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## SCATMER OF X-FAYS ON POLISHED SURFACES

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Translation of Die Streuung von Roentgenstrahlen an Polierten Oherflaechen, Max Planck Institute for Physics and Astrophysics, Institute of Extratorrestrial Physics, Garching bei Muenchen, West Germany, report Mris-PAE/Extraterr. 163, May 1980, pp 1-65
(NASA-TM-76443) SCATTLA UE X-HAYS ON N81-22258
POLISHED SURFACES (National Aeronautics and Space Administrationg 58 F iC AU4/MF AU1

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| G. HASINGER |  | 10. Work Unll No. |
| 9. Pelorming Orgoniralion Name and Addrese <br> SCITRAN <br> Box 54.56 <br> Santa Barhara, CA 93108 <br> 12. Sponioing Apangy Nome ond Addran <br> National Aeronautics and Space Administration Washington, D.C. 20546 |  | 11. Contract or Gront Ne. NASW. 3108 |
|  |  | 13. Trpe ol Repolt and Pariod Ceroled Translatyon |
|  |  | 14. Sponserinn Aponsy Code |
| 15. Supplomentery Noto: <br> Translation of Dte Streuung von Roentgenstrahlen an Pollerten Oberflaechen, Max Planck Institute for Physios and Astrophysies, Institute of Extraterrestrial Physios, Garching bei Muenchon, Wet Germany report MPI-PAE/Extraterr. 163; May 1980, pp 1-65 $81 N-19101$ |  |  |
| 16. Abntret Subsequent to World War II, the $x$-ray region of the electromagnetic speotrum began to be used for investigating previously unknown phenomenon. <br> In 1960 a mimor system for use in x-ray astronomy was adopted. <br> These new techntques irposed stringent demands on the dispersion propertises of the telescope mirror. <br> This study investigates the scattering characteristics of various surfaces and the mathematies involves in such determinations. <br> Approximately 60 equations, 35 Figures/Tables and 26 References are concained. |  |  |
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During more than 300 years of observing the heavens with the telescope, only optical astronomy has explored the universe. However, in the second third of our century astronomy has acquired new eyes for observing the cosmos. The development of radioastronomy and later the advent of space travel have opened up unexpected regions of the electromagretic spectrum and have made astronomy less dependent or the optioal window into the universe.

The first step was taken by Jansky in 1931 when he discovered the ultrashortwave radiation from the Milky Way while seekin ${ }_{\ell^{\prime}}$ the source of atmospheric disturbances of radio reseption. However, $1 t$ was only in 1946 after the Second World War that the first radio source Cyg A was discovered. In 1949 Tau A was identified with an optical object, namely the Crab Nebula.

The peaceful use of Ve rockets was the signal for opening up the atmospheric mantile which surrounds us. The x-ray region of the electromagnetic spectrum was the first such extraterxestrial region to be investigated. In 1948 solar $x$-ray radiation was discovered by means of films carried outside the Earth's atmosphere by an aerobee rocket. During the next 10 years more precise investigation of solar x-ray radiation disclosed that possible stellar flux las far below what could be detected at that time. Thus, in 1962 Giacconi et al (Giacconi 62) attempted to measure the fluorescence radiation of the Moon. On this filight, the first extrasolar x-ray source, Sco-XI, the strongest source in the $x$-ray firmament, was accidentally discovered in the neighborhood of the galactic center. Assuming that the radiation came from a nearby star (approximately 10 narsecs distarice), it was necessary to postulate a star with an x-ray Iuminosity $10^{8}$ times greater than that of the sun--a phenorienon previously unknown and totally unexpected.
*Nubers in margin indicate pagination of freign text.

Further rocket and balloon flightw followed in the next few $\leq 3$ years. The Moon Decultation experiment by Bowyer et al, 1964 (Bowyer 64) is noteworthy since it involved the first successful. identification of an x-ray aource, again the Crab Nebula.

In 1970, the firsu $x$-ray satellite, UHURU, was launched and more than clrea 300 comic x-ray sources were cataloched. Further satelites were placed in orbit. Today several thousard x-ray sources are known which have the most varied emission mechanisms: remnants of supernovas, pulsars, white dwarfs, neutron stars, quasars, falaxies and possible black holes. Many of them provide us with knowledge about the old age of stars and others instruct us about new aspects of cosmology.

This tumultuous development was further accelerated in recent years by the application of dmeging mirror systems. In 19ha, $H$. Wolter described a mirror system which was originally designed for x-ray mieroscopy. This system consisted of an elongated parabolold with an attached coaxial and confocal hyperbolold (ef. Figure A.1). In this layout the fotal external reflection of the x-ray spectrum is exploited even in the case of glancing incidence.


Figure A.l. Mirror telescope after H. Wolter

This techntque was adopted for the first time by Giacconi and Rossi in 1960 (Giacconi 60) as the result of their investigation of possible imaging systems for use in x-ray astronomy.

Until 1978, Wolter telescopes were principally employed to study the soiar corona on high altitude rockets and, inally, on a skylab mission. However, in the EINSTEIN Observatory (HEAO-B), astronomers now have a mighty instrument at their disposal for Investigating the total x-ray sky. It has $10^{4}$ times the sensitivity of UHURU and a resolution of seconds of arc, so that it is competitive with optical telescopes.

In March of last year when the Astro $4 / 2$ payload was launched, the development of a first series of x-ray telescopes at the Max Planck Institute for Extraterrestrial Physics (MPE) was concluded. Three instruments with a diameter of 32 cm were built and tested, One of these telescopes, which was launched with a skylark rocket, transmitted among other things an inage of the supernova residue Puppls A. This image was fairly weli resolved both spatially as well as spectrally,

Truemper et al (Truemper 79) have described the goal of the present efforts of the Mre x-ray group: to build the biggest x-ray telescope to date, a telescops with an 80 cm aperture, and to launch it by the end of 1984 into Earth orbit on the German x-ray datellite ROBISAT. With substantially better sensitivity and resolution than e. g. UHURU, ROBISAT should carry out a complete survey of the sky, and $1 t$ is anticipated that some $10^{b}$ new sources will be discovered. Just as in the case of the EINSTEIN Observatory diverse known sources are also to be investlgated more closely.

Besides the requirement of good resolving power, above all stringent demands are imposed on the dispersion propertles of the telescope. The roughess of the surface in particular is responsible for broad lobes in the point image function which reduce the image contrast. Phenomenonologically, this scattering can be interpreted as the diffraction of x-rays on a statistical grating when the intensity and angular distribution depend on the defining quantities of the grating (e.g., the mean density and the mean grating constant).

In condunction with the preparations for the 80 em telescope, 15 the present paper is concerned with the dispersion of wavelength and the angles of incidence as well as with the precise determination of the surface parameters of x-ray mirrors which are extremely well polished. Initlally, the paper had two goals: an inguiry concernine the physical nature of x-ray scattering on surfaces, and an effort to improve the technical application of scattering theory. In prerious researeh at this institute (Lenzen 78, ondrusch 78), the valldity of the sealar theory of surface sattering in the wide $x$-ray resion down to circa $5 \AA$ beame clear. However, the firm of 0 . Zeiss improved the technology of manufacturing the x-ray mirrors to the point that the stray flux was hardy distinguishable from the experimental backeround. Therefore, this paper includes a search for better means of dlagnosis. The second goal was the simplification of the lterative process for producing complicated mirror systems. Freviously, the quality of a mirror could only be tested adequately in the vacuum test facility of the MPE. As a result, it was necessary to transport a mirror system being tested up to five times back and forth from the point of manufacture to the test site. Such a procedure would be too expensive and pisky when constructing the four-fold nested 80 cm telescope. Therefore, the scattering properties of mirrors were also to be investLeated for hipher enerey radiation whose absorption by air is very small. Assuming the validity of the scatterins theory, the conclusions reached in work shop testing in the air could then be extrapolated immediately to the $x$-ray region of interest during actual use.

Besides the above mentioned scalar theory (Beckmann 63) ior $/ 6$ describing the scattering of x-rays on polished surfaces, based on the so-called physical optics method, there is a vector theory (Rayleigh 07) which takes into account the polarization of the incident and reflected radiation. In Section B, we shoiv that these two theories are equivalent in the special case of interest for this paper, i.e., the case involving slight scattering of $x$-ray radiation by statistically rough surfaces.

## B. 1 The statistically rough surface

This chapter is based on the paper by Church (79a) to which reference $1 s$ again made later. Figure B.I.I sketehes the seaterIng of an electromannetio wave on a rouph surface, the coordnate system used and the designation of the angles involved. Suppose that ach point ( $x, y$ ) has a deviation $h(x, y)$ from the mathenatieal plane such that the xy-plane describes precisely the averare plane through the surface:

$$
\frac{1}{A} \iint_{A} h(x, y) d x d y \quad c h>=0
$$

2.1.1

Here A indicates the illuminated surface. The anguiar brackets deftne the averape over the surface


Figure B.1.1: The genmetry of scattering on a rough

The microroughness $\sigma$ is defined as the mean square deviation from the ideal plane

$$
\sigma^{2}=\frac{1}{A} \iint_{A} h^{2}(x, y) d x+y \quad 2.1 .2
$$

o is thus simultaneously the variance of the heipht distribution $w(a)$, This specifies the relative probability that the height $a$, occurs. The covariance function $B(\tau)$ describes the lateral distribution of the unevennesses on the surfece:

$$
B(\tau)=\ln \left(s_{1},, \quad 2.1 .3\right.
$$

together with $\tau^{2}=\left(x_{1}-x_{2}\right)^{2}+\left(y_{1}-y_{2}\right)^{2}$ or its normed equivalent, the autocorrelation function $c(\tau)$ :

$$
\mathrm{C}(\mathrm{t}) \mathrm{H}: \quad \text { 2.1.4 }
$$

The correlation length $T$ is the value of $\tau$ for which the correla- $/ 8$ tion function decreases to the value $1 / e$.

