



The Direction of Fluid Dynamics for Liquid Propulsion at NASA Marshall Space Flight Center

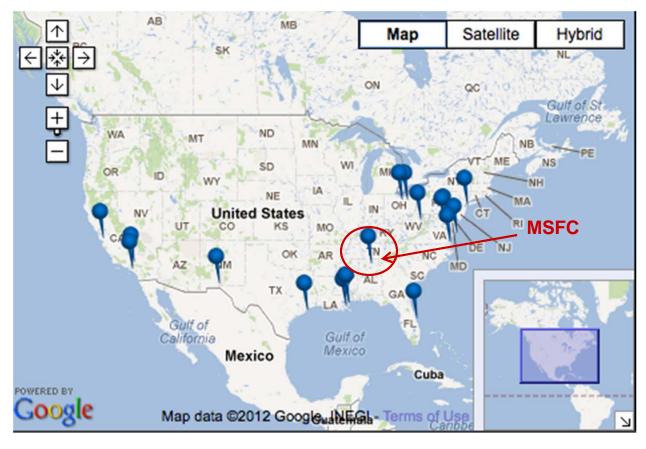
Presented by Lisa W. Griffin Chief, Fluid Dynamics Branch – ER42 NASA Marshall Space Flight Center Lisa.W.Griffin@nasa.gov

Advances in Rocket Engine Modeling and Simulation, and its Future Tokyo, Japan September 26 – 27, 2012





Marshall Space Flight Center (MSFC) is one of ten NASA field centers. MSFC supports the Agency goals of lifting from Earth, living and working in space, and understanding our world and beyond by providing propulsion, space transportation, space systems, and scientific research.

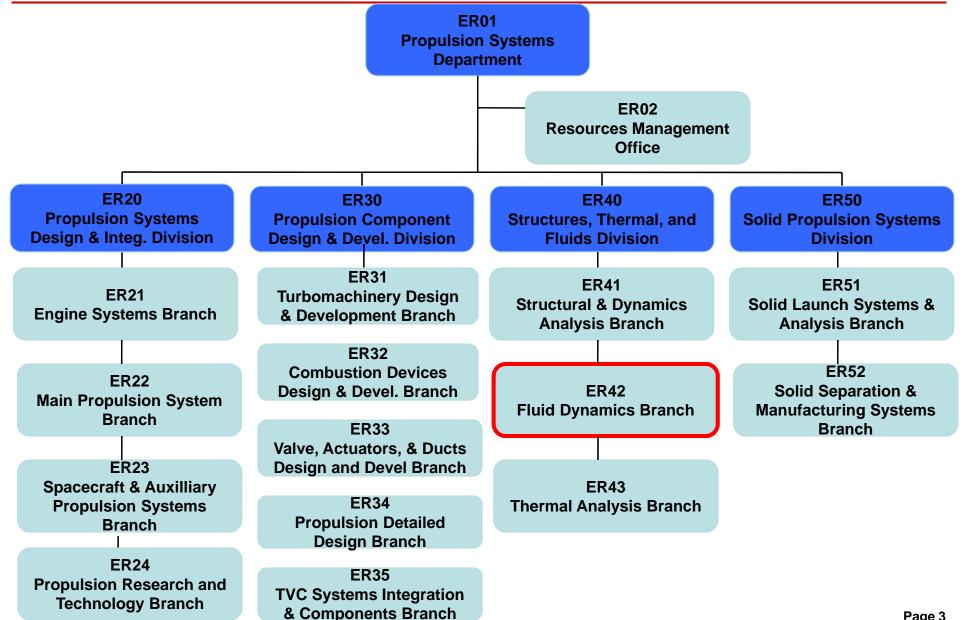


MSFC is the NASAdesignated center for the development of space launch systems. The center is particularly wellknown for propulsion system development



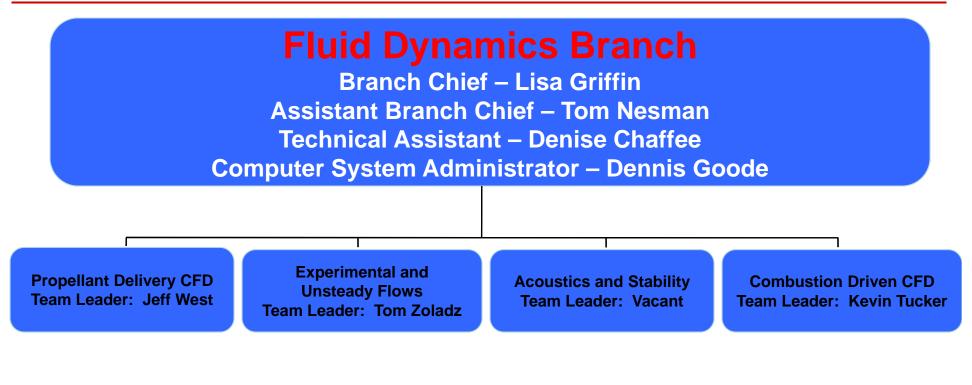
PROPULSION SYSTEMS DEPARTMENT











ER42 is comprised of four teams of approximately fortyfive employees





The Fluid Dynamics Branch (ER42) is responsible for all aspects of the discipline of fluid dynamics applied to propulsion or propulsion-induced loads and environments. This work begins with design trades and parametric studies, and continues through development, risk assessment, anomaly investigation and resolution, and failure investigations. Because of the skills in the branch, ER42 also works non-propulsion items such as for telescopes and payload racks on an as needed basis.

Main Propulsion System	Turbopumps	Liquid Combustion Devices	Solid Rocket Motors
 Tank Dynamics Cryofluid Management Feedline Flow Dynamics Valve Flow and Dynamics 	Pump DynamicsTurbine Dynamics	 Injection Dynamics Chamber Acoustics Combustion Stability Nozzle Dynamics 	 Motor Dynamics Nozzle Dynamics Combustion Stability
Coupled Systems	Launch, Separation, and Plume-Induced Environments and Debris	<mark>branch, not</mark>	iscipline-Centric analysis-centric
 Feed System Dynamics Coupled Pump/MPS Dynamics, e,g,, Pogo Thrust Oscillations and its Impact on the Vehicle Tank Slosh and its Impact on 	 Liftoff Acoustics Separation Acoustics Overpressure Inflight Plume Generated Nois Noise Mitigation Hydrogen Entrapment 	all disciplin one branch	ric. Integration of e methods into enables efficient te support to the



FLUID DYNAMICS ANALYSIS



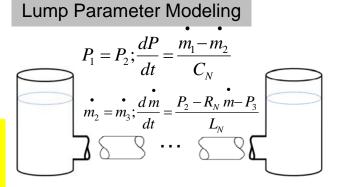
Scaling Methods

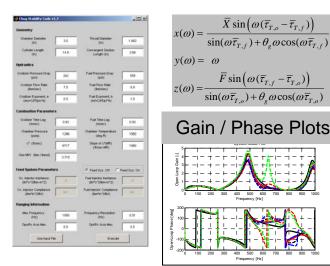


 $\overline{X}\sin\left(\omega(\overline{\tau}_{T,o}-\overline{\tau}_{T,f})\right)$

 $\overline{\sin(\omega \overline{\tau}_{T,f}) + \theta_{g} \omega \cos(\omega \overline{\tau}_{T,f})}$

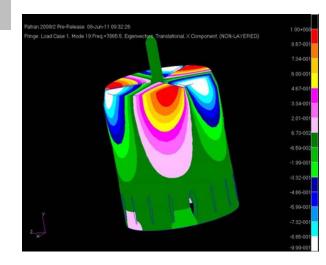
ER42 conducts all levels of fluid dynamics analysis from scaling methods through 3D **Unsteady CFD**

