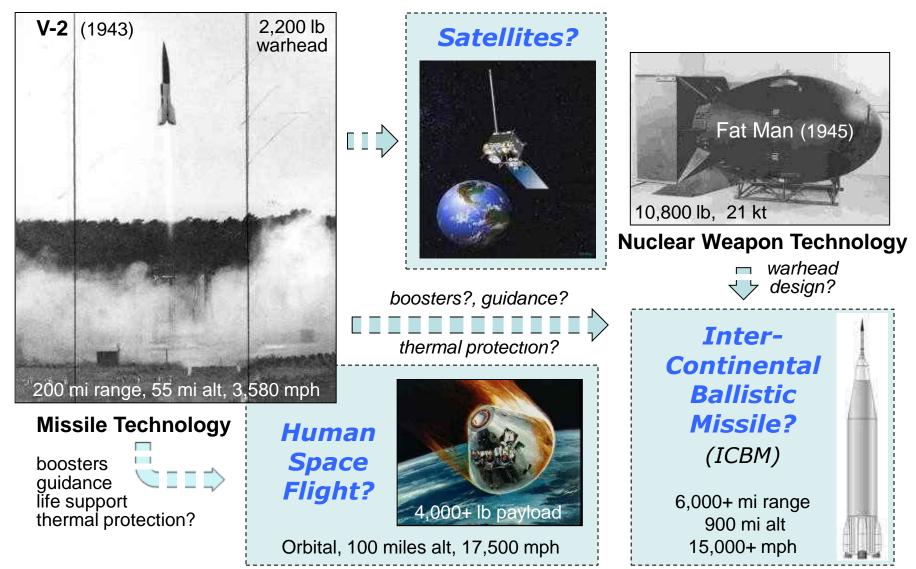
What are the origins of

Thermal Protection Systems?





Game Changing Technologies from World War II



Thermal Protection Systems: First Flight Test

Bumper (modified V-2), 1949 First human made object to achieve hypersonic flight.

WAC-Corporal upper stage reached

- 5,150 mph (~ 2.3 km/s), Mach 5

- 244 miles (390 km) altitude

]	WAC-Co	orporal upper	stage
	V-2	and the second of	
	Weight	28,000 lb	12,700 kg
	Thrust	55,000 lb	24,900 kg
	Height	46 ft	14 m
	Speed	3,600 mph	1.6 km/s
	Altitude	300,000 ft	90 km

The 3 year Bumper Program achieved ~ Mach 9 and included a teflon nose cone - the 1st ablative TPS





Geo-Politics & Development of the U.S. ICMB

- Iron Curtain (1945-49), Berlin blockade (1948-49)
- Soviets detonate their first atomic bomb (1949)
- Mao defeats China's ruling Nationalist party, proclaims People's Republic of China (1949)
- North Korea attacks South Korea (1950)
- U.S. develops dramatically lighter / more powerful nuclear weapons
 - Thermonuclear (Hydrogen or fusion) bomb (1951)
 - Fission trigger, other design improvements (1951-53)
 - Lightweight fusion warhead proposed (1953) ----->

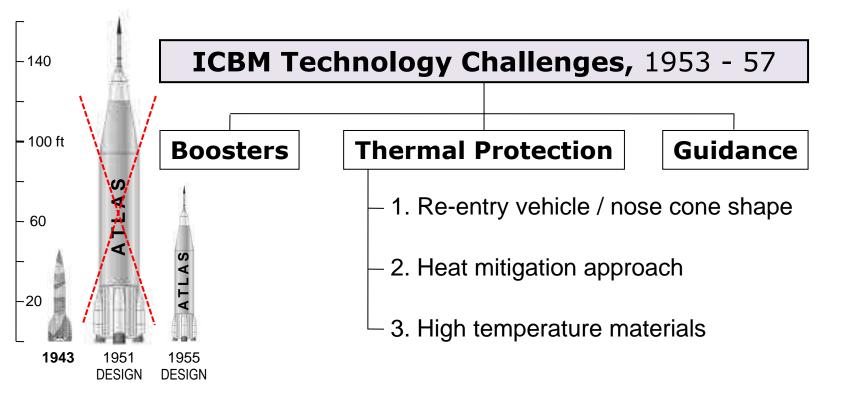
Cold War Signature ICBM Crash Program



Nuclear Weapon	Weight (lb)	Yield (Kt)	IOC
Fat Man	10,800	20	1945
Mark 5	3,200	50	1952
Fusion WH	1,500	500	195?
W-49	1,650	1,440	1958







In the aerodynamics field . . . over the next 10 years the most important and vital subject for research and development is the field of hypersonic flows; and in particular, hypersonic flows with [temperatures at a nose-cone tip] which may run up to the order of thousands of degrees.

⁻ Scientific Advisory Board, U.S. Air Force, October 1954



TPS Problem 1: Shape



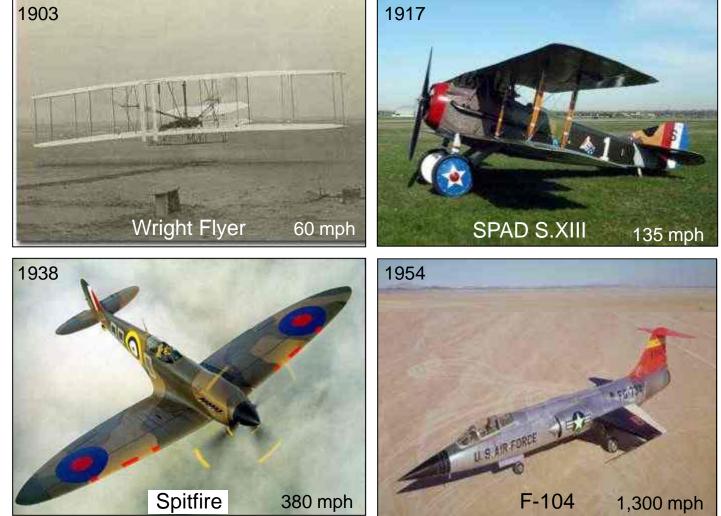
Entry Systems & Technology Program

Evolution of Vehicle Design

Over time, aero vehicle shapes became sleeker with sharper leading edges ⇒ minimize drag



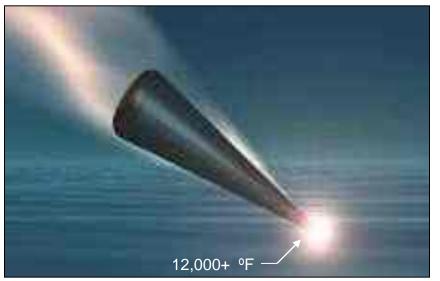
So, all initial re-entry vehicle concepts had sharp tipped, conical noses





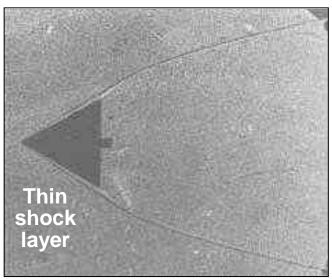


Early Re-Entry Vehicle (RV) Concept



Initial testing / analysis showed

Initial RV Ground Test



 \Rightarrow very high vehicle heating

- Attached conical shock wave close to surface of vehicle
- Most of the high boundary-layer heating was transmitted to vehicle
- Nose tip predicted temp 12,000° F* too high for any known material, melting the sharp nose and destroying the vehicle
- New material required ... (Unobtanium?)

