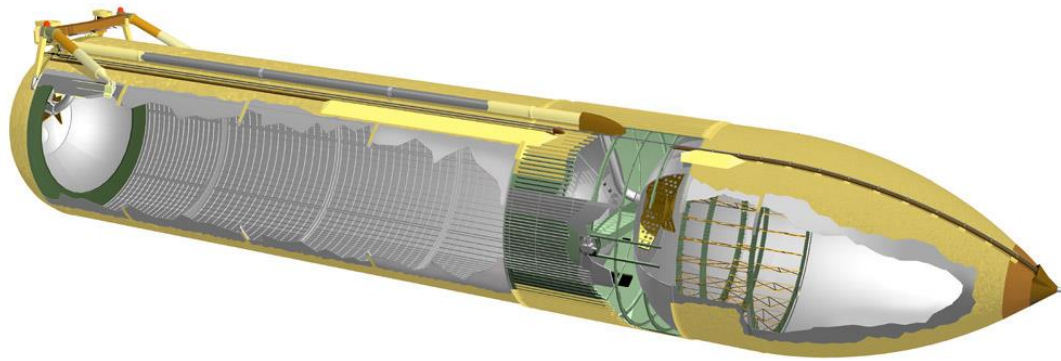


**Advanced
Wireless
Sensor
Nodes -
MSFC 2016**

**Kosta
Varnavas -
Electronic
Design
Branch - ES
36**

**Jeff
Richeson -
ES35 ESSSA/
Jacobs**



Wireless Sensors for Automobiles

Measure strain, torque, displacement, temperature, acceleration & orientation

- drive train torque measurements
- door & body panel gap dimensional quality control
- suspension system acceleration & displacement measurement
- tire pressure & temperature
- chassis vibration control & strain monitoring
- vehicle orientation & dynamics
- valve position sensors
- engine piston telemetry

MicroStrain® 800.449.3878 www.microstrain.com

Sensor proliferation is exploding...

Today - Jet Engine (Genx) Sensors

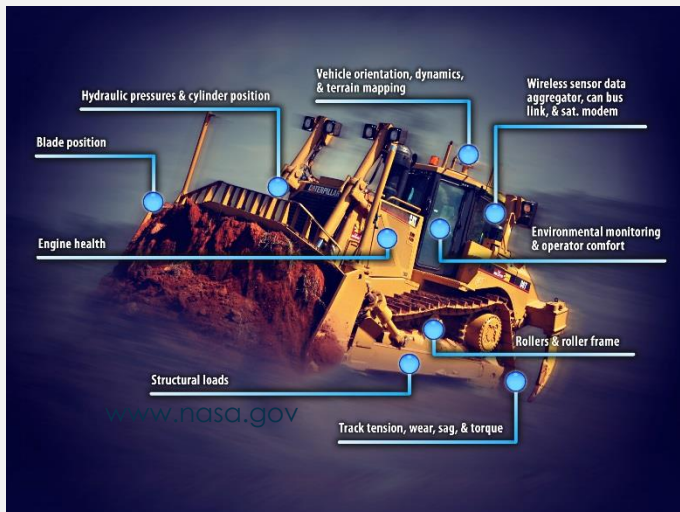
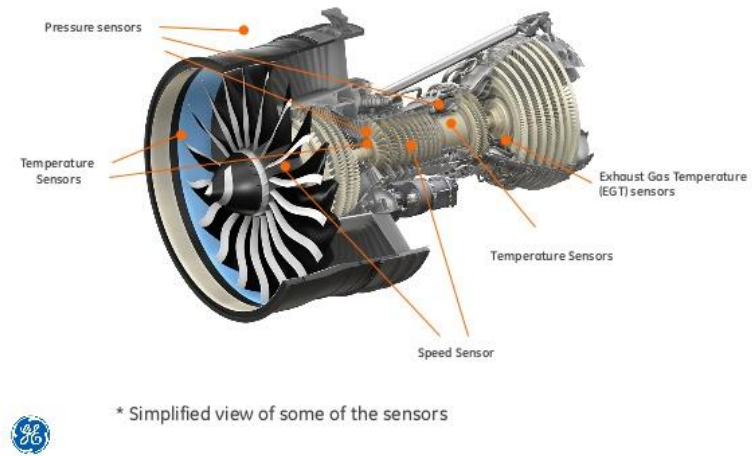
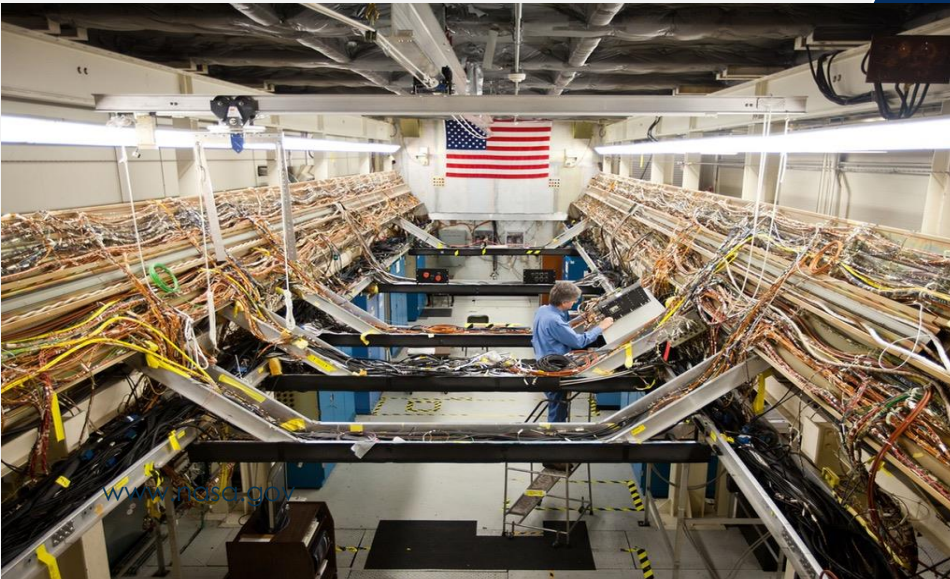
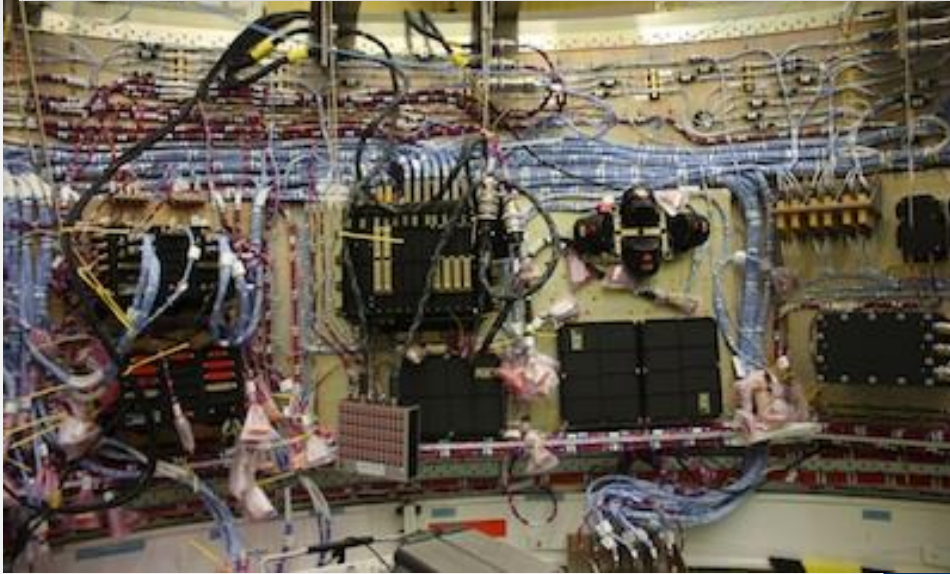


Image Sources: Google Images

DRAWBACKS TO HARDWIRED SPACECRAFT BUS ARCHITECTURES



Failures of wires and connectors

Mass of cabling and electrical interfaces


Physical restrictions on wired sensor placements (tankage, bulkhead penetrations, etc)

Undesired ground loops on the communication paths; long wire runs acting as antennas

Image Sources: Google Images

ADVANTAGES OF WIRELESS TECHNOLOGY

Covers common-mode faults due to structural failure that may affect critical wiring!



