



NASA's Liquid Oxygen/ Hydrocarbon (LOX/HC) Engines

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Space Launch System



Powering the Future of Exploration



NASA Experience with LOX / RP-1 Propulsion



- **NASA systems**
 - RP-1 experience spans a significant period of Agency history
 - Strong heritage of hardware design, development, analysis and test exists within the agency
 - Marshall Space Flight Center (MSFC) has significant capabilities in supporting disciplines such as materials, manufacturing, and test
- **Industrial base strengthened through NASA programs and technology transfer**
 - History of partnering with industry in various capacities has further advanced the U.S. knowledge base
 - Transfer of key design codes, test and materials data, analytical results
 - Recent F-1 disassembly work, both at MSFC and at Aerojet Rocketdyne, ensures the next generation has an understanding of RP-1 propulsion

History of LOX/RP-1 Engine Development

MSFC Partnered with Industry



1955–1973

F-1

Gas Generator Cycle

Prime: Rocketdyne

Flew on Saturn V

F-1A

In development at the end
of the program

Upgraded Turbomachinery



2001–2004

TR107

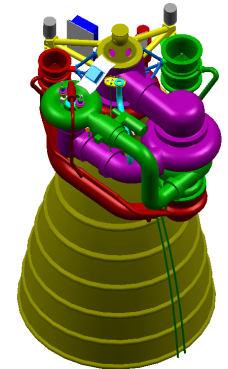
Ox- Rich Stage Combustion

Prime: TRW

Engine to CoDR fidelity

Subscale (5k) Pintle Test at Purdue

250 k Preburner Built, not Tested



1996–2001

Fastrac (MC-1)

Gas Generator Cycle

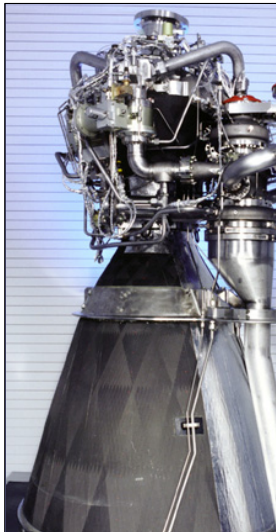
Government Design

Hardware Prime: Summa

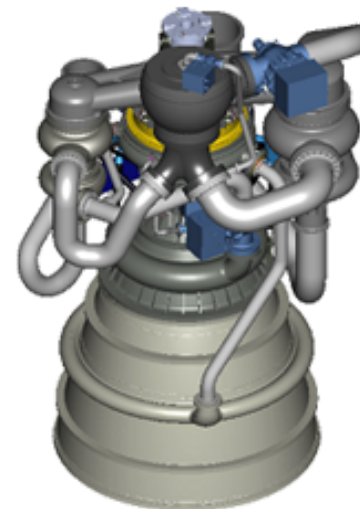
Vehicle Prime: Orbital

Engine was Fully Developed

Engine assembled into the
X-34 vehicle but did not fly



2001–2004



RS-84

Ox-rich Stage Combustion

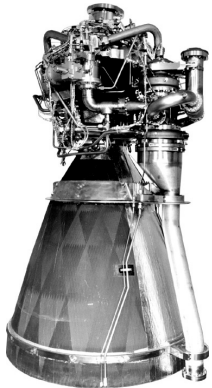
Prime: Rocketdyne

Engine to IDR
(nearly CDR fidelity)

