

**Quantum Well Infrared Photodetectors (QWIP)**

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There has been a lot of interest in III-V long wavelength detectors in the  $\lambda = 8 - 12 \mu\text{m}$  spectral range as alternatives to HgCdTe.<sup>1-6</sup> Recently high performance quantum well infrared photodetectors (QWIP) have been demonstrated. They have a responsivity of  $R = 1.2 \text{ A/W}$ , and a detectivity  $D_{\lambda}^* = 2 \times 10^{10} \text{ cm Hz}^{1/2} / \text{W}$  at 68 K for a QWIP with a cutoff wavelength of  $\lambda_c = 10.7 \mu\text{m}$  and a  $R = 1.0 \text{ A/W}$ , and  $D_{\lambda}^* = 2 \times 10^{10} \text{ cm Hz}^{1/2} / \text{W}$  at  $T = 77 \text{ K}$  for  $\lambda_c = 8.4 \mu\text{m}$ . These detectors consist of 50 periods of MBE grown layers doped  $n = 1 \times 10^{18} \text{ cm}^{-3}$  having GaAs quantum well widths of  $40 \text{ \AA}$  and barrier widths of  $500 \text{ \AA}$  of  $\text{Al}_x\text{Ga}_{1-x}\text{As}$ .

Due to the well-established GaAs growth and processing techniques these detectors have the potential for large, highly uniform, low cost, high performance arrays as well as monolithic integration with GaAs electronics, high speed and radiation hardness.

Our latest results on the transport physics, device performance and arrays will be discussed.

1. J.S. Smith, L.C. Chiu, S. Margalit, A. Yariv, and A.Y. Cho, *J. Vac. Sci. Technol. B1*, 376 (1983).
2. D.D. Coon and R.P.G. Karunasini, *Appl. Phys. Lett.* 45, 649 (1984).
3. K. W. Goossen, S. A. Lyon, and K. Aiavi, *Appl. Phys. Lett.* 52, 1701 (1988).
4. A. Kastalsky, T. Duffield, S. J. Allen, and J. Harbison, *Appl. Phys. Lett.* 52, 1320 (1988).
5. S. R. Kurtz, L. R. Dawson, T. E. Zipperian, and R. D. Whaley, Jr., *IEEE Electron. Dev. Lett.* 11, 54 (1989).
6. B. F. Levine, C. G. Bethea, G. Hasnain, V. O. Shen, E. Pelve, R. R. Abbott, and S. J. Hsieh, *Appl. Phys. Lett.* 56, 851 (1990).

## Quantum Well Infrared Photodetectors QWIP

Research	Development
B. F. Levine	P. J. Anthony
C. G. Bethea	W. A. Gault
S. D. Gunapala	J. W. Stayt
R. J. Malik	K. G. Glogovsky
G. Hasnain	R. A. Morgan
<b>Government</b>	Y. M. Wong
<b>Systems</b>	M. T. Asom
C. L. Allyn	S. J. Hsieh
V. O. Shen	R. M. Braun

## LWIR GaAs Quantum Well Detectors

Esaki, Sakaki  
Smith, Chiu, Margalit, Yariv, Cho  
Coon, Karunasiri  
Goosen, Lyon  
Capasso, Mohammed, Cho  
Kastalsky, Duffield, Allen, Harbison  
Janousek, Daugherty, Bloss, Rosenbluth,  
O'Loughlin, Kauter, DeLuccia, Perry  
Woodall  
Wu, Sato, Wen  
Maserjian  
Döhler  
Mii, Karunasiri, Wang, Bai  
Abstreiter et al.

# MATERIAL FOR 10 $\mu\text{m}$ DETECTORS

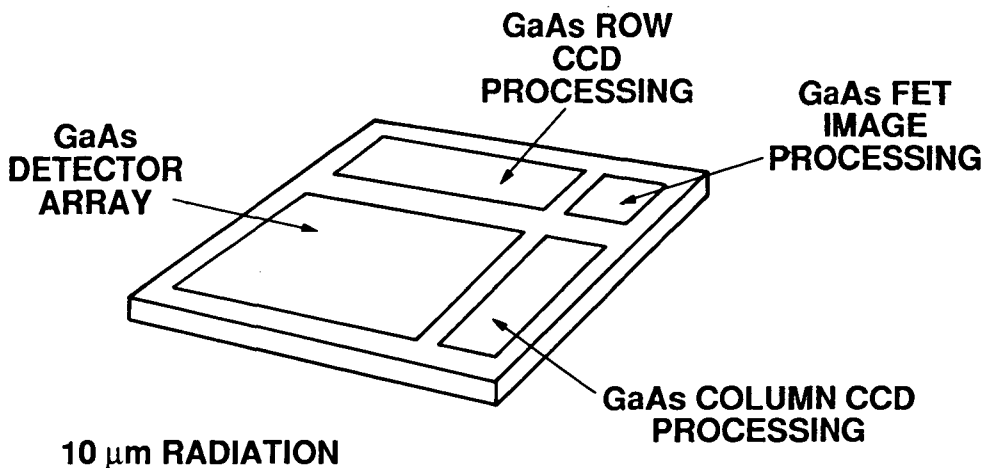
## HgCdTe DETECTORS

- DIFFICULT GROWTH AND PROCESSING TECHNOLOGY
- POOR UNIFORMITY OF ARRAYS
- LOW QUALITY CdTe SUBSTRATES

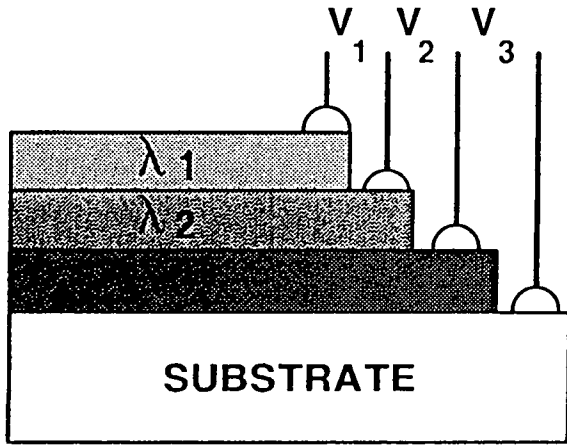
## GaAs DOPED QUANTUM WELL DETECTORS

- PERFORMANCE COMPARABLE TO HgCdTe
- MATURE GROWTH AND PROCESSING TECHNOLOGY
- EXCELLENT 3" GaAs SUBSTRATES
- MONOLITHIC INTEGRATION WITH GaAs ELECTRONICS

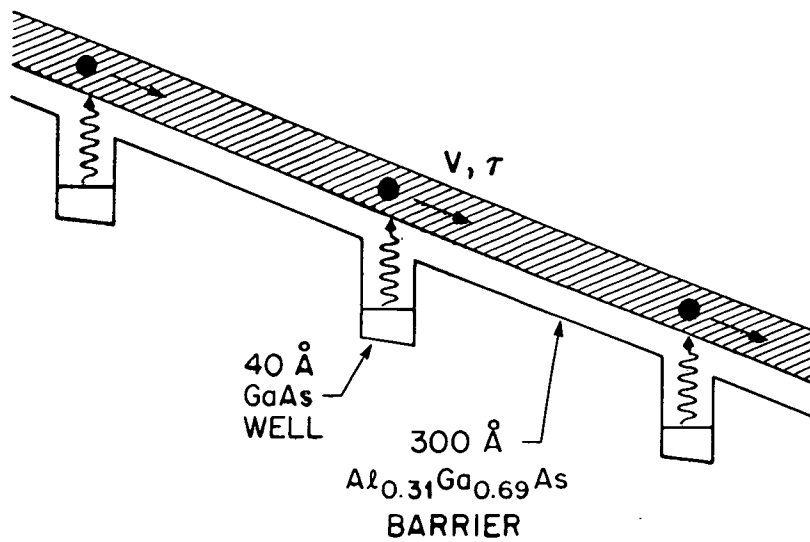
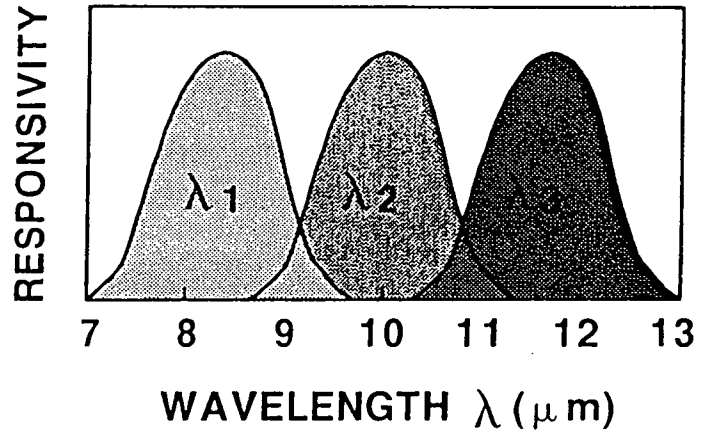
## MONOLITHICALLY INTEGRATED GaAs QUANTUM WELL DETECTOR ARRAY AND IMAGE PROCESSING ELECTRONICS

