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Steven R. Oleson
Glenn Research Center, Cleveland, Ohio

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Steven R. Oleson
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Mission Advantages of Constant Power, Variable I_{sp} Electrostatic Thrusters

Steven R. Oleson*

National Aeronautics and Space Administration
Glenn Research Center
Cleveland, Ohio 44135

Abstract

Electric propulsion has moved from stationkeeping capability for spacecraft to primary propulsion with the advent of both the Deep Space One asteroid flyby and geosynchronous spacecraft orbit insertion. In both cases notably more payload was delivered than would have been possible with chemical propulsion. To provide even greater improvements electrostatic thruster performance could be varied in specific impulse, but kept at constant power to provide better payload or trip time performance for different mission phases. Such variable specific impulse mission applications include geosynchronous and low earth orbit spacecraft stationkeeping and orbit insertion, geosynchronous reusable tug missions, and interplanetary probes. The application of variable specific impulse devices is shown to add from 5 to 15 % payload for these missions. The challenges to building such devices include variable voltage power supplies and extending fuel throughput capabilities across the specific impulse range.

Introduction

The mission benefits of advanced electric on-board propulsion technology are typically great and often enabling. Reducing the on-board wet propulsion system mass requirement can either decrease spacecraft launch mass or increase payload capability. In addition, greater demand can be placed on the propulsion system including increased repositions or longer duration orbit maintenance, increasing useful life.

Past works have shown that for earth orbital and interplanetary missions, Hall and ion electrostatic thrusters can substantially increase payload masses and/or decrease launch costs.¹⁻⁵ On-board propulsion functions for such spacecraft include insertion, orbit maintenance, repositioning, and de-orbit. Currently Hall thrusters operate at a specific impulse (I_{sp}) of 1500 seconds, while ion thrusters typically perform at 3000 to 3800 seconds. Each propulsion system provides better mission performance for different missions, with the lower I_{sp} Hall being best for quick orbit insertion and earth transfer missions and the higher I_{sp} ion being better for orbit maintenance and interplanetary missions. Some existing, as well as future, spacecraft require several mission phases of both classes of missions. It has even been proposed to put both Hall and Ion thrusters on spacecraft to make the most of each class of mission. This, however, may be a costly option in terms of mass, complexity and spacecraft design.

Both the Hall and the ion devices have been shown to operate in the other's respective I_{sp} range, although at lower efficiencies.^{6,7} Figure 1 shows this difference in efficiency versus I_{sp} . The consequences of pushing each thruster's I_{sp} into the other's range include modified power propulsion units and lifetime concerns.

Hall thrusters operating at higher specific impulses exist in laboratory form as both single and two stage devices. Both use higher voltages (above the nominal 300 volts) to accelerate the plasma ions to even higher speeds. The two stage device has a lower voltage first stage to create the ions and provide a first stage of acceleration and a higher voltage second stage to accelerate the ions to even higher speeds. Ion laboratory devices may be tuned to operate at lower specific impulses, but often at the expense of lifetime. Such Variable I_{sp} Propulsion Systems (VIPS), both Hall and ion, promise to outperform current Hall and ion thrusters as well as provide propulsion for new classes of missions.

This paper will cover how such variable I_{sp} devices would improve several sample mission categories. Sample missions categories to be analyzed are geosynchronous earth orbit (GEO) spacecraft, earth orbit transfer tugs, and interplanetary spacecraft. The high I_{sp} portions of the missions are those that are either not time constrained, such as stationkeeping, or require interplanetary maneuvers. The low I_{sp} portions are

*Senior Member AIAA

those missions where shorter trip times are needed, especially in earth orbit. Results will indicate what payload or trip time gain is possible with a variable I_{sp} Hall or Ion thruster when compared to current propulsion technologies for all the missions assessed. A review of the resulting mission requirements on each technology will also be discussed.