Let: a plane wave $\overrightarrow{\mathrm{E}}$ strike the surface under the inctdence angle $\alpha$ and jet the wave vector $\because$ lie in the $x z-p l a n e . ~ k_{2}$ doseribes the propagating wave which is no longer necessarily plane due to scattering. Let $\gamma$ be the angle between the plane of incidence and the plane of energence, and let $\alpha+\psi$ be the emerrent angle.

For the vector theory which is to be treated later, the different forms of the power spectrum of the surfas, are also needed. The power spectrum (PSD) is the mean square of the amplitude of the two-dimensional Fourier transform of the supface as a function of the wave numbers $p$ and $q$ :

$$
w(p, q)
$$

Thus, the surface is expanded in a Fourier series in the surface wave numbers. The PSD is a measure of how or'ten the frequency combination ( $p, q$ ) occurs on the surface. $p=2 \pi / d_{x}$ and $q=2 \pi / d_{y}$, where $d_{x}$ and $d_{y}$ are the respective surface wavelengths.

There are two spectal cases of the PSD , one for a one-dimensLonal rough surface:
and the other for an lootropie surface:
where $r$ is the vector sum of $p$ and $q: r^{2}=p^{2}+q^{2}$. $J_{0}$ th the null order Bessel function.

The covariance function $B(T)$ and the two spectral densities $W_{1}(p)$ and $W_{2}(q)$, ares second order statistical functions and they are all an expression of the same physical fact. They are interrelated through simple integral transforms. This interrelationship is shown in Figure B.1.2 (Church 79a).


Figure B.1.2: Interrelationship of the statistical functions (Church 79a)

Here the symbels $E, H$ and $A$ on the extertor arrows denote $/ 10$ respeetively the Fourter, Hankel and Abel tranoforms, As an example, let us conglder the tranoformation of the covariane function into the two power spectra:

$$
\begin{align*}
& W_{1}(p)=\frac{1}{i} \int_{0}^{\infty} \operatorname{mos}(p \tau) H(\tau) \| \\
& W_{2}(r)=\frac{1}{2 \pi} \int_{0}^{\infty} J_{0}(r \tau) H(\tau) A
\end{align*}
$$

Howaver, when measuring real surfaces and reducing the data obtained, the simplicity of the conversion between these functions should be taken cum grano salls. It should be remembered that due to cut-off effects and limited resolution, the resuits can be strangely washed out at times (Church 79a, church 79b, Elson 69, B. 5) .
R. 2 The scalar theory if surface scatterine

The scalar theory of the transition of an electromapnetic wave on the boundary surface of two media is based on the Kirchhof'f approximation to the boundary conditions for the Helmhotz inte-pral--the so-called method of physical optis. At each point $p$ of the scparation surface, the electromagnetic field is approximated by the field on the assoclated tangent plane. This apmoxImation is valid provided that the radus of curvature at $P$ is large compared to the wavelength of the incident radiation:

$$
4 \pi r_{c} \sin \alpha>\lambda \quad 2.2 .1
$$

This method has been applied repeatedly in all detalls to statistically rough surfaces (Beckmann 63, Lenzen 78, Carnigita 79). Therefore, following Beckmann's formulation, I shall present here only the saljent results.

To begin with, some definitions:
Let the momentum transfer from $\overrightarrow{k_{1}}$ to $\overrightarrow{k_{2}}$ be $\vec{v} \overrightarrow{k_{1}}-\overrightarrow{k_{2}}$ :

$$
\begin{aligned}
& v_{x}=k\left(\cos (a+p) \sin +y^{2}-\tan \right) \\
& \left.v_{v}=k, \cos (a+\varphi) \sin \gamma\right)
\end{aligned}
$$

$$
\begin{aligned}
& v_{x y}^{2}=v_{x}^{2}+v_{y}^{2} \quad \text { 2.2.2 }
\end{aligned}
$$

A prodection factor $F$ derived by Beckmant in giveri by

$$
\begin{aligned}
& F=1+\operatorname{sine} \sin (\alpha+0)-\operatorname{cotan} \cos (x+0) \tan y 2.2 .3 \\
& \text { sina (sina+ } \sin (a+0))
\end{aligned}
$$

The factor which essentially determines the seattering constituent is:

$$
q=0^{2} v_{2}^{2}=(k \quad \sin a+1,11) \quad 2.2 .4112
$$

Next, Becknann assumes that the altitudes are normally distributed:

$$
w(a)=\frac{1}{\sqrt{3} 1 t 0} \quad 2.2 \cdot 5
$$

From equations 6, Hapter 5.2, and 32, Chapter 5.3 of his paper, we obtain the following equation for the point imare function of the mirror:

Hero $I_{r}$, $s$ the total reflected intensity, dw the solid angle element $\cos (\alpha+\psi) d(\alpha+\psi)$ d $\gamma$ and $A$ is the coherent filuminated surface. The remainsng quantities have already been defined in the preceding part.

In relation to the total reflected intensity, the intensity derived from Equation 2.2 .6 and scattered into a solld angle element, is made up of two parts. The first term on the right side is the coherent part reflected in the specular direction ( $\psi=\gamma=0$ ). The second part, which is henceforth called the dispersion halo, furnishes the intensity of the radiation scattered in the given direction.

Next, let us discusa the speruiar direction. The total apeeular refiected intensity is
where


This extremely important result, which is oimilar to the Raylaph eriterion, can also be obtained by meane of other formulations (B.3). As early as 1961, it was applied to surfaces of optical quality (Bennet 61). It provides a simple method for determinine the midero doughness of a surface:

$$
a=\sqrt{-\ln }\left(I_{\text {spee }} / I_{r}\right) / 2 k \sin \quad 2.2 .9 \quad 13
$$

The seoond term of the right side of a.2.6, the dispersion hals, is atill somewhat unclear. However, the integral over the Bessel function can be calculated for every given autocorrelation function. In D. 4 , this is carried out for several examples.

For the special case of small scattering $\left(\sigma_{0} \ll 1\right)$ the sum over $m$ can be broken off after the first term with the followinc result:

$$
\frac{1}{I_{r}}\left(\frac{d I}{d \bar{\omega}}\right) \text { seat }=\frac{2 \pi F^{2}}{A O^{2}} \int_{0}^{\infty} J_{0}\left(v_{X Y} \tau\right) \mathrm{H}(\tau) \tau d \tau \quad 2.2 .10
$$

The inteeral over the Bessel function is the Hankel transform of the covariance function and $1 s$ known from B.l as the isotropic PSD $W_{2}\left(v_{X y}\right)$. For mrazing incidence $(\alpha \ll 1) g$ becomes equal to $g=$ $g_{0} F^{2}$. In this case, we have a simple expression for the dispersion halo

$$
\frac{1}{I_{r}}\left(\frac{\partial I}{\partial \omega}\right): s c a t=16 \pi^{2} \dot{x}^{2} \alpha^{2} \quad w_{2}\left(v_{X Y}\right) F^{4}
$$

Thus, the special case of small scattering distribution merely reproduces the power spectrum of the surface evaluated for the local wavelength given by $d=2 \pi / v_{x y}$. The leading factors are purely geometric factors by means of which the form of the factor
given in 2.2.3 is discussed in the literature (Sarcia 79, Hill 78, Garibaldi 75).

Besides the criterion 2.2 .1 which restricts the validity of the Kirchhoff approximation to large radii of curvature, Beckmann introduces some further simplifications:

1. Assume that the change in the gradient of the surface is so small that the Fresnel reflection coefficient for the microscopic angle of incidence, namely $\vartheta \quad, R(\vartheta)$ can be replaced by $R(a)$, the coefficient for the macroscopic angle of incidence.
2. Shading effects and multiple scattering are neglected. 114
3. Let the incident wave be plane and linearly poiarized. Let the E vector lie in the plane of incidence.
4. Only the remote radiation field is considered, i.e., assume that the point of observation is so far from the surface that the scattered waves can be considered as plane waves.

## B. 3 The first order vector theory of pertubation

The scalar theory of surface scattering treated in the last section is valiu over a wide domain of surface roughness and wavelengths. Thus, e.g., the scattering of radio waves on the Earth and the Moon can be described just as well as the scattering of x-rays on polished surfaces. In this connection, pure scattering is defined by the mechanism in 2.2.7. For small scattering (ko $\ll 1$ ) there results a quadratic dependence of scattering on the product of roughness, wave number and incidence angle with $I_{\text {scatat }} I_{r}=o_{0}$

For $x$-ray scattering on highly polished surfaces, only the case of a relatively smooth surface and a consequent slight amount of scattering is interesting. Here some of the approximations built into the Beckmann theory are unnecessary and a precise vector
formalism can be derived. In contrast to the scalar theory, the vector theory considers the polarization states of the incident and emergent radiation.

