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(NASA-TM-109699) ARTEMIS COMMON
LUNAR LANDER. PHASE 2: STUDY
RESULTS FOR EXTERNAL REVIEW (NASA)
131 p



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**Common Lunar Lander
Phase 2 Study Results
for External Review**

NASA Johnson Space Center

March 10, 1992

Common Lunar Lander
Phase 2
Design Review

10-Mar-92

Speaker	Topic
Steve Bailey	(Project Manager)
Jonette Stecklein	(Lead Engineer) Engineering Overview
Lynn Wagner	Trajectory/Performance
Tim Pelischek	Structures/Thermal
Nancy Smith	GN&C
Dave Pruett	Data System
Henry Chen	Communications
Bill Culpepper	Tracking
Steve Rickman	Thermal
Don Hyatt	Propulsion
Betsy Kluksdahl	Power/Pyrotechnics

Presentation to Mike Griffin; Nova Bldg, Rm 122



Artemis

Artemis Common Lunar Lander

Phase 2 Study Results for External Review

March 19, 1992

Mission Statement

"The purpose of the Artemis Program is to gather vital reconnaissance data by conducting robotic exploration missions to the lunar surface both prior to and concurrent with human exploration missions. The Artemis Program includes rapid, near-term development of a variety of small experimental and operational payloads, provides a low-cost capability to deliver these payloads to any location on the lunar surface, and supports the analysis of the data returned. The Artemis Program will improve the understanding of lunar geosciences, demonstrate the Moon's unique capability as an astronomical platform to study the universe, and to conduct scientific and technology development experiments, and will prepare for, enhance, and compliment human missions."

The Artemis Lander Fits the JSC Mission

"The mission of the Johnson Space Center is the expansion of human presence in space through exploration and utilization of space for the benefit of all"

- The Artemis lander is the only near term exploration-oriented project suitable for JSC participation
- It will allow JSC to reestablish its expertise in the design, development, and operations of extra-LEO spacecraft
- This is vital to the health and future of the Center

Artemis Fits the JSC Strategic Plan

- JSC is the lead center for exploration
- Builds the talent, knowledge and capability of our people
 - *"Perform selected in-house projects..."*
 - *"Perform selected precursor activities..."*
 - Strengthens requirements and project management capabilities
 - Create experience wedge for future exploration missions
 - Emphasize the role of civil servants early in the project
- Helps to establish requirements for human exploration
- Will help prepare us for living and working on the moon

Artemis

Common Lunar Lander, Phase 2 Design Review

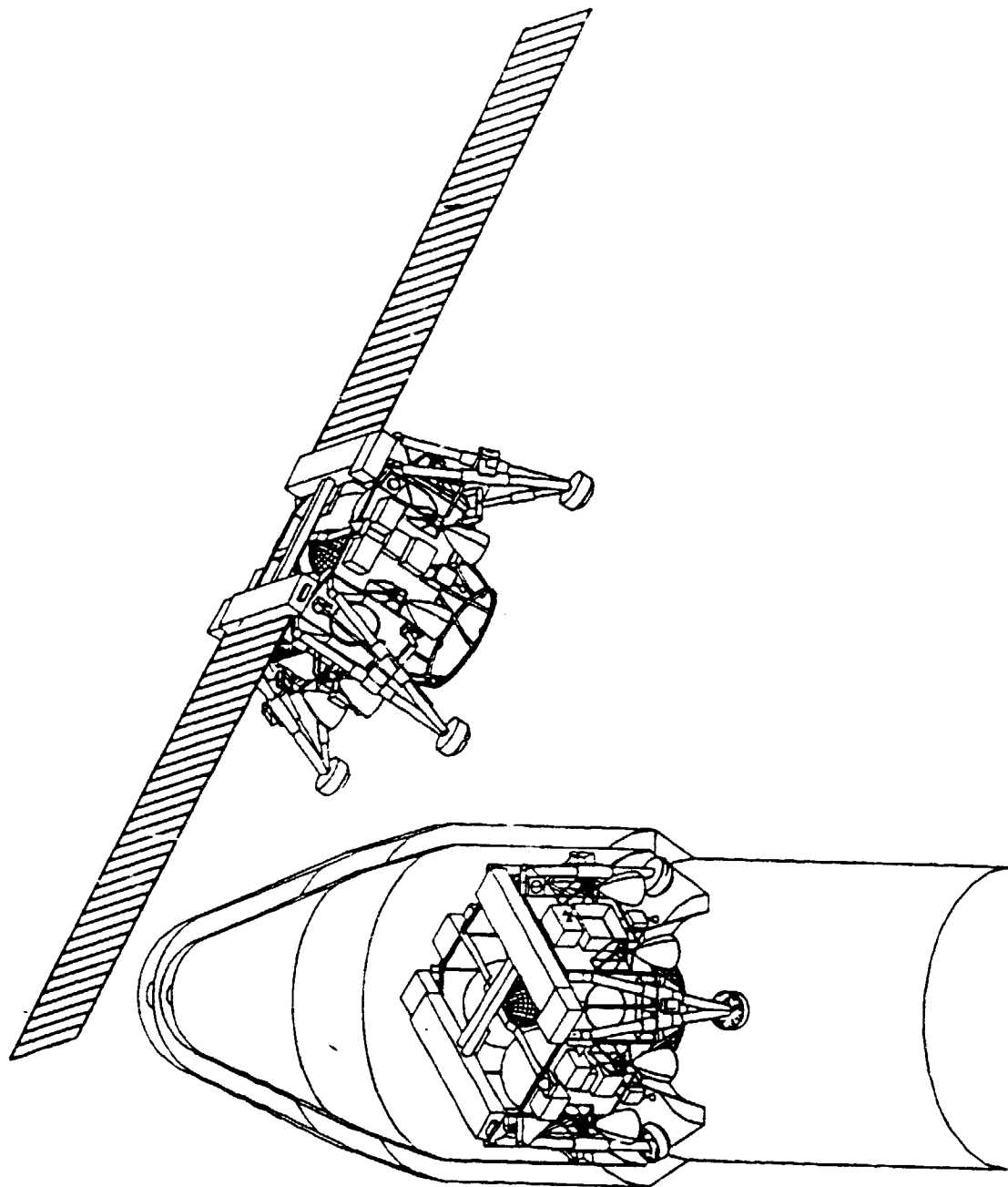
March 10, 1992

Jonette Stecklein, Lead Engineer

Jonette Stecklein/ET2/x36624

Systems Engineering Division

Phase 2, p.1



CLL Phase 2 Study: Results

I. CLL TASK

- Products
- Schedule
- CLL Team

II. CLL DESIGN

- Mission and Requirements
- Spacecraft Design
- Reliability

III. WRAP-UP

- Conclusions
- Performance Options

CLL Phase 2: Engineering Products

- **Lander Design**

A single design to be mated with the Delta II 792⁺ launch vehicle

- **Estimate of payload mass delivered to lunar surface**

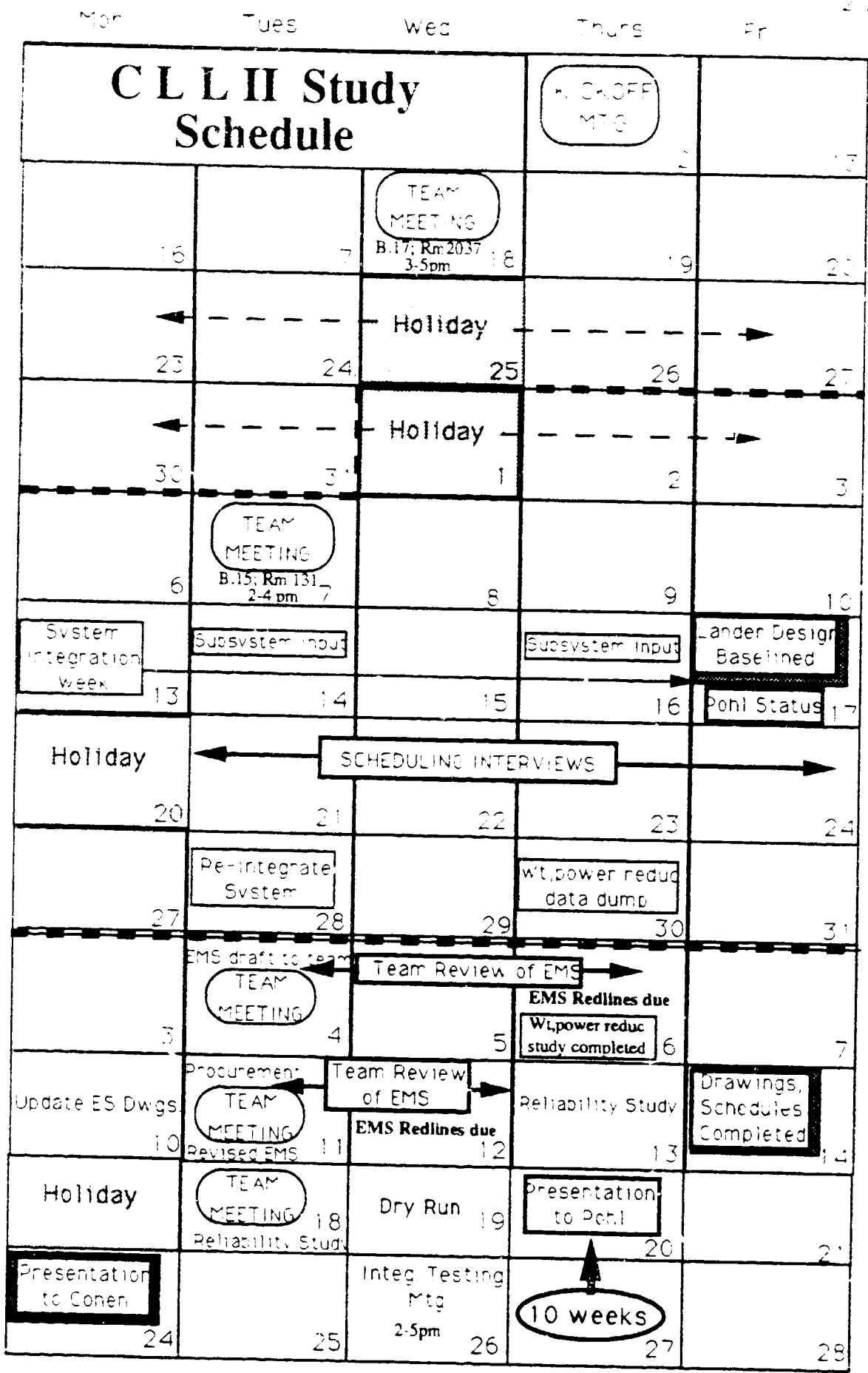
- **Manpower and Schedules for CLL in-house development effort**
including Facility and Equipment needs

- **Cost of CLL development**

December 1991

January 1992

February 1992



March 10
CLL Design Review
1-5pm

Common Lunar Lander Team

Subsystem Team Leads

Trajectory/Perf.	ET3/ET4	Lynn Wagner/Lee Bryant
GN&C	EG2	Nancy Smith
Space Data System	EK	Dave Pruett
Communications	FL7	Henry Chen
Tracking	EE6	Bill Cuippepper
Propulsion	EP4	Don Hyatt
Power/Pyro.	EP5	Betsy Kluksdahl
Structure	ES	Tim Pelischek
Thermal	ES3	Steve Rickman
EMS Development	ET3	Nancy Wilks

Supporting Organizations

SR&QA	NB/ND
Procurement	BE2
Personnel	AH7
Technical Services	JH2
Operations	DA15
White Sands Facility	RD
Facilities Planning	JD2

Systems Engineering Team

Wayne Peterson	ET2
Ed Robertson	ET2
Mark Valentine	ET2
Andy Petro	ET2
David Rodriguez	ET3



CLL Phase 2 Study: Results

II. CLL DESIGN

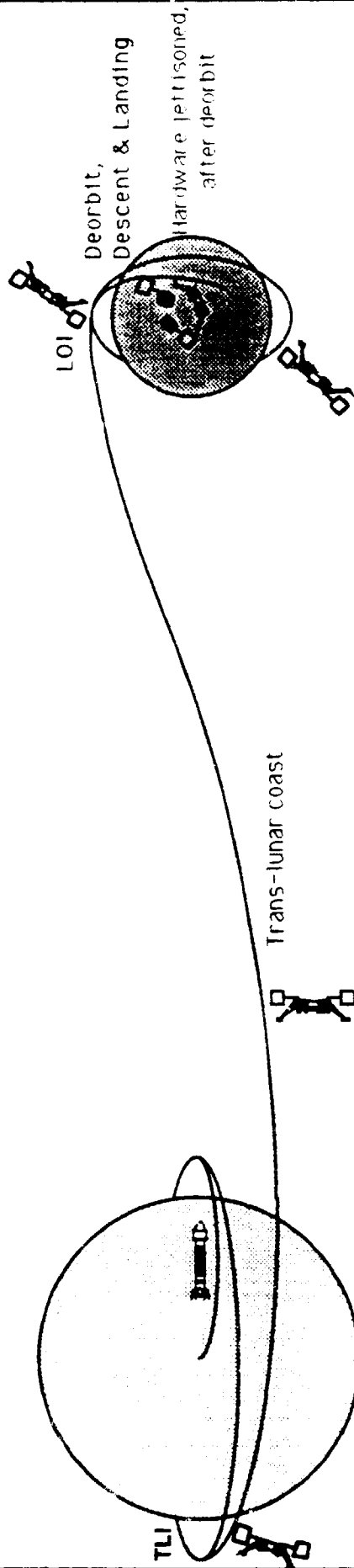
- Mission and Requirements
- Spacecraft Design
- Reliability

CLL Mission

EARTH

Goal: Flexible Earth
Launch Window

MOON



Lander

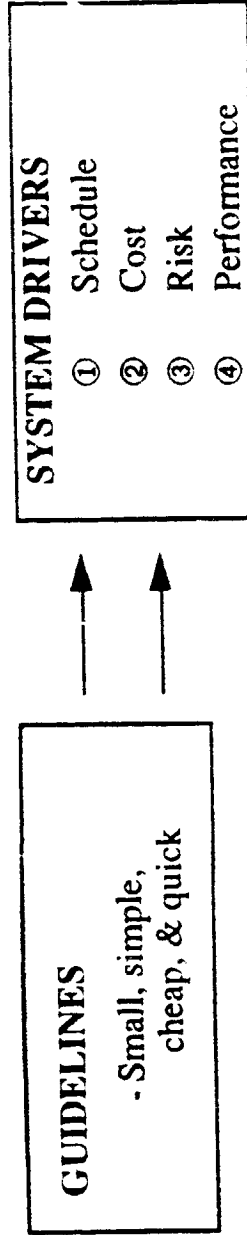
Launch Vehicle



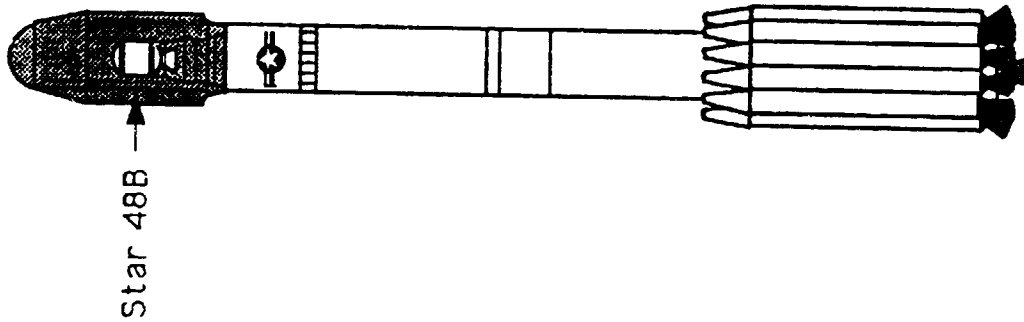
CLL Reference Mission

- Payload set mated to pallet. CLL spacecraft built in parallel. Payload pallet and CLL spacecraft integrated (structural interface only).
- CLL one-stage spacecraft is launched by Delta II 7925 from Cape Canaveral.
- Launch vehicle initiates Trans-Lunar Injection burn. CLL completes TLI burn.
- 5 day trip to moon.
- CLL performs Lunar Orbit Insertion burn, into circular orbit about Moon.
- Nominal 1 day wait in lunar orbit. (Able to wait in lunar orbit up to 7 days, if sufficient altitude management propellant exists.)
- CLL performs deorbit burn.
- Jettison hardware (solar arrays, controller) separates from CLL.
- CLL performs descent and landing burns, targeting for a given lunar lat/long, and landing at given lighting condition (typically lunar dawn).
- CLL transmits final system performance and landing location information to Earth. Power requirements sized for 1 hour lifetime on lunar surface.

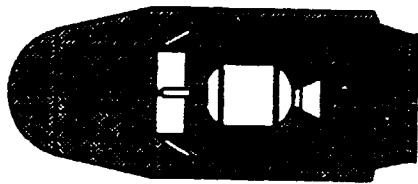
DRIVING Requirements Levied on Engineering



- Land a payload at any Lunar latitude/longitude
- Capable of capture into lunar orbit prior to descent, and loiter
- **First Launch by June 1, 1996**
- **Architecture Imposed**
 - Launched by Delta II 7925
 - One-Stage Spacecraft
 - Pulse Modulated Engines used for lunar landing
- **Payload weight: best available, i.e. unconstrained**



One-Stage
Reference



3-Axis RCS control
of Star 48 during TLI

Growth Potential
Add LOI solid motor,
Launch on higher performance launch vehicle

McDonnell Douglas
Delta II 7925



Requirements Levied on Engineering

Lander

- Design loads and limits are constrained by launch vehicle, ~6 g peak for Delta LV
- Capable of communications when line of sight exists between spacecraft and ground station
- Targeting Accuracy: location: within 5 km (3 sigma); time: within 10 hours
- Lunar surface characteristics: 15 degree slope, 0.2m obstruction
- Provide structural interface to payload(s)
- Assuming use of higher performance launch vehicle:
 - Do not preclude attachment of propulsive stage [goal - not addressed]
 - Do not preclude landing of heavier payloads [goal - not addressed]

Payload Imposed Requirements

- On lunar surface, provide unobstructed hemispherical view of the sky
- Provide payload(s) with mounting locations having direct access to surface [goal]
- Keep deck height low, preferably within 1.5 m of surface [goal]

Lander Subsystems

- Emphasis on choosing existing system, rather than new design
- Avoid block redundancy when a single string system can provide adequate reliability

DESIGN MASS SUMMARY

NOTE: ALL MASS IS IN KILOGRAMS.				
FUNCTIONAL SUBSYSTEM CODE	Lander	Jettison Hardware	CLL Launch Adapter	REFERENCE: Baseline C February 26, 1992 MASS STATEMENT "BASELINE C Rev 1"
1.0 STRUCTURE	72	0	11	
2.0 PROTECTION	15	0		
3.0 PROPULSION	89	0		
4.0 POWER	51	74		
5.0 CONTROL	0	0		
6.0 AVIONICS	98	0		
7.0 ENVIRONMENT	0	0		
8.0 OTHER	31	8	0	
9.0 GROWTH (15%)	44	12		
DRY MASS	399	94	11	
10.0 NON-CARGO	20	0		
11.0 PAYLOAD	64.1	0		NOTE: ALL DIMENSIONS ARE IN METERS.
INERT MASS	484	94	11	NOTE: Single string systems. Lander: 3.36 m dia legs deployed, 2.54 m dia lander stowed Payload: as available; limited by launch vehicle lift mass Jettison Hardware: jettisoned after deorbit burn
12.0 NON-PROPELLANT	0	0		
13.0 PROPELLANT	861	0		
GROSS MASS	1,345	94	11	Total Spacecraft Launch Mass (kg) = 1450

Common Lunar Lander Mass Properties

Baseline C Rev 1 2/26/92

CLL Lander	TI. Mass KG	TI. Mass KG
1.0 Structure - Primary Structure - Secondary Structure - Subsystem Installation (info)	72 57 14 (30)	8.0 Other - Landing System - Pyrotechnics 9.0 Growth CLL Lander Dry Mass 10.0 Non-Cargo - Reserve and Residual Fluids 11.0 Cargo - Payload CLL Lander Inert Mass 12.0 Non-Propellant (Consumables) 13.0 Propellant
2.0 Protection - Insulation - Misc. Thermal Control	15 10 6	3.0 Propulsion - Integrated Propulsion System
4.0 Power - Generation - Electrical Pwr Dist. & Control (EPDC) - Wiring	89 89 51 12 22 18	6.0 Avionics - Guidance, Navigation & Control (GNC) - Data Management System (DMS) - Instrumentation - Communications & Tracking (C&T)
	98 31 22 0 46	TI. Mass KG
		1,345

Common Lunar Lander Mass Properties

Baseline C Rev 1 2/26/92

<u>CLL Jettison Hardware</u>		Tl. Mass KG
1.0 Structure	(11.6)	0
- Subsystem Installation (info)		
2.0 Protection		0
3.0 Propulsion		0
4.0 Power		74
- Generation		49
- Electrical Pwr Dist. & Control (EPDC)		21
- Wiring		5
5.0 Avionics		0
8.0 Other		8
- Mechanisms		4
- Pyrotechnics		4
9.0 Growth		12
CLL Jettison Hardware Dry Mass		94
CLL Jettison Hardware Inert Mass		94
CLL Jettison Hardware Gross Mass		94

<u>CLL Launch Adapter</u>		Tl. Mass KG
Total Mass		11

<u>CLL Total Launch Mass</u>		Tl. Mass KG
Total Launch Mass (Lander + Jettison Hardware + Launch Adapter)		1,450

CLL Phase 2

Common Lunar Lander Mass Properties

Baseline C Rev 1 2/26/92

CLL: LANDER SUBSYSTEM:	Tl. Mass (KG)	No	Comments
1.0 Structure:			
Primary Structure	71.6		Ratio of primary and secondary structure dependent on design.
Secondary Structure	57.3		
	14.3		
Subsystem Installation (info only)	29.7		Subsystem Installation average percentage = 11.37%

CLL: LANDER SUBSYSTEM:	Tl. Mass (KG)	No	Comments
2.0 Protection:			
Insulation	15.0		Contact Steve Rickman, x38867. Estimated.
Tank insulation	9.5		
Line Insulation	8.0		MLI tank wrap; assuming 4 70.9 cm diam. prop. tanks, 0.8 g/sq. in
Misc. Thermal Control Hardware	1.5		MLI line wrap
	5.5		

CLL: LANDER SUBSYSTEM:	Tl. Mass (KG)	No	Comments
3.0 Propulsion:			
Integrated Propulsion System	88.8		Contact Don Hyatt, x39019. Performs partial TLU, LOI, MCC, alt control. DD & L.
Fuel Tanks	88.8		Bipropellant RCS and Primary Engine System, Delta V=2872.7 m/s
Oxidizer Tanks	13.6	2	Spherical, 70.9 cm dia.
Pressurant Tank	13.6	2	Spherical, 70.9 cm dia.
RCS Engines	9.1	1	Spherical, 48.77 cm. (19.2") dia.
Descent Lander Engines	5.4	8	Marquardt R-6C, 5 lbf thrust, ISP = 289 sec. @ AR = 100
Lines, Valves & Instrumentation	30.1	8	Marquardt R-4D, lisp=310 sec, 110 lbf thrust
Installation - Mounting & Circuitry	9.8		Based on existing hardware, includes RCS isolation valve pyros
	7.3		Structure factor of 9.0% supplied by George Sanger, 333-7254.

