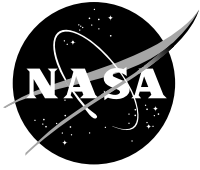


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Sampling and Control Circuit Board for an Inertial Measurement Unit

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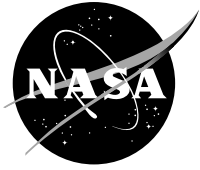
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Introduction

Spacesuit navigation is one component of NASA's efforts to return humans to the Moon. Studies performed at the NASA Glenn Research Center (GRC) considered various navigation technologies and filtering approaches to enable navigation on the lunar surface. As part of this effort, microelectromechanical systems (MEMS) inertial measurement units (IMUs) were studied to determine if they could supplement a radiometric infrastructure.

MEMS IMUs were included in the Lunar Extra-Vehicular Activity Crewmember Location Determination System (LECLDS) testbed during NASA's annual Desert Research and Technology Studies (D-RATS) event in 2009 and 2010. The testbed included one IMU in 2009 and three IMUs in 2010, along with a custom circuit board interfacing between the navigation processor and each IMU (Figure 1). The board was revised for the 2010 test, and this paper documents the design details of this latest revision of the interface circuit board and firmware.

Overview

The IMU interface board went through two iterations to address data processing issues. The original board was designed for D-RATS 2009 and worked sufficiently well as an independent sensor. However, it was challenging to synchronize the data input-output (I/O) operations with the navigation processor, and much data was lost or corrupted as a result. The board was redesigned for D-RATS 2010 to address many of the synchronization problems.

The populated 2010 circuit board is shown in Figure 2 (front) and Figure 3 (back). The board uses an external oscillator, which makes timing relatively stable in the presence of temperature variation. Data is transferred using USB and, optionally, Bluetooth, which supports efficient data flow and eliminates several data wires. An enhanced command interface allows the navigation processor to request data as single samples, blocks, or a stream. In addition, the board accepts a 1 pulse-per-second (1PPS) input that coordinates sampling with the rest of the system. The 1PPS signal, combined with a more stable oscillator, yields a useful data set that can be synchronized with other sensors for post-processing.

Hardware Design

Overview

The block diagram of hardware components is shown in Figure 4. The board is powered primarily off of a 5 VDC regulator, which also supplies a 3.3 VDC regulator for the Bluetooth module. The components in the block diagram are explained in detail in the following section.



Figure 1.—System Interface Block Diagram

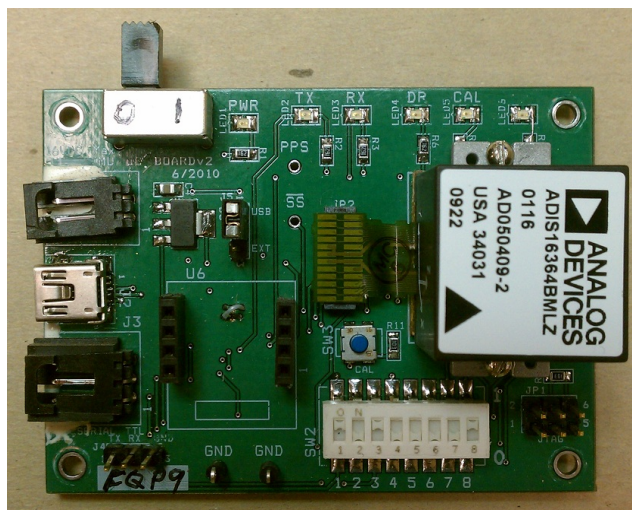


Figure 2.—IMU Interface Board Revision 2 (Front)

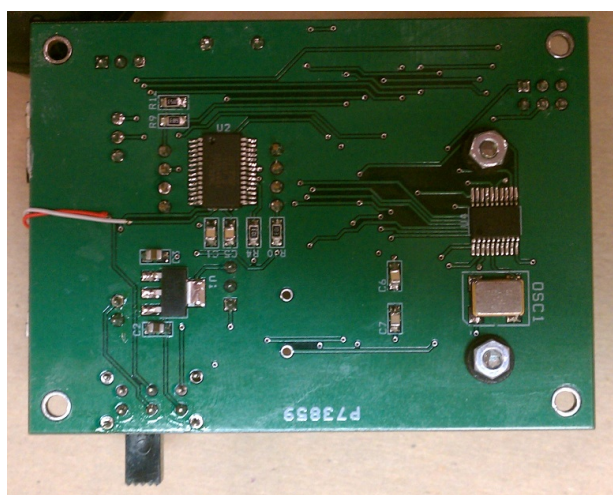


Figure 3.—IMU Interface Board Revision 2 (Back)

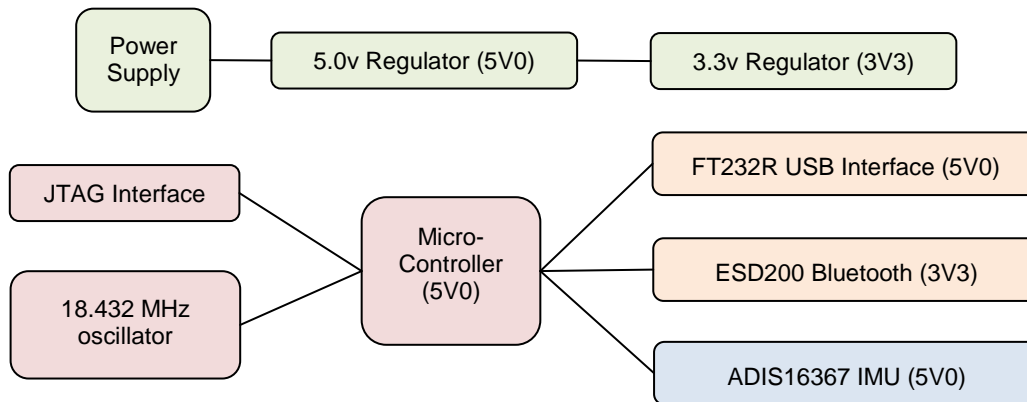


Figure 4.—Hardware Block Diagram

Primary Discrete Components

The board is designed to interface with a MEMS **Analog Devices ADIS16364** (Ref. 1) **IMU**. This IMU provides 6 degrees of freedom using a tri-axis gyroscope and tri-axis accelerometer. The gyroscope sensitivity is selectable at 75-, 150-, or 300-degrees-per-second, and the accelerometer supports ± 5 g's. The module provides data communication over a serial peripheral interface (SPI), making the interface board compatible in general with similar models of Analog Devices IMUs by only changing scale factors. The **microcontroller** is a **Freescal MC9S08SH322**. This is an 8-b microcontroller with 32 kB FLASH memory and 1 kB RAM. The chip provides two timer peripheral modules (TPM), a SPI module, and a serial communications interface (SCI) module. The IMU circuit board uses the 20-TSSOP package type.

