

csc

# Dynamics of On-Orbit Construction Process

*Good progress in only 5 months of  
of test.*

**K.C. Park**

**Third Annual Symposium  
November 21 & 22, 1991**

<sup>51-31</sup>  
N93-26406

P. 26



Participants:

J.C. Chiou, S. Alexander, M.C. Natori,  
M. Mikulas and K.C. Park

Contents of Presentation

- Problem Definition and Motivation
- Survey of Current Technology
- Focus Problems
- Approach
- Progress/Discussion
- Future Direction and Anticipated Results

## Problem Statement and Motivation

---

- In-space structural construction technology is yet to be demonstrated even for the planned space station.
- Construction procedures, logistics, the shuttle deployment duration for each flight are critically dictated by how well we understand the interaction dynamics when two modules are assembled together.
- The interaction dynamics is, from the outset, an interdisciplinary problem, involving the multibody dynamics, the dynamics of the RMS, the control of maneuvering and contact/impact surge forces, and possibly also the shuttle attitude dynamics and control.

## Existing Applicable Technology

---

- Truss Assembly Experiment in Buoyancy Tank
- In-Space Shuttle-Based Deployment of Solar Panel and Truss
- Den Hartog-Like Shock Isolation Elements
- Contact/Impact Predictability via Simulation \*Ren Su
- High-Precision Flexible Multibody Simulation
- Adaptive Elements for Localized Shock Mitigation
- Fast Real-Time Control and Simulation

## The Present Focus Problem

---

### “Dynamics of On-Orbit Structural Construction”

- To identify the required forces for structure-structure rendezvous vs. construction/maneuvering speed
- To perform accident scenarios for safeguarding of unanticipated human/RMS operational mistakes
- To conduct trade-off studies between passive and active control of contact/impact mechanisms
- To perform integrated simulations involving the structural dynamics, RMS control maneuvering, and the shuttle orbital attitude dynamics/control
- And, finally, to assist the designers of “structural-structural rendezvous” mechanism devices in the evaluation of candidate devices.

## Objectives

---

- Librational Motion of the Space Shuttle
- The Interaction of SRMS Motions and Attitude Dynamics
- Transient Vibrations of Shuttle/SRMS Combination
- The Starting and Stopping Strategies While Maneuvering SRMS
- Contact/Impact Behavior of SRMS with/without Payload
- Identify Possible Dynamic Instability and/or Control Requirements

## Present Approach

---

1. Conduct the orbital perturbation effects of the shuttle due to rendezvous/disengagement of the shuttle from the space station and/or the structural payload to be assembled.
2. Construct RMS model (both rigid and flexible) and study the dynamics of RMS maneuvering scenarios.
3. Perform simple rigid-rigid, rigid-flexible, flexible-flexible contact/impact analysis vs. rendezvous speeds.
4. Establish dynamics/control operational requirements from the above three studies.
5. Develop “rendezvous” elements or concepts.
6. Develop simulation modules for others to use for the study of in-space construction procedures.



## Progress (June – November, 1991)

---

- Modeling of shuttle perturbations due to possible construction disturbances
- SRMS modeling as an integral part of structural cargo maneuvering
- Study of a simple rendezvous dynamics model
- Development of 3-D special-purpose dynamics simulation
- Parameter study of assembly speeds vs. contact forces

## Findings and Discussion

---

- For Trajectory/Motion Study only, one can employ rigid SRMS, rigid structural cargo models; however, for controlling multiple-contact assembly, dynamic flexible models of both SRMS and structural modules are necessary.
- If high-precision assembly is of primary concern, adaptive devices that absorb the contact surge stresses, and at the same time self-correct the dimensional errors can significantly improve the in-space structural assembly.
- No matter how slowly and carefully the assembly is to be carried out, an integrated dynamics model is important for assessing 'unwanted' abort maneuvering, accidents, safety margin (operational) evaluations.

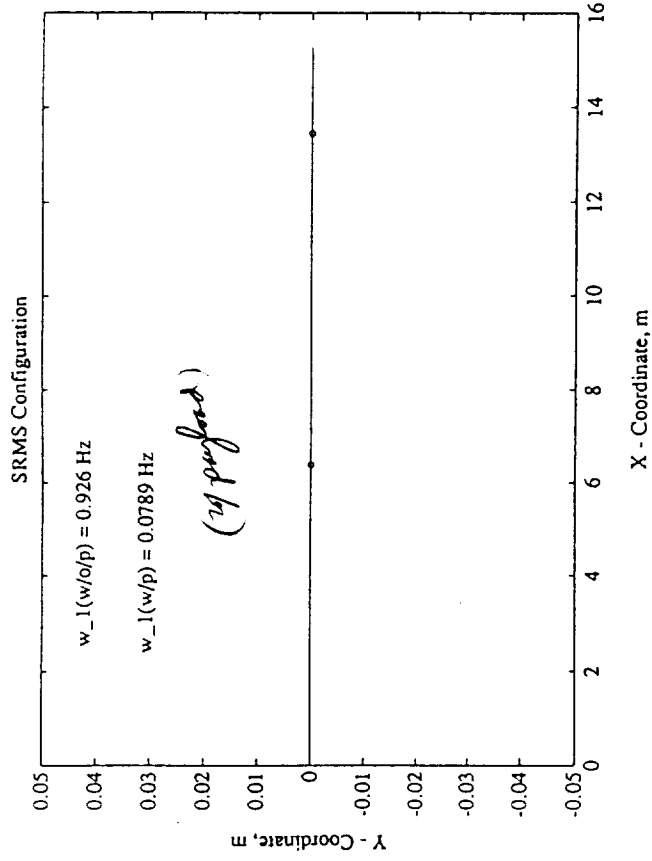
## Future Activities and Anticipated Results

