

Surrogate-based Analysis and Optimization

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Abstract

A major challenge to the successful full-scale development of modern aerospace systems is to address competing objectives such as improved performance, reduced costs, and enhanced safety. Accurate, high-fidelity models are typically time consuming and computationally expensive. Furthermore, informed decisions should be made with an understanding of the impact (global sensitivity) of the design variables on the different objectives. In this context, the so-called surrogate-based approach for analysis and optimization can play a very valuable role. The surrogates are constructed using data drawn from high-fidelity models, and provide fast approximations of the objectives and constraints at new design points, thereby making sensitivity and optimization studies feasible. This paper provides a comprehensive discussion of the fundamental issues that arise in surrogate-based analysis and optimization (SBAO), highlighting concepts, methods, techniques, as well as practical implications. The issues addressed include the selection of the loss function and regularization criteria for constructing the surrogates, design of experiments, surrogate selection and construction, sensitivity analysis, convergence, and optimization. The multi-objective optimal design of a liquid rocket injector is presented to highlight the state of the art and to help guide future efforts.

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Nomenclature

$a_c(\mathbf{x})$	Corrected approximation
\mathbf{c}	Center of the radial basis function
D	Total variance
D_i	Partial variance of i^{th} variable x_i
$D^m \square f$	m^{th} derivative of the function \hat{f}
$E(\cdot)$	Expected value of the quantity
$E_{ADS}(\cdot)$	Expected value of the quantity considering all datasets
$E_{bias^2}(\mathbf{x})$	Expected value of the square of the bias error at design point \mathbf{x}
$E_{var}(\mathbf{x})$	Expected value of the variance at design point \mathbf{x}
f	True function to be modeled
$f_P(\mathbf{x})$	True response at design point \mathbf{x}
\mathbf{f}	Vector of responses at sampled design points
f_i	(Model) Response at i^{th} design point
\hat{f}	Model estimation
$\mathbf{h}(\mathbf{x})$	Vector of radially symmetric functions
$h_i(\mathbf{x})$	i^{th} radially symmetric function
\mathbf{H}	Matrix of radial basis functions for sampled design points
\mathbf{I}	Identity matrix
\mathbf{J}	Hadamard matrix
$\mathbf{K}(\mathbf{x}, \mathbf{x}^{(i)})$	Symmetric kernel function matrix
$L(\mathbf{x})$	Loss function
N_{dv}	Number of design variables
N_{itr}	Number of iterations in iterative fractional factorial design
N_{PRG}	Number of terms in polynomial regression
N_{RBF}	Number of radial basis functions
N_s	Number of sampled design points
\mathbf{P}	Projection matrix
q	Number of levels for each variable
\mathbf{r}	Correlation vector between the sampled design points and prediction design point
\mathbf{R}	Correlation matrix among the sampled design points
R_a^2	Adjusted coefficient of multiple determination in polynomial regression
S_i	Main factor global sensitivity index of i^{th} variable x_i

s_A^m	Sign of A^{th} variable in m^{th} iteration
t	Strength of orthogonal array
$V(\cdot)$	Variance of the quantity
\mathbf{w}	Vector of coefficients of linear combinations of radially symmetric functions
$\hat{\mathbf{w}}$	Estimate of coefficients vector \mathbf{w}
\mathbf{x}	Vector of design variables
x_k	k^{th} design variable
$\mathbf{x}^{(i)}$	i^{th} design point
\mathbf{X}	$N_S \times N_{PRG}$ Gramian matrix of basis functions
\mathbf{z}	Vector of basis functions in polynomial regression
z_j	j^{th} basis function in polynomial regression (e.g. $x_1, x_1^2, x_2 \dots$)
$\mathbf{z}_j^{(i)}$	j^{th} basis function for i^{th} sample design point
$\boldsymbol{\alpha}$	Weight vector
α_i	i^{th} component of the weight vector
$\boldsymbol{\beta}$	Vector of coefficients in polynomial regression
β_i, β_{ij}	Coefficients of the basis functions in polynomial regression
$\hat{\boldsymbol{\beta}}$	Estimate of coefficient vector $\boldsymbol{\beta}$ in polynomial regression
γ	Index of the orthogonal array
δ	Radius of the radial basis function
$\varepsilon(\mathbf{x})$	Model appraisal
θ	Probability density function
λ	Regularization parameter
μ	Mean of the responses at sampled design points
σ^2	Variance of the response at sample design points
σ_a	Adjusted root mean square error in polynomial regression
ϕ_k	Degree of correlation among data points along k^{th} direction

1. Introduction

Major risks in the successful full-scale development of aerospace systems are related to effectively addressing the competing needs of improving performance, reducing costs, and enhancing safety. Typically, the analysis of the components of such systems, such as air-breathing or rocket propulsion devices is expensive, hindering the search for optimal designs.

Surrogate-based analysis and optimization (SBAO) has been shown to be an effective approach for the design of computationally expensive models such as those found in aerospace systems, involving aerodynamics, structures, and propulsion, among other disciplines. Successful applications include the multidisciplinary optimal design of aerospire rocket nozzles, injectors and turbines for liquid rocket propulsion, and supersonic business aircrafts.

For example, SBAO has been applied to high speed civil transport (Knill et al. [1]), airfoil shape optimization (Rai and Madavan [2]-[3], Madavan et al. [4]), diffuser shape optimization (Madsen et al. [5]), supersonic turbine (Papila et al. [6], Shyy et al. [7]-[8]), and injectors (Shyy et al. [7]-[8], Vaidyanathan et al. [9]-[10], Goel et al. [11]).

This review provides a comprehensive discussion of the fundamental issues that arise in surrogate-based analysis and optimization (SBAO), emphasizing the concepts behind the methods and techniques, and practical implications of an integrated approach to SBAO for aerospace components and systems.

The first part of the review is structured following the key steps in surrogate modeling (Figure 1):

- 1. Design of Experiments (DOE).** The design of experiment is the sampling plan in design variable space. The key question in this step is how we assess the goodness of such designs, considering the number of samples is severely limited by the computational expense of each sample. A discussion of the most prominent approaches related to DOE in SBAO is presented in Section III.

2. **Numerical Simulations at Selected Locations.** Here, the computationally expensive model is executed for all the values of the input variables in the DOE specified in the previous step.
3. **Construction of Surrogate Model.** Two questions are of interest in this step: a) what surrogate model(s) should we use (model selection) and, b) how do we find the corresponding parameters (model identification)? A formal description of the problem of interest is discussed in Section II. A framework for the discussion and mathematical formulation of alternative surrogate-based modeling approaches is the subject of Section IV.
4. **Model Validation.** This step has the purpose of establishing the predictive capabilities of the surrogate model away from the available data (generalization error). Section V discusses schemes for estimating the generalization error for model validation purposes.

Then, surrogate-based analysis and optimization are discussed in Section VI and VII, respectively. A case study associated with the multi-objective optimal design of a liquid-rocket injector is used to illustrate the different issues that arise when conducting SBAO and particular methods and techniques selected.

2. Overview of Surrogate Modeling

With reference to Figure 2, surrogate modeling can be seen as a non-linear inverse problem for which one aims to determine a continuous function (f) of a set of design variables from a limited amount of available data (\mathbf{f}). The available data \mathbf{f} while deterministic in nature can represent exact evaluations of the function f or noisy observations and in general cannot carry sufficient information to uniquely identify f (multiple surrogates may be consistent with the available data as illustrated in Figure 3). Thus, surrogate modeling deals with the twin

problems of: a) constructing a model \hat{f} from the available data \mathbf{f} (model estimation), and b) assessing the errors ε attached to it (model appraisal). A general description of the anatomy of inverse problems can be found in Snieder [12].

Hence, using the surrogate modeling approach the prediction of the simulation-based model output is formulated as $f_p(\mathbf{x}) = \hat{f}(\mathbf{x}) + \varepsilon(\mathbf{x})$. The prediction expected value and its variance $V(f_p)$ are illustrated in Figure 4, with θ being a probability density function. Note that in Figure 3 it is assumed that the expected value of $\varepsilon(\mathbf{x})$ is zero.

Different model estimation and model appraisal components of the prediction have been shown to be effective in the context of SBAO (see for example, Simpson et al. [13], McDonald et al. [14], Chung and Alonso [15], Jin et al. [16]), namely polynomial regression (PRG), Gaussian radial basis functions (GRF), and (ordinary) Kriging (KRG) as described by Sacks et al. [17]. Model estimation and appraisal components of these methods are presented in Section IV.

A good paradigm to illustrate how particular solutions (\hat{f}) to the model estimation problem can be obtained is provided by regularization theory (see for example, Tikhonov and Arsenin [18], and Morozov [19]), which imposes additional constraints on the estimation. More precisely, \hat{f} can be selected as the solution to the following Tikhonov regularization problem:

$$\min_{\hat{f} \in H} \left(\hat{f} \right) = \frac{1}{N_s} \sum_{i=1}^{N_s} L\left(f_i - \hat{f}(\mathbf{x}^{(i)})\right) + \lambda \int \left\| D^m \hat{f} \right\|_H^2 dx \quad (1)$$

where H is the family of surrogate models under consideration, $L(x)$ is a loss or cost function used to quantify the so called empirical error (e.g., $L(x) = x^2$), λ is a regularization

parameter, and $D^m \hat{y}$ represents the value of the m -derivative of the proposed model at location \mathbf{x} . Note that $D^m \hat{y}$ represents a penalty term; for example, if m is selected equal to 2, it penalizes high local curvature. Hence, the first term enforces closeness to the data (goodness of fit), while the second term addresses the smoothness of the solution with λ (a real positive number) establishing the tradeoff between the two. Increasing values of λ provide smoother solutions. The purpose of the regularization parameter λ is hence to help implement Occam's razor principle [20] which favors parsimony or simplicity in model construction. A good discussion on statistical regularization of inverse problems can be found in Tenorio [21].

The quadratic loss function (i.e., L_2 norm) is the most commonly used in part because it typically allows easy estimation of the parameters associated with the surrogate model; however, it is very sensitive to outliers. The linear (also called Laplace) loss function takes the absolute value of its argument (i.e., L_1 norm); on the other hand, the Huber loss function is defined as quadratic for small values of its argument and linear otherwise. The so called ε loss function has received considerable attention in the context of the support vector regression surrogate (Vapnik [22], Girosi [23]) and assigns an error equal to zero (interpolation) if the true and estimated values are within an ε distance. Figure 5 illustrates the cited loss functions.

Methods for identifying the regularization parameter λ are typically based on generalization error estimates (e.g., cross validation); as a result, they will be discussed in the context of Validation (Section V).

3. Design of Experiments (DOE)

As stated in the Introduction, the design of experiment is the sampling plan in design

variable space and the key question in this step is how we assess the goodness of such designs. In this context, of particular interest are sampling plans that provide a unique value (in contrast to random values) for the input variables at each point in the input space, and are model-independent; that is, they can be efficiently used for fitting a variety of models.

With reference to a) in most applications, where the assumed model is in doubt (see Sections II and IV), and the data is collected from deterministic computer simulations, the primary interest is minimizing the *bias error* because the numerical noise is small, and a DOE is selected accordingly. Brief descriptions for bias and variance components of the empirical error, and the corresponding expressions for the particular case of average error formulation and quadratic loss function are provided next. In the following discussion it is assumed that the function values (data set) have some noise or random component in them (e.g., due to numerical noise).

Bias: quantifies the extent to which the surrogate model outputs (i.e., $\hat{f}(\mathbf{x})$) differ from the true values (i.e., $f(\mathbf{x})$) calculated as an average over all possible data sets D.

Variance: measures the extent to which the surrogate model $\hat{f}(\mathbf{x})$ is sensitive to particular data set D. Each data set D corresponds to a random sample of the function of interest.

For an average error formulation with a quadratic loss function the expressions for bias and variance are shown in Equations (2) and (3), respectively. In both expressions E_{ADS} denotes the expected value considering all possible data sets.

$$E_{bias^2}(\mathbf{x}) = \{E_{ADS}[\hat{f}(\mathbf{x})] - f(\mathbf{x})\}^2 \quad (2)$$

$$E_{var}(\mathbf{x}) = E_{ADS} \left[\hat{f}(\mathbf{x}) - E_{ADS}[\hat{f}(\mathbf{x})] \right]^2 \quad (3)$$

There is a natural trade-off between bias and variance. A surrogate model that closely fits a

particular data set (lower bias) will tend to provide a larger variance. We can decrease the variance by smoothing the surrogate model but if the idea is taken too far then the bias error becomes significantly higher. In principle, we can reduce both the bias (can choose more complex models) and the variance (each model more heavily constrained by the data) by increasing the number of points provided the latter increases more rapidly than the model complexity.

In practice, the number of points in the data set is severely limited (e.g., due to computational expense) and often during the construction of the surrogate model a balance between bias and variance errors is sought. This balance can be achieved, for example, by reducing the bias error while imposing penalties on the model complexity (e.g., Tikhonov regularization).

When polynomial regression is used, and the true model is assumed to be a polynomial of a given order, there is good theory for obtaining minimum bias designs (e.g., Myers and Montgomery [24], Section 9.2) as well as some implementations in low dimensional spaces (e.g., Qu et al. [25]). For the more general case, the bias error can be reduced through a DOE that distributes the sample points uniformly in the design space (Box and Draper [26] and Sacks and Ylvisaker [27] as referenced in Tang [28]) but computational expense does not allow to conduct dense full factorial designs so, instead, some forms of fractional factorial designs (adequately chosen fraction of the full factorial design) are used. The uniformity property in designs is sought by (issue b), for example, maximizing the minimum distances among design points (Johnson et al. [29]), or by minimizing correlation measures among the sample data (Iman and Conover [30], Owen [31]). Practical implementation of these strategies includes orthogonal arrays (OA, e.g., Hedayat et al. [32]) and Latin Hypercube sampling

(LHS, e.g., McKay et al. [33]); the former produces uniform designs but can generate particular forms of point replications while the latter does not produce replicates but can lack uniformity. As a result, OA-based LHS (Tang [28], Ye [34]) and other optimal LHS schemes (Palmer and Tsui [35], Leary et al. [36]) have been proposed. These practical implementations are discussed next.

3.1. *Latin Hypercube Sampling (LHS)*

Stratified sampling ensures that all portions of a given partition are sampled. LHS (McKay et al. [33]) is a stratified sampling approach with the restriction that each of the input variables (x_k) has all portions of its distribution represented by input values. Following McKay et al.'s notation, a sample of size N_s can be constructed by dividing the range of each input variable into N_s strata of equal marginal probability $1/N_s$ and sampling once from each stratum. Let us denote this sample by $x_k^{(j)}$, $j=1, \dots, N_s$; $k=1, \dots, K$. The sample is made of components of each of the x_k 's matched at random. Figure 6 illustrates a LHS design.

While LHS represents an improvement over unrestricted stratified sampling (Stein [37]) it can provide sampling plans with very different performance in terms of uniformity (issue b) measured by, for example, maximum minimum-distance among design points, or by correlation among the sample data. Figure 7 illustrates this shortcoming; the LHS plan in Figure 7(c) is significantly better than that in Figure 7(a).

3.2. *Orthogonal Arrays (OA)*

These arrays were introduced by C.R. Rao in the late 40's and can be defined as follows. An OA of strength t is a matrix of N_s rows and N_{dv} columns with elements taken from a set of q symbols, such that in any $N_s \times t$ submatrix each of the q^t possible rows occurs the same

number γ (index) of times. The number of rows (N_s) and columns (N_{dv}) in the OA definition represent the number of samples and variables or factors under consideration respectively. The q symbols are related to the levels defined for the variables of interest, and the strength t is an indication of how many effects can be accounted for (to be discussed later in this section) with values typically between 2 and 4 for real-life applications. Such an array is denoted by $OA(N_s, N_{dv}, q, t)$. Note that by definition a LHS is an OA of strength one, $OA(N_s, N_{dv}, N_s, 1)$.

There are two limitations on the use of OA for DOE:

- *Lack of flexibility*: Given desired values for the number of rows, columns, levels, and strength, the OA may not exist. For a list of available orthogonal arrays, theory and applications, see, for example, Owen [38], Hedayat et al. [32] and references therein.
- *Point replicates*: OA designs projected onto the subspace spanned by the effective factors (most influential design variables) can result in replication of points. This is undesirable for deterministic computer experiments where the bias of the proposed model is the main concern.

3.3. *Optimal LHS, OA-based LHS, Optimal OA-based LHS*

Different approaches have been proposed to overcome the potential lack of uniformity of LHS. Among those, most of them adjust the original LHS by optimizing a spreading measure (e.g., minimum distance or correlation) of the sample points. The resulting designs have been shown to be relatively insensitive to the optimal design criteria (Ye et al. [39]). Examples of this strategy can be found in the works of Johnson et al. [29], Iman and Conover [30] and Owen [31]. Tang [28] presents the construction of strength t OA-based LHS which stratify each t -dimensional margin and shows that they offer a substantial improvement over standard LHS. Other strategies optimize a spreading measure of the sample points, but restrict the search of LHS designs which are orthogonal arrays, resulting in so called optimal OA-based

LHS (Leary et al. [36]). Adaptive DOE in which model appraisal information is used to place additional samples have also been proposed (Jones et al. [40], Sasena et al. [41], Williams et al. [42]).

If feasible, two sets of DOE are generated, one (so called training data set) for the construction of the surrogate (Section IV) and one for assessing its quality (Validation as discussed in Section V).

Given the choice of surrogate, the DOE can be optimized to suit a particular surrogate. This has been done extensively for minimizing variance in polynomial regression (e.g., Myers and Montgomery [24], Chapter 8) and to some extent for minimizing bias (e.g., Qu et al. [25]). However, for non-polynomial models, the cost of the optimization of a surrogate-specific DOE is usually prohibitive, and so is rarely attempted.

4. Construction of the Surrogate Model

There are both parametric (e.g., polynomial regression, Kriging) and non-parametric (e.g., projection-pursuit regression, radial basis functions) alternatives for constructing surrogate models. The parametric approaches presume the global functional form of the relationship between the response variable and the design variables is known, while the non-parametric ones use different types of simple, local models in different regions of the data to build up an overall model. This section discusses the estimation and appraisal components of the prediction of a sample of both parametric and non-parametric approaches, and the rationale of addressing the issue of model uncertainty (not knowing which surrogate may perform the best) using multiple surrogates (Zerpa et al. [43]).

Specifically, the model estimation and appraisal components corresponding to Polynomial Regression (PRG), Kriging (KRG), and Radial Basis Functions (RBF) surrogate models are

discussed next, followed by a discussion of a more general non-parametric approach called Kernel-based regression. Throughout this section a square loss function is assumed unless otherwise specified, and given the stochastic nature of the surrogates, the available data is considered a sample of a population.

4.1. Polynomial Regression model (PRG)

The regression analysis is a methodology that studies the quantitative association between a function of interest f , and N_{PRG} basis functions z_j , where there are N_s sample values of the function of interest f_i , for a set of basis functions $z_j^{(i)}$ (Draper and Smith [44]). For each observation i a linear equation is formulated:

$$f_i(\mathbf{z}) = \sum_{j=1}^{N_{PRG}} \beta_j z_j^{(i)} + \varepsilon_i \quad E(\varepsilon_i) = 0 \quad V(\varepsilon_i) = \sigma^2 \quad (4)$$

where the errors ε_i are considered independents with expected value equal to zero and variance σ^2 . For example, a second-order polynomial ($N_{dv} = 2; N_{PRG} = 6$) can be expressed as:

$$\hat{f}(\mathbf{x}) = \beta_0 + \sum_{i=1}^{N_{dv}} \beta_i x_i + \sum_{i=1}^{N_{dv}} \sum_{j \leq i} \beta_{ij} x_i x_j \quad (5)$$

The estimated parameters $\hat{\boldsymbol{\beta}}$ (by least squares) are unbiased and have minimum variance.

The set of equations specified in Equation (4) can be expressed in matrix form as:

$$\mathbf{f} = \mathbf{X}\boldsymbol{\beta} + \boldsymbol{\varepsilon} \quad E(\boldsymbol{\varepsilon}) = 0 \quad V(\boldsymbol{\varepsilon}) = \sigma^2 \mathbf{I} \quad (6)$$

where \mathbf{X} is a $N_s \times N_{PRG}$ matrix of basis functions with the design variable values for sampled points. The vector of the estimated parameters then can then be found as:

$$\hat{\boldsymbol{\beta}} = (\mathbf{X}^T \mathbf{X})^{-1} \mathbf{X}^T \mathbf{f} \quad (7)$$

Considering a new set of basis function vector \mathbf{z} for design point P, the variance of the estimation is:

$$V(\hat{f}(\mathbf{z})) = \sigma^2 \left(\mathbf{z}^T (\mathbf{X}^T \mathbf{X})^{-1} \mathbf{z} \right) \quad (8)$$

4.2. Kriging Modeling (KRG)

It is named after the pioneering work of D.G. Krige (a South African mining engineer), and was formally developed by Matheron [45]. More recently, Sacks et al. [46]-[47], and Jones et al. [40] made it well-known in the context of the modeling, and optimization of deterministic functions, respectively. The Kriging method in its basic formulation estimates the value of a function (response) at some unsampled location as the sum of two components: the linear model (e.g., polynomial trend) and a systematic departure representing low (large scale) and high frequency (small scale) variation components, respectively.

The systematic departure component represents the fluctuations around the trend, with the basic assumption being that these are correlated and the correlation depends only on the distance between the locations under consideration. More precisely, it is represented by a zero mean, second-order, stationary process (mean and variance constant with a correlation depending on a distance) as described by a correlation model.

Hence, these models (Ordinary Kriging) suggest estimating deterministic functions as:

$$f_p(\mathbf{x}) = \mu + \varepsilon(\mathbf{x}) \quad E(\varepsilon) = 0 \quad \text{cov}(\varepsilon(\mathbf{x}^{(i)}), \varepsilon(\mathbf{x}^{(j)})) \neq 0 \quad \forall i, j \quad (9)$$

where μ is the mean of the response at sampled design points, and ε is the error with zero expected value, and with a correlation structure that is a function of a generalized distance between the sample data points. A possible correlation structure (Sacks et al. [46]) is given by:

$$\text{cov}(\varepsilon(\mathbf{x}^{(i)}), \varepsilon(\mathbf{x}^{(j)})) = \sigma^2 \exp \left(- \sum_{k=1}^{N_{dv}} \phi_k \left(\mathbf{x}_k^{(i)} - \mathbf{x}_k^{(j)} \right)^2 \right) \quad (10)$$

where N_d denotes the number of dimensions in the set of design variables \mathbf{x} ; σ identifies the standard deviation of the response at sampled design points, and, ϕ_k is a parameter which is a measure of the degree of correlation among the data along the k^{th} direction. Specifically, given a set of N_s input/output pairs (\mathbf{x}, f) , the parameters, μ , σ , and ϕ are estimated such that a likelihood function is maximized (Sacks et al. [46]). Given a probability distribution and the corresponding parameters, the likelihood function is a measure of the probability of the sample data being drawn from it. The model estimates at unsampled points is:

$$E(f_p(\mathbf{x})) = \bar{\mu} + \mathbf{r}^T \mathbf{R}^{-1} (\mathbf{f} - \mathbf{1} \bar{\mu}) \quad (11)$$

where the bar above the letters denotes estimates, \mathbf{r} identifies the correlation vector between the set of prediction points and the points used to construct the model, \mathbf{R} is the correlation matrix among the N_s sample points, and $\mathbf{1}$ denotes an N_s -vector of ones.

On the other hand, the estimation variance at unsampled design points is given by:

$$V(f_p(\mathbf{x})) = \sigma^2 \left[1 - \mathbf{r}^T \mathbf{R}^{-1} \mathbf{r} + \frac{(\mathbf{1} - \mathbf{1}^T \mathbf{R}^{-1} \mathbf{r})}{\mathbf{1}^T \mathbf{R}^{-1} \mathbf{1}} \right] \quad (12)$$

Gaussian Processes (Williams and Rasmussen [48], Gibbs [49]), another well-known approach to surrogate modeling, can be shown to provide identical expressions for the prediction and prediction variance to those provided by Kriging, under the stronger assumption that the available data (model responses) is a sample of a multivariate normal distribution (Rao [50]).

4.3. *Radial Basis Functions (RBF)*

Radial basis functions have been developed for the interpolation of scattered multivariate data. The method uses linear combinations of N_{RBF} radially symmetric functions, $h_i(\mathbf{x})$, based

on Euclidean distance or other such metric, to approximate response functions as,

$$f_p(\mathbf{x}) = \sum_{i=1}^{N_{RBF}} w_i h_i(\mathbf{x}) + \varepsilon_i \quad (13)$$

where w represents the coefficients of the linear combinations, $h_i(\mathbf{x})$ the radial basis functions and ε_i independent errors with variance σ^2 .

The flexibility of the model, that is its ability to fit many different functions, derives from the freedom to choose different values for the weights. Radial basis functions are a special class of functions with their main feature being that their response decreases (or increases) monotonically with distance from a central point. The center, the distance scale, and the precise shape of the radial function are parameters of the model.

A typical radial function is the Gaussian which, in the case of a scalar input, is expressed as:

$$h_i(\mathbf{x}) = \exp\left(-\frac{(\mathbf{x}-\mathbf{c})^2}{\delta^2}\right) \quad (14)$$

The parameters are its center \mathbf{c} and its radius δ . Note that the response of the Gaussian RBF decreases monotonically with the distance from the center, giving a significant response only in the center neighborhood.

Given a set of N_s input/output pairs (sample data) a radial basis functions model can be expressed in matrix form as,

$$\mathbf{f} = \mathbf{H}\mathbf{w} \quad (15)$$

where \mathbf{H} is a matrix given by,

$$\mathbf{H} = \begin{bmatrix} h_1(\mathbf{x}^{(1)}) & h_2(\mathbf{x}^{(1)}) & \cdots & h_{N_{RBF}}(\mathbf{x}^{(1)}) \\ h_1(\mathbf{x}^{(2)}) & h_2(\mathbf{x}^{(2)}) & \cdots & h_{N_{RBF}}(\mathbf{x}^{(2)}) \\ \vdots & \vdots & \ddots & \vdots \\ h_1(\mathbf{x}^{(N_s)}) & h_2(\mathbf{x}^{(N_s)}) & \cdots & h_{N_{RBF}}(\mathbf{x}^{(N_s)}) \end{bmatrix} \quad (16)$$

Similarly to the polynomial regression method, by solving equation (15) the optimal weights (in the least squares sense) can be found to be,

$$\hat{\mathbf{w}} = \mathbf{A}^{-1} \mathbf{H}^T \mathbf{f} \quad (17)$$

where \mathbf{A}^{-1} is a matrix given by,

$$\mathbf{A}^{-1} = (\mathbf{H}^T \mathbf{H})^{-1} \quad (18)$$

The error variance estimate can be shown to be given by,

$$\hat{\sigma}^2 = \frac{\mathbf{f}^T \mathbf{P}^2 \mathbf{f}}{\text{tr}(\mathbf{P})} \quad (19)$$

where \mathbf{P} is a projection matrix,

$$\mathbf{P} = \mathbf{I} - \mathbf{H} \mathbf{A}^{-1} \mathbf{H}^T \quad (20)$$

The RBF model estimate for a new set input values is given by,

$$\hat{f}(\mathbf{x}) = \mathbf{h}^T \hat{\mathbf{w}} \quad (21)$$

where, \mathbf{h} is a column vector with the radial basis functions evaluations,

$$\mathbf{h} = \begin{Bmatrix} h_1(\mathbf{x}) \\ h_2(\mathbf{x}) \\ \vdots \\ h_{N_{RBF}}(\mathbf{x}) \end{Bmatrix} \quad (22)$$

On the other hand, the prediction variance is the variance of the estimated model $\hat{f}(\mathbf{x})$

plus the error variance and is given by:

$$V(f_p(\mathbf{x})) = V(\mathbf{h}^T \hat{\mathbf{w}}) + V(\varepsilon) = \left(\mathbf{h}^T (\mathbf{H}^T \mathbf{H})^{-1} \mathbf{h} + 1 \right) \frac{\mathbf{f}^T \mathbf{P} \mathbf{f}}{N_s - N_{RBF}} \quad (23)$$

The basic idea of RBF can be generalized to consider alternative loss functions and basis functions, in a scheme known as kernel-based regression. With reference to equation (1), it can be shown that independent of the form of the loss function L , the solution of the variational problem has the form (the Representer Theorem; see Girosi [23], Poggio and Smale [51]):

$$\hat{f}(\mathbf{x}) = \sum_{i=1}^{N_s} \alpha_i \mathbf{K}(\mathbf{x}, \mathbf{x}^{(i)}) \quad (24)$$

where \mathbf{K} is a (symmetric) kernel function that determines the smoothness properties of the estimation scheme. Table 1 shows the kernel functions of selected estimation schemes with the kernel parameters being estimated by model selection approaches (see next section for details). If the loss function L is quadratic, the unknown coefficients in Equation (24) can be found by solving the linear system:

$$(N_s \lambda \mathbf{I} + \mathbf{K}) \alpha = \mathbf{f} \quad (25)$$

where \mathbf{I} is the identity matrix, and \mathbf{K} a square positive definite matrix with elements $K_{i,j} = \mathbf{K}(\mathbf{x}^{(i)}, \mathbf{x}^{(j)})$. Note that the linear system is well posed since $(N_s \lambda \mathbf{I} + \mathbf{K})$ is strictly positive and well conditioned for large values of $N_s \lambda$. If loss function L is non-quadratic, the solution of the variational problem still has the form of Equation (24) but the coefficients α_i are found by solving a quadratic programming problem in what is known as support vector regression (Vapnik [22]). Comparative studies have shown that depending on the problem under consideration, a particular modeling scheme (e.g., polynomial regression, Kriging, radial basis functions) may outperform the others and in general, it is not known a priori

which one should be selected. See for example, the works of Friedman and Stuetzle [52], Yakowitz & Szidarovsky [53], Laslett [54], Giunta et al. [55], Simpson et al. [13], Jinet et al. [16]. Considering plausible alternative surrogate models can reasonably fit the available data, and the cost of constructing surrogates is small compared to the cost of the simulations, using multiple surrogates may offer advantages compared to the use of a single surrogate. Recently, multiple surrogate-based analysis and optimization approaches have been suggested by Zerpa et al. [43], based on the model averaging ideas of Perrone and Cooper [56], and Bishop [57]. The multiple surrogate-based analysis approach is based on the use of weighted average models which can be shown to reduce the prediction variance with respect to that of the individual surrogates. The idea of multiple surrogate-based optimization is discussed in a later section of the paper.

5. Model Selection and Validation

Generalization error estimates assess the quality of the surrogates for prediction and can be used for model selection among alternative models and establish whether they are ready to use in analysis and optimization studies (validation). This section discusses the most prominent approaches in the context of SBAO.

5.1. *Split Sample (SS)*

In this scheme the sample data is divided into *training* and *test* sets. The former is used for constructing the surrogate while the latter, if properly selected, allows computing an unbiased estimate of the generalization error. Its main disadvantages are that the generalization error estimate can exhibit a high variance (it may depend heavily on which points end up in the training and test sets) and that it limits the amount of data available for constructing the surrogates.

5.2. Cross Validation (CV)

It is an improvement on the split sample scheme that allows the use of most if not all of the available data for constructing the surrogates. In general, the data is divided into k subsets (k -fold cross-validation) of approximately equal size. A surrogate model is constructed k times, each time leaving out one of the subsets from training, and using the omitted subset to compute the error measure of interest. The generalization error estimate is computed using the k error measures obtained (e.g., average). If k equals the sample size, this approach is called leave-one-out cross-validation (known also as PRESS in the polynomial regression terminology). Equation (26) represents a leave-one-out calculation when the generalization error is described by the mean square error (GMSE).

$$GMSE = \frac{1}{k} \sum_{i=1}^k (f_i - \hat{f}_i^{(-i)})^2 \quad (26)$$

where $\hat{f}_i^{(-i)}$ represents the prediction at $\mathbf{x}^{(i)}$ using the surrogate constructed using all sample points except $(\mathbf{x}^{(i)}, f_i)$. Analytical expressions are available for that case for the GMSE without actually performing the repeated construction of the surrogates for both polynomial regression (Myers and Montgomery [24], Section 2.7) and Kriging (Martin and Simpson [58]).

The advantage of cross-validation is that it provides nearly unbiased estimation of the generalization error and the corresponding variance is reduced (when compared to split-sample) considering that every point gets to be in a test set once, and in a training set $k-1$ times (regardless of how the data is divided); the variance of the estimation though may still be unacceptably high in particular for small data sets. The disadvantage is that it requires the construction of k surrogate models; this is alleviated by the increasing availability of surrogate modeling tools. A modified version of the CV approach called GCV-generalized cross

validation, which is invariant under orthogonal transformations of the data (unlike CV) is also available (Golub et al. [59]).

If the Tikhonov regularization approach for regression is adopted, the regularization parameter λ can be identified using one or more of the following alternative approaches: CV-cross validation (leave-one-out estimates), GCV (smoothed version of CV), or the L-curve (explained below). While CV and GCV can be computed very efficiently (Wahba [60], Hutchinson and de Hoog [61]), they may lead to very small values of λ even for large samples (e.g., very flat GCV function). The L-curve (Hansen [62]) is claimed to be more robust and have the same good properties of GCV. The L-curve is a plot of the residual norm (first term) versus the norm $\int \|D^m \mathcal{Y}\|_H$ of the solution for different values of the regularization parameter and displays the compromise in the minimization of these two quantities. The best regularization parameter is associated with a characteristic L-shaped “corner” of the graph.

5.3. Bootstrapping

This approach has been shown to work better than cross-validation in many cases (Efron [63]). In its simplest form, instead of splitting the data into subsets, subsamples of the data are considered. Each subsample is a random sample with replacement from the full sample, that is, it treats the data set as a population from which samples can be drawn. There are different variants of this approach (Hall [64], Efron and Tibshirani [65]) that can be used not only for model identification, but also for identifying confidence intervals for surrogate model outputs. This may come, though at the expense of considering several dozens or even hundreds of subsamples.

For example, in the case of polynomial regression (given a model) regression parameters can be estimated for each of the subsamples and a probability distribution (and then

confidence intervals) for the parameters can be identified. Once the parameter distributions are estimated confidence intervals on model outputs of interest (e.g., mean) can also be obtained.

Bootstrapping has been shown to be effective in the context of neural network modeling; recently, its performance in the context of model identification in regression analysis is also being explored (Ohtani [66], Kleijnen and Deflandre [67]).

6. Sensitivity Analysis

Sensitivity, in this context, is a measure of the contribution of an independent variable to the total variance of the dependent data. Sensitivity analysis allows addressing settings such as:

- Can we safely fix one or more of the input variables without significantly affecting the output variability (Screening)?
- How can we rank a set of input variables according to their contribution to the output variability (Variables Prioritization)?
- If we could eliminate the uncertainty of one or more of the input variables which ones should be chosen (Variable Selection for Maximum Uncertainty Reduction)?
- If and which (group of) parameters interact with each other (Parameter Interactions)?
- What are the main regions of interest in the parameter space if additional samples become available?
- Does the model reproduce well known behavior of the process of interest (Model Validation)?

There are alternative approaches for sensitivity analysis, differing, for example, in scope (local vs. global), nature (qualitative vs. quantitative), and in whether they assume a particular

model. Table 2 shows a sample of such methods. In this section, we discuss the Morris method (Morris [71]), Iterated Fractional Factorial Design (Andres and Hajas [72], Saltelli et al. [73]) frequently used for *screening* purposes and the Sobol's method (Sobol [74]) a variance-based non-parametric approach for analysis applications. Note that a *screening* effort is expected to be economical (require a relatively small number of computationally expensive simulations) and potentially reduce the number of variables considered in the construction of the surrogate model.

6.1. *Morris Method (Morris [71])*

This approach is model independent and is particularly useful when the number of available simulations for screening purposes is of the order of the number of design variables. Its main purpose is to determine, within reasonable uncertainty, whether the effect of particular design variables are negligible, linear and additive, or non-linear (interaction with other design variables are present).

In its simplest form, the empirical distribution of the sensitivities associated with each of the design variables (x_i) is estimated by computing a number ($2N_{dv}p$) of first order sensitivities of the model response with respect to each of the N_{dv} design variables at a set of p random locations. Each x_i is then characterized by measures of central tendency (e.g., mean) and spread (e.g., standard deviation). A large (absolute) value of central tendency for x_i indicates a design variable with an important (global) influence on the model response. On the other hand, a large measure of spread is indicative of a design variable whose influence is highly dependent on the value of the other design variables (interactions/non-linear effects). While this formulation of the Morris method requires $N_s = 2N_{dv}p$ simulations, there are variations that result in more economical designs with some of the simulations used in

computing more than one sensitivity. A further reduction of the number of simulations can be obtained using cluster sampling (a concept to be discussed next). Details can be found in Morris [71].

6.2. Iterated Fractional Factorial Design (IFFD) Method (Andres and Hajas [72], Saltelli et al. [73])

The IFFD method was designed for screening purposes (identifying influential variables) for situations requiring fewer runs than there are design variables with the model response dominated by a few influential variables. Assuming a particular model, IFFD establishes as influential design variables with significant linear, quadratic, or non-linear/interaction effects.

IFFD belongs to the so called *cluster sampling* designs with the design variables randomly aggregated into a small number of clusters. These clusters are then investigated using orthogonal fractional factorial designs in multiple iterations (composite design), with different groupings of design variables. A fractional factorial design is defined as a factorial experiment in which only an adequately chosen fraction of the combinations required for the complete factorial experiment is selected to be run while the orthogonal property makes reference to balanced designs in which the number of different combination of values for two or three design variables appear with equal frequency. Considering an influential group must contain an influential design variable, the influential variables are expected to lie in the intersection of influential groups in the iterations.

The steps involved in the IFFD method can be summarized as follows:

1. The design variables are sampled at three different levels, L (low), M (medium) and H (high) ensuring that the sampling is balanced. The number of clusters or groups of

variables k is set. The value of k is assumed a power of two without a loss of generality; commonly used values of k are 8 and 16.

2. A basic two-level (L&H) resolution IV design matrix is constructed. The resolution of a design makes reference to its ability to discriminate between main factors (the individual effect of design variables), two-factor interactions, three factor interactions, etc. In a resolution IV design, main factors are confounded at worst with three-factor interactions; two factor interactions are confounded with certain other two-factor interactions though. A Hadamard matrix can describe these designs with the value of -1 or $+1$ at each entry representing the L and H values, respectively. Each column in the matrix represents the values of the variables assigned to it, while each row denotes a computational experiment to be conducted. This Hadamard matrix will be denoted by $\mathbf{J}_k[\mathbf{i}, \mathbf{j}]$ and has a size of $2k$ rows and k columns.
3. Randomly assign (with equal probability) a design variable to a column in the two-level resolution IV design matrix; the corresponding variable value will be given by the design matrix multiplied by a sign (i.e., $+1$ or -1 with equal probability). The sign is denoted by s_A^m ; the sign of variable A in iteration m .
4. Repeat step $3N_{irr}$ times assuming the number of available simulations for screening purposes is approximately $2kN_{irr}$. During a fraction of the iterations (usually $\frac{1}{4}$) each of the design variables values are set to zero, hence creating a three-level design, even though each of the iterations has either a single middle level M or two extreme levels (L, H) per individual variable.

5. The model responses corresponding to the rows in the design matrix in each of the iterations are calculated. The model response in iteration m for a particular row is denoted by f_i^m .

The global effect of a variable x_j that takes its value from column j in the design matrix in a given iteration can be calculated as:

$$ME_m(x_j, \mathbf{f}^m) = \frac{1}{k} \sum_{i=1}^{2k} \mathbf{J}_k[i, j] f_i^m \quad (27)$$

The global effect of a variable denoted with letter A throughout the entire design is given by:

$$ME(A, \mathbf{f}) = \text{avg}_m (s_A^m ME(x_{C_A^m}, \mathbf{f}^m) | s_A^m \neq 0) = \frac{\sum_{m=1}^M s_A^m ME(x_{C_A^m}, \mathbf{f}^m)}{\sum_{m=1}^M |s_A^m|} \quad (28)$$

where C_A^m is the column that has assigned variable A in iteration m . Quadratic effects are estimated by:

$$QE(A, \mathbf{f}) = \text{avg}(\mathbf{f} | s_A = 0) - \text{avg}(\mathbf{f} | s \neq 0)$$

$$QE(A, \mathbf{f}) = \frac{\sum_{m=1}^{N_{itr}} (1 - |s_A^m|) \sum_{i=1}^{2k} f_i^m}{2k \sum_{m=1}^{N_{itr}} (1 - |s_A^m|)} - \frac{\sum_{m=1}^{N_{itr}} |s_A^m| \sum_{i=1}^{2k} f_i^m}{2k \sum_{m=1}^{N_{itr}} |s_A^m|} \quad (29)$$

Provided the model response is dominated by a few influential variables, and their contribution mostly limited to linear and quadratic effects, the IFFD method has been found to be effective in the screening of hundred and even thousands of variables with an order of magnitude less simulations.

6.3. Sobol's Method (Sobol [74])

To understand the concept, assume a surrogate model of a square integrable objective, $f(\mathbf{x})$,

as a function of a vector of design variables, \mathbf{x} , whose values have been scaled between zero and one (this assumes that the design domain is box-like). This surrogate model represented in Equation (30) can be decomposed as the sum of functions of increasing dimensionality as:

$$f(\mathbf{x}) = f_0 + \sum_i f_i(x_i) + \sum_{i < j} f_{ij}(x_i, x_j) + \dots + f_{12\dots k}(x_1, x_2, \dots, x_k) \quad (30)$$

If the following condition

$$\int_0^1 f_{i_1 \dots i_s} dx_k = 0 \quad (31)$$

is imposed for $k = i_1, \dots, i_s$, where $1 \leq i_1 < \dots < i_s \leq N_{dv}$, the decomposition described in Equation (30) is unique and each term in the sum can be obtained by computing the following integrals:

$$\int f(\mathbf{x}) \prod dx_k = f_0 \quad (32)$$

$$\int f(\mathbf{x}) \prod_{k \neq i} dx_k = f_0 + f_i(x_i) \quad (33)$$

from which $f_i(x_i)$ can be found, and

$$\int f(\mathbf{x}) \prod_{k \neq i, j} dx_k = f_0 + f_i(x_i) + f_j(x_j) + f_{i,j}(x_i, x_j) \quad (34)$$

from which $f_{i,j}(x_i, x_j)$ can be obtained. The higher dimensional summands are similarly found except for the last one that is calculated using Equation (30).

Furthermore, the summands are orthogonal (ensured by the condition expressed in Equation (31)), and, square integrable following the same condition for $f(\mathbf{x})$. Therefore the partial variances, that is, the contribution of each of the summands to the total variance observed in the response, can be shown to be:

$$D_{i_1 \dots i_s} = \int f_{i_1 \dots i_s}^2 dx_{i_1} \dots dx_{i_s} \quad (35)$$

with the total variance being equal to:

$$D = \int f^2(\mathbf{x}) d\mathbf{x} - f_0^2 \quad (36)$$

which can also be expressed as,

$$D = \sum_{s=1}^{N_{dv}} \sum_{i_1 < \dots < i_s}^{N_{dv}} D_{i_1 \dots i_s} \quad (37)$$

Each partial variance gives a measure of the contribution of each independent variable or set of variables to the total variance, and provides an indication of their relative importance. Note that all the required integrations are conducted on the surrogate (fast) model and can in principle be calculated accurately provided an integration numerical procedure is available (e.g., Gaussian quadrature).

The relative importance of a design variable is quantified by a set of indices, namely, main factors, and total sensitivity indices. The former refer to the fraction of the total variance contributed by a particular variable in isolation, while the latter represents the contribution (expressed as a fraction) of all the partial variances in which the variable of interest is involved. The influence of a design variable, say x_i , to an objective variability without accounting for any of its interactions with other variables is denoted as a main factor index and given as:

$$S_i = D_i / D \quad (38)$$

To calculate the total sensitivity of any design variable, say x_i , the design variable vector x is divided into two complementary subsets, x_i and \mathbf{Z} where \mathbf{Z} is a vector containing $x_1, x_2, x_3, \dots, x_n$ ($n \neq i$). The purpose of using these subsets is to isolate the influence of x_i on the $f(\mathbf{x})$ variability from the influence of the remaining design variables included in \mathbf{Z} . The total sensitivity index for x_i is then defined as

$$S_i^{total} = D_i^{total} / D \quad (39)$$

where

$$D_i^{total} = D_i + D_{i,Z} \quad (40)$$

D_i is the partial variance associated with x_i , and $D_{i,Z}$ is the sum of all partial variances associated with any combination of the remaining variables representing the interactions between x_i and \mathbf{Z} . Similarly the sum of all the partial variances associated with the variables denoted by \mathbf{Z} can be defined as D_Z , hence the total variance can be written as,

$$D = D_i + D_Z + D_{i,Z} \quad (41)$$

Formulations of the Sobol's method that account for non-rectangular domains and correlated inputs are available; see, for example, Jacques et al. [75], and Mack et al. [76] for a recent application. A detailed discussion of global sensitivity methods and applications can be found in Sobol [74], Homma and Saltelli [77], Saltelli et al.[78] and the references therein.

