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Operations Analysis (Study 2.1)

Program Manual and Users Guide for the LOVES Computer Code

Prepared by STANLEY T WRAY, JR Information Processing Division

6 June 1975



Prepared for OFFICE OF MANNED SPACE FLIGHT
NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
Washington, D C

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Systems Engineering Operations THE AEROSPACE CORPORATION

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FOREWORD

In early FY 1974, the Logistics of Orbiting Vehicle Servicing (LOVES) computer specification was developed as a part of NASA Study 2 6, Operations Analysis—This specification defined a computer code which could be developed to simulate space servicing of satellites, an alternative approach to ground refurbishment with the potential for significant reduction of future operational and program costs—From this specification and through a series of evolutionary discussions, the LOVES Computer Program was developed.

The LOVES Computer Program is designed to simulate the logistics of on-orbit servicing using the Shuttle and an upper stage to deploy satellites and subsequently replace individual modules in the satellites. The primary use of the program is for parametric studies and changes in operational policy as they impact vehicle flight rates and satellite availability. The program was developed in the CDC 6400/7600 computer complex at The Aerospace Corporation, El Segundo, California, for implementation on a UNIVAC 1108 computer. It is coded in SIMSCRIPT 1.5 and FORTRAN IV. SIMSCRIPT (simulation of a program used for design and development purposes) is a simulation language originally developed at the Rand Corporation and now available from Consolidated Analysis Centers, Inc., (C. A. C. I.) in Santa Monica, California. FORTRAN IV (Formula Translation System) is a standard scientific programming language in common use in computer programs

At the direction of V. N. Huff, NASA Task Monitor (Code MTE), NASA Headquarters, Washington, D.G., the LOVES Computer Program has already been delivered for use at the NASA Computing Facility in Slidell, Louisiana, and to Dr. J. Steincamp at the Marshall Space Flight Center, Huntsville, Alabama.

Documentation provided under NASA Study 2.1 includes this report and a companion report, ATR-74(7341)-7, Operations Analysis (Study 2.1), Program Listing for the LOVES Computer Code. In addition,

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potential users of the LOVES Computer Program are referred to the original specification document prepared under NASA Study 2 6, ATR-74(7336)-3, Operations Analysis (Study 2 6) Final Report, Volume IV Computer Specification -- Logistics of Orbiting Vehicle Servicing (LOVES).

ACKNOWLEDGMENT

Many people have participated in the design, implementation, and usage of the LOVES Computer Program For technical direction, credit is due R. R. Wolfe, NASA Study 2.1 Director for The Aerospace Corporation, and V. N. Huff, NASA Study 2.1 Task Monitor (Code MTE), NASA Headquarters, Washington D.C. Problem definition was provided by J. B. Carey, S. B. Miller, L. T. Stricker, and M. G. Wolfe of The Aerospace Corporation Programmers responsible for coding the LOVES Computer Program include W. J. Swartwood, G. W. Timpson, and S. T. Wray, Jr. To date, the program has been used primarily by Messrs. Stricker and Wolfe of The Aerospace Corporation, V. N. Huff of NASA, and Dr. J. Steincamp, NASA Manned Space Flight Center, Huntsville, Alabama

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1. INTRODUCTION

This document provides the potential user with the information necessary to use the LOVES Computer Program in its existing state or to modify the program to include studies not properly handled by the basic model. The report is divided into a Users Guide, a Programmers Manual, and several supporting appendices. To achieve a full understanding of the LOVES Computer Program will require at least a perusal of the entire document.

The Users Guide defines the basic elements assembled together to form the model for servicing satellites in orbit. As the program is a simulation, the method of attack is to disassemble the problem into a sequence of events, each occurring instantaneously and each creating one or more other events in the future. The main driving force of the simulation is the deterministic launch schedule of satellites and the subsequent failure of the various modules which make up the satellites.

The user will find a description of the events in the simulation along with the properties of satellite systems, satellites, modules, orbits where satellites "live," and vehicles (upper stages, Shuttles, and the Solar Electric Propulsion Stage). The phasing algorithm is described as it pertains to visiting several payloads positioned at different locations within an orbit. The loading queue is discussed as the means of choosing when a launch shall occur. There is also a discussion on the detail of the data cards contained in the input data deck.

The LOVES Computer Program uses a random number generator to simulate the failure of module elements and therefore operates over a long span of time — typically 10 - 15 years. The sequence of events is varied by making several runs in succession with different random numbers resulting in a Monte Carlo technique to determine statistical parameters of minimum value, average value, and maximum value.

The parameters collected are described in the paragraphs on program cutput.

The Programmers Manual presents a series of flow charts showing the interconnections between all the subroutines and events which the program comprises. Each subroutine and event is then described in some detail. It should be noted that experience in working with the program has demonstrated that changes can rarely be localized to one routine but rather must be integrated into the entire conglomerate.

Appendix A describes the queues (waiting lines) used to retain a record of satellite launchings, payloads ready to fly (loading queue), and the next event to occur in the simulation.

Appendix B defines the variables used in the LOVES Computer Program and provides some insight into the internal operations.

Appendix C provides a sample printout which should be produced by the original program (the code is in another document) if the user inputs the data included in the appendix.

2 USERS GUIDE

This section is intended to acquaint the user with the capabilities of the LOVES Computer Program. The section contains descriptions of the events being simulated, the construction of systems, satellites, and modules, the vehicles used to transfer to orbits, and the algorithms used in the Monte Carlo simulation.

2.1 SIMULATION ELEMENT INTERRELATIONSHIPS

2.1 l. Event Flow

The LOVES Computer Program is a simulation of an on-orbit servicing process. The simulation model has been set up as a series of events with each event having a time of occurrence. A typical sequence of events is shown in the list below

- BEGIN initiates the simulation, reads in data to define the span of years for the simulation, causes all data to be loaded, sets up the next event, START, and never occurs again.
- START initializes data for the Monte Carlo cycle, sets up all required NWSAT events from input data, and sets up the last event, TERM
- NWSAT confirms that a satellite is available for launch and is placed in the loading queue and sets up the mandatory launch event, LAUNC.
- LAUNC signifies that a launch must occur now.

 The payloads are removed from the loading queue and arrival events, ARRIV, are set up for each payload. The event REFVE is set up. The events REMOV and BACK may be optionally set up.
- ARRIV indicates that a payload has arrived at its designated position and become operational. The optional events (FAIL, WARN, SATDN, NWSAT, and RETRI) may be set up for each module or the satellite.

REFVE - shows that the vehicle has completed flight and refurbishment and is now ready for use. The loading queues are checked for flights not flown because of lack of vehicles (in which case, the functions of LAUNC are performed at this time).

WARN - provides notice that a warning of impending module failure has been received. A replacement module is put into the loading queue. Any payload put into the loading queue may create a condition where a vehicle could not be flown (in which case, the functions of LAUNC are performed on a portion of the loading queue). The mandatory launch event, LAUNC, for this module is optionally set up.

FAIL - signals that a module failure has occurred.

A replacement module is put into the loading queue if a warning has not been received previously. The mandatory launch event, LAUNC, for this module is optionally set up.

RETRI - notes that retrieval of a satellite is scheduled to occur now. The request for retrieval is entered into the loading queue (which will force the REMOV and BACK events).

SATDN - is used when a satellite is permanently deactivated at the end of its life.

REMOV - indicates the satellite is physically docked with a vehicle as the first step of retrieval.

BACK - shows when the satellite has reached the earth's surface.

TERM - is the last event to occur. It may decide to terminate the run or reset the simulation clock and set up the event START for another integration through the sequence.

The typical simulation run consists of 15-200 initial setups of the event NWSAT which cascade into arrivals, warnings, and failures at the rate of 1-25 modules/satellite. The SIMSCRIPT system performs the booking function of selecting the new next event to occur, even if two or

more occur at the same time. For more detail on options, see the input data description and the Programmers Manual portion of this document.

In addition to the basic sequence of events shown, there are three more options available, although none of them has been required in the simulations performed to date. The three additional events are

REFMO - occurs when a module completes refurbishment and is available for reuse.

REFSA - provides notification of the completion of satellite refurbishment.

NEWME - confirms that a new mission equipment module is available for launch. The module is placed in the loading queue, and a mandatory launch event, LAUNC, is set up.

2.1.2 Satellite Systems

Satellite systems usually consist of a number of satellites located in various orbits or at various positions around an orbit so that they can be separated in angle. A system can also have all of its satellites in the same orbit and may have them clustered together in the orbit. The user has the option of defining any mix between the two extremes.

If a system is defined as having four satellites at more or less unique positions, the program reserves four satellite positions in orbit as belonging to that system. During a span of say 12 years, the program may satisfy the user's intentions by deploying a total of 15 satellites to the 4 positions. Occasionally, due to an input data error, the summary printout may show no satellites deployed to a specific position in a system.

A system can be said to be operational if some number of the satellites are each operational. This definition can be interpreted

to mean a system is operational if all satellites are operational with active spares (the spare can be temporarily operative, inoperative due to module failure or end of satellite life, or not yet deployed).

The system has the property of a lifetime which is measured from the time the first satellite becomes operational. At the end of the system lifetime, all satellites are disabled, and no more deployments should be made to any satellite position in the system.

A low development rate and a limited lifetime for each satellite in the system can lead to a premature termination of the system, thereby yielding a shorter than expected system lifetime. Over the period of the lifetime, statistical information is gathered for evaluation of the system performance in conjunction with whatever policies and constraints the user has imposed on the run. For each system, the minimum, average, and maximum values for the following parameters have been printed as shown in Appendix C

- a. System Total Flights the total of all the load factors for modules and satellites as chargeable to this system in a Monte Carlo cycle. It is interpreted as the total equivalent flights of the uppermost vehicle in the delivery cycle.
- b. Percentage System Available the percentage ratio of the total of all time intervals that the system was operational to the actual lifetime for each Monte Carlo cycle.
- c. Delay Interval to Restore the interval in days between the moment the system became inoperative and the moment following when the system returned to operational status for each and every outage interval.

2.1.3 Satellites

The satellites are used as members of the systems, and a satellite may be used as many times as necessary in any number of systems. The program retains, as a part of the system information, which satellite is at each position. Thus, the user need only define the satellite once and then may refer to the same data as many times as neces-

sary. For example, on page C-8 in Appendix C, the system NNDIAB contains the satellite NNDIA, NNDIB, NNDIA, and NNDIB. These data defined NNDIA and NNDIB previously, and the system specification makes reference to NNDIA and NNDIB each twice, thereby causing the program to generate two of each of the two satellites at the satellite positions in orbit.

Similarily, the satellites are made up of modules each defined in a module table. Each satellite can use as many modules as necessary, some of them repetitively for the module can be manufactured in lots. The user defines the module once and thereafter can refer to the data by name as many times as necessary. The data for each module on each satellite at each satellite position are maintained by the program.

A satellite can be said to be operational if a single strand module and all redundant subsystems are operational. Redundant subsystems contain active spares only. The satellite has the property of a lifetime which is measured from the time the satellite becomes operational after deployment of an entire satellite. At the end of the satellite lifetime, the satellite and all of its modules are disabled. The satellite position can be reactivated by a new deployment, resulting in a new life span at the satellite position. This feature permits the user to define a long-lived system using shortlived satellites.

Satellite deployments are performed by two features in the program. The user can stipulate via input data the date at which each satellite becomes available for launch. This is required for the initial satellite launch to each satellite position, as the delivery schedule is an integral part of the mission model being simulated. Some satellite systems have holes in operational schedules during which, for budgetary or other reasons, no active satellites are available. Where applicable, the user can request automatic replacement of satellites over the span of the systems. The parameter POLIC is a property of each satellite.

A normal value of 0 (is equivalent to 1) means no replacement. If POLIC is 2 or 3, the replacement satellite becomes available WAIT1 days after termination. If WAIT1 is negative, the new satellite could replace the previous satellite with no system outage. If POLIC is 3 or 4, the old satellite will become available for retrieval after the interval WAIT1 + WAIT2 after the termination. WAIT2 is typically +1 day, depending on the users preference of deployment over retrieval in conjunction with outage.

For each satellite on each system, the minimum, average, and maximum values for the following parameters have been printed as shown in Appendix C.

- a. Satellites Deployed the average number of satellites deployed only.
- b. Satellite Deployment Flights the total of chargeable flights for satellite deployment only.
- c. Satellite Total Flights the total of all the load factors as chargeable to this satellite position in a Monte Carlo cycle.
- d. Percentage Satellite Available the percentage ratio of the total of all time intervals that the satellite was operational to the actual lifetime for each Monte Carlo cycle.
- e. Delay Interval to Restore the interval in days between the moment the satellite position became inoperative and the moment following when the satellite position returned to operational status for each and every outage interval

2.1.4 Modules

The basic elements of a satellite are modules which can be classified as SRU or NRU. An SRU (space replaceable unit) is a module that is packaged in a single unit and can be physically removed and replaced in the satellite. Examples of SRUs are attitude control units, electrical power systems, sensors, on-board computers, telemetry and data communication units, etc. An NRU (non-replaceable unit) might be the structural shell of the satellite, the wiring harness connecting all

modules together electrically, or a replaceable unit mounted in the interior of the satellite where it would be impractical to replace. The major distinction between SRUs and NRUs is that an SRU replacement amounts to delivery of typically 200 pounds whereas an NRU failure forces replacement of the entire satellite amounting to typically 1500-5000 pounds.

Regardless, a module has the properties of weight, lifetime, and the Weibul parameters, α and β , for both failures and warnings. The lifetime is an interval at the end of which the module is inoperative, and in the case of an SRU, it will be replaced. This property is applicable to batteries and propellant bottles which should be replaced at known intervals. A module failure can be deduced from telemetry data or other observations, and similarly a degradation in performance can be observed down to a limiting criteria (warning). No two modules behave the same way, and therefore the program predicts the failure and warning of each module by selecting a random number and transforming it to a time of failure and warning by means of the Weibul function

$$R = \frac{1}{e} \left(\frac{t}{\alpha} \right) \beta$$

where

t is the time elapsed since the module became operative,

R is the probability of failure or warning, and

$$\left. egin{array}{c} oldsymbol{lpha} \\ oldsymbol{lpha} \end{array} \right|_{\mathbf{and}} \mathbf{are} \ \mathrm{properties} \ \mathrm{of} \ \mathrm{the} \ \mathrm{module} \\ oldsymbol{eta} \end{array}$$

Some modules do not give warnings of degradation (or the user may not wish to respond). This is accomplished by setting the α for warning to zero. Similarly, no failures will occur for modules with the α for failure set to zero. This is important for interplanetary satellites where,

for the purposes of determining flights, it is undesirable to attempt to replace a module and the satellite will terminate eventually anyway.

A module on a satellite has an operative or inoperative status. The occurrence of a warning does not affect the module status. A module becomes operational when the satellite is deployed in orbit or when the module is replaced. The occurrence of a failure makes the module inoperative. Whenever a failure or a warning occurs, the replacement is scheduled except when the flight would be too near the end of the life of the satellite (which would be a wasted flight). Again, there is an exception in which an NRU failure or warning can force the replacement of the satellite thereby extending the life at the orbital position.

The program does recognize subsystems as consisting of a redundant set in which nout of m modules are required for the subsystem to be operational (n < m). Also, certain non-critical modules (some scientific experiments for example) bear no relationship to the primary functions of the satellite. Failure of these modules does not affect the status of the satellites. All other module outages, single strand and subsystems, can force the satellite to become inoperative.

The launch of the modules is facilitated by a service unit weighing approximately 400 pounds with a length of 8 feet and capable of holding 16 modules. All the numerical values can be found in the sample input in Appendix C. As many service units as necessary will be put on the flight. The flag PDOWN controls the retrieval of modules, if it is 0, all service units and modules are returned to the ground, and, if it is not 0, the items are left as a group at the last orbit position serviced by the flight. The flag EXMOD controls the SRU/NRU replacement, if it is 0, the program is as has been described. If it is 100, SRU failures suddenly act like NRU failures, and, if it is any other value, the NRUs act like SRUs.

The program is to be capable of permitting the user to specify the change of a module known as the mission equipment

upgrade Based on the premise that with the passage of time, better, more reliable units will evolve, the user can stipulate the replacement of a module on a specific satellite in orbit on a specific day.

Two classes of statistics are gathered for modules. Each satellite position in orbit has a string of modules attached to it describing the makeup of the satellite. For each module at each satellite position, the minimum, average, and maximum values are computed for the following parameters—the number of times a replacement module was launched in this Monte Carlo cycle, and the load factors for deployment of the replacement module including proration of the service unit on the flight. The other class is the module table in which the module appears only once. The minimum, average, and maximum values accrued over a Monte Carlo cycle are computed for the number of warnings, failures, and actual replacements.

2.1.5 Orbits

Each satellite is assigned to a specific orbit, and many different satellites can be assigned the same orbit, i.e., geosynchronous. Orbits are identified by a name and have specific properties. Vehicles are assigned to fly transfer trajectories from the earth's surface via Shuttle to near-earth orbit and thence via an upper stage to final orbit or via an upper stage plus the Solar Electric Propulsion Stage (SEPS). The required Δ V for the upper stage to fulfill on the last leg is provided. The Δ V should include any necessary plane changes

Statistics are gathered for the activity of each orbit. The program will report the average number of flights to the orbit and the average total payload weight deployed on those flights.

2.1 6 Outage and Availability

The LOVES Program measures the parameters of outage and availability at both the system and the satellite levels. Consider the diagram in Figure 1 for the Astronomy 1D Satellite system from the printout on page C-13 of Appendix C. Both satellites and the system

Date	Member 1 2	Action or Event			
		Action of Event			
	ASTID ASTID				
1/2/83	- 	Both satellites become available for launch.			
2/27/83		The two are launched on the same flight.			
2/27/83	A	The two become operational and the system is operational (6 hours lag for flight).			
8/20/83	C	Module TTC5 fails. Member No. 1 inoperative.			
11/20/83	B	Module TTC5 launched and replaced. All elements operational.			
0/0/84		All elements retired from operational status due to termination of model.			
NOTE Interval C is when the second member of the system was operational. Due to the nature of the example, intervals A and B are when both the first member and the system were operational.					

Figure 1. Diagram of Astronomy 1D Satellite System Activity

became operational at the same time. This is an exception, for generally the members of a system arrive in a staggered order. The module TTC5 failed which resulted in the satellite and the system becoming inoperative. The outage period between intervals A and B is charged to both the satellite and the system as a delay interval to restore (90 days). Member 2 has no delay intervals to restore for this Monte Carlo cycle. Member 2 is 100 percent available in the sample, and both member 1 and the system have an availability of (A + B) /C which is 66 percent.

The more usual situation is one in which several modules on the same satellite may fail at nearly the same time but not be replaced at the same time. The outage for the satellite is measured from the moment the satellite becomes inoperative until the moment it returns to operational status. Subsystems containing redundant module groups tend to improve availability and decrease outage as the satellite may be operative with a failed module in a particular subsystem. The outage on systems is complicated by overlapping inoperative intervals for satellites and by delays in the initial deployment of the necessary number of operative satellites (first arrival starts the system clock).

2. 2 OPERATIONS AND PHASING

2.2.1 Vehicles

The LOVES program divides vehicles into three classes and handles each class uniquely.

The Shuttle must be defined on at least one data card. The user can define more than one Shuttle to provide for orbital maneuvering system (OMS) kits or flights to other than the nominal parking orbit. The important parameters of Shuttles are the total weight delivered to orbit, the maximum length of the payload in the bay, and the number of days required for refurbishment.

