

(NASA-CR-185444) AN AUTOMATION SIMULATION
TESTBED Report, Oct. 1987 - Sep. 1988
(Vanderbilt Univ.) 114 p CSCL 14B

N89-26017

Unclas
G3/09 0219561

AN AUTOMATION SIMULATION TESTBED

**Phase I Report
October 1987 - September 1988**

**National Aeronautics and Space Administration
Marshall Space Flight Center**

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Vanderbilt University
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Grant No. NAG-8690

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COLOR ILLUSTRATIONS

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COLOR ILLUSTRATIONS

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EXECUTIVE SUMMARY

The objective of this research program has been twofold. First, the basic capabilities of ROBOSIM (a graphical simulation system developed jointly by NASA-MSFC and Vanderbilt University) are being improved and extended by taking advantage of advanced graphic workstation technology and artificial intelligence (AI) programming techniques. Second, the scope of the graphic simulation testbed is being extended to include general problems of Space Station automation.

The first objective is a logical continuation of the joint NASA/Vanderbilt ROBOSIM development. State-of-the-art graphic workstations offer new opportunities for simulation of complex, linked geometrical structures. Hardware support for 3-D graphics and high processing performance make high resolution solid modeling, collision detection, and simulation of structural dynamics computationally feasible. With the introduction of new AI programming techniques, graphic structural simulation can be combined with high-level, AI-based control functions; thus the simulation testbed can support studies in task level planning and in other issues of autonomous control.

The Space Station is a vastly complex system with many interacting subsystems. Automation, being a decisive factor in crew productivity and safety, is expected to play a major role in the Space Station operation. The rationale for the second objective of this project is based on the fact that formulation and testing of automation concepts require understanding the behavior of and the interactions among the various subsystems. For example, the Environmental Control and Life Support System (ECLSS), which is one of the most complex subsystems in the Space Station, is an aggregate of interdependent mechanical, chemical and electrical processes. These processes interact with each other and impose constraints on the operation of other subsystems in many levels. The following list includes a few examples for these interactions:

1. the air temperature control in the ECLSS is directly related to the Thermal subsystem,

2. the ECLSS is one of the major electric energy consumers in the Space Station, therefore its operation interacts with the Electric Power Supply subsystem,
3. effects of the ECLSS operation on the utility consumers (air, potable water, hygienic water, wash water, etc.),
4. waste material removal may interact with low-gravity experiments.

Design and testing of automation concepts demand modeling of the affected processes, their interactions and that of the proposed control systems. These models may vary in objective and sophistication, in accordance with the level of control functions to be studied. The analysis of elementary control loops that maintain the value of a process variable require the use of high fidelity dynamic simulation. The testing and validation of higher level and autonomous controllers will necessitate the use of AI-based models representing qualitative as well as quantitative features of processes. Extended modeling techniques include the explicit description of hierarchical process structures, causal relations, fault propagation models and component hierarchies.

The automation testbed has been designed to facilitate studies in Space Station automation concepts. Its main purpose is to provide cost-effective solutions for the analysis of the interactions among work packages, and for experiments with the scars and hooks provided by the IOC automation concepts for advanced automation. Supplementing the ROBOSIM graphical simulation package with the required new capabilities is a complex task. It requires significant extension of the system in many ways, including the incorporation of AI-based modeling tools, the application of automatic program generation facilities for fast prototyping, and the introduction of advanced software engineering techniques for managing large-scale models.

In this Report, the first steps of this process are discussed. In the first section the new capabilities of the graphic workstation version of ROBOSIM are described. The work accomplished in the first year of the project has resulted in significantly improved 3-D graphic capabilities, interactive model building tools, and a solution for collision detection. The second section discusses the design details of the next version of the graphical simulation package. The new design makes it possible to integrate the system with tools supporting automation studies as well. The third section provides case studies that demonstrate the usage and capabilities of an integrated structural modeling and automation testbed. The case studies include the structural model of the Space Station, a study of the interactions between the attitude control and electrical energy supply system, and a simplified process

and failure model of the ECLSS subsystem. The fourth section describes the work plan for the second year effort and presents a work schedule to track the work proposed.

The work described in this paper has been mostly performed on a Hewlett Packard 9000/350 SRX graphics workstation. We would like to express our gratitude to the Industrial Application Center of the Hewlett Packard Company for their support which made this research possible.

1. INTRODUCTION

This report is organized into five chapters. Chapter 2 which follows the introduction describes the work done in porting ROBOSIM to the HP350SRX graphics workstation. New additional ROBOSIM features, like collision detection and new kinematics simulation methods are also discussed here.

Chapter 3 can be divided into two parts. In the first part - based on the experiences of the work on ROBOSIM - we suggest a new graphics structural modeling environment, which is intended to be a part of a new knowledge-based multiple aspect modeling testbed. The second part of the chapter contains a description of the knowledge-based modeling methodologies and tools already available to us.

Chapter 4 contains three case studies in the area of Space Station automation. First a geometrical structural model of the station is presented. This model was developed using the ROBOSIM package. Next the possible application areas of an integrated modeling environment in the testing of different Space Station operations are discussed. One of these possible application areas is the modeling of the Environmental Control and Life Support System (ECLSS), which is one of the most complex subsystems of the station. Using the multiple aspect modeling methodology presented in Chapter 3 we are building a fault propagation model of this system, which is described at the end of the chapter.

Chapter 5 concludes the report by suggesting possible future research directions for the application of these modeling techniques in automation systems.

2. WORKSTATION IMPLEMENTATION OF ROBOSIM

This chapter describes the work which has been done in order to enhance the capabilities of the ROBOSIM graphical structure modeling package. ROBOSIM in its original form was a command-oriented modeling language, with a not too user friendly programming interface. Furthermore its graphics capabilities were limited, due to the fact that originally it was designed for use on a remote graphics terminal attached to a VAX-like processor, which did not offer many of the features available on modern graphics engineering workstations. Further additions include simulation libraries for collision detection and dynamics, which are also described later in this chapter.

2.1 The HP350SRX Graphics Workstation

Since part of the impetus for extending ROBOSIM was the capabilities provided by graphics workstations, it is necessary to understand these capabilities. All of the information that follows is specifically oriented towards the HP350SRX workstation; however, much is generally applicable to other workstations.

The HP350SRX workstation has a pixel resolution of 1280x1024 pixels. There are 16 image planes and 4 overlay planes. Each plane is one bit per pixel. Typically the image planes are used for graphics and the overlay planes are used for XWindows. When the image planes are rapidly changed (animation) flickering results if the images are not double buffered. This means that only 8 image planes are actually available. While one set of image planes are being displayed, the other set is being changed. Then, the sets are switched. This results in flicker-free motion at the cost of reduced numbers of colors. Since only eight planes are used at one time, only 256 colors can be displayed at one time. The overlay planes, if used, will hide the image planes. Therefore, if X is being used, a transparent window is created. This allows X applications to be run while seeing what is in the image planes.

The most important capability of the workstation is the increased speed and facilities provided by the Starbase graphics library and the hardware graphics accelerator. These facilities allow display of three dimensional graphics objects with options such as hidden surface removal, shading, perspective views, and colors.

The hardware accelerator includes a matrix multiplier. This allows multiplication of 4x4 matrices much faster than could be done in software. This facility is used to a great extent in display of objects. There are many coordinate transformations occurring during display such as rotation and translation of objects in modeling coordinates, conversion of modeling to world coordinates, perspective transformations, world to virtual device coordinates, and virtual device to device coordinates. Each of these involves multiplying by matrices; also, there can be many levels of transformations in modeling coordinates. All graphic objects are "put through the pipeline" of transformations, and the hardware multiplier is a key part in providing real-time speed. There is one difference between the transformation matrices used in Starbase and the ones traditionally used by roboticists. The graphics standard uses matrices that are the transpose of the ones used in robotics. Therefore, all matrices in the programs are represented in the graphics standard form. For this reason, all matrix equations had to be the reverse of those used in robotics.

Another useful feature of Starbase is the display list. A display list is made up of segments. Each segment can be thought of as a procedure. One segment can call another and the called segment returns to the calling segment when finished. Almost any Starbase function can be placed in a segment. Then, whenever that segment is traversed those commands are executed. This is very useful; for instance, all of the Starbase polygon procedure calls that make up a robot link can be placed in a segment with a transformation matrix that represents the transformation resulting from a particular value for that link's joint variable. Then, changing the transformation matrix in the display list will result in that link "moving" the next time that display list is traversed. A segment network is shown below. It has been printed from the simulation program for an actual robot. It has been abbreviated in parts. "fd" is the file descriptor returned by Starbase when a display is opened for graphic output. The {} indicate an array that has not been printed out. Segment #0 is the main segment. It has a call to segment #1. Segment #1 is for a robot. If there were another robot, then there would be another call in segment #0. Segment #1 first pushes a matrix onto the transformation stack. This transformation corresponds to the position of the robot in the world. Next, segments 2-9 are called. In segment #2 the first `concat_transformation3d` is a transformation describing the structure of the link. The second transformation describes the current value of the joint variable. Concat multiplies the matrix by whatever is currently on the transformation stack and pushes the result back

on the stack. Now, the polygons in segment #2 are displayed after first being transformed by whatever is on top of the transformation stack. Segment #2 then returns control to segment #1, and traversal continues through segment #9. When segment #9 returns, the top of the matrix is popped off and returned to the state it was in before traversal began.

```

segment 0 begin
    move3d( fd, 0, 0, 0)
    dl label( fd, 1)
    call _segment( fd, 1)
segment 0 end

segment 1 begin
    push _matrix3d( fd, {})
    call _segment( fd, 2)
    call _segment( fd, 3)
    call _segment( fd, 4)
    call _segment( fd, 5)
    call _segment( fd, 6)
    call _segment( fd, 7)
    call _segment( fd, 8)
    call _segment( fd, 9)
    pop _matrix( fd)
segment 1 end

segment 2 begin
    concat _transformation3d( fd, {}, 0, 0)
    concat _transformation3d( fd, {}, 0, 0)
    polygon3d( fd, {}, 5, 1)
    . . .
    polygon3d( fd, {}, 5, 1)
segment 2 end

. . .

segment 9 begin
    concat _transformation3d( fd, {}, 0, 0)
    concat _transformation3d( fd, {}, 0, 0)
    polygon3d( fd, {}, 5, 1)
    . . .
    polygon3d( fd, {}, 5, 1)
segment 9 end

```

The ability to pick an object that is displayed on the screen is a very important part in the graphics editor. Starbase provides a simple way to do this. When a display list is displayed on the screen the points making up an object are eventually converted to actual device coordinates. Now, given a range of coordinates, Starbase can return information

regarding what is displayed in that range. This consists of the segment number, the most recent label within that segment (if any), and the offset from that label. For instance, if the first polygon in segment #9 fell within that window, then Starbase would return segment #9, label #0 (there is no label in segment #9), and an offset of 3 (the first polygon is the third command in segment #9). Starbase can even return the entire path through the display list, giving all called segments and offsets leading up to the polygon in segment #9.

XWindows provides the ability to read the mouse position. A program can read the position of the mouse and convert that position to the form required by Starbase. Thus, one can use the mouse to point to an object on the screen, and a program can figure out what is being pointed to.

XWindows also provides many other facilities that proved to be useful in implementing this work. One of the most useful aspects of X is the menus. Using X, one can implement menus very easily. This allows user-friendly interfaces to be written without having to deal with the complexities introduced. For instance, a set of menus can be created to manipulate some display list. The menu entries are created and X is told which procedures to execute upon selection of the corresponding menu entry. A transparent window in the center of the screen allows the image planes (graphics planes) to be seen through the X application.

There are also two other peripherals which have been extensively used. The button box and the knob box provide very easily used input capabilities. Once the devices have been opened for use by a program it is quite simple to poll them. The button box returns an integer corresponding to the button pushed, if any. The knob box is just as simple to poll, but it has additional features. The knob box has nine knobs and each can be set differently. A knob's range can be set; for example, a knob can return a number between -1. and 1. or it can return a number between 10. and 100. Also, the knob can be preset to a particular value. This means that whatever position the knob is in, that position corresponds to the set value.

The features of the HP350SRX workstation make it ideal for use in high-performance graphics applications. The resolution and color capability allow for sophisticated graphics. The graphics accelerator provides speed, and the display lists provide easy access to graphics hardware. XWindows allows friendly and generic user interfaces to be written simply and easily. And the peripherals such as the mouse, button box, and knob box provide a flexible and diverse range of input.

2.2 The MD Program

Porting ROBOSIM to the HP350SRX workstation added no additional features to those found in the VAX version. ROBOSIM on the HP no longer used the TEKTRONIX 4014 interface, although XWindows allowed certain windows to operate in a TEKTRONIX emulator mode. ROBOSIM was adapted to use the Starbase graphics move and draw commands. ROBOSIM still performed all transformations internally, but used a window from X and Starbase graphics for output. This allowed one window in which to run the process and another in which to see the output. This capability spurred an early attempt at allowing an interactive mode of operation in which ROBOSIM commands were typed in, and the effects were immediately seen in the display window. However, this method was never effectively implemented or used.

The MD program originally evolved as a means of displaying a robot that had been generated by ROBOSIM. Through this program, a user could display a robot and set colors and other attributes such as hidden surface removal, shading, and specular reflection. Also, the camera position (i.e. the position from which the object is looked at) could be changed to provide views of the object from many different perspectives.

Extensions to the basic MD allowed multiple robots and objects, and it even has provisions to accept joint angles and other parameters from a separate process. With this feature, a primitive simulation can be run. An early use of this involved a lisp process piping commands to a space station model that would orient the solar collectors to receive maximum exposure. MD was also able to run in a mode in which joint angles were read from a file and the robot's joints were cycled through these. This feature was used for simple simulations of downhand welding. Two robots, one a six degree of freedom robot, and the other a two degree of freedom positioner, were simulated. The robot performed the welding and the positioner assisted in maintaining the downhand position and proper orientation of the wire feed to the direction of movement of the torch. The joint angles were generated by a separate program and stored in two files. Using MD, one could look at the robots from various positions to visually verify that the downhand welding was working correctly.

The basic structure of MD involves loading the link files of a robot and creating display segments corresponding to each link. Each segment has a transformation matrix and a polygon list. Also, there is a segment for the entire robot that has a transformation matrix describing the position of the robot in the world, and commands that set the color

and other parameters for the robot. The input devices for MD are the button box and the knob box. These devices provide the ability to turn functions of Starbase on and off and to adjust parameters of Starbase. For most functions, there is a one-to-one correspondence between Starbase functions and MD functions. MD is useful for looking at a robot after it has been made by ROBOSIM. The robot can be brought up on the screen, looked at from various positions, and the joints can be moved.

The capabilities of MD for more complicated simulation were very limited, and further work on MD was replaced by the development of the simulation library and environment. MD is still used for photographing robots and other structures such as the space station. It is also still used for quickly verifying robots or other structures that have been constructed with ROBOSIM. Although it is not used directly for simulation purposes now, the components of it dealing with graphics manipulations are still used in R2 and other programs.

2.3 The R2 Program

The development of R2 arose from the capabilities provided by MD and the need for an easier to use and more flexible interface to ROBOSIM. R2 was designed to overcome some of the limitations of ROBOSIM while taking advantage of the facilities available on graphics workstations. However, complete compatibility with ROBOSIM was desired; this was accomplished by the output of R2 being ROBOSIM code. Having R2 generate ROBOSIM code allowed R2 to be much simpler. It was not necessary to reimplement what ROBOSIM already provided. This method has proved to be the most flexible. Now, robots can be designed by writing a ROBOSIM program, using R2 to generate a ROBOSIM program, directly generating files from custom programs, or any combination thereof.

ROBOSIM provides a simple way in which to design robots. Based on the specifications in a user-written 'program' a file for each link is generated. This file contains the vector list that is used to draw the robot, the A-matrix, the Denavit-Hartenburg parameters, joint types, and the pseudo-inertia matrix. However, this method requires the user to maintain a lot of information that the computer can handle much more easily. Since ROBOSIM creates every object at the origin, the user must keep track of each objects' dimensions in order to place it such that it will be in the proper position and orientation with respect to the other objects in a link. The only other method that ROBOSIM allows is to load in data files that have been generated by some other method. This requires a

custom written FORTRAN program with appropriate calls to ROBOSIM functions. This is the most flexible way in which to use ROBOSIM, but also the most difficult. What is needed is a flexible, but user-friendly, environment in which to design robots.

Before discussing the internals of R2, it is useful to see how it works from a user's point of view. What follows is basically a user's manual for R2. However, some knowledge of ROBOSIM is expected. For information see the ROBOSIM manual and tutorial. It is recommended to read the following while running R2. Proper execution of all capabilities requires the proper setup of several files and directories. This is explained in the ROBOSIM manual. Execute R2 from your 'source' directory.

First, R2 is designed to run under XWindows. Therefore, type xstart to run XWindows. To execute the program type `r2 [-t terminal] [-m message_level]`. The default terminal type is "hp98721". The only other terminal currently recognized is a "hp300h". The message_level refers to the amount of help that is available. The default level is level 0. At this level only error messages are displayed. At level 1, a small window is created in the upper left corner. Then, whenever the program is waiting for input from the user, an appropriate message is displayed. Level 2 is the highest level; after any menu item is selected, a window with information describing the command is displayed. When the information has been read, the user clicks the mouse on the "OK" button. The user interface consists of the graphics window, where the model is displayed, a line of menus across the top, a diagram showing the current meaning of the buttons, and a diagram of the knobs showing their meaning. The use of the button box and knob box in R2 is the same as that in MD.

MOUSE: R2 is designed to make extensive use of the mouse. The only time at which the user uses the keyboard is when it would be more difficult to use the mouse. This only occurs when requesting a file name for the robot, or environment. At all other times, input is received from the mouse, the button box, or the knob box. To select a menu move the mouse's cursor until the desired menu heading is highlighted. Now, press either of the mouse's buttons and hold it. The menu will appear below. While holding the button down, move the cursor down the menu until the desired menu entry is highlighted; then release the button. If (before releasing the button) you decide that the wrong menu has been selected, move the cursor out of the menu and release the button. If you have already selected a menu item, most functions provide a means to cancel them with no effects.

Numeric Input Window: Many functions make use of this window. It consists of the num-

bers 0-9, a decimal point, a minus sign, CANCEL, END, and a set of parameters (such as radius and height for a cylinder, or X,Y, and Z for translate). When invoked, all parameters are initialized to zero. However, all objects that are made must have positive values. To select a parameter move the mouse cursor over the desired parameter and press the LEFT button on the mouse. Then use the mouse to enter the desired value. If you make a mistake, simply press the parameter "button" again, which will set the parameter to zero and allow you to reenter that parameter. When finished entering parameters, select END. If all is well, the command will be executed. If at any point you decide to abort this command, then press the CANCEL button in the window.

QUIT MENU:

Quit: exits from the program.

Restart: deletes the current model from memory, but does not exit the program.

MAKE OBJECT MENU:

Box: uses the numeric input window (described above). This command has three parameters: X, Y, and Z. These three parameters are the dimensions of the box along the three coordinate axes.

Cylinder: uses the numeric input window (described above). This command has two parameters: radius and height. The cylinder is created with height along the z-axis.

Cone: uses the numeric input window (described above). This command has two parameters: radius and height.

Truncated Cone: uses the numeric input window (described above). This command has three parameters: upper radius, lower radius, and height.

Sphere: uses the numeric input window (described above). This command has one parameter, the radius of the sphere.

Special Surface: This command is used for creating custom objects. You do this by first creating a polygon and then extruding or revolving it to create a solid

object. The right button selects the starting point. The left button draws a line. To adjust the scale push the scale button, and enter a value at least two times the amount of your largest coordinate. The resolution is useful for specifying the smallest unit that will be differentiated. If every point is a multiple of five, then set the resolution to five. (SPECIAL NOTE: you must define the polygon in a counterclockwise direction for extrude and clockwise for revolve.) WARNING: DUE TO IMPLEMENTATION CONSTRAINTS IN THE SIMULATOR'S COLLISION DETECTION ALGORITHM, ALL POLYGONS MUST BE CONVEX. AT THIS TIME NO CORRECTION OR DETECTION OF CONCAVE POLYGONS IS MADE, SO IT IS THE RESPONSIBILITY OF THE USER TO PROVIDE THIS CHECK.

Clone: allows the copying of an object. This is especially useful for copying the custom designed objects since they require the most work. After selecting clone, select the object to be cloned, with the mouse.

MANIP OBJECT MENU:

Translate: uses numeric input window (see description above). This command has X, Y, Z, and HOME for parameters. Translations are relative (i.e. they occur relative to the current position). To return an object to its home position, press HOME, "1", and END.

Rotate absolute: uses numeric input window. However, the X,Y, and Z here represent rotations around the corresponding axes. Rotations are absolute, not additive. If you specify a rotation on an object, and then later another rotation, the first rotation is lost and the new rotation is from the objects' home position.

Rotate relative: same as rotate above, except that these rotations are from the current position.

Delete: waits for you to select an object for deletion. Use the mouse to select the object. Pressing the left button of the mouse while not on an object cancels this command.

Attach: lets one object be attached to another object. First, use the mouse to select the base object, then select the polygon of the base object where the attachment is to be. Then, select the object to be attached and finally the polygon of the

attached object. This command will attach the two objects selected such that the two polygons selected line up. This attachment creates a hierarchy such that the movement of the base object occurs to the attached object, but a movement of the attached object will not affect the base object. The new home position of the attached object is its position as attached to the base object. Once an object is attached it can not be unattached. The object must be deleted and made again.

Resize: lets an object be resized. It is especially useful along with the attach function. If several objects are created and attached together, then any of them can be resized and the relationship between them will be maintained. After selecting *resize*, the object to be resized is selected with the mouse. Then a window identical to the one used to create it appears. Enter the new dimensions, select *END* and the object will be resized.

LINKS MENU:

Revolute Joint, Prismatic Joint, Fixed Joint: These three commands create a joint of the corresponding type. After selecting an entry the user is prompted to select whether it is to be an I-Joint or an I+1-Joint. An I-Joint is the place of attachment to the previous link, and an I+1-Joint is the place of attachment to the next link.

Rotate, Translate, Delete, Attach: These commands operate just like the ones in the *MANIP OBJECT MENU*. The reason to have separate commands for joints is that it is difficult to select them on the screen with the mouse.

Check joints for validity: This command checks the relationship between the I and the I+1 joint to make sure that it follows the Denavit-Hartenburg convention, as required by ROBOSIM.

FILE MANAGEMENT MENU: This menu provides three basic capabilities: save a session, load a session, generate ROBOSIM code, and run MD.

Save file: This command saves the current model. The user is prompted as to whether it is to be saved as an environment file, a link file, or to exit this command. Then the user is prompted for a robot name and then for an extension.

Load file: This command loads a previously saved model. The user is prompted in the

same way as save file above.

Generate ROBOSIM File: This command prompts first as to whether the file to be generated is for a robot or environment. Then the name is asked for. The ROBOSIM file is then generated, ROBOSIM is called and the file is executed. Control is then passed back to R2. The robot or environment can now be viewed by MD, if R2 is running on an hp98721 display.

MD: This command executes the MD program. This allows the robot to be viewed completely. Does not work with environment files presently. Also, can not be executed on an hp300h.

HP300 MENU: This menu implements some functions on the hp300h. Since this machine does not have the button box or knob box it is necessary to implement them this way.

Look From: This command uses the numeric input window. Specify the X, Y, and Z coordinates to look from. At least one must be non-zero.

Look At: This command uses the numeric input window. Specify the X, Y, and Z coordinates to look at.

Although the interface gives the appearance of an object oriented structure, it is not implemented in this manner. The basic structure in this program is an array of pointers. Currently, this is set to a size limit of 100. This means that the most objects that can be in one link is 100 primitives. However, this number can be set to anything and the program recompiled. A better structure would be a linked list of objects that is dynamically allocated. At present, however, this method has not been a problem. The actual C structure declarations are shown below.

```
#define MAXOBS 100
#define MAXKIDS 10
```

```
typedef struct vertex {
    float x;
    float y;
    float z;
    float md;
} vertextype;
```

```
typedef struct {
    int s_p;           /*source polygon*/
    int d_o;           /*destination object*/
}
```

```

    int d_p;          /*destination polygon*/
} childtype;

typedef struct object {
    char *name;
    int type;
    int vertices;
    vertextype *model;
    int custom_vertices;
    float custom_extrude;
    vertextype *custom_model;
    float size[5];
    float amat[4][4];
    float ref[4][4];
    int display_list;
    childtype kids[MAXKIDS];
} objecttype;

```

Whenever an object is created, enough memory for a structure of type objecttype is allocated and the pointer to this memory is stored in the array. All information relating to a particular object is stored in this structure. The first element in this structure is the name of the object. This name is actually the ROBOSIM command that is used to generate this object (i.e. BOX, R-JOINT-I). The name also directly corresponds to the next element: the type. The type is an integer that represents the ROBOSIM command. The variable 'vertices' is the number of points in the model. The variable 'model' is a pointer to the list of vertices that describe the graphic model. The 'custom_vertices' is the number of points in the polygon that is used to generate a custom surface (REV-SURFACE and EXTRUDE-SURFACE). 'Custom_extrude' is used in an extrude-surface object; it is the amount the object is extruded. The 'custom_model' is a pointer to the polygon that is used in a custom surface. The 'size' array is an array of parameters that can be used as the arguments to primitive calls. For instance, if the object is a box, then the first three elements of 'size' will be used to store the x,y, and z dimensions. The 'amat' variable is a matrix representing a transformation (rotation and translation) on the object. The 'ref' variable is also a transformation, but it is used to define the home position of the object. The 'display_list' variable is an integer that is the descriptor of the display_list in which this object is stored. The display_list is a set of graphics functions that when traversed will result in the graphic object being displayed. The 'kids' array is an array describing the children of an object. One object becomes another object's child when the child object is attached to the parent object. Currently, the maximum number of children one object can have is ten. However, this value can be changed. Each child is described by three integers. The first, 's_p' or source polygon is the number of the polygon of the parent where the child is attached. The 'd_o' or destination object is the array index of the object that is attached. The 'd_p' or destination polygon is the polygon of the child object that is attached to the parent.

After an object is selected from the menus and the parameters have been entered, the object is created. The FORTRAN code that generates the primitives in ROBOSIM is also used in R2. The use of the same code ensures that what is seen in the editor is the same as what will be by ROBOSIM. The FORTRAN routines store the vector lists in an array that is passed to them. After getting this information, the editor stores it in the structure allocated for the object and in a slightly different form in a display list. The other variables in the structure are filled out, the transformation matrices are set to identity, and a call to the newly created display list is inserted into the root display list. Now, the next time the `display_list` is traversed the object will be displayed.

Once an object has been created (i.e. an instance is made of the object), 'messages' can be sent to it. From the user's point of view, this is what is done. However, the implementation is different. The object is selected by picking it with the mouse. R2 waits for a mouse button to be pressed and then reads the (x,y) location of the mouse. These coordinates are then used by Starbase to determine what primitive is in that area. Starbase returns the display list number, a label number (if any), and the offset from the label. With this information, R2 can decide which object and polygon have been selected.

Translations and rotations result in changes to the transformation matrix: 'amat'. A matrix representing the appropriate translation or rotation is made and then multiplied by 'amat'. The result is put back into 'amat'. The new 'amat' also replaces the old matrix in the display list.

Attaching an object to another object is a complex procedure. First the object to be attached (child object) is selected and then the polygon attachment point is selected. The same is done for the base object. R2 then knows the two objects and the polygon faces where they are to be attached. The center points of the polygons are computed along with the normals to the polygons. Next, the normal direction for each polygon is set to the 'Z' axis. Vectors for the 'X' and 'Y' axes must also be constructed for each polygon. Two matrices are created that represent the positions and orientations for the point of attachment. The inverse of the matrix for the base object is multiplied by the matrix for the child object. This yields a matrix which describes the transformation of the child object in the base object's coordinate frame. This is the transformation on the child object necessary to line up the attach points. This matrix is stored in the child object's 'ref' matrix. Also, the child object's 'amat' is set to identity. This cancels any rotations or translations on the child object and forces the two objects to line up as specified. Rotations and translations can be done on a child object but will now be relative to the base object. The base object's 'kids' array is updated to show that the attaching object is now a child of the base object. The 'ref'

matrix is put in the display list for the child object and a call to the child's display list is put at the end of the parent (base) object's display list.

Deleting an object would be a simple procedure were it not for the complexity introduced by attachments. The simplest method of handling this is deleting all children of an object that is deleted. However, this is not desirable. Therefore, when an object is deleted, all of its children are unattached and restored to normal status. One problem exists: child objects positions are defined by matrices that are relative to the parent object's position. Therefore, the child object's 'ref' matrix is not set back to identity, but is instead multiplied by the product of its parent's 'ref' and 'amat' matrices. This results in the object not moving from its current position in the world. One can think of this as a virtual object (invisible object) existing where the old parent object existed. This virtual object provides invisible support to the child objects, preventing them from collapsing inward.