Off-board communications support is handled by a **FTD FT232R** (Ref. 3) **USB-UART interface** or a **Parani ESD-200** (Ref. 4) **Bluetooth adapter**. Both devices interface with the microcontroller SCI module and provide 115200-baud communication. The board provides a dual in-line package (DIP) switch that allows selection of the desired output device. Serial transistor-transistor logic (TTL) communication is also available through test ports.

A **CB3-3I-18M4320** (Ref. 5) **oscillator** operates at 18.432 MHz and provides 50-parts-per-million (ppm) stability to the microcontroller clock. This particular frequency was chosen since it is less than the maximum microcontroller bus frequency (20 MHz) and an integer multiple of 115200 (multiply-by-160). The oscillator ppm accuracy translates to a frequency variation of ± 461 Hz on the bus (9.216 MHz), 6 Hz at the SCI module (115.2 kHz), and 77 Hz at the SPI clock (1.536 MHz).

Data Communication

During the design phase of the IMU interface board, it was decided that, besides making provision for the 1PPS signal, it would also be beneficial to provide alternate methods of data transfer. The original IMU interface board used during D-RATS 2009 employed TTL data transfer to the navigation processor. Since the D-RATS 2010 navigation processor has only a single UART port, it is better to take advantage of the navigation processor's USB interface. The **FTD FT232R** USB-to-UART interface makes transitioning from a TTL system to a USB system rather simple, with no software configuration required.

In addition to the USB interface, the board includes an option to transfer data wirelessly over Bluetooth. The **Parani ESD-200** Bluetooth-to-UART adapter is used for this purpose. This solution is most useful when the IMU interface board is installed remotely, such as when mounted to a test subject's lower leg or foot. The only drawback to the Bluetooth system is high power consumption. The power requirement for the Bluetooth solution is nearly twice that of USB, and a battery must be located near the interface board for it to be wireless.

Circuit Schematic

The next several figures provide the board schematics (also see Appendix B). Figure 5 shows the board external power interface. Jumper J5 selects between an off-board power line (J1), which is regulated to 5 VDC by U1, or power provided through the USB interface (J2), which is regulated according to specification. The fully operational board consumes 0.56 W in USB mode versus 0.98 W in Bluetooth mode; at 5 VDC this is about 110 or 200 mA, respectively.

External communication interfaces are shown in Figure 6. Both the ESD200 Bluetooth module and the FT232R USB module require very few supporting components. Interface J3 receives a 1PPS trigger and associated ground cable, while providing an extra DIO3 pin for future expansion or triggering. Data transfer can take place using the TTL interface J4, which interfaces directly with the microcontroller SCI ports. This serves as a backup method of communication if USB or Bluetooth is not available.

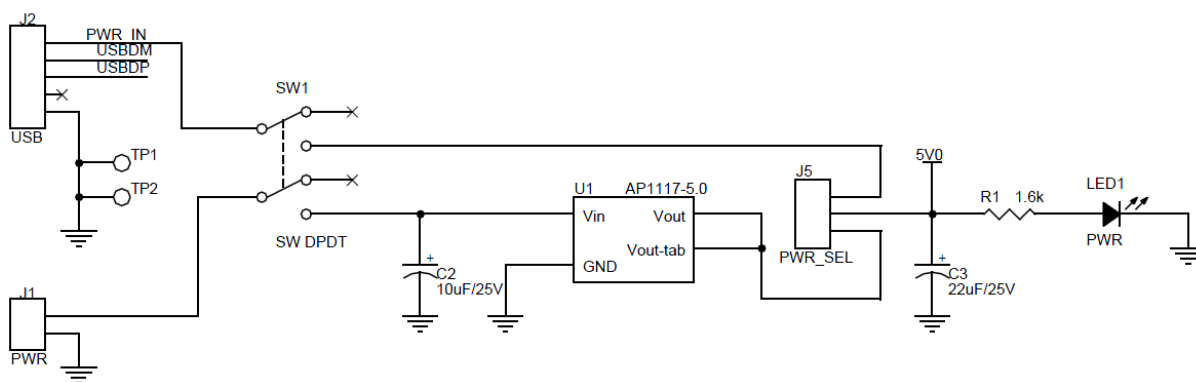


Figure 5.—Board External Power Interface

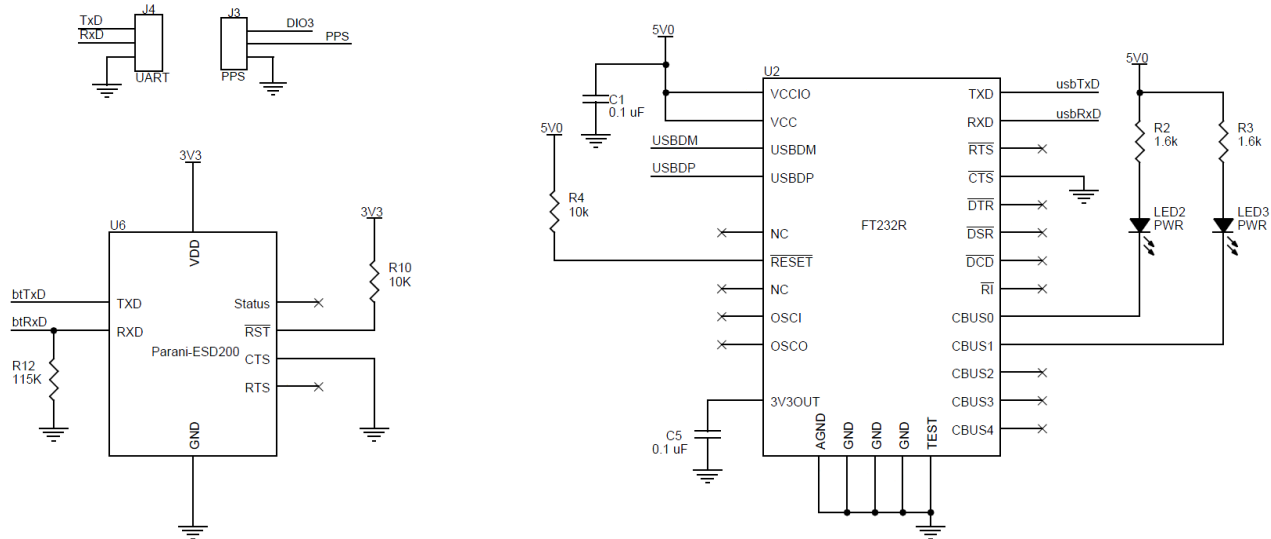


Figure 6.—External Communication Interfaces

The IMU interface and power regulator are shown in Figure 7. The majority of the IMU pins connect directly to ports on the microcontroller. The SCK (serial clock), SS# (inverted slave select), MOSI (master out, slave in), and MISO (master in, slave out) lines all relate to the SPI communication interface. The PULSE line provides a trigger to the IMU to reset the sampling. This signal can be aligned with the external 1PPS, or it can be generated by the microcontroller. During D-RATS testing, the PULSE line was triggered in firmware at 500 Hz, and the microcontroller was triggered by a global positioning system (GPS) receiver 1PPS output (1 Hz). In this case, the local oscillator only needs to be stable between 1PPS updates.

