



# Thermochemistry of Silicates

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# Outline of Presentation

- Silicates in Materials Science, Mineralogy, Geology and Planetary Science
  - Silicate Mineral Subclasses
  - Thermochemistry of Silicates
  - Stability of silicates in different environments and their acid-base chemistry
  - Partial thermodynamics quantities (activity): An indicator of reactivity
  - Thermodynamic activity in silicates
  - Methods to measure activity
  - Thermochemistry of Olivine
  - Thermochemistry of Rare earth Silicates
    - Results for  $\text{Y}_2\text{O}_3\text{-SiO}_2$  and  $\text{Yb}_2\text{O}_3\text{-SiO}_2$  systems
  - Summary: Silicates

# Silicates in Materials Science

## Modern Solid-state Chemistry

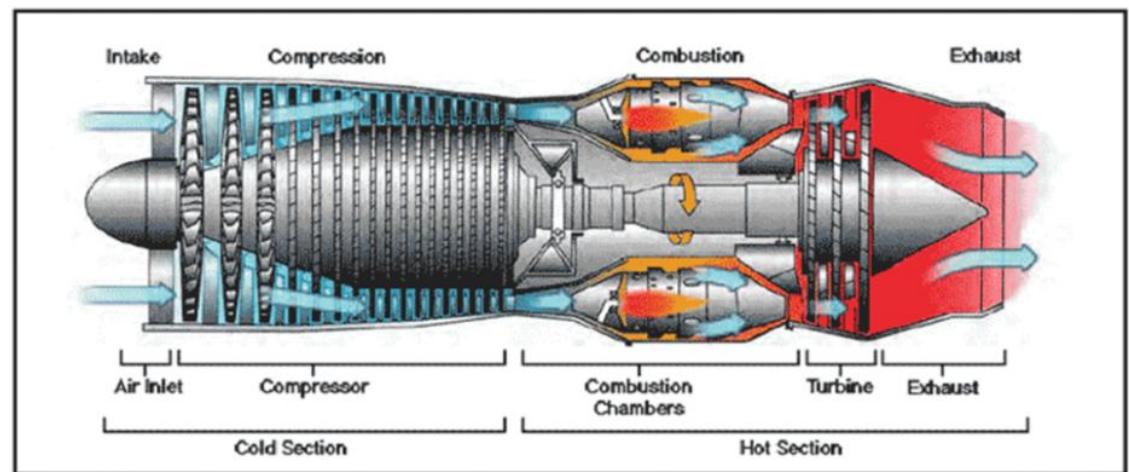
- Mesoporous based Silicates Sensors: pH, metal cation and humidity
- Rare-Earth Silicates and Vitreous Silica:
- Electronic devices: microwave, semiconductors, ferromagnetics, ferroelectrics, lasers and phosphors
- High-Temperature Materials: refractory bricks and **coatings**

## Coating applications:

### Ceramics in non-moving parts:

- Combustor liners
- Exhaust nozzles

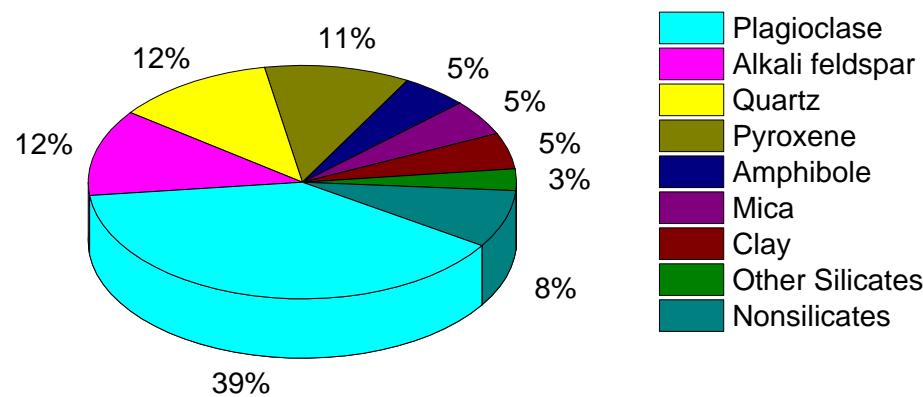
Eventually moving parts!



# Silicates in Geology, Mineralogy and Planetary Science

## Ocurrence

- Over 90 % of the Earth's crust consists of silicate minerals



D. Perkins, Mineralogy, 3, Prentice Hall, 2011.

- Moon, Mars, Asteroids, Comets, Interplanetary dust particles and..

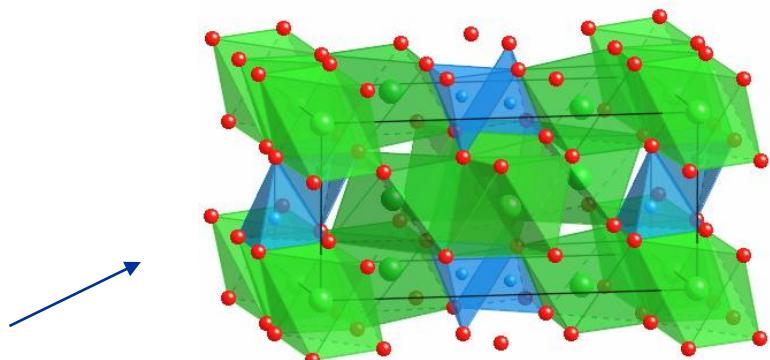
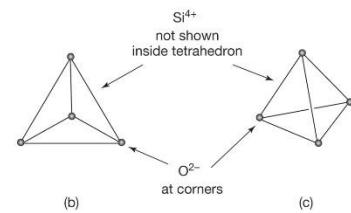
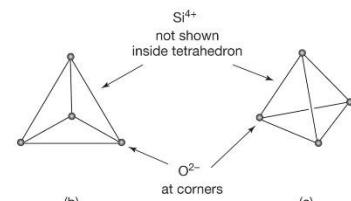
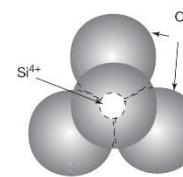
..Hot, rocky exoplanets



# Silicate Mineral Subclasses

**TABLE 2.6 Silicate Mineral Subclasses**

Subclass	Si:O Ratio	Si Radical	Example	Mineral Formula	Arrangement of $\text{SiO}_4$ Tetrahedra
framework silicates (tectosilicates)	1:2	$\text{SiO}_2$ or $(\text{Al}_x\text{Si}_{1-x})\text{O}_2$	quartz albite	$\text{SiO}_2$ $\text{Na}(\text{AlSi}_3)\text{O}_8$	
sheet silicates (phyllosilicates)	$2:5 = 4:10$	$(\text{Si}_4\text{O}_{10})^{4-}$	pyrophyllite	$\text{Al}_2\text{Si}_4\text{O}_{10}(\text{OH})_2$	
single-chain silicates (inosilicates)	$1:3 = 2:6$	$(\text{SiO}_3)^{2-}$ or $(\text{Si}_2\text{O}_6)^{4-}$	enstatite	$\text{Mg}_2(\text{SiO}_3)_2$ or $\text{Mg}_2\text{Si}_2\text{O}_6$	
double-chain silicates (inosilicates)	$4:11 = 8:22$	$(\text{Si}_8\text{O}_{22})^{12-}$	tremolite	$\text{Ca}_2\text{Mg}_5\text{Si}_8\text{O}_{22}(\text{OH})_2$	
ring silicates (closilicates)	$1:3 = 6:18$	$(\text{Si}_6\text{O}_{18})^{12-}$	tourmaline	$(\text{Na,Ca})(\text{Fe,Mg,Al,Li})_3\text{Al}_6(\text{BO}_3)_3\text{Si}_6\text{O}_{18}(\text{OH})_4$	
isolated tetrahedral (island) silicates (nesosilicates or orthosilicates)	1:4	$(\text{SiO}_4)^{4-}$	forsterite	$\text{Mg}_2\text{SiO}_4$	
paired tetrahedral silicates (sorosilicates)	2:7	$(\text{Si}_2\text{O}_7)^{6-}$	akermanite	$\text{Ca}_2\text{MgSi}_2\text{O}_7$	
more complex silicates	1:4 and 2:7	$(\text{SiO}_4)^{4-}$ and $(\text{Si}_2\text{O}_7)^{6-}$	vesuvianite	$\text{Ca}_{10}(\text{Mg,Fe})_2\text{Al}_4(\text{SiO}_4)_5(\text{Si}_2\text{O}_7)_2(\text{OH})_4$ $= \text{Ca}_{10}(\text{Mg,Fe})_2\text{Al}_4\text{Si}_9\text{O}_{34}(\text{OH})_4$	



-  $(\text{Fe}_x\text{Mg}_{1-x})_2\text{SiO}_4$

- Orthorhombic structure (*Pbnm*).

- Red – oxygen.

- Blue – A sites, silicon.

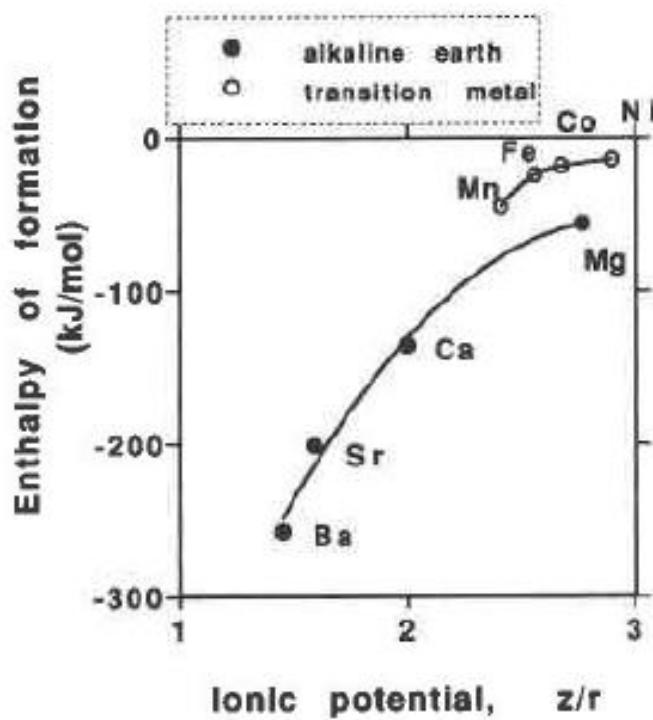
- Green – B sites, magnesium or iron.



