



# “The Benefits of Nuclear Thermal Propulsion (NTP) in an Evolvable Mars Campaign”

presented by

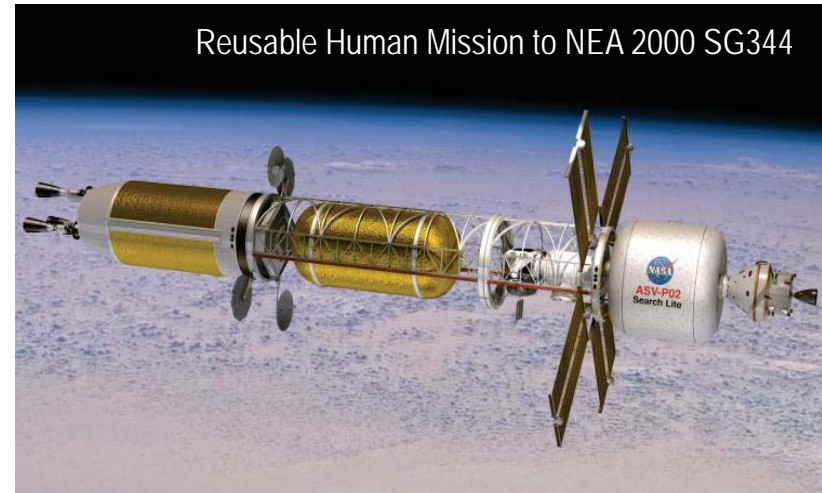
**Stanley K. Borowski** (NASA / GRC)

**David R. McCurdy** (Vantage Partners, LLC at GRC)

at the

**20<sup>th</sup> Advanced Space Propulsion Workshop**

Ohio Aerospace Institute



**November 17 - 19, 2014**

Glenn Research Center

at Lewis Field

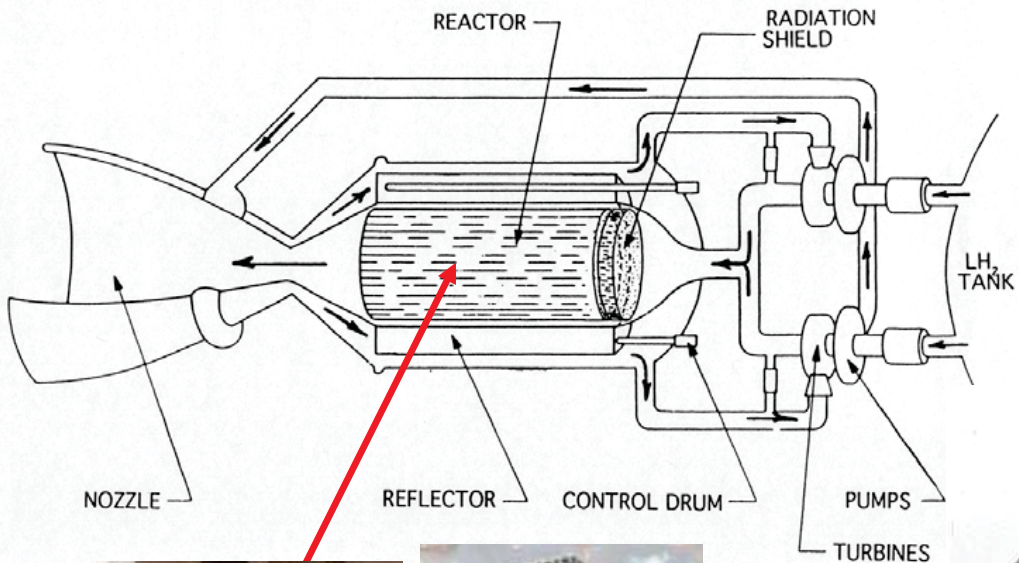




"Propelling Us to New Worlds"

# Nuclear Thermal Rocket (NTR) Concept Illustration (Expander Cycle, Dual LH<sub>2</sub> Turbopumps)

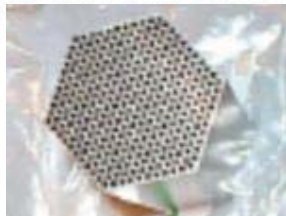
**NTR:** High thrust / high specific impulse (2 x LOX/LH<sub>2</sub> chemical) engine uses high power density fission reactor with enriched uranium fuel as thermal power source. Reactor heat is removed using H<sub>2</sub> propellant which is then exhausted to produce thrust. Conventional chemical engine LH<sub>2</sub> tanks, turbopumps, regenerative nozzles and radiation-cooled skirt extensions used -- **"NTR is next evolutionary step in high performance liquid rocket engines"**



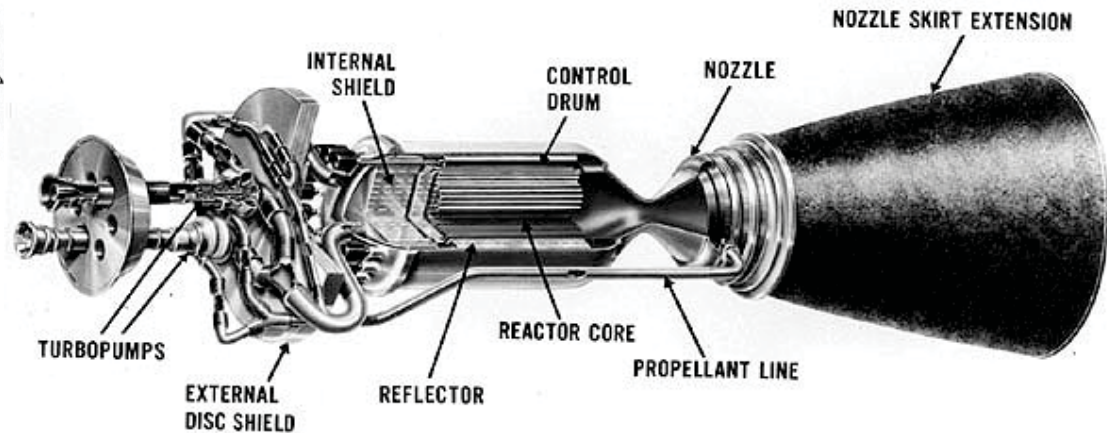
*During his famous Moon-landing speech in May 1961, President John F. Kennedy also called for accelerated development of the NTR saying this technology "gives promise of some day providing a means of even more exciting and ambitious exploration of space, perhaps beyond the Moon, perhaps to the very end of the solar system itself."*



NERVA-derived Composite Fuel



Ceramic Metal (Cermet) Fuel



NTP uses high temperature fuel, produces ~560 MWt (for ~25 klb<sub>f</sub> engine) but operates for ≤ 80 minutes on a round trip mission to Mars (DRA 5.0)





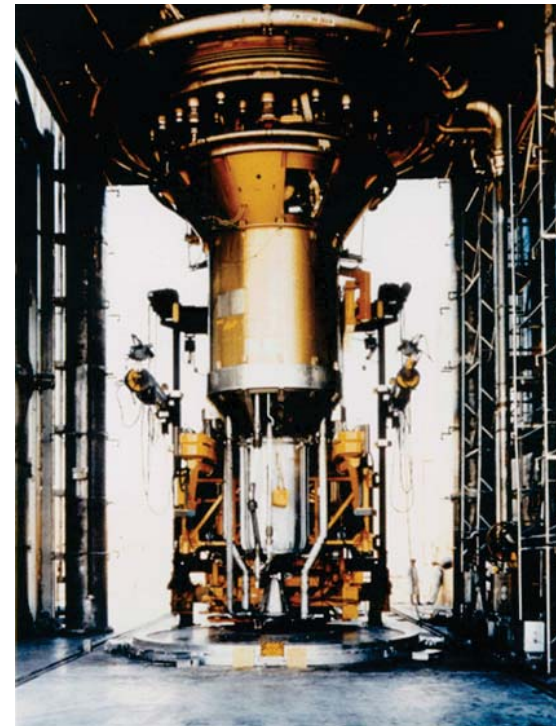
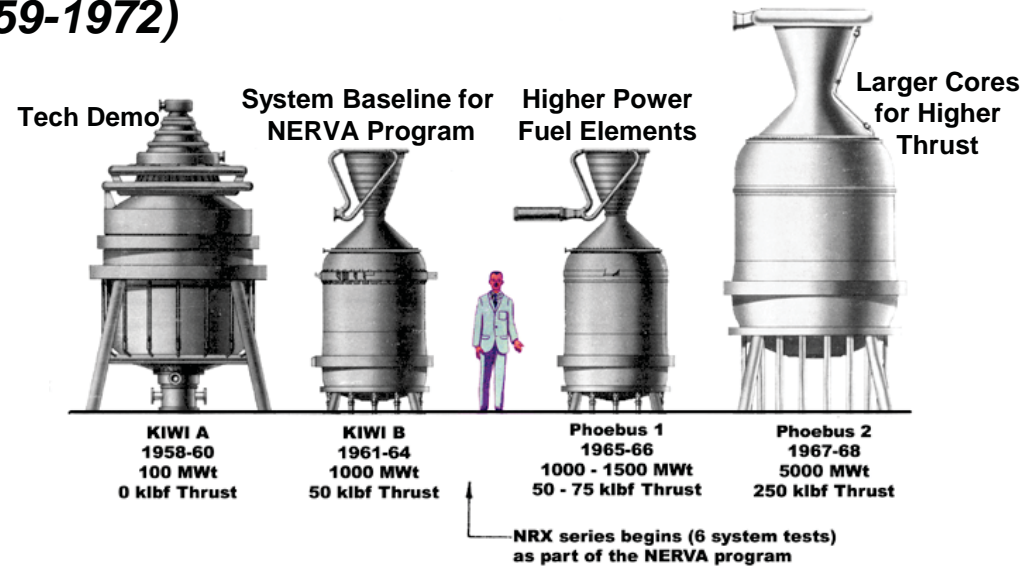
"Propelling Us to New Worlds"