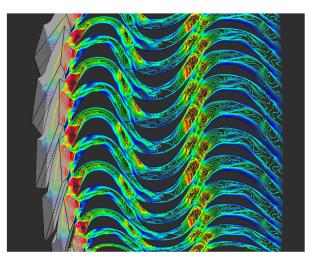




System Stability Modeling

Finite Element Modeling



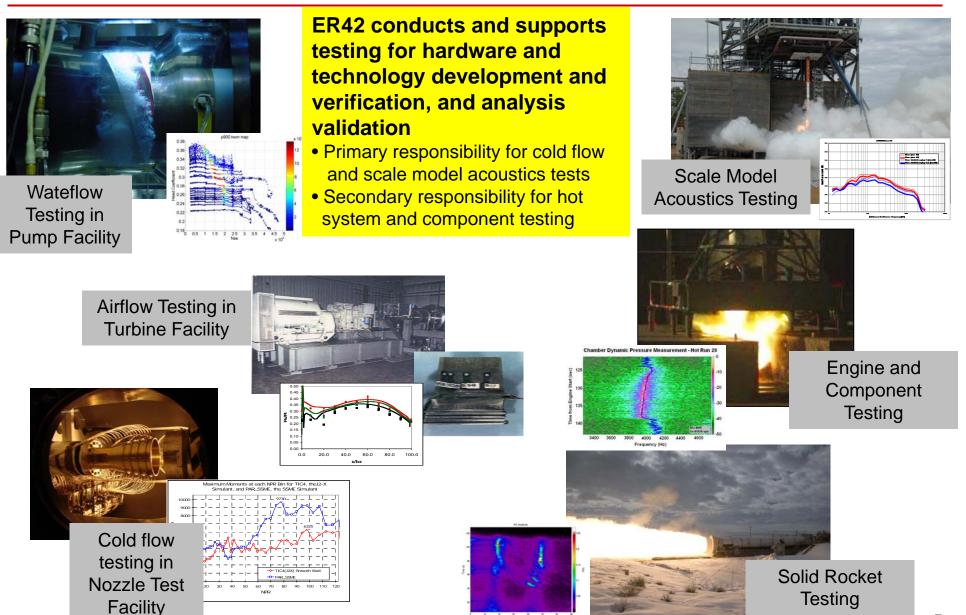


Computational Fluid Dynamics



FLUID DYNAMICS TESTING

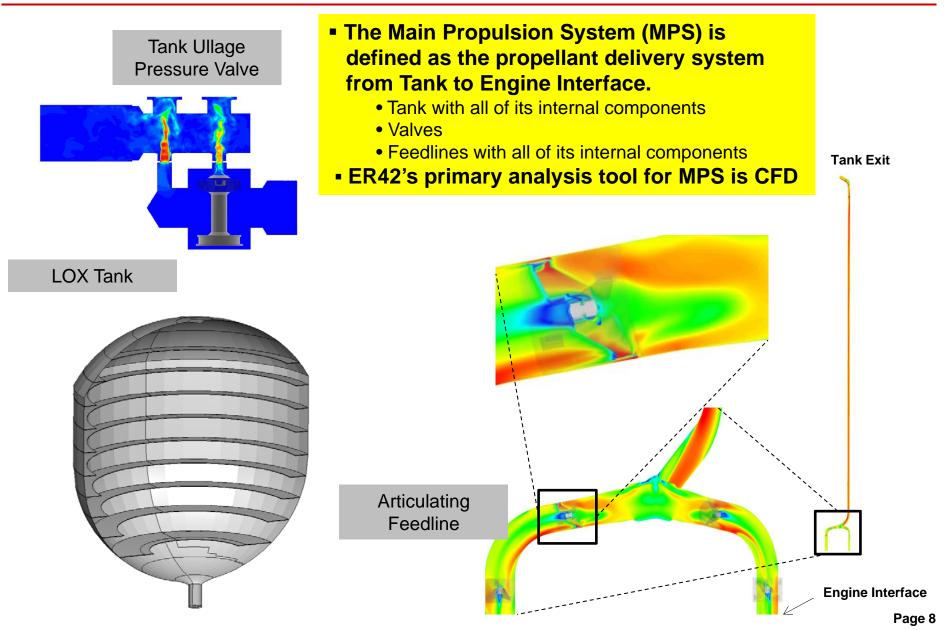






MAIN PROPULSION SYSTEM







LIQUID PROPELLANT TANKS - SLOSH



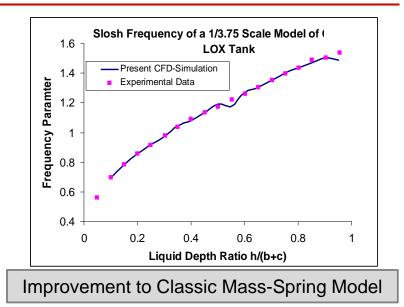
ER42 performs high fidelity CFD analysis of complex geometry and/or complex accelerated propellant tank sloshing to determine slosh modes and their respective frequencies, amplitudes, and damping characteristics

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Earth to Orbit Simulation



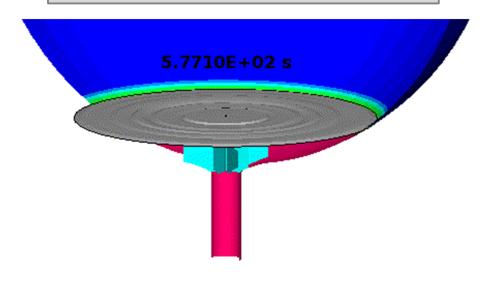
Next challenges with future simulations include implementation of massively parallel gas-liquid interface tracking methods and efficient hybrid implicit/explicit methods to address disparate timestepping requirements



LIQUID PROPELLANT TANKS – PRESSURIZATION AND DRAIN



Assessment of Anti-Vortex Baffle Design

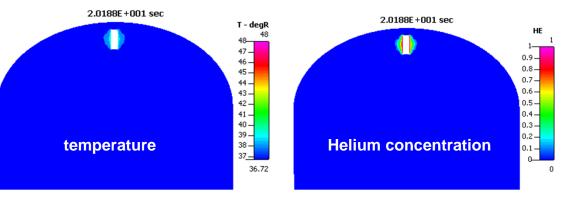


Tank Pressurization

- Flow through diffuser
- Interaction of ullage gas with propellant surface (mass transfer, multiphase heat transfer, surface evaporation, chemical species)
- Tank Drain
 - Analysis of vortical flow in pipe
 - Assessment of anti-vortex baffle efficiency

Near Term Work

 Validation of robust method for simulating mass transfer across the gas-liquid interface

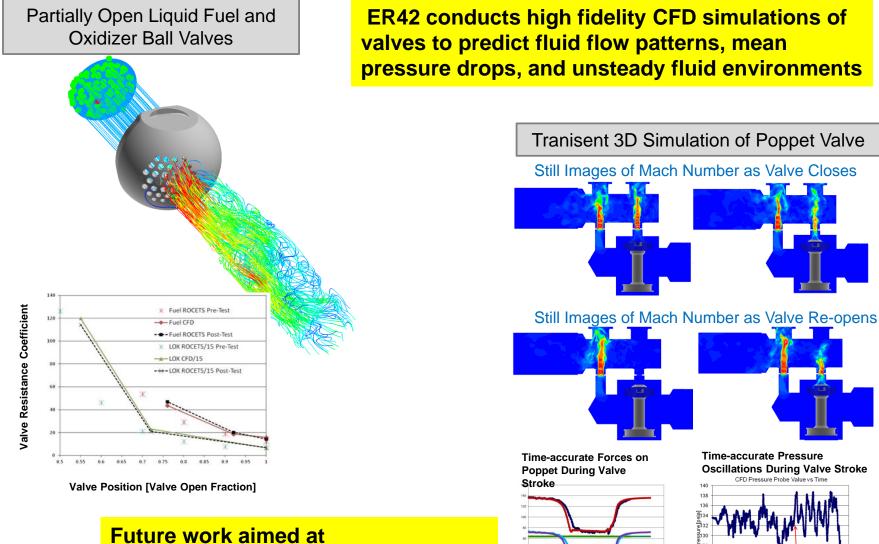


LH2 Tank Pre-press Analysis



VALVES





implementation of valve component force and friction models

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126 124

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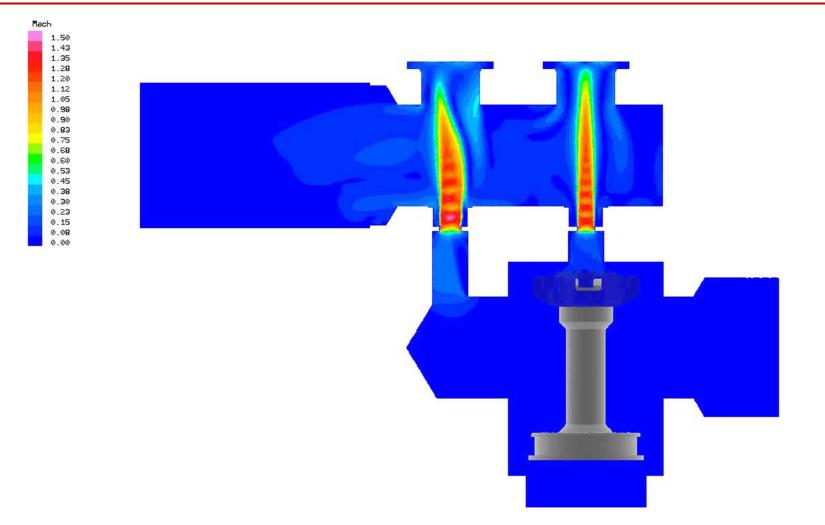
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POPPET VALVE ANIMATION