Lower mass

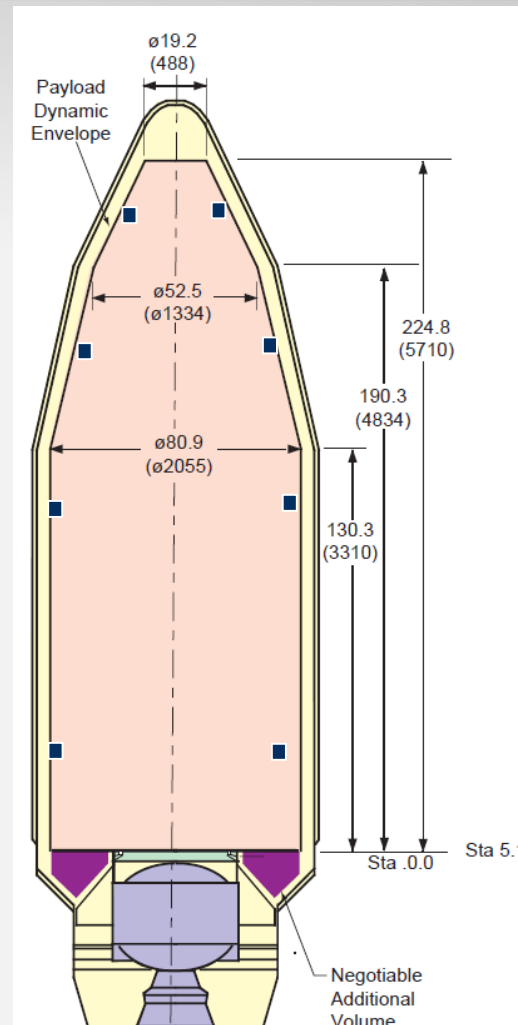


Redundant data access nodes improves robustness



Low-power battery-powered sensor packages can last years and be placed in difficult locations for wires to reach (penetrations, high vibration, rotating structures and components)

Wireless Sensor Systems for Launch System Technology Development



- Internal Shroud Temp and Shroud Sensor Module

Gateway to Telemetry
Downlink

- Source: Taurus Launch System Payload User's Guide

The Chosen ZigBee Module

RF200P81 / SM200
Synapse 2.4 GHZ IEEE
802.15.4/ZIGBEE® RF TRANSCEIVER

RX: 22.5 mA (@ 3.3 V)

TX: 22.5 mA (@ 3.3 V)

33.86mm x 33.86mm

20 GPIO and up to 7 A/D inputs

SN132 SNAPstick USB module

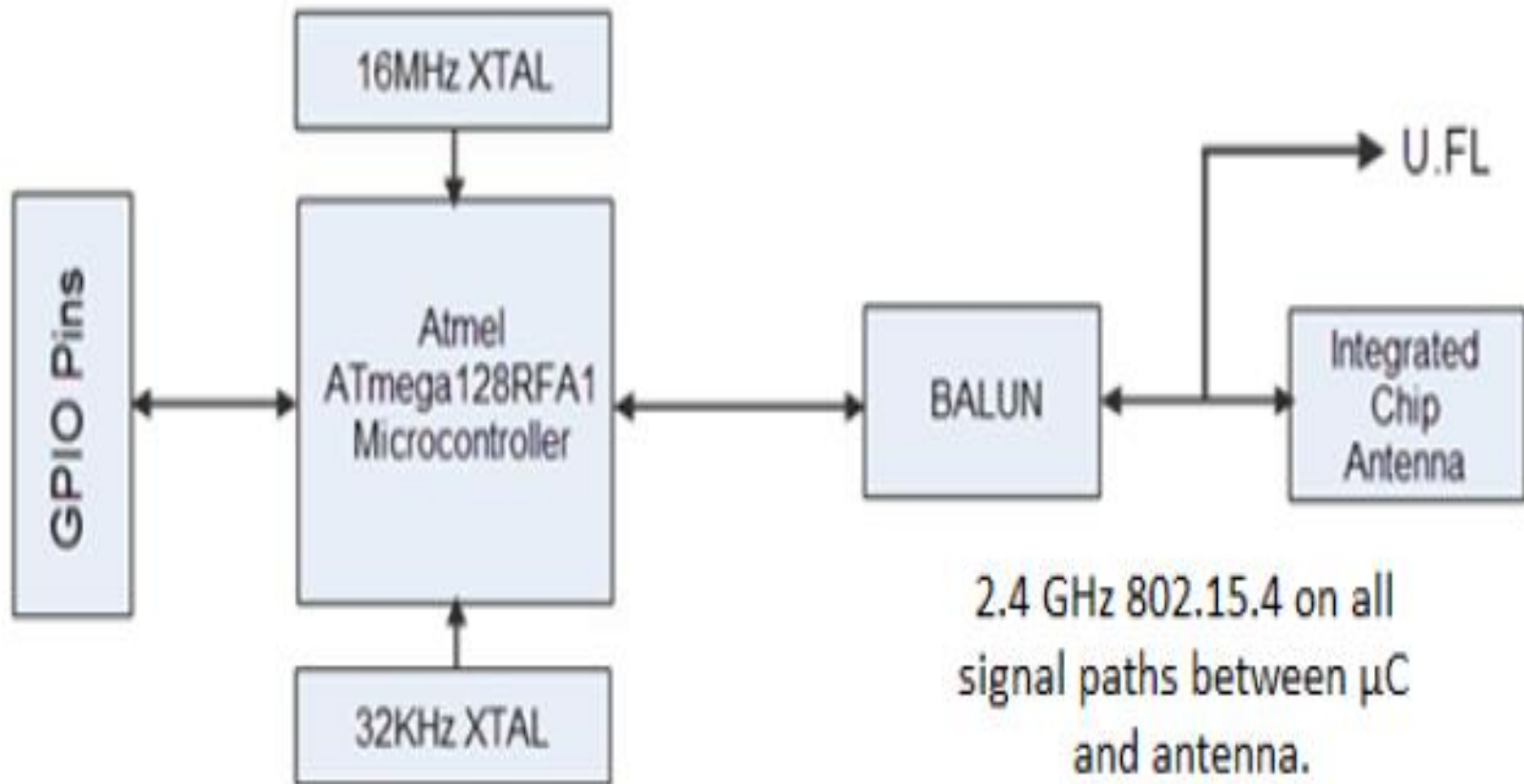


➤ The Synapse RF200 Modules, contain a complete A/D, Microcontroller ,802.15.4 radio and Mesh Protocol Software Stack.

➤ Capable of uploading new software into each module over the air (OTA).



SM200 Module Block Diagram

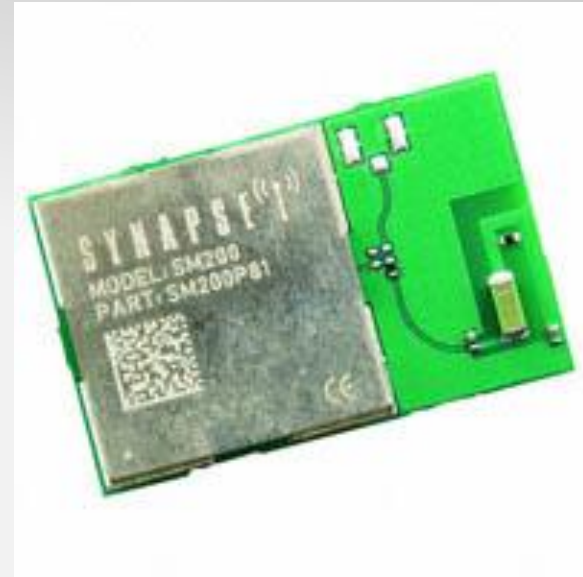


WIRELESS SYNAPSE FOOTPRINTS

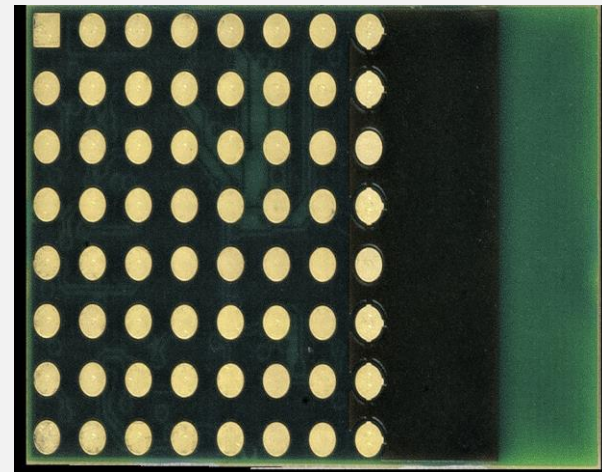
Through Hole (DIP)



Surface mount



www.nasa.gov



Comparing the two generations



GEN 1

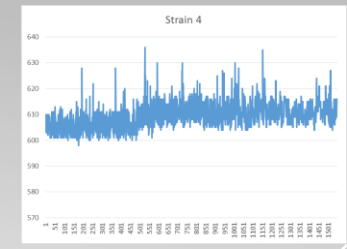
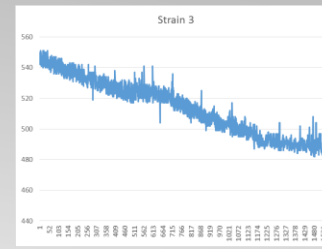
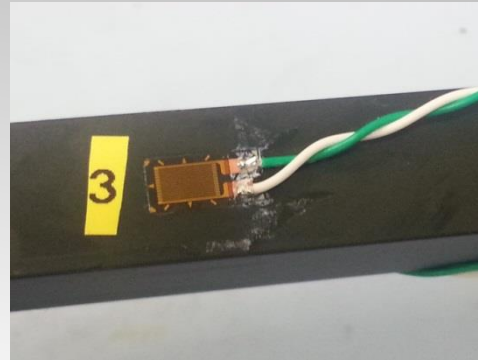
Generation One

- 6 gauges all powered at same time.
- Strain gauged excitation voltage is straight off main battery rail.
- Op amp only has a 200 gain. This is a fixed gain set by on board resistor.
- No shunt or other method for onboard calibration.
- No Power Management.

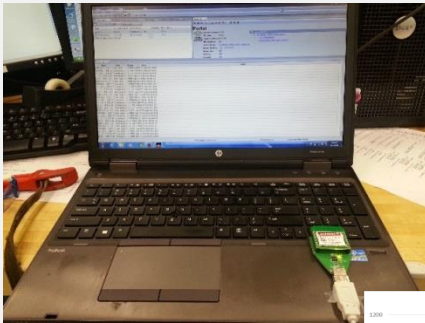


Generation Two

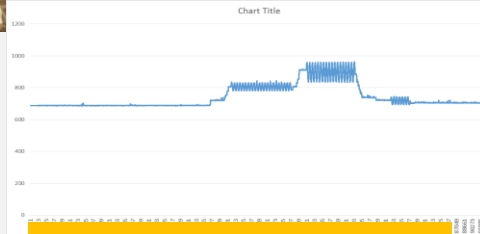
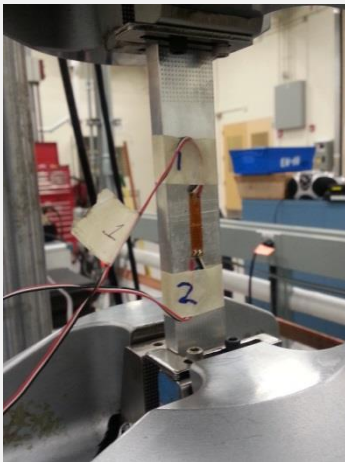
- Only 1 Gauge
- Each strain gauge has an independent constant voltage regulator driving the excitation voltage.
- Power management hardware.
- Op Amp has much larger and adjustable gains.
- Power management software.



