NASA Conference Publication 3332 Volume II



Thirteenth Workshop for Computational Fluid Dynamic Applications in Rocket Propulsion and Launch Vehicle Technology

R.W. Williams, Compiler

Proceedings of a workshop held at Huntsville, Alabama April 25–27, 1995

March 1996



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R.W. Williams, Compiler Marshall Space Flight Center • MSFC, Alabama

National Aeronautics and Space Administration Marshall Space Flight Center • MSFC, Alabama 35812 Proceedings of a workshop held at Huntsville, Alabama April 25–27, 1995

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THIRTEENTH WORKSHOP FOR COMPUTATIONAL FLUID DYNAMIC APPLICATIONS IN ROCKET PROPULSION AND LAUNCH VEHICLE TECHNOLOGY – VOLUME I

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THIRTEENTH WORKSHOP FOR COMPUTATIONAL FLUID DYNAMIC APPLICATIONS IN ROCKET PROPULSION AND LAUNCH VEHICLE TECHNOLOGY – VOLUME II

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Combustion Zone Characterization of GO₂/GH₂ Rocket Using Laser-Induced Fluorescence of OH.

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With recent interest in gas/gas injectors for use in rocket combustors, there is a critical need for experiments that address this combustion process in terms of detailed flowfield measurements. Such measurements would also serve as a data base for validating computational fluid dynamic (CFD) computer codes. A series of studies have been undertaken at the Propulsion Engineering Research Center (PERC) at the Pennsylvania State University to measure various parameters such as velocity, species concentration , and temperature downstream of a shear coaxial injector in an optically accessible uni-element rocket chamber. Techniques applied to this study to date include the following: laser Doppler velocimetry (LDV) for velocity; laser light scattering (LLS) for flow visualization and estimating mixture fraction and density; laser-induced fluorescence (LIF) of hydroxyl radicals (OH) to determine the characteristics and extent of the reaction zone; and Raman spectroscopy to measure major species concentrations and temperature. The results of the LIF studies are presented here.

The OH molecule is a key intermediate in hydrocarbon and hydrogen combustion. High OH concentration, indicated by high fluorescence intensity, mark the location of the primary reaction zone where the oxidizer to fuel ratio is nearly stoichiometric. Twodimensional imaging of LIF near the injector face provides a qualitative view of the reaction zone structure. Two-dimensional LIF was limited to qualitative measurements near the injector face due to poor signal to noise ratio with the present experimental setup.

One-dimensional measurements of LIF, which provide a radial profile of relative OH concentration, have been made at several axial locations in the combustion chamber. Results from multiple images, typically 120, have been averaged to yield average OH profiles at each axial location probed. Probability density functions (PDF) of OH peak widths and locations show that the reaction zone is thin near the injector face as expected and remains thin as the flow progresses downstream. Also, the increase in widths of the average OH peaks as the flow progresses downstream is due to movement of the thin reaction zone rather than an increase in individual OH peaks. This analysis indicates the flame is a wrinkled laminar flame front in the region probed.



CHARACTERIZATION OF GOJ GH2 ROCKET USING LASER-INDUCED FLUORESCENCE OF OH COMBUSTION ZONE



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Marlow D. Moser and Robert J. Santoro 13th Workshop for CFD Applications in Rocket Propulsion Marshall Space Flight Center

April 25-27, 1995

MOTIVATION

Need For Low Cost, Reusable, and Reliable Propulsion Systems Require Detailed Understanding Of Combustion Phenomena

- Full Scale Tests Are Expensive
- Computer Technology Enables Detailed Modeling
- Advances In Optical Diagnostic Techniques Enhance Measurement Capabilities

687



- Apply Laser-Based Diagnostics To Study Flowfield Of Gas/Gas Coaxial Injector
- Laser Doppler Velocimetry
- Laser-Induced Fluorescence of OH
- Laser Light Scattering From Tracer Particles
- Raman Spectroscopy
- **Obtain Data Where Boundary Conditions Are Well** Specified And Provide To Rocket Research Community

IMPACT IMPACT

Gain Insight in Gas/Gas Injector Design

Obtain Data Base for CFD Code Validation

Extend Application of Laser Based Diagnostics to High Pressure & Reynold's Number Flows



CRYOGENIC COMBUSTION LABORATORY











TEST CONDITIONS

0.010 (0.022)	0.042 (0.093)	4.2	1.31 (191)	6 x 10 ⁴	3 x 10 ⁵
GH2 Mass Flow Rate kg/s (lbm/s)	GO ₂ Mass Flow Rate kg/s (lbm/s)	GO ₂ /GH ₂ Mass Flow Ratio	Chamber Pressure MPa (psia)	Annulus Reynolds Number	Post Reynolds Number

FLUORESCENCE OF OH	• Hydroxyl-Radicals (OH) Are a Key Intermediate	 Relatively Simple Technique 	 Indicates Reaction Zone Location and Structure 	
		694		

FLUORESCENCE OF OH LASER-INDUCED

- Excite (1,0) Band of OH
- Collect Fluorescence from (1,1) and (0,0) Band
- Two-Dimensional Images
- Laser Beam Formed into Sheet
- Laser Tuned to $Q_1(9)$ and $Q_2(8)$ Lines at 283.92 nm
- One-Dimensional Images
- Laser Beam Focused
- Laser Tuned to $P_2(8)$ Line at 285.98 nm or to $S_{21}(8)$ Line at 278.83 nm





AVERAGE LIF PROFILES







PEAK POSITION PDFs & LIF PROFILES



PEAK POSITION PDFs & LIF PROFILES



SUMMARY/CONCLUSIONS

- Gas/Gas Shear Coaxial Injector Exhibits Poor Mixing Characteristics
- **Reaction Zone has Characteristics of Thin** Wrinkled Laminar Flame Front
- Reacting Flowfield Dominated by Large Scale Turbulence
- Data Available To Rocket Research Community
- Average LIF Profiles Useful for General Profile Shape and **Location Comparisons**
 - Velocity and Light Scattering Data Also Available 1

Spatially Resolved Species Measurements in a GO₂/GH₂ Propellant Rocket

57377 132098 202

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Propulsion Engineering Research Center and Department of Mechanical Engineering The Pennsylvania State University University Park, PA 16802

Statement of Problem

Local species concentration and temperature are among the most important parameters to characterize in a combustion system. However, the harsh environment in rocket chambers under hot-fire conditions limits the applicability of conventional probing methods for the acquisition of this information. Laser-based diagnostic methods show great promise for achieving this goal by providing instantaneous images of species concentrations and temperature.

Objective of Work

The objective of the current work is to develop a non-intrusive technique to experimentally determine the major species and temperature field in the combustion chamber of an uni-element rocket for a GO_2/GH_2 propellant combination.

Approach

The experiments were conducted at the Cryogenic Combustion Laboratory at Penn State University. The uni-element rocket chamber used is modular in design and is easily configured to provide optical access along the chamber length. A shear coaxial injector was used to introduce GO_2 and GH_2 into the combustion chamber. The nominal flow rates of GO_2 and GH_2 are 0.1 lb/s and 0.025 lb/s, respectively, resulting in an O/F ratio of four. The experiments were for a chamber pressure of 190 psia.

One-dimensional profiles of species concentrations and temperature were measured by using laserinduced spontaneous Raman spectroscopy. The Raman system consists of a flash pumped dye laser operating at 10 Hz and an intensified CCD camera. The dye laser has a typical pulse energy of 2 J at 511 nm and a pulse duration of 5 μ s. The Raman emission was detected at a right angle to the laser beam. A narrow band interference filter was placed in front of the camera to selectively measure the number density of the species. For each rocket firing, 50 single-shot Raman images and 50 background images were captured. By using different optical filters, Raman images of oxygen, hydrogen, water and nitrogen (used for window cooling) were obtained. Measurements were conducted at 1, 2, and 5 inch downstream of the injector face. The ratio of the signal to background level for hydrogen and oxygen Raman images at 1 inch downstream is about 10. Further downstream, the background luminosity increases significantly. Thus, the species concentration can only be determined from averaged Raman images. The temperature profiles were calculated from averaged data of total species number density using the ideal gas law. Since the Raman signal is stronger in lower temperature regions, the averaged temperature generally underestimates the temperature in regions where temperature fluctuates highly.

Conclusions

Single-shot and averaged profiles of species concentration have been measured under combusting conditions. These results demonstrate that the laser-based technique can be effectively applied for in-situ measurements in a rocket chamber. Experiments with an improved detection system for obtaining images of instantaneous and simultaneous multi-species concentration and temperature are underway.

	OVERVIEW	
	 Demonstrate Application of Raman Spectroscopy 	
	Present Measurements Using 2 Techniques	
	Optical Bandpass Filters	
	Good Light Collection for Obtaining Single Species	
	Cannot Assess Flame Luminosity Contribution	
	Simultaneous Species Measurements Require Multiple Detectors	
705	□ Spectrometer	
	Provides Simultaneous Species Measurements Using Single Detector ■	
	Assessment of Flame Background	
	In the second secon	
	Summarize Raman Experiments	
Δ	ENNSTATE	
	Propulsion Engineering Research Center	1

MOTIVATION

- Improved Fundamental Understanding of **Combustion-Driven Flows**
- **Combusting Flowfield Measurements used for CFD Code Validation**
- **Performance Assessment for Candidate Gas/Gas Injectors in Reusable Launch Vehicle Program**



Propulsion Engineering Research Center

APPROACH

• Experiments in a Uni-Element Rocket

Apply Laser-Based Diagnostic Techniques

Laser Doppler Velocimetry

Laser-Induced Fluorescence of OH

Laser Light Scattering from Tracer Particles

Laser-Induced Raman Spectroscopy







1.29 (187)	Chamber Pressure MPa (psia)
0.4.0	GO ₂ /GH ₂ Mixture Ratio
0.010 (0.022)	GN ₂ Mass Flow Rate kg/s (lbm/s)
0.042 (0.092)	GO ₂ Mass Flow Rate kg/s (lbm/s)
0.010 (0.023)	GH ₂ Mass Flow Rate kg/s (lbm/s)



EXPERIMENTAL SETUP

Optimized System for Collecting Weak Raman Signal





Propulsion Engineering Research Center

ASUREMENTS IN H2 Rocket	ous Line Images Individually for , H ₂ O and GN ₂ - Purge) During	ts for Each Species Using Pure	ies Mole Fractions from 100		Propulsion Engineering Research Center
SPECIES ME	 Obtained 35 Instantance Each Species (GO₂, GH₂ 4 sec. Rocket Firings 	 Calibrated Measuremen Gas Concentration 	 Extracted Average Speci Images 	PENNSTATE	

I














Propulsion Engineering Research Center Possible Method for Subtracting Flame Background Luminosity SUMMARY/CONCLUSIONS Shear Coaxial Injector Exhibits Poor Mixing 2 Techniques for Raman Species Detection ↔ Single-Shot Measurements for a Single Species ↔ Feasible in Relatively Low Flame Background GO, Core Region Extends Beyond Mid-Chamber Single-Shot Multiple Species Measurements □ H₂O Mole Fraction Levels Low Optical Bandpass Filters **D** Spectrometer PENNSTATE ACKNOWLEDGEMENTS

 Funding by NASA/Marshall Space Flight Center Under Contract NAS-8-38862 is Gratefully Acknowledged



Propulsion Engineering Research Center



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Fluctuating Pressure Analysis of a 2-D SSME Nozzle Air Flow Test 132099 22p

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Abstract

To better understand the SSME startup/shutdown transients, an airflow test of a 2-D nozzle was conducted at MSFC's Trisonic wind tunnel. Photographic and other instrumentation show during a SSME start large nozzle shell distortions occur as the Mach disk is passing through the nozzle. During the earlier development of the SSME, this startup transient resulted in a low cycle fatigue failure of one of the LH₂ feedlines. The 2-D SSME nozzle test was designed to measure the static and fluctuating pressure environment and color schlieren video during the startup and shutdown phases of the run profile.

The model consisted of two identical blocks having the same inner contour of the SSME nozzle. The sides of the nozzle were made of glass for schlieren photography. The upper block was instrumented for static pressure measurements. The lower block was instrumented with thirteen Entron fluctuating pressure transducers. Steady state and slow sweep flows were tested for three back pressure conditions (0.5-2.0 psi, 7 psi, 14 psi.) The static pressure data was acquired by a scanning pressure system. The fluctuating pressure data was recorded onto a VHS analog tape recorder. The video, static pressure, and fluctuating pressure data were time synchronized for data correlation.

The shlieren video clearly shows a lambda (λ) shock foot moving down the throat during the slow sweep. The fluctuating pressure RMS time histories show the levels increase as the downstream foot of the lambda shock approaches. When the shock foot is directly above the transducer, levels decrease about 50%. When the upstream leg of the lambda shock approaches the transducer the level quickly jumps up to twice the downstream leg values. After the upstream leg of the lambda shock passes the transducer, the level falls down to the noise floor of the measurement.

Schlieren video, model configuration, fluctuating pressure time histories, power spectrum densities of the test will be shown. Future 2-D nozzle tests and plans for a 3-D nozzle facility will be addressed.



Fluctuating Pressure Analysis of a 2-D Space Shuttle Main Engine (SSME) Nozzle Air Flow Test

Darren Reed Homero Hidalgo NASA / MSFC Workshop for Computational Fluid Dynamic Applications in Rocket Propulsion and Launch Vehicle Technology Huntsville, Alabama 26 April 1995

	· V		
	EX	Fluctuating Pressure Analysis of a 2-D SSME Nozzle Air Flow Test	Marshall Space Flight Cente Homero Hidalgo / CR5 Darren Reed / ED3
		Introduction / History	
	۲	 SSME Nozzles are subjected to significant unsteady aerodyn during engine start and shutdown transients 	imic forces
	۲	 High loads are associated with the start / shutdown nozzle transmission 	nsients
		» High Stress in Nozzle Aft Region (Excitation of nozzle flexural mc » Actuator Sideloads	des)
725	•	 These transients were severe enough to cause two major tes large coolant supply tubes, downcomers (steerhorn failures) 	failures of the
		» First failure: Test 750-041 (14 May 1979) Engine E0201	
		 fatigue load failure 	
		 resolved by increasing steerhorn thickness 	
		» Second failure: Test SF6-03 (4 Nov 1979) Engine E2002	
		 incorrect weld material 	
		 resolved by adding nickel plating to tee weld joints, added stear 	loop to coolant line



	GR	VSV	Fluctuating Pressure Analysis of a 2 SSME Nozzle Air Flow Test	-D Marshall Space Flight Center Homero Hidalgo / CR55 Darren Reed / ED33
			Test Objectives	
	۲	To bei using	etter understand the unsteady nozzle flows, a wind to g a scaled 2-D (planar) contour model of the SSME no	unnel experiment ozzle was run
	۲	Tests	s were conducted at MSFC's 14 inch Trisonic Wind T	unnel facility
	۲	Model colour	el was instrumented to measure static, fluctuating pr ured schlieren videotapes	essures, and
727		» Rt sti	Recording schlieren video of the shock structure as it move startup and back in during shutdown was one of the main ot	out of the nozzle during jectives
		» Th	The static pressure ports would help define the relative strer	igth of the shocks
		* th	The fluctuating pressure transducers were used to measure the show the spectrum shape	the unsteady levels and



Fluctuating Pressure Analysis of a 2-D Ma SSME Nozzle Air Flow Test

Marshall Space Flight Center Homero Hidalgo / CR55 Darren Reed / ED33

Model and Test Descriptions

- 2-D SSME contour shape
- » Area Ratio = 8.8:1
- Nozzle Length = 11 inches (6.8 inches from throat to exit) \$
- » Nozzle Width = 5.0 inches
- » Nozzle Exit Height = 5.0 inches
- » Throat Height = 0.568 inches
- Model Instrumentation

- » 18 Ports 12 Fluctuating Pressure Transducers Recorded (Lower Block)
- » 18 Static Pressure Ports (Top Block)
- Facility Measurements
- Total Pressure, Total Temperature, and Static Pressure at Nozzle Exit \$
- » Schlieren Video
- Test Conditions
- 3 Nozzle exit pressure conditions (2 psia, 7 psia, and atmospheric) \$
- » Slow sweep runs
- » 5 steady state runs at predetermined shock locations





















10/02/89



BBME NOZZLE BHELL BHOCK WAVE LOCATION



Fluctuating Pressure Analysis of a 2-D Marshall Space Flight Center Homero Hidalgo / CR55 Darren Reed / ED33	Conclusions	 Fluctuating Pressures are highest at the upstream edge of the lambda shock 	 Fluctuating pressure levels decrease "inside" the shock foot 	 Spectrum shapes show mostly low frequency energy - this is consistent with similar flow conditions (external bow shock impingement) 	 Nondimensional amplitude, \Delta Cp, levels are similar to external flow conditions 	 The plane flow nozzle with side windows is a good method to observe the shock wave patterns 	 Data from this experiment have helped describe the unsteady aerodynamic forces a nozzle experiences during startup and shutdown 		
						739			

	ASA	Fluctuating Pre SSME No:	ssure Analysis of a 2-D zzle Air Flow Test	Marshall Space Flight Center Homero Hidalgo / CR55 Darren Reed / ED33
	Future	Fluctuating Pressu	re Analyses of Nozzle	Transients
	 The Fluid with the the time 	d Dynamics Division has following capabilities:	developed plans for 3-D sub	scale nozzles
	» Maxir	mum test pressure	350 psi (nitrogen)	v
	» Maxir	mum flow rate primary	12 lb/s @ 810 °	
		secondary	50 lb/s	
7	» Minin	num back pressure	0.05 psia	
740	» Maxir	mum run duration	360 sec. @ 12 lb/s	
	» Maxir	mum supply temperature	350 °F	
	» Maxir	mum testable area ratio	230	
	» Test (Cabin Size	3 ft diameter x 5 ft	•
	 Two diffe special to 	erent nozzle contours are est section this July	to be tested in the Trisonic	wind tunnel
	 The new 	nozzles will be instrume	nted and tested similar to the	SSME nozzle
		•		







EXPERIMENTAL INVESTIGATION OF THE EFFECTS OF ACCELERATION ON HEAT TRANSFER IN THE TURBULENT BOUNDARY LAYER

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Abstract

Rocket propulsion system components such as turbines/pumps and nozzles often have aerodynamically-rough surfaces or surfaces which become rough during operation. Also, these surfaces are often in regions of accelerating flow. The interaction between surface roughness and acceleration is complicated and not predicted by a simple superposition of flat-plate rough-wall correlations and smooth-wall acceleration effects.

For the smooth wall, acceleration causes a decrease in the Stanton number when compared with equivalent unaccelerated flow. When the acceleration is strong enough, the turbulent boundary-layer heat transfer rates will approach those of a laminar flow and the boundary layer is said to have relaminarized. Under proper conditions, rough-wall accelerated flow can have the opposite behavior with increasing Stanton numbers and hence much larger heat transfer rates.

The objective of this research was to experimentally investigate the combined effects of freestream acceleration and surface roughness on heat transfer and fluid flow in the turbulent boundary layer. The experiments included a variety of flow conditions ranging from aerodynamically-smooth to transitionally-rough to fully-rough boundary layers with accelerations ranging from moderate to moderately strong. The test surfaces used were a smooth-wall test surface and two rough-wall test surfaces which were roughened with 1.27 mm diameter hemispheres spaced 2 and 4 base diameters apart in a staggered array. The experiments were conducted in the Turbulent Heat Transfer Test Facility in the mechanical engineering laboratories at Mississippi State University. The measurements consisted of Stanton number distributions, mean-temperature profiles, skin-friction distributions, mean-velocity profiles, turbulence-intensity profiles, and Reynolds-stress profiles.

The Stanton numbers for the rough-wall experiments increased with acceleration. For aerodynamically-smooth and transitionally-rough boundary layers, the effect of the roughness is not seen immediately at the beginning of the accelerated region as it is for fully-rough boundary layers; however, as the boundary layer thins under acceleration, the surface becomes relatively rougher resulting in a sharp increase in Stanton number.

Mississippi State EXPERIMENTAL INVESTIGATION OF THE EFFECTS OF ACCELERATION ON HEAT TRANSFER IN THE TURBULENT Department of Mechanical Engineering **BOUNDARY LAYER** Mississippi State University Walid M. Chakroun Robert P. Taylor April 26, 1995 and þγ

	BACKGROUND	
7.47	• Acceleration effects on smooth-w boundary layersstrong accelerati sharp decrease in the Stanton nur $\kappa = \frac{v}{v_e^2} \frac{dv_e}{dx}$	wall tions cause umber
- 30113	$K > 3.0 \times 10^{-6}$ relaminarization	
	 Fully-rough boundary layers react acceleration in the opposite way number increases under accelerat 	t to Stanton tion.
		Mississippi State




In a smooth-wall boundary layer, acceleration stretches the eddies reducing the trans-
boundary-layer diffusion, decreases the
boundary-layer thickness, increases the
viscous sublayer thickness, and <i>reduces the</i>
Stanton number.
In a fully-rough boundary layer, acceleration
stretches the eddies reducing the trans-
boundary-layer diffusion, decreases the
boundary-layer thickness, increases the
nondimensional size of the roughness
elements, and <i>increases the Stanton number</i> .
Mississippi State

ERIMENTS	Closed-loop boundary-layer wind tunnel with 2.5-m long test section.	Flexible top wall to adjust edge velocity.	Rough-wall boundary-layer thickness of about 5 cm.	Roughness made with 1.27-mm diameter hemispheres spaced 2 and 4 diameters apart.	Stanton numbers determined form energy balance on individual plates.	Velocity and turbulence profiles measured with hot-wire anemometry.	Mississippi State
EXP						•	





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К Х 10 ⁶	U _∞ m/s	$L/d_{o} = 2$	$L/d_0 = 4$
0.3	28	fully rough	fully rough
0.6	12	fully rough	tran'ly rough
0.9	8	tran'ly rough	tran'ly rough
1.4	2	aero'ly smooth	aero'ly smooth

Roughness state based on the boundary layer conditions just upstream of the accelerated region.

Mississippi State

















FLUID-FLOV	V DATA			
К Х 10 ⁶	U m/s	$L/d_0 = 2$	$L/d_{O} = 4$	
0.3	28	fully rough	fully rough	
1.4	ы	aero'ly	aero'ly	
		smooth	smooth	
Roughness s just upstrear	state based o m of the acc	on the boundar elerated region	y layer condition	SU
			Mississippi S	State









CONCLUSIONS (Continued)

- After the acceleration, Stanton numbers return to the K = 0 baseline case only for the fully-rough boundary layers. For the others, the Stanton numbers show a distinct shift indicating different roughness states upstream and down stream of the acceleration.
- throughout the boundary layer for both the smooth and Acceleration decreases the turbulent kinetic energy rough walls.

Mississippi State

770

	REFERENCES
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	Mississippi State

Computational and Experimental Efforts in Gravity Probe B Microthruster Analysis

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51380 132102 Gravity Probe B, an experiment to test the theory of relativity, will be launched near the turn of the millennium. Due to the precise pointing requirements needed to successfully carry out this experiment, the satellite will use sixteen proportionally controlled microthrusters as a main component of the attitude control system. These microthrusters use the helium boil-off from the on-board dewar as propellant.

Marshall Space Flight Center, overseeing the project, verified the design of the thruster flow path by both computational and experimental methods. The flow performance of the thruster has been adequately characterized. Graphs show specific impulse, thrust coefficient, discharge coefficient, and mass flow rate trends. Value was added to the program through gained confidence in the design of the thruster and through evaluation of some design trade-offs.

This work may be valuable in the future due to the possible need of small thrusters on spacecraft that have precise pointing requirements.

Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center	Efforts Analysis	Alan Droege and Andrew Smith NASA/MSFC James Carter Dynamic Engineering, Inc. April 26, 1995
al and Experimental Efforts Aicrothruster Analysis	and Experimenta B Microthruster	
Computationa in GPB N	Computational Gravity Probe	op for Computational ications in Rocket Propulsion Technology
National Aeronautics and Space Administration	7 74	Presented at Workshc Fluid Dynamic Appli and Launch Vehicle ⁷



National Aeronautics and Space Administration

Computational and Experimental Efforts in GPB Microthruster Analysis

Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center

Background

- Gravity Probe B (GPB)
 - A satellite borne relativity experiment
 - Requires precise pointing control and acceleration free environment to be provided by attitude control system
- Microthrusters
 - Helium gas from dewar boiloff used as propellant
 - Sixteen microthrusters on spacecraft; used for orbit trim, spin-up, spin-down, and attitude control
 - Concerns about mission lifetime and control saturation



Space Administration

Computational and Experimental Efforts Com in GPB Microthruster Analysis Geor

Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center

Objectives

- Verify design of microthruster
- Thrust
- Specific Impulse
- Gain knowledge about the physics of rarefied thruster flows
- In the future, this size of thruster may become more common on spacecraft, due to:
- extremely tight spacecraft attitude control requirements ☆
- » use of large liquid helium dewars



National Aeronautics and Space Administration

Computational and Experimental Efforts in GPB Microthruster Analysis

Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center

<u>Method</u>

Direct Simulation Monte Carlo (DSMC):

Limits on areas of application

Slow - not useful for large parametric studies

Works well for low Reynolds number flows, costly to use for higher Reynolds number flows

Gives good characterization of the flowfield

Experiment:

Covers all of the flowfield

Very fast once hardware is in place useful for parametric studies, useful for assessment of configuration change

Possible data scatter at low Reynolds numbers, but works well for higher Reynolds number flows





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Computational and Experimental Efforts in GPB Microthruster Analysis

Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center

<u>Results</u>

- Requirements:
 - Thrust \ge 8 mN at P_{inlet} \ge 9.7torr and mass flow \le 1.52E-05 lbm/s
 - Thrust \leq 0.05 mN at P_{inlet} \leq 12.5 torr and mass flow \leq 9.48E-07 lbm/s
 - − Thrust ≥ 2.55 mN at P_{inlet} ≥ 4.2 torr and mass flow ≤ 4.85E-06 lbm/s
- Microthruster Characterization
 - Thrust
 - $-I_{sp}$
 - Added Value
 - Conical Nozzle vs. Sharp Edged Orifice
 - Analysis of change in piston and valve seat design

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Computational and Experimental Efforts in GPB Microthruster Analysis

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Computational and Experimental Efforts Fluid Dynamics Branch in **CPB** Microthruster Analysis

Structures and Dynamics Laboratory George C. Marshall Space Flight Center





Space Administration

Computational and Experimental Efforts Ruid Dynamics Branch in GPB Microthruster Analysis

George C. Marshall Space Flight Center Structures and Dynamics Laboratory

Conclusions

- Thruster meets or exceeds requirements
- Specific Impulse varies over operating range 0
- Current nozzle design is adequate throughout operating range
- Change in piston/valve seat increased flow resistance through the thruster

Computational Fluid Dynamics Branch Fluid Dynamics Dynamics Branch Fluid Dynamics Dynamics Branch Fluid Dynamics Dynamics Branch Fluid Dynamics Dynamics Branch Fluid Dynamics Dynamics Branch Fluid Dynamics Dynamics Branch	Future Work	• DSMC	 Plume characterization and comparison with experiment Plume impingement on spacecraft 	• Experimental	 Possible re-run of experiment with highly sensitive force balance in order to eliminate data scatter at low Reynolds numbers 	• Both	
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Subject: A parametric study of a plug nozzle, using the Liquid Propellant Program (LPP) Code By: Stuart S Dunn, Douglas E Coats, Software and Engineering Associates, Inc.

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Abstract

The Liquid Propellant Program (LPP) computer code is a super-set of the industry standard Two Dimensional Kinetics (TDK) computer code, which has been developed by Software and Engineering Associates, Inc. (SEA, Inc.) over the past twelve years. The TDK code uses a Two-Dimensional Method of Characteristics solution with fully coupled finite rate kinetics for axially symmetric nozzles. The chemical reactions are modeled with a generalized reaction package that includes 3rd body efficiencies and four reaction rate forms. The code performs optional solutions for frozen or equilibrium flow. TDK evaluates discrete shocks, both attached or induced. The Transonic module models variable mixture ratio profiles from the combustion chamber injector. The Mass Addition Boundary Layer module (MABL) calculates the boundary parameters with the same chemistry options, and includes transpiration or tangential slot injection of gas at the wall.

The LPP upgrades include: planar nozzles, scarfed nozzles, plug nozzles, and scramjet nozzle configurations. The code evaluates both upper and lower wall flow simulation, and includes the interaction with the external flow. The MABL module evaluates equilibrium radiation heat transfer for both upper and lower walls. In addition, the LPP code models combustion effects due to injector inefficiencies with the Spray Combustion Analysis Program (SCAP) module. The LPP package provides extensive post plotting capabilities for flow visualization. The LPP is sufficiently fast and robust to provide performance predictions for extensive parametric studies and sufficiently accurate to provide flow field and performance solutions for detailed studies.

The evaluation of a planar or axially symmetric plug nozzle has received recent interest due to the SSTO studies. The LPP code allows easy modeling of a plug nozzle configuration, since the user is allowed to input an arbitrary inner and outer wall geometry (referred to as the plug and the cowl). The transonic analysis models both planar or axially symmetric annular flow, including straited and variable mixture ratio profiles. When the internal flow reaches the exit of the outer wall, a Prandtl-Meyer fan allows the flow to expand to the external pressure. At this point, a pressure boundary condition is applied for either quiescent sub-sonic, or supersonic external flow. The MABL analyses is subsequently performed to evaluate the boundary layer losses for both the inner and outer walls. Following JANNAF standard procedures, the characteristic analysis is automatically repeated with the boundary layer compensated wall geometry.

The above procedure was employed to parametrically evaluate the performance of several plug nozzle configurations at different flight conditions. The altitude compensating effects are evaluated and related to ideal conventional nozzle performance. An optimization technique is presented, which includes chemistry, divergence, and boundary layer effects. Graphical output includes flow field contours, and wall property profiles.

SEA 4-26-95/13 th Propulsion CFD Workshop



Stuart S. Dunn and Douglas E. Coats

Software and Engineering Associates, Inc. 333 S. Carson Meadows, Suite 44 Carson City, NV 89701 702-882-1966



OUTLINE

- LPP PLUG NOZZLE CAPABILITY PLUG NOZZLE DESCRIPTION WHAT IS LPP
- **GEOMETRY ON PERFORMANCE** EFFECT OF INLET AND COWL

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The Liquid Performance Program (LPP) is a Super Set of the JANNAF TDK Code.

- Liquid Rocket Engine Performance
- Scramjets
- Plug and Aerospike Nozzles

- Efficient MOC Solver, Can Model Actual or **Boundary Layer Displaced Walls** Automatically
- Finite Rate and Equilibrium Chemistry
- 3 different types of reactions including a generalize symbolic reactions global first order type

WHAT IS LPP? (Continued)

- Models Wall Equilibrium Radiation Heat Mass Addition Boundary Layer Transfer
- Calculates Boundary Layers On Both Upper and Lower Walls
- Tangential Slot Injection or Transpiration Cooling
- Planar and Axisymmetric Flow
- Handles External Flow Interactions

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WHAT IS LPP? (Continued)

- Spray Combustion Module
- Standard Plume Flowfield (SPF) and Rao **Optimum Nozzle Linkage** Pre and Post Processors





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LPP Plug Nozzle Capability

- 2D or Axisymmetric Flow
- External Flow Modeled With Newtonian Pressure Boundary
- Boundary Layer Computed On Both Upper and Lower Walls

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Base Flow Region Not Modeled

SSTO Base Line Plug Nozzle

- 1,000,000 lbf Thrust Class
- 2630 psia Chamber Pressure
- Annular Nozzle With 50 psia Exit
 - Pressure and Mach 3 Flow
- L H2 L O2 Propellants at an O/F=6





Isp Variation With Cowl Length



















Isp Variation With Pressure Ratio



CONCLUSIONS

- **Compute Performance of Plug Nozzles** Performance Is Best With Short Cowls Demonstrated The Ability Of LPP To
- Performance Is Improved When The Flow Is Channeled Parallel To The Plug
- Showed That The Altitude Compensation Of Plug Nozzles Is Highly Dependent On The Flight Trajectory

RECONIMENDATIONS

- That An Automatic Trajectory Option Be Added To LPP
- That A Simple Base Flow Model Be Added To LPP

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CFD ANALYSIS OF MODULAR THRUSTERS PERFORMANCE

Ronald J. Ungewitter, James Beck, Andrew Ketchum Rocketdyne Division, Rockwell International Mail Code IB39, 6633 Canoga Avenue Canoga Park, CA 91303

ABSTRACT

The effective performance of modular thrusters in an aerospike configuration is difficult to determine. Standard analytical tools are applicable to conventional nozzle shapes, but are limited when applied to an aerospike nozzle (An aerospike nozzle is an altitude compensating external nozzle). Three baseline nozzle shapes are derived using standard analytical procedures. The baseline nozzles sizes are restricted to fill a volume envelope. The three shapes are an axi-symmetric round nozzle, a 2D planar square exit nozzle, and a super elliptic round to nearly square nozzle. The integrated (thruster /aerospike) performance of the three nozzles is determined through the use of 3-D viscous CFD calculations where complex features of the flowfield can be accurately captured. The resulting installed performance is then used to evaluate the efficiency of these nozzle shapes for aerospike applications.

The determination of effective performance of a thruster nozzle integrated into an aerospike nozzle requires the solution of the three dimensional turbulent Navier-Stokes equations. The model used in this study consisted of two zones; one of the upstream thruster cowl surface so freestream conditions can be accurately predicted, and two, the aerospike surface beginning with with thruster outflow and extending to the end of the aerospike surface. The numerical grid consisted of over 120,000 nodes and used symmetry on the thruster centerline and edge. A two species non-reacting chemistry model was used to capture the variation of fluid properties between the hot plume gas and freestream air.

From the results of the three baseline nozzle aerospike calculations, the effective performance of the nozzle was determined. The flowfield of these calculations do show some variation between the cases. Recirculation zones on the cowl surface is predicted for the 2D planar nozzle and a smaller one for the super elliptic nozzle. The recirculation is caused by the strong pressure gradient between the plume and freestream flows. The axi-symmetric nozzle results indicates recirculation zones on the thruster face. These recirculation zones smooth the pressure gradient between the plume and freestream flow limiting the formation of recirculation on the cowl surface. Thruster to thruster interaction is evident for the axi-symmetric and super elliptic calculation while the 2D planar nozzle did not have any lateral expansion in the nozzle so thruster to thruster interaction is limited. The integrated performance results, at the altitude choosen, shows very little variation between the three thruster shapes. This result allows for nozzle shape determination to based on additional considerations (thermal, structural, weight) besides performance.

OF MODULAR THRUSTERS ERFORMANCE	CFD WORKSHOP LL SPACE FLIGHT CENTER HUNTSVILLE, AL	APRIL 25-27, 1995	James Beck and Andrew Ketchum Performance Analysis and Applied Fluid Dynamics	GFD Technology Cen cfd 16-001/01/RJU
CFD ANALYSIS PI	MARSHA		Ronald J. Ungewitter CFD Technology Center	S Rockwell Aerospace Rocketdyne

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-	· GOAL
	 TO EVALUATE THE PERFORMANCE OF THREE BASELINE NOZZLE SHAPES INDIVIDUALLY AND INTEGRATED INTO AEROSPIKE
	• APPROACH
815	USE MOC AND CFD CODES TO DETERMINE THE Isp OF THE INDIVIDUAL BASELINE NOZZLES
	 COMPARE THE MOC AND CFD RESULTS FOR CONSISTENCY
	 USE 3D CFD MODEL TO DETERMINE THE INSTALLED BASELINE NOZZLE / AEROSPIKE PERFORMANCE
NA R	OCKWOEll Aerospace Rocketdyne

BASELINE COMPARISONS

CFD-95-009-001/D1/RJU

BASELINE NOZZLE DEFINITIONS

- 3 UNIQUE SHAPES
- AXISYMMETRIC
- 2-D PLANAR
- 3-D SUPER-ELLIPSE
- CONSTRAINTS
- SAME NOZZLE LENGTH
- SQUARE EXIT
- SAME MASS FLOW (THROAT AREA)
- EACH SHAPE OPTIMIZED FOR Isp

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BASELINE NOZZLE DESIGNS

Nozzle Area Ratio 15.0 11.8 14.8 Exit Dimension H = W = 7.519H = W = 7.519D = 7.519(in) Nozzle Length (in) 11.585 11.585 11.585 Throat Area (in2) 3.7688 3.7688 3.7688 Schematic **3-D Super-Elliptic** Axisymmetric Thrust Cell Baseline 2-D Planar Nozzle

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BASELINE NOZZLE AND ANALYTICAL METHOD COMPARISON BASELINE COMPARISONS

MOC AND CFD CALCULATIONS WERE MADE OF EACH BASELINE **NOZZLE SHAPE** 0

NOZZLE SHAPE	EXIT AREA RATIO	MOC INVISCID	CFD INVISCID	CFD VISCOUS
AXISYMMETRIC	11.8:1	409.0	410.6	406.1
2-D PLANAR	15.0:1	414.2	417.0	411.4
3-D SUPER ELLIPTIC	14.8:1	412.9	414.6	409.1*
VALUE BASED ON LAMINAR CFD PREE	L DICTION WITH SKIN FRI	CTION ESTIMATED BASI	ED ON PREVIOUS CA	LCULATIONS AND

WETTED SURFACE AREA

CONCLUSIONS:

- MOC AND CFD PREDICT CONSISTENT RESULTS
- MOC CODES PROVIDE RAPID ANALYSIS CAPABILITY
- CFD CODE PROVIDES RANGE OF ANALYSIS OPTIONS

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BASELINE COMPARISONS 3-D CFD MODEL

- FULL NAVIER-STOKES SOLUTIONS
- BALDWIN-LOMAX TURBULENCE MODEL
- TWO SPECIES (FREESTREAM, PLUME) NONREACTING CHEMISTRY MODEL
- TWO ZONE, 125,350 NODE GRID

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- ZONE ONE INCLUDES FLOW OVER COWL
- ZONE TWO SIMULATES INFINITE ARRAY OF THRUSTERS AND AEROSPIKE SURFACE
- FREESTREAM INLET CONDITIONS AT 50,000 FT (MACH NUMBER = 1.83), REPRESENTATIVE OF MIDPOINT OF FLIGHT ENVELOPE

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SELINE COMPARISONS	ATURES COMMON TO ALL SOLUTIONS
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	MO

- NORMAL SHOCK UPSTREAM OF THRUSTERS ON COWL SURFACE, DECREASING IN STRENGTH FROM COWL SURFACE
- MODULE TO MODULE INTERACTION CAUSES THREE DIMENSIONAL PLUME SHAPE
- RECIRCULATION REGIONS ON COWL SURFACE AND/OR ON THRUSTER FACE 0 821
- MODULE TO MODULE INTERACTIONS ON AEROSPIKE SURFACE
- **AEROSPIKE EXPANDS FLOW TO SIMILAR PRESSURE VALUES**

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VEEL / ALIIVUTINE ANALI JIV **BASELINE NOZZLE COMPARISON**

PRESSURE PROFILES ALONG AEROSPIKE SURFACE



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INSTALLED BASELINE NOZZLE / AEROSPIKE PERFORMANCE BASELINE COMPARISONS

S LBS	L VALUE	+ AL					
.8	426	16024	129	3660	< 1.0	12493	3-D SUPER ELLIPTIC
0.0	420	15995	125	3554	1	12566	2-D PLANAR
2	430	16037	129	3748	15	12403	AXISYMMETRIC
ංට	Isl (SE	TOTAL THRUST*	AEROSPIKE FRICTION*	AEROSPIKE THRUST*	FACE PdA*	NOZZLE THRUST*	BASELINE SHAPE

- CONCLUSIONS:
- PREDICTED VALUES OF INSTALLED PERFORMANCE ARE EFFECTIVELY EQUIVALENT
- SIMILARITY OF PERFORMANCE ALLOWS FOR OTHER DESIGN ASPECTS (EG. THERMAL, STRUCTURAL) TO BE CONSIDERED IN NOZZLE SHAPE SELECTION

BASELINE COMPARISONS TASK CONCLUSIONS

- **CFD AND MOC PREDICT CONSISTENT RESULTS**
- MOC CODES PROVIDE RAPID ANALYSIS CAPABILITY
- CFD CODE PROVIDE RANGE OF ANALYSIS OPTIONS
- PREDICTIONS FOR THREE NOZZLE SHAPES EFFECTIVELY THE **INSTALLED BASELINE NOZZLE / AEROSPIKE PERFORMANCE** SAME

827

ASPECTS (EG. THERMAL, STRUCTURAL) TO BE CONSIDERED IN SIMILARITY OF PERFORMANCE ALLOWS FOR OTHER DESIGN NOZZLE SHAPE SELECTION

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PROPELLANT CHEMISTRY FOR CFD APPLICATIONS

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R.C. Farmer, P.G. Anderson, Gary C. Cheng

SECA, Inc. Huntsville, AL

ABSTRACT

Current concepts for Reusable Launch Vehicle design have created renewed interest in the use of RP-1 fuels for high pressure and tri-propellant propulsion systems. Such designs require the use of analytical methodology which accurately accounts for the effects of real fluid properties, combustion of large hydrocarbon fuel molecules, and the possibility of soot formation. These effects are inadequately treated in current computational fluid dynamics (CFD) codes which are used for propulsion system analyses.

The objective of this investigation is to provide an accurate analytical description of hydrocarbon combustion thermodynamics and kinetics which is sufficiently computationally efficient to be practical design tool when used with CFD codes such as the FDNS code.

A rigorous description of real fluid properties for RP-1 and its combustion products will be derived from the literature and from experiments conducted in this investigation. Upon the establishment of such a description, the fluid description will be simplified by using the minimum of empiricism necessary to maintain accurate combustion analyses and including such empirical models into an appropriate CFD code. An additional benefit from this approach is that the real fluid properties analysis simplifies the introduction of the effects of droplet sprays into the combustion model.

Typical species compositions of RP-1 have been identified, surrogate fuels have been established for analyses, and combustion and sooting reaction kinetics models have been developed. Methods for predicting the necessary real fluid properties have been developed and essential experiments have have been designed. Verification studies are in progress, and preliminary results from these studies will be presented. The approach has been determined to be feasible, and upon its completion the required methodology for accurate performance and heat transfer CFD analyses for high pressure, tripropellant propulsion systems will be available.

1995 CFD Workshop NASA/MSFC

PROPELLANT CHEMISTRY FOR CFD APPLICATIONS

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RP-1 COMBUSTION CHEMISTRY

- **RP-1 combustion model w/soot formation**
- Verify model w/data from literature
- Verify model w/new test data
- Describe real fluid thermodynamic properties
- Add real fluid HC properties to CICM
- Real fluid single element model

Real fluid HC, H₂, and O₂

Real fluid tri-propellant

Additional turbulence models

- Account for radiation
- Assemble elements to make injector model

RP-1 is a straight run kerosene fraction which is subjected to acid washing and sulfur dioxide extraction. The mean molecular weight is about 174, and the H/C ratio is about 1.9. This implies that RP-1 is a multicomponent hydrocarbon fuel without a specified species distribution.

Composition by Hy	drocarbon Type
Composition	Volume %
dinuclear aromatics	2.3
mononuclear aromatics	15.1
dicyclo-paraffins	11.6
monocycyclo-paraffins	33.8
branched-paraffins	15.1
normal paraffins	<u>_22.1</u>
	100.0

or

Composition	Volume %
aromatics	17.4
cyclo-paraffins	45.4
paraffins	<u> </u>
	100.0

RP-1



Distillation Curve for RP-1

HYD	HYDROCARBONS ISOLATED FROM ONE REFERENCE PETROLEUM					
Molecular Formula	Name	Туре	Normal Boiling Point			
C ₁₀ H ₁₄	1.3-Diethylbenzene	Benzene	181.10			
C ₁₀ H ₁₄	1-Methyl-3-propylbenzene	Benzene	181.80			
C ₁₀ H ₁₄	n-Bulylbenzene	Benzene	183.27			
C ₁₀ H ₁₈	Bicycloparaffin	Bicycloparaffin	183.4			
C ₁₀ H ₁₈	Bicycloparaffin	Bicycloparaffin	183.7			
C ₁₀ H ₁₄	1-Methyl-4-propylbenzene	Benzene	183.30			
C ₁₀ H ₁₄	1, 2-Diethylbenzene	Benzene	183.42			
C10H14	1,3-Dimethyl-5-ethylbenzene	Benzene	183.58			
C ₁₀ H ₁₄	1, 4-Diethylbenzene	Benzene	183.78			
C ₁₀ H ₁₄	1, Methyl-2-propylbenzene	Benzene	184.80			
C ₁₀ H ₁₄	1, 4-Dimethyl-2-ethylbenzene	Benzene	186.83			
C ₁₀ H ₁₈	trans-Decahydro-naphthalene	Bicycloparaffin	187.25			
C ₁₀ H ₁₄	1, 3-Dimethyl-4-ethylbenzene	Benzene	188.20			
C ₁₀ H ₁₄	1, 2-Dimethyl-4-ethylbenzene	Benzene	189.48			
C ₁₀ H ₁₆	Tricyclo (3.3.1.1)- decane	Tricycloparaffin	190			
C ₁₀ H ₁₄	1, 3-Dimethyl-2-ethylbenzene	Benzene	190.01			
C ₁₀ H ₁₂	1-Methylindan	Aromatic- cycloparaffin	190.6			
C ₁₀ H ₁₂	2-Methylindan	Aromatic- cycloparaffin	191.4			
C ₁₀ H ₁₄	1, 2-Dimethyl-3 ethylbenzene	Benzene	193.91			
C ₁₀ H ₁₈	cis-Decahydro-naphthalene	Bicycloparaffin	195.69			
C ₁₁ H ₂₄	n-Undecane	Normal paraffin	195.89			
C ₁₀ H ₁₄	1,2,4,5-Tetramethyl-benzene	Benzene	196.80			
C ₁₀ H ₁₄	1,2,3,5-Tetramethyl-benzene	Benzene	198.00			
C ₁₁ H ₂₀	Bicycloparaffin	Bicycloparaffin	202.5			
C ₁₁ H ₁₆	1-Methyl-3-n-butylbenzene	Benzene	204.1			
C ₁₀ H ₁₄	1,2,3,4-Tetramethyl-benzene	Benzene	205.04			
C ₁₀ H ₁₂	4-Methylindan	Aromatic- cycloparaffin	205.5			

HYDROCARBONS ISOLATED FROM ONE REFERENCE PETROLEUM (Continued)				
Molecular Formula	Name	Туре	Normal Boiling Point	
C ₁₁ H ₁₆	1,3-Dimethyl-4-n propylbenzene	Benzene	206.6	
C ₁₀ H ₁₂	1,2,3,4-Tetra-hydronaphthalene	Aromatic-cycloparaffin	207.57	
C ₁₁ H ₁₆	1,2-Dimethyl-4-n-propylbenzene	Benzene	208.5	
C ₁₁ H ₁₆	Trimethylethylbenzene	Benzene	212.3	
C ₁₂ H ₂₆	n-Dodecane	Normal paraffin	216.28	
C ₁₀ H ₈	Naphthalene	Dinuclear aromatic	217.96	
C ₁₁ H ₁₄	2-Methyl-(1,2,3,4-tetra- hydronaphthalene)	Aromatic-cycloparaffin	220.7	
C ₁₁ H ₁₄	6-Methyl-(1,2,3,4-tetra- hydronaphthalene)	Aromatic-cycloparaffin	229.03	
C ₁₄ H ₃₀	2,6,10-Trimethylundecane	Branched paraffin	231	
C ₁₁ H ₁₄	5-Methyl-(1,2,3,4-tetra- hydronaphthalene)	Aromatic-cycloparaffin	234.35	
C ₁₃ H ₂₈	n-Tridecane	Normal paraffin	235.43	
C ₁₁ H ₁₀	2-Methylnaphthalene	Dinuclear aromatic	241.05	
C ₁₁ H ₁₀	1-Methylnaphthalene	Dinuclear aromatic	244.64	
C ₁₅ H ₃₂	2,6,10-Trimethyldodecane	Branched paraffin	249	
C ₁₄ H ₃₀	n-Tetradecane	Normal paraffin	253.52	
C ₁₂ H ₁₀	Biphenyl	Dinuclear aromatic	255.0	
C ₁₃ H ₁₂	2-Methylbiphenyl	Dinuclear aromatic	255.3	
C ₁₂ H ₁₂	2-Ethylnaphthalene	Dinuclear aromatic	257.9	
C ₁₂ H ₁₂	1-Ethylnaphthalene	Dinuclear aromatic	258.7	
C ₁₂ H ₁₂	2,6-Dimethylnaphthalene	Dinuclear aromatic	262	
C ₁₂ H ₁₂	2,7-Dimethylnaphthalene	Dinuclear aromatic	263	
C ₁₂ H ₁₂	1,7-Dimethylnaphthalene	Dinuclear aromatic	263	
C ₁₂ H ₁₂	1,6-Dimethylnaphthalene	Dinuclear aromatic	263	
C ₁₂ H ₁₂	1,3-Dimethylnaphthalene	Dinuclear aromatic	265	
C ₁₂ H ₁₂	1,5-Dimethylnaphthalene	Dinuclear aromatic	265	
C ₁₄ H ₁₄	2,5-Dimethylbiphenyl	Dinuclear aromatic	267	
C ₁₅ H ₁₆	Trimethylbiphenyl	Dinuclear aromatic	267	
C ₁₆ H ₁₈	Tetramethylbiphenyl	Dinuclear aromatic	267	

	RP-1 SURROGATE	FUELS	
Formula	Species	Mol %	NBP(°C)
C ₁₃ H ₁₂	methylbiphenyl	17.4	255
C ₁₂ H ₂₄	n-heptylcyclopentane	45.4	224
C ₁₂ H ₂₈	n-tridecane	37.2	235
		100.0	

$$M_{wt} = 173.9$$

H/C = 1.922

Note: Critical pressure for RP-1 is 340 psia, and critical temperature is 679°K.