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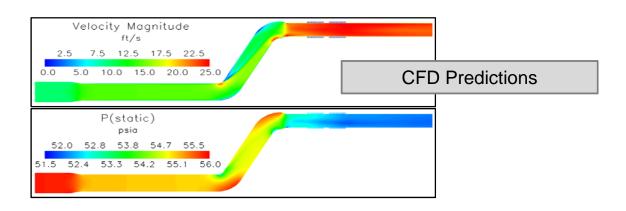
FEEDLINES

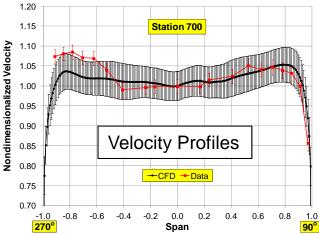


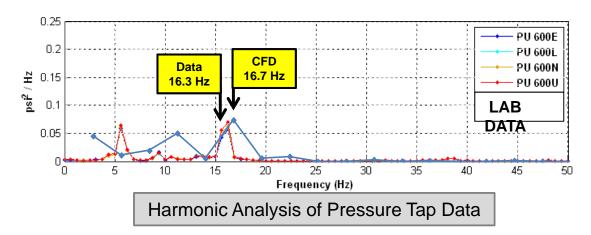


Waterflow Test Article

ER42 performs high fidelity CFD simulations of liquid propellant feedlines to predict pressure drops through bends, articulating joints, and splits, flow uniformity dues to bends and wakes, and unsteady pressure environments









TURBOPUMPS



ER42 supports the design, development, and certification of high-speed turbomachinery

- Quick turnaround CFD design parametrics
- Time-accurate rotor-stator CFD analysis
- Highly instrumented pump waterflow test
- Component and engine test support



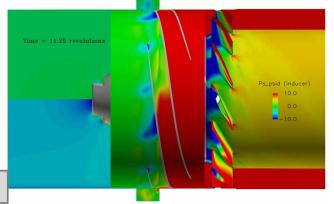
Pump Waterflow Test Article



Turbine Airflow Rotating Assembly



Hotfire Engine Test



Pump Unsteady CFD Analysis

Turbine Unsteady CFD Analysis



TURBOPUMPS – TURBINE ANALYSIS

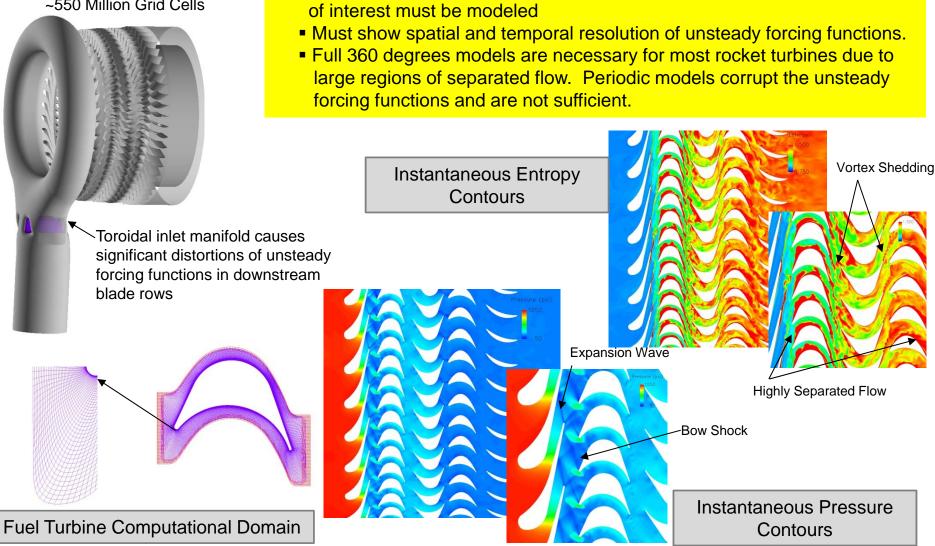
Unsteady Loads Development

All flow features which significantly modify fluid forcing functions



Spatially Resolved First Rotor

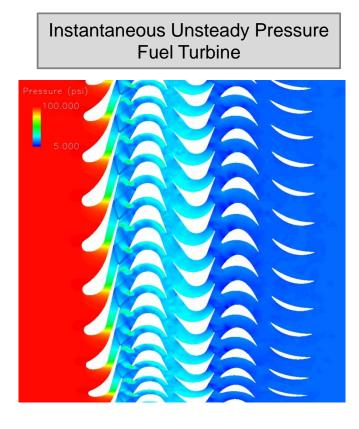
~550 Million Grid Cells





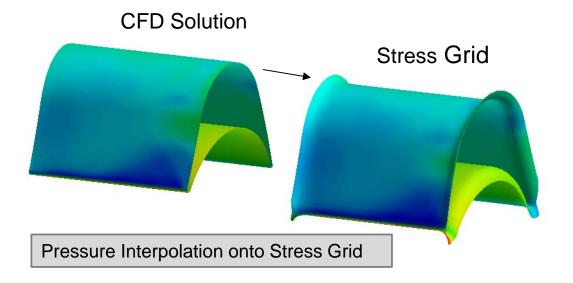
TURBOPUMPS – TURBINE ANALYSIS





Unsteady Loads Delivery

- Unsteady pressure history saved at all points of all blade surfaces Must show spatial and temporal resolution of unsteady forcing functions
- Unsteady pressure histories from blade surfaces are interpolated onto stress grids for structural analysis. All blades must be used if rotor-rotor or stator-stator effects are to be captured
- Unsteady pressures may be delivered in temporal or frequency domains





TURBINE AIRFLOW TESTING

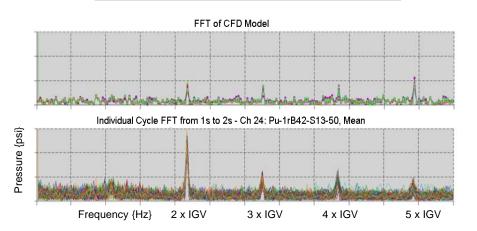


Testing of Highly Instrumented Turbine Models in Scaled Air Conditions

- Steady and unsteady pressure loadings
- Interstage cavity pressures
- Performance mapping over a wide range
- CFD validation



Fourier Transforms of First Stage Blade Suction Side at 13% Axial Chord and 50% Span Location



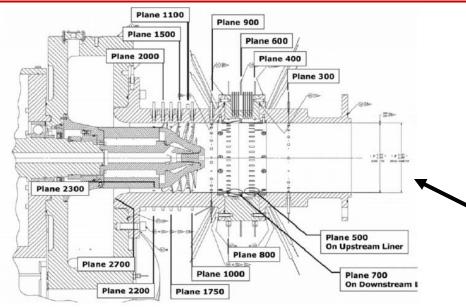
Highly Instrumented Turbine Test Article





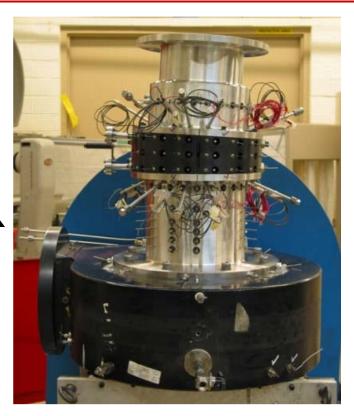
PUMP WATERFLOW TESTING







2-blade inducer with on-rotor dynamic force measurement system



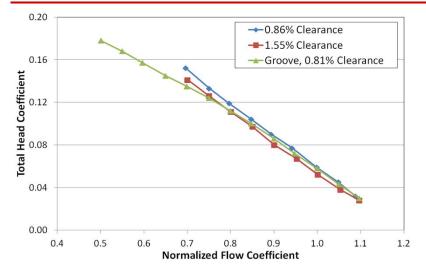
Low pressure pump with upstream main propulsion system element simulation

Comprehensive steady and unsteady pump performance is evaluated at scaled engine operating conditions. Dense instrumentation suites, velocimetry, and flow visualization are utilized in mapping pump characteristics.