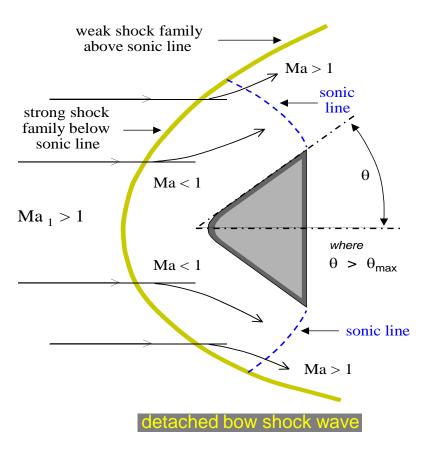
* Sun's surface is ~ 10,000° F

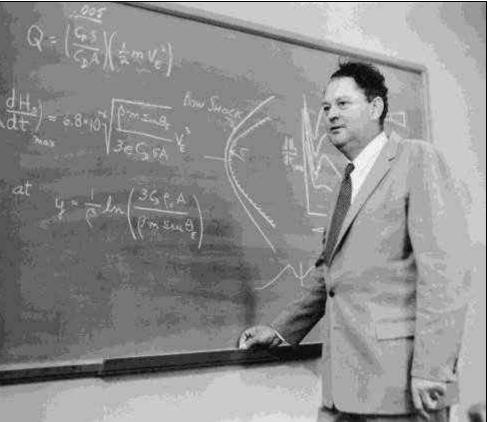




Blunt Body Concept

In 1951, H. Allen proposed the counter-intuitive blunt body concept which pushed the shockwave away from the vehicle wherein most of the re-entry energy was put into the airflow



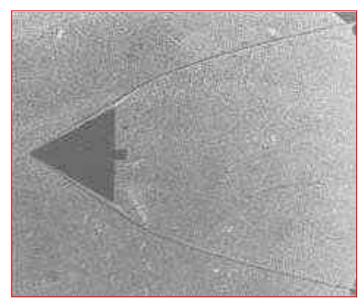


NASA Aerodynamicist, Harvey Allen





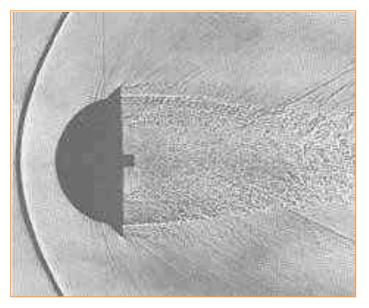
Results from Ames' 1950s era Aero-physics Ground Test Facility*



Sharp Nose Re-Entry Vehicle

- · Weak shock wave
- Thin shock layer, very close to vehicle
- Mixing of shock and boundary layer

⇒ Extreme vehicle heating



Blunt Nose Re-Entry Vehicle

- Strong, detached shock wave
- Thicker shock layer
- Significant heating away from the vehicle outside the boundary layer
 - \Rightarrow Acceptable vehicle heating





Heat Sink

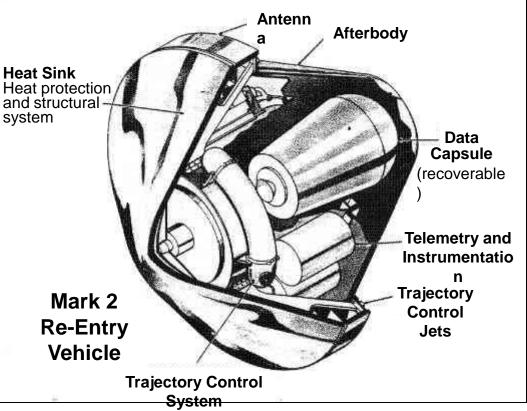
- Absorbs, dissipates heat from other objects in contact
- First type of re-entry thermal protection system

more was known about heat sink materials, behavior at high heating





- First heat sink RV
- **Trajectory Control** System Produced from high purity copper alloy with highly polished surface
- Designed to maintain laminar flow as late as possible in the flight
- Protected W-49 (1.4 Mt) thermonuclear warhead (Mk-2 + W-49 = 3,700 lbs)
- First flight in June, 1958. Operational 1960: Thor IRBM, Atlas D ICBM







Atlas E

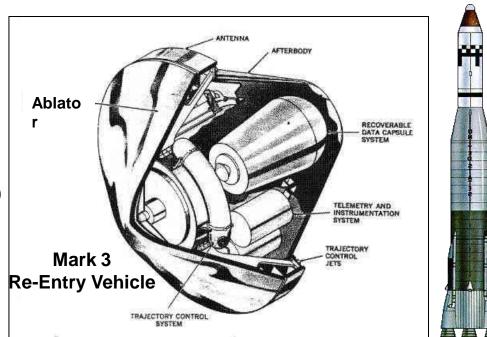
Entry Systems & Technology Program

Ablative Thermal Protection System

- Designed to slowly burn in a controlled manner
 - Heat is carried away from the vehicle by the generated gases
 - Remaining material insulates the vehicle from the plasma flow

Mark 3: 1st Ablative RV

- First flight in March, 1959
- G.E.'s ablator: phenolic resin with randomly oriented 1 inch² pieces of nylon cloth (density of 72 lb/ft³)
- Avco's heavier ablator consisted of opaque quartz (hot pressed fused silica)
- 1,300 lbs lighter than Mark 2
- G.E.'s ablator selected
- Operational, 1961 on Atlas E ICBM





Early RV Designs: Proof-of-Concept Testing



Entry Systems & Technology Program

Atmospheric Entry Simulator

- Built in the 1950s at Ames' Aeronautical Laboratory, it was a combined ballistic range, shock tube and was able to test free flying test articles at very high Mach numbers (i.e. > 10,000 ft/s)
- Not visible in this photograph is a high speed gun used to launch a test model at earth re-entry speed (17,000 mph) upstream through the nozzle while air is flowing through it
- When a gun-launched model flies at full re-entry velocity into the simulator nozzle, it experiences the decelerations, stresses, pressures and temperatures of actual re-entry during a few thousandths of a second
- The simulator quickly and economically determined in the laboratory whether a specific design could survive atmospheric re-entry

Trumpet-shaped Nozzle

Contoured so that air flowing through it gradually changes in density in the same way that the Earth's atmosphere changes in density with altitude