RP-1 COMBUSTION PROPERTIES

HEAT OF COMBUSTION

HOC = -18640 (Btu/lbm) = -10.346 (kcal/gm)

HEAT OF VAPORIZATION

HOV = 106 (Btu/lbm)

HEAT OF FORMATION (HOF)

To determine a HOF for mixtures, an effective molecular formula must be specified and used to evaluate the HOF. Frequently, an arbitrary molecular weight of 100 gms is assumed for a basis for thermodynamic calculations.

H/C	HOF(kcal/100gm)	Source	Implied HOC (kcal/gm)
1.8624	-36.01	Lockheed	-10.287
1.90	-41.6	SAIC	-10.305
2.0	-44.36	Aerojet '78	-10.403
1.9063	-42.0	TMX - 1783	-10.305
1.9423	-33.068(v)	SP-273	-10.441(v)
1.9423	-38.946(1)	SP-273	-10.382(1)
1.922	-39.915	Surrogate Fuel	-10.346

SPECTROSCOP OF H-1 GAS GENERAT	IC ANALYS OR EXHAU	SIS JST GASES	
Compound	Sample #1	Sample #3	Sample #4
СО	26.15*	36.82	37.93
CO ₂	8.44	8.86	9.96
H ₂ O	2.66	1.14	0.85
H ₂	1.97	2.22	2.34
CH ₄	2.92	4.20	4.40
C ₂ H ₂	4.16	5.62	4.27
C ₂ H ₄	5.93	6.93	7.70
C ₂ H ₆	0.72	•••	•••
Ргорупе	0.69	0.30	0.41
Propene	2.84	3.15	3.95
Diacetylene	0.12	0.08	0.21
1,3 Butadiene	1.30	1.32	1.52
2 Butene	1.57	0.80	1.16
- Butene		1.76	0.54
1.5 Hexadyne	1.98	1.58	1.73
3 Methyl Pentene -1	•••	0.71	0.57
Cyclopentene		0.74	0.99
1,2,3 trimethylcyclopantane	•••	1.14	0.97
Benzene	•••	1.05	1.20
Ethyl Benzene	•••	0.99	0.36
Carbon	•••	5.22	2.06
RP-1	38.51	17.58	17.14

* Weight percentage composition of combustion products

Generalized Combustion Kinetics Model

I. PURE PYROLYSIS	$\begin{bmatrix} ALIPHATICS \\ AROMATICS \end{bmatrix} \rightarrow \begin{bmatrix} C_2H_2 \\ CH_4 \\ C_2H_4 \\ H_2 \end{bmatrix} = INTERMEDIATES$	V. SOOT FORMATION	ALIPHATICS AROMATICS INTERMEDIATES→ SOOT
II. OXIDATIVE PYROLYSIS	$\begin{bmatrix} ALIPHATICS \\ AROMATICS \end{bmatrix} + \begin{bmatrix} OH \\ O_2 \end{bmatrix} - \begin{bmatrix} CH_4 \\ C_2H_2 \\ C_2H_4 \end{bmatrix} + \begin{bmatrix} H_2 \\ C_xH_yO_z \end{bmatrix}$	VI. SOOT GASIFICATION	$SOOT + \begin{bmatrix} O_2 \\ CO \\ CO_2 \\ H_2O \\ H_2 \\ OH \end{bmatrix} \rightarrow \begin{bmatrix} CO \\ CO_2 \\ CO_2 \\ CH_4 \end{bmatrix}$
III. PARTIAL OXIDATION	$\begin{bmatrix} ALIPHATICS \\ AROMATICS \\ CH_4 \\ C_2H_2 \\ C_2H_4 \end{bmatrix} + \begin{bmatrix} O_2 \\ OH \end{bmatrix} \rightarrow \begin{bmatrix} H_2 \\ CO \\ C_xH_yO_z \\ CO_2 \\ H_2O \end{bmatrix}$	VII. NO _x FORMATION	$FUEL + \begin{bmatrix} FBN \\ N_2 \end{bmatrix} \rightarrow \begin{bmatrix} HCN \\ NH_i \end{bmatrix} \qquad BOUND \\ NITROGEN \\ AND/OR \\ FUEL RICH \\ NITROGEN \\ ONO_2 \end{bmatrix} \qquad DITROGEN \\ CONVERSION$
IV. ELEMENTARY STEPS TO COMPLETION	$\begin{bmatrix} CO\\H_2\\C_xH_yO_z\\H_2O_2 \end{bmatrix} + \begin{bmatrix} O\\H\\OH\\CHO\\HO_2 \end{bmatrix} = \begin{bmatrix} H_2O\\CO_2 \end{bmatrix}$		$\begin{bmatrix} N_2 \\ O_2 \\ N \end{bmatrix} + \begin{bmatrix} O \\ N \\ OH \end{bmatrix} \rightarrow NO + \begin{bmatrix} N \\ O \\ H \end{bmatrix} $ THERMAL FIXATION

Soot Model

Initial Polycyclic Aromatic Hydrocarbon (PAH) Formation

- Pyrolysis and combustion of fuel to form benzene and acetylene
- Implicit finite-rate chemistry

Planar PAH Growth

- HACA
 - Hydrogen abstraction, carbon addition (through reactions with acetylene)
- Oxidation
 - Implicit finite-rate chemistry using reactions from Frenklach, et al
 - Properties for PAH compounds
 - Benson's group contribution method to obtain C_p for ideal gases
 - Benson data in tabular form for 300K < T < 1500K
 - Used CEC data for selected species to generate group contributions as functions of temperature for 300K < T < 5000K
 - Generated needed C_p data in CEC format
 - S°₂₉₈ corrected for symmetry and optical isomers using Benson's data.

Soot Model (Cont.)

Aerosol Dynamics Based on Frenklach and Harris's "Method II"

- Method of moments
 - Nucleation

Collisions of planar PAH's to form 3-D particles

Coagulation

Collisions of 3-D particles to form larger particles

Surface Growth on 3-D Particles

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- Collisions with planar PAH's
 - HACA
- Oxidation by reactions with O₂ and OH

Model provides soot formation and oxidation rates to be used to develop a quasiglobal reaction rate for soot production.



Cp's for Diphenyl Compounds Dotted lines are synthesized data

Toluene and Iso-Octane Quasiglobal Kinetics Model

GLOBAL MECHANISM	A	В	E/R	POWER DEPENDENCIES
$\frac{\text{Toluene (aromatic)}}{C_7 H_6 \rightarrow 3.5 C_2 H_2 + 0.5 H_2}$ $C_7 H_6 + 3.5 O_2 \rightarrow 7 \text{ CO} + 4 H_2$ $C_7 H_8 + \text{ OH} \rightarrow 3.25 C_2 H_2 + 0.5 \text{ CO} + 0.5 H_2 \text{ O} + 0.75 H_2$	1.7982 E10 4.4963 E9 1.4721 E17	0 - 0	3.5000 E4 2.6785 E4 1.4510 E4	[C,H ₆] ^{1.0} [C,H ₆] ^{0.3} [O,J] ^{1.0} [C,H ₆] ^{1.0}
$\frac{\text{Iso-Octane (aliphatic)}}{C_6H_{18} \rightarrow 4 C_2H_4 + H_2}$ $C_8H_{16} + 4 O_2 \rightarrow 8 \text{ CO} + 9 H_2$ $C_6H_{18} + OH \rightarrow 3.75 C_2H_4 + 0.5 \text{ CO} + 0.5 H_2O + 1.5 H_2$	1.0473 E12 1.2900 E9 2.0000 E17	0-0	3.5229 E3 2.5160 E4 1.4919 E4	[C ₆ H ₁₈] ^{1,0} [C ₆ H ₁₈] ^{0,5} [OH] ^{1,0} [C ₆ H ₁₈] ^{1,0} [OH] ^{1,0}
$\frac{\text{Secondary Fuel}}{C_2H_3 + 6 \text{ OH} \rightarrow 4 \text{ H}_3\text{O} + 2 \text{ CO}}$ $C_2H_3 + 2 \text{ OH} \rightarrow 2 \text{ CO} + 2 \text{ H}_3$ $C_3H_4 + 4 \text{ OH} \rightarrow 2 \text{ CO} + 2 \text{ H}_3\text{O} + 2 \text{ H}_3$ $C_3H_4 + 2 \text{ OH} \rightarrow 2 \text{ CO} + 3 \text{ H}_3$ $C_3H_4 + M = C_3H_3 + H_3 + M$	4.7850 E15 2.8000 E16 2.2020 E15 2.1129 E27 4.0000 E12 2.0893 E17	0 0 . 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	1.3883 E4 0 1.2079 E4 6.3062 E3 1.4092 E4 3.9810 E4	[C ₂ H ₃] ^{1,0} [OH] ^{1,0} [C ₂ H ₃] ^{1,0} [OH] ^{1,5} [C ₂ H ₄] ^{1,0} [OH] ^{1,5} [C ₂ H ₄] ^{1,0} [OH] ^{1,5} [C ₂ H ₄] ^{1,0} [OJ] ^{1,0} [C ₂ H ₄] ^{1,0} [M] ^{1,0}
Soot Parameters				
C ₇ H ₈ = HC→ soot	4.0465 E14	-2.0	1.6110 E4	[HC] ^{1,43} [O ₂] ^{-0.5}
i = A B Z	2.000 E1 4.4600 E-3 1.5100 E5 2.1300 E1	000	1.5090 E4 7.6490 E3 4.8820 E4 -2.0630 E3	As indicated by the equation for [soot]

SOOT PARAMETERS

$$soot + O_2 \to CO_2 \qquad 12 P_{O_2} A_t \left[\frac{K_A X}{1 + K_Z P_{O_2}} + K_B (1 - X) \right]$$
$$X = \left[\begin{array}{cc} 1 + K_T / (K_B P_{O_2}) \end{array} \right]^{-1}$$
$$K_i = A_i \exp \left\{ -E_i / RT \right\}, \quad i = A, B, T, Z \end{array}$$

where
$$A_t = 6 [C_s/(\rho_s \bullet D_s)] (cm^2 \text{ surface/cm}^3)$$
,
 $P_{02} = \text{partial pressure of } O_2 (\text{atm})$,

$$C_s = (g \bullet \text{soot/cm}^3 \text{ of gas}), \ \rho_s = (g \bullet \text{soot/cm}^3 \text{ of soot})$$

 $D_s = \text{diameter of soot (cm)},$

[soot] = mass of soot/volume of gas (g/cm³)

Elementary Reactions

ELEMENTARY MECHANISM	А	В	E/R
Wet CO Mechanism			
$H_2 + O_2 = OH + OH$	1.7000 E13	0	2.4070 E4
$OH + H_2 = H_2O + H$	2.1900 E13	0	2.5900 E3
$OH + OH = O + H_2O$	6.0230 E12	0	5.5000 E2
$O + H_2 = H + OH$	1.8000 E10	1.0	4.4800 E3
$H + O_2 = O + OH$	1.2200 E17	-0.91	8.3690 E3
M + O + H = OH + M	1.0000 E16	0	0
$M + O + O = O_{2} + M$	2.5500 E18	-1.0	5.9390 E4
$M + H + H = H_2 + M$	5.0000 E15	0	0
$M + H + OH = H_2O + M$	8.4000 E21	-2.0	0
$CO + OH = H + CO_{2}$	4.0000 E12	0	4.0300 E3
$CO + O_2 = CO_2 + O$	3.0000 E12	0	2.5000 E4
$CO + O + M = CO_2 + M$	6.0000 E13	0	0
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RP-1 COMBUSTION VERIFICATION EXPERIMENTS

Criteria: Minimize Effect of Turbulent Mixing

• Single Drop Combustion - LSU

- Well Stirred Reactor Exxon
- Rocket Test Motor General Dynamics Corporation (GDC)





Photograph of Burning Droplets (n-heptane in air).



Effect of Pressure: (a) n-heptane; (b) n-dodecane.



Comparison Of Quasiglobal Model Prediction Of Soot Emissions With Experimental Data For Toluene And Toluene/Iso-Octane Blends. Computation: Well-Stirred Reactor; Experiment: Jet-Stired Combustor.



JSC Soot Emissions For Toluene/Methylnaphthalene Blends; T = 1900 K; τ = 3 ms.



Dependence Of Soot Concentration On Equivalence Ratio; Ratio; Atomization Air = 15 g/min/nozzle; Indicated Temperature = 1900 ± 35 K.



Photograph of the exit flow at an exit pressure of 2 atm. Region 1 is the undisturbed cone, region 2 is the Prandtl-Meyer expansion zone, and region 3 is the mixing zone. The spectrometer line of sight is indicated by a dotted line.



Refractive Index







	Soot Density	from GD	C Experiment	S
$\kappa_{\lambda}\rho_{c}$ (cm ⁻¹)	T(°K)	O/F	$\rho_{\rm c}({\rm gm/cc})$	$\kappa_{\lambda}(cm^2/gm)$
0.1400E-02	1680.0000	1.8500	0.1087E-06	0.1288E+05
0.7000E-02	1415.0000	1.6000	0.5200E-06	0.1346E+05
0.3200E-01	1290.0000	1.5000	0.2343E-05	0.1366E+05
0.9000E-01	1045.0000	1.3300	0.6531E-05	0.1378E+05
0.1000E-01	1760.0000	1.6000	0.7886E-06	0.1268E+05
0.5700E-01	1470.0000	1.4500	0.4268E-05	0.1335E+05
0.1850E+00	1230.0000	1.2500	0.1348E-04	0.1373E+05
0.1050E-01	2600.0000	2.1000	0.9944E-06	0.1056E+05
0.2550E-01	2370.0000	1.8500	0.2295E-05	0.1111E+05
0.1250E+00	1900.0000	1.5000	0.1015E-04	0.1232E+05
0.3900E+00	1700.0000	1.4000	0.3040E-04	0.1283E+05

Rayleigh Theory for Small Particles

$$K_{\lambda} = \left(\frac{36\pi nk}{(n^2 - k^2 + 2)^2 + 4n^2k^2}\right) \left(\frac{\rho_c}{\rho_o}\right) \left(\frac{1}{\lambda}\right)$$

 $K_{\lambda}(cm^{-1}) = \kappa_{\lambda} \rho_{c} = linear absorption coefficient$

 $\kappa_{\lambda}(\text{cm}^2/\text{gm})$ = mass absorption coefficient

 $\rho_{\rm c}$ (gm/cc of volume) = soot density

 ρ_{o} (gm/cc of soot) = bulk soot density
• 2600 λ = 4.00 λ = 2.50 $\lambda = 3.50$ λ:= 2.00 $\lambda = 3.00$ k = 1.50 $\lambda = 1.00$: 2400 ł 2200 2000 Temperature (°K) 1800 1600 1400 1200 1 000 11000 0006 7000 5000 17000 19000 15000 13000 21000 23000 (w6/zw၁) xد

CONCLUSIONS:

Real fluid RP-1 and H₂ combustion kinetics models will be incorporated into several element models and evaluated. The element models will be assembled into an entire injector model and the motor performance evaluated.



Thermo-Kinetics Characterization of Kerosene/RP-1 Combustion for Tripropellant Engine Design Calculations

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Acknowledgments	The development of the thermo-kinetics models for kerosene/RP-1 combustion is performed under the Rocketdyne - Marshall Space Flight Center Cooperative Agreement.	The multi-phase FDNS CFD code is being developed by Engineering Sciences, Inc. under the sponorship of SBIR Program.	Several individuals have contributed to the discussion and collection of kerosene/RP-1 physical properties:	- Dr. R.C. Farmer; SECA, Inc.	- Dr. YS. Chen; ESI	- John Hutt, Hou Trinnh, Klaus Gross; NASA - MSFC	- Dr. CP. Chen, UAH.	
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Objectives

- To develop a simple substitute fuel model representing kerosene/RP-1 and to develop its thermochemical properties according to the available database.
- To develop a simplified combustion kinetics model for the substitute fuel
- To test this thermo-kinetics model on 3 tri-axial, tri-propellant, single element injectors

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- Kerosene is derived from petroleum and RP-1 is a straight run from kerosene fraction. Both are complex mixtures of many substances and the actual composition depends on the specifications.
- Elemental formulas have been formulated for thermo-equilibrium calculations, but they can not be used for CFD design applications.
- A molecular substitute fuel model has to be developed to approximate the general thermo-physical properties of kerosene/RP-1. 864
- While multi-component fuel model can be formulated if the information is available, for which it is not, a one-component model is most efficient for computational purpose.
- This fuel model can be refined to tailor specific fuel specifications if the information is available.

Physical-thermo-chemical properties of kerosene/RP-1.

	Kerosene	RP-1
Molecular Formula		
Molecular Weight	175 ⁸⁶	172-175 ^{C4}
Elemental Formula		$CH_{1.95}-CH_{2.0}^{C4}$,
		$CH_{1.9423}^{S7}, CH_{1.953}^{S6}$
Formula Weight		13.97-14.03 ^{C4} ,13.97 ^{S7}
H _c , Btu/lb	-18500 ^{M4} ,	-18433 ^{C4} ,
	-18577 ^{C3}	-18640 ^{\$7}
H _{f,298K} , cal/mole		-5430 ^{\$7} /CH _{1.9423}
C _{p,516k,1 atm} , cal/mole-K		101 ^{C4}
Paraffins (n and iso) %		41 ^{C4}
Naphthenes %		56 ^{C4}
Aromatics %	5 ^{M4}	5 ^{N1} ,3 ^{C4}
Olefins %	1 ^{M4}	0 ^{C4}

Thermodynamic Consistency Test

CnHm + (n +0.25m) O2 = n CO2 + 0.5m H2O
 Hf(CnHm) = n Hf(CO2) + 0.5m Hf(H2O) - Hc

Pioneering fuel models for kerosene/RP-1

Reference	Harsha, et al., 1982	Lawver, 1982	Amsden, 1993	Chen, et al., 1993
Composition		Paraffin		J
H/C	1.90	2.17	1.91	2.37
Μ	139	170	167	175
Н _{f,298K}	-57.1	-69.5	-57.1	-37.5
Formula	$C_{10}H_{19}$	$C_{12}H_{26}$	$C_{12}H_{23}$	C _{12.5} H _{28.8}



Comparison of thermo-chemical characterization of model fuel with reported data.

	Kerosene	RP-1	Kerosene/RP-1
			substitute fuel model
Molecular Formula			C ₁₂ H ₂₄
Molecular Weight	175 ^{\$6}	172-175 ^{C4}	168
Elemental Formula		$CH_{1.95}$ - $CH_{2.0}$ ^{C4} ,	CH _{2.0}
		$CH_{1.9423}^{S7}, CH_{1.953}^{S6}$	
Formula Weight		13.97-14.03 ^{C4} ,13.97 ^{S7}	14.03
H _c , Btu/lb	-18500 ^{M4} ,	-18433 ^{C4} ,	-18500
	-18577 ^{C3}	-18640 ^{\$7}	
H _{f,298K} , cal/mole		-5430 ^{\$7} /CH _{1.9423}	-92200/C ₁₂ H ₂₄ ,-7683/CH _{2.0}
C _{p,516k,1 atm} , cal/mole-K		101 ^{C4}	103
Paraffins (n and iso) %		41 ^{C4}	41.7
Naphthenes %		56 ^{C4}	58.3
Aromatics %	5 ^{M4}	5 ^{N1} ,3 ^{C4}	0
Olefins %	1 ^{M4}	0 ^{C4}	0

Thermodynamic Consistenc	ncy Test 2
The theoretical rocket performance of CnHm and its should be identical	its elemental form CHm/n
RD-170 operating conditions	
equivalence ratio: 1.2939	
SUPAR : 36.9	
chamber pressure: 241.9 atm	



Fig. 1 Calculated chamber gas composition.



Fig. 2 Calculated nozzle exit gas composition.



Kerosene/RP-1 quasi-global combustion kinetics mechanism. $K_f = AT^B e^{-ERT}$

Reaction	A	В	E/R	Form	Ref.
$\frac{Paraffin Global Step}{C_{12}H_{24} + 6O_2 \rightarrow 12CO + 12H_2}$	3.888E4		1.220E4	$p^{0.3}[C_{12}H_{24}]^{0.5}[O_2]$	This Work
$\frac{\text{Naphthene Global Step}}{\text{C}_{12}\text{H}_{24} + 6\text{O}_2 \rightarrow 12\text{CO} + 12\text{H}_2}$	2.132E7		1.965E4	$p^{0.3}[C_{12}H_{24}]^{0.5}[O_2]$	This Work
Wet CO Mechanism					
$H_2 + O_2 = OH + OH$	1.700E13	0	2.407E4	Stoichiometry	2
$OH + H_3 = H_3O + H$	2.190E13	0	2.590E3	Stoichiometry	2
$OH + OH = O + H_{2}O$	6.023E12	0	5.500E2	Stoichiometry	5
$O + H_2 = H + OH$	1.800E10	1.0	4.480E3	Stoichiometry	2
H + 0' = 0 + 0H	1.220E17	-0.91	8.369E3	Stoichiometry	2
M + O + H = OH + M	1.000E16	0	0	Stoichiometry	2
$M + O + O = O_2 + M$	2.550E18	-1.0	5.939E4	Stoichiometry	2
$M + H + H = H_{2} + M$	5.000E15	0	0	Stoichiometry	2
$M + H + OH = H_{2}O + M$	8.400E21	-2.0	0	Stoichiometry	7
CO + OH = H + CO	4.000E12	0	4.030E3	Stoichiometry	2
$CO + O_{2} = CO_{2} + O_{2}$	3.000E12	0	2.500E4	Stoichiometry	7
$CO + O + M = CO_2 + M$	6.000E13	0	0	Stoichiometry	2

* M stands for third-body collision partner

- GOX/GRP/GH2, LOX/GRP/GH2, and LOX/LRP/GH2 uni-element injectors
- Mixture ratio of RD-704 is used.
- The injector/combustor setup follows that of Penn-State shear coaxial/ optically accessible rocket chamber.
- equivalence ratio : 1.2317

- SUPAR : 2.6514
- chamber pressure: 30.8 atm

	Wultiphase FDNS Numerical Methodology and Physical Models for Triaxial Tripropellant Injectors
	Multi-species VOF formulation for liquid jets and multi-species particle formulation for droplets
igodol	Jet surface primary atomization - empirical mean particle size and empirical mass stripping rate (experimental data required for modeling)
۲	Droplet secondary breakup - Taylor Analogy Breakup
۲	Droplet vaporization - General Evaporization Model
igodol	Lagrangian particle tracking with turbulence dispersion
۲	Finite-rate chemistry integration - Penalty Function Method
•	Kinetics - Quasiglobal kerosene combustion kinetics (9 species and 14 reactions)
۲	Thermodynamics
	- real gas: kerosene and 8 other species
	- real liquid: LOX (NBS table)
	: kerosene (Lefebvre)

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- A simple kerosene/RP-1 substitute fuel model and its thermochemical properties have been developed according to available database.
- This substitute fuel model and its thermodynamics have passed the thermodynamic consistency test.