System Assumptions

This paper assumes that the creation of a variable I_{sp} (at constant input powers) Hall and Ion thruster is possible, with sufficient lifetimes to complete the various mission phases. Performance of such devices is based on existing laboratory devices, which vary their I_{sp} by changing input parameters such as flow rate, current and voltage inputs.^{6,7}

The high I_{sp} Hall performance is extrapolated from current data from the two-stage D-80 Hall thruster device which can be run in either a single stage or two stage mode.⁶ A throttleable cathode providing 5% of the anode flow was assumed for the D-80 calculation. The low I_{sp} ion thruster operation is based on tests on the 30cm Ion thruster by Patterson.⁷ The state-of-art Hall and ion thrusters will be limited to specific impulses in their state-of-art ranges, 1500 seconds and 3000-3800 seconds, respectively. These state-of-art thrusters are loosely based on the SPT-100 Hall and the XIPS-25 ion thrusters. Both the state-of-art and VIPS efficiency versus I_{sp} performance is shown by the curves in figure 1 and are fit by the relationship:

$$\text{Thruster Efficiency} = (b * c) / (c^2 + d^2)$$

Where $c = I_{sp} * g_0$, $g_0 = 9.81 \text{ m/s}^2$

For the Hall thruster $b = 0.730$, $d = 10400$ and for the ion thruster $b = 0.825$, $d = 14570$.

Power processing unit (PPU) efficiency will be assumed to be a constant 92%, regardless of thruster type. It is also assumed that the thruster system mass of a variable I_{sp} system is similar to the single I_{sp} system as a first approximation.

The major design challenges of creating a thruster with constant power but variable I_{sp} operation include building power processing units which can provide varied voltage outputs and thrusters with sufficient lifetimes at high and low specific impulses. These issues will be discussed at the end of the paper after the advantages and operational requirements for each mission have been established.

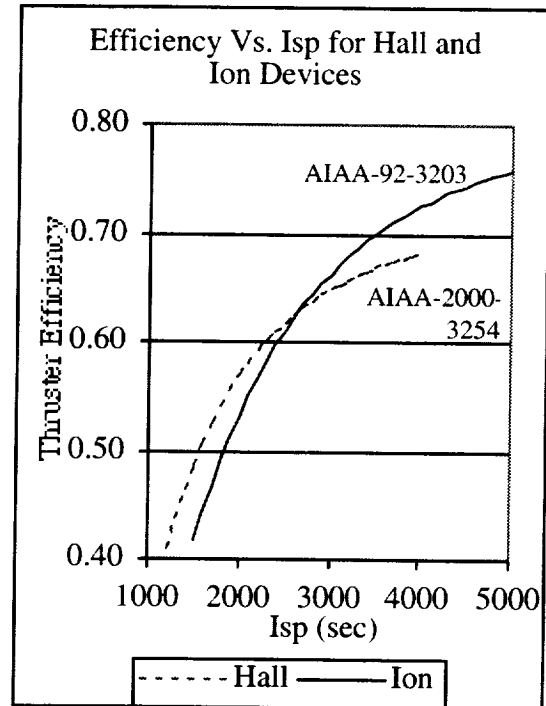


Figure 1. Assumed efficiency vs. I_{sp} .

Mission Assumptions

Each of the following missions are based on past work but utilize the single point or variable I_{sp} Hall or Ion thrusters assumed above. Some simplified analysis techniques have been used but should still show the relative difference in performance of the single and variable I_{sp} devices.

Combined Chemical/Electric GEO Missions

Solar Electric Propulsion (SEP) geosynchronous spacecraft mission duties have recently been expanded to include orbit insertion in addition to stationkeeping. In the past SEP was used for just stationkeeping of geosynchronous satellites, including hydrazine arcjets on several Lockheed Martin spacecraft, XIPS-13 thrusters on Hughes 601 spacecraft and SPT-100 Hall thrusters on the Russian GALS and Express spacecraft.¹ Hughes recently demonstrated the use of electric propulsion for part of the orbit insertion to increase their HS-702 spacecraft payload. The use of electric propulsion, to perform some portion the geosynchronous orbit insertion, has been shown to be advantageous in many past works.^{2,3,8-12} The benefits of using electrostatic Hall or ion propulsion for orbit insertion compared to state-of-the-art chemical systems can be anywhere from 15% to 45% payload increase for 30 to 60 day insertion times and 10 kW to 25 kW total power levels.^{3,11}

Past studies showed that the ion thrusters provide more payload than the Hall thrusters for the stationkeeping (SK) phase of the mission due to a much higher I_{sp} .^{3,11} For GEO stationkeeping missions burn time is less important. The same studies also showed that Hall thrusters delivered more payload than ion thrusters for similar orbit insertion times. This is due to the higher thrust of the Hall system, enabling it to start electric propulsion operations at a lower altitude where launch vehicle capability is much better. For fixed trip times the Hall thruster can perform a larger orbit raise. When the two missions were combined the Hall thruster usually outperformed the ion system slightly in delivered payload since the orbit insertion phase of the mission required the larger energy change (ΔV).

