than the two or more sensors conventionally used to sense and control winding currents. An unexpected benefit of using only one current sensor is that it actually improves the precision of current control by using the "same" sensors to read each of the three phases. Folding the encoder directly into the controller electronics eliminates a great deal of redundant electronics, packaging, connectors, and hook-up wiring. The reduction of wires and connectors subtracts substantial bulk and eliminates their role in

behaving as EMI (electro-magnetic interference) antennas.

A shared knowledge by each motor controller of the state of all the motors in the system at 500 Hz also allows parallel processing of higher-level kinematic matrix calculations.

This work was done by William T. Townsend, Adam Crowell, and Traveler Hauptman of Barrett Technology, Inc., and Gill Andrews Pratt of Olin College for Johnson Space Center. For further information, contact the JSC Innovation Partnerships Office at (281) 483-3809. In accordance with Public Law 96-517, the contractor has elected to retain title to this invention. Inquiries concerning rights for its commercial use should be addressed to:

Barrett Technology, Inc. 625 Mount Auburn Street Cambridge, MA 02138-4555 Phone No.: (617) 252-9000 Web site: www.barrett.com

Refer to MSC-23930-1, volume and number of this NASA Tech Briefs issue, and the page number.

❖ A Reversible Thermally Driven Pump for Use in a Sub-Kelvin Magnetic Refrigerator

Goddard Space Flight Center, Greenbelt, Maryland

A document describes a continuous magnetic refrigerator that is suited for cooling astrophysics detectors. This refrigerator has the potential to provide efficient, continuous cooling to temperatures below 50 mK for detectors, and has the benefits over existing magnetic coolers of reduced mass because of faster cycle times, the ability to pump the cooled fluid to remote cooling locations away from the magnetic field created by the superconducting magnet, elimina-

tion of the added complexity and mass of heat switches, and elimination of the need for a thermal bus and single crystal paramagnetic materials due to the good thermal contact between the fluid and the paramagnetic material.

A reliable, thermodynamically efficient pump that will work at 1.8 K was needed to enable development of the new magnetic refrigerator. The pump consists of two canisters packed with pieces of gadolinium gallium garnet (GGG). The canisters are connected by a superleak (a porous piece of VYCOR® glass). A superconducting magnetic coil surrounds each of the canisters. The configuration enables driving of cyclic thermodynamic cycles (such as the sub-Kelvin Active Magnetic Regenerative Refrigerator) without using pistons or moving parts.

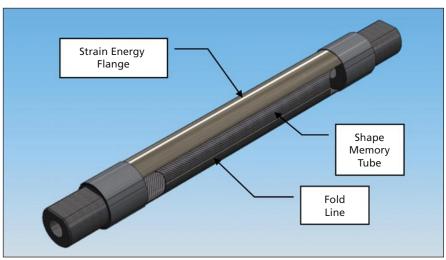
This work was done by Franklin K. Miller of Goddard Space Flight Center. Further information is contained in a TSP (see page 1). GSC-15573-1

Shape Memory Composite Hybrid Hinge

The hinge can be used for in-space deployment of antennas, reflectors, cameras, solar panels, and sunshields, as well as in any structure requiring hinges.

NASA's Jet Propulsion Laboratory, Pasadena, California

There are two conventional types of hinges for in-space deployment applications. The first type is mechanically deploying hinges. A typical mechanically deploying hinge is usually composed of several tens of components. It is complicated, heavy, and bulky. More components imply higher deployment failure probability. Due to the existence of relatively moving components among a mechanically deploying hinge, it unavoidably has microdynamic problems. The second type of conventional hinge relies on strain energy for deployment. A tapespring hinge is a typical strain energy hinge. A fundamental problem of a strain energy hinge is that its deployment dynamic is uncontrollable. Usually, its deployment is associated with a large impact, which is unacceptable for many



The **Shape Memory Composite Hybrid Hinge** is composed of two strain energy flanges and one shape memory composite tube.

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space applications. Some damping technologies have been experimented with to reduce the impact, but they increased the risks of an unsuccessful deployment.

Coalescing strain energy components with shape memory composite (SMC) components to form a hybrid hinge is the solution. SMCs are well suited for deployable structures. A SMC is created from a high-performance fiber and a shape memory polymer resin. When the resin is heated to above its glass transition temperature, the composite becomes flexible and can be folded or packed. Once cooled to below the glass transition temperature, the composite remains in the packed state. When the structure is ready to be deployed, the SMC component is reheated to above the glass transition temperature, and it returns to its as-fabricated shape.