Significant subscale testing
completed

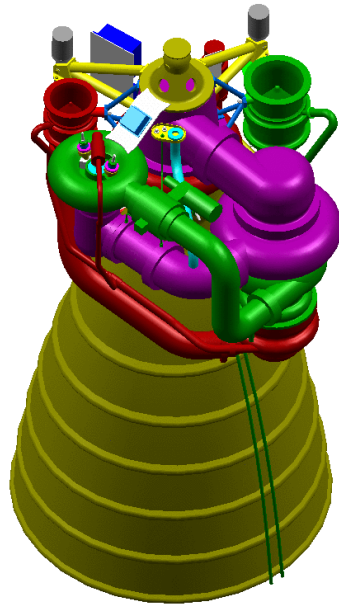
History of LOX/RP-1 Engine Development

Engine Size Comparison



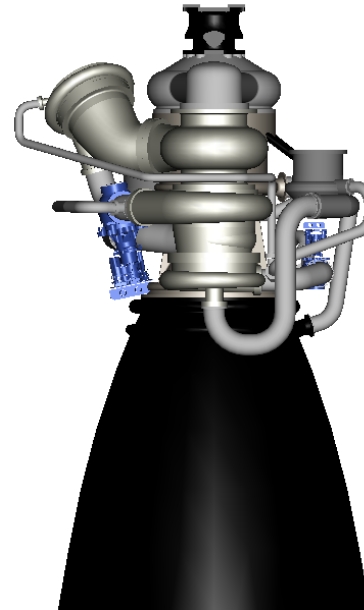
Fastrac

Tsl = 60 Klbf
 Tvac = 63.9 Klbf
 Isp (sl) = 300 sec
 Isp (vac) = 314 sec
 Pc = 652 psia
 Wt = lbm
 T/W (sl/vac) = / L ="
 MR = 2.17



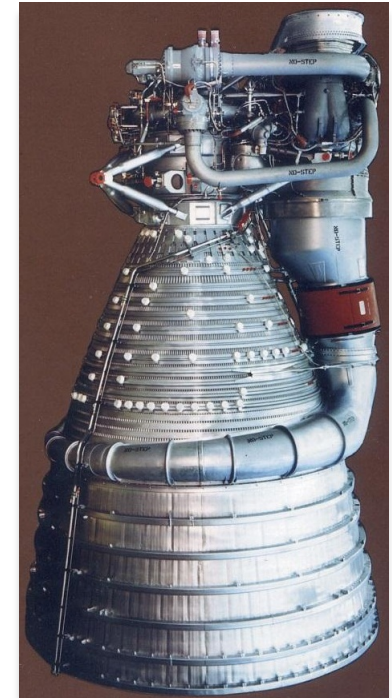
TR107

Tsl = 1,000 Klbf
 Tvac = 1,074 Klbf
 Isp (sl) = 300 sec
 Isp (vac) = 327 sec
 Pc = 2500 psia
 Wt = 11,300 lbm
 T/W (sl/vac) = 88 / 95
 L = 180"
 MR = 2.7



ORSC-RS84

Tsl = 1,050 Klbf
 Tvac = 1,155 Klbf
 Isp (sl) = 305 sec
 Isp (vac) = 335 sec
 Pc = 2700 psia
 Wt = 15,925 lbm
 T/W (sl/vac) = 65 / 73
 L = 168"
 MR = 2.7



F-1

Tsl = 1,522 Klbf
 Tvac = 1,748 Klbf
 Isp (sl) = 265.4 sec
 Isp (vac) = 304.1 sec
 Pc = 982 psia
 Wt = 18,616 lbm
 T/W (sl/vac) = 82 / 94
 L = 220"
 MR = 2.27

History of LOX/RP-1 Propulsion

Fastrac Engine and Stage Testing and Integration



	HTF	PTA	Alfa 1	ALL
Total Tests	35	5	17	57
Total Hot Fires	27	3	12	42
Total Main Stage Tests > 5 sec	15	2	8	25
Total Seconds	428	138	322	888
Main Stage Sec	330	126	276	732
Early Cuts for Engine Causes	9	0	2	11

History of LOX/RP-1 Propulsion

Unique Test Facilities Aid Industry



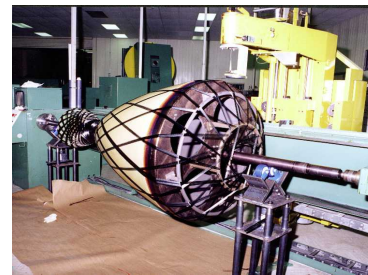
East Test Area

- Subscale and component level high-pressure testing of injectors, nozzles, pumps, thrust chambers
- TS115, TS116



Materials Lab

- Failure investigation
- Comprehensive materials testing
- State of the art welding, brazing techniques
- Structured light
- Advanced manufacturing



North Test Area

- Unique, low-cost, quick-turnaround fluid flow tests
- Turbine, inducer, pump, and nozzle test facilities