Further improvements in payload are available by having both the ion and Hall thruster operate more closely to the better performing I_{sp} for each mission phase. High specific impulses (3000 to 5000 sec) provide better stationkeeping performance with reasonable daily burn times (< 1 hr). Lower specific impulses (1500 to 2000 sec) provide better payload performance for fixed orbit insertion times on the order of a one to three months. The following analysis will demonstrate the potential payload benefit of variable I_{sp} Hall and ion thrusters compared to today's single I_{sp} set-point thrusters. For a complete description of the orbit insertion techniques see references 3 and 11.

The geosynchronous orbit insertion and stationkeeping sample mission is chosen as starting on a Atlas IIAR with a reduced fuel load chemical apogee system and a 20kw payload power available to the ion or Hall propulsion system. The Atlas upper stage places the spacecraft into a high elliptical geosynchronous transfer orbit. After upper stage separation, the reduced fuel on-board chemical stage performs burns to place the spacecraft in a less inclined elliptical orbit with the apogee above geosynchronous orbit and the perigee just above the proton radiation belts as shown in Figure 2. Shading is assessed in this analysis while solar array degradation is assumed negligible due to the high starting orbit. The propulsion system assumptions are shown in Table 1.

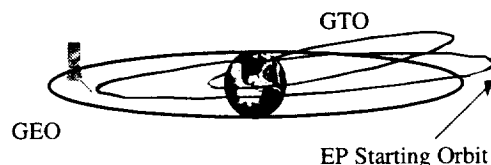


Figure 2. Orbit insertion.

Table 1. Geosynchronous system parameters.

20 kW GEO Systems	Ion	Hall
Power into Power Processor (per thruster)	5.0 kW	5.0 kW
Per Thruster Mass incl gimbal, support, controller	13.8 kg	11.3 kg
PPU, Feed System, Cabling, Thermal	8.6 kg/kW	9.0 kg/kW
Xenon Tankage	0.1	0.1
Stationkeeping Cant Angle from orbit normal	30 °	45°

Cant angles for the Hall and ion systems are assumed to be 45° and 30° with respect to the orbit normal (north or south direction for a geosynchronous spacecraft), respectively, for stationkeeping burns to minimize spacecraft interactions. While plume divergence (and thus required cant angle) might be reduced with the use of higher specific impulses, 45° and 30° are still assumed for the Hall and ion VIPs, respectively. The thrusters are assumed to be gimballed to be pointing in the orbit plane for the orbit insertion phase. Assuming four, 5 kW class thrusters per spacecraft, 45 day orbit insertion times, and 15 years of stationkeeping the comparison of the performance of fixed I_{sp} and a variable I_{sp} propulsion systems is made.

Tables 2 and 3 show the net mass available for a 45 day orbit insertion, 15 year stationkeeping mission with different propulsion systems. Net mass refers to end-of-life spacecraft mass less dry propulsion system. Regardless of technology, net mass gains of approximately 100 kg compared to state-of-art Hall and ion systems are possible for 45 day insertion using variable I_{sp} Hall and ion systems. An optimal I_{sp} for the insertion was found to maximize payload mass. Stationkeeping I_{sp} was set to a high value to minimize stationkeeping fuel.

Table 2. Ion systems performance.

Ion 45 Day Orbit Insertion	SOA ion	Optimal Transfer, High SK Variable Isp ion	Relaxed Transfer, High SK Variable Isp ion
Net Mass	2097 kg	2198 kg	2191 kg
Additional Net Mass	0 kg	101 kg	94 kg
Transfer Isp	3800 s	2066 s	2400 s
Stationkeeping Isp	3800 s	5000 s	5000 s
Transfer Fuel Throughput / 5 kW Thruster	18kg/thr	46kg/thr	37kg/thr
Stationkeeping Fuel Throughput / 5 kW Thruster	13kg/thr	10kg/thr	10kg/thr

Table 3. Hall systems performance.