# Rover / NERVA\* Program Summary (1959-1972)

The smallest engine tested, the 25 klb<sub>f</sub> "Pewee" engine, is sufficient for human Mars missions when used in a clustered arrangement of 3 – 4 engines

- 20 NTR / reactors designed, built and tested at the Nevada Test Site – "All the requirements for a human mission to Mars were demonstrated"
- Engine sizes tested
  - 25, 50, 75 and 250 klb<sub>f</sub>
- H<sub>2</sub> exit temperatures achieved
  - 2,350-2,550 K (in 25 klb<sub>f</sub> Pewee)
- I<sub>sp</sub> capability
  - 825-850 sec ("hot bleed cycle" tested on NERVA-XE)
  - 850-875 sec ("expander cycle" chosen for NERVA flight engine)
- Burn duration
  - ~ 62 min (50 klb<sub>f</sub> NRX-A6 - single burn)
  - ~ 2 hrs (50 klb<sub>f</sub> NRX-XE: 27 restarts / accumulated burn time)

\* NERVA: Nuclear Engine for Rocket Vehicle Applications



The NERVA Experimental Engine (XE) demonstrated

28 start-up / shut-down cycles during tests in 1969.

at Lewis Field





**Fiscal Year**

2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027
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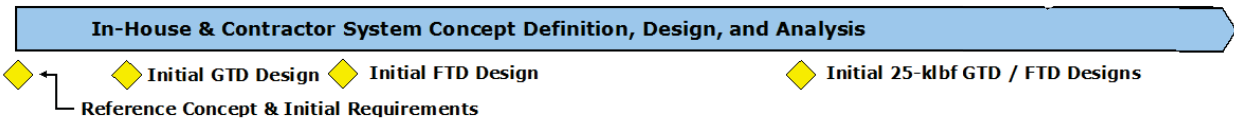
**Key Milestones**



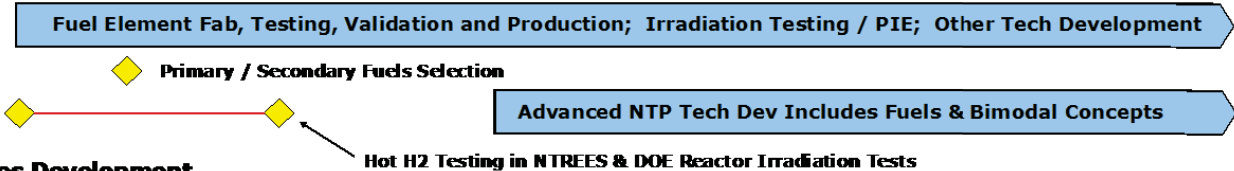
**Notional**

**Foundational Technology Development**

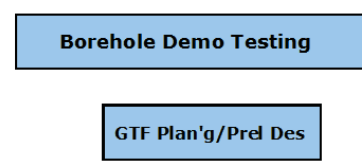
**System Concepts & Requirements Definition / Planning / Engine Modeling & Analysis**



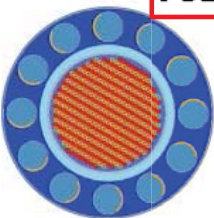
**NTP Technology Development and Demonstrations**



**NTP Test Facilities Development**



**Potential Demos / Mars Flights**  
 2029-30 - Lunar/EM-L2 Flights  
 2031-33 - Mars Cargo Flights  
 2033-35 - Mars Crewed Flights!



SOTA Reactor Core & Engine Modeling



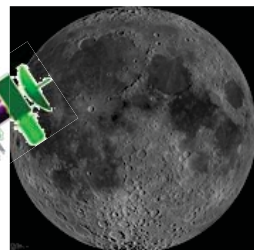
NERVA "Composite" Fuel



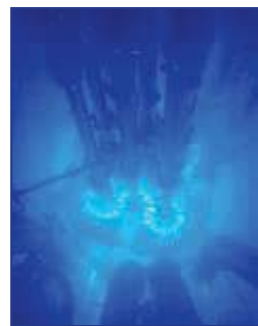
"Cermet" Fuel



"Fuel-Rich" Engine



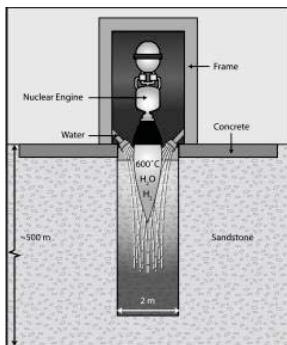
Small NTP Stage for Lunar Flyby Mission



Fuel Element Irradiation Testing in ATR at INL

**Ground & Flight Technology Demonstrators**

**Ground Test Facility (GTF)**



Prel. & Final Design	Construction & Asset Installation	Check-out
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**Test Articles for Ground & Flight**

Detailed Design	Fabrication & Subsys. Assembly	Subsys. Test / Engine Assem.	CDR GTA	CDR FTA
			GTA1	GTA2

Detailed Design	Fabrication & Subsys. Assembly	Subsys. Test / Engine Assem.	FTA
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**GTD** Ground Tech Demo  
**GTA1** Ground Test Article 1  
**GTA2** Ground Test Article 2  
**FTA** Flight Test Article  
**FTD** Flight Tech Demo



NTR Element Environmental Simulator (NTREES)

Affordable SAFE Ground Testing at the Nevada Test Site (NTS)

Glenn Research Center

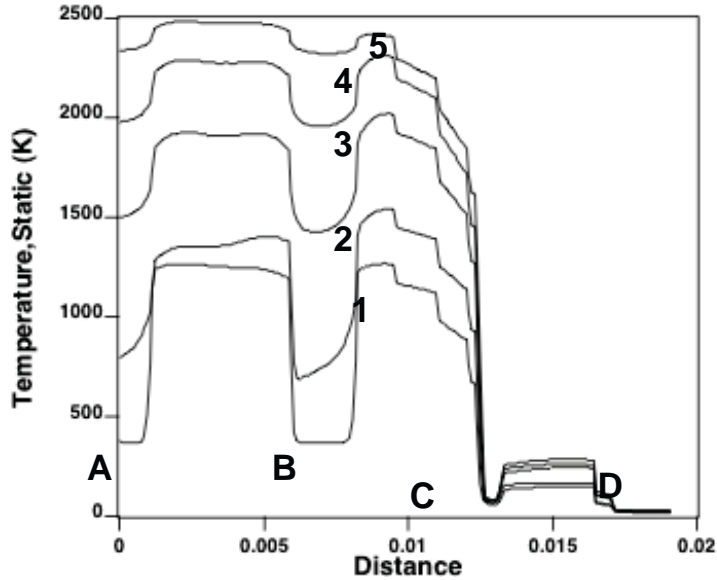
at Lewis Field



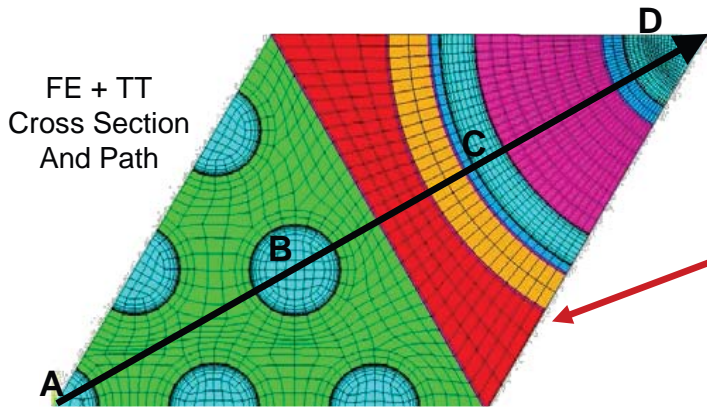


# GRC / ORNL Integrated Neutronics, Multi-Physics & Engine Modeling Approach

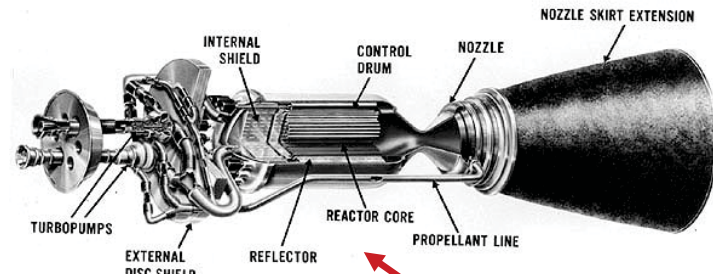
Temperature Distribution Across FE and TT



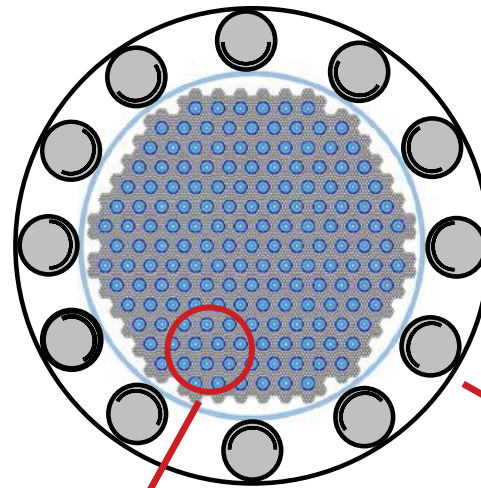
Temperature Distributions at Five Axial Stations (Numbers Indicate Cold to Hot End Stations)