Stennis Space Center

- LOX/RP-1 engine systems testing
- LOX/RP-1 large component testing
- Stage testing



Component Development Area

- Unique propulsion system component technology assessment
- Focused on valve, regulator, solenoid, and seal development



History of LOX/RP-1 Propulsion

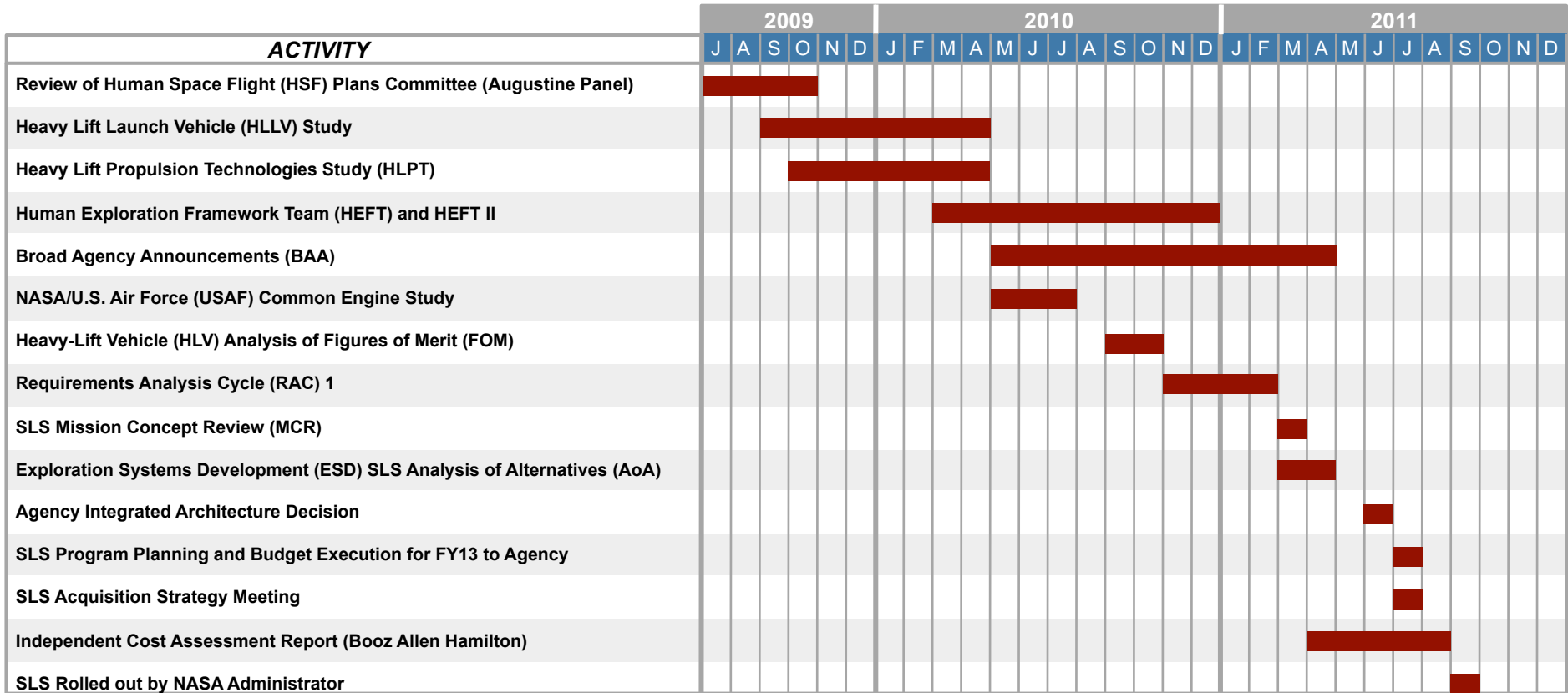
Recent F-1 Disassembly



Prepares Government and Industry Workforce for SLS Advanced Booster NRA



Studies & Activities Leading to the SLS Decision

Engineering and Business Analyses Validated SLS Architecture Selected by the Agency

