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**SOFIA** Stratospheric Observatory for Infrared Astronomy

# SOFIA

## Stratospheric Observatory For Infrared Astronomy



Nans Kunz, NASA Ames Research Center  
Al Bowers, NASA Dryden Flight Research Center



# Outline



**SOFIA** Stratospheric Observatory for Infrared Astronomy

- Heritage & History
- Level 1 Requirements
- Top Level Overview of the Observatory
- Development Challenges
- Highlight Photos





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# The Great Observatories



**SOFLA** Stratospheric Observatory for Infrared Astronomy

- Mt Wilson
- Mt Palomar
- Keck (Hawaii)



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# Hubble



**SOFLA** Stratospheric Observatory for Infrared Astronomy



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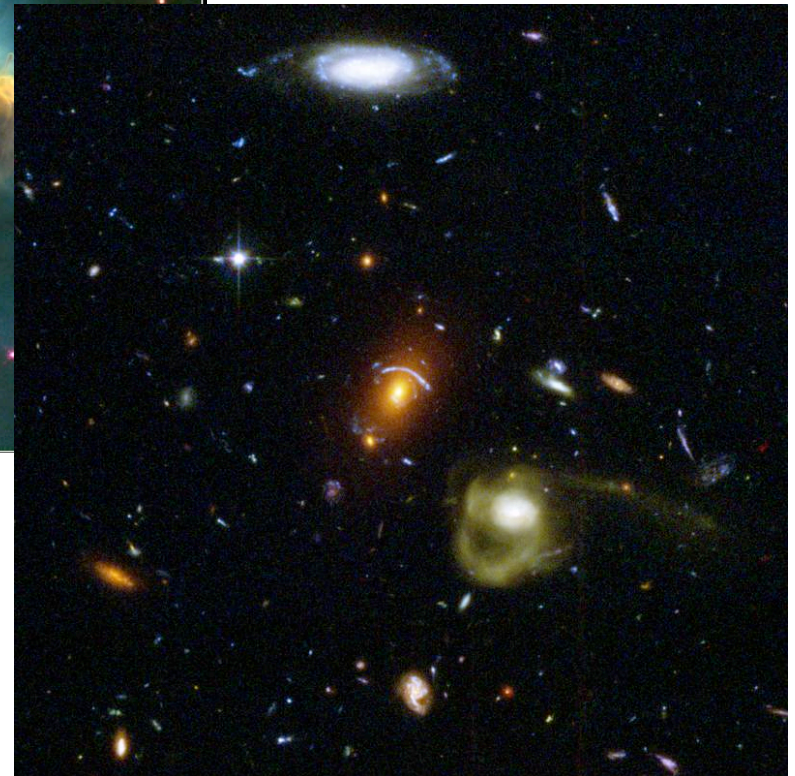
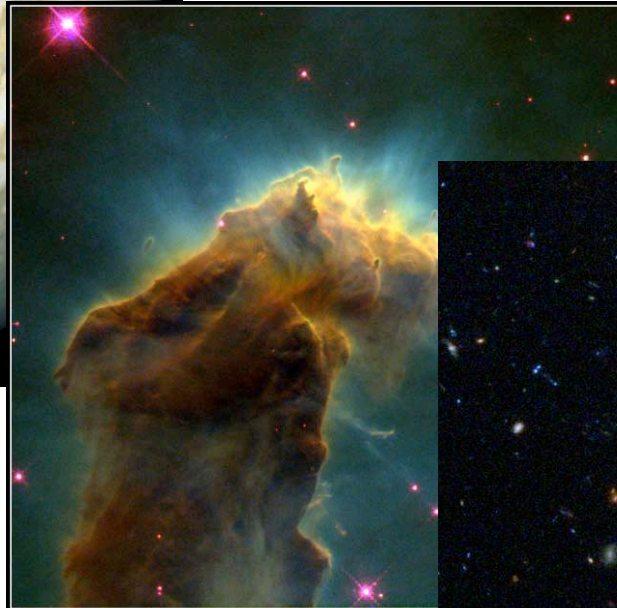
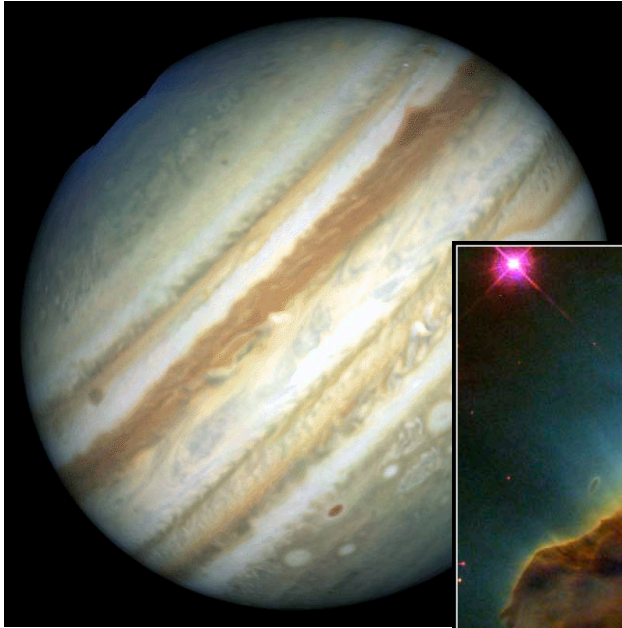


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# Hubble Discoveries



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# HISTORY OF SOFIA

## 1965-1985

- **1965-1969** First use of NASA aircraft for infrared (IR) astronomy (CV-990 & Lear Jet)
- **1969** Planning started for installation of 36-inch telescope in a CV-990
- **1969** First astronomy community interest in a Boeing 747
- **1971** National Academy of Sciences (NAS) Decade Survey (Greenstein) Report recommended study of Large Airborne Telescope (LAT)
- **1974** First research flight of Kuiper Airborne Observatory; Initial studies on larger system
- **1983-1984** Success of Infrared Astronomy Satellite (IRAS) shows need for follow-up/exploitation
- **1984** "Stratospheric Observatory For Infrared Astronomy (SOFIA) Preliminary Feasibility Study" report issued (10th KAO Anniversary)
- **1985** SOFIA study funding provided – partnership with Germany started



# HISTORY OF SOFIA



**SOFIA** Stratospheric Observatory for Infrared Astronomy

## 1986

- **JANUARY** Ames Research Center (ARC) establishes SOFIA Study Office
- **JANUARY** Challenger accident
- **MAY** SOFIA technology workshop at Ames;
- **MAY-NOVEMBER** Boeing-Military Aircraft Company Phase I Study; Confirms feasibility of installing a 2.5 meter telescope in a 747SP
- **JULY** Draft of the Memorandum of Understanding (MOU) for Telescope System study established with Germany
- **OCTOBER** Ames in-house Conceptual System study begins
- **NOVEMBER** Collaborative agreement made with DFVLR (Deutsche Forschungsanstalt für Luft und Raumfahrt)
- **NOVEMBER** German Phase A Telescope System studies kickoff

## 1987

- **FEBRUARY** Telescope System Phase A Study midterm review at ARC
- **FEBRUARY-SEPTEMBER** Boeing-MAC Phase II Study
- **MAY** German Phase A studies completed
- **JULY** SOFIA concept review held at ARC
- **SEPTEMBER** Ames Conceptual System study finished; SOFIA "Phase A System Concept Description" (The Red Book) published



# HISTORY OF SOFIA



**SOFIA** Stratospheric Observatory for Infrared Astronomy

## 1988

- **JUNE** Space and Earth Sciences Advisory Committee (SESAC) recommends that SOFIA proceed into definition phase
- **JUNE** – Began planning for wind tunnel tests
- **OCTOBER** Phase B (Definition Study) kickoff for Aircraft System at Ames
- **OCTOBER** Phase B (Definition Study) kickoff for Telescope Assembly at Zeiss

## 1989

- **JANUARY** Telescope fixed at 2.5 meters by NASA HQ/DFVLR agreement
- **FEBRUARY** Wind tunnel model design complete and fabrication begins
- **MAY** Project Definition Review completed at ARC; Found SOFIA well planned and defined and approved the project to proceed into the development phase contingent on a successful completion of wind tunnel test
- **JUNE** Draft MOU for development & operations phases reviewed by Ames & DLR
- **JULY** Non-Advocate Cost Review successfully completed, Affirmation of project readiness for 1991 start; FRG listed as responsible for telescope assembly
- **JULY** Definition studies completed by NASA
- **SEPTEMBER** Telescope and Aircraft System Phase B final reviews are completed and reports published
- **OCTOBER** Boeing re-organizes; No longer interested in "one-off" mods like SOFIA
- **NOVEMBER** Berlin wall falls; Reunification of East and West Germany considered



# HISTORY OF SOFIA

## 1990

- **MARCH** SOFIA I wind tunnel model tests start
- **MAY** DARA budget cuts begin
- **JUNE** Non-Advocate Review is held for SOFIA in accordance with the agency's new start-gate policy; SOFIA deemed ready to proceed to development again and recommended for 1992 start
- **JUNE** Preliminary engineering study of SOFIA Ground Support Facility
- **JUNE** Aircraft System modification procurement activities underway, Source Evaluation Board (S.E.B.) established
- **JULY** Wind tunnel tests successfully completed; A low drag passive shear layer control device derived that exceeds performance expectations
- **OCTOBER** Reunification of Germany, requires reduction of German government agencies' budgets

## 1991

- **NAS Decade Survey (Bahcall) Report recommends SOFIA as the top priority moderate new missions for NASA**
- **MAY** With the realization of DARA budget cuts, SOFIA plans FY92 to prepare for an all U.S. program with optional help from DARA in FY94
- **MAY** Aircraft Modification Contractors road trip to find companies w/interest/capability to perform the SOFIA aircraft modification
- **JULY - SEPT** In-house descope studies, to reduce total cost; 5 cases considered, one considers an aft cavity location to reduce aircraft modification costs
- **OCTOBER** Aft cavity location adopted as new baseline for the Aircraft System



# HISTORY OF SOFIA

## 1992

- **JANUARY** IR measurements made of the Shuttle Carrier Aircraft (SCA) engine plumes using IR cameras mounted in Lear jet
- **DECEMBER** Final reports of Aircraft Systems NRA concur with Ames in-house study regarding feasibility and cost savings for the aft cavity configuration

## 1993

- **JUNE** ARC Code R agrees to de-mothball 14 ft wind tunnel for SOFIA test; Test entry planned for 1994
- **AUGUST** Headquarters OSS proposes SOFIA as an FY95 new start to Administration/Comptroller

## 1994-1995

- SOFIA New Start approved
- Headquarters mandates Privatization concept:
  - “Government owned, contractor operated”
  - “Better-Faster-Cheaper”
- Procurement proceeds for development & operations phase
  - Science organization prime - Government work packages

## 1996

- **December** - SEB process complete - NASA [contract awarded](#) to USRA-UAL-Chrysler Tech Team
- **December** - DLR [awards contract](#) to team of MAN-G, MAN-T, & KT



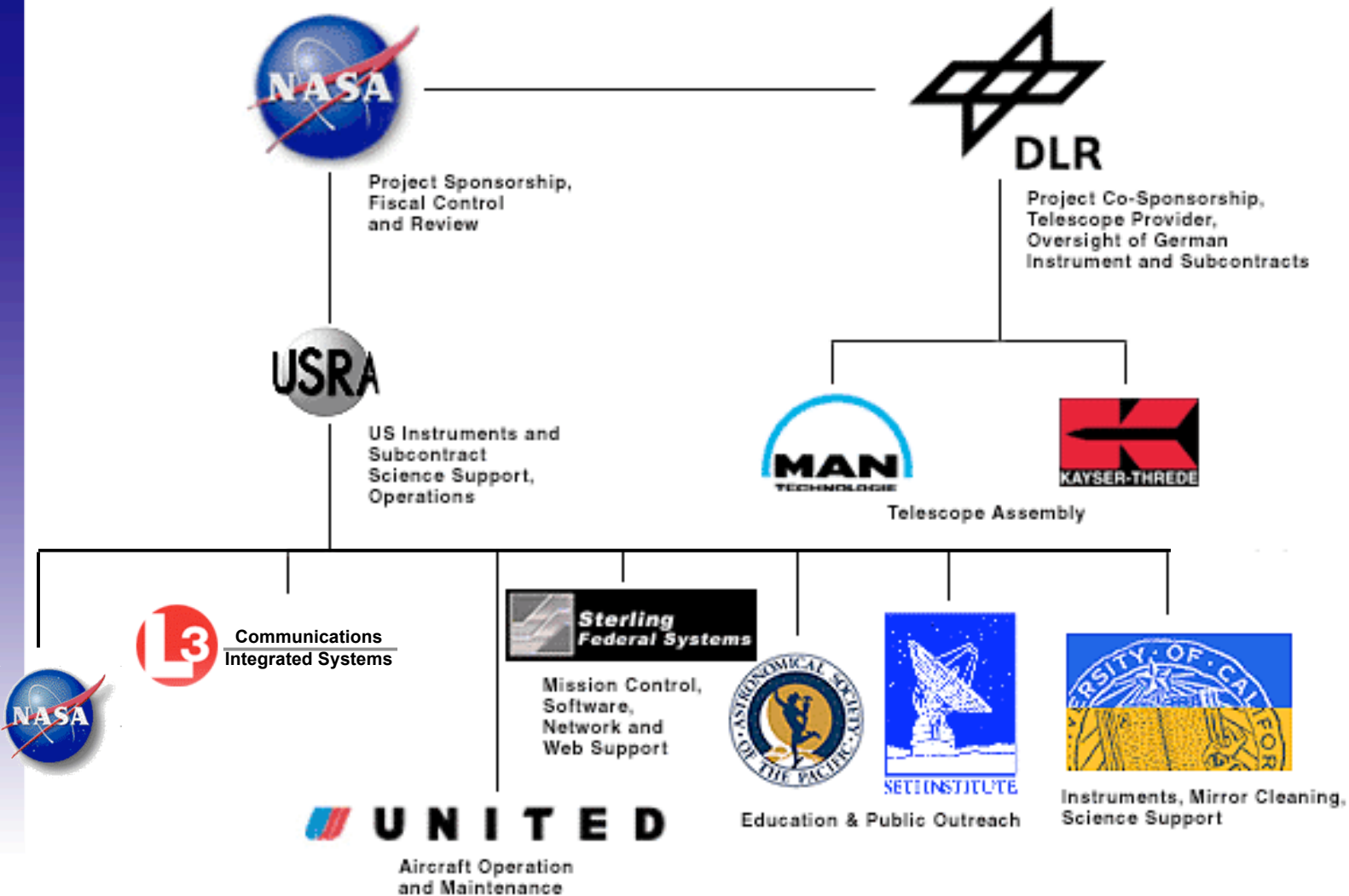


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## The Org structure for majority of the development phase



