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# Composition Dependence of Superconductivity in $\text{YBa}_2(\text{Cu}_{3-x}\text{Al}_x)\text{O}_y$

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(NASA-TM-105358) COMPOSITION DEPENDENCE OF  
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ABSTRACT

Eleven different compositions in the system  $\text{YBa}_2(\text{Cu}_{3-x}\text{Al}_x)\text{O}_y$  ( $x = 0$  to  $0.3$ ) have been synthesized and characterized by electrical resistivity measurements, powder x-ray diffraction, and scanning electron microscopy. The superconducting transition temperature  $T_C(\text{onset})$  was almost unaffected by the presence of alumina due to its limited solubility in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-x}$ . However,  $T_C(R = 0)$  gradually decreased and the resistive tails became longer with increasing  $\text{Al}_2\text{O}_3$  concentration. This was probably due to formation of  $\text{BaAl}_2\text{O}_4$  and other impurity phases from chemical decomposition of the superconducting phase by reaction with  $\text{Al}_2\text{O}_3$ .

## INTRODUCTION

Since the discovery of high temperature superconductivity with an onset temperature of  $\sim 93$  K in the Y-Ba-Cu-O system, a number of reports have appeared studying the effects of substitution by various ions directed at the rare earth<sup>1,2</sup>, alkaline earth<sup>1,3</sup>, copper<sup>1,4</sup>, as well as oxygen<sup>5,6</sup> sites. In our earlier studies<sup>7,8</sup> on  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  thick films screen printed on alumina substrates, it was found that the superconducting transition temperatures ( $T_c$ ) of the films corresponding to zero resistance were much lower than that of the bulk HTS. It was suggested that this may be caused by chemical interaction of the film and the alumina substrate at the interface followed by diffusion of alumina into the film during the high temperature sintering step. In order to verify this concept, the present investigation was undertaken where Y-Ba-Cu-O HTS materials doped with gradually increasing concentrations of alumina were prepared and characterized for their superconducting and other properties.

The objective of this study was to carry out a systematic investigation of the effect of the substitution of Al for Cu in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  on its superconducting properties. Samples with the nominal composition  $\text{YBa}_2(\text{Cu}_{3-x}\text{Al}_x)\text{O}_y$ , where  $x$  was varied from 0 to 0.3, were synthesized by the solid state reaction method. The resulting materials were examined by electrical resistivity measurements as a function of temperature, x-ray diffraction,

and microscopy.

#### EXPERIMENTAL METHODS

The starting materials used were  $Y_2O_3$  (Molycorp 99.99%),  $BaCO_3$  (ALFA, technical grade),  $CuO$  (ALFA, ACS grade), and  $Al_2O_3$  (BAIKOWSKI, high purity grade).  $YBa_2Cu_3O_{7-\delta}$  powder was synthesized by the solid state reaction method. Appropriate quantities of the powders were slurry mixed in acetone using a mortar and pestle, oven dried at  $\sim 110^\circ C$  for 2 hours, and calcined at  $\sim 920^\circ C$  for 16-18 hours in air in an alumina crucible. The mixture was cooled slowly, pulverized, and recalcined for 16-18 hours at  $920^\circ C$ . The cycle of calcining, cooling and grinding was repeated two more times resulting in dark black powder. A master composition containing aluminum,  $YBa_2Cu_2Al_1O_z$ , was synthesized in a similar manner.

Aluminum-doped powders of eleven different compositions,  $YBa_2(Cu_{3-x}Al_x)O_y$  ( $x = 0.0, 0.01, 0.02, 0.05, 0.08, 0.10, 0.12, 0.15, 0.20, 0.25, \text{ and } 0.30$ ), were prepared by mixing calculated amounts of  $YBa_2Cu_3O_{7-\delta}$  and  $YBa_2Cu_2Al_1O_z$  powders with a mortar and pestle, calcining for 16-18 hours at  $\sim 920^\circ C$  in air in alumina crucibles, and then furnace cooling to room temperature. The resulting mixtures were reground to fine powders, uniaxially dry-pressed into  $\sim 2.5 \times 0.5 \times 0.7 \text{ cm}^3$  rectangular bars, and cold isostatically pressed at  $\sim 60,000 \text{ psi}$ . The bars were heated at  $5^\circ C/\text{min}$  to  $945^\circ C$ , sintered for 10 h, cooled at  $\sim 3^\circ C/\text{min}$  to  $450^\circ C$ .