Technicians adjusting the spark shadowgraph station required to make accurate time and picture recordings of the model in flight

high pressure air Early RV Designs: Proof-of-Concept Testing

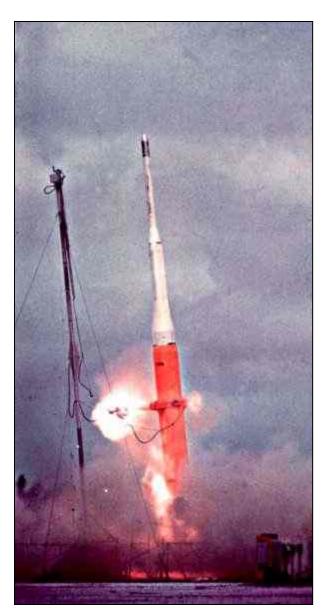
X-17

- 3 stage solid-fuel research rocket to test the effects of high mach atmospheric reentry on nose cones
- Program ran from 1955 to 1958 with 26 flights
- First stage carried the rocket to a height of 17 miles (27 km) and then coasted to 100 miles altitude before nosing down to simulate reentry speeds

Lackbood X-17

 Second, third stages accelerated the test articles to high mach numbers (Mach 11 - 14.5)

height (ft) 40.5 weight (lbs) 12,000 thrust, STAGE 1 (lbs) 48,000 thrust_STAGE 2 (lbs) 3x 39 300		
thrust, STAGE 1 (lbs) 48,000	height (ft)	40.5
	weight (lbs)	12,000
thrust_STAGE 2 (lbs) 3x 39 300	thrust, STAGE 1 (lbs)	48,000
	thrust, STAGE 2 (lbs)	3x 39,300
thrust, STAGE 3 (lbs) 36,000	thrust, STAGE 3 (lbs)	36,000
max speed (mph) 9,000	max speed (mph)	9,000
max altitude ¹ (ft) 500,000	max altitude1 (ft)	500,000
max altitude ² (mi) 500	max altitude ² (mi)	500





Entry Systems & Technology Program



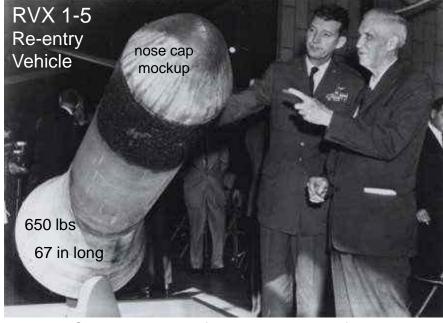


Jupiter 1C

- First ablative heat shield nose cone (1/3 scale) to be recovered from space
- Launched August 1957 on a Jupiter IRBM; traveled 1,150 miles
- Nose cone reached a peak heating of 2,000 °F

RVX: Re-Entry Nose Cone Flight Test Program

- 6 launches in 1959 on Thor-Able II
- 2 RVs recovered (5,000+ mi flight)
- Peak heating: Mach 16, 60K ft, 12,000 °F
- 2 ablative, instrumented heat shields
 - G.E.'s phenolic nylon ablator
 - Avcoite: fused silica hot pressed into Inconel (1 cm spaced) honeycomb



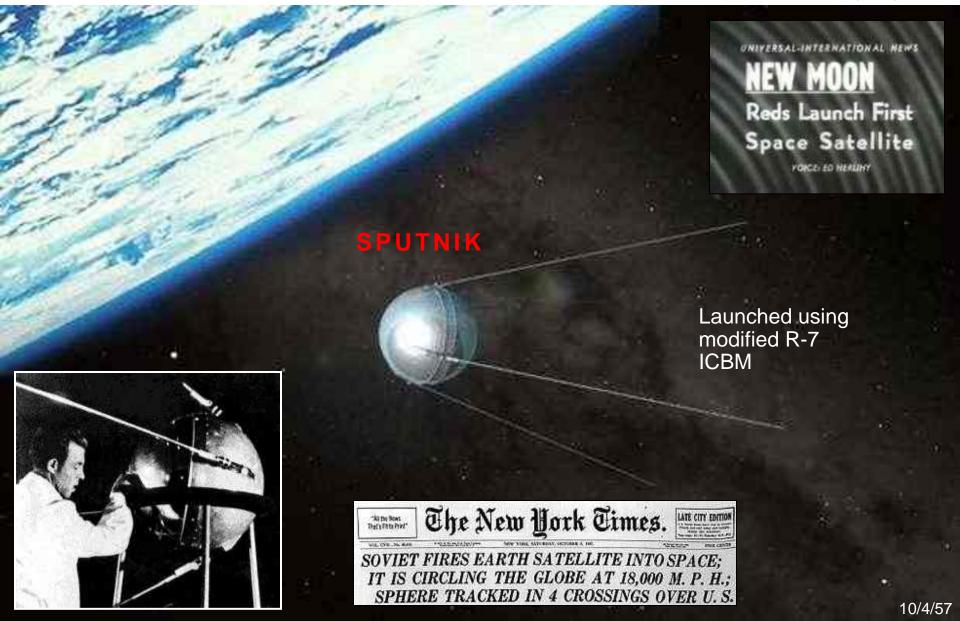
1st U.S. RV recovered after intercontinental flight, 1959