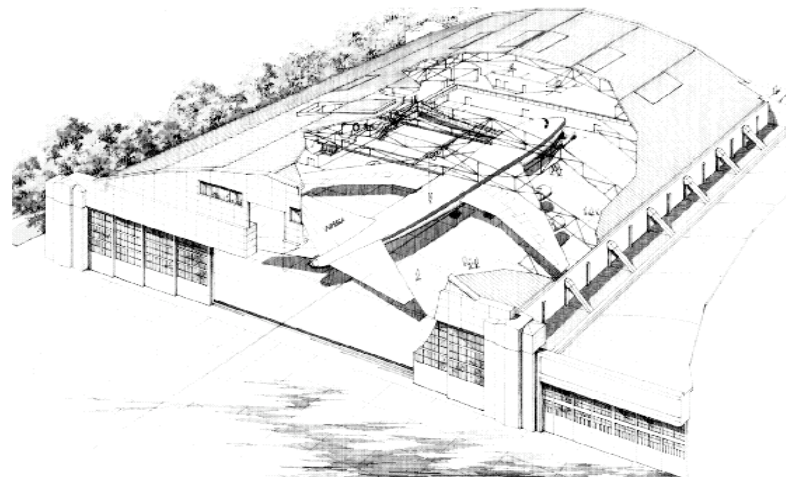
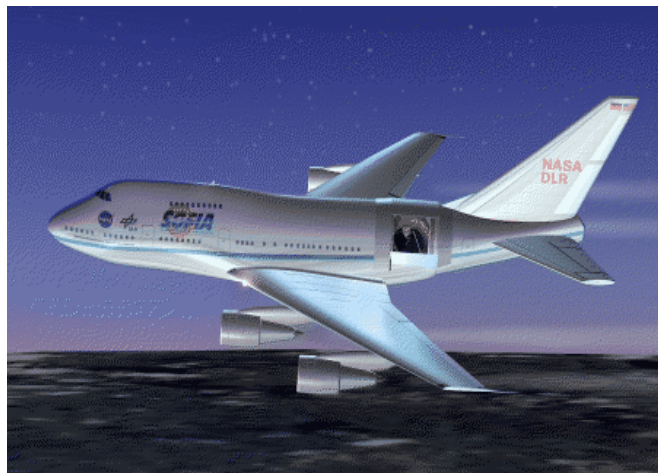
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# Major Components of SOFIA

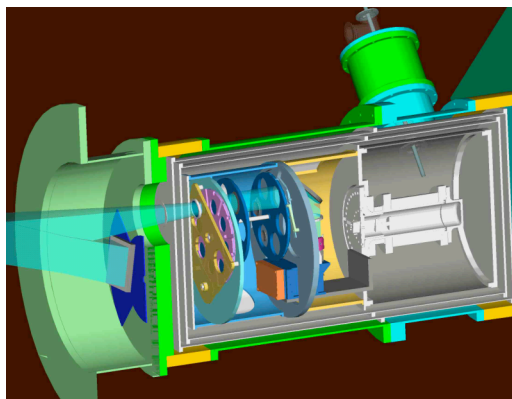


**SOFIA** Stratospheric Observatory for Infrared Astronomy

## Observatory



## Science and Mission Operations Center



## Science Instruments



# HISTORY OF SOFIA

## Milestones



**SOFIA** Stratospheric Observatory for Infrared Astronomy

- 1997
  - System requirement reviews completed (2)
  - Baseline Flight test completed
  - SOFIA V Wind Tunnel test completed
- 1998
  - TA PDR completed
  - AS PDR completed
- 1999
  - Schedule slips
  - 3% S&C wind tunnel tests completed
- 2000
  - TA CDR completed
  - AS CDR completed
  - Schedule continues to slip
- 2001
  - TA ground I&T begins
  - September 11 attack - impacts US airlines



# HISTORY OF SOFIA

## Contract Milestones



**SOFIA** Stratospheric Observatory for Infrared Astronomy

- 2002
  - TA ground testing & Project Final Review completed
  - TA shipped to Waco September 2002
- 2003
  - TA integration into aircraft begins
  - Columbia accident
  - UAL departs SOFIA program under bankruptcy protection (9/11)
- 2004
  - TA functional, SI mounted, First Light August 2004
  - Aircraft Proof pressure test completed
  - DSI selected in Germany to support SOFIA Ops
- 2005
  - Push for flight leads to multiple mishaps then work stoppage
  - Mod audit conducted
  - Per ICSMR recommendations Re-baseline & new approach begins



# HISTORY OF SOFIA

## Contract Milestones

- 2006
  - SOFIA Budget zeroed for FY07 budget
  - SORT commissioned to consider options for future
  - GVT conducted on aircraft in June per IMS established 8/2005
  - HQ dropped requirement for FAA certification (Public Use)
  - Budget rebaselined & program office transferred to Dryden
  - Flight Readiness Review started in Oct
- 2007
  - Airworthiness Flight Safety Review Board on 15 Mar 07
  - First Flight on 26 Apr 07
  - Ferry Flight of SOFIA to Dryden 31 May 07
  - Begin Phase 1 flights (door closed envelope expansion) Sep 25 07?

# Heritage



**SOFIA** Stratospheric Observatory for Infrared Astronomy

- Kuiper Airborne Observatory is the direct Predecessor to SOFIA
  - Modified C-141 with 36” Diameter Telescope
  - Flew w/open port cavity 1974-1995
  - Cavity in forward fuselage
  - Porous fence was primary Shear Layer Control device
  - Aft Ramp augmentation based on SOFIA development wind tunnel test results was implemented in 1993
    - Flow attachment significantly improved
    - Internal Cabin noise significantly reduced for Open cavity flight
    - Cavity Environment significantly improved
    - Allowed fence position to be lowered from 30° to 10°
    - Reduced drag - improved flight performance



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# Kuiper Airborne Observatory (KAO)



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1974-1995

Lockheed C-300  
(Modified C-141)

36" Telescope

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# KAO Aft Ramp - Passive Flow Fairing



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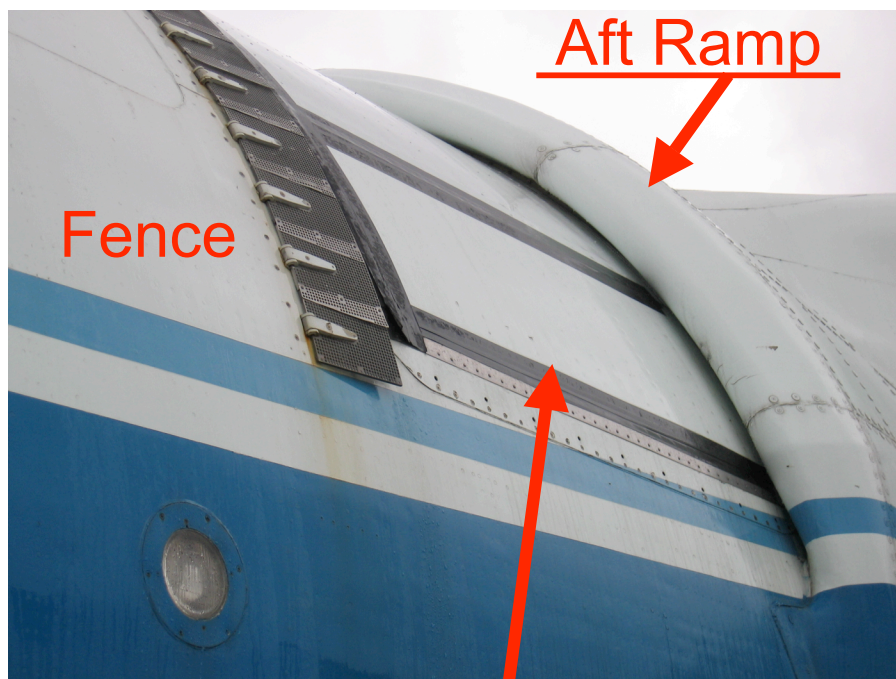
- Installed in 1993
- Developed from wind tunnel test data and research performed during initial development of the SOFIA Shear Layer Control System
- KAO design represents a compromise due to existing OML & cavity door constraint



# KAO Aft Ramp - Passive Flow Fairing



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Cavity Door

- Designed to stabilize the shear layer re-attachment downstream of the open cavity.
- Enabled KAO to fly with the cavity fence at 10° instead of 30°
- Reduced Shear layer thickness
- Significant improvements in “Seeing”
- Reduced cavity aero-acoustics
- Reduced structural fatigue in and around cavity
- Pilot noticed improvements in open door flight



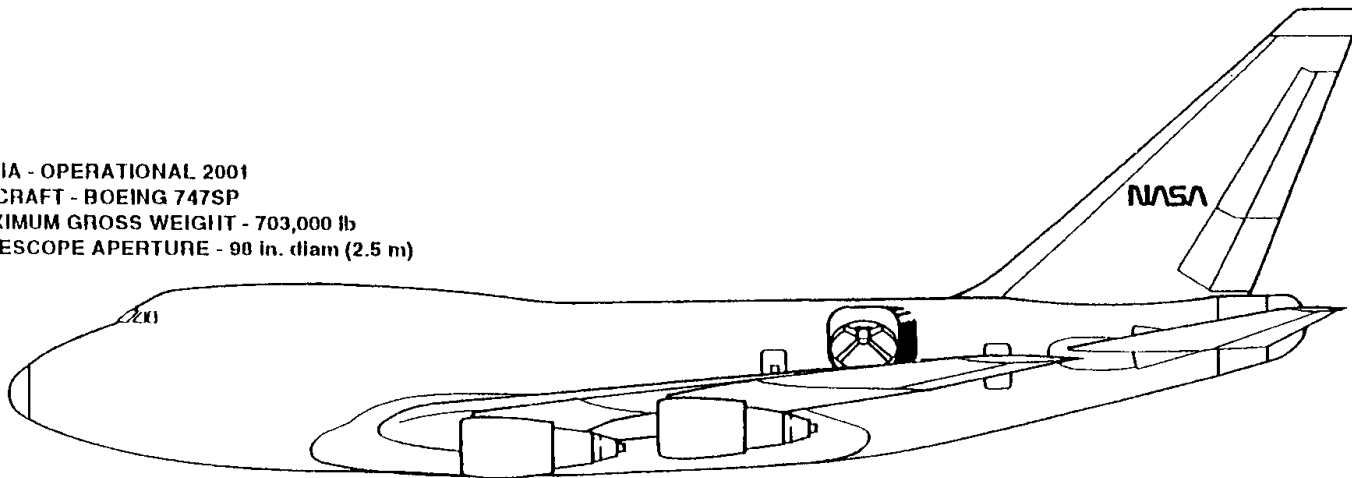
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# SOFIA - Airborne Astronomy Size Comparison

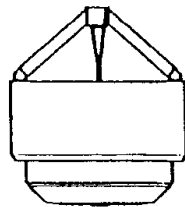
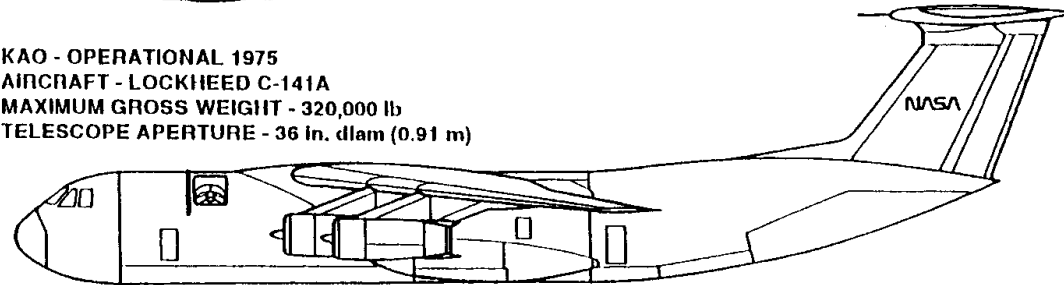


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SOFIA - OPERATIONAL 2001  
AIRCRAFT - BOEING 747SP  
MAXIMUM GROSS WEIGHT - 703,000 lb  
TELESCOPE APERTURE - 98 in. diam (2.5 m)



KAO - OPERATIONAL 1975  
AIRCRAFT - LOCKHEED C-141A  
MAXIMUM GROSS WEIGHT - 320,000 lb  
TELESCOPE APERTURE - 36 in. diam (0.91 m)