CLL: LANDER SUBSYSTEM:	TL. Mass (KG)	No	Comments
4.0 Power:	50.7		Contact Betsy Kluksdahl, x36484.
<u>Generation</u>	<u>11.6</u>		
Secondary Batteries	10.0	2	No redundancy, divided into 2 boxes; 30.5x22.9x12.7 cm3 ea.
Installation - Mounting & Circuitry	1.6		Structure factor of 15.6% supplied by George Sanger, 333-7254.
Electrical Pwr Dist. & Control (EPDC)	21.5		Contact Betsy Kluksdahl, x36484.
Bus Controller	18.6	1	38.1x38.1x15.2 cm
Installation - Mounting & Circuitry	2.9		Structure factor of 15.6% supplied by George Sanger, 333-7254.
Wiring	17.7		Contact Betsy Kluksdahl, x36484.
Wiring Harness	15.3		Includes connectors, 7,000 cm3
Installation - Mounting & Circuitry	2.4		Structure factor of 15.6% supplied by George Sanger, 333-7254

CLL: LANDER SUBSYSTEM:	TL. Mass (KG)	No	Comments
6.0 Avionics:	98.4		Contact Nancy Smith, x38275
<u>Guidance, Navigation and Control (GNC)</u>	<u>30.7</u>		Honeywell 761 C3, Incl 2 CPU's, Accel, 3 R/Cs, & GPS receiver (420W), 45W base, 100W Peak
Inertial Navigation System	9.1	1	wide field of view, 12x12x15 cm, 2W/8Wpeak
Star Tracker	1.0	1	ES will include in (primary) structure
Nav Base	0.0	1	GD estimate; drives 8 R4Ds and 8 R4Cs, 25x25x12.5 cm, 20W quiescent
RCS Jet Driver Electronics	17.0	1	3048 cm. Mass based on vendor quote
1553B Data Bus	6.6	1	factor of 10.8% on GNC equipment; see George Sanger, 333-7254
Installation - Mounting & Circuitry	3.0		
Data Management System (DMS)	22.0		Contact Dave Pruett, x35269.
General Avionics Processor	10.0	1	Vendor bid. 15.2 x 17.8 x 15.2 cm, 20.0 W
Time Generation Unit	1.8	1	11.4x20.3x5.1 cm; 10 W
1553B Data Bus	0.6	1	3048 cm. Mass based on vendor quote
Timing Bus	0.6	1	3048 cm. Mass comparable to 1553B bus.
Operational Instrumentation Bus	6.2	1	Est. Assumes 139 sensors, .5 vehicle circumference, 33.3k cm length
Installation - Mounting & Circuitry	2.8		Structure factor of 14.5% supplied by George Sanger, 333-7254

Common Lunar Lander Mass Properties

CLL: LANDER SUBSYSTEM:	Tl. Mass (KG)	No	Comments
6.0 Avionics: (Continued)			
<u>Instrumentation</u>			
Sensors	0.0		Dist. among subsystems.
Installation - Mounting & Circuitry	0.0		Structure factor of 16.6% supplied by George Sanger, 333-7254.
Communications & Tracking (C&T)			
S-Band System	45.7		Contact Henry Chen, x30128.
Transponder	23.2		Uses DSN 26m subnet, for telemetry, ranging and command.
RF Assembly			Motorolla Near Earth Xpndr. inc. cmd detector. 16x20x11cm, 3500 cm3, 4.5W recv., 40.5W tmsml.
Processing Module	4.1	1	16x20x24 cm, 7800 cm3, 12.7W.
Antenna	7.9	1	Process, signal condition, control and monitors. 18x18x26 cm, 8400 cm3, 27W
Coaxial Cable	6.0	1	Antenna, W-J, Log conical spiral, 10 cm dia x 9 cm h, 8640 cm3, 0W
Installation - Mounting & Circuitry	1.4	6	Gore G2 cable, 900 cm3, (dependent on communication equip placement)
	0.7	1	Structure factor of 15.6% supplied by George Sanger, 333-7254
	3.1		
	22.6		Contact Bill Culpepper, x31479, Viking Heritage, Teledyne Ryan Co
Tracking			3 antenna is integral part of surface, 3 38 boxes, 8.26 cm ht, arranged as "T", 51W
Landing Radar	16.6	3	
Altimeter	4.1	1	23.4x14.7x20.1 cm, 27W
Altimeter Antenna	0.7	1	Conical horn, 15.25 cm dia, 15.25 cm length, 1721 cm3
Coax cable	0.1	1	Connection between altimeter and antenna Estimate
GPS Antenna System	0.0	0	1.8 kg, 12.7 x 12.7 x 5.1cm, 1W [OPTION]
GPS Antenna Switch	0.0	0	0.3 kg, 5.1 x 5.1 x 2.5 cm, 1 W [OPTION]
GPS Antenna System Cables	0.0	0	? kg, 1 control, 2 power, 3 RF [OPTION]
Installation - Mounting & Circuitry	1.1		Structure factor of 5.0% supplied by George Sanger, 333-7254

CLL: LANDER SUBSYSTEM:	Tl. Mass (KG)	No	Comments
8.0 Other:	30.6		
<u>Landing System</u>	<u>29.2</u>		Contact George Sanger, LESC, 333-7254.
Lander Legs	24.0	4	Alum. honeycomb. 6 kg each.
Installation - Mounting & Circuitry	5.2		Structure factor of 21.6% supplied by George Sanger, 333-7254.
<u>Pyrotechnics System</u>	<u>1.4</u>		Contact Betsy Kluksdahl, x36484.
RCS Isolation	0.0	0	Mass carried in propulsion system
Landing Strut Deployment	1.0	4	Uplock cutters, Apollo, 16x12x5 cm, 960 cm3, 5A @ 30 mSec peak pwr.
Installation - Mounting & Circuitry	0.4		Structure factor of 38.5% supplied by George Sanger, 333-7254.

CLL: LANDER SUBSYSTEM:	Tl. Mass (KG)	No	Comments
9.0 Growth:	44.3		
1.0 Structure	10.7		15% of all subsystems (2.5% on existing hardware)
2.0 Protection	2.3		
3.0 Propulsion	6.5		2.5% growth calculated on engine, pressurant tank, & LV&I mass
4.0 Power	7.6		
6.0 Avionics (GN&C, DMS, Instr., C&T)	12.7		2.5% growth calculated on INS, star trackers, band transp&ant, alt ant
8.0 Other (Landing sys., Pyrotechnics)	4.5		2.5% growth calculated on M/C pyrovalves & uplock cutters

CLL Lander DRY MASS

399

CLL: LANDER SUBSYSTEM:	Tl. Mass (KG)	No	Comments
10.0 Non-Cargo	20.1		
<u>Reserve and Residual Fluids</u>	<u>20.1</u>		
IPS Fuel Reserves	0.0		0% reserves, D. Hyatt.
IPS Fuel Residuals	6.6		2% residuals, Monomethylhydrazine (MMH), Contact D. Hyatt.
IPS Oxidizer Reserves	0.0		0% reserves, D. Hyatt.
IPS Oxidizer Residuals	10.9		2% residuals, Nitrogen Tetroxide (NTO), Contact D. Hyatt.
IPS Pressurant	2.5		Helium, D. Hyatt.

CLL: LANDER SUBSYSTEM:	Tl. Mass (KG)	No	Comments
11.0 Cargo	64.1		{Delta 7925 Lilt Capability (1450 kg)} - {lander+jettison+LV adapter}
Payload	64.1		

CLL Lander INERT MASS	484		
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CLL: LANDER SUBSYSTEM:	Tl. Mass (KG)	No	Comments
12.0 Non-Propellant (Consumables)	0.0		

CLL: LANDER SUBSYSTEM:	Tl. Mass (KG)	No	Comments
13.0 Propellant	860.9		Delta V = 2872.7 m/s
Fuel	324.9		Monomethylhydrazine (MMH)
Oxidizer	536.0		Nitrogen Tetroxide (NTO)

CLL Lander GROSS MASS	1,345		
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Common Lunar Lander Mass Properties

Baseline C Rev 1 2/26/92

CLL: JETTISON HARDWARE SUBSYSTEM:	Tl. Mass (KG)	No	Comments
4.0 Power:	74.3		Contact Betsy Kluksdahl, x36484.
<u>Generation</u>	<u>48.9</u>		
Solar Arrays	35.0	2	Silicon cells, accordian-style, 10.4 m2 total (non tracking), sized for 700 W total
Solar Array Container	7.3	2	1 box for each array, 152.4x30.48x15.2 cm
Installation - Mounting & Circuitry	6.6		Structure factor of 15.6% supplied by George Sanger, 333-7254
<u>Electrical Pwr Dist. & Control (EPDC)</u>	<u>20.8</u>		Contact Betsy Kluksdahl, x36484.
Solar Array Controller	9.0	1	25.4x38.1x15.2 cm
Batter/ Charger	9.0	1	25.4x30.5x12.7 cm
Installation - Mounting & Circuitry	2.8		Structure factor of 15.6% supplied by George Sanger, 333-7254
<u>Wiring</u>	<u>4.6</u>		Contact Betsy Kluksdahl, x36484.
Wiring Harness	4.0		Includes connectors, 2300 cm3
Installation - Mounting & Circuitry	0.6		Structure factor of 15.6% supplied by George Sanger, 333-7254

CLL: JETTISON HARDWARE SUBSYSTEM:	Tl. Mass (KG)	No	Comments
8.0 Other:	7.8		
<u>Mechanisms</u>	<u>4.2</u>		Contact Tim Pelischek, x38843
Solar Array Deployment	3.6	2	Telescoping booms for load support, No Tracking
Installation - Mounting & Circuitry	0.6		Structure factor of 15.6% supplied by George Sanger, 333-7254
<u>Pyrotechnic System</u>	<u>3.6</u>		Contact Betsy Kluksdahl x36484.
Solar Array Deployment	0.2	2	Pin Pullers; 7.6x2.5x3.0 cm each (2 arrays)
Solar Array Jettison	0.9	8	Explosive bolts; 10 cm x 2.5 cm dia. ea.
Severing of Electric Wire Bundle	1.5	2	Guillotine; 25x20x9 cm; STS Kuband
Installation - Mounting & Circuitry	1.0		Structure factor of 38.5% supplied by George Sanger, 333-7254

CLL: JETTISON HARDWARE	Tl. Mass (KG)	No	Comments
SUBSYSTEM:			
9.0 Growth:	12.0		15% growth
4.0 Power (incl. EPDC)	11.1		
8.0 Other (Mechanisms & Pyrotechnics)	0.8		2.5% growth on pyrotechnic components

CLL Jettison Hardware DRY MASS	94
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CLL Jettison Hardware INERT MASS	94
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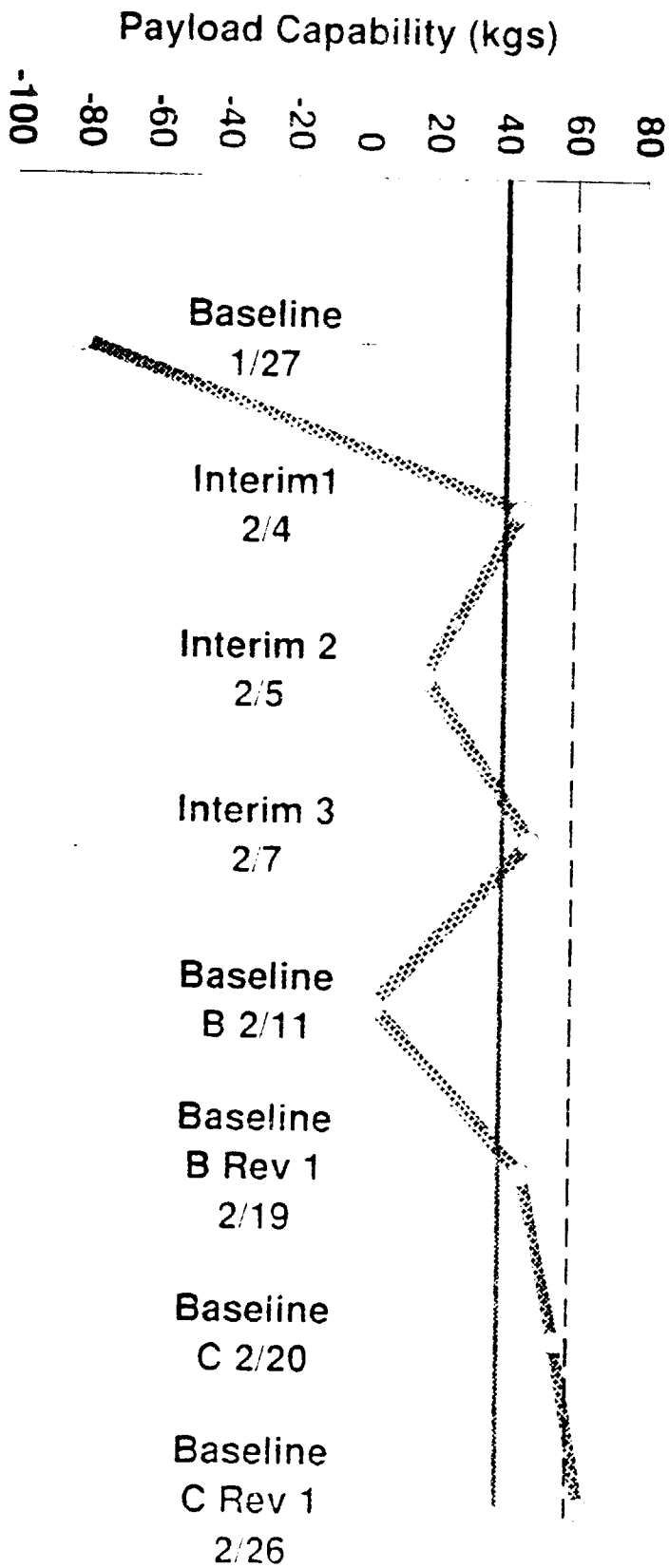
CLL Jettison Hardware GROSS MASS	94
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CLL: Launch Adapter & Support Equipment

SUBSYSTEM:	Tl. Mass (KG)	No	Comments
1.0 Structure	10.9		Adapter between CLL spacecraft and LV PAF
8.0 Other	0.4		Similar to PAF
9.0 Growth	0.0	4	Stage separation, explosive bolts; 10 cm x 2.5 cm dia each

Launch Adapter & Support	11
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Common Lunar Lander Change in Payload Capability



Reliability Study

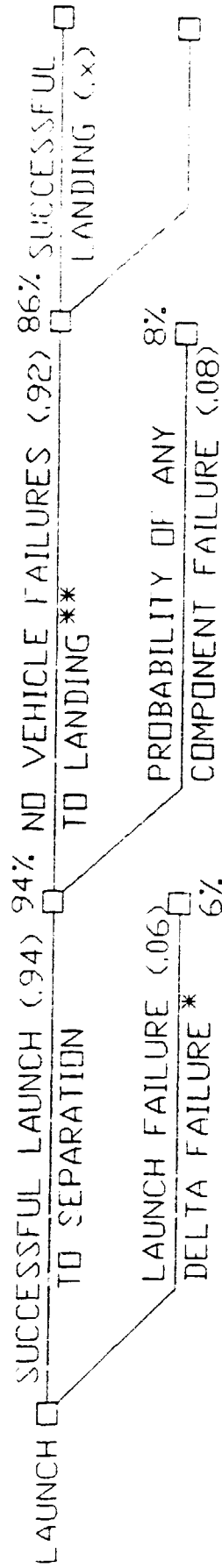
- Mean Time Between Failure Study
 - Based on best available MTBF data
 - Duty cycles assumed for Tracking System and Star Tracker; all other hardware assumed continuously operating
 - Produces a conservative estimate of mission success
 - More aptly termed "probability of failure free operation"
 - Exponential failure distribution was assumed
 - Pass/fail study
- Result

• 6 day mission	92 %
• 9 day	87 %
• 12 day	82 %
- Surveyor (for comparison)
 - Goal (by MTBF): 75 %
 - Measured (based on reliability and performance data): 86 %



Reliability Study

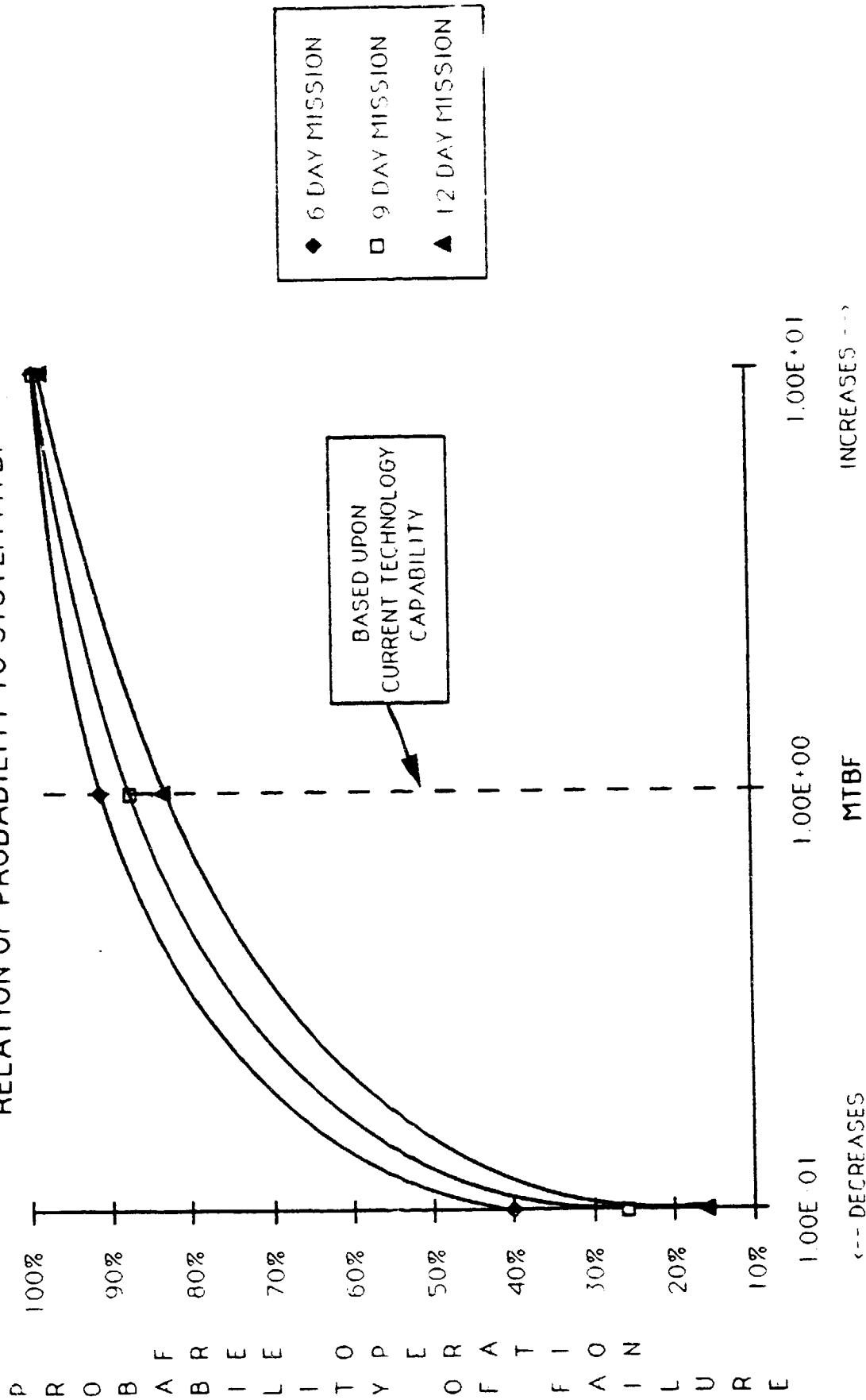
Fault Tree: Launch to Landing



*Based on historical launch data, presented in: Air Force Report # AL-TR-89-013

**Assuming a six day mission, and perfect vehicle operation

BASELINE CONFIGURATION RELATION OF PROBABILITY TO SYSTEM MTBF





CLL Phase 2 Study: Results

III. WRAP-UP

- Conclusions
- Performance Options

CONCLUSIONS

SPACECRAFT DESIGN

DESIGN MATURITY

- Avionics, Propulsion relatively mature, given design assump.
- Power Subsystem fluctuates with changing power rqmts.
- Structure, Thermal Subsystems in early definition stage

ENGINEERING MASTER SCHEDULE

TESTING STRATEGY

- Subsystem level
- Integrated avionics testing
- Integrated System Testing

EMS MATURITY

- 3 iterations completed on details
- Need to stand back and review the whole
- Is there a better way to do business?

Performance Options

- **ARCHITECTURAL OPTIONS**
 - **Multi-stage CLL Vehicle**
 - **Considered staging opportunities**
 - add LOI Solid
 - add Descent Solid
 - add Drop Tanks
 - **Added Complexity**
 - **No Performance Benefit**
 - **Adding a liquid first stage would increase performance**
 - **Also increases development and recurring costs**
 - **Potential schedule increase**
 - **See CLL Phase 1 Study for performance**

Performance Options

• LAUNCH VEHICLE OPTIONS (Preliminary)

- One-stage spacecraft, based on CLL Phase 2 Baseline B, Rev. 1 design
- Designed specifically for each of the following launch vehicles

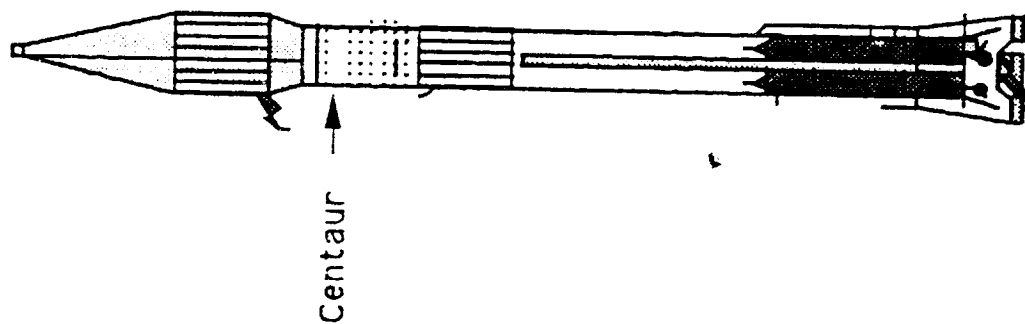
• Delta	54 kg lunar payload
• Atlas II	196 kg lunar payload
• Atlas IIA	215 kg lunar payload
• Atlas IIAS	375 kg lunar payload

• GROWTH OPTIONS (Preliminary)

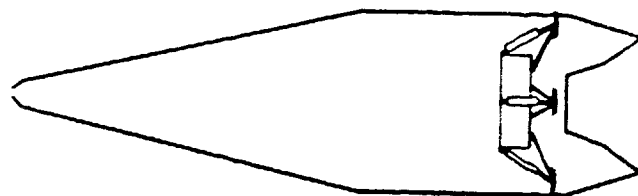
- Based on CLL Phase 2 Baseline C, Rev. 1 design
- Design for Atlas II, with LOI Solid (Isp=260 sec, MF = 0.7), 4 kg scar wt.