The upper stage class can consist of one or more of the following typical vehicles. Centaur, transtage, transtage with one or two solid kick stages, tandem Tug, and the full-capability Tug. The important parameters are gross weight of vehicle, dry stage weight, unused propellant, engine I sp, refurbishment time, maximum payload length, number of stages, and solid/liquid stage indicator.

The SEPS class is restricted to only one vehicle via input, and only one is ever active in the simulation (fleet size is one). This feature of the program is implemented but is not completely operational as yet.

Each class of vehicles is treated as an aggregate, that is, if there is a fleet of 10 Centaurs and transtages, then the mix of vehicles can vary within the run from all Centaurs to all transtages as the program moves year by year. The statistics gathered for summation at the end of the run include the number in each class used in each year with a total over all years. The average number of expended upper stages is shown. If a vehicle is the uppermost from earth in the flight sequence, then its class gets credit for the delivery. The printout shows the average flights and average total payload weight delivered to each orbit by each class. If the program is used with small fleet sizes, flight delays are associated with the class of vehicle by showing

the average delay for when no vehicle was available for a flight and the percentage of unavailability in each class of vehicle.

2. 2. 2 Vehicle Modes of Operation

The Shuttle is used to deliver Shuttle-only payloads and payloads requiring the additional performance of an upper stage. For the Shuttle-only flights, the program checks end-to-end packed payloads against the weight and length constraint for the deploy mode only. The down payload traffic is not checked.

The upper stage vehicle can be composed of one to three stages which can be combinations of expendable, reusable, solid, or liquid stages. However, the combination of expendable lower stages with reusable upper stages is not permitted nor can solid lower stages be combined with liquid upper stages.

The program takes a payload group, determines a delivery sequence including phasing maneuvers, and delivers the list of payload weights with corresponding Δ V's to the performance computation routines. These routines use the simple rocket equation to compute the propellant requirements by processing the list in reverse order, resulting in the total propellant required and the total weight of the vehicle, including payloads and propellant. The propellant required is constrained by input to a maximum value, and the gross weight of the vehicle is constrained by the Shuttle capability. The end-to-end packing of payloads on the front end of the upper stage is constrained to a value that permits the upper stage to fit in the Shuttle bay with the payloads

The program operates on a fly-on-demand basis and does not support multiple payload-vehicle combinations in the Shuttle bay nor does it support the concept of two Shuttle flights for a tandem Tug with payload and on-orbit docking. The only on-orbit activity permitted is the separation of payload (maybe with upper stage) and rendezvous with a returning upper stage with payload.

2.2.3 The SEPS Vehicle

A portion of the program is intended to perform deployment, servicing, and retrieval missions to synchronous equatorial orbit using a Tug-type upper stage with a continuous low-thrust upper stage known as a Solar Electric Propulsion Stage (SEPS). The SEPS ferries payloads back and forth between an intermediate orbit and synchronous orbit and performs the necessary servicing maneuvers in synchronous orbit. The Tug carries payloads between the Orbiter and the intermednate orbit, deploys fully fueled SEPS vehicles, and retrieves exhausted SEPS vehicles when and if required. The SEPS is assumed to operate in the ground-based mode, that is, the SEPS is initially launched with a specified amount of fuel, and, when that fuel is exhausted (or nearly so), the SEPS is either returned to earth for refurbishment or abandoned in space. In this usage, the time and fuel remaining on a SEPS vehicle are monitored, and Tug flights are automatically initiated to launch new SEPS vehicles as required and return expended ones, if required. Missions which are found to be within the capability of the Tug alone are performed without the aid of SEPS, and payloads which cannot be boosted to a circular orbit of at least 8000-nmi altitude by the Tug are not launched, since the SEPS is not allowed to operate in the region of the Van Allen radiation belts (due to rapid solar cell degradation).

This feature is not fully operational at this time. For a description of the equations and logic, see Aerospace Report No. ATR-74 (7341)-2, Operations Analysis (Study 2.1), Program Sepsim (Solar Electric Propulsion Stage Simulation), by T. F. Lang.

2.2.4 The Phasing Algorithm

The Tug is currently being designed to have an on-orbit life of seven days, which is a fixed constraint. The phasing algorithm attempts to provide service at several different points spaced around the orbit but always in the seven-day time frame by controlling the Δ V required for the individual transfer orbits. Thus, a typical trajectory

sequence would be an ascent, one or more phasing maneuvers, and a descent Of course, there are sequences without phasing maneuvers or the descent trajectory. The procedure for computing the phasing is divided into two parts. The phasing sequence is described in the writeup on the Subroutine PASER in the Programmers Manual The ΔV for the transfer orbit from one orbit position to another is done iteratively, position by position

$$n = \frac{\alpha_1}{T} \qquad D_r + 0.2$$

where n is the number of revolutions in the transfer orbit (n > o)

 α_1 is the ith phase angle,

 T_{α} is the total of the remaining phase angles, and

 D_{r} is the number of days remaining to phase through T.

The 0.2 is a rounding adjustment more or less empirically derived.

$$P_t = P \cdot \left(1 - \frac{\alpha_1}{360 \text{ n}}\right)$$

where P_t is the period of the transfer orbit ($P_t < P$ or $P_t > P$).

P is the period of the basic orbit

$$T_p = P_t \cdot n$$

where T is the flight time for the phasing maneuver with no allowance for rendezvous

The time remaining is reduced by T_p , and if $D_r < -0.5$

days, the flight is declared unfeasible because of the 7-day time constraint. If P_t < 0.3535 P, the flight is declared unfeasible because the transfer orbit is impossible.

$$R_{pt} = R_a \qquad (2 \qquad \left(\frac{P_I}{P}\right)^{2/3} - 1)$$

where R pt is the perigee radius of the transfer orbit,

R as the apogee radius of the basic orbit

$$V_{cp} = V_{co} \cdot \sqrt{\frac{R_o}{R_{pt}}}$$

where V is the perigee velocity of the transfer orbit,

V is the equivalent circular velocity of the basic orbit, and

R is the equivalent circular radius of the basic orbit.

Then

$$\Delta V = 2 \cdot V_{cp} \cdot \left(\sqrt{\frac{R_p}{R_a}} - \sqrt{\frac{2R_p}{R_a}} \right)$$

This series of expression equations is done for each position in orbit, and the result is a series of $\Lambda V^{\dagger}s$ or the sequence is not feasible in the seven-day constraint.

2.2.5 The Loading Queue

When a new satellite arrives at the launch facility, it is entered into a loading queue for subsequent scheduling of a flight. The loading queues are ranked by time, thereby assuring that earlier payloads in the queues are the first ones to be flown. Each loading queue is destined for a specific orbit. The program logic does not support a multi-transfer orbit sequence but rather makes a direct ascent to the orbit and then performs phasing maneuvers within that orbit. Therefore, performance computations are restricted to that queue designated for a specific orbit.

A loading queue is permitted to fill up as a rationale of increasing the upper stage load factors. The criteria for emptying the queue are

- a. When a payload is put into the queue, all payloads in the queue are flown by the performance routines on a trial basis. If the flight is possible, the queue is placed in a flight-ready state. If the flight is not possible, the previous group of payloads (which the program remembered) is flown immediately, if the required vehicles are available. This removes some of the payloads from the queue. If the vehicles are not available, the queue remains in the flight-ready state.
- b. When a payload is put into the queue, a mandatory launch event is scheduled for 90 days later. (The 90-day period is an input parameter.) When the mandatory event occurs at the end of 90 days, the loading queue is checked to see if the payload is still there. If so, the payload is scheduled to be flown with all other similar waiting payloads based on vehicle performance computations. This usually results in emptying the queue. However, if the vehicles are not available, the payloads in the queue will wait.
- c. When a vehicle completes its refurbishment cycle, a check is made of payloads waiting for vehicles. The first group of payloads for which all vehicle elements are suitable will be flown. The queue may or may not be emptied, depending on the circumstances.

A Sortie payload is treated differently. When a Sortie arrives, there is no wait unless a vehicle is not available. Sortie payloads fly alone always, but Sortie payloads can be in the queue with other payloads, however, the other payloads will be ignored when the Sortie is in the queue

The LOVES Program attempts to launch all payloads, even if it is necessary to expend reusable vehicles to deliver payloads too heavy to deliver in a reusable mode. The increased deployment capability in the expend mode is used to fly a higher payload weight than normal, and other payloads are included in the flight. No retrieved payloads are flown in this flight, but modules plus service units are carried and expended

2.3 PROGRAM DATA FLOW

2.3 l Input Data Formats

The data input to the LOVES Program consists of two parts. The first part is what is referred to as SIMSCRIPT initialization data which define the sizes of the arrays used by the program and input some simple constants. The second part of the input provides the data for vehicles, orbits, modules, satellites, satellite systems, deterministic launch schedules, and scheduled mission equipment upgrades. The complete deck setup is shown in Figure 2.

Data formats can be summarized as alphabetic entries which are left justified and integer entries which are right justified Numerical entries containing decimal points must be written with the decimal point in the correct column.

The two EQUIP cards (see page C-5) are required for the CDC systems but are not used on the UNIVAC 1108 systems

The first physical card of the deck is the Run Parameter card. This card does not change unless a new variable is added to the program with an array number greater than 285. Then the value 285 must be increased to the new value.

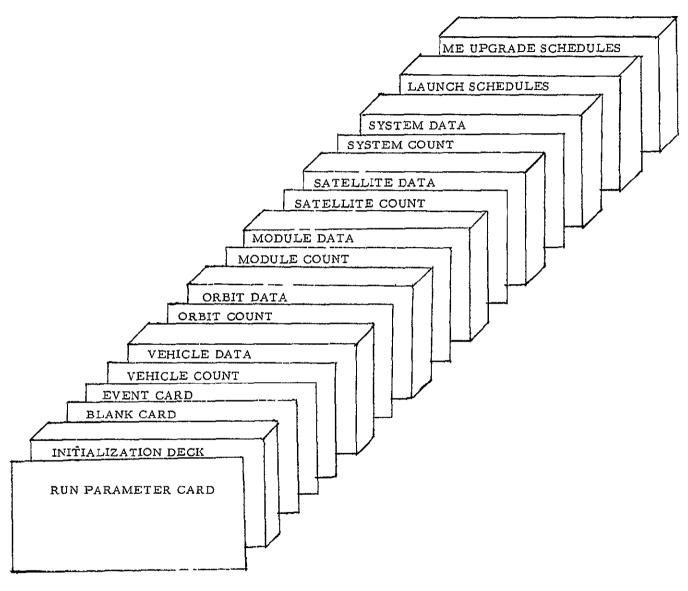


Figure 2. Configuration of Input Data Deck

2.3.1.1. Initialization Deck

The initialization deck is sometimes referred to as the "front end." It is a relatively static deck, changing only when the simple constants are changed in parameter sensitivity studies and when the model grows by the addition of new modules, satellites, etc., to the data deck such that the amount of memory must be increased.

The front end card is defined as follows

Columns	Data Description
2 - 4	The array number for variables (as defined in Appendix B) which are input in strict numerical sequence.
6 - 8	A second array number whose presence implies a first array number through and including the second array number.
10	Dimensionality of array numbers. This entry is either 0 or 1 and must be as shown in Appendix C (C-5 and C-6). (It is checked against the definition portion of the program code.)
12	Read column is either blank or R. An R implies data in columns 50 - 66.
13	Zero entry column is either blank or Z. These two columns 12 and 13 must have one entry between them to stipulate a read or 0 operation. A Z will preset memory to 0.
16 - 18	An array number previously defined by a read-in card. This states which variable has the dimensionality constant for these arrays. These columns are used for dimensionality of 1 (column 10).
19 - 22	A four-digit vector length constant which must agree with the value input into the array number referenced in columns 16 - 18.
50 - 66	Numerical inputs except the format 7 (A6) which should be left alone. The numerical values can be anywhere in these columns and must have or have not the decimal point as shown. If the decimal point is left out, the value is an integer which is quite different from a value with a decimal point. The value would be very near 0.

67 - 80 Commentary area used to associate names with array numbers.

The front end deck is terminated by a blank card.

2.3.1.2 Event Card

The event card is used to trigger the simulation and contains two data entries, the start and stop times of the run. The structure of an event card is

Columns	Name	Data Description
1 - 2		Blank
3		1
4 - 13		Blank
14 - 23	TIMEB	Year, month, and day with the decimal point in columns 18 and 21. Month 0, day 0 = January 1.
24		Blank
25 - 34	TIMES	Year, month, and day with the decimal point in columns 29 and 32.

1-2	3	4-13	14-23	24	25-34	
	1		TIMEB		TIMES	
			18 21		29 32	

The remainder of the data deck consists of groups of data in the form of tables describing vehicles, orbits, modules, satellites, satellite systems, satellite launch schedules, and mission equipment upgrade schedules

2.3.1.3 Vehicle Data

The first group of data cards is for vehicle data. The structure of the first card is

Columns	Name	Data Description
1 - 3	COUNT	The right justified count of the number of different vehicles available to the program. This entry will be referred to as an I3 format for later groups of data.

1 - 3	4 - 80
#	Not Used - Available for Comments

The data description of each vehicle will occupy one vehicle card. The format of the card is fixed and applies equally to Shuttles, upper stages, and SEPS vehicles. The actual type of each vehicle is determined by its usage in the orbit table that follows the vehicle data. The structure of a vehicle data card is

Columns	Name	Data Description
1 - 6	NAMEV	The alphabetic name of the vehicle.
		For the SEPS, the only name of the vehicle is SEPS.
7 - 13	DAYSV	The maximum total flight time of the vehicle in days including phasing maneuvers with the decimal point in column 12.
		For the SEPS, this entry is the maximum thrust time in days.
14 - 20	ISP	The effective specific impulse of the vehicle in seconds with the decimal point in column 19.

Column	Name	Data Description
21 - 27	WDV	The burnout weight of the vehicle in pounds with the decimal point in column 26.
28 - 34	WPNUV	The non-useable propellant of the vehicle in pounds with the decimal point in column 33
		For the SEPS, this entry is the reserve propellant in pounds
35 - 41	WCONV	The gross weight in the Shuttle in pounds with the decimal point in column 40. For an upper stage, this is the maximum propellant available in pounds
		For the SEPS, this entry is the power level in watts
42 - 48	REFTV	The refurbishment cycle time of the vehicle in days with the decimal point in column 47
		For the SEPS, this entry is the weight of the usable propellant
49 - 55	EXPV	If it is not 0, the vehicle is to be expended. The decimal point is in column 54
56 - 62	PAYLV	The maximum length of stacked payloads that can be put on top of the vehicle. For the Shuttle, it is the available length of the payload bay The entry is in feet with the decimal point in column 61.
		For the SEPS, this entry is the percentage propulsion efficiency.
63 - 64	NSTAG	The number of stages of a multistage vehi- cle. The data cards are ordered Stage 1, followed by Stage 2, followed by Stage 3 (if any).
65 - 66	SOLID	If it is not 0, the stage is a solid.

1 - 6	7 - 13	14 - 20	21 - 27	28 - 34	35 - 41	42 - 48	49 - 55	56 - 62	63 - 64	65 - 66
NAMEV	DAYSV	ISP	WDV	WPNUV	мсоил	REFTV	EXPV	PAYLV	NSTAG	SOLID
l	12	19	26	33	40	47	I	61		k

The number of vehicle cards must agree with the vehicle count on the first card. A stage is considered a vehicle and can be used as the second stage of a two-stage vehicle and as a separate vehicle in its own right

2.3.1.4 Orbit Data

The next grouping is for orbit data. The structure of the first card is the same as that of the first card of the vehicle grouping, i.e., the count of orbits is in the I3 format.

The data for each orbit will occupy one orbit card. The structure of an orbit data card is

Columns	Name	Data Description
1 - 6	ORBID	The alphabetic name of the orbit.
7 - 13	ORBDV	The ΔV required to go from the parking orbit into the final orbit (two-burn minimum) with the decimal point in column 12.
14 - 20	ORBPD	The period of the orbit in hours with the decimal point in column 19.
21 - 27	ORBRA	The apogee radius of the orbit in nauti- cal miles with the decimal point in column 26.
28 - 34	ORBVC	The equivalent circular velocity of the orbit in feet per second with the decimal point in column 33.
35 - 40	RQUP	The alphabetic name of the required upper stage, if any.
41 - 46	RQSEP	The alphabetic entry SEPS if the SEPS vehicle is to be used.

Column	Name	Data Description
47 - 52	RQSUT	The alphabetic name of the Shuttle assigned to deliver to parking orbit
53 - 59	DVI	The ΔV for the first burn of the transtage with kick solids with the decimal point in column 58

1-6	7-13	14-20	21-27	28-34	35-40	41-46	47-52	53-59
NAME	DV	Period	R _a	V _c	RQUP	RQSEP	ROSUT	DVl
	12	19	26	33	·			58

The number of orbit cards must agree with the orbit count on the first card.

2.3.1.5 Module Data

The next grouping is for the data pertaining to modules. The first card of the group is the count of modules in I3 format, and the warning factor FACT is in columns 4 - 8 with the decimal point in column 5.

	1	2	3	4 - 8	9 - 80
				FACT	Not Used
Ł					
				5	

Then the individual module cards are entered, one card per module.

The number of cards must agree with the input count of modules. The structure of a module card is

Columns	Name	Data Description
1 - 6	MNAME	The alphabetic name of the module.
11 - 15	ALPF	The Weibul failure parameter with the decimal point in column 13.
16 - 20	BETAF	The Weibul failure parameter with the decimal point in column 18.
21 - 24	TTFMD	The module truncation time with the decimal point in column 24
25 - 30	MODWT	The module weight in pounds with the decimal point in column 30.
31 - 35	MDVOL	The module volume in cubic feet with the decimal point in column 34.
36 - 41	MCLAS	The alphabetic module classification.
45 - 49	ALPW	The Weibul warning parameter with the decimal point in column 47 If this entry is 0, it is replaced by ALPF*FACT.
50 - 54	BETAW	The Weibul warning parameter β with the decimal point in column 52.
55 - 57	R	The reliability (90.) for the module with the decimal point in column 57.
58 - 62	TAU	The period of time at which R is true with the decimal point in column 60.

							36 - 41					
	Name	$\alpha_{ m f}$	$oldsymbol{eta_{ m f}}$	$^{\mathrm{T}}$ T	WT	Vol	Class	α _ω	β_{ω}	R •	T	
•		13	18	24	30	34		47	52	57	60	-

The number of module cards must agree with the module count on the first card

2.3 1.6 Satellite Data

The next grouping is for satellite data. The structure of the first card is the same as that of the first card for the vehicle grouping, i.e., the count of satellites in the I3 format.

The data for each satellite will occupy three or more cards per satellite. The first card for the data for a satellite is

Columns	Name	Data Description
1 - 10	SNAME	The alphabetic name of the satellite
11 - 15	SWT	The unused satellite weight in pounds with the decimal point in column 15.
16 - 20	SVOL	The satellite volume in cubic feet with the decimal point in column 18.
21 - 25	PRIOR	The satellite priority with the decimal point in column 25.
26 - 30	INCL	The orbit inclination with the decimal point in column 30.
31 - 36	ORBIT	The alphabetic name of the orbit.
37 - 70	Unused.	
71 - 75	NMOD	The integer count of the number of modules comprising this satellite.
16 - 80	TTSAT	The termination time of the satellite with the decimal point in column 80.