A hybrid hinge is composed of two strain energy flanges (also called tapesprings) and one SMC tube. Two folding lines are placed on the SMC tube to avoid excessive strain on the SMC during folding. Two adapters are used to connect the hybrid hinge to its adjacent structural components. While the SMC tube is heated to above its glass transition temperature, a hybrid hinge can be folded and stays at folded status after the temperature is reduced to below its glass transition temperature. After the deployable structure is launched in space, the SMC tube is reheated and the hinge is unfolded to deploy the structure. Based on test results, the hybrid hinge can achieve higher than 99.999% shape recovery.

The hybrid hinge inherits all of the good characteristics of a tape-spring hinge such as simplicity, light weight, high deployment reliability, and high deployment precision. Conversely, it eliminates the deployment impact that has

significantly limited the applications of a tape-spring hinge. The deployment dynamics of a hybrid hinge are in a slow and controllable fashion. The SMC tube of a hybrid hinge is a multifunctional component. It serves as a deployment mechanism during the deployment process, and also serves as a structural component after the hinge is fully deployed, which makes a hybrid hinge much stronger and stiffer than a tapespring hinge. Unlike a mechanically deploying hinge that uses relatively moving components, a hybrid hinge depends on material deformation for its packing and deployment. It naturally eliminates the microdynamic phenomenon.

This work was performed by Houfei Fang and Eastwood Im of Caltech, and John Lin and Stephen Scarborough of ILC Dover LP for NASA's Jet Propulsion Laboratory. Further information is contained in a TSP (see page 1). NPO-48370

* Binding Causes of Printed Wiring Assemblies With Card-Loks

Goddard Space Flight Center, Greenbelt, Maryland

A document discusses a study that presents the first documented extraction loads, both nominal and worst-case, and presents the first comprehensive evaluation of extraction techniques, methodologies, and tool requirements relating to extracting printed wiring assemblies (PWAs) with Card-Loks during EVA (extra vehicular activity). This task was performed for the first time during HST (Hubble Space Telescope) Servicing Mission 4.

With impending missions to Mars and to the Moon relying on an astronaut's abilities to perform repair and servicing tasks during EVAs, this study provides some insight into what challenges may be encountered during a repair/replacement of a PWA with Card-Loks. Extraction techniques presented in this study could be applicable to other PWA geometries with similar locking devices. Ground-based extractions also benefit from the techniques and extraction tool

requirements presented in the study. The findings highlight techniques that work reliably, efficiently, and provide design requirements for tools necessary for extracting PWAs with Card-Loks on ground.

This work was done by Hans Raven of ATK and Kevin Eisenhower of Alliant Techsystems for Goddard Space Flight Center. Further information is contained in a TSP (see page 1). GSC-16160-1

Coring Sample Acquisition Tool

NASA's Jet Propulsion Laboratory, Pasadena, California

A sample acquisition tool (SAT) has been developed that can be used autonomously to sample drill and capture rock cores. The tool is designed to accommodate core transfer using a sample tube to the IMSAH (integrated Mars sample acquisition and handling) SHEC (sample handling, encapsulation, and containerization) without ever touching the pristine core sample in the transfer process.

The SAT can be divided into four subelements termed the spindle/percussion assembly (SPA), magnetic chuck assembly (MCA), core bit assembly (CBA), and the core break-off assembly (CBO). The SPA is used to impart the necessary rotational degree of freedom to the CBA to clear cuttings and impart the required impact energy to facilitate rock fracture. The percussive nature of the tool is imparted through the use of an eccentric CAM/lever mechanism. The MCA is designed to actively release the CBA to the SHEC and in air (no load), and passively under large enough side loads, and in air (no load). The magnetic chuck uses two diametrically polarized rings (permanent magnet) stacked one on top of the other. A low-torque actuator is then used to engage or disen-

gage the chuck by aligning or de-aligning the polarized ring poles. The CBA accepts the rotational degree of freedom from the SPA and is used to clear the rock cuttings using a two-lead flute-coring bit. The CBA also transfers the impacts of a striker inside the SPA to the rock being drilled. Furthermore, the coring bit shapes and defines the geometric constraints of the core sample.

Lastly, the CBO is housed inside the CBA and is used to create break-off and capture the core sample. It is actuated through the use of a torque nut that axially retracts an outer tube using an