• Delta	60 kg lunar payload
• Atlas II + LOI Solid	132 kg lunar payload
- Design for Atlas II, 8 R-4Ds for landing

• Atlas I, off-loaded propellant	54 kg lunar payload
• Atlas II	230 kg lunar payload



One-Stage



High accuracy 3 axis TLI provided by Centaur

Lander performs all subsequent maneuvers

Growth possibilities up through Atlas IIAS

General Dynamics
Atlas II

NASA

ENGINEERING DIRECTORATE

JSC

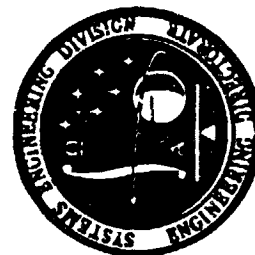
COMMON LUNAR LANDER TRAJECTORY ANALYSIS



Lynn A. Wagner, Jr./ET3

Lee Bryant/ET4

March 10, 1992

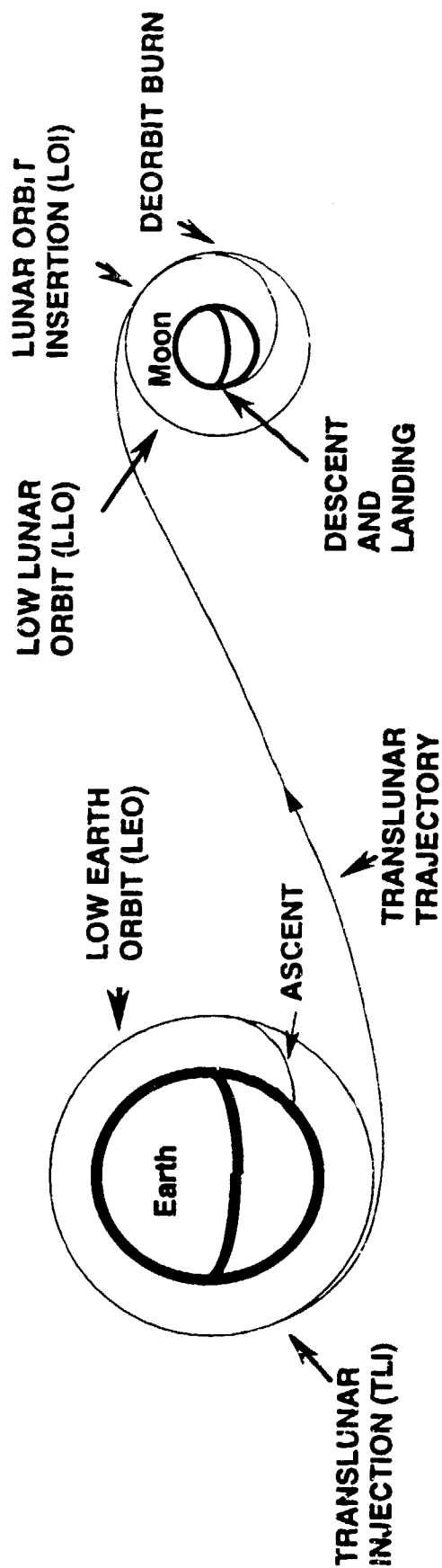


SYSTEMS ENGINEERING DIVISION

COMMON LUNAR LANDER ASSUMPTIONS

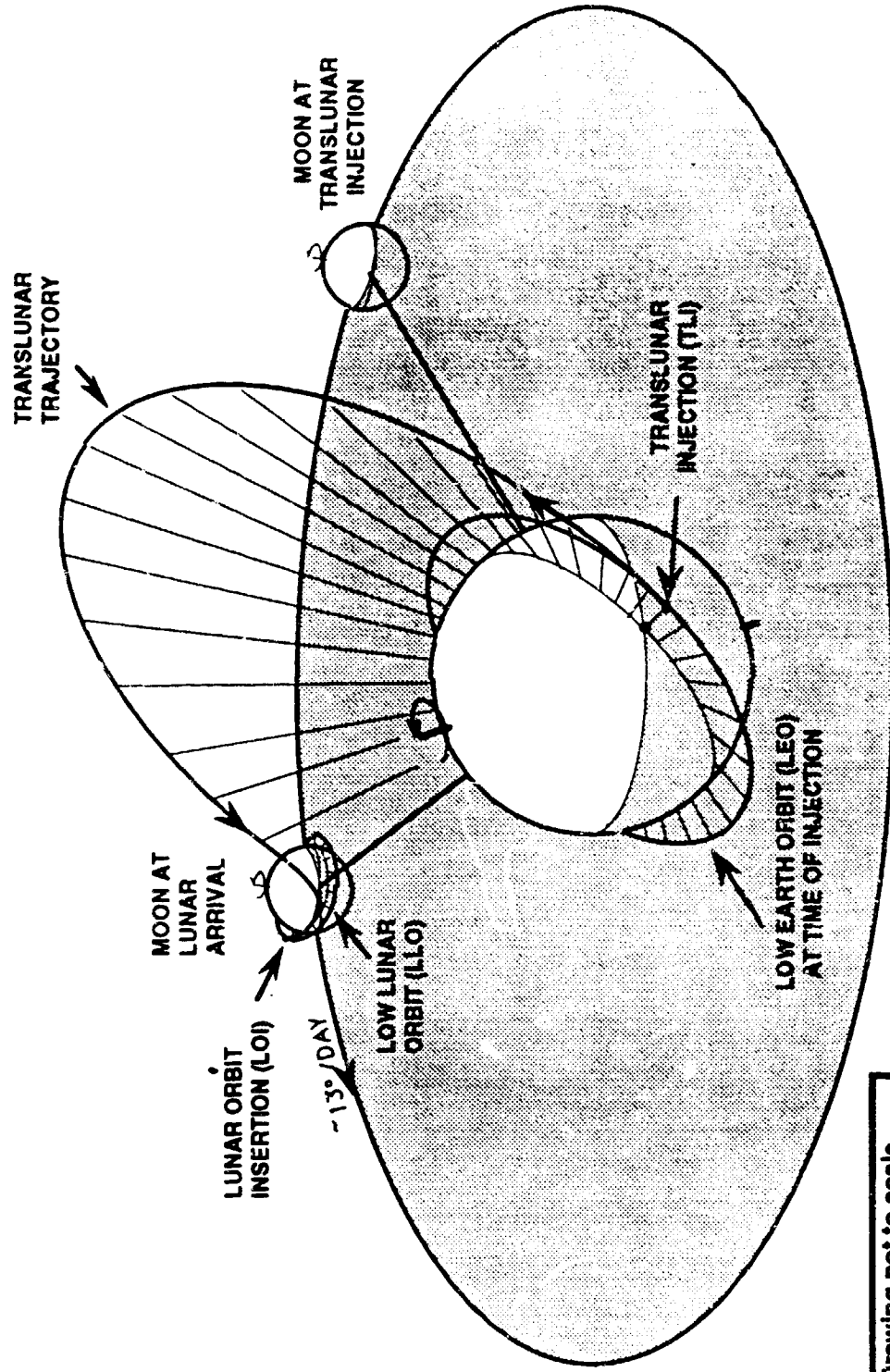
- Earth Parking Orbit
 - Due east launch from ETR into a 28.45 deg inclination and varying the inclination for a launch window
 - 185 km circular orbit
- Translunar Trajectories
 - Approximately 4-5 day transfer times (minimum energy)
- Lunar Parking Orbit
 - 100 km circular orbit
 - To help minimize deorbit, descent , and landing delta-V cost
- All lunar landing sites are accessible

COMMON LUNAR LANDER TRAJECTORY



Drawing not to scale

COMMON LUNAR LANDER TRAJECTORY



Drawing not to scale

**COMMON LUNAR LANDER
TRAJECTORY TIMELINE**

<u>TRAJECTORY EVENT</u>	<u>DURATION</u>	<u>DELTA-V</u>
Launch	20-30 min	---
Earth Parking Orbit Coast (185 km Circular Orbit)	0-90 min	---
Translunar Injection (TLI)	---	$C3 = -4.4 \text{ km}^2 / \text{sec}^2$ (Earth relative C3)
Separation Maneuver/ TL/ Continuation	---	102.1 m/sec (minimum)
Translunar Coast	5 days	30 m/s (Midcourse Corrections)
Lunar Orbit Insertion (LOI)	---	$C3 = 1.0 \text{ km}^2 / \text{sec}^2$ (887 m/sec) (Moon relative C3)
Lunar Parking Orbit Coast (100 km Circular Orbit)	1 day (nominal)	(Orbit Maintenance = 0 m/sec)
Deorbit	60 min	18.6 m/s
Descent and Landing	6 min	1835 m/s

Note: C3 is the energy of the orbit per unit mass of the spacecraft

DELTA-V BUDGET CONSIDERATIONS

- For LOI, a lunar C3 of $1.0 \text{ km}^2 / \text{sec}^2$ was assumed
- Provides capability to transfer to the Moon at anytime during the 18.6 year lunar cycle
- Provides a small triptime window for the worst case lunar conditions (larger triptime window when the Moon is in a better geometry)
- In general when the Moon is at perigee, the LOI delta-V is highest while the TLI delta-V is lowest. (The reverse is also true for when the Moon is at apogee.)
- Total delta-V budget based on delta-V required when the Moon is at perigee and worst lunar conditions
- TLI delta-V split
 - The TLI burn is accomplished in three stages
 - The Delta-II second stage initiates the maneuver
 - The Star-48B (solid) continues the burn until the Earth C3 is $-4.4 \text{ km}^2 / \text{sec}^2$
 - The CLL finishes the burn to the proper Earth C3 for the translunar trajectory
 - TLI split accomplished by
 - Using part of the LOI delta-V budget to perform part of the TLI maneuver (when Moon is not at perigee)
 - By loading the propellant tanks full and using the extra fuel to augment the

TLI maneuver

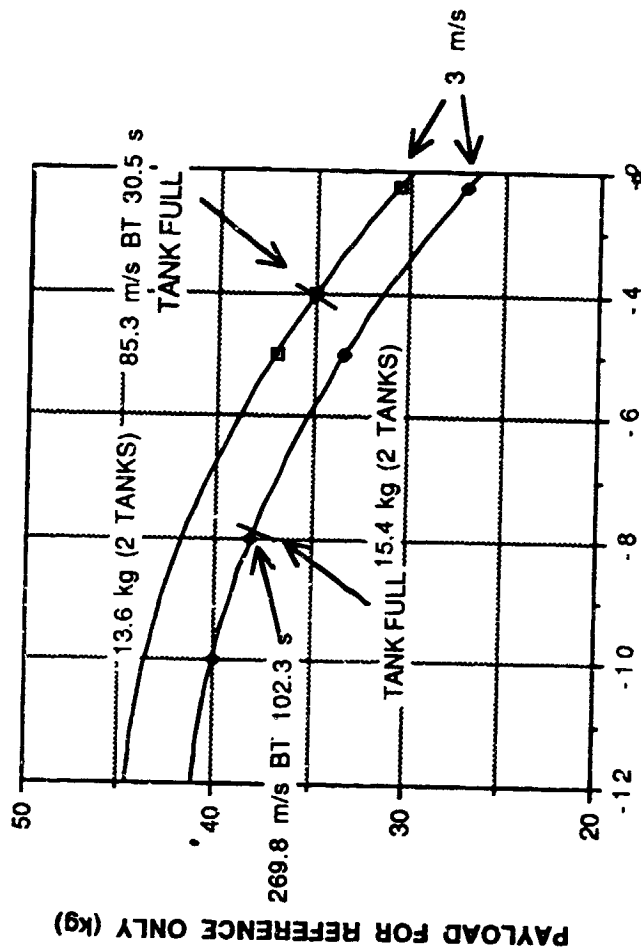
SYSTEMS ENGINEERING DIVISION

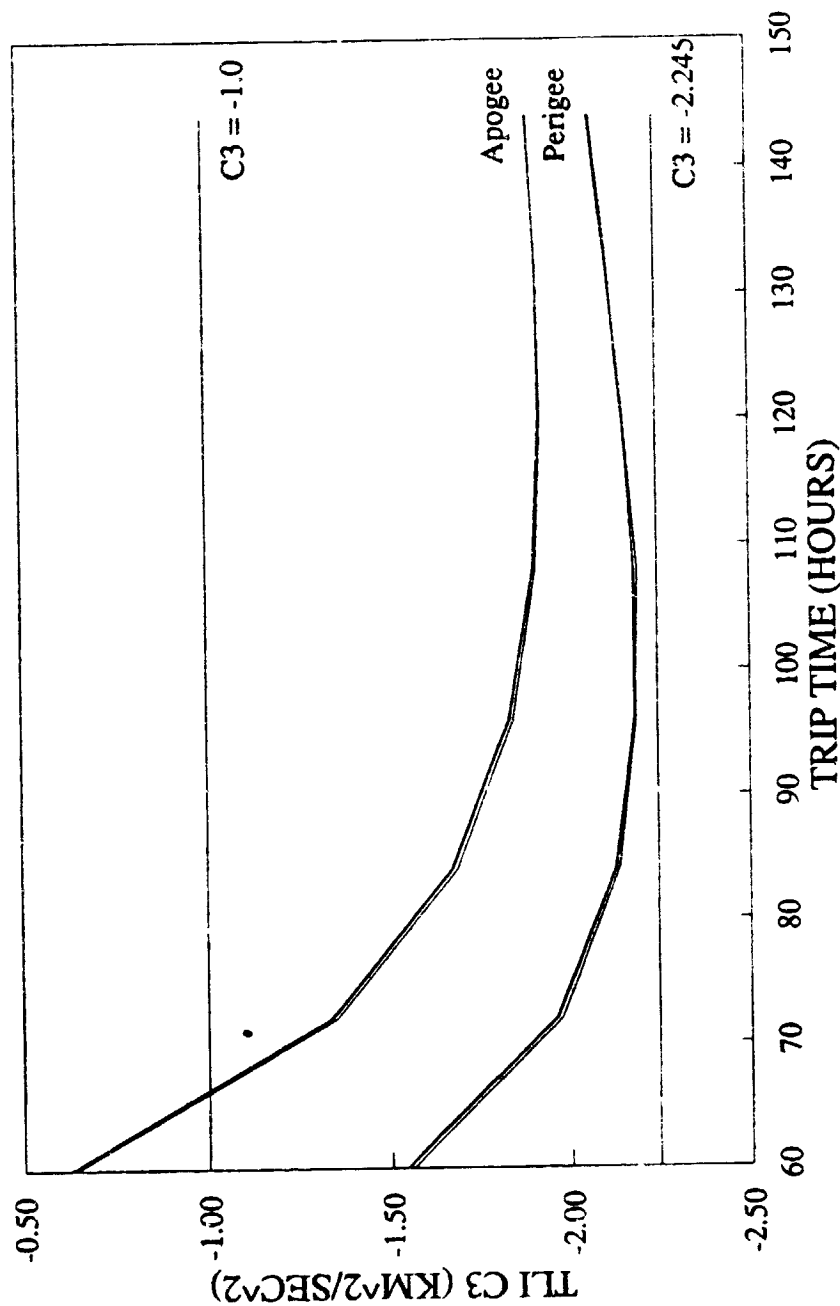
PAYLOAD INCREASE (CURRENT PLAN)

- Delta-II quotes are given for a Earth C3 of $-1.0 \text{ km}^2 / \text{sec}^2$
- To increase the performance several changes were incorporated into the Initial plan (mass increases to CLL include payload, propellant, and structural masses)
 - Strip the spin table of 22.7 kg unnecessary mass and move to CLL will reduce Earth C3 to $-1.485 \text{ km}^2 / \text{sec}^2$
 - Additional mass of 21.3 kg to CLL will reduce Earth C3 to $-2.245 \text{ km}^2 / \text{sec}^2$
 - Tanks were load full and FPR split (additional mass of 63 kg to CLL) to reduce Earth C3 to $-4.4 \text{ km}^2 / \text{sec}^2$
- Total CLL injected mass is now 1450 kg (5 kg of this will be used for launch window)
 - Launch window is 2.8 hours with a 1.4 hours hole in the middle of the window due to range safety reasons

PAYLOAD INCREASE CONSIDERATIONS

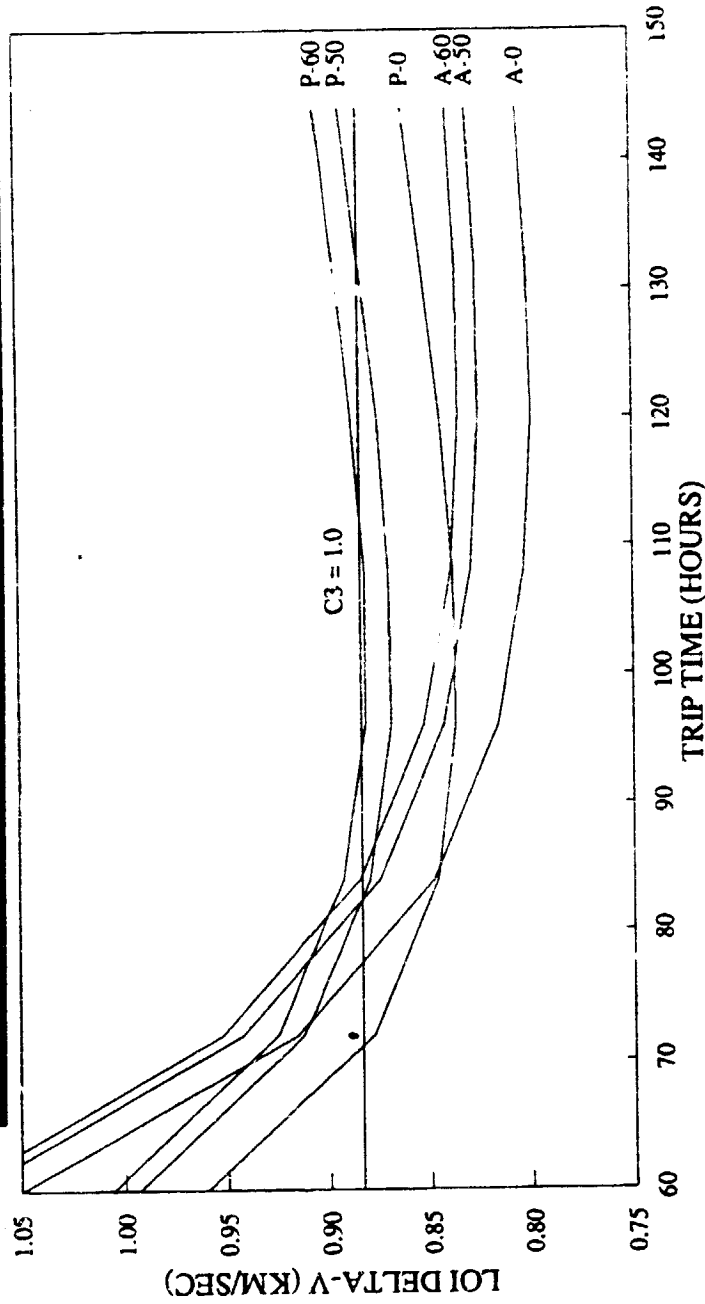
- Removing two of the eight engines (5.1 kg payload increase)
 - .. THIS WILL BE A PROBLEM FOR ATTITUDE CONTROL DURING TLI AND IS NOT RECOMMENDED FOR THIS CONFIGURATION
- Use drop tanks for separation, mid-course, LOI and deorbit (11.1 kg payload increase subject to additional hardware and residuals)
 - .. POTENTIAL LEAK PROBLEM WITH THE VALVES AND ADDED COMPLEXITY
- Use a solid for the large portion of descent then finish up with the liquid system
 - .. PERFORMANCE DATA DELIVERED TO PROPULSION (GAIN IS NOT EXPECTED)
- Propellant tanks can be enlarged by inserting a 2-inch cylindrical band. The new tank will hold about 980 kg of usable propellant (current tanks hold 860 kg of usable payload). (3.0 kg payload increase)
 - .. NOT INCLUDED IN THE BASELINE

TLI SPLIT (2ND STAGE, 3RD STAGE, AND CLL)

TRANSLUNAR INJECTION (TLI)

Apogee/Perigee indicates the position of the Moon at lunar arrival time

LUNAR ORBIT INSERTION (LOI)



Note 1: Gravity Loss was not included in the Delta-V

Note 2: The labels on the side of the LOI Delta-V curves indicate the geometry of the translunar trajectory

a. The letter indicates the Moon's geometry:

A - The Moon is at apogee at lunar arrival time

P - The Moon is at perigee at lunar arrival time

b. The number indicates the wedge angle between the Earth parking orbit (EPO) and the Earth-Moon plane (EMF):

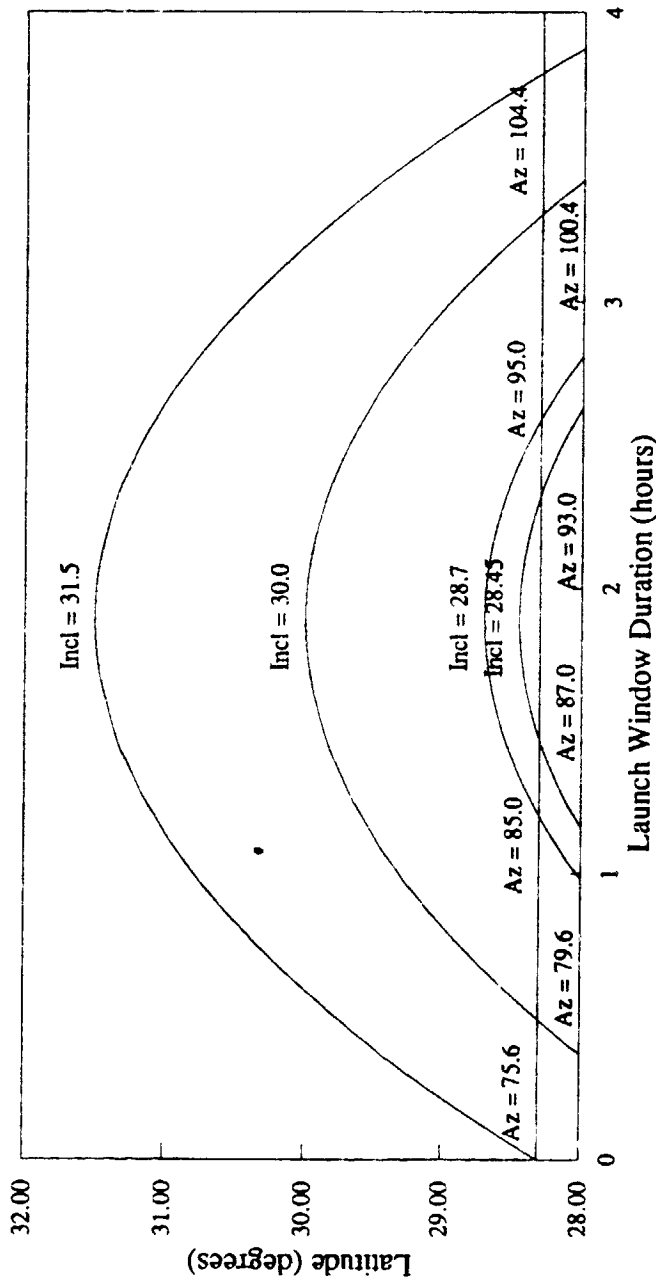
0 - The EPO lies in the Earth-Moon plane

50 - Maximum wedge angle assuming that the Moon is at minimum inclination (18.5 degrees) and the EPO is at 31.5 degrees inclination

60 - Maximum wedge angle assuming that the Moon is at maximum inclination (28.5 degrees) and the EPO is at 31.5 degrees inclination