					31 36			
Nama	3 x x t	Val	Pr	1	Orbit	SPARE	NMOD	T

Name	wt	Vol	$P_{\mathbf{r}}$	1	Orbit	SPARE	NMOD	Ts
	15	18	25	30	-			

The second card of a satellite group is

Columns	Name	Data Description
1	POLDN	The policy (1, 2, 3, 4) for replacing the satellite on an NRU failure.
2 - 6	SORTE	If not 0, the payload is a Sortie to be aloft this many days.

The remaining card or cards of the satellite group list the modules by name which the satellite comprises. The format of the module list card is

Columns 1 - 10 are blank.

The remainder of the card is divided into 7 fields of 10 columns each. Each 10-column field contains a 6-column name of a module in the module table and a 4-column blank or nonblank entry. If the entry is 2 - 15, the module is the first member of a redundant group. The entry on the following module tells how many operational modules are required to call the group operational. If the four-column entry is otherwise not blank, the module cannot be replaced. Seven modules may be entered per module card to provide the number of modules given in column 71 - 75 of the first card of the satellite group by entering the necessary number of cards.

1 — 10	11 — 19	20	21 - 29	30	31 - 39	40	41		•	•
Blank	Name		Name		Name			-		

The number of groups of cards (each group is a satellite) must agree with the satellite count on the first card.

2.3.1.7 Satellite Systems Data

The next group is for the description of the satellite systems. The first card in the group is the count of the satellite systems,

again in I3 format. Each system is described by one or more data cards. The structure of the first card for each system is

Columns	Name	Data Description
1 - 6	SYNAM	The alphabetic name of the system.
7 - 11	NFUP	The integer number of active satellites required to have an active system (nine or less).
12 - 16	NS	The integer number of satellites in the system (nine or less)
17 - 20	TTSYS	The termination time of the system with the decimal point in column 19.
21 - 30	STNAM	The alphabetic name of a satellite in the satellite group.
31 - 40	PHASE	The longitude of the satellite with the decimal point in column 35.
41 - 50	STNAM	The alphabetic name of the second satel- lite in the system.
51 - 60	PHASE	The longitude of the second satellite with the decimal point in column 55.
61 - 70	STNAM	The alphabetic name of the third satel- lite in the system.
71 - 80	PHASE	The longitude of the third satellite with the decimal point in column 75.

$$1 - 10 \ 11 - 15 \ 16 - 20 \ 21 - 30 \ 31 - 40 \ 41 - 50 \ 51 - 60 \ 61 - 70 \ 71 - 80$$

Name	<i>‡</i>	#	Name	Long	Name	Long	Name	Long
		19		35		55	<u></u>	75

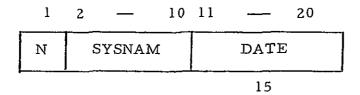
Should more than three satellites comprise a system, other satellites are entered on subsequent cards with the same format

except that columns 1 - 20 are blank. The number of satellite systems input with one or more cards per system must agree with the count entered on the first card. The program has a limit of a maximum of nine satellites in a system.

2.3.1.8 Satellite Launching Data

The schedule of new satellite launchings is the next group of cards. Each card can designate up to four satellite launchings. The card is, therefore, divided into 4 groups of 20 columns each. The 20-column group is

Columns	Name	Data Description
1	N	The number of satellites in a satellite system.
2 - 10	SYSNAM	The name of the satellite system for which the satellite is intended.
11 - 20	DATE	The date of availability with the decimal point in column 15 and including the fractional part of the year.



The schedule input is terminated whenever column 1 of a card contains satellite number 0 of a system. For user conventence, the program requires data in the first 20 columns, the others are optional

2.3 1.9 Mission Equipment Upgrade Data

The schedule of launching of mission equipment upgrades is the next group of cards. Each card can designate only one upgrade. The structure of a card is

Columns	Name	Data Description							
1 - 6	SYNAM	The name of the system containing the mission equipment to be upgraded.							
7 - 10 NS		The number of the satellite in the system.							
11 - 16	MEOLD	The name of the old module.							
17 - 20	NM	The number of duplicates to be replaced.							
21 - 30 Date		The date at which the new modules become available. The entry is of the form, 1984.01.01 for year, month, and day. The decimal points are in columns 25 and 28.							
31 - 36 MENEW		The name of the new module intended to replace the old one.							
1 - 6 7 - 10	11 - 16	17 - 20 21 - 30 31 - 36 37 - 80							
SYNAM NS	MEOLD	NM Date MENEW Not Used							
		25 28							

The upgrade input is terminated whenever column 1 - 6 of a card contains a blank system name.

2.3.2 Naming Conventions

All names input into the program are restricted to six characters in length. Some naming conventions used in other applications are cited as examples for the user

VEHICLES TUG and XTUG for the Tug to be used

in the reusable mode versus the

expended mode.

SHUTL1, SHUTL2, etc. to define the Shuttle performance to different altitudes.

SEPS is reserved for the said vehicle.

ORBITS

SYNC/0 - Synchronous, equatorial. 100/35 - 100 nmi circular, 35-degree

inclination.

1-2/30 - 100 x 200 nm1, 30-degree

inclination.

- Interplanetary injection ESC1

orbit No. 1.

MODULES AVCS1, AVCS2, etc. for altitude control

modules.

EPS1, EPS2, etc. are electrical power

modules.

SATELLITES ASTIC, EOP4, NNDIA, NNDIB are satel-

> lite designations found in the current mission model shortened to six characters and using the letters A and B for different

versions.

SYSTEMS Systems names usually match the name of

> the satellite members or the name of the program, agency, or whatever - NNDIAB,

COMSAT, EOL, SURV, EARTH, etc.

The name SEPS is the only reserved name in the program, all others are at the discretion of the user. The user is reminded to avoid duplicate names in the input tables, as the program will tend to ignore the duplicate name occurring after the first definition.

2.3.3 Input Data Errors

The computer code will detect three classes of errors. mispunched data cards, invalid dimensioning, and an invalid model

2.3.3.1 Mispunched Data Cards

The SIMSCRIPT system requires that the decimal point be in the column stipulated by the code. This is the most frequent error made by a user, misalignment of data entries. In such cases, the message generated is unfortunately insufficient as it identifies the routine detecting the error and little more. The user must then look at a listing of the data cards and visually locate the misalignment. An impatient user can look at the output of the program (which also shows the input data) and, by a careful perusal, with intelligence, deduce the errors. The following list of routines with the name of the data table they process may be an aid to error detection.

LDVEH - Vehicle Data

LDORB - Orbit Data

LDMOD - Module Data

LDSAT - Satellite Data

LDSYS - Systems Data

LDSCH Satellite Lawrel Set

LDSCH - Satellite Launch Schedule

LDME - Mission Equipment Upgrade Schedule

Errors of this type can cause other errors later.

Therefore care is required in diagnosing subsequent errors (especially nearby).

2.3.3.2 <u>Invalid Dimensioning</u>

For example, the vehicle data may be preceded by a number that states the number of vehicle cards being input. The program checks the number against the value intended into array number 85, and, if it is greater, an error message will be printed. The solution is to increase the value in array number 85.

2.3.3.3. Invalid Model

The user can make errors in his model by referencing, for example, a module by a name that is misspelled or doesn't exist in the module data. The program will identify the erroneous entry, and the user will have to figure out what he intended to do. This is the only checking done, the consistency and content of the model are the responsibility of the user. Three clues for inconsistency of the model

are: no satellites ever initially launched to a particular orbit position are shown as a 0 in the total launched for that position, bad satellite launch schedules are shown by satellites becoming available after the system goes permanently disabled (NG) or by high maximum delays and low minimum availabilities

2 3 4 Program Output

This section describes the computer output in Appendix C beginning on page C-5. The printout logically separates into the following groups of pages listed in order of occurrence.

2.3.4.1. Initialization Cards (Pages C-5, C-6)

This is an exact line for line copy of the front end portion of the input deck with header lines of card column numbers. The first card with the series of numbers (285, 30, 12, etc.) is the specification card and should be left as is. The remaining cards comprise the front end including the blank terminating card.

2.3.4.2 Input Data (Pages C-7, C-8)

This is a print back of the input data deck with reformating of the data. In producing this printout, a modification was made to the routine LDMOD to force the module termination time to be 20 years (which reduced the output because no modules were terminated).

2.3.4.3 Synopsis of Input (Page C-9)

As the launch schedules were read in, the systems were tagged as being in use. Therefore, the program detected an unused system in the input. The user must decide on the criticality of the message, since an unused item consumes memory. A check was made by computing the necessary satellite/system position needed by the launch schedules, and that value is printed with the front end entry in array number 230 (which offers a potential savings in memory). The number of required systems is printed with the entry in array number

200. The unused satellites are listed, and the number of required satellites is printed with the entry in array number 180. The unused modules are listed, and the required number is printed with the entry in array number 150.

2.3.4.4 Chronological Time History of Base Cycle (Pages C-10 through C-12)

As the program executes the first cycle from year 1 to year 3000, this printout is produced showing all events as they occurred. The column titles are Time in years, months, and days with clock counting from zero (January 1, 1980=1980.0.0), system name with operational status, module name with operational status, satellite name with operational status, and vehicle name and number with availability status. The small number after the system identifie's the member of the system, which is necessary if the same satellite is used several times in the system. For instance, the user might read, "on 1980.3.28, the satellite NNDIA became available for launch " It is the third member of the inoperative system NNDIAB. On 1980.3.28, a launch of Shuttle 20 and Tug 10 occurred, because the Tug could not carry both payloads All payloads listed between "launch now" and the dashed line were launched together. On 1980. 3. 29, the satellite NNDIA is placed in operational mode at its orbital position. On 1980.4.14, Shuttle 20 and Tug 10 completed refurbishment and became available for use again On 1980 7.22, the module TTC1 failed, causing the satellite NNDIA and the system NNDIAB to be inoperative. The module was replaced on 1980.9.2. In this sample, there are launches occurring because of exceeding vehicle performance (1980.3.28 twice) and mandatory after 90 days (1980. 8. 26-NNDIB). These are launches of single- and multiple-satellite deployments (1983. 2. 27) and multiple-module replacements with a definite delivery sequence (1982.6.18). There is an instant launch of a Sortie (1982.1.2) with its subsequent return after seven days in orbit. For each launch, the total payload weight and length including service units are shown. At the

end of the cycle, all satellites are operationally terminated and left in orbit. Five days later, the last Shuttle and Tug complete refurbishment. This printout is used to verify the interactions between the events and to show difficulties in the mission model of too small a fleet, forced expenditure of a vehicle, or excessively overweight payload.

2.3.4.5 Chronological Time History of Satellite Position in Orbit (Page C-13, C-14)

This is a rearrangement of the preceding report with the vehicle and launch information deleted. The information is arranged so as to provide a history of all activity pertaining to a specific satellite at a specific orbital position. Thus, the user is informed about the birth, life, and death of each satellite. The user can trace the system activity as all members of the system are grouped together, yet separately.

2.3.4.6 Statistical Summary for 25 Monte Carlo Cycles (Page C-15)

Between this page and the preceding page, the program has executed but not printed 24 additional cycles, none of which were identical to any of the others. This is effected by the use of a random number generation which can be negated by the variable TIMEC. This page is the flight summary for the three classes of vehicles Shuttles, upper stages (called Tugs), and the SEPS. For example, in the year 1982, the Shuttle flew a minimum of 2 flights on one of the Monte Carlo cycles, averaged 3.2 flights over all cycles, and flew a maximum of 5 flights on another Monte Carlo cycle. The Tug flew one less flight in that year because the Sortie operates on the Shuttle only. The totals of all years are computed for each Monte Carlo cycle, and the values obtained are used to determine the minimum, average, and maximum total flights. The user is cautioned against attempting to add the minimum or maximum columns for a check, i.e., the sum of the minimums is not the minimum of the sums. The other two lines are connected with vehicle availability: percentage of time the vehicle was unavailable and the number of delays in days resulting from vehicles being

unavailable This sample had a very large fleet and therefore did not suffer any shortages of vehicles. There is one more line showing the average number of expended upper stages which is 0 in the sample (suppresses printing of line). Note that the SEPS was not used in the run

2.3.4 7 Orbit Traffic Summary (Page C-16)

This report quotes the average number of flights and average delivered payload weights for each orbit separately. For example, the Tug made the final delivery to the orbit SNC/O with 11.7 flights and 3179 pounds per flight. The 11.7 agrees with the previous page. There is no traffic to the orbit 1-1/28. The Shuttle delivered the 10,000-pound Sortie once each cycle to the orbit SORT for an average Shuttle load factor of 16 percent.

2 3 4 8 Statistics for System - ASTID (Pages C-17 through C-20)

This report summarizes the statistics for each module on each satellite, each satellite in each system, and each system The system The modules for the satellites in the system are name appears as above summarized individually For example, the first AVCS7 module was replaced a maximum of once in the 25 cycles The average count is too small to show, and the maximum of 1 required a maximum of 0 25 equivalent vehicle flights (the maximum of 1 could have occurred 5 or 6 times) Astronomy 1D Satellite was deployed exactly once in each Monte Carlo cycle, yielding an average of 0 49 equivalent flights in a band from 0 40 to 0 76 Including the module flights, this yields an average of 0 77 flights flown in support of this satellite The satellite was operational or available 85 05 percent of the time and averaged 61 93 days of outage during the 25 cycles second Astronomy 1D Satellite of the system is shown, and, in this case, the system statistics are also shown The system required a minimum of 0 88 Tug flights but suffered operationally as badly as approximately 30 to

75 percent, while it took a minimum of 2 99 days to restore the system to service. It is very likely that the three values did not occur in the same cycle, particularly since there was one cycle in which the system was fully operational. A dash line indicates the end of the statistics for a system

2.3 4.9 Module Summary (Page C-21)

This report summarizes the warning, failure, and replacement activity of each module in the original module table. For example, the module AVCS7 is a frequently used module, appearing 24 times in the previous report. The module had no warning mechanism but failed an average of 39 times per Monte Carlo cycle in a band of 2 to 8. But an average of 3 5 out of 4 were replaced as modules failing too close to satellite, system, or run termination. The module MODULE has no failure mechanism, and NASTIC is too reliable (long lived) to have failed

3 PROGRAMMERS MANUAL

This section is provided as documentation for the LOVES Computer Program Code and as a convenient reference should the need arise to modify the code or the basic procedures in the program. It will also provide further understanding for the user who takes the time to peruse this part of the document

The section is divided into three parts. First is a description of the SIMSCRIPT 1.5 part of the program with detailed definitions for each event and subroutine. The second part provides detailed definitions of a group of subroutines coded in FORTRAN and used to pass data along into labeled common areas for the FORTRAN coded performance subroutines. The third part of the section includes a general description of the performance computation subroutines, also in FORTRAN. Following this section are supporting appendices which describe and illustrate each set and queue (Appendix A) and each of the variables defined globally in the program (Appendix B)

A series of flow charts are provided in Figures 3 through 5 which illustrate how the LOVES Computer Program is linked together and the interconnections between the various events and subroutines. The connections (or calls) to subroutines are shown by the solid lines, and the connections marked by the dashed lines indicate which events and subroutines initiate other events. The events are differentiated from the subroutines by asterisks following each event name.

Figure 3 is divided into an input section and a Monte Carlo section. The input section is executed only once at the beginning of the run. The Monte Carlo section contains the event START to initiate the Monte Carlo cycle and the event TERM to terminate the cycle. The other subroutines have to do with the chronological printout of all activity for the first cycle only for each individual satellite, the gathering of statistics at the end of each cycle, and the final statistical output (TERMO).

The heart of the simulation is illustrated in Figure 4, beginning with the events START and NWSAT. This section of the simulation is concluded with the subroutine PROP which is the transition to the next illustration (Figure 5). Figure 4 is extremely complex, and the most important point in this phase of the simulation is not readily apparent from the diagram—most of the activity flows through or around the two subroutines SHIP and STATUS.

The subroutines shown in Figure 5 are all coded in FORTRAN except for the transition subroutine PROP. All of these subroutines have to do with vehicle performance and phasing considerations.

3.1 ELEMENTS OF SIMSCRIPT 1.5

3.1.1 Overall Logic Construction

A simulation program written in SIMSCRIPT has no main program per se. The SIMSCRIPT simulation system provides the main program for the user and consists of subroutines and events. SIMSCRIPT subroutines are programmatically identical to FORTRAN subroutines with parameter lists and return statements, and FORTRAN subroutines can be called from SIMSCRIPT routines. Events are routines called by the SIMSCRIPT system, and they are divided into two classes external events (exogenous) and internal events (endogenous). External events are triggered by a card in the input data deck, and internal events are set up and triggered by the code of the various events and subroutines.

An event differs from a subroutine in that an event occurs or is called at a specific time on the simulation clock. At the completion of an event, control is passed back to the main SIMSCRIPT subroutine which finds the next closest event in the immediate future. That event then occurs or is called.

This program consists of one external event (used to start the simulation) and 15 internal events for the simulation, including start and stop events. The program does a simulation between the bounds of the start and stop events which is repeated n times in a Monte Carlo

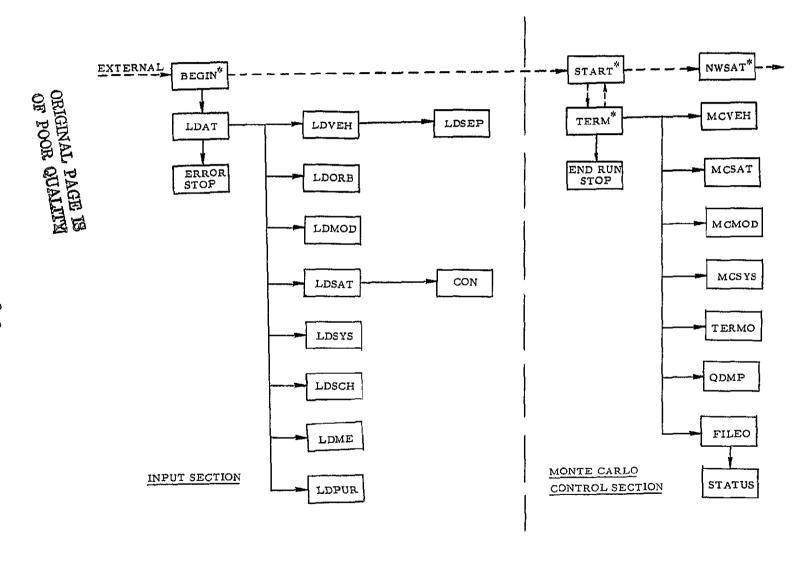


Figure 3 The Input Section and Monte Carlo Control Section

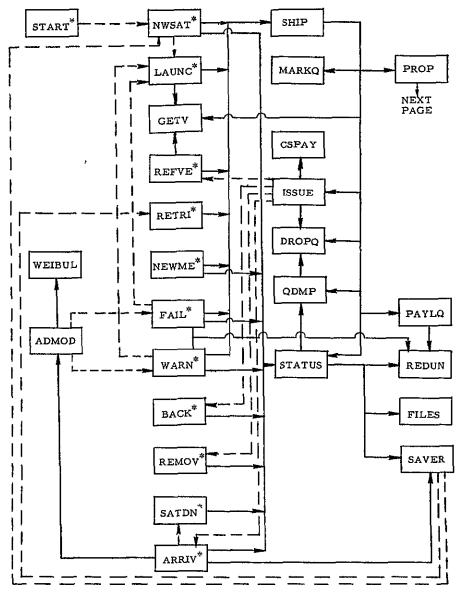


Figure 4. Monte Carlo Cycle Area, Heart of the Simulation

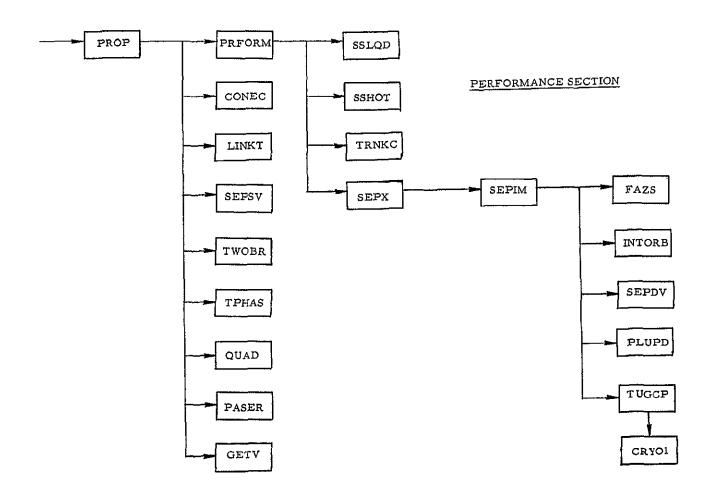


Figure 5 FORTRAN Linkage and Performance Subroutines

fashion. Each cycle is different according to the random sequence output by a random number generator.