In the smooth surface limit, the intensity dispersed into the solid angle element d $\omega$ in the direction $(\psi, \gamma)$ in relation to the total incident intensity $I_{1}$ is given by

$$
\frac{1}{I_{i}}\left(\frac{d I}{d \omega}\right)_{\text {scat }}=4 k^{4} \quad \sin \alpha \sin ^{2}(\alpha+\varphi) \quad 0 w\left(v_{x}, v_{y}\right) \quad 2.3 .1
$$

This equation represents the first term of the expansion of the scattering in terms of the quantity ( $k \sigma)^{2}$ according to the vector perturbation theory and is a generalization of the original result obtained by Rayleigh (Rayleigh 07, Barrick 70). It decomposes into factors which illustrate the physics incorporated: $K^{4}$ is the so-called Rayleich blue-sky factor, the angle functions are projection factors, $Q$ is dependent on material and polarization properties only and $W$ is the power spectrum of the surface which is known from 2.1.5, evaluated for the surface wave numbers eivan by 2.2.2. The total dependence of the scattering on the topology 116 of the surface is thus concealed in the surface factor $W\left(v_{x}, v_{y}\right)$. In the case of scattering on a statistically rough surface, $W\left(v_{x}, v_{y}\right)$ can be replaced by $W_{2}\left(v_{x y}\right)$, the isotropic power spectrum (cf. 2.1.7).

In general, $Q$ is a complicated function of the incident and emergent angles, the incident and emergent polarization states and the complex indices of refraction of the separation surface. However, in the limiting case of glancing incidence, $Q$ converts into the Fresnel reflection coefficient $R(\alpha)$. A compaison with the total reflected intensity yields a simpler form of 2.3.1:

$$
{\frac{1}{I_{r}}\left(\frac{d I}{d \omega}\right)_{\text {scat }}=4 k^{4} a(\alpha+\varphi)^{2} W_{2}\left(v_{X Y}\right) \quad 2 \cdot 3 \cdot 2}
$$

Next, let us introduce a leading factor $F_{c}$ corresponding to 2.2.3:

$$
F_{c}=1+\varphi / \alpha
$$

Then we obtain:

$$
\frac{1}{I_{r}}\left(\frac{d I}{d \omega}\right)_{\text {scat }}=4 k^{4} a^{3} W_{2}\left(v_{X Y}\right) \quad F_{c}^{2} \quad 2.3 .4
$$

In order to obtain the integral dispersion component, we must integrate 2.3.4 over dw:

$$
s=\frac{1}{I_{r}} \int_{0}^{4 \pi}\left(\frac{d I}{d \omega}\right) \text { seat } d \omega=\frac{I^{s} \text { scat }}{I_{r}}
$$

This is possible in the case of a small scattering angle ( $\mathrm{F}_{\mathrm{c}}=1$ ). from 2.1.7 we obtaln:

Hence

$$
\int_{0}^{4 \pi} w_{2}\left(v_{x y}\right) d \omega=\frac{o^{2}}{a k^{2}}
$$

$$
S=4 k^{4} a^{3}-\frac{\rho^{2}}{k^{2}}=90
$$

This is the integral criterion which corresponds to 2.2.8. In the original Beckmann theory, a normal distribution of heights was assumed; here the result is obtained without any such distribution assumption. However, it is easy to show that in the limiting case of the scalar theory for small roughesses, the integral statements are likewise independent of the height distribution of the surface.

A comparison of the angular distribution of the scattering according to the vector theory (2.3.4) with the result obtained from the scalar theory (2.2.11) shows an extensive agreement:

In both cases, the dependence of scattering on the topology of the surface is described by the isotropic power spectrum density $W_{2}\left(v_{x y}\right)$.

The Beckmann asymmetry factor $F$ can be developed into $F=1+\psi / 2 \alpha$ for $(\alpha, \psi \ll 1)$. Hence, $F^{4}=F_{c}^{2}$ up to the second order of $\psi / \alpha$.

From a comparison of the leading factors, we obtadn an expression for the normaidzing factor $A$, which is somewhat nonincuitive in the Beckman! theory:

$$
A=\frac{\lambda^{2}}{\alpha}
$$

Both the difrerential and integral statements of ton two theorles concerning the scatering of $x$-rays on statistically rough surfaces arree in the Ifmitinf case of small pourhnesses and small scattering angles. For large scattertng angles, the two statements still arree up to the second order of $\psi / \alpha$.

## B. 4 Sumary of the soattering theory

Here in summary fashion we shall present again the most important equations used. From the soattorinf component, the micro rourhness ean be determined as:

$$
0: \frac{\sqrt{S}}{2 \mathrm{ka}}
$$

The point imare function of the mirror is:

$$
\frac{1}{I_{r}}\left(\frac{d I}{d \omega}\right)=\left(1-\sigma_{0}\right) \delta(\varphi, \gamma)+4 H^{4} W_{2}\left(v_{x}\right) r^{2} \quad 2.4 .2
$$

The split image function is the point image function integrated over $\gamma$ and it contains the one-dimensional power spectrum:

$$
\frac{1}{I_{r}}\left(\frac{d I}{d \varphi}\right)=\left(1-\varphi_{0}\right) \quad(\varphi) \quad+4 k^{3} \alpha^{3} W_{1}(v) \mathrm{F}_{0} \quad 2.4 .3
$$

For later applisation, we shall now calculate some examples of power spectra from their covariance functions. Because of thelr mathematical simplicity, we shall consider the following two covariance functions:

$$
\begin{aligned}
& \left.B(\tau)_{1}=0^{2} \text { oxp - } 1: \mathrm{F}\right) \text { exponential } 2.4 .4 \\
& \mathrm{H}(:)_{2}=\therefore 2.4 .5
\end{aligned}
$$

From 2.1.8, we obtain:

$$
\left.W_{1}(v)_{1}=\frac{1}{\pi}+v_{1+2}^{2} r\right)^{2} \quad 2.4,6
$$

$$
\mathrm{w}_{1}(\mathrm{v})_{2}=\frac{1}{2 \sqrt{\pi}} 0^{2} \mathrm{r} \cdot \mathrm{x}-(\mathrm{y} \cdot 2)^{3} \quad 2.4 .7
$$

where $v=v_{X}(\alpha, \gamma(0)-k, k(\alpha+\varphi / 2)$
Analogously from 2.1.9:

$$
\begin{array}{ll}
W_{2}\left(v_{X Y}\right)_{1}=\frac{1}{2 \pi} \frac{0^{2}}{\left(1+\left(T v_{X y}\right)^{2}\right)^{3 / 2}} & 2.4 .8 \\
W_{2}\left(v_{X Y}\right)_{2}=\frac{1}{4 \pi} a^{2} T^{2} \exp -\left(T v_{X Y} / 2\right)^{2} & 2.4 .9
\end{array}
$$

B. 5 The normal distribution of heights and the exponential qutocorrelation

In treating statistically rough surfaces, it was assumed in Chapter B. 2 that the heights were normally distributed. By measuring surfaces with optical quality, Eastman et al (Eastman 74) and $\leq 20$ Elson (Elson "9) obtained the best fit with an exponential autocorrelation function, in comformity with Lenzen's results (Lenzen 78). To test these assumptions, a bad sample (rms roughness circa $170 \AA$ ) was measured with the perthometer. Here the point of the stylus instrument had a diameter of $1 \mu \mathrm{~m}$ and the measurement range was circa 2 mm . Figure B. 5.1 shows the proflle of the measured heights and the resulting height distribution.


Figure B.5.1: The sufrace profile measured with the Perthometer

A good approximation to the distribution of heights can be obtained by means of a Gaussian function with a variance of eirea 170 A. The autocorrelation calculated according to 2.1.3 exhibits a period corresponding to approximately half the measurement rance and a shortwave period of circa $50 \mu \mathrm{~m}$. These effects could be the result of the iresfection of the sample referred to in B.1. For this reason, statements about the autocorrelation function are meaningful only in the region $r<50 \mu \mathrm{~m}$. Figure B. 6.4 shows $G(r) \quad 21$ In the region up to $100 \mu \mathrm{~m}$. Between 0 and $50 \mu \mathrm{~m}$ a Gausian curve with $T_{G}=25$ and an exponential curve with $T_{e}=30 \mu \mathrm{~m}$ were fitted. As the figure shows, $G(\tau)$ is more closely approximated by the exponential eurve.


Pigure B.5.2: Distribution of hedehts


Figure B.5.3: The autocorrelation function

In Chapter D.4, further comparisons of different autocorrelation functions were made. These also turn out in favor of an exponential eurve.
C. Measurements on samples of plane mirrors
C.i Description of the measurement procedure

The measurements of x-ray scattering were carried out at the two test installations of the MPE, PANTER and ZETA. These facilities


Figure B.5.4: The autocorrelation function for small correlation leneths.
have been described by Aschenbach et al (Aschenbach 79). The general measurement assembly is shown in Figure 0.1.1.


Figure C.1.1: Layout of the measurement apparatus

A focusing source generates a characteristic spectrum of soft x-rays. By means of two slits, one of which is $0.15 \times 20 \mathrm{~mm}^{2}$, and the other $0.10 \times 10 \mathrm{~mm}^{2}$, a beam with divergence of five and 10 seconds of arc is reflected on the sample mirror so that the field is cut down. At a distance of about 3.4 m from the mirror, the dispersion distribution is begun with a proportional counter tube having a
$0.10 \times 10 \mathrm{~mm}^{2}$ entrance $\operatorname{sil}$, and 1 m compared with the profile of the direct beam. Since noft x-rays are absorbed in air, it is necessary to make the measurements at a pressure of oirca $10^{-5} \mathrm{~mm} \mathrm{Hf}$.

