

Label-free Detection of Cardiac Troponin-I using Carbon Nanofiber based Nanoelectrode Arrays

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A sensor platform based on vertically aligned carbon nanofibers (CNFs) has been developed. Their inherent nanometer scale, high conductivity, wide potential window, good biocompatibility and well-defined surface chemistry make them ideal candidates as biosensor electrodes. A carbon nanofiber (CNF) multiplexed array has been fabricated with 9 sensing pads, each containing 40,000 carbon nanofibers as nanoelectrodes. Here, we report the use of vertically aligned CNF nanoelectrodes for the detection of cardiac Troponin-I for the early diagnosis of myocardial infarction. Antibody, anti-troponin, probe immobilization and subsequent binding to human cardiac troponin-I were characterized using electrochemical impedance spectroscopy and cyclic voltammetry techniques. Each step of the modification process resulted in changes in electrical capacitance or resistance to charge transfer due to the changes at the electrode surface upon antibody immobilization and binding to the specific antigen. This sensor demonstrates high sensitivity, down to 0.2 ng/mL, and good selectivity making this platform a good candidate for early stage diagnosis of myocardial infarction.



# **Label-free Detection of Cardiac Troponin-I using Carbon Nanofiber based Nanoelectrode Arrays**

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**Moffett Field, CA**

# Biosensor Motivation



## NASA Applications

- Astronaut health monitoring
  - Lab-on-a-chip (DNA, rRNA, ricin, cholesterol, dopamine, serotonin, pH)
- Water Quality monitoring
  - Pathogen detection on ISS and long duration missions
- Planetary exploration
  - Life on other planets

## Outside Applications and Customers

- Medical Diagnostics
  - NIH, DARPA
- Environmental Monitoring
  - EPA, NIH
- Biowarfare agent detection
  - DHS, DARPA
- Food Safety
  - FDA





## Microgravity and Cardiovascular Health

- Fluid Shifts
- Changes in total blood volume
- Changes in heart beat
- Diminished aerobic activity



Need for on-flight diagnostics



## Troponin-I

- biomarker: acute myocardial infarction
- normal levels: 0.4 ng/mL and lower
- risk of heart attack: 2.0 ng/mL and above

# Nanoelectrodes for Sensors

Nanoscale electrodes create a dramatic improvement in signal detection over traditional electrodes for small analyte concentrations

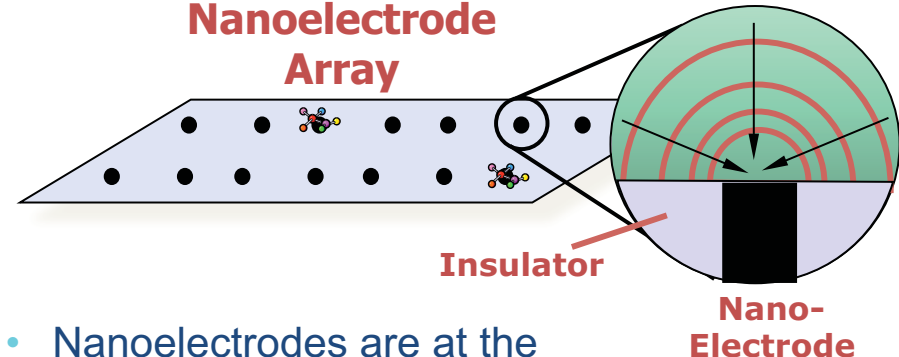
$$\text{Background: } i_n \propto C_d^0 A$$

## Traditional Macroelectrode



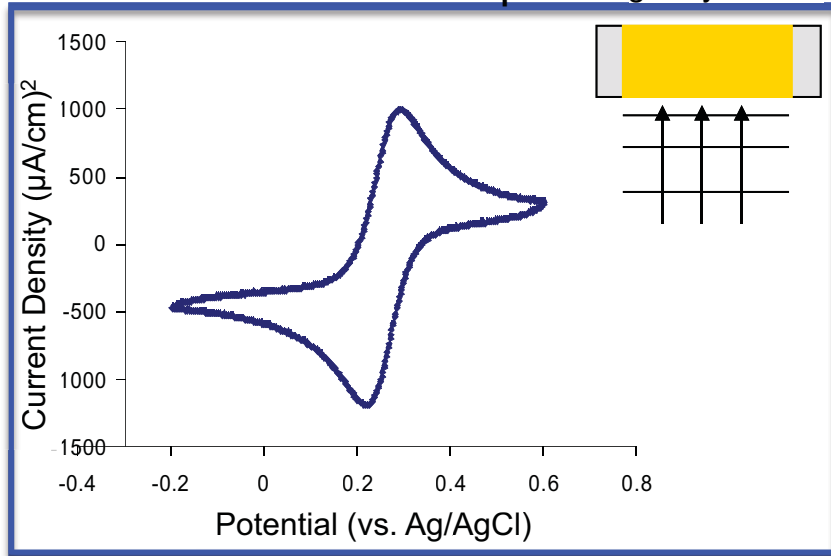
- **Scale difference** between macroelectrode and molecules is tremendous
- **Background noise** on electrode surface is therefore significant
- **Significant amount** of target molecules required