SOFIA

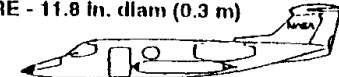


KAO



LEARJET

LEARJET OBSERVATORY - OPERATIONAL 1965  
AIRCRAFT - LEARJET, MODEL 24  
MAXIMUM GROSS WEIGHT - 15,000 lb  
TELESCOPE APERTURE - 11.8 in. diam (0.3 m)



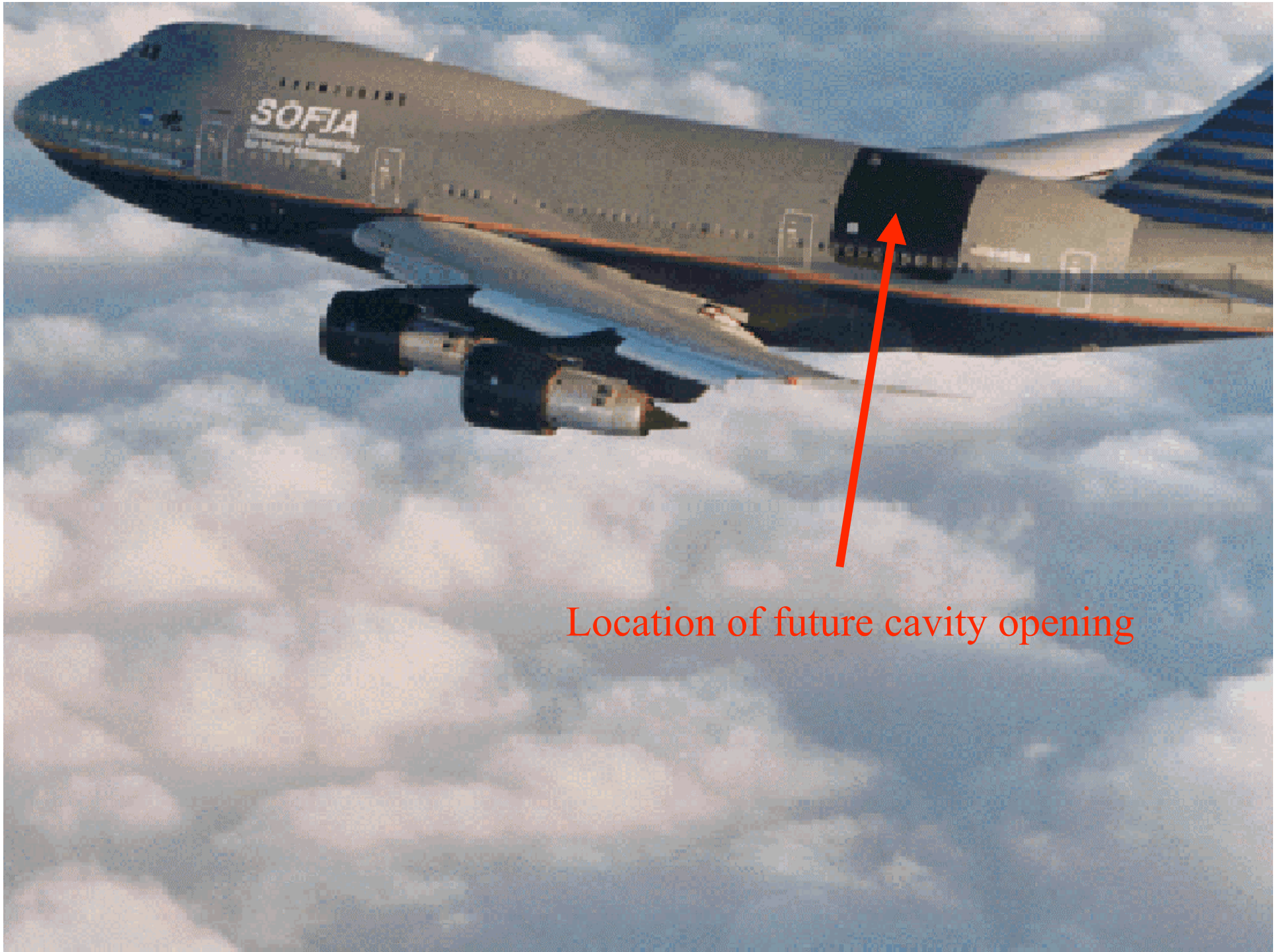


# SOFIA - Requirements/Specifications



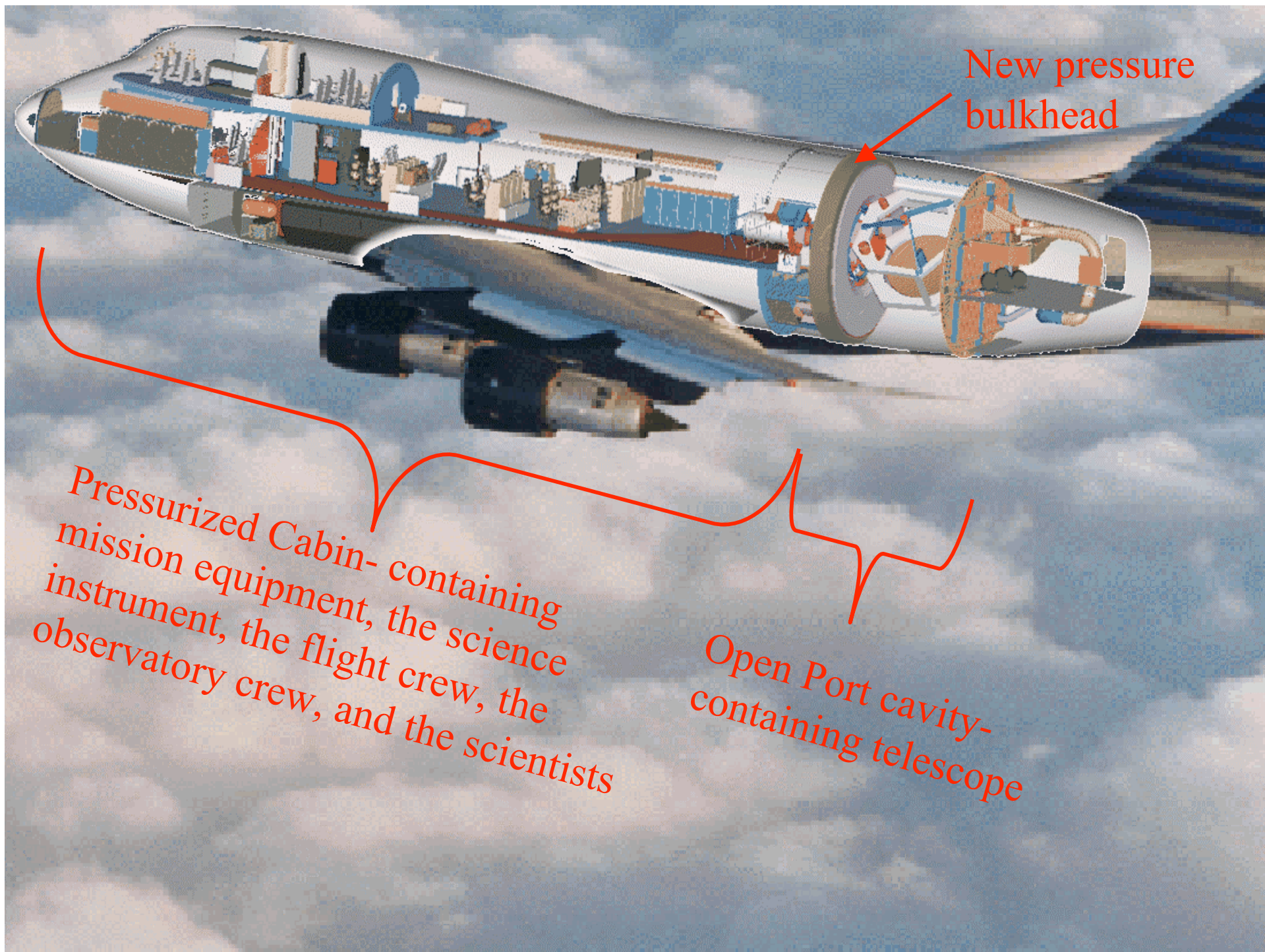
**SOFIA** Stratospheric Observatory for Infrared Astronomy

- Wavelength Range 0.3 - 1600 microns
  - Unvignetted elevation range  $20^{\circ}$  to  $60^{\circ}$  above the horizon
  - Configuration: Instrument Access in Cabin
  - Telescope effective Aperture Diameter 2.5 meters
  - Time at  $\geq 41,000$  feet  $\geq 6$  hours
  - Observing hours per year  $\geq 960$
  - Lifetime  $\geq 20$  years
  - PI Teams per year capability  $\geq 40$
  - Education Goals: NASA OSS Guidelines
  - ~~Airworthiness: FAR FAA Certification~~
  - IR functional capabilities: chopping, nodding, & scanning
  - Image quality 80% encircled energy within 1.5 arcsec at visible wavelength
  - Image stability at focal plane 0.2 arcsec rms
- Combined to 80% encircled energy within 5.3 arcsec diameter image size at First Science Flight improving to 1.6 arcsec within 3 years.



Location of future cavity opening





New pressure  
bulkhead

Pressurized Cabin- containing  
mission equipment, the science  
instrument, the flight crew, the  
observatory crew, and the scientists