- In addition, a simple kerosene/RP-1 quasiglobal combustion kinetics model has been developed based on the composition of the substitute fuel model.
- Preliminary CFD test of the thermo-kinetics model on 3 triaxial, tripropellant injectors have shown reasonable flame temperatures.



Application of Optimization Techniques to Design of Unconventional Rocket Nozzle Configurations

59-20 57384 132106

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Abstract

Several current rocket engine concepts such as the bell-annular tripropellant engine, and the linear aerospike being proposed for the X-33, require unconventional three-dimensional rocket nozzles which must conform to rectangular or sector shaped envelopes to meet integration constraints. These types of nozzles exist outside the current experience database, therefore, application of efficient design methods for these propulsion concepts is critical to the success of launch vehicle programs.

The objective of this work is to optimize several different nozzle configurations, including 2-D and 3-D geometries. Methodology includes coupling CFD analysis to genetic algorithms and Taguchi methods, as well as implementation of a streamline tracing technique. Results of applications are shown for several geometry classes including: 3-D thruster nozzles with round or superelliptic throats and rectangular exits, 2-D and 3-D thrusters installed within a bell nozzle, and 3-D thrusters with round throats and sector shaped exits.

Due to the novel designs considered for this study, there is little experience base which can be used to guide the effort and limit the design space. With a nearly infinite parameter space to explore, simple parametric design studies cannot possibly search the entire design space within the time frame required to impact the design cycle. For this reason, robust and efficient optimization methods are required to explore and exploit the design space to achieve high performance engine designs. Five case studies which examine the applications of various techniques in the engineering environment are presented in this paper.

The first study uses two-dimensional CFD coupled to Taguchi methods to determine optimal design parameters for the D-1 test engine being built for the SSTO Advanced Propulsion Technology contract. The D-1 engine utilizes a ring of small thrusters within a larger bell nozzle. This study was used to determine the optimal value of four design variables to achieve the best overall performance during both low altitude (thrusters firing) and high altitude (thrusters not firing) operational modes. Two other case studies investigate the problem of using multidisciplinary techniques to optimize a 3-D thruster design with both genetic algorithms and Taguchi methods. The relative strengths and weaknesses of these two methods are apparent when using them to solve this problem using up to 21 design variables. This thruster is also designed using streamline tracing techniques for the fourth case study.

The final study uses Taguchi methods to determine the optimal 3-D thruster module design when installed in a bell nozzle. This requires full 3-D solutions of the thruster and bell nozzles to quantify module-to-module interaction effects.

Software which couples optimization techniques to CFD have tremendous potential as aerodynamic design tools. However, to function effectively in the engineering environment, the optimization algorithms must be robust and efficent. Several optimization techniques have been demonstrated for rocket nozzle design, and their performance on these real world applications has been assessed.

GFD TECHNOLOGY (GENTER CFD SECORE INBUNNER	Rockwell Aerospace Rocketdyne	8
13th Workshop for CFD Applications in Rocket Propulsion Huntsville, Alabama April 25-28, 1995	Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory Science and Engineering Directorate Marshall Space Flight Center	
well International	W. Follett W. Follett A. Ketchur A. Darian Y. Hsu Rocketdyne Division - Rock	880
ATION TECHNIQUES NTIONAL ROCKET JRATIONS	APPLICATION OF OPTIMIZ/ TO DESIGN OF UNCONVE NOZZLE CONFIGU	

	OPTIMIZATION OF UNCONVENTIONAL ROCKET NOZZLE CONFIGURATIONS
	 APPLICATIONS FOR NASA ADVANCED PROPULSION TECHNOLOGIES CONTRACT AND AIR FORCE MODULAR THRUST CELL CONTRACT GEOMETRY
881	 BELL-ANNULAR OR AEROSPIKE NOZZLES 3-D THRUSTERS WITH RECTANGULAR OR SECTOR SHAPED EXITS
	ANALYSIS METHODS 2-D AND 3-D CFD (EULER AND FNS)
	3-D MOC OPTIMIZATION METHODS
	TAGUCHI, GENETIC ALGORITHMS, STREAMLINE TRACING
7	Rockwell Aerospace Rocketdyne

CFD 95-016- 2/IBM/WWF/sdh



2-D BELL-ANNULAR D-1 TEST ENGINE DESIGN STUDY

OBJECTIVE

883

- MAXIMIZE AVERAGE THRUST, ISP FOR THRUSTER ON AND THRUSTER OFF
- OPTIMIŻATION METHOD
 - TAGUCHI L9 MATRIX
 - 4 DESIGN VARIABLES
 - 20 2-D CFD EVALUATIONS

• IMPROVEMENT OVER BASELINE

• 1.2% IN THRUST & ISP







GFD Technology Center

Rockwell Aerospace

Rocketdyne

3-D THRUST CELL OPTIMIZATION



788

- MAXIMIZE: THRUST(THRUSTER ONLY)
 SYSTEM WEIGHT
- MINIMIZE PEAK HEAT LOAD

•OPTIMIZATION METHODS

- TAGUCHI L32 & L64 MATRICES
- GENETIC ALGORITHM
- 15-21 DESIGN VARIABLES
- 3-D MOC EVALUATIONS
 - 460 FOR TAGUCHI
 - 1000 FOR GENETIC
- IMPROVEMENT OVER BASELINE 4.6% IN THRUST / WEIGHT





Thrust Cell Taguchi Optimum Mach Number Contours

Mach Number

Mach Number Minimum = 1.0 Mach Number Maximum = 4.0

Min

Mach Number Minimum = 3.0 Mach Number Maximum = 4.0

Max



CONVERGENCE HISTORIES

Rockwell Aerospace

Rocketdyne

THRUSTWEIGHT

CFD 95-016- 5/IBM/WWF/sdh

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3-D THRUST CELL OPTIMIZATION



885

CFD 95-016- 6/IBM/WWF/sdh

3-D STREAMLINE TRACING METHOD

OBJECTIVE

 MAXIMIZE THRUST, ISP FOR STAND-ALONE THRUSTER

DESIGN METHOD

- STREAMLINE TRACING
- RAO OPTIMUM NOZZLE-MODEL FLOWFIELD
- THREE 2-D MOC EVALUATIONS

988

• PERFORMANCE

 0.15% LESS ISP THAN TAGUCHI & G.A. OPTIMUMS







GFD Technology Center

Rockwell Aerospace Rocketdyne **3-D BELL-ANNULAR D-1 INSTALLED THRUSTER DESIGN**

- OBJECTIVES
 MAXIMIZE THRUST, ISP
 MINIMIZE PEAK HEAT LOAD

OPTIMIZATION METHOD

- TAGUCHI L9 MATRIX 4 DESIGN VARIABLES 10 3-D CFD EVALUATIONS

IMPROVEMENTS OVER BASELINE 0.1% IN THRUST 23% REDUCTION IN PEAK HEAT FLUX

887



BASELINE



OPTIMUM



Rocketdyne

OPTIMIZATION OF UNCONVENTIONAL ROCKET NOZZLE CONFIGURATIONS	CONCLUSIONS	 OPTIMIZATIONS METHODS ARE COMBINED WITH 3-D CFD ANALYSIS TO CREATE A VERY POWERFUL AERODYNAMIC DESIGN TOOL ALLOWS DESIGN IF COMPLEX CONFIGURATIONS WHICH WERE PREVIOUSLY INFEASIBLE 	• PROVIDES HIGH FIDELITY ANALYSIS EARLY IN THE DESIGN CYCLE	MULTIDISCIPLINARY OPTIMIZATION IS CRITICAL FOR ROCKET NOZZLE DESIGNS	 ROBUST AERO PERFORMANCE ALLOWS DESIGN FLEXIBILITY OTHER CONCERNS (THERMAL, WEIGHT, MANUFACTURING) MAY BE MORE IMPORTANT FOR DELIVERING OPTIMAL "SYSTEM" PERFORMANCE 			A Rockwell Aeropace Rocketdyne	
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Transonic Aerodynamic Characteristics of A Proposed Wing Body Reusable Launch Vehicle Concept

Anthony M. Springer NASA Marshall Space Flight Center

A proposed wing body reusable launch vehicle was tested in the NASA Marshall Space Flight Center 14X14-inch trisonic wind tunnel during the winter of 1994. This test resulted in the vehicle's subsonic and transonic, Mach 0.3 to 1.96, longitudinal and lateral aerodynamic characteristics. The effects of control surface deflections on the basic vehicles aerodynamics including a body flap, elevons, ailerons, and tip fins are presented.

As an outcome of NASA's 1993 Access to Space study, a more in-depth follow on study was undertaken. Three candidate reusable launch vehicle configurations which would provide reusable single stage to orbit capability were selected. A wing body configuration was one of these candidate concepts, the other two concepts being a vertical lander and a lifting body. The wing body configuration was a direct outgrowth of the access to space option three reference single stage to orbit rocket vehicle. This vehicle matured during the subsequent reusable launch vehicle (RLV) study into the vehicle which was tested. Initially, the vehicles aerodynamic characteristics were determined using aerodynamic prediction codes. To obtain a better fidelity in the aerodynamic data, a series of scale models of the proposed wing body vehicle were tested at the NASA Marshall Space Flight Center (MSFC) and the NASA Langley Research Center (LaRC). The vehicle was tested at low subsonic and hypersonic conditions at LaRC and at subsonic, transonic, and supersonic conditions at MSFC. The results of the transonic testing in MSFC's 14-Inch Trisonic Wind Tunnel (TWT) facility are presented herein.

A .004 scale RLV wind tunnel model was tested during the winter of 1994 at the NASA Marshall Space Flight Center 14X14-inch trisonic wind tunnel (TWT). The subsonic and transonic, Mach 0.3 to Mach 2.0, aerodynamic characteristics of the WB001 reference wing-body vehicle were determined. This wind tunnel test provided aerodynamic data for the basic vehicle, wing and body contributions, and control surface increments. The data derived from this test were used to construct an aerodynamic database for flight mechanics and structural loads studies on the wing body vehicle.

The WB001 vehicle is generically a wing-body combination. The body consists of a drooped nose followed by a cylindrical core section 28.55 ft in diameter, full scale, with a total body length of 185.6 ft, full scale. The wing is a NACA-0010 airfoil at the root linearly varying to a NACA-0012 airfoil at the tip with a 54 degree leading edge sweep, 3.5 degrees of dihedral, and an aspect ratio of 1.91. Control surfaces for this configuration consist of ailerons, elevons and tip fins.

The vehicle is longitudinally stable and can be trimmed at both subsonic and transonic Mach numbers. This assumes a vehicle center of gravity at 68.6% body length or 127.32 feet aft of the nose. At subsonic Mach numbers, the vehicle is stable in trim for all control deflections. The vehicle for the subsonic Mach range can be trimmed at the desired angle-of-attack for entry, approximately 15 degrees. This trim angle is accomplished through various control surface deflections, see figure 84. The vehicle for the transonic Mach range, Mach 0.95 to 2.0, has stable trim points but not at the desired angle-of-attack, approximately 15 degrees angle-of-attack. It can be extrapolated from the current data trends that for a larger elevon deflection between 20 and 30 degrees, the vehicle will be neutrally stable at the desired trim point of 15 degrees.

The WB001 vehicle is laterally unstable for the subsonic and transonic Mach range. The tip fin deflections provide a trim angle range of approximately 1 to 2 degrees, therefore, larger tip fins and deflectable surfaces are desirable. Enlarging the tip fins by an approximate geometric factor of 3 to 4 should result in the vehicle being neutrally stable.

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Characteristics Of A Proposed Wing Body Reusable Launch The Transonic Aerodynamic Vehicle Concept

Anthony M. Springer NASA MSFC ED34 13th CFD Workshop April 26, 1995



RLV



Introduction:

- Vehicle Configuration
- Wind Tunnel Description
- Test Summary
- **Results and Conclusions**
- Follow-Ons
- Data Availability

GEORGE C. MARSHALL

Vehicle Configuration:

- **Generic Wing Body Configuration**
- Length = 185.6 ft
- Drooped Nose
- Core Diameter = 28.55 ft
- Wing Span = 93 ft
- NACA-0010 to NACA-0012 Airfoil
- 54 Degree Leading Edge Sweep
- 3.5 Degree Dihedral
 - Aspect Ratio = 1.91

RLV



Wind Tunnel Description:

- 14X14-Inch Trisonic Wind Tunnel
- 14X14-Inch Test Section
- Mach Range 0.3 to 5.0
- Intermittent Blow Down Type Tunnel

N R
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Test Summary

- Static Stability Aerodynamic Characteristics
- Mach 0.3 to 1.96
- Basic WB001 Vehicle
- Elevon, Aileron, Body Flap Deflections (-10°)
 - Tip Fin Deflections (10°, 20°)













A CONTRACTOR





BL V













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Follow-Ons:

- Determine Supersonic Aerodynamic Char.
- Larger Elevon Deflections
- Vertical Tail
- Split V-Tail
- Larger Tip Fins (Factor of 3)

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Data Availability

- Characteristics have been documented in Wing Body Transonic Aerodynamic NASA TM-XXXX
- This memo is available through NASA to interested parties

905

The follow-on test will be documented in a forth coming NASA publication

RLV

A. Springer



511-62 57386 132108 28-6

Ascent Aerodynamic Pressure Distributions on WB001

B. Vu, J. Ruf, F. Canabal CFD Branch

J. Brunty

System Load Branch

To support the reusable launch vehicle concept study, the aerodynamic data and surface pressure for WB001 were predicted using three CFD codes at several flow conditions during the ascent phase. The results have been compared between code to code and code to aerodynamic database as well as available experimental data. A set of particular solutions have been selected and recommended for use in preliminary conceptual designs. These CFD results have also been provided to the structure group for wing loading analyses.

National Aeronautics and Space Administration

RLV Concept Study Review

Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center

Ascent Aerodynamics Analysis of WB001 Configuration

B.T. Vu J.H. Ruf F. Canabal J. Brunty



National Aeronautics and Space Administration

RLV Concept Study Review

Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center

OUTLINE

- Objectives
- Codes employed
- Cases considered
- Results and discussions
- Structural analyses
- Conclusions



y Review Structures and Dynamics Bra Fluid Dynamics Division Structures and Dynamics Laborato George C. Marshall Space Flight Ce		grids orbiter analyses	d atterson for NASP vehicle design
Mal Aeronautics and a Administration e Administration	CODES EMPLOYED	 OVERFLOW OVERFLOW capable of solving overset used at ARC and JSC for o 	 GASP finite-volume, density-base used at LaRC and Wright F

- T D N S 0
- finite-difference, pressure-based
 used at MSFC for reacting flow analyses

Structures and Dynamics Laboratory George C. Marshall Space Flight Center **Computational Fluid Dynamics Branch** OVER FLOW vis Fluid Dynamice Division 0 00 Supersonic (M=5.72) OVER FLOW vis **RLV Concept Study Review** GASP vis AOA 。 9 OVER FLOW vis. **CASES CONSIDERED** 。 0 **DVEBELOW inv/vis** Transonic (M=1 GASP inv /vis-FDNS vis. AOA 。 9 National Aeronautics and Space Administration 912

Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center		erly generated to	ours	tropic theory
BLV Concept Study Review	RESULTS & DISCUSSIONS	 Computational domain for both cases properapture physics associated flow conditions 	 Surface pressure and symmetry Mach cont - good agreement for surface pressure - good agreement centerline Mach contou 	 Pressure coefficients for vehicle nose predicted stagnation Cp agrees with iser M = 1.1 Cp=1.36 (CFD / GASP) M = 1.1 Cp=1.34 (Theory)
National Aeronautics ar Space Administration			913	





National Aerol Space Admini	Inautics and Istration	Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center
	COMPARISONS	
916	 Code-to-code comparison good agreement for surface pressure and ce contours 	nterline Mach
	 3 aerodynamic coefficients are compared be with APAS database 	tween codes and
	 excellent agreement in high supersonic case good agreement in transonic case 	









Cp vs. X (Mach=1.1, AOA=6deg.)



Centerline Surface Pressure Distributions



Centerline Surface Pressure Distributions







Centerline Surface Pressure Distributions



OVERFLOW Soln.



National Aerons Space Administ	autics and tration	-V Conc	ept Study R	eview	Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center
	 Predicted ae 	rodynam	ic coefficients		
		APAS	OVERFLOW	GASP (inv.)	GASP(vis.)
	Transonic (M=1.10 & α=6 °)				
	U N	0.34	0.31	0.32	0.31
928	C⊾	0.12	0.23	0.20	0.22
	G	-0.049	-0.035	-0.041	-0.04
	Supersonic (M=5.72 & α=6 °)				
	S	0.07	0.0672	N/A	0.0651
	CA	0.07	0.0714	N/A	0.0735
	Q	-0.002	-0.0028	N/A	-0.0033






X Station (in)

Mach 0.51 T=50 sec. with Trim - Y Shear



Mach 0.51 T=50 sec. with Trim - RZ Moment

X Station (in)

		ţ.													
182849.	170670. 158400	146311.	134131.	121951.	109772.	97592.	85413.	73233.	61054.	48874.	36694.	24515.	12335.	155.7	
Fringe: LC=2.1-RES=3.1-P3/PATRAN R.1-(Von-Mises)-MSC/NASTRAN-13-Apr-95 10:27:00	SSTO Winged Body WB001	Von Mises Stresses Mach 0.51 time=50sec.								Z					

Udy Review Structures and Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center		and surface pressure for WB001 I flow conditions	CFD pressure distribution provides rding structural deformations, load	expansions, base recirculations, olutions; therefore must be	
Mational Aeronautics and Space Administration	CONCLUSIONS	 Predicted aerodynamic data using 3 three codes at severa 	 3D finite element model and the visual representation regardless patterns 	 Base flow interactions (plume etc.) could affect the overall s considered in future work 	



Assessment of Lifting Body Linear Aerospike Plume Effects on Vehicle Aerodynamics

72 - O2

51387

132109

886

Joseph H Ruf MSFC/ED32 Alonzo L. Frost MSFC/ED34 Bruce Vu MSFC/ED32 Francisco Canabal MSFC/ED32

The lifting body/linear aerospike is one of three configurations being studied for an SSTO vehicle. A preliminary aerodynamic database existed for then current lifting body configuration, however, this data base was developed without considering plume effects. A combined effort by the Computational Fluid Dynamics and Experimental Fluids Dynamics Branches was undertaken to determine first order effects of plume/external flow interactions on vehicle aerodynamics of this lifting body/linear aerospike configuration. Of interest were plume pumping/entrainment at low Mach numbers and plume induced separation of flow over the vehicle at higher altitudes. The CFD analysis included combinations of four Mach numbers, two angles of attack and four throttle settings. The majority of the CFD was two dimensional centerline analysis of the lifting body/aerospike. Incremental plume effects were derived by comparing the power-on, power-off, and throttled cases and were extrapolated to the preliminary aerodynamic database.

The plume had little effect on the vehicle aerodynamics for supersonic freestream velocities. At subsonic freestream velocities, the plume affected the vehicle aerodynamics through both jet pumping/entrainment and the jet flap effect.

National Aeronautics and Space Administration Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center

Assessment of Lifting Body Linear Aerospike Plume Effects on Vehicle Aerodynamics

Presented to: Workshop for CFD Applications in Rocket Propulsion Marshall Space Flight Center MSFC, Alabama Mr. Joseph H. Ruf Mr. Bruce T. Vu Mr. Francisco Canabal Computational Fluid Dynamics Branch Mr. Alonzo L. Frost Experimental Fluid Dynamics Branch Marshall Space Flight Center April 27, 1995



Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center

Overview

- Introduction
- Objective and Approach
- 2D CFD Results
- Application of CFD
- Conclusions

National Aerc Space Admini	onautics and uistration	Assessment of Lifting Body/Linear Aerospike Plume Effects on Vehicle Aerodynamics	Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center
Intro	ductio		
	• car	ing body with integrated linear aerospike is one of th didate configurations for X33/RLV.	e three
9	• Th	then current lifting body configuration was the Loch	cheed K10.
38	• A p	reliminary aerodynamic database w/o plume effects liminary flight traiectory existed.	anda
	• Veľe	ause of vehicle configuration and close proximity of icle, it was felt there were potential plume/external fl	plume to ow
		Subsonic/low altitude - plume entrainment/jet pumping	
	I	Supersonic/medium and high altitude - plume induced separate vehicle (a la, Saturn, Shuttle)	d flow on
			•

CONFIGURATION K-10

Sref = 5,600 sq. ft.Swet = 13,100 sq. ft.

Total Internal Volume = 67,000 cu. ft. Main Hyd. Tank Volume = 47,500 cu. ft. Fwd LOX Tank Volume = 5,200 cu. ft. Aft LOX Tank Volume = 12,700 cu. ft.







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Assessment of Lifting Body/Linear Aerospike Plume Effects on Vehicle Aerodynamics

Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center

Objective

Determine first order effects of plume/external flow interactions on vehicle pitch plane aerodynamics to generate plume effect increments for the aerodynamic database.

Approach

940

- Performed series of 2D CFD analyses of K10 centerline to determine vehicle aerodynamics at different flight conditions.
- Three Mach numbers: 0.6, 1.2, 3.0
- Power-off, power-on, power-on-throttled
- Two angles of attack: 0 and 6 degrees

Two Dimensional analysis was chosen for several reasons.

- Short deadline for decision on a flight test.
- 3D geometry quite complex. Long turn around time for above parametrics with 3D I
- 2D would allow for many more cases to be perform in the parametric study. I
- 2D analysis would exaggerate plume/vehicle flow interaction conservativism (axisymmetric calculations could also be run as lower bound on interactions). 1
 - The centerline pressure coefficients could be extrapolated to 3D vehicle. I

National Aeronautics and Space Administration	Assessment of L Plume Effects	_ifting s on V	Body ehicle	/Linea	ar Aer odynai	ospike mics	0)		omputati luid Dyná tructures eorge C. J	onal Fluid Dynamics Branch mics Division und Dynamics Laboratory Marshall Space Flight Center
					Two Dim	ensional				
	Freestream Mach	0	6	+	2	3.	0	5	0	
	A.O.A.	α=0	α=6	α=0	α=6	α=0	α=6	α=0	α=6	
94	Throttle Setting									
1	Power -off	×	×	×	×	×	×	×		
	Power - on	×	×	×	×	×	×			
	Power -on -throttled					-				
	70%/130%	×	×							

×

130%/70%

National Aeronau Space Administra	Assessment of Lifting Body/Linear Aerospike Plume Effects on Vehicle Aerodynamics	Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center
Appre	oach, cont.	
	 Grid(s) Vehicle centerline profile was extracted from 3D surface grid 	
	 2D grid generated with GENIE, refined with GEN2D. Two zc forward part of vehicle, one for vehicle base/aerospike. 4300 Different orid wall spacing for each freestream Mach number 	one grid, one for 00 points total. r for acceptable v+'s
942		
	 - GASE V2.3, DAUWIT LUTIAN - Frozen flow, two species: air and a hot gas. Hot gas was ave exhaust products. 	erage properties of
	 Convergence based on vehicle pressure coefficients reachin 	ig steady state.
	 CPU hours required varied from 0.5 to 15 hrs. Typical was al 	bout 8 hrs.
	 Derivation of plume effect increments 	
	 Compared power-on, power-off and throttled cases to generation increments to preliminary data base. 	ate plume effect
	 Centerline 2D pressure deltas were applied to limited areas or extrapolated for the actual 3D geometry. 	of total vehicle and
· · · · · ·	 Incremental pressure distribution was integrated to determine force and moment coefficients. 	e total aerodynamic



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	Nati

Space Administration

Assessment of Lifting Body/Linear Aerospike Plume Effects on Vehicle Aerodynamics

Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center

CFD Results

- Mach 5.0 ~ 124Kft
- no significant plume billowing present
- no significant plume induced separation on the vehicle
- Mach 3.0 ~ 76Kft
- no significant plume billowing
- no significant plume induced separation on the vehicle
- Mach 1.2 ~ 31Kft
- no significant plume effects

Mach 0.6 ~ 12Kft

- 0 degree α power-on vs. power-off
- » minor effect seen
- 6 degree α power-on vs. power-off
- significant plume effects through plume entrainment and jet flap effect \$

















Mutual Interference Comparison, $M_{m} = 0.60, \alpha = 0^{\circ}, \phi = 90^{\circ}$

Data from aircraft munition stores test, Cottrell, 1987.