Hall 45 Day Orbit Insertion	SOA Hall	Optimal Transfer, High NSSK Variable Isp Hall	Optimal Transfer, Relaxed NSSK Variable Isp Hall
Net Mass	2120 kg	2222 kg	2202 kg
Additional Net Mass	0 kg	102 kg	82 kg
Transfer Isp	1500 s	1677 s	1677 s
Stationkeeping Isp	1500 s	4000 s	3000 s
Transfer Fuel Throughput / 5 kW Thruster	77kg/thr	66kg/thr	66kg/thr
Stationkeeping Fuel Throughput / 5 kW Thruster	40kg/thr	15kg/thr	21kg/thr

For the ion system another case was added, limiting the lower orbit insertion I_{sp} to 2400 seconds, an easier operating point from the aspect of life. The loss of payload is small. Limiting the lower I_{sp} to 3000 seconds almost halves the potential mass gain as shown in Figure 3.

Figure 3 also shows the optimum insertion I_{sp} of 2066 seconds and the impact of lowering the I_{sp} any further (1800s). The performance is decreased due to the ion's efficiency performance at the lower specific impulses. Relaxing the higher, stationkeeping I_{sp} from 5000 seconds to 3800 seconds loses about 12 kg regardless of insertion I_{sp} . Fixing the specific impulses for both the insertion and stationkeeping phases to 3000 seconds only increases the performance by 37 kg.

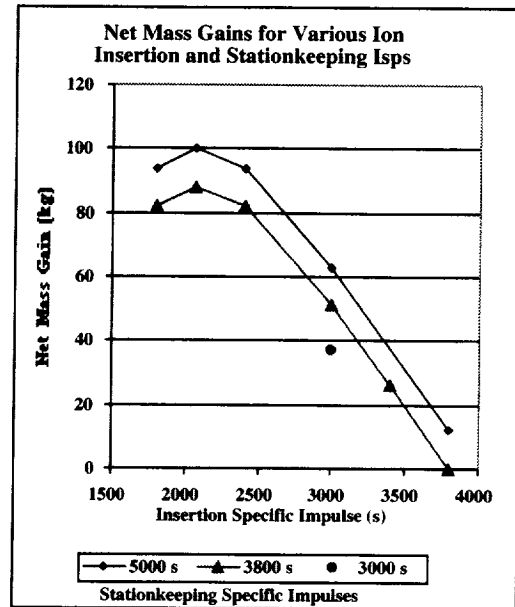


Figure 3. GEO ion net mass gains.

As shown in Tables 2 and 3 the optimal I_{sp} for the orbit insertion phase of the Hall thruster (1677s) is less than that of the ion thruster (2066s) due to their different efficiency vs. I_{sp} performance. For the best Hall case the stationkeeping I_{sp} (4000s) was set to a very high level to show the potential benefit. Another Hall case is shown in Table 3 with reduced I_{sp} (3000s) to better demonstrated values. The payload was reduced but still notable compared to the single setpoint case. Using a single optimal I_{sp} (2025s) for both missions reduces the net mass gain to 31 kg as shown in Figure 4. Raising the single point I_{sp} higher (2400 s for example) delivers less mass. Figure 4 also graphically shows the gains possible by raising the stationkeeping I_{sp} .

The optimal transfer I_{sp} set-points and required fuel throughputs for each phase are also shown in Tables 2 and 3. Compared to the SOA ion case over two times the transfer propellant is needed per thruster, while the stationkeeping throughput requirement is slightly less. The Hall thruster has a reduced stationkeeping throughput requirement but at a much higher I_{sp} operating point.

