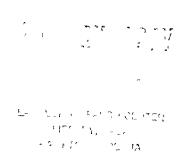
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Dynamic Characteristics of Power-Tower Space Stations With 15-Foot Truss Bays

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SUMMARY

In this report, a power-tower space-station concept, where the space-station truss structure has a bay size of 15 ft, is described. Detailed finite-element models were developed for an Initial Operating Capability (IOC) space station, which generates 75 kW of power, as well as 150-kW and 300-kW growth stations, all of which generate power with photovoltaic arrays. Rigid-body and flexible-body dynamic characteristics are presented for all three models. Transient response results due to shuttle dock, orbit reboost, and Mobile Remote Manipulator System (MRMS) translation are given for the IOC and the 300-kW growth stations.

The fundamental mode for all three stations is radiator bending, which is an appendage mode with a frequency of 0.088 Hz. The fundamental truss-structure mode is keel torsion (at 0.27 Hz) for the IOC station, keel bending (at 0.30 Hz) for the 150-kW station, and transverse-boom bending (at 0.09 Hz) for the 300-kW station. Maximum displacements due to the applied loads considered are 2.5 in. for the solar arrays and 1.2 in. for the truss structure for the IOC station, and 2.1 in. and 6.4 in. for the solar arrays and truss structure, respectively, for the 300-kW growth station. Maximum bending moments at the root of the solar array masts are less than 11 percent of the mast bending strength.

INTRODUCTION

A NASA team was assembled near Johnson Space Center from April through August 1984 to define design criteria and evaluate proposed configurations for the first permanent U.S. manned space station. As a result of that effort, a gravity-gradient-stabilized station (commonly known as the power tower) was chosen as the reference configuration. (See ref. 1.) This reference configuration served as a point of departure and as a basis of comparison for the space-station studies which followed. As a minimum requirement for continuously manned operations, the Initial Operating Capability (IOC) for the space station was defined to provide 75 kW of electrical power.

Three different truss configurations are described in reference 1 (hereinafter referred to as the reference document) for possible use as the space-station structure. These three configurations (which are also described in greater detail in ref. 2) are (1) A single-fold deployable truss with 9-ft bays; (2) An erectable truss with 15-ft bays; and (3) A double-fold deployable tetrahedral truss with 10-ft members.

Basic designs have been developed for the three concepts for constructing the space-station reference configuration (refs. 1 through 4). However, detailed information in the literature, especially in the areas of rigid-body dynamics, flexible-body dynamics, and rigid-body controls, exists only for the 9-ft station, so any comparisons based on station stiffness or station response cannot currently be made.

There are several key differences between the 9-ft and 15-ft stations. (See ref. 2.) In the 15-ft station, all the system and power radiators are located on the transverse booms outboard of the alpha joints. The 9-ft station, however, has radiators on the lower keel extension. Locating the radiators on the lower keel

could interfere with growth of the station, especially if a platform were constructed at the base of the keel. A second conceptual difference between the 9-ft and 15-ft stations is that there are two bays of transition structure associated with the alpha joints in the 15-ft station, whereas with the 9-ft station, the alpha joint is positioned in the middle of a truss bay.

This report presents the results of an analysis of the 15-ft space-station concept. Included are descriptions of the finite-element models, the resulting rigid-body and elastic dynamic characteristics, and the results of some structural dynamic studies. Models were created for a 75-kW IOC and 150-kW and 300-kW growth versions of the space station, all of which use photovoltaic solar arrays to generate power. Rigid-body and flexible-body dynamic characteristics are presented for all three models, and dynamic response data are given for the IOC and the 300-kW growth versions of the station.

FINITE-ELEMENT MODEL DESCRIPTIONS

Complete-Truss Versus Equivalent-Beam Models

Several factors contributed to the decision to model the 15-ft station truss structure in more fidelity than is provided by an equivalent-beam approach. First, by modeling the full truss, the equivalent-beam coefficients (coefficients which must be recalculated every time a different type of truss is used) no longer have to be calculated. Second, modeling the full truss also provides some benefits as to the types of structural responses which can be studied. In particular, the loads in individual truss members during a response can be studied, and the information can be used to construct allowable loading charts (ref. 5) for many different spacestation loading conditions. The strength and stiffness degradation in the spacestation truss due to failure of selected individual struts can be studied, as was done in reference 6 for a model of the space-station transverse boom. Third, for the case of the orthogonal tetrahedral truss, modeling the full truss insures that the truss bending-torsion and axial-shear coupling will be included, something which is not easily done using equivalent beams. Fourth, detailed modeling of support structures for systems such as solar arrays, modules, alpha joints, and radiators insures that the support-structure flexibility is included in the model.

IOC Space Station

To calculate rigid-body and flexible-body dynamic characteristics of the IOC space station, a detailed finite-element model of the station was constructed. The finite-element program (ref. 7) Engineering Analysis Language (EAL) was used to form the space-station model and calculate all results. The model for the IOC station is shown with dimensions in figure 1. Because this space station has 15-ft bays, its overall dimensions are similar to, but not exactly the same as, the model with 9-ft bays described in the reference document. The IOC space station measures 390 ft along the keel and 285 ft across the transverse boom (compared with 396 ft and 261 ft, respectively, for the 9-ft-bay station). The axis system for the model is centered in the middle of the bay, which forms the keel/transverse-boom intersection, with X pointing in the direction of flight, Z pointing toward Earth, and Y pointing along the starboard transverse boom.

Truss Description

The support truss that forms the space-station keel, the keel extension, the transverse boom, the lower boom, and the upper boom is an orthogonal tetrahedral truss with a bay size of 15 ft. (See ref. 2.) In the finite-element model, the truss is modeled with axial or rod elements, where the elements represent graphite-epoxy tubes with an outside diameter of 2 in., a wall thickness of 0.06 in., a modulus of 40×10^6 lb/in², and a density of 0.063 lb/in³. The total mass of the tubes that make up the truss structure (including solar-array supports, radiator supports, and reaction-control-system thruster supports) is 4045 lbm. Each truss joint, which included the mass of the Mobile Remote Manipulator System (MRMS) guide pin (ref. 8), is assumed to have a mass of 3.5 lbm. Also, the truss joints are assumed to be rigid; therefore, they do not reduce the truss stiffness.

Subsystem Descriptions

The location of some of the major subsystems on the space station are shown in figure 2. Data on subsystem locations and masses were taken from the reference document whenever possible; otherwise, engineering judgment was used to place the subsystems and/or estimate their masses. Masses for each of the subsystems included in the finite-element model are summarized in table I. A description of each of the subsystems, how they were modeled, and how their respective masses were distributed on the station follows.

Solar arrays.- Eight solar arrays are located on the transverse boom of the IOC station to provide the required 75 kW of electrical power. These solar arrays consist of a central deployable mast to which are attached two blankets covered on one side by solar cells. The central mast is assumed to be 80 ft long, and each of the blankets measures 15 by 80 ft. The blankets are assumed to have an areal mass density of 0.4 lbm/ft², and the deployable mast has a lineal mass density of 0.192 lbm/in. The mast bending and torsional stiffnesses are EI = 4.51×10^8 lb-in² and GJ = 3.00×10^7 lb-in², respectively. As in reference 3, blanket dynamics were not included in the model, but the blanket mass was included by distributing it uniformly along the deployable mast.

Deployable-mast cannisters.— The deployable-mast cannisters are used to house the retracted mast during launch and to deploy the solar-array mast (and attached arrays) once in orbit. The cannister is assumed to be an aluminum cylinder 96 in. long, with a 30-in. outside diameter and a 0.25-in. wall thickness. The base of each cannister is attached to a batten on the transverse boom (fig. 2), and the cannister tip is held in place by four members that are also attached to the transverse boom. When the solar arrays are deployed, they are cantilevered out of the tip of the deployment cannister.

Radiators.— In this concept, the power system and the central radiators have been combined and located on the transverse boom as shown in figure 2. The total surface area required (5853 ft², as given in the reference document) has been divided among four radiators, each of which would be 15 ft wide (one truss bay width) and 50 ft long. The radiators, which were modeled as hollow aluminum box beams with outside cross-sectional dimensions of 180 in. by 1.4 in. and a wall thickness of 0.047 in., each have a structural mass of 1024 lbm. A nonstructural mass of 0.488 lbm/in. was also included for each radiator to account for the mass of the

coolant fluid in the heat pipes. The radiators are cantilevered from a pyramid arrangement of support members (similar to the arrangement used to support the cannisters) and a bay of the transverse-boom truss structure forms the base of the pyramid.

Modules.— A total of five modules are located on the IOC space station in a racetrack configuration on the lower keel extension. (See fig. 2.) There are two habitation modules, two laboratory modules, and one logistics module, total masses of which were obtained from the reference document. The modules were modeled as beams with the properties of an aluminum cylinder which is 427 in. long, has an outside diameter of 174 in., and has a wall thickness of 0.115 in. The structural mass of each module was 2682 lbm. The total masses (structural mass plus interior component masses) were those listed in table I. A support structure consisting of 2-in. outside-diameter graphite-epoxy tubes (with the same properties as the truss tubes) connects the module racetrack to the lower keel extension.

Power management and distribution (PMAD). The total mass of the PMAD equipment on the central structure (assumed to be the keel and transverse boom) is given in the reference document as 1983 lbm. This mass was distributed evenly among the 232 joints of the truss structure, because most of this mass was assumed to represent the cabling that runs over the entire station.

Energy Storage System (ESS). The ESS, which includes fuel cells, electrolysis units, and storage tanks, provides the space station with power during Earth eclipse and has a mass of 2643 lbm (see reference document) per set of solar arrays. The mass for this equipment is located on the transverse booms (fig. 2) midway between the two sets of solar arrays.

Reaction Control System (RCS) thrusters.— Four RCS thrusters are located on the IOC station for performing station-keeping and orbit reboost maneuvers. Two are located at the tips of the lower booms, and two are located on the lower keel, approximately midway between the transverse boom and the lower keel extension. A rigid mass of 54 lbm was placed at the four locations shown in figure 2 to represent the thruster weight. The mass and locations of the RCS thrusters are taken from the reference document.

Contingency hydrazine.— The contingency hydrazine fuel has a wet mass of 6951 lbm (see reference document). This mass was evenly distributed among the eight joints in the truss bay at the base of the keel, which is at the intersection of the lower keel and the keel extension. (See fig. 2.)

Thermal distribution. The thermal distribution system transports heat energy generated by the modules to the radiators located on the transverse booms. The assumed mass of this system was 2252 lbm, and the mass was evenly distributed among the joints on the space-station lower keel.

Rotary joints.— The alpha joint located on each of the transverse booms had a diameter of 14 ft and was modeled as an octagonal ring with the ring segments constructed from aluminum box beams with a hollow square cross section. The box beams had an outside dimension of 6.25 in. and a wall thickness of 0.25 in. (See ref. 8.) The structural mass of each alpha joint was 309 lbm, and 1000 lbm of nonstructural mass was distributed around each alpha joint to represent the mass of internal systems.

A beta joint, which is used to aid in sun tracking, exists for each solar array on the station and is assumed to have a mass of 200 lbm. A rigid mass was placed at the base of each deployable-mast cannister to account for the beta joints.

Guidance, navigation, and control (GNC) equipment. The GNC equipment, a package located in the interior of the bay at the keel/transverse-boom intersection, contains items such as control moment gyros (CMG) and star trackers. The total mass of this equipment is 3899 lbm (see reference document), and it is distributed evenly among the eight joints at the corners of the central truss bay.

Mobile Remote Manipulator System (MRMS).- The MRMS is assumed to have an empty mass of 2000 lbm and was assumed to be parked on the space-station keel at the intersection of the lower keel and the lower keel extension.

Miscellaneous items.— The data handling equipment is a 1250 lbm package assumed to be located on the lower keel extension truss between the modules. Antennas and associated cabling with a total mass of 1950 lbm are placed at various locations on the space station. (See reference document.) A total of 658 lbm of communications and tracking equipment is located on the space station, half on each transverse boom just inboard of the alpha joints.

Growth Space Stations

Truss Description

Finite-element models of the 150-kW and 300-kW growth space stations are shown in figures 3 and 4, respectively. A major difference between the IOC and growth stations is the addition of truss structure to the lower keel, which results in a continuous three-bay-wide lower keel for the growth stations. The primary reason for using the three-bay-wide keel is to provide increased structural redundancy between the manned modules and the power source (the solar arrays) and the control system. The four-longeron one-bay-wide keel can maintain a reduced structural integrity if one of its members fails, but it can no longer function as a load-carrying structure if it suffers the loss of one of its truss joints. The three-bay-wide keel, however, provides enough structural redundancy so that the loss of a truss joint will not cause a catastrophic structural failure. Another important advantage of the three-bay-wide keel is that it provides an increased amount of truss area for mounting space-station payloads.

Another major difference in the growth versions of the space station is the addition of a second module racetrack, which brings the total number of modules to nine (four habitation, four laboratory, and one logistics). The second racetrack is added below the one already in place. As a consequence, four more bays are added to the keel length, which increases that dimension to 450 ft. The lower boom has also been moved down the keel, so that it still extends from the second bay from the bottom.

In the growth versions of the space station, provisions were also made in the finite-element models to distribute controllers along the transverse booms. Before any flexible-body dynamic results were obtained, it was thought that, with the increasing length of the transverse booms, flexibility problems might arise that would require some type of distributed control system to limit transverse boom

deflections, or to increase damping. As a result, rigid beams were used to connect the bases of each of the opposing solar-array deployment cannisters, and joints that defined controller locations were located at the midpoint of the rigid beams. If controllers did need to be added to the transverse boom, the capability thus existed of easily adding controller (CMG) masses at these joints and providing a place to input control torques and forces. For the studies described in this paper, however, no transverse boom controllers were assumed. Thus, no rigid masses were added to these joints.

Both versions of the growth model included the changes described in the preceding three paragraphs. The principal differences between the 150-kW and the 300-kW growth stations were the length of the transverse boom and the number of solar arrays present. In going from the IOC station to the 300-kW growth station, four times the number of solar arrays were required; consequently the transverse boom, at 1005 ft, is four times as long. (See fig. 4.)