# Thermodynamics and Acid-Base Chemistry



Base      Acid      Enstatite



Enthalpy of formation of orthosilicates  
vs. ionic potential ( $z/r$ ) of divalent cations

## Ionic Potential ( $z/r$ ) and Acid-Basic Scale



$z/r < 2$  strongly basic  
 $2 \leq z/r < 4$  basic  
 $4 < z/r < 7$  amphoteric  
 $z/r >$  acidic

Thermodynamic  
Activity as Indicator  
of Stability?

$$a = \gamma \cdot C$$

Concentration  
Activity  
coefficient

TABLE 2. Acid-base scales for oxides

Oxide <sup>a</sup>	$z/r$ of cation	Optical basicity	Enthalpy of solution (kJ/mol)		
			B	C	D
K <sub>2</sub> O	0.66 <sup>e</sup>	1.4 <sup>f</sup>	-282 <sup>g</sup>		
Na <sub>2</sub> O	0.89	1.15	-176		
BaO	1.45	1.15	-127	-87.9	
SrO	1.59		-93.6	-59.2	
CaO	2.00	1.0	-58.0	-23.5	-37.1
MnO	2.41		5.4		
FeO	2.56		16.0		
$\frac{1}{3}\text{La}_2\text{O}_3$	2.58		-42.6		
CoO	2.68		23.0		-20.5
$\frac{1}{3}\text{Nd}_2\text{O}_3$	2.71		-28.4		
CuO	2.74		33.0		11.1
MgO	2.77	0.76	-4.8	-25.9	
$\frac{1}{3}\text{Sm}_2\text{O}_3$	2.78		-26.5		
$\frac{1}{3}\text{Eu}_2\text{O}_3$	2.81		-22.1		
$\frac{1}{3}\text{Gd}_2\text{O}_3$	2.85		-24.2		
NiO	2.90		37.0		-3.2
$\frac{1}{3}\text{Dy}_2\text{O}_3$	2.92		-17.0		
$\frac{1}{3}\text{Y}_2\text{O}_3$	2.94		-20.6		
$\frac{1}{3}\text{Ho}_2\text{O}_3$	2.96		-16.7		
$\frac{1}{3}\text{Er}_2\text{O}_3$	2.99		-15.9		
$\frac{1}{3}\text{Tm}_2\text{O}_3$	3.02		-15.7		
$\frac{1}{3}\text{Yb}_2\text{O}_3$	3.05		-13.2		
$\frac{1}{3}\text{Lu}_2\text{O}_3$	3.07		-11.44		
ZnO	3.33		17.9	-13.4	
$\frac{1}{3}\text{Sc}_2\text{O}_3$	3.45		-0.6		
$\frac{1}{3}\text{Fe}_2\text{O}_3$	4.65		26.7		-1.1
$\frac{1}{2}\text{ZrO}_2$	4.76			22.2	
$\frac{1}{3}\text{Ga}_2\text{O}_3$	4.84		18.0		
$\frac{1}{3}\text{Cr}_2\text{O}_3$	4.88		11.2		
$\frac{1}{3}\text{Mn}_2\text{O}_3$	5.17				34.6
$\frac{1}{3}\text{Al}_2\text{O}_3$	5.60	0.605	11.0	30.0	
$\frac{1}{2}\text{TiO}_2$	6.61		10.8	19.6	5.3
BeO	7.41		14.4		
$\frac{1}{2}\text{GeO}_2$	7.55		1.0		
$\frac{1}{3}\text{WO}_3$	14.3				10.1
$\frac{1}{3}\text{MoO}_3$	14.6				3.3
$\frac{1}{2}\text{SiO}_2$	15.4	0.48	-1.8	-6.0	



# Partial Thermodynamics Quantities: Activity and Vapor Pressure Measurement

Activity      Pressure  
 ↑               ↑  
 $M(s) = M(g)$

$$\Delta_u G = \Delta_v H - T\Delta_v S = -RT \ln K_p = -RT \ln(P_M / a_M)$$

$$\Delta_v H^o = -R^*(-41.162) = 342.20 \text{ kJ/mol}$$

Tables = 342 kJ/mol

$$\Delta_v G = \Delta_v H - T\Delta_v S = -RT \ln K_p = -RT \ln(P_M / a_M)$$

$$a = \gamma \cdot C$$

$\gamma$  = activity coefficient;  $C$  = concentration

$$\ln P_M = \frac{-\Delta_v H}{R} \left( \frac{1}{T} \right) + \frac{\Delta_v S}{R}$$

$\ln P_M$  vs  $1/T$  is a van't Hoff plot with slope =  $\frac{-\Delta_v H}{R}$

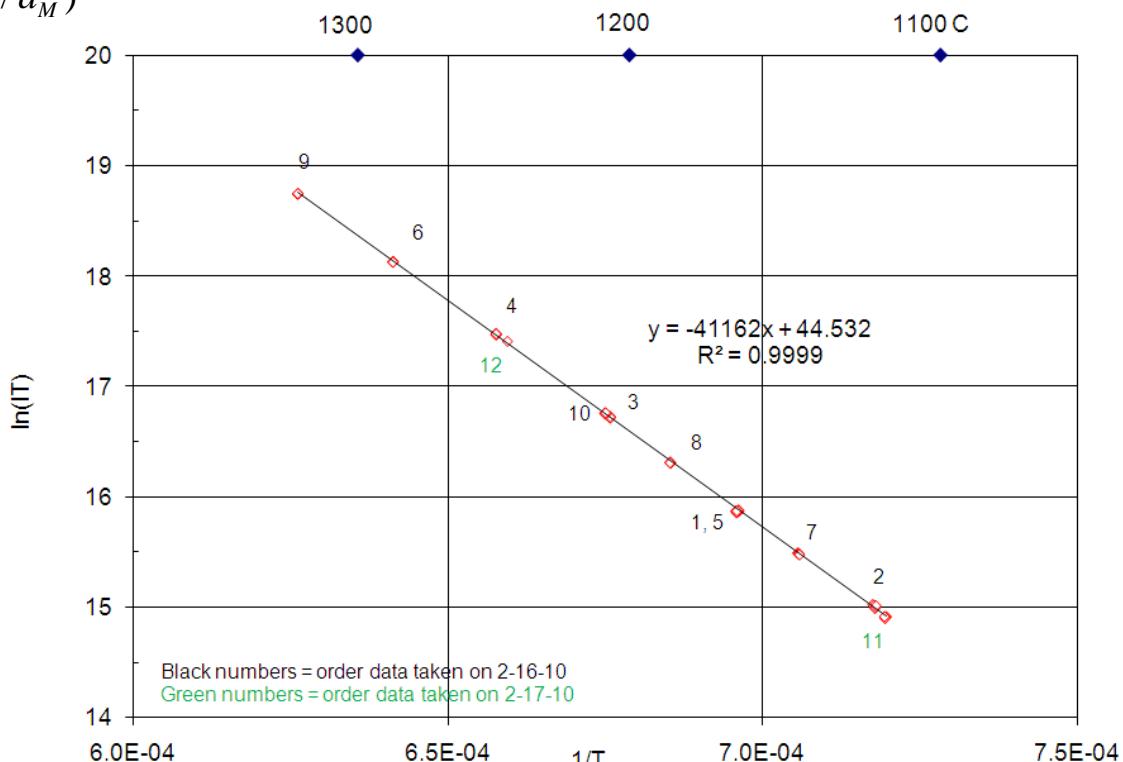
Mass Spectrometer  $P_M = \frac{kIT}{\sigma}$

$P_M$  = partial pressure of  $M$ ;

$k$  = instrument constant;  $I$  = ion intensity;

$T$  = Absolute temperature;

$\sigma$  = ionization cross section

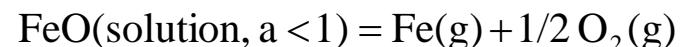
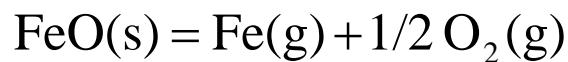




## Thermodynamic Activities

- Important solution parameters
- Quantify how vapor pressure is reduced due to solution formation
- Example: Olivine—can treat as solution of FeO, MgO, SiO<sub>2</sub>
- Use data to calculate thermodynamic activity of each component
- Measure thermodynamic parameters for olivine solutions
  - e.g. ln a(FeO) vs 1/T slope is partial molar enthalpy
  - Input to codes to model:
    - Atmospheres of hot, rocky exoplanets
    - Vapor over lava

Solutions: A<sub>1- $\alpha$</sub> B<sub>1- $\beta$</sub> C<sub>1- $\gamma$</sub>   
Same Phase; Variable Stoichiometry



$$K_p = \frac{P_{\text{Fe}}^o [P_{\text{O}_2}^o]^{1/2}}{a_{\text{FeO}}} = \frac{P_{\text{Fe}}^o [P_{\text{O}_2}^o]^{1/2}}{1}$$

$$K_p = \frac{P_{\text{Fe}} [P_{\text{O}_2}]^{1/2}}{a_{\text{FeO}}}$$

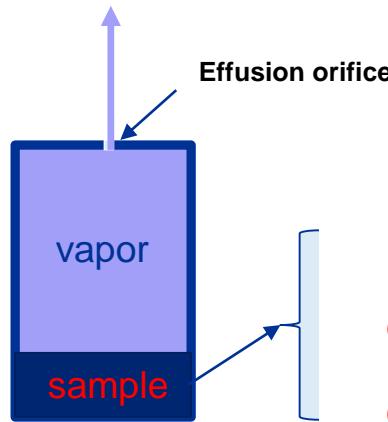
$$a_{\text{FeO}} = \frac{P_{\text{Fe}} [P_{\text{O}_2}]^{1/2}}{P_{\text{Fe}}^o [P_{\text{O}_2}^o]^{1/2}}$$



## Methods to measure silica activity

- Oxidation-reduction equilibrium using gas mixtures or electrochemical cells
- High temperature reaction calorimetry
- **Knudsen Effusion Mass Spectrometry**

Mass spectrometer: Intensity → Pressure→ Activity

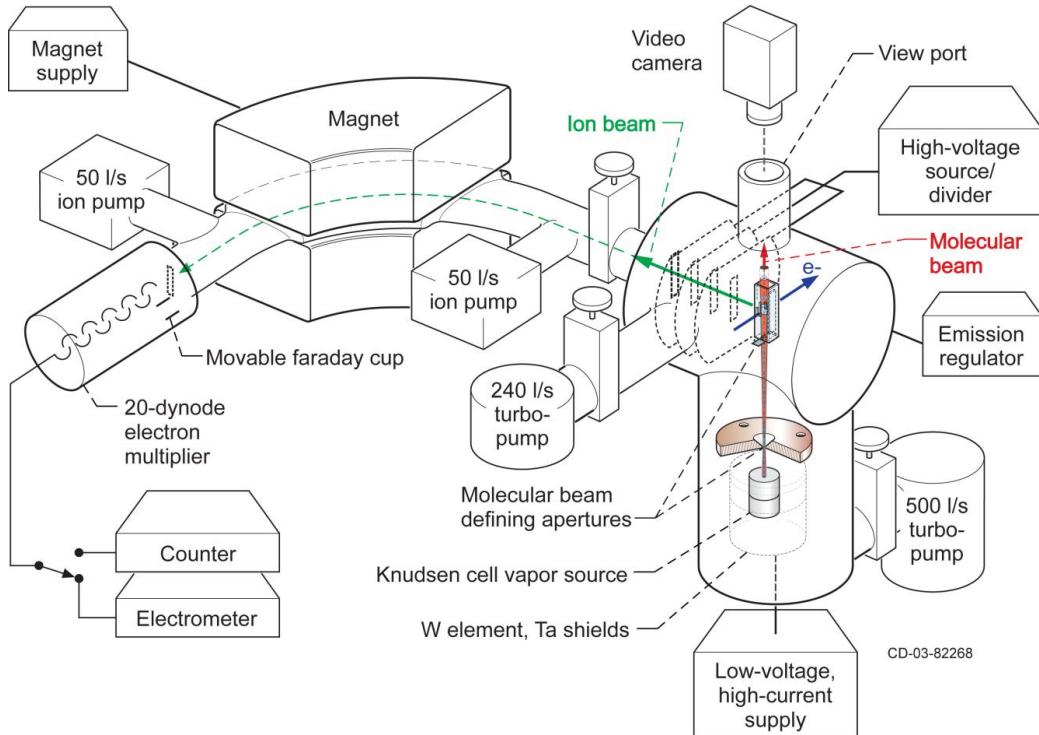


Exact approach depends on the system

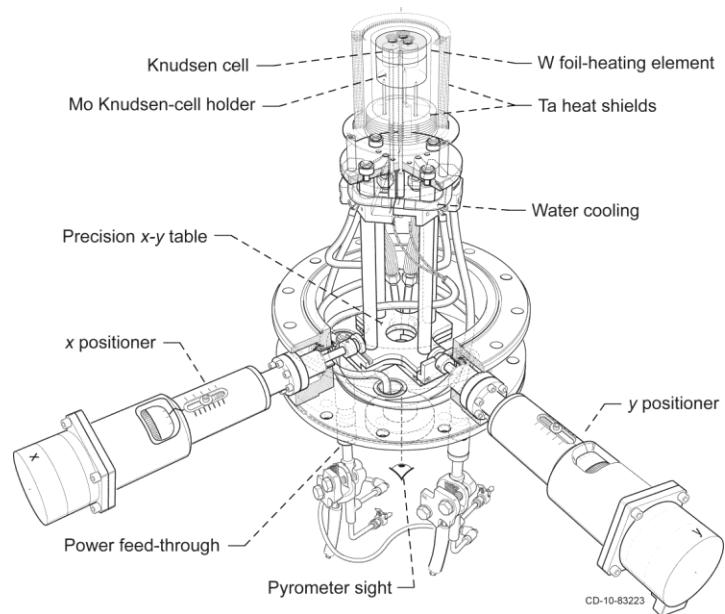
RE-silicates - Reducing agent is used for to boost vaporization of  $\text{SiO}_2$  without changing solid composition