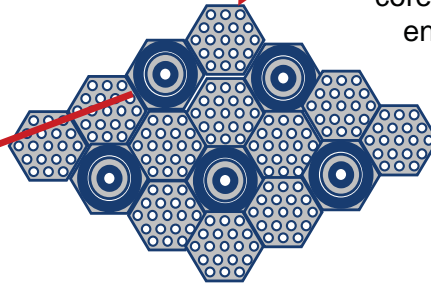
ANSYS Model



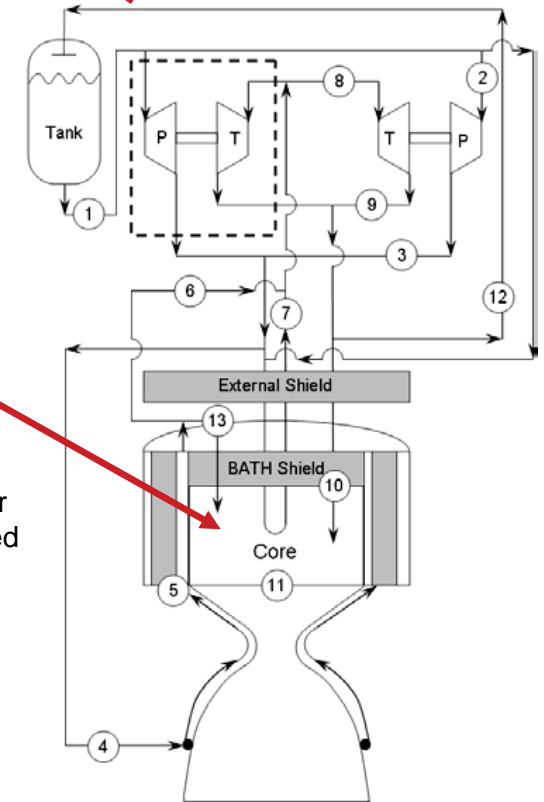
Performance, Size & Mass estimation



MCNP neutronics for core criticality, detailed energy deposition, and control worth



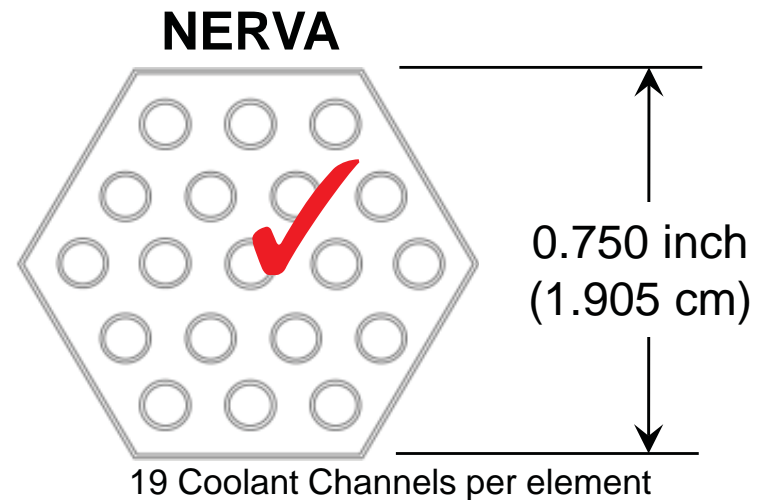
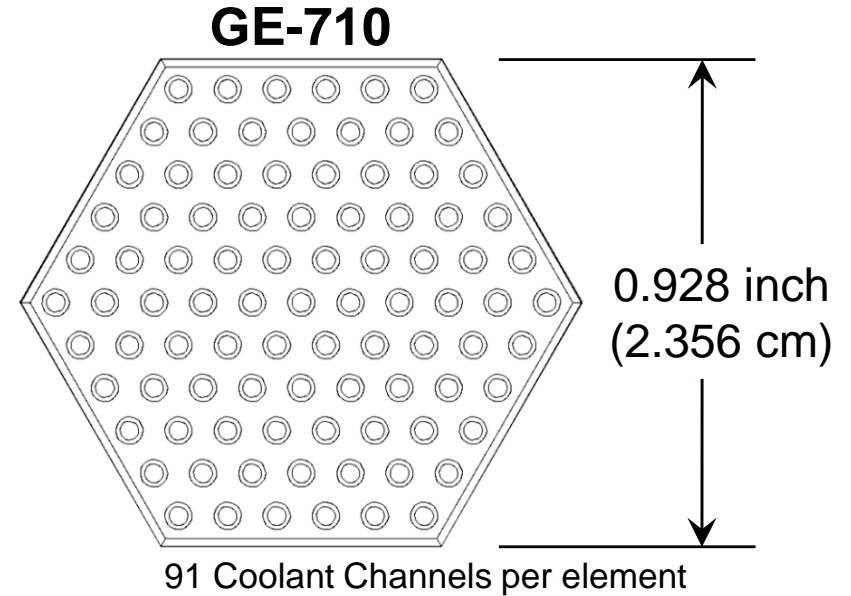
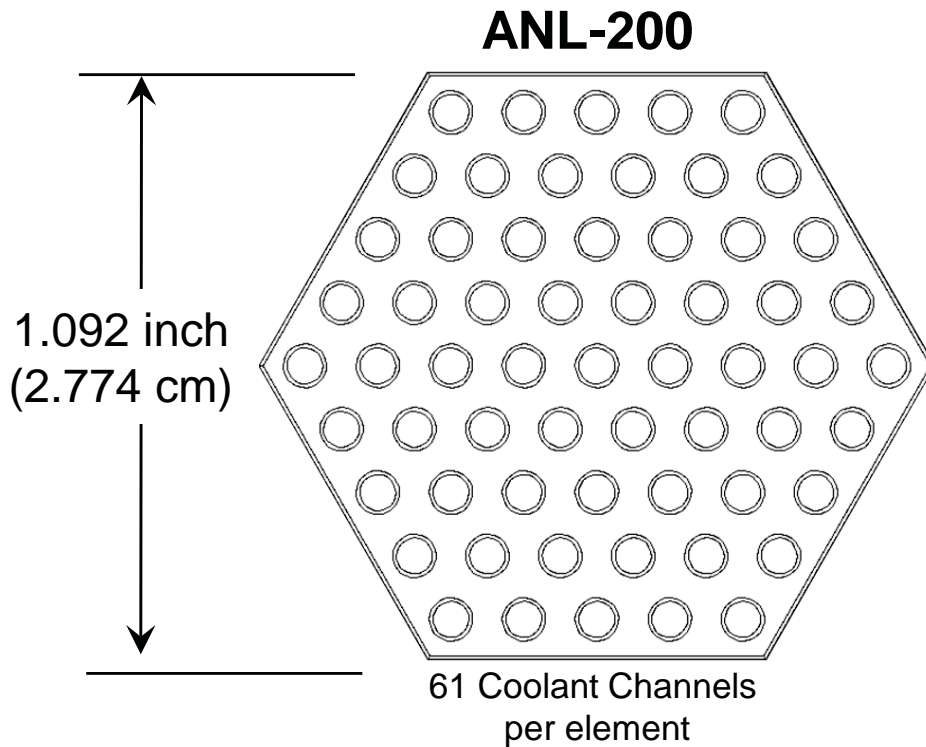
Fuel Element-to-Tie Tube ratio varies with engine thrust level



Nuclear Engine System Simulation (NESS) code has been upgraded to use MCNP-generated data



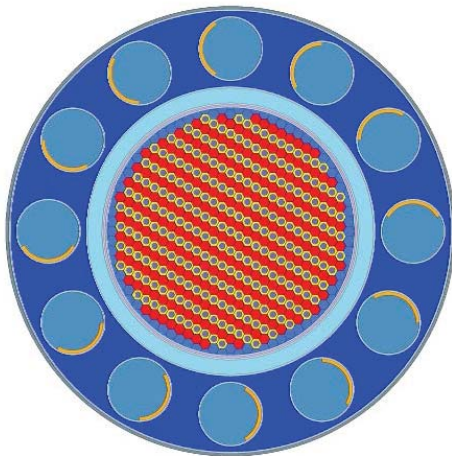
# "Heritage" Fuel Element Size Comparisons (Shown to Relative Scale)



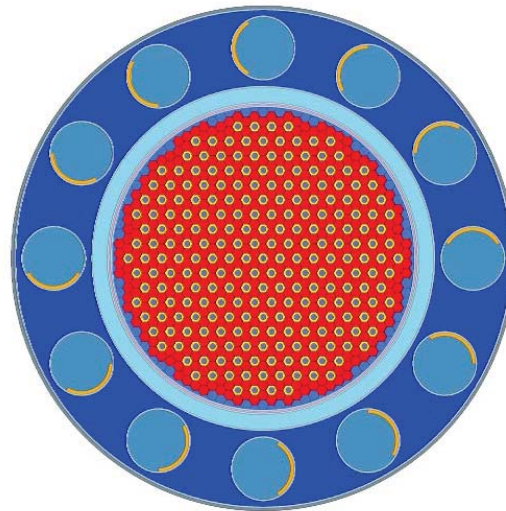
S. K. Borowski et al., "Point of Departure" Designs for Small & Full Size (25 klb<sub>f</sub>) Composite & Cermet Fuel NTR Engines (March 20, 2013)

## Development of a Common Scalable Fuel Element for Ground Testing and Flight Validation

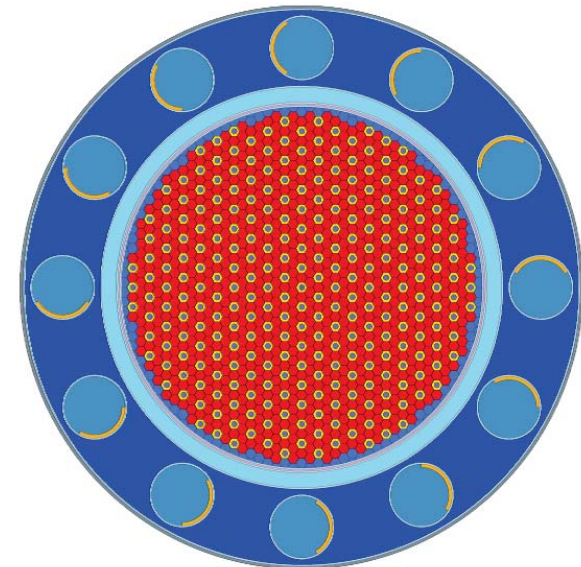
- During the Rover program, a common fuel element / tie tube design was developed and used in the design of the 50 klbf Kiwi-B4E (1964), 75 klbf Phoebus-1B (1967), 250 klbf Phoebus-2A (June 1968), then back down to the 25 klbf Pewee engine (Nov-Dec 1968)
- NASA and DOE are using this same approach: design, build, ground then flight test a small engine using a common fuel element that is scalable to a larger 25 klbf thrust engine needed for human missions