Resizing an object is another procedure that would be simple if one did not have to deal with attached objects. After an object has been picked to be resized and the new parameters have been entered, a completely new object is created. If it is a child object, then its parent is looked for. The information regarding attachment points is stored in the parent. The polygons are the same as before except that the dimensions are different. New attachment points are calculated based on the new coordinates of the new object and the 'ref' matrix is calculated. The 'kids' array of the parent is modified to point to the new object and the old object is removed. If the resized object is itself a parent then the old object's 'kids' array is copied to the new object and all of the 'ref' matrices of the child objects are recalculated. Also, all references in display lists to the old object are changed to the new object and calls to any children are placed in the new display list. The old object's display list is removed and the memory allocated to the object is freed.

When the link (or other structure) is complete, it is saved in a form able to be read by R2. R2 can not take ROBOSIM code and create editor structures from that. Therefore, one must save any files that might possibly be edited again. After all the links of a robot have been edited, ROBOSIM code can be generated. Currently, the editor is set up in such a way that after generating the ROBOSIM code, ROBOSIM is automatically called and the appropriate filename passed to it. ROBOSIM then generates the link files for the robot. If the user is on a terminal capable of using MD, then MD is automatically executed with the robot name passed to it. In this manner, it is much quicker and more flexible to use the editor, since the user does not have to exit the editor, run ROBOSIM, and then run MD.

R2 generates ROBOSIM code in a fairly straightforward, though not necessarily

intuitive (especially when looking at the ROBOSIM code), way. The method used resulted from the difficulties involved in creating more "readable" ROBOSIM code. One method would have required a breadth-first traversal of the editor's hierarchical structures starting at the deepest level of the tree (the thickest part). Another method would have required more registers than ROBOSIM has if there were more than four child objects to any object. The method used can be thought of as resolving the hierarchical structure dependencies into a simple list. Remember that the position and orientation of an object affects all of its children objects by the fact that the children's position and orientation are described in the coordinate frame of the parent. All that has to be done is multiply all of the transformations down the tree and get one absolute transformation for each object. Then, the first object is created, moved and rotated, and then stored in register B. Each additional object is handled the same way except that register B is added to it and the result stored in register B. Once all the objects in a link have been processed, a "STORE-LINK" command is added. Each link is processed the same way until no more links are left.

Pictures 1 through 5 show two links of a robot being built. First, a cylinder is created and moved to one side. Then, a custom object is created. Next, the custom object is attached to the cylinder. The final steps for this link are a fixed joint attached to the base of the cylinder and a revolute joint attached to the custom object. Then, the link is saved. Another link, a simple box, is created. The input and output joints are made and attached to the link. Then, that link is saved. After these links have been saved, ROBOSIM code is generated for them and passed to ROBOSIM. The output from ROBOSIM can be seen, also. Now, the files describing these two links have been created and they can be looked at with MD. The ROBOSIM code generated for the base link (LOC link) is listed in Table 1. The structure of the link file generated by ROBOSIM is shown in Table 2.

```

LOOK-FROM X=-100., Y=100., Z=45.
LOOK-AT X=0., Y=0., Z=8.
CLEAR
STORE B
R-JOINT-I+1
    ROTATE X=-45.000
    ROTATE Z=90.000
    TRANSLATE X=-5.000, Y=-30.000, Z=55.000
ADD B
STORE B
CLEAR

MOVE X=-10.000, Y=-10.000, Z=0.000
DRAW X=-10.000, Y=10.000, Z=0.000
DRAW X=15.000, Y=10.000, Z=0.000
DRAW X=25.000, Y=0.000, Z=0.000
DRAW X=15.000, Y=-10.000, Z=0.000
DRAW X=-10.000, Y=-10.000, Z=0.000
EXTRUDE-SURFACE Z=10.000
    ROTATE X=-90.000
    ROTATE Y=-90.000
    TRANSLATE X=0.000, Y=-30.000, Z=35.000
ADD B
STORE B
CLEAR

F-JOINT-I
    TRANSLATE X=0.000, Y=-30.000, Z=-25.000
ADD B
STORE B
CLEAR

CYLINDER R=10.000, H=50.000
    TRANSLATE X=0.000, Y=-30.000, Z=0.000
ADD B
STORE B
CLEAR

LOAD B
STORE-LINK C.LOC
VIEW
END

```

Table 1. ROBOSIM code generated by R2

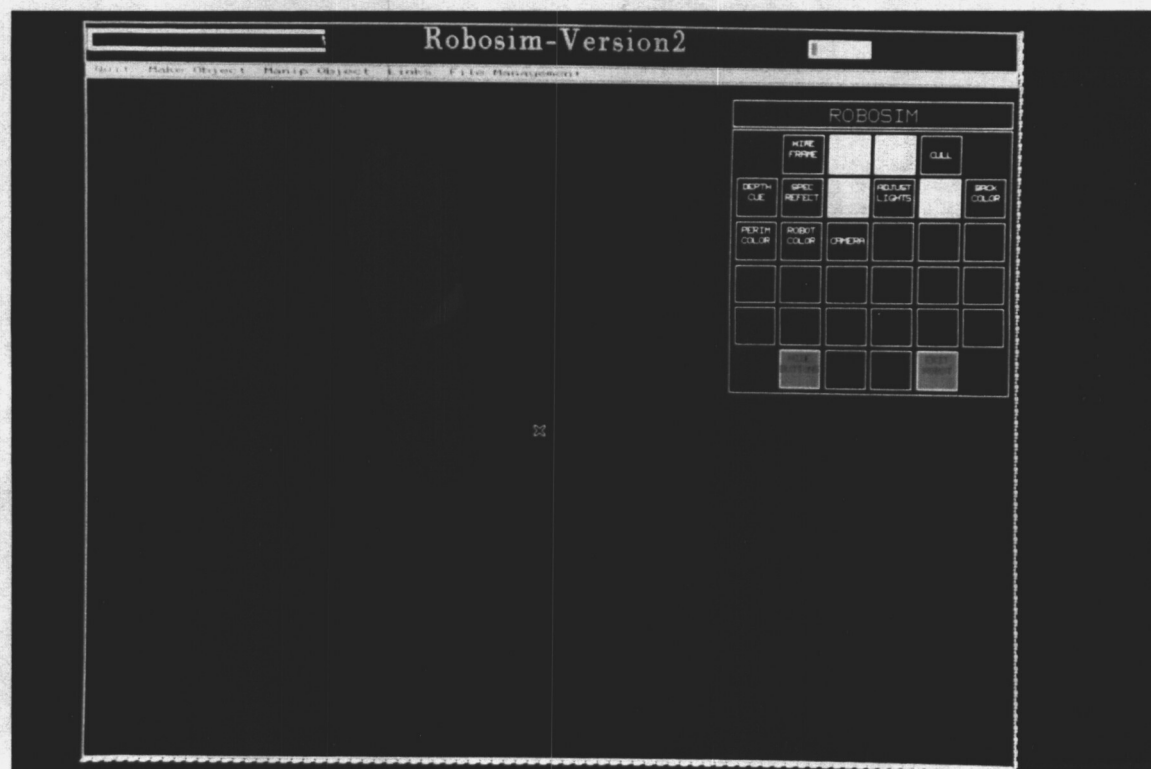
ORIGINAL PAGE
COLOR PHOTOGRAPH



Picture 1: Design of custom made object

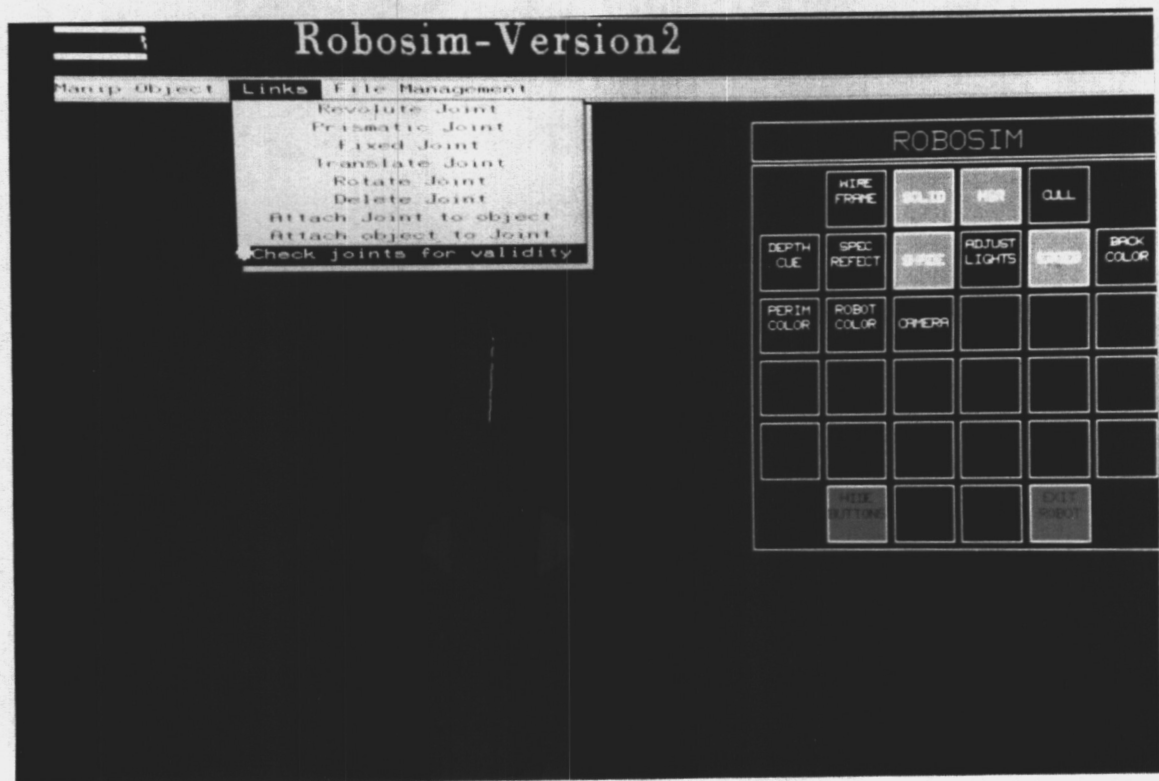
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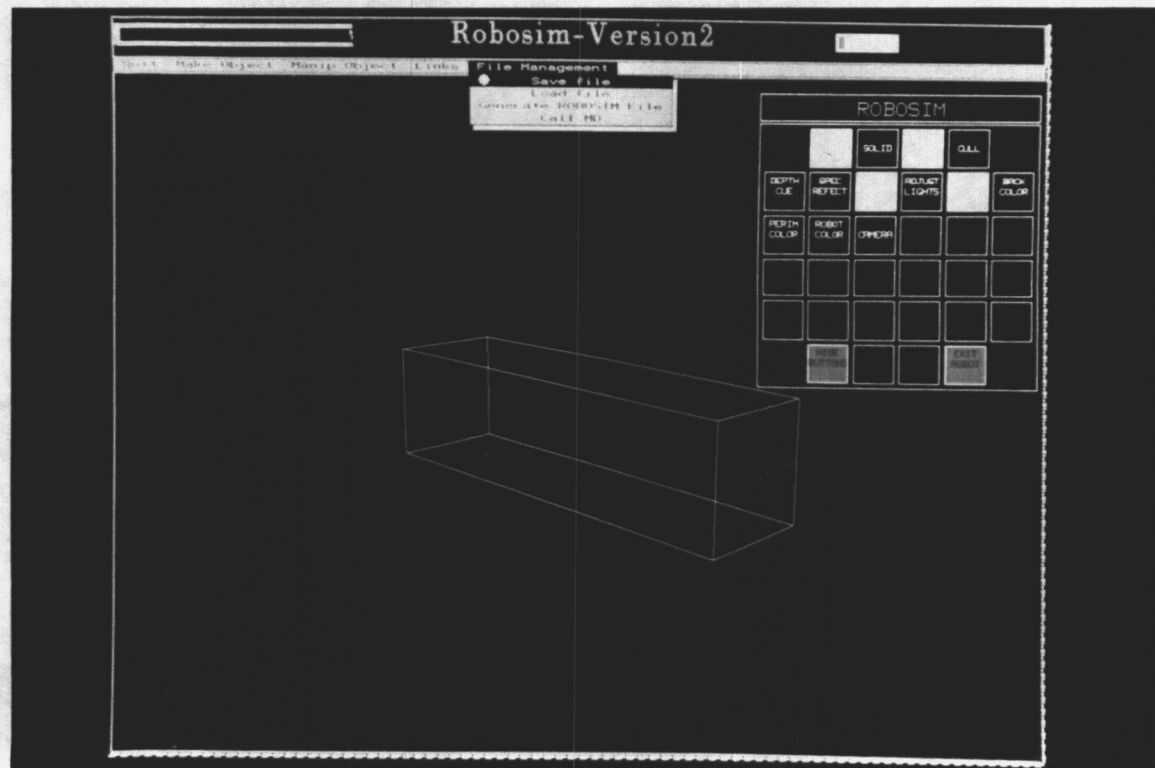
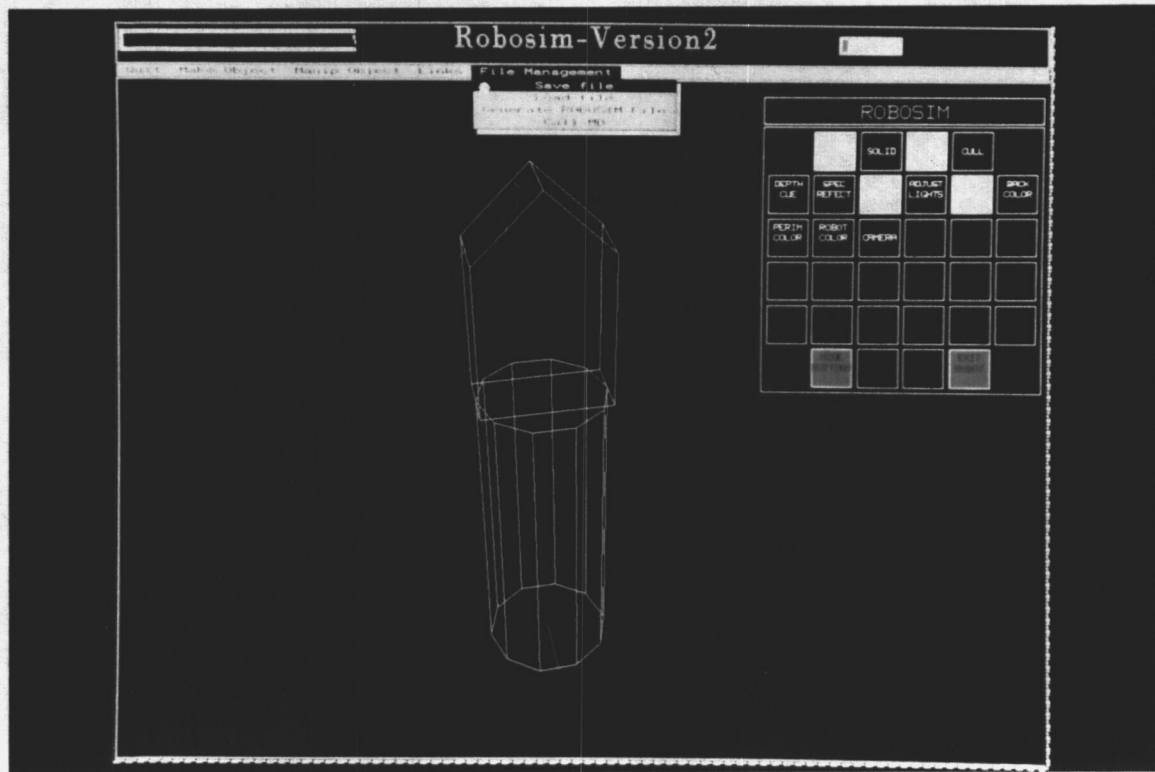
Pictures 2a-b: Cylinder and custom object before and after attachment

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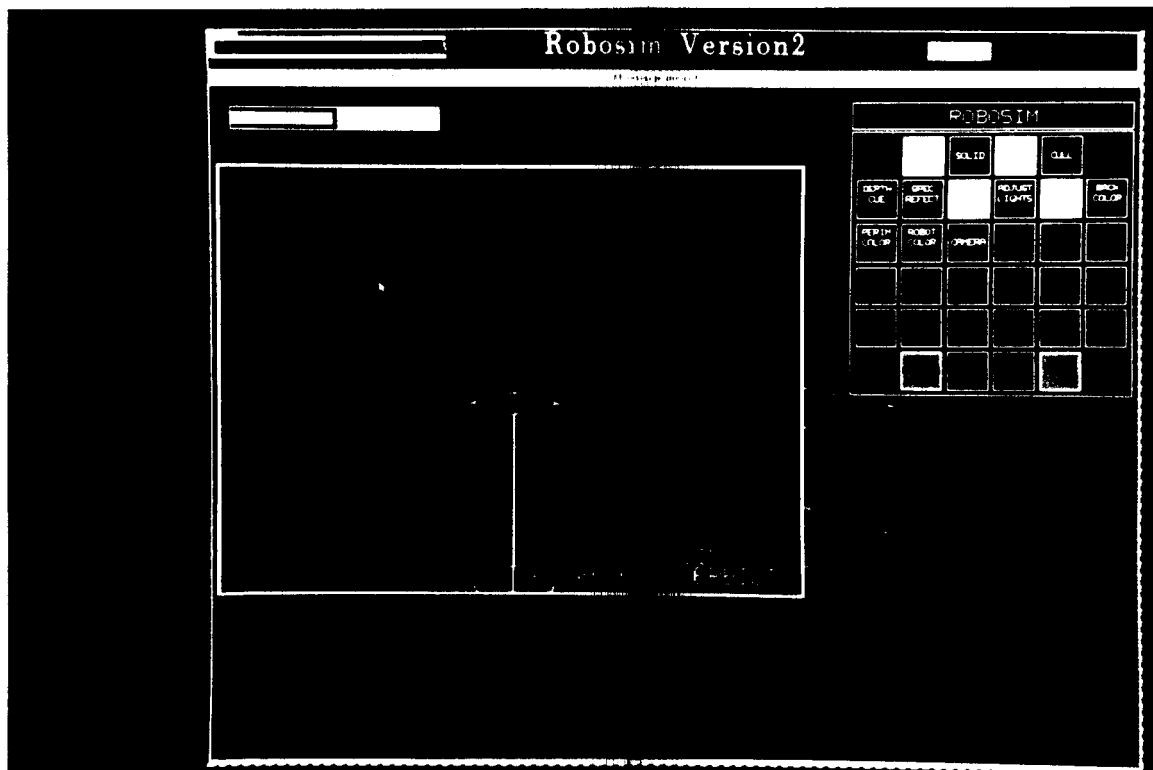
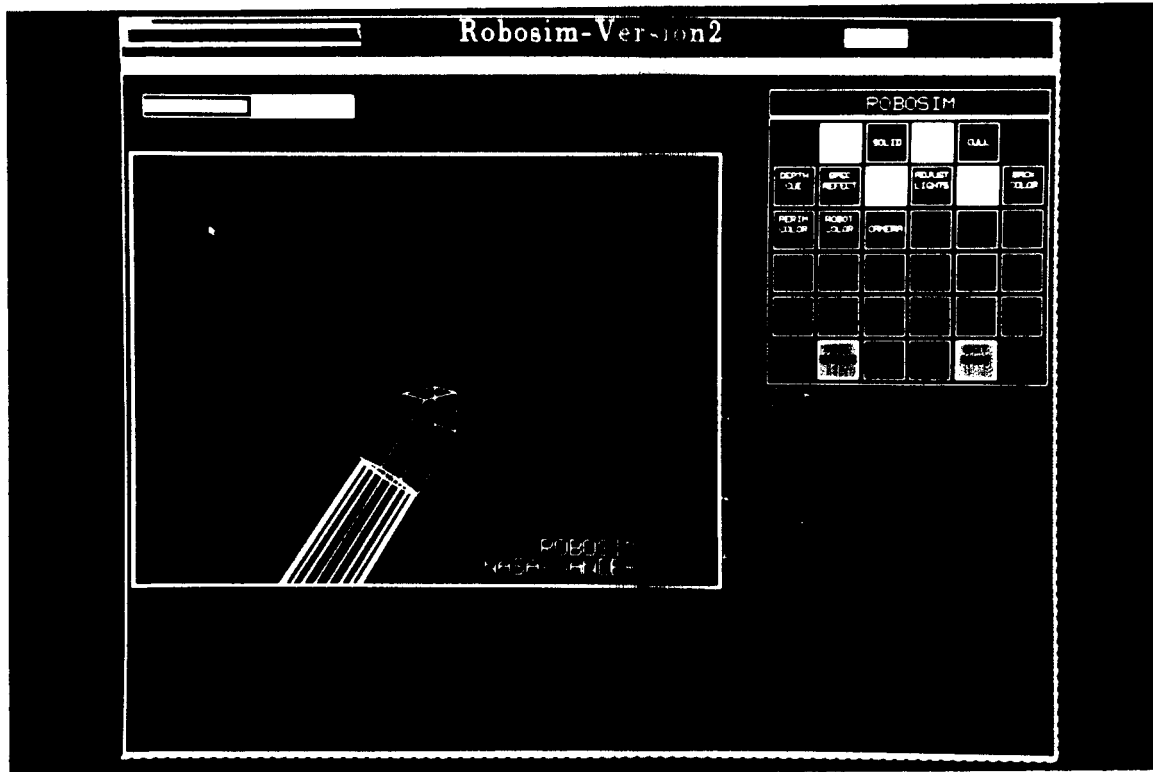
Picture 3: Base link with joints being checked

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Pictures 4a-b: Base link being saved and compiled by ROBOSIM

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COLOR PHOTOGRAPH



Pictures 5a-b: First link being saved and compiled by ROBOSIM

Row	Col 1	Col 2	Col 3	Col 4
1	THETA	DZ	DA	ALPHA
2	JA1	JA2	JTYPE1	JTYPE2
3	AINERT (4X4)			
7	AJNT-I (4X4)			
11	AJNT-I+1 (4X4)			
15	AMAT (4X4)			
19	NVEC	UNUSED	UNUSED	UNUSED
20	X1	Y1	Z1	D1
21	X2	Y2	Z2	D2
	:			:
	:		:
	:			:
NVEC+19	XNVEC	YNVEC	ZNVEC	DNVEC

Variable Definitions:

THETA = Denavit-Hartenberg parameter
 DZ = Denavit-Hartenberg parameter
 DA = Denavit-Hartenberg parameter
 ALPHA = Denavit-Hartenberg parameter
 JA1,JA2 = joint defined flag
 JTYPE-I,I+1 = joint type -> Revolute,Prismatic,Fixed
 AINERT = generalized link inertia
 AJNT-I,I+1 = transforms of input and output frames
 AMAT = link's A-matrix
 NVEC = number of vectors in list
 Xi,Yi,Zi = x,y, and z component of vector
 Di = move or draw vector

Table 2. Structure of Link File Created by ROBOSIM

2.4 Simulation Library and Environment

The simulation library and environment provides methods to access the data structures created by ROBOSIM. The robots and other objects are specified and loaded into memory. These structures remain resident in memory while the simulation is running. The library provides an interface to these structures so that the user does not have to understand what is happening at that level. The library provides higher level facilities much like an actual robot programming language.

The simulation package allows one to use the robots that have been designed. The package consists of a library of C functions that operate on the files created by ROBOSIM. Although this package is far from complete, it allows simple simulations to be run. Also, it provides a framework in which to test the major components for the simulator: collision detection and dynamics. Having the simulator be a library of C routines allows more flexible methods for running simulations. Very specific and efficient simulations can be written in C and which call the simulation functions directly. However, even at this level, much of the internal data structures is hidden from the user. This level of programming roughly corresponds to programming a robot in its programming language. For instance, one can tell a robot to move along a straight line or move a particular joint. A complete reference of simulation functions available can be found in Appendix 2.1. Using these same routines a very flexible, user-friendly interface can be built up, allowing an interactive way to do simulations that are not too complicated, or that do not require great speed.

ROBOSIM provides most of the information required by the simulator by way of the files it creates. However, some information is not directly provided, but it can be determined from what is there. This involves the information required by the collision detection algorithm. ROBOSIM provides the Denavit-Hartenburg parameters, the A matrix, the pseudo-inertia matrix, and a list of points which describe the physical structure of the robot. The internal data structure also includes areas that are not currently used, but will be at a later time. These include minimum and maximum joint angles, velocities, and accelerations. The structure also includes information related to Starbase graphics. The actual C structure declarations used can be found in Appendix 2.1. The simulation package acts as intermediary between the user and the internal representation.

The simulation program that the user writes can turn on collision detection, request solutions to inverse kinematics problems, and display results graphically. The user can use the general numerical Jacobian method for inverse kinematics or provide an exact solution

for his robot. The user simply passes the address of the function to the simulator, and the simulator will then use that function when solving inverse kinematics for that robot. A proposed extension to the simulator will allow the recognition of the twenty-four possible robot configurations for which exact solutions exist. The exact solutions to these configurations would then be used instead of a numerical method, freeing the user from having to solve and code it himself. A good use of the simulation system can be found in a later case study section. This case study uses most of the features of the simulation system, as well as R2.

The simulation library's commands correspond to real robot programming commands found in many robot languages. Interfaces to many different robot languages are planned. This will allow actual robots to be simulated, and then have a verified program downloaded to the robot. Additionally, the simulation could be run in parallel with the robot, with a planner or some other type of higher-level process sending the same commands to the simulation as well as to the actual robot. This can be used for verification, or even more importantly as part of a feedback loop to the planner. This will allow the planner to receive information from the simulation that it can not get from the actual robot. For instance, the simulation could provide forces and torques if the robot does not have sensors for that. Also, the planner could check out a plan of action on the simulation before actually driving the robot. This would let the simulation check for collisions or other dangers without risking the real robot.

2.5 Inverse Kinematics

The current default method for solving the inverse kinematics problem is the Newton-Raphson method. This method is an iterative method which uses the Jacobian of a robot. It is limited to six degree of freedom arms and has many other problems. The jacobian is a six by six matrix that relates differential changes in joint angles to differential changes in world coordinate space. In other words, if you take the vector of joint velocities and premultiply it by the jacobian the result will be the velocities of the end effector in coordinate space. Now, if you invert the jacobian matrix, then you have a matrix that relates differential changes in coordinate space to differential changes in joint angles. Now, if the robot end effector is at a certain place and you want to know what joint variables would put it there then do the following procedure.

First, record the current joint angles. Then, compute the jacobian and invert it. Now,

subtrace the current position of the robot in coordinate space from the desired location in coordinate space. Multiply the inverse jacobian by this difference. This yields a set of differences in the joint angles. Add this set of differences to the joint angles. Compute the new position of the end effector. Iterate this procedure until the error is acceptable low.

There are many problems with this procedure. First, due to singularities in the jacobian, the method often does not converge. Second, when it does converge, you get only one possible solution and there is no way to get the others. Third, it is very slow. However, there are some robot configurations in which there is no exact solution, and therefore this is the only general way.

The implementation used does not yield very good results. However, it is faster than that used in the original ROBOSIM. This probably results from the use of LU decomposition instead of actually computing the inverse of the jacobian. For example, if you are trying to solve the matrix equation ($Y = JX$) for X , one way would be to invert J and premultiply both sides by that. However, there is a faster way to solve this. J can be expressed as the product of two matrices, an upper diagonal matrix and a lower diagonal matrix. With J in this form, X can be solved by back substitution.

The best way to solve the inverse kinematics problem is to provide the exact solution. Although this is usually difficult, there are only 24 distinct configurations. This means that if a robot has an exact solution, its inverse solution can be expressed by one set of equations out of a possible 24. Currently, only one set of equations is implemented: the one corresponding to the PUMA 560. However, it is in a general form, in which six parameters (the lengths of the links) can vary. This method also allows one to get all possible solutions to the problem. In this way, additional constraints can be checked for, such as limitations of joints and checking different solutions to find one that does not collide with itself or other objects. This method is also faster by two orders of magnitude. Also, most commercially available robots have configurations that have exact solutions. It is not possible to run a simulation in real time using the numerical method, at least not without a floating point accelerator.

The only other method involves solving for five of the six joint angles analytically and using the Newton-Raphson method on one joint. This method will work on some configurations that do not have exact solutions. The usefulness of the method is better, yielding more solutions than the full Newton-Raphson method. In addition, the numerical part of the algorithm is not as sensitive to singularities, since it involves only one equation. This algorithm is not currently provided in the simulation, but the user could provide his own.

2.6 Collision Detection

Collision detection is very important in simulation of robots. One usually wants to know if the robot has collided with its environment or with itself. The following discussion does not delve into the theory behind the methods used, nor does it give an overview of collision detection. For a complete discussion of collision detection methods see Walter's dissertation from Cornell. The collision detection algorithm implemented here is very similar to the POCODA (POLYGON COLLISION DETECTION ALGORITHM) algorithm given by Walter. The implementation used is given with special emphasis on those extensions to POCODA.

The algorithm used can be broken down into several subalgorithms. These will be discussed from lowest level to highest level. The assumptions used here is that all objects are defined by convex planar polygons. The problems involved in collision detection are as follows. Given a polygon and a point in the plane of the polygon determine whether that point is inside of the polygon. Given a polygon and a line segment determine whether the line segment crosses the plane of the polygon. Given two polygons determine whether they intersect. Given two objects determine whether they intersect. Given two bounding volumes around two objects determine whether they overlap.

