ASYMMETRIC DIELECTRIC ELASTOMER COMPOSITE MATERIAL

Inventor: Brian K. Stewart, Hayes, VA (US)
Assignee: The United States of America as represented by the Administrator of the National Aeronautics and Space Administration, Washington, DC (US)

Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 620 days.

Application No.: 12/543,686
Filed: Aug. 19, 2009

Prior Publication Data

U.S. PATENT DOCUMENTS
5,002,651 A * 3/1991 Shaw et al. .............. 204/400

References Cited

ABSTRACT
Embodiments of the invention provide a dielectric elastomer composite material comprising a plurality of elastomer-coated electrodes arranged in an assembly. Embodiments of the invention provide improved force output over prior DEs by producing thinner spacing between electrode surfaces. This is accomplished by coating electrodes directly with uncured elastomer liquid form and then assembling a finished component (which may be termed an actuator) from coated electrode components.

15 Claims, 10 Drawing Sheets
References Cited

U.S. PATENT DOCUMENTS

7,411,331 B2 8/2008 Dubowsky et al.
8,299,352 B2* 10/2012 Pak et al. 136/256


OTHER PUBLICATIONS


* cited by examiner
Another issue with prior DEs is the stress state under which they operate. Elastomers are weak in shear and weak in tension, but have a very high bulk modulus. Prior DE devices load the material in tension and rely on their near incompressibility to convert actuation in one direction to displacement in an orthogonal plane. Unfortunately, this leads the material in tension and accounts for the low displacement forces. Prior DE actuators expand upon activation. For this reason, devices employing them must be designed to provide prestrain prior to the application of electrical charge.

BRIEF SUMMARY

Embodiments of the present invention provide an asymmetric dielectric elastomer (ADE) which is an electronic active material that converts a voltage input to a mechanical force and mechanical displacement output. As compared to prior dielectric elastomer (DE) systems, the material of embodiments of the invention has reduced electrode spacing, which lowers significantly the required operating voltage. In addition, the inclusion of a combination of conducting and/or nonconducting reinforcing fibers greatly enhances the strength of the material, without significant weight penalty.

In one embodiment of the invention, dielectric elastomer composite material comprises a plurality of elastomer-coated electrodes arranged in an assembly. Each of the plurality of elastomer-coated electrodes may comprise an electrically conductive fiber. Each electrically conductive fiber may be individually elastomer-coated prior to being arranged in the assembly. The plurality of elastomer-coated electrodes may be one of (a) twisted together, (b) braided together, or (c) woven together in the assembly.

At least one of the plurality of elastomer-coated electrodes may comprise two or more electrically conductive fibers arranged in a sub-assembly. The two or more electrically conductive fibers arranged in a sub-assembly may be one of (a) twisted together, (b) braided together, or (c) woven together. The sub-assembly may be individually elastomer-coated prior to being arranged in the assembly.

Each of the plurality of elastomer-coated electrodes may comprise an electrically conductive sheet, each sheet comprising opposing planar sides. Each electrically conductive sheet may be individually elastomer-coated prior to being arranged in the assembly, either on (a) one side only or (b) both sides. The elastomer-coated electrodes may be in a stacked arrangement in the assembly.

In addition to the dielectric elastomer composite material, as described above, other aspects of the present invention are directed to corresponding methods of manufacturing a dielectric elastomer composite material.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWING(S)

Having thus described the invention in general terms, reference will now be made to the accompanying drawings, which are not necessarily drawn to scale, and wherein:

FIG. 1 is a simplified cross-sectional view of a dielectric elastomer according to the prior art;

FIGS. 2A and 2B are simplified cross-sectional views of a dielectric elastomer composite material, in accordance with embodiments of the present invention;

FIG. 3 is a perspective view of a compliant conductor of a dielectric elastomer composite material, in accordance with embodiments of the present invention;
FIG. 4 is a perspective view of a compliant conductor of a dielectric elastomer composite material, in accordance with embodiments of the present invention.

In one embodiment of the invention, the dielectric elastomer composite material comprises a plurality of elastomer-coated conductors arranged in an assembly. Each electrically conductive fiber may be individually coated and allowed to partially cure prior to being assembled into a finished component. FIG. 2A is a cross-sectional view of a coated fiber 20. Each coated fiber comprises an electrically conductive fiber 22 coated with uncured elastomer 24. It is possible to use any fiber cross section such as round, square, etc. In one embodiment (such as illustrated in FIG. 2), the fibers may be approximately 500 microns in diameter with an approximately 50 micron elastomer coating thickness, although different fiber diameters and coatings thicknesses may be employed.

