W-8 Acoustic Casing Treatment Test Overview

Rick Bozak
Gary Podboy
Bob Dougherty, Optinav Inc.

Mike Jones
Dan Sutliff
Doug Nark

Acoustics Technical Working Group NASA Langley Research Center April 11-12, 2017

NASA Advanced Air Vehicles Program
Advanced Air Transport Technology Project
Aircraft Noise Reduction Subproject

Outline

- Background/Approach
- W-8 Facility Overview
- SDT/R4 Hardware Overview
- Treatment Configurations
- Test Summary
 - Test Conditions
 - Aerodynamic Performance Instrumentation
 - Casing Treatment
 - Instrumentation
 - Over-the-Rotor Pressure and Temperatures
 - Inlet In-duct Array
 - Array Instrumentation
 - · Background Acoustic Results
- Summary



Acoustic Casing Treatment Development



Overall Objective: To improve upon acoustic and aerodynamic performance acoustic casing treatments by further understanding their impact in the over-the-rotor environment and incorporating lessons learned from previous tests.

2015: Normal Incidence Tube (NIT) Test

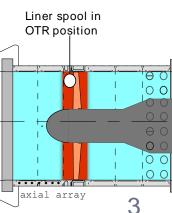
- Traditional impedance measurements to determine liner performance.
- Liner performance with varying sound levels to understand how they scale to sound levels in the over-the-rotor environment.

2016: Advanced Noise Control Fan (ANCF) Test

- Evaluate the acoustic performance of 4 over-the-rotor liners
- Evaluation of the liners installed in the inlet as well as over-therotor.
- Both in-duct and far-field microphones were be used to evaluate the acoustic performance.
- Results will be presented at AIAA Aviation in June.

Same treatment geometries tested in each facility.





ANCF

2017: W-8 Acoustic Casing Treatment Test

Test Objective: to evaluate the potential benefits of acoustic casing treatments installed over a high bypass turbofan rotor at TRL 3.

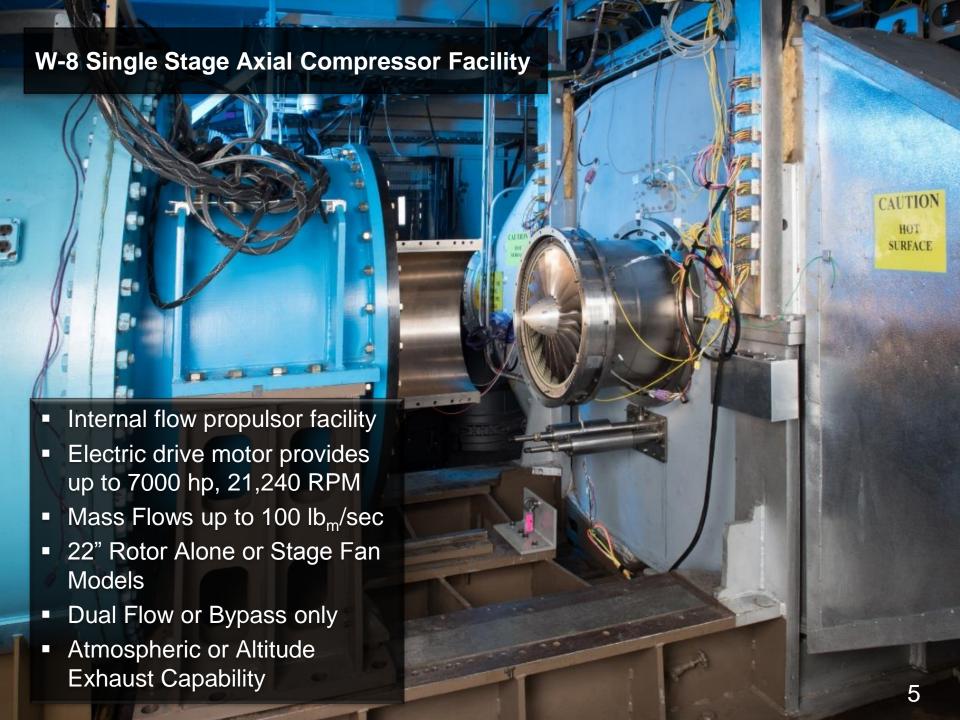
Test Data Acquired:

- Steady Fan Exit Measurements (pressure/temperature)
- Unsteady Fan Exit measurements (hotfilm)
- Inlet In-duct Acoustic Array Measurements

Data Analysis in Progress

- Overall Acoustic Performance
- Overall Aerodynamic Performance





SDT/R4 Hardware



 The Source Diagnostic Test hardware was tested in a rotor alone configuration in the 9x15 wind tunnel¹ and the W-8 Single Stage Axial Compressor Facility² in the early 2000's

Parameter	Value
No. of Fan Blades	22
Fan Tip Diameter	22 in. (0.56m)
Hub/tip Ratio	0.30
Corrected Tip Speed	1215 ft/s (370 m/s)
Fan Design Speed, corrected rpm	12,657
Fan Design Pressure Ratio	1.50

¹Hughes, Christopher E., Jeracki, Robert J., and Miller, Christopher J., "Fan Noise Source Diagnostic Test – Rotor Alone Aerodynamic Performance Results," AIAA 2002-2426 or NASA TM 2005-211681.

²Van Zante, Dale E., Podboy, Gary G., Miller, Christopher J., Thorp, Scott A., "Testing and Performance Verification of a High Bypass Ratio Turbofan Rotor in an Internal Flow Component Test Facility," GT2007-27246.

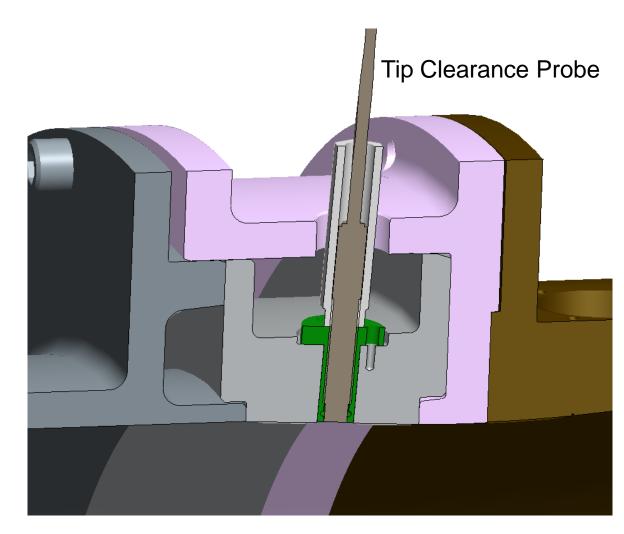


- 1. Hardwall
- 2. Groove Only
- 3. Empty Chamber
- 4. Thick Perforate
- 5. Foam Metal
- 6. Expansion Chamber



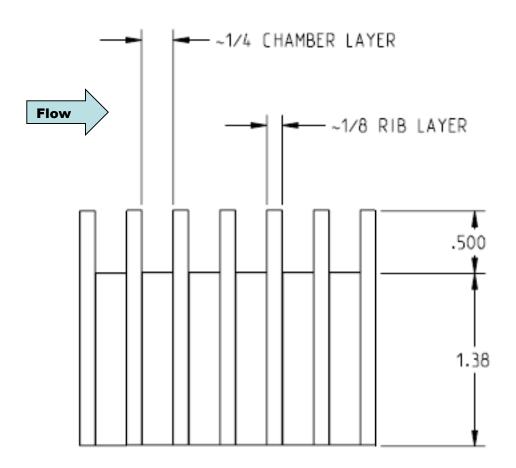


- 1. Hardwall
- 2. Groove Only
- 3. Empty Chamber
- 4. Thick Perforate
- 5. Foam Metal
- 6. Expansion Chamber



