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Flight Test Measurements From The Tu-144LL Structure/Cabin Noise Experiment

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Abstract

During the period September 1997 to February 1998, the Tupolev 144 Supersonic Flying Laboratory was used to obtain data for the purpose of enlarging the data base used by models for the prediction of cabin noise in supersonic passenger airplanes. Measured were: turbulent boundary layer pressure fluctuations on the fuselage in seven instrumented window blanks distributed over the length of the fuselage; structural response with accelerometers on skin panels close to those window blanks; interior noise with microphones at the same fuselage bay stations as those window blanks. Flight test points were chosen to cover much of the TU-144's flight envelope, as well as to obtain as large a unit Reynolds number range as possible at various Mach numbers: takeoff, landing, six subsonic cruise conditions, and eleven supersonic conditions up to Mach 2. Engine runups and reverberation times were measured with a stationary aircraft. The data in the form of time histories of the acoustic signals, together with auxiliary data and basic MATLAB processing modules, are available on CD-R disks.

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1. Introduction

1.1. Tu-144 Program Overview

The Tu-144 modification and flight research program was initiated in September 1994 as part of the NASA High Speed Research (HSR) program. The overall objectives of the program were to modify and make flight worthy a Russian Tu-144 supersonic transport aircraft as a flight research test bed and conduct flight experiments to generate useful data for the HSR program [1]. The original program consisted of three phases:

Phase I: Aircraft Modification/Refurbishment

An out-of-service Tu-144 supersonic transport aircraft was completely refurbished and re-fitted with Kuznetsov NK-321 engines. This phase of the program culminated in the first flight of the modified and refurbished aircraft on 29 November 1996. A photograph of the resulting aircraft, designed the Tu-144LL supersonic flying laboratory, is shown in Figure 1. Elevation, planform and front-view drawings of the aircraft are provided in Appendix A.

Phase II: Flight Test Planning and Preparations

Development of plans for six selected experiments and installation of instrumentation and data acquisition systems on the test aircraft for the experiments was conducted under this phase.

Phase III: Conduct of Flight Tests

This phase was to establish the airworthiness of the modified test aircraft over the entire flight envelope, acquire data for the flight experiments, reduce the data to engineering units and evaluate data quality. Nineteen flights were conducted over the period November 1996 to March 1998. References [1-7] summarize the six experiments. This phase ended in May 1998.

Phase IV: Follow-On Program

Following the successful completion of the original three phases, a fourth follow-on phase was initiated. This phase consisted of seven experiments. Eight flights (20-27) were performed during the period September 1998 to April 1999. References [8-15] summarize the seven experiments. This phase ended in June 1999.

1.2. Structure/Cabin Noise Experiment 2.1

The data described in this report were collected as part of phase III of the program. A companion report describes the data acquired during the phase IV follow-on program [16]. Coordination of U.S. team activities was performed jointly by Robert G. Rackl and Stephen A. Rizzi. Coordination of Russian team activities was performed by Eduard V. Andrianov.

The objectives of this project were formulated in 1994, in coordination with HSR Structural Acoustics ITD team members, and modified during negotiations with Tupolev in Moscow, Russia, in September of that year. These were:

- Add cabin noise prediction abilities to the design database for supersonic passenger aircraft by
 measuring turbulent boundary layer fluctuating pressure levels on the fuselage and acoustic loads due
 to engine exhaust flow. Also determine fuselage structural response, and interior noise levels.
- In the short run, use the data for validating boundary layer [17] and jet noise source models and models of the interaction of boundary layer flow and fuselage skin structure [18].

• In the longer run, the data may serve to improve models of noise transmission into interior fuselage spaces under supersonic boundary layer exterior excitation.

An experiment plan containing measurement locations and techniques, instrumentation specifications, and flight test conditions, was developed by the experiment 2.1 U.S. team to accomplish these objectives. The experiment 2.1 U.S. team consisted of representatives from NASA Langley Research Center (LaRC), Boeing and McDonnell Douglas. The plan was presented by the U.S. team coordinators to V. Sablev of Tupolev at the NASA Dryden Flight Research Center (DFRC) in February 1995. The functional instrumentation system was reviewed and demonstrated for Messrs. Sablev and Andrianov at the NASA LaRC in November 1995.

As done on previous occasions [19, 20], turbulent boundary layer fluctuating pressure levels were measured using dynamic pressure transducers flush mounted into metal blanks that replaced windows on the right (starboard) side of the aircraft. For validation of flow/structure interaction models the correlation lengths in the downstream and cross-stream directions are required. An attempt was made to cover as large a range of correlation lengths as feasible by placing transducers within centimeters of each other, as well as two fuselage frame bays apart (that is also the distance between adjacent windows). Furthermore, Tupolev agreed to pierce the fuselage skin in two places between windows in order to place transducers half way between windows in an effort to further increase the resolution of the correlation length scales for the lower frequencies in the turbulence. At adjacent locations on the skin, the structural response due to the turbulent boundary layer pressure fluctuations was measured with accelerometers.

The interior acoustic field was measured with standard microphones. Interior microphones were placed generally on the left (port) side of the cabin at a seated passenger's head height. The microphone locations were nominally at the same body stations as the window blank locations, with the exception of the two furthest aft microphones in the rear cabin. These were relocated to the instrumentation compartment in the tail section because of high noise levels in the aft rear cabin produced by special onboard equipment. The passenger cabin microphones were oriented pointing up for locations away from a wall, and pointing at the wall when close to a wall. A microphone was also mounted in the flight deck on the pilot's seat at head height

Two on-ground measurements were performed as well:

- Engine runups with a stationary aircraft in order to assess the jet noise component by itself.
- Reverberation times at interior microphone locations in order to assess the interior space acoustic absorption characteristics

Simultaneously with this acquisition of data, Tupolev obtained measurements of sonic fatigue loads on engine inlet, rear fuselage, and flight control surface structural components using a separate recording system. This effort is documented in reference [21].

Data was acquired on six research flights of the Tu-144LL during the period September 1997 to February 1998. All flights were conducted out of Zhukovsky Air Base near Moscow, Russia. Instrumentation installation was performed jointly by U.S. team members and Tupolev personnel. Further, data acquisition required the presence of U.S. team members before and after most test flights. Besides the authors, the following individuals of the NASA LaRC also supported the installation and flight tests: Keith Harris, Donna Gallaher, and Vernie Knight.



Figure 1: Photograph of the Tu-144LL Supersonic Flying Laboratory.

2. Instrumentation

2.1. On-Board Instrumentation

2.1.1. Window Blanks

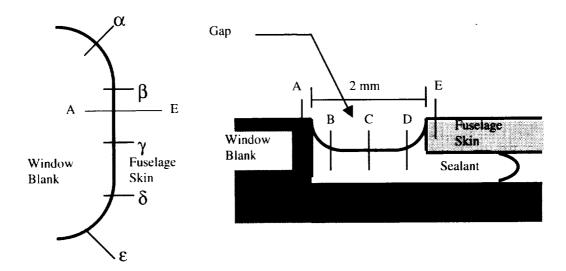
The seven window blanks were designed and produced by Tupolev based on the measurement locations in each specified by the U.S. team. They are slightly curved to conform with the fuselage outer diameter. Figure 2 shows the location and identification of window blanks, mounted on the right (starboard) side of the aircraft. Window blanks 3, 4 and 5 were chosen next to each other in order to provide the above mentioned correlation lengths. Figure 3 shows an excerpt from a Tupolev drawing for window blank number 4 which contains the largest number (9) of mounting holes for pressure transducers among the seven window blanks. The approximate distances of the window blank centers and of the two transducers mounted directly into the fuselage skin (S1 and S2) are given in Table 1. The distances are not highly accurate because they were obtained from a 1/50 scale drawing which was a little distorted; they should be sufficiently accurate for estimating boundary layer thickness (see Section 5.7).

Table 1: Approximate distances of window blanks from aircraft nose (including nose boom).

	Distance from Nose (including nose boom)
	meters (±0.5)	feet(±1.5)
Nose (without nose boom)	0.9	3
Window Blank 1	18.9	62
Window Blank 2	25.9	85
Window Blank 3	31.2	102
S1	32.1	105
Window Blank 4	32.6	107
S2	33	108
Window Blank 5	33.5	110
Window Blank 6	43.2	142
Window Blank 7	49.3	162

There was a gap between the window blanks and the fuselage skin which was irregularly filled with a gasket sealant and with paint (the window blanks were painted together with the whole fuselage before transducer installation). Because of concerns over the effects of the gap on boundary layer turbulence development, attempts were made to fill this gap with a material that adhered to the metal and the gasket, and survived the temperatures at supersonic speeds. Data on typical gap dimensions before and after the filling attempt follow in Table 2 and Table 3, respectively.

Table 2: Window blank gap survey (before filling).



Window		Cross-sectional Position (all measurements are relative to A)							
Blank	Station	В	C	D	E				
7	α	730	800	100	-50				
(rear-	β	-20	-60	-40	-200				
most	γ	50	250	200	100				
window	δ	50	200	110	10				
blank)	ε	100	260	300	70				
6	α	40	260	130	-150				
	β	-100	-150	-200	-360				
	γ	-30	-170	-110	-280				
	δ	0	15	-100	-300				
	ε	-40	-180	-110	-225				

(Measurements given in thousandths of a millimeter, valleys positive, hills negative)

These measurements are meant to convey a feel for the unevenness of the fill between the window blanks and the surrounding fuselage skin. These two window blanks are typical of all window blank installations. Only the upstream portion of the gap was surveyed. Measurements were made difficult by the softness of the gasket material in the gap which distorted when applying the depth gauge, and also due to cold weather (the airplane was stored in an open hangar previously used for an airship). The filling took place between flights 9 and 10.

Table 3: Window blank gap survey (after filling).

Window		Cross-see	Cross-sectional Position (all measurements are relative to A)							
Blank	Station	В	С	D	E					
1	α	20	40	400	100					
	β	-40			-600					
	γ	6	300	700	40					
	δ				-5					
	ε				110					
2	α	80	300	300	320					
	β	0	30	200	100					
	γ	20	20	50	120					
	δ	40	100	0	-30					
	ε	30	200	150	100					
3	α									
	β									
	γ	200	250	200	30					
	δ									
	ε									
4	α	27	-50	20	11					
	β	-100	-400	-120	-300					
	γ	20	90	170	40					
	δ	-30	90	-60	-170					
	ε	400	100	100	70					
5	α	250	190	120	110					
	β	20	100	250	0					
	γ	30	100	200	150					
	δ	-30	30	100	-200					
	ε	80	200	300	-55					

¹ Missing data could not be measured either because of obstacles on the window blank (e.g., transducer cover), or because the weather was too cold to hold instrument properly.

Window		Cross-sectional Position (all measurements are relative to A)							
Blank	Station	В	С	D	E				
6	α	-20	100	20	-180				
	β	-20	-20	-100	-300				
	γ	-20	-150	-300	-500				
	δ	-20	-120	-250	-330				
	ε	-85	-80	-30	-250				
7	α	-20	50	17	-160				
(rear-	β	40	90	-150	-250				
most	γ	200	200	150	80				
window	δ	130	300	160	12				
blank)	ε	80	100	30	50				

(Measurements given in thousandths of a millimeter; valleys positive, hills negative; see Table 2).

The filling compound was hard to handle. Tupolev personnel reported that many applications or layers were required. It adhered well to the metal and paint, but it stayed soft even after curing so that it was not possible to sand it. Overall, the gap was not as pronounced as before the filling, but it still provided a significant source of roughness. The last column in the above table shows the size of the step from the fuselage skin to the window blank.

Several of the window blanks also carried instrumentation associated with experiment 3.3 "Cp, Cf and Boundary Layer Measurements," [7]. These were window blanks 1, 2, 5 and 6. Window blank 1 had a static pressure port (nominally the size of a Kulite) located in the upper-aft corner of the window blank, i.e. aft of Kulite N1.2 and above N1.3. Window blanks 2, 5 and 6 each had a flush-mounted skin friction gage approximately 2-in. in diameter located in the lower-aft corner of each window blank. Flushness measurements of the skin friction gages were not made due to the sensitive nature of their sensing surface. A static pressure port was also located in the upper-aft corner of each of those window blanks.

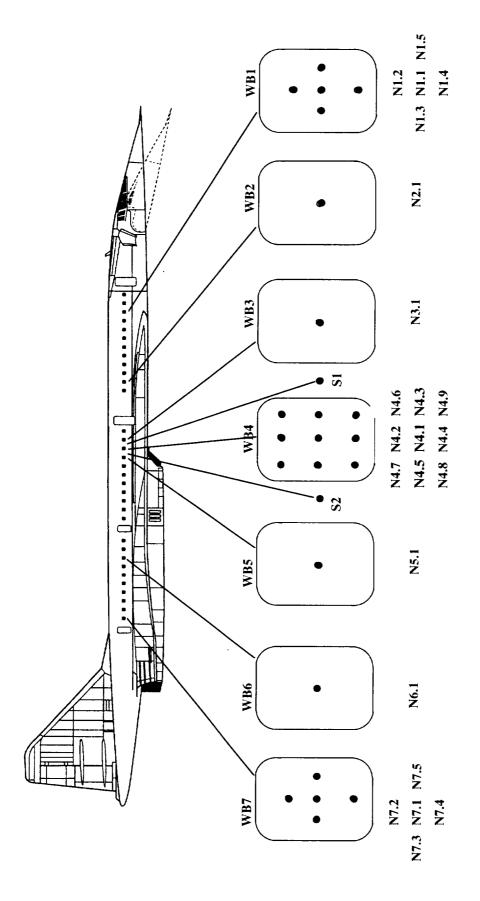


Figure 2: Location and identification of window blanks (WB) instrumented with Kulite pressure transducers (N1.1 - N7.5, S1, S2).

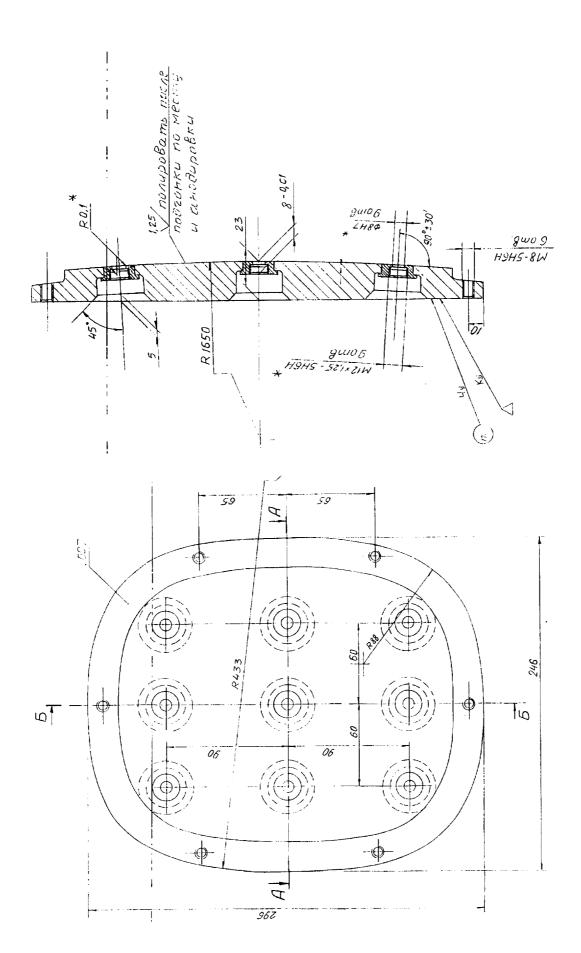


Figure 3: Excerpt from a Tupolev drawing for window blank number 4.

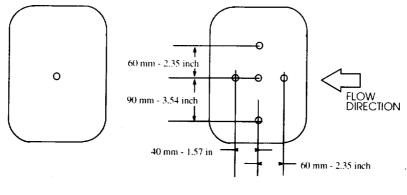
2.1.2. Transducers.

2.1.2.1 Dynamic Pressure Transducers

There were 25 dynamic pressure transducers; 23 were distributed over seven window blanks, and two were mounted directly into the side wall between window blanks 3, 4, and 5 (see Figure 2, Figure 4, and Figure 5). The transducers were manufactured by Kulite Semiconductor Products, Inc; all 25 were the same model: XCS-190-15D, with the following options:

- 0.750 inch long thread length, with metric thread M5x0.5-6g
- 1 inch long reference tube
- "B" screen (transducer face consists of a circular plate perforated with a circle of holes)
- 10 feet long 32 gage Shielded cable
- Internal temperature compensation
- Temperature compensation range -20 to +350 °F
- Coated diaphragm
- Case isolated from shield
- Differential operational mode

A copy of the specification sheet is found in Figure 47 of Appendix B.



Window Blank 2, 3, 5 and 6

Window Blank 1 and 7

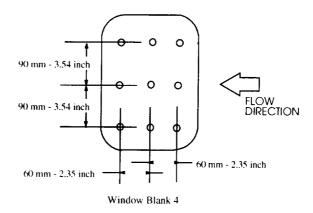


Figure 4: Arrangement of dynamic pressure transducers in window blanks.

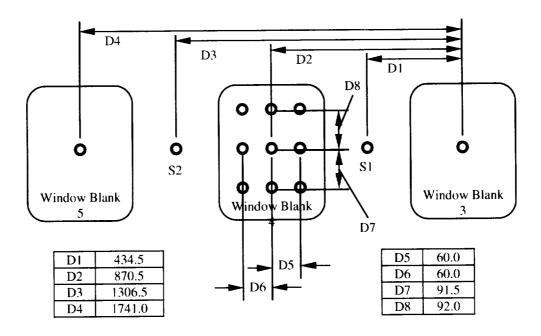


Figure 5: Transducer arrangement and actual dimensions (mm) for window blanks 3, 4, and 5.

Figure 6 shows a photograph of a bare transducer together with one in its insulating/mounting boss. The thin reference tube in the back of the transducer vented to the aircraft interior. On a majority of the transducers, these were ordered bent to avoid interference of the tube with fuselage side wall insulation materials upon installation.

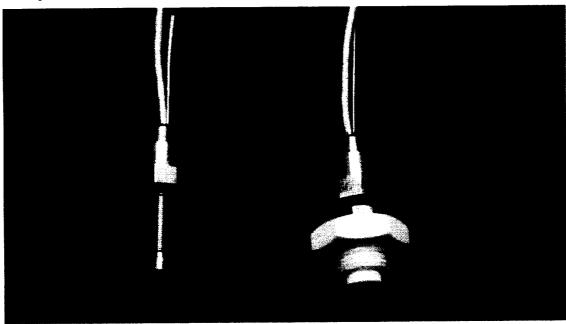


Figure 6: Photograph of Kulite transducer and its insulating/mounting boss.

Previous experience with airplane window blank mounted pressure transducers indicated that the transducer should be mounted electrically isolated in order to reduce electrical noise. A plastic boss was designed as shown in Figure 7. The boss was fabricated from a polymer having the trade name "Techtron PPS," sold by The Polymer Corporation. This material was chosen for its excellent machinability,

electrical insulation, and high operating temperature (425 °F) characteristics. All 25 Kulite transducers were mounted using this arrangement. The thread with the finest pitch made available by the Kulite provider was chosen in order to make the adjustment of the transducer face's evenness ('flushness') with the outer surface as finely controllable as possible. The 12 mm thread between the boss and the window blank was secured with a small amount of Glyptol (a special purpose red paint). A small amount of Glyptol was also used between the outer hexagon of the lock nut and the insulating boss (see also Figure 8).

Interior and exterior views of the Kulite installation in window blank 7 are shown in Figure 8 and Figure 9, respectively. Figure 10 shows an exterior view of window blank 4, with close-up views of Kulite transducers N4.2 and N4.6 in Figure 11 and of Kulite N4.3 in Figure 12. The latter two figures also give a feel for the typical quality of the sealant between the window blank and fuselage skin. Finally, Figure 13 shows the installation of Kulite S2. For Kulite transducers S1 and S2, a small disk (into which the Kulite was mounted) was screwed into a reinforcing plate riveted to the fuselage interior. Thus, the quality of the installation was not as good as the installation of transducers in window blanks.

From previous experience, it was known that a 'flush' transducer installation with the outer surface was critical. Because this transducer's sensitive element is located behind a protective screen, it was not know at first to what degree of 'flushness' this transducer should be installed. The Boeing Company contracted with TsAGI (Central Aerohydrodynamic Institute in Moscow, Russia) to investigate this matter [22]. The principal investigator was Professor Boris Efimtsov who used a small supersonic wind tunnel with the transducer mounted in the tunnel wall using the above mentioned insulating boss (see also Section 6.2). Prof. Efimtsov investigated transducer apparent sensitivity and static pressure offsets as a function of frequency and tunnel flow Mach number, varying the amount that the transducer face protruded past the surrounding surface, or was recessed into it. Protrusion or recess was measured very carefully using optical methods. The resulting recommendations were:

- Install the transducer as flush as possible; try to ensure flushness within a few thousandths of a millimeter.
- If exact flushness cannot be obtained, recess as much of the transducer face as necessary so that no part of it protrudes.

Several actions were taken to try to follow these recommendations:

- The transducer faces were found to be quite uneven in the light of the above stringent requirements. They were carefully sanded to be as flat as possible without compromising the strength of the connection between the protecting grid and the transducer body. It was not possible to make them as flat as required to achieve the flushness recommended above.
- A mechanical depth gage accurate to better than a thousandths of a millimeter was used during installation of the transducers. The feeling end (tip) of the depth gage consisted of a sphere, roughly 3 mm in diameter. After optimizing each transducer's depth setting, a map of depths was produced; results appear below. The desired extremely tight tolerance on flushness could not be obtained.

Flushness measurements were made at a number of points as indicated in Figure 14. Points A, G, F, and M are located on the window blank (or fuselage skin for transducers S1 and S2). Points Ref, H, E, and L are located on the insulating boss. Points B, J, D, K, and C were located on the Kulite transducer face or protecting grid. Measurement results are presented in Table 4. Most points were within twenty-thousandths of a millimeter. A notable exception is transducer S2 whose installation was considerably rougher than the others, as shown in Figure 13.

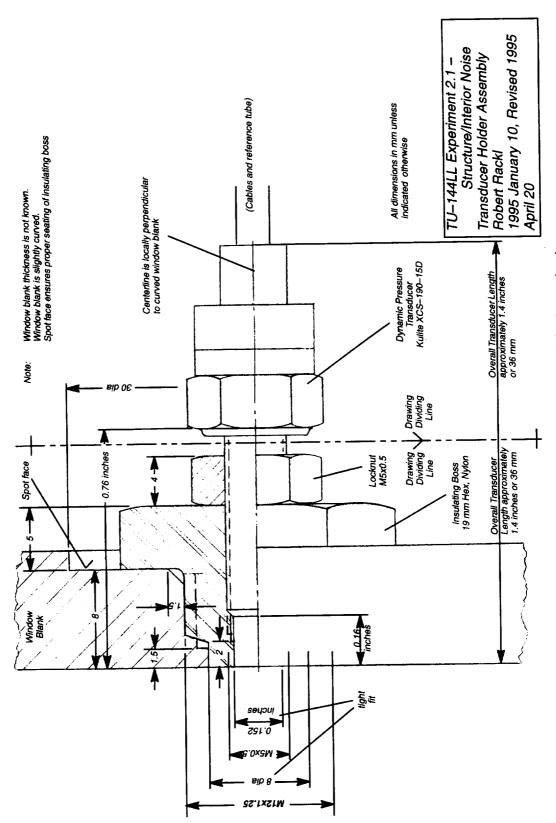


Figure 7: Drawing of Kulite transducer insulating/mounting boss.

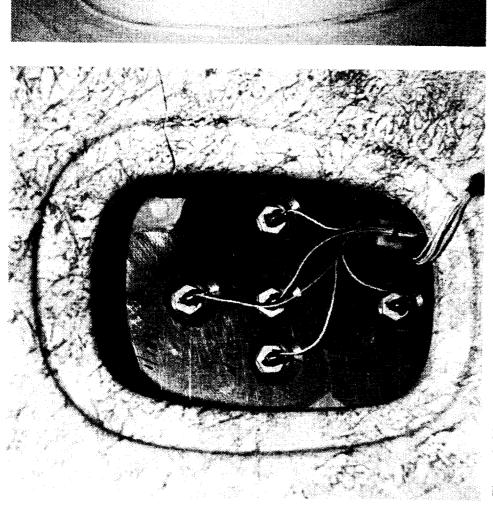


Figure 8: Photograph of interior side of window blank 7 with Kulite transducers installed.

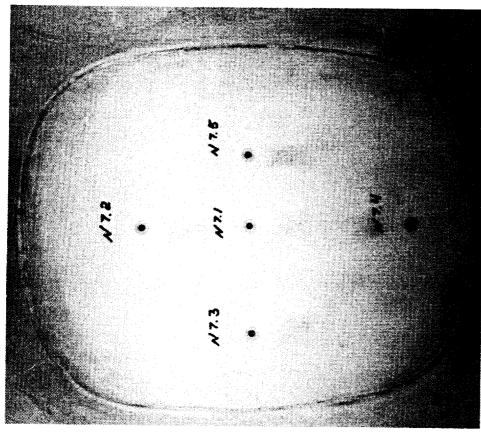


Figure 9: Photograph of exterior of window blank 7 with Kulite transducers installed.

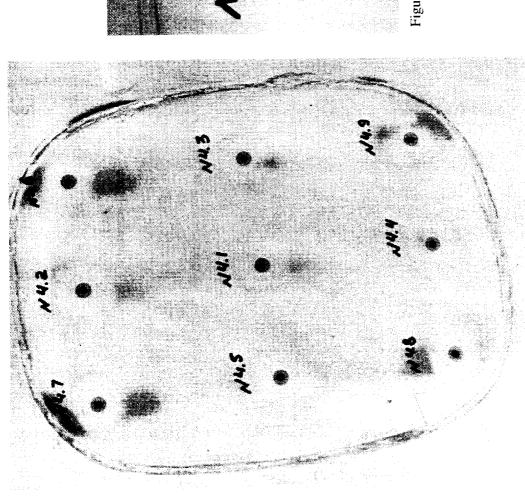


Figure 11: Exterior close-up photograph of Kulite transducers N4.2 and N4.6.



Figure 10: Photograph of exterior of window blank 4 with Kulite transducers installed.

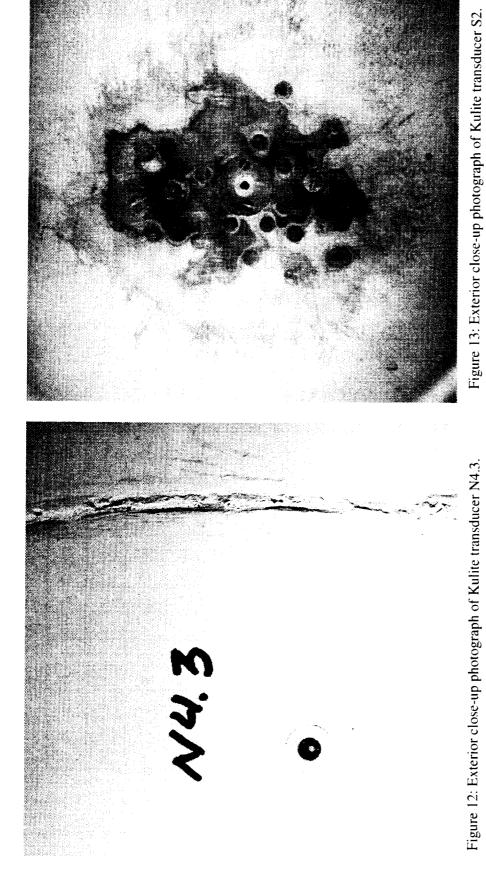


Figure 12: Exterior close-up photograph of Kulite transducer N4.3.

2-13

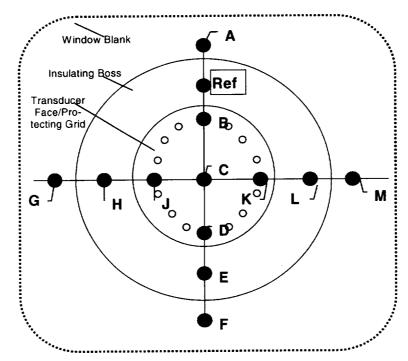


Figure 14: Pattern for Kulite flushness measurements.

Table 4: Map of Kulite transducer flushness.²

Id	A	В	(D	E	F	G	Н	J	K	L	M
N1.1	5	4	5	3	19	13	16	7	4	4	4	15	13
N1.2	0	5	10	9	3	-2	6	-8	-4	9	-4	2	23
N1.3	5	-1	7	6	4	8	14	9	6	5	4	-2	-1
N1.4	9	4	20	19	15	1	29	23	5	4	20	6	11
N1.5	12	12	12	10	13	4	14	5_	4	1	18	11	15
N2.1	10	14	11	12	9	9	15	18	8	2	23_	9	10
N3.1	_	_	_	_		_		_	_		_		
S1	-5	2	22	27	24	-7	-11	-2	7	12	23	-5	-7
N4.1	7	-7	-5	0	-2	-3	-1	12	9	3	9	-28	7
N4.2	9	10	21	21	22	-19	14	14_	0	15	13	-9	12
N4.3	10	-3	-3	-3	-1	-2	19	13	-1	1	-2_	-6	6
N4.4	2	8	14	14	5	-8	-7	4	-11	7	1	-8	15

² Measurements in thousandths of a millimeter. Point C was measured twice to provide an indication of measurement repeatability. Measurements for Kulite N3.1 are not available.

Id	A	В		С	D	E	F	G	Н	J	K	L	M
N4.5	4	7	7	9	7	-7	0	16	5	12	2	12	20
N4.6	12	18	16	15	10	-1	9	8	1	11	13	-10	14
N4.7	10	5	12	17	27	13	20	34	18	24	10	2	6
N4.8	7	2	14	16	10	6	10	1	4	0	14	3	13
N4.9	22	8	16	14	13	10	18	38	14	12	11	6	43
S2	16	54	41	39	0	-34	-24	-23	-34	5	20	-20	-13
N5.1	10	10	17	_23	25	5	14	18	9	34	2	-7	5
N6.1	13	19	10	16	5	-17	-10	9	-31	17	13	-8	-5
N7.1	17	18	26	23	22	2	10	16	3	18	20	2	9
N7.2	10	14	10	16	3	-4	23	9	-2	-1	23	2	6
N7.3	11	20	21	19	28	2	4	5	-3	35	14	3	24
N7.4	2	2	1	0	3	1	8	4	9	11	0	-4	10
N7.5	13	13	14	16	16	1	14	16	2	11	13	3	16

2.1.2.2 Accelerometers

The choice of acceleration transducer was guided by several requirements: good for high temperatures generated during supersonic flight, very light weight in order to minimize modifying the dynamic behavior of the thin fuselage skin panels, and good frequency response up to 10 kHz. The chosen accelerometer was PCB Piezotronics model M359B15. A specification sheet for this transducer is provided in Figure 48, Appendix B.

Six such accelerometers were installed in the vicinity of window blanks 1, 2, 4, 5, 6, and 7, always just downstream and a little above that window blank. Table 5 shows the approximate accelerometer locations referenced to the closest window blank. Figure 15 shows the locations graphically.

Table 5: Accelerometer locations.

Accelerometer	Closest Window Blank
10.11	1
10.12	2
10.13	5
10.14	6
10.15	7
10.16	4

The accelerometers were mounted by screwing them into mounting bases, which were glued to the inside of the outer fuselage skin.

As a sample, the installation of accelerometer 10.12 next to window blank 2 is described here. This installation was typical of all six accelerometers. Referring to Figure 16 (excerpt from a drawing provided by Tupolev): Window blank 2 replaced the window between frames 38 and 39. Note that Figure 16 shows the port side whereas the window blanks and accelerometers were actually installed on the starboard side. Accelerometer 10.12 was installed just downstream of window blank 2 between frames 39 and 40, and on a panel between stringers 13 and 14, indicated by the symbol ⊗. Figure 17 shows more details of that panel: skin minimum thickness is 1.4 mm (55 mil); frame thickness is 2.5 mm; thickness of stringer 13 is 3 mm, of stringer 14 it is 2 mm. Note that the skin, stringers, and frames are all milled from a solid block of aluminum. Figure 17 also indicates the original accelerometer position (indicated by M359B15) in the center of the panel. Before the first data acquisition flight, the location was changed to a position 3/8 of the panel height from the bottom, and 3/8 of the panel length from the side (indicated by ⊕). This was done in order to capture as many structural modes as possible and still providing adequate signal amplitude.

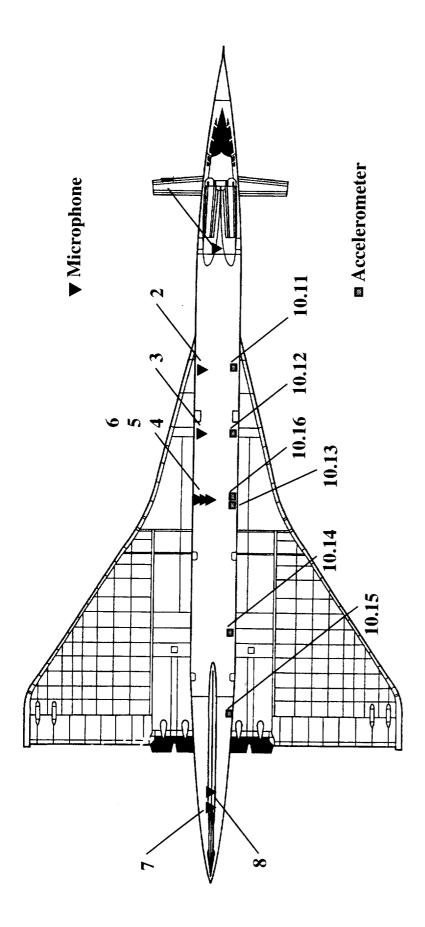


Figure 15: Location and identification of interior microphones and accelerometers.

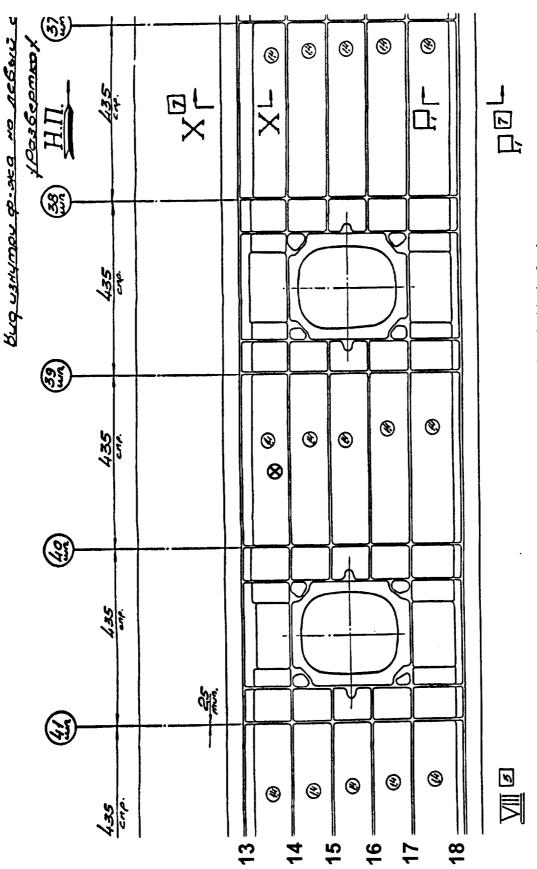


Figure 16: View of accelerometer 10.12 location from inside the fuselage.

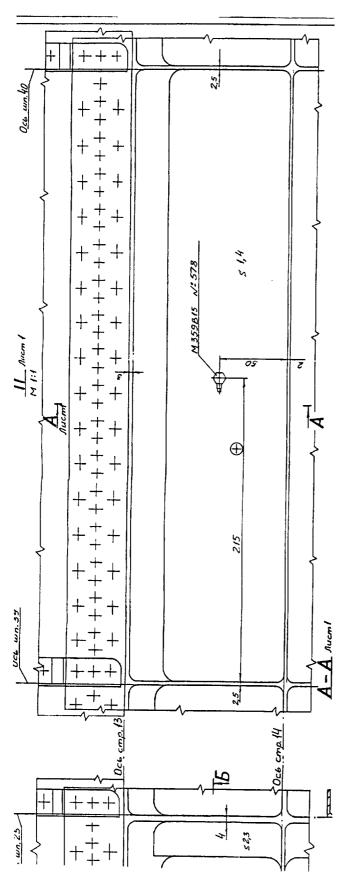


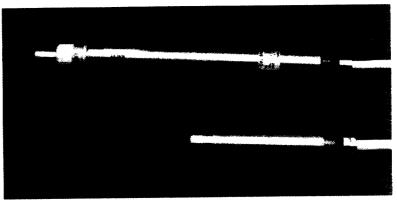
Figure 17: Close-up view of accelerometer 10.12 location from inside the fuselage. Panel is between frames 39 and 40, and stringers 13 and 14.

2.1.2.3 Microphones

Standard Bruel & Kjaer condenser microphones and preamplifiers were used to obtain the cabin noise measurements. One-half inch diameter microphone cartridges (types 4165 and 4166) were chosen because of their high sensitivity (50 mV/Pa) and frequency range (2.6 Hz – 10 kHz). A high sensitivity microphone was required because the B&K 2811 eight channel multiplexer used provides only power, not amplification. Because of the nature of the sound field in the cabin and frequency range of interest, it was felt that the free field (type 4165) and pressure/random (type 4166) microphone cartridges could be used interchangeably. The microphone locations and cartridges used are provided in Table 6 and are shown graphically in Figure 15. A photograph of a typical microphone/preamplifier pair is shown in Figure 18. Also shown in the photograph is an adapter (B&K type JJ 2614) which was used in the laboratory to simulate an input to the system without the use of a microphone cartridge.

Mic No.	Cartridge Type	Location
1	4165	In the cockpit, clamped to the left pilot seat, close to pilot's right ear
2	4165	On the left side, opposite window blank 1, where aisle seat would be
3	4165	On the left side, opposite window blank 2, where aisle seat would be
4	4165	On the left side, opposite window blank 4, where aisle seat would be
5	4165	On the left side, opposite window blank 4, between aisle and window seat
6	4166	On the left side, opposite window blank 4, where window seat would be
7	4165	In rear instrumentation compartment, approximately left/right centered, down 8 inches from a rail in the ceiling, 51.5 inches from the compartment's rear bulkhead, roughly 2 feet behind the engine nozzle exit plane.
8	4166	In rear instrumentation compartment, approximately left/right centered, down 7.75 inches from a rail in the ceiling, 101.75 inches from the compartment's

Table 6: Microphone locations.³



rear bulkhead, roughly 2 feet in front of the engine nozzle exit plane

Figure 18: Photograph of Bruel & Kjaer 1/2-inch microphone and preamplifier.

³ Microphones 2 through 6 were mounted at a height of where a sitting passenger's head would be.

B&K preamplifier types 2639 or 2645 were used interchangeably. Both have similar response characteristics when used in combination with the type 4165 and 4166 microphone cartridges. The feature of the type 2645 allowing insert-voltage type calibration was not utilized. Ten-meter B&K extension cables (type AO 0028) were used, often in several lengths, to span the distance between the B&K 2811 multiplexer mounted in the instrumentation pallet (see Section 2.1.4) and the microphone location. A plastic insulating tubing, trade name "Tygon," was used to electrically insulate the connections, between lengths of extension cables and preamplifiers, from the aircraft.