Olivine – Single cell configuration is used to attain higher temperatures

# Knudsen Effusion Mass Spectrometry (KEMS)

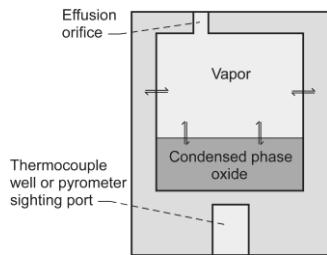


Use Multi-Cell Flange for a(SiO<sub>2</sub>)



Design of E. Copland 2002

- 90° magnetic sector; non-magnetic ion source ion counting detector  $\Rightarrow$  no mass discrimination
- Cross axis electron impact ionizer
- Resistance heated cell; multiple Knudsen cell system
- Measurements to 2000°C, Pressure to  $1 \times 10^{-10}$  bar



$$p_i = k I_i^+ T / S_i$$

$p_i$  = pressure of component i

$k$  = instrument constant

$T$  = Temperature (K)

$S_i$  = ionization cross section

Olivine and Rare – Earth Silicates

Intensity  $\rightarrow$  Pressure  $\rightarrow$  Activity

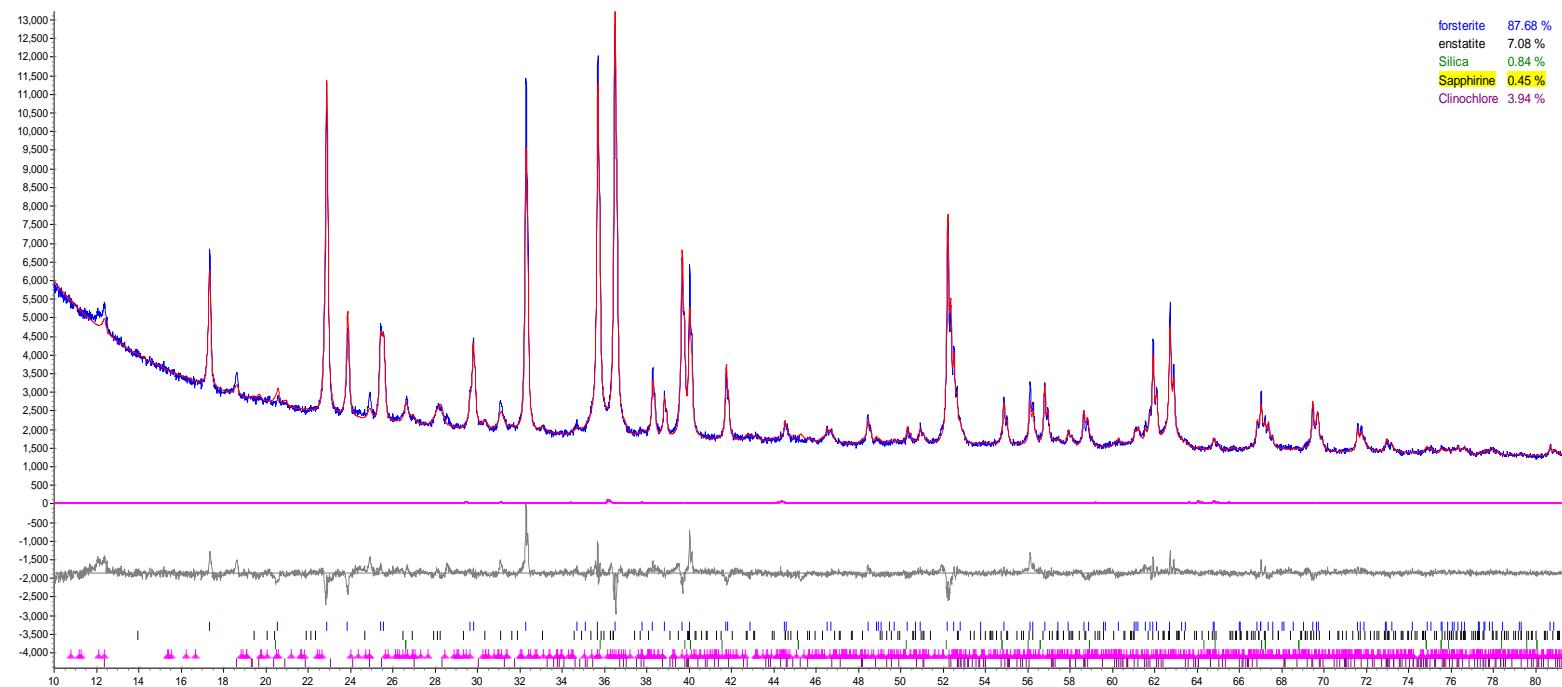


# Olivine - Results

# Olivine – Starting Material and Characterization

93% forsterite and 7% fayalite,  $\text{Fo}_{93}\text{Fa}_7$  -  $(\text{Fe}_{0.7}\text{Mg}_{0.93})_2\text{SiO}_4$

ICP-OES analysis  
of the as received  
olivine samples.



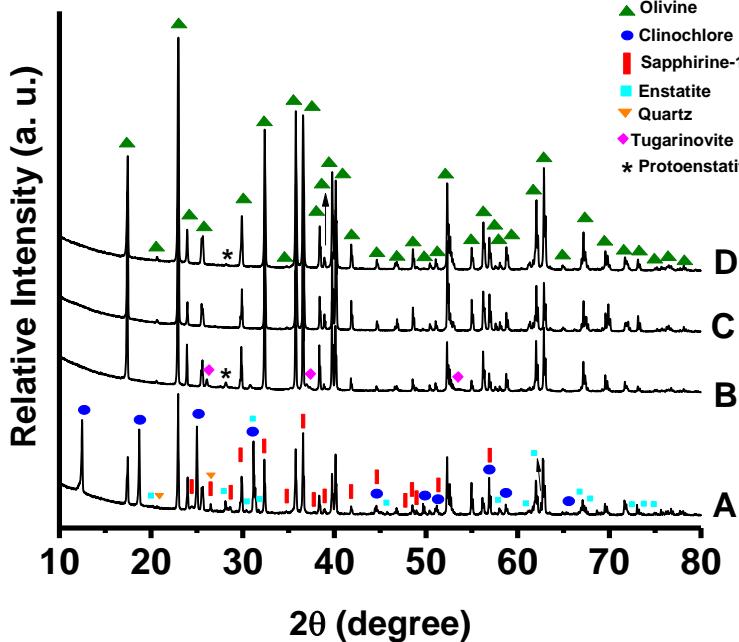
XRD pattern and Rietveld refinement of the as received olivine samples.

Phase content

Forsterite –  $87.7 \pm 0.3\%$   
 Enstatite –  $7.1 \pm 0.2\%$   
 Silica –  $0.84 \pm 0.6\%$   
 Sapphirine –  $0.5 \pm 0.1\%$   
 Clinochlore –  $3.9 \pm 0.2\%$

\*Uncertainties of  
the analyses are  
given in  
parentheses.

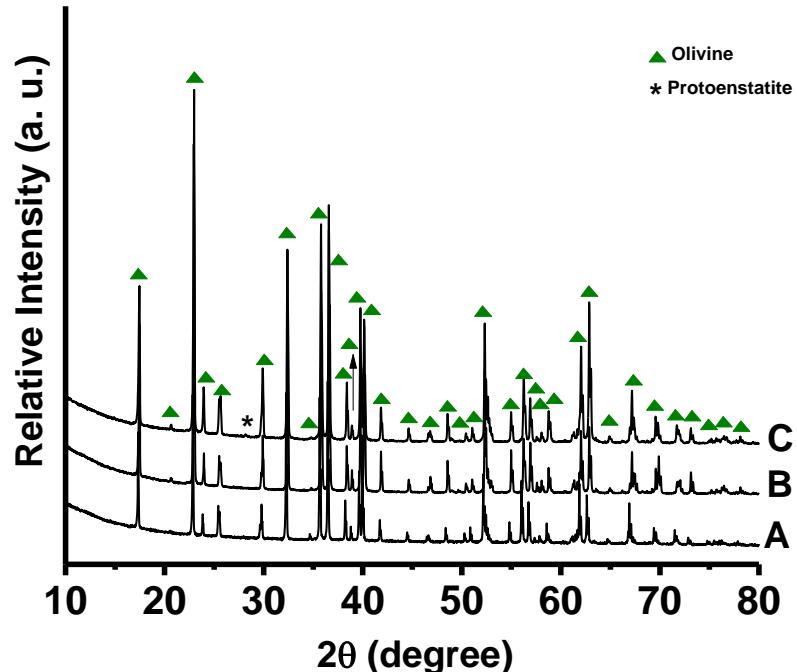
## Olivine – Impurities and Container Issues



XRD patterns of the olivine samples : (A) as received , (B) after KEMS up to 2084 K in a Mo Knudsen cell (C) after KEMS up to 1850 K in a Mo Knudsen cell (D) after KEMS up 2079 K in an Ir Knudsen cell.

Chemical composition of the olivine powder samples  $\text{Fo}_{93}\text{Fa}_7$  before and after KEMS up to 2084 K.