Open Port cavity-  
containing telescope

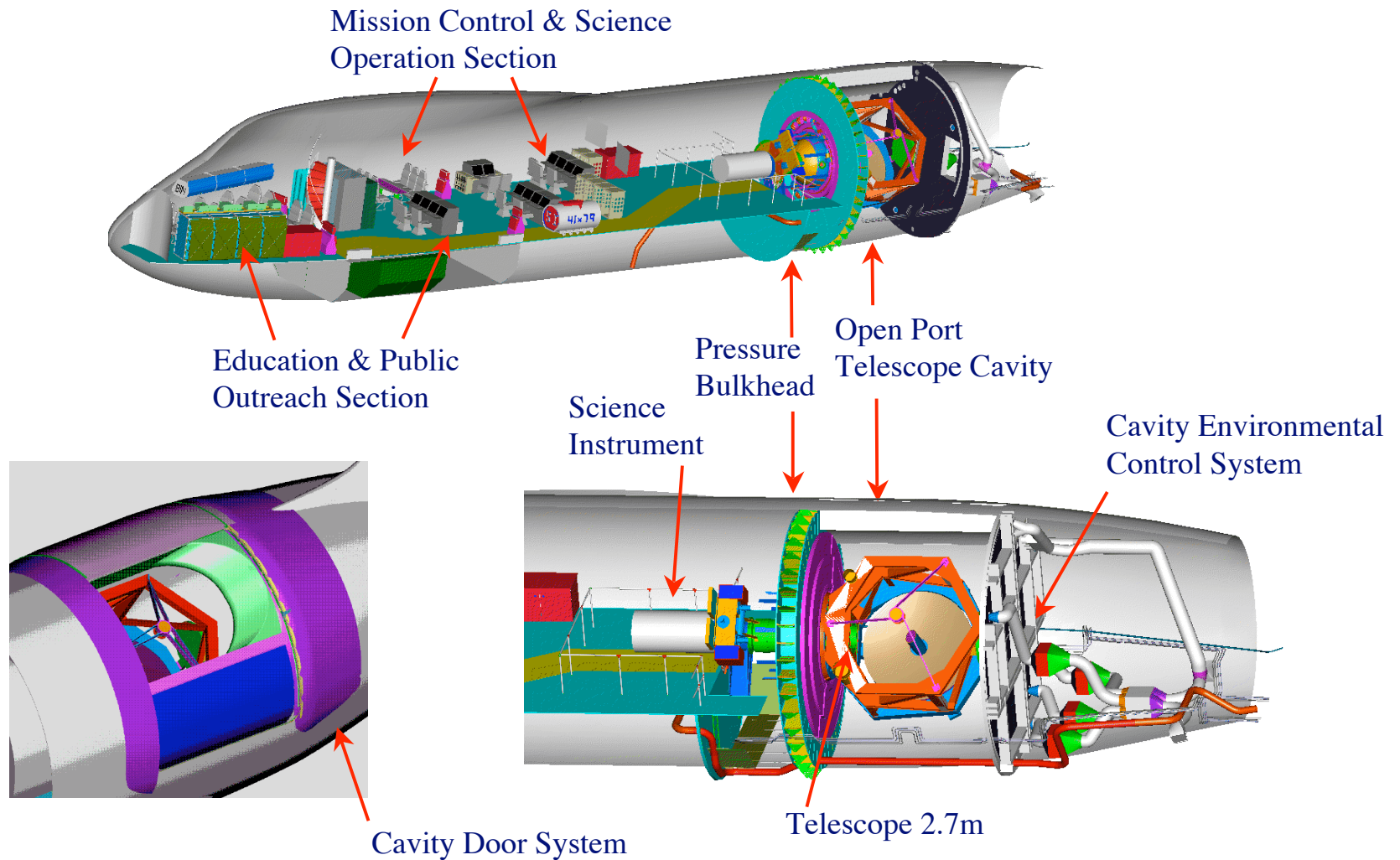




# Airborne Observatory Layout



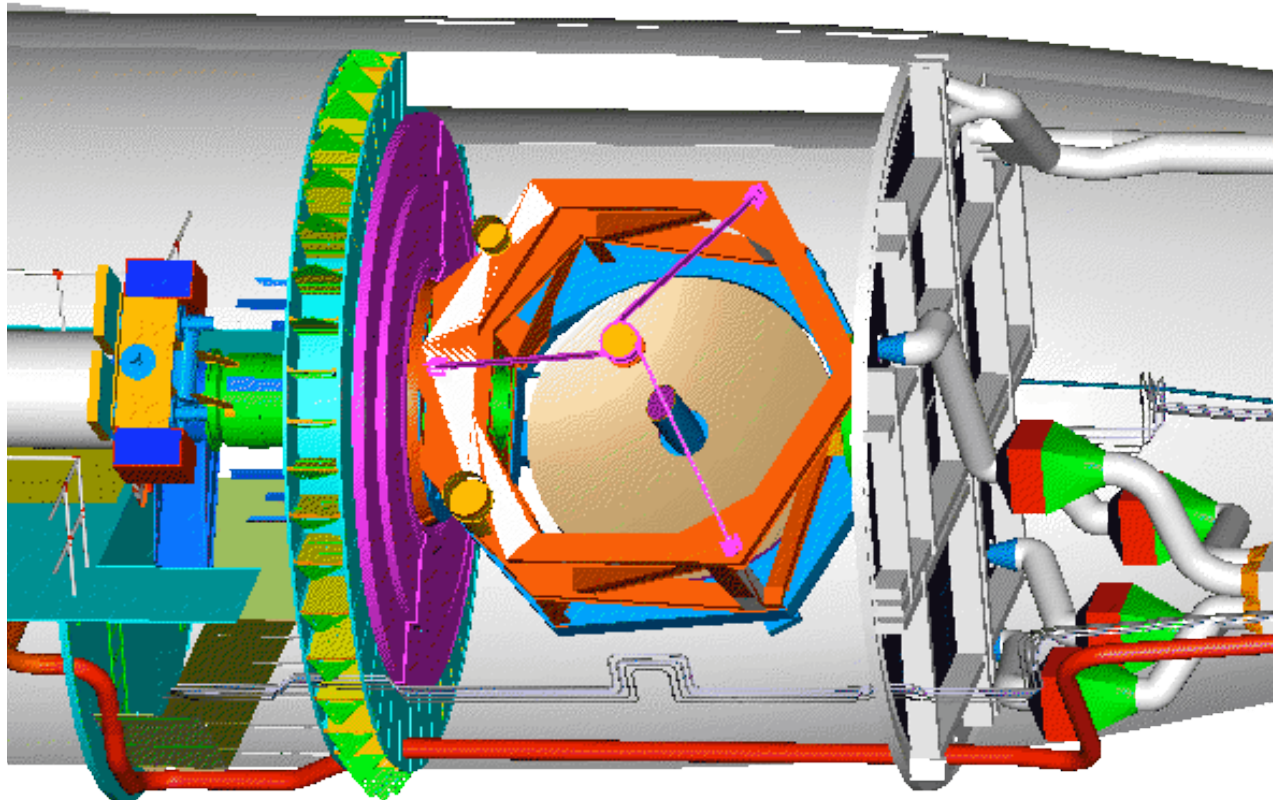
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## 2.5 Meter effective aperture

- Aircraft Size
- Large 2.7 Meter Primary Mirror
- “Fast” Mirror to fit within aircraft
  - Drives alignment/stiffness requirements



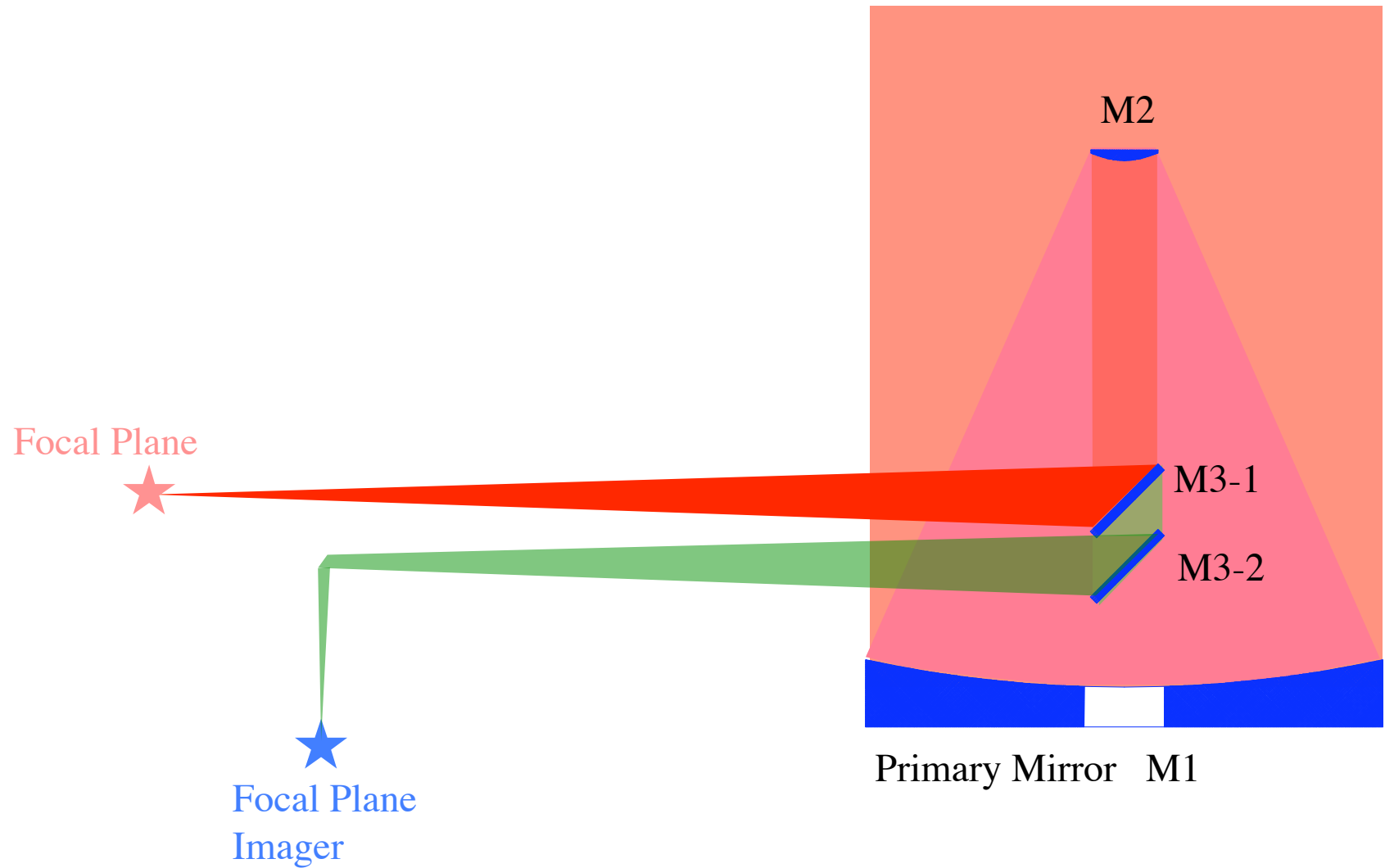
Telescope Size is Maximum that can fit Available Volume



# Telescope Optical Layout

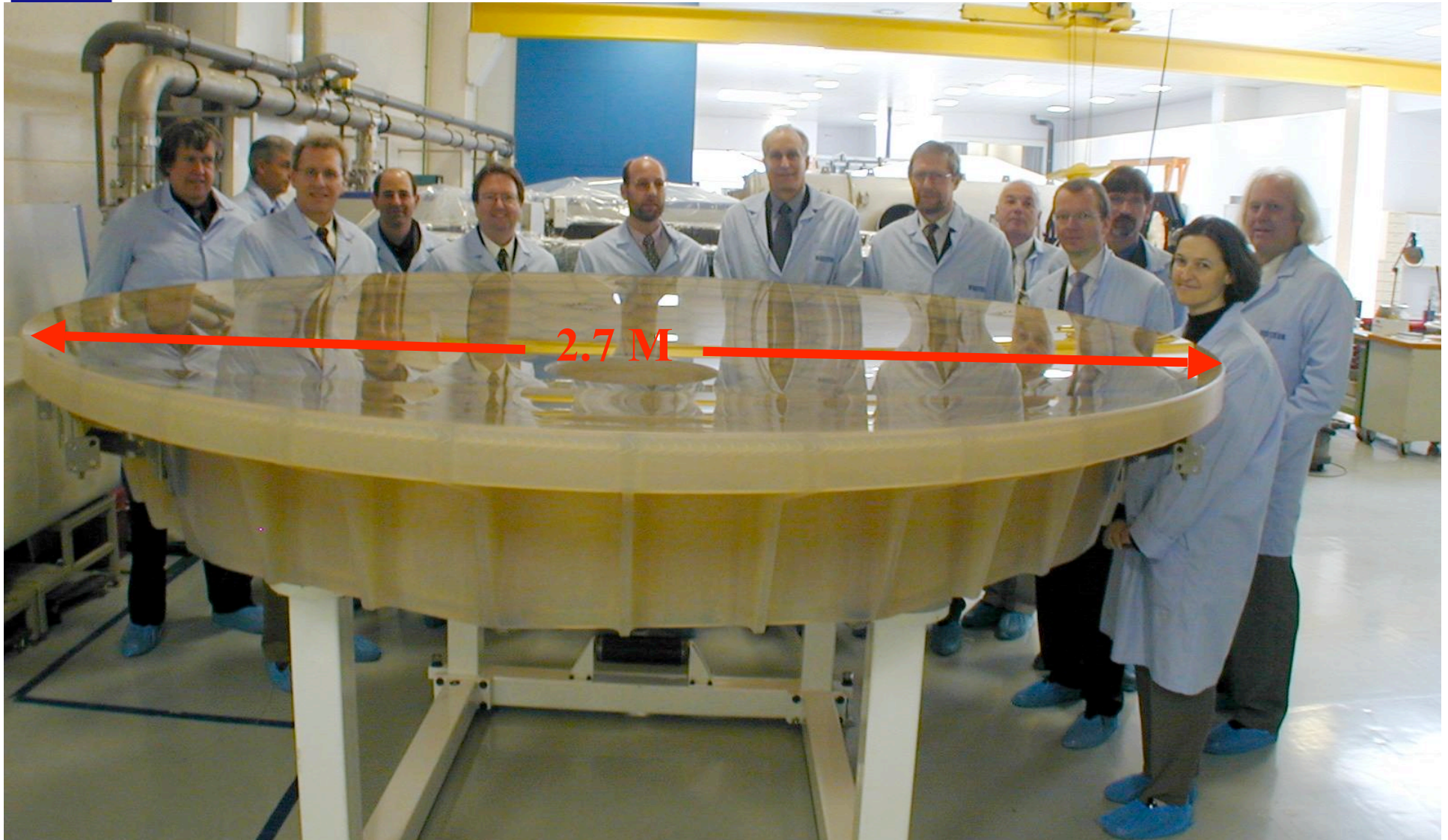


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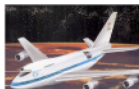




