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Design Space Windowing**

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## ERROR-BASED DESIGN SPACE WINDOWING

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### ABSTRACT

Windowing of design space is considered in order to reduce the bias errors due to low-order polynomial response surfaces (RS). Standard design space windowing (DSW) uses a region of interest by setting a requirement on response level and checks it by a global RS predictions over the design space. This approach, however, is vulnerable since RS modeling errors may lead to the wrong region to zoom on. The approach is modified by introducing an eigenvalue error measure based on point-to-point mean squared error criterion. Two examples are presented to demonstrate the benefit of the error-based DSW.

### 1. INTRODUCTION

The popularity of response surface (RS) techniques in design optimization studies has brought attention to ways of increasing the accuracy of RS approximations. Adequacy and accuracy of RS are mainly affected by the following three factors:

- Use of finite number of data points due to cost of data generation
- Noise in the data
- Inadequacy of the fitting model

We are mainly focused in this paper on model inadequacy or bias error due to use of low-order polynomials such as quadratic RS.

An obvious way for reducing bias error is to use higher order polynomials or more complex functions in RS. Cubic or even higher order polynomials were applied, for instance, by Venter et al. [1] and by Papila (N) et al. [2].

Papila and Haftka [3-4] also achieved substantial improvement in accuracy by using cubic polynomials in RS approximation for HSCT wing bending material weight.

A high-order fitting model, however, requires a large number of data points, which is usually prohibitive in high dimensional problems.

Design of experiments (DOE) offers minimum-bias criterion for reducing modeling (bias) error when low-order models are used. Venter and Haftka [5] developed an algorithm implementing minimum-bias based criterion, necessary for an irregularly shaped design space where no closed form solution exist for minimum-bias design.

Decreasing bias error is also possible by reducing the size of the fitting region by the use of reasonable-design-space (RDS) approach. The approach starts by identifying constraints specific to the problem of interest provided that they are easy and inexpensive to evaluate. These constraints are then used to eliminate unreasonable designs from the original design space. For instance, simple geometric constraints where applicable may prevent combinations of design variables resulting in unreasonable geometry configurations [4, 6-8]. Finally, tools of DOE such as D-optimality select data points within the region of interest where response is evaluated.

It is also possible to identify region or regions of interest by **windowing** the design space simply based on the observed or predicted response levels over the design space [2]. The windowing approach shares the spirit of RDS approach in that it reduces bias errors by reducing the size of the design domain. However, windowing needs data generation and a global RS beforehand unlike traditional RDS approach.

In this paper, we aim to focus on improving the RS accuracy particularly in the regions critical to design optimization. We limit ourselves to quadratic RS approximation and concentrate on effective use of **design space windowing** (DSW) approach relying on a global RS. **Standard DSW** uses a requirement set on the response level and checks it by using a global RS predictions over

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the whole design space. This approach, however, is vulnerable since poor accuracy in the global RS may lead us to zoom on the wrong region.

At this point, we modify the approach and call it as **error-based DSW** by introducing a bias error measure. The error measure is based on an eigenvalue problem obtained by point-wise **mean squared error criterion**. The eigenvalue problem was derived by Papila and Haftka [9] and used as a tool to map qualitatively the RS bias error by the associated **eigenvalues**. In the proposed approach, regions with high eigenvalues corresponding to potential large bias error are excluded from consideration.

The following section presents more detailed description of the mean squared error criterion and use of eigenvalues in the DSW approach. Section 3 describes example problems used to demonstrate the approach. Section 4 presents the results and discussion followed by concluding remarks in Section 5. The derivation of eigenvalue problem along with the background for RS methodology can be found in the Appendix.

## 2. APPROACH

### 2.1 Mean Squared Error Criterion-Eigenvalues

An approach for estimating RS approximation bias errors due to fitting model inadequacy is presented in Ref. [9]. The mean squared error predictor (*MSEP*) for an inadequate model is studied point-to-point yielding an eigenvalue problem where the maximum eigenvalue at each point provides a relative estimate of maximum bias error. With the calculation of the maximum eigenvalues over the design space, regions of possible high bias error are identified. The derivation presented in Ref. [9] can also be found in this paper as an Appendix. As can be seen from the derivation the eigenvalue error measure strongly depends on the DOE used, but not on the response data.

Papila and Haftka [9] used face-centered central composite design (FCCD) and demonstrated the use of eigenvalue estimate of bias error for problems where the true function is a cubic while the fitting model is quadratic. In particular, positive correlation between the square-root of maximum eigenvalues  $\sqrt{\lambda_G}$  and the absolute residuals was found for the examples of 2D polynomials that were studied.

We also use FCCD as our original DOE, quadratic RS as our fitting model and calculate the eigenvalues as if the true function is a cubic. Figure 1 presents the FCCD points and relevant  $\sqrt{\lambda_G}$  field.

### 2.2 Design Space Windowing Approach

We adopted two types of DSW approaches based on different reasonability conditions while windowing for the design region or regions of interest. For simplicity, we consider problems where we are interested in the high response regions.

The *standard DSW* uses Eq. (1) as the reasonability condition.

$$\hat{y}_{RS1} \geq y_{interest} \quad (1)$$

where  $\hat{y}_{RS1}$  is the prediction by the global RS (RS1) and  $y_{interest}$  is the response bound to define the region of interest.

*Error-based DSW* modifies the standard DSW by adding another condition based on the eigenvalues [9] that characterize the modeling error. In order to set a precaution for the possible misleading information due to inaccuracy of the global RS (RS1), our reasonability conditions in error-based DSW can be written as follows.

$$\begin{aligned} \hat{y}_{RS1} &\geq y_{interest} \\ \text{and} \\ \sqrt{\lambda_G} &\leq \text{mean}(\sqrt{\lambda_G}) \end{aligned} \quad (2)$$

where  $\text{mean}(\sqrt{\lambda_G})$  is the mean over the design space. Design points with eigenvalues less than their mean over the design space are more likely to be accurately predicted by the global RS (RS1).

Figure 2 presents the generalized flowcharts for the standard and error-based DSW approaches. The following descriptions give the details of our implementation in the flowcharts.

#### Standard DSW Approach (Figure 2a):

*Step 1:* We start with a standard DOE, face-centered central composite design (FCCD) for Data set 1 and construct a global RS approximation (RS1).

*Step 2:* We use the global RS (RS1) to predict the response values on design points of a fine grid netting the whole design space.

*Step 3:* We identify design region or regions of interest based on the predictions in Step 2. We build a pool of supposedly reasonable designs by simply disregarding the designs violating the condition in Eq. (1). This is done for each identified region in case of multiple disjoint regions of interest.

*Step 4:* Among the designs located in the pool of Step 3, the number of data points is reduced to a desirable amount by using D-optimality. We include design points of Data set 1 where data itself is in the region of interest ( $y \geq y_{interest}$ ). This reduces the number of additional evaluations for creating Data set 2. We then construct new RS (RS2) approximation to be used over the associated region only. (In case of multiple regions separate RS2's are constructed)

#### Error-based DSW Approach (Figure 2b):

*Step 1:* Same as *Step 1* of standard approach

*Step 2:* We use the global RS (RS1) to predict the response values and calculate the eigenvalues on design points of a fine grid netting the whole design space.

*Step 3:* We identify design region or regions of interest combining eigenvalue information ( $\sqrt{\lambda_G}$ ) with the standard DSW approach by Eq. (2).

*Step 4:* Same as *Step 4* of standard approach except denoting RS in refined regions as RS3.

### 3. TEST PROBLEMS

We investigate two different test problems to help assess the performance of the strategies explained above: (1) Two dimensional preliminary supersonic turbine design, and (2) A quartic polynomial in two dimensions. The main reason for choosing 2D problems is that we want to visualize easily the response surface, prediction error and eigenvalue field distributions.

#### 3.1 Preliminary Supersonic Turbine Design in Two-Dimension

In our previous efforts [2, 10-14], we have studied the preliminary and detailed design optimization of supersonic turbines for reusable launch vehicle (RLV). A two-variable version of the two-stage turbine design problem is considered in this study. The design variables are the mean diameter,  $D$ , and  $RPM$  ( $5.081 \leq D(in) \leq 15.243$  and  $21,977 \leq RPM \leq 40,814$ ). They are normalized as coded variables  $x_1$  and  $x_2$  in  $(-1,1)$ , respectively [15]. The design domain of the coded variables is a square as shown in Figure 1.

The numerical simulations are based on the aerodynamic design software called *Meanline Flow Path Generator* [10, 16] that allows rapid analyses of turbine flow fields. Using the overall turbine and stage input, the *Meanline* code first generates a candidate turbine flow path and displays a plot of the elevation view. The code then runs a 1-D quick aerodynamic analysis, calculating gas conditions, velocity triangles, and required number of airfoils, predicted efficiency and power output. In turbomachinery design problems, high efficiency and low weight systems are sought. For this design problem, the compromise between these two criteria can be quantified by a single response that is payload of the RLV. Therefore, the output or response of interest from the *Meanline* code is the change in payload compared to a fixed baseline design (i.e.  $\Delta pay$ ). We are mostly interested in positive  $\Delta pay$  designs (i.e.,  $\Delta pay > 0$ ).

