

Future Missions & In Situ Resource Utilization (ISRU) Requirements

Presentation to Keck Study Workshop

"New Approaches to Lunar Ice Detection and Mapping"

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Stepping Stone Approach for Demonstration & Utilization of Space Resources

Microgravity Processing & Mining

ISS & Space





ISRU Focus

- Trash Processing into propellants
- Micro-g processing evaluation
- In-situ fabrication

Purpose: Support subsequent robotic and human missions beyond Cis-Lunar Space



ISRU Focus

- Micro-g excavation & transfer
- Water/ice prospecting & extraction
- Oxygen and metal extraction
- In-situ fabrication & repair
- Trash Processing

Near Earth
Asteroids &
Extinct Comets

Phobos



ISRU Focus

- Micro-g excavation
 & transfer
- Water/ice and volatile prospecting & extraction

Purpose: Prepare for orbital depot around Mars

Purpose: Prepare for Phobos & future Space Mining of Resources for Earth

Planetary Surface Processing & Mining





ISRU Focus

- Regolith excavation & transfer
- Water/ice prospecting & extraction
- Oxygen and metal extraction
- Civil engineering and site construction

Purpose: Prepare for Mars and support Space Commercialization of Cis-Lunar Space



- Mars soil excavation & transfer
- Water prospecting & extraction
- Oxygen and fuel production for propulsion, fuel cell power, and life support backup
- Manufacturing & Repair

Purpose: Prepare for human Mars missions



What is Required to Utilize Space Resources?



Understand the resources

- What resources are there (minerals, volatiles, water/ice)?
- How abundant is each resource?
- What are the areal and vertical distributions and hetero/homogeneity?
- How much energy is required to locate, acquire and evolve/separate the resources?

Understand environment impact on extraction and processing hardware

- What is the local temperature, illumination, radiation environment?
- What are the physical/mineralogical properties of the local regolith?
- Are there extant volatiles that are detrimental to processing hardware or humans?
- What is the impact of significant mechanical activities on the environment?

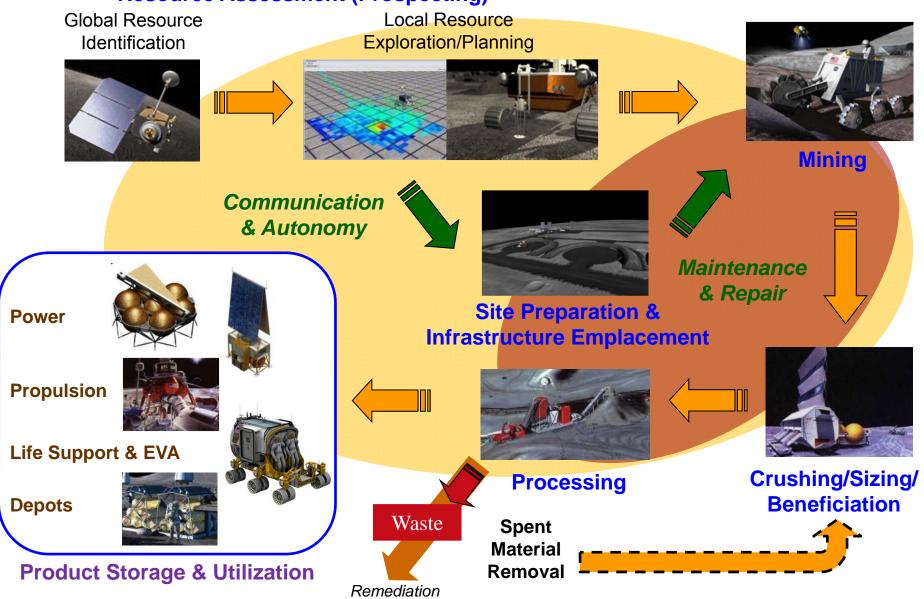
Design and utilize hardware to the maximum extent practical that has applicability to follow-on ISRU missions to utilize lunar volatiles (and other locations)

- Can we effectively excavate and transfer material for processing?
- Can we effectively separate and capture volatiles of interest?
- Can we execute repeated processing cycles (reusable chamber seals, tolerance to thermal cycles)?
- Can we operate in shadowed areas for extended periods of time?