NASA Authorization Act of 2010



- ◆ **The Congress passed and the President signed the National Aeronautics and Space Administration Authorization Act of 2010.**
 - Bipartisan support for human exploration **beyond low-Earth orbit (LEO)**
- ◆ **The Law authorizes:**
 - Extension of the International Space Station (ISS) until at least 2020
 - Strong support for a commercial space transportation industry
 - **Development of Orion Multi-Purpose Crew Vehicle (MPCV) and heavy lift launch capabilities**
 - A “flexible path” approach to space exploration, opening up vast opportunities including near-Earth asteroids and Mars
 - New space technology investments to increase the capabilities **beyond Earth orbit (BEO)**

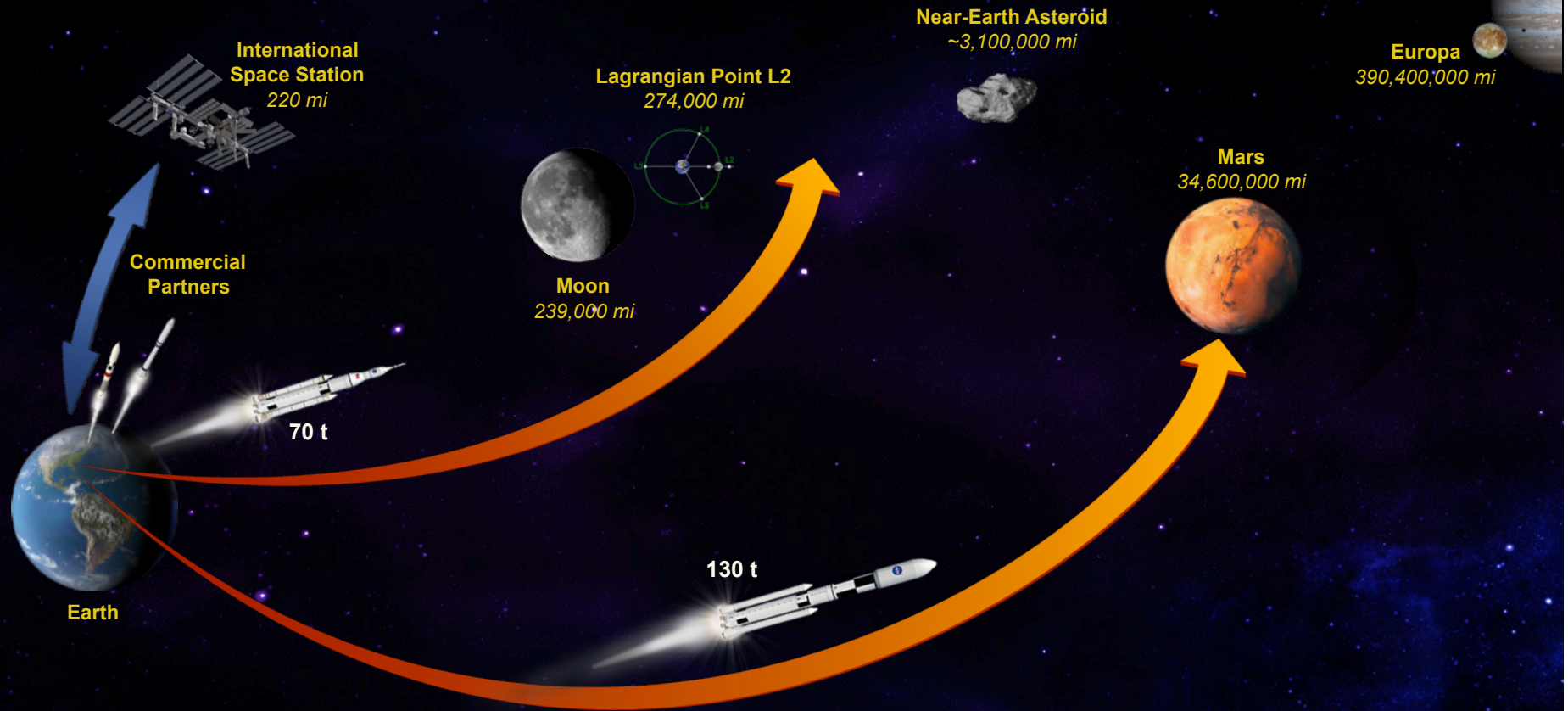


This rocket is key to implementing the plan laid out by President Obama and Congress in the bipartisan 2010 NASA Authorization Act.