The one equation to keep in mind throughout this discussion is the plane normal form of the plane equation.

$$\phi(P) = N \cdot P + nd \quad (\text{Eq. 1})$$

Where:

N: normal to the plane

P: point

nd: distance from plane to origin

The plane described by this equation is the set of points P such that $\phi(P)$ is zero. Also, given N, nd, and a point P, the residue (ϕ) is zero if P is in the plane, positive if P is above the plane, and negative if P is below the plane.

The point-in-polygon problem is the most time-consuming operation. The method

used to solve this problem is the reason why the polygons must be convex. The algorithm is to follow the polygon's edges around the polygon checking to see which side of each edge the point is on. If the point is to the same side of each edge then that point is inside of the polygon. This is checked by substituting the point into each edge's penalty function. The penalty function is a plane equation such that the edge lies in the plane and the plane is perpendicular to the plane of the polygon. The penalty function is calculated once for each edge and stored in the internal structure. See Appendix 2.1. for the C simulation structure.

$$\text{pen}(P) = M \cdot P + \text{md} \quad (\text{Eq. 2})$$

$$M = \frac{(N \times E)}{||E||} \quad (\text{Eq. 3})$$

$$\text{md} = - M \cdot P1e \quad (\text{Eq. 4})$$

M is the normal vector to the penalty plane; it is the cross product of the normal to the polygon plane and the directed edge normalized with respect to the directed edge. md is the distance of the penalty plane from the origin. This penalty function can now be used to determine which side of an edge a point is on.

The algorithm for determining if a line segment crosses the plane of a polygon should be obvious from the above discussion. The two endpoints of the line segment are both substituted into the equation of the plane in which the polygon lies. If the residues of the two points are the same sign then both points lie on one side of the plane. Therefore, the line segment did not cross the plane. If, however, the residues have different signs, then the point at which the line segment crosses the plane must be determined so as to use it in the point-in-polygon algorithm. Given two points P1 and P2 which are the endpoints of a line segment and phi(P1) and phi(P2) which are the residues of P1 and P2 in the polygon plane, then the point along the line segment that intersects the polygon plane is Pc,

$$P_c = P1 + \frac{(P2 - P1) \text{phi}(P1)}{\text{phi}(P1) - \text{phi}(P2)} \quad (\text{Eq. 5})$$

Each object in a simulation is composed of polygons, but due to speed and efficiency requirements the above tests would be prohibitive. Therefore, some simpler tests are required which can quickly eliminate some objects from the more exhaustive tests. The method used is to perform tests on bounding boxes of the objects. A bounding box is described by a point and a vector. The point is the center of the box, and the vector is the half-diagonal vector of the box (i.e. it points from the center of the box to a corner). These values are determined by first determining the maximum and minimum values of the object along the x, y, and z axes. The center is calculated by averaging the maximum and minimum values along each axis. The half-diagonal vector is calculated by taking half of the difference between the maximum and minimum along each axis. For instance, along the X axis:

$$C_x = \frac{X_{\max} + X_{\min}}{2} \quad (\text{Eq. 6})$$

$$D_x = \frac{X_{\max} - X_{\min}}{2} \quad (\text{Eq. 7})$$

Now, two bounding boxes overlap if the distances between the centers along every axis is less than the sum of the half-diagonal components along the corresponding axes. However, the two bounding boxes must be defined in the same coordinate frame. Typically, each object is defined in its own coordinate frame and has a transformation matrix describing the position and orientation of the object in the world coordinate frame. Therefore, a method is needed to transform a bounding box from one frame to the other. Given two bounding boxes, $B_1 = \{C_1, D_1\}$ and $B_2 = \{C_2, D_2\}$, and two transformations T_1 and T_2 which are 4x4 matrices describing position and orientation of boxes B_1 and B_2 , respectively, let $C_{1,2}$ and $D_{1,2}$ be the center and half-diagonal vector of B_1 in coordinate frame 2.

$$C_{1,2} = [C_1][T_1]([T_2]^{-1}) \quad (\text{Eq. 8})$$

$$D_{1,2} = D_1 @ [T_1]([T_2]^{-1}) \quad (\text{Eq. 9})$$

where @ is the dilation product, an operation between two matrices which can be expressed as the product of two matrices whose elements have all been changed to their absolute values.

In order to test for bounding box overlap given two boxes, one first has to express B1 in coordinate frame 2 and check for an overlap. Then convert B2 to coordinate frame 1 and check for an overlap. Only if both checks indicate an overlap is there one. If an overlap is indicated then further checks have to be made to determine if there is a collision.

Once a possible collision is indicated by overlap of bounding boxes, more exhaustive tests have to be performed. First, all points in one object must be transformed to the other object's coordinate frame. This can be done using Eq. 8 above where C1 is a point in object 1. Once this is done, a first approach would be to check every edge in each object against every polygon in the other object. However, there are some ways to reduce the number of edges which must be checked. First, each edge in object 1 is checked against the bounding box of object 2. Only if the edge falls within the bounding box could it intersect the object. Each edge that could intersect a polygon is saved in the reduced edge array. Now, each edge in the reduced edge array is checked against the polygons in object 2. However, each polygon from object 2 is first checked to see if the plane it lies in could intersect the bounding box of object 1. If it does not, there is no need to check edges against it. Finally, each possible edge is checked against each possible polygon, using the methods described above, to determine if a collision exists. If not, then all points of object 2 are transformed to the frame of object 1 and the procedure repeated. The following summary is from Walter's thesis.

1. Compare the bounding boxes of each object.
 - (a) If the bounding boxes overlap then the likelihood of a collision is high and further checks are required, and the procedure continued.
 - (b) Otherwise the two objects cannot possibly collide. They may be declared collision-free, and the procedure is exited.
2. The objects are transformed to a common reference frame by transforming the points of j into the reference frame of k. The new object is referred to as (j,k).
3. Edges in (j,k) are compared with the bounding box of k.

- (a) If an edge intersects the bounding box it is retained for further tests by inserting it into the reduced edge array.
 - (b) Otherwise the edge is excluded from further tests.
- 4. Check each polygon in k.
 - (a) Check whether the polygon plane intersects with the bounding box of (j,k). It means comparing the polygon against all the reduced edges in (j,k).
 - A. If the polygon intersects with an edge then a collision has occurred, and the procedure is exited with a collision condition.
 - B. Otherwise, continue until all edges are considered.
 - (b) Otherwise, the polygon cannot possibly be a source of collision, and is excluded from further tests between the two objects.
- 5. Evaluate progress.
 - (a) If this is the first time to this step then, interchange the roles of j and k and repeat all steps after (2), since a collision is still possible, although undetected this far.
 - (b) Otherwise, the two objects do not collide. They may be declared collision-free, and the procedure exited.

This algorithm is the one used in the simulation library and environment with one difference. At step 3, Walter checks every edge in (j,k) against the bounding box of k. A much simpler first check is to check the plane of the polygon that contains the edge against the bounding box first. If that polygon does not intersect the box, then all the edges of that polygon are excluded. This is a much faster check than checking an edge against a box. This is similar to what is done for the k object in step 4.

ROBOSIM does not directly generate all the information required for collision detection. However, it can be calculated from what is provided, namely the vector list. The vector list is a list of points that define the polygons of the object. This vector list is split into separate polygons as it is read from a file. Then the normal and normal distance for

each polygon is calculated and stored. Next, the penalty function for each edge is calculated and stored. As the vector list is read in, the maximum and minimum x, y, and z values are saved and used to calculate the bounding box. The internal data structure now contains all of the information necessary for collision detection.

The use of this algorithm requires some special considerations when used with robots. The technique used employs a bounding box around each object in the environment, a bounding box around each link of each robot, and a bounding box around each robot. The bounding boxes around each object and each link are computed at load time, but the bounding boxes around robots must be computed as needed. This is because the bounding boxes around robots change as the joint angles in the robots change. Whenever a collision is checked for, bounding boxes are created around the robots. They are calculated by using the bounding boxes around the links. The minimum and maximum extents along the x, y, and z axes of the bounding boxes around the links are computed. Then a bounding box around all these bounding boxes is computed from the minimum and maximum extents. The purpose for bounding boxes around robots is that if there is more than one robot, even bounding box checks become expensive. If there are two robots, each with nine links (6 movable and 3 fixed), 81 bounding box checks would be required every time. And if there were three robots, 729 bounding box checks would be required. With three robots, and therefore three bounding boxes, only three bounding box checks are required. If there is a collision between two bounding boxes, only the two robots need be checked.

Previously, there was a transformation matrix associated with each link that described the coordinate frame of that link with the previous link. This is not adequate for collision detection, however. This matrix can be obtained by multiplying all of the matrices of the previous links together, yielding a transformation of the current link in the world coordinate frame. It is much simpler, and faster, to calculate this matrix for each link whenever joint variables are changed in the robot rather than waiting until needed by collision detection. This is especially true since collision detection checks are made from the end effector inward, as a collision is more likely with the end effector. Whenever a joint variable in a robot is changed by a library function, the transformation matrix of the link in the previous link's frame as well as the world frame is calculated and stored in the link's structure. Then, it is used by the collision detection algorithm as needed.

Another problem that requires special treatment is collisions involving the robot with itself. This is especially difficult when one considers that the design of the robot may include overlap of adjacent links. If this is the case, then if links of the robot are checked with other links of the same robot, then collisions might be seen that aren't really valid.

Therefore, collisions are not checked for against adjacent links. The simulator has internal provisions for joint constraints. Therefore, any possible collision could be provided for by limiting the joint angles. However, given legal joint values, it is possible for non-adjacent links to collide. Therefore, collision detection of the robot with itself must be made. Given a nine link robot, 28 bounding box checks must be made to ensure no collisions with itself. However, this self-collision detection may be controlled separately (i.e. it can be turned on and off independently of the other collision detection), since the user may not require these tests.

Since many objects and robots may be loaded before they are actually used in the simulation, the collision detection uses the list that is created by the USE command. The USE command adds its argument to a linked list of objects, and inserts a call to it in the display list. Therefore, it will be displayed when the display list is traversed. Also, the collision detection uses the linked list of objects to check for collisions. If an object is not in use, the collision detection does not waste time checking it.

Once collision detection is turned on, checks for collisions are made any time the library functions are used to move a robot. If there is a collision then a collision structure is filled out. This structure returns pointers to the objects and link numbers if the objects are robots. The library functions pertaining to collision detection are included in Appendix 2.2.

The collision detection algorithm has only two weak points. It does not handle concave polygons, and it will not signal a collision if one object is completely inside of another. The stipulation concerning concave polygons is not serious. ROBOSIM does not generate concave polygons unless they are the result of a custom object. Although R2 does not check for concave polygons, this feature could be implemented. In fact, algorithms exist to split concave polygons into convex polygons. Either of these features could be implemented fairly simply. The problem of not detecting a collision if one object is completely inside another derives from the fact the algorithm used is a polygonal collision detection algorithm and not a solid object one. However, assuming two objects start off outside of each other and movements are sufficiently small, then this should not prove to be a problem. This condition also prevents the ability of one object to pass through another (i.e. a movement is large enough that two objects do not overlap at any point). This algorithm does not detect collisions in the volume swept by an object moving between positions with another object, but rather only overlap of the objects at the starting and ending positions. But, if the distance between the positions is smaller than the smallest object, then there should be no problems.

The collision detection has been implemented very effectively. The low level collision routines require transforming points in one coordinate frame to the other. This requires multiplying all points by a transformation matrix. The Starbase graphics package provides routines to do this, as well as to multiply 4x4 matrices together. When there is a graphics accelerator in the system, Starbase uses it to do the calculations. This allows matrix multiplication as well as transformation of points to be done in hardware, which is much faster than in software.

2.7 Surgical Positioner

Everything described up to this point has been tested, and is in use. R2 and the simulation package are being used presently to aid in designing a kinematic surgical positioner. Its application would be specifically for brain surgery. The idea behind it is this: the robot would not be capable of motion on its own. It would be attached to a surgical collar, and after calibration would be positioned by the surgeon, with joint encoders sending the values of the joint angles to a computer. The computer would show the position of the robot superimposed on a CAT scan. In this way, a surgeon can quickly determine points of entry. Currently, this is accomplished by precomputing where the points would be and then determining them using the collar as a reference. Having a way to immediately see what the positions are would prove to be much more flexible. Additionally, a hollow tube could be attached to the end effector. With this, the robot could maintain a particular orientation while the surgeon takes a biopsy.

Current research is to determine whether a robot of sufficient accuracy can be built. ROBOSIM provides an excellent test bed to perform this development. R2 has been used to design the arm and specify the dimensions of the links. A basic configuration similar to that of the PUMA 560 has been used. Therefore, an exact inverse kinematics solution exists and is used. The simulation library and environment is used to test the arm. The tests include ability to reach all the required points on the head (without passing through it). The inverse kinematics equations generate eight different solutions. These solutions are checked using the collision detection algorithm to ensure that there exists at least one which will reach the desired position without touching the head.

An additional requirement is that the positional accuracy of this robot be small. However, the size and cost are also important factors, so the smallest joint encoders would be desirable. The relation of world positional accuracy to joint accuracy is fairly easy to

determine. Given a joint encoder of a certain number of bits, the accuracy is the range divided by two to the number of bits. This gives an angular measure of the amount a joint encoder could be off. This is used with the jacobian to determine the maximum positional error. The jacobian relates differential changes in joint angles to differential changes in world coordinates. The error in position caused by each joint is first determined. Then, the sum of the errors is computed. This gives the maximum amount that the positioner could be off. (It assumes each joint is off in the direction to give maximum error.)

Once a robot is generated, the simulation can run without the user. All data is saved in a file for later analysis. The simulation can run without displaying any graphics, or the user can watch it as the robot is put through its paces. The part of the simulation written by the user is shown below. It is not a general type of simulation that would be applicable to a wide variety of problems. However, it is sufficiently general in that it encapsulates the requirements of the project, but it does so without being limiting. For instance, the requirements are that it reach certain points on a head (cylinder) without any part of the robot touching the head. The user cycles through the points that are required, and the simulation sends back information concerning whether the robot specified can reach the points without colliding with the head.

```
#include "sim.h"
#include <math.h>
#include <stdio.h>

#define TRUE 1
#define FALSE 0

int i;
FILE *fopen(), *fpout;
int puma_inv();

sim()
{
    ROBOT r1=0;
    OBJ o1=0;
    JOINT array;
    float J[6][6];
    float angle;
    extern COLLISION S_CO;
    char *filename="testout";
    float m[4][4];
    float CONV = M_PI/180.;
    /*
     * PRE does transformation along world axes
     */
    r1=GET_ROBOT("/users/robosim/source/manipulators/jo/models/T");
    PRETRANSLATE(r1,25.,0.,0.);
```

```

USE(r1);
o1 = GET_OBJ("/users/robosim/source/manipulators/jo/models/HEAD.OBJ");
PRETRANSLATE(o1,0.,0.,0.);
USE(o1);
C_SWITCH(TRUE);
SET_INV(r1,puma_inv);
/*
 * cover head in increments of 1cm over the length and 5 degrees
 * from 75 to 295 output results to file testout
 */
fpout = fopen(filename,"w");
set_joint_error();

for (i= -20; i<21; i++) {
    for (angle=0.; angle<105.*CONV; angle+= 5.*CONV) {
        get_location(angle,m);
        fprintf(fpout,"\n");
        fprintf(fpout,"%5.2f %5.2f %5.2f %5.2f %5.2f %5.2f\n",
                    lo[0],lo[1],lo[2],lo[3],lo[4],lo[5]);
        if(KINV(r1,m,array,TRUE)) {
            JACOB(array,J);
            error(J);
            if(!MOVEJI(r1,array,1)) {
                printf("collision, y = %d, angle = %f\n",i,angle);
                printf("link %d\n",S_CO.L1);
            }
        }
        else {
            fprintf(fpout,"point did not converge\n");
            printf("point did not converge\n");
        }
    }
}
fclose(fpout);
}

get_location(j,m)
float j;
float m[4][4];
{
    m[2][0] = -cos(j);
    m[2][2] = -sin(j);
    m[2][1] = 0.;
    m[0][0] = m[0][2] = 0.;
    m[0][1] = 1.;
    cross(m[2],m[0],m[1],1.);
    m[3][0] = (float) -20.1* m[2][0];
    m[3][2] = (float) -20.1* m[2][2];
    m[3][1] = (float) i;
    m[0][3] = m[1][3] = m[2][3] = 0.;
    m[3][3] = 1.;
    return(1);
}

```

```

float NUM_BITS[] = { 12.0, 12.0, 12.0, 12.0, 12.0, 12.0};
float single_joint_error[6];

set_joint_error()
{
    int i;
    for (i=0; i<6; i++) {
        single_joint_error[i] = 2.*M_PI/pow(2.0,NUM_BITS[i]);
    }
}

error(m)
float m[6][6];
{
    int i,j;
    float err[6];

    for(i=0; i<6; i++) {
        err[i] = 0.;
        for(j=0; j<6; j++) {
            err[i] += (float)fabs((double)m[i][j] * single_joint_error[j]);
        }
    }
    fprintf(fpout,"dX = %f dY = %f dZ = %f",err[0],err[1],err[2]);
    fprintf(fpout," rX = %f rY = %f rZ = %f\n",err[3],err[4],err[5]);
    fprintf(fpout,"distance error %f\n",
        (float) sqrt((double) err[0]*err[0]+err[1]*err[1]+err[2]*err[2]));
}

```

Currently, various configurations with twelve bit joint encoders are being investigated. It appears that twelve bit encoders will provide the necessary accuracy. The use of R2 and the ability to resize objects provide a simple means to quickly create a new configuration. The generalness of the simulation library allows the same simulation to be used with no modification. A detailed description of the simulation library commands is provided in Appendix 2.2.

APPENDIX 2.1 Structure Declarations for the Simulation Library

This Appendix contains all structure declarations used throughout the code of the Simulation Library. The declarations are given using the conventions of the C programming language, since the Simulation Library itself was coded in C.

```
typedef float (*S_VECTOR)[3];
```

```

struct s_penalty {
    float pen_norm[3];
    float pen_dist;
};

typedef struct s_poly {
    float norm[3];
    float nd;
    int vec_ptr;
    int num_vectors;
    struct s_penalty *pen;
} *S_POLY;

typedef struct s_link{
    int num_vectors;
    S_VECTOR list_ptr;
    float *md;
    int display_list;
    float bbc[4]; /*bounding box center*/
    float bbd[4]; /*bounding box half-diagonal*/
    float INERT[4][4];
    float CURR[4][4];
    int num_poly;
    S_POLY poly;
    float theta,dz,da,alpha;
    int jtype1,jtype2;
    float JNT1[4][4];
    float JNT2[4][4];
    float AMAT[4][4];
    float TRANS[4][4];
    float curr_var;
    float min_var;
    float max_var;
} *S_LINK;

struct s_robot{
    int num_links;
    S_LINK link[18];
    float Pre[4][4];
    float Post[4][4];
    float DH[18][5];
    int display_list;
    float POS[4][4]; /*matrix describing position of robot in environ*/
    int (*INV_KIN)(); /* pointer to function that solves inverse kin */
};

struct s_env{
    int num_vectors;
    S_VECTOR list_ptr;
    float *md;
    int display_list;
    float bbc[4]; /*bounding box center*/
    float bbd[4]; /*bounding box half-diagonal*/

```

```

float INERT[4][4];
float POS[4][4];
int num_poly;
S_POLY poly;
};

/* this is a copy of s_env, however it is also the generic type */
/* of which link and obj can be cast into */
struct s_gen{
    int num_vectors;
    S_VECTOR list_ptr;
    float *md;
    int display_list;
    float bbc[4]; /*bounding box center*/
    float bbd[4]; /*bounding box half-diagonal*/
    float INERT[4][4];
    float POS[4][4];
    int num_poly;
    S_POLY poly;
};

struct s_obj {
    int num_vectors;
    S_VECTOR list_ptr;
    float *md;
    int display_list;
    float bbc[4]; /*bounding box center*/
    float bbd[4]; /*bounding box half-diagonal*/
    float INERT[4][4];
    float POS[4][4];
    int num_poly;
    S_POLY poly;
    float DIFF[4][4];
};

typedef struct s_any {
    int type; /* 0=robot 1=env 2=obj */
    int in_use;
    union {
        struct s_robot *r;
        struct s_env *e;
        struct s_obj *o;
    } obj;
} *S_ROBOT,*S_ENV,*S_OBJ;

typedef struct s_list {
    struct s_any *item;
    struct s_list *next;
} S_LIST;

typedef struct s_collision{
    struct s_any *S1;
    int L1;

```



```

    struct s_any *S2;
    int L2;
} S_COLLISION;

typedef float S_POINT[3]; /* X Y Z */

typedef float S_ORIENTATION[3]; /* ROLL PITCH YAW */

typedef float S_LOCATION[6]; /* X Y Z ROLL PITCH YAW */

S_ROBOT S_GET_ROBOT();
S_ENV S_GET_ENV();
S_OBJ S_GET_OBJ();
typedef float S_JOINT[18];

typedef float matrix3d[4][4];
struct matrix_struct {matrix3d msxform; };

#define S_REPLACE_MATRIX_3D(dest,src) \
    *(struct matrix_struct *) (dest) = *(struct matrix_struct *) (src)

```

APPENDIX 2.2 Simulation Library Functions

This Appendix contains the interface declarations to the functions of the Simulation Library. The declarations are given using the conventions of the C programming language, since the Simulation Library itself was coded in C.

```

S_GET_ROBOT (filename)
    char *filename;

S_GET_ENV (filename)
    char *filename;

S_GET_OBJ (filename)
    char *filename;

S_PRETRANSLATE (o,x,y,z)
    S_ANY o;
    float x,y,z;

S_POSTTRANSLATE (o,x,y,z)
    S_ANY o;
    float x,y,z;

S_PREROTATE (o,x,y,z)
    S_ANY o;

```

```

float x,y,z;

S_POSTROTATE (o,x,y,z)
  S_ANY o;
  float x,y,z;

S_MOVEJ (r,joints)
  S_ROBOT r;
  S_JOINT joints;

S_CLEAR_JOINT (joints)
  S_JOINT joints;

S_MOVEJI (r,joints,steps)
  S_ROBOT r;
  S_JOINT joints;
  int steps;

S_USE (o)
  S_ANY o;

S_DONTUSE (o)
  S_ANY o;

S_CHECK (o)
  S_ANY o;

S_CHECK_ROBOT (r)
  S_ANY o;

S_C_SWITCH (x)
  int x;

S_COLLIDE ()

S_SET_INV (r, inv_func_ptr)
  S_ROBOT r;
  int (*inv_func_ptr)();

S_KINV(r, dlm, joints, reset)
  S_ROBOT r;
  float dlm[4][4];
  S_JOINT joints;
  int reset;

S_JACOB(joints, jac)
  S_JOINT joints;
  float jac[6][6];

s_translate (mat,x,y,z)
  float mat[4][4],x,y,z;

s_rotate (mat,x,y,z)

```

```
float mat[4][4],x,y,z;  
s_rotatez (mat,z)  
float mat[4][4],z;  
s_transpose (mat)  
float mat[4][4];  
s_invert (mat)  
float mat[4][4];
```

3. INTELLIGENT GRAPHICS MODELING ENVIRONMENT

The ROBOSIM package, together with the enhancements described in the previous chapter, provides a powerful graphic tool for designing and simulating geometrical objects (including robots, of course) using an engineering workstation. But the real power of this approach can be utilized only by integrating the services of a graphic modeling toolkit with knowledge-based techniques. This chapter describes the ongoing research efforts to create such an integrated modeling environment. First a critical review of the current graphical modeling techniques is given, followed by the system design and implementational considerations of an enhanced graphics modeling and simulation package. Finally the knowledge-based techniques developed at Vanderbilt for the integration of large-scale engineering systems (instrumentation, control, robotics, simulation, etc..) are summarized.

3.1 Critique of the Current Graphics Modeling Technique

The extensions to the ROBOSIM package described in the previous chapter greatly enhanced its capabilities in modeling different geometrical objects and systems. But we think that a graphics modeling environment should provide some additional features in order to fully utilize the potential of knowledge-based techniques in the graphic simulation of geometric systems. These additional features are summarized below:

Need for separate representation of objects: Currently the ROBOSIM modeling environment does not support the separate representation of different graphic objects in its workspace. The *display* lists representing these objects are concatenated together every time a new object is added to the system. This makes the modification of complex objects very difficult, because the whole ROBOSIM command sequence creating the complex object must be re-executed whenever one of its parts is modified. This is especially a problem during the editing phase, since such operations are quite frequently needed here. The solution would be to maintain these objects separately -- at least during the editing phase of the modeling. On the other hand, concatenating together the parts of a complex solid object would speed up the graphic simulation, so the desirable solution is to maintain both representation forms and use the appropriate one for each step of the modeling process.

Need for more graphics objects in the workspace: A large graphics simulation program typically contains several independently moving objects. The programming model offered by ROBOSIM (graphic registers) limits the number of these objects - i.e. the complexity of the systems which can be modeled with it. The desirable solution is to allocate the graphic objects dynamically, which does not limit their number. Then each of these independent objects could be controlled separately during the simulation.

Multiple aspect object representation: Many of the enhancements to the ROBOSIM package (collision detection, dynamics, etc.), described in the previous chapter are basically "add-on" packages to the original system, with separated data representation schemes. The system design could be made much more understandable if a central data base would be used, containing every aspect of the models stored in it.

The next parts of this chapter describe the system design of a planned graphics modeling environment which provides the features outlined above. We expect much of the already existing ROBOSIM code to be reusable, together with the code for the extended features described previously. Unlike the work described in the previous chapter, this is a system currently being specified and developed.

3.2 System Design of the Graphic Simulation Environment

The system design of the proposed structural modeling environment can be seen in Figure 1. It includes two data bases - the Instance Space and the Library Space - with several 'active' components operating on them. The Instance Space contains all data structures which describe the current simulated system. It contains data structures describing:

1. the geometrical properties of the entities of the world model,
2. the part-whole relationships between the entities,
3. the information necessary for displaying these entities (display lists),
4. the information necessary for the collision detection algorithm,

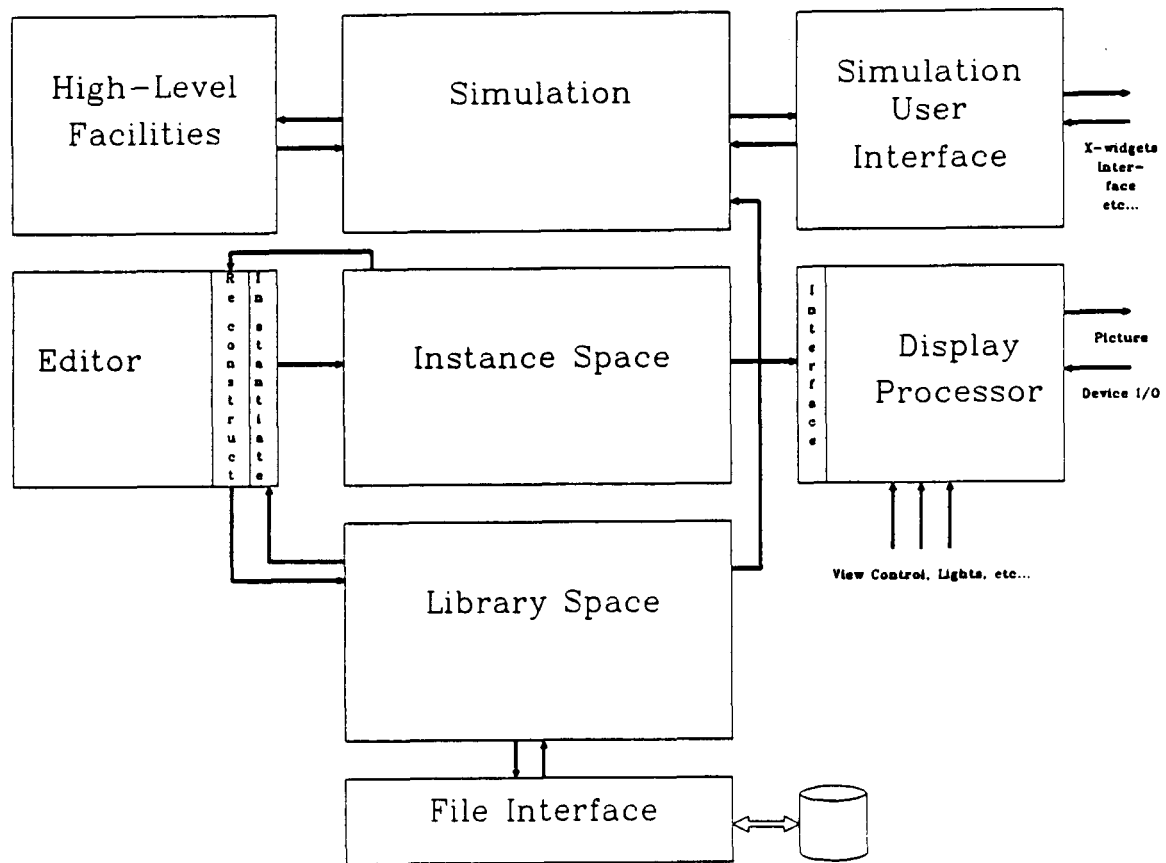


Figure 1. Main functional components of the structural simulation environment

5. the information necessary for the forward and inverse kinematics simulation of the system (either in the form of data necessary for the default iterative methods, or in the form of analytical equations if these are available), and
6. the information necessary for the forward and inverse dynamic simulation of the system.

