

**External Surface Changes Observed on the International Space Station (ISS)
Through 2012**

Dr. Johnny L. Golden, Boeing Research & Technology
13100 Space Center Blvd., MC HB3-20, Houston, TX 77059 USA
johnny.l.golden@boeing.com 281-226-6710 / 281-226-6582(fax)

Abstract

As the International Space Station (ISS) surpasses 13 years of on-orbit operation, 11 of those years continuously inhabited, external surfaces of the vehicle have shown a wide variety of visible environmental effects. Throughout, the ISS program has maintained a significant effort to routinely document the vehicle external surface condition and to monitor those changes with time.

The impacts of micrometeoroids and orbital debris, surface changes from molecular contamination of various sources, and the effects of ultraviolet radiation and atomic oxygen have all been noted. The tremendous size and complexity of the ISS vehicle has yielded a wide variety of observations of interest to the spacecraft materials engineer concerning long-term, low earth orbit (LEO) space environmental effects (SEE). In addition, inadvertent materials substitutions have been identified because of these environmental effects, as well as inadequate contamination control practices likely occurring during hardware manufacture and assembly. Some of the observations from our photography are purely artifacts of the unusual lighting conditions and environments that exist in space. A compilation of ISS on-orbit photography representing all of these aspects is presented, demonstrating the various SEE and their impacts as a function of time in LEO, including interpretations of those effects.



Engineering, Operations & Technology
Boeing Research & Technology

Research & Technology

External Surface Changes Observed on the International Space Station (ISS) Through 2012

J. L. Golden, Ph.D.
Boeing Technical Fellow
ISMSE-12

ESA/ESTEC, Noordwijk, The Netherlands
25 September 2012

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

- **Acknowledgements**

All Boeing and Boeing subcontractor ISS activity conducted under NASA contract

- **NAS15-10000 ISS Integration & Operations**

All photography courtesy of NASA

Special thanks to:

- **NASA JSC Flight Image Science & Analysis Group.**
- **Kim DeGroh and Bruce Banks – NASA GRC**
- **Kent Ross – NASA JSC (Jacobs Eng.)**

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

Summary of Presentation

A sampling of ISS on-orbit and post-flight photography showing space environmental effects (SEE) in conjunction with:

- Basic Materials Selection Issues**
- Inadvertent Materials Substitution**
- Materials Handling Issues (Ground Contamination)**
- Contamination and Micrometeoroid/Orbital Debris (MMOD) Impacts**
- The Imaging Process Itself**

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

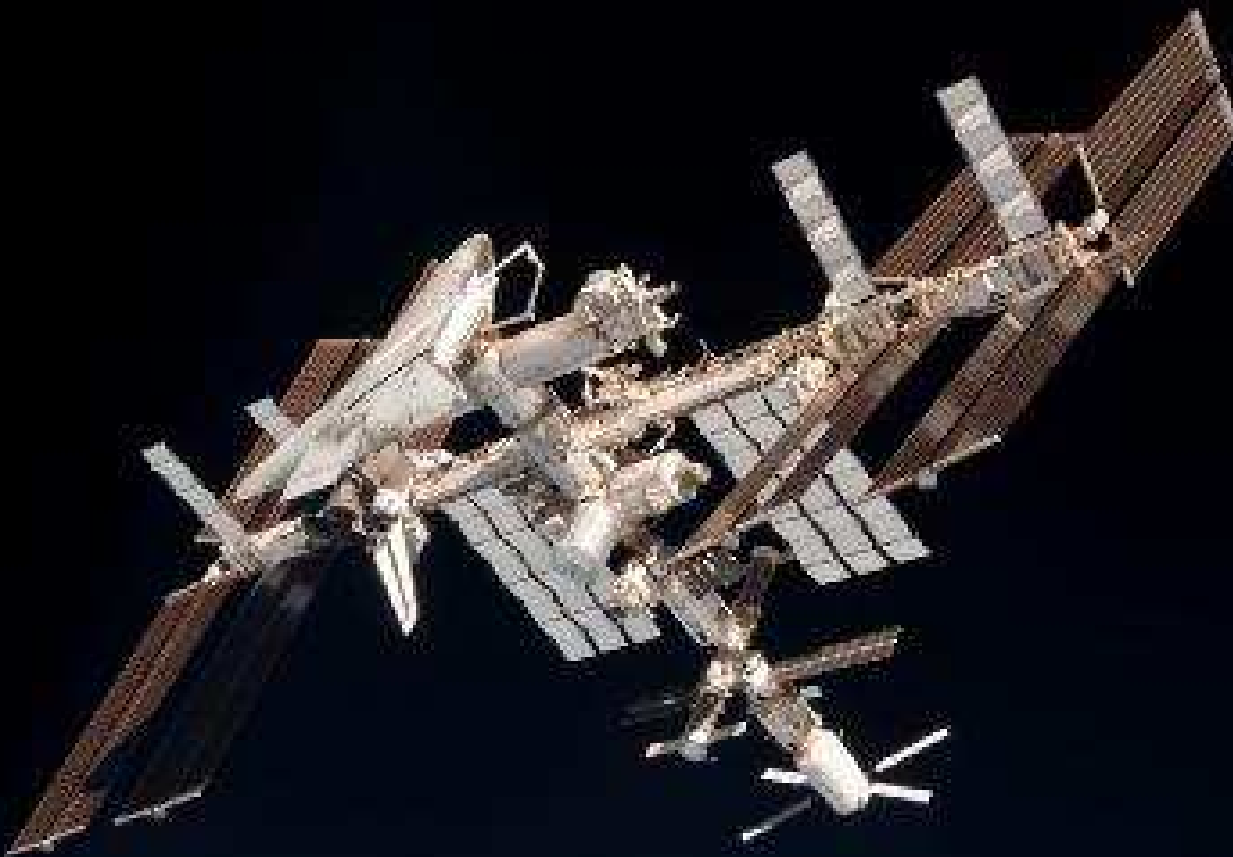


S129E009239

Copyright © 2011 Boeing. All rights reserved.

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology



OV-105 “Endeavour” – Last Time at ISS; 23 May 2011

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology



OV-105 “Endeavour” – Last Time at ISS; 23 May 2011

External Surface Changes on ISS

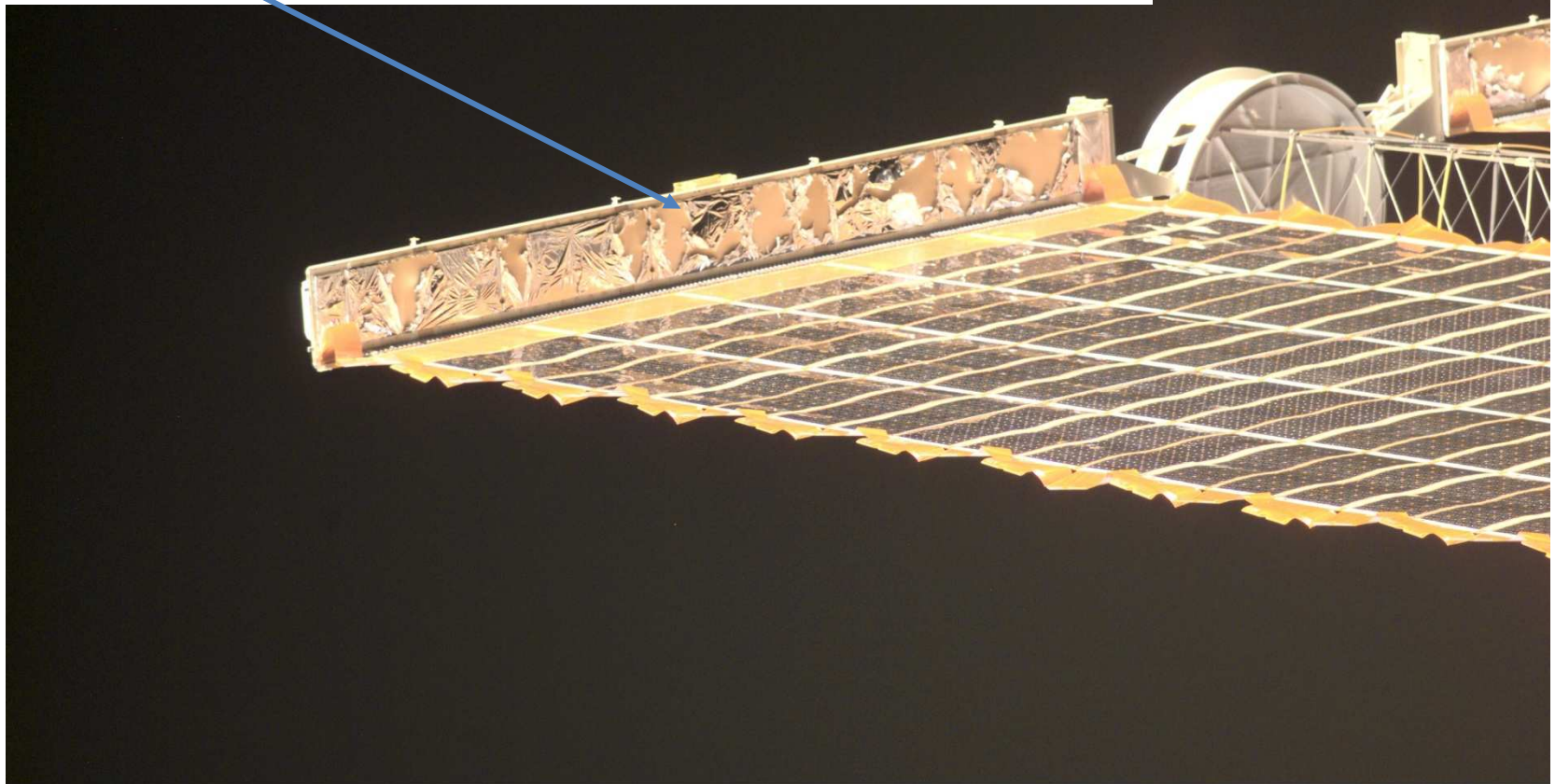
Engineering, Operations & Technology | Boeing Research & Technology

Basic Materials Selection + SEE

Solar Array Wing (SAW) Blanket Box Assy.