Space Race: The Beginning



Entry Systems & Technology Program

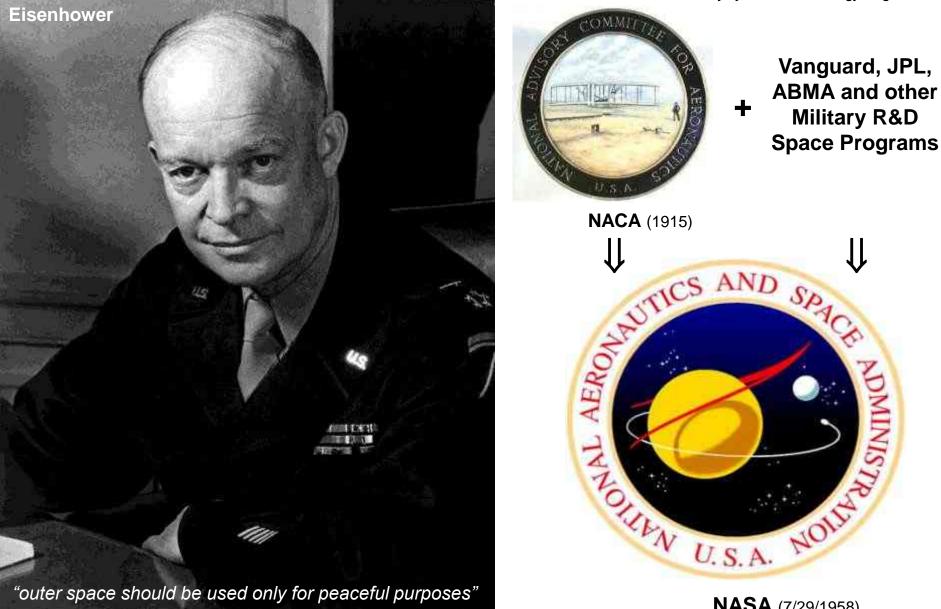




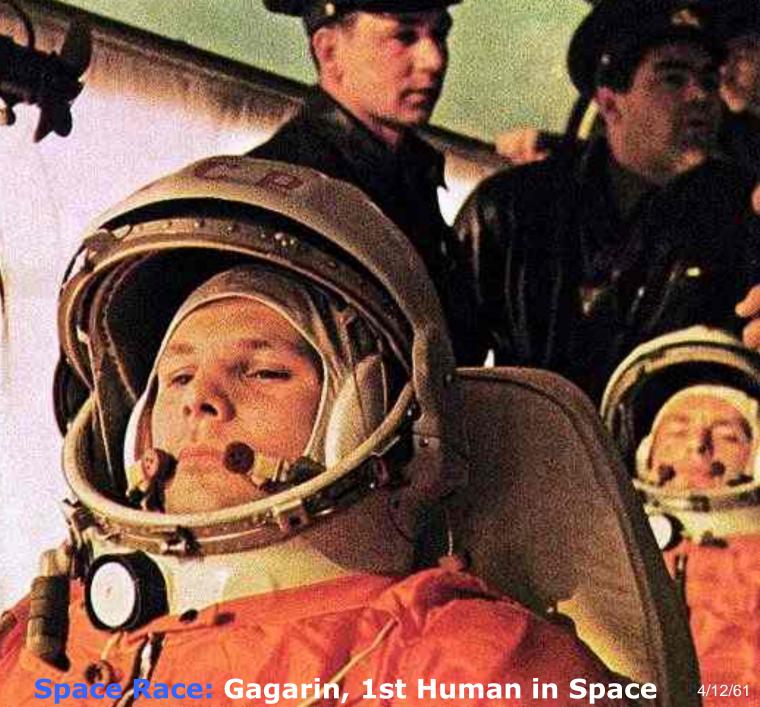
Space Race: Eisenhower & NASA



Entry Systems & Technology Program



NASA (7/29/1958)









Space Race: Kennedy's Bold Challenge

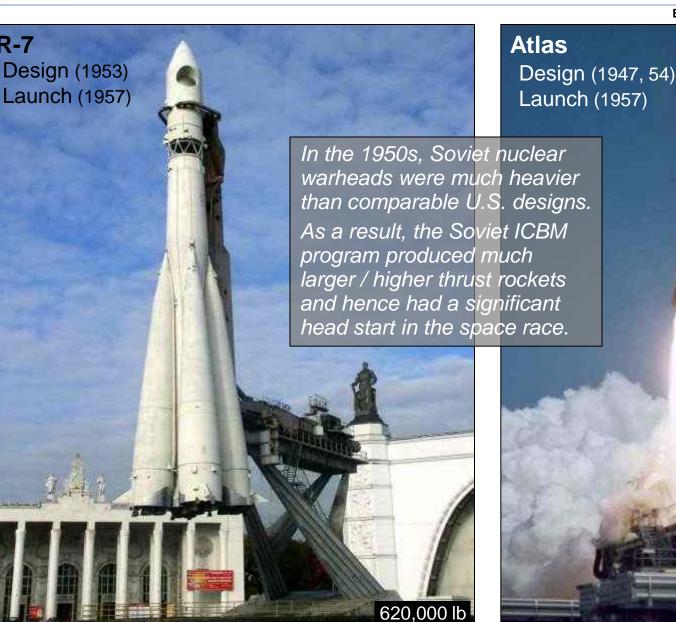
"I believe that his nation should commit itself to achieving the goal, before this decade is out, of landing a man on the Moon and returning him safely to the Earth" 5/25/61



R-7

The Space Race: Early Soviet Lead





255,000 lb









Develop Spacefaring Capabilities

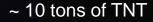
- Sub-orbital Flight: Mercury-Redstone
 - Human rated launch system
 - Launch escape system
 - Vehicle tracking
 - Landing, crew recovery
- Orbital Flight: Mercury-Atlas same as above plus
 - Assess human performance in space
 - De-orbit
 - Re-entry

Boosters	Redstone	Atlas LV-3B
height (ft)	83	82
weight (lbs)	66,000	256,000
thrust (lbs)	78,000	357,000





Mercury-Atlas



Re-Entry Conditions

Altitude \sim 400,000 ft or 76 mi (120 km) Velocity \sim 26,000 ft/s or 17,900 mph (8 km/s)

- Warhead only required to survive until detonation (at high speed) at or near the target (x, y, z)
- Human reentry requires delivering astronauts safely to the ground
 - **Design constraints**
 - deceleration < 20g
 - maintain survivable temperatures inside capsule
 - deliver astronaut(s) to the surface/ocean at a nominal impact velocity

Energy = $\frac{1}{2}$ m v² + m g h

Entry Systems & Technology Program

Mercury capsule: 2,700 lb (1,230 kg) \Rightarrow 30 x 10⁹ ft-lb (41 GJ*)







Mercury Re-Entry

Altitude \sim 400,000 ft or 76 mi (120 km) Velocity \sim 26,000 ft/s or 17,900 mph (8 km/s)

Two TPS Options Selected (1958)

Beryllium Heat Sink

- Polaris (U.S. Navy) SLBM heritage
- 6 units fabricated from hot-pressed Berylllium blocks (limited suppliers)
- Used on 4 unmanned / 2 manned suborbital flights

Ablative Heat Shield

- Jupiter (U.S. Army) IRBM heritage
- 12 units fabricated
- Material consisted of fiberglass phenolic
- Big Joe flight test (1959) demonstrated superior performance, reliability at lower weight
- Used on 2 unmanned / 4 manned orbital flights

Energy $=\frac{1}{2}$ m v² + m g h

Mercury capsule: 2,700 lb (1,230 kg) \Rightarrow 30 x 10⁹ ft-lb (41 GJ*)



Big Joe

- Atlas 10-D launch in September, 1959
- **Objective**: test ablative heat shield on an unmanned boilerplate Mercury capsule
- 13 minute ballistic flight to an altitude of 90 miles (140 km), 1,400 mile (2,300 km) range, reaching a max velocity of 14,900 mph (6.7 km/s)
- Instrumented with 100+ thermocouples to measure temperature inside and under the heatshield, sides, and afterbody
- Heat shield survived reentry
- Retrieved from the Atlantic Ocean in remarkably good condition
- Capsule weight 2,555 lb (1,159 kg)







Space Race: The U.S. Plan, Part II



Entry Systems & Technology Program

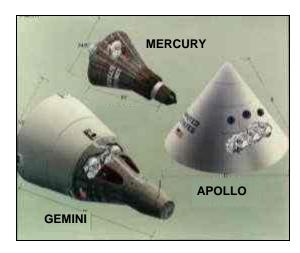


Gemini

- Orbital Systems
 - extended spaceflight endurance
 - rendezvous and docking
 - extra-vehicular activity (EVA)

Apollo

- Lunar Orbit & Return
- Lunar Landing & Return









Apollo: Lunar Return Re-Entry

Velocity \sim 36,000 ft/s or 24,500 mph (11 km/s) Altitude \sim 400,000 ft or 76 mi (120 km)

Apollo TPS Design

Avco 5026-39G (Avcoat) selected in 1962

Epoxy-novalac resin reinforced with quartz fibers and phenolic microballoons

Density: 31 lb/ft³

Avcoat is applied in a honeycomb matrix that is bonded to a stainlesssteel substructure Apollo Command Module (12,200 lb)