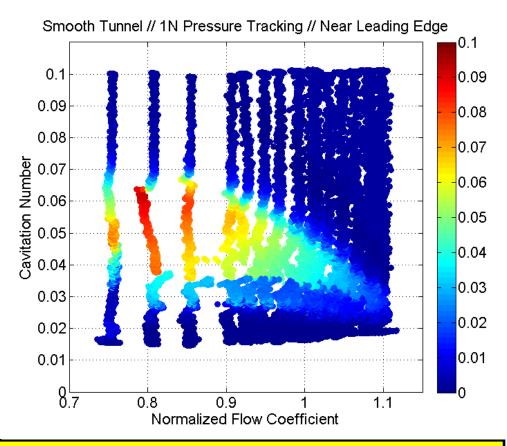


PUMP WATERFLOW TESTING







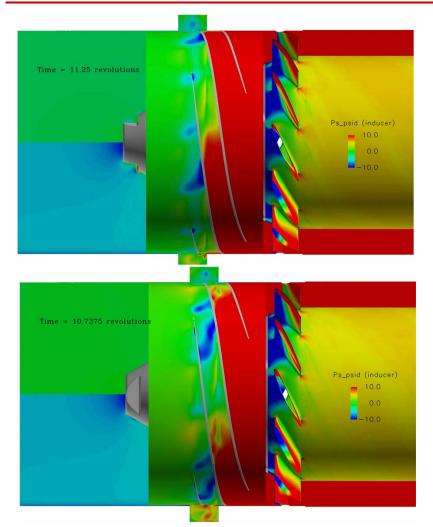


Evaluation of steady pump performance parameters, cavitation oscillation trends, and high-speed flow visualization provides early risk reduction for a turbopump during its preliminary design cycle. Sometimes, comprehensive waterflow is used to identify unsteady loadings and/or performance deficits within certified flight pumps during anomaly investigations.



PUMP CFD

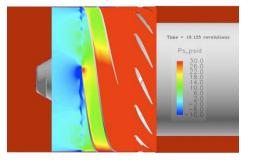




CFD calculations effectively capture tip vortex dynamics for inducers operating with minimal tip clearance (without cavitation suppressor).

Non-cavitating CFD is used to identify critical unsteady flow interactions between inducer blades and cavitation suppression grooves. These interactions are thought to promote higher order cavitation oscillations within the cavitating turbopump. The timeaccurate CFD predicts slowly rotating/high cell count progressions very similar to higher order cavitation instabilities measured in waterflow test.

Time accurate CFD provides insight into the complex flow field behind higher order cavitation. Higher order cavitation is a potential forcing function for primary inducer bending modes.

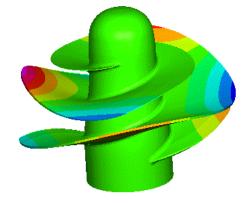


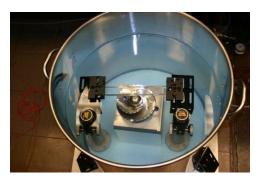


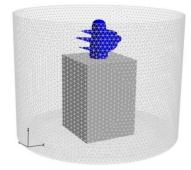


IMMERSED DAMPING

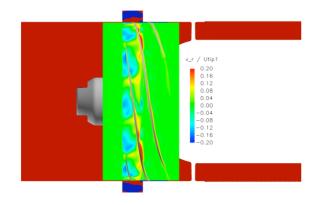








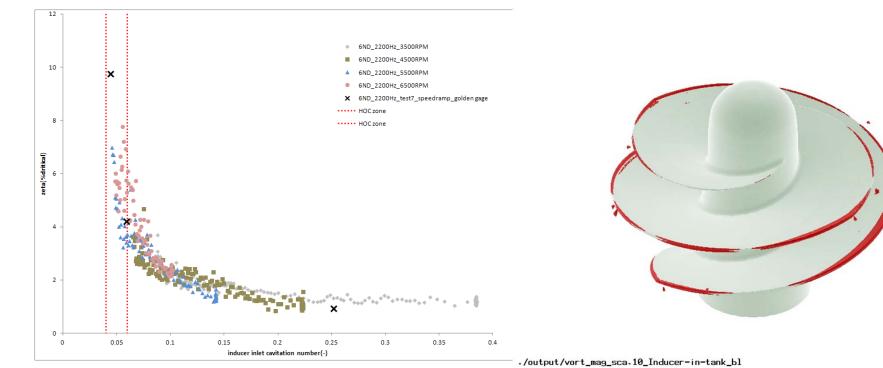
Higher order cavitation oscillation coincides in frequency and modal shape with primary vibration modes of inducers. Can immersed blade damping provide us fatigue margin?



Immersed damping is evaluated under no-flow conditions by experiment and with CFD under modally accurate blade motion. System damping is measured via modal test, and the oscillatory damping forces are extracted from the CFD prediction.

The suppression of lower order cavitation oscillations may bring about higher order flow instabilities which can resonate primary inducer blade modes of vibration. A combination of CFD and experiment is being used to understand the significance of immersed blade damping. Our system damping prediction capability is evolving in a rigorous manner validated by experiment.





Fraction of critical damping increases drastically as inducer blade tip displacement increases during waterflow experiment. Y-axis above is damping, and Xaxis is inducer inlet cavitation number. With decreasing cavitation number, random cavitation noise loads increase and deflect blades. Damping was extracted from high frequency strain gages mounted on inducer blade root.

CFD-based simulation of 2-blade inducer displacing water at high frequency. Damping is developed via the formation of flow vortices near the inducer tip.

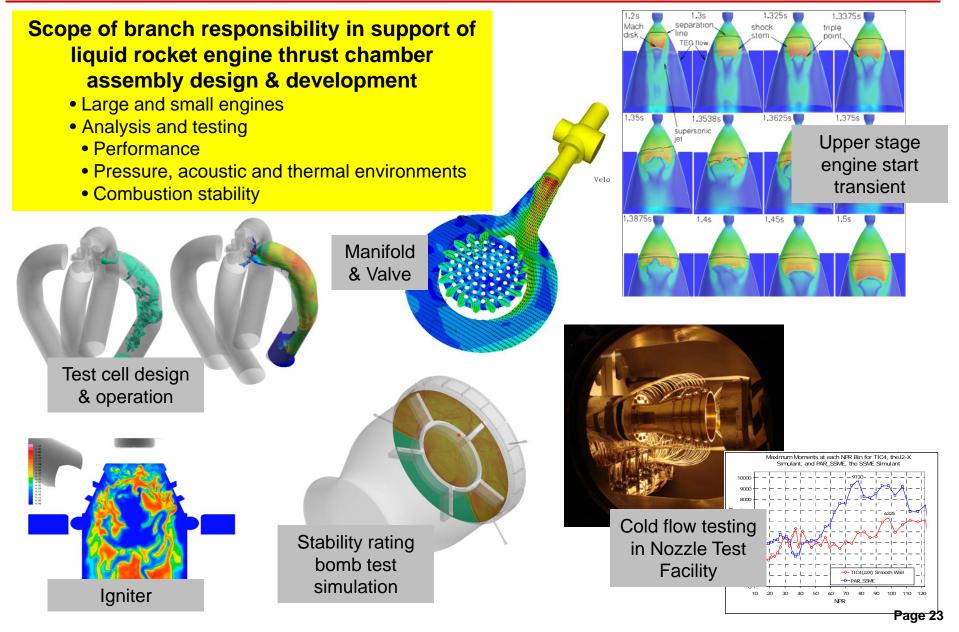
This combined Fluid Mechanics-Experimental effort showcases our disciplined penetration of complex propulsion system dynamic environments.