The originally planned location for Microphones 7 and 8 was in the rear passenger cabin opposite window blanks 6 and 7. Tupolev had built and installed appropriate supports. However, when U.S. team members first heard the intense noise from engine controls and power conversion equipment in that area it became obvious that no useful measurements could be made in that area since boundary layer noise would be masked or severely contaminated by this equipment noise. The decision was made to relocate these microphones to the rear instrumentation compartment which was separated acoustically from the passenger cabin by a double bulkhead separated by approximately 1-foot. A light-weight door in the forward bulkhead allowed entry into the instrumentation compartment. The installation is shown in Figure 19, where the view is towards the rear with microphone 7 behind microphone 8 (microphone 8 is the one in the foreground).

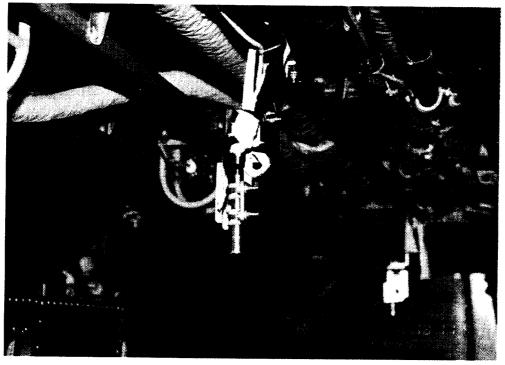


Figure 19: Photograph of microphones 7 and 8 installed in rear instrumentation compartment.

The rear instrumentation compartment has an irregular shape. Approximate dimensions are given in Figure 20. Most of the walls were covered with metal panels perforated with many holes. These panels are held in place with sometimes loosely fitting quick-disconnect devices which allows the panels to rattle. There are no windows. The floor and the rear bulkhead consist of bare metal. The door seemed to be made from fiberglass and was also bare.

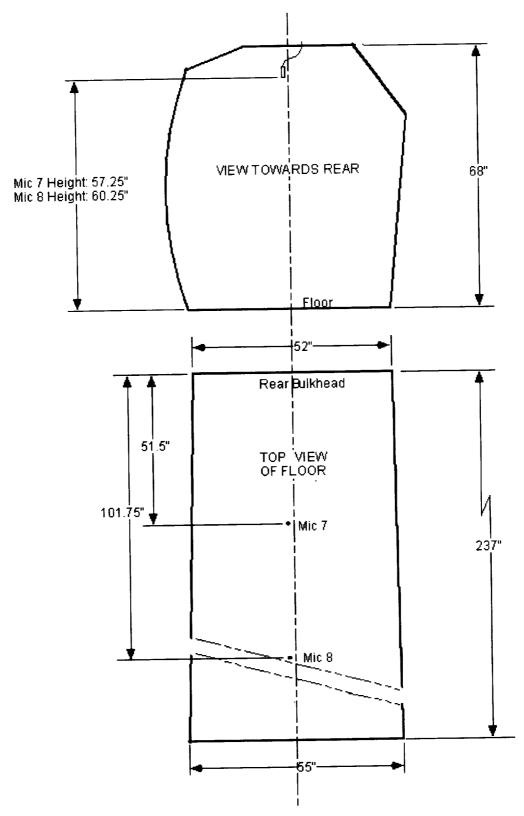


Figure 20: Sketch of rear instrumentation compartment.

2.1.3. Signal Conditioning

2.1.3.1 Kulite Signal Conditioning

Signal conditioning for Kulite pressure transducers was provided by special instrumentation designed and fabricated at NASA LaRC. Three multiple-channel units were built and mounted by Tupolev on the trim panels in the vicinity of the window blanks. An 8-channel unit was mounted near window blank 1 to provide signal conditioning to Kulite transducers N1.1-1.5 and N2.1. Two channels were available for backup purposes. An 18-channel unit was mounted near window blank 4 to provide signal conditioning to Kulite transducers N3.1, S1, N4.1-4.9, S2 and N5.1. Five channels were available to serve as backup. A second 8-channel unit was mounted near window blank 7 to provide signal conditioning to Kulite transducers N6.1 and N7.1-7.5, leaving two channels as backup.

An 8-channel unit is pictured in Figure 21. Power (±15V DC) was supplied from the pallet via the rightmost connector shown in the photo. Amplified signals were returned to the instrumentation pallet via a separate connection (to the left of the power connector) to reduce electrical noise. Four-pin Microtech brand connectors were used to connect the transducers so that they could be easily switched to different signal conditioning channels in the event of a signal conditioning card failure.

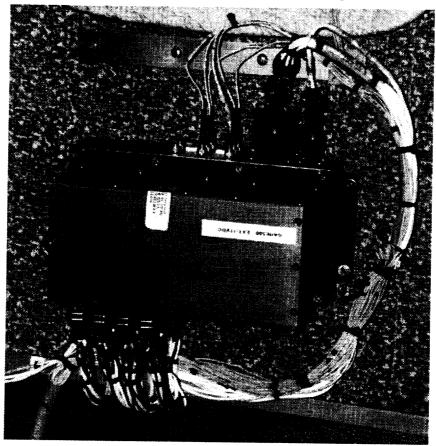


Figure 21: Photograph of an 8-channel Kulite signal conditioning unit.

Internal to each unit were several two-channel signal conditioning cards. Each card was configured to provide an excitation voltage of 11 VDC. Based upon expected levels, a linear gain of 500 was programmed into the two-stage amplifier in order to make the most out of the dynamic range of the Metrum recorder (see Section 2.1.4.1.1). The first stage is capacitively coupled to the second stage to

block the DC component of the input, i.e. the second stage only amplifies the AC signal. The second stage passes frequencies from 1 Hz to 50 kHz. Because the maximum output voltage from the first stage is 20 volts pk-pk, special precautions were taken not to over-range this stage with the amplified DC signal. The DC component could be significant since the Kulite pressure transducers operated in a differential mode. Hence, the difference in pressure across the fuselage wall formed a sizeable DC component at altitude. A first stage gain of 100 and second stage gain of 5 was chosen to make up the total gain of 500.

2.1.3.2 Accelerometer Signal Conditioning

Accelerometer signal conditioning was provided by Endevco amplifiers model 2685M10B. These units were selected because they were small and rugged making them suitable for the application. The amplifiers were mounted by Tupolev on the trim panels in the vicinity of the accelerometers.

A typical unit is pictured in Figure 22. Power (28V DC) was supplied from the pallet via the large Viking brand connector, which also returned the amplified signals back to the pallet. A 2-pole Butterworth low-pass filter was set at 20 kHz. Based on expected vibration levels, each amplifier was set to a linear gain of 10 by Wyle Laboratories in Hampton, Virginia. The precise gain is indicated in the calibration files, see Section 5.4.

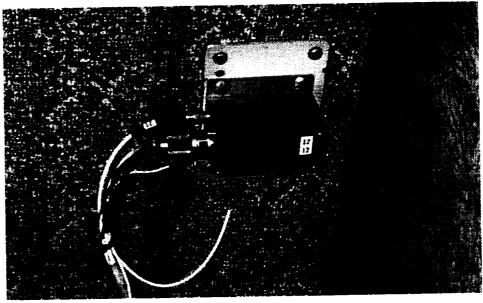


Figure 22: Photograph of the amplifier for accelerometer 10.12.

2.1.3.3 Microphone Signal Conditioning

Power for microphone preamplifiers and polarization voltage for the condenser microphones was provided by an eight-channel Bruel & Kjaer type 2811 multiplexer. The multiplexer and a spare unit were mounted in the instrumentation pallet (see Figure 23; see also Section 2.1.4). The scanning function of the multiplexer was not utilized, i.e. all eight microphone outputs were available simultaneously. A 200V polarization voltage was provided to each microphone. Because the multiplexer did not provide any amplification of its own, high sensitivity microphone cartridges were used (see Section 2.1.2.3).

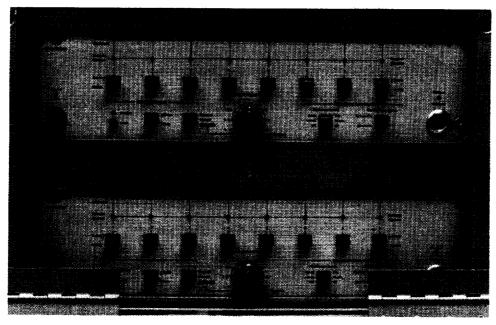


Figure 23: Photograph of 8-channel microphone multiplexers in instrumentation pallet.

2.1.4. Instrumentation Pallet

The instrumentation pallet was designed and fabricated from the ground up based on the particular requirements of the experiment, i.e. the pallet was not something that was available from another flight test experiment. In this section, the functional design, electronic and mechanical design and fabrication, transportation and storage, and instrumentation changes made during the flight test program will be discussed.

2.1.4.1 Functional Design

Prior to the detailed mechanical and electrical design, a functional design was developed which specified recording, channel switching, anti-aliasing filter and signal monitoring requirements.

2.1.4.1.1. Recording Requirements

A high channel count recorder with a high aggregate sampling rate was required to capture signals up to the desired 11.2 kHz. This frequency corresponds to the upper frequency of the third-octave band with center frequency of 10 kHz. The recorder selected for the application was a Metrum RSR 512 digital tape recorder. A photograph of the Metrum RSR 512 recorder in the instrumentation pallet is shown in the upper left corner of Figure 24. Its features include up to 32 analog input channels, 12-bit quantization (70 dB dynamic range), aggregate sampling rate of up to 1280k samples/second, selectable input voltage ranges of ± 0.1 V to ± 10 V peak in 1-2-5 steps, auto-range capability and an optional high speed digital output (HSDO) port for digital transfer of data to a separate computer. The specific unit used on the aircraft had 32 analog input channels. A second unit having the HSDO option, but not installed on the aircraft served as backup and was used for post-flight data analysis (see Section 5.1).

The sampling rate used for all transducers was 40 kHz (10 kHz bandwidth times a sampling density of 4 samples/cycle). This sampling rate produced a Nyquist frequency of 20 kHz, the closest available above the 11.2 kHz desired. The sampling rate for the IRIG-B time code and voice annotation channels was 20 kHz (5 kHz bandwidth times a sampling density of 4 samples/cycle). For acquisition of reverberation

time data, the sampling rate was increased to 160 kHz (40 kHz bandwidth times a sampling density of 4 samples/cycle) to better capture the transient waveform.

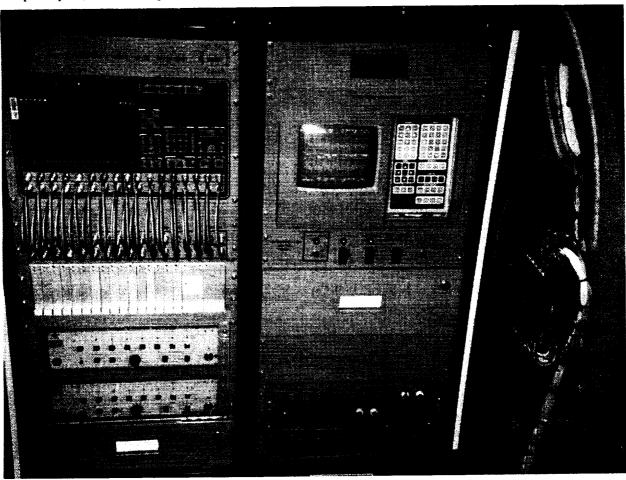


Figure 24: Photograph of instrumentation pallet installed in TU-144LL passenger cabin.

The dynamic range of recording was maximized through a somewhat elaborate procedure of auto-ranging all inputs with the exception of voice annotation and IRIG-B time code. Prior to each acquisition, the brief auto-range mode was enabled. In the brief mode, the peak voltage on each channel is initially set to the 0.1V (most sensitive) value. By starting each channel at its most sensitive value, a low sensitivity from a previous test condition would not persist and penalize the dynamic range. During the course of the brief mode, an over-ranging channel would have its peak voltage increased by the auto-range logic until the channel no longer over-ranged or until the least sensitive 10V value had been reached. In the brief mode, the entire auto-range process usually took about a second. Because the signals could be nonstationary, a longer period over which the process was performed was thought to be desirable. Therefore, following the brief mode auto-range, a continuous mode auto-range was enabled. In the continuous mode, each channel was set so that its peak voltage could be increased (but not decreased) if positive or negative peaks of the input signal exceeded a threshold value. By not allowing the peak voltage to decrease, the condition of it being reduced due to a low level signal at the end of the auto-range cycle was avoided. In other words, during the continuous mode, the peak voltage could only be further increased from level set during the brief mode. The continuous mode was enabled for a user selectable period typically on the order of ten seconds. All auto-ranging functions were completed prior to the acquisition to avoid the possibility of changing gains during the acquisition cycle. While the Metrum recorder is capable of this, the added complication in terms of data reduction was thought to outweigh any added

benefit. The details of the auto-range process are included in the flight operational procedures in Appendix F. Note that for take-off conditions, the auto-range process was not invoked and the gains were set manually prior to flight based on expected levels. As such, it took several attempts to capture the take-off condition properly.

2.1.4.1.2. Channel Switching Requirements

The total channel count was 41. It consisted of 25 Kulite fluctuating pressure transducers, 6 accelerometers, 8 microphones, IRIG-B time code, and a voice channel for the operator to annotate the data records with any anomalies or other significant occurrences. The IRIG-B time code was used to synchronize the experiment 2.1 data with the Damien PCM system used to record other flight data [1]. Because a 32-channel Metrum recorder was selected, some channels had to be switched in one of two banks (A and B). The channels were grouped together according to Table 7. This configuration was chosen for two reasons. The "Bank A" lineup was selected so that all of the Kulite pressure transducers could be acquired simultaneously. The "Bank B" lineup was selected so that at least the Kulite transducers in the middle of the window blanks would be recorded when the microphones were switched in. Selection of "Bank A" or "Bank B" was performed using a toggle switch mounted on the front panel of the right-hand rack (see Figure 25). A 12-channel switching unit, designed and fabricated at NASA LaRC, was used to simultaneously switch the nine channels associated with each bank. A change was made to the channel lineup following flight 9 after it was determined that the voice annotation was not adding value (see Section 2.1.4.6). The change allowed accelerometer 10.11 to be recorded with the other accelerometers, and Kulite N4.9 to be recorded with the other Kulite transducers in window blank 4, on either bank A or bank B

Table 7: Channel table.4

	Configuration for flig	engine runup and ght 9		lights 10, 11, 15, 16, rberation time
	Trans	sducer	Tran	sducer
Channel	Bank A	Bank B	Bank A	Bank B
1	Kulite N1.1	Kulite N1.1	Kulite N1.1	Kulite N1.1
2	Kulite N2.1	Kulite N2.1	Kulite N2.1	Kulite N2.1
3	Kulite N3.1	Kulite N3.1	Kulite N3.1	Kulite N3.1
4	Kulite S1	Kulite S1	Kulite S1	Kulite S1
5	Kulite N4.1	Kulite N4.1	Kulite N4.1	Kulite N4.1
6	Kulite N4.2	Kulite N4.2	Kulite N4.2	Kulite N4.2
7	Kulite N4.3	Kulite N4.3	Kulite N4.3	Kulite N4.3
8	Kulite N4.4	Kulite N4.4	Kulite N4.4	Kulite N4.4
9	Kulite N4.5	Kulite N4.5	Kulite N4.5	Kulite N4.5
10	Kulite N4.6	Kulite N4.6	Kulite N4.6	Kulite N4.6
11	Kulite N4.7	Kulite N4.7	Kulite N4.7	Kulite N4.7

⁴ Shaded blocks are switched.

	Configuration for e		Configuration for fl 17 and revert	ights 10, 11, 15, 16, beration time
	Trans	ducer	Trans	ducer
Channel	Bank A	Bank B	Bank A	Bank B
12	Kulite N4.8	Kulite N4.8	Kulite N4.8	Kulite N4.8
13	Kulite S2	Kulite S2	Kulite S2	Kulite S2
14	Kulite N5.1	Kulite N5.1	Kulite N5.1	Kulite N5.1
15	Kulite N6.1	Kulite N6.1	Kulite N6.1	Kulite N6.1
16	Kulite N7.1	Kulite N7.1	Kulite N7.1	Kulite N7.1
17	Accel 10.12	Accel 10.12	Accel 10.12	Accel 10.12
18	Accel 10.13	Accel 10.13	Accel 10.13	Accel 10.13
19	Accel 10.14	Accel 10.14	Accel 10.14	Accel 10.14
20	Accel 10.15	Accel 10.15	Accel 10.15	Accel 10.15
21	Accel 10.16	Accel 10.16	Accel 10.16	Accel 10.16
22	Kulite N1.2	Accel 10.11	Kulite N1/2	Kulite N49
23	Kulite N1,3	Mac	Kulite N1/3	Mic1
24	Kulite N1.4	Mic 2	Kulite N1.4	Mic2
25	Kulite N1.5	Mic 3	Kulite N1.5	Mic/3
26	Kulite N4.9	Mic 4	Kulite N4.9	Mic 4
27	Kalite N7.2	Mic 5	Kulite N7/2	Mic 5
28	Kulite N7.3	Mic/6	Kulite N73	Mic 6
29	Kulite N7A	Mic7	Kulite N7/4	MicT
30	Kulite N7.3	Mic.8	Kulite N7.5	Mie/8
31	IRIG-B	IRIG-B	IRIG-B	IRIG-B
32	Voice	Voice	Accel 10.11	Accel 10.11

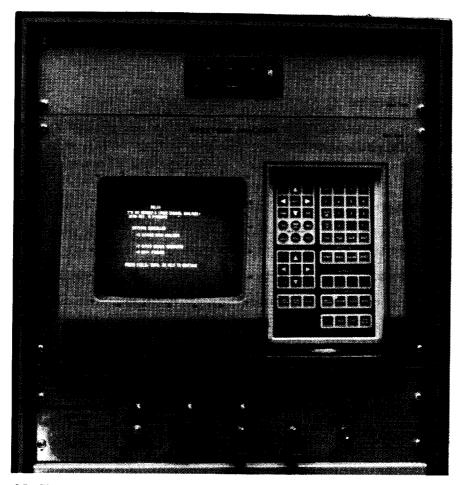


Figure 25: Close-up view of inst. control panel, spectrum analyzer and time code display.

2.1.4.1.3. Filter Requirements

Because the tape recorder used did not have internal anti-aliasing filters, this function was performed using a filter external to the recorder. A Frequency Devices, Inc. 5016 mainframe with plug-in filter cards (model D68L8E-11.2Khz) was selected. Each filter card had four 8-pole, 6-zero elliptic low-pass filters with a -3 dB fixed corner frequency of 11.2 kHz. The corner frequency is clearly seen in the sample data plots of Section 5.2.

2.1.4.1.4. Signal Monitoring

It was important to have a signal monitoring capability on board the aircraft. This was accomplished using a Spectral Dynamics, Inc. SD-380 spectrum analyzer, shown in Figure 25. Two monitor output channels from the Metrum recorder were patched to the SD-380 allowing any of the 41 signals available to the Metrum to be monitored. The original intent of having the unit on board was for the U.S. team to operate it on the ground for diagnostic purposes and for the Tupolev operator to use it in flight to monitor signal quality. Because of the complexity of operation, the latter function was not performed. This was not to the detriment of flight data quality however, as signal input ranges were still monitored on the Metrum bar graph display in order to minimize or eliminate input over-ranges. The SD-380 was particularly useful in verifying the capture of transient reverberation time data (see Section 3.3.2).

2.1.4.2 Electronic Design and Fabrication

The electronic design of the instrumentation pallet was performed by the Flight Instrumentation Branch (FIB) at NASA LaRC.

2.1.4.2.1. Power Utilization

The instrumentation pallet utilized two sources of power on the aircraft; 27 VDC and 115V/400 Hz AC. A wiring schematic for the power control system is provided in Figure 49 (Appendix C), and for the power distribution system in Figure 50, Appendix C. A photograph of the power control panel is shown in Figure 25.

The characteristics of the power control and distribution system are:

- Easily identifiable switch labeled "Master Power On/Off" was provided to allow Tupolev instrumentation operator to shut down all provided instrumentation
- All wire and current loads were protected by flight approved MIL-SPEC circuit breakers.
- Current ratings of wire were determined per NASA LaRC flight specifications (MIL-SPEC 5088L)
- All power supplies have independent short circuit protection
- An electrical load test was performed on the complete system prior to shipment
- Tupolev was responsible for providing 20A of 27 VDC and 20A of 115V/400 Hz AC.

A change to the design was made in the field after finding that Tupolev had utilized an old specification of #12 AWG wire for the 27 VDC power supply line instead of #8 AWG wire. A 25A breaker was substituted for the 20A breaker alleviating the need to re-run the supply line. The change worked without incident.

2.1.4.2.2. Electronic Fabrication

Electronic fabrication was performed according to the following specifications:

- NASA in-house subsystems and wiring were built to NASA handbook 5300.4 standards
- All commercial equipment was disassembled, inspected, and modified as necessary to meet flight requirements (flight hardening)
- All equipment and wiring underwent inspection and review by the NASA LaRC Aircraft Quality Assurance Office during design and fabrication. The Quality Assurance Office performed a final inspection of all equipment and wiring before shipment to Tupolev.

All electrical drawings were reviewed and approved (signed off) by an engineer or senior technician knowledgeable of the technical discipline covered in the drawing. All drawings have an issued date.

2.1.4.2.3. Environmental Testing

Environmental testing was performed on all equipment in certify the operating and non-operating range of the equipment. The requirements were:

- Static Loads: Mechanical design requirements of 1.5g sideward force and 9.0g forward force as specified in FAR 25 (also CAR 4d).
- Vibration: The Tu-144 vibration levels within the passenger cabin were unknown, but expected to be a very low level.

- Temperature: Operating temperature range of +41 to +104 °F, non-operating (storage) temperature range of -31 to +122 °F. Note that information provided by Tupolev indicated maximum cabin temperature condition during takeoff of 86 °F.
- Pressure: Operating pressure range of sea level to 2.4 km altitude (approximately 11 PSIA), nonoperating pressure range of 2.4 km altitude to 18.29 km altitude. Tupolev was instructed that the
 NASA LaRC equipment should be turned off if the aircraft experienced decompression above 2.4 km
 altitude.

Because NASA LaRC provided instrumentation were previously vibration qualified for use on other transport aircraft such as the B-737, MD-11, B-757, and B-767, no additional vibration or shock tests were conducted.

Operational tests were performed on equipment not previously qualified. Subsystem equipment was individually subjected to a combined temperature/altitude test over the operational temperature range.

Non-operational tests for temperature were conducted by subjecting individual subsystems to -31 °F for 12 hours and +122 °F for 4 hours. Non-operational tests for altitude were conducted by subjecting subsystems to 18.29 km altitude for 30 minutes with a gradual decrease to sea level within 30 minutes.

Results of the operational and non-operational temperature and pressure qualification tests are indicated in Table 8. The B&K multiplexer and Metrum recorder established the minimum and maximum operating temperatures.

Table 8: Environmental testing matrix.⁵

	Non-C	perating (Condition	Оре	erating Co	ndition
	Tem	ip (°F)	Altitude (km)	Tem	p (°F)	Altitude (km)
Instrument	-31	+ 122	18.29	+41	+104	2.4
B&K 2811 Multiplexer					14/1	
B&K 2639 Preamplifier			111			
SD-380 Spectrum Analyzer						
Frequency Devices Filter						
Metrum RSR-512 Recorder					14/1	
NASA Kulite Amplifiers			•			
NASA Data Multiplexer			111			
Kulite Pressure Transducers	1	1		1	1	1
PCB Accelerometers	1	1		1	1	1
Endevco Accelerometer Amplifier	1	1		1	1	1
Marathon DC/AC Power Supply	1	1		1	1	1
Time Code Reader	1	✓		1	1	1

⁵ Shaded entries indicate qualification test performed to required minimums. Otherwise, equipment was previously qualified.

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	Non-C	perating (Condition	Оре	rating Co	ndition
	Tem	p (°F)	Altitude (km)	Tem	p (°F)	Altitude (km)
Instrument	-31	+ 122	18.29	+41	+104	2.4
Abbott Power Supplies	/	1		1	1	1

2.1.4.3 Mechanical Design and Fabrication

The mechanical design of the instrumentation pallet was performed by the Engineering Design Branch (EDB) at NASA LaRC.

2.1.4.3.1. Mechanical Design

The pallet was designed for side loads of 1.5g, upward loads of 3.0g, forward loads of 9.0g and downward loads of 6.0g. Special attention was paid to high stress areas including welds in the corners of the pallet structural members, and seat rails and attachment fittings. A pallet design was adopted based on ones previously used for other transport aircraft applications. The design incorporated the following attributes:

- Two Emcor II racks were joined (side-by-side) to form the pallet which housed all instrumentation
 except for the remote signal conditioning units and transducers. The pallet was flight hardened
 according to NASA LaRC engineering requirements.
- Standard aircraft structural fasteners were used to install all instrumentation. Any exceptions were
 individually approved by the NASA LaRC Aircraft Quality Assurance Office.
- Actual instrumentation weights and heights were used to compute margins of safety for loads certification.
- The pallet was completely enclosed except for cooling air inlets located at the bottom of each rack and fans at the top of each rack. Air inputs and outlets were covered by a wire mesh.

Tupolev was responsible for mating the tie down fittings to the pallet base and to the Tu-144 seat rails during installation.

2.1.4.3.2. Mechanical Fabrication

Fabrication of the pallet was performed at NASA LaRC according to the following:

- Mounting and installation of all instrumentation underwent inspection and review by the NASA LaRC Quality Assurance Office and the EDB during fabrication.
- NASA LaRC furnished instrumentation was inspected according to LaRC aircraft quality assurance guidelines normally used for transport aircraft, such as the B-737.
- The instrumentation pallet was delivered with quality assurance documentation.

A photograph of the instrumentation pallet is shown in Figure 24. The approximate total pallet weight was 744 lb. and center of gravity location was 21-in. above the floor. This resulted in pallet loads well below those of typical B-737 pallets employed at NASA LaRC.

2.1.4.4 Design Reviews

Design and fabrication of the instrumentation pallet was performed in accordance with the NASA LaRC handbook (LHB 7910.1, September 1997) entitled, "Flight Research Program Management." A Combined Mechanical/Electronic Design Review was held at NASA LaRC on 30 August 1995. No action items were raised as a result of this review and the project was cleared to proceed as planned.

The instrumentation plan was presented by the U.S. team experiment coordinators to V. Sablev of Tupolev at the NASA DFRC in February 1995. The functional instrumentation system was then reviewed and demonstrated for Messrs. Sablev and Andrianov at the NASA LaRC in November 1995.

2.1.4.5 Transportation and Storage

Detailed flight test procedures were developed for Tupolev operators and reverberation time procedures for U.S. team operators (see Section 3) following completion of the instrumentation fabrication. In March 1996, the instrumentation system was shipped to Russia by Boeing directly from the NASA LaRC. The equipment arrived in Russia in June 1996 and was stored there until its installation in July 1997.

2.1.4.6 Instrumentation Changes

The following changes were made to the instrumentation during the course of the program:

- It was found after flight 9 that the voice annotation channel was not being utilized. To exploit the full capacity of the recorder, it was decided to move accelerometer 10.11 from channel 22B to channel 32 and to duplicate Kulite N4.9 so that it would appear on both 26A and 22B. In this manner, all transducers in window blank 4 and all accelerometers were recorded in both switch positions. The change was implemented on 14 October 1997.
- Following flight 10, moisture penetrated Kulite N3.1 and froze, causing it to fail. It was replaced on 10 November 1997 with a spare transducer. In addition, Kulite N4.3 was relocated to a spare signal conditioning channel because of intermittent anomalous behavior.

2.2. Installation and Checkout

Mechanical installation of the instrumentation pallet and remote signal conditioning equipment was performed jointly by Tupolev and the U.S. team during the period 28 July 1997 – 08 August 1997.

During the period 10 – 12 September 1997 a complete checkout of the instrumentation was performed on the aircraft. Checks of the power to the instrumentation pallet and power distribution internal to the pallet were performed, followed by functional checks of the equipment within the pallet. Single frequency and broadband signals were injected into the back of the pallet and read through the system in order establish all internal signal cables were properly functioning. Power to the Kulite and accelerometer remote signal conditioning units was checked out.

In order to check out the Kulite signal conditioning units, a single spare Kulite was connected into each Kulite signal conditioning channel (one at a time) and the microphone calibrator (see Section 2.3.2) was used as an excitation source. All Kulite transducers were hooked up to their respective signal conditioning units and measurements were made to determine the background noise level and any DC offset.

Accelerometer signal conditioning units were checked out by connecting a single spare accelerometer into each accelerometer signal conditioning unit (one at a time) and a 1-g shaker was used as an excitation source. All accelerometers were hooked up to their respective signal conditioning units. Background noise measurements on the accelerometer amplifiers were made and Tupolev was tasked with hooking up a grounding wire in a manner which provided a quick recovery from RF interference.

The microphone system was checked out by connecting a single microphone and preamplifier into each of the eight interior microphone channels and using the microphone calibrator as an excitation source. The 400 Hz electrical noise was found to be about 35 dB below the 94 dB calibrator signal.

2.3. Transducer Calibrations

2.3.1. Accelerometer Calibrations

Because it was not possible to perform an in-situ calibration of the accelerometers, the factory calibrations were utilized. All calibration files, see Section 5.4, therefore indicate the same accelerometer calibrations for all flight and ground tests.

2.3.2. Microphone Calibrations

Microphone calibrations were performed on the aircraft on the day of the particular experiment. Only pre-test calibrations were performed for the ground engine runup and reverberation experiments. At the recommendation of Eduard Andrianov, both pre- and post-test calibrations were performed for the flight tests. The reason for doing this was because the change in cabin pressure was previously found to change the microphone calibration. In general, a very slight decrease in the sensitivity between the pre- and post-test calibration was observed. The calibrations were found to be very consistent over the course of all experiments on the Tu-144LL.

The calibrations were performed using a GenRad 1986 Omnical Sound Level Calibrator at 114 dB and 1 kHz. Microphones were allowed to warm-up for two hours prior to the pre-test calibration. This requirement was sometimes difficult to meet during the day of flight as Tupolev personnel were eager to complete this work in preparation for the flight. There does not appear to have been any negative result of this.

2.3.3. Kulite Calibrations

The calibrations were performed using a Boeing-built device capable of generating calibrated 124 and 150 dB sources at 250 Hz, and a broadband noise. The device had an internal microphone whose output was available via a BNC connector. The output from the internal microphone served as a check of the calibrated levels and also as a reference for the phase calibration data. The microphone signal was fed to the instrumentation pallet using a single cable which was made long enough to reach from the furthest window blank (no. 1) to the instrumentation pallet. A single cable was used to avoid any phase change from being introduced between window blanks located at different positions from the instrumentation pallet. After installation of the transducers, it was found to be difficult to ensure proper alignment of the calibrator with the Kulite transducer. A simple, but effective, alignment rig was fabricated at NASA LaRC prior to the first test to assist in this endeavor.

The process of performing Kulite calibrations was a somewhat difficult one because of the locations of the transducers on the outside of the aircraft. This required a long cable to get the reference signal back to the Metrum recorder and the use of walkie-talkies to communicate between personnel inside and outside the aircraft. The location of the aircraft at Zhukovsky made the process even more difficult because the open hangar in which it was parked acted like a wind tunnel. As the weather became cold, this presented a real obstacle. Because of these factors, Kulite calibrations were performed on a limited number of occasions, and not for every flight as was the case with the microphone calibrations.

Kulite magnitude calibrations were performed using the 150 dB level to obtain the greatest signal to noise ratio. Only a few of the initial calibrations were performed using the 124 dB level. The calibrations and

their use are provided in Table 9. The calibration data is provided in the calibration data files, see Section 5.4.

Calibration Date	Kulite Transducers Calibrated	Level (dB)	Use
16 Sep 97	N1.1-1.5, N2.1	150	Ground, Flight 9
16 Sep 97	N5.1, N6.1	124	Ground
23 Sep 97	N3.1, S1, N4.1-4.9, S2, N7.1-7.5	150	Ground, Flight 9
02 Oct 97	N5.1, N6.1	150	Flight 9
20 Oct 97	N3.1, S1, N4.1-4.9A/B, S2, N5.1, N6.1, N7.1-7.5	150	Flight 10
21 Oct 97	N1.1-1.5, N2.1	150	Flight 10
03 Nov 97	All except N3.1 and N4.3	150	Flights 11, 15, 16, 17, Reverb
10 Nov 97	N3.1, N4.3	150	Flights 11, 15, 16, 17, Reverb

Table 9: Kulite magnitude calibration look-up table.⁶

Kulite magnitude calibrations in the Tu-144LL were very consistent and close to calibrations performed in the laboratory. Therefore, while it would have been desirable to obtain additional calibrations between flights 11 and 17, it does not appear to have been absolutely essential.

Kulite phase calibrations were performed using a broadband noise source. The objective of these calibrations was to determine the phase difference between transducers so that a correction could be applied, if necessary, for subsequent boundary layer cross spectral density calculations.

The data for the phase calibrations was reduced but not processed to obtain the phase corrections. A process for performing phase calibrations utilizing the data acquired is outlined here. For each Kulite transducer, the reference microphone and Kulite signals were recorded. Assuming a linear system, the transfer function relationship for Kulite 1 is given as:

$$\begin{array}{c|c}
\hline
X_{1}(\omega) & \hline
\end{array}
\qquad X_{1}(\omega) = \frac{Y_{1}(\omega)}{H_{1}(\omega)}$$

where $X_1(\omega)$ is the Fourier transform of input source, $x_1(t)$, as measured by the reference microphone, $Y_1(\omega)$ is the Fourier transform of Kulite 1 signal, and $H_1(\omega)$ is the transfer function between the output of Kulite 1 and the input source. A similar relationship exists for the *n*th Kulite. Assuming the noise source doesn't change, i.e. $X_1(\omega) = X_n(\omega)$, the transfer function between Kulite transducers (and hence the phase) may be obtained from the expression

$$\frac{Y_1(\omega)}{Y_n(\omega)} = \frac{H_1(\omega)}{H_n(\omega)} = H_{1n}(\omega)$$

_

⁶ Kulite N4.9 patched to Metrum channel 26 on bank A and channel 22 on bank B on 14 Nov 97. The A/B designation indicates calibration performed on both bank A and bank B.

In this manner, adjustments to the phase between transducers may be made on a frequency-by-frequency basis.

A list of the phase calibrations performed is provided in Table 10. Data from the Kulite phase calibrations in the form of time histories is not included in the CD-R set described in Section 5.3.

Table 10: Kulite phase calibration information.

Calibration Date	Kulite Transducers Calibrated
15 Sep 97	N3.1, S1, N4.1, N4.2, N4.4, S2, N7.1-7.5
16 Sep 97	N1.1-1.5, N2.1, N4.3, N4.5-4.9, N5.1, N6.1
23 Sep 97	N3.1, N4.8, S2, N7.1, N7.2, N7.5
02 Oct 97	N4.3, N5.1, N6.1, N7.2, N7.5
21 Oct 97	N4.9A/B
10 Nov 97	N3.1, N4.3

3. Procedures

3.1. Flight Tests

Because the TU-144LL was an experimental aircraft, only the essential crew was allowed on board during flight operations. The on-board equipment provided by the U.S. team needed to be operated by Russian personnel not familiar with acoustic instruments. Detailed step-by-step instructions were developed by the U.S. team in English and translated into Russian by personnel at IBP Aircraft. In order to ensure the translation's correctness critical parts of the Russian instructions were translated back into English without reference to the English original. In this way, several problems were found and eliminated. The final procedure document appears in Appendix F.

Two members of the TU-144LL flight crew (Tupolev personnel) were given in-depth training, theoretical as well as hands-on using the on-ground Metrum recorder, as well as on-board using the instrumentation rack, concentrating on acquiring data in flight. Several Tupolev engineers were given training concentrating on pre-flight and post-flight calibration and data preservation procedures. For flights 9, 10, and 11, pre- and post-flight activities were carried out by the U.S. team members with assistance from Tupolev personnel. For flights 15, 16, and 17, these were carried out solely by Tupolev personnel.

3.2. Data Quality Assurance

Following flight 9, an HP 9000/700 series computer and a spare Metrum RS-512 tape recorder were used to assess data quality, following the process outlined in Section 5.1. Data tapes recorded during test flights with acoustic and vibration data were examined for data quality by narrow band spectral analysis. Data quality was generally found to be very good with a few exceptions. Also, relevant data from the PCM data stream (see reference [1]) were inspected mainly to ensure that the desired flight conditions were reached and held constant during the data acquisition time interval. The following problems were found and corrected in subsequent flights:

- Engine speed varied too much during some conditions of flight 9.
- Occasionally, the gain settings on the Metrum recorder were inappropriate so that the signal was too high in level causing the measurement to be over-ranged. This happened several times on takeoff, and once for an in-flight condition.
- When flight 10 landed it was snowing quite heavily. This probably caused moisture to enter one of
 the Kulite transducers. Subsequent freezing rendered it nonfunctional. This was discovered during
 post-flight calibration. The flight data itself looked fine. The transducer was replaced following the
 flight.
- The flight 9 spectra of signals from Kulite transducers in the front part of the cabin exhibited very strong tones at 400 Hz and many of its harmonics. The 400 Hz frequency is that of the on-board AC power supply. The problem was minimized by spatially separating the signal cables from the power supply cables.

3.3. Ground Measurements

3.3.1. Ground Runups

Ground runup data with the aircraft stationary was obtained for the following conditions:

• All engines idling, air conditioning on

- All engines idling, air conditioning off
- Three engines idling, engine 3 at full power without afterburner
- Three engines idling, engine 3 at almost full power with afterburner
- Three engines idling, engine 4 at full power without afterburner
- Three engines idling, engine 4 at almost full power with afterburner

The detailed procedures used appear in Appendix D. Because the engines could not be run at full power for more than about 20 seconds many repeat runups had to be performed in order to set gains and record on both banks of transducers. These tests, including pre-test activities, were conducted jointly by the authors and Tupolev.

3.3.2. Reverberation Time

For impulsive sound sources, we were prepared to use either toy balloons or a starter pistol. It turned out that we needed the higher intensities provided by the starter pistol. Inspection of the signals' time histories right after they were recorded showed them to exhibit the expected exponential decay behavior. Reverberation times were measured in the front and mid parts of the cabin, and in the rear instrumentation compartment. None were measured in the cockpit. Measurement procedure details are provided in Appendix E. A listing of reverberation time measurements is provided in Table 11.

Previous experience had shown that it is very difficult to determine room absorption in an aircraft passenger cabin by measuring reverberation time because that time is very short due to the large room absorption, and much of the interior space is dominated by direct sound fields radiated from fuselage walls, as opposed to the reverberant field. The TU-144LL, however, had no passenger interior - no seats and no carpeting. The floor consisted mostly of bare painted wood. The fuselage walls were covered with insulation and trim. The chances of obtaining useful reverberation time calculations were therefore quite good. These tests, including pre-test activities, were conducted jointly by the authors and Tupolev.