*— NASA Administrator Charles Bolden
September 14, 2011*



The Future of Exploration



*The Space Launch System [will] be the **backbone** of its manned spaceflight program for decades. It [will] be the most **powerful** rocket in NASA's history...and puts NASA on a more **sustainable** path to continue our tradition of **innovative** space exploration.*

President Obama's Accomplishments for NASA
May 22, 2012

SLS Driving Objectives



◆ Safe

- Human-rated to provide safe and reliable systems
- Protecting the public, NASA workforce, high-value equipment and property, and the environment from potential harm

◆ Affordable

- Maximum use of common elements and existing assets, infrastructure, and workforce
- Constrained budget environment
- Competitive opportunities for affordability on-ramps

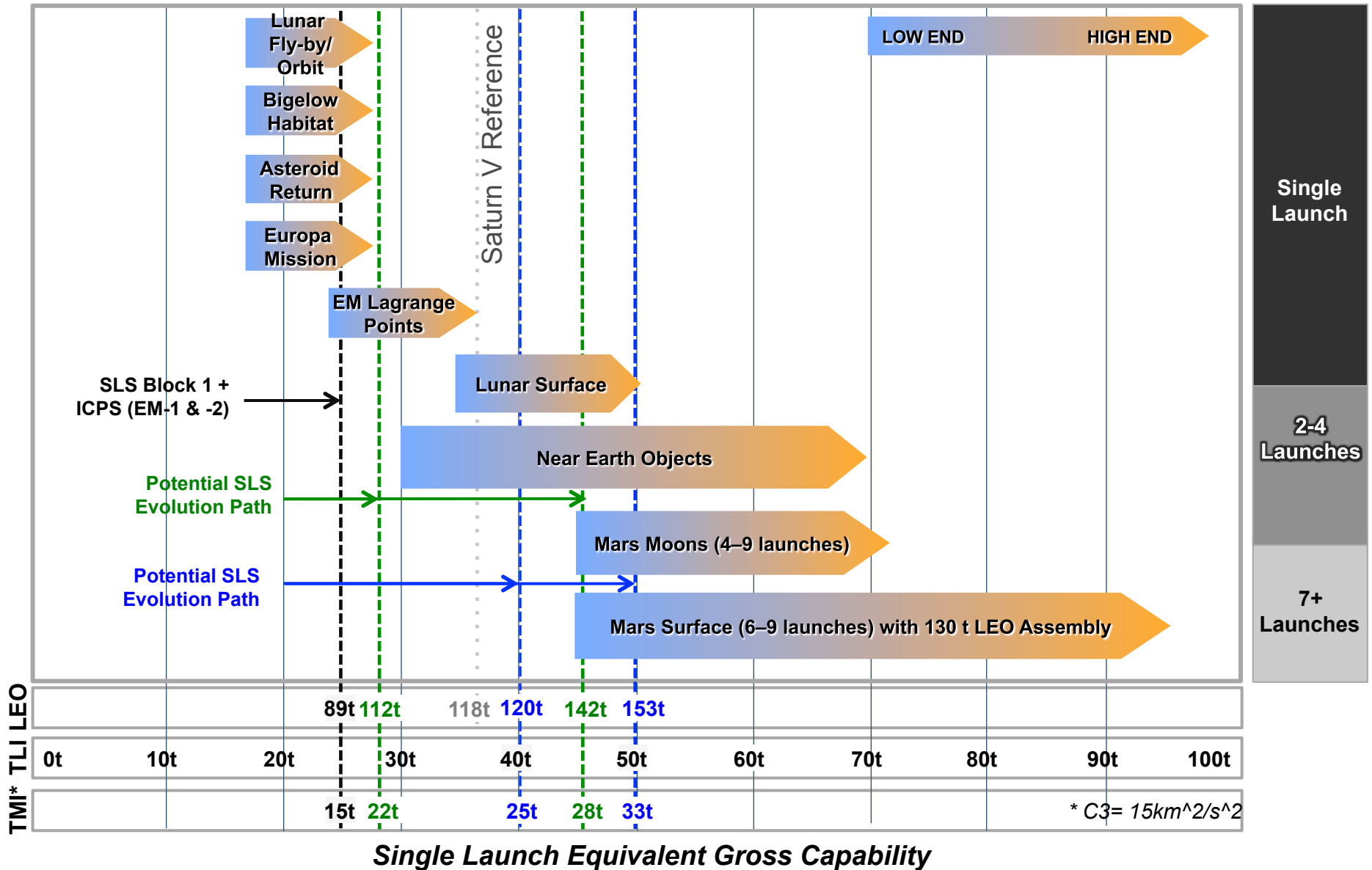
◆ Sustainable

- Initial capability: 70 metric tons (t), 2017–2021
 - Serves as primary transportation for Orion and human exploration missions
- Evolved capability: 105 t and 130 t, post-2021
 - Offers large volume for science missions and payloads
 - Reduces trip times to get science results faster
 - Minimizes risk of radiation exposure and orbital debris impacts

