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**Technology Drivers for Flight  
Telerobotic System Software**

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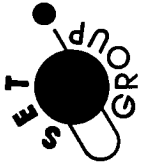
**Robert Labaugh  
SET Group  
Denver, Colorado**

**Technology Drivers for Flight Telerobotic System Software**

**Robert J. LaBaugh  
SET Group  
Denver, Colorado**

**Selected Topics In  
Robotics For Space Exploration**

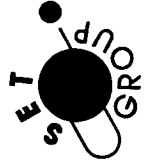
**3/18/93 LaRC**



## **Introduction**

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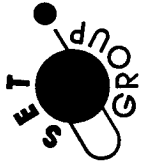
- **Major Software Drivers in a Flight Manipulator System**
  - **Control Algorithms**
  - **Distributed Hardware Architecture**
    - **Bus Loading**
    - **Margin/Performance Requirements (10ms/20ms)**
  - **Data Management**
    - **Telemetry/Data Recording**
    - **Operator Interface**
  - **Safety**
  - **Fix It in Software**



## Flight Software Lines of Code

- Estimated at 40K Ada Statements
- Approximately 22K in Development Library at Start of Technology Capture Effort

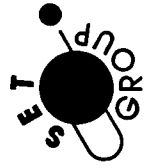
<u>Function</u>	<u>Lines of Code</u>	<u>Percentage</u>
Control Algorithms	5.5K	13.8%
Operator Interface	10.0K	25.0%
Safety	5K	12.5%
Data Management	7K	17.5%
Misc. Hardware Control	5.5K	13.8%
Common Utilities	5K	12.5%
ROM	2K	5.0%



## **Flight Computer Architecture**

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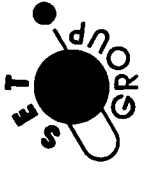
- **Distributed 80386-80387s**
  - **8 Controllers**
    - **Custom Design**
    - **512K Bytes RAM**
    - **Joint Controllers Embedded in Arm**
    - **4x4 in. Surface Mount Boards**
  - **Space Station Standard Data Processor**
  - **3 CPUs with 4M Bytes RAM each**
  
- **MIL-STD-1553B Busses Connecting CPUs**
  - **Workstation Bus**
  - **Telerobot Bus**
  
- **PGSC Used for Display and Initial Program Load**



## **System Safety**

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- **Critical Items Required To Be Two Fault Tolerant**
  - **One Path Outside of Computer System**
  - **Other Two in Independent Systems**
- **FTS Safety Requirements**
  - **Safe Return Of Orbiter**
    - **Doors Must Be Able To Close**
    - **System Must Be Safe For Landing (Caged)**
  - **Inadvertent Release of Hardware**
    - **Manipulator Grasp of Object**
    - **Object Caging Mechanism**
  - **Correct Operation of Manipulator**
    - **No Unplanned Contact with Environment**
    - **Planned Contact at Safe Forces and Torques**

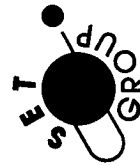


## Safety Critical Parameters

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<u>Parameter</u>	<u>Monitored By</u>	<u>Hazard Mitigated</u>
Cartesian Position	TRCC/TRRC	Unplanned Contact
Cartesian Velocity	TRCC/TRRC	Unplanned Contact
Cartesian Force (6 DOF)	Joint Controllers (H/W)	Excessive Force
Joint Position	Joint Controllers (H/W)/TRRC	Unplanned Contact
Joint Velocity	Joint Controllers/TRRC	Unplanned Contact
Joint Torque	Joint Controllers (H/W)	Unplanned Contact, Excessive Force
Joint Motor Current	Joint Controllers (H/W)	Unplanned Contact, Excessive Force
End Effector Gripping Force	Joint Controllers (H/W)	Excessive Force
End Effector Grip Current	Joint Controllers (H/W)	Excessive Force
Joint Position Variance	Joint Controllers	Unplanned Contact
FTT-A versus FTT-B Variance	TRCC	Excessive Force
Actuator/EE Temperature	TRCC	Failure to Stow
Processor Temperature	TRCC	Failure to Stow, Unplanned Contact
Processor Health	TRCC/TRRC/PM	Unplanned Contact

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## **System Safety – Software Functions**

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- **Cartesian Safety**
  - **Position/Boundary Management**
    - **Check Arm Position versus Environment**
  - **Velocity Limits**
  - **Force Applied to Environment**
- **Manipulator Joint Safety**
  - **Position versus Joint Stops**
  - **Consistency of Three Position Sensors**
- **Communications**
  - **Heartbeat Between Critical Computers**
  - **Checksum of All Messages**
- **Temperatures**





## **System Safety – Software Functions (cont.)**

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- **Operational Checks**
  - **Tighter Bounds than Safety Limits**
  - **Violation Results in Limited Value or Soft Stop**
- **Safety Checks**
  - **Violation Results in Emergency Shutdown**
- **Hardware Checks Can Also Produce Emergency Shutdown (ESD)**
  - **Need to Report Sensor Which Caused ESD**
- **Ada Run-time Checks Not Sufficient for Detection of Problems**
  - **Corruption of Code**
  - **Execution of Non-code**
- **DDC-I Use of 80386 Protected Mode**
  - **Code in Read Only Segment**
  - **Access Outside of Segment Trapped by Hardware**

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## **Fix It in Software**

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- **Coarse Encoder Calibration Curves**
  - Position Dependent Error
  - Varied with Temperature
  - Varied with Time
- **Augmented Damping**
  - 1000Hz
  - Multiple Digital Filters
- **FTT Decoupling**
- **Safety**
  - Force Limiting
  - Third Instance of Collision Avoidance
- **Power Switch Control**
- **Power/Thermal Problem**