---

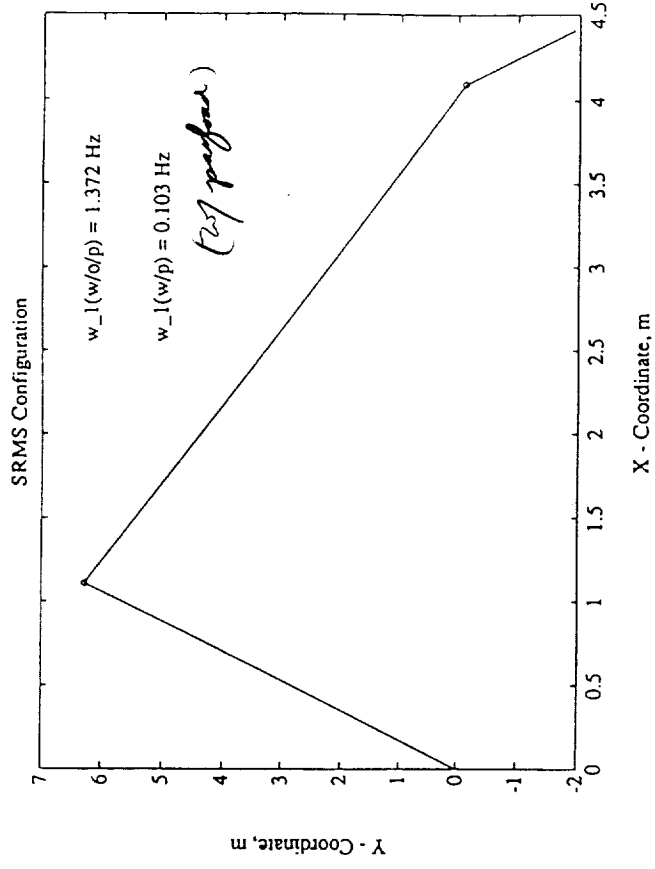
- Make our Multibody Simulator available to NASA/Langley team for shuttle-based structural assembly evaluations as an alternative tool.
- 3-Dimensional flexible multipoint assembly contact evaluations.
- Integrated simulation of structures, SRMS, shuttle orbital attitude motions.
- Development of Design Concepts for structure-structure Rendezvous Mechanism Devices.

# Frequency Variations During Manuevering of SRMS

---



Straight Position



Intermediate Position

Question: How effective can linear control strategies be for changing frequencies and mode shapes?

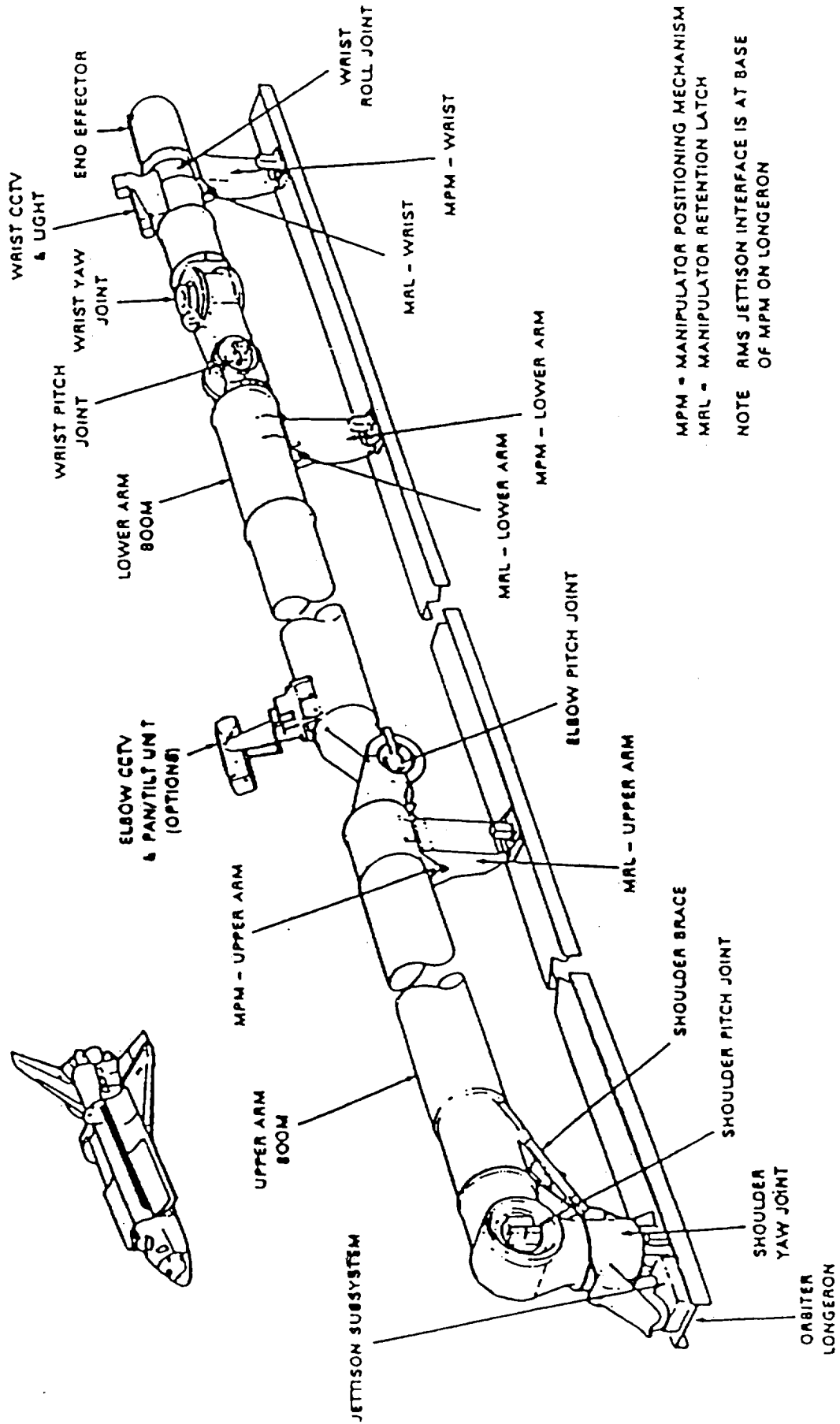
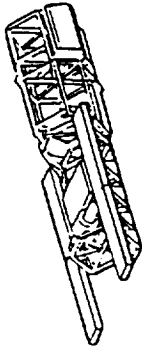