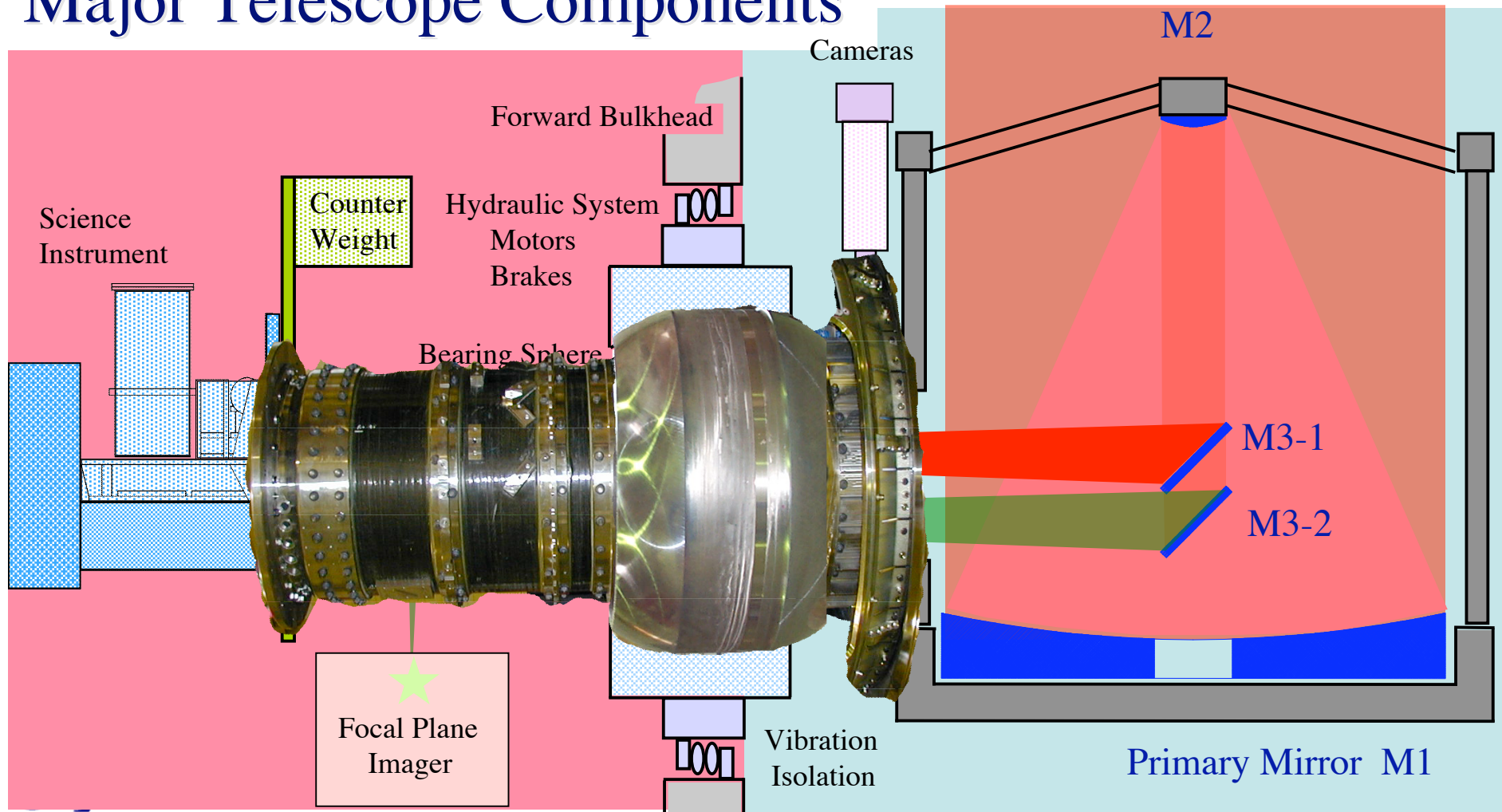
## 2.5 Meter effective aperture



# Major Telescope Components

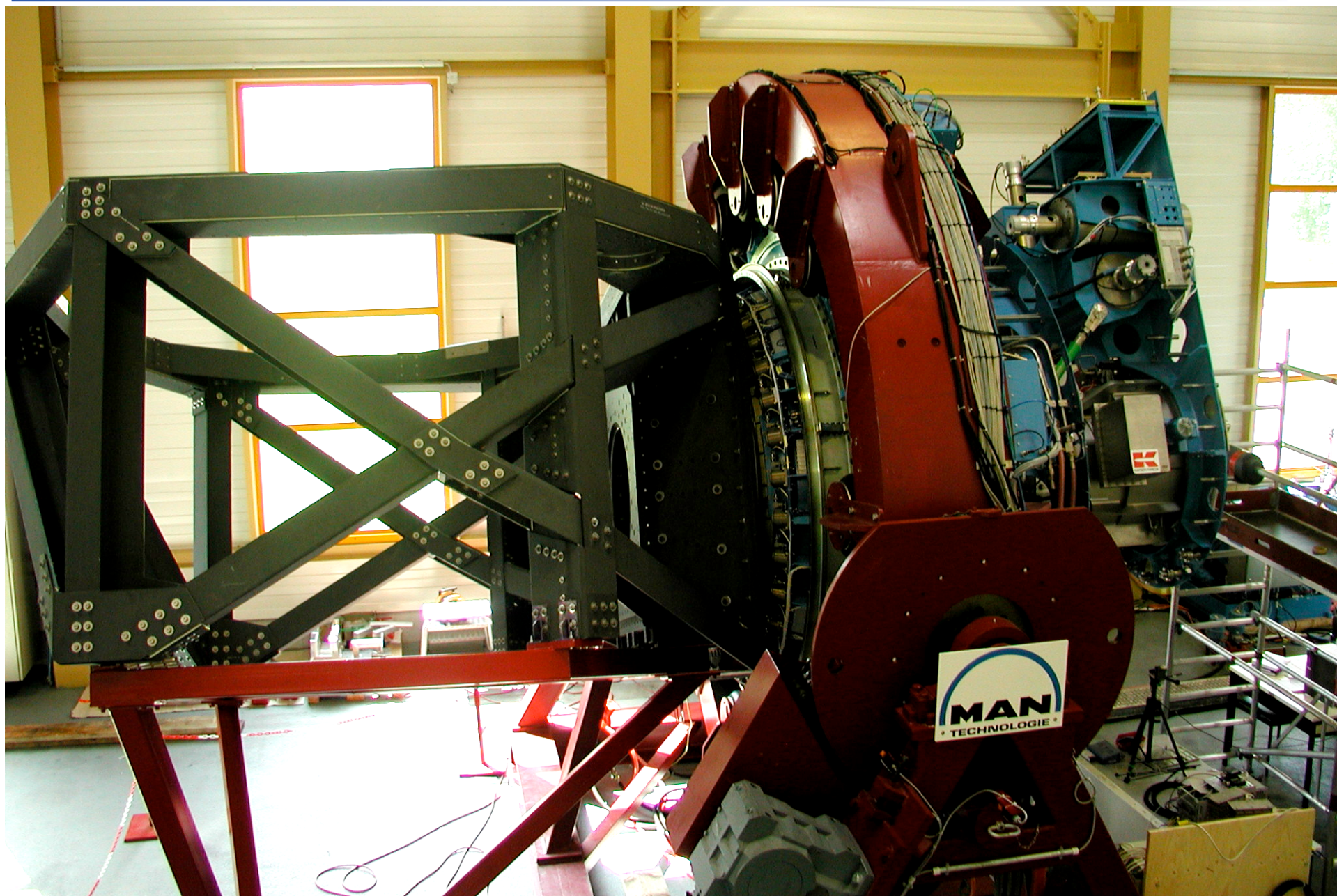


## Major Telescope Components





# Telescope pre-ship integration



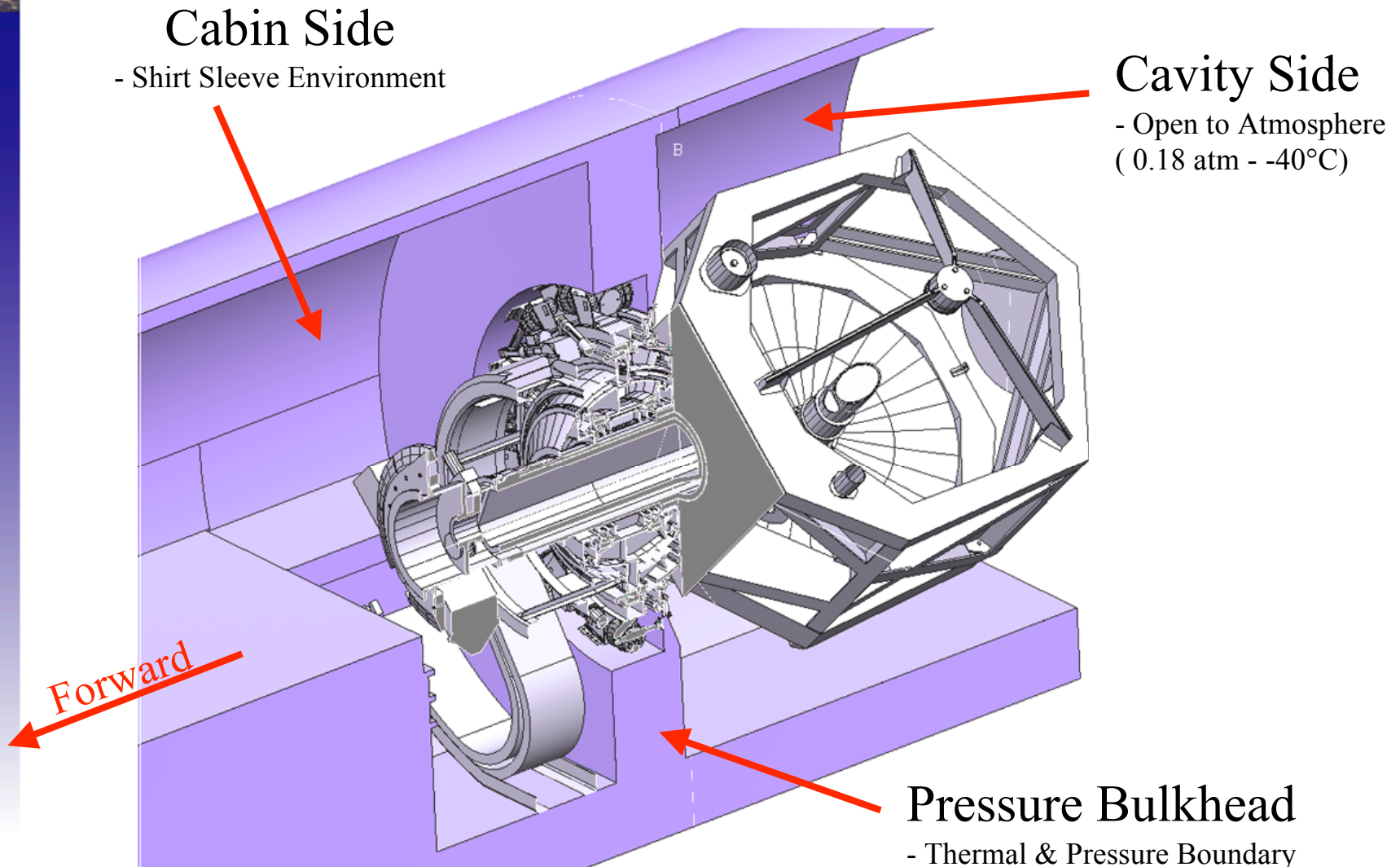




# Configuration: Instrument Access in Cabin



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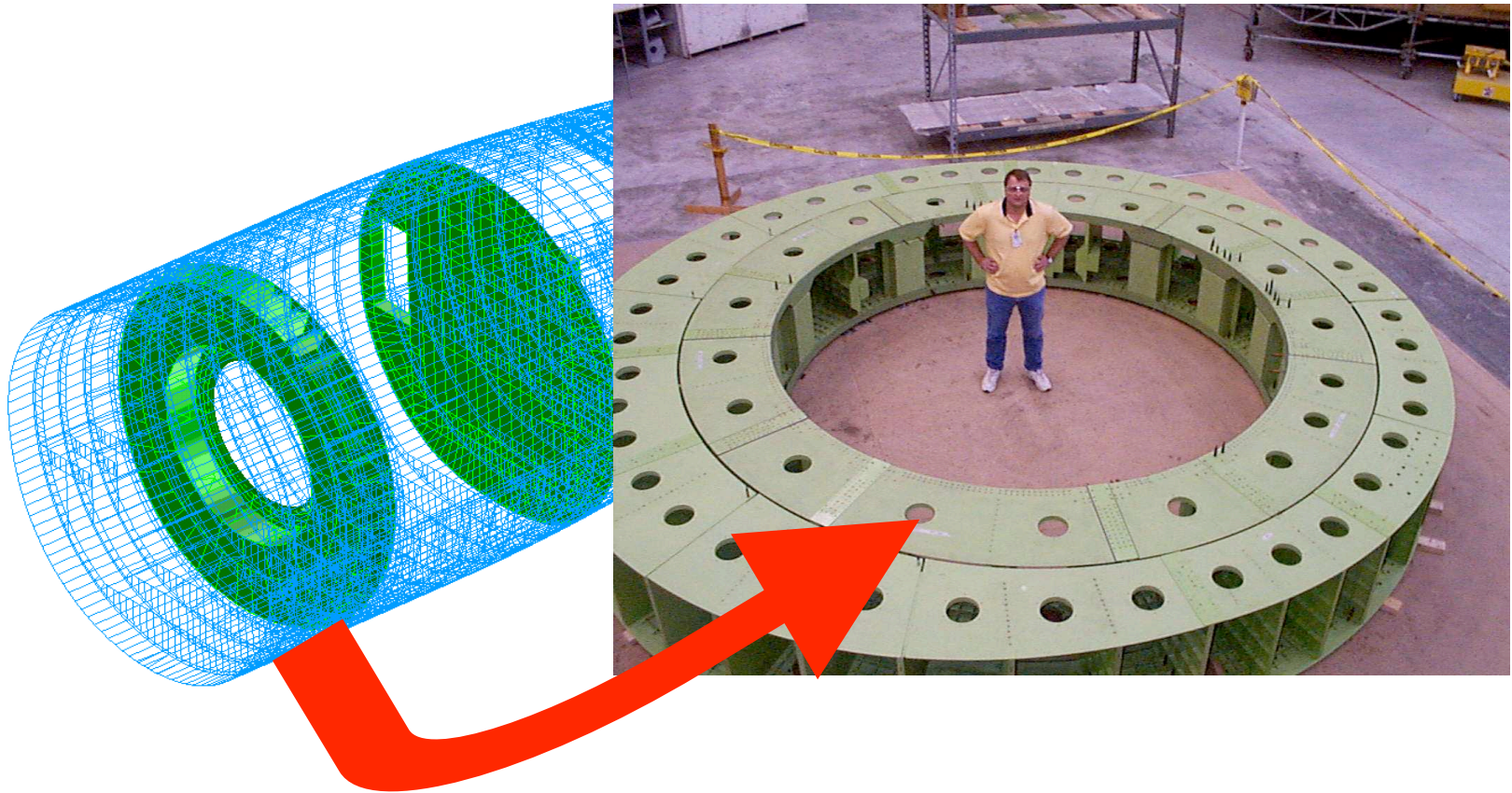