Space 'Mining' Cycle: Prospect to Product



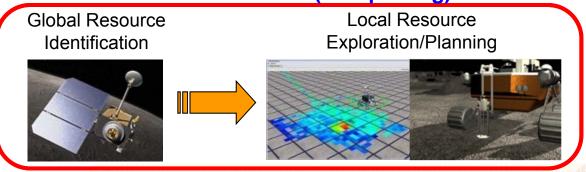
Resource Assessment (Prospecting)



Space 'Mining' Cycle: Prospect



Resource Assessment (Prospecting)





Possible Lunar ISRU Robotic Mission Sequence

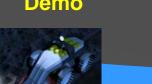
Polar Resource/ISRU **Proof-of-Concept** Demo(s)



Oxygen Extraction from Regolith/Solar Wind Volatiles



Critical Function Demo



Pilot-Scale **Operations**



Purpose: Scout

- Understand and characterize the resources and environment at the lunar poles for science and ISRU
- Determine the 'economic' feasibility of lunar polar ice/volatile mining for subsequent use

Polar Ice/Volatile Extraction

Purpose: Demo

- Verify critical processes & steps
- Verify critical engineering design factors for scale-up
- Address unknowns and Earth based testing limitations
- Characterize local material/resources
- Identify life issues

Purpose: Utilize

- Enhance or extend capabilities/reduce mission risk
- Verify production rate. reliability, and long-term operations
- Verify integration with other surface assets
- Verity use of ISRU products for full implementation

Which path depends on results of proof of concept mission(s)

Global Assessment of Lunar Volatiles



Apollo Samples

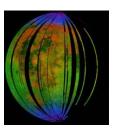


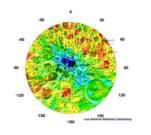
Moon Mineralogical Mapper (M³)

Lunar Prospector Lunar Recon Orbiter (LRO)

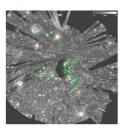
Lunar Crater Observation & Sensing Sat. (LCROSS)

Clementine Chandrayaan LRO Mini SAR/RF









	Solar Wind	Core Derived Water	Water/Hydroxyl	Polar Volatiles	Polar Ice
Instrument	Apollo samples	Apollo samples	M3/LRO	LCROSS	Mini SAR/RF
	Neutron Spectrometer				
Concentration	Hydrogen (50 to 150 ppm)	0.1 to 0.3 wt % water	0.1 to 1% water;	3 to 10% Water equivalent	Ice layers
	Carbon (100 to 150 ppm)	in Apatite		Solar wind & cometary volatiles	
	Helium (3 to 50 ppm)	0 to 50 ppm water in volcanic glass	1-2% frost in shadowed craters	(CO, H2, NH3, organics)	
Location	Regolith everywhere	Regolith; Apatite	Upper latitudes	Poles	Poles; Permanent shadowed craters
Environment	Sunlit	Sunlit	Low sun angle	Low or no sunlight; Temperatures sustained at	<100 K, no sunlight
			Permanent shadow <100 K	<100 K	
Depth	Top several meters; Gardened	Top 10's of meters	Top mm's of regolith	Below 10 to 20 cm of desiccated layer	Top 2 meters







Type and Scale of Prospecting Needed to **Utilize Lunar Volatiles**



Exploratory Assessment

- Short duration mission:
 - 5 to 9 days
 - Hours in shadowed area
- Validate design and operation of hardware
- Evaluate physical and mineral properties of polar regolith
- Evaluate distribution of polar volatiles in 1 to 3 km area
 - Neutron & Near IR spectrometer
 - 3 to 5 cores; 1 to 2 meters deep
 - GC, MS & IR volatile measurements
- Validate site selection approach for locating volatiles at lunar poles (missions to different destinations? Data sharing-competitors?)

