

Burning of CP Titanium (Grade 2) in Oxygen-Enriched Atmospheres

September 2012

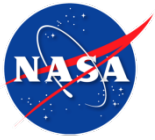
Authors:

Joel Stoltzfus

Nathan Jeffers

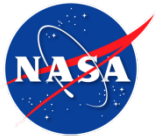
Timothy Gallus

Presenter: Stephen Peralta



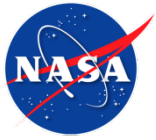
Background

- Titanium parts can be exposed to conditions which by virtue of the high pressure conditions could be considered oxygen –enriched
- To assist in a failure analysis of such a scenario the flammability of Ti as a function of sample diameter, test gas pressure, and oxygen concentration was evaluated

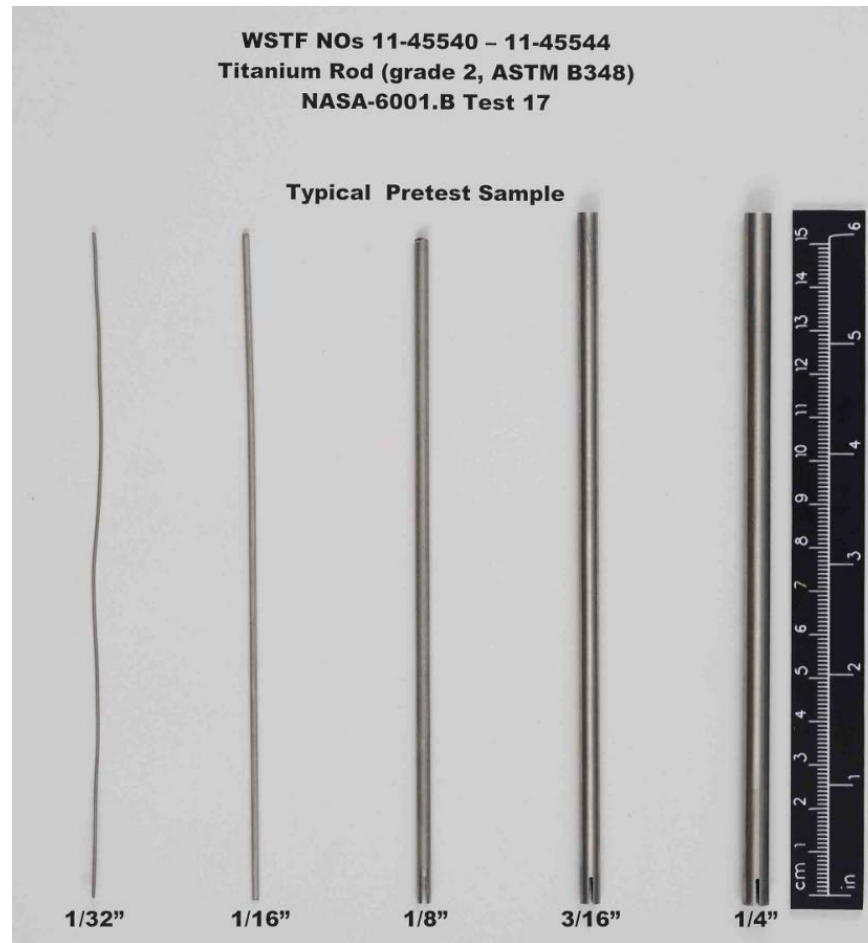


Experimental

- Test Samples
- Ignition Promoters
- Test Apparatus
- Test Procedure
- Test Conditions