# Bulkhead - Flight Hardware



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## New Pressure Bulkhead

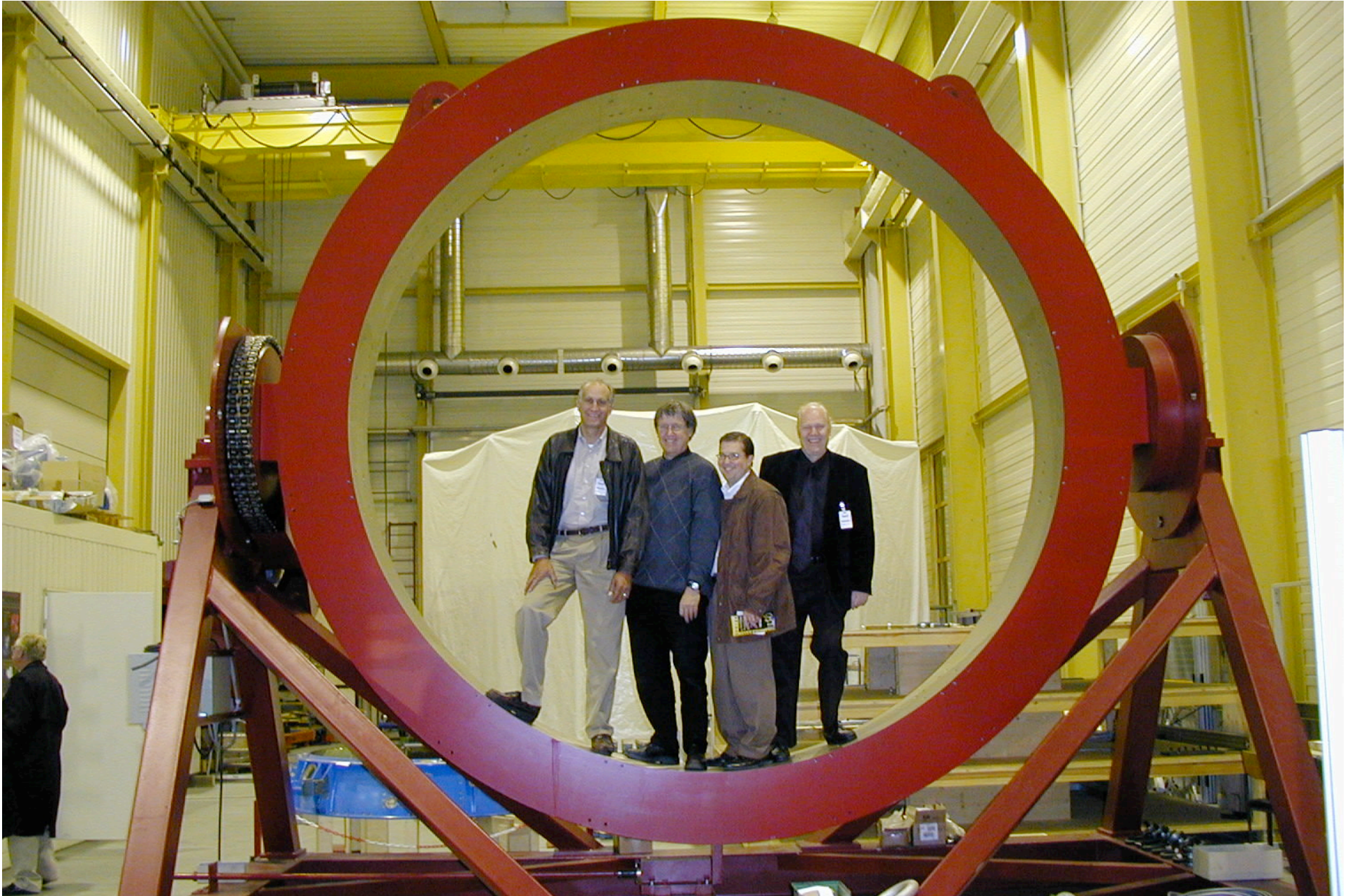






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# Bulkhead Simulator for TA Integration

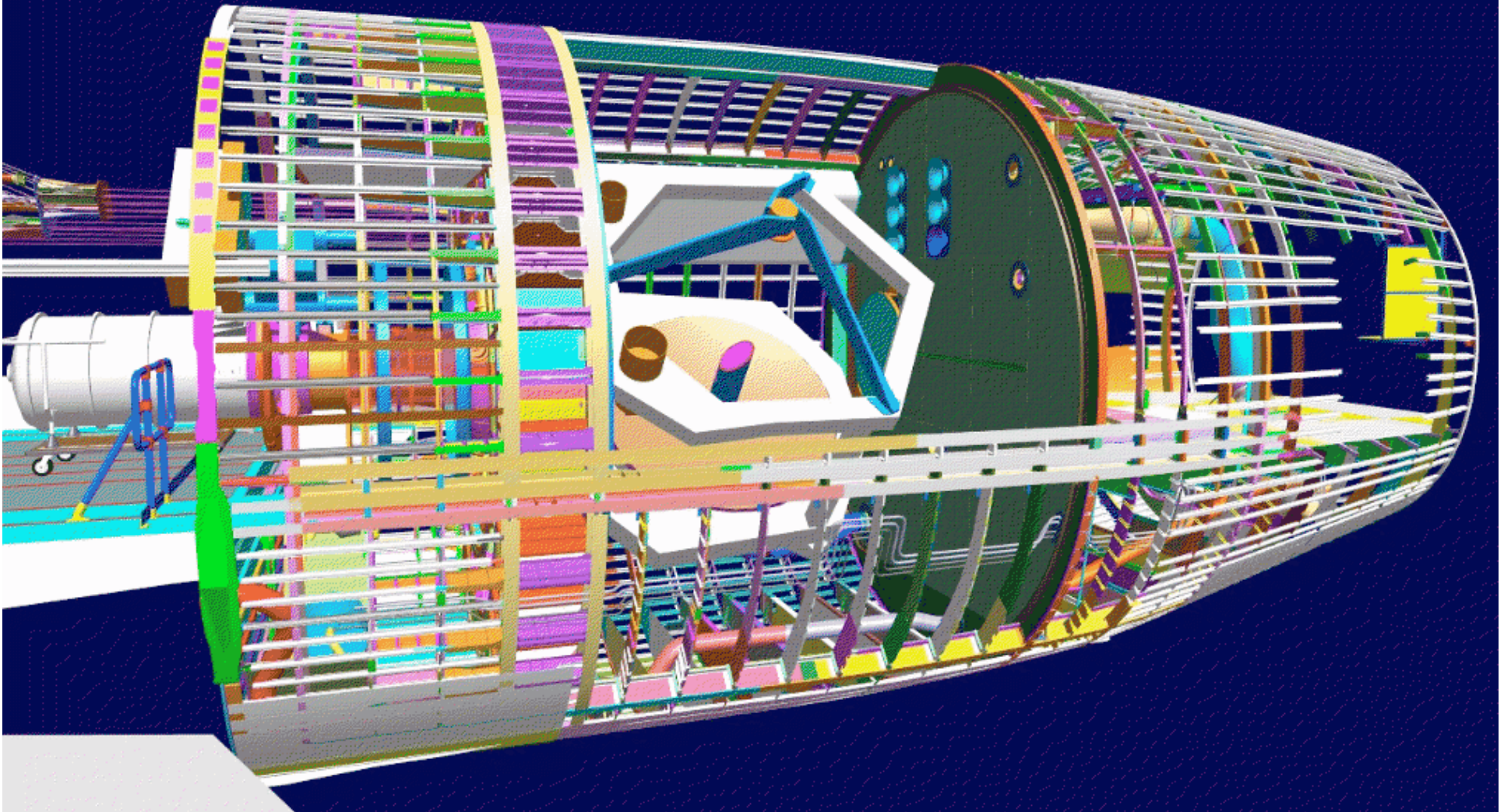






# Large Structural Opening

- Unvignetted Elevation Range ( $20^{\circ}$  -  $60^{\circ}$ )

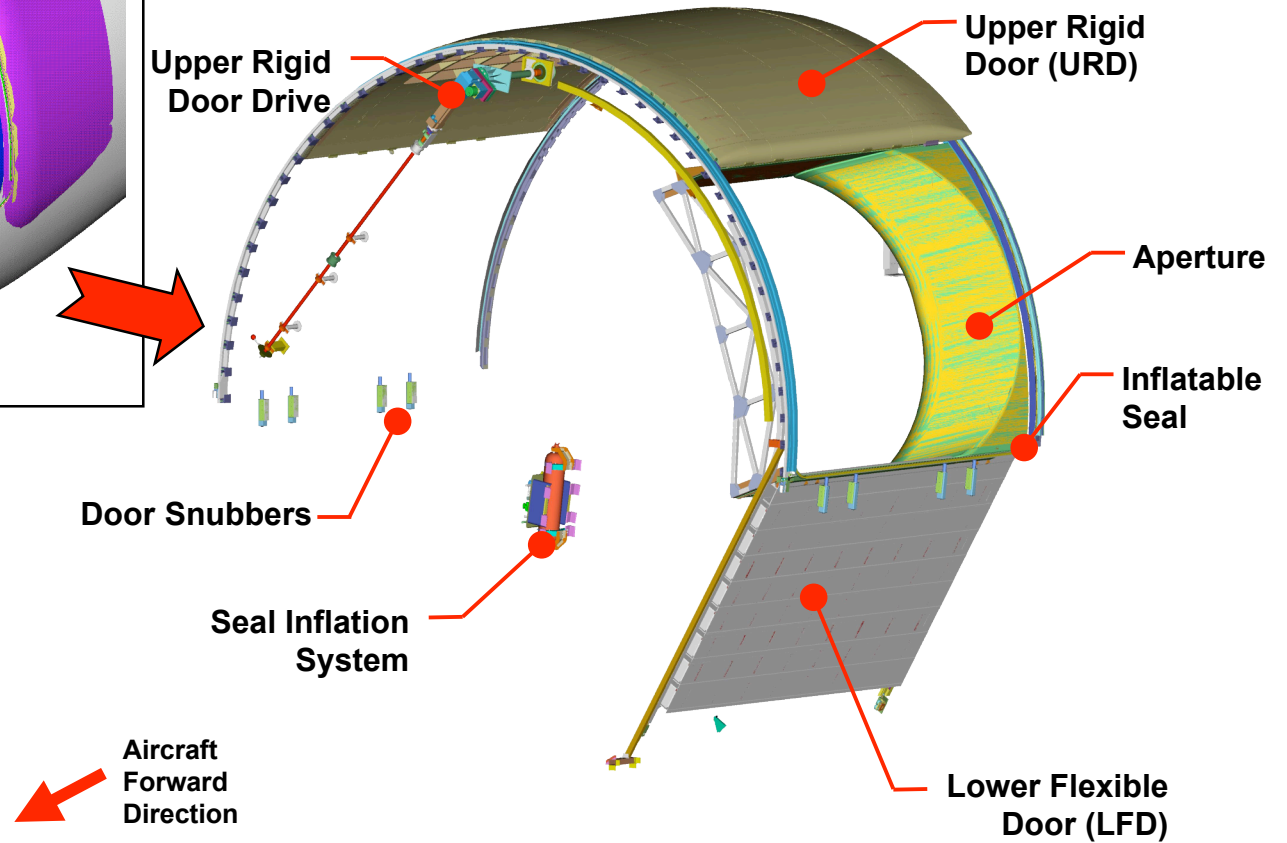
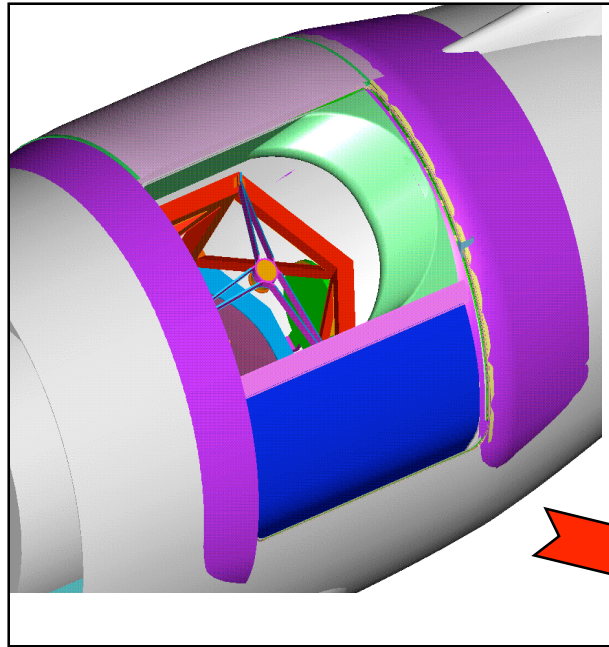




# Cavity Door System



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# Technical Challenges



**SOFIA** Stratospheric Observatory for Infrared Astronomy

## ⌘ Open Port cavity

⌘ = Final Verification pending completion of Flight Tests

⌘ Influence on aircraft Stability & Control

⌘ Acoustic Issues

⌘ Resonance

⌘ Structural Fatigue

⌘ Environment for Telescope Performance

⌘ Drag (aircraft performance)

## | Structural Modification

| Strength

| Stiffness

| Transition to unmodified areas



# Technical Challenges



**SOFIA** Stratospheric Observatory for Infrared Astronomy

## ⌘ Thermal Environment

- ⌘ Systems exposure
- ⌘ Science performance

## ⌘ Cavity Door

- ⌘ Accommodate fuselage deformation
- ⌘ Track Telescope motion
- ⌘ Drive system safety

## | Lightweight Primary Mirror

## | Rotational Isolation System

- | KAO used air bearing but this technology does not scale well...