Subsystem Descriptions

The structural configuration shown in figures 3 and 4 for the growth station represents one of many possible growth scenarios. The uncertainty associated with how the space station will accommodate growth also applies to the space-station subsystems, their masses, locations, and other factors during growth. All information offered herein is purely speculative on growth subsystems, since no information exists in the reference document. In some cases, subsystem masses have been proportionally scaled up from IOC with respect to the number of modules or the number of solar arrays. Also, the subsystems have been left exactly the same as on the IOC station in some cases. How each subsystem was treated for growth, however, was entirely at the discretion of the author. Only subsystems which changed on the growth stations are described in more detail. Any subsystems not mentioned herein can be assumed to be the same as on the IOC station.

For each set of solar arrays added to the growth station, a radiator, an Energy Storage System, a pair of beta joints, and a pair of deployable mast cannisters were added to the transverse boom. The Energy Storage Systems were added to successive bays outboard of the ESS location on the IOC station (fig. 5) in an effort to keep their mass as close as possible to the root of the transverse boom (and thus reduce the effect of their additional mass on lowering transverse-boom frequencies).

Both versions of the growth station (150 kW and 300 kW) have twice as many habitation and laboratory modules as the IOC station. Since the masses of the thermal-distribution and data-handling systems seemed to be a function of the number of modules, the masses of these two systems were doubled for both versions of the growth station. Also, since both versions of the growth station were assumed to have two module racetracks (with the modules representing a majority of the space-station mass), the growth stations had approximately twice the mass of the IOC station regardless of the power level. Thus, it was assumed that twice as much contingency hydrazine would be required for the growth stations.

Clearly, some important systems which have not been mentioned would require modifications for growth, with the two most obvious examples being the GNC equipment and the RCS thrusters. For the case of the GNC equipment, the number of CMG's located at the keel/transverse-boom intersection for the IOC station would be, at most, half the number required for the growth stations. Adding mass to the IOC GNC location to represent the additional CMG's required for growth would not be

realistic, since the IOC CMG's already completely fill that space. Additional CMG's would have to be located somewhere else on the station; since that location has not been determined, they were left out of the model. Similarly, the four 75-lbf RCS thrusters on the IOC station would not be adequate for a growth station with twice the mass if orbit reboost times were equal. At least four more thrusters would be required for the growth stations. Again, since it is not possible to locate these systems accurately without doing a more detailed analysis on station reboost, they were not included in the model. Because the mass of these systems would add less than 1 percent to the growth-station mass, and because their locations would most likely be on the stiff three-bay keel, neglecting them in the finite-element model should not decrease the accuracy of the results obtained.

SPACE-STATION DYNAMIC CHARACTERISTICS

Rigid Body

Rigid-body dynamics information consisting of total mass, mass moments of inertia, and center-of-gravity (c.g.) location are summarized for the IOC, 150-kW growth, and 300-kW growth space stations in table II. The total mass of each of the two growth stations is approximately twice that of the IOC station, mainly because of the addition of the second module racetrack. The location of the c.g. for all cases is on the Z-axis and relatively close to the modules.

For the power-tower space station to fly in its proper gravity-gradient stabilized attitude (i.e., Z-axis aligned with nadir), the mass moment of inertia about the Z-axis ($I_{\rm ZZ}$) must be smaller than the mass moments of inertia about either the X-axis or the Y-axis. For the case of the 300-kW growth version, however, $I_{\rm YY}$ is less than $I_{\rm ZZ}$; this would cause the station to be gravity-gradient stable with the transverse boom pointing towards Earth. This problem could be corrected on the space station, however, by judiciously locating the payloads. This change in the minimum moment-of-inertia axis is pointed out merely to illustrate that some care will have to be taken to maintain the desired gravity-gradient stability when locating payloads and subsystems on the growth station.

Flexible Body

IOC Space Station

The IOC space-station finite-element model had 293 joints and 879 dynamic degrees of freedom. The first 70 vibration modes are listed in table III along with corresponding frequency and mode shape descriptions. It was found that there are a large number of appendage modes (solar arrays and radiators) interspersed among the primary structure modes. Thus, of the first 70 modes calculated, only 23 could be considered structural modes (41 were appendage modes and 6 were rigid-body modes). The method for describing mode shapes in tables III through V is as follows. The numbers 1 through 5 refer to first through fifth. The next element, one or two letters (capitalized), refers to parts of the space station as follows:

- A Solar array
- R Radiator
- K Keel

UK - Upper keel

LK - Lower keel

TB - Transverse boom

UB - Upper boom

These parts are defined for the IOC station in figure 2. The first subscript is either a lower case b (for bending) or t (for torsion). The next subscript (capital X, Y, or Z) refers to the axis about which the bending or torsion is taking place. Where appropriate, symmetric modes are indicated by (S), and antisymmetric modes are indicated by (A). For example, mode ll (lAbX) is first-solar-array bending about the X-axis, and mode 51 (2AbY + lUKtZ) is second-array bending about the Y-axis plus first-upper-keel torsion about the Z-axis. When more than one component of the space station is listed for a mode description, the component with the largest contribution (in terms of strain energy) is listed first, and the other components are listed in decreasing order of contribution to the mode.

Appendix A lists the percentage of total strain energy in the various space-station components for each of the modes listed in table III. (The strain energies in the first six rigid-body modes are zero; therefore, they are not listed.) The information contained in appendix A, along with plots of the mode shapes, was used to determine the descriptors in table III. The strain energies were also used to determine the order of the descriptors if more than one component were involved in a mode. In mode 51 for example, 95.6 percent of the strain energy is in the solar arrays, and 3.2 percent of the strain energy is in the keel and upper boom; therefore, the array bending is listed first in the mode description.

In general, the space-station modes are of three types - appendage (which involves the solar arrays and radiators), appendage plus structure, and structure. First-radiator-bending modes, modes 7 through 10, occur at 0.0879 Hz and are bending about the Y-axis. Modes 18 through 20, although listed as radiator-bending modes, also include bending of the radiator supports. (See appendix A.) Table III shows a difference in frequency between the array first-bending modes about the X-axis and those about the Y-axis. This difference is attributed to the way the array cannister is attached to the transverse boom. The base of the deployable-mast cannister is attached to the middle of a batten; thus, for array bending about the X-axis, the cannister base only receives support stiffness as a result of the bending stiffness of the batten. For array bending about the Y-axis, however, the cannister base is supported by the axial stiffness of the batten, which is much greater than the bending stiffness. This difference in support stiffness explains the difference in the frequencies of the two array bending modes.

The frequency obtained for the array bending modes in this report is approximately 0.2 Hz, compared with about 0.165 Hz for the space station with 9-ft bays. (See ref. 3.) The difference in the two results is due to the way the array supports were modeled. Reference 3 used a blanket mass of 0.5 lbm/ft² and a mast length of 84.5 ft, compared with the values of 0.4 lbm/ft² and 80 ft used herein. Examples of radiator-bending and solar-array-bending mode shapes are given in figures 6(a) and 6(b), respectively.

The first structural frequency occurs at 0.270 Hz, and the mode is first-keel torsion about the Z-axis. There is also some array bending in this mode that is required for the station to maintain dynamic equilibrium. Mode 29, at 0.215 Hz,

might be considered to be the first structural mode, because it also has some keel torsion. Mode 29, however, is primarily an array-bending mode, with the arrays on one transverse boom bending opposite from those on the other transverse boom. This conclusion is reinforced by the strain-energy information in appendix A, which shows that 77.2 percent of the strain energy is in the arrays and that only 20.7 percent is in the keel for mode 29. Mode 31, however, is the actual first-keel-torsion mode, because it has 70.3 percent of the strain energy in the keel and only 24.0 percent in the solar arrays. First-keel-bending modes occur at 0.337 Hz (about the X-axis) and 0.495 Hz (about the Y-axis). Examples of structural modes are given in figures 6(c) and 6(d) for the IOC station.

Growth Space Stations

The 150-kW growth space-station finite-element model has 477 joints and 1431 dynamic degrees of freedom. The first 106 vibration modes are listed and described in table IV, and the corresponding modal strain energies are summarized in appendix B.

The 300-kW growth space-station model has 685 joints and 2055 dynamic degrees of freedom. The first 200 vibration modes for this station are listed in table V, and the corresponding modal strain energies are summarized in appendix C.

Except for array bending about the X-axis, all the appendage modes in the growth models occur at approximately the same frequencies as the corresponding modes in the IOC model. In the growth models, rigid beams were added to the transverse booms to provide for controller locations. These rigid beams add considerably to the batten bending stiffness at the cannister base; consequently, the $1A_{\rm bX}$ frequencies are increased from 0.118 Hz on the IOC station to 0.190 on the growth stations.

First-keel torsion at 0.270 Hz was the first structural mode for the IOC sta-Because of the increased stiffness provided by the three-bay-wide keel, the frequency of this mode increases to 0.325 Hz (mode 57) for the 150-kW growth station. Since the longer transverse boom provides an increased moment of inertia, the firstkeel-torsion frequency falls to 0.294 Hz (mode 106) for the 300-kW station. Because of the difficulty in identifying some of the modes in the growth stations, and because the nature of some modes has changed from IOC, direct comparisons between the models is not always possible. Tables III through V do show, however, that the $1K_{\rm bx}$ mode decreased from 0.337 Hz in the IOC station to 0.302 Hz in the 150-kW station and that the $1K_{\mathrm{bY}}$ mode decreased from 0.495 Hz in the IOC station to 0.358 Hz in the 300-kW station. The first structural mode for the 150-kW growth station (mode 55) has a higher frequency than the first structural mode (mode 31) for the IOC station. For the case of the 300-kW station, however, the first structural mode (mode 23) is first transverse-boom bending about the X-axis and at 0.093 Hz is nestled among the radiator-bending modes. Representative mode shapes are shown for the 300-kW growth station in figures 7(a) through 7(d).

Many of the appendage modes which might exist on the actual space station were not generated by the finite-element models used here. For example, because of assumptions made in modeling the solar arrays, array torsion and array blanket modes could not be calculated. The radiators were modeled as one-piece beams, whereas, in reality, they would be built-up structures composed of many pieces (see the reference document). The aim here was to include the mass and inertia properties of the appendages, so that accurate structural modes would be calculated. It was felt that

the number and type of appendage modes generated were sufficient to study the desired response quantities for this study.

TRANSIENT RESPONSE RESULTS

Loading Conditions

Three loading conditions were used as input for the space-station transient response studies. These conditions were shuttle dock, orbit reboost, and MRMS translation. The shuttle dock function is taken directly from the reference document and is a l-second, 500-lbf square pulse. (See fig. 8(a).) This force is applied at the docking port (located on a habitation module) in the negative X-direction. Since all response studies were conducted on stations without the orbiter attached, this could simulate a failed dock, in which the orbiter approached the station; made contact with the docking port, which would give the station the loading input; and failed in making the dock permanent, which would cause the station to respond without the attached orbiter mass.

In the orbit reboost maneuver, the four RCS thrusters (75 lbf thrust each) are fired along the flight path (in the positive X-direction) to increase the orbital velocity and thus make up for altitude lost because of atmospheric drag. Since the upper and lower pairs of RCS thrusters are not located equidistant along the Z-axis from the space-station center of gravity, simultaneous firing of all four thrusters causes the station to rotate about its Y-axis. For the space station to maintain a 1° local vertical-attitude pointing requirement during reboost, the upper thrusters are fired continuously, and the lower thrusters are fired on and off with the time histories shown in figure 8(b). This thruster firing sequence is designed to maintain a 1° attitude constraint with a 0.05° hysteresis. (See reference document.) The actual orbit reboost maneuver would take several orbits to complete, but only 336 seconds were used for the studies done here. Although the reboost time history shown in figure 8(b) was derived for the IOC station based on its rigid-body dynamic characteristics, the same time history was used for transient response studies done on the 300-kW growth station.

The reboost firing sequence shown in figure 8(b) is different than that used in reference 3, because the lower thrusters are always on, and only the upper thrusters are cycled. In the orbit reboost maneuver described in reference 3, however, only one set of thrusters is on at any one time. Thus, with the orbit reboost loading used here, twice as much force is being applied to the space station at certain times during the response. Therefore, results obtained using the two different loadings should not be directly compared.

One of the operational demands that may be imposed on the space station is that it maintain a microgravity level less than or equal to $1\times 10^{-5} \rm g$ for many of the anticipated payloads. (lg = 386 in/sec².) On the IOC station, which has a mass of 257 000 lbm, a force of 2.57 lbf applied at the station center of gravity would give this maximum allowable acceleration; therefore, any net load on the IOC station during normal operations would have to be less than or equal to 2.57 lbf. The MRMS loading function shown in figure 8(c) is based on an MRMS, such as that described in reference 9, using a push-pull drive mechanism for translation. Given that the maximum force applied by the MRMS ($F_{\rm MRMS}$) to the IOC station is 2.57 lbf, the period of the applied MRMS load ($T_{\rm MRMS}$) is a function of the total MRMS mass. (See fig. 9.) For the case of an empty MRMS (which is assumed to have a mass of 2000 lbm),

48 seconds are required to transverse one 15-ft bay. For the case of the MRMS with a 28 000 lbm payload, the time to transverse one bay increases to 185 seconds.

IOC Space-Station Responses

The four basic response quantities studied were displacements, accelerations, solar-array root-bending moments, and individual member loads. Figure 10 shows output locations on the IOC space station where the four types of quantities were measured. Joint 59, the location of the shuttle docking port, is at the intersection of habitation module 1 and habitation module 2 and is where the shuttle docking force is applied. Joint 63 is at the intersection of the two laboratory modules and is the location at which a microgravity environment is desirable. The three joints along the keel (3, 114, and 154) and the joint at the tip of the transverse boom (251) are used to monitor displacements of the space-station truss structure. The four joints on the solar arrays (269, 285, 273, and 289) are used to monitor array displacements and root-bending moments. For all transient response calculations, modes 1 through 70 were used and 0.5 percent damping was assumed for each mode.

Displacements

Both structural and appendage displacements were studied. In particular, for the solar arrays, the relative displacement between the base and the tip of the array due to shuttle dock and orbit reboost loads was measured. For the truss structure, relative displacements between the base of the keel and the keel/transverse-boom intersection, the base and top of the keel, and the keel/transverse-boom intersection and the tip of the transverse boom were measured. Again, these displacements were due to shuttle dock and orbit reboost. Since no displacement criteria currently exist for the space-station structure or its appendages, no assessment was made of the acceptability of the results. They are valuable, however, in that they give an indication of the amount and type of response which can be expected in the station.