Focused Assessment

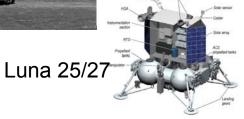
- Long duration mission:
 - 6+ months
- Perform more extensive evaluation of volatile distribution in polar region: larger area and more samples
- Demonstrate extended operations in polar shadowed region
- Examine contaminants in water collected
- Validate site selected for longterm mining operations
- Map the location & concentration of the lunar volatile resources

Feasibility Assessment





Resource Prospector (RESOLVE)



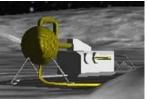


RLEP-2 Type Mission

Mining Feasibility

- Demonstrate ISRU hardware for sustained excavation, processing, collection and storage of polar water and other volatiles of interest present
- Demonstrate water cleaning, and processing
- Demonstrate fuel production (from carbon-bearing volatiles)
- Demonstrate long-term storage of products (O₂, CH₄)
- Demonstrate power system for extended duration operations in polar shadowed region
- Determine mining, transportation, infrastructure and logistics needs to sustain mining operations





Resource Prospector Mission



Regolith & Environmental Science and Oxygen & Lunar Volatile Extraction (RESOLVE)

RPM is an internationally developed (NASA and CSA) mission/payload that that can perform two important missions for Science and Human Exploration of the Moon

Prospecting Mission: (Polar site)

- ✓ Verify the existence of and characterize the constituents and distribution of water and other volatiles in lunar polar surface materials
 - Map the surface distribution of hydrogen rich materials
 - Determine the mineral/chemical properties of polar regolith
 - Measure bulk properties & extract core sample from selected sites
 - To a depth of 1m with minimal loss of volatiles
 - Heat multiple samples from each core to drive off volatiles for analysis
 - From <100K to 423 K (150° C)
 - From 0 up to 100 psia (reliably seal in aggressively abrasive lunar environment)
 - Determine the constituents and quantities of the volatiles extracted
 - Quantify important volatiles: H₂, He, CO, CO₂, CH₄, H₂O, N₂, NH₃, H₂S, SO₂
 - Survive limited exposure to HF, HCl, and Hg

ISRU Processing Demonstration Mission: (Equatorial and/or Polar Site)

- ✓ Demonstrate the Hydrogen Reduction process to extract oxygen from lunar regolith
 - Heat sample to reaction temperature
 - From 150° C to 900° C
 - Flow H₂ through regolith to extract oxygen in the form of water
 - Capture, quantify, and display the water generated

Resource Prospector Mission



Sample Acquisition –

Auger/Core Drill [CSA provided]

- Complete core down to 1 m; Auger to 0.5 m
- Minimal/no volatile loss
- Low mass/power (<25 kg)
- Wide variation in regolith/rock/ice characteristics for penetration and sample collection
- Wide temperature variation from surface to depth (300K to <100K)

Sample Evaluation —

Near Infrared Spectrometer (NIR)

- Low mass/low power for flight
- Mineral characterization and ice/water detection before volatile processing
- Controlled illumination source

Resource Localization – Neutron Spectrometer (NS)

- Low mass/low power for flight
- Water-equivalent hydrogen ≥ 0.5 wt% down to 1 meter depth at 0.1 m/s roving speed

RESOLVE Instrument Suite Specifications

- Nom. Mission Life = 10+ Cores, 12+ days
- Mass = 60-70 kg
- Dimensions = w/o rover: 68.5 x 112 x 1200 cm
- · Ave. Power; 200 W

Volatile Content/Oxygen Extraction – Oxygen & Volatile Extraction Node (OVEN)

- Temperature range of <100K to 900K
- 50 operations nominal
- Fast operations for short duration missions
- Process 30 to 60 gm of sample per operation
 (Order of magnitude greater than TEGA & SAM)