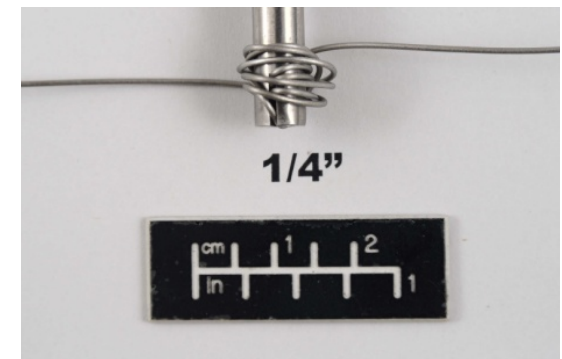
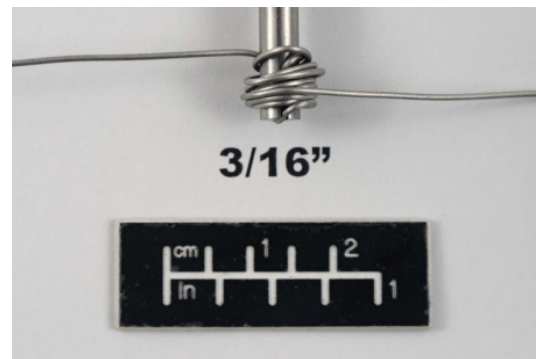
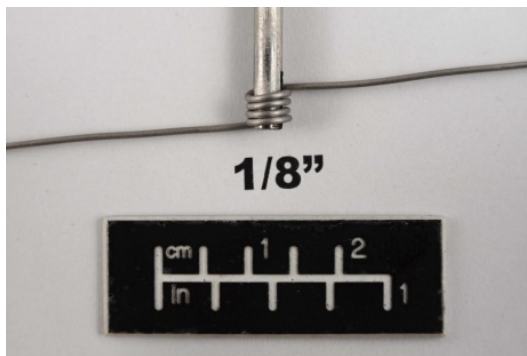
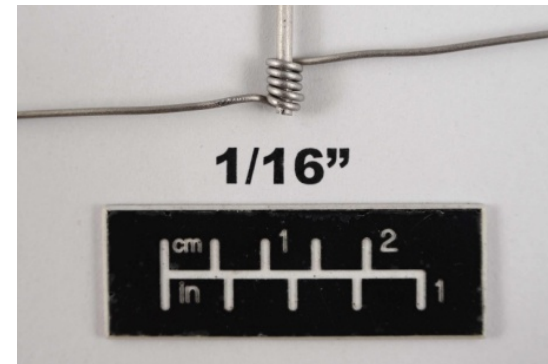
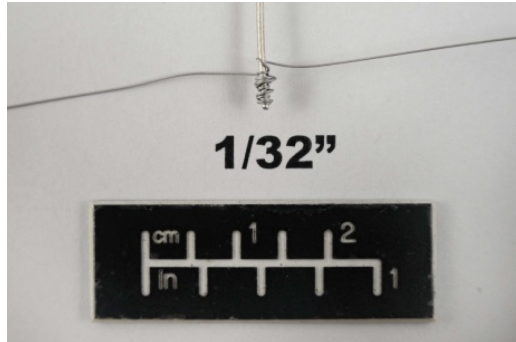