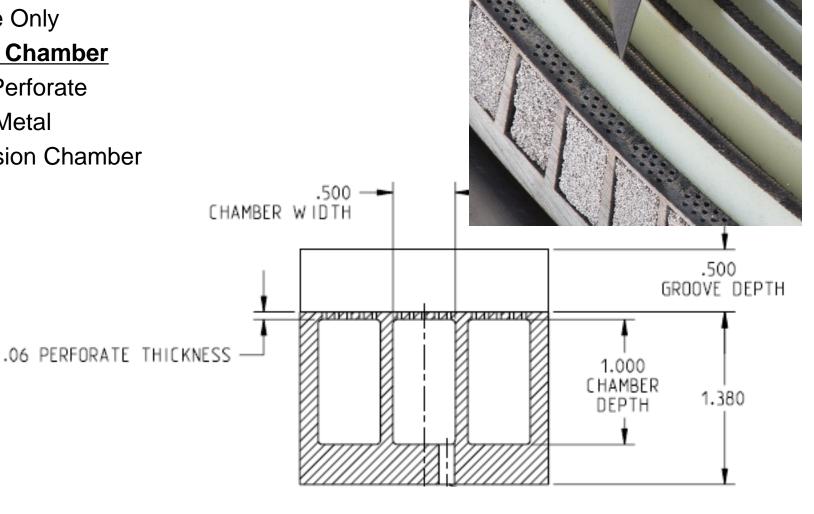


- 1. Hardwall
- 2. Groove Only
- 3. Empty Chamber
- 4. Thick Perforate
- 5. Foam Metal
- 6. Expansion Chamber



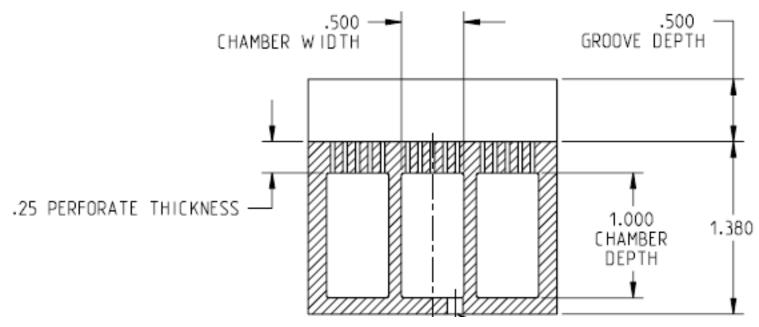


- 1. Hardwall
- 2. Groove Only
- 3. Empty Chamber
- 4. Thick Perforate
- 5. Foam Metal
- 6. Expansion Chamber



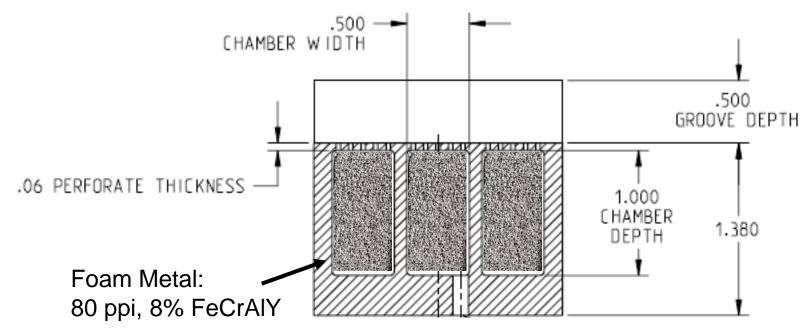


- 1. Hardwall
- 2. Groove Only
- 3. Empty Chamber
- 4. Thick Perforate
- 5. Foam Metal
- 6. Expansion Chamber