In one embodiment of the invention, the dielectric elastomer-coated conductors are positioned such that opposing sides are conductive and may be electrically connected to a bias voltage. FIG. 4 illustrates the conductor 39 therein. A lead 52 remains uncoated and enables a voltage to be applied to the electrode. FIG. 5 illustrates the conductor 50 of FIG. 4 with an elastomer coating 54. Note that the lead 52 remains uncoated.

Additional fibers, woven materials or other such covering can be assembled over the active electrode assembly. These overwrapped materials provide additional stiffness in one or more preferred directions. The actual arrangement of overwrap will determine the output characteristics—unidirectional, bidirectional, axial, transverse, angular—depending upon the type, orientation and cross sectional geometry of the overwrap material(s). In operation, the individual electrodes are attracted to each other by the application of electric charge. The incompressible nature of the elastomer converts the axial displacement of the electrodes to transverse displacement. The overwrap ensures the actuator remains at constant volume, and the elastomer is loaded only in compression. The overwrap then converts the transverse displacement of the matrix to an axial displacement of the fibers. It is through this coupling mechanism that the high bulk modulus of the elastomer is exploited—without significant shear or tensile loading of the elastomer. Tensile stresses are transmitted by the high modulus fibers.

The fibers and thin sheets that comprise the electrodes may be made of any suitable conductive material, such as metal or graphite. The actuators of embodiments of the invention contract upon actuation. This makes their operation more similar to natural muscle than prior DE materials—which expand in the load direction upon actuation.
The Maxwell Stress Tensor between two elastomer-coated conductors is expressed by the following equation:

$$T_{ij} = \varepsilon_0 \varepsilon_r \left[ E_i E_j - \frac{1}{2} \delta_{ij} E^2 \right]$$

in which $\varepsilon_0$ is the relative permittivity of free space; $\varepsilon_r$ is the relative permittivity of the dielectric elastomer; $E_i$ and $E_j$ are electric field components in tensor notation; $\delta_{ij}$ is the Kronecker delta; and $E$ is the norm of the electric field components. For elastomer-coated electrodes of embodiments of the invention, there is no requirement for a flat electrode either before or after coating with elastomer. There is no limit to the number of patterns that may be employed. The pattern of the electrode can be tailored without loss of generality to enhance performance or reliability for a particular application. Two potential patterns of sheet electrodes are shown, but there are numerous other possibilities that could be designed and which are within the scope of this invention.

The overwrap may be comprised of individual fibers, flat tows, or sheet products, and may be made of conductive materials, non-conductive materials, or a combination of conductive and non-conductive materials. Regardless of the alternate embodiments, the purpose of the overwrap is to convert the transverse displacement of the elastomer matrix to tensile stresses while loading the elastomer in a state of hydrostatic pressure.

These assemblies of elastomer-coated electrodes may be operated as sensors by the conversion of mechanical input into an electrical response. Electronically, these assemblies behave as capacitors and may be used in sensing circuits that exploit electrical changes under loading. It is possible to combine sensor function and actuator function in the same device by having separate actuation and sensor regions within a particular cross section. For the sheet actuators, this could be accomplished by having a separate actuator and sensor electrode in the same cross section. In particular, the inner region could be devoted to sensor function, with a separate electrode in the outer region devoted to actuator function. Appropriate shielding to avoid electrical interference could be designed into the same region using a third electrode region.

The unique features of embodiments of the invention include at least the following:

- Actuators may be produced that have higher force output than prior DE materials.
- Actuators may be produced that contract upon actuation. Current DE actuators expand upon actuation.
- Stacked sheet electrodes produce significant axial forces by ensuring the elastomer is loaded in a state of hydrostatic stress, thus exploiting the high bulk modulus of the elastomer.
- Coating electrodes with uncured elastomer, and then assembling electrodes by weaving or stacking allows precise control over electrode spacing which allows lower operating voltages.
- Stacked sheet electrode systems can be optimized to provide preferential actuation characteristics in particular directions.
- Actuators can be coated with various coatings for protection from environmental hazards and contaminants (dust, aerosols, chemicals, UV, etc).
- Sensor and actuator functions can be designed into the same electrode-elastomer system.

