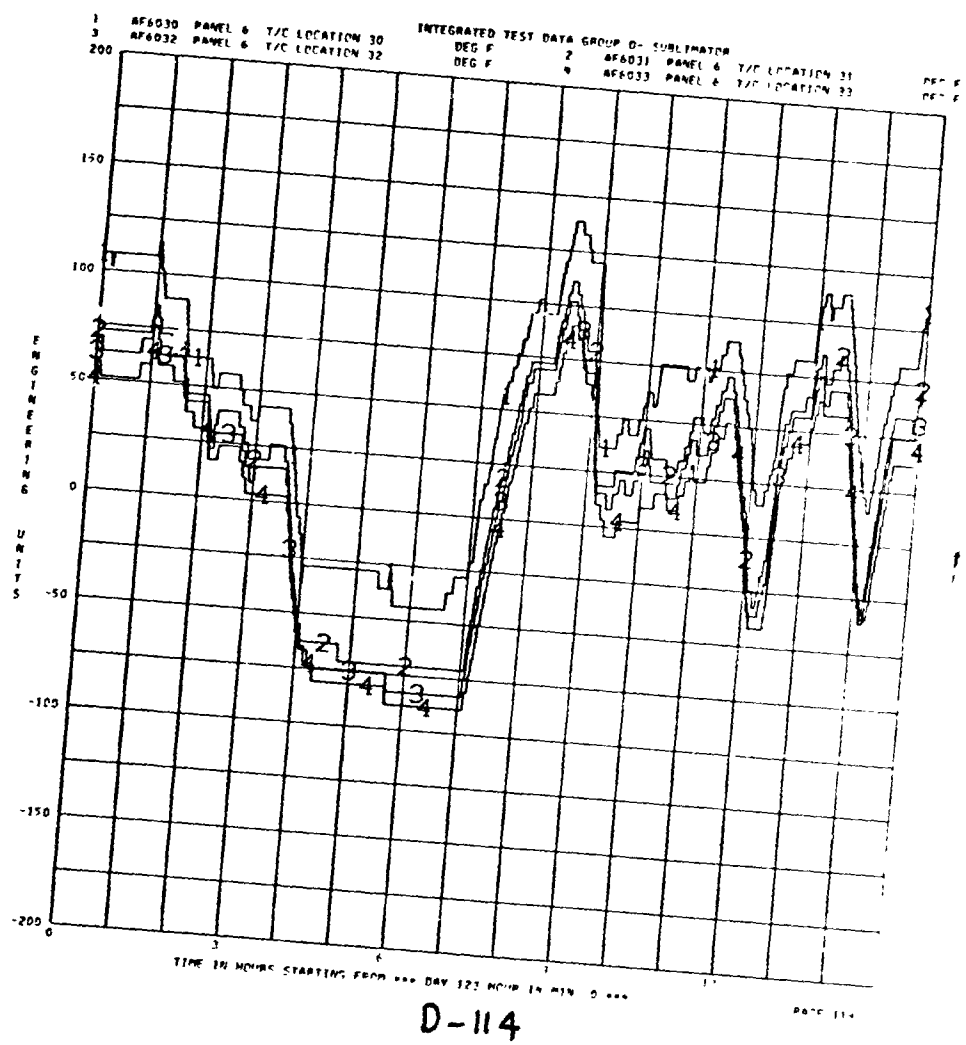
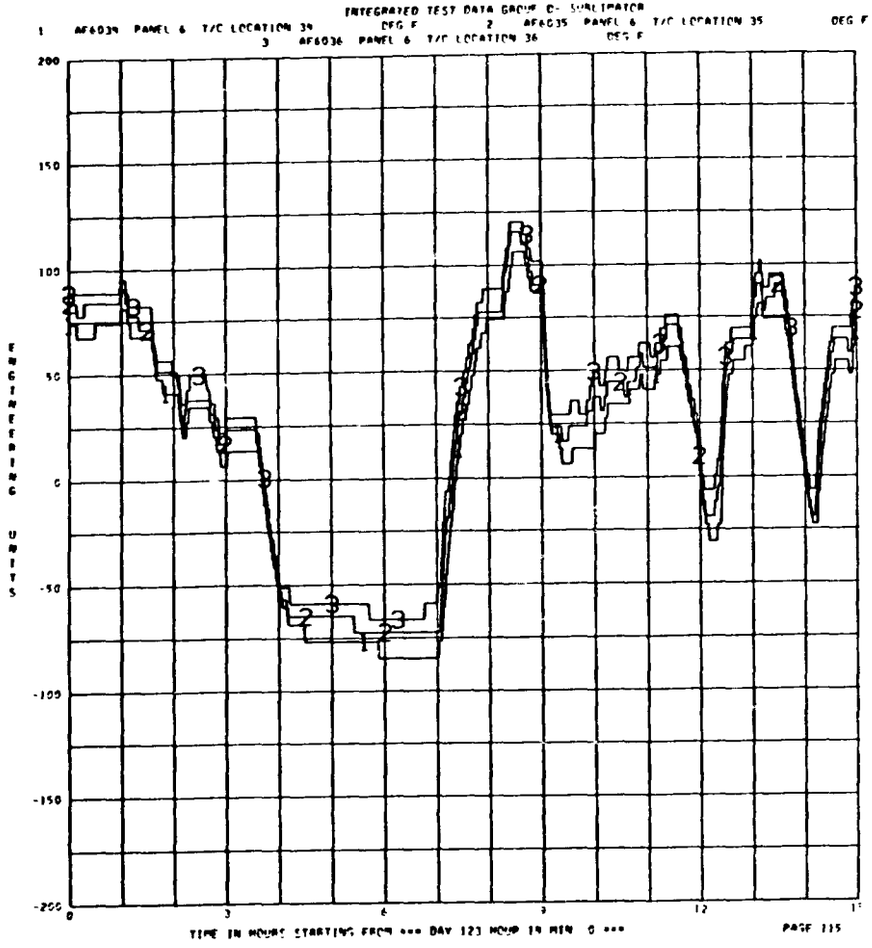

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AF6030 PANEL 6 T/C LOCATION 30
3 AF6032 PANEL 6 T/C LOCATION 32
2 AF6031 PANEL 6 T/C LOCATION 31
4 AF6033 PANEL 6 T/C LOCATION 33
DEG F
200
150
100
50
0
-50
-100
-150
-200
UNITS
0
3
6
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-114


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AF6039 PANEL 6 T/C LOCATION 39 DEG F
2 AF6035 PANEL 6 T/C LOCATION 35 DEG F
3 AF6036 PANEL 6 T/C LOCATION 36 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
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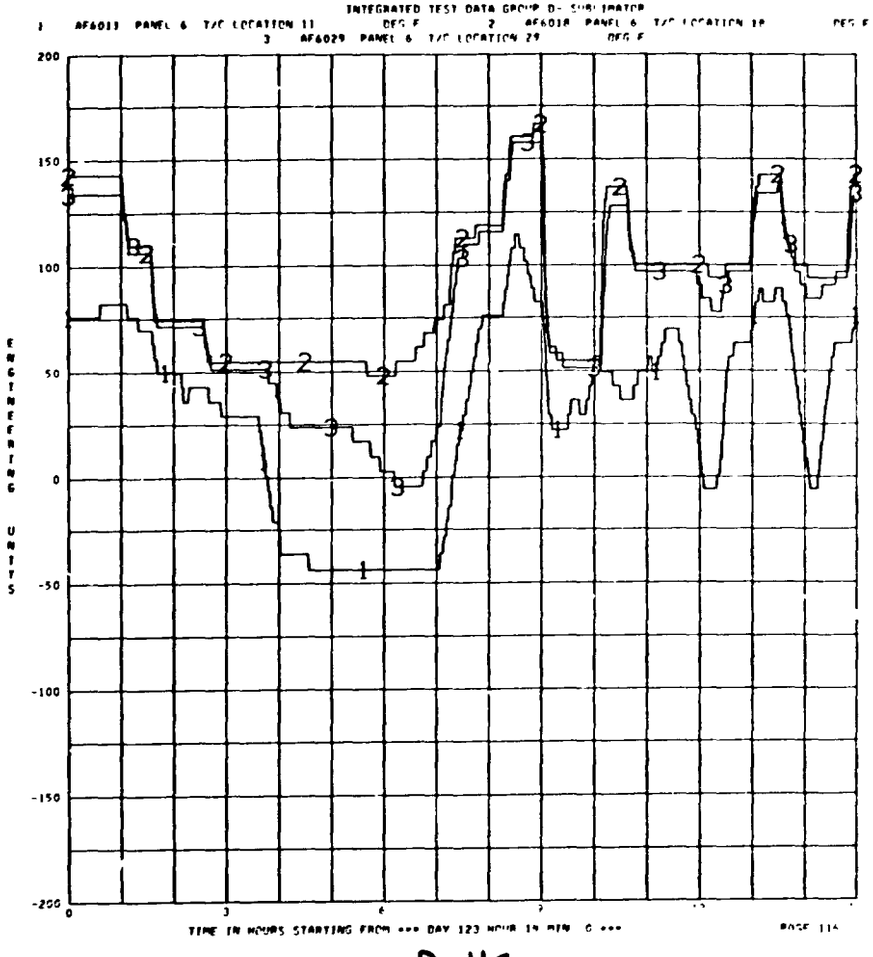
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AF6013 PANEL 6 T/C LOCATION 11 DEG F
2 AF6018 PANEL 6 T/C LOCATION 18 DEG F
3 AF6029 PANEL 6 T/C LOCATION 29 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

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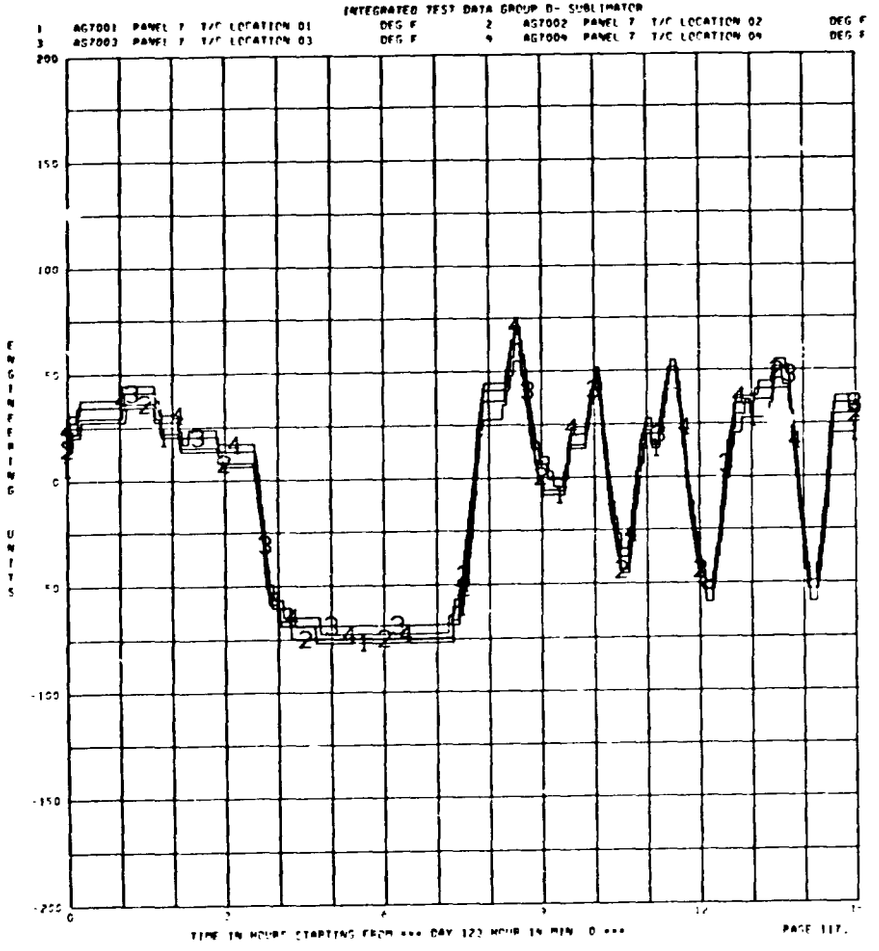
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AG7001 PANEL 7 T/C LOCATION 01 DEG F
2 AG7002 PANEL 7 T/C LOCATION 02 DEG F
3 AG7003 PANEL 7 T/C LOCATION 03 DEG F
4 AG7004 PANEL 7 T/C LOCATION 04 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 117.