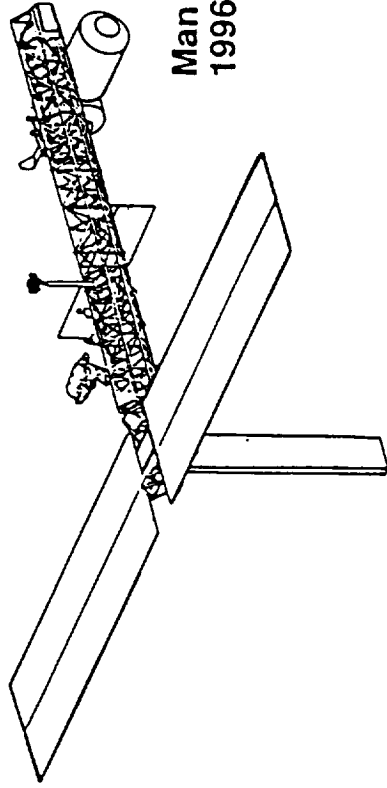
Figure 1 SRMS Mechanical Arm in Stowed Position

VKA630 M21M

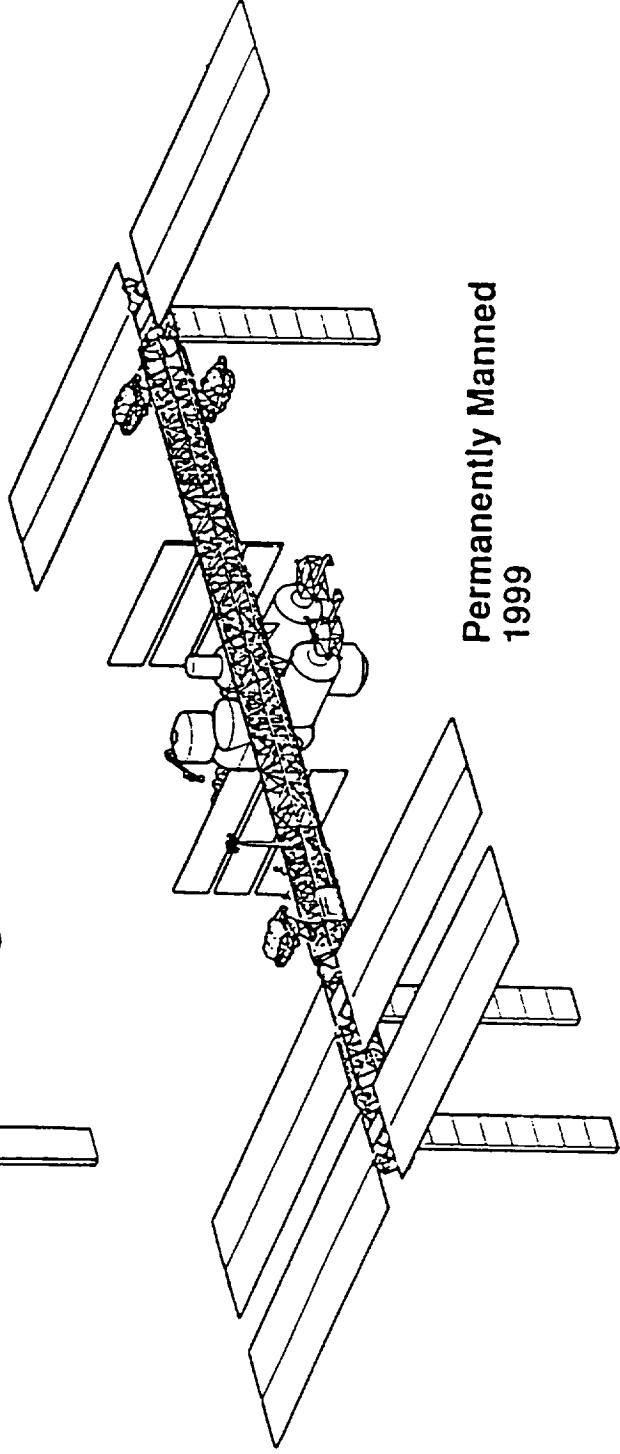
# SPACE STATION FREEDOM ASSEMBLY SEQUENCE



First Element Launch  
1995



Man Tended Capability  
1996

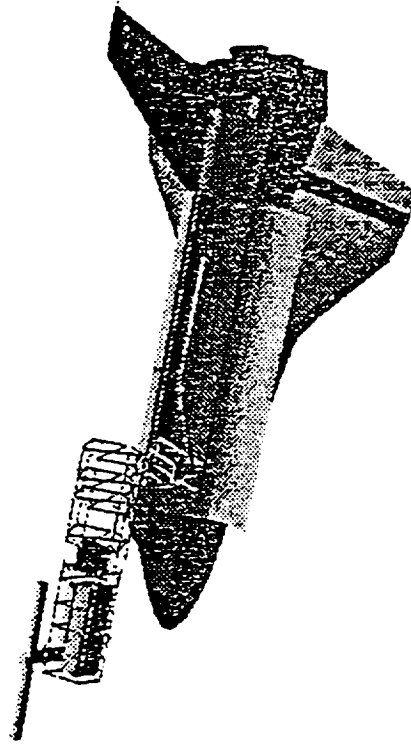