The adjustment of the equipment and the mirror is as follows:

The optical axis of the equipment is defined by two laser beams which are inctdent on each other. The collimeter slit is measured by thelr diffraction patterns and lined up. The parallelism of the silt is ensured by the diffraction patterns which are placed horizontally. The laser beam which is reflected by the mirror must also lie in the plane defined by the optical axis and the diffraction patterns. The manipulator which provides for the turning of the mirror about the $z-a x i s$ was calibrated by means of the laser. By means of the $x$-ray beam, the mirror is placed parallel to the optical axis in a vacuum. It is then moved into the path of the rays until it shades half of the intensity. Next, the mirior is tarned about the z-axis until the intensity is a maximum. The desired grazing angle is set with respect to the zero setting thus defined; then the mirror is again placed in the middie of the direct beam and from there is moved approximately half the projected length of the mirror. Then the counter tube is used to determine the maximum intensity of the direct beam. The beginning of the scattering distribution in the plane of the detector is regulated by means of an HP 9830 processing computer. A dynamic measuring procedure is used here in which the integration time in each casc and the density of the measurement points for the antioipated distribution are matched. The duration of a measurement is approximately. two hours. Figure 0.1.2 provides an example of the measurement of a scattering distribution. The break down of the measurement range $\left( \pm \varphi_{0}\right)$ and the density of the measured points together with the integration time in each case are shown in Table $I$.

Normally, the maximum scattering ancle measured 20', and in the case of the sample $38 \mathrm{~A}, 60^{\prime}$ (cf. C.2).

| ranpe | H110: | opecular | Rersinn | Hath : |
| :---: | :---: | :---: | :---: | :---: |
| Mrasing angle |  |  | 21 | $\therefore$ 'A A \% |
| frombity of the mossured points | 3 pointof aremin | (2) pointos <br> atmin |  | $\begin{aligned} & 3 \text { pointas } \\ & \text { aremin } \end{aligned}$ |
| Integration time | 40 sere | 5 sec |  | 40 gec |

Table I. Definition of the measurement range


Figure C.l.2: Example of an original measurement curve

The measurement data were evaluated on the one hand in an online computer (raw data evaluation), and on the other hand, they were recorded on tape and later evaluated at the IBM computer installation (cf. D.3). To evaluate the raw data exponential functions were fitted to the measurement points in $S_{+}$and $S_{-}$; then the total scattering intensity was treated as the sum of six terms:

$$
I_{\text {seat }}=51+52+53+54+55+56 \quad 3.1 \cdot 1
$$

S1: the extrapolation from $-\alpha$ to $-\psi_{0}$
S2; the interral over the measurement points in $S$.
S3: the extrapolation from -2 to 0 minutes of are
S4: the extrapolation from 0 to 2 minutes of are
S5: the integral over the measurement pointa in $S_{+}$
36: the extrapolation from $\psi_{0}$ to $+\infty$
The integral scattering component was:

$$
S=I_{\text {seat }} / I_{r}
$$

Here the total reflected intensity $I_{p}$ was the integral over the entlre set of measurement points plus the extrapolations SI and S 6 . All terms were corrected for a background of 0.05 counts/ see in the case of PANTER, and 0.02 counts/sec in the case of ZETA. The surface roughness was then determined by Equation 2.4.1.
0.2 Tle-in with earlier measurements

In order to link up with the earlier measurements made by Lenzen (Lenzen 78), a sample which he measured (38A) was again extensively investigated. Sample 38A is a gold-deposited Kanigen mirror, 100 mm in diameter with roughness of circa $100 \AA$ and a correlation length of circa $10 \mu \mathrm{~m}$. Since small angles of incidence are necessary in the case of the high energies applied later, we investigated angles down to 15 minutes of arc. In this range, special effects were expected (shadings, multiple reflections). In Table II, these measurements are compared with Lenzen's results.

TABLE II: Comparison with previous measurements

| ancle (armin) |  | $\therefore$ | $\cdots$ | + | 0 | 1. | $\therefore$ | 3 | 45 | 15 | 20 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| wavelength (i) |  | 13 | $\because$ | $1:$ | 1: |  | - | \% | - | 3 | 3 |
| ( ${ }^{\text {a }}$ |  |  | 111 | 107 | 98 |  |  | 4 | 41 |  |  |
| $\bigcirc_{\text {Hasinter }}$ | 11 |  | 118 | 100 | 47 | 111 |  | ! | 93 | 9 ? | 90 |

There is good agreement. In the cace of small ineldence angles, the results are of a somewhat higher order, but are not out of proportion, however. Even a change in the surface over time cannot be regarded as aignificant.
0.3 Extremely well-polished zerodur samples

TABLE III. Summary of the measured zerodur samples

| sample | vapor deposit |  | measurements |  | facility |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ronde 1 | gerodur | - | 200 mm 9 | 9 | HATHTR |
| Ronde 2 | " | - | 200 man $\emptyset$ | 6 | " |
| Ronde 3 | " | - | 220 mm ¢ | 13 | \%Hin |
| R1A | " | Nickel | $165 \times 3 \mathrm{~mm}$ | 15 | mantur |
| R1B | " | " | $101 \times 2 \mathrm{~mm}$ | 3 | 11 |
| R2A | " | mlatinum |  | 15 | " |
| R2B | " | " | 101×12mm | 3 | 1 |
| R3A | " | 6011 | $163 \times 32 \mathrm{~mm}$ | 15 | " |
| R3B | " | " | 101x 13 mm | 14 | " |
| R4A | 11 | - | $160 \times 32 \mathrm{~mm}$ | 12 | Qta |
| R4B | " | - | $101 \times 32 \mathrm{~mm}$ | - | - |
| A | " | Gold | $100 \mathrm{~mm} \varnothing$ | $\begin{aligned} & 14 \\ & 20 \end{aligned}$ |  |
| B2 | " | Gold | $100 \mathrm{~mm} \phi$ | 15 | $\because 2 \mathrm{~A}$ |

Within the scope of the $A X A F^{1}$ program for testing mirror materlals anu polisnes and also in confunction with the 80 cm telescope, the firm of $C$. Zeiss, Gierkochen, manufactured plane mirrors of very good quality with various kinds of surface finishes. For this purpose, two zerodur disks were made first of all. They were investigated in the MPE (disk 1, disk 2). Cut into rectangular bars and with deposits of various materials, they were again returned for subsequent testing in PANTER. Two gold covered zerodur mirrors
$\overline{I_{\text {Advanced }} x-r a y ~ a s t r o p h y s i c s ~ f a c i l i t y ~}$
manufaetured earlier (A and Be) as well as an additional diok were neasured, In Table III, the gamplea, materials and the number of seattering measurements at the respective test facilities are tabulated.

An objective of this work was to check the assertions of the soattering theory in the higher energy range also so as to make posolblo a subsequent shop test of the teleacope in the air. The nerefied necessary for this purpose range between 6 and 10 keV , and the reaulting critteal angles are in the nefghborhood of 15 minutes of are. The highest photon energies to be followed up were 4.5 kev In the eace of PANTER and 6.5 keV in the case of ZETA. In order to obtain comparable statements, the following characteristic lines were chosen:

| $\mathrm{Cu}-\mathrm{L}$ | $13.3 \AA$ | 0.9 | keV |
| ---: | ---: | ---: | ---: |
| $\mathrm{AI}-\mathrm{K}$ | $8.3 \AA$ | 1.5 | keV |
| $\mathrm{T} 1-\mathrm{K}$ | $2.8 \AA$ | 4.5 | keV |
| $\mathrm{He}-\mathrm{K}$ | $1.9 \AA$ | 6.5 | keV |

Incident ancles between 10 and 150 minutes of are were measured.

In the evaluation of raw data, essentially two effects appeared:

For these extremely good samples and the chosen geometry, the scattering distribution lies about four powers of 10 below the specular maximum (cf. rigure C.I.1). However, in this range the direct beam has a comparable halo ( $c^{f} . D .1$ ). But the measured scattering intensjty for some curves is lower than the comparable intensity in the direct beam. As is shown explicitly in Chapter D. 2 , this effect can be understood as a masking of the direct beam by the mirror. If we plot the microroughness obtained by the process described in C.l against the ratio of the incidence angle to the wavelength, (which I shall henceforth call the "diffraction number"), then we obtain not a constant, as might be expected, but a kind of hyper-bola with a finite asymptote about which the measurement values are more or less zcattered. Figure $\widehat{6} .3 .1$ shows this curve for the example of the sample R2A.

The rouchnese measured for large diffraction numberg is somewhat constant, while the roughess measured for small difmotion numbers rices dispropertionately hich. This effect will be illuminated in D. 5 from still another side.



In Table IV, the computed surface roughness is tabulated for all the measurements. An important result is the fact that the scattering quota obey the surface scattering theory both in the case of low energies ( $0.9-1.5 \mathrm{keV}$ ), as weil as in the case of high energies ( $4.5-6.5 \mathrm{keV}$ ) provided that the diffraction number exceeds circa live minutes of arc $/ \AA$. Thus, the microroughness measured in 131 the air at a shop would be comparable to the roughness occurring in the subsequence range of application.
C. 4 Improveme of the test assembly

The experience gained in the first measurement series at the PANTER facility was put to use in improving the test assembly in the further measurements at the ZETA facility following the dismantiing of PANTER. In making the measurements, the essential sources of error were the following, besides those described in D.3:

1. The stability of the primary flux from the $x$-ray source:

The intensity and possibly also the distribution of the directions of the $x$-ray emission varied due to a change in the pressure in the $x$-ray tube, to contamination of the anticathode and instabilities in the voltage supply.
2. The mechanical stability

The adjustment of the test assembly is extremely sensitive to shocks. Even any wandering of the focus on the anticathode can cause chariges in the intensity of the collimated direct beam.
3. Stray light in the facility,

It turns out that stray light which is probabiy reflected over the beam tube walls flickers about in the facility. Its intensity lies somewnere in the neighborhood of the expected stray halo.
4. Beam interception by the mirror.