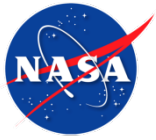
Test Samples



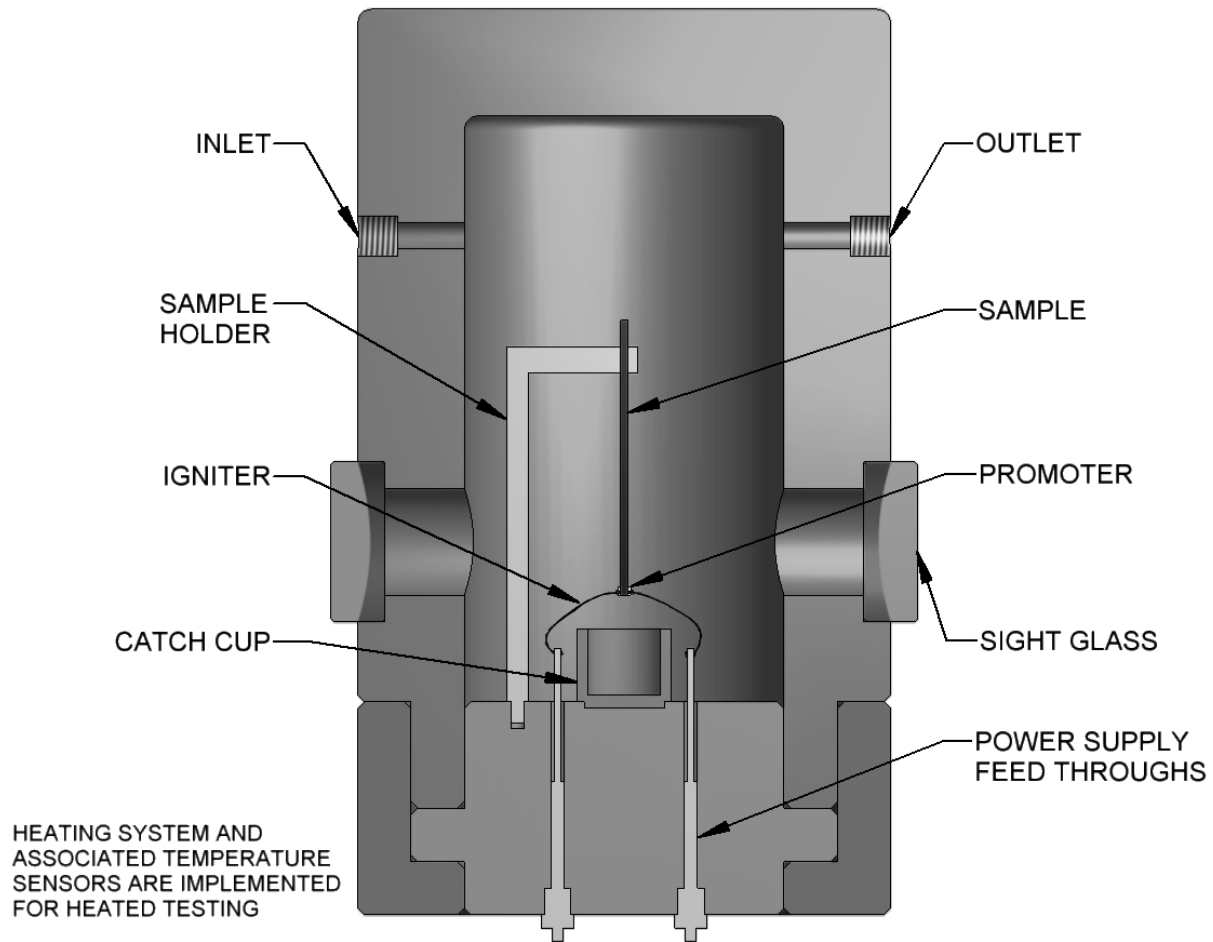


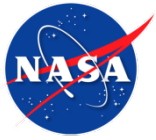
Ignition Promoters



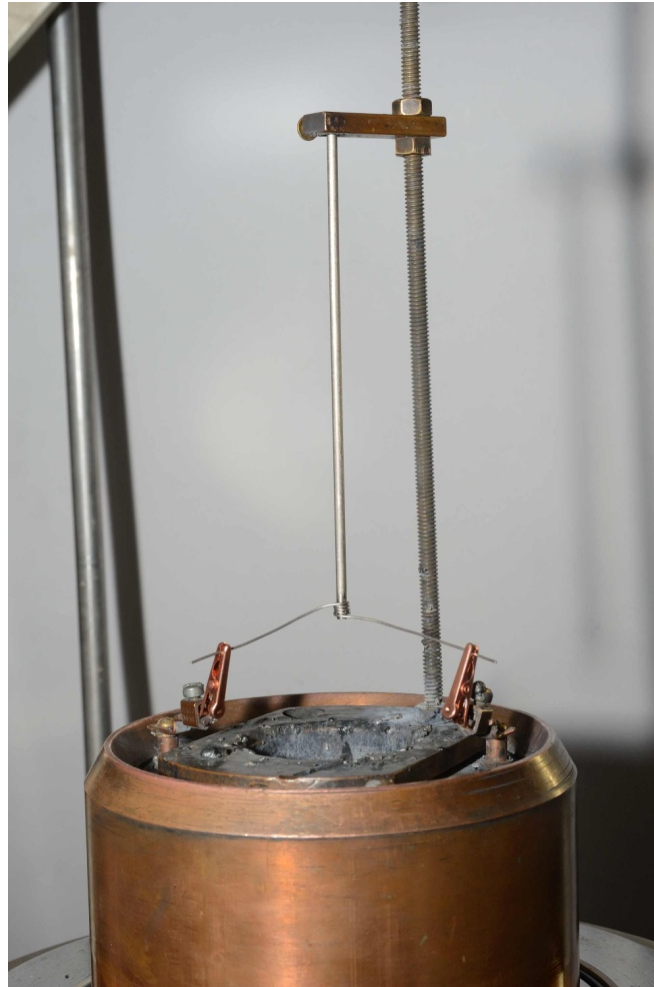


Test Apparatus





Test Apparatus





Test Procedure

- Samples Prepped
- Chamber Purged
- Chamber Pressurized
- Sample Ignited
- Test Observed and Data Recorded



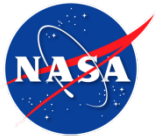
Test Conditions at 70% O₂

- Each Diameter
 - 25 psia (0.2 MPa)
 - 200 psia (1.4 MPa)
- 1/8-in (3.2 mm) Diameter
 - 25 psia (0.2 MPa)
 - 50 psia (0.4 MPa)
 - 100 psia (0.7 MPa)
 - 200 psia (1.4 MPa)



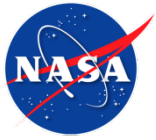
Test Conditions at 99.5% O₂

- 1/8-in (3.2 mm) diameter
 - 14.4 psia (0.09 MPa)
 - 25 psia (0.2 MPa)
 - 50 psia (0.4 MPa)
 - 100 psia (0.7 MPa)
 - 200 psia (1.4 MPa)



Results

- Uncertainty Analysis
- Tests in 70 % O₂ at 25 psia (0.2 MPa)
- Tests in 70 % O₂ at 200 psia (1.4 MPa)
- Tests in 99.5+% Oxygen