Permanently Manned  
1999

—Space Station Freedom—

McDonnell Douglas • GE • Honeywell • IBM • Lockheed

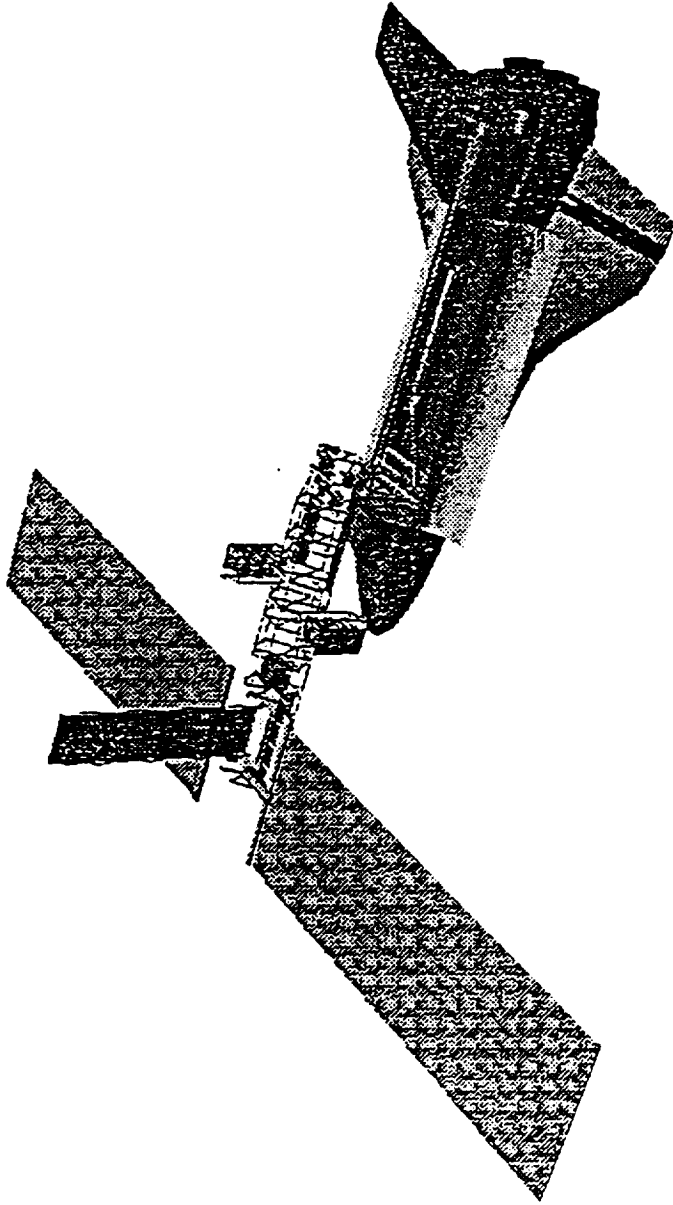
**MB-1**



—— **Space Station Freedom**

McDonnell Douglas • GE • Honeywell • IBM • Lockheed

**MB-2**



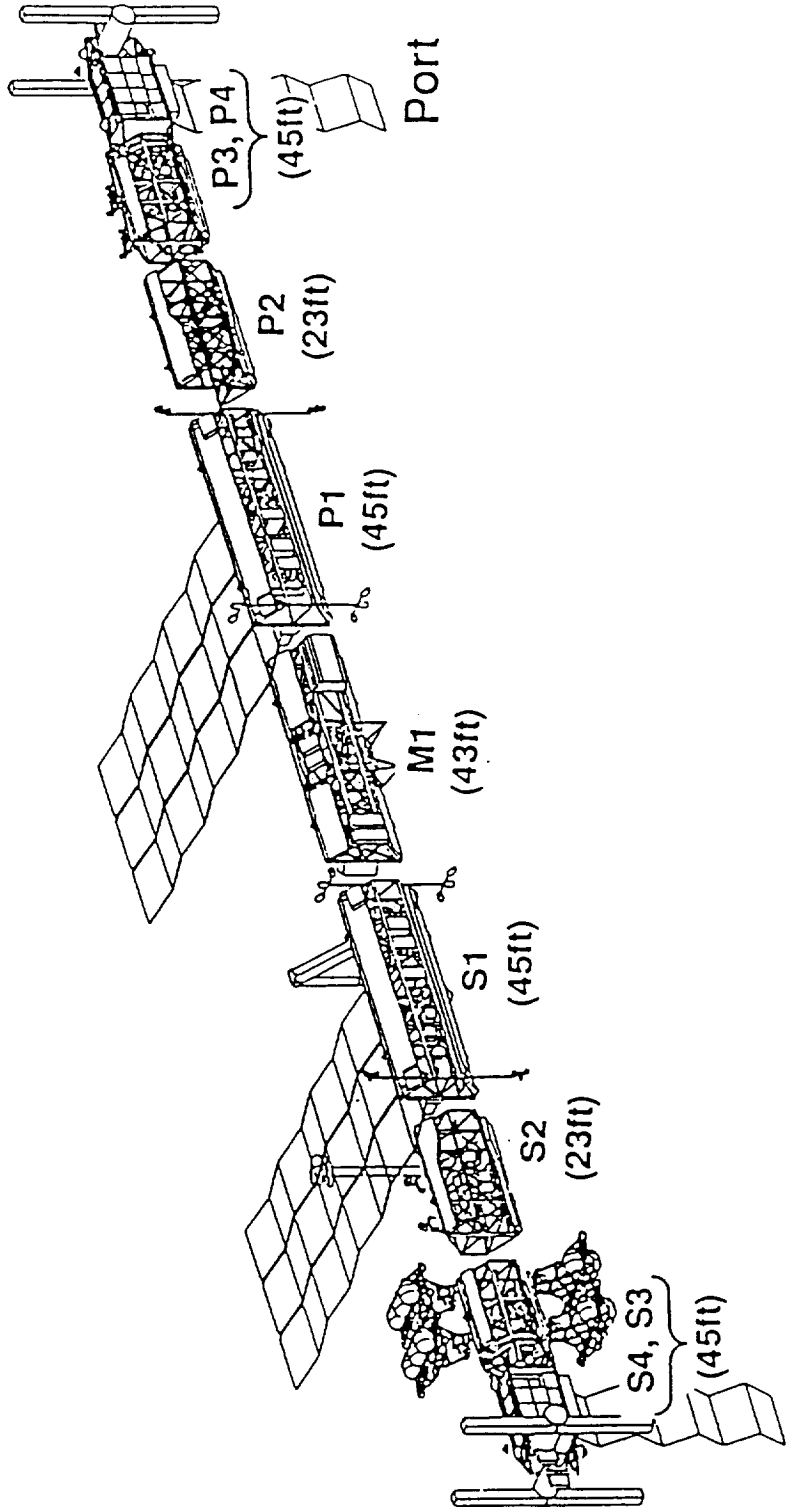
— **Space Station Freedom**

McDonnell Douglas • GE • Honeywell • IBM • Lockheed



# THE SEGMENTS

VKB253 M3EL



Starboard

## Librational Motion of a Space Shuttle

- 100 minutes circular orbit
- $(I_{xx} - I_{zz})/I_{yy} = 1$
- Initial Disturbance:  $\omega_1 = \omega_3 = 0, \omega_2 = -0.105 \text{ deg/s}$

