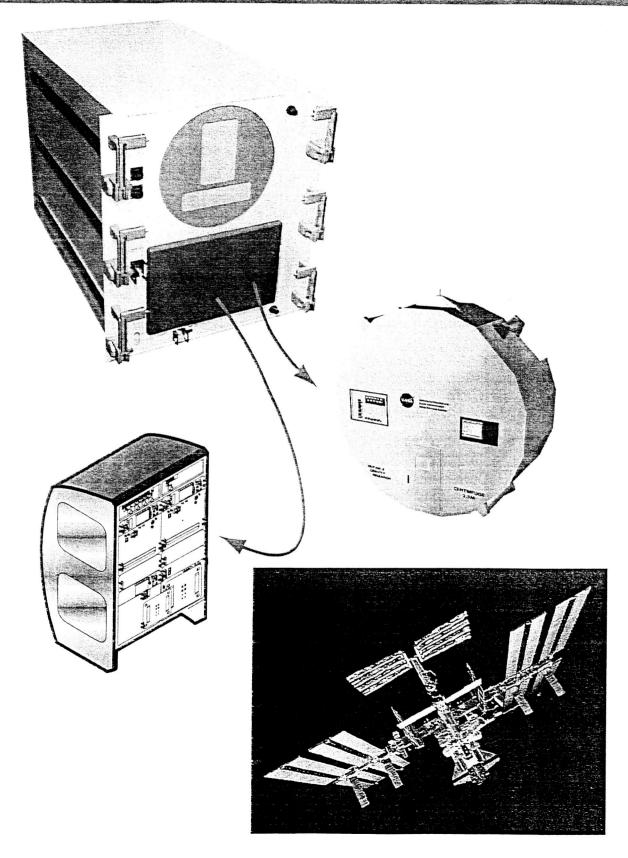


Cell Culture Unit







Cell Culture Unit Hardware Differences: Science Evaluation Unit vs Flight Unit



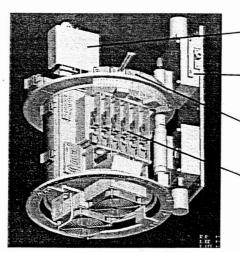
Science Evaluation Unit

Development hardware used to test cell growth in flight-like environment.

- One section (up to 6 cell specimen chambers)
- · Manual sampling
- Manually operated Cell Specimen Module
- Manual Video Microscopy System operation
- Primarily off-the-shelf electronics
- Built for lab use following standard laboratory practices

Flight Unit

- Three sections (up to 18 cell specimen chambers)
- Automated sampling and cold (4°C) storage of samples
- Automated Cell Specimen Module
- Motorized focusing and Video Microscopy System operations
- Custom, integrated electronics
- Satisfies NASA safety requirements (containment levels, fire suppression, wiring, etc.)



3-D model of SEU

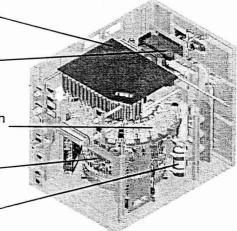
Sampling system

Video microscopy system

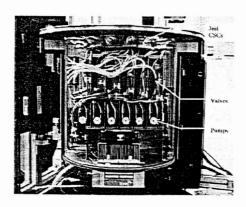
Cell specimen chambers

Perfusion loops

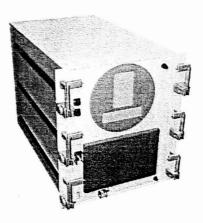
Gas supply



3-D model of Flight Unit



SEU configured for test with C2C12 muscle cells



External view of flight configuration



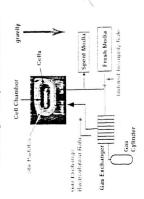
nique Gagabilities of the Gell Bullura Unit. Front Ommovimity (Or Faria Spierre)



Cell Culture Unit (CCU) is uniquely designed to independently control mixing via stir bars, gas exchange via The recirculation flow rate, and the nutrient/spent nutrient exchange via the nutrient resupply rate

The CCU operates as a perfusion based system, that also has stir bars to allow mixing within the chamber. Independent control of these parameters should enable experiments to separate the effect of gravity as a body force acting directly on cell structure vs. the effect of gravity acting to alter the mass transport environment around the cell.