#### 3.2 Quartic Polynomial in Two-Dimension

We wanted to mimic the efficiency data of supersonic turbine blade shape optimization problem [10] in terms of the range of response values as varying between 0 and 1. Since we are mainly interested in high efficiency regions in turbomachinery designs, we will consider  $y > 0.7$  as the region of interest for this problem.

A quartic function in 2-D is devised with variables ranging between  $-1$  and  $+1$  (as coded variables). The

quartic polynomial ranges between 0 and 1 is given in Eq. 3

$$y = 0.742 + 0.000486x_1^2 + 0.000486x_1x_2 - 0.242704x_2^2 + 0.012646x_1^3 + 0.000486x_1^2x_2 + 0.000486x_1x_2^2 + 0.486381x_1^3x_2 \quad (3)$$

where  $x_1$  and  $x_2$  range in  $(-1,1)$  as shown in Figure 1.

### 4. RESULTS AND DISCUSSION

We assess the accuracy of RS using mainly root-mean-squared (*rms*) error calculations.

• *rms-error* Predictor: 
$$\sqrt{\frac{\sum_{i=1}^N (y_i - \hat{y}_i)^2}{N - n_b}}$$

• Testing *rms-error*: 
$$\sqrt{\frac{\sum_{i=1}^{M-N} (y_i - \hat{y}_i)^2}{M - N}}$$

where  $N$ ,  $n_b$ ,  $M$  number of data set points, number of coefficients in RS and number of design points in the design space grid, respectively.

• Testing *rms-error* in  $y \geq y_{interest}$ : 
$$\sqrt{\frac{\sum_{i=1}^K (y_i - \hat{y}_i)^2}{K}}$$
 where

$K$  is the number of the testing data in  $y \geq y_{interest}$  region excluding the data points of the associated RS.

Face-centered central composite design (FCCD) as shown in Figure 1a is used for fitting a quadratic global RS (RS1). We use 21 by 21 grid over the design space for the evaluation and assessment of the methods are used. Therefore,  $N = 9$ ,  $n_b = 6$  and  $M = 441$ .  $K$  is problem dependent as reported on the tables.

The eigenvalue distribution ( $\sqrt{\lambda_G}$ ) is a function of DOE, the fitting model and assumed true model [9]. We use FCCD as our DOE, quadratic RS as our fitting model and calculate the eigenvalues as if the true function is a cubic. Therefore distribution of  $\sqrt{\lambda_G}$  is identical for both problems as shown in Figure 1b.

#### (i) Results for Turbine Design

The *Meanline* results (exact function for turbine design problem) are shown as a contour plot in Figure 3a. Three quadratic RS models were studied. The details of these RS models are given below.

- **RS 1:** Quadratic RS based on 9 design selected by standard FCCD (Figure 1a). Its prediction error contours are given in Figure 3b.
- **RS 2:** Quadratic RS based on 9 reasonable designs using **standard DSW condition**. Four of the points are original FCCD points, which satisfy  $\Delta pay > 0$ . The other five designs are selected from the designs of

positive RS 1 predictions of the  $\Delta p_{ay}$  calculated in 21 by 21 grid over the design space. Design points are shown in Figure 4a.

- **RS 3:** Quadratic RS based on 9 reasonable designs using **error-based DSW conditions**. Four of them are FCCD points, which satisfy  $\Delta p_{ay} > 0$ . The other five designs are selected from the designs where RS 1 predicts positive  $\Delta p_{ay}$  and eigenvalue condition satisfied. Design points are shown in Figure 4b. Table 1 summarizes the statistics of the three RS of the turbine problem. It appears that *rms-error* predictor of RS1 is conservative as the testing *rms-error* is less than the half of the predictor. Testing *rms-error* in region of interest is 63.5, slightly higher than overall testing *rms-error*. Both approximations of windowing approaches, RS2 and RS3, resulted in smaller testing *rms-error* in region of interest than RS1 as expected. There is factor of about 2.8 and 4.2 in the magnitudes for RS2 and RS3, respectively, compared to RS1. This indicates that error-based DSW approach improved on the standard one. The substantial increase in the overall testing *rms-error* and max. error reflects the fact DSW approach approximations RS2 and RS3 are not accurate outside of the region of interest. This can also be observed on the RS2 and RS3 prediction error contours, Figure 5a and Figure 5b, respectively. Comparison of error contours given in Figure 3b and Figure 5 demonstrate the benefit from the windowing approaches where we are most interested. In spite of the fact that maximum error in region of interest by RS3 is higher than RS2 (Table 1), more uniform low-error distribution in Figure 5b compared to Figure 5a and reduction in testing *rms-error* in the same region shows us that we benefit from eigenvalue information during windowing.

In order to check if the eigenvalues (bias error measure) helped us to select design points with more accurate RS1 predictions, we compare error at selected points in Table 2 and Table 3. The tables report the error measure  $\sqrt{\lambda_G}$  and RS1 prediction errors at the RS2 and RS3 design points, respectively. Excluding four common design points coming from the original FCCD, average error (average error of the boldface rows) decreases from 66.4 in Table 2 to 45.7 in Table 3. This confirms the usefulness of the eigenvalues for this example.

### (ii) Results for Quartic Polynomial

Contour plot for quartic example response given in Figure 6a shows that we can consider two separate regions of interest: upper-right and lower-left quadrants of the square design domain. This observation and the logic behind the windowing procedure lead us to evaluate each region separately. The regions, on the other hand, are not completely remote and disjoint. Therefore, we also want to see the effect of employing the DSW approaches on the

connected regions as a single region of interest around one diagonal of the domain. We first present the single continuous region consideration; *windowing as single region*. Then present results of *windowing as multiple regions*.

#### **(a) Windowing as single region**

Four quadratic RS models were studied for the overall design domain. The details of these RS models are given below.

- **RS 1:** Quadratic RS based on 9 designs selected by standard FCCD (Figure 1). Its prediction error contours are given in Figure 6b
- **RS 2:** Quadratic RS based on 9 reasonable designs using **standard DSW condition**. Four of the data points are FCCD points, which satisfy  $y > 0.7$ . The other five designs are selected from the designs of positive RS 1 predictions of the  $y$  calculated in 21 by 21 grid over the design space. Design points and error contours are shown in Figure 7a and Figure 8a, respectively.
- **RS 3:** Quadratic RS based on 9 reasonable designs using **error-based DSW conditions**. Four of the data points are FCCD points, which satisfy  $y > 0.7$ . The other five designs are selected from the designs where RS 1 predicts  $y$  higher than 0.7 and eigenvalue condition satisfied. Design points and error contours are shown in Figure 7b and Figure 8b, respectively.
- **RS 4:** Quadratic RS based on RS 1 and RS 3 design points (13 designs in total). Design points are shown in Figure 9a.

Table 4 summarizes the statistics of the four RS. Unlike turbine problem, *rms-error* predictor of RS1 (equal to zero) suggesting perfect fit gives a sense of security that is proved to be wrong by the nonzero testing *rms-error*. Testing *rms-error* in region of interest is even higher and equal to 0.051. Both approximations of DSW approaches, RS2 and RS3, resulted in higher testing *rms-error* in region of interest than RS1. They are 0.073 and 0.063, respectively. This indicates that error-based DSW approach improved on the standard one for the single windowing, but neither DSW helped to increase accuracy compared to RS1 with single windowing. Figure 8a and b also compares visually the two DSW approaches in terms of error distribution. It shows that error-based DSW resulted smaller errors at remote locations of the quadrants forming the region of interest.

Table 5 and Table 6 show error measure  $\sqrt{\lambda_G}$  and RS1 prediction errors at the RS2 and RS3 design points, respectively. Excluding five common design points coming from the original FCCD average error (average error of the boldface rows) decreases from 0.0916 in Table 2 to 0.0868 in Table 3.

The best performance among the four RS was obtained by RS4 (Figure 9). Although its *rms-error* predictor is the largest we obtained smallest overall testing *rms-error*,

testing *rms-error* and maximum error in the region of interest. In other words, adding new data points selected by DSW to the original FCCD improved the accuracy.

#### (b) Windowing as multiple regions

We report results only on the **upper-right quadrant** since the results of lower-left quadrant are mirror image of the upper right. For the statistics and design points we consider 11 by 11 grid points in the quadrant. Two RS were constructed as described below

- **RS 5:** Quadratic RS based on 9 reasonable designs using **standard DSW condition**. Three of them are FCCD points, which satisfy  $y > 0.7$ . The rest is selected from the designs of RS 1 predictions exceeding 0.7. Design points for RS 5 are shown Figure 10a.
- **RS 6:** Quadratic RS based on 9 reasonable designs using **error-based DSW condition**. Three of them are FCCD points, which satisfy  $y > 0.7$ . The rest of is selected from the designs where RS 1 predicts  $y$  higher than 0.7 and eigenvalue condition satisfied. Design points for RS 5 are shown Figure 10b.

Table 7 summarizes the statistics of the two RSs. Overall testing *rms-error* and testing *rms-error* in region of interest is lower by standard DSW than error-based DSW (overall: 0.042 and 0.046, respectively, and in the region of interest: 0.026 and 0.030, respectively). In other words, standard DSW did a better job compared to error-based approach in this example. One possible reason is that introducing the error-based condition may increase irregularity of the domain of interest. We also calculated the RS1 testing *rms-error* in region of interest over this particular quadrant as 0.061 that shows both DSW approaches helped us to lower by half. Figure 11 presents the error contour for RS5 and RS6. The location of high errors seemed to be shifted by the error-based DSW.

