



Meal Replacement Mass Reduction and Integration Acceptability Study

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Study Aims

- Develop 4 calorically dense meal replacement bars
- Determine the microbiological, nutritional, and sensory shelf-life over two years
- Determine an acceptable implementation schedule using the Human Exploration Research Analog (HERA)

Background

- The Orion MPCV does not have up mass and volume to support the current food system
- NASA is challenged to provide a 10% food mass savings, while preserving nutrition, acceptability and safety
- Cannot be achieved via beverages or freeze-dried foods because both require water

Bar Requirements

- Target caloric density of ~ 4.1 kcal/g
- Target 35% fat
- Water activity of 0.6 or below
- Full nutritional replacement of the average spaceflight menu breakfast
- Maintain sensory acceptability with minimal bar hardening over time

Bar Types

	Savory	Sweet	Chocolate	Fruity	Cake Bar	Nut Bar
Banana Nut		X			X	
Chocolate Peanut butter			X		X	
Cinnamon Roll		X			X	
Ginger Vanilla		X			X	
Hickory Smoked BBQ	X					X
Jalapeno Nut	X					X
Maple Bacon	X	X				X
Orange Cranberry				X	X	



Ginger Vanilla Bar
701.6 kcal per serving
4.3 kcal/g



Banana Nut Bar
702.4 kcal per serving
4.08 kcal/g



Orange Cranberry Bar
704.4 kcal per serving
4.1 kcal/g



Cinnamon Roll Bar
701.1 kcal per serving
4.0 kcal/g



Jalapeño Nut Bar
700.9 kcal per serving
3.8 kcal/g



BBQ Nut Bar
702.5 kcal per serving
3.9 kcal/g



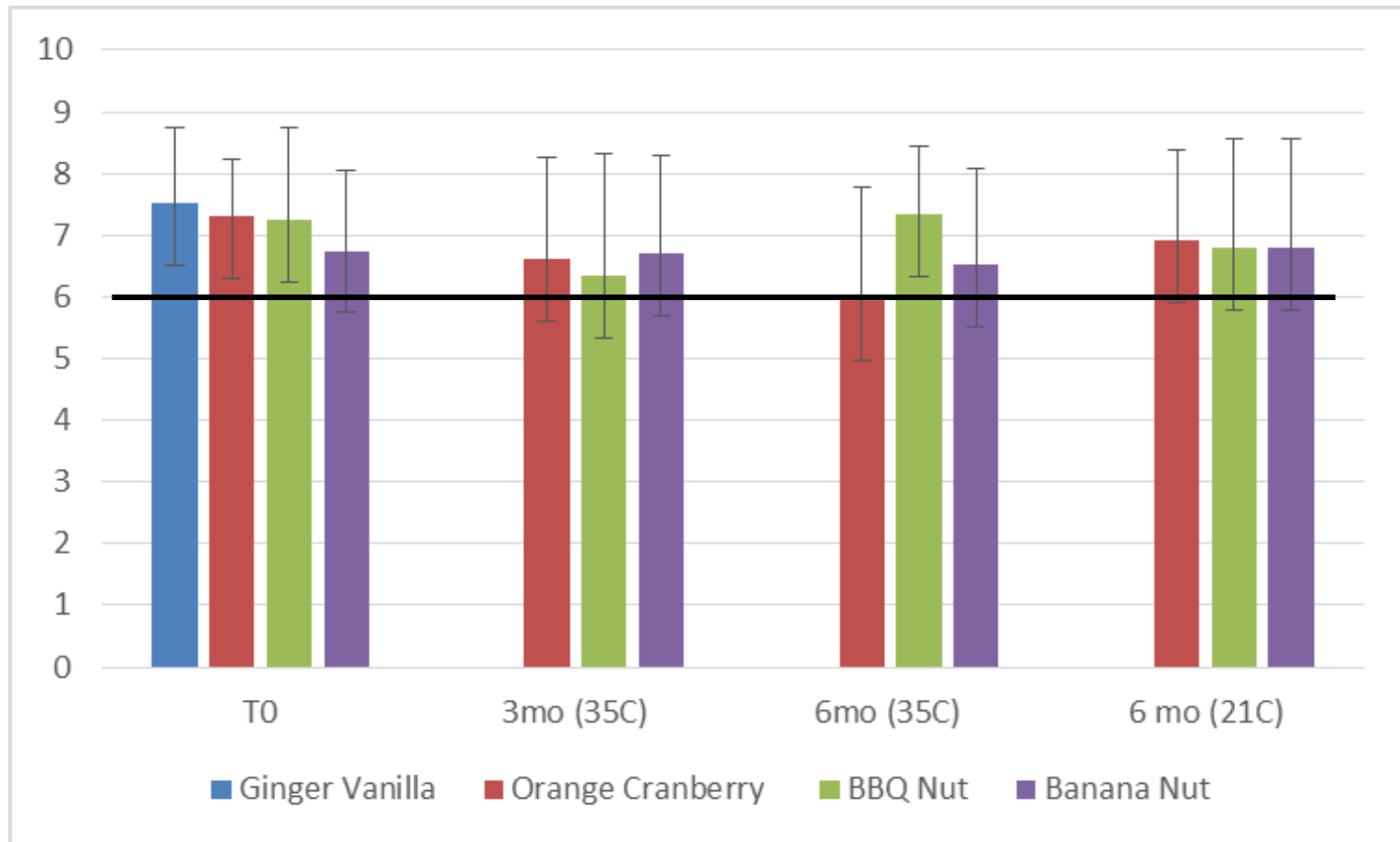
Maple Bacon Nut Bar
700.7 kcal per serving
3.8 kcal/g