SIMSCRIPT also provides the capability of processing waiting lines (referred to as queues, holding queues, or sets). Queues can be first in-first out (supermarket checkout lines), last in-first out (stack of plates), or ranked in ascending or descending order Queues are more fully discussed in Appendix A.

3.1 2 Definition Table

The first part of a SIMSCRIPT program is the Definition Table in which variables, events, entities, and attributes are defined, typed, and dimensioned. The format of the cards in the definition table can be found in the SIMSCRIPT manual. The variables, etc. listed on these cards are retained by the compiler as it processes the remainder of the program. Thus, these variables, etc. are accessible by any SIMSCRIPT routine. A more exact definition of these items can also be found in the appendices.

3.1 3 Events List

The events list begins with the word "EVENTS," and then informs SIMSCRIPT which events are external (exogenous), which are internal (endogenous), and the number of each. In this program, there is one external event BEGIN which is keyed as number 1. The digit 1 appears on the event card in the data deck requesting the SIM-SCRIPT event-sequencing routine to execute event 1 (BEGIN) at the time entered on the card

There is a list of 15 internal events. These two lists (see Table 1) are used by the compiler to define the code for the event-sequencing routine. The events list is terminated with an "END" card.

Table 1 Internal - External Events List

INTERNAL

EXTERNAL

1 ARRIV

1. BEGIN

- BACK
- 3. FAIL
- 4 LAUNC
- 5. NEWME
- 6. NWSAT
- 7. REFMO
- 8. REFSA
- 9 REFVE
- 10. REMOV
- II. RETRI
- 12. SATDN
- 13 START
- 14 TERM
- 15 WARN

3.1 3 1 Event ARRIV

This event occurs whenever a satellite or a module arrives at its destination in orbit. If the payload is a satellite, the number deployed and the number at the position are increased by 1. The satellite system and satellite clocks are started if necessary. All the modules are activated, and the failure and warnings are predicted via the subroutine ADMOD. If the satellite termination policy is not 0, the subroutine SAVER is called for retrieval and new satellite delivery. If the satellite is not a Sortie, the satellite termination event SATDN is set up.

If the payload is a module, the satellite status is checked If it is out, the subroutine returns. The single module is activated by the subroutine ADMOD, and the module status line is printed by the subroutine STATUS. The number of times the module has been replaced is increased by 1

3.1.3.2 Event BACK

This event occurs when a satellite is retrieved from orbit and actually reaches the ground. The routine STATUS is used to print the line signifying the end of the retrieval operation in the chronological summary printout.

3.1.3.3 Event BEGIN

This event is triggered by the event card in the input data deck, and the routine obtains the times TIMEB and TIMES from the event card. Since the primary function of BEGIN is to initiate the simulation, it therefore sets up the first occurrence of the event START and calls the subroutine LDAT to load the remainder of the input data. Time intervals input in days are rescaled to years, and the minimum variables of statistical parameters collected during the Monte Carlo cycles are set to arbitrary high values. Control is then returned to the SIMSCRIPT system which will then cause the event START to occur.

3.1.3.4 Event FAIL

This event occurs whenever a module fails as determined by the random number process used by the subroutine WEIBUL when the module was previously activated in orbit. If the satellite is out of service and must be replaced, the failure is ignored, otherwise the subroutine STATUS is used to print the status line. The number of times this module has failed is then increased by 1. If the failure is too close to the end of life for the satellite, the failed module is not replaced, otherwise, a check is made to see if a warning has occurred. If so, the module is already scheduled to be replaced, otherwise, the module is entered into the loading queue and the mandatory launch event LAUNC is scheduled to force the payload to fly by a specified date

3.1 3.5 Event LAUNC

This event occurs at that time when a payload must be launched (mandatory launch event). The orbit for the payload is obtained,

and these data are used to scan the orbit queue to make sure the payload is still in the queue. If the payload is not in the queue, the event
takes no action. If the payload is still in the queue but there is no
vehicle available, a message is printed, and statistics are collected
on vehicle unavailability. Otherwise, if the payload is in the queue
and a vehicle is available, the subroutine SHIP is called to force
the flight to go.

3.1 3 6 Event NEWME

This event occurs when a mission equipment upgrade is scheduled by input data. The new module is put into the loading queue, and the subroutine STATUS is used to print the status line for "ME UPGRADE"

3.1.3.7 Event NWSAT

This event occurs whenever a complete satellite becomes available for launch. The routine STATUS is used to print the status line for "AVAILABLE." The routine will return if the arrival occurs after the system (to which this satellite belongs) has terminated its activity. The satellite is scheduled for launch, and the mandatory launch event is set up under the conditions that the payload is not a Sortie, and the event does not occur after system termination.

3 1.3.8 Event REFMO

This event is intended to occur when a module completes refurbishment. The creation of the event elsewhere in the code has not been implemented, and the operations to be performed by this event have not been defined.

3.1 3.9 Event REFSA

This event is intended to occur when a satellite completes refurbishment. The creation of the event elsewhere in the code has not been implemented, and the operations to be performed by this event have not been defined.

3.1.3.10 Event REFVE

This event occurs when a vehicle completes refurbishment and is thereby available again for a flight. On the first Monte Carlo cycle, the vehicle refurbishment event is reported as a part of the chronological history. The vehicle is identified as a Shuttle, Tug, or SEPS, and the appropriate fleet is checked for no vehicles available. The refurbished vehicle is made available for use, if there were vehicles previously available, the event returns. Otherwise the loading queues attached to each orbit are scanned to see if returning this vehicle to the fleet permits a pending flight to be launched. The flight is launched via a call to the subroutine SHIP.

3.1.3.11 Event REMOV

This event occurs when the vehicle docks with a satellite being retrieved. The satellite is thus removed from service and
from its orbit position at this instant. The subroutine STATUS is used
to print the line in the chronological time history. The subroutine QDMP
is then used to remove any modules scheduled for replacement on this
satellite from the loading queue if this is the only satellite at this position

3.1 3.12 Event RETRI

This event occurs when it is time to schedule in the loading queue the retrieval of a satellite. The subroutine SHIP is used to put the retrieve request in the loading queue. There is no required time of completion, and therefore no mandatory launch event is set up.

3.1 3.13 Event SATDN

This event occurs when the lifetime of a satellite is reached. At this time, the satellite is retired from service and can only be replaced by another satellite. The subroutine STATUS is used to print the line in the chronological time history.

3.1 3.14 Event START

This event is first set up by the event BEGIN as the beginning of the first Monte Carlo cycle and thereafter set up by the event TERM for the beginning of a subsequent cycle. For each satellite position in orbit and for each module assigned to each position, the statistical parameters to be accumulated over a Monte Carlo cycle are set to 0. If this is the first cycle, the chronological time history titling is printed. The set NEWS (Appendix A) is processed to retrieve all the necessary NWSAT events as defined by the input data cards. On the first cycle, the start simulation cycle event time is printed out. The vehicle fleets are all placed in a state of availability. The system statistical parameters to be accumulated are zeroed out. The event TERM is set up for the arbitrarily chosen year 3000 (all events in the simulation will be done by then). The module statistical parameters are set to 0.

3 1.3.15 Event TERM

This event occurs at the end of each Monte Carlo cycle to provide a reference point for collection of statistics and a point for chosing whether or not to terminate or continue the simulation. At the end of the first cycle only, the terminate simulation cycle event time is printed out and the subroutine FILEO is called. The Monte Carlo cycle counter TRIG (Appendix B) is advanced, and, at the end of each cycle, statistics are gathered by calling the subroutines MCVEH, MCMOD, MCSAT, and MCSYS. If the end of the run has been reached (TRIG \geq TRIGS), the event calls the subroutine TERMO and stops. Otherwise, time is set back to 0, and the event START is set up for the next cycle.

3.1 3 16 Event WARN

This event occurs whenever a module warns of an impending failure as determined by the random number process used in the subroutine WEIBUL when the module was previously activated in orbit. If the satellite is out of service and must be replaced, then

the warning is ignored. If the satellite is in service, the subroutine STATUS is used to print the status line, and the number of warnings for this module is increased by 1. However, if the warning is too close to the end of life for the satellite, the replacement module is not shipped. Otherwise, the module is put into the loading queue for shipment, and the mandatory launch event LAUNC is set up to force the payload to fly by a specified date

3.1 4 Subroutines List

The following paragraphs describe the various individual subroutines coded in SIMSCRIPT They have been arranged in alphabetical order for the convenience of the user

3.1.4.1 Subroutine ADMOD

This subroutine is called whenever an individual module is replaced on a satellite and for each module on a satellite when the satellite is presumed released from the delivery vehicle. The purpose of the subroutine is to predict failures and set up a sequence of events for module failures and warnings from the module based on a random number input to the Weibul function. The random number and the Weibul function are obtained from the subroutine WEIBUL

In normal usage, the subroutine ADMOD is called with the parameters IS and IM where IS is the pointer to the specific satellite in an orbit position and IM is the pointer to the item MODSY in the queue Mod (Appendix A) identifying the specific module. The subroutine ADMOD is divided into three logical sections or blocks of code

- First, the module on the satellite is placed in an active state, the characteristics of the module are found, and the subroutine WEIBUL is used to determine the predicted module warning time (TW) and failure time (TF), each a random interval of time from now into the future.
- b. The second section has to do with warnings Any warning event associated with this module on this satellite,

Is removed from the timing queue—If the variable TW is 0, no warning events can be generated and the remainder of the section is bypassed. A warning can be detected either by telemetry data (random) or predicted from known failure characteristics of the module less a lead time for delivery—The minimum value of the two is taken to predict the event—The event cannot occur after the predicted termination of the satellite—The event is defined and entered into the timing queue, and its location in the timing queue is recorded in the module data of the satellite for later reference

c. The third section deals with the pending failure of the module. The processing for a failure is identical to that of a warning except there can be no lead time on a failure that can occur any time up to termination of the module.

3 1.4.2 Subroutine CSPAY

This subroutine computes the statistics associated with the launching of a set of payloads, and it is called from the subroutine ISSUE. For each payload scheduled for the current flight, the following functions are performed

- a The total payload weight of the flight is accumulated, and, if the payload item is a module, the number of times the module is flown is increased by 1.
- b The number of service units (each holding a number of modules) is determined, and the weight of the service units is added to the total weight and prorated equally among all the modules on the flight
- The weight factors (individual payload weight divided by the total weight on the vehicle) are accumulated for the total traffic to a satellite position, the total traffic of whole satellites only to a satellite position, and the total traffic for each module at each satellite position

3.1 4.3 Subroutine DROPQ

The function of this subroutine is to remove a payload from the orbit queue and the loading queue. The subroutine DROPQ is called with the parameters J and IO where J is the pointer to the payload in the loading queue and IO is the pointer to the orbit being processed.

The orbit queue is searched, and, when the payload is located, it is deleted from both the orbit queue and the loading queue

3.1.4.4 Subroutine FILEO

This subroutine is called only once from the event TERM at the end of the first Monte Carlo cycle. The purpose of the subroutine is to print the status information summarized for each satellite position, and it processes all items in the set FRS (Appendix A). As each item is processed, the necessary program variables are reestablished to the instant the item was put into the set. The subroutine STATUS is used to reprint the status line that corresponds to the item in the set. The net result is a time history of activity relative to each satellite position. As the items in the set are processed, the memory storage space used by each item is returned to the SIMSCRIPT System.

3.1.4.5 Subroutine FILES

This subroutine is called from the subroutine STATUS after the current status of a particular module, satellite, and system has been determined. The purpose of the routine is to retain the status information for printout at a later time. The subroutine FILES is called with the parameters IS, IM, and IST where IS is the pointer to the satellite position arrays, IM is the pointer to the module on the satellite (if IM is not 0 indicating the item is a satellite), and IST is the status indicator 1 - 9. The subroutine adds members to the ranked set FRS (Appendix A) as each status line is printed by the subroutine STATUS. The set is ranked by satellite position and retains its first-in, first-out character with respect to time, therefore, the set is chronological for each satellite position. Sufficient information is carried in the set to be able to recreate the print line at a later time

3.1.4.6 Subroutine GETV

This subroutine assigns the necessary vehicles to the next flight, and a flag is set non-zero when vehicles are not available.

The subroutine GETV is called with the parameter IGO where IGO is a flag with two values 0 indicates vehicles are available, and lindicates vehicles are not available

The Shuttle fleet availability array is then searched to find available vehicles, and those available are noted. However, if none are available, the flag IGO is set, and the subroutine returns. If a Tug is not required, the subroutine also returns. Otherwise, a Tug is located in the Tug fleet by the same process. In the same manner, if a SEPS is not required, the subroutine returns. Otherwise a SEPS is found.

3 1 4.7 Subroutine ISSUE

This subroutine is called from the subroutine SHIP when the decision has been made to launch a group of payloads. There are no parameters shown here as all necessary information is available in the definition table for the variables IORB, ILOAD, NQ, ISHUT, ITUG, and ISEPS (Appendix B)

The subroutine ISSUE collects statistics on the interval of time a class of vehicles (Shuttle, Tug, or SEPS) was unavailable. The total weight and length of the payload group are computed and printed on the first Monte Carlo cycle. The subroutine CSPAY is called to gather statistics on the individual payloads. For all payloads being launched, the following events are set up and put into the event queue.

- a If the payload is being deployed, the event ARRIV is generated, and the occurrence of the launching of the payload is recorded in the chronological time history by the subroutine STATUS
- b If the pavload is to be retrieved, the events REMOV and BACK are generated
- c In the special case of a Sortie flight, the payload will be launcied arrive, and be removed

For each vehicle used in the launch, the following is

done

- 1. The event REFVE is generated for when the vehicle becomes available again after completion of the flight and its associated refurbishment period.
- 2. The specific vehicle in its respective fleet is tagged as currently unavailable
- The number of flights for each vehicle involved is increased by 1
- If the vehicle is the uppermost stage, the weight of the payload group is accumulated for that vehicle and the number of times that vehicle is an uppermost stage is increased by 1.

3.1.4.8 Subroutine LDAT

3.1.4.9 Subroutine LDME

The subroutine LDME is called once from the subroutine LDAT for the purpose of loading the data for the mission equipment upgrade schedules from cards. When the subroutine LDME (IRFLG) is called, IRFLG is the input data error flag. A non-zero value implies a data error was detected.

This subroutine reads a variable number of cards, and the extent of the card group is marked by a blank last card. The format

of the data card was previously described in detail under input data in the Users Guide section of this document. The data cards contain the system identifier, the system member, the name of the old mission equipment, the number of times that the item is repeated on the satellite, date of the upgrade, and the name of the new mission equipment. The old equipment module is located in the system on the satellite, and the event NEWME is set up for the date of upgrade and put into the event queue. Error messages are printed if the system cannot be found, when neither mission equipment module is identified as mission equipment, or if the mission equipment module is not on the satellite.

3.1.4.10 Subroutine LDMOD

The subroutine LDMOD is called once from the subroutine LDAT for the purpose of loading the data for the modules from cards. IRFLG is again the input data error flag, and a non-zero value indicates a data error. The subroutine LDMOD reads the number of input modules from a card. The number is then compared against the maximum capacity variable (see Appendix B), MITAB and, if excessive, an error message is printed along with setting IRFLG to non-zero. If the error did occur, the flight would probably fail. The module cards are read in (one module per card), and each is promptly printed for user reference and verification.

3.1.4.11 Subroutine LDORB

The subroutine LDORB is called once from the subroutine LDAT for the purpose of loading the data for the orbits from cards. As before, IRFLG is the input data error flag and a non-zero value indicates a data error.

This subroutine reads the number of orbits from a card. The number is compared against the maximum capacity variable NORBS (see Appendix B), and, if excessive, an error message is printed along with setting the IRFLG flag to non-zero. Such an error would probably cause the flight to fail. The orbit data cards are read in (one orbit per card),

and each is promptly printed for user reference and verification. The vehicle name on the orbit data card is checked against the vehicle input table, and the name is replaced by a pointer if the vehicle is not found in the vehicle input table.

3.1 4.12 Subroutine LDPUR

The subroutine LDPUR is called once from the subroutine LDAT for the purpose of cross checking the input data. The user is informed of unused modules, satellites, and systems and the appropriate values to use on table sizes. (This reduces memory to a minimum and may permit the run to be completed)

As the subroutine LDSCH processes the satellite launch schedules, the variable MARKS (see Appendix B) is set non-zero to indicate the satellite was used. In this routine, each system is scanned for required satellites, and the satellite input table and module input table have the needed satellites and modules marked by special non-zero entries. Unused systems are identified in the printout, and, at the end of the scan of the systems, a message is printed as to the number of systems this model actually uses. Then the satellite and module input tables are scanned to list unused satellites and modules and provide the true required number of satellites and modules.

3.1.4 13 Subroutine LDSAT

The subroutine LDSAT is called once from the subroutine LDAT for the purpose of loading the data for the satellites from cards. IRFLG is again the input data error flag, and a non-zero value indicates a data error.

The subroutine LDSAT reads the number of input satellites from a card, and the number is compared against the maximum capacity variable SITAB (see Appendix B). If the number is excessive, an error message is printed along with setting the IRFLG to non-zero. If the error did occur, the program would probably crash The satellite data cards are read in groups with two cards for the basic satellite

data and one or more cards listing the modules on the satellite. The entire group is then promptly printed for user reference and verification, and each satellite data group is also printed for user verification and reference. In addition, certain input names are replaced by pointers to tables for later use by the program. Each satellite is assigned to an orbit which must be described in the orbit input table, and similarly each module must be in the module input table. For each module, an item will be filed in the set MDS (Appendix A) for the the satellite.

3 1.4 14 Subroutine LDSCH

The subroutine LDSCH is called once from the subroutine LDAT for the purpose of loading the data for the deterministic launch schedules from cards. IRFLG continues to be the input data error flag, and a non-zero value indicates a data error was detected

The subroutine LDSCH reads a variable number of schedule cards where the extent of the card group is marked by a last blank card. The format of the data card is described in detail under input data in the Users Guide section of this document. The data consists of a system name, a member number, and the date of launch. After the system name is located and the member number identified, that information with the date of launch are filed in the set NEWS (see Appendix B) for every item to be launched. Error messages are printed if the system cannot be found or the member number is invalid.