## Nanoelectrode Array



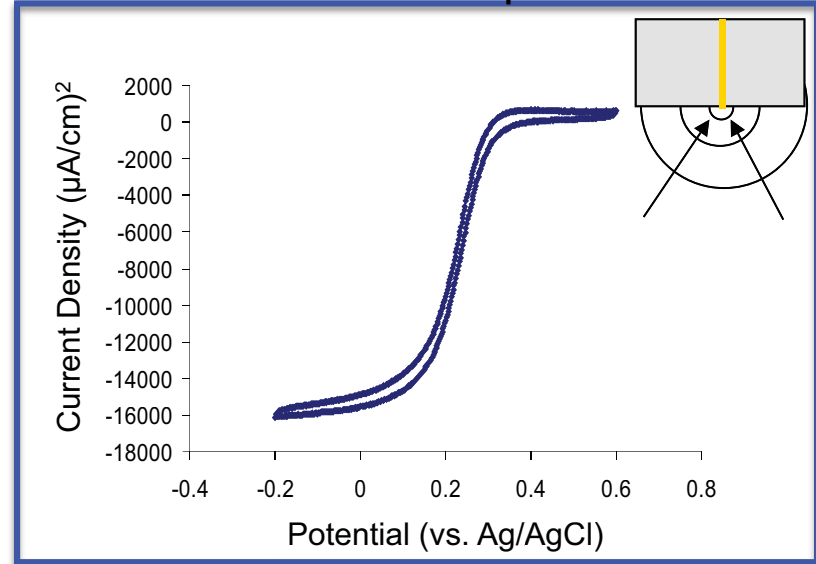
- Nanoelectrodes are at the **scale close to** molecules
- with dramatically **reduced background noise**
- Multiple electrodes results in **magnified signal** and **desired redundance** for statistical reliability.

Critical dimension > 25 $\mu$ m      glassy carbon



Semi-infinite planar linear diffusion

Critical dimension < 25 $\mu$ m      carbon nanofiber



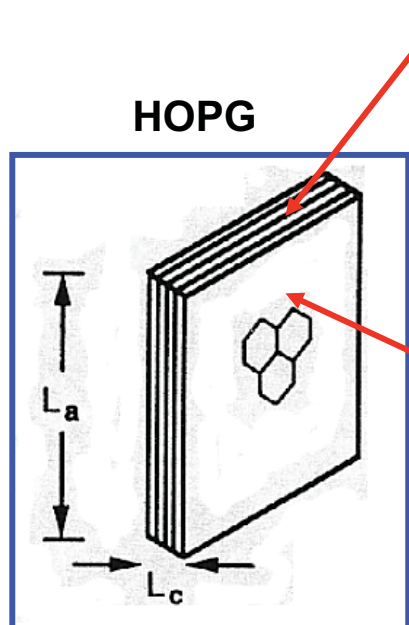
Semi-infinite hemispherical diffusion:  
Current exhibits a steady state  
Diffusion layer is approximately  $6r$

Nanostructured  
Ensemble or Array  
Electrode



- Spatial Resolution: defined by  $r$
- Sensitivity: signal to noise
  - $i_s/i_n \approx nFC_0D_0/r$

# Carbon Nanofibers (CNFs)

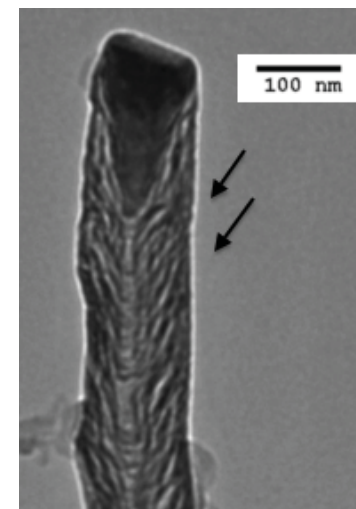
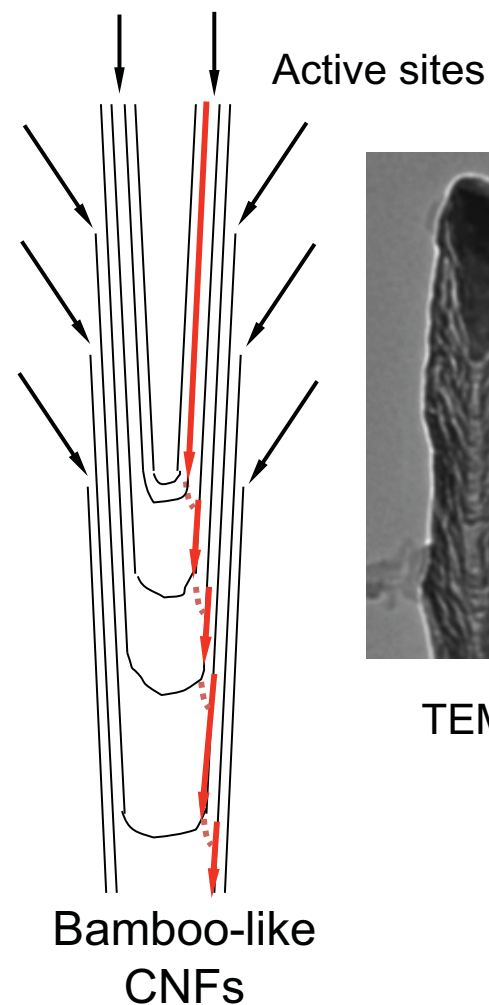


### Edge Plane:

- (1) High electron transfer rate ( $\sim 0.1$  cm/s)
- (2) Very high specific capacitance ( $>60$   $\mu\text{F}/\text{cm}^2$ )

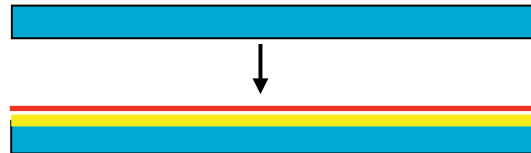
### Basal Plane:

- (1) Low electron transfer rate ( $< 10^{-7}$  cm/s)
- (2) Anomalously low capacitance ( $\sim 1.9$   $\mu\text{F}/\text{cm}^2$ )