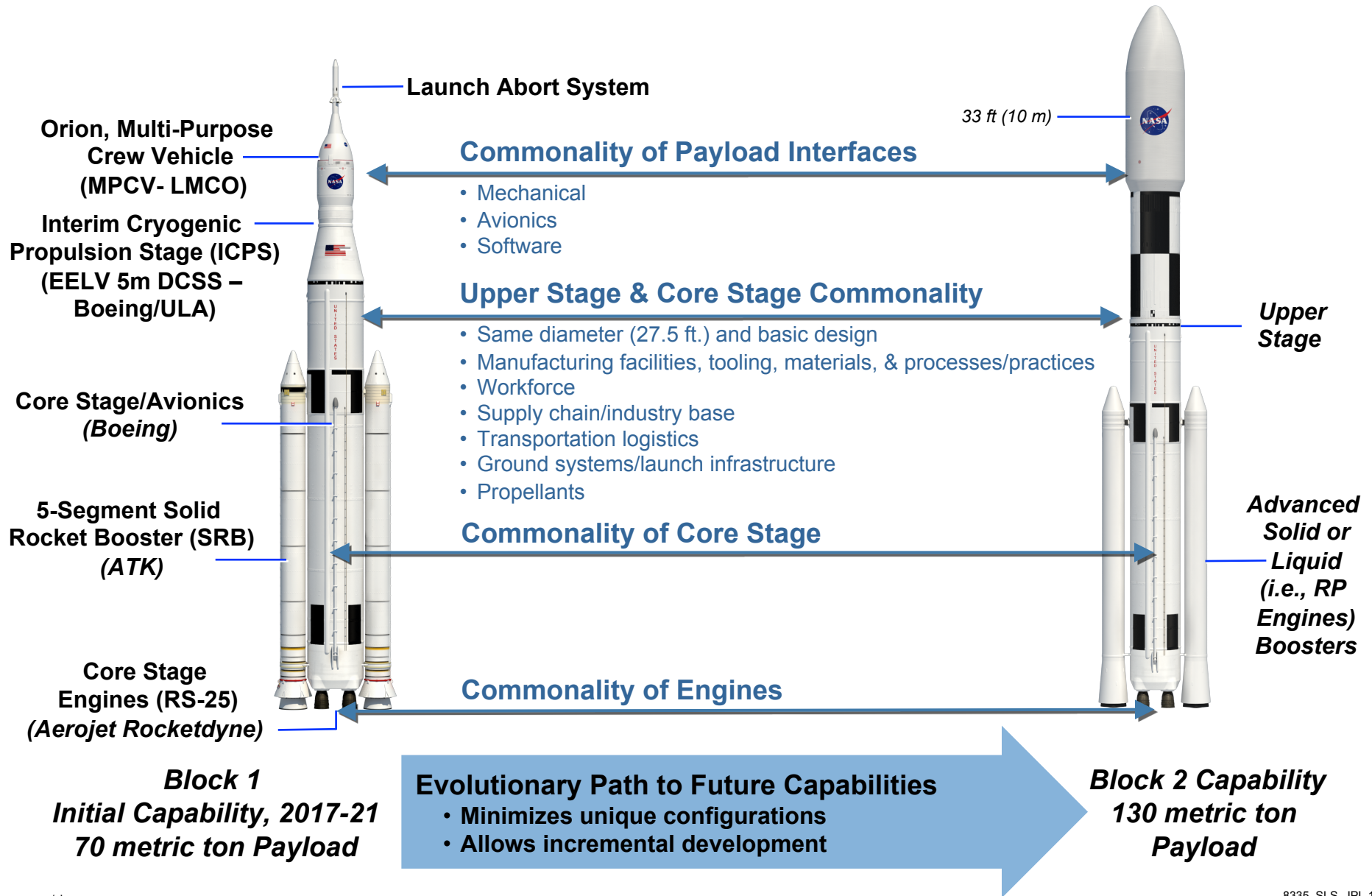


Powerful, Versatile, Evolvable

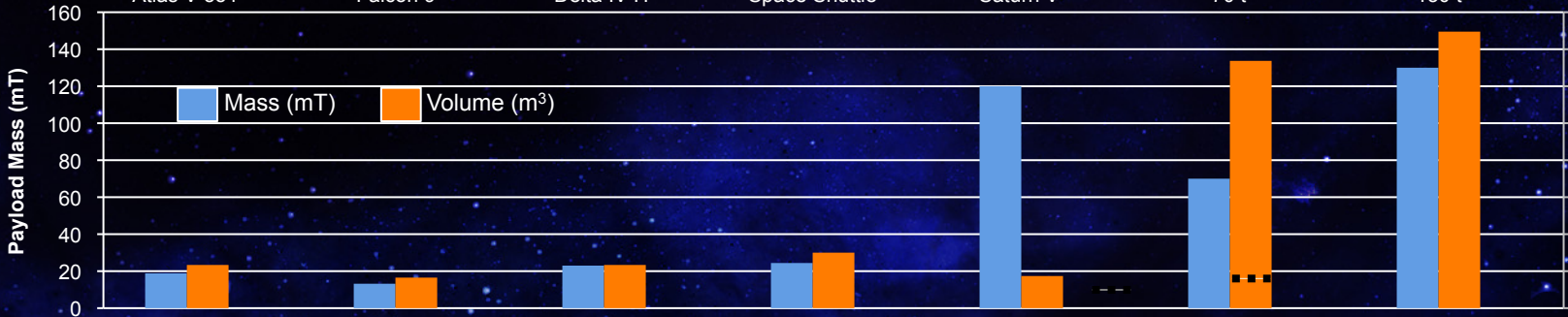