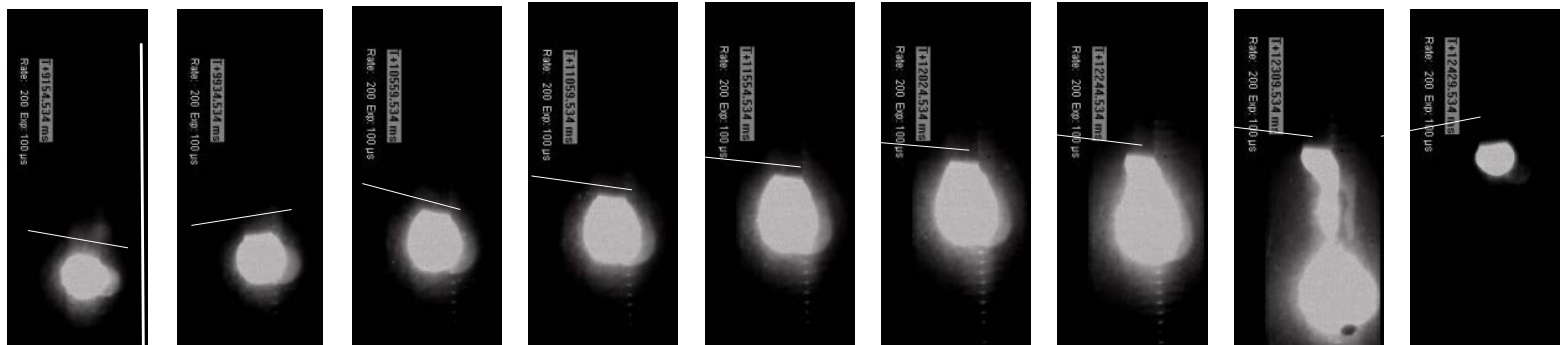
Uncertainty Analysis

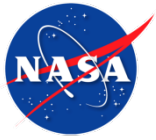
- **Video...**



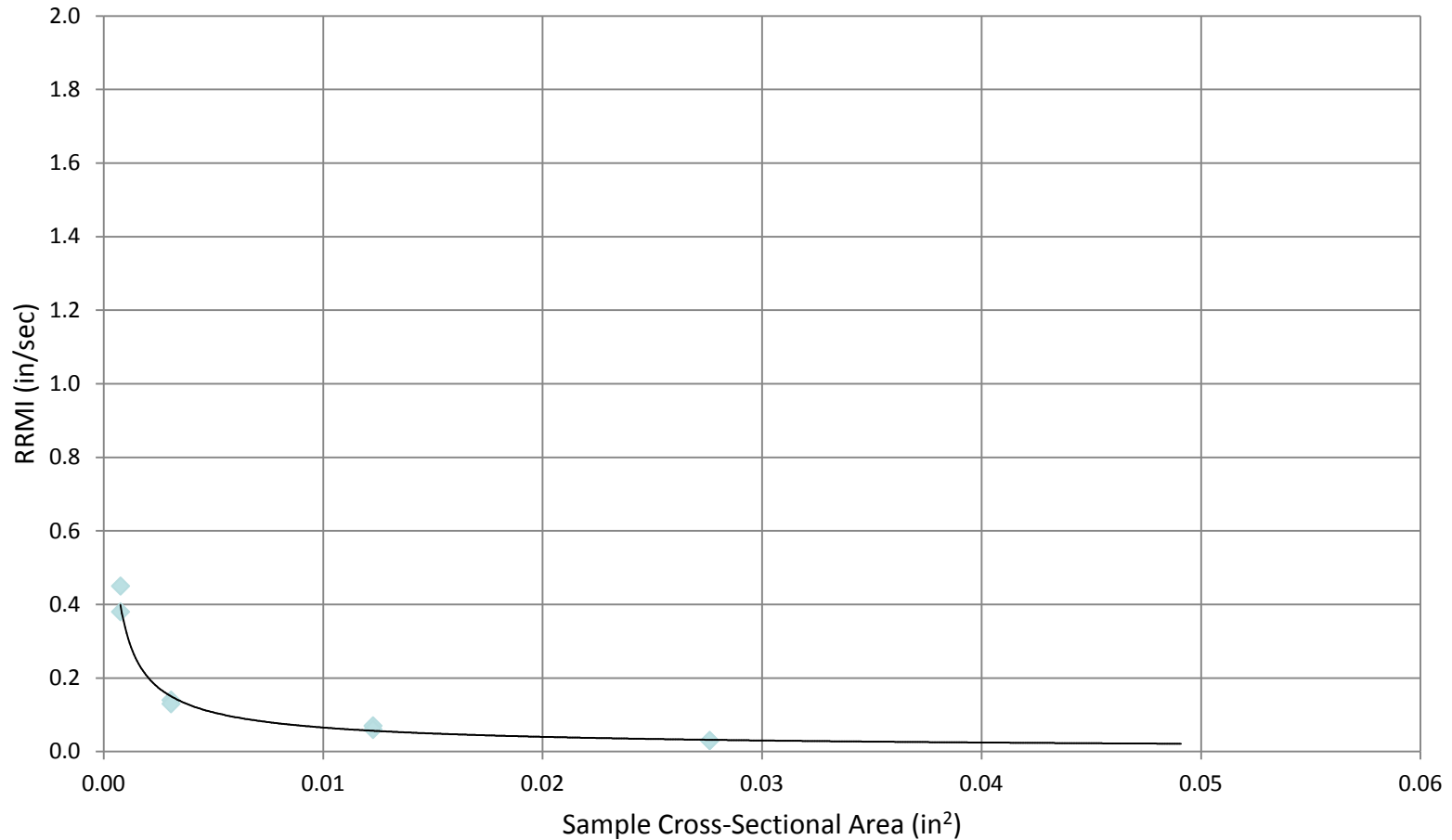
Uncertainty Analysis

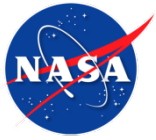
- Sources of Error
 - Clock jitter
 - Pixel bleed
 - Melting interface position
 - Tilt of measuring interface
- Calculated Error
 - 2.7%-10% dependant on sample diameter