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COMBUSTION DEVICES







COMBUSTION STABILITY ASSESSMENT APPROACH & DISCIPLINES LEVERAGED BY ER42



•Branch asked to assess the combustion dynamics / stability of an engine design

•Chug

Acoustic

•Other oscillation modes (e.g., buzz from upstream supply system)

•Common to all three generic stability types are two main assessment questions:

•What is the margin associated with the stability type?

•Requires accepted definition of stable, unstable, and marginal

•What margin is acceptable for a given engine design?

•Assessment comes from a combination of two approaches:

Analytical

•Linear: system stability approaches; energy based approaches

•Non-linear: limit cycle waveform evaluation

Testing

•Non-linear: waveform characterization of damp times and amplitudes

• Disciplines

- Unsteady Fluid Transients and Dynamics
- Heat Transfer and Thermodynamics
- Acoustics
- System Dynamics and Linear Analysis
 (Stability Theory, State Space, Transfer Matrix)
- Electronics (Fluid Circuit Analogies, Linear Analysis)
- Mathematics (DDEs, Model Development, Linear Analysis)
- Control Engineering (System Identification, Nyquist Plots, Bode Plots)
- Stability Theory (Nyquist Criterion, et al.)
- Signal Analysis (Data Characterization and Reduction)
- Instrumentation and Data Acquisition
- Combustion Devices and Propulsion
- Combustion Processes (Spray and Flame Dynamics, Mixing, Atomization, Vaporization, etc.)

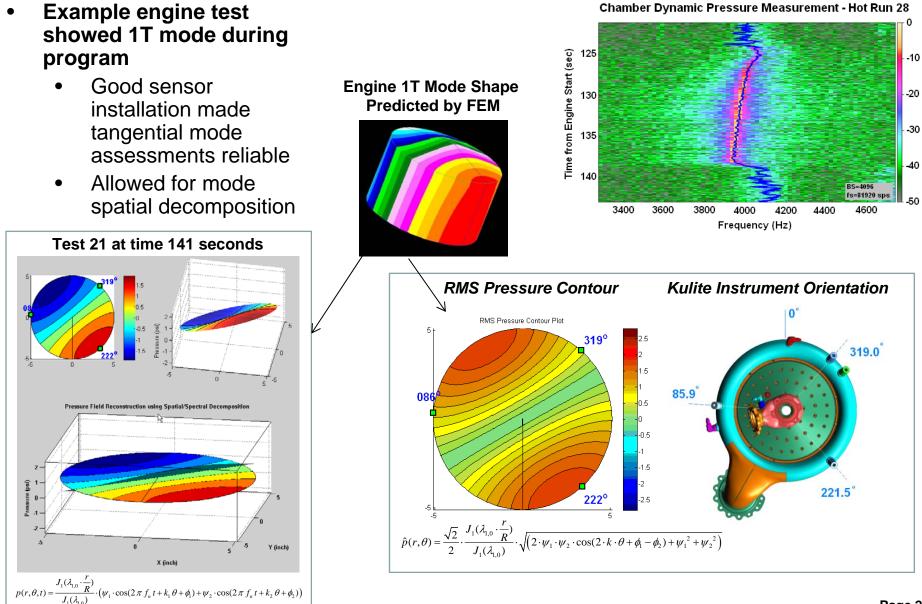
• Tools

- PC-Signal, ROCCID, NASTRAN, in-house lumped parameter / state space models, inhouse transfer matrix models, in-house impedance models
- Loci-CHEM, Loci-STREAM, ANSA



COMBUSTION STABILITY ASSESSMENT: MODE SHAPE IDENTIFICATION







COMBUSTION STABILITY ASSESSMENT: EMPIRICAL STABILITY ASSESSMENTS



Injection-coupled instability with harmonics

Noise Signal / Stable Test (Test 73: L' ~52"

Test 48

Discrete and Gaussian Signal / Marginal Test (Test 83; L' ~63")

-Discrete and Not Gaussian Signal / Marginal Test (Test 81; L' ~68") -Discrete and Sinusoidal Signal / Unstable Test (Test 80: L' ~73")

Frequency (Hz)

Test 91

Test 80

Test 79

Data FFT

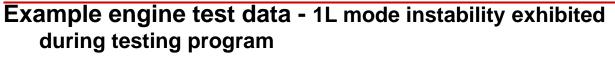
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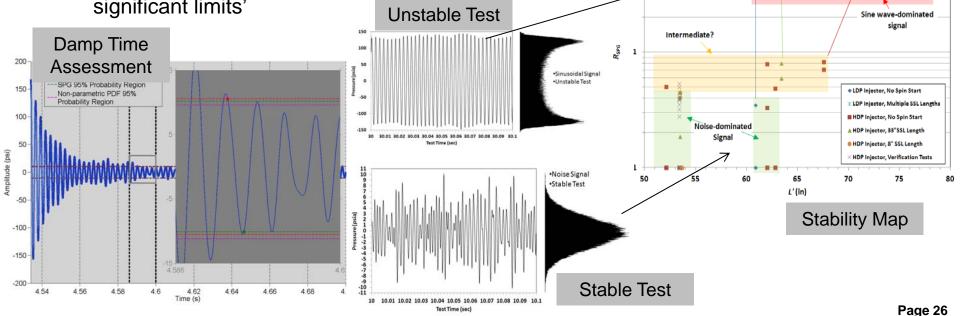
0.01

0.001

10



- ~300 400 Hz stable to unstable signal
- New methods created to judge spontaneous stability
 - Offered new way to approach characterizing signal via statistics and frequency variability
 - Gave metrics on how to divide stable vs. unstable
- New methods created to judge dynamic stability
 - Assess statistical character of data prior to bomb
 - Track when amplitudes reach back within 'statistically significant limits'





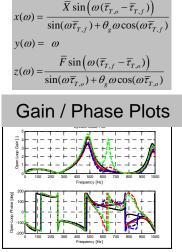
COMBUSTION STABILITY ASSESSMENT: ANALYTICAL ASSESSMENTS

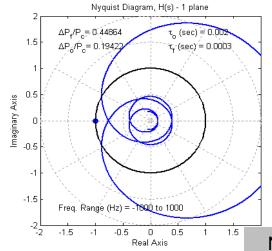


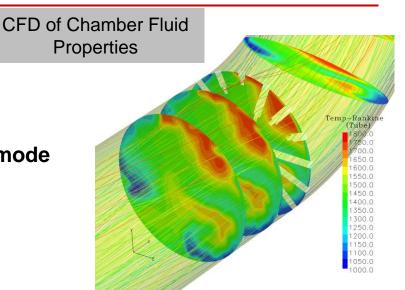
Branch analytical models encompass:

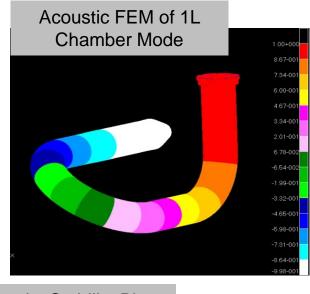
- Classical linearized stability models
- Computational Fluid Dynamics (CFD)
- Finite element modeling (FEM)
- Linearized models are used for chug and acoustic mode evaluations
 - State-space and impedance models
- CFD and FEM used to better characterize complex flowfields and geometries
 - Accounts for distribution of fluid properties
 - Coupled acoustic modes better evaluated using CAD geometries and CFD inputs











Nyquist Stability Plot

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Objective of Improvements

•Advance the predictive capability of current, state-of-the-practice tools and methodologies used in combustion stability assessments

•Facilitate

-Confident identification & characterization of combustion instabilities

-Successful & efficient mitigation during propulsion system development

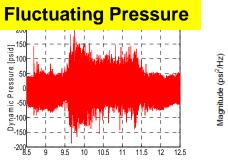
•Minimize development costs & improve hardware robustness

Approach to Improvements

•Improve state-of-the-practice stability assessment capability by use of higherfidelity, physics-based information either integrated into the engineering tools or used separately in the assessment process

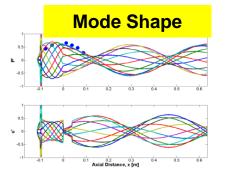
•Extract physics-based models/information from focused state-of-the-art CFD simulations