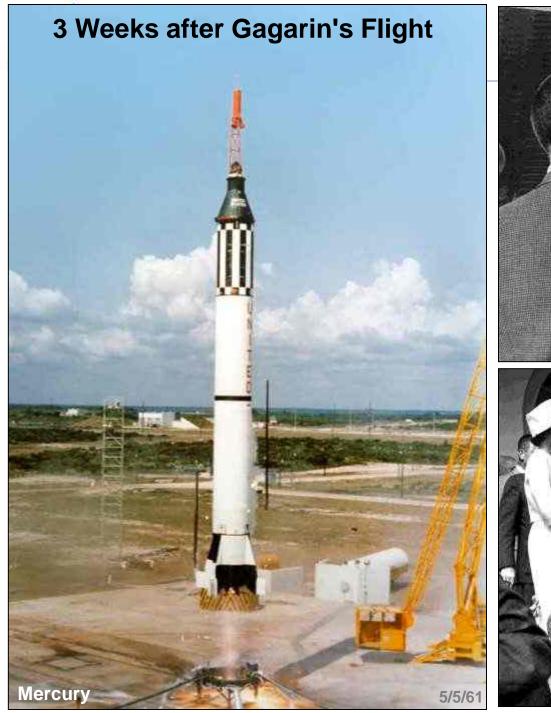
At re-entry, Apollo capsule was more than 4 times the weight of Mercury and was traveling 3 km/s faster

> 340 GJ

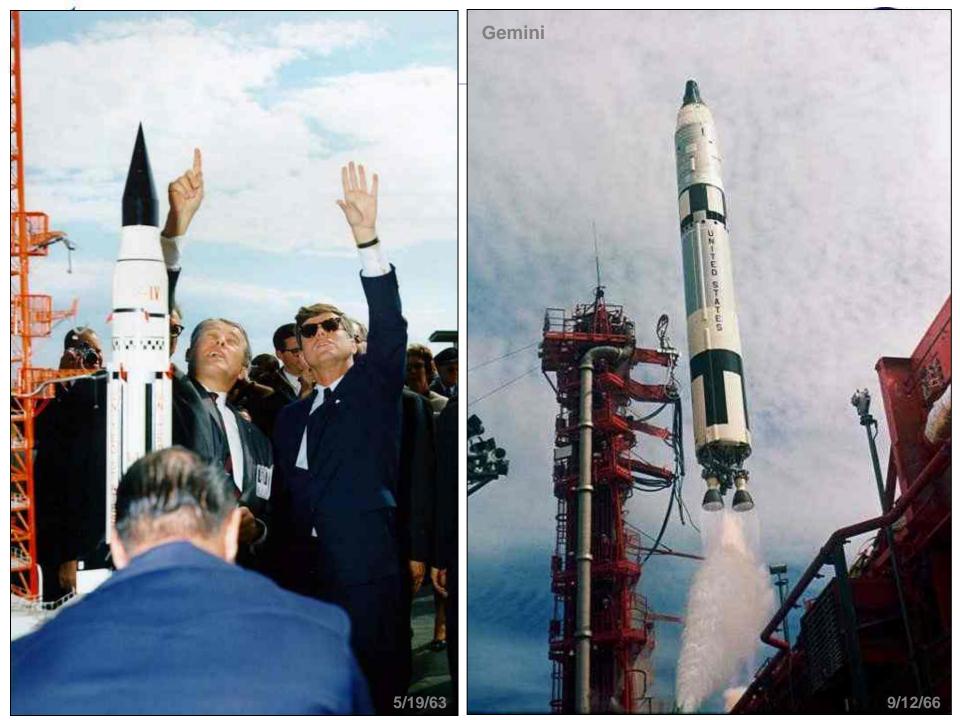
~ 8 times Mercury re-entry!

Design Constraints

- 20g deceleration limit (human biological)
- 250 °F bondline temp (structural material)

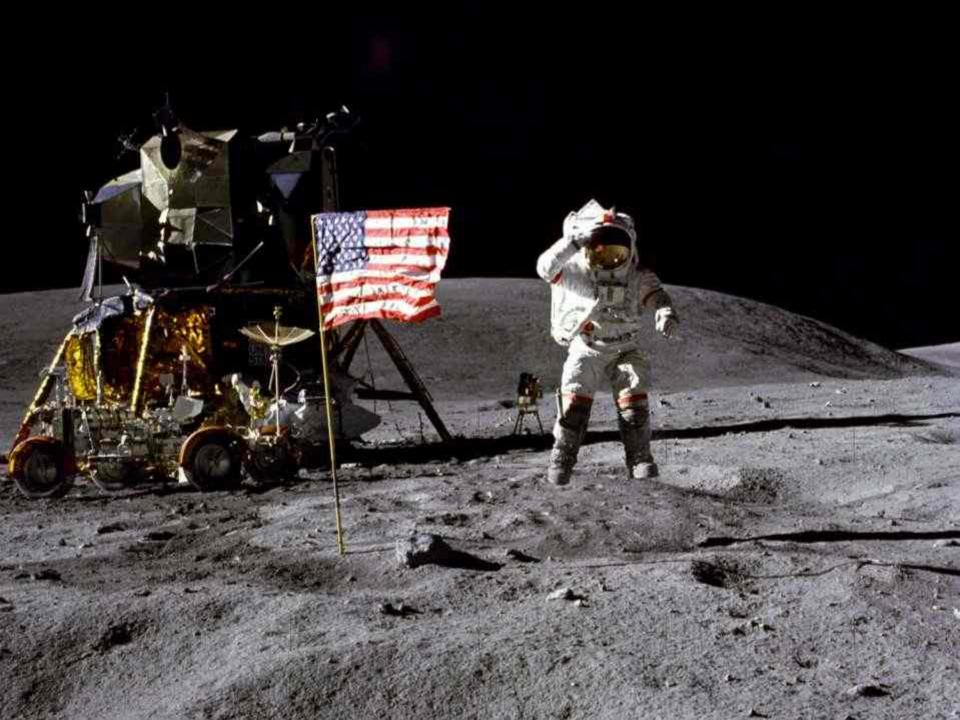












and that's

The End

of the story of the beginning of

Thermal Protection Systems

since then

CCCP

Venera 7

VENUS

Successfully touched down on the Venusian surface on December 15, 1970

Only the temperature data channel was working and the parachute failed ~ 10 meters above ground This Soviet spacecraft was the first to land successfully on another planet and to transmit data back to Earth

Nearly 1 hour of data was transmitted



Soviet Mars 2

3 missions consisted of identical spacecraft

Each had an orbiter and an attached lander (1210 kg)

Orbiters returned 60 images, other valuable data

- Mountains as high as 22 km
- Atomic H, O in upper atmosphere
- Surface temps (-110 C to 13 C)

MARS

First human artifacts to touch down on Mars

After a successful 5.7 km/s entry Dec 2, 1971, the module landed and transmitted ~ 15 to 20 sec of data and then the signal was lost

> - Surface pressure of 5.5 - 6 mb

- Water vapor 5000 times less than Earth

- Base of ionosphere at 80 - 110 km altitude

- Grains from dust storms as high as 7 km

Space Shuttle Orbiter

Weight 150,000 lb (empty) 240,000 lb (gross)

LengthSpeed122 ft17,300 mphWingspanAltitude78 ft100 - 520 nmiHeightCost per Launch59 ft\$500M - \$1.3B

Payload Bay Door

Nose Cap

← Vertical Stabilizer

> Remote Manipulator System

Advanced Flexible Reusable Surface RCS Insulation Thruster

High-Temperature Reusable Surface Insulation Tiles

Flight

Deck

Wing Leading Edge (reinforced carboncarbon)

During descent and landing, the orbiter acts as a glider and makes an unpowered landing. The shuttle is the first orbital spacecraft designed for partial reusability.