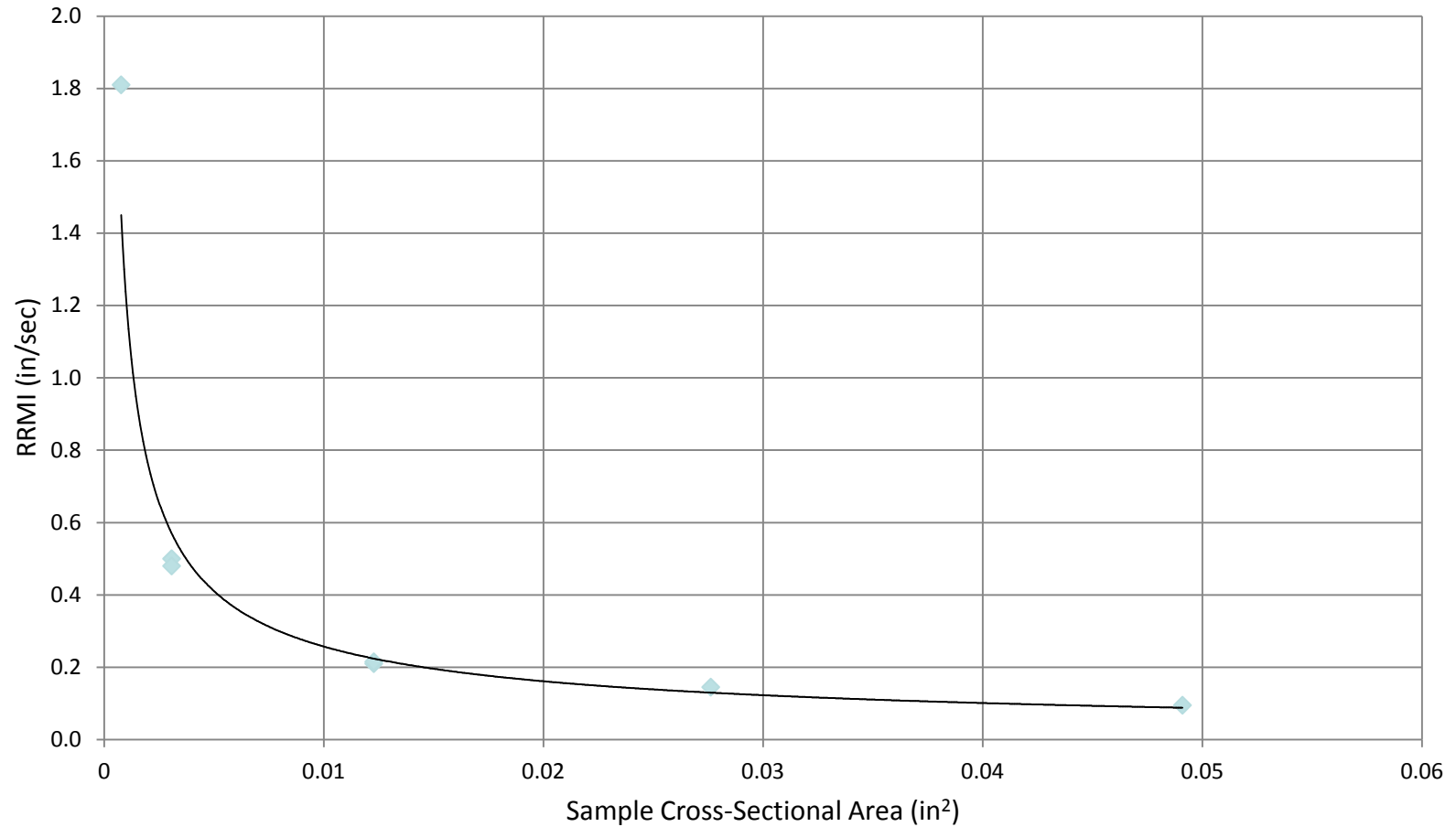


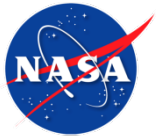
Tests in 70 % O₂ at 25 psia (0.2 MPa)