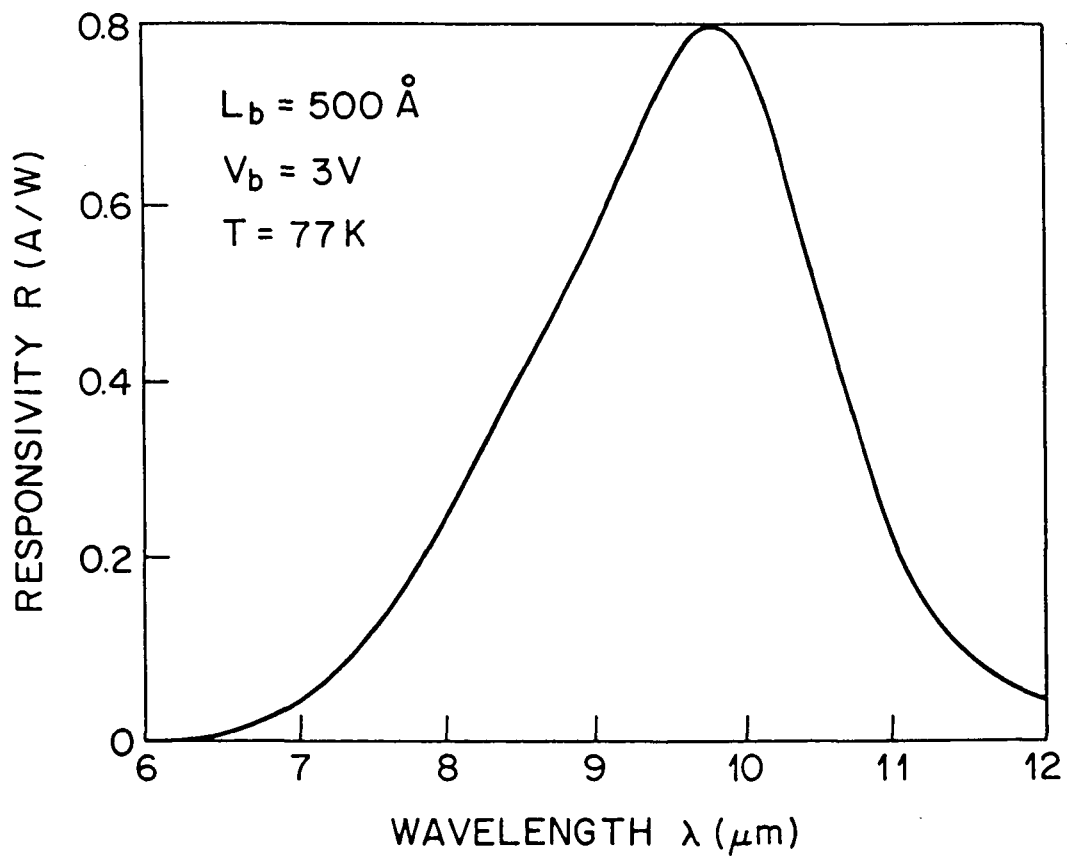
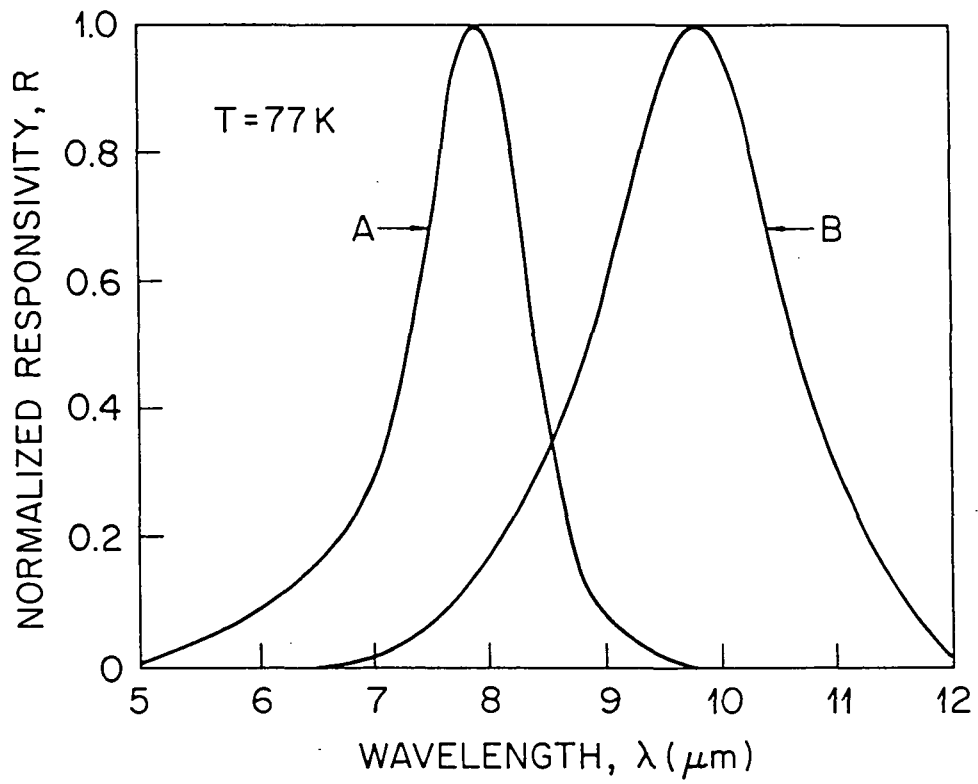