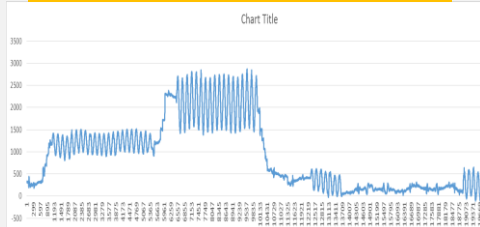
Wireless strain gauge on quadcopter



WIRELESS SENSOR SYSTEMS DEVELOPMENT

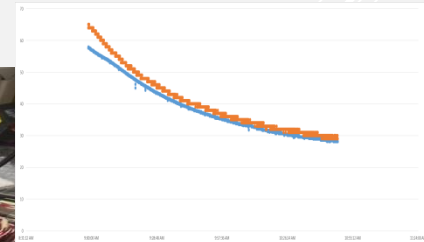
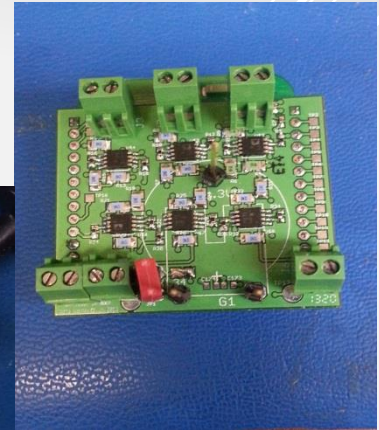
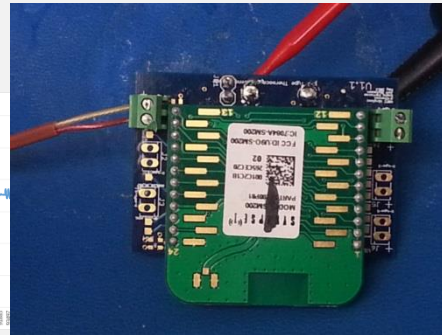


Wireless Strain gauge At Materials Lab Pull Test



Materials Lab Strain gauge Pull Test

www.nasa.gov



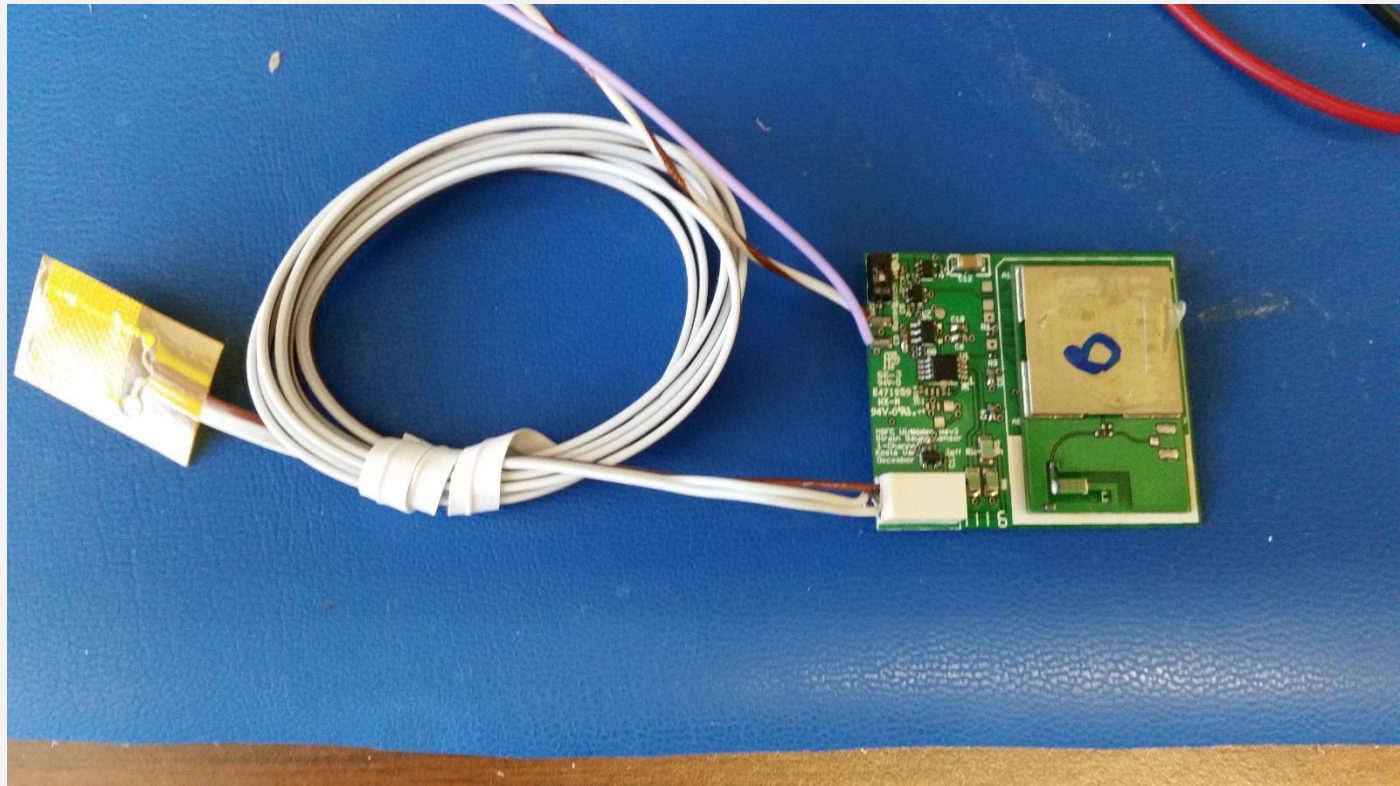
Combined wireless and reference K-type Thermocouple measurements.

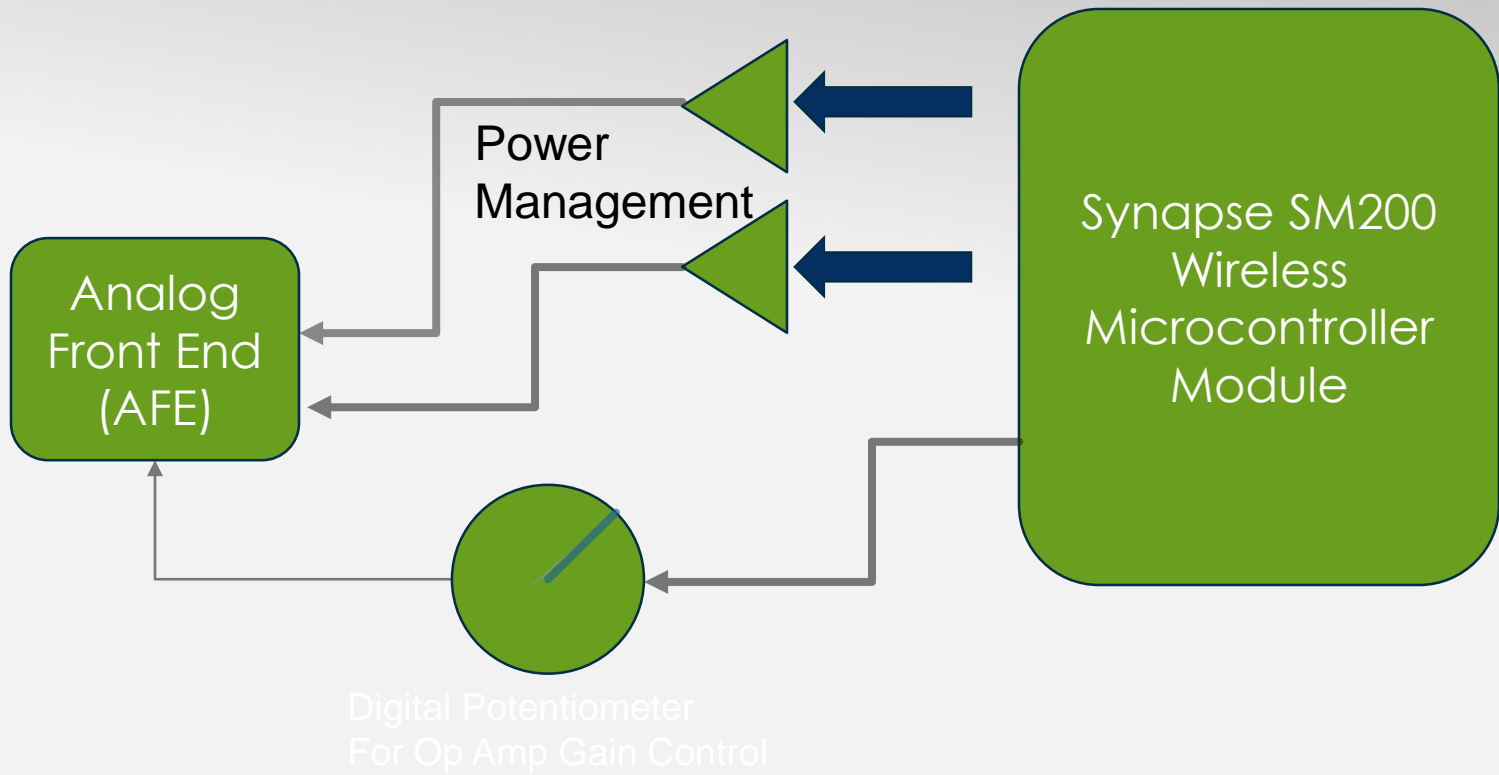


Gen 2 Wireless Strain Gauge

- * 1 Channel
- * With Battery
- * 1.5 " x 1.3 " without case.