Basically the Instance Space contains all the information which was necessary to operate the models in the enhanced ROBOSIM package described in the previous chapter, but in a much better structured form. Unlike in ROBOSIM, where there was a limitation

on the number of objects which can be handled by the system (fixed number of graphics registers), the objects in the Instance Space can be generated dynamically with no preset limit on their number or complexity.

In many cases the objects in the Instance Space are complex structures built of either less complex structures or elementary building blocks (like boxes, cylinders, spheres, etc..). Frequently there are objects having the same structure but with different parameters of their building blocks. The purpose of the Library Space is to store *structural declarations* of these complex objects which can be instantiated with the desired parameters whenever a new entity has to be generated in the Instance Space. This way we can avoid having to build these objects from scratch.

The Instance Space and the Library Space are implemented as data structures shared by the other active components shown in Figure 1. These components are implemented as separate parallel processes accessing the above data structures using the shared memory services of the host computer. This way only those which are necessary for the currently running simulation have to be loaded. These separate active components include:

1. *The Structure Editor* which can be used to build objects either in the Instance Space or in the Library Space.
2. *The Display Interface* which transforms the Instance Space objects into executable graphics primitives. The reason for introducing this interface was that the object representations of the Instance Space can be machine-independent, since the actual machine-dependent graphics format conversions will be done by this module.
3. *The File Interface* provides the services to save and restore the objects in the databases.
4. *The Simulation Package* operates on the entities in the Instance Space and performs operations similar to those of the ROBOSIM simulation library described previously (moving objects, collision detection, kinematics and dynamics calculations).
5. *The Simulation User Interface* provides the features for the interactive control of the operations contained in the Simulation Package.
6. *The High-level Interface Package* provides access to the services of the other active components from knowledge-based application programs, like task planners, etc..

Many of the components described above have already been specified and are currently being developed. Next we give a description of the internal details and current status of those components where such information is already available.

3.3 Detailed Description of the Components

The data structure specifications for the two shared databases were completed first, since they influence the design of the other components. Both data bases contain structures which can be allocated dynamically, and care was taken to ensure that the specifications do not contain built-in 'static' limits regarding the number or complexity of the objects. There is an interface library associated with both shared data bases which provide unified object creation, access, etc.. services for the other active components.

The Instance Space contains the system's working structural model object set. Sometimes it contains redundant data if it speeds up the operation of the different active components. For example, the graphics display module can utilize the polygon list representation of a solid object most effectively, while the collision detection module operates on the edge list. In such cases we decided to store both (or all necessary) representation forms in order to gain as much execution speed as possible at the expense of a somewhat higher load on memory. The access library associated with the Instance Space contains services to create access and destroy objects, and there is an additional shape generator library (derived from the original ROBOSIM code), which can fill out these data structures with the graphical representations of the higher-level geometrical entities they represent. The Instance Space objects themselves do not contain information regarding their origin, only the data necessary to 'operate' them. All objects are dynamically typed, and the operations 'know' how to perform an action on the given type. Next we give some (simplified) examples about the data structures stored in the Instance Space:

```
/**
** ROBOSIM.NEW.H
**
**  structure definitions for new ROBOSIM (draft version)
**/

typedef struct {
    double xx;
    double yy;
    double zz;
} _point;
```



```
typedef _point _bbox[2];
typedef double _trmat[4][4];
```

```
#define TP_POINT      1
#define TP_LINE       2
#define TP_POLYLINE   3
#define TP_POLYGON    4
#define TP_SOLID      5
#define TP_JOINT      6
#define TP_LINK       7
#define TP_ROBOT      8
#define TP_ITEM       9
#define TP_SCENE     10
```

```
typedef struct {
    int      type;
    _point   coords;
} o_point;
```

```
typedef struct {
    int      type;
    int      color;
    _point   start;
    _point   final;
} o_line;
```

```
typedef struct {
    int      type;
    int      num_of_points;
    int      color;
    _point   pts[1];
} o_polyline; /* actual number might change */
```

```
typedef struct {
    int      type;
    int      num_of_points;
    int      color;
    _point   normal_dir;
    double   normal_dist;
    _point   pts[1];
} o_polygon;
```

```
typedef struct _solid {
    int      type;
    int      color;
    struct   _solid *next_solid;
    struct   _solid *parts;
    _trmat   *transf;
    _trmat   *inertia;
    _bbox    bounds;
    struct   _object *origin; /* points to the editor structure
                                which caused its creation */
    int      num_of_polygons;
```

```

    o_polygon *polys[1];
} o_solid;

#define TP_REVOLUTE_J    20
#define TP_PRISMATIC_J   21

typedef struct {
    int         type;
    int         subtype;
    trmat       jntparams;
    double      llim;
    double      hlim;
} o_joint;

typedef struct {
    int         type;
    int         num_of_outputs;
    o_solid *shape;
    o_joint *injoint;
    o_joint **outjoints;
    trmat       a_matrix[1];
} o_link; /* actual number might change */

typedef struct {
    int         type;
    int         num_of_links;
    o_link      *links[1];
} o_robot;

typedef struct {
    int         type;
    union obj {
        o_line   line;
        o_polyline plin;
        o_polygon poly;
        o_solid   solid;
        o_robot   rob;
    } *item;
    trmat       place;
} o_scenepart;

typedef struct {
    int         type;
    int         num_of_items;
    o_scenepart *parts;
} o_scene;

/**
** ALLOCATOR.H
**
** definitions for the new ROBOSIM workspace memory allocator
**/
#include "robosim.new.h"

```

```

init_memory();
free_all_objects();

_trmat      *make_trmat();

o_point  *make_point();
o_line   *make_line();
o_polyline *make_polyline(/* int num_of_points */);
o_polygon *make_polygon(/* int num_of_points */);
o_solid  *make_solid(/* int num_of_faces */);
o_joint  *make_joint();
o_link   *make_link(/* int num_of_outjoints */);
o_robot  *make_robot(/* int num_of_links */);
o_scenepart *make_scenepart();
o_scene  *make_scene(/* int num_of_parts */);

void free_object(/* result of any of the above calls */);
/**
** BUILDER.H
**
** definitions for the new ROBOSIM primitive object generator routines
**/
#include "robosim.new.h"

o_polygon *build_polygon(/* color,numpts,x1,y1, ... xN,yN */);
o_solid   *build_box(/* x,y,z */);
o_solid   *build_cylinder(/* r,h,numfaces */);
o_solid   *build_cone(/* r,h,numfaces */);
o_solid   *build_truncated_cone(/* rl,rh,h,numfaces */);
o_solid   *build_sphere(/* r,numfaces */);

o_solid   *gen_extrude(polygon,height);
o_solid   *gen_revsurface(polygon,angle,numfaces);

void tr_translate(object,x,y,z);
void tr_rotate(object,yaw,pitch,roll);

/*
* remarks:
* (1) all things are generated with their center of mass at the origin of
*     coordinate system.
* (2) polygons are created in the XY plane
* (3) if numfaces = 0 is given a default internal (size dependent ?)
*     value is used
* (4) transformations are destructive, but extrude and revsurface not !
*/

```

The Library Space data structures contain a hierarchical description of the graphical object classes defined in the system. Since the possible most efficient operation is of a lesser concern here, these data structures are usually non-redundant. In contrast to the Instance Space entities, the higher level geometric concepts are also represented here (i.e.

whether an object is a box or a cylinder, etc..) along with other properties (mass, etc..). Aside from these differences, the implementational considerations regarding this component are similar to the ones discussed at the Instance Space. Some examples of the entities stored in the Library Space are:

```
/*
 * rlib.h
 * R Library Space Datastructures
 */

#define DEBUG

/* Geometrical datastructures */

#define TypeTag short type; char subtype[2]

/* Instances & calls */
#define RT_SYMBOL 0
#define RT_NUMBER 1
#define RT_LIST 2
#define RT_MATRIX 3
#define RT_OPER 4
#define RT_ASSIGN 5
#define RT_SOLID 6
#define RT_LINK 7
#define RT_ROBOT 8

/* Definitions */
#define RT_DSURF 10
#define RT_DCOLOR 11
#define RT_DSHAPE 12
#define RT_DSOLID 13
#define RT_DLINK 14
#define RT_DROBOT 15
#define RT_DSCENE 16

/* Link types - Subtype of LINK */
#define RT_LFIXED 0
#define RT_LPRISM 1
#define RT_LREVOL 2

/* Solid types - Subtype of SOLID */
#define RT_PBOX 0
#define RT_PCYLINDER 1
#define RT_PCONE 2
#define RT_PTRUNCATEDCONE 3
#define RT_PSPHERE 4
#define RT_PEXTSURFACE 5
#define RT_PREVSURFACE 6
#define RT_PSOLID 7
```

```

/* Operators - Subtype of OPER */
#define RT_OPLUS 0
#define RT_OMINUS 1
#define RT_OTIMES 2
#define RT_ODIV 3
#define RT_UMINUS 4

typedef struct _symbol {
    TypeTag;
    char *string;
} Symbol;

typedef struct _number {
    TypeTag;
    float number;
} Number;

typedef union _value {
    Symbol symbol;
    Number number;
} Value;

typedef union _item Item;

typedef union _expr Expression;

typedef struct _operator {
    TypeTag;
    Expression *arg1, *arg2;
} Operator;

union _expr {
    Symbol    symbol;
    Number    number;
    Operator op;
};

typedef struct _asgn {
    TypeTag;
    Symbol    *lhs;
    Expression *rhs;
} Assign;

typedef struct _list {
    TypeTag;
    Item *item;
    struct _list *next;
} List;

typedef struct _matrix {
    TypeTag;
    Value *values[4][4];
} Matrix;

```

```
typedef struct _color {
    TypeTag;
    Symbol *name;
    Number *red,*green,*blue;
} Color;
```

```
typedef struct _surface {
    TypeTag;
    Symbol *name;
    Number *red,*green,*blue;
} Surface;
```

```
typedef struct _shape {
    TypeTag;
    Symbol *name;
    List *params;
    Symbol *color;
    List *vars;
    Symbol *surface;
    List *points;
} Shape;
```

```
typedef struct _part {
    TypeTag;
    Symbol *name;
    Symbol *call;
    List *values;
    Symbol *color;
    Matrix *matrix;
} Part;
```

```
typedef struct _solid {
    TypeTag;
    Symbol *name;
    List *params;
    Symbol *color;
    List *vars;
    Number *nfaces;
    Symbol *surface;
    Number *mass;
    List *parts;
} Solid;
```

```
typedef struct _link {
    TypeTag;
    Symbol *name;
    List *params;
    Symbol *color;
    List *vars;
    Number *nfaces;
    Symbol *surface;
    Number *mass;
    Symbol *solid;
```

```

        List *values;
        List *matrices;
    } Link;

typedef struct _robot {
    TypeTag;
    Symbol *name;
    List *params;
    Symbol *color;
    List *vars;
    Number *nfaces;
    Symbol *surface;
    Number *mass;
    List *links;
} Robot;

union _item {
    Symbol symbol;
    Number number;
    List list;
    Matrix matrix;
    Value value;
    Assign assign;
    Part part;
    Link link;
    Robot robot;
};

typedef struct _scene {
    TypeTag;
    Symbol *name;
    List *params;
    List *robots;
    List *solids;
} Scene;

typedef union _object {
    Symbol symbol;
    Number number;
    Value value;
    List list;
    Assign assign;
    Operator operator;
    Matrix matrix;
    Color color;
    Surface surface;
    Shape shape;
    Part part;
    Solid solid;
    Link link;
    Robot robot;
    Scene scene;
} *Object;

```

```

extern Object RlMalloc();
extern void RlFree();
extern void InitTables();
extern void AddTableEntry();
extern Object RlMallocType();
extern Object MakeNumber();
extern Object MakeSymbol();
extern Object MakeColorDef();
extern Object MakeSurfDef();
extern List *MakeListItem();
extern Object MakeOperator();
extern Object MakeAssign();
extern Object MakeShapeDef();
extern Object MakeBox();
extern Object MakeCylinder();
extern Object MakeCone();
extern Object MakeTruncated();
extern Object MakeSphere();
extern Object MakeExtSurface();
extern Object MakeRevSurface();
extern Object MakeSolidCall();
extern Object MakePart();
extern Object MakeSolidDef();
extern Object MakeLinkDef();
extern Object MakeMatrix();
extern Object MakeLinkCall();
extern Object MakeRobotDef();
extern Object MakeRobotCall();
extern Object MakeSceneDef();

```

The Structure Editor is based on the interactive menu-based graphical editor developed for the ROBOSIM package. We plan to reuse most of the code developed during that work, but modified in order to operate on the data structures of the two shared data bases. An additional feature is that we want to preserve upward compatibility with the ROBOSIM language, so the editor will have a ROBOSIM source code interface. (But internally of course it uses different data structures). The Editor is currently under development.

The Display Control module provides services used to control the graphical output of the system. (Viewing transformations, lighting, etc..). Parts of it are based on the already existing extended ROBOSIM code. The Display Module operates upon receiving messages from the Simulation Module regarding the changes in the working environment (i.e. which objects have been moved, etc..). It recalculates those of its internal descriptor structures (which are graphics hardware dependent - but all of these dependencies are localized within this module) which have been affected by the changes, and refreshes the screen.

The development of the Simulation Library is a parallel effort here and in the old ROBOSIM environment, since many of the algorithms in it (collision detection, kinematics, etc..) are very complex, and even in the old version most of them are not operating on the original ROBOSIM data structures. For this reason we expect to use them in both versions with minor changes.

The other components are still in the specification phase, so a more detailed description is not possible at this time.

3.4. Automation Interface for Structural Modeling Systems

Previously we summarized the features we think are expected from a graphics structural modeling system to utilize the power of knowledge-based techniques in three dimensional world modeling. The last part of this chapter describes some of these knowledge-based techniques themselves. The Department of Electrical Engineering at Vanderbilt University has a long history of building large knowledge-based engineering applications in the fields of instrumentation, process control, simulation and testing. In the course of this work we have developed numerous knowledge-based tools for this specific purpose.

The design of large-scale engineering systems that must operate in unstable, changing situations is one of the foremost challenges of the information sciences. Conventional design methodologies are based on the availability of a priori information about the environment and the system to be observed and controlled. The information is expressed in the form of models representing relevant aspects of the environment. The basic modeling principles of the system sciences such as *separation*, *selection*, and *model economy* [1] are the key approaches for managing complexity. The essence of these principles is *simplification* until a model of manageable size is obtained. By imposing constraints on the possible behavior of the environment, the analysis and/or synthesis of the corresponding automation system becomes feasible.

There are two main ways how knowledge-based techniques can be used to satisfy the above goals. In many cases the more traditional *rule-based*, shallow modeling techniques can provide quite satisfactory results. The other approach is to use as much structural information about the environment as possible, in order to create a *structural*, deep model of the system. Both approaches have advantages over each other, so the best strategy is to use them together to solve complex engineering problems.

The graphics modeling toolkit described previously is intended to be used together with knowledge-based controllers using either one or both of these techniques. We plan to use the NASA-developed CLIPS expert system shell as the vehicle to build the rule-based parts of the intelligent controllers. This choice was influenced by factors such as the easy availability of the CLIPS system, its good performance (due to the fact that it has been implemented entirely in C), and the easy portability of it. For the intelligent controllers using structural, deep modeling techniques, we plan to use the MULTIGRAPH programming environment (developed at Vanderbilt) described later in this section.

We think that the two knowledge-based techniques can 'peacefully coexist' in complex systems using geometric, structural modeling. For example, in one of the intended application areas, in Space Station automation, a typical scenario for the joint usage of the different techniques might be the following:

1. Application areas for geometric modeling techniques (ROBOSIM or the new package):
 - The geometric model of the Station itself
 - Models of different manipulators operating on the outside or in the inside of the Station
 - Other moveable attachments to the Station, like solar panels, hatches, etc..
2. Application areas for rule-based techniques (CLIPS):
 - Scheduling of different operations on the Station
 - Task Planning for robotics applications on the Station
 - Creating qualitative models of those subsystems which can not modeled analytically due to their complexity or lack of information
3. Application areas for structural modeling techniques (MULTIGRAPH):
 - Modeling those subsystems where the structural and operational data is available to create qualitative, structural models

- Modeling control systems
- Fault propagation modeling and failure analysis

Of the above three techniques, the geometrical structural modeling toolkit has already been described in this report, and the rule-based techniques are supposed to be well-known, since they have been in use for quite a long time. But we think, that the structural knowledge-based modeling methodology and its run-time environment (the MULTI-GRAPH architecture, which has been developed at Vanderbilt), deserves some more explanation.

Model-based knowledge-based methodologies have great potential in implementing automation systems for a wide range of applications. The main idea is quite straightforward and includes the following steps.

- A dynamic model of the environment (the system to be observed or controlled) is included in the higher-level knowledge-based controller of the automation system.
- The model is continuously updated based on observations.
- The control system is modified (structure and parameters) if state changes in the model require it.

We will focus on the computational problems of creating structurally adaptive controllers by using model-based techniques. The purpose of the discussion is to show the key components of a programming and execution environment that can be used for implementing this new system category.

The main computational requirements in the implementation of structurally adaptive controllers are the followings:

- The dynamic model of the environment and its interactions with the structure of the control system must be represented.
- The representation must be used as part of the control process, i.e. changes in the environment model must be mapped into changes in the structure of selected automation system components.

- The structural changes must be executed without suspending the system operation.

By using artificial intelligence terminology, the first requirement creates a *knowledge representation* problem. Naturally, the model-based approach demands the explicit representation of automation system models. The key issue is what kind of representation techniques can be used for this purpose? The second requirement addresses the problem of *knowledge utilization*. The knowledge which represents the interactions between the environment and the structure of the control system has to be actively used for modifying the system operation. The problem is how to "convert" this knowledge dynamically into implementation specific terms? The third requirement is closely related to the *computational model* used in the execution environment of the control system. The question is what kind of computational model can support the dynamic reconfiguration of a processing system in execution time?

The main difficulty in the technology of intelligent adaptive automation systems is that realistic implementation can not be built without finding satisfactory solution for each of these problems. In the followings we will focus on the description of the components of the Multigraph Architecture which has been designed to serve as a generic programming and execution environment for this system category.

The Multigraph Architecture (MA) has been developed for building a broad category of intelligent systems operating in real-time environment. The MA has been used as a framework for intelligent instrumentation, automatic test configuration, and process control systems. The basic layers of the MA are the: (1) *hardware layer*, (2) *system layer*, (3) *module layer*, and (4) *knowledge layer*. In Figure 2, the three main levels of the MA are shown from the user's point of view.

- *Model Designer*. The design and implementation of model-based, intelligent control systems requires extensive modeling. Because the unforeseen operational conditions might require structural modifications in the control system, the models must be hybrid. Hybrid models explicitly represent not only quantitative, but qualitative, structural attributes of the environment and the control system. Model designers must be supported by appropriate tools to build and validate these models.
- *Application Programmer*. The models that are used in the design and implementation of intelligent automation system are domain specific by their very nature. The form of the models (concepts, relationships) are different in chemical processes, mechanical processes, information processing systems etc., because the models must

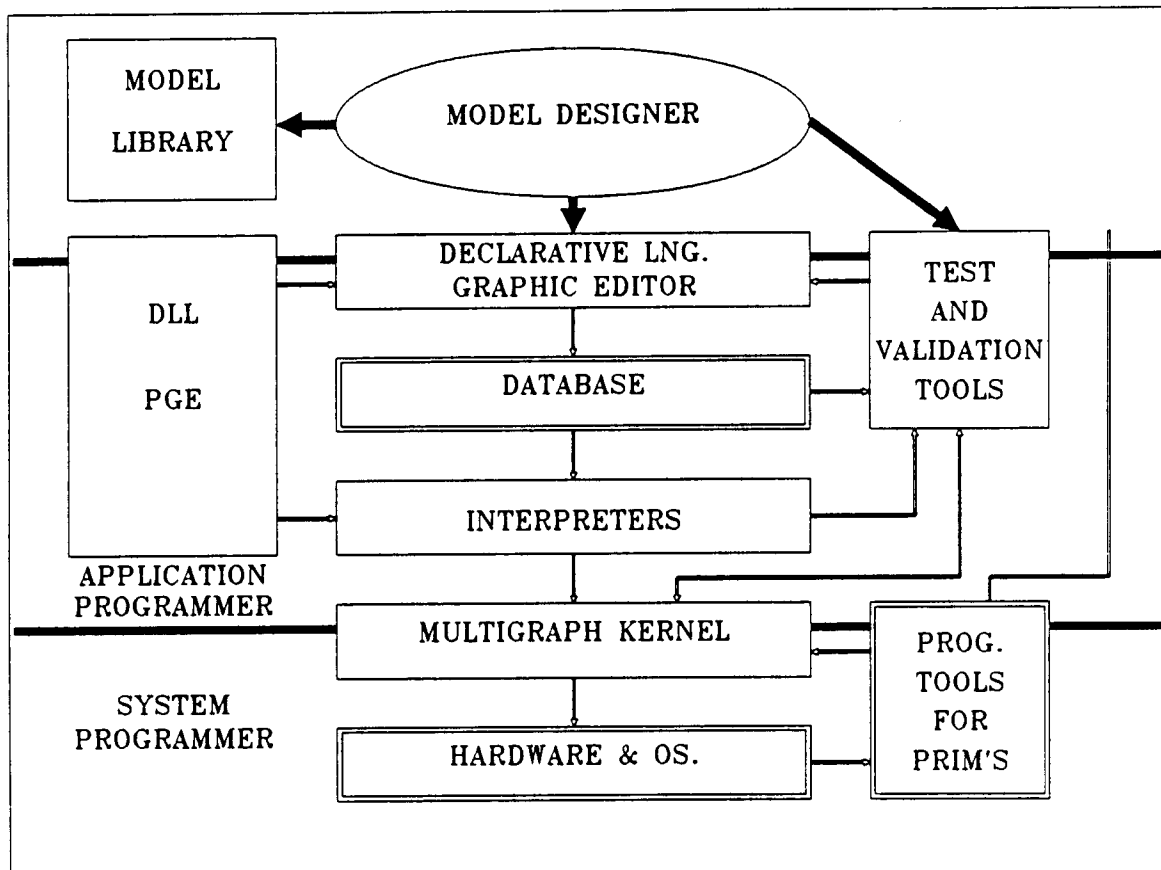


Figure 2. Structure of the Multigraph Architecture

reflect the selected properties of these systems. However, some of the basic modeling principles, such as composition techniques, organization in levels of abstraction, multiple-aspect representation, etc. are quite universal. This generality makes it possible that the creation of domain specific modeling tools can be supported by general methodologies. The application programmer level in MA includes those components that are used for building various, domain specific modeling environments.

- *System Programmer.* The lowest level of MA provides interfaces to the components of the Multigraph Execution Environment (MEE). The central element of MEE is the Multigraph Kernel (MK), which is the run-time support of the Multigraph

Computational Model (MCM). MCM is a macro-dataflow model which satisfies the required dynamic behavior mentioned before.

The models that are created during the modeling process are complex structures representing different aspects of the environment, the control system and their interactions. It is important to note that in these models the structural complexity is the dominant factor, the algorithmic complexity is typically negligible. This fact had deep influence on the properties of the Multigraph Programming Environment (MPE). The two basic techniques used for supporting this activity are (1) multiple-aspect model building and (2) declarative/graphic programming.

- *Multiple-aspect model building.* Characterization of objects from different aspects is a well known method in modeling. There are artificial intelligence (AI) tools that directly support the creation of "multiple views". According to our experiences, the real difficulty is not the representation of different aspects but the expression of the interactions among them. The critical question is how to facilitate the well structured representation of these interactions? MPE allows the declaration of *structurally independent* (SI) and *structurally dependent* (SD) modeling aspects.
- *Declarative/graphic model building tools.* Modeling requires tools for representing the models. The representation technique has to satisfy two contradictory requirements. First, the representation system must provide "interface" for the model designer, i.e. the represented model has to be easily comprehensible by humans. Second, the represented model has to be machine readable, because the models constitute the "knowledge-base" which determines the system operation. Based on these requirements and on the fact that the models express dominantly structural information, MPE supports two equivalent representation form: *declarative languages* and the corresponding *graphic representation*. The model building process, which is performed by the model designers is fully graphical and directly supports SD and SI modeling.

Pictures 6 and 7 show the graphic model a reconfigurable controller for a simple robot arm. The arm is controlled by (a) a proportional controller, or (b) a PID controller. The reconfiguration occurs when the "Checker" finds the performance of one of the controller unacceptable. The figure shows only the top level structure of the controllers and the simulation model of the arm. Each of the boxes have an internal structure on the lower levels of the hierarchy. The graphic model has been built by using the iconic editor of MPE. The pictures also show parts of the

equivalent declarative language representations of the model. The declarative language is a variation of the "frame languages", which can be easily defined for the different modeling domains.

- *Test and Validation Tools.* Declarative languages offer excellent opportunity for automatic test and validation. The basic approach used in the test and validation toolset of MPE includes the following steps:

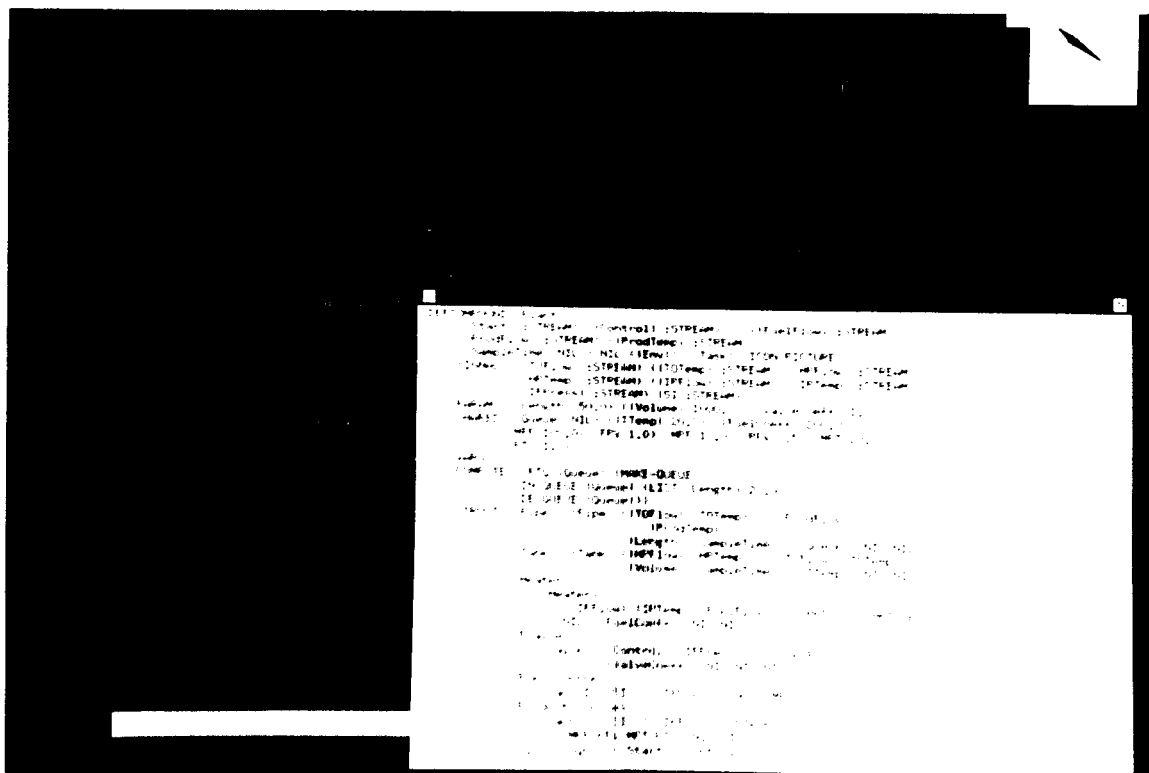
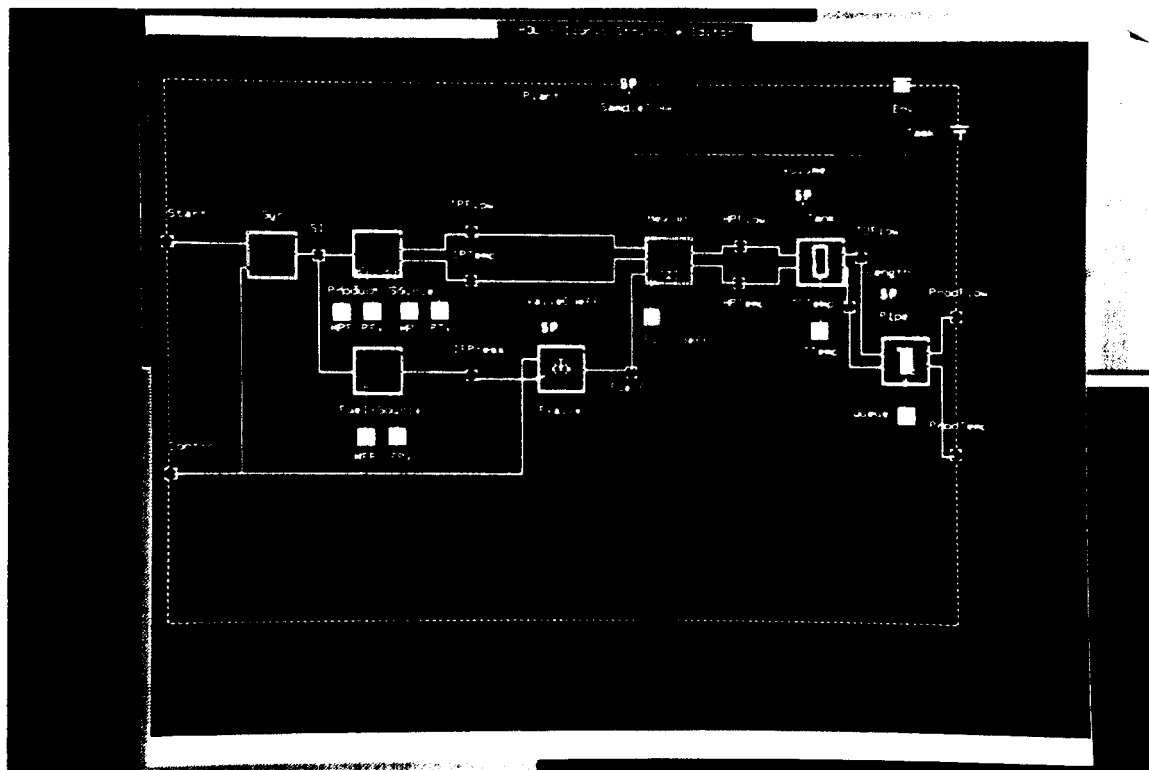
1. the declarative language forms are mapped into a unified graph structure,
2. test and validation criteria are defined for the different modeling aspects,
3. the criteria are expressed as graph properties, and
4. graph algorithms are used to check the properties.