2) plume is narrower Differences due to: with respect to vehicle. Larger effective curvature about lower cowl an wake. 3) jet flab effect 1) pumping 0.950 Power-off wake is angled up 1.0 -o Bottom, P-on Bottom, P-off Bottom, P-off -o Bottom, P-on Top, P-off Top, P-on ● Top, P-on - Top, P-off ting as large flap adding Net difference in sectional Mach 0.6 Alpha=6 degrees 00000 0.8 0.925 1 let flap effect. Plume is power-off vs. power-on I 1 6 I Q 1 0.0 Q aft end 0.900 X/L 0.4 l≝≣g 0.875 0.2 K10 2D Centerline Pressure Coefficient -1.75 -0 -2.5 0. 0.1 0.5 -0.5 -1.5 0.0 -0.25 -0.50 -1.50 ς. 0.0 -1.0 -2 -2 -0.75 -1.00 -1.25 l)plume entraihment/ No net difference in sectional lift. Differences due to: --Power-off-wāke is broader than plume. ...pumping....] 2)effective turding 0.950 angle over cowl 1.0 Mach 0.6 Alpha=0 degrees 0.8 0.925 power-off vs. power-on J J J J Bottom, P-off o Bottom, P-on 0.6 Top, P-on Top, P-off aft end 0.900 X/L Bottom, P-off o Bottom, P-on 0.4 Top, P-on I Top, P-off I I ı 6 ò 0.875 ۱ 0,2 0 I 4 Ċ -1.75 0.0 \mathbf{x} 1.0 0.00 0.5 -0 -5 -1.0 -1 5 -2.0 រុរ រុរ -0.25 -0.50 -0.75 -1.00 -1.25 -1.50 0.0 ហ្ dŊ dŊ







Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center	- - -	of aero	g full effect at end of vehicle		
Assessment of Lifting Body/Linear Aerospike Plume Effects on Vehicle Aerodynamics	ation of CFD to Preliminary Database	Increments were only generated for subsonic portion database	Pressure deltas were applied to database by assuming aft end and linearly decreasing to no effect at forward		
National Aeronautics a Space Administration	Applic	•	• 956		







Sref=5600 sq ft; Lref=1450.0 in.; mom. ref. @ 72%.









George C. Marshall Space Flight Center **Computational Fluid Dynamics Branch** Structures and Dynamics Laboratory Fluid Dynamics Division flight regime. Plume induced separation of flow over vehicle was not angles of attack through jet flap effect, jet entrainment and change in Jet entrainment and increased/decreased effective cowl angle affected the aft No significant plume effects seen between power-on and power-off Significant plume/external flow interactions existed for Mach 0.6 at 3D calculations are under way. Initial results indicates less plume A methodology has been developed to generate first order plume effect increments for a power-off aerodynamic database using 2D No significant plume aerodynamic effects existed for supersonic effect on the forward part of vehicle than in 2D analysis. Assessment of Lifting Body/Linear Aerospike Jet flap effect propagated well forward in 2D analysis. Plume Effects on Vehicle Aerodynamics a significant effect on aerodynamics of K10. at 0 degree lpha for Mach numbers analyzed. centerline CFD analysis. effective cowl angle. end of K10. Conclusions National Aeronautics and Space Administration 962

513-27 57388 132110 14P

TPS Sizing for Access-to-Space Vehicles

William Henline, David Olynick and Grant Palmer NASA Ames Research Center, MS 230-2, Moffett Field, CA 94035-1000 Y.-K. Chen Eloret Institute, MS 234-1, Moffett Field, CA 94035-1000

Abstract

A study was carried out to identify, develop, and benchmark simulation techniques needed for optimum TPS material selection and sizing for reusable launch vehicles. Fully viscous, chemically reacting, Navier-Stokes flow solutions over the Langley wing-body single stage to orbit (SSTO) configuration were generated and coupled with an in-depth conduction code. Results from the study provide detailed thermal protection system (TPS) heat shield materials selection and thickness sizing for the wing-body SSTO. These results are the first ever achieved through the use of a complete, trajectory based hypersonic, Navier-Stokes solution database. TPS designs were obtained for both laminar and turbulent entry trajectories using the Access-to-Space baseline materials such as tailorable advanced blanket insulation (TABI). The TPS design effects (material selection and thicknesses) of coupling material characteristics to the aerothermal environment are illustrated. Finally, a sample validation case using the shuttle flight data base is included.

For the laminar trajectory, the TPS areal mass density is 1.2 lbm/ft^2 , while the turbulent trajectory yields slightly less than 1.3 lbm/ft^2 . An additional conclusion from this study is that the TABI blankets will have to be manufactured in thicknesses greater than 1.5-2.0 inches. Further, if typical turbulent flow conditions are found on these SSTO vehicles during re-entry, some of the baseline materials may experience significant over-temperatures.

·	TPS Sizing for Access to Space Vehicles	by	William Henline, David Olynick, Grant Palmer and YK. Chen	NASA Ames Research Center		CFD Workshop April 27, 1995			
					964				

Relationship Between Ames Complementary Analysis Tasks For All Candidate TPS	TPS System Integration Task Infe-cycle performance (vehicle+operational) (vehicle+operational) performance m Data Along Trajectory	TPS Point Design Task aerothermal environments and TPS sizing	Selection Surface B.C. Accurate TPS surface Surface Catalysis Task propertycharacterization	(s provide quantative methodology for assessing life-cycle performance uding operations) of all candidate TPS and thus OMB TPS criteria
Relationship E T	TPS System Integ	TPS Point Des	Selection	ks provide quantative Iuding operations) of








ARC/ST - W.D.Henline/G.E.Palmer/Y.-K.Chen/D.R.Olynick 4/4/95







Top Layer TPS Thickness (in.) for the LaRC Winged Body SSTO Vehicle (Total Heating Time, 6200 sec) (TURBULENT FLOW SOLUTION)

Surface TPS Thickness (in.)

00 Turbulent (Windward) Laminar (Windward) 50 Leeward 40 511-Streamwise Distance (m) TABI Blankets (Windward) 30 AFRSI Blankets (Leeward) ACC or TUFI Tiles 1 20 Turbulent Laminar l 10 0 4.0 Э.5 С 2.5 3.0 2.0 1.5 1 0.5 0.0 1.0

LaRC SSTO Vehicle Centerline TPS Thicknesses

ARC/ST - W.D.Henline/F.S.Milos/Y.-K.Chen

TPS Thickness (in.)



Effect of TPS Material Properties on Surface Temperatures





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COMPUTATIONAL ISSUES ASSOCIATED WITH TEMPORALLY DEFORMING GEOMETRIES SUCH AS THRUST VECTORING NOZZLES

Kishore Boyalakuntla, Bharat K. Soni, Hugh J. Thornburg and Robert Yu

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COMPUTATIONAL ISSUES ASSOCIATED WITH TEMPORALLY DEFORMING GEOMETRIES SUCH AS THRUST VECTORING NOZZLES

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ABSTRACT

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During the past decade Computational Simulation of fluid flow around complex configurations has progressed significantly and many notable successes have been reported, however unsteady time-dependent solutions are not easily obtainable. The present effort involues unsteady time dependent simulation of temporally deforming geometries. Grid generation for a complex configuration can be a time consuming process and temporally varying geometries necessitate the regeneration of such a grid for every time step. Traditional grid generation techniques have been tried and demonstrated to be inadequate to such simulations. NURBS based techniques provide a compact and accurate representation of the geometry. This definition can be coupled with a distribution mesh for a user defined spacing. The present method greatly reduces cpu requirements for time dependent remeshing, facilitating the simulation of more complex unsteady problems. A Thrust Vectoring Nozzle has been chosen to demonstrate the capability as it is of current interest in aerospace industry for better manoeverability of fighter aircraft in close combat and in post stall regimes. This current effort is the first step towards multidisciplinary design optimization which involues coupling the aerodynamic heat transfer and structural anlysis techniques. Applications include simulation of temporally deforming bodies and arecelastic problems.

A NURBS based volume grid generation technique is used for remeshing at each timestep. Remeshing is easily accomplished by varying the control points and time dependent motion is contained in the motion of the control points. Timestep controls the movement of control points. Great flexibility in geometric definition is achieved. The grid generation code is successfully coupled with UBIFLOW and INS3d which are compressible and incompressible flow solvers respectively.

Various geometries such as converging diverging nozzle, duct and thrust vectoring nozzle have been simulated and will be presented.





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DESIRED FEATURES:

- 1. Good control over mesh point spacing.
- 2. Grid quality.
- 3. Grid generation must be user independent.
- 4. Geometric fidelity.
- 5. Consume moderate CPU time.
- 6. Handle severe deflections.
- 7. Flowsolver that can handle moving boundaries.



SIPPI STATE UNIVERSITY / National Science Foundation RESERVENCENTING RESERVENCENTER SCIENCE COMPUTATIONAL FIELD SIMULATION	Grid Generation is descretised representation of volume in terest.	Temporally deforming bodies require remeshing every time-step.	TFI and Elliptic Grid Generation techniques have been found to inadequate.	NURBS based volume grid generation techniques are well suited temporally varying geometries.	
MISSISSIPPI STATE U APPROACH:	1. Grid Generat interest.	2. Temporally de	3. TFI and Elli be inadequate.	4. NURBS base for temporally	
			983		

MISSISSIPPI STATE UNIVERSITY / National Science Foundation RESERPTIONAL FIELD SIMULATIONAL FIELD SIMULATION NURBS based volume grid generation (YU Method):	1. SIGNIFICANT FEATURE IS THAT IT ONLY REQUIRES THE CONTROL POINTS, WEIGHTS AND DISTRIBUTION MESH.	2. REDUCES CPU REQUIREMENT.	3. REMESHING IS EASILY DONE.	4. CONTROL POINTS AND THE ORDER DEFINE THE GEOMETRY.	5. USER DEFINED SPACING IS ACCOMPLISHED THROUGH USE OF DISTRIBUTION MESH.
		q	184	9,9 - 10 - 10 - 10 - 10 - 10 - 10 - 10 - 1	



CONTROL POINTS FOR AIRCRAFT WING (4 x 2 x 9)



wing generated with control points and distribution mesh









MISSISSIPPI STATE UNIVERSITY / National Science Foundation	6. TIME DEPENDENT MOTION IS ACCOMPLISHED BY MOVING THE CONTROL POINTS OR BY INTERPOLATION .	7. THE AMOUNT OF MOVEMENT IS CONTROLLED BY THE TIME STEP.	8. FLEXIBILITY IN GEOMETRIC DEFINITION	9. ADAPTATION CAN BE EASILY ACHIEVED BY ADAPTING THE DISTRIBUTION MESH.		
					ningan kanan minanga kabanya najawarana (prano na kabanya kaba	



ENGINEERING J COMPUTATIONAL FIELD SIMULATION Time metrics have to be calculted in grid code in INS3D MISSISSIPPI STATE UNIVERSITY / National Science Foundation dxdt(i,j,k) = (x(i,j,k) - x0(i,j,k))/dtdydt(i,j,k) = (y(i,j,k) - y0(i,j,k))/dtdzdt(i,j,k) = (z(i,j,k) - z0(i,j,k))/dt Grid generation code is coupled with UBIFLOW calculates the time metrics Time metrics are calculated as UBIFLOW **INS3D** FLOW SOLVER:



ENGINEERING RESEARCH CENTER COMPUTATIONAL FIELD SIMULATION				vertical tail.	and low speed.		ssion aircraft.	aircraft
onal Science Foundation		Π.		ecting horizontal and	gh angle of attack and	ff distances.	or air – to ground mi	peed requirements for
TATE UNIVERSITY / Natio	TORING:	ably complex probler	se performance.	thigh drag, radar refl	maneuvarability in hi	e landing and take-of	r payload capability f	e over the deck wind s g on aircraft carriers.
MISSISSIPPI S	THRUST VEC	1. Reason	2. Increa	3. Shrink	4. Better	5. Reduce	6. Greate	7. Reduce operating

Grid at time steps of 0, 273, 363, 423(1/2 cycle)
















THRUST VECTORING (150 timesteps)



PRESSURE

0.000	0.096	0.192	0.288	0.383	0.479



ENGINEERING DECEMBING DECOMPUTATIONAL	5 on a onyx 150		emory.	n.	ttion mesh.		hrust vectoring	
nal Science Foundation	a grid size of 60*40*3	ode is 1.8 Megs	s not consume any m	s of CPU per / iteratic	as it is on the distribu	OW and INS3D.) and axisymmetric t nulated.	
STATE UNIVERSITY / Natio	of 2.1 secs / iteration for ocesser	ory of the moving grid	d with flowsolver it do	solver consumes 75 sec	ion is easy to perform	d succesfully to UBIFL	rging –diverging , 2– ave been succesfully sin	
MISSISSIPPI :	1. CPU o MHz pro	2. Memo	3. Linke	4. Flow s	5. Adapt	6. Linke	7. Conve nozzle ha	
				1005	ana tanàna amin'ny fisiana amin'ny fisiana amin'ny fisiana amin'ny fisiana amin'ny fisiana amin'ny fisiana amin			



HYBRID GRID TECHNIQUES FOR PROPULSION APPLICATIONS

Roy P. Koomullil, Bharat K. Soni, and Hugh J. Thornburg NSF Engineering Research Center for Computational Field Simulation Mississippi State University Mississippi State, MS 39762

ABSTRACT

During the past decade computational simulation of fluid flow for propulsion applications has progressed significantly, and many notable successes have been reported in the literature. However, the generation of a high quality mesh for such problems has often been reported as a pacing item. Hence, much effort has been expended to speed this portion of the simulation process. Several approaches have evolved for grid generation. Two of the most common are structured multi-block, and unstructured based procedures. Structured grids tend to be computationally efficient, and high aspect ratio cells necessary for efficiently resolving viscous layers. Structured multi-block grids may or may not exhibit grid line continuity across the block interface. This relaxation of the continuity constraint at the interface is intended to ease the grid generation process, which is still time consuming. Flow solvers supporting non-contiguous interfaces require specialized interpolation procedures which may not ensure conservation at the interface. Unstructured or generalized indexing data structures offer greater flexibility, but require explicit connectivity information and are not easy to generate for three-dimensional configurations. In addition unstructured mesh based schemes tend to be less efficient and it is difficult to resolve viscous layers. Recently, hybrid or generalized element solution and grid generation techniques have been developed with the objective of combing the attractive features of both structured and unstructured techniques. In the present work recently developed procedures for hybrid grid generation and flow simulation are critically evaluated, and compared to existing structured and unstructured procedures in terms of accuracy and computational requirements.

In the present grid generation procedure multi-body configurations are decomposed into a number of simple geometric entities. A structured grid generator is first employed to construct a high quality grid around the body with appropriate packing. One grid must be designated as a main grid and enclose the solid surfaces of all other component grids. Upon completion these structured grids are converted to the hybrid grid data structure format. Based upon an input normal distance from the surface, holes are cut in the main grid for each component grid. Overlapping and hole cells are deleted from the hybrid grid data structure. Delaunay triangulation is then used to construct cells to fill the void between the cut main grid and the truncated component grid. Upon completion of this procedure the hybrid grid is written in a format useable by the flow solver.

The non-dimensionalized Euler equations in integral form provide the mathematical formulation for this scheme. The discretized flow domain is represented by a set of non overlapping polygons and the cell averaged variables are stored at each cell center. Each individual cell is treated as its own control volume. The numerical flux at the cell edge is calculated using Roe's approximate Riemann solver. An assumed linear distribution in each cell is employed to reconstruct the edge values, which results in a second order discretization. The flux limiting procedure of Barth is used to suppress spurious oscillations near discontinuities. An implicit pseudo-time integration procedure using the Generalized Minimum RESidual (GMRES) method for solving the sparse matrix system is employed. The results has been varified with the standard benchmark results.

Hybrid Grid Techniques For Propulsion Applications

Roy P Koomullil, Dr. Bharat K. Soni and Dr. Hugh J. Thornburg Sponsors : Teledyne Brown Engineering and AFOSR National Science Foundation Engineering Research Center For Computational Field Simulation Mississippi State University.

ENGINEERING A RESEARCH CENTER J

COMPUTATIONAL FIELD SIMULATION COMPLEX GEOMETRY / COMPLEX PHYSICS

ENGINEERING RESEARCH CENTER COMPUTATIONAL FIELD SIMULATION

OUTLINE

OMOTIVATION

OGRID GENERATION APPROACH

ODATA STRUCTURE

OFLOW SOLVER

oresults

OCONCLUSIONS

ENGINEERING RESEARCH CENTER COMPUTATIONAL FIELD SIMULATION



UNSTRUCTURED GRIDS

OGREATER FLEXIBILITY IN HANDLING COMPLEX CONFIGURATIONS

OEASE OF GRID ADAPTION

ODIFFICULT TO MAKE HIGHLY STRETCHED VISCOUS GRIDS

ODIFFICULT TO RESOLVE CONVECTIVE AND VISCOUS FLUXES FOR HIGH REYNOLDS NUMBERS

OTURBULENCE MODELLING IS DIFFICULT

OCOMBINING ADVANTAGES OF STRUCTURED AND

UNSTRUCTURED GRIDS

OGRID GENERATION TIME CAN BE REDUCED

HYBRID GRIDS



COMPUTATIONAL FIELD SIMULATION

ENGINEERING

APPROACH

GRID GENERATION

ODECOMPOSE COMPLEX BODIES INTO SIMPLE ENTIFIES

OGENERATE STRUCTURED GRIDS FOR THESE GEOMETRIC ENTITIES USING STANDARD PACKAGES **OCUT HOLES IN THE MAIN GRID WHERE THE COMPONENTS OVERLAPS** **OCONNECT COMPONENT GRIDS USING UNSTRUCTURED GRIDS BY DELAUNAY TRIANGULATION OR OTHER METHODS**

BETWEEN THE COMPONENT AND MAIN GRIDS OAVOIDED INTERPOLATIONS OF CONSERVED VARIABLES AS IN CAMERA GRIDS





ENGINEERING A RESEARCH CENTER 2 COMPUTATIONAL FIELD SIMULATION				
MISSISSIPPI STATE UNIVERSITY / National Science Foundation	$\frac{\partial}{\partial t} \oint_{\Omega} Q dA + \oint_{\partial\Omega} \frac{E(Q) \cdot \underline{n} ds = 0$	Where $E = f i + g j \underline{n} = n_x i + n_y j$ $Q = \begin{bmatrix} \varrho u \\ \varrho v \\ E \end{bmatrix} f = \begin{bmatrix} \varrho u \\ \varrho u^2 + p \\ \varrho uv \\ u(E + p) \end{bmatrix} g = \begin{bmatrix} \varrho v \\ \varrho u^2 \\ \varrho uv \\ u(E + p) \end{bmatrix}$	$p = (\gamma - 1)\left[E - \rho\left(\frac{u^2 + v^2}{2}\right)\right]$ Non Dimensionalization w.r.t freestream conditions	
		1015		







ENGINEERING COMPUTATIONAL FIELD SIMULATION $F_{ij}^{n+1} = rac{1}{2} \left(F(\ \mathcal{Q}_R^{n+1}\) + F(\ \mathcal{Q}_L^{n+1}\) \ - \ |\ \overline{A}\ |$. ($\mathcal{Q}_R^{n+1} - \mathcal{Q}_L^{n+1}\)
ight)$ $F_{\dot{y}}^{n+1} = F_{\dot{y}}^{n} + \left[\frac{\partial F_{\dot{y}}}{\partial Q_{R}}\right]^{n} \varDelta Q_{R} + \left[\frac{\partial F_{\dot{y}}}{\partial Q_{L}}\right]^{n} \varDelta Q_{L}$ MISSISSIPPI STATE UNIVERSITY / National Science Foundation APPROXIMATE ANALYTIC JACOBIANS **IMPLICIT SCHEME** NUMERICAL JACOBIANS LINEARIZATION 1019

ENGINEERING A COMPUTATIONAL FIELD SIMULATION $F_{ij}^{n+1} = \frac{1}{2} \Big(F(Q_R^{n+1}) + F(Q_L^{n+1}) - |\overline{A}| \cdot (Q_R^{n+1} - Q_L^{n+1}) \Big)$ MISSISSIPPI STATE UNIVERSITY / National Science Foundation APPROXIMATE ANALYTIC JACOBIANS $|\underline{A}| N_x + |\underline{B}| N_y = |\overline{H}|$ $\left(U_{n(j)} \Delta Q_{n(j)} \right) = R^n$ Where $D_i = \frac{V_i}{\Delta t} I + \frac{1}{2} \sum_{j=1}^k \left(H_i + |\overline{H}|_{\frac{1}{2}}\right)$ $U_{n(j)} = rac{1}{2} \left(H_{n(j)} \ - \ | \ \overline{H} \mid_{rac{1+n(j)}{2}}
ight)$ II Q $D_i \varDelta Q_i + \sum_{j=1}^k \Big($ જ $A N_x + B N_y = H ,$ $1 = \frac{\partial f}{\partial Q},$ T





















COMPARISON OF CONVERGENCE













Pressure (M=2.5)

6.895











E UNIVERSITY / National Science Foundation	CONCLUSION	ED AND VARIFIED 2-D HYBRID FLOW SIMULATION SYSTEM.	FLUX JACOBIANS GIVES BETTER CONVERGENCE	HYBRID SYSTEM AS A SINGLE BLOCK	FUTURE WORK	3-D NAVIER-STOKES FLOW SIMULATION SYSTEM USING HYBRID GRIDS	SYSTEM FOR INTERNAL AND EXTERNAL FLOW PROBLEMS	
MISSISSIPPI STATE UNIVERSITY / N	CON	ODEVELOPED AND VARIFIE SYSTEM.	ONUMRICAL FLUX JACOBIA	HYBRID SYST	FUTU	ODEVELOP A 3-D NAVIER- USING HYBRII	OTEST THE SYSTEM FOR IN PROBLEMS	



A Structured Grid Based Solution-adaptive Technique for Complex Separated Flows

by

Hugh Thornburg, Bharat K. Soni, Boyalakuntla Kishore, and Robert Yu NSF Engineering Research Center for Computational Field Simulation Mississippi State University Mississippi State, MS 39762

ABSTRACT

The objective of this work has been to enhance the predictive capability of widely used CFD codes through the use of solution adaptive gridding. Most problems of engineering interest involve multiblock grids and widely disparate length scales. Hence, it is desirable that the adaptive grid feature detection algorithm be developed to recognize flow structures of different type as well as differing intensity, and adequately address scaling and normalization across blocks. In order to study the accuracy and efficiency improvements due to the grid adaptation, it is necessary to quantify grid size and distribution requirements as well as computational times of non-adapted solutions. Flowfields about launch vehicles of practical interest often involve supersonic freestream conditions at angle of attack exhibiting large scale separated vortical flow, vortex-vortex and vortex-surface interactions, separated shear layers and multiple shocks of different intensity. In this work a weight function and an associated mesh redistribution procedure is presented which detects and resolves these features without user intervention. Particular emphasis has been placed upon accurate resolution of expansion regions and boundary layers.

Flow past a wedge at Mach = 2.0 is used to illustrate the enhanced detection capabilities of this newly developed weight function. Figure 1 presents weight functions evaluated using the previous procedure, lower half plane, as well as the current procedure, upper half plane.



Figure 1. Comparison of Weight Functions.



16 - - - 3 k 1

360





It can be observed that both weight functions clearly detected the primary shock. It can also be seen
that the expansion fan, boundary layer, and the reflected shocks are much more clearly represented in the current weight function. Adapted grids using both weight function formulations are presented in Fig. 2. The high gradient regions of the expansion region are only reflected in the adapted grid using the new weight function. The reflected shock is also much sharper. Figure 3 compares the solution obtained using the current adaption procedure with that obtained using the original grid. The enhanced resolution is clearly evident.



Figure 3. Comparison of Solutions Using Adapted Grid.

Supersonic flow at Mach=1.45 and 14 degree angle of attack has been simulated around a tangentogive cylinder. The grid and associated flow solution constructed after two adaption cycles using hybrid differencing of the grid equations and the current weight functions is presented is presented in Figure 4.



Figure 4. Adapted grid after two cycles.

Figure 5. Adapted grid after two cycles.

Figure 5 presents the grid constructed using the previous weight function and the same flow conditions and number of adaptation cycles. Figures 5 and 6 present streamwise cuts of the two grids shown in Figs 4 and 5 at X/D = 5.5 and 7.5 respectively



Figure 8 present the flow solution obtained using the NPARC [NASA 1993] flow solver, the KE turbulence model option and two adaptation cycles. Figure 9 presents the associated weight function.



Figure 8 Normalized Stagnation Pressure.

Figure 9. Weight Function.