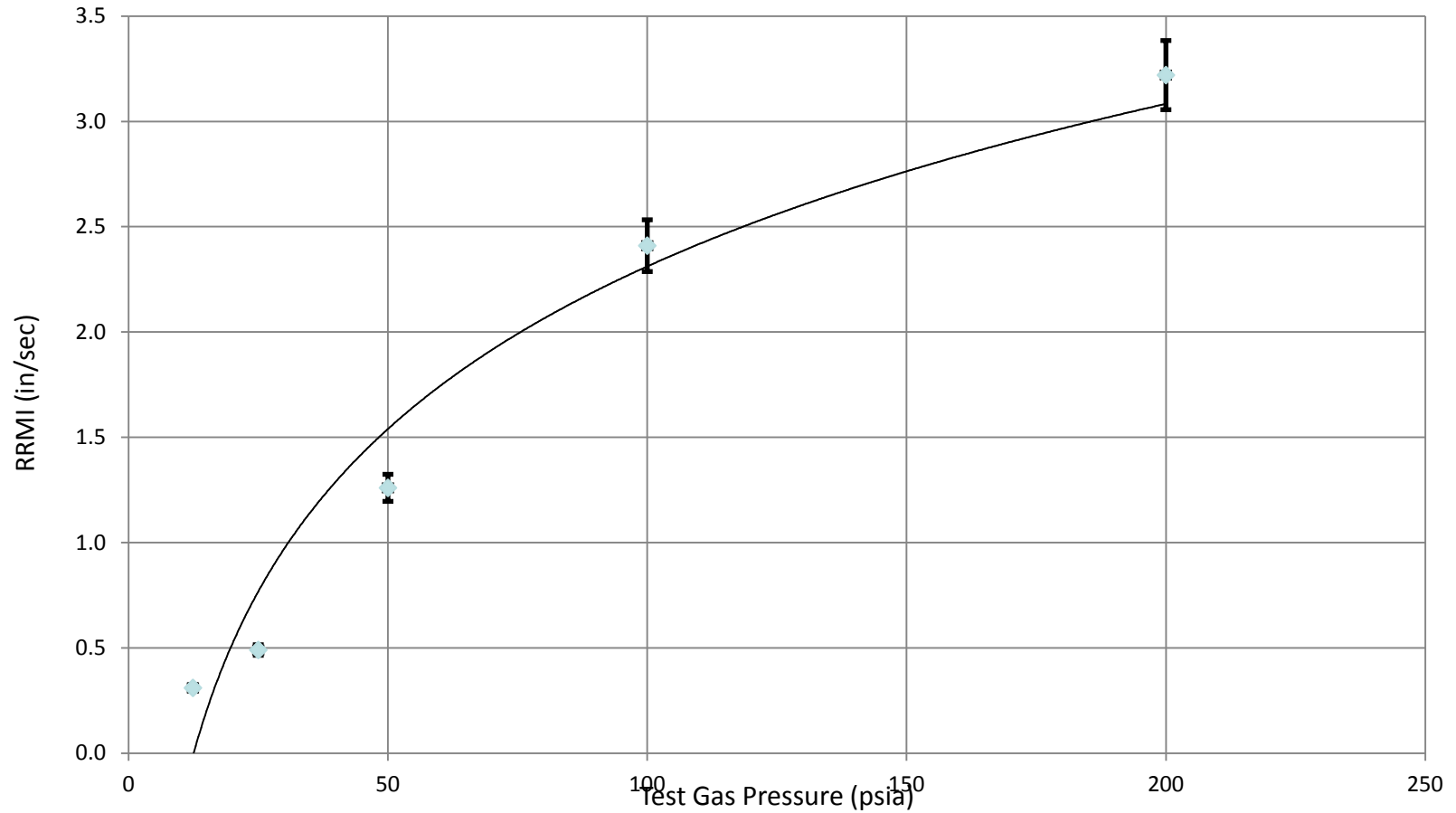


Tests in 70 % O₂ 200 psia (1.4 MPa)