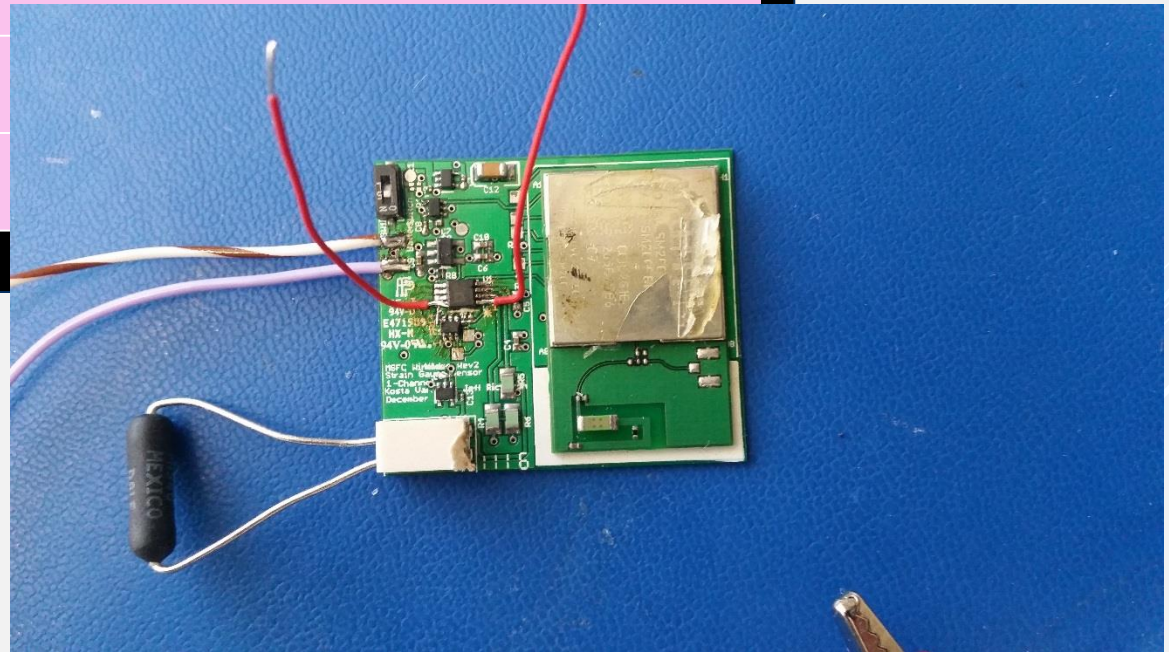
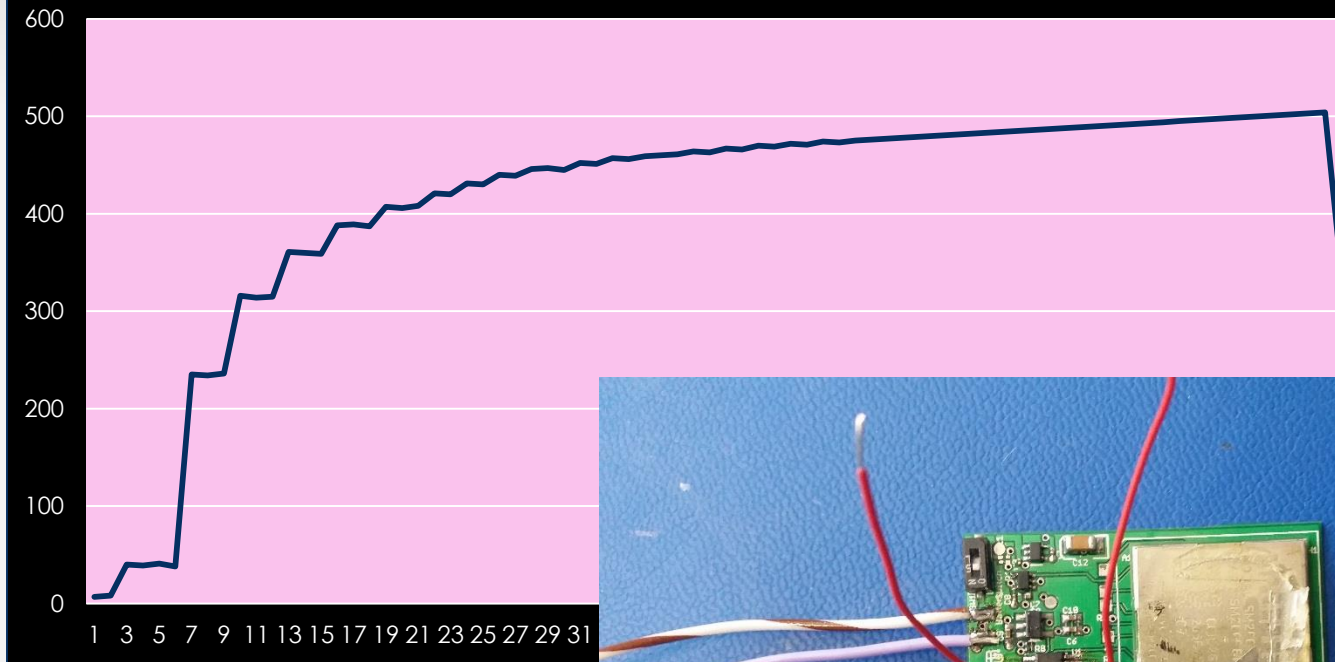
Gen 2 Wireless Strain Gauge with power leads And strain gauge Attached.





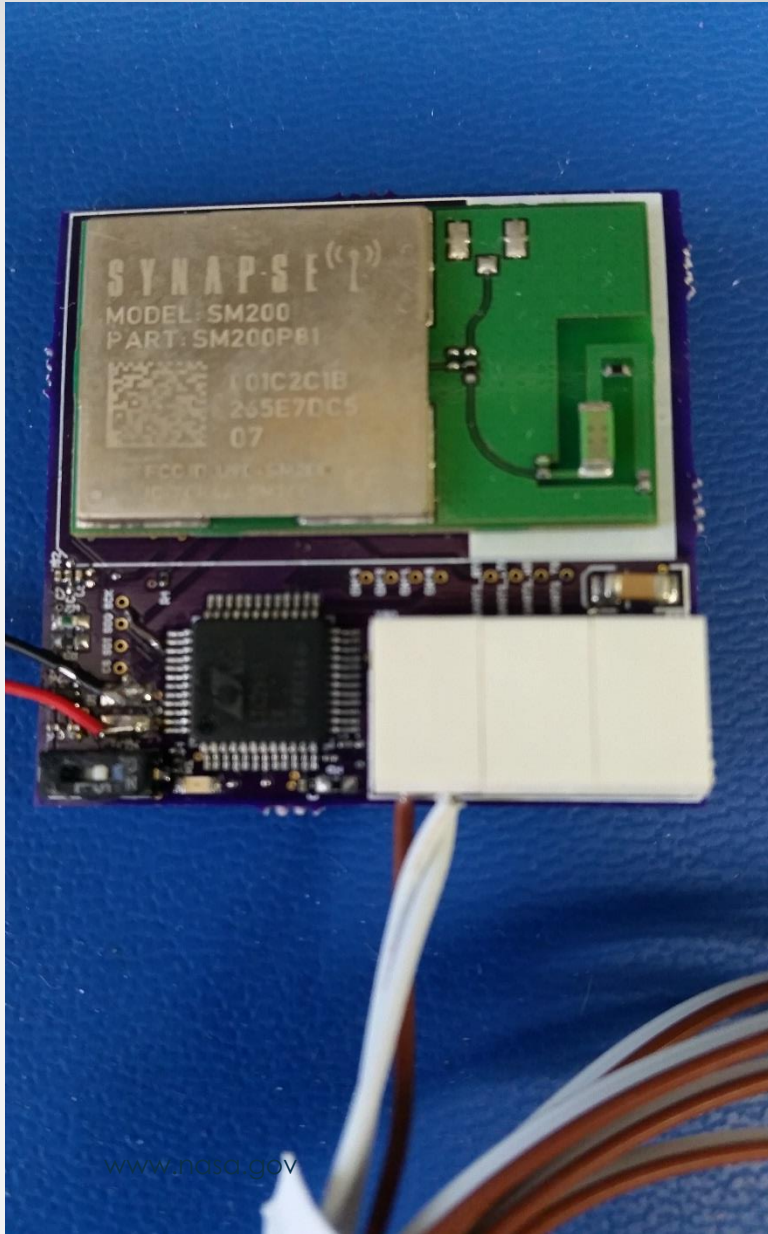
BLOCK DIAGRAM WIRELESS STRAIN GAUGE

MCP40D17 Digital Potentiometer Range Controlled by Wireless Strain Gauge Rev2 Board

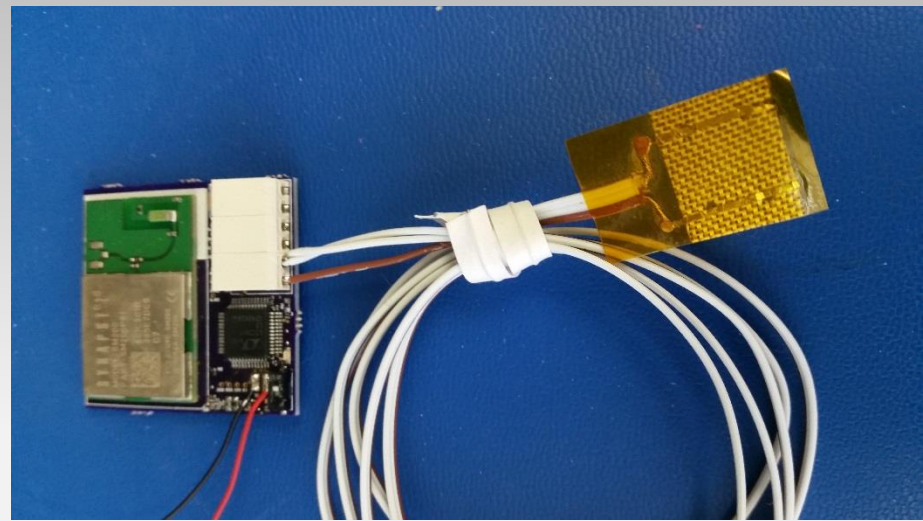


Test of op amp gain change
using digital potentiometer
and 350 ohm reference
resistor.