Table 11: Reverberation time measurement details.⁷

		·		
General Area	Run No.	Dura- tion (s)	Shot at Tape Block #	Comments
	R1	5.70	~2462	Pistol: Front left corner, half height.
	R2	4.10	~2890	Microphones 2 & 3 as in flight.
	R3	3.65	~3390	Pistol: Front left corner, half height.
Front	R4	3.78	~3838	Microphone 2 at centerline, microphone 3 as in flight
Cabin	R5	2.11	~4247	Pistol: 3 windows in front of window blank 2,
	R6	2.62	~4371	near floor; Microphones 2 & 3 as in flight.
	R7	2.62	~4605	Pistol: same as R5/R6. Microphone 2 as in
	R8	2.18	~4737	flight, microphone 3 centerline
1	R9	3.10	~4932	Pistol: Port side on floor near bulkhead near
Mid-	R10	3.33	~5282	microphones 4,5,6 as in flight.
Cabin	R11	2.43	~5512	Pistol: Starboard side, 2 windows behind
	R12	2.37	~6529	window blank 5 on floor. Microphones 4,5,6 as in flight.
	R13	2.11	~7769	Pistol: Front, floor, port side.
Rear	R14	1.79	~7953	Microphones 7 & 8 as in flight.
Instr. Comp.	R15	1.86	~8051	Pistol: Front, floor, port side. Microphone 7 as
-	R16	1.66	~8183	in flight, microphone 8 22-in. from ceiling.

⁷ All reverberation time data collected on data bank B (see Table 7).

4. Test Points

Flight test points were chosen to cover much of the TU-144's flight envelope, as well as to obtain as large a unit Reynolds number range as possible at various Mach numbers: takeoff, landing, six subsonic cruise conditions, and eleven supersonic conditions up to Mach 2 (see Table 12). Continuous data was acquired at each test condition and designated with a unique run number. Figure 26 shows the test points in relation to the TU-144LL's flight envelope.

TU-144 FLIGHT ENVELOPE

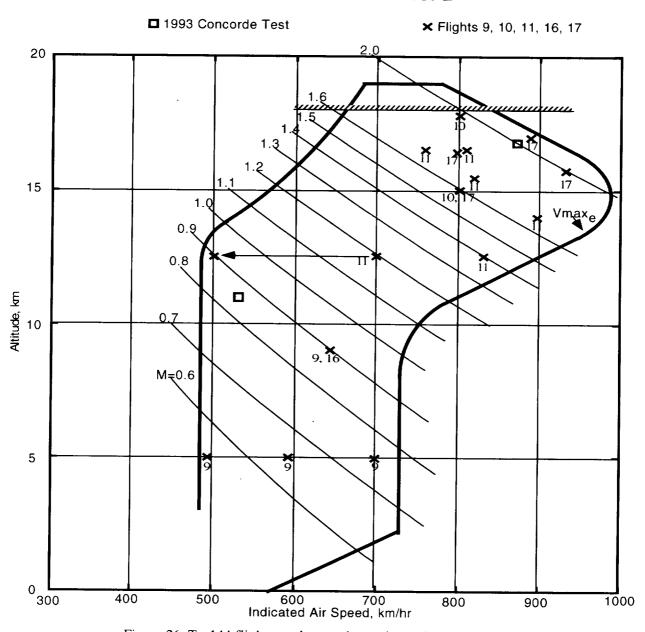


Figure 26: Tu-144 flight envelope and experiment 2.1 test points

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Ground runup cond. G6 Ground runup cond. G5 Ground runup cond. G2 Ground runup cond. G3 Ground runup cond. G4 Ground runup cond. G1 Ground runup Comments Subsonic Takeoff Notes * * 3 42.48 tion (s) Dura-60.10 32.24 60.83 09:53:28 | 62.02 17.25 60.40 60.26 18.62 19.38 60.30 13:03:00 60.16 60.59 13:43:03 | 13.25 ~74 60.27 60.51 ~45 09:55:30 13:36:46 13:11:47 13:39:02 13:05:38 09:47:28 12:34:47 12:43:41 13:45:35 09:13:59 09:24:28 09:50:51 3:09:06 12:38:09 12:46:57 Time (GMT) 600 km/hr 700 km/hr Altitude | Altitude | Mach No. or V_{ind} FLIGHT9 0 0 < 1.64 16.4 16.4 (kft) 0.0 0.0 < 0.5 (km) 5.0 5.0 0.0 0.0 Flight No. 6 Data Bank В Þ $\mathbf{\alpha}$ В ⋖ ⋖ ⋖ B B ⋖ ∢ $\mathbf{\alpha}$ < В В 4 ⋖ ⋖ 29-Sep-97 8-Oct-97 Date Run No. 18 13 15 16 17 10 12 7 9 ∞ 6 4 2 2.1-10 2.1-12 2.1-9 Test Point

Table 12: Table of test points.

	1		Τ-		7	T					T	Т	T -	1	T -	_	1			Τ.
Comments							Landing		Ground runup	Takeoff										Landing
Notes										*										
Dura- tion (s)	60.70	64.14	60.11	60.10	52.59	62.21	60.02		79.89	~61	61.90	60.85	61.10	60.70	60.13	61.82	60.94	61.18	61.15	80.09
Time (GMT)	10:00:33	10:02:28	10:19:25	10:24:02	11:13:22	11:15:25	11:41:16		10:43:07	12:04:09	12:24:48	12:27:38	12:31:00	12:36:24	12:59:05	13:02:56	13:09:24	13:15:00	13:18:11	13:51:16 60.08
Mach No. or V _{ind}	" 1003	320 KM/nr		640 km/hr	:	550 km/hr		FLIGHT 10	0		•	9.1		1.6		1.95		1.95		
Altitude (kft)	7 71	10.4		29.3		13.1	< 1.64	FLIC	0.0	× 1.64	9	6.44		46.6		55.4		56.8		< 1.64
Altitude (km)	6.0	0.0	0	9.0	•	4.0	< 0.5		0.0	< 0.5	7	13.7	(7.4.		16.9		17.3		< 0.5
Flight No.	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		_	6					•			<u>I</u> .			2				1	
Data Bank	A	В	A	В	A	В	А		В	A	A	В	A	В	A	В	A	В	В	V
Date				8-Oct-97										70 00	76-100-67		•			
Run No.	19	20	21	22	23	24	25		27	28	29	30	31	32	33	34	35	36	37	38
Test Point	2 1-11						2.1-13			2.1-12					,	7-1-7		2.1-1		2.1-13

Comments		Takeoff													Transonic			Landing		Ground runup	Takeoff
Notes																					
Dura- tion (s)		65.22	57.98	60.51	61.12	60.75	61.02	88.09	61.60	60.72	60.02	63.71	60.53	60.21	60.11	60.46	61.54	59.26		64.74	62.74
Time (GMT)		09:14:15	09:39:48	09:49:50	10:09:37	10:11:53	10:16:59	10:18:48	10:23:48	10:25:42	10:31:34	10:33:25	10:37:26	10:39:13	10:42:04	10:53:14	10:55:08	11:06:05		09:48:30	10:04:19
Mach No.	FLIGHT 11			8:		1.7	ı.	1.7		1.7		1 .4		1.2	1.2 - 0.9		0.75	0	FLIGHT 15	0	
Altitude (kft)	FLIC	< 1.64	(52.5		54.5	(50.9		46.6		41.3		41.0	41.0 -		16.4	< 1.64	FLI	0.0	< 1.64
Altitude (km)		< 0.5	,	0.91	,	16.6		15.5		14.2		12.6		12.5	12.5 - 9.8		5.0	< 0.5		0.0	< 0.5
Flight No.										:											15
Data Bank		A	Ā	В	A	В	4	В	<	<u> </u>	A	В	A	В	<	<	В	В		В	В
Date											14-Nov-9/							-			19-Dec-97
Run		39	40	14	42	43	44	45	46	47	48	49	50	51	52	53	54	ļ		56	
Test		2.1-12		2.1-2		2.1-3		2.1-4		2.1-5		2.1-6		2.1-7	2.1-8		2.1-9	2.1-13			2.1-12

Test Point	Run No.	Date	Data Bank	Flight No.	Altitude (km)	Altitude (kft)	Altitude Mach No. (kft) or V _{ind}	Time (GMT)	Dura- tion (s)	Notes	Comments
						FLI	FLIGHT 16				
	26		В	I	0.0	0.0	0	09:44:21	57.04		Ground runup
	58		В		< 0.5	< 1.64		09:57:53	56.59		Takeoff
	59		A					10:29:10	61.14		
	09	22-Jan-98	В	91		Š		10:31:59	63.09		
	61		A		0.6	9:67	640 km/hr	10:37:53	18.19		Subsonic, Angle of Attack
	62		В	1				10:40:31	56.02		
	63		В		< 0.5	< 1.64		11:57:52	60.02		Landing
						FLF	FLIGHT 17				
	49		В		0.0	0.0	0	10:28:58	~56	(*)	Ground runup
	65		В	!	< 0.5	> 1.64		10:40:49	59.98		Takeoff
	99		A			C C	(11:03:53	61.39		
	29		В	.	7.01	23.2	7	11:09:48	61.12		
	89	29-Jan-98	A	17		l	(11:30:50	60.64		
	69		В		6.0	55.4	2.05	11:37:55	60.58		
	70		A	!	16.4	53.8	1.75	11:51:26	61.28		
	71		В	L	15.0	49.2	1.6	11:53:06	62.70		
•	72		В		< 0.5	> 1.64		12:39:55	60.16		Landing

(^) See Table 13 for description of ground runup conditions

^(*) Not included in final data set.

Table 13: Ground runup conditions.

Condition Descri	Description	Air Conditioning
GI	All engines idling	ON
G2	All engines idling	OFF
63	Engine 3 at 72% (max thrust without afterburner), engines 1,2,4 idling	OFF
G4	Engine 3 at 98% (almost max thrust with afterburner), engines 1,2,4 idling	OFF
G5	Engine 4 at 72% (max thrust without afterburner), engines 1,2,3 idling	OFF
95	Engine 4 at 98% (almost max thrust with afterburner), engines 1,2,3 idling	OFF

On 18-Nov-97, reverberation time measurements were taken in the TU-144LL passenger cabin and in the rear instrumentation compartment. Details are in Section 3.3.2.

5. The Data

5.1. Data Reduction Process

The data reduction process is depicted in Figure 27. Flight test data was recorded on two systems: the Damien PCM System and the experiment 2.1 data acquisition system described in this report.

In order to analyze the time history data recorded on the Metrum, it was necessary to download the digital data from Metrum tape. A physical connection was established between the Metrum HSDO port and an R.C. Electronics DTI-512 interface board installed in a HP 9000/700 series computer. For each run, a two step process was required to dump the data to the computer. In the first step, a multiplexed data file was created on the computer using the R.C. Electronics DTI-512 program. This file contained all channels of data between the beginning and ending blocks indicated on the manually recorded flight data sheets. In the second step, the multiplexed file was split into several files (each with one channel of data) and written in a MATLAB readable format, as prescribed in Section 5.3. Unfortunately, because the first step did not provide adequate error checking, it was possible to have corrupted data files. Typical data file errors included dropouts and crossing of channels. It was therefore necessary to manually check each channel of data to ensure that the data was downloaded from tape without error. This was a labor intensive process. After verification, the data files were archived to CD-R as specified in Section 5.3.

Microphone and Kulite calibration data were reduced in the same fashion as the time history data. Each calibration record was typically 30 seconds in length. Kulite phase calibration data was archived but not otherwise processed. Time histories of microphone and Kulite magnitude data were also archived, but additionally were analyzed to determine sensitivities in Pascals per volt. These were manually entered into calibration data files (along with accelerometer sensitivities) in a form specified in Section 5.4. Use of the calibration data files, time history data files and customized MATLAB m-files allowed for time series, auto- and cross-spectrum (narrow and 1/3 octave, with and without A-weighting), auto- and cross-correlation, transfer function and coherence analyses.

Reduction of auxiliary data, consisting of manual records (such as interior temperature) and flight parameters (such as Mach number and altitude) on the PCM system, utilized the NASA DFRC FDAS system as described in [1]. Auxiliary data files were generated with the format specified in Section 5.5. Auxiliary data was provided to serve as input to various boundary layer pressure fluctuation models for comparison with the data. Work on model updates can be found in reference [17].

5.2. Sample Data

Boundary layer pressure

Figure 28 shows a sample time history of the pressure fluctuations due to boundary layer turbulence measured by Kulite N1.1 in the center of the foremost window blank, at almost Mach 2. The corresponding spectrum appears in Figure 29. Some 400 Hz noise is visible in the figure. Figure 30 shows a spectrum of the data obtained under the same flight conditions by Kulite N7.1 in the center of the rear-most window blank.

For comparison, Figure 31 shows the spectrum of pressure fluctuations measured by Kulite N1.1 for a subsonic condition (Mach number about 0.65). Figure 32 presents the spectrum obtained at the same time by Kulite N7.1.

Skin vibration

Figure 33 has a spectrum of fuselage skin panel acceleration measured from accelerometer 10.15 near the rear-most window blank, near Mach 2.

• Interior Noise

Figure 34 shows a spectrum of interior noise as measured by microphone 7, located in the rear instrumentation compartment, approximately 1 or 2 feet behind the engine nozzle exhaust plane. Figure 35 shows the same data up to 1 kHz.

• Ground runup

Figure 36 shows a spectrum of the pressure fluctuation measured by Kulite N7.1 during ground engine runup run G6.

Reverb time

Figure 37 shows a transient time record measured by microphone 4 during reverberation time experiment run R10. Reverberation times may be calculated using this data

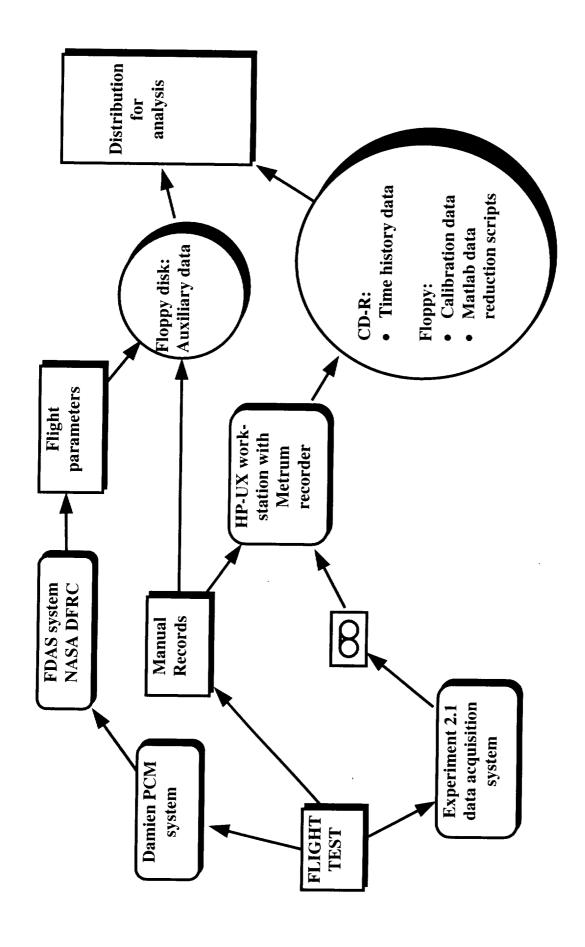


Figure 27: Data flow diagram.

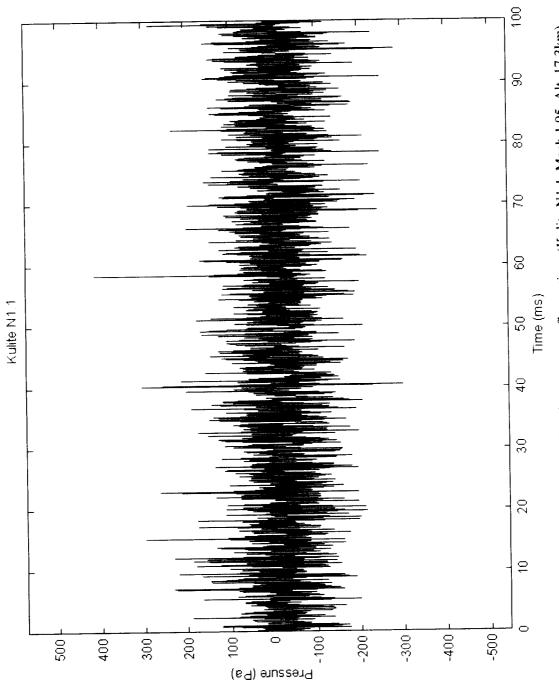


Figure 28: Sample time history of boundary layer pressure fluctuations (Kulite N1.1, Mach 1.95, Alt. 17.3km).

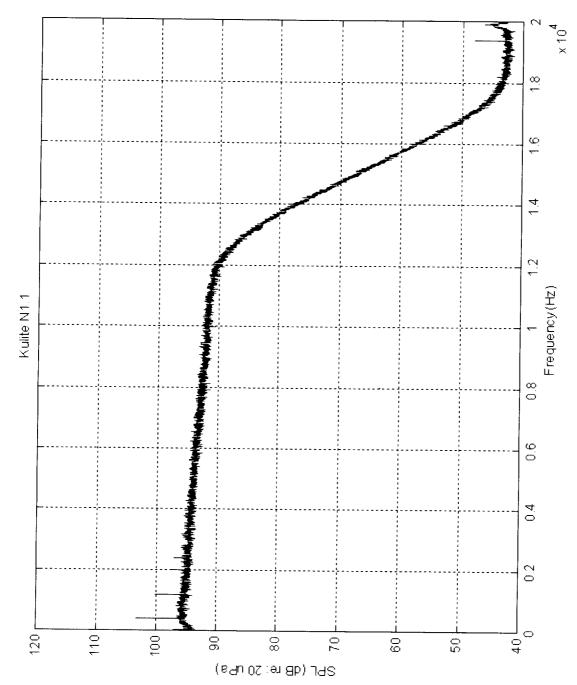
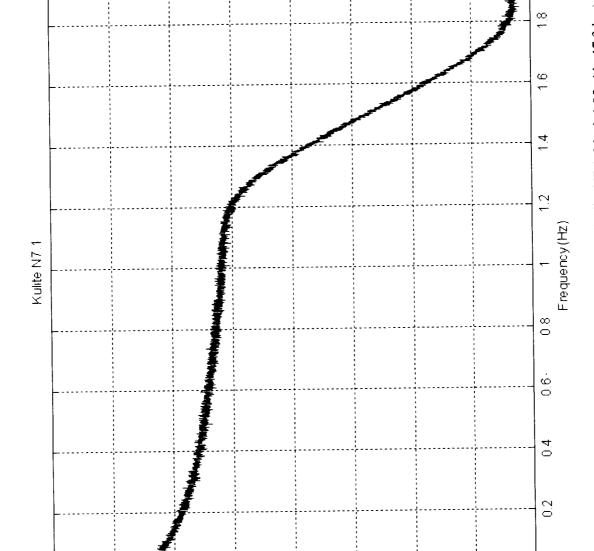


Figure 29: Narrow band spectrum of pressure fluctuations (Kulite N1.1, Mach 1.95, Alt. 17.3 km).



80

SPL (dB re: 20 uPa)

90

100

120

110

10/

Figure 30: Narrow band spectrum of pressure fluctuations (Kulite N7.1, Mach 1.95, Alt. 17.3 km).

50

09

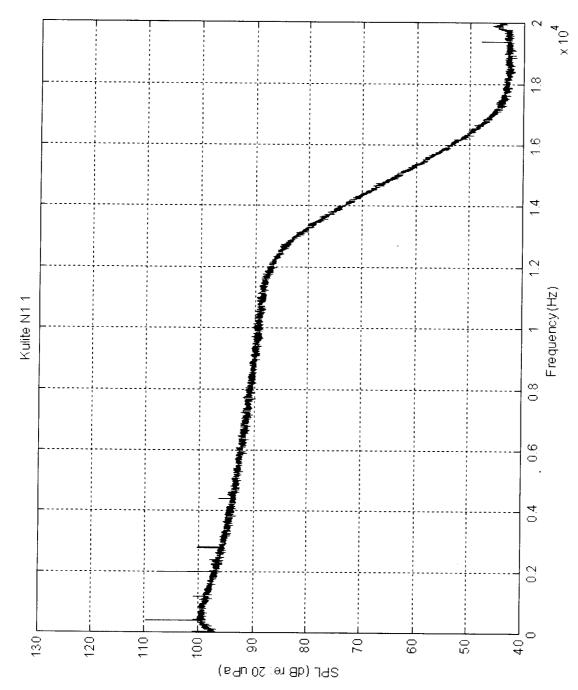


Figure 31: Narrow band spectrum of pressure fluctuations (Kulite N1.1, 600 km/h, Alt. 5 km).



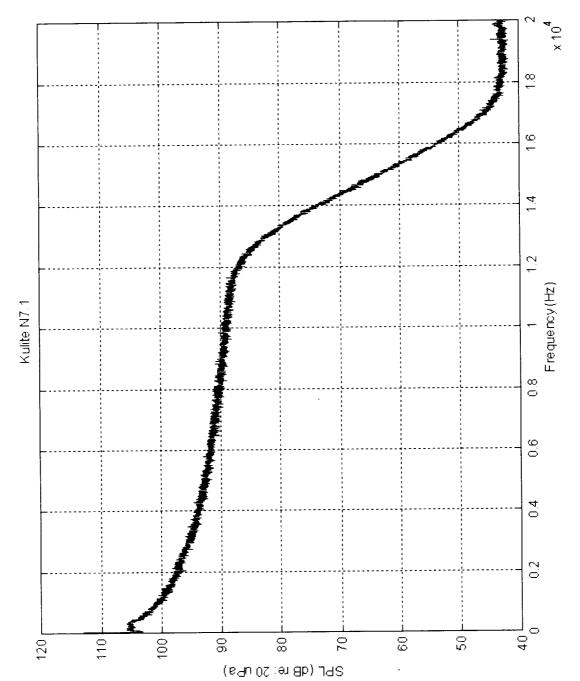


Figure 32: Narrow band spectrum of pressure fluctuations (Kulite N7.1, 600 km/h, Alt. 5 km).

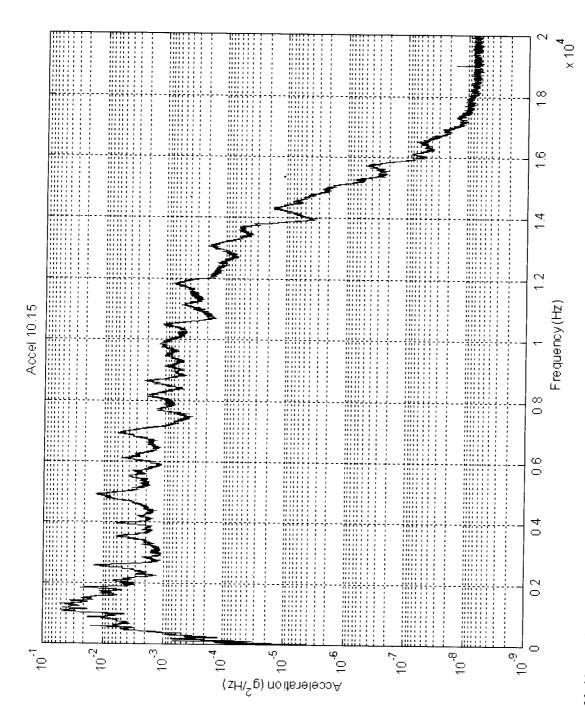


Figure 33: Narrow band spectrum of fuselage skin acceleration (Accelerometer 10.15 near Kulite N7.1, Mach 1.95, Alt. 17.3 km).

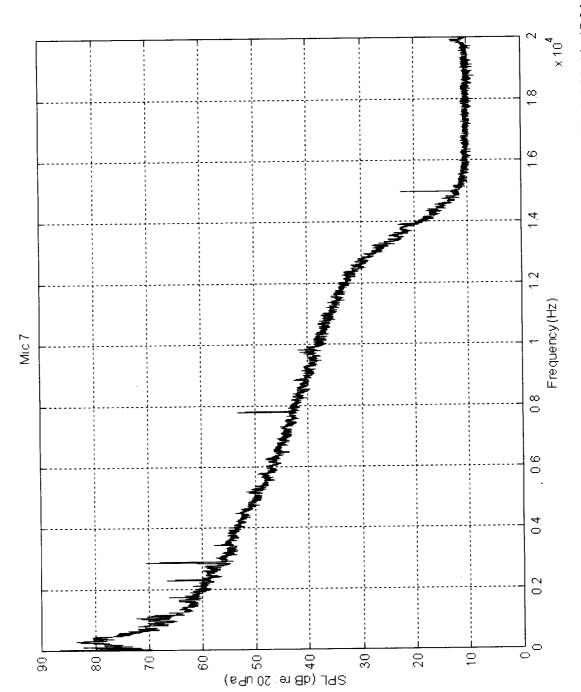


Figure 34: Narrow band spectrum of interior noise (Microphone 7 in rear instrumentation compartment, Mach 1.95, Alt. 17.3 km)

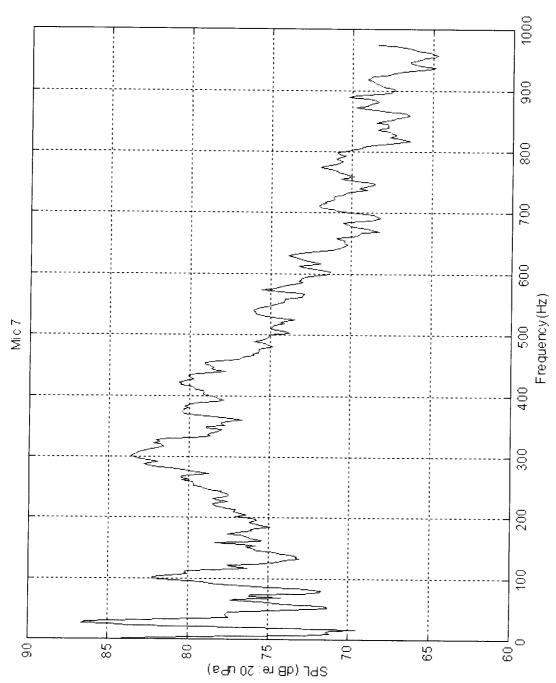
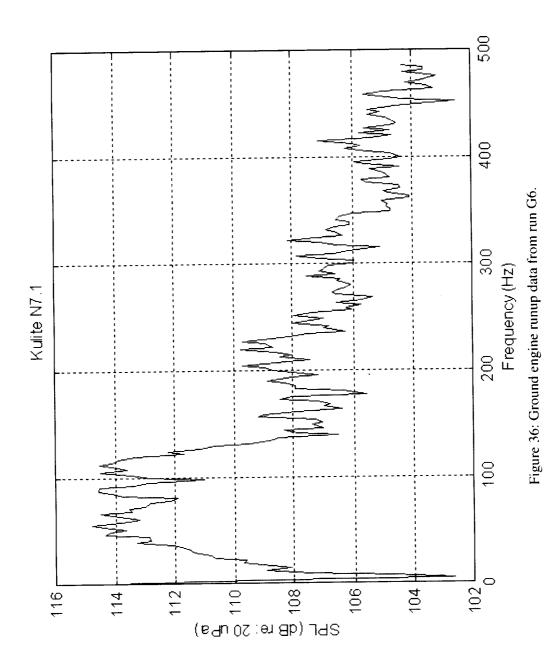


Figure 35: Narrow band spectrum of interior noise (Microphone 7 in rear instrumentation compartment, Mach 1.95, Alt. 17.3 km, Zoom on First 1000 Hz)





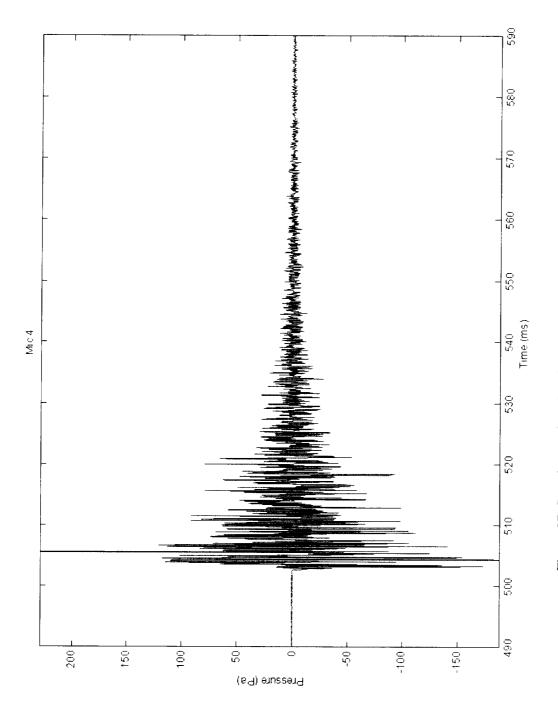


Figure 37: Sample reverberation time data (Microphone 4, Run R10).

5.3. Time History Data File Format

Time history data files were written for each channel (except IRIG-B and voice annotation channels) for each run and each flight or ground test experiment. The data files all have the same format as provided in Table 14. MATLAB variable names, which are not part of the data file but which are assigned as the data is read into MATLAB, are provided as reference.

Table 14: Format of time history data files.

MATLAB Variable Name	Data Type(*)	Number of values	Description
data.ver	float	1	Used to differentiate data file versions from one another. The present value is 1.0.
data.npt	long	1	Number of data points associated with the record. Records from the same run contain the same number of points.
(**)	long	1	Number of characters in the following string.
data.comment_line	char	(**)	Comment string used to annotate this data file.
(***)	long	1	Number of characters in the following string.
data.test_name	char	(***)	Test name field from Metrum. Because of a bug in the program used to download the data from the Metrum, this field is blank.
data.type	int	1	Data type: 1=flight, 2=engine runup, 3=calibration, 4=reverb
data.bank	int	1	I=Bank A transducers, 0=Bank B transducers
data.flight_number	int	ĺ	Flight number.
data.run_number	int	1	Run number.
data.beg_block	int	1	Beginning Metrum block number of this record.
data.end_block	int	1	Ending Metrum block number of this record.
data.start_time.hr	int	1	Starting time (hr) of this record.
data.start_time.min	int	1	Starting time (min) of this record.
data.start_time.sec	int	1	Starting time (sec) of this record.
data.start_date.yr	int	1	Starting date (year) of this record.
data.start_date.month	int	1	Starting date (month) of this record.
data.start_date.day	int	1	Starting date (day) of this record.
data.scale	float	1	Scale factor to convert from digital counts to volts.
data.sample_rate	int	1	Data sampling rate.
data.channel	int	1	Metrum channel number.
data.time	short	data.npt	Time history record in digital counts.

(*) NOTE: The data files were written on a HP 9000/700 series computer. This is a "BIG-ENDIAN" computer, that is, the least significant byte has the most significant position in the multi-byte word. In order to read this data on a "LITTLE ENDIAN" computer, e.g. PC or DEC machine, the byte order must be reversed. MATLAB scripts provided with the data files perform any necessary byte swapping automatically depending on the computer type. In this way, the data file size is dramatically reduced in comparison to a binary MATLAB file format in which all data entries are treated as double precision floating point entries.

Data files were written in the familiar DOS 8.3 format, i.e. an 8 character prefix and 3 character extension. The file name is defined according to the convention:

Txxyyzz.MAT

where

- T = file type (f=flight, g=ground engine run-up, r=reverberation time, c=calibration)
- xx = flight or condition number, i.e. 11 for flight 11 or 06 for ground runup condition 6. (Note: For reverberation time measurements, this field is always 00).
- yy = run number from Table 12 for flight and ground engine runup data (01-72), Table 11 for reverberation time data (01-16).
- zz = data channel as specified in Table 7.

The extension used is MAT. Note that although this extension is also used to designate a MATLAB binary file format, the format used is as provided in Table 14. Efforts to read the data into MATLAB as a MATLAB binary file format will fail.

Data files were archived in ISO 9660 format on CD-R as indicated in Table 15. The 20-volume set contains all data with the exception of microphone and Kulite calibration data. Time histories of the latter are used to compute scalar calibrations which are included in the calibration data files, see Section 5.4.

CD-R Title	Size (MB)	Flight No.	Run No.
G_V1	553	G1,G2	1-4
G_V2	364	G3,G4	5-8
G_V3	347	G5,G6	9-12
F9_V1	453	9	13,16-18
F9_V2	562	9	19-22
F9_V3	401	9	23-25
F10_V1	454	10	27,29,30
F10_V2	578	10	31-34
F10_V3	577	10	35-38
F11_V1	438	11	39,52,55
F11_V2	570	11	40-43
F11_V3	579	11	44-47
F11 V4	579	11	48-51

Table 15: Table of CD-R titles and contents.

CD-R Title	Size (MB)	Flight No.	Run No.
F11_V5	289	11	53,54
F15_V1	302	15	56,57
F16_V1	564	16	26,58-60
F16_V2	422	16	61-63
F17_V1	575	17	65-67,72
F17_V2	581	17	68-71
R_V1	30	Reverb	1-16

5.4. Calibration Data File Format

For each flight or ground experiment (ground engine runup and reverberation time), a calibration data file was written into a computer file in a MATLAB data structure. A portion of a calibration data file (Flight 10) is provided below.

```
% THIS FILE APPLIES TO TU-144LL FLIGHT 10, CONDUCTED ON 10/29/97
% This file contains a portion of the data structure for each transducer.
% It contains the following:
                                           Character string designating the transducer
              data.xdcrstr
             data.xdcr_sn Transducer serial number
             data.xdcr_sn
data.xcdr_typ
data.precal
data.postcal
data.gain
data.dbref
data.ytimstr
data.yspecstr

data.yspecstr

Transducer serial number
(1=Mic, 2=Kulite, 3=Accel, 4=Other)
Pre flight cal factor in EU/V (same as precal if not available)
Linear Gain
Reference for dB scaling
Character string designating the y label for time history plots
Character string designating the y label for auto spectra plots
switch data.channel
case 1
                           = 'Kulite N1.1';
= 'I27-1';
     data.xdcrstr
     data.xdcr_sn
     data.xdcr_typ = 2;
     data.precal = 1760.39;
data.postcal = 1760.39;
                                                                      % cal factor Pa/V from 150 dB data (10/21/97)
                             = 1.0:
     data.gain
     data.dbref
                           = 2.0e-5;
     data.ytimstr = 'Pressure (Pa)';
data.yspecstr = 'SPL (dB re: 20 uPa)';
```

In these files, information for each transducer is provided including its designation, serial number, and pre- and post-test calibration factors. Pre-test calibrations were used in place of the post-test calibrations when post-test calibrations were not performed. Only Kulite magnitude calibration data was made available in these files; phase calibrations (see Section 2.3.3) were not included here.

5.5. Auxiliary Data File Format

For each run, auxiliary data from the NASA DFRC FDAS system was collected into a computer file in MATLAB data structure. Here is a sample file (Flight 10, Run 35); it will be followed by further comments:

```
% This file contains auxiliary data items which exist at the "run" level:
 % one parameter has a single time-invariant value for one "run" which corresponds
 % to a flight condition (or an engine setting for ground runup measurements).
 % This excludes transducer/signal channel calibration data which exist at the
 % "flight" level and are stored in a different input file.
\mbox{\ensuremath{\$}} Data items which end in \mbox{\ensuremath{\_}s} are standard deviations associated with
 % the parameter without _s.
         RUN PARAMETERS
         fdas.run.start
                                       Start time in seconds past midnight
ક
          fdas.run.stop
                                       Stop time in seconds past midnight
         FLIGHT PARAMETERS
          ------
          fdas.flight.hpc
                                       Altitude (meters)
         fdas.flight.machc
                                      Mach number
         fdas.flight.ktas
                                      True air speed (knots)
z
         fdas.flight.kias
                                      Indicated air speed (knots)
         fdas.flight.tsc
                                      Ambient atmospheric temperature (deg C)
         fdas.flight.alpha
                                      Angle of attack (deg)
g
         fdas.flight.theta
                                      Pitch angle (deg)
         fdas.flight.beta
                                      Side slip angle (deg)
કૃ
         fdas.flight.phi
                                       Bank angle (deg)
         fdas.flight.gwcalc
                                      Gross weight (metric tons)
ç
F
         CABIN INTERIOR
ક્ર
         fdas.cabin.press
                                      Cabin pressure (mBar)
Ŷ,
         fdas.cabin.temp
                                       Cabin temperature at operator location (deg C)
ð
         ENGINE PARAMETERS
B
         fdas.engine.rll
                             Speed of low pressure spool, engine #1 (percent)
કૃ
         fdas.engine.rl2
                             Speed of low pressure spool, engine #2 (percent)
                             Speed of low pressure spool, engine #3 (percent)
         fdas.engine.rl3
         fdas.engine.rl4 Speed of low pressure spool, engine #4 (percent) fdas.engine.rml Speed of medium pressure spool, engine #1 (percent)
         fdas.engine.rm2 Speed of medium pressure spool, engine #2 (percent)
ક
         fdas.engine.rm3 Speed of medium pressure spool, engine #3 (percent)
B
         fdas.engine.rm4
                            Speed of medium pressure spool, engine #4 (percent)
         fdas.engine.rh1 Speed of high pressure spool, engine #1 (percent)
કૃ
         fdas.engine.rh2 Speed of high pressure spool, engine #2 (percent)
         fdas.engine.rh3 Speed of high pressure spool, engine #3 (percent) fdas.engine.rh4 Speed of high pressure spool, engine #4 (percent) fdas.engine.v11 Vibration speed-front support engine #1 (percent)
કૃ
         fdas.engine.v12 Vibration speed-front support engine #2 (percent)
                             Vibration speed-front support engine #3 (percent)
ક્ર
         fdas.engine.v13
         fdas.engine.v14
                            Vibration speed-front support engine #4 (percent)
         fdas.engine.v21
                            Vibration speed-mid support engine #1 (percent)
¥
         fdas.engine.v22
                            Vibration speed-mid support engine #2 (percent)
¥
         fdas.engine.v23
                            Vibration speed-mid support engine #3 (percent)
                            Vibration speed-mid support engine #4 (percent)
ક્ર
         fdas.engine.v24
ð
         fdas.engine.v31
                            Vibration speed-booster chamber engine #1 (percent)
용
         fdas.engine.v32
                            Vibration speed-booster chamber engine #2 (percent)
         fdas.engine.v33
                            Vibration speed-booster chamber engine #3 (percent)
ક
         fdas.engine.v34 Vibration speed-booster chamber engine #4 (percent)
         NOZZLE EXIT FLOW PARAMETERS - ENGINE #3
```

```
Nozzle exit data exists (1=Yes, 0=No)
           fdas.noz3.data
           fdas.noz3.vel
                                               Velocity (m/sec)
                                           Total temperature (
Total pressure (Pa)
                                              Total temperature (deg C)
           fdas.noz3.ttemp
           fdas.noz3.tpres
                                             Mass flow rate (kg/sec)
           fdas.noz3.mass
                                              Nozzle cross-sectional area (m^2)
           fdas.noz3.area
                                              Exhaust gas temperature at turbine exit (deg C)
          fdas.noz3.gtemp
        NOZZLE EXIT FLOW PARAMETERS - ENGINE #4
           ______
                                             Nozzle exit data exists (1=Yes, 0=No)
          fdas.noz4.data
                                             Velocity (m/sec)
Total temperature (deg C)
          fdas.noz4.vel
           fdas.noz4.ttemp
                                           Total temperature (deg (
Total pressure (Pa)
Mass flow rate (kg/sec)
           fdas.noz4.tpres
           fdas.noz4.mass
                                            Nozzle cross-sectional area (m^2)
Exhaust gas temperature at turbine exit (deg C)
           fdas.noz4.area
           fdas.noz4.gtemp
          FUSELAGE OUTER SURFACE TEMPERATURES (LEFT SIDE)
        fdas.otemp.t923pav T/C forbody 15900(*)-90 deg(**) (deg C) fdas.otemp.t929pav T/C fuselage 24300-67 deg (deg C) fdas.otemp.t937pav T/C fuselage 30320-67 deg (deg C) fdas.otemp.t938pav T/C fuselage 30320-90 deg (deg C) fdas.otemp.t948pav T/C fuselage 41160-67 deg (deg C) fdas.otemp.t949pav T/C fuselage 41160-90 deg (deg C) fdas.otemp.t951pav T/C fuselage 46000-67 deg (deg C) fdas.otemp.t952pav T/C fuselage 46000-90 deg (deg C) fvs.otemp.t952pav T/C fuselage 46000-90 deg (deg C) (*) Millimeters from a forward reference point (**) Angle measured circumferentially from crown
           ______
          (**) Angle measured circumferentially from crown
        RUN PARAMETERS
          _____
                                   = 47364.000
fdas.run.start
                                  = 47424.000
fdas.run.stop
           FLIGHT PARAMETERS
           _____
                            = 56653.38
= 1.967909
= 1113.779
= 454.9797
fdas.flight.hpc
fdas.flight.machc
fdas.flight.ktas
fdas.flight.kias
                                  = -62.20151
fdas.flight.tsc
                                  = 4.923744
= 3.442639
fdas.flight.alpha
fdas.flight.theta
fdas.flight.beta
fdas.flight.phi
                                  = 1.076307
                                  = -1.078853
= 1.3606821e+02
fdas.flight.gwcalc
           CABIN INTERIOR
           _____
                                   - 903
fdas.cabin.press
fdas.cabin.temp
                                  = 14.9
           ENGINE PARAMETERS
           _____
fdas.engine.rl1 = 76.13023
fdas.engine.rl2 = 76.17246
fdas.engine.rl3 = 76.65763
fdas.engine.rl4 = 78.18011
                     = 83.50220
= 83.79623
fdas.engine.rm1
fdas.engine.rm2
fdas.engine.rm3 = 84.19279
fdas.engine.rm4 = 85.48249
                      = 88.47282
= 88.81432
fdas.engine.rhl
fdas.engine.rh2
fdas.engine.rh3 = 88.53609
fdas.engine.rh4 = 89.28443
fdas.engine.v11
                       = 73.88566
fdas.engine.v12 = 73.82329
fdas.engine.v13 = 74.00000
```

```
fdas.engine.v14
                 = 75.88566
 fdas.engine.v21
                 = 53.00000
                 = 53.06861
= 53.95842
 fdas.engine.v22
 fdas.engine.v23
 fdas.engine.v24 = 54.55717
                 = 118.3971
 fdas.engine.v31
                 = 119.0000
= 118.7089
 fdas.engine.v32
 fdas.engine.v33
 fdas.engine.v34
                 = 119.8046
         NOZZLE EXIT FLOW PARAMETERS - ENGINE #3
         ------
 fdas.noz3.data = 0
                         = -888.88
 fdas.noz3.vel
 fdas.noz3.ttemp
                         = -888.88
= -888.88
 fdas.noz3.tpres
 fdas.noz3.mass
                         = -888.88
 fdas.noz3.area
                          = -888.88
 fdas.noz3.gtemp
                          = -888.88
         NOZZLE EXIT FLOW PARAMETERS - ENGINE #4
         -----
 fdas.noz4.data
                         = 0
                       fdas.noz4.vel
                         = -888.88
= -888.88
fdas.noz4.ttemp
fdas.noz4.tpres
fdas.noz4.mass
                         = -888.88
fdas.noz4.area
                         = -888.88
fdas.noz4.gtemp
                          = -888.88
         FUSELAGE OUTER SURFACE TEMPERATURES (LEFT SIDE)
         -----
fdas.otemp.t923pav = 75.403381
fdas.otemp.t929pav
                         = 78.318367
fdas.otemp.t937pav
                        = 73.808716
fdas.otemp.t938pav
                          = 77.145996
                         = 81.295204
fdas.otemp.t948pav
fdas.otemp.t949pav
                         = 79.684799
                       = 76.595589
= 80.901817
fdas.otemp.t951pav
fdas.otemp.t952pav
% STANDARD DEVIATIONS
FLIGHT PARAMETERS
        -----
fdas.flight.hpc_s = 72.33243
fdas.flight.machc_s
                          = 0.3604686E-02
                      = 2.260388
fdas.flight.ktas_s
fdas.flight.kias_s
fdas.flight.tsc_s
                        = 1.501028
                        = 0.2854766
= 0.4942496E-01
rdas.flight.tsc_s
fdas.flight.alpha_s
fdas.flight.theta_s
fdas.flight.beta_s
fdas.flight.phi s
                        = 0.1651940
                        = 0.8170152E-01
= 0.2715641
fdas.flight.phi_s
g.
æ
        ENGINE PARAMETERS
8
fdas.engine.rll_s = 0.1681500
fdas.engine.rl2\_s = 0.1507661
fdas.engine.rl3_s = 0.1631295
fdas.engine.rl4_s = 0.1777662
fdas.engine.rm1_s = 0.2246118
fdas.engine.rm2_s = 0.1052996
fdas.engine.rm3_s = 0.1543996
fdas.engine.rm4_s = 0.1561846
fdas.engine.rh1_s = -999.99
fdas.engine.rh2_s = 0.2883749
fdas.engine.rh3_s = -999.99
fdas.engine.rh4_s = 0.3346474
fdas.engine.v11_s = 0.3185205
fdas.engine.v12_s = 0.3818473
```

Nozzle exit flow parameters are only available for ground runups. Special values -888.88 indicate that data are not available. Special values -999.99 indicate that the attempt of obtaining the value ran into an error condition, and that it was judged too time consuming to attempt to resolve the problem.