7.5-klbf low thrust engine



16.4-klbf SNRE

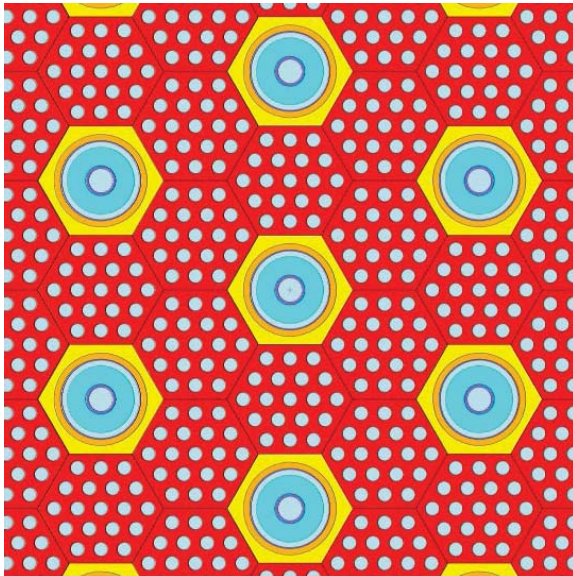


25-klbf "Pewee-class" engine  
(Radial growth option / sparse pattern)

Ref: B. Schnitzler, et al., "Lower Thrust Engine Options Based on the Small Nuclear Rocket Engine Design", AIAA-2011-5846 paper presented at the 47<sup>th</sup> Joint Propulsion Conference, San Diego, CA

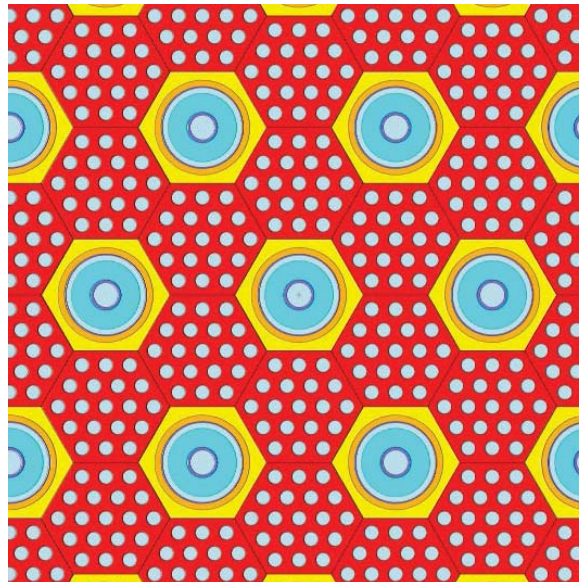
# Fuel Element (FE) – Tie Tube (TT) Arrangements for NERVA-derived NTR Engines

“Sparse” FE – TT Pattern used  
for Large Engines



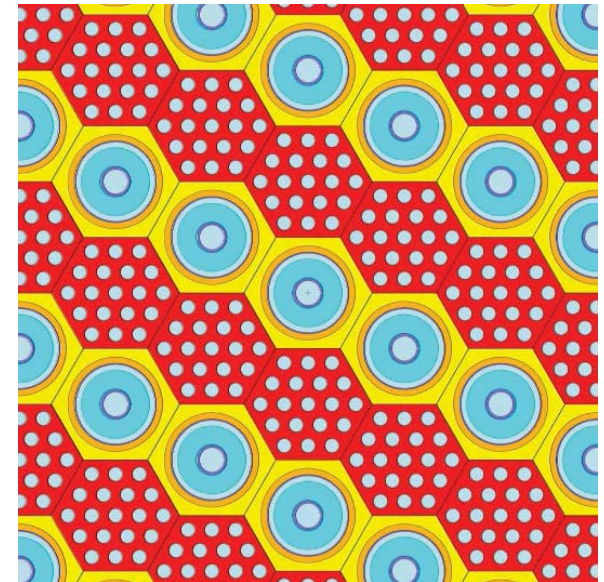
Each FE has 4 adjacent FEs and  
2 adjacent TTs with a FE to TT  
ratio of ~3 to 1

“SNRE” FE – TT Pattern used  
in Small Nuclear Rocket Engine



Each FE has 3 adjacent FEs and  
3 adjacent TTs with a FE to TT  
ratio of ~2 to 1

“Dense” FE – Tie Tube Pattern  
used in Lower Thrust Engines



Each FE has 2 adjacent FEs and  
4 adjacent TTs with a FE to TT  
ratio of ~1 to 1

**NOTE:** An important feature common to both the Sparse and SNRE FE – TT patterns is that each tie tube is surrounded by and provides mechanical support for 6 fuel elements

Ref: B. Schnitzler, et al., “Lower Thrust Engine Options Based on the Small Nuclear Rocket Engine Design”, AIAA-2011-5846



# Performance Characteristics for Small & Full Size NERVA-derived Engine Designs – Composite Fuel

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<u>Performance Characteristic</u>	<u>7,420-lbf Option</u>	<u>SNRE Baseline</u>	<u>Axial Growth Option</u>		<u>Radial Growth Option</u>	
			<u>Nominal</u>	<u>Enhanced</u>	<u>Nominal</u>	<u>Enhanced</u>
<b>Engine System</b>						
Thrust (klb <sub>f</sub> )	7.42	16.4	25.1	25.1	25.1	25.1
Chamber Inlet Temperature (K)	2736	2695	2790	2940	2731	2807
Chamber Pressure (psia)	1000	450	1000	1000	1000	1000
Nozzle Expansion Ratio(NAR)	300:1	100:1	300:1	300:1	300:1	300:1
Specific Impulse (s)	894	875	906	941	894	913
Engine Thrust-to-Weight	1.87	2.92	3.50	3.50	3.60	3.60
<b>Reactor</b>						
Active Fuel Length (cm)	89.0	89.0	132.0	132.0	89.0	89.0
Effective Core Radius (cm)	14.7	29.5	29.5	29.5	35.2	35.2
Engine Radius (cm)	43.9	49.3	49.3	49.3	55.0	55.0
Element Fuel/Tie Tube Pattern Type	Dense	SNRE	SNRE	SNRE	Sparse	Sparse
Number of Fuel Elements	260	564	564	564	864	864
Number of Tie Tube Elements	251	241	241	241	283	283
Fuel Fissile Loading (g U per cm <sup>3</sup> )	0.60	0.60	0.25	0.25	0.45	0.45
Maximum Enrichment (wt% U-235)	93	93	93	93	93	93
Maximum Fuel Temperature (K)	2860	2860	2860	3010	2860	2930
Margin to Fuel Melt (K)	40	40	190	40	110	40
U-235 Mass (kg)	27.5	59.6	36.8	36.8	68.5	68.5

**NOTE:** Fuel Matrix Power Density: 3.437 MW<sub>t</sub> / liter

SOTA "Pewee-class" Engine Parameters

Ref: B. Schnitzler, et al., "Lower Thrust Engine Options Based on the Small Nuclear Rocket Engine Design", AIAA-2011-5846