Table 8 and Table 9 present eigenvalue based error measure  $\sqrt{\lambda_G}$  and RS1 prediction errors at the RS5 and RS6 design points, respectively. Although we did not see benefit from the error-based DSW in terms of statistics, these tables show that eigenvalues condition in fact selected points with lower errors. Excluding five common design points average error (average error of the boldface rows) decreases from 0.0943 to 0.0658.

### 5. CONCLUDING REMARKS

In this paper we focused on the model inadequacy or bias error due to use of low-order polynomials such as quadratic RS and increased accuracy by design space windowing (DSW). We set a requirement on the response based on a global RS and zoom with a local RS on that region. Since the modeling errors may lead us to the wrong region to zoom on, we integrated an eigenvalue error measure into the procedure and called it error-based DSW. Two examples were studied to demonstrate the benefit from error-based DSW:

- In two-dimensional two-stage turbine problem one region of interest was identified. Both DSW approaches improved on the global RS accuracy. Statistics showed that accuracy obtained after error-based DSW increased in the region of interest compared to standard DSW
- In quartic polynomial example two regions were identified. In each region DSW approaches offered substantial improvement in accuracy compared to global RS. The error-based DSW, however, did not bring improvement over the standard approach possibly due to increased irregularity of the region of interest caused by the eigenvalue condition.
- For both examples, the average errors at the data points are lower after the selection by error-based DSW. This is an indication that modified approach employing eigenvalues disregarded design points where reasonability based on RS1 prediction may be misleading.

### 6. ACKNOWLEDGEMENT

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Table 1: Statistics of the global fits for turbine design problem

	RS 1 (FCCD)	RS 2 (Standard DSW)	RS 3 (Error-based DSW)
RSquare Adj	0.984	0.998	0.998
<b>rms-error Predictor</b>	151.947	19.053	22.103
Mean	-432.831	513.476	502.470
Observations in $\Delta\text{pay} > 0$ / Observations, $N$	4/9	9/9	9/9
<b>Testing rms-error</b>	60.583	171.830	133.616
#of the testing data, $(M-N)$	432	432	432
<b>Testing rms-error in <math>\Delta\text{pay} &gt; 0</math></b>	63.546	22.645	15.106
#of the testing data in $\Delta\text{pay} > 0$ , $K$	193	188	188
Mean of the testing data in $\Delta\text{pay} > 0$	505.870	563.886	554.938
Max. Error in $\Delta\text{pay} > 0$	160.897	45.356	96.660
Max. Error	160.897	885.188	692.394

Table 2: RS1 error at RS 2 data points for **turbine design problem**. Bold face rows are design points selected by Standard DSW. Average error of the boldface rows is 66.4

D	RPM	$\Delta_{pay}$	$(\hat{\Delta}_{pay})_{RS1}$	$\sqrt{\lambda_G}$	Error
<b>-0.5</b>	<b>1</b>	<b>212.66</b>	<b>62.51</b>	<b>0.715</b>	<b>150.15</b>
0	0	15.75	4.58	0.497	11.17
0	1	806.18	677.31	0.832	128.87
<b>0.3</b>	<b>1</b>	<b>983.04</b>	<b>928.90</b>	<b>0.792</b>	<b>54.14</b>
<b>0.6</b>	<b>-0.5</b>	<b>18.71</b>	<b>16.22</b>	<b>0.654</b>	<b>2.49</b>
<b>1</b>	<b>-0.6</b>	<b>130.77</b>	<b>40.51</b>	<b>0.662</b>	<b>90.26</b>
1	0	630.5	565.97	0.832	64.53
<b>1</b>	<b>0.2</b>	<b>749.29</b>	<b>714.34</b>	<b>0.815</b>	<b>34.95</b>
1	1	1074.38	1173.87	0.762	99.49

Table 3: RS1 error at RS 3 data points for **turbine design problem**. Bold face rows are design points selected by error-based DSW. Average error of the boldface rows decreases to 45.7

D	RPM	$\Delta_{pay}$	$(\hat{\Delta}_{pay})_{RS1}$	$\sqrt{\lambda_G}$	Error
<b>-0.3</b>	<b>0.5</b>	<b>108.41</b>	<b>33.52</b>	<b>0.634</b>	<b>74.89</b>
0	0	15.75	4.58	0.497	11.17
0	1	806.18	677.31	0.832	128.87
<b>0.3</b>	<b>-0.3</b>	<b>4.6</b>	<b>14.34</b>	<b>0.568</b>	<b>9.74</b>
<b>0.5</b>	<b>0.4</b>	<b>728.89</b>	<b>703.76</b>	<b>0.645</b>	<b>25.13</b>
<b>0.7</b>	<b>1</b>	<b>1068.91</b>	<b>1127.53</b>	<b>0.613</b>	<b>58.62</b>
<b>0.9</b>	<b>-0.6</b>	<b>84.61</b>	<b>24.46</b>	<b>0.599</b>	<b>60.15</b>
1	0	630.5	565.97	0.832	64.53
1	1	1074.38	1173.87	0.762	99.49

Table 4: Statistics of the RS fits for **quartic polynomial**

	RS 1 (FCCD)	RS 2 (Standard DSW)	RS 3 (Error-based DSW)	RS 4 (RS 1 + RS 3 design points)
RSquare Adj	1.000	0.990	0.847	0.880
<b>rms-error Predictor</b>	0.000	0.015	0.056	0.115
Mean	0.5800	75164	0.829	0.653
Observations in $y > 0.7$ / Observations, $N$	5/9	7/9	7/9	7/9
<b>Testing rms-error</b>	0.08	0.260	0.259	0.075
#of the testing data, $(M-N)$	432	432	432	428
<b>Testing rms-error in <math>y &gt; 0.7</math></b>	0.051	0.073	0.063	0.039
#of the testing data in $y > 0.7$ , $K$	200	198	198	198
Mean of the testing data in $y > 0.7$	0.789	0.794	0.765	0.776
Max Error in $y > 0.7$	0.161	0.149	0.159	0.109
Max. Error	0.192	0.778	0.750	0.217



Table 5: RS 1 error at RS 2 design points for **quartic polynomial**. Bold face rows are design points selected by Standard DSW. Average error of the boldface rows is **0.0916**

$x_1$	$x_2$	$y$	$\hat{y}_{RS\ 1}$	$\sqrt{\lambda_G}$	Error
-1	-1	0.9728	0.9731	0.762	0.0003
-1	0	0.7296	0.7292	0.831	0.0003
<b>-0.5</b>	<b>-1</b>	<b>0.5582</b>	<b>0.7358</b>	<b>0.715</b>	<b>0.1775</b>
0	0	0.7417	0.7417	0.497	0.0000
<b>0.1</b>	<b>0</b>	<b>0.7417</b>	<b>0.7430</b>	<b>0.499</b>	<b>0.0013</b>
<b>0.5</b>	<b>1</b>	<b>0.5621</b>	<b>0.7494</b>	<b>0.715</b>	<b>0.1873</b>
<b>1</b>	<b>-0.1</b>	<b>0.7037</b>	<b>0.7040</b>	<b>0.827</b>	<b>0.0003</b>
1	0	0.7549	0.7552	0.831	0.0003
1	1	1.0000	0.9997	0.762	0.0003

Table 6: RS 1 error at RS 3 design points for **quartic polynomial**. Bold face rows are design points selected by error-based DSW. Average error of the boldface rows is **0.0868**

$x_1$	$x_2$	$y$	$\hat{y}_{RS\ 1}$	$\sqrt{\lambda_G}$	Error
-1	-1	0.9728	0.9731	0.762	0.0003
<b>-1</b>	<b>-0.7</b>	<b>0.9509</b>	<b>0.9509</b>	<b>0.613</b>	<b>0.0000</b>
-1	0	0.7296	0.7292	0.831	0.0003
<b>-0.7</b>	<b>-1</b>	<b>0.6615</b>	<b>0.8307</b>	<b>0.613</b>	<b>0.1692</b>
0	0	0.7417	0.7417	0.497	0.0000
<b>0.7</b>	<b>1</b>	<b>0.6714</b>	<b>0.8495</b>	<b>0.613</b>	<b>0.1781</b>
1	0	0.7549	0.7552	0.831	0.0003
<b>1</b>	<b>0.7</b>	<b>0.9773</b>	<b>0.9773</b>	<b>0.613</b>	<b>0.0000</b>
1	1	1.0000	0.9997	0.762	0.0003

Table 7: Statistics of the RS fits for **quartic polynomial** in upper-right quadrant where testing *rms-error* in  $y > 0.7$  is 0.061 by RS 1

	RS 5 (Standard DSW)	RS 6 (Error-based DSW)
RSquare Adj	0.905	0.840
<i>rms-error</i> Predictor	0.043	0.049
Mean	0.755	0.778
Observations in $y > 0.7$ / Observations, $N$	7/9	7/9
Testing <i>rms-error</i>	0.042	0.046
#of the testing data, ( $M-N$ )	112	112
Testing <i>rms-error</i> in $y > 0.7$	0.026	0.030
#of the testing data in $y > 0.7$ , $K$	74	74
Mean of the testing data in $y > 0.7$	0.790	0.796
Max Error in $y > 0.7$	0.060	0.054

\* For the comparison, test points are the designs of the relevant quadrant.