°C and held for 10 h, and finally furnace cooled to room temperature. The entire sintering and annealing cycle was carried out in flowing oxygen.

A part of each sintered bar was ground to powder. Powder X-ray diffraction (XRD) patterns were recorded in the  $2\theta$  range of  $10^\circ$  to  $90^\circ$  at room temperature using a step-scan procedure ( $0.03^\circ/2\theta$  step, count time 0.4 s) on a Philips ADP-3600 automated diffractometer equipped with a crystal monochromator employing copper  $K_\alpha$  radiation.

Electrical resistivity measurements as a function of temperature were performed in the standard four-probe configuration. Silver paint was used to attach the leads and the current density used was  $\sim 0.1$  A/cm<sup>2</sup>. Fracture and polished surfaces of the specimens were observed in a JEOL JSM-840A scanning electron microscope (SEM). X-ray dot mapping of various elements was carried out using a Kevex Delta class analyzer.

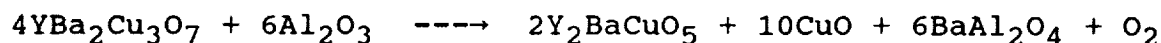
## RESULTS AND DISCUSSION

Although resistivity data only around  $T_C$  will be reported, the resistivity of all samples was measured from room temperature to temperatures below  $T_C$ . Temperature dependence of electrical resistivity normalized to its value at 100K for some typical compositions is shown in Fig. 1. All the samples exhibited metallic behavior in the normal state as seen from the R vs. T curves in Fig. 1. All the compositions were

superconducting. The values of transition temperature  $T_C(\text{onset})$ ,  $T_C(R=0)$ , and the transition width (10-90%),  $\Delta T_C$ , for various compositions are listed in Table I. Variations in  $T_C$  and  $\Delta T_C$  as a function of  $x$  are presented in Figures 2 and 3, respectively. The undoped superconductor has a  $T_C(\text{onset})$  of 91 K,  $T_C(R=0)$  of 89.5 K, and  $\Delta T_C$  of 1.4 K. The  $T_C(\text{onset})$  of the doped samples is  $91 \pm 0.8$  indicating no effect of Al substitution as born out out by statistical analysis. However,  $T_C(R=0)$  systematically decreases with increase in Al concentration (to 60.9 K for  $x = 0.3$ ). Also, the resistive tails become larger and the transition width gradually broadens with increase in  $x$  (Fig. 3). This is probably due to an increase in the fraction of the nonsuperconducting phases. Our  $T_C(R=0)$  values for  $x = 0.05$  and 0.10 compositions are in good agreement with the results of Siegrist et al.<sup>9</sup>

The powder x-ray diffraction spectra of some typical compositions are given in Fig. 4. An analysis of the peak positions and intensities shows that the parent undoped compound has an orthorhombic structure with lattice parameters,  $a = 3.827 \text{ \AA}$ ,  $b = 3.885 \text{ \AA}$ , and  $c = 11.679 \text{ \AA}$ , in good agreement with the values given in the literature<sup>10</sup>. The Al-doped materials preserve the basic orthorhombic structure, though some modifications in the diffraction patterns are observed. Values of lattice parameters calculated on the basis of an orthorhombic unit cell for various compositions are given in Table I.

Diffraction peaks for  $\text{BaAl}_2\text{O}_4$  are also present in XRD patterns of samples having ~3% or higher substitution of Al for Cu ( $x \geq 0.08$ ). The following chemical reaction has been proposed<sup>11</sup> between  $\text{YBa}_2\text{Cu}_3\text{O}_7$  and  $\text{Al}_2\text{O}_3$  in the sintered powder form at an annealing temperature of  $945^\circ\text{C}$  in oxygen:



However, formation of  $\text{Y}_2\text{BaCuO}_5$  and  $\text{CuO}$  phases was not detected by XRD in the present study.

SEM micrographs taken from the polished and fracture surfaces of HTS specimens of different compositions are presented in Fig. 5 and 6, respectively. Pores, a few microns in size, are present indicating the samples are not fully dense.

The SEM images and the X-ray dot maps of various constituent elements taken on the polished surfaces of the HTS samples with  $x = 0.1$  and  $0.2$  are presented in Fig. 7 and 8, respectively. Distribution of Al as well as of all other elements is seen to be uniform throughout the specimen (Fig. 7) with  $x = 0.1$ . However, in the HTS with higher Al content,  $x = 0.2$  (Fig. 8), a large grain rich in Cu but deficient in Ba and Y is present. A few small particles rich in Al or Y are also detected.