3.1.4.15 Subroutine LDSYS

The subjoutine LDSYS is called once from the subroutine LDAT for the purpose of loading the data for the systems from cards. IRFLG is still the input data error flag, and a non-zero value indicates a data error.

This subroutine reads the number of input systems from a card, and the number is compared against the maximum capacity variable

STSTB. If the number is excessive, an error message is printed along with setting the IRFLG to non-zero. If the error did occur, the program would probably crash. The system data cards are read in groups of one or two cards, and each is printed for user reference and verification. The satellites that are members of the system are found in the data cards and located in the satellite input table. The names are replaced by pointers to the satellite input table unless the satellite was not found, in which case an error message is printed.

3.1.4.16 Subroutine LDVEH

The subroutine LDVEH is called once from the subroutine LDAT for the purpose of loading the data for the vehicles from cards. IRFLG continues to be the imprint data error flag, and a non-zero value indicates a data error.

This subroutine reads the number of input vehicles from a card, and the number is compared against the maximum capability variable NVEH. If the number is excessive, an error message is printed along with setting the IRFLG to non-zero. If the error did occur, the programs would probably crash fatally. The vehicle data cards are read in, one vehicle per card, and each is promptly printed for user reference and verification

3.1.4 17 Subroutine MARKQ

This subroutine takes all the payloads in the loading queues scheduled for delivery to a single orbit and assigns them to the next flight. All items in the orbit queue are entered into the flight queue (the array ILOAD) up to the maximum capacity of the flight queue IL (see Appendix A)

3.1 4.18 Subroutine MCMOD

This subroutine consolidates the statistics for modules at the end of each Monte Carlo cycle For each module in the module input table, the totals are accumulated, and the maximum and minimum counts are found for modules replaced or failed and for warnings of impending failure received.

3.1 4.19 Subroutine MCSAT

This subroutine consolidates the statistics for satellites at the end of each Monte Carlo cycle. For each satellite position in orbit, the total weight factors are accumulated, and the maximum and minimum values are found for each wholly delivered or retrieved satellite, all traffic to the satellite, and each module belonging to the satellite. In addition, the totals, maximums, and minimums are found for the percentage availability of each satellite position in orbit.

3.1 4.20 Subroutine MCSYS

This subroutine consolidates the statistics for satellite systems at the end of each Monte Carlo cycle. For each satellite system, the totals, maximums, and minimums are accumulated for the total weight factors in the system and the percentage availability of the system.

3.1.4.21 Subroutine MCVEH

This subroutine consolidates the statistics for the vehicle fleets at the end of each Monte Carlo cycle. For the flights each year, the totals, maximums, and minimums are accumulated for the Shuttle, Tug, and SEPS vehicles. This same information is also provided for the total flights over all years.

3.1.4 22 Subroutine PASER

This subroutine accepts a list of payloads destined for the same orbit and reorders the list into a sequence of phase angle positioning around the orbit. The rules for ordering are

- a. Payloads are ordered by increasing phase angle.
- b. The biggest gap in the circle is located, and the necessary payloads have their phasing positions decreased by 360 degrees such that when the list is again in increasing sequence, the gap is outside (on the end) of the list

- c. If there is a satellite in the list, the one nearest the beginning of the list is moved to the beginning of the list.
- d. The logic can reorder the list in the reverse direction if the satellite is at the "wrong end"

The parameters are accessible in the definition table in the variables NQ and ILOAD (Appendix B). The ILOAD array points to the individual payloads in the loading queue and is therefore rearranged in the desired sequence.

3 1.4.23 Subroutine PAYLQ

The function of this subroutine is to put a payload into its orbit queue and the loading queue. The subroutine PAYLQ is called with the parameters IS and IM where IS is the pointer to the specific satellite in an orbit position and IM is the pointer to the element MODSY (Appendix A) identifying the specific module. If it is 0, the item is a satellite.

The elements ITORB and PAYLD (Appendix A) are created, values for all members of each element are defined as necessary, and the elements are filed into the orbit queue and loading queue

3.1 4.24 Subroutine PROP

This subroutine has the responsibility for computing the propellant required to deliver a group of payloads to their respective orbital destinations on a specified upper stage. The subroutine PROP is called with the parameter IGO where IGO is a vehicle availability flag. If IGO is not 0, then the flight cannot be flown at this time.

The other parameters are accessible in the definition table and are the portion of the loading queue as defined by variables NQ and ILOAD (Appendix B) and vehicle data. The subroutine returns the flight configuration in terms of sequence and time of arrival after launch or a no-go status which indicates the payload group cannot be delivered due to propellant restrictions or that the group is of excessive volume.

The functions performed within this subroutine can be separated into options for Sortie, Shuttle only, SEPS, and standard upper stage delivery

The Sortie option checks the loading queue to determine how many Sorties are waiting. If no Sorties are in the queue, the routine looks for other options. If only one Sortie exists, all other payloads are ignored, and the next available launch is assigned to carry a single Sortie payload. If more than one Sortie is in the queue, the flight is rejected. No volume check is performed as the delivery is a single payload.

The Shuttle-only option determines the weight of payloads to be delivered and to be retrieved. If either value exceeds the variable WCONS as input on the appropriate Shuttle card, the flight is declared no go. A volume check is also performed.

The SEPS option is used for orbits that have SEPS specified on the orbit data card. The flight is first tried on the upper stage without the SEPS, and, if the upper stage alone can make the flight to orbit, then the SEPS will be used only for phasing. The payload queue could continue to grow due to the waiting feature of the remainder of the program. In that case, if an upper stage vehicle could not perform the flight, the flight would be made using the upper stage and the SEPS

The standard upper stage delivery option comprises the major portion of the code in the routine. This option includes the following features

- a. The number of service units is determined from the number of modules on the flight and the permissible number of modules in a service unit
- b The volumetric check is made
- c The data for the orbit is obtained from the definition area.
- d The weights for deployment, service, and retrieval are determined from the loading queue
- e. The vehicle data is passed stage by stage to the FORTRAN code via the FORTRAN linkage subroutine LINKT
- f The subroutine PASER is called to determine the delivery sequence of the payloads in the loading queue

- g. The ordered loading queue of payloads is changed to a series of orbital legs, each carrying a weight and requiring a ΔV from the vehicle
- h The FORTRAN subroutine PRFORM is called to determine the amount of propellant remaining at the end of the flight composed of orbital legs
- 1. If the amount of propellant remaining is positive, the data pertinent to the flight are saved in the loading queue and the orbit queue.

3.1 4.25 Subroutine QDMP

The function of this subroutine is to remove duplicate payloads from the loading queue and to inhibit modules from entering the queue when their satellite is in the queue. It is called whenever a new payload is about to be put into the loading queue. The subroutine QDMP is called with the parameters IS, IM, and ILL where IS is the pointer to the specific satellite in an orbit position, IM is the pointer to the new element MODSY (Appendix A) identifying the specific module or if 0, the item is a new satellite, and ILL is a flag with two values =0 implies new payload can be put into the loading queue and $\neq 0$ implies new payload cannot be put into the loading queue

The following rules apply to comparing the new payload against the entire portion of the loading queue pertaining to the orbit of the new payload.

- a. If the new payload is a Sortie mission, the routine discontinues processing and returns
- b If the new payload is to be retrieved, and there are several satellites still in the orbit position, the routine returns
- c If the orbit queue is empty, the routine returns
- d. If the new payload is identical to a payload in the queue, the previous payload is removed from the queue by the subroutine DROPQ.
- e. If the new payload is a satellite, and a module is destined for delivery to the same orbit position as the satellite, the module is removed from the loading queue by the subroutine DROPQ.

f. If the new payload is a module, and a satellite is destined for delivery to the same orbit position as the module, the flag ILL is set to 1, and the routine returns

3.1.4 26 Subroutine QUAD

This subroutine is used to force angles into the region from 0-360 degrees. The subroutine QUAD is called with the parameter A where A is the input angle to be put into the region 0-360 degrees. If A is negative, A is increased by 360 degrees until A is positive. If A is greater than 360 degrees, then A is decreased by 360 degrees until A is less than 360 degrees

3.1 4.27 Subroutine REDUN

This subroutine will determine the redundant nature of a given module on a specific satellite. The subroutine REDUN is called with the parameters IS and IM where IS is an index to the satellite at an orbital position and IM is a pointer to the module on a satellite

The variable DELTA is accessible via the definition section (Appendix B). The subroutine will locate the module, determine if it is in a redundant group, and set DELTA as follows

- a 0 Failure of this module will render the satellite inoperative.
- b. 3000 Failure in a redundant group with satellite still operative
- c. -3000 Last permissible failure in a redundant group, one more failure and DELTA will be 0

3.1 4 28 Subroutine SAVER

This subroutine is used to create satellite replacements automatically. It is called when the satellite becomes operational because an entire satellite is put in orbit, and it is called when an NRU fails. The subroutine SAVER is called with the parameters T2 and IS where T2 is the moment of termination of the satellite and IS is the index to the satellite in orbit. The subroutine generates the events NWSAT and RETRI as necessary for the policy variable POLDN (Appendix B).

3.1.4.29 Subroutine SHIP

This subroutine receives payloads to be launched from events that have just occurred. The subroutine controls the loading algorithm and makes the decision of when to launch. The subroutine SHIP is called with the parameters IS and IM where IS is the index to the satellite in orbit table and IM is the address pointer to the module on the satellite (if not 0).

The payload is entered into the loading queue via calls to subroutines QDMP and PAYLQ. The entire queue is scheduled for launch (subroutine MARKQ), and the flight is attempted (subroutine PROP). If there is usable propellant remaining at the end of the flight, the subroutine returns Otherwise, the record of the previous good launch is checked, and, if present, that set of payloads is launched (subroutine ISSUE) If the record is not present, the subroutine will construct a series of payload groups beginning with the first payload alone, save the record (if good), add the next payload from the first-in first-out queue to the group and iterate until the payload group exceeds the launch capability The preceding group of payloads can then be launched. The subroutine includes logic to upgrade the launch vehicle to expendable if a single payload requires the increased performance The loading sequence is tried again, and usually the entire loading queue can be flown The subroutine would then return leaving the record of a good launch on an expended vehicle.

The subroutine can also be entered with IS equals 0 for the occurrence of a mandatory launch forced by a payload in the loading queue or with IS less than 0 for the occurrence of a vehicle becoming available and the sensing of an impending launch being delayed by no vehicle available for the launch. If there is space available on a mandatory launch, modules destined for redundant systems can be carried. If a payload is too heavy to be carried on an expendable vehicle, the subroutine deletes the payload from the queue and enters a message in the time history.

3.1 4.30 Subroutine STATUS

This subroutine is called when events occur for modules or satellites and performs three functions

- The status (active, inactive, or permanently disabled) is determined for the module, its satellite, and its system
- b The statistics are gathered for availability and outage intervals for the satellites and the system
- The routine prints the lines in the two chronological time histories generated on the first Monte Carlo cycle.

The subroutine STATUS (IS, IM, IST) is called with the parameters IS, IM, and IST where IS is the index to the satellite in orbit table, IM is the pointer to the module on the satellite (if it is not 0, and IST varies from 1-10, depending on which event is occurring

3.1.4 31 Subroutine TERMO

This subroutine prints the statistical summaries at the end of the run

The summaries generated include the following reports

- Flight summary of Shuttles, upper stages, and SEPS for each year followed by a totals line and the count of upper stages expended in the run (if not 0)
- b Weight summary of average launch weight delivered to each orbit by Shuttles, upper stages, and SEPS
- c System summary of statistics for module replacement and associated load factors for each module on its individual satellite in orbit (The satellite in orbit is displayed by replacement of whole satellites with associated load factors and percentage availability and outage intervals.)
- d Module summary showing the failures, warnings, and replacements on all satellites for all modules

3.1.4 32 Subroutine WEIBUL

This subroutine is called whenever a module is switched on or to an active state. The purpose of the subroutine is to predict the random occurrence of a failure and/or warning of the module at some time

in the future. The subroutine WEIBUL is called with the parameters AW, BW, TW, AF, BF, and TF where AW is the Weibul parameter α for warning, BW is the Weibul parameter β for warning, TW is the predicted time interval to the occurrence of the warning, AF is the Weibul parameter α for failure, BF is the Weibul parameter β for failure, and TF is the predicted time interval to the occurrence of the failure.

The following alternatives are covered by routine

WEIBUL

- a. If AW is 0 for the module, TW is then 0, implying no warning can ever occur for this module.
- b. If AF is 0 for the module, TF is then 0, implying no failures can ever occur for this module.
- c If AW is 0 and AF is not 0, TF is defined by

$$TF = -AF \qquad \left(\log_e R_n\right)^{1/BF}$$

where R_n is the next sample from the random number generator.

d. If both AW and AF are not 0, then TW is defined by

$$TW = -AW \cdot \left(\log_e R_n\right)^{1/BW}$$

and TF is defined by

TF = - AW ·
$$\left(\log_{e} R_{n} - \left(\frac{TW}{AF}\right)^{BF}\right) 1/BF$$

This form assures TF > TW.

3.2 ELEMENTS OF FORTRAN IV

3 2 1 Linkage Subroutines List

The following linkage subroutines exist for the sole purpose of passing data between SIMSCRIPT subroutines and FORTRAN subroutines The FORTRAN subroutines then communicate the data via

labeled common This is done to expedite the integration of the subroutines written in the two languages.

3.2.1.1 Subroutine CON

This subroutine is used to convert the NRU or redundant entries for each module on each satellite. The subroutine CON is called with the following parameters

- a. I is the four-character entry after the module on the data card.
- b. K is the returned value of the converted entry as follows
 - 1. 0 is blank or 0(SRU).
 - 2 1-15 is 1-15 (redundant SRU)
 - 100 is anything else (NRU)

3.2.1.2 Subroutine CONEC

The subroutine CONEC is called with the following

- a NS is the number of stages on the vehicle.
- b NVEH is not used
- c. ISEPS is the SEPS flag, and non-zero means the SEPS is to be used

3.2.1.3 Subroutine LDSEP

The subroutine LDSEP is called with the following

parameters

parameters

- a A is the structural weight
- b B is the solar electric propulsion efficiency
- c C is the solar cell power for thrust
- d. Dis the I sp
- e. His the performance reserve factor
- f I is the vehicle expend flag
- g. F is the total thrust time in days
- h Gis not used.

3.2.1.4 Subroutine LINKT

The subroutine LINKT is called with the following

parameters

- a I is the number of the stage.
- b. A is the I of the stage.
- c B is the inert weight of the stage
- d. C is not used
- e. D is the maximum propellant in the stage
- f. E is the expend flag, and a non-zero value means expend.
- g. F is the solid flag, and a non-zero value means a solid stage.
- h. G is the gross weight of the stage including payload.

3.2.1.5 Subroutine SEPSV

The subroutine SEPSV is called with the following

parameters

- a. N is the number of service legs
- b PER is not used
- c. VS is not used
- d. DT is the array of differences in phase angles for each service position
- e. PAY is the corresponding array of payload weights to be transported across each phase angle.

3.2,1.6 Subroutine TPHAS

The subroutine TPHAS is called with the following

parameters

- a. A is the array of the time of flight of the SEPS during a sequence of phasing maneuvers.
- b. N is the number of maneuvers

3.2.1.7 Subroutine TWOBR

The subroutine TWOBR is called with the following parameters

- a. DV is the total ∆V for the transfer
- b. DVI is the AV for the first burn of two.

3.2 2 Vehicle Performance Subroutines List

The subroutines in the following paragraphs are coded in FORTRAN and provide various vehicle performance computations.

3.2.2.1 Subroutine PRFORM

This subroutine determines which performance subroutine is to be called. The subroutine PRFORM is called with the following parameters.

- a. DVLEG is the name of the array containing the ΔV for each leg in the order of deployment
- b PLEG is the name of the array containing the payload weight for each leg
- c. NLEG is the integer number of legs to be simulated
- d. WPER is the minimum percentage value of the residual propellant or the excess capability in gross weight
- e NEXIT is the type of mission exit (1-9) from the subroutine SEPX, i e, whether the mission is possible or not.
- f. ERFLG = 0 (do not erase the previous maneuver) = 1 (erase the previous maneuver)
- g NT is the number of Tugs used in the SEPS mode.

The other data required to compute performance are passed via the linking subjoutines

3 2.2 2 Subroutines SEPX, SEPIM, TUGCP, CRY01, INTORB, SEPDV, PLUPD, and FAZS

This is an integrated group of subroutines designed to determine the performance capability of a specified Space Tug/Solar Electric Propulsion Stage (SEPS) combination for any number of

deployment/servicing/retrieval missions to synchronous equatorial orbit

In normal usage, a call is made to the executive subroutine SEPX containing information on the mission to be flown (e.g.,
weight to be deployed, weight to be retrieved, and servicing maneuvers
to be performed in synchronous orbit). The program determines the
optimal (minimum SEPS fuel) intermediate orbit at which changeover
should occur based upon the characteristics of the Tug and SEPS vehicles
which are stored in a common area. Program outputs include intermediate orbit altitude and inclination, SEPS ascent and descent times, and
SEPS fuel remaining at the end of the mission

The subroutine SEPX is called with the following parameters

- a. MPLA is the weight of payload to be deployed (lb)
- b. MPLB is the weight of payload to be retrieved (lb)
- c. ERFLG = 0 (do not erase the previous maneuver).
 = 1 (erase the previous maneuver).
- d. NEXIT is the type of mission exit (1-9) from the programs, i e., whether the mission is possible or not.

The following variables are passed via labeled common

a. SEPS data

- 1. MS is the mass of the SEPS (1b).
- 2. P is the solar cell power (watts).
- 3 E is the solar electric propulsion efficiency
- 4 SISP is the SEPS I (sec).
- 5 TSEP is the thrusting time available on a fully fueled SEPS (days).
- 6 MPT is the mass of propellant on board (lb).
- 7 TLEFT is the corresponding thrusting time (days)
- 8. RSEP is the performance reserve factor for the SEPS
- 9 SG is the gravity constant (ft/sec²).

b Tug data

- I TWS is the Tug structural weight (lb).
- 2. TWPA is the allowable Tug propellant weight (1b)
- 3 TISP is the Tug effective I (sec).
- 4. TG is the gravity constant (ft/sec²).
- 5. TWGA is the gross weight allowable (lb).
- 6 TR is the performance reserve factor for the Tug.

c Returned data

- NTUGS is the number of Tug flights required to perform the mission and return the expended SEPS, if required.
- 2. TLEFT is the SEPS life remaining after accomplishing the mission (days).
- 3 MPT is the SEPS fuel remaining after accomplishing the mission (lb).
- 4. HGO is the optimal changeover orbit altitude (nmi)
- 5. ICOS is the optimal changeover orbit inclination (deg).
- TU is the time required by the SEPS for ascent maneuvers (days).
- 7. TD is the time required by the SEPS for descent maneuvers (days).

The simulation of the Space Tug/SEPS operation is performed using the following set of subroutines

3.2.2.2.1 SEPX

This is the executive subroutine. In it, the decisions are made as to when a new SEPS must be launched or retrieved and whether the given deploy and retrieve payloads commands can be handled in a single Tug/SEPS encounter or whether additional Tug flights are required to support the mission. This logic has been kept separate from the SEPS performance equations to facilitate logic changes incorporating mission modes other than the ground-based mode which is presently baselined

3.2.2.2 SEPIM

In this subroutine, the performance of the Tug/SEPS combination is computed by calls to more detailed performance subroutines. The delivery, servicing, and retrieval of payloads are accomplished, and the fuel and time remaining on the SEPS are decremented accordingly.