Polyimide Foam Covered by Aluminized Polyimide Film.

Aluminized Film was severely degraded within months!



ISS003E5082 2001/08/04 03:40:57

Copyright © 2011 Boeing. All rights reserved.

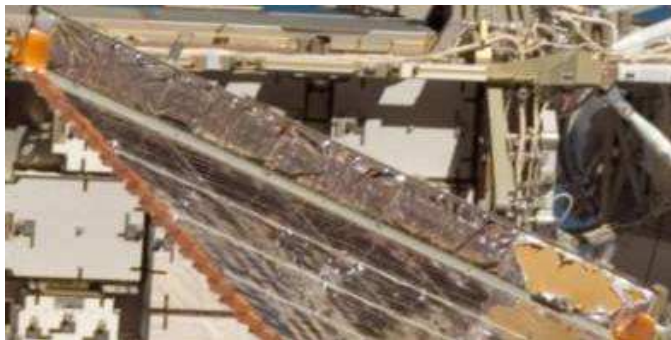
External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

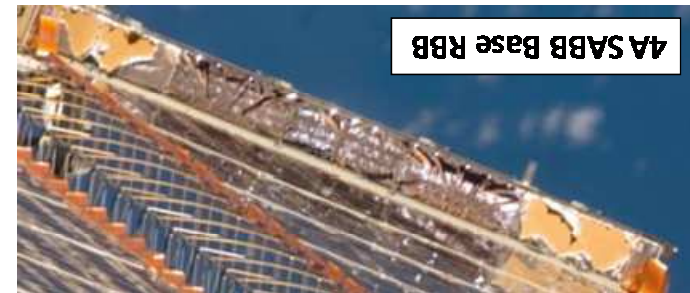
Basic Materials Selection + SEE

Solar Array Wing (SAW) Blanket Box Assy

Not all SAWs were equally affected, plus the damaged occurred quickly and did not continue with time.



3 Months



38 Months

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

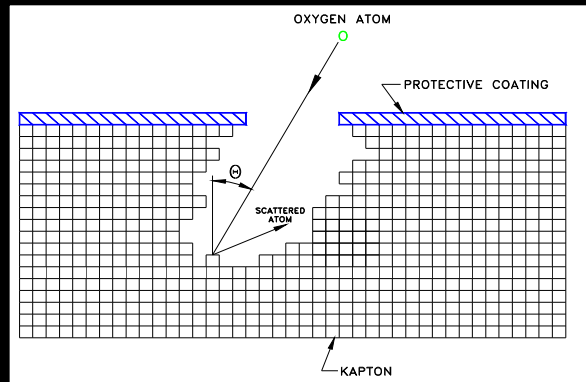


Monte Carlo Computational Model

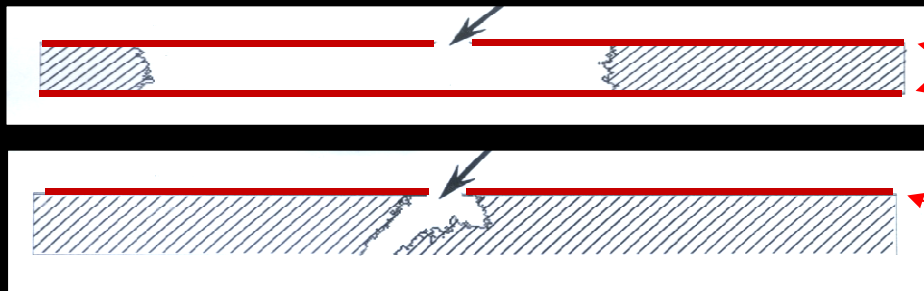
Bruce A. Banks (PI)
2-D computational modeling of atomic oxygen erosion of polymers

- **Takes into account:**
 - Energy dependence of reaction probability
 - Angle of impact dependence of reaction probability
 - Thermalization of scattered oxygen atoms
 - Partial recombination at surfaces
 - Atomic oxygen scattering distribution functions

⇒ *MISSE data will be use to tuned the model to more accurately replicate in-space erosion*



ISS Solar Array Blanket Box Cover Erosion Computational Predictions



Aluminized on
both sides of Kapton
(ISS configuration)

Aluminized only on
exposed side of Kapton

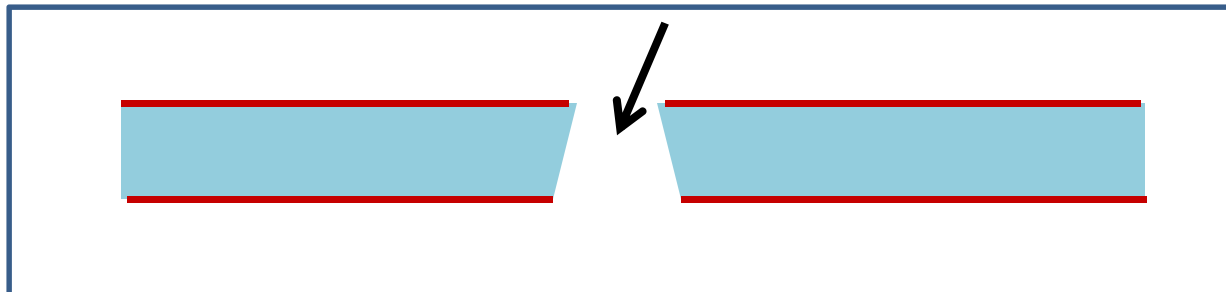
Source: B. A. Banks, K. K. de Groh and S. K. Miller, "Low Earth Orbital Atomic Oxygen Interactions with Spacecraft Materials," Materials Research Society Symposium Proceedings 2004, NN8.1

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology



- That some areas of the SAW blanket boxes remain intact for years after the initial rapid failures further suggests that MMOD impacts are slow to initiate the damage observed from defects/damage in the surface metallization layer.



Aluminized on both sides
25 μm Kapton

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

Basic Materials Selection + SEE

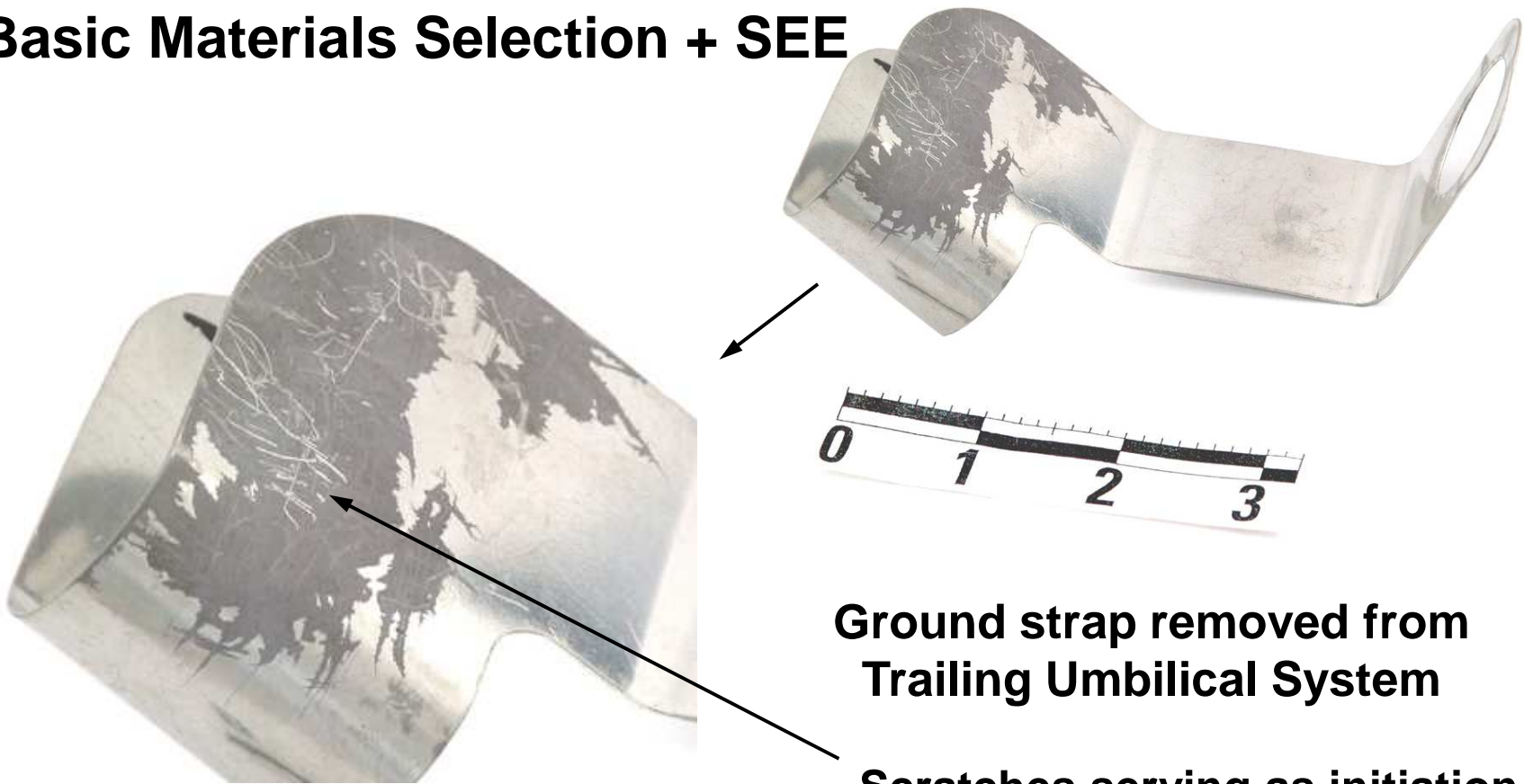
Trailing Umbilical System (TUS) Reel Grounding Strap (Tin-Plated)