Studies of the effects of various substituents on superconductivity of  $\text{YBa}_2\text{Cu}_3\text{O}_7$  have been reported<sup>1-6</sup>. Most of the elements, other than rare earths, which substitute into the



cuprate perovskite lattice reduce the superconducting onset temperature. In the present study the  $T_C$ (onset) was almost unaffected by the substitution of Cu by Al. This is in agreement with the findings of Yan et al.<sup>1</sup> that the presence of alumina did not have any significant effect on the  $T_C$  of  $YBa_2Cu_3O_7$ . However, from XRD the heavily doped materials showed<sup>1</sup> the presence of appreciable amounts of second phases. The material doped with 23.1 mole % of  $AlO_{1.5}$  ( $x = 0.273$ ) was found to contain 4% of  $BaAl_2O_4$ . Grains having high concentrations of Ba and Al were also detected by SEM and EDAX. The amount of  $BaAl_2O_4$  increased and another impurity phase  $Y_2BaCuO_5$  formed at higher concentrations of  $AlO_{1.5}$ . These results show that alumina doping does not affect the superconductivity of the  $YBa_2Cu_3O_{7-\delta}$  phase due to its limited solubility in the HTS. However, it does induce decomposition of the superconducting phase by leaching out some components of the HTS. In another study<sup>12</sup>, substitution of aluminum in  $YBa_2Cu_3O_7$  ceramic samples was found to suppress  $T_C$  by  $\sim 6$  K/atom % and to shift the crystal symmetry from orthorhombic to tetragonal. The effects of aluminum doping on properties of single crystals of  $YBa_2(Cu_{3-x}Al_x)O_7$  ( $x = 0 - 0.22$ ) compositions have also been studied<sup>9</sup>. Al substitutes for copper in the Cu-O chains only, whereas the  $CuO_2$  planes remain unperturbed. The  $T_C$ , determined from dc diamagnetic susceptibility measurements, changed from 92 K for  $x = 0.0$  to  $\sim 80$  K for  $x = 0.1$ , and then dropped sharply for higher  $x$ . Single

phase polycrystalline ceramic samples could be prepared<sup>9</sup> for only low Al content.

In the case of polycrystalline  $\text{YBa}_2(\text{Cu}_{3-x}\text{Al}_x)\text{O}_y$ , it has been shown<sup>9,13,14</sup> that Al substitutes at the Cu-O<sub>1</sub> chain sites resulting in a slow decrease in  $T_C$ . Also the structure changes from orthorhombic to tetragonal for  $x > 0.1$ . For these materials it is known<sup>13,15</sup> that doping at the Cu(2) site by ions such as  $\text{Zn}^{2+}$ , and  $\text{Ni}^{2+}$  is most effective in reducing the  $T_C$ , whereas doping at the Cu(I) sites by ions such as  $\text{Al}^{3+}$ ,  $\text{Ga}^{3+}$ ,  $\text{Fe}^{3+}$  and  $\text{Co}^{3+}$  is most effective in promoting the orthorhombic to tetragonal structure transformation. In these chemically complex materials, charge selectivity may control<sup>15</sup> the site selectivity.

#### SUMMARY

Materials of nominal composition  $\text{YBa}_2(\text{Cu}_{3-x}\text{Al}_x)\text{O}_y$  ( $x = 0$  to  $0.3$ ) have been prepared and characterized by electrical resistivity measurements, x-ray diffraction and microscopy. The temperature corresponding to the onset of superconducting transition was unaffected by the presence of alumina due to its limited solubility in the HTS phase. However, the resistive tails became longer and  $T_C(R = 0)$  decreased with increase in the dopant concentration probably due to the formation of  $\text{BaAl}_2\text{O}_4$  and other impurity phases from chemical reaction between HTS and alumina.

## CONCLUSIONS

$\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  reacts chemically with alumina. Interfacial diffusion barrier coatings need to be developed for successful use of alumina as a substrate material for HTS films in order to circumvent its chemical reaction with the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  superconductor.