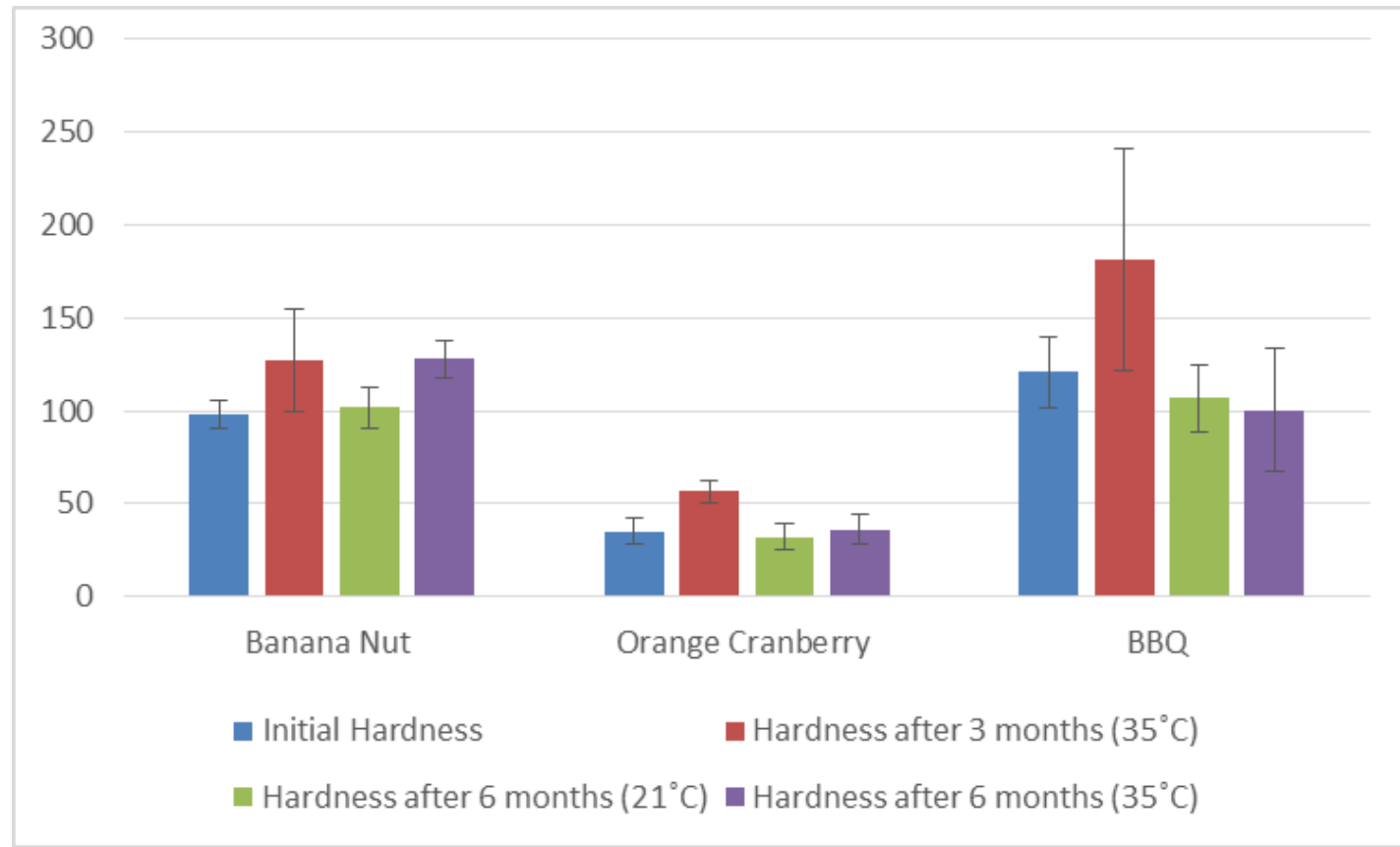
Peanut Butter Chocolate Bar*
711.2 kcal per serving
4.4 kcal/g