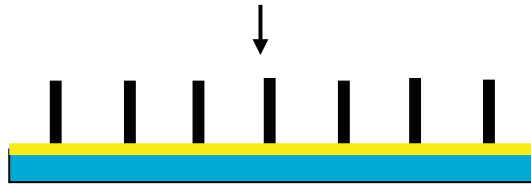


TEM of CNF

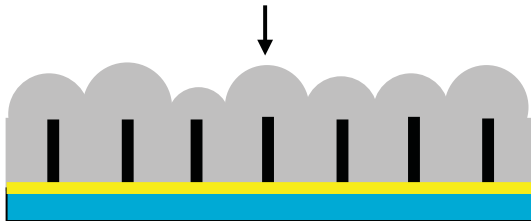
# CNF Array Preparation



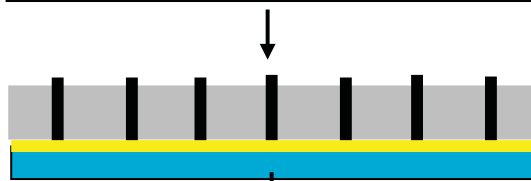
(1) Coat silicon wafer with underlying Cr metal & Ni catalyst metal



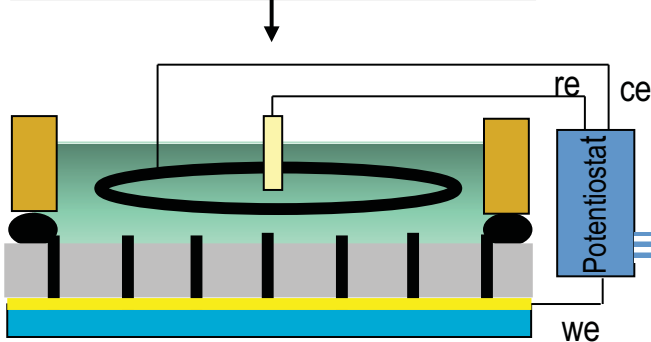
(2) Growth of Vertically Aligned CNF Array by Plasma Enhanced Chemical Vapor Deposition (PECVD)



(2) Dielectric Encapsulation of silicon dioxide by TEOS Chemical Vapor Deposition (TEOS CVD)



(3) Planarization by Chemical Mechanical Polishing (CMP)