7. Surrogate-based Optimization

Surrogate model based optimization refers to the idea of speeding optimization processes by using *surrogates* for the objectives and constraints functions. The surrogates also allow for the optimization of problems with non-smooth or noisy responses, and can provide insight into the nature of the design space (Vaidyanathan et al. [10], Goel et al. [11], Mack et al. [76], Goel et al. [79]). SBAO has shown to be effective in both multidisciplinary and multi-objective optimization. This section discusses the basic unconstrained SBAO algorithm, a newly proposed multiple surrogate-based optimization approach, the use of surrogate management frameworks to obtain provably convergent methods, and ways of addressing general non-linear constraints.

7.1. *Basic Unconstrained SBAO*

It can be summarized as follows:

1. Construct a surrogate model from a set of known data points
2. Estimate the function minimizer using the surrogate function
3. Evaluate the true function value at the estimated minimum (*checking phase*)
4. Check for convergence; if achieved, *stop*.
5. Update surrogate using new data points
6. Iterate until convergence

where possible convergence criteria include the achievement of a target for the objective function, or finding that the best point found so far remains unchanged (within a given tolerance) from one iteration to the next. There are trust-region approaches, to be discussed below where the region where the surrogate is constructed and the optimization is conducted, is shrunk or expanded depending on the results of the checking phase in order to guarantee convergence to a local optimum (e.g., Alexandrov [80]). In the so called *one-shot solution* approach though, a single iteration is used.

In general, the algorithm above should be focused on identifying trends in the objective with the accuracy of the surrogates being important only when in the vicinity of a minimizer. Estimating the function minimizer is conducted using standard optimization methods and updating the surrogate using new data points can be accomplish by, for example, using model appraisal information and merit functions (e.g., Jones et al. [40], Torczon and Trosset [81], Sasena et al. [41], Queipo et al. [82]-[84]). Jones et al. [40], for example, use a generalized expected improvement function whereby points with low objective function value or high uncertainty are given precedence. A discussion of other sampling criteria in the context of

SBAO is presented by Sasena et al. [41] as proposed by Watson and Barnes [85].

7.2. *Multiple Surrogates SBAO*

For most challenging problems, given the sparseness of the data used to construct the surrogates, alternative surrogates can provide reasonable approximations while giving different uncertainty estimates throughout the design space. On the other hand, the surrogate construction requires small computational resources compared to the cost of simulations and, as previously discussed, a variety of parametric and non-parametric alternative loss functions (e.g., quadratic, and ε -sensitive) can be implemented.

The use of multiple surrogates will bring in several advantages at the optimization and decision-making levels of the proposed approach, namely:

- The predictions made by each surrogate are checked in the checking phase and when simulations are performed in additional cycles (iterations). Thus, we should be able to rank surrogates based on a small number of cycles and select those that appear to fit best the problem at hand.
- The additional surrogate optima analyzed in the checking phase may increase the global search capability of the optimization in that they may correspond to different local optima.
- A weighted averaged model may be constructed that is expected to provide a prediction with lower variance than any of the individual surrogates.
- Large variability in the estimated values and variances among surrogates at a point in design space may indicate that the uncertainty at that point is higher than predicted.

Some preliminary results obtained on the use of multiple surrogates for optimization has been reported by Zerpa et al. [43].

With reference to the basic SBAO algorithm, when multiple surrogates are available

changes need to be made in the proposed approach. At the *optimization level*, in general there will be multiple suggested optima, and the checking phase will include not one but as many simulations as surrogates. This new data set is available to all surrogates and their expressions for the predictions and variances can be updated. At the decision making level, the designer can make a qualitative assessment of the uncertainty in the results, and has more information to decide whether or not to undertake another cycle and on how to proceed (the number and location of additional sample points). Note that significant differences in the predictions and variances at particular locations can be used to identify regions where the uncertainty may be higher than expected. Hence, it may be required to sample those regions and subsequently update the predictions and variances.

7.3. *Convergence and SBAO*

There are two approaches that are provably globally convergent to local optima or solutions of the original (computationally expensive) optimization problem of interest that involve surrogates. These are called the Approximation Model Management Framework (AMMF) (Alexandrov [80], Lewis [86], Rodriguez et al. [87]) and Surrogate Management Framework (SMF) (Booker et al. [88]), and inherit/exploit the convergence properties of trust region and pattern search methods, respectively. They both use variable-fidelity models (*surrogate* and *computationally expensive*) and differ in whether they can use derivative information of the high fidelity function (if available). A description of each of these frameworks is next.

7.4. *Approximation Model Management Framework (AMMF)*

The approach is typically associated with gradient-based optimization algorithms and relies under the general assumption that the surrogate model is accurate enough for the purpose of

finding a good direction of improvement for the higher fidelity (computationally expensive) model. The AMMF replaces the local, Taylor series approximation, typical of conventional optimization, by an arbitrary model required to satisfy consistency conditions. The consistency conditions can be of different orders (zero, first, or second); for a first order model the consistency conditions are:

$$\begin{aligned} a_c(\mathbf{x}_c) &= f(\mathbf{x}_c) \\ \nabla a_c(\mathbf{x}_c) &= \nabla f(\mathbf{x}_c) \end{aligned} \tag{42}$$

where a and f denote the corrected approximation (its expression is shown below) and high fidelity models, respectively. The consistency conditions can be imposed using a correction technique:

$$\beta(\mathbf{x}) = f_{hi}(\mathbf{x}) / f_{lo}(\mathbf{x}) \tag{43}$$

where $f_{hi}(\mathbf{x})$ and $f_{lo}(\mathbf{x})$ corresponds to computationally expensive and surrogate evaluations, respectively. Furthermore, a first order model β_c of β about a current design variable vector \mathbf{x}_c can be written as:

$$\beta_c(\mathbf{x}) = \beta(\mathbf{x}_c) + \nabla \beta(\mathbf{x}_c)(\mathbf{x} - \mathbf{x}_c) \tag{44}$$

The local model of β is then used to correct $f_{lo}(\mathbf{x})$ to obtain a better approximation $a(\mathbf{x})$ of $f_{hi}(\mathbf{x})$:

$$\begin{aligned} f_{hi}(\mathbf{x}) &= \beta(\mathbf{x}) f_{lo}(\mathbf{x}) \\ a(\mathbf{x}) &= \beta_c(\mathbf{x}) f_{lo}(\mathbf{x}) \end{aligned} \tag{45}$$

It can be shown that the approximation model $a(\mathbf{x})$ satisfies the first order consistency conditions. The basic AMMF algorithm can then be summarized as follows:

Until convergence do:

- Choose the corrected approximation a_k so that it satisfies the consistency conditions
- Find an approximate solution \mathbf{s}_k to the subproblem:

$$\begin{aligned} \min a_k(\mathbf{x}_k + \mathbf{s}) \\ \text{subject } \|\mathbf{s}\| \leq \Delta_k \end{aligned} \tag{46}$$

- Compare the actual and predicted decrease in f_{hi}
- Update \mathbf{x}_k and Δ_k accordingly

As in the classical trust region methods (Dennis and Schnabel [89]) the length of the steps is regulated based on how well the corrected model predicts the decrease in f_{hi} . A significant mismatch in the actual and predicted decrease in f_{hi} may lead to a reduction in the trust radius and/or to update the surrogate model approximation. The AMMF approach inherits convergence properties of the classical trust regions algorithms for non-linear optimization. More precisely, first order AMMF methods can be shown to converge to local optima of the high fidelity problem under appropriate standard conditions of continuity and boundedness of the functions and derivatives, given that the consistency conditions are imposed at each major iteration. The AMMF can be adapted to handle nonlinear constraints and successful applications related to variable fidelity models have been reported (Alexandrov et al. [90], [91]). While the guaranteed convergence of the algorithm is valuable, it comes at the cost of requiring derivative calculation for the expensive simulation at one point in the design space (normally the optimum of the previous cycle).

7.5. *Surrogate Management Framework (SMF)*

It is a framework based on pattern search methods (see, for example, Torczon [92]) which incorporates surrogates to make the optimization cost effective. Being based on pattern search

methods, the SMF framework: i) can be used for scenarios where the objective functions are non-differentiable, or for which sensitivities are difficult or expensive to attain, ii) can be easily adapted to either a parallel or distributed computing environment, iii) is less likely to be trapped by non-global minimizers than are traditional nonlinear optimization algorithms, iv) can be extended to handle general nonlinear constraints, and v) convergence theory for the SMF can be found in the convergence of pattern search methods. The following SMF description follows that provided by Booker et al. [88] and Marsden et al. [93].

The SMF algorithm (illustrated in Figure 8) is mesh-based (all points evaluated are restricted to lie on a mesh) and consists of two steps, SEARCH and POLL. The exploratory SEARCH step uses the surrogate to aid in the selection of points likely to minimize the objective function. The SEARCH step provides means for local and/or global exploration of the parameter space, but it is not strictly required for convergence. Hence, this step can be adapted to the particular engineering problem under consideration.

The convergence of the SMF is guaranteed by the POLL step, in which points neighboring the current best points on the mesh are evaluated in a positive spanning set of directions (positive basis) to check whether the current best point is a mesh local optimizer. A positive basis in $R^{N_{dv}}$ is a set of vectors whose nonnegative linear combinations span $R^{N_{dv}}$, but for which no proper subset has that property. The relevance of a positive basis in the context of the SMF is that it ensures that if the gradient of the high fidelity function f at the best current solution x is not zero, then at least one vector in the positive basis defines a descent direction from f at x . This can be guaranteed without any knowledge of the gradient. Any positive basis has at least $N_{dv}+1$ (minimal) and at most $2N_{dv}$ (maximal) vectors; for example, in three dimensions, such a basis can be given by: $(1,0,0)$, $(0,1,0)$, $(0,0,1)$, and $(-1,-1,-1)$. For

unconstrained problems, a minimal positive basis is sufficient to guarantee convergence. The POLL set is made by the set of mesh points adjacent to the current best point in the above-referenced directions.

In the SEARCH step, the high fidelity model is evaluated at one or more minimizers as predicted by the surrogate. If a lower objective function value is found among the recent evaluations, the search is considered successful, the surrogate is updated, and another search step is performed. If the SEARCH step fails to find an improved point, then it is considered unsuccessful and a POLL step is performed. In this step, the set of POLL points are evaluated. As soon as an improved point is found, a SEARCH step can be conducted on the current mesh. If no improved points are found, then the current best point is considered a so called *mesh local optimizer*. The local term acknowledges the fact that the search was limited to the POLL set. For greater accuracy the mesh can be refined, at which point the algorithm continues with a SEARCH. Convergence is reached when a local minimizer on the mesh is found, and the mesh has been refined to the desired accuracy. Each time new data points are found in a SEARCH or POLL step, the surrogate model is updated.

Convergence of the SMF framework for constrained problems can be guaranteed (provided the function is continuously differentiable in the feasible region) if a generalized pattern search (GPS) strategy is adopted. The GPS strategy step halves the mesh if the POLL step is unsuccessful. Convergence properties of the SMF based on the generalized pattern search strategy can be found in Booker et al. [88]. Note, however, that the number of high-fidelity simulations performed (the POLL stage) is relatively small compared to those used for constructing surrogates, so that more iterations are required, and parallel processing opportunities are more limited.

7.6. *Constrained SBAO*

Once the constraints are modelled using surrogates, constrained SBAO is typically solved using well-known non-linear programming algorithms (Luenberger [94]) for constrained optimization based on the concept of *penalty function* –penalty method, classical and modified barrier methods, augmented Lagrangian methods- which *approximate* the constrained problem to an unconstrained one. The penalty function is a linear combination of the objective and some measure of the constraint violation. The approximation is accomplished in the case of penalty methods by adding to the objective function a term that prescribe a high cost for constraint violations and in the case of barrier methods by adding a term that favors points interior to the feasible region over those near the boundary. A related idea is that corresponding to an augmented Lagrangian function in which a penalty term is added to a Lagrangian function. While successful applications of these methods in the context of SBAO have been reported, in general, there are some difficulties associated with the use of penalty functions and the selection of the penalty parameter. Namely, there is usually a threshold value for the penalty parameter below which the unconstrained problem associated with the penalty function does not have a local minimum at the solution of the constrained problem, and the threshold value is not known a priori. If the penalty parameter is too low the solution can be unfeasible, and if it is too high it can damped out the effect of the objective which can result in very slow convergence.

Methods to avoid the above-referenced difficulties have been proposed. In particular, Fletcher and Leyffer [95] recently presented a so called *filter* approach that does not require estimating a potentially troublesome penalty or barrier parameter. In this method, instead of combining the *objectives* and a measure of *constraint satisfaction* into a single minimization

problem (as with penalty functions), these are treated as two separate objectives (multi-objective optimization). The set of points that are non-dominated (none is better than any other in both objective function value and constraint violation) is called a *filter*, and an iteration of an algorithm, selects a filter point, generates a new one (e.g., using gradient information) and accept the point (added to the filter) if the new point is non-dominated with respect to those in the filter, or reject it otherwise. Note the contrast with the penalty function methods where a point in an iteration is accepted only if there is a decrease in the penalty function. While the filter approach was developed in the context of gradient-based optimization (e.g., SLP, SQP) the method has been extended to derivative-free methods (Audet and Dennis [96]) and holds promise to be useful in industrial applications (see, for example, Audet et al. [97]; Marsden et al. [98]).

8. Case Study: Multi-objective Liquid-Rocket Injector Design

In this section, we will use an injector design case study, motivated by rocket propulsion, to illustrate the issues and usefulness of SBAO for multi-objective optimization. The materials are extracted largely from the recent conference papers by Vaidyanathan et al. [9]-[10] and Goel et al. [11].

Two types of injectors are commonly used in space propulsion. These are (i) coaxial injectors and (ii) impinging type injectors. In coaxial injectors, the propellant streams flow in parallel. There are different types of coaxial injectors namely, shear coaxial, and swirl coaxial injectors. In the shear coaxial injector element mixing is accomplished through a shear-mixing process [99]. In impinging type injectors, the mixing occurs by direct impingement of the propellant streams at an acute angle. Calhoon et al. [99] conducted a large number of cold-flow and hot-fire tests over a range of propellant mixture ratios, propellant velocity ratios and

chamber pressure for shear coaxial, swirl coaxial, impinging, and premixed elements. The data were correlated directly with injector/chamber design parameters, which were recognized from both theoretical and empirical standpoints as the controlling variables. A schematic diagram of a single element injector proposed by Boeing is shown in Figure 9.

8.1. Problem Description

The injector design has two primary objectives: improvement of performance and life. As discussed by Vaidyanathan et al. [9] the performance of the injector is indicated by the axial length of the thrust chamber, while the life of the injector is associated with the thermal field inside the thrust chamber. A visual representation of the objectives is shown in Figure 10.

In summary, the objectives are listed as the following:

Combustion Length (X_{cc}): This is defined as the distance from the inlet where 99% of the combustion is complete. It is desirable to keep the combustion length as small as possible as this directly affects the size of the combustor and hence the weight of the spacecraft.

Wall Temperature (TW_d): This is defined as the wall temperature at 3" from the injector face. Higher values of the wall temperature have negative impact on the life of the injector, so this objective has to be minimized.

Face temperature (TF_{max}): This is defined as the maximum temperature of the injector face. It is desirable to reduce temperature to increase the life of the injector.

Tip temperature (TT_{max}): This is defined as the maximum temperature on the post tip of the injector. It is desirable to keep this temperature as low as possible.

The independent variable ranges considered in this study are shown in Table 3.

It can be seen that the dual goal of maximizing the performance and the life is now cast as a four-objective design problem. Improved performance of the injector causes development of

higher temperatures in the thrust chamber, so as discussed by Goel et al. [11], some of these objectives are conflicting in nature, hence there cannot be a single optimal solution for this problem.

There are four primary design variables for the injector design problem shown in Figure 10. These variables are given as follows:

Flow Angle (α): This variable represents the hydrogen flow angle. The maximum angle varies between θ to α .

Hydrogen area (ΔHA): This variable represents the increment with respect to the baseline cross-section area of the tube carrying hydrogen. The increment varies from 0–25% of the baseline hydrogen area.

Oxygen area (ΔOA): This variable represents the decrement with respect to the baseline cross-section area of the tube carrying oxygen. The area varies between 0 – (-40) % of the baseline area.

Oxidizer post tip thickness ($OPTT$): Oxidizer post tip thickness varies between X" to 2X", where X is a dimension, which cannot be disclosed because of confidentiality restrictions.

All the variables are linearly normalized between 0 and 1. More information about the design variables can be found in Vaidyanathan et al. [9]

The objective functions values corresponding to a particular design can be obtained through computationally expensive CFD simulations. Each CFD simulation can be obtained from a pressure-based Navier-Stokes solver, FDNS500-CVS [100]-[102]. In addition to the Favre-averaged Navier-Stokes equations, the two-equation turbulence model, and kinetic equations are solved. Steady state solutions are reached by an implicit Euler time marching

scheme. The chemical species transport equations represented the $H_2 - O_2$ chemistry with the aid of a 7-species and 9-reaction set [100]-[102]. The simulation domain and the boundary conditions used in all the CFD cases are shown in Figure 11. Because of the very large aspect ratio, both the injector and chamber have been shortened (at the cross hatched areas) for clarity. This is a computationally expensive simulation-based problem so for optimization purposes it is advisable to develop the surrogate models for the objective functions. It was shown by Vaidyanathan et al. [9], [103], Shyy et al. [8], and Papila et al. [6], [104] that accurate response surfaces for complex problems, like single element injectors, can be developed.

Comparing two of the evaluated designs (using CFD), Vaidyanathan et al. [9] have shown the motivation for using surrogate models and an efficient optimization technique in the design process. The independent design variables, normalized between 0 and 1, are shown for the two cases in Table 4. In terms of the design space evaluated, these two designs (X and Y) are seen to be quite different.

The chamber wall and injector face temperatures (TW_4 and TF_{max} , respectively) for Case Y are low or moderately low, while for Case X, they are high. It was seen that a large recirculation zone located between the injector and the chamber wall strips hot gases from the flame and causes them to flow back along the chamber wall and injector face [9]. This phenomenon regulates the chamber wall temperature TW_4 and the injector face temperature TF_{max} . The other life-indicating variable, the maximum oxidizer post tip temperature, TT_{max} has essentially the opposite trend as compared to the other two temperatures. The performance indicator, combustion length X_{cc} is seen (Table 5) to be at a minimum level for Case X (shorter combustion lengths indicate better mixing elements) and at a moderate level for Case

Y. It is clear that the performance and environment indicators exhibit competing trends such that no design is the “best” for all the indicators of performance and environment.

These comparisons confirm the earlier statement that changes in the injector design details have major effects on injector performance and injector-generated environments. These, and other relevant geometric details, can be effectively addressed by modern computation-based design tool.

8.2. *Design of Experiments (DOE)*

The selected DOE scheme was orthogonal arrays (Section III). Specifically, an OA (54, 4, 3, 2) was used to generate fifty four (54) designs, considering four (4) factors, three (3) levels, with strength 2. For model selection and validation the split-sample approach (Section V) was selected so from the fifty four (54) designs, fourteen (14) were set aside for testing purposes. The fifty four (54) designs specified by the orthogonal array were computed on an axisymmetric geometry with 336×81 nodes. Only 33 out of the 40 training cases gave valid results. Results of the remaining seven cases contained unsteady features, which did not represent solutions of the steady-state model employed. Based on the quality of the approximation obtained using the selected surrogate model (polynomial regression) for TT_{max} and X_{cc} , it was noticed that the grid distribution in the combustion zone was insufficient. The grid was then refined to a 430×81 grid (Figure 12). The refined grid was found to be appropriate and was selected for the purposes of the optimization study. Only 2 out of the forty (40) designs to be used for fitting the surrogate model gave unacceptable results (i.e., unsteady features were present). Note that in addition to facilitating design optimization, surrogate models can also help check the adequacy of CFD simulations via identification of outliers.

Hence, the final data set included thirty eight (38) designs for fitting the surrogate model and fourteen (14) to test their predictive capabilities. The fitting and testing design points can be found in Vaidyanathan et al. [9].

8.3. Construction of the Surrogate Model

The parametric polynomial regression approach (Section IV) was selected as surrogate model. Before constructing the surrogates, all the design variables were scaled between zero and one based on their upper and lower bounds. For example, when the ΔOA is 1 or 0, the O_2 flow area is reduced by 0% or 40%, respectively, as compared to the baseline area. Similarly, the objective values were scaled between zero and one based on the upper and lower bounds observed in the sample data. Once the polynomial approximations were available, the scaled objective values were normalized using the surrogate-based minimum and maximum values for the objectives.

The polynomial-based approximations were created using standard least-squares regression [24], and terms with insignificant influence (based on t-statistics) on the prediction of the response/objective were discarded, thereby improving the parsimony of the surrogate model. The statistical analysis software JMP [106] was used for the generation of the polynomials. The quality of alternative polynomial approximations was evaluated by comparing their adjusted root mean square (rms)-error σ_a , and adjusted coefficient of multiple determinations, R_a^2 [24] corresponding to the training set, and those with the best performance were selected (model selection). The model evaluation process was conducted using the rms-error σ for the test set. Details of the model selection and validation (Section V) process can be found in Vaidyanathan et al. [9].

The polynomial approximations corresponding to each of the objectives are presented

below. Note that the best approximations for objectives TF_{max} , TW_4 and X_{cc} are quadratic polynomials, while for objective TT_{max} a reduced cubic polynomial represented the best choice.

$$TF_{max} = 0.692 + 0.477(\alpha) - 0.687(\Delta HA) - 0.080(\Delta OA) - 0.0650(OPTT) - 0.167(\alpha)^2 - 0.0129(\Delta HA)(\alpha) + 0.0796(\Delta HA)^2 - 0.0634(\Delta OA)(\alpha) - 0.0257(\Delta OA)(\Delta HA) + 0.0877(\Delta OA)^2 - 0.0521(OPTT)(\alpha) + 0.00156(OPTT)(\Delta HA) + 0.00198(OPTT)(\Delta OA) + 0.0184(OPTT)^2 \quad (47)$$

$$TW_4 = 0.758 + 0.358(\alpha) - 0.807(\Delta HA) + 0.0925(\Delta OA) - 0.0468(OPTT) - 0.172(\alpha)^2 + 0.0106(\Delta HA)(\alpha) + 0.0697(\Delta HA)^2 - 0.146(\Delta OA)(\alpha) - 0.0416(\Delta OA)(\Delta HA) + 0.102(\Delta OA)^2 - 0.0694(OPTT)(\alpha) - 0.00503(OPTT)(\Delta HA) + 0.0151(OPTT)(\Delta OA) + 0.0173(OPTT)^2 \quad (48)$$

$$TT_{max} = 0.370 - 0.205(\alpha) + 0.0307(\Delta HA) + 0.108(\Delta OA) + 1.019(OPTT) - 0.135(\alpha)^2 + 0.0141(\Delta HA)(\alpha) + 0.0998(\Delta HA)^2 + 0.208(\Delta OA)(\alpha) - 0.0301(\Delta OA)(\Delta HA) - 0.226(\Delta OA)^2 + 0.353(OPTT)(\alpha) - 0.0497(OPTT)(\Delta OA) - 0.423(OPTT)^2 + 0.202(\Delta HA)(\alpha)^2 - 0.281(\Delta OA)(\alpha)^2 - 0.342(\Delta HA)^2(\alpha) - 0.245(\Delta HA)^2(\Delta OA) + 0.281(\Delta OA)^2(\Delta HA) - 0.184(OPTT)^2(\alpha) + 0.281(\Delta HA)(\alpha)(\Delta OA) \quad (49)$$

$$X_{cc} = 0.153 - 0.322(\alpha) + 0.396(\Delta HA) + 0.424(\Delta OA) + 0.0226(OPTT) + 0.175(\alpha)^2 + 0.0185(\Delta HA)(\alpha) - 0.0701(\Delta HA)^2 - 0.251(\Delta OA)(\alpha) + 0.179(\Delta OA)(\Delta HA) + 0.0150(\Delta OA)^2 + 0.0134(OPTT)(\alpha) + 0.0296(OPTT)(\Delta HA) + 0.0752(OPTT)(\Delta OA) + 0.0192(OPTT)^2 \quad (50)$$

8.4. Global Sensitivity Analysis

While it is well established that variations in injector geometry can have a significant impact on performance and environmental objectives such as combustion chamber wall and injector face temperatures and heat fluxes [107], these sensitivities are seldom quantified. As shown in Vaidyanathan et al. [10], once surrogates become available, these sensitivities can be

computed using Sobol's method (Section VI).

In the context of the case study, a design variable is considered essential if it is responsible for at least 5% of the objective variability. Figure 13 shows the percentage of main factor (S_i) contribution of different design variables to individual objectives. The variability of TF_{max} is largely influenced by ΔHA and moderately by α (Figure 13a). The effect of the other design variables is marginal, suggesting that they are non-essential and in principle could be fixed. The variability of TW_4 is considerably influenced only by ΔHA (Figure 13b). TT_{max} is influenced considerably by $OPTT$ and marginally by α (Figure 13c). For X_{cc} , ΔHA , ΔOA and α have considerable influence (Figure 13d). From the comparison of total sensitivity indices (S_i^{total}) with the main factors (S_i) it is concluded that the contributions of the cross-interactions among the design variables to the objectives variability are negligible.

The sensitivity information cited above can be used for screening purposes and therefore, ease the search for optimum designs. In fact, surrogate models that included only essential variables (with the non essential fixed at their mean values) were constructed and differences in the predictions were found insignificant when compared with those provided by the original (all design variables included) polynomial approximations. However, since the number of design variables in the case study is small, the original polynomial approximations were adopted. Note that the sensitivity analysis provides an insight into the physics of a design problem by highlighting the design features that govern the individual objectives.

8.5. Surrogate-based Optimization

Considering the problem of interest is one of multi-objective optimization, the optimal solutions are known as Pareto-optimal and their objective function space representation is called the Pareto-optimal front (POF). A solution is called Pareto-optimal (or efficient)

solution, if there is no other solution for which at least one objective has a better value while values of the remaining objectives are the same or better. Since surrogates for each of the objectives are available, any standard multi-objective optimization methods could be adopted. In the context of the case study, though, the results obtained by Goel et al. [11] using an evolutionary multi-objective optimization procedure (multi-objective genetic algorithm with ε -constraint strategy) are presented.

Extreme values of the Pareto-optimal front, that is, the results of optimizing (here, minimizing) each objective separately are shown in Table 5. A number one in parentheses indicates the objective selected for optimization. As expected based on physical grounds, the results show there is a strong correlation between TF_{max} and TW_4 ; a correlation analysis shows a statistically significant correlation coefficient close to 1. As a result, the multi-objective problem can be addressed using only three of the original objectives (TF_{max} , TT_{max} , X_{cc}). In addition, note that the geometrical characteristics of the optimal designs are aligned with the objectives, and as a result, the design that minimizes TF_{max} corresponds to a shear-coaxial injector, that is, $\alpha = 0$, and hydrogen flow area, ΔHA , and oxidizer post tip thickness, $OPTT$, at their maximum values; other objectives exhibit relative high values as expected for this type of injector. The results also show a correlation between TT_{max} and X_{cc} , although not as strong as the one for TF_{max} and TW_4 . When TT_{max} is minimized, X_{cc} exhibits a low value, and vice versa. The optimal designs associated with the minimization of TT_{max} and X_{cc} correspond to impinging-like injectors with the hydrogen flow angle, α , at or near its maximum value and ΔHA and $OPTT$ at their minimum values, yielding significantly shorter combustion lengths than those corresponding to shear coaxial designs. Both minimizations (TT_{max} and X_{cc}) result in very high values for TF_{max} . Considering that the optimization of each objective in isolation

resulted in alternative designs, and that objectives are in clear conflict (TF_{max} , TT_{max} ; TF_{max} , X_{cc}) a full examination of the Pareto-optimal set is required. Figure 14 displays the two hundred and forty nine (249) Pareto-optimal solutions found. In order to analyze the POF a representative set of solutions (9) was identified using a hierarchical clustering algorithm. Values of the design variables and objectives for these designs are shown in Table 6. Graphically, these representative solutions are highlighted on the POF in Figure 14; note that the solutions are uniformly distributed along the POF. Box plots for the design variables and objectives in selected clusters (1, 3, 6, 9) are shown in Figure 15 and Figure 16, respectively. These plots highlight the variability of the design variables and objectives in each cluster.

For cluster 1 it is seen that the value of α is fixed at 0 (shear coaxial injector) (Figure 15a) and ΔHA is fixed at 1 (Figure 15b). This suggests that in this cluster, the designs are sensitive to α and ΔHA , both of which reach their extreme values. The remaining two design variables ΔOA (Figure 15c) and $OPTT$ (Figure 15d), vary over a range. It is observed that TF_{max} is minimized (Figure 16a) where as X_{cc} and TT_{max} lie near their maximum and have little variability. Hence the designs in cluster 1 tend to minimize TF_{max} and represent shear coaxial injector designs. The design variables ΔOA and $OPTT$ do not influence TF_{max} but affect the remaining objectives, X_{cc} and TT_{max} . Partial correlation coefficients are estimated to obtain the relationship between these design variables and objectives (Table 7). It is noticed that as ΔOA increases, X_{cc} increases ($R_{corr} = 1.00$) and TT_{max} decreases ($R_{corr} = -0.638$). As $OPTT$ decreases both X_{cc} and TT_{max} decrease ($R_{corr} = 1.00$ for both).

Similar observations can be made for clusters 3, 6 and 9. Figure 16a-c show that in different clusters, X_{cc} and TT_{max} decrease with increments in TF_{max} (based on the median of the box plots). This highlights the trade-off between the objectives. Cluster 9 provides

information about the opposing trend as to what was observed in cluster 1. As objectives X_{cc} and TT_{max} are minimized (Figure 16b, c) an impinging injector design is obtained ($\alpha \sim 1$, Figure 15a) with TF_{max} exhibiting high values (Figure 16a). The ΔHA is near minimum (Figure 15b) contrary to the design in cluster 1 where high ΔHA minimized TF_{max} . The ΔOA has considerable variation which suggests that the variability of objectives, X_{cc} and TT_{max} are not largely affected by this design variable. Figure 15d shows that X_{cc} and TT_{max} are minimized for the minimum value of $OPTT$. Table 7 gives the partial correlation coefficients for the set of design variables and the objectives in each cluster which shows considerable variation. The partial correlation coefficients for the combinations left out are effectively zero.

Finally, the Pareto fronts of the objectives known to be in conflict (TF_{max} , X_{cc}) and (TF_{max} , TT_{max}) are shown. Figure 17a shows the relation between TF_{max} and X_{cc} . The O_2 post tip temperature, TT_{max} is ignored. It can be seen that the POF in this case is linear over a large region. A small increase in the value of TF_{max} ($\approx 10\%$) reduces the combustion length, X_{cc} , by nearly 50%. Figure 17b shows the relation between TF_{max} and TT_{max} . The combustion length, X_{cc} is ignored. It is obvious that the POF is non-convex. It is also seen that a small drop in the value of the face temperature ($\approx 10\%$) can reduce the tip temperature TT_{max} by nearly 60%. Hence at a small cost of TF_{max} both X_{cc} and TT_{max} can improve considerably.

9. Summary and Conclusions

The fundamental issues that arise in the surrogate-based analysis and optimization (SBAO) of computationally expensive models such as those found in aerospace systems were discussed. The issues included the selection of the loss function and regularization criterion to identify the surrogates, design of experiments, surrogate selection and identification,

sensitivity analysis, and how to incorporate surrogates in optimization efforts when constraints are present. Some of these issues were demonstrated through the multi-objective optimal design of a liquid rocket injector.

In the context of the case study, the SBAO approach demonstrated its effectiveness by solving a model for a critical problem in space propulsion: the multi-objective optimization of liquid injector rocket injector designs.

New, potentially more effective methods and techniques are increasingly available to address some of the above-referenced issues, including: improvements on the commonly used orthogonal arrays and Latin hypercubes for design of experiments, merit functions for sampling that account for model appraisal information, alternative loss functions for modeling (e.g., e-sensitive) which has led to the development of more robust approximation schemes (e.g., support vector regression), the use of multiple surrogates to address the issue of model uncertainty, more efficient strategies for model selection and evaluation (e.g., bootstrapping), efficient global sensitivity methods for screening and general sensitivity evaluations, and multiple-surrogate based optimization strategies.

SBAO is an active area of research, and has made substantial progress in addressing the analysis and optimization of a variety of aerospace systems. It has the potential of playing a vital role in the successful full-scale development of modern aerospace systems while effectively considering the competing needs of improving performance, reducing costs, and enhancing safety.

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KERNEL FUNCTION	ESTIMATION SCHEME
$K(x; x_i) = (1 + x \cdot x_i)^d$	Polynomial of degree d (PRD)
$K(x; x_i) = \ x - x_i\ $	Linear splines (LSP)
$K(x; x_i) = \exp(-\ x - x_i\ ^2 / \gamma_i)$	Gaussian RBF (GRF)

Table 1 Examples of kernel functions and related estimation schemes.

METHOD	SCOPE	NATURE	MODEL INDEPENDENT*
Local Sensitivity Analysis	LOCAL	QUANTITATIVE	YES
Morris Method	GLOBAL	QUALITATIVE	YES
Scatter Plots	GLOBAL	QUALITATIVE	NO
Correlation Coefficients	GLOBAL	QUANTITATIVE	NO [†]
Variance-based Parametric (e.g., IFFD)	GLOBAL	QUANTITATIVE	NO
Variance-based Non-Parametric	GLOBAL	QUANTITATIVE	YES

Table 2 A detailed review of different techniques in sensitivity analysis, and application examples, can be found in the works of Iman and Helton [68], Kleijnen [69], and Frey and Patil [70], and references therein.

*Independent from assumptions about the model being linear, etc.

†There are exceptions e.g., the Spearman rank-order correlation coefficient.

Variable	Minimum		Maximum	
	Actual	Scaled	Actual	Scaled
α	0°	0	α^0	1
ΔHA	Baseline	0	Baseline+25%	1
ΔOA	Baseline-40%	0	Baseline	1
OPTT	X in	0	2x in	1

Table 3 Range of design variables (α is an acute angle in degrees and X is the thickness of OPTT in inches).

Case	α	ΔHA	ΔOA	$OPTT$	TF_{max}	TW_4	TT_{max}	X_{cc}
X	1.0	0.0	0.0	0.0	0.998	0.927	0.128	-0.004
Y	0.0	0.5	0.5	1.0	0.285	0.395	0.923	0.567

Table 4 Independent and dependent variable (Objectives) for Cases X and Y from CFD computations (Normalized values shown).

Opt-Case	α	ΔHA	ΔOA	$OPTT$	TF_{max}	TW_4	TT_{max}	X_{cc}
1	0	1	0.592	1	0.000 (1)	0.0725 (0)	0.914 (0)	0.769 (0)
CFD					-0.00207	0.0656	0.936	0.758
error (%)					0.110	0.080	0.700	0.250
2	0	1	0	1	0.0309 (0)	0.000 (1)	1.0 (0)	0.440 (0)
CFD					0.0910	0.0461	0.911	0.568
error (%)					0.900	0.570	2.84	2.93
3	1	0	1	0	0.944 (0)	0.976 (0)	0.0 (1)	0.153 (0)
CFD					0.943	0.969	0.103	0.158
error (%)					0.0100	0.0800	4.46	0.120
4	0.917	0	0	0	0.987 (0)	0.926 (0)	0.182 (0)	0.000 (1)
CFD					0.981	0.919	0.119	-0.004
Error (%)					0.0800	0.0800	2.69	0.120

Table 5 Minimizing individual objectives. Value in parenthesis (1) indicates which objective function is minimized (Normalized values shown).

Cluster	α	ΔHA	ΔOA	$OPTT$	TF_{max}	X_{cc}	TT_{max}
1	0.000	1.000	0.842	0.712	0.0231	1.090	0.880
2	0.000	1.000	0.356	0.587	0.0276	0.749	0.890
3	0.000	1.000	0.442	0.0144	0.0541	0.750	0.452
4	0.0939	1.000	0.000	0.0146	0.126	0.453	0.466
5	0.668	1.000	0.732	0.000	0.259	0.681	0.229
6	0.600	0.670	0.000	0.000	0.489	0.264	0.226
7	0.295	0.108	0.000	0.354	0.719	0.129	0.641
8	0.314	0.0656	0.000	0.0554	0.776	0.0969	0.357
9	1.000	0.0140	0.680	0.000	0.935	0.138	-0.0432

Table 6 Objective function and design variables of nine (9) representative designs from the Pareto optimal solution.

Cluster	Design Variable	TF_{max}	X_{cc}	TT_{max}
1	ΔOA	-	1.000	-0.638
	$OPTT$	-	1.000	0.991
3	ΔOA	-	1.000	-
6	α	0.982	-0.735	-0.983
	ΔHA	-0.999	0.994	-0.729
9	α	0.877	-0.203	-0.769
	ΔHA	-0.992	0.983	0.816
	ΔOA	-0.977	0.997	-0.940

Table 7 Partial correlation coefficients (R_{corr}) of design variables vs. objectives for different clusters along the POF.

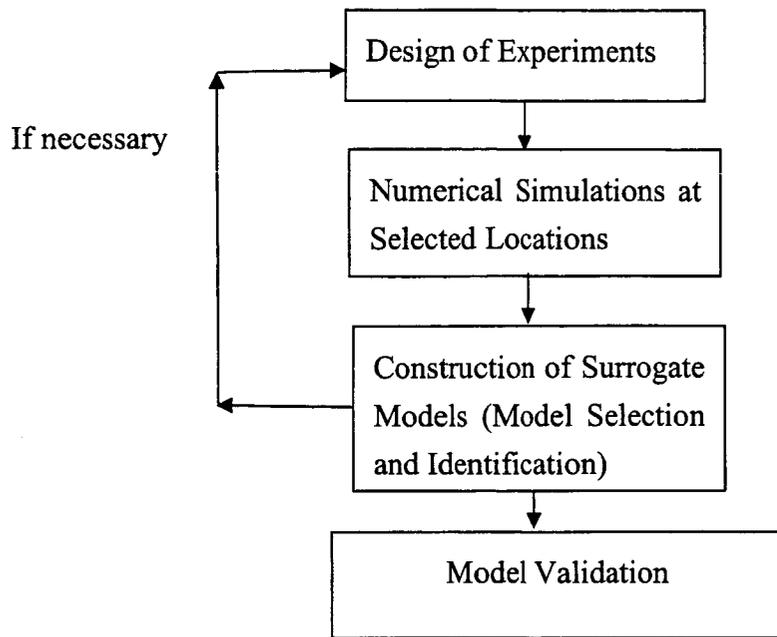


Figure 1 Key stages of the surrogate-based modeling approach.

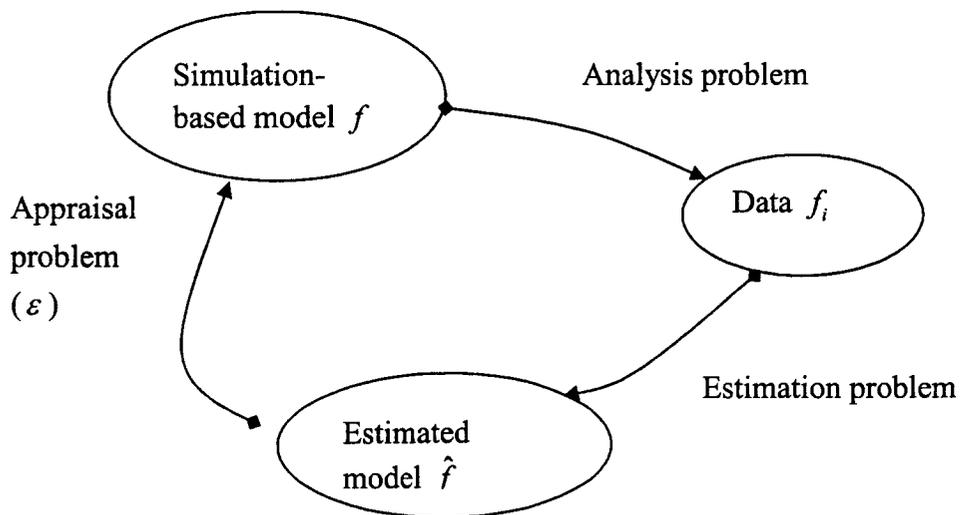


Figure 2 Anatomy of surrogate modeling: model estimation + model appraisal. The former provides an estimate of function f while the latter forecasts the associated error.

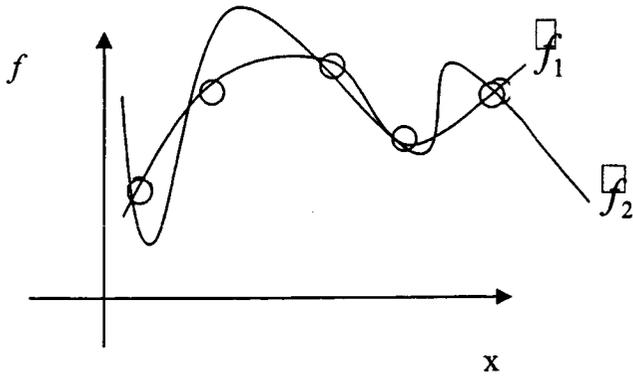


Figure 3 Multiple surrogates may be consistent with the data. For a given problem we may have preference for one or the other (e.g., additional information about the function f is available), but often which is the best surrogate is not clear a priori.

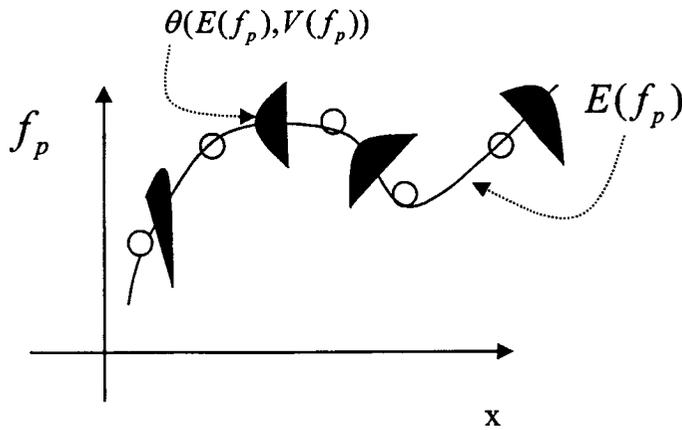


Figure 4 A surrogate modeling scheme provides the expected value of the prediction $E(f_p)$ (solid line) and the uncertainty associated with that prediction illustrated here using a probability density function θ .

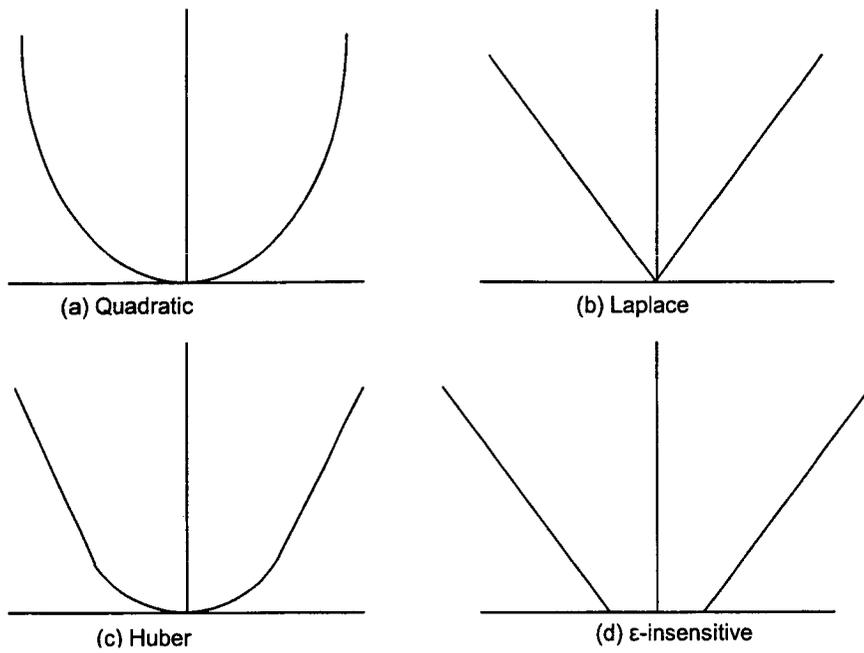


Figure 5 Alternative loss functions for the construction of surrogate models.