Element	Wt (%)		
	Sample as received <sup>a</sup>	After KEMS in a Mo cell	After KEMS in a Ir cell
Al	0.0120(6)	0.016(6)	0.2(1)
Ca	0.035(2)	0.009(2)	0.04(2)
Co	0.0120(6)	0.003(2)	0.004(3)
Cr	0.052(3)	0.035(4)	0.06(1)
Fe	5.01(3)	0.006(3)	0.93(3)
Mg	30(2)	35.0(1)	34(1)
Mn	0.075(4)	0.003(1)	0.031(3)
Na	0.0080(4)	-	-
Ni	0.27(1)	0.005(3)	0.006(3)
Sc	0.0040(2)	-	-
Si	20(1)	19.3(1)	21.8(8)
Mo	0	0.04(2)	0
Ir	0	0	0.06(3)



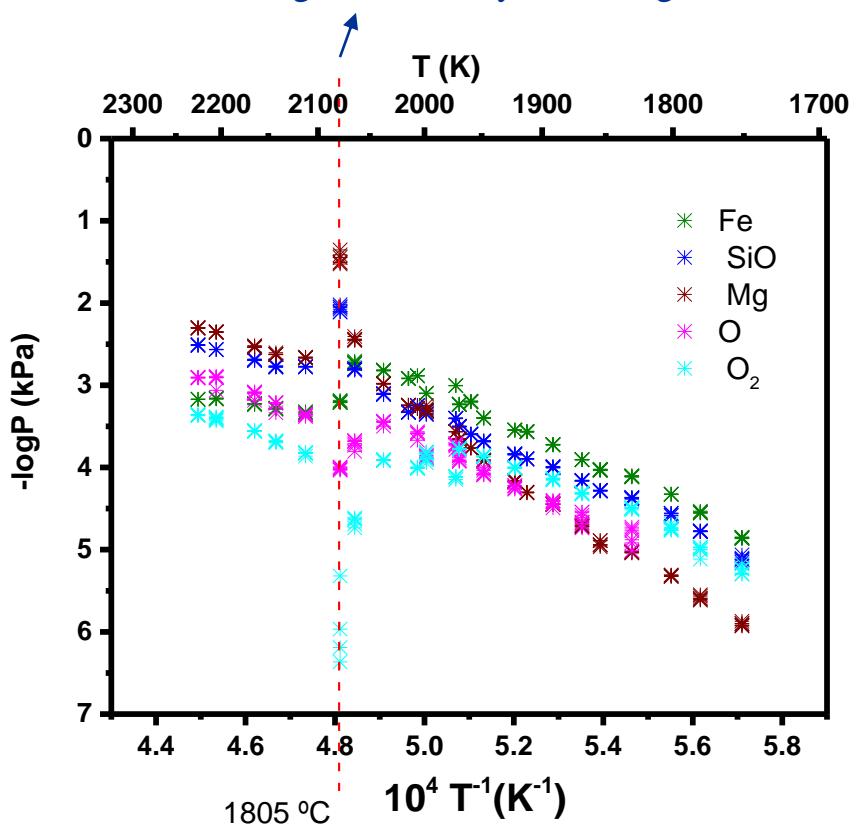
XRD patterns of the olivine samples : (A) green sand from Hawaii, (B) after KEMS up to 1850 K in a Mo Knudsen cell (C) after KEMS up 2079 K in an Ir Knudsen cell.



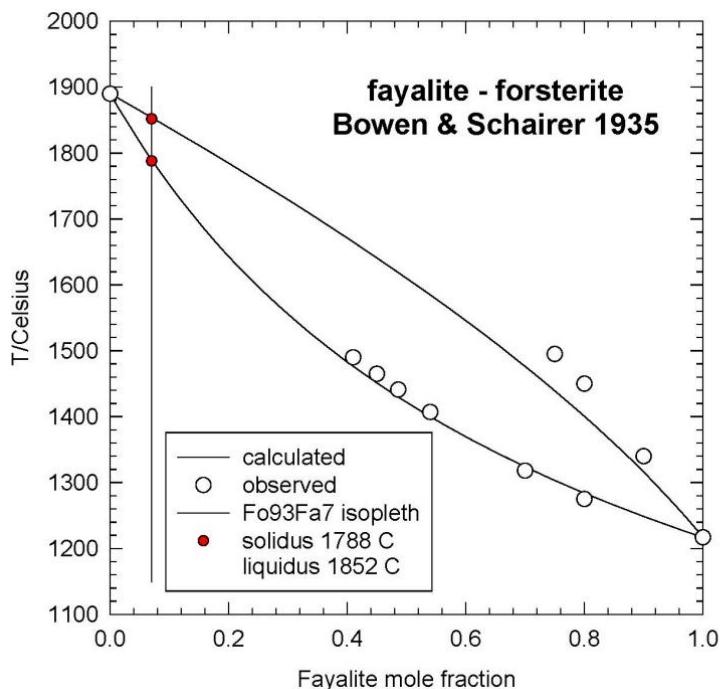
Side view (cross-section) of the Mo Knudsen cell containing the olivine sample heat treated up to 2084 K.

## Complete van't Hoff Plot

Interesting discontinuity at melting

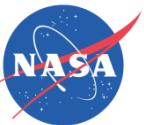


Temperature dependence of ion intensity ratios of Mg<sup>+</sup>, N. L. Bowen and J. F. Schairer, Am. J. Sci. 29, 151-171 (1935). Fe<sup>+</sup>, SiO<sup>+</sup>, O<sup>+</sup> and O<sub>2</sub><sup>+</sup> in the olivine sample.

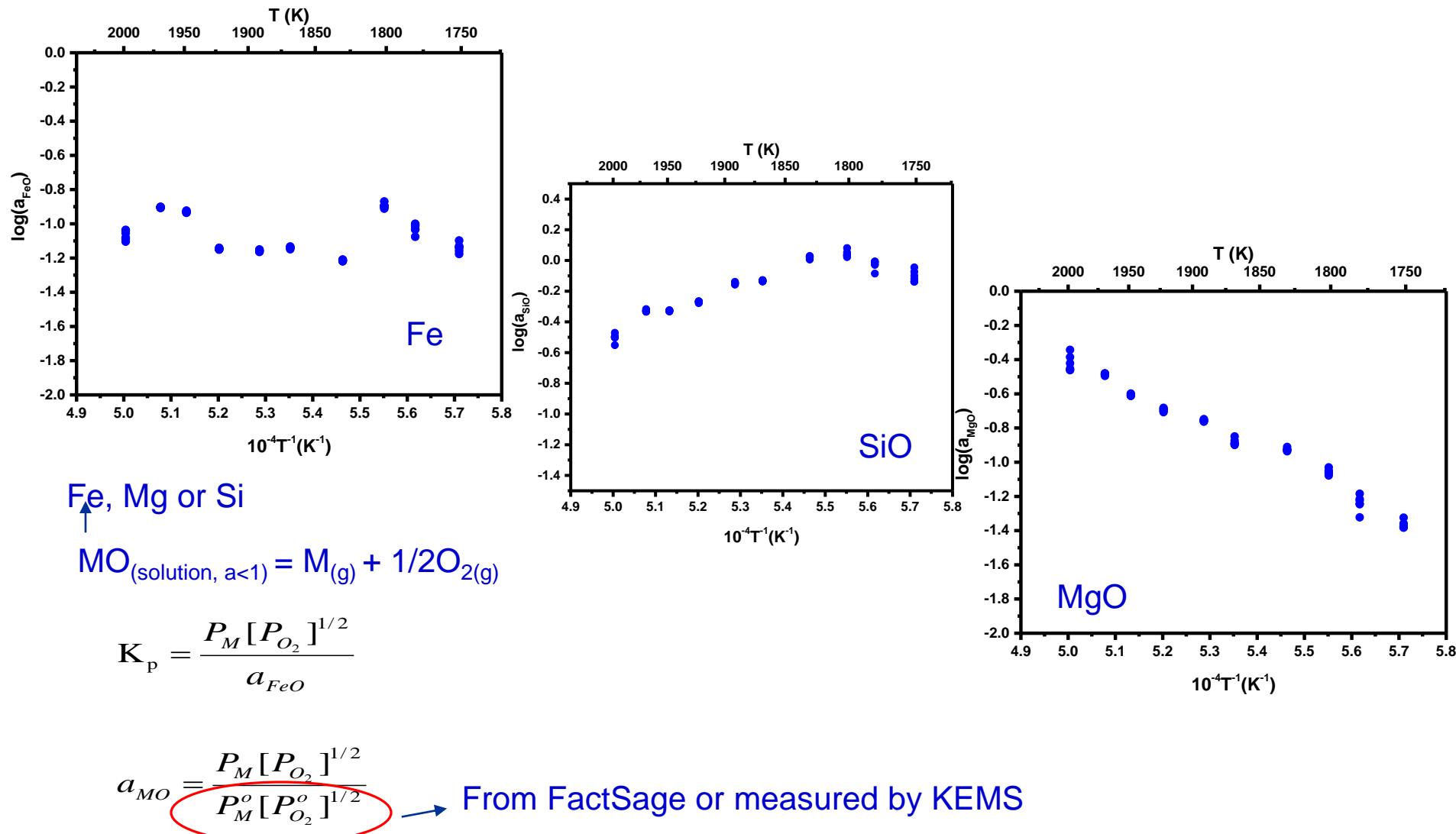


Fegley and Osborne, "Practical Chemical Thermodynamics For Geoscientists", Elsevier 2013, Fig. 12-11.

Measurements show good agreement with the phase diagram calculated by Bowen and Shairer.



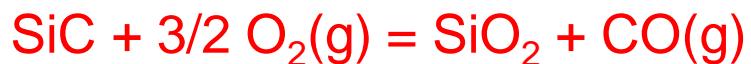
# Thermodynamic Activities in Olivine - $(Fe_xMg_{1-x})_2SiO_4$





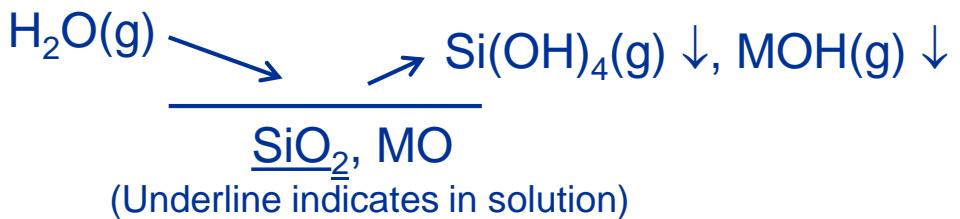
# Rare earth Silicates

# Low Reactivity of Rare earth Silicates

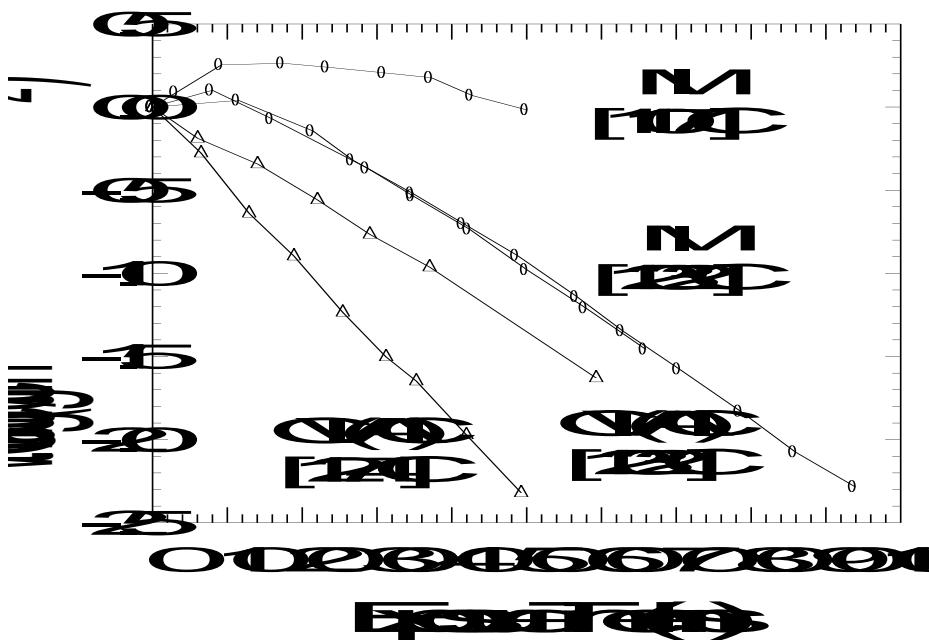


$$P[\text{Si(OH)}_4] = K a \underline{\text{SiO}}_2 [P(\text{H}_2\text{O})]^2$$

Y and Yb silicates  
Need to be measured!