The relative X-displacement between the root and the tip of the arrays is given in figure 11 for shuttle dock and in figure 12 for orbit reboost. For shuttle dock (fig. 11), the peak relative displacement is about 1.5 in. for both the inboard and outboard solar arrays and occurs for both arrays approximately 2 seconds after load application. For orbit reboost (fig. 12), the peak relative displacement increases to approximately 2.5 in. for both the inboard and outboard arrays and occurs about 225 seconds into the reboost firing. In both cases, the displacements are small compared with the 80-ft length of the solar arrays.

During some time periods in the responses shown in figure 12, the displacements are centered about zero; for other times, they are centered about a displacement of -0.75 in. The reason for this is found by comparing the response curves in figures 12(a) and 12(b) with the orbit reboost maneuver in figure 8(b). The displacements centered around a displacement of -0.75 in. coincide with both thrusters firing, while those centered about zero coincide with only the bottom thrusters firing.

The relative X-displacement due to shuttle dock and orbit reboost is shown for the base of the keel and the keel/transverse-boom intersection in figure 13, for the base and the top of the keel in figure 14, and for the keel/transverse-boom intersection and the tip of the port transverse boom in figure 15. The largest relative structural displacement due to shuttle dock occurs between the base and the top of the keel and is approximately 0.6 in. (See fig. 14.) The maximum relative deflection between the keel/transverse-boom intersection and the tip of the transverse boom is only about 0.2 in. (fig. 15) for both the shuttle dock and the orbit reboost loading cases.

Accelerations at Laboratory Module

Accelerations due to shuttle dock, orbit reboost, and MRMS translation were measured at the laboratory module (joint 63 in fig. 10). In figure 16, the accelerations due to shuttle dock in the X-, Y-, and Z-directions at the laboratory module are shown. The largest acceleration occurs in the X-direction, at 1.0 second, and is -1.15 in/sec², or -3×10^{-3} g. The accelerations due to the orbit reboost maneuver are shown in figure 17. The largest acceleration, at 0.9 in/sec², or 2.3×10^{-3} g, is again in the X-direction and is less than the maximum due to shuttle dock.

Figure 18 shows the X- and Z-accelerations, due to translation of the MRMS, measured at the laboratory module. In this case, the MRMS is on the second bay from the top of the keel and is pushing off in the negative Z-direction. The MRMS is assumed to carry a 30 000 lbm payload and to apply a maximum force of 2.57 lbf (derived previously from rigid-body considerations); the period of the force is approximately 191 seconds. The maximum acceleration at the laboratory module is $\pm 3.86 \times 10^{-3}$ in/sec², or 1.0×10^{-5} g. Because of the large period of the MRMS loading input, no flexible-body modes were excited, and the acceleration response is purely rigid-body. (See fig. 18.)

Solar-Array Root Bending Moments

Solar-array root bending moments were measured at the base of the inboard (joint 269) and the outboard (joint 273) port-side arrays (see fig. 10) for both shuttle dock and orbit reboost. Since both the shuttle dock and the orbit reboost input forces are along the X-axis, any significant bending moment would be about the Y-axis for both arrays. The bending-moment time histories for the two solar arrays are shown in figure 19 for the case of shuttle dock. The peak moment of -2355 in-lb occurs at the root of the outboard solar array approximately 2 seconds into the response. The absolute value of this moment is only about half the peak moment of 4872 in-lb experienced at the root of an array for the IOC station with 9-ft bays. (See ref. 3.) The peak moment at the root of the inboard array (-2200 in-lb) was slightly less than that of the outboard solar array for the IOC station with 15-ft bays. The bending-moment time histories due to orbit reboost are shown in figure 20 for the two solar arrays. The peak bending moment caused by this maneuver is almost twice as large as that caused by shuttle dock for the two arrays; the peak occurs at -4430 in-lb for the outboard array and -4305 in-lb for the inboard array. Maximum absolute values of the IOC space-station response to docking and orbit reboost are summarized in table VI.

Maximum Allowable Load Due to Shuttle Dock

Currently, the loading inputs for the space station are not well defined. For the assumed shuttle docking load, for example, two questions which arise are as follows: (1) For the assumed load of 500 lbf for 1 second, how close does the load

come to buckling a strut in the truss structure? (2) If the loading is not actually 1 second, but is 1/2 second or 2 seconds, what impact does that have on the amplitude of the force which can be applied with respect to truss strut buckling loads?

As a result of these questions, a study was done in which a unit rectangular pulse load was applied at the shuttle docking location, and the duration of the pulse was varied. The procedure described in reference 5 was followed; a transient response was performed for each load case, during which the maximum and minimum axial force was calculated in each truss strut. The strut which had the largest load relative to its Euler buckling load was then identified and defined to be the critical strut for each pulse duration. The allowable force for a given pulse duration was calculated to be that which would be required to buckle the critical member.

In figure 21, the allowable force which can be applied at the shuttle docking port (joint 59) is shown as a function of the rectangular pulse load duration. The shape of the loading function is the same as shown in figure 8(a) and defined in the sketch in figure 21. The critical member for all cases was a longeron at the base of the lower keel at the intersection of the keel and lower keel extension. allowable-force magnitude drops off sharply as the pulse duration is increased from 0 to 1.0 second. Since a pulse of 1.0 second is half the period of the first-keel bending mode about the Y-axis (mode 33), this load duration should cause the greatest load in the truss members. Hence, a rectangular pulse load of this duration would have the smallest allowable-force magnitude (fig. 21) and is approximately 1800 lbf. For pulses longer than 1.0 second, the allowable-force magnitude remains constant at 1800 lbf. By examining figure 21, the two questions posed at the beginning of this section can be answered. First, the shuttle docking load as currently defined causes the load in the critical truss strut to reach 28 percent of its Euler buckling value. Second, if the shuttle force magnitude is correct at 500 lbf, changing its duration will not have an effect on the severity of loads experienced in the truss structure. In fact, for shorter pulse durations, higher docking loads could be absorbed by the truss structure.

300-kW Growth Space-Station Responses

A growth space station which generated 300 kW of power using photovoltaic arrays is anticipated to be a worst-case growth scenario in terms of the effect of increased transverse-boom flexibility on the overall space-station stiffness. It is desirable to determine whether a reduction in performance would occur in the 300-kW growth station compared with the IOC station. Although the growth station has transverse booms which are four times as long as the IOC station, it also has a stiffer three-bay keel and over twice the mass; thus, the increased stiffness of the three-bay keel and the greater mass could conceivably compensate for the increased flexibility of the transverse booms.

In figure 22, output locations where displacements and solar-array root bending moments were measured are shown for the 300-kW growth station. The shuttle docking port is now located at the bottom of the second module racetrack at joint 19. The three joints on the keel (33, 201, and 246) and the one at the tip of the transverse boom (527) are used to monitor displacements of the truss structure. The joints at the bases of the eight solar arrays (539, 557, 575, 593, 611, 629, 647, and 665) are used to monitor root bending moments. For all transient response calculations, modes 1 through 200 were used and 0.5-percent damping was assumed for each mode.

Displacements

The relative X-displacements between the tips and the roots of the solar arrays (joints 535 and 539 on the inboard array out to joints 661 and 665 on the outboard array) were measured for shuttle dock and orbit reboost. During the response, the absolute value of the maximum displacement was compared with the absolute value of the minimum displacement for each solar array. The larger of the two values was chosen as the maximum absolute X-displacement for the array. In figure 23, the maximum absolute X-displacement between the base and tip of each of the eight arrays is plotted against its Y-location on the transverse boom (fig. 22) for the shuttle docking case. The maximum array displacement (occurring at the outboard array, Y = -5850 in.) is 2.1 in., and the minimum displacement (occurring at the fifth array out, Y = -3690 in.) is 0.9 in. The maximum array displacements for the two IOC station arrays are also shown in the figure for comparison. The maximum array displacement due to shuttle docking for the 300-kW growth station is only approximately 0.5-in. larger than the IOC maximum array displacement.

The maximum absolute X-displacement between the base and tip of the solar arrays due to orbit reboost is shown in figure 24. For this loading, there is not a great deal of variation in the maximum array displacements with position along the transverse boom; the minimum is 1.5 in., and the maximum is 1.9 in. Although the array displacements due to reboost for the IOC station are larger than the displacements for the growth station, two facts about the reboost maneuver need to be recalled. First, the cycling (on-off firing) of the upper thrusters was timed using the rigid-body properties of the IOC station. Second, only four RCS thrusters, each capable of generating 75 lbf of thrust were assumed for the growth station (the same number as on the IOC station). This means the growth station would undergo less than half the acceleration of the IOC station, because it has over twice the mass. Thus, caution is urged when making comparisons between the IOC and growth stations based on the responses due to reboost presented herein.

Time histories of the relative X-displacement, due to shuttle dock and orbit reboost, between the base of the keel and the keel/transverse-boom intersection (joints 33 and 201) are presented in figure 25. The displacements due to shuttle dock range between -0.4 in. and 0.4 in., approximately twice the value of the displacements for the IOC station. The maximum absolute displacement due to reboost is -1.85 in.

In figure 26, the relative X-displacements between the tip and the base of the keel (joints 246 and 33) are shown for shuttle dock and orbit reboost. The maximum absolute displacement due to shuttle dock is slightly less than the corresponding maximum for the IOC station. The maximum displacement due to reboost is -2.6 in.

Figure 27 shows the relative X-displacement between the tip of the transverse boom and the keel/transverse-boom intersection (joints 527 and 201) due to shuttle dock and orbit reboost. The maximum absolute displacement during shuttle dock is -1.5 in. (7.5 times the corresponding IOC value), and the maximum absolute displacement during orbit reboost is 6.4 in.

Solar-Array Root Bending Moments

Peak bending moments (about the Y-axis) at the root of the solar arrays are shown in figure 28 for the case of shuttle dock. The maximum value of 2142 in-lb

occurs at the base of the outboard array and is 91 percent of the corresponding value for the IOC station. The peak bending moment due to orbit reboost is 3933 in-1b and also occurs at the base of the outboard solar array. (See fig. 29.) This is 89 percent of the corresponding value for the IOC station. The maximum absolute values of the 300-kW growth-station response to docking and orbit reboost loads are summarized (along with the values for the IOC station) in table VI.

CONCLUDING REMARKS

This report presents results of dynamic analyses performed on a power-tower space station constructed using square truss bays which are 15 ft on each side. Finite-element models were created for the Initial Operating Capability (IOC) space station (which generates 75-kW of power using photovoltaic arrays) and two growth versions of the station (one which produces 150 kW and one which produces 300 kW), both of which also produce power using photovoltaic arrays. These models were of higher fidelity than those discussed in NASA TM-87493 and NASA TM-86386, since all the truss structure as well as the appendage and module supports were modeled explicitly, as opposed to using equivalent beams with coefficients derived using continuum theory. By modeling the truss in detail, issues associated with equivalent-beam modeling were avoided, the effect of support stiffness on appendage modes was illustrated, and loads in individual truss members were easily obtained.

The first 100 normal modes for the IOC station (which had 879 dynamic degrees of freedom), the first 140 modes for the 150-kW growth station (1431 dynamic degrees of freedom), and the first 220 modes for the 300-kW growth station (2055 dynamic degrees of freedom) were calculated, and modes up to approximately 4.0 Hz are presented for each station. In all three finite-element models, the lowest frequency, at 0.088 Hz, is associated with radiator bending. First-solar-array bending about the Y-axis occurred at approximately the same frequency for all three models (0.20 through 0.21 Hz). The influence of the support flexibility on the appendage frequencies was illustrated by the first-array bending about the X-axis mode. For the IOC station, this mode occurred at 0.12 Hz. For the growth stations, the stiffness of the array supports was significantly increased by the addition of rigid controller support members between the array cannister bases. Adding these members along the transverse booms caused the frequency for the first-array bending about the X-axis mode to increase to 0.19 Hz for the growth stations. The first structural mode for the IOC station was keel torsion, and it occurred at 0.27 Hz. Using a three-bay keel significantly increases the stiffness of the station, as was evidenced by the 150-kW growth station, whose first structural mode was first-keel bending about the X-axis at 0.30 Hz. The effects of the very long transverse booms on the 300-kW growth station were to lower the first three structural frequencies (associated with transverse-boom bending modes) to the range of 0.09 through 0.11 Hz.

Displacements on the IOC station due to disturbances such as shuttle dock and orbit reboost (a maximum of 2.5 in. for the solar arrays and 1.2 in. for the structure) are given, but are not assessed, since no displacement criteria currently exist for the station. Response calculations done for the 300-kW growth station indicate that the increased flexibility induced by the long (≈500 ft) transverse booms is partially offset by the increased stiffness of the three-bay keel and the increased mass associated with adding a second module racetrack. Thus, the maximum relative displacement on the 300-kW growth station is only 2.1 in. for the solar arrays and 6.4 in. for the truss structure.

Space-station accelerations may pose a problem, however, if the desire to maintain an acceleration level of $1\times 10^{-5} \rm g$ or less at the laboratory modules during normal space-station operations is strictly enforced. This implies that all forces applied to the IOC station have to be less than 2.6 lbf (based on an IOC station mass of 257 000 lbm). Accelerations at the laboratory module due to shuttle dock and orbit reboost are over two orders of magnitude greater than $1\times 10^{-5} \rm g$. A requirement of $1\times 10^{-5} \rm g$ might limit Mobile Remote Manipulator System (MRMS) operations, both the speed at which it could move about the station and the rate at which it could move payloads while stationary. Even assumed astronaut crew motion inside the habitation modules (NASA TM-87493 and NASA TM-86386) would cause the acceleration requirement to be violated. Locating payloads with very small microgravity requirements on a load isolation system as described in NASA TM-86386 seems to be a more practical method of maintaining a microgravity requirement than imposing the requirement on the whole laboratory module.

Bending moments at the base of the solar arrays due to shuttle dock and orbit reboost are 2355 in-lb and 4430 in-lb, respectively, for the IOC station. For the 300-kW growth station, the peak bending moments at the root of the solar arrays due to shuttle dock and orbit reboost are 2142 in-lb and 3933 in-lb, respectively. These values are well within the 41 760 in-lb bending strength of the array mast given in NASA TM-86386.

A worst-case scenario for space-station growth was initially thought to be a station generating 300 kW of power using photovoltaic arrays. However, analysis showed that this scenario did not produce any significant degradation in measured response to the anticipated loadings when compared with the IOC station. There was some increase in deflections. The greatest increase, due to orbit reboost, was 6.4 in. at the tip of the transverse boom. Peak bending moments, measured at the roots of the solar arrays, due to shuttle dock and orbit reboost were actually smaller than the corresponding values on the IOC station.