The methodology supports the automatic consistency testing of the individual modeling aspects and the consistency testing among the SD aspects. A serious limitation of the test approach is that only static properties of the models can be tested this way. In a new research direction we address the problem of testing the dynamic, run-time behavior of the system.

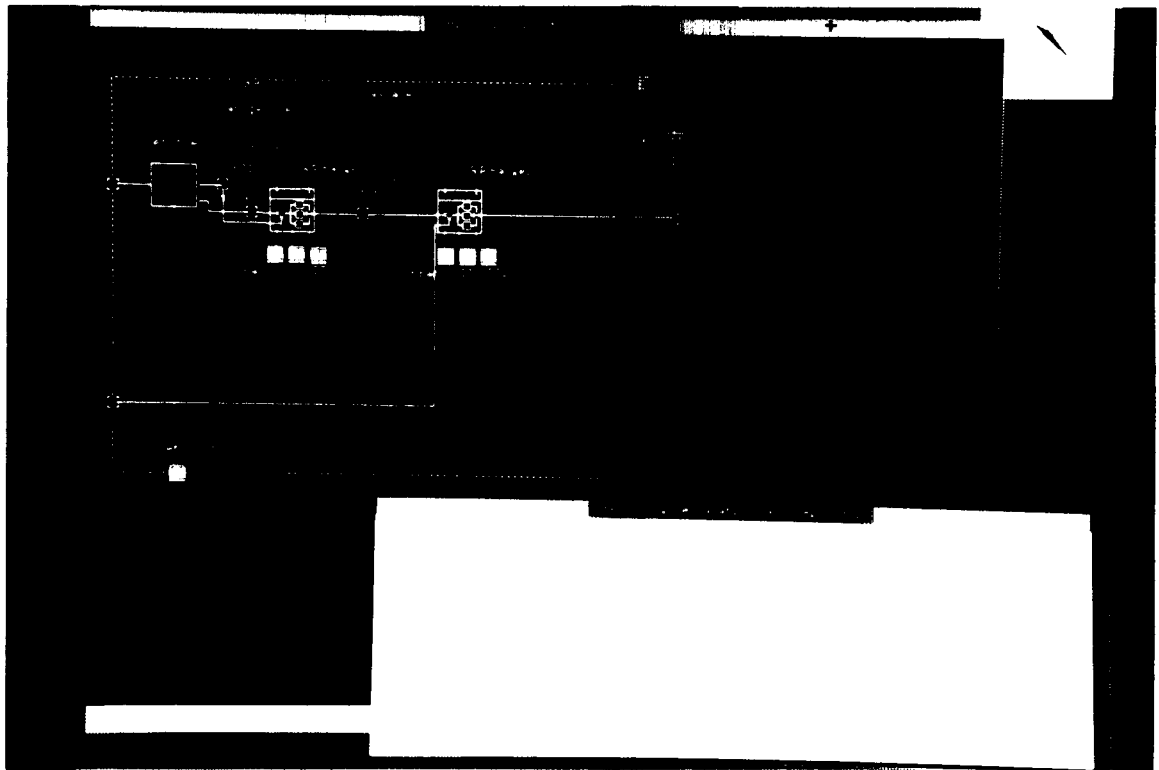
An important goal of MPE is to facilitate the definition of declarative languages and the corresponding graphic editors for new application domains. Generic tools belonging to the level of the Application Programmer support this task which includes the following steps: (1) definition of the syntax of the declarative languages, and (2) configuration of the corresponding graphic editor. The two programming tools developed for this purpose are the Declarative Language Language (DLL), and the Programmable Graphic Editor (PGE), respectively.

Multiple-aspect models of the external environment (platforms, signal sources, etc.), the various components of the control system (monitoring systems, controllers, etc.), and their interrelationships embody the information that is necessary to generate a specific *instance* of the knowledge-based controller for the automation system. The problem of system integration is to generate this instance from the models, or in other words, to map the models into an appropriate executable program. Because of the implementation method of this mapping, we will call this process *model interpretation*.

ORIGINAL PAGE
COLOR PHOTOGRAPH



Pictures 6a-b: Graphic model of the Reconfigurable Controller with Declarative Language Representation



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COLOR PHOTOGRAPH

The complexity of the model interpretation process largely depends on the nature of the models. If it includes only the symbolic, static model of a specific system, e.g. the model of a controller, the model interpretation process is reduced to the complexity of simple application generator systems. In the general case, the structurally adaptive controllers require the following capabilities from the model interpretation process.

- *Multiple-aspect interpretation.* The result of the model interpretation process must generate more than one subsystems. Multiple-aspect model interpretation means that the mapping process must interpret the models *from the aspects of the various* subsystems to be generated.
- *Decision making.* The complexity of the mapping process is largely the consequence of the fact that the models are not structured according to the subsystems of the system to be generated. (Except the simple application generator problems, where modeling is usually constrained to specific computation systems to be generated.) Indeed, in model building time the natural way of thinking is to focus on selected aspects of the environment, the control system and their interactions *without* any explicit considerations to the actual way of implementation. The model interpretation process has to be "smart enough" (1) to collect the relevant information from the models for the various subsystems, and (2) during this process to make decisions on the actual structure of the computation system by analyzing the interaction of the different modeling aspects.
- *Dynamic behavior.* The essence of any structurally adaptive system is the capability for dynamic reconfiguration of subsystems after a change in the working environment has been detected. It means that the model interpretation process has to be restartable from that point which has been effected by the detected change.

These capabilities required the elaboration of a special computation model in the Multigraph Execution Environment (MEE). MEE provides a system integration tool by supporting the dynamic configuration of application programs from a library of precompiled elementary processing modules. This configuration process can be performed by the higher-level knowledge-based system components using an appropriate builder interface of the MEE. Frequently the usage of the MEE also enables the utilization of the inherent structural parallelism in the application programs, since it is quite typical that many of the processing modules of an application configured using the above method can be executed concurrently, provided that the underlying hardware architecture supports this.

MEE uses a macro-dataflow model as its basic computational model. The reasons for this choice were (1) the well-known nature of the dataflow computations due to the significant amount of research conducted on exploring the theoretical properties and implementational issues of these, and (2) the fact that many engineering system models (for example the signal flow graphs used in signal processing and process control systems) can easily be mapped into dataflow graphs. Some extensions were added to the "typical" dataflow computational concepts, because the MEE serves as a unified run-time support for the different parts of the intelligent automation systems, and these parts might use different models of computation (for example signal-flow graphs, discrete event simulators, rule interpreters, constraint propagation networks, etc.).

The applications in the MEE are mapped into a *control graph*. A control graph in the MEE is defined by its *actornodes*, *datanodes* and *connection specifications*. The actornodes are the active components of the graphs. They execute an application module (the script) which can be written either in Lisp or in other non-symbolic languages (C, Fortran, Pascal). The scripts are position independent, they communicate with the other graph components using the communication primitives of the MEE and the ports attached to the actor node. If the code of the script is reentrant, it can be attached to several actornodes. The MEE provides a way to pass a local parameter structure to the scripts, which is called the context of the actornode. Beside the typical dataflow control principle (a node can be fired whenever all of its inputs are present - *ifall* mode) MEE also supports another mode of actornode execution, where a single input data is enough to fire a node (*ifany* triggering mode).

The datanodes are the passive components of the control graphs. Their function is to store the data generated by the actornodes. They can store either a stream of data, or only the last data sent to them.

MEE supports several operation modes of a control graph. A graph can be operated either in *data-driven* or *demand-driven* mode, or in a combination of the two modes. In the data-driven mode, the data sent to a datanode propagates a control token to the following actornodes, which will fire after collecting the necessary tokens. The demand-driven mode means that an attempted read operation on an empty datanode will send a request token to all possible sources (ie. the connected actornodes) of the information.

MEE provides an environment and task structure which is used to assign the various system resources of the system hardware and software (processors, tasks, special hardware units, etc..) to the execution of the actornodes in the computational graphs.

The structure of a typical implementation of the MEE can be seen in Figure 3. MEE can be depicted as a set of protected data structures which can be accessed through the following three interfaces:

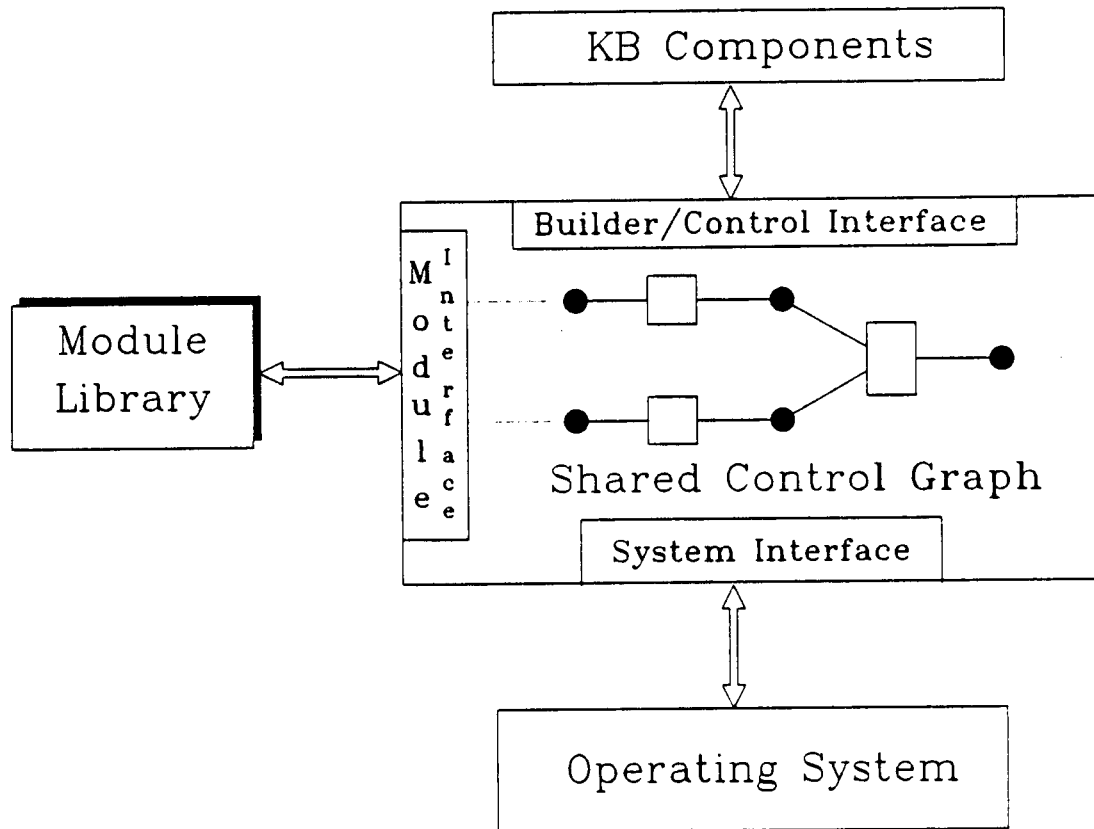


Figure 3. Structure of the MEE

- *Module Interface*: which provides the data and request propagation calls for the application modules attached to the actornodes.
- *System Interface*: which is responsible for scheduling the elementary computations using the system resources provided by the host operating system.
- *Builder and Control Interface*: which provides the control graph building and execution control facilities for the higher-level knowledge-based system components. The services of this interface can operate on an already active computational graph, which enables the *dynamic reconfiguration* of the application programs.

MEE offers a set of debugging tools which are especially helpful in concurrent systems. These include a stepper/tracer facility and a graphic monitor, which generates and displays the graphic layout of selected parts of the control graph, and dynamically displays the status of the nodes in the graphic window.

The computational model and the details of its implementation were selected such that the Kernel can provide the same execution environment on a variety of computer architectures, by hiding the details of the (possibly parallel) execution from the application modules, which can be simple sequential procedures in every case.

4. CASE STUDIES

The modeling methodologies and tools described in the previous chapters provide a usable working environment for testing automation concepts regarding space applications. This chapter describes some of this (planned and already completed) work. First a structural, geometric model of the Space Station is presented, which was prepared using the graphical modeling techniques of Chapter 2. Next some planned modeling efforts are described which combine this structural model with knowledge-based techniques to simulate various operational aspects of the Station. Part of this work is the modeling of the Space Station Environment Control and Life Support System (ECLSS), which has already been performed using the symbolic modeling techniques introduced in the previous chapter.

4.1 Space Station Modeling Using ROBOSIM

In the last three years, ROBOSIM has been applied in numerous occasions to develop and study real-time models of industrial manipulators. Its use, however, was not limited to robotics only. Recently, ROBOSIM was put to use to support a sequenced build-up of the space station model. The porting of ROBOSIM to a real-time graphics workstation, the HP 350SRX, with its 3D graphics capabilities, knobs and menus served as a more interactive and user-friendly tool which allowed for superior illustration and detailed examination of different parts of the space station model.

In designing the space station, just like in designing a robot, the selection of the robot's kinematic design is usually considered first. The number of robot joints, type of joints (rotational, sliding or fixed) and the physical configuration are all important factors of the robot's kinematic design.

After careful analysis of NASA's latest configuration of the space station model (SS, for short) and knowing ROBOSIM's capability of handling multiple number of

manipulators within the same working plane, a modular approach was chosen to construct the SS model.

The SS model was broken in to several independent, serially linked manipulator models, all assigned the same reference frame. Each manipulator consisted of separate parts, where each part was built as a compound object made of primitives, such as boxes, spheres, cylinders and user-defined shapes. These parts were then assigned the correct kinematic parameters and mass properties and finally assembled together using ROBOSIM.

The modular approach was a necessary approach as well as a practical one. It was necessary, because it helped overcome the problem of serial-linkage, usually associated with robotic simulation packages, where a movement in one link will cause a movement in the next.

Breaking down the model into separate independent manipulators, helped overcome this obstacle. For example, each set of the solar panel assemblies could now be adjusted and controlled independently of the other set. The modular approach is also practical because it allowed for complicated models to be created in smaller parts and assembled as the designer required. Changes could then be made to any component of the model without affecting other parts. New parts or manipulators could also be added just as easy without affecting any of the existing models.

The SS model was broken into five independent, serially linked manipulators, with each manipulator representing a desired set of rotations and/or translations. These models were represented as follows:

1. *Two solar panel structures* (Pictures 8 and 9), each of which is treated as a separate manipulator attached to the side of the main truss assembly. Since both solar panel structures were physically identical, only one structure had to be constructed. The other was simply replicated, but assigned different kinematic properties. This feature of ROBOSIM helped save time and effort, since structures can be saved in a file for later usage.
2. *Two identical sets of solar panels, heat radiator and truss assemblies*, each treated as an independent manipulator. These assemblies attach to both ends of the middle truss assembly. Each assembly has two rotational movements. One for the solar panels, to position them in a direction facing the sun, the other for the whole as-

sembly structure to be able to position the heat radiators away from the sun.

3. *Mobile servicing robot*, with five rotational joints, sliding on a set of rails to be attached to middle truss assembly (Picture 10). The robot was modeled as a six degree of freedom manipulator, with the sliding rails serving as a translational joint. The robot is used to perform routine tasks, e.g., inspection and maintenance.
4. Finally, *the middle truss assembly* was built. It included crew living modules, antennas and truss assemblies all attached together to create the main body, to which all other sub-models attach (Picture 11). A common frame, to which all other manipulator models refer, was assigned at the middle of this truss assembly.
5. For easier debugging, this final structure was broken into three parts: *Crew-living modules, antennas and trusses*. A set of two non-shaded, user-defined cubes were built and propagated, using temporary storage registers, to construct the truss assembly. This illustrates ROBOSIM's ability to create user-defined shaded and non-shaded objects as parts of the same model.

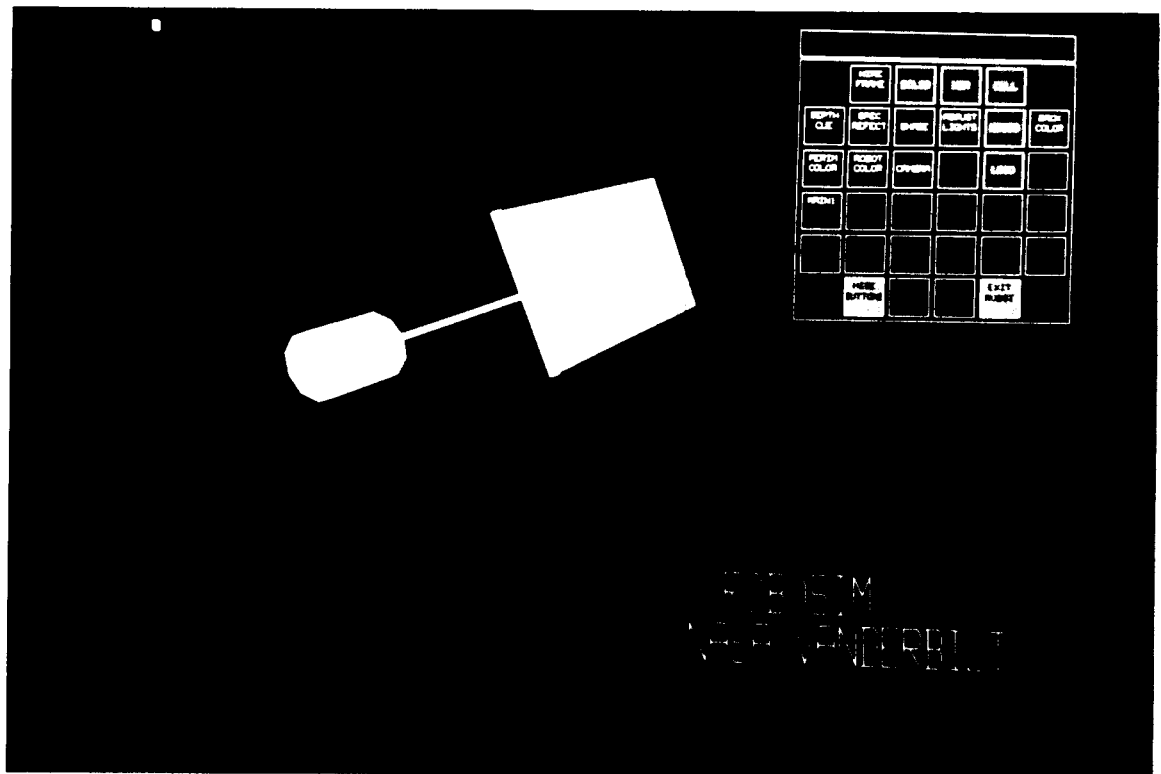
With the links of all five models being defined and a common reference frame assigned, the graphics display program was used to assemble the different parts, in a pre-assigned configuration, to generate the desired SS model (Picture 12) The menu box, top right of the screen, provides various options with which the user can interactively view and control separate parts of the model.

Separate routines could also be linked to the Graphics display program to assign joint limitations and/or set motion along any parametrically defined functions. Two sets of predefined motion for the main solar panel assemblies is shown in Picture 13.

4.2 Operational Modeling of the Space Station

Space Station automation requires the analysis of the complex material, energy and information transfer processes from many different aspects. The structural model introduced previously is just a representation of one of these aspects, but to cover the full range of possible operations, it has to be combined with other models representing the different aspects and using different modeling techniques. The integrated modeling environment which was the subjects of the previous parts of this report offers a unique opportunity to do

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Picture 8: Secondary solar panel structure

[illegible]

Picture 9: Main solar panel assembly with radiators

this. Below we list a couple of the problems which are well suited for this approach.

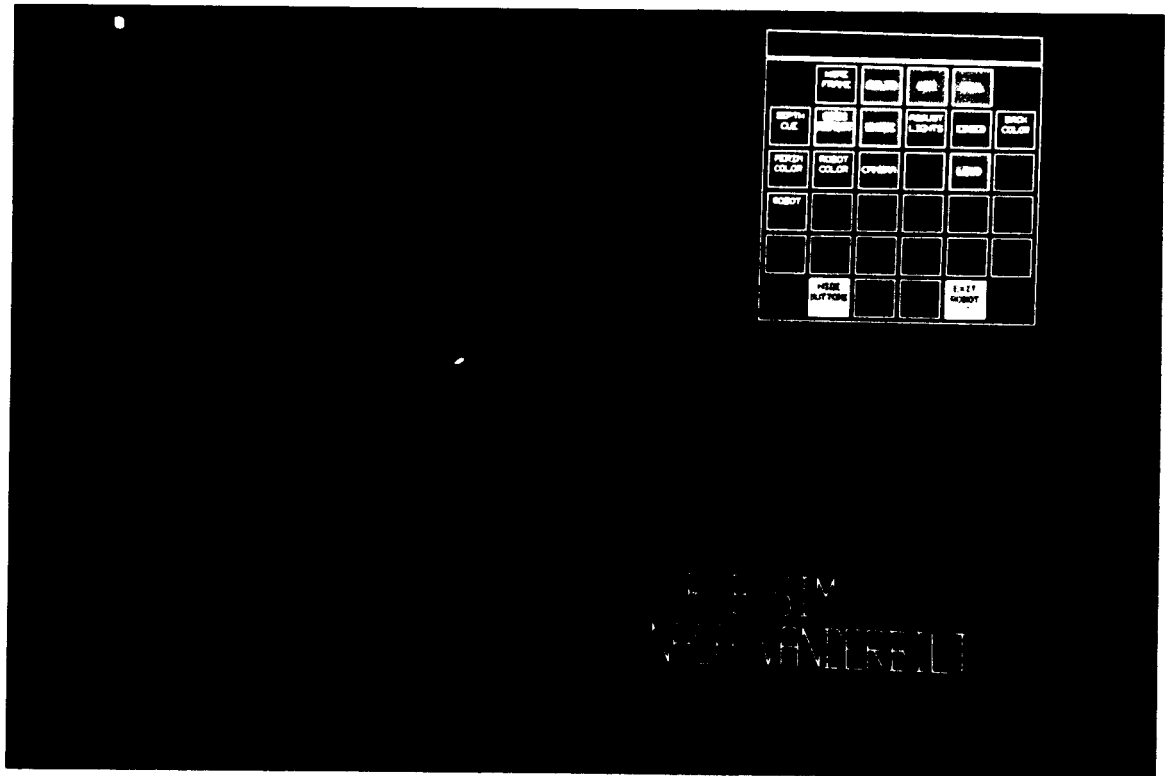
Attitude Control System and its Dependencies: The Space Station is a large structure, which due to the different disturbing effects (solar wind, etc..) requires a constant control of its attitude. This is done by a triple gimbaled gyrotor system (according to the plans). The structural model of the station together with the (already existing and newly developed) elements of the Simulation Library could provide a toolkit to test the orbital mechanics and the attitude control problems related to the station.

But this is just one of the aspects of the attitude control problem! The Space Station is a relatively small closed system, so everything influences everything. Normally the triple gimbaled gyroscopic attitude control system is sufficient to control the orientation of the Station. But during the course of the operation, the rotational angles of gyroscopic wheels might reach a position where they align with each other - which means that the system is not capable of control any more. In such cases the gyroscopes must be 'recharged' i.e. their angles of rotation made (approximately) perpendicular again. This of course will offset the orientation of the Station which then must be corrected using thrusters. It is expected that this operation will have to be performed at about every tenth orbit. There are several constraints which influence this:

1. This 'recharging' operation might disturb some ongoing low-gravity experiments (because it introduces relatively high accelerations), so these have to be considered when scheduling it.
2. There are other orbital maneuvers which affect the attitude control (docking or launch of objects). A higher-level controller which schedules the recharging activities of the attitude control system must know about these events too.
3. While the Station is on the 'sunny' side of the Earth, the photovoltaic cells should be operating at the possible highest capacity. If the sudden changes in the station's orientation can not be followed by the control system of the panels then the energy production might suffer. On the other hand the operation of the solar panel's alignment mechanism itself influences the attitude control system.