# SOFIA Wind Tunnel Testing Overview



## 7% Scale Tests

- SOFIA I - March 1990 to July 1990 - Forward Cavity configuration
- SOFIA II - June 1994 to August 1994 - Aft Cavity configuration
- SOFIA III - February 1995 -SP only -Aperture Geometry -TA loads
- SOFIA IV - Sept 1995 to Dec1995 Door design space evaluation
- SOFIA V - November 1997
  - Adjustment of Boundary Layer profile to match Baseline Flight tests
  - Verification of Final Partial External Door (PED) Design
  - Measurement of loads on Final Telescope design (pointing performance)
  - Measurement of loads for use in PED design

## 3% Scale Tests

Stability & Control - measure aero-coefficients between baseline 747-SP and SOFIA and provide substantiation for reduced flight test program

- Low Speed Tests - University of Washington Kirsten Wind Tunnel
  - Part 1 Sept 1998 to Oct 1998 & Part 2 Jan 1999 to Feb 1999
- High Speed Tests - Boeing Transonic Wind Tunnel
  - November 1998



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# SOFIA 7% model in Ames 14ft Transonic Wind Tunnel



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Primarily used to development shear layer control design technology and to determine cavity acoustic environment and resultant loads on Telescope

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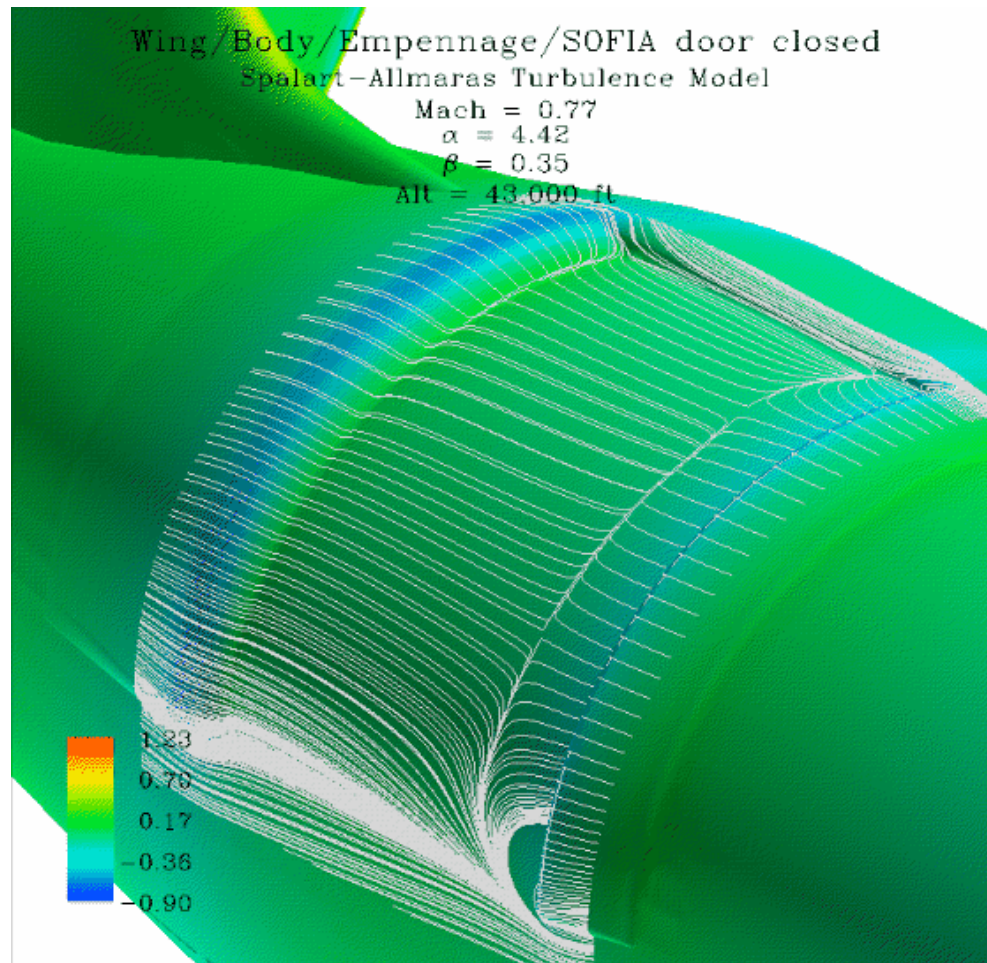


# SOFIA CFD Predictions



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- Example of CFD flow over the mod

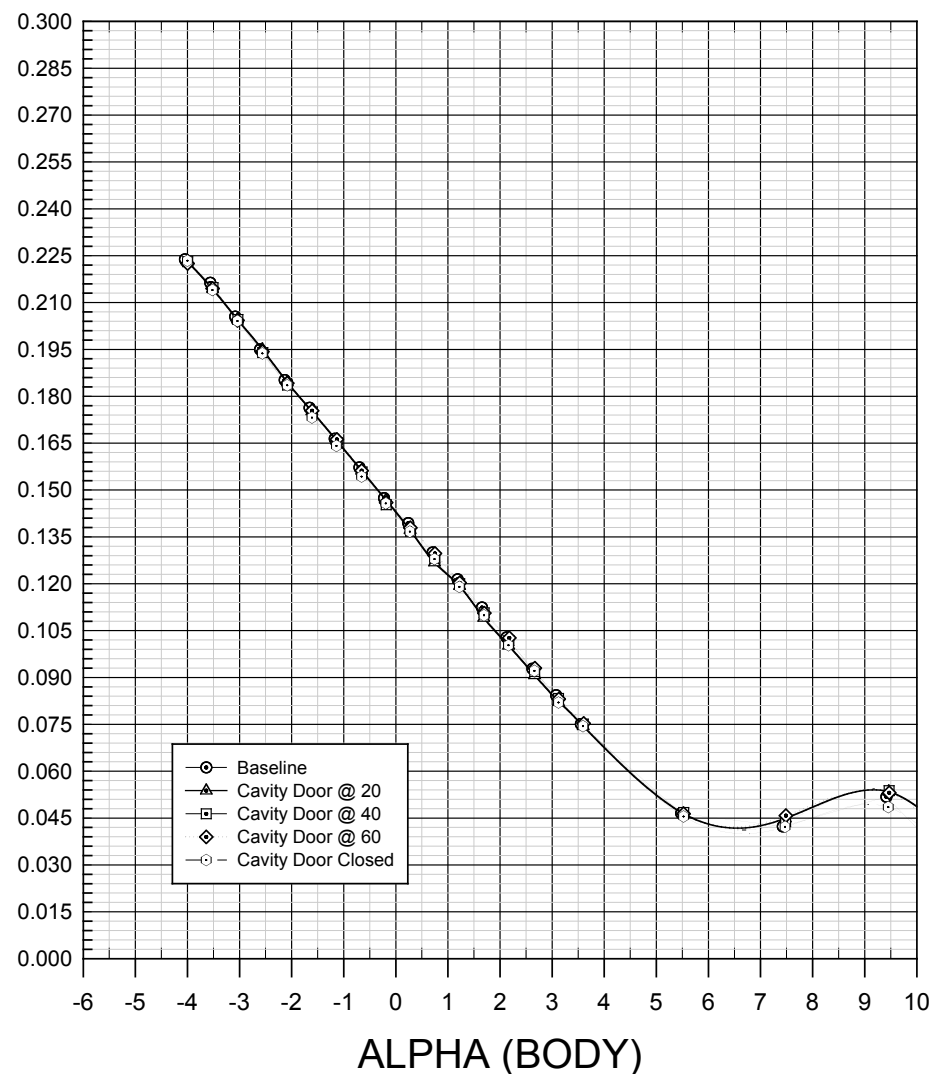


# SOFIA Wind Tunnel Data



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- Stab & Control
- Negligible change in drag and pitching moment
- No other F&Ms affected



# Objectives



# SOFIA

Stratospheric Observatory for Infrared Astronomy

- Per all Test and Analyses completed, data indicates Objectives will be met
  - └ Minimal impact on Stability & Control of Aircraft
  - └ Robust - Non resonating cavity (structural/safety)
  - └ “Quiet” cavity for optimum TA pointing performance
  - └ Minimize drag to maintain Aircraft performance
  - └ Optimize Aero-Optic performance “seeing” for short wave length image quality performance
- Flight Testing is remaining step to Verify

# Summary



**SOFIA** Stratospheric Observatory for Infrared Astronomy

- SOFIA SLC development began with KAO heritage
- Open port cavity/SLC issues identified early (1980's) as risk areas
  - Risk reduction activities were planned & completed accordingly
- Eight Separate Wind Tunnel Test Series Completed
  - Results Indicate:
    - Shear layer control implementation will provide quiet well behaved cavity acoustic environment
    - Stability & Control of aircraft will be essentially unaffected
- Multiple CFD and other analyses completed
  - Results concur with wind tunnel tests and provide additional data
- Multiple Independent Reviews Concur with approach
  - Latest NESC review extensively examined test and analysis data and planned program approach and recommend proceeding to flight test
- **All data indicates that SOFIA will fly like an unmodified 747-SP**





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# SOFIA

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## Telescope arrival in Waco- Sept 2002



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## Unloading Telescope Pieces



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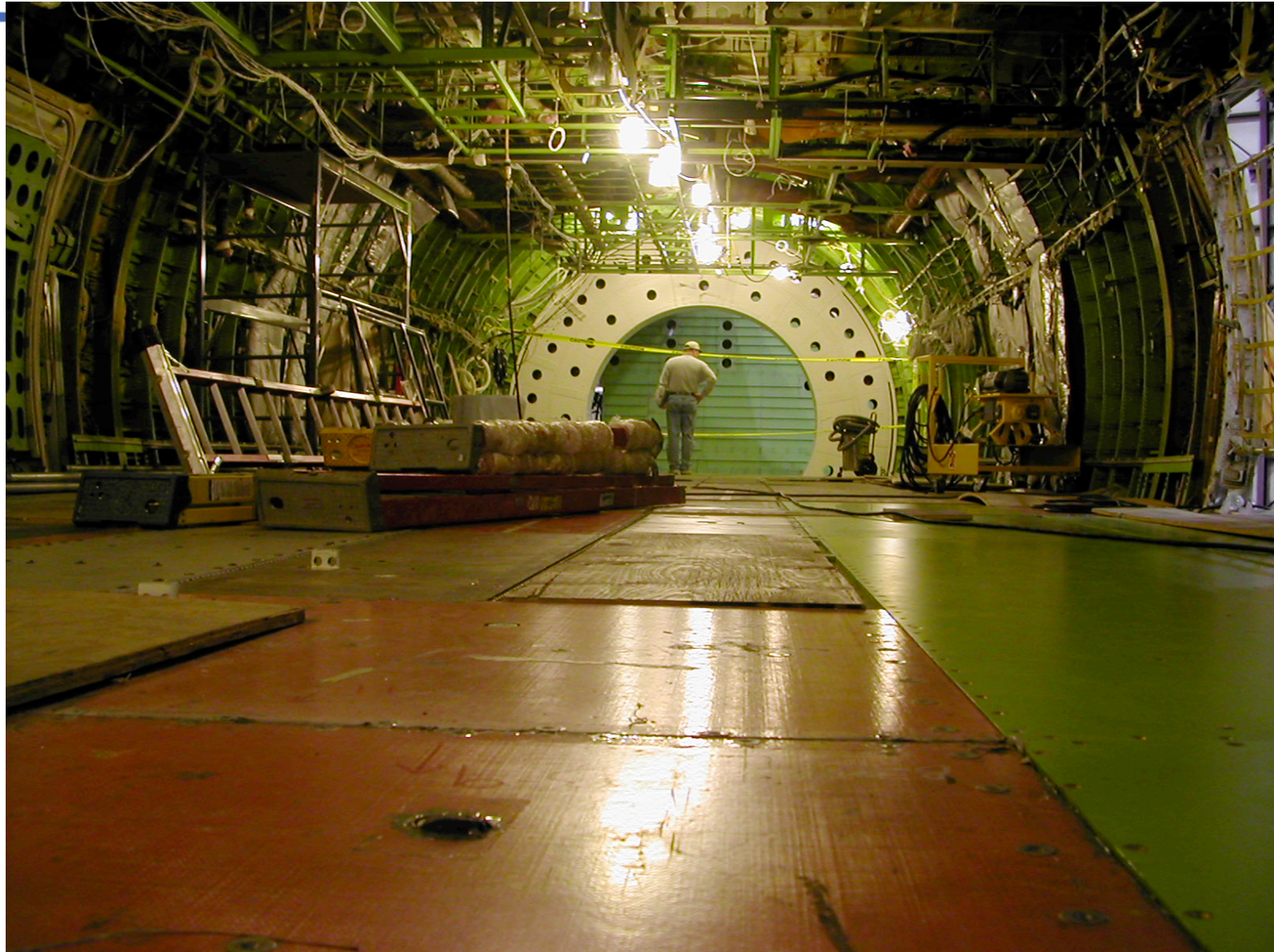




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**SOFIA** Stratospheric Observatory for Infrared Astronomy