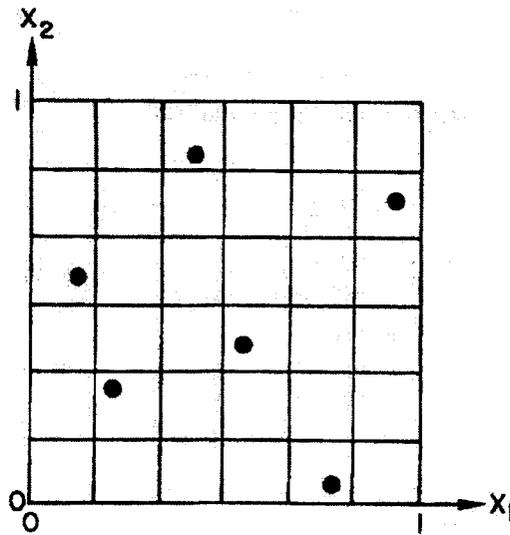


Figure 6 A Latin Hypercube Design with $N=6$, $K=2$ for X uniformly distributed on the unit square.

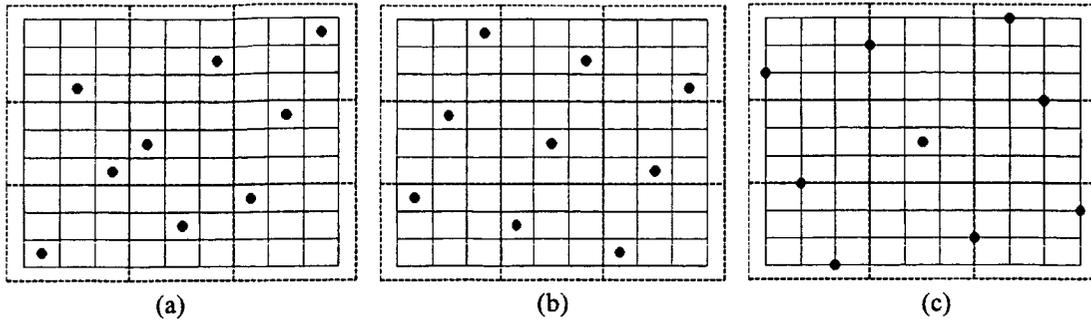


Figure 7 LHS designs with significant differences in terms of uniformity (Leary et al. [36]).

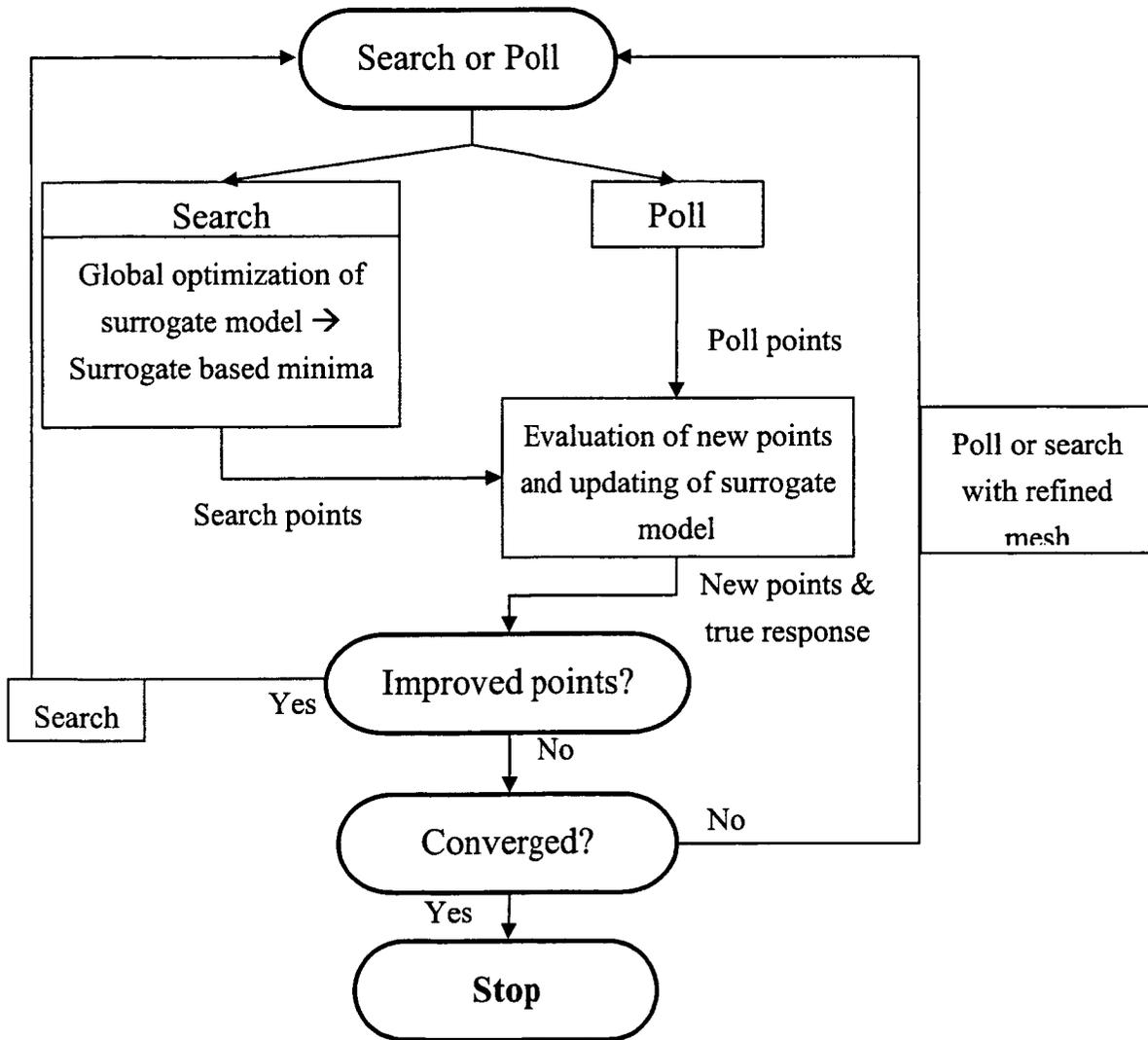


Figure 8 The basic SMF algorithm.

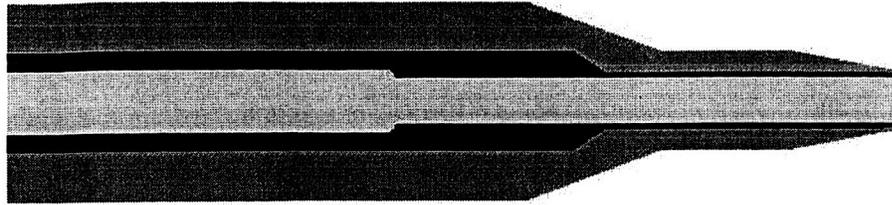


Figure 9 Schematic of Hybrid Boeing Element (U. S. Patent 6253539).

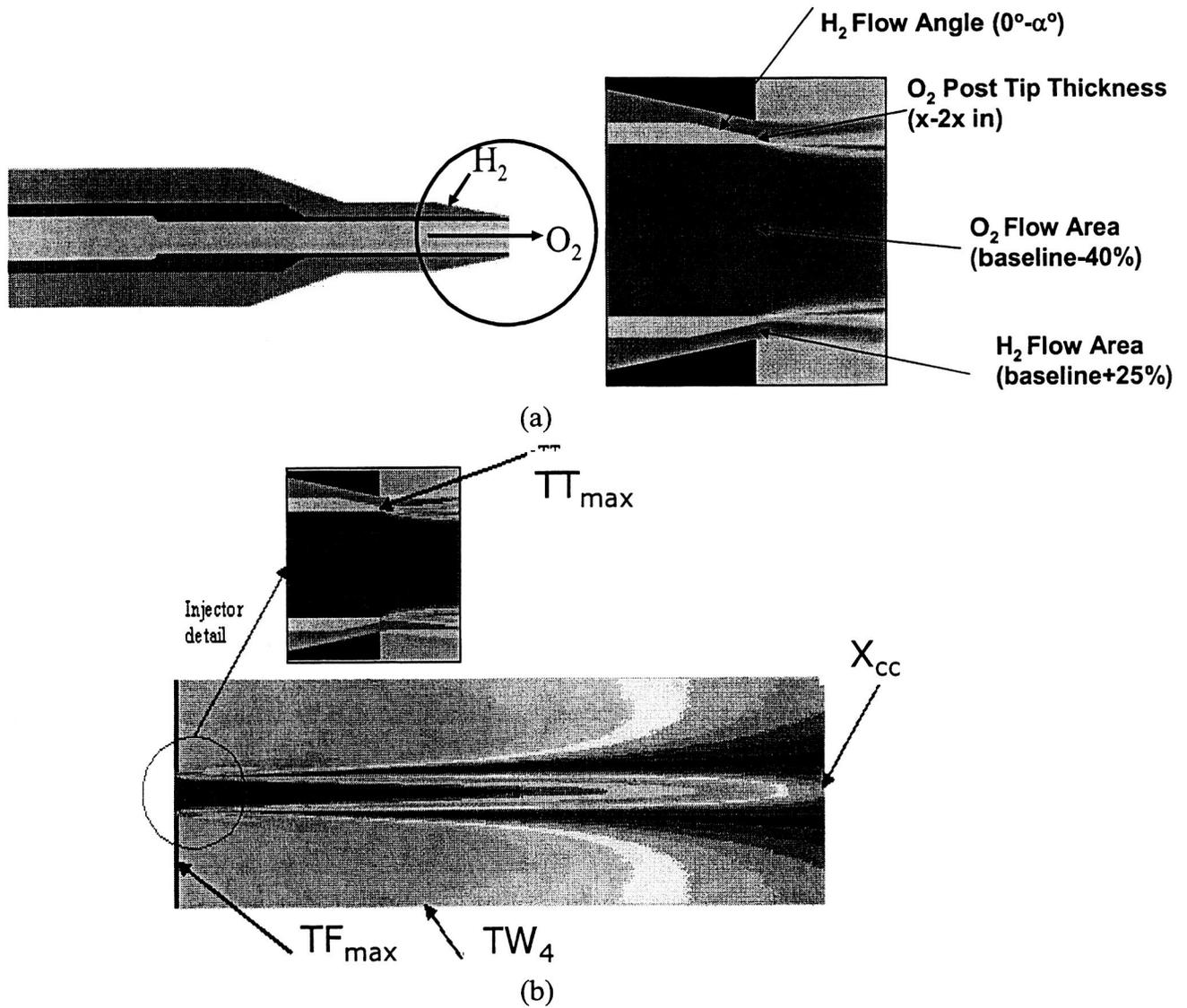


Figure 10 Design variables and objectives of the single element rocket injector. (a) Design variables (b) Objective functions.

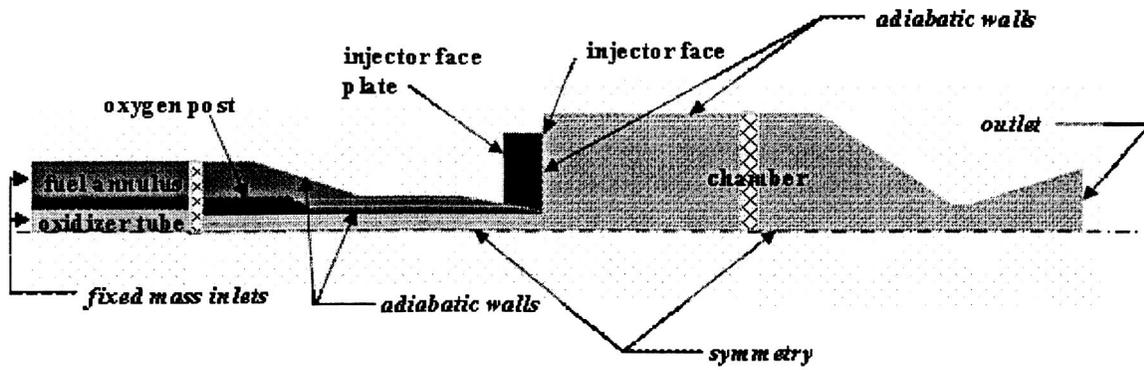


Figure 11 Simulation domain and boundary conditions of the injector flow model.

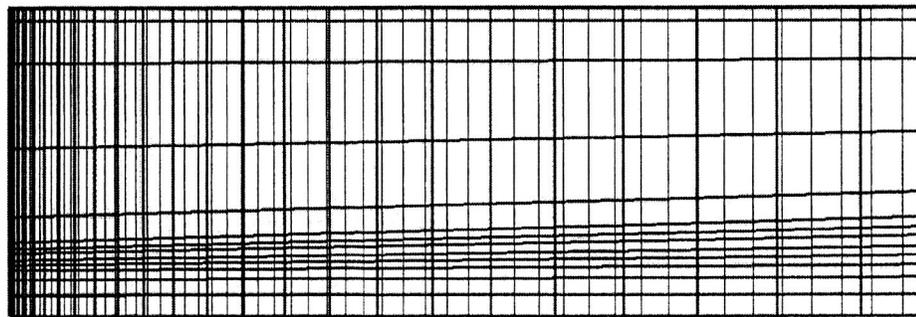
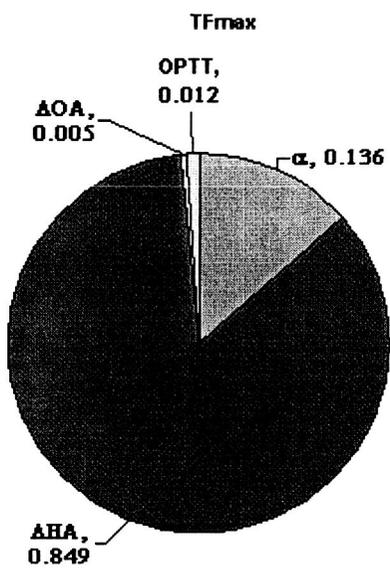
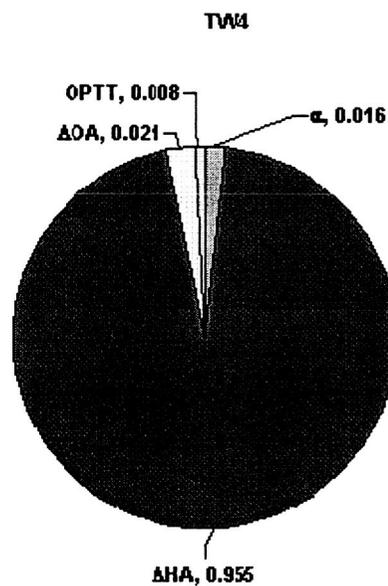


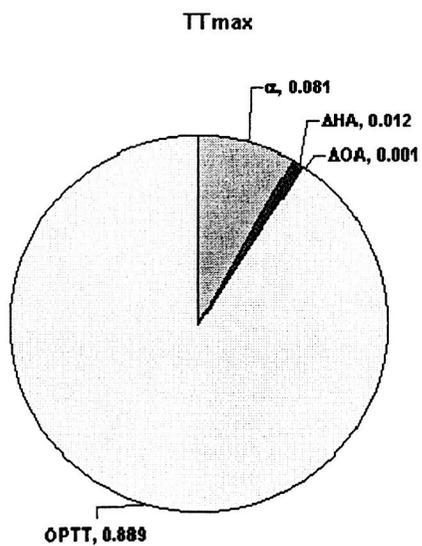
Figure 12 Comparing the unrefined (336×81) {thicker lines} and refined (430×81) {thinner lines} grids.



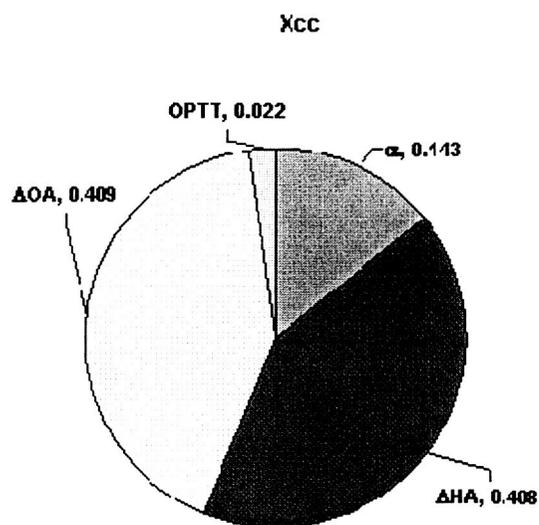
(a)



(b)



(c)



(d)

Figure 13 Main factor (S_i) influence on objective variability, (a) TF_{max} , (b) TW_4 , (c) TT_{max} and (d) X_{cc} .

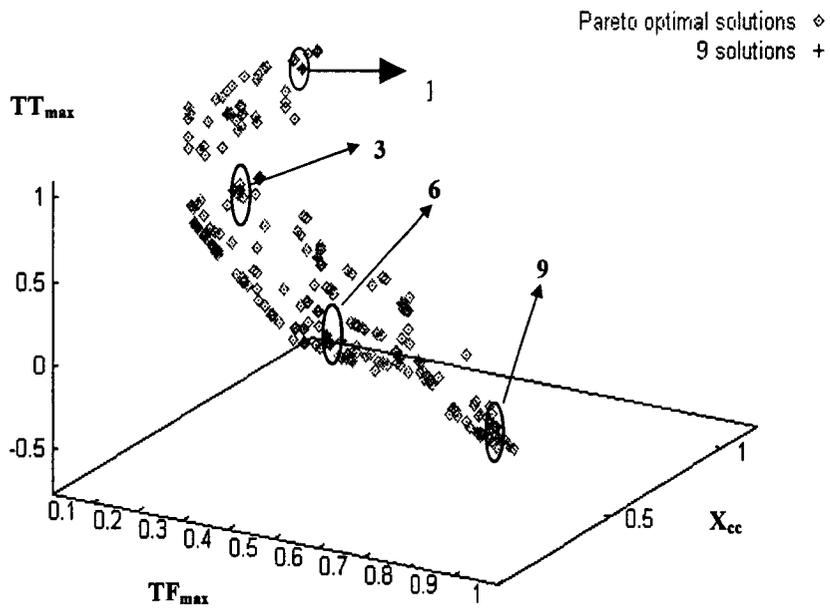
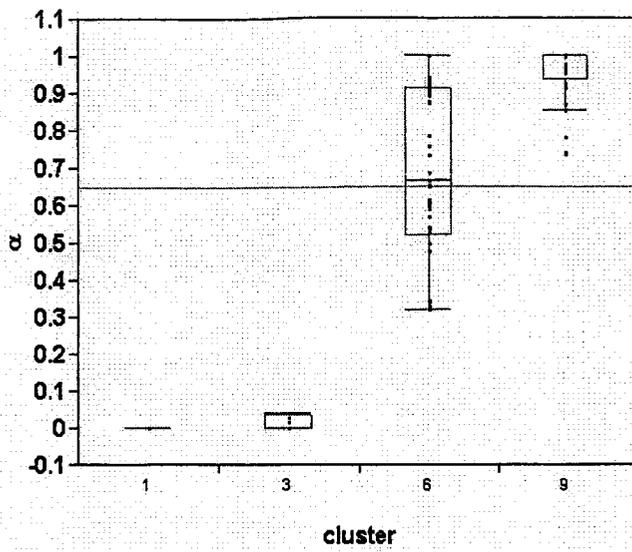
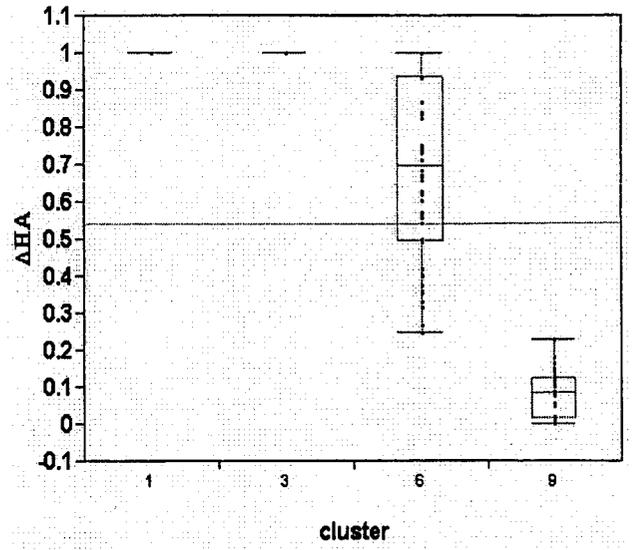


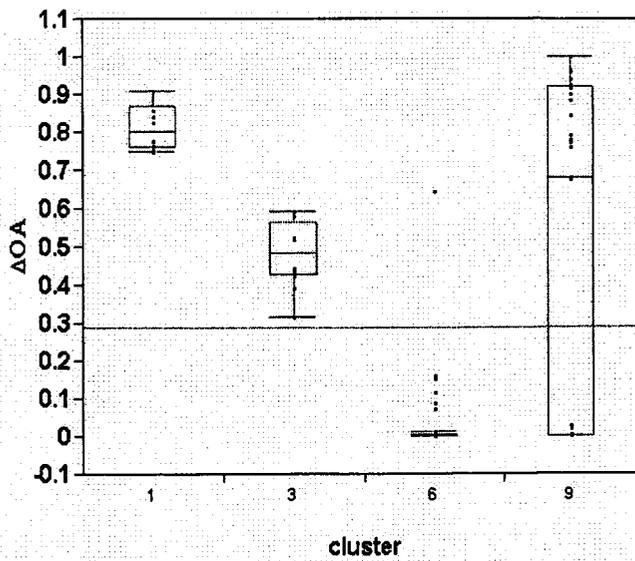
Figure 14 Pareto optimal solution set and nine (9) representative solutions from the same set. The circles identify the representative of a specific cluster.



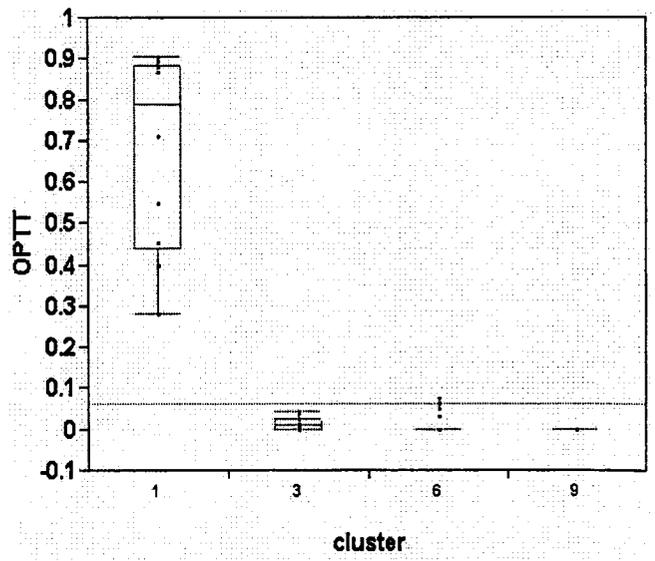
(a)



(b)

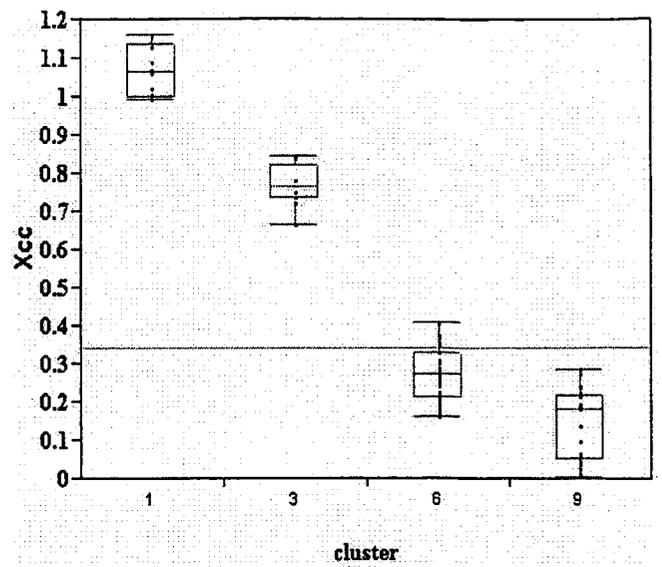
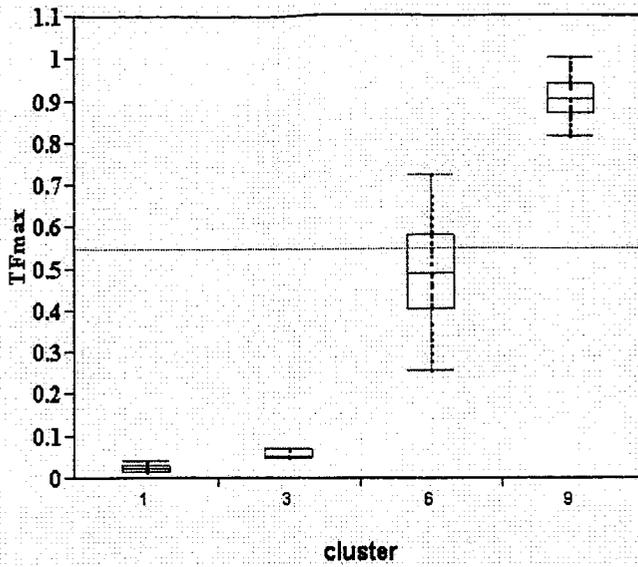


(c)



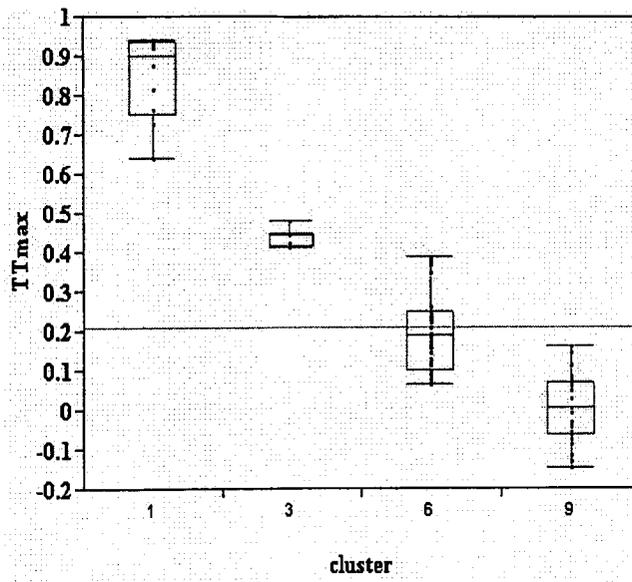
(d)

Figure 15 Box plots for the design variables in cluster 1, 3, 6 and 9. (a) α , (b) ΔHA , (c) ΔOA and (d) $OPTT$.



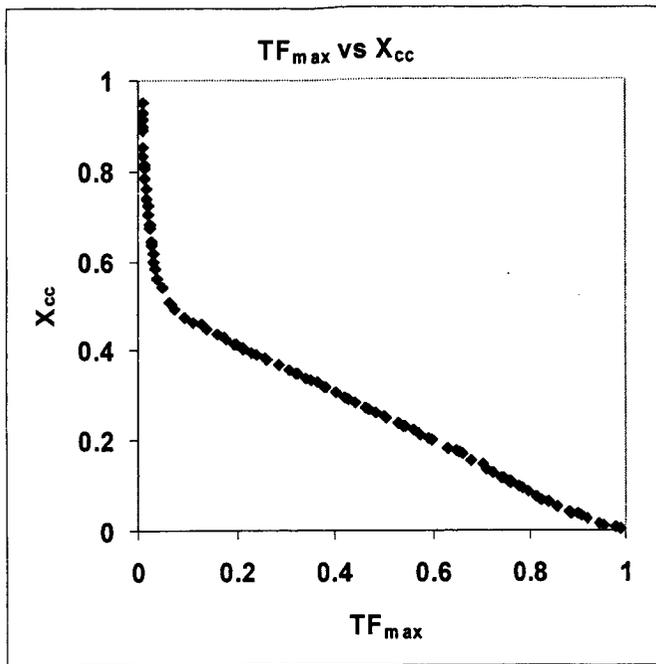
(a)

(b)

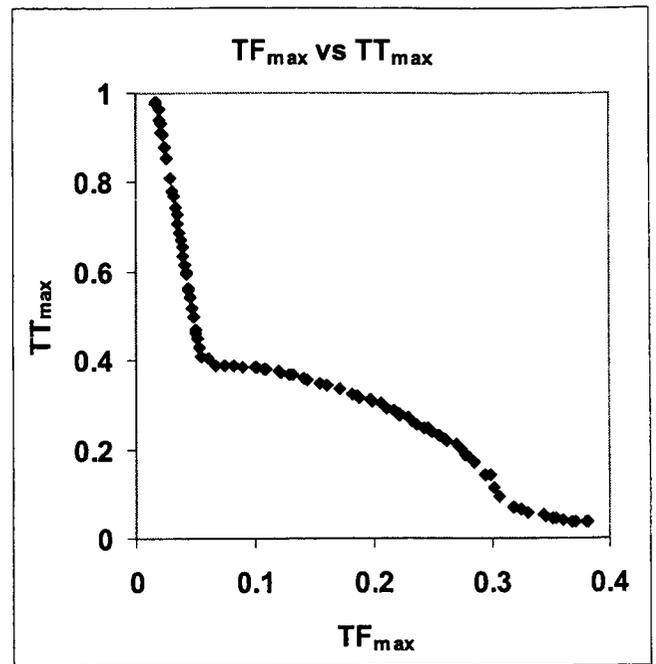


(c)

Figure 16 Box plots for the objectives in cluster 1, 3, 6 and 9. (a) TF_{max} , (b) X_{cc} and (c) TT_{max} .



(a)



(b)

Figure 17 Pareto optimal front: (a) TF_{max} vs. X_{cc} (b) TF_{max} vs. TT_{max} .

INVESTIGATION OF NAVIER-STOKES CODE VERIFICATION AND DESIGN
OPTIMIZATION

By

RAJKUMAR VAIDYANATHAN

A DISSERTATION PRESENTED TO THE GRADUATE SCHOOL
OF THE UNIVERSITY OF FLORIDA IN PARTIAL FULFILLMENT
OF THE REQUIREMENTS FOR THE DEGREE OF
DOCTOR OF PHILOSOPHY

UNIVERSITY OF FLORIDA

2004

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by

Rajkumar Vaidyanathan

To my parents and sisters.

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Abstract of Dissertation Presented to the Graduate School
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INVESTIGATION OF NAVIER-STOKES CODE VERIFICATION AND DESIGN
OPTIMIZATION

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With rapid progress made in employing computational techniques for various complex Navier-Stokes fluid flow problems, design optimization problems traditionally based on empirical formulations and experiments are now being addressed with the aid of computational fluid dynamics (CFD). To be able to carry out an effective CFD-based optimization study, it is essential that the uncertainty and appropriate confidence limits of the CFD solutions be quantified over the chosen design space. The present dissertation investigates the issues related to code verification, surrogate model-based optimization and sensitivity evaluation.

For Navier-Stokes (NS) CFD code verification a least square extrapolation (LSE) method is assessed. This method projects numerically computed NS solutions from multiple, coarser base grids onto a finer grid and improves solution accuracy by minimizing the residual of the discretized NS equations over the projected grid. In this dissertation, the finite volume (FV) formulation is focused on. The interplay between the

concepts and the outcome of LSE, and the effects of solution gradients and singularities, nonlinear physics, and coupling of flow variables on the effectiveness of LSE are investigated.

A CFD-based design optimization of a single element liquid rocket injector is conducted with surrogate models developed using response surface methodology (RSM) based on CFD solutions. The computational model consists of the NS equations, finite rate chemistry, and the $k-\varepsilon$ turbulence closure. With the aid of these surrogate models, sensitivity and trade-off analyses are carried out for the injector design whose geometry (hydrogen flow angle, hydrogen and oxygen flow areas and oxygen post tip thickness) is optimized to attain desirable goals in performance (combustion length) and life/survivability (the maximum temperatures on the oxidizer post tip and injector face and a combustion chamber wall temperature). A preliminary multi-objective optimization study is carried out using a geometric mean approach. Following this, sensitivity analyses with the aid of variance-based non-parametric approach and partial correlation coefficients are conducted using data available from surrogate models of the objectives and the multi-objective optima to identify the contribution of the design variables to the objective variability and to analyze the variability of the design variables and the objectives.

In summary the present dissertation offers insight into an improved coarse to fine grid extrapolation technique for Navier-Stokes computations and also suggests tools for a designer to conduct design optimization study and related sensitivity analyses for a given design problem.

CHAPTER 1 INTRODUCTION AND SCOPE

Introduction

With the advancements in computational technologies, different complex design problems can now be analyzed with reduced economical and computational cost as compared to an experiment. Additionally, computational models can be used as a substitute to study environments that are too hazardous to conduct physical experiments. These aspects have motivated the development of different tools in the areas of computational fluid dynamics (CFD) and multi-disciplinary optimization (MDO) which in turn promotes CFD-based design optimization studies.

Computational fluid dynamics-based design studies can be broadly divided into two parts. The first part is the accurate modeling of the fluid flow problem and the second is the sensitivity estimation of the CFD solutions to the design variables and exploration of optimum designs. Solving fluid flow problems based on Navier-Stokes (NS) equations and other related models introduces challenges that include physical modeling uncertainty, geometric complexities, non-uniform and non-orthogonal meshing, disparate length scales and characteristics of the flow variables (such as velocity and pressure), and acceptable run time for engineering analysis and design. To obtain an accurate numerical solution after addressing all these issues is an elaborate topic of research. As pointed out in the review by Oberkampf and Trucano (2002), there are 5 sources of error in a CFD analysis, namely, insufficient spatial discretization convergence, insufficient temporal

discretization convergence, insufficient convergence of an iterative procedure, computer round-off and computer programming error. Much work has been done to estimate the first three errors. The remaining two are related to the field of computer programming and usually involve the verification of the code or the software.

In order to ascertain the overall accuracy and identify uncertainties associated with physical modeling there is a strong need to develop techniques for accuracy assessment of a given numerical approach and mesh resolution. *A priori* and *a posteriori* error estimates are widely used to estimate errors and verify CFD solutions. *A priori* error estimation uses the information available before a solution is obtained based on the partial differential equation (PDE) that has to be solved and the initial and boundary conditions. In CFD analysis these estimates aid in the estimation of the stability and existence of a solution. On the other hand, an *a posteriori* error estimate uses the information of the computed solution. This allows the performance of a given numerical approach to be judged by estimating the errors arising out of the discretization of the PDEs.

The issue of mesh resolution is of importance because a coarse grid is computationally economical but maybe inadequate in capturing the detail flow features whereas a fine grid, although it provides a well-resolved solution, increases the computational cost. Hence it is of interest to use a coarse grid and obtain an accurate solution. A well known method in this category is the Richardson extrapolation (RE). Details of this method can be found in Roache (1997) and Shyy et al. (2002). The Richardson extrapolation is based on eliminating the leading order error term based on the local truncation error analysis, implemented via solutions obtained on two or more

base grid levels. An attractive feature of this method is that it can be applied to any partial differential equation (PDE) without direct information about the solution procedure or the equation itself. On the other hand, the disadvantage of this method is that it assumes the order of the solution *a priori*, whereas generally the order of convergence of a CFD solution is space and solution profile dependent, and may not be consistent with that indicated by the local error analysis. As pointed out by Shyy et al. (2002), the flow field with high gradient in flow properties can deteriorate the performance of this method. Typically, RE is usually conducted on two base grids with one having twice the number of nodes as the other in each direction. For practical problems with complex geometries, it is often difficult to satisfy such a requirement. A very coarse grid may not efficiently capture the flow features for extrapolation and a very fine grid might increase the computational cost, thereby spoiling the whole purpose of extrapolation.

Recently, Garbey and Shyy (2003) have proposed a least square extrapolation (LSE) technique. This method addresses some of the disadvantages noticed in RE. Unlike RE, LSE directly uses the discretized PDE model under consideration to estimate the degree of convergence. In this method residual is estimated on the fine grid onto which the base grid solutions are extrapolated based on the discretized equation and the specific computational scheme. Additionally the space dependency of the solution's convergence order can be accounted for by assuming spatially dependent weight functions. Garbey and Shyy (2003) have shown that LSE is effective even when the base grids are not based on grid doubling or halving. Details of the LSE method will be discussed in chapter 2.

In the area of MDO tools like design of experiment (DOE) (Myers and Montgomery, 1995) and response surface methodology (RSM) (Myers and Montgomery,

1995) have been shown to work well for a wide range of design problems. Hence it is of interest to use these tools to design devices that have complex geometries and flow features. Sensitivity analysis and optimization studies related to these devices require numerous function evaluations and the computational cost of CFD simulations restricts its use in such scenario. For such situation, RSM has been found to be very useful. A set of designs can be identified using DOE techniques and the solution for the designs obtained using CFD analyses. These solutions are then represented with response surface approximations (RSAs) (polynomials or any other analytical function), which can then be used as the function evaluator.

Sensitivity analysis helps the designer by providing the knowledge of the influence of design variables on the essential flow features. Global sensitivity analysis (Sobol, 1993) is a method which has the potential for providing such information. The global sensitivity indices can be used to rank the design variables in order of their importance and also to identify the interaction between them. Based on these observations, nonessential variables can be fixed and the dimensionality of the design problem reduced.

Most of the design studies require that more than one aspect of the solution (objective) be improved upon at the same time. There are different methods available for solving such multi-objective problems. Multi-objective optimization problems usually have numerous optimal solutions, known as Pareto optimal solutions (Miettinen, 1999). These solutions are such that no improvement is possible in any objective without sacrificing at least one of the remaining objectives. Hence these solutions are non-dominated. On the other hand if for a given solution there are other solutions where improvement in any objective is possible without sacrificing the remaining objectives,

that solution is said to be dominated. The function space of all the non-dominated solutions in the Pareto-optimal set is termed the Pareto-optimal front (POF). This set provides the designer with a clear idea of the trade-offs involved in a design study. Evolutionary algorithms (EAs) are popular global optimizers that have been used to find multiple Pareto optimal solutions in a single simulation run. Different multi-objective evolutionary algorithms (MOEA) have been proposed in literature (Deb, 2001). Insight into the trade-offs between different objectives can be obtained from the POF.

In this dissertation different aspects of NS code verification and CFD-based design process are addressed and methods explored with the help of individual case studies. The LSE used for NS code verification is implemented on a lid-driven cavity flow with different boundary conditions and Reynolds numbers. The goal is to assess the effectiveness of the LSE technique for finite volume (FV) NS computations.

The CFD-MDO coupled design study is addressed with the aid of a single element liquid rocket injector. The study is conducted using response surface methodology along with global sensitivity analyses and genetic algorithms. The overall goal is to estimate the global sensitivity and trade-offs involved in the design of a rocket injector.

Scope

The scope of the dissertation can be broadly divided into two, namely,

- Investigation of NS CFD code verification.
- CFD-based design optimization.

The NS CFD code verification deals with the demonstration of LSE for numerical accuracy improvement and computational cost reduction with the aid of few widely used benchmark problems. The implementation of the method for complex flows involved in injector design is an issue of future study. The goal of the LSE related study is to

- Assess the effectiveness of the LSE technique for FV computations.
- Evaluate the implication of solution gradients and singularities on the performance of LSE.
- Address the issue of coupling between the pressure and velocity in the NS equations.

The CFD-based design optimization study is addressed by modeling a single element liquid rocket injector. The goal is to integrate CFD with the optimization tools and obtain better design methodologies than those used in the past. While the ultimate goal is to analyze multi-element injectors, much of the detailed work in injector design can be done, or at least initiated, at the single element level.

Design variables governing the life/survivability and performance of the injectors are identified, namely, H_2 flow angle, H_2 and O_2 flow areas with fixed mass flow rates of fuel and oxidizer and O_2 post tip thickness. The design objectives that are life/survivability indicators are the maximum temperature on the oxidizer post tip, the maximum temperature on the injector face and the combustion chamber wall temperature taken three inches from the injector face. The performance indicator is the length of the combustion zone.

To facilitate the development of the present methodology, a baseline element design is needed. This baseline concept is generated by an empirical design methodology based on a specific set of propellant flow rates, mixture ratio and chamber pressure. The selected design variables are then varied based on this baseline design and the design space populated with the aid of a DOE technique. The prescribed CFD cases are executed and post processed to extract the required dependent variable data. This data are then used to generate a RSA for each objective in terms of the independent design variables.

Sensitivity and trade-off analyses for the design are then carried out using the data obtained from surrogate models of the design objectives, and the POF (multi-objective optima) generated by Goel et al. (2004) with the aid of a multi-objective genetic algorithm (MOGA) and a local search method (ϵ -constraint strategy). The regions of the POF that represent different trade-offs among the objectives are obtained through a hierarchical clustering algorithm which will be discussed in chapter 3. This study is broadly divided into the following two parts.

1. A sensitivity study is carried over the whole design space. The contribution of the design variables to the objectives variability is calculated using a variance-based non-parametric approach and correlations between objectives are investigated.
2. Sensitivity analyses are conducted on clusters along the POF. Box plots are used to highlight the variability of the design variables and the objectives within a cluster. Additionally, the linear relationships between the design variables and the objectives are explored with the aid of partial correlation coefficients.

The remaining chapters of this dissertation address each of the issues mentioned above in detail. In chapter 2 the different aspects of NS CFD code verification are given. In this chapter a literature survey is presented initially followed by the details of Richardson extrapolation (RE) and least square extrapolation (LSE) techniques. These techniques are implemented on a two-dimensional turning point problem and a laminar lid-driven cavity flow. The performances of the RE and LSE are evaluated and issues related to their implementation are identified.

In chapter 3 different tools used for the design optimization study are presented in detail. Response surface methodology, DOE techniques, MOGA, optimization algorithm and sensitivity analyses tools are presented. Additionally a clustering method and a

visualization tool are presented which along with other tools mentioned above are used in chapter 4 to study the design problem in detail.

In chapter 4 the past and present studies related to the design of a single element rocket injector are presented. The design variables and objectives of the current injector design are identified and optimization studies carried out for different design goals using surrogate models developed based on CFD solutions. Sensitivity analyses are done with the aid of surrogate models and sensitivity indices. The design trends are observed with the aid of results obtained from these studies and visualization techniques.

In chapter 5 the dissertation is summarized and conclusions drawn. The unresolved issues are identified and scopes for future studies identified.

CHAPTER 2 NAVIER-STOKES CODE VERIFICATION

In this chapter, the literature survey related to the work done on computational fluid dynamics (CFD) code verification is presented. Following this, details of Richardson extrapolation (RE) and least square extrapolation (LSE) techniques are presented along with case studies and results.

Literature Review

In the area of CFD code verification, there has been considerable research done to address the issues of grid sensitivity and quantification of uncertainties in the computations (Roache, 1997; Pelletier et al., 2001; Gu et al., 2001; Turgeon et al., 2001). The governing partial differential equations (PDEs) of fluid mechanics are either linear or nonlinear depending on the problem solved. The most frequently used computational methods for solving these PDEs are finite element (FE), finite difference (FD) and finite volume (FV) methods. To obtain an accurate solution using any of these discretization schemes, adequate grid resolution is essential since for a consistent scheme the computed solution approaches the exact continuous solution as the grid spacing tends to zero (Shyy, 1994). The error arising out of inadequate grid distribution falls under the category of domain discretization error. At the same time the discretization operators used for the derivatives in the PDEs should be according to the order of variation of the solution over the domain. If an improper variation is assumed, then it gives rise to the equation discretization error. Hence the goal is to achieve a fine grid distribution over the domain

and a valid discretization of the derivatives in the PDEs without violating issues related to the stability of the computational model. Additionally, to obtain a solution for these PDEs valid boundary and initial conditions need to be specified which will define the flow field.

The error estimation can be done before or after the CFD analysis is carried out. The former is called *a priori* error estimate and the later is referred to as *a posteriori* error estimate. In this dissertation the aim is to implement the *a posteriori* error estimates to a Navier-Stokes (NS) CFD code. Hence a literature survey of the available *a posteriori* error estimates is presented. As pointed out by Oden (2001), there are two broad classes of error estimation methods, namely, residual methods and recovery methods. In the residual method, the residual estimates the degree with which the approximate solution fails to satisfy the equations of the original problem (Babuska and Rheinbolt, 1978; Demkowicz et al., 1984). The residual estimates are used to define error norms which are largely used for controlling adaptive meshing procedures. The other type, referred to as the recovery method, attempts to enhance the computed solution during the post-processing step, like Richardson extrapolation (Roache, 1997; Shyy et al., 2002) and least square extrapolation (Garbey and Shyy, 2003).

There is a vast amount of literature available with respect to *a posteriori* error estimators for finite element approximation. A recent book by Ainsworth and Oden (2000) provides a survey of the available literature on such error estimators. Babuska and Rheinbolt (1978), Demkowicz et al. (1984), Zienkiewicz and Zhu (1987) are some of the earliest works in this area. These works concentrate on error estimation in finite element problems. Zienkiewicz and Zhu (1992a, 1992b) in a two-part paper introduced a recovery

technique which was an improvement on their previous effort. They achieved higher order accuracy by using this approach and also found it to be cost effective. Their approach uses a single and continuous polynomial expansion for the nodal values of the solutions (displacements, stresses) over a patch of elements surrounding the node of interest. A least square method or an L_2 projection is used to obtain this polynomial. The error in the computed solution is then measured by comparing it with the recovered solution using different forms of error norms. Ainsworth and Oden (1992, 1993a, 1993b) have presented an element residual method for finite element computations. This method has later been implemented by Jasak and Gosman (2001) for finite volume approach. Oden et al. (1994) extended the application of element residual methods to NS equations using a finite element approach. They designed error norms to measure the error in velocity and pressure for incompressible flow problems.