Examples will presented to demonstrate the capability for solution-adaptive regridding of multiblock launch vehicle simulations.

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A Cturneting Cuid Dood Colution A Dotion	A Surctured Vita Dased Solution-Adaptive recumdue for Complex Separated Flows ¹	Hugh J. Thornburg, Bharat K. Soni, Kishore Boyala- kuntla, and Robert Yu	Workshop for CFD Applications in Rocket Propulsion and Launch Vehicle Technology April 25–27, 1995 Huntsville, Alabama	¹ This research was supported, in part, by the Army Research Laboratory.	ENGINEERING A RESEARCH CENTER J COMPUTATIONAL FIELD SIMULATION COMPLEX PHYSICS
A summer of the second second prove reclured and the for Complex Separated Flows ¹ Hugh J. Thornburg, Bharat K. Soni, Kishore Boyala- kuntla, and Robert Yu Workshop for CFD Applications in Rocket Propulsion and Launch Vehicle Technology April 25–27, 1995 Huntsville, Alabama ¹ This research was supported, in part, by the Army Research Laboratory. ENGINEERING RESEARCH CENTER S CONDUTATIONAL	Hugh J. Thornburg, Bharat K. Soni, Kishore Boyala- kuntla, and Robert Yu Workshop for CFD Applications in Rocket Propulsion and Launch Vehicle Technology April 25–27, 1995 Huntsville, Alabama ¹ This research was supported, in part, by the Army Research Laboratory. ¹ This research was supported, in part, by the Army Research Laboratory. ¹ This research was supported in part, by the Army Research Laboratory.	Workshop for CFD Applications in Rocket Propulsion and Launch Vehicle Technology April 25–27, 1995 Huntsville, Alabama ¹ This research was supported, in part, by the Army Research Laboratory. ENGINERING RESEARCH CENTER A CONDUTATIONAL CONDUTATIONAL CONDUTATIONAL	¹ This research was supported, in part, by the Army Research Laboratory. ENGINEERING RESEARCH CENTER R COMPUTATIONAL COMPUTATIONAL COMPUTATIONAL COMPUTATIONAL	ENGINEERING A RESEARCH CENTER A RESEARCH CENTER A COMPUTATIONAL FIELD SIMULATION COMPUTATIONAL	

OBJECTIVES

Improved resolution of complex flows through the use of solution adaptive gridding

- 1. Develop a weight function suitable for use with a solution adaptive grid redistribution procedure for complex flows, including viscous dominated separation.
- 2. Minimum user inputs.

- 3. Appropriate feature detection for a wide range of flow features (Vorticies, Shear layers, Shocks).
- 4. Robust redistribution procedure for use with weight function.



GOVERNING EQUATIONS FOR GRID MOVEMENT

1. Inverted form:

$$\sum_{i=1}^{3} \sum_{j=1}^{3} g^{ij} \vec{r}_{\xi^{i}\xi^{j}} + \sum_{k=1}^{3} g^{kk} P_{k} \vec{r}_{\xi^{k}} = 0$$

Where:

- : Position vector,
- : Contravariant metric tensor,
- : Curvilinear coordinate, and
- g^{ij} : Contravariant me ξ^i : Curvilinear coord P_k : Control Function.
- 2. Control of distribution and characteristics of grid system can be achieved by varying control Functions P_k .



ENGINEERING A COMPUTATIONAL FIELD SIMULATION : control function based on gradient of flow parameter where (P_{initial}) : control function based on initial grid geometry geometry MISSISSIPPI STATE UNIVERSITY / National Science Foundation $P_{i} = (P_{\text{initial}})_{i} + c_{i} (P_{wt}) \quad (i = 1, 2, 3)$ geometry (i = 1, 2, 3)(i = 1, 2, 3) $P_{i}^{(1)} = \left(P_{\text{initial}}\right)_{i}^{(0)} + c_{i}\left(P_{wt}\right)^{(0)}$: constant weight factors $P_{i}^{(n)} = P_{i}^{(n-1)} + c_{i} (P_{wt})^{(n-1)}$ Pwt ΰ where

5. Poisson equation form, (Anderson, Thompson), obtained by dif-**EVALUATION OF FORCING FUNCTIONS** W X_{ξ} = constant, where W is a weight factor. 3. Equidistribution of 'error' or weight function. 4. One-dimensional equidistribution law ferentiating equidistribution law. 6. For Multiple dimensions: $P_{\rm k} = W_{\rm E}^{\rm k}/\tilde{W}, \ {\rm k} = 1,2,3$ 2. Near orthogonality. 1. Smoothnes.

CHARACTERISTICS OF WEIGHT FUNCTIONS

- 1. Weight functions approximately equidistributed over solution domain.
- 2. Determine grid spacing and characteristics.
- 3. Approximation to local truncation error.
 - Use lower order derivatives to approximate high order truncation error terms.
 - Detect structures of disparate strength.
 - Minimum variation of coefficients.



EVALUATION OF WEIGHT FUNCTIONS

- 1. Density or pressure is not sufficient for viscous flows.
- 2. Boolean sums used to eliminate 'multiplying' effect.
- 3. Relative derivatives are necessary to detect features of varying intensity.
- 4. Regions of zero flow variables require special treatment.
- 5. Nearly uniform flowfields require minimum normalization value.



OVERALL SOLUTION PROCEDURE

- . Obtain initial flow solution.
- .. Adapt grid.
- Interpolate solution onto adapted grid. . .
- 4. Restart flow solution.
- Repeat steps 2-4 until satisfactory result. S.

ADAPTIVE GRID PROCEDURE

1.Read PLOT3D grid and solution files.

2.Evaluate weight function, (no input parameters).

3. Evaluate and smooth P_k .

4. Integrate grid.

5. Interpolate P_k onto current adapted grid.

6.Repeat steps 4 and 5 until convergence.

7. Ouput adapted grid.

SOLUTION OF GRID EQUATIONS

- 1. Solution difficulties transferred form flow equations to grid equations.
- 2. Accuracy not as important for postulated law.
- 3. Adaptive Central/Upwind differencing scheme, based upon forcing function gradients.
- 4. Integrated in time using CSIP.
- 5.Non-linear terms are quasi-linearized.
- 6. Explicit boundary point movement.
- 7. Precise geometry definition is critical.







BOUNDARY POINT MOVEMENT

- 1. Very important.
 - Orthogonality.
 - Skewness.
- 2. Non Uniform Rational B–Spline (NURBS) representation of arbitrary surface(Yu).
- 3. Boundary surface redistribution based on specified region of surface.
 - Explicit.
 - Local iteration for desired distribution.
 - Can be used to keep sharp corners, and to transfer information between blocks.



WEIGHT WITH/WITHOUT BOOLEAN



Figure 1. Comparison of Weight Functions.

ADAPTED GRID WITH/WITHOUT (BOOLEAN)



























SUMMARY

- 1. Developed Weight function which requires no user input.
- 2. Implemented adaptive upwind/central difference scheme.
- 3. Demonstrated enhanced grid resolution.
 - Thinner shocks.
 - Stronger circular vorticies.
 - Lower values of artificial dissipation may be used.
 - Larger time steps may be used.
 - Improved convergence behaviour.
 - More closely resembles experimental data.



ONGOING WORK

- . Multiblock problems.
- Global scaling across blocks.
- Block interface or block point movement.
- Local refinement (Solver of Koomullil) сi
- 3. Coupling with flow solver.
- 4. Coding efficiency.
- . Reacting flow.
- Include temperature in weight function.
 - 6. Unsteady flow problems.
- Pk, viewed as velocities in temporally parabolized grid equations.



ADAPTED DISTRIBUTION MESH









GENIE++ - A Multi-Block Structured Grid System

by

Tonya Williams, Naren Nadenthiran, Hugh Thornburg, and Bharat K. Soni NSF Engineering Research Center for Computational Field Simulation Mississippi State University Mississippi State, MS 39762

ABSTRACT

The computer code GENIE⁺⁺ (Soni *et al.* 1992) is a continuously evolving grid system containing a multitude of proven geometry/grid techniques. The generation process in GENIE⁺⁺ is based on an earlier version. The process uses several techniques either separately or in combination to quickly and economically generate sculptured geometry descriptions and grids for arbitrary geometries. The computational mesh is formed by using an appropriate algebraic method. Grid clustering is accomplished with either exponential or hyperbolic tangent routines which allow the user to specify a desired point distribution. Grid smoothing can be accomplished by using an elliptic solver with proper forcing functions. B-spline and Non-Uniform Rational B-splines (NURBS) algorithms are used for surface definition and redistribution. The built-in sculptured geometry definition with desired distribution of points, automatic Bezier curve/surface generation for interior boundaries/surfaces, and surface re-distribution is based on NURBS. Weighted Lagrange/Hermite transfinite interpolation methods, interactive geometry/grid manipulation modules, and on-line graphical visualization of the generation process are salient features of this system, which result in a significant time savings for a given geometry/grid application.

The development of the system, as well as computational examples of practical interest will be presented to demonstrate the success of these methodologies. Complete documentation is available using Mosaic. Versions are available for PC's, X window, and SGI systems. It is planned to place this code in the public domain by August 1995.




















GEOMETRY GENERATION

- Semi-Interactive Construction
- Analytic:

Points, Line, Circle, Ellipse, Super-Ellipse, Polynomial, Plane, Ruled Surface, Ellipsoid, Hyperboloid, Paraboloid, NASA Airfoils, ...

Sculptured:

Spline-Akima, B-Spline, Rational B-Spline, Polynomial-Hermite, LaGrange, Bezier, Coon's Patch, NURBS,

GEOMETRY MANIPULATION

- Body of Revolution
- Ruling, Marching, TFI, Coon's Patch
 - Transformations: Translation, Rotation, Scaling, Mirror Image
 - - Cut. Paste, Patch, Blend, . . .
- Intersections and Projections

ALGEBRAIC

- * Fast
- * Precise Spacing Control
- * Interactive User Interface
- * Possible Overlapping
- * Requires High Degree of Understanding
- * Generalization!
- * Propagation of Slope Discontinuites

PDES

- ***** Inherent Smoothness***** Resistant To Grid Line
 - * Resistant To Grid Overlapping
- * No Propagation of SlopeDiscontinuities
- Competitive Enhancement of Smoothness, Orthoganality and Concentration
- * Readily Adaptable for Generalization
- * Distribution Loss



 $g^{il} = \frac{1}{g} (g_{jm}g_{km} - g_{jn}g_{kn})$ i = I, 2, 3; j = I, 2, 3; (i, j, k) and (l, m, n) cyclicGENERAL ELLIPTIC GENERATION SYSTEM k = 1 $i - 1 \quad j - 1$

 $\sum \sum g^{ij} (g_{iq})\xi^{j} + \sum \phi_k g_{kq} - \sum \sum g^{ij} \left(\frac{(g_{ij})\xi^k - (g_{jq})\xi^i}{2}\right) = 0$ q = 1, 2, 3FORCING FUNCTIONS $g_{ij} = \underline{r}_{\xi_i} \cdot \underline{r}_{\xi_j} = \left\| r_{\xi_i} \right\| \cdot \left\| r_{\xi_j} \right\| \cdot \cos \Theta$ i - 1 j - 1 Ś S k = 1 \mathfrak{r} \mathfrak{C} \mathfrak{c}







GENIE + + Characteristics





INITIALIZATION OPTIONS TOGGI F REAL TIME PLOTTING 2 TNGGIF PROMPTTNG 3 GTVF GRTD TTTLF TO BLOCK ST7F CURRENT GRTD 4 CHANGE 5 CHANGE MAXTMUM GRTD ST7FS CHANGE CURRENT ĥ BLOCK NUMBER CHANGE MAXIMUM NUMBER OF 7 BL OCKS TOGGLE GRID GENERATION Â HUUL 9 TNTI DATABASE tai t7f INTITAL TZE ZONAL INFORMATION 10NON-BLOCK GRTD 11 12ONF BLOCK ¥ТFЫ BLOCKS 13VTFI ÂΠ 14 TNTTTAL TZATTON -XII GRTD GENERATION QUT 15 INPUT OPTION NUMBER

diserter it seisenterenge eitävetetten generent gener, diesendaktorsentiget freditiettet is etter in e **ärstöjreströrest**igettige sterin och ströttöstes i sjöndigete gört asstöget. Självlifterre förförtes och so Hange ärjöttödet och sjönde och sävidta (5) (d. (sto) (c) (s) (s) . Asti Nil (y) (0) (s) (s) (s) Femilie + + M and M and Europed Roufferen an arren on Shuft et an Shuft et an 200 an 200 an Mohmer ar 20 an 200 an 200 an 200 an Mohle arrent art an 100 an SUCTATION CONTRACT OF . JUSTICIAL CONTRACT Julian Jelterants a municu Addited Mi Winner Bar April of the state of the second second digited at the function ٠.

BOUNDARY SEGNENT DEFINED BY

- 1 A CURVE PROJECTED ONTO A PARALLEL PLANE 2 OTHER CURVE PROJECTION OPTIONS
- 3 A STRAIGHT LINE
- 4 A 3D BEZIER / HERMITE CUBIC CURVE
- 5 SCULPTURED CURVE DEFINITION
- 6 **CURVE MANIPULATION OPTIONS**










































GENIE++

- Semi-Interactive Simple Minded
 - Portable, Modular
- Journal File Execution Control
- Batch-Interactive Execution
- CadType Geometry Construction
- SOA Grid Generation Algorithms
- Quality Control & Extenstive Error Checking
- Online Graphical Visualization of Overall Process
- User Friendly & Researcher Friendly
- SGI, X-Window, PC Versions
- bsoni@erc.msstate.edu



Surface and Volume grid generation in parametric form

by

S13-61 51393 132115 34P

Tzuyi Yu, Bharat K. Soni NSF/ERC For Computational Field Simulation Mississippi State University, MS39762

> Ted Benjamin, Robert Williams Marshall Space Flight Center, AL 35812

ABSTRACT

The algorithms for surface modeling and volume grid generation using parametric NURBS geometric representation are presented. The enhanced re-parameterization algorithm which can yield a desired physical distribution on the curve, surface and volume is also presented. This approach bridges the gap between CAD surface / volume definition and surface / volume grid generation.

INTRODUCTION

Surface grid generation is the most labor intensive part of the overall complex three dimensional grid generation process. Also, a significant amount of effort is required in changing the resolutions (grid sizes) and / or the distribution of the grid while maintaining geometry fidelity. In the last few years, various researchers have concentrated on utilizing the Computer Aided Geometry Design (CAGD) techniques to expedite the overall surface generation process. In this presentation, a parametric formula which has been used in CAD system is extended with re–parameterization approach to numerical grid generation for modeling the surface as well as the volume grid.

There are many parametric approaches for representing sculptured geometry, such as rational or non-rational Bezier, cubic splines, rational or non-rational B-spines, ..., etc. Among these representation, the Non-Uniform Rational B-Splines (NURBS) has been widely accepted among these researchers. NURBS has been widely utilized to represent and design geometry in the CAD/CAM and the graphics community due to its powerful features, such as the local control property, variation diminishing, convex hull and affine invariance [Ref 1,2]. Also the geometry tool kits, such as curve/surface interpolation, data reduction, degree elevation, knot insertion and splitting, are well-developed [Ref 1,2,]. These properties have made NURBS representation very popular in recent developments in CAD/CAM. However, the distribution requirements in CFD application are much complicated than those in CAD system. Hence, the NURBS must be cooperated with re-parameterization algorithm so that it can be more useful in grid generation. Computational examples associated with practical configurations are shown in Figure 1 and 2. The re-parameterization approach described in many research [Ref 2,3] is implemented by iteration process, which needs a lot of computation time. The more efficient and robust approach presented here needs only one interpolation process.

The development of the software based on NURBS representation package: CAGI (Computer Aided Grid Interface) was initiated by authors under the sponsorship of NASA Marshall Space Flight Center. The purpose of this presentation is to present the progress realized in enhancing the NURBS based curve / surface grid generation techniques into a 3D volume grid generation technique. To this end, various options for generating 3D volume geometry–grid are discussed. A reparameterization scheme has been developed to achieve desired distribution in physical space. Computational examples for modeling practical configurations have been exercised using the volume options and the reparameterization scheme.





Figure 1: Propulsional example.3D NURBS control patches model the missile (with fins) geometry. Figure 2:

3D NURBS control patches model the single rotation propfan.

References

- [1] Piegl, L., 'On NURBS: A survey' IEEE Computer Graphics & Applications, Vol 11, No 1, pp 57 71, January, 1991.
- [2] FARIN, G. "NURB curves and surfaces: from projective geometry to practical use," First Edition, A K Peters, Ltd., 1995.
- [3] Yu, T.Y. and Soni, B.K., "Geometry Transformer and NURBS in grid Generation," 4th International Conference on Numerical Grid Generation in CFD and Related Fields, Swansea, UK., April 6–8, 1994.
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ENGINEERING T RESEARCH CENTER T COMPUTATIONAL FIELD SIMULATION



Title: Surface and Volume grid generation in parametric form

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Ted Benjamin, Robert Williams

NASA/Marshall Space Flight Center

Sponsor: NASA/Marshall Space Flight Center

MISSISSIPPI STATE UNIVERSITY / National Science Foundation

ENGINEERING RESEARCH CENTER 3 COMPUTATIONAL FIELD SIMULATION

Geometry generated in parametric space:

Advantages:

- 1> Natural for grid generation algorithm.
- 2> Easy manipulation. ◀ 🗮 Designer's Dream.
- 3> Less storage & standard data structure. 4> Way of future.

Disadvantage:

0> Distribution differs in parametric space and physical space.


























































MISSISSIPPI STATE UNIVERSITY / National Science Foundation

ENGINEERING J RESEARCH CENTER J COMPUTATIONAL FIELD SIMULATION

On Going Activities:

- (Distribution control, Orthogonality, smoothness ...) Surface/Volume grid characteristic improvement.
- General algorithm allowing trim surface for structured grid.
- Enhance geometric generation/manipulation functions.
- Reparametration algorithm for unstructured grid.
- Unstructured/Hybrid grid generation.



519-34 57394 132116 160

Overview of CFD Analyses Supporting the Reusable Solid Rocket Motor (RSRM) Program at MSFC

E. Stewart, P. McConnaughey, J. Lin, E. Reske, and D. Doran, NASA/MSFC, R. H. Whitesides, ERC, Inc., Huntsville, AL, and Y.-S. Chen ESI, Huntsville, AL

During the past year, various CFD analyses were performed at MSFC to support the RSRM program. The successful completion of these analyses was realized through the cooperation of ESI, ERC, and The Computational Fluid Dynamics Branch (ED32) at MSFC and involved application of the CFD codes FDNS and CELMINT. The topics addressed by the analyses were; 1. the design and prediction of slag accumulation within the five inch test motor, 2. prediction of slag pool behavior and its response to lateral accelerations, 3. the clogging of potential insulation debonds within the nozzle by slag accumulation, 4. the behavior of jets within small voids inside nozzle joint gaps, 5. the effect of increased inhibitor stiffness on motor acoustics, and 6. the effect of a nozzle defect on particle impingement enhanced erosion. Topics 1, 2, and 5 will be discussed in some detail by other speakers at the conference and are only mentioned here for the sake of completeness. Thus, the emphasis of this presentation will be to further discuss the work involved in topics 3, 4, and 6.

Eric Stewart

Analyses Fluid Dynamics Branc Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Cent	view of	es Supporting	olid Rocket Motor	gram at MSFC	E. Stewart, P. McConnaughey, E. Reske, J. Lin, and D. Doran, NASA/MSFC, R. H. Whitesides, ERC, Inc., Huntsville, AL, and YS. Chen ESI, Huntsville, AL
Administration REARINGED at M.	Over	CFD Analys	the Reusable So	(RSRM) Pro	esented at 13th Workshop for CFD pplications in Rocket Propulsion id Launch Vehicle Technology, SFC AL Anril 27-30 1995



Space Administration

RSRM CFD Analyses at MSFC

Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center

Overview

- **Overview of RSRM CFD analyses at MSFC**
- Insulation Debond Analysis
- Potential RTV Flaw Analysis
- Nose Inlet Assembly Wetline Investigation
- Future efforts

National Aerona Space Administr	autics and RSRM CFD Analy at MSFC	George C. Marshall Space Flight Center
O	verview of RSRM CFD Analyses	at MSFC
•	 Slag (Al₂O₃) behavior and accumula 5 inch spin motor design and an Accumulation within RSRM at 6 Response of slag pool to lateral a using VOF methodology 	ion Ilysis 7 seconds ccelerations
1156	 Increase in Nitrile Butadiene Rubbe Aerodynamic torque on nozzle Potential effect on internal acous Change in inhibitor deflectio Vortex shedding by the inhibitor 	r (NBR) stiffness tics/pressure oscillations ns vitors
	 Code validation for the 8-percent A⁶ 	RM cold flow model
	 Insulation debond analysis Potential RTV flaw analysis Nose inlet assembly wetline Investi 	gation

Nati Spac	ional Aeronautics ce Administratior	and	RSRM CFD Analyses at MSFC	Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center
	isulatio	N D	Jebond Analysis	
Is_i	sues	• F	rediction of flow/clogging through potenti low paths during motor operation	ial insulation defect
IV 1157	pproach		Jse two-phase flow and condensation mode propensity for pore clogging during motor o - prescribed thermal boundary conditions	els to predict operation s
Rí	esults		bmall (0.01") pores probably clog quickly (.0 hermal gradients Lower probability of clogging during start p ransient)5 sec) under severe pressurization
A Maria	ıpact	• Si IS	oint gap clogging prediction methodology upport potential anomalies	is available to



RSRM CFD Analyses at MSFC

Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center

• Results (Problem 1, debond vent to ambient)

<u>gap width</u>	time to clog
0.010″	0.05 sec.
0.005″	0.02 sec.
0.002″	0.006 sec.

- Results (Problem 2, start-up transient through debond)
 - clogging of debond predicted in 0.61 sec. after initiation of particle flow
 - lower mass flow rate (4X less) due to cavity fill results in fewer particles to condense on pore wall



Space Administration

RSRM CFD Analyses at MSFC

Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center



Joint Gap Clogging Prediction

	National Aeronautics a Space Administration	nd RSRM CFD Analyses at MSFC	Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center
	Potentia	l RTV Flaw Analysis	
	Issues	 Hot gas jet impingement environments on RSRM nozzle due to potential RTV flaws Predict jet spreading within irregularly sh 	O-rings within aped cavities
1160	Approach	 Predict 3-D Jet Spreading for potential join for input into thermal models 	It gap/cavity flows
	Results	 Hot gas jet spreading within joint cavities used in previous non-CFD analyses 	is smaller than that
	Impact	 Jet spread width used in thermal models s (rather than 1.25") Jet spreading predictions are available to s anomalies 	hould be 0.7" support potential



RSRM CFD Analyses at MSFC

Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center



	National Aeronautics an	e.	RM CFD) Analys	Com Fluid Struc	putational Fluid Dynamics Branch Dynamics Division tures and Dynamics Laboratory
	Space Administration		CIE LATE		CG01	ge C. Marshall Space Flight Center
	• Analy	vsis matrix	x and resul	Its		
	case	flowrate	domain	corners	inlet	jet spread
		(lbm/s)	width (in)		width (in)	width (in)
		0.0001	8.0	rounded	0.1	1.5
1162	7	0.0002	8.0	rounded	0.1	1.1
2	С	0.0005	8.0	rounded	0.1	0.6
	4	0.001	8.0	rounded	0.1	0.5
	Ŋ	0.00155	8.0	rounded	0.1	0.5
	9	0.00155	16.0	rounded	0.1	0.5
	7	0.00155	8.0	square	0.1	0.75
	8	0.00155	8.0	rounded	0.2	0.75
			•			



Space Administration

National Aeronautics and

RSRM CFD Analyses at MSFC

Computational Fluid Dynamics Brar Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Cen



Velocity Magnitudes



1150.0 950.0 750.0 550.0 350.0 150.0 -50.0 0.0 1.0 2.0 3.0 4.0 5.0 6.0 7.0 Z Location (inches)/Square Corners Case

Average Velocity Magnitudes



Space Administration

National Aeronautics and

RSRM CFD Analyses at MSFC

Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center

Nose Inlet Assembly Wetline Investigation

Enhancement of nozzle erosion due to presence of defect Issues

Effect of defect on slag particle impingement

1164

- *Approach* Assume wedge shaped nozzle defect
 - Use two-phase flow results to assess flow environment near defect
 - Use current data/experience base to assess potential flow deviations

Results

- Size of defect relative to local boundary layer is not sufficient to significantly alter flow external to boundary layer
- Main source of particle impingement is external to boundary layer
- Erosion enhancement due to particle impingement is not significantly altered by presence of defect

 Recommend nozzle in question for flight Impact



1165

National Aeronautics and Space Administration

RSRM CFD Analyses at MSFC

Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center



Geometry of Nozzle Nose Region



		ies	anomalies al burn times
Effort	Continue code validation	Continue to enhance modeling capabilit two-phase flow combustion turbulence slag accumulation unsteady flow	mprove readiness to address potential a Perform similar analyses at additione
Future	•	•	•
	Future Effort	Future Effort	Futue Effort • Continue code validation • Continue to enhance modeling capabilities • Two-phase flow • Two-base flow • Combustion • Turbulence • Sag accumulation • Unsteady flow



RSRM Chamber Pressure Oscillations: Transit Time Models and Unsteady CFD

51395 132117

Tom Nesman and Eric Stewart Fluid Dynamics Division National Aeronautics and Space Administration, MSFC Marshall Space Flight Center, AL 35812

Abstract

Space Shuttle solid rocket motor (SRM) low frequency internal pressure oscillations have been observed since early testing. The same type of oscillations are also present in the redesigned solid rocket motor (RSRM). The oscillations, which occur during RSRM burn, are predominantly at the first three motor cavity longitudinal acoustic mode frequencies. Broadband flow and combustion noise provide the energy to excite these modes at low levels throughout motor burn, however, at certain times during burn the fluctuating pressure amplitude increases significantly. The increased fluctuations at these times suggests an additional excitation mechanism.