JUPITER

On Sep 21 2003, after conducting long term observation of the Jovian system, Galileo plunged into Jupiter's crushing atmosphere

Galileo accomplished many firsts:

- In situ measurement of Jupiter's atmosphere
- Evidence of subsurface saltwater on Europa, Ganymede and Callisto
- Revealed the intensity of volcanic activity on lo
- First to fly past an asteroid
- First to discover a moon of an asteroid
- Provided the only direct observations of a comet colliding with a planet





Saturn, Huygens

Launched Feb 7 1999, Stardust's primary purpose was to investigate the makeup of the comet Wild 2 and its coma

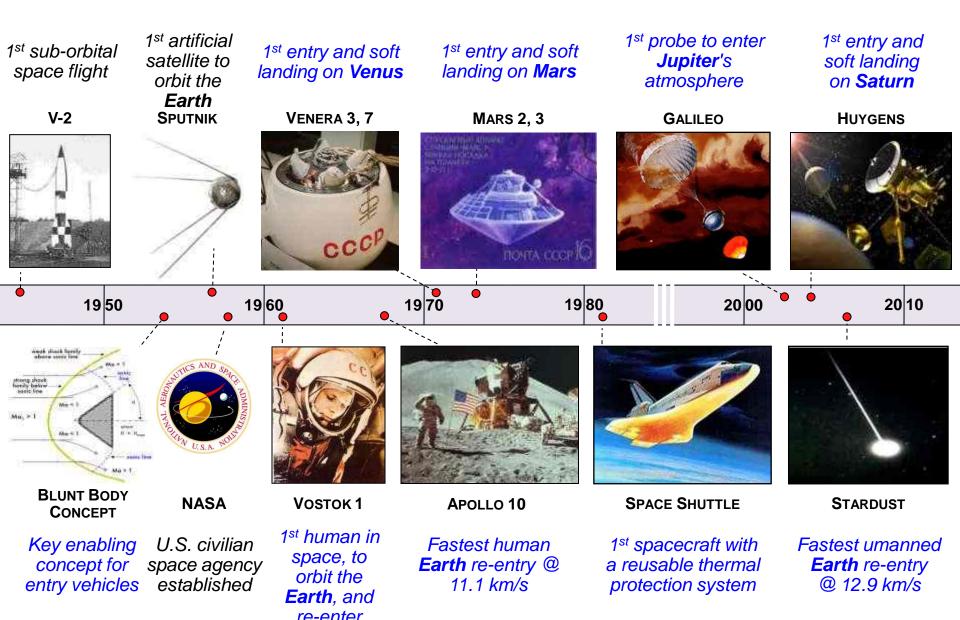
The NASA spacecraft traveled nearly 3 billion miles during its 7 year mission and returned to Earth on January 15, 2006 to release a sample material capsule.

It is the first sample return mission to collect cosmic dust and return the sample to Earth

Stardust holds the record for the fastest Earth reentry for a manned made object - 12.9 km/s or 28,900 miles per hour

BACKUP









Adoption of the Blunt Nose Concept

- Analytical details of the blunt nose concept were completed in 1952 and circulated for internal government peer review
- The concept met initial resistance from the U.S. Army and Air Force
- However, by 1954 the U.S. Air Force dropped all existing architectures for re-entry bodies and adopted the blunt nose concept
- All successful re-entry bodies have relied on the blunt nose concept







March 26, 1958 Science Advisory Committee report to President Eisenhower

It is useful to distinguish among four factors which give importance, urgency, and inevitability to the advancement of space technology

- The compelling urge of man to explore and to discover, the thrust of curiosity that leads men to try to go where no one has gone before
- We wish to be sure that space is not used to endanger our security. If space is to be used for military purposes, we must be prepared to use space to defend ourselves.
- Enhance the prestige of the United States among the peoples of the world and create added confidence in our scientific, technological, industrial, and military strength
- New opportunities for scientific observation and experiment which will add to our knowledge and understanding of the earth, the solar system, and the universe

For the present, the rocketry and other equipment used in space technology must usually be employed at the very limit of its capacity. This means that **failures of equipment** and **uncertainties of schedule** are to be **expected**.



The Space Race: Early U.S. Failures



Entry Systems & Technology Program



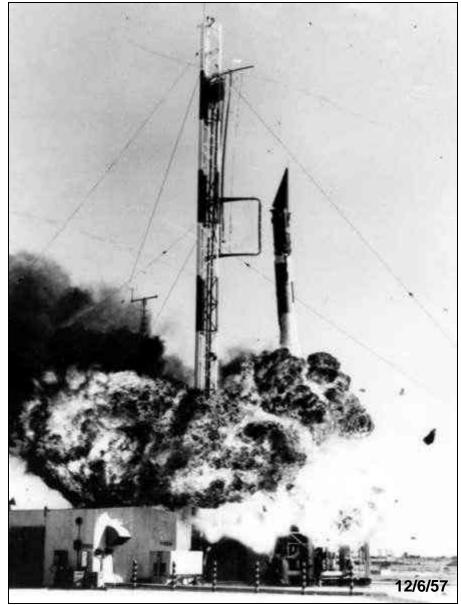
Vanguard TV3

•First attempt by the U.S. to launch a satellite into orbit

•Two seconds after liftoff, after rising about four feet, the rocket lost thrust and began to settle back down to the launch pad

•As it settled against the launch pad, the fuel tanks ruptured and exploded, destroying the rocket and severely damaging the launch pad

•The Vanguard satellite was thrown clear and landed on the ground a short distance away with its transmitters still sending out a signal





First Hominid in Space



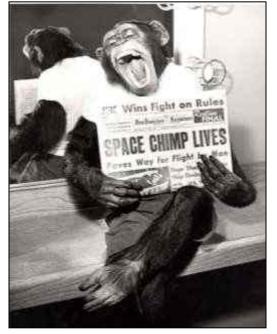
- Mercury-Redstone's first launch from Cape Canaveral on January 31, 1961 carried 3 year old chimpanzee "Ham" over 400 miles down range in an arching trajectory that reached a peak altitude of 158 miles above the Earth
- The suborbital flight reached a maximum velocity of 5,900 mph or Mach 7.7
- The successful flight and recovery confirmed the soundness of the Mercury-Redstone systems