Wireless Temp Board



www.nasdaq.gov



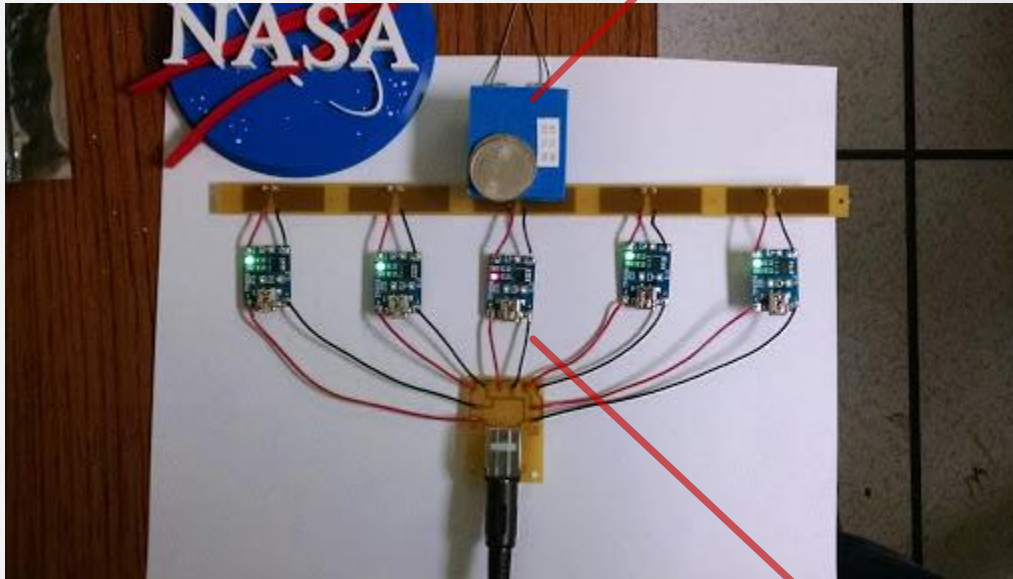
With
RTD

Can measure :

- virtually all standard (type B, E, J, K, N, S, R, T) or custom thermocouples.
- Automatically compensate for cold junction temperatures and linearize the results.
- 2-, 3-, or 4-wire RTDs.
- Thermistors.
- Diodes.
- SPI bus controlled.

3-D printed (additive manufactured) casing for the 5-bay charging system was designed and created. Same as the blue housing for sensor node.

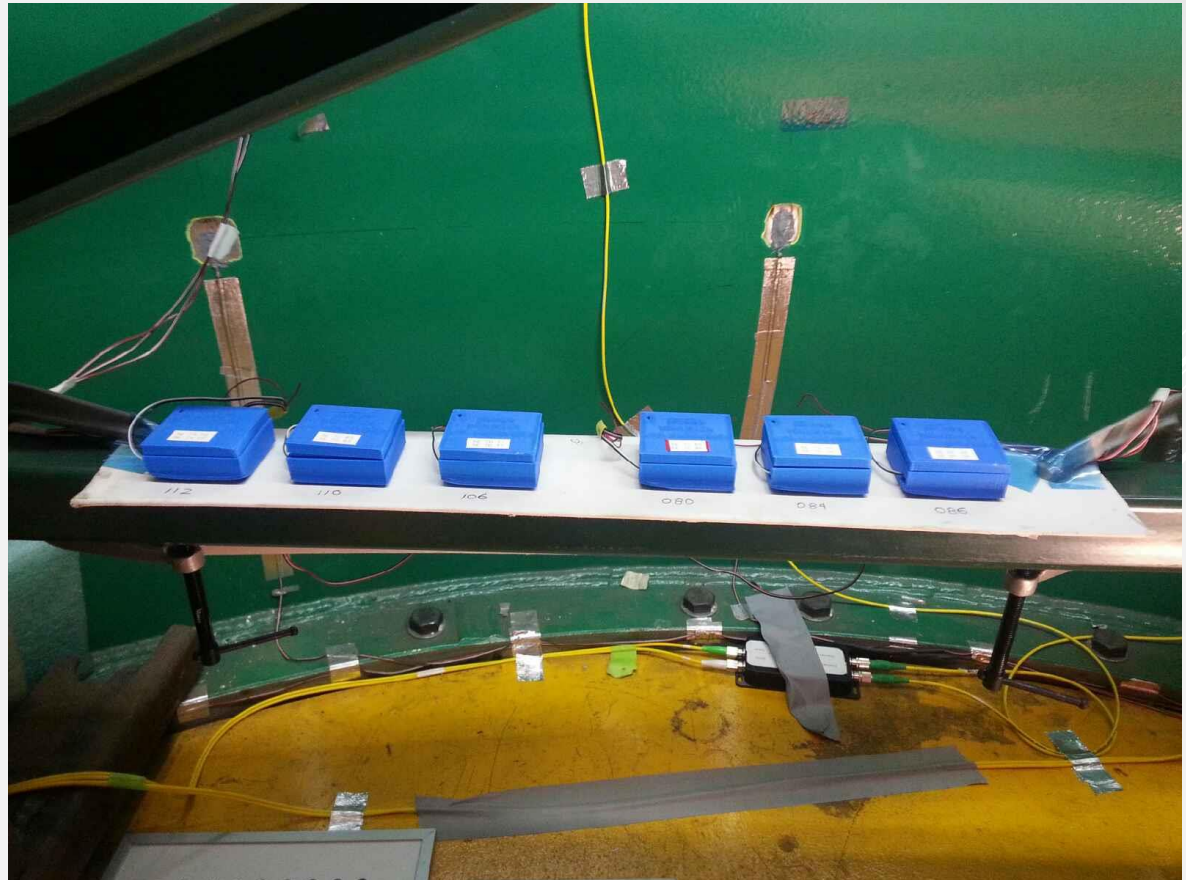
This is one wireless module on charging circuit. Charging bay has room for 5 modules.



Commercial charging nodes , are specific for charging and preventing over charging of Li-ion batteries.



20 – 1 Channel MSFC Wireless Sensor inside Composite shell



Composite Shell Buckling Test

Synapse Portal: default.swn - Workspace C:\Users\kvarnava\Documents\Portal

File View Options Network Help

Node Views x Master_Node_Logger.py BridgeNodeBroadcaster.py BridgeNode1.py

Active Nodes 23 nodes

Node	Network Address	Device Image	Link Quality	Device Type
Portal	00.00.01	Master_Node_Logg...		Portal
Bridge	5C.DB.98	BridgeNodeBroadc...	68%	None
Node19	5E.79.A9	MSFC_Strain_1-Cha...	79%	None
Node14	5E.79.C3	MSFC_Strain_1-Cha...	6%	None
Node10	5E.79.FA	MSFC_Strain_1-Cha...	76%	None
Node20	5E.79.FE	MSFC_Strain_1-Cha...	76%	None
Node18	5E.7A.33	MSFC_Strain_1-Cha...	76%	None
Node8	5E.7A.47	MSFC_Strain_1-Cha...	71%	None
Node5	5E.7A.5A	MSFC_Strain_1-Cha...	6%	None
Node7	5E.7A.5B	MSFC_Strain_1-Cha...	75%	None
Node16	5E.7A.94	MSFC_Strain_1-Cha...	80%	None
Node4	5E.7B.00	MSFC_Strain_1-Cha...	72%	None
Node3	5E.7C.A4	MSFC_Strain_1-Cha...	58%	None
Node11	5E.7C.C5	MSFC_Strain_1-Cha...	6%	None
Node15	5E.7C.CA	MSFC_Strain_1-Cha...	67%	None
Node23	5E.7C.D3	MSFC_Strain_1-Cha...	74%	None
Node22	5E.7C.D5	MSFC_Strain_1-Cha...	67%	None
Node	5E.7D.11	MSFC_Strain_1-Cha...	70%	None
Node6	5E.7D.6C	MSFC_Strain_1-Cha...	74%	None
Node21	5E.7D.96	MSFC_Strain_1-Cha...	71%	None
Node9	5E.7D.9C	MSFC_Strain_1-Cha...	6%	None
Node17	5E.7D.B5	MSFC_Strain_1-Cha...	68%	None
Node12	5E.7D.B6	MSFC_Strain_1-Cha...	68%	None

Node Info

Bridge

Firmware Version: 2.4.22 with AES-128 (Out of Date)