The microcontroller and supporting hardware is shown in Figure 8. Interface JP1 is supplied for in-circuit programming. External oscillator U5 drives the microcontroller bus and core clocks. SW2 provides a number of configuration and communication options, which are summarized in Table 1. The microcontroller RESET line also serves as an external interrupt request (IRQ) input. The IRQ line is used for an external 1PPS signal.

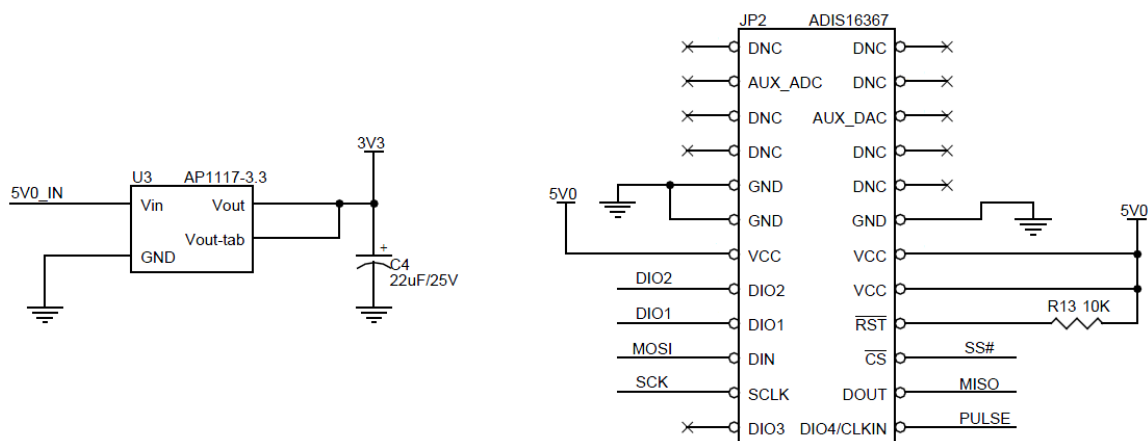


Figure 7.—IMU and Supplemental Power Regulation

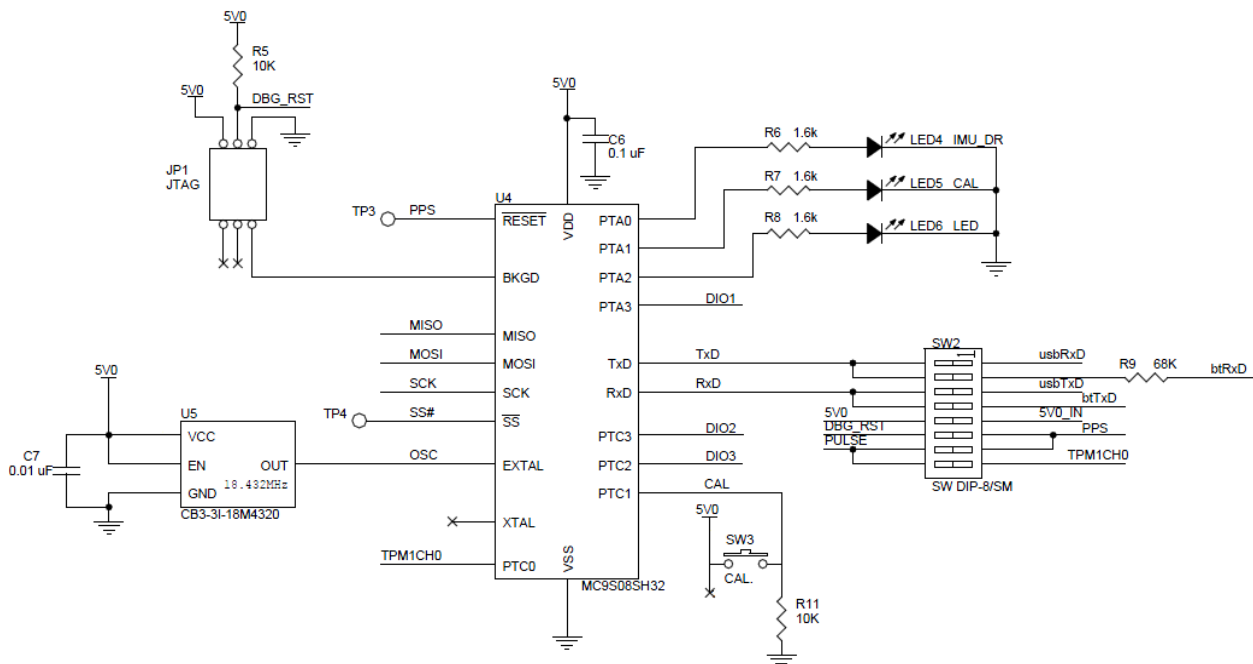


Figure 8.—Microcontroller and Supporting Hardware

TABLE 1. —SUMMARY OF SW2 FUNCTIONS

Switch position								Function
1	2	3	4	5	6	7	8	
On	Off	On	Off	Off	-	-	-	Enables output from the USB interface module.
Off	On	Off	On	On	-	-	-	Enables output from the Bluetooth interface module.
-	-	-	-	-	On	Off	-	Enables RESET line, used for programming only.
-	-	-	-	-	Off	On	Off	Provides 1PPS synchronization pulse directly to IMU.
-	-	-	-	-	Off	Off	On	Provides firmware synchronization pulse to IMU.

A dash (-) indicates the switch position does not affect this particular function.

Circuit Board Design and Layout

The IMU interface board is 2-in. in width and 3-in. in length. It is a four-layer board constructed of FR-4 material, with a finished thickness of 0.062-in., and 1.5 oz finished weight copper. Although thinner board material could be used, the 62-mil board was selected to provide sufficient rigidity to prevent flex around the IMU module. The nominal trace width used on the board is 0.012-in. (12 mils).

The circuit board layers are shown in Appendix C. The top and bottom layers are copper filled around the signal traces, and the copper is grounded to mitigate noise in the circuit. The inner layers are dedicated ground and power planes for easy power distribution throughout the circuit. Low mass surface mount parts are used where possible to mitigate undesired board vibration. It is important to note that the bottom of the IMU module is constructed of aluminum, and a thin, rigid insulator must be inserted between the module and the board to avoid shorting out circuit vias in the area.

Firmware Design

Overview

The microcontroller firmware was coded in C using the Freescale CodeWarrior development environment. The source code is only 600 lines, including a 170-line IMU calibration and configuration sequence. The code requires 825 B in memory, plus a 7-B data section. The primary subroutines and configuration settings are reviewed in this section.

The source code contains SPI commands, which are sent from the microcontroller to the IMU, consisting of 16-b addresses in reverse-byte order. For example, the X gyroscope value is read by sending “0x04, 0x00” to query the 16-b register at 0x04. However, SPI is a full-duplex communication protocol, so the response to this request is not seen until the next request is sent. Therefore, a total of eight commands (2 Bs each) are sent to read seven registers and obtain X, Y, and Z acceleration and rotation, as well as the X accelerometer temperature. More information on this commanding scheme is available in the IMU datasheet (Ref. 1).