CCU design - Independent control of:



Hormal gravity Connection drives exchange of nutricoits and wester of nutricoits and wester I diffusion limited Zone of congress I theat I theat Output nutrities And waste building Coul

CCU automated functions - Experiments can be run without crew intervention.

- Automated sampling module that is temperature controlled from 39 to 4 degrees C
 - Self-contained video microscopy
 - Automated subculture
- Media and gas exchange
- · Automated additive addition
- Fixation of samples withdrawn from chamber as well as washing and fixation of the cells inside the chamber

Rigorous ground testing of the hardware with seven cell types is underway.

The CCU is unique in the extent and type of ground testing performed during its development. The cell chambers are being tested for both adherent and suspension cultures by both the developers and by academic investigators that are independently assessing the hardware.

CCU has a video microscopy system that views all chambers on a rotating basis.

There is no need for removal of cells to the glovebox for basic microscopic analysis. Both adherent and suspension cultures can be viewed with a magnification selected preflight (40X-200X) using differential interference contrast (DIC) or brightfield imaging techniques.

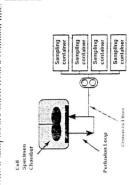
GCOV supports adherent cells on an optically clear substrate that allows for visualization of cell morphology.

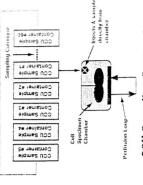
GCU can seed suspension cells on orbit without crew intervention.

CCU can seed yeast from dried powder from the automated sampling module into the chambers and this action can be controlled by the investigator on the ground.

CCU has media sampling and cell sampling direct from the cell chamber.

There is no contamination from previous samples as is the case in other hardware in which samples are taken from a common line.





(Vpical Sampling Approach: Common line to Sample Containers = Cross Contamination Between Samples

CCU Sampling Approach:

CCU has the capability to wash the cells before and after fixation.

This is a standard laboratory practice that is not offered by other hardware and should result in better fixation and therefore better studies of the effects of space flight on cellular morphology.

Placement of the CCU on the long arm of the ISS centrituge decreases the inertial shear stress cells experience when placed on smaller centrifuges and allows for a much more milorm g value across samples in the CCU.

The CCU is the only cell culture habitat designed to work on the 1SS centrifuge.

CCO offers greater number of cell chambers and sampling capacity in combination with long duration experiments.

The CCU offers up to 18 cell specimen chambers and 60 individual sample containers. Investigators are concerned about having a sufficient number of individual cell cultures, maximizing the "n" of a given experiment, and this philosophy is incorporated into the CCU design. The CCU cell chambers and sample containers can be changed out on orbit, to produce a high "n" and accommodate long duration experiments.

What GCU does require from crew time II performing long duration experiments:

- Change out of media bags, new and spent.
 - Change out of sampling containers:
- There are up to 60 containers per CCU, and samples can be maintained at 4 °C, but in a 90 day period, more may be required, or some samples may need to be transferred to a freezer for better storage.
 - · Change out of cell chambers:

Up to 18 3ml chambers are in each CCU, but in long multi generational experiments, this number may be too few, and the crew can access the chambers and replace them with fresh chambers as needed.



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Annroach

Provide rapid mixing and cell

required to flush cell growth chamber Minimize time and fluid volume suspension

Techniques

Ensure functionality from µ-g to 2-g Particle Imaging Velocimetry (PIV) Dye Front Flow visualization Minimize forces on cells.

Mixing, Suspension and Flushing

Uniformity of nutrient/oxygen supply

Stir Bar Mixing 40 rpm





| ď. | | - |
|----------------------------|------|------|
| Chamber mixing time [s] | 240 | 9 |
| Stirring speed [rpm] | 0 | 90 |
| ow rate nL/min] | 0.83 | 0.83 |

Suspension Results with Cells



Stir Bar Mixing

CHRIS

Flushed 10 min 20 sec 3.5 ml used (new design)

Dye in CSC (new design) W Parament

yielded 27% savings in volume required for a 95% complete flush

Chamber redesign

New CSC Design

Old CSC Design

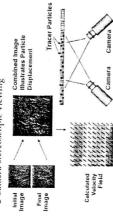
Flushod in 28 min 55 sec 24 ml used (new design)