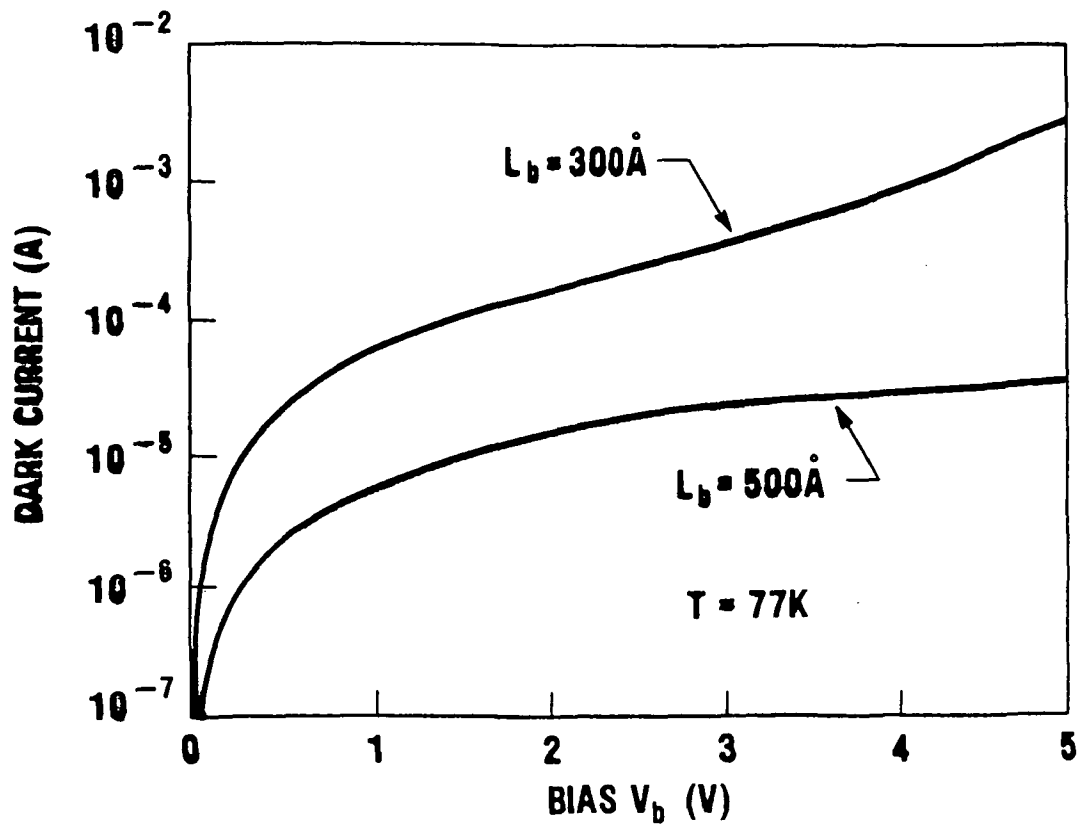
# VERTICALLY INTEGRATED GaAs QUANTUM WELL INFRARED SPECTROMETER



INFRARED RADIATION







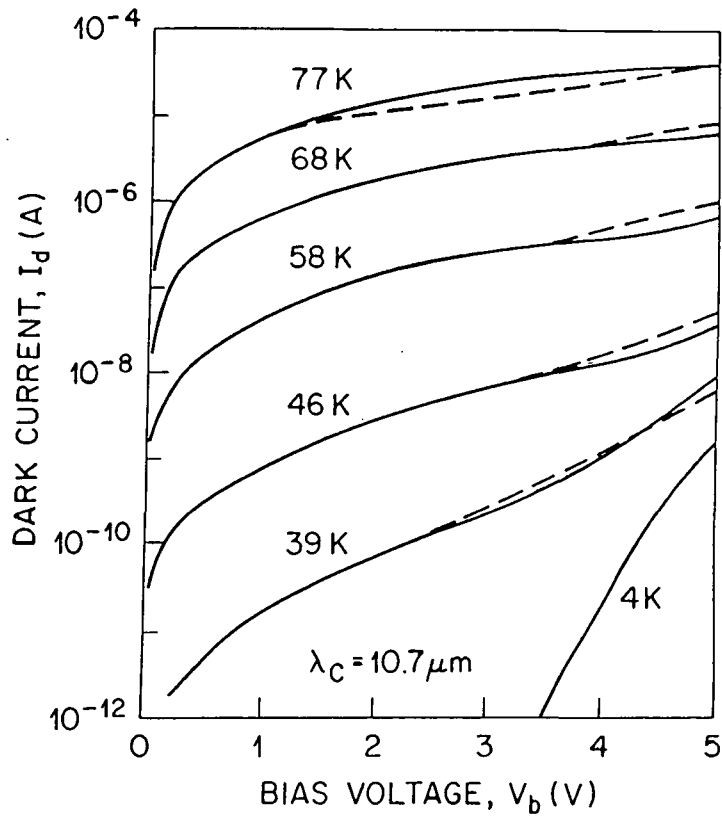
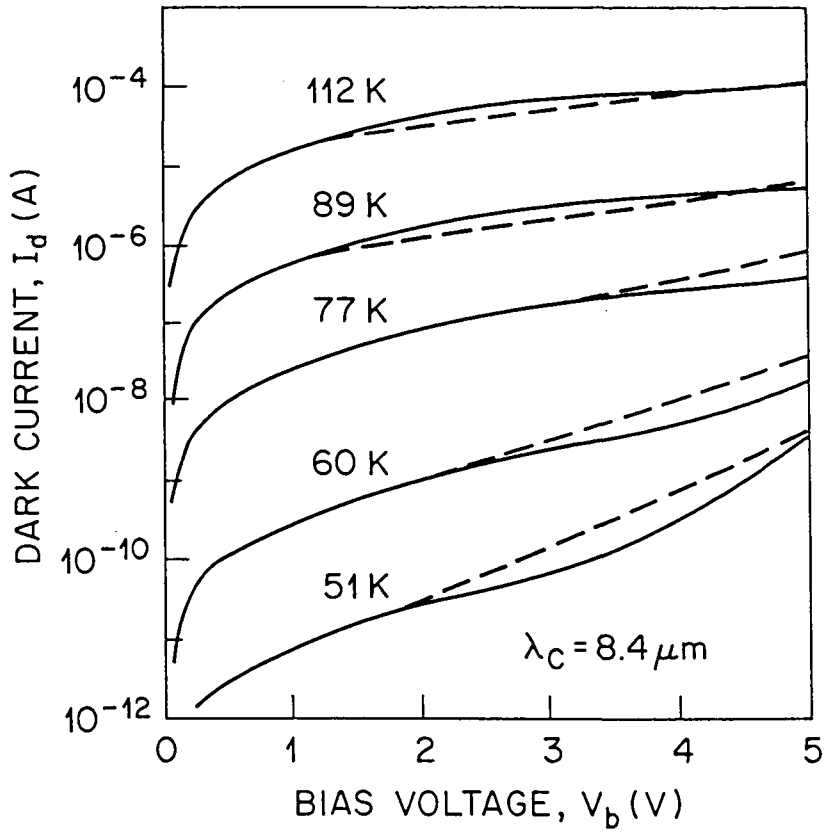
### DARK CURRENT CALCULATION

$$n(V) = \frac{m^*}{\pi \hbar^2 L_p} \int_{E_0}^{\infty} f(E) T(E) dE$$

$E > E_b$  Thermionic

$E < E_b$  Tunneling

$$I_D = nevA$$



$$\lambda_c = 10.7 \mu\text{m}$$

$$D^* = 1 \times 10^{10} \text{ cm} \sqrt{\text{Hz}} / \text{W}$$

$$T = 68 \text{ K}$$

...

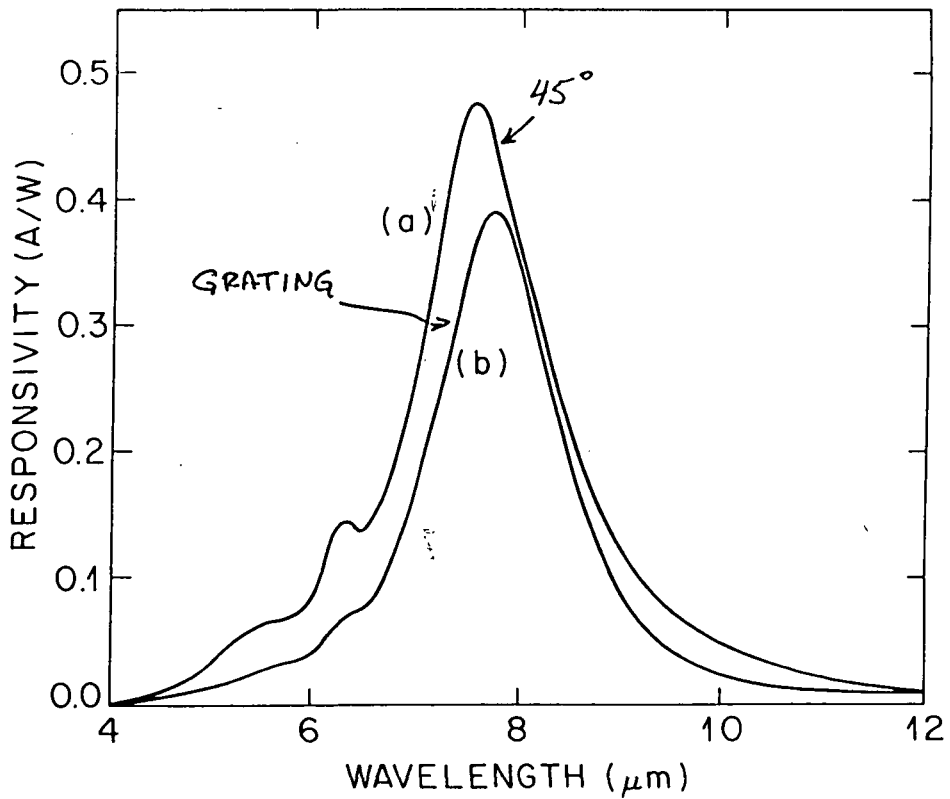
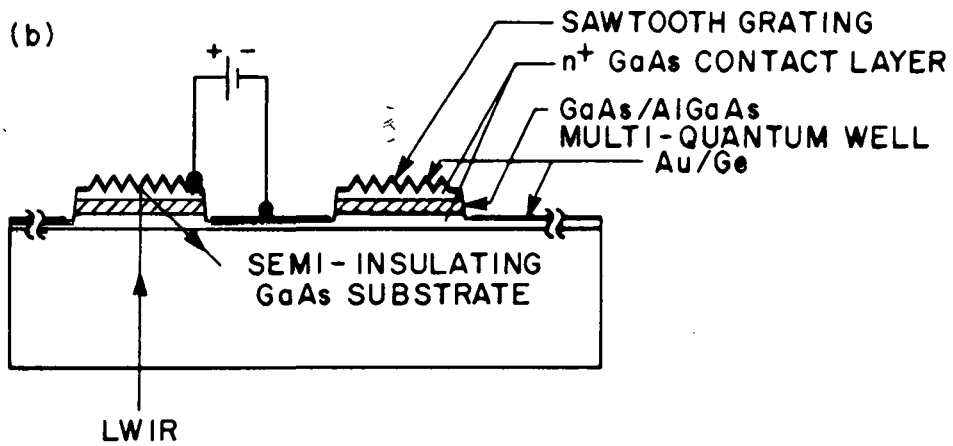
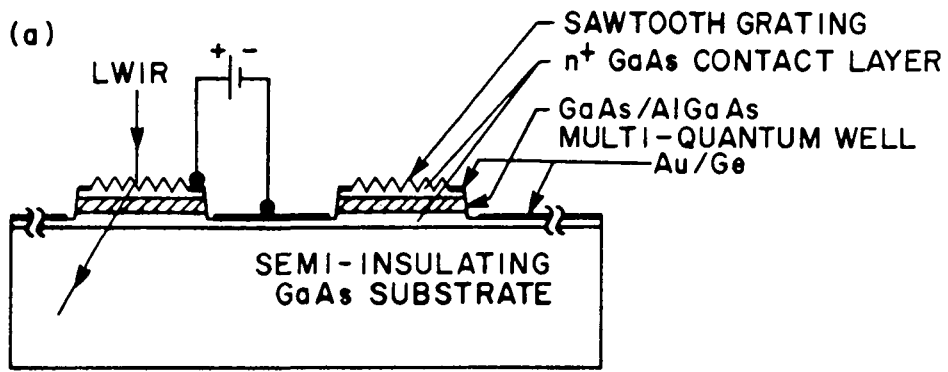
$$\lambda_c = 10 \mu\text{m}$$