3.2.2.3 TUGCP

This subroutine calls the appropriate Space Tug configuration to determine the Tug capability. Presently only a single-stage cryogenic Tug performance model (CRY01) is available

3. 2. 2. 2. 4 CYR01

In this routine, the ΔV capability of a single-stage cryogenic Space Tug carrying the required deploy and retrieve payloads is computed. The Tug is initially either filled with propellant or filled to the gross weight limit of the Shuttle. Impulsive ΔV 's are assumed with a specified performance reserve to allow for finite burn effects and propellant margin

3. 2. 2. 2. 5 INTORB

From the ΔV which can be supplied by the TUG, this subroutine computes the optimal (minimum SEPS fuel required) change-over orbit altitude and inclination. This is done by a table look-up procedure, since the optimization study for a synchronous equatorial mission orbit has been previously accomplished in a manner that is dependent only upon the ΔV which can be supplied by the Tug

3.2.2.2.6 SEPDV

Given the optimal changeover orbit calculated by subroutine INTORB, SEPDV determines the ΔV (and corresponding mass ratio) which must be expended by the SEPS. Edelbaum's simplified equations for low-thrust vehicles are used in calculating the △V required Again, a performance reserve factor is provided

3.2 2.2.7 PLUPD

With the mass ratio from subroutine SEPDV, this subroutine decrements both the propellant on board and the SEPS remaining lifetime for each payload carried up or down by the SEPS

3.2.2.2.8 FAZS

The subroutine performs the on-orbit servicing maneuvers using the SEPS and decrements the fuel and lifetime of the SEPS accordingly

3.2.2.3 Subroutine SSHOT

This subroutine computes the propellant necessary to deploy payloads by the "slingshot" method. The subroutine can handle up to 3 liquid (variable burn) stages and 10 legs. The "slingshot" method refers to a type of deployment in which the lower stages boost the upper stage into the service orbit. The stages may be recoverable or not and only the upper stage does the servicing. A leg is the service loop, that part of the trajectory between two service/deploy events.

The subroutine SSHOT is called with the following parameters

- a. DVLEG is the name of the array containing the ΔV for each leg in the order of deployment
- b. PLEG is the name of the array containing the payload weights for each leg.

Edelbaum, T N, 'Propulsion Requirements for Controllable Satellites, 'ARS Journal, pp. 1079 - 1089 (August 1961).

- c. NLEG is the integer number of legs to be simulated.

 The following variables are passed via labeled common
- a. WS is the name of the array for the structure weights for each stage (lb).
- b WPA is the name of the array for the allowable propellant weight for each stage (lb).
- c. EISP is the name of the array for the effective I for each stage (sec).
- d. NSTG is the integer number of stages to be processed
- e FEAS(1) is the ratio of the weight of the propellant necessary to the weight of the propellant available
- f. FEAS(2) is the ratio of the gross weight necessary to the gross weight allowable

Given the propellant allowable, the structure weights, and the I_{sp} for each stage and the ΔV required for the payloads for each leg, the subroutine computes the amount of fuel necessary to perform the mission. The weight of the propellant is then divided by the weight allowable and the ratio is returned to the user as an index of feasibility

3.2.2.4 Subroutine SSLQD

This subroutine computes the propellant necessary to deploy payloads with a single liquid stage. There may be multiple deliveries (legs) required

The subroutine SSLQD is called with the following parameters

- a. DVLEG is the name of the array containing the \(\Delta \) V for each leg in the order of deployment
- b. PLEG is the name of the array containing the payload weight for each leg.
- c. NLEG is the integer number of legs to be simulated.

The following variables are passed via labeled common

- a WS is the name of the array for the structure weight for the stage (1b).
- b. WPS is the name of the array for the allowable propellant weight for the stage (lb)

- c. EISP is the name of the array for the effective I sp for the stage (lb).
- d. G is the gravity constant (ft/sec²).
- e WGA is the allowable gross weight (lb).
- f FEAS(1) is the ratio of the weight of the propellant necessary to the weight of the propellant available.
- g. FEAS(2) is the ratio of the gross weight necessary to the gross weight allowable.

Given the weight allowable, the structure weights, the I_{sp} of the stages and the ΔV required for each payload, the subroutine computes the required propellant and then forms the ratio of the total weight to the allowable weight. This ratio is returned as an index of feasibility

3. 2. 2. 5 Subroutine TRNKC

This subroutine computes the propellant necessary for the liquid burn stage with the restriction that the solid stage(s) is totally consumed. The subroutine will handle either one or two kicks to boost a single payload into its orbit.

The subroutine TRNKC is called with the following parameters

- a. DVLEG(1) is the name of the array for the ∆V requirement for a low-altitude burn
- b. DVLEG(2) is the name of the array for the ∆V requirement for a high-altitude burn
- c. PLEG(1) is the name of the array containing the weight of the payload to be deployed
- d NLEG is set equal to 2.

The following variables are passed via labeled common

- a G is the gravity constant (ft/sec²)
- b. WGA is the allowable gross weight (lb)
- c. REUSE is the name of the array containing the flags denoting whether the stage is reusable or expendable 0 =
 expendable and non-zero = reusable

- d. FEAS(1) is the ratio of the weight of the propellant necessary to the weight of the propellant available.
- e. FEAS(2) is the ratio of the gross weight necessary to the gross weight allowable
- f. WS is the name of the array for the structure weights for each stage (lb).
- g. WPA is the name of the array for the allowable propellant weight for each stage (lb).
- h. EISP is the name of the array for the effective I sp for each stage (sec).
- 1. NSTG is the integer number of stages to be processed

Given the allowable propellant weight, the structural weights, and the effective I for each of the stages, the subroutine computes the solid stages(s) capabilities. Then, if needed, it determines the remaining requirement for the liquid first stage. It is assumed that the solid stage(s) is totally expended, but if it is not expended, the residuals are burned off by yaw steering.

APPENDIX A DESCRIPTION OF QUEUES

A queue is defined as a waiting line. In the LOVES Computer Program, there are eight queues in operation

EVENT	-	Events which will occur in the future
FRS	-	Summary of activity for each satellite
LOAD	-	All payloads awaiting delivery
MDS	-	Modules initially comprising each satellite
MES	-	Input mission equipment changes
MOD	-	Modules currently comprising each satellite
NEWS	-	Input satellite launch schedule
ORB	-	Payloads waiting to be delivered to individual orbits

Each queue contains elements consisting of groups of computer words. For example, all events require four words of memory. The words within a group can be subdivided so that the data can be packed. LOVES uses 1/4 word minimum for some integer variables, 1/3 word for some larger integer variables, 1/2 word for integers that could be addresses, and full words for floating point variables

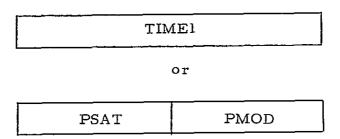
In the following pages of this appendix, each queue is described in detail.

A 1 THE EVENT QUEUE

The EVENT queue is automatically handled by the SIMSCRIPT system as to which is the next event to occur. The programmer sets up the events, and, when they occur, he destroys each event. The events used in the LOVES Computer Program were described in detail in the Programmers Manual section of this document and are listed below.

External	BEGIN				
Internal	ARRIV BACK	LAUNC NEWME	REFMO REFSA	REMOV RETRI	START TERM
	FAIL	NWSAT	REFVE	SATDN	WARN

Each event is four words in size The first two words of each event are reserved for SIMSCRIPT bookkeeping. The third word has two definitions, depending on the event



- a TIME1 is a time-data word.
- b PSAT is a 1/2-word pointer to a satellite position in the orbit.
- c. PMOD is a 1/2-word address pointing to a module on the satellite.

The fourth word has three definitions, depending on the event Each uses the full word

- a. TIME2 is the second time-date word.
- b. VNAME is the name of a vehicle.
- c. TIMEA is the time of arrival of a satellite in orbit.

 It is used to inform a module failure event that the original satellite is gone, and, therefore, the event really cannot occur.

A. 2 THE QUEUE FRS

This queue retains a record of everything that occurs with respect to modules and satellites. No vehicle events are in the queue. The queue is built during the first Monte Carlo cycle and destroyed at the end of the cycle. Therefore, somewhere near the end of the first Monte Carlo cycle, the program attains its maximum size. The queue is ranked by satellite position in orbit, and, due to SIMSCRIPT filing equal elements at the end of the queue, the queue is kept in the correct time sequence.

A simple scan of the queue produces the chronological time history of each satellite position. If TRIG2 is non-zero, the queue is not built, the report will not be printed, and the memory requirement for the program is reduced. The structure of an item in the queue is

SF	RS	PFRS		
	TIM	1EF		
SATNO	ST	SATSY	NPS	
МО	DNO	NOS	ТА	

The item is four words in size and called FR. The definition of the names in the item are

- a SFRS is a 1/2-word address pointing to the next item in the queue
- b. PFRS is a 1/2-word address pointing to the previous item in the queue
- c. TIMEF is the time at which an event occurred.
- d. SATNO is a 1/4-word pointer to the satellite orbit position involved in the event
- e ST is a 1/4-word for the status of the satellite after the event
- f. SATSY is a 1/4-word for the status of the system after the event.
- g NPS is a 1/4-word for the number of satellites at the orbit position after the event
- h MODNO is a 1/2-word address pointing to the module on the satellite, if it is non-zero
- 1. NOSTA 1s a 1/2-word for the event identifier.

A.3 THE QUEUE LOAD

This queue contains all payloads available for deployment and/or retrieval at a given instant of time. The queue is ranked in ascending

order based on the time on the simulation clock at which the item is entered into the queue. The structure of an item in the queue is

SLOAD	PLOAD		
IMOD	ISAT	IRT	
AN	GLE		
PAYWT			
PAYLN			
GOTIM			
LQTIM			
CITEM			

The item is eight words in size and called PAYLD. The definition of the names in the item are:

a.	SLOAD	-	is a 1/2-word address pointing to the item in the queue
b.	PLOAD	-	is a 1/2-word address pointing to the previous item in the queue
c	IMOD	-	is a 1/2-word address pointing to the module (if non-zero).
d.	ISAT	-	is a 1/4-word index to a satellite in the orbit table.
e.	IRT	-	is a 1/4-word flag. If it is 0, the payload is for deployment, if it is non-zero, the payload is for retrieval.
f.	ANGLE	-	is the angular position in the orbit of a satellite.
g.	PAYWT	-	is the weight of the payload
h.	PAYLN	-	is the length of the payload.
1.	GOTIM	-	is the time interval between launch and arrival in the orbit of the payload.

- J LQTIM is the time the payload enters the loading queue
- k CITEM is a 1/2-word address pointing to the corresponding item in the queue ORB.

A 4 THE QUEUE MDS

This queue contains the list of modules comprised in the original satellite. Therefore, there is one of these queues attached to each satellite. Each queue is first-in first-out, so that the printouts match the input data. The structure of an item in the queue is

SMDS	NOMOD
	NRU

The item is four words in size and called MDSAT The definition of the names in the item are

- a. SMDS is the 1/2-word address pointing to the next item in the queue
- b. NOMOD is the 1/2-word pointer to the module in the module table.
- c NRU is a 1/4-word flag for the NRU, SRU, and redundant module.

A.5 THE QUEUE MES

This queue retains the schedule of mission equipment changes or upgrades as supplied by the input data deck. The queue is scanned at the beginning of each Monte Cailo cycle, and, for each item in the queue, an event NEWME is put into the event queue. The queue is last-in first-out to minimize the core requirement. The structure of an item in the queue is

SMES	
ME	DT
PSAT	PMOD
_	

The item is four words in size and called MESET. The definition of the names in the item are

- a. SMES is a 1/2-word address pointing to the next item in the queue
- b. MEDT is the date at which the mission equipment change is to occur
- c. PSAT is a 1/2-word pointer to the satellite position in orbit.
- d. PMOD is a 1/2-word address of the module on a satellite to be upgraded.

A. 6 THE QUEUE MOD

This queue contains the list of modules comprised in the current version of the satellite located at its orbital position. Therefore, there is one of these queues attached to each satellite in orbit. Each queue is first-in first-out. The structure of an item in the queue is

SM			NO	MOD		
EF.		NUM NRU		NRU		
MAXNU	M:	INNU	MST	ΆT	SUMNU	
LOADE	LOADF		SUMLF		MAXLF	
MINLF	MINLF		00			
EW	EWARN					

The item is eight words in size and called MODSY. The definition of the names in the item are

a.	SMOD	-	is a 1/2-word address pointing to the next item in the queue.
b.	NOMOD	-	is a 1/2-word pointer to the module in the module table
С	EFAIL	_	is a 1/2-word address pointing to a module failure event, if it is non-zero.
d.	NUM	-	is a 1/4-word for the number of times the module alone was launched during a Monte Carlo cycle
e.	NRU	-	is a 1/4-word flag for the NRU, SRU, and redundant module
f	MAXNU	***	is a 1/4-word for the maximum value of NUM over all cycles
g.	MINNU	-	is a 1/4-word for the minimum value of NUM over all cycles.
h.	MSTAT	-	is a 1/4-word for the active/inactive status flag of the module
1	SUMNU	**	is a 1/4-word for the sum of NUM over all Monte Carlo cycles
J	LOADF	-	is a 1/3-word for the sum of the load factors changed to this module over one Monte Carlo cycle
k.	SUMLF	-	is a 1/3-word for the sum of LOADF over all cycles.
1.	MAXLF	-	is a 1/3-word for the maximum value of LOADF over all cycles
m.	MINLF	-	is a 1/3-word for the minimum value of LOADF over all cycles
n.	EDO	-	is a 1/3-word flag for a warned or failed module in a group of redundant modules.
0	EWARN	-	is a 1/2-word address pointing to a module warning event, if it is non-zero

A 7 THE QUEUE NEWS

This queue retains the launch schedule of satellites as supplied by the input data deck. The queue is scanned at the beginning of each Monte

Carlo cycle, and, for each item in the queue, an event NWSAT is put into the event queue. This queue is LIFO (last-in first-out) to minimize the core requirement. The structure of an item in the queue is

SNEWS	SCHSY
SCI	HDT

The item is two words in size and called NEW. The definition of the names in the item are

- a. SNEWS is a 1/2-word address pointing to the next item in the queue
- b. SCHSY is a 1/2-word pointer to the satellite in the orbit table identifying which satellite is to be launched.
- c. SCHDT is the scheduled launch date of a satellite

Because this queue is LIFO, satellites become available for launch in reverse order of the input data.

A.8 THE QUEUE ORB

This queue retains the list of payloads going to each specific orbit. It is therefore many queues, each queue belonging to a separate orbit. Each queue is ranked in ascending order, based on the time on the simulation clock when the item is entered into the queue. The structure of an item in the queue is

SORB	PITEM
Pe	ORB
T	ORB

The item is four words in size and called ITORB. The definition of the names in the item are

a.	SORB	-	is a 1/2-word address pointing to the next item in the queue
b	PITEM	-	is a 1/2-word address pointing to the payload in the loading queue
С	PORB	-	is a $1/2$ -word address pointing to the previous item in the queue
d.	TORB	-	is the time on the simulation clock when the item is entered into the queue

APPENDIX B DEFINITION OF VARIABLES

This appendix provides a description of all the permanent variables entered in the Definition Section preceding the SIMSCRIPT Program Code. These variables are accessible to all SIMSCRIPT subroutines and events. The list is important, as it identifies the entries in the initialization section of the data deck. Items with numbers 60, 80, 85, 100, 120, 130, 140, 150, 180, 200, 230, and 270 are especially of interest, since they are used to dimension the vector-type variables immediately following them The relationship can be seen by referring to the beginning of the sample printout in Appendix C.

GLOBAL VARIABLES AND CONSTANTS

ARRAY NO	NAME	DESCRIPTION
1	UP	A six-letter constant used to print the status of an operating element
2	DOMN	A six-letter constant used to print the status of a temporarily inoperative element
3	OUT	A six-letter constant used to print the status of a permanently disabled element
4	SHUT	A six-letter constant used to print the name of the Shuttle
5	TUG	A six-letter constant used to print the name of the upper stage
6	SEPS	A six-letter constant used to print the name of the SEPS vehicle
7	BLANK	A six-letter constant containing blanks
8	G	Gravity constant
9	TIMEB	Time to begin collection of statistics in years
10	TIMES	Time to terminate collection of statistics in years
11	TIMEC	Monte Carlo random number control variable If = 0, program uses random numbers If 0 <timec<1, as="" number="" only="" program="" random="" sample<="" td="" the="" timec="" uses=""></timec<1,>
12	PDOWN	Global policy indicator for retrieving modules
		 =0, all modules retrieved ≠0, all modules are collected at the end of the phasing maneuver, but not returned to earth.
13	NINSU	Maximum number of modules carried by a service unit
14	WTSU	Weight of empty service unit
15	LENSU	Length of service unit

ARRAY NO	NAME	DESCRIPTION
16	NMD	Number of modules assigned to current flight
17	SU	Number of service units assigned to current flight
18	WAIT1	The time interval in days after the termin- ation of a satellite, shall the replacement satellite be put in loading queue (+ or -)
19	WAIT2	The time interval in days after the replacement satellite is scheduled, shall the retrieval of the satellite be scheduled into the loading queue (+ or -)
20	WSATU	The maximum wait for a satellite launch after a satellite enters the loading queue if the satellite to be replaced is operational
21	WSATN	The maximum wait for a satellite launch after a satellite enters the loading queue if the satellite to be replaced is inoperative
22	WMODU	The maximum wait for a module launch after a module enters the loading queue if the module to be replaced is operational
23	WMODN	The maximum wait for a module launch after a module enters the loading queue if the module to be replaced is inoperative
24	TRIG	The current count of the number of Monte Carlo cycles performed
25	TRIG2	A flag, if zero, collect and print chronolog- ical history for each satellite
26	TRIGS	Number of Monte Carlo cycles to be simulated
27	EXVEH	Expend vehicle flag
		<pre>=0, vehicle is reusable #0, vehicle is expendable</pre>
28	TREFT	Upper stage refurb time in days
29	SREFT	Shuttle refurb time in days
30	PADT	Sum of payload integration, Shuttle-Tug integration, travel to pad, and launch checkout times in days

ARRAY NO	NAME	DESCRIPTION
31	PADT	Number of days delay between decision to fly and actual launch (integration, move to pad, preflight check)
32	DA YS	Number of days the upper stage can remain in orbit
33	DV	Delta velocity required to get from parking orbit to final orbit
34	FISP	I for the upper stage
35	WD	Inert structural weight of upper stage
36	WPNU	Weight of unused propellant of upper stage remaining at the end of maneuvers
37	WCONS	Maxımum weight of upper stage plus pay- loads (derived from either upper stage or Shuttle considerations)
38	IORB	Points to current orbit
39	NQ	Number of payloads going to the IORB orbit
40	RA	Radius of apogee of final orbit
41	VCO	Circular velocity of final orbit
42	RO	Radius of the Earth
43	Pl	Period of the final orbit in hours
44	RTFLG	Retrieve payload flag
		=0, no retrieve \$\neq 0, retrieve
45	PALEN	Maximum total length of multiple payloads on any flight
46	FLYT	Total flight time of current flight
47	WAIT3	The delay time between an NRU failure and the availability of a replacement satellite
48	NEXIT	SEPS status flag returned from SEPS per- formance routine
49	MSEP	Erase flag used in SEPS performance routine