SYSTEMS ENGINEERING DIVISION

CLL LAUNCH WINDOW

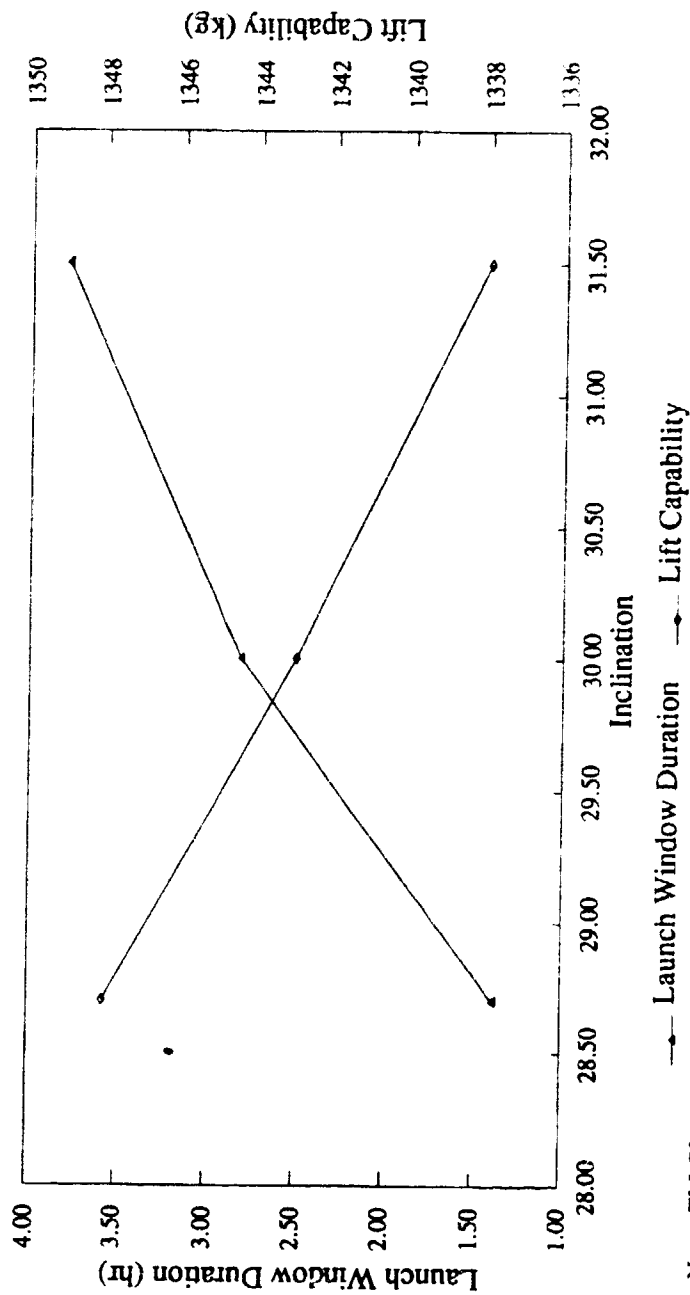


Launch Window Duration (hours)

The given Launch Azimuths (Az) pertain to where the indicated orbit (curves labeled by their inclinations) intersect the horizontal Launch Site line (For the Delta II, the Launch Site is at 28.3 degrees Latitude)

Inclination (degrees)	Launch Window Duration (hours)
28.45	0.851643
28.70	1.386354
30.00	2.812842
31.57	3.792104

LAUNCH WINDOW CONSIDERATIONS



Note: TLI C3 = $-1.0 \text{ km}^2/\text{sec}^2$



STRUCTURES AND MECHANICS DIVISION
TASK SUMMARY
DESIGN-TO REQUIREMENTS
VEHICLE DESCRIPTION
STRUCTURAL DESIGN
MECHANICAL DESIGN
POTENTIAL WEIGHT SAVINGS OPTIONS
ISSUES, IDEAS, CONCERNS

Tim Pelischek/ES2/x38843

Structures and Mechanics Division



SMD TEAM ACKNOWLEDGEMENT

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ROBERT MCELYA

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TIM PELISCHEK

ALLEN REED

STEVE RICKMAN

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Structures and Mechanics Division

SMD TASKS

STRUCTURE LAYOUT

OVERALL LAYOUT

DELTA II INTERFACE

SUBSYSTEM INTEGRATION INTO LAYOUT

PRELIMINARY LOADS ANALYSIS

PRELIMINARY FINITE ELEMENT ANALYSIS

HISTORICAL WEIGHT ESTIMATE

ENGINEERING MASTER SCHEDULE INPUTS

REQUIREMENTS DEVELOPMENT/DEFINITION

MANPOWER ESTIMATE

TEST PROGRAM PHILOSOPHY

PRELIMINARY LANDING STABILITY ANALYSIS

IDENTIFIED HARDWARE TO DESIGN

GSE

TEST FIXTURES

FLIGHT HARDWARE

TEST HARDWARE

Tim Pelischek/ES2/x38843

Structures and Mechanics Division



SMD TASKS (CONT'D)

CONCEPTUAL DESIGN

LANDING GEAR

SOLAR PANEL DEPLOYMENT

TRANSITION STRUCTURE

ENGINE MOUNTS

STRUCTURAL DESIGN OPTIMIZATION BRAINSTORMING

THERMAL ASSESSMENT

DEFINE THERMAL REQUIREMENTS

TRADE SOLAR INERTIAL VS. PASSIVE THERMAL CONTROL FOR ENGINES

HEATER POWER ESTIMATE FOR TANKS, ENGINES, LINES

TCS WEIGHT ESTIMATE

TCS CONCEPTUAL DESIGN

Tim Pelischek/ES2/x38843

Structures and Mechanics Division



STRUCTURES AND MECHANICS DESIGN-TO REQUIREMENTS

4 TANKS -- 4 LEGS FOR BI-SYMMETRY, AVAILABLE TANK

8 ENGINES , 8 RCS

PAYLOAD ON TOP WITH 360 DEG. VIEW AND ON SIDES

LANDING SINK RATE 15 FPS, 5 FPS HOR. 15 DEG. SLOPE

SUPPORT ALL SUBSYSTEMS

DELTA II SHROUD ENVELOPE

DEPLOYABLE SOLAR ARRAYS

SUBSYSTEM ACCESS ON PAD

SOLAR INERTIAL

STABILIZE, LOWER, LEVEL (DESIRABLE)

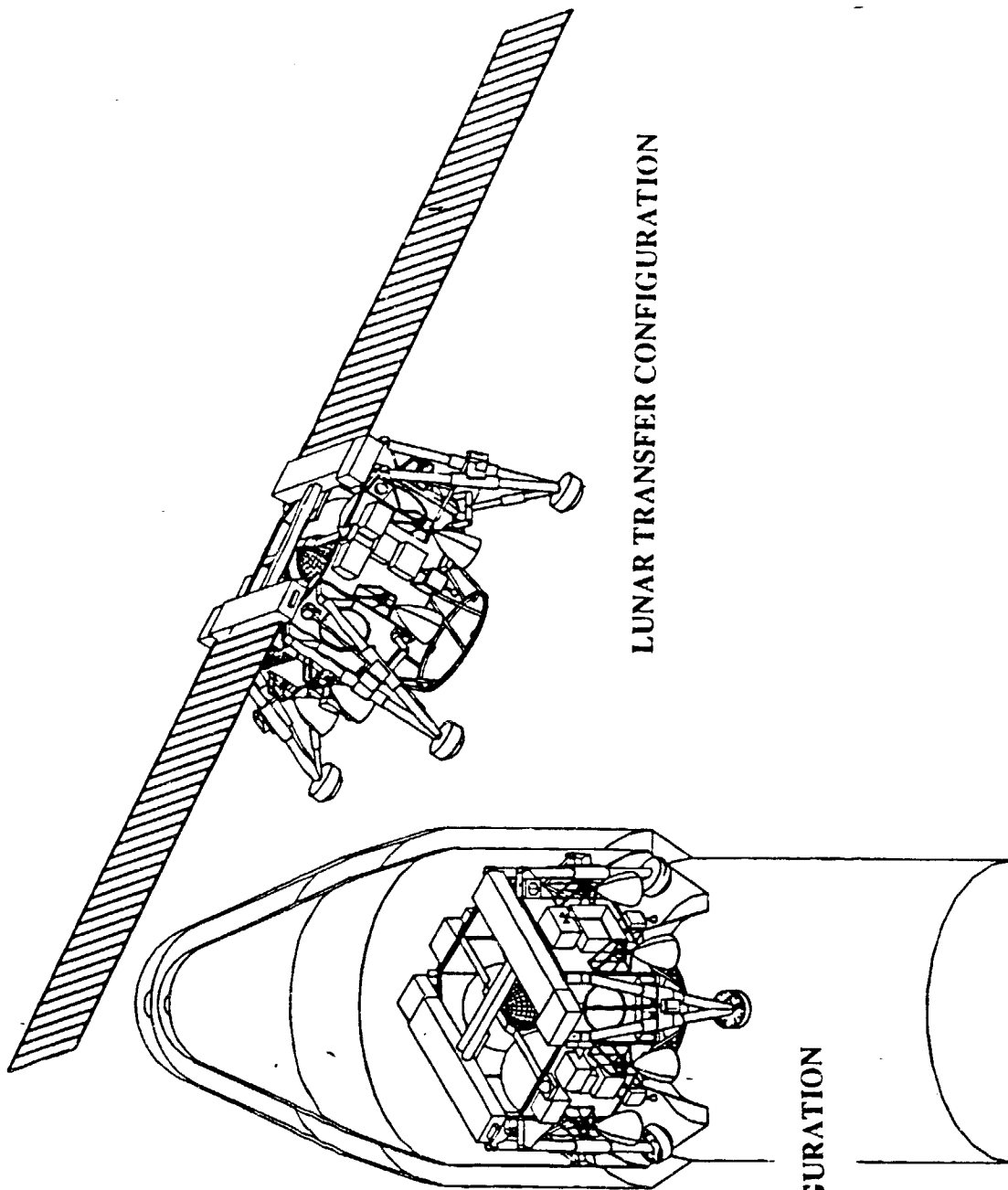
TECH. SERVICES FAB

OFF-THE-SHELF COMPONENTS AND TECHNOLOGY

PASSIVE TCS

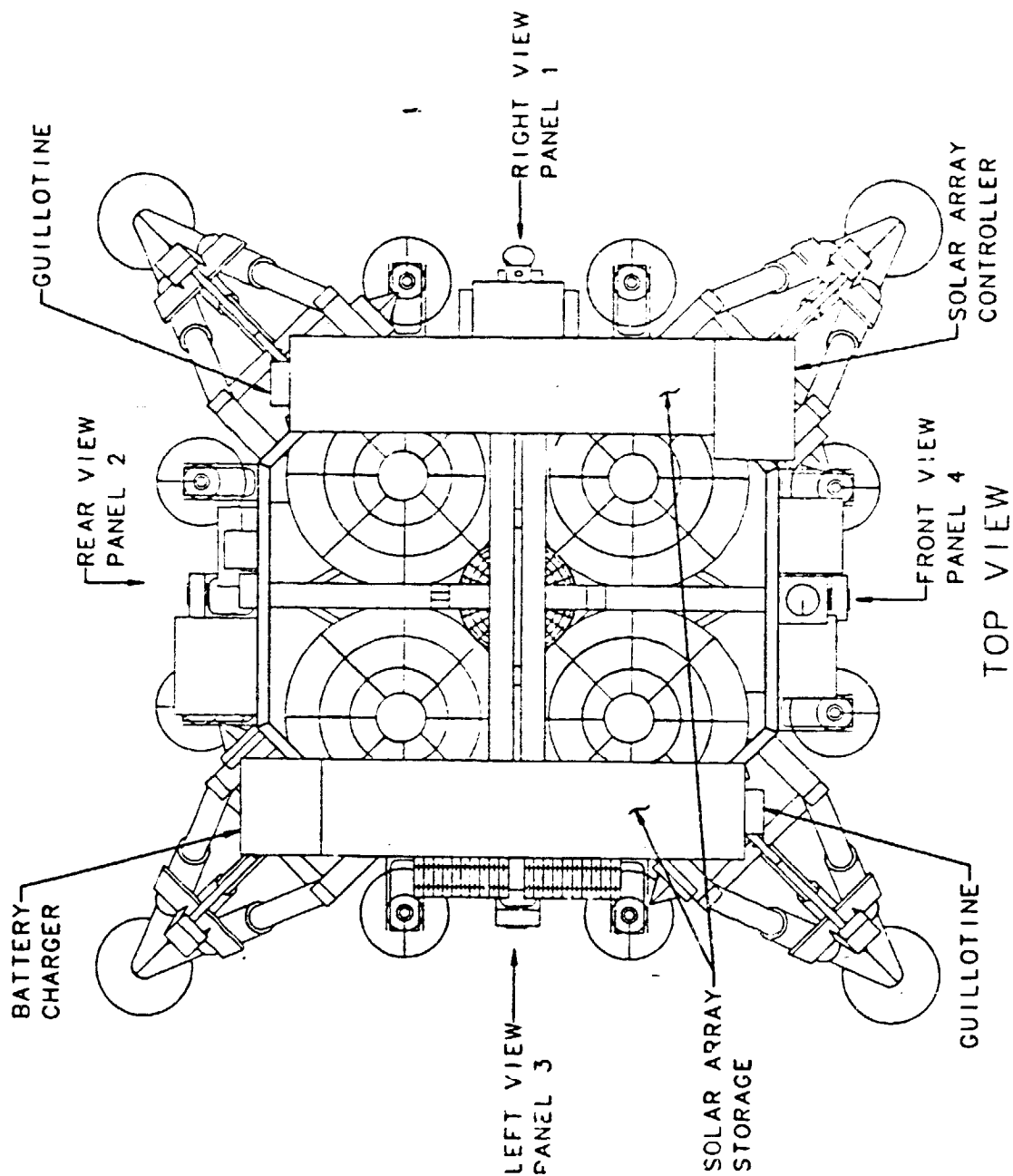
SUBSYSTEM REQUIREMENTS

COMMON LUNAR LANDER



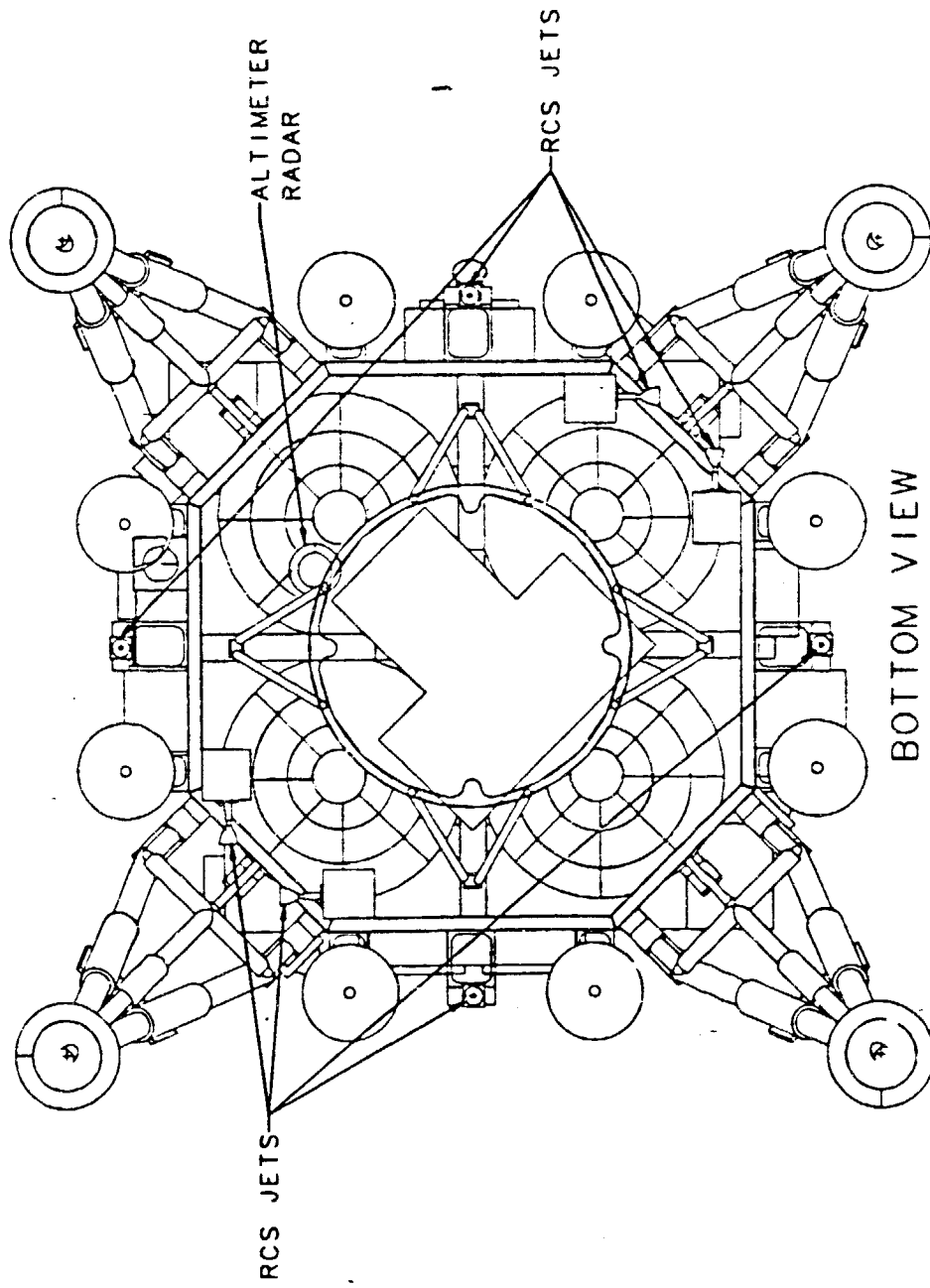
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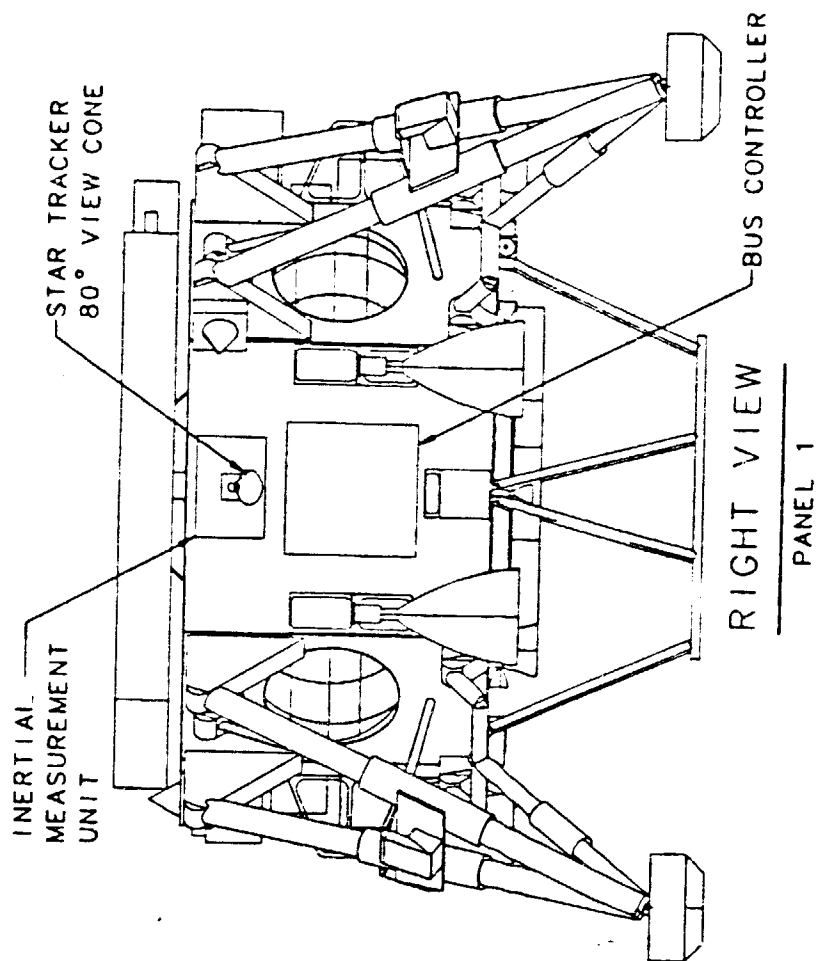
Tim Pelischek/ES2/x38843

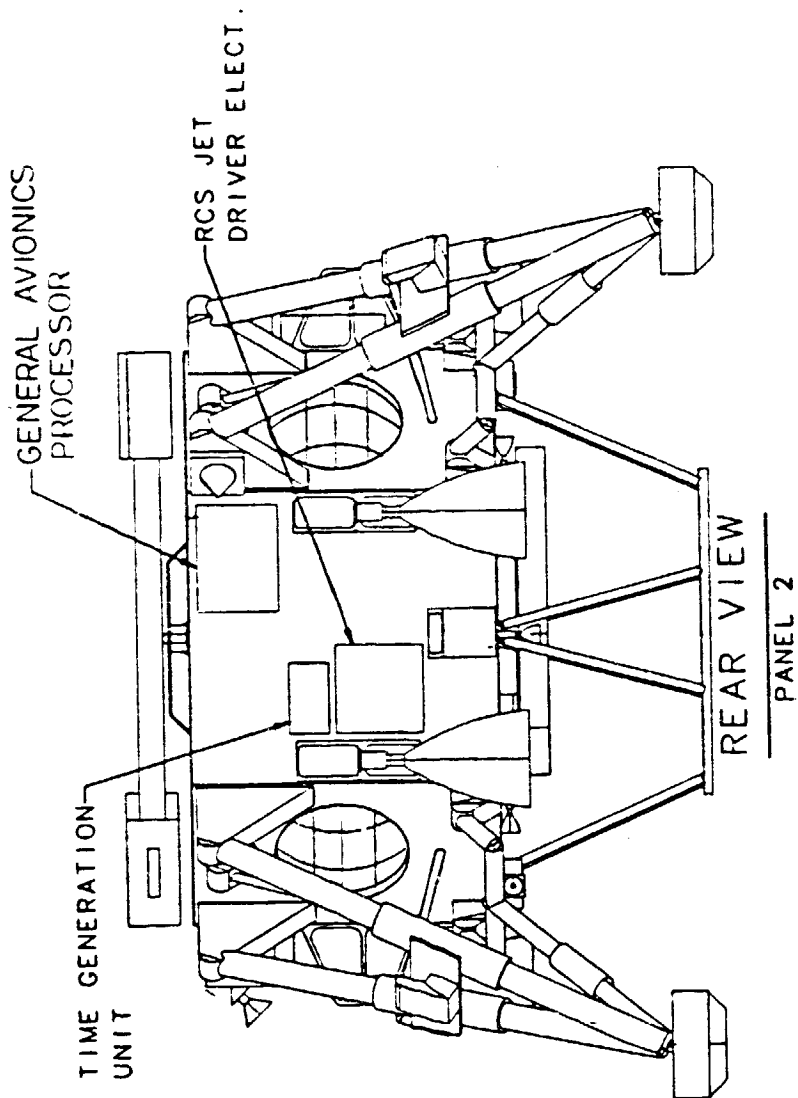
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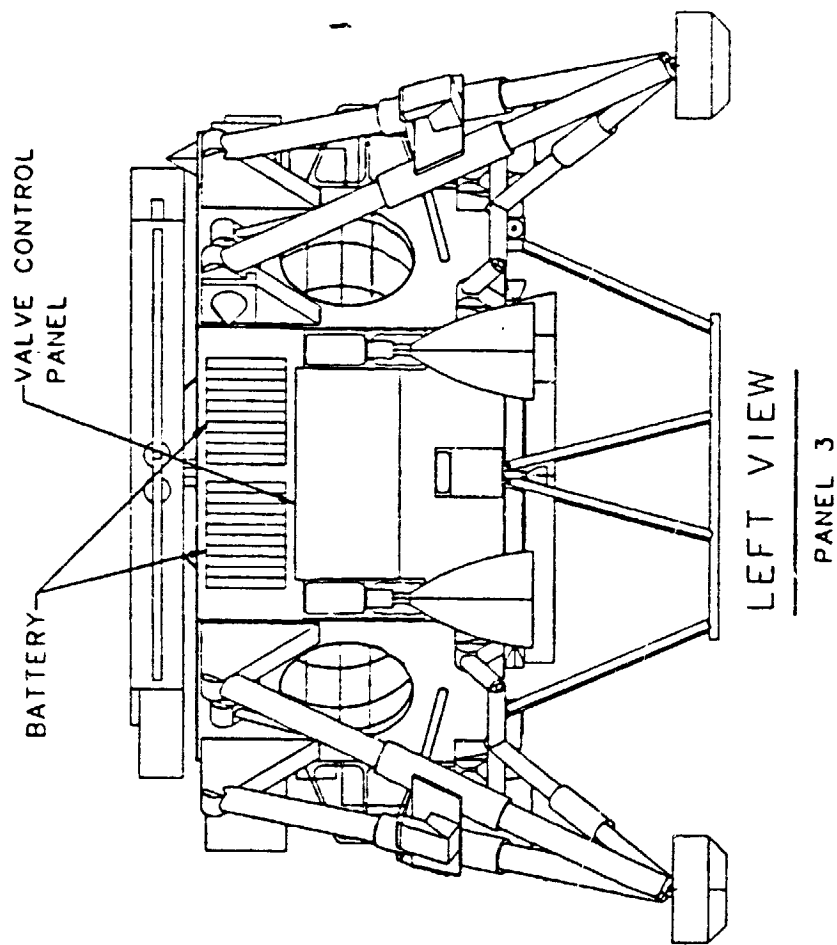
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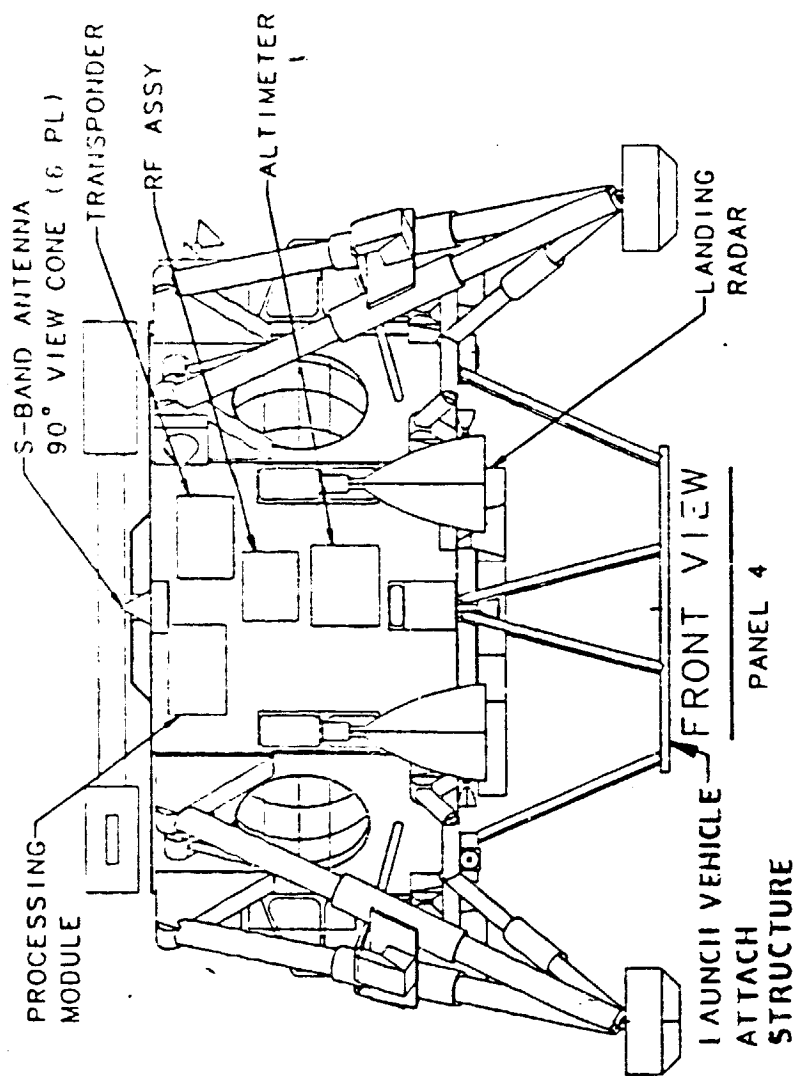