NASA Langley Research Center Hampton, VA 23666-5225 April 14, 1986

APPENDIX A
STRAIN ENERGY DISTRIBUTION IN IOC SPACE-STATION EIGENVECTORS

			Perce	nt of	total	energy	for m	ode -		
Component	7	8	9	10	11	12	13	14	15	16
Astromast supports Astromasts Radiator supports Radiators Lower keel extension Keel + upper boom Transverse boom	53.9 45.2	54.4 45.6	54.4 45.6	54.0 45.3	66.3 31.2	67.4	67.9 31.9	67.9 31.9	67.9 31.9	67.8 31.9

			Perce	nt of	total	energy	for m	ode -		
Component	17	18	19	20	21	22	23	24	25	26
Astromast supports Astromasts Radiator supports Radiators Lower keel extension Keel + upper boom Transverse boom	67.9 31.9	99.4	99.9	99.8	27.0 12.9 59.9	40.9 19.5 39.4	87.7 5.6 5.6	92.7	98.4	98.6

			Perce	nt of	total	energy	for m	ode -		
Component	27	28	29	30	31	32	33	34	35	36
Astromast supports Astromasts Radiator supports Radiators	99.1	99.4	77.2	98.3	24.0	1.3	2.4	4.1	5.0	12.5 87.3
Lower keel extension Keel + upper boom Transverse boom			20.7		70.3	2.8 82.1 9.3	21.6 74.4	6.1 26.0 62.2	25.5 46.2 22.0	

APPENDIX A - Continued

			Perce	nt of	total	energy	for m	ode -		
Component	37	38	39	40	41	42	43	44	45	46
Astromast supports Astromasts Radiator supports Radiators	12.5 87.3	12.6 87.3	12.6 87.3	12.6 87.4	12.6 87.0	12.1 79.5	13.1 82.6	21.7	85.5	83.6
Lower keel extension Keel + upper boom Transverse boom						4.4 3.3	2.1	2.8 46.7 26.4	12.0	2.9 12.1

			Perce	nt of	total	energy	for m	ode -		
Component	47	48	49	50	51	52	53	54	55	56
Astromast supports Astromasts Radiator supports Radiators	94.5	97.8	96.1	96.2	95.6	85.7	3.0	4.0	7.6	2.4 16.8 3.7
Lower keel extension Keel + upper boom Transverse boom	2.6		1.9	2.0	3.2	11.8	81.6	75.6 18.9	4.7 44.7 41.0	20.7

			Perce	nt of	total	energy	for m	ode -		
Component	57	58	59	60	61	62	63	64	65	66
Astromast supports Astromasts Radiator supports	2.9 17.0 3.9	6.4	4.7	11.2 38.0	19.2 74.2	17.8 67.2	18.4 71.5	19.9 77.8	20.0 78.5	5.4 21.5
Radiators Lower keel extension Keel + upper boom Transverse boom	5.2 70.4	13.0 30.8 36.5	21.8 28.7 32.7	22.0 16.9 11.5	3.8	4.4 5.7 3.1	3.0 4.2	-		22.1 26.7 23.0

APPENDIX A - Concluded

			Perce	nt of	total	energy	for m	ode -	
Component	67	68	69	70					
Astromast supports Astromasts Radiator supports Radiators	15.8 65.9	9.5 38.3	8.5 34.6	7.8 31.5					
Lower keel extension Keel + upper boom Transverse boom	3.8 8.9 4.8	8.2 12.5 30.4	1.0 10.1 42.4	10.6 17.6 31.9					

APPENDIX B

STRAIN ENERGY DISTRIBUTION IN 150-kW GROWTH-STATION EIGENVECTORS

			Perce	nt of	total	energy	for m	ode -		
Component	7	8	9	10	11	12	13	14	15	16
Astromast supports Astromasts Radiator supports Radiators Lower keel Upper keel + upper boom Transverse boom Modules	53.9 45.1	54.3 45.5	54.3 45.5	54.4 45.6	54.4 45.6		54.4 45.6	53.8 45.1	99.2	99.9

			Perce	nt of	total	energy	for m	ode -		
Component	17	18	19	20	21	22	23	24	25	26
Astromast supports Astromasts Radiator supports Radiators Lower keel Upper keel + upper boom Transverse boom Modules	99.9	99.9	99.9	99.9	99.9	98.7	77.7 1.3 5.2 14.6	80.9 1.4 1.5	14.5 83.5	14.5 83.5

			Perce	nt of	total	energy	for m	ode -		
Component	27	28	29	30	31	32	33	34	35	36
Astromast supports Astromasts Radiator supports Radiators Lower keel Upper keel + upper boom	14.5 83.5	14.5 83.5	14.5 83.5	14.5 83.5	14.5 83.5	6.7 78.8 4.8	1.3 85.0	90.0	1.2 95.4	96.6
Transverse boom Modules						8.2	10.5	7.7	2.1	1.9

APPENDIX B - Continued

			Perce	nt of	total	energy	for m	ode -		
Component	37	38	39	.40	41	42	43	44	45	46
Astromast supports Astromasts Radiator supports Radiators Lower keel Upper keel + upper boom Transverse boom Modules	2.1 95.5	1.3 97.2	1.6 97.5	1.5 97.6	1.6 97.7	1.6 97.7	98.4	98.5	98.4	98.8

			Perce	nt of	total	energy	for m	ode -		
Component	47	48	49	50	51	52	53	54	55	56
Astromast supports Astromasts Radiator supports Radiators	98.9	6.4 90.9	99.3	99.4	99.4	99.4	95.4	93.2	14.4	1.5 13.6
Lower keel Upper keel + upper boom							2.6	4.5	41.5	22.0
Transverse boom Modules								1.1	40.8	61.6

			Perce	nt of	total	energy	for m	ode -		
Component	57	58	59	60	61	62	63	64	65	66
Astromast supports Astromasts Radiator supports Radiators	10.7	7.8	9.9	3.2	65.7 2.1	70.6 1.9	55.1	9.6 88.7	9.7 88.9	9.7 88.9
Lower keel Upper keel + upper boom Transverse boom Modules	79.8 8.2	64.9 25.9	48.4 2.4 38.0	79.8 3.0 11.8 1.5	6.6 24.4	2.5	6.3 1.6 35.9			

APPENDIX B - Continued

			Perce	nt of	total	energy	for m	ode -		
Component	67	68	69	70	71	72	73	74	75	76
Astromast supports Astromasts Radiator supports Radiators Lower keel Upper keel + upper boom Transverse boom Modules	9.7 88.9	9.7 88.9	9.7 88.9	9.7 88.9	7.4 80.8 2.7 4.7	1.6 73.9 8.1 7.7 7.1	87.9 2.0 1.5 7.3	1.7 88.2 2.2 5.1	92.7	2.3 3.8 3.7

			Perce	nt of	total	energy	for m	ode -		
Component	77	78	79	80	81	82	83	84	85	86
Astromast supports Astromasts Radiator supports Radiators Lower keel Upper keel + upper boom Transverse boom Modules	97.1	1.1 97.4	97.6	1.3 97.7	97.8	97.8	97.9	97.9	98.0	98.1

			Perce	nt of	total	energy	for m	ode -		
Component	87	88	89	90	91	92	93	94	95	96
Astromast supports Astromasts Radiator supports Radiators	98.4	95.7	99.1	96.5	93.5	77.9	21.2	50.3	2.7 12.5	47.9
Lower keel Upper keel + upper boom Transverse boom Modules		1.2		1.6	1.5 2.2 2.1	8.5 10.7 2.0	18.3 56.4 2.1	19.5 20.6 7.8	13.3 12.0 57.4	4.7 5.1 41.2

APPENDIX B - Concluded

			Perce	nt of	total	energy	for m	ode -		
Component	97	98	99	100	101	102	103	104	105	106
Astromast supports Astromasts Radiator supports Radiators	2.9 11.7	3.0	8.2	32.4 4.1	32.3 4.8		1.9	2.4	3.2 2.8 1.2	
Lower keel Upper keel + upper boom	15.0 1.4	10.2 76.0	27.3	7.2 6.1	7.1	74.0 7.9	7.6 1.1	35.1 4.8	30.6	6.7
Transverse boom Modules	66.5	10.2	62.4	49.0	53.3	14.8	86.0	47.6 6.4	61.4	4.6 87.5

APPENDIX C

STRAIN ENERGY DISTRIBUTION IN 300-kW GROWTH-STATION EIGENVECTORS

			Perce	nt of	total	energy	for m	ode -		
Component	7	8	9	10	11	12	13	14	15	16
Astromast supports Astromasts Radiator supports Radiators Lower keel Upper keel + upper boom Transverse boom Modules	44.1 36.7 3.3	52.8 43.9 2.5	54.2 45.6	53.6 44.8	54.4 45.6	54.3 45.6	54.4 45.6	54.3 45.6	54.4 45.6	54.4 45.6

			Perce	nt of	total	energy	for m	ode -		
Component	17	18	19	20	21	22	23	24	25	26
Astromast supports Astromasts Radiator supports Radiators Lower keel Upper keel + upper boom Transverse boom Modules	54.4 45.6	54.4 45.6	54.4 45.6	l	54.4 45.6	54.2 45.5	2.8 1.2 9.5 7.5 10.4 68.1	9.2 11.2 1.3 9.7	2.1 2.5 23.1 17.4 53.8	99.8

			Perce	nt of	total	energy	for m	ode -		
Component	27	28	29	30	31	32	33	34	35	36
Astromast supports Astromasts Radiator supports Radiators Lower keel Upper keel + upper boom Transverse boom Modules	99.8	99.9	99.9	99.9	99.9	99.9	99.9	99.9	99.9	99.9

APPENDIX C - Continued

			Perce	nt of	total	energy	for m	ode -		
Component	37	38	39	40	41	42	43	44	45	46
Astromast supports Astromasts Radiator supports Radiators Lower keel Upper keel + upper boom Transverse boom Modules	99.9	100	100	2.0 90.6	3.9 75.7 4.2 14.8	51.2 3.9 6.5 37.2	55.9 3.2 2.0 37.7	71.8	14.5 83.4	14.4 83.4

			Perce	nt of	total	energy	for m	ode -		
Component	47	48	49	50	51	52	53	54	55	56
Astromast supports Astromasts Radiator supports Radiators Lower keel Upper keel + upper boom Transverse boom Modules	14.5 83.5	14.5 83.5	ł	14.5 83.5						

			Perce	nt of	total	energy	for m	ode -		
Component	57	58	59	60	61	62	63	64	65	66
Astromast supports Astromasts Radiator supports Radiators Lower keel Upper keel + upper boom	14.5 83.5	14.5 83.5	14.5 83.5	88.7	90.2	3.2 90.4	1.4 93.4	95.5	95.8	1.7 96.4
Transverse boom Modules				8.4	8.3	4.6	3.6	3.2	3.1	1.2

APPENDIX C - Continued

			Perce	nt of	total	energy	for m	ode -		
Component	67	68	69	70	71	72	73	74	75	76
Astromast supports Astromasts Radiator supports Radiators Lower keel Upper keel + upper boom	96.6	1.4 97.0	1.2 97.2	1.3 97.4	1.4 97.5	1.5 97.6	1.6 97.7	1.5 97.6	1.6 97.7	1.6 97.7
Transverse boom Modules	2.3	1.0					<u> </u>			

			Perce	nt of	total	energy	for m	ode -		
Component	77	78	79	80	81	82	83	84	85	86
Astromast supports Astromasts Radiator supports Radiators Lower keel	1.6 97.8	1.6 97.8	97.8	97.8	98.3	98.3	98.4	98.6	98.6	98.8
Upper keel + upper boom Transverse boom Modules			1.1	1.1	1.0	1.2				

			Perce	nt of	total	energy	for m	ode -		
Component	87	88	89	90	91	92	93	94	95	96
Astromast supports Astromasts Radiator supports Radiators Lower keel Upper keel + upper boom Transverse boom Modules	98.8	99.0	99.0	99.0	99.1	4.4 94.3	99.3	99.4	99.4	99.4

APPENDIX C - Continued

			Perce	nt of	total	energy	for m	ode -		
Component	97	98	99	100	101	102	103	104	105	106
Astromast supports Astromasts Radiator supports	99.4	99.4	99.5	99.5	1.5 96.1	8.1 83.7	97.1	85.9	4.3 87.0	33.0
Radiators Lower keel Upper keel + upper boom						2.3	1.5	4.3		42.8
Transverse boom Modules	 					3.6		8.2	8.0	23.1

			Perce	nt of	total	energy	for m	ode -		
Component	107	108	109	110	111	112	113	114	115	116
Astromast supports Astromasts Radiator supports Radiators	15.2	2.3 6.4	4.3	2.4 6.0	14.9	65.8 2.8	60.8	4.0	57.0	68.8
Lower keel Upper keel + upper boom Transverse boom Modules	43.4 39.6	26.3	71.0	16.6 73.7	20.8 4.1 .58.7	2.7	5.1	80.5 1.6 11.5 1.6	2.1 39.1	5.8 3.5 20.7

			Perce	nt of	total	energy	for m	ode -		
Component	117	118	119	120	121	122	123	124	125	126
Astromast supports Astromasts Radiator supports Radiators	70.4	9.3 87.9	9.5 88.5	8.5 85.7	8.4 85.4	9.7 88.8	9.7 88.8	9.7 88.9	9.7 88.9	9.7 88.9
Lower keel Upper keel + upper boom	2.9							-		
Transverse boom Modules	24.1	1.2		2.9	3.2					

APPENDIX C - Continued

		·	Perce	nt of	total	energy	for m	ode -		
Component	127	128	129	130	131	132	133	134	135	136
Astromast supports Astromasts Radiator supports Radiators Lower keel Upper keel + upper boom Transverse boom Modules	9.7 88.9	9.7 88.9	9.7 88.9	9.7 88.9	9.7 88.9	9.7 88.9	3.4 71.6 4.7 3.2 15.2	3.3 79.5 1.9 3.1 10.1	81.4 1.2 15.0	5.3 84.4 1.4 1.1 5.9

			Perce	nt of	total	energy	for m	ode -		
Component	137	138	139	140	141	142	143	144	145	146
Astromast supports Astromasts Radiator supports Radiators Lower keel	90.7	90.8	95.4	96.2	94.8	1.1 96.5	96.6	97.0	95.9	97.2
Upper keel + upper boom Transverse boom Modules	6.4	6.3	2.8	2.8	3.3	1.6	1.8	1.4	1.8	1.0