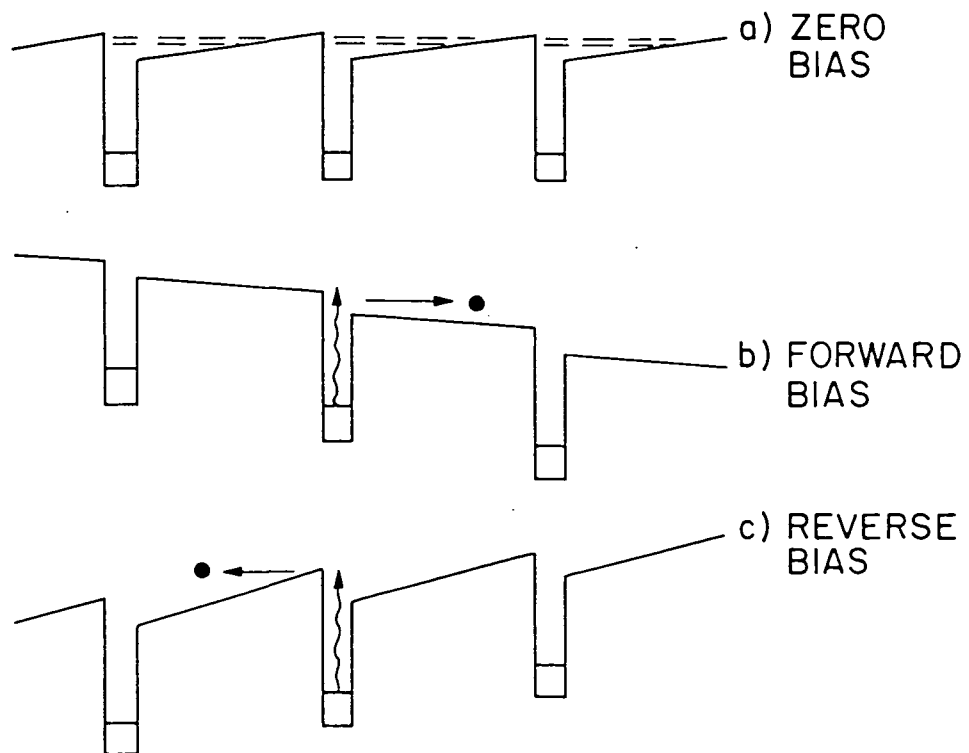
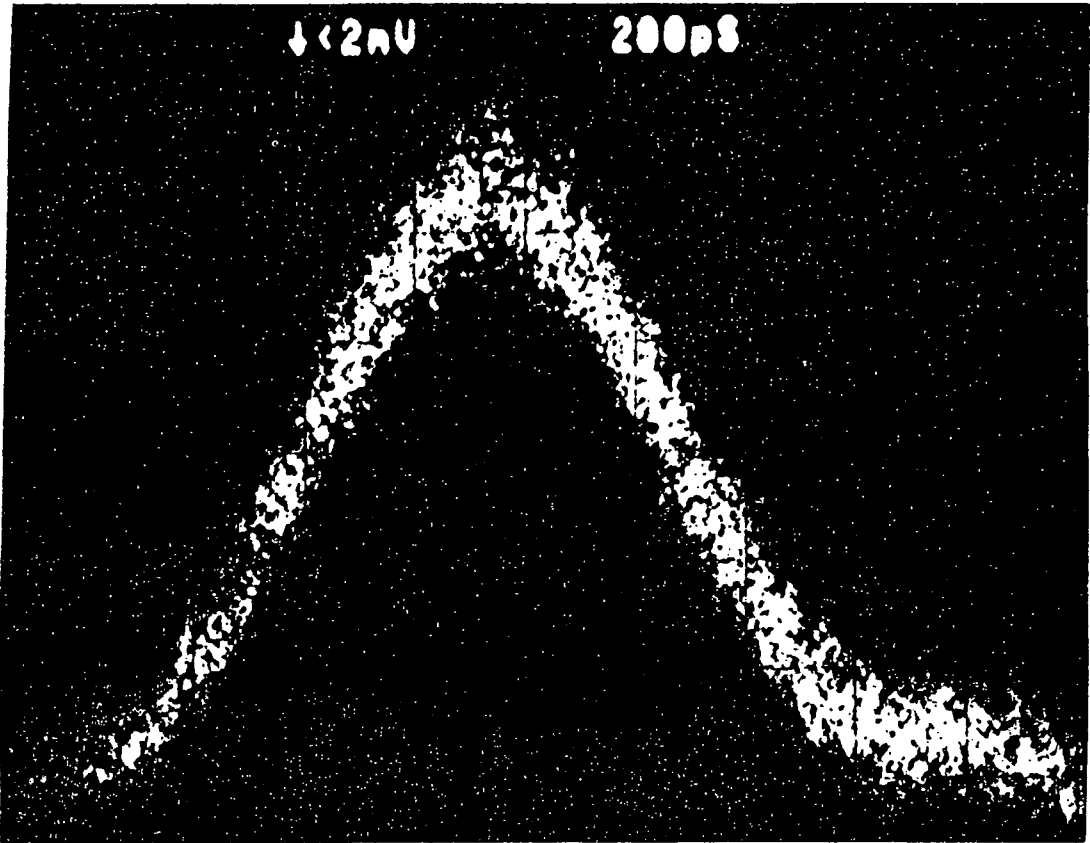
$$D^*(\text{theory}) > 10^{10} \text{ cm} \sqrt{\text{Hz}} / \text{W}$$