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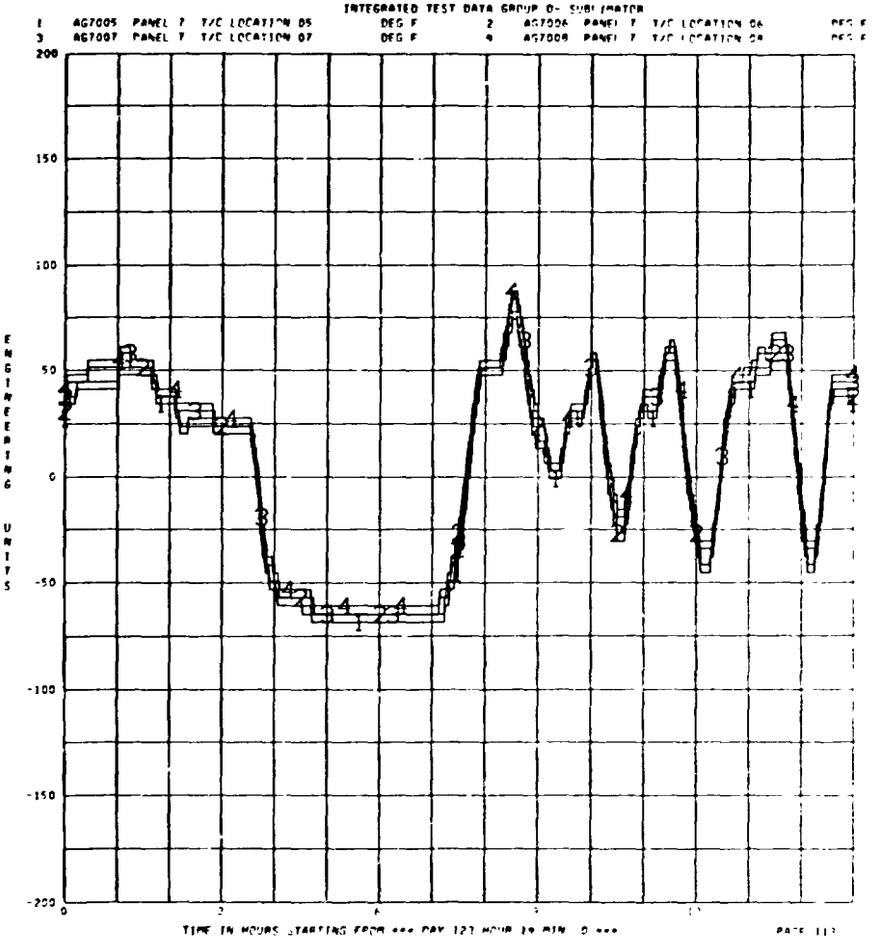
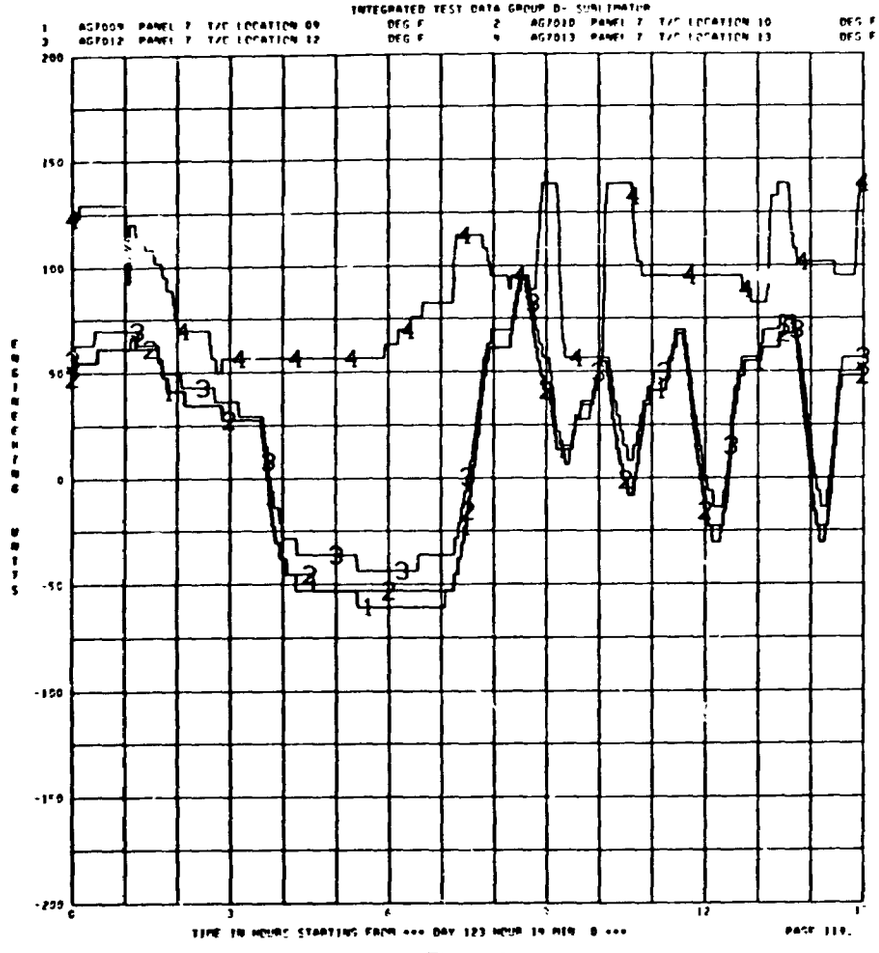

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AG7005 PANEL 7 T/C LOCATION 05 DEG F
2 AG7006 PANEL 7 T/C LOCATION 06 DEG F
3 AG7007 PANEL 7 T/C LOCATION 07 DEG F
4 AG7008 PANEL 7 T/C LOCATION 08 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
4
6
8
10
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-118


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AG7009 PANEL 7 T/C LOCATION 09 DEG F
2 AG7010 PANEL 7 T/C LOCATION 10 DEG F
3 AG7012 PANEL 7 T/C LOCATION 12 DEG F
4 AG7013 PANEL 7 T/C LOCATION 13 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 119.

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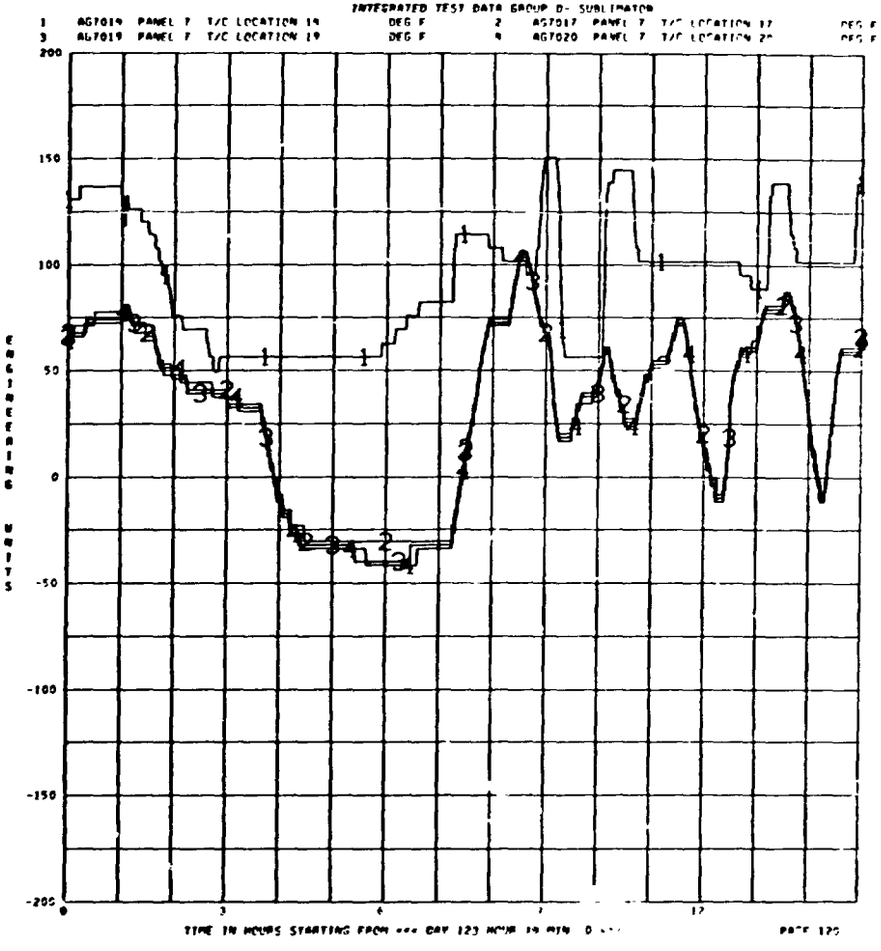
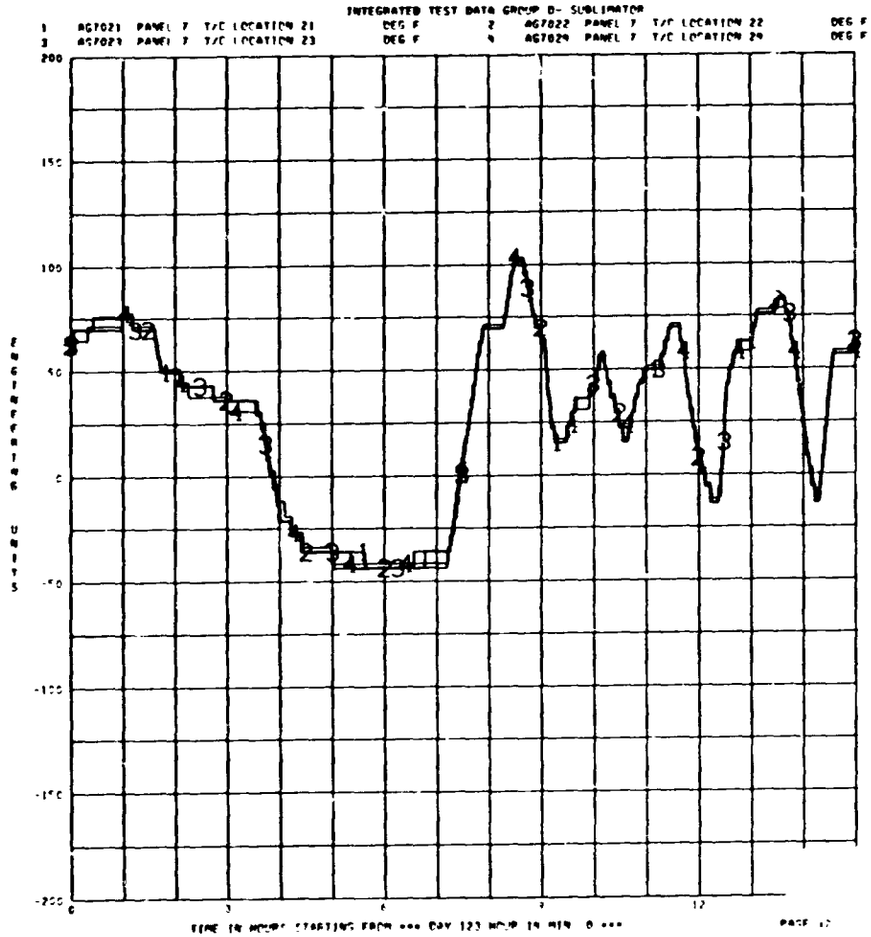
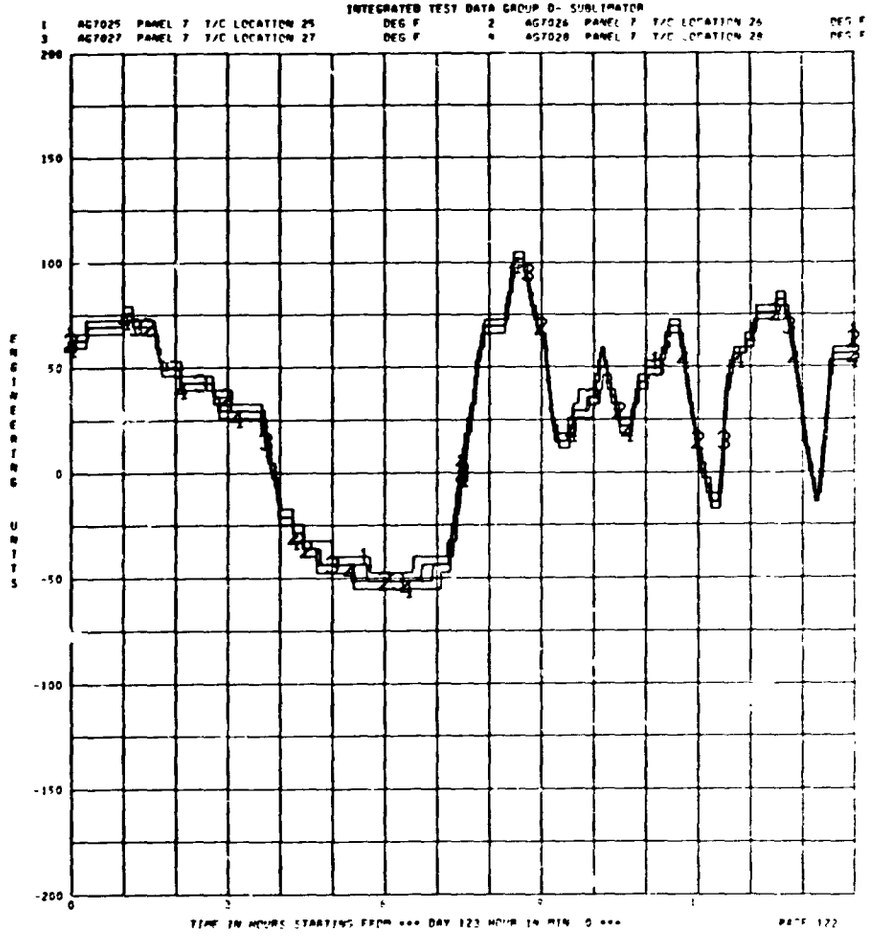

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AG7019 PANEL 7 T/C LOCATION 19 DEG F
2 AG7017 PANEL 7 T/C LOCATION 17 DEG F
3 AG7019 PANEL 7 T/C LOCATION 19 DEG F
4 AG7020 PANEL 7 T/C LOCATION 20 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