Volatile Content Evaluation – Lunar Advanced Volatile Analysis (LAVA)

- Fast analysis, complete GC-MS analysis in under 2 minutes
- Measure water content of regolith at 0.5% (weight) or greater
- Characterize volatiles of interest below 70 AMU

Operation Control – Flight Avionics [CSA/NASA]

• Space-rated microprocessor

Surface Mobility/Operation [CSA mobility platform]

- Low mass/large payload capability
- Driving and situation awareness, stereo-cameras
- Autonomous navigation using stereo-cameras and sensors
- NASA contributions likely for communications and thermal management

Lunar Resource Prospecting Instruments



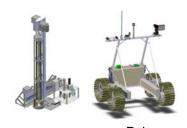
Instrument Suite Recommended for RLEP-2	RESOLVE	Luna 27	Optimal Prospector
Lander Instruments			
Stereo Imaging System	360° camera capability	TV imaging	X
Beacon (navigation/data reference)		X	X
Langmuir probe (levitated dust)		Dust measurements	
Particle counter (levitated dust)			
Electron Paramagnetic Resonance Spectrometer			
(determine reactivity of dust for biologic implications)			
Sample Processing System		GC/MS and Laser MS	
Arm/Scoop		Possible arm/scoop	
		Drill (2 m)	
Geotechnical End Effectors			
Social initial End Endocrit		Mineral Eval: IR, UV, and optical imaging	
		Regolith thermal property measuremnt	
Magnets (for magnetic susceptibility)			
		Plasma/neutrals measurement	
		Sesimic activity measurement	
			Sesimic for subsurface features
Mobile Instruments			.,
Stereo Imaging System	Navigation and sample site imaging		X
Neutron Spectrometer	X		X
Ground Penetrating Radar	V (4)		X X
Drill (2 m) Arm/Scoop	X (1 m)		^
Geotechnical End Effectors	Measure while drilling		×
Ocotoon noar End Encotors	Wedsare write drining		Regolith thermal measurement
Magnets (for magnetic susceptibility)			
			Sesimic receiver
Sample Processing System	X X		X
GC/MS	X		X
Tuneable Diode Laser	Mineral and H₂O/OH Eval: Near IR		Multiple mineral instruments and
			microscope

Possible Evolution of Surface Systems - Finding to Utilizing Polar Water/Volatiles



RPM Mission 1

Exploratory Assessment



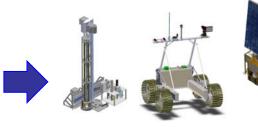
RESOLVE 1.0

Polar Rover 1.0

- Short Duration Mission
 - Short duration in shadowed area (hrs)
- Validate design and operation of hardware
- Evaluate distribution of polar volatiles in 1 to 3 km area
- Validate site selection approach for locating volatiles at lunar poles

RPM Mission 2

Focused Assessment



RESOLVE 1.1

Polar Rover 1.1

Polar Power 1.0

IceMiner Mission Mining Feasibility



Rover 2.0 w/ Excavation & Processing



Water Plant & Product Storage



- Upgrade rover for longer term operation on the Moon and in shadowed areas
- Perform more extensive evaluation of volatile distribution in polar region: larger area/more samples
- Upgrade physical/mineral instruments
- Examine purity of water collected & possibly test cleaning technique
- Demonstrate power system for extended duration operations in polar shadowed region (*Note: mass* estimate is based on remainder of lander payload capability)

- Finalize polar rover design (tandem rover possible)
- Demonstrate ISRU hardware for sustained excavation, processing, and collection of polar water/volatiles
- Demonstrate water cleaning, processing, and storage
- Demonstrate fuel production (from carbon-bearing volatiles)
- Upgrade power system for polar operations
- Note: Size of stationary processing unit will be a function of lander payload and desired processing scale