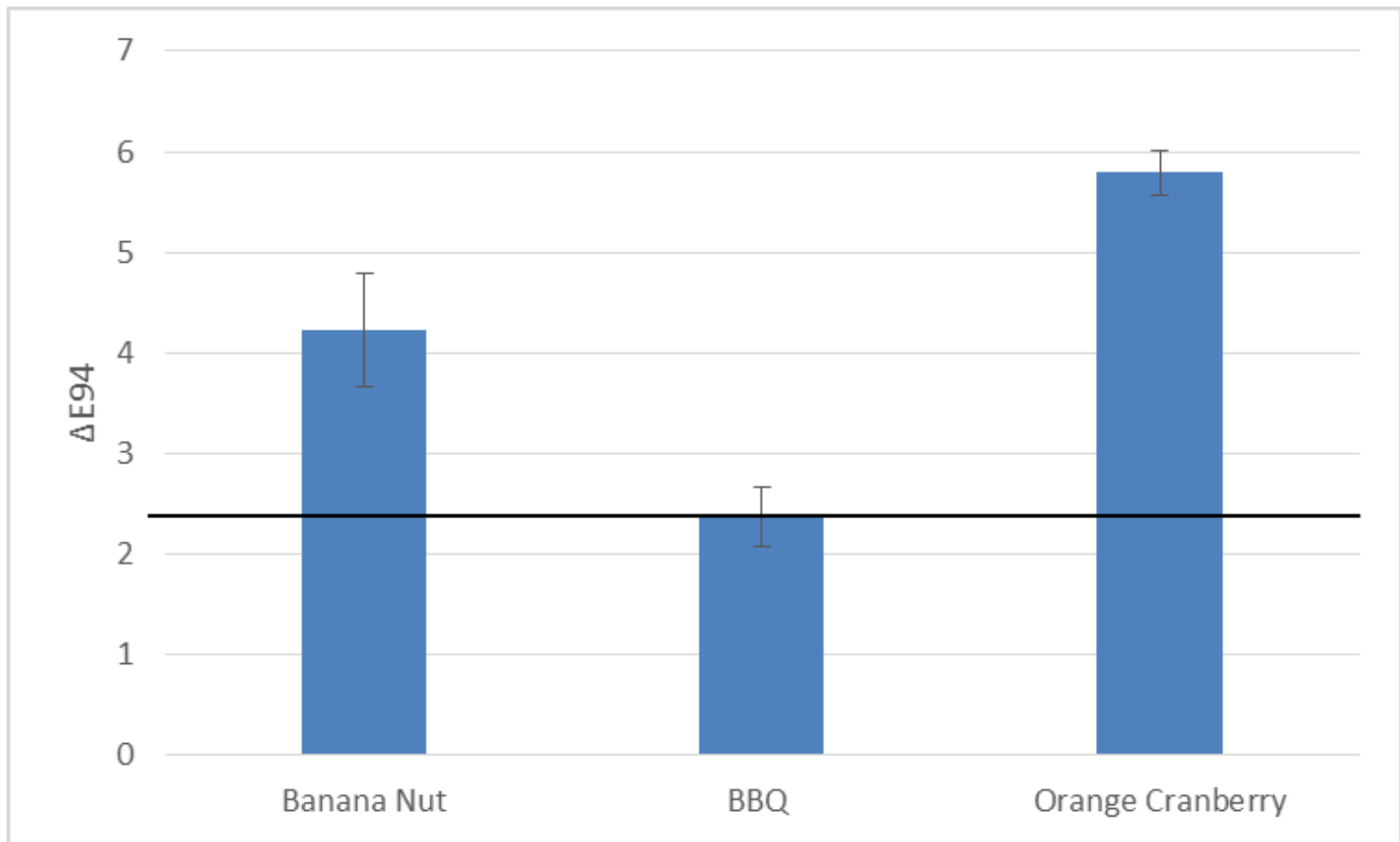
Overall Acceptability Over time



Texture Change Over Time

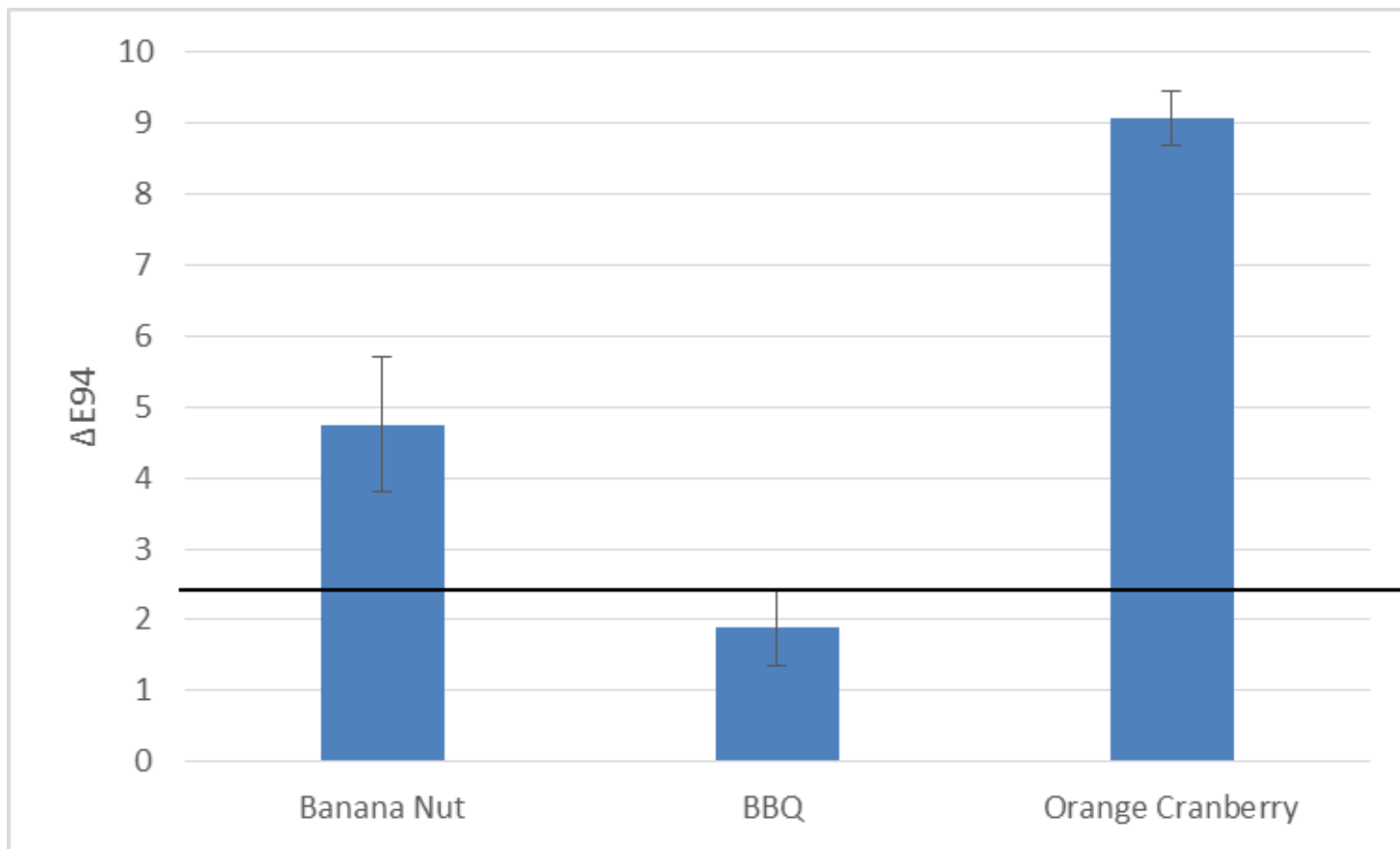


Color Change After 3 mo (35°C)



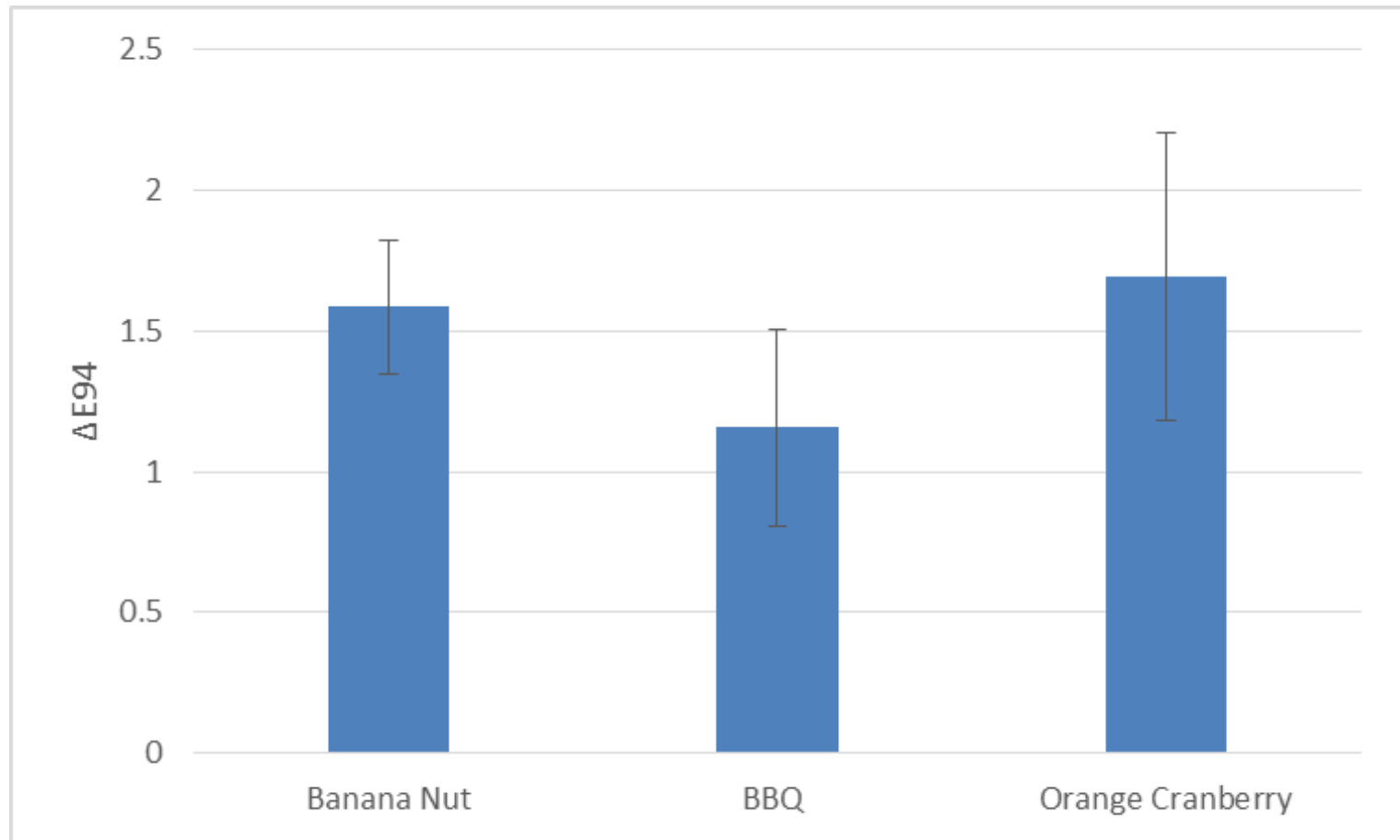
Ginger Vanilla not included in this analysis