The projection surface of the mirror acts as a slit which has a different opening for each angle of incidence (cf. C.2, D.3). This leads to uncertainties when the direct beam is considered later. Since the halo intensity of the direct and the reflected beam is approximately equal, it is of decisive importance, where
and how the direet beam 15 cut off. Both camot be uniquely determined by the measurements.

The errors described wore substantally rectified as follows: Firure G.4.I shows the general test assembly and the newly mounted components.

soredn
deteetor
Figure C.4.1: Improvement of the measurement setup
$\operatorname{Re} 1:$
A monitor counter tube was mounted in the $x-r a y$ tube near the source. Its opening is so designed that the registered intensity corresponds approximately to that of the test counter tube in the direct beam. Thus, variations in the intensity of the source and In the spectrum can be controlled. It turned out that normaliy the variations were not substantially greater than $10 \%$ per day. In unfavorable cases, principally due to contamination, the source spectrum varied markedly (cirea $30 \%$ ).

## Re 2:

The errors mentioned here are purely statistical in nature and can hardly be eliminated. However, it turned out that measurements made at night and after longer periods of continucus operation give rise to the least complications.

Re 3:
The beam thbe was completely walled off by a large aluminum sereen between slit 2 and the mirror. Only one opening of about 50 mm pematned free for the passage of the beam.

Re 4:
In order to obtain a measurable beam ceometry, independent of the angle of ineidence, a third silt, 0.8 mm wide, was mounted close in front of the mirror. The profile of the direct beam is now defined in the halo by this aperture. Difraction on this slit can be neglected. As long as the projected mirror surface is broader than 0.8 mm , the direct beam and the specular direction of the seattoring distribution are equivalent.

After these corrections were made at the ZETA facility, the incidence-angle dependent microroughess effect occurred again. Hence, the cause is clearly not to be found in the mifrors mentioned here.

## D. Evaluation and results

D.I The direct beam

The direct beam displays extensive lobes near cirea $10^{-4}$ times the central intensity. This effect is relatively independent of the wavelength. To begin with, an attempt was made to explain this profile as a consequence of diffraction at the collimator slit. Figure D.I.l is a sketch of the geometry of the simplified model which was assumed for this purpose.


Figure D.1.1: Geometry of the simplified model for calculating the profile of the direct beam

$$
\alpha=x+\beta+\gamma
$$

The origin is a homogeneously radiant surface source such that the slit 1 can be assumed to be a secondary surface source. let $P$ bo a point source from the continuum in slit 1 . Suppose that the distance to slit 2 is large enough so that the wave fronts can be regarded as plane here, ie, it is sufficient to apply the Fraunhofer refraction analysis in this instance. The intensity at a point $\mathrm{P}^{\prime}$ behind the second slit is:

$$
D(\alpha)=\frac{\sin ^{2}(2 \pi Q \alpha)}{(2 \pi \alpha a)^{2}}
$$

Where $r<1, Q=d / \lambda$. From 4.1.1, it follows that

$$
D(x, \beta, \gamma)=\frac{\sin ^{2}(2 \pi \rho(x+\beta+\gamma))}{(2 \pi Q(x+\beta+\gamma))^{2}} \quad 4.1 \cdot 3
$$

To obtain it from the intensity due to the surface source, it is sufficient to integrate over $\beta$, since the source may be regarded as incoherent:

$$
D(x, \gamma)=\int_{-\beta_{0}}^{\beta_{0}} \frac{\sin ^{2}(2 \pi 0(x+\beta+\gamma))}{(2 \pi 0(x+\beta+\gamma))^{2}} d \beta \quad \text { 4.1.4 }
$$

Finally, in order to obtain the entire intensity accumulated in the counter tube slit, we integrate with respect to $\gamma$ :

$$
D(x)=\int_{\gamma_{0}}^{\gamma} \int_{\beta_{0}}^{\beta} \frac{\sin ^{2}(2 x \rho(x+\beta+\gamma))}{(2 \pi 0(x+\beta+\gamma))^{2}} \quad a \beta d \gamma \quad 4.1 .5
$$

This integral can be represented by a power series, but the result is unfavorable for numerical treatment. The integral was evaluated for two wave lengths. Figure D.1.2 shows the measured direct beams for $\lambda=8.3 \AA$ and for $\lambda=1.9 \AA$, together with the corresponding calculated theoretical diffraction profiles. As is evident, the lobes of the direct beam are satisfactorily explained by diffraction.

The nucleus is not correctly reproduced by this calculation. Evidently, the photographed focus is by no means homogeneous, so that deviations occur in the nucleus. The assumption of the Fraunhofer diffraction also is not strictly valid in the nucleus.

An analytic form of the direct beam which is as simple as possible is necessary for the fitting procedure described in Chapter D.3. It turns out that a good approximation to the measured points can be obtained by means of a linear combination of a Gaussian curve for the nucleus and a Lorenz curve for the diffraction halo (cf. Figure D.1.3).


Figure D.I.2. Tre measured direct beam for two wavelengths and the corresponding calculated theoretical diffraction profiles.

$$
D(x)=a G(x)+b L(x)
$$

where

$$
\begin{array}{lll}
G^{\prime}(x)=\frac{1}{\sqrt{2 \pi} \theta_{Q}} \quad \exp \left(-x^{2} / 2 Q_{1}^{2}\right) & 4.1 .9 \\
L(x)=\frac{1}{\pi \theta_{1}} 1+\left(x / \theta_{1}\right)^{2} & 4.1 .10 \\
a+b=1 & 4.1 .12
\end{array}
$$



Figure D.1.3. The measured direct beam and the analytic curve fitted to it in accordance with 4.1.8.

TABLE V. The quantities which determine the direct beam

| facilit | $\theta_{g}$ | ${ }^{3}$ | a | n |
| :---: | :---: | :---: | :---: | :---: |
| PANTER | 76.3 | 2 Pr | 0.48 | 0.0. |
| ZETA | 86.1 | 145 | 0.95 | 0.05 |

## D. 2 The convolution of the direct beam and the scattering halo

In the derivation ol the seattering distribution in B. 2 and B. 3 the point of departure was an incident plane wave. This breaks down in the specular delta-function, its Fourier transform. However, in the collimator geometry described in C.I, the direct beam is not llane but has an angle distribution treated in D.I. According to 4.1.8, it can be approximated by
$D(\varphi)=a G(\varphi)+b L(\varphi)$ where $a+b=1=\int_{V} \zeta(\varphi) d \varphi=\int L(\varphi) d \varphi$
where

$$
I(\varphi)=\frac{1}{I_{r}}\left(\frac{d I}{d \varphi}\right)=F_{d} \quad \delta(\varphi)+F_{s} H(\varphi) \quad 4.2 .1
$$

$$
F_{d}=\left(1-q_{0}\right) ; F_{s}=\sigma_{O} ; \int H(p) d \varphi=1,
$$

The measured scattering distribution is now the convolucion of the direct beam and the slit image function:

$$
\operatorname{str}(\varphi)=I(\varphi) \oplus D(\psi) \quad 4.2 .2
$$

The convolution obeys the distributive law and preserves the norm: $\left.\operatorname{Str}(\varphi)=\mathrm{F}_{\mathrm{d}}(\varphi) \oplus \mathrm{D}(\varphi)+\mathrm{F}_{\mathrm{s}} \mathrm{aH}(\varphi) \oplus \mathrm{G}(\varphi)+\mathrm{F}_{\mathrm{s}} \mathrm{bH}(\varphi) \oplus 1 \alpha \varphi\right) 4.2 .3$ The convolution of the delta function leaves an arbitrary function invariant:

$$
\delta(x) \oplus f(x)=\int_{0}^{\infty} \delta(y) f(y-x) d y=f(x)
$$

$$
4.2 .4
$$

Since according to $D .1, b \ll a$ and $F_{S} \ll F_{d}$ hold (for small scattering $), F_{S} \cdot b$ is vanishingly small. From $F_{s}=F_{S}(1-b) \approx F_{S}$ follows:

Here the first term represents the coherent reflected specular component and the second term corresponds to the incoherent scattered component. Now if the halo $H(\psi)$ has a much broader angle distribution than the nucleus of the direct beam $G(\psi)$, then $G(\psi)$ can be 140 approximated by $\delta(\psi)$, so that consequently, G(N) \|(a) : H: $)$. Thus, the measured distribution can be represented finally as the sum of the direct beam and the halo:

$$
\operatorname{str}(p) \because \because H(0)+\because H(4) \quad 4.2 .6
$$

## D. 3 Curve fitting by the method of least squares

Despite the enormously small scattering component in the case of good samples--the intensity in the halo was situated in the neighborhood of 0.1 to 1 counts/sec-and the associated bad photon statistics, it was desirable to be able to make statements about the correlation lengths and to remove the error in determining the scattering component resulting from the exponential extrapolation in the nucleus.

For this purpose, a method was applied in which the exact slit image function was fitted to the measurement points of a single measurement, assuming an exponential autocorrelation function with different parameters $\sigma$ and $T$. After the measurements were evaluated according to this method, it turn out that very different values of the parameters $\sigma$ and $T$ resulted from the individual measurements on a sample. Particularly in the case of measurements involving diffraction numbers smaller than 5 minutes of arc/i--which were out of place even in the evaluation of the raw data--the microroughness was too high by a factor of 10 and the correlation lengths by a factor of 100. The removal of these uncertainties requires a procedure in which all the measurements on a sample are summarized in weighted form and $\sigma, T$ are dealt with in a single parametric representation. Here we shall explain the 1 ost important program sieps.