An example communication exchange between the IMU and microcontroller is shown in Figure 9. The individual boxes are 16 b each, however in practice the request and response is made using two consecutive 8-b data transfers.

Subroutines

The *main* subroutine calls all of the initialization routines and periodically polls the push-button switch on PTC1. When the push button switch is activated, the *calibrate* subroutine is called to calibrate and configure the IMU. All other IMU routines are handled through interrupts.

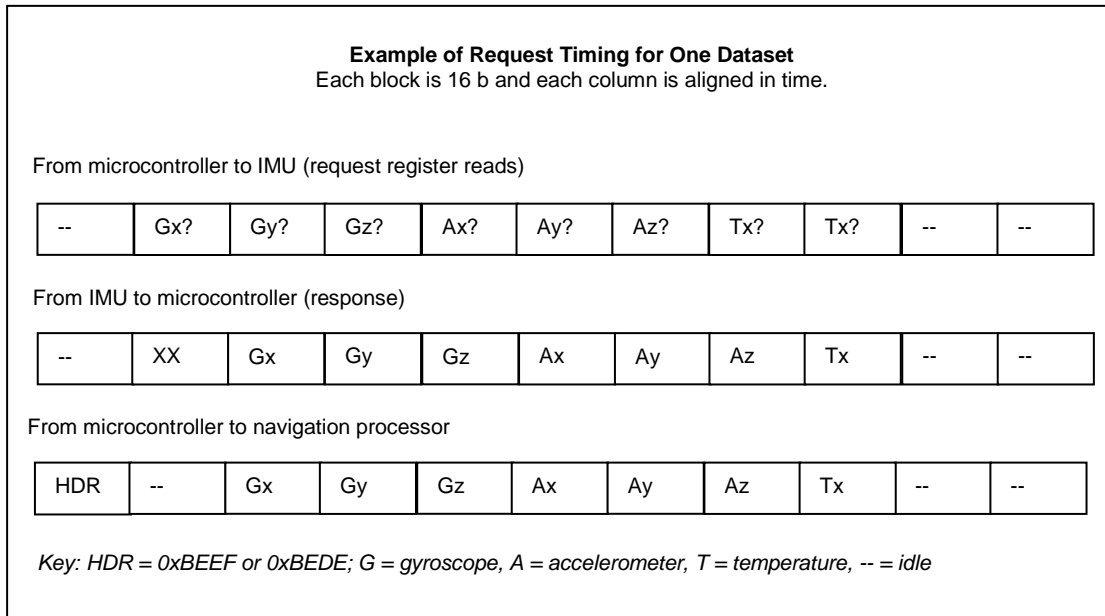


Figure 9.—Data Request and Response Timing

The *calibrate* subroutine performs a number of internal tests and configures parameters on the IMU. First, the mechanical self-test routine checks the IMU internal sensors. If mechanical self-test fails, the IMU has been damaged and the “calibrate” LED remains illuminated. The default IMU internal sampling rate is set to 546 samples per second. Analog filtering and accelerometer compensation flags are set and the data ready (DIO1) output is enabled. The data ready output signal is set logic high when the IMU’s digital registers are updated, triggering a microcontroller read. Finally, the IMU precision automatic bias null calibration procedure samples for around 35 sec to reduce gyroscope bias. This procedure must be performed with the IMU on a stationary surface.

The *read_IMU* subroutine transfers rotation, acceleration, and temperature data from the IMU to the navigation processor. The subroutine starts by transmitting a free-running 16-b internal counter value to the navigation processor as a timestamp, where 1 b is 0.434 μsec. A request is sent for gyroscope X rotation data, but no useful data is returned on the first full duplex transaction. The next set of requests for gyroscope-Y and -Z, accelerometer-X, -Y, and -Z, and temperature (twice) data all return valid data points, which are immediately relayed to the navigation processor. The microcontroller SCI module buffers and transmits the data via a USB or Bluetooth interface, as selected in hardware.

The *init_GPIO* subroutine sets up the general-purpose input/output (GPIO) pins on the microcontroller. In particular, PTA0 (1PPS LED), PTA1 (calibrate LED), and PTA2 (transmit LED) all have high drive strength. PTA0 is toggled every time a GPS 1PPS signal is received, to indicate that the board is being synchronized to 1PPS. PTA1 is used exclusively to that the board is in calibration mode and unavailable. PTA2 indicates that the board is transmitting data to the navigation processor. PTA3 receives the IMU DIO1 “data ready” trigger and interrupts into the *read_IMU* subroutine.

The *init_chip* subroutine causes the RESET pin is set to function as an external IRQ input. The external reference oscillator is selected and the bus is set to use the full frequency (divide-by-1). However, the bus is actually half of the oscillator frequency because it triggers on one edge only.

The *init_SPI* subroutine configures communication with the IMU. The maximum rate that the IMU will support is 2 MHz, and the SPI clock rate is set to 1.5360 MHz (bus rate, divide-by-6). The slave select (SS#) pin is released for GPIO operation; this is required for 16-b SPI communication.

The *init_SCI* subroutine sets the USB/Bluetooth data rate as the bus rate divide-by-5 and divide-by-16 for a resulting 115200 baud. The microcontroller uses SCI to transmit data to the navigation processor and receive control characters. An interrupt is generated whenever a byte is received.

The *init_MOD* subroutine establishes a 40 µsec delay for use between subsequent commands to the IMU in *read_IMU*.

The *init_TPM* subroutine sets up two 16-b counters: TPM1 and TPM2. The first counter, TPM1, generates a sync pulse for the IMU at approximately 500 Hz (± 0.025 Hz). Every time the IMU receives this pulse, its digital circuit collects a new sample from the analog sensors. The second counter, TPM2, is a free-running counter with a 0.434 µsec period. The counter overflows every 0.028 sec, which is enough to timestamp 14 IMU datasets before resetting. This counter is sent to the navigation processor to show the timing between IMU samples in a relative sense.

The *SWI_ISR* interrupt service routine (ISR) is used to halt the microcontroller when an IMU mechanical failure is detected by the *calibrate* subroutine.

The *IRQ_ISR* routine is triggered when a 1PPS signal (1 Hz) is received from the GPS. When this signal is received, a sync pulse is sent to the IMU to begin data collection. TPM1 is reset and begins to collect data at 500 Hz from the IMU automatically. The microcontroller performs data collection in a mode based on the last received command from the navigation processor.

The *PTA_ISR* routine handles interrupts generated by the IMU DIO3 port that indicate new data is available. The routine determines how many datasets (consisting of gyro-X,-Y,-Z, acceleration-X,-Y,-Z, and temperature) still need to be collected before the next 1PPS interrupt. The data sent to the navigation processor has a hexadecimal word pre-pended: the first block after the 1PPS uses “0xBEDE” and subsequent blocks use “0xBEEF”. Finally, when no more blocks are remaining before the next 1PPS, the routine disables the TPM1 sync pulse, which stops the IMU DIO1 that triggers the PTA ISR.

