



# Determination of Appropriate Multiple $K$ of Damping Standard Deviation for Use in Calculation of Turbine Blade Forced Response

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*September 2015*



# How to Use Damping Statistics?



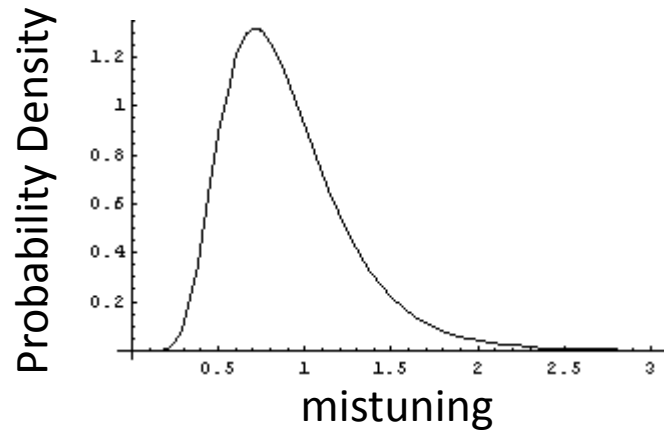
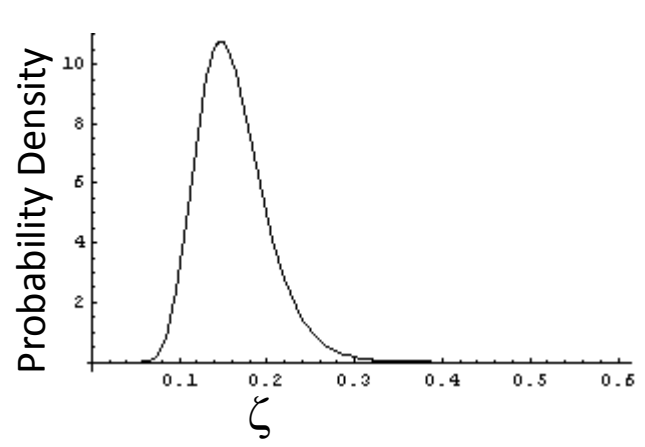
- Considerable debate on most appropriate use of statistics from whirligig. Options discussed:
  - 1) Following typical procedure for random variables in engineering design, use  $-3\sigma$  value from all data.
  - 2) Under assumption that only highest responding blades are of interest, only look at the top-responding half.
    - 2a) use mean of this half.
    - 2b) use  $-3\sigma$  of this half.
- MSFC Proposal: Use New “Combined  $3\sigma$  Environment” Procedure
  - Concept is that mistuning variability and damping variability contribute similarly to the random variability of the blade response
    - We’ve already determined (by analysis and agreement), that we will use a mistuning value of 2.0 which is the  $3\sigma$  statistic.
    - We should therefore choose a statistic of damping that when combined with  $M=2.0$ , represents a total probability of  $3\sigma$  (99.86%).
  - Consultations with Dr. Jim Rogers/QD34, reliability expert, verify that using this type of “combined  $3\sigma$  environment” is typical procedure for assessing responses that are functions of several random variables.
  - Consultation with Dr. Steve Manwaring, GE Aircraft, on Industrial Practice:
    - Measure damping in spin pits, use mean as way to compare different damper concepts, evaluate trends.
    - After design complete, measure actual response of blades during test and use  $3\sigma$  value to evaluate margin against Goodman.
  - If we cannot measure the actual blade response during test, we view the “combined  $3\sigma$  environment” procedure as the closest approximation to this approach.



# Combined 3σ Environment” Procedure



- Calculate statistics of damage fraction  $\Phi$  as function of random variables  $M$  and  $\zeta$  (using damping from Whirligig measurements).



- From finite life calculations (B. Wright, PWR, S. Delessio/ER41), we have

$$A_{eq} = \frac{S_a \times FAF \times M_t \times \left(\frac{0.0025}{\xi}\right)}{1 - \frac{S_m}{Ftu}} \rightarrow \begin{matrix} N_{accum} = Speed(s)_n \times T_{service} \times end.factor \\ N_{fail\_Unconservative} = 10^{(-25.727 \times \log_{10}(A_{eq}) + 53.197)} \end{matrix} \rightarrow \Phi_{HCF} = \frac{N_{accum}}{N_{fail}}$$

- Perform Monte Carlo Analysis - generate 1,000,000 sample set of  $\zeta$ ,  $M$ , plug into above equation, obtain 1,000,000 samples of  $\Phi$ , find Quantile at 99.865%, which is  $\Phi=93156.6$ .
- Since we are using a value of  $M = 2.0$  by agreement, plug  $\Phi=93156.6$  and  $M = 2$  into above damage fraction equation and solve for  $\zeta = \mathbf{.0934}$ .
- Looking at PDF for zeta, we see that this value occurs at  $\mu - 1.649\sigma$ . I.E. ,  $K = \mathbf{1.649}$ .