Plots of the flight data parameters on a 10-second interval are provided for each flight in Appendix G.

5.6. Data Availability

The complete time history data set is archived on a 20 volume CD-R compilation. Data processing scripts for use with MATLAB, calibration data files and auxiliary data files are on floppy disk. Time histories of the calibration file records are not available.

Requests for data should be submitted in writing to the following address:

Dr. Stephen A. Rizzi NASA Langley Research Center Mail Stop 463 Hampton, VA 23681-2199 Email: s.a.rizzi@larc.nasa.gov

A determination of data availability will be made on a case-by-case basis.

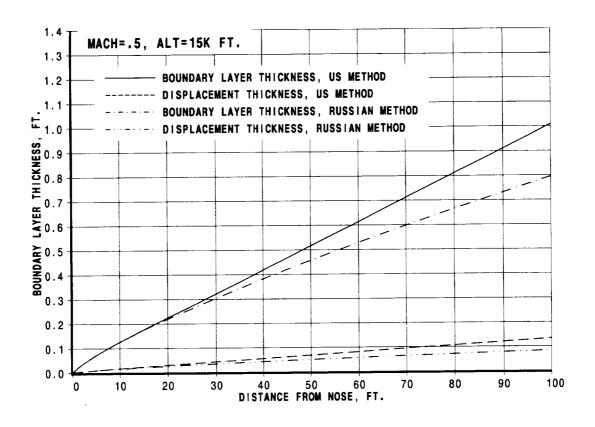
5.7. Boundary Layer Thickness

formulas are included here. The one marked "US" is used by Boeing for interior noise prediction. The one marked "Russia" is used by Tupolev. Boundary layer thickness is often required in prediction schemes of boundary layer pressure fluctuations. For reference, two sets of prediction Given quantities: Free stream Mach number M, free stream speed of sound a, free stream kinematic viscosity ν , distance from aircraft nose x.

Table 16: Formulae for boundary layer thickness calculations.

$10.4 \pm 0.5 M^2 \left(\frac{1}{1} + \frac{3}{2} + \frac{10}{10} - \frac{8}{10} \right) = \frac{0.333}{10.4 \pm 0.10}$
--

Figure 38 compares the boundary layer and displacement thickness formulas graphically for various flight conditions.



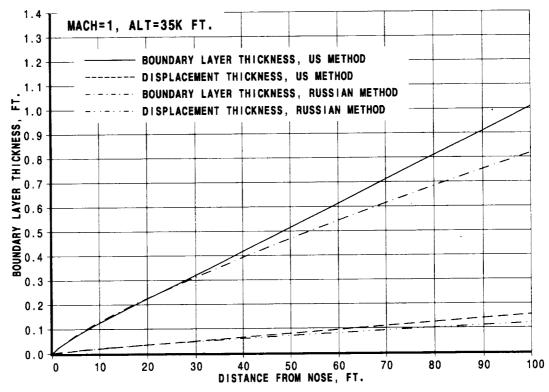
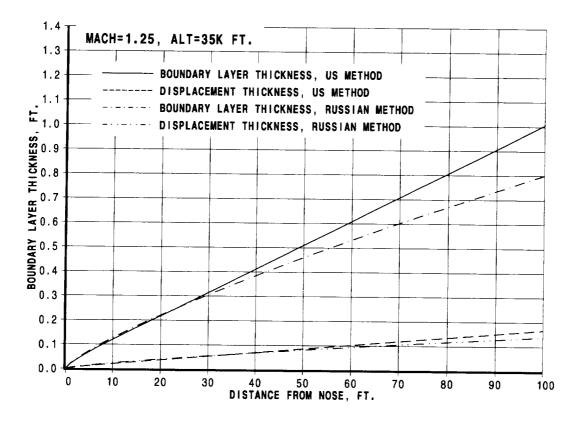


Figure 38: Comparison of boundary layer and displacement thickness calculations.



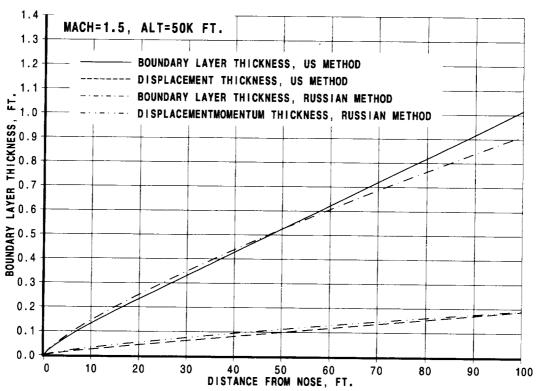
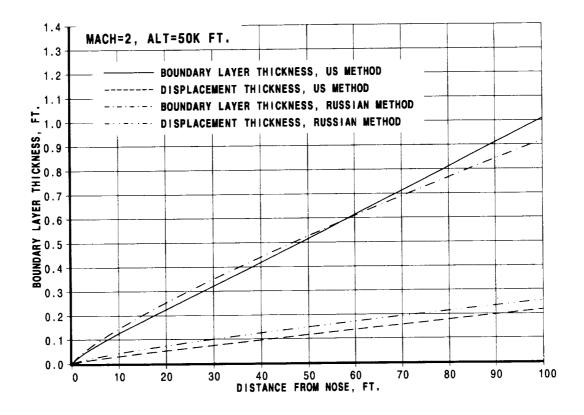


Figure 38 (continued)



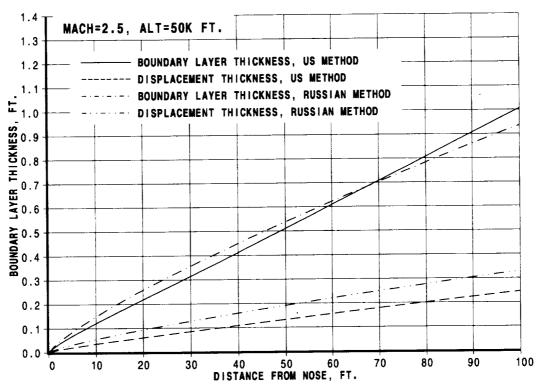


Figure 38 (continued)

6. Measurement Uncertainties

The following are the dominant sources of uncertainty: Deviation from constant test point conditions, and pressure transducer flushness.

6.1. Deviation From Constant Test Point Conditions

We cannot make a general statement regarding uncertainty in this case because the constancy of test conditions varies greatly. The reader, or user of the data, needs to assess it for each test point using the standard deviations of auxiliary data provided in MATLAB files accompanying the main data. Recordings during takeoffs and landings have large variations as one would expect. The constancy during regular flight depends on the pilot's skill in using minimum control inputs during data acquisition. Constancy improved as the test flights progressed.

6.2. Pressure Transducer Flushness

As reported in 1975 by Hanly [23], there can be a substantial deleterious effect of installing a transducer measuring turbulent surface pressure without carefully controlling the amount by which it protrudes past or is recessed into the surrounding surface. Because the Kulite transducers used in the present study have a small cavity behind the protective screen it was decided that a special investigation was needed to determine the effect of transducer flushness on measured turbulence spectra, as a function of flight condition (altitude and Mach number). If this study would show that a single transducer flushness value would not guarantee accuracy at all conditions then a method of correcting measured spectra should be provided.

This study was carried out by TsAGI [22] using the same Kulite XCS-190-15D transducer and insulating boss as used in the test flights. The window blank curvature was simulated by embedding boss and transducer into a 40-mm diameter 'hub' with a cylindrical face of appropriate radius (1600-mm). The hub was inserted into the otherwise flat wind tunnel wall. The amount of the transducer face's protrusion or recess with respect to the surrounding surface was measured optically. Transducer response measurements were made at the following flow conditions:

Mach Number	0.5	0.78	1.5	2.0	2.5
Simulated Altitude (km)	4.9	4.9	13.8	16.8	16.8

A truly flush mounted 1/8-th inch condenser microphone (Bruel & Kjaer 4138) without grid cap was used as a basis for comparison (such a microphone is not suitable for in-flight measurements due to its fragility). The data in Table 17 show the difference between levels measured by the condenser microphone and those by the Kulite where the latter was at its 'reference' or 'zero' position: the transducer face is even with the lowest part of the intersection curve of the cylindrical hole that the transducer is mounted in, and the outer cylindrical surface simulating the window blank/fuselage curvature. Specifically:

$$\Delta L_1 = L_{Kulite} - L_{B\&K_{\frac{1}{8}}} \qquad \Delta L_2 = L_{Kulite} - \left(L_{B\&K_{\frac{1}{8}}} + Corr_{Corcos}\right)$$

where Corr_{Corcos} is the correction for transducer size according to [24] (only significant at higher frequencies).

Table 17: Spectral differences of pressure fluctuation measurements (dB)⁸

					Mach N	umber				
Freq.	0.	5	0.7	' 8	1.	5	2.0	0	2	5
(Hz)	ΔL_1	ΔL_2								
25	0.2		-0.2		0.2		*		0.2	
31.5	*		*		*		-0.2		*	
40	*		-0.2		*		*		0.2	
50	*		0.2		*		0.2		*	
63	-0.3		*		0.2		*		*	
80	*		*		-0.2		*		*	
100	*		*		*		-0.2		*	
125	*		*		*		*		*	
160	-0.2		*		*		*		-0.2	
200	0.2		*		*		*		*	
250	-0.3		*		*		-0.2		*	
315	-0.3		-0.2		*		*		0.2	·
400	0.2		-0.2		*		*		-0.2	
500	0.2		*		*		*		*	
630	-0.3		*		*		*		0.2	
800	*	*	-0.3		*		0.2		*	
1000	*	-0.2	-0.2		*		*		-0.2	
1250	*	-0.2	-0.5	-0.6	*		*		0.2	
1600	-0.2	-0.5	-0.5	-0.6	*	*	*		-0.2	
2000	-0.5	-0.9	-0.6	-0.8	*	-0.2	*		*	
2500	-1	-1.5	-0.6	-0.9	*	-0.2	-0.2	-0.3	-0.2	-0.3
3150	-2.4	-3	-1.2	-1.6	-0.2	-0.4	-0.2	-0.3	*	-0.3
4000	-4.3	-5	-1.8	-2.3	-0.5	-0.8	-0.3	-0.5	-0.2	-0.4
5000	-5.6	-6.5	-2.3	-2.9	-0.8	-1.2	-0.4	-0.7	*	-0.4
6300	-6.8	-7.9	-3	-3.7	-1	-1.5	-0.5	-0.9	-0.2	-0.5
8000	-8.2	-9.6	-3.3	-4.2	-1.6	-2	-0.7	-1.2	-0.4	-0.8
10000	-9	-10.8	-3.8	-5	-2	-2.7	-1	-1.6	-0.7	-1.2

 $^{^{8}}$ Values below 0.2 are indicated with * because they fall below the measurement uncertainty.

Г					Mach I	Number				
Freq.	0.5		0.78		1.5		2.0		2.5	
(Hz)	ΔL_1	ΔL_2								
12500	-9.8	-12.1	-4.5	-6	-2	-2.8	-1.5	-2.2	-0.9	-1.5
16000	-11.6	-14.7	-5.5	-7.4	-2.5	-3.6	-1.9	-2.8	-1.4	-2.2
20000	-13.5	-17.5	-8.1	-10.5	-3.2	-4.6	-2.8	-3.9	-2.4	-3.4

Examining these data, Efirntsov concluded that the Kulite behaves as if its face diameter were about 8 mm instead of the actual 3.86 mm (see Figure 7) when applying the Corcos correction. This results in a relatively simple correction procedure for the Kulite if one can assume that it is flush mounted and that the measurements made by the B&K microphone represent the true level.

Efimtsov then investigated the transducer's behavior when it was installed not exactly flush. Deviations from flushness ranged from -100 to +100 μ m (micrometers = thousandths of a millimeter). Negative flushness indicates recessed and positive indicates protruding. The results are tabulated in Table 18 – Table 22 and plotted in Figure 39 – Figure 43. From this data, corrections to the flight data for transducer flushness (see Table 4) could be applied if necessary.

Table 18: Kulite transducer non-flush frequency response - dB difference with flush (H=4.9 km, M=0.5).

Band	Freq.		Protrusi	ion (>0)	or Reces	sion (<0) in Thou	sandths	of a Mil	limeter	
No.	Hz	-100	-50	-20	-10	-5	5	10	20	50	100
14	25	4	2.8	1.3	0.5	0	0	- l	-0.5	-0.5	1.6
15	31.5	4.8	3	1.3	0.3	0	0	-1.2	-0.8	-0.3	1.6
16	40	5.5	3.2	0.9	0.3	0	0	-().9	-1.1	0	1.6
17	50	5.2	3.4	0.9	0.3	0	0	-0.6	-1	0	1.5
18	63	4.9	3.5	0.8	0.4	0	0	-0.6	-0.9	0	1.4
19	80	4.6	3.7	0.7	0.5	0	0	-0.4	-0.8	0	1.5
20	100	4.3	3.4	0.7	0.4	0	0	-0.2	-0.7	0.2	1.5
21	125	4	2.9	0.6	0.4	0	0	-0.2	-0.6	0.3	1.5
22	160	3.9	2.9	0.6	0.2	0	0	0	-0.5	0.4	1.4
23	200	3.9	2.8	0.8	0.2	0	0	0	-0.4	0.4	1.4
24	250	3.9	2.7	-	0	0_	0	0	-0.3	0.3	1.3
25_	315	3.8	2.5	0.9	0	0_	0	0	-0.2	0	1,3
26	400	3.5	2.3	0.9	0	0	0	0	0	0	1.2
27	500	3.4	2.2	0.8	0	0	0	0	0	0.2	1
28_	630	3.2	2	0.7	0	0	0	0	0.2	0.3	0.9
29	800	2.8	1.6	0.6	0	0	0	0	0.3	0.4	0.8
30	1000	2.6	1.4	0.4	0	0	0	0	0.3	0.5	0.8
31	1250	2.2	1.3	0.4	0	0	0	0	0.2	0.4	0.7
32	1600	1.6	0.5	0.3	0	0	0	0	0	0.2	0.5
33	2000	1.3	0.5	0.2	0	0	0	0	0	0	0.3
34	2500	1.4	0.6	0	0	0	0	0	0	0_	0.2
35	3150	1.6	0.6	0	0	0	0	0	0	0	0
36	4000	1.8	0.7	0.2	0	0	0	0	0	0	0
37	5000	2	0.8	0.3	0	0	0_	0	-0.2	-0.2	-0.3
38	6300	2.1	0.8	0.4	0	0	0	. 0	-0.2	-0.3	-0.4
39	8000	2.3	11	0.4	0	0	0	-0.2	-0.3	-0.4	-0.5
40	10000	2.4	1.1	0.5	0.2	0	0	-0.2	-0.3	-0.4	-0.5
41	12500	2.2	0.9	0.5	0.2	0	0_	0	-0.2	-0.3	-0.4
42	16000	2.7	1	0.4	0.2	0	0	0	0	0	0
43	20000	3.6	1.1	0.2	0	0	0	0	0	0.4	0.5

Table 19: Kulite transducer non-flush frequency response - dB difference with flush (H=4.9 km, M=0.78).

Band	Freq.		Protru	sion (>0) or Rece	ession (<	(0) in The	ousandth	s of a Mi	llimeter	
No.	Hz	-100	-50	-20	-10	-5	5	10	20	50	100
14	25	4.7	5.2	1.3	0.3	0	0	-0.4	-1.2	1.3	3.8
15	32	4.9	5.4	1.4	0.5	0	0	-0.6	-0,9	1.2	3.7
16	40	5.3	5.5	1.6	0.7	0	0	-().9	-0.4	1.1	3.9
17	50	5.2	5.3	1.6	1	0	0	-0.7	-0.2	1	3.7
18	6.3	5.1	4.9	1.7	1.2	0	0	-0.4	0	0.9	3.6
19	80	5	4.8	1.8	0.8	0	0	-0.2	-0.2	0.8	3.5
20	100	4.9	4.5	1.8	0.6	0	0	0	-0.3	0.8	3.3
21	125	4.8	4.1	1.8	0.5	0	0	-0.3	-0.4	0.8	3.2
22	160	4.4	3.9	1.6	0.3	0	0	-0.6	-0.6	0.7	3
23	200	4.3	4	1.5	0.3	0	0	-0.6	-0.5	0.7	2.8
24	250	4.2	3.9	1.4	0.5	0	0	-0.7	-0.5	0.8	2.6
25	315	4.2	3.9	1.4	0.5	0	0	-0.5	-0.4	0.7	2.6
26	400	4.2	3.9	1.3	0.6	0	0	-0.4	-0.3	0.8	2.5
27	500	4.1	3.9	1.3	0.7	0	0	-0.3	-0.4	0.6	2.4
28	630	4.1	3.8	1.4	0.7	0	0	-0.2	-0.4	0.5	2.3
29	800	4	3.8	1.4	0.7	0	0	0	-0.6	0.5	2.2
30	1000	3.8	3.3	1.2	0.5	0	0	0	-0.4	0.4	1.9
31	1250	3.6	3	1	0.3	0	0	0	-0.3	0.3	1.6
32	1600	3.1	2.5	0.8	0.4	0	0	0	-0.2	0.3	1.3
33	2000	2.9	2.3	0.7	0.3	0	0	0	0	0.2	0.9
34	2500	2.8	2	0.6	0.2	0	0	0	0	0.2	1
35	3150	2.9	1.9	0.6	0.2	0	0	0	0	0	0.8
36	4000	2.8	1.6	0.5	0.2	0	0	0	0	0	0.4
37	5000	2.6	1.3	0.3	0	0	0	0	0	0	0
38	6300	2.5	1.2	0.4	0.2	0	0	0	0	-0.2	-0.2
39	8000	2.3	1.2	0.3	0.2	0	0	0	-0.2	-0.3	-0.5
40	10000	2.4	1.2	0.4	0	0_	0	0	-0.2	-0.3	-0,6
41	12500	2.5	1.2	0.3	0.2	0	0	0	-0.2	-0.4	-0.8
42	16000	2.7	1.3	0.4	0.2	0	0	-0.2	-0.2	-0.5	-1
43	20000	3.1	1.4	0.5	0.3	0	0	-0.3	-0.3	-0.6	-1.1

Table 20: Kulite transducer non-flush frequency response - dB difference with flush (H=13.8 km, M=1.5).

Band	Freq.		Protrusi	on (>0)	or Reces	sion (<0) in Thou	sandths o	of a Mill	imeter	
No.	Hz	-100	-50	-20	-10	-5	5	10	20	50	100
14	25	3.6	2.3	-0.9	0.8	0	2.3	2.7	4.6	6.9	10.8
15	31.5	3.3	1.9	-2.4	0.9	0	1.7	2	3	6.4	9.7
16	40	1.8	1.6	-1.7	0.5	0	0.3	1.6	3.1	6.3	9.5
17	50	1.6	1.3	-1.2	-0.5	0	0.5	1.4	3.1	5.6	9
18	63	2.2	0.9	-1.3	-0.7	0	0.7	1.4	3.2	5.5	8.8
19	80	2.4	0.6	-1.1	-0.4	0	0.9	1.7	2.8	5.4	8.7
20	100	2.3	0.8	-1	-0.2	0	0.8	1.7	2.5	5.5	8.3
21	125	2	1.1	-0.8	0	0	0.7	1.6	2.3	5.5	7.9
22	160	1.5	0.9	-0.5	0	0	0.7	1.4	2.1	5.1	7.8
23	200	1.2	0.8	-0.2	0	0	0.7	1.3	2.2	5	7.7
24	250	1.3	0.9	0	0	0	0.8	1.3	2.1	5	7.6
25	315	1.1	0.7	-0.3	0	0	0.8	1.2	2	4.7	7.5
26	400_	0.9	0.6	-0.5	0	0	0.6	1.1	1.9	4.4	7.3
27	500	0.5	0.4	-0.6	0	0	0.5	1	1.7	4.1	7
28	630	0.6	0.3	-0.6	0	0	0.5	0.9	1.7	3.9	6.7
29	800	0.4	0.2	-0.5	0	0	0.4	0.8	1.6	4.i	6.8
30	1000	0.2	0	-0.5	0	0	0.4	0.8	1.6	4	6.6
31	1250	0	0	-0.4	0	0	0.5	0.8	1.5	3.9	6.5
32	1600	-0.2	-0.3	-0.4	0	0	0.4	0.7	1.3	3.7	6.2
33	2000	-0.3	-0.3	-0.3	0	0	0.3	0.6	1.2	3.1	5.5
34	2500	-0.5	-0.5	-0.3	0	0	0.2	0.5	I	2.6	4.9
35	3150	-0.6	-0.4	-0.2	0	0	0.2	0.5	0.9	2.2	4.2
36	4000	-0.6	-0.3	-0.2	0	0	0	0.4	0.7	1.8	3.5
37	5000	-0.6	-0.2	0	0	0	0	0.3	0.5	1.3	2.7
38	6300	-0.7	-0.2	0	0	0	0	0	0.2	0.7	1.9
39	8000	-0.9	-0.2	0	0	0	0	-0.2	0	0	0.6
40	10000	-0.9	0	0	0	0	0	-0.2	-0.2	-0.5	-0.4
41	12500	-0.7	0	0	0	0	0	-0.3	-0.3	-0.9	-1.1
42	16000	-0.2	0.4	0.3	0	0	0	-0.3	-0.4	-1,1	-1.7
43	20000	0.4	0.7	0.4	0.2	0	-0.2	-0.4	-0.5	-1.4	-2.1

6-6

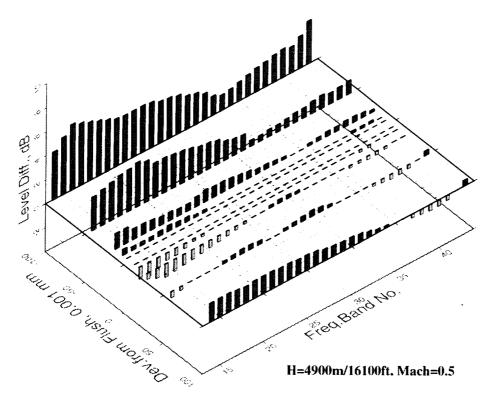
Table 21: Kulite transducer non-flush frequency response - dB difference with flush (H=16.8 km, M=2.0).

		7									
Band	Freq.		Protru	sion (>0) or Rec	ession (•	<0) in Th	ousandth	s of a M	illimeter	
No.	Hz	-100	-50	-20	-10	-5	5	10	20	50	100
14	25	2.7	-3.2	-2.5	-1.1	0	0.5	-1	1.4	0.9	3.5
15	31.5	3.5	-2.5	-1.7	1	0	0.2	-0.7	1.5	1.4	3.3
16	40	4.5	-1.9	-1.3	-0.8	0	-0.4	-0.2	1.7	1.9	3.1
17	50	4.2	-1.5	-1.1	-0.9	0	-0.5	0	1.6	2	3.1
18	63	4.1	-1.3	-0.9	-0.8	0	-0.8	0	1.5	1.9	3.1
19	80	4.1	-1.3	-1.1	-0.6	0	-0.5	0.3	1.4	1.8	3.1
20	100	4	-1.1	-0.9	-0.4	0	-0.3	0.2	1.3	1.5	2.9
21	125	4	-0.9	-0.7	-0.3	0	-0.2	0.2	1.2	1.4	2.8
22	160	3.7	-0.6	-0.5	-0.2	0	0	0	1.2	1.3	2.7
23	200	3.3	-0.5	-0.3	-0.2	0	0	0	1.1	1.2	2.9
24	250	3.1	-0.4	-0.2	0	0	0.2	0	1.1	1.2	2.9
25	315	2.7	-0.3	0	0	0	0	0	1.1	1.2	3
26	400	2.6	-0.2	0	0	0	0.2	0	1	1.2	2.8
27	500	2.3	0	0	0	0	0.3	0	1	1.1	2.7
28	630	2,2	0	0	0	0	0.2	0	0.8	1	2.6
29	800	1.6	-0.2	0	0	0	0.2	0.2	0.8	0.9	2.5
30	1000	1.5	-0.2	0	0	0	0	0.2	1	0.9	2.4
31	1250	1.4	0	0.2	0	0	0	0.2	1	0.8	2.2
32	1600	1.2	0	0.2	0	0	0	0.3	0.9	0.8	2.1
33	2000	1	0	0.3	0.2	0	0	0.2	0.8	0.7	1.8
34	2500	8.0	0	0.3	0.2	0	0	0	0.8	0.6	1.7
35	3150	1	0	0.2	0	0	0	0	0.8	0.5	1.4
36	4000	0.7	0	0	0	0	0	0	0.7	0.5	1.1
37	5000	0.7	0	0	0	0	0	0	0.5	0.2	0.7
38	6300	0.7	0.2	0.2	0	0	0	0	0.3	0	0.4
39	8000	0.8	0.3	0.3	0.2	0	0	0	0.2	-0.2	0
40	10000	0.9	0.4	0.4	0.2	0	0	0	0	-0.5	-0.6
41	12500		0.6	0.5	0.2	0	0	0	0	-0.6	-1.1
42	16000	1.6	1	0.6	0.3	0	0	0	-0.4	-0.9	-1.7
43	20000	2.4	1.3	0.6	0.3	0	0	-0.2	-0.5	-1	-2

Table 22: Kulite transducer non-flush frequency response - dB difference with flush (H=16.8 km, M=2.5).

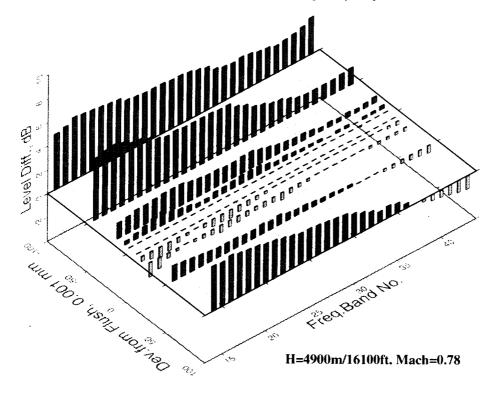
Band	Freq.		Protrusi	on (>0)	or Reces	sion (<0) in Thou	sandths	of a Mill	imeter_	
No.	Hz	-100	-50	-20	-10	-5	5	10	20	50	100
14	25	3	1.5	-0.9	0.5	0.3	-1.3	-1	-1.2	-0.8	2.3
15	31.5	3.1	1.7	-0.7	0.7	0.2	-1.2	-1.7	-1.4	-1.4	1.2
16	40	3.2	2.4	-0.5	1.1	0	-0.9	-2.5	-1.6	-2.2	0.3
17	50	3.5	2	-0.2	0.8	0_	-0.7	-1. <u>5</u>	-1.4	-1	0
18	63	3.9	1.8	0	0.5	0	-0.4	-1.1	-1.3	-().9	0
19	80	3.7	1.6	0	0.3	0	-0.5	-1	-1	0	0.7
. 20	100	3.5	1.6	0.5	0.4	0_	-0.5	-0.9	-().9	-0.3	0.5
21	125	3.2	1.8	0.6	0.4	0	-0.5	-0.9	-0.8	-0.5	0.4
22	160	2.8	1.5	0.6	0.3	0	-0.6	-0.8	-0.5	-0.6	0.7
23	200	2.6	1.5	0.5	0.2	0	-0.6	-0.8	-0.4	-0.5	0.8
24	250	2.4	1.4	0.4	0	0	-0.4	-0.7	-0.4	-0.2	1
25	315	2.3	1.3	0.3	0	0	-().4	-0.6	-0.5	0	0.9
26	400	2.2	_	0.2	0_	0	-().4	-0.5	-0.6	0	1_
27	500	1.8	0.8	0	0	0	-0.3	-0.4	-0.5	0	1
28	630	1.5	0.6	0	0	0	-0.2	-().4	-0.4	0	1.1
29	800	1.4	0.5	0	0	0	-0.2	-0.4	-0.3	0	1
30	1000	1.3	0.4	0	0	0	-0.2	-0.3	-(),4	0	ı
31	1250	11	0.3	0	0	0	-0.2	-0.3	-0.4	0	0.9
32	1600	0.8	0.2	0	0	0	0	-0.3	-0.4	0	0.9
33	2000	0.7	0.2	0_	0	0	0	-0.3	-0.3	0	0.9
34	2500	0.6	0	0	0	0	0	0	-0.2	0	1
35	3150	0.5	0	0	0	0	0	0	-0.2	0	11_
36	4000	0.4	0	0	0	0	0	-0.2	-0,3	0	0,9
37	5000	0.3	0	0	0	0	0	-0.2	-0.3	0	0.8
38	6300	0	0	0	0	0	0	0_	-0.3	0	0.5
39	8000	0.2	0.3	0	0	0	0	-0.3	-0.4	-0.3	0.2
40	10000	0.2	0.5	0.2	0	0	0	0	-0.5	-0.4	0
41	12500	0.4	0.7	0.3	0	0	0	-0.3	-0.6	-0.7	-0.7
42	16000	0.7	1	0.3	0.2	0	0	-0.5	-0.8	-0.9	-1.1
43	20000	1.3	1.3	0.4	0.3	0.2	-0.2	-0.6	-0.9	-1.2	-1.8

6-8



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Figure 39: Kulite transducer non-flush frequency response (H=4.9 km, M=0.5).



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Figure 40: Kulite transducer non-flush frequency response (H=4.9 km, M=0.78).

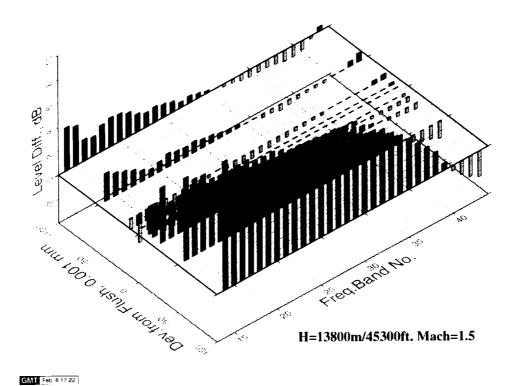
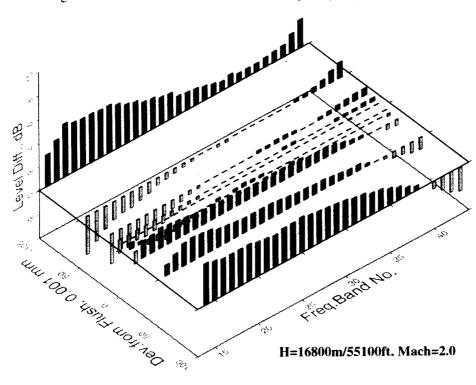


Figure 41: Kulite transducer non-flush frequency response (H=13.8 km, M=1.5).



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Figure 42: Kulite transducer non-flush frequency response (H=16.8 km, M=2.0).

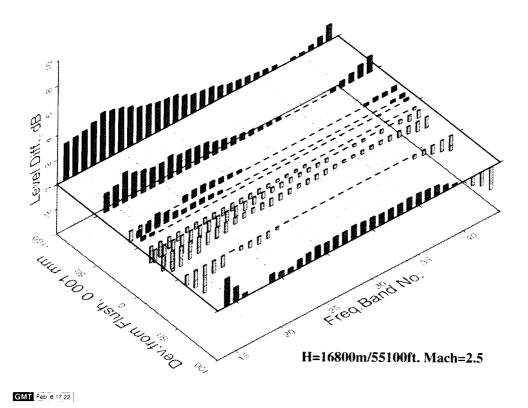


Figure 43: Kulite transducer non-flush frequency response (H=16.8 km, M=2.5).

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- Rolando Padilla (Hardware and pallet fabrication)
- Ronald T. Topping (Hardware and pallet fabrication)

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US Army Retired

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Appendix A Aircraft Drawings

Figure 45: Tu-144 planform drawing.

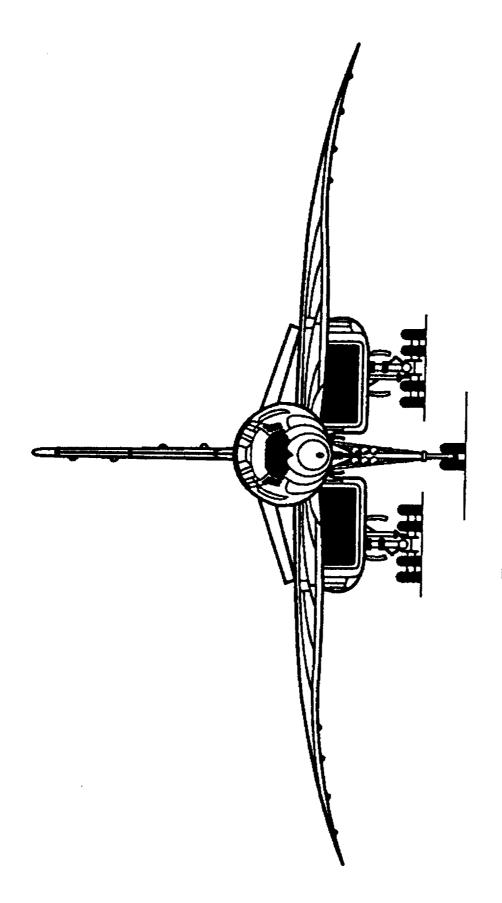


Figure 46: Tu-144 front-view drawing.