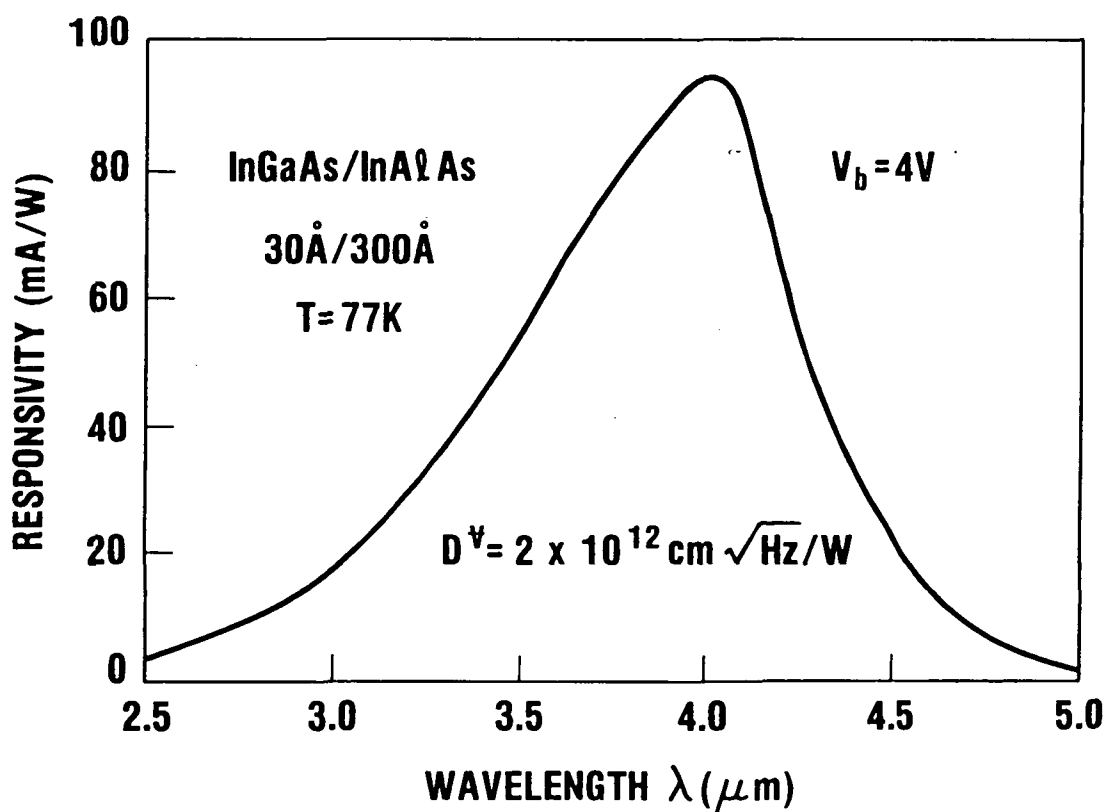
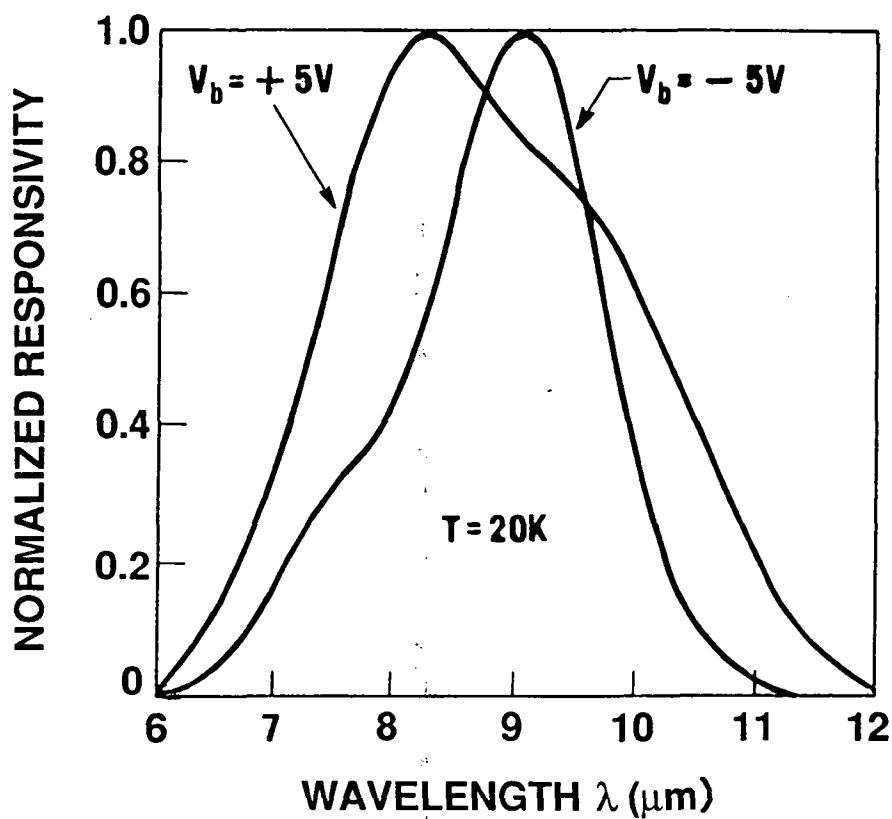
$$T = 77 \text{ K}$$

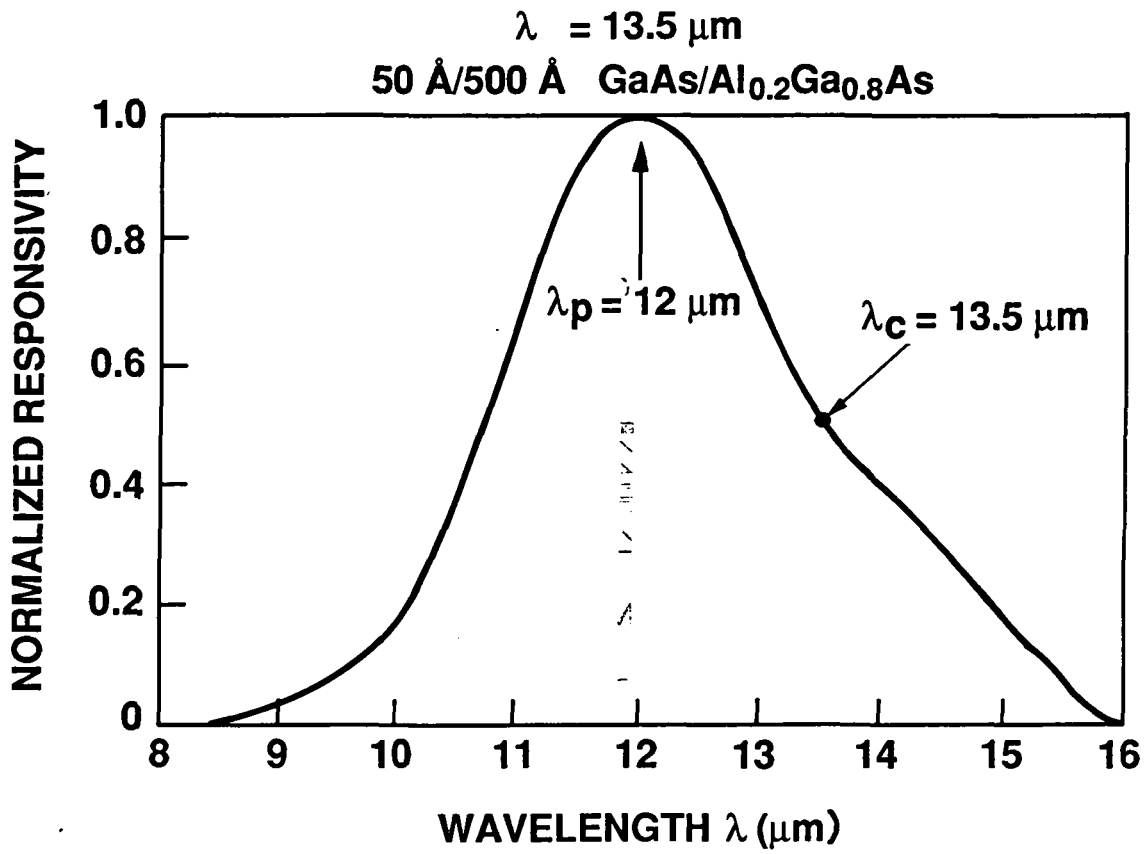
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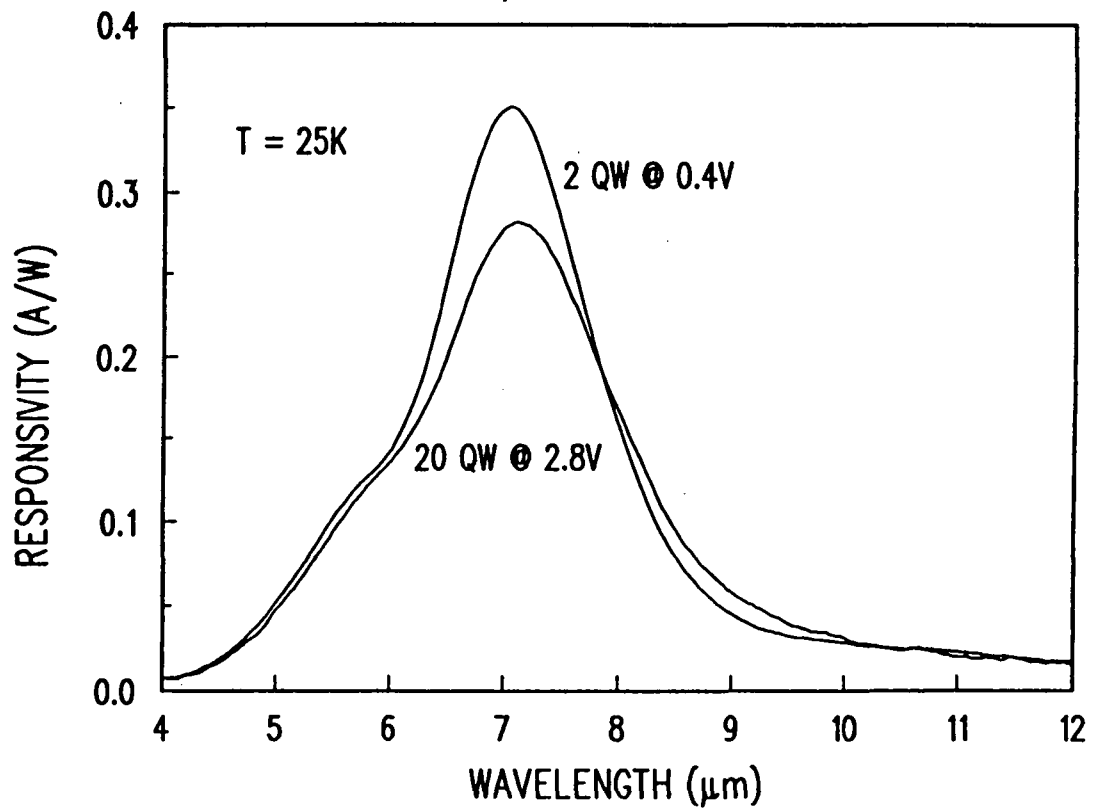
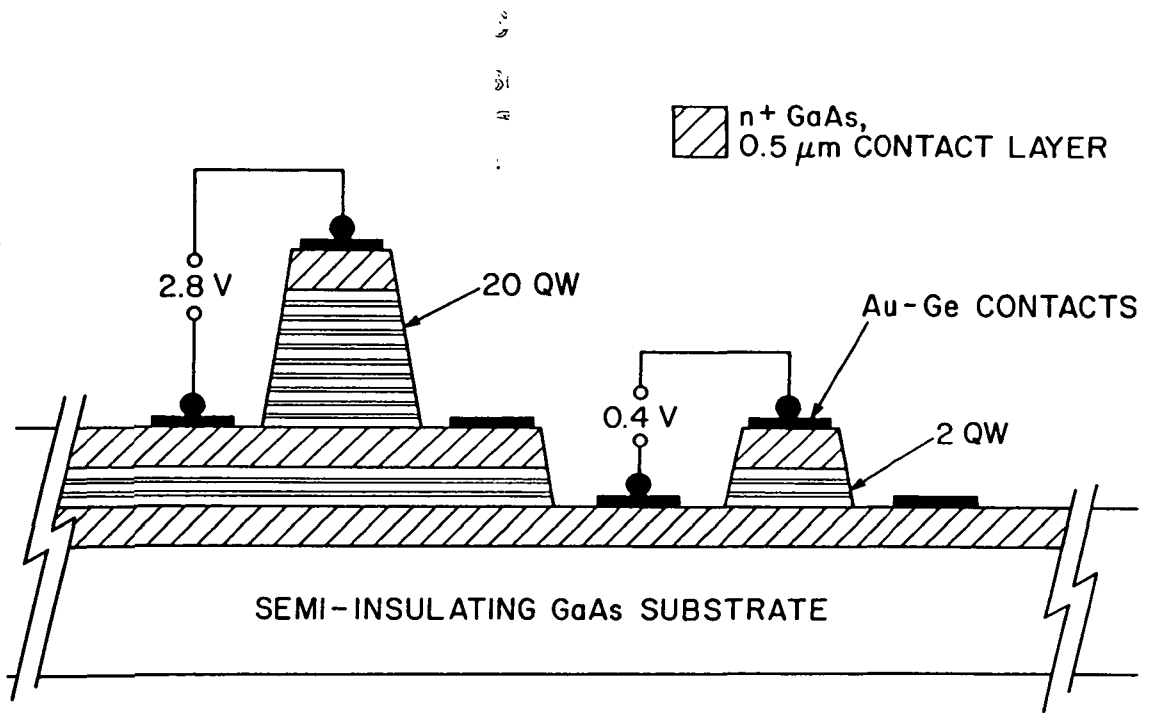