Color Change After 6 mo (35°C)



Ginger Vanilla not included in this analysis

Color Change After 6 mo (21°C)

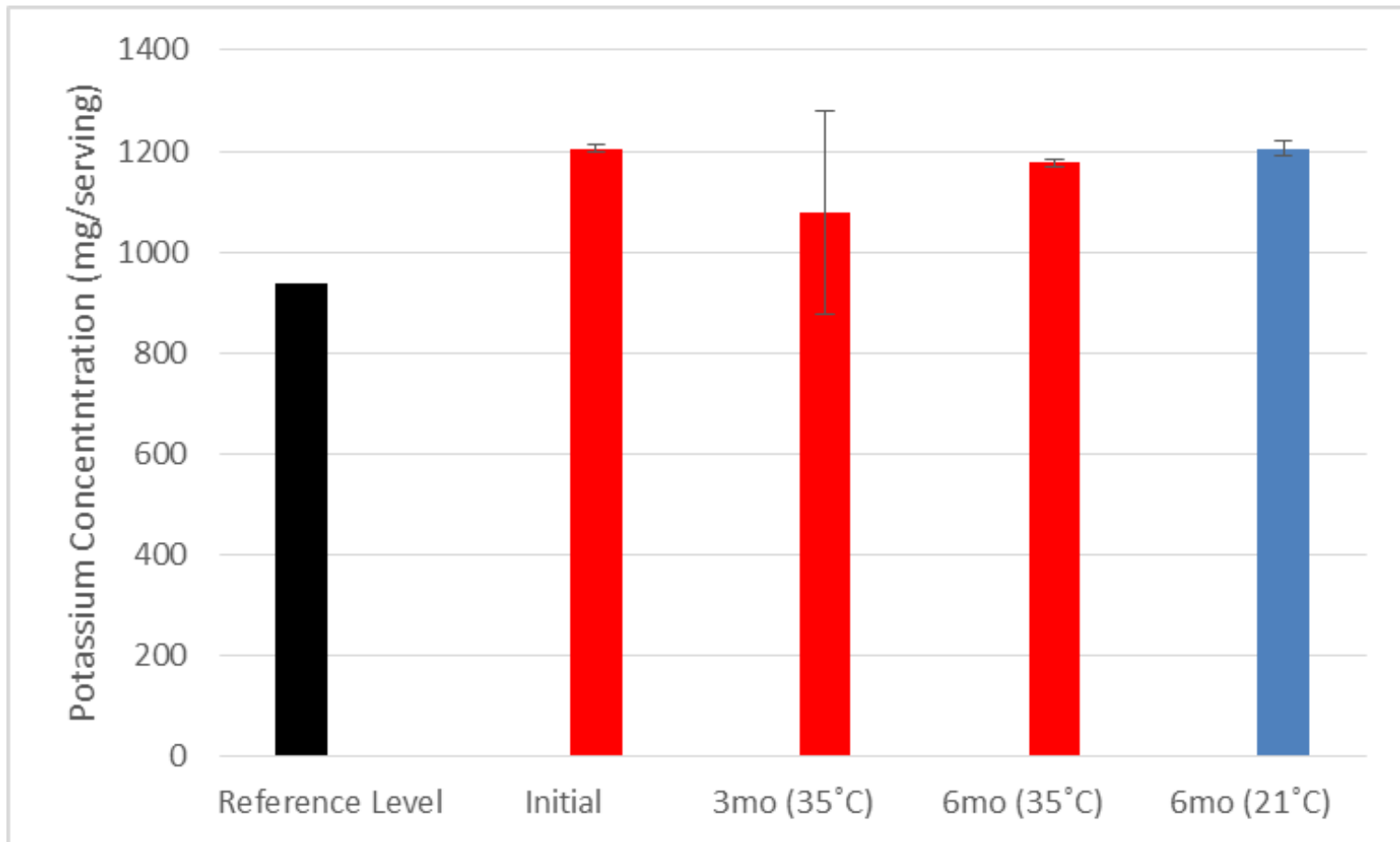


Ginger Vanilla not included in this analysis

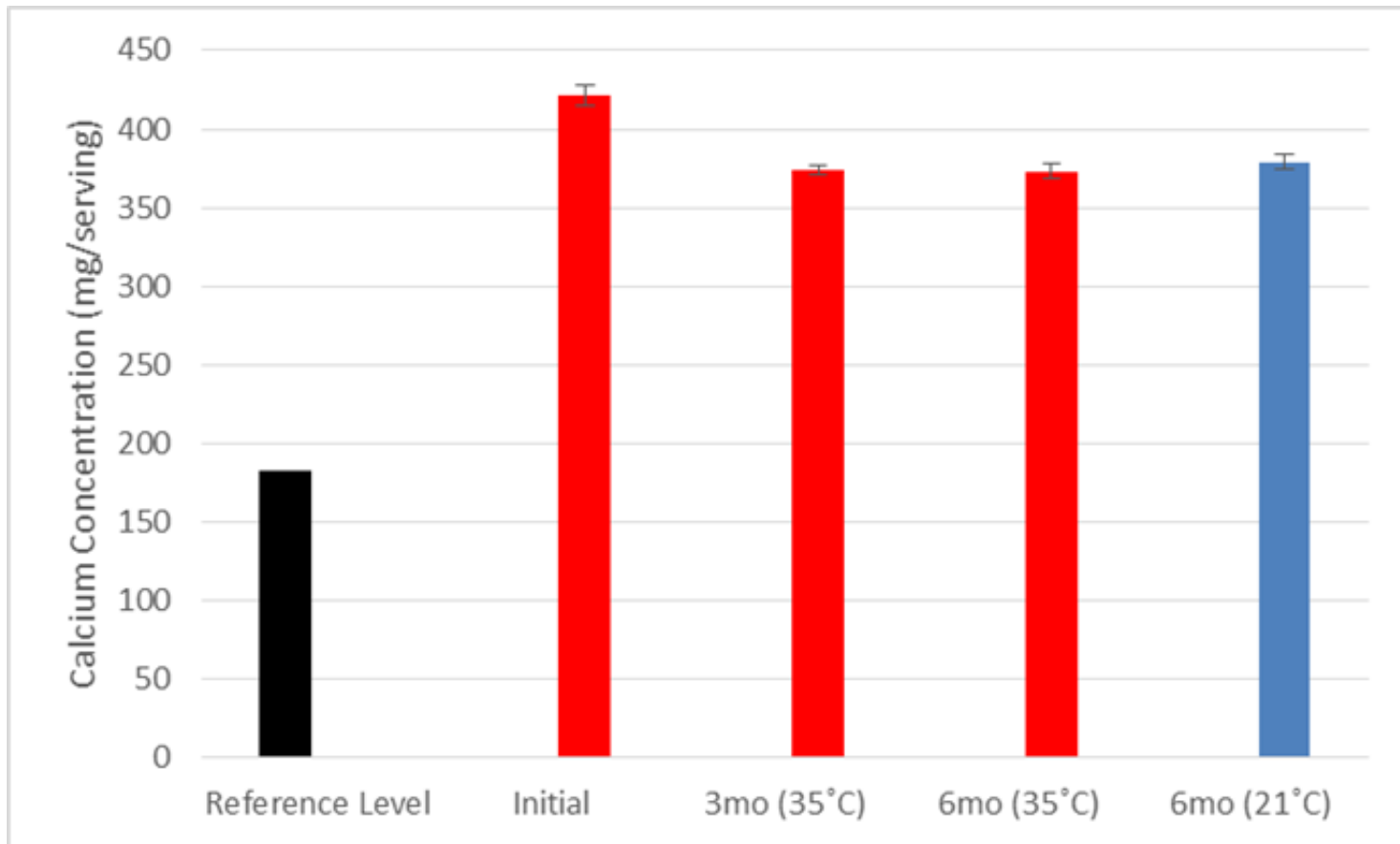
Nutritional Analysis

- Banana Nut Bar was fortified with a premix containing:
 - Folic Acid (25%)
 - Thiamin (31%)
 - Vitamin B12 (62%)
 - Vitamin C (17%)
 - Vitamin K (20%)
 - Calcium (16%)
 - Potassium (5%)