Use of *a posteriori* estimator in finite volume approach has been of interest only over the past few years. Ilinca et al. (2000) have compared three different error estimators for finite volume solutions. They have compared a technique using Richardson extrapolation, a technique based on the difference of the computed solution, and a higher-order reconstruction obtained using a least square method and a technique which solves an error equation. Richardson extrapolation (Roache, 1994) uses the solutions on different grids with different levels of refinement, one finer than the other. Using the Taylor series representation of the discrete solution and combining the available multiple solutions, a higher order approximation of the desired variable is obtained. The drawback is to generate an adequately resolved solution on multiple grids for complex problems and the *a priori* assumption of the solution accuracy order. Solution reconstruction

(Barth, 1993; Ollivier-gooch, 1996) based on an approximation of the derivatives in the Taylor series expansion using a weighted least square method improves solution accuracy. This is then used to compare with the initial solution to obtain an error measure. The third method proposed by Zhang et al. (1997) estimates error using an error equation. In this method the error equation is derived directly from the governing equation and has a source term, which needs to be computed. This source term is evaluated using the flux differences at the cell interface. These methods were tested on subsonic, transonic and supersonic flows. Richardson extrapolation and the error equation method are shown to perform reasonably well as compared to the solution reconstruction method.

Richardson extrapolation is based on eliminating the leading order error term in the assumed Taylor series expansion of the solution. This is done by combining solutions obtained on two different grids with (uniform) discrete spacings. The attractive feature about this method is that it can be implemented on a solution for any PDE without bothering about the solution procedure or the equation itself. On the other hand, the disadvantage of this method is based on the fact that it assumes a fixed order of accuracy (when using two grids) of the solution all over the computational domain. In practical fluid problems, due to numerical schemes and fluid physics involved, the order of accuracy is not uniform over the computational domain. Hence, the local truncation error based on Taylor series expansion may not represent the global accuracy of the solution. To address this, three grids of different resolution are required to estimate the order of accuracy of the solution. Additionally, problems involving turbulent flow features will result in sharp gradients in flow parameters in different regions of the domain. It has been

noticed by Shyy et al. (2002) that flow field with high gradient in flow properties can deteriorate the performance of this method. Although the most common use of RE is with two grids, one twice as fine as the other, this is not always essential. But for coarse grids, the assumption of monotonic truncation error convergence may not be valid thereby requiring fine base grids. For practical problems with complex geometries, it is tough to obtain two grids that satisfy such requirements. A very coarse grid may not efficiently capture the flow features for extrapolation, and a very fine grid might increase the computational cost, thereby spoiling the whole purpose of extrapolating. Another important disadvantage of RE is that the extrapolation does not preserve the conservativeness of the flow properties.

The book by Roache (1998) has more information on different approaches to address some of these issues. But in its simplest form, RE is based on an *a priori* assumed order of convergence of the continuous solution. In the work of Garbey and Shyy (2003), basic properties of RE and its computational implications are presented in detail. They have presented complementary views that are asymptotic expansion for continuous function in a normed vector space and numerical approximation for discrete functions defined in a mesh. Comparing these views they have pointed out that it is difficult to achieve asymptotic order of convergence unless the numerical perturbations (arising out of imperfect convergence of the fluid solver) in the computations are small. Unless a grid is very fine, it is hard to reduce the perturbation error. Based on their study on the convergence order approximation and RE in relation to CFD problems, they have found that convergence order is space and grid dependent. Hence, they have concluded that there is no way to justify the efficiency of RE which uses a constant weight

formulation. Additionally, RE is easy to implement only when the grid spacing is uniform and the subsequent grids used in the extrapolation are obtained by grid doubling or halving.

Scope

The aim of this work is to investigate the performance of LSE method in NS computations (Vaidyanathan et al., 2004a). In particular, FV formulation is considered, which is different from the FD approach adopted by Garbey and Shyy (2003). The lid-driven cavity flow with different boundary conditions and Reynolds numbers (Re) is adopted as the main test problem. The goal of this study is to address the following issues:

- To assess the effectiveness of the LSE technique for FV computations.
- To evaluate the implication of solution gradients and singularities on the performance of LSE.
- To address the issue of coupling between the pressure and velocity in the NS equations.

It is noted that the geometric complexity plays a major role in practical flow computations. This aspect can have substantial impact on the performance of any extrapolation techniques. This issue will be addressed in future studies.

In the following sections, the salient features of both RE and LSE techniques will be first presented. Following this, a brief discussion of the flow solver and the algorithms for the implementation of the LSE in relation to the NS computations will be discussed. Finally, their implementation on test cases and a discussion based on the results obtained will be provided.

Approach

In the following, RE is reviewed first to help motivate the main topic of interest, namely the least square extrapolation.

Richardson Extrapolation (RE)

In essence, RE is based on an *a priori* assumed order of accuracy of the continuous solution. Considering a flow-field output, say a velocity component or pressure, of a CFD simulation on a grid size, h , and assuming second-order convergence *a priori*, the Taylor series expansion can be written as

$$U(x) = u(x; h) + a_2 h^2 + a_3 h^3 + \dots \quad (2.1)$$

where $U(x)$ is the exact solution and $u(x; h)$ is the numerical solution based on h . Similarly the solution on a grid size, $h/2$ can be written as

$$U(x) = u\left(x; \frac{h}{2}\right) + a_2 \frac{h^2}{4} + a_3 \frac{h^3}{8} + \dots \quad (2.2)$$

Solving for $U(x)$, using Eqs. (2.1) and (2.2) and eliminating $O(h^2)$ term and neglecting the higher-order terms leads to

$$U(x) = \frac{1}{3} \left[4u\left(x; \frac{h}{2}\right) - u(x; h) \right] + O(h^3) \quad (2.3)$$

This is a second-order RE which results in a gain of order one. Similarly if the solution is assumed to have first-order convergence *a priori* and $O(h)$ term is eliminated, it results in a first-order RE with a gain of order one.

$$U(x) = 2u\left(x; \frac{h}{2}\right) - u(x; h) + O(h^2) \quad (2.4)$$

When in a practical fluids problem, the degree of convergence is not uniform over the computational domain, the order of extrapolation used can either improve the order of

accuracy or not affect it at all. If Eq. (2.4) was based on assumptions made in Eqs. (2.1) and (2.2), there would be no gain in the degree of convergence. Equations (2.3) and (2.4) can be generalized for two grids with spacing h_1 and h_2 , resulting in the following respective extrapolation scheme.

$$U(x) = \frac{h_1^2 \tilde{u}(x, h_2) - h_2^2 \tilde{u}(x, h_1)}{(h_1^2 - h_2^2)} \quad (2.5)$$

$$U(x) = \frac{h_1 \tilde{u}(x, h_2) - h_2 \tilde{u}(x, h_1)}{(h_1 - h_2)} \quad (2.6)$$

where $\tilde{u}(x, h_i)$ represents the interpolated values from two coarse grid solutions, which are not necessarily based on grid doubling or halving. In implementing the extrapolation techniques, it is required that the coarse grid solutions be interpolated to the locations of the fine grid on which the extrapolated solution is obtained. The order of interpolation has to be such that it does not deteriorate the order of the computed solution.

Least Square Extrapolation (LSE)

In this dissertation the least square extrapolation method is used which, most importantly, estimates the order of convergence as the solution to a least square problem instead of assuming it *a priori*. Additionally, it accounts for the dependence of the order of accuracy on spatial coordinates by using spatially dependent extrapolating weights. The details of this method are presented below. In this approach, two coarse grid solutions, u_1 and u_2 , not necessarily based on grid doubling or halving, are combined linearly using a weighting function, α , which can be spatially dependent. The extrapolated solution is given as

$$U = \alpha \tilde{u}_1 + (1 - \alpha) \tilde{u}_2 \quad (2.7)$$

where \tilde{u}_1 and \tilde{u}_2 represent the coarse grid solutions interpolated onto a fine grid, M_o .

Following Garbey and Shyy (2003), a modified Fourier expansion has been used for the weighting function, α . The weighting function, α is given by

$$\alpha(x) = \alpha_0 + \alpha_1 \cos(x\pi) + \sum_{j=1}^M \alpha_j \sin((j-1)x\pi) \quad (2.8)$$

with $\alpha_j, j = 0, \dots, M$ reals. The weighting function, α is dependent on the spatial coordinate, x for a one-dimensional problem. For two dimensional problem it is a function of spatial co-ordinates, x and y such that

$$\alpha(x, y) = \alpha(x)\alpha(y) \quad (2.9)$$

This modified Fourier expansion is ideal for rectangular domains. Different function may have to be used for more complex domains. The coefficients, α_j , are estimated by solving a least squares problem. For a given linear PDE, say

$$L[u] = f \quad (2.10)$$

with $u \in (E_a, \|\cdot\|_a)$ and $f \in (E_b, \|\cdot\|_b)$, its numerical approximation can be written as

$$L_h[u_h] = f_h \quad (2.11)$$

with $u_h \in (E_a^h, \|\cdot\|_a)$ and $f_h \in (E_b^h, \|\cdot\|_b)$. Based on this, the least square problem can be

formulated as

P_α : Find $\alpha \in \Lambda(0,1) \subset L_\infty$ such that

$$L_h[\alpha\tilde{u}_1 + (1-\alpha)\tilde{u}_2] - f_h \quad (2.12)$$

is minimum in $L_2(M_o)$, where M_o represents the fine grid to which the coarse grid solutions are interpolated. For a one-dimensional problem using two Fourier modes, Eq.

(2.12) that has to be minimized can be rewritten as

$$L_h [\alpha_0 \tilde{u}_1 + (1 - \alpha_0) \tilde{u}_2] + L_h [\alpha_1 \cos(x\pi) \tilde{u}_1 + (1 - \alpha_1 \cos(x\pi)) \tilde{u}_2] - f_h \quad (2.13)$$

This approach can be generalized for nonlinear PDE problems via a Newton-like loop.

For a given nonlinear problem, say,

$$N[u] = f \quad (2.14)$$

linearization results in

$$J(u)[v] = g \quad (2.15)$$

The least square problem then becomes

$$J_h (\alpha^k \tilde{u}_1 + (1 - \alpha^k) \tilde{u}_2) [\alpha^{k+1} \tilde{u}_1 + (1 - \alpha^{k+1}) \tilde{u}_2] - g_h \quad (2.16)$$

which is minimum in $L_2(M_o)$. The iteration is started from the initial condition of $\alpha^0 = 0$,

until $\|\alpha^{k+1} - \alpha^k\|$ is less than some tolerance value. This method requires that the initial

guess should not be too far from the final solution for convergence; i.e., the solution \tilde{u}_2

should be close to the grid solution on M_o . In situations where $J(u)$ is not available, a

nonlinear set in α is obtained, which can be solved using nonlinear solvers. This is an

issue of further study. In this initial implementation, a linearization is adapted to simplify

the problem in hand.

A point to be noted is that LSE uses interpolated functions on a fine grid, and the

differential order, say n , of the PDE that is being solved impacts the choice of the

interpolating scheme. The scheme used should give a result that should be smooth

enough to be n -times differentiable. In the present study, cubic spline is used for

interpolation of the solutions.

The LSE technique is based on the minimization of the residual. However, the real

goal of LSE is to maximize the solution accuracy, or equivalently, minimize the solution

error on the extrapolated grid. However, minimization of the residual is not necessarily the same as the minimization of the solution error. This aspect is explained in the following subsection.

Error versus Residual

To see the above mentioned point, let us consider only the linear problem, assuming the following form:

$$\mathbf{AU} = \mathbf{b} \quad (2.17)$$

where \mathbf{A} is a symmetric coefficient matrix of size $n \times n$ and \mathbf{U} is the $n \times 1$ exact solution vector of the linear system. Assuming \mathbf{u} to be a non-exact solution of size $n \times 1$, we have the following relationship:

$$\mathbf{Au} = \mathbf{b} + \mathbf{r} \quad (2.18)$$

where \mathbf{r} represents the $n \times 1$ residual vector of the system of equations. Defining $\boldsymbol{\varepsilon}$ as the difference between \mathbf{u} and \mathbf{U} and subtracting Eq. (2.18) from Eq. (2.17) gives:

$$\mathbf{A}\boldsymbol{\varepsilon} = -\mathbf{r} \quad (2.19)$$

Denoting the eigenvectors of matrix \mathbf{A} by $a_i, i = 1, \dots, n$ such that $\|a_i\| = 1.0$ and the eigenvalues as $\lambda_i, i = 1, \dots, n$ the following relationships can be obtained:

$$\mathbf{r} = \sum_{i=1}^n \alpha_i a_i \quad (2.20)$$

where $\alpha_i, i = 1, \dots, n$ are linear weights associated with each eigenvector and

$$\boldsymbol{\varepsilon} = -\mathbf{A}^{-1}\mathbf{r} \quad (2.21)$$

which can be rewritten as

$$\boldsymbol{\varepsilon} = \sum_{i=1}^n (\alpha_i / \lambda_i) a_i \quad (2.22)$$

The residual, F , is then defined as

$$F = \sum_{i=1}^n |r_i|^2 \quad (2.23)$$

The least square approach aims at minimizing the L_2 norm of the residual, F ; i.e.,

$$\min(F) = \min\left(\sum_{i=1}^n |r_i|^2\right) = \min\left(\sum_{i=1}^n |\alpha_i|^2\right) \quad (2.24)$$

Now the adequacy of the non-exact solution, \mathbf{u} , can be measure by the L_2 norm error measured between the \mathbf{u} and \mathbf{U} , which can be written as:

$$error = \|\tilde{\mathbf{E}}\|_2 = \sum_{i=1}^n \varepsilon_i \quad (2.25)$$

Minimizing the error, gives

$$\min(error) = \min\left(\sum_{i=1}^n |(\alpha_i/\lambda_i)|^2\right) \quad (2.26)$$

From Eqs. (2.24) and (2.26) it is clear that minimization of F is equivalent to minimization of L_2 error norm ($error$) only when λ_i 's are equal. Therefore it is clear that properties of the matrix \mathbf{A} define the properties of λ_i 's and the relationship between F and L_2 error norm ($error$). The implication of the residual minimization in accuracy control will be examined along with the test problems.

In the context of the current study, the solution error measure is defined as follows

$$E_n^m = \left[\frac{1}{N^2} \sum_{j=1}^N \sum_{i=1}^N \left| (\tilde{u}_{ij})_n - (u_{ij})_m \right|^2 \right]^{1/2} \quad (2.27)$$

where n indicates the source of the non-exact solution, m indicates the source of the solution with respect to which the error is measured; i.e., the reference grid, $(\tilde{u}_{ij})_n$ represents the extrapolated or interpolated solution (non-exact solution) onto the fine

grid, M_o , at the $(i,j)^{th}$ node, $(\tilde{u}_{ij})_m$ represents the reference grid solution, at the $(i,j)^{th}$ node and N is the number of nodes of the fine grid (M_o). The reference grid can be either the fine grid (M_o) solution or a fixed grid solution (M_n) fine enough to be considered as the benchmark solution.

Flow Solver

The governing equations are solved using the in-house code STREAM which is based on the pressure-based algorithm and finite volume approach (Thakur et al., 2002). The equations are solved on a multiblock structured curvilinear grid. The convective terms in the momentum equations are discretized using the second-order upwind scheme (Shyy, 1994) and the diffusion terms are discretized using a central difference scheme. The continuity and momentum equations in Cartesian coordinates are presented below. Steady state computations are carried out.

Continuity:

$$\frac{\partial}{\partial x}(\rho u) + \frac{\partial}{\partial y}(\rho v) = 0 \quad (2.28)$$

Momentum:

$$\frac{\partial}{\partial x}(\rho u \phi) + \frac{\partial}{\partial y}(\rho v \phi) = \frac{\partial}{\partial x} \left(\mu \frac{\partial \phi}{\partial x} \right) + \frac{\partial}{\partial y} \left(\mu \frac{\partial \phi}{\partial y} \right) - S_p \quad (2.29)$$

where ρ is the density, u and v are the velocity components in Cartesian coordinates, μ is the laminar viscosity and S_p represents the pressure gradient term. In Eq. (2.29), ϕ represents u or v component of the velocity.

Figure 2.1 shows the collocated grid system. All the flow characteristics, namely pressure, velocity, density and viscosity are stored at the cell center (P). Carrying out the

volume integral on Eq. (2.29) and using the notations shown in Figure 2.1 for the nodal references, the following discretized equation is obtained for the momentum equations.

$$a_P \phi_P = a_E \phi_E + a_W \phi_W + a_N \phi_N + a_S \phi_S - S_P + S_C \quad (2.30)$$

where the a 's represent the convective and diffusive fluxes at the respective grid locations, S_P is the source term arising out of the pressure gradient term and S_C is the source term arising out of higher order derivatives in the convective fluxes. More details of this equation can be found in Shyy (1994) and Shyy et al. (1997). The residual in the context of LSE is defined by subtracting the LHS from the RHS of Eq. (2.30). The flow solver is based on the SIMPLEC (Van Doormal and Raithby, 1984) algorithm where the pressure is updated by solving a pressure correction equation formulated out of combining momentum and continuity equations. For the current study, uniformly spaced Cartesian mesh is used since the case studies involve a square domain.

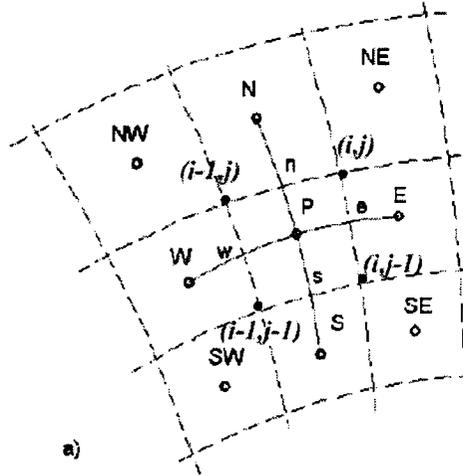


Figure 2.1: Collocated grid and notation for 2D grid.

In the implementation of LSE, a distinct equation is needed for each of the flow parameters that have to be extrapolated. Hence for pressure, the pressure equation is used which is obtained by substituting the velocity components, obtained from the momentum

equations, into the discretized (in the FV sense) continuity equation. The obtained pressure equation is given as

$$A_P p_P = A_E p_E + A_W p_W + A_N p_N + A_S p_S + S \quad (2.31)$$

where the S is a function of the velocity components and the A 's are obtained by modifying the momentum and continuity equations (note that A 's are different than the a 's in the momentum equation). The details of the pressure equation can be found in Patankar (1980). In summary, there are three equations to estimate the residuals required for LSE, namely Eq. (2.30) for u and v -component of the velocity and Eq. (2.31) for the pressure. The residuals in the context of LSE are defined by subtracting the LHS from the RHS of Eqs. (2.30) and (2.31).

Algorithm for LSE

As already mentioned there are issues that need to be addressed while implementing the LSE technique, namely, the non-linearity in the momentum equations (a 's have velocity components in them which make the equation non-linear) and the coupling of pressure-velocity so as to preserve the conservativeness of the flow properties in each cell. The pressure equation is linear in nature and therefore is simpler to work on provided that the source term is adequately represented. To proceed systematically, the Navier-Stokes problem is tackled in two steps. In the first step, only the pressure is extrapolated and in the second step the pressure-velocity coupled extrapolation is carried out. The algorithms are presented in the following sections.

LSE for pressure equation only

This step is to test the efficiency of the approach in extrapolating a given solution accurately; therefore the velocities obtained from the CFD solution on the finer of the two

coarse grids used for extrapolation are used for the source term in Eq. (2.31). The extrapolated pressure, p_{LSE} , is defined as

$$p_{LSE} = \alpha \tilde{p}_1 + (1 - \alpha) \tilde{p}_2 \quad (2.32)$$

where \tilde{p}_1 and \tilde{p}_2 are the interpolated pressure from the coarse grids to the fine grid using spline. The residual for the LSE method is then obtained by using the pressure equation, (Eq. (2.31)). For the preliminary analysis of the Navier-Stokes problem, only one mode (Eq. (2.8)) is used to obtain the pressure field.

The algorithm for the LSE of pressure can be stated as

- Define $p_{LSE} = \alpha \tilde{p}_1 + (1 - \alpha) \tilde{p}_2$.
- Input p_{LSE} , \tilde{u}_2 , \tilde{v}_2 into Eq. (2.31).
- Find α that minimizes the residual of Eq. (2.31).
- Calculate p_{LSE} .

LSE for coupled pressure-velocity

The momentum equation (Eq. (2.30)) is nonlinear in nature as the coefficients contain the velocity components as well. Hence, to linearize the system, a Picard-like iterative scheme (Ferziger and Peric, 1999) is adapted. The equation used for the velocity extrapolations comes from Eq. (2.30).

$$a_P^n \phi_{PLSE}^{n+1} = a_E^n \phi_{ELSE}^{n+1} + a_W^n \phi_{WLSE}^{n+1} + a_N^n \phi_{NLSE}^{n+1} + a_S^n \phi_{SLSE}^{n+1} - S_P + S_C^{n+1} \quad (2.33)$$

where S_C^{n+1} is defined based on the new velocity components.

Now the velocity components and pressure are extrapolated sequentially. Again, only one mode (Eq. (2.8)) is used for the extrapolation of all the three parameters. The algorithm of the approach is given below

- START

- Define $p_{LSE} = \alpha \tilde{p}_1 + (1-\alpha) \tilde{p}_2$.
- Input p_{LSE} , \tilde{u}_2 , \tilde{v}_2 into Eq. (2.31) (u_{LSE} and v_{LSE} are used from the 2nd loop).
- Find α that minimizes the residual of Eq. (2.31).
- Calculate p_{LSE} .
- Define $u_{LSE} = \gamma \tilde{u}_1 + (1-\gamma) \tilde{u}_2$.
- Input p_{LSE} , u_{LSE} , \tilde{v}_2 into Eq. (2.33) with ϕ replaced by u (v_{LSE} is used from the 2nd loop).
- Find γ that minimizes the residual.
- Calculate u_{LSE} .
- Define $v_{LSE} = \beta \tilde{v}_1 + (1-\beta) \tilde{v}_2$.
- Input p_{LSE} , u_{LSE} , v_{LSE} into Eq. (2.33) with ϕ replaced by v .
- Find β that minimizes the residual of the equation.
- Calculate v_{LSE} .
- Go back to START for the next iteration. Continue the loop until α , γ and β converge within the specified tolerances.

These algorithms are so designed that a direct access to the coding of the CFD software is necessary. The governing equations have to be modified to accommodate the estimation of the weights.

Results and Discussion

The least square extrapolation method is tested by implementing it on the following cases:

- Linear, two-dimensional turning point problem (Figure 2.2) and
- Laminar, lid-driven cavity flow (Figure 2.5).
 1. variable lid-velocity
 2. constant lid-velocity

Two-Dimensional Turning Point Problem

The linear equation that is solved is given below.

$$\varepsilon \Delta u + a(x, y) \frac{\partial u}{\partial x} = 0, x \in (0, \pi)^2 \quad (2.34)$$

where $\varepsilon = 0.1$ and

$$a(x, y) = x - \left(\frac{\pi}{2} + 0.3 \left(y - \frac{\pi}{2} \right) \right) \quad (2.35)$$

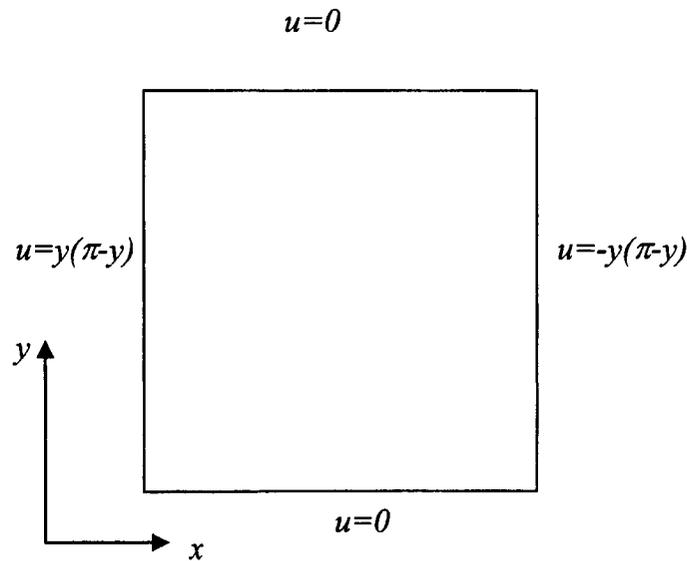


Figure 2.2: 2D turning point problem (dimensions are $\pi \times \pi$).

The boundary conditions of the problem are defined such that $x, y \in [0, \pi]$; $u = y(\pi - y)$ at $x = 0$ and $u = -y(\pi - y)$ at $x = \pi$; $u = 0$ at $y = 0$ and π (Figure 2.2). There is no velocity component along the y direction. This case has been tested by Garbey and Shyy (2003) where they have used a finite difference approach. In this work a finite volume approach is used. The problem is defined so that the transition layer of thickness ε (where the velocity changes direction) centered on the curve $a(x, y) = 0$ is not parallel to x or y axis thereby making the problem two-dimensional. A sample solution is shown in Figure 2.3. In the finite volume implementation, central difference is used for the diffusion term and

first-order upwind is used for the convection term. Two modest base grids M_1 and M_2 of sizes 23×23 and 29×29 , respectively are chosen such that there is at least one or two grid points in the transition layer for the solution on grid M_2 . Both first-order and second-order RE are evaluated and compared with the performance of LSE. For this case study LSE is implemented with 4 Fourier modes for α in each spatial variable (instead of one mode as in the case of Navier-Stokes problem). The extrapolation is done onto fine grids, M_o , ranging from size 41×41 to 101×101 in steps of 10. In Figure 2.4, subscripts, RE1 and RE2 refers to RE of first- and second-order, respectively. The errors are represented as E_a^b which denotes the error in solution obtained using a certain method (RE or LSE) or CFD simulation on a given grid (represented as a) as compared to the solution obtained through CFD simulation on grid denoted by b (e.g. $E_{M_o}^{M_n}$ is the RMS error in u estimated using all the points in the computational domain, of M_o , as compared to the interpolated solution from a finer grid (M_n) of spacing $h/2$).

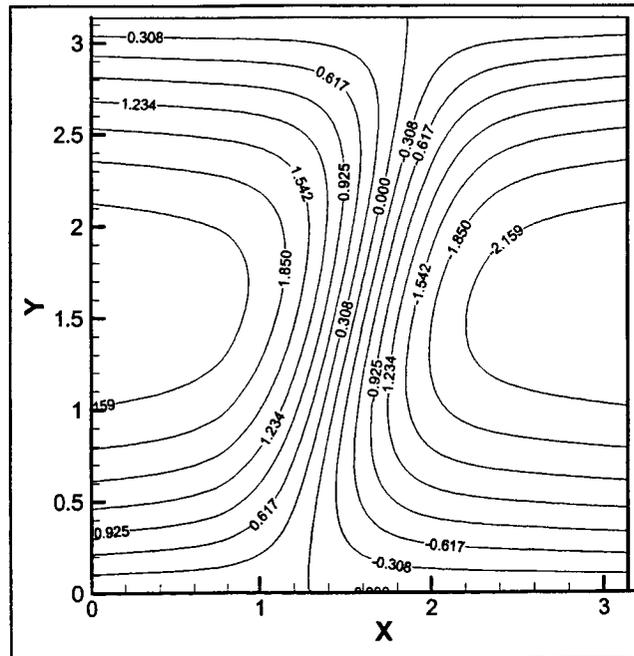


Figure 2.3: Solution (u) contours for the 2D turning point problem, grid = 81×81 .

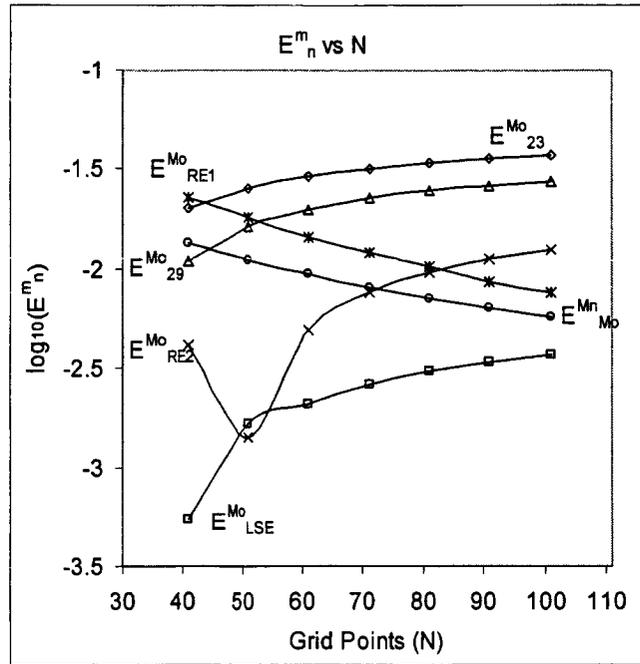


Figure 2.4: Application: turning point problem with $\varepsilon = 0.1$, x -axis is the number of grid points in each direction for the fine grid on which extrapolation is done.

From Figure 2.4 it is seen that RE2 gives better results than RE1 for grid with poor resolution. This is because the transition layer is under-resolved and the dominant error comes from the second order diffusion term. As the grid gets finer, performance of RE1 is better than RE2 as the first order convective error dominates. For some intermediate grid (51×51), there maybe a cancellation between the convection and diffusion errors, which might result in large improvements for RE as seen in Figure 2.4. Richardson extrapolation fails as the grid M_o gets finer than $N = 61$. In all the cases, LSE predicts the fine grid solution with an error less than that of the fine grid, M_o , which is an approximation of the exact solution for N as large as 101. With the modest grid sizes of 23×23 and 29×29 , there are only one or two grid points in the transition layer which has a thickness of $\varepsilon = 0.1$. Still, the LSE gives a solution, which is more accurate than the fine grid solution on which the extrapolation is done resulting in a gain of more than one order of accuracy.

This problem is relatively easy to solve and is used to confirm the potential of LSE for FV implementation. Use of 4 modes showed better performance of LSE than using one mode. Increasing the number of modes beyond four provided marginal improvement in the extrapolated solution. Least square extrapolation is found effective for FV computations. Additionally it shows that LSE works well with flows having transition layers. For this case the resolution of the coarse grids is adequate. There are still issues like nonlinear equations, coupling of flow parameters, sharp gradients and singularities in the flow that needs to be addressed. To do so, lid-driven cavity flow is used and the details are given in the following section.

Laminar Lid-Driven Cavity Flow

Garbey and Shyy (2003) have addressed the lid-driven cavity flow problem in a vorticity-streamfunction formulation with a finite difference implementation. In the current study the complete NS equations are solved in 2D for the lid-driven cavity flow and the pressure along with u and v -components of the velocity field are extrapolated. A laminar incompressible flow computation is carried out in a square cavity of dimensions 1×1 for Reynolds numbers 5.33 and 1000. This problem addresses the motion of the fluid in a square container induced due to the lid-velocity u_{lid} in the positive x -direction (Figure 2.5). The remaining walls of the container have the no slip condition.

Two different scenarios are considered. In the first case, the singularity at the end points of the sliding lid of the unit square cavity is avoided by choosing a variable speed as follows:

$$u_{lid} = -16x^2(1-x)^2 \quad (2.36)$$

where u_{lid} is the u -component of the velocity at the lid. The v -component at the lid is zero and x varies from 0 to 1. In the second case, the lid velocity is kept constant, $u_{lid} = 1.0$. This results in singularities in u -velocity at the lid corners where there is an abrupt change of u_{lid} from one to zero.

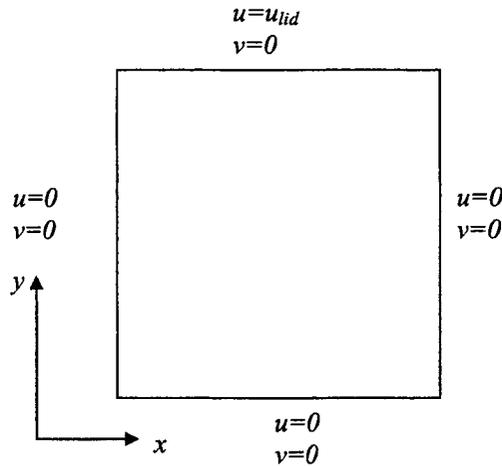


Figure 2.5: Two dimensional lid-driven cavity flow (dimensions 1×1).

The Reynolds number for the flow is defined based on the mean lid-velocity. The u -velocity contours are shown in Figures 2.6 and 2.7 for Reynolds numbers 5.33 and 1000, respectively. Some difference is noticed in the u -velocity contours at the upper corner regions of the cavity for both the Reynolds numbers. The negative variable u_{lid} results in a u -velocity profile which looks like the mirror image of the positive constant u_{lid} for Reynolds number 1000. The constant distribution of velocity results in the presence of singularity at the corners of the lid for the pressure as noticed from Figures 2.8B and 2.9B. The magnitude of pressure near the corners for the case with variable u_{lid} is about 10 times more than that for the case with constant u_{lid} (Figures 2.8 and 2.9). The presence of singularity will be an issue while implementing the LSE technique. In the later sections, the effect will be highlighted by means of the obtained results.

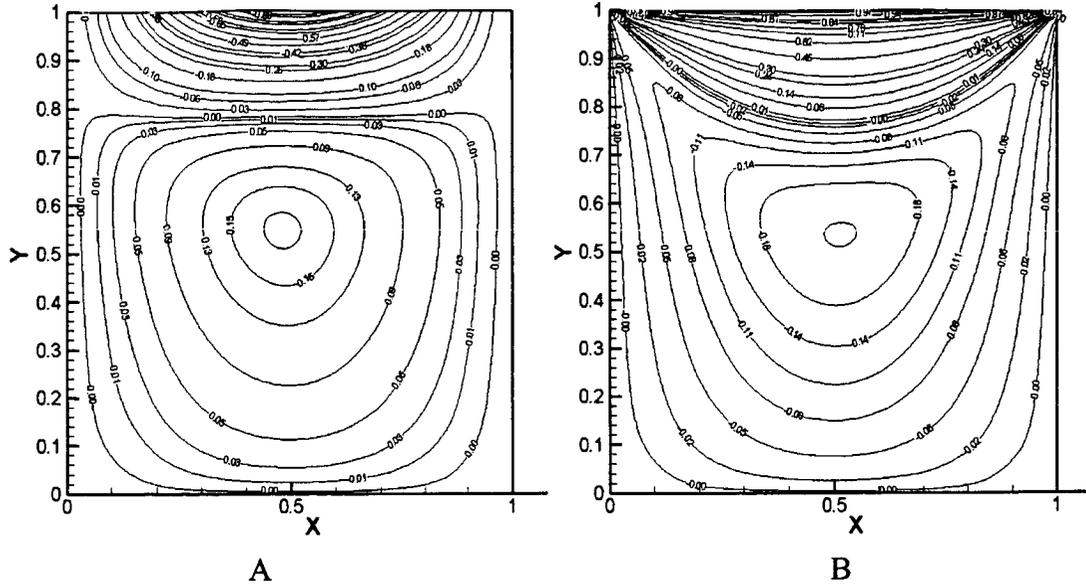


Figure 2.6: u -velocity contour for grid 121×121 and $Re = 5.33$. A) $u_{lid} = -16x^2(1-x)^2$. B) $u_{lid} = 1.0$.

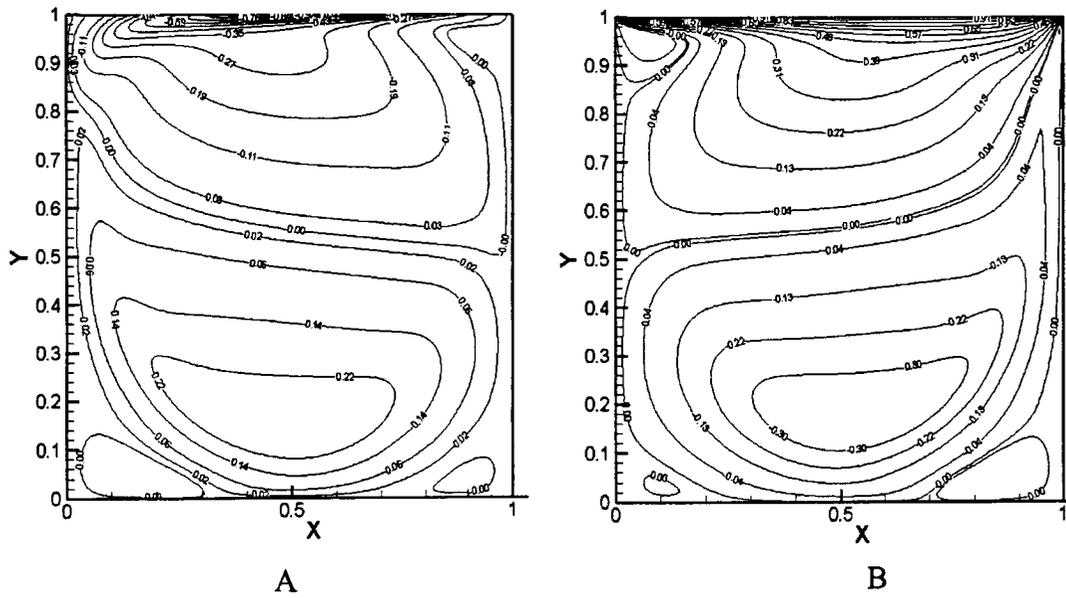


Figure 2.7: u -velocity contour for grid 171×171 and $Re = 1000$. A) $u_{lid} = -16x^2(1-x)^2$. B) $u_{lid} = 1.0$.

The positive and negative values of pressure identifies whether the pressure is acting on the lid or away from it, respectively.

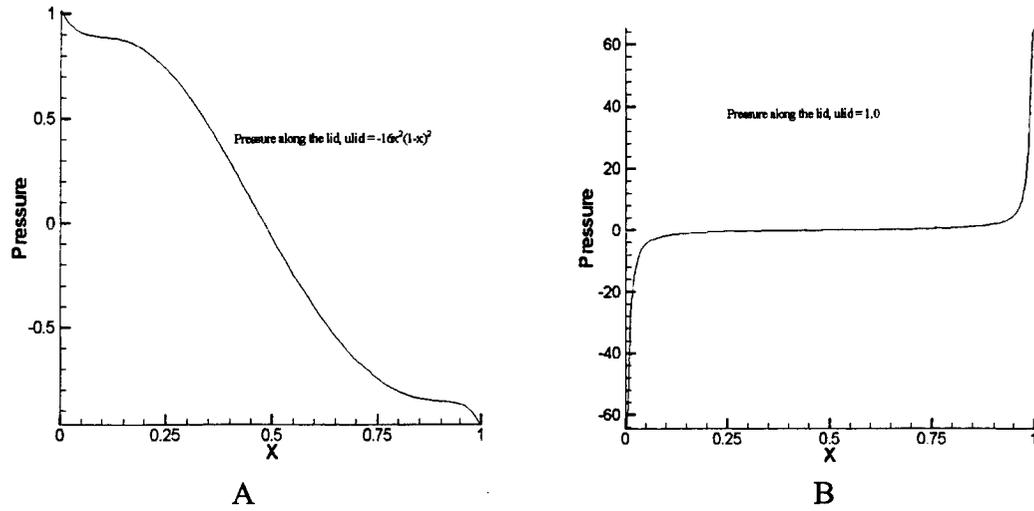


Figure 2.8: Pressure along the lid for grid 121×121 and $Re = 5.33$. A) $u_{lid} = -16x^2(1-x)^2$.
B) $u_{lid} = 1.0$.

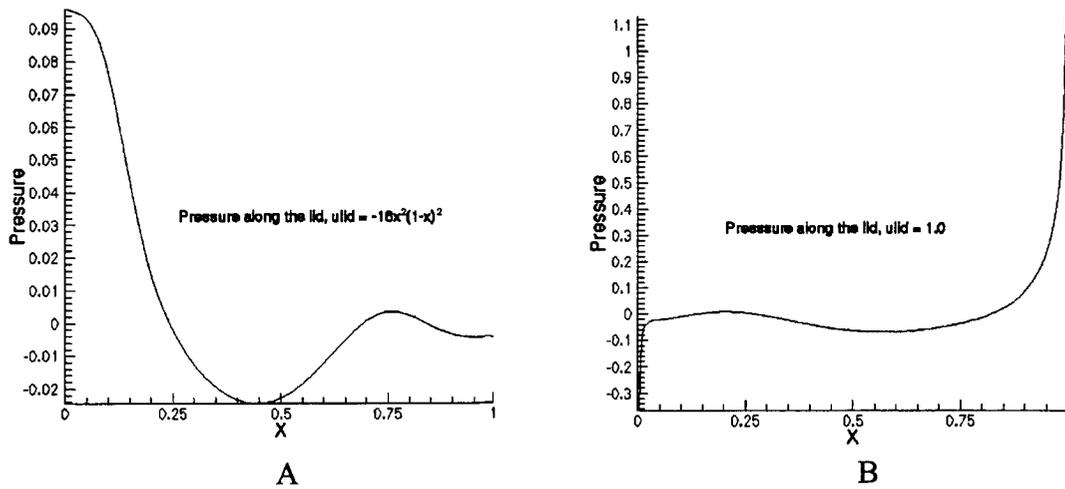


Figure 2.9: Pressure along the lid for grid 171×171 and $Re = 1000$. A) $u_{lid} = -16x^2(1-x)^2$.
B) $u_{lid} = 1.0$.

The results for the following different scenarios are presented below:

- LSE for Pressure only ($Re = 5.33$ and 1000)
 1. u_{lid} is variable.
 2. u_{lid} is constant.
- LSE for Pressure-Velocity ($Re = 5.33$ and 1000)

1. u_{lid} is variable.

LSE for pressure only

The results are presented in two parts. In part (a) the case with variable lid-velocity is presented and in part (b) the case with constant lid-velocity is presented. In both the parts the results for $Re = 5.33$ are presented first followed by the results for $Re = 1000$. For $Re = 5.33$, the two selected base grids which captures the flow features adequately are 61×61 and 71×71 . The extrapolated pressure fields are compared to the solution obtained using a fixed fine grid (M_n) of size 121×121 . The extrapolated fine grids (M_o) vary between sizes 81×81 and 121×121 . For $Re = 1000$, the two coarse grids are 111×111 and 121×121 and the fixed fine grid (M_n) for comparison is 171×171 . The extrapolated grids (M_o) are between 131×131 and 171×171 . Only one Fourier mode (Eq. (2.8)) is used for the extrapolation of pressure. The results are compared with results obtained from Richardson extrapolation.

Variable lid-velocity ($Re = 5.33$). In Figure 2.10A the comparison of extrapolated solutions on grid M_o (81×81 , ...) with the CFD solutions on the same grid (M_o) show that LSE approach performs better as expected. The error increases as the grid gets finer since resolution of the base grid solutions is not adequate for extrapolating onto very fine grids. From Figure 2.10B, the true error can be estimated where the extrapolated solutions on any grid M_o is compared with the fixed fine grid (M_n) solution which represents the “correct” solution, obtained on a substantially finer grid, for the given Reynolds number. As expected it is seen that as the grid gets finer, LSE outperforms other methods and attains an asymptotic convergence limit. The improved performance of LSE for finer grid is expected as the minimization of the residual should satisfy the governing equations more accurately.

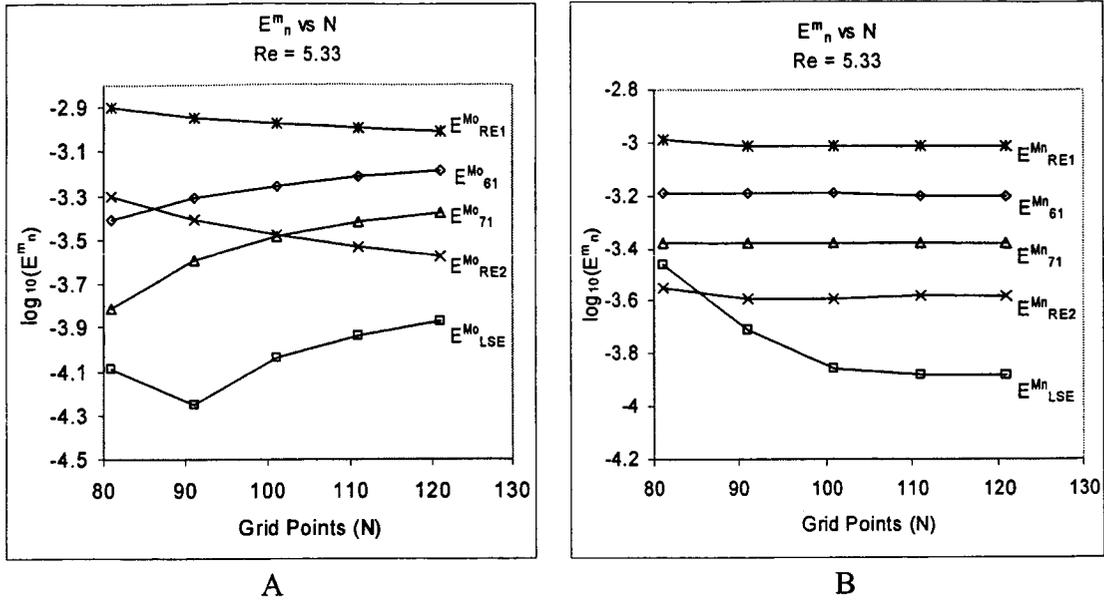


Figure 2.10: Comparison of interpolated and extrapolated pressure with CFD solutions for $Re = 5.33$ with variable lid-velocity. A) Extrapolated pressure compared with CFD solution on the extrapolated grid (M_o). B) Extrapolated pressure compared with CFD solution on fixed fine grid (M_n), 121×121 . (E_n^m : n refers to the source of the solution which is compared with the reference solution identified by m).