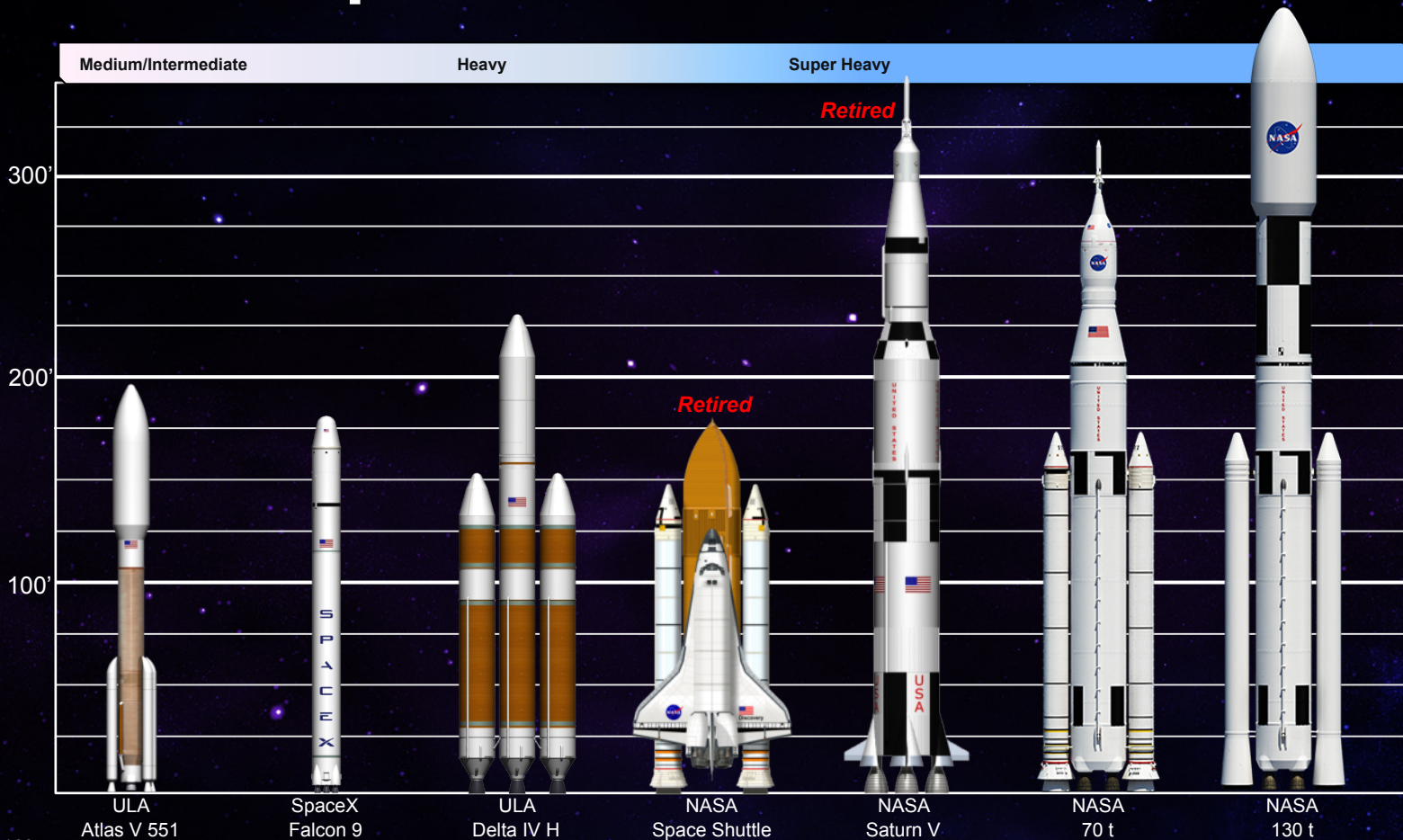
Potential SLS Mission Capture and Evolution