In comparing the net mass performance of the Hall and ion VIPS one finds that the Hall system slightly outperforms the ion system. Both systems improve payload masses compared to state-of-art Hall and ion by almost 5% or 100 kg without requiring any longer transfer times. Longer transfer times should allow even

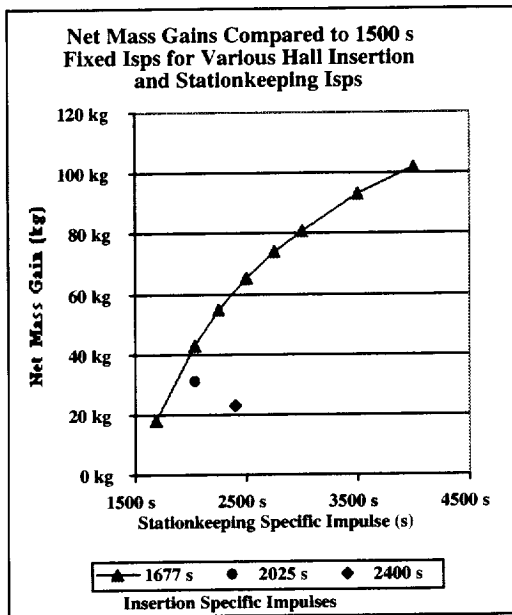


Figure 4. GEO Hall net mass gains.

more mass advantage. Each kilogram of extra mass can add more payload revenue over the 15 years of operation.

LEO to GEO Reusable Tug Missions

The concept of a reusable electric propulsion tug to deliver spacecraft from a low earth parking orbit to GEO and return for another payload has been explored by many authors.¹³⁻¹⁶ Delivered payload improvements of greater than 100% are possible compared to chemical propulsion systems. Some authors have suggested using a two I_{sp} system, a low I_{sp} for quick delivery to GEO, and a high I_{sp} for return of the lightened tug.^{15,16} The higher I_{sp} will reduce the mass of the return fuel to be carried all the way to GEO.

The GEO tug system and mission assumptions made here are similar to those defined in reference 16. Power level is set at 100 kW and a combined starting mass of 10,000 kg, which includes payload, fuel, and dry tug mass is assumed. Other tug assumptions are shown in Table 4.

Table 4. GEO tug propulsion.

100 kW GEO Tug Systems	ion	Hall
Power into Power Processor (per thruster)	50 kW	50 kW
Per Thruster Mass incl gimbal, support, controller	97 kg	80 kg
PPU, Feed System, Cabling, Thermal	3.2 kg/kW	2.7 kg/kW
Xenon tankage	0.1	0.1

The starting orbit is set at 400 km, 28.5° and the target orbit is 35786 km, 0°. After payload delivery the tug returns to LEO for another payload and fuel module (it is desirable for the thrusters to be multiple use). The analysis assumes Edelbaum steering and assesses the impact of shadowing and earth oblateness. Solar array degradation is assumed negligible since an advanced radiation resistant array would be necessary for such a multi-mission system.

Top level mission performance for expendable systems is defined as delivered payload versus delivery time. For reusable tug systems two other parameters are important: return time and refit mass. Return time is important since no other payloads can be delivered until return to LEO. Refit mass includes the fuel which must be resupplied to the tug upon its return to LEO. Such mass will impact launch costs.

Table 5 shows these parameters for the sample mission. The results are for relative comparison of the fixed and variable I_{sp} systems and are not optimized. For the baseline Hall thruster an I_{sp} of 1500 seconds is assumed for the outbound and inbound mission. By changing only the inbound I_{sp} to 3500 seconds with the variable I_{sp} thrusters, the delivery mission time is preserved. Payload is increased by 483 kg (almost 14%) at the expense of a 15% longer return time. Choosing a higher fixed I_{sp} with the same round trip time as the variable I_{sp} case (1800 s) increases delivery time by two weeks and provides relatively no more payload. By changing the outbound I_{sp} to 1300 seconds and the inbound I_{sp} to 2600 seconds, the delivered payload and round trip time are nearly the same as the fixed 1500 second case but the delivery time is decreased by a week.

The results for the ion case are similar as shown in Table 6. For the baseline ion thruster an I_{sp} of 3000 seconds is assumed for the outbound and inbound mission. By changing only the outbound I_{sp} to 5000 seconds with the variable I_{sp} ion thrusters, the delivery mission time is preserved. Payload is increased by 252 kg at the expense of a 15% longer return time. By changing the outbound I_{sp} to 2700 seconds and the inbound I_{sp} to 3900 seconds, the delivered payload and round trip time is almost the same as the fixed 3000 second case but the delivery time is decreased by almost two weeks.