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**Table I. Lattice Parameters, Transition Temperatures, and  
Transition Widths of Superconducting  $\text{YBa}_2(\text{Cu}_{3-x}\text{Al}_x)\text{O}_y$   
Compounds Doped With Various  $\text{Al}^{3+}$  Concentrations**

| Value<br>of x | Lattice Parameters (Å) |       |        | Transition Temp. (K) |             | $\Delta T_c$ (10-90%)<br>(K) |
|---------------|------------------------|-------|--------|----------------------|-------------|------------------------------|
|               | a                      | b     | c      | $T_c$ (onset)        | $T_c$ (R=0) |                              |
| 0.0           | 3.827                  | 3.885 | 11.679 | 91.0                 | 89.5        | 1.4                          |
| 0.01          | 3.824                  | 3.887 | 11.67  | 91.0                 | 89.5        | 1.8                          |
| 0.02          | 3.837                  | 3.892 | 11.68  | 91.2                 | 88.7        | 2.0                          |
| 0.05          | 3.828                  | 3.88  | 11.66  | 90.7                 | 88.2        | 4.0                          |
| 0.08          | 3.839                  | 3.88  | 11.69  | 90.8                 | 86.2        | 4.1                          |
| 0.10          | 3.833                  | 3.862 | 11.66  | 90.2                 | 84.3        | 5.1                          |
| 0.12          | 3.837                  | 3.882 | 11.673 | 90.2                 | 80.2        | 8.6                          |
| 0.15          | 3.852                  | 3.869 | 11.676 | 93.2                 | 73.9        | 16                           |
| 0.20          | 3.829                  | 3.877 | 11.67  | 91.3                 | 73.0        | 14                           |
| 0.25          | 3.86                   | 3.88  | 11.64  | 91.0                 | 65.8        | 20.4                         |
| 0.30          | 3.83                   | 3.90  | 11.66  | 91.8                 | 60.9        | 25.6                         |

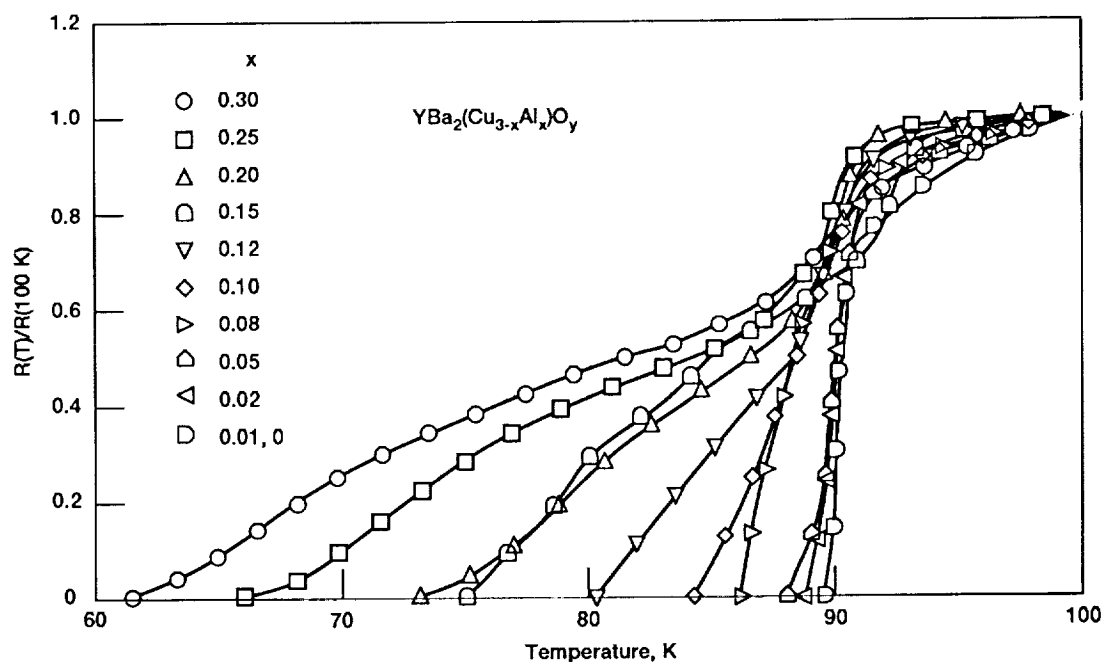


Figure 1.—Temperature dependence of normalized resistance of  $\text{YBa}_2(\text{Cu}_{3-x}\text{Al}_x)\text{O}_y$  superconductor doped with various  $\text{Al}^{3+}$  concentrations.