			Perce	nt of	total	energy	for m	ode -		
Component	147	148	149	150	151	152	153	154	155	156
Astromast supports Astromasts Radiator supports Radiators Lower keel Upper keel + upper boom Transverse boom Modules	1.1 97.3	1.0 96.7	1.2 97.6	1.2 97.7	97.7	1.2 97.7	1.3 97.8	97.2	98.0	97.7

APPENDIX C - Continued

			Perce	nt of	total	energy	for m	ode -		···-
Component	157	158	159	160	161	162	163	164	165	166
Astromast supports Astromasts Radiator supports Radiators Lower keel	98.0	98.1	98.2	98.3	98.2	98.3	98.4	1.2 97.7	97.0	1.1 97.8
Upper keel + upper boom Transverse boom Modules			1.1	1.1	1.0				1.0	

			Perce	nt of	total	energy	for m	ode -		
Component	167	168	169	170	171	172	173	174	175	176
Astromast supports Astromasts Radiator supports Radiators Lower keel Upper keel + upper boom Transverse boom Modules	98.9	97.6	99.1	98.0	99.2	97.7	98.3	93.9 1.9 2.4 1.1	21.3 17.1 51.2 8.2	82.6 5.6 5.5 4.9

			Perce	nt of	total	energy	for m	ode -		
Component	177	178	179	180	181	182	183	184	185	186
Astromast supports Astromasts Radiator supports Radiators	97.7	1.4 46.6	2.8 29.9	26.5	41.1	5.0	24.5 1.4	47.0 4.3	41.1 3.6	3.1 3.8 1.2
Lower keel Upper keel + upper boom Transverse boom Modules	1.0	8.3 12.4 30.2	5.5 3.3 56.9	15.0 26.4 29.9	4.4 5.5 47.6	9.6 73.4 10.6	12.7 59.2	4.6 4.4 38.5	4.3 3.8 45.9	6.5 1.2 83.6

APPENDIX C - Concluded

			Perce	nt of	total	energy	for m	ode -		
Component	187	188	189	190	191	192	193	194	195	196
Astromast supports Astromasts Radiator supports Radiators	2.1 4.8	2.9 6.7 1.6	6.0	41.9 1.6	39.4 1.2	10.3	1.1	4.1 2.1 2.0	3.4	1.4
Lower keel Upper keel + upper boom Transverse boom Modules	5.5 1.2 85.2	7.9 79.1	70.0	1.0	1.5 56.5	13.1 74.8	52.6 6.7 36.4	12.6 77.3	24.0 2.4 66.2	5.9 77.9 11.9

	Percent of total energy for mode -						
Component	197	198	199	200			
Astromast supports Astromasts Radiator supports Radiators Lower keel Upper keel + upper boom Transverse boom	12.3	57.0 2.1 22.2	1.6	3.3 1.0 6.0 70.9 15.7			
Modules	71.4	16.4					

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TABLE I.- IOC SPACE-STATION COMPONENT MASSES

Component	Mass per component, lbm	Number of components on station	Total component mass, lbm	
Truss joint	3.5	232	812	
Truss structure (tubes)	(a)		4 045	
Power management and distribution	(a)		1 984	
Energy storage	(a)		10 242	
Solar arrays	1 144	8	9 155	
Astromast cannisters	224	8	1 794	
Reaction control system thrusters	54	4	216	
Contingency hydrazine	(a)		6 951	
Thermal distribution	(a)		2 252	
Radiators	1 315	4	5 261	
Data-handling equipment	(a)		1 250	
Guidance, navigation, and control	(a)		3 899	
Antennas plus cabling	(a)		1 950	
Communications and tracking	(a)		658	
MRMS	2 000	1	2 000	
α rotary joints	1 309	2	2 617	
β rotary joints	200	8	1 600	
Habitation module 1	37 942	1	37 942	
Habitation module 2	34 163	1	34 163	
Logistics module	33 884	1	33 884	
Laboratory module 1	39 495	1	39 495	
Laboratory module 2	55 305	1	55 305	

 $^{^{\}mathrm{a}}\mathrm{Consists}$ of many components or is distributed on station.

TABLE II.- RIGID-BODY INFORMATION FOR THREE SPACE-STATION MODELS

Model	Mass,	Center of gravity ^a	Mass moments of inertia, lbf-in-sec ²			
1bm		(X, Y, Z), in.	IXX	I _{YY}	$\mathtt{I}_{\mathtt{ZZ}}$	
IOC 150-kW growth 300-kW growth	257 475 467 697 528 465	14, 0, 2171 -1, 0, 2433 -11, 0, 2153	8.385 × 10 ⁸ 20.83 50.21	7.574 × 10 ⁸ 16.76 25.38	1.393 × 10 ⁸ 5.146 26.11	

 $^{^{\}mathrm{a}}$ Measured from origin (center of keel/transverse-boom intersection).

TABLE III.- IOC 75-kW SPACE-STATION VIBRATION MODES

[Nomenclature defined in section "Space-Station Dynamic Characteristics"]

Mode	Frequency, Hz	Description				
1-6	0	Rigid body				
7-10	0.088	1R _{bY}				
11-17	.118119	$^{1\mathrm{A}}\mathrm{bx}$				
18-20	.119	$^{1 m R}_{ m bZ}$				
21, 22	.120, .131	$1R_{bZ} + 1A_{bX}$				
23-28	.198208	1A _{bY}				
29	.215	$1A_{bY} + 1K_{tZ}$				
30	.220	1A _{bY}				
31	.270	$1K_{tZ} + 1A_{bY}$				
32	.337	lK _{bX}				
33	.495	1K _{bY}				
34	.732	$1TB_{bX}(S) + LK_{bX} + UK_{bY}$				
35	.762	$2LK_{bX} + 1TB_{bX}$ (one boom only)				
36-43	.841850	^{2A} bX				
44	.858	$1UK_{bY} + 1TB_{bZ}(S)$				
45-50	1.00-1.07	^{2A} bY				
51	1.11	^{2A} by + luK _{tZ}				
52	1.12	$2A_{bY} + 2K_{bY}$				
53	1.17	luk _{bX}				
54	1.45	$luK_{tZ} + ltB_{bZ}(s)$				
55	1.59	$2K_{bY} + 1TB_{bZ}(S)$				
56	2.67	$1TB_{tY}(S) + 3K_{bY}$				
57	2.84	1TB _{tY} (A)				
58	3.20	$2TB_{bX}$ (one boom only) + $2UK_{bX}$				
59	3.28	3K _{bX} + 2TB _{bX} (one boom only)				
60-65	3.60-3.73	Cannister support bending about Z				
66	3.78	$3K_{bY} + 2TB_{bZ}$				
67	3.84	Cannister support bending about Z				
68	3.94	$2TB_{bZ}(A) + 3K_{bY} + 2UK_{bX}$				
69	3.97	$2TB_{bZ}(A) + 2UK_{bX} + UB_{bX}$				
70	4.10	$2TB_{\mathrm{bX}}(A) + 3K_{\mathrm{bX}} + UB_{\mathrm{bX}}$				

TABLE IV.- 150-kW GROWTH SPACE-STATION VIBRATION MODES

[Nomenclature defined in section "Space-Station Dynamic Characteristics"]

Mode	Frequency, Hz	Description
1-6	0	Rigid body
7-14	0.088	1R _{bY}
15-22	.112122	1R _{bZ}
23, 24	.1862, .1886	1A _{bY} + TB _{tY}
25-31	.190	1A _{bx}
32	.193	$1A_{bX} + 1A_{bY} + 1TB_{bX}$ (one boom only)
33-52	.197208	lA _{bX} or lA _{bY} or both
53	.218	1A _{by}
54	.231	1A _{bY} + LK _{tZ}
55	.302	$1\kappa_{\rm bX} + 1{\rm TB}_{\rm bX}({\rm A})$
56	.320	1TB _{bX} (S)
57	.325	$1LK_{tZ} + 1TB_{bZ}(A) + 1UK_{bY}$
58	.416	$2LK_{bY} + 1LK_{tZ} + 1TB_{bZ}(S)$
59	.526	$2K_{\text{bY}} + 1TB_{\text{bZ}}(S)$
60	.795	$2K_{bX} + 1TB_{bX}(A)$
61	.902	
62	.917	$1TB_{\pm Y}(S) + 2A_{DY}$
63	.949	$\begin{array}{cccccccccccccccccccccccccccccccccccc$
64-70	.999-1.00	21bbZ
71	1.013	2A _{bX} 2A _{bX} + 1UK _{bX}
72	1.027	2AbX + 2Ab - + 111Kb
73	1.036	$2A_{bX} + 2A_{bY} + 1UK_{bX}$ $2A_{bX} + 2A_{bY} + 1K_{bY}$
74-87	1.043-1.065	$2A_{bX} + 2A_{bY} + 1A_{bY}$
88	1.045	2ADX
89, 90	1.068, 1.068	$2A_{bY} + 1UK_{bY}$
91	1.106	2A _{by}
92	1.119	2A _{by} + UK _{tZ}
93	1.119	2A _{by} + 1K _{by}
94		$1 \text{UK}_{\text{bX}} + 1 \text{LK}_{\text{tZ}}$
f .	1.231	$1 \text{UK}_{\text{bX}} + 2 \text{K}_{\text{bY}} + 1 \text{TB}_{\text{bZ}} (\text{S})$
95 96	1.350	$2TB_{bX}(A) + 1UK_{tZ}$
97	1.357	2TB _{bZ} + 1UK _{tZ}
	1.388	2TB _{bX} (S) + 1UK _{tZ}
98	1.540	1UK _{tz}
99	2.080	$2TB_{bZ}(S) + 2K_{bY}$
100	2.225	$TB_{tY} + 2UK_{bY} + 2A_{bY}$
101	2.275	$TB_{ty} + 2A_{by}$
102 103	3.371	3K _{by} + TB _{ty}
	3.578	4TB _{bZ} + LK _{tZ}
104	3.655	$\frac{4\text{TB}_{bX} + 3K_{bX}}{3\text{mp}}$
105	3.720	3TB _{bX} (S) + LK _{bY}
106	3.880	Modules/module support bending

TABLE V.- 300-kW GROWTH SPACE-STATION VIBRATION MODES

[Nomenclature defined in section "Space-Station Dynamic Characteristics"]

Mode	Frequency, Hz	Description
1-6	0	Rigid body
7-22	0.087-0.088	$1R_{ m bY}$
23	.093	$lTB_{bX}(s) + lR_{bY}$
24	.104	$1TB_{bZ}(s) + 1R_{bZ}$
25	.107	$1TB_{bX}(A) + 1R_{bZ}$
26-39	.119119	$1R_{ m bZ}$
40	.121	$1R_{ m bZ}^{ m 22}$
41	.127	$1R_{ m bZ}$
42	.155	\mathtt{lTB}_{tY} (one boom only) + \mathtt{lA}_{bY}
43	.159	$1TB_{tY}(S) + 1A_{bY}$
44	.190	$1TB_{ty}(A) + 1A_{by}$
45-59	.190190	1A _{bX}
60	.197	1A _{bY}
61	.198	1A _{bY}
62-101	.201210	1A _{bX} or 1A _{bY} or both
102	.213	1A _{bX}
103	.216	la _{by}
104	.234	1A _{bY}
105	.267	1A _{by} + TB _{ty}
106	.294	$LK_{tZ}^{DI} + ITB_{bZ}(A)$
107	.358	$1K_{\rm by}^{\rm CZ} + 2TB_{\rm bz}^{\rm BZ}$
108	.408	$2TB_{bx}(A) + 1K_{by}$
109	.442	$2K_{bY} + 1TB_{bZ}$ (one boom only)
110	.452	2TB _{bX} (S)
111	.646	$2TB_{bZ}(S) + 1K_{bY}$
112	.770	$TB_{ty} + 2A_{by}$
113	.773	$TB_{ty} + 2A_{by}$
114	.788	2K _{bX}
115	.933	$2TB_{bZ}(A) + 2A_{bY}$
116	.968	$3TB_{bZ}$ (one boom only) + $2A_{bY}$ + UK_{bY}
117	.975	$TB_{ty} + 2A_{by}$
118-132	.994-1.00	^{2A} bX
133-166	1.00-1.07	$2A_{bX} + 2A_{bY}$
167-173	1.07-1.09	^{2A} bY
174	1.09	2A _{bY}
175	1.16	10K _{bx}
176	1.19	$2A_{bY}^{DA} + 1UK_{bY}$
177	1.19	2A _{bY}
178	1.21	$3TB_{bZ} + 1K_{bY}$
179	1.23	$2TB_{bX}(s) + 1UK_{bX}$
180	1.25	$2TB_{bZ}^{DA}(s) + 1UK_{bX}^{DA} + 2K_{bY}$
		20 20 21

TABLE V.- Concluded

Mode	Frequency, Hz	Description
181	1.36	4TB _{bZ}
182	1.52	UKtz
183	1.75	$3TB_{bZ}(S) + 2K_{bY}$
184	1.79	TB _{ty} (one boom only)
185	1.81	TB_{+Y} (one boom only) + $3TB_{bZ}(S)$
186	2.18	4TB _{bX} (A)
187	2.21	5TB _{bZ}
188	2.27	4TB _{bX} (one boom only)
189	2.69	$4TB_{bZ}(S) + 2LK_{bY}$
190	2.82	2TB _{ty} (one boom only)
191	2.83	2TB _{ty} (one boom only)
192	3.01	TB _{tY}
193	3.41	$3K_{\text{bY}}^{\text{CI}} + 4TB_{\text{bZ}}(S)$
194	3.48	5TB _{bX} (one boom only)
195	3.50	5TB _{bX} (one boom only) + 3K _{bY}
196	3.80	$4TB_{bz}^{DA}(A) + LK_{tz}$
197	3.87	Module bending + 2LK _{bX} + 4TB _{bZ} (A)
198	4.03	2LK _{bX} + UB _{bX}
199	4.37	4TB _{bZ} (S) + 2K _{bY}
200	4.51	2UK _{bX} + UB _{bX}

TABLE VI.- MAXIMUM ABSOLUTE VALUES OF SPACE-STATION RESPONSE QUANTITIES

[15-ft bays]

	IOC		300-kW growth	
Quantity	Docking load	Orbit reboost	Docking load	Orbit reboost
Relative displacement between bottom of keel, and keel/transverse-boom intersection, in.	0.1657	0.3049	0.4031	1.851
Relative displacement between bottom and top of keel, in.	.5737	.4021	.5484	2.618
Relative displacement between keel and tip of transverse boom, in.	.1946	.1932	1.516	6.421
Relative displacement between base and tip of solar array, in.	1.517	2.650	2.083	1.914
Bending moment M _Y at root of solar array, in-lb	2355	4430	2142	3933

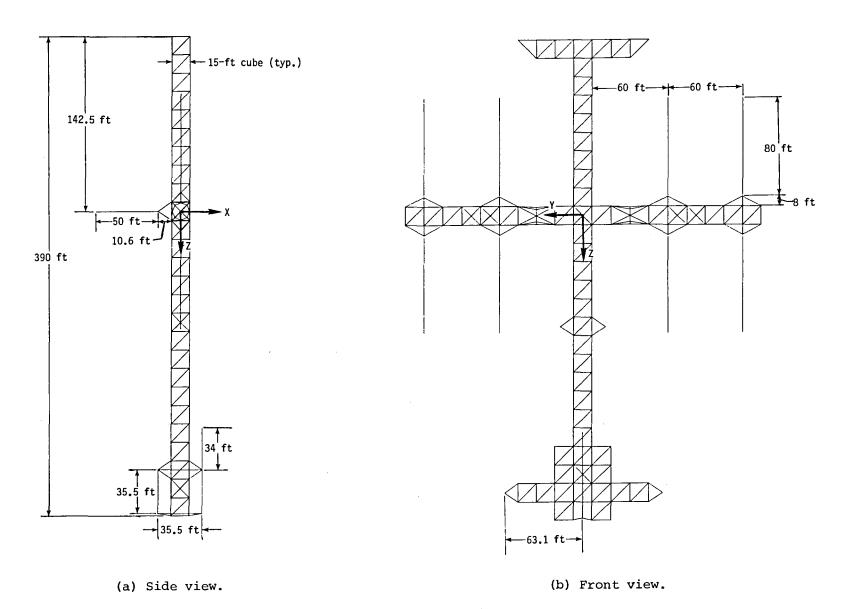


Figure 1.- Dimensions of IOC space station.