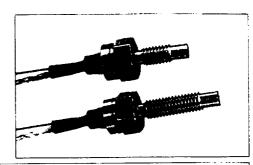
Appendix B Transducer Specification Sheets

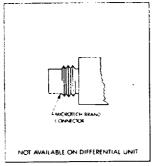
HIGH SENSITIVITY

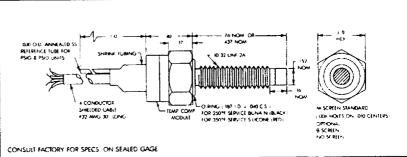
HIGH SENSITIVITY IS PRESSURE TRANSDUCERS

XCS-190 SERIES HIGH IMPEDANCE XCW-190 SERIES LOW IMPEDANCE

- High Output
 High Natural Frequency







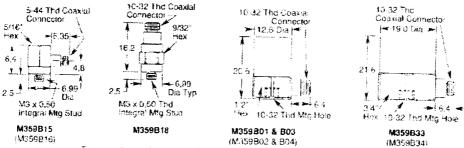
INPUT	XCS 5 15 PSI		xcw			
Pressure Range			5	15 PSI		
Operational Mode	Absolute, Gage, Sealed Gage, Differential					
Over Pressure	15	45 PS1	15	45 PSI		
Burst Pressure	5 Times Rated Pressure					
Pressure Media	All Nonconductive, Noncorrosive Liquids or Gases					
Rated Electrical Excitation	15 VDC/AC					
Maximum Electrical Excitation	20 VDC/AC					
Input Impedance	1200 Ohms (Min.)	1200 Ohms (Min.)	800 Ohms (Min.)	800 Ohms (Min.)		
OUTPUT						
Output Impedance	1000 Ohms (Nom.)	1000 Ohms (Nom.)	1000 Ohms (Nom.)	1000 Ohm (Nom.)		
Full Scale Output (FSO)	150 mV (Nom.)	200 mV (Nom.)	100 mV (Nom.)	200 mV (Nom.)		
Residual Unbalance	±5% FSO					
Combined Non-Linearity And Hysteresis	±0.3% FS BFSL (Max.)					
Hysleresis	0.1% (fyp.)					
Repeatability	0.1% (Typ.)					
Resolution	Infinite					
Natural Frequency (KHz)	100	150	100	150		
Acceleration Sensitivity % FS/g Perpendicular Transverse	.005 .0005	002 0002	005 .0005	002 0002		
Insulation Resistance	100 Megohm Min. at 50 VDC					
ENVIRONMENTAL						
Operating Temperature Range	-65F to 250°F (-55°C to 120°) Temperatures to 350°F (175°C) Available on Special Order					
Compensated Temperature Range	80°F to 180°F (25°C to 80°C) Any 100°F Range Within The Operating Range on Request					
Thermal Zero Shift	±2% FS/100°F (Typ.)					
Thermal Sensitivity Shift	±2%100°F (Typ.)					
Steady Acceleration	10,000g. (Max.)					
Linear Vibration	0-2,000 Hz Sine, 100g. Max.					
PHYSICAL						
Electrical Connection	4 Conductor 32 AWG Shielded Cable 24" Long					
Weight	5 Grams (Nom.) Excluding Module and Leads					
Sensing Principle	Fully Active Four Arm Wheatstone Bridge Diffused Into Silicon Diaphragm					
Mounting Torque	15 Inch-Pounds (Max.)					

KOLTH SEMECONDUCTOR PRODUCTS DIC + On Wallow Red Real + toon a New Jersey 070% + Tr. 201 8510500 + Cabit Kintering + New 145 JOHN + Las 201 4610094

Figure 47: Kulite transducer XCS-190-15D specification sheet.

SI (metric) Selection Guide

SENSORS WITH 10-02 MOUNTING HOLE SUITH IEU WITH 10 02 TO MS X 0.75 APAPTOR STUD Dimensions shows to millimeters excess where noted



Top connector incost sumbers assed in parentheses. (Dimensional crawings not shown)

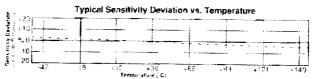
	Unit	HIGH FREQUENCY LOW MASS		GENERAL PURPOSE		HIGH SENSITIVITY	
MODEL NUMBER		M359B15	M359B18	M359B03	M359B01	M359B33	
Voltage Sensitivity (1)	m√/ms-2	1.02	1.02	1,0.2	2.04	10.2	
Frequency Range (±5%), (2)	ન?	2 to 10 000	2 to 10 000	2 to 7 000	2 to 7 000	2 to 4 000	
(110%)	42	1.5 to 18 000	1.5 to 18 000	1.5 to 11.000	1.5 to 10 chg	1.5 to 7.000	
Resonant Frequency	kH2	≥ 70	> 50	± 38	> 36	3.22	
Amphtuda Range	±m/s² ok	3 924	3 924	3 924	1 962	392	
Resolution (breadband)	m/s² p×	0.1	0,1	0.1	0.05	0.01	
Mechanics' Shock Limits	tm/s² pk	98 100	98 100	38 100	98 100	19 820	
Temperature Range	~ T	54 to +163	-54 to -163	-54 to +163	54 to +193	54 to +163	
Temperaturo Coefficient (3)	%/ C	see graph	see graph	see maph	sec graph	we graph	
Ampirtude Linearity	1,	i 1	± 1	* 1	1 1	+1	
Transverse Sensitivity	%	≲ 5	: 5	<u>5</u>	3.5	< 5	
Sase Strain Sensitivity	m/s/que	5.0.02	⊴ 0.02	< 0.005	s 0.005	< 0.002	
Excitation Voltage	VDC	15 to 30	18 to 30	18 to 30	16 to 30	18 to 30	
Constant Current Excitation (4)	mA	2 to 8	2 to 8	2 to 8	2 to 8	208	
Cutput in pedance	otim	2 30€	< 300	≤ 300	≤ 300	≤ 300	
Output Bias Voltage	VDC	7 to 12	7 to 12	7 to 12	710 12	7 to 12	
Discharge Time Constant	second	2 0,25	> 0.25	≥ 0.25	≥ 0.25	≥ 0.25	
Sessing Element	quartz	5-shear	to shear	tn-shear	tirishear	to-shear	
Connector	type	5-44 coax	10-32 ccax	19-32 coax	10-32 coax	10-32 coax	
Sealing	type	weld/herm	weld-herm	we'd nerm	weidherm	weld herm	
Mounting Thread	5/20	M3 x 0.50	M3 x 0.50	10 32	10.32	10-32	
Housing	material	htanium	titanium	titanium	tilanium	utanium	
Weight	c.am	2	1.8	10	10	25	
OPTIONAL MODELS: (5)			1.0		10	40	
Top Connector		M25981n	standard	M359B04	M359802	NG59B34	
Ground solated (>10>0hms)		JM359B13	JM359B18	JM359663	JM359201	JM359333	
Adhesive Mount		A359B15	A359B18	AM359B03	AM359801	AM359B33	
Waterproof Connection		WM359E15	WM359B18	WM359803	WM359B01	WM359B33	
SUPPLIED ACCESSORIES, (6, 7)	 -		44432 ND 10	**MADDEDAY	MW.SSSDU	AAM 25 3 B 3 G	
Meanting Sted (8)		N/A	N/A	M081805	M081805	M081805	
OPTIONAL ACCESSORIES, (6)				1100 000	NaVO : E3C/3	Mus. aus	
Adhesive Mounting Base		M080A15	M080A15	M080A	MOBOA	M050A12	
Vagnetic Mounting Base		MOSGAGO	M080A30	080A27	080A27	090A27	
Traxial Mounting Adaptor		M080A16	M080A18	M080B10	M080B10	080A27	
CABLING. (6)			3334770	MODERIC	- MOOOD 10	U50A11	
Maeng Cable Coanectors	tyge	F0 +	A, H, K, W	A.H.K.W	A, H, K, W		
Recommended Stock Cable	seuos	605	002	002	002	A, rr, K, W 002	

NOTES

- Gerxilal purpose & high serindrary models have a sensitivity
- tolerance of 15% Figh frequency, low mass, nave 110% injurance Low end frequency range (below 250 °F (121 °C) is 1 Hz (5%) and 0.7 Hz (109a)
- on that initial Within 5% of typical graph Supplying constant current excitation graster than 8 mA may section building section is.
- Control plant in electronics.

 See bage 3 for a description of the optional models. (Specifications may differ sightly. Consult factors before indexing.)

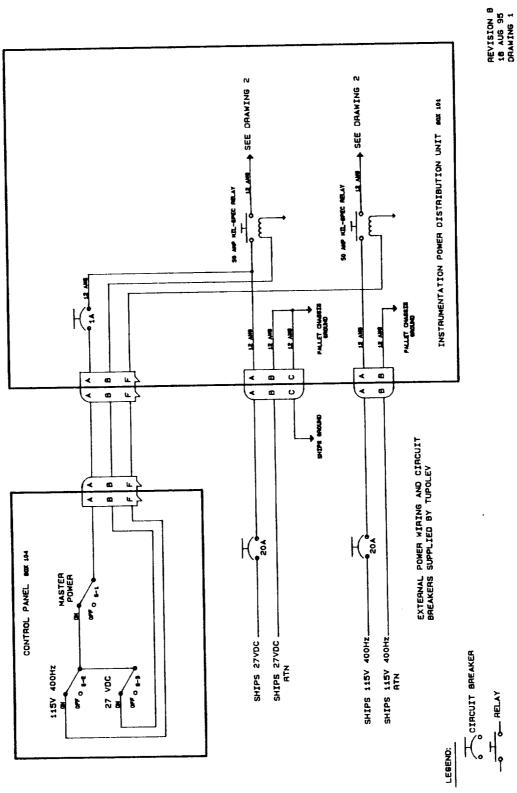
 See baloks/accessones section beginning on page 78 for a complete description of the surplined and optional accessories.



- NIST tracouple calibration certificate from 10 Fiz to +5% frequency point supplied with each accelerometer
- Supplied mounting stud is threaded 10-32 to M6 x 9.75

Figure 48: Accelerometer specification sheet.

		•	



POWER CONTROL

Figure 49: Wiring schematic for the power control system.

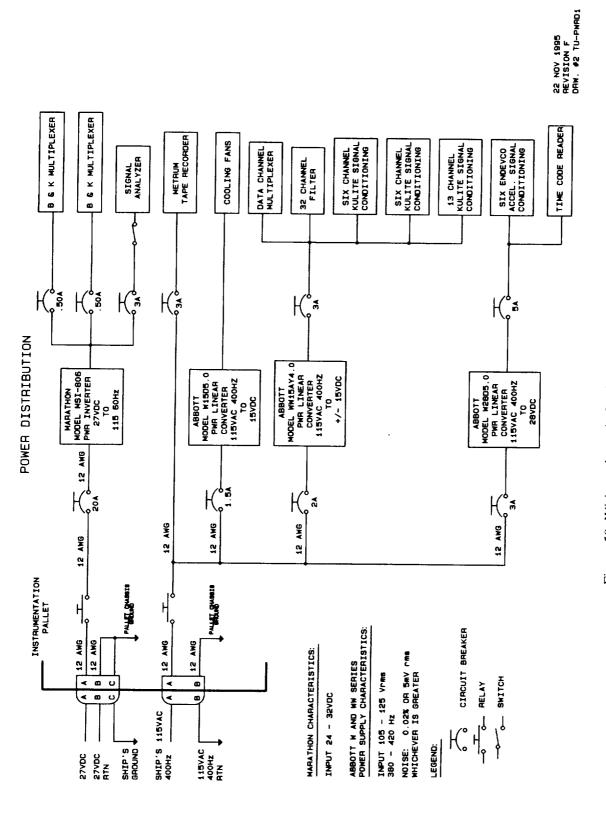


Figure 50: Wiring schematic for the power distribution system.

Appendix D Ground Runup Procedures

_ m	Последовательность гонок двугателей с целью измерения шумов в кабине и звуковой нагрузки на обшивку фюзеляжа	Срок Duration	Режим Conditi on	~ ` ≥	Sequence of Engine Ground Run-ups for Measuring Cabin Noise and Sonic Load on Fuselage Skin
-	Поочередно запустить двигатели 1,2,3,4 вместе с их генераторами	≈10 min		<u> </u>	Start engines 1, 2, 3, and 4 in order, together with their generators
2.	Включить систему кондиционирования воздуха			2.	Turn on air conditioning system
ب	Прогнать все двигатели в режиме малого газа (Для эксперимента 2.1 данные записываются на стороне A, а затем на стороне B)	5 min	G1	က်	Operate all engines in idle state (Experiment 2.1 takes data on bank A, and then on bank B)
4.	Выключить систему кондиционирования воздуха			4.	Turn off air conditioning system
5.	Прогнать все двигатели в режиме малого газа (Для эксперимента 2.1 данные записываются на стороне A, а затем на стороне B)	5 min	G2	5.	Operate all engines in idle state (Experiment 2.1 takes data on bank A, and then on bank B)
9.	Прогнать двигатели 1,2,4 в режиме малого газа. Двигатель 3 прогревается.			6.	Operate engines 1, 2, and 4 in idle state. Engine 3 warms up
7.	двигатели 1,2,4 работают в режиме малого газа. Двигатель 3 работает при α =72%. (Для эксперимента 2.1 данные записываются на стороне A, а затем на стороне B) α - угол отклонение рычага упрвления тяги.	5 min	G3	7.	Engines 1,2,4 idling. Engine 3 at $\alpha=72\%$ (Experiment 2.1 takes data on bank A, and then on bank B). α is throttle lever deflection angle
89	двигатели 1,2,4 работают в режиме малого газа. Двигатель 3 работает при α≕98%. (для эксперимента 2.1 настраиваются приборы со стороны A)	20 sec	G4	ω.	Engines 1,2,4 idling. Engine 3 at α =98% (Experiment 2.1 adjusts instruments on bank A)

Последовательность гонок двугателей с целью измерения шумов в кабине и звуковой нагрузки на обшивку фюзеляжа	Срок Duration	Режим Conditi on	Sequence of Engine Ground Run-ups for Measuring Cabin Noise and Sonic Load on Fuselage Skin
9. двигатели 1,2,4 работают в режиме малого газа. Двигатель 3 работает при α =72%.	30 sec		9. Engines 1,2,4 idling. Engine 3 at $\alpha=72\%$
10.двигатели 1,2,4 работают в режиме малого газа. Двигатель 3 работает при α=98%. (в эксперименте 2.1 записываются данные на стороне A)	20 sec	G4	10.Engines 1,2,4 idling. Engine 3 at α=98% (Experiment 2.1 takes data on bank A)
11. двигатели 1,2,4 работают в режиме малого газа. Двигатель 3 работает при α =72%.	30 sec		11.Engines 1,2,4 idling. Engine 3 at $\alpha = 72\%$
12. двигатели 1,2,4 работают в режиме малого газа. Двигатель 3 работает при α=98%. (для эксперимента 2.1 настраиваются приборы со стороны В)	20 sec	G4	12. Engines 1,2,4 idling. Engine 3 at α =98% (Experiment 2.1 adjusts instruments on bank B)
13. двигатели 1,2,4 работают в режиме малого газа. Двигатель 3 работает при $\alpha=72\%$.	30 sec		13.Engines 1,2,4 idling. Engine 3 at α =72%
14.двигатели 1,2,4 работают в режиме малого газа. Двигатель 3 работает при α=98%. (в эксперименте 2.1 записываются данные на стороне В)	20 sec	G4	14.Engines 1,2,4 idling. Engine 3 at α=98% (Experiment 2.1 takes data on bank B)
15. Двигатель 3 перевести на режим малый газ			15. Reduce engine 3 to idle
16. Прогнать двигатели 1,2,3 в режиме малого газа. Двигатель 4 прогревается.			16.Operate engines 1, 2, and 3 in idle state. Engine 4 warms up
17.двигатели 1,2,3 работают в режиме малого газа. Двигатель 4 работает при α=72%. (Для эксперимента 2.1 данные записываются на стороне A, а затем на стороне B)	5 min	G5	17. Engines 1,2,3 idling. Engine 4 at α =72% (Experiment 2.1 takes data on bank A, and then on bank B).
18.двигатели 1,2,3 работают в режиме малого	20 sec	95	18. Engines 1,2,3 idling. Engine 4 at α =98%

Последовательность гонок двугателей с целью измерения шумов в кабине и звуковой нагрузки на обшивку фюзеляжа	Срок Duration	Peжим Conditi on	Sequence of Engine Ground Run-ups for Measuring Cabin Noise and Sonic Load on Fuselage Skin
газа. Двигатель 4 работает при α=98%. (для эксперимента 2.1 настраиваются приборы со стороны A)			(Experiment 2.1 adjusts instruments on bank A)
19.двигатели 1,2,3 работают в режиме малого газа. Двигатель 4 работает при α =72%	30 sec		19. Engines 1,2,3 idling. Engine 4 at $\alpha = 72\%$
20.двигатели 1,2,3 работают в режиме малого газа. Двигатель 4 работает при $\alpha = 98\%$. (в эксперименте 2.1 записываются данные на стороне A)	20 sec	95	20.Engines 1,2,3 idling. Engine 4 at α=98% (Experiment 2.1 takes data on bank A)
21.двигатели 1,2,3 работают в режиме малого газа. Двигатель 4 работает при α =72%.	30 sec		21. Engines 1,2,3 idling. Engine 4 at α =72%
22.двигатели 1,2,3 работают в режиме малого газа. Двигатель 4 работает при α =98%. (для эксперимента 2.1 настраиваются приборы со стороны B)	20 sec	95	22.Engines 1,2,3 idling. Engine 4 at α=98% (Experiment 2.1 adjusts instruments on bank B)
23. двигатели 1,2,3 работают в режиме малого газа. Двигатель 4 работает при α =72%.	30 sec		23. Engines 1,2,3 idling. Engine 4 at α=72%
24.двигатели 1,2,3 работают в режиме малого газа. Двигатель 4 работает при α =98%. (в эксперименте 2.1 записываются данные на стороне B)	20 sec	95	24. Engines 1,2,3 idling. Engine 4 at α =98% (Experiment 2.1 takes data on bank B)
25. Двигатель 4 перевести на режим малый газ			25. Reduce engine 4 to idle
Полная продолжителность работы около 45 минут	15 15 15 15 15		Total duration approximately 45 minutes
Примечание: двигатели 3 и 4 используются потому, что они расположене с правой стороны, там же где и датчики для эксперимента 2.1.			Note: Engines 3 and 4 are used because they are on the right side which is the same side where Experiment 2.1 transducers are mounted

Последовательность гонок двугателей с целью измерения шумов в кабине и звуковой нагрузки на общивку фюзеляжа	Срок Duration	Pexum Conditi on	Sequence of Engine Ground Run-ups for Measuring Cabin Noise and Sonic Load on Fuselage Skin
Велущий конструктор (Эксперимент 2.1)			Lead Design Engineer (Experiment 2.1)
			Eduard Andrianov
Начальник отдела СУ			Head of Propulsion
			Shuhayev
Координатор Эксперимента 2.1			Experiment 2.1 Coordinator
			Robert Rackl

Appendix E Reverberation Time Measurement Procedures

- 1. Turn on instrumentation as per usual procedures.
- 2. Set up the SD-380 for transient capture.
- 3. On the Metrum:
 - 3.1. Recall TU-144 MIC CAL setup.
 - 3.2. Put Data Channel Multiplexer on bank B.
 - 3.3. Press INPUT CHAN setup key and enter at TEST NAME (e.g. Reverb Test) by pressing TEST NAME softkey and typing name using keypad.
 - 3.4. Perform a microphone calibration as per usual procedures.
 - 3.5. Increase sampling rate to 160 Ksamples/second/channel for all microphone channels to better capture the waveform.

3.6. For each test condition:

- 3.6.1. Enable only desired microphone channels (23-30), disable others.
- 3.6.2. Set monitor channels:
 - 3.6.2.1. Press OUTPUT CHAN setup key and set microphone closest to noise source as monitor channel 1 (channel A on SD-380). (NOTE: Trigger for SD-380 must come on channel A.)
 - 3.6.2.2. Optionally set up monitor channel 2 (channel B on SD-380) as another microphone.
- 3.6.3. Set channel input range(s) to ± 10 V for initial recording.
- 3.6.4. Press SPEED transport key and ENABLE REC READY softkey to get Metrum ready for acquisition.
- 3.6.5. Press BAR display key, PEAK HOLD softkey and OVERRANGE CLEAR display key. Press RECORD/PLAY to start acquisition.
- 3.6.6. When recording starts, give a visual signal that it is OK to fire a blank.
- 3.6.7. After a couple of seconds following the shot, press STOP.
- 3.6.8. Enter beginning and ending block number on data sheet.
- 3.6.9. Look at Overrange Indicator display light to see if any channels overranged. Check out peak on bar display of Metrum. (*) sign indicates the overranged channel(s).
- 3.6.10. Play back the recorded signal from the Metrum to the SD-380 to verify signal quality.
 - 3.6.10.1.If there any signs of signal clipping or the signal is very low, manually adjust Metrum input range(s) accordingly. (Note: Make sure signal clipping or low signal level not due to input settings of SD-380, which can also clip or make the signal from the Metrum appear small.)

- 3.6.10.2. The play-back speed on the Metrum can be slowed down to better see the captured waveform on the SD-380. This has the effect of changing the time base.
- 3.6.11. Repeat steps 3.6.4 3.6.10 until data is properly recorded on all channels with no clipping or signals too small.

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Редактор, который будет использоваться всеми сторонами|The word processor to be used by all parties for this procedures для данного процедурного документа будет - Microsoft Word document is Microsoft Word Version 6 for an IBM-compatible personal computer. версия 6 для IBM совместимых персональных компьютеров.

Певая часть на русском языке, правая на английском.

синхронизацию прохождения русской и английской частей∣to keep Russian and English text synchronized across the pages. гекстов вдоль страницы.

соответствуют реальному поэтапному описанию процедуры descriptions. Only a center dividing line is visible for explanatory наносится text and headings. заголовков горизонтальная Для пояснений и центральная разделительная линия. Z ВПОЛЯ боковые испытаний.

русской части используется шрифт The font on the English and Russian side is Pragmatica. z В английской Pragmatica.

Размер шрифта для текста 11 точек. Для заголовков - 12 Тhe font size for descriptive text is 11 points. For headings it is гочек с выделением.

Ширина колонки "Этапы" - 0,6 дюйма (15,мм), колонки The width for the 'Step' column is 0.6 inches (15.2 mm); the "Описание" - 4,4 дюйма (111,8мм, а колонки "Отметок о width of the 'Description' column is 4.4 inches (111.8 mm). The выполнении - √" - 0,6 дюйма (15,2мм)

(без графиков или изображений). Возможны ссылки на|Drawings/sketches/pictures can be referred to; they will be В данном документе содержится только текстовой материал This document contains only text (no graphics or pictures). Эти материалы будут collected in a separate binder. собираться в отдельную подборку. чертежи/изображения/рисунки.

использоваться лишь одна сторона страницы.

Поля выставляются в зависимости от используемого The margins depend on whether US or European sheet sizes are сохранения размерности и пропорциональности текста с|tables the same the following margins should be used: таблицами использовать следующие поля:

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Страница формируется как "Landscape" (горизонтально, The page orientation is 'Landscape' (text runs parallel to the текст расположен параллельно длинной стороне страницы). longer side of the sheet). The left half is in Russian, the right half is in English. Все тексты представлены в виде таблиц. Это облегчает∣Аll text is organized as word processor tables. This makes it easy

разлиновка All borders and rulings are visible for actual test procedure step

12 points and bold.

width of the checkmark column is 0.6 inches (15.2 mm).

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формата бумаги - американского или европейского. Для|used. In order to keep the size and proportions of the text and

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ze A4 (2 m: nd righ: ze 8.5x	lop: 0.75 inches (19.05 mm) Bottom: 0.75 inches (19.05 mm) Left and right: 0.5 inches (12.7 mm)		<i>наклонным</i> Meaning of <i>italicized</i> words: they refer to English words that которые в must be copied to the Russian text verbatim without translation и буквами, because they appear as labels on the instrumentation.	Этот документ "защищен от ревизий": для " принятия" The document is 'protected for revisions': a password is peвизии требуется пароль. Для контроля процесса required to 'accept' revisions. In order to control the updating обновления документа этот пароль известен только process this password is only known to the experiment координатору эксперимента с американской стороны.
Бумага формата А-4 (297х210мм=11,69х8,27дюйма) верх: 19,05мм (0,75дюйма) низ: 14,15мм (0,56 дюйма) лево-право: 21,5мм (0,85 дюйма) Бумага формата 8,5х11 дюймов (215,9х279,4 мм)	право:	При изменении формата бумаги установить поля в соответствии с вышеприведенной размерностью!	Замечания по поводу слов, <i>выделенных наклонным</i> Meaning of <i>italicized</i> words: they refer to English и шрифтом: этим шрифтом напечатаны слова, которые в must be copied to the Russian text verbatim without русском тексте должны быть сохранены латинскими буквами, because they appear as labels on the instrumentation. так как они обозначают метки на оборудовании.	Этот документ "защищен от ревизий": для " принятия" ревизии требуется пароль. Для контроля процесса обновления документа этот пароль известен только координатору эксперимента с американской стороны.

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РЕВИЗИИ ЭТОГО ДОКУМЕНТА

- (1) Сделайте копию компьютерного файла, который пересматриваете.
- (2) Присвойте этой регодней буквы, РВОС144B.DOC
- "принять" ревизию. Отметим, что это диалоговое окно может to enter 'Cancel'. когда открывается этот появиться более одного раза, когда от документ. Продолжите вход нажав "Cancel". (3) Откройте новый файл в нажмите клавишу "Cancel" в Document" (незащищенный пароль.Эта спрашивают
 - подзаголовках каждой секции документа.
- (5) Перед тем как делать какие-либо изменения, убедитесь в (5) Before making any changes be sure that:
- 'Изменения Метки(указателя) При Редактировании' ('Mark Revisions While Editing') в блоке диалога Revisions следующий Флажок проверен (включенным) Инструментальных средств меню
- отмечается перечеркиванием и линии ревизии находятся на левой границе листа.Кроме того, цвет, которым показываются внесенных - под таблицей "Revisions" из диалогового окна "Options" в отмечается ревизии, определяет автора TekcT TekcT исключаемый "Tools"вставляемый подчеркиванием, на экране изменений

REVISIONS TO THIS DOCUMENT:

- вы (1) Make a copy of the computer file you are revising.
- копии новое имя путем изменения (2) Give the copy a new name by incrementing the last letter; for например, PROC144A.DOC на example, PROC144A.DOC becomes PROC144B.DOC.
- MS WORD 6. Если нужно, (3) Open the new file in MS Word 6. If required, press the ananoroвом окне "Unprotect Cancel' button on the 'Unprotect Document' dialog box when gokyment), когда у вас asked for the password. This feature allows only the Experiment особенность управления | Coordinator to 'accept' revisions. Note that this dialog box may разрешается только координатору эксперимента,чтобы|арреаr more than once when opening the document. Continue
- (4) Обновите название файла и дату последней ревизии в (4) Update the filename and date of last revision in the footers of each section of the document.
- the check box is checked (turned on) next to 'Mark Revisions While Editing' in the Revisions dialog box of the Tools drop-down menu.
- drop-down menu, inserted text is marked by underlines, deleted text is - on the 'Revisions' tab of the 'Options...' dialog box of the 'Tools' border. Also, the color by which revisions are shown on the screen should be 'Author' for insertions and deletions; this will help track marked by strikethroughs, and revised lines are marked on the left which organization made changes to the document.
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REVISION RECORD	Nature of Bevision	In response to fax from Tupolev of 1996 May 24 (BO-TU-353 of 1996 May 28)	1997/09/27 After the July/August trip of the Experiment 2.1 US Team to Moscow -> PROC144J.DOC	1997/10/19 Added section 3.2.16 at the request of Tupolev operator -> PROC144K.DOC
	Date	1997/04/04	1997/09/27	1997/10/19
ОТМЕТКА О РЕВИЗИИ	Происхождение ревизии	1997/04/04 В ответ на факс от АНТК им.А.Н.Туполева от 24 1997/04/04 In response to fax from Tupolev of 1996 May 24 мая 1996г. (ВО-ТU-353 от 28 мая 1996г.)	1997/09/27 После поездки в Москву Июля-Августа американских специалистов Экцперимента 2.1 - > PROC144J.DOC	1997/10/19 -> PROC144K.DOC
	Дата	1997/04/04	1997/09/27	1997/10/19

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ABBREVIATIONS	Alternating Current	Auxiliary Power Unit	Bruel & Kjaer	Channel	Decibel(s)	Direct Current	Decrement	Environmental Control System (air conditioning)	Hertz	Increment	(an electronic interface/communications standard)	Kilo Hertz	INSTRUMENTATION	Microphone Calibration	Mean Sea Level (altitude above)	Recorder, recording	Rewind	Volts of Direct Current	
	AC	APU	B&K	CHAN	ф	2	DECR	ECS	Hz	INCR	IRIG-B	KHz	INSTRUM	MIC CAL	MSL	REC	REW	VDC	
Сокращения	Переменный ток	BCV	Брюль и Кьер	Канал	Д6	Постоянный ток	Уменьшение	СКВ (система кондицирования воздуха)	Гц	Увеличение	Код времени IRIG	кГц		. Калибровка микрофона	Относительно уровня моря	Запись, магнитофон	Перемотка назад	Вольт, постоянный ток	
	AC	APU	B&K	CHAN	ф	20	DECR	ECS	Hz	INCR	IRIG-B	KHz	K3A	MIC CAL	MSL	REC	REW	VDC	

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TABLE OF CONTENTS	on Description	Note	Post-Flight Microphone Calibration	Power Down
<u> </u>	Secti	4.0	4.1	4.2
Страница	Page Section	46	46	48
Оглавление	Секция Описание	4.0 Примечание	4.1 Послеполетная калибровка микрофонов	4.2 Выключение электропитания этажерки

1. Предполетная Процедура	ж 1 2 3	TU-144LL Experiment 2.1 Test Procedures 1. Pre-Flight Procedures
Примечание:	1.0	Note
Работы по секциям с 1. по 1.6 включительно		The work in sections 1. through 1.6, inclusive, will be

performed by the US Team with the support of Tupolev personnel. The work in sections 1. through 1.6, inclusive, will be

совместно со специалистами АНТК им. А.Н.Туполева.

выполняются американскими специалистами

Проверка	-		Inspection
Описание	Этап	(1)	Description
Проверить надлежащее крепение этажерки КЗА к полу.	1.1.1		Verify instrumentation pallet is properly anchored to the floor.
Проверить этажерку КЗА на очевидные механические повреждения. Об обнаруженных повреждениях немедленно сообщить ответственному за эксперимент 2.1.	1.1.2		Inspect instrumentation pallet for any obvious mechanical damage. Bring any damage to the attention of the Experiment 2.1 test director immediately.
Убедиться, что верх этажерки КЗА свободен для выпуска охлаждающего воздуха, а низ этажерки не загроможден для доступа охлаждающего воздуха.	1.1.3		Verify instrumentation pallet top is free to expel cooling air and bottom of instrumentation pallet is unobstructed to take in cooling air.
Проверить присоединение внешних кабелей (постоянного тока, переменного тока, кода времени IRIG-В / предоставляются АНТК) к этажерке КЗА.	1.1.4		Verify external (Tupolev supplied) cables are connected to instrumentation pallet: AC power, DC power, IRIG-B Time Code.
Проверить наличие расходных материалов: (6) кассет с чистой записывающей пленкой (каждая из них пронумерована индивидуальным идентификационным номером), бумага для заметок, ручки, карандаши, 10 чистых листков технических данных для записи показаний при получении данных. Расходные материалы хранить в ящиках этажерки.	1.1.5		Verify the following supplies are available: (6) cassettes of blank recording tape (each labelled with a unique identification number), note paper, pens/pencils, 10 blank data sheets to record settings during data acquisition. Store supplies in instrumentation pallet drawers.

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1. Предполетная Процедура

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Проверка	1.1		Inspection
Описание	Этап	√(1)	Description
Убедиться, что приборы на этажерке как следует закреплены (не болтаются). Убедиться, что внутри этажерки отсутствуют посторонние предметы и они не соприкасаются с этажеркой.	1.1.6		Verify instruments in the pallet are properly mounted (nothing loose). Verify that no foreign objects are inside or are touching the instrumentation pallet.
Проверить систему микрофонов.	1.1.7		Inspect the microphone subsystem:
Проверить на этажерке все удлинительные кабели микрофонов. Убедиться, что они не повреждены и закреплены.	1.1.7.1		Inspect all microphone extension cables at the pallet. Verify all are secure and free from damage.
Проверить все удлинительные кабели микрофонов между этажеркой и предусилителями микрофонов. Убедиться, что они правильно уложены и закреплены, а разрывы и необычные изгибы отсутствуют. Проверить соединения между удлинительными кабелями и состояние пластмассовых трубок, покрывающих эти соединения.	1.1.7.2		Inspect all microphone extension cables between pallet and microphone preamplifiers. Verify all are properly laid and strapped down and are free of breaks or unusual kinks. Verify connections between extension cables and inspect plastic tubing that covers these connections
Проверить правильность установки предусилителей микрофонов. Убедиться, что микрофон в кабине расположен достаточно близко к уху пилота, но не мешает ему.	1.1.7.3		Verify all microphone preamplifiers are properly mounted. Verify the cockpit microphone is close to pilot's ear but does not disturb the pilot.
Убедиться, что все микрофоны надежно подсоединены к предусилителям микрофонов.	1.1.7.4		Verify all microphone cartridges are securely connected to the microphone preamplifier.
Проверить подсистему акселерометров.	1.1.8		Inspect the accelerometer subsystem:
Проверить все места кабельных стыковок на этажерке. Убедиться, что они надежно закреплены и не повреждены.	1.1.8.1		Inspect all interface cable connections at the pallet. Verify all are secure and free from damage.

1. Предполетная Процедура

TU-144LL Experiment 2.1 Test Procedures 1. Pre-Flight Procedures

Проверка	1.	_	Inspection
Описание	Этап	(E)>	Description
Проверить все соединительные кабели между этажеркой и дистанционными блоками предварительного формирования сигналов. Убедиться, что все они правильно уложены и закреплены, а разрывы и необычные изгибы отсутствуют.	1.1.8.2		Inspect all interface cables between pallet and remote signal conditioning units. Verify all are properly laid and strapped down and are free of breaks or unusual kinks.
Проверить шесть (6) блоков формирования сигнала акселерометра. Убедиться, что блоки надлежащим образом прикреплены к опорам.	1.1.8.3		Inspect the six (6) remote accelerometer signal conditioning units. Verify units are properly attached to their supports.
Проверить все места соединений кабелей дистанционных блоков формирования сигналов.	1.1.8.4		Inspect all interface cable connections at the remote signal conditioning units. Verify all are secure and free from damage.
Проверить все кабельные соединения датчиков на дистанционных блоках формирования сигналов. Убедиться, что они надежно закреплены и не повреждены.	1.1.8.5		Inspect all transducer cable connections at the remote signal conditioning units. Verify all are secure and free from damage.
Проверить все кабели датчиков между дистанционными блоками формирования сигналов и датчиками. Убедиться в правильной укладке и закреплении, отсутствии разрывов и необычных изгибов.	1.1.8.6		Inspect all transducer cables between the remote signal conditioning units and the transducer. Verify all are properly laid and strapped down and are free of breaks or unusual kinks.
Проверить подсистему датчиков давления КULITE. Проверить все соединения кабелей на этажерке. Убедиться в том, что они изолированы и не повреждены.	1.1.9.1		Inspect the Kulite pressure transducer subsystem: Inspect all interface cable connections at the pallet. Verify all are secure and free from damage.

1. Предполетная Процедура

TU-144LL Experiment 2.1 Test Procedures 1. Pre-Flight Procedures

Проверка	1.1		Inspection
Описание	Этап	(1)	Description
Проверить все кабели интерфейсов между этажеркой и дистанционными блоками формирования сигналов. Убедиться в их правильной укладке и закреплении, отсутствии разрывов и необычных изгибов.	1.1.9.2		Inspect all interface cables between pallet and remote signal conditioning units. Verify all are properly laid and strapped down and are free of breaks or unusual kinks.
Проверить три (3) дистанционных блока формирования сигнала KULITE. Убедиться в их надлежащем креплении к опорам.	1.1.9.3		Inspect the three (3) remote Kulite signal conditioning units. Verify units are properly attached to their supports.
Проверить все соединения кабельных интерфейсов на дистанционных блоках формирования сигнала. Убедиться, что они закреплены и не повреждены.	1.1.9.4		Inspect all interface cable connections at the remote signal conditioning units. Verify all are secure and free from damage.
Проверить все соединения кабелей датчиков на дистанционных блоках формирования сигналов. Убедиться, что они закреплены и не повреждены.	1.1.9.5		Inspect all transducer cable connections at the remote signal conditioning units. Verify all are secure and free from damage.
Проверить все кабели датчиков между блоками формирования сигналов и датчиком. Убедиться в их правильной укладке и закреплении, отсутствии разрывов и необычных изгибов.	1.1.9.6		Inspect all transducer cables between the remote signal conditioning units and the transducer. Verify all are properly laid and strapped down and are free of breaks or unusual kinks.
Убедиться в том, что трубки компенсации давления в кабине на датчиках динамического давления КULITE не засорены.	1.1.9.7		Verify Kulite pressure transducer reference tubes that vent to aircraft interior are free from obstructions.
Убедиться, что датчики давления КULITE закреплены в держателях.	1.1.9.8		Verify Kulite pressure transducers are secured in holders.
Убедиться, что держатели КULITE закреплены в фальшиллюминаторах.	1.1.9.9		Verify Kulite holders are secure in window blanks.
Убедиться, что все внешнее защитное покрытие (крышки) снято с датчиков КULITE. (эту операцию следует проделать на кануне дня полета).	1.1.9.		Verify all exterior protective covers have been removed from Kulite transducers. (This should be done prior to day of flight).

1. Предполетная Процедура

TU-144LL Experiment 2.1 Test Procedures 1. Pre-Flight Procedures

Проверка	1.1		Inspection
Описание	Этап	(E)	Этап (1) Description
Проверить погодные условия: убедиться, что датчики 1.1.10 КULITE не намокнут при пробежке, взлете и подъеме в тропосфере.	1.1.10		Check weather conditions: Verify Kulites will not get wet during taxi, takeoff, and tropospheric climb.

1. Предполетная Процедура

Включение электропитания этажерки	-	.2	Turn on Electrical Power to Rack
Описание	Этап	7	Description
Убедиться, что питание подается к этажерке КЗА. Загорится желтый индикатор SHIPS 115V 400Hz (Box 101), загорится зеленый индикатор SHIPS 27V DC (Box 101).	1.2.1		Verify power available to instrumentation pallet. SHIPS 115V 400 Hz amber indicator light is lit (BOX 101). SHIPS 27 VDC green indicator light is lit (BOX 101).
Убедиться, что задействованы (вдавлены) все выключатели (прерыватели на Вох 101, за исключением выключателей с белым кольцевым выступом).	1.2.2		Verify all breakers engaged (pushed in) on BOX 101 except those with white collars.
Поставить красный предохранительный переключатель 115V 400Hz и тумблер в положение ON на Box 104.	1.2.3		Switch 115V 400 Hz red switch guard and toggle switch to ON position on BOX 104.
Поставить красный предохранительный переключатель SIGNAL ANALYZER POWER и тумблер в положение ON на Box 104.	1.2.4		Switch SIGNAL ANALYZER POWER red switch guard and toggle switch to ON position on BOX 104.
Поставить красный предохранительный переключатель 27V DC в положение ON на Box 104.	1.2.5		Switch 27 VDC red switch guard to ON position on BOX 104.
Для включения питания этажерки КЗА вытянуть вверх до положения ON тумблер MASTER POWER (Box 104).	1.2.6		Pull out and up on MASTER POWER toggle switch to ON position to power-up instrumentation pallet (BOX 104).
По трем зеленым индикаторам проверить подачу питания. Один- для MASTER POWER, второй - для 27 V DC (Вох 104)µ третй - 115V 400 Гц.	1.2.7		Verify power on with three green lights; one for MASTER POWER, one for 27 VDC, one for 115V 400 Hz (BOX 104).