As shown in Chapter C.4, the mirror acts as a slit: In proportion to the projected surface, it screens out a part of the direct beam. Figure D.3.1 shows the geometry and the quantities used in the following analysis. It is assumed that beams whose divergence exceeds $\delta_{0}$ are not reflected from the mirror.

$$
\tan S_{0}=\frac{D+\operatorname{SL} \sin x}{C}
$$



Figure D.3.I: Screening out the direct beam by the mirror

Therefore, in the program the intensity of the direct beam outside $\delta_{0}$ was equated to zero. Here a possible diffraction on the edges of the mirror and the integrating effect of the counter tube slit were neglected. Both effects produce a flatter decrease. It was also assumed that the mirror was symmetrically illuminated as a general principle.

Next, the measurement points (xvi), y(i)) were normalized in order to obtain a representation consistent with 2.4.3. For this purpose, the integral under the scattering curve was approximated according to the procedure described in Chapter C.I: The rectangles of height $y(i)$ and width $x(i+1)-x(i)$ were summed and subsequently extrapolated exponentially outwards. Then the counter rates $y(1)$ were divided by the integral thus obtained.

Since normally the true maximum of the specular beam will not be attained exactly, a zero point displacement had to be fitted to the curves. On the average, this amounted to 0.1 minutes of arc which corresponds to approximately the half width of the direct beam.

According to 4.2 .6 , the form of the direct beam must be reproduce exactly in the scattering curve. However, three different effects can cause a deformation:

If the collmator slit and the counter tube silt are not precisely parallel to each other, a widening of the beam can result. If the normal from the mirror to the plane defined by slit 2 and the counter tube silt has an incilnation angle of $90^{\circ}-\varepsilon$, then the fatge of slit 2 is tilted through an angle of $2 \varepsilon$ in the counter tube plane. This, too, leads to a broadening of the specular beam. If the mirror has long-wave unevennesses (in the range $S L / 2$ ), then the form of the direct beam is also changed. Statistical matching errors result in broadening, while concave mirrors constrict the nucleus. All three of the errors mentioned here appeared in the measurements so that it was necessary to introduce a deformation parameter, V. In this connection, it was assumed that only the variance or the Gaussian function defined in D.I changes, whereas the diffraction-dominated halo of the direct beam does not change. In the case of the individual measurements, the parameter $V$ ranged between 0.8 and 2.5. To be sure, it turned out that in the case of a bad adjustment of the sample ( $\mathrm{V}=2.5$ ), the Gaussian curve was not preserved and the nucleus in particular was no longer symmetrical. This led to a general error of circa $10 \%$ in determining the integral and the associated normalization.

To each measurement point $y(1)$ was assigned an intrinsic error $y_{1}$, and the following error analysis was employed:
The normalized stray flux is determined in accordance with $y_{i}=(c-u)$ $/ s$, where $c$ is the counter rate of the individual measurement point, $u$ is the background in the given case and $s$ is the integral over the measurement points. From the Poisson statistics of the counter rates, the statistical error of the individual measurement point amounts to:

$$
y_{i}(\text { stat })=\frac{1}{s} \sqrt{c+u+(c-u)^{2} \frac{\Delta s^{2}}{s^{2}}}
$$

$y_{i}$ is compared with the theoretical curve:

$$
S t x_{i}=4 k^{3} a^{3} o^{2} T \quad \sigma(1)
$$

$\sigma(1)$ is a factor of order of magnitude 1 which can be neglected in this analysis; hence, it suffices to consider the error in the prefactors. An error in $\mathrm{Str}_{i}$ results:

$$
\frac{\operatorname{str} i}{\operatorname{str} i}=3 \sqrt{\frac{\Delta k^{2}}{k^{2}}+\Delta x^{2}} a^{2} \quad 4.3 .4
$$

Hence, the error in the individual measurement point is:

$$
y_{i}=\frac{1}{s} \sqrt{c+u+(c-u)^{2}\left(\frac{s^{2}}{s^{2}}+9\left(k^{2}+\frac{1 a^{2}}{\alpha^{2}}\right) \quad 4.3 \cdot 5\right.}
$$

As described above, $\Delta s / s$ is approximately $10 \%$. The applied radiation was not purely monochromatic. The finite energy resolveing power of the counter tube imposes the condition that the increments from the continuum radiation and other characteristic lines be admixed. The estimated error $\Delta k / k$ is about $8 \%$. The error in the angle of incidence is determined by the adjustment procedure described in C.I. The mirror and the optical axis were parallel to within 1.5 minutes of arc. The calibration between the motor step width and the angle of incidence contains an error of 1\%. According to c.4, time variations can be neglected.

Thus, a normalized measurement point has an absolute error amounting to

$$
y_{i}=\frac{1}{s} \sqrt{c+u+(c-u)^{2}\left(0.08+20.25 / a^{2}\right)^{\prime}} 4.3 .7
$$

when the anile of incidence is expressed in minutes of arc.
Next, for the entire batch of measurements, a reduced chisquare formula was defined:

$$
x_{\text {red }}^{2}=\frac{1}{f} \sum_{j=1}^{m} \sum_{i=1}^{n j} \quad\left(\frac{\left.y_{i j}-f_{i j}\right)^{2}}{\Delta y_{i j}} \quad 4.3 .8\right.
$$

where $m$ is the number of measurements, $n_{j}$ the number of measuremont points in each case, and $f=\sum^{m} n_{j}-2 \quad$ is the number of degrees of freedom.

In the parameter plane ( $\alpha, T$ ), the diotribution of the reduced chi-square was ealeulated and inventigated for minima. For reasons to be discussed in Chapter D.6, only the measurement points outside of $\pm 5$ minutes of ire and only measurements with diffraction numbers 5 are minutes ${ }^{\circ}$ A were used. For a large numbry of degrees of freedom the probability distribution of the reduced chi-square converte into a Gaussian curve with mean value 1 and $1 / e$ width $V=\sqrt{2} f^{1}$. Tre distance of the calculated minimum $X^{2}$ from 1 , measured in $v$ units provides a measure of the goodness of the theoretical model used (Bevington 69).

Figure D. 3.3 alaplays the ehi-square contour lines in the ( $\sigma, T$ ) plane in the case of the sample zerodur $A$. Here the minimum $X^{2}$ is 0.992 per degree of freedom which argues in favor of the corm reetnegs of the model used.


Figure D.3.3: Tre chi-square contour lines in the parameter plane ( $\sigma, T$ )

The value of $X^{2}{ }_{\text {red }}(m i n)$ is not correspondingly good for all 146 the samples measured. The deviations from 1 seatter between 0 and $5 v$.

The two innermost contour Ines in Figure D. 2.3 have the respective values $x^{2}$ roit $(\min )+3,3 f$ and $x^{2}(m i n)+4.0, f$

These two surfaces furnich the sowalled $50 \%$ and $90 \%$ confidence range (Lampton 76 ). With a recpective probability of $50 \%$ and $90 \%$, the true values of the fiven parameters in the indicated ranges. Thus, we obtain for the first time a very good estimate for the error in the calculated surface parmetore. In this (best) case, the results are:

$$
\begin{aligned}
& 0.4 .9: 0.1 \quad \pi \quad(1) \\
& M=2.4 \pm 0.1+0 \quad(10)
\end{aligned}
$$

## D. 4 Various autosorrelation functions

For large-scale scattering ( $\varepsilon_{0} \gg 1$ ) the scattering distribution is not simply proportional to the power spectrum of the surface, but the interrelationship in 2.2 .6 must be resolved dreetiy. Since we are here interested in only the slit image function of the mirror, we can integrate the point image function over $\gamma$ :

$$
\frac{1}{I_{r}}\left(\frac{d I}{d \varphi}\right)=\int \frac{1}{I_{r}}\left(\frac{d r}{d \omega}\right) d \gamma
$$

Applying 4.4.1 to 2.2.6, we obtain on the right side the double integral:

$$
I_{c}(\varphi)=\iint J_{0}\left(v_{X Y} \tau\right) d \gamma e^{n}(\tau) \tau d \tau
$$

4.4 .2

For $\alpha, \psi \ll 1$, the argument of the Bessel function $v_{x y}$ can be replaced by (cf. 2.2.2):

$$
v_{x y}=k \sqrt{a^{2}+y^{2}}
$$

where a is defined by

$$
k a=k \varphi(u+\varphi / 2)=v_{x}(\gamma 0) \quad 4.4 .4
$$

Then in 4.4.2, the integration over $\tau$ can be carried out:

$$
I_{c}=\frac{1}{K} \int \cos (\tau k a) c^{m}(\tau) d \tau \quad 4.4 .5
$$

This integral, which is a kind of Fourier transform of higher order, will be computed in the sequel for various autocorrelation functions:

1. From an exponential autocorrelation function (2.4.4), we obtaln:

$$
I_{c}=\frac{T \pi}{m k} \frac{1}{1+\left(\frac{k a T}{m}\right)^{2}} \quad 4.4 .6
$$

2. From a Gaussian type autocorrelation function (2.4.5), we obtain:

$$
I_{c}=\frac{\sqrt{\pi} T}{2 \sqrt{m}} \exp \left(-\left(\frac{\mathrm{kaT}}{2 \sqrt{m})^{2}}\right)^{2} \quad 4.4 .7\right.
$$

3. From a Lorenz-type autocorrelation function:

$$
c(\tau)=\frac{1}{1+(\tau / T)^{2}}
$$

$$
\begin{aligned}
& \quad \text { there results } \\
& I_{c}=T \frac{\exp (-T k|a|)}{(m-1)!2^{2 m-1}} \sum_{1=0}^{m-1} \frac{(2 m-1-2)!(2 T k|a|)^{1}}{1!(m-1-1)!}
\end{aligned}
$$

Then the total slit image function is described by:

$$
\frac{1}{I_{r}}\left(\frac{d I}{d}\right)=e^{-g}\left\{\delta(\varphi)+\frac{2 \pi F^{2}}{A} \sum_{m=1}^{\infty} \frac{g^{m}}{m!} I_{C}(\varphi) \quad 4.4 .9\right.
$$

according to 2.2.6. The measurements on the bad sample 38 A described in $C .2$ were processed according to the procedure described in D. 3 where for each of the three different estimates; the exact slit image function according to 4.3 .9 was applied. A $X^{2}$-test showed that the data of the entire batch of measurements could be well represented by an exponential autocorrelation function, while a Gaussian-type or Lceenz-type correction can be excluded.