The RSRM has inhibitors on the propellant forward facing surface of each motor segment. The inhibitors are in a slot at the segment field joints to prevent burning at that surface. The aft facing segment surface at a field joint slot burns and forms a cavity of time varying size. Initially the inhibitor is recessed in the field joint cavity. As propellant burns away the inhibitor begins to protrude into the bore flow. Two mechanisms (transit time models) that are considered potential pressure oscillation excitations are cavity edge-tones, and inhibitor hole-tones. Estimates of frequency variation with time of longitudinal acoustic modes, cavity edge-tones, and hole-tones compare favorably with frequencies measured during motor hot firing. It is believed that the highest oscillation amplitudes occur when vortex shedding frequencies coincide with motor longitudinal acoustic modes.

A time accurate CFD analysis was made to replicate the observations from motor firings and to observe the transit time mechanisms in detail. FDNS is the flow solver used to detail the time varying aspects of the flow. The fluid is approximated as a single-phase ideal gas. The CFD model was an axisymmetric representation of the RSRM at 80 seconds into burn. Deformation of the inhibitors by the internal flow was determined through an iterative structural and CFD analysis. The analysis domain ended just upstream of the nozzle throat. This is an acoustic boundary condition that caused the motor to behave as an closed-open organ pipe. This differs from the RSRM which behaves like a closed-closed organ pipe.

The unsteady CFD solution shows RSRM chamber pressure oscillations predominantly at the longitudinal acoustic mode frequencies of a closed-open organ pipe. Vortex shedding in the joint cavities and at the inhibitors contribute disturbances to the flow at the second longitudinal acoustic mode frequency. Further studies are planned using an analysis domain that extends downstream of the nozzle throat.

RSRM - Chamber Pressure Oscillations: Transit Time Models and Unsteady CFD

Workshop for CFD Applications in Rocket Propulsion and Launch Vehicle Technology

> Tom Nesman and Eric Stewart Fluid Dynamics Division - NASA - MSFC

E	RSRM Pc Oscillations: Transit Time George C. Marshall Space Flight Center Models and Unsteady CFD Fluid Dynamics Division
	Introduction
	 Space Shuttle SRM Pc oscillations issues have surfaced at various times in past
	 Pre- STS-1 loads analysis Post STS-1 loads evaluation
	- STD to HPM change
1171	- FWC testing - HPM to RSRM change (ASRM)
	- Inhibitor stiffening evaluation (present study)
	 SRM Pc oscillation evaluation based primarily on test and flight data
	 Mechanisms evaluated empirically
	 Unsteady CFD activities initiated in early 1990's (funded thru 1993)
	 Unsteady RSRM CFD activities revived for inhibitor stiffening evaluation
Worksh	2p for CFD Applications in Rocket Propulsion and Launch Vehicle Technology

	RSRM Pc Oscillations	George C. Marshall Space Flight Center Fluid Dynamics Division
	Background	
	 Space Shuttle solid rocket motor low frequoscillations observed since early testing 	ency internal pressure
	 Same type oscillations present in redesigne (RSRM) Predominantly at first three motor internal 	d solid rocket motor longitudinal acoustic
1172	 mode frequencies Broadband flow and combustion noise prothese modes at low levels throughout moto 	vide energy to excite r burn
	 At Certain tunies during out in incluating principalities significantly Increased fluctuations at these times sugge 	sts an additional
	excitation mechanism	
Worksh	on for CED Amlications in Rocket Pronulsion and Launch Vehicle Techno	

202 ź 3 101CH Workshop for CFD Applications in Kocket Frop



Typical RSRM Pc Isoplot

George C. Marshall Space Flight Center Fluid Dynamics Division



Workshop for CFD Applications in Rocket Propulsion and Launch Vehicle Technology

all Space Flight Center Division	Longitudinal Acoustic Mode 1	Longitudinal Acoustic Mode 2
George C. Marsh Fluid Dynamics E) Measurement	REDUCED: MAX/MIN: 10)
al RSRM Pc Timehistory adpass Filtered Data)	r settings	nincreases TIME (sec) PD00016 FIME (sec) PD00016 FIME (sec) Immember of the sec TIME (sec) in Rocket Propulsion and Launch Vehicle Tech
Typica (Ba)	This is actually an HPM HPM Hea $ \begin{array}{c} 1\\ 1\\ 2\\ psi \\ psi \\ -1\\ -$	Porkshop for CFD Applications i

Workshop for CFD Applications in Rocket Propulsion and Launch Vehicle Technology



Excitation Mechanisms

George C. Marshall Space Flight Center Fluid Dynamics Division





Workshop for CFD Applications in Rocket Propulsion and Launch Vehicle Technology



George C. Marshall Space Flight Center Fluid Dynamics Division



Measured p' Comparison



Workshop for CFD Applications in Rocket Propulsion and Launch Vehicle Technology

RSRM Unsteady CFD George C. Marshall Space Flight Center Fluid Dynamics Division	Background	 Numerical simulation of "edge-tone" phenomenon (NASA CR 4581) Performed by Rockwell-Huntsville in 1992 using USA flow solver Solved Navier-Stokes equation for low speed flows 	 Dipole nature of cuge-tone Numerical simulation of RSRM (NAS8-38550) Performed by Rockwell-Huntsville in 1993 using USA flow solver 	 S+80 sec and S+105 sec burn time geometry and flow Objective: evaluate the effect of inhibitors on Pc oscillations Head-end p' dominated by 1L, 2L, and 3L organ pipe modes 	- Inhibitors generate oscillations , however, head-end p' lower with inhibitor than without inhibitor (not tuned ?)	
MASA			118	30		

1	

Present Study

- Time accurate CFD analysis made to replicate observations from motor firings and observe transit time mechanism details
- CFD model is axisymmetric representation of RSRM at 80 seconds into burn
- Objective: determine effect of stiffer inhibitors on Pc oscillations
 - Deformation of inhibitors by internal flow determined through iterative structural and CFD analysis
 - FDNS is flow solver used to detail time varying aspects of flow
 - Fluid approximated as single-phase ideal gas
- Analysis domain ends upstream of nozzle throat

Workshop for CFD Applications in Rocket Propulsion and Launch Vehicle Technology
ASAN

RSRM Unsteady CFD

George C. Marshall Space Flight Center Fluid Dynamics Division



Workshop for CFD Applications in Rocket Propulsion and Launch Vehicle Technology







George C. Marshall Space Flight Center Fluid Dynamics Division







Workshop for CFD Applications in Rocket Propulsion and Launch Vehicle Technology

ASAN

RSRM Unsteady CFD Power Spectral Density

George C. Marshall Space Flight Center Fluid Dynamics Division





Workshop for CFD Applications in Rocket Propulsion and Launch Vehicle Technology

AREAN .	RSRM Pc Oscillations: Transit Time Models and Unsteady CFD	George C. Marshall Space Flight Center Fluid Dynamics Division
1187	 Summary of Present Unsteady CFI RSRM Pc oscillations dominated by organ pipe n RSRM Pc oscillations dominated by organ pipe n These acoustic modes excite or are excited by she within motor Tortex shedding in joint cavities and at inhibitors Vortex shedding in joint cavities and at inhibitors Vortex shedding at second open-closed organ pip Essential questions remain unanswered Do vortices gain energy from feedback mec Further studies planned with this model 	C Results nodes dding of vortices e frequency hanism?
Work	 Evaluate using pressure gradient magnitude Proplications in Rocket Propulsion and Launch Vehicle Technology 	



S2 / man 5 december

57396 132118 A Coupled CFD/FEM Structural Analysis to Determine Deformed Shapes of the RSRM Inhibitors

Richard A. Dill and R. Harold Whitesides ERC, Incorporated, Hunstville, AL 35816 ACCYLORITICLE

Abstract

Recent trends towards an increase in the stiffness of the NBR insulation material used in the construction of RSRM propellant inhibitors prompted questions about possible effects on RSRM performance. The specific objectives of the CFD task included: 1) the definition of pressure loads to calculate the deformed shape of stiffer inhibitors, 2) the calculation of higher port velocities over the inhibitors to determine shifts in the vortex shedding or edge tone frequencies and 3) the quantification of higher slag impingement and collection rates on the inhibitors and in the submerged nose nozzle cavity.

A coupled CFD/Finite element structural analysis was required to calculate the deformed inhibitor geometry. Since the NBR inhibitor material erodes at a different rate than the motor propellant burns, an inhibitor stub which protrudes above the propellant into the port cavity is created during motor operation. The impinging port flow causes the inhibitor stub to bend in the downstream flow direction. Since a stiffer NBR inhibitor material would cause the inhibitor to bend less, it was necessary to know the difference in the bending of the original NBR material compared to the stiffer NBR material. The CELMINT CFD computer code was used to perform the fluid dynamic calculations of the motor flow field. The structural bending effect of the pressure loads from the CFD code was analyzed by ED28. Initially, the CELMINT code was used to determine the flow field and inhibitor pressure loads for unbent motor inhibitors. This pressure loading on the inhibitors was used by ED28 to generate the bending which would occur in the inhibitor. The computed bent inhibitor geometry was then used again by the CFD code to compute a new pressure loading on the inhibitors. This iterative computation between the CFD code and the structural analysis code was continued until convergence in the inhibitor bent geometry was achieved.

The CFD solution was then used to assess the effect of higher flow velocities and edge tone frequencies from the reduced inhibitor bending on the maximum oscillating pressure amplitudes that occur during resonance between the edge tones and the motor longitudinal modes. Also, a comparison of the difference in slag accumulation between the two NBR materials was also made to determine if the stiffer material increases slag collection in the field joints and the submerged nozzle cavity.

The coupled CFD/FEM structural analysis was successful in defining the effect of inhibitor stiffness on inhibitor geometry and the shift in edge tone frequencies. Also, the two-phase CFD analysis showed that there was a small increase in the rate of slag accumulation at the aft inhibitor; however, motor trajectory analyses of slag debris shed from the inhibitors showed that the debris would pass out the motor nozzle and therefore create no additional slag accumulation in the slag pool around the nozzle.

ACOUPLED CFD/FEM STRUCTURAL ANALYSIS TO DETERMINE DEFORMED SHAPES OF THE RSRM INHIBITORS Richard A. Dill Richard A. Dill R. Harold Whitesides ERC, Incorporated Huntsville, Alabama Thirteenth Workshop for CFD Applications in Rocket Propulsion NASA Marshall Space Flight Center	Huntsville, Alabama April 25-27, 1995
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Background In October, 1994, Thiokol reported the use of NBR material in RSRM's with properties significantly different from the historical database. A 30% to 40% increase in modulus was reported. 0 This increased stiffness had the potential to affect the amplitude of chamber pressure 0 oscillations in the SRM: --By changing the inhibitor structural response --By indirectly changing the flow/acoustic interaction The slag accumulation in the field joints and submerged nozzle region might also be 0 increased thereby increasing the potential for pressure and thrust perturbations.

1191



- Determine deformed geometry of NBR inhibitors at the forward, center and aft joints for both nominal and stiff NBR materials using a coupled CFD/FEM analysis.
- Determine effect of inhibitor properties/geometry on inhibitor hole velocities to evaluate effect on hole edge tone (vortex shedding) frequencies.
- Determine effect of inhibitor properties/geometry on slag accumulation on both the inhibitor surfaces and underneath the nozzle nose.

ERC, Inc.



	Two-Phase Flow CFD Methodology CELMINT Code
	(Combined Eulerian Lagrangian Multi-Dimensional Implicit Nonlinear Time-Dependent)
•	Navier-Stokes Solution
	- Fully implicit, density-based, conservative, ensemble-averaged Navier-Stokes code - Low and high Reynolds number and wall injection $\kappa - \epsilon$ models - Equilibrium and finite-rate chemistry for multi-species flows
	Two-phase Flow Models Coupled Eulerian-Lagrangian for solid and liquid phases Hermsen aluminum burn rate model for particle combustion Specification of particle properties (density, size distribution) Particle break-up based on Weber number
	 Agglomeration based on collisions between discrete phase particles and continuous phase smoke particles
	- Programmable for various particle capture criteria
	ERC, Ir

Propellant Thermochemical Properties and RSRM 80 Second Bur	Motor Operating Conditions In Time
Propellant Pressure Total Temperature Molecular Weight Dynamic Viscosity Ratio of Specific Heats Flow Rate, Forward Segment Flow Rate, Center Segment 1 Flow Rate, Center Segment 2 Flow Rate, Aft Segment 2 Flow Rate, Total	TP-H1148 625 psia 6093° R 28.04 6.189x10 ⁻⁵ bm/ft-sec 1.138 1.138 1.138 1.138 1.138 1.555.9 lbm/sec 2587.5 lbm/sec 2578.6 lbm/sec 2578.6 lbm/sec 2578.0 lbm/sec 2571.0 lbm/sec
Throat Diameter	55.42 inches
	ERC, Inc.



RSRM Motor Geometry

ERC, Inc.			
	488X70	Overall Grid	
	70X20	Submerged Region	
	4X20	Inhibitor Stub	
	30X20	Field Joints	
	400X50	Port	
	Resolution	Computational Grid	







Computational Grid, Forward Slot



Computational Grid, Center Slot RSRM 80 Second Stiff NBR Inhibitor



Computational Grid, Aft Slot RSRM 80 Second Stiff NBR Inhibitor











Flowfield Static Pressure

RSRM 80 Second Stiff NBR Inhibitor









Forward Inhibitor Radial Pressure Distribution RSRM 80 Seconds Burn Time Stiff NBR



ERC, Inc.

Center Inhibitor Radial Pressure Distribution RSRM 80 Seconds Burn Time Stiff NBR



Motor Radius (inches)

Aft Inhibitor Radial Pressure Distribution RSRM 80 Seconds Burn Time Stiff NBR



Forward Inhibitor Deformation Iterations Stiff NBR RSRM 80 Seconds Burn Time



1212

Forward Inhibitor Deformations Nominal and Stiff NBR RSRM 80 Seconds Burn Time



ERC, Inc.

Center Inhibitor Deformations Nominal and Stiff NBR RSRM 80 Seconds Burn Time



Aft Inhibitor Deformations Nominal and Stiff NBR RSRM 80 Seconds Burn Time



ERC, Inc.

Port Velocity Profile at Forward Inhibitor Nominal and Stiff NBR RSRM 80 Seconds Burn Time



1216

Port Velocity Profile at Center Inhibitor Nominal and Stiff NBR RSRM 80 Seconds Burn Time



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Port Velocity Profile at Aft Inhibitor Nominal and Stiff NBR RSRM 80 Seconds Burn Time



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Comparison of the Motor Port Velocity Profiles Immediately **RSRM 80 Seconds Burn Time** Upstream of Nozzle Nose



Motor Radius (inches)

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Coupled CFD/FEM Analysis C	/sis Conclusions
 The coupled CFD/FEM inhibitor structural analys convergence to determined the deformed geometry or and aft joints. 	analysis was successfully iterated to metry of inhibitors at the forward, center
 The velocity through the inhibitor hole for the stiff in would increase the hole true frequency and delay tun later burn time. 	stiff inhibitors is somewhat higher which lay tuning with the acoustic mode until a
 The velocity profile at the nozzle entrance just upstreal inhibitor stiffness/geometry and thus nozzle internal ae 	pstream of the nose is not affected by the rnal aerotorque would not be impacted.
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RSRM Inhibitor Slag Accumulation Nominal and Stiff NBR Inhibitors 80 Second Burn Time



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Slag Debris Trajectories

RSRM 80 Second Stiff NBR Inhibitor

Debris Diameter: 0.2 Inches



Slag Debris Trajectories RSRM 80 Second Stiff NBR Inhibitor Debris Diameter: 0.2 Inches

Slag Debris Trajectory Results Nominal and Stiff NBR Inhibitors

Release Location		Debris Di	ameter	
	0.2 inches	0.4 inches	0.8 inches	1.6 inches
		Nominal NBR		
Forward	Exits Nozzle	Exits Nozzle	Exits Nozzle	Exits Nozzle
Center	Exits Nozzle	Exits Nozzle	Exits Nozzle	Exits Nozzle
Aft	Exits Nozzle	Exits Nozzle	Exits Nozzle	Nozzle Nose
		Stiff NBR	_	
Forward	Exits Nozzle	Exits Nozzle	Exits Nozzle	Exits Nozzle
Center	Exits Nozzle	Exits Nozzle	Exits Nozzle	Exits Nozzle
Aft	Nozzle Nose	Nozzle Nose	Nozzle Nose	Nozzle Nose

ERC, Inc.

Two-Phase CFD Analysis Conclusions

- The rate of slag accumulation for both the nominal and stiff inhibitors at all joints is a very small percentage of the total motor slag accumulation rate.
- The rate of slag accumulation on the center inhibitor is approximately four times greater for the stiff NBR compared to the nominal NBR.
- Slag debris shed from the nominal inhibitors at all three joints exits the nozzle throat plane.
- Slag debris shed from the stiff inhibitors at the forward and center joints exits the nozzle throat plane. Slag from the aft joint stiff inhibitor impacts the nozzle entrance ramp.
- No excess slag collected on the stiff inhibitors is transported underneath the nozzle nose to add to the normal slag pool.

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National Aeronautics and

Space Administration

Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center

CFD Flow Analysis and Code Validation for the MSFC Eight-Percent ASRM Cold Flow Model Part |

Thirteenth Workshop for CFD Applications in Rocket Propulsion April 25-27, 1995

Ed Reske

Jeff Lin

Computational Fluid Dynamics Branch

NASA, Marshall Space Flight Center

ational Aeronautics and	CFD Flow Analysis and Code Validation for the MSFC Eight-Percent ASRM Cold Flow Model	Computational Fluid Dynamics Branc Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Cent
Overview		
	roduction urpose for code benchmarks xperimental results from the MSFC 8% ASRM Col	d Flow Model
<u> 905</u> ・ ・ 122	des under Consideration ELMINT ASP DNS	
	sical and Geometrical Parameters	
• Gri	d Issues	•
• Re - C(sults omparison between CFD and experiment ow visualization	
• Su	mmary and Future Plans	



CFD Flow Analysis and Code Validation for the MSFC Eight-Percent ASRM Cold Flow Model

Computational Fluid Dynamics Branch Fluid Dynamics Division Structures and Dynamics Laboratory George C. Marshall Space Flight Center

Introduction

- Why a Code Benchmark is needed
- To assure validity of CFD models used to predict
- -- motor performance
- -- internal nozzle aerodynamics (loads and hinge moments)
 - -- heat transfer to the nozzle, insulation, and joints
 - slag accumulation (and potential pressure spikes)
 - -- chamber pressure oscillations
- Potential problem areas
- -- flow field anomalies attributed to grid irregularities
 - --- complex mappings
 - --- skewness
 - --- kinks
- --- zonal interfaces
- -- appropriate methodology?

	 FUNS (INDEC and EDI) benchmark complete for 0 degrees benchmark in proress for 4 and 8 degrees 	• EDNC (MCEC and ESI)	 GASP (Aerosoft) benchmark complete for 0 degrees benchmark in progress for 4 and 8 degrees 	 CELMINT (SRA) -benchmark complete for 0 and 8 degrees 	Codes Under Consideration	- static wall pressures - velocity rakes - gimbal angles of 0, 4, and 8 degrees	 Experimental Results from the MSFC 8% ASRM Cold Flow Model 	CFD Flow Analysis and Code Validation for the Pluid Dynamics Branch Computational Fluid Dynamics Branch National Aeronautics and MSFC Eight-Percent ASRM Cold Flow Model Computational Fluid Dynamics Branch Space Administration Computational Fluid Dynamics Branch Space Administration Computational Fluid Dynamics Laboratory
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Note: Station 31 is the Gimbal Ring Vent Hole



ASRM Air Flow Model Inlet Velocity Profiles - Redesigned Velocity Profile Plate

ASRM Aft Section/Nozzle Model

Boundary Conditions at the Probe Tip Axial Location

5-13-93

1-D Conditions

Throat Diamater	4.36 inches
To	530" R
Po	572 poin
Mys	28.97
Mach Number	.2125
Static Proceure	554.20 pain
Static Temperature	\$25.25 R
Mass Flow Rate	197.255 Ibm/sec
Local Velocity	236.777 1/2
Local Sonic Velocity	1123.4 1%
Local Density	2.8487 bm/R ³

Reynolds Number based on above conditions and viscosity equal to $1.9456 \ge 10^{-5}$ pa-s R = $31.8 \ge 10^{6}$



GEONETRV RSRN Cold Flow Model: 8/19/93

gridb.1.ing



GEONETRY

Grid for Cold Flow Benchmark

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GR I D 65×37×180 8% RSRM Cold Flow Nodel with 8-degree gimbel angle GEONETRY swoothd.1.1mg 8% ASRM COLD FLOW MODEL, AXISYMMETRIC CASE









NORMALIZED PRESSURE

GASP Solution

Pressure in PSIA



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Validation for the Stuctures and Dynamics Branch Computational Fluid Dynamics Branch Cold Flow Model Structures and Dynamics Laboratory George C. Marshall Space Flight Center		ASP at 0 degrees. n progress.	will be readdressed. De attempted once the discrepancy	hmarks will be submitted for future	
CFD Flow Analysis and Code MSFC Eight-Percent ASRM C	y and Future Plans	od agreement is attained for G he 4- and 8-degree cases are ir	e case for FDNS at 0 degrees whe 4- and 8-degree cases will b sresolved.	e final results from these benc blication.	
National Aeronautics and Space Administration	Summai	• 60			

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37397 Application of Two-Phase CFD to the Design and Analysis of a Subscale Motor Experiment to Evaluate Propellant Slag Production 480

R. Harold Whitesides and Richard A. Dill ERC, Incorporated, Huntsville, AL 35816

Abstract

The RSRM Pressure Perturbation Investigation Team concluded that the cause of recent pressure spikes during both static and flight motor burns was the expulsion of molten aluminum oxide slag from a pool which collects in the aft end of the motor around the submerged nozzle nose during the last half of motor operation. It is suspected that some motors produce more slag than others due to differences in aluminum oxide agglomerate particle sizes which may relate to subtle differences in propellant ingredient characteristics such as particle size distributions, contaminants, or processing variations.

In order to determine the effect of suspect propellant ingredient characteristics on the propensity for slag production in a real motor environment, a subscale motor experiment was designed to accomplish this objective. An existing 5 inch ballistic test motor was selected as the basic test vehicle due to low cost and quick turn around times. The standard converging/diverging nozzle was replaced with a submerged nozzle nose design to provide a positive trap for the slag which would increase both the quantity and repeatability of measured slag weights. CFD was used to assess a variety of submerged nose configurations to identify the design which possessed the best capability to reliably collect slag. CFD was also used to assure that the final selected nozzle design would result in flow field characteristics such as dividing streamline location, nose attach point. and separated flow structure which would have similitude with the RSRM submerged nozzle nose flow field. It was also decided to spin the 5 inch motor about its longitudinal axis to further enhance slag collection quantities. Again, CFD was used to select an appropriate spin rate along with other considerations, including the avoidance of burn rate enhancement from radial acceleration effects.