Platform: RF200

Network Address: 5C.DB.98

MAC Address: 00:1C:2C:1B:26:5C:DB:98

Device Image: [BridgeNodeBroadcaster](#)

Image CRC: 0xE800

Image Size: 1914 bytes (3%)

License: Permanent

Channel: 4

Network ID: 0x1C2C

SNAPpy Modules

- BridgeNodeBroadcaster
 - [broadcastValue\(val\)](#)
 - [EnableBroadcast\(En\)](#)
 - [startupEvent\(\) <-- Startup timerEvent\(\) <-- 1s Timer](#)
- Builtin
 - [pinWakeupATmega128RFAL](#)

Path

No path information collected

Info

In your Portal script, use `remoteNode.setColumn(name, value)` to display information here

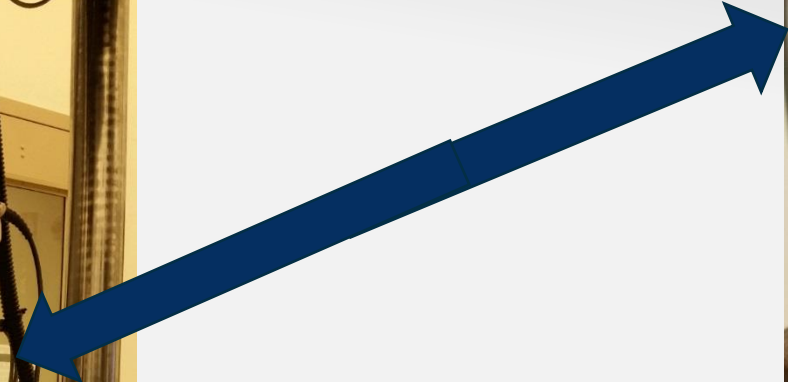
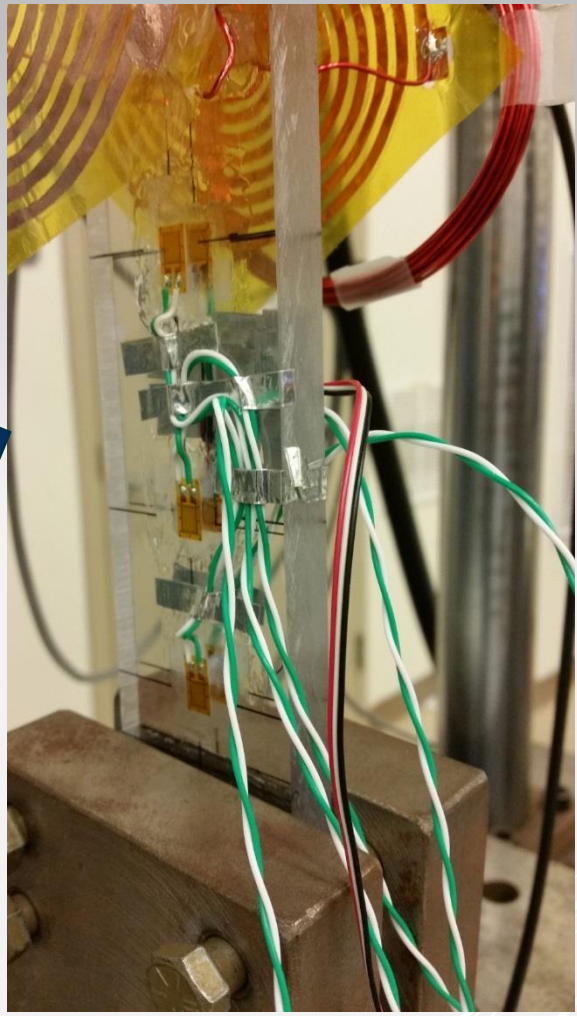
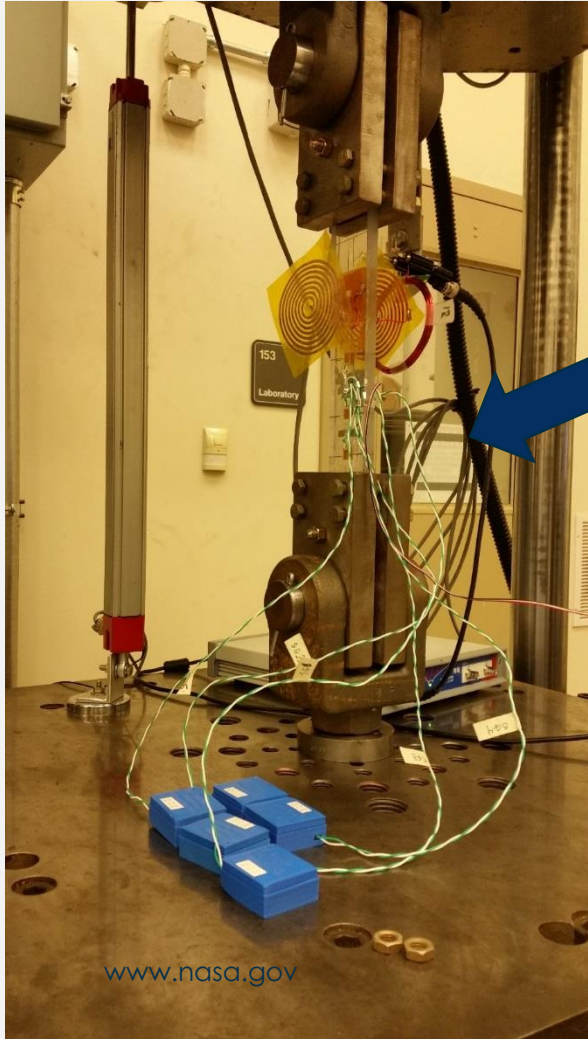
Event Log

Time	Event	Device	Type	Value
2016-05-12 14:43:36	QUERY	Node19	Network ID	0x1C2C
2016-05-12 14:43:36	NV PARAM	Node19	MAC Address	00:1C:2C:1B:26:5E:79:A9
2016-05-12 14:43:36	QUERY	Node19	SNAPpy Spac	59903
2016-05-12 14:43:36	NV PARAM	Node19	Device Type	None

Ready www.synapse-wireless.com RPCs in Queue: 0 Connected: USB0 [38400]

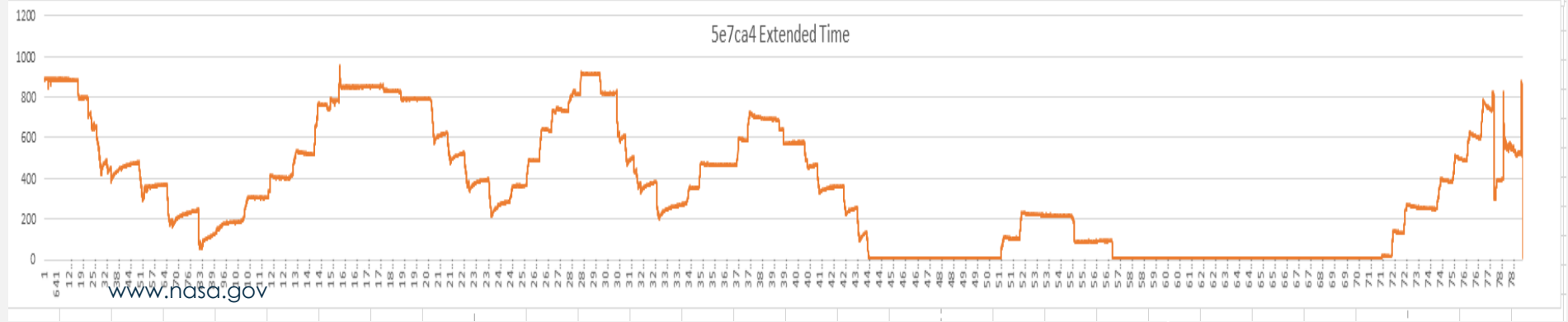
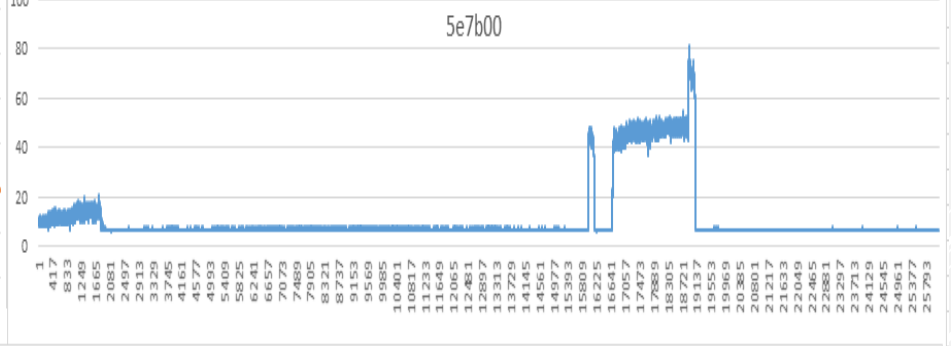
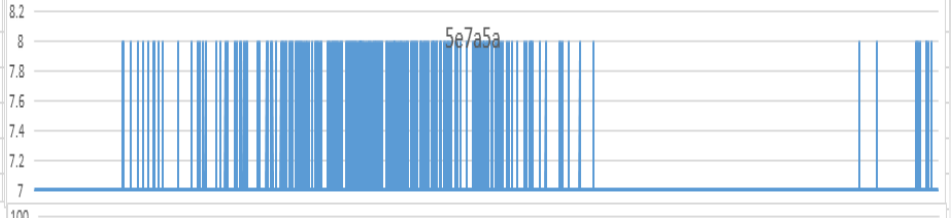
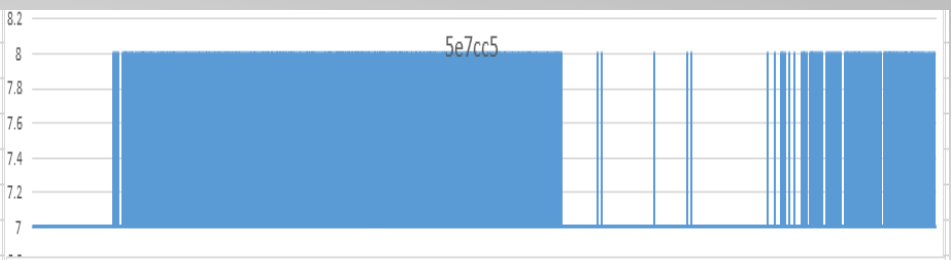
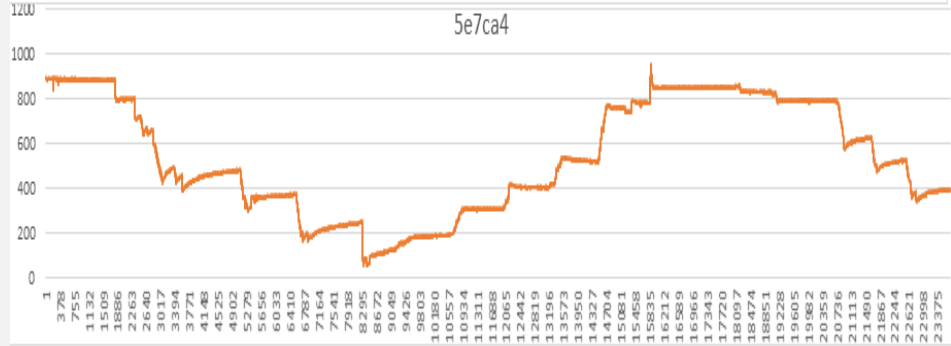
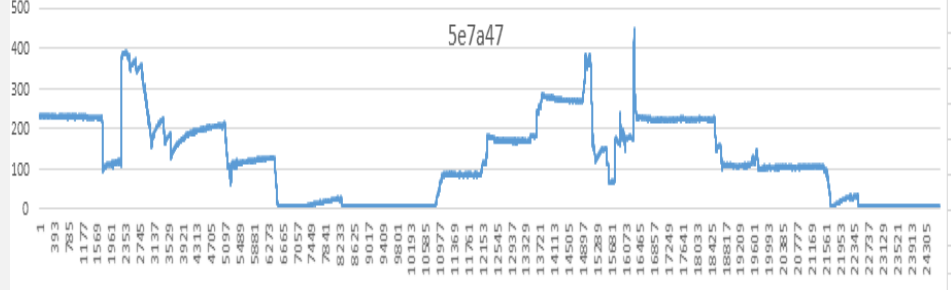
Control GUI – Large amount of interference caused all of the nodes to drop out shortly after test began. The test article was in a safety keep out zone so there was no way to fix or restart with fewer nodes after testing started.