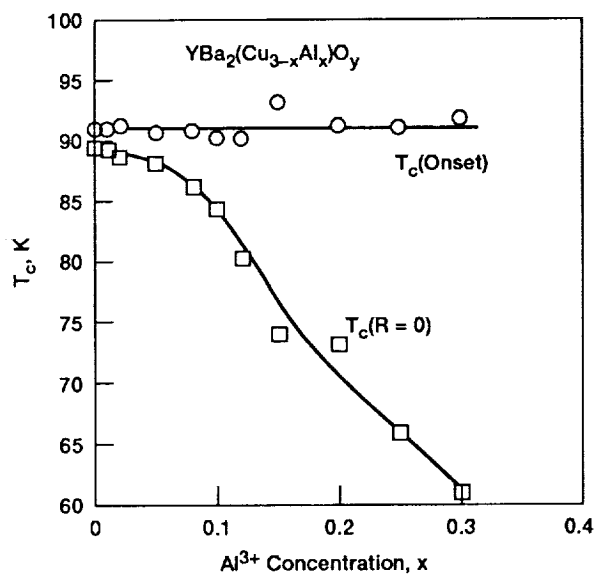


Figure 2.—Variations in transition temperatures,  $T_c(\text{Onset})$  and  $T_c(R = 0)$ , of  $\text{YBa}_2(\text{Cu}_{3-x}\text{Al}_x)\text{O}_y$  superconductor as a function of  $\text{Al}^{3+}$  dopant concentration.

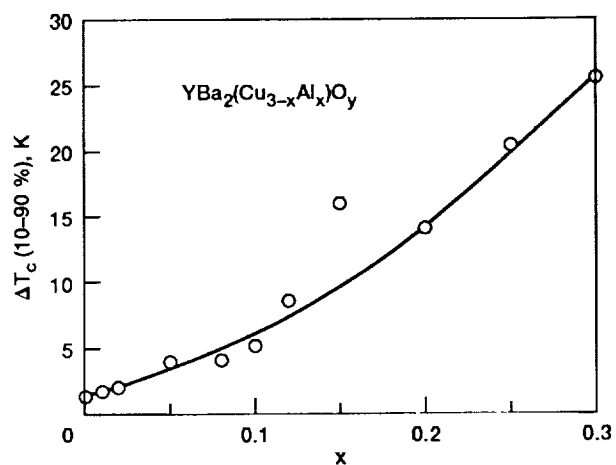


Figure 3.—Influence of  $\text{Al}^{3+}$  dopant concentration on the transition width of  $\text{YBa}_2(\text{Cu}_{3-x}\text{Al}_x)\text{O}_y$  superconductor.

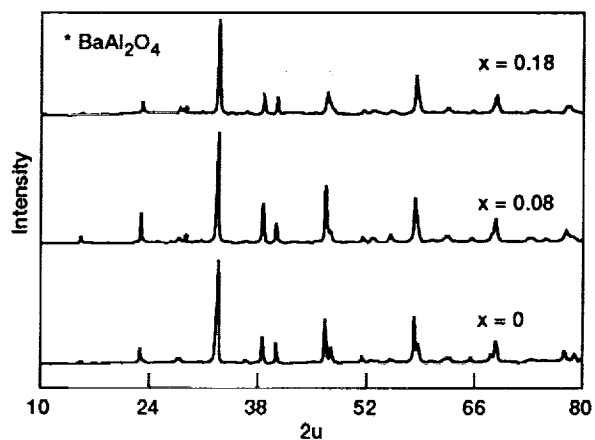


Figure 4.—Typical powder x-ray diffraction spectra of  $\text{YBa}_2(\text{Cu}_{3-x}\text{Al}_x)\text{O}_y$  superconducting compounds of three different compositions.