SLS Block Commonality



Most Capable U.S. Launch Vehicle



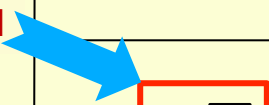
As of May 2, 2013

The Road to First Flight in 2017



NASA Life Cycle Phases	Approval for Formulation ▼	FORMULATION			Approval for Implementation ▼	IMPLEMENTATION		
Program Life Cycle Phases	Pre-Phase A: Concept Studies	Phase A: Concept & Technology Development	Phase B: Preliminary Design & Technology Completion	Phase C: Final Design & Fabrication	Phase D: System Assembly, Int. & Test, Launch & Checkout	Phase E: Operations & Sustainment	Phase F: Closeout	
Program Life Cycle Gates and Major Events	Key Decision Point A ▼ ✓	KDP B ▼ ✓	KDP C ▼	KDP D ▼	KDP E ▼	KDP F ▼		
				EFT-1 Launch ▼	EM-1 Launch ▼	EM-2 Launch ▼		
Human Space Flight Project Reviews	MCR ▼ ✓	SRR/SDR ▼ ✓	PDR ▼	CDR ▼	SR ▼	FRR ▼		
	2011	2012	2013	2015	2016	2017	2021	

FOCUSED ON



*[A] monumental effort ... has gone into this Program....
I don't think anyone would have thought in September [2011] that this Program might be this far so fast.*

CDR: Critical Design Review	MCR: Mission Concept Review
EM: Exploration Mission	PDR: Preliminary Design Review
EFT: Exploration Flight Test	SIR: System Integration Review
FRR: Flight Readiness Review	SDR: System Definition Review
KDP: Key Decision Point	SRR: System Requirements Review

LeRoy Cain, Chair
Standing Review Board
June 29, 2012

A National Infrastructure Asset



For Beyond-Earth Orbit Exploration

2017

www.nasa.gov/sls