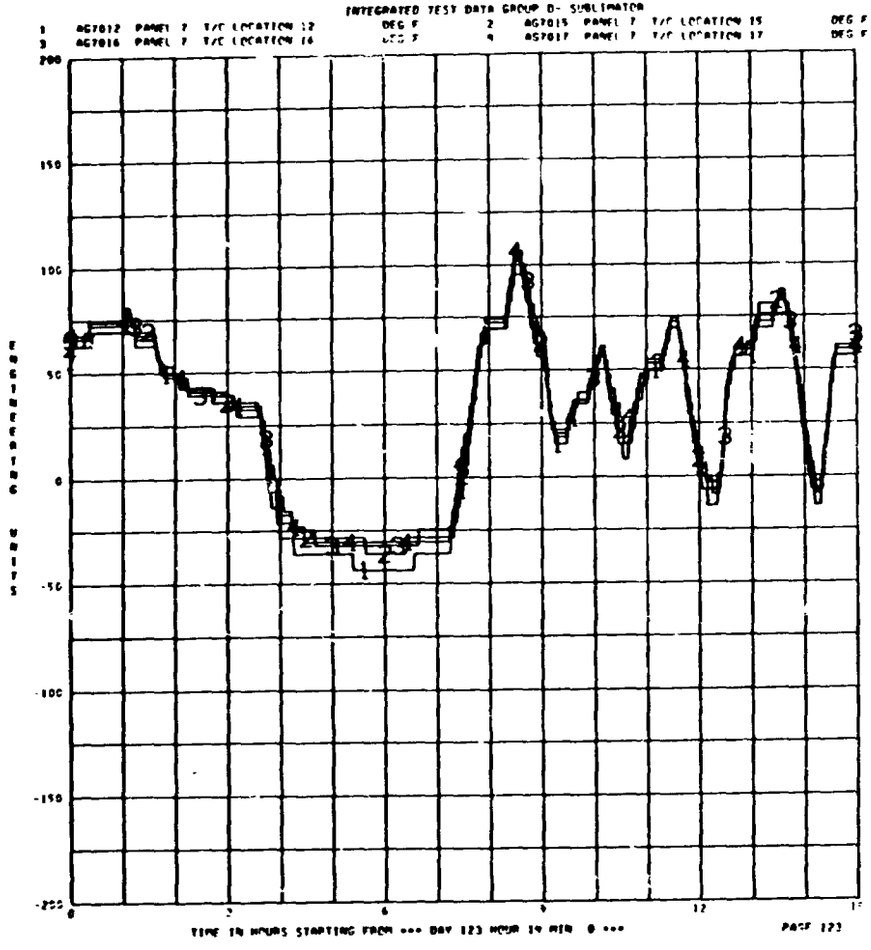
D-120


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AG7021 PANEL 7 T/C LOCATION 21 DEG F
2 AG7022 PANEL 7 T/C LOCATION 22 DEG F
3 AG7023 PANEL 7 T/C LOCATION 23 DEG F
4 AG7024 PANEL 7 T/C LOCATION 24 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-121


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AG7025 PANEL 7 T/C LOCATION 25 DEG F
2 AG7026 PANEL 7 T/C LOCATION 26 DEG F
3 AG7027 PANEL 7 T/C LOCATION 27 DEG F
4 AG7028 PANEL 7 T/C LOCATION 28 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-122


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AG7012 PANEL 7 T/C LOCATION 12 DEG F
2 AG7015 PANEL 7 T/C LOCATION 15 DEG F
3 AG7016 PANEL 7 T/C LOCATION 16
4 AG7017 PANEL 7 T/C LOCATION 17 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 123

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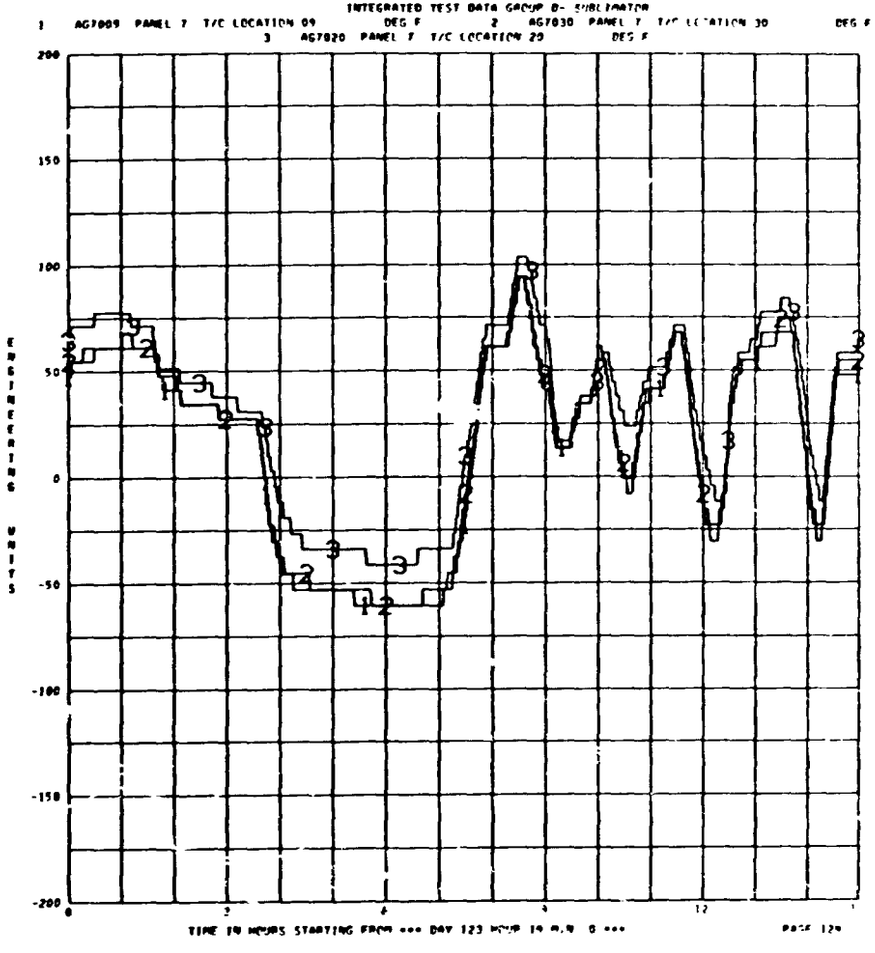
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AG7009 PANEL 7 T/C LOCATION 09 DEG F
2 AG7030 PANEL 7 T/C LOCATION 30 DEG F
3 AG7020 PANEL 7 T/C LOCATION 29 DEG F
200
150
100
50
0
-50
-100
-150
-200
0
2
4
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
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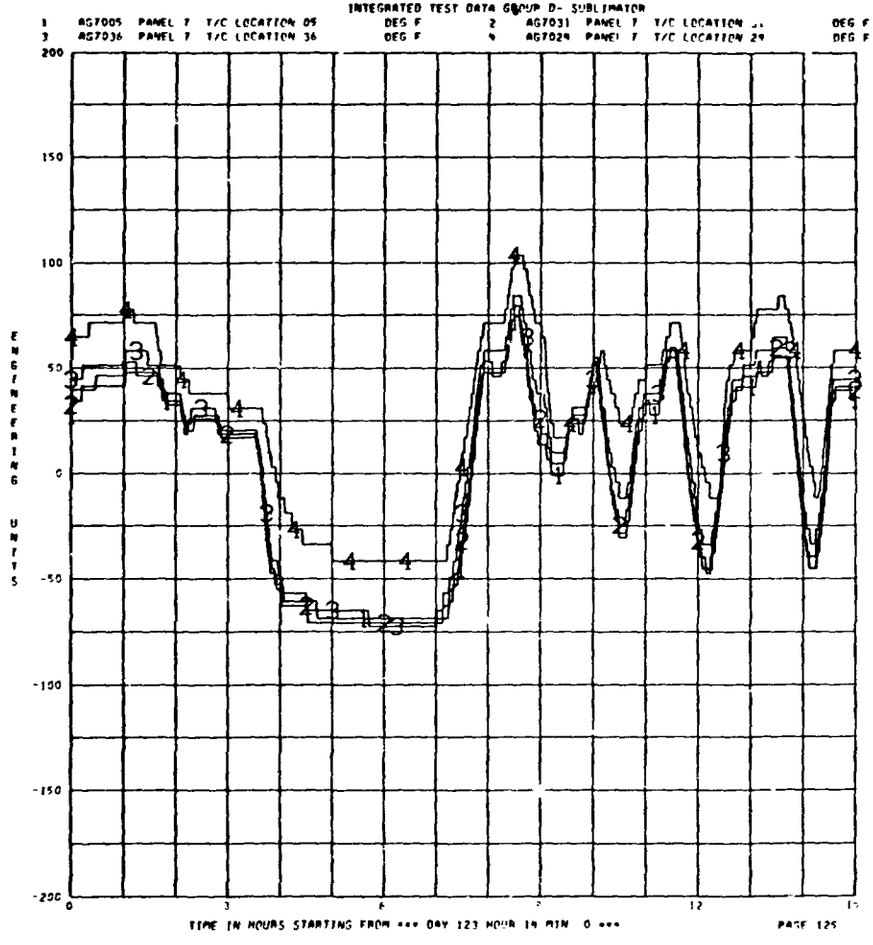
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AG7005 PANEL 7 T/C LOCATION 05 DEG F
2 AG7031 PANEL 7 T/C LOCATION
3 AG7036 PANEL 7 T/C LOCATION 36 DEG F
4 AG7029 PANEL 7 T/C LOCATION 29
DEG F
DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
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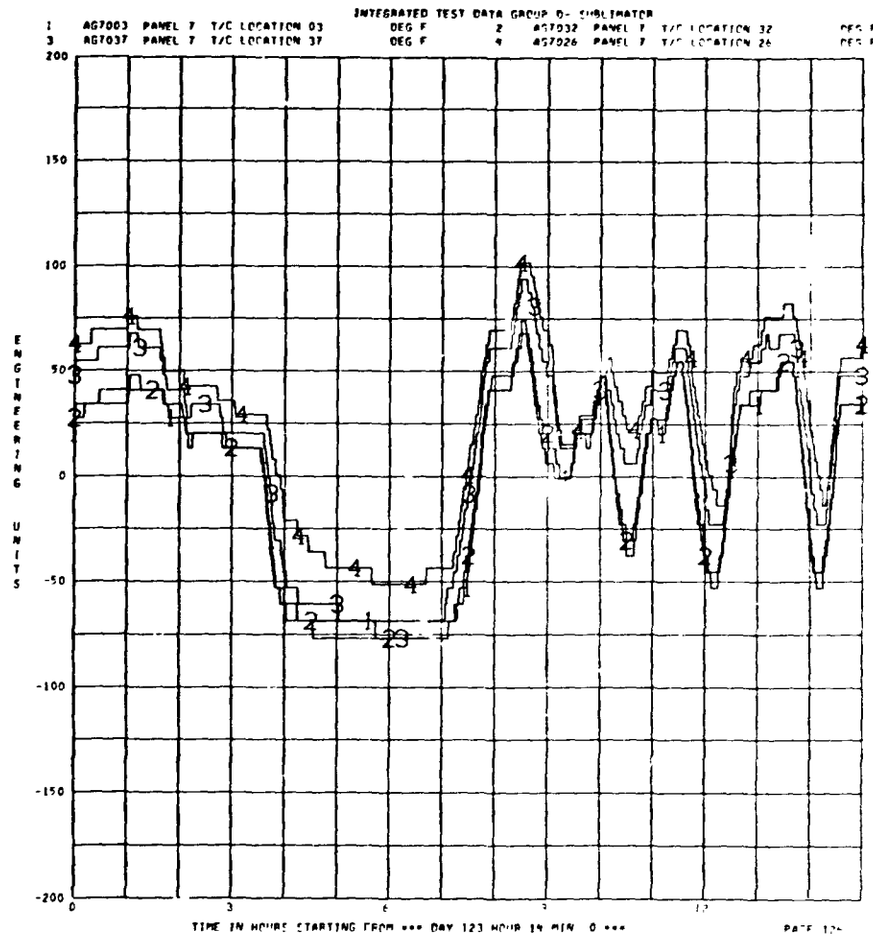
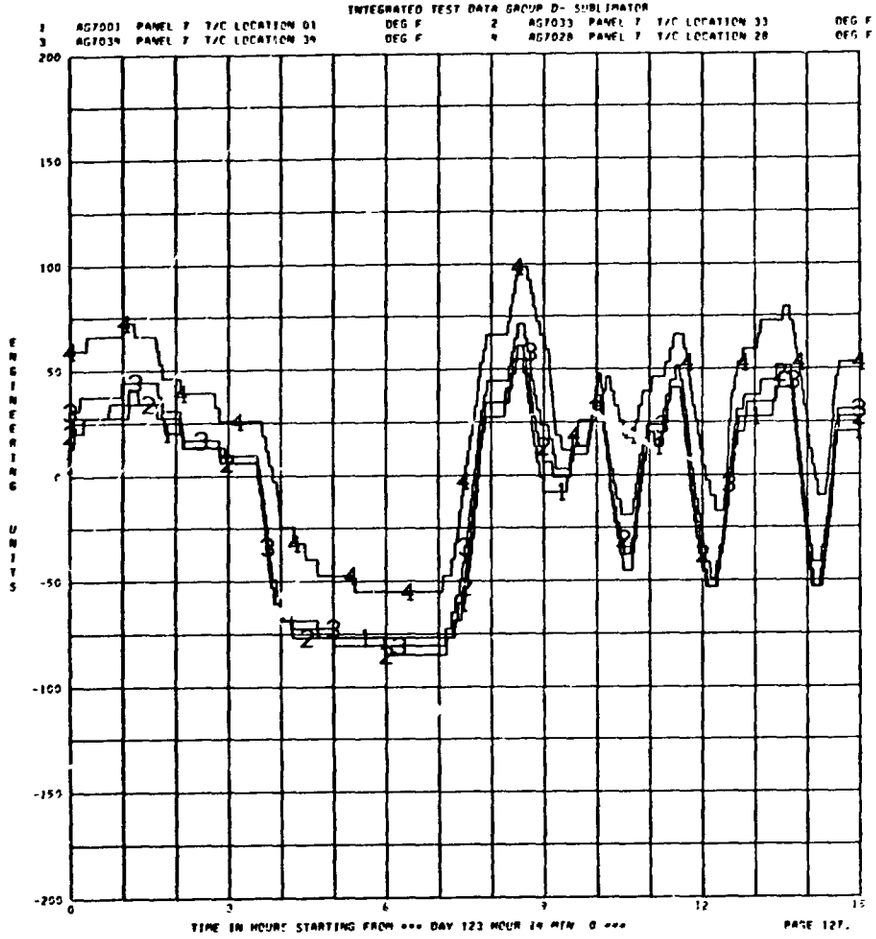

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AG7003 PANEL 7 T/C LOCATION 03 DEG F
2 AG7032 PANEL 7 T/C LOCATION 32
3 AG7037 PANEL 7 T/C LOCATION 37 DEG F
4 AG7026 PANEL 7 T/C LOCATION 26
DEG F
DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-126


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AG7001 PANEL 7 T/C LOCATION 01 DEG F
2 AG7033 PANEL 7 T/C LOCATION 33 DEG F
3 AG7034 PANEL 7 T/C LOCATION 34 DEG F
4 AG7028 PANEL 7 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***
PAGE 127.