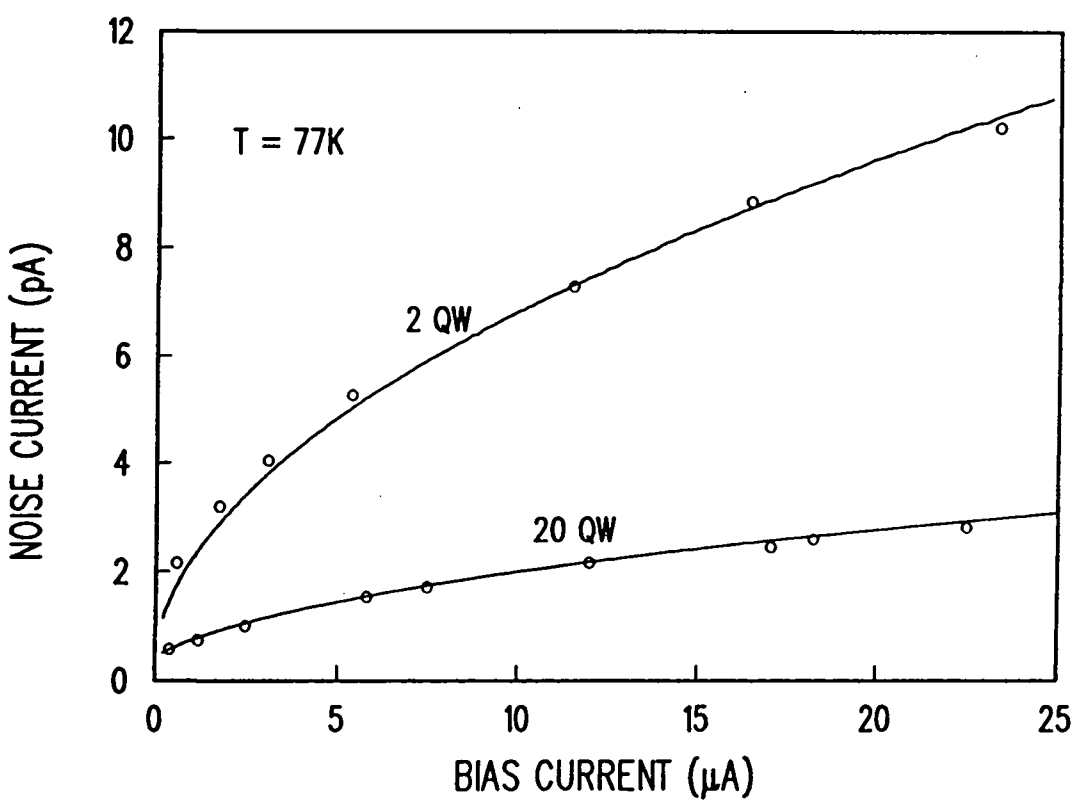
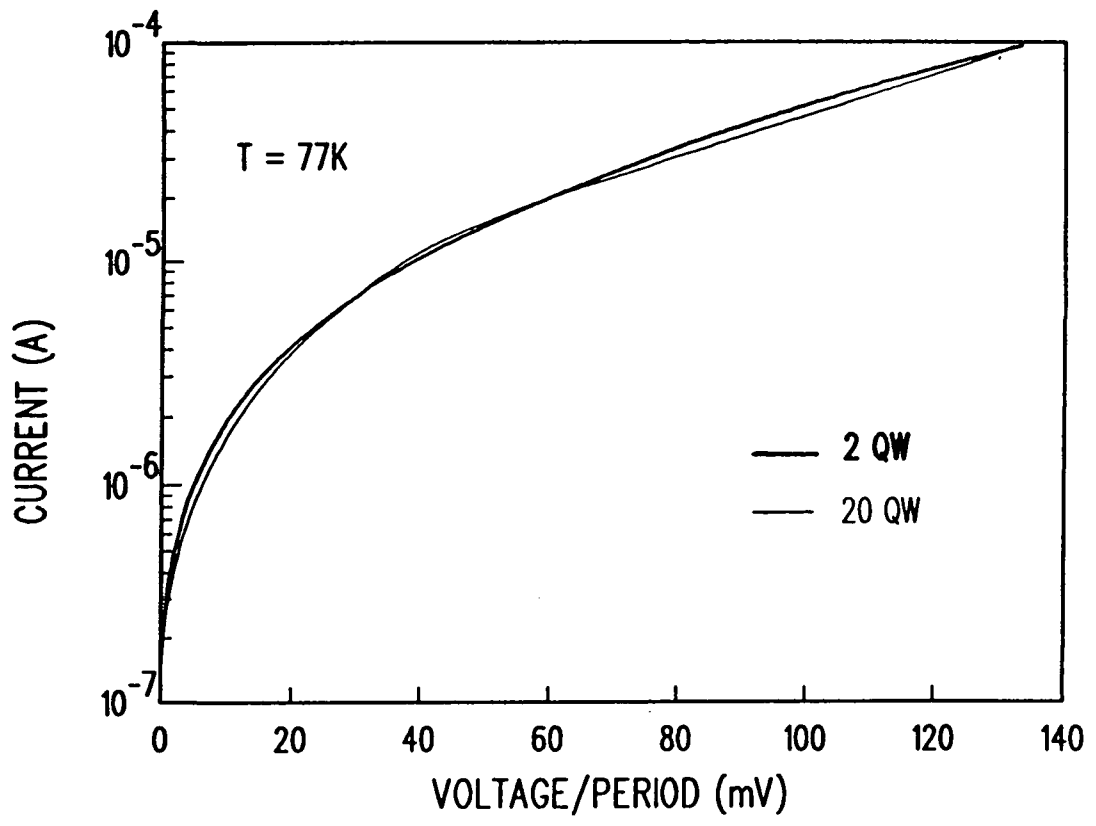