1. Предполетная Процедура

TU-144LL Experiment 2.1 Test Procedures 1. Pre-Flight Procedures

Включение электропитания этажерки			Turn on Electrical Power to Rack
Описание	Этап	7	Description
Включите питание мультиплексера микрофонов В&K(Вох 203)/ Откиньте вниз защитную пластмассовую крышку и тумблер "Power" переведите в положение "On" (верх). Как только питание будет подведено к этому блоку над надписью "On" загориться красная лампочка. Поднимите вверх защитную пластмассовую крышку. Если необходимо, то запасной мультиплексер (ВОХ 202) может быть подключен таким же образом. Выключатель на Вох 203 обычно остается в положении ON.	1.2.8		Turn on power to B&K microphone multiplexer (BOX 203). Lower protective plastic cover and switch Power toggle switch to On (up) position. Red light will appear above On label when power has been supplied to the unit. Raise protective plastic cover. Spare multiplexer (BOX 202) will be powered up in the same manner only if necessary. The power switch on Box 203 is normally left in the ON position
Проверить работу охлаждающих вентиляторов в верхней части этажерки КЗА.	1.2.9		Verify cooling fans on top of pallet are running.

1. Предполетная Процедура

TU-144LL Experiment 2.1 Test Procedures 1. Pre-Flight Procedures

Проверка КЗА	1.3	3	Instrumentation Check
Описание	Этап	7	Description
Проверить подачу питания к магнитофону МЕТВUМ (Вох 207) и анализатору спектра SD-380 (Вох 105). Тумблер питания на магнитофоне МЕТВUМ (ВОХ 207) обычно находится в левом положении при включается подачей питания 115В 400Гц на блоке 104. Если тумблер питания находится в положении "выключено" (Оff) его необходимо перевести в положение "включено" (Оff) его необходимо перевести в положение "включено" (Ол) (правое). Выключатель питания находится в верхнем правом углу магнитофона. Тумблер питания анализатора спектра SD-380(BOX 105) не доступен с передней панели КЗА он находится во включается только путем подачи выключается и выключается только путем подачи	1.3.1		Verify power to METRUM recorder (BOX 207) and SD-380 spectrum analyzer (BOX 105). The power switch on the METRUM recorder (BOX 207) is normally left in the ON position. The METRUM is turned on and off using the 115V 400 Hz power switch on BOX 104. In the event the power switch on the METRUM recorder has been turned off, it may be turned on again by pressing the power rocker switch to the ON (right) position. The power rocker switch is located in the upper right hand corner of the METRUM. The power switch on the SD-380 spectrum analyzer (BOX 105) is not accessible on the front of the instrumentation pallet. It is normally left in the on position. The SD-380 is turned on and off using only the SIGNAL ANALYZER POWER switch on BOX 104.
убедиться, что дисплей кода времени (Вох 106) работает в соответствии с сигналом, производимым на самолете. Для синхронизации сигнала требуется примерно одна минута.	1.3.2		Verify time code display (BOX 106) working and in agreement with ship's generated signal. Signal takes roughly 1 minute to synchronize.
Убедиться, что время на часах МЕТRUM соответствует времени на дисплее IRIG В TIME CODE DISPLAY. Время МЕТRUM демонстрируется на первичном пусковом экране. При несовпадении времени проделать следующие операции:	1.3.3		Check METRUM clock to see that it corresponds with the time on the IRIG B TIME CODE DISPLAY. METRUM time is displayed on initial startup screen. If there is a discrepancy, perform the following operations:
Нажать кнопку MENU в секции SYSTEM FUNCTIONS	1.3.3.1		Press MENU button in SYSTEM FUNCTIONS section.
Использовать CURSOR для выделения SET CLOCK	1.3.3.2		Use CURSOR to highlight SET CLOCK.

1. Предполетная Процедура

TU-144LL Experiment 2.1 Test Procedures 1. Pre-Flight Procedures

II posepka KSA	<u>_</u> မ		Instrumentation Check
Описание	Этап	7	Description
Нажать клавишу SELECT ITEM	1.3.3.3		Press SELECT ITEM softkev.
Сравнить время CURRENT CLOCK с временем на дисплее IRIG В TIME CODE DISPLAY.	1.3.3.4		Compare CURRENT CLOCK time with the IRIG B TIME CODE DISPLAY.
Использовать CURSOR для выделения времени TIME, затем ввести правильное время с помощью кнопок с цифрами в секции VALUE ENTRY. Нажать кнопку ENTER в секции VALUE ENTRY.	TIME, 1.3.3.5		Use CURSOR to highlight TIME, then enter correct time with numbered buttons in VALUE ENTRY section. Press ENTER button in VALUE ENTRY section.
Нажать клавишу SET CLOCK, затем клавишу DONE.	1.3.3.6		Press SET CLOCK softkey, then DONE softkey.
BOTTOBIATION OF COMMON TANGETOR			
нажать кнопку DIRECTORY в секции SYSTEM FUNCTIONS, затем нажать клавишу READ EOD DIR.	1.3.4		Insert new tape into METRUM recorder, press DIRECTORY button in SYSTEM FUNCTIONS section, then press READ EOD DIR softkey.

Проверка МЕТВИМ голосом.	1.4		METRIIM Voice Chack
Описание			
	Этап	٨	Description
Подсоединить усилитель голосового микрофона голоса к каналу 32 магнитофона МЕТRUM. Прикрепить прищепкой прицепительный микрофон к одежде приблизительно 10 ст ото рта.	1.4.1		Hook up voice microphone amplifier to METRUM recorder channel 32. Attach clip-on voice microphone to clothing approximately 4-inches (10 cm) from mouth.
Нажать кнопку МЕМОRY в секции SET UP и при помощи курсора высветить установленное название TU-144 Flight Test. Нажать клавишу RECALL SET UP, а затем RECALL.	1.4.2		Press MEMORY button in SETUP section and use CURSOR to highlight TU-144 FLIGHT TEST setup name. Press RECALL SETUP softkey, then RECALL softkey.
Нажать кнопку ВАR в секции DISPLAY и перевести курсор на канал 32.	1.4.3		Press BAR button in DISPLAY section and move cursor to channel 32.

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TU-144LL Experiment 2.1 Test Procedures 1. Pre-Flight Procedures

1. Предполетная Процедура

Проверка МЕТRUM голосом.	1.	1.4	METRUM Voice Check
Описание	Этап	٨	Description
Нажать тумблер усилителя голосового микрофона для установления контакта и удержать его. Говорить также, как и во время полета, и следить за дисплеем шкалы на METRUM. Если показания шкалы слишком малые или слишком большие, переставить CURSOR вниз на VOLTS PEAK и отрегулировать уровень при помощи кнопок INCR и DECR в секции VALUE ENTRY. По окончании отпустить тумблер на усилителе микрофона голоса.	1.4.4		Press toggle switch on voice microphone amplifier to momentary on position and hold. Talk as you would during flight and observe the bar display on the METRUM. If bar is under- or over-ranging, move CURSOR down to VOLTS PEAK and adjust level using INCR and DECR buttons in VALUE ENTRY section. Release the toggle switch on voice microphone amplifier when finished.
Если уровни установлены, нажать кнопку МЕМОВУ в секции SET UP и использовать CURSOR для выделения установленного названия TU-144 Flight Test. Нажать клавишу SAVE SET UP, а затем SAVE.	1.4.5		If levels were adjusted, press MEMORY button in SETUP section and use CURSOR to highlight TU-144 FLIGHT TEST setup name. Press SAVE SETUP softkey, then SAVE softkey.
Отсоединить разъем выхода усилителя голосового микрофона, оставив короткий кабель, присоединенный к каналу 32 МЕТRUM. Закрепить усилитель голосового микрофона и прикрепляющийся микрофон для использования оператором.	1.4.6		Disconnect voice microphone amplifier output jack, leaving short cable connected to METRUM channel 32. Secure voice microphone amplifier and clip-on microphone for use by operator.

Калибровка микрофонов	1.5	ດ	Microphone Calibration
Описание	Этап	٦	√ Description
До продолжения работ дать микрофонам прогреться 1.5.0 в течение двух часов, начиная с п. 1.2.8.	1.5.0		Before proceeding further, allow 2 hours for warm-up of microphones, starting from step 1.2.8.
Установить калибратор на 1кHz и 114dB для следующих калибровок.	1.5.1		Set calibrator on 1 kHz and 114 dB for the following calibrations.

1. Предполетная Процедура

TU-144LL Experiment 2.1 Test Procedures 1. Pre-Flight Procedures

Калибровка микрофонов	1.5		Microphone Calibration
Описание	Этап	7	Description
Установить DATA CHANNEL MULTIPLEXER SELECTOR на BANK В (Box 104).	1.5.2		Set DATA CHANNEL MULTIPLEXER SELECTOR to BANK B (BOX 104).
Нажать кнопку MEMORY в секции SET UP и использовать CURSOR для выделения установленного названия TU-144 MIC CAL. Нажать клавишу RECALL SET UP, затем RECALL.	1.5.3		Press MEMORY button in SETUP section and use CURSOR to highlight TU-144 MIC CAL setup name. Press RECALL SETUP softkey, then RECALL softkey.
Для каждого из 8 микрофонов записать сигнал калибратора в течение тридцати (30) секунд на магнитофон МЕТВUМ. На МЕТВUМ отключить все входящие каналы (при помощи меню INPUT CHAN), за исключением калибруемого канала микрофона. Сделать отметку в дневнике калибровки микрофона. Примечание: замерить выход канала на SD-380 и подождать до установки компенсации постоянного тока, перед тем как начать накапливать данные.	1.5.4		Overview: For each of the 8 microphones, record the calibrator signal for thirty (30) seconds on the METRUM recorder. Turn off all input channels on METRUM (using INPUT CHAN menu) except for microphone channel being calibrated. Fill in microphone calibration log sheet. Operation requires two people: calibrator operator (OPC), instrumention rack operator (OPR). Use radio telephones to communicate. (Note: Monitor output channel on SD-380 and wait until DC offset settles out
	1.5.4.1		before acquiring data.) OPR: Obtain current atmospheric pressure from flight
			personnel and record on data sheet. Obtain current cabin interior temperature and record on data sheet.
	1.5.4.2		OPC: move to next microphone. OPR: turn off all channels on METRUM except for microphone being calibrated.
	1.5.4.3		OPR: enter Test Name (INPUT CHAN screen)
	1.5.4.4		OPR: connect METRUM output channel to input channel being calibrated (OUTPUT CHAN screen)
	1.5.4.5		OPC: make sure calibrator is OFF. Avoid static electricity discharge. Slip calibrator gently over microphone. Select 1 KHz. Turn ON to 114 dB.

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ТУ-144ЛЛ Эксперимент 2.1 Процедура Испытания

1. Предполетная Процедура

TU-144LL Experiment 2.1 Test Procedures 1. Pre-Flight Procedures

Капибровка микрофонов	1.5	10	Microphone Calibration
	1		
Описание	Этап	٨	Description
	1.5.4.6		OPR: On METRUM bar display select the channel being calibrated and determine proper range setting.
	1.5.4.7		OPR: On SD-380 watch signal (nice sine wave?). Wait for DC component to die out.
	1.5.4.8		OPR: Write down beginning block number
	1.5.4.9		OPR: Record signal on METRUM for 30 seconds
	1.5.4.		OPR: Tell OPC to turn calibrator off OPC: Avoid static electricity discharge. Gently remove calibrator from microphone.
	1.5.4.		OPR: Write down ending block number and other relevant information
Нажать кнопку МЕМОВУ в секции SET UP и при помощи CURSOR высветить установленное название TU-144 Flight Test. Нажать клавишу RECALL SET UP, а затем RECALL. Примечание: это делается в рамках подготовки к летным измерениям.	1.5.5		Press MEMORY button in SETUP section and use CURSOR to highlight TU-144 FLIGHT TEST setup name. Press RECALL SETUP softkey, then RECALL softkey. (Note: This is in preparation for the flight test measurements)
(По выбору) Нажать кнопку INPUT CHAN в секции SET UP и клавишу TEST NAME. Используя клавиатуру, напечатать название теста.	1.5.6		(Optional) Press INPUT CHAN button in SETUP section and TEST NAME softkey. Type in a test name using keypad.
Вытянуть предохранутель СВ5 и закрыть его белым колпачком (Вох 101).	1.5.7		Pull CB5 breaker and secure it with a white collar (BOX 101).

Страница Отметка о Выполнении

TU-144LL Experiment 2.1 Test Procedures 1. Pre-Flight Procedures

1. Предполетная Процедура

Переход с наземного питания на вспомогательный блок питания ВСУ	<u>-</u>	1.6	Switch Power from Ground Power to APU
Описание	Этап	7	Description
Отменяется	1.6.1		DELETED
До переключения питания с наземного на вспомогательный блок питания ВСУ экипаж самолета в кабине или на Земле предупреждает об этом оператора.	1.6.2		Cockpit/ground crew informs operator prior to switching power from ground power to APU.
Непосредственно перед переключением наземного питания на вспомогательный блок питания (ВСУ), вытянуть и поставить вниз тумблер MASTER POWER в положение ОFF (Вох 104).	1.6.3		Just before power is switched from ground power to APU, pull out and down on MASTER POWER toggle switch to OFF position (BOX 104).
После переключения питания на ВСУ вытянуть и поставить MASTER POWER в верхнее положение ON, для подачи питания к этажерке K3A (Box 104).	1.6.4		After power has been switched to APU, pull out and up on MASTER POWER toggle switch to ON position to power up instrumentation pallet (BOX 104)
Проверить подачу питания по трем зеленым индикаторам: один- для MASTER POWER, второй - для 115V 400Hz, третий - для 27 V DC.	1.6.5		Verify power on with three green lights; one for MASTER POWER, one for 115V 400 Hz, one for 27 VDC (BOX 104).
Убедиться, что работают охлаждающие вентиляторы в верхней части этажерки КЗА.	1.6.6		Verify cooling fans on top of pallet are running.

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ТУ-144ЛЛ Эксперимент 2.1 Процедура Испытания 2. Процедуры предвзлетные.

TU-144LL Experiment 2.1 Test Procedures 2. Procedures Before Takeoff

Примечание:	2.0	Note
Работы по секциям с 2. по 2.8 включительно выполняются американскими специалистами совместно со специалистами АНТК им. А.Н.Туполева.		The work in sections 2. through 2.8, inclusive, will be performed by the US Team with the support of Tupolev personnel.

Принятие решения лететь/не лететь	2.1	Go-No Go Decision
Описание	Этап	Description
Проверить перечень критических параметров	2.1.1	Check critical parameters list.
Если все в порядке, сообщить экипажу кабины и ответственному за провеление эксперимента. что	2.1.2	If everything is OK, tell cockpit/test director that Experiment 2.1 is ready to take measurements.
эксперимент 2.1 готов для записи данных.		

Переключение питания с ВСУ на генератор.	2.2	Switch Power from APU to Generator
Описание	Этап	Description
До переключения питания с ВСУ на питание от генератора самолета, экипаж извещает об этом оператора.	2.2.1	Cockpit informs operator prior to switching power from APU to ship's generator.
Непосредственно перед переключением питания с ВСУ на генератор самолета, втянуть вниз тумблер MASTER SWITCH и установить его в положение OFF (Box 104).	2.2.2	Just before power is switched from APU to ship's generator, pull out and down on MASTER POWER toggle switch to OFF position (BOX 104).
После переключения питания на генератор самолета, 2.2.3 вытянуть вверх тумблер MASTER SWITCH в положение ОN для подачи питания к этажерке КЗА (Вох 104).	2.2.3	After power has been switched to ship's generator, pull out and up on MASTER POWER toggle switch to ON position to power up instrumentation pallet (BOX 104).

2. Процедуры предвэлетные.

TU-144LL Experiment 2.1 Test Procedures 2. Procedures Before Takeoff

Переключение питания с ВСУ на генератор.	2.2		Switch Power from APU to Generator
Описание	Этап	7	Description
Проверить подачу питания по трем зеленым индикаторам: один для MASTER POWER, второй для 115V 400Hz, третий для 27V DC(Box 104).	2.2.4		Verify power on with three green lights; one for MASTER POWER, one for 115V 400 Hz, one for 27 VDC (BOX 104).
Убедиться, что работают охлаждающие вентиляторы в 2.2.5 верхней части этажерки КЗА.	2.2.5		Verify cooling fans on top of pallet are running.

Проверка голосовой связи с кабиной и прикрепление голосового микрофона магнитофона МЕТВUМ.	2.3	Cockpit Voice Check and METRUM Voice Microphone Hook-up
Описание	Этап	Description
Проверить двустороннюю связь с экипажем в кабине. 2.3.1		Confirm two-way intercom with cockpit.
Прикрепить кабель, подсоединенный к 32 каналу магнитофона METRUM к выходу усилителя голосового микрофона и закрепить голосовой микрофон к одежде примерно в 4-х дюймах (10см) от рта.	2.3.2	Hook up cable connected to <i>METRUM</i> recorder channel 32 to voice microphone amplifier output jack. Attach clip-on voice microphone to clothing approximately 4-inches (10 cm) from mouth

Наземные измерения (Режим испытаний #G1) (Самолет на стоянке, Двигатели на холостом ходу, СКВ включена)	2.4	Ground Measurements (Test Condition #G1) (Stationary Aircraft, Engines Idling, ECS On)	Test Condition #G1) ines Idling, ECS On)
Описание	Этап	Description	
Проверить, что СКВ (система кондиционирования воздуха) работает на полную мощность.	2.4.1	Verify that ECS (Environmental Control System = air conditioning) is generating at full capacity.	Solution System = air

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TU-144LL Experiment 2.1 Test Procedures 2. Procedures Before Takeoff

2. Процедуры предвзлетные.

Наземные измерения (Режим испытаний	2.4	4	Ground Measurements (Test Condition #G1)
#G1) (Самолет на стоянке, Двигатели на холостом ходу, СКВ включена)			(Stationary Aircraft, Engines Idling, ECS On)
Описание	Этап	^	Description
На магнитофоне METRUM (Вох 207) нажать кнопку SPEED секции TRANSPORT, а затем клавишу ENABLE RECORDING. До продолжения операций убедиться в том, что надпись READY появилась в верхнем правом углу экрана.	2.4.2		On METRUM (BOX 207), press SPEED button in TRANSPORT section and then ENABLE REC-READY softkey. Wait until a READY message appears in upper right corner of screen before proceeding.
лереключить DATA CHANNEL MULTIPLEXER SELECTOR на BANK A (Box 104).	2.4.3		Switch DATA CHANNEL MULTIPLEXER SELECTOR to BANK A (BOX 104).
На новом справочном листке технических данных записать название кассеты, число, номер испытания, режим испытания, положение DATA CHANNEL MULTIPLEXER SELECTOR и номер начального блока.	2.4.4		On a new data sheet, record cassette name and date, run number, test condition, DATA CHANNEL MULTIPLEXER SELECTOR position and starting block number.
Примечание: текущий номер испытания является простым способом идентификации определенной записи. Текущий номер испытания увеличивается при каждой произведенной записи. Отсчет номера испытания никогда не возвращается к 1 и будет возрастать даже для кассет с данными и от полета к			(Note: The run number is an easy means of identifying a particular record. The run number is incremented for each record taken. The run number count is never reset to 1 and will increase even across data cassettes and flights.)
полету. Примечание: Номер блока указывается под надписью READY в верхнем правом углу экрана.			(Note: The block number is found just below the READY message in the top right corner of the screen).
Примечание: Название кассеты можно найти, нажав кнопку DIRECTORY в секции SYSTEM FUNCTIONS. Название кассеты CASSETTE NAME появляется рядом с верхним левым углом экрана.			(Note: The cassette name can be found by pressing the DIRECTORY button in SYSTEM FUNCTIONS section. CASSETTE NAME is near the upper left corner of the screen.)

ТУ-144ЛЛ Эксперимент 2.1 Процедура Испытания 2. Процедуры предвзлетные.

TU-144LL Experiment 2.1 Test Procedures 2. Procedures Before Takeoff

Наземные измерения (Режим испытаний	2.4	4	Ground Moseiromonto (Toot Oct. 1111)
#G1) (Самолет на стоянке, Двигатели на холостом ходу, СКВ включена)	i	•	(Stationary Aircraft, Engines Idling, ECS On)
Описание	Этап	7	Description
Для автоматического переключения диапазона измерений уровня входящего сигнала на МЕТВUМ проделать следующие операции:	2.4.5		Perform the following procedures to autorange the input level on the METRUM:
	2.4.5.1		Press BAR button in DISPLAY section.
	2.4.5.2		Press AUTORANGE SOFTKEYS softkey (softkey should be lit after pressing).
Нажать клавишу ENABLE AUTORANGE и подождать пока погаснет освещение клавиши ENABLE AUTORANGE.	2.4.5.3		Press ENABLE AUTORANGE softkey and wait until ENABLE AUTORANGE softkey light turns itself off.
атия	2.4.5.4		Press AUTORANGE MODE softkey (softkey should be lit after pressing).
ous.	2.4.5.5		Press INCR button in VALUE ENTRY section to switch to CONTINUOUS autorange mode.
Нажать клавишу ENABLE AUTORANGE (клавиша должна загореться после нажатия) и подождать 10 секунд.	2.4.5.6		Press ENABLE AUTORANGE softkey (softkey should be lit after pressing) and wait 10 seconds.
Для отмены команды нажать клавишу ENABLE AUTORANGE еще раз. После нажатия клавиша должна погаснуть.	2.4.5.7		Press ENABLE AUTORANGE softkey again to disable. Softkey should be unlit after pressing.
	2.4.5.8		Press DECR button in VALUE ENTRY section to switch to BRIEF autorange mode.
Нажать клавишу AUTORANGE SOFTKEYS для выхода из режима автоматического переключения диапазона измерений (после нажатия клавиша должна погаснуть).	2.4.5.9	-	Press AUTORANGE SOFTKEYS softkey to exit autorange function (softkey should be unlit after pressing).

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ТУ-144ЛЛ Эксперимент 2.1 Процедура Испытания 2. Процедуры предвзлетные.

TU-144LL Experiment 2.1 Test Procedures 2. Procedures Before Takeoff

	2.4		Ground Measurements (Test Condition #G1)
наземные измерения (темли испытати) #G1) (Самолет на стоянке, Двигатели на холостом ходу, СКВ включена)	i		(Stationary Aircraft, Engines Idling, ECS On)
	Этап	7	Description
опку OVERRANGE CLEAR в секции DISPLAY. держивать кнопку RECORD. Удерживая СОRD нажать кнопку PLAY, затем отпустить	2.4.6		Press OVERRANGE CLEAR button in DISPLAY section. Press RECORD and hold. While holding RECORD, press PLAY, then release both buttons.
Примечание: клавиши OVERRANGE CHECKING и OVERRANGE HOLD должны загореться. Если они не загорятся, на них следует нажать.			(Note: The <i>OVERRANGE CHECKING</i> and <i>OVERRANGE HOLD</i> softkeys should be lit. If they are not, press them.)
Примечание: при подготовке МЕТRUM к записи в течение нескольких секунд будет мигать красный индикатор, в верхнем правом углу экрана замигает надпись RECORD. Когда МЕТRUM начнет записывать, индикатор и надпись будут гореть постоянно. Во время записи счет блоков будет также увеличиваться.	-		(Note: Red light will blink and <i>RECORD</i> message will flash in upper right corner of screen for a few seconds while the <i>METRUM</i> gets ready to record. Light and message will become steady when the <i>METRUM</i> is actually recording. Block count will also increase while recording.)
	2.4.7		Record data for two (2) minutes after the light has become steady, then press STOP. While recording, provide relevant voice annotation. Record end block number, condition of overrange indicator and any comments on data sheet. Record cabin pressure and temperature on data sheet.
R SELECTOR	2.4.8		Switch DATA CHANNEL MULTIPLEXER SELECTOR to BANK B (BOX 104).

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ТУ-144ЛЛ Эксперимент 2.1 Процедура Испытания 2. Процедуры предвалетные.

TU-144LL Experiment 2.1 Test Procedures 2. Procedures Before Takeoff

Наземные измерения (Режим испытаний #G1) (Самолет на стоянке, Двигатели на холостом ходу, СКВ включена)	2.4	4	Ground Measurements (Test Condition #G1) (Stationary Aircraft, Engines Idling, ECS On)
Описание	Этап	7	Description
В справочном листке технических данных следует указать номер испытания, режим испытания, положение DATA CHANNEL MULTIPLEXER SELECTOR и номер стартового (=начального) блока.	2.4.9		Record run number, test condition, DATA CHANNEL MULTIPLEXER SELECTOR position and starting block number on data sheet.
Выполнить операции для автоматического переключения диапазона от пункта 2.4.5.1 до пункта 2.4.5.9.	2.4.10		Perform again the autorange procedures described in steps 2.4.5.1 through 2.4.5.9.
Нажать кнопку OVERRANGE CLEAR в секции DISPLAY. Нажать кнопку RECORD и удержать ее. Удерживая кнопку RECORD нажать кнопку PLAY, затем отпустить обе кнопки.	2.4.11		Press OVERRANGE CLEAR button in DISPLAY section. Press RECORD and hold. While holding RECORD, press PLAY, then release both buttons.
Записать данные в течение двух (2) минут после прекращения мигания индикатора и нажать STOP. Во время записи голосом следует добавить соответствующие комментарии. На справочном листке технических данных следует записать номер последнего блока, показания индикатора выхода за пределы диапазона и любые другие замечания.	2.4.12		Record data for two (2) minutes after the light has become steady, then press STOP. While recording, provide relevant voice annotation. Record end block number, condition of overrange indicator and any comments on data sheet.
Сообщить экипажу в кабине о готовности к переходу на следующий режим.	2.4.13		Inform cockpit ready for next condition.

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ТУ-144ЛЛ Эксперимент 2.1 Процедура Испытания 2. Процедуры предвзлетные.

TU-144LL Experiment 2.1 Test Procedures 2. Procedures Before Takeoff

CKB OTFINIONS	2	Ground Measurements (Test Condition # 42) (Stationary Aircraft, Engines Idling, ECS Off)
Описание Этап	7 5	Description
Проверить, что СКВ (система кондиционирования 2.5.1 возлуха) отключена.	-	Verify that ECS (Environmental Control System = air conditioning) is off.
Если в верхнем правом углу экрана МЕТВUМ все еще появляется слово READY, перейти к следующей операции. Если нет, то следует нажать кнопку SPEED в секции TRANSPORT, а затем клавишу ENABLE RECRED и подождать, пока в верхнем правом углу экрана появится слово READY.	<i>c</i> i	If READY message still appears in upper right corner of METRUM screen, proceed to next step. Otherwise, press SPEED button in TRANSPORT section and then ENABLE REC-READY softkey. Wait until a READY message appears in upper right corner of screen before proceeding.
Переключить DATA CHANNEL MULTIPLEXER SELECTOR 2.5.3 на BANK A (Box 104).	က	Switch DATA CHANNEL MULTIPLEXER SELECTOR to BANK A (BOX 104).
На справочном листке технических данных записать номер испытания, режим испытания, положение DATA CHANNEL MULTIPLEXER SELECTOR и номер начального блока.	4.	Record run number, test condition, DATA CHANNEL MULTIPLEXER SELECTOR position and starting block number on data sheet.
Для автоматического переключения диапазона 2.5.5 измерений уровня входящего сигнала на МЕТВUМ проделать следующие операции:	.5	Perform the following procedures to autorange the input level on the METRUM:
Нажать кнопку ВАВ в секции DISPLAY;	5.1	Press BAR button in DISPLAY section.
Нажать клавишу AUTORANGE SOFTKEYS (после 2.5.5.2 нажатия клавиша должна загораться).	5.2	Press AUTORANGE SOFTKEYS softkey (softkey should be lit after pressing).
Нажать клавишу ENABLE AUTORANGE и подождать 2.5.5.3 пока погаснет освещение клавиши ENABLE AUTORANGE.	5.3	Press ENABLE AUTORANGE softkey and wait until ENABLE AUTORANGE softkey light turns itself off.
Нажать клавишу AUTORANGE MODE (после нажатия 2.5.5.4 клавиша должна загореться).	5.4	Press AUTORANGE MODE softkey (softkey should be lit after pressing).

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ТУ-144ЛЛ Эксперимент 2.1 Процедура Испытания 2. Процедуры предвзлетные.

TU-144LL Experiment 2.1 Test Procedures 2. Procedures Before Takeoff

Наземные измерения (Режим испытаний #G2) (Самолет на стоянке, Двигатели на холостом ходу, СКВ отключена)	2.5	2	Ground Measurements (Test Condition #G2) (Stationary Aircraft, Engines Idling, ECS Off)
Описание	Этап	>	Description
Нажать кнопку INCR в секции VALUE ENTRY для переключения в режим автоматического переключения диапазона измерений -CONTINUOUS.	2.5.5.5		Press INCR button in VALUE ENTRY section to switch to CONTINUOUS autorange mode.
Нажать клавишу ENABLE AUTORANGE (клавиша должна загореться после нажатия) и подождать 10 секунд.	2.5.5.6		Press ENABLE AUTORANGE softkey (softkey should be lit after pressing) and wait 10 seconds.
Для отмены команды нажать клавишу ENABLE AUTORANGE еще раз. После нажатия клавиша должна погаснуть.	2.5.5.7		Press ENABLE AUTORANGE softkey again to disable. Softkey should be unlit after pressing.
	2.5.5.8		Press DECR button in VALUE ENTRY section to switch to BRIEF autorange mode.
Нажать клавишу AUTORANGE SOFTKEYS для выхода из режима автоматического переключения диапазона измерений (после нажатия клавиша должна погаснуть).	2.5.5.9		Press AUTORANGE SOFTKEYS softkey to exit autorange function (softkey should be unlit after pressing).
Нажать кнопку OVERRANGE CLEAR в секции DISPLAY. Нажать и удерживать кнопку RECORD. Удерживая кнопку RECORD нажать кнопку PLAY, затем отпустить обе кнопки.	2.5.6		Press OVERRANGE CLEAR button in DISPLAY section. Press RECORD and hold. While holding RECORD, press PLAY, then release both buttons.

2. Процедуры предвзлетные.

			(CO# moitibaco toot)
Наземные измерения (Режим испытаний #G2) (Самолет на стоянке, Двигатели на	2.5	·	Ground Measurements (Test Condition # 92) (Stationary Aircraft, Engines Idling, ECS Off)
Описание	Этап	7	Description
Записать данные в течение (2) минут после стабилизации (прекращения мигания) индикатора и нажать STOP. Во время записи голосом следует добавить соответствующие комментарии. На справочном листке технических данных следует записать номер последнего блока, показания индикатора выхода за пределы диапазона и любые другие замечания. На справочном листке технических данных следует жазать давления и температура в кабине.	2.5.7		Record data for two (2) minutes after the light has become steady, then press STOP. While recording, provide relevant voice annotation. Record end block number, condition of overrange indicator and any comments on data sheet. Record cabin pressure and temperature on data sheet.
Переключить DATA CHANNEL MULTIPLEXER SELECTOR на BANK В (Box 104).	2.5.8		Switch DATA CHANNEL MULTIPLEXER SELECTOR to BANK B (BOX 104).
В справочном листке технических данных следует указать номер испытания, режим испытания, положение DATA CHANNEL MULTIPLEXER SELECTOR и номер стартового блока.	2.5.9		Record run number, test condition, DATA CHANNEL MULTIPLEXER SELECTOR position and starting block number on data sheet.
Выполнить операции для автоматического переключения диапазона от пункта 2.5.5.1 до пункта 2.5.5.9.	2.5.10		Perform again the autorange procedures described in steps 2.5.5.1 through 2.5.5.9.
Нажать кнопку OVERRANGE CLEAR в секции DISPLAY. Нажать кнопку RECORD и удержать ее. Удерживая кнопку RECORD нажать кнопку PLAY, затем отпустить обе кнопки.	2.5.11		Press OVERRANGE CLEAR button in DISPLAY section. Press RECORD and hold. While holding RECORD, press PLAY, then release both buttons.

ТУ-144ЛЛ Эксперимент 2.1 Процедура Испытания 2. Процедуры предвзлетные.

TU-144LL Experiment 2.1 Test Procedures 2. Procedures Before Takeoff

Наземные измерения (Режим испытаний #G2) (Самолет на стоянке, Двигатели на холостом ходу, СКВ отключена)	2.5	Ground Measurements (Test Condition #G2) (Stationary Aircraft, Engines Idling, ECS Off)
Описание	Этап	Description
Записать данные в течение двух (2) минут после прекращения мигания индикатора и нажать STOP. Во время записи голосом следует добавить соответствующие комментарии. На справочном листке технических данных следует записать номер последнего блока, показания индикатора выхода за пределы диапазона и любые другие замечания.	2.5.12	Record data for two (2) minutes after the light has become steady, then press STOP. While recording, provide relevant voice annotation. Record end block number, condition of overrange indicator and any comments on data sheet.
Сообщить экипажу в кабине о готовности к переходу 2.5.13 на следующий режим.	2.5.13	Inform cockpit ready for next condition.

Наземные измерения (Режим испытаний G3-G6) (Самолет на стоянке, Двигатели работают, СКВ отключена)	2.6		Ground Measurements (Test Conditions G3-G6) (Stationary Aircraft, Engines Running, ECS Off)
Описание	Этап	>	Description
Проверить, что СКВ (система кондиционирования воздуха) отключена.	2.6.1		Verify that ECS (Environmental Control System = air conditioning) is off.
Произвести операции от 2.6.2 до 2.6.13 для каждого режима, перечисленного ниже:			Perform steps 2.6.2 through 2.6.13 for each condition indicated below:

Режим	:	Двигатели работают в холостом состоянии		Test Condition	Test Condition Engines, Thrust Lever Position	Engines Idling
G3	3, 72%	1,2,4		G 3	3, 72%	12.4
G4	3, 98%	1,2,4		G4	3, 98%	124
G5	4, 72%	1,2,3		G5	4. 72%	123
95	4, 98%	1,2,3		G6	4, 98%	1.2.3
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ТУ-144ЛЛ Эксперимент 2.1 Процедура Испытания 2. Процедуры предвзлетные.

TU-144LL Experiment 2.1 Test Procedures 2. Procedures Before Takeoff

Наземные измерения (Режим испытаний G3- G6) (Самолет на стоянке, Двигатели	2.6		Ground Measurements (Test Conditions G3-G6) (Stationary Aircraft, Engines Running, ECS Off)
работают, СКВ отключена)			
Описание	Этап	٦	Description
Перейти к следующей операции, если в правом верхнем углу экрана МЕТВUМ появится слово READY. В противном случае нажать кнопку SPEED в секции TRANSPORT, а затем клавишу ENABLE REC-READY. До перехода к следующей операции подождать, пока в верхнем правом углу экрана появится слово READY.	2.6.2		If READY message still appears in upper right corner of METRUM screen, proceed to next step. Otherwise, press SPEED button in TRANSPORT section and then ENABLE REC-READY softkey. Wait until a READY message appears in upper right corner of screen before proceeding.
Переключить DATA CHANNEL MULTIPLEXER SELECTOR на BANK A (Box 104).	2.6.3		Switch DATA CHANNEL MULTIPLEXER SELECTOR to BANK A (BOX 104).
На справочном листке технических данных записать номер испытания, режим испытания, положение DATA CHANNEL MULTIPLEXER SELECTOR и номер начального блока.	2.6.4		Record run number, test condition, DATA CHANNEL MULTIPLEXER SELECTOR position and starting block number on data sheet.
Для автоматического переключения диапазона измерений уровня входящего сигнала на МЕТВUМ проделать следующие операции:	2.6.5		Perform the following procedures to autorange the input level on the METRUM:
Нажать кнопку ВАR в секции DISPLAY;	2.6.5.1		Press BAR button in DISPLAY section.
Нажать клавишу AUTORANGE SOFTKEYS (после нажатия клавиша должна загораться).	2.6.5.2		Press AUTORANGE SOFTKEYS softkey (softkey should be lit after pressing).
Нажать клавишу ENABLE AUTORANGE и подождать пока погаснет освещение клавиши ENABLE AUTORANGE.	2.6.5.3		Press ENABLE AUTORANGE softkey and wait until ENABLE AUTORANGE softkey light turns itself off.
Нажать клавишу AUTORANGE MODE (после нажатия клавиша должна загореться).	2.6.5.4		Press AUTORANGE MODE softkey (softkey should be lit after pressing).
Нажать кнопку INCR в секции VALUE ENTRY для переключения в режим автоматического переключения диапазона измерений -CONTINUOUS.	2.6.5.5		Press INCR button in VALUE ENTRY section to switch to CONTINUOUS autorange mode.

ТУ-144ЛЛ Эксперимент 2.1 Процедура Испытания

2. Процедуры предвзлетные.

Наземные измерения (Режим испытаний G3-	2.6		Ground Moseurometry (Tool Castering
		-	(Stationary Aircraft, Engines Running, ECS Off)
Описание	Этап	>	Description
Нажать клавишу ENABLE AUTORANGE (клавиша должна загореться после нажатия) и подождать 10 секунд.	2.6.5.6		Press ENABLE AUTORANGE softkey (softkey should be lit after pressing) and wait 10 seconds.
Для отмены команды нажать клавишу ENABLE AUTORANGE еще раз. После нажатия клавиша должна погаснуть.	2.6.5.7		Press ENABLE AUTORANGE softkey again to disable. Softkey should be unlit after pressing.
Нажать кнопку DECR в секции VALUE ENTRY для переключения в режим BRIEF - автоматического переключения диапазона измерений.	2.6.5.8		Press DECR button in VALUE ENTRY section to switch to BRIEF autorange mode.
Нажать клавишу AUTORANGE SOFTKEYS для выхода из режима автоматического переключения диапазона измерений (после нажатия клавиша должна погаснуть).	2.6.5.9		Press AUTORANGE SOFTKEYS softkey to exit autorange function (softkey should be unlit after pressing).
Нажать кнопку OVERRANGE CLEAR в секции DISPLAY. Нажать и удерживать кнопку RECORD. Удерживая кнопку RECORD нажать кнопку PLAY, затем отпустить обе кнопки.	2.6.6		Press OVERRANGE CLEAR button in DISPLAY section. Press RECORD and hold. While holding RECORD, press PLAY, then release both buttons.
Записать данные в течение (1) минуты после стабилизации (прекращения мигания) индикатора и нажать STOP. Во время записи голосом следует добавить соответствующие комментарии. На справочном листке технических данных следует записать номер последнего блока, показания индикатора выхода за пределы диапазона и любые другие замечания. На справочном листке технических данных следует указать давления и температура в кабине.	2.6.7		Record data for one (1) minute after the light has become steady, then press <i>STOP</i> . While recording, provide relevant voice annotation. Record end block number, condition of overrange indicator and any comments on data sheet. Record cabin pressure and temperature on data sheet. Conditions G4 and G6: Wait for condition to be reestablished. Available record time with afterburners is only 20 seconds.

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ТУ-144ЛЛ Эксперимент 2.1 Процедура Испытания 2. Процедуры предвзлетные.