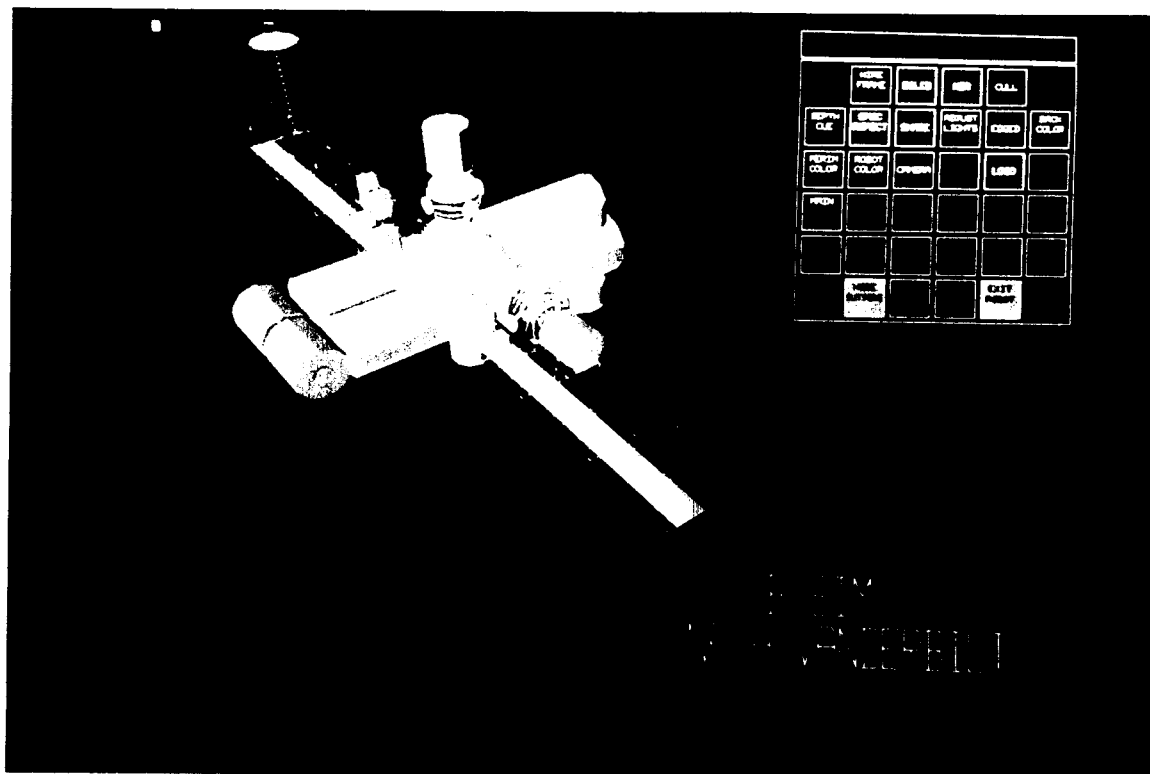
The Electrical Energy Production and Distribution System itself is an interesting area of study, due to the limited energy supply and the interactions between the different consumers. Some of the problems in this area are:

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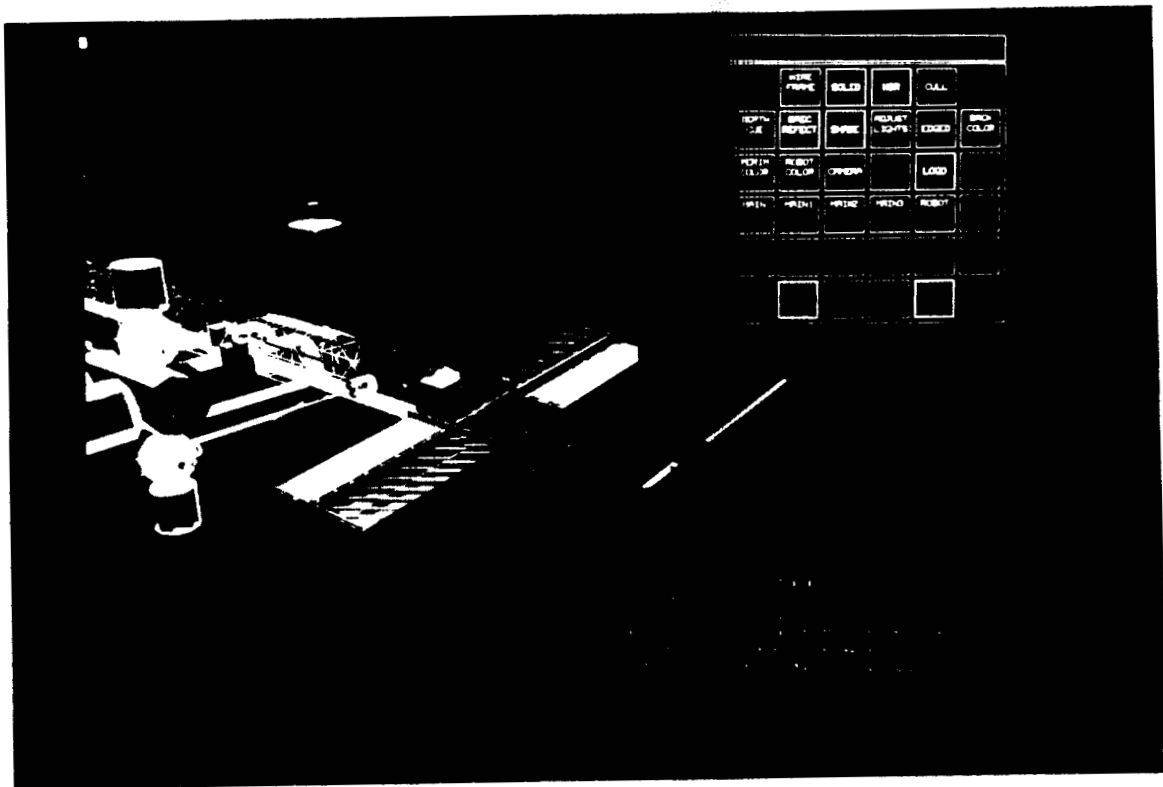
Picture 10: Mobile servicing robot with sliding rails

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Picture 11: Middle truss assembly with antennas and crew modules

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Pictures 13a-b: Views illustrating different rotations of main solar panel assemblies

1. A control system must be developed which utilizes the periods while the Sun is visible most efficiently by aligning the solar panels as close to perpendicular to the Sun as possible. We have already begun developing a model for such a control system for this purpose utilizing the structural model of the Station and some of the higher-level symbolic tools introduced previously.
2. A higher-level controller of this subsystem must predict the future energy production (interactions with attitude control and other orbital operations!), and based on the reserve energy and projected production must schedule the operation of the different consumers. This seems to be a task to be solved using knowledge-based techniques, possibly by using the modeling techniques of Chapter 3 to simulate the different consumers.
3. There are vital subsystems on the Station whose energy demands must be satisfied. An example of these is the Environment Control and Life Support System (ECLSS). Beside being a very important energy consumer, ECLSS is also a big energy consumer. If it is predicted that ECLSS's energy demands can not be met, the whole operation of the Station may have to be rescheduled. Actually ECLSS itself is a set of interrelated subprocesses, some of which are not as important as the others. For example in the case of an energy shortage the air control subsystems for the experiment modules might operate at a reduced capacity, while it is not true for the crew modules. Such a decision will result in having to stop some of the ongoing experiments. But this again is just one of the possible interrelations!

A common characteristics of the above examples is that modeling them requires considering many aspects of their operation. Some of these aspects can be expressed in quantitative terms, while others only in qualitative ones. This fact is the best justification for an integrated automation simulation and modeling testbed, containing (1) geometric, graphical modeling tools for spatial modeling of the different systems of the Station (e.g. ROBOSIM), (2) a rule-based programming environment for creating expert controllers and qualitative, knowledge-based models (e.g. CLIPS), and (3) tools for creating deep, structural, knowledge-based models for adaptive control and failure analysis (e.g. MULTI-GRAPH).

4.3 Study of the Space Station ECLSS

One of the most important systems of the Space Station is the Environment Control and Life Support System (ECLSS). This is a vastly complicated system with many interacting subsystems. Design of low-level control systems for these subsystems is based on modeling the process dynamics. Development of the diagnostic system requires the elaboration of sophisticated fault models, and the construction of the operator interface is closely related to various qualitative models of the subsystems. The analysts can develop these models of different levels of abstractions, and can apply them for a particular purpose. But how can we secure the consistency of the models if they are developed separately? How can we ensure that a subsystem to be designed will be synergic with the related process models? How can we validate the models?

Due to the difficulty of these problems, the support of modeling is of paramount importance in a simulation testbed for automation. The purpose of this case study is to demonstrate the use of a multiple-aspect modeling technique in analyzing the diagnosability of the ECLSS. The study is being conducted in close cooperation with the Boeing Aerospace Company, Huntsville, Al. Since the task has not been completed yet, we describe only partial results of the ongoing modeling effort.

Objectives of the ECLSS study

ECLSS is a large system comprising complex material, energy and information transfer processes. The primary tool for the design and operation of the system is extensive modeling. The models help to understand the ECLSS in the design phase, and they are the key components of the monitoring, diagnostics and control system in operation time.

From a methodological point of view, we consider the ECLSS design process as an incremental model building activity, in which various system components are defined in terms of specific models. The design is successful if the individual models are correct, and if the various models are consistent with each other. If the progress in the design process is represented in the form of a set of formal models (quantitative and qualitative), the intermediate results can be tested and validated by using the following techniques:

1. The consistency of the models of different levels of abstraction can be tested by using mapping rules among the modeling aspects.

2. The models can be used for the generation of quantitative/qualitative simulations of the system, in order to test its expected behavior from a selected aspect.
3. The performance of specific subsystems (e.g. diagnostics, or control) can be tested in a simulated environment.

AI provides a rich selection of modeling techniques that can support this process. Knowledge representation techniques can be developed to describe qualitative and quantitative features of systems. These representations can be used to test the correctness of the individual models, to check the consistency among the related modeling aspects, and to analyse different features of the system designed.

The objective of the study was to test the diagnosability of the ECLSS and provide advice on optimum sensor allocation. The specific objectives are the following:

1. Multiple-aspect modeling of ECLSS. The models will define the energy, material and information processes in the system in a hierarchically organized way. These models include the *Hierarchical Process Models* (HPM) which serve as the *dominant modeling aspect* for the study. HPM provides the context for other, *dependent modeling aspects*. The structure of the physical processes in ECLSS are modeled by using the graphic/declarative modeling techniques of MPE.
2. *Hierarchical Fault Models* (HFM) of ECLSS. The fault models specify *fault modes* and *fault propagation paths*. The structure of the fault models corresponds to the structure of the process models, since faults can propagate only through physical interactions that are expressed in the process models. The *multiple aspect* modeling methodology of MPE ensures the consistency between the process models and the fault models.
3. The issue of diagnosability can not be separated from the diagnostic method to be used. A sophisticated, model-based diagnostic system which can localize fault sources by analyzing detected alarms will be applied for the analysis. This diagnostic method can reveal how the sensor placement influences the diagnosability of the ECLSS.

Although, the study is limited to the issues of diagnosability, we can easily expand the system later with other modeling aspects, such as modeling the monitoring system, operator interface, control system, etc. By using the automatic program generator services of MPE,

the models can be used for generating an executable version of these sub-systems.

Model-based diagnostic system

The problem of diagnosability can not be separated from the diagnostic technique to be used during system operation. In the ECLSS study we have used a sophisticated model-based diagnostic system, which applies a hierarchically organized fault propagation model. In this section we summarize the properties of the diagnostic system and discuss the specification of the fault model.

A real-time fault detection and diagnosis capability is absolutely crucial in large-scale space systems. Some of the existing AI-based fault diagnostic techniques like expert systems and qualitative modeling are frequently ill-suited for this purpose. Expert systems are often inadequately structured, difficult to validate and suffer from knowledge acquisition bottlenecks. Qualitative modeling techniques often generate a large number of failure source alternatives, thus hampering the speed of the diagnosis.

In this study we use a graph-based technique which is well suited for real-time fault diagnosis. A Hierarchical Fault Model of the system to be diagnosed is developed. At each level of hierarchy, there exist fault propagation digraphs denoting causal relations between failure-modes of subsystems. The edges of such a digraph are weighted with fault propagation probabilities and fault propagation time intervals. Efficient and restartable graph algorithms are used for on-line, fast identification of failure source components.

Requirements for the diagnostic system

A real-time fault diagnostics system has to function in an environment where new alarms may constantly be generated, due to the propagation of failures. To cope with such a time-changing scenario the diagnostics system must have the following characteristics:

1. Signal Processing, Alarm Generation and Failure Source Identification software must be as fast as possible. The first two are usually standard well-defined and analyzed algorithms, and hence, virtually all speed improvements have to be achieved in the failure source identification phase.
2. The diagnosed results must be updated as time elapses and new alarm information is received. These results must be accurate but need not have a fine resolution. This implies that in the early stages of diagnosis a large component such as the Potable

Water Assembly can be identified as the fault source. The resolution of this fault source is further refined with the passage of time and additional alarm information to a unique component inside the Potable Water Assembly.

3. The User-Interface must present the current status of diagnosis in a comprehensible manner, reflecting the level and the granularity of the system under diagnosis, at which the diagnostics system is operating.

Graph-based approach in fault diagnostics

The basic philosophy of the graph-based approach is based upon multiple-aspect modeling. The system under consideration is hierarchically decomposed from many aspects in order to yield a set of different models. The *functional decomposition* leads to the Hierarchical Process Model (HPM) and a structural decomposition leads to a Hierarchical Physical Component Model (HPCM). A Hierarchical Fault Model (HFM) is developed in the context of HPM with links to the HPCM.

The technique of hierarchical decomposition is widely used during model building for the following reasons:

1. Design, knowledge acquisition, and knowledge-base maintenance of large complex systems becomes structured and easier.
2. Running the same graph algorithms on smaller number of nodes many times takes lesser time than running them on the entire set of nodes in a system. For example it takes a longer time to run an $O(n)$ algorithm on a graph with 200,000 nodes than it takes to run the same algorithm 200 times on a graph with 100 nodes.
3. It is possible to conduct the search for the failure source on the HFM in a parallel manner, thus enabling speedy diagnosis.
4. In most cases a large granularity component assembly can be identified as a failure source at an early stage, and then the search needs to proceed only in that component's part of the model.

Hierarchical Process Model (HPM) and Hierarchical Fault Model (HFM)

A process in the HPM can be thought of as a functional unit carrying out a specific

function in the system, by utilizing different physical components. Different processes on the same level may interact with each other through shared physical components. Processes in the HPM can be associated with many different components in the HPCM as shown in Figure 4. In the context of each process the following are acquired:

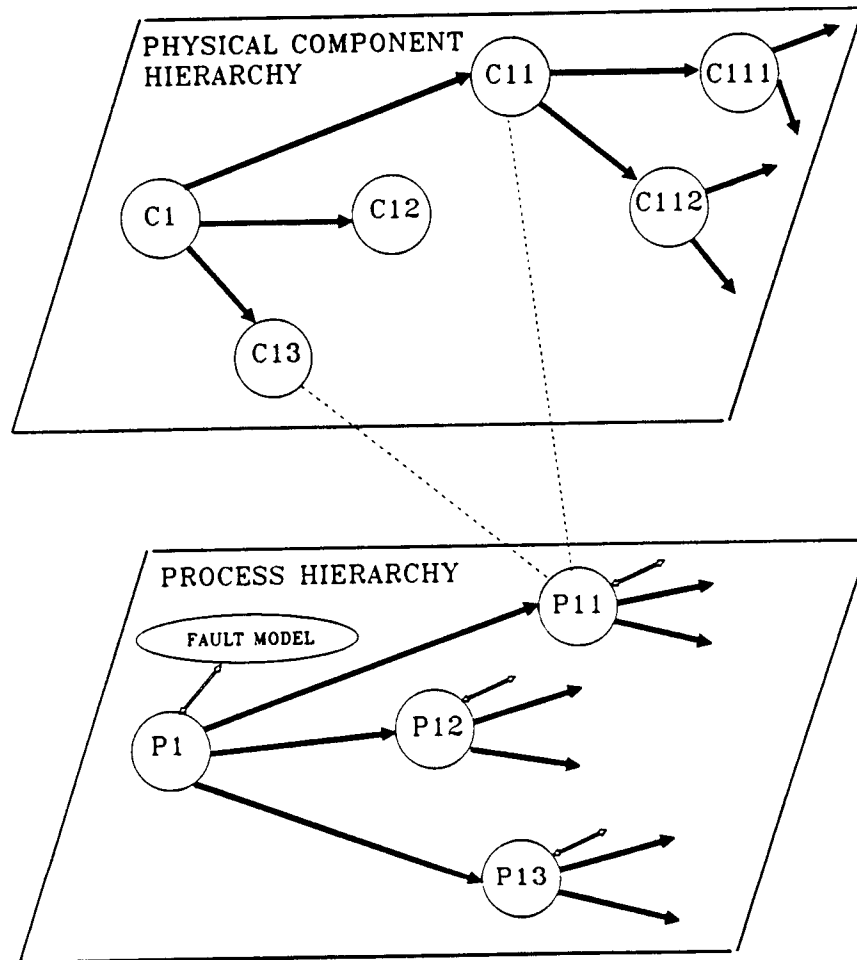


Figure 4. A Hierarchical Process Model

1. Process Failure-Modes.
2. Process Alarms and alarm-generators. The alarm-generators accept sensor inputs and if needed, generate the appropriate alarm.

3. Alarm Failure-Mode associations.
4. Failure-Mode Physical Component associations.

Each process in the the HPM has its fault model, therefore fault models are considered to be dependent aspects to the process models. This model is determined by the failure-modes of the process, and if present, the failure-modes of its subprocesses. All these failure-modes form nodes of a fault propagation digraph, with directed edges between individual failure-modes signifying a fault propagation possibility. Each edge in this graph is weighted with two parameters a fault propagation probability and a fault propagation time interval in terms of a minimum and a maximum. The fault propagation digraph of a process on level i is shown in Figure 5. The collection of all such fault propagation digraphs and failure-mode physical components associations results in the HFM. It is possible to extract the basic structure of the fault propagation digraph from the process models, since most faults can only propagate along physical connections.

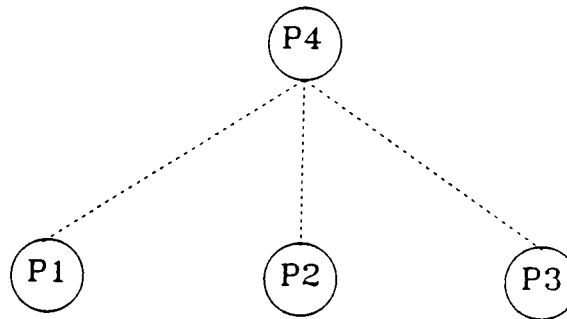
Diagnostic Algorithm

By analyzing the fault propagation digraph together with detected alarms, the possible failure sources can be found. This process can be migrated to lower levels of process hierarchy in order to get a better resolution. The failure source identification process consists of two algorithms: the Failure Source Process Identification (FSPI) and the Fault Source Component Identification (FSCI). An Inter Level Migration (ILM) process performs the task of searching the process hierarchy for the best resolution of the possible faulty source component.

The FSPI algorithm obtains as input the fault-propagation digraph of a process to be diagnosed. It also receives all alarms currently ringing within that process and its subprocesses. This algorithm is accurately capable of detecting under most circumstances, the occurrence of either a single or a multiple fault in the process. On completion, this algorithm returns the possible fault source subprocesses and their fault source failure-modes. It uses the following constraints to determine the fault source in case of a single fault condition :

1. Reachability Constraint : All ringing alarms shall be reachable from the detected source failure-modes.
2. Monitor Constraint : No failure-mode with a normal alarm shall lie on a path from

Process Structure On Level i :



Fault Model On Level i :

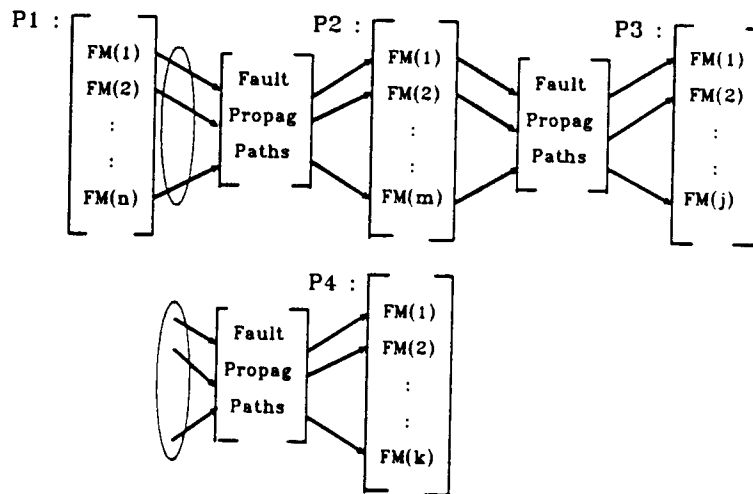


Figure 5. Fault Propagation Digraph of a Process

any of the detected source failure-modes to any of the failure-modes with a ringing alarm.

3. Temporal Constraint : All ringing alarms shall be individually reachable from the detected individual source failure-modes within the time interval computed from the time intervals found on shortest path between each individual alarm and source failure-mode pair.
4. Consistency Constraint : There shall be no failure-mode with a ringing alarm whose reachability time from a source failure-mode is greater than the maximum

reachability time of a failure-mode with a normal alarm from that detected source failure-mode.

The algorithm is closed and complete and is thus suitable for fast location of failure source processes.

The FSCI algorithm takes as input a list of detected source failure processes and their source failure-modes. In case of a single fault condition it returns a union of all physical components associated with the source failure-modes. In case of a multiple fault condition it tries to find a common component amongst all the source failure-modes. If successful it returns that common component, and if not it returns a union of all associated components.

The ILM process detects the highest level of the process in which alarms are ringing. It then tries to search for a failure source by running the FSPI and later the FSCI algorithms on all processes in that level. The results are used to guide a breadth-first search of all processes present in the next lower level. This process continues until the lowest level of hierarchy is reached. At this point the best possible resolution of the failure source is achieved. If during this migration an alarm rings in a higher level than the current one under processing, the ILM goes to that higher level and restarts the diagnosis. At any point in time the ILM can present its best guess of the failure source in any level of process hierarchy.

Diagnostic System Architecture

The Real-Time Fault Diagnostic System required:

1. the potential use of a distributed computing architecture,
2. support for a parallel programming model and
3. integration of symbolic and numerical computations.

The diagnostic system architecture is shown in Figure 6. A Monitoring sub-system handles the job of acquiring sensor outputs and alarm-generation. The Diagnostic sub-system consists of the diagnostic manager, diagnostic methods and a display manager. The diagnostic manager accepts as input all generated alarms and is in charge of conducting the inter-level search for the failure source. During this search it may send a process to the diagnostic methods object asking it to perform either the FSPI algorithm or the FSCI

algorithm. The diagnostic methods perform the requisite algorithm and reports the result back to the diagnostic manager. These results are used by the diagnostic manager as a guide in its search. As soon as results are obtained for a level in the hierarchy they are sent over to the display manager for displaying them to the user.

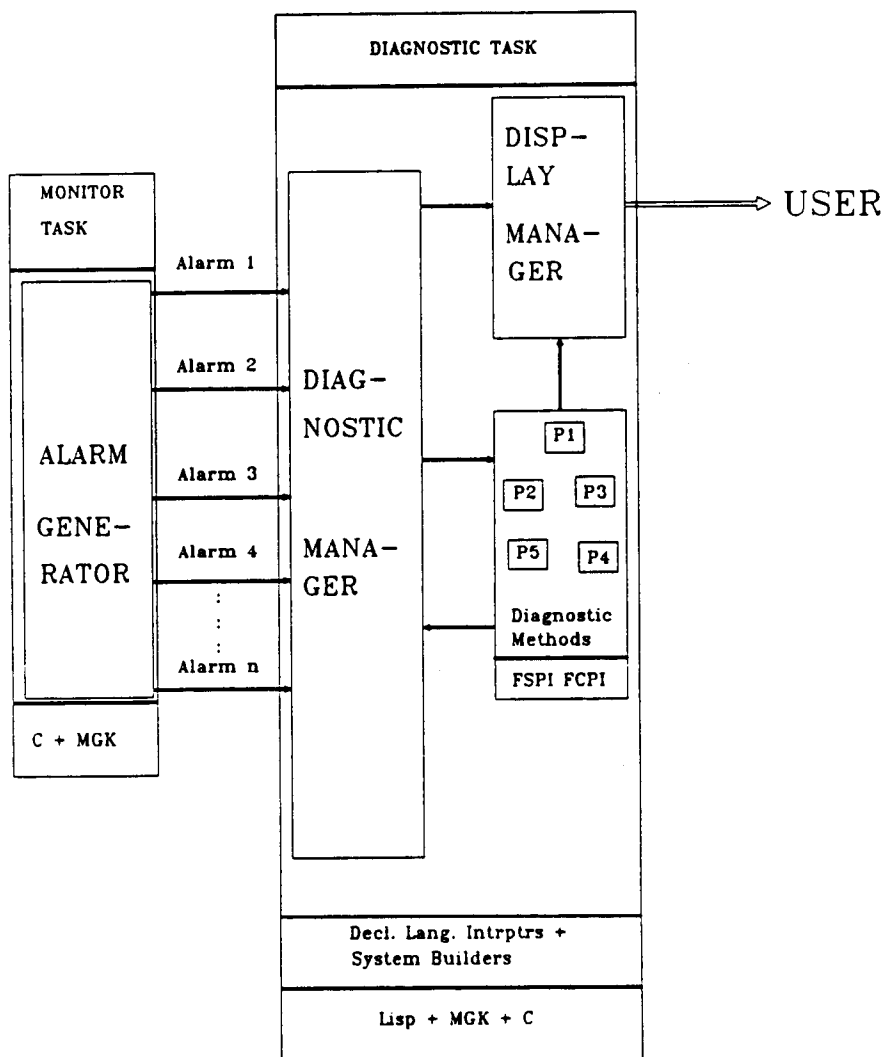


Figure 6. Diagnostics System Architecture

Research Plan for the ECLSS Analysis

The analysis is being conducted in parallel with the ECLSS design activity. The information for the ECLSS models is being acquired from BAC design engineers. The main steps of the analysis are the following:

1. Definition and refinement of the HPM and HFM for the ECLSS.
2. Derivation of a real-time alarm pattern simulator from the HFM. The alarm pattern simulator generates alarm sequences from the HFM by using the fault propagation information in the models.
3. The alarm sequences are "filtered" according to a given sensor allocation plan. The filtered alarm sequence represents the primary alarms as received by the diagnostic system.
4. Based on the primary alarm set, the diagnostic system analyzes the possible fault sources and fault causes. The resolution of the analysis depends on the actual composition of the primary alarm sources, i.e. the on the actual sensor allocation.
5. The experimental results are evaluated and sensor allocation strategies are advised.

We are currently at the modeling and model refinement phase of the study. The actual results of this activity are shown in the next section.

Process and Fault Modeling for the ECLSS

The starting point for this case study was an informal description of the ECLSS in terms of a layered process component graphic and a fault diagnosis handbook indicating possible faults of the system or of its subcomponents. The system is currently under development, so we are only able to show partial results. The main goal is to show a snapshot of how the ECLSS is represented and how our technology is used to obtain meaningful problem representations of an overall process to be used for a variety of applications like fault diagnosis.

Hierarchical Process Model (HPM) of the ECLSS

The first step is to obtain a decomposition of the overall system. The decomposition does not necessarily follow the physical layout but rather the functional layout. The step-wise refinement of the ECLSS leads into the process hierarchy tree shown in Figure 7. Each node represents a certain function of the system. The function maps the specified input signals to the specified output signals. Signal dependencies in the hierarchy tree are only possible between father and son nodes or between sibling nodes. This guarantees complete modular development and any desired design direction. Any signal dependency is

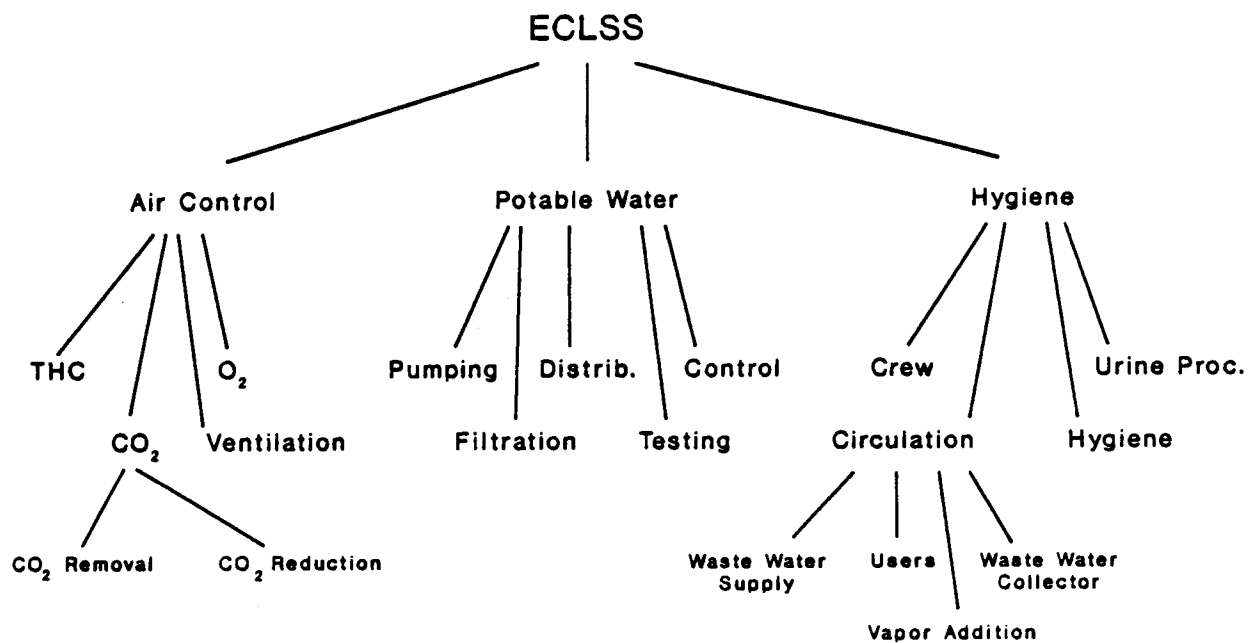


Figure 7. Process Hierarchy of the ECLSS

indicated by a connection. Connections usually describe a material flow.

In the following, the process hierarchy is described in more detail. The top level process is the ECLSS process as shown in Picture 14. Since this process is currently not integrated in any other process it does not have any input and output signals. An integration of the ECLSS later into the entire Space Station process would include an extension of the interface including e.g. electricity as a supply signal. The functional decomposition of the ECLSS system currently consists of three subprocesses:

- Air Control

- Potable Water Processing
- Hygiene Processing

On this level of the decomposition only water flow is considered between the subprocesses of the ECLSS. As Picture 14 shows the water flow itself forms a closed loop. The air control consumes water in the form of a supply from the hygiene water for the oxygen generation. How the water is used is hidden in the air control process itself and will be specified on a lower level of the decomposition. A second water supply for the air control is vapor contained in the air itself. The source of the vapor are module elements like dish washers and showers. These modules are modeled in the hygiene processing branch and therefore the vapor is an output of the hygiene processing. The air control itself supplies the potable water processing with two water sources, one as an outcome of the dehumidification and one as an outcome of the carbon dioxide processing both modeled in the air control process. This is explained below. The potable Water processing supplies the hygiene process with make-up water and with drinking water which will be consumed in subprocesses of the hygiene process.