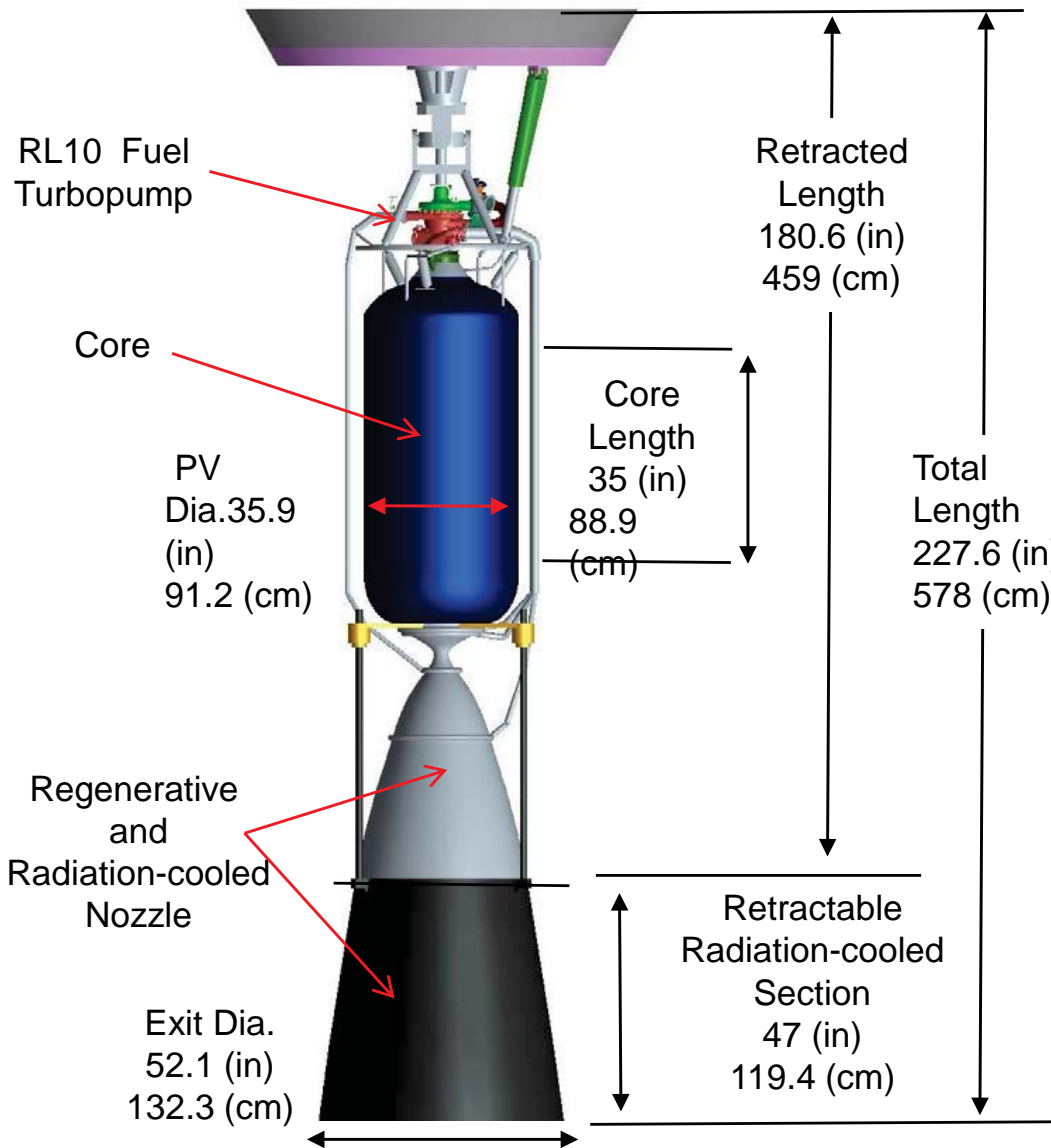


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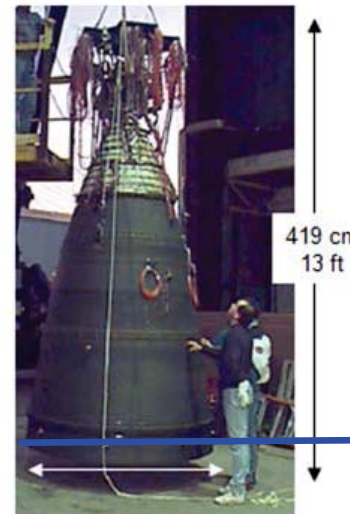
# Small 7.5 klb<sub>f</sub> NTP Engine and Stage for 2025 Lunar Flyby FTD Mission



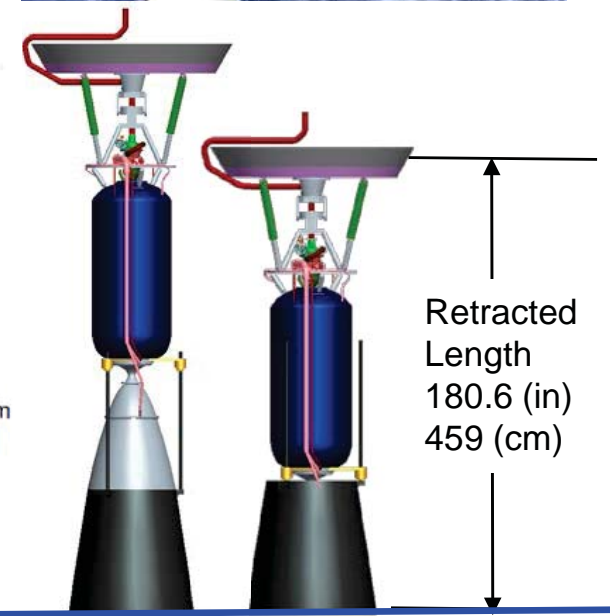
- IMLEO ~12.72 t
- F ~7.5 klb<sub>f</sub>, I<sub>sp</sub> ~900s,
- LH<sub>2</sub> mass ~5.07 t
- Stage dry mass ~7.40 t
- Burn time ~20.9 mins



LO<sub>2</sub>/LH<sub>2</sub>  
RL10B-2  
Tvac 24,750-lbf



211 cm 6.9 ft



Glenn Research Center

at Lewis Field





# “Heritage” Coated Particle & Composite SNRE FE / TT Arrangement and Engine Performance Parameters

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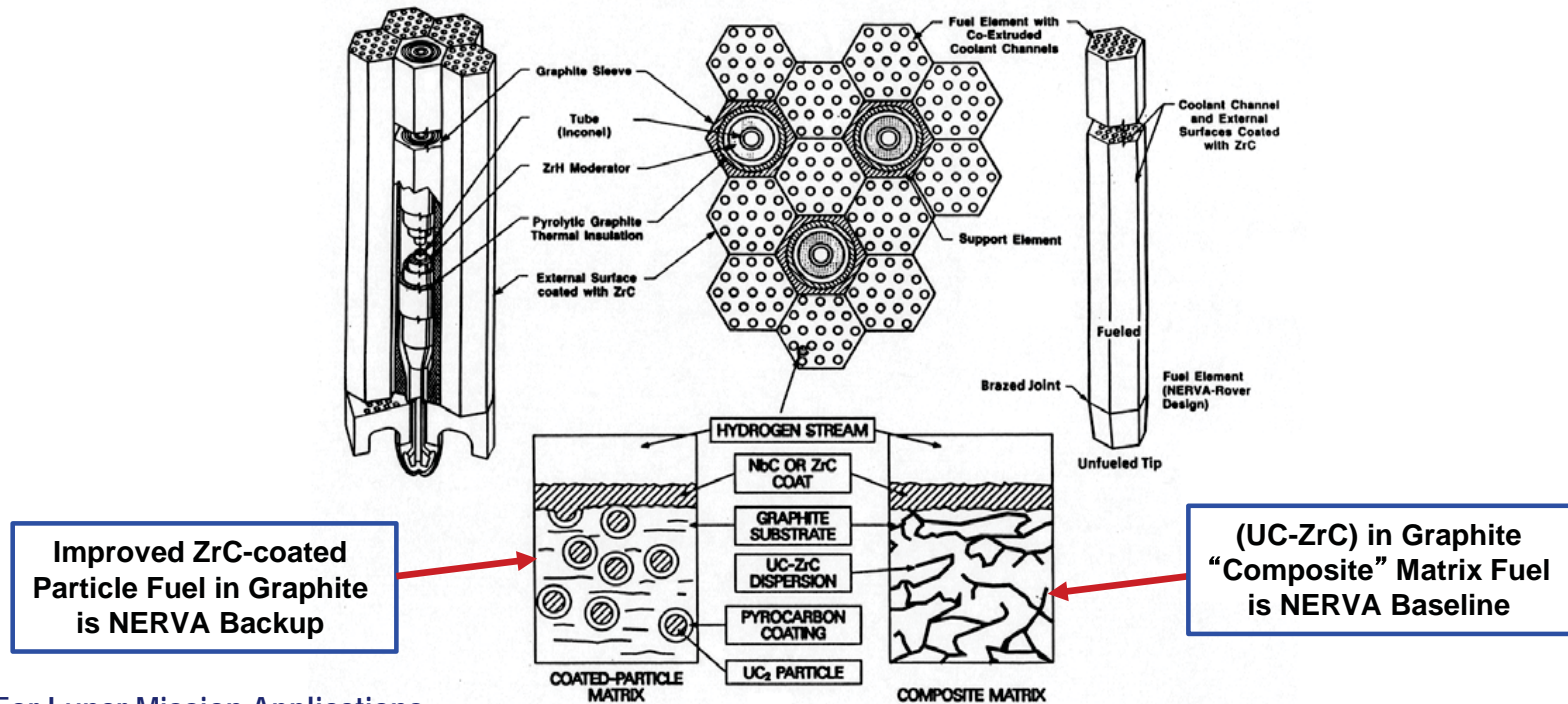


Table 2 - For Lunar Mission Applications

## Baseline Small Nuclear Rocket Engine (SNRE) Performance Parameters:

- Engine Cycle: Expander
- Thrust Level: 16.675 klb<sub>f</sub>
- Hydrogen Exhaust Temperature: 2726 K
- Chamber Pressure: 450 psia
- Nozzle Area Ratio: 300:1
- Specific Impulse ( $I_{sp}$ ): ~900 s
- Hydrogen Flow Rate: ~8.4 kg/s
- $F / W_{eng}$  Ratio: ~3.06
- Engine Length: ~6.1 m
- Nozzle Exit Diameter: ~2.31 m
- FE Length ~0.89 m (~35 inches)
- No. FEs / TTs: 564 / 241
- FE-to-TT Ratio: ~2:1
- Reactor Power Level: ~367 MWt
- Fuel Matrix Power Density: ~3.44 MWt / liter
- U-235 Enrichment: 93%
- Fuel Loading: ~0.6 grams / cm<sup>3</sup>
- U-235 Inventory: ~60 kg





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# The NTPS with In-Line LH<sub>2</sub> Tank Allows Reusable Cargo Delivery and Crewed Missions to the Moon



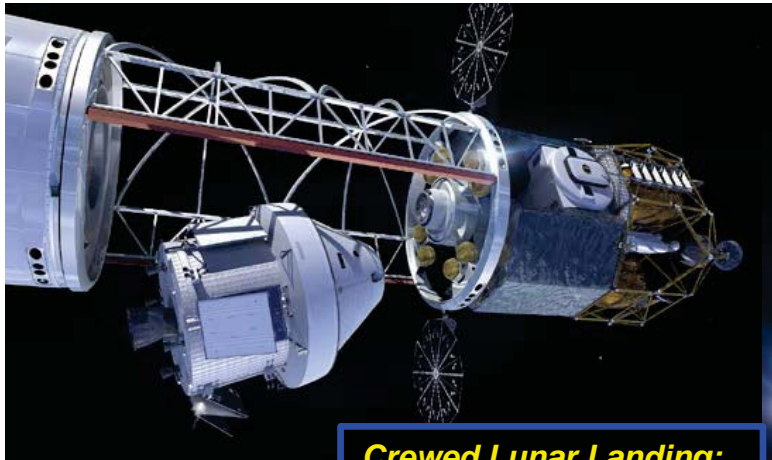
NTP Lunar Cargo Transports Departing from LEO (407 km)



Delivery of Habitat Lander to LLO (300 km)

### Lunar Cargo Delivery:

- IMLEO ~186.7 t
- NTPS ~70 t
- In-Line LH<sub>2</sub> Tank ~52.6 t
- Habitat Lander ~61.1 t
- Burn time ~49.2 mins