Test Lab Pull Test July 2016 Setup



Test Lab Pull Test July 2016 Data Results

5e7b00	26175 packets
5e7ca4	79348 packets
5e7a5a	24553 packets
5e7cc5	26585 packets
5e7a47	24692 packets





Better Battery and Power Management

Calibration shunt that can be switched in and out of circuit by software.



Coming In Gen 3

Advanced Software Controls



- ▶ Kosta Varnavas ES36
 - ▶ kosta.varnavas@nasa.gov
 - ▶ 256-544-2638
- ▶ Jeff Richeson ES35
 - ▶ James.j.richeson@nasa.gov
 - ▶ 256-961-0128

Back Up Charts

SM200 Specifications

Table 1.0 Specifications		SM200P81/PU1	RF200P81/PU1
Performance	Outdoor LOS Range	Up to 1500/2500 feet at 250Kbps	
	Transmit Power Output	3 dBm	
	RF Data Rate	250Kbps, 500Kbps, 1Mbps, 2Mbps	
	Receiver Sensitivity	-100 dBm (1% PER, 250Kbps)	
Power Requirements	Supply Voltage	1.8 - 3.6 V	
	Transmit Current (Typ@3.3V)	22.5 mA	
	Idle/Receive Current (Typ@3.3V)	20.5 mA	
	Power-down Current (Typ@3.3V)	0.37 μ A	
General	Frequency	ISM 2.4 GHz	
	Spreading Method	Direct Sequence (DSSS)	
	Modulation	O-QPSK	
	Dimensions	29.8mm x 19mm	33.86mm x 33.86mm
	Operating Temperature	- 40 to 85 deg C.	
	Antenna Options	Integrated Chip Antenna / External Antenna	
Networking	Topology	SNAP	
	Error Handling	Retries and acknowledgement	
	Number of Channels	16	
Available I/O	UARTS with HW Flow Control	2 Ports - 8 total I/O	
	GPIO	38 total; 7 can be analog-in with 10bit ADC	20 total; 7 can be analog-in with 10bit ADC
Agency Approvals	FCC Part 15.249	FCC ID: U9O-SM200	FCC ID: U9O-SM200
	Industry Canada (IC)	IC: 7084A-SM200	IC: 7084A-SM200
	CE Certified	Yes	Yes

Generation 2

Only 1 Gauge

- **Another version coming with 3 gauges for 3-dimensional measurements**

Each strain gauge has an independent constant voltage regulator driving the excitation voltage

- **This provides solid voltages for more accurate measurements.**

Power Management Hardware,

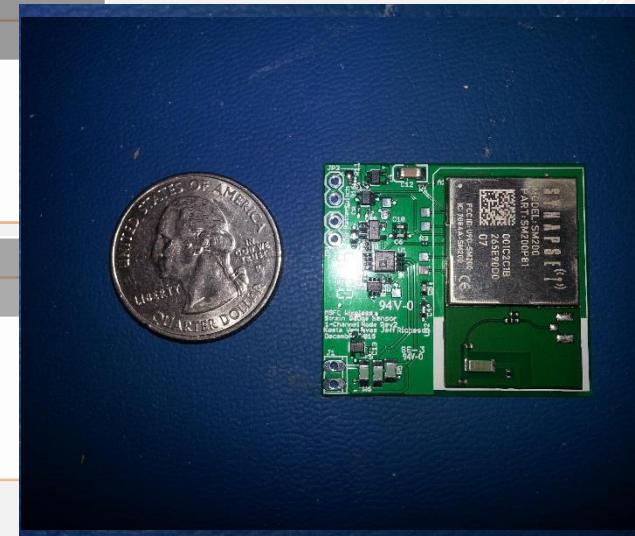
- **The power for each gauge sub circuit can be turned on or off by software saving battery power.**

Op Amp has much larger and adjustable gains

- **Gains up to 1000 and is variable under**
- **software control via digital potentiometer.**

Power Management Software,

- **Software can control power management**
- **hardware to maximize battery life.**



DRAWBACKS TO HARDWIRED SPACECRAFT BUS ARCHITECTURES

Failures of wires and connectors

Mass of cabling and electrical interfaces

High cost of late design changes in hardwired bus architectures; DFI change costs

Development time overhead for allocating routes and places, shields, connectors, brackets, cable trays, fasteners, supporting structure, etc.

Physical restrictions on wired sensor placements (tankage, bulkhead penetrations, etc)

Undesired ground loops on the communication paths; long wire runs acting as antennas

Electromagnetic compatibility issues (EMC), crosstalk, solar flux across wires

(from Amini, et al 2007)