Table 8: RS 1 error at RS 5 design points for **quartic polynomial** in upper-right quadrant. Bold face rows selected by Standard DSW. Average error of the boldface rows is **0.0943**

$x_1$	$x_2$	$y$	$\sqrt{\lambda_G}$	RS1	Error
0	0	0.7417	0.4969	0.742	0.0000
0	0.4	0.7029	0.5708	0.703	0.0001
<b>0.3</b>	<b>0.8</b>	<b>0.5975</b>	<b>0.7042</b>	<b>0.707</b>	<b>0.1099</b>
0.5	0	0.7434	0.6175	0.748	0.0049
<b>0.5</b>	<b>1</b>	<b>0.5621</b>	<b>0.7148</b>	<b>0.749</b>	<b>0.1873</b>
<b>0.6</b>	<b>0.4</b>	<b>0.7481</b>	<b>0.6615</b>	<b>0.828</b>	<b>0.0798</b>
1	0	0.7549	0.8315	0.755	0.0003
<b>1</b>	<b>0.5</b>	<b>0.9380</b>	<b>0.7148</b>	<b>0.938</b>	<b>0.0001</b>
1	1	1.0000	0.7617	1.000	0.0003

Table 9: RS 1 error at RS 6 design points for **quartic polynomial** in upper-right quadrant. Bold face rows selected by error-based DSW. Average error of the boldface rows is **0.0658**

$x_1$	$x_2$	$y$	$\sqrt{\lambda_G}$	RS1	Error
0	0	0.7417	0.4969	0.742	0.0000
0	0.4	0.7029	0.5708	0.703	0.0001
<b>0.1</b>	<b>0.5</b>	<b>0.6814</b>	<b>0.6193</b>	<b>0.707</b>	<b>0.0255</b>
0.5	0	0.7434	0.6175	0.748	0.0049
<b>0.5</b>	<b>0.3</b>	<b>0.7400</b>	<b>0.6341</b>	<b>0.800</b>	<b>0.0597</b>
<b>0.7</b>	<b>1</b>	<b>0.6714</b>	<b>0.6128</b>	<b>0.849</b>	<b>0.1781</b>
1	0	0.7549	0.8315	0.755	0.0003
<b>1</b>	<b>0.7</b>	<b>0.9773</b>	<b>0.6128</b>	<b>0.977</b>	<b>0.0000</b>
1	1	1.0000	0.7617	1.000	0.0003

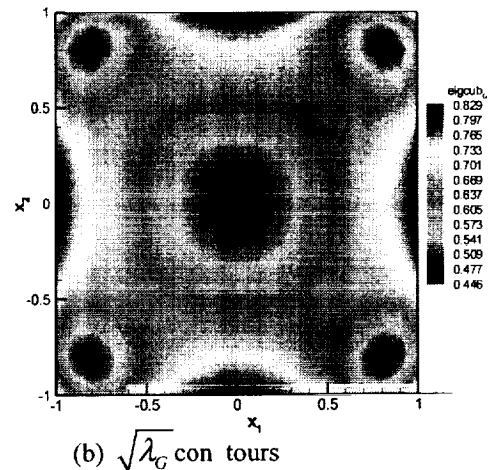
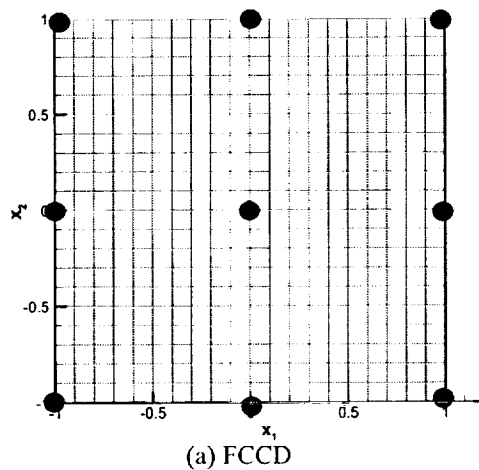
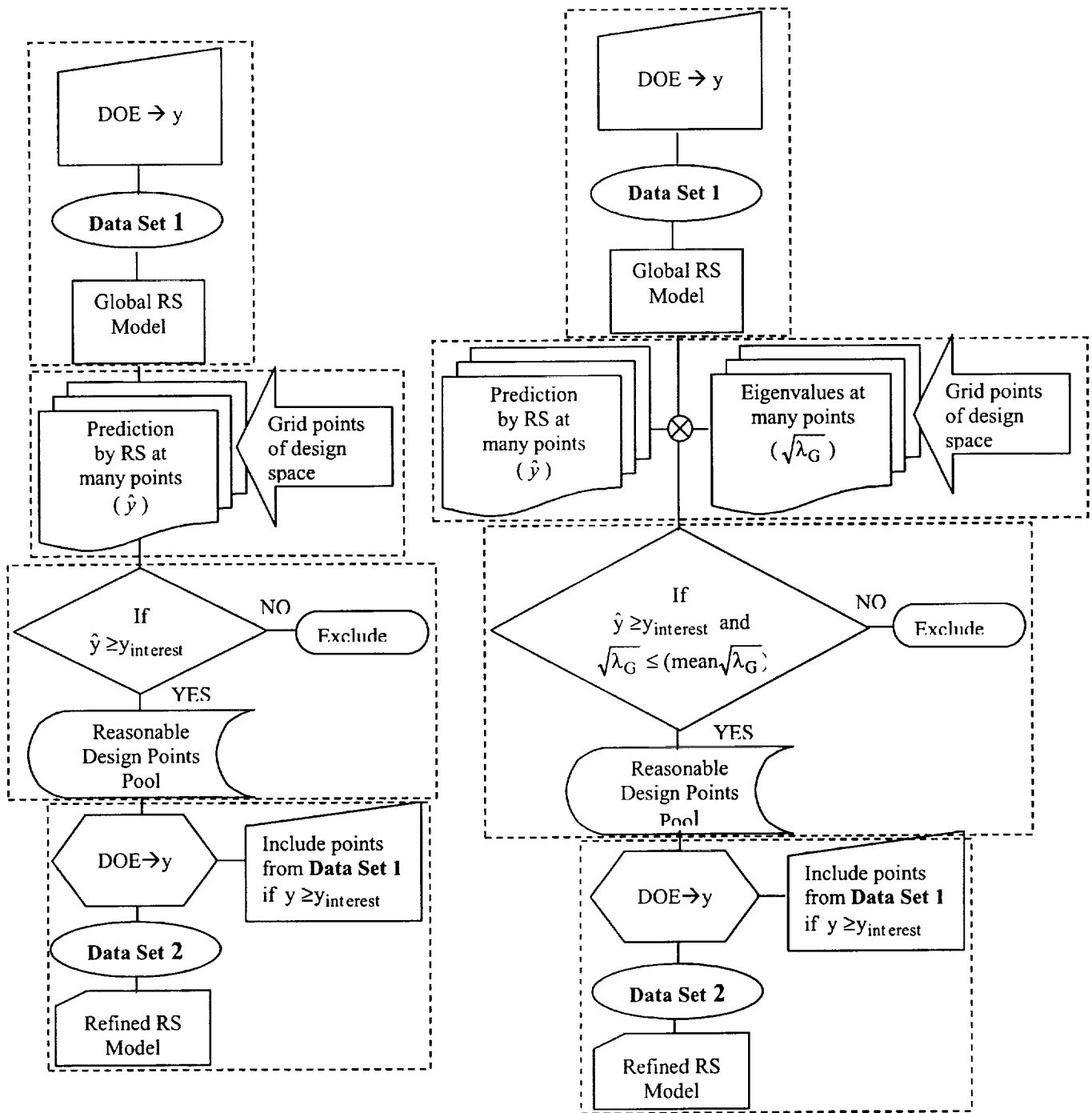