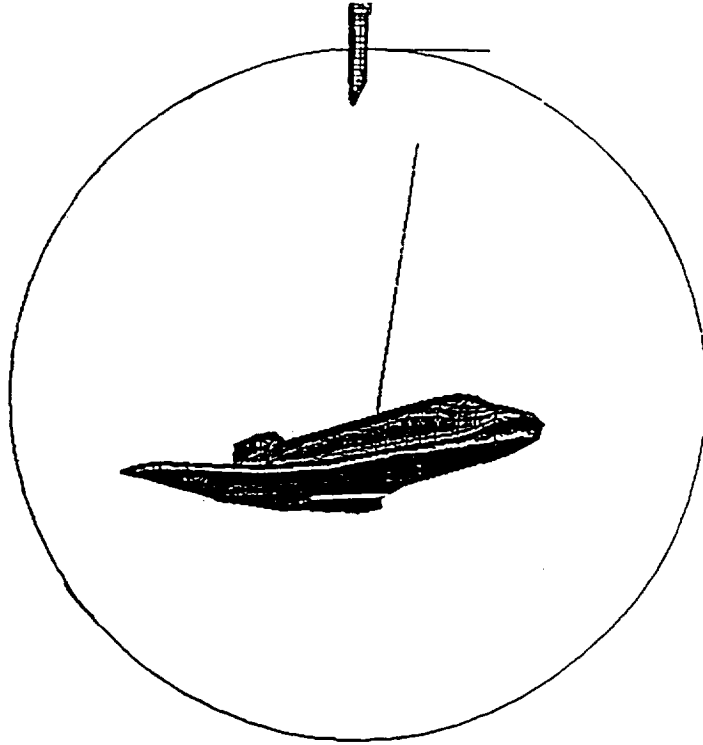


Fig. 1 Orbiting Space Shuttle with MRMS

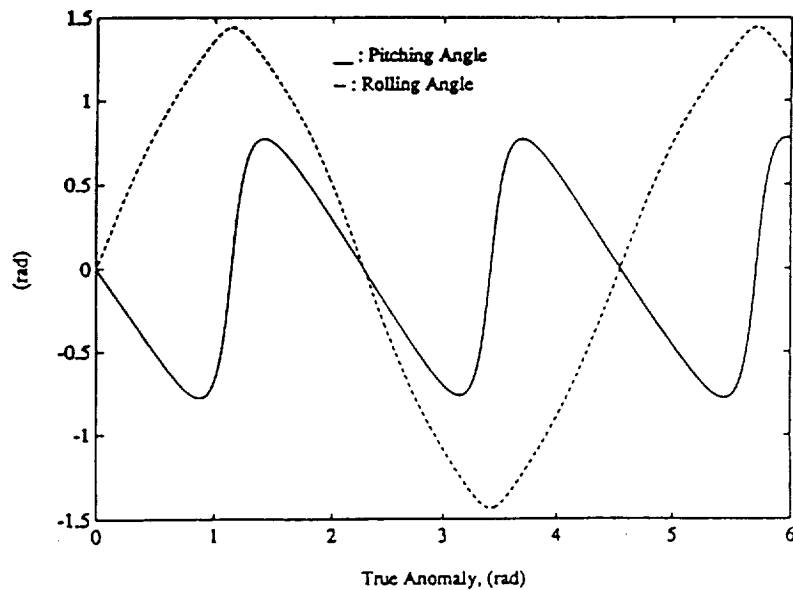


Fig. 2 Three Dimensional Librational Response

## Librational Motion of a Space Shuttle

- $I_{xx}/I_{yy} = 0.958$ ,  $I_{zz}/I_{xx} = 0.126$
- (1) Initial pitching, rolling, yawing angles = 10 deg.
- (2) Initial pitching, rolling, yawing angles = 25 deg.

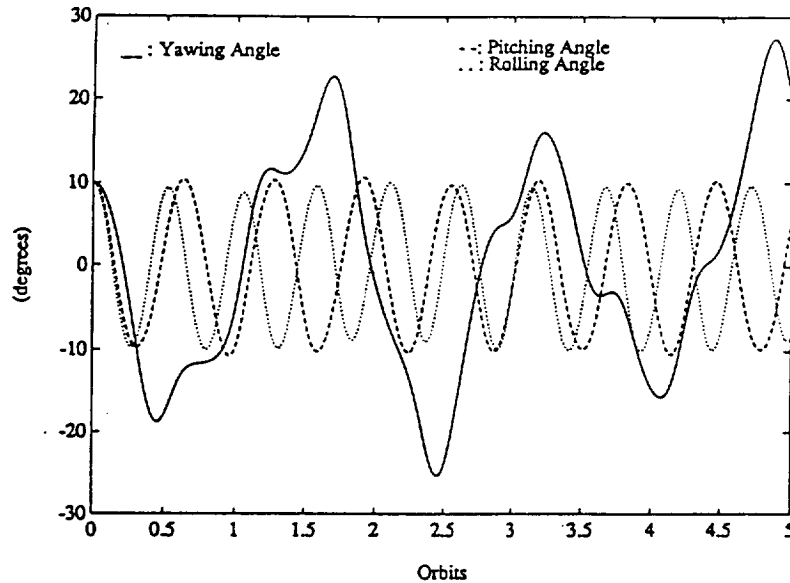


Fig. 3 Librational Response of a Space Shuttle Under Small Disturbances  
Pitching Angle = Rolling Angle = Yawing Angle = 10 degrees