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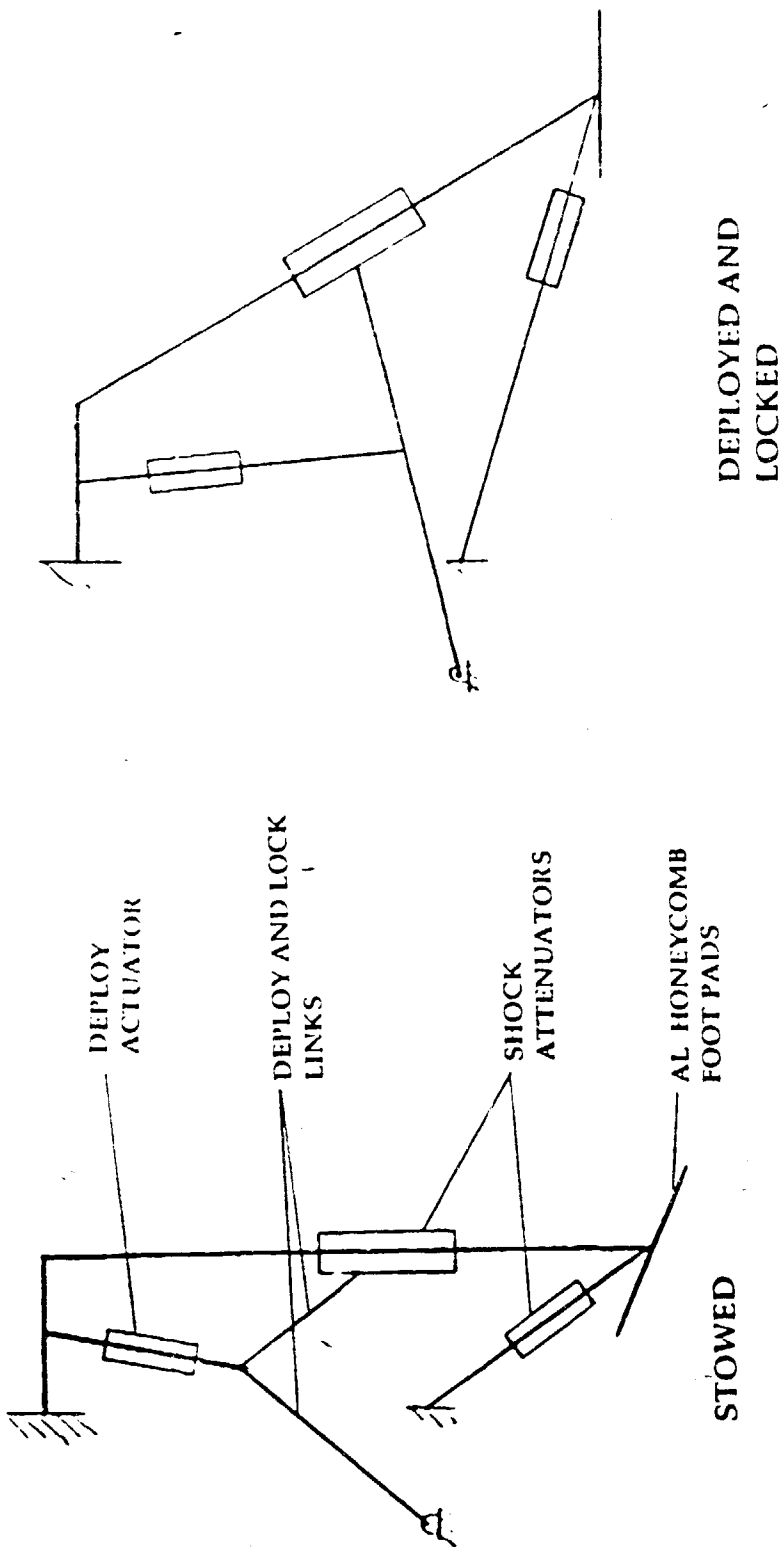


STRUCTURAL DESIGN
ISOGRID STRUCTURE
MULTIPLE ATTACH POINTS
PASSIVE RADIATORS
PRIMARY AND SECONDARY STRUCTURE
LAUNCH VEHICLE ADAPTER
RING INTERFACE
THIN-WALL TUBE THRUST STRUCTURE
JETTISONED

Tim Pelischek/ES2/x.38843

Structures and Mechanics Division

LANDING GEAR



REQUIREMENTS

- CAPABLE OF WITHSTANDING 6G LANDING
- ATTENUATORS TO DISSIPATE LOAD
- CLEARANCE OF 8 IN UNDER LANDER AFTER STROKE
- FOUR LEG CONFIGURATION
- STOW WITHIN DELTA FAIRING (96 IN DIA)

FEATURES

- DEPLOYABLE MECHANISM (SIMPLE)
- THIN WALL AL LEG MEMBERS
- CRUSHABLE HONEYCOMB FOOT PADS
- POSITIVE LOCKING CAPABILITY
- SPRING OR PNEUMATIC ATTENUATION



Solar Array Deployment

- Two solar arrays are located on the top of vehicle to the avoid plume impingement of the main and RCS engines of the vehicle.
- The battery charger and array controller are located on top as well to reduce the number and complexity of the jettison systems.
- The arrays are stowed in an accordion fashion and are supported by telescoping poles for withstand the force of a 0.4G burn.
- The arrays will be deployed after Trans-Lunar Insertion burn.
- The arrays, the array controller, and battery charger will be jettisoned after Lunar Deorbit burn.

Tim Pelischek/ES2/x38843

Structures and Mechanics Division



POTENTIAL WEIGHT SAVING OPTIONS

NOT OFF-THE-SHELF

REPACK AND INTEGRATE AVIONICS BOXES

3 LEGS LIGHTER STRUCTURE?

DEVELOP MORE OPTIMUM VEHICLE CONCEPT

Tim Pelischek/ES2/x38843

Structures and Mechanics Division

GN&C Subsystem

NCAD team effort:

EG2

Gene McSwain
John Ruppert
Nancy Smith
Al Strahan
Tim Woeste

EG3

Steve Fitzgerald
Mike Jansen
Stan Johnson
Rob Meyerson

EG4

Jim Blucker
Ed Jiongo
Malcom Jones
Tony Pham
Andy Saulietis

NCAD Tasks:

- GN&C hardware architecture & trade studies
- GN&C algorithms & flight code
- Upgrades to JAEEL to support integrated avionics testing
- Manpower & cost estimates
- Test program philosophy

GN&C Baseline *

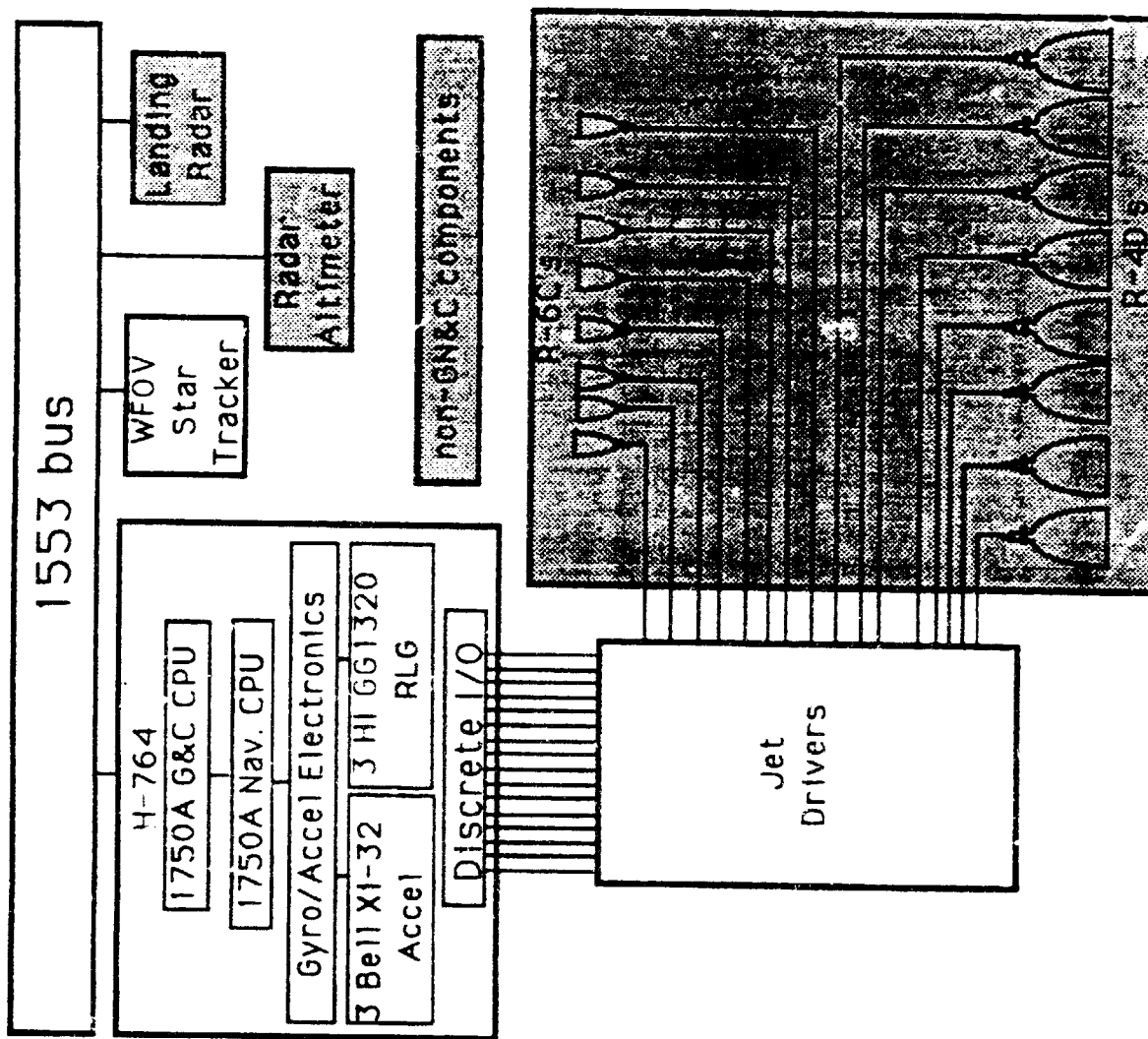
Unit	Weight (kg)	Size (cm/unit)	Power (W)	Cost (FY'92)	Description
INS H-764	9.1	17.8 x 17.8 x 28	45 nom.		INS will include all of the GN&C flight code. It will receive inputs from the Star Tracker, Radar Altimeter and the velocity radar. It will send RCS command signals to the RCS electronics to drive the jets on & off
Star Tracker	1	12 x 12 x 15	8 peak		Peak power will be used for IMU alignments (approx. 2 minute/12 hours)
Jet Drivers (GD & HI est.)	17	25 x 25 x 12.5	20 qulescent 300 peak		Actual power will be based upon jet driver electronics, solenoid valve characteristics and duty cycle (see GN&C Power Requirements chart)
Total	27		65 qulescent 345 peak		

* single string (zero fault tolerant) military to class B parts costs are for one flight unit

Nancy C. Smith/EG23/x38275

Navigation Control and Aeronautics Division

GN&C Schematic



Rationale for GN&C baseline

- Schedule => requires basically off-the-shelf units
- Cost => limits non-recurring expenses
- Weight & power => limits the selection of components available for schedule
- Performance => requires accurate components to meet 5km landing accuracy
- Lunar Orbit => requires additional software and component accuracy
- Jets selected => requires valve drive electronics to handle 1Amp signal

Future GN&C work

- GN&C requirements
- Weight & power reduction trade studies
- GN&C connectivity (i.e. connection between INS & other components)
- Avionics Integration
- Test program philosophy @ component, subsystem & system level
- Manpower & cost refinement

GN&C Options

	components	cost	weight	delivery
Baseline	IMU,jet drivers,ST		<27	2 yrs
Option 1	IMU w/ jet driver card, ST		< 11.6	4 yrs
Option 2	IFMU,jet drivers,ST		<25.7	2 yrs > 12/94
Option 3	IFMU w/ jet driver card, ST		<9.5	4 yrs
Option 4	RFOG IMU, jet drivers,ST		<19	2 yrs >12/93

*Extremely ROM, HI is in the process of refining these costs & schedules

Pursuing additional options:

- Synergism with SDIO's Clementine program (March- April 92)
- Vendor survey in CBD (Spring 92)

GN&C Option #1

BASELINE				OPTION#1			
component	cost	weight (kg)	delivery	component	ROM cost	weight (kg)	estimated delivery
H-764 IMU	\$ & \$ NRE (tests for space applications)	9.1	1 year from end of procurement cycle	Modified H-764 IMU w/ jet driver board	\$ & \$ NRE for tests & jet driver board design	10.6	4 years from end of procurement cycle
Jet drivers (GD & HI estimate for \$, kg & delivery)	\$ & \$ NRE (redesign for 8 R4Ds & 8R6Cs)	17.0	2 years from end of procurement cycle (18 months redesign & 6 months delta qual tests)				
LLNL Star Tracker	\$ & \$ NRE (add 28V, star map)	< 1	1 1/2 years from end of procurement cycle	same	\$ & \$ NRE	< 1	1 1/2 years from end of procurement cycle
Total	\$ & \$ NRE	<27	2 years from end of procurement cycle	Total	\$ & \$ NRE	<11.6	4 years from end of procurement cycle

Nancy C. Smith/EG23/x38275

Navigation Control and Aeronautics Division



GN&C Option #2

BASELINE				OPTION#2			
component	cost	weight (kg)	delivery	component	cost	weight (kg)	delivery
H-764 IMU	\$ & \$ NRE (tests for space applications)	9.1	1 year from end of procurement cycle	HI IFMU (w/ decreased accuracy due to RLG 1308)	\$ & \$ NRE (tests for space applications)	7.5	1 year from end of procurement cycle no earlier than 12/94
Jet Driver's (GD & HI estimate for \$, kg & delivery)	\$ & \$ NRE (redesign for 8 R4Ds & 8R6Cs)	17.0	2 years from end of procurement cycle (18 months redesign & 6 months delta qual tests)	same	\$ & \$ NRE	17.0	2 years from end of procurement cycle
LLNL Star Tracker	\$ & \$ NRE (add 28V, star map)	< 1	1 1/2 years from end of procurement cycle	same	\$ & \$ NRE	< 1	1 1/2 years from end of procurement cycle
Total	\$ & \$ NRE	<27	2 years from end of procurement cycle	Total	\$ & \$ NRE	<25.5	2 years from end of procurement cycle no earlier than 12/94

Nancy C. Smith/EG23/x38275

Navigation Control and Aeronautics Division

GN&C Option #3

BASELINE				OPTION#3			
component	cost	weight (kg)	delivery	component	cost	weight (kg)	delivery
H-764 IMU	\$ & \$ NRE (tests for space applications)	9.1	1 year from end of procurement cycle	Modified HI IFMU w/ jet driver board (w/ decreased accuracy due to RLG 1308)	\$ & \$ NRE for tests & jet driver board design	8.5	4 years from end of procurement cycle finishing no earlier than 12/96
Jet drivers (GD & HI estimate for \$, kg & delivery)	\$ & \$ NRE (redesign for 8 R4Ds & 8 R6Cs)	17.0	2 years from end of procurement cycle (18 months redesign & 6 months delta qual tests)				
LLNL Star Tracker	\$ & \$ NRE (add 28V, star map)	< 1	1 1/2 years from end of procurement cycle	same	\$ & \$ NRE	< 1	1 1/2 years from end of procurement cycle
Total	\$ & \$ NRE	<27	2 years from end of procurement cycle	Total	\$ & \$ NRE	<9.5	4 years from end of procurement cycle

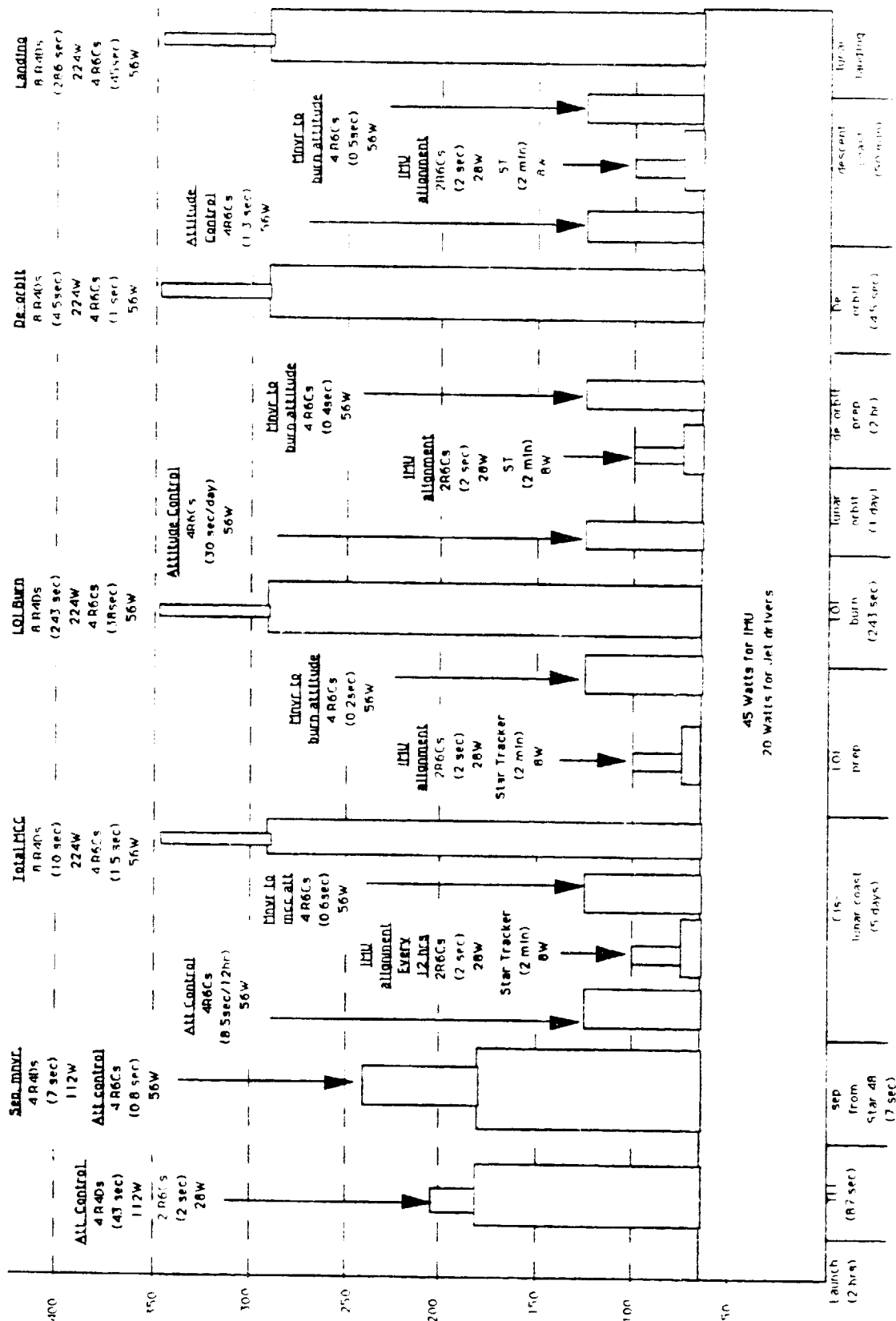
Nancy C. Smith/EG23/x38275

Navigation Control and Aeronautics Division

GN&C Option #4

BASELINE				OPTION#4			
component	cost	weight (kg)	delivery	component	cost	weight (kg)	delivery
H-764 IMU	\$ & \$ NRE (tests for space applications)	9.1	1 year from end of procurement cycle	Dual Polarization RFOG IMU w/o processing (would require GN&C flight code to be placed in the GPC & additional work to calculate time delays)		< 1	2 years from end of procurement cycle (no earlier than 12/93)
Jet drivers (GD & HI estimate for \$, kg & delivery)	\$ & \$ NRE (redesign for 8 R4Ds & 8R6Cs)	17.0	2 years from end of procurement cycle (18 months redesign & 6 months delta qual tests)	same	\$ & \$ NRE	17.0	2 years from end of procurement cycle
LLNL Star Tracker	\$ & \$ NRE (add 28V, star map)	< 1	1 1/2 years from end of procurement cycle	same	\$ & \$ NRE	< 1	1 1/2 years from end of procurement cycle
Total	\$ & \$ NRE	<27	2 years from end of procurement cycle	Total	\$ & \$ NRE	<19	2 years from end of procurement cycle