To follow up on the previous discussion, the variation of the L_2 norm of the residual, F , and the L_2 norm error of the extrapolated solution on grid M_o as compared to the fixed grid 121×121 , with respect to α is examined. Figure 2.11 shows that the trend of both the accuracy measures are similar but based on minimization of F (Figure 2.11A) LSE picks a value of -1.48 for α but based on L_2 norm error (Figure 2.11B) a value of -1.6 for α is a better choice. Although it does not identify similar α 's that minimize both measures, they are close to each other. More assessment will be presented for the flow with a constant lid velocity.

Variable lid-velocity ($Re = 1000$). The performance of LSE is compared with other methods for $Re = 1000$ and the obtained results are shown in Figure 2.12. The base grids used for the extrapolation are 111×111 and 121×121 . It clearly shows in Figure

2.12A that for a given fine grid (M_o) LSE performs better. Similar to the low Reynolds number case, the LSE solution improves as the grid gets finer in terms of the true error measure (Figure 2.12B).

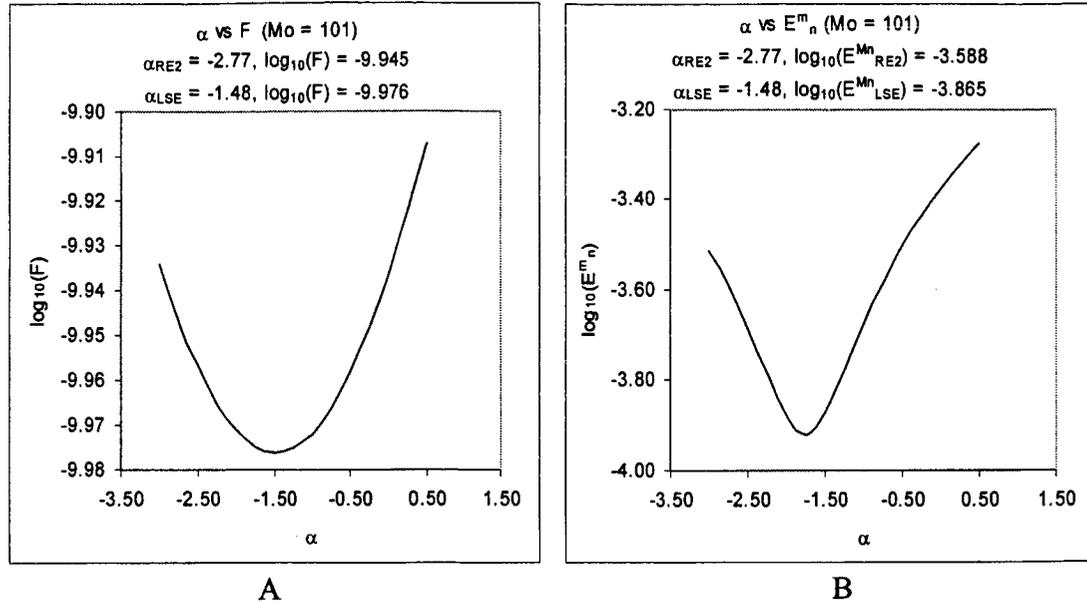


Figure 2.11: Least square L_2 norm error and error in extrapolated pressure on grid 101×101 for different α for $Re = 5.33$ and variable lid-velocity. A) Least square L_2 norm error (F). B) L_2 norm error (E_n^m) (comparing extrapolated pressure with CFD solution on grid 121×121 (M_n)).

This exercise with variable lid-velocity and two different Reynolds numbers gives us incite into few important aspect of LSE.

- The resolution of the coarse grid has to be adequate for efficient extrapolation. Hence for higher Reynolds number, resolution of the base grids is higher.
- LSE performs better for a considerable range of Reynolds numbers (5.33 and 1000), thereby showing its efficiency for a wide range of laminar and incompressible flow regime.
- LSE performs better as the grid gets finer since it satisfies the governing equation more accurately over the computational domain.
- The minimization of the residual does not guarantee the minimization of the solution error.

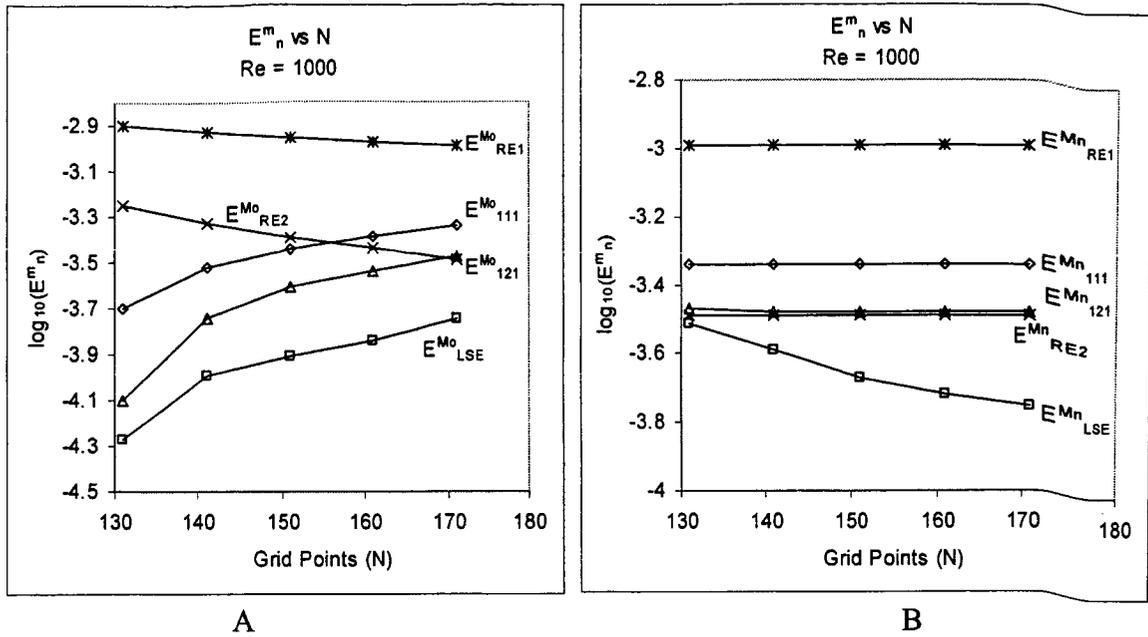


Figure 2.12: Comparison of interpolated and extrapolated pressure with CFD solutions for $Re = 1000$ and variable lid-velocity. A) Extrapolated pressure compared with CFD solution on the extrapolated grid (M_0). B) Extrapolated pressure compared with CFD solution on grid 171×171 . (E_n^m : n refers to the source of the solution which is compared with the reference solution identified by m)

Constant lid-velocity ($Re = 5.33$). At this point it would be interesting to take a look at a case where the lid-velocity is uniform to evaluate the efficiency of LSE when singularities are present in the solution domain.

Initially the LSE is implemented on the complete solution domain. In Figure 2.13, the sensitivity of L_2 norm of the residual, F and the L_2 norm of the solution error, E_n^m , with respect to α is shown. LSE identifies $\alpha = -0.48$ as the optimum value, based on the minimization of F (Figure 2.13A). But as seen from Figure 2.13B this value of α is far from the value required to obtain an accurate solution which is about -4.0 .

To investigate the impact of the singularities, the LSE is carried out over a reduced solution domain. Figure 2.14 shows the reduced domain over which the LSE is implemented. The extrapolation is carried over a domain with $x = 0 \rightarrow 1$ and $y = 0 \rightarrow \sim 0.95$.

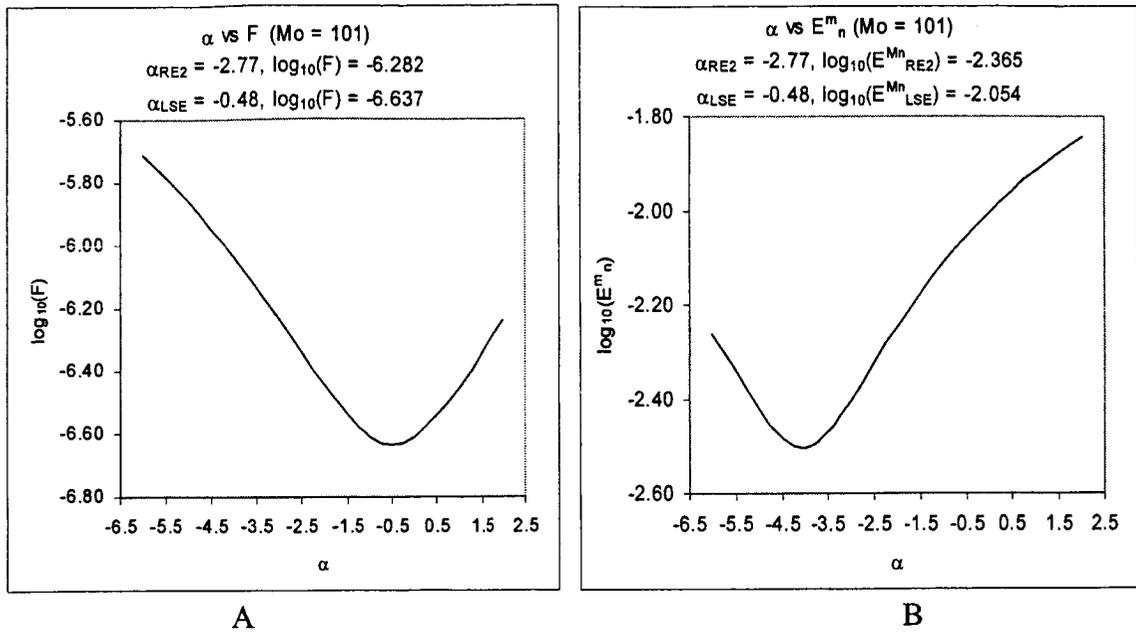


Figure 2.13: Least square L_2 norm error and error in extrapolated pressure on grid 101×101 for different α for $Re = 5.33$ and constant lid-velocity (full domain). A) Least square L_2 norm error (F). B) L_2 norm error (E_n^m) (comparing extrapolated pressure with CFD solution on grid 121×121 (M_n)).

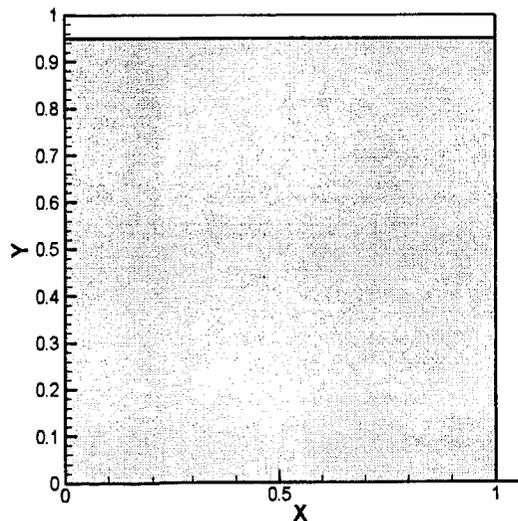


Figure 2.14: The shaded domain is used for LSE. A region between $y = 0 \rightarrow 0.95$ for all x is used for extrapolation.

As shown before in Figure 2.13 for the whole domain, the sensitivity of least square error norm, F and the L_2 norm error (E_n^m) in comparison to the CFD solution with respect to α for the reduced domain, of grid 101×101 , is shown in Figure 2.15. It is seen

that LSE identifies $\alpha = -0.48$ as the optimum value for α , based on the minimization of F (Figure 2.15A). But as seen from Figure 2.15B this value of α is not as far from the optimum value of α based on the minimization of E_n^m . The suggested value of α is approximately -1.3 as compared to the previous approximate value of -4.0. This suggests that a sub-domain which is adequately far from the region of singularity improves the performance of LSE. A point to be noted is that during interpolation of data from one grid to the other grid, the corner singularity tends to get smeared onto the final grid. Some method of treating or accounting for this might have to be looked into.

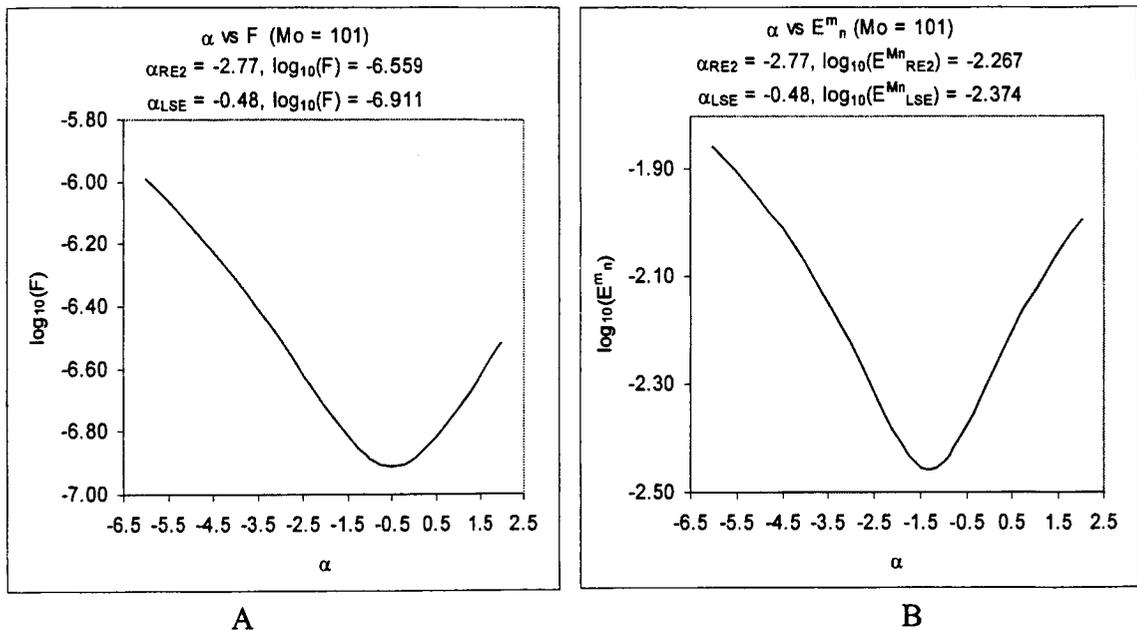


Figure 2.15: Least square L_2 norm error and error in extrapolated pressure on grid 101×101 for different α for $Re = 5.33$ and constant lid-velocity (reduced domain). A) Least square L_2 norm error (F). B) L_2 norm error (E_n^m) (comparing extrapolated pressure with CFD solution on grid 121×121).

Figure 2.16 shows the comparisons of different extrapolation techniques. The errors shown are based on the reduced domain. There are oscillations noticed in the convergence rates as the grid gets finer. This is due to the fact that the region for different grids need not always lie between $y = 0 \rightarrow 0.95$, since the nearest grid point may be

below or above. This results in different levels of improvement. The present domain reduction strategy suggests that when a domain farther away from the singularities is considered, the performance of LSE seems better. Of course, this is a very simplistic solution and may not necessarily be able to handle other flow problems with more complexities. In Figure 2.16A, the extrapolated solutions are compared to the fine grid (M_o) solutions, which show that LSE outperforms the others. In Figure 2.16B, the comparison of the extrapolated solution is made with a fixed fine grid solution of size 121×121 . The solution on this grid is considered as the benchmark solution. Clearly LSE performs well as compared to RE.

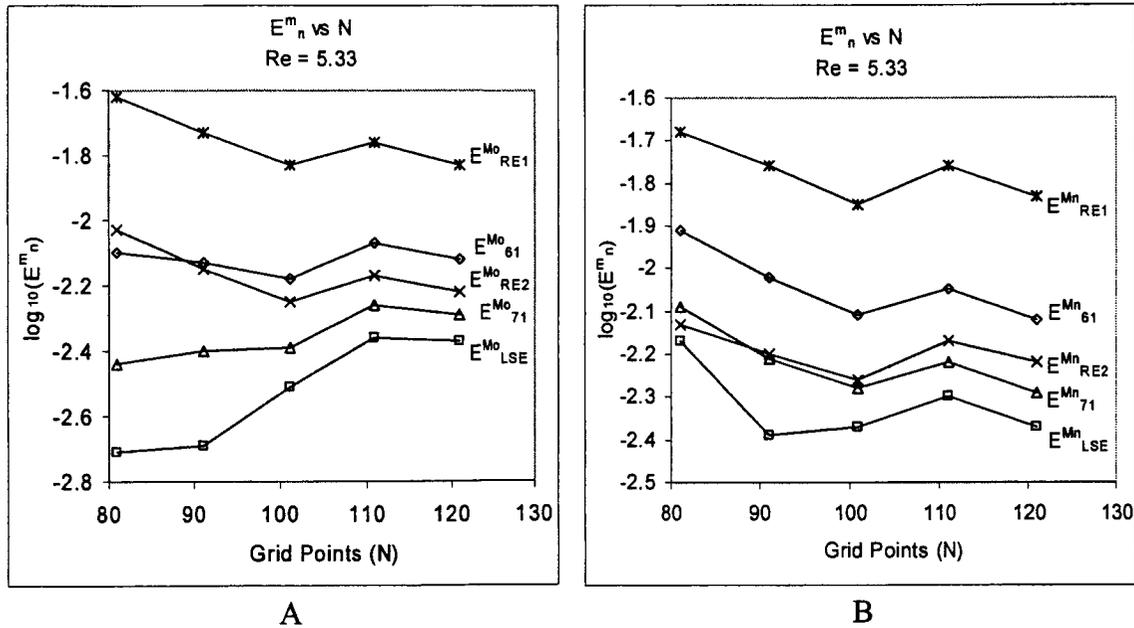


Figure 2.16: Comparison of interpolated and extrapolated pressure with CFD solutions for $Re = 5.33$ with constant lid-velocity. A) Extrapolated pressure compared with CFD solution on the extrapolated grid (M_o). B) Extrapolated pressure compared with CFD solution on grid 121×121 (M_n). (E^n : n refers to the source of the solution which is compared with the reference solution identified by m)

Constant lid-velocity ($Re = 1000$). LSE is implemented in the same reduced domain as shown in Figure 2.14. The coarse grids used are 111×111 and 121×121 and

the fixed fine grid (M_n), which is the representative of the correct solution, is 171×171 .

Figure 2.17, shows the comparison of different extrapolation schemes. Similar trends are noticed for the reduced domain as before.

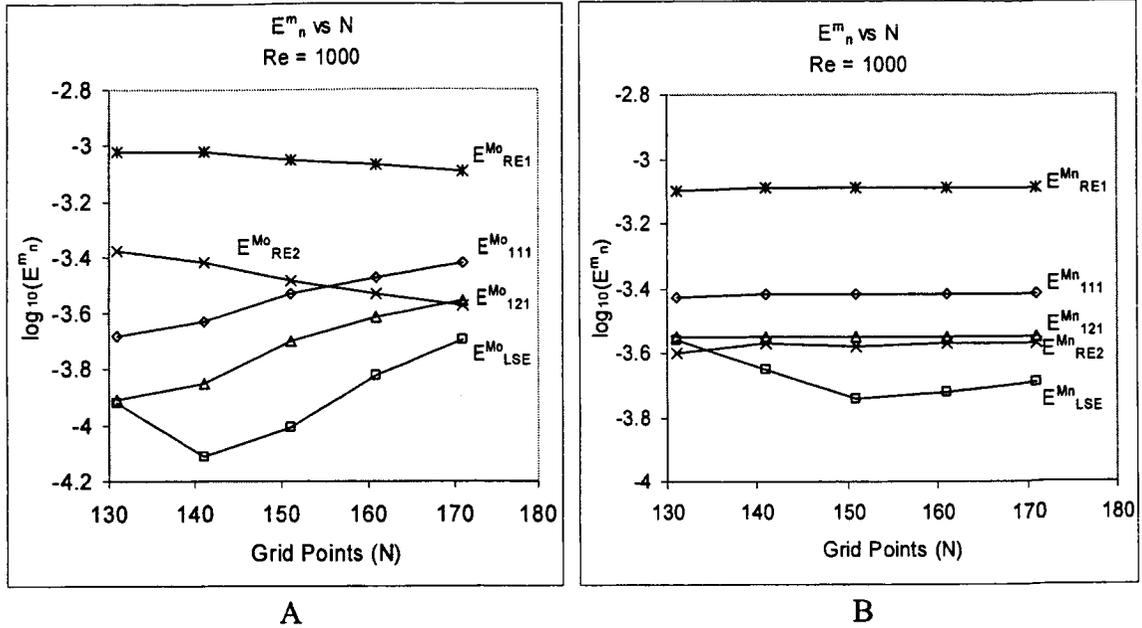


Figure 2.17: Comparison of interpolated and extrapolated pressure with CFD solutions for $Re = 1000$ with constant lid-velocity. A) Extrapolated pressure compared with CFD solution on the extrapolated grid (M_o). B) Extrapolated pressure compared with CFD solution on grid 171×171 . (E_n^m : n refers to the source of the solution which is compared with the reference solution identified by m)

This exercise helps gain an idea of shortcomings related to LSE technique. It shows that when singularities are present, the minimization of the L_2 norm of the discretized governing equation residual, F , need not minimize the solution accuracy measure, E_n^m . It depends largely on the matrix of equations used for the least square implementation. When the singularity is removed and the LSE is carried out on the reduced domain, the minimization of F tends towards the minimization of E_n^m and the performance of LSE is improved.

LSE for coupled pressure-velocity computations

The coupled algorithm is implemented on a lid-driven cavity flow with $Re = 5.33$ and 1000 and the variable lid-velocity as given in Eq. (2.36) is used. The geometry is same as before (Figure 2.5). The coarse grids (M_1, M_2), fine grids (M_o) and the fixed grids (M_n) are all the same as those used for pressure extrapolation. It is noticed that about 3-4 iterations of this algorithm results in converged values of α , γ and β with about 3-4 inner iterations for the velocity components. Only the error compared to the finest grid (M_n) is shown since the goal is to obtain a solution as accurate as the exact solution. For clarity, only the RE2 and LSE solutions are shown in Figures 2.18 and 2.19 since they performed better compared to the rest.

Re = 5.33. The E_n^m measure for pressure, u -velocity and v -velocity are shown in Figures 2.18A, 2.18B and 2.18C, respectively. Single mode (constant, α_0) is used for the extrapolation of all the flow parameters. The LSE performs well in extrapolating all the 3 flow parameters onto the finest grid.

Re = 1000. In Figure 2.19, the LSE solution is compared with the solution of second order RE. There is considerable difference in the trends as compared to the low Reynolds number case. But as the grid gets finer, the performance of LSE is better than RE, suggesting that LSE gives a solution closer to the exact solution than RE.

This exercise gives the following information:

- The coupled algorithm is effective in treating all flow variables: pressure, u - and v -velocity, adequately, and works well for a wide range of Reynolds number.
- It is surprising to notice that for the coupled algorithm, the improvement noticed in LSE as compared to RE2 seems to be more for the higher Reynolds number case than the lower. Additionally the trend of u -velocity is reversed for $Re = 1000$ and as the grid gets finer, the performance of LSE is poorer in terms of accuracy. This requires further study.

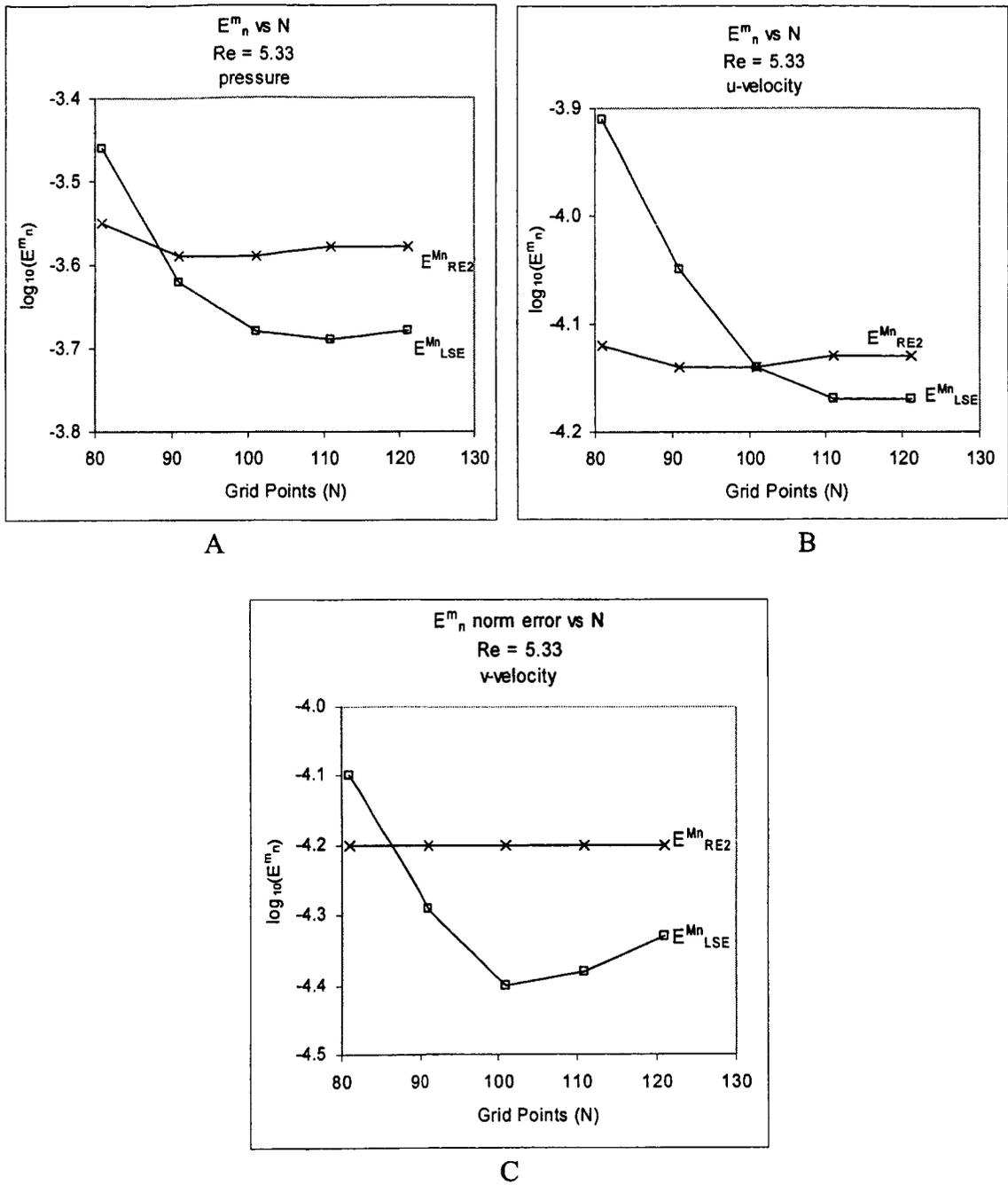


Figure 2.18: Extrapolated pressure and velocity compared with CFD solution on grid 121×121 (M_n), $Re = 5.33$ and variable lid-velocity. A) Pressure. B) u -velocity. C) v -velocity.

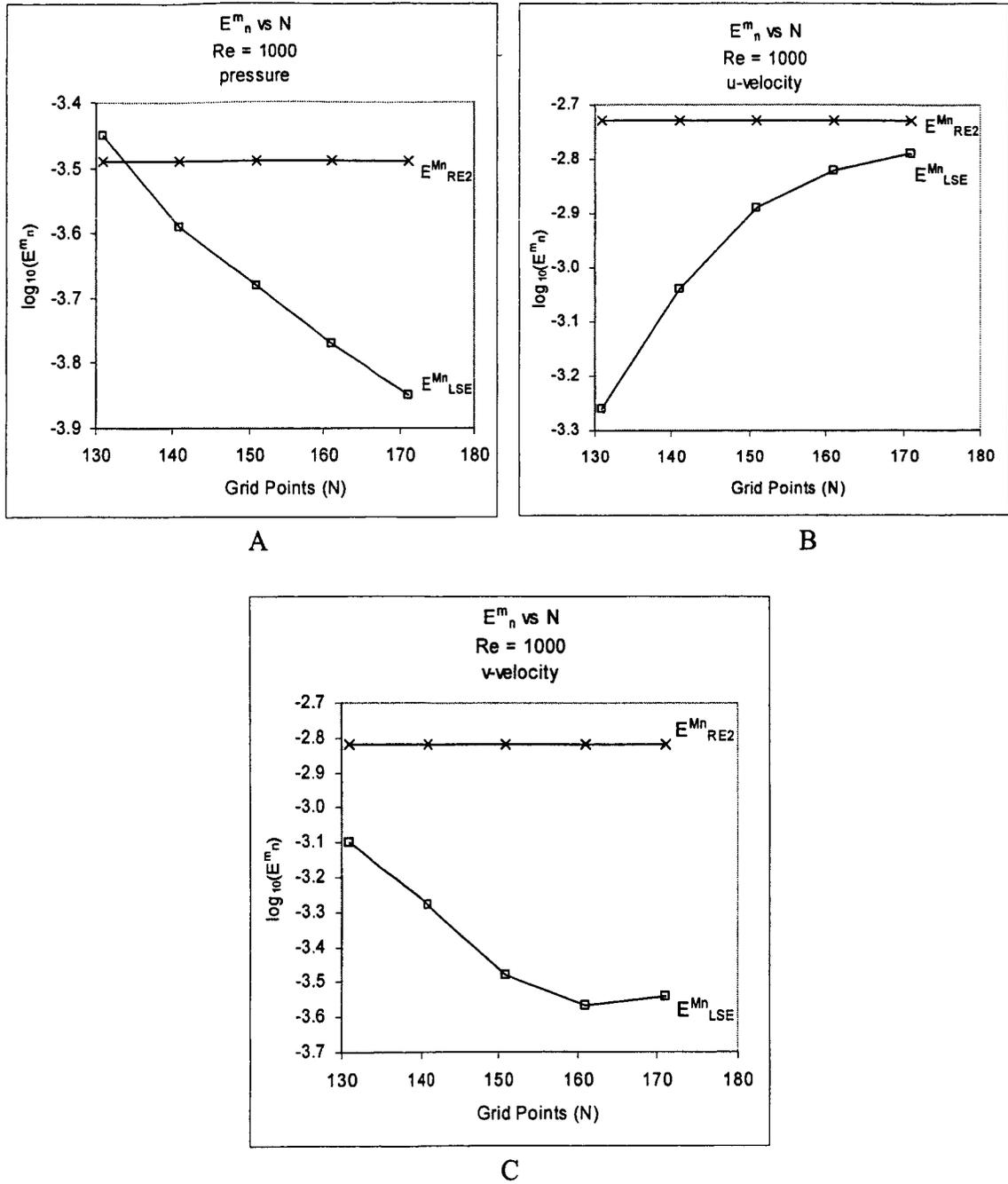


Figure 2.19: Extrapolated pressure and velocity compared with CFD solution on grid 171×171 (M_n), $Re = 1000$ and variable lid-velocity. A) Pressure. B) u -velocity. C) v -velocity.

CHAPTER 3 GLOBAL SENSITIVITY AND OPTIMIZATION TECHNIQUES

In this chapter detail of the surrogate modeling method namely response surface methodology (RSM), global sensitivity approach and multi-disciplinary optimization (MDO) tools like design of experiments (DOE) and genetic algorithm are presented. These tools are applied in the design of a single element injector of a liquid rocket engine and the obtained results are presented in chapter 4.

Response Surface Methodology (RSM)

The approach of RSM is to perform a series of experiments, based on numerical analyses or physical experiments, for a prescribed set of design points (using DOE), and to construct a global approximation of the measured quantity (objective) over the design space. Figure 3.1 shows the three steps involved for a single-objective optimization study which is dependent on two design variables. This is a general case and can be extended for multi-objective optimization study as explained later in this chapter. Step I (Figure 3.1) identifies the designs and the corresponding values of the objective for each design over the selected design space. In step II (Figure 3.1) a response surface approximation (RSA) of the objective is generated, which is a function of the two design variables. Finally step III (Figure 3.1) involves the search for the optimum design using the generated RSA for function evaluations. In this dissertation regression analysis is used to construct polynomial-based RSAs of assumed order and unknown coefficients. The number of coefficients to be evaluated depends on the order of the polynomial and the

number of design parameters involved. For instance, a second-order polynomial of N design variables has $(N+1)(N+2)/(2!)$ coefficients. A cubic model has $(N+1)(N+2)(N+3)/(3!)$ coefficients. In this dissertation, RSAs are constructed using JMP (2002), a statistical analysis software that provides a variety of statistical features in an interactive format.

In the practical application of RSM, it is necessary to develop an approximate model (RSA) for the true response or the objective. The second order (quadratic) RSA is used most frequently as it is the most economical one. Such an approximation for a response variable (objective) y with k regressors can be written as

$$y = \beta_0 + \sum_{i=1}^k \beta_i x_i + \sum_{i=1}^k \beta_{ii} x_i^2 + \sum_{i=1}^{k-1} \sum_{j=2}^k \beta_{ij} x_i x_j + \varepsilon \quad (3.1)$$

The above equation can be written in matrix notation as follows

$$y = X\beta + \varepsilon \quad (3.2)$$

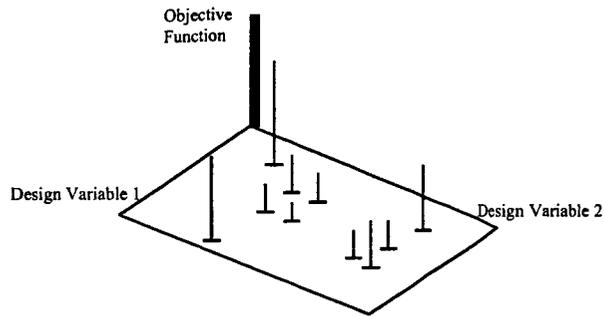
where y is the $(n \times 1)$ vector of observations, X : $(n \times n_p)$ matrix of the levels of the independent variables, β : $(n_p \times 1)$ vector of the regression coefficients, ε : $(n \times 1)$ vector of random error, n : the number of observations, and n_p : the number of terms in the RSA.

The purpose is to find the vector of least square estimators b that minimizes

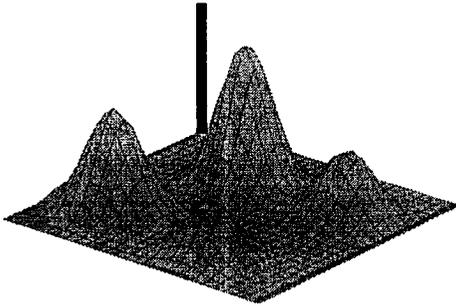
$$Error = \sum_{i=1}^n \varepsilon_i^2 = \varepsilon^T \varepsilon = (y - X\beta)^T (y - X\beta) \quad (3.3)$$

which yields the least squares estimator of β

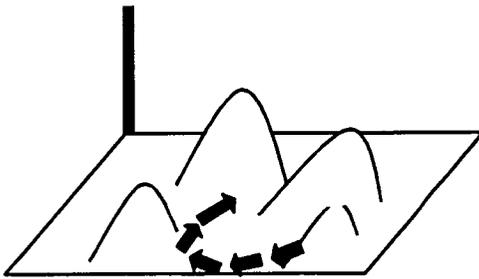
$$b = (X^T X)^{-1} X^T y \quad (3.4)$$



step I: Define and populate the space



step II: Generate RSA.



step III: Search for the optimum

Figure 3.1: Schematic of the procedure for global design optimization (Papila, 2001).

The quality of different RSAs can be evaluated by comparing the adjusted rms-error σ_a (Myers and Montgomery, 1995) value that is defined as:

$$s_a = \sqrt{\frac{\hat{\sigma}^2 \sum e_i^2}{n - n_p}} \quad (3.5)$$

where e_i is the error at i^{th} point of the data used for fitting.

The accuracy of the RSA in representing the design space is measured by comparing their predictions to the actual values of the objective at test design points,

different from those used to generate the fit. The prediction rms-error σ for the test set is given by:

$$\sigma = \sqrt{\frac{\sum \varepsilon_i^2}{m}} \quad (3.6)$$

In this equation ε_i is the error at the i^{th} test point and m is the number of test points. The test points can be selected using the cross-validation technique (Papila, 2001), which is an established method for estimating the prediction accuracy. It is usually performed using either a number of random test/train partitions of the data, or a k -fold cross-validation (Mullin and Sukthankar, 2000). In k -fold cross-validation, the data points are divided in k equally sized subsets. One of the subset is kept for testing and the remaining $k-1$ are used to fit the RSA. This is done for all the k subsets and the average error of all the k RSAs is computed. The fitting $k-1$ sets which has the minimum prediction rms-error, σ , is selected and the remaining subset used as the testing set.

In certain cases, especially when higher order polynomials are used, the data available for RSA may not be enough to spare some for testing the fitted model. Hence, an alternate method to estimate the performance of the RSA is to compute the PRESS rms-error. This method was proposed by Allen (1971, 1974) and it computes a sum of squares of the residuals. The residual is obtained by fitting a RSA over the design space after dropping one design point from the fitting set and then comparing the predicted value of the RSA for that point with the expected value. This is done for every point in the design space. The PRESS rms-error is given by

$$PRESS_{rms} = \sqrt{\frac{\sum_{i=1}^n [y_i - \hat{y}_i]^2}{n}} \quad (3.7)$$

where y_i is the expected value, \hat{y}_i is the value predicted by the RSA for the i^{th} point, which is excluded while generating the RSA and n is the number of design points. If this value is close to the adjusted rms-error, σ_a , then the model performs well.

A measure of the variability in an objective accounted by its RSA is given by the coefficient of multiple determination (Myers and Montgomogery, 1995), R^2 , given as

$$R^2 = 1 - \frac{SS_E}{SS_{yy}} \quad (3.8)$$

where SS_E is the sum of squares of the residuals ($= \sum_{i=1}^n (y_i - \hat{y}_i)^2$) where \hat{y} is the predicted value by the RSA. SS_{yy} is the total sum of squares about the mean given by

$$SS_{yy} = SS_E + SS_R = \sum_{i=1}^n (y_i - \bar{y})^2 \quad (3.9)$$

where \bar{y} is an overall average of y_i . SS_R is the sum of squares due to regression

($= \sum_{i=1}^n (\hat{y}_i - \bar{y})^2$) where \bar{y} is the overall average of y_i . Since R^2 increases as more terms are

added in the RSA, the adjusted coefficient of multiple determination R_a^2 , a normalized measure is usually preferred. It accounts for the degrees of freedom in the model and is given by

$$R_a^2 = 1 - \frac{SS_E / (n - n_p)}{SS_{yy} / (n - 1)} = 1 - \left(\frac{n - 1}{n - n_p} \right) (1 - R^2) \quad (3.10)$$

For a good fit, the value of R_a^2 should be closer to one.

The polynomial-based RSA is effective in representing the global characteristics of the design space. It can filter the noise associated with design data. The linearity of the polynomial-based RSA allows us to use statistical techniques known as design of

experiments (DOE) to find efficient fitting sets. On the other hand, depending on the order of polynomial employed and the shape of the actual response surface, the RSA can introduce a substantial error in certain region of the design space.

Design of Experiments (DOE)

It is well established that the predictive capability of RSM is greatly influenced by the distribution of sampling points in design space (Unal et al., 1997, 1998). Design of experiment is required to select designs for RSA that minimizes the effect of noise. There are different types of DOE techniques in the literature as reported by Haftka et al. (1998). One of the most conservative DOE techniques available in literature is the full factorial design (JMP, 2002). Unal et al. (1996, 1997) studied response surface modeling using orthogonal arrays (OA) in computer experiments for reusable launch vehicles and illustrated that using this technique can minimize design, development, test and evaluation cost. Unal and Dean (1995) studied a robust design method based on the Taguchi method (Unal and Dean, 1991; Dean, 1996) to determine the optimum configuration of design parameters for performance, quality and cost. They demonstrated that using such a robust design method for selection of design points is a systematic and efficient approach for determining the optimum configuration. The full factorial design and the OA are explained below.

In full factorial design the range of each design variable is divided into one or more intervals, which mark the number of levels. These intervals are usually, evenly spaced. All the possible combinations of the levels of all the design variables give the design points in the design space. For example, for three variables with three levels each there are totally 27 design points (Figure 3.2).

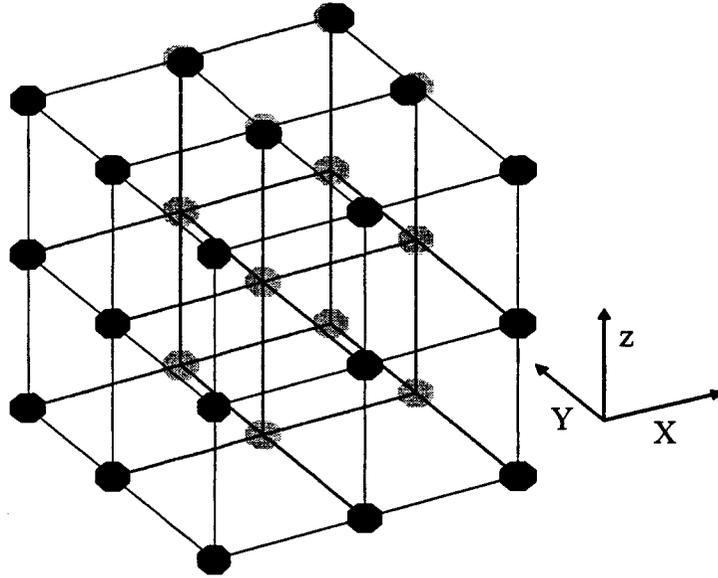


Figure 3.2: Full factorial 3-level design (dark circles refer to points in the foreground and light circles refer to points in the background).

An OA is a fractional factorial matrix that assures a balanced comparison of levels of any factor or interaction of factors. Consider A , a matrix with elements of a_i^j where j denotes the row ($j = 1, 2, \dots, n_r$) and i denotes the column ($i = 1, 2, \dots, n_c$) that a_i^j belongs to, supposing that each $a_i^j \in Q = \{0, 1, \dots, q-1\}$. If the columns representing each design variable are mutually orthogonal, matrix A is called an orthogonal array. It is of strength $t \leq n_c$ if in each n_r -row-by- t -column sub-matrix, the q^t possible distinct rows occur λ (index of the array) times. Such an array is denoted by $OA(n_r, n_c, q, t)$ by Owen (1992). Since the points are not necessarily at the vertices, the OA can be more robust than the full factorial design in interior design space and is less likely to fail the analysis tool. Based on the DOE theory, OA can significantly reduce the number of experimental configurations (Papila, 2001). In this dissertation OA is used to obtain the design for the optimization study.

Sensitivity Analysis

Unlike local sensitivity where the partial derivatives are used to locally estimate the sensitivity of an objective to a specific design variable, global sensitivity allows the study of overall model behavior. To understand the concept, assume a surrogate model (in this dissertation a RSA) of an objective, $f(\mathbf{X})$ as a function of the design variables, \mathbf{X} , where \mathbf{X} is the vector of the design variables x_1, x_2, \dots, x_n , scaled between zero and one. This surrogate model (in this dissertation, polynomials of n^{th} order) represented in Eq. (3.11) has to be square integrable.

$$f(\mathbf{X}) = f_0 + \sum_i f_i(x_i) + \sum_{i < j} f_{ij}(x_i, x_j) + \dots + f_{12\dots n}(x_1, x_2, \dots, x_n) \quad (3.11)$$

An analysis of variance (ANOVA) (Archer et al., 1997) representation of Eq. (3.11) can be obtained by imposing the following condition

$$\int_0^1 f_{i_1\dots i_s} dx_k = 0 \quad (3.12)$$

for $k = i_1, \dots, i_s$. This condition is essential for the uniqueness of Eq. (3.11). This results in a set of summands of different dimensions. Each of the components $f_{i_1\dots i_s}$ is responsible for the interactive contribution of design variables x_{i_1}, \dots, x_{i_s} to the variability of the objective $f(\mathbf{X})$ over the n -dimensional unit hypercube design space.

Integrating Eq. (3.11) over all the design variables gives

$$\int f(x) \prod dx_k = f_0 \quad (3.13)$$

Integrating Eq. (3.11) over all the design variables except x_i gives

$$\int f(x) \prod_{k \neq i} dx_k = f_0 + f_i(x_i) \quad (3.14)$$

from which $f_i(x_i)$ is obtained.