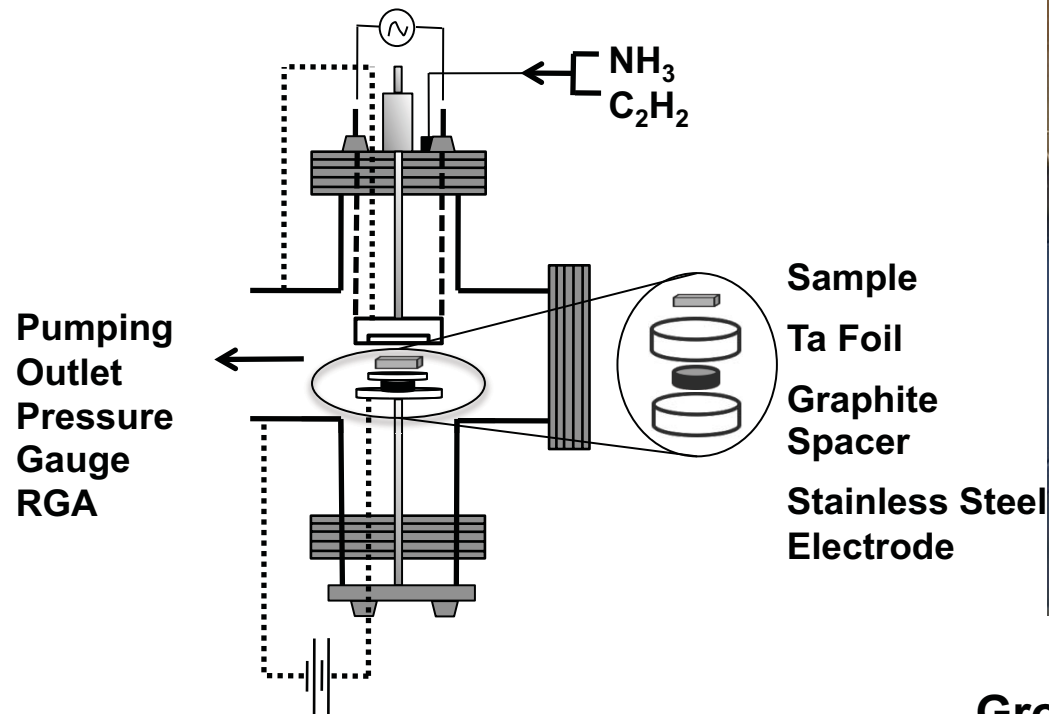


(5) Electrochemical Characterization

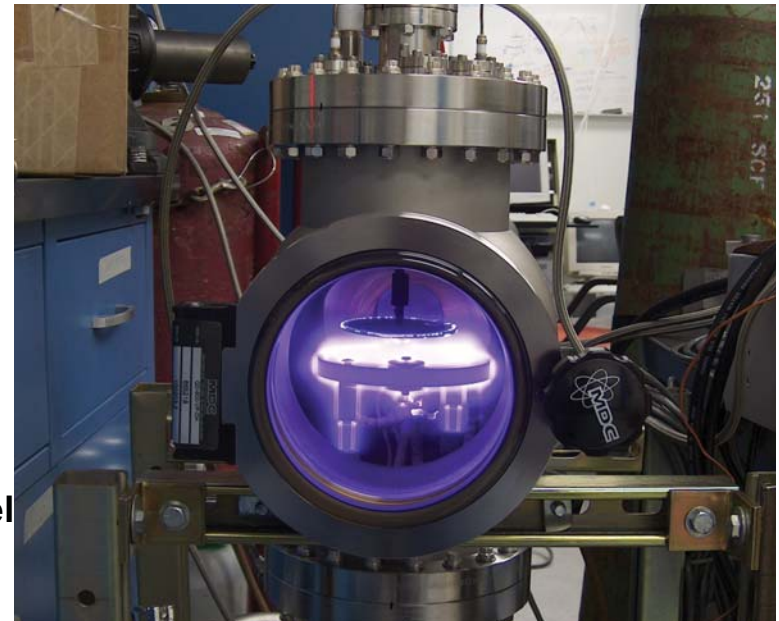


# CNF Growth by Plasma Enhanced Chemical Vapor Deposition (PECVD)

PECVD Reactor Schematic



Custom Built PECVD Reactor

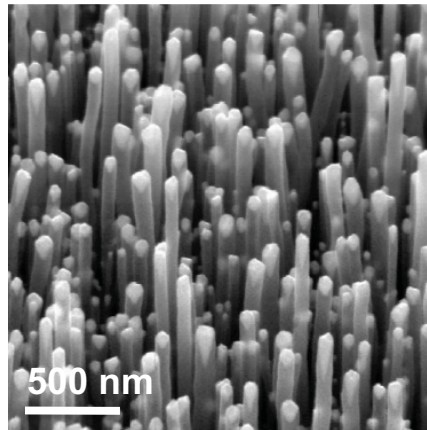


## Growth Process

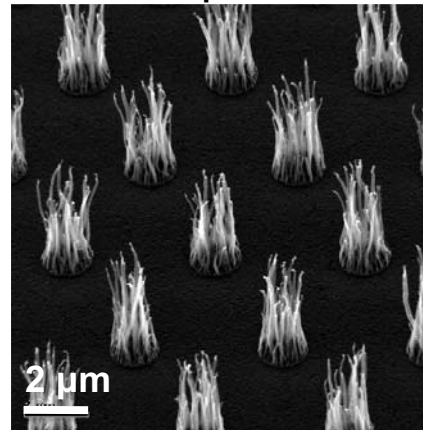
- Heated to 650 C
- Plasma discharge 500 W, 530 V, 0.97 A
- 150 sccm  $\text{NH}_3$ /50 sccm  $\text{C}_2\text{H}_2$ , 5-6 torr
- Growth rate- 1000 nm/min
- Quality is good, alignment is good

# Define CNF Placement by Catalyst Placement

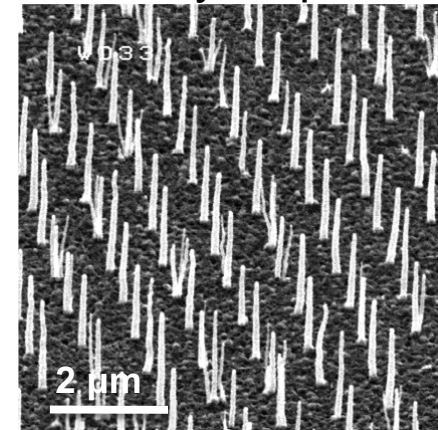
Continuous Layer of Catalyst



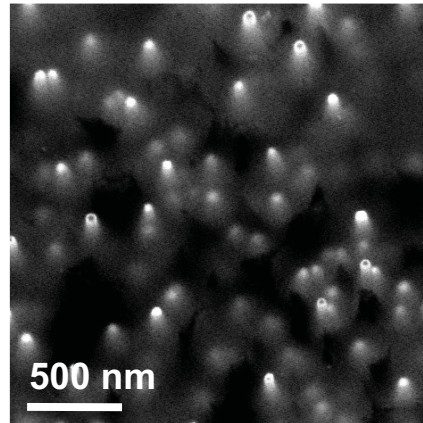
Photolithography Defined Catalyst Spots



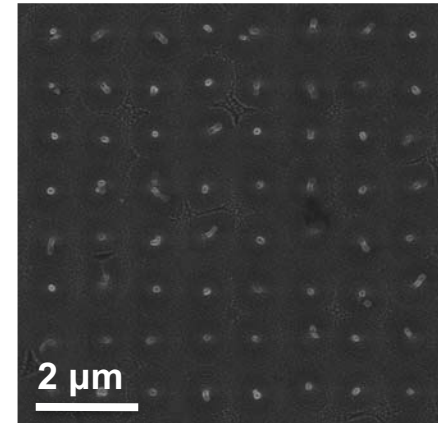
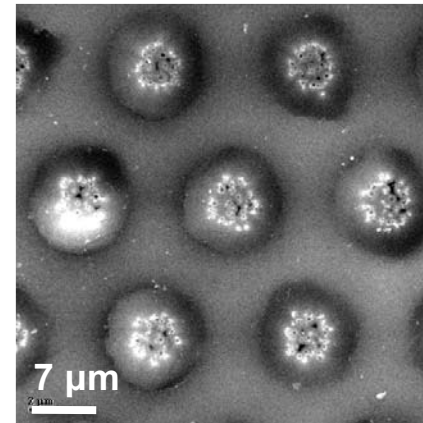
Electron Beam Lithography Defined Catalyst Spots