NASA Johnson Space Center



Artemis Common Lunar Lander Data System



David Pruett / EK11 / x35269

Flight Data Systems Division



Driving Requirements and Assumptions

- Developed from program requirements and goals and detailed interviews with subsystem leads
- Data Systems Design Requirements
 - Open loop command and control
 - On board stored command sequences and ground initiated commands
 - Health and Status Monitoring with operational Mode Control (nominal and backup)
 - Data acquisition, distribution and telemetry formatting
 - One sample per second, no data recording
 - Telemetry rate of 4.4Kbits/sec (75% of Comm capacity)
 - Timing control
 - 1ms resolution
 - Accuracy of 5x10⁻⁸ sec/sec of error over 6 days (do not meet - see issues list)
- Assumptions
 - Utilize existing Space Qual hardware or Mil spec if it can be qualified to mission levels



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Trades and Analysis



- **Command and Control**

- Initial understanding was for no command and control from the ground
- State Vector update, failure mode reset, and command sequence modification became apparent
- Level of commanding is minimal, not a design driver

David Pruett / EK11 / x35269

3/9/32

DS 3

Flight Data Systems Division



Trades and Analysis

• Data Acquisition and Telemetry

- Interviewed all subsystem leads to determined data acquisition needs
- One sample per second required except possibly during landing phase
- Final discussions determined that landing phase rate could be 1 sample per second also
- Requirement for recording data during communications loss caused a data recorder to be included in the data system - significant increase in power and weight
- Subsequent discussions determined that recording during translunar coast was not cost efficient and that recording during landing was not necessary because the vehicle would be in line of sight of Earth at all times during landing
- Removal of recording requirement removed need for recorder, thus reducing power, weight and cost
- Removal of higher data acquisition rate during landing simplified the data acquisition system by requiring only one format during the entire mission.
- Removal of recorder and higher rate on landing also resulted in the reduction of the Comm data link rate from 12 kbps to 6 kbps, an additional savings in power



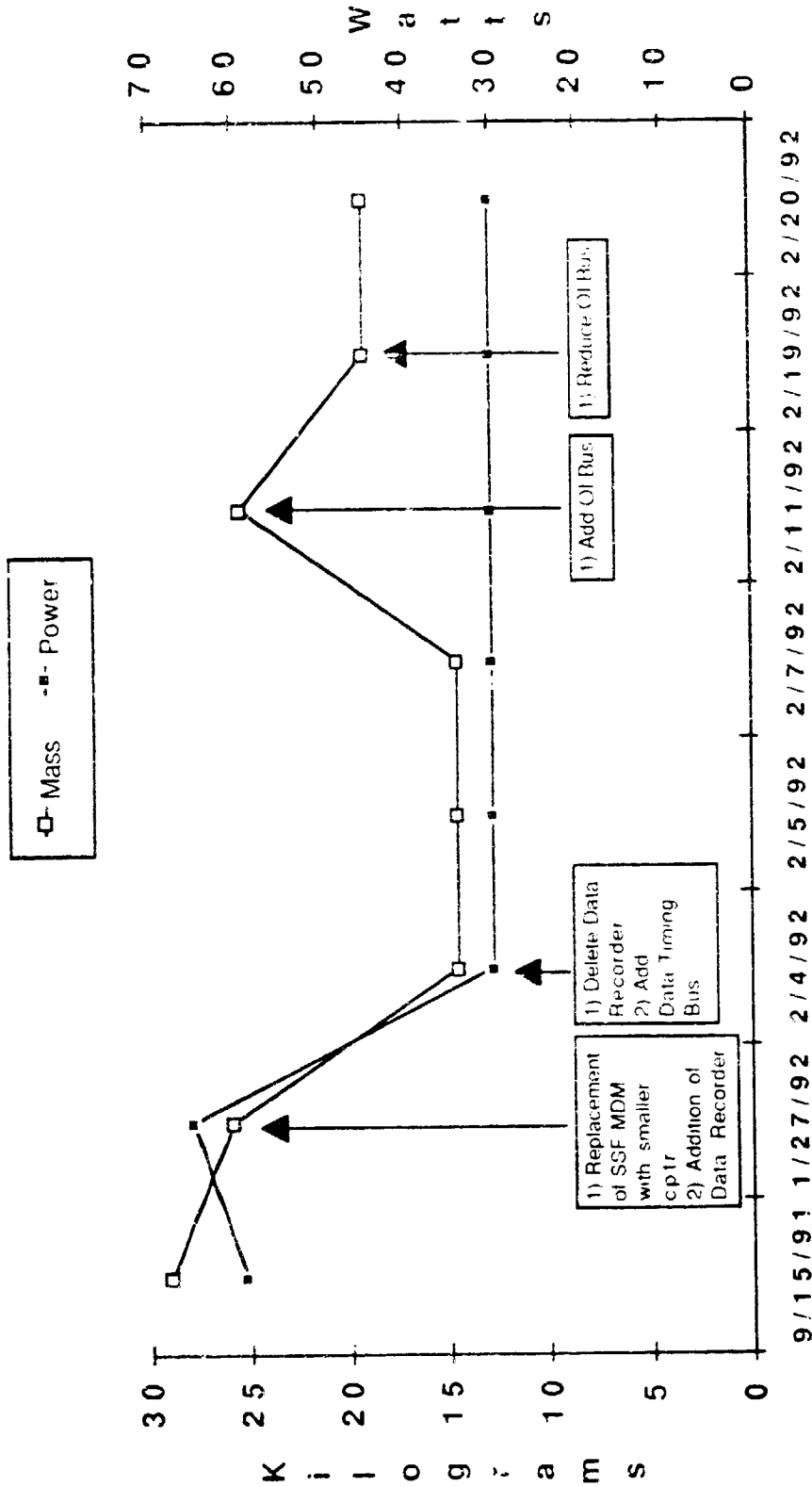
Trades and Analysis

• Timing

- GN&C desired a clock accurate enough to allow them to ignore timing error in their guidance calculations
- This would also have reduced the need for ground processing of state vector data
- An investigation of timing sources indicated that to get the necessary error, a temperature controlled cesium clock would be necessary - a costly, heavy and power hungry solution
- Subsequent discussions led to the conclusion that state vector updates would be needed anyway to meet the 5 km targeting error
- Discussions identified several possible procedural alternatives for a high accurate onboard clock
- Therefore we only specified a moderately accurate clock that could be put on a card.
- Final recommendations on how the timing will be handled will be resolved during Phase A



Artemis Data System Mass/Power History





NASA Johnson Space Center



Data Acquisition Load

	Bits/Word	Words	Total Bits/sec
Digital(1553)	8	421	3,368
Analog	8	78	624
Discretes	1	63	63
Total		562	4,055
With 10% Format Overhead		618	4,461

Mission Phase	Earth Orbit	TL Coast	Lunar Orbit	Landing
Link Rates(Kbps)	6	6	6	6
% of Link Rate	75%	75%	75%	75%

David Pr. / EK11 / x35269

3/9/92

DS 7

Flight Data Systems Division



NASA Johnson Space Center



GAP Loading Estimates

Function	New Code (SLOCs)	Reuse (SLOCs)	PROM (KB)	Buffer (KB)	Data (KB)	Proc (KIPS)
Data Serv Mgr	6000	0	150	333	75	75
Data System Mgr	8000	0	200	0	100	100
OS/AdaRTE	-	-	30	0	337	337
Command Proc	4000	4000	100	0	50	50
Subsys Direction	1000	0	25	0	12	12
Gross Size Totals	19000	4	505	333	575	575
Design Size			750	1000	1000	1200
% Capacity			67%	33%	58%	48%

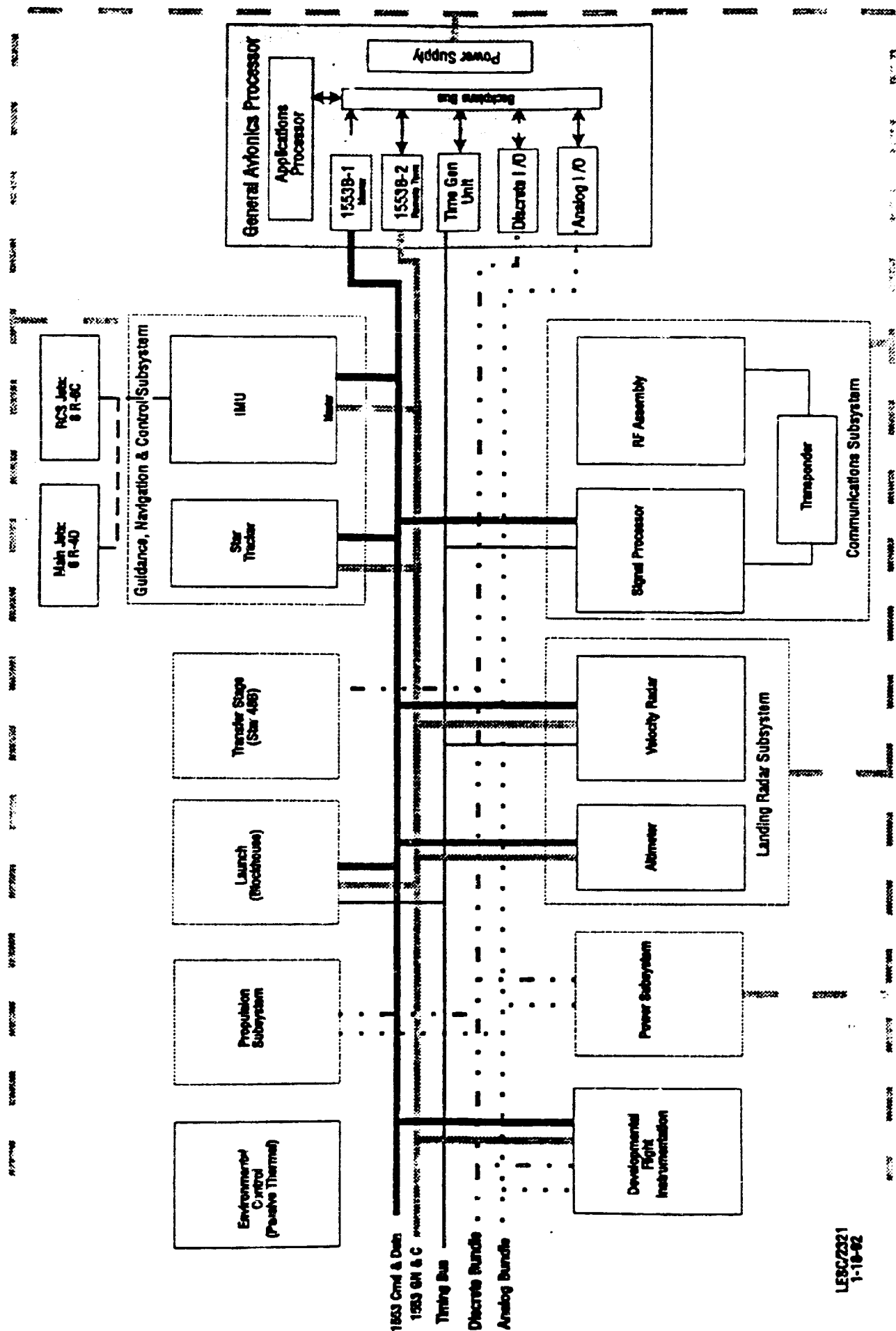
David Pruett / EK11 / x35269

3/9/92

DS 8

Flight Data Systems Division

Common Lunar Lander Space Data System Interface Diagram





NASA Johnson Space Center

Data System Baseline Architecture



- External Interfaces

- 1553B serial bus for
 - Subsystem Command and Control (if required by the subsystem)
 - Health and Status Data from Subsystem (if required by subsystem)
- Serial Timing Bus for timing synchronization with GN&C
- Operational Instrumentation (OI) bundle
 - Analog bundle and discrete bundle for sensor and effector input and output

David Pruett / EK11 / x35269

3/9/92

DS 10

Flight Data Systems Division



Data System Baseline Architecture

• Internal Architecture

- Single String
- General Avionics Processor (GAP) (128,000 hrs MTBF)

EEPROM

≥ 750 KBytes

RAM

$\geq 2,000$ KBytes

Processing Capacity ≥ 1.2 MIPS

EDAC

for single event upset

Interfaces

Dual 1553B

8 bit Analog Input (79)

1 bit Digital I/O (63)

Ground Support Equipment (TBD)

- Time Generation Unit (TGU) (100,000 hrs MTBF)

Accuracy

2x10⁻⁵ seconds of error/sec over 6 day mission (see issues list)

Format

IRIG-B, CCSDS or other

Resolution

1ms

Interfaces

Timing Bus



Critical Path



- Procurement of Development and Flight Hardware
 - Establish Source Evaluation Committee
 - Develop SOW/RFP
 - Successor to Requirements Review
 - Vendor evaluations
 - Contractor selections (multiple for detailed analysis)
 - Vendor designs
 - Final Selection
 - Successor to PDR
 - Contract Change Order development and negotiations
 - Hardware development and delivery



Open Issues



- Timing Requirements
 - GN&C Accuracy requirements (5 x10-8 Sec of error/sec over 6 day mission) drive us to high accuracy clock that is costly in money, weight and power
 - GN&C is analyzing requirement to determine alternative solution
 - Time update from ground with state vector
 - Less accurate time required without update
- Power and weight reductions
 - Trade to determine if combining Data System, Comm and GN&C processing in one box would be effective
 - Will perform trade discussions during Phase A
- Fault Tolerance and Recovery
 - Current goal is single string
 - Program needs to specify degraded operation modes so that subsystems can design in recovery control
- Integration, Test and Verification
 - Will define in more detail what is required for IT&V during Phase A



COMMON LUNAR LANDER COMMUNICATION SUBSYSTEM PHASE II DESIGN

BY

EE7/HENRY CHEN

March 10, 1992



INTRODUCTION

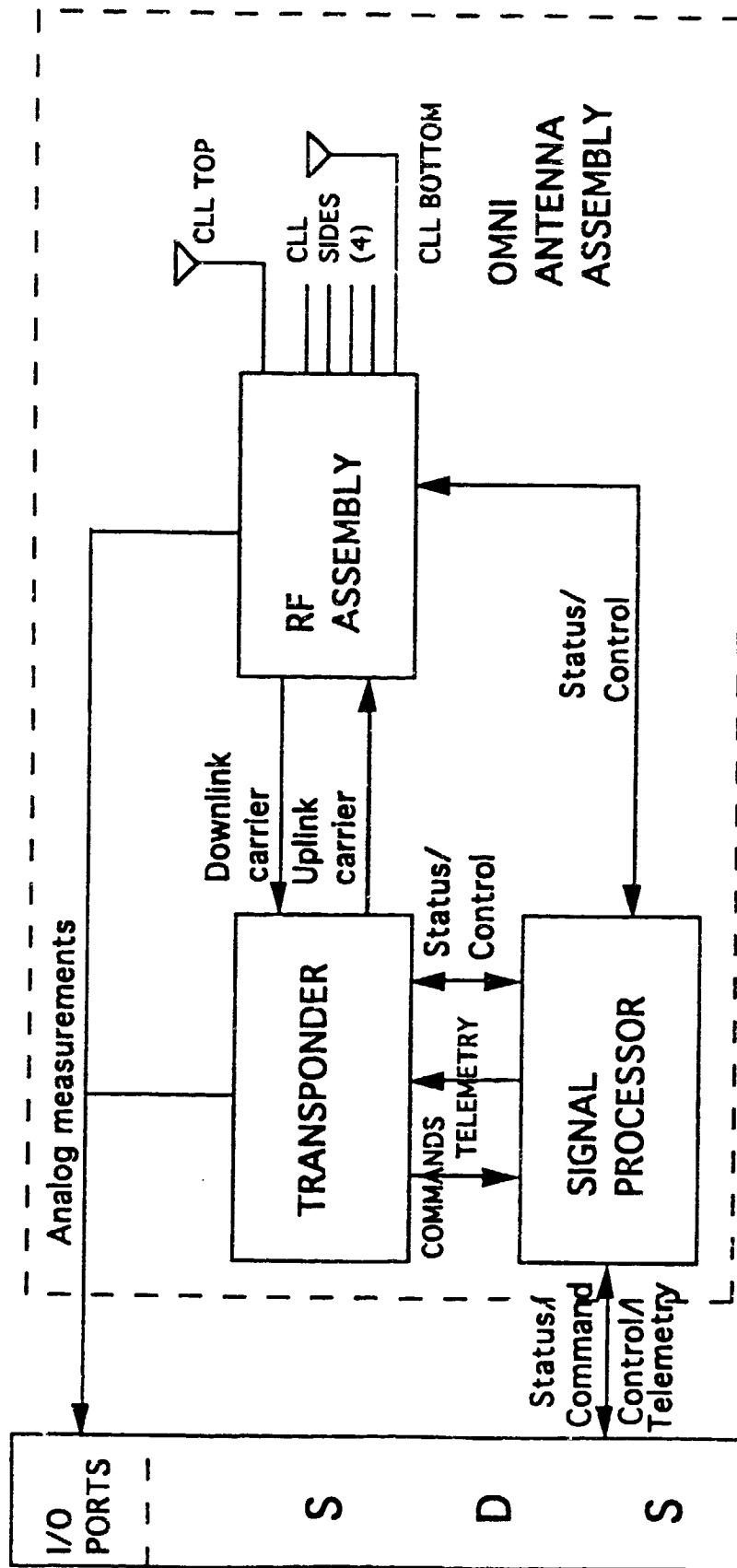
- TCD team effort
 - EE2/ K. D. McClain
 - EE3/ T. Early
 - EE7/ H. Chen, B. Luu
 - LESC/ K. Byerly
- Requirements
 - Doppler/Tone Ranging for state vector generation
 - Command data on the uplink to provide state vector and timing updates as well as real time commands
 - Telemetry data on the downlink
- Phase II baseline design has been completed
- Power, weight, size, cost, and schedule estimates have been provided to ET



BASELINE DESIGN

- Data Rate:
 - Telemetry: 6Kbps
 - Command: up to 2Kbps
- Deep Space Network (DSN) 26m subnet is used as ground interface
- There are four major assemblies: Antennas, RF Assembly, Transponder, and Signal Processor
- Conical spiral omni directional antennas are used
- RF Assembly performs antenna switching functions
- Transponder performs power amplification, diplexing, modulation/demodulation, synchronization functions, and ranging signal turn-around
- Signal Processor performs convolutional encoding, decryption, and frame synchronization. It also interfaces with the Space Data System for all digital data through 1553B bus
- Single string system with a MTBF of 10,000 hours

CLL COMMUNICATION SUBSYSTEM



DESIGN CHANGES FROM PHASE I



- Data rate for the telemetry is reduced from 11.6 Kbps to 6 Kbps to allow operation with the DSN 26m subnet
- DSN 26m subnet replaces 34m subnet
 - Greater antenna tracking capability
 - Tone ranging which provides compatibility with existing ESTL Communication testbed
- CLL will use DSN 26m subnet up to 3 hours out of every 12 hours
- 10 Watts Power Amplifier (PA) in the RF Assembly is deleted (net power savings). The PA in the transponder is increased to 5W. The diplexer in the RF Assembly is transferred to the transponder
- A coherent receiver is selected to facilitate antenna selection
- The communication subsystem's control and monitoring functions for all digital data are transferred to the Signal Processor
- The Space Data Subsystem baseline design requires a change to 1553B interface for all digital data

POWER, WEIGHT, AND SIZE FOR CLL COMMUNICATION SUBSYSTEM
(Telemetry, ranging & command option)

UNIT	WEIGHT	VOLUME	#	Power	VENDOR
S-Band System using DSN 26 subnet [XPNDR, RF Assembly, Processing module, Antennas(6) and Cables]					
RF Assembly [w/embedded controller]	7.94Kg	7800cc 16x20x24	1	12.7W	custom*
XPNDR [Near-Earth XPNDR]	4.05Kg	3500cc 16x20x11	1	40.5W(p)** 4.5 W(s)**	Motorola
Antennas	1.38Kg	8640 9 cm height 10 cm diameter	6	0 W	Watkins Johnson
Cable	0.68Kg	900cc	1 set	0 W	GORE
Processing Module	6.0Kg	8430cc 18x18x26	1	27W	custom*
Total	20.05Kg***	29,270cc		80.2W(p)** 44.2W(s)**	

* Equipment to be built in house from components with known heritage

p - peak power, s- standby power

*** with mounting structure 23.2Kg



BACK-UP MATERIAL

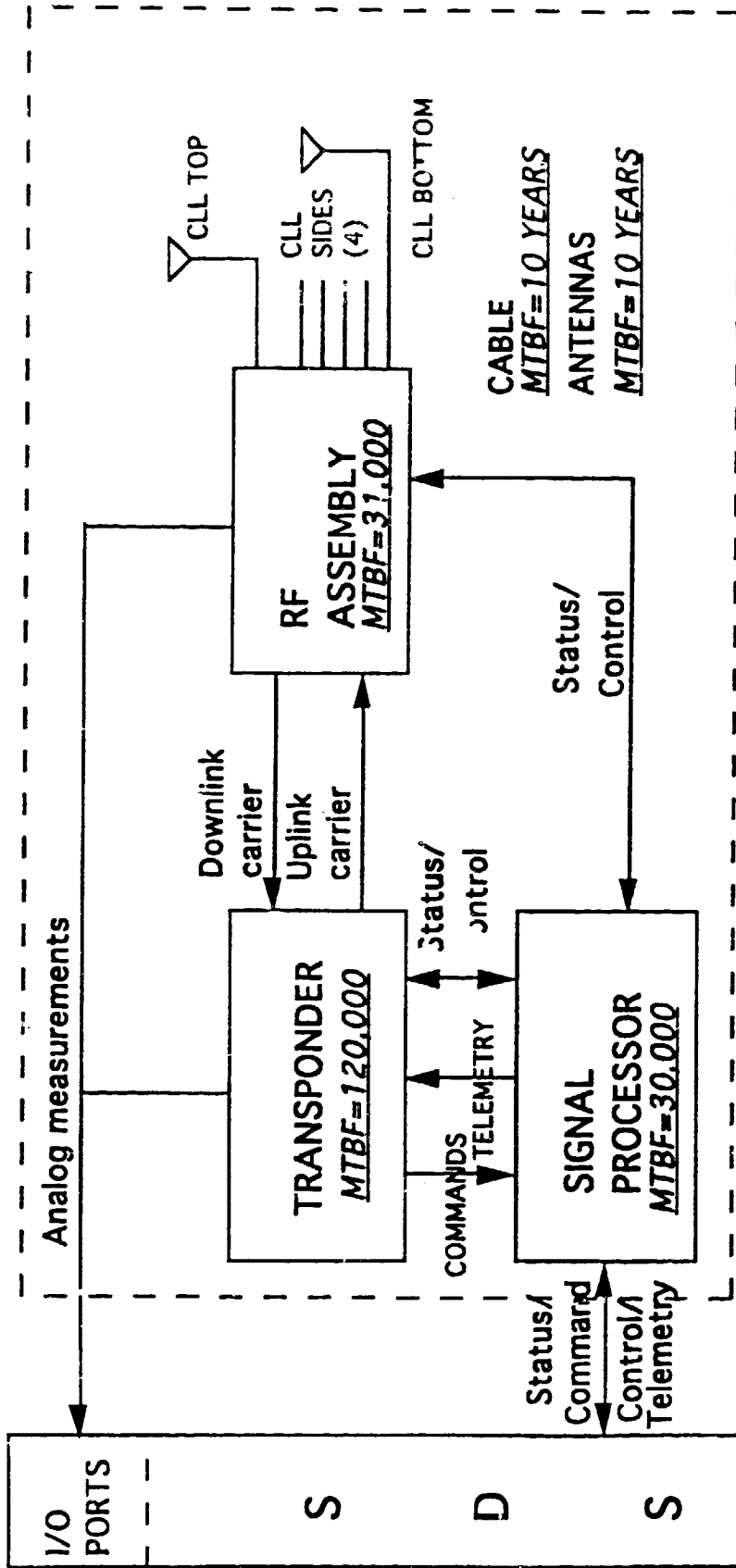
- I. COMMUNICATION SUBSYSTEM RELIABILITY**
- II. DETAILED BLOCK DIAGRAMS**
- III. LINK MARGIN TABLES**
- IV. AREAS FOR FUTURE STUDIES**