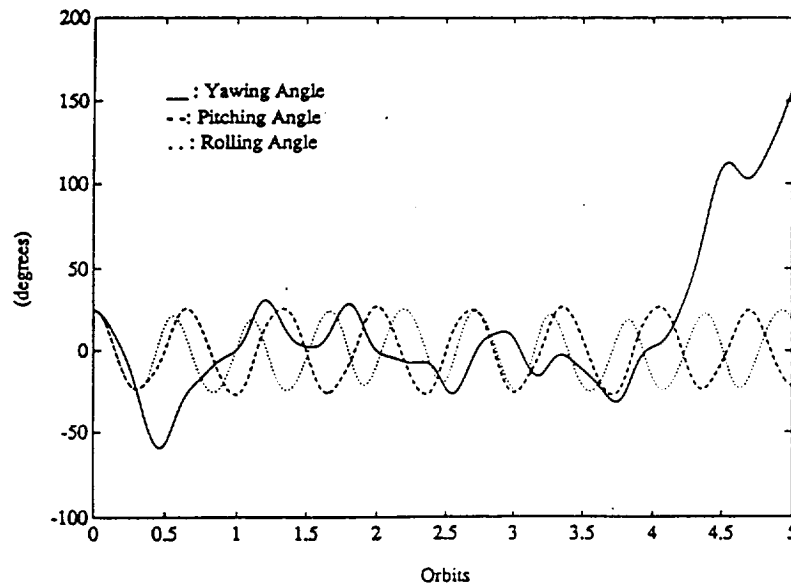
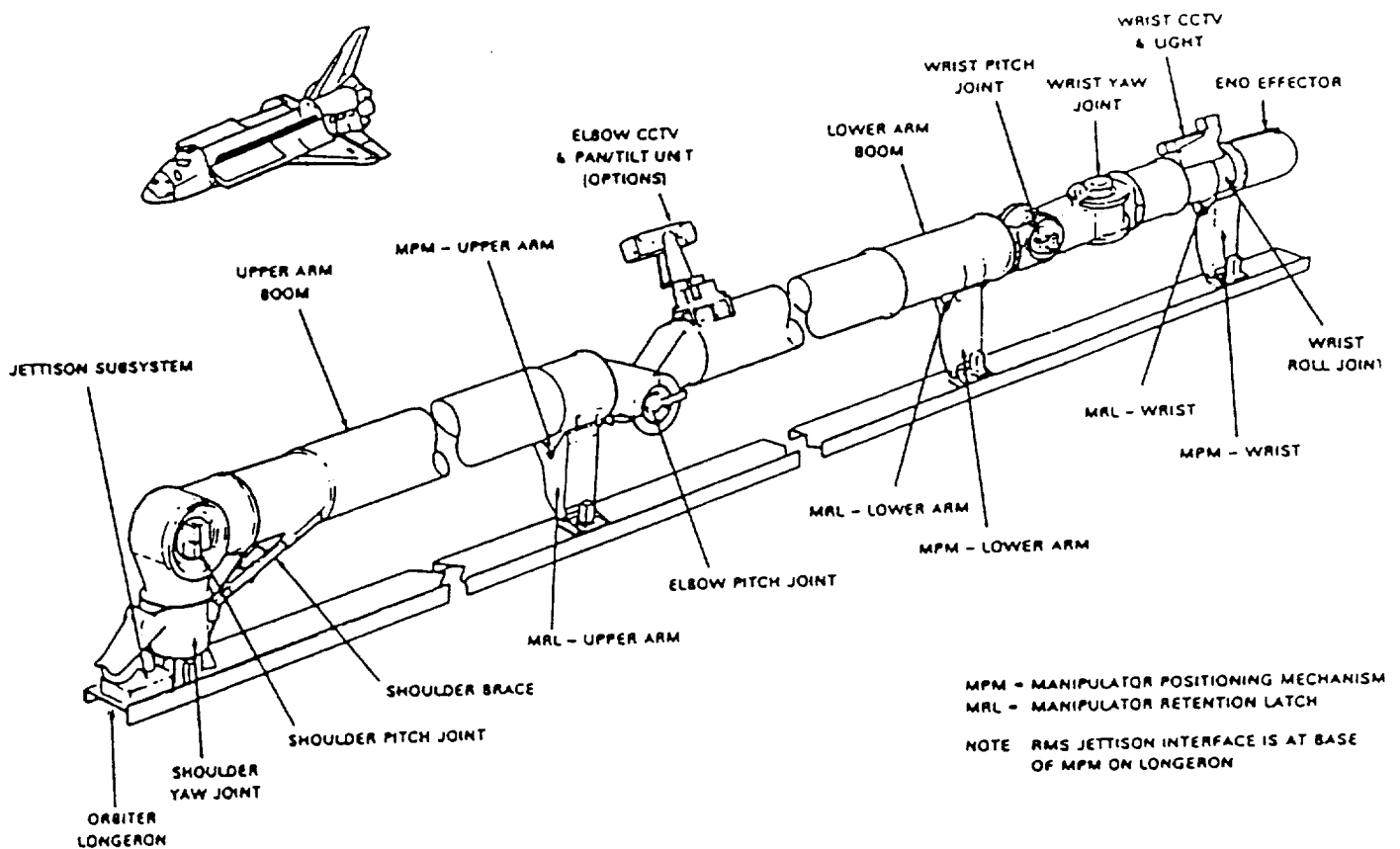


Fig. 4 Librational Response of a Space Shuttle Under Small Disturbances  
Pitching Angle = Rolling Angle = Yawing Angle = 25 degrees

# Maneuvering of Shuttle Remote Maneuvering Systems (SRMS)

## Properties of SRMS:

- Weight = 410 Kg
- Length = 15 m
- Cross Section Area = 0.0022 m<sup>2</sup>
- Young's Modulus = 1.27 X 10<sup>11</sup> Pa
- Shear Modulus = 3.18 X 10<sup>10</sup> Pa
- Density = 1.2 X 10<sup>4</sup> Kg/m<sup>3</sup>
- Tip Maneuvering Speed (without payload) = 0.6 m/s