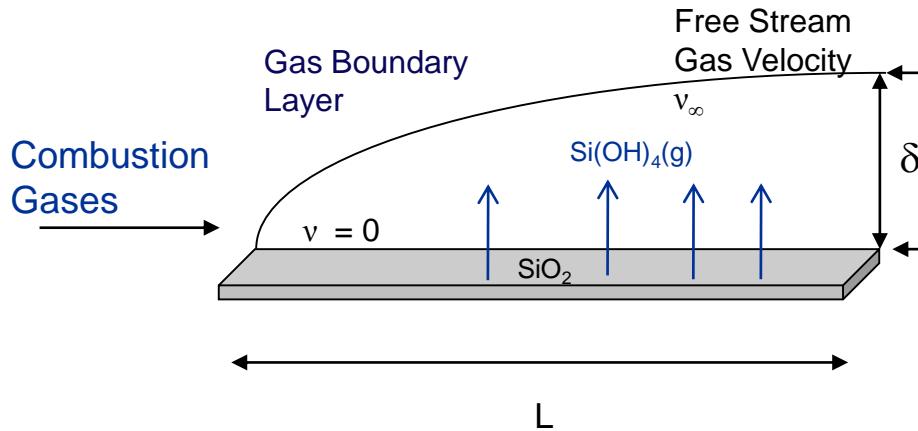


**SiC/SiC CMC HPBR Paralinear Weight Change**  
(1100 °-1300°C, 6 atm; Robinson/Smialek 1998)  
**Si(OH)<sub>4</sub> volatility** (Opila et al., 1998-2006)



# Key Parameters in Boundary Layer Limited Transport Modeling

- $\text{SiO}_2(\text{pure or in silicate soln}) + 2 \text{H}_2\text{O(g)} = \text{Si(OH)}_4(\text{g})$



$$\text{Flux} = 0.664 \left( \frac{v_\infty \rho_\infty L}{\eta} \right)^{0.5} \left( \frac{\eta}{D_{\text{Si(OH)}_4} \rho_\infty} \right)^{0.33} \frac{D_{\text{Si(OH)}_4} P_{\text{Si(OH)}_4}}{R T L} =$$

$$0.664 \left( \frac{v_\infty \rho_\infty L}{\eta} \right)^{0.5} \left( \frac{\eta}{D_{\text{Si(OH)}_4} \rho_\infty} \right)^{0.33} \frac{D_{\text{Si(OH)}_4}}{R T L} K a_{\text{SiO}_2} (P_{\text{H}_2\text{O}})^2$$

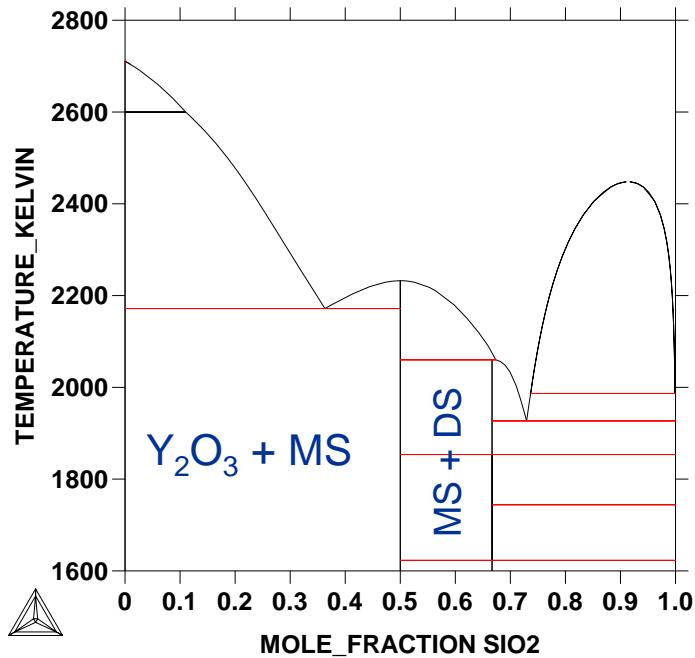
$v_\infty$  = free stream velocity    $\rho_\infty$  = free stream gas density    $L$  = characteristic dimension

$\eta$  = viscosity    $D_{\text{Si(OH)}_4}$  = gas phase diffusivity of  $\text{Si(OH)}_4$

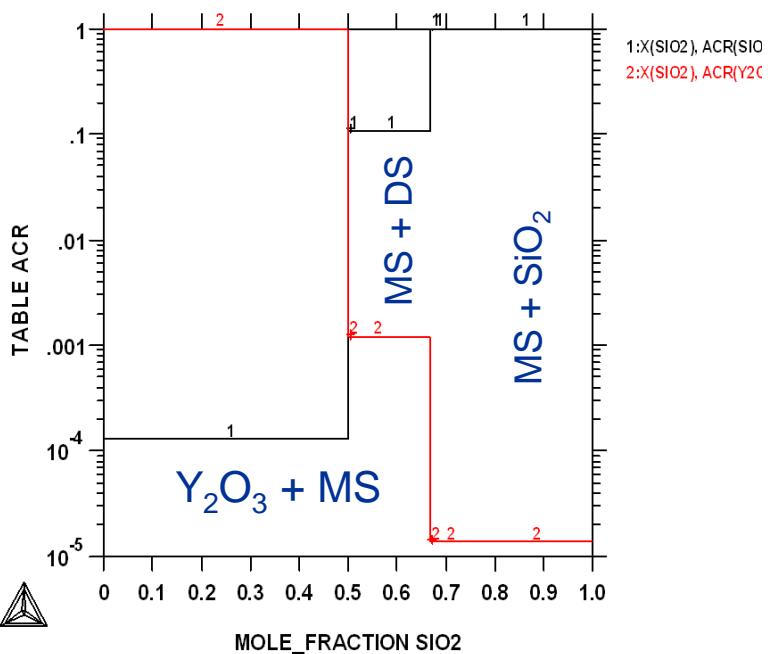
- Reduce  $a(\text{SiO}_2)$   $\Rightarrow$  reduce recession. Recession drives need for coatings

# Calculated $\text{Y}_2\text{O}_3\text{-SiO}_2$ Phase Diagram: Fabrichnaya-Seifert Database

THERMO-CALC (2010.08.10:09.24) :  
 DATABASE:USER  
 $\text{AC(O)}=1, \text{N}=1, \text{P}=1.01325\text{E}5;$



THERMO-CALC (2010.08.10:11.43) :  
 DATABASE:USER  
 $\text{AC(O)}=1, \text{T}=1600, \text{P}=1.01325\text{E}5, \text{N}=1;$



Indirect evidence suggests that the  $\text{SiO}_2$  thermodynamic activity is lower in the  $\text{Y}_2\text{O}_3\text{-Y}_2\text{SiO}_5$  and  $\text{Y}_2\text{SiO}_5\text{-Y}_2\text{Si}_2\text{O}_7$  regions  
 But there are no direct measurements!



# Issues with Measuring $a(\text{SiO}_2)$ in RE Silicates

- Vapor pressure of  $\text{SiO}_2$  too low to measure in temperature range of interest
- Need measurable signal for  $\text{SiO}_2$ —use reducing agent to make excess  $\text{SiO(g)}$ . Tried several, selected Mo or Ta
  - For  $a(\text{SiO}_2) < \sim 0.02$ 
    - $2\text{Ta(s)} + 2\text{SiO}_2(\text{soln}) = 2\text{SiO(g)} + \text{TaO(g)} + \text{TaO}_2(\text{g})$
  - For  $a(\text{SiO}_2) > \sim 0.02$ 
    - $\text{Mo(s)} + 3\text{SiO}_2(\text{soln}) = 3\text{SiO(g)} + \text{MoO}_3(\text{g})$
  - Note reducing agent must not change solid phase composition
  - Monosilicates + disilicates + Ta – leads to tantalates
- Need to account for non-equilibrium vaporization
- $\text{SiO}$  overlaps with  $\text{CO}_2$  ( $m/e = 44$ )
  - Use  $\text{LN}_2$  cold finger for improved pumping
  - Shutter to distinguish vapor from cell and background
  - Gettering pump for  $\text{CO}_2$

# Approaches use two phase regions

Cells are part of the system



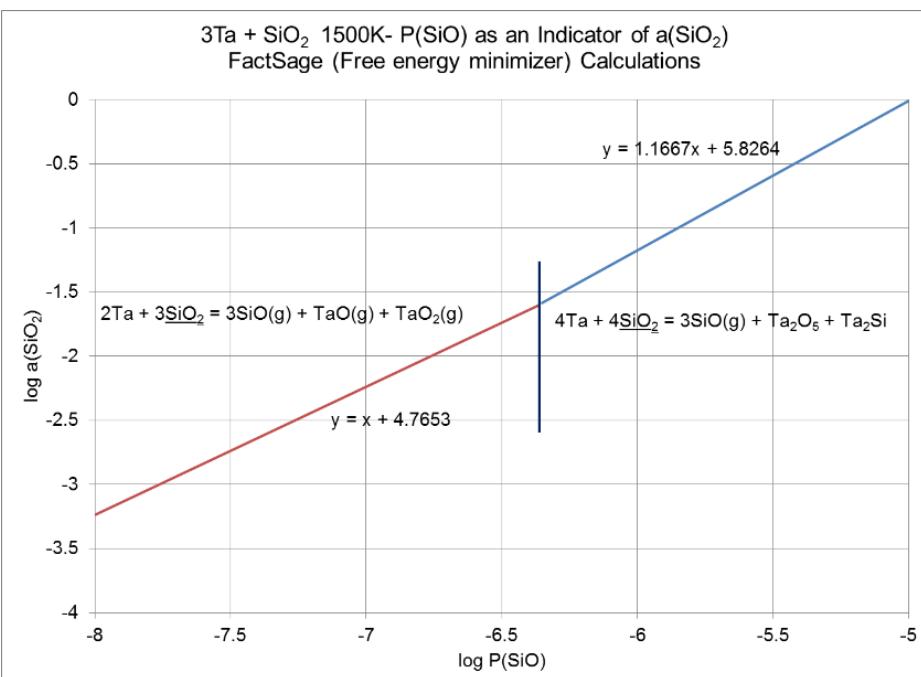
## 1 – Monosilicate + RE<sub>2</sub>O<sub>3</sub>

Two cells:

- Au
- 3Ta + Y<sub>2</sub>O<sub>3</sub> + Y<sub>2</sub>O<sub>3</sub> · SiO<sub>2</sub>



- Using P<sub>eq</sub>(SiO) and FactSage (free energy minimization)
- Correction for non-equilibrium vaporization

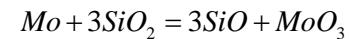


## 2 – Monosilicate + Disilicate

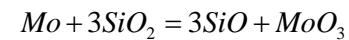
Three cells:

- Au (reference)
  - 3Mo + Y<sub>2</sub>O<sub>3</sub> · 2SiO<sub>2</sub> + Y<sub>2</sub>O<sub>3</sub> · SiO<sub>2</sub>
  - 3Mo + SiO<sub>2</sub>
- Mo(s) + 3SiO<sub>2</sub>(soln) = 3SiO(g) + MoO<sub>3</sub>(g)
- Compare cells 1 and 2
  - Less data processing than with Ta
  - Correction is not needed.

$$K = \frac{[P(\text{SiO})]^3 P(\text{MoO}_3)}{[a(\text{SiO}_2)]^3}$$



$$a(\text{SiO}_2) = 1 = \left\{ \frac{[P^\circ(\text{SiO})]^3 P^\circ(\text{MoO}_3)}{K} \right\}^{0.33}$$



$$a(\text{SiO}_2) = \left\{ \frac{[P(\text{SiO})]^3 P(\text{MoO}_3)}{K} \right\}^{0.33}$$