The *SCI_ISR* routine receives command bytes from the navigation processor. These command bytes are used by *IRQ_ISR* to decide how to collect data. When ‘g’ is received (“go”), data is collected and transmitted continuously at 500 Hz. When ‘d’ is received (“data”), data is collected and transmitted over the next 1 sec only. When ‘o’ is received (“one”), only a single block of data is collected and transmitted. Any other character will disable data collection and transmission as soon as possible.

The *TPM1_ISR* routine sends a sync pulse to the IMU to trigger data collection. Normally this is handled in the timer module; however this routine allows better pulse timing in *IRQ_ISR*. The automatic method does not synchronize the output pulse to the 1PPS signal deterministically.

Timing Considerations

The IMU interface board makes tradeoffs to balance Analog Devices IMU design requirements with science objectives. Ideally, a fast sample rate will deliver the best science data. However, practical considerations including maximum communication speeds (SCI and SPI), IMU sampling rates, and commanding delay restrict the achievable data rates. A sample rate of 500 Hz was selected for the D-RATS testing. The primary IMU rate restrictions are summarized in Table 2.

TABLE 2.—PRIMARY DATA RATE RESTRICTIONS OF THE IMU

Parameter (Ref. 1)	Restriction	Description
f_{SCLK}	Maximum 2.0 MHz rate	Restricts serial clock rate between IMU and microcontroller to 2.0 MHz (0.5 µsec) maximum.
$t_{readrate}$	Minimum 40 µsec delay	Restricts rate of data reads so that there is a minimum of 40 µsec from the start of one register read to the start of the next register read.
t_2	Typical 600 µsec delay	Inserts a 600 µsec delay between capture of analog data due to a sync pulse and read of the corresponding digital registers by the microcontroller.

The navigation processor and microcontroller have data rate restrictions due to the 115200-baud communication interface. In order to maintain 500-Hz sampling, a new dataset must be read from the IMU every 2 msec. There is a minimum 40- μ sec delay between subsequent register reads, although in practice this is mitigated by transmitting data to the navigation processor (*navproc*) while waiting. A simplified, theoretical timing breakdown is provided in Table 3.

TABLE 3.—TIMING BREAKDOWN PER IMU DATASET

Data flow	Bytes	Data rate	Time (μ sec)	Description
To navproc	2	115200 bps	139	Dataset header (0xBEEF or 0xBEDE).
To navproc	2	115200 bps	139	Dataset timestamp from TPM2.
To IMU	16	2 Mbps	640	IMU register reads for (7+1) 16-b registers, limited by a minimum delay of 40- μ sec for each read.
To navproc	14	115200 bps	972	Dataset values for (7) 16-b registers from the IMU.
-	-	-	110	Predicted time margin for each dataset.

Since the IMU is sampled at 500 Hz, the timing in Table 3 is repeated 500 times per second. The 1PPS signal provides synchronization to the microcontroller TPM1 timer, and then the TPM1 timer provides sub-second timing to control the IMU sampling rate.

Hardware Implementation

The overall hardware timing is shown in the oscilloscope traces in Figure 10. The 1PPS signal triggers the start of the TPM1 pulse, which causes the IMU to sample its analog registers. The TPM1 pulse drops when the IMU issues a ‘data ready’ interrupt, and the dataset header and timestamp are transmitted via USB. The SPI line is used to poll the IMU registers several times, and each returned value is transmitted immediately over USB; this allows the system to efficiently meet the 40- μ sec minimum delay between register reads.

The traces in Figure 10 show both the beginning of the current sample set and the end of the previous sample set. The registers are sampled 500 times per second, with a delay between the time when the samples are collected by the IMU registers and when the samples are available to the microcontroller. Therefore, it is necessary that either the individual sample periods have sufficient margin to account for this delay, or the overall sample rate must be accelerated slightly to ensure that the previous sample set does not overflow into the next. The sampling rate in the figure provides a margin of about 4 msec to account for any delays.

The 4-msec margin provides a buffer against oscillator drift. As the timing constraints of the individual datasets get tighter (i.e., faster sampling), there is greater risk that drift will create a communication backlog or periodic errors. Providing a significant margin at the end of the sampling cycle reduces the chances that drift will disrupt the 1PPS synchronization.

The traces in Figure 11 examine a single dataset. Each IMU SPI block contains the seven values of interest: gyroscope (G_x , G_y , G_z), accelerometer (A_x , A_y , A_z), and temperature (T). There is minimal (40 μ sec) delay after G_x because the returned data is not valid; the G_x data is returned on the G_y request. Similarly, temperature (T) must be requested twice (T_1 , T_2) since the correct value is returned at T_2 .