Table 5. GEO tug Hall results.

GEO Tug	Xe Hall 50 kW 1500 s / 1500 s	Xe Hall 50 kW 1500 s / 3500 s	Xe Hall 50 kW 1800 s / 1800 s	Xe Hall 50 kW 1300 s / 2600 s
Payload Mass	3517	4000	4002	3521
Additional Payload Mass	0	483	485	4
Total Fuel Mass	4168 kg	3718 kg	3716 kg	4163 kg
Outbound Trip Time	104d	104d	118d	97d
Round Trip Time	130d	150d	150d	130d
Outbound Isp	1500 sec	1500 sec	1800 sec	1300 sec
Inbound Isp	1500 sec	3500 sec	1800 sec	2600 sec
Outbound Throughput / Thruster	1653 kg	1653 kg	1422 kg	1854 kg
Inbound Throughput / Thruster	431 kg	206 kg	436 kg	228 kg

Table 6. GEO tug ion results.

GEO Tug	Xe Ion 50 kW 3000 s / 3000 s	Xe Ion 50 kW 3000 s / 5000 s	Xe Ion 50 kW 3515 s / 3515 s	Xe Ion 50 kW 2700 s / 3900 s
Payload Mass	4950	5202	5225	4954
Additional Payload Mass	0	252	275	4
Total Fuel Mass	2563 kg	2283 kg	2257 kg	2559 kg
Outbound Trip Time	168d	168d	190d	157d
Round Trip Time	238d	274d	274d	238d
Outbound Isp	3000 sec	3000 sec	3515 sec	2700 sec
Inbound Isp	3000 sec	5000 sec	3515 sec	3900 sec
Outbound Throughput / Thruster	909 kg	909 kg	787 kg	1000 kg
Inbound Throughput / Thruster	372 kg	232 kg	341 kg	280 kg

Both the Hall and the ion system can benefit from variable I_{sp} (two set-points may be sufficient) for the tug mission. More payload may be added without increasing delivery time – an important parameter when financing satellites.⁹ Alternatively, delivery time may be decreased without sacrificing payload or round trip time. It should be mentioned that to decrease costs

it is desirable to run the thrusters over many flights which would correspondingly increase the throughput per thruster shown in Tables 5 and 6.

Interplanetary Missions

With the successful flight of the NSTAR propulsion system on Deep-Space One, ion propulsion has established itself as the advanced propulsion of choice for the next generation of interplanetary probes.¹⁷ Some authors have suggested using Hall thrusters for interplanetary missions.^{18,19} Gefert, Hack and Kerslake innovatively use Hall thrusters to provide most of the escape ΔV , allowing a chemical system to finish the mission.¹⁸ Another paper by Leifer suggested using both Hall and ion thrusters, the Hall in geocentric space, and the ion for the heliocentric portion of the mission.²⁰ Most of the scenarios, including Leifer, enabled the use of smaller and less expensive launch vehicles when compared to all chemical missions.

The mission concept by Leifer is a good example to show the advantage of the Hall and ion VIPS since both propulsion systems are on-board.

Several launch vehicle options were considered for launching the Europa Orbiter spacecraft and electric propulsion system. The Delta III launch option will be compared here. The basic concept starts in an elliptical Earth orbit and uses a five, (3.4 kW, 1800 sec I_{sp}) Hall thruster stage to take the 18 kW spacecraft to escape. At this point the Hall propulsion system stage is separated and an ion stage (or high I_{sp} Hall stage) takes over to perform a Venus-Venus Gravity Assist to deliver the spacecraft to Jupiter. A chemical stage is then used to place the payload in Europa orbit.

Two options were explored for the Delta III launch, one using a 3 ion thruster heliocentric propulsion system and another using a 2 High I_{sp} Hall thruster propulsion system. Both options assumed a 5 thruster Hall geocentric space kick stage.