As Grown CNFs

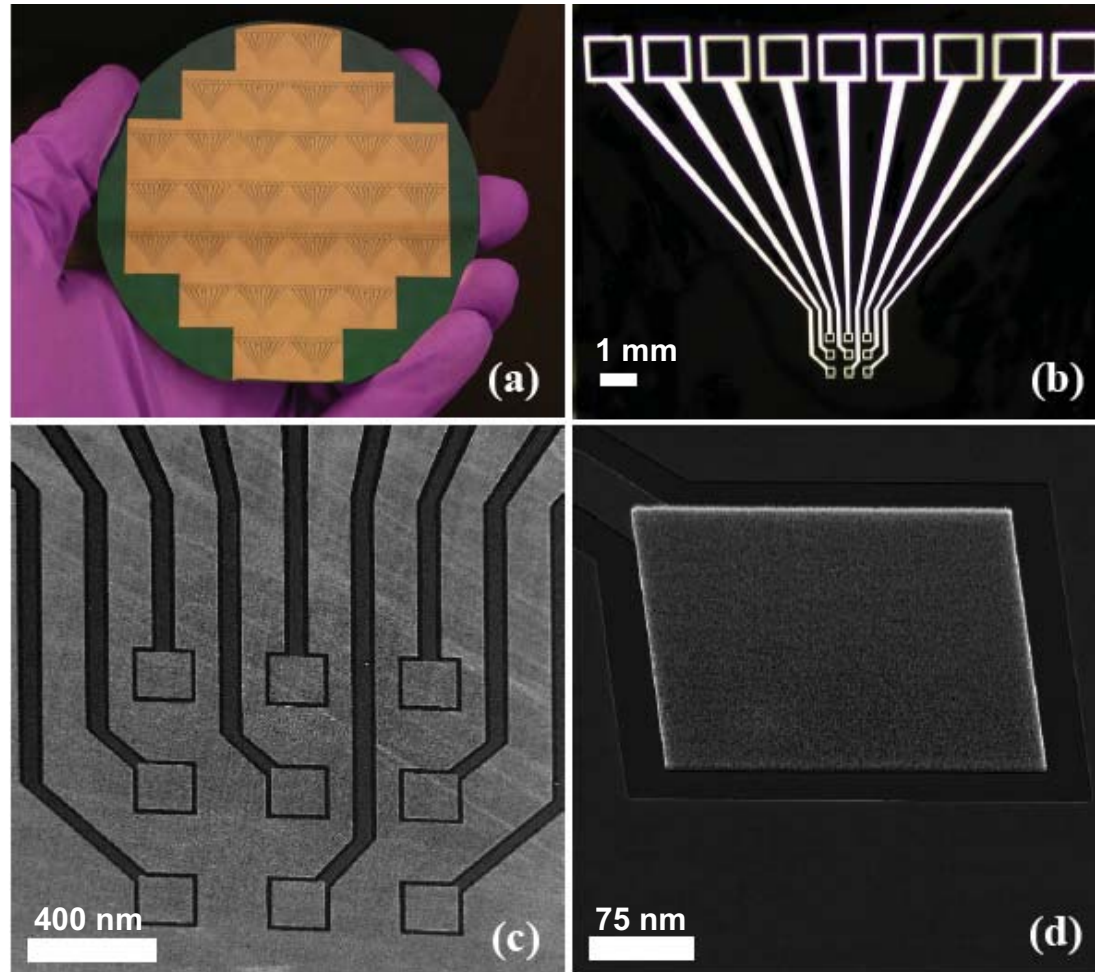


SiO<sub>2</sub> Encapsulated CNFs



# Fabrication of 3x3 Array

30 devices on  
a 4" Si wafer



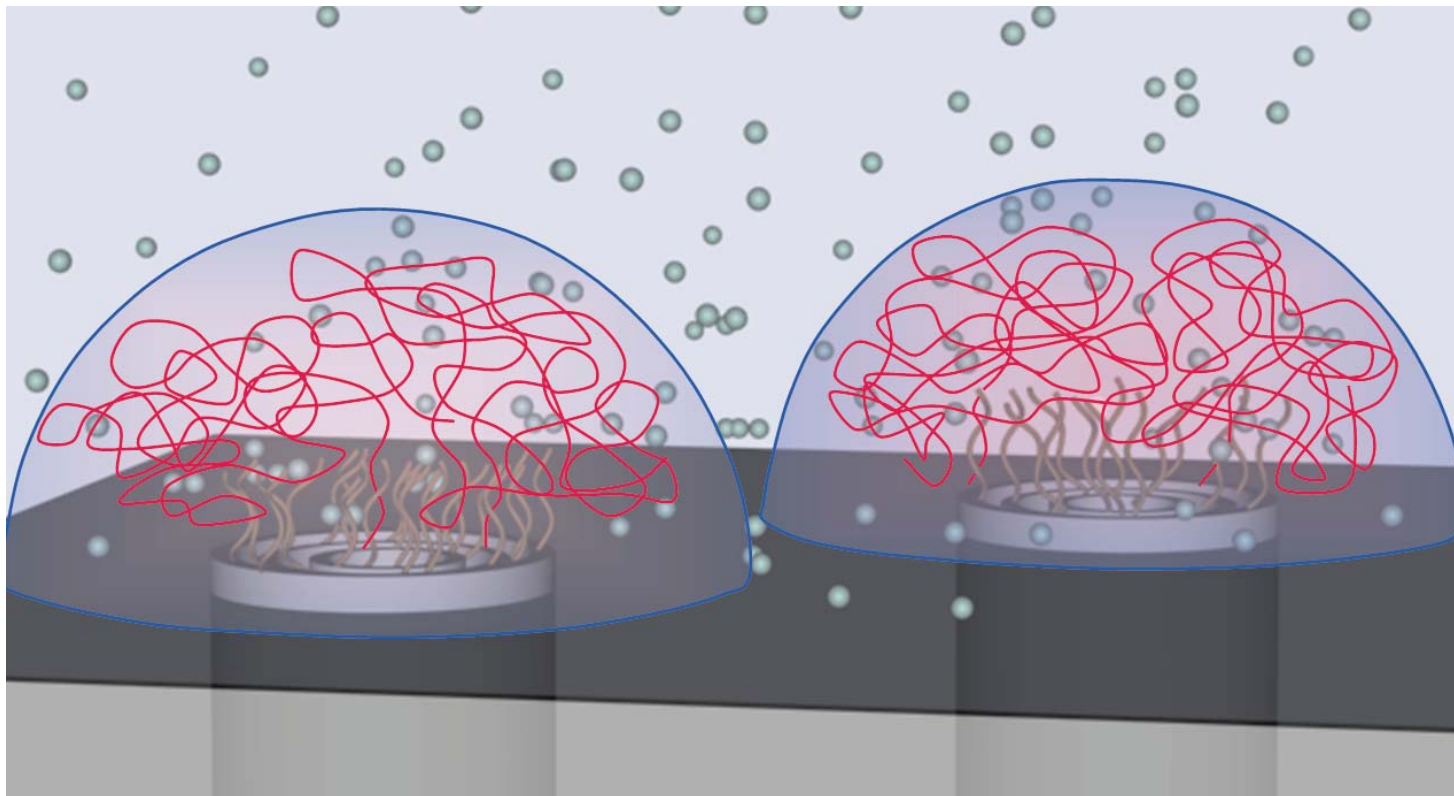
- 200  $\mu\text{m}$  by 200  $\mu\text{m}$  electrode dimensions
- 9 individually addressed electrodes
- potentially 9 different target molecules