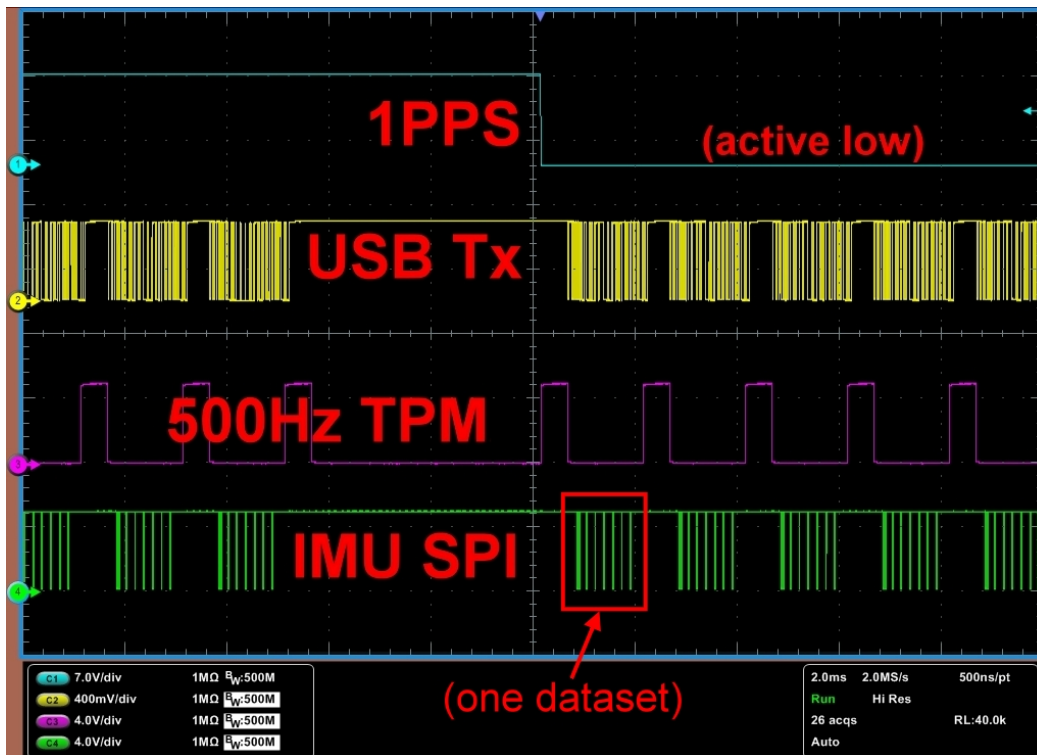


Figure 10.—Overall Interface Hardware Timing

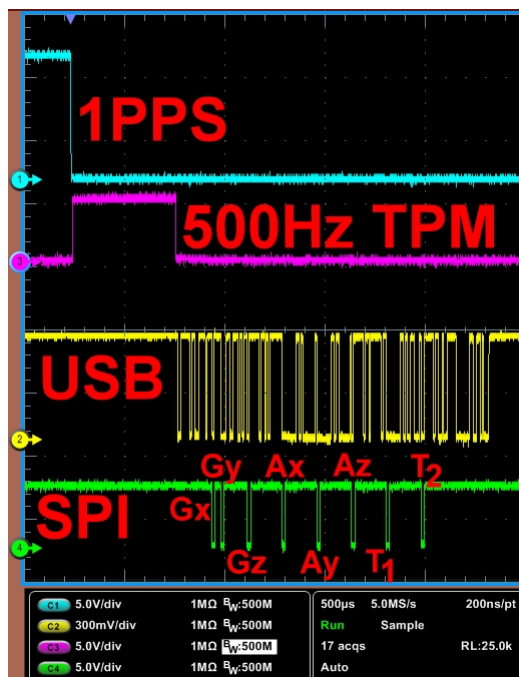


Figure 11.—Single Dataset Hardware Timing

In order to make IMU datasets useful for post-processing, the timing must be synchronized with other sensors and system components. An average of 50 samples is shown in Figure 12, which demonstrates that the response time does vary slightly between subsequent sample sets. The worst case response was 5.26 μsec , the best case was 4.72 μsec , and on average the interface responded in 4.99 μsec .

According to the IMU datasheet, the t_2 delay between the TPM1 trigger and the data ready interrupt is typically 600 μsec . In practice, this was found to be around 520 μsec for the particular ADIS16364 IMU in use. The timestamp sent to the navigation processor is delayed the same duration. In theory, the IMU samples all of its analog sensors simultaneously on the rising edge of the TPM1 pulse; therefore, the sensor values are collected approximately 5 μsec after the 1PPS and assigned a timestamp 518 μsec later. The timestamp can be adjusted by negative 523 μsec to determine the 1PPS epoch.

The 500 Hz timing is verified in Figure 13. The time step between three datasets is 4.0 msec (250 Hz), yielding a 500 Hz average sample rate between each dataset. Timing variations between subsequent datasets are tracked by the TPM2 timestamp. Also, there is sufficient margin prior to the next 1PPS pulse to allow for small drift (approximately 0.2 to 0.4 percent).

The actual inter-dataset timing margin, 435 μsec , is shown in Figure 14. In Table 3 the simplified margin was predicted to be 110 μsec ; however, hardware parallelism significantly increases the margin. The microcontroller provides buffering and parallel operation for the USB transmission, which eliminates the time cost of SPI reads. This saves 40 μsec per each of eight reads, or about 320 μsec .