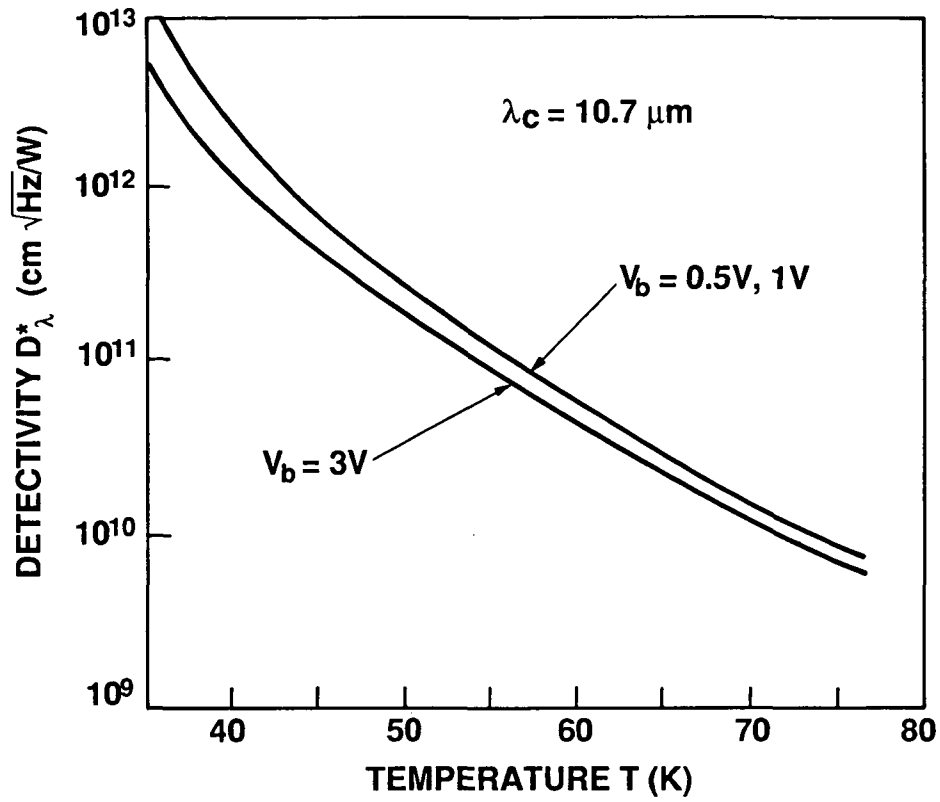


### Optical Gain

$$g = \frac{\tau_L}{\tau_T} = \frac{L}{\ell}$$







### NOISE EQUIVALENT TEMPERATURE CHANGE

$$\text{NE}\Delta T = \frac{(\Delta f)^{1/2}}{D_B^* (dP_B/dT) \sin^2(\theta/2)}$$

$$A = (50 \mu\text{m})^2$$

$$\Delta f = 60 \text{ Hz}$$

$$f/2 \text{ optics } (\theta/2 = 14^\circ)$$

$$D^* = 1 \times 10^{10} \text{ cm} \sqrt{\text{Hz}} / \text{W}$$

$$\text{NE}\Delta T = 0.01 \text{ K}$$

## ARRAY NONUNIFORMITY

To Obtain Background Limited Array Performance

$$U < \frac{1}{\sqrt{N}}$$

$U$  = uniformity

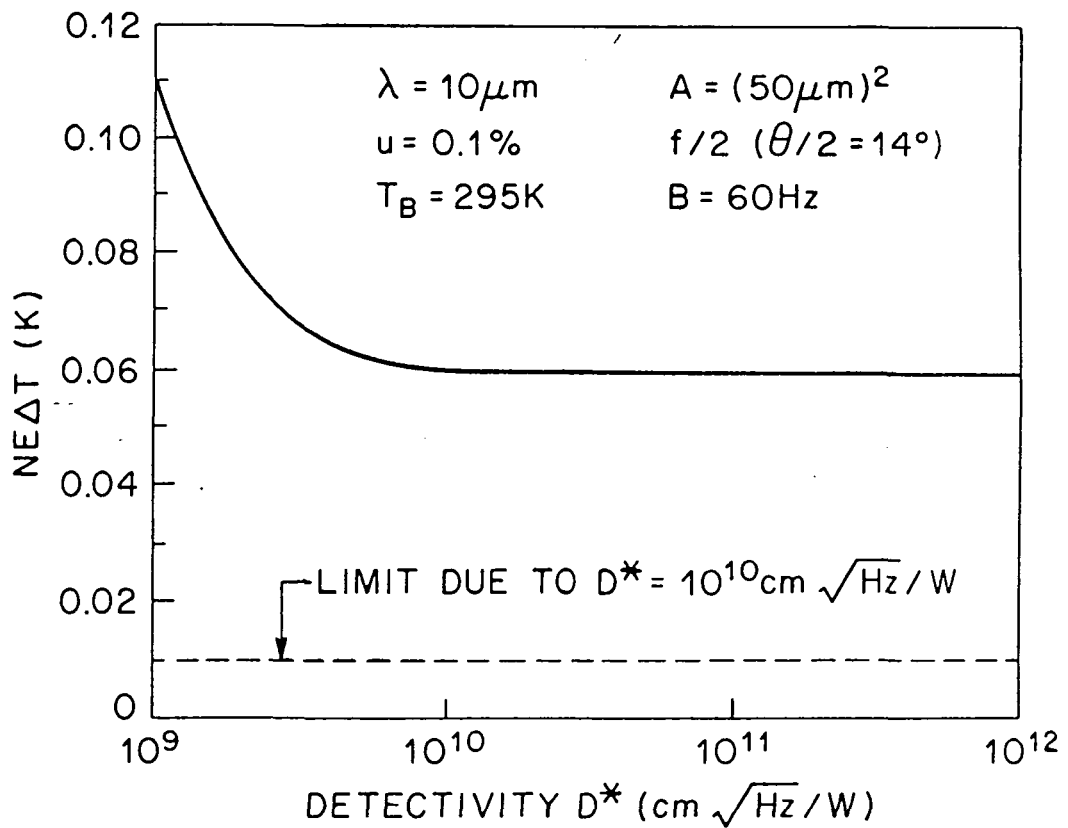
$N$  = number of photoelectrons

$$N = 10^6 \Rightarrow U < 0.1\%$$

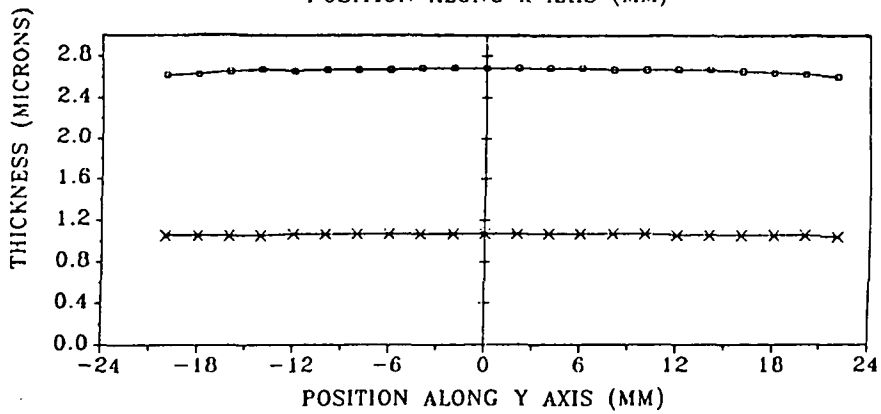
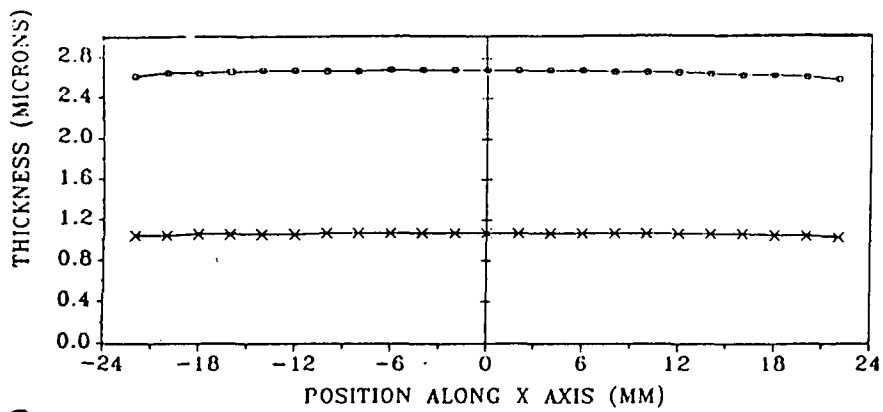
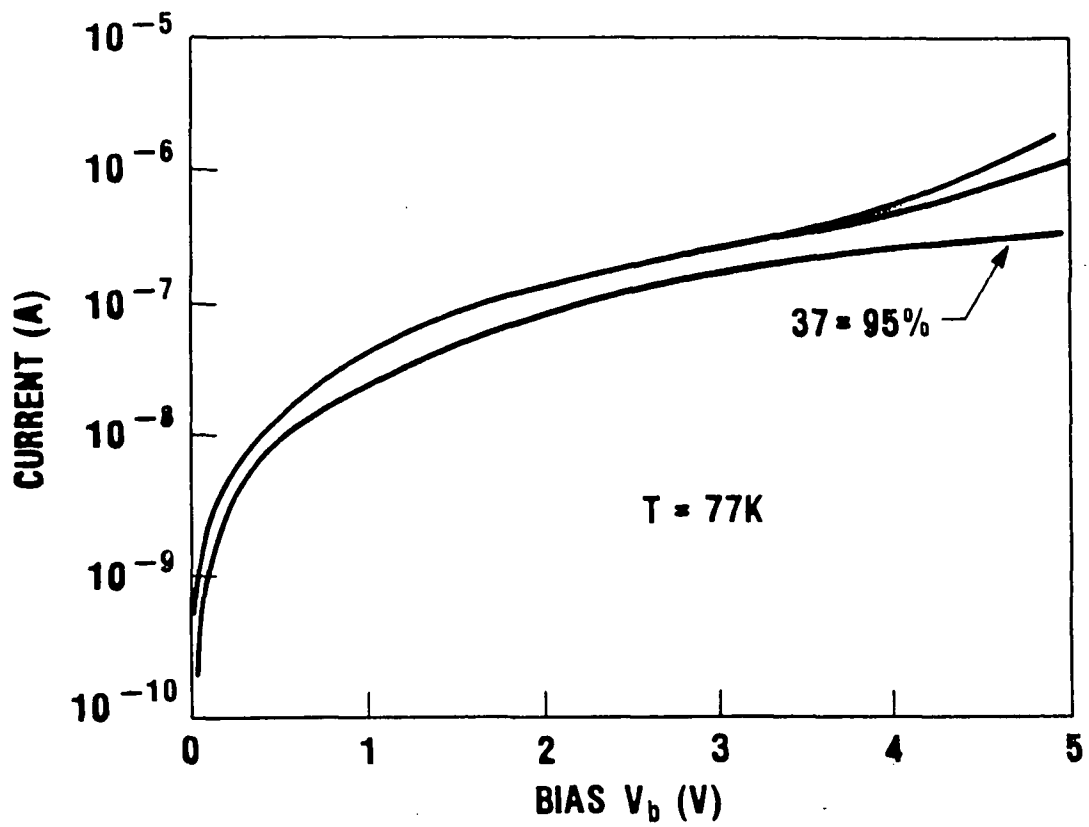
$$(NE\Delta T)_U = \frac{T_B^2 \lambda U}{1.44}$$

