

Reliability Assessment of Wide Bandgap Power Devices

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Scope of Work

• A NEPP collaborative effort among NASA Centers to address reliability of new COTS wide bandgap power devices

Approach

- Identify, acquire, and evaluate performance of emerging GaN (Gallium Nitride) & SiC (Silicon Carbide) power devices under the exposure to radiation, thermal cycling, and power cycling
- Document results and disseminate findings

Presentation

- Radiation & thermal cycling effects on GaN power FETs
- Wear-out board for dynamic power/thermal cycling

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Radiation & Thermal Cycling Effects on GaN Power FETs

| Manufacturer | Part # | Parameters | # Samples (control/Irradiated) | Radiation | Cycling |
|--------------|----------|---------------------|-----------------------------------|-----------|---------|
| EPC | 2012 | 200V, 3A, 100mΩ | 15/26 | ✓ | ✓ |
| CoN Systems | GS61008P | 100V, 90A, 7.4mΩ | 11/10 | ✓ | ✓ |
| Gan Systems | GS66508P | 650V, 30A, 52mΩ | 4/0 | Planned | ~ |

| Radiation Exposure | | | | | | | |
|--------------------|-----|--------------|-----|------------|-------------|----------|--|
| Device | lon | Energy (MeV) | LET | Range (µm) | Dose (rads) | Facility | |
| EPC | Хе | 1569 | 40 | 124.5 | 8719.6 | TAMU | |
| GaN Systems | Ag | 1569 | 41 | 121 | 6634 | LBL | |



Test Setup



Parameters Investigated:

- I-V Output Characteristics
- Gate Threshold Voltage, V_{TH}
- Drain-Source On-Resistance, R_{DS(on)}
- Drain Leakage Current, I_{DSS}
- Gate Leakage current, I_{GSS}











EPC2012 Enhancement Mode Power FET

| EBC2012 | Pre-cycling | | Post-cycling | | Remarks | |
|--------------------------------|-------------|-------|-----------------|------|--|--|
| | Cont | Irrad | ad Cont Irrad . | | Control & irradiated parts remained functional after | |
| V _{TH} (V) | 1.21 | 0.90 | 1.02 | 0.84 | exposure to radiation & thermal cycling | |
| Ι _{GSSF} (μΑ) | 0.69 | 0.84 | 0.71 | 0.85 | Slight reduction in threshold voltage, modest increase in drain-source resistance & varving | |
| I _{GSSR} (nA) | 540 | 779 | 664 | 881 | increase in leakage current with radiation | |
| I _{DSS} (μΑ) | 0.17 | 383 | 0.19 | 440 | Insignificant effects of cycling on properties Part-to-part variation in output characteristics | |
| R _{DS(on)} Normalized | 1.0 | 1.33 | 1.06 | 1.04 | No alteration in device packaging or terminations | |





GaN Systems Enhancement Mode Power FET

| GS61008P | Pre-cycling | | Post-cycling | | Remarks | |
|--------------------------------|-------------|-------|--------------|-------|---|--|
| 65010001 | Cont | Irrad | Cont | Irrad | Control & irradiated parts remained functional after | |
| V _{TH} (V) | 1.21 | 0.95 | 0.97 | 1.04 | exposure to radiation & thermal cycling Slight reduction in threshold voltage & modest | |
| Ι _{GSSF} (μΑ) | 58.8 | 35.9 | 35 | 68 | increase in drain-source resistance with radiation; 1 | |
| I _{GSSR} (nA) | 1.54 | 1.41 | 1.21 | 1.31 | device had significant increase in leakage current | |
| I _{DSS} (μΑ) | 1.40 | 1.24 | 4.94 | 72.2 | Part-to-part variation in output characteristics | |
| R _{DS(on)} Normalized | 1.0 | 1.33 | 1.02 | 0.87 | No alteration in device packaging or terminations | |



GaN Systems Enhancement Mode Power FET



| G\$66508P | Pre-cycling | Post-cycling | Remarks |
|--------------------------------|-------------|--------------|---|
| 65005001 | Control | | Parts remained functional after exposure to thermal |
| V _{TH} (V) | 1.59 | 1.41 | cycling with no significant changes in properties Part-to-part variation in output characteristics |
| Ι _{GSSF} (μΑ) | 471.5 | 465.7 | No alteration in device packaging or terminations |
| l _{gssr} (nA) | 0.41 | 0.33 | |
| I _{DSS} (μΑ) | 6.37 | 5.53 | |
| R _{DS(on)} Normalized | 1.0 | 1.08 | |





Wear-out board for dynamic power/thermal cycling









Planned Work

- Continue multi-stress tests on control and irradiated GaN & SiC power devices
- Power Cycling
 - Static (Gate DC voltage)
 - Dynamic (Gate AC voltage)

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