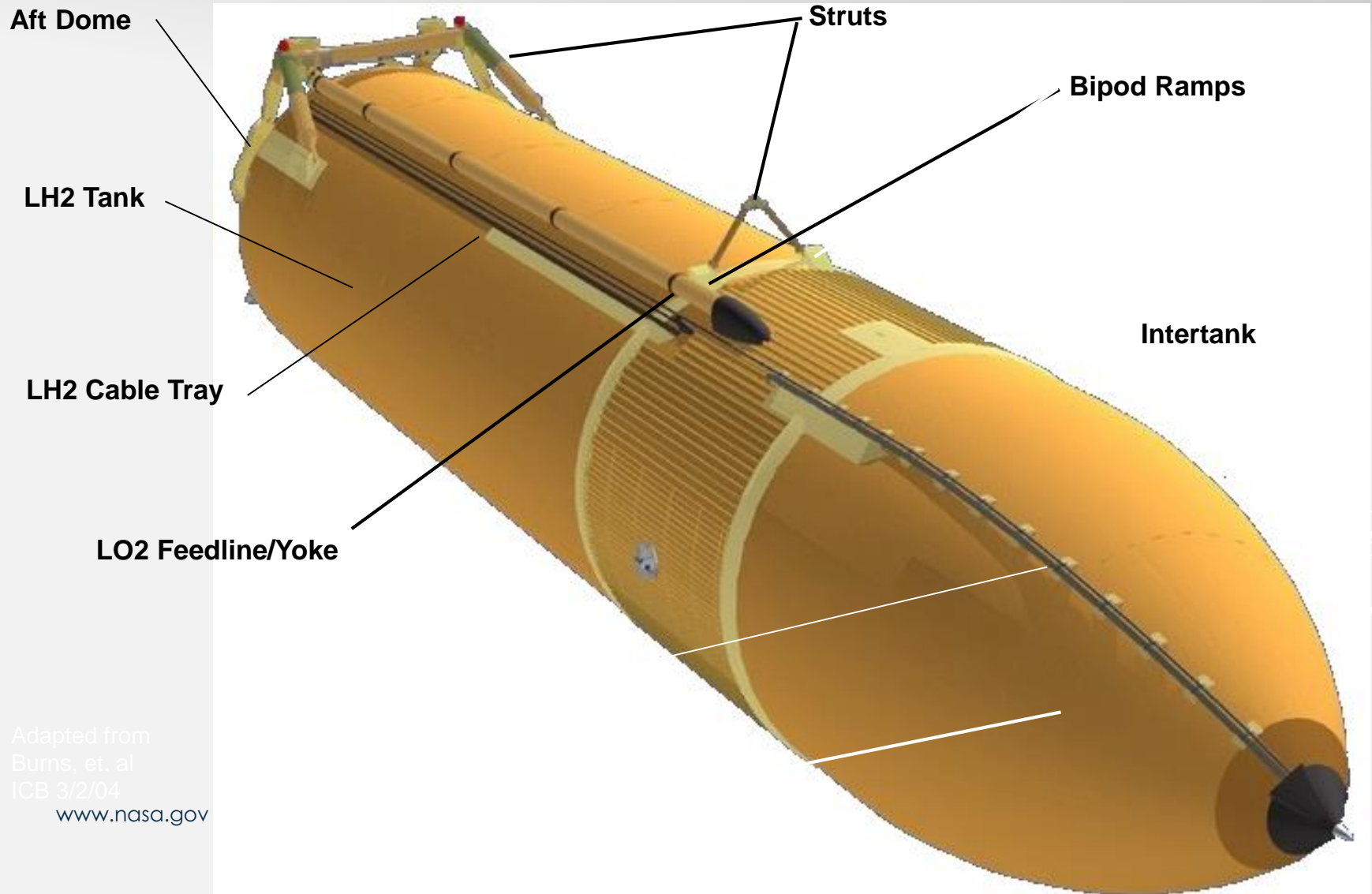


TILES DURING INSTALLATION ON THE SPACE SHUTTLE

Note grouping of
tiles by array



ET CAPABILITIES & CONSTRAINTS



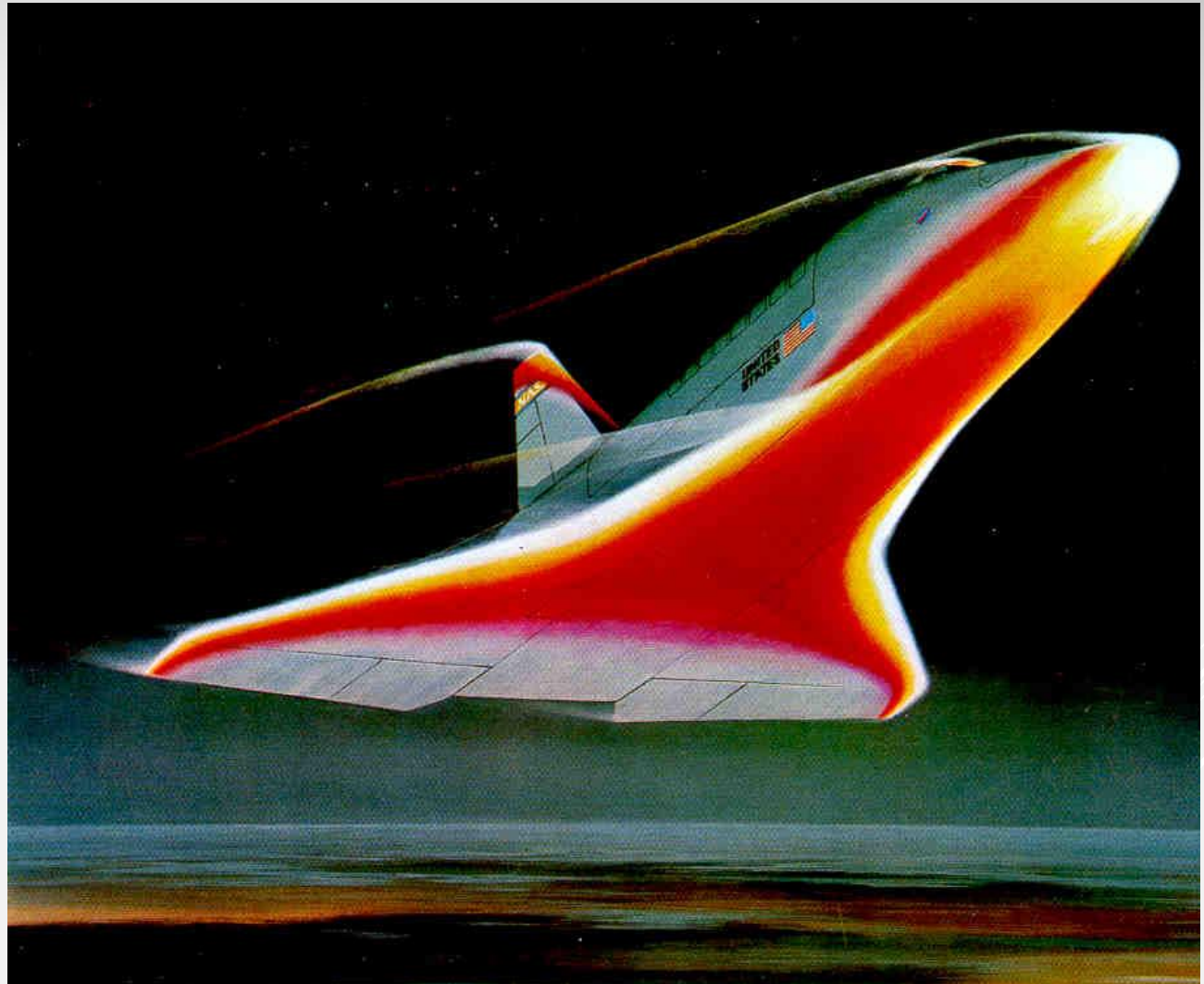
Adapted from
Burns, et. al
ICB 3/2/04
www.nasa.gov

SPACE SHUTTLE DURING REENTRY

The tiles prove to be “one of the most successful subsystems on the Orbiter.”

**-- Aaron Cohen,
Orbiter Project
Manager**

**Success of the tiles
is a tribute to
Robert Beasley,
Inventor**



www.nasa.gov

http://www.lr.tudelft.nl/live/binaries/72bd2130-888f-4040-8997-fb2245aa24a2/doc/Delft_

Wireless Sensors for Automobiles

Measure strain, torque, displacement, temperature, acceleration & orientation



drive train torque
measurements

door & body
panel gap
dimensional
quality control

valve position sensors

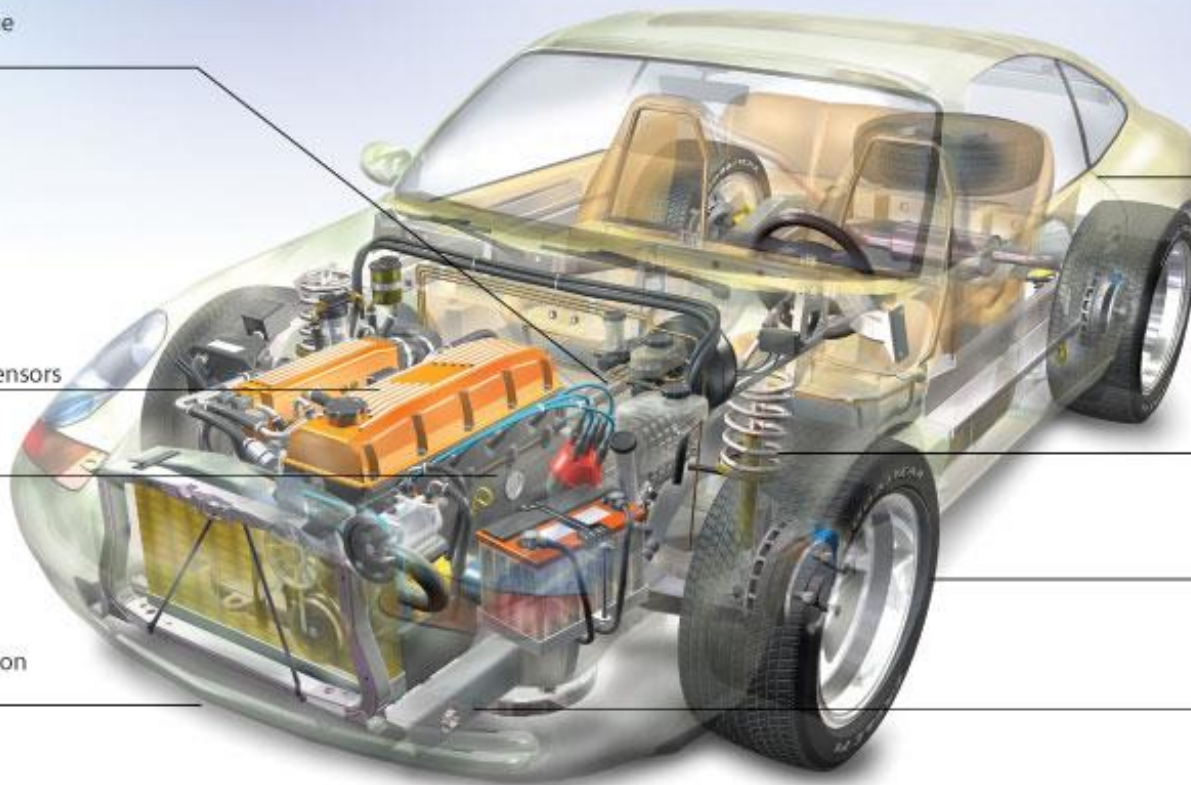
engine piston
telemetry


suspension system
acceleration &
displacement
measurement

vehicle orientation
& dynamics

tire pressure &
temperature

chassis vibration
control & strain
monitoring



 **MicroStrain**

800.449.3878
www.microstrain.com