External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

Basic Materials Selection + SEE



Detail of tin pest region

**Ground strap removed from
Trailing Umbilical System**

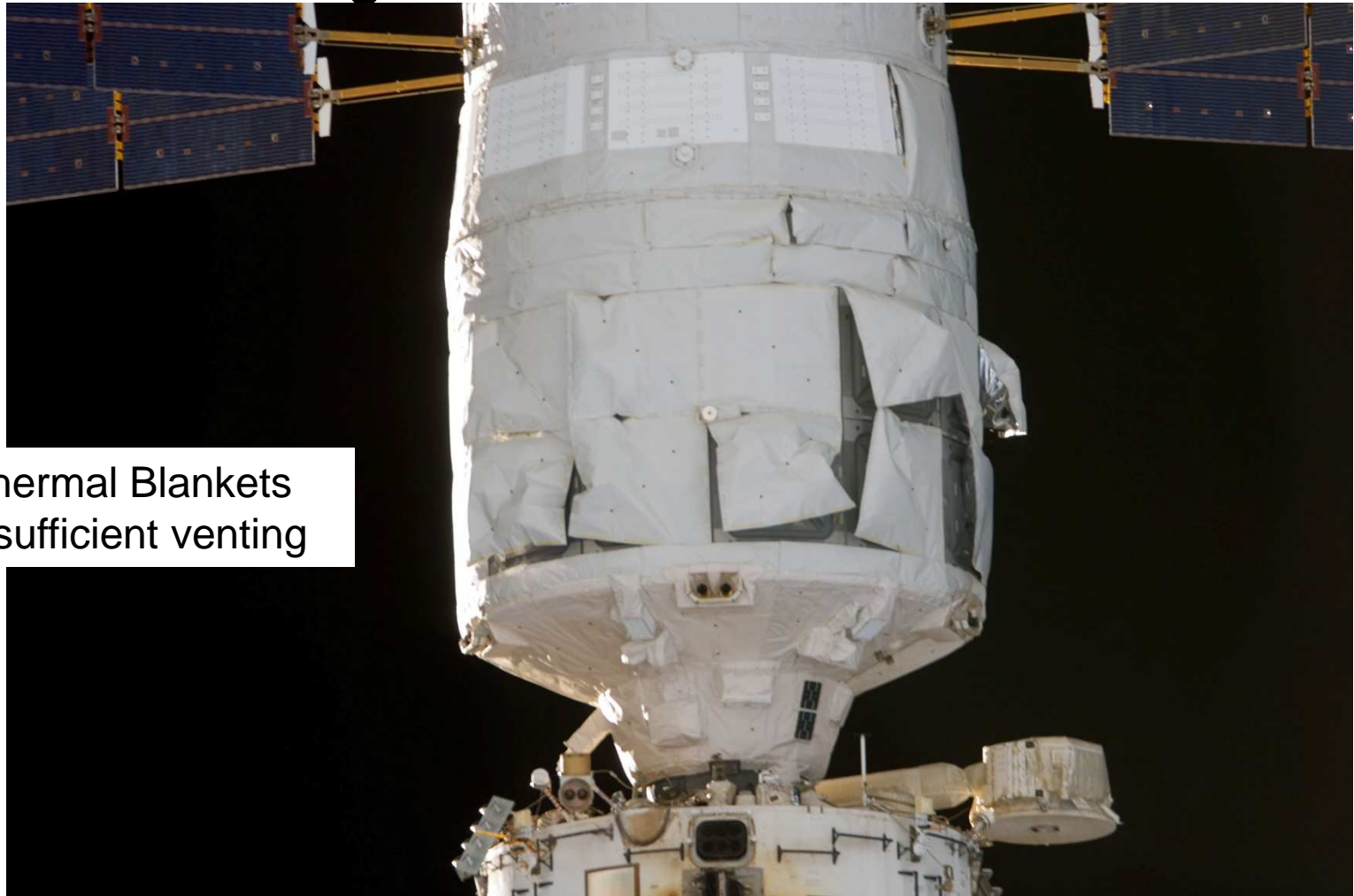
**Scratches serving as initiation
sites; low temperatures on-orbit
accelerate phase transformation**

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

Basic Materials Design + SEE

ATV1 Thermal Blankets
show insufficient venting



S124E005722

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

Inadvertent Materials Substitution + SEE



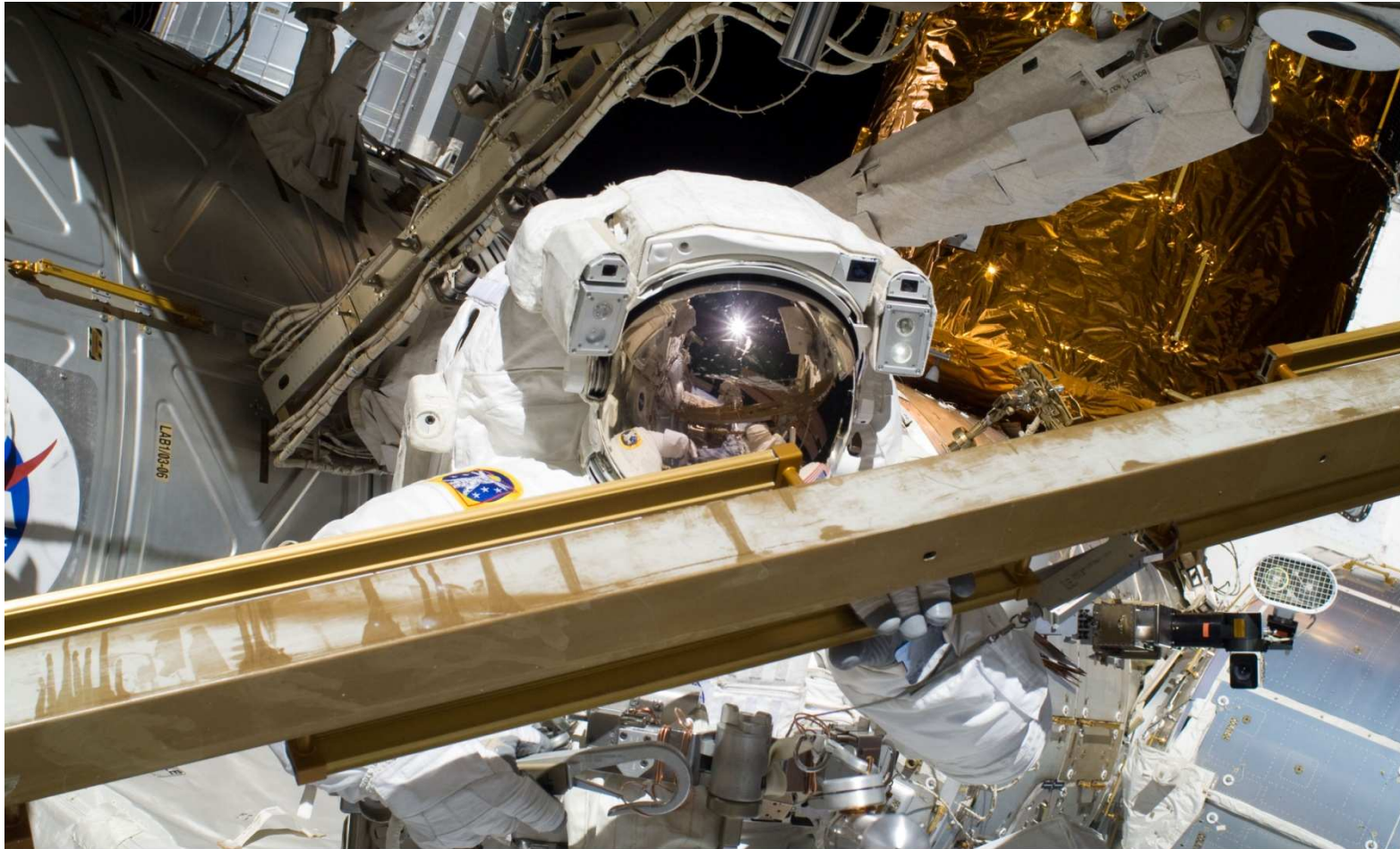
Battery Box Covers have a “Betalcloth” outer layer. One cover was inadvertently constructed using Chemfab 250 (in which silicone sizing agent is not removed during fabrication) while other cover was correctly constructed using Chemfab 500.