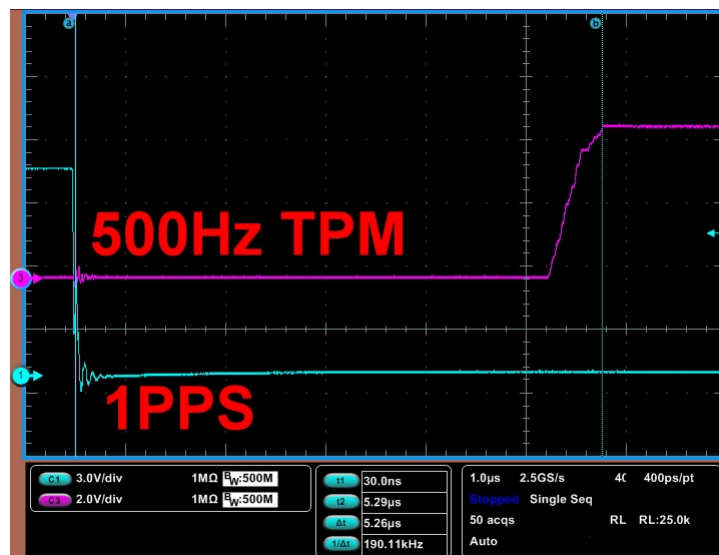


Figure 12.—Hardware Timing of 1PPS to TPM1 Trigger, Average of 50

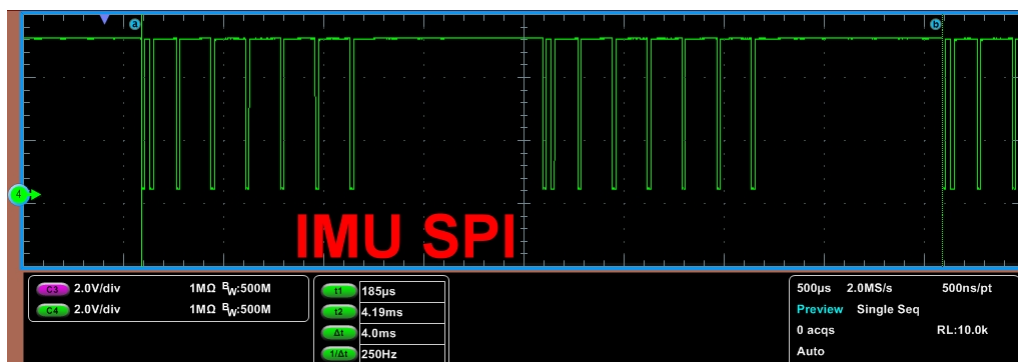


Figure 13.—Hardware Timing of 500-Hz Sample Rate

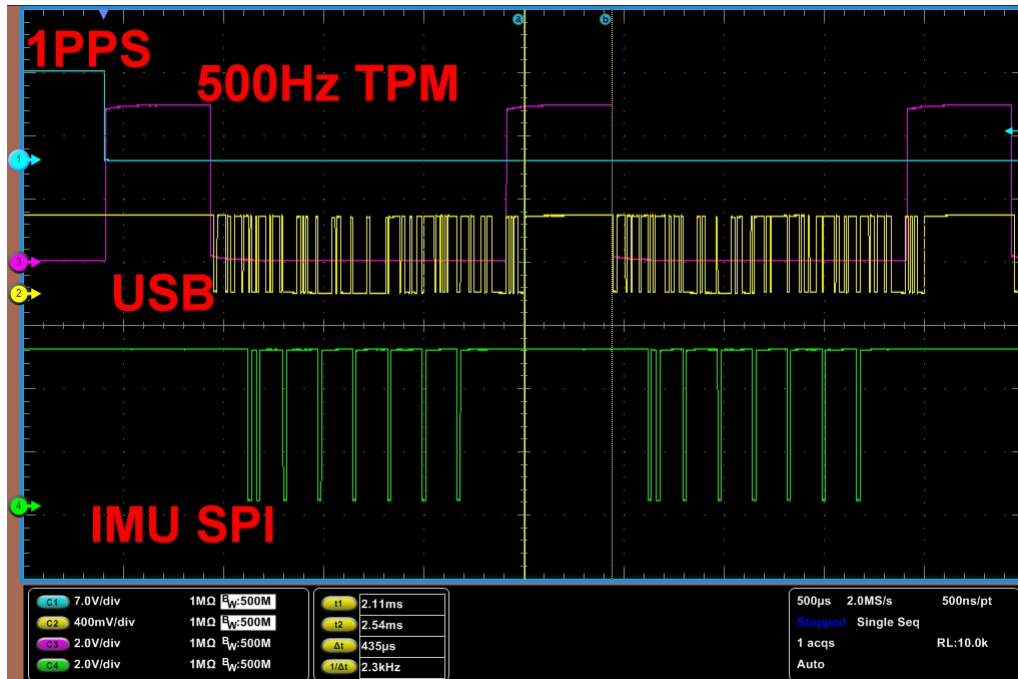


Figure 14.—Hardware Inter-Dataset Timing Margin

The majority of hardware timing constraints are due to communications delays. There are other unaccounted factors, such as instruction execution time, which will provide only minimal effect on the dataset timing and are not considered here. The individual dataset timing margin, 435 μ sec, would allow transmission of an extra 6 B of data to the navigation processor without significant impact. Or, system sampling could be increased to 638 Hz without reducing the dataset.

Conclusions and Recommendations

This paper introduced a microcontroller interface board for an Analog Devices ADIS16364 IMU. The board supports sampling at 500-Hz with synchronization to a 1PPS pulse with 5 μ sec delay on average. The microcontroller firmware is adaptable to similar Analog Devices IMUs and can be modified to accommodate different timing schemes. The circuit provides selectable communication between either the USB or Bluetooth modules at 115200 baud.

The interface board addresses two issues experienced using the previous board: synchronization and data corruption. Synchronization was resolved through the external 1PPS trigger, which allowed all elements of the system to be synchronized to the same pulse. Data corruption primarily was solved through use of an external oscillator that allowed the sampling rate and communications rates to be held relatively constant despite temperature change. These enhancements made it simpler to include the board in an overall navigation system with other sensors.

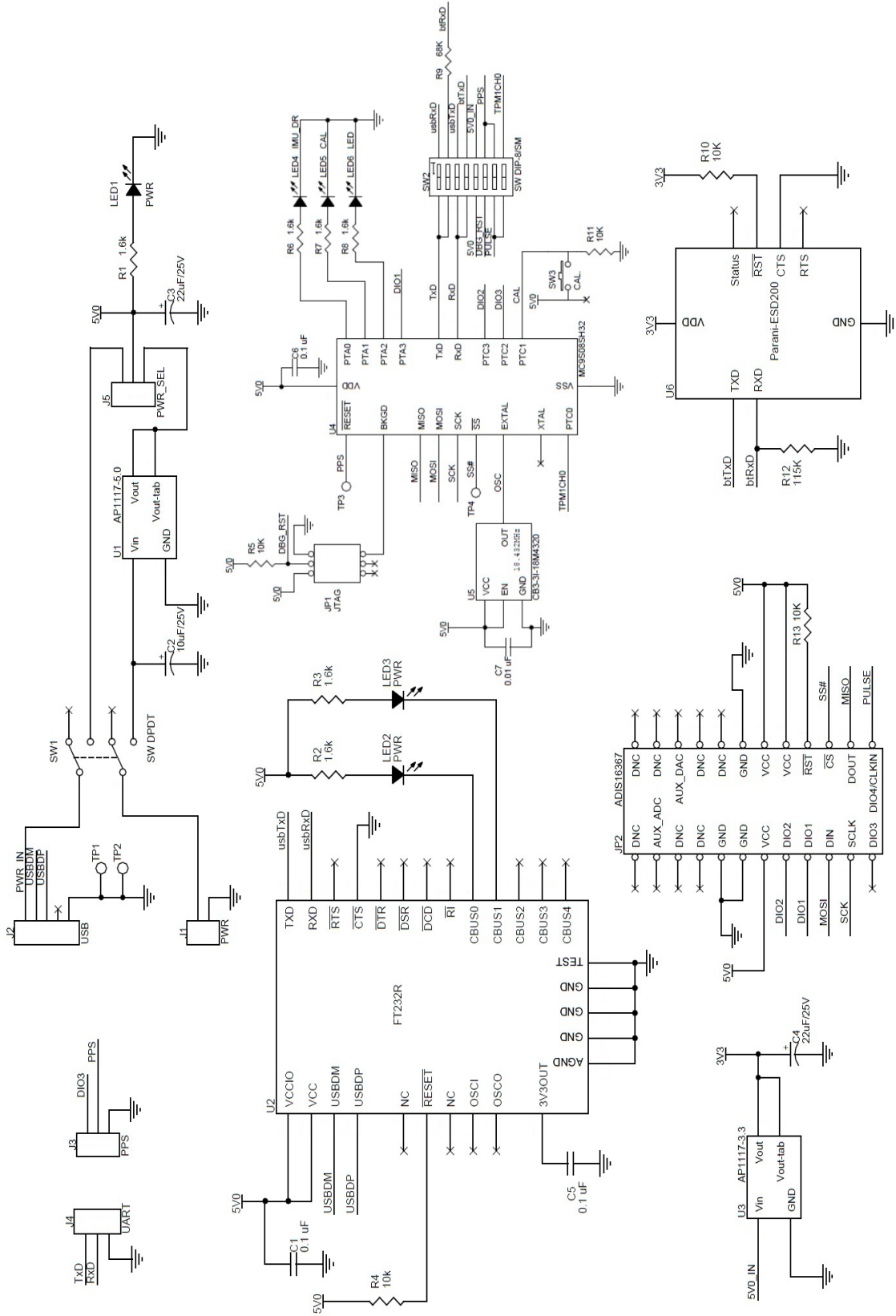
Two potential design improvements were identified following this revision of the interface board. The Bluetooth module provides a good step toward wireless data transfer, but it does not yet support a 1PPS timing signal. The board would be more useful if 1PPS over-the-air delay could be characterized and implemented. Also, the IMU register reads could be advanced closer to the USB header transmission, which may result in some additional communications time savings. The USB/SCI buffer will likely be empty prior to the initial read of the gyroscope-X register.

Active development of the IMU interface board ended in September 2010.