SETS AND QUEUES

ARRAY NO	NAME	DESCRIPTION
50	FNEWS	Pointer to the first item in the set NEWS
51	FFRS	Pointer to the first element in the set FRS
52	LFRS	Pointer to the last element in the set FRS
53	FMES	Pointer to the first item in the set MES
54	FLOAD	Pointer to first payload in current loading queue
55	LLOAD	Pointer to last payload in current loading queue
56		Spare

GLOBAL VARIABLES AND CONSTANTS

ARRAY NO	NAME	DESCRIPTION
57	EXMOD	Expendable model flag
58	DELTA	Indication of redundancy
		0 rmplies group is out of service +3000 implies group is still in service -3000 implies one more failure and group is out of service
59	EXTUG	A flag to expend the upper stage because payload is too heavy for reusable stage

ORBIT TABLE

ARRAY NO	NAME	DESCRIPTION
60	NORBS	Number of orbits the simulation can deploy to and service
61	ORBID	Name of orbit
62	ORBDV	Delta V from parking orbit to final orbit
63	ORBPD	Final orbit period in hours
64	ORBRA	Apogee radius of final orbit in feet
65	ORBVC	Equivalent circular orbit velocity in feet/second
66	ORBTM	Total flight time for vehicle to leave launch pad and return to ground
67	RQUP	Name of required upper stage or blank
68	RQSEP	Name of required SEPS vehicle
69	RQSUT	Name of required Shuttle vehicle.
70	PQUE	Pointer to first payload in loading queue assigned to current flight
71	NL	Number of payloads currently assigned to a launch to each orbit
72	ANMD	Number of modules on current flight to the orbit
73	W	Percentage propellant remaining on this flight If negative, the payload group is too heavy or long
74	NMDFL	Space available
75	FORB	List of pointers to first item in list of pay- loads in loading queue available for launch
76	LORB	List of pointers to last item in list of pay- loads in loading queue available for launch
77	DV1	Delta V used in first burn of two-burn seq- uence (trans-kick)
78	EXORB	Flag used to indicate the upper stage serving this orbit is being used in an expendable or reusable mode
79		Spare

PAYLOAD TABLE

ARRAY NO	NAME	DESCRIPTION
80	IL	Maximum number of payloads that can be on any vehicle
81	FLTIM	Flight time for each payload on current flight from launch to final orbit position
82	ILOAD	Pointers to the loading queue for the pay- loads in the current flight
83	PANGL	Phase angles between the payloads in the current flight
84		Spare

VEHICLE TABLE

ARRAY NO	NAME	DESCRIPTION
85	NVEH	Number of different types of vehicles (or stages) to be used in the simulation
86	NAMEV	Name of vehicle.
87	DAYSV	Number of days the vehicle can remain aloft
88	ISPV	I of vehicle or stage
89	MDV	Inert structural weight of vehicle or stage
90	WPNUV	Weight of unused propellant remaining in stage at end of maneuvers
91	WCONV	Maxımum weight of vehicle
92	REFTV	Stage refurb time in days
93	EXPV	Expend stage flag, if not zero, stage is to be expended
94	PAYLV	Maxımum total length of payload to be placed on this vehicle.
95	IDV	Space vehicle available
96	NSTAG	Number of stages comprised in this vehicle
97	SOLID	Solid stage flag Stage is solid if flag non-zero
98	₩ ==	Spare
99		Spare

VEHICLE FLEET STATISTICS

ARRAY NO	NAME	DESCRIPTION
100	NYEAR	Number of years for accumulation of vehicle statistics
101	SUTFY	An array used to collect the number of Shuttle flights in each year
102	SUM90	An array used to collect the number of Tug flights in each year.
103	MAX90	An array used to keep the maxımum values of SUTFY over all Monte Carlo cycles
104	MIN90	An array used to keep the minimum values of SUTFY over all Monte Carlo cycles
105	TUGFY	An array used to collect the number of Tug flights in each year.
106	SUM39	An array used to keep the total number of Tug flights in each year for all Monte Carlo cycles
107	MAX39	An array used to keep the maxımum values of TUGFY over all Monte Carlo cycles
108	MIN39	An array used to keep the minimum values of TUGFY over all Monte Carlo cycles
109	SEPFY	An array used to collect the number of SEPS flights in each year
110	SUM86	An array used to keep the total of all SEPS flights in each year for all Monte Carlo cycles
111	MAX86	An array used to keep the maxımum values of SEPFY over all Monte Carlo cycles
112	MIN86	An array used to keep the minimum values of SEPFY over all Monte Carlo cycles
120	NSHUT	Number of Shuttles in fleet
121	VSHUT	Shuttle availability array
122	ISHUT	Pointer to currently available Shuttle

	113 - 119		Spares	
--	-----------	--	--------	--

ARRAY NO	NAME	DESCRIPTION		
123	MFSUT	Minimum number of Shuttle total flights is any Monte Carlo cycle		
124	IFSUT	Total number of Shuttle flights over all Monte Carlo cycles		
125	NFSUT	Maximum number of total Shuttle flights in any Monte Carlo cycle		
130	NTUG	Number of Tugs in fleet.		
131	VTUG	Tug availability array		
132	ITUG	Pointer to currently available Tug.		
133	NTFLT	Minimum number of Tug total flights in any Monte Carlo cycle		
134	ITFLT	Total number of Tug flights over all Monte Carlo cycles		
135	MTFLT	Maximum number of total Tug flights in any Monte Carlo cycle		
140	NSEPS	Number of SEPS in fleet		
141	VSEPS	SEPS availability array		
142	ISEPS	Pointer to currently available SEPS		
143	NFSEP	Minimum number of SEPS total flights in any Monte Carlo cycle		
144	IFSEP	Total number of SEPS flights over all Monte Carlo cycles		
145	MFSEP	Maximum number of SEPS flights in any Monte Carlo cycle		

126 - 129	 Spares
136 - 139	 Spares
146 - 149	 Spares

MODULAR TABLE

ARRAY NO	NAME	DESCRIPTION			
150	MITAB	Maximum number of modules			
151	MNAME	Name of module			
152	ALPF	Weibul parameter $lpha$ for failure			
153	BETAF	Weibul parameter $oldsymbol{eta}$ for failure			
154	TTFMD	Truncation time for failure			
155	ALPW	Weibul parameter $lpha$ for warning			
156	BETAW	Weibul parameter $oldsymbol{eta}$ for warning			
157	TTWMD	Truncation time for warning			
158	MODWT	Module weight in pounds			
159	MDVOL	Module volume in cubic feet			
160	MCLAS	Module classification			
161	MDCNT	Count of modules replaced during a Monte Carlo cycle			
162	S121	Sum of MDCNT over run - used to find average			
163	X121	Maximum value of MDCNT			
164	N121	Mınımum value of MDCNT			
165	NOWAR	Count of module warnings during a Monte Carlo cycle			
166	S125	Sum of NOWAR over run - used to find average			
167	X125	Maximum value of NOWAR			
168	N125	Minimum value of NOWAR			
169	NOFAL	Count of module failures during a Monte Carlo cycle			
170	S129	Sum of NOFAL over run - used to find average			
171	X129	Maximum value of NOFAL			
172	N129	Mınımum value of NOFAL			
173 - 179		Spares			

SATELLITE TABLE

ARRAY NO	NAME	DESCRIPTION	
180	SITAB	Maximum number of satellites	
181	SNAME	Satellite name	
182	SWT	Satellite weight in pounds	
183	SVOL	Satellite volume in cubic feet	
184	PRIOR	The priority of the satellite (1-6)	
185	INCL	The orbit inclination	
186	ORBIT	Orbit apogee-perigee key	
187	TTSAT	Satellite termination time in years	
188	PTSAT	Premature termination time	
189	EXSAT	Flag to indicate expendable satellite	
190	NRSAT	Flag for non-replaceable satellite	
191	NMODS	Number of modules for this satellite	
192	POLDN	Policy indication of action to be taken at the end of satellite life	
193	SORTE	If not zero, this is the number of days duration of a Sortie flight.	
194	FMDS	Pointer to first module in module set belonging to this satellite.	
195	LMDS	Pointer to the last module in module set belonging to this satellite	
196 - 199		Spares	

SATELLITE SYSTEM TABLE

ARRAY NO	NAME	DESCRIPTION		
200	STSTB	Maximum number of satellite systems		
201	SYNAM	System name		
202	TTSYS	System termination time		
203	PTTSY	Premature termination time		
204	NSAT	Number of satellites in system		
205	FSAT	Index to first satellite in array SYORB belonging to this system.		
206	LSAT	Index to the last satellite in the array SYORB belonging to this system		
207	STAT	The system status		
208	NFUP	Number of active satellites required to have system active		
209	TGOSY	Time at which system is to be terminated		
210	SYLF	Total weight factors or flights in support of this system (used for averaging)		
211	XSYLF	Maximum value of SYLF in any one Monte Carlo cycle		
212	NSYLF	Minimum value of SYLF in any one Monte Carlo cycle		
213	BEGSY	Time at which system was initialized		
214	HALSY	Time at which system was terminated		
215	TLASY	If positive, the time that the system became active If negative, inactive syste		
216	SDTSY	Sum of all the time intervals the system is up		
217	PERSY	Total of percentages of system availability over all Monte Carlo cycles		
218	X200	Maximum percentage of system availability in any one Monte Carlo cycle		
219	N200	Minimum percentage of system availability in any one Monte Carlo cycle		

ARRAY NO	NAME	DESCRIPTION	
220	DNTSY	Total of all delay time intervals incurred while system was being restored to service	
221	C208	Count of the number of times the system was delayed in being restored to service	
222	X208	Maximum delay interval incurred while system was being restored to service	
223	N208	Minimum delay interval incurred while system was being restored to service	
224 - 229			

SATELLITES IN ORBIT TABLE

ARRAY NO	NAME	DESCRIPTION		
230	SYORB	Maximum number of satellites in orbit		
231	ITSAT	Index for this satellite in satellite array		
232	ITSYS	Index for the system in the system array to which this satellite belongs		
233	SSTAT	Satellite status		
234	PHASE	Phase angle of this satellite		
235	ATIME	Time satellite arrives in orbit Used to block failures and warnings of earlier satellites		
236	DTIME	Spare variable		
237	MARKS	Pointer to event SATDN for this satellite		
238	MARKU	Pointer to event NWSAT for this satellite (set up by SAVER)		
239	MARKD	Pointer to event RETRI for this satellite (set up by SAVER)		
240	LFSAT	Sum of weight factors for this satellite over a Monte Carlo cycle		
241	SUMSL	Total of LFSAT over all cycles (used for averaging)		
242	MAXSL	Maximum value of LFSAT		
243	MINSL	Minimum value of LFSAT		
244	TGO	Time when satellite is to be terminated.		
245	BEGST	Time at which satellite is initialized		
246	HALST	Time at which satellite is terminated		
247	TLAST	If positive, the time that the satellite became active If negative, inactive satellite		
248	SDTST	Sum of all the time intervals the satellite is up in a Monte Carlo cycle		

ARRAY NO	NAME	DESCRIPTION		
249	PERST	Total of percentages of satellite availadility over all Monte Carlo cycles.		
250	X216	Maximum percentage of satellite availability in any one Monte Carlo cycle.		
251	N216	Minimum percentage of satellite availability in any one Monte Carlo cycle.		
252	DNTST	Total of all delay time intervals incurred while satellite was being restored to service		
253	C223	Count of the number of times the satellite was delayed in being restored to service		
254	X223	Maxımum delay ınterval ıncurred whıle satellıte was beıng restored to service		
255	N223	Minimum delay interval incurred while satellite was being restored to service		
256	SATLF	Sum of weight factors for deploy-only mod (no service) for this satellite over a Monte Carlo cycle		
257	S227	Total of SATLF over all cycles (used for averaging)		
258	X227	Maximum value of SATLF		
259	N227	Minimum value of SATLF		
260	NPOS	Number of satellites currently at each satellite position in orbit		
261	NDEP	Number of satellites deployed to each satellite position in orbit		
262	FMOD	Pointer to first module in module set be- longing to this satellite in orbit		
263	LMOD	Pointer to last module in module set be- longing to this satellite in orbit		
264 - 269		Spares		

VEHICLE AVAILABILITY STATISTICS

ARRAY NO	NAME	DESCRIPTION	
270	NVS	Number of vehicle types	
271	CVA	Number of times in a Monte Carlo cycle a vehicle type became unavailable	
272	TCVA	Total of CVA over all cycles (for averaging)	
273	XCVA	Maximum value of CVA	
274	MCVA	Minimum value of CVA	
275	VDATE	ATE Unavailability interval for vehicle type	
		 0, vehicle type available -, negative sum of dates vehicle type became unavailable +, interval of unavailability 	
276	VTD	Total of VDATE over all occurrences	
277	XTD	Maximum value of VDATE	
278	MTD	Minimum value of VDATE	
279		Spare	

UPPERMOST STAGE STATISTICS

ARRAY NO	NAME	DESCRIPTION	
280	CTUG	JG Total number of Tugs used as uppermos stage on each orbit	
281	WTUG	Total weight of payload delivered on Tugs, etc	
282	CSHUT	CSHUT Total number of Shuttles, etc.	
283	wshut	HUT Total weight of Shuttles, etc.	
284	CSEPS	Total number of SEPS, etc	
285	WSEPS	Total weight payload SEPS, etc	

APPENDIX C SAMPLE PRINTOUT

This appendix contains a small sample run which can be used to verify the basic operations of the program. There are 20 pages of computer output for a very small data case. This sample can be executed in 3 seconds on the CDC 7600 computer at The Aerospace Corporation, El Segundo, California, and in 12 seconds on the UNIVAC 1108 computer at the NASA Computer Facility, Slidell, Louisiana.

The appendix consists of the following parts

a.	Pages 2-4	Listing of the entire input data deck.	
b.	Pages 5-6	SIMSCRIPT print of the initialization data deck.	
c.	Pages 7-8	Program print of the input data cards	
d.	Page 9	Summary of unused input data	
е	Pages 10-12	Chronological time history of the first Monte Carlo cycle of the run.	
f.	Pages 13-14	Chronological time history of each satellite position This is a rearrangement of most of the information on pages 10-12	
g•	Pages 15-21	Statistical summaries of the 25 Monte Carlo cycles in this run. The summaries are for vehicles, orbits, systems, satel- lites, and modules	

CK FRONT 1 70 R OUT NG SHUT 9 11 0 R 9 11 0 R	TUG SEPS	7 (A6) 32.17		••	*
2 0 R 3 P R 4 0 R 5 0 R		1 16 + 00 8.	FULH SO NO WOD IN SO NI SO PDOMN(NRU)	***	
0 R R R R R R R R R R R R R R R R R R R	_ <u></u>	-90. 90. 90. 90. 90.	HAIT 1 HAIT 2 HAIT SAT IF UP HAIT SAI IF ON HAIT HOD IF UP HAIT MOD IF ON		OF POOR QUALITY
26		25 60• 15• 16•	NO MONIE CARLO SEPS REFURB I TUG REFURB I SHIL REFURB I PL VEH MATE I		UALLIA
31		3443.9336			231
47 C R 48 59 0 7	.u	0.250	HĀIT 3		
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1980 - 3-28 1980 - 3-28 LAUNCH NOW 1980 - 3-28	NND1AS NND1AS SHUTTL NND1AB	3 OUT 2 OUT E NO. 3 OUT		NND1A NND1B TUG NO. NND1A	10	AVAILABLE AVAILABLE SEPS NO. LAUNCHED	Ō WĒIGHT	= 57	72.	LENGTH	=	8.0
1980. 3.28 LAUNCH NOW 1980. 3.28	NND1AB SHUTTL NND1AP	1 0UT E NO. 2 OUT	19	NND1A TUG NO. NND1B	9	AVAILABLE SEPS NO. LAUNCHED	Ö WEIGHT	= 57	72.	LENGTH	=	8.0
1980 - 3.28 1980 - 3.28 1980 - 4.14 1980 - 4.14 1980 - 4.14	NND 1 A B	3 -0UI 2 OUT		NND1A NND18	-	0K				SHUT TUG SHUT	20 10	REFURBISHED REFURBISHED REFURBISHED
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1981. 3.22 1981. 3.22 1981. 3.22	NNO1AB NNO1AB NND1AB	2 00T 3 00T		NND13 NND13 NND1A		0UT 0UT 0UT	NND12 AVCS7 AVCS5	L AUNCH L AUNCH L AUNCH	ED ED			***
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L PAGE	1981.11.20 1982.1.2 LAUNCH NOK 1982.1.2	NNO 1AB 1 OUT SORT7 1 OUT SHUTTLE NC. SORT7 1 OUT	NND1A SORT7 20 TUC NO: SORT7	TUO AVAILABLE ON RABE CHOOKLL	NND12 0 WEIGHT	OUT = 10000.	LENGTH :	= 60.0
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_	1982. 2.20 1982. 2.20 1982. 3.5	NNO1AP 4 OUT NNO1AB 1 OK	NNO18 NNO1A	0K 0K	EPS2 NNO12	0 K 0 K	SHUI J	20 REFURBISHED
C-11	1982. 3. 17 1982. 3.17 1982. 6.13 1982. 6.13 LAUNCH NOW 1982. 6.17 1982. 6.17	NND1A9 3 OUT NND1AB 2 OUT NND1AB 2 OUT SHUTTLE NO. NND1AB 2 OUT NND1AB 3 OUT	NND1A NND18 NND18 20 TUG NO. NND18 NND18 NND1A	OUT OUT OUT 10 SEPS NO. OUT OUT	EPS2 0 WEIGHT EPS2	OUT OUT OUT = 1086. LAUNCHED LAUNCHED LAUNCHED		
-	1982 6.17 1982 6.17 1982 6.17 1982 7.3	NND1AB 2 OUT NND1AB 2 OUT NND1AB 3 OK	NNO18 NNO18 NNO1A	OK OK	EPS2 EPS2 AVCS7	0K 0K _0K _	SHŪT	20 REFURBISHED 10 REFURBISHED
-	1982. 7. 3 1982. 7. 3 1982. 9. 6 LAUNCH NON 1983. 0. 6	NNO 1AB 4 OUT SHUTTLE NO. NNO 1AB 4 OUT	20 TUG NO. NNO18	OUT 10 SEPS NO. OUT	AVCS2 0 WEIGHT AVCS2	OUT = 494. LAUNCHED	TÜĞ . Length :	
	1983. 0. 6 1983. 0.21 1983. 0.21	NND1AB 4 OK	NND18	OK ANALIA SI S	AVCS2	ОК	SHUT TUG	20 REFURBISHED
	1983. 0.21 1983. 1. 2 1983. 1. 2 1983. 2.27 LAUNCH NCH 1983. 2.27 1983. 2.27	AST1D 2 OUT AST1D 1 OUT NND1AB 2 OUT SHUTTLE NO. AST1D 2 OUT AST1D 1 OUT	AST10 AST10 NN018 20 TUG NO. AST10 AST10	AVAILABLE AVAILABLE OUT 10 SEPS NO. LAUNCHED LAUNCHED	AVCS2 0 WEIGHT	ΩШІ = 49́82.	LENGTH :	6.0
•	1983. 2.27 1983. 2.27	AST10 2 OUT AST10 1 OK	AST10 AST10	0K 0K				