RRMI of 1/8 in (3.2 mm) Rods in 99.5+% Oxygen



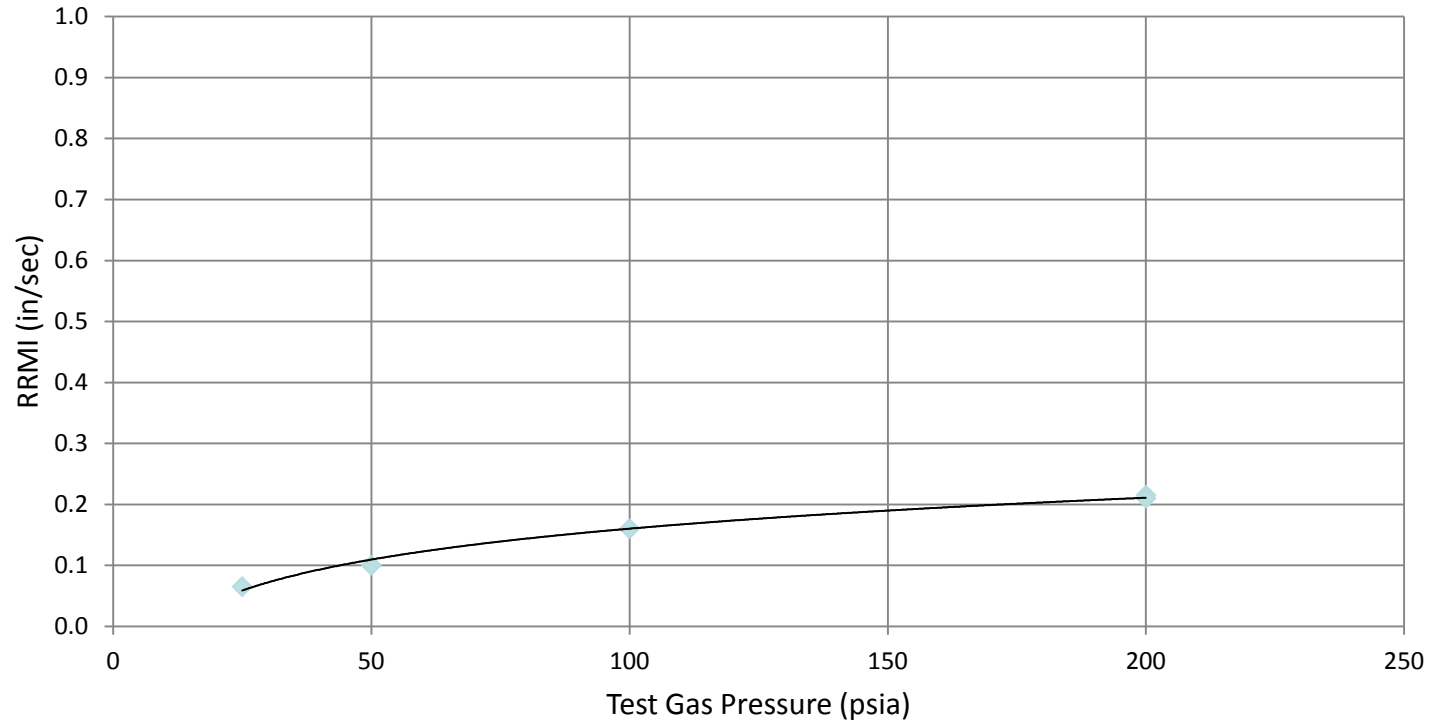


Discussion

- In almost all conditions samples fully consumed
- Effect of Test Gas Pressure on RRMI (70% O₂)
- Effect of Test Gas Pressure and Cross-sectional Area on RRMI (70% O₂)
- Effect of Oxygen Concentration on RRMI