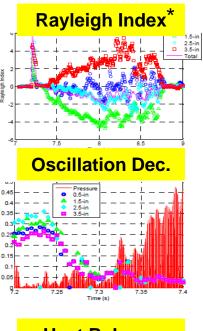
•Validate new capability by exercising the improved capabilities on relevant experiments

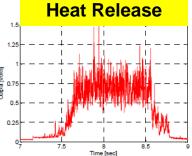


PSD 10² (7) 10² 10² 10² 10² 0 5000 Frequency (Hz)

*Courtesy of W. Anderson/Purdue University





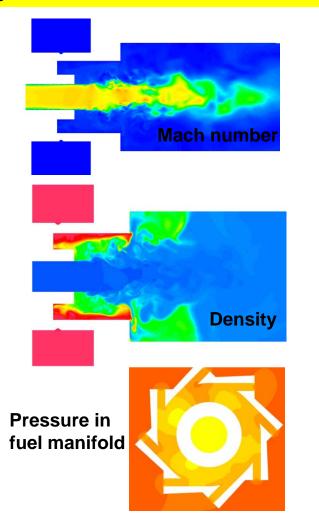


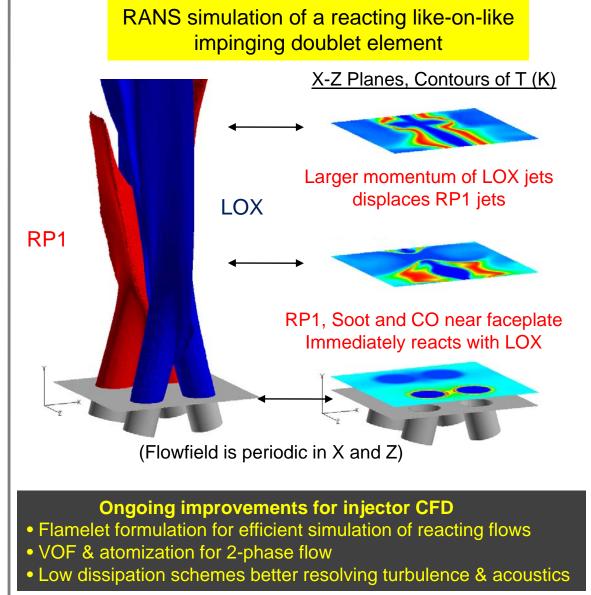


COMBUSTION STABILITY ASSESSMENT: IMPROVING THE STATE-OF-THE-ART



Instantaneous 2-D snapshots from a 3-D non-reacting simulation of a gas-centered swirl coaxial element

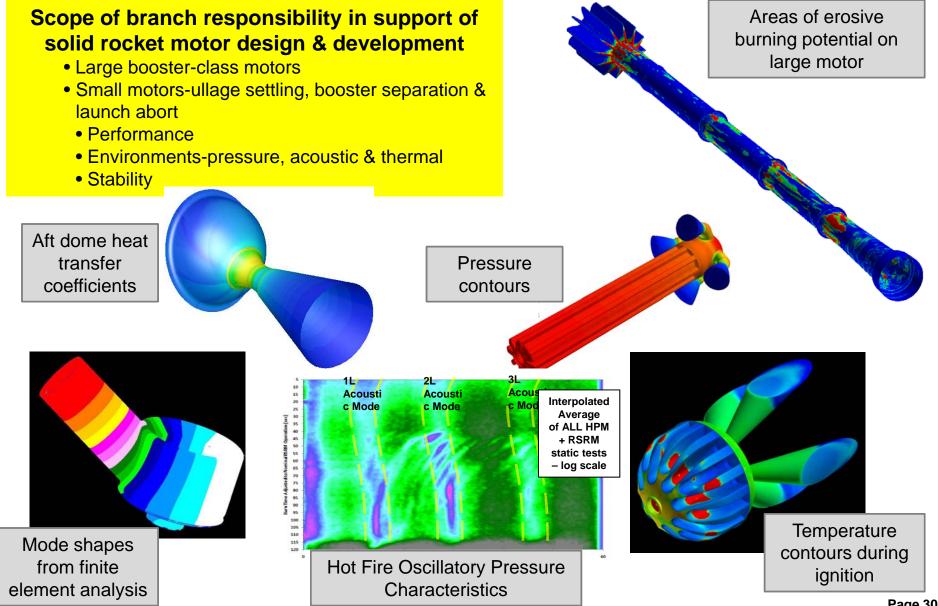






SOLID ROCKET MOTOR OVERVIEW



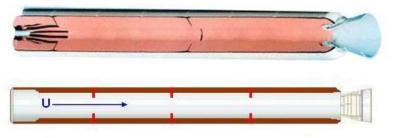




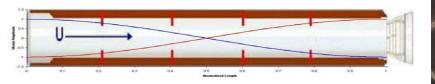
SOLID ROCKET MOTOR THRUST OSCILLATIONS: WHY ARE THEY A CONCERN?

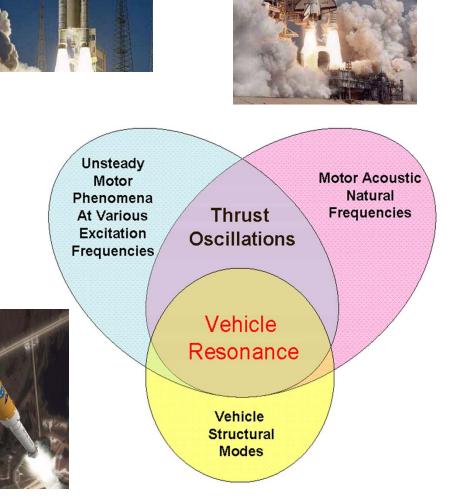


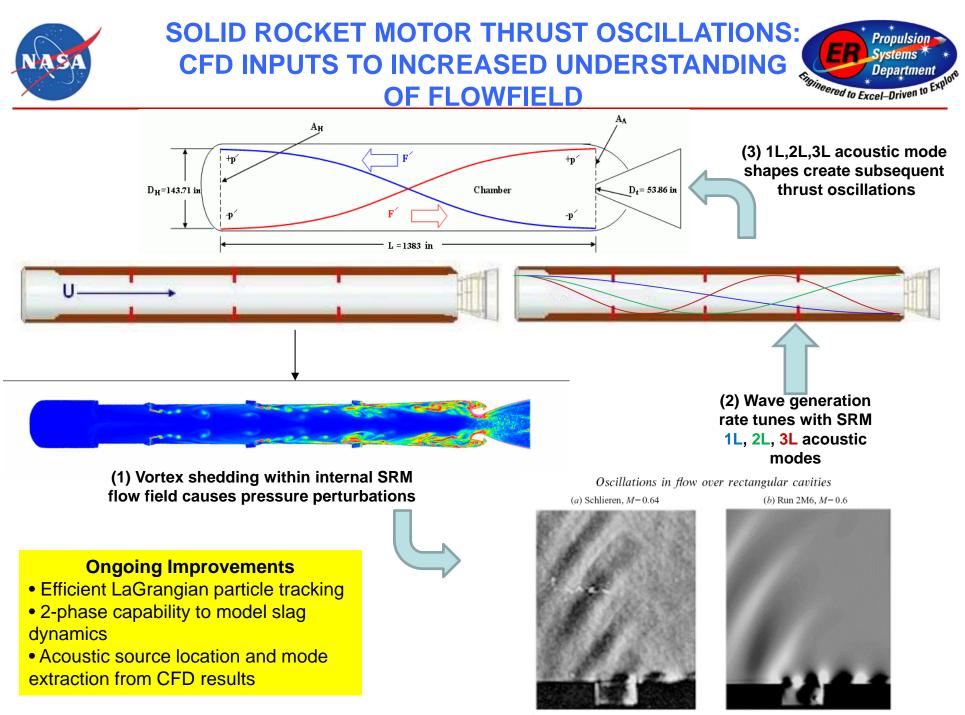
- SRM thrust oscillations during flight can deliver forced accelerations to vehicle structure and acoustic mode frequencies
 - Space Shuttle System
 - Arianne 5



- If these forced accelerations match appropriate vehicle structural modes, then vehicle resonance can occur
 - Ares I