95% flushed after 55 min/45.7 ml 95% flushed after 40 min/33.2 ml Computational Fluid Dynamics (CFD) Centrifugation Experiments

Forces on Cells, 3-D PIV, PIV Test Setup

3-D Particle Image Velocimetry (PIV)

- Measures 3-D velocities in a plane (1-4% Errors)
 - 2-Camera stereoscopic viewing



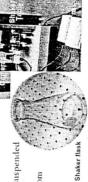
flask on a shaker table, the standard · Determine forces on suspended lab approach CSC Unit Testing

Determine forces on cells in a 200ml

Shaker Flask Testing at 120 rpm

PIV Testing Setup / Plans





Calculated Accelerations Calculated Fluid Shear in Horizontal Plane Velocity Magnitudes Measured In Horizontal Planes 3-D Rendering of Shaker Flask Wave

in Horizontal Plane

Particle Imaging Velocimetry (PIV) Results: Testing of Shaker Flask





0.45 13.5 22.5 Maximum Shear 3.74x10-4 N/m² Maximum Acceleration 70 m/s²

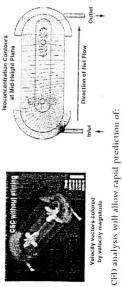
Acceleration and shear were calculated from measured velocities

Computational Fluid Dynamic Analysis

chamber, including the concentration fields, shear stresses and other CFD provides a tool to analyze the fluid environment in the forces that act on the cells in the chamber.

CFD can be used in a predictive capacity to specify stirring and perfusion rates that supply cells with an optimal environment.





Three-dimensional flow

- Effects of gravity changes on CSC performance
- Flow changes due to CSC redesign and pump scheme optimization
 - · Forces acting on cells in culture
 - Mass transfer characteristics

Centrifugation Experiments

HyFacc Experiment Hardware































pronounced during acceleration and at higher

centrifugation affected flow fields could

· Without the use of stir bars, the impact any cell culture science.

centrifuge rpm.

Dye moving from left to right at 3.0 ml/min

characteristics. The effect is present at all

times during centrifugation, but is more

Coriolis Effect from centrifugation has a

Dye Front Flow Visualization

Conclusions

Dye Front Flow Visualization Results

es accelerated

significant impact on CSC flow field

Dye moving from left to right at 0.5 ml/min

















 Single loops mounted on incubator shelf Objectives:

• Incubator mounted on swing bucket at end of centrifuge arm

· Single arm centrifuge, nine foot radius

- Study effect of ramp-up on dye front using ISS Centrifuge Rotor spin-up rates • Characterize the flow properties at 2-g using flow visualization with dyes
 - Study suspension and membrane fouling characteristics using cells Additional Benefits:
- Facility available to Principle Investigators for future 2-g cell experiments

BY-2 Tobacco Experiments

- · The hardware used for CCU Single Loops functioned properly in a hyper-gravity environment
- A 2-8 environment required a 50% increase in stir bar rpm
- Gross cellular morphology and viability were not effected by 6-8 hour centrifugation at the increased stirring rate



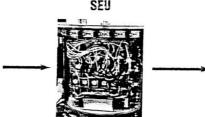
Cell Culture Unit Development Philosophy



Develop and test Science Evaluation Unit (SEU) prior to Critical Design Review (CDR) to evaluate
effectiveness of the Cell Culture Unit (CCU) design to support the required cell experiments.

Single Loop Prototypes

Basic perfusion loop with flight-like cell chamber

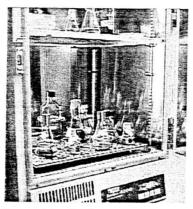


Development hardware used to test cell growth in flight-like environment

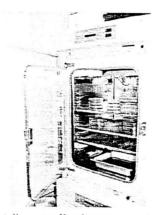


Flight Unit

- · Define what a cell needs to grow
 - Nutrients & regulatory molecules from culture medium (pH 5.6 - 7.4)
 - Temperature Control (15 37°C)
 - Gas Exchange
 - Cell attachment surface or means of stirring to maintain suspension