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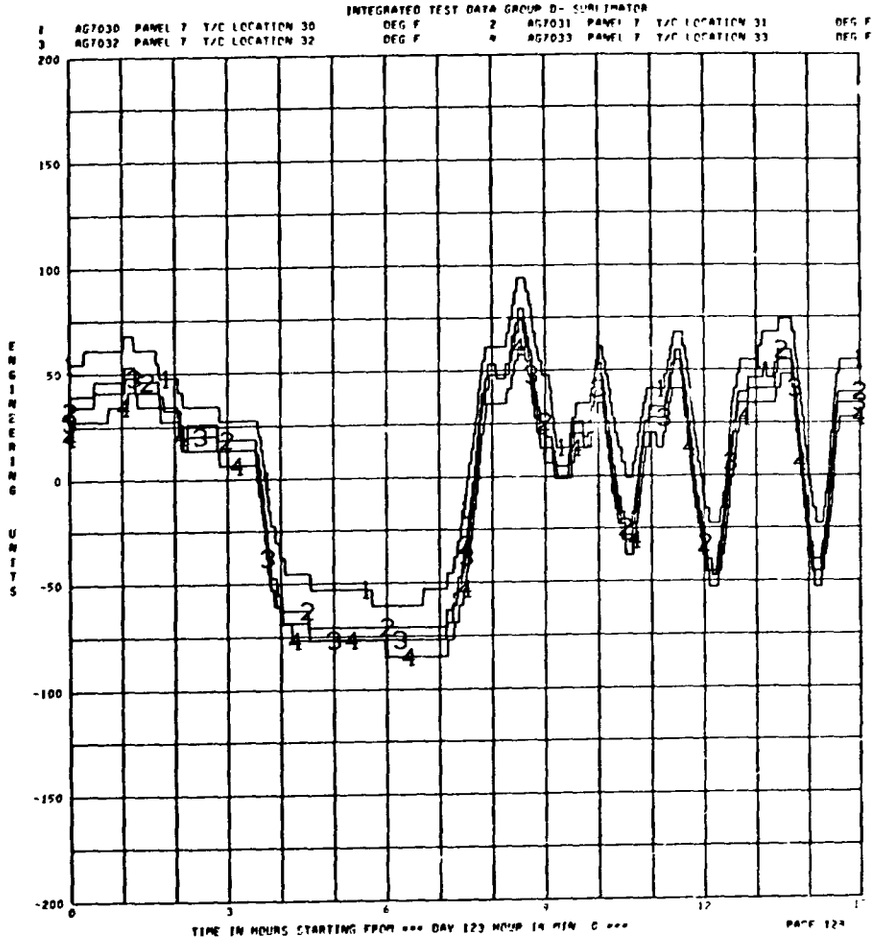
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AG7030 PANEL 7 T/C LOCATION 30 DEG F
2 AG7031 PANEL 7 T/C LOCATION 31 DEG F
3 AG7032 PANEL 7 T/C LOCATION 32 DEG F
4 AG7033 PANEL 7 T/C LOCATION 33 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***
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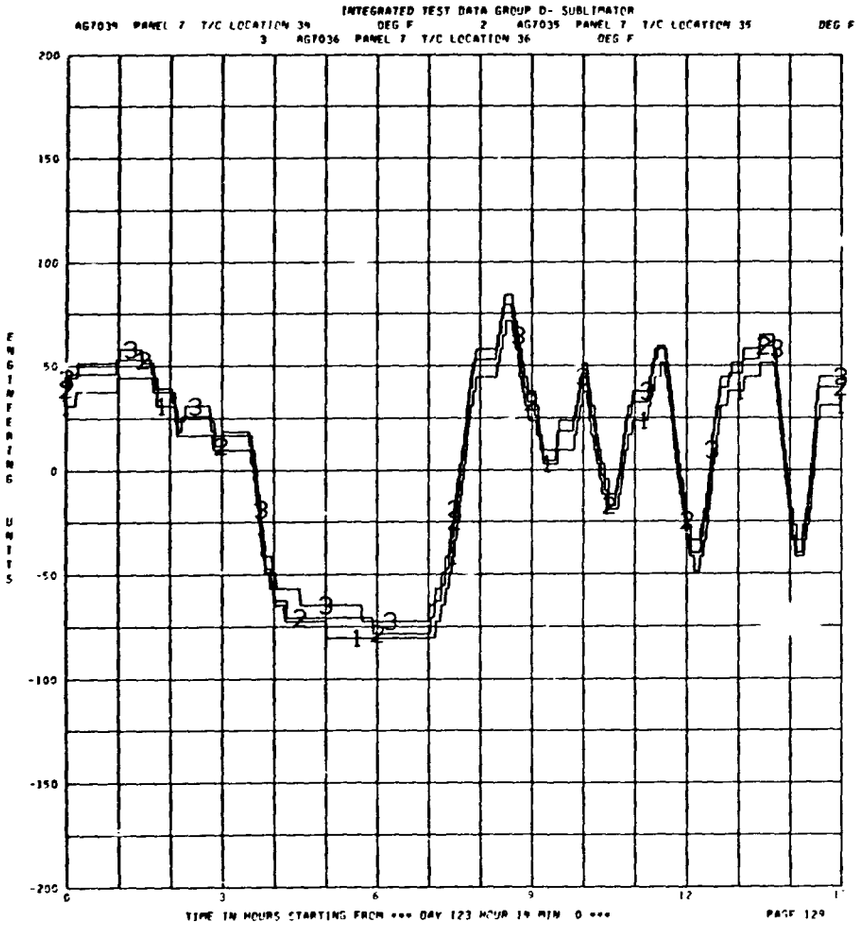
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
AG7039 PANEL 7 T/C LOCATION 39 DEG F
2 AG7035 PANEL 7 T/C LOCATION 35 DEG F
3 AG7036 PANEL 7 T/C LOCATION 36 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 129

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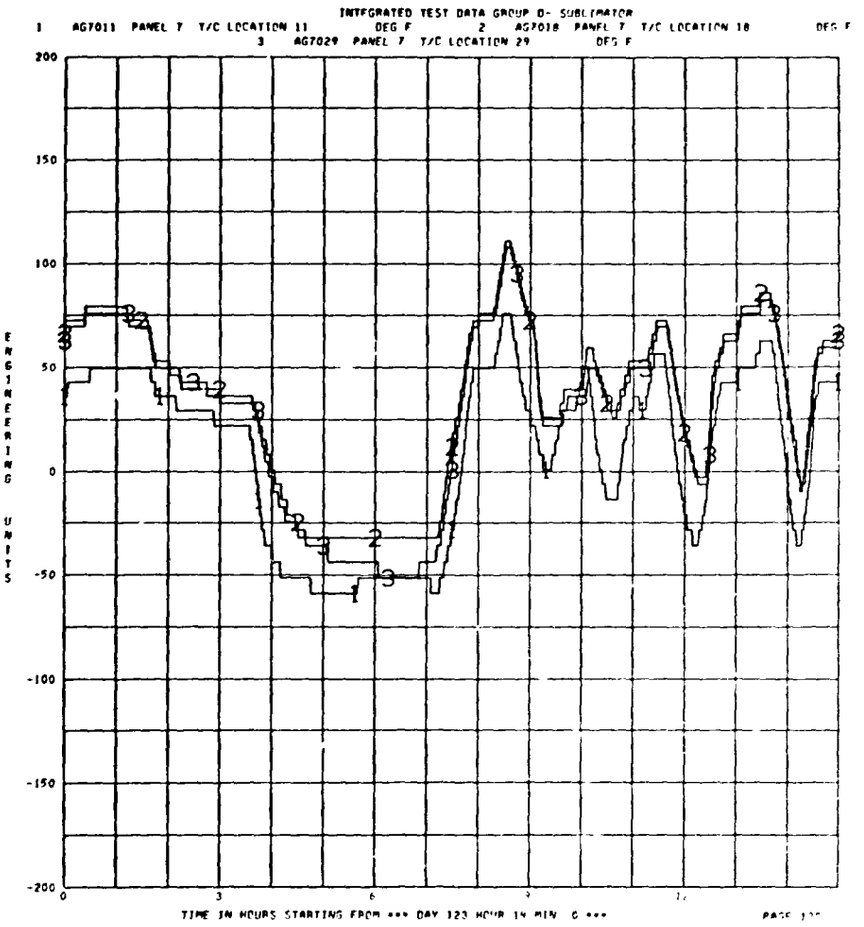
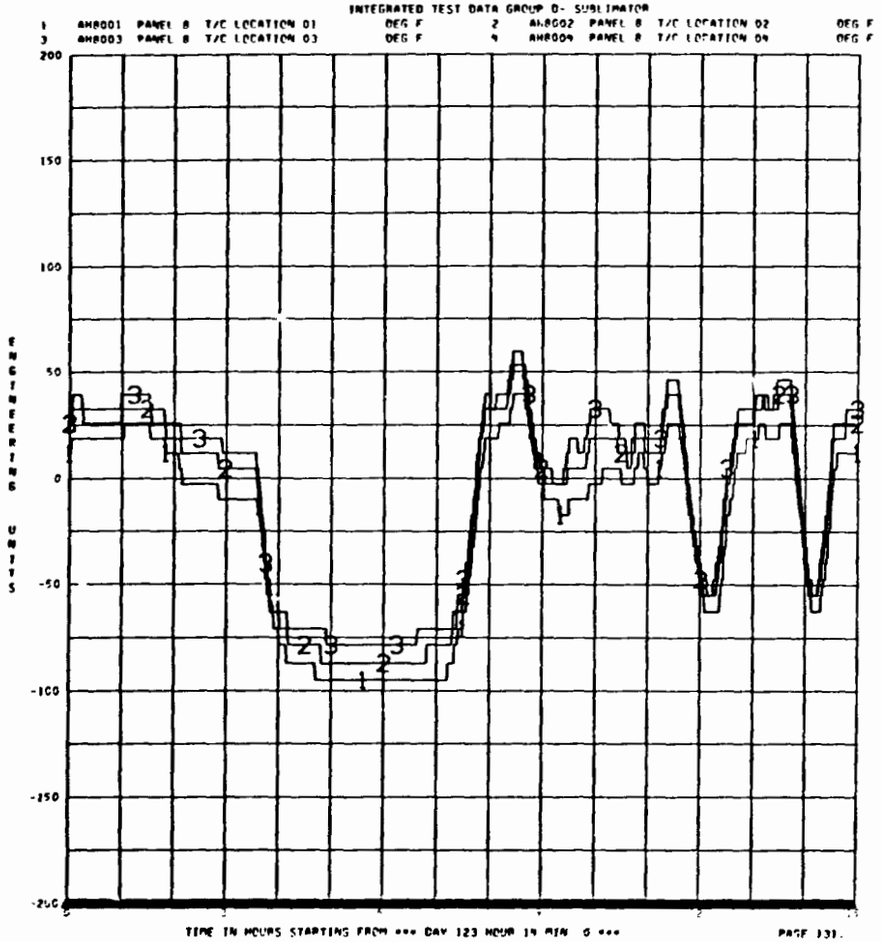

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AG7011 PANEL 7 T/C LOCATION 11 DEG F
2 AG7018 PANEL 7 T/C LOCATION 18 DEG F
3 AG7029 PANEL 7 T/C LOCATION 29 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***

D-130


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AH8001 PANEL 8 T/C LOCATION 01 DEG F
2 AH8002 PANEL 8 T/C LOCATION 02 DEG F
3 AH8003 PANEL 8 T/C LOCATION 03 DEG F
4 AH8004 PANEL 8 T/C LOCATION 04 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 131.

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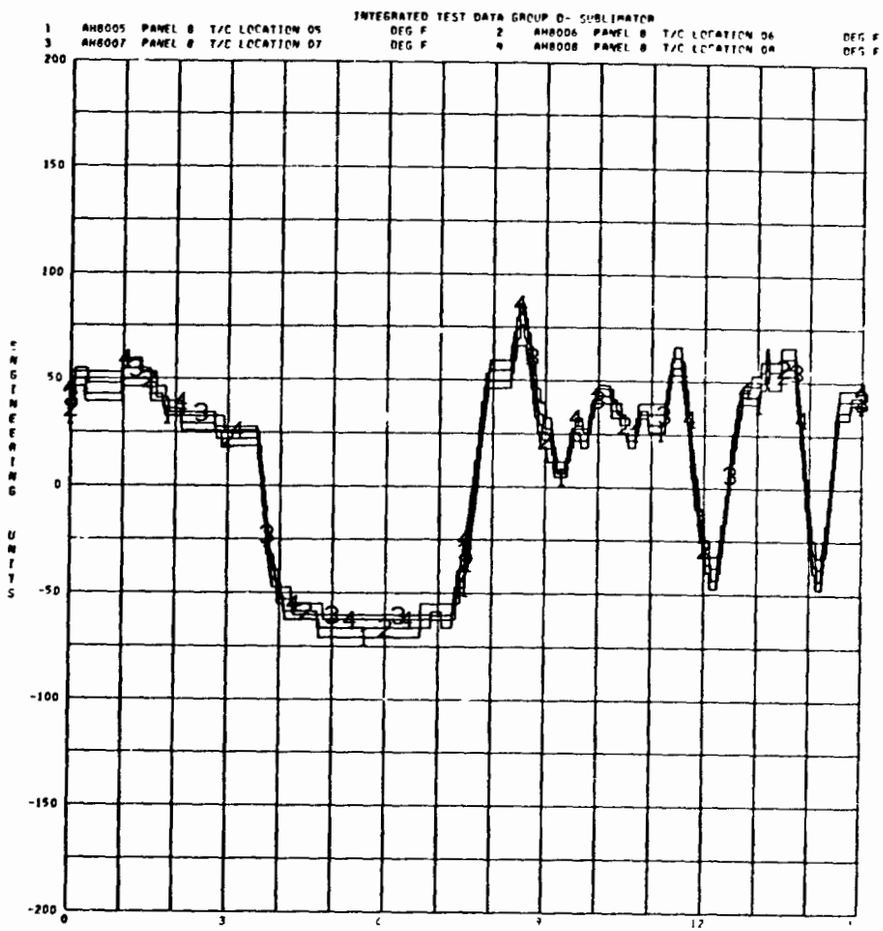
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AH8005 PANEL 8 T/C LOCATION 05 DEG F
2 AH8006 PANEL 8 T/C LOCATION 06 DEG F
3 AH8007 PANEL 8 T/C LOCATION 07 DEG F
4 AH8008 PANEL 8 T/C LOCATION 08 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 132