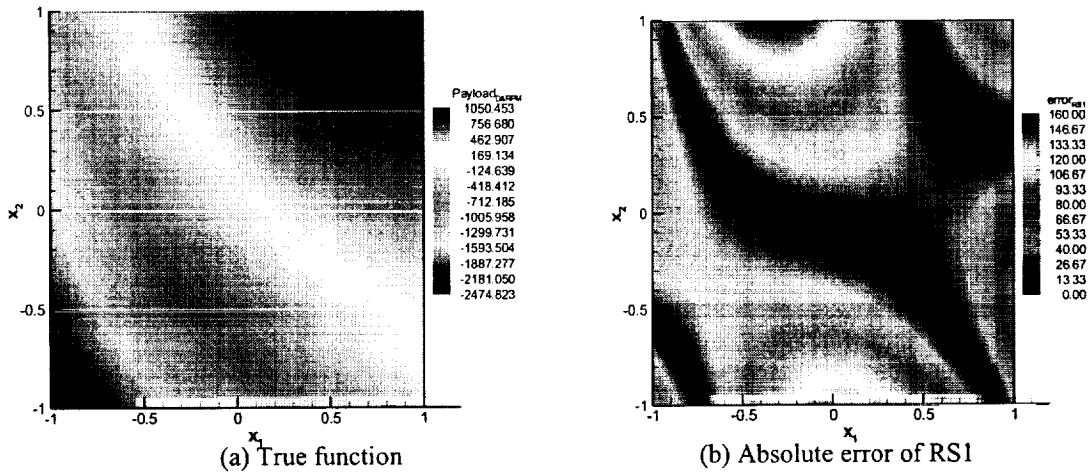
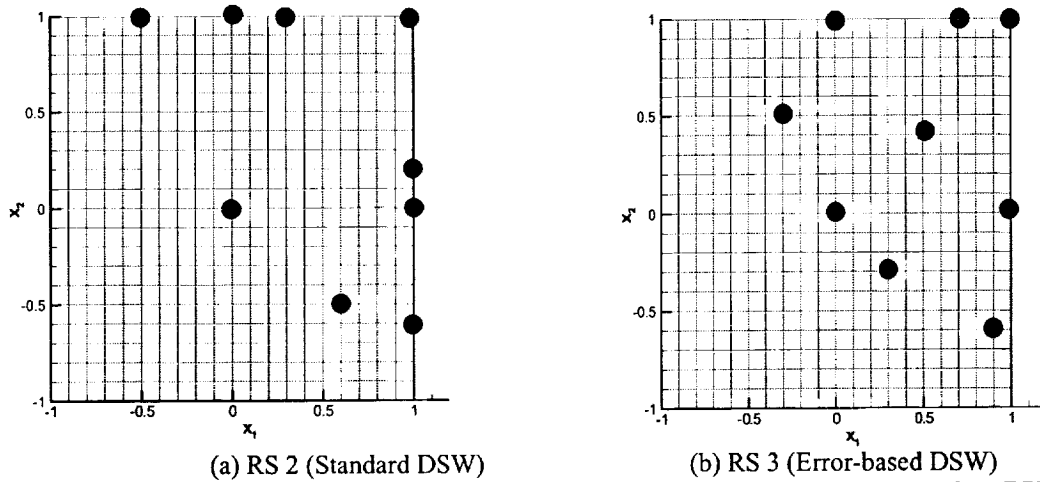
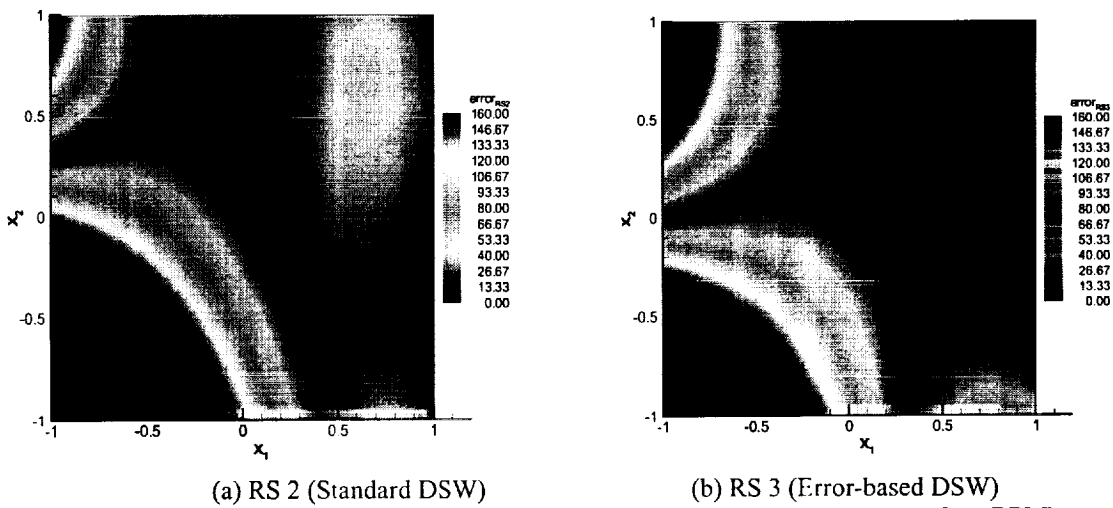
Figure 1: Design space for two-variable examples: FCCD design points and  $\sqrt{\lambda_G}$  con tours (Mean  $\sqrt{\lambda_G} = 0.0646$ )

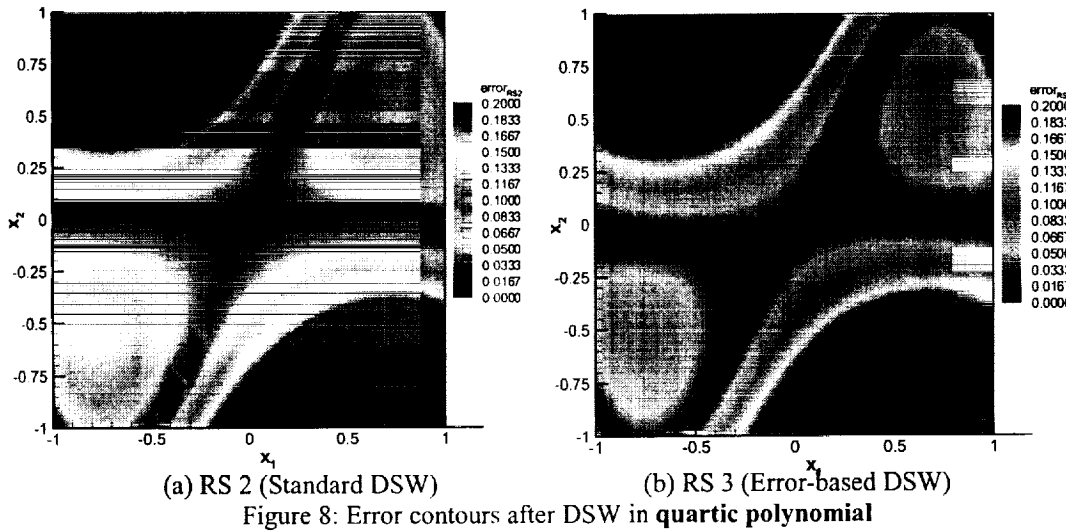
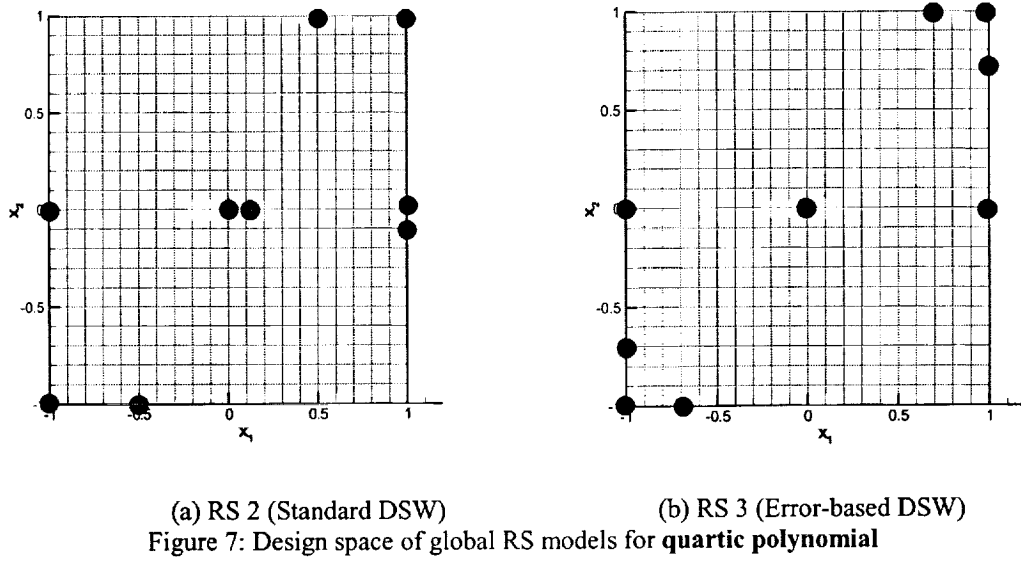
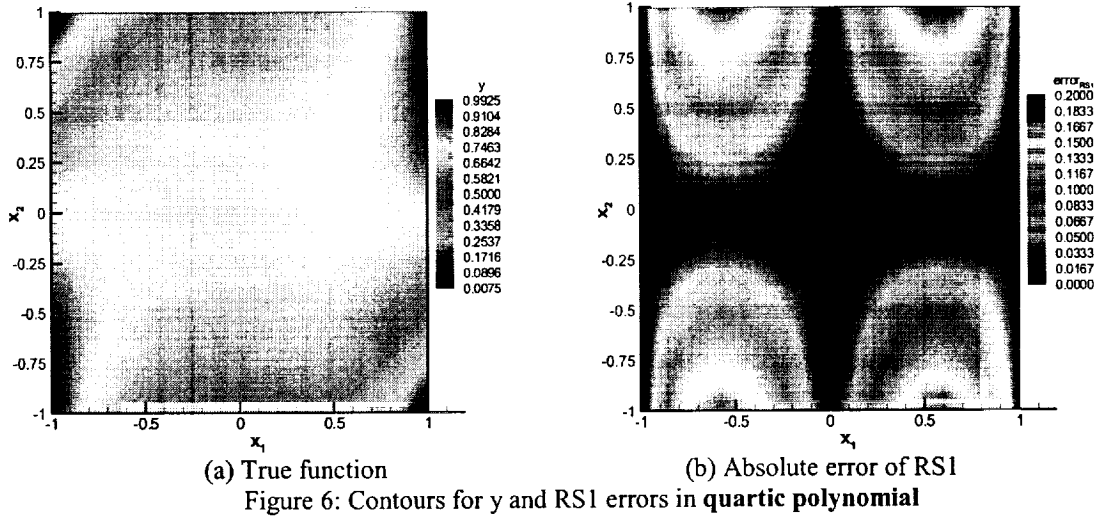