Assuming the two options from Leifer as baselines, other cases using either a Hall or ion VIPS may be used. The elimination of the disposed geocentric stage is sought, thereby eliminating the need for two different propulsion system types and an expendable Hall thruster stage. For the Hall / ion option the Hall geocentric stage is removed and the geocentric phase and heliocentric phases are performed by five ion VIPS. For the other option, using two different Hall thrusters, the geocentric stage will be removed and five Hall VIPS will be used for the geocentric and

heliocentric phases. I_{sp} and efficiency performance for the variable I_{sp} systems is kept at the specific impulses and efficiencies assumed by Liefer, not given earlier in this paper, to simplify this analysis.

Table 7 shows the staged (from Liefer) and the non-staged variable I_{sp} options side by side. For the non-staged case extra thrusters were added to the main spacecraft and nothing was dropped at the end of the geocentric phase. The variable I_{sp} thrusters, whether Hall or ion, performed the same mission at the specific impulses of the staged mission, 1800 seconds for the geocentric phase and 3100 seconds for the heliocentric phase. Trip times should be similar to those of the baseline.

Even though the non-staged option carries the dry fuel tanks and the five thrusters used in the geocentric phase, it delivers 9 to 13% more payload to the final orbit compared to the staged options. It does this by reducing the number of needed thruster systems from seven or eight to five.

In addition to the payload advantages, the non-staged approach should cost less since fewer propulsion systems would be needed. The non-staged approach would also have built-in redundancy since extra thrusters from the geocentric phase could be used in the heliocentric phase. Alternately, the heliocentric fuel throughput required of each thruster could be reduced since more thrusters are carried. Fuel throughput per thruster for each phase is also shown in Table 7. Each of the VIPS, Hall or Ion, would have to provide these throughputs for the low and high I_{sp} phases of the mission.

This application of VIPS should be explored further for other interplanetary missions, especially those requiring low I_{sp} operation around earth and/or near its target.

Summary of Mission Requirements

Each of the mission examples demonstrated how a constant power, variable I_{sp} system provided mission benefits compared to existing Hall or ion propulsion systems. The I_{sp} range and required fuel throughput from each mission is shown in Table 8. The development of an ion or Hall thruster for VIPS applications requires efficiency and fuel throughput improvements at throttling conditions beyond the demonstrated envelopes. The I_{sp} variation is mainly provided by changing the accelerating voltage of the device. Consequently, power processing units need to be designed to handle this change in voltage but still

**Table 7. Europa Orbiter,
negative C3 ion and Hall results.**

Staged vs Non- Staged Hall/Ion Systems for Europa Orbiter/Lander	5 Hall / 3 Ion Staged from ref. 20	Non- Staged, Five 3.4 kW Variable Isp Ion Thrusters	5 Hall / 2 Hall Staged from ref. 20	Non- Staged, Five 3.4 kW Variable Isp Hall Thrusters
Launch Mass	3735 kg	3735 kg	3735 kg	3735 kg
Geocentric dry Stg Mass	371 kg	0 kg	371 kg	0 kg
Geocentric Stg Tank Mass	132 kg	132 kg	132 kg	132 kg
Geocentric stg Isp	1800	1800	1800	1800
Geocentric ΔV	5591 m/s	5591 m/s	5591 m/s	5591 m/s
Geocentric Fuel Mass	1014 kg	1014 kg	1014 kg	1014 kg
mass at escape	2721 kg	2721 kg	2721 kg	2721 kg
escape mass less stage	2350 kg	2721 kg	2350 kg	2721 kg
Heliocentric Isp	3100	3100	3100	3100
Eqv.	6033 m/s	6033 m/s	6033 m/s	6033 m/s
Heliocentric ΔV				
Heliocentric Fuel Mass	423 kg	490 kg	423 kg	490 kg
Heliocentric Tank Mass	55 kg	64 kg	55 kg	64 kg
dry Helio SEP sys (with solar Arrays)	871 kg	1040 kg	832 kg	1039 kg
Mass at Jupiter	1927 kg	2231 kg	1927 kg	2231 kg
Mnet Jupiter	1056 kg	1191 kg	1095 kg	1192 kg
Mnet Europa (chem ΔV=2.7 km/s)	453 kg	511 kg	469 kg	511 kg
Added Payload Mass		58 kg		42 kg
Low Isp Fuel Throughput / thruster		203 kg		203 kg
High Isp Fuel Throughput / thruster		98 kg		98 kg

provide sufficient power. The NSTAR power processing unit does provide voltage steps establishing the technological feasibility. Except for the Europa mission, the variable I_{sp} , constant power systems may only need two setpoints, which would make power processor and thruster design easier.