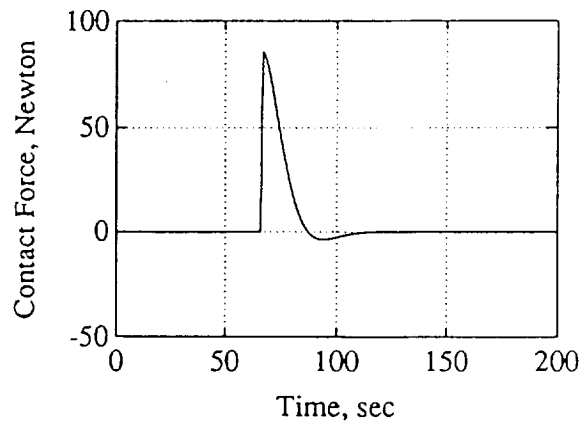
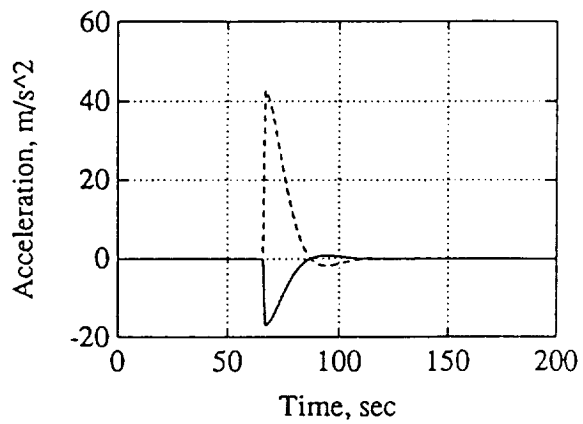
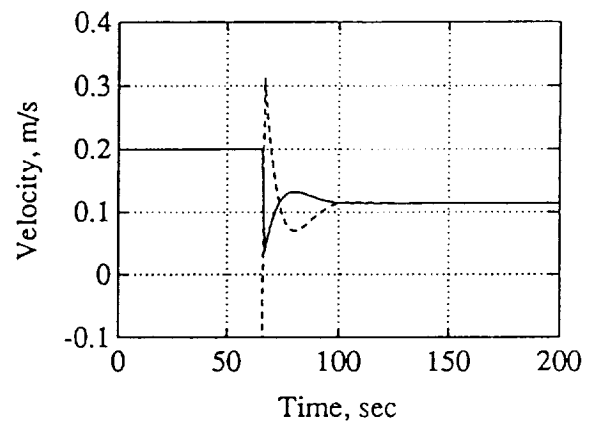
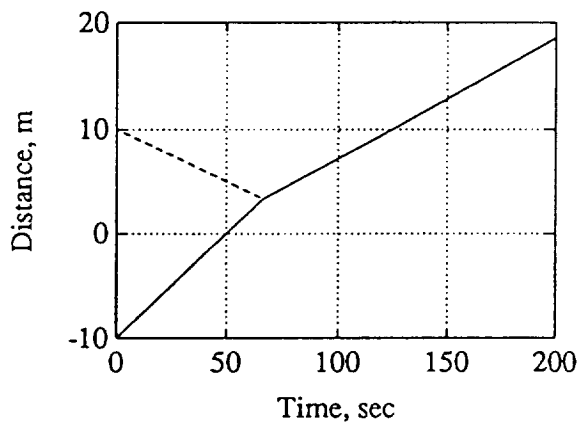
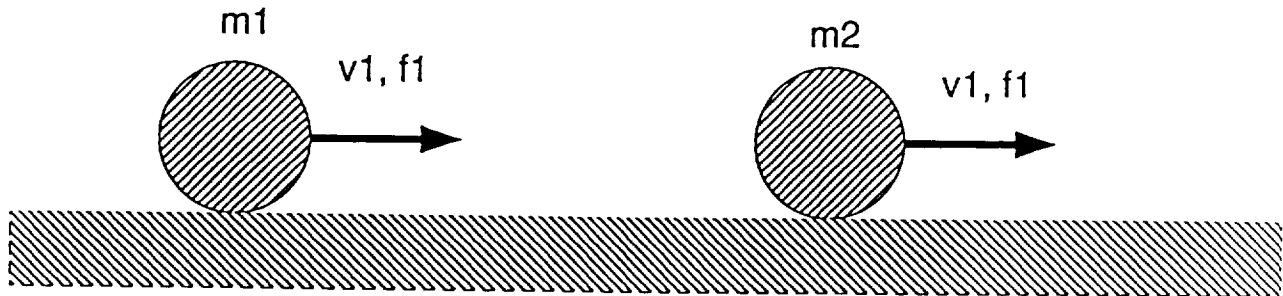
## CONTACT/IMPACT OF 2 RIGID BALLS

$m_1 = 5 \text{ kg}$ ,  $m_2 = 2 \text{ Kg}$

1)  $v_1 = 0.2 \text{ m/s}$ ,  $v_2 = -0.1 \text{ m/s}$

2)  $f_1 = 0.01 \text{ N}$ ,  $f_2 = -0.008 \text{ N}$

3)  $v_1 = 0.1 \text{ m/s}$ ,  $v_2 = -0.05 \text{ m/s}$ ,  $f_1 = 0.01 \text{ N}$ ,  $f_2 = -0.001 \text{ N}$



Tip Trajectory of Rigid & Flexible SRMS