Наземные измерения (Режим испытаний G3- G6) (Самолет на стоянке, Двигатели	2.6	9	Ground Measurements (Test Conditions G3-G6) (Stationary Aircraft, Engines Running, ECS Off)
Описание	Этап	٦	Description
ле последних наземных измерений: нажать МОВУ в секции SET UP и использовать ля выделения установленного названия TU-Геst. Нажать клавишу SAVE SET UP, затем те завершения этих операций клавиша JP возвратится в прежнее положение, она является крайне левой. Примечание: ановленное название будет аться для испытания при первом взлете	2.6.7.1		After last ground measurement only: Press MEMORY button in SETUP section and use CURSOR to highlight TU-144 FLIGHT TEST setup name. Press SAVE SETUP softkey, then SAVE softkey. When this action is completed, the SAVE SETUP softkey will come back as the left-most softkey. (Note: This setup will be used for first take-off run).
Переключить DATA CHANNEL MULTIPLEXER SELECTOR на BANK В (Box 104).	2.6.8		Switch DATA CHANNEL MULTIPLEXER SELECTOR to BANK B (BOX 104).
В справочном листке технических данных следует указать номер испытания, режим испытания, положение DATA CHANNEL MULTIPLEXER SELECTOR и номер стартового блока.	2.6.9		Record run number, test condition, DATA CHANNEL MULTIPLEXER SELECTOR position and starting block number on data sheet.
Выполнить операции для автоматического переключения диапазона от пункта 2.6.5.1 до пумкта 2.6.5.9.	2.6.10		Perform again the autorange procedures described in steps 2.6.51 through 2.6.5.9.
Нажать кнопку OVERRANGE CLEAR в секции DISPLAY. Нажать кнопку RECORD и удержать ее. Удерживая кнопку RECORD нажать кнопку PLAY, затем отпустить обе кнопки.	2.6.11		Press OVERRANGE CLEAR button in DISPLAY section. Press RECORD and hold. While holding RECORD, press PLAY, then release both buttons.

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ТУ-144ЛЛ Эксперимент 2.1 Процедура Испытания 2. Процедуры предвзлетные.

TU-144LL Experiment 2.1 Test Procedures 2. Procedures Before Takeoff

Наземные измерения (Режим испытаний G3-G6) (Самолет на стоянке, Двигатели работают, СКВ отключена)	2.6	9	Ground Measurements (Test Conditions G3-G6) (Stationary Aircraft, Engines Running, ECS Off)
Описание	Этап	>	Description
Записать данные в течение одной (1) минуты после прекращения мигания индикатора и нажать STOP. Во время записи голосом следует добавить соответствующие комментарии. На справочном листке технических данных следует записать номер последнего блока, показания индикатора выхода за пределы диапазона и любые другие замечания.	2.6.12		Record data for one (1) minute after the light has become steady, then press STOP. While recording, provide relevant voice annotation. Record end block number, condition of overrange indicator and any comments on data sheet.
Сообщить экипажу в кабине о готовности к переходу 2.6.13 на следующий режим успытания. Повторить операции от пункта 2.6.2 до 2.6.12 для режимах испиытания 4 и 5.	2.6.13		Inform cockpit ready for next condition. Repeat steps 2.6.2 through 2.6.12 for test conditions 4 and 5.

Подготовка к взлету	2.7		Prepare for Take-Off
Описание	Этап	-2	Description
Нажать кнопку МЕМОВУ в секции SET UP и при помощи курсора выделить установленное название TU-144 FLIGHT TEST. Нажать клавишу RECALL SETUP и затем клавишу RECALL.	2.7.1		Press MEMORY button in SETUP section and use CURSOR to highlight TU-144 FLIGHT TEST setup name. Press RECALL SETUP softkey, then RECALL softkey.
Вставить новую ленту, нажать кнопку SPEED в секции 2.7.2 ТRANSPORT, а затем клавишу ENABLE REC READY. До перехода к другим операциям подождать пока в верхнем правом углу экрана появится слово READY.	2.7.2		Insert a new tape, then press SPEED button in TRANSPORT section and then ENABLE REC-READY softkey. Wait until a READY message appears in upper right corner of screen before proceeding.
При подготовке к взлету закрыть ящики этажерки и закрепить ключи.	2.7.3	3,4	Secure instrument pallet drawers and keys in preparation for take-off.

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ТУ-144ЛЛ Эксперимент 2.1 Процедура Испытания 2. Процедуры предвзлетные.

TU-144LL Experiment 2.1 Test Procedures 2. Procedures Before Takeoff

			30 H
Подготовка к взлету	2.7		Prepare for Take-Un
Описание	Этап	7	Description
Переключить DATA CHANNEL MULTIPLEXER SELECTOR 2.7.4 на BANK A (Box 104).	2.7.4		Switch DATA CHANNEL MULTIPLEXER SELECTOR to BANK A (BOX 104).
На новом справочном листке технических данных записать название кассеты, число, номер испытания, режим испытания, положение DATA CHANNEL MULTIPLEXER SELECTOR и номер начального блока.	2.7.5		On a new data sheet, record cassette name and date, run number, test condition, DATA CHANNEL MULTIPLEXER SELECTOR position and starting block number.
Американские специалисты выходят из самолета	2.7.6		US Team exits aircraft

TU-144LL Experiment 2.1 Test Procedures 3. Procedures During the Test Flight

Наземные измерения (Режим испытаний G7) (Самолет на стоянке, Двигатели работают.	3.0		Ground Measurements (Test Condition G7)
СКВ включена)			(Stationary Aircraft, Engines Kunning, ECS On)
Описание	Этап	7	Description
Проверить, что СКВ (система кондиционирования воздуха) работает на полную мощность. Все четыре (4) двигателя работают на близко к тяге взлета.	3.0.1		Verify that ECS (Environmental Control System = air conditioning) is running at full load. All four (4) engines at close to takeoff thrust.
Перейти к следующей операции, если в правом верхнем углу экрана МЕТВUМ появится слово READY. В противном случае нажать кнопку SPEED в секции TRANSPORT, а затем клавишу ENABLE REC-READY. До перехода к следующей операции подождать, пока в верхнем правом углу экрана появится слово READY.	3.0.2		If READY message still appears in upper right corner of METRUM screen, proceed to next step. Otherwise, press SPEED button in TRANSPORT section and then ENABLE REC-READY softkey. Wait until a READY message appears in upper right corner of screen before proceeding.
Переключить DATA CHANNEL MULTIPLEXER SELECTOR на BANK A (Box 104).	3.0.3		Switch DATA CHANNEL MULTIPLEXER SELECTOR to BANK A (BOX 104).
На справочном листке технических данных записать номер испытания, режим испытания, положение DATA CHANNEL MULTIPLEXER SELECTOR и номер начального блока.	3.0.4		Record run number, test condition, DATA CHANNEL MULTIPLEXER SELECTOR position and starting block number on data sheet.
Для автоматического переключения диапазона измерений уровня входящего сигнала на МЕТRUM проделать следующие операции:	3.0.5		Perform the following procedures to autorange the input level on the METRUM:
Нажать кнопку ВАВ в секции DISPLAY;	3.0.5.1		Press BAR button in DISPLAY section.
Нажать клавишу AUTORANGE SOFTKEYS (после нажатия клавиша должна загораться).	3.0.5.2		Press AUTORANGE SOFTKEYS softkey (softkey should be lit after pressing).
Нажать клавишу ENABLE AUTORANGE и подождать пока погаснет освещение клавиши ENABLE AUTORANGE.	3.0.5.3		Press ENABLE AUTORANGE softkey and wait until ENABLE AUTORANGE softkey light turns itself off.
Нажать клавишу AUTORANGE MODE (после нажатия клавиша должна загореться).	3.0.5.4		Press AUTORANGE MODE softkey (softkey should be lit after pressing).

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TU-144LL Experiment 2.1 Test Procedures 3. Procedures During the Test Flight

Наземные измерения (Режим испытаний G7) (Самолет на стоянке, Двигатели работают, СКВ включена)	3.0		Ground Measurements (Test Condition G7) (Stationary Aircraft, Engines Running, ECS On)
Описание	Этап	٨	Description
Записать данные в течение (1) минуты после стабилизации (прекращения мигания) индикатора и нажать STOP. Во время записи голосом следует добавить соответствующие комментарии. На справочном листке технических данных следует записать номер последнего блока, показания индикатора выхода за пределы диапазона и любые другие замечания. На справочном листке технических данных следует указать давления и температура в кабине.	3.0.7		Record data for one (1) minute after the light has become steady, then press STOP. While recording, provide relevant voice annotation. Record end block number, condition of overrange indicator and any comments on data sheet. Record cabin pressure and temperature on data sheet.
Переключить DATA CHANNEL MULTIPLEXER SELECTOR 3.0.8 на BANK A (Box 104).	3.0.8		Switch DATA CHANNEL MULTIPLEXER SELECTOR to BANK A (BOX 104).

Замеры при взлете (Режим испытаний #7)	3.1	_	Measurements During Take-Off (Test Condition
			(2#
Описание	Этап	~	Description
Отменяется	3.1.5		DELETED
В справочном листке технических данных следует указать номер испытания, режим испытания, положение DATA CHANNEL MULTIPLEXER SELECTOR и номер стартового блока.	3.1.6.1		Record run number, test condition, DATA CHANNEL MULTIPLEXER SELECTOR position and starting block number on data sheet.
Сообщить экипажу в кабине о готовности к взлету.	3.1.6.2		Inform cockpit ready for take-off.
Непосредственно перед предполетной выкаткой нажать кнопку OVERRANGE CLEAR в секции DISPLAY. Нажать и удержать кнопку RECORD. Удерживая кнопку RECORD, нажать PLAY, затем отпустить обе кнопки.	3.1.7		Just before take-off roll, press OVERRANGE CLEAR button in DISPLAY section. Press RECORD and hold. While holding RECORD, press PLAY, then release both buttons.

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Отметка о Выполнении Страница

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TU-144LL Experiment 2.1 Test Procedures 3. Procedures During the Test Flight

Замеры при взлете (Режим испытаний #7)	3.1		Measurements During Take-Off (Test Condition #7)
Описание	Этап	٨	Description
После покидания кресла после взлета (высота 500 м, если не указано иное), нажать STOP. В справочном листке технических данных следует указать номер стартового блока, показания индикатора выхода за пределы диапазона и любые другие замечания.	3.1.8		After takeoff (altitude 500m, unless otherwise directed), press STOP. Record end block number, condition of overrange indicator, and any comments on data sheet.

Измерения в полете.	3.5	7	Flight Measurements
Описание	Этап	۸	Description
Произвести следующие операции (3.2.2 до 3.2.15) для каждого режима полета.	3.2.1		Perform the following steps (3.2.2 through 3.2.15) for each flight condition.
Перейти к следующей операции, если в правом верхнем углу экрана МЕТВUМ появится слово READY. В противном случае нажать кнопку SPEED в секции TRANSPORT, а затем клавишу ENABLE REC-READY. До перехода к следующей операции подождать, пока в верхнем правом углу экрана появится слово READY.	3.2.2		If READY message still appears in upper right corner of METRUM screen, proceed to next step. Otherwise, press SPEED button in TRANSPORT section and then ENABLE REC-READY softkey. Wait until a READY message appears in upper right corner of screen before proceeding.
Переключить DATA CHANNEL MULTIPLEXER SELECTOR на BANK A (Box 104).	3.2.3		Switch DATA CHANNEL MULTIPLEXER SELECTOR to BANK A (BOX 104).
На справочном листке технических данных записать номер испытания, режим испытания, положение DATA CHANNEL MULTIPLEXER SELECTOR и номер начального блока.	3.2.4		Record run number, test condition, DATA CHANNEL MULTIPLEXER SELECTOR position and starting block number on data sheet.
После достижение нужного режима испитания для автоматического переключения диапазона измерений уровня входящего сигнала на МЕТRUM проделать следующие операции:	3.2.5		When the desired stable test condition has been reached, perform the following procedures to autorange the input level on the METRUM:
зекции DISPLAY;	3.2.5.1		Press BAR button in DISPLAY section.

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TU-144LL Experiment 2.1 Test Procedures 3. Procedures During the Test Flight

Измерения в полете	3.2		Click+ Moseuromonto
	2		
Описание	Этап	>	Description
Нажать клавишу AUTORANGE SOFTKEYS (после нажатия клавиша должна загораться).	3.2.5.2		Press AUTORANGE SOFTKEYS softkey (softkey should be lit after pressing).
ITb	3.2.5.3		Press ENABLE AUTORANGE softkey and wait until ENABLE AUTORANGE softkey light turns itself off.
атия	3.2.5.4		Press AUTORANGE MODE softkey (softkey should be lit after pressing).
Нажать кнопку INCR в секции VALUE ENTRY для переключения в режим автоматического переключения диапазона измерений -CONTINUOUS.	3.2.5.5		Press INCR button in VALUE ENTRY section to switch to CONTINUOUS autorange mode.
Нажать клавишу ENABLE AUTORANGE (клавиша должна загореться после нажатия) и подождать 10 секунд.	3.2.5.6		Press ENABLE AUTORANGE softkey (softkey should be lit after pressing) and wait 10 seconds.
Для отмены команды нажать клавишу ENABLE AUTORANGE еще раз. После нажатия клавиша должна погаснуть.	3.2.5.7	-	Press ENABLE AUTORANGE softkey again to disable. Softkey should be unlit after pressing.
	3.2.5.8		Press DECR button in VALUE ENTRY section to switch to BRIEF autorange mode.
Нажать клавишу AUTORANGE SOFTKEYS для выхода из режима автоматического переключения диапазона измерений (после нажатия клавиша должна погаснуть).	3.2.5.9	,	Press AUTORANGE SOFTKEYS softkey to exit autorange function (softkey should be unlit after pressing).
Нажать кнопку OVERRANGE CLEAR в секции DISPLAY. Нажать и удерживать кнопку RECORD. Удерживая кнопку RECORD нажать кнопку PLAY, затем отпустить обе кнопки.	3.2.6		Press OVERRANGE CLEAR button in DISPLAY section. Press RECORD and hold. While holding RECORD, press PLAY, then release both buttons.

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TU-144LL Experiment 2.1 Test Procedures 3. Procedures During the Test Flight

Измерения в полете.	3.2	2	Flight Measurements
Описание	Этап	١	Description
На справочном листке технических данных следует указать число Маха, высоту, и давления и температура в кабине, голосом производятся соответствующие комментарии.	3.2.7		Record mach number, altitude, cabin pressure, and cabin temperature on data sheet. Provide relevant voice annotation.
Записать данные в течение (1) минуты после стабилизации (прекращения мигания) индикатора и нажать STOP. На справочном листке технических данных следует записать номер последнего блока, показания индикатора выхода за пределы диапазона и любые другие замечания.	3.2.8		Record data for one (1) minute after the light has become steady, then press STOP. Record end block number, condition of overrange indicator and any comments on data sheet.
Переключить DATA CHANNEL MULTIPLEXER SELECTOR на BANK В (Box 104).	3.2.9		Switch DATA CHANNEL MULTIPLEXER SELECTOR to BANK B (BOX 104).
В справочном листке технических данных следует указать номер испытания, режим испытания, положение DATA CHANNEL MULTIPLEXER SELECTOR и номер стартового блока.	3.2.10		Record run number, test condition, DATA CHANNEL MULTIPLEXER SELECTOR position and starting block number on data sheet.
Выполнить операции для автоматического переключения диапазона от пункта 3.2.5.1 до пункта 3.2.5.9.	3.2.11		Perform again the autorange procedures described in steps 3.2.5.1 through 3.2.5.9.
Нажать кнопку OVERRANGE CLEAR в секции DISPLAY. Нажать кнопку RECORD и удержать ее. Удерживая кнопку RECORD нажать кнопку PLAY, затем отпустить обе кнопки.	3.2.12		Press OVERRANGE CLEAR button in DISPLAY section. Press RECORD and hold. While holding RECORD, press PLAY, then release both buttons.
На справочном листке технических данных следует указать число Маха, высоту, и давления и температура в кабине, голосом производятся соответствующие комментарии.	3.2.13		Record mach number, altitude, cabin pressure, and cabin temperature on data sheet. Provide relevant voice annotation.

ТУ-144ЛЛ Эксперимент 2.1 Процедура Испытания 3. Процедуры во время полета.

TU-144LL Experiment 2.1 Test Procedures 3. Procedures During the Test Flight

Измерения в полете.	3.2		Flight Measurements
Описание	Этап	7	Description
Записать данные в течение одной (1) минуты после прекращения мигания индикатора и нажать STOP. На справочном листке технических данных следует записать номер последнего блока, показания индикатора выхода за пределы диапазона и любые другие замечания.	3.2.14		Record data for one (1) minute after the light has become steady, then press STOP. Record end block number, condition of overrange indicator and any comments on data sheet.
Сообщить экипажу в кабине о готовности к переходу 3.2.15 на следующий режим. Повторить операции 3.2.2 до 3.2.14 для последующих режимов.	3.2.15		Inform cockpit ready for next condition. Repeat steps 3.2.2 through 3.2.14 for next test condition.

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TU-144LL Experiment 2.1 Test Procedures 3. Procedures During the Test Flight

Измерения в полете.	3.2	8	Flight Measurements
Описание	Этап	7	Description
Режим готовносеи и записи, запущенный действием в			Notes:
пункте 3.2.2 действует в течении 30 минут. После каждой записи	3.2.16		1) The record ready condition initiated in step 3.2.2 lasts for 30 minutes. The clock is reset to 30 minutes each time a recording is made. If the elapsed time since the
часы вновь на 30 минут. Если время с момента последней записи превысит 25 минут , на экране последней записи превысит 25 минут , на экране появится предупреждение " WARNING: Less than 5 minutes remaining for Record Ready"-Предупреждение , осталось менее 5 минут до режима ГОТОВНОСТИ К 3AПИСИ. В этом сообщении пойдет поминутный отсчет времени до появления надписи "Record Ready disabled , time expired"- состояние готовности к записи прошло , время истекло , а в правом верхнем углу экрана МЕТРУМа появится надпись " STOP "- СТОП. При появлении надписи "Ready"- Готовность в верхнем правом углу экрана МЕТРУМа (даже после появления первой предупреждающей надписи) , часы можно установить вручную на начало отсчета - 30 минут , нажав кнопку "Speed"-Скорость в отделении Transport и , затем , нажав клавишу " Restart time rem "- повторный запуск отсчета времени			last recording exceeds 25 minutes, a warning message will appear on the screen indicating "Warning: Less than 5 minutes remaining for Record Ready." This message will countdown each minute until the message "Record Ready disabled, time expired" appears and a STOP message appears in the upper right corner of the METRUM screen. As long as the READY message appears in the upper right corner of the METRUM screen (even after the first warning message appears), the clock may be manually reset to 30 minutes by pressing the SPED button in the TRANSPORT section and then the RESTART TIME REM. softkey. If the time has expired and the STOP message appears, reinitiate the record ready condition following the procedure in step 3.2.2.
Если время истекло и появляется надпись " Stop " - Стоп , заново запустиь режим готовности к записи - "Record Ready " согласно операциям , описанным в 3.2.2			

TU-144LL Experiment 2.1 Test Procedures 3. Procedures During the Test Flight

Посадка (высота 1000м до приземления)	3.3	က	Landing (Altitude 1000m to Touchdown)
Описание	Этап	7	Description
Перейти к следующей операции, если в правом верхнем углу экрана МЕТВUМ появится слово READY. В противном случае нажать кнопку SPEED в секции TRANSPORT, а затем клавишу ENABLE REC-READY. До перехода к следующей операции подождать, пока в верхнем правом углу экрана появится слово READY.	3.3.1		If READY message still appears in upper right corner of METRUM screen, proceed to next step. Otherwise, press SPEED button in TRANSPORT section and then ENABLE REC-READY softkey. Wait until a READY message appears in upper right corner of screen before proceeding.
Переключить DATA CHANNEL MULTIPLEXER SELECTOR на BANK A (Box 104).	3.3.2		Switch DATA CHANNEL MULTIPLEXER SELECTOR to BANK A (BOX 104).
На справочном листке технических данных записать номер испытания, режим испытания, положение DATA CHANNEL MULTIPLEXER SELECTOR и номер начального блока.	3.3.3		Record run number, test condition, DATA CHANNEL MULTIPLEXER SELECTOR position and starting block number on data sheet.
Когда нужный режим будет практически достигнут,для автоматического переключения уровня измерений на METRUM проделать следующие процедуры.	3.3.4		When near the desired stable test condition, perform the following procedures to autorange the input level on the METRUM:
Нажать кнопку ВАR в секции DISPLAY;	3.3.4.1		Press BAR button in DISPLAY section.
	3.3.4.2		Press AUTORANGE SOFTKEYS softkey (softkey should be lit after pressing).
	3.3.4.3		Press ENABLE AUTORANGE softkey and wait until ENABLE AUTORANGE softkey light turns itself off.
атия	3.3.4.4		Press AUTORANGE MODE softkey (softkey should be lit after pressing).
Нажать кнопку INCR в секции VALUE ENTRY для переключения в режим автоматического переключения диапазона измерений -CONTINUOUS.	3.3.4.5		Press INCR button in VALUE ENTRY section to switch to CONTINUOUS autorange mode.

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TU-144LL Experiment 2.1 Test Procedures 3. Procedures During the Test Flight

Посалка (высота 1000м до приземления)	3.3	m	Landing (Altitude 1000m to Touchdown)
Описание	Этап	7	Description
ивишу ENABLE AUTORANGE (клавиша гореться после нажатия) и подождать 10	3.3.4.6		Press ENABLE AUTORANGE softkey (softkey should be lit after pressing) and wait 10 seconds.
лены команды нажать клавишу ENABLE ANGE еще раз. После нажатия клавиша должна ть.	3.3.4.7		Press ENABLE AUTORANGE softkey again to disable. Softkey should be unlit after pressing.
Нажать кнопку DECR в секции VALUE ENTRY для переключения в режим BRIEF - автоматического переключения диапазона измерений.	3.3.4.8		Press DECR button in VALUE ENTRY section to switch to BRIEF autorange mode.
YS для выхода нения диапазона олжна	3.3.4.9		Press AUTORANGE SOFTKEYS softkey to exit autorange function (softkey should be unlit after pressing).
Нажмите клавишу OVERRANGE CLEAR на дисплее. Нажмите клавишу RECORD и , удерживая ее, нажмите клавишу PLAY и затем отпустите обе клавиши	3.3.5		Press OVERRANGE CLEAR button in DISPLAY section. Press RECORD and hold. While holding RECORD, press PLAY, then release both buttons.
На справочном листке технических данных следует указать число Махавеличину М, высоту, давления и температура в кабине, голосом производятся соответствующие комментарии.	3.3.6		Record mach number, altitude, cabin pressure, and cabin temperature on data sheet. Provide relevant voice annotation.
После приземления нажмите STOP. Запишите номер последнего блока данных, режим работы индикатора OVERRANGE, а также какие-либо комментарии на листе данных.	3.3.7		After landing press STOP. Record end block number, condition of overrange indicator and any comments on data sheet.

TU-144LL Experiment 2.1 Test Procedures 3. Procedures During the Test Flight

Переход на другой источник питания	3.4	4	Power Transfer
Описание	Этап	7	Description
В зависимости от перехода самолета на другой источник питания вазможно перед переходом на другой источник питания потребуется отключить подачу питания к этажерке а затем вновь подать его.	3.4		Depending on aircraft power switch-over procedures, it may be necessary to power down the rack before the switch-over, and power it up again afterwards:
До переключения питания с генератора самолета на ВСУ, экипаж кабины должен сообщить об этом оператору.	3.4.1		Cockpit informs operator prior to switching power from ship's generator to APU.
Непосредственно перед переключением питания с генератора самолета на вспомогательный блок питания (ВСУ): Вытянуть вниз тумблер MASTER POWER в положение OFF(Вох 104).	3.4.2		Just before power is switched from ship's generator to APU - Pull out and down on MASTER POWER toggle switch to OFF position (BOX 104).
После переключения питания на ВСУ вытянуть и поставить MASTER POWER в верхнее положение ON, для подачи питания к этажерке КЗА (Box 104).	3.4.3		After power has been switched to APU, pull out and up on MASTER POWER toggle switch to ON position to power up instrumentation pallet (BOX 104).
Проверить подачу питания по трем зеленым индикаторам: один для MASTER POWER, второй для 115V 400Hz, третий для 27V DC(Box 104).	3.4.4		Verify power on with three green lights; one for MASTER POWER, one for 115V 400 Hz, one for 27 VDC (BOX 104).
Убедиться, что работают охлаждающие вентиляторы в 3.4.5 верхней части этажерки КЗА.	3.4.5		Verify cooling fans on top of pallet are running.

PROC144K.DOC

TU-144LL Experiment 2.1 Test Procedures 4. Procedures After Flight

Примечание:	4.0	Note
Работы по секциям с 4. по 4.2 включительно выполняются американскими специалистами совместно со специалистами АНТК им. А.Н.Туполева.		The work in sections 4. through 4.2, inclusive, will be performed by the US Team with the support of Tupolev personnel.
Послеполетная калибровка микрофонов	4 .1	Post-Flight Microphone Calibration
Описание	Этап 🗸	Description ·
Американские специалисты входят в самолет	4.1.1	US Team boards the aircraft. Possibly more power down-up procedures here!

Lift white collar on breaker CB5 (Box 101) and push it in.

4.1.2

Снять белый колпачок с предохранителя СВ5 (ВОХ

101) и утапить предохранителя.

The state of the s		
Установить калибратор на 1КНz и 114dB для	4.1.3	Set calibrator on 1 kHz and 114 dB for following
следующих калибровок.		calibrations.
Установить DATA CHANNEL MULTIPLEXER SELECTOR на BANK В (Box 104).	4.1.4	Set DATA CHANNEL MULTIPLEXER SELECTOR to BANK B (BOX 104).
Нажать кнопку MEMORY в секции SET UP и использовать CURSOR для выделения установленного названия TU-144 MIC CAL. Нажать клавишу RECALL SET UP, затем RECALL.	4.1.5	Press MEMORY button in SETUP section and use CURSOR to highlight TU-144 MIC CAL setup name. Press RECALL SETUP softkey, then RECALL softkey.
Для каждого из 8 микрофонов записать сигнал калибратора в течение тридцати (30) секунд на магнитофон МЕТВUМ. На МЕТВUМ отключить все входящие каналы (при помощи меню INPUT CHAN), за исключением калибруемого канала микрофона. Сделать отметку в дневнике калибровки микрофона. Примечание: замерить выход канала на SD-380 и подождать до установки компенсации постоянного тока, перед тем как начать накапливать данные.	4.1.6	Overview: For each of the 8 microphones, record the calibrator signal for thirty (30) seconds on the METRUM recorder. Turn off all input channels on METRUM (using INPUT CHAN menu) except for microphone channel being calibrated. Fill in microphone calibration log sheet. Operation requires two people: calibrator operator (OPC), instrumention rack operator (OPR). Use radio telephones to communicate.
		DC offset settles out before acquiring data.)

Страница

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Page Step completion checkmark

TU-144LL Experiment 2.1 Test Procedures 4. Procedures After Flight

Послеполетная калибровка микрофонов	4	Post-Flight Microphone Calibration
Описание	Этап	Description
	4.1.6.1	OPR: Obtain current atmospheric pressure from flight personnel and record on data sheet. Obtain current cabin interior temperature and record on data sheet.
	4.1.6.2	OPC: move to next microphone. OPR: turn off all channels on METRUM except for microphone being calibrated.
	4.1.6.3	OPR: enter Test Name (INPUT CHAN screen)
	4.1.6.4	OPR: connect METRUM output channel to input channel being calibrated (OUTPUT CHAN screen)
	4.1.6.5	OPC: make sure calibrator is OFF. Avoid static electricity discharge. Slip calibrator gently over microphone. Select 1 KHz. Turn ON to 114 dB.
	4.1.6.6	OPR: On METRUM bar display select the channel being calibrated and determine proper range setting.
	4.1.6.7	OPR: On SD-380 watch signal (nice sine wave?). Wait for DC component to die out.
	4.1.6.8	OPR: Write down beginning block number
	4.1.6.9	OPR: Record signal on METRUM for 30 seconds
	4.1.6. 10	OPR: Tell OPC to turn calibrator off OPC: Avoid static electricity discharge. Gently remove calibrator from microphone.
	4.1.6. 11	OPR: Write down ending block number and other relevant information

TU-144LL Experiment 2.1 Test Procedures 4. Procedures After Flight

Выключение двигателя.	4.2	2	Power Down
Описание	Этап	7	Description
Для перемотки ленты нажать кнопку REW. По окончании этой операции в верхнем правом углу экрана METRUM появится слово STOP. По окончании операции нажать кнопку EJECT и снять ленту.	4.2.1		Press REW button to rewind tape. STOP message will appear in upper right corner of METRUM screen when this operation is completed. When complete, press EJECT and remove tape.
Вытянуть вниз тумблер MASTER POWER в положение OFF(Вох 104).	4.2.3		Pull out and down on MASTER POWER toggle switch to OFF position (BOX 104).
Примечание: Немедленно после каждого испытания, и независимо от условий погоды, защищать все датчики (Kulites) на внешней обшивке фюзеляжа, покрывая их лентой после охлаждения обшивки (во избежание плавления лентыЅ.	·		Note: Immediately after each test, and irrespective of weather conditions, protect all transducers in the outer fuselage skin by covering them with adhesive tape. (Wait until the skin has cooled enough so that the tape does not melt)

Appendix G Auxiliary Data

The following pages show plots of auxiliary data required for analyzing the main time history boundary layer, structural, and acoustic data.

Temperatures are shown in the plots as received from NASA DFRC FDAS files. It is obvious that some of them are saddled with an offset which has been removed in the average data contained in the MATLAB auxiliary data files.

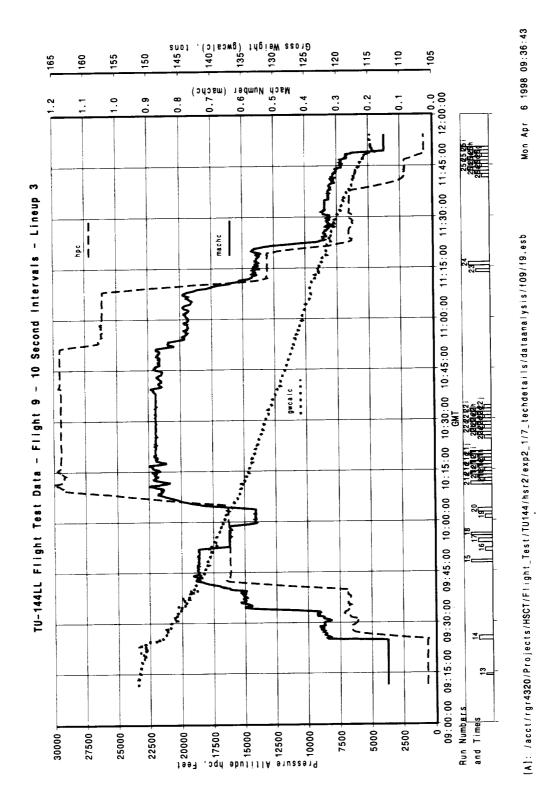


Figure 51: Flight 9 auxiliary data.

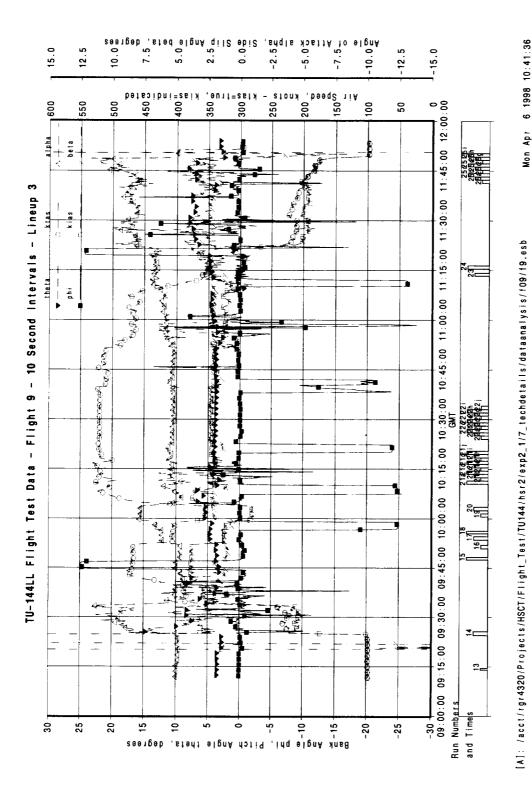


Figure 51 (continued)

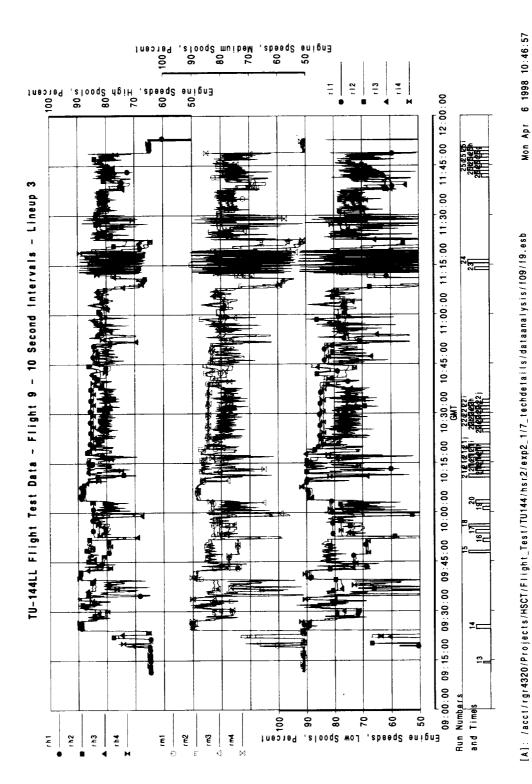


Figure 51 (continued)

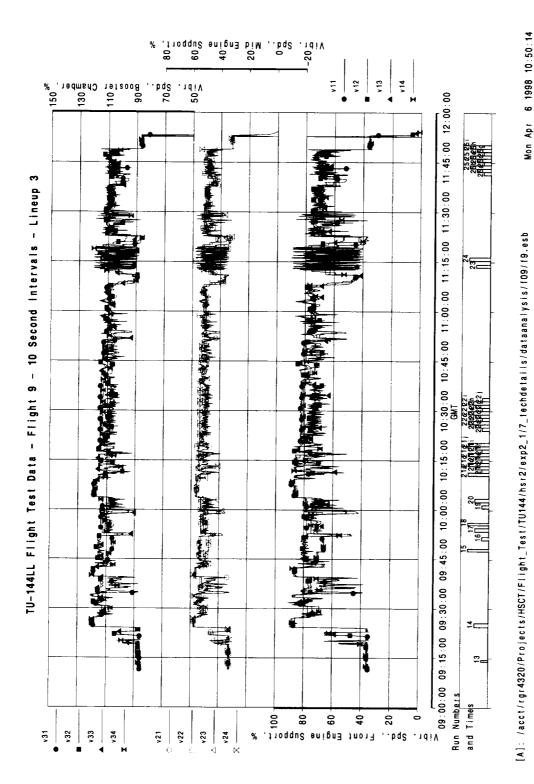


Figure 51 (continued)

G-5

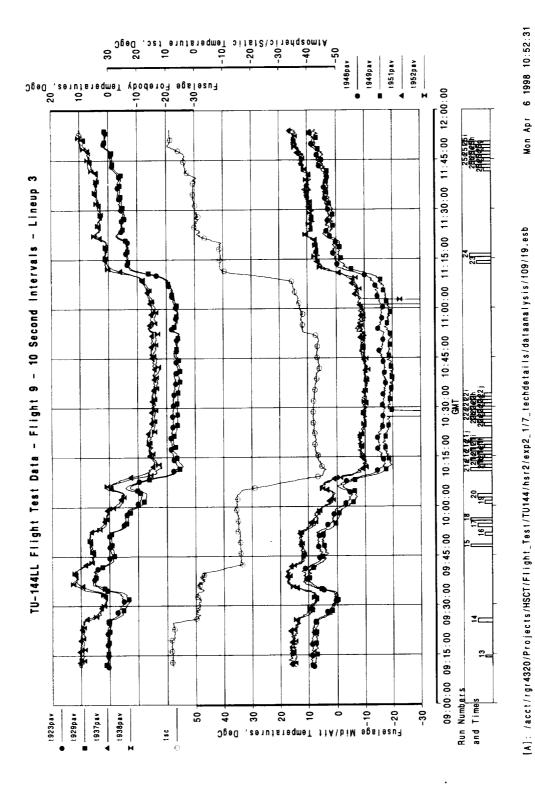


Figure 51 (continued)

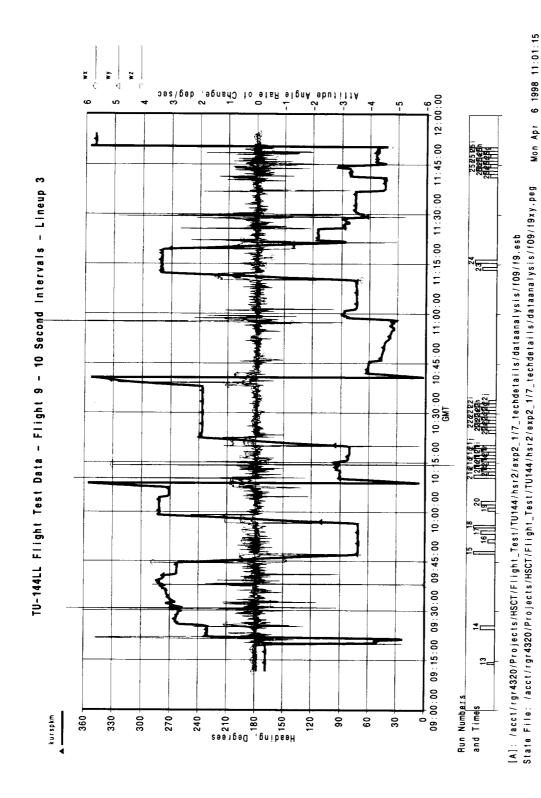


Figure 51 (continued)

G-7

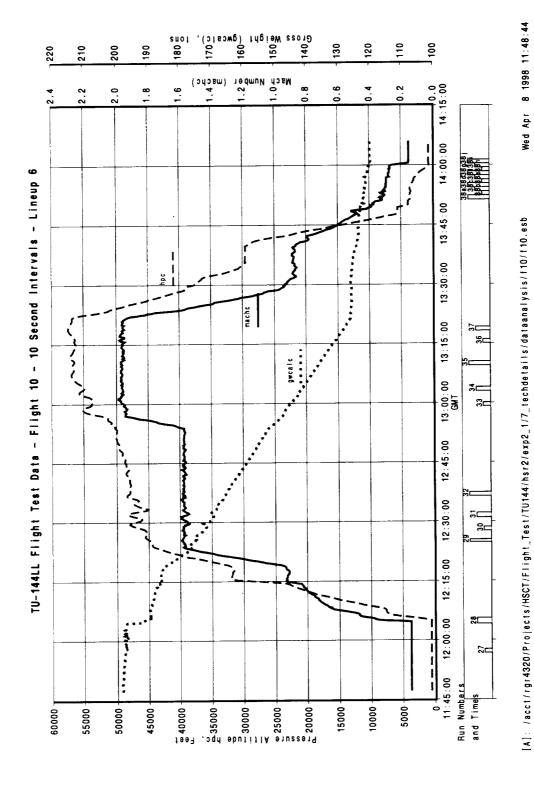


Figure 52: Flight 10 auxiliary data.