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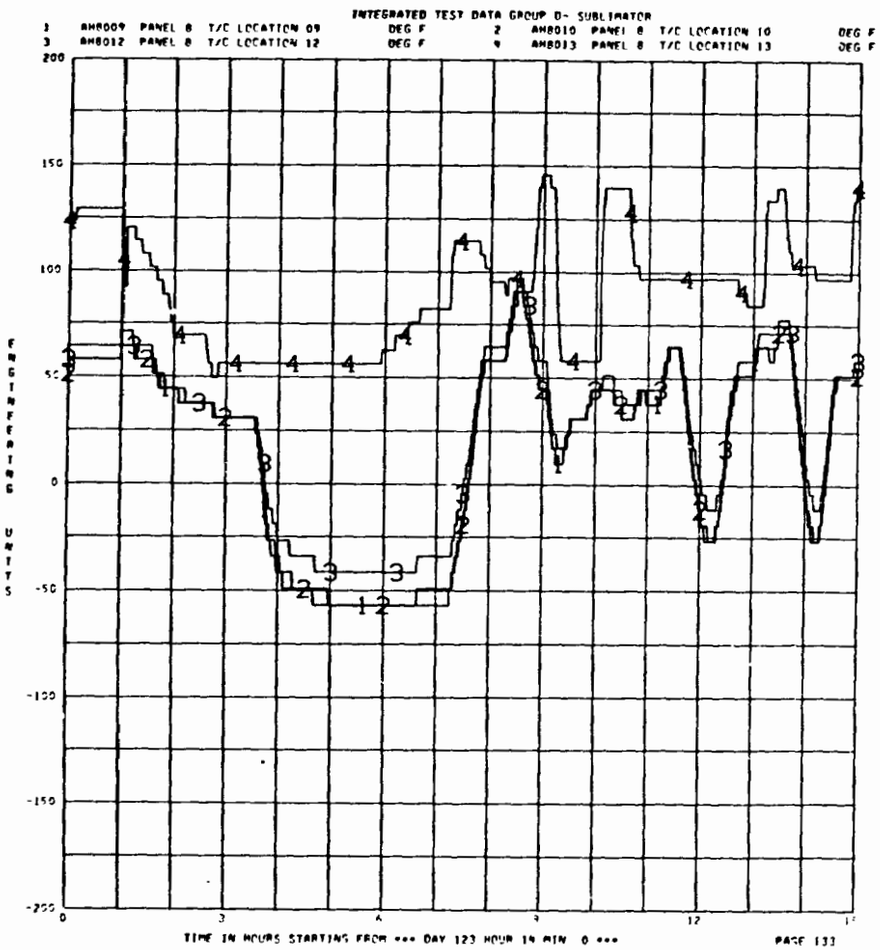
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AH8009 PANEL 8 T/C LOCATION 09 DEG F
2 AH8010 PANEL 8 T/C LOCATION 10 DEG F
3 AH8012 PANEL 8 T/C LOCATION 12 DEG F
4 AH8013 PANEL 8 T/C LOCATION 13 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***
PAGE 133

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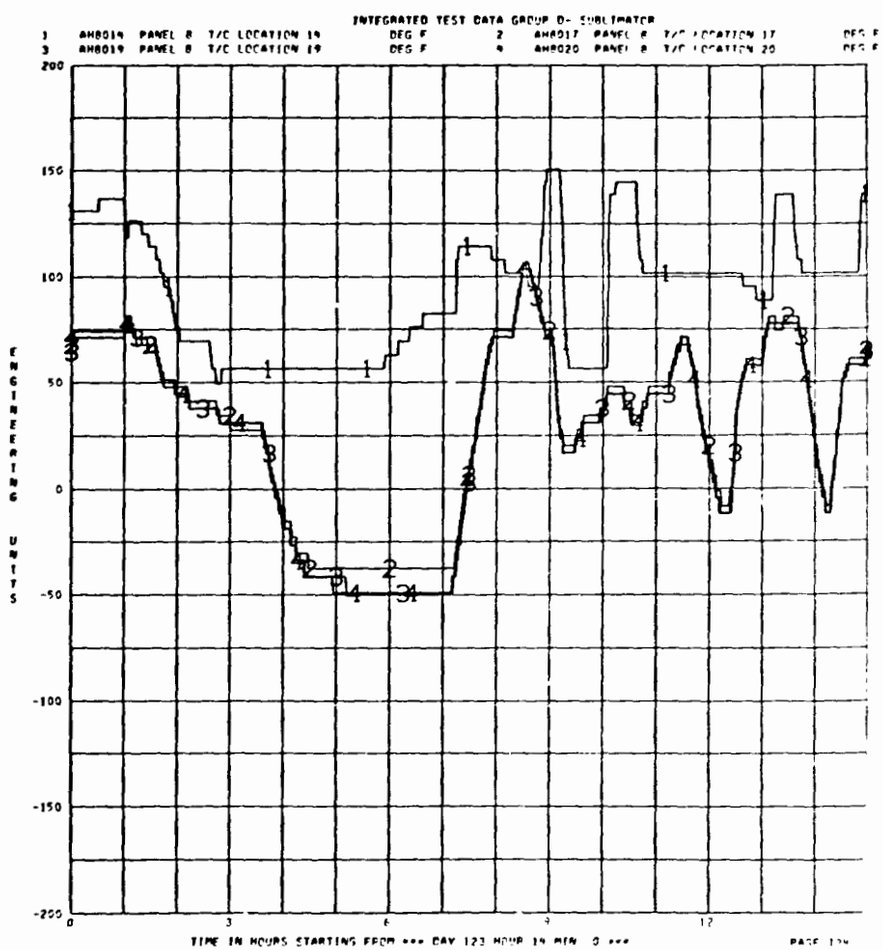
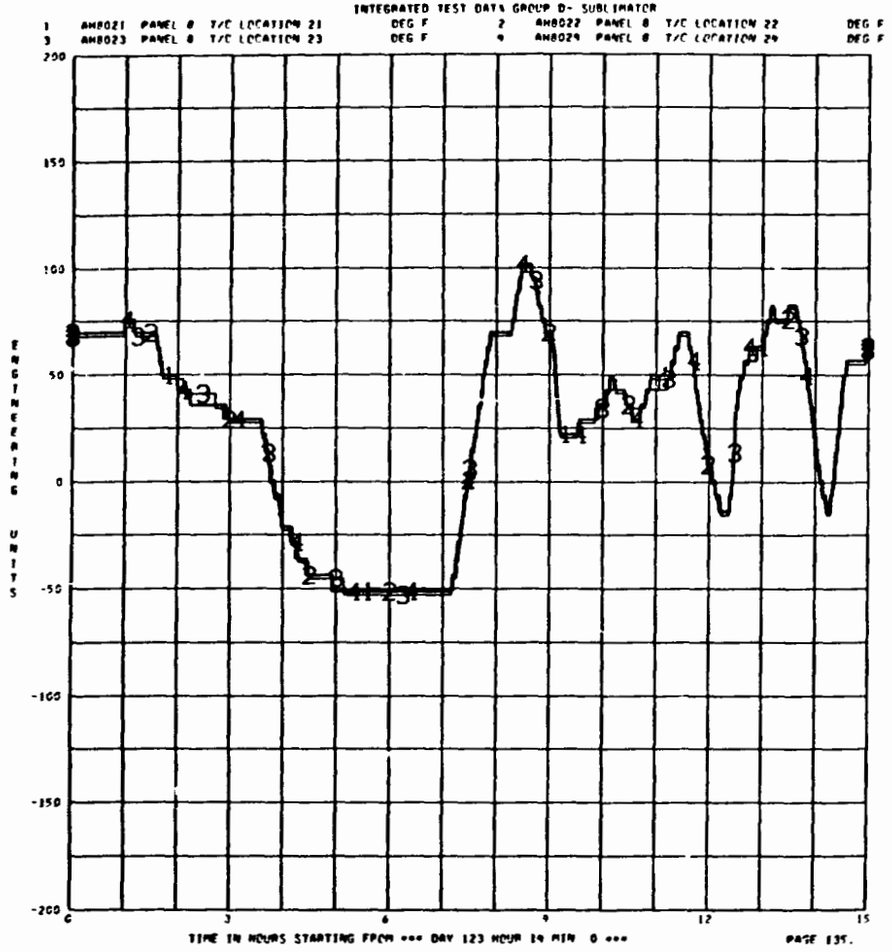

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AH8019 PANEL 8 T/C LOCATION 19 DEG F
2 AH8017 PANEL 8 T/C LOCATION 17 DEG F
3 AH8019 PANEL 8 T/C LOCATION 19 DEG F
4 AH8020 PANEL 8 T/C LOCATION 20 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***

D-134


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AH8021 PANEL 8 T/C LOCATION 21 DEG F
2 AH8022 PANEL 8 T/C LOCATION 22 DEG F
3 AH8023 PANEL 8 T/C LOCATION 23 DEG F
4 AH8024 PANEL 8 T/C LOCATION 24 DEG F
ENGINEERING UNITS
250
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***
PAGE 135.

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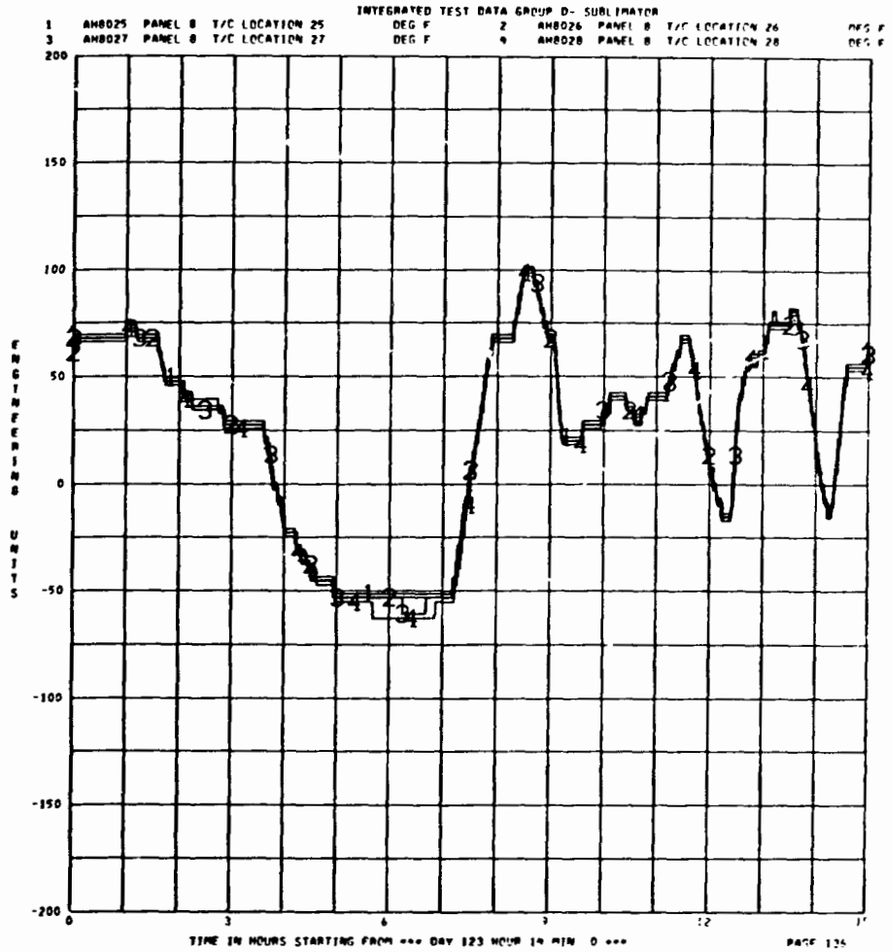
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AH8025 PANEL 8 T/C LOCATION 25 DEG F
2 AH8026 PANEL 8 T/C LOCATION 26 DEG F
3 AH8027 PANEL 8 T/C LOCATION 27 DEG F
4 AH8028 PANEL 8 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***
PAGE 136

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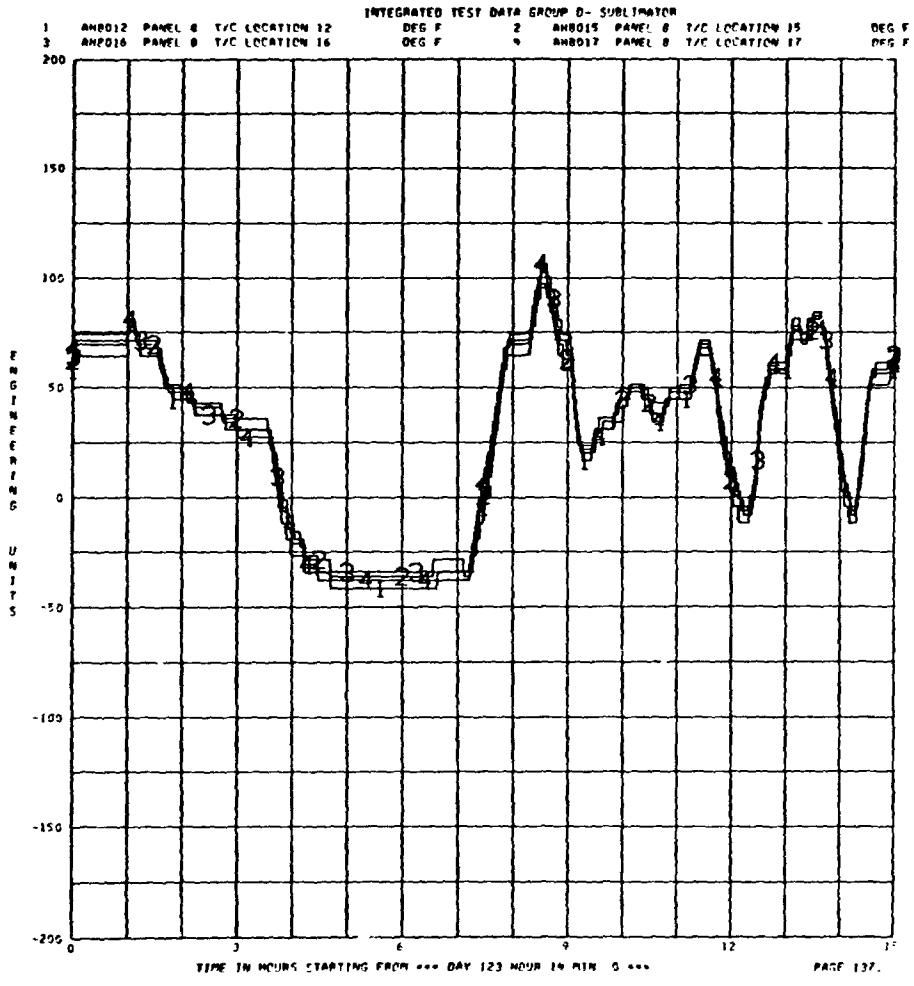
INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AN8012 PANEL 8 T/C LOCATION 12 DEG F
2 AN8015 PANEL 8 T/C LOCATION 15 DEG F
3 AN8016 PANEL 8 T/C LOCATION 16 DEG F
4 AN8017 PANEL 8 T/C LOCATION 17 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 137.