Integrating Eq. (3.11) over all the design variables except x_i and x_j gives

$$\int f(x) \prod_{k \neq i, j} dx_k = f_0 + f_i(x_i) + f_j(x_j) + f_{i,j}(x_i, x_j) \quad (3.15)$$

from which $f_{i,j}(x_i, x_j)$ is obtained. This can similarly be extended to obtain the remaining summands of $f(\mathbf{X})$. The imposed condition ensures that the summands are orthogonal in nature and since $f(\mathbf{X})$ is square integrable the summands are too. Therefore the partial variances can be calculated as

$$D_{i_1 \dots i_s} = \int f_{i_1 \dots i_s}^2 dx_{i_1} \dots dx_{i_s} \quad (3.16)$$

and the total variance is

$$D = \int f^2(x) dx - f_0^2 \quad (3.17)$$

Therefore it can be shown (Sobol, 1993) that

$$D = \sum_{s=1}^n \sum_{i_1 < \dots < i_s} D_{i_1 \dots i_s} \quad (3.18)$$

Partial variance gives a measure of the spread of the function due to one of the independent variables. Total variance gives a measure of the spread of the dependent data due to all the independent variables. Sensitivity is a measure of the contribution of an independent variable to the total variance of the dependent data. Sobol (1993) had proposed a variance-based non-parametric approach to estimate the global sensitivity using Monte Carlo methods. To calculate the total sensitivity of any design variable, say x_l , the design variable vector \mathbf{X} is divided into two complementary subsets, x_l and \mathbf{Z} where \mathbf{Z} is a vector containing x_2, x_3, \dots, x_n . The purpose of using these subsets is to isolate the influence of x_l on $f(\mathbf{X})$ variability from the influence of the remaining design variables included in \mathbf{Z} . The total sensitivity index for x_l is then defined as

$$S_{x_1}^{total} = D_{x_1}^{total} / D \quad (3.19)$$

where

$$D_{x_1}^{total} = D_{x_1} + D_{x_1,Z} \quad (3.20)$$

D_{x_1} is the partial variance associated with x_1 and $D_{x_1,Z}$ is the sum of all partial variances associated with any combination of the remaining variables representing the interactions between x_1 and \mathbf{Z} . Similarly the partial variance associated with \mathbf{Z} can be defined as D_Z .

Therefore the total objective variability can be written as

$$D = D_{x_1} + D_Z + D_{x_1,Z} \quad (3.21)$$

In cases where the $f(\mathbf{X})$ is an analytical function, the multidimensional integrals for computing the partial variances can be evaluated analytically. However, the Monte Carlo approach is applicable under general conditions (e.g., any model, design under uncertainty) and has been adopted in this dissertation. The designs for the Monte Carlo approach are selected without any preference of one design over the other from the uniformly distributed design space of unit sides. Hence the design variables are uncorrelated which is essential for the effective implementation of the method proposed by Sobol (1993). The variance estimates can be obtained using the following expressions:

$$\frac{1}{N} \sum_{j=1}^N f(x_1, Z)_j \rightarrow f_0 \quad (3.22)$$

where f_0 is the mean of the objective.

$$\frac{1}{N} \sum_{j=1}^N f(x_1, Z)_j f(x_1, Z')_j \rightarrow D_{x_1} + f_0^2 \quad (3.23)$$

$$\frac{1}{N} \sum_{j=1}^N f^2(x_1, Z)_j \rightarrow D + f_0^2 \quad (3.24)$$

$$\frac{1}{N} \sum_{j=1}^N f(x_1, Z) f(x'_1, Z) \Big|_j \rightarrow D_Z + f_0^2 \quad (3.25)$$

where the terms (x_1, \mathbf{Z}) and (x'_1, \mathbf{Z}') represent random sample designs. Equations. (3.23), (3.24) and (3.25) give the estimates for D_{x_1} , D and D_Z , respectively and $D_{x_1, Z}$ can be calculated using Eq. (3.21). Once these estimates are known the total sensitivity index of the objective variability with respect to a given design variable can be obtained using Eq. (3.19). The influence of a design variable to an objective variability without accounting for any of its interactions with other variables is denoted as a main factor index and given as

$$S_{x_i} = D_{x_i} / D \quad (3.26)$$

Each pair of random samples requires three different objective function evaluations (e.g., $f(x_1, \mathbf{Z})$, $f(x_1, \mathbf{Z}')$ and $f(x'_1, \mathbf{Z})$). The mean and the total variance of an objective need to be estimated only once, and only two Monte Carlo integrals per design variable are necessary to compute the main factor and total sensitivity indices. Hence the increase in computational cost is linear with the increase in the number of design variables.

These indices can be used to understand the influence of design variables on the variability of any given objective over the chosen design space. This method proposed by Sobol (1993) is effective when the design variables are uncorrelated. In a multi-objective optimization study multiple optima are obtained which collectively give the Pareto optimal front (POF). The design variables at different regions along the POF share some similar features. Therefore, the design variables are correlated and this correlation has to be accounted for before estimating the influence of a design variable on an objective. The total sensitivity and main factor indices, which require uncorrelated data, cannot be used

for such a situation. Hence, for this purpose, a partial correlation coefficient (JMP, 2002) was calculated.

Estimation of partial correlation coefficient (JMP, 2002) is a variance-based parametric approach that gives a measure of the linear relationship between the variances of a design variable, say x_I and an objective $f(\mathbf{X})$, after the influence of other variables have been filtered out. It gives a measure of expected change in $f(\mathbf{X})$ per unit change in x_I which in other words gives the sensitivity of the function to the design variable. Linear approximations are obtained for x_I and $f(\mathbf{X})$ as a function of the components of \mathbf{Z} and the residuals (say, r_1 and r_2 , respectively) measured as the difference between the data used for the approximations and the predicted value of the approximations are estimated. A partial correlation coefficient is the correlation between these two residuals and is given by

$$R_{corr} = \frac{E[(r_1 - \bar{r}_1)(r_2 - \bar{r}_2)]}{\sigma_1 \sigma_2} \quad (3.27)$$

Optimization Algorithm

The optimization process can be divided into two parts:

1. RSA phase,
2. Optimizer phase.

In the first phase, RSA are generated with the available data set. In the second phase the optimizer uses the RSA during the gradient-based search for the optimum (the maximum or minimum of the objective). The initial design for the search is randomly selected from within the design space. The flowchart of the process is shown in Figure 3.3. The optimization problem at hand can be formulated as $\min \{f(\mathbf{X})\}$ subject to $\mathbf{lb} \leq \mathbf{X} \leq \mathbf{ub}$, where \mathbf{lb} is the lower boundary vector and \mathbf{ub} is the upper boundary vector of the

design variables vector \mathbf{X} . If the goal is to maximize the objective function then $f(\mathbf{X})$ can be written as $-g(\mathbf{X})$, where $g(\mathbf{X})$ is the objective function. Additional linear or nonlinear constraints can be incorporated if required. *Solver* (2002), an optimization tool available as part of *Microsoft Excel* package is an ideal tool for such studies. This tool uses the *Generalized Reduced Gradient (GRG2)* nonlinear optimization code developed by Lasdon et al. (1978).

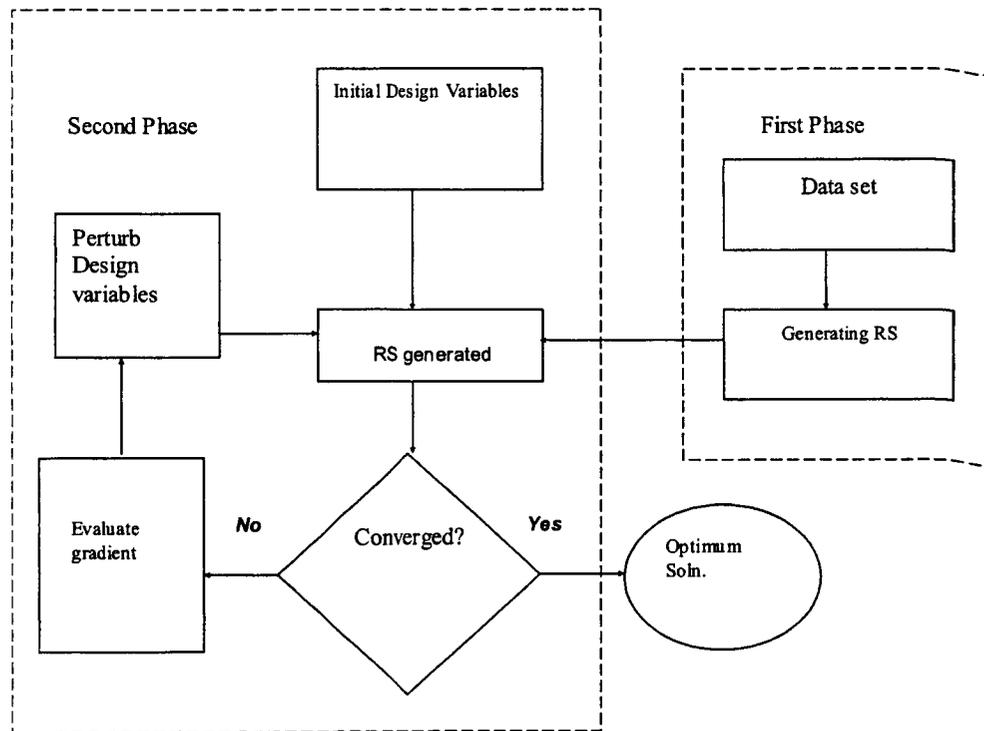


Figure 3.3: Two phases of the optimization process, where Phase 1 deals with RSA and Phase 2 deals with optimization.

In most optimization studies it is desirable to simultaneously optimize more than one response/objective. One method is to build, from the individual objectives, a composite objective known as the desirability function. The method allows for the designers' priorities to be addressed during the optimization procedure. The first step is to define the desirability function, d for each objective. Desirability function is a normalizing of the objective such that its' maximum and minimum over the design space

lie between zero and one. In the case where an objective should be maximized, say R_1 , the desirability takes the form:

$$d_1 = \left(\frac{R_1 - A}{B - A} \right)^t \quad (3.28)$$

where B is the target value and A is the lowest acceptable value such that $d_1 = 1$ for any $R_1 > B$ and $d_1 = 0$ for $R_1 < A$. The weighting factor t is set according to the designer's goal and the compromise he wants to achieve between different objectives.

In the case where a response is to be minimized, say R_2 , the desirability takes on the form:

$$d_2 = \left(\frac{R_2 - E}{C - E} \right)^s \quad (3.29)$$

where C is the target value and E is the highest acceptable value such that $d_2 = 1$ for any $R_2 < C$ and $d_2 = 0$ for $R_2 > E$. Choices for A , B , C , and E are made according to the designer's priorities or simply as the maximum and minimum values of the objective over the design space. Values of s and t are set based on the priority of the objective. The sensitivity of the parameter, s , illustrated in Figure 3.4 can be instructive (Myers and Montgomery, 1995). Desirability functions with $s \ll 1$ imply that a product need not be close to the response target value, C , to be quite acceptable. However, $s = 8$, implies that the product is nearly unacceptable unless the response is close to C . A single composite desirability D is defined based on the geometric mean of the desirabilities of the individual objectives.

$$D = (d_1 \cdot d_2 \cdot d_3 \dots d_m)^{1/m} \quad (3.30)$$

This is then submitted to an optimization toolbox to be maximized.

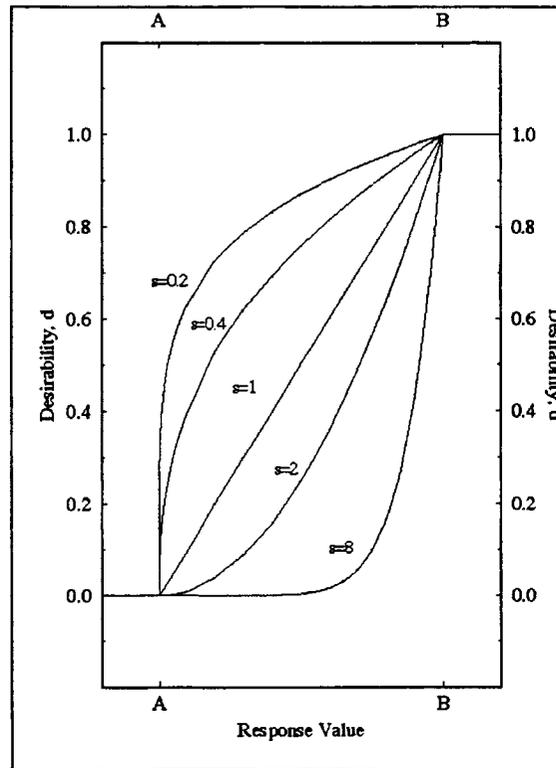


Figure 3.4: Desirability function (d) for various weight factors, s . (Note: $B < A$) (Myers and Montgomery, 1995).

Multi-Objective Genetic Algorithm

One of the other optimization approaches is to use Multi-objective genetic algorithm (MOGA). It works on the principle of survival of the fittest. Genetic operators like reproduction, crossover and mutation are employed to find the optimal solution. In a multi-objective optimization scenario, when the objectives are conflicting in nature, many representative optimal solutions can be obtained. All these solutions comprise a set called the Pareto optimal set (Miettinen, 1999). The solutions in this set are considered non-dominated as they are not inferior to any other solution in the entire design space without having a bias towards some of the objectives. The function space of all the solutions in the Pareto optimal set is termed the Pareto optimal front (POF) (Miettinen, 1999). When

there are two objectives, the POF is a curve. When there are three objectives, the POF is represented by a surface. If there are more than three objectives, it is represented by hyper-surfaces.

One of the MOGA that has been shown to be effective in finding the Pareto-optimal solutions is the elitist non-dominated sorting genetic algorithm (NSGA-II) (Deb et al., 2000). The algorithm can be described as:

1. Randomly initialize population (designs in the design space) of size N .
2. Compute objectives for each design.
3. Rank the population using non-domination criteria.
4. Compute crowding distance (this distance finds the relative closeness of the solution with other solutions in the objective space.)
5. Employ genetic operators – selection, crossover & mutation – create new population.
6. Evaluate objectives for the new population.
7. Combine the two populations, rank them and compute the crowding distance.
8. Select N best individuals.
9. Go to step 3 and repeat till termination criteria is reached, which in the current study is chosen to be the number of generations.

It is shown in a number of studies that using a combination of MOGA and local search (also known as hybrid GA), helps achieve faster convergence to the global Pareto optimal solution set (Deb and Goel, 2000, 2001; Goel, 2001; Goel and Deb, 2002; Ishibuchi and Yoshida, 2002). The *a posteriori* hybrid method (Deb and Goel, 2001) assumes the set of solutions generated by MOGA simulations as a starting point for the local search. Most of the local search methods are very efficient only for single objective optimization problems. Hence, a ϵ -constraint strategy (Deb and Goel, 2001) helps reduce the dimensionality of the problem. Sequential quadratic programming, available in

Matlab (2002) can be used as the local search optimizer. This gives a set of solutions from which the dominated and duplicate solutions are removed to obtain the global Pareto optimal solution set and the POF.

Hierarchical Clustering Method

The POF can be divided into a number of clusters using a hierarchical clustering algorithm (Jain and Dubes, 1988) to assist the designer in selecting the optimal solution of choice. The clustering algorithm can be summarized as:

1. Start by assuming all the solutions as individual clusters.
2. Find the mean of each cluster.
3. Find the distance between clusters.
4. Merge closest clusters.
5. Go to step 2 till the number of clusters is equal to some prefixed value.
6. Find the member of each cluster closest to the mean of the cluster. This is the representative element.

Visualization Using Box Plot

Box plot (JMP, 2002) is a visualization tool, which can help understand the variability in the design variables and objectives within the clusters of the POF. It can also assist in identifying the design variable that should be fixed when analyzing a given cluster. A schematic of a box plot with the y-axis representing the range of the scaled design variable is shown in Figure 3.5.

Figure 3.5 shows that 25%, 50% and 75% of the data lie below the lower hinge, median and upper hinge, respectively. The difference between the upper and lower hinges is known as the “H-spread”. The inner fence is located 1 step beyond the hinges, which is equal to 1.5 times the H-spread. The upper adjacent value is identified as the largest value below the upper inner fence. The lower inner fence and lower adjacent value can be

similarly determined. These box plots will be used to visualize the variability along the POF. The spread between the upper and lower adjacent values gives the range of variation of a variable in a given set. Any variable lying beyond this spread is a potential outlier of the set. Small range gives a tight bound on that particular variable. Sometimes the box plot is known to collapse to a single point, which suggests that the variable should be fixed at that value.

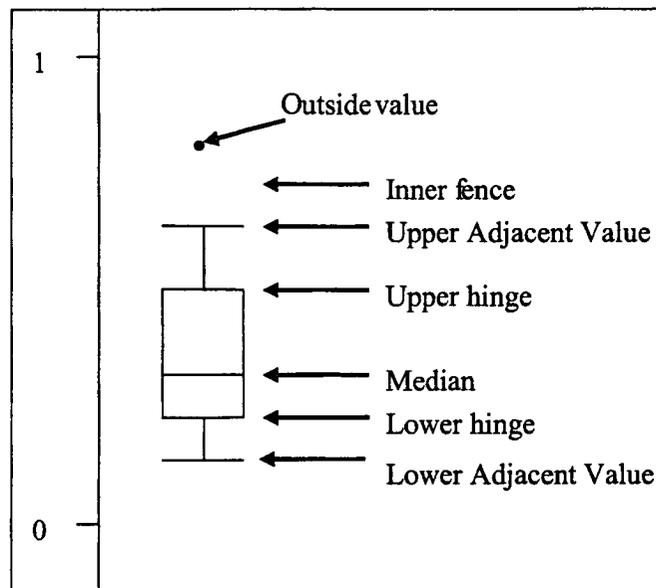


Figure 3.5: Schematic of a box plot

CHAPTER 4 DESIGN OPTIMIZATION – SINGLE ELEMENT ROCKET INJECTOR

In this chapter the sensitivity and optimization studies of a single element liquid rocket injector design are presented. Initially a literature survey of the past injector design studies is presented. Following this the injector model is described. Then the results related to the sensitivity analyses and optimization studies are presented.

Literature Review

A critical goal for space propulsion design is to make the device safer, more affordable and more reliable. The design of combustion devices, namely, injectors, chambers and nozzles, will help in meeting these goals. The characteristics of the injector design are a key factor for both performance and thrust chamber environments. The thrust chamber performance is estimated by the rate and the extent to which mixing and resultant combustion occurs. The location of the mixing and resultant combustion determines the injector and thrust chamber thermal environments. These environments include temperatures on the combustor wall, the injector face and, for coaxial injectors, the oxidizer post tip. The difficulty encountered in designing injectors that perform well and have manageable environments is that the factors that promote performance often lead to increased heating of the solid surfaces of the injector and combustor thereby reducing the life expectancy or survivability of these components.

Current injector design tools have been in use for 30 years or more and are largely empirical-based (Rupe, 1965; Dickerson et al., 1968; Pavli, 1979; Nurick, 1990; Pieper,

1991). Extensive sub- and full-scale hot-fire test programs often guided these injector design methodologies. The experimental databases, and thus the tools developed from them, are limited, in terms of design space, to specific element configurations that have been tested (Calhoon et al., 1973). In terms of scope, the design tools typically focus on performance, with the environment being a secondary consideration. The limited amount of environmental information available from these tools is usually one-dimensional and not functionally related to details of the injector design. It is very doubtful that application of these traditional design tools will result in robust future propulsion devices. Over time space propulsion programs with compressed schedules, lower budgets and more stringent requirements have resulted in the development of broader and more efficient injector design methodologies.

The initial work by Tucker et al. (1998) and Vaidyanathan et al. (2000) focused on the optimization of a shear coaxial injector element with gaseous oxygen (GO_2) and gaseous hydrogen (GH_2) propellants. In this study, the design data was generated using an empirical design methodology developed by Calhoon et al. (1973). Calhoon et al. (1973) conducted a large number of cold-flow and hot-fire tests over a range of propellant mixture ratios, propellant velocity ratios and chamber pressure for shear coaxial, swirl coaxial, impinging, and premixed elements. The data were correlated directly with injector/chamber design parameters, which were recognized from both theoretical and empirical standpoints as the controlling variables. For the shear coaxial element, performance, as measured by energy release efficiency, ERE , was obtained using correlations taking into account combustor length, L_{comb} (length from injector to throat) and the propellant velocity ratio, V_f/V_o . The nominal chamber wall heat flux at a

point just downstream of the injector, Q_{nom} , was calculated using a modified Bartz equation and was correlated with propellant mixture ratio, O/F , and propellant velocity ratio, V_f/V_o to yield the actual chamber wall heat flux, Q . The objective was to maximize injector performance while minimizing chamber wall heat flux (lower heat fluxes reduce cooling requirements and increase chamber life/survivability) and chamber length (shorter chambers lower engine weight).

In Tucker et al. (2000) the designs of an impinging injector element and a swirl coaxial injector element have been carried out. For the impinging injector element, the empirical design methodology of Calhoon et al. (1973) used the oxidizer pressure drop, ΔP_o , fuel pressure drop, ΔP_f , combustor length, L_{comb} , and the impingement half-angle, α as design variables. Objectives included ERE (a measure of element performance), wall heat flux, Q_w , injector heat flux, Q_{inj} , relative combustor weight, W_{rel} , and relative injector cost, C_{rel} . The gaseous propellants were injected at a temperature of 540R. The empirical design methodology used to characterize the ERE and Q_w used a quantity called the normalized injection momentum ratio to correlate the mixing at the different design points for the triplet element.

The swirl coaxial element has been used sparingly in USA, but has been widely used in Russia because of its reported ability to perform well over a large throttle range (Gill and Nurick, 1976). This has sparked the interest in exploring its possibilities. The empirical design methodology of Calhoon et al. (1973) used the oxidizer pressure drop, ΔP_o , fuel pressure drop, ΔP_f , combustor length, L_{comb} , and the full cone swirl angle, Θ , as design variables. The objectives modeled were ERE (a measure of element performance),

wall heat flux, Q_w , injector heat flux, Q_{inj} , relative combustor weight, W_{rel} , and relative injector cost, C_{rel} .

The advent and advancement of CFD in the last 20 years have produced a capability that has shown potential as an improved design tool in many areas of rocket propulsion. The application of CFD to injector design has lagged behind other areas such as turbomachinery because the physical models are more complicated for multiphase, turbulent reacting flows. New models that efficiently account for some of the complex processes (Cheng and Farmer, 2002) and thus increase the solution fidelity have recently become available. However, the three-dimensional geometry of multi-element injectors and the complex physical processes inherent in the flows that issue from them create major obstacles in validating the solution and generating significant amount of parametric solutions. The harsh high pressure and temperature environments typical of injector flows create significant difficulty in obtaining experimental data of satisfactory quality to validate and guide further development of computational models. Finally, solving the equations, for multiphase reacting flows, with high resolution typically requires lengthy computational times. However, continuing increases in computer speed and progress in parallel processing have begun to mitigate this turnaround problem.

It has long been known that small changes in injector geometry can have significant impact on performance, as well as on environmental variables such as combustion chamber wall and injector face temperatures and heat fluxes (Gill and Nurick, 1976). Several geometric design variables can be accounted over appropriate ranges by calculating the performance and environmental variables of the injector using CFD. Global approximation method like RSM can provide a continuous representation of the

objectives over the design space thereby reducing the number of numerical computations required for sensitivity analyses. This global approximation can also guide the optimization study. Additionally, a global approximation method can also at times address issues related to CFD analysis, for e.g. grid resolution, thereby increasing the fidelity of the computations. The present work is first of its kind where a CFD-based design optimization methodology is proposed for the design of an injector (Vaidyanathan et al., 2003a; Vaidyanathan et al., 2004b).

Scope

The focus is on sensitivity and trade-off analyses for the design of a gaseous injector for liquid rocket propulsion. The data for the analyses is obtained from surrogate models (RSAs) of the objectives, and the multi-objective optima (Pareto optimal front, POF) generated by Goel et al. (2004) with the aid of multi-objective genetic algorithm (MOGA) and a local search method. The regions of the POF that represent different trade-offs among the objectives are obtained through a hierarchical clustering algorithm. The initial study concentrates on the generation of response surface approximations (RSAs) and preliminary optimization studies. Then it is followed by an elaborate sensitivity and trade-off analyses. The later part of the study is broadly divided into two parts. Firstly a sensitivity study is carried over the whole design space. The contribution of the design variables to the objective variability is calculated using a variance-based non-parametric approach (Sobol, 1993) and correlations between objectives are investigated. Secondly, sensitivity analyses are conducted on clusters along the POF. Box plots are used to highlight the variability of the design variables and the objectives within a given cluster. Additionally, the linear relationships between the variance of the design variables and the objectives are explored with the aid of partial correlation coefficients.

Injector model

Liquid rocket propulsion injector elements can be categorized into two basic types based on propellant mixing. The first type is an impinging element (Figure 4.1A) where mixing occurs by direct impingement of the propellant streams at an acute angle. The impingement enhances mixing by head-on interaction between the oxidizer and fuel (Gill and Nurick, 1976). The second type of injector consists of non-impinging elements where the propellant streams flow in parallel, typically in coaxial fashion (Figure 4.1B). Here, mixing is accomplished through a shear-mixing process (Calhoon et al., 1973). From a design standpoint, both element types have appealing characteristics. However both also have undesirable characteristics. For instance, if the impinging element has an F-O-F arrangement (Figure 4.1A), the mixing occurs rapidly, which can yield high performance. However, since the combustion zone is close to the injector face, the potential for high levels of injector face heating must be considered. If the non-impinging element is assumed to be a shear coaxial element, mixing across the shear layer is relatively slow, requiring longer chambers to allow complete combustion. However, since the combustion zone is spread over a longer axial distance, the injector face is generally exposed to less severe thermal environments.

Important design parameters for the impinging element (assuming fixed mass flow rates and constant propellant inlet conditions) include relative orifice size (or, relative stream momentum ratio), impingement angle and orifice spacing. Important parameters for the shear coaxial element (assuming fixed mass flow rates and constant propellant inlet conditions) include the area ratio of the two concentric tubes (or velocity ratio) and the shear area between the two propellant streams (i.e., the oxidizer post tip thickness) (Calhoon et al., 1973).

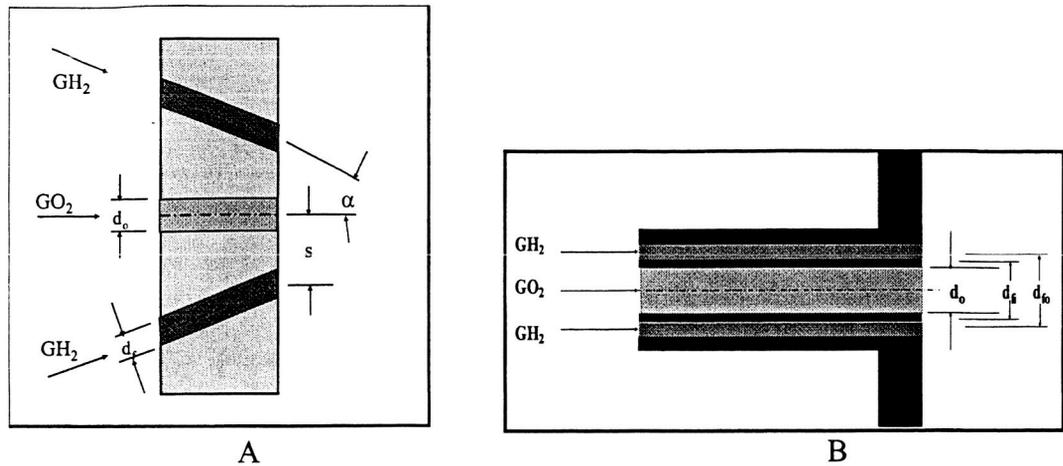


Figure 4.1: Schematic of the GO₂/GH₂ impinging and coaxial injector elements. A) F-O-F impinging element. B) Coaxial element.

One can combine the above-mentioned characteristics of injector types to develop hybrid concepts. For example, it has been noted (Gill and Nurick, 1976) that performance improvement in the shear coaxial element can be realized by directing the fuel toward the oxidizer stream rather than parallel to it and thinning the oxidizer post wall. The first modification causes the shear coaxial element to take on some of the aspects of the F-O-F impinging element. These notions lead to the hybrid element shown in Figure 4.2 that has been developed by The Boeing Company (U. S. Patent 6253539).

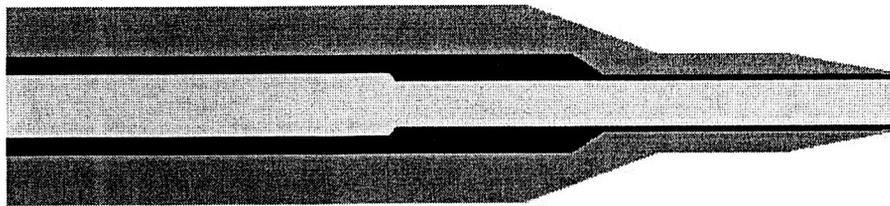


Figure 4.2: Schematic of Hybrid Boeing Element (U. S. Patent 6253539)

The four independent design variables chosen for the element used in this study are shown in Figure 4.3A. They are the angle at which the H₂ is directed toward the oxidizer, α , the change in H₂ flow area from a baseline area, ΔHA , the change in O₂ flow area from a baseline area, ΔOA , and the oxidizer post tip thickness, OPTT. The fuel and oxidizer

flow rates are held constant. The independent variable ranges considered in this exercise are shown in Table 4.1.

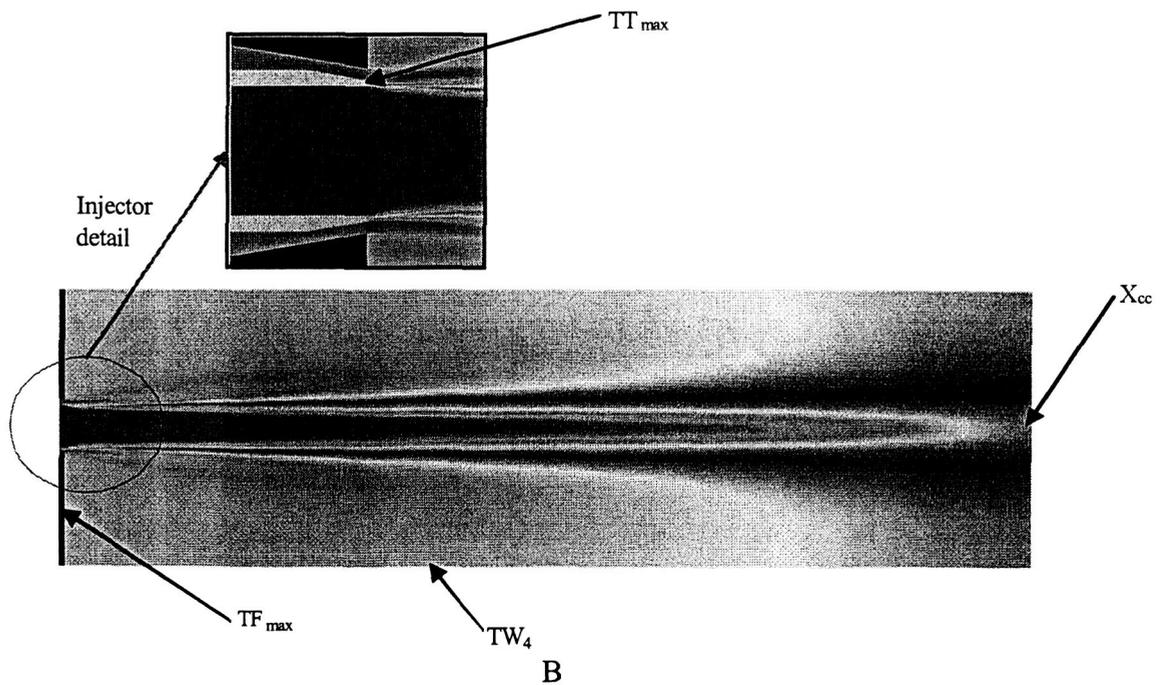
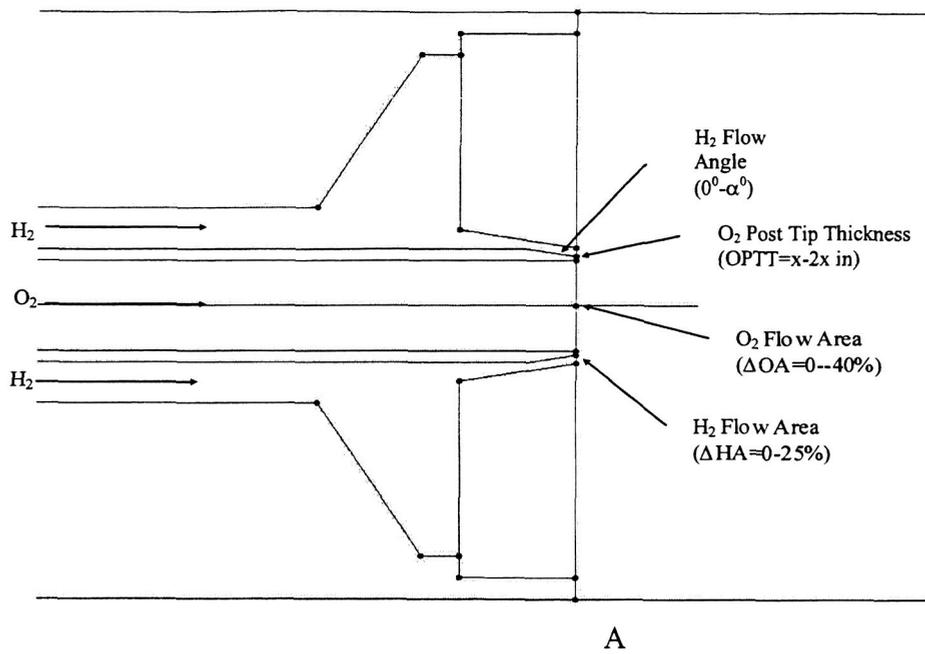


Figure 4.3: Design variables and objectives of the single element rocket injector. A) Design variables and their range. B) Objective functions.

Table 4.1: Range of design variables (α is an acute angle in degrees and x is the thickness of OPTT in inches)

Variable	Minimum		Maximum	
	<i>Actual</i>	<i>Scaled</i>	<i>Actual</i>	<i>Scaled</i>
α	0°	0	α°	1
ΔHA	Baseline	0	Baseline+25%	1
ΔOA	Baseline-40%	0	Baseline	1
OPTT	x in	0	2x in	1

The dependent variables chosen for design evaluation are shown in Figure 4.3B.

They are the maximum injector face temperature, TF_{\max} , the wall temperature at a distance three inches from the injector face, TW_4 , the maximum oxidizer post tip temperature, TT_{\max} and centerline axial location where the combustion is 99% complete, (hereafter referred to as the combustion length) X_{cc} (Figure 4.3B). The three temperatures (calculated as adiabatic wall temperatures in this study) were chosen as indicators of local environments. Lower temperatures would indicate a design that had longer life/survivability due to decreased thermal strain on the part. The combustion length, X_{cc} , was chosen as a measure of performance. Shorter combustion lengths indicate better performance.

Numerical Procedure

A pressure-based, finite difference, Navier-Stokes solver, FDNS500-CVS (Chen, 1989; Wang and Chen, 1990; Chen and Farmer, 1991) is used in this study. The Navier-Stokes equations, the two-equation turbulence model, and kinetic equations are solved. Convection terms are discretized using either a second order upwind, third order upwind or a central difference scheme, with adaptively added second order and fourth order dissipation terms. For the viscous and source terms, second order central difference scheme is used. First order upwind scheme is used for scalar quantities, like turbulence kinetic energy and species mass fractions, to ensure positive values. Steady state is

assumed and an implicit Euler time marching scheme is used for computational efficiency. The chemical species continuity equations represent the $H_2 - O_2$ chemistry. It is represented with the aid of a 7-species and 9-reaction set (Chen, 1989; Wang and Chen, 1990; Chen and Farmer, 1991). The simulation domain and the boundary conditions used in all the CFD cases are shown in Figure 4.4. Because of the very large aspect ratio, both the injector and chamber have been shortened (at the cross hatched areas) for clarity. Both fuel and oxidizer flow in through the west boundary where the mass flow rate is fixed for both streams. The nozzle exit, at the east boundary, is modeled by an outlet boundary condition. The south boundary is modeled with the symmetry condition. All walls (both sides of the oxygen post, the outside of the fuel annulus, the outside chamber wall, and the faceplate) are modeled with the no slip adiabatic wall boundary condition. Each CFD analysis was done on a 200 CPU PC cluster with an AMD Athlon MP 1800 (1.8 GHz) chip and 1 GB RAM. All the cases were run concurrently and took about 5 days.

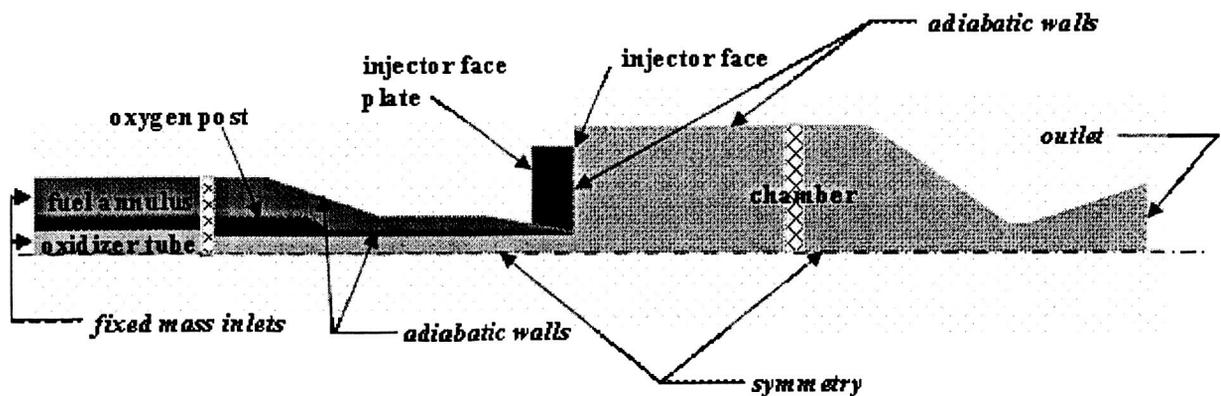


Figure 4.4: Simulation domain and boundary conditions

Design Space

In this study OA (with $n_c = 4$, $q = 3$, $t = 3$ and $\lambda = 2$) is used to generate 54 designs for RSA and testing of the approximation. To test the RSA, 14 of the 54 designs are

selected using cross-validation techniques (Papila, 2001). During the CFD simulations, two of the 40 designs (fitting set) were found to be unacceptable because they exhibited unsteady behaviors while the numerical algorithm used was a steady state model. Hence, the final information included 38 designs for fitting the RSA and 14 to test their predictive capabilities. All the design variables are scaled between zero and one based on their upper and lower bounds. All the objectives obtained from the CFD solutions of the 52 valid designs are scaled between zero and one based on the maximum and minimum values and polynomial-based RSAs generated. Once the RSAs are generated, the scaled objectives are normalized between zero and one based on the maximum and minimum of the generated RSAs, which will be referred to as the normalized objectives in the text. The scaled values are the non-normalized values of the objectives. The fitting and testing designs are shown in Tables 4.2 and 4.3, respectively. It should be noted that when the ΔOA is 1 or 0, the O_2 flow area is reduced by 0% or 40%, respectively, as compared to the baseline area.

Results and Discussion

CFD Analysis

Comparison of two of the evaluated designs serves to illustrate the motivation for combining CFD analyses and an efficient global approximation model during the design process. The scaled independent design variables are shown for the two cases in Table 4.4. In terms of the design space evaluated, these two designs are seen to be quite different. The normalized dependent variables are also shown in Table 4.4 with the temperatures shown in contour plots (Figures 4.5 and 4.6).

Table 4.2: Fitting designs (unacceptable designs are marked in bold).

Case #	α	ΔHA	ΔOA	OPTT
Case 1:	0	0	1	0
Case 2:	0	0	1	0.5
Case 3:	0	0	1	1
Case 4:	0.5	0.5	0	1
Case 5:	1	1	0.5	0
Case 6:	1	1	0.5	0.5
Case 7:	1	1	0.5	1
Case 8:	0	0.5	0.5	0
Case 9:	0.5	1	1	0
Case 10:	0.5	1	1	0.5
Case 11:	0.5	1	1	1
Case 12:	1	0	0	0
Case 13:	1	0	0	0.5
Case 14:	1	0	0	1
Case 15:	0	1	0	0
Case 16:	0	1	0	0.5
Case 17:	0	1	1	1
Case 18:	0.5	0	0.5	0
Case 19:	0.5	0	0.5	1
Case 20:	1	0.5	1	0
Case 21:	1	0.5	1	0.5
Case 22:	1	0.5	1	1
Case 23:	0	1	0.5	0
Case 24:	0	1	0.5	1
Case 25:	0.5	0	1	0
Case 26:	0.5	0	1	1
Case 27:	1	0.5	0	0
Case 28:	1	0.5	0	1
Case 29:	0	0	0	0
Case 30:	0	0	0	0.5
Case 31:	0	0	1	1
Case 32:	0.5	0.5	0.5	0.5
Case 33:	1	1	1	0
Case 34:	1	1	1	1
Case 35:	0	0.5	1	0
Case 36:	0	0.5	1	1
Case 37:	0.5	1	0	0
Case 38:	0.5	1	0	1
Case 39:	1	0	0.5	0
Case 40:	1	0	0.5	1

Table 4.3: Testing designs..

Case #	α	ΔHA	ΔOA	OPTT
Case 41:	0.5	0.5	0	0
Case 42:	0.5	0.5	0	0.5
Case 43:	0	0.5	0.5	0.5
Case 44:	0	0.5	0.5	1
Case 45:	0.5	0	0.5	0.5
Case 46:	0	1	0.5	0.5
Case 47:	0.5	0	1	0.5
Case 48:	1	0.5	0	0.5
Case 49:	0.5	0.5	0.5	0
Case 50:	0.5	0.5	0.5	1
Case 51:	1	1	1	0.5
Case 52:	0	0.5	1	0.5
Case 53:	0.5	1	0	0.5
Case 54:	1	0	0.5	0.5

Table 4.4: Independent and dependent variable (objectives) for Cases X and Y from CFD computations (non-normalized values shown).

Case	α	ΔHA	ΔOA	OPTT	TF_{max}	TW_4	TT_{max}	X_{cc}
X	1	0	0	0	0.998	0.927	0.128	-0.004
Y	0	0.5	0.5	1	0.285	0.395	0.923	0.567

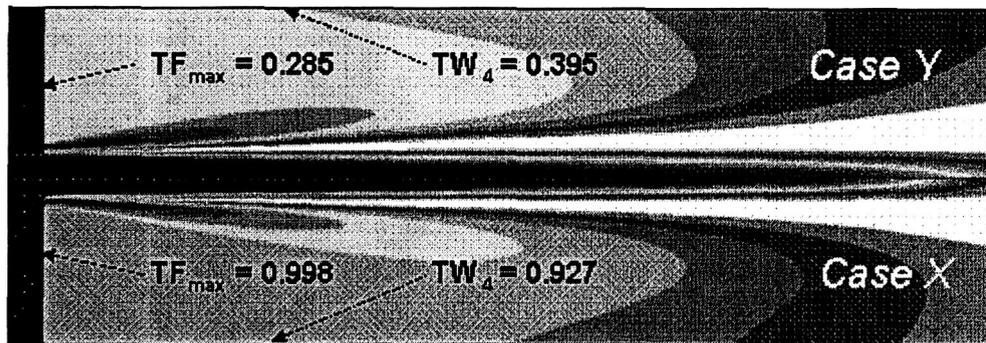


Figure 4.5: Temperature field for Cases X and Y.

The chamber wall and injector face temperatures for Case Y (as seen in Figure 4.5) are low or moderately low, while for Case X, they are high. Figure 4.7 shows a large recirculation zone located between the injector and the chamber wall. This recirculating flow strips hot gases from the flame and causes them to flow back along the chamber wall and injector face. This phenomenon regulates the chamber wall temperature, TW_4 and the injector face temperature, TF_{max} . Figure 4.6 shows that the other life/survivability

indicating variable, the maximum oxidizer post tip temperature, TT_{\max} , has essentially the opposite trend as compared to the other two temperatures.