Table 8 also indicates that the Hall thruster technology needs to reach 3000 to 3500 seconds to realize the potential mass and/or other savings of each mission. For the earth orbit missions the higher I_{sp} fuel throughput for the Hall thruster needs to be ~4 kg of fuel per kW of thruster power, about 12 to 30% of the throughput at more nominal specific impulses. Such

throughputs at high specific impulses need to be in addition to the low I_{sp} throughput but may not be unreasonable. To handle an engine out condition the value for the GEO stationkeeping phase may need to be doubled. The throughput of the tugs only represent one round trip in Table 3; the throughput would need to be increased by the number of round trips performed. The Europa mission must process substantially more fuel and may require life enhancing materials or two-stage engines.

The ion thruster operates between 2400 to 3000 seconds except for the Europa orbiter. At low specific impulse (<3000 seconds) the ion accelerating voltage no longer provides sufficient beamlet focusing to prevent direct beam impingement on the accelerator grid. The phenomena severely curtails the life for the ion optics. Fuel throughput requirements for the ion VIPS at lower I_{sp} points for the earth orbit missions seem reasonable. Again the Europa orbiter case would require the greatest life enhancement of the three missions.

The ion thruster has a reduced throughput capability at low specific impulses due to grid erosion as discussed above. Hall thruster throughput limits are predicted to

be reduced at higher specific impulses due to the higher energy of ions which in turn cause faster erosion of the thruster wall.²¹ Some possibilities for alleviating these lifetime or fuel throughput limitations include advanced materials for ion thrusters or an additional acceleration stage (two-stage) for Hall thrusters.

Conclusions

The use of electrostatic rockets with variable I_{sp} at constant power levels can provide multiple mission benefits compared to state-of-art electrostatic propulsion technology. For geosynchronous spacecraft approximately 100 kg additional payload mass may be added without changing orbit insertion times. Reusable LEO to GEO tugs can use variable I_{sp} devices to reduce the return fuel mass and add almost 15% payload spacecraft mass while preserving delivery times. A Europa Orbiter mission can also add 8-13% payload mass using variable I_{sp} systems.

The real challenge in developing such variable I_{sp} devices is providing sufficient lifetime over the I_{sp} operation range. Hall thrusters will need to demonstrate adequate fuel throughput at high specific impulses, while ion thrusters must have better fuel throughput for lower I_{sp} operation.

Table 8. Summary of I_{sp} and fuel throughput requirements.

System/Mission	Thruster Power	Low I_{sp}	High I_{sp}	Low I_{sp} fuel throughput	High I_{sp} fuel throughput	Low I_{sp} fuel throughput/kW Thruster Power	High I_{sp} fuel throughput/kW Thruster Power
Hall 45 Day Orbit Insertion	5 kW	1677 s	3000 s	66kg/thr	21kg/thr	13.2 kg/kW	4.1 kg/kW
ion 45 Day Orbit Insertion	5 kW	2400 s	5000 s	37kg/thr	10kg/thr	7.5 kg/kW	2.0 kg/kW
GEO Tug Xe Hall 50 kW 1500 s / 3500 s	50 kW	1500 s	3500 s	1653kg/thr	206kg/thr	33.1 kg/kW	4.1 kg/kW
GEO Tug Xe Ion 50 kW 3000 s / 5000 s	50 kW	3000 s	5000 s	909kg/thr	232kg/thr	18.2 kg/kW	4.6 kg/kW
Europa Orbiter Non-Staged, Five 3.4 kW Variable I_{sp} Ion Thrusters	3.4 kW	1800 s	3100 s	203kg/thr	98kg/thr	59.6 kg/kW	28.8 kg/kW
Europa Orbiter Non-Staged, Five 3.4 kW Variable I_{sp} Hall Thrusters	3.4 kW	1800 s	3100 s	203kg/thr	98kg/thr	59.6 kg/kW	28.8 kg/kW

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