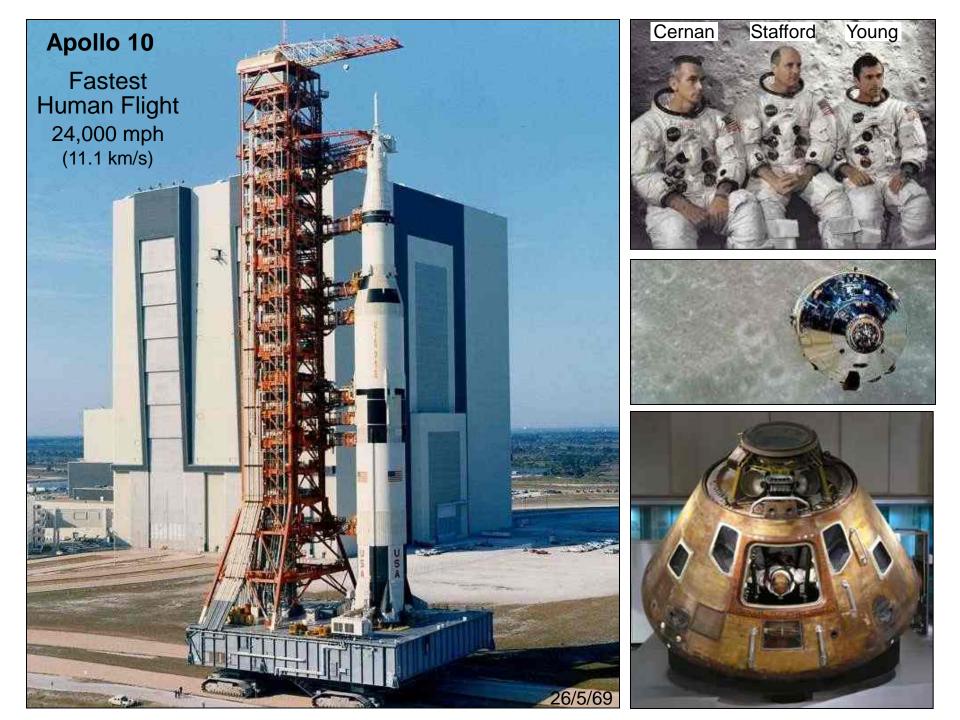
Ham settling into his biopack couch before the MR-2 suborbital test flight

Receiving an apple after his successful recovery from the Atlantic, still strapped into his special flight couch.





Ham performed his tasks well, pushing levers about 50 times during the flight in response to a flashing light.







ICMB	Spy Satellite
Human Exploration of Space	Hypersonic Aircraft





Operation Paperclip

Why do we* care about

Thermal Protection Systems

now?

Keith Peterson ERC NASA Ames Research Center

* NASA and the NASA community





- Thermal Protection Systems are typically critical technologies and often the key enabling technology for the following Mission areas
 - Space Exploration
 - Near Earth Space Operations
 - Hypersonic Vehicles

• For missions requiring TPS, given its baseline mass and uncertainties in

- Properties of TPS constituent materials
- Composition and structure of TPS during development and processing
- Damage to TPS due to micro-meteoroid impact / other sources
- Trajectory of the entry system
- Atmospheric composition and conditions (weather)
- Aerothermal predictions
- Material response predictions

TPS design is challenging and a major driver in overall vehicle design



Earth's Origin

Space Exploration & Fundamental Questions



Entry Systems & Technology Program

How was our solar system formed?

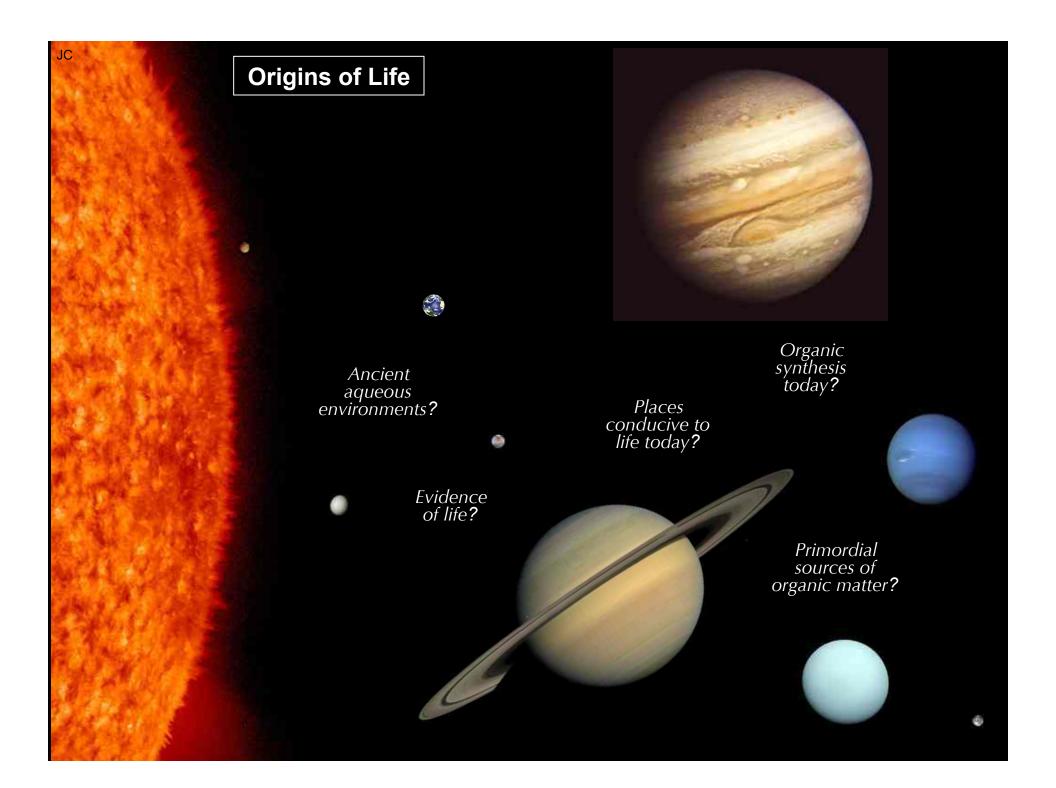
How have the orbits evolved?