Notional Mission Evolution with ISRU (for planning) Polar Volatiles &/or Oxygen from Regolith **Technology & ops** sdo Lunar Resource Metal/Silicon Fechnology & **Prospector** Mars Propellant Extraction Mission Lunar Sample Return Production (RESOLVE) Mars ISRU Demo Mars Sample Return w/ ISRU In-Space Manufacturing In-Space NEA NEA Propellant Resource Resource Depot Prospecting Extraction Asteroid Retrieval **Human Mars Missions Human Cis-Lunar Missions Human NEA Missions**

ISRU Development Areas vs Mission Applications



ISRU Development Areas	Resource Prospector (Moon, Mars, NEO)	Atmosphere Processing (Mars)	Regolith/Soil Processing for Water (Moon, Mars, NEO)	Material Processing for Oxygen/Metals (Moon, NEO)	Trash Processing to Fuel
Regolith-Soil Extraction					
Regolith (granular) Excavation & Transfer	Х		Х	Х	
Hard Material Excavation & Transfer	Р			Р	Р
Hydrated Soil /Material Excavation & Transfer	Р		Х	Х	Х
lcy-Soil Excavation & Transfer	Х		X	Х	
Resource Characterization					
Physical Property Evaluation	Х				
Mineral/Chemical Evaluation	Х			Х	
Volatile-Product Analysis	Х	Х			Х
Regolith-Soil Processing (Volatiles, O ₂ , Metal)					
Crushing			Р	Х	Р
Size Sorting				Р	
Beneficiation/Mineral Seperation				Р	
Solid/Gas Processing Reactor	Х		Х	Х	Х
Solid/Liquid Processing Reactor				Р	
Contaminant Removal			X	Х	X

ISRU Development Areas	Resource Prospector (Moon, Mars, NEO)	Atmosphere Processing (Mars)	Regolith/Soil Processing for Water (Moon, Mars, NEO)	Material Processing for Oxygen/Metals (Moon, NEO)	Trash Processing to Fuel
Gas Processing			•		
Dust/Particle Filtration		X	Х	Х	Х
CO ₂ Capture - Separation		Х		Р	Х
CO ₂ Conversion into CO-O ₂		Р			
CO/CO ₂ Conversion into H ₂ O-CH ₄		Р		Р	Х
H ₂ -CH ₄ Separation		Р		Р	Х
Water Processing					
Water Capture	Х		Х	Х	Х
Water Cleaup - Purity Measurment			Х	Х	Х
Water Electrolysis		Р	Х	Р	Х
Regenerative Dryers		Р	Х	Р	Х
Support Systems					
Extended Operation Power Systems			Р	Р	
Extended Operation Thermal Systems			Р	Р	
Cryogenic Liquefaction, Storage, and Transfer					

P = Possible need

Main Discriminators: material (physical, mineral) water content/form (ice, hydration, surface tension), gravity (micro, low), pressure, (vacuum, atm.), and weathering



Questions?

