



Automated 3D Damaged Cavity Model Builder for Lower Surface Acreage Tile on Orbiter

The principles may be applicable to commercial space vehicles.

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The 3D Automated Thermal Tool for Damaged Acreage Tile Math Model builder was developed to perform quickly and accurately 3D thermal analyses on damaged lower surface acreage tiles and structures beneath the damaged locations on a Space Shuttle Orbiter. The 3D model builder created both TRASYS geometric math models (GMMs) and SINDA thermal math models (TMMs) to simulate an idealized damaged cavity in the damaged tile(s). The GMMs are processed in TRASYS to generate radiation conductors between the surfaces in the cavity. The radiation conductors are inserted into the TMMs, which are processed in SINDA to generate temperature histories for all of the nodes on each layer of the TMM.

The invention allows a thermal analyst to create quickly and accurately a 3D model of a damaged lower surface tile on the orbiter. The 3D model builder can generate a GMM and the corresponding TMM in one or two minutes, with the damaged cavity included in the tile material. A separate program creates a configuration file, which would take a

couple of minutes to edit. This configuration file is read by the model builder program to determine the location of the damage, the correct tile type, tile thickness, structure thickness, and SIP thickness of the damage, so that the model builder program can build an accurate model at the specified location. Once the models are built, they are processed by the TRASYS and SINDA.

Before the existence of this automated process, a thermal analyst would manually build a 2D or 3D damaged tile model or modify an existing model by hand. However, existing models that are available only cover a portion of the lower surface of the orbiter, and the 2D models cannot be used to calculate realistic thermal gradients in the structure layer. If an existing model for the damaged location is available, the thermal analyst would make manual edits to the model, removing or modifying the nodes in the model to simulate the damaged cavity. The model may require additional modifications if the simulated location was built with the incorrect tile thickness, tile type, or structure thick-

ness. In addition, if the cavity in the model required heating augmentation factors, the factors would have to be manually added to the model. These manual processes can be very time consuming and prone to editing errors.

The automation of the damaged cavity model, GMM, and TMM allows the thermal analyst to build thousands of models with varying cavity dimensions at various locations on the bottom of the orbiter. The results from all the model runs were merged into a set of damage tolerance maps that allows trained personnel to quickly screen a damaged cavity found in the on-orbit photos to see if the damage site required additional analysis. Although the system is specific to the Space Shuttle Orbiter in its current configuration, it is able to be re-programmed to support any commercial space vehicle that uses tiles as part of its external surface.

This work was done by Shannon Belknap and Michael Zhang of The Boeing Company for Johnson Space Center. For further information, contact the JSC Innovation Partnerships Office at (281) 483-3809. MSC-25177-1

Mixed Linear/Square-Root Encoded Single-Slope Ramp Provides Low-Noise ADC With High Linearity for Focal Plane Arrays

This technique is applicable to all scientific imagers and could be used by commercial camera vendors.

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Single-slope analog-to-digital converters (ADCs) are particularly useful for on-chip digitization in focal plane arrays (FPAs) because of their inherent monotonicity, relative simplicity, and efficiency for column-parallel applications, but they are comparatively slow. Square-root encoding can allow the number of code values to be reduced without loss of

signal-to-noise ratio (SNR) by keeping the quantization noise just below the signal shot noise. This encoding can be implemented directly by using a quadratic ramp. The reduction in the number of code values can substantially increase the quantization speed. However, in an FPA, the fixed pattern noise (FPN) limits the use of small quantization steps at

low signal levels. If the zero-point is adjusted so that the lowest column is on-scale, the other columns, including those at the center of the distribution, will be pushed up the ramp where the quantization noise is higher.

Additionally, the finite frequency response of the ramp buffer amplifier and the comparator distort the shape of