Table $V$ shows the results of this comparison. For each of the assumed autocorrelation functions, the optimum surface parametrers are found in columns 2 and 3 , and the minimum $X^{2}$ attained is in column 4.

Figure D.4.1, using the example of a measured scattering dis- $\frac{149}{}$ tribution, shows the optimum curves for the respective autocorrelation functions. The scattering distribution is best approximated by the curve generated by an exponential correlation. The deviations for small scattering angles ( $\alpha \approx-\varphi$ ) are caused by shading effects.

| autocorrelation functions | $0[\hat{\lambda}]$ | T | $[\mu \mathrm{m}]$ | $\chi_{\text {red }}^{2}(\mathrm{~min})$ |
| :--- | :--- | :--- | :--- | :--- |
| Gaussian-type | $61 \pm 19$ | $4 \pm 3$ | 5.17 |  |
| exvonential | $86 \pm 10$ | $11 \pm 6$ | 1.50 |  |
| Lorena-type | $68 \pm 22$ | $4 \pm 2$ | 3.38 |  |

Table V: $x^{2}$-test for various autocorrelation functions.


Figure D. 4.I: The measured scattering distribution for the sample 38 A with $\alpha=60$ arminutes, $\lambda=8.3 \AA$, and the theoretical curves fitted tio it for various autocorrelation functions.

## D. 5 Results of the fitting procedure for small scattering

In the special case of small scattering $\left(\mathfrak{g}_{0} \ll 1\right)$, the simple expression for the slit image function according to 2.4 .3 can be used. Assuming an exponential autocorrelation function, the onedimensional power spectrum $W_{1}(v)$ can be read off directily from 2.4.6. Taking into account 4.2.7 and 4.4.4, we have finally:

When this silt image function is used with the fitting procedure described in Chapter D.3, then a parametric representation can be found for each measured sample with sufficient statistics which is a good fit in the stray lobes for diffriction numbers smaller than 5 minutes of arc/A. The screening of the direct beam described in D. 3 is again to be found in the measurements. In some curves, even an asymmetric illumination can be detected.

In summary, it can be stated here that the stray lobos beyond $\pm 5$ minutes of arc in the case of microroughness down to $2.5 \AA$, and for all energies used, can be very well described by the surface scattering theory with an exponential formulation for the covariance function. The resultine microroughness and correlation lengths are presented in Table VI and Figure D.5.1. Assuming a uniform correlation length for all samples, we find: $\bar{T}=2.3 \pm 0.6 \mu \mathrm{~m}$. Some examples of measured scattering curves and the theoretical distributions fitted to them are shown in Figure D.5.2.


Figure D.5.1: Summary of the results of the fitting procedure for all zerodur samples pletted against the statistical weight of the individual measurement series.


Figure D.5.2: Some examples of measured scattering distributions and the theoretical curves fitted to them for the same R2A when $\lambda=8.3 \mathrm{~A}, \sigma=3.8 \mathrm{~A}, T=2.0 \mu \mathrm{~m}$

| Sampie | roughness | A] <br> correlation <br> lengh $\mu \mathrm{m}]$ |
| :--- | :--- | :--- |
| aisk 1 | $2.6 \pm 0.5$ | $7 \pm 6$ |
| Iisk 2 | $4.3 \pm 0.7$ | $3 \pm 3$ |
| Zerodur A | $4.9 \pm 0.1$ | $2.9 \pm 0.3$ |
| Zerodur R1A | $2.9 \pm 0.3$ | $5.0 \pm 2.6$ |
| Zerodur R2A | $3.3 \pm 0.1$ | $2.0 \pm 0.6$ |
| Zerodur R3A | $2.4 \pm 0.1$ | $2.6 \pm 0.7$ |
| Zorodur R3B | $2.3 \pm 0.2$ | $3.4 \pm 1.4$ |
| Zerodur R4A | $2.7 \pm 0.1$ | $3.0 \pm 1.1$ |
| Zeradur B2 | $2.7 \pm 0.1$ | $3.0 \pm 1.1$ |

Table VI: Results of the fitting procedure
D. 6 Deviations in the kermel of the scattering distribution

In this chapter, we shall consider in detail the ranges $\psi< \pm 5$ aremin and $\alpha / \lambda<5$ arcmin $/ A$ which were excluded in $D .4$. As can be seen in Figure D.5.2, in a range of several minutes of arc, the measured points in all cases lie above the calculated curves. The resulting triangle, as will be shown, cannot be explained by scattering.

First of all, we shall attempt to represent the deperidence on the parameters angle of incidence and wavelength. The effect is to be characterized by the following quantities: $S$ specifies the relative intensity in $\%$, and $\theta$ is the $1 / e-w i d t h$ in minutes of arc. In order to express the characteristic quantities, the excess intensity was characterized by a Gaussian curve, whose paremeter was fitted to the measured points, while the optimal quantities $\sigma$ and $T$, determined according to Cnapter D. 5 , were held fixed. If $\theta$ is smaller than circa 0.5 minutes of arc, and if $S_{e}$ is smaller than circa $10 \%$, then the excess disappears under the specular reflected beam and its characteristic quantities can cnly be determined as
upper limits. The results of this procedure are presented in Table VII.

Due to the meager information about this effect, the poor photon statistics, the limited resolution in the nucleus, and the possibly non-optimum fitting by means of a Gaussian curve, the spectrum of the results is varied. However, by way of summary, wo can say: The $1 / e-w i d t h$ is in no instance substantially greater than 2 minutes of arc and the relative intensity does not exceed $3 \%$. When the wavelength is constant, $S_{e}$ increases somewhat as the angle of Incidence decreases, while $\theta$ remains approximately constant. For the wavelengths $8.3 \AA$ and $13.3 \AA$, the behavior is approximately the same, while in the case of small wavelengths, the triangle seems to disappear, or $\theta$ becomes so small that the excess intensity is hidden under the specular reflected beam.

In order to be able to make somewhat more nrecise statements, I have averaged the available quantities from Trable VII over the various angles of incidence and the different samples and have thus obtained the generalized quantities $S_{e}(\lambda)$ and $\theta(\lambda)$ :

| wavelength | $[\AA]$ | 13.3 | 8.3 | 2.8 | 2.4 | 1.9 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| $S_{\mathrm{e}}(\lambda)$ | $[8]$ | 1.6 | 1.7 | 1.6 | $?$ | $?$ |
| $\theta(\lambda)$ | $[$ arcmin] | 0.9 | 1.1 | 0.4 | 0.3 | 0.5 |

A possible interpretation of these results is that the intensity of this excess is always approximately equal in size, and only the angle distribution varies with the energy, i.e., becones smaller with larger energies. If we assume that approximately $10 \%$ of the triangle,=i.e., about 0.2\% of the relative intensity outside of $\pm 2$ minutes of arc will be seen, then the scattering distribution for $\alpha / \lambda<5 \operatorname{arcmin} / \AA$ is dominated by the nucleus: The smaller the surface scattering, the more the nucleus grows. This is how we can also understand the increase in the "microroughness" when the

TABLE VII. The characteristic quantities of the triangle.
5 : the relative surface in $\%$
$\theta$ : the variance in minutes of arc
the diffraction numbers decrease, as was described in Chapter c.4.

A similar triancle is also visible in the case of other samples and other test assemblies. Thus, similar effects, which are not explanable by the scattering theory, have shown up in Lenzen's and my measurements on the sample 38A (Lenzen 78, C.1), the callbration measurements on the 32 cm Wolter telescopes (Ondrusch 78), as well as the calibration measurements in Huntsville (Zombeck 80) on one of these 32 cm telescopes.

Next, we shall discuss some mechanicms which could be utilized to explain the observations in question. In particular, these are:

1. A second scattering distribution in the nucleus;
2. Tangent errors;
3. Thomson scattering;
4. Shading and multiple reflections;
5. Inadequacies in the test assembly.

Re 1: The surface could possess a second component of the roughness which is dominant for small diffraction numbers and which is hidden in some way under the nucleus when the diffraction numbers are larger so that it simulates the constancy described above. We shall now show that this is not the case.

According to 2.4.3, in the limiting case, the following condition must hold for any two scattering distributions:

$$
I(k a, \varphi)=c^{3} I(c k a, \varphi / c)
$$

Where I denotes the stray halo of the slit image function and $c$ denotes the ratio of the two diffraction numbers. Random tests when measuring small diffraction numbers have shown that this condition is not satisfied, i.e., that the excess intensity is, therefore, not caused by scatterino.