# Biosensing Using CNF Array

## Objectives:

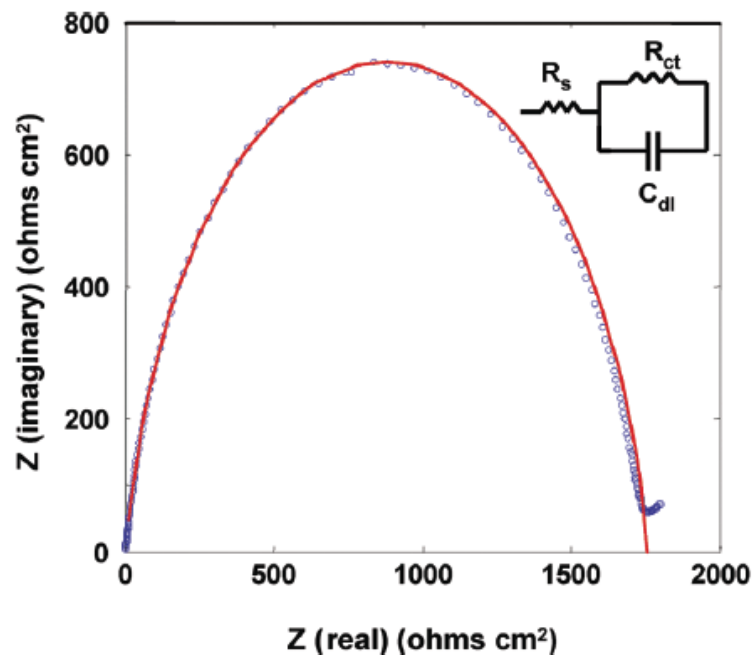
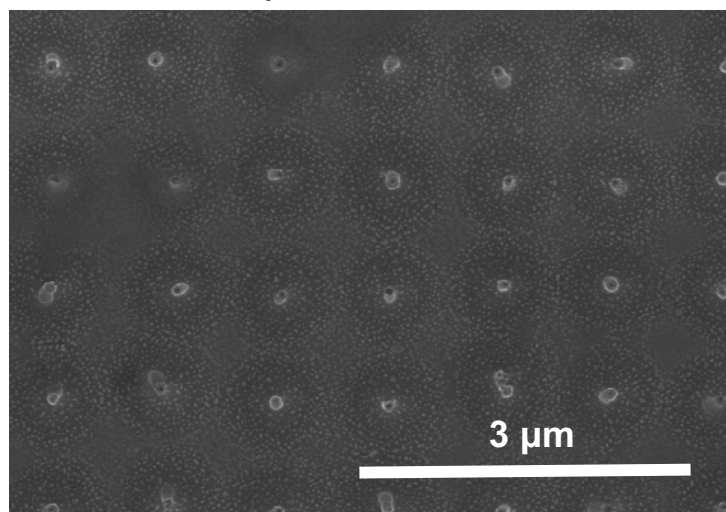
The objective is to test an ultras-small biosensor for:

- 1) point of care diagnostics for astronaut health monitoring



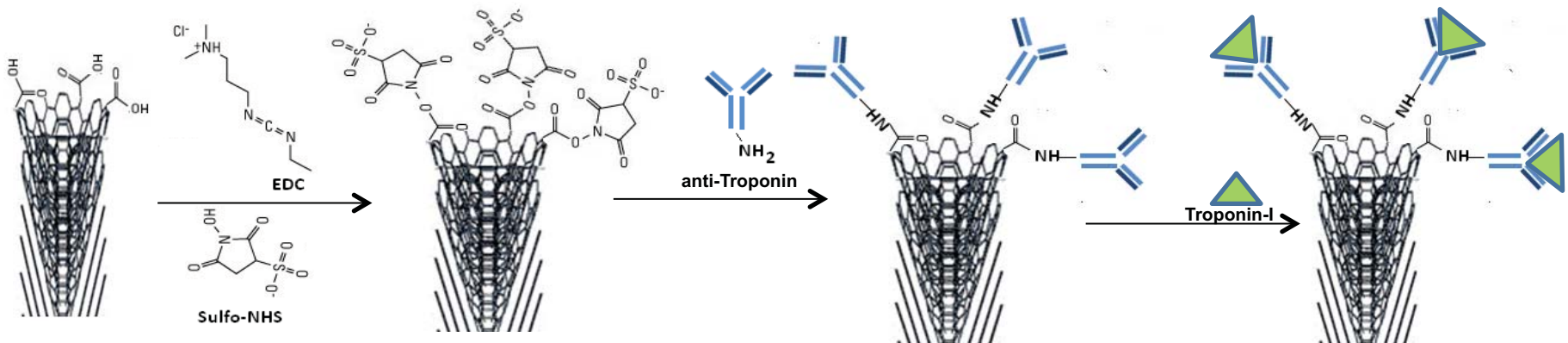
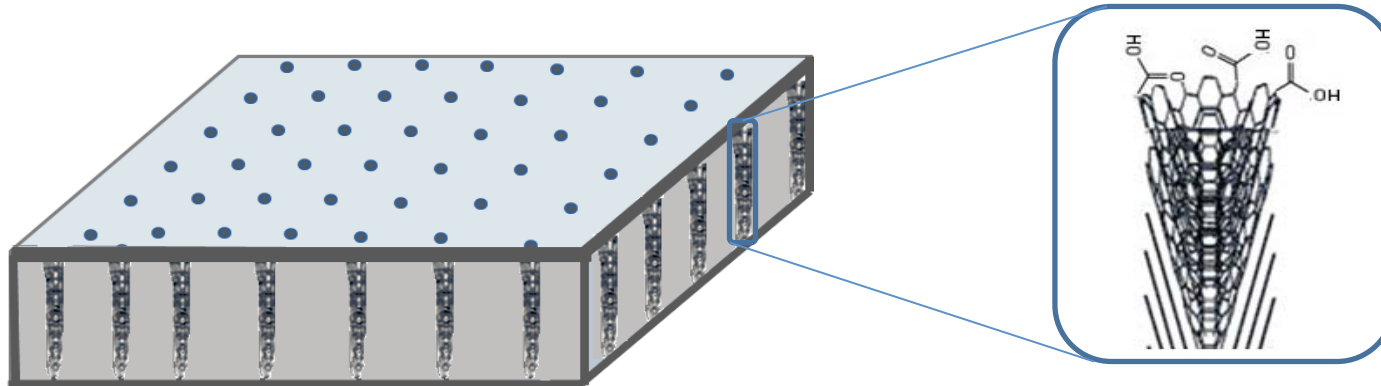
# Electrochemical Impedance Spectroscopy of CNF Electrode