(a) Standard DSW approach

(b) Error-based DSW approach

Figure 2: Standard and error-based design space windowing approach for searching regions of high response designs

Figure 3:  $\Delta$ pay contours and RS1 errors for turbine design problem ( $x_1$ :D and  $x_2$ : RPM)Figure 4: Design space for RS models for turbine design problem ( $x_1$ :D and  $x_2$ : RPM)Figure 5: Error contours after DSW in turbine design problem ( $x_1$ : D and  $x_2$ : RPM)



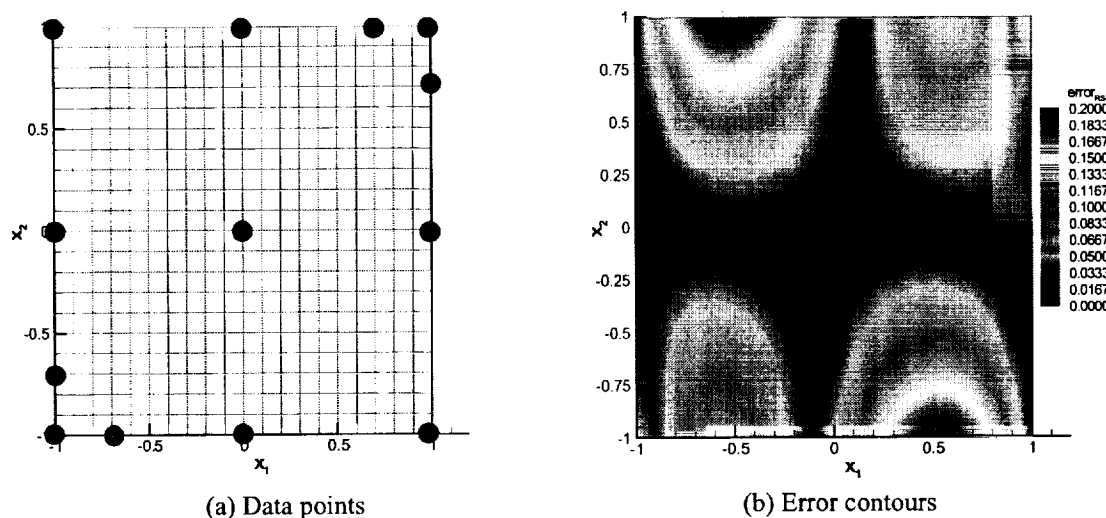


Figure 9: RS4 for quartic polynomial (RS 1+RS 3 design points)

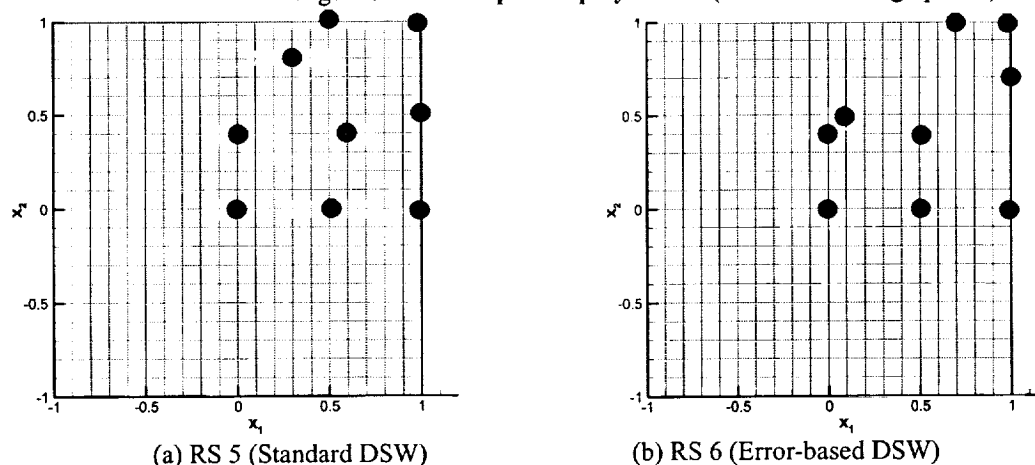


Figure 10: Design space of local RS models for quartic polynomial in upper-right quadrant

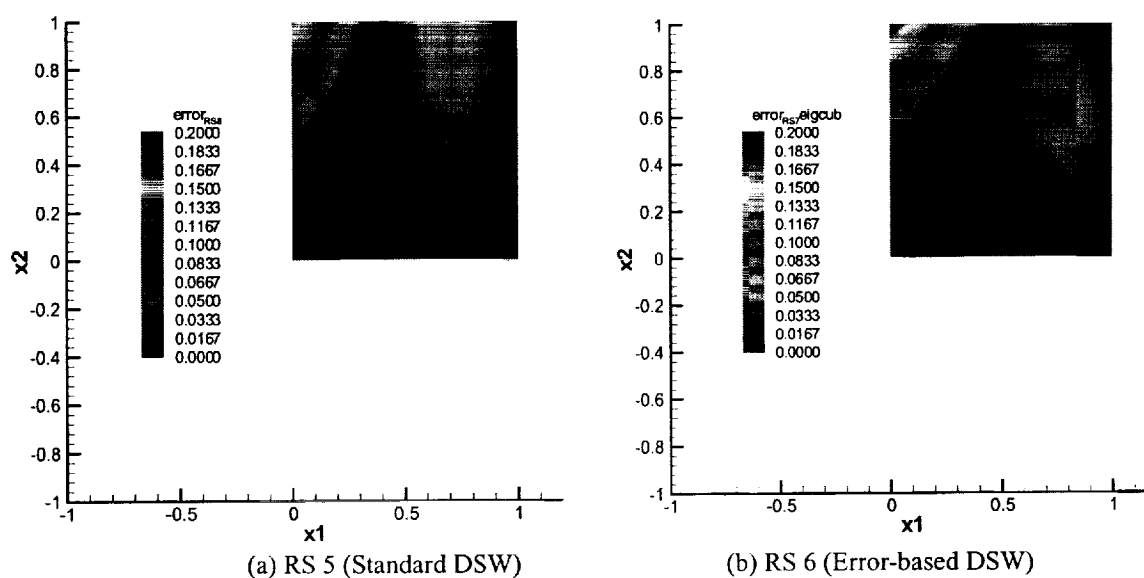


Figure 11: Error contours for quartic polynomial in upper-right quadrant

## APPENDIX

### Response Surface Methodology

Response surface approximations fit numerical or physical experimental data with an analytical model that is usually a low-order polynomial. The response at design point  $\mathbf{x}^*$  is denoted as  $y [= y(\mathbf{x})]$  and given by Eq. (4)

$$y(\mathbf{x}) = \eta(\mathbf{x}) + \varepsilon \quad (4)$$

where  $\eta(\mathbf{x})$  is the true mean response at design point  $\mathbf{x}$  and  $\varepsilon$  represents other random sources of variation such as measurement error and noise not accounted for in  $\eta$ . In other words if the experimenter has the luxury of performing the experiment many times at  $\mathbf{x}$ , the average of the observations will tend to  $\eta$  despite the random errors  $\varepsilon$ . Random errors  $\varepsilon$  are assumed to be uncorrelated and normally distributed random variable with zero mean and standard deviation  $\sigma$ , which is the same at all points. In RS technique the true mean response is assumed to be given in terms of coefficients  $\beta_i$ s and shape functions  $f_i(\mathbf{x})$  ( $i=1, n_b$ ) as in Eq. (5).

$$\eta(\mathbf{x}) = \sum_{i=1}^{n_b} \beta_i f_i(\mathbf{x}) = \mathbf{f}^T \boldsymbol{\beta} \quad (5)$$

where  $\mathbf{f}^T = \{f_1(\mathbf{x}) \ f_2(\mathbf{x}) \ \cdots \ f_{n_b}(\mathbf{x})\}$  and  $\boldsymbol{\beta} = \{\beta_1 \ \beta_2 \ \cdots \ \beta_{n_b}\}^T$  and  $T$  denotes transpose for the matrix representation. The  $n_b$  shape functions  $f_i$  are usually monomials and  $\beta_i$  are unknown coefficients, representing the best approximation to  $y$  when noise is absent. With noise the fitted approximation is given as

$$\hat{y}(\mathbf{x}) = \sum_{i=1}^{n_b} b_i f_i(\mathbf{x}) = \mathbf{f}^T \mathbf{b} \quad (6)$$

where  $b_i$ s (vector  $\mathbf{b}$ ) are estimates of the  $\beta_i$  (vector  $\boldsymbol{\beta}$ ) obtained from a least squares fit. The difference (residual) between the data  $y$  for a point  $\mathbf{x}$  and the estimate defined in Eq. (6) is given as

$$e = y - \hat{y}(\mathbf{x}) \quad (7)$$

The residual for the  $N$  data points can now be written in matrix form,

$$\mathbf{e} = \mathbf{y} - \mathbf{X}_1 \mathbf{b}_1 \quad (8)$$

where  $\mathbf{X}_1$  is the matrix whose terms in the row associated with the point  $\mathbf{x}$  are formed by monomials  $f_i(\mathbf{x})^*$ . For instance, for a quadratic model in two-variables with  $N$  data points  $\mathbf{X}_1$  is given as

$$\mathbf{X}_1 = \begin{bmatrix} 1 & x_{11} & x_{21} & x_{11}^2 & x_{11}x_{21} & x_{21}^2 \\ 1 & x_{12} & x_{22} & x_{12}^2 & x_{12}x_{22} & x_{22}^2 \\ \vdots & \vdots & \vdots & \vdots & \vdots & \vdots \\ 1 & x_{1j} & x_{2j} & x_{1j}^2 & x_{1j}x_{2j} & x_{2j}^2 \\ \vdots & \vdots & \vdots & \vdots & \vdots & \vdots \\ 1 & x_{1N} & x_{2N} & x_{1N}^2 & x_{1N}x_{2N} & x_{2N}^2 \end{bmatrix} \quad (9)$$