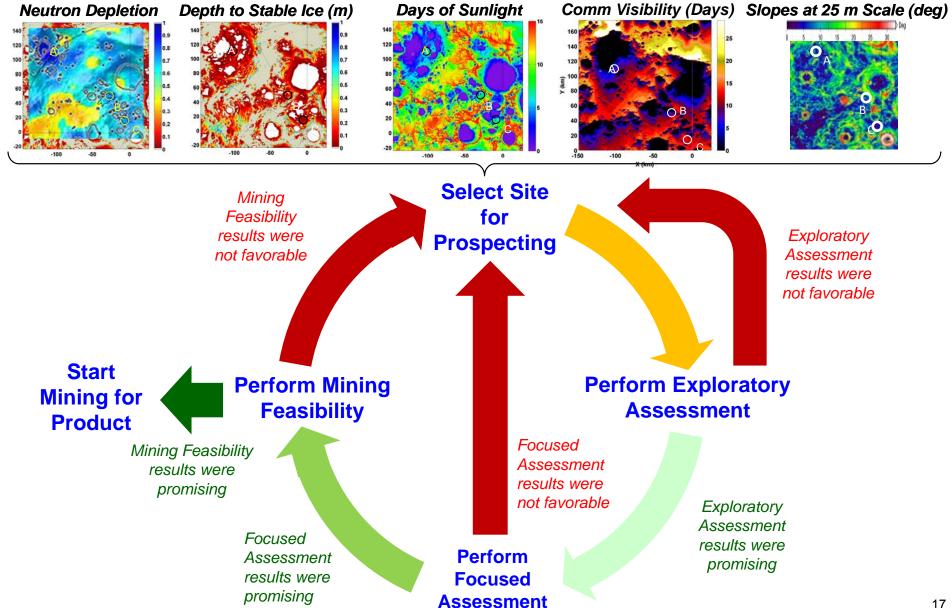




Backup

Lunar Volatile Site Selection - Prospecting Cycle





Approach to Understanding Polar Volatile Resources and Retiring Risk is Required



Critical Function Demo Utilization **Scout - Prospect** 1. Are water and other volatile ATP Yes – Examine and map What is the form, resources available for use site in more detail concentration and outside of shadowed craters distribution of polar in top 1 m of regolith? No – Examine resources? alternative sites Learnec 2a. How extensive are the resources? Are long term operations **ATP** at the lunar poles 2b. Can hardware operate successfully feasible'? for extended periods of time in shadowed regions? Is extraction of 3. Can water and other resources be polar resources harvested successfully from polar regions? ATP 'economical'?

Key RESOLVE Mission Design Trades

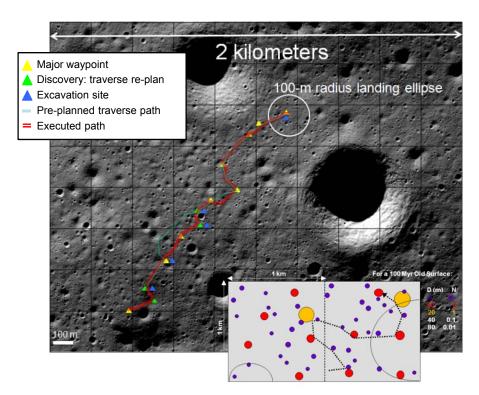


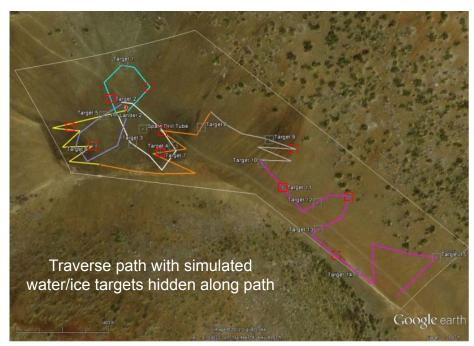
Mission Attributes	Base	Mid	Full
Location	Long duration sunlight	Min. Sun/Shadowed	Permanent Shadow
Sample Site Selection	Surface features/minerals	Neutron Spec on Rover	Neutron Spec with GPR
Subsurface Sample Acquisition	Arm/scoop	Auger w sample transer	Core Drill/Push Tube w sample transfer
Sample of Interest	Rock/regolith	Ice	Polar volatiles
Sample Depth	<0.75 m	1.0 m	2.0 m
Sample Measurement	Downhole Optical for ice	Oven w Tunable Diode Lasers	Oven with GC/MS and Near IR
Sample Preparation	None	Crushing	Thin Section
Mineral Characterization	None	Single instrument - Near IR	Multiple Instruments
Regolith/Dust Physical Characterization	None	Camera & Drill Response	Microscope & Geotechnical Instruments
Volatile/Product Collection	None	Water	Water and gas volatiles
Oxygen Extraction from Regolith	None	H ₂ Reduction w Same Oven	Separate demo
Temperature/Radiative Environment Characterization	None	External temp sensor	Instrumented Radiator
Mobility	None - Lander	Hopper	Rover
Power	Non-recharge battery	Battery/Solar Array	Nuclear
Communications	Direct to Earth-rover	Direct to Earth-lander; rover relay	Comm Relay Satellite