Henry Chen/EE7/x30128

Tracking and Communications Division



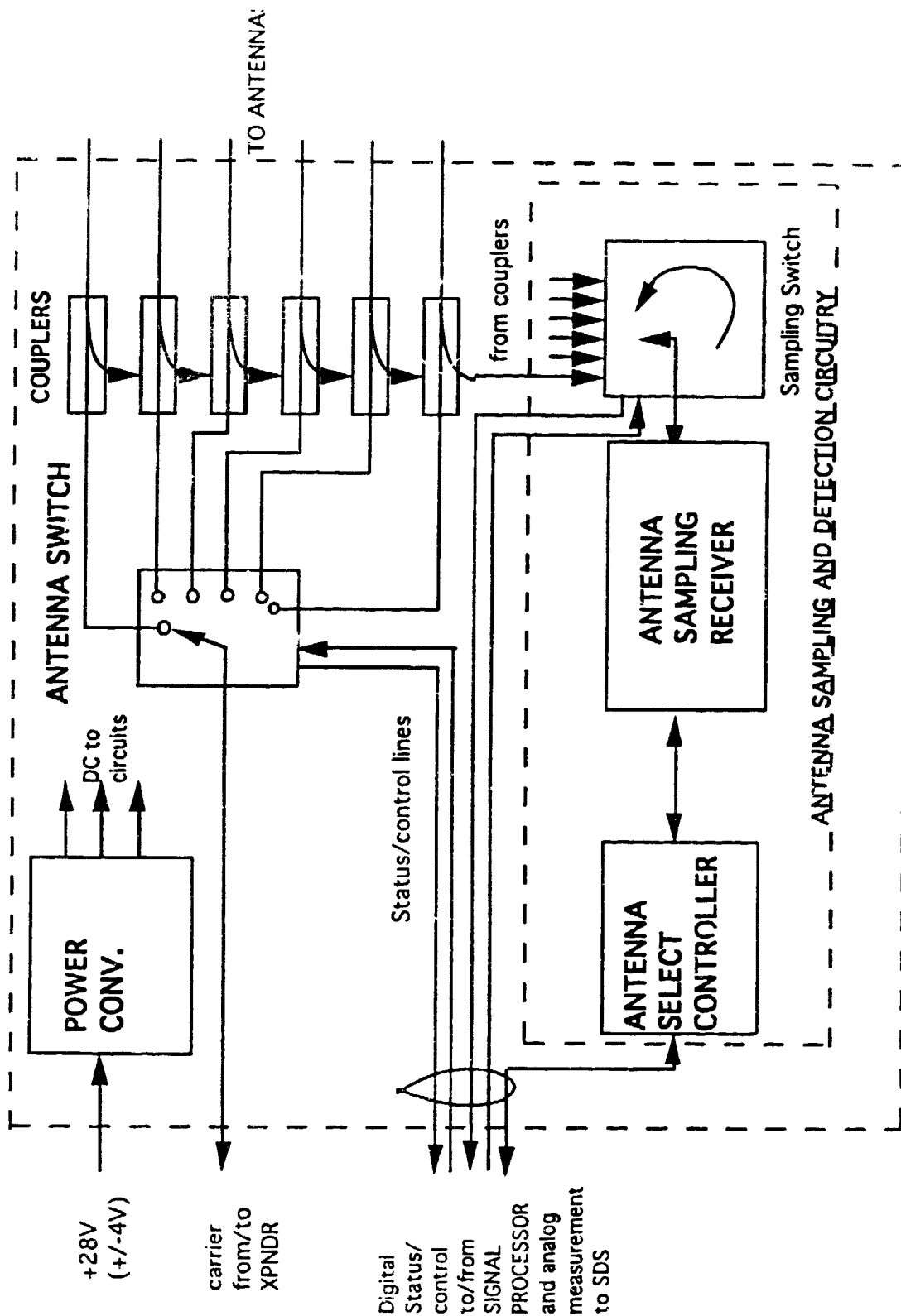
COMMUNICATION SUBSYSTEM RELIABILITY



COMMON LUNAR LANDER (CLL) RF COMMUNICATION SUBSYSTEM

MTBF=10,000 HOURS

CLL RF ASSEMBLY

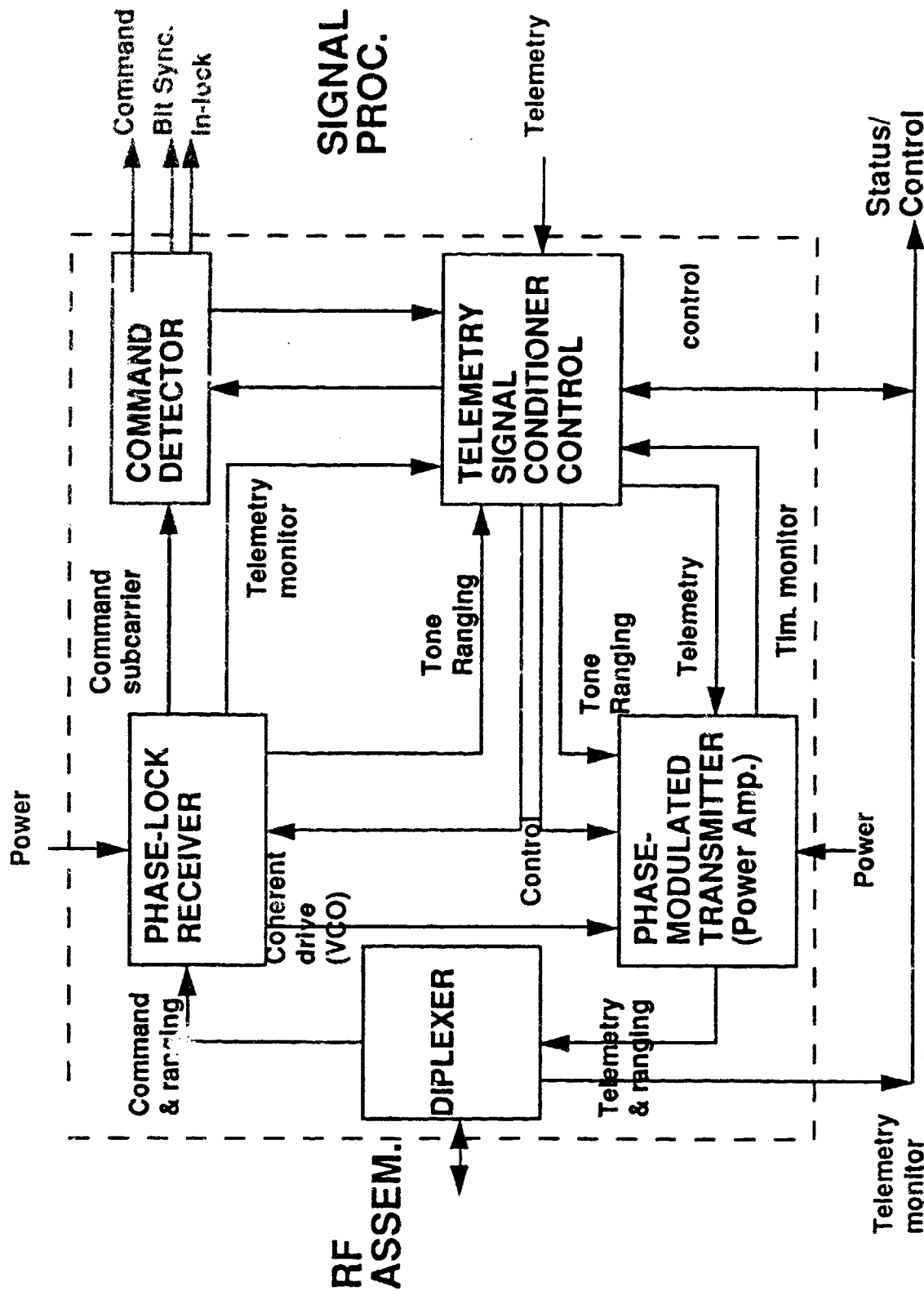


Henry Chen/EE7/x30128

Tracking and Communications Division



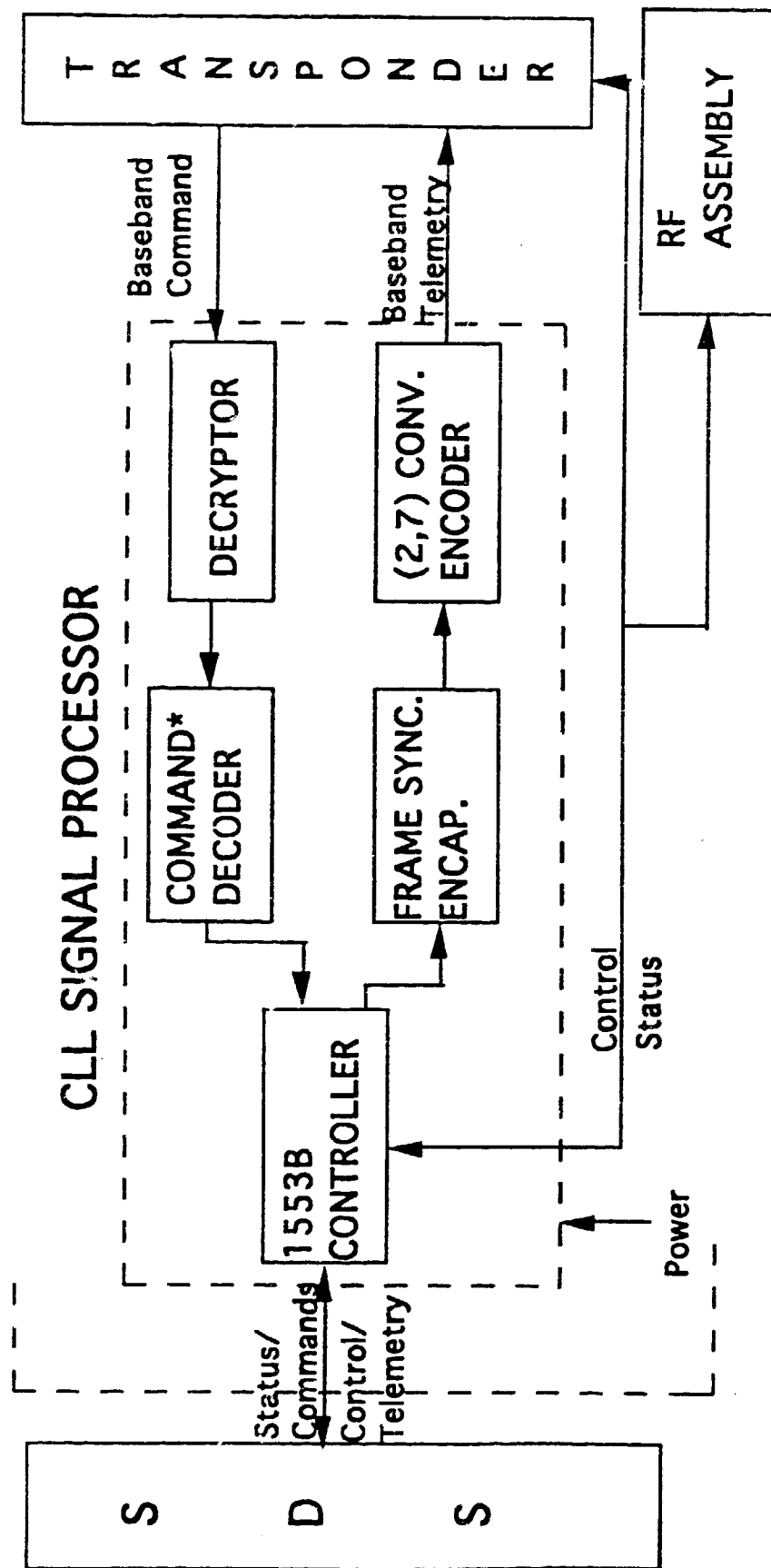
NASA NEAR EARTH TRANSPONDER



Henry Chen/EE7/x30128

Tracking and Communications Division

CLL SIGNAL PROCESSOR MODULE



* The command decoder performs frame synchronization and error detection (if needed).

COMMON LUNAR LANDER TO DSN 26M SUBNET-S BAND; 6W PA, OMNI ANTENNA
RETURN TELEMETRY CHANNEL CIRCUIT MARGIN

Parameters	Value	Remarks
1 Transmit Power, dBW	7.70	5.9 watts
2 Transmit Circuit Loss, dB	-5.90	Estimate
3 Transmit ant gain, dBic	2.00	Omni antenna
4 Transmit EIRP, dBW	3.80	1 + 2 + 3
5 Space loss, dB	-211.60	$r = 395000 \text{ km}$ $f = 2.300 \text{ GHz}$
6 Polarization loss, dB (worst case)	-0.50	Estimate
7 Pointing Loss	-0.20	DSN 810-5 Rev. D Auto-track
8 Receive antenna gain	51.50	26M, DSN 810-5 Rev. D, TCI-20 (including feedline loss)
9 Total Received Power (Prec)	-157.00	4 + 5 + 6 + 7 + 8
10 Maximum System Temp	22.86	DSN 810-5 Rev. D 193 °K Ref 100° LNA at Zenith, 175 °K Horizon Addition 18 °K
11 Boltzman's Constant (dBW / K) / Hz	-228.60	1.38E-23 W / Hz / K
12 Noise Spectral Density (No)	-205.74	10 + 11
13 Receiver G / T, dB / K	28.64	8 - 10
14 Prec / No, dB-Hz	48.74	9 - 12
15 Modulation Loss	-2.10	Bsc=0.5 rad Bd=1.0 rad
16 Bit rate bandwidth, dBHz	37.80	6.00 kbps
17 Bit Sync Degradation, dB	-1.00	DSN 810-5 Rev. D, TLM-50
18 Coding Gain, dB	5.30	(2, 7) Convolutional Code
17 Receive Eb / No, dB	13.14	14 + 15 - 16 + 17 + 18
24 Required Eb / No, dB	9.60	1.0E-5 BER
25 LINK CIRCUIT MARGIN, dB	3.54	20 - 24

COMMON LUNAR LANDER TO DSN 26 M-S BAND; OMNI ANTENNA, 6W PA
RETURN LINK RANGE CHANNEL CIRCUIT MARGIN

Parameters	Value	Remarks
1. Transmit Power, dBW	7.70	5.9 watts
2. Transmit Circuit Loss, dB	-5.90	Estimate
3. Transmit ant gain, dBic	2.00	Omni antenna
4. Transmit EIRP, dBW	3.80	1+2+3
5. Space loss, dB	-211.60	r = 395000 km f = 2.300 GHz
6. Polarization loss, dB (worst case)	-0.50	Estimate
7. Pointing Loss	-0.15	DSN 810-5 Rev. D Auto-track
8. Receive antenna gain	51.50	26M, DSN 810-5 Rev. D, TCI-20 (including feedline loss)
9. Total Received Power (Prec)	-156.95	4+5+6+7+8
10. Maximum System Temp	22.86	DSN 810-5 Rev. D 193 °K Ref 100° LNA at Zenith, 175 °K Horizon Addition 18 °K
11. Boltzman's Constant (dBW/K)/Hz	-228.60	1.38E-23 W/Hz/K
12. Noise Spectral Density (No)	-205.74	10 + 11
13. Receiver G/T, dB/K	28.64	8 - 10
14. Prec/No, dB-Hz	48.79	9 - 12
15. Modulation Loss	-14.70	Bsc=0.5 rad, Bd=1.0 rad
16. Post det. tone S/C power to noise spectral density, Psc/No, dBHz	34.09	14 + 15
17. Required Psc/No, dBHz	22.80	Required for using 500KHz Major Range Tone
18. Major range tone margin, dB	11.29	16 - 17
19. Required Prec/No for carrier in-lock, dBHz	30.00	Required for medium acquisition
20. Carrier in-lock tracking margin, dBHz	18.79	14 - 19
21. LINK CIRCUIT MARGIN, dB	11.29	Smaller of 18 and 20

**DSN 26M SUBNET TO COMMON LUNAR LANDER, S-BAND
FORWARD COMMAND CHANNEL CIRCUIT MARGIN**

Parameters	Value	Remarks
1. Transmit power, dBW	43.0	20.0 KW
2. Transmit ant gain, dB	51.5	26M, DSN 810-5 Rev. D, TCI-20 (including feedline loss)
3. Transmit EIRP, dBW	94.5	1 + 2
4. Space loss, dB	-210.9	r=395000 km f=2.120GHZ
5. Polarization loss, dB (worst case)	-0.9	2.2 dB (Tx AR) 6.0 dB (Rx AR)
6. Pointing loss, dB	0.1	DSN 810-5 Rev. D conscan, TCI-30
7. Receive ant gain, dB	2.0	Omni antenna
8. Receive ckt loss, dB	-5.9	Estimate
9. Total receive power (Prec), dBW	-121.2	Sum 4 thru 9
10. System noise temp, dBK	30.1	Ts=1024 K(5.5 dB NF, Ta=290K)
11. Receiver G/T, dB/K	-34.0	7 + 8 - 10
12. Noise Spectral density (No), dBW/Hz	-198.5	Boltzmann's constant(-228.6) + 10
13. Modulation loss, dB	-3.8	Bsc=1.0 rad, Bd=1.0 rad
14. Prec/No, dBHz	77.3	9 - 12
15. Noise bandwidth, dBHz	33.0	20 Kbps
16. Receive Eb/No, dB	40.5	13 + 14 - 15
17. Theoretical Eb/Nc, dB	9.6	1.E-5 BER, OQPSK
18. Implementation loss, dB	-2.0	Estimate
19. Req'd Eb/No, dB	11.6	17 - 18
20. LINK MARGIN, dB	28.9	16 - 19

3/5/92

DSN 26M SUBNET TO COMMON LUNAR LANDER, S BAND
FORWARD RANGE CHANNEL CIRCUIT MARGIN

Parameters	Value	Remarks
1. Transmit power, dBW	43.0	20.0 KW
2. Transmit ant gain, dB	51.5	26M, DSN 810-5 Rev. D, TCI-20 (include feedline loss)
3. Transmit EIRP, dBW	94.5	1 + 2
4. Space loss, dB	-210.9	r=395000 km f=2.120GHZ
5. Polarization loss, dB (worst case)	-0.9	2.2 dB (Tx AR) 6.0 dB (Rx AR)
6. Pointing loss, dB	-0.1	DSN 810-5 Rev. D conscan, TCI-30
7. Receive ant gain, dB	2.0	Omni antenna
8. Receive ckt loss, dB	-5.9	Estimate
9. Total receive power (Prec), dBW	-121.3	Sum 3 thru 8
10. System noise temp, dBK	30.1	Ts=1024 K(5.5 dB NF, Ta=290K)
11. Receiver G/T, dB/K	-34.0	7 + 8 - 10
12. Noise Spectral density (No), dBW / Hz	-198.5	Boltzmann's constant(-228.6) + 10
13. Prec/No, dBHz	77.2	9 - 12
14. Modulation loss, dB	-3.8	Bsc=1.0 rad, Bd=1.0rad
15. Pos. det tone S/ C power to noise spectral density, Psc/No, dBHz	73.4	13 + 14
16. Required Psc/No, dBHz	22.8	Estimate for using 500KHz Major Ranging Tone
17. Major range tone margin, dB	50.6	15 - 16
18. Required Prec/No for carrier in-lock, dBHz	50.0	Required for fast acquisition
19. Carrier in-lock tracking margin, dBHz	27.2	13 - 18
20. LINK MARGIN, dB	27.2	Smaller of 17 and 19



AREAS FOR FUTURE STUDY

- Should part of the signal processor's functions be incorporated in the Space Data System (i.e., to eliminate the 1553B interface)?
- Should Space Data System power up/down the communication transmitter and receiver instead of only the transmitter?
- Antenna switching algorithm: coherent receiver vs. line-of-sight calculation
- Is encryption of the command link a program requirement?
- Can the signal go through the DSN in bent-pipe mode?

TRACKING SUBSYSTEM

PHASE 2 BASELINE

COMMON LUNAR LANDER DESIGN REVIEW

March 10, 1992

HISTORICAL PERSPECTIVE

THREE U.S. SPACE PROGRAMS HAVE ACCOMPLISHED PLANETARY LANDINGS

- ☐ **SURVEYOR**
- ☐ **APOLLO**
- ☐ **VIKING**

ALL THREE USED THE SAME TECHNIQUE

- ☐ **ALTIMETER FOR RANGE TO THE SURFACE**
- ☐ **VELOCITY RADAR TO SENSE VELOCITY ALONG THE MAJOR AXES**

ALL THREE SYSTEMS WERE SUCCESSFUL

MAJOR SYSTEM DRIVERS

FIRST LAUNCH DATE OF JUNE, 1996

- SUBSYSTEM FLIGHT HARDWARE NEEDED BY NOVEMBER, 1994

PERFORMANCE REQUIREMENTS/COMPLEXITY ON THE LEVEL OF SURVEYOR

- THE TRACKING SYSTEM IS NOT A TECHNOLOGY ISSUE

William X. Culpepper/EE6/x31479

Tracking and Communications Division



TRACKING SYSTEM BASELINE

BASED ON THE VIKING PROGRAM INSTRUMENTATION DESIGN.

RADAR ALTIMETER

MEASURES HEIGHT OF VEHICLE ABOVE THE SURFACE.

VELOCITY RADAR

MEASURES 3-AXIS VELOCITIES OF VEHICLE. RELATIVE TO SURFACE.