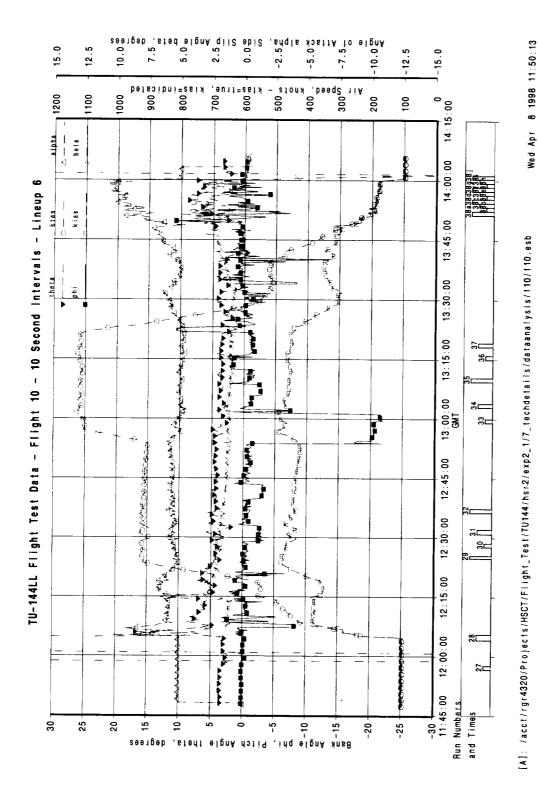


Figure 52 (continued)

6-9



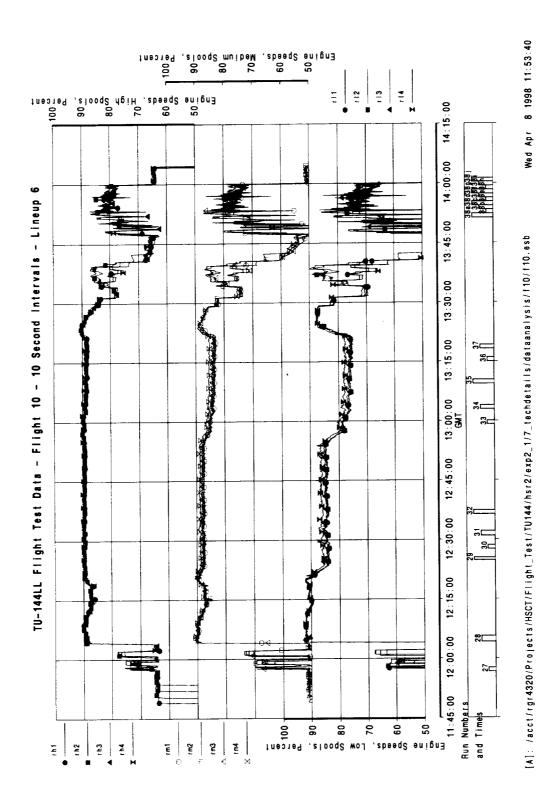


Figure 52 (continued)

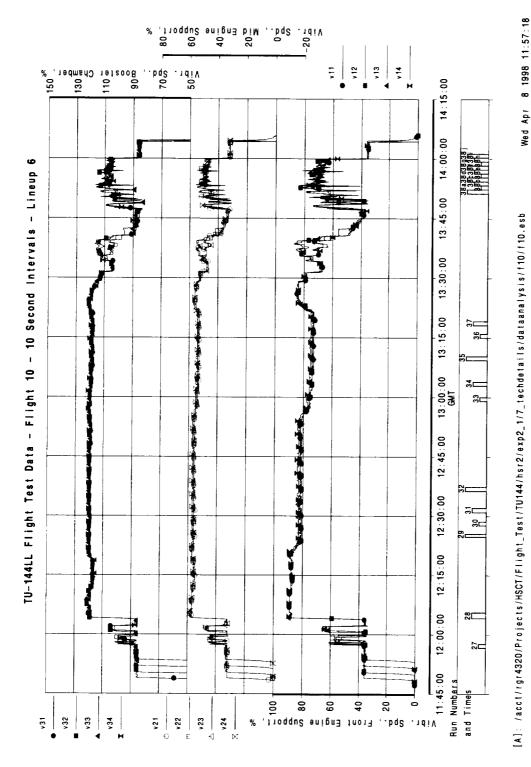


Figure 52 (continued)

G-11



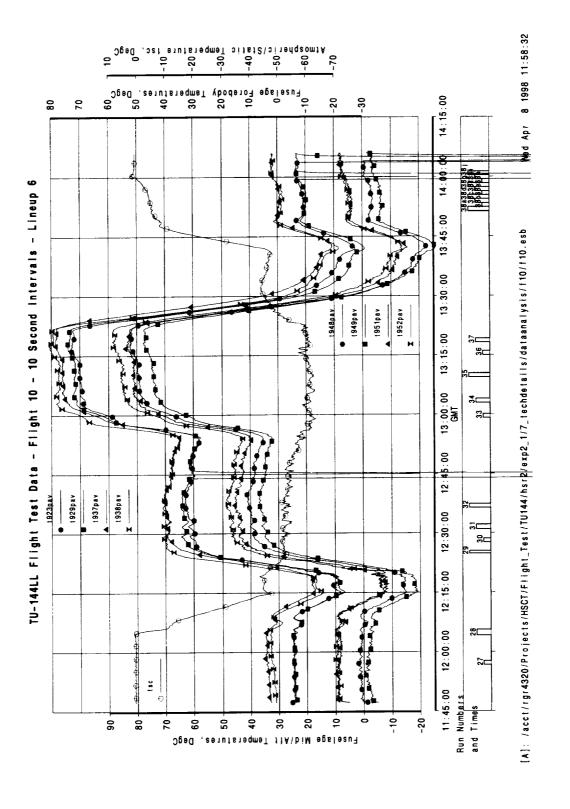


Figure 52 (continued)

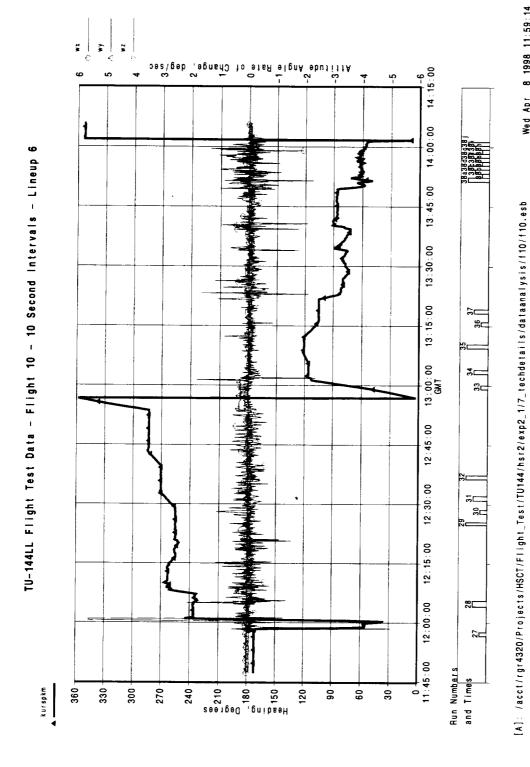


Figure 52 (continued)

Wed Apr 8 1998 11:59:14

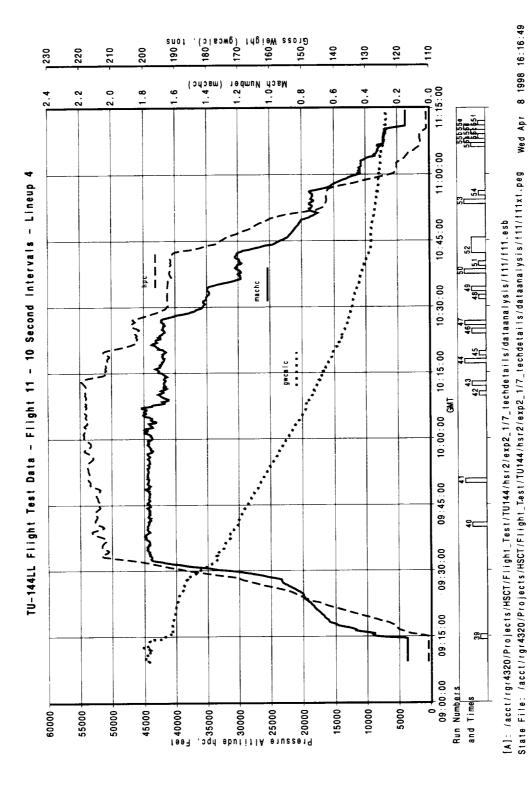


Figure 53: Flight 11 auxiliary data.

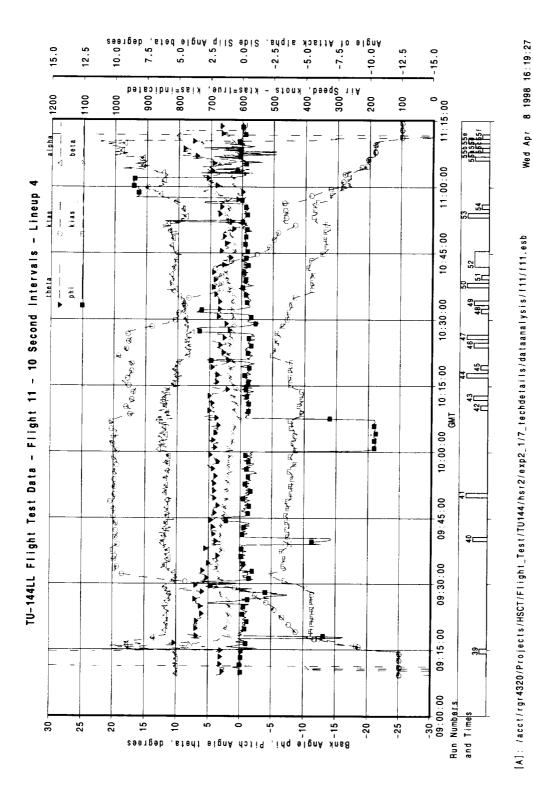


Figure 53 (continued)

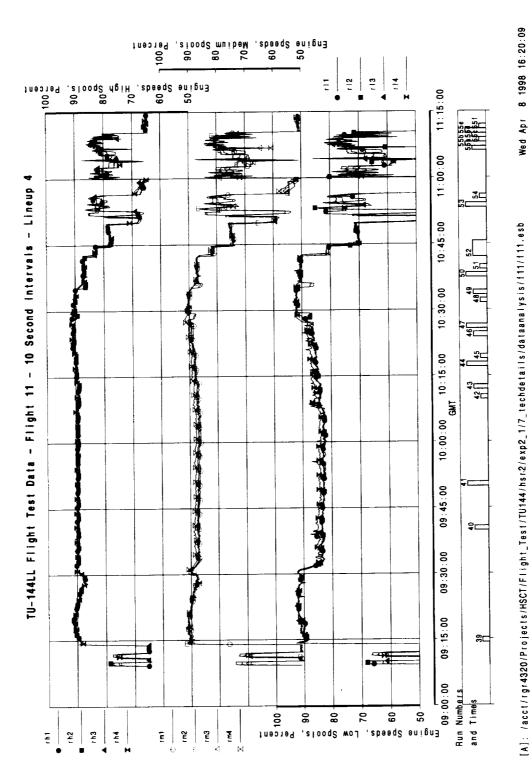


Figure 53 (continued)

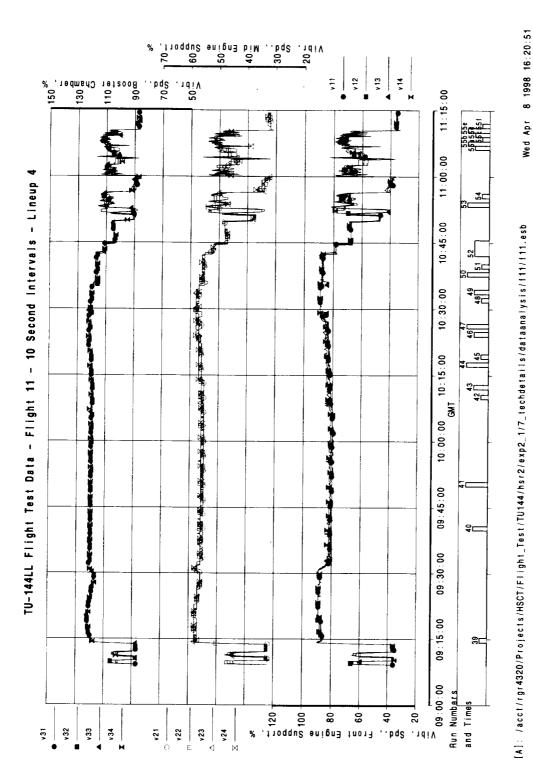


Figure 53 (continued)

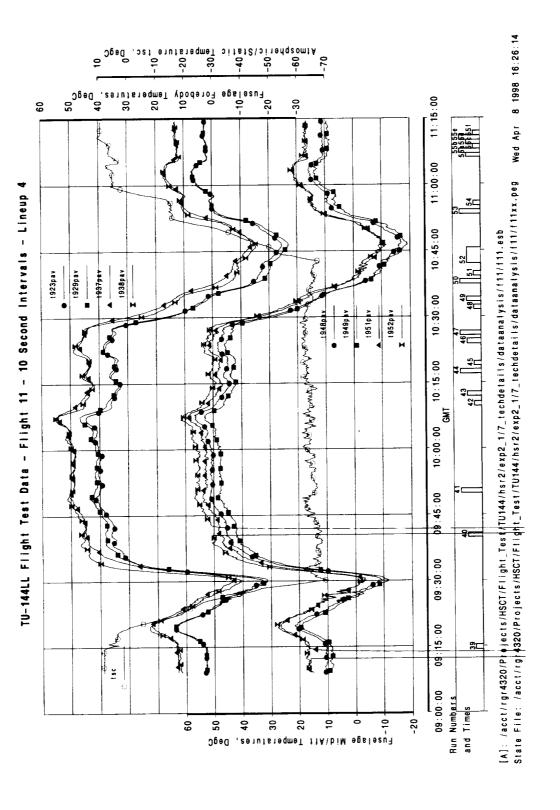
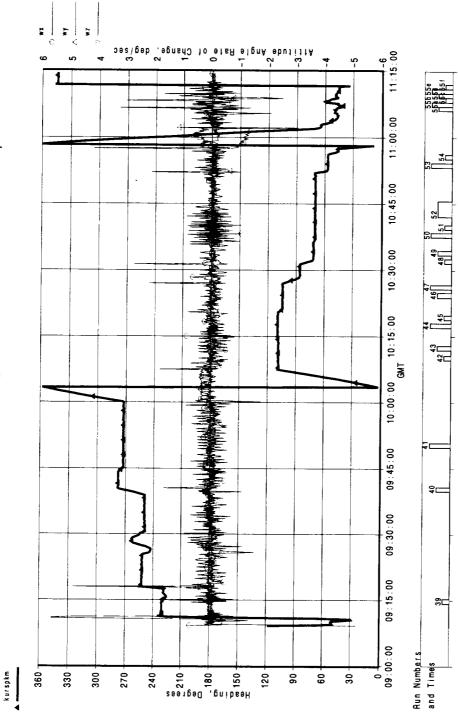


Figure 53 (continued)





[A]: /acct/rgr4320/Projects/HSCT/Flight_Test/TU144/hsr2/exp2_1/7_techdetails/dataanalysis/f11/f11.esb

Wed Apr 8 1998 16:28:17

Figure 53 (continued)

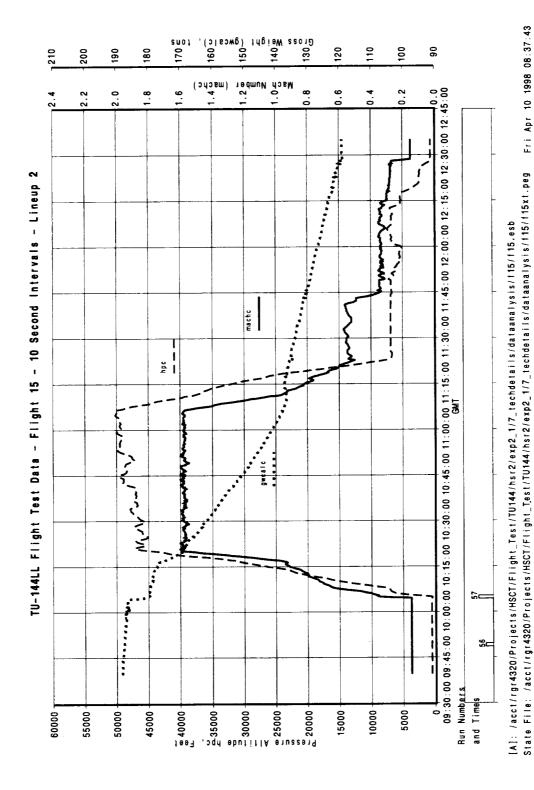


Figure 54: Flight 15 auxiliary data.

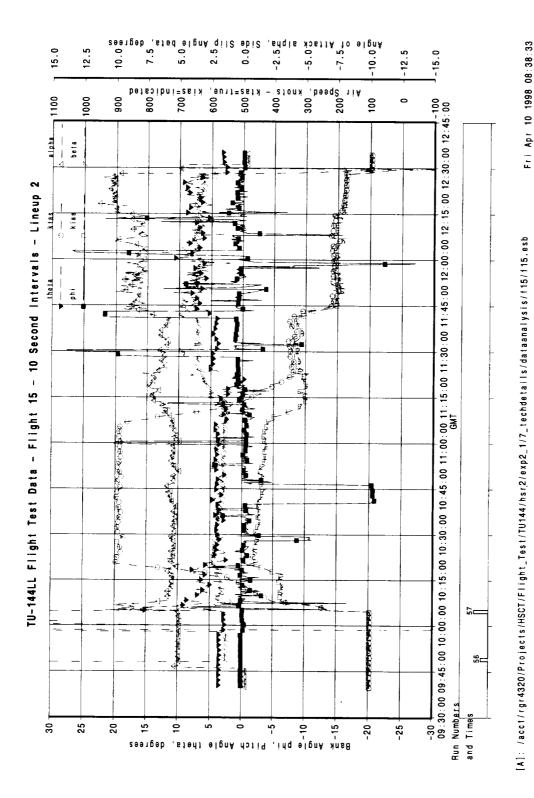


Figure 54 (continued)

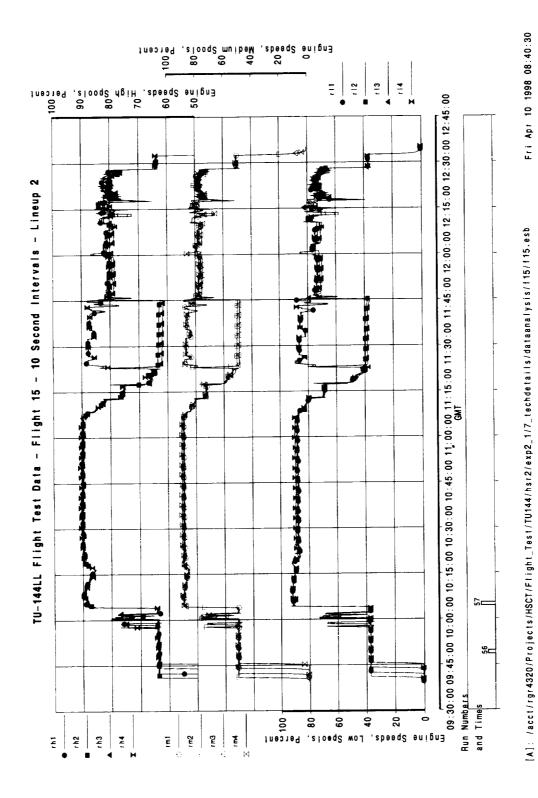


Figure 54 (continued)

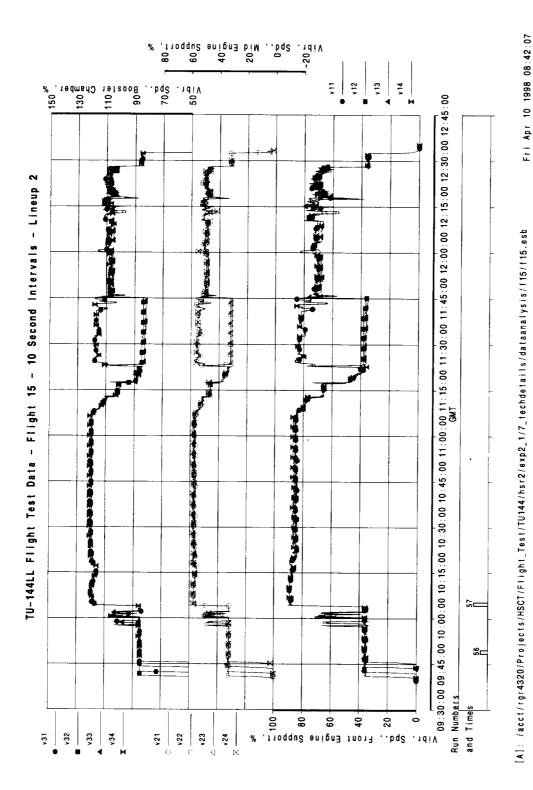


Figure 54 (continued)

Figure 54 (continued)

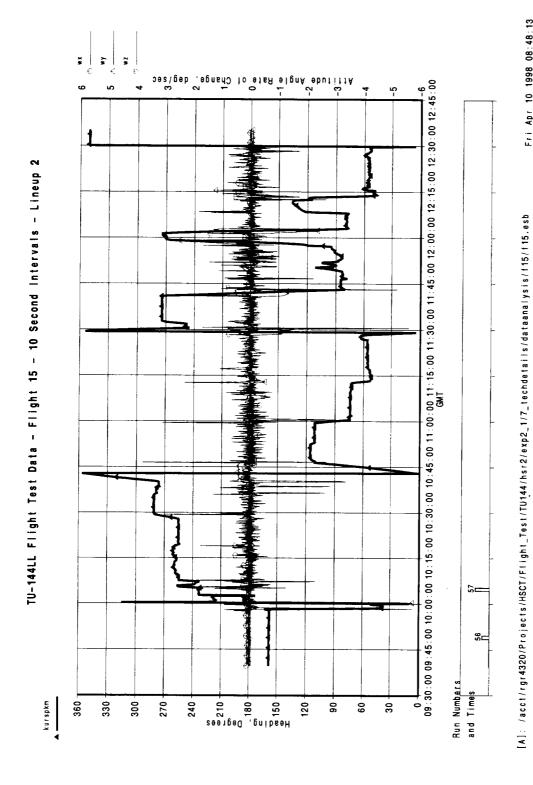


Figure 54 (continued)

Fri Apr 10 1998 08:48:13

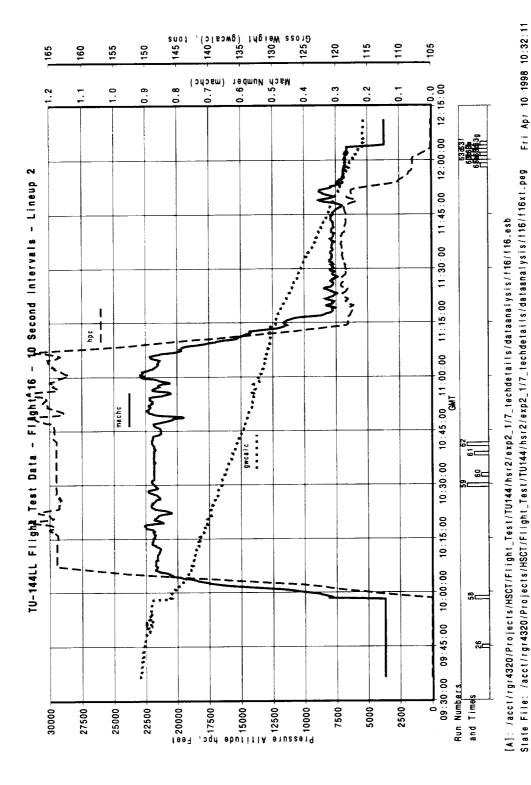


Figure 55: Flight 16 auxiliary data.

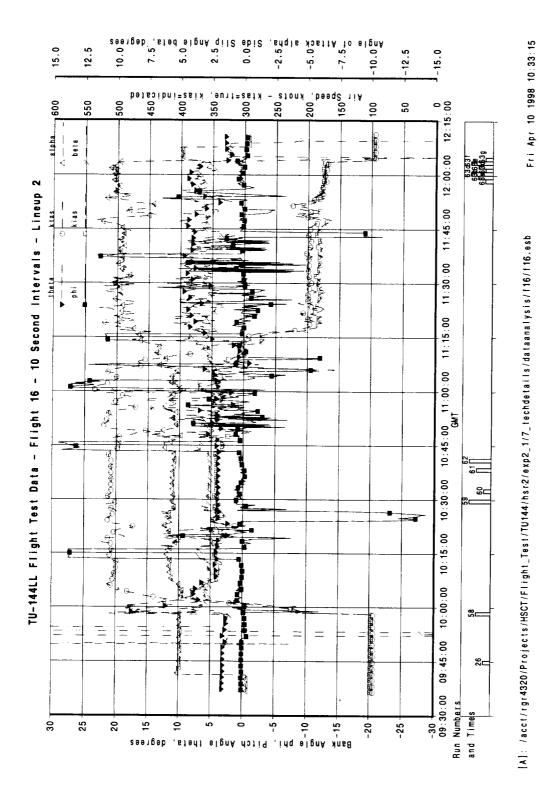


Figure 55 (continued)

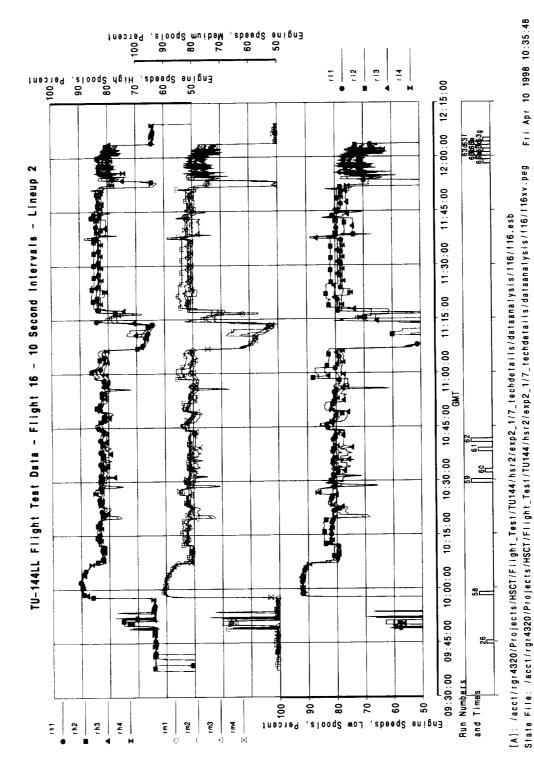


Figure 55 (continued)

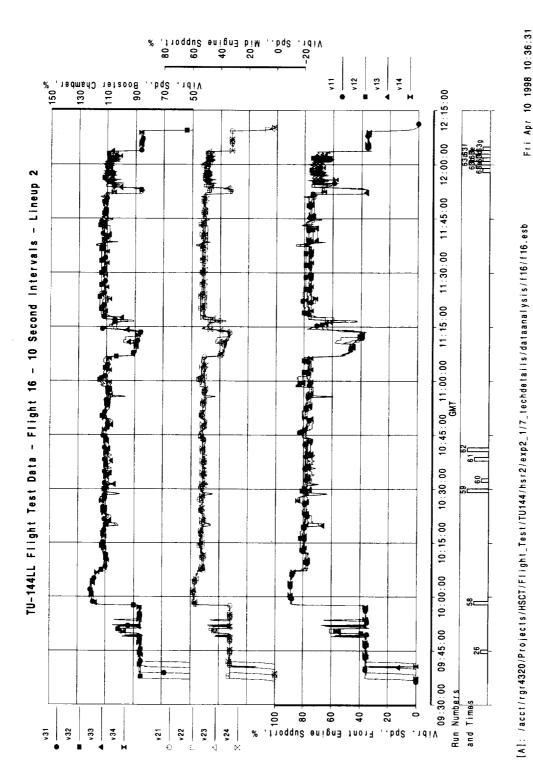
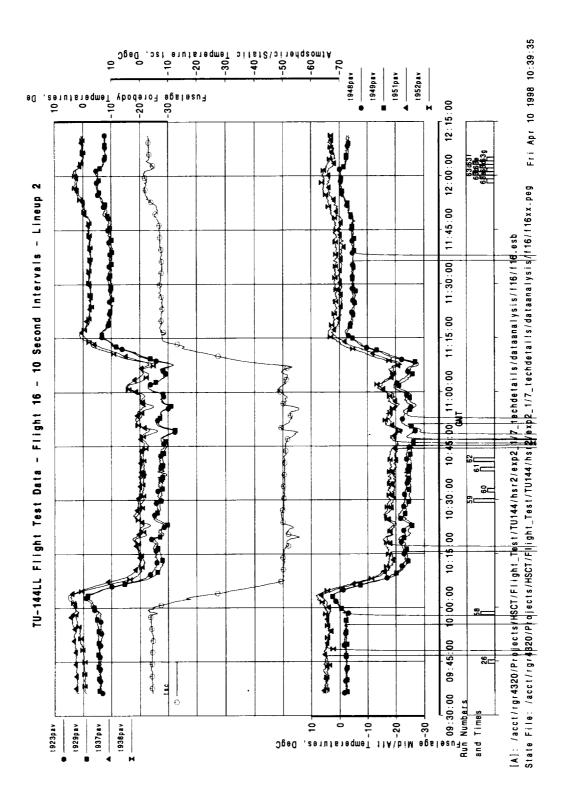
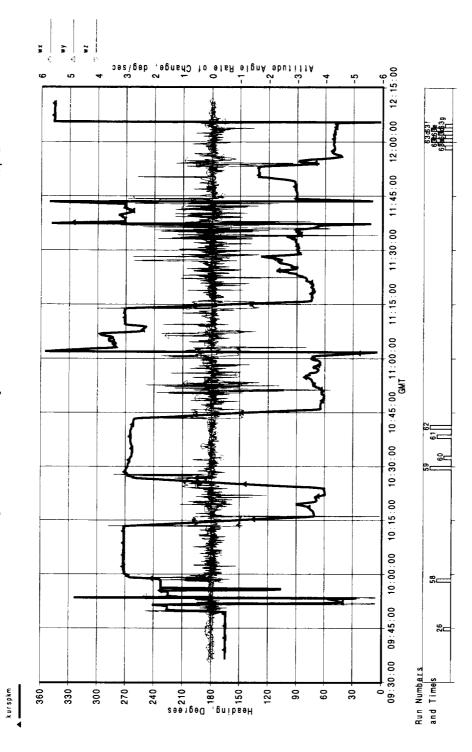


Figure 55 (continued)









[A]: /acct/rgr4320/Projects/HSCT/Flight_Test/TU144/hsr2/exp2_1/7_techdetails/dataanalysis/f16/f16.esb

Fri Apr 10 1998 10:40:06

Figure 55 (continued)

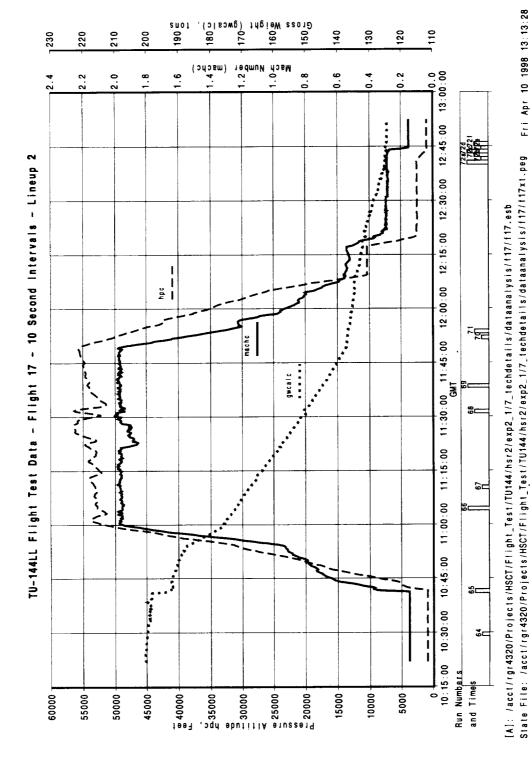


Figure 56: Flight 17 auxiliary data.

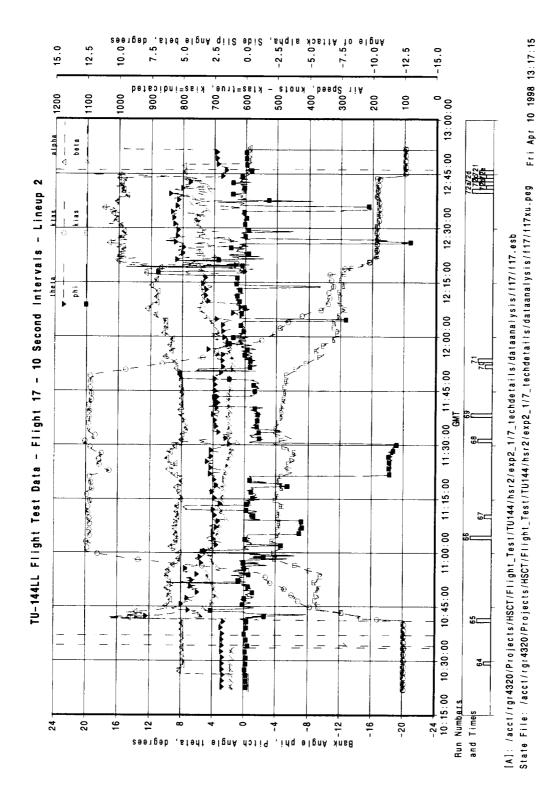


Figure 56 (continued)

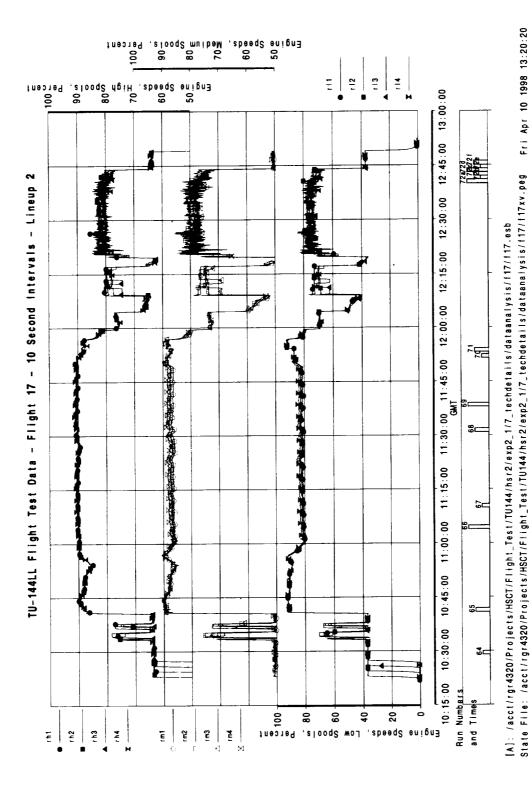


Figure 56 (continued)

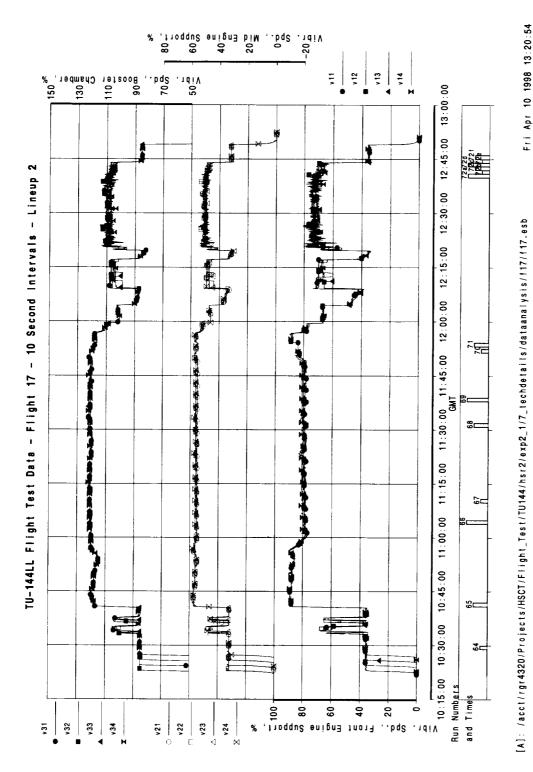


Figure 56 (continued)

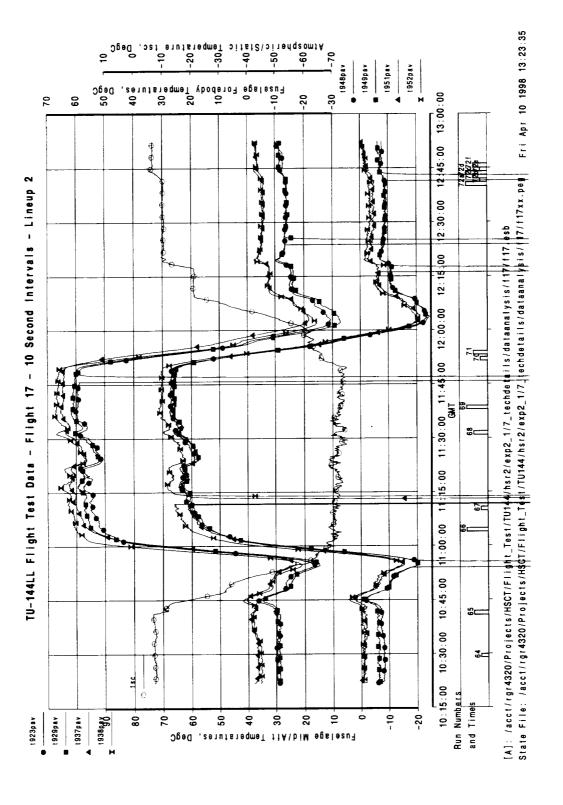
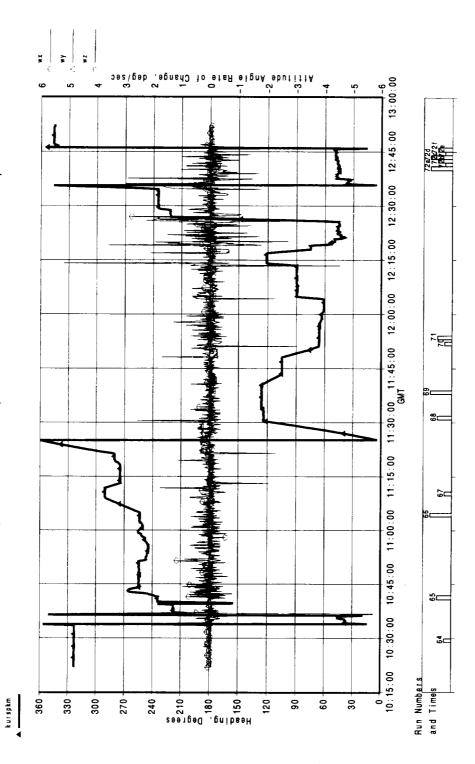


Figure 56 (continued)





[A]: /acct/rgr4320/Projects/HSCT/Flight_Test/TU144/hsr2/exp2_1/7_techdetails/dataanalysis/f17/f17.esb

Fri Apr 10 1998 13:24:05

Figure 56 (continued)

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During the period September 1997 to February 1998, the Tupolev 144 Supersonic Flying Laboratory was used to obtain data for the purpose of enlarging the data base used by models for the prediction of cabin noise in supersonic passenger airplanes. Measured were: turbulent boundary layer pressure fluctuations on the fuselage in seven instrumented window blanks distributed over the length of the fuselage; structural response with accelerometers on skin panels close to those window blanks; interior noise with microphones at the same fuselage bay stations as those window blanks. Flight test points were chosen to cover much of the TU-144's flight envelope, as well as to obtain as large a unit Reynolds number range as possible at various Mach numbers: takeoff, landing, six subsonic cruise conditions, and eleven supersonic conditions up to Mach 2. Engine runups and reverberation times were measured with a stationary aircraft. The data in the form of time histories of the acoustic signals, together with auxiliary data and basic MATLAB processing modules, are available on CD-R disks.							
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