Cell 2 ←

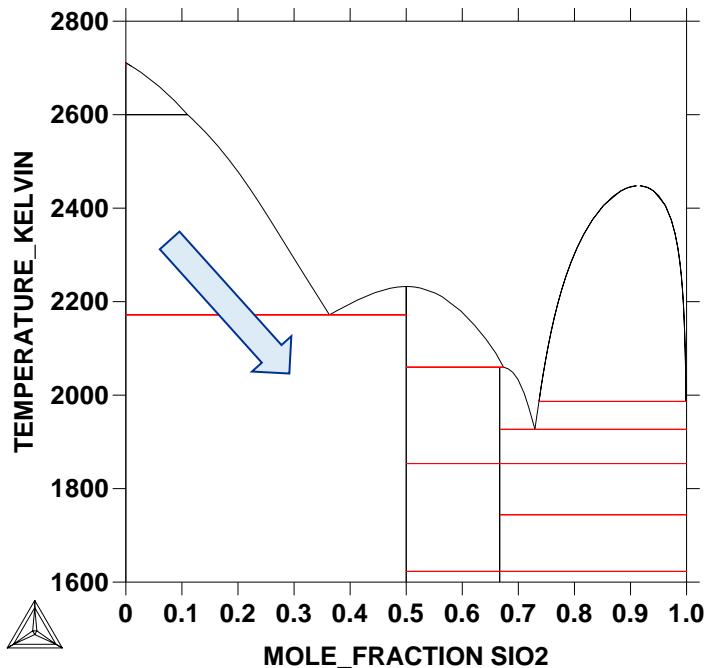
$$a(\text{SiO}_2) = \left\{ \frac{[I(\text{SiO})]^3 I(\text{MoO}_3)}{[I^\circ(\text{SiO})]^3 I^\circ(\text{MoO}_3)} \right\}^{0.33}$$

Cell 3 ←

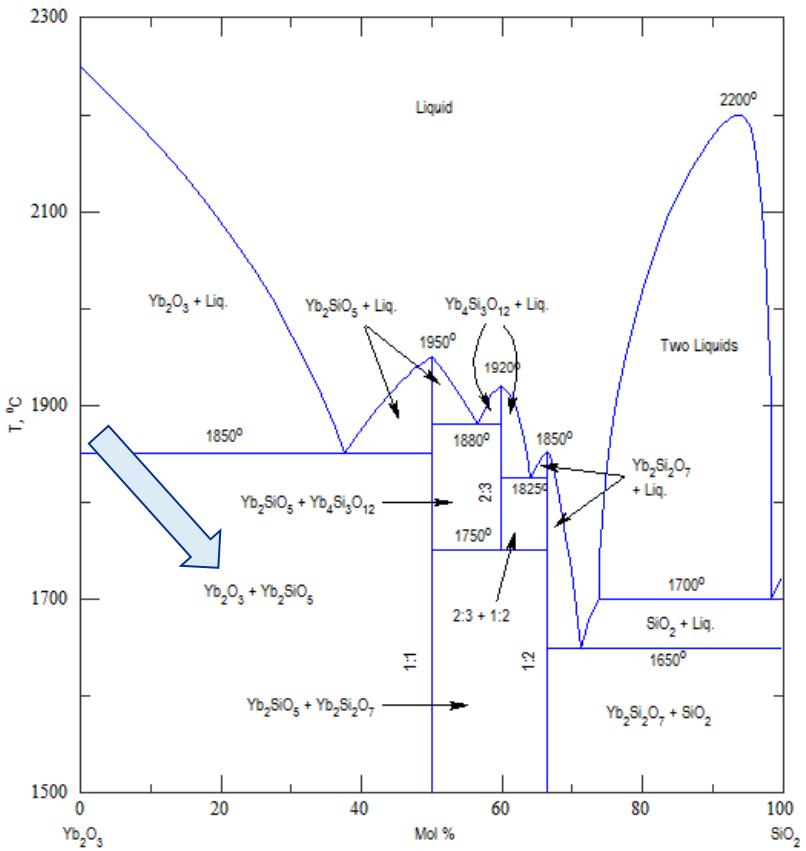
# Monosilicate + RE<sub>2</sub>O<sub>3</sub>

## Y<sub>2</sub>O<sub>3</sub>-SiO<sub>2</sub>

THERMO-CALC (2010.08.10:09.24) :  
 DATABASE:USER  
 AC(O)=1, N=1, P=1.01325E5;

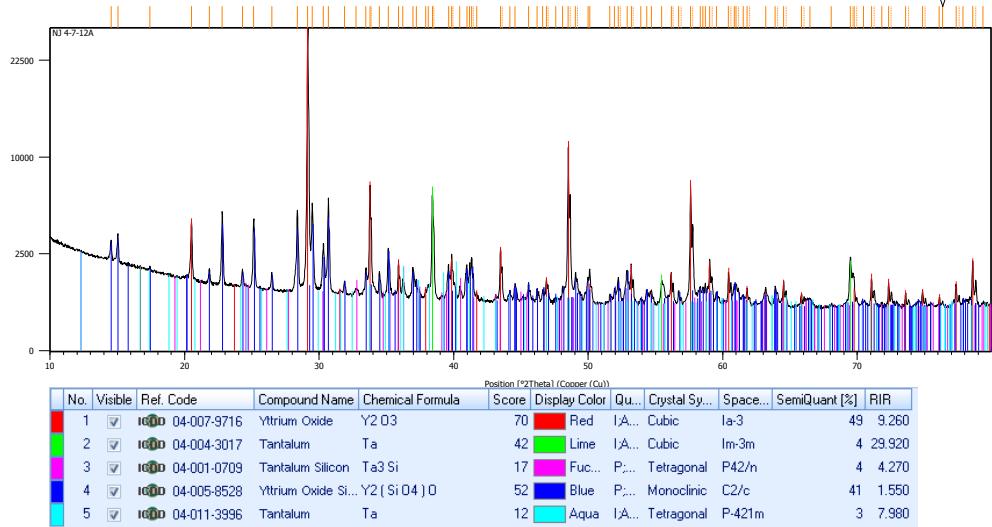


## Yb<sub>2</sub>O<sub>3</sub>-SiO<sub>2</sub>

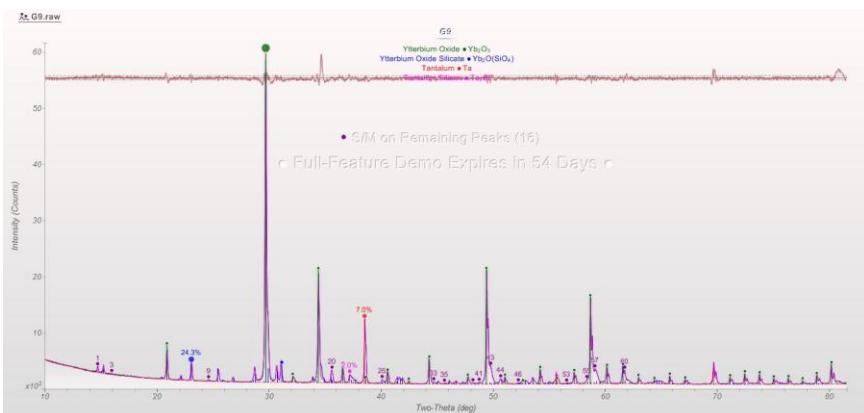


# XRD after KEMS Measurements of RE Monosilicates + RE<sub>2</sub>O<sub>3</sub> + Ta:

## Yttrium monosilicate + Y<sub>2</sub>O<sub>3</sub> + Ta



## Ytterbium monosilicate + Yb<sub>2</sub>O<sub>3</sub> + Ta



Phase                    wt (%)

Y <sub>2</sub> O <sub>3</sub> .(SiO <sub>2</sub> )	41
Y <sub>2</sub> O <sub>3</sub>	49
Ta	4
Ta <sub>3</sub> Si	4

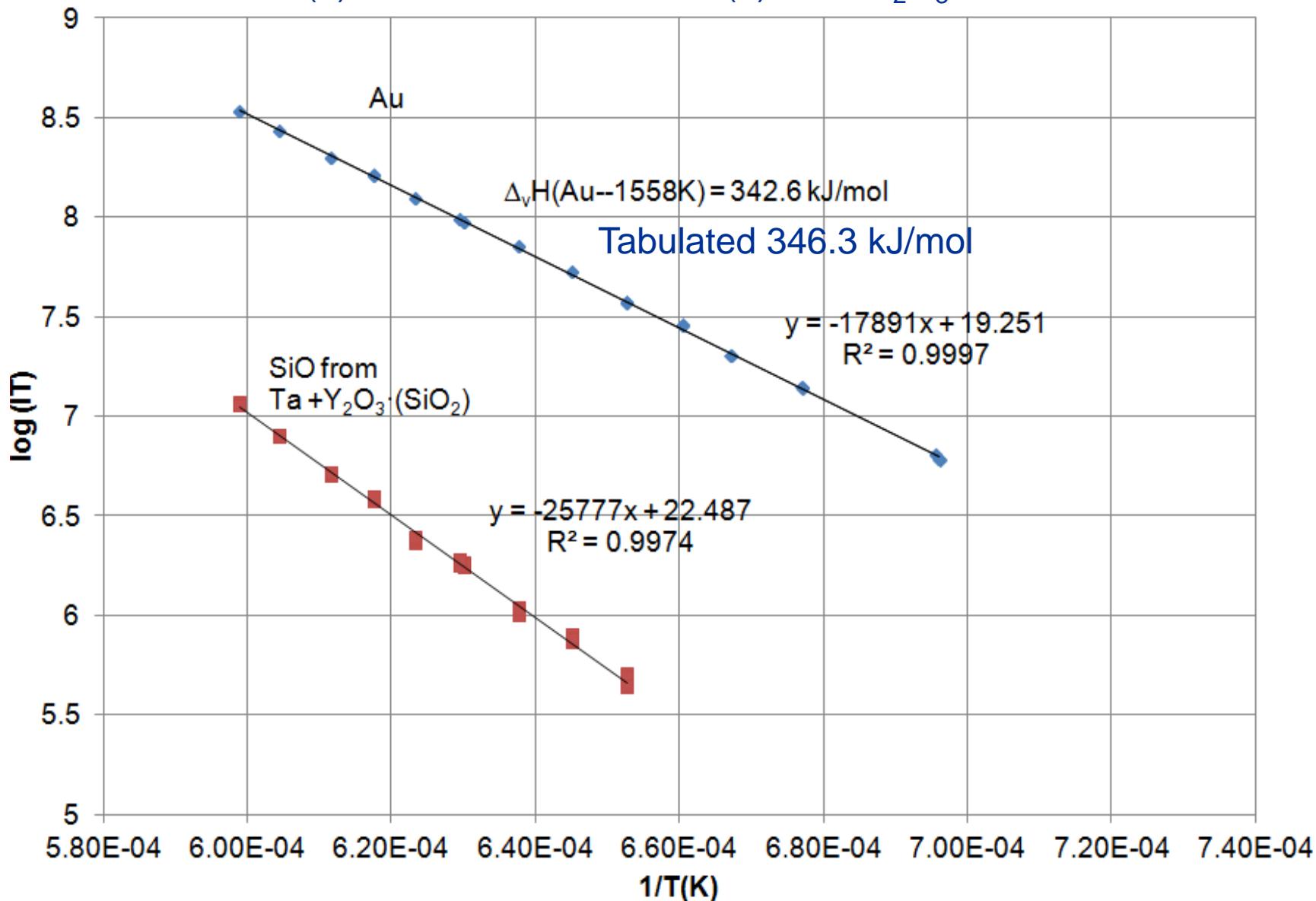
Phase                    wt (%)