The coefficient vector  $\mathbf{b}_1$  in Eq. (8) is solved for minimum residual vector in a least-square sense, and can be expressed as

$$\mathbf{b}_1 = (\mathbf{X}_1^T \mathbf{X}_1)^{-1} \mathbf{X}_1^T \mathbf{y} \quad (10)$$

When the model is exact (no bias error), unbiased estimates of the noise  $\sigma$  in the data is given as

$$s = \sqrt{\frac{\mathbf{y}^T \mathbf{y} - \mathbf{b}_1^T \mathbf{X}_1^T \mathbf{y}}{N - n_b}} \quad (11)$$

With finite number of data, errors in the data cause errors in the coefficients, and that in turn causes a prediction error of the RS approximation that depends on location. Because Eq. (5) is only an approximation to the true mean

\* Bold face is used for vector and matrix representations, e.g.  $\mathbf{x} = [x_1 \ x_2]^T$  for two-variable case where superscript  $T$  stands for transpose operation

\* The subscript "1" used for  $\mathbf{p}_1, \mathbf{b}_1$  and  $\mathbf{X}_1$  refers to the set of monomials included in the model. Later, a subscript "2" will be used for the set of monomials needed to complete the model in order to obtain the true response.

response function,  $s$  will contain not only noise error, but also error due to the approximation. Besides  $s$ , the quality of the approximation is often measured by the adjusted coefficient of multiple determination  $R_a^2$ .

$$R_a^2 = 1 - \frac{s^2}{\sum_{j=1}^N (y_j - \bar{y})^2 / (N-1)} \quad (12)$$

where  $\bar{y}$  is the average value of the response data.

#### D-Optimal Design

A *D-optimal* design minimizes the generalized variance of the estimates, which is equivalent to maximizing the determinant of the moment matrix,  $\mathbf{M}$  [15].

$$|\mathbf{M}| = \frac{|\mathbf{X}^T \mathbf{X}|}{N^{n_b}} \quad (13)$$

The *D-optimal design* approach makes use of the knowledge of the properties of polynomial model in selecting the design points. This criterion tends to emphasize the terms of the polynomial model with the highest sensitivity [17].

#### Mean Squared Error Criterion [9]

As a measure of the error in the approximation, the mean squared error of prediction *MSEP* defined as in Eq. (14) is used

$$MSEP(\mathbf{x}) = E[\hat{y}(\mathbf{x}) - \eta(\mathbf{x})]^2 \quad (14)$$

where  $\eta(\mathbf{x})$  and  $\hat{y}(\mathbf{x})$  are the true mean response and the prediction by the fitted model, respectively at  $\mathbf{x}$ . *MSEP* is by definition an expected value that would be reached if the number of data used in approximation were unlimited. Equation (14) may be rewritten as

$$MSEP = E[\hat{y}(\mathbf{x}) - E\hat{y}(\mathbf{x})]^2 + [E\hat{y}(\mathbf{x}) - \eta(\mathbf{x})]^2 \quad (15)$$

The first term in Eq. (15) represents the variance error due to random noise and the second term represents bias error due to inadequate modeling. This error expression is usually averaged via integration over the design space and the integral is minimized by choosing the experimental designs (DOE) that control the effect of one or both types of error-noise and bias-[18 and 5]. It is reported in [18], "*the averaging MSEP over the design region in fact mask a poor performance by the RS approximation at certain locations of the design region*". Papila and Haftka [9] instead attempted point-wise characterization of the error and to determine the design regions where RS prediction may suffer due to either or both types of error. Therefore Eq. (15) is used to investigate the variation of *MSEP* from point-to-point.

The expectation of the predicted response at a given design point  $\mathbf{x}$  can be expressed as

$$E\hat{y}(\mathbf{x}) = \mathbf{f}_1^T E(\mathbf{b}_1) \quad (16)$$

where  $\mathbf{f}_1^*$  is the vector of shape functions  $f_i$  [see Eq. (5)] calculated at point  $\mathbf{x}$ .

The mean and the variation for the coefficient estimates are given as

$$E(\mathbf{b}_1) = (\mathbf{X}_1^T \mathbf{X}_1)^{-1} \mathbf{X}_1^T E(\mathbf{y}) \quad (17)$$

$$Var(\mathbf{b}_1) = \sigma^2 (\mathbf{X}_1^T \mathbf{X}_1)^{-1} \quad (18)$$

where  $\sigma$  is the standard deviation of the noise error. The first part of the mean squared error in Eq. (15) is equal to the prediction variance at  $\mathbf{x}$ .

$$\begin{aligned} E[\hat{y}(\mathbf{x}) - E\hat{y}(\mathbf{x})]^2 &= Var[\hat{y}(\mathbf{x})] \\ &= \mathbf{f}_1^T Var(\mathbf{b}_1) \mathbf{f}_1 \\ &= \sigma^2 \mathbf{f}_1^T (\mathbf{X}_1^T \mathbf{X}_1)^{-1} \mathbf{f}_1 \end{aligned} \quad (19)$$

The second part of Eq. (15) is the squared error due to the inadequacy of the model used

♣ Subscripts 1 and 2 assign matrices and vectors for the fitting model and the missing terms, respectively.



$$[E\hat{y}(x) - \eta(x)]^2 = (\text{Bias}[\hat{y}(x)])^2 \quad (20)$$

Therefore mean squared error of prediction in Eq. (15) can be rewritten as

$$MSEP = \text{Var}[\hat{y}(x)] + (\text{Bias}[\hat{y}(x)])^2 \quad (21)$$

The form of the prediction variance,  $\text{Var}[\hat{y}(x)]$ , in Eq (19) does not change even in the presence of inadequate modeling, since variance is only caused by random noise. However, when bias error is present, the residual error mean square  $s^2$  is not an unbiased estimate of  $\sigma^2$ . Using Eqs. (10) and (11) we get

$$s^2 = \frac{\mathbf{y}^T (\mathbf{I}_N - \mathbf{P}) \mathbf{y}}{N - n_b} \quad (22)$$

$$\text{where } \mathbf{P} = \mathbf{X}_1 (\mathbf{X}_1^T \mathbf{X}_1)^{-1} \mathbf{X}_1^T \quad (23)$$

The accuracy of this estimate depends on factors such as the available data or number of points and also the adequacy of the fitting model that determines whether the estimate is unbiased or biased.

The true mean response at  $\mathbf{x}$  can be written as

$$\eta(\mathbf{x}) = \mathbf{f}_1^T \boldsymbol{\beta}_1 + \mathbf{f}_2^T \boldsymbol{\beta}_2 \quad (24)$$

where  $\mathbf{f}_2$  are terms missing from the assumed model. Since one usually does not know the true response, it is often assumed to be a higher order polynomial when monomials are used as shape functions. For instance, for a quadratic fitting model in two-variables when true function is cubic

$$\begin{aligned} \mathbf{f}_1^T &= [1 \quad x_1 \quad x_2 \quad x_1^2 \quad x_1 x_2 \quad x_2^2] \\ \boldsymbol{\beta}_1^T &= [\beta_{11} \quad \beta_{12} \quad \beta_{13} \quad \beta_{14} \quad \beta_{15} \quad \beta_{16}] \\ \mathbf{f}_2^T &= [x_1^3 \quad x_1^2 x_2 \quad x_1 x_2^2 \quad x_2^3] \\ \boldsymbol{\beta}_2^T &= [\beta_{21} \quad \beta_{22} \quad \beta_{22} \quad \beta_{22}] \end{aligned} \quad (25)$$

The mean of the true response is given as

$$E(\mathbf{y}) = \mathbf{X}_1 \boldsymbol{\beta}_1 + \mathbf{X}_2 \boldsymbol{\beta}_2 \quad (26)$$

where  $\mathbf{X}_2$  is similar to  $\mathbf{X}_1$ , but due to the terms (shape functions) present in the true response that are not included in the fitting model. After substitution of Eq. (26), Eq. (17) becomes

$$E(\mathbf{b}_1) = \boldsymbol{\beta}_1 + \mathbf{A} \boldsymbol{\beta}_2 \quad (27)$$

where  $\mathbf{A} = (\mathbf{X}_1^T \mathbf{X}_1)^{-1} \mathbf{X}_1^T \mathbf{X}_2$  is called the alias matrix. Substitution of Eq. (27) into Eq. (16) yields

$$E\hat{y}(\mathbf{x}) = \mathbf{f}_1^T (\boldsymbol{\beta}_1 + \mathbf{A} \boldsymbol{\beta}_2) \quad (28)$$

$$\begin{aligned} (\text{Bias}[\hat{y}(\mathbf{x})])^2 &= \left\{ \mathbf{f}_1^T (\boldsymbol{\beta}_1 + \mathbf{A} \boldsymbol{\beta}_2) - \mathbf{f}_1^T \boldsymbol{\beta}_1 - \mathbf{f}_2^T \boldsymbol{\beta}_2 \right\}^2 \\ &= \boldsymbol{\beta}_2^T [\mathbf{A}^T \mathbf{f}_1 - \mathbf{f}_2] [\mathbf{f}_1^T \mathbf{A} - \mathbf{f}_2^T] \boldsymbol{\beta}_2 \end{aligned} \quad (29)$$

