Concerns discussed following the presentation: When the author mentioned that there is an agreement for scarring SSF for a GPS receiver the audience responded enthusiastically. A question from the floor came up regarding the issue of putting GPS receivers in a vacuum environment and whether the issue was addressed in the standard GPS requirements. It was answered that this issue had not been addressed but the present requirements assume an atmospheric environment. A comment from the floor was that the Explorer platform will fly next year and it will have a GPS receiver onboard operating in a vacuum. A final question was: Are the different accelerations of SSF and the chase vehicle a problem? The answer was that acceleration is generally not a problem. Velocity is the driver because of the Doppler shift.

## Autonomous Pre-alignment of a Docking Mechanism by Monty B. Carroll and John A. Thompson N 9 3 - 2, 1, 4, 1 Lockheed Engineering & Sciences Co.

The subject project can be described as the development and testing of a digitally controlled docking mechanism. The mechanism consists of a 6 DOF parallel manipulator for docking interface pre-alignment, and a machine vision sensor for real-time target tracking. The parallel manipulator also can be used for capture/latching, energy attenuation, and structural rigidization of docking, but the scope of this paper is the proof-of-concept demonstration of autonomous pre-alignment of a docking mechanism using machine vision.

The docking mechanism incorporates 8 linear actuators in tandem attached to a lower and an upper ring. The lower ring is stationary while the upper ring maneuvers the mechanical docking interface in three-dimensional space. Each linear actuator of the manipulator is position controlled by a dedicated digital servo controller and receives actuator length commands from a central IBM PC based master controller. The master controller oversees operation of the linear actuators and receives real-time position and orientation data from either a machine vision processor or a manual 6 DOF input device. The machine vision system, a gray-scale and binary vision system, senses an optical target on the passive docking interface via a CCD camera on the docking mechanism's stationary base. It then provides real-time position and orientation commands to the master controller. The master controller kinematically resolves position lengths of each actuator and moves the docking interface to align with the approaching target. A host or user interface to the master controller provides the start, stop, reset, or mode commands, and displays current manipulator position.

The demonstration of the autonomous prealignment of a docking mechanism was a success, showing a full scale working prototype utilizing machine vision. System response was estimated at 5 hertz. Docking interface alignment was accurate to approximately 20 mm (0.75 inches). It is believed that these system parameters could be considerably enhanced by several minor hardware and software upgrades. The machine vision accuracy was dependent upon the distance of the target from the CCD camera. The positional accuracy obtained for each of target sphere was about one percent of the actual distance. Additionally, it was noted that lighting condition variations greatly influenced vision tracking accuracy. This did not affect the demonstration greatly, since constant lighting could be maintained. However, a more robust tracking algorithm, less sensitive to lighting, was determined possible.

The technology demonstrated in this project has the potential to improve the efficiency and configuration of a docking system. A sensor controlled docking mechanism could have smaller capture guides and shorter attenuator strokes, thereby reducing weight. The capture and attenuation loads would be reduced because of the precise method of alignment. Future work is to include the study of the remaining phases of docking; i.e., capture/latching, attenuation, and structural rigidization. In addition, upgrades to hardware and software are being considered.

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