ultralow density CNF



Fitting Parameters	Randomly Grown CNF	CNF (low density)	CNF (ultralow density)
I (A/mm <sup>2</sup> )	7.1 X 10 <sup>-6</sup>	1.8 X 10 <sup>-6</sup>	2.5 X 10 <sup>-7</sup>
R <sub>ct</sub> (KΩ)	N/A	1.8	17.3
CPE (μF)	906	3.3	2.5
n	0.79	0.89	0.91

# Surface Preparation of CNF Electrode

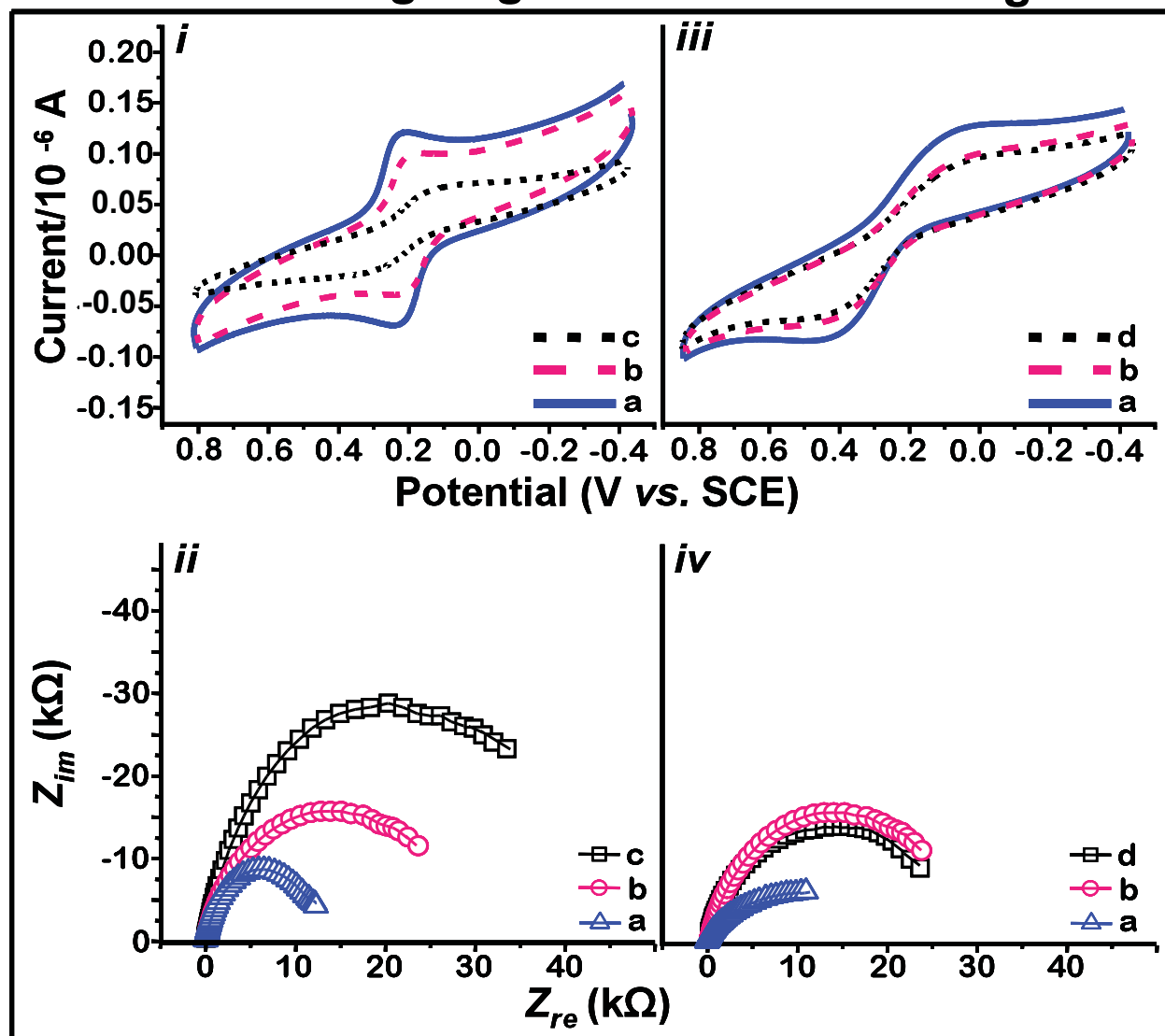


# Troponin-I Detection

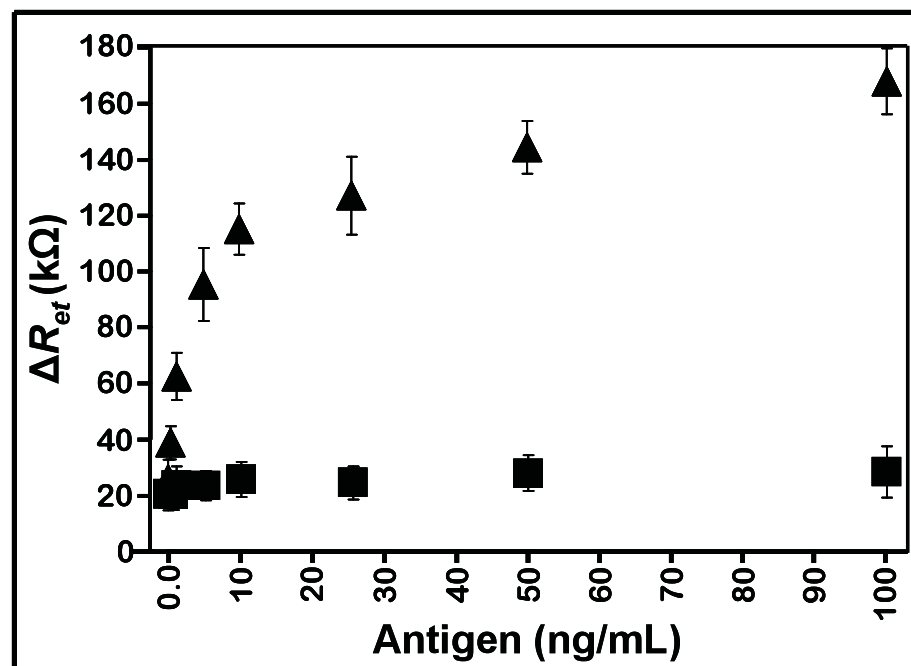
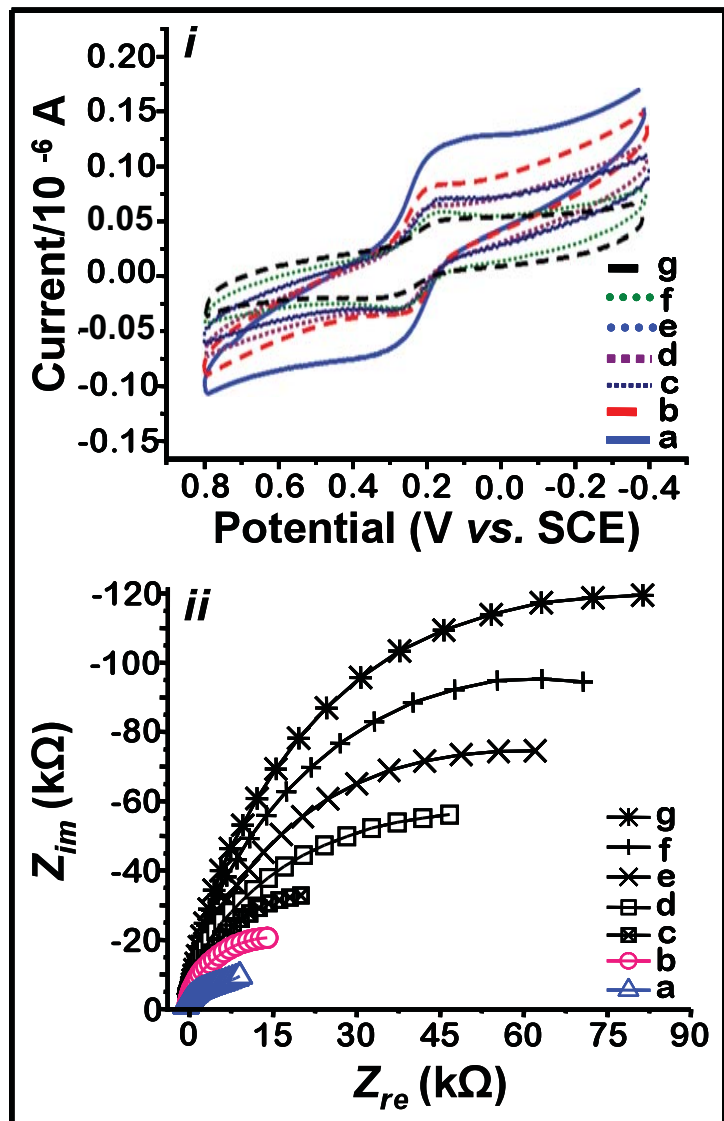
matching target

mismatch target

**Blue:** bare electrode  
**Pink:** with anti-troponin  
**Black:** with anti-troponin and protein



Increase in  $R_{ct}$  observed upon anti-troponin immobilization and matching protein binding



Troponin-I concentration range: 100 ng/mL to 0.25 ng/mL  
 Detection down to 0.25 ng/mL



# Summary

- Carbon nanofibers can be used to as nanoscale electrodes to reduce background noise while maintaining large sampling volume
- Carbon nanofiber nanoelectrode arrays are easily fabricated using standard silicon processing
  - CNF spacing defined by photolithography and e-beam lithography
- Carbon nanofibers have been used as sensitive nanoelectrodes for cyclic voltammetry and electrochemical impedance spectroscopy investigations
- Changes in  $R_{ct}$  are measured after antibody immobilization and protein binding
- Carbon nanofiber nanoelectrode arrays have been used to detect down to 0.25 ng/mL troponin-I



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