Blue Bold = Baseline **Red Italics** = Backup

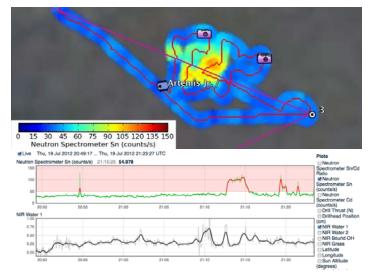
Exploratory Prospecting for Lunar Volatiles





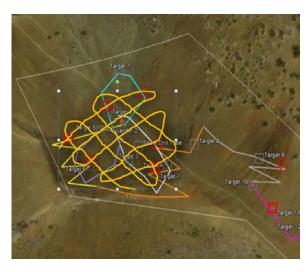


- Hypothesize location of volatiles based global data, terrain, and geological context
- Plan traverse before landing based on location estimates and rover capabilities
- Utilize non-invasive surface and subsurface instruments to guide selection of sample sites; Instrument suite may be limited
- Perform coring and volatile analysis at selected locations
- Re-plan traverse based on accumulations of results and new hypotheses



Focused Resource Assessment of Polar Volatiles

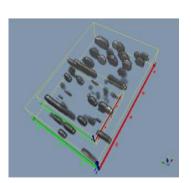


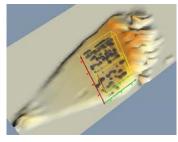


Rover-Data localization equipment



Rovers performing coordinated area assessment





Traverse paths to fill in missing data

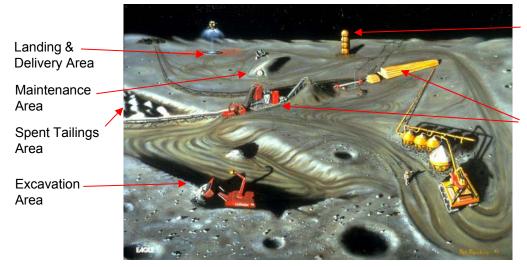
Data fusion with terrain information

- Plan a more extensive and thorough traverse based on filling in holes in data gathered from the Exploratory Assessment; Utilize multiple rovers if possible for redundancy and greater coverage (multinational?)
- Utilize more extensive instrument suite if possible to gather greater data on both volatile location and characteristics
 - Besides NS and Near IR, potentially include GPR and more mineral/physical instruments
- Utilize more instruments to assess volatiles and potential contaminants released and condensed with water
- Build 3-D interpretation of data as it is collected; utilize to redirect traverse and data sampling activities
- Utilize extended operations to provide lessons learned for
 - Designing mining feasibility hardware
 - Establishing operation protocols and procedures for remote mining
 - Verifying communications, localization, and situational awareness

Mining Feasibility for Polar Volatiles



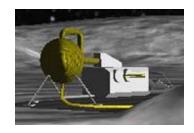
- Demonstrate critical mining and processing hardware
 - Finalize polar rover/mobility design for subsequent mining operations
 - Demonstrate ISRU hardware for sustained excavation, processing, and collection of polar water/volatiles
 - Demonstrate water cleaning, processing, and storage that can be scaled up to mining rates
 - Demonstrate fuel production from carbon-bearing volatiles if present
 - Demonstrate power system for sustained operations
- Finalize operation protocols and procedures for remote mining
- Establish mine infrastructure and operation area layout
- Establish benchmarks for logistics, mean-time between failures, etc.



Plan for Mine/Infrastructure Layout & Operation



Polar Mobility, Excavation & Processing



Water Plant & Product Storage



Product

Storage

Refining and

Processing

Areas

Area

Polar Power System