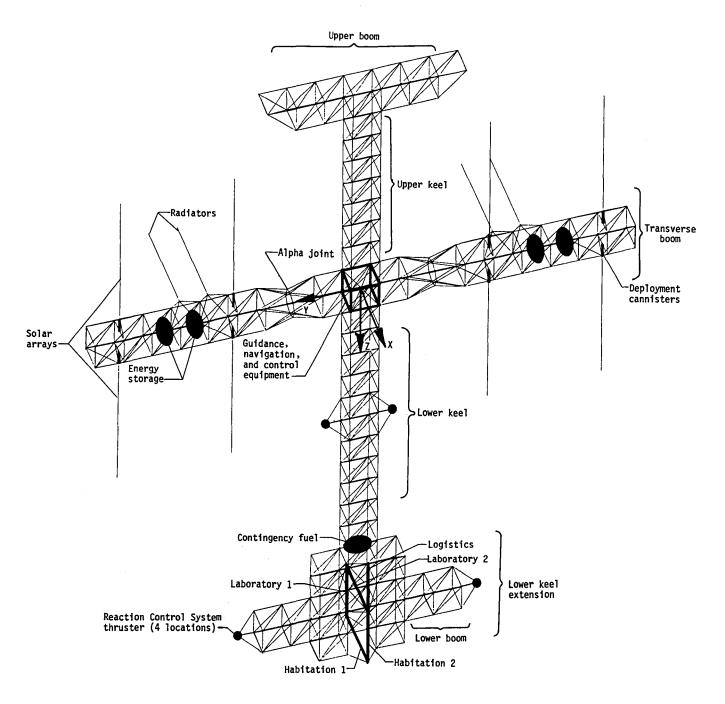


Figure 2.- Initial Operating Capability space-station components and major subsystems.

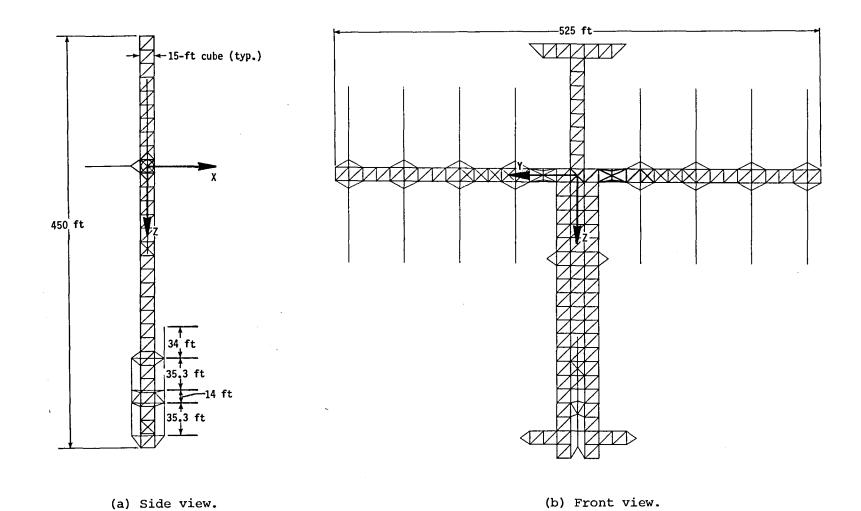
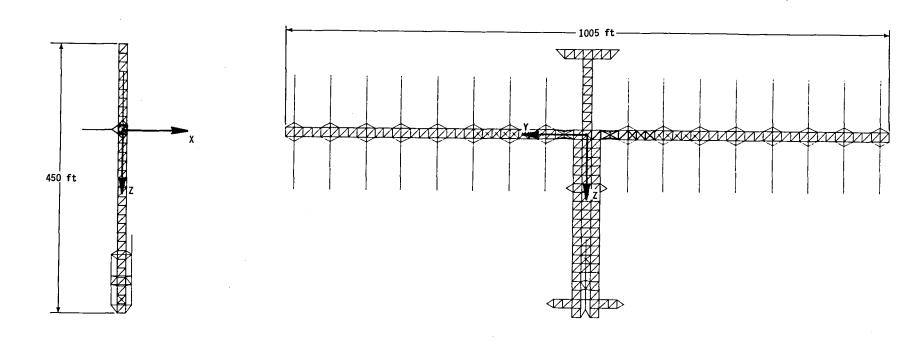


Figure 3.- Dimensions of 150-kW growth station.



(a) Side view.

(b) Front view.

Figure 4.- Dimensions of 300-kW growth station.

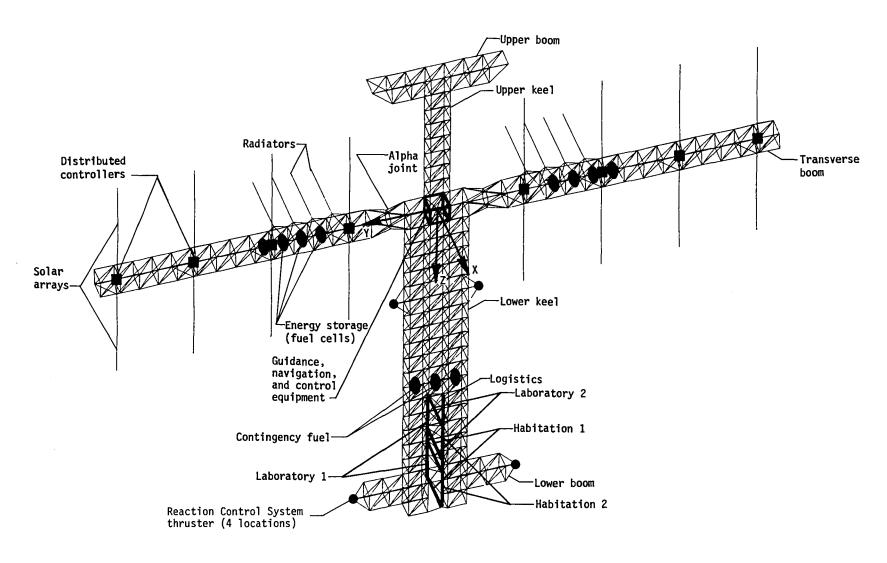
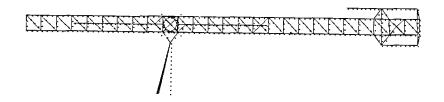
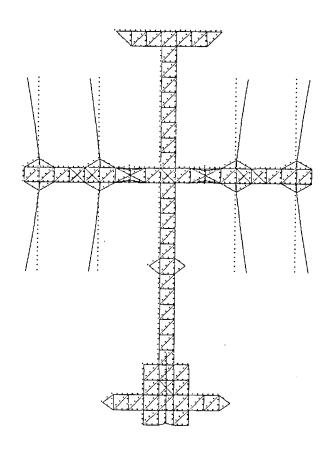


Figure 5.- Components and major subsystems of growth space station.



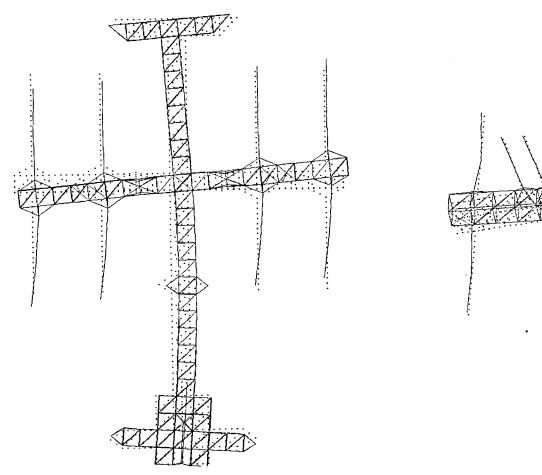
(a) Mode 10; $1R_{bY}$; 0.088 Hz.



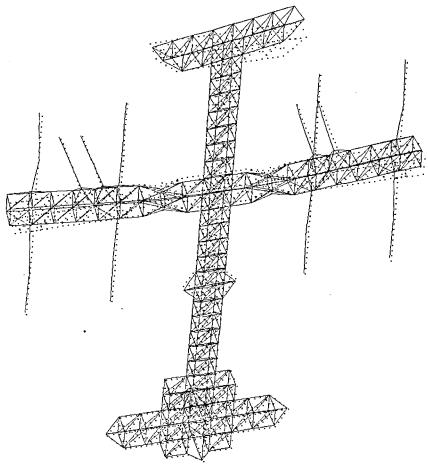
(b) Mode 15; $1A_{bX}$; 0.119 Hz.

Figure 6.- Representative mode shapes for IOC station.

Nomenclature defined in section "Space-Station
Dynamic Characteristics."

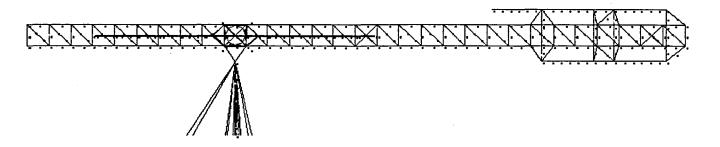


(c) Mode 32; $1K_{bX}$; 0.337 Hz.

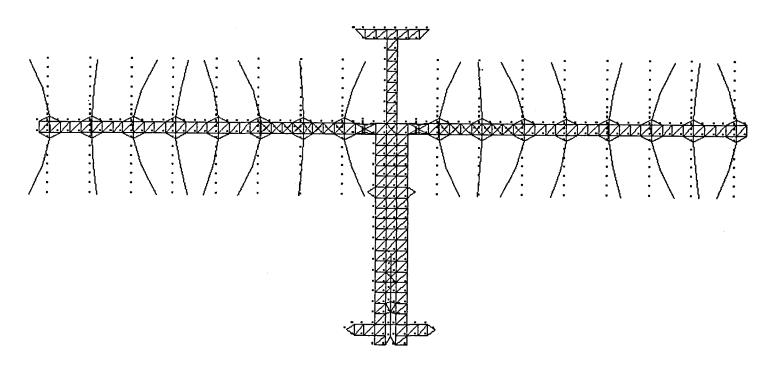


(d) Mode 55; $2K_{\mathrm{bY}}$ + $1TB_{\mathrm{bZ}}$ (S); 1.590 Hz.

Figure 6.- Concluded.

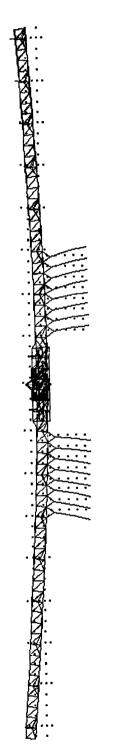


(a) Mode 22; 1R_{bY}; 0.088 Hz.

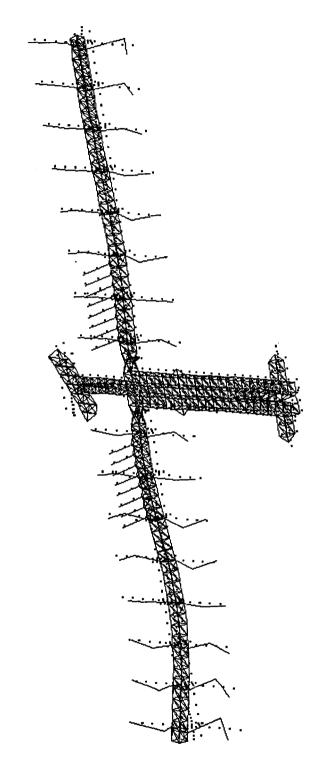


(b) Mode 50; 1A_{bX}; 0.190 Hz.

Figure 7.- Representative mode shapes for 300-kW growth station. Nomenclature defined in section "Space-Station Dynamic Characteristics."



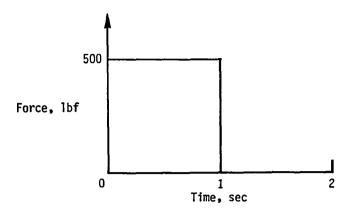
(c) Mode 24; $1TB_{\rm bZ}$ (S) + $1R_{\rm bZ}$; 0.104 Hz.



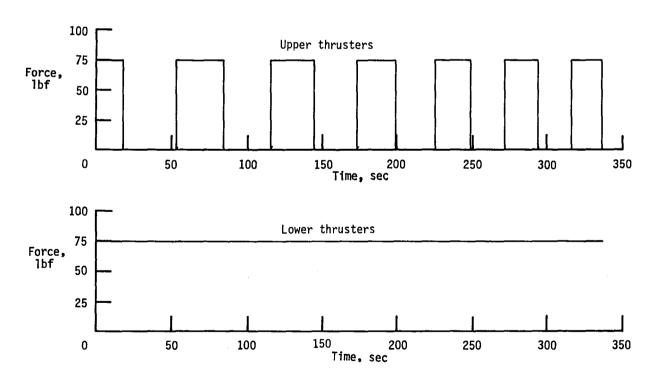
(d) Mode 178; ${\rm 3TB}_{\rm bZ}$ + ${\rm 1K}_{\rm bY}$; 1.214 Hz.