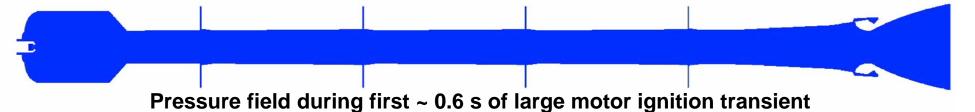


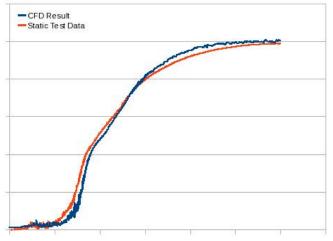






- The ignition transient is a critical part of motor operation
- Elevated thrust rise rate is too high threatens vehicle structural integrity
- CFD ignition simulation
 - As-cast motor geometry mesh with ~ 150M cells
 - Simulation execution complete on 2400 CPUs in less than 2 weeks
 - Results are being used to help understand test stand dynamics issues





CFD results compared to head end pressure trace from static test

Ongoing Improvement Efforts

• Efficient LaGrangian particle tracking

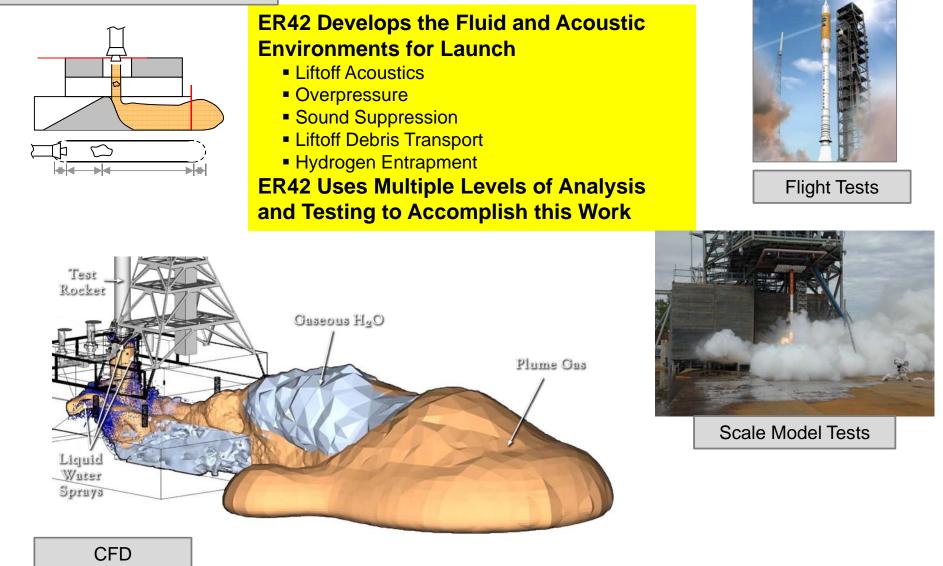
• Propellant grain recession capability to enable appropriate propellant geometry during longer transient simulations



LAUNCH ENVIRONMENTS



1D Linearized Physics Models



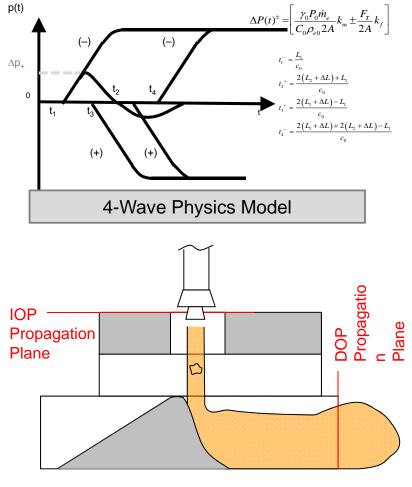


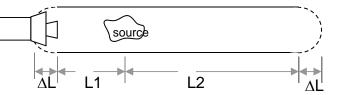
OVERPRESSURE – ANALYTICAL MODEL



Overpressure Predictions Using Analytical Models

- Broadwell & Tsu Model: Linearized 1-D physicsbased model for overpressure in a ducted launcher
- *4-wave model*: Acoustic modification to incorporate resonant conditions
- Attenuation Model: Empirically based on Shuttle data or other motor/ engine correlations
- Knockdown Factors for water suppression or pressure wave diffraction: Empirically-based or CFD simulation-based
- Margin: Technical agreement based on CFD simulations and unknown
- Improvement Continually improve models based on CFD, Test data, and Flight data





Broadwell and Tsu Model Application



OVERPRESSURE – CFD



CFD has recently shown to represent overpressure very accurately without the inclusion of water

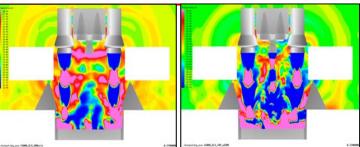
- Demonstrated ability to capture IOP and
- DOP waves at several locations for dry tests

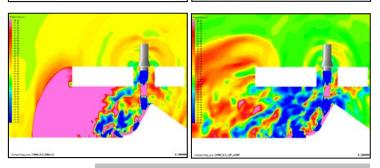
Provides ability to address limitations of Analytical models

 Accounts for complex flow scenarios and three-dimensional launch pad geometry

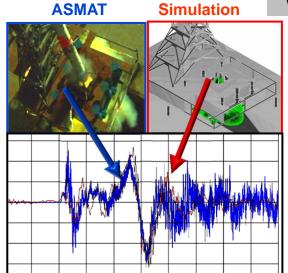
Provides parametric studies where unknowns currently exist

Ongoing improvements include modeling water suppression systems, multiphase solid booster effluent, and capture higher frequency spectral content





CFD Simulation CFD simulations with (right) and without (left) liquid engine plumes

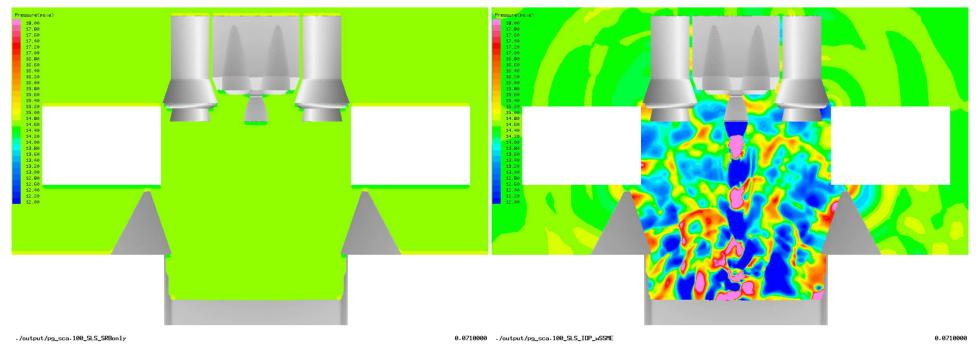


CFD simulations with (right) and without (left) liquid engine plumes



OVERPRESSURE – CFD ANIMATION





SRB Only

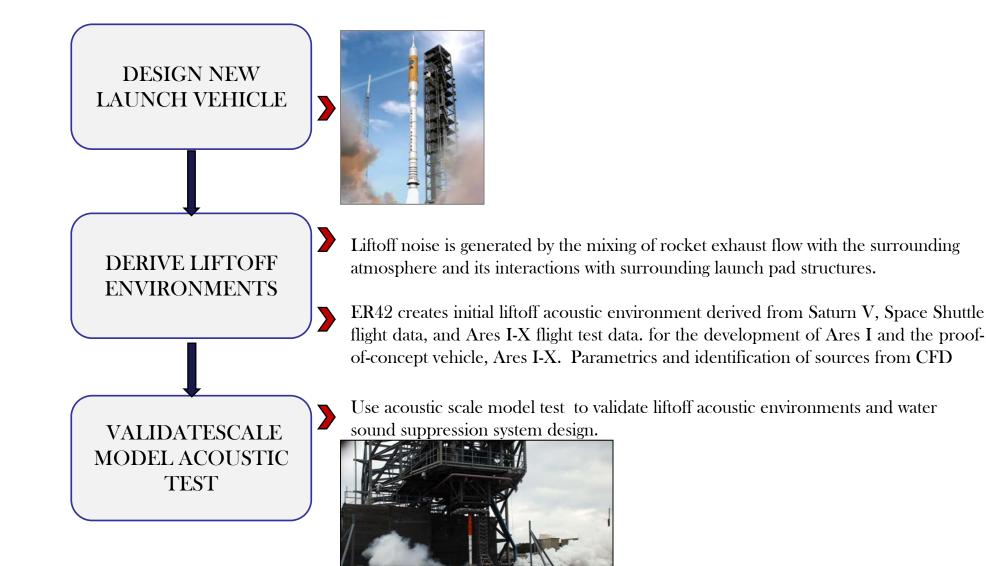
SSMEs Full Power

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LIFTOFF ACOUSTICS



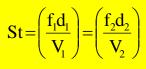




SCALE MODEL ACOUSTIC TESTING



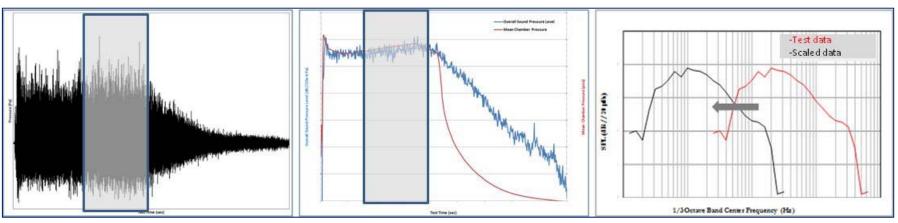
 Determine model scale using Strouhal Number