$$T_B = 295 \text{ K}, \lambda = 10 \mu\text{m}, U = 0.1\%$$

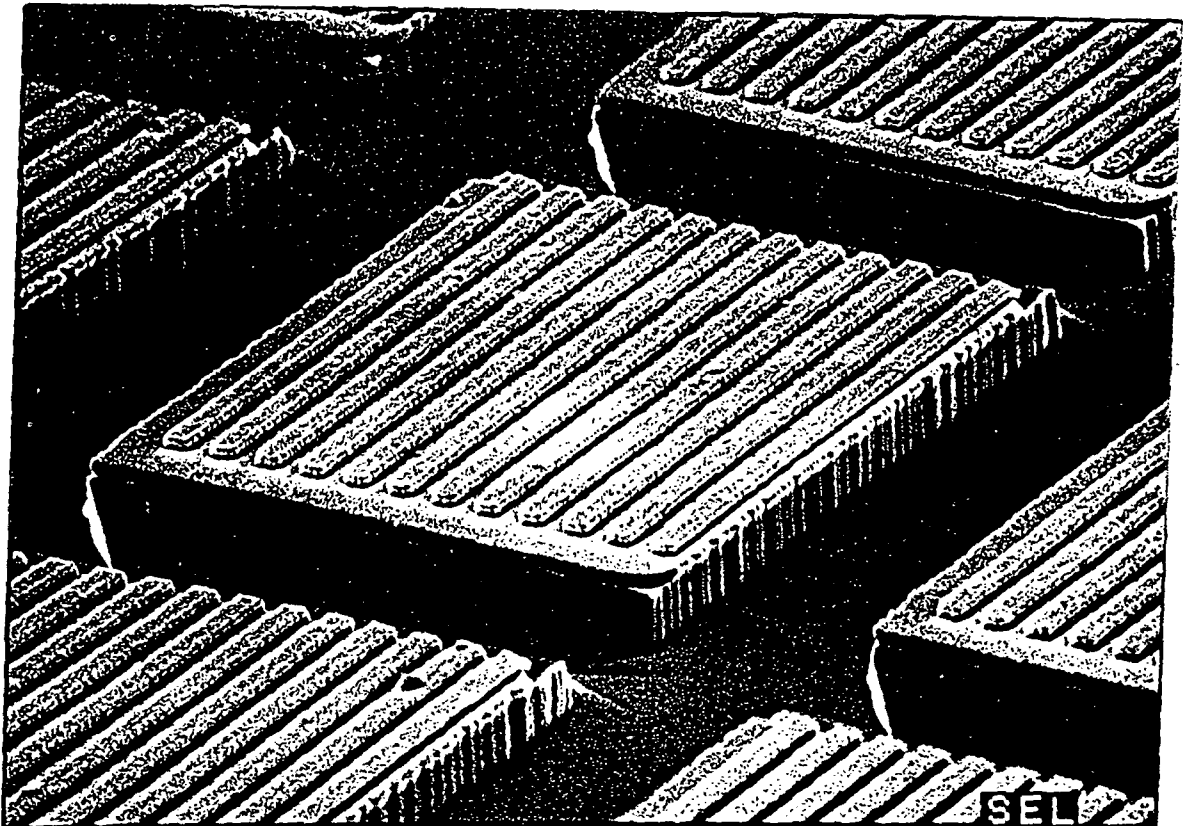
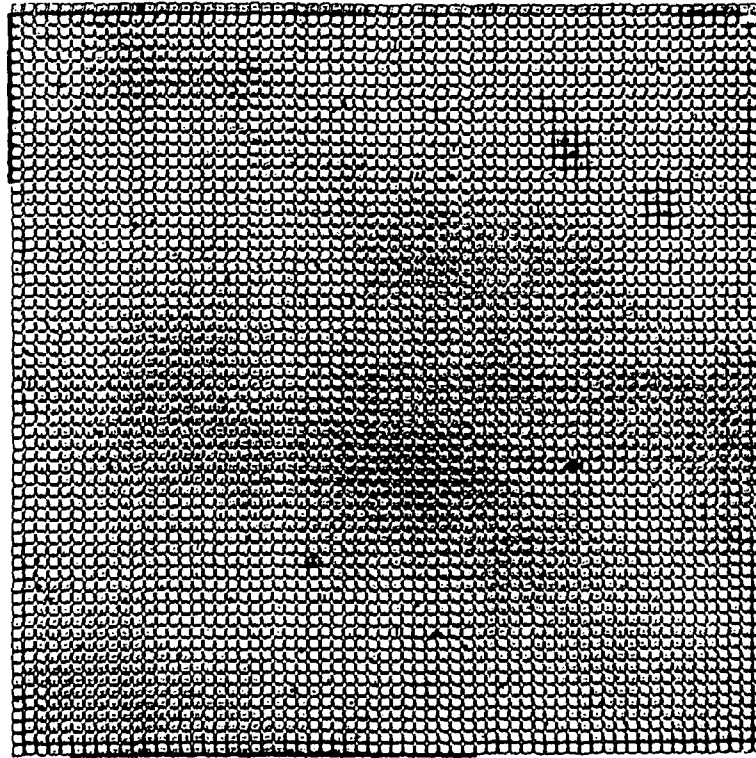
$$(NE\Delta T)_U = 0.06 \text{ K}$$







**64 X 64 ARRAY 50  $\mu$ m PIXELS**



## Conclusions

- Demonstrated detectors having  $\lambda_c = 4\text{--}13.5\ \mu\text{m}$
- Spectral width  $\Delta\nu/\nu = 13\% - 36\%$
- $D_{\text{BB}}^* = 1 \times 10^{10}\ \text{cm}\sqrt{\text{Hz}}/\text{W}$   $T = 68\ \text{K}$   $\lambda_c = 10.7\ \mu\text{m}$
- $D_{\text{BB}}^* = 3 \times 10^{10}\ \text{cm}\sqrt{\text{Hz}}/\text{W}$   $T = 77\ \text{K}$   $\lambda_c = 8.4\ \mu\text{m}$
- $D_{\text{BB}}^* = 1 \times 10^{13}\ \text{cm}\sqrt{\text{Hz}}/\text{W}$   $T < 40\ \text{K}$   $\lambda_c = 10.7\ \mu\text{m}$
- $D^*$  sufficiently large (arrays uniformity limited)
- Calculated dark current (thermionic, tunneling)
- Hot electron continuum transport resonances
- High speed  $\tau < 200\ \text{psec}$
- Optical gain
- Graded barrier tunable spectral response
- Demonstrated grating detectors
- High uniformity
- Large arrays
- Camera demonstration