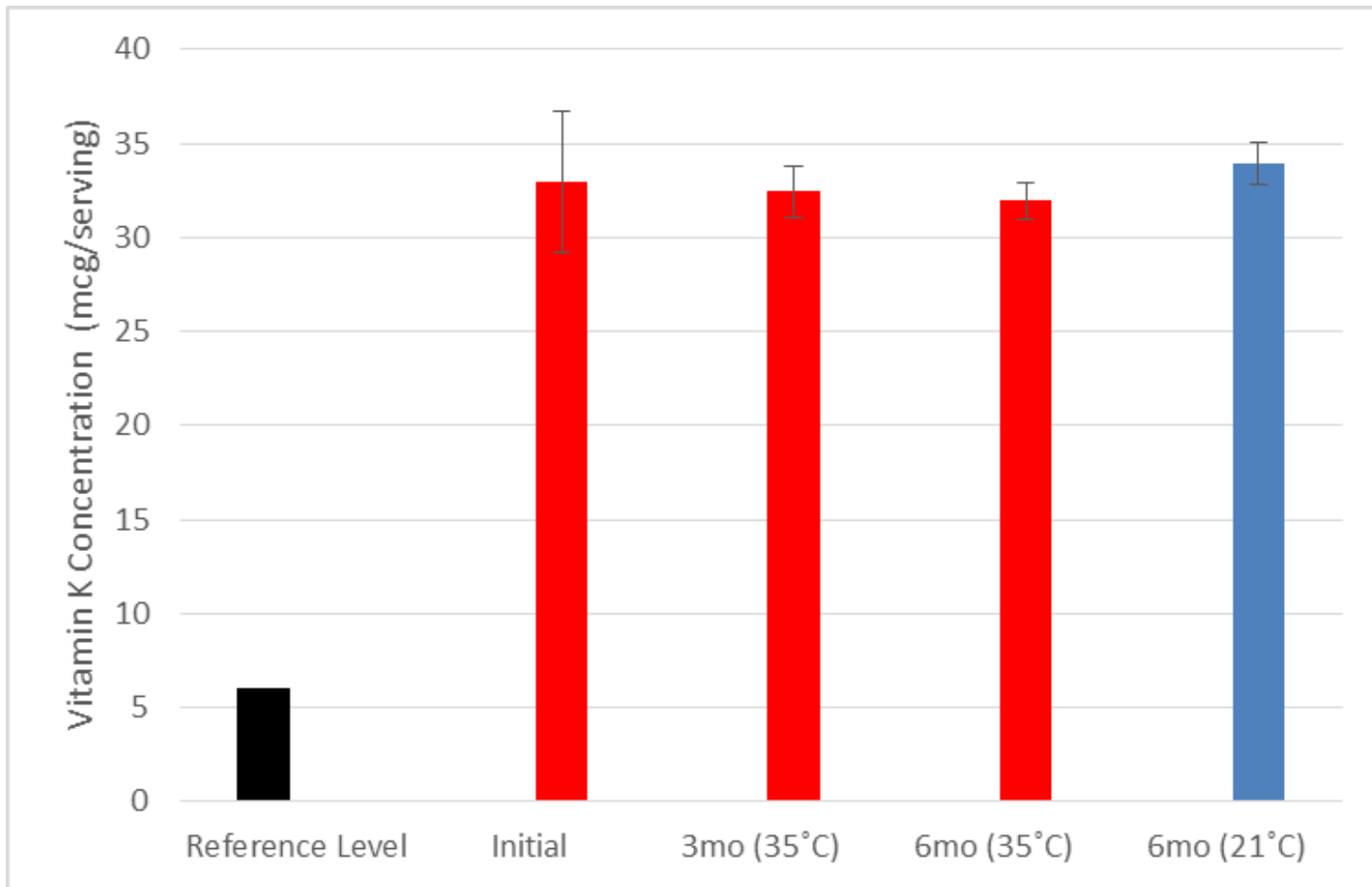
Potassium Content



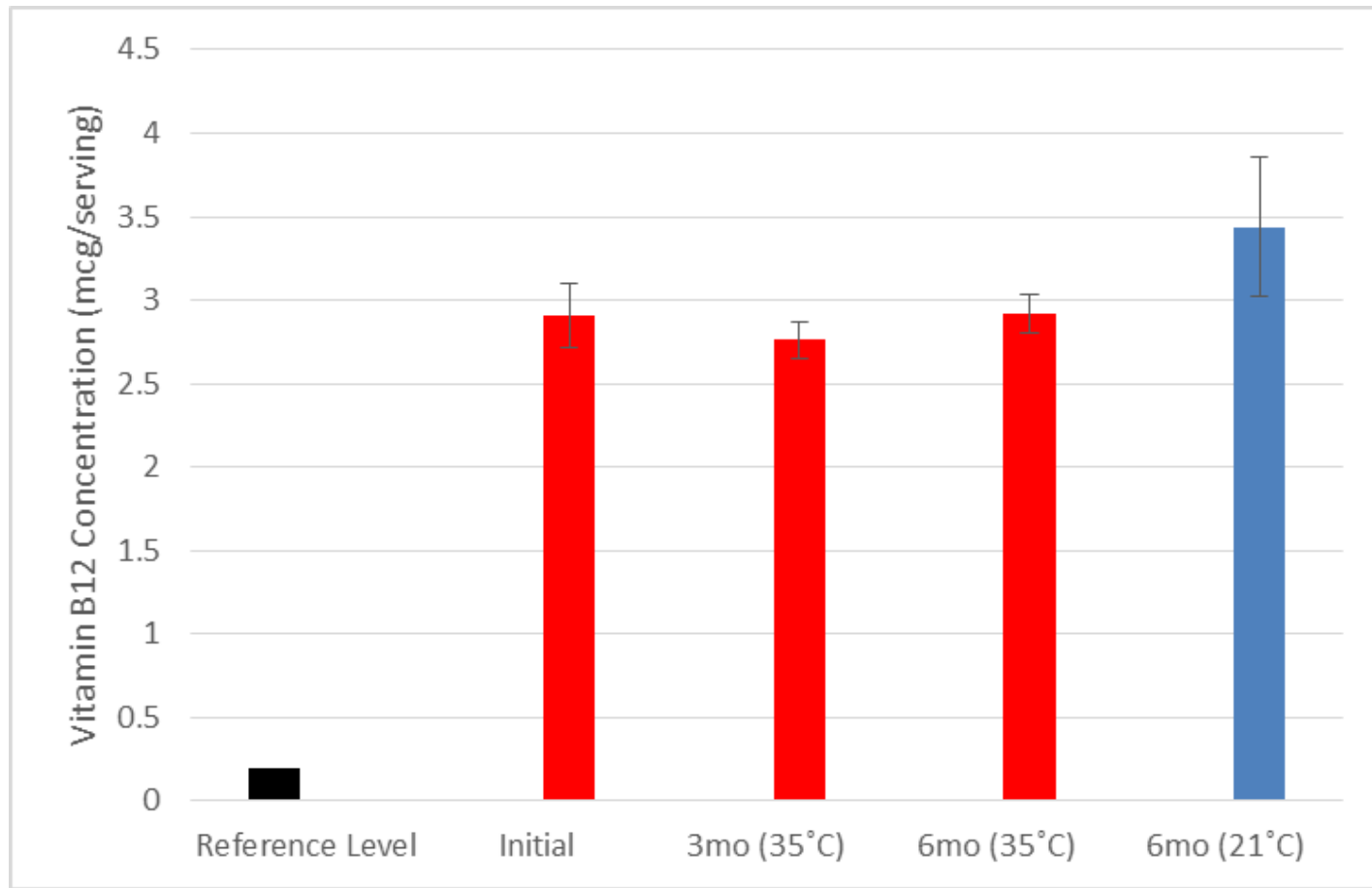
Calcium Content



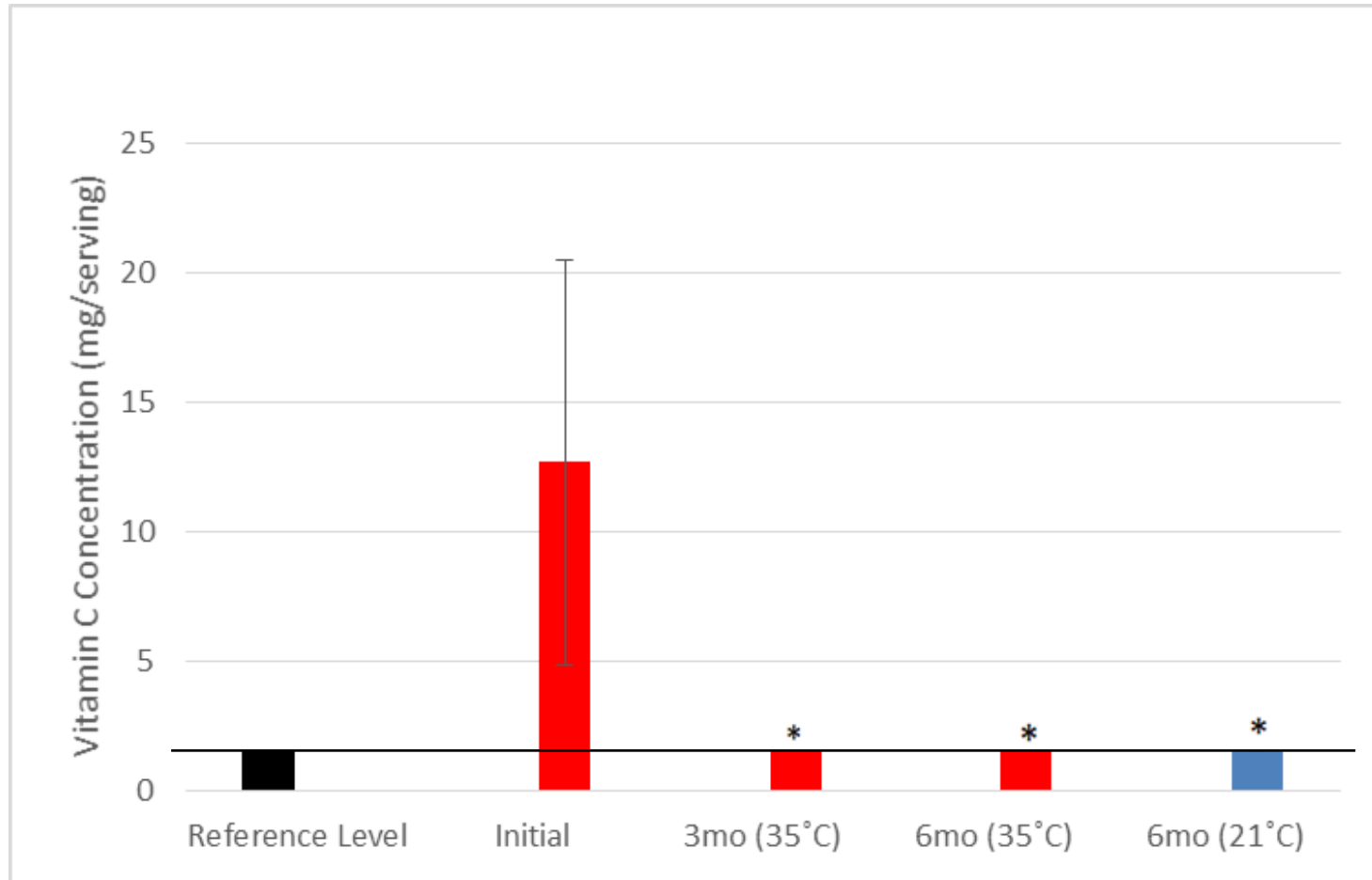
Vitamin K Content



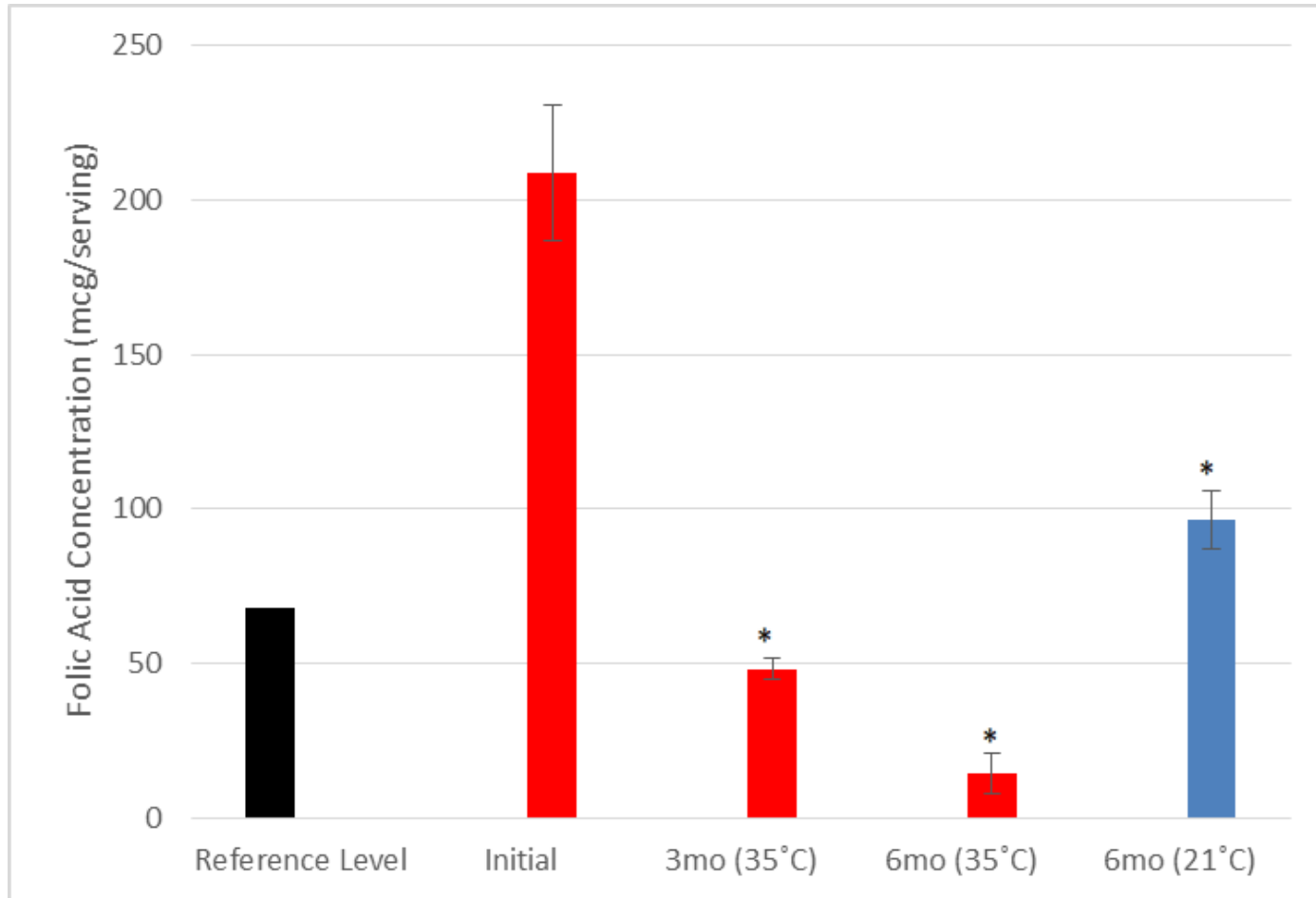
Vitamin B12 Content



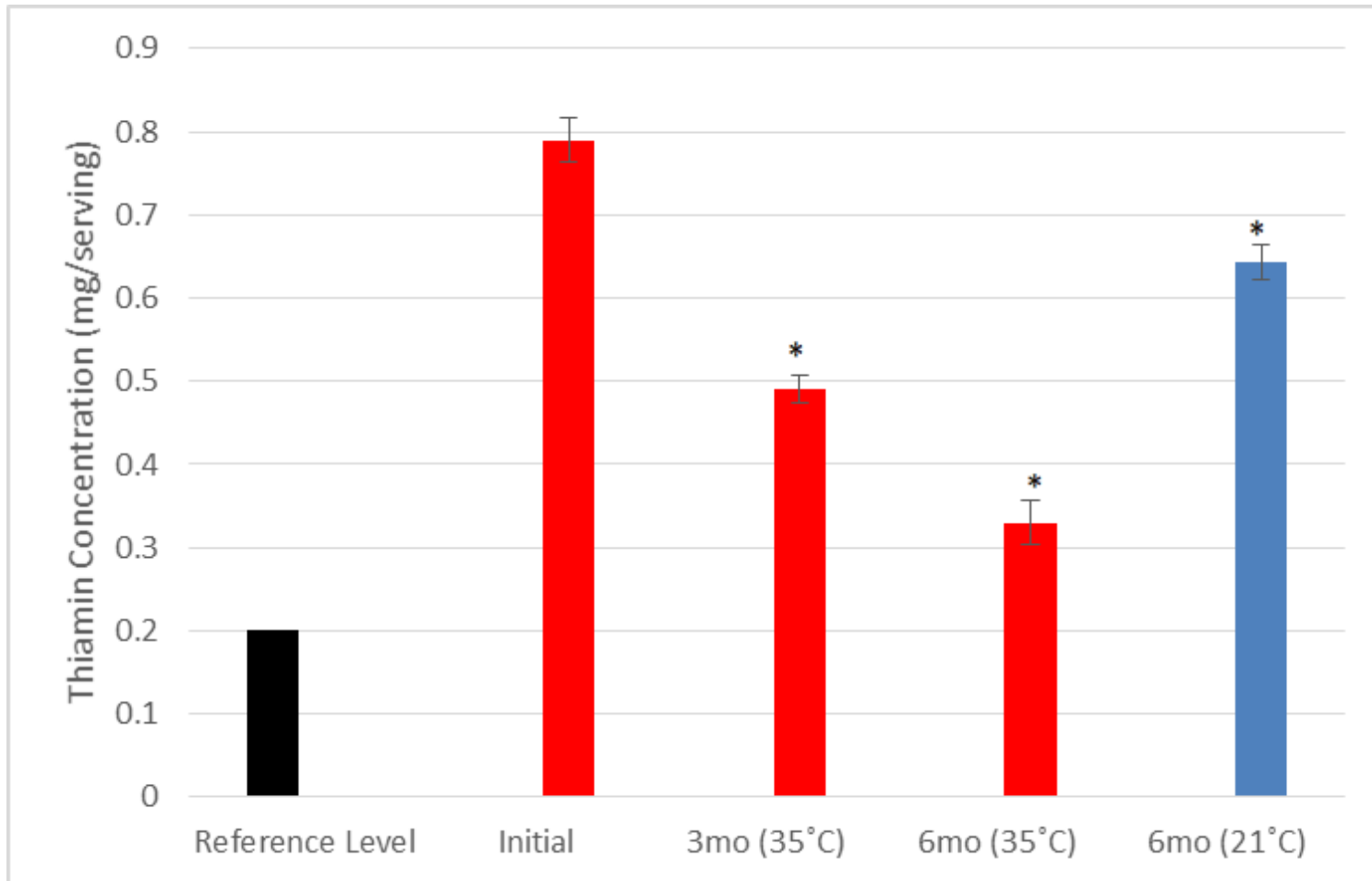
Vitamin C content



Folic Acid Content



Thiamin Content



HERA Feedback- Acceptability

	Jalapeño Nut	BBQ Nut	Banana Nut	Orange Cranberry