photo iss015e21921.jpg

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

Materials Handling Issues (Ground Contamination)

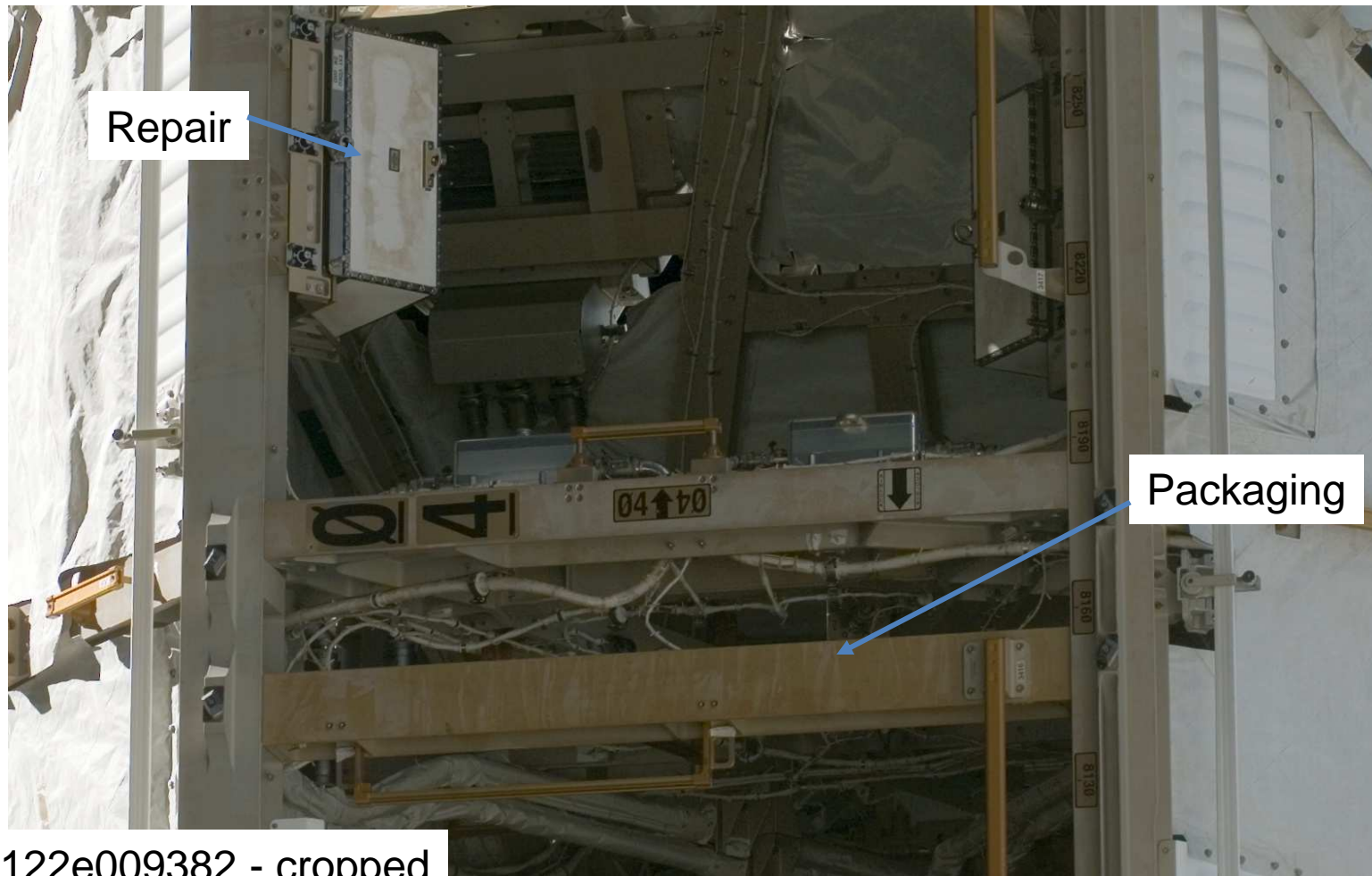


ISS026E030931

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

Materials Handling Issues (Ground Contamination)