**Inside aircraft just before SUA installation**

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## Lowering SUA into cavity



**SOFIA** Stratospheric Observatory for Infrared Astronomy



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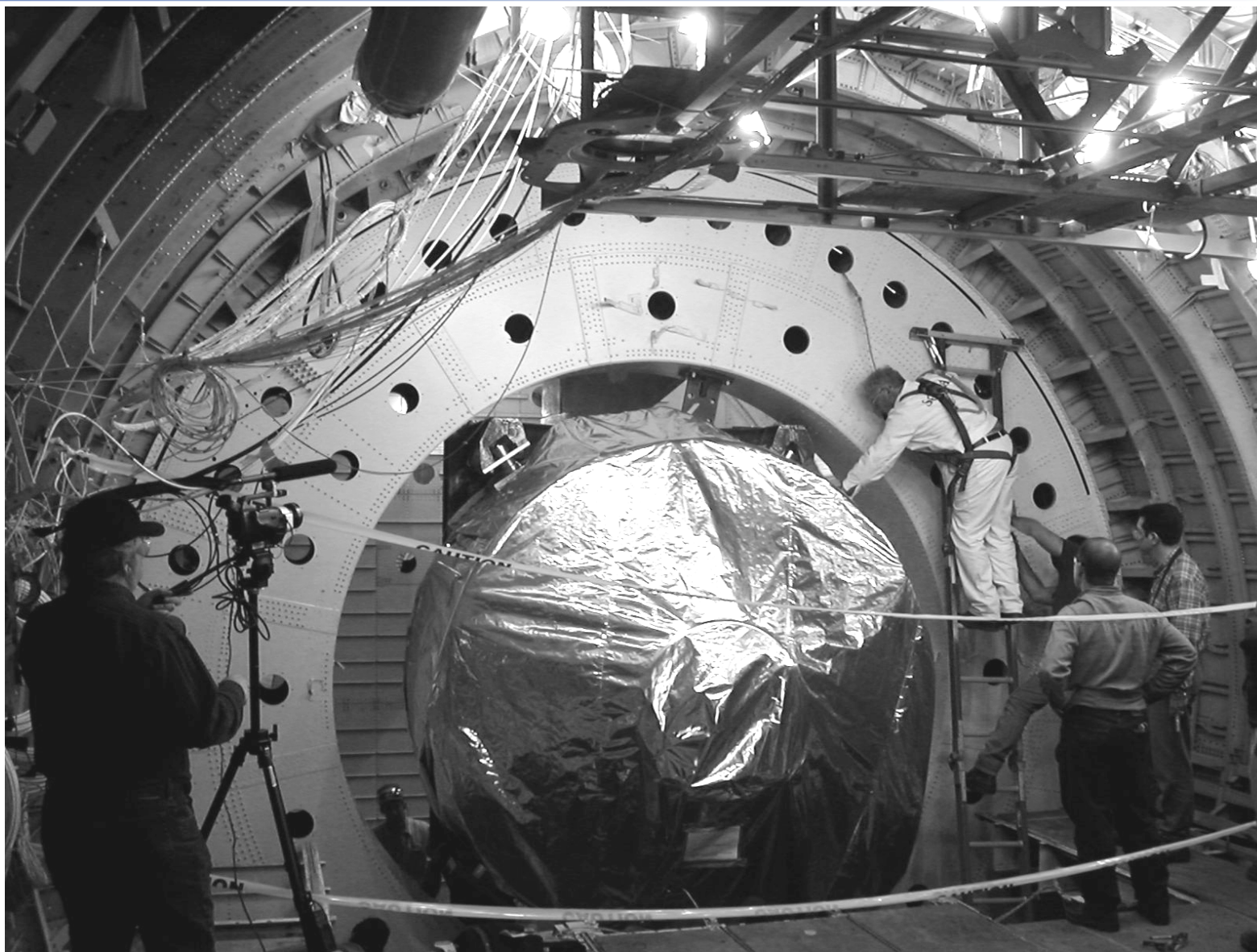


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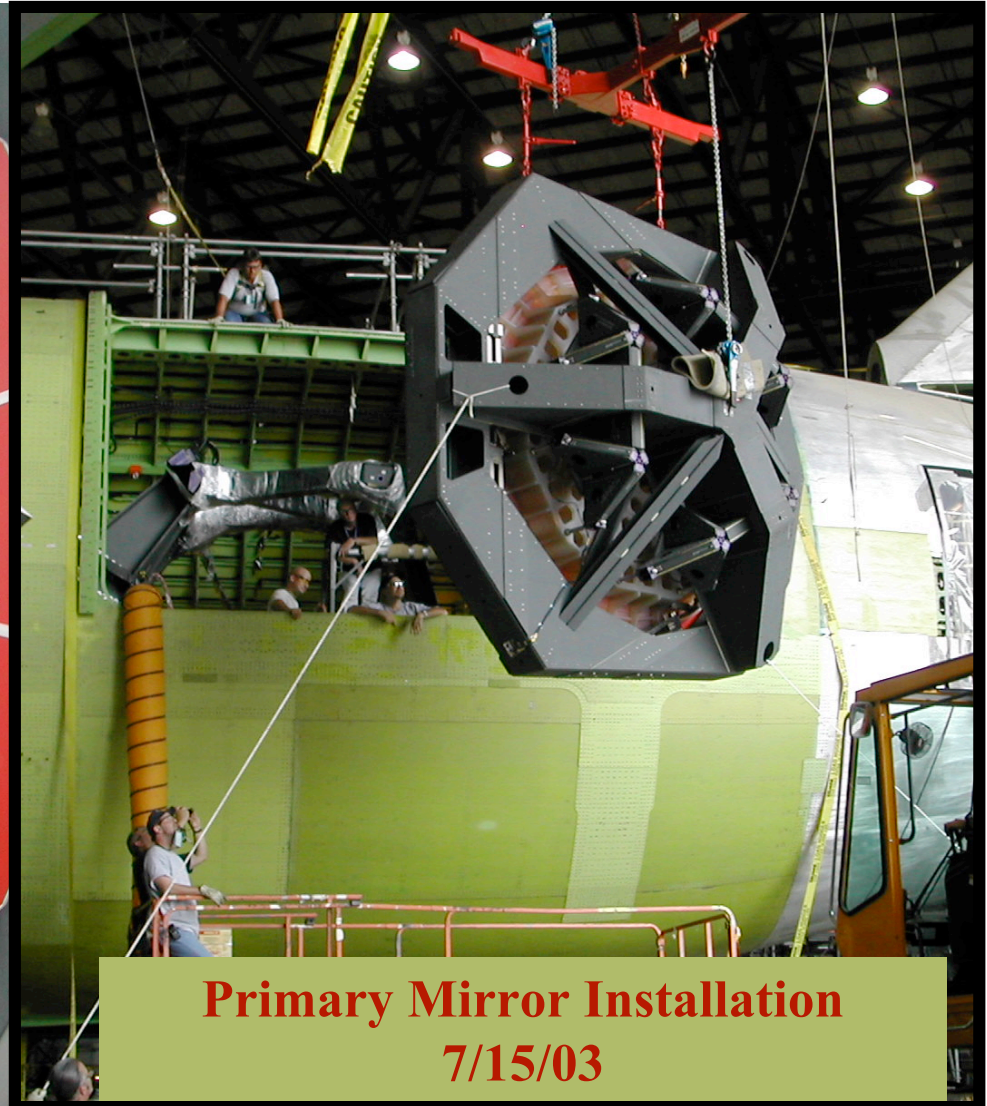


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**Primary Mirror Installation**  
**7/15/03**

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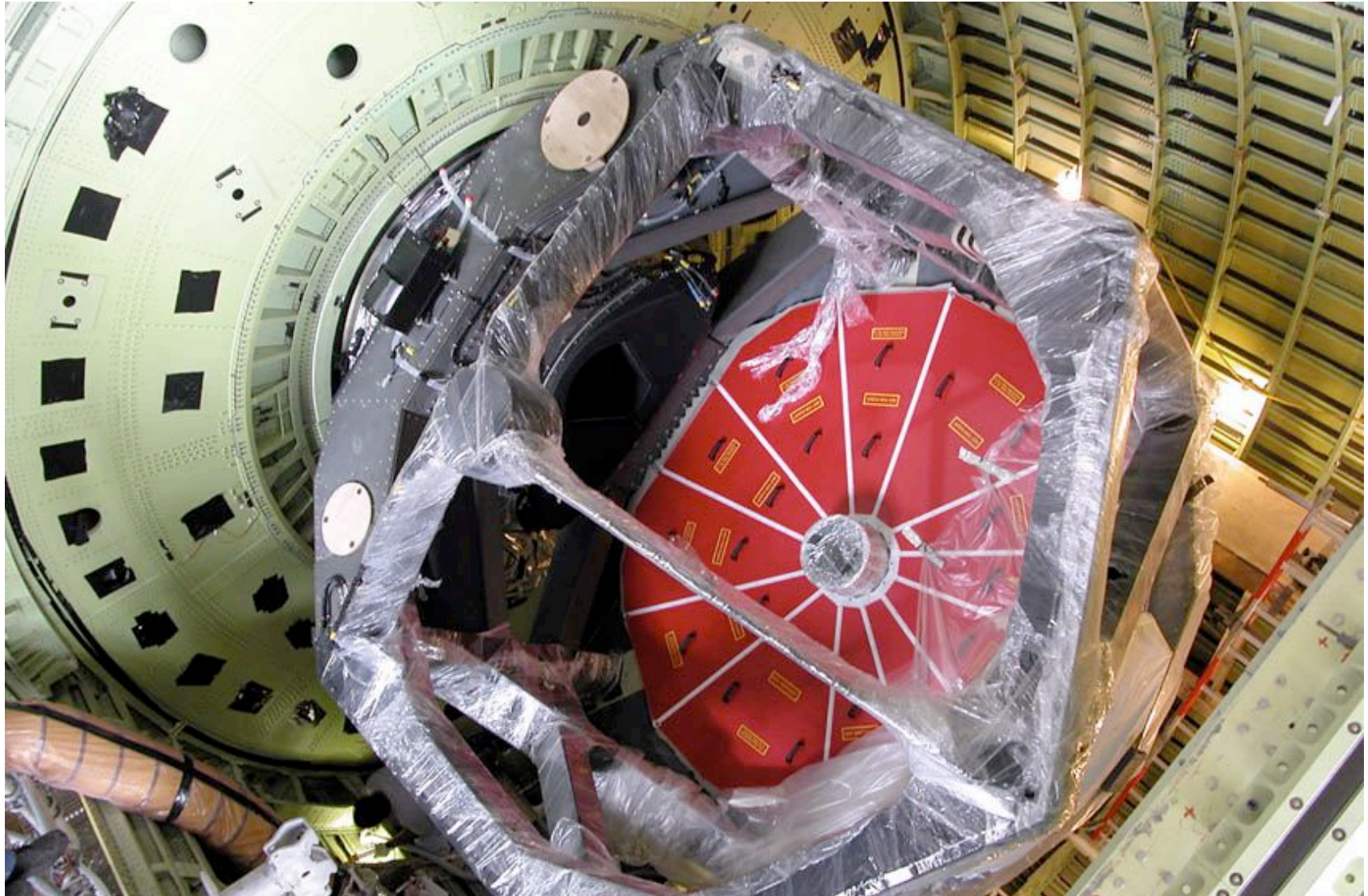


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**Telescope inside Aircraft Cavity**

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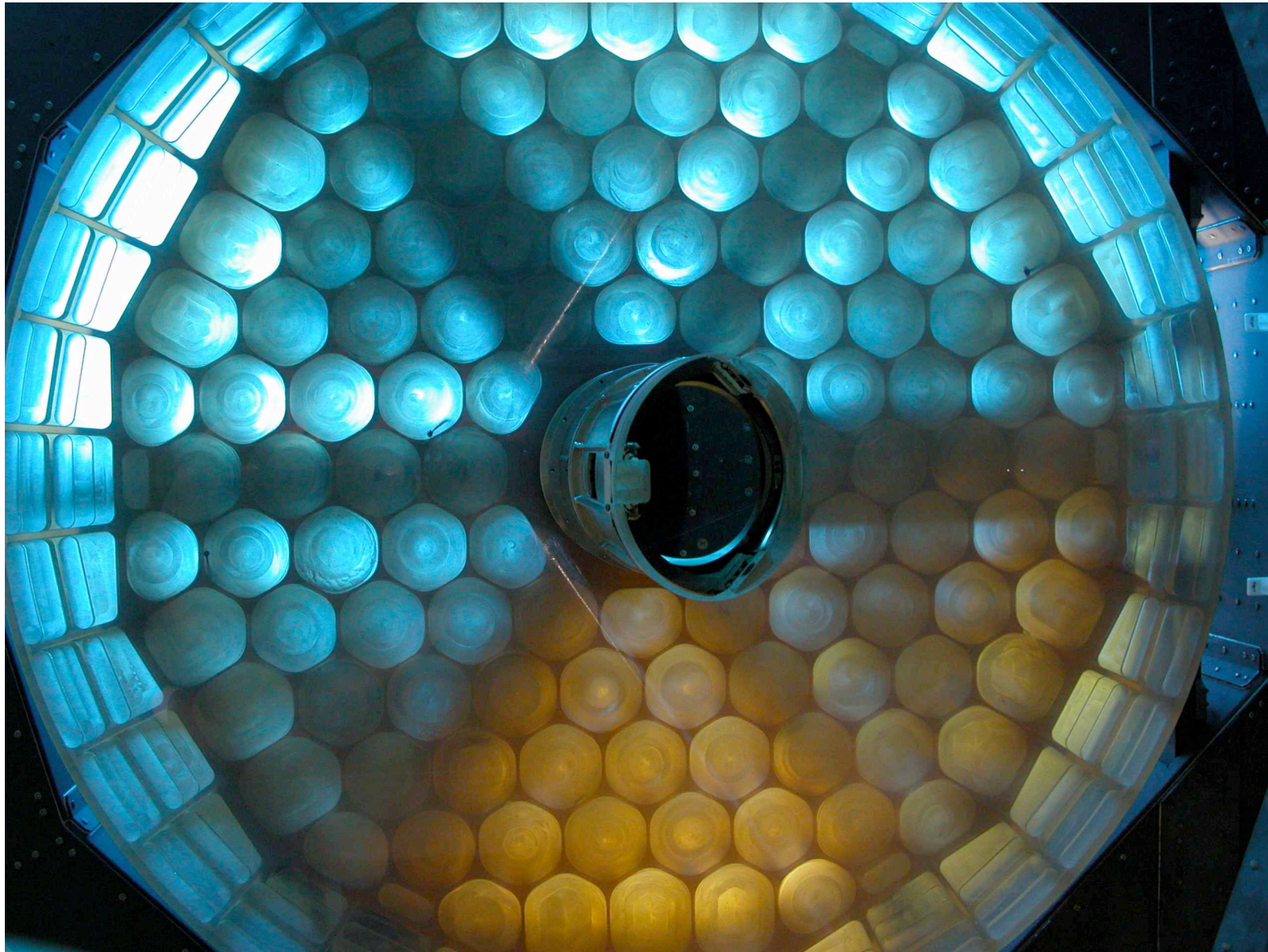


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Inside the aircraft - Fall 2003

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# First Light August 2004



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## Roll out from paint hangar September 2006



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# First Flight



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# Ferry to Dryden



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# Questions?



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