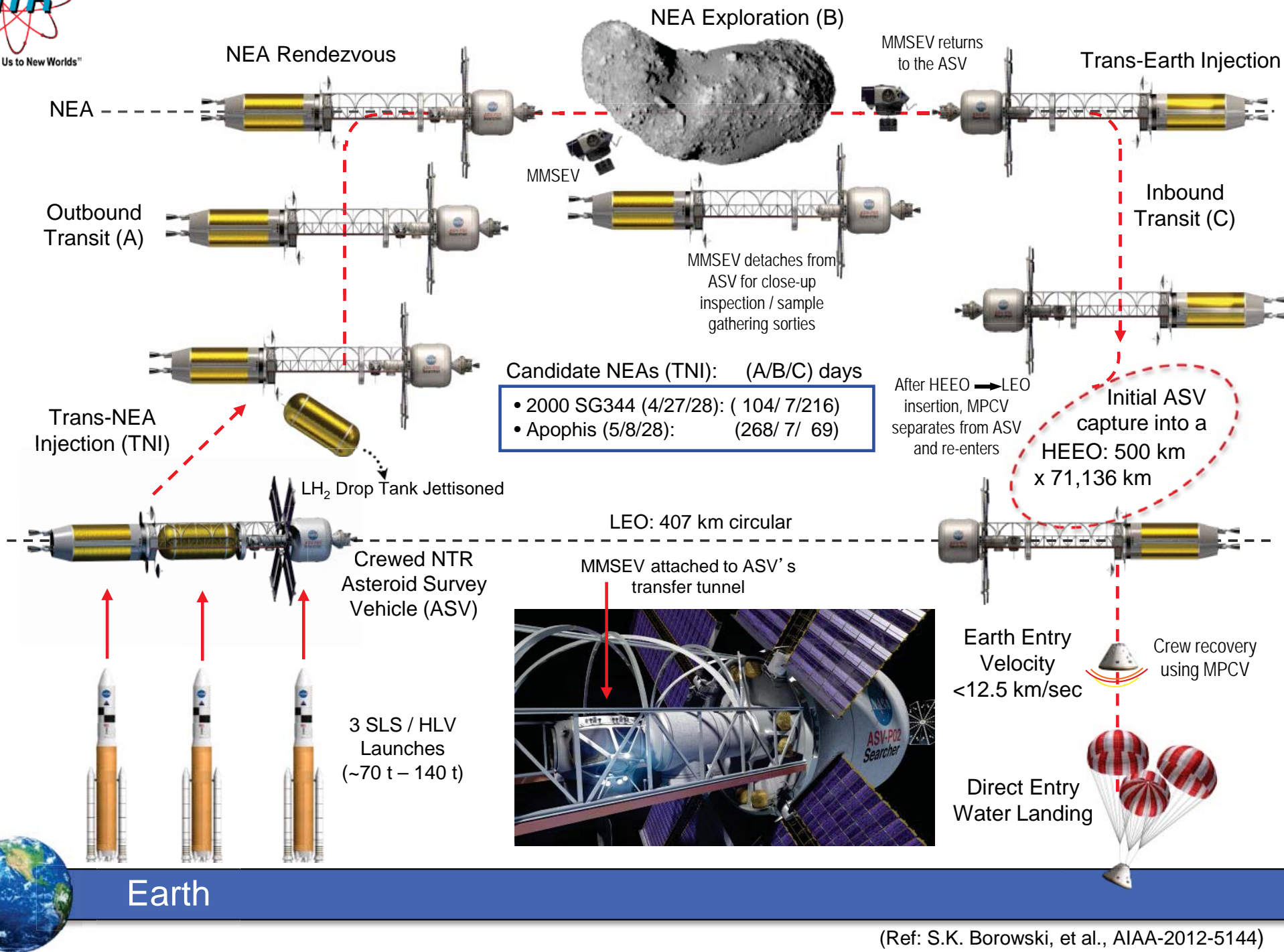
### Crewed Lunar Landing:

- IMLEO ~188.6 t
- NTPS ~70 t
- LDAV and PL ~34.5 t
- MPCV, 4-Crew ~14.4 t
- Burn time ~55 mins





# Crewed NTR NEA Survey Mission – Reusable Mode





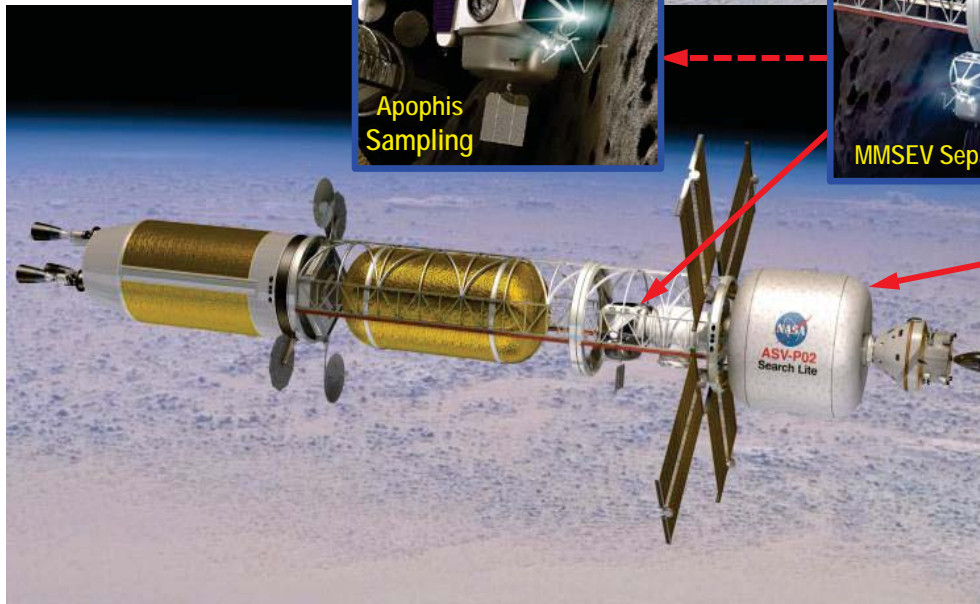
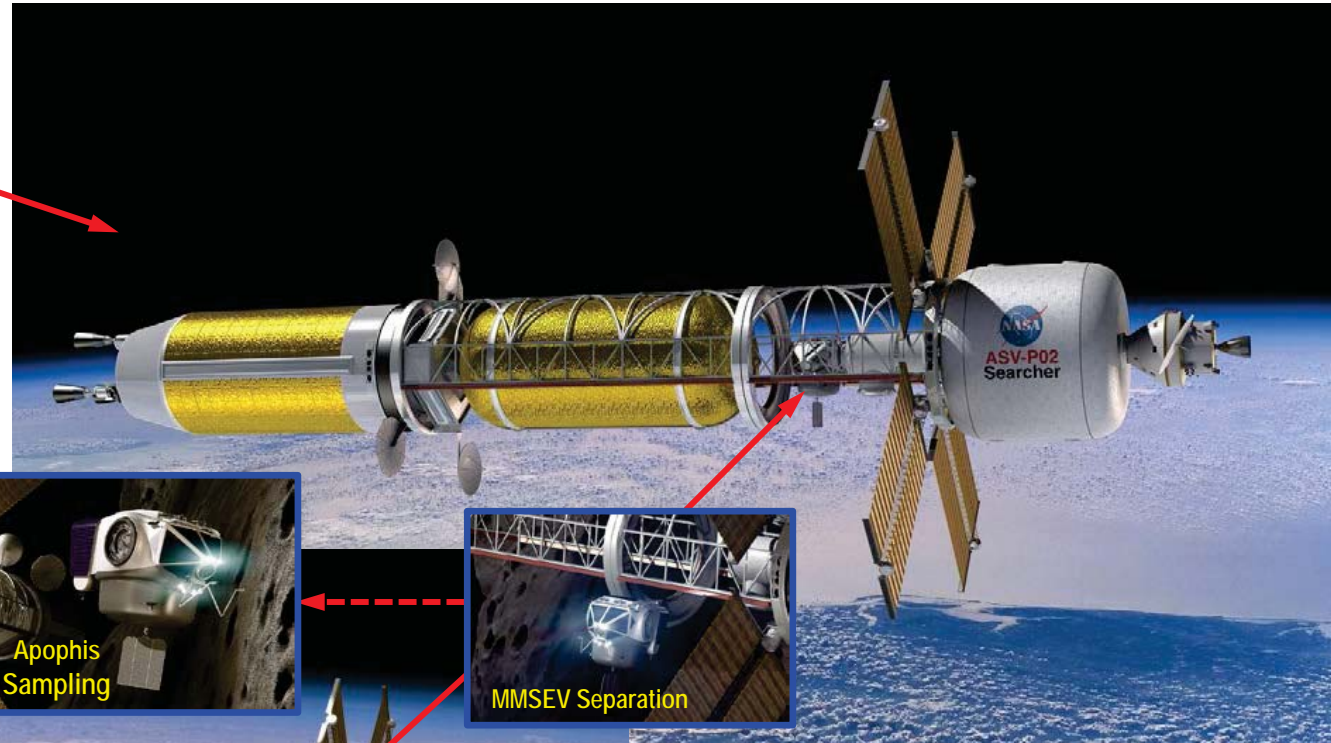
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# "Searcher" and "Search Lite" ASV Options for Reusable and Expendable Missions to "Apophis" in 2028

(Ref: S.K. Borowski, et al., AIAA-2012-5144)

## Reusable Apophis Mission (LEO – NEA – 24-hr EEO)

- 6 Crew
- 3 – 25 klb<sub>f</sub> NTRs
- 10 m dia. LH<sub>2</sub> tanks
- PL + MPCV ~62.3 t
- IMLEO ~326.2 t
- Max Lift ~138.1 t (NTPS)
- Total Mission Burn Time: 77.3 min