Potential commercial applications of embodiments of the invention include: morphing aircraft; active damping; distributed actuator systems; artificial muscle; artificial heart; prosthetics; physical therapy/rehabilitation devices; robotics; biometric devices; displacement/force sensors; and active structures.

The corresponding structures, materials, acts, and equivalents of all means or step plus function elements in the claims below are intended to include any structure, material, or act for performing the function in combination with other claimed elements as specifically claimed. The description of the present invention has been presented for purposes of illustration and description, but is not intended to be exhaustive or limited to the invention in the form disclosed. Many modifications and variations will be apparent to those of ordinary skill in the art without departing from the scope and spirit of the invention. The embodiment was chosen and described in order to best explain the principles of the invention and the practical application, and to enable others of ordinary skill in the art to understand the invention for various embodiments with various modifications as are suited to the particular use contemplated.

What is claimed as new and desired to be secured by Letters Patent of the United States is:

1. A dielectric elastomer composite material comprising: a plurality of elastomer-coated compliant electrodes arranged in an assembly, each of the plurality of elastomer-coated electrodes comprising an electrically conductive fiber, each electrically conductive fiber being individually elastomer-coated prior to being arranged in the assembly, and an overwrap at least partially surrounding the assembly, the overwrap comprising a material selected to resist displacement of the assembly in one or more directions and to convert axial displacement of the plurality of electrodes to transverse displacement.

2. The material of claim 1, wherein at least one of the plurality of elastomer-coated electrodes comprises two or more electrically conductive fibers arranged in a sub-assembly.

3. The material of claim 2, wherein the two or more electrically conductive fibers arranged in a sub-assembly are twisted together.

4. The material of claim 2, wherein the two or more electrically conductive fibers arranged in a sub-assembly are braided together.

5. The material of claim 2, wherein the two or more electrically conductive fibers arranged in a sub-assembly are woven together.

6. The material of claim 1, wherein the plurality of electrically conductive fibers are arranged in a substantially parallel arrangement in the assembly.

7. A dielectric elastomer composite material comprising: a plurality of elastomer-coated compliant electrodes arranged in a stacked assembly, each of the plurality of elastomer-coated electrodes comprising an electrically conductive sheet, each sheet comprising opposing planar sides, each electrically conductive sheet being individually elastomer-coated on both sides prior to being arranged in the assembly, and an overwrap at least partially surrounding the assembly, the overwrap comprising a material selected to resist displacement of the assembly in one or more directions and to convert axial displacement of the plurality of electrodes to transverse displacement.

8. The material of claim 7, wherein each of the plurality of electrically conductive sheets comprise an electrical lead, and
wherein each of the plurality of electrically conductive sheets is elastomer-coated except the electrical lead.

9. The material of claim 7, wherein each of the plurality of electrically conductive sheets comprise an electrical lead, and wherein alternate ones of the plurality of electrically conductive sheets are arranged in the assembly such that the leads of alternate ones of the plurality of electrically conductive sheets are on opposite ends of the assembly.

10. A dielectric elastomer composite material comprising:
a plurality of elastomer-coated compliant electrodes arranged in a stacked assembly, each of the plurality of elastomer-coated electrodes comprising an electrically conductive sheet, each sheet comprising opposing planar sides, each electrically conductive sheet being individually elastomer-coated on both sides prior to being arranged in the assembly, and an overwrap at least partially surrounding the assembly, the overwrap comprising a material selected to resist displacement of the assembly in one or more directions.

11. The material of claim 10, wherein the overwrap further comprising a material selected to convert axial displacement of the plurality of electrodes to transverse displacement.

12. The material of claim 10, wherein the overwrap further comprising a material selected to convert hydrostatic pressure of the plurality of electrodes to axial displacement.

13. The material of claim 10, wherein the overwrap further comprising a material selected to convert hydrostatic pressure of the plurality of electrodes to transverse displacement.

14. The material of claim 10, wherein each of the plurality of electrically conductive sheets comprise an electrical lead, and wherein each of the plurality of electrically conductive sheets is elastomer-coated except the electrical lead.

15. The material of claim 10, wherein each of the plurality of electrically conductive sheets comprise an electrical lead, and wherein alternate ones of the plurality of electrically conductive sheets are arranged in the assembly such that the leads of alternate ones of the plurality of electrically conductive sheets are on opposite ends of the assembly.