Re 2: The obvious explanation for the triangle in the nucleus would be a reflection on the unevennesses of the surface due to the beam
opties. In this case, the distribution of the surface gradients would be expressed with doubled width in the split image function. According to the resulte from Table VI, we should thus expect that about $2 \%$ of the surface would have a gradient distribution wich a width of circa 0.5 minutes of arc. In optics such effects are known as so-called matching errors, deviations from a plane surface which impair the resolving power of a mirror by broadening the specular $\delta$-function. In order to study their influence on the scattering distribution in the $x$-ray rance, such matching errors were measured in several mirrors. For this purpose, the interferences of 158 equal thickness were determined on some mirrors using a Fizeau Interferometer from the firm of Carl Zeiss. Figure D. 6.1 shows these interference specimens for two samples. From the bending of the bands, we can conclude directly the extent of the deviation of the surface from the plane in undts of the length of the incident wave. In the most unfavorable case (on the left in the figure: zerodur A), this is about lum. When the correlation leneth is cirea 50 mm (half the length of the sample), there is a maximum rise of about 5 seconds of arc. In the case of the other measured samples (to the right in the figure: disk 3 ), the matching errors were at most I second of arc. The interference figures do not change when the samples are clamped in the holder provided.


Figure D.6.1: Interferences of equal thickness in the case of two samples, using an He-Ne laser (from the firm of C. Zeiss, Oberkochen). On the left: zerodur $A$; on the right: zerodur disk 3 .

The vertical resolution for this method is circa $500 \AA$, the later 1 , circa 1 cm . Thus, matching errors in the conventional sense cannot be responsible for the triangle in the nuclevs. The
cause lies rather in the order of magnitude of the direct beam divergence. However, no statement is made concerning tangent errors which are smaller than the lower limits stated above.

Re 3: The remaining possible explanations are somewhat more farfetehed, and provide oniy indirect hints about the nature of possible deviations from the scattering theory. However, for the sake of completeness, they are also enumerated here.

In order to estimate the Thomson scattering, the effective cross-section of x-ray radiation on geld atoms is analyzed. The seattering cross-section for a single electron is about 0.6 barn at 1 keV . It increases approximately as $Z^{2}$, so that for gold se obtain a value of $3.7 \times 10^{3}$ barn/atom, which is consistent with the effective cross-section for coherent scattering of $4.0 \times 10^{3}$ barn/atom (Atomic Data 73). When this is multiplied by the density of gold, we obtain a diffusion coefficient of $\mu=240 \mathrm{~cm}^{-1}$. Lenzen (Lenzen 78) calcualted a penetration depth of circa $20 \AA$ over a wide range of wavelengths and incidence angles. However, the actual distance, $s$, which is covered in the material is $20 \AA / \tan \alpha$. Thus, in the case of an incidence angle of 15 minutes of arc, $s$ is about 4000 $\AA$. Hence, the intensity of the scattering into the half-space is $0.55 \%$ at 1 keV . Analogously $1.44 \%$ seattering intensity is obtained at 10 keV . However, since Thomson scattering is distributed quasiisotropically, the portion falling lnto the observed solir angle is only $10^{-7}$. Therefore, bulk scattering can be neglected in comparison to small-angle scattering, whereas in the integral reflectivity, it must definitely make itself felt.

Re 4: In order to estimate the possible consequences of shading effects and multipie reflections of an equal order of magnitude, the Parthometer measurement described in B. 5 was analyzed. A beam tracking program calculated for each given angle of incidence, the illuminated parts of the surface, its vertical distribution and correlation function. It turned out that the normally distributed surf'ace is again normally distributed in the case of partial shading, although the width of the distribution (and thus the microroughness)
becomes comewhat smaller in the ease of a decreasing angle of incidence. The correlation lengeh as well as the mean value of the surface increase then. However, significant shading effects first showed up beginning with an incidence angle of cirea $15 \quad / 60$ minutes of arc, about five times the rise derived from the surface parameters. Since the anticipated rises in the case of the well polished samples were situated still lower, the shading and multiple reflection effects cannot play any larger role in the nucleus. On the other hand, the deviations visible in Figure D.4.1 for small reflection angles can be traced back to shading effects.

Re 5: The inadequacies in the test assembly described in C. 4 , especially the possible stray light in the installation could be the cause of deviations. As described in c.4, the test assembly at the zETA facility was substantially improved. With the changed layout the sample zerodur A was measured a second time. The comparison of the data obtained with different facilities and a different tost assembly discloses two things:

1. When the diffraction numbers are greater than 5 minutes of arc $/ \AA$, the scattering curves as well as the microroughness and the correlation lengths determined by the fitting procedure are equal within the limits of measurement accuracy.
2. For small diffraction numbers, there are no possibilities of direct comparison; however, the excess intensity could be somewhat higl ? for the measurements made at the ZETA facility.

Besides the proof of the reproducibility of the scattering measurements, the conclusion is admissible that the deviations in the nucleus were not caused by the inadequacies in the test assembly described in C.4. The triangle in the nucleus appears, however, to depend on the geometry involved in the layout of the test assembly.

With the two x-ray tent facilities ZETA and PANTER of the MPE, 170 scattering measurements wore on 14 plane mirror samples at wavelengths between $13.6 \AA$ and $1.9 \AA$ and for ineidence angles between 5 and 150 minutes of are. The bilt image function was measured chiefly for reflection angles between $\pm 20$ minutes of are.

It turned out that the fundamental goals of this research, namely, on the one hand to improve the diagnosis of measurements of rough surfaces, and on the other hand, to Investigate the possibiliuy of a bench test of the 80 cm telescope at high energies, and whether both objectives could be pursued with the same means. If e.g., we increase the incident photon energy, 1.e., if we reduce the wavelength of the incident waves, then we become sensitive to smaller structures on the surface. Like all diffraction processes, scattering is also dependent solely on the ratio of the angle of incidence to the wavelength. In the text, this ratio is called the diffraction number. However, since the critical angle of the external total reflection of $x$-ray beams is approximately proportional to the wavelencth, as the wavelength decreases, the incident beam must be flatter in order to obtain sufficient reflectivity, i.e., the diffraction number remains approximately constant. Thus, no improvement in diagnosis is possible via higher energies.

Nevertheless, to attain both goals, as broad gace a measurement program as possible was set up. On as many samples as possible, small as well as large incidence angles and wavelengths were suitably permuted. In order to obtain good photon statistics even in the case of well polished samples, it was necessary to extend substantially the time spent in the measurement process.

To describe the x-ray scattering measurements, the Raleigh vector perturbance theory was used after it had been determined that with regard to the special case of small roughness involved in this paper, the vector perturbance theory is equivalent
to the scalar surface seattering theory used in the previous papers from this institute. The basic ascertion of both theory Is that the point image function is directiy proportional to the power spectrum of the surface.

In order to evaluate the series of measurements, a procedure was developed in which all measurements on a sample were colicetively weighted and treated with a aingle parametric representation for mieroroughness and correlation length. A detalled apror analysis makes it possible for the first time to determine together with the microroughness the correlation length of a sample also as well as the error in the two surface parameters.

Clearly, the most important finding of this research is the conclusion that the results obtained for low energies ( $0.9-1.5 \mathrm{keV}$ ) are in pood agreement with the results obtained with high energies ( $4.5-6.5 \mathrm{keV}$ ), provided that the diffraction numbers are larger than circa 5 minutes of arc $/ \AA$. Under these assumptions, the geattering properties of a telescope measured in the air in a shop test should be entirely comparable with the properties manifest in the subsequent range of application.

In the case of small diffration numbers, an effect showed up which casts new light on the rating of x-ray mirrors by means of their scattering properties. In the rance between $\psi= \pm 5$ minutes of arc the measurement points lie without exception above the calculated curves. The residues can be characterized by Gaussian curves whose intensity and angle distribution are only weakly dependent on wavelength and angle of incidence. Therefore, the excess intensity cannot be explained by scattering. This effect is important, since on the one hand, the expected astrophysical dust dispersion halos lie in ae same angle range ( H . Spielgelhaider, private communication), and on the other hand, the resolving power of the mirror can be reduced by the continuing excess intensity under the nucleus.

A valid and cogent explanation for this effect still does not exist. The most obvious interpretation remains as before a reflection from long-wave irregularities (correlation lengths between $10 \mu \mathrm{~m}$ and 1 cm ), whose flanks are circa 1 minute of arc steep. More precise information about the nature of this effect could result from a very exact two-dimensional measurement of the nucleus. Such an investigation is in preparation at the present time at the MPE. Unfortunately, it falls timewise outside the scope of the present paper. In order to clarify the range of the power spectrum which is inaccessible to both optical and $x$-ray optical measurements, it would be desirable to make a sensitive Perthometer measurement of a well-polished sample (Bennet 1979). In order to accomplish this, it would be necessary to improve the technology of stylus measurements.

For the encouragement $t$ undertake this research, for his continuing interest and not the least, for the opportunity to carry out this work at the Max Planck Institute for Extraterrestrial Physics, I express my thanks to Prof. Dr. J. Truemper.

Especial thanks go to Dr. H. Bräuninger for the intensive care and helpful collaboration which he accorded me and this research.

I am also especially indebted to Dr. B. Aschenbach for fruitful discussions and critical perusal of my manuscript, and to Messrs A. Ondrusch, Dipl. Phys. and K. H. Stephan, Dipl. Phys. for their helpful participation in the scattering measurements.

I wish to express my hearty thanks to the entire $x$-ray group of the MPE, especially Dr. H. Fink, Dr. H. Haerle, Dr. P. Presdehl, H. Spiegelhauer, Dipl., Phys, and I. Wuestefeld, Dipl. Phys., for their friendly reception and interesting discussions.

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