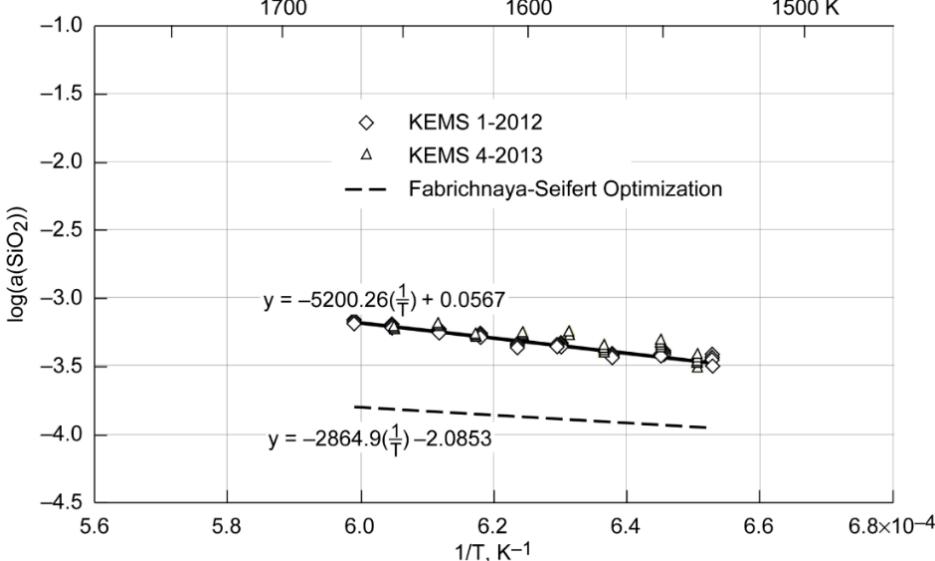
Yb <sub>2</sub> O <sub>3</sub> .(SiO <sub>2</sub> )	24
Yb <sub>2</sub> O <sub>3</sub>	66
Ta	2
Ta <sub>2</sub> Si	2



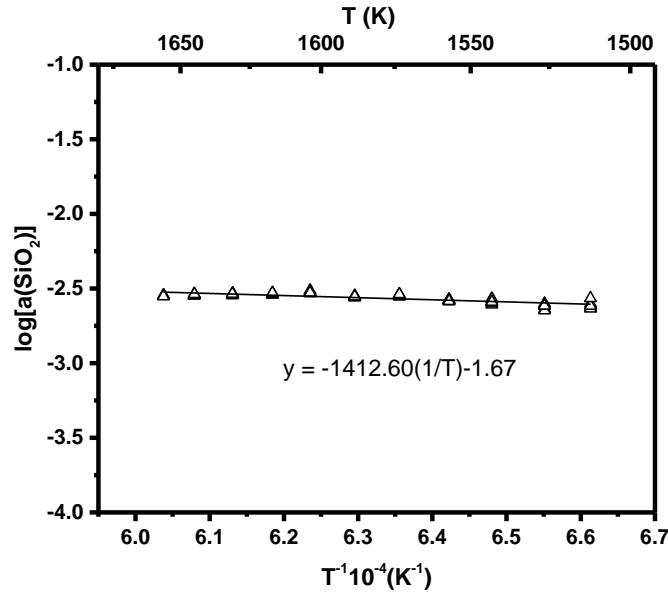
## Raw Data—log (IT) vs 1/T

Cell (1): Au Reference      Cell (2): Ta + Y<sub>2</sub>O<sub>3</sub> + MS

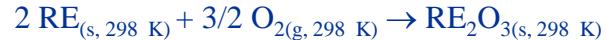
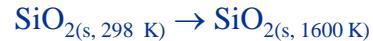



 $\text{Y}_2\text{O}_3 + \text{Y}_2\text{O}_3\cdot(\text{SiO}_2)$ 


$\Delta H_{(\text{SiO}_2, 1600 \text{ K})} = (5200.26) \cdot R \cdot 2.303 = 99.57 \text{ kJ/mol}$

 $\text{Yb}_2\text{O}_3 + \text{Yb}_2\text{O}_3\cdot(\text{SiO}_2)$ 


$\Delta H_{(\text{SiO}_2, 1600 \text{ K})} = (1412.60) \cdot R \cdot 2.303 = 27.05 \text{ kJ/mol}$


 $\Delta H_1 = \text{measured in this work}$ 
 $\Delta H_2 = H_{1600 \text{ K}} - H_{298 \text{ K}}$ 
 $\Delta H_3$ 
 $\Delta H_4$ 
 $\Delta H_5$ 
 $\Delta H_6$ 
 $\Delta H_7 = \Delta H_{f, \text{RE}_2\text{SiO}_5, 298 \text{ K}}$ 
 $\Delta H_f, \text{RE silicate, } 298 \text{ K} \text{ (kJ/mol)}$ 

KEMS

$\text{Y}_2\text{O}_3\cdot(\text{SiO}_2)$

Calorimetry\*

$-2868.54 \pm 5.34$

Optical basicity\*\*

0.786

$a(\text{SiO}_2), 1650 \text{ K}$

0.000804

$\text{Yb}_2\text{O}_3\cdot(\text{SiO}_2)$

$-2774.75 \pm 16.48$

0.729

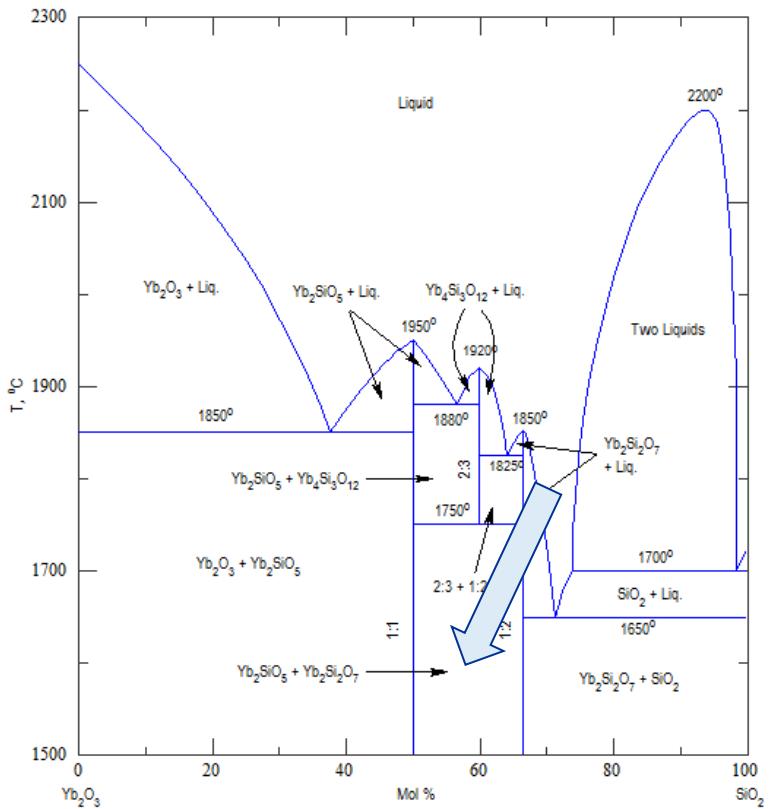
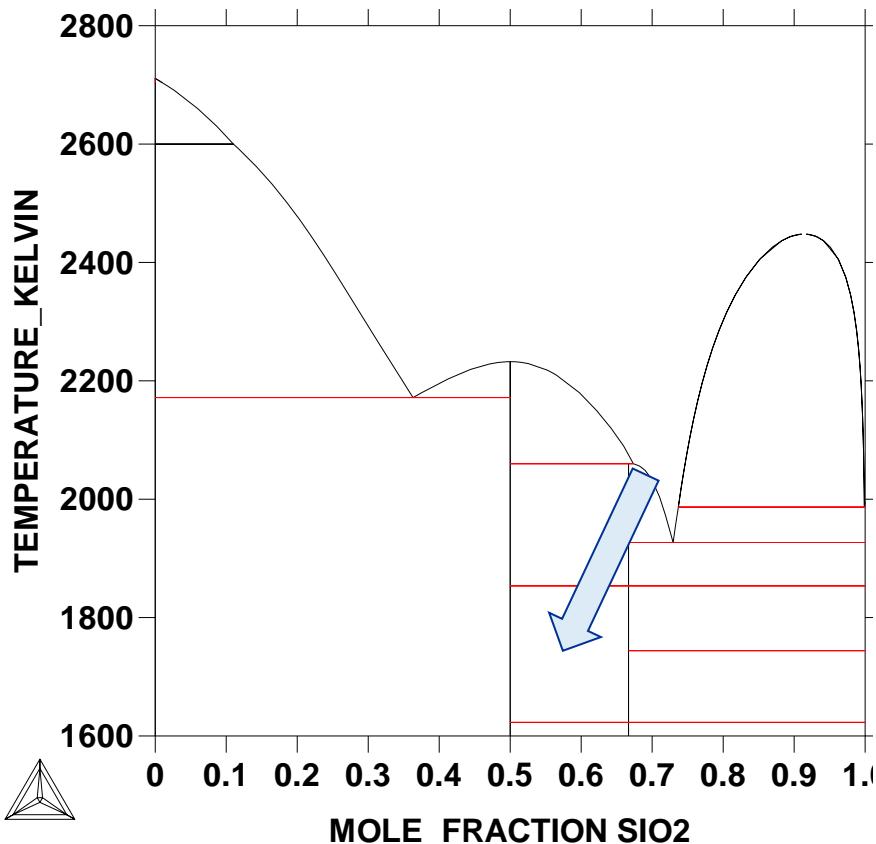
0.00298

\*Liang et al. "Enthalpy of formation of rare-earth silicates  $\text{Y}_2\text{SiO}_5$  and  $\text{Yb}_2\text{SiO}_5$  and N-containing silicate  $\text{Y}_{10}(\text{SiO}_4)_6\text{N}_2$ ", J. Mater. Res. 14 [4], 1181-1185. \*\*J. A. Duff, J. Phys. Chem. A 110, 13245 (2006)

# Monosilicate + Disilicate

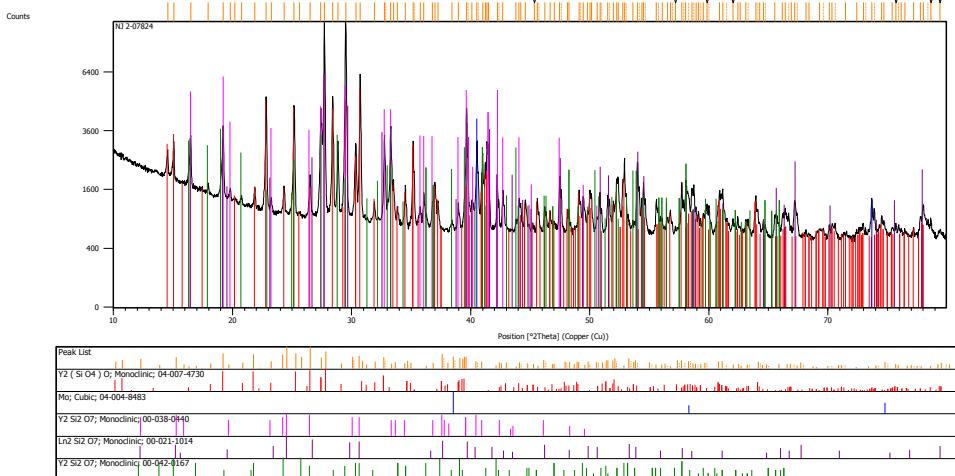


THERMO-CALC (2010.08.10:09.24) :  
 DATABASE:USER  
 AC(O)=1, N=1, P=1.01325E5;