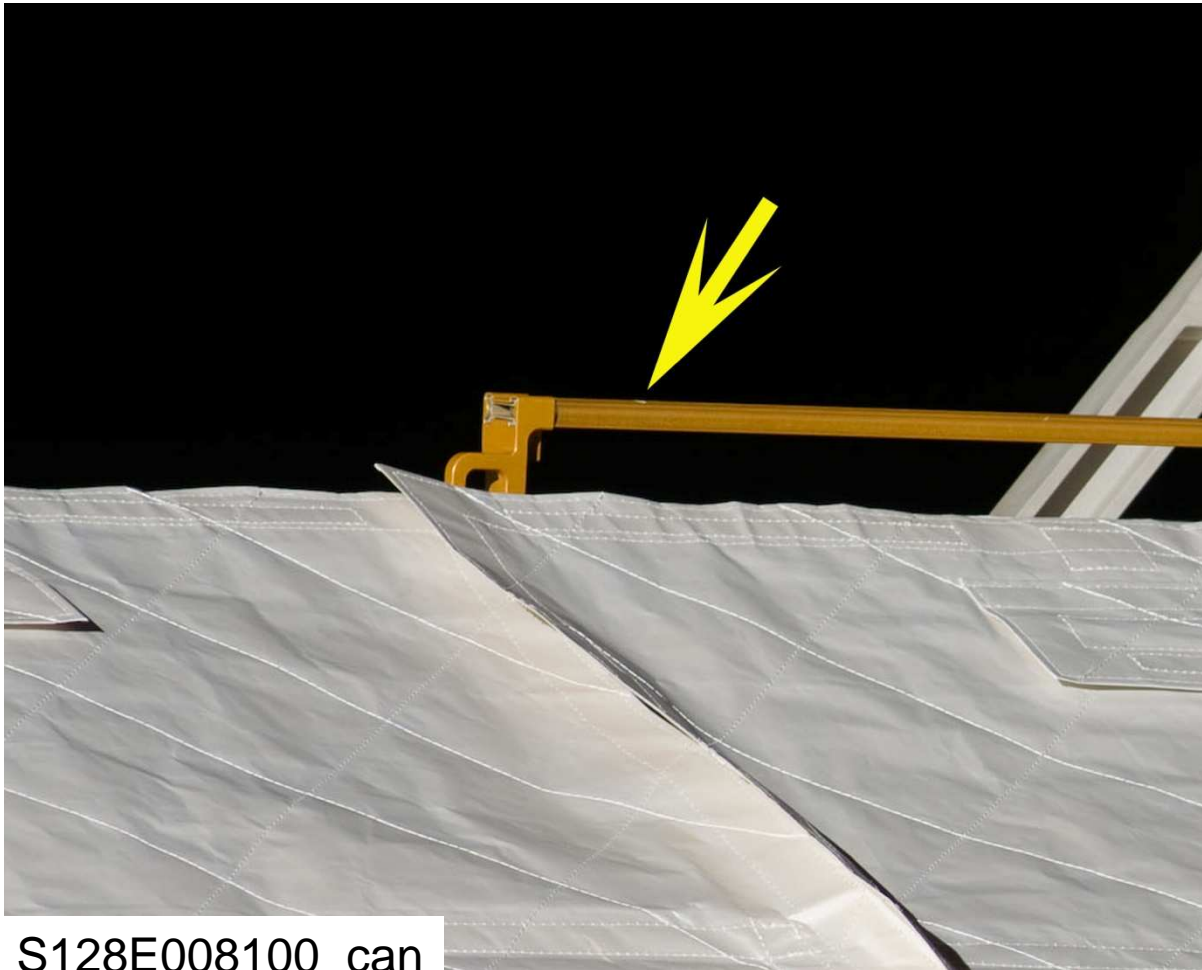


S122e009382 - cropped

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

Space Environmental Effects

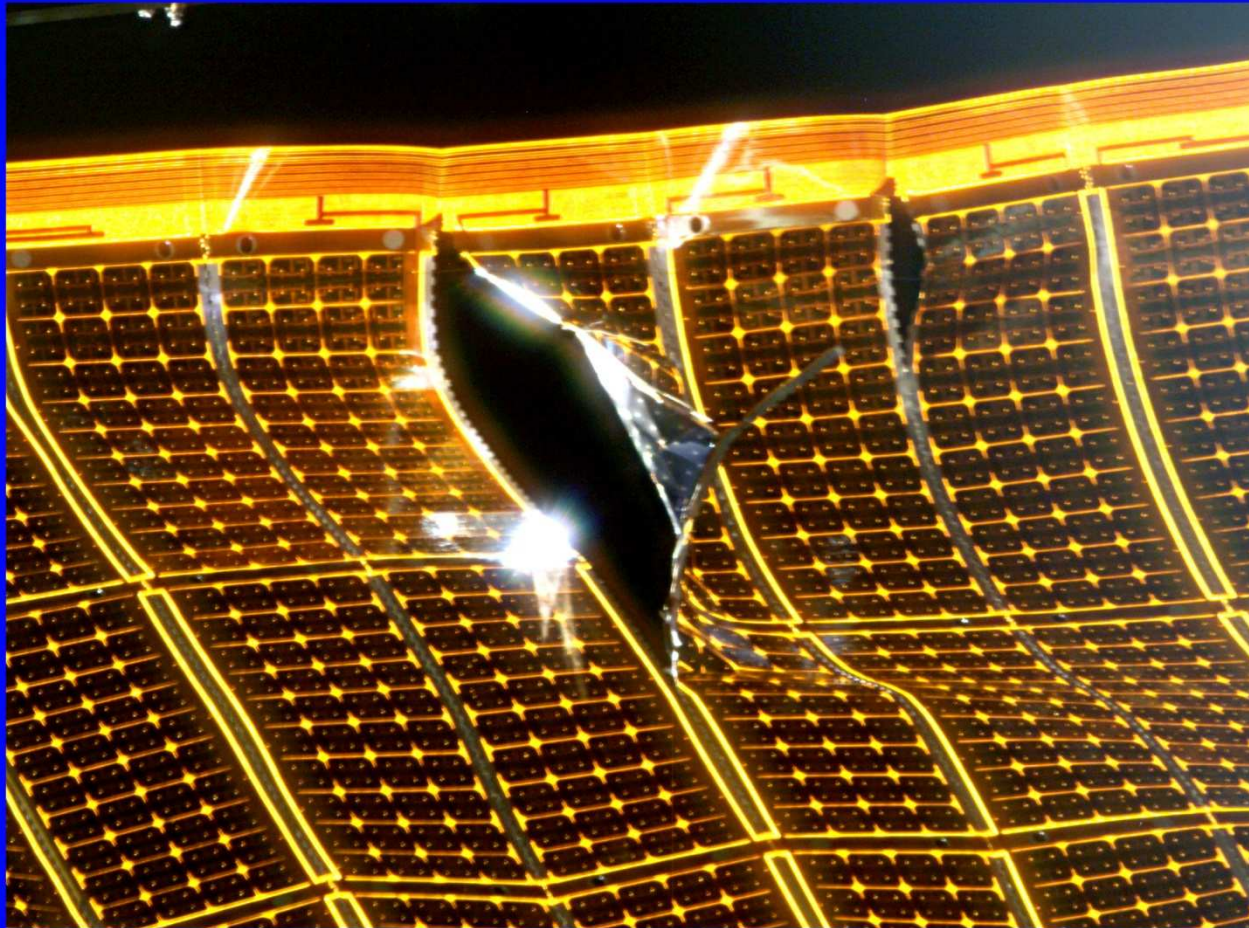


MMOD impacts on handrails are becoming increasingly troublesome, causing EVA glove damage

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

Second Rip in P6 SAW Damage During Re-Deploy 10/30/07



Source: 200mm Still Camera Imagery from Shuttle



External Surface Changes on ISS

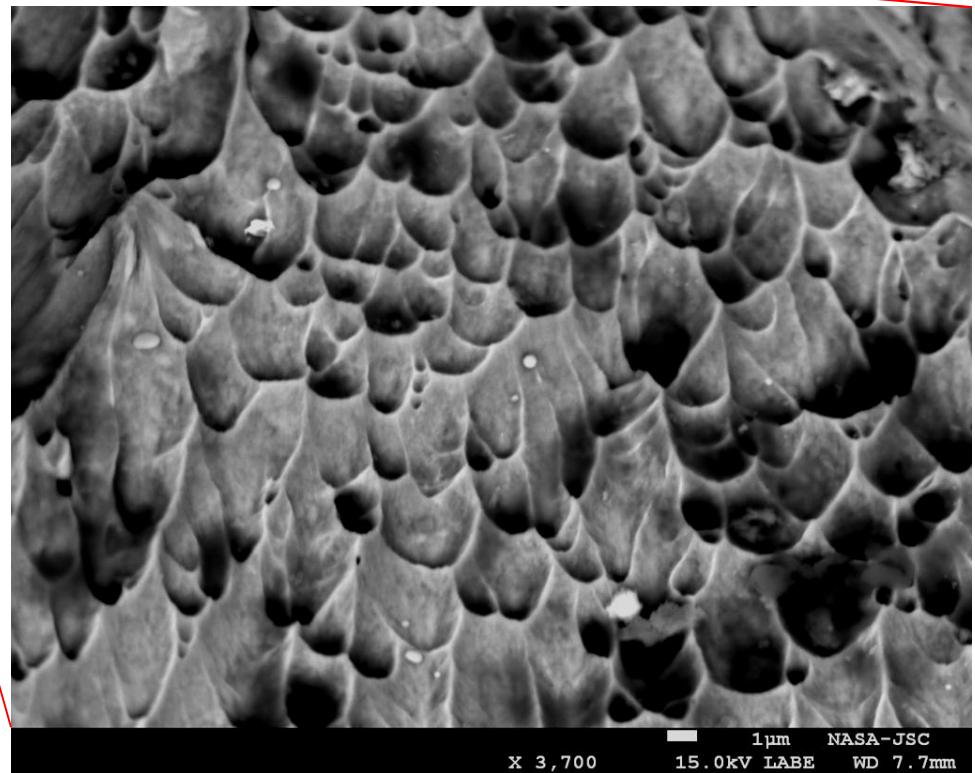
Engineering, Operations & Technology | Boeing Research & Technology



Source: D.K. Ross, et al., "Biennial Research and Technology Development Report", Johnson Space Center, K. Lulla, editor. NASA TM-2011-216163

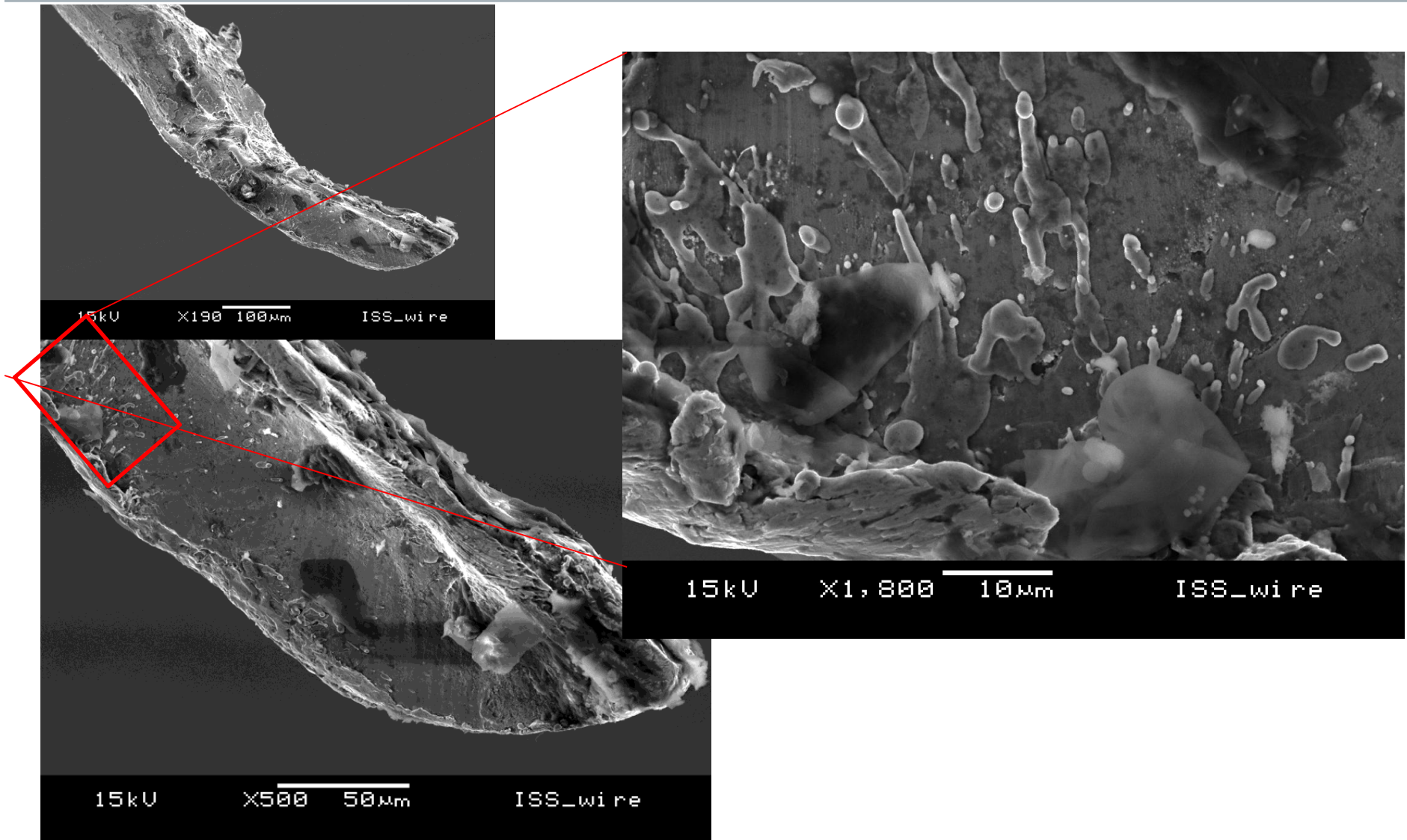
External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology



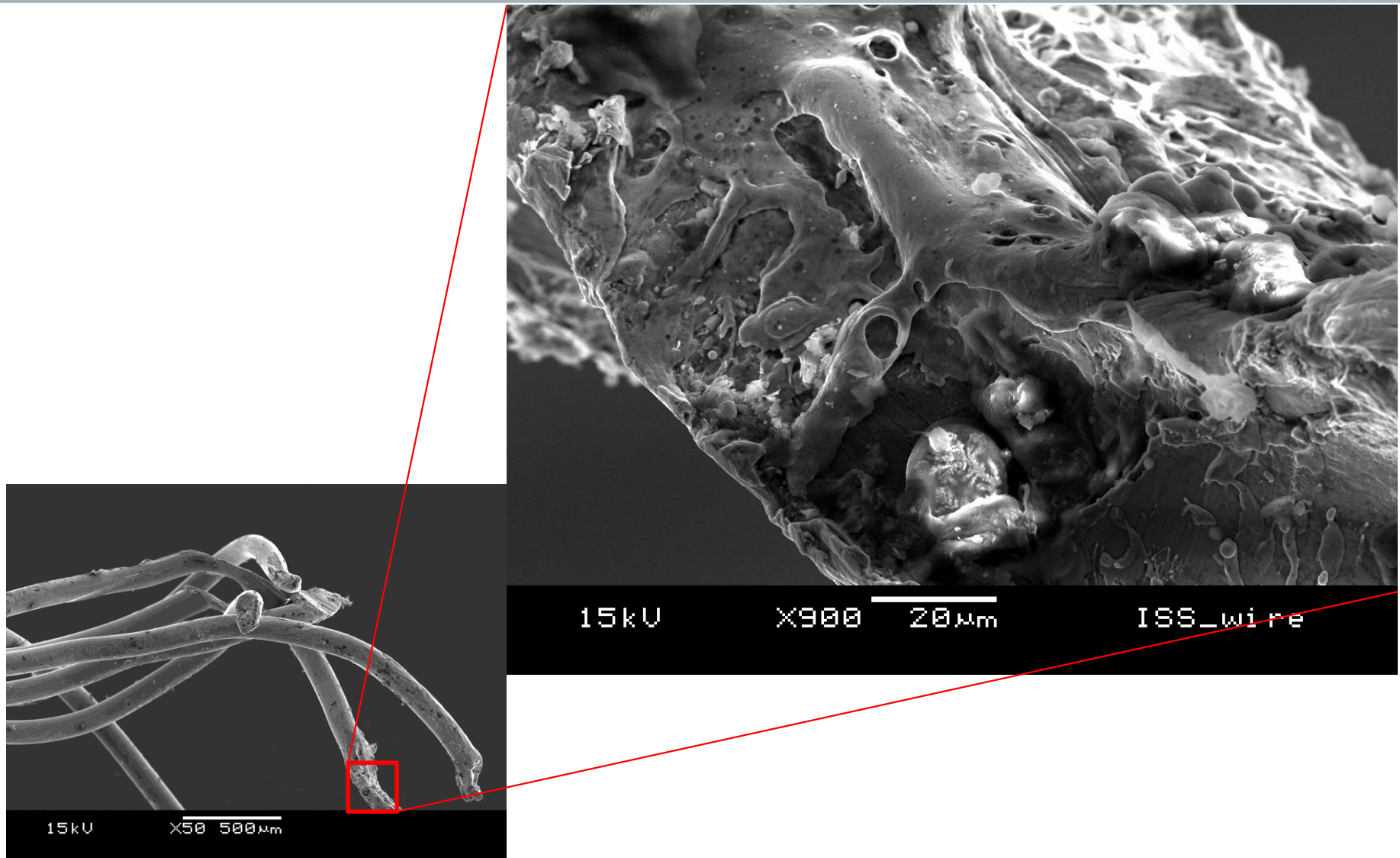
External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology



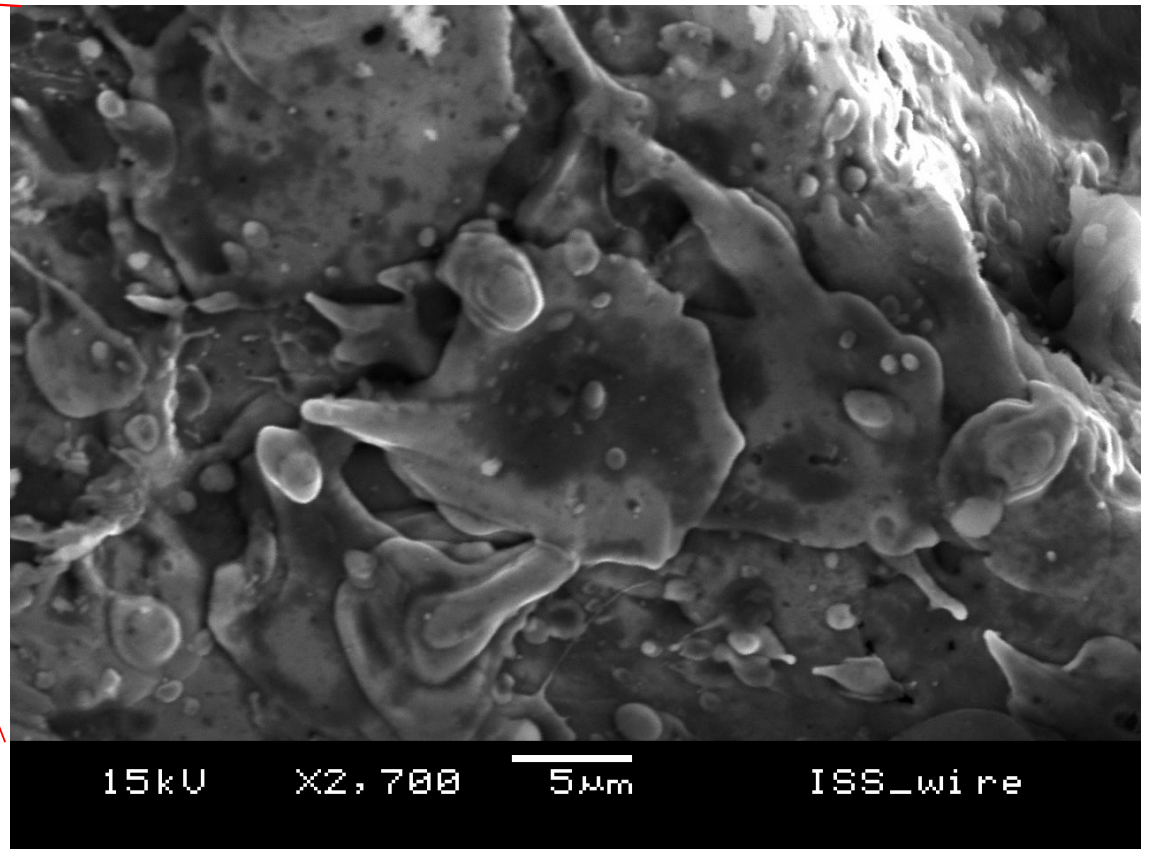
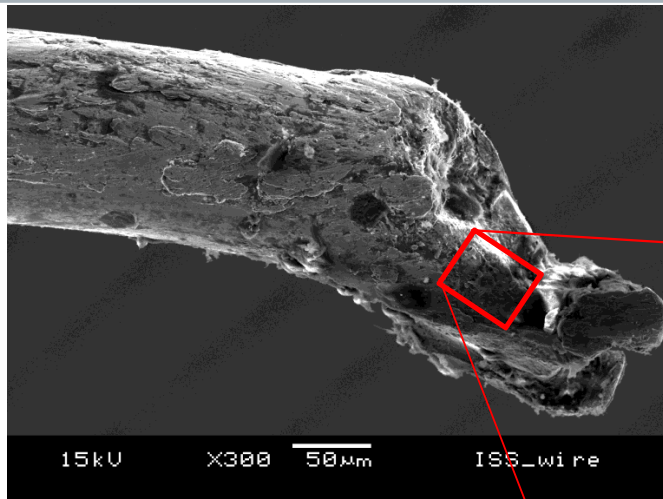
External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology



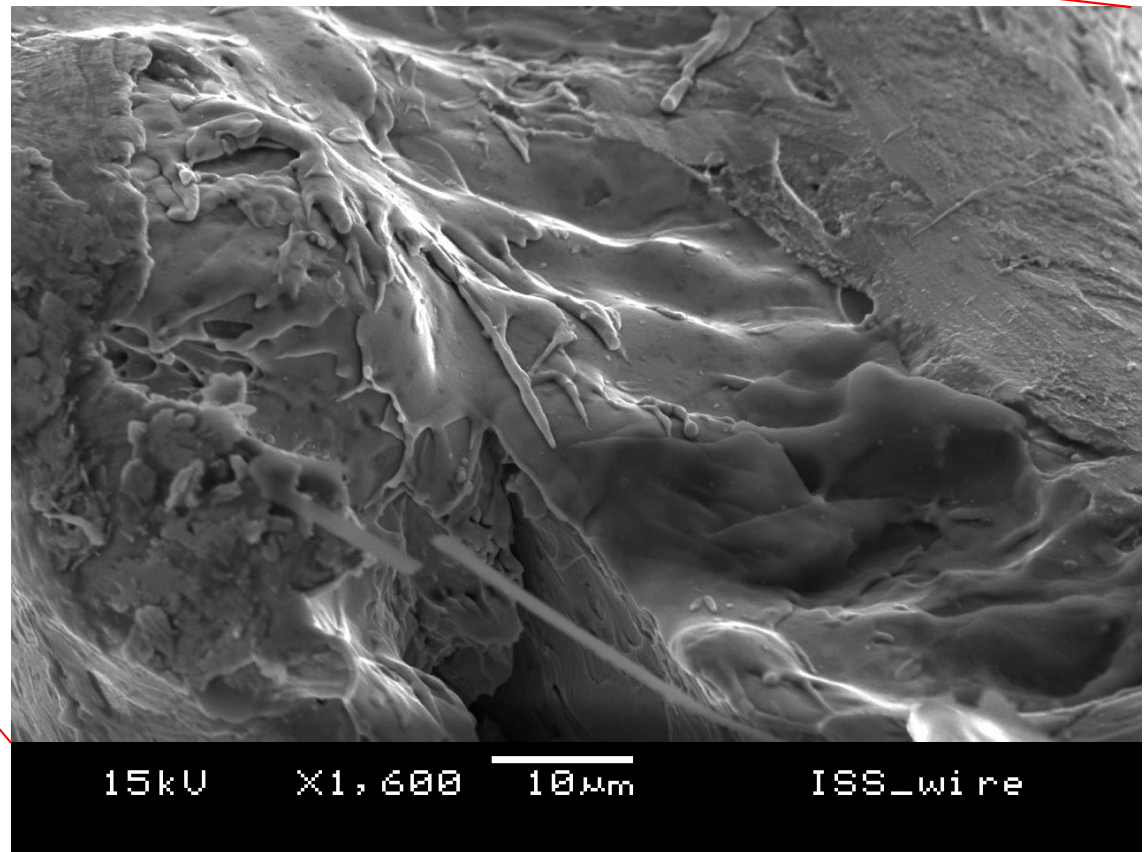
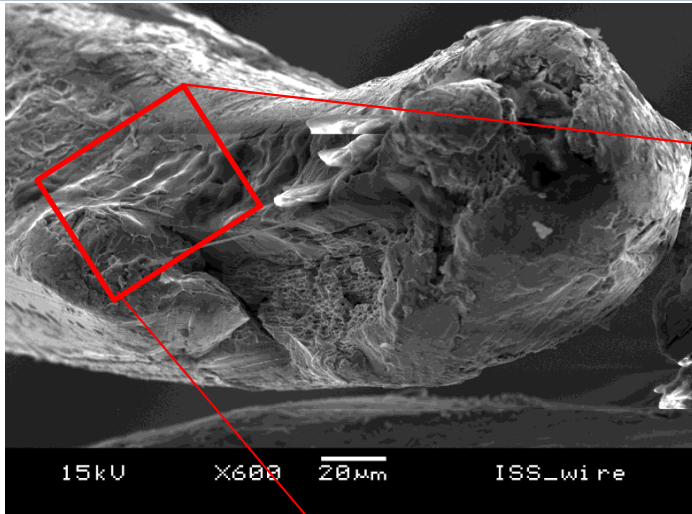
External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology



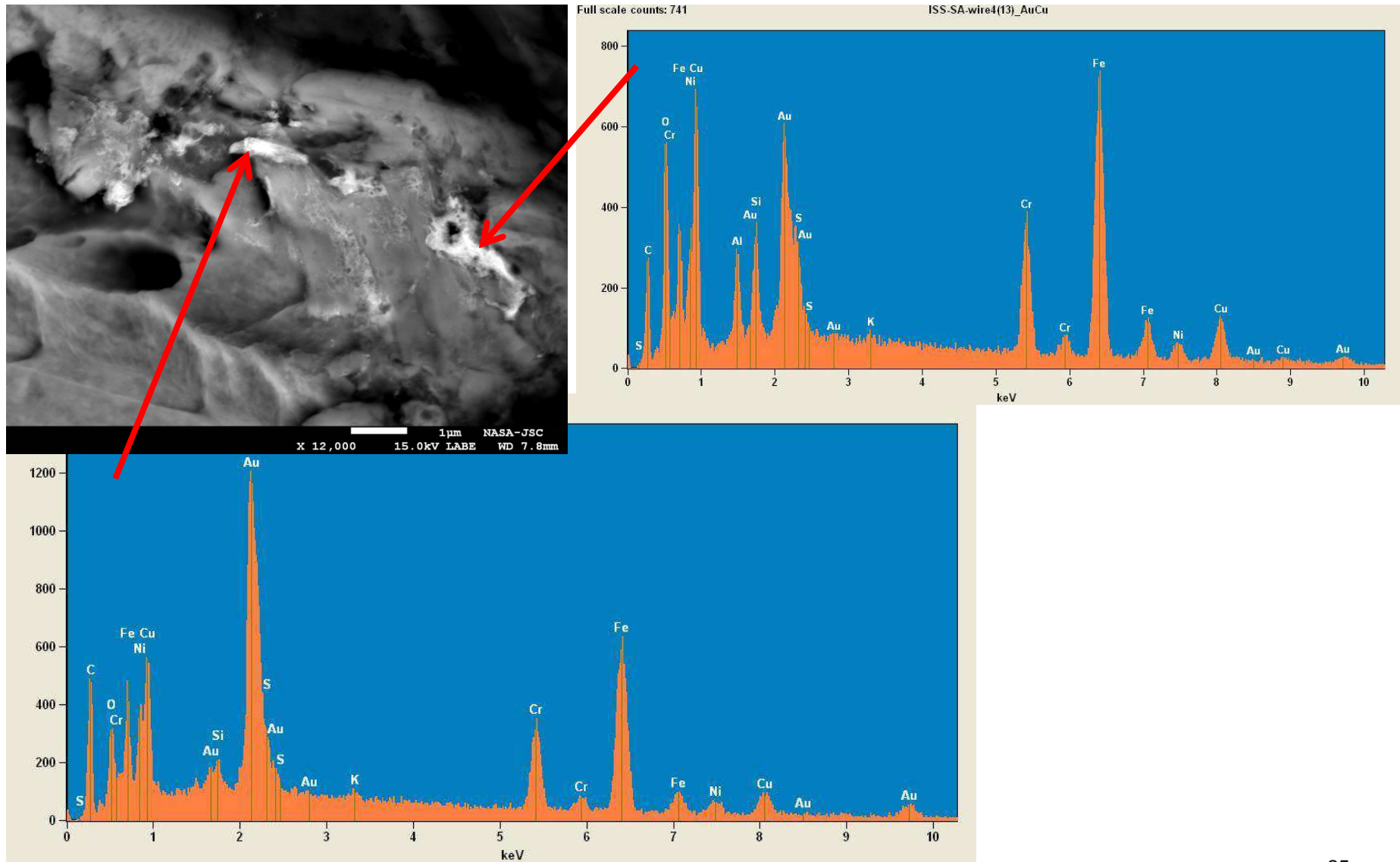
External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology