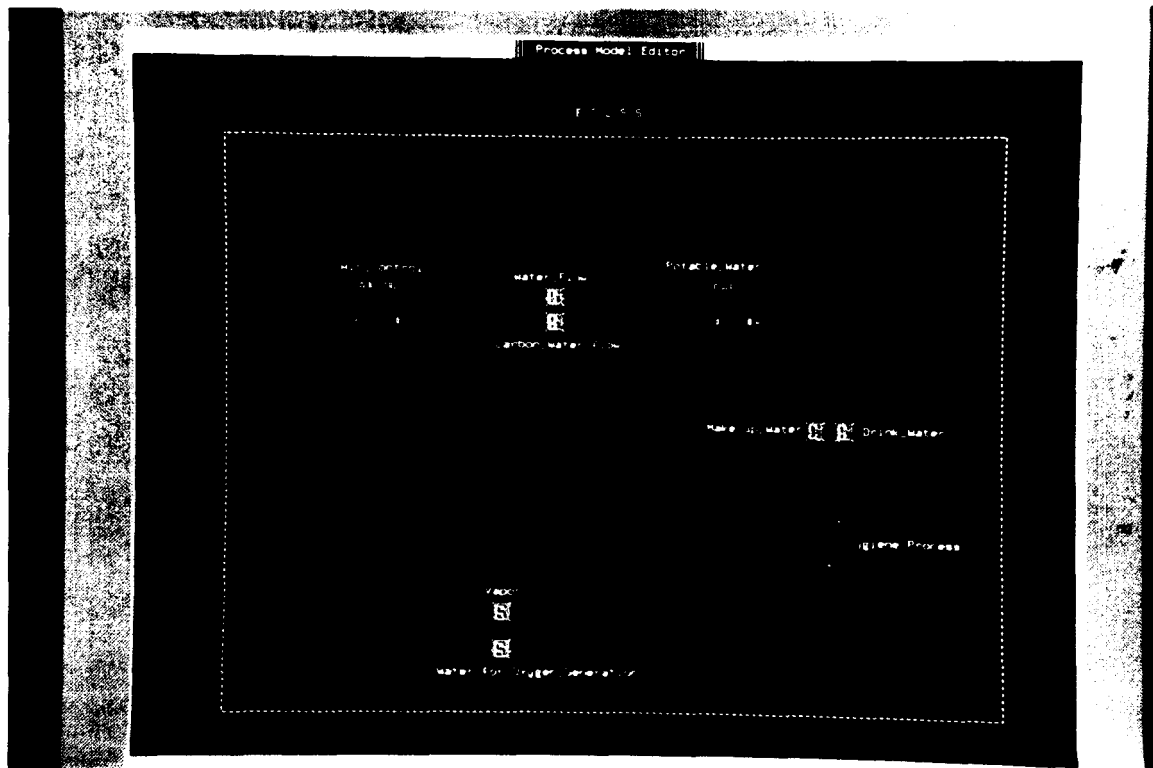
1. *Air Control*

The air control is a more complex process model. Its decomposition is shown in Picture 15.a. The following subprocesses are modeling the functionality of the air control:

- Temperature and Humidity Control (THC)
- Ventilation
- Oxygen Generation
- Carbon dioxide Processing

The interface signals of the air control as already used on the upper level of the process hierarchy, are water and vapor as input signals and dehumidification water and carbon dioxide reduction water as output signals. The air control basically models the water flow through the air and the air flow itself. The air flow itself is a closed loop, starting with the ventilation subprocess which pumps mixed air to the

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Picture 14: Top Level Process Model of ECLSS

temperature and humidity control. The dehumidification of the THC generates water which is supplied through the output signal to connected processes of the air control. Further outcomes of the THC are air which is circulated by the ventilation system. A part of the air is used for the CO₂ processing and is designed as a separate signal. The CO₂ processing removes the CO₂ from this air in order to keep the desired CO₂ concentration in a certain range. The CO₂ reduced air is passed back to the ventilation. Further input signals of the ventilation are oxygen and hydrogen supplied by the oxygen processing and the vapor supplied through the external interface of the air control. The ventilation system basically mixes all of its input to a regular air composition. The oxygen processing generates hydrogen and oxygen out of the external water supply using an electrolysis process. The main part of the produced hydrogen is used by the CO₂ processing.

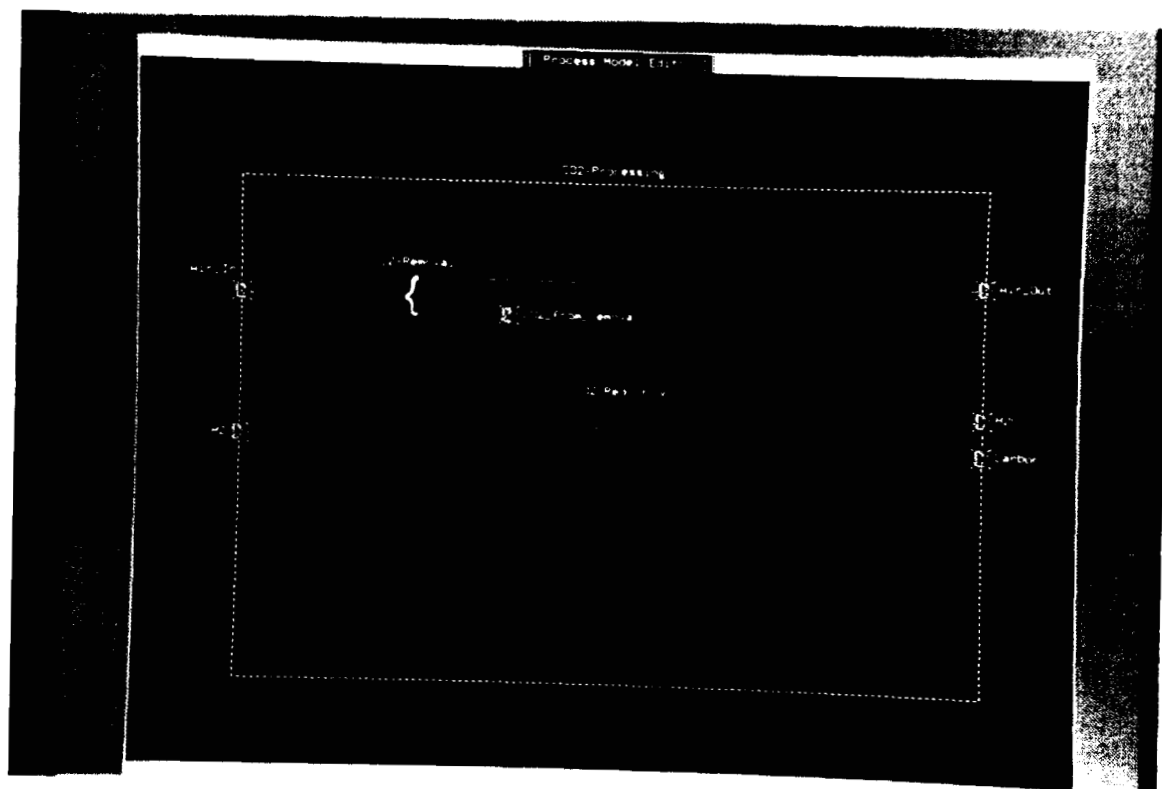
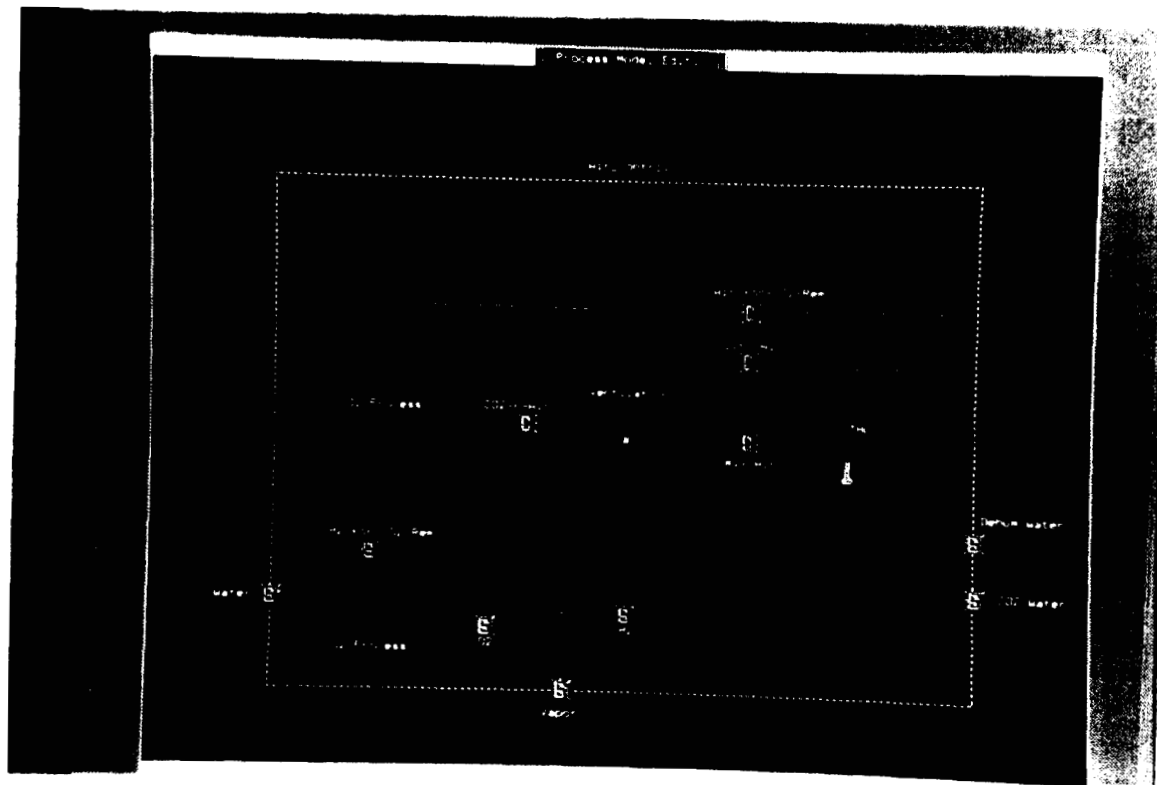
The CO₂ processing maps its input signals, air and hydrogen, to its output signals water, hydrogen and carbon using two subprocesses. This is shown in Picture 15.b. The CO₂ removal process extracts CO₂ from the air and supplies the CO₂ reductions process. The CO₂ and the H₂ are transformed with a Bosch process into H₂O and Carbon.

2. Potable Water Processing

The second subprocess of the ECLSS is the potable water processing. The physical layout of this process includes two rows of each 4 tanks. At a specific time each tank has a certain unique functionality as filling, use, test or supply. While one of the tank rows is collecting the potable water from the air control process the other row is processing the water. Whenever one tank is full the tanks will switch their functionality i.e tested water can be used. Since we are more concerned about the functional decomposition rather than the physical decomposition we obtained the following subprocesses (shown in Picture 16).

- Pumping
- Distribution and Storage
- Multi Filtration
- Potable Water Testing

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Pictures 15a-b: Process Models of the Air Control and CO2 Processing subsystems

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- Controller

For the functionality of the potable water processing it is not important which tank is used for the filtration or for the water testing. This leads to the fact that on this level of decomposition the physical layout is completely ignored. However the physical layout is important for the entire model and can be modeled as a different view of the system.

The pumping process takes the inputs dehumidification water and carbon reduction water and pumps it into the distribution and storage process. The distribution and storage process basically models on a lower level of the hierarchy the tanks and their current state, respectively. The switching of the functionality is controlled by a controller process which receives status signals from the distribution process, and using a finite state automaton, control signals are generated to control pipe switches. Status signals are, for instance, the level of the tanks. The multi filtration process consumes water from the distribution process, filters it, and returns it back. The same applies to the potable water testing.

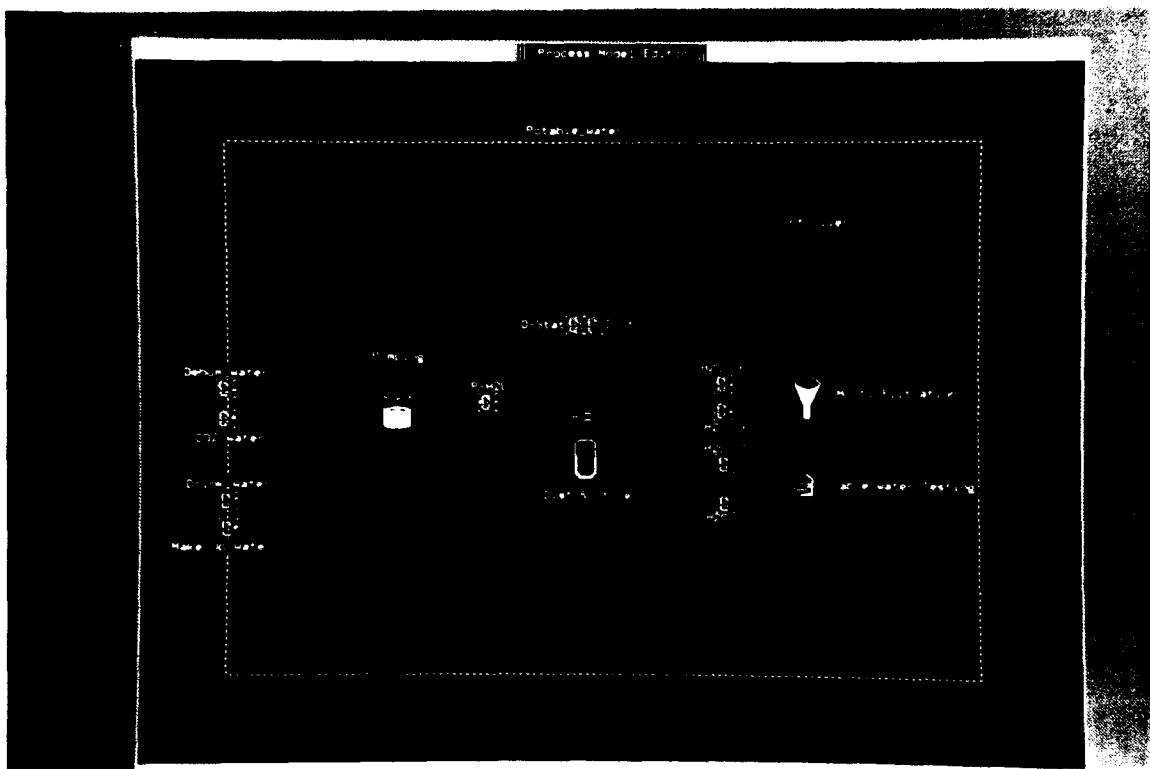
3. *Hygiene Processing*

The outcome of the distribution process is the supply of drinking water and make-up water exported through the interface and used on an upper level by the hygiene process.

The overall task of the hygiene process is to supply modules like shower and dishwasher with waste water and to clean this water for further use. Furthermore the urine of the crew members has to be filtered in order not to loose water in the closed water loop of the ECLSS.

The decomposition of the hygiene processing is shown in Picture 17.a. The central process is the hygiene subprocess. It supplies the user modules modeled in the subprocess circulation/consumer with filtered waste water and takes the collected water from this subprocess for its task as an input. Further input signals are body waste of the crew, processed urine and the makeup water supplied by the potable water processing. The output are the before mentioned waste water supply, clean water exported by the hygiene processing to the air control, and brine.

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Picture 16: Incomplete Process Model of the Potable Water Processing subsystem

The urine processing separates and filters the urine and the brine and supplies the hygiene process with preprocessed urine. A further output of the hygiene processing is the vapor generated by the user modules.

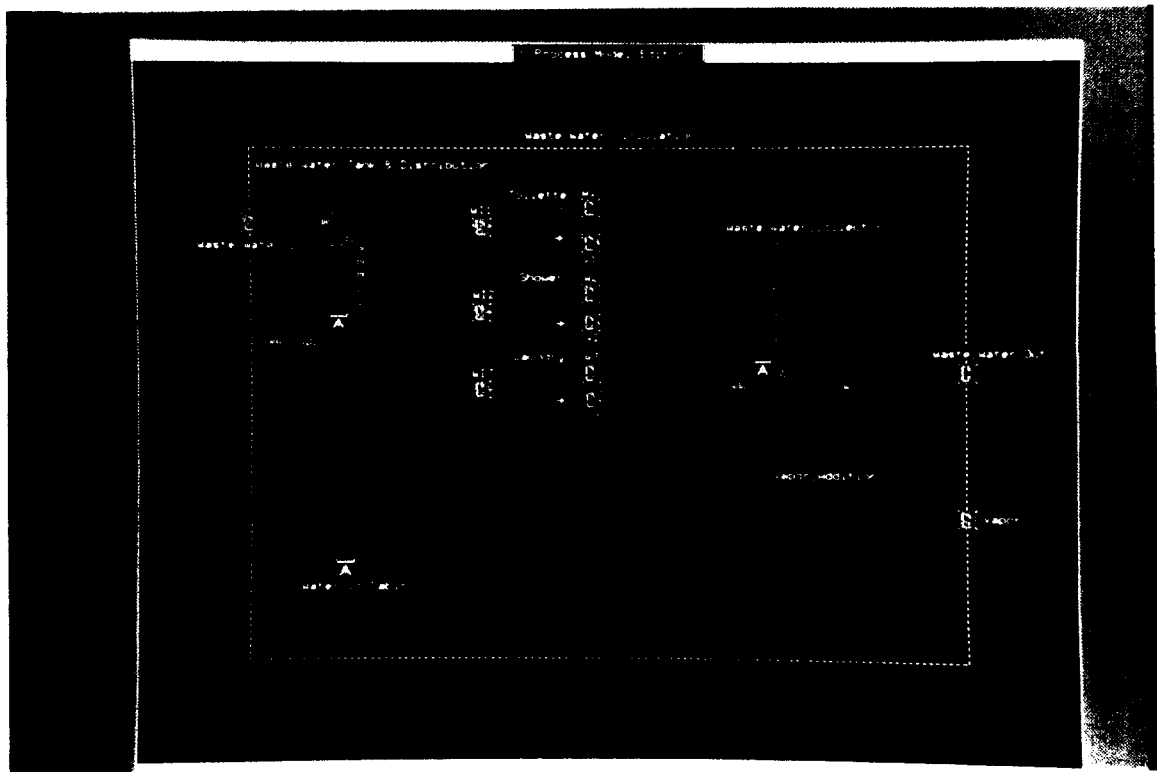
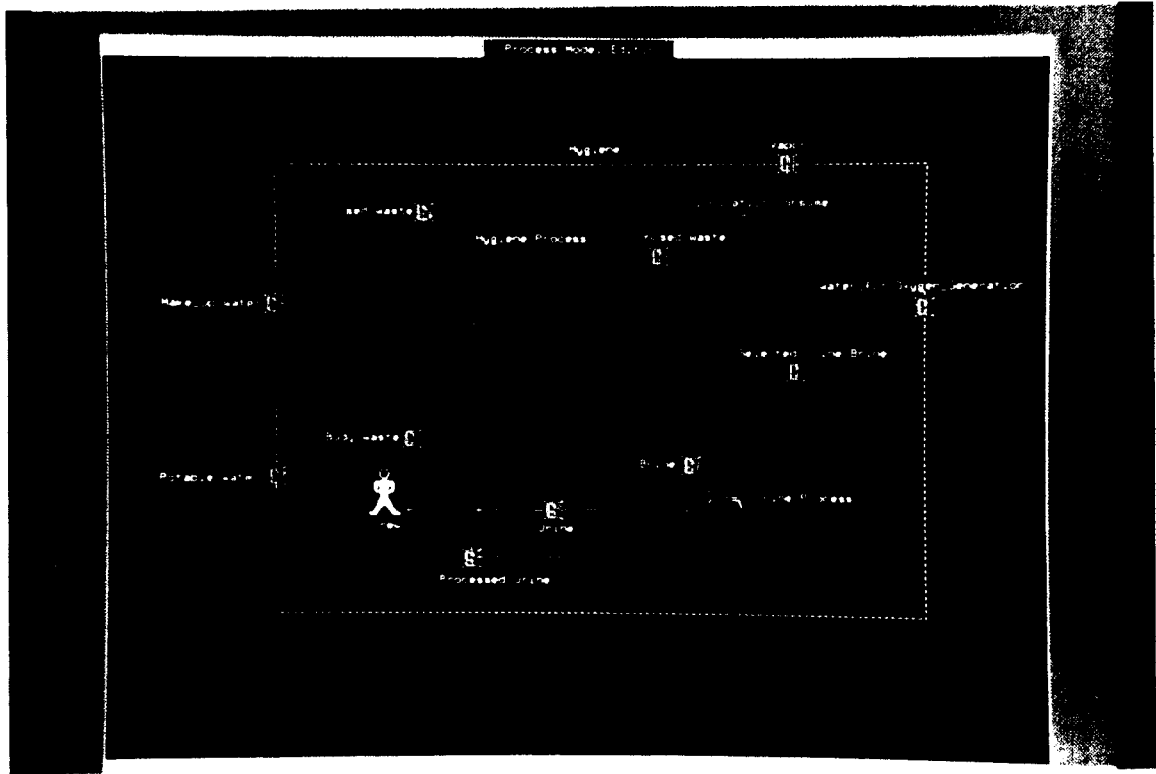
The waste water circulation is the only subprocess of the hygiene processing defined in more detail thus far (see Picture 17.b). It takes the supplied unused waste water, stores it, and distributes it to the different users. This function is modeled in the subprocess Waste Water Supply. Each User is modeled as a subprocess consuming the supplied waste water and returning used waste water and vapor. The vapor is actually contained in the air, but since the air flow is modeled in the air control, only the vapor has to be established as a separate signal. Waste water and vapor are collected by the subprocesses waste water collector and vapor addition and supplied through the interface.

Declarative Form of the HPM

Thus far the functional structure and decomposition of the ECLSS has been described. The Graphic Automation Testbed facilitates the modeling process by a graphical editor. The use of graphic editors helps to avoid errors and increases the visibility of the system structure. For further use of the process model a more formalized representation has to be generated. This is done automatically by our system. Figure 8 shows the declarative form of the air control process. The declarative form contains all the necessary information to reconstruct the model and the graphical presentation of it. Furthermore the declarative form can be extended to carry more information about different views of the system like the fault modeling aspect.

In a leaf in the process hierarchy only the input and output signals are specified. Pictures 18.a-b show an example for such a process. The graphical editor allows, at any time, extension of the process model to greater detail or modification of a process as long as the interface to process remains the same or is extended. The pictures show some pop up menus to extend a process model. It allows the user to specify new signals, subprocesses and connections between them. In order to represent subprocesses graphically the user can use a bit map editor to create an icon for a specific process. Each icon also contains a connection point for each input and output signal in order to enable the user to specify connections to and from those signals on a higher level.

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Pictures 17a-b: Process Models of the Hygiene Processing and Waste Water Circulation subsystems

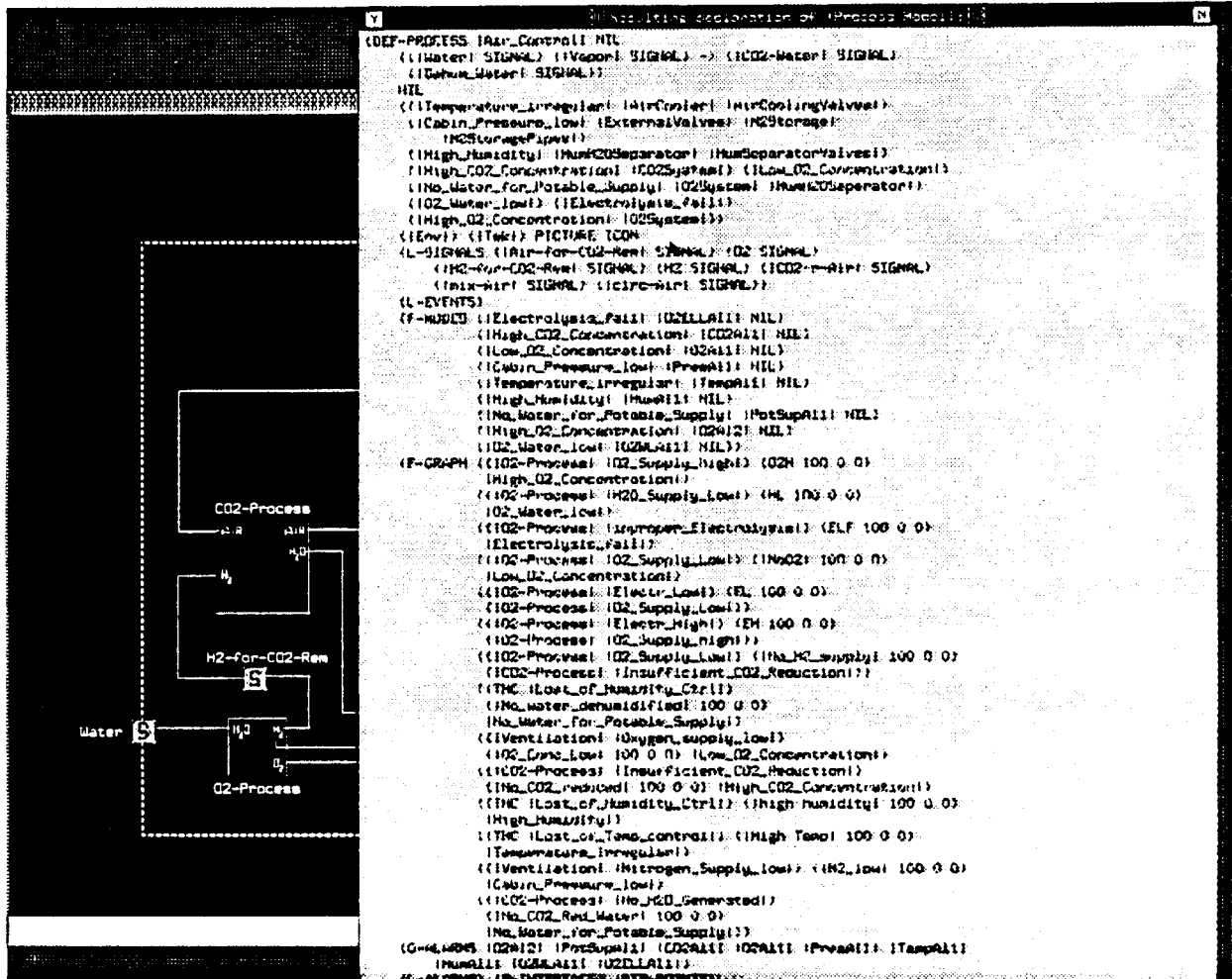
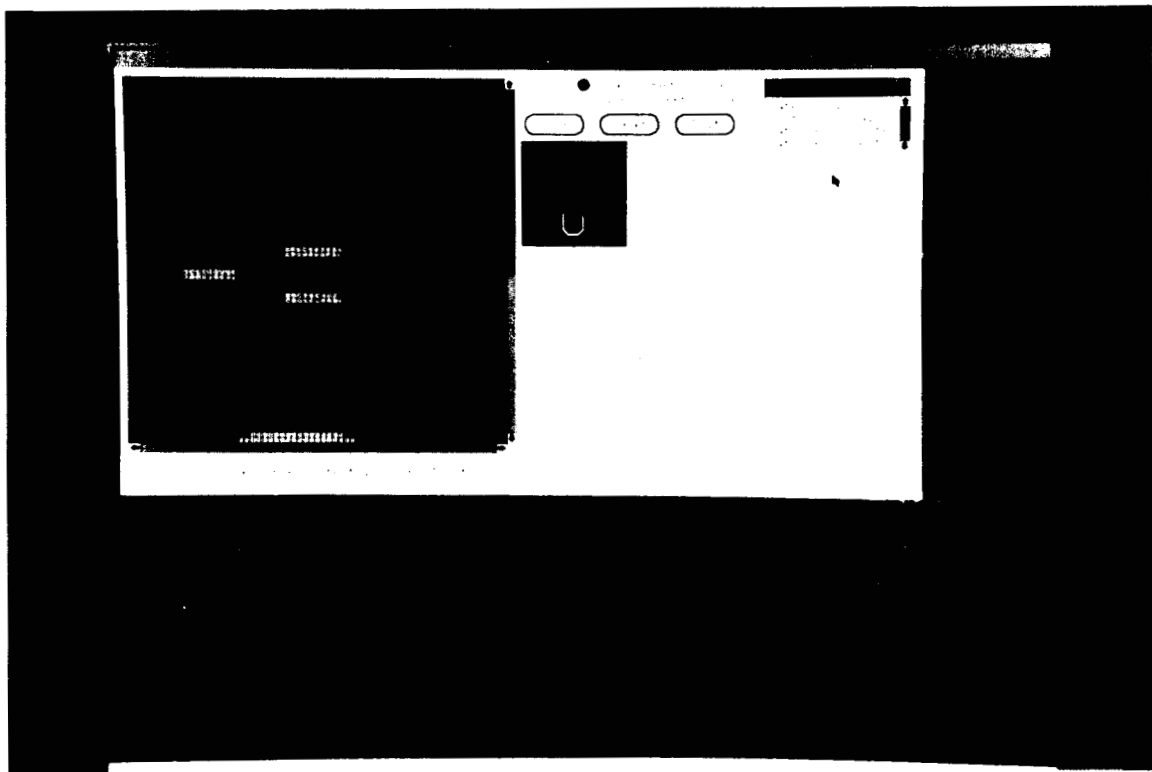
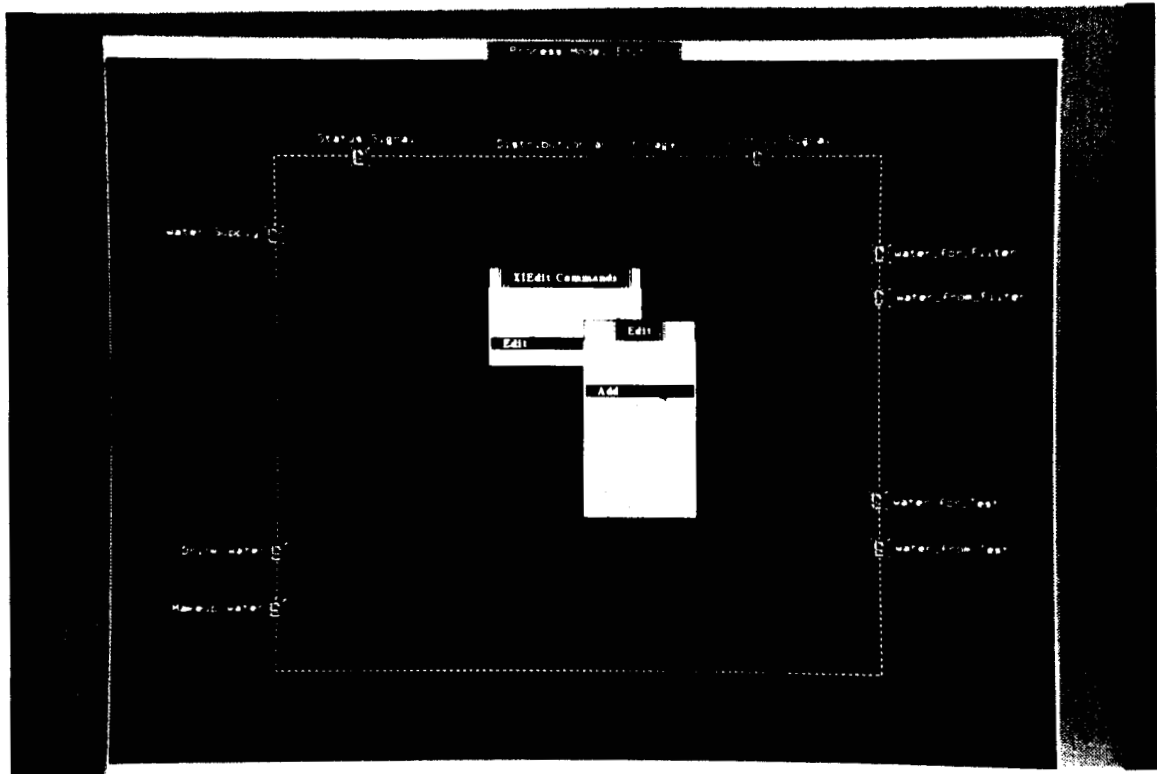


Figure 8. Declarative form of the Air Control Process

Hierarchical Fault Models (HFM) for the ECLSS

Once the process model is defined, different views of the processes can be considered and modeled. In this section we are considering a fault model for the ECLSS. We would like to emphasize that the fault specification is incomplete and needs further refinements to be used for diagnosis.