# XRD after KEMS Measurements of RE Monosilicates + Disilicates + Mo:

## Yttrium monosilicate + disilicate + Mo



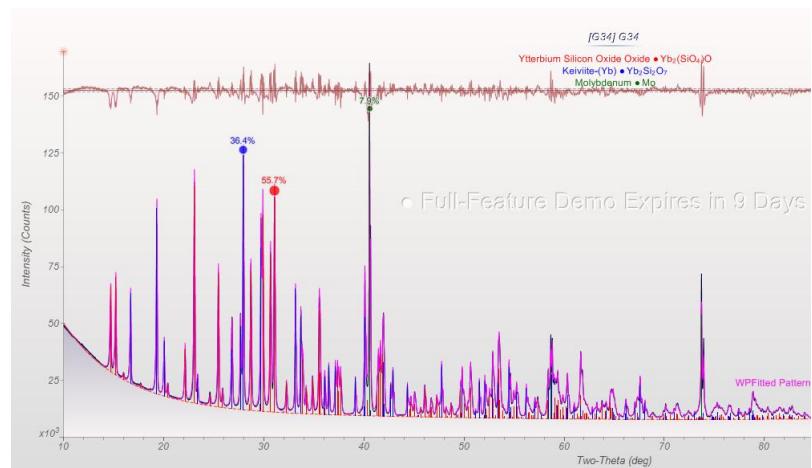
Phase

$\text{Y}_2\text{O}_3 \cdot (\text{SiO}_2)$

$\text{Y}_2\text{O}_3 \cdot 2(\text{SiO}_2)$

Mo

## Ytterbium monosilicate + disilicate + Mo

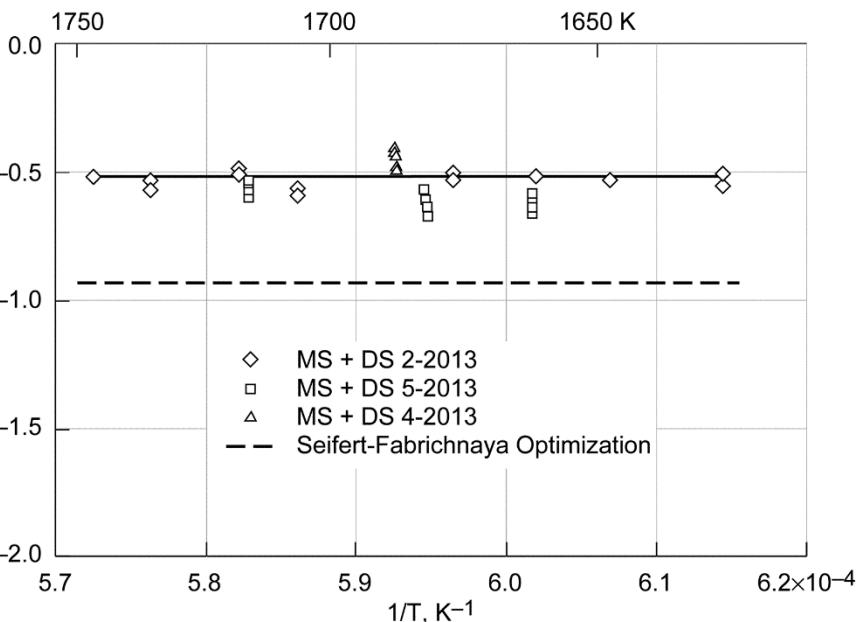
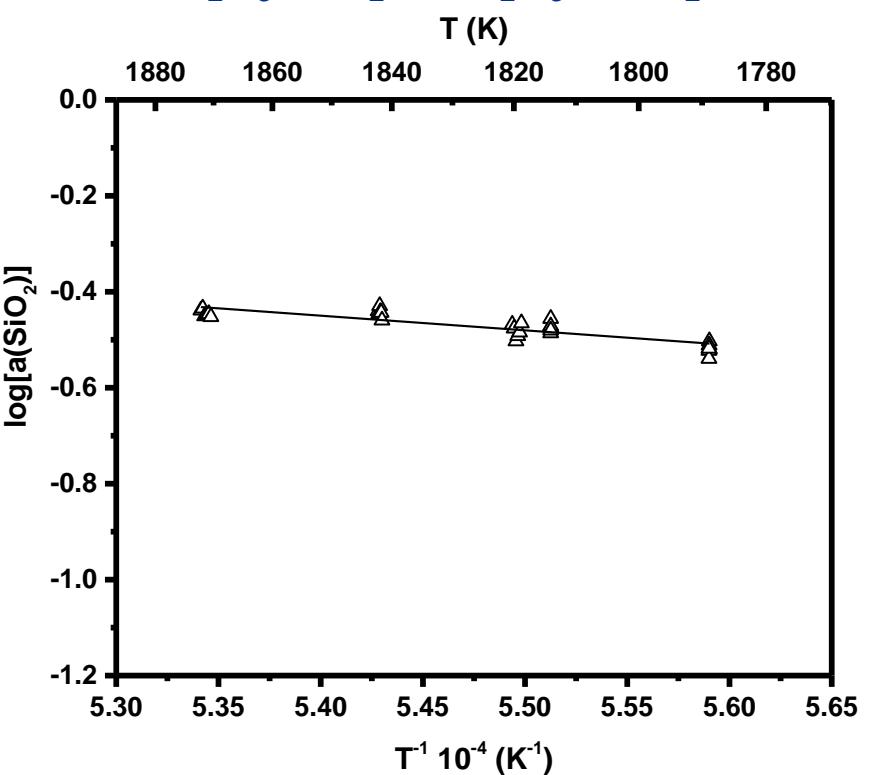


Phase

$\text{Yb}_2\text{O}_3 \cdot (\text{SiO}_2)$  56

$\text{Yb}_2\text{O}_3 \cdot 2(\text{SiO}_2)$  36

Mo 8


 $\text{Y}_2\text{O}_3\cdot(\text{SiO}_2) + \text{Y}_2\text{O}_3\cdot2(\text{SiO}_2)$ 

 $\text{Yb}_2\text{O}_3\cdot(\text{SiO}_2) + \text{Yb}_2\text{O}_3\cdot2(\text{SiO}_2)$ 


## Optical basicity\*\*



0.786      0.699



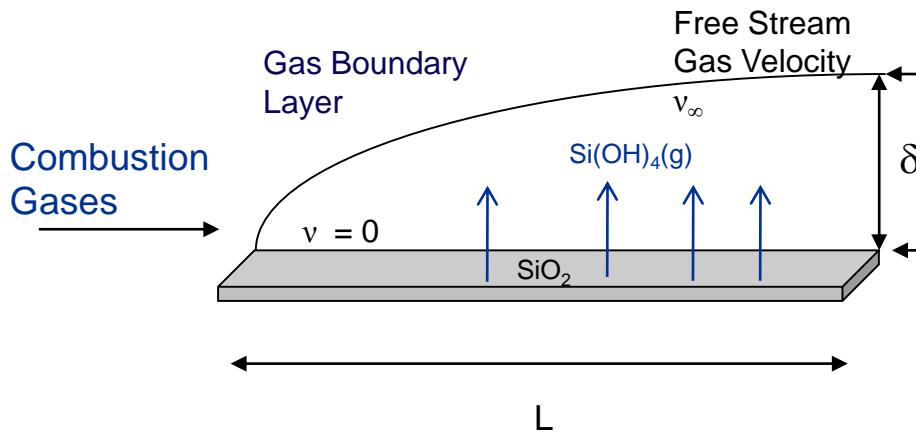
0.729      0.657

 $a(\text{SiO}_2), 1650 \text{ K}$ 

0.281

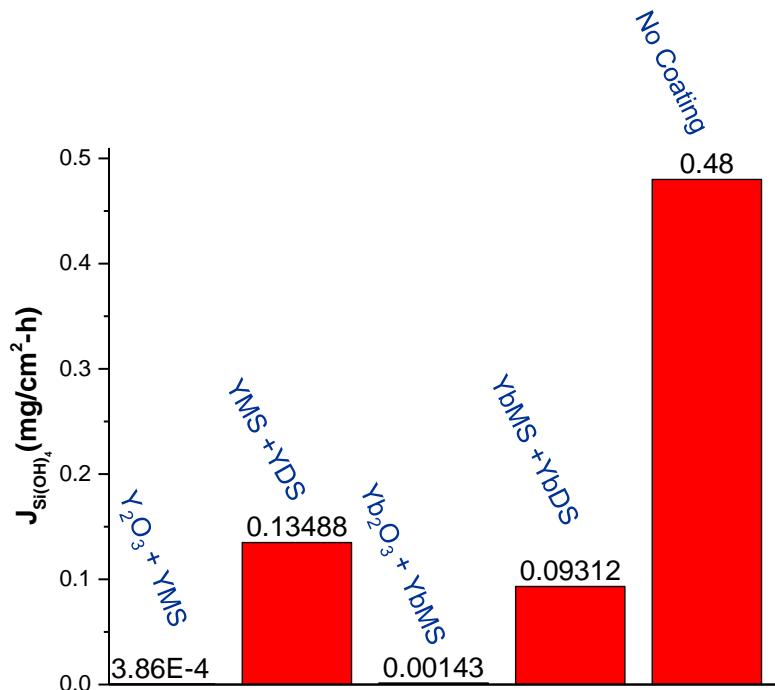
0.194

# Now Have the Needed Quantities for Modeling Recession



$$\text{Flux} = 0.664 \left( \frac{v_\infty \rho_\infty L}{\eta} \right)^{0.5} \left( \frac{\eta}{D_{Si(OH)_4} \rho_\infty} \right)^{0.33} \frac{D_{Si(OH)_4}}{R T L} K a_{SiO_2} (P_{H_2O})^2$$

- $T = 1300^\circ\text{C}$ ;  $P = 10 \text{ bar}$ ;  $P(H_2O) = 1 \text{ bar}$
- $v_\infty = 20 \text{ m/s}$
- $L = 10 \text{ cm}$
- $\eta = 5 \times 10^{-4} \text{ g/cm-s}$
- $\rho_\infty = 2.2 \times 10^{-3} \text{ g/cc}$
- $D_{Si(OH)_4} = 0.19 \text{ cm}^2/\text{s}$
- $\log K = -2851.2/T - 3.5249$  ( $Si(OH)_4(g)$  transpiration measurements)
- $a(SiO_2)$  from activity measurements





# Summary

- Fundamental understanding of thermodynamic is critical to models and structure-property relationships
  - Vapor pressure techniques—Knudsen effusion mass spectrometry
- Silicates are everywhere – from minerals to electronic materials to aircraft engines

## Olivine

- Secondary phases of the olivine sample were removed at temperatures  $> 1060$  °C.
- Mo and Re cell reacts with olivine sample. Ir must be used
- The main vapor species of the olivine sample are  $\text{Mg}^+$ ,  $\text{O}^+$ ,  $\text{O}_2^+$ ,  $\text{SiO}^+$  and  $\text{Fe}^+$  following this order of evaporation.
- The melting point of the olivine sample was determined by the ion intensity discontinuity to be 1805 °C.
- Temperature dependence of partial pressures of the species were determined and their activities. Next steps
- Vaporization coefficient measurements

## Rare-Earth Silicates

- The reduced  $\text{SiO}_2$  activity in Rare-earth silicates should limit their reactivity with water vapor
- Solid State rare earth oxides—activity of  $\text{SiO}_2$ 
  - Need reducing agent to obtain a measurable signal for  $\text{SiO(g)}$ , which in turn relates to activity of  $\text{SiO}_2$ . Reducing agent must not change solid phase composition.
  - Method and choice of reducing agent depends on particular silicate
- Thermodynamic data for gas phase hydroxides and solid candidate coating  $\Rightarrow$  recession modeling input data



# Acknowledgements

- Helpful discussions with B. Opila (Formerly NASA Glenn now University of Virginia)
- Multiple cell and sampling system improvements to mass spectrometer: E. Copland (formerly NASA Glenn now CSIRO, Sydney, Australia)
- XRD: R. Rogers (NASA Glenn)
- NASA/ORAU Post-doctoral Fellowship Program