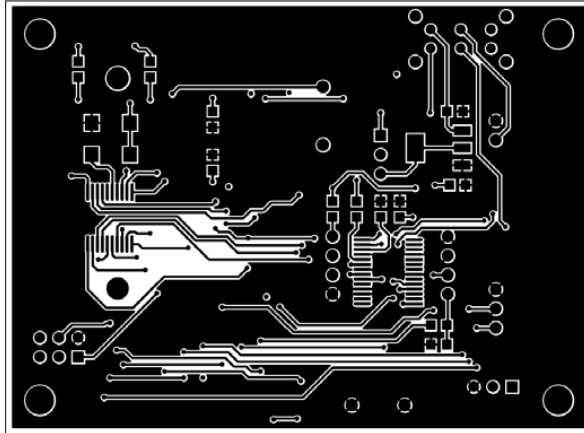
Appendix A.—Acronyms

1PPS	one pulse per second
DIP	dual in-line package
D-RATS	Desert Research and Technology Studies
GPIO	general purpose I/O
GPS	global positioning system
GRC	NASA Glenn Research Center
I/O	input-output
IMU	inertial measurement unit
IRQ	interrupt request
ISR	interrupt service routine
LECLDS	Lunar Extra-Vehicular Activity Crewmember Location Determination System
MEMS	microelectromechanical systems
MISO	master in slave out
MOSI	master out slave in
NASA	National Aeronautics and Space Administration
PPM	parts per million
RAM	random access memory
RTC	real time clock
SCI	serial communications interface
SCK	serial clock
SPI	serial peripheral interface
SS#	inverted logic slave select
TPM	timer peripheral module
TTL	transistor-transistor logic
UART	universal asynchronous receiver-transmitter
USB	universal serial bus

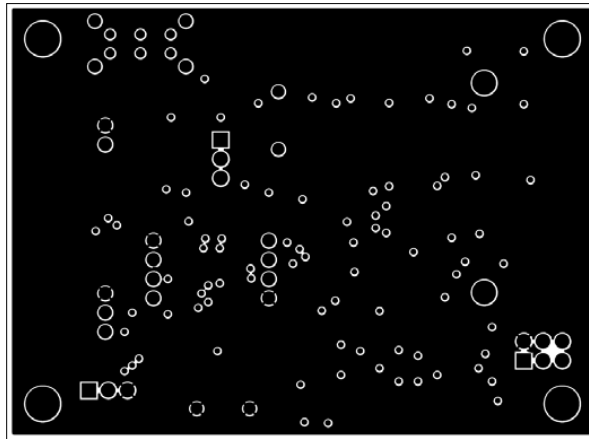
Appendix B.—Circuit Board Schematic



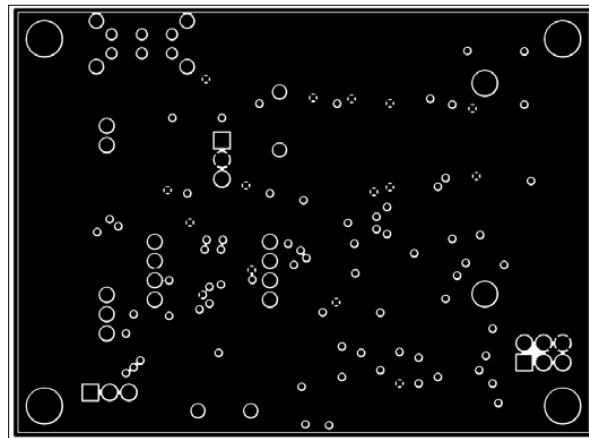
Appendix C.—Circuit Board Layers (Actual Size)



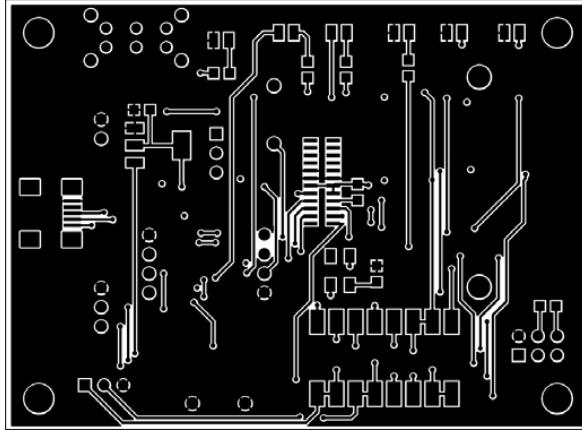
Bottom Layer, Reversed



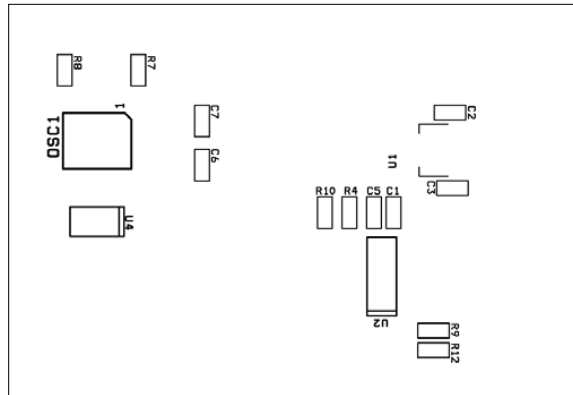
Ground Layer



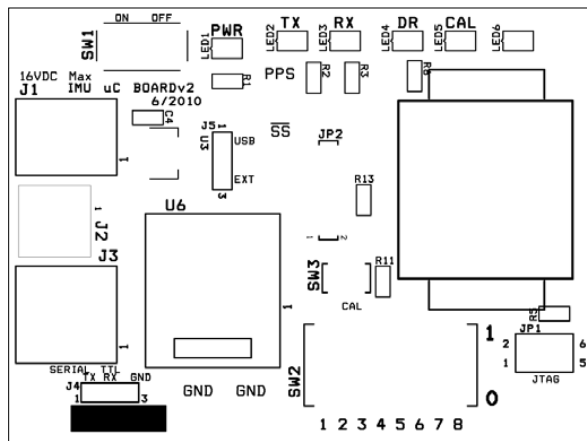
Power Layer



Top Layer



Silkscreen Bottom Layer, Reversed



Silkscreen Top Layer

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1. “ADIS16364,” Analog Devices.
<http://www.analog.com/en/sensors/inertial-sensors/adis16364/products/product.html>
2. “S08SH Product Summary Page,” Freescale Semiconductor.
http://www.freescale.com/webapp/sps/site/prod_summary.jsp?code=S08SH
3. “FT232R,” Future Technology Devices International Ltd. <http://www.ftdichip.com/Products/ICs/FT232R.htm>
4. “SENA Bluetooth Serial Adapter,” SENA. http://www.sena.com/products/industrial_bluetooth/esd.php
5. “CTS XO’s (Clock Oscillators),” CTS. <http://www.ctscorp.com/components/xo.asp>

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14. ABSTRACT Spacesuit navigation is one component of NASA's efforts to return humans to the Moon. Studies performed at the NASA Glenn Research Center (GRC) considered various navigation technologies and filtering approaches to enable navigation on the lunar surface. As part of this effort, microelectromechanical systems (MEMS) inertial measurement units (IMUs) were studied to determine if they could supplement a radiometric infrastructure. MEMS IMUs were included in the Lunar Extra-Vehicular Activity Crewmember Location Determination System (LECLDS) testbed during NASA's annual Desert Research and Technology Studies (D-RATS) event in 2009 and 2010. The testbed included one IMU in 2009 and three IMUs in 2010, along with a custom circuit board interfacing between the navigation processor and each IMU. The board was revised for the 2010 test, and this paper documents the design details of this latest revision of the interface circuit board and firmware.					
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