The CFD analyses were performed with the CELMINT code which is a two-phase Navier-Stokes coded employing an Eulerian/Lagrangian scheme, a low Revnolds number κ-ε turbulence model modified for wall injection, and both surface and distributed particle combustion models which include particle agglomeration and break-up. Aluminum oxide particle distributions were measured with RSRM propellant in a combustion bomb with particle quench capability. Predictions for slag weights and slag distribution patterns were compared with slag weight data from defined zones in the motor and nozzle. Various parameters were investigated to reconcile differences between CFD predictions and data. General comparisons were acceptable considering combustion bomb data on particle sizes was not available for each propellant sample. Confidence in using this methodology in the RSRM/was enhanced by this successful subscale experiment.

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	Background
	Flight and static test data for the Space Shuttle Reusable Solid Rocket Motors reveals roughness and small spikes in the pressure trace for some motors during the 65-75 second time period.
•	An extensive investigation has determined that periodic expulsion of aluminum oxide slag is the cause of pressure perturbations.
•	Excessive slag production by some motors is suspected as making these motors more susceptible to slag expulsion.
•	Excessive slag production is related to propellant ingredient characteristics including but not limited to aluminum and ammonium perchlorate particle size distributions.
•	A low cost, quick turn-around experimental method was needed to evaluate effects of subtle changes in propellant ingredient characteristics on the propensity for slag production.
	FRC. Inc.

Experimental Program Objective and Approach

Objective:

Develop and employ a subscale rocket test motor capable of measuring relative slag production of propellants with subtle changes in ingredient characteristics.

Approach:

- Use an existing Thiokol 5-inch diameter ballistic test motor and static test spin stand.
- Modify existing converging/diverging nozzle entrance geometry by incorporating submerged nose to enhance slag capture and retention.
- Select motor operating pressure to match full scale motor pressure. Select spin rate to enhance slag capture but avoid propellant burn rate augmentation.
- Use CFD to determine overall viability of experiment, to aid in design of motor components, to support selection of test conditions, and to analyze test results.

No.		
	en anna an	Specific CFD Analysis Tasks
	0	Evaluate candidate nozzle entrance designs for slag capturing characteristics.
an dan seriet dan serie	•	Select submerged nose nozzle geometry that qualitatively simulates the primary flow pattern and features relative to nozzle nose attachment and recirculation pattern in the RSRM.
1249	•	Determine viability of experiment design before hardware manufacture by evaluating sensitivity of slag capture weights to small changes in aluminum oxide particle size distribution.
	0	Determine effect of spin rate on slag capture weights to support final selection of test spin rate.
	۲	Perform post-test analysis of data including parametric studies as required to validate and calibrate two-phase CFD model.
na na sa	۲	Use analysis results to upgrade two-phase CFD model for RSRM slag predictions.
		ERC. Inc.










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Effect of Spin Rate on Nozzle Slag Accumulation WECCO AP, Surface Combustion, 400RPM









Spin Motor At 50 % Web Time



an ann far stad ann an Sang (tran - Sann a an pàrais guiltan	RSRM Propellant Thermochem	ical and Nominal Particle Properties
12	Propellant Pressure Total Temperature Molecular Weight Dynamic Viscosity Ratio of Specific Heats	TP-H1148 625 psia 6093° R 28.04 6.189x10 ⁻⁵ bm/ft-sec 1.138
261	Particle Distribution Particle Density Ratio of Initial Particle/Gas Velocity Aluminum Oxide Caps Fraction (Discrete Phase)	Polynomial Fit to Wecco Quench Bomb Data 60lbm/ft ³ 1.0 28.33%
		ERC, Inc.

Spin Motor Operation Conditions

Parameter	<u>15% Web</u>	<u>50% Web</u>	<u>85% Web</u>
Chamber Pressure:	610.6 psia	628.8 psia	610.6 psia
Mass Flow Rate:	2.613 lbm/s	2.691lbm/s	2.613 lbm/s
Propellant Burning Area:	115.47 in ²	114.67 in ²	112.35 in ²

Throat Diameter:

.916 inches

Burn Time:

2.71 seconds



1263





Experimental Data and Curve Fit Distribution Functions Kerr McGee Quench Bomb Data- 500 psi **3-inch Quench Distance**



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Experimental Data and Curve Fit Density Functions Kerr McGee Quench Bomb Data- 500 psi **3-inch Quench Distance**



Effect of Particle SIze Distribution on Slag Accumulation WECCO AP, Surface Combustion, 400 rpm



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Nozzle Slag Accumulation WECCO and Kerr McGee AP Surface Combustion, 400 RPM



Percent Motor Web Time













Velocity Field In The Submerged Nozzle Region Spin Motor At 50 % Web Time









Spin Motor Circumferential Velocity WECCO, Surface Combustion, 400 RPM 15% Web Time









Nozzle Slag Accumulation Rate WECCO AP, Surface Combustion, 400 rpm



1282

Nozzle Slag Accumulation WECCO AP, Surface Combustion, 400 rpm



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Slag Accumulation Per Unit Area Along The Nozzle WECCO AP, Surface Combustion, 400 rpm



Length Along Nozzle Surface From The Throat (in.)

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Effect of Initial Particle Velocity on Slag Accumulation WECCO AP, Surface Combustion, 400 rpm



1288





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WECCO AP, Distributed Combustion, 400 rpm Nozzle Slag Accumulation



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	Conclusions
	The use of two-phase CFD analysis was highly successful indetermining in advance the viability of an experimental motor test program being designed to measure the propensity for slag production of propellants with various ingredient variations.
	A submerged nose nozzle design was successfully developed and motor test spin rate selected to maximize slag capture and retention weights using two-phase CFD.
1292	The two-phase CFD model for the 5-inch spin test motor proved to be a credible analysis tool in evaluation of the slag weight distributions in motor.
	• The slag capture criteria is the most important factor in the prediction model for slag capture. Uncertainties in particle properties appear to be less important.
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Numerical Investigation of Slag Behavior for RSRM

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P. Liaw ,Y-S Chen, H. Shang, amd M. Shih Engineering Sciences, Inc., Huntsville, AL and D. Doran and E. Stewart NASA MSFC, Huntsville, AL

ABSTRACT

SAM -

It is known that the flowfield of the SRM (Solid Rocket Motor) is very complicated due to the complex characteristics of turbulent multi-phase flow, chemical reaction, particle combustion, evaporation, breakup and agglomeration etc. It requires multi-phase calculations, chemical reaction simulation, and particle combustion, evaporation, and breakup models to obtain a better understanding of thermophysics for the SRM design using numerical methods. Also, the slag buildup due to the molten particles is another factor affecting the performance of the SRM. Thus, a more realistic simulation is needed to provide a better design guide to improve the performance of SRM. To achieve this goal, the VOF (Volume Of Fluid) method is used to capture the free surface motion so as to simulate the accumulation of the molten particles (slag) of SRM. A Finite-rate chemistry model is used to simulate the chemical reaction analysis and Taylor Analogy Breakup (TAB) model is used for the particle breakup analysis. An interphase mass-exchange model introduced by Spalding is used for the evaporation calculation. The particle trajectories are calculated using a one-step implicit method for several groups of particle sizes by which the drag forces and heat fluxes are then coupled with the gas phase equations.

The preliminary results predicted a reasonable physical simulation of the particle effects using a simple 2-D solid rocket motor configuration. It shows that the AL/AL2O3 particle sizes are reduced due to the combustion, evaporation, and breakup. The flowfield is disturbed by the particles. Mach number distributions in the nozzle are deformed due to the effect of particle concentrations away from the center line.

The RSRM (Redesigned Solid Rocket Motor) geometry at 67 seconds is employed to investigate the slag behavior in the aft-end cavity with the combustion, evaporation, and breakup models. The particulate phase was assumed to be aluminum oxide (AL2O3) for the preliminary study. It is assumed that the propellant grain of the aft-end cavity has burned out completely at 67 seconds. The geometry and mass flow rate information were provided by the NASA Marshall Space Flight Center. The slag may flow out of the cavity and enter the nozzle due to the accelerations. The molten particles entering the aft-end cavity merge with the slag. The volume of the slag will grow and affect the performance of the RSRM. This shows that the effects of particles and slag on the flowfield are very significant. From the caculation, a flow vortex exists in the aft-end cavity of the RSRM. A stagnation point on the wall is captured. This flow impingement may cause the erosion of the wall. The shape of the vortex is changed due to the slag. The particles entering the cavity may become slag and either flow into or out of the cavity depending on the temperature and the surface tension of the molten particles. An axial gravity force of 2.4g is assumed to simulate the RSRM flowfield at 67 seconds.

The flowfield analysis using the FDNS code in the present research using the proposed models should provide a design guide for the solid rocket motors. The obtained results can give the designer a basic guide line for the use of materials and the nozzle geometry to improve the performance of SRMs.

Numerical Investigation of Slag Behavior for RSRM

P. Liaw, Y. S. Chen, H. M. Shang, and M. Shih Engineering Sciences, Inc.

and

D. Doran and E. Stewart ED32, NASA Marshall Space Flight Center

13th Workshop for CFD Applications in Rocket Propulsion

April 25-27, 1995

OBJECTIVE

- 1. BACKGROUND AND GENERAL APPROACH
- 2. NUMERICAL METHOD
- 3. APPLICATION

- 4. CONCLUSIONS
- 5. FOLLOWING WORK

BACKGROUND & GENERAL APPROACH

- ACCUMULATED SLAG WAS FOUND IN THE AFT-END CAVITY AND NOZZLE.
 - ==> WILL THIS AFFECT THE MOTOR PERFORMANCE DUE TO ITS EFFECT ON THE PRESSURE?
- 1296
- WILL VOF METHOD WORK FOR THE ANALYSIS OF SLAG BEHAVIOR?



<u>VOF Model</u> The VOF transport equation is given below:

$$\frac{\partial \alpha}{\partial t} + \left(u - u_g\right)_i \frac{\partial \alpha}{\partial x_i} = S_\alpha$$

where $\alpha = 1$ stands for liquid and $\alpha = 0$ is for gas. The interface is located at $1 > \alpha > 0$. For a given solution of α field, equation (6) can be recast as:

for compressible gas:

$$\frac{\partial \rho_{m} \phi}{\partial t} + \frac{\partial \rho_{m} \left(u - u_{g} \right)_{i} \phi}{\partial x_{i}} = S_{\phi}, \alpha < 0.01$$

for incompressible gas:
$$\rho_{m} \frac{\partial \phi}{\partial t} + \rho_{m} \left(u - u_{g} \right)_{i} \frac{\partial \phi}{\partial x_{i}} = S_{\phi}, \alpha \ge 0.0$$

and

$$\rho_m = Max \Big\{ \rho_g, \alpha \rho_\ell \Big\}$$

The interface α solution compression procedure is expressed as:

$$_{new} = Max \{0, Min[1, 0.5 + f(\alpha_{old} - 0.5)]\}$$

and $f = \frac{(Interface \ volume)_{new}}{(Interface \ volume)_{initial}}$

The surface tension forces in the continuum surface force model is formulated as continuous body forces across the interface. These forces can be written as:

$$F_{x} = -\sigma \left(\nabla \hat{n} \right) \alpha_{x}$$

$$F_{y} = -\sigma \left(\nabla \hat{n} \right) \alpha_{y} + \left(\frac{|\alpha_{y}|}{y} \right), \text{ for } 2D, \text{ axisymmetric case only}$$

$$F_{z} = -\sigma \left(\nabla \hat{n} \right) \alpha_{z}, \text{ for } 3D \text{ case only}$$

where

= surface tension constant $\nabla \hat{n} = \hat{\alpha}_{xx} + \hat{\alpha}_{yy} + \hat{\alpha}_{zz}$

 α is 0.5 for the free surface. The VOF method is used to represent the tracking of the free surface between the liquid and gas phase.

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SLAG BEHAVIOR ANALYSIS FOR RSRM CONFIGURATION AT 67 SECONDS

(1) NO PRE-ACCUMULATED SLAG IN THE AFT-END CAVITY --- 2D AND 3D

1300

(2) ASSUMED PRE-ACCUMULATED SLAG IN THE AFT-END CAVITY --- 2D





Velocity vectors near the aft-end cavity, no particles.

Y	X = 1.36	E+0
Co a b c d e f	or-Map 1.0000 9.5999 9.1999 8.8000 8.4000 8.4000 8.0000	MMMMM H A A A A A A A A A A A A A A A A

Particle trajectories.







Siag buildup history in the aft-end cavity.

0.031687 3D RSRM at よ 0 中 Slag Accumulation





0.031687 Slag Accumulation for 3D RSRM at T





= 0.031687 61 Slag Accumulation for 3D RSRM at



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- THE OBTAINED PRELIMINARY NUMERICAL RESULTS USING FDNS CODE SHOW THAT THE SLAG BEHAVIOR CAN BE PREDICTED NUMERICALLY. THE PREDICTED FLOW FIELD IS REASONABLE BASED ON THE PHYSICAL POINT OF VIEW.
- A DIRECT SIMULATION USING CHEMICAL REACTION, ACCURATE COMBUSTION/EVAPORATION/BREAKUP/AGGLOMERATION MODELS IS NECESSARY FOR A MORE NUMERICAL ANALYSIS OF SLAG BEHAVIOR.



Combustion Processes in Hybrid Rocket Engines

S. Venkateswaran and C. L. Merkle Propulsion Engineering Research Center The Department of Mechanical Engineering The Pennsylvania State University University Park, PA 16802.

51399

In recent years, there has been a resurgence of interest in the development of hybrid rocket engines for advanced launch vehicle applications. Hybrid propulsion systems use a solid fuel such as hydroxyl-terminated polybutadiene (HTPB) along with a gaseous/liquid oxidizer. The perfomance of hybrid combustors depend on the convective and radiative heat fluxes to the fuel surface, the rate of pyrolysis in the solid-phase and the turbulent combustion processes in the gaseous-phase. These processes in combination specify the regression rates of the fuel surface and thereby the utilization efficiency of the fuel. In this paper, we employ computational fluid dynamic techniques in order to gain a quantitative understanding of the physical trends in hybrid rocket combustors.

The computational modeling is tailored to ongoing experiments at Penn-State that employ a 2D slab-burner configuration. The co-ordinated computational/experimental effort enables model validation while providing an understanding of the experimental observations. Computations to date have included the full-length geometry with and without the aft-nozzle section as well as shorter-length domains for extensive parametric characterization. HTPB is used as the fuel with 1,3 butadiene being taken as the gaseous product of the pyrolysis. Pure gaseous oxygen is taken as the oxidizer. The fuel regression rate is specified using an Arrhenius rate reaction, while the fuel surface temperature is given by an energy balance involving gas-phase convection and radiation as well as thermal conduction in the solid-phase. For the gas-phase combustion, a twostep global reaction set is used. The standard $k - \epsilon$ model is used for turbulence closure. Radiation is presently treated using a simple diffusion approximation which is valid for large optical path lengths, representative of radiation from soot particles.

Computational results are obtained to determine the trends in the fuel burning or regression rates as a function of the head-end oxidizer mass flux, $G = \rho_e U_e$, and the chamber pressure. Furthermore, computations of the full slab-burner configuration have also been obtained for various stages of the burn. Comparisons with available experimental data from small-scale tests conducted by General Dynamics-Thiokol-Rocketdyne suggest reasonable agreement in the predicted regression rates. Future work will include: (1) a model for soot generation in the flame for more quantitative radiative transfer modeling, (2) parametric study of combustion efficiency and (3) transient calculations to help determine the possible mechanisms responsible for combustion instability in hybrid rocket motors.

Combustion Processes in Hybrid Rocket Engines

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Presented at

The 13th Workshop for CFD Applications in Rocket Propulsion, MSFC, April **2**5-27, 1995

Presentation Outline

- Introduction
 - Research Issues
 - Penn State Slab Burner Configuration
- Physical Modeling
 - Gas/Surface Coupling
 - Radiation
- Computational Results
 - Representative Solutions
 - Characterization of Regression Rates
- Conclusions

Introduction

- Advantages of Hybrid Propulsion
 - Reduced Cost
 - Safety
 - Improved Reliability
 - Thrust Tailoring
 - Environmentally Friendly
- Hybrids Development
 - Intermittent Testing Since 60's
 - JIRAD
 - AMROC
 - France & Japan
- Small-Scale Testing
 - JPL/Strand et al.
 - ONERA
 - UAH
 - Penn State

Research Issues

- Characterization of Fuel Surface Regression
 - Fuel Pyrolysis and Surface Chemistry
 - Heat Fluxes Convection and Radiation
- Combustion Efficiency
- Combustion Instability
- Modeling Issue:
 - Boundary Layer vs. Navier-Stokes

Schematic of Hybrid Rocket Motor



⁻⁻⁻⁻⁻ Injected Reactant Concentration Grain Reactant Concentration

Experimental Configuration

Top View



Profile View



Experimental Configuration

- Test Conditions
 - Fuel HTPB
 - Oxidizer GOX
 - Pressures 300 to 900 psi
 - GOX Flow Rates 0.2 to $0.8 \ lbm/s$
 - GOX Mass Flux $(G = \rho U)$ $\Box = 5$ to 0.5 $lbm/in^2 s$

Physical Modeling

- Gas-Phase Navier-Stokes Equations
 Standard k ε Model
- Gas-Phase/Combustion Model:
 - Butadiene—Product of Pyrolysis
 - Two-Step Global Kinetics Model

 $C_4H_6 + 3.5O_2 \longrightarrow 4CO + 3H_2O$

$$CO + 0.5O_2 \longleftrightarrow CO_2$$

- Solid-Phase/Pyrolysis:
 - Arrhenius Pyrolysis Rate

$$\rho_s r_b = A_s exp\left(\frac{-E_s}{R_u T_s}\right)$$

Solid/Gas Coupling

• Surface Mass Balance

$$\rho v = - \rho_s r_b$$

• Surface Energy Balance

$$-\lambda \frac{\partial T}{\partial y} + Q_{rad} + \rho vh - \sum_{i=1}^{N} \rho \mathcal{D}_{im} \frac{\partial Y_i}{\partial y} h_i = -\lambda_s \left(\frac{\partial T}{\partial y} \right)_s - \rho_s r_b h_s$$

Radiation Modeling

Gaseous Molecular Radiation
 — Optically Thin Approximation

$$Q_{rad,k} = \sum_{i,j} \frac{4\sigma k_{i,j} T_{i,j}^4}{J_{i,j}} \mathcal{F}_{i,j \to k}$$

Particulate (Soot) Radiation
— Optically Thick Approximation

$$Q_{rad,k} = -\lambda_R \frac{\partial T}{\partial y}$$

where
$$\lambda_R = \frac{4}{3}\pi \frac{C}{k}T^3$$



Temperature Contours





Axial Velocity



Mach Number Contours


Representative Solutions

Carbon Dioxide Mass Fraction



GOX Mass Fraction



Representative Results

Centerline Variation of Mass Flux (G)



Representative Results



Parametric Studies Different Stages in Burn



Parametric Studies Different Stages in Burn

W/O Radiation



Parametric Studies Different Stages in Burn

With Radiation/Optically Thick



Parametric Studies Effect of GOX Flow Rate

Temperature Contours



Temperature Profiles



Parametric Studies Effect of GOX Flow Rate

W/O Radiation



Parametric Studies Effect of GOX Flow Rate

With Radiation/Optically Thick



Parametric Characterization of Fuel Surface Regression



Current Results With Radiation
Current Results W/O Kadiation

Conclusions

- Navier-Stokes Analysis of Hybrid Motor
 - Planar Slab Burner Configuration
 - Arrhenius-Rate for Pyrolysis
 - Global Chemistry
 - Turbulence Model
 - 'Thick/Thin' Radiation Model
- Computational Results
 - Parametric Characterization
 - Fuel Surface Temperatures 900 to 1100 K
 - Regression Rates of 0.01 to 0.07 in/s
 - Radiative Fluxes Significant Contribution
- Ongoing/Future Work:
 - Radiation Properties Soot Concentration
 - Combustion Efficiency Downstream Mixing
 - Combustion Instability Transient Calculations

CFD ANALYSIS OF THE 24-INCH JIRAD HYBRID ROCKET MOTOR

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ABSTRACT

A series of multispecies, multiphase CFD analyses of the 24-inch diameter joint government/industry IR&D (JIRAD) hybrid rocket motor is described. The 24-inch JIRAD hybrid motor operates by injection of liquid oxygen (LOX) into a vaporization plenum chamber upstream of ports in the hydroxyl-terminated polybutadiene (HTPB) solid fuel. Injector spray pattern had a strong influence on combustion stability of the JIRAD motor so a CFD study was initiated to define the injector-end flow field under different oxidizer spray patterns and operating conditions. By using CFD to gain a clear picture of the flow field and temperature distribution within the JIRAD motor, it is hoped that the fundamental mechanisms of hybrid combustion instability may be identified and then suppressed by simple alterations to the oxidizer injection parameters such as injection angle and velocity.

The simulations in this study were carried out using the GALACSY (General ALgorithm for Analysis of Combustion SYstems) multiphase combustion codes. GALACSY consists of a comprehensive set of droplet dynamic submodels (atomization, evaporation, etc.) and a computationally efficient hydrocarbon chemistry package built around a robust Navier-Stokes solver optimized for low Mach number flows. Lagrangian tracking of dispersed particles describes a closely coupled spray phase.

The CFD cases described in this paper represent various levels of simplification of the problem. They include: (A) gaseous oxygen with noncombusting fuel vapor blowing off the walls at various oxidizer injection angles and velocities, (B) gaseous oxygen with combusting fuel vapor blowing off the walls, and (C) liquid oxygen with combusting fuel vapor blowing off the walls. The study used an axisymmetric model and the results indicate that the injector design significantly effects the flow field in the injector-end of the motor. Markedly different recirculation patterns are observed in the vaporization chamber as oxygen velocity and/or spray pattern is varied. The ability of these recirculation patterns to stabilize the diffusion flame above the surface of the solid fuel gives a plausible explanation for the experimentally determined combustion stability characteristics of the JIRAD motor, and suggests how combustion stability can be assured by modifications to the injector design. Planned future activities to the submodels which allow for additional degree of realism will be discussed.

CFD ANALYSIS OF 24 INCH JIRD HYBRID ROCKET MOTOR

Dr. Pak Liang , Ronald Ungewitter, Scott Claflin

Rocketdyne Div./ Rockwell International

Rockwell Aerospace





- LIQUID / GAS OXIDIZER INJECTED INTO VAPORIZATION CHAMBER
- SOLID FUEL SUBLIMATES WHICH THEN REACTS WITH OXIDIZER
- INJECTOR-END RECIRCULATION PATTERN DEEMED CRITICAL TO COMBUSTION STABILITY AND FLAME HOLDING MECHANISMS

Rockwell Aerospace Rocketdyne

CFD-95-016-004/D1/RJU

GALACSY CODE
 PRESSURE-BASED, EXTENDED SIMPLE-S SEQUENTIAL SOLVER METHODOLOGY (REACT PLATFORM)
 LAGRANGIAN DROPLET TRACKING, "ONION SKIN" EVAPORATION MODEL
EXPLICIT INTER-ZONAL COUPLING FOR MULTIZONE PROBLEMS
 GLOBAL FINITE RATE REACTION FOR HYDROCARBON FUEL PLUS H/O EQUILIBRIUM CHEMISTRY (VALIDATED FOR CH4)
 RP1 (REPRESENTED AS C12.449H24.47) CHEMISTRY REQUIRES 10 SPECIES
Rockwell Aerospace Rocketdyne

* IMAGE TRUNCATES COMPUTATIONAL DOMAIN AND PARTICLE TRACES DO NOT MOVE BETWEEN %0 FUEL CONCENTRATION 50% GOX, Tin=293^O K, Uin=47 m/s 100% CONDITIONS: TWO ZONE: 90x40, 100x16 **CASE 1 RESULTS*** ZONES

STEP 1 – NON REACTING RESULTS

STEP 1 – NON REACTING RESULTS

CASE 2 RESULTS*



* IMAGE TRUNCATES COMPUTATIONAL DOMAIN AND PARTICLE TRACES DO NOT MOVE BETWEEN

GOX, Tin=811^o K, Uin=132 m/s



STEP 1 - NON REACTING RESULTS

CASE 3 RESULTS*

1345

ZONES





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