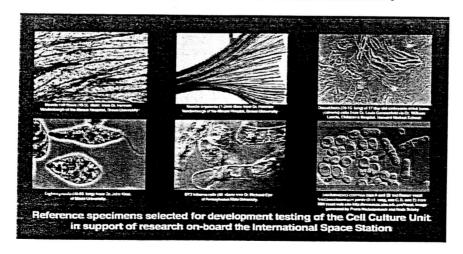


Suspension cell cultures grown in shake flasks in incubator



Adherent cell cultures grown in tissue culture vessels in incubator

• Define scientifically important cell types that challenge hardware functionality



- Optimize experiment conditions in simple single loop hardware.
- Analyze and test flow environment to support SEU development and testing.
- Perform SEU experiments at PSI.
- Perform SEU experiments independently at ARC.



in in the Gell Building Unit-



Payload Systems Inc. Similar results were obtained These results are from previous tests at from the CCU-SEU test held at ARC August 13-17, 2001.

BACKGROUND

- · Yeast are a single celled organism that have an pursuit of gene expression changes caused by yeast biology is particularly powerful in the used as a model organism across disciplines, indisputably high value to science. Broadly
 - conserved in evolution, therefore information · Environmental stresses, such as space flight, gained from studies of yeast are relevant to elicit responses in yeast that are highly higher organisms, including humans.

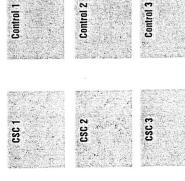
TEST DESIGN

- · Yeast were cultured in the SEU and in control shaker flasks for four subcultures.
 - morphology, absence of contamination, and maintenance of genotype were assayed. · Cell count, pH, Oxygen concentration,

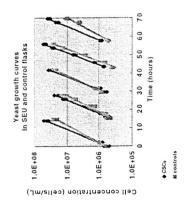
RESULTS

- The SEU performed as expected.
- · Cell growth and viability of cultures in the SEU were comparable to control flask cultures.
 - · Cell morphology was comparable between SEU and control cultures.
- · pH and oxygen concentration of the yeast media were similar to control flasks.

Yeast grown in SEU and control flask have Comparable Morphologies

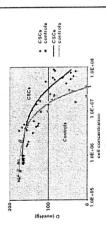


Yeast growth rate in SEU is comparable to control flask

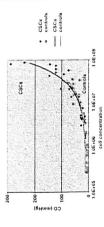


Yeast: gas levels

Oxygen concentration better maintained in CSCs than in control flasks



Carbon dioxide concentration comparable in CSCs and control flasks



These results are from tests performed using single loop hardware at Payload Systems Inc.

skeletal myoblast cell line derived from mouse leg muscle that differentiate into C2C12 cells are undifferentiated murine BACKGROUND muscle fibers in culture.

Day 2 Because of the muscle deterioration seen spaceflight, muscle cell biology is of in astronauts following extended great interest to the gravitational biology community.

TEST DESIGN

- Cells attach and grow in monolayer to confluence.
- laminin or MatrigelTM-coated glass in (control), and on entactin/ collagen/ Grown on tissue culture plastic

Day 8

- Confluent cells differentiate to form myotubes. CCU testing.
 - antibodies to tropomyosin to determine The myotubes are then stained with if differentiation occurred.

RESULTS

Cells are viable, grow to confluency and differentiate.

Day 14

- Myotube formation is slightly delayed in cells grown in CCU hardware as compared to controls.
 - between CCU and control cultures. Tropomyosin expression is similar

muscle fiber differentiation marker tropomyosin. G2C12 muscle cells at day 14 stained for the

Fropomysin Staining



24 Well Plate

000 000



Tropomysin Stainingwith Hematoxylin Counterstain

C2C12 muscle cell growth and differentiation: CCU hardware vs. tissue culture plate control

cen esc

24 Well Plate











Other cell types grown in CCU prototype hardware

non-feeding aquatic organism* Euglena gracilis - Motile,

Muscle organoid*

Tobacco BY-2 cells

Human primary dermal Fibroblasts

Human primary osteoblast -

Successfully grown in single loop hardware at Payload Systems Inc. and at independent consultants.