- Design test article to this scale; fire; acquire data.
- Data Processing







Typical pressure time history with analysis window (a) and analysis window overlaid on chamber pressure measurement and RMS OASPL time history (b) and a one third octave plot for the test data compared to the scaled data (c).



SCALE MODEL TEST MOVIE



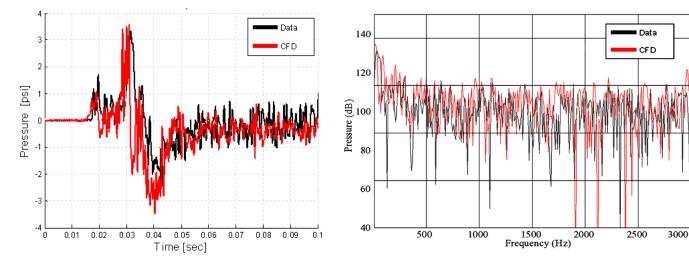


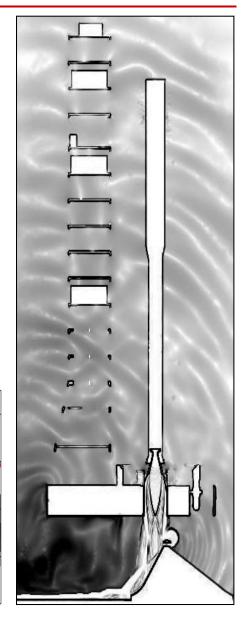


ASMAT VALIDATION OF CFD (COMPARISONS OF FREQUENCY WITHIN DUCT)



- Simulations of 5% scale rocket to model transient startup of motor
- Validated pressure temporal/spectral accuracy of CFD vs test data.
- Simulations showed good correlation with test data.
 - Matched pressure content above deck to 1000-1500 Hz
 - Matched pressure content below deck to 2000-3000 Hz
- Provided rationale and confidence to use CFD to predict environments for full-scale vehicles (up to ~ 150 Hz)





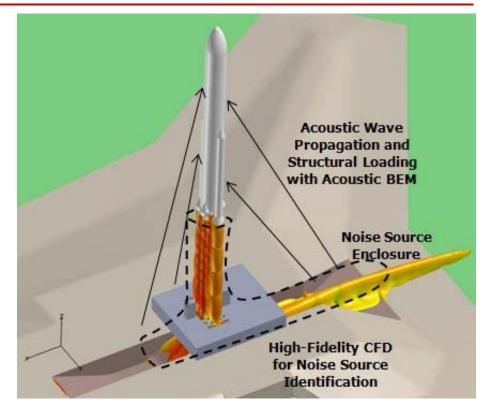


APPROACH TO ACOUSTICS PROPAGATION CHALLENGE



Solution: Implement hybrid approach of CFD + Computational Aero Acoustics (CAA) for liftoff acoustic fields

- Use high-fidelity CFD modeling to capture important plume physics (multiphase plume, plume mixing and impingement, gas-water phase effects from deluge, etc.)
- Capture acoustic sources originating from plumes, impingement, capture water suppression effects
- Propagate using CAA from acoustic source surfaces enclosing noise source regions



Which CAA method is best suited for this application?

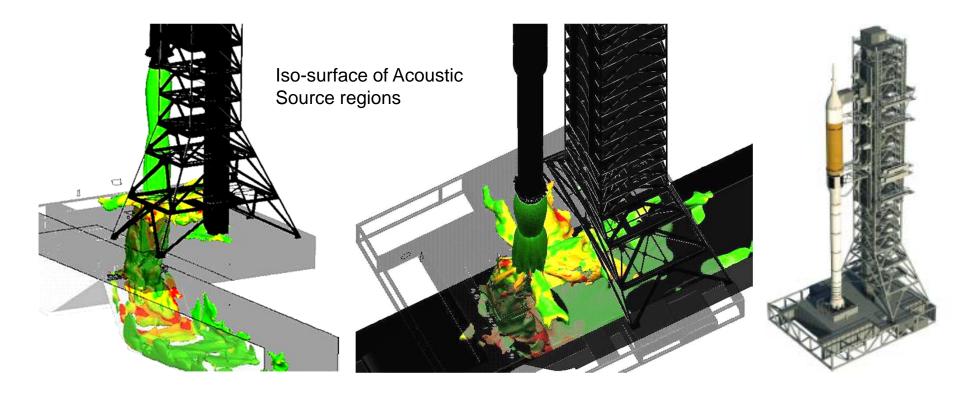
- CAA acoustic field propagation method must be able to resolve reflections, refraction and attenuation from interaction with structures such as launch platform and tower
- Two approaches under evaluation:
 - Boundary Element Method (BEM)
 - Farfield high-order Euler solution



CHALLENGE: IDENTIFICATION OF THE ACOUSTIC SOURCE REGIONS



- Major challenge arises in defining envelope of source regions for handover from CFD to CAA
- Plume boundary shape is quite complex due to interaction with launch pad
- Example: Visualization of Noise Source regions for ASMAT Plume Impingement

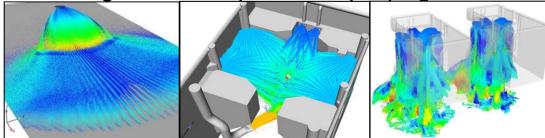


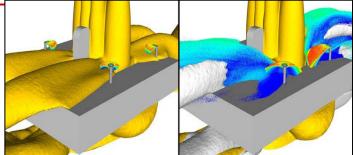


CHALLENGE: SIMULATION OF WATER MITIGATION IN CFD

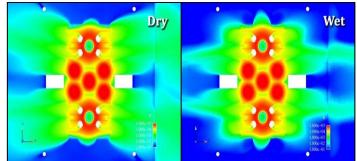


- Using Lagrangian Particle model to simulate water injection into launch pad plume environment for SLS concepts, Space Shuttle, and scale tests.
- Injecting water at up to 200,000 gal/min
- Simulating up to 30M active particles
- Liquid drop emission from booster holes, trench deflectors, or from rainbird systems
- Modeling water break-up and phase change
- Considerable changes shown in turbulent kinetic energy on deck, plume temperature, and ignition overpressure propagation.

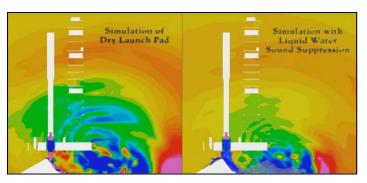




Reduction of Plume Temperature by Water Deluge



Reduction of Kinetic Energy at Deck Level



Reduction of Ignition Overpressure





- The Fluid Dynamics Branch at MSFC has the mission is to support NASA and other customers with discipline expertise to enable successful accomplishment of program/project goals
- The branch is responsible for all aspects of the discipline of fluid dynamics, analysis and testing, applied to propulsion or propulsion-induced loads and environments, which includes the propellant delivery system, combustion devices, coupled systems, and launch and separation events
- ER42 supports projects from design through development, and into anomaly and failure investigations
- ER42 is committed to continually improving the state-of-its-practice to provide accurate, effective, and timely fluid dynamics assessments and in extending the state-of-the-art of the discipline