External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology



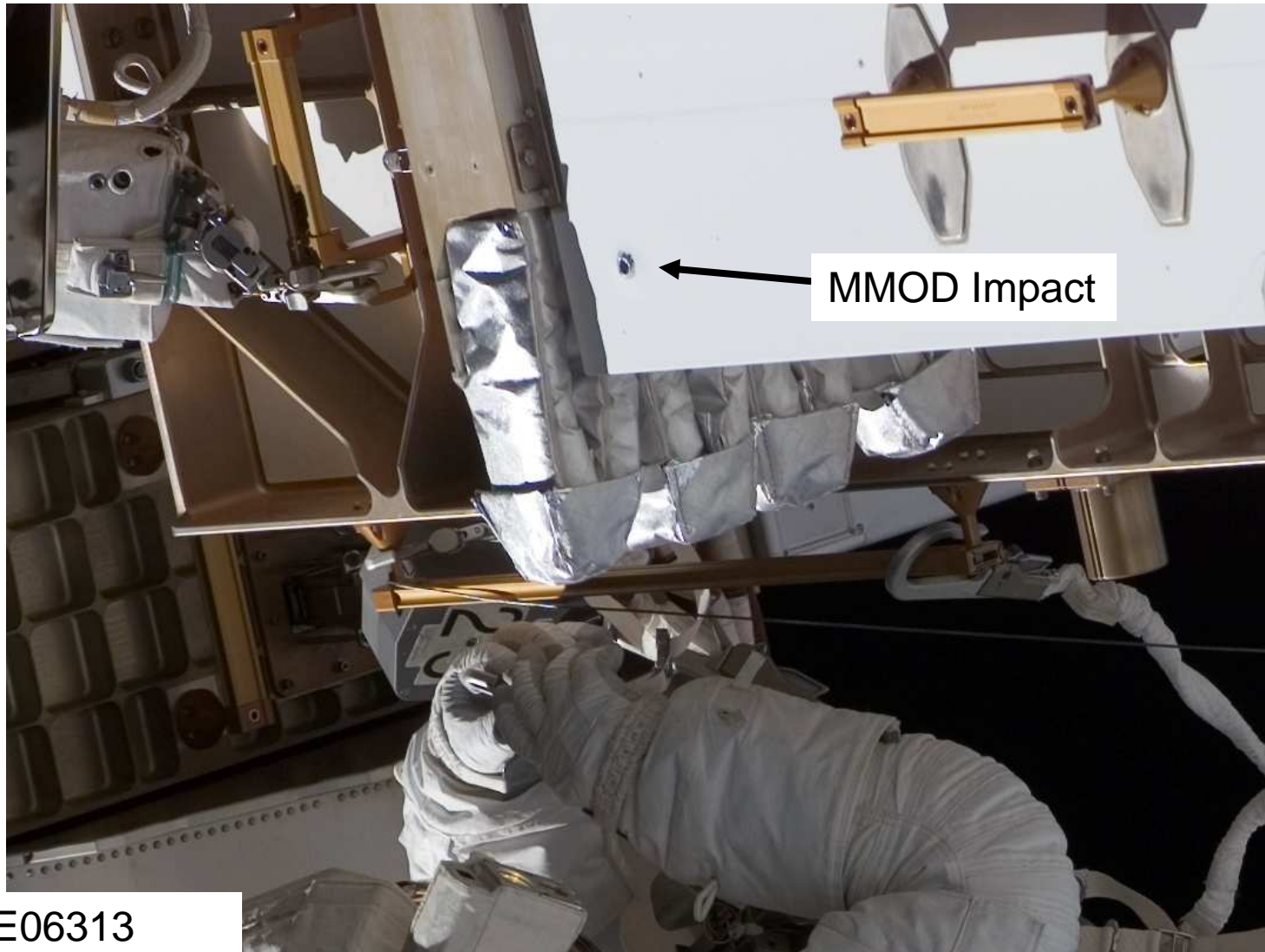
External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

- P6 Guidewire sample observations
 - SEM images reveal abundant evidence of melting and melt mobility on several strands in the guidewire.
 - Several areas of unusual chemical composition were observed in the melt region.
 - Bismuth and Gold/Copper particles.
 - The Fe/Cr/Ni composition of the wire make it difficult to discern some types of micrometeoroids.
 - The evidence suggests that orbital debris impact of sufficient energy damaged wire(s) in the wire bundle.
 - Individual wire(s) breaking would cause the wire bundle to unravel, leading to additional mechanical damages, which lead to eventual complete failure of the guidewire.
 - The failed guidewire snagged into the solar array wing, leading to the damage observed during redeploy.

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology



S118E06313

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

Space Environmental Effects



Preflight (closeout) Photo showing anodized foil labels

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

Space Environmental Effects



MMOD

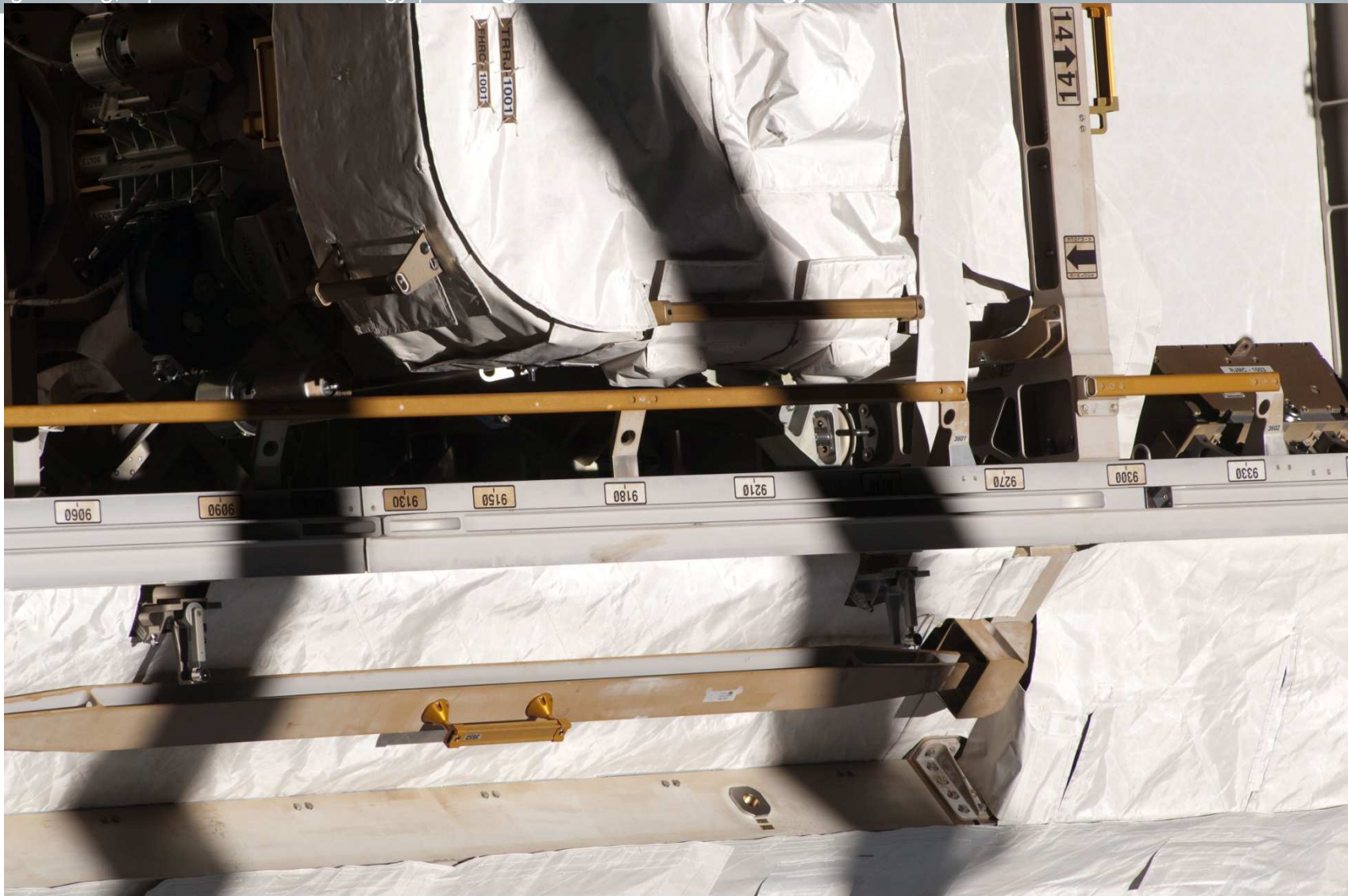
IS&AG



Copyright © 2011 Boeing. All rights reserved.

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology



S131E009933

Copyright © 2011 Boeing. All rights reserved.

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

Space Environmental Effects – Frequent and “New” Visiting Vehicles



Soyuz docked to FGB
Outgassing or Thruster
Contamination

ISS022E067004

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

Space Environmental Effects – Frequent and “New” Visiting Vehicles



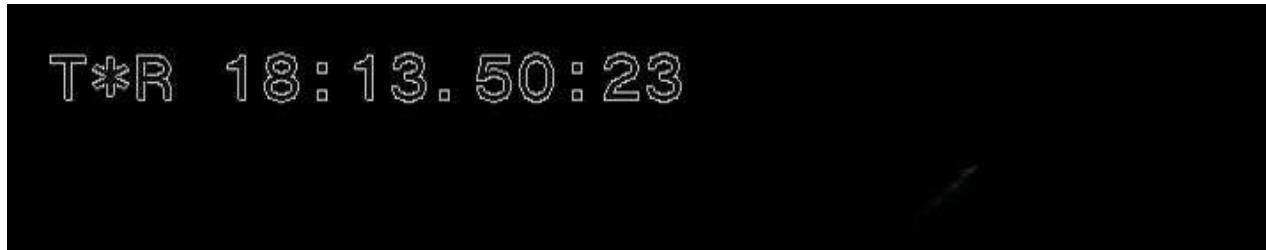
Opposite
direction
from
previous
photo

ISS021E031911

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

Issues with Imaging



Charged Particle affecting Digital Video Camera Imaging



External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

Issues with Imaging - Reflections



ISS023E021963

Copyright © 2011 Boeing. All rights reserved.

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

Issues with Imaging

Pre-berthing inspection of a Node 1 sealing surface in 2001 identified these circular features as a concern. These features were later determined to be reflections of the camera's LED lighting system on the smooth, anodized aluminum sealing surface. No such feature actually exists.



External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology

Conclusions

- Some worse-than-expected materials degradation effects have been observed on ISS, but only one has created an operational issue (during P6 redeploy) and some surfaces (as with the anodized aluminum labels) appear to be recovering.
- Inadvertent materials substitutions have been observed, but none have created any operational issues.
- Hardware handling contamination effects have been observed, and although none have created operational issues, there is clearly room for improvement in this regard.
- Even with robust materials selections, space environmental effects will be observed.
- Be cautious when interpreting photography, as lighting conditions and the environment affect interpretation.

External Surface Changes on ISS

Engineering, Operations & Technology | Boeing Research & Technology



Copyright © 2011