Figure 7.- Concluded.

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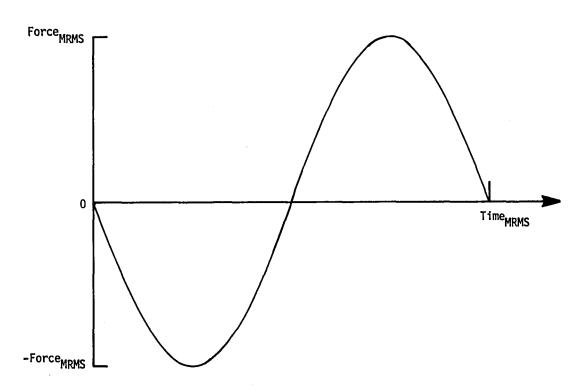


(a) Shuttle dock loading function.



(b) Orbit reboost loading functions.

Figure 8.- Time histories of space-station loading cases.



(c) Loading function due to Mobile Remote Manipulator System (MRMS) transversing one bay of station truss.

Figure 8.- Concluded.

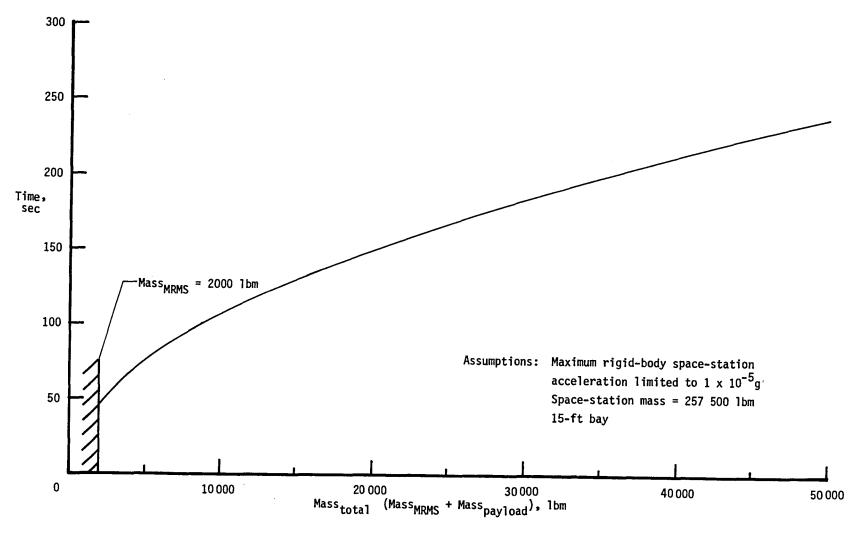


Figure 9.- Time required for Mobile Remote Manipulator System (MRMS) to transverse one bay on IOC station.

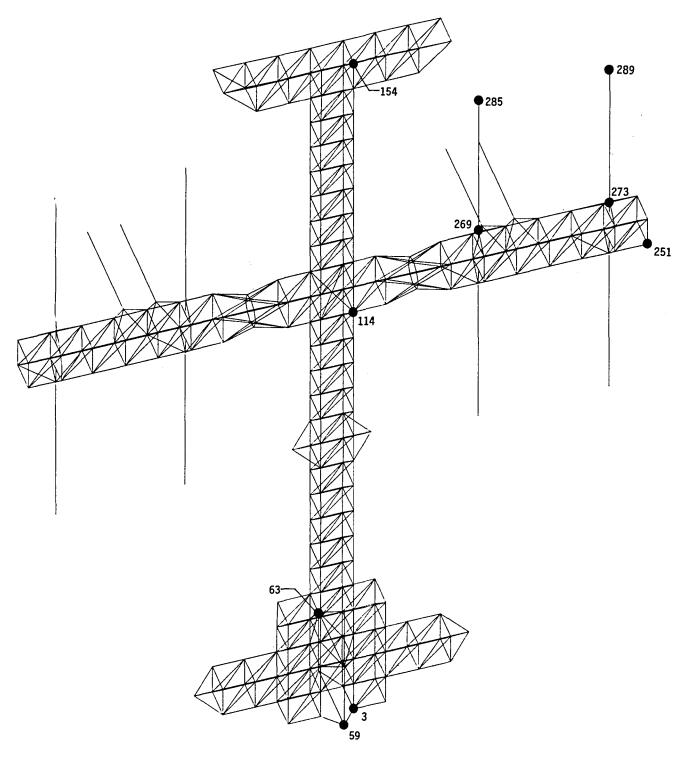
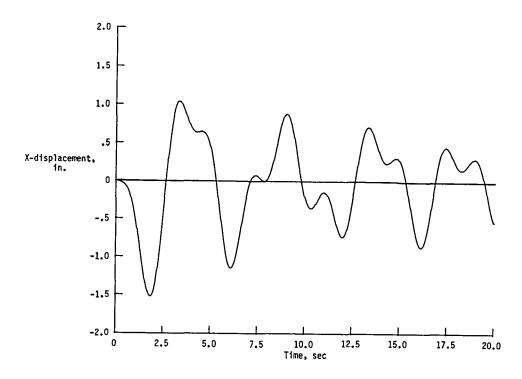
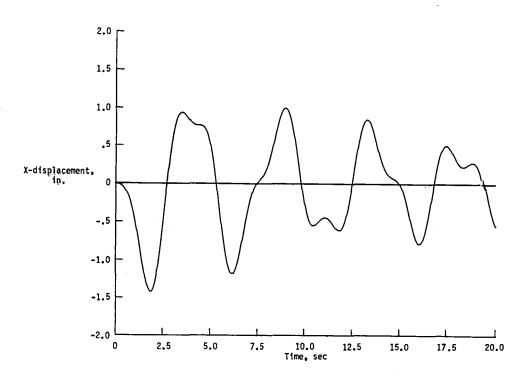


Figure 10.- Output joint numbers and locations on Initial Operating Capability space station for dynamic studies.

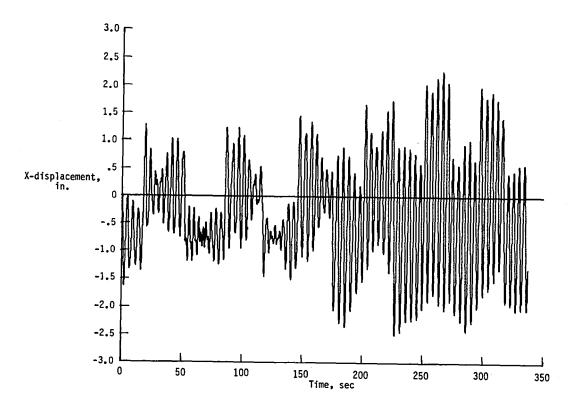


(a) Outboard array (joints 289 and 273).

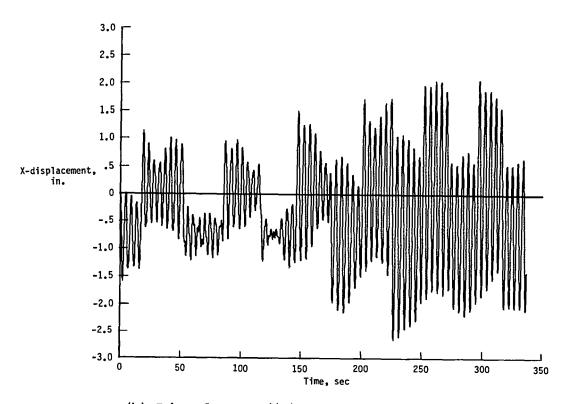


(b) Inboard array (joints 285 and 269).

Figure 11.- Relative X-displacement between tip and root of solar arrays of IOC station due to shuttle dock.

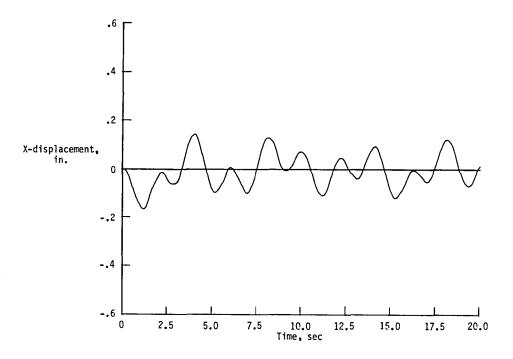


(a) Outboard array (joints 289 and 273).



(b) Inboard array (joints 285 and 269).

Figure 12.- Relative X-displacement between tip and root of solar arrays of Initial Operating Capability station due to orbit reboost.



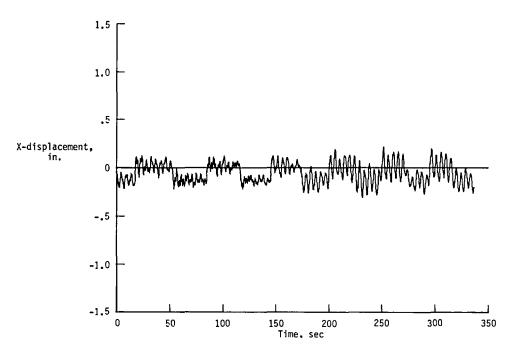
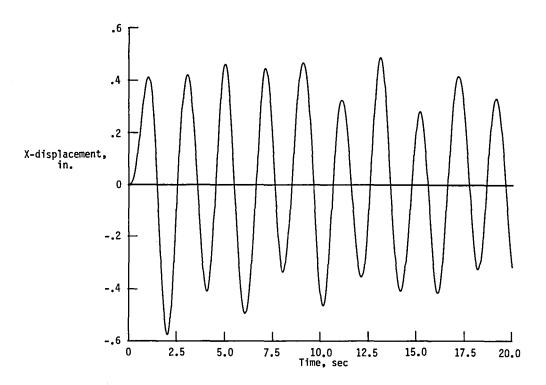


Figure 13.- Relative X-displacement between base of keel and keel/transverse-boom intersection (joints 3 and 114) of Initial Operating Capability station due to shuttle dock and orbit reboost.



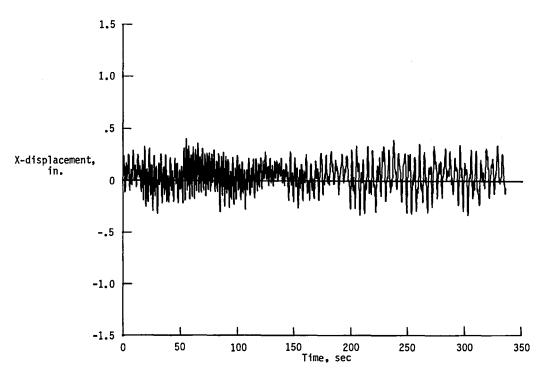
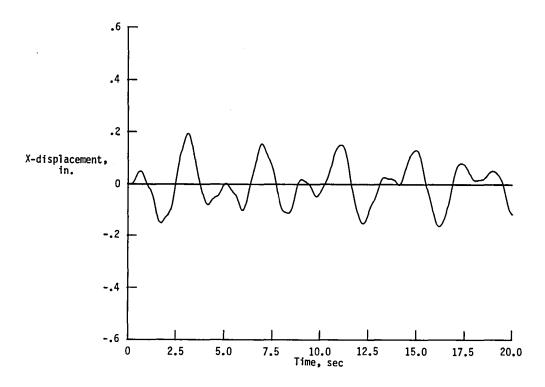


Figure 14.- Relative X-displacement between tip and base of keel (joints 154 and 3) of Initial Operating Capability station due to shuttle dock and orbit reboost.



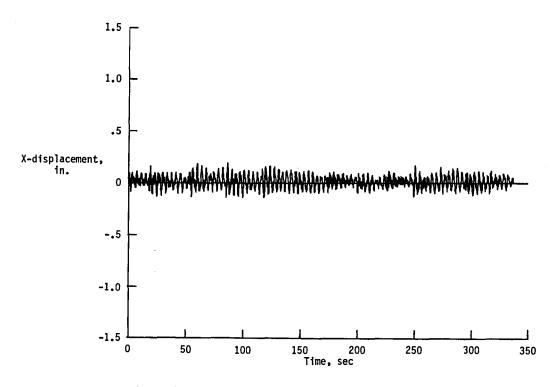
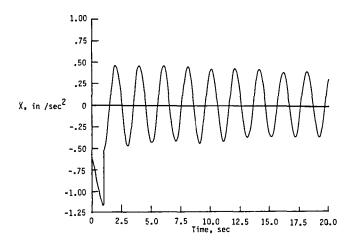
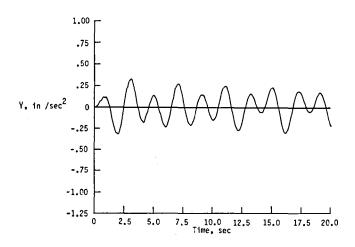


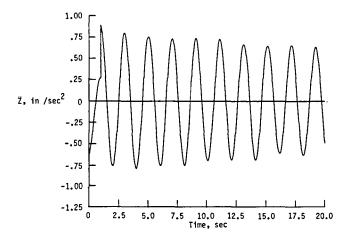
Figure 15.- Relative X-displacement between tip of transverse boom and keel/ transverse-boom intersection (joints 251 and 114) of Initial Operating Capability station due to shuttle dock and orbit reboost.



(a) X-direction acceleration.

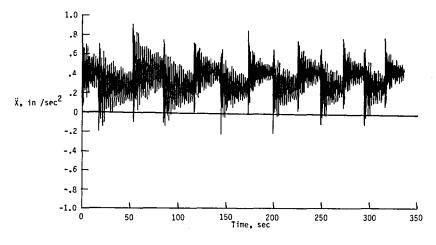


(b) Y-direction acceleration.

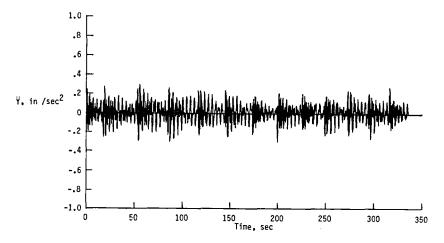


(c) Z-direction acceleration.