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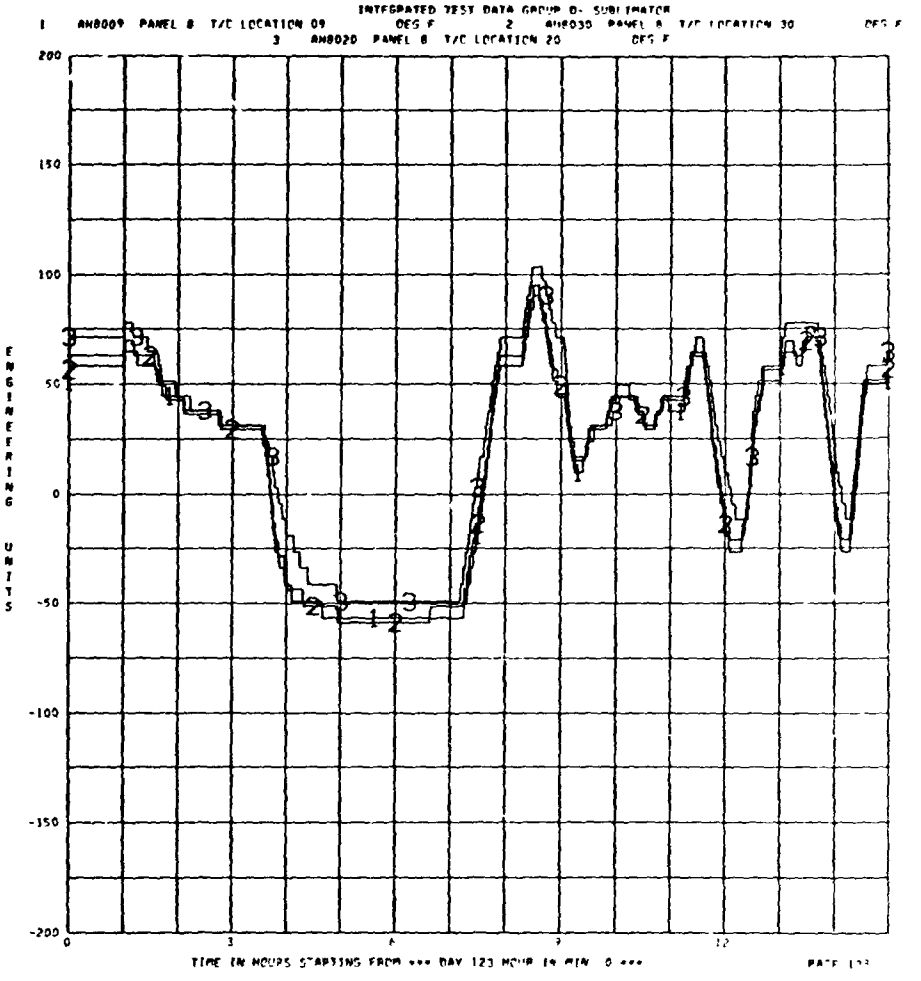
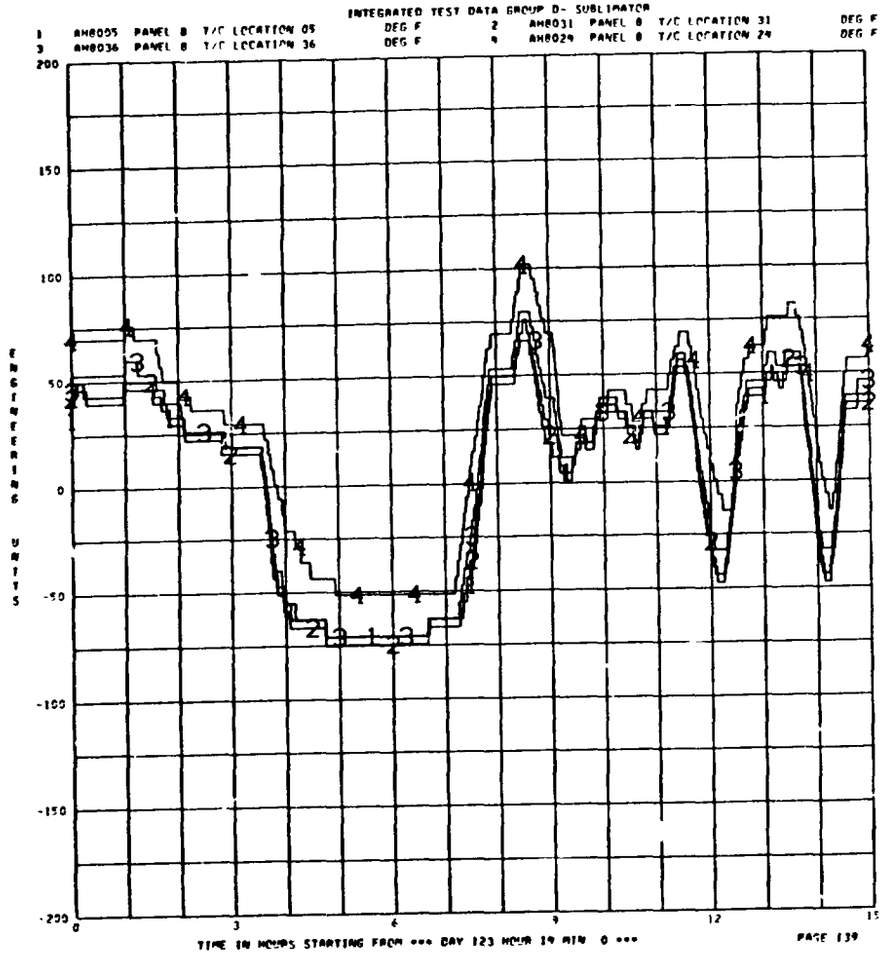

INTEGRATED TEST DATA GROUP 0- SUBLIMATOR
1 AN8009 PANEL 8 T/C LOCATION 09 DEG F
2 AN8035 PANEL 8 T/C LOCATION 30 DEG F
3 AN8020 PANEL 8 T/C LOCATION 20 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-138


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AM8005 PANEL 8 T/C LOCATION 05 DEG F
3 AM8036 PANEL 8 T/C LOCATION 36 DEG F
2 AM8031 PANEL 8 T/C LOCATION 31 DEG F
4 AM8029 PANEL 8 T/C LOCATION 29 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
15
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 139

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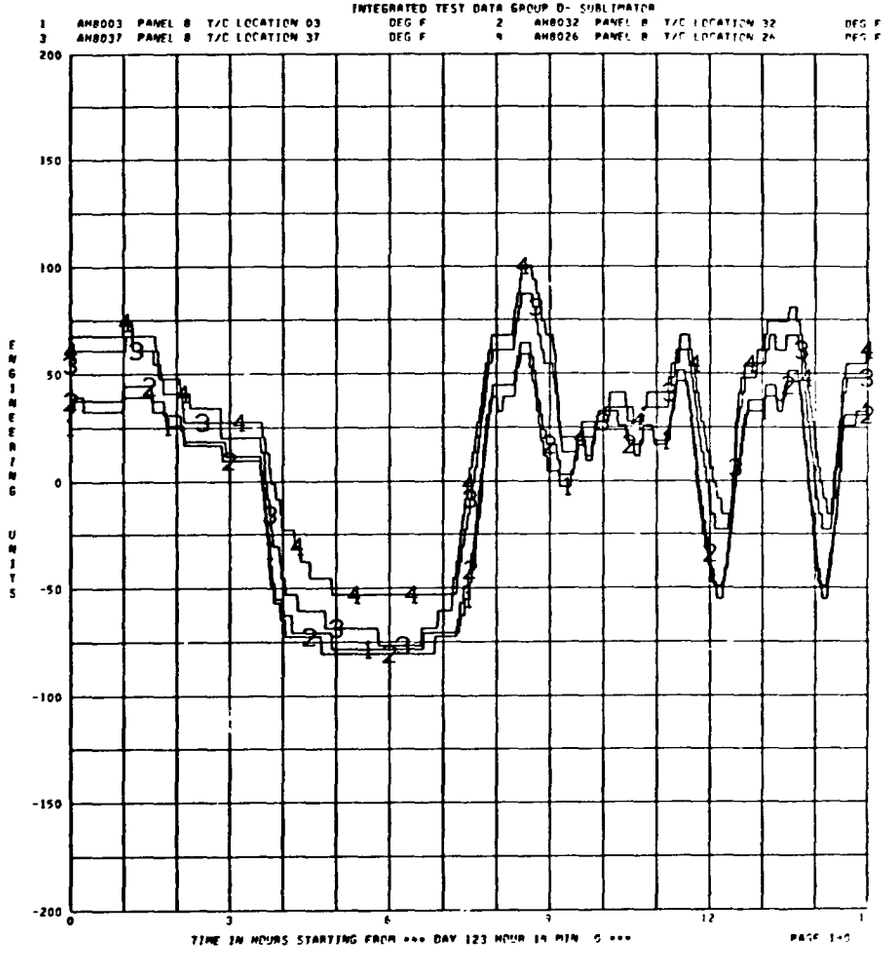
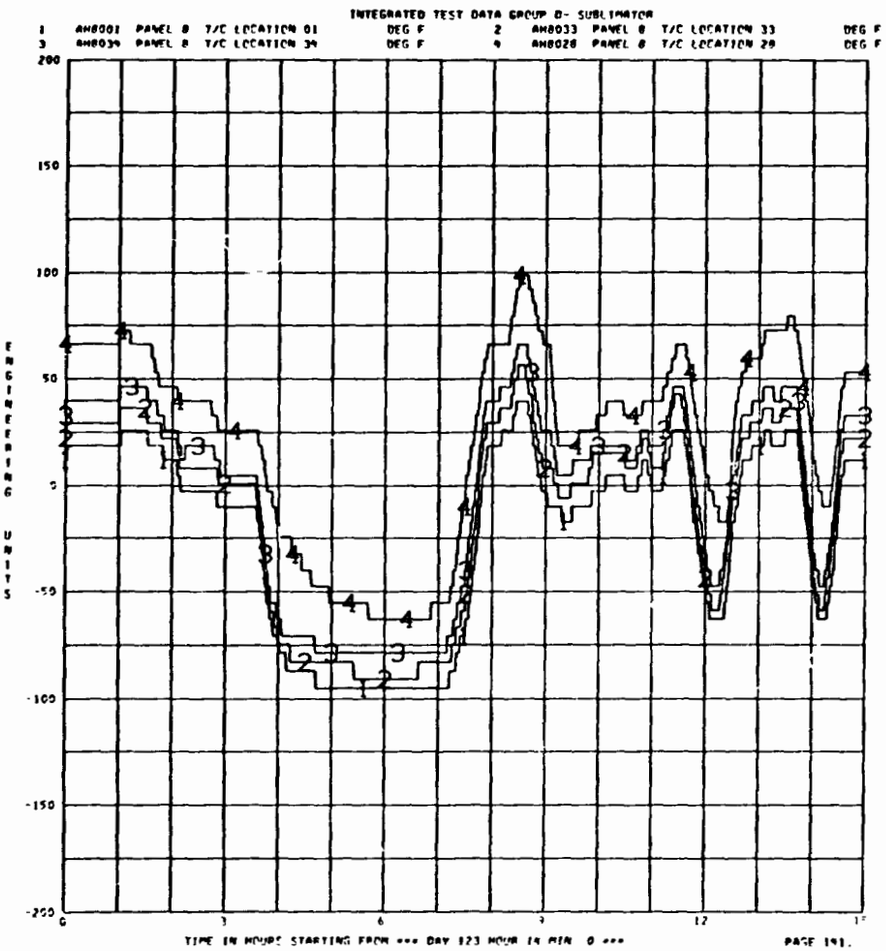

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AM8003 PANEL 8 T/C LOCATION 03 DEG F
3 AM8037 PANEL 8 T/C LOCATION 37 DEG F
2 AM8032 PANEL 8 T/C LOCATION 32 DEG F
4 AM8026 PANEL 8 T/C LOCATION 26 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-140


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AH8001 PANEL 8 T/C LOCATION 01 DEG F
2 AH8033 PANEL 8 T/C LOCATION 33 DEG F
3 AH8034 PANEL 8 T/C LOCATION 34 DEG F
4 AH8028 PANEL 8 T/C LOCATION 28 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***
PAGE 141.