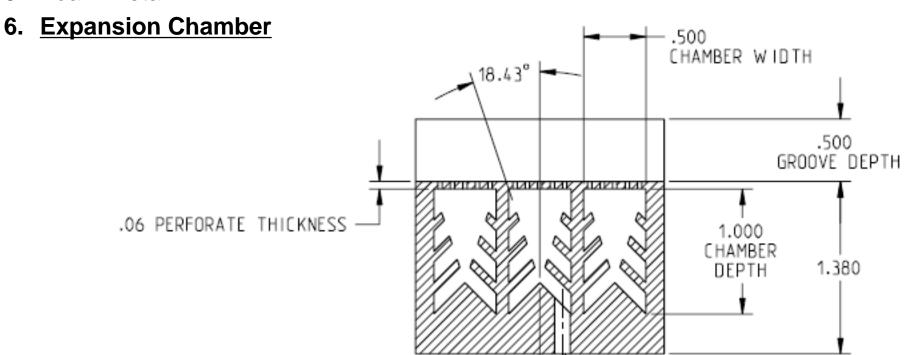


- 1. Hardwall
- 2. Groove Only
- 3. Empty Chamber
- 4. Thick Perforate
- 5. Foam Metal
- 6. Expansion Chamber





- 1. Hardwall
- 2. Groove Only
- 3. Empty Chamber
- 4. Thick Perforate
- 5. Foam Metal



Test Summary and Test Conditions



Steady Aerodynamic Measurements

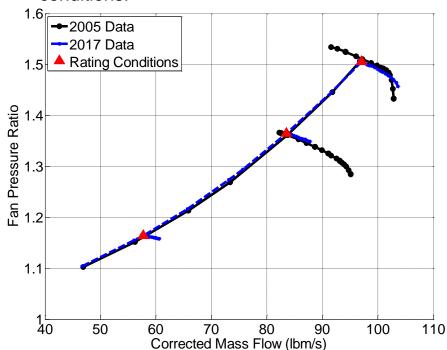
- Fan exit rake measurements on the nominal operating line and speed lines at rating conditions.
- Fan exit pressure-temperature probe surveys at the rating conditions

Unsteady Aerodynamic Measurements

Fan exit hofilm surveys at the rating conditions

Acoustic Measurements

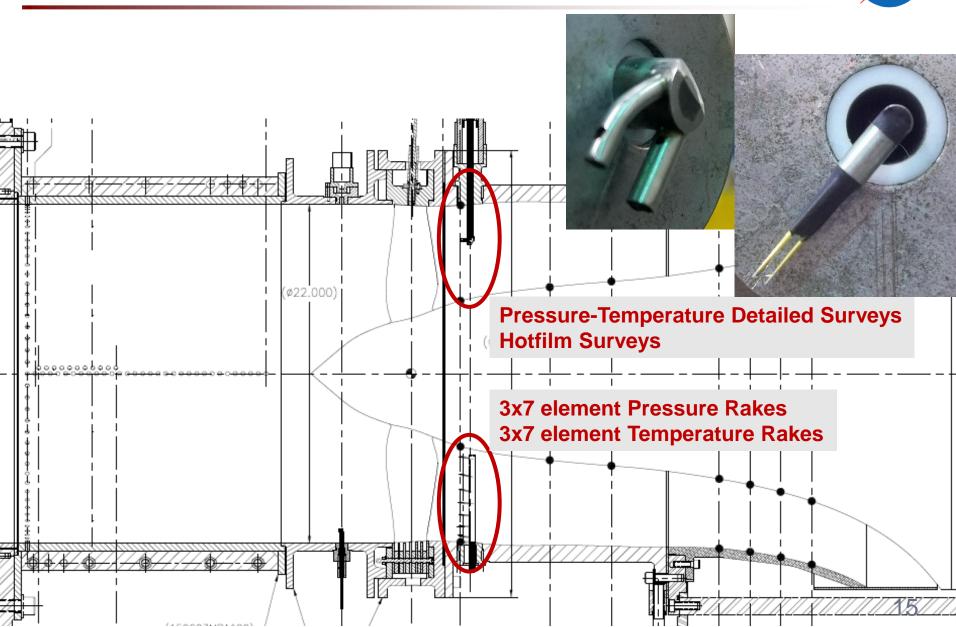
- Fan exit rakes removed to provide a 'clean' acoustic configuration.
- Inlet In-duct Array acoustic measurements on the nominal operating line and speed lines at rating conditions.



Rating Condition	% Design Speed	Corrected Mass Flow
Approach	61.7%	57.8 lb/s
Cutback	87.5%	83.7 lb/s
Takeoff	100%	97.2 lb/s

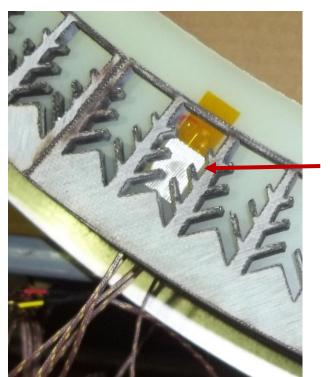
Aerodynamic Performance Instrumentation





Casing Treatment Instrumentation

8-Over-the-Rotor Kulites® in the Baseline and Circumferentially Grooved Fan Cases



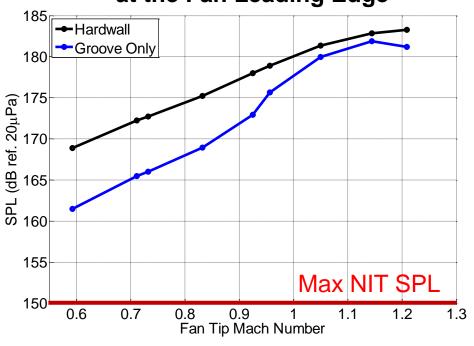
6-Surface thermocouples in each axial row of treatment in each of the 4 treated fan cases



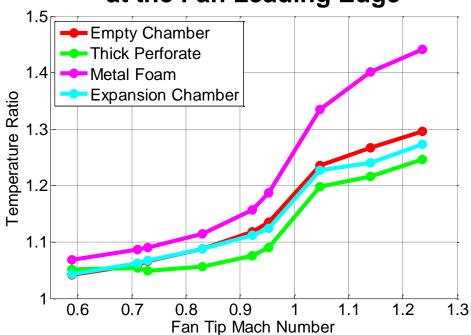
Over-the-Rotor Environment







Temperature within the Treatment at the Fan Leading Edge

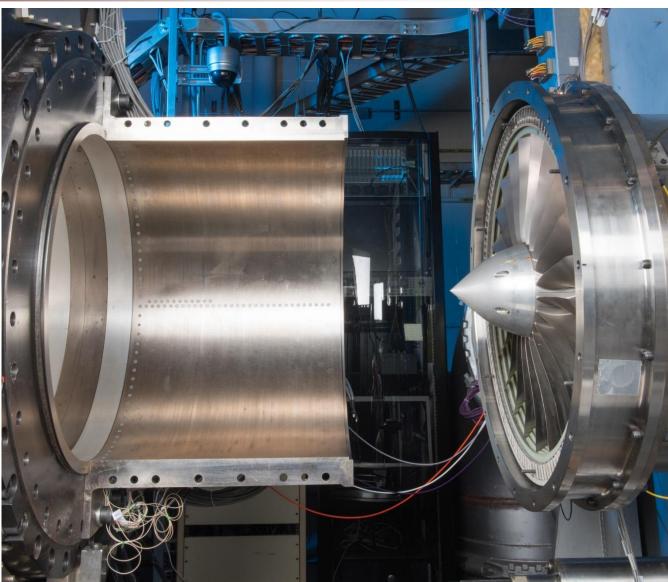


Inlet In-duct Array Instrumentation



- 22-inch constant area inlet duct
- 85 sensors
 - Kulite® 25PSIA
 - Installed into nylon inserts
- T-Array
 - ½ Circle
 - Long Axial
 - Staggered Short Axial

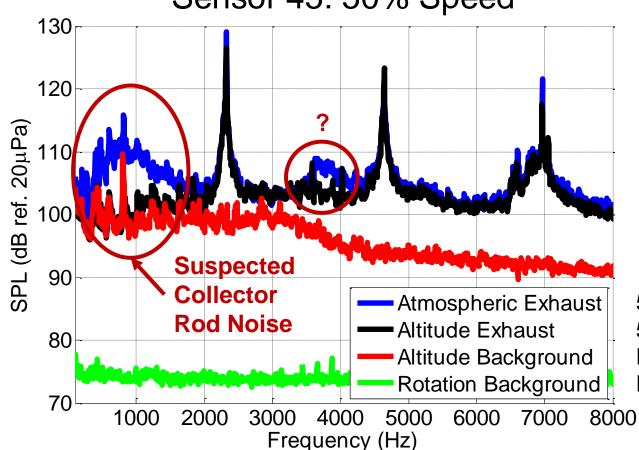




W-8 Background Noise



Background Noise Comparison Sensor 45: 50% Speed



50%: $M_{exhaust} = 0.46$

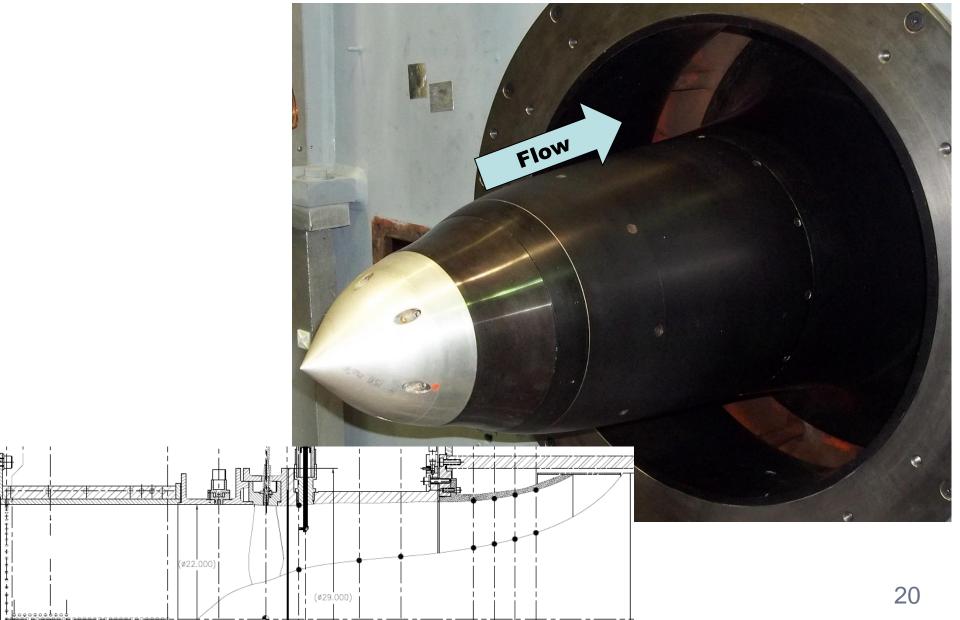
 $50\%: M_{exhaust} = 1.39$

No fan: Clean Flow

No fan: No Flow

W-8 Exhaust





Summary



- In January and February 2017, aerodynamic performance and acoustic measurements were made to evaluate the potential benefits of acoustic casing treatments installed over a high bypass turbofan rotor.
- Data analysis is in progress to determine the impact of the treatments on the fan exit steady and unsteady flow-field and acoustic performance.
- Over-the-Rotor Environment:
 - The 0.5" groove depth reduces the incident pressure field on an acoustic treatment by up to 6dB.
 - Pressures over-the-rotor are significantly higher than simulated in the Normal Incidence Tube (LaRC).
 - Temperatures can be a concern at sonic fan tip Mach numbers.

W-8 Background Noise:

- Gearbox/Bearing/Drive Motor noise is not an issue.
- Flow background noise is potentially an issue under 1kHz.
- Low frequency exhaust noise is potentially an issue when atmospheric exhaust is used.
- NASA/TM-2017-219489 "Inlet Acoustic Data from a High Bypass Ratio Turbofan Rotor in an Internal Flow Component Test Facility"
 - Contains in-duct array data with the hardwall fan case for the development of array processing techniques and comparison to 9x15 far-field data.