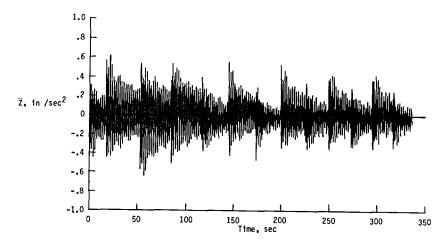
Figure 16.- Accelerations at laboratory module (joint 63) of Initial Operating Capability station due to shuttle dock.



(a) X-direction acceleration.



(b) Y-direction acceleration.



(c) Z-direction acceleration.

Figure 17.- Accelerations at laboratory module (joint 63) of Initial Operating Capability station due to orbit reboost.

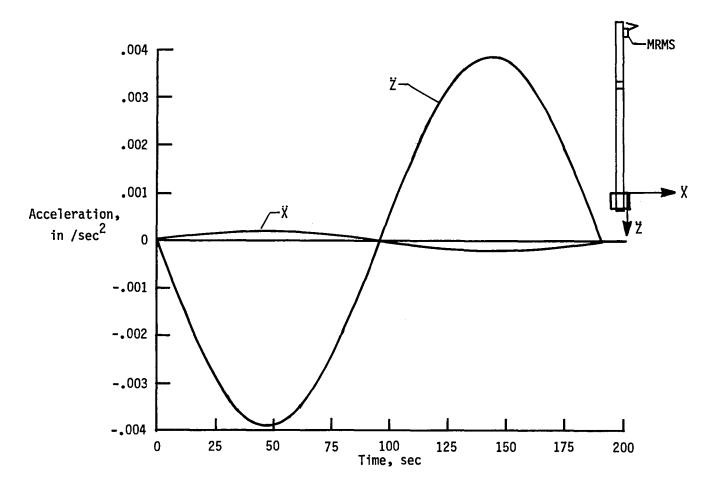
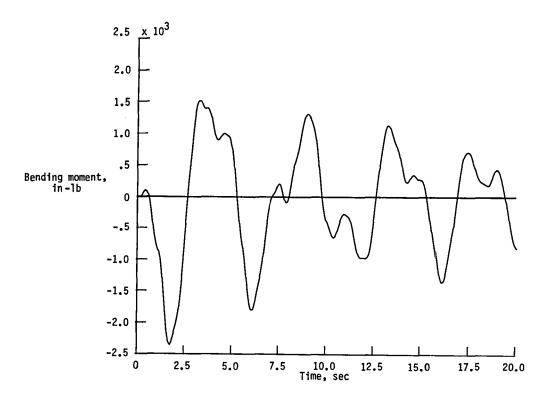
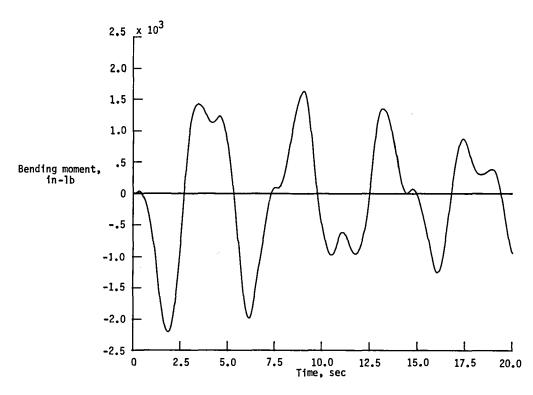


Figure 18.- Accelerations at laboratory module due to Mobile Remote Manipulator System (MRMS) translating up Initial Operating Capability space-station keel. 15-ft truss bays; MRMS = 2000 lbm; Payload = 30 000 lbm.

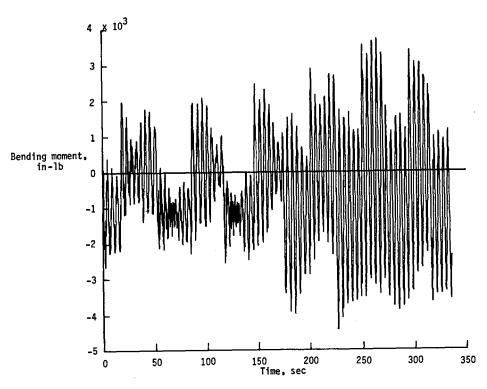


(a) Bending moment for outboard array (joint 273).

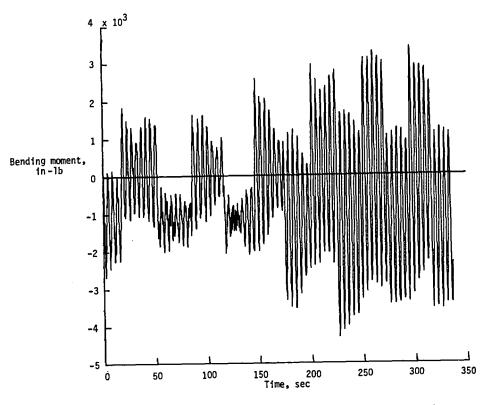


(b) Bending moment for inboard array (joint 269).

Figure 19.- Bending moments about Y-axis at base of solar arrays on Initial Operating Capability station due to shuttle dock.



(a) Bending moment for outboard array (joint 273).



(b) Bending moment for inboard array (joint 269).

Figure 20.- Bending moments about Y-axis at base of solar arrays on Initial Operating Capability station due to orbit reboost.

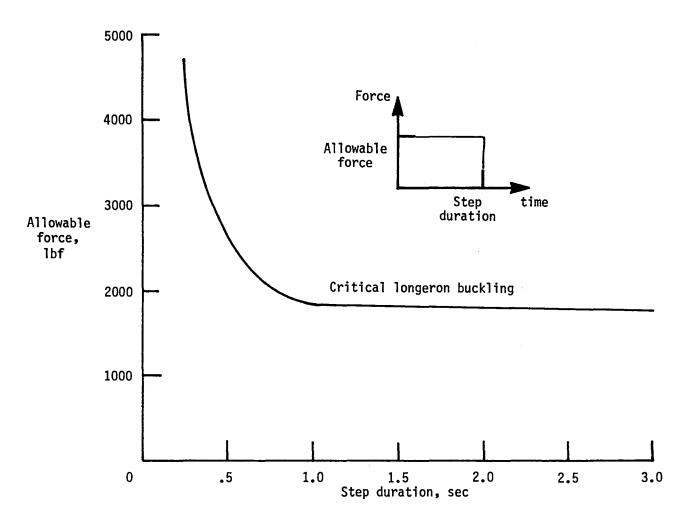


Figure 21.- Allowable force in X-direction at shuttle docking port (joint 59) for Initial Operating Capability station.

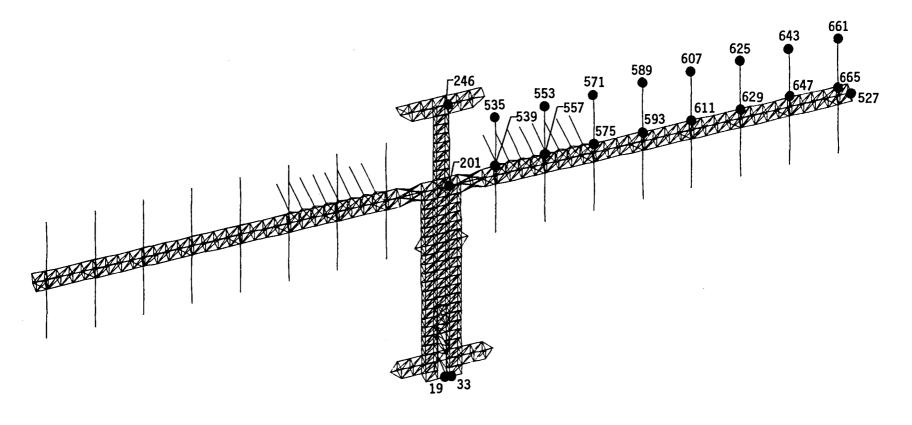


Figure 22.- Output joint locations on 300-kW growth station for dynamic studies.

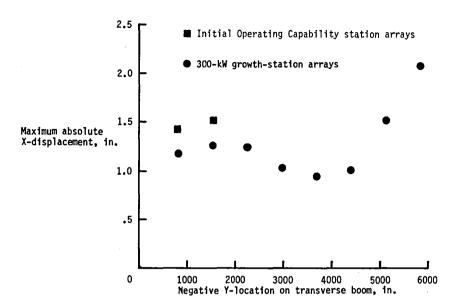


Figure 23.- |Max/Min| relative X-displacement between tip and base of solar arrays due to shuttle dock.

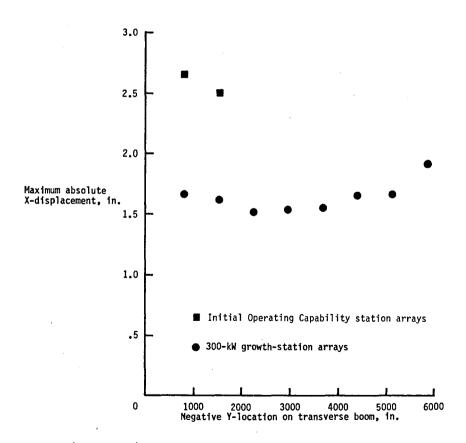
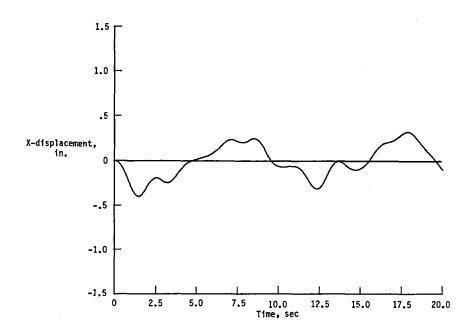


Figure 24.- |Max/Min| relative X-displacement between tip and base of solar arrays due to orbit reboost.



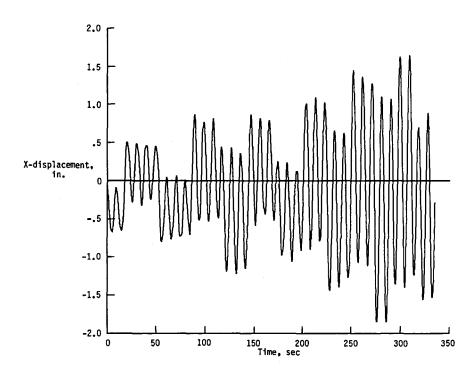
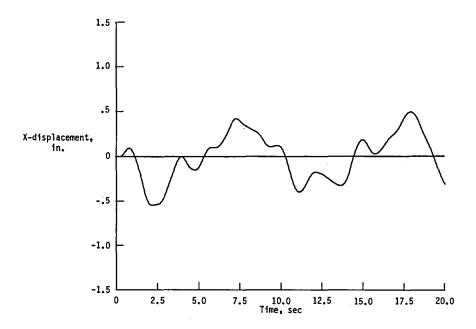


Figure 25.- Relative X-displacement between base of keel and keel/transverse-boom intersection (joints 33 and 201) of 300-kW growth station due to shuttle dock and orbit reboost.



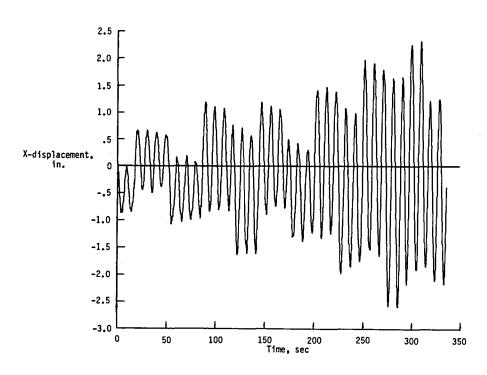
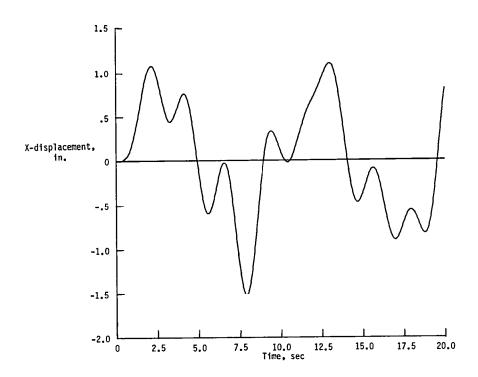


Figure 26.- Relative X-displacement between tip and base of keel (joints 246 and 33) of 300-kW growth station due to shuttle dock and orbit reboost.



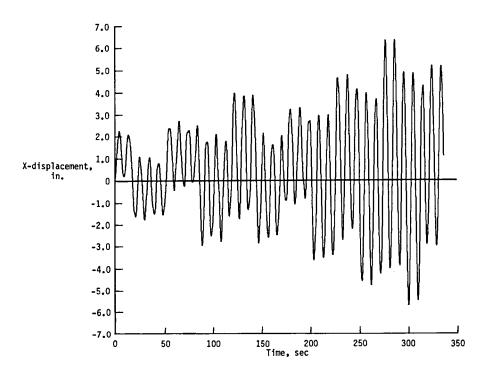


Figure 27.- Relative X-displacement between tip of transverse boom and keel/transverse-boom intersection (joints 527 and 201) of 300-kW growth station due to shuttle dock and orbit reboost.

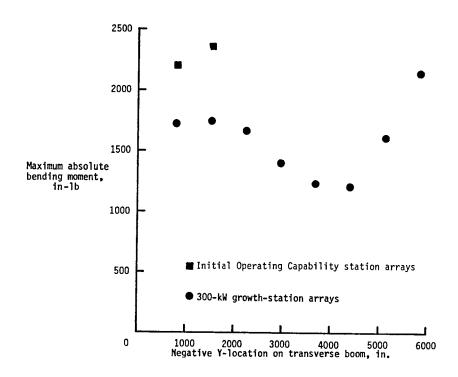


Figure 28.- |Max/Min| bending moment about Y-axis at base of solar arrays due to shuttle dock.

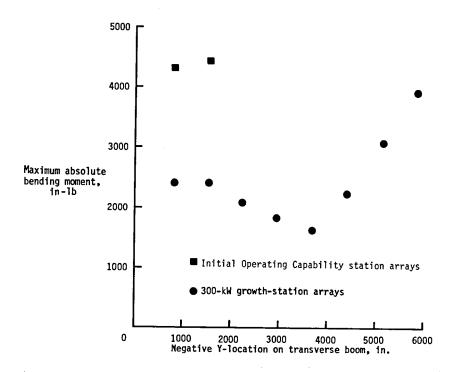


Figure 29.- |Max/Min| bending moment about Y-axis at base of solar arrays due to orbit reboost.

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