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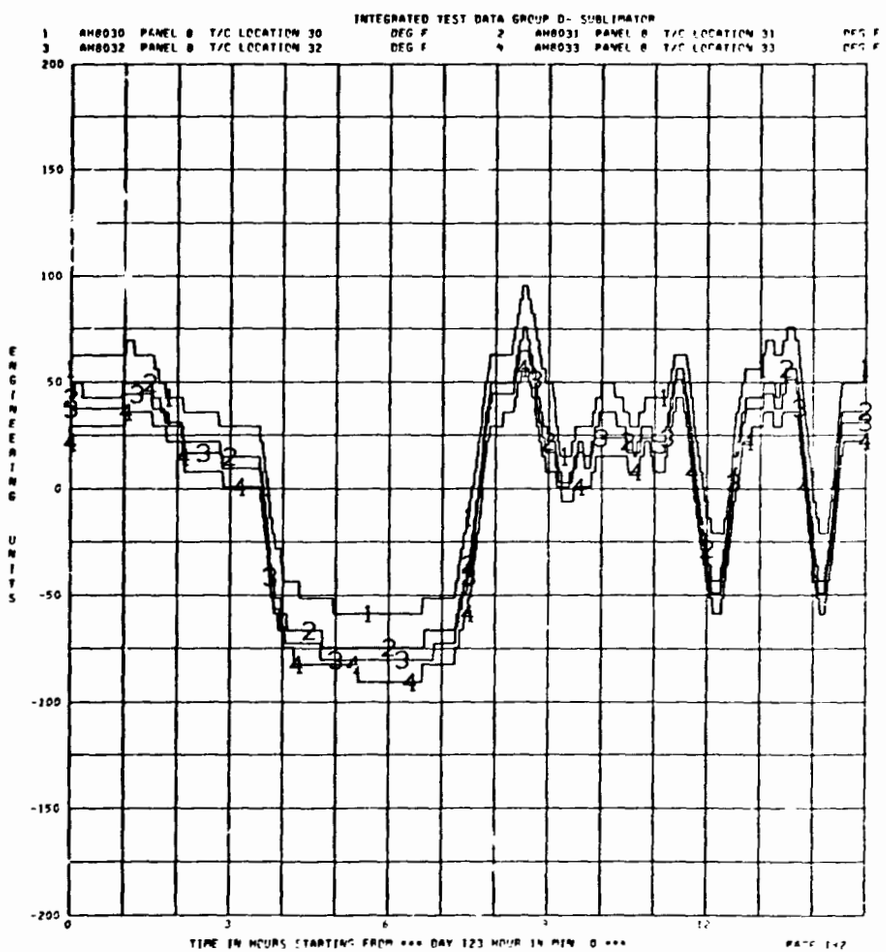
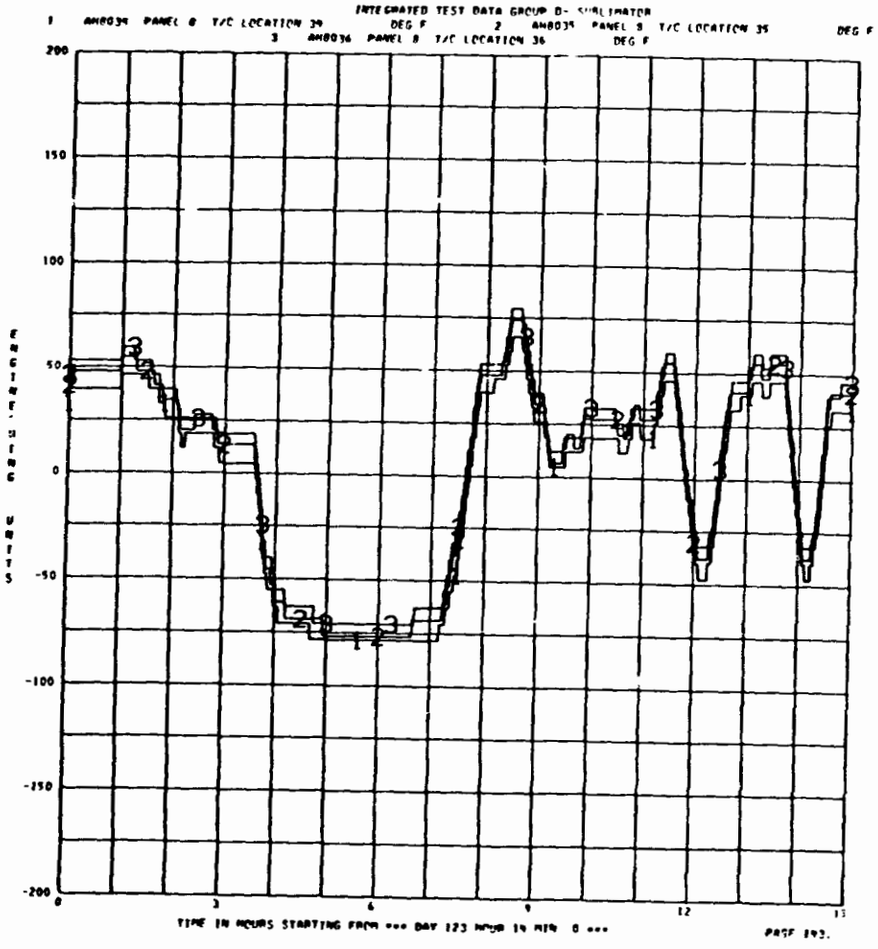
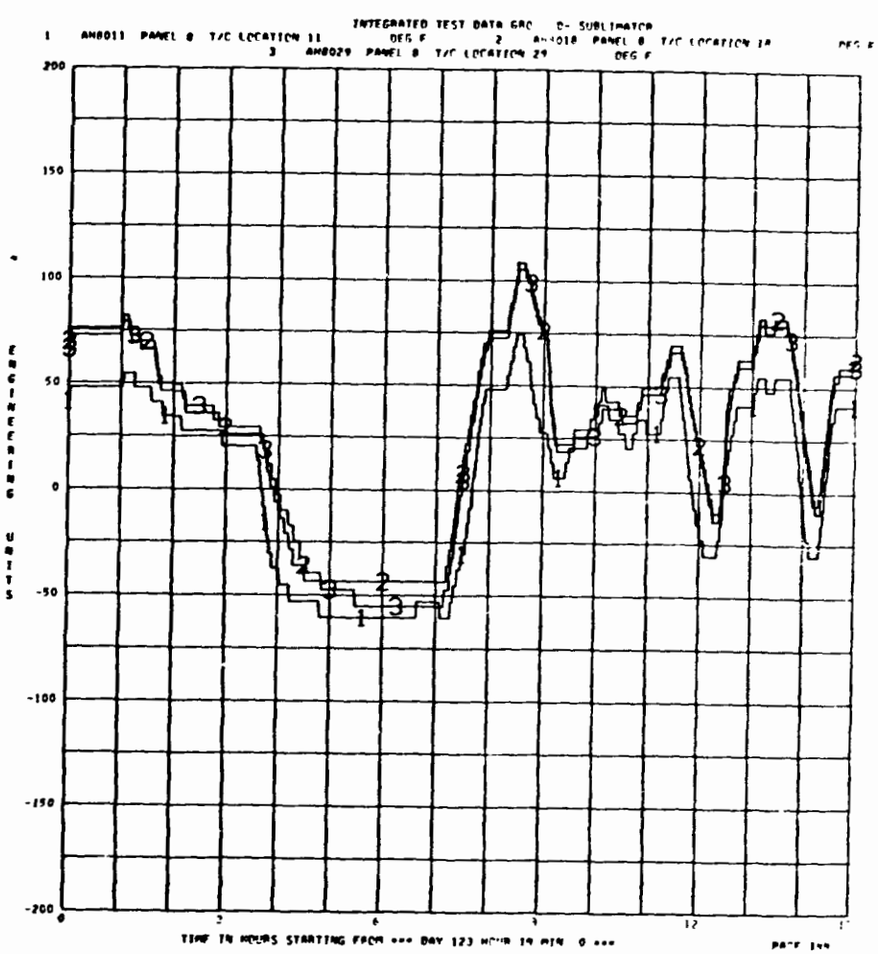

INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AH8030 PANEL 8 T/C LOCATION 30 DEG F
2 AH8031 PANEL 8 T/C LOCATION 31 DEG F
3 AH8032 PANEL 8 T/C LOCATION 32 DEG F
4 AH8033 PANEL 8 T/C LOCATION 33 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***

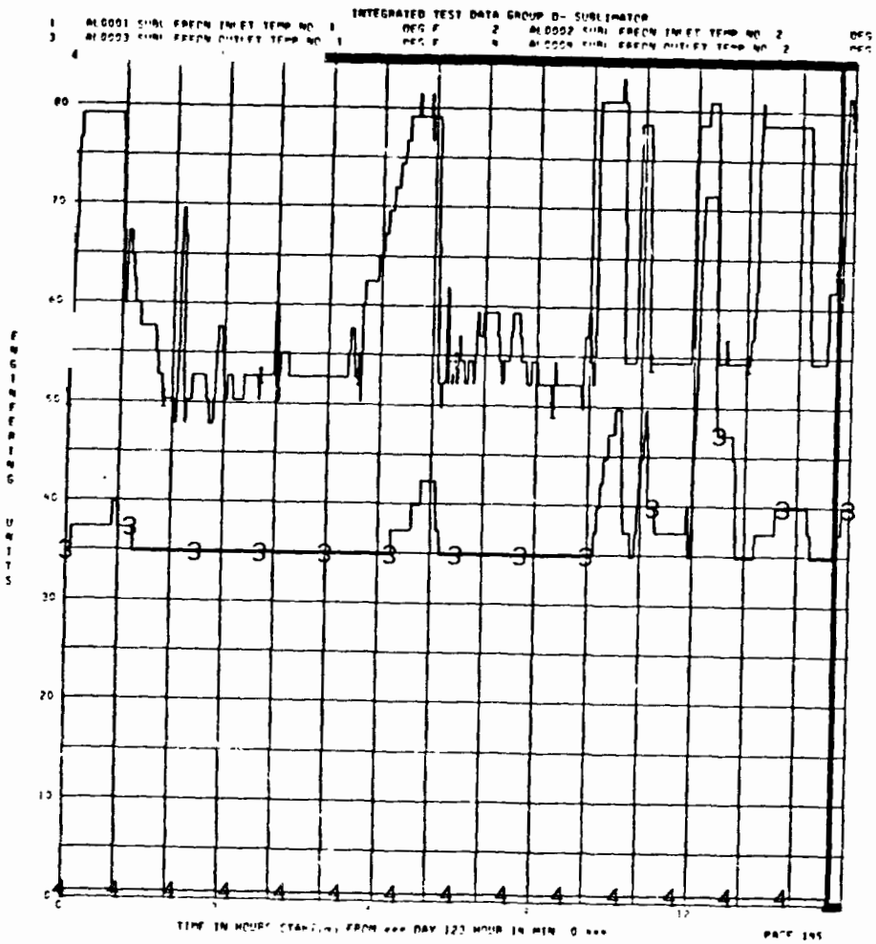
D-142


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AM8034 PANEL 8 T/C LOCATION 34 DEG F
2 AM8035 PANEL 8 T/C LOCATION 35 DEG F
3 AM8036 PANEL 8 T/C LOCATION 36 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-143


INTEGRATED TEST DATA GRO D- SUBLIMATOR
1 AM8011 PANEL 8 T/C LOCATION 11 DEG F
2 AM1018 PANEL 8 T/C LOCATION 18 DEG F
3 AM8029 PANEL 8 T/C LOCATION 29 DEG F
ENGINEERING UNITS
200
150
100
50
0
-50
-100
-150
-200
0
2
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-144


INTEGRATED TEST DATA GROUP B- SUBLIMATOR
1 AL0001 SUBL FREON INLET TEMP NO 1 DEG F
2 AL0002 SUBL FREON INLET TEMP NO 2 DEG
3 AL0003 SUBL FREON OUTLET TEMP NO 1 DEG F
4 AL0004 SUBL FREON OUTLET TEMP NO 2 DEG
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***
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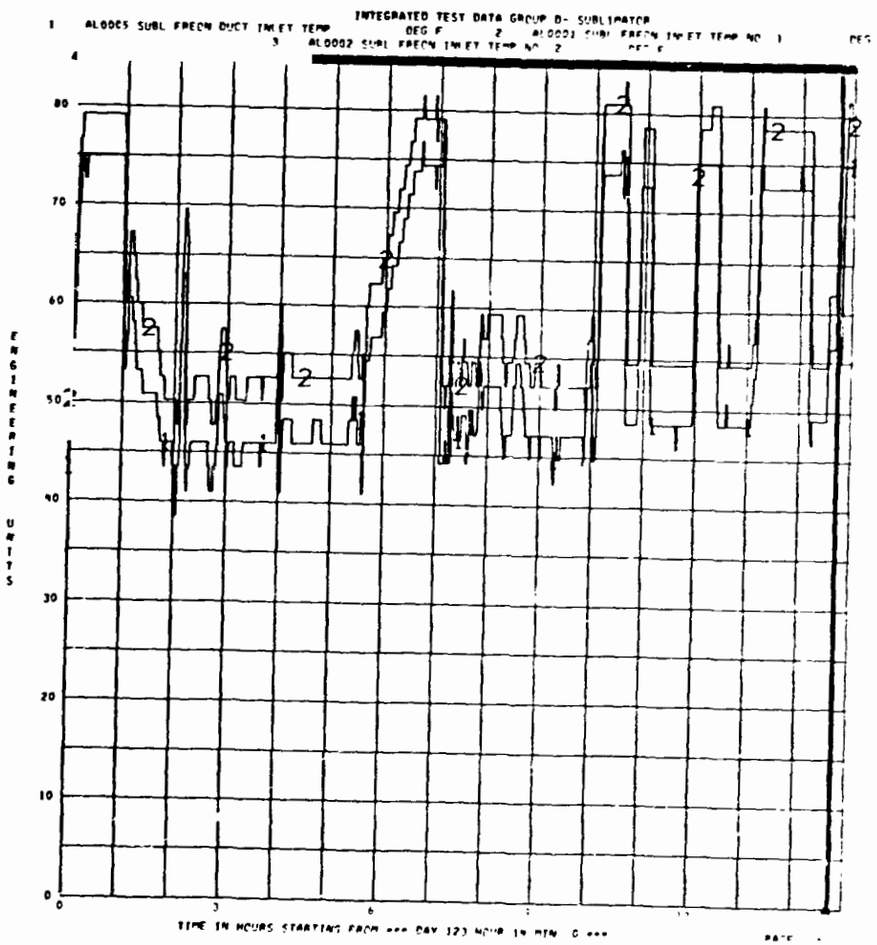
INTEGRATED TEST DATA GROUP B- SUBLIMATOR
1 AL0005 SUBL FREON DUCT INLET TEMP DEG F
2 AL0001 SUBL FREON INLET TEMP NO 1 DEG F
3 AL0002 SUBL FREON INLET TEMP NO 2 DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 14 MIN 0 ***