Overall Acceptability	4.81 ± 2.61	5.25 ± 2.41	6.31 ± 2.09	7.31 ± 1.85
Appearance	6.69 ± 1.62	6.13 ± 2.13	6.44 ± 1.09	7.06 ± 1.48
Color	6.31 ± 1.49	6.19 ± 1.64	6.31 ± 1.20	7.00 ± 1.37
Aroma	5.56 ± 2.37	5.88 ± 2.22	6.69 ± 1.66	7.44 ± 1.55
Flavor	4.75 ± 2.77	5.50 ± 2.5	6.50 ± 1.97	7.25 ± 1.69
Texture	4.81 ± 2.86	5.00 ± 2.63	6.50 ± 1.60	7.19 ± 1.52



Carver Press

Ultrasonic Press

HERA Feedback – Variety

- Selection is inadequate for mission length
- Pre-mission evaluation was not helpful for selecting bars
- Bar fatigue was evident by crew's tendency to trade or avoid bars
- Increased variety can improve meal replacement bar acceptability

HERA - Caloric Requirements

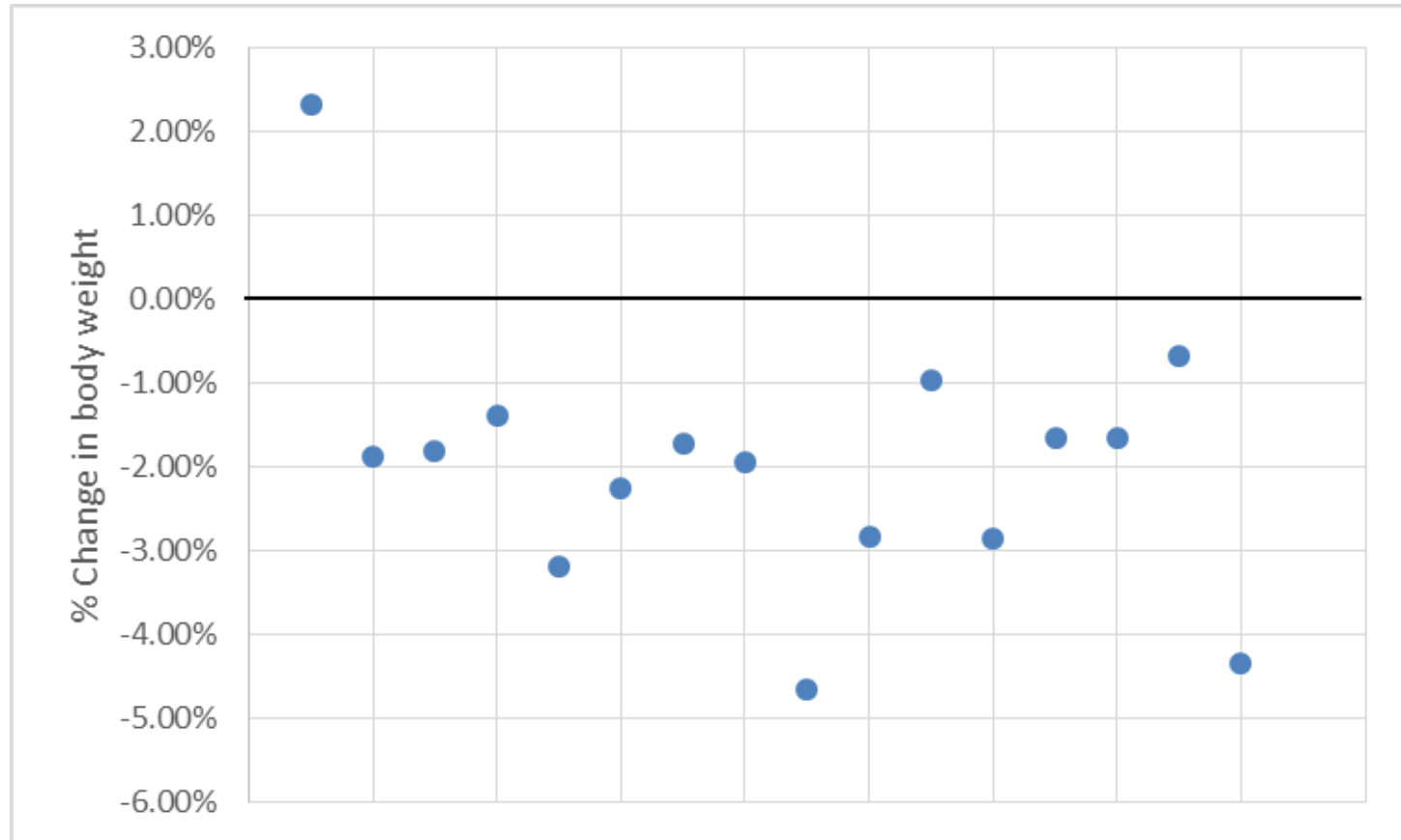
EER for men 19 years old and older

$$\text{EER (kcal/day)} = 622 - 9.53 \times \text{Age [y]} + 1.25 \times (15.9 \times \text{Mass [kg]} + 539.6 \times \text{Height [m]})$$

EER for women 19 years old and older

$$\text{EER} = 354 - 6.91 \times \text{Age [y]} + 1.25 \times (9.36 \times \text{Mass [kg]} + 726 \times \text{Height [m]})$$

Crew Body Weight



Conclusions

- Bars maintained overall acceptability over time
- Color and texture changes exacerbated by high temperature storage
- Vitamin degradation a concern for several key nutrients
- Preliminary HERA feedback suggests that variety needs to be increased