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1983. 5. 6 LAUNCH NOW 1983. 5. 6	NND1AB 3 SHUTTLE NND1A9 2	OUT	NND1A TUG NO. NND18 NND1B.	10 SEPS	NO.	AVCS7 0 WEIGHT AVCS2 EPS2	ŎŨŦ	LENGTH	= 8.0
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1983 - 5.21 1983 - 6. 9 LAUNCH NOW 1983 - 8. 6 1983 - 8. 6	NND1A8 SHUTTLE NND1AB NND1AE	0UT 20 NO. 20 OUT	NND18 TUG NO. - NND18 NND1A	10 SEPS OUT OUT	NO.	EPS2 0 WEIGHT EPS2. AVCS7	OUT 799. LAUNCHED LAUNCHED	TUG LENGTH	10 REFURBISHED = 8.0
1983 · 8 · 6 1983 · 8 · 6 1983 · 8 · 19	NND1A9 3	OUT OUT	NND18 NND1A AST1D	0K 		EPS2 AVCS7 TTC5	OK OK OUT		
1983 · 8 · 21 1983 · 8 · 21 1983 · 9 · 27	NND 1 AR 4	L BUT	_ ANOLE	_ QUI.	-	AVCS7	QUT	SHUT TUG	28 REFURBISHED 10 REFURBISHED
1983.10. 7 LAUNCH NC+ 1983.11.19	NND1A3 SHUTTLE AST10		NND1A TUG NO. AST1D	10 SEPS 00T		AVCS5 0 WEIGHT TTC5	OUT 519. LAUNCHED	LENGTH	= 8.0
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	CHRONOLOCI TIME 1983, 1, 2	SYSTEM ASTID	<u> </u>	SATELLITE AST10	AVAILAHLE	N ORBIT MODULE	STATUS
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	CHRCNOLOCI TIME 1980. 3.28 1980. 5.26	SYSTEM NNO1AB NNO1AB	STATUS 1 OUT 1 OUT	SATELLITE NND1A NND1A	STATUS AVAILABLE LAUNCHED	NODULE	STATUS
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	1981-11-20 1982-2-20 1982-2-20 1984-0-0	NND 1 AB NND 1 AB NND 1 AB	1 001 1 00T 1 0K 1 0UI	NND1A NND1A NND1A	OUT OK NG	NNO12 NNO12 NNO12	LAUNCHED OK
	CHRONOLOGI TIME 1980. 3.28 1980. 3.28	CAL TIME SYSTEM NND1AR NND1AF	2_0UI	SATELLITE SATELLITE NND13 NND18	OSITION IN STATUS AVAILABLE LAUNCHED	N ORBIT MODULE	STATUS
	1980. 3.28 1981. 3. 1 1981. 3.22	NND1A8 NND1A8 NND1A8	2 0UT 2 0UT 2 0UT	NND1 B NND1 B NND1 B	OK OUT OUT OK	AVCS7 AVCS7	OUT LAUNCHED OK
	1981. 3.22 1981. 5. 0 1981. 8. 0 1981. 8. 0 1982. 6.13	RALDUM EALDUM EALDUM ALDUM EALDUM ALDUM	2 001 2 001 2 001	NND18 NND18 NND18 NND18 NND18	ŎŨŢ OUT OK OUT	AVCS7 AVCS7 AVCS7 AVCS7 EPS2	ÖÜT LAUNCHED OK OUT
	1982. 6.13 1982. 6.17 1982. 6.17	NND1AB NND1AB NND1AB NND1AB NND1AB	2 0UT 2 0UT 2 0UT 2 0UT 2 0UT 2 0UT 2 0UT 2 0UT 2 0UT 2 0UT	NND1B NND1B NND1B NND1B	ŎŬŢ OUT OUT OUT	EPS2 EPS2 EPS2 FPS2	ŎŬŤ LAUNCHED LAUNCHED OK
-	1982. 6.17 1982. 6.17 1983. 2.27 1983. 5.6 1983. 5.6	NNOIAB BALDNN BALDNA - NNOIAB	2 001 2 001 2 001 2 001 2 001	NND1B NND1B NND1B NND1B	OK OUT OK OK	EPS2 EPS2 AVCS2 AVCS2	ÖK OUT LAUNCHED OK
	1983 6 9 1983 8 6 1983 8 6	NND1AB NND1A3 NND1AB	2 00† 2 00† 2 00†	NNO18 NNO18 NNO18	ŎÙŢ ŎŬŤ OK	AVCS2 EPS2 EPS2 FPS2	ÖÜT LAUNCHED ÖK

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1980 - 3.28 1980 - 3.28 1980 - 7.22 1980 - 8.26	NND1A8 NND1A8 NND1A8 NND1A8	3 0UT 3 0UT 3 0UT 3 0UT	NND1A NND1A NND1A NND1A	LAUNCHED OK OUT OUT	ITC1 TTC1	OUT	· <u>-</u>
1980 · 8.26 1981 · 2. 7 1981 · 3.22	NND1AB NND1AB NND1AB NND1AB	3 OK 3 OUT 3 OK 3 OK	NND1A NND1A NND1A NND1A	OK OUT OUT OK	AVCS5 AVCS5 AVCS5	OK LAUNCHED OK	
1982. 3.17 1982. 6.17 1982. 6.17 1983. 5. 6	NND 1 AB NND 1 AB NND 1 AB NND 1 AB	3 0UT 3 0UT 3 0K 3 0HT	NND1A NND1A NND1A NND1A	OUT OUT OK OUT	AVCS7 AVCS7 AVCS7 AVCS7	OUT LAUNCHED OK OUT	
1953. 6. 6 1983. 8. 6 1983. 10. 7	NND 1AB NND 1AB NND 1AB NND 1AB	3 OUT 3 OK 3 OUT 3 OUT	NNO1A NNO1A NNO1A NNO1A	OUT OK OUT NG	AVCS7 AVCS7 AVCS5	LAUNCHED OK OUT	
		HISTORY OF		EDSTITION T	N ORBIT MODULE	STATUS	
1980 - 8 - 26 1980 - 8 - 26 1981 - 0 - 22 1981 - 3 - 22	NNO 1 AB NNO 1 AB NNO 1 AB NNO 1 AB	4 0UT 4 0UT 4 0UT 4 0UT	NN018 NN018 NN018 NN018	LAUNGHED OK OUT OUT	NN012 NN012	OUT	
1981. 3.22 1981. 5. 1 1981. 5. 9	NND1AR NND1AB NND1AB	4 00T 4 00T 4 00T	NND18 NND18 NND18	OK OUT OUT	NNO12 AVCS7 DP1	LAUNCHED OK OUT OUT	
1981 8 0 1981 8 0 1981 8 0	NND 1 AB NND 1 AB NND 1 AB NND 1 AB	4 OUT 4 OUT 4 OUT 4 OUT	NND18 NND18 NND18 NND18	OUT OUT OUT	AVCS7 DP1 AVCS5	LAUNCHED LAUNCHED LAUNCHED LAUNCHED	
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1982. 2.20 1982. 2.20 1982. 9. 6 1983. 0. 6	NND1AB NND1AB NND1AB NND1AB	4 OUT 4 OUT 4 OUT 4 OUT	NND18 NND18 NND18 NND18		EPS2 EPS2 AVCS2 AVCS2 AVCS2	LAUNCHED OK OUT LAUNCHED	
1983. 0. 6 1983. 3.22 1983. 5. 6 1983. 5. 6	NND1AB NND1AB NND1AB NND1AE	4 OUT 4 OUT 4 OUT 4 OUT	NND18 NND18 NND18 NND18	OUT OUT OK	EPS2 EPS2 EPS2	OK OUT LAUNCHED OK	
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1982. 1. 2	SYSTEM SOR 17 SOR 17	HISTORY OF - STATUS 1 OUT 1 OUT 1 OK	SATELLITE SORT7 SORT7	AVAILABLE LAUNCHED	MODULE	STATUS	
1982. 1. ? 1982. 1. 2 1982. 1. 9	SORT7 SORTZ	1 0K	SCRT7 SORT7	OK _REMOVEOL_			

STATISTICAL SUMMARY FOR 25 MONTE CARLO CYCLES FLIGHT SUMMARY TUG AVG 4.2 2.2 3.0 SHUTTLE MAX SEPS AVG YEAR 1980 MIN MIN MIN 1981 1982 1983 PROGRAM PERCENT 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 _DELAY___ 0.0 0.0

ORBIT TRAFFIC SUMMARY AVERAGE ELIGHTS TTLE TUC SEP AVERAGE UP WEIGHT SHUTTLE TUG S SEPS SHUTTLE ONLY SEPS ORSIT SHUTTLE LOAD FACTOR SNC/0 1-1/28 SORT 0.00 0.0 11.7 0.0 0. 3179. 0.0 10000.

			7	-	~	
STATISTICS FOR SYSTEM	ASTLO			-	·	
NAST1C100	KIN FLT	AVG FLT	MAX FLT			
AVCS3 0 0 0.2 2 AVCS5 0 AVCS7 0	0 + 0 1	0.6	0-80	*** **	TOPE AND AND	
AVCS7 0						
AVCS7 D	0.00	0.07	n.54			
GN2 0 0 0.0 1	0.00	0.02	0.54 C.38 1.00			
OP1 0 EPS1A 0 0 0.1 1 AST1C1 0 0 0.1 1	0.00	0.03	0.39			
SATELLITE	0.00	0.05	0.65	-		
ASTID EQ SAT 1.05	0.40	0.49	0.76			
SATELLIE TOTAL FLIGHTS	0.44	0.77	1.78	· - ·		
PERCENT SATELLITE AVAIL.	26.55	85.05	100.00			
DELAY INTERVAL TO RESTORE	2.99	61.93	90.00			
NAST1C100	IN FLT	AVG FLT	MAX FLT			
AVC\$3 0 0 0.0 1 AVC\$5 0 0 0.1 1	0.00	0.05	0.60			
AVCS7 0 0 0.0 1 AVCS7 0 AVCS7 0	0.00	0.01	0.25			
AVCS7 P	0.00	0.05	0.39			
GN2 0 0 0.2 1 TTC5 0 0 0.1 1	0.00	0.05	0.40 0.26			
0P1 0 0 0.1 1 EPS1A 0 0 0.0 1	0.00	0.03	0.49 0.39 1.00		** 	_ <u></u>
ASTICI VO 0 0.0 1	0.00	ŏ.ŏ4	1.00			
AST10 EQ SAT 1.06	0.30	0.47	0.50			
SATELLITE TOTAL FLIGHTS	_ 0.30 _	1.72	1.70			
PERCENT SATELLITE AVAIL.	35.89	84.37	100.00			
DELAY INTERVAL TO RESTORE	_6.17_	58.60_	93.34			
SYSTEM TOTAL FLIGHTS	0.88	1.49	2.20			
PERCENT SYSTEM AVAILABLE	24.68	71.23	100.00		·	
DELAY INTERVAL TO RESTORF	2.99	62.48	95.97			

		~=	
STATISTICS FOR SYSTEM - NA	ND1AB		
MCDULE MIN AVG MAX M	EN FLT ANG FLI	MAX FLI	
NNND1 100 AVCS2 8 0 0.1 1 AVCS2 9 0 0.6 2 AVCS7 0 0 0.3 2 AVCS7 0 0 0.2 1 AVCS7 0 0 0.1 1	0.00 0.03 0.00 0.32 0.00 0.10 0.00 0.04	0.49 2.600 1.609 0.49	
	9.00 0.03 0.00 0.17 0.00 0.09	0.50 -2.00 0.51	
FP92 0 0 0.1 1	0.00 0.12 0.00 0.15 0.00 0.11 0.00 0.02	1.21 0.61 - 1.00 0.32	
<u>FPS2 n n n n n 1 1 1 1 1 1 1 1 1 1 1 1 1 1 </u>	C.00 0.14 0.00 0.02	1.00 0.39	
EPS3 0 EPS3 0 NN 011 0 0 0.2 2 NN 012 0 0 0.2 1	0.00 0.12 0.00 0.12	1.00	<u> </u>
SATELLITE NND1A 1.2 EQ SAT 1.39	0.89 1.18	3.00	
SATELLITE TOTAL FLIGHTS	1.0u 2.83	5.64	un 14. promont
PERCENT SATELLITE AVAIL.	44.95 78.05	94.02	
DELAY INTERVAL TO RESTORE	6.24 77.77	95.86	
NNN01 100	IN FLT AVG FLT		
AVCS 2 0 0 0.3 1 AVCS 5 0 0 0.3 2 AVCS 7 0 0 0.3 2 AVCS 7 0 0 0.3 2	0.00 0.07 0.00 0.11 0.00 0.09	0.38 1.51 1.00	
AVCS7 0 0 0.2 1 AVCS7 0 0 0.4 2 GN2 0 0 0.3 2 ITC1 0 0 0.2 1	0.00 0.04 0.00 0.10 0.00 0.15 0.00 0.05	0.27 1.00 1.48	
DP1 0 0.2 2 EPS2 0 0 3.2 1 EPS2 0 0 0.3 1	0.00 8.05 0.00 0.09 0.00 0.12	0.87 1.00 0.61	
EPS2 0 0 0.3 2 EPS2 0 0 0.2 1 EPS2 0 0 0.2 1	0.00 0.14	1.00 0.61	-
EPS5 1 _ 1 _ 1 _ 1 _ 1 _ 1 _ 1	0.00 0.05 0.000.00	0.50 0.08	
EPS3 0 NND11 0 0 0.2 1	0.00 0.06	0.65	
			appen dates of the same

SATELLI SATELLI NND18	TE (0.1	1	0.00	0+04	0.70
_ NNDLB	•	1.26	5	1.00	1.07	1.92
SATELLI	TE TO	TAL FLIG	SHTS	1.08	2.37	4.23
PERCENT	SATE	LLITE AV	AIL.	68.34	34.77	98.97
DEL AY I	NTERV	AL TO RE	STORE	0.22	61.03	96.53
MOBULE	MIN	ΑVĜ	MAX	MIN FLT	AVG FLT	MAX FLT
MODULE NNND1 AVCS2 AVCS5	0 1	0.1	_ 1 2	8.0J	5,400,891,43968884 5,400,400,400,500,400,500,500,500,500,50	1.00 1.03
AVCS7 AVCS7 AVCS7 AVCS7	2)24668888888888888888888888888888888888	0.2	122111211211121	0.00	0.09	1000001141000 0.5553341000 0.55500
AV CS 7	D 1	0 3 1 .	1	0.00	0.08 0.09	0.50 0.50
GN 2 TT C1	0 (9.3 9.2 0.1	2	0.00	0.15 0.04	$\begin{smallmatrix}1&3&1\\0&3&4\end{smallmatrix}$
0P 1 EP.S2	0 0	9.3 0.2 0.1 1 9.3 1 0.1 0.1 0.2	1 2	0.00 0.0	0.03 0.09	0.51 0.50
EP S2	0 (0.1 0.1 0.2 1.2	1	0.00	0.06 0.08	1.00 1.00 0.61
GN 2 GN 2 GN 2 GN 2 GN 2 EP 52 EP 52 EP 52 EP 52	ğ ç	0.2	1 2		$\begin{array}{c} 0.08 \\ 0.13 \end{array}$	1.24
EP S2 EP S3 EP S3 NN 011	, i	0.2	1	U + Q G	0.10	0.61
_ NND11	n (<u> </u>	1 1	0 • 0 0 0 • 0	1.06 0.09	1.10
NND12 SATELLI NND1A EQ SAT	TE O	0.2	1			
EQ SAT		1.31		1.00	1.10	1.92
SATELLI	TE TOT	AL FLIG	HTS	1.00	2.65	4.59
PERCENT	SATEL	LITE AV	AIL.	64.3ô	32.77	100.00
DEL AY I	NTERVA	L TO RE	STORE	7.78	70.49	95.86
MODULE_NNN01	MIN_		MAX	MIN_FLT	AVG ELT	MAX FLT
NNND1 AVCS2 AVCS5 AVCS7	100	0.2 7.4 23.4 20.4 20.4 20.4	1 2	0.00	0.12	1.00 1.00
AVCS7	G 3	0.2	_2 1	0.00	0.12	1.00
AVCS7 AVCS7 AVCS7	0 0	0.2	$\frac{1}{1}$	0.00 0.00 0.00	0.06 0.01	0.51 0.14
GN2		0.4	124111211	0.00	0.10	000 p014600
OP1 EPS2 EPS2		0.1 0.2 0.1	<u> </u>			1.00 0.49 0.37 1.00 1.00
EPS2 EPS2 EPS2	<u> </u>	0.2	1	0.00	0.10 0.12	1.00
EPS2	0 0	1.5	1	0.00	0.07	1.00

OF POOR QUALITY

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EPS2 0 EPS2 0 EPS3 0	0	0.2	11	0.00	0.07 0.06	0.61 0.62				
EPS3 0 NNO11 0 NNO12 0 SATELLITE	0	0.0	1	0.00	0.02	G • 54 G • 71				
NN D1 B EQ SAT		1.2		0.88	1.09	2.00			# ***	
SATELLITE	LOTAL		IS	0.88	2.34	4.25				
PERCENT SAT	TELL I	TE AVA	IL.	67.75	84.46	100.00				
DELAY INTER	RV AL	TO RES	TORE	3.93	67.56	96.64				
SYSTEM TOTA	AL FL	IGHTS		8.46	10.19	13.18				
PERCENT SYS		AWATEA	DI E	18.67	41.25	54.73				
ALKINI 34	SIEM	VAULE								
DEL AY INTER				12.41	100.66	229.06				
DELAY INTER	RVAL	TO RES	I CRE	12.41	100.66	229.06	-			
DELAY INTER	RVAL	TO RES	I CRE	12.41	100.66 1.0C	1.00			. Aron mass	
DELAY INTER	CS F	TO RES	I CRE	12.41 SORT7		******				
STATISTIC SATELLITE SORT7	CS FO	TO RES CR SYST 1.0 IGHTS	TCRE	12.41 SORT7	1.00	1.00				
STATISTIC SATELLITE SORT7 SYSTEM TOTAL	CS FO	TO RES CR SYST 1.0 IGHTS AVAILA	TCRE EM -	12.41 SORT7 1.00	1.0C 1.0C	1.00				
STATISTIC SATELLITE SORT7 SYSTEM TOTA PERCENT SYS	CS FO	TO RES CR SYST 1.0 IGHTS AVAILA	TCRE EM -	12.41 SORT7 1.00 1.00	1.0C 1.0C 1.0C	1.00				
STATISTIC SATELLITE SORT? SYSTEM TOTA PERCENT SYS DELAY INTER	CS FO	TO RES CR SYST 1.0 IGHTS AVAILA	TCRE EM -	12.41 SORT7 1.00 1.00 1.00	1.0C 1.0C 1.0C	1.00			and the second s	

MODULE SUMMIRY

NAME	MIN	AV P WA KN	MAX	AIL	FAIL AV-	1AX	MIN	REPLACE AVR	MAX
2 A C 3 C 3 C 3 C 3 C 3 C 3 C 3 C 3 C 3 C	טנ מפטכניסנ טר סנ טר	20000000000000000000000000000000000000	ocusadaecaecaecae	ביוסחסטר פטאסטר גר	827220129949866	323171124825232	000000000000000000000000000000000000000	71710012753586b	313471124815232
NNN DI MODULE	3	0 • €	ï	Ų	9.5	2	ð	G • J	J