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Pictures 18a-b: Interactive, graphical modeling and iconification of a Process

The construction of a fault model is performed the same way as that of a process model, namely using an appropriate graphical editor. Each fault model is represented on the higher level of the hierarchy by an icon where each icon has several connection points related to the failure modes of the subprocess. An important aspect of fault modeling is its close relationship to the process models. When a fault model for a process is to be defined, the fault model will *inherit* the basic structure from the HPM: (1) the name of the subprocesses, and (2) the causal links among the subprocesses which is derived from the existence of physical links. This relationship guarantees that the HPM and HFM will be consistent.

In the following, some of the failure modes and their relationships will be explained from the point of view of the diagnosis. The failure model of the ECLSS as shown in Picture 19. does not have any failure modes but defines possible relationships of failure modes of its submodels. For instance, if the failure mode of the potable water submodel is set, this can be due to the fact that there is an internal propagation inside the potable water process or due to the fact that the humidity is high or no water is produced by the air control process.

1. Failure Model of the Air Control

Suppose that the system detects that there is no water supply for the potable water processing. Picture 20.a shows the failure model of the air control. The diagnosis traces the error back to the 'No_water_for_potable_supply' failure mode of the air control. The diagnosis tries to find an explanation by exploring the fault model for the air control. Dependent on whether the corresponding failure modes are set the THC model, CO₂ model and the O₂ model are examined to find more detailed explanation of why the failure mode is set. Suppose the reduction error failure mode of the CO₂ process is not set, then there is no reason to check the CO₂ process or the O₂ process for more detail. The source of failure must be the THC module.

Picture 20.b shows the failure model of the CO₂ processing. An reduction error might be caused by a failing of either one of the two sub processes. Both are due to check when the upper failure mode is set.

2. Fault Model of the Potable Water Processing

Picture 21 shows the fault model for the potable water processing. Beside the

definition of the failure modes the model is incomplete. The graphical editor automatically displays the icons and the names of the submodels. Since the icons are not yet defined, a standard icon is shown to remind the user of the incompleteness of his system.

3. *Fault Model of the Hygiene Processing*

The fault model of the hygiene processing is shown in Picture 22.a. Two major failures are identified in the model: the water quality and the water quantity. The fact that the water is dirty might be due to the fact that the inverse osmosis of the central hygiene process is out of order or that the urine process fails or that the waste water quality is so low that the filtration of the hygiene process is overloaded. Low water supply can be traced back usually to a leakage in one of the subcomponents.

Picture 22.b shows the incomplete fault model of the waste water circulation. Here some alarms are edited but not yet connected. Connections will cause the connected failure modes to be activated whenever the alarms go on.

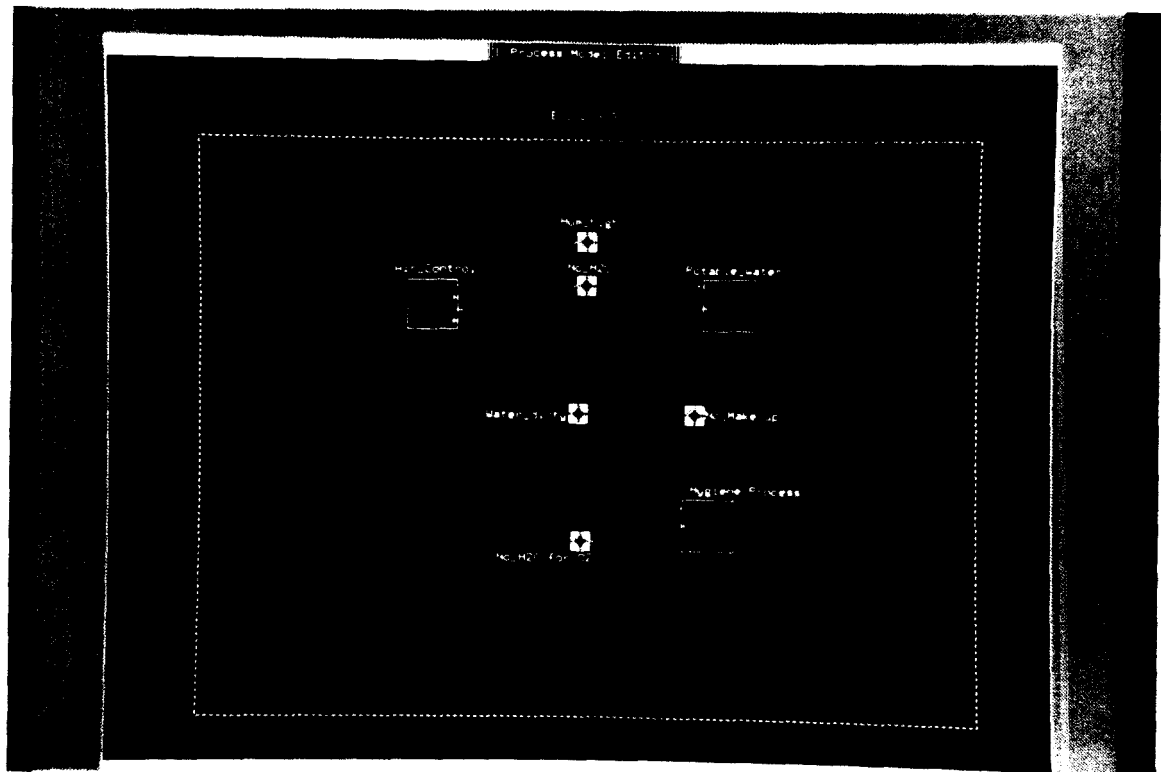
As mentioned earlier the fault model is one aspect of a process model besides the structural view. Therefore the fault model is also stored in the declarative form of the process model. This is shown in Figure 9 for the hygiene process. The declarative form holds structural and fault model information about the process in different view slots, which are both accessed by the diagnosis system.

Testing of Diagnosability

After completing the HPM and HFM for the ECLSS, the remaining steps of the analysis will be executed.

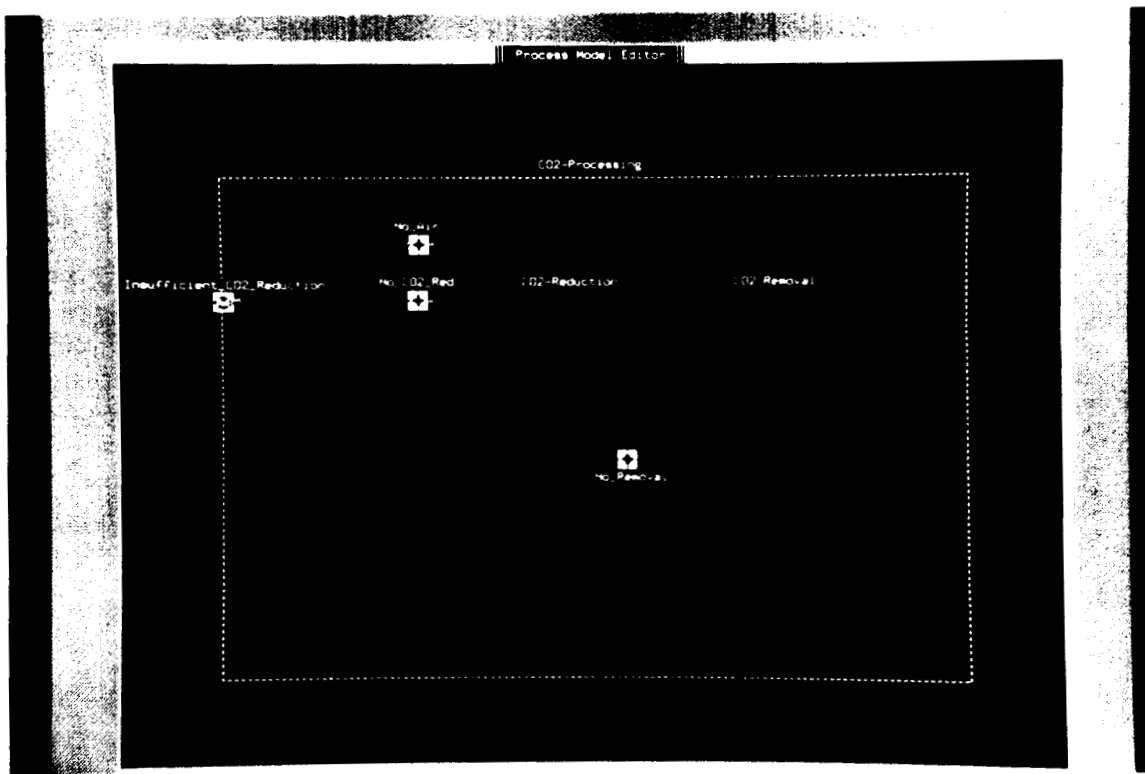
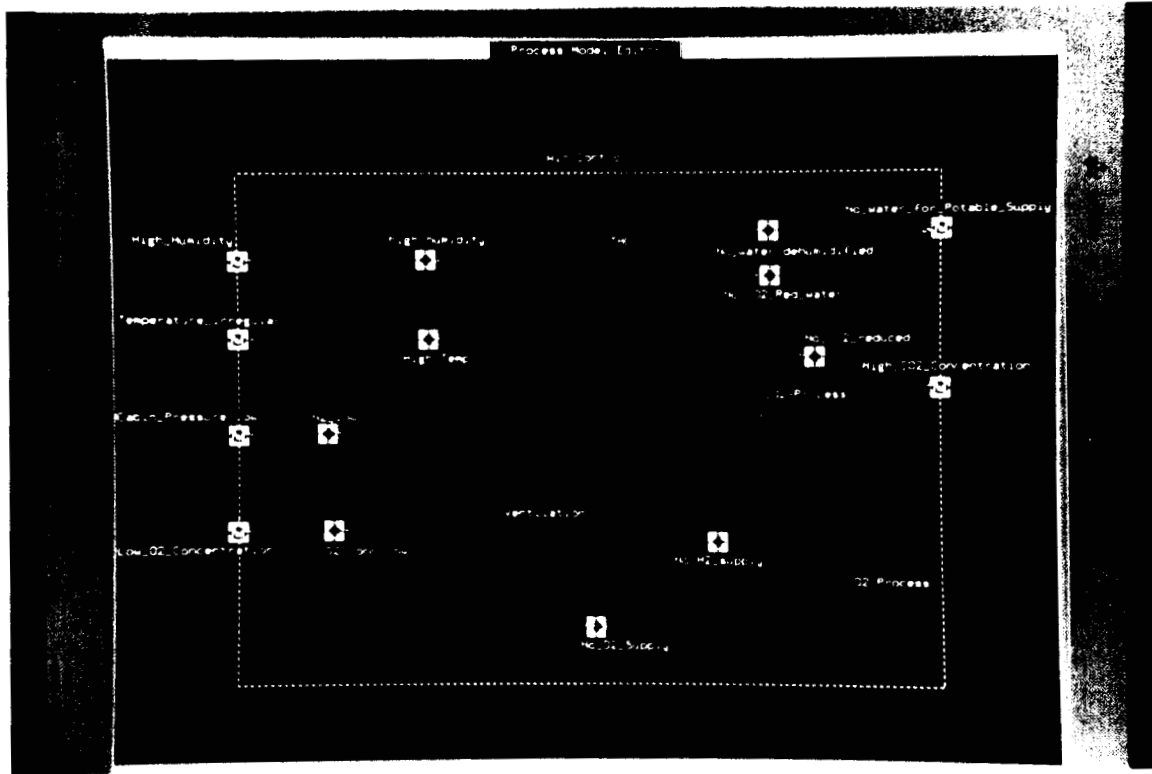
1. First, an alarm detection model will be defined which associates each failure mode with a separate alarm.
2. The real-time alarm pattern simulator will be generated by using this model, i.e. an introduced fault will generate a complete alarm sequence. The diagnostic system will obviously identify the exact failure source, because of the highly redundant failure mode detection.

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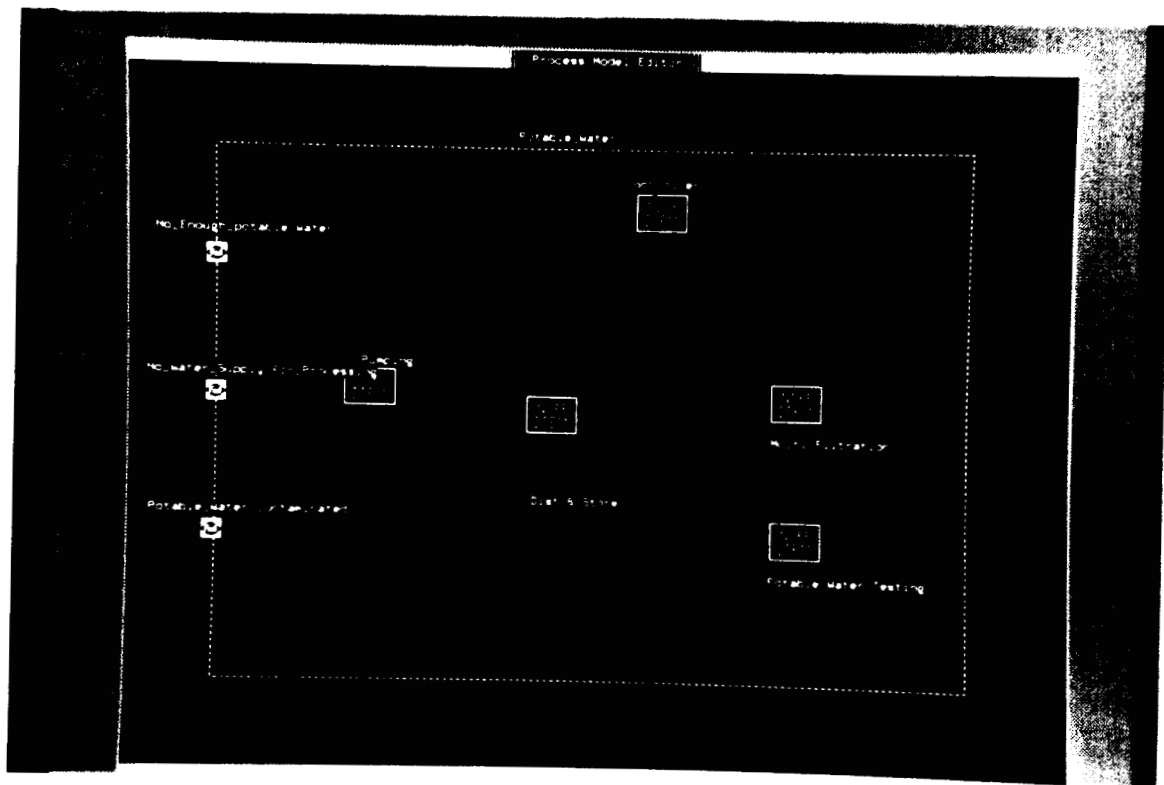
Picture 19: Failure Model of ECLSS

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Pictures 20a-b: Failure Models of the Air Control and CO₂ Processing subsystems

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Picture 21: Failure Model of the Potable Water Processing subsystem

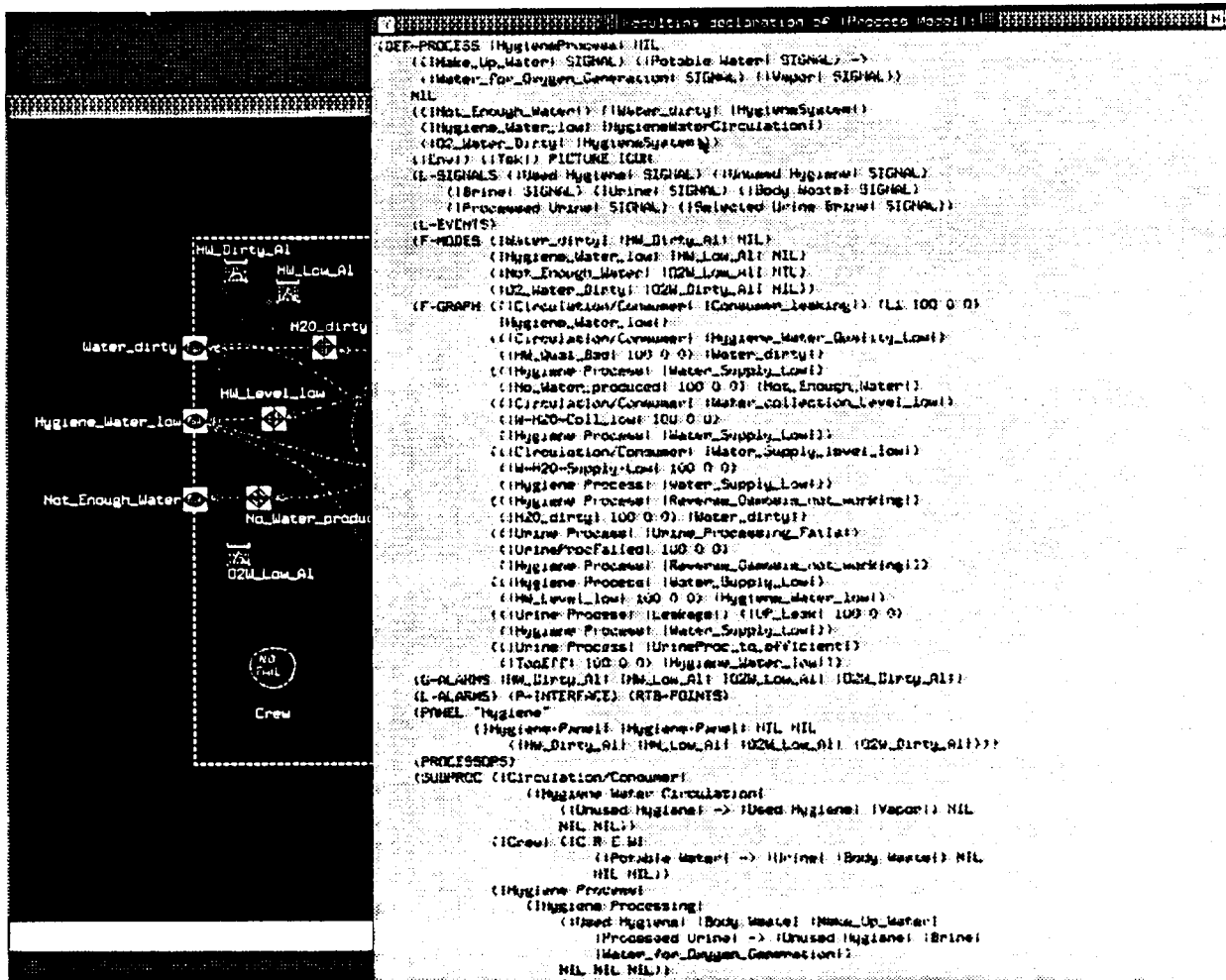
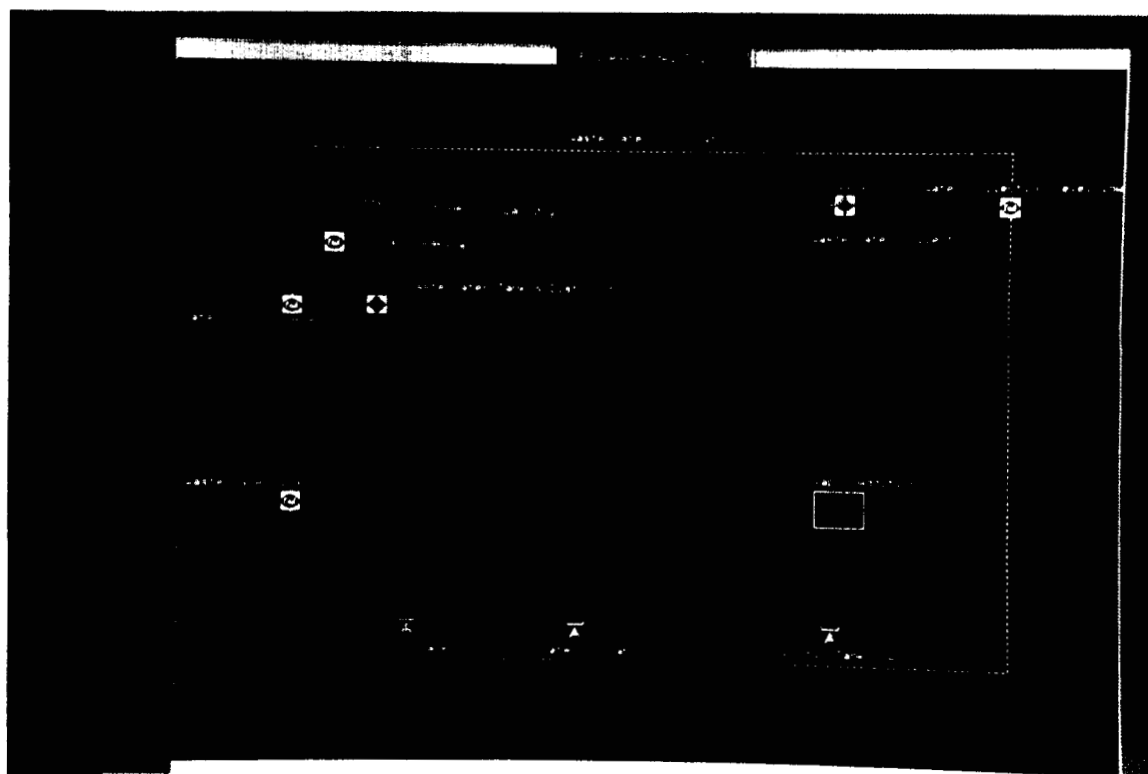
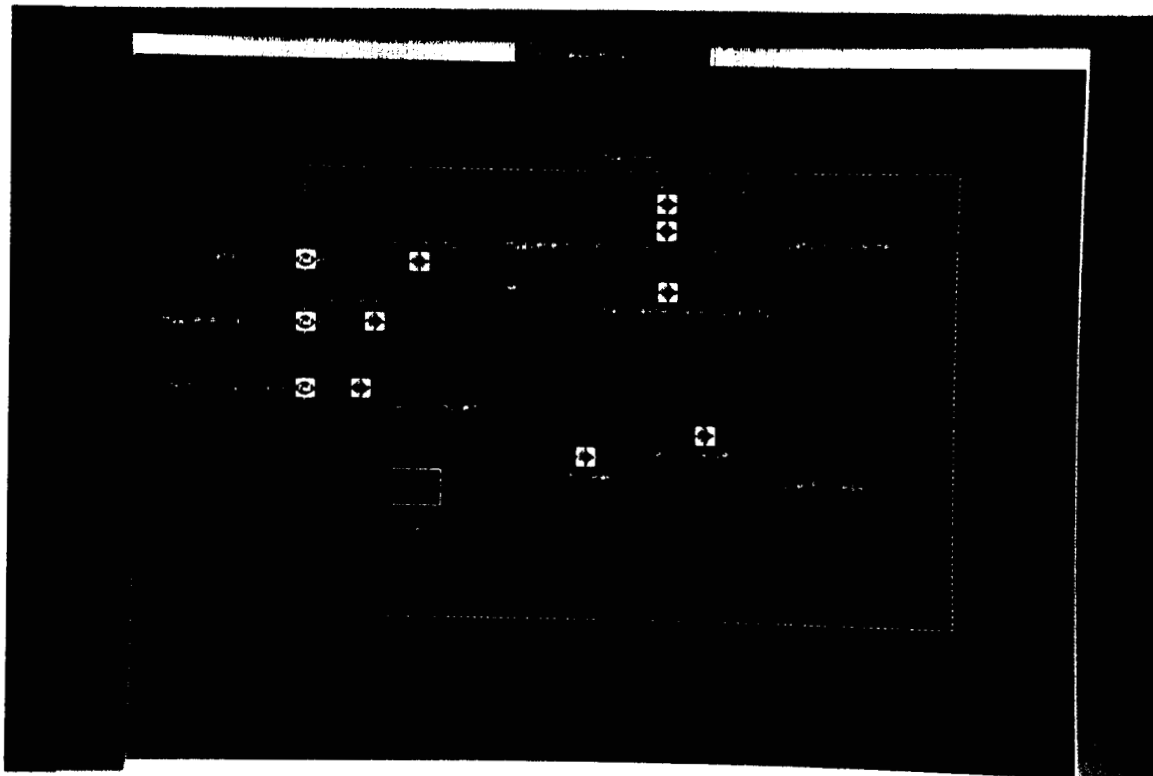


Figure 9. Fault Diagnosis Declarative Form of the Hygiene Process

- By introducing "filters" in the alarm sequence, we will simulate situations with less primary alarm sources, i.e. with less sensors. The output of the diagnostic process will reflect the effect of the decrease of the redundancy in terms of decreasing resolution of the diagnosis.

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Pictures 22a-b: Failure Models of the Hygiene Processing and Waste Water Circulation subsystems

5. FUTURE WORK

In the first year of the project we have obtained experiences with the potential of a graphic workstation environment in robot simulation and have tested the new capabilities of the AI extension of ROBOSIM. The research has been conducted in three parallel directions:

1. Improvement of the basic capabilities of ROBOSIM by taking advantage of the graphic workstation environment.
2. Integration of ROBOSIM with AI-based modeling techniques and extension of the capabilities of the basic system with support toward general automation problems.
3. Continuous testing of the system with a variety of application problems.

In the next performance period we plan to continue these activities. The specific tasks that we will work on are the following:

1. Improvement of the basic capabilities of ROBOSIM: We will continue working on the implementation of a fast inverse kinematic algorithm, on the improvement of the collision detection system, and on the extension of the basic package with dynamics.
2. Integration of ROBOSIM with AI-based techniques: We will continue the implementation of the new modeling and representation techniques described in detail in Section 2. This new, AI-based representation system will make it possible to integrate ROBOSIM with other AI-based packages, such as the NASA-developed CLIPS system and the MULTIGRAPH system. The integration will ensure that ROBOSIM can serve as a general purpose robotics and automation simulation package.
3. Application systems: We plan to continue testing the ROBOSIM package in different application problems related to Space Station automation and robotics. The application experiences provide valuable feedback for the further improvement of the system.

Going a step beyond of these specific tasks, there is an other important area of development possibilities. Currently many companies in the aerospace community are developing various testbeds for automation systems. (For example the SSFP system developed by the MITRA corporation.) Many of these testbeds are targeted for designing and testing different subsystems of space-based automation systems (for example the automation systems of the Space Station). We think that it would be advantageous if data could be shared between the different testbeds, since it would allow a more comprehensive testing of these automation systems, than any single testbed alone. That is why it is our intention to study the possibility of developing interface packages which would enable us to use data from other systems in our automation and robotics testbed.