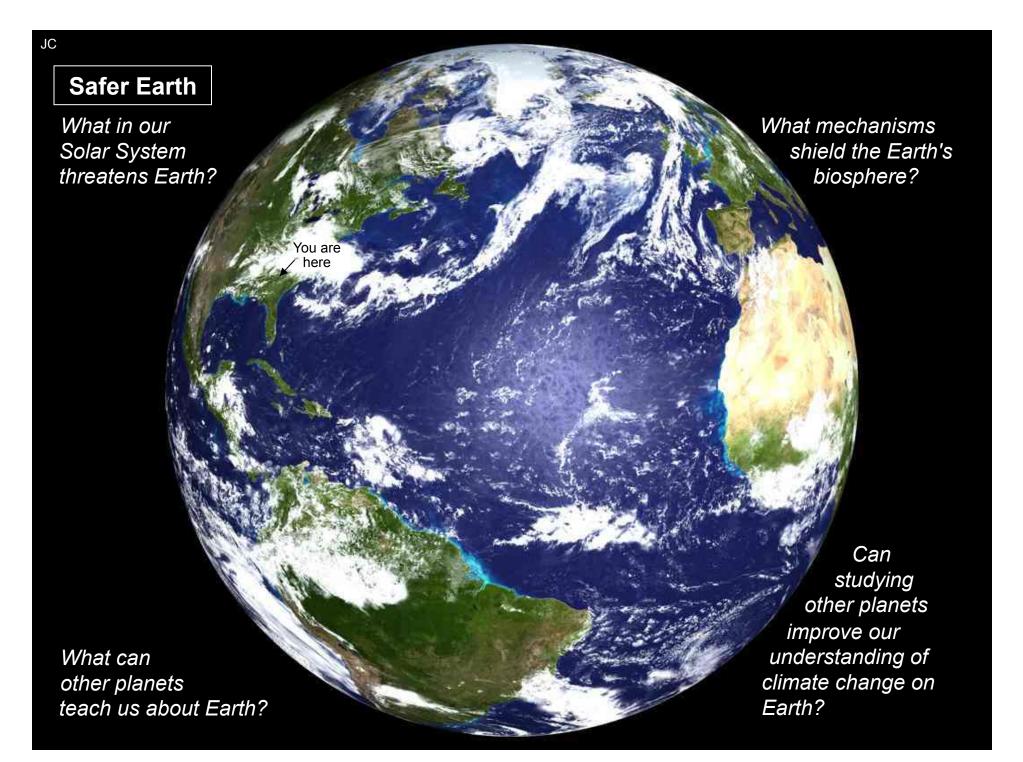


How have chemical and physical processes that shaped our solar system operated, interacted, and evolved over time?



How did the giant planets and their satellite systems form?







TPS & Exploring the Solar System



Entry Systems & Technology Program

Answering these fundamental questions will require extensive exploration of our Solar System including robotic and human site visits

• The following solar system destinations have atmospheres and therefore require a thermal protection system to survive entry

Venus, Mars, Jupiter, Saturn, Uranus, Neptune, Pluto and the moons: Io, Europa, Titan, and Triton

 Missions returning samples to Earth require high performance / ultra-high confidence TPS

• Missions to the Sun or Mercury (or nearby) require radiation shielding and potentially other forms of TPS



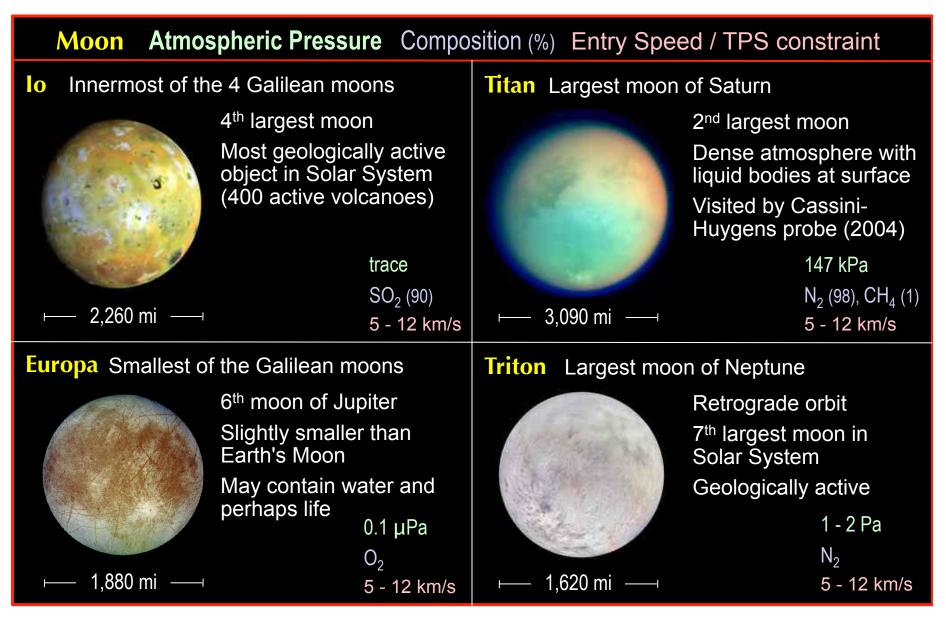


TPS & Exploring the Solar System

Planet Atmospheric Pressure Composition (%) Entry Speed / TPS constraint		
Mercury trace O (42), Na (29), H ₂ (22), He (6) Solar radiation	Saturn H ₂ (96), He (3)	
Venus 9.3 MPa CO ₂ (96), N ₂ (3) 10 - 12 km/s		
Earth 101 kPa N ₂ (78), O ₂ (21), Ar (1) LEO Return: 8 km/s Lunar Return: 11 km/s	26 km/s	
Sample Return 12+ km/s Mars 0.6 kPa CO ₂ (95), N ₂ (3), Ar (2) 5 - 8 km/s Jupiter	Uranus Stratosphere: 10 kPa – 10 μPa H ₂ (83), He (15), CH ₄ (2) 24 - 26 km/s	
100 kPa H ₂ (90) He (10) 42 - 50 km/s	Neptune Stratosphere: 10 kPa – 1 Pa H2 (80), He (19), CH4 (1) 22 - 28 km/s	
	Pluto 0.3 Pa N ₂ , CH ₄	









TPS & Near Earth Operations



Entry Systems & Technology Program



Commercial Access to Space & Return

Key Technologies: Low Cost, Reliable

- TPS
- Launch systems
- Recovery systems



SpaceX Dragon with PICA-X TPS

SpaceX Falcon 9



TPS & Near Earth Operations



Entry Systems & Technology Program



X-37b, preparing for launch

Military Access to Space & Return

Critical Technologies

- Nose cone, leading edge, acreage TPS
- Hot structures and materials
- Advanced guidance, navigation, and control



X-37b: Returning after 270 days in orbit





TPS & Near Earth Operations





TPS & Near Earth Ops / Hypersonic Vehicles









Military applications: quick response strike and reconnaissance

- Reusable TPS for leading edges is a critical enabling technology
- other enabling technologies include scramjet propulsion and high temperature structural materials

Vehicle Concept (DARPA) 10,000+ lb payload Conventional (runway) take off and landing Reach targets 9,000 pautical miles away in

Reach targets 9,000 nautical miles away in less than 2 hours (Mach 5 - 10)



TPS & Hypersonic Vehicles



Entry Systems & Technology Program

Commercial applications: quick, global cargo delivery

Vehicle Concept Railgun launch Conventional landing Global destinations in hours

Critical enabling technologies

Launch systems

Reusable TPS

Rocket based combined cycle propulsion High temperature structural materials



Why are we still working TPS?



Entry Systems & Technology Program

TPS is a critical technology for Missions of National Interest

Space Exploration
 Near Earth Space Operations
 Hypersonic Vehicles