The  $MSEP$  at a given point can now be estimated as by using  $s^2$  instead of  $\sigma^2$

$$M\hat{SEP}(\mathbf{x}) = s^2 \mathbf{f}_1^T (\mathbf{X}_1^T \mathbf{X}_1)^{-1} \mathbf{f}_1 + \boldsymbol{\beta}_2^T \mathbf{M} \boldsymbol{\beta}_2 \quad (30)$$

$$\text{where } \mathbf{M} = [\mathbf{A}^T \mathbf{f}_1 - \mathbf{f}_2] [\mathbf{f}_1^T \mathbf{A} - \mathbf{f}_2^T] \quad (31)$$

Note that  $MSEP$  is an expectation by definition [Eq. (14)], and Eq. (30) is its estimate by the data available and associated  $s^2$ . Using  $E(\mathbf{y})$  from Eq. (26), the expected value of biased error mean square  $s^2$  given by Seber [19]

$$E(s^2) = \sigma^2 + \frac{\boldsymbol{\beta}_2^T \mathbf{X}_2^T (\mathbf{I}_N - \mathbf{P}) \mathbf{X}_2 \boldsymbol{\beta}_2}{N - p_1} \quad (32)$$

since  $(\mathbf{I}_N - \mathbf{P})$  is an idempotent matrix, that is a matrix whose square is equal to itself. It is also positive semi-definite matrix, so  $E(s^2) \geq \sigma^2$  provided that  $(\mathbf{I}_N - \mathbf{P}) \mathbf{X}_2 \boldsymbol{\beta}_2 \neq 0$ . Equation (32) means that when bias errors are present,  $s^2$  is a biased estimate of  $\sigma^2$ .

If this expected value,  $E(s^2)$ , is substituted in prediction variance contribution in Eq. (30) expected value for the estimate  $M\hat{SEP}$  can be expressed as

$$E[\hat{MSEP}(\mathbf{x})] \cong \mathbf{f}_1^T (\mathbf{X}_1^T \mathbf{X}_1)^{-1} \mathbf{f}_1 \left[ \sigma^2 + \frac{\boldsymbol{\beta}_2^T \mathbf{K} \boldsymbol{\beta}_2}{N - p_1} \right] + \boldsymbol{\beta}_2^T \mathbf{M} \boldsymbol{\beta}_2 \quad (33)$$

$$\cong \sigma^2 \mathbf{f}_1^T (\mathbf{X}_1^T \mathbf{X}_1)^{-1} \mathbf{f}_1 + \boldsymbol{\beta}_2^T \mathbf{G} \boldsymbol{\beta}_2$$

$$\text{where } \mathbf{K} = \mathbf{X}_2^T (\mathbf{X}_2 - \mathbf{X}_1 \mathbf{A}) \quad (34)$$

$$\mathbf{G} = \frac{\mathbf{f}_1^T (\mathbf{X}_1^T \mathbf{X}_1)^{-1} \mathbf{f}_1}{N - p_1} \mathbf{K} + \mathbf{M} \quad (35)$$

The aim of the method is to identify points where the bias error is large. It is assumed that the terms missing from the fitting model are known, but there is not enough data to calculate the corresponding coefficients  $\boldsymbol{\beta}_2$ . If one can estimate the size of  $\boldsymbol{\beta}_2$ , it is possible to formulate a constrained maximization problem for the largest magnitude of the mean squared error predictor that may be experienced at any given design point for the worst possible  $\boldsymbol{\beta}_2$  of that magnitude.

$$\max_{\boldsymbol{\beta}_2} E[\hat{MSEP}(\mathbf{x})] \quad (36)$$

$$\text{such that } \|\boldsymbol{\beta}_2\|^2 = c$$

The Lagrangian for this optimization problem can be written as

$$L(\boldsymbol{\beta}_2, \lambda) = E[\hat{MSEP}(\mathbf{x})] + \lambda(\boldsymbol{\beta}_2^T \boldsymbol{\beta}_2 - c) \quad (37)$$

Differentiating the Lagrangian with respect to  $\boldsymbol{\beta}_2$

$$\nabla[\sigma^2 \mathbf{f}_1^T (\mathbf{X}_1^T \mathbf{X}_1)^{-1} \mathbf{f}_1] + \nabla(\boldsymbol{\beta}_2^T \mathbf{G} \boldsymbol{\beta}_2) + \lambda \nabla(\boldsymbol{\beta}_2^T \boldsymbol{\beta}_2 - c) = 0 \quad (38)$$

where  $\nabla = \left[ \frac{\partial}{\partial \beta_{21}} \quad \frac{\partial}{\partial \beta_{22}} \quad \dots \quad \frac{\partial}{\partial \beta_{2p_2}} \right]^T$ . Equation (38) yields the following eigenvalue problem at a design point

$\mathbf{x}_j$ ;

$$\mathbf{G} \boldsymbol{\beta}_2 + \lambda \boldsymbol{\beta}_2 = 0 \text{ or}$$

$$\mathbf{G} \boldsymbol{\beta}_2 - \lambda_G \boldsymbol{\beta}_2 = 0 \quad (39)$$

for which the maximum eigenvalue  $\lambda_{G \max}$  characterizes the maximum possible mean squared and bias error associated with the assumed true model that includes shape functions missing in the fitting model. The corresponding eigenvector defines the coefficients of the missing shape functions that results in the largest bias error when fitted only with the assumed model. The eigenvectors and the function experiencing the worst possible bias error may be different point-to-point although the magnitude of the missing coefficient vector is constrained. So the eigenvalue calculated does not reflect the true function corresponding to the data (as the data is insufficient to calculate  $\boldsymbol{\beta}_2$ ). It reflects instead, the assumed form of true function with the shape function coefficients  $\boldsymbol{\beta}_2$  (among all the possible combinations such that  $\boldsymbol{\beta}_2^T \boldsymbol{\beta}_2 = c$ ) causing the largest error.

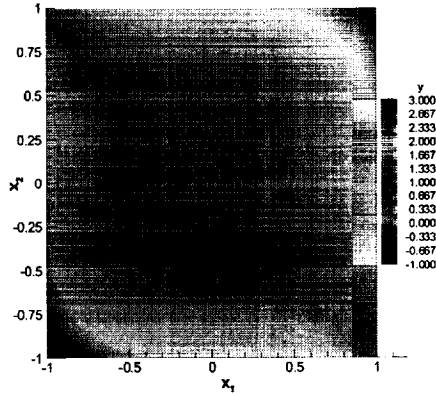
As can be seen from the derivation the eigenvalue error measure strongly depends on the DOE used, but not on the response data. This independence from the response data may be misleading especially for the cases where fitting model predicts the true function very well at the data points. The following 2D cubic polynomial example demonstrates such a case.

$$y = 1 + x_1^3 + x_2^3 \quad (40)$$

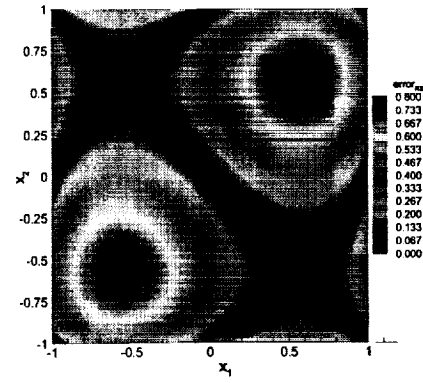
Face-centered central composite design (FCCD) in 2D was used for constructing a quadratic RS. Figure 1 presents the FCCD points and relevant  $\sqrt{\lambda_G}$  field. The maximum values are at the data points on the boundary, but Table A1 indicates a perfect fit with the nine data points. The testing *rms-error* (using 21 by 21 grid points except the nine data points) and the maximum error, however, shows that the fit is actually quite poor. Figure A1 presents the true function and the error field. Comparing Figure A1b and Figure 1b indicates that eigenvalue error measure did not predict the high-error regions in this particular example, unlike for the examples studied and reported in [9]. It is expected that the benefit of the error measure will be increased further if the response data can also be used in the derivation.

Table A1: Statistics of the quadratic RS for **cubic polynomial** given in Eq. (40). RS is given is  $\hat{y} = 1 + x_1 + x_2$ 

RSquare	1.000
RSquare Adj	1.000
<i>rms-error</i> Predictor	0.000
Mean	1.000
Observations, $N$	9
Testing <i>rms-error</i> (21 x 21 grid)	0.385
Max. Error	0.768



(a) True function



(b) Absolute error of RS1

Figure A1: Contours and RS errors for cubic problem in Eq. (40)