PERFORMANCE ENVELOPE

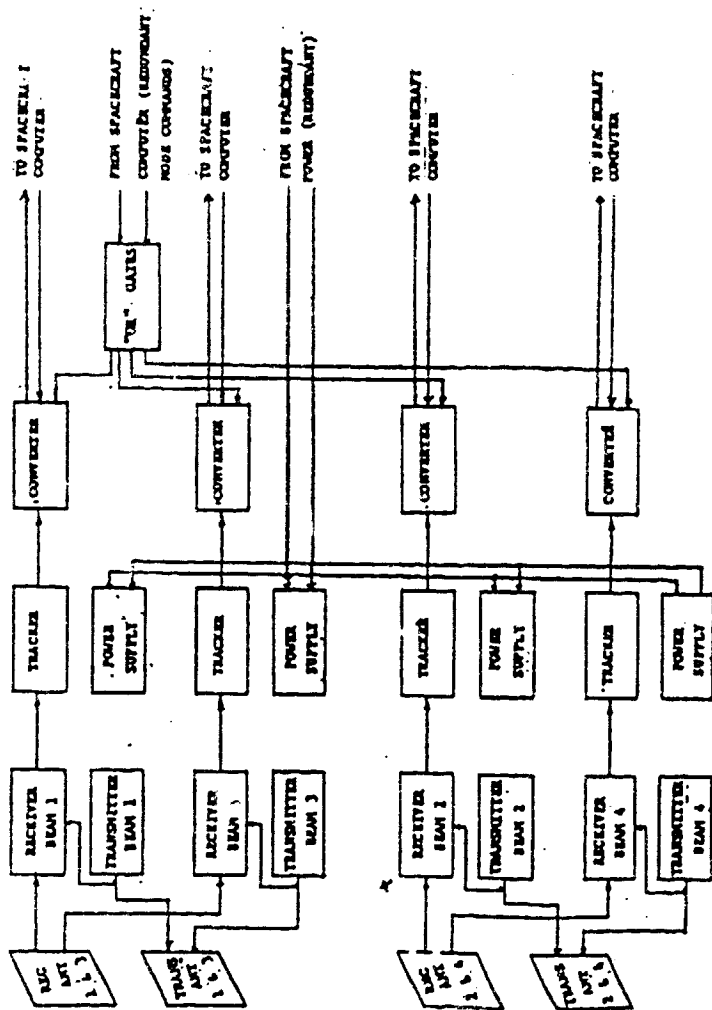
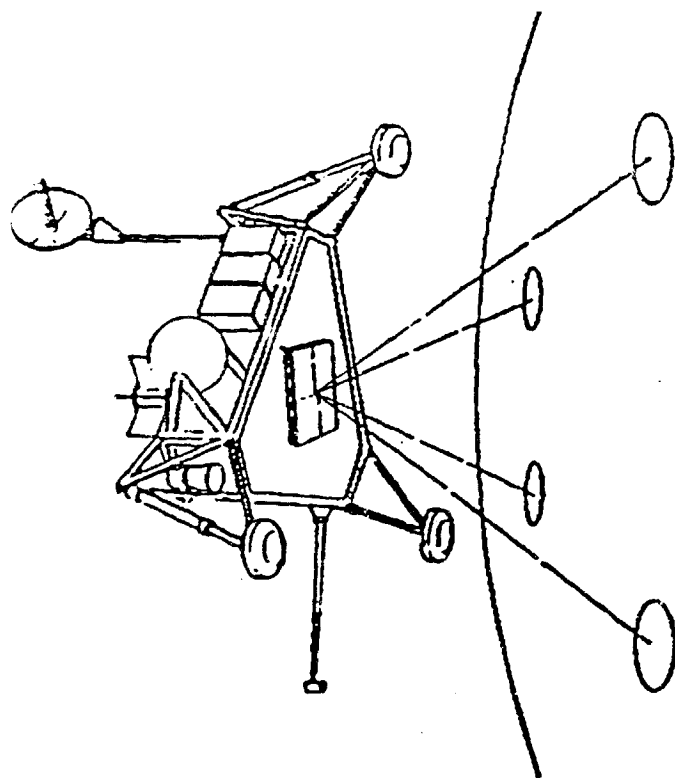
VELOCITY: $0.3 \text{ m/s} + 3\%$ ($V > 300 \text{ m/s}$)

$0.3 \text{ m/s} + 2\%$ ($V < 200 \text{ m/s}$)

RANGE: $9 \text{ m} + 5\%$ ($R > 300 \text{ m}$)

$1.3 \text{ m} + 5\%$ ($R < 300 \text{ m}$)

MINIMUM HEIGHT: 30 m.





BASELINE UPDATES

RADAR ALTIMETER

MAXIMUM ALTITUDE CAPABILITY DECREASED FROM VIKING REQUIREMENTS.
WEIGHT SAVINGS. POWER SAVINGS.

VELOCITY RADAR

REDUCED TO A THREE CHANNEL SYSTEM FROM A FOUR CHANNEL SYSTEM
25% SAVINGS IN WEIGHT AND POWER. LOSS OF REDUNDANCY CAPABILITY.

PHASE "2" BASELINE WEIGHTS AND POWER

ALTIMETER: 4.9 Kg, 27 W

RADAR: 16.6 Kg, 51 W

SAVINGS

WEIGHT: 6.5 Kg

POWER: 18.5 W



PROGRAMMATIC CONSIDERATIONS

PROCUREMENT SCHEDULE

REDUCED FROM 12 MONTHS TO 9 MONTHS

IMPLIES PRIORITY ACTION AND ON TIME SPECIFICATION DATA.

HARDWARE DEVELOPMENT SCHEDULE

REDUCED TO 24 MONTHS FROM 29 MONTHS

INCREASED COST. SOME INCREASED RISK.

COST

NON-RECURRING COSTS INCREASED TO \$ FROM \$

RELIABILITY

ORIGINAL MTBF OF 16,400 HOURS REMAINS VALID.

MTBF DRIVEN BY ALTIMETER. RADIATED POWER REDUCTION AIDS MTBF.

MTBF FOR FOUR CHANNEL RADAR WAS A SERIAL CALCULATION AND A

REDUCTION TO THREE CHANNELS SHOULD IMPROVE MTBF.

PROBABILITY OF SUCCESSFUL OPERATION FOR ONE HOUR IS 0.99939.



TRACKING SYSTEM CRITICAL PATH

PHASE C/D HARDWARE PROCUREMENT AND DEVELOPMENT SCHEDULE IS 33 MONTHS.

FROM B-LEVEL SPECIFICATIONS TO CONTRACT PLACEMENT IS 9 MONTHS.
THAT INCLUDES WRITING SOW, RFP OR JOFOP, etc.

HARDWARE DEVELOPMENT SCHEDULE IS 24 MONTHS.
THAT INCLUDES QUAL PROGRAM, HELICOPTER FLIGHT TEST, etc.



Common Lunar Lander Thermal Control System (TCS)

Steve Rickman/ES3/x.38867

Structures and Mechanics Division



Common Lunar Lander Thermal Control System (TCS) Baseline

- CLL thermal control will be accomplished passively.
- TCS components consist of multi-layer insulation (MLI) blankets, heaters, coatings, and isolators.
- Propellant tanks will be surrounded by MLI blankets and all tanks will be enshrouded in the spacecraft structure. A low emittance coating will cover the inside of the structure to provide further radiative isolation. Tank heaters may not be needed provided that the lunar orbit loiter time is less than about 7 days.
- Heaters will be required to keep the main engine injector flanges above 40 °F. An estimated peak power of 122 Watts (with a 50% duty cycle) is required for the current configuration in a solar inertial attitude.

Steve Rickman/JSC/x38867

Structures and Mechanics Division



Common Lunar Lander Thermal Control System (TCS) (Continued...)

- Propellant line heater power is estimated to be 48 Watts (with a 50% duty cycle).
- Power dissipating avionics boxes will require mounting with a good view to space.
- There may be benefit in using a passive thermal control (PTC) flight mode (Barbeque mode) to reduce heater power requirements.



Baseline Rationale

- Solar inertial attitude baselined. Current TCS concept is response to the baseline.
- Minimize TCS cost and complexity. Passive TCS is less complex and less costly than active system.
- Passive TCS techniques successful during cruise phase of Surveyor missions.

Options to Drive Weight Down

- Reduce heater power consumption through isolation, integrated thermal design, and possibly, use of PTC cruise attitude.

Long Pole in Schedule

- No major schedule, manpower, or cost issues identified.

Steve Rickman/ES3/k38867

Structures and Mechanics Division



Common Lunar Lander

Propulsion System Conceptual Design Review

March 10, 1992

Don Hyatt

Joe Riccio

Dave Amidei

Rich Schoenberg

Todd Lucht

Propulsion and Power Division



Requirements

Delta-V (m/sec)	
o TLI Completion	85.3
o Mid-Course Corrections	30.0
o Lunar Orbit Insertion	887.0
o DeOrbit	18.6
o Terminal Descent	1549.8
o Constant Rate Descent	285.2
TOTAL	2855.9

Vehicle Dry Mass (kg)

o Other Subsystems	286
o Structure	72
o Growth	58
TOTAL	416

Note: 101 kg Jettisoned
after DeOrbit

Single Stage

Pulse Mode Thrust Modulation

Four Tank Configuration

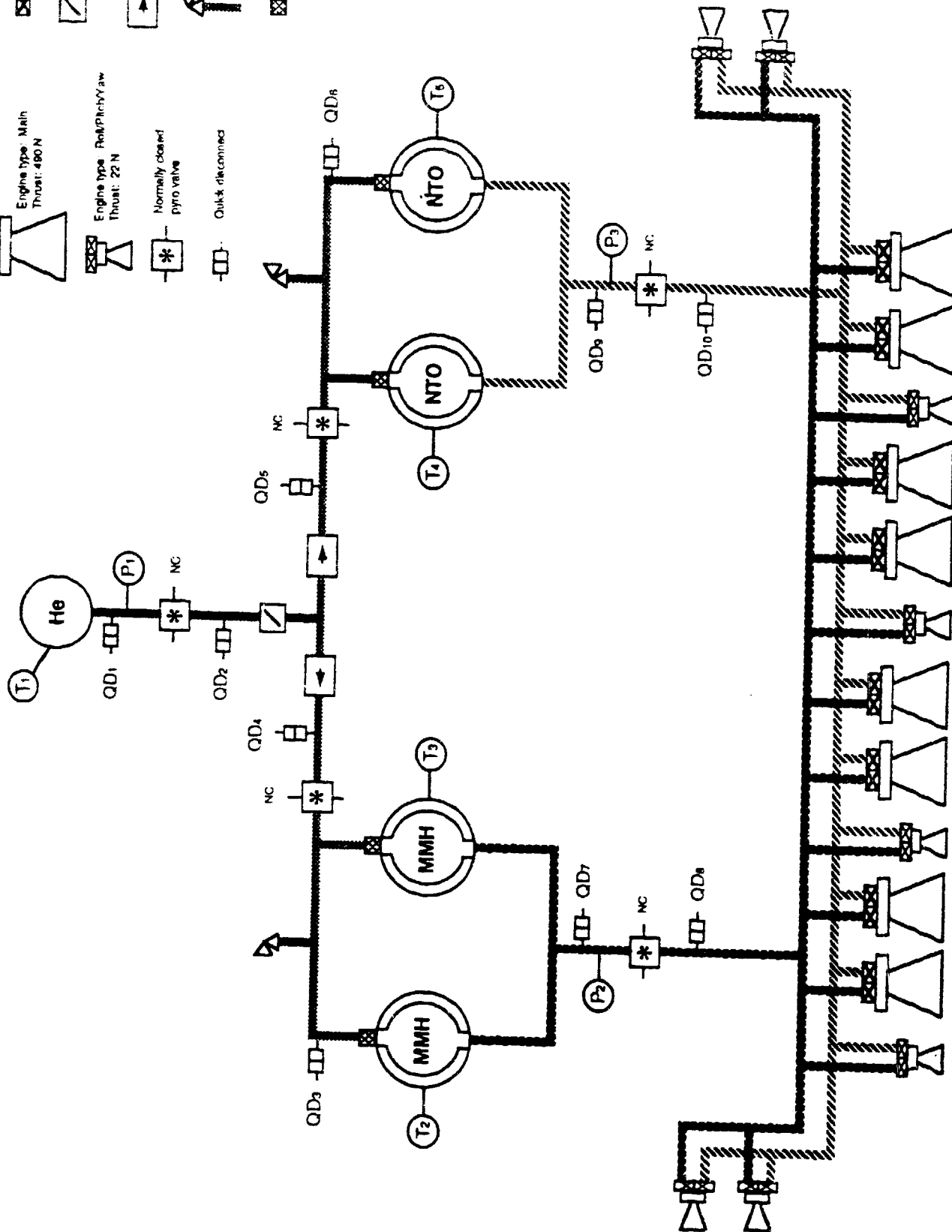
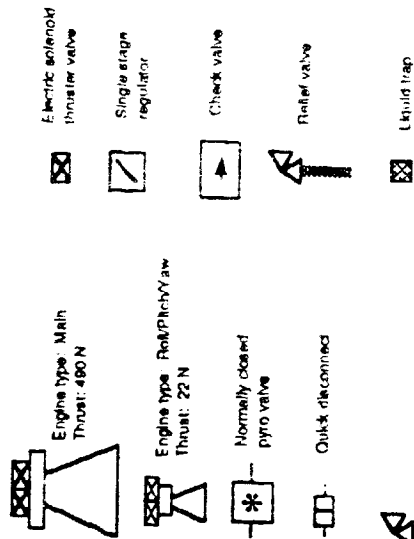
Single String

Off the Shelf

34452 RUSJRR

Common Lunar Lander Propulsion System

Key:



EP4/JRR/Feb 28, 1992/Rev 3.3



CLL Mass Statement

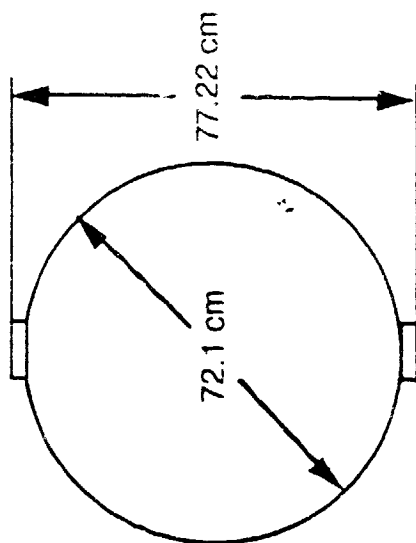
	(lbm)	(kg)
Fuel Tanks (2)	30.00	13.61
Oxidizer Tanks (2)	30.00	13.61
Pressurant Tanks (1)	19.95	9.05
Engine(s)	78.24	35.48
Lines & Components	21.50	9.75
Fuel, Residual	14.62	6.63
Oxidizer, Residual	24.12	10.94
Pressurant	5.46	2.48
Mounting	15.99	7.25
	-----	-----
Propulsion, Dry	239.88	108.80
Fuel, Useable	716.38	324.89
Oxidizer, Useable	1181.88	536.00
	-----	-----
Propulsion, wet	2138.14	969.69



CLL Propellant Tank

Propellant Tank Issues

- Only propulsion system component requiring design, development and qualification testing
- Tanks comprise over 30% of the propulsion system dry mass
- New design based on forging used for APU tanks
- Other tank options explored:
 - Aluminum tanks
 - Diaphragms for propellant management
 - Over-wrapped tanks
- Lead time for tanks 24 months including tank qualification
- \$1M non-recurring price
- \$115K recurring



Tank Configuration

- Ti 6Al-4V Sphere
- 0.58 mm (0.023") Nominal thickness
- 2.07 MPa (300 psia) MOP - 1.5 SF to burst
- Surface tension propellant acquisition
- 7 kg per tank
- 4 tanks per vehicle



Propulsion System EMS Inputs

- Engineering Support (16.9 MY)
- Propulsion Breadboard/Development/System Qualification Unit
 - Manpower (15.3 MY)
 - Majority of cost covered under ETB if performed at TTA
 - \$1.5M if performed at WSTF
 - Hardware costs (\$800K)
- Integrated Test Article for structural analysis (\$75K)
- Development vehicle hardware (\$550K)
- Component costs for 2 ship sets plus spares (\$9.2M)



POWER SUBSYSTEM

- Energy Storage and Power Generation
- Electrical Power Distribution and Control (EPDC)
- Pyrotechnics

DESIGN TEAM -- Betsy Kluksdahl - Lead

Bobby Bragg - Energy Storage, Shannan Fisher and Don Allison - Power Generation, Bob Hendrix - EPDC, Darin McKinnis - Pyrotechnics

SUBSYSTEM DESIGN

- Increased power requirements received from other subsystems
- Power scrub
 - R4D jet driver current decreased from 4 Amp to 1 Amp
 - Delete propulsion tank heater power if lunar loiter less than 7 days
- Thermal analysis of Solar Inertial vs. Passive Thermal Control
 - Propulsion line and engine heater power required
- Baseline B power levels determined

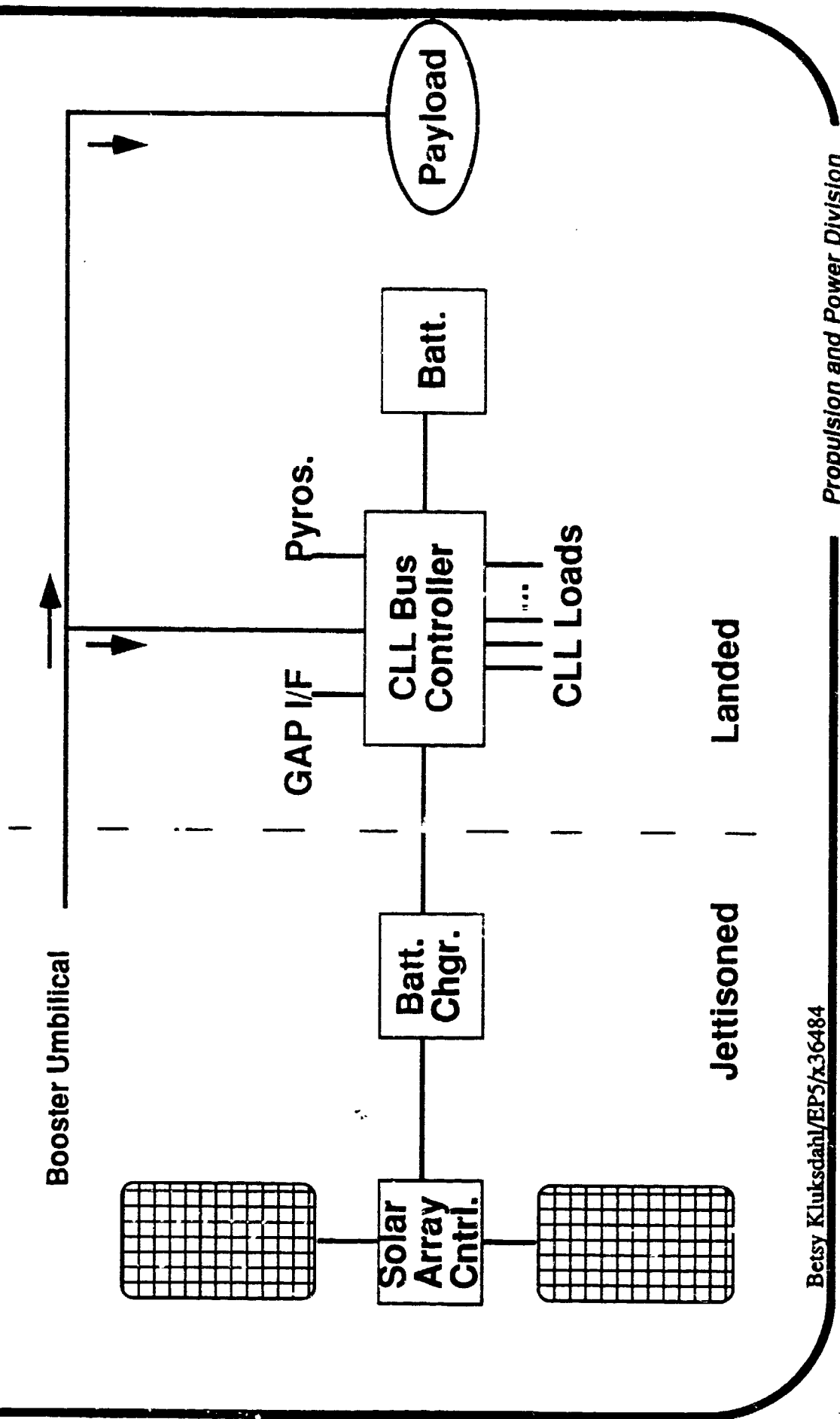
Secondary Battery and Solar Array Design

Betsy Kluksdahl/EP5/x36484

Propulsion and Power Division



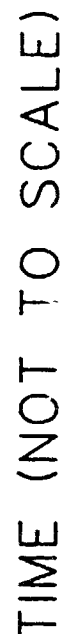
BASELINE B ELECTRICAL POWER SYSTEM



Betsy Kluksdahl/EP5/x36484

Propulsion and Power Division

TOTAL MEDICARE CONTRIBUTION





Baseline B Power Subsystem Design for Solar Inertial Orientation

Jettisoned Prior to Lunar Landing

POWER GENERATION

2 Silicon Solar Arrays 35 kg total (350 W, 5.2 m² each)

EPDC

Battery Charger 9 kg

Solar Array Controller 9 kg

Wiring 4 kg

PYROTECHNICS

2 Solar Array Pin Pullers 2(0.1 kg)

2 Wire Bundle Guillotines 2(0.77 kg)

12 Explosive Bolts

Solar Array Box 8(0.11 kg)

Star 48B Adapter Ring 4(0.11 kg)

JETTISON TOTAL

60.06 kg



Baseline B Power Subsystem Design for Solar Inertial Orientation

Landed on Lunar Surface

ENERGY STORAGE

Silver Zinc Secondary Battery 10 kg

EPDC

Bus Controller 18.6 kg

Wiring Harness 15.3 kg

PYROTECHNICS

5 Pyrovalves

5(0.14 kg) [mass carried in propulsion
mass statement]

4 Uplock Cutters - leg deploy

4 (0.26 kg)

LANDING TOTAL

44.94 kg

TOTAL MASS FOR POWER SUBSYSTEM = 105 kg

Design Refinements for Next Phase

- Another power scrub
 - Get power levels for Passive Thermal Control orientation low enough to consider primary battery option again
 - Decrease costs (\$3M), MYE, complexity
- Investigate alternate solar array options
 - Solar Inertial orientation

Alternative to accordion-style array?

Alternative means of stowage, deployment, placement?

- Passive Thermal Control orientation

Body-mounted arrays feasible?

Mounting schemes to increase surface area for arrays?

**END
DATE
FILMED**

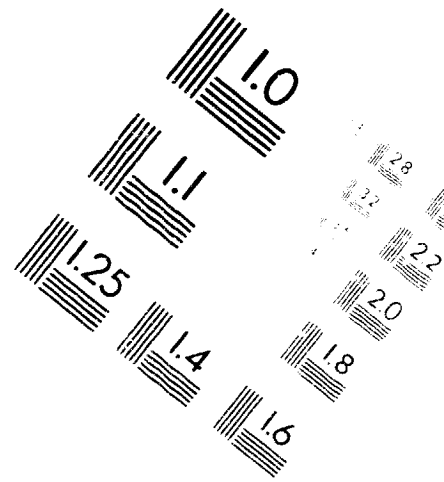
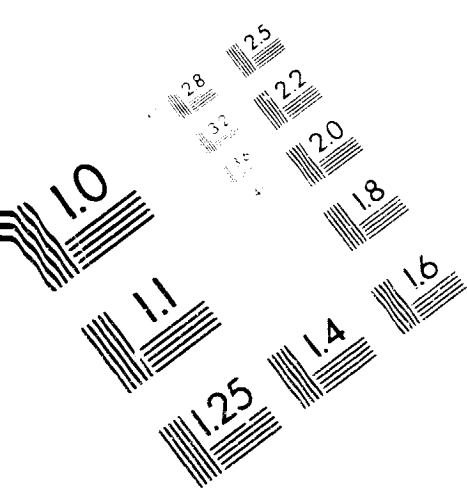
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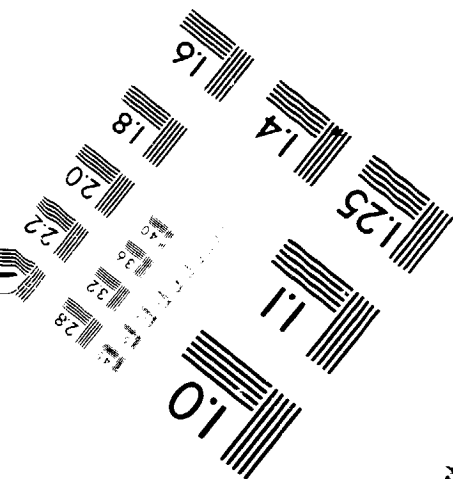
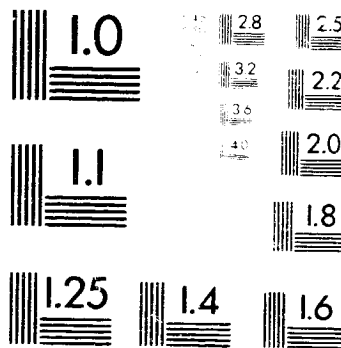
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Centimeter



Inches



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