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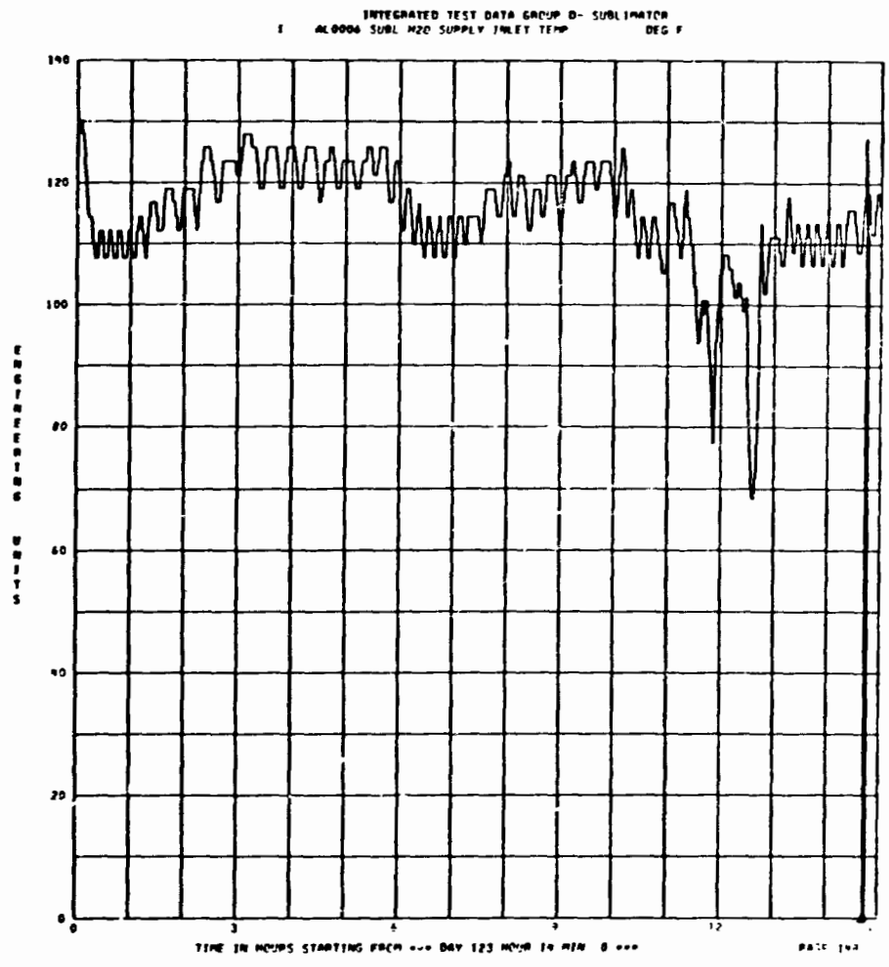
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AL0008 SUBL EXHAUST DUCT INLET TEMP DEG F
2 AL0009 SUBL EXHAUST DUCT DISCH TEMP DEG
3 AL1001 SUBL NOZZLE THROAT TEMP NO 1 DEG F
4 AL1002 SUBL NOZZLE THROAT TEMP NO 2 DEG
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

D-147


INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 AL0006 SUBL H2O SUPPLY INLET TEMP DEG F
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

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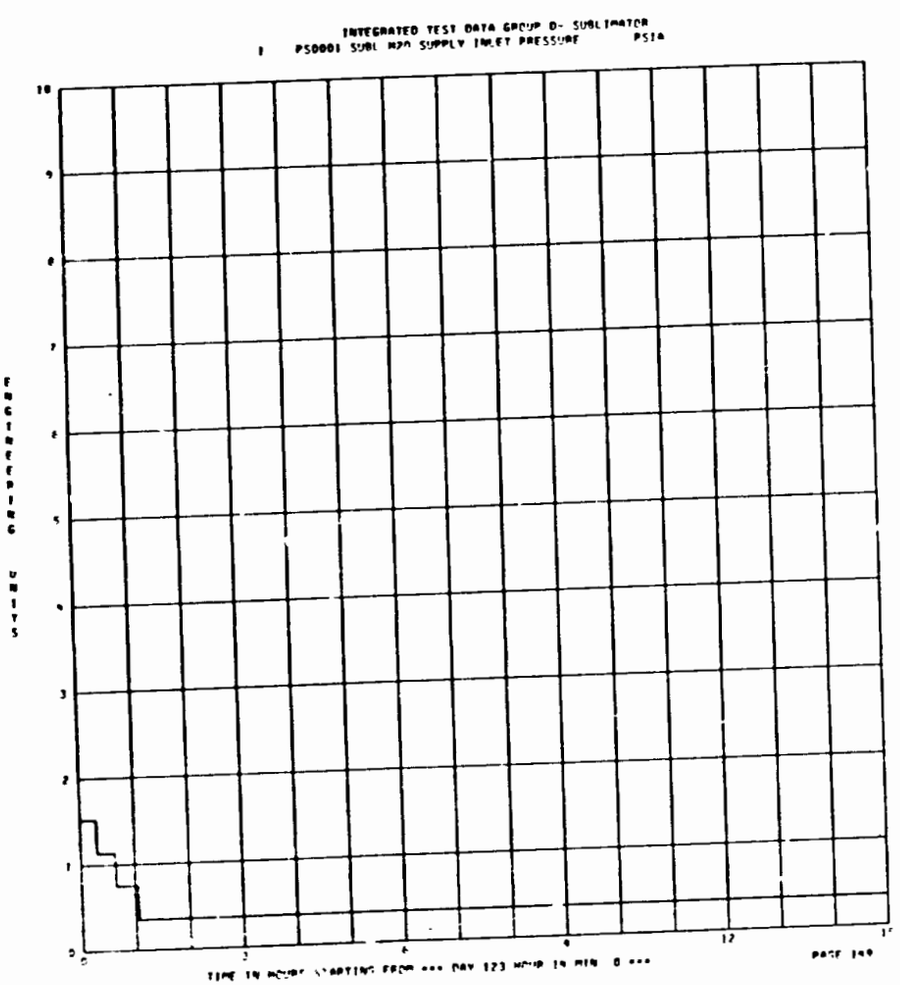
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 PS0001 SUBL H2O SUPPLY INLET PRESSURE PSIA
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***
PAGE 149

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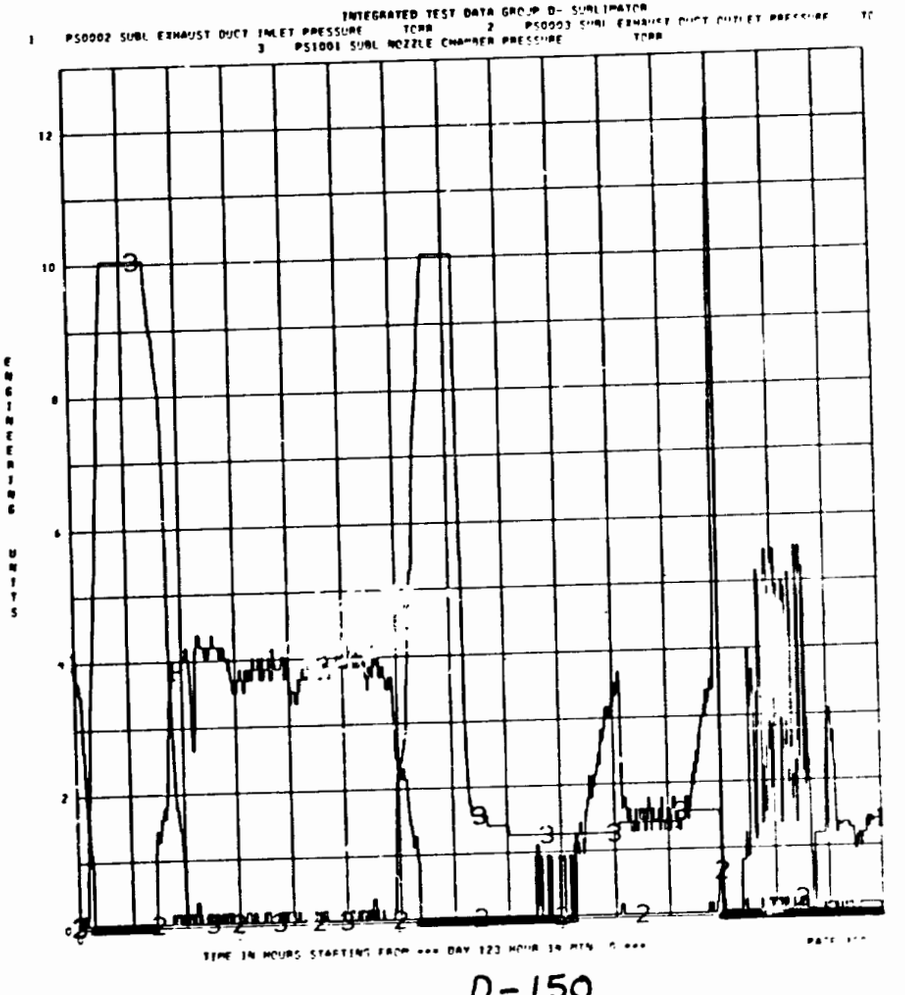
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 PS0002 SUBL EXHAUST DUCT INLET PRESSURE TORR
2 PS0003 SUBL EXHAUST DUCT OUTLET PRESSURE TC
3 PS1001 SUBL NOZZLE CHAMBER PRESSURE TORR
ENGINEERING UNITS
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MIN 0 ***

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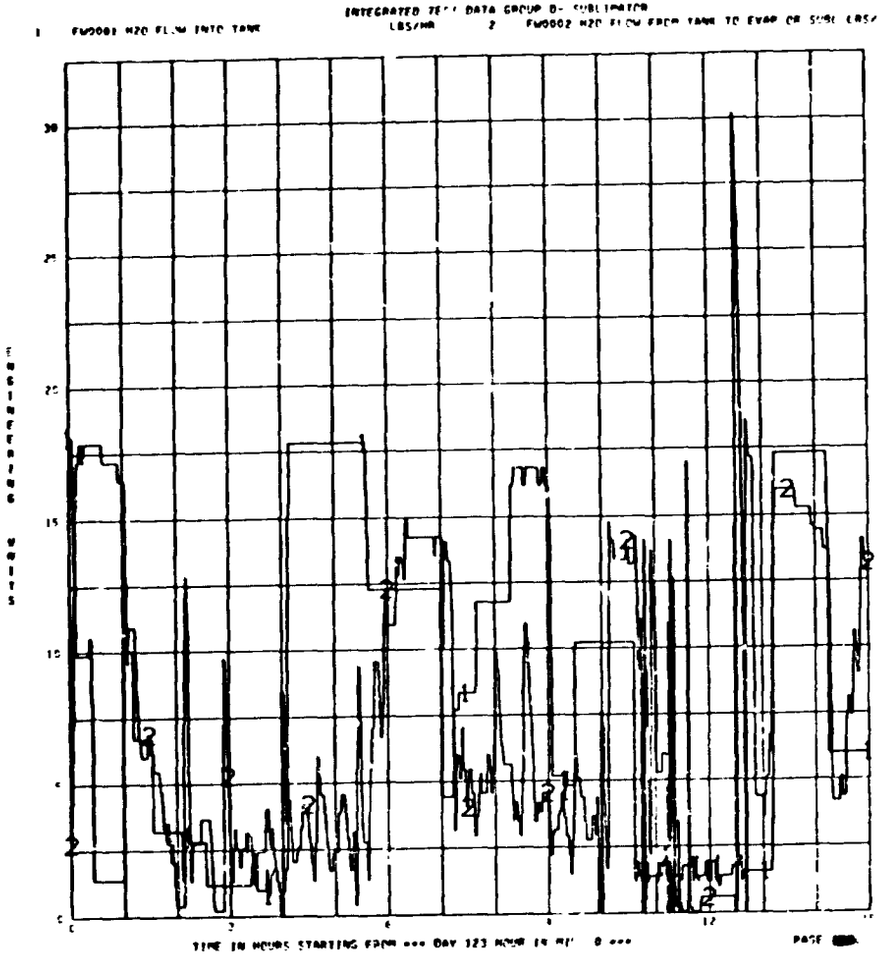
INTEGRATED TEST DATA GROUP D- SUBLIMATOR
1 FW0001 H2O FLOW INTO TANK
LBS/HR
2 FW0002 H2O FLOW FROM TANK TO EVAP OR SUBL LBS/
30
25
20
15
10
5
0
0
3
6
9
12
TIME IN HOURS STARTING FROM *** DAY 123 HOUR 19 MI 0 ***
PAGE

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