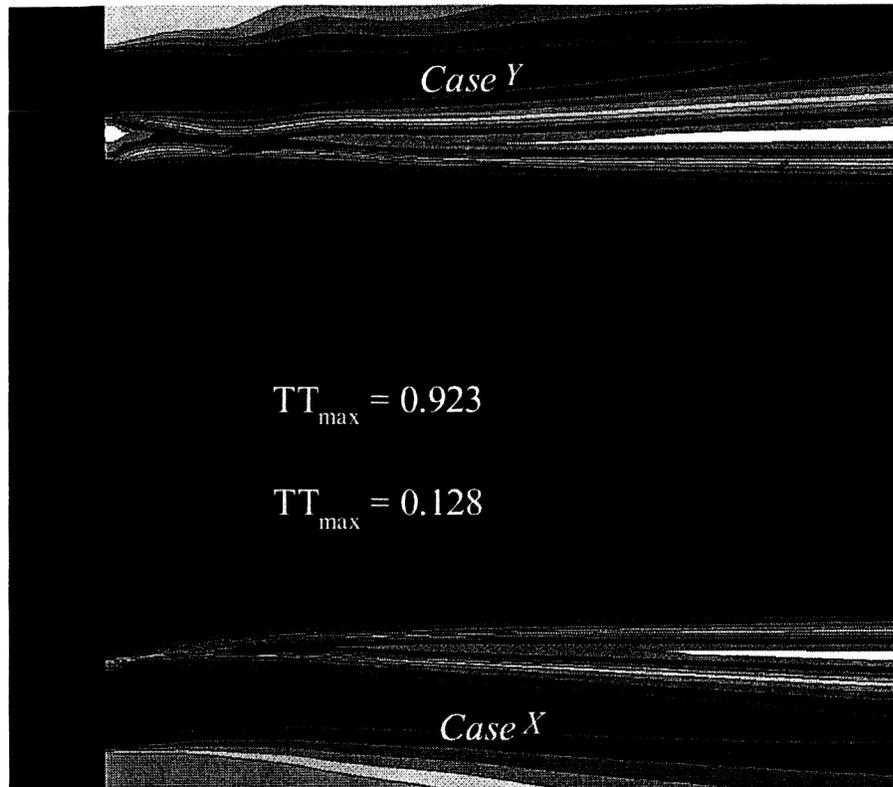


Figure 4.6: Near-injector temperature field for Cases X and Y.

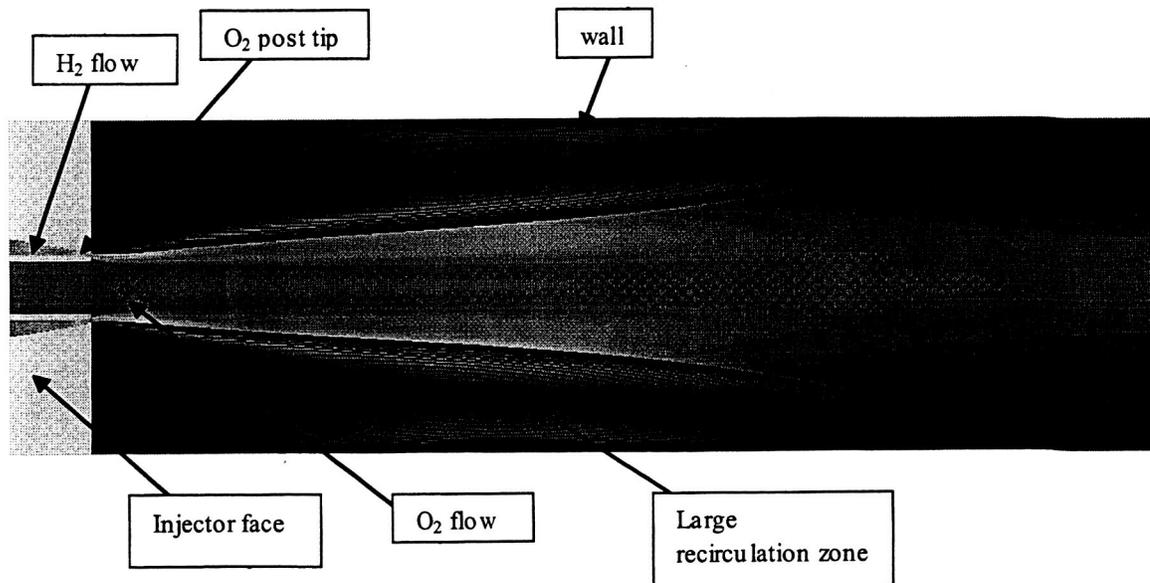


Figure 4.7: Large recirculation zone in the combustion chamber.

The performance indicator, combustion length, X_{cc} is seen (Table 4.4) to be at the minimum for Case X (shorter combustion lengths indicate better mixing elements) and at a moderate level for Case Y. Given these observations, it is clear that the dependent variables exhibit competing trends such that no design will produce the “best” values for all the dependent variables as desired in this study.

These comparisons confirm the past observation that changes in the injector design details have major effects on injector performance and injector-generated environments. Injector designs which address space propulsion goals must be produced by a tool that accounts for performance and multiple, spatially resolved environmental variables. Efficient, validated CFD codes that model sufficient injector physics are necessary to meet these requirements.

Generation of large amounts of complex information by these codes produces the need for a means to manage the data. The injector designer must be able to confidently and efficiently sort through this database to locate an acceptable compromise design. Global sensitivity and approximation tools can guide the designer effectively.

Grid Sensitivity Investigation

Initially the 54 cases identified by DOE were computed on an axi-symmetric geometry with 336×81 nodes. Only 33 out of the 40 fitting cases gave valid results. Results of the remaining seven cases contained unsteady features, which do not represent solutions of the steady state model employed. The RSAs generated with these data for TT_{max} and X_{cc} had R_a^2 values of 0.961 and 0.976, respectively, suggesting a less than desirable fit. On checking the grid distribution in the combustion zone for the 33 cases used, it was determined that the grid resolution was insufficient. After a series of tests

involving addition of grid points in the axial direction in the combustion zone, a 430×81 grid was found to be appropriate and used for the second run of the optimization study. To highlight the grid refinement, a comparison of the grid distributions is shown in Figure 4.8. The final grid was the product of tripling the axial node density in the combustion zone. The thick lines show the initial grid density, while the thin lines show final grid density. Note that, for clarity, only every sixth j -line is shown. New RSAs were generated from new solutions obtained on the fine grid. The new fits for TT_{\max} and X_{cc} had R_a^2 values of 0.989 and 0.995, respectively, representing a considerable improvement over the RSA performance based on the first, coarser grid. This time, only two out of the 40 designs failed to produce valid results. It is to be noted that the R_a^2 values for TF_{\max} and TW_4 are 0.999 for both the initial and final grid. This experience indicates that in addition to facilitating design optimization, the RSM can also help address the adequacy of the CFD solution accuracy. It offers insight into potential problems, based on the statistical regressions, from which the computations can be refined, thus improving the fidelity of the individual and collective databases. While this approach does not guarantee universally satisfactory outcomes, it does suggest clear directions to assess the critical area of data quality.

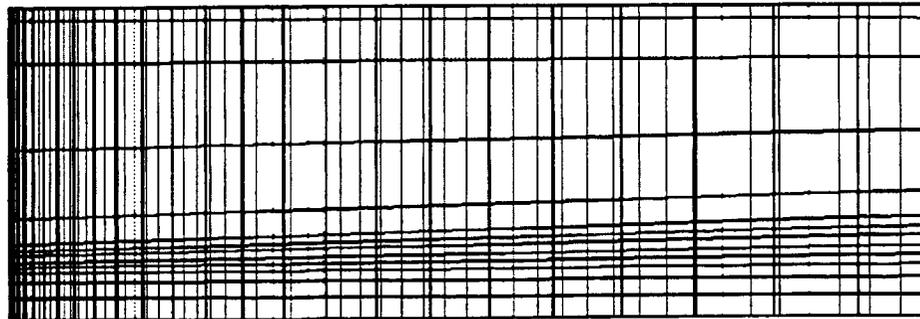


Figure 4.8: Comparing the unrefined (336×81) {thick lines} and refined (430×81) {thin lines} grids.

Response Surface Generation

In the following, data for each design variable from the 38 acceptable fitting cases were used to generate the RSAs. Both full and reduced quadratic polynomials are generated. Table 4.5 identifies σ_a and σ for the four objective functions and different polynomials generated. The full quadratic model is consistent in performance in terms of both σ_a and σ . The reduced quadratic models either have a poorer value of σ or offer only marginal improvement over the full response surface model. Since there is no appreciable improvement by reducing the fits, there may be noise in the data or the quadratic models (both full and reduced) do not sufficiently represent the data.

Table 4.5: Performance of full and reduced quadratic RSAs for the four objective functions (non-normalized values used).

		Full quadratic	Reduced quadratic
TF _{max}	Number of observations	38	38
	σ_a	0.00566	0.00546
	σ (14 points)	0.00460	0.00463
	Mean	0.495	0.495
TW ₄	Number of observations	38	38
	σ_a	0.00803	0.00795
	σ (14 points)	0.00669	0.00799
	Mean	0.514	0.514
TT _{max}	Number of observations	38	38
	σ_a	0.0413	0.0401
	σ (14 points)	0.0396	0.0382
	Mean	0.560	0.560
X _{cc}	Number of observations	38	38
	σ_a	0.0205	0.0197
	σ (14 points)	0.0178	0.0186
	Mean	0.497	0.497

Comparing the full quadratic model predictions for the fitting cases to the CFD results of the various objectives, the variations for TF_{max}, TW₄ and X_{cc} were found to be

negligible (Figures 4.9A, 4.9B and 4.9D), suggesting no need for further improvement. However, a large number of points lie away from the best fit in the plot of TT_{\max} (Figure 4.9C).

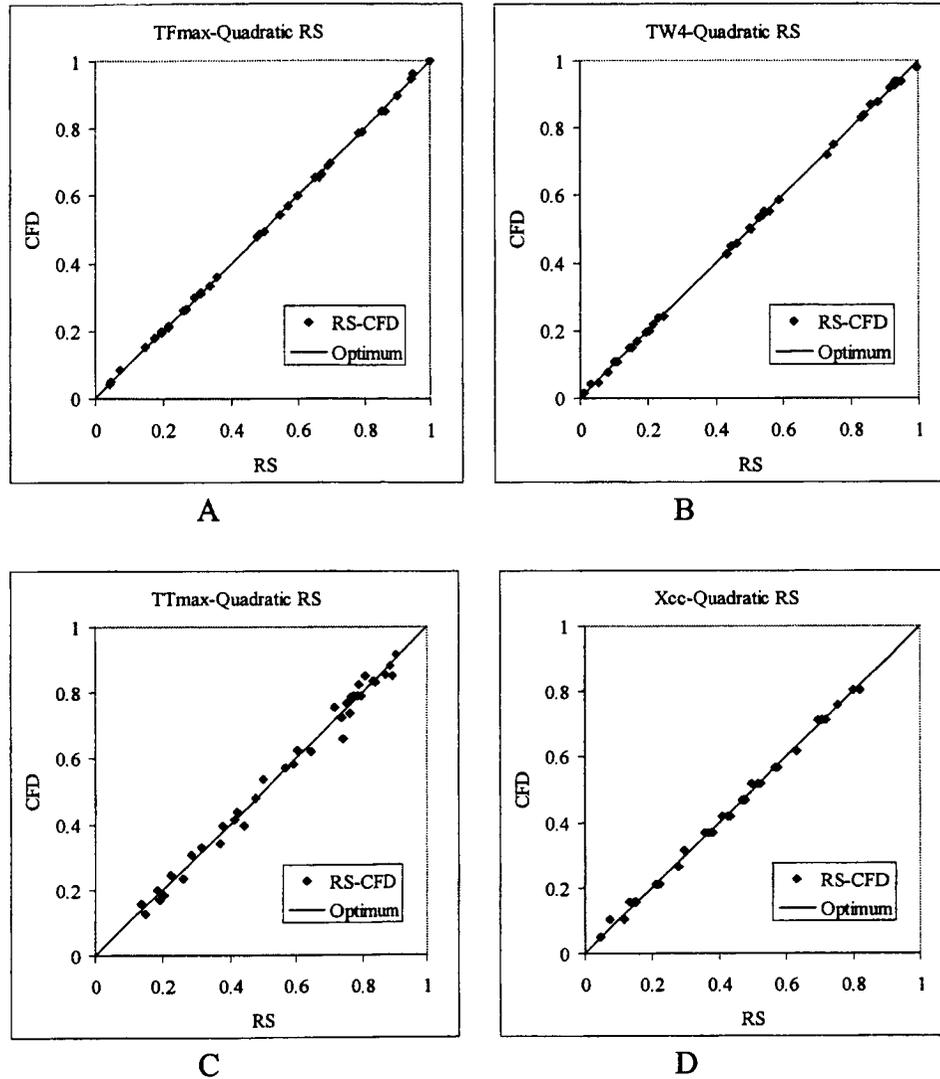


Figure 4.9: Comparison between the best fit possible and as predicted by quadratic response surface. Optimum refers to the case when RSA and CFD values are identical. RS-CFD represents the value as for the current case (normalized values shown). A) TF_{\max} . B) TW_4 . C) TT_{\max} . D) X_{cc} .

Based on this observation, a cubic model is generated for TT_{\max} . A full cubic fit in a 4-design variable model requires a minimum of 35 designs points. To obtain a good fit,

the number of design points should be considerably larger than the required number. Since there are only 38 design points available from the fitting set, the testing set is also included in the fitting set. The $PRESS_{rms}$ is used to estimate the performance of the generated RSA along with the σ_a . Using the 52 design points, a full cubic was generated. The values of σ_a and $PRESS_{rms}$ were 0.0348 and 0.0598, respectively. The difference between the two measures of error is noticeable. Hence, a reduced cubic model is generated with the available design points. This improves the fit with values for σ_a and $PRESS_{rms}$ being 0.0303 and 0.0388, respectively. Table 4.6 compares the performance of the full quadratic and the reduced cubic models for TT_{max} . The reduced cubic model is seen to perform better statistically than the quadratic model. Hence, this cubic model is used for TT_{max} in the optimization studies that follow. The RSAs for all four objectives are shown as Eqs. (4.1)-(4.4). These RSAs can then be used for sensitivity and optimization study. The RSAs are based on the scaled values of the design variables and objectives.

Table 4.6: Performance of RSAs for the TT_{max} . Reduced cubic RSA has 21 coefficients (non-normalized values used).

		Full quadratic	Reduced cubic
TT_{max}	Number of observations	38	52
	σ_a	0.0413	0.0303
	$PRESS_{rms}$	0.0521	0.0388
	Mean	0.560	0.591

$$\begin{aligned}
TF_{max} = & 0.692 + 0.477(\alpha) - 0.687(\Delta HA) - 0.080(\Delta OA) - 0.0650(OPTT) - 0.167(\alpha)^2 - \\
& 0.0129(\Delta HA)(\alpha) + 0.0796(\Delta HA)^2 - 0.0634(\Delta OA)(\alpha) - 0.0257(\Delta OA)(\Delta HA) + \\
& 0.0877(\Delta OA)^2 - 0.0521(OPTT)(\alpha) + 0.00156(OPTT)(\Delta HA) + 0.00198(OPTT)(\Delta OA) + \\
& 0.0184(OPTT)^2.
\end{aligned} \tag{4.1}$$

$$\begin{aligned}
TW_4 = & 0.758 + 0.358(\alpha) - 0.807(\Delta HA) + 0.0925(\Delta OA) - 0.0468(OPTT) - 0.172(\alpha)^2 + \\
& 0.0106(\Delta HA)(\alpha) + 0.0697(\Delta HA)^2 - 0.146(\Delta OA)(\alpha) - 0.0416(\Delta OA)(\Delta HA) + \\
& 0.102(\Delta OA)^2 - 0.0694(OPTT)(\alpha) - 0.00503(OPTT)(\Delta HA) + 0.0151(OPTT)(\Delta OA) + \\
& 0.0173(OPTT)^2.
\end{aligned} \tag{4.2}$$

$$\begin{aligned}
TT_{\max} = & 0.370 - 0.205(\alpha) + 0.0307(\Delta HA) + 0.108(\Delta OA) + 1.019(OPTT) - 0.135(\alpha)^2 + \\
& 0.0141(\Delta HA)(\alpha) + 0.0998(\Delta HA)^2 + 0.208(\Delta OA)(\alpha) - 0.0301(\Delta OA)(\Delta HA) - \\
& 0.226(\Delta OA)^2 + 0.353(OPTT)(\alpha) - 0.0497(OPTT)(\Delta OA) - 0.423(OPTT)^2 + \\
& 0.202(\Delta HA)(\alpha)^2 - 0.281(\Delta OA)(\alpha)^2 - 0.342(\Delta HA)^2(\alpha) - 0.245(\Delta HA)^2(\Delta OA) + \\
& 0.281(\Delta OA)^2(\Delta HA) - 0.184(OPTT)^2(\alpha) - 0.281(\Delta HA)(\alpha)(\Delta OA)
\end{aligned} \tag{4.3}$$

$$\begin{aligned}
X_{cc} = & 0.153 - 0.322(\alpha) + 0.396(\Delta HA) + 0.424(\Delta OA) + 0.0226(OPTT) + 0.175(\alpha)^2 + \\
& 0.0185(\Delta HA)(\alpha) - 0.0701(\Delta HA)^2 - 0.251(\Delta OA)(\alpha) + 0.179(\Delta OA)(\Delta HA) + \\
& 0.0150(\Delta OA)^2 + 0.0134(OPTT)(\alpha) + 0.0296(OPTT)(\Delta HA) + 0.0752(OPTT)(\Delta OA) + \\
& 0.0192(OPTT)^2
\end{aligned} \tag{4.4}$$

Optimization Process

The generated RSA are used to conduct an optimization exercise and to study the relationship between the design variables and the objectives that are indicators of life/survivability and performance. Also, the ability to accommodate design features that promote extended life/survivability in a design while maintaining reasonable performance is explored. Three separate optimization studies, using the approach of desirability functions as explained in chapter 3, are presented below. First, single-objective minimizations are shown. Secondly, multi-objective optimizations are performed with equal weights. Finally, the multi-objective optimizations are conducted with variable weights. The obtained optimum solutions are compared with CFD

computations. Since the objectives are scaled to $O(1)$, the error measures have to be scaled accordingly to estimate the accuracy of the obtained solutions. In terms of the actual values the error for an objective is defined as

$$error = \frac{|y_{CFD} - y_{RS}|}{y_{CFD}} \quad (4.5)$$

where y_{CFD} is the solution obtained from the CFD analyses and y_{RS} is the prediction of the RSA. Using simple mathematics, not shown here, the error in the scaled variables can be written as

$$error = \frac{|\bar{y}_{CFD} - \bar{y}_{RS}|}{\bar{y}_{CFD} + K} \quad (4.6)$$

where the bar represents the scaled values, and K is defined as

$$K = \frac{y_{min}}{y_{max} - y_{min}} \quad (4.7)$$

Here y_{min} and y_{max} are the actual minimum and maximum values, respectively, based on the available set of fitting and testing data for that objective from the CFD analyses. In the dissertation, no bar is used for the notations used to represent the scaled design variables and objectives to avoid any confusion. Non-normalized values of the objectives refer to the scaled values and the normalized values refer to the re-scaled values of the objectives based on the maximum and minimum of the RSAs. This is to make some of the plots in the result section more meaningful.

Single-objective optimization

The purpose of this effort is twofold. First, the goal is to verify the performance of the optimization methodology in locating the minimum values for single objectives in the chosen design space. This verification is straightforward and necessary, but not sufficient

to conclude that the technique is useful for injector design. Table 4.7 shows the results of optimizing (here, minimizing) each objective separately. The numbers in parentheses in Table 4.7 indicate the weights applied during the optimization process. Here, a weight of one means that objective was included while a weight of zero means that objective was excluded. Based on the normalized values of the objectives the minimum value for each is necessarily 0. The optimizer found the correct value for each of the four cases.

Table 4.7: Minimizing individual objectives. Value in parenthesis (1) indicates which objective function is minimized (normalized values shown).

Opt-Case	α	ΔHA	ΔOA	OPTT	TF_{max}	TW_4	TT_{max}	X_{cc}
1	0	1	0.592	1	0.0 (1)	0.0725 (0)	0.914 (0)	0.769 (0)
CFD					-0.00207	0.0656	0.936	0.758
Error (%)					0.11	0.08	0.70	0.25
2	0	1	0	1	0.0309 (0)	0.0 (1)	1.0 (0)	0.440 (0)
CFD					0.091	0.0461	0.911	0.568
Error (%)					0.90	0.57	2.84	2.93
3	1	0	1	0	0.944 (0)	0.976 (0)	0.0 (1)	0.153 (0)
CFD					0.943	0.969	0.103	0.158
Error (%)					0.01	0.08	4.46	0.12
4	0.917	0	0	0	0.987 (0)	0.926 (0)	0.182 (0)	0.0 (1)
CFD					0.981	0.919	0.119	-0.004
Error (%)					0.08	0.08	2.69	0.12

Secondly, this process is helpful in understanding the injector operational influences via trend identification and variable groupings. The results from Table 4.7 are shown graphically in Figure 4.10 to facilitate the discussion. It was shown earlier that the flow entrained in the large recirculation zone (Figure 4.7) regulated both the maximum temperature on the injector face, TF_{max} and the chamber wall temperature, TW_4 . The

results from Opt-Cases 1 and 2 support this conclusion. Minimization of TF_{\max} very nearly minimizes TW_4 and vice versa. Not surprisingly, the designs for the two cases are also quite similar. Both designs are shear coaxial ($\alpha = 0$) with the hydrogen flow area, ΔHA , and the oxidizer post tip thickness, $OPTT$, at their maximum values. Table 4.7 shows that ΔOA is the only inconsistent variable in the two designs. In terms of the other objectives, when either TF_{\max} or TW_4 is minimized, the maximum oxidizer post tip temperature, TT_{\max} , is high. The resulting moderate-to-long combustion lengths, X_{cc} , are consistent with the relatively slow mixing expected from a shear coaxial element.

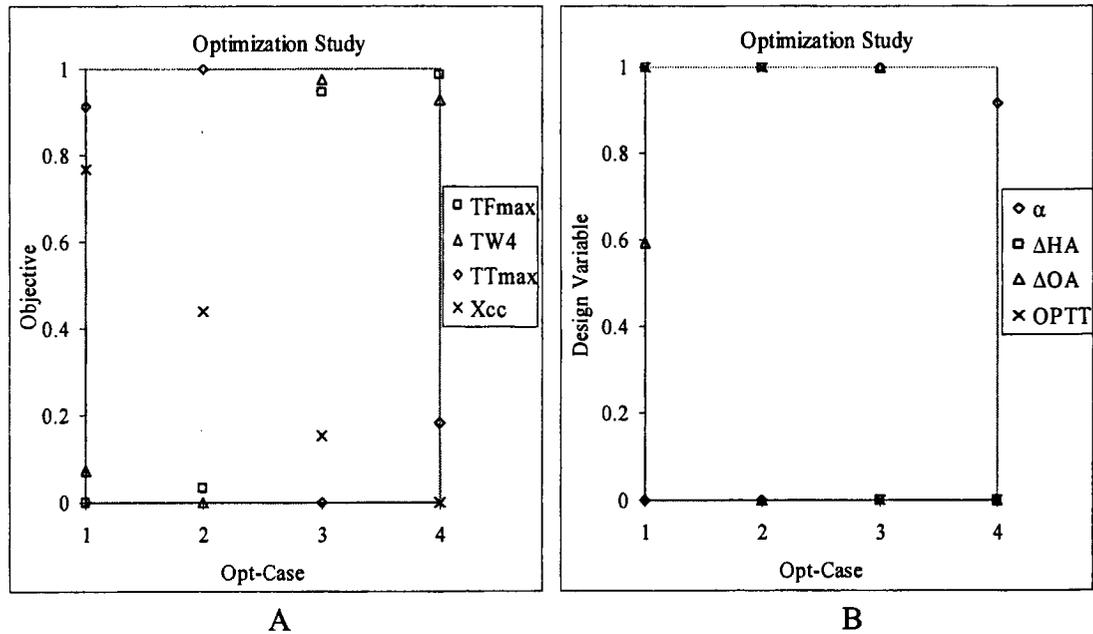


Figure 4.10: Minimization of different objectives. (Case 1: TF_{\max} , Case 2: TW_4 , Case 3: TT_{\max} , Case 4: X_{cc} . Normalized values shown). A) Objectives. B) Design variables.

Reference to Opt-Cases 3 and 4 in Table 4.7 and Figure 4.10 also suggests a correlation between TT_{\max} and X_{cc} , although not as tight as the one for TF_{\max} and TW_4 . When TT_{\max} is minimized, X_{cc} is low and vice versa. Further investigation needs to be done to completely understand the physics that underlies this correlation. Here, both

designs are impinging-like with the hydrogen flow angle, α , at or near its maximum value and ΔHA and OPTT at their minimum values in the chosen design space. Again, Table 4.7 shows that ΔOA is the only inconsistent variable between the two cases. Both minimizations result in very high values for TF_{\max} and TW_4 . Not surprisingly, the impinging elements represented by the two designs yield significantly shorter combustion lengths than the shear coaxial designs.

The trends for α , ΔHA and OPTT are consistent between the two pairs of dependent variables but ΔOA varies among the four cases. With the other design variables set at the optimum design levels, Figure 4.11A shows the variation of TF_{\max} and TW_4 with ΔOA . A similar plot for TT_{\max} and X_{cc} is shown in Figure 4.11B. The maximum injector face temperature, TF_{\max} , is least sensitive to ΔOA . It is also the only objective to exhibit a minimum value in the interior of the design space. This finding suggests that expanding the design space could result in more robust designs for the multi-objective optimization. The trends for TW_4 and X_{cc} are similar to each other, with ΔOA zero for both cases. The trend for TT_{\max} relative to ΔOA is opposite.

Table 4.7 and Figure 4.10 show the resulting design is different for each of the four single-objective optimizations. These results indicate that designing robust injectors demands consideration of all the independent variables together. Figure 4.10 clearly shows the competing design trends. Thus, meeting a set of design requirements will require a compromise design.

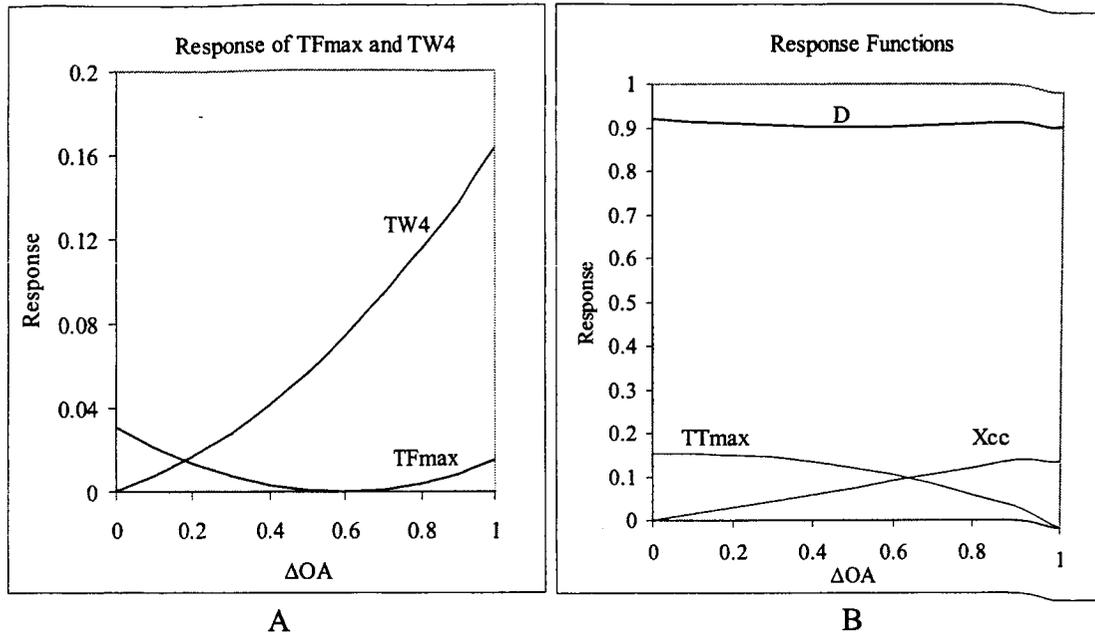


Figure 4.11: Variation of objectives with respect to ΔOA for fixed α , ΔHA and $OPTT$. (normalized values shown and D is the desirability function. All objectives are equally weighed in the composite function). A) TF_{max} and TW_4 for $\alpha=0$, $\Delta HA=1$ and $OPTT=1$. B) TT_{max} and X_{cc} for $\alpha=1$, $\Delta HA=0$ and $OPTT=0$.

Multi-objective optimization

To concurrently evaluate component life/survivability and performance considerations, a multi-objective optimization study is carried out. Starting with performance, X_{cc} , as most of the injector design tools do, the objectives influencing thermal environments are added one at a time to study the effect on the resulting optimum designs. These optimum designs are presented in Table 4.8 and Figure 4.12 where Opt-Case 4, with X_{cc} minimized is repeated as the starting point. The design for this case is an impinging element ($\alpha = 0.917$) with minimum flow areas and the thinnest oxidizer post tip. The consequences of this design are a minimum X_{cc} , a low TT_{max} and very high values of TF_{max} and TW_4 .

When TT_{max} is minimized along with X_{cc} in Opt-Case 5, the optimum design does not change significantly from that in Opt-Case 4. The hydrogen flow angle increases

form 0.917 to 1.0. The values of ΔHA , ΔOA and OPTT remain unchanged from Opt-Case 4. The combustion length, X_{cc} , is unchanged as compared to Opt-Case 4, whereas TT_{max} is marginally improved from 0.181 to 0.152. The other thermal objectives remain at very high levels. Recall from Table 4.7 that ΔOA was 1.0 for the single-objective optimization of TT_{max} .

Table 4.8: Study of effect of life/survivability on performance. Value in parenthesis indicates the weighting on the objective functions (normalized values shown).

Opt-Case	α	ΔHA	ΔOA	OPTT	TF_{max}	TW_4	TT_{max}	X_{cc}
4	0.917	0	0	0	0.987 (0)	0.926 (0)	0.182 (0)	0.0 (1)
CFD					0.981	0.919	0.119	-0.004
Error (%)					0.08	0.08	2.69	0.12
5	1	0	0	0	1.0 (0)	0.928 (0)	0.151 (1)	0.00097 (1)
CFD					0.998	0.927	0.128	-0.004
Error (%)					0.03	0.01	1.00	0.14
6	1	1	0	0	0.376 (1)	0.224 (0)	0.155 (1)	0.279 (1)
CFD					0.369	0.214	0.252	0.264
Error (%)					0.10	0.12	3.93	0.38
7	1	1	0	0	0.376 (1)	0.224 (1)	0.155 (1)	0.279 (1)
CFD					0.369	0.214	0.252	0.264
Error (%)					0.10	0.12	3.93	0.38

More insight regarding the optimum design can be gained by visualizing Figure 4.11B. Although the individual TT_{max} and X_{cc} drive the design towards the opposite ends of the range of ΔOA , the composite desirability function, D , has marginal variation with respect to ΔOA . The optimizer picks the value of ΔOA that gives the maximum value of the desirability function, D . The optimum design at this point is affected mostly by the

other design variables. This shows the benefits of using a global optimization procedure, which helps identify the trend of the composite function over the design space even when the individual objectives have opposing trends.

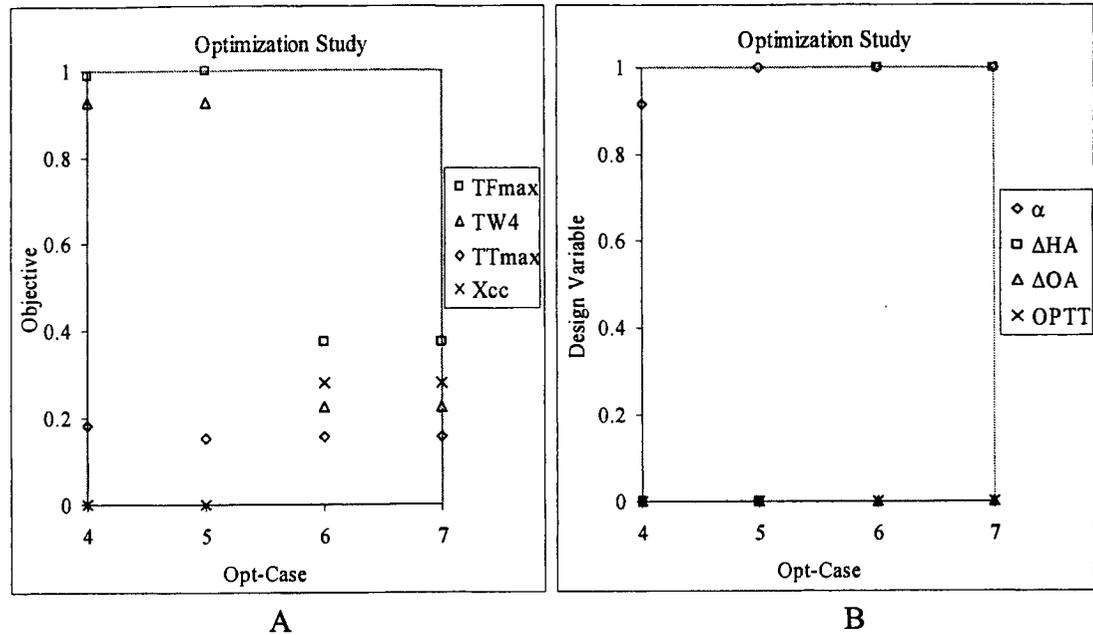


Figure 4.12: Composite minimization of objectives with different weightings. (Case 4: (0,0,0,1), Case 5: (0,0,1,1), Case 6: (1,0,1,1), Case 7: (1,1,1,1)). The values in parenthesis indicate weights for (TF_{max} , TW_4 , TT_{max} , X_{cc}). Normalized values shown). A) Objectives. B) Design variables.

Opt-Case 6 minimizes TF_{max} simultaneously with TT_{max} and X_{cc} . In terms of the design variables, ΔHA has now shifted from 0 to 1, while the other three remain at the same values as in Opt-Case 5. This shift in ΔHA is consistent with the single-objective minimization of TF_{max} shown as Opt-Case 1 in Table 4.7. This single change in the design produces dramatic changes in the objectives. As desired, the value of TF_{max} has decreased significantly from 1.0 to 0.376. The concurrent large drop in the value of TW_4 is consistent with the earlier conclusion linking TF_{max} and TW_4 . The oxygen post tip temperature, TT_{max} , remains essentially unchanged. The increase in X_{cc} from 0 to 0.279 is a negative impact of the design change. Figure 4.13 sheds more light on the situation.

Figure 4.13A plots the individual objectives as a function of ΔHA . Figure 4.13B is similar, with the individual objectives plotted as a function of ΔOA . These figures clearly illustrate that both TF_{max} and TW_4 are considerably more sensitive to ΔHA than ΔOA . Accordingly, the optimizer uses the hydrogen flow area to most efficiently regulate TF_{max} . Figure 4.13A also shows the positive slope of X_{cc} relative to ΔHA , which is responsible for the fairly large performance drop seen in this design.

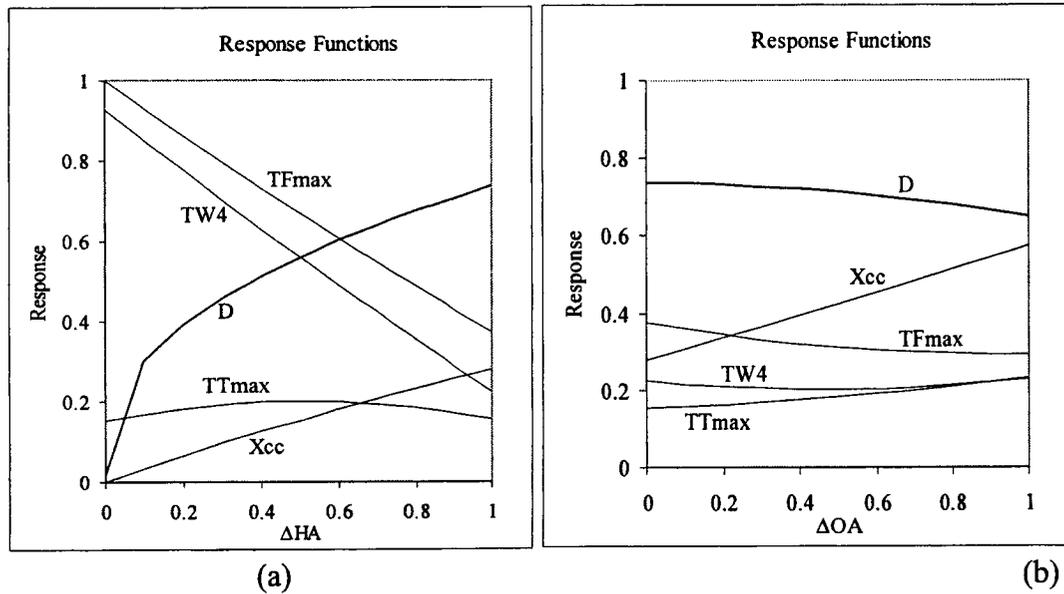


Figure 4.13: Variation of objectives with respect to ΔHA or ΔOA with other design variables fixed. (normalized values shown and D is the desirability function. All objectives are equally weighed in the composite function). A) TF_{max} , TW_4 , TT_{max} and X_{cc} , with respect to ΔHA for $\alpha=1$, $\Delta OA=0$ and $OPTT=0$. B) TF_{max} , TW_4 , TT_{max} and X_{cc} , with respect to ΔOA for $\alpha=1$, $\Delta HA=1$ and $OPTT=0$

Opt-Case 7 adds the final objective, TW_4 . Table 4.8 shows that addition of TW_4 has no effect on the design and consequently no effect on any of the objectives. The chamber wall temperature, TW_4 , has previously been shown to be linked with TF_{max} , so this result is not surprising.

The injector design resulting from inclusion of all the objectives in the optimization process (Opt-Case 7) is different from Opt-Case 4 where only the performance indicator,

X_{cc} was optimized. In the design space evaluated for this effort, ΔHA has a very strong effect on the system, especially for TF_{max} and TW_4 . Reference to Figure 4.13 shows that at the zero value for both ΔHA and ΔOA , X_{cc} is still decreasing. Performance could probably be further improved (i.e., X_{cc} shortened) by enlarging the design space to include smaller values of ΔHA and ΔOA . In the process of designing a real injector, the large drop in performance affected by the consideration of TF_{max} and TW_4 would probably require a compromise design with certain variables weighted more heavily than others.

To further probe the interplay between injector performance and component life/survivability, a composite optimization study is conducted with varying weights on the individual objective functions embodied by the composite desirability function. This is a functionality that the new design optimization methodology must possess. The designer must be able to weight, or favor, one or more dependent variables to have maximum flexibility in addressing design requirements. The use of geometric mean and desirability functions is an approach which addresses such a requirement. Additionally MOGA have also been shown to work well for such problems. The results of the MOGA will be presented in the later sections of this chapter. The results of the current study are shown in Table 4.9 and Figure 4.14. Reference to Table 4.9 (the numbers in parenthesis indicate the weight in the composite desirability function for that variable) shows that the designs suggested by Opt-Case 8 and Opt-Case 10 are similar. In Opt-Case 8 the life/survivability influencing objectives TF_{max} , TW_4 , and TT_{max} are weighted by a 2:1 ratio over the performance indicator (X_{cc}). Opt-Case 10 is the opposite, with performance having a 2:1 weighting over the life/survivability objectives. Reference to Tables 4.8 and

4.9 shows that the design variables and objectives for these two cases are almost identical to those in Opt-Case 7, where all four objectives are weighted equally. Figure 4.13B shows the composite desirability function D , for Opt-Case 7, to be reasonably flat as a function of ΔOA . Thus, small weightings have little or no effect on the injector design.

Table 4.9: Study of influence of life/survivability and performance objectives on each other. Value in parenthesis indicates the weighting on the objective functions (normalized values shown).

Opt-Case	α	ΔHA	ΔOA	OPTT	TF_{\max}	TW_4	TT_{\max}	X_{cc}
8	1	1	0.192	0	0.346 (1)	0.210 (1)	0.163 (1)	0.334 (0.5)
CFD					0.343	0.200	0.185	0.326
Error (%)					0.04	0.12	0.91	0.22
9	0	1	0.497	0	0.0451 (5)	0.0823 (5)	0.471 (5)	0.627 (0.1)
CFD					0.0401	0.0767	0.404	0.613
Error (%)					0.08	0.07	2.53	0.32
10	1	1	0	0	0.376 (0.5)	0.224 (0.5)	0.155 (0.5)	0.279 (1)
CFD					0.369	0.214	0.252	0.264
Error (%)					0.10	0.12	3.93	0.38
11	0.612	0	0	0	0.919 (0.1)	0.898 (0.1)	0.282 (0.1)	0.0132 (5)
CFD					0.911	0.890	0.361	0.0070
Error (%)					0.10	0.09	3.10	0.16

The other two cases shown in Table 4.9, Opt-Case 9 and Opt-Case 11, have relative weightings of 50:1 and 1:50, respectively for life/survivability (TF_{\max} , TW_4 , and TT_{\max}) and performance indicators (X_{cc}). For Opt-Case 9, the design tends toward the cases where TF_{\max} and TW_4 were individually minimized. The exception is that OPTT is equal to zero, which is required to minimize TT_{\max} . For Opt-Case 11, the resulting design tends toward Opt-Case 4 where X_{cc} is minimized. Even with this strong weighting, the effect of

including TF_{max} and TW_4 is felt with the value of α equal to 0.612. When X_{cc} is minimized by itself, α is equal to 0.917.

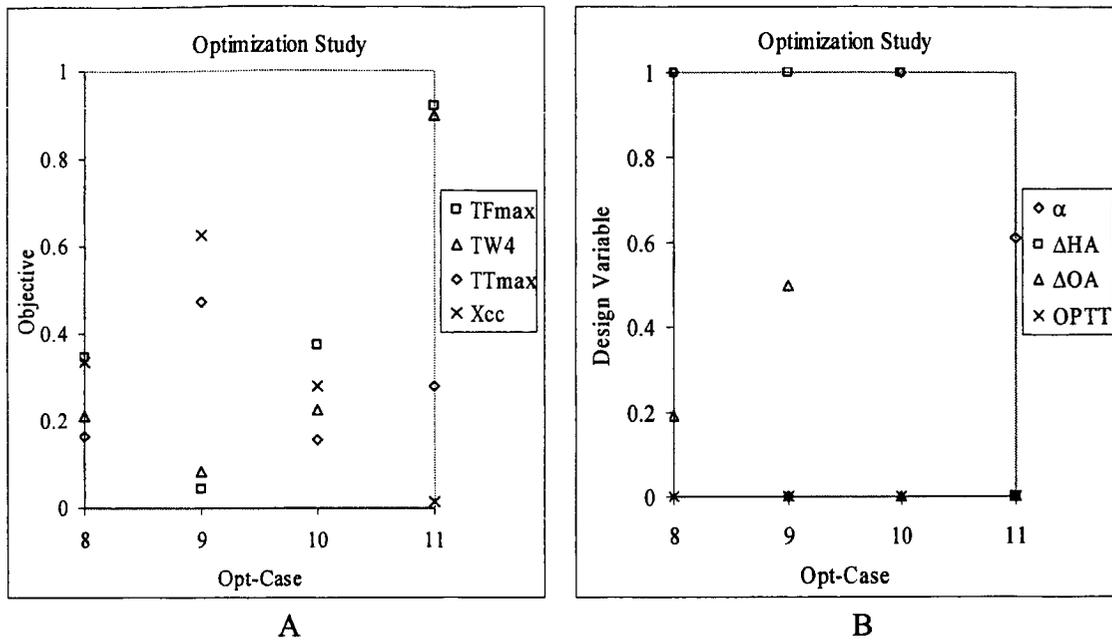


Figure 4.14: Composite minimization of objectives with different weightings. (Case 8: (1,1,1,0.5), Case 9: (5,5,5,0.1), Case 10: (0.5,0.5,0.5,1), Case 11: (0.1,0.1,0.1,5). The values in parenthesis indicate weights for (TF_{max} , TW_4 , TT_{max} , X_{cc} . normalized values shown). A) Objectives. B) Design variables.

Figure 4.15 shows the joint desirability function, D , for Opt-Case 9 (with a weighting of 50:1 in favor of life/survivability over performance), to be fairly flat. Accordingly, small weightings have little effect on the design. Significant weightings must be applied to push the design very far toward either life/survivability or performance. Opt-Case 11 has good performance and a low injector tip temperature. However, the chamber wall and injector face temperatures are very high. In an actual design, if this level of performance was required, active cooling could be required for the chamber wall and injector face.

Additional CFD solutions were executed to confirm the optimum designs obtained from RSA for all 11 Opt-Cases. These results are shown in Tables 4.7, 4.8 and 4.9. The

objective error, as defined by Eq. (4.5), is also shown for each case. The error is on the order of four percent or less in the case of TT_{\max} . The error for the other three objectives is less than one percent. The larger discrepancy in TT_{\max} is likely due to the steady state assumption made in the CFD analyses for this effort. The injector problem is actually unsteady.