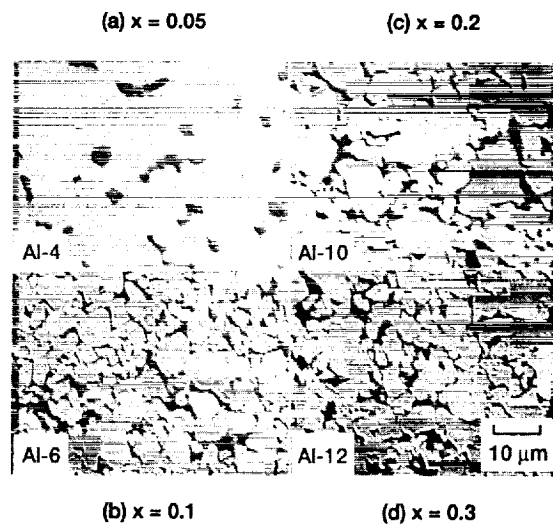


Figure 5.—Scanning electron micrographs taken from the polished surfaces of  $\text{YBa}_2(\text{Cu}_{3-x}\text{Al}_x)\text{O}_y$  superconductors having different aluminum contents.

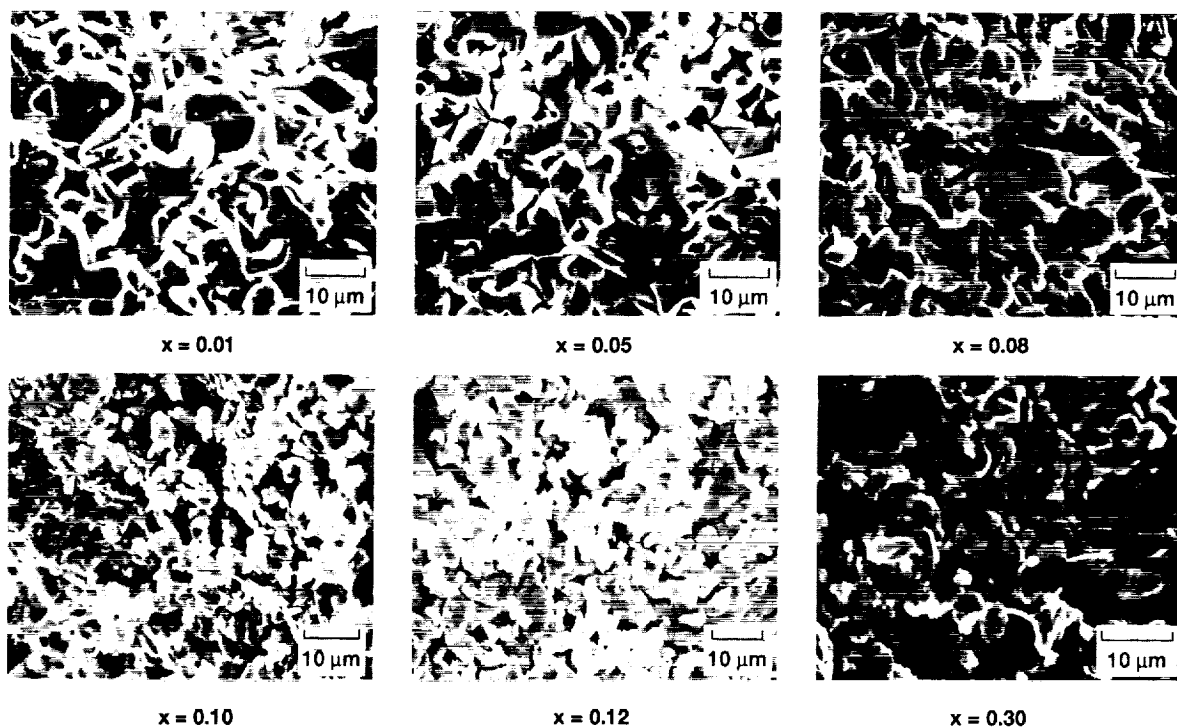


Figure 6.—SEM micrographs of fracture surfaces of  $\text{YBa}_2(\text{Cu}_{3-x}\text{Al}_x)\text{O}_y$  compounds of different compositions.