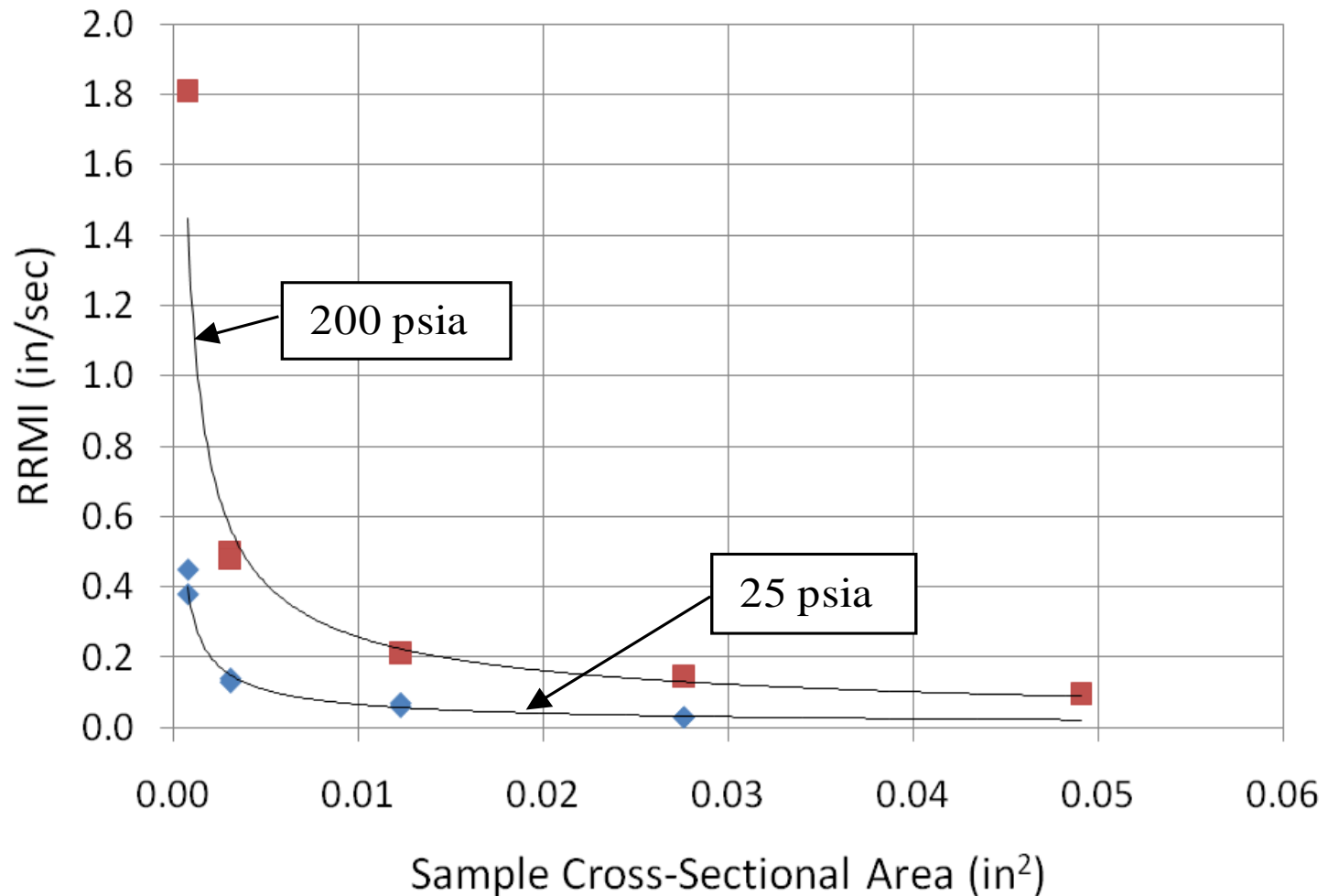


RRMI of 1/8-in (3.2 mm) Rods in 70 % O₂



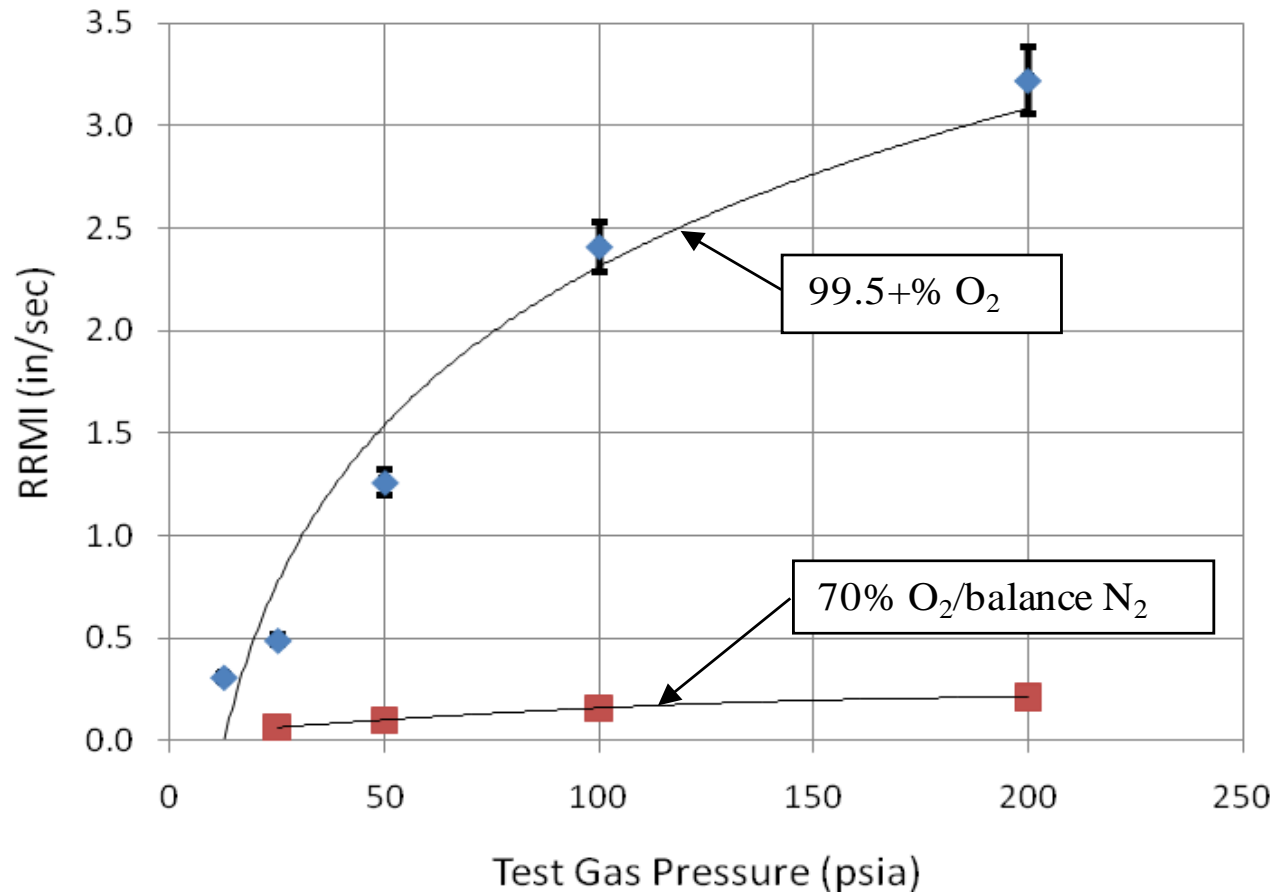


Effect of RRMI in 70% Oxygen





Effect of Oxygen Concentration on RRMI of 1/8 in (3.2 mm) Rods





Conclusion

- CP Ti (Grade 2) flammable in 70% O₂ as low as 25 psia (0.2 MPa) up to 3/16 in (5.8 mm) dia
- Up to 1/4 in (6.4 mm) dia flammable at 200 psia (1.4 MPa)
- RRMI increased as cross-sectional area decreased
- RRMI increased as pressure increased
 - 70% O₂ increase by 3.3-4.8 times (dia dependant)
 - For 1/8 in (3.2 mm) rods at 99.5 + % O₂ increased over an order of magnitude from 12.4-200 psia (0.09-1.4 MPa)
- O₂ concentration had much more marked affect on RRMI than O₂ pressure.