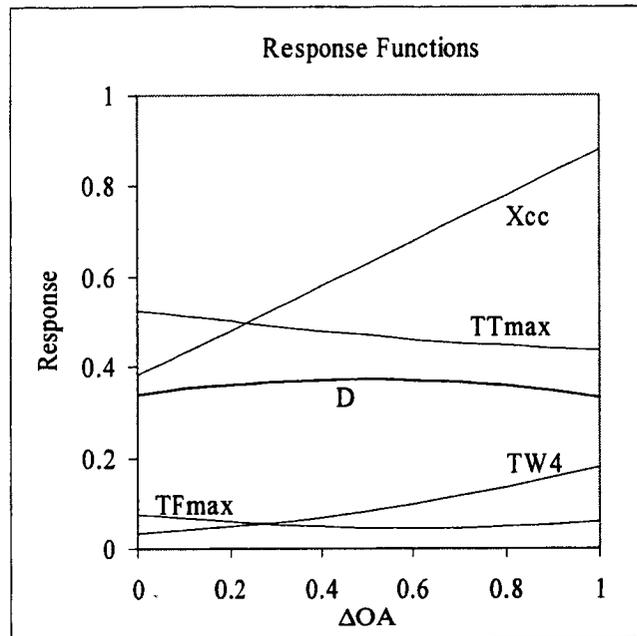


Figure 4.15: Variation of TF_{\max} , TW_4 , TT_{\max} and X_{cc} , with respect to ΔOA for $\alpha=0$, $\Delta HA=1$ and $OPTT=0$ (normalized values shown and D is the desirability function. Case 9: Temperatures weighted over performance in the ratio of 50:1).

Preliminary Observations

Based on the preliminary optimization studies specific observations can be made.

Single-objective optimization. The optimizer reliably locates single objective minimum values. Minimization of the individual objectives yields a different injector design. This establishes the fact that designing an efficient long life/survivability injector requires concurrent evaluation of all the relevant design variables.

For the current study,

1. The four objectives, based on the design obtained during their individual minimization, largely fall into two groups: (TF_{\max}, TW_4) and (TT_{\max}, X_{cc}) . However, there are differences between them. In each group, the responses of the two design objectives to ΔOA are different. The observation also indicates that the three life/survivability-related objectives require compromises between design variables.
2. Minimizing TF_{\max} and TW_4 leads to a design with α equal to zero (shear coaxial element), maximum fuel flow area and thickest post tip. This design also yields moderate to poor performance due to the slow mixing across the shear layer.
3. Minimizing TT_{\max} and X_{cc} results in an impinging-like design with α equal to one. It also has the minimum fuel flow area and the thinnest post tip thickness. This design performs well, but has very high wall and injector face temperatures.

Multi-objective optimization. The injector design, when multiple objectives are included, is different from any of the single objective minimizations. For example, although the individual objectives, TT_{\max} and X_{cc} drive the design towards the opposite ends of the range of ΔOA , the composite desirability function accounting for all their effects exhibits only marginal variation with respect to it. The optimum design is affected mostly by other design variables.

One can clearly see the benefit of using a global optimization procedure, which helps identify and interpret the trend of the composite function over the design space, especially when the individual objectives have opposing patterns.

For the current study the following specific observations can be made.

- Equal weights
 1. The design with all 4 objectives included (Opt-Case 7) is still an impinging element with low to moderate temperatures, but marginal performance.
 2. Figure 4.13 indicates that lowering either propellant flow area beyond the current limit would probably decrease X_{cc} and thus increase performance. Lowering the oxidizer area would probably have less adverse effect on TF_{\max} and TW_4 .

- Unequal weights
 1. With modest weights on either the performance (X_{cc}) or life/survivability (TF_{max} , TW_4 and TT_{max}) the design does not change appreciably.
 2. Opt-Case 11 (with a large emphasis on performance) gives very good performance, modest TT_{max} , but very high values of TT_{max} and TW_4 . If enlarging the design space does not help, active cooling may be required.

Sensitivity and Trade-Off Analysis

The analysis is divided into two parts. Firstly, the global analysis is carried out where the entire design space is explored to estimate the sensitivity of the objectives to the design variables. Following this the POF is explored to understand the trade-offs between the objectives and also the different design trends.

Global analysis

The global analyses addresses, both the sensitivity of objective variability to design variables and the interaction between objectives over the complete design space. The global sensitivity indices are computed using the variance-based non-parametric approach proposed by Sobol (1993) and described in chapter 3. The code written using Matlab (2002) was validated using a well-known benchmark problem (Mckay, 1997). Table 4.10 summarizes the results of this study and lists the essential and non-essential design variables with respect to individual objective variability. A design variable is considered essential if it is responsible for at least 5% of the objective variability.

Figure 4.16 shows the percentage of main factor (S_i) contribution of different design variables to individual objective variabilities. The variability of TF_{max} is largely influenced by ΔHA and moderately by α (Figure 4.16A). The effect of the other design variables is marginal suggesting that they are non-essential and in principle could be fixed. The variability of TW_4 is considerably influenced only by ΔHA (Figure 4.16B).

TT_{\max} is influenced considerably by OPTT and marginally by α (Figure 4.16C). For X_{cc} , ΔHA , ΔOA and α have considerable influence (Figure 4.16D). The total sensitivity indices (S_i^{total}) were computed and compared with the main factors (S_i) and it was found that the contributions of the cross-interactions among the design variables to the objectives variability were negligible.

Table 4.10: List of essential (\checkmark) and non-essential (\times) variables for each objective and the mean errors between the modified RSA and original RSA. An essential variable accounts for at least 5% of the objective's variability.

Objective	Design Variables					Mean Error (%)
		α	ΔHA	ΔOA	OPTT	
Life/Survivability indicators	TF_{\max}	\checkmark	\checkmark	\times	\times	5.2
	TW_4	\times	\checkmark	\times	\times	11.5
	TT_{\max}	\checkmark	\times	\times	\checkmark	6.7
Performance indicator	X_{cc}	\checkmark	\checkmark	\checkmark	\times	6.1

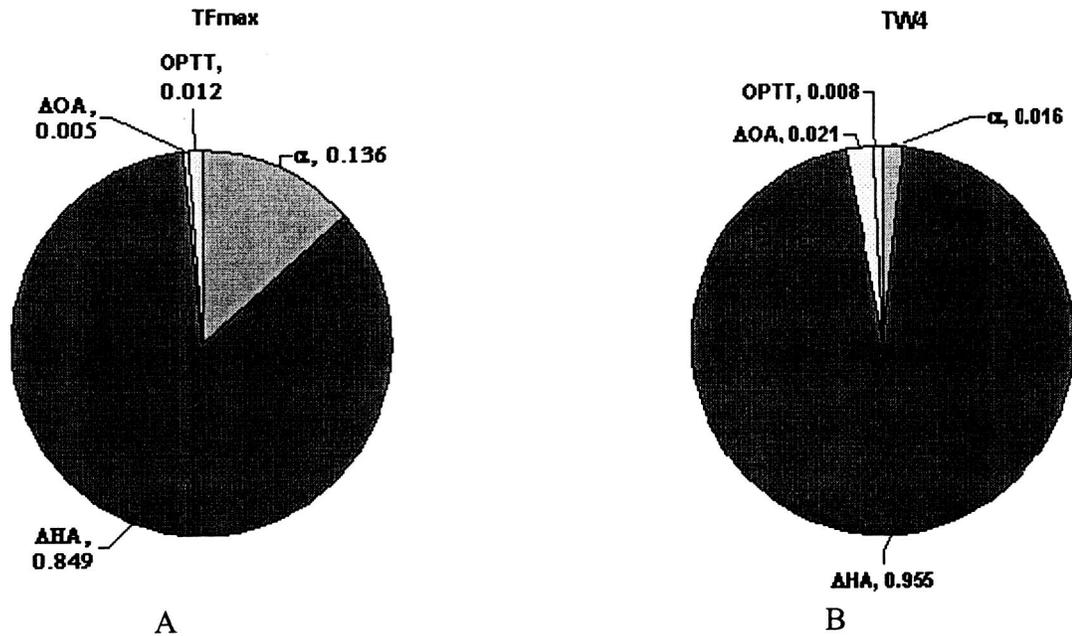


Figure 4.16: Main factor (S_i) influence on objective variability. A) TF_{\max} . B) TW_4 . C) TT_{\max} . D) X_{cc} .

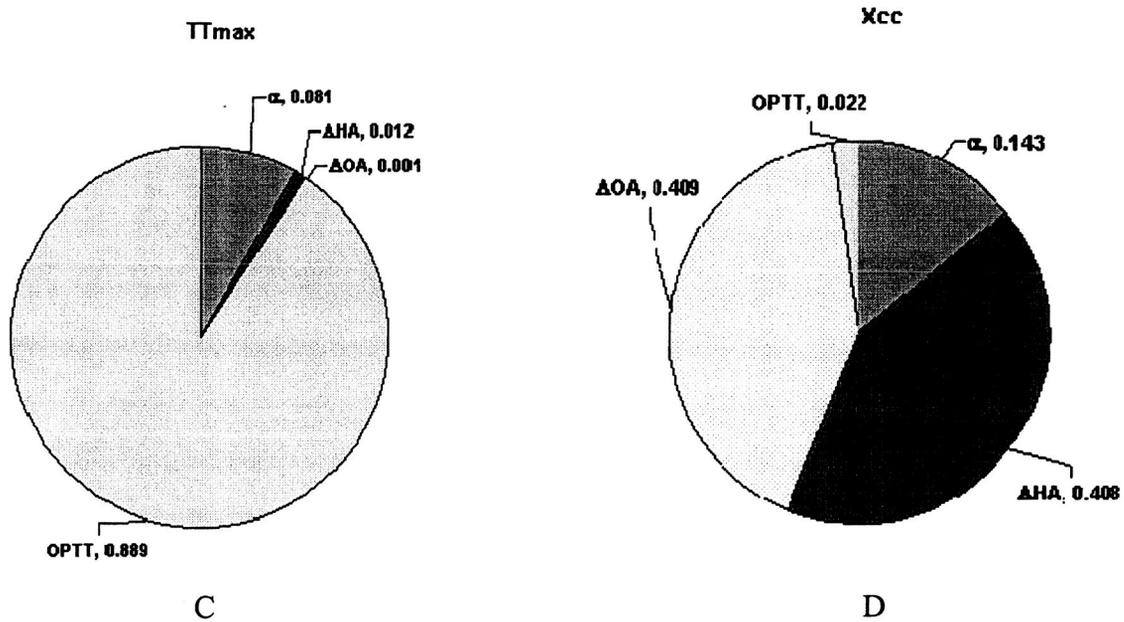


Figure 4.16: Continued.

This global sensitivity analysis shows that different design variables can have varied effect on individual objectives. Such a study can help the designer fix some of the design variables while analyzing the design. For example, in the current injector design study, for objective TF_{max} , the design variables ΔOA and OPTT can be fixed at their mean value (0.5) as this do not result in significant differences in the prediction. The mean error (difference between predictions) throughout the design space between modified RSAs (obtained by fixing the non-essential design variables at their mean values), and the RSAs listed in Eqs.(4.1)-(4.4), (referred to as original RSA in the rest of the text) are given in Table 4.10. The error for TW_4 is about 12% suggesting that the cut-off for the non-essential variables may have to be lowered to capture additional features of the original model. The mean error in the modified RSA of the remaining objectives is about 6%, suggesting that they capture the original RSA reasonably well. This information can be used for dimensionality reduction and therefore, to ease the search for

optimum designs. Similar concept has been addressed in the past using a different approach. For example, Knill et al. (1999) have used linear aerodynamic to identify the important terms in the polynomial-based RSA which were then used for creating the surrogate model from Euler analyses. This reduced considerably the number of points needed for the Euler design of experiments. For the current work since the number of design variables is small the remaining studies are carried out without fixing the non-essential variables. From an engineer's viewpoint and interest, this study provides an insight into the physics of a design problem by highlighting the design features that govern the individual objectives.

Linear surrogate models for the four objectives are constructed as a function of the four design variables. The corresponding coefficients are shown in Table 4.11. The magnitude of the coefficients agrees well with the essential and non-essential nature of the design variables for each objective. Additionally, the R^2 values for the linear RSA are compared with those of the original RSAs (referred as $R^2_{nonlinear}$ in Table 4.11). Comparing R^2_{linear} with $R^2_{nonlinear}$ shows that most of the variability is accounted for by the linear model and the additional terms in the nonlinear model give marginal improvement.

Table 4.11: Coefficient associated with the different terms in the linear RSA and comparison of R^2 values of linear RSA with that of nonlinear RSA.

	α	ΔHA	ΔOA	OPTT	Intercept	R^2_{linear}	$R^2_{nonlinear}$
TF_{max}	0.237	-0.634	-0.033	-0.066	0.733	0.990	0.999
TW_4	0.0719	-0.775	0.114	-0.052	0.826	0.986	0.999
TT_{max}	-0.222	0.108	-0.063	0.662	0.367	0.918	0.994
X_{cc}	-0.234	-0.402	0.433	0.108	0.138	0.958	0.997

A correlation analysis was then carried out by Goel et al. (2004) to observe the interactions between objectives. A total of 14641 (11^4) design points were generated over the complete design space by varying one variable at a time by a constant value. The objectives were calculated using the original RSAs. The correlation matrix C_{des} and corresponding p-values are computed using Matlab.

The correlation matrix, C_{des} shows that there is a strong correlation between objectives TF_{max} and TW_4 , as the corresponding coefficient is very close to 1. P-values and 95% confidence intervals for the correlation coefficients also establish the statistical significance of the results. Low P-values ($\ll 0.05$) confirms the significance of the correlation results. This finding is in agreement with the observations made in the preliminary optimization study. The combustion chamber wall temperature, TW_4 , is excluded and the optimization problem is formulated with the remaining three objectives.

$$C_{des} = \begin{pmatrix} & TF_{max} & X_{cc} & TW_4 & TT_{max} \\ TF_{max} & 1.00 & -0.773 & 0.947 & -0.272 \\ X_{cc} & -0.773 & 1.00 & -0.583 & 0.263 \\ TW_4 & 0.947 & -0.583 & 1.00 & -0.193 \\ TT_{max} & -0.272 & 0.263 & -0.193 & 1.00 \end{pmatrix}$$

Pareto front analyses

The trade-offs between objectives and sensitivity analyses are carried out at the POF. The Pareto fronts of (TF_{max}, X_{cc}) and (TF_{max}, TT_{max}) are of interest as these objectives conflict one another. Goel et al. (2004) have generated the POFs with the aid of NSGA-II. Figure 4.17A shows the relation between TF_{max} and X_{cc} . It can be seen that the POF in this case is linear over a large region. A small increase in the value of TF_{max} ($\approx 10\%$) reduces the combustion length, X_{cc} , by nearly 50%. Figure 4.17B shows the

relation between TF_{\max} and TT_{\max} . It is obvious that the POF is non-convex. It is also seen that a small drop in the value of the face temperature ($\approx 10\%$) can reduce the tip temperature TT_{\max} by nearly 60%. Hence at a small cost of TF_{\max} both X_{cc} and TT_{\max} improves considerably.

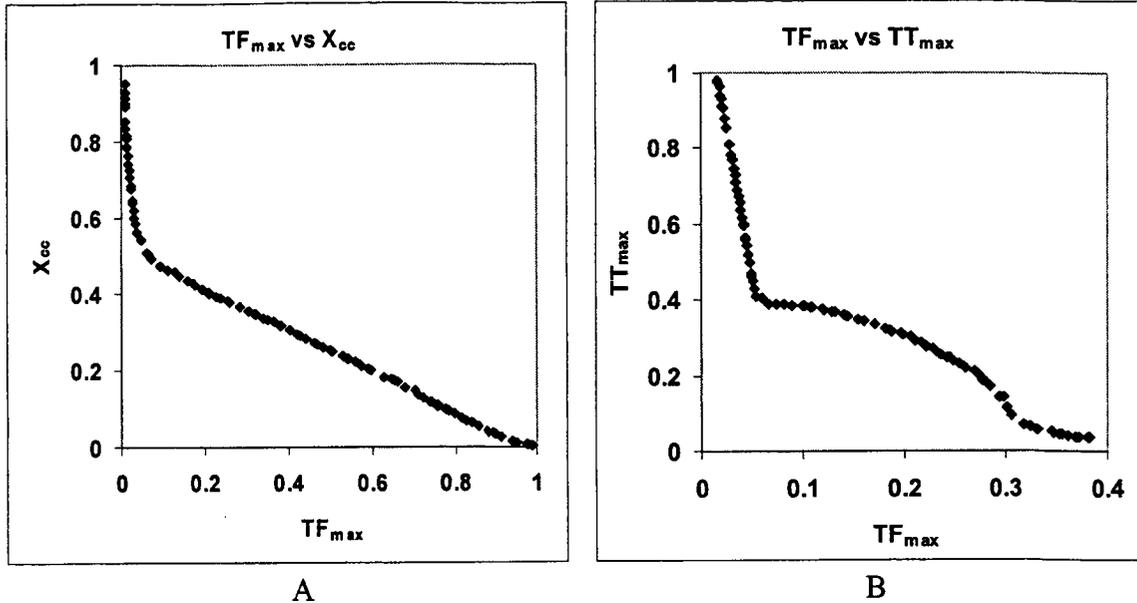


Figure 4.17: Two-objective Pareto optimal front. A) TF_{\max} vs X_{cc} . B) TF_{\max} vs TT_{\max} .

Following the trade-off studies, the three-objective (TF_{\max} , X_{cc} and TT_{\max}) optimization problem is solved using the NSGA-II algorithm (Goel et al., 2004). The solutions obtained are further refined using the ϵ -constraint local search strategy coded in Matlab. In this strategy, first, one of the objectives TF_{\max} , is treated as the objective function and rest of the objectives X_{cc} and TT_{\max} are treated as equality constraints. The constraint value is set equal to the corresponding objective value as found by NSGA-II simulation. The corresponding design variable vector is used as initial guess. This procedure is repeated for all individuals in the population. This gives a set of Pareto optimal solutions, referred to as Set A in this study. Next, X_{cc} is chosen as the objective and the other objective functions TT_{\max} and TF_{\max} are treated as constraints. For this

problem, the obtained Pareto optimal set is referred to as Set B. Similarly, the Pareto optimal set, Set C, is obtained with TT_{\max} as objective and TF_{\max} and X_{cc} as constraints. Now all the Pareto optimal solutions obtained so far; i.e., Sets A, B, C and the original NSGA-II set are combined. To find the true Pareto optimal front, a non-domination check is carried out on this set of 400 solutions. This yields 254 non-dominated solutions. After removing the duplicates, there are 249 solutions, which are on the POF. These solutions are shown in Figure 4.18. This solution set is the global Pareto optimal solution set. The optimal solutions listed in Tables 4.7-4.9 are also plotted in Figure 4.18

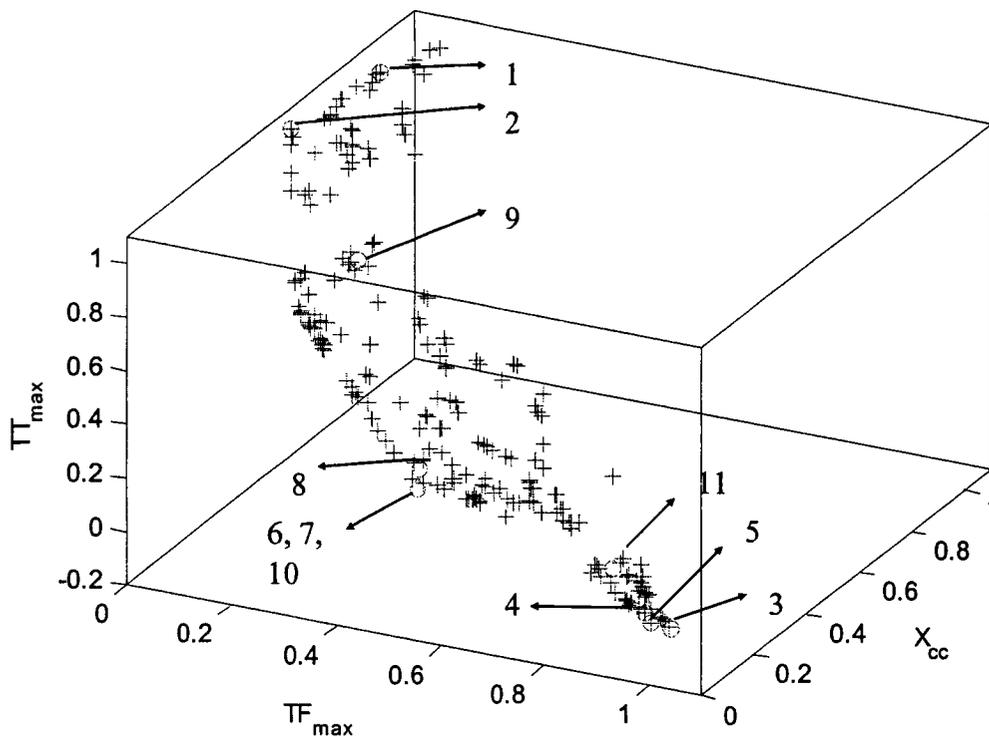


Figure 4.18: Pareto optimal solution set (+) and the multi-objective optima listed in Tables 4.7-4.9 (o).

The optimal solutions shown in Tables 4.7-4.9 lie along the POF obtained using MOGA and the local search algorithm. Although identical solutions are not identified by the different multi-objective optimization approaches, the trend of the Pareto front is adequately captured. This shows the effectiveness of the different approaches.

Goel et al. (2004) has then used the hierarchical clustering algorithm (Jain and Dubes, 1988) to divide the obtained POF into 9 clusters for sensitivity and trade-off analyses. Values of the design variables and objectives for these designs are shown in Table 4.12. Graphically, the solutions are shown on the POF in Figure 4.19. It is clear from Figure 4.19 that solutions are selected uniformly over the design space. In Figure 4.20, the box plots of the design variables for clusters 1, 3, 6 and 9 are shown. The box plots for the objectives are shown in Figure 4.21. These plots highlight the variability of the design variables and objectives in each cluster.

Table 4.12: Objective function and design variables of nine (9) representative designs from the Pareto optimal solution set.

Cluster	α	ΔHA	ΔOA	OPTT	TF_{\max}	X_{cc}	TT_{\max}
1	0.000	1.000	0.842	0.712	0.023	1.090	0.880
2	0.000	1.000	0.356	0.587	0.028	0.749	0.0890
3	0.000	1.000	0.442	0.014	0.054	0.750	0.452
4	0.094	1.000	0.000	0.015	0.126	0.453	0.466
5	0.668	1.000	0.732	0.000	0.259	0.681	0.229
6	0.600	0.670	0.000	0.000	0.489	0.264	0.226
7	0.295	0.108	0.000	0.354	0.719	0.129	0.641
8	0.314	0.066	0.000	0.055	0.776	0.097	0.357
9	1.000	0.014	0.680	0.000	0.935	0.138	-0.043

For cluster 1 it is seen that the value of α is fixed at 0 (shear coaxial injector) (Figure 4.20A) and ΔHA is fixed at 1 (Figure 4.20B). This suggests that in this cluster, the designs are sensitive to α and ΔHA both of which reach their extreme values. The remaining two design variables ΔOA (Figure 4.20C) and OPTT (Figure 4.20D), vary over a range. It is observed that TF_{\max} is minimized (Figure 4.21A) where as X_{cc} and TT_{\max} lie near their maximum and have little variability. Hence the designs in cluster 1 tend to minimize TF_{\max} and represent shear coaxial injector designs. The design variables ΔOA and OPTT do not influence TF_{\max} but affect the remaining objectives, X_{cc} and TT_{\max} . Partial correlation coefficients are estimated to obtain the relationship between the

variances of these design variables and objectives (Table 4.13). It is noticed that as ΔOA increases, X_{cc} increases ($R_{corr} = 1.00$) and TT_{max} decreases ($R_{corr} = -0.638$), thereby requiring a compromise in the design. As $OPTT$ decreases both X_{cc} and TT_{max} decrease ($R_{corr} = 1.00$ for both).

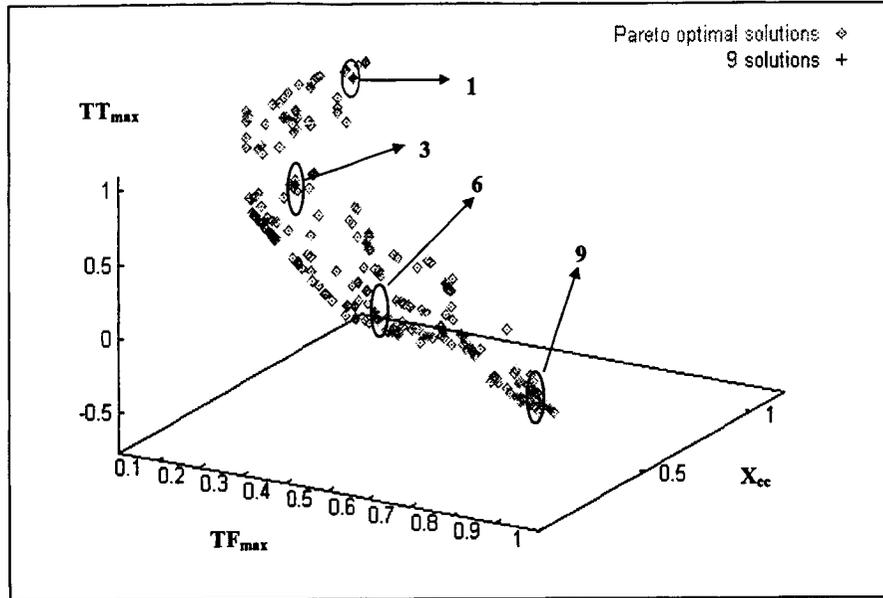


Figure 4.19: Pareto optimal solution set and nine (9) representative solutions from the same set. The circles identify the representative of a specific cluster.

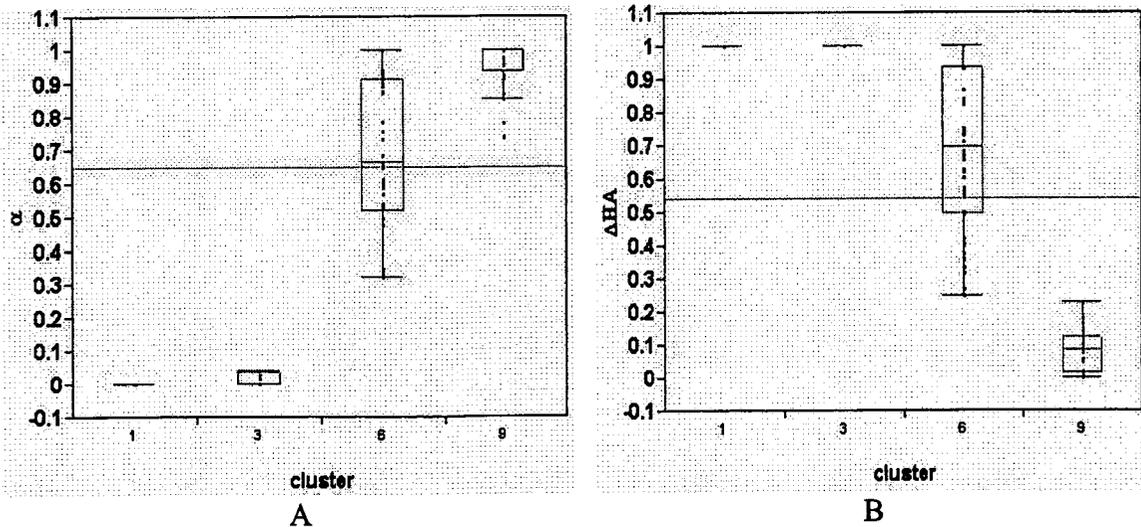


Figure 4.20: Box plots for the design variables in clusters 1, 3, 6 and 9. A) α . B) ΔHA . C) ΔOA . D) $OPTT$.

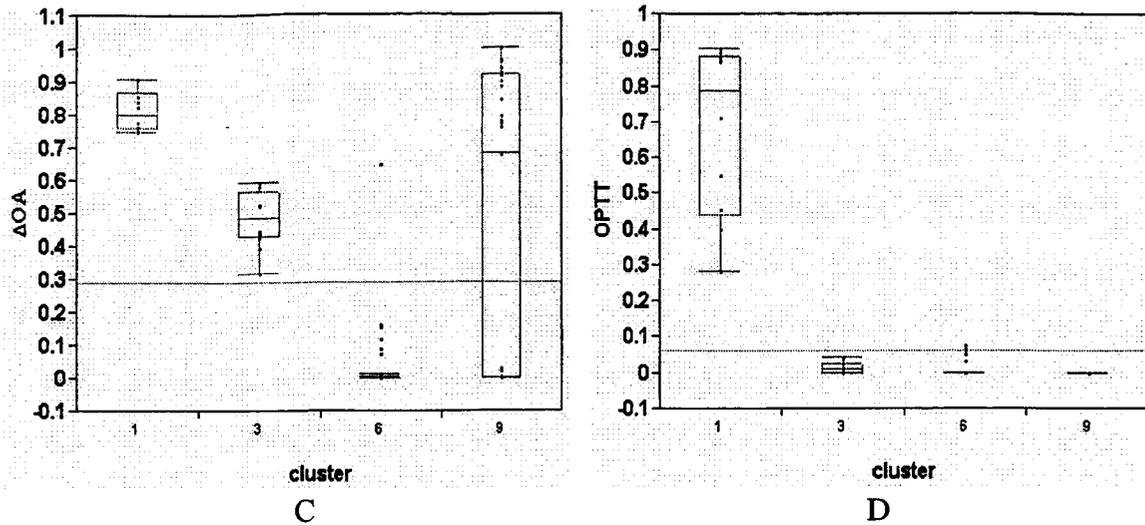


Figure 4.20: Continued.

Similar observations can be made for clusters 3, 6 and 9. Figures 4.21A-4.21C show that with increase in TF_{\max} , from cluster 1 to cluster 9, X_{cc} and TT_{\max} decrease (based on the median of the box plots). This highlights the trade-off between the objectives. Cluster 9 provides information about the opposing trend as to what was observed in cluster 1. As objectives X_{cc} and TT_{\max} are minimized (Figures 4.21B and 4.21C) an impinging injector design is obtained ($\alpha \sim 1$, Figure 4.20A) with TF_{\max} exhibiting high values (Figure 4.21A). The ΔHA is near minimum (Figure 4.20B) contrary to the design in cluster 1 where high ΔHA minimized TF_{\max} . The ΔOA has considerable variation which suggests that the variability of objectives, X_{cc} and TT_{\max} are not largely affected by this design variable. Figure 4.20D shows that X_{cc} and TT_{\max} are minimized for the minimum value of OPTT.

Table 4.13 gives the partial correlation coefficients for the set of design variables and the objectives in each cluster which shows considerable variation. The partial correlation coefficients for the combinations left out are effectively zero. These measures

can be used to tune the design variables in a chosen cluster so as to improve on the objectives as per design requirements.

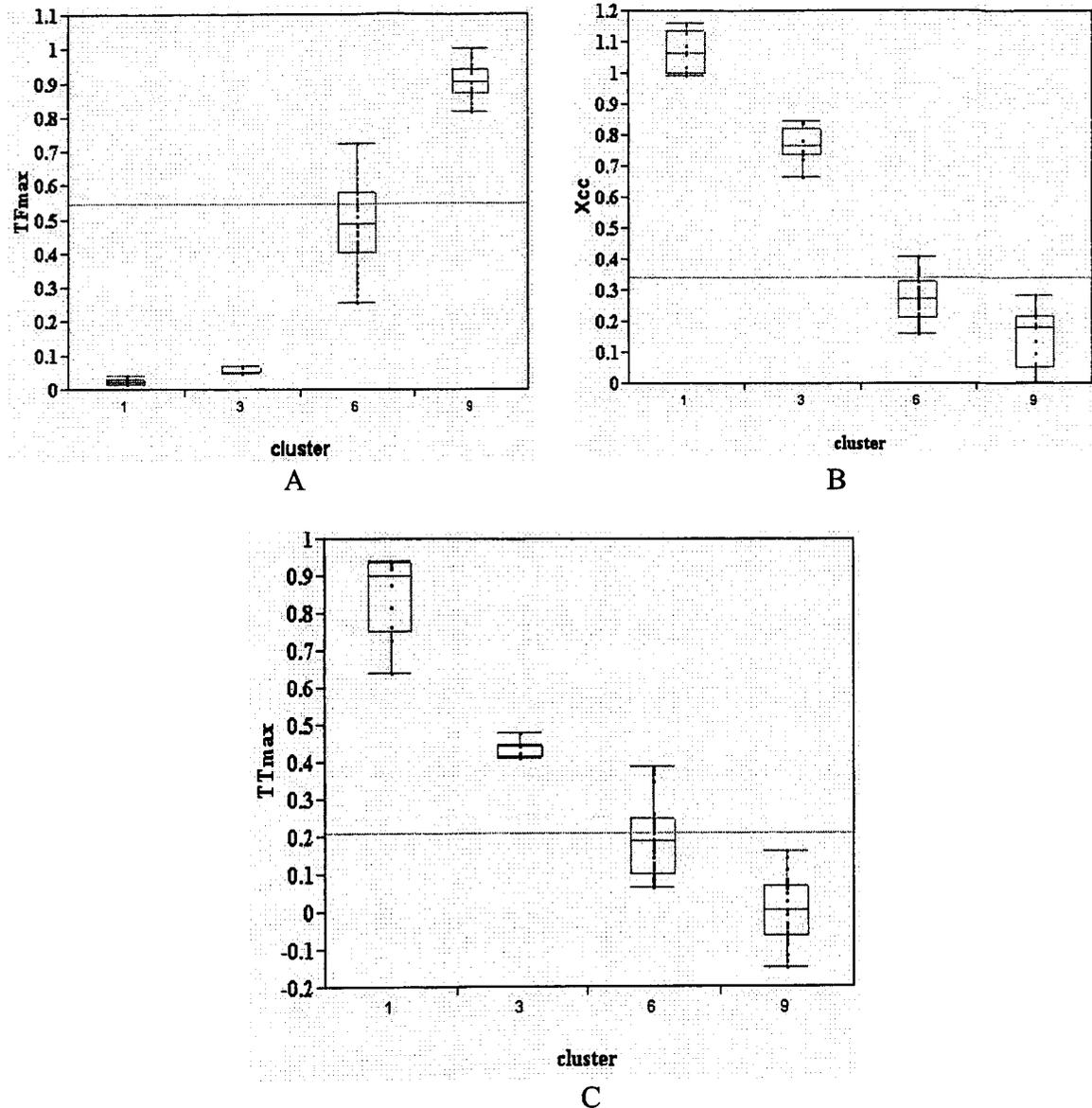


Figure 4.21: Box plots for the objectives in clusters 1, 3, 6 and 9. A) TF_{max} . B) X_{cc} . C) TT_{max} .

In this study an elaborate optimization study with different compromised design goals has been presented along with both a global and POF sensitivity analyses. The conclusion drawn from these studies will be presented in chapter 5.

Table 4.13: Partial correlation coefficients (R_{corr}) of design variables vs. objectives for different clusters along the POF

Cluster	Design variable	TF_{max}	X_{cc}	TT_{max}
1	ΔOA	-	1.000	-0.638
1	OPTT	-	1.000	0.991
3	ΔOA	-	1.000	-
6	α	0.982	-0.735	-0.983
6	ΔHA	-0.999	0.994	-0.729
9	α	0.877	-0.203	-0.769
9	ΔHA	-0.992	0.983	0.816
9	ΔOA	-0.977	0.997	-0.940

CHAPTER 5 SUMMARY, CONCLUSION AND FUTURE WORK

In this chapter the work done in this dissertation is summarized and conclusions drawn. Firstly, the summary and conclusion of the work related to Navier-Stokes (NS) CFD code verification is presented. Following this the design optimization study is summarized and conclusions drawn. Finally possible future research topics are briefly mentioned.

Navier-Stokes Code Verification

In this study, least square extrapolation (LSE) method has been mainly implemented on Navier-Stokes computations solved in the finite volume (FV) formulation. Two coarse grid solutions are extrapolated onto a fine grid using constant weighting parameters estimated by minimizing the residuals of the NS equations on the fine grid in the least square sense. The lid-driven cavity flow with two different boundary conditions (constant and variable lid velocities) are used to study the robustness and efficiency of LSE in situations of singularities, non-linearity and coupled equations. The initial test for LSE is done using a 2-D turning point problem is tested. Following this, only pressure is extrapolated for the lid-driven cavity flows. Finally LSE is implemented on the complete NS equations to extrapolate the velocity components and pressure simultaneously.

The key observations pertaining to the LSE approach can be summarized as follows:

- It has been noticed with the aid of a 2-D turning point problem and a laminar lid-driven cavity flow that this method can yield solution improvement for linear as well as nonlinear PDEs. Additionally it has been shown with this method that the extrapolating weights based on minimization of the residual of the governing equation performs better than the weights used by RE based on assumed order of convergence.
- It has been shown with the aid of two different Reynolds number ($Re = 5.33$ and 1000) that LSE works well over a wide range provided the base grids captures the flow features adequately.
- Minimizing the residuals does not always lead to minimizing the extrapolated solution error. In particular, it has been shown that flow with singularities would introduce large variation in the eigenvalues of the set of residual equation that is used for least square approach. This would influence the accuracy of the solution even though least square might effectively reduce the L_2 norm of the residual.
- In practice, neglecting the regions of singularity can improve the performance. This suggests the requirement of further study to address issues of singularities in different flows.
- The LSE is seen to work well for the pressure-velocity coupled system. The Picard-like iteration adapted for the nonlinear momentum equation converges well for the shown case.
- It is also seen that the individual extrapolation of pressure or the coupled pressure-velocity extrapolation does not affect the accuracy of the extrapolated pressure field drastically.

Overall issues related to singularities in the lid-driven cavity flow were noticed.

This resulted in an elaborate study to understand the problems related to it and its influence on LSE. In this study only a constant weighting parameter is used. The preliminary implementation of spatially dependent weighting function exhibits inconsistent performance, which requires further investigation.

Design Optimization Study

In this study, the integration of CFD and optimization tools to explore the design of a single element rocket injector is presented. The design variables indicating the thermal environment and performance of the element are identified and the design points selected

using a DOE technique. CFD solutions are obtained for each design and appropriate orders of polynomial-based RSAs are generated for the individual objectives. Based on the performance of the RSAs a grid refinement study is carried out and a new, more efficient grid is generated. Utilizing the results obtained from CFD computations on the fine grid, a preliminary multi-objective optimization study is carried out using a composite function based on geometric mean approach and different design trends, correlations and trade-offs observed.

Following the preliminary study, RSA, global sensitivity indices and genetic algorithms have been used to conduct an elaborate sensitivity and trade-off analyses of the injector design. Global analyses have been conducted to observe the influence of design variables on the objective variability and estimate the correlation between objectives. A Pareto optimal front (POF), generated by Goel et al. (2004) using a RSA-multi-objective genetic algorithm (MOGA) coupled approach, is used to conduct trade-off studies between objectives. A three-objective POF has been divided into 9 clusters and box plots have been used to observe the variability of the designs in each cluster. Additionally, partial correlation coefficients have been calculated to derive a relationship between the objectives and design variables in each cluster. Such analyses provide the designer with enough information to filter out designs based on his specific needs. Some observations based on the tools used, their performance, and the different design aspects of the injector are highlighted below.

- The degree of spread of a dependent variable over a parametric space is an important criterion for validation experiment design. Evaluation of large parametric spaces provides insight into potential validation measurements.
- Correlations of the variables highlight the trends and provide insight into physical processes that regulate the objectives.

- The study confirms that the details of the injector design govern the performance. Directing the fuel flow towards the element axis and thinning the oxidizer post lead to better performance. The same details are shown to have a large impact on the injector and combustion chamber environmental variables as well.
- Using CFD to evaluate and include more design variables and objectives in the conceptual design phase has potential to create more robust designs. This increase in the dimensionality of the design problem also creates the requirement for an optimization tool to guide the designer through often opposing trends to an acceptable design compromise.
- Based on the preliminary optimization study it was found that the proposed CFD-RSM approach worked well. It was fairly efficient in terms of the number of CFD solutions required and provided sensible results in view of the physics of the problem.
- For both single- and multi-objective optimization efforts, in many cases, the resultant designs are at an extreme of the design space. This indicates the design space could be enlarged subject to practical design considerations. Again, a merit of the RSM is that the solutions obtained can be used repeatedly when revising the design scope. Furthermore, different scenarios, with either single- or multi-objective optimization, can make use of the information supplied by the response surface repeatedly.
- The global sensitivity indices (main factor and total sensitivity indices) help identify which design variable is essential for objective variability. Additionally, point out the effect of cross interactions among the design variables on the objectives variability.
- The variability of TF_{\max} depends on α and ΔHA , TW_4 on ΔHA , TT_{\max} on α and $OPTT$ and X_{cc} on α , ΔHA and ΔOA . The rest of the design variables for each objective can, in principle, be fixed, as their contribution to the objective variability is marginal. It is noticed that the mean errors between the modified RSAs and the original RSAs are about 6-12%.
- It is observed that TF_{\max} and TW_4 are strongly correlated and hence TW_4 is excluded from the multi-objective optimization study.
- The conflicting nature of the objectives (TF_{\max} , TT_{\max}) and (TF_{\max} , X_{cc}) is observed by examining the corresponding POFs. For a small cost in TF_{\max} (~10%), both X_{cc} and TT_{\max} (~50%) can be decreased considerably.
- The POF obtained for the 3-objective study (TF_{\max} , TT_{\max} and X_{cc}) gives an idea of the various compromises among the different objectives. A hierarchical clustering approach helps divide the POF into regions of similar objective goals.

- Box plots and partial correlation coefficients can assist the design selection along the POF. Box plots identify the variability of design variables and objectives in each cluster. Partial correlation coefficient identifies linear trends between the design variables and objectives variabilities.
- To minimize TF_{\max} it is essential to have a shear coaxial injector ($\alpha = 0$) and maximum change in baseline H_2 flow area. To minimize X_{cc} and TT_{\max} , an impinging injector ($\alpha > 0$) is required with minimum change in baseline H_2 flow area.

This study has offered in depth information about the different design aspects pertaining to the design variables and objectives. The importance of different design variables on individual objectives has been identified and the interaction between the objectives noticed. The POF of the 3-objective study gives different choices for the designer to look into but the key observation is that for a marginal cost in the injector face temperature, TF_{\max} , the performance, X_{cc} and O_2 post tip temperature, TT_{\max} can be considerably reduced.

The MDO tools, namely DOE and RSM, have been shown to work well along with CFD. Vaidyanathan et al. (2003b) have shown that these tools can be use to address model fidelity issues in the context of a turbulent cavitating flows. In this work they have used these tools to identify the optimum values of the empirical parameters present in the turbulence and the cavitation models. This highlights the broad scope of the tools presented in this dissertation.

Future work

Future research directions are briefly presented in this section. First issues related to LSE are addressed and possible strategies suggested. Next, ideas for effective use of design tools used in this dissertation are presented.

Navier-Stokes Code Verification

In this dissertation, the weight function in LSE has not been allowed to vary spatially. For the problems tested and the techniques implemented, spatially dependent weight function was found to deteriorate the extrapolation and hence only a constant weight was used for all the study presented. One of the key issues during the extrapolation is the interpolation of coarse grid solutions onto the fine grid. This interpolation introduces high spurious wave number terms which combined with the spatially dependent weight function deteriorates LSE. For flows like lid-driven cavity flows, such high wave number components are amplified during residual estimation. The LSE approach is implemented on these polluted residuals and hence does not guarantee the minimization of the solution error. More details regarding this issue can be found in the work of Garbey and Shyy (2004). They have proposed using a low mode approximation of the residual for LSE implementation. This smoothing of the residual is shown to be effective in improving the performance of LSE.

One of the other issues of LSE implementation is that the coarse grids should capture the flow feature adequately for efficient extrapolation. At the same time these coarse grids should not be so fine as to increase the computational cost. As the grid resolution is increased the solution reaches an asymptotic trend; i.e., there is no noticeable change in the flow feature with further refinement of the grid. Unless the coarse grids are properly chosen, the performance of LSE will not be optimal. Judicious selection of the base grids is an issue that deserves to be investigated.

Design Optimization

In this dissertation the RSAs were first generated and then used for the sensitivity and trade-off analyses. Hence although the global sensitivity analyses provided incite into

the influence of design variables on the individual objective variability, it was not used for dimensionality reduction. Additionally the injector design problem has small number of design variables and hence there is not a serious requirement for such a reduction. For future design studies the following direction is suggested to tackle the curse of dimensionality. Whenever possible the preliminary design study can be conducted using a reduced order model, including semi-empirical and experimental data. This reduced model can be coupled with DOE, RSM and global sensitivity tools to identify the influence of design variables on objective variability. This information can then be used to reduce the dimensionality of the design space. Higher fidelity models can then be used to analyze the designs in this reduced design space. Additionally, the reduced design space will help in reducing the number of search directions during the optimization study.

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BIOGRAPHICAL SKETCH

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