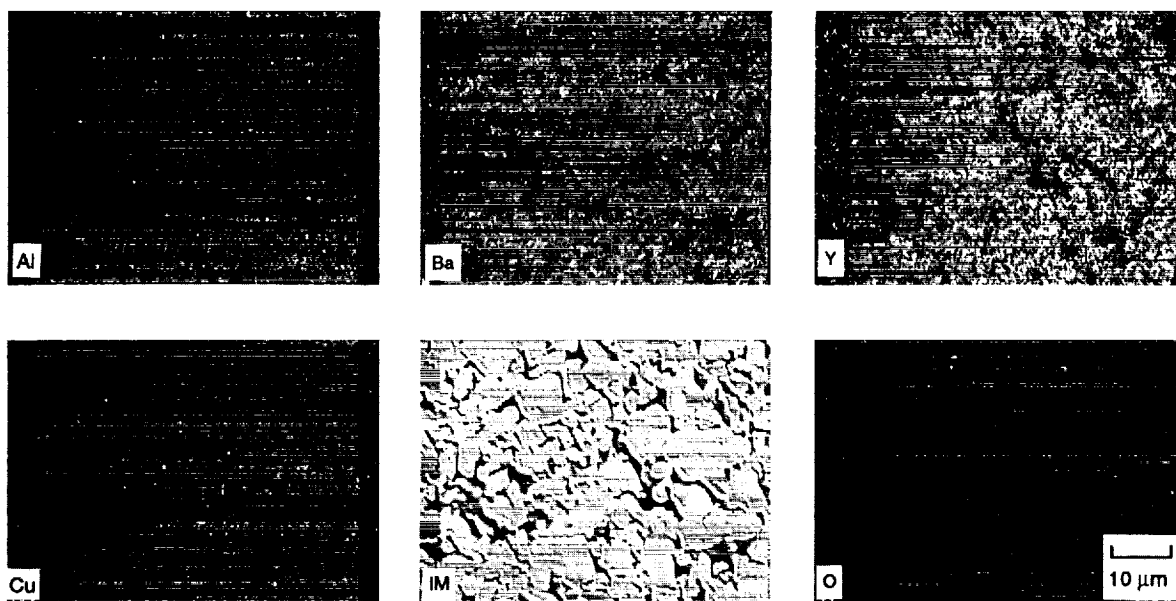


Figure 7.—SEM image and x-ray dot maps of different constituent elements taken from polished surface of the  $\text{YBa}_2\text{Cu}_{2.9}\text{Al}_{0.1}\text{O}_y$  superconductor.

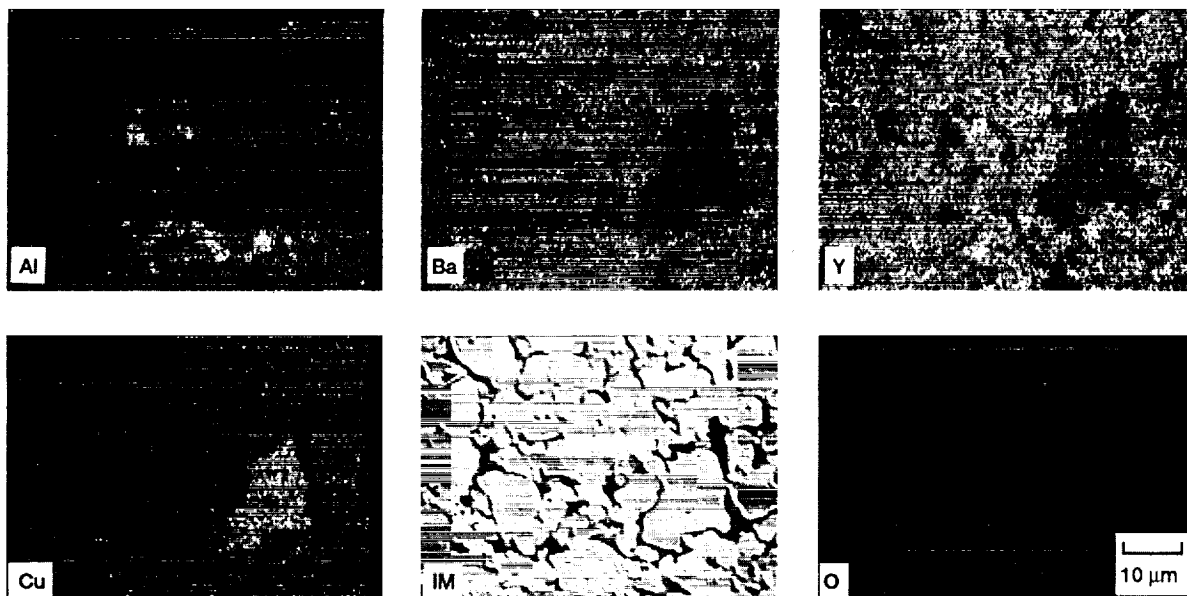


Figure 8.—SEM image and x-ray dot maps of various elements taken from polished surface of the  $\text{YBa}_2\text{Cu}_{2.8}\text{Al}_{0.2}\text{O}_y$  superconductor.

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