## Expendable Apophis Mission (LEO – NEA – Direct Entry)

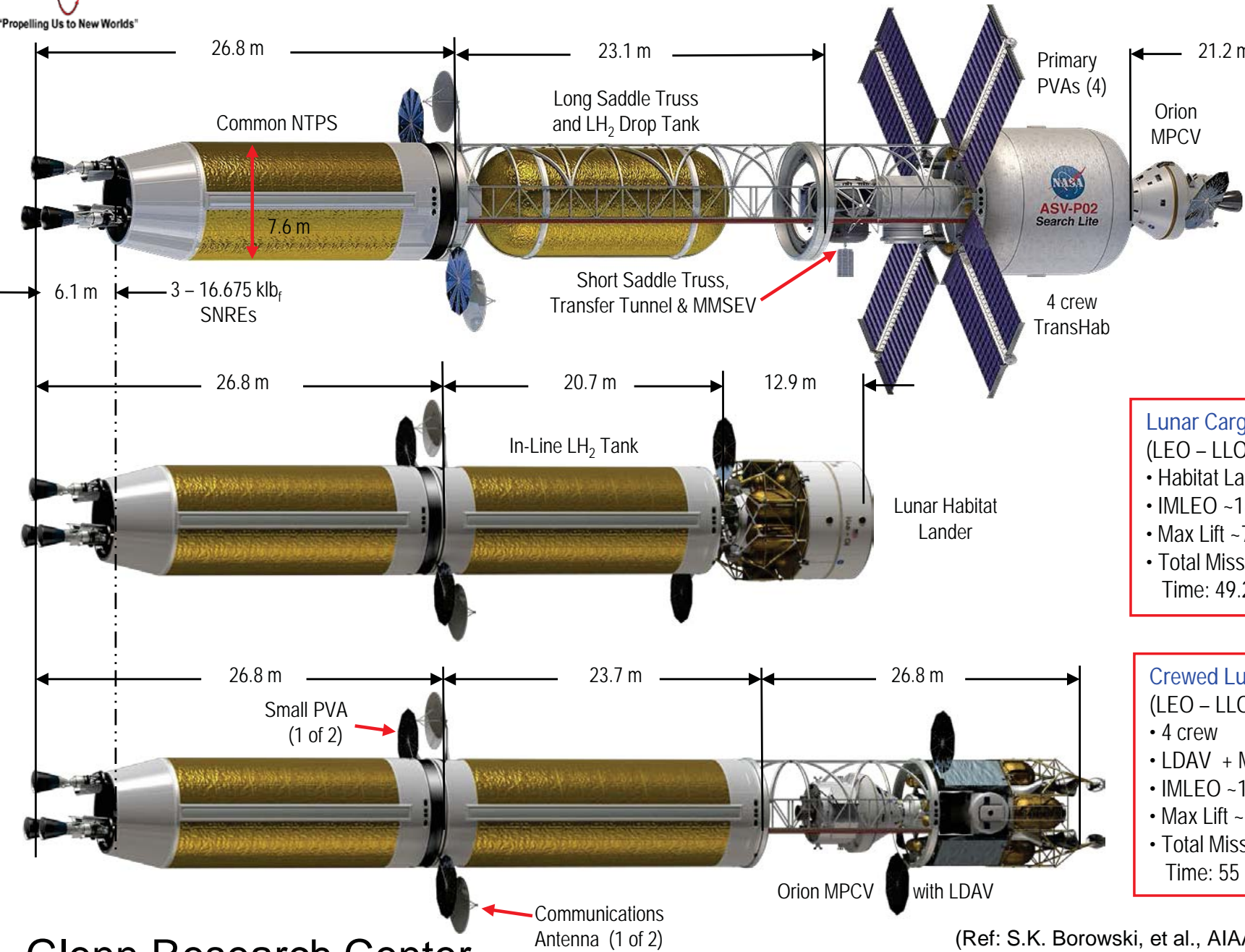
- 4 crew
- 3 – 25 klb<sub>f</sub> NTRs
- 8.4 m dia. LH<sub>2</sub> tanks
- PL + MPCV ~56.3 t
- IMLEO ~222.6 t
- Max Lift ~93.0 t (NTPS)
- Total Mission Burn Time: 43.8 min





# Reusable NTP Vehicles for NEA, Lunar Cargo and Crewed Landing Missions with Max Lift to LEO ~70 t

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**ASV: 2000 SG344 (2028)**  
 (LEO – NEA – 6-hr EEO)  
 • 4 crew  
 • PL + MPCV ~55.3 t  
 • IMLEO ~179.6 t  
 • Max Lift ~69.5 t (NTPS)  
 • Total Mission Burn Time: 54.5 min

**Lunar Cargo Delivery:**  
 (LEO – LLO – 24-hr EEO)  
 • Habitat Lander ~61.1 t  
 • IMLEO ~186.7 t  
 • Max Lift ~70 t (NTPS)  
 • Total Mission Burn Time: 49.2 min

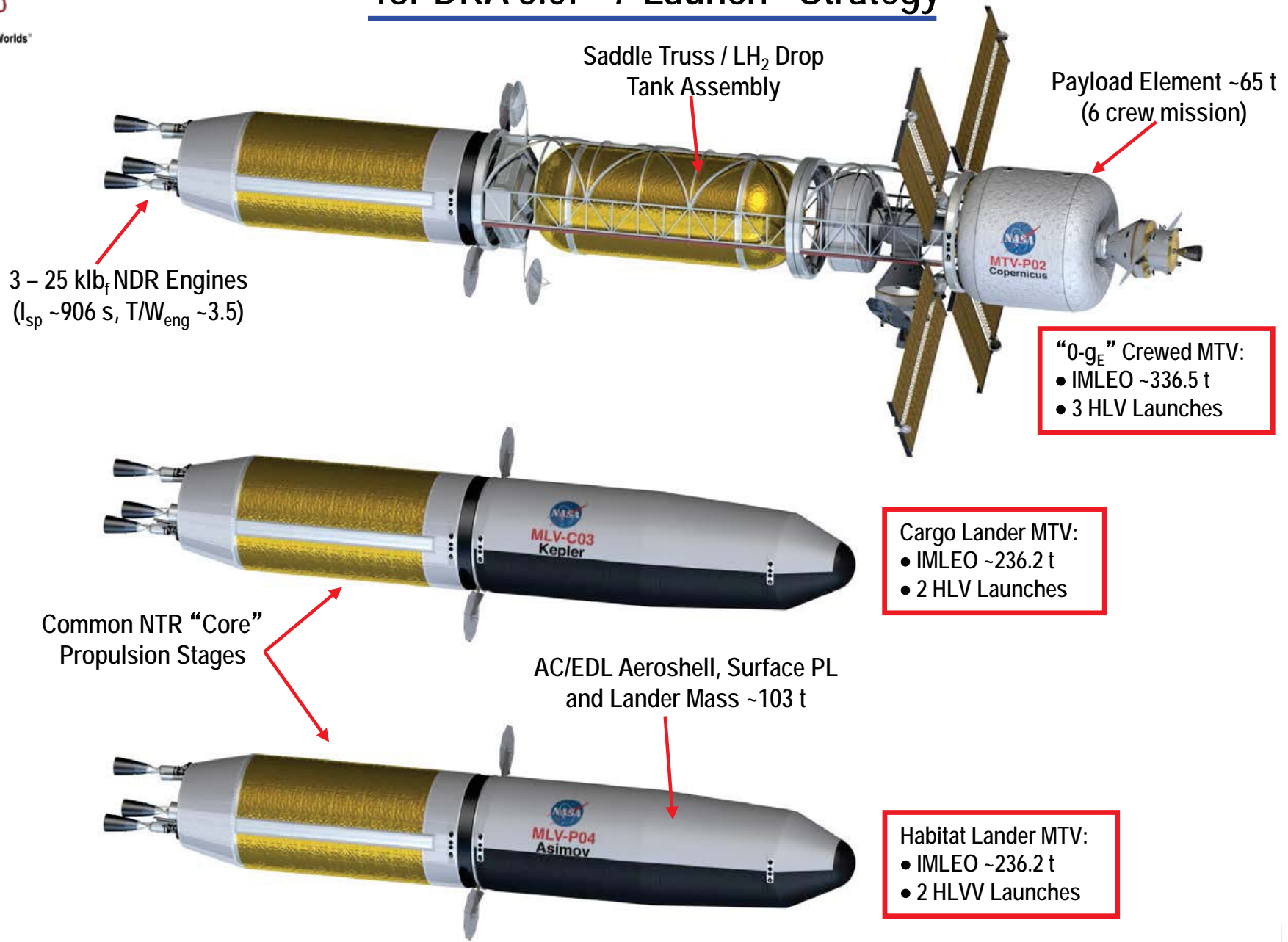
**Crewed Lunar Landing:**  
 (LEO – LLO – 24-hr EEO)  
 • 4 crew  
 • LDAV + MPCV ~48.9 t  
 • IMLEO ~188.6 t  
 • Max Lift ~70 t (NTPS)  
 • Total Mission Burn Time: 55 min





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# NTR Crewed & Cargo Mars Transfer Vehicles (MTVs) for DRA 5.0: "7-Launch" Strategy

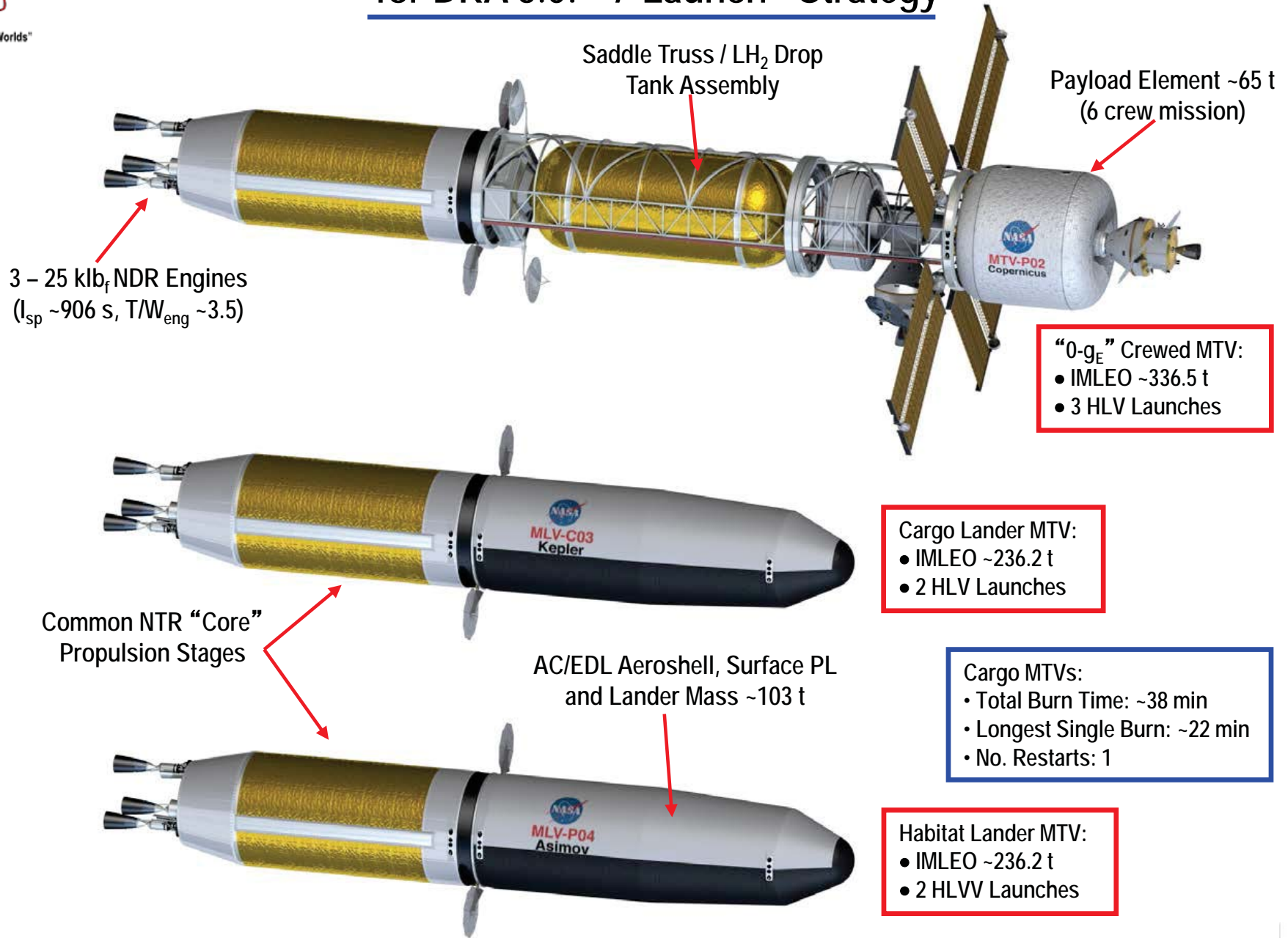






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# NTR Crewed & Cargo Mars Transfer Vehicles (MTVs) for DRA 5.0: "7-Launch" Strategy





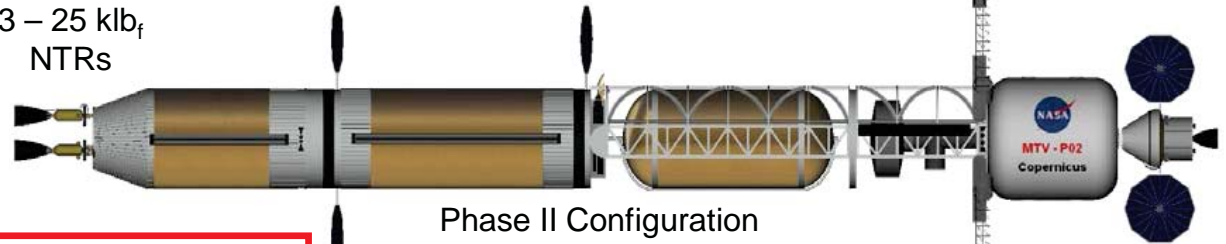
# “Copernicus” Crewed NTR Mars Transfer Vehicle (MTV) Configuration Options for DRA 5.0

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## DRA 5.0 Crewed MTV Options:

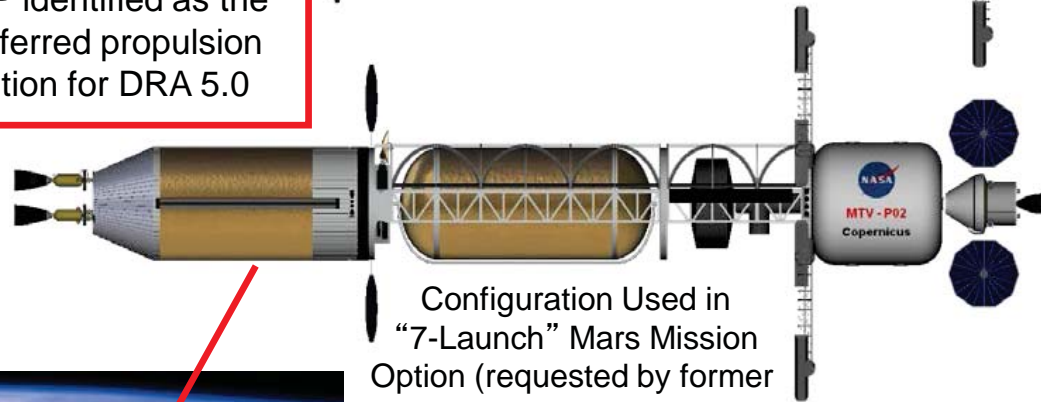
- “4-Launch” in-line configuration
  - Ares-V: 110 t; 9.1 m OD x 26.6 m L
  - IMLEO: ~356.5 t (6 crew)
  - Total Mission Burn Time: ~84.5 min
  - Largest Single Burn: ~30.7 min
  - No. Restarts: 3
- 
- “3-Launch” in-line configuration
  - Ares-V: 140 t; 10 m OD x 30 m L
  - IMLEO: 336.5 t (6 crew)
  - Total Mission Burn Time: ~79.2 min
  - Largest Single Burn: ~44.6 min
  - No. Restarts: 3

3 – 25 klb<sub>f</sub>  
NTRs



Phase II Configuration

NTP identified as the preferred propulsion option for DRA 5.0



Configuration Used in “7-Launch” Mars Mission Option (requested by former ESMD AA - Doug Cooke)



Copernicus was sized to perform all fast conjunction missions in 2033 -2045 period

United States’ National Space Policy (June 28, 2010, pg. 11) specifies that NASA shall: By 2025, begin crewed missions beyond the Moon, including sending humans to an asteroid. By the mid-2030s, send humans to orbit Mars & return them safely to Earth.





# Potential Evolution of Composite Fuel NTRE Size and Performance Levels Supporting the HAT "Evolvable Mars Campaign"

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Requirements Missions	Engine Thrust (klb <sub>f</sub> )	T/W <sub>eng</sub>	T <sub>ex</sub> (°K)	I <sub>sp</sub> (s)	No. Engines	Fuel Loading (gU/cm <sup>3</sup> )	U-235 Mass (kg)	Longest Single burn (min)	Total burn duration (min)	No. burns
<b>Early FTD or Robotic Science</b>	<b>7.4</b>	<b>~1.9</b>	<b>2736</b>	<b>894</b>	<b>1</b>	<b>0.6</b>	<b>27.5</b>	<b>~20.9-22</b>	<b>~20.9-29.5</b>	<b>1-2</b>
<b>Lunar Cargo</b>	<b>16.7</b>	<b>~3.1</b>	<b>2726</b>	<b>900</b>	<b>3</b>	<b>0.6</b>	<b>60</b>	<b>~21.4</b>	<b>~49.2</b>	<b>5</b>
<b>Lunar Crewed</b>	<b>16.7</b>	<b>~3.1</b>	<b>2726</b>	<b>900</b>	<b>3</b>	<b>0.6</b>	<b>60</b>	<b>~20.9</b>	<b>~55</b>	<b>5</b>
<b>NEA - <i>Apophis</i> Piloted</b>	<b>25</b>	<b>~3.5</b>	<b>2790 - 2940</b>	<b>906-940</b>	<b>3</b>	<b>0.25</b>	<b>36.8</b>	<b>~25 - 37.2</b>	<b>~43.8 - ~77.3</b>	<b>4-5</b>
<b>Mars Cargo</b>	<b>25</b>	<b>~3.5</b>	<b>2790 - 2940</b>	<b>906-940</b>	<b>3</b>	<b>0.25</b>	<b>36.8</b>	<b>~22</b>	<b>~38</b>	<b>2</b>
<b>Mars Piloted</b>	<b>25</b>	<b>~3.5</b>	<b>2790 - 2940</b>	<b>906-940</b>	<b>3</b>	<b>0.25</b>	<b>36.8</b>	<b>~44.5</b>	<b>~79.2</b>	<b>4</b>

- The criticality-limited 7.4 klb<sub>f</sub> engine produces ~161 MW<sub>t</sub> of thermal power and has maximum fuel temperature of 2860 K
- The 16.7 klb<sub>f</sub> SNRE produces ~367 MW<sub>t</sub>, and operates at a chamber pressure of ~3.1 MPa (~450 psia) with NAR ~300:1
- The 25 klb<sub>f</sub> Pewee-class engine produces ~560 MW<sub>t</sub> of thermal power and has maximum fuel temperature of 3010 K
- Other key performance parameters for the criticality-limited, SNRE & Pewee-class engines provided in NETS-2014 paper

The engine design and mission performance parameters developed thus far provide important data to help